Former Nanisivik Mine Site

Waste Management Plan

March 2015

Document Control

	Description	Date
(1)	Original version	13 April 2014
(2)	Appendix B: Authorization from Hamlet added to satisfy water licence 1AR-NAN1419, Part F, Item 14. Appendix C: Landfill Operations and Maintenance Manual added to satisfy water licence 1AR-NAN1419, Part D, Item 10, Part F, Items 8 and 9. Summary added Section 1.1 updated to address amendments under Part F, Items 8, 10, 11.c and 16 of the renewed/amended water licence 1AR-NAN1419. Section 1.4.2 updated to include the solid non-hazardous waste landfill as mine infrastructure and the approval to dispose of sewage in latrine pits. Section 1.4.2 updated to include the DND camp. Figure 1 note added. Section 3.1 reference to authorization from Hamlet added. Section 3.1 reference to landfill operations and maintenance manual added. Section 3.1 updated to satisfy water licence 1AR-NAN1419, Part F, Items 14 and 18. Table 1 updated to reflect use of waste diesel fuel only if needed for a burn barrel. Table 2 updated to reflect current and future quantities. Section 4.3 updated to satisfy water licence 1AR-NAN1419, Part F, Item 6. Part F, Items 3,4,5,7 addressed in original version. Section 5 updated to satisfy water licence 1AR-NAN1419 Part F, Item 15. Part F, Item 16 addressed in original version.	27 March 2015
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Summary

In 2014, Nyrstar developed this Waste Management Plan for activities associated with the remediation of contaminated soil at the former fuel tank farm, along with site-wide post closure monitoring and maintenance of the former Nanisivik Mine site. The former mine site is managed by Canzinco Mines Ltd. a wholly owned subsidiary of Nyrstar.

The Waste Management Plan provides information for the identification, segregation, handling and disposal of sewage, solid waste and hazardous waste for the former Nanisivik Mine site. The Nunavut Water Board approved the 2014 Waste Management Plan in water licence 1AR-NAN1419 Part F, Item 10. Included in the scope of Water Licence 1AR-NAN1419 is the establishment of a non-hazardous waste landfill and the on-site disposal of sewage. An Operations and Maintenance Manual for the landfill is included as an appendix to this updated Waste Management Plan. A list of revisions to the plan is included in the Document Control section.

The objectives of the Waste Management Plan are to:

- Provide guidance for sewage, solid and hazardous waste management at the former Nanisivik Mine site; and
- Describe the responsibility and tasks involved with Waste Management.

The removal of food, food waste and sewage from active areas of the site and proper disposal daily is a critical component of polar bear safety.

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- ᑎᑎᕐᓯᓯᒪᓕᓪᓗᑎ ᐱᓕᕆᐊᖏᕐᓂᖅᓴᒃ ᐱᔪᖏᓐᓄᐅᔨᓂᒃᓗ ᐊᐅᓕᕐᑎᓂᕐᒧᑦ.

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1.1 Purpose

In 2014, Nyrstar developed this Waste Management Plan (WMP) for activities associated with the remediation of contaminated soil at the former fuel tank farm, along with site-wide post closure monitoring and maintenance of the former Nanisivik Mine site. The former mine site is managed by Canzinco Mines Ltd. (Canzinco) a wholly owned subsidiary of Nyrstar.

The WMP provides information for the identification, segregation, handling and disposal of sewage, solid waste and hazardous waste for the former Nanisivik Mine site. The Nunavut Water Board (NWB) approved the 2014 WMP in water licence 1AR-NAN1419 Part F, Item 10. Included in the scope of Water Licence 1AR-NAN1419 is the establishment of a non-hazardous waste landfill and the on-site disposal of sewage. An *Operations and Maintenance Manual* for the landfill is included as an appendix to this updated WMP. A list of revisions to the plan is included in the Document Control section.

The WMP follows the Government of Nunavut's (GN), *Environmental Guideline for the General Management of Hazardous Waste, Revised October 2010*, as well as the *Environmental Guideline for the Burning and Incineration of Solid Waste, Revised January* 2012.

The objectives of the WMP are to:

- Provide guidance for sewage, solid and hazardous waste management at the former Nanisivik Mine site; and
- Describe the responsibility and tasks involved with Waste Management.

The removal of food, food waste and sewage from active areas of the site and proper disposal daily is a critical component of polar bear safety.

1.2 Nyrstar Contact Information

Johan Skoglund, Group Manager Environment, Nyrstar

Johan.skoglund@nyrstar.com
T +41 44 745 8210
F +41 44 745 8110

Tessinerplatz 7
CH-8002
Zurich
Switzerland

1.3 Nyrstar Environmental Policy

nyrstar

Nyrstar Environment Policy Statement

We are a global leader in mining, metals processing and recycling with operations across multiple cultures and continents. Our metal products meet society's needs worldwide and are inherently recyclable. We are located within communities who have expectations of us, which we must meet.

We operate our business in an environmentally responsible way. Our aim is to prevent harm to the environment and the community. We will build trust with our key stakeholders by meeting our commitments and maintaining open and honest communications.

To achieve this, we will:

- Minimise the environmental impact of our operations by applying leading practice, innovation and sound science
- Continually improve our performance through the identification and management of environmental risks and establishment of measurable objectives and targets
- Comply with legal obligations as a minimum and meet the requirements of our voluntary agreements
- Provide material stewardship through efficient and responsible use of resources, minimizing waste and expanding recycling options
- Recognize the environmental impact from past operations and address legacy issues
- Develop a culture of environmental ownership through integration of business goals and by increased awareness, skills and competency of our people.
- Engage with our stakeholders, understand and respond to their expectations and effectively communicate our environmental performance

We believe that these commitments provide the foundation for a sustainable business.

Roland Junck – Chief Executive Officer
November 2013

1.4 Project Description

1.4.1 Site Description

The former lead zinc Nanisivik Mine is located in the Canadian Arctic on northern Baffin Island, on the south shore of Strathcona Sound, on the Borden Peninsula, at latitude 73°02'N and longitude 84°31'W. The site is located approximately 33 kilometres by road from the Hamlet of Arctic Bay, which is located on the shore of Arctic Bay on the Adams Sound. This community has a population of about 825 people, composed of a majority of Inuit.

Access to the site is via scheduled air service from Iqaluit and Resolute Bay to Arctic Bay. The road from Arctic Bay to Nanisivik is open during snow free periods from mid-June to mid-September. Freight is delivered to Nanisivik via ship during the 14-week open water season.

The environment around the site is typical of the High Arctic region, characterized by extremely cold temperatures, low precipitation, continuous permafrost and largely barren surface soils, which results in the mine area having minimal vegetation coverage and wildlife usage.

1.4.2 Site Infrastructure and Activities

The Nanisivik Mine landfill and underground mine waste disposal areas were closed and reclaimed in 2008. Reusable mine and mill components, scrap metal and hazardous wastes were shipped off-site by Canzinco in 2008 and 2011. In 2013, a local entrepreneur shipped additional valuable waste material off-site. The sewage treatment plant was demolished and temporary sewage and greywater pits reclaimed by September 2008. Water Licence 1AR-NAN1419 allows for the construction and operation of a non-hazardous waste landfill to contain wastes generated during ongoing remediation and monitoring activities and the disposal of sewage in latrine pits.

The Nanisivik mine infrastructure remaining on-site includes:

- Water conveyance structures including the West Twin dike spillway, West Twin outlet channel and the East Twin Creek diversion berm and channel;
- Thermal covers over the tailings surface cell, test cell, toe of West Twin dike, landfill, West Open Pit waste rock, East Open Pit waste rock, East Trench waste rock, Oceanview Open Pit waste rock, Area 14 waste rock, Upper Dump Pond, and the Industrial Complex foundation;
- Embankments including remnant dikes at East Adit Treatment Facility and remnant berms of the fuel tank farm. The West Twin dike and Test Cell dike have been incorporated into the Surface Cell and Test Cell tailings covers;
- Shale and armour borrow areas;
- Covers over mine openings 00/01 Portals and Crown Pillar, 17 North Portal, Oceanview Portal, K-Baseline Portal, Area 14 Portal, 09 South Portal, Lower Adit, Portal to Mill Foundation, Shale Hill raise, Oceanview East raise, Oceanview West raise, Area 14 Raise;
- Service roads around the former mine site as required for post-closure monitoring;
- Lined treatment facilities for petroleum hydrocarbon contaminated soil remediation. For more information about the treatment facilities refer to the *Abandonment and Reclamation Plan for Treatment of Contaminated Soil at the Former Nanisivik Mine* (SRK 2014);
- Non-hazardous waste landfill site; and
- Trailers, sheds and a portable outhouse rented for the monitoring and remediation activities.

The Nanisivik wharf structure, general laydown yard at the Nanisivik wharf; and the concrete floor slab of the former concentrate storage shed are managed by the surface lease holder, the Department of Fisheries and Oceans (DFO). The soil treatment facilities located on DFOs surface lease are operated by Canzinco. Figure 1 shows the infrastructure on the DFO surface lease (the dock site) as of 2011.

Other infrastructure at the former Nanisivik Mine site include:

- The Department of National Defence (DND) trailers on the concrete pad at the dock site;
- The DND 60-man temporary camp on the general laydown yard at the dock site;
- A garage in the former townsite owned by the Government of Nunavut;
- The road from Arctic Bay to future site of the Nanisivik Port and the spur road to the East Twin Lake are owned by the Government of Nunavut; and
- The Canadian Coast Guard and residents of Arctic Bay maintain sheds at the port.

Ongoing reclamation and post-closure activities include:

- Surface water quality monitoring as per Schedule I, Table 2 of the water licence;
- Geotechnical monitoring all year as per Schedule I, Table 3 of the water licence;
- Excavation of petroleum hydrocarbon contaminated soils in the former fuel tank farm area;
- Operation of petroleum hydrocarbon contaminated soil treatment facilities;
- Stockpiling of clean soil for future use; and
- General site maintenance as needed.

Figure 1: Location of infrastructure and spill response equipment on the DFO surface lease

Note: The In-situ Treatment Area is no longer in use by CanZinco.

1.5 Plan Review

This WMP is a working document. It will be reviewed annually or as required to accommodate any changes to site conditions or work practices. A copy of the WMP will be posted and reviewed for all staff, contractors, and visitors to the site as part of the site orientation program. A list of revisions to the plan is included in the Document Control section.

Copies of the most recent WMP can be obtained from Nyrstar's Environment Manager, Johan Skoglund, at Johan.skoglund@nyrstar.com.

2 General Waste Management

2.1 Waste Identification

Typical waste generated on site during reclamation and post-closure monitoring and maintenance includes sewage, solid and hazardous waste. All site workers are instructed to call the soil remediation project manager or their on-site designate if uncertain about waste products and their storage and disposal methods. All wastes generated by Canzinco's activities are classified by appropriately trained personnel. Common knowledge can be used to determine that materials such as paper, untreated wood, concrete and food scraps are not hazardous waste.

2.1.1 Solid Waste

Solid waste includes unwanted solid materials discarded from the lunchroom, the office trailer, the soil treatment facility and as discovered during post-closure monitoring and maintenance activities. For clarity, solid waste does not include hazardous waste or sewage.

2.1.2 Hazardous Waste

Hazardous waste is a contaminant that is a dangerous good and that is no longer wanted or is unusable for its original intended purpose. In order to determine if a waste is a hazardous waste, Canzinco shall:

- Refer to the material safety data sheets (MSDS) for the material in question,
- Conduct tests and analyses to determine whether a waste is hazardous,
- Maintain an inventory of materials on site and their classification, and
- Review the materials inventory on an annual basis.

2.1.3 Sewage

Between two and twelve workers commute daily from Arctic Bay during periods of activity, therefore the generation of human waste is restricted to day use only.

2.2 Waste Segregation

After the waste is identified, it is segregated at the source. The following waste streams are currently being segregated: food waste; scrap metal; combustibles; scrap liner/rubber; demolition concrete waste, oily waste; aerosols; batteries; spent canisters (propane, hexane); plastics; glass; sewage and contaminated soil.

2.3 Waste Diversion

Where possible, waste diversion, including material re-use, will occur; for example site workers are encouraged to bring their lunches in reusable containers and to use water jugs instead of single use water bottles.

2.4 Training

The soil remediation project manager (with SRK Consulting) or their on-site designate will train site workers to refer to the appropriate MSDS before handling and using any chemicals and to determine what PPE is required for the handling of materials and sewage. Canzinco conducts site inspections and observe waste periodically to verify that the training is effective.

3 Solid Waste Management

Solid waste includes unwanted solid materials discarded from the lunchroom, the office trailer, and the operation of soil treatment facilities at the former fuel tank farm, along with materials recovered during site wide inspections during post-closure monitoring and maintenance activities.

3.1 Disposal Facilities

Food waste, combustible waste, plastics and glass are disposed of in the Arctic Bay solid waste disposal facility. Documentation authorizing the disposal of waste by the Hamlet of Arctic Bay is included as an appendix to this WMP. The remaining waste streams are stored on site prior to disposal at an approved facility. Water Licence 1AR-NAN1419 allows for the construction and operation of a non-hazardous waste landfill on-site. A Landfill Operations and Maintenance Manual (O&M Manual) is included as an appendix to this WMP. The original version of the O&M Manual includes issued for-construction drawings. Prior to commissioning the facility as-built drawings will issued to replace the for-construction drawings in the O&M Manual. Unless changes to the O&M Manual are required to accommodate review comments no other changes are anticipated to be required while the facility is in operation.

In the event that the Arctic Bay solid waste disposal facility is unable to accept solid non-hazardous waste from Nanisivik, then the following disposal routes shall apply:

- The food waste will be burnt along with sufficient combustible waste to ensure that it is completely burned. Two burn barrels are available for use on site. The ash will be disposed of in a designated pit. The pit will be closed out at the end of each field season by covering it with native material to achieve the pre-existing natural contours of the land. Ash pits will be located at least thirty one (31) metres above the ordinary high water mark of any water body and as far away as practical form the areas of activity to reduce the risk of attracting wildlife to the jobsites. The locations of ash pits will be reported in the Annual Report. Written authorization from the NWB is to be obtained prior to carrying out any open-burning.
- The plastic, glass, tin and aluminium waste will be cleaned of food residues and stored such that it is inaccessible to wildlife prior to disposal in an approved landfill (either on site or off-site).

In the event of a spill, of petroleum hydrocarbons, impacted soil will be managed within the existing soil treatment facilities (spill response measures are described in the *Spill Contingency Plan*, Nyrstar 2015).

The destination and estimated quantities of various waste is summarized in Table 1.

Table 1: Fate of Non-Hazardous Solid Waste Generated at Nanisivik

Material	Source	Destination	Estimated Quantity
Paper products	Office supplies, shipping supplies	Arctic Bay, burn barrel or approved on-site landfill	< 1 m^3 annually
Paperboard packing	Boxboard and cardboard used in shipping supplies	Arctic Bay, burn barrel or approved on-site landfill	1 m^3 annually
Untreated wood	Shipping supplies	Arctic Bay, burn barrel or approved on-site landfill	< 1 m^3 annually
Food waste	Lunches	Arctic Bay or burn barrel	1.5 m^3 annually
Ash	Burn barrels	Ash pits	< 1 m^3 annually

Material	Source	Destination	Estimated Quantity
Glass	Sample containers, lunches	Arctic Bay or approved on-site landfill	< 1 m^3 annually
Tin and aluminium	Lunches	Arctic Bay or approved on-site landfill	< 1 m^3 annually
Light plastics	Plastic sample bags, lunches	Arctic Bay or approved on-site landfill	1 m^3 annually
Heavy plastics	Water pails	Arctic Bay or approved on-site landfill	< 1 m^3 annually
Liner	Soil treatment facilities	Approved on-site landfill or southern facility	25 m^3
Waste diesel fuel	Fuel transfer containment pans	Burn barrel (for ignition)	2 L annually if burn a barrel is used
Scrap metal, cable, heavy equipment tires	Site wide debris gathered during inspections.	Approved on-site landfill	25 m^3
Concrete	Demolition debris	On-site rubble pit	10 m^3

3.2 Record Keeping

Canzinco maintains a logbook of:

- The quantity and type of waste deposited each day (in cubic metres),
- Where the waste is deposited,
- Records of any test results, waste analysis or other determinations made in evaluating whether wastes generated are non-hazardous, and
- The measures that were taken to avoid or mitigate any adverse impacts from the deposition of waste.

Photographs to document activities are taken throughout the field season. The logbook is transported to the site at the start of each field season and stored off-site during the off season for safe keeping. An electronic copy is made at the end of each field season and retained by Canzinco.

4 Hazardous Waste Management

Hazardous waste is managed in accordance with the Government of Nunavut *Environmental Guideline for the General Management of Hazardous Waste* (2010), the Transport Canada's *Transportation of Dangerous Goods Regulations* and the Canadian Environmental Protection Act's *Inter-provincial Movement of Hazardous Waste Regulations*.

Material Safety Data Sheets (MSDS) for the materials are provided in Appendix A of this Waste Management Plan and in the Spill Contingency Plan. Copies are stored in the office trailer at the dock site during operations between June and September.

4.1 Hazardous Materials on Site

Table 2 lists the hazardous materials that are stored on site. The UREA and DAP is used to treat the petroleum hydrocarbon contaminated soil. The hexane gas is used to calibrate gas monitors. The construction contractor will be providing a mobile fuel truck to refuel the heavy equipment; however a need may arise to keep small quantities of fuel as listed in Table 3 on site between June and September.

Table 2: Hazardous materials routinely stored on site

Material	Maximum Amount	Storage Container and Capacity	No. of Containers	Storage Location
Hexane Gas	34 L	17 L cylinder	2	Shed (locked)
Nutrient UREA	4250 kg	25 kg impermeable plastic bags	170 bags	Shed (covered and locked)
Nutrient DAP	750 kg	25 kg impermeable plastic bags	30 bags	Shed (covered and locked)
Lead and zinc concentrate contaminated soil	0.5 m^3	0.5 m^3 Lined wooden box	1	Former concentrate shed pad

Table 3: Hazardous materials that may be stored on site

Material	Maximum Amount	Storage Container and Capacity	No. of Containers	Storage Location
Gasoline	200 L	Drum	1	Laydown pad
Diesel	200 L	Drum	1	Laydown pad

Other substances such as lubricating oils, hydraulic fluids, antifreeze, engine coolants and fuel additives will be used on site. The construction contractor will transport these substances to site in a service truck and small quantities (10 L or less) may be stored in a trailer or shed on site between June and September. All waste generated from heavy equipment maintenance is managed by the contractor at his facilities.

All used batteries: including general purpose batteries; lithium, and nickel cadmium shall be collected and stored in a designated container in the office trailer in order to prevent the release of any hazardous constituents to the environment. The batteries are to be transported off-site for disposal at an approved facility.

4.2 Transportation and Documentation

Transportation of dangerous goods within the Site and shipping to and from Nanisivik requires conformance with transportation regulatory requirements, including Dangerous Goods Regulations and International Air Transport Association.

Emergency Response Information for hazardous materials, shipped from site, shall be maintained on site. Workers involved in transportation of hazardous materials shall receive proper training prior to starting any work.

Labelling
Appropriate labelling of all hazardous waste shall be conducted as the waste is generated.

Storage and Packing of Hazardous Waste Prior to Shipment
Canzinco shall ensure that hazardous waste is contained to inhibit off-site migration. Canzinco shall ensure this waste is entered into the Hazardous Waste Log. Appropriate placards, as required under the transport of hazardous materials, must be supplied by the transporter. Only licensed waste handlers shall be used. A copy of the license shall be kept in the files.

Manifests
Canzinco has a Waste Generator Number, and proper manifesting will accompany all waste shipments. The manifest form must be signed by one of the following:

- Soil Remediation Project Manager, or
- Their designate.

The transporter must sign and date the manifest upon accepting the waste for shipment. A copy of the signed manifest shall be retained for at least three years. The returned copy of the manifest with the handwritten signature of the owner or operator of the recycling or disposal facility shall be retained on site for at least three years.

4.3 Record Keeping and Reporting

The returned copy of manifests will be included with the Annual Report. Copies of each manifest form shall be available on site during the field season for at least three years.

Canzinco shall retain all records of any test results, waste analysis or other determinations made in evaluating whether wastes generated at the Nanisivik site are hazardous wastes for at least three years after the waste(s) were last sent off-site for treatment or disposal.

5 Sewage Management

Sewage is deposited in a pail lined with a heavy duty biodegradable waste bag inside the portable outhouse. Sewage is disposed of whenever the pail gets full or daily when concerns of attracting wildlife warrant. Either latrine pits are established on-site for disposal or the sewage pail is transported to the Arctic Bay solid waste disposal facility where the waste bag is deposited in the area of the facility reserved for the disposal of dead animals. A second lined sewage pail is used while the sewage is being transported.

Wash water and sterile wipes are provided for the site workers. The wash water is deposited into a shallow sump and the sterile wipes are disposed of with food waste. No more than 5 L per day of wash water is generated and the sump is located at least thirty on (31) metres above the ordinary high water mark of any water body, at a site where direct flow into a water body is not possible and no additional impacts created.

The following procedures must be followed for disposal of sewage in latrine pits on-site.

- Latrine pits are to be located at least thirty on (31) metres above the ordinary high water mark of any water body, treated with lime and covered with native material to achieve the pre-existing natural contours of the land prior to abandonment.
- The location of latrine pits will be at a suitable distance from active areas of the site so as to not attract wildlife to work areas.
- Latrine pits will be closed out annually.
- Coordinates will be provided with the Annual Report.

APPENDIX A – MATERIAL SAFETY DATA SHEETS

The following list of Material Safety Data Sheets (MSDS) will be inserted into the plan upon implementation at site:

- Hexane Gas
- Diesel Fuel
- Gasoline
- Nutrient UREA
- Nutrient DAP
- Diesel Engine Oil 10W30
- Diesel Engine Oil 15W40
- Ethylene Glycol
- Crankcase Oil Heavy Duty 10W
- Transmission Oil
- Gear Lubricant 75W90
- Lubricating Grease
- Hydraulic Oil

MATERIAL SAFETY DATA SHEET - CALIBRATION CHECK GAS

PRODUCT NAME: HEXANE (0 – 0.48%) IN AIR

MSDS NO: 262 **Version:3** **Date: March, 2012**

1. Chemical Product and Company Identification

Gasco Affiliates, LLC
320 Scarlett Blvd.
Oldsmar, FL 34677

TELEPHONE NUMBER: (800) 910-0051 **24-HOUR EMERGENCY NUMBER: 1-800-424-9300**
FAX NUMBER: (866) 755-8920
E-MAIL: info@gascogas.com

PRODUCT NAME: HEXANE (0- 0.48%) IN AIR
CHEMICAL NAME: Hexane in air
COMMON NAMES/ SYNONYMS: None
TDG (Canada) CLASSIFICATION: 2.2
WHIMIS CLASSIFICATION: A

2. COMPOSITION/ INFORMATION ON INGREDIENTS

INGREDIENT	%VOLUME	PEL-OSHA	TLV-ACGIH	LD_{50} or LC_{50} Route/Species
Hexane FORMULA: C_6H_{14}	0 to 0.48%	500 ppm TWA	50 ppm	N/A
Air FORMULA: Mixture	99.52 to 99.999%	N/A	N/A	N/A

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This product is a colorless gas mixture which is either odorless or has a faint solvent like odor. Hexane can cause anesthetic or peripheral neuropathy effects.

ROUTE OF ENTRY:

Skin Contact	Skin Absorption	Eye Contact	Inhalation	Ingestion
No	No	No	Yes	No

HEALTH EFFECTS:

Exposure Limits	Irritant	Sensitization	Reproductive Hazard	Mutagen
No	Yes	No	Yes	No

Carcinogenicity: --NTP: No IARC: No OSHA: No

EYE EFFECTS:
N/A

SKIN EFFECTS:
N/A

PRODUCT NAME: HEXANE (0 – 0.48%) IN AIR

INGESTION EFFECTS:
Ingestion unlikely. Gas at room temperature.

INHALATION EFFECTS:
Due to the small size of this cylinder, no heath hazards are anticipated if used in normal circumstances.
Irritations of the respiratory tract, nausea and headache have been observed at 1,500 ppm Hexane. Dizziness and drowsiness can occur at 5,000 ppm. Long term over-exposure can result in a numbing sensation of the fingers and toes. More serious exposures can cause damage to the nerves in the hands and feet (peripheral neuropathy).

NFPA HAZARD CODES		HMIS HAZARD CODES		RATING SYSTEM
Health:	1	Health:	1	0= No Hazard
Flammability:	0	Flammability:	0	0= Slight Hazard
Reactivity:	0	Reactivity:	0	2= Moderate Hazard
				3= Serious Hazard
				4= Severe Hazard

4. FIRST AID MEASURES

EYES:
N/A

SKIN:
N/A

INGESTION:
Not required

INHALATION:
PROMPT MEDICAL ATTENTION IS MANDATORY IN ALL CASED OF OVEREXPOSURE. RESCUE PERSONNEL SHOULD BE EQUIPPED THE SELF-CONTAINED BREATHING APPARATUS. Victims should be assisted to an uncontaminated area and inhale fresh air. Quick removal from the contaminated area is most important. If breathing has stopped administer artificial resuscitation and supplemental oxygen. Further treatment should be symptomatic and supportive.

5. FIRE-FIGHTING MEASURES

These containers hold gas under pressure, with no liquid phase. If involved in a major fire, they should be sprayed with water to avoid pressure increases, otherwise pressures will rise and ultimately they may distort or burst to release the contents. The gases will not add significantly to the fire, but containers or fragments may be projected considerable distances - thereby hampering fire fighting efforts.

6. ACCIDENTAL RELEASE MEASURES

In terms of weight, these containers hold very little contents, such that any accidental release by puncturing etc. will be of no practical concern.

7. HANDLING AND STORAGE

Suck back of water into the container must be prevented. Do not allow backfeed into the container. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Use only in well-ventilated areas. Do not heat cylinder by any means to increase rate of product from the cylinder. Do not allow the temperature where cylinders are stored to exceed 130^{o}F (54^{o}C).

PRODUCT NAME: HEXANE (0 – 0.48%) IN AIR

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Use adequate ventilation for extended use of gas.

9. PHYSICAL AND CHEMICAL PROPERTIES

PARAMETER:	VALUE:
Physical state	: Gas
Evaporation point	: N/A
pH	: N/A
Odor and appearance	: Colorless, odorless or faint solvent like odor

10. STABILITY AND REACTIVITY

Stable under normal conditions. Expected shelf life 48 months.

11. TOXICOLOGICAL INFORMATION

No toxicological damage caused by this product.

12. ECOLOGICAL INFORMATION

No ecological damage caused by this product.

13. DISPOSAL INFORMATION

Do not discharge into any place where its accumulation could be dangerous. Used containers are acceptable for disposal in the normal waste stream as long as the cylinder is empty and valve removed or cylinder wall is punctured; but GASCO encourages the consumer to return cylinders.

14. TRANSPORT INFORMATION

	United States DOT	Canada TDG
PROPER SHIPPING NAME:	Compressed Gas N.O.S. (Hexane in Air)	Compressed Gas N.O.S. (Hexane in Air)
HAZARD CLASS:	2.2	2.2
IDENTIFICATION NUMBER:	UN1956	UN1956
SHIPPING LABEL:	NONFLAMMABLE GAS	NONFLAMMABLE GAS

15. REGULATORY INFORMATION

Hexane is subject to the reporting requirements of CFR 29 1910.1000. This chemical is listed on Table Z.1.
U.S. TSCA INVENTORY STATUS: The components of this gas mixture are listed on the TSCA Inventory.

16. OTHER INFORMATION

This MSDS has been prepared in accordance with the Chemicals (Hazard Information and Packaging for Supply (Amendment) Regulation 1996. The information is based on the best knowledge of GASCO, and its advisors and is given in good faith, but we cannot guarantee its accuracy, reliability or completeness and therefore disclaim any liability for loss or damage arising out of use of this data. Since conditions of use are outside the control of the Company and its advisors we disclaim any liability for loss or damage when the product is used for other purposes than it is intended.

MSDS/S010/262/ March, 2012

Material Safety Data Sheet

DIESEL FUEL

1 . Product and company identification

Product name : DIESEL FUEL

Synonym : Seasonal Diesel, #1 Diesel, #2 Heating Oil, #1 Heating Oil, D50, D60, P40, P50, Arctic Diesel, Farm Diesel, Marine Diesel, Low Sulphur Diesel, LSD, Ultra Low Sulphur Diesel, ULSD, Mining Diesel, Naval Distillate, Dyed Diesel, Marked Diesel, Coloured Diesel, Furnace special, Biodiesel blend, B1, B2, B5, Diesel Low Cloud (LC).

Code : W104, W293; SAP: 120, 121, 122, 125, 126, 129, 130, 135, 287, 288

Material uses : Diesel fuels are distillate fuels suitable for use in high and medium speed internal combustion engines of the compression ignition type. Mining Diesel has a higher flash point requirement, for safe use in underground mines.

Manufacturer : PETRO-CANADA
P.O. Box 2844
150 – 6th Avenue South-West
Calgary, Alberta
T2P 3E3

In case of emergency : Petro-Canada: 403-296-3000
Canutec Transportation: 613-996-6666
Poison Control Centre: Consult local telephone directory for emergency number(s).

2 . Hazards identification

Physical state : Bright oily liquid.

Odour : Mild petroleum oil like.

WHMIS (Canada) :

Class B-3: Combustible liquid with a flash point between 37.8°C (100°F) and 93.3°C (200°F).
Class D-2A: Material causing other toxic effects (Very toxic).
Class D-2B: Material causing other toxic effects (Toxic).

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Emergency overview : WARNING!

COMBUSTIBLE LIQUID AND VAPOUR. CAUSES EYE AND SKIN IRRITATION.

Combustible liquid. Severely irritating to the skin. Irritating to eyes. Keep away from heat, sparks and flame. Do not get in eyes. Avoid breathing vapour or mist. Avoid contact with skin and clothing. Use only with adequate ventilation. Wash thoroughly after handling.

Routes of entry : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Inhalation : Inhalation of this product may cause respiratory tract irritation and Central Nervous System (CNS) Depression, symptoms of which may include; weakness, dizziness, slurred speech, drowsiness, unconsciousness and in cases of severe overexposure; coma and death.

Ingestion : Ingestion of this product may cause gastro-intestinal irritation. Aspiration of this product may result in severe irritation or burns to the respiratory tract.

Skin : Severely irritating to the skin.

Eyes : Irritating to eyes.

Potential chronic health effects

Chronic effects : No known significant effects or critical hazards.

Carcinogenicity : Diesel engine exhaust particulate is probably carcinogenic to humans (IARC Group 2A).

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

2 . Hazards identification

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Medical conditions aggravated by over-exposure : Avoid prolonged or repeated skin contact to diesel fuels which can lead to dermal irritation and may be associated with an increased risk of skin cancer.

See toxicological information (section 11)

3 . Composition/information on ingredients

Name	CAS number	%
Kerosine (petroleum), hydrodesulfurized / Fuels, diesel / Fuel Oil No. 2	64742-81-0 / 68334-30-5 / 68476-30-2	95 - 100
Fatty acids methyl esters	61788-61-2 / 67784-80-9 / 73891-99-3	0 - 5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4 . First-aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.

Skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.

Inhalation : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

Ingestion : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Notes to physician : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5 . Fire-fighting measures

Flammability of the product : Combustible liquid

Extinguishing media

Suitable : Use dry chemical, CO_2, water spray (fog) or foam.

Not suitable : Do not use water jet.

Special exposure hazards : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Products of combustion : Carbon oxides (CO, CO2), nitrogen oxides (NOx), sulphur oxides (SOx), sulphur compounds (H2S), smoke and irritating vapours as products of incomplete combustion.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

5 . Fire-fighting measures

Special remarks on fire hazards : Flammable in presence of open flames, sparks and heat. Vapours are heavier than air and may travel considerable distance to sources of ignition and flash back. This product can accumulate static charge and ignite.

Special remarks on explosion hazards : Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Runoff to sewer may create fire or explosion hazard.

6 . Accidental release measures

Personal precautions : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7 . Handling and storage

Handling : Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

Storage : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. Ensure the storage containers are grounded/bonded.

8 . Exposure controls/personal protection

Ingredient	Exposure limits
Kerosine (petroleum), hydrodesulfurized	**ACGIH TLV (United States). Absorbed through skin.** TWA: 200 mg/m³ 8 hour(s).
Fuels, diesel	**ACGIH TLV (United States). Absorbed through skin.** TWA: 100 mg/m³, (Inhalable fraction and vapour) 8 hour(s).
Fuel oil No. 2	**ACGIH TLV (United States). Absorbed through skin.** TWA: 100 mg/m³, (Inhalable fraction and vapour) 8 hour(s).

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Engineering measures : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: organic vapour cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air-purifying respirators is limited. Use a positive-pressure, air-supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstances where air-purifying respirators may not provide adequate protection.

Hands : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Recommended: nitrile, neoprene, polyvinyl alcohol (PVA), Viton. Consult your PPE provider for breakthrough times and the specific glove that is best for you based on your use patterns. It should be realized that eventually any material regardless of their imperviousness, will get permeated by chemicals. Therefore, protective gloves should be regularly checked for wear and tear. At the first signs of hardening and cracks, they should be changed.

Eyes : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9 . Physical and chemical properties

Physical state : Bright oily liquid.

Flash point : Diesel fuel: Closed cup: ≥40°C (≥104°F)
Marine Diesel Fuel: Closed Cup: ≥60°C (≥140°F)
Mining Diesel: Closed Cup: ≥52°C (≥126°F)

Auto-ignition temperature : 225°C (437°F)

Flammable limits : Lower: 0.7%
Upper: 6%

Colour : Clear to yellow (This product may be dyed red for taxation purposes).

Odour : Mild petroleum oil like.

Odour threshold : Not available.

pH : Not available.

Boiling/condensation point : 150 to 371°C (302 to 699.8°F)

Melting/freezing point : Not available.

Relative density : 0.80 to 0.88 kg/L @ 15°C (59°F)

Vapour pressure : 1 kPa (7.5 mm Hg) @ 20°C (68ºF).

Vapour density : 4.5 [Air = 1]

Volatility : Semivolatile to volatile.

Evaporation rate : Not available.

Viscosity : Diesel fuel: 1.3 - 4.1 cSt @ 40°C (104°F)
Marine Diesel Fuel: 1.3 - 4.4 cSt @ 40°C (104°F)

Pour point : Not available.

Solubility : Insoluble in cold water, soluble in non-polar hydrocarbon solvents.

10 . Stability and reactivity

Chemical stability : The product is stable.

Hazardous polymerisation : Under normal conditions of storage and use, hazardous polymerisation will not occur.

Materials to avoid : Reactive with oxidising agents and acids.

Hazardous decomposition products : May release COx, NOx, SOx, H2S, smoke and irritating vapours when heated to decomposition.

11 . Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Kerosine (petroleum), hydrodesulfurized	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
	LC50 Inhalation Vapour	Rat	>5000 mg/m³	4 hours
Fuels, diesel	LD50 Dermal	Mouse	24500 mg/kg	-
	LD50 Oral	Rat	7500 mg/kg	-
Fuel oil No. 2	LD50 Oral	Rat	12000 mg/kg	-

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Conclusion/Summary : Not available.

Sensitiser

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Diesel engine exhaust particulate is probably carcinogenic to humans (IARC Group 2A).

11 . Toxicological information

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
Kerosine (petroleum), hydrodesulfurized	A3	-	-	-	-	-
Fuels, diesel	A3	3	-	-	-	-
Fuel oil No. 2	A3	3	-	-	-	-

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

12 . Ecological information

Environmental effects : No known significant effects or critical hazards.

Aquatic ecotoxicity

Conclusion/Summary : Not available.

Biodegradability

Conclusion/Summary : Not available.

13 . Disposal considerations

Waste disposal : The generation of waste should be avoided or minimised wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14 . Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
TDG Classification	UN1202	DIESEL FUEL	3	III		-
DOT Classification	Not available.	Not available.	Not available.	-		-

PG* : Packing group

15 . Regulatory information

United States

HCS Classification : Combustible liquid
Irritating material

Canada

WHMIS (Canada) : Class B-3: Combustible liquid with a flash point between 37.8°C (100°F) and 93.3°C (200°F).
Class D-2A: Material causing other toxic effects (Very toxic).
Class D-2B: Material causing other toxic effects (Toxic).

15 . Regulatory information

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

International regulations

Canada inventory : All components are listed or exempted.

United States inventory (TSCA 8b) : All components are listed or exempted.

Europe inventory : All components are listed or exempted.

16 . Other information

Label requirements : COMBUSTIBLE LIQUID AND VAPOUR. CAUSES EYE AND SKIN IRRITATION.

Hazardous Material Information System (U.S.A.) :

Health	2
Flammability	2
Physical hazards	0
Personal protection	H

National Fire Protection Association (U.S.A.) :

References : Available upon request.
™ Trademark of Suncor Energy Inc. Used under licence.

Date of printing : **7/6/2010.**

Date of issue : 6 July 2010

Date of previous issue : 7/3/2009.

Responsible name : **Product Safety - JDW**

Indicates information that has changed from previously issued version.

For Copy of (M)SDS : Internet: www.petro-canada.ca/msds

Canada-wide: telephone: 1-800-668-0220; fax: 1-800-837-1228

For Product Safety Information: (905) 804-4752

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Material Safety Data Sheet

GASOLINE, UNLEADED

1 . Product and company identification

Product name : GASOLINE, UNLEADED

Synonym : Regular, Unleaded Gasoline (US Grade), Mid-Grade, Plus, Super, WinterGas, SummerGas, Supreme, SuperClean WinterGas, RegularClean, PlusClean, Premium, marked or dyed gasoline, TQRUL, transitional quality regular unleaded, BOB, Blendstock for Oxygenate Blending

Code : W102E, SAP: 102 to 117

Material uses : Unleaded gasoline is used in spark ignition engines including motor vehicles, inboard and outboard boat engines, small engines such as chain saws and lawn mowers, and recreational vehicles.

Manufacturer : PETRO-CANADA
P.O. Box 2844
150 – 6th Avenue South-West
Calgary, Alberta
T2P 3E3

In case of emergency : Petro-Canada: 403-296-3000
Canutec Transportation: 613-996-6666
Poison Control Centre: Consult local telephone directory for emergency number(s).

2 . Hazards identification

Physical state : Clear liquid.

Odour : Gasoline

WHMIS (Canada) :

Class B-2: Flammable liquid
Class D-2A: Material causing other toxic effects (Very toxic).
Class D-2B: Material causing other toxic effects (Toxic).

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Emergency overview : WARNING!

FLAMMABLE LIQUID AND VAPOUR. CAUSES RESPIRATORY TRACT, EYE AND SKIN IRRITATION. CANCER HAZARD - CONTAINS MATERIAL WHICH CAN CAUSE CANCER. CONTAINS MATERIAL WHICH CAN CAUSE HERITABLE GENETIC EFFECTS.

Flammable liquid. Irritating to eyes, respiratory system and skin. Keep away from heat, sparks and flame. Avoid exposure - obtain special instructions before use. Do not breathe vapour or mist. Avoid contact with eyes, skin and clothing. Contains material which can cause cancer. Risk of cancer depends on duration and level of exposure. Contains material which can cause heritable genetic effects. Use only with adequate ventilation. Keep container tightly closed and sealed until ready for use. Wash thoroughly after handling.

Routes of entry : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Inhalation : Inhalation of this product may cause respiratory tract irritation. Inhalation of this product may cause respiratory tract irritation and Central Nervous System (CNS) Depression, symptoms of which may include; weakness, dizziness, slurred speech, drowsiness, unconsciousness and in cases of severe overexposure; coma and death.

Ingestion : Ingestion of this product may cause gastro-intestinal irritation. Aspiration of this product may result in severe irritation or burns to the respiratory tract. Ingestion of this product may cause Central Nervous System (CNS) Depression, symptoms of which may include; weakness, dizziness, slurred speech, drowsiness, unconsciousness and in cases of severe overexposure; coma and death.

2 . Hazards identification

Skin : Irritating to skin.

Eyes : Irritating to eyes.

Potential chronic health effects

Chronic effects : This product contains an ingredient or ingredients, which have been shown to cause chronic toxic effects. Repeated or prolonged exposure to the substance can produce blood disorders.

Carcinogenicity : Contains material which can cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : Contains material which can cause heritable genetic effects.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Medical conditions aggravated by over-exposure : Repeated or prolonged contact with spray or mist may produce chronic eye irritation and severe skin irritation. Repeated skin exposure can produce local skin destruction or dermatitis.

See toxicological information (section 11)

3 . Composition/information on ingredients

Name	CAS number	%
Gasoline	86290-81-5	85-100
Ethanol	64-17-5	0.1-1
Benzene	71-43-2	0.5-1.5
Toluene	108-88-3	15-40*

**Montreal: may vary from 3-40%*
**Edmonton: may vary from 1-5%*

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4 . First-aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.

Skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.

Inhalation : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

Ingestion : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Notes to physician : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5 . Fire-fighting measures

Flammability of the product : Flammable liquid (NFPA) .

Extinguishing media

Suitable : Use dry chemical, CO_2, water spray (fog) or foam.

Not suitable : Do not use water jet.

Special exposure hazards : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Products of combustion : Carbon oxides (CO, CO2), nitrogen oxides (NOx), polynuclear aromatic hydrocarbons, phenols, aldehydes, ketones, smoke and irritating vapours as products of incomplete combustion.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Special remarks on fire hazards : Extremely flammable in presence of open flames, sparks, shocks, and heat. Vapours are heavier than air and may travel considerable distance to sources of ignition and flash back. Rapid escape of vapour may generate static charge causing ignition. May accumulate in confined spaces.

Special remarks on explosion hazards : Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Containers may explode in heat of fire. Vapours may form explosive mixtures with air.

6 . Accidental release measures

Personal precautions : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble or absorb with an inert dry material and place in an appropriate waste disposal container. Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7 . Handling and storage

Handling : Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical

7 . Handling and storage

(ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

Storage : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. Ensure the storage containers are grounded/bonded.

8 . Exposure controls/personal protection

Ingredient	Exposure limits
Gasoline	**ACGIH TLV (United States).** TWA: 300 ppm 8 hour(s). STEL: 500 ppm 15 minute(s).
Ethanol	**ACGIH TLV (United States).** STEL: 1000 ppm 15 minute(s).
Benzene	**ACGIH TLV (United States). Absorbed through skin.** TWA: 0.5 ppm 8 hour(s). STEL: 2.5 ppm 15 minute(s).
Toluene	**ACGIH TLV (United States).** TWA: 20 ppm 8 hour(s).

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Engineering measures : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: A NIOSH-approved air-purifying respirator with an organic vapour cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air-purifying respirators is limited. Use a positive-pressure, air-supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstances where air-purifying respirators may not provide adequate protection.

8 . Exposure controls/personal protection

Hands : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Recommended: polyvinyl alcohol (PVA), Viton. Consult your PPE provider for breakthrough times and the specific glove that is best for you based on your use patterns. It should be realized that eventually any material regardless of their imperviousness, will get permeated by chemicals. Therefore, protective gloves should be regularly checked for wear and tear. At the first signs of hardening and cracks, they should be changed.

Eyes : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9 . Physical and chemical properties

Physical state : Clear liquid.

Flash point : Closed cup: -50 to -38°C (-58 to -36.4°F) [Tagliabue.]

Auto-ignition temperature : 257°C (494.6°F) (NFPA)

Flammable limits : Lower: 1.3% (NFPA)
Upper: 7.6% (NFPA)

Colour : Clear to slightly yellow or green, undyed liquid. May be dyed red for taxation purposes.

Odour : Gasoline

Odour threshold : Not available.

pH : Not available.

Boiling/condensation point : 25 to 220°C (77 to 428°F) (ASTM D86)

Melting/freezing point : Not available.

Relative density : 0.685 to 0.8 kg/L @ 15°C (59°F)

Vapour pressure : <107 kPa (<802.5 mm Hg) @ 37.8°C (100°F)

Vapour density : 3 to 4 [Air = 1] (NFPA)

Volatility : Not available.

Evaporation rate : Not available.

Viscosity : Not available.

Pour point : Not available.

Solubility : Hydrocarbon components virtually insoluble in water. Soluble in alcohol, ether, chloroform and benzene. Dissolves fats, oils and natural resins.

10 . Stability and reactivity

Chemical stability : The product is stable.

Hazardous polymerisation : Under normal conditions of storage and use, hazardous polymerisation will not occur.

Materials to avoid : Reactive with oxidising agents, acids and interhalogens.

Hazardous decomposition products : May release COx, NOx, phenols, polycyclic aromatic hydrocarbons, aldehydes, ketones, smoke and irritating vapours when heated to decomposition.

11 . Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Gasoline	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	13600 mg/kg	-
Ethanol	LD50 Dermal	Rabbit	>15800 mg/kg	-
	LD50 Oral	Mouse	3450 mg/kg	-
	LC50 Inhalation Vapour	Rat	8850 mg/m³	4 hours
Benzene	LD50 Dermal	Rabbit	>8240 mg/kg	-
	LD50 Oral	Rat	930 mg/kg	-
	LC50 Inhalation Vapour	Rat	13228 ppm	4 hours
Toluene	LD50 Dermal	Rabbit	12125 mg/kg	-
	LD50 Oral	Rat	636 mg/kg	-
	LC50 Inhalation Vapour	Rat	7585 ppm	4 hours

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Conclusion/Summary : Not available.

Sensitiser

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
Gasoline	A3	2B	-	-	-	-
Ethanol	A3	-	-	-	-	-
Benzene	A1	1	A	+	Proven.	+
Toluene	A4	3	D	-	-	-

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : There is a wealth of information about the teratogenic hazards of Toluene in the literature; however, based upon professional judgement regarding the body of evidence, WHMIS classification as a teratogen is not warranted.

Reproductive toxicity

Conclusion/Summary : Not available.

12 . Ecological information

Environmental effects : No known significant effects or critical hazards.

Aquatic ecotoxicity

Conclusion/Summary : Not available.

Biodegradability

Conclusion/Summary : Not available.

13 . Disposal considerations

Waste disposal : The generation of waste should be avoided or minimised wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14 . Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
TDG Classification	UN1203	GASOLINE	3	II		-
DOT Classification	Not available.	Not available.	Not available.	-		-

PG* : Packing group

15 . Regulatory information

United States

HCS Classification : Flammable liquid
Irritating material
Carcinogen

Canada

WHMIS (Canada) : Class B-2: Flammable liquid
Class D-2A: Material causing other toxic effects (Very toxic).
Class D-2B: Material causing other toxic effects (Toxic).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

International regulations

Canada inventory : All components are listed or exempted.

United States inventory (TSCA 8b) : All components are listed or exempted.

Europe inventory : All components are listed or exempted.

16 . Other information

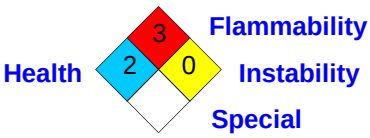
Label requirements : FLAMMABLE LIQUID AND VAPOUR. CAUSES RESPIRATORY TRACT, EYE AND SKIN IRRITATION. CANCER HAZARD - CONTAINS MATERIAL WHICH CAN CAUSE CANCER. CONTAINS MATERIAL WHICH CAN CAUSE HERITABLE GENETIC EFFECTS.

Hazardous Material Information System (U.S.A.) :

Health	*	2
Flammability		3
Physical hazards		0
Personal protection		H

16 . Other information

National Fire Protection Association (U.S.A.) :



References : Available upon request.
™ Trademark of Suncor Energy Inc. Used under licence.

Date of printing : **4/21/2010.**

Date of issue : 9 April 2010

Date of previous issue : No previous validation.

Responsible name : **Product Safety - RS**

Indicates information that has changed from previously issued version.

For Copy of (M)SDS : Internet: www.petro-canada.ca/msds

Canada-wide: telephone: 1-800-668-0220; fax: 1-800-837-1228

For Product Safety Information: (905) 804-4752

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

MATERIAL SAFETY DATA SHEET

Urea 46-0-0	P.I.N. n/a

Synagri L.P.
5175, Laurier Blvd east
St-Hyacinthe (Québec)
CANADA
J2R 2B4

EMERGENCY TELEPHONE
CANUTEC : (613) 996-6666
CHEMTREC : 1-800-424-9300
SYNAGRI : (450) 462-2555

SECTION I : PRODUCT IDENTIFICATION AND USE

Product Name: Urea.

Grade: 46-0-0

Synonyms: Carbamide, carbamidic acid

Chemical Name: Nitrogen fertilizer

Molecular Formula: $(NH_2)_2CO$

Product Use: Nitrogen raw material

T.D.G. classification: Not regulated

Packing group: Not regulated

W.H.M.I.S. Classification : Not regulated

Health: 1

Flammability: 0

Reactivity: 0

SECTION II : HAZARDOUS INGREDIENTS

HAZARDOUS INGREDIENTS	%	ACGIH TLV	CAS NO.
OTHER INGREDIENTS			**CAS NO.**
Urea			57-13-6
Biuret			Not available

SECTION III : PHYSICAL DATA

PHYSICAL PROPERTIES:
Physical State: Solid.
Appearance and Odour: White granules, ammonia odour
Melting/Freezing Point (Deg. C.): 132-135°C
Bulk Density: 690-740 kg/m^3 (43-46 lbs/ft^3).
Solubility: 50g/100ml at 20°C.
pH: 7.0-9.0

SECTION IV : FIRE AND EXPLOSION DATA

Flammability Limits in Air (%): UEL: n/a LEL: n/a
Fire Extinguishing Media: Use media appropriate to surrounding fire. This product is incombustible
Fire Fighting Procedures: Use a self-contained respirator. Use a stream of water to cool surfaces exposed to fire.
Other Fire or Explosion Hazards: Toxic gases are released. Do not breathe vapours. Urea in powder may cause an explosion. Contact with oxidizing agents may cause fire or explosion.

SECTION V : REACTIVITY DATA

STABILITY:
Under Normal Conditions: Stable.
Under Fire Conditions: Unstable, melts over 135°C.
Hazardous Polymerization: Will not occur.
Conditions to Avoid: Extreme heat, sparks.
Materials to Avoid: Oxidizing agents, Strong acids and alkalis.
Hazardous Decomposition or Combustion Products: Ammonia, nitrogen oxides, biuret and cyanuric acid.

SECTION VI : TOXICOLOGICAL PROPERTIES

Recommended Exposure Limit: No data available.
Toxicological Data: Oral, rat, LD50: 8470mg/kg.
Carcinogenicity Data: This product is not considered to be a carcinogen by OSHA and ATP, and is not rated by IARC or ACGIG.
Reproductive Effects: No data available.
Mutagenicity Data: No data available.
Teratogenicity Data: No data available.
Synergistic Materials: None known.

EFFECTS OF EXPOSURE WHEN:

- INHALED: Dust from this product may irritate the nose, throat, and respiratory tract.
- IN CONTACT WITH THE SKIN: Repeated and prolonged contact may cause mild irritation.
- IN CONTACT WITH THE EYES: Dust from this product may cause mild irritation.
- INGESTED: Ingestion may cause gastrointestinal problems, abdominal pain and diarrhea.

OTHER HEALTH EFFECTS: High concentration of urea in blood increases the risk of glaucoma

SECTION VII : FIRST AID MEASURES

FIRST AID PROCEDURES WHEN:

- INHALED: Remove to a ventilated area.
- IN CONTACT WITH THE SKIN: Wash skin with soap + water.
- IN CONTACT WITH THE EYES: Rinse with running water for 15 minutes.
- INGESTED: Drink water. Do not induce vomiting. Seek medical help.

EMERGENCY MEDICAL CARE: Treat symptoms immediately. Consult a doctor.

SECTION VIII : PREVENTIVE MEASURES

Recommendations listed in this section indicate the type of equipment which will provide protection against overexposure to this product. Conditions of use, adequacy of engineering or other control measures, and actual exposures will dictate the need for specific protective devices at your workplace.

ENGINEERING CONTROLS: Local ventilation is recommended to reduce the concentration of dust.
RESPIRATORY PROTECTION: If necessary, use a NIOSH/MSHA approved respirator.
SKIN PROTECTION: Cotton gloves and protective clothing.
EYE PROTECTION: Safety glasses with side shields recommended.
OTHER PERSONAL PROTECTIVE EQUIPMENT: None in particular.
HANDLING PROCEDURES AND EQUIPMENT: None in particular.
STORAGE TEMPERATURE (DEG. C.): Ambient temperature.
STORAGE REQUIREMENTS: Store in a dry, well ventilated area, away from food, seed, and sources of heat.
OTHER PRECAUTIONS: Keep out of reach of children.

ENVIRONMENTAL PROTECTION DATA:
STEPS TO BE TAKEN IN THE EVENT OF A SPILL OR LEAK: Collect the product and place in an appropriate container.
ENVIRONMENTAL EFFECTS: May be harmful for aquatic life.
DEACTIVATING CHEMICALS: None required.
WASTE DISPOSAL METHODS: May be eliminated by spreading over terrain. If contaminated, dispose of product according to local environmental laws.

SECTION IX : PREPARATION DATE OF M.S.D.S.

PREPARED BY: Pierre Lamoureux **DATE: February 28, 2012**

MATERIAL SAFETY DATA SHEET

18-46-0 D.A.P.	**UN n/a**

Synagri L.P.
5175 Laurier blvd East
St-Hyacinthe (Québec)
CANADA
J2R 2B4

EMERGENCY TELEPHONE
CANUTEC : (613) 996-6666
CHEMTREC : 1-800-424-9300
SYNAGRI : (450) 799-3225

SECTION I : PRODUCT IDENTIFICATION AND USE

Product Name: D.A.P.

Grade: 18-46-0

Synonyms: Di-ammonium phosphate.

Chemical Name: Di-ammonium phosphate.

Molecular Formula: $(NH_4)_2HPO_4$

Product Use: Fertilizer (raw material).

T.D.G. classification: Not regulated

Packing group: Not regulated

W.H.M.I.S. Classification :

Health: 1

Flammability: 0

Reactivity: 0

SECTION II : HAZARDOUS INGREDIENTS

HAZARDOUS INGREDIENTS %	**CAS NO.**

OTHER INGREDIENTS	**CAS NO.**
Di-ammonium phosphate	7783-28-0
Mono-ammonium phosphate	7722-76-1
(Fe, Al, Ca, Mg) Sulphate, Phosphates, Fluorides, Silicates	Not available
Na, K salts	Not available
Moisture	7732-28-5

SECTION III : PHYSICAL DATA

PHYSICAL PROPERTIES:

Physical State: Solid.
Appearance and Odour: Brown, beige, or black granules. Slight odour of ammonia.
Melting/Freezing Point (Deg. C.): Decomposes at 160°C
Bulk Density: 960-1040 kg/m^3 (60-65 lbs/ft^3).
Solubility: 85-90% of phosphor soluble in water.
pH: 7.5 - 8.0

SECTION IV : FIRE AND EXPLOSION DATA

Flammability Limits in Air (%): UEL: n/a LEL: n/a
Fire Extinguishing Media: Non-flammable.
Fire Fighting Procedures: Non-flammable. Ammonium phosphates are widely used as fire extinguishing agents.
Other Fire or Explosion Hazards: Heated to very 160°C, a small quantity of ammonium fluoride may be released.

SECTION V : REACTIVITY DATA

STABILITY:

Under Normal Conditions: Stable.
Under Fire Conditions: Stable. Non-flammable.
Hazardous Polymerization: Will not occur.
Conditions to Avoid: Extreme heat. Contact with a strong alkali will release ammonia.
Materials to Avoid: Strong alkalis.
Hazardous Decomposition or Combustion Products: Nitrogen oxide, ammonia, fluorides.

SECTION VI : TOXICOLOGICAL PROPERTIES

Recommended Exposure Limit: Not established for this product. Suggested dust exposure limit according to OSHA is 15mg/m^2 for 8 hours.
Toxicological Data: Oral, rat, LD50: 6,500mg/kg.
Carcinogenicity Data: This product is not considered to be a carcinogen by OSHA and ATP, and is not rated by IARC or ACGIG.
Reproductive Effects: No data available.
Mutagenicity Data: No data available.
Teratogenicity Data: No data available.
Synergistic Materials: None known.

EFFECTS OF EXPOSURE WHEN:

- **INHALED:** Dust from this product may irritate the nose, throat, and respiratory tract.
- **IN CONTACT WITH THE SKIN:** Repeated and prolonged contact may cause mild irritation.
- **IN CONTACT WITH THE EYES:** Dust from this product may cause mild irritation. Because of the abrasive effects of the material, it may cause damage if left untreated.
- **INGESTED:** Ingestion may cause gastrointestinal problems, abdominal pain and diarrhea.

OTHER HEALTH EFFECTS: None known.

SECTION VII : FIRST AID MEASURES

FIRST AID PROCEDURES WHEN:

- **INHALED:** Remove to a ventilated area.
- **IN CONTACT WITH THE SKIN:** Wash skin with soap + water.
- **IN CONTACT WITH THE EYES:** Rinse with running water for 15 minutes.
- **INGESTED:** Drink water. Do not induce vomiting. Seek medical help.

EMERGENCY MEDICAL CARE: Treat symptoms immediately. Consult a doctor.

SECTION VIII : PREVENTIVE MEASURES

Recommendations listed in this section indicate the type of equipment which will provide protection against overexposure to this product. Conditions of use, adequacy of engineering or other control measures, and actual exposures will dictate the need for specific protective devices at your workplace.

ENGINEERING CONTROLS: Local ventilation is recommended to reduce the concentration of dust.
RESPIRATORY PROTECTION: If necessary, use a NIOSH/MSHA approved respirator.
SKIN PROTECTION: Cotton gloves and protective clothing.
EYE PROTECTION: Safety glasses with side shields recommended.
OTHER PERSONAL PROTECTIVE EQUIPMENT: None in particular.
HANDLING PROCEDURES AND EQUIPMENT: None in particular.
STORAGE TEMPERATURE (DEG. C.): Ambient temperature.
STORAGE REQUIREMENTS: Store in a dry, ventilated area, away from food and seed.
OTHER PRECAUTIONS: Keep out of reach of children.

ENVIRONMENTAL PROTECTION DATA:

STEPS TO BE TAKEN IN THE EVENT OF A SPILL OR LEAK: Collect the product for re-use. If contaminated, place in an appropriate container. Prevent runoff by diking.
ENVIRONMENTAL EFFECTS: A large spill may cause eutrophication of lakes and ponds due to the proliferation of algae caused by the phosphates.
DEACTIVATING CHEMICALS: None required.
WASTE DISPOSAL METHODS: May be eliminated by spreading over terrain. If contaminated, dispose of product according to local environmental laws.

SECTION IX : PREPARATION DATE

PREPARED BY: Pierre Lamoureux **DATE: May 13, 2011**

Material Safety Data Sheet

DURON ™ -E 10W-30

1 . Product and company identification

Product name : DURON ™ -E 10W-30

Code : DE13, 420-070

Material uses : A superior performance heavy duty engine oil suitable for 4-stroke diesel, gasoline and natural gas automotive applications where SAE 10W-30 is recommended. Applications include vehicles equipped with exhaust after-treatment devices such as diesel particulate filters and catalytic converters. It is suitable for wet clutch transmission and hydraulic applications in mobile equipment where a 10W-30 engine oil is recommended.

Manufacturer : Petro-Canada Lubricants Inc.
2310 Lakeshore Road West
Mississauga, Ontario
Canada L5J 1K2

In case of emergency : Suncor Energy: 403-296-3000
Canutec Transportation: 613-996-6666
Poison Control Centre: Consult local telephone directory for emergency number(s).

2 . Hazards identification

Physical state : Viscous liquid.

Odour : Mild petroleum oil like.

WHMIS (Canada) : Not controlled under WHMIS (Canada).

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.

Emergency overview : No specific hazard.

Routes of entry : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Skin : Slightly irritating to the skin.

Eyes : Slightly irritating to the eyes.

Potential chronic health effects

Chronic effects : No known significant effects or critical hazards.

Carcinogenicity : Not listed as carcinogenic by OSHA, NTP or IARC.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Medical conditions aggravated by over-exposure : Repeated skin exposure can produce local skin destruction or dermatitis. Repeated or prolonged contact with spray or mist may produce chronic eye irritation and severe skin irritation.

See toxicological information (Section 11)

3 . Composition/information on ingredients

Name	CAS number	%
Mixture of severely hydrotreated and hydrocracked base oil (petroleum).	Mixture	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

The base oil may be a mixture of the following CAS#s: 8042-47-5, 64742-46-7, 64742-47-8, 64742-53-6, 64742-54-7, 64742-55-8, 72623-84-8, 72623-85-9, 72623-86-0, 72623-87-1, 178603-64-0, 178603-65-1, 178603-66-2, 445411-73-4

4 . First-aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.

Skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.

Inhalation : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

Ingestion : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Notes to physician : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5 . Fire-fighting measures

Flammability of the product : May be combustible at high temperature.

Extinguishing media

Suitable : Use an extinguishing agent suitable for the surrounding fire.

Not suitable : None known.

Special exposure hazards : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Products of combustion : Carbon oxides (CO, CO2), sulphur oxides (SOx), calcium oxides (CaOx), aldehydes, smoke and irritating vapours as products of incomplete combustion.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Special remarks on fire hazards : Low fire hazard. This material must be heated before ignition will occur.

Special remarks on explosion hazards : Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

6 . Accidental release measures

Personal precautions : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).

6 . Accidental release measures

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7 . Handling and storage

Handling : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Storage : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

8 . Exposure controls/personal protection

Ingredient	Exposure limits
Mixture of severely hydrotreated and hydrocracked base oil (petroleum).	**ACGIH TLV (United States). Notes: (Mineral oil)** TWA: 5 mg/m³, (Inhalable fraction) 8 hour(s).

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Engineering measures : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

8 . Exposure controls/personal protection

Respiratory : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: organic vapour filter

Hands : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Recommended: neoprene, nitrile, polyvinyl alcohol (PVA), Viton®.

Eyes : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9 . Physical and chemical properties

Physical state : Viscous liquid.

Flash point : Open cup: 216°C (420.8°F) [Cleveland.]

Auto-ignition temperature : Fire Point: 251°C (483.8°F)

Flammable limits : Not available.

Colour : Light amber.

Odour : Mild petroleum oil like.

Odour threshold : Not available.

pH : Not available.

Boiling/condensation point : Not available.

Melting/freezing point : Not available.

Relative density : 0.8574 kg/L @ 15°C (59°F)

Vapour pressure : Not available.

Vapour density : Not available.

Volatility : Not available.

Evaporation rate : Not available.

Viscosity : 77.7 cSt @ 40°C (104°F), 11.77 cSt @ 100°C (212°F), VI=146

Pour point : -45°C (-49°F)

Solubility : Insoluble in water.

10 . Stability and reactivity

Chemical stability : The product is stable.

Hazardous polymerisation : Under normal conditions of storage and use, hazardous polymerisation will not occur.

Materials to avoid : Reactive with oxidising agents, acids, halogens and halogenated compounds.

Hazardous decomposition products : May release COx, H2S, aldehydes, alkyl mercaptans, sulfides, methacrylate monomers, smoke and irritating vapours when heated to decomposition.

11 . Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Mixture of severely hydrotreated and hydrocracked base oil (petroleum).	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	>5.2 mg/l	4 hours

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Conclusion/Summary : Not available.

Sensitiser

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
Mixture of severely hydrotreated and hydrocracked base oil (petroleum).	A4	-	-	-	-	-

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

12 . Ecological information

Environmental effects : No known significant effects or critical hazards.

Aquatic ecotoxicity

Conclusion/Summary : Not available.

Biodegradability

Conclusion/Summary : Not available.

Other adverse effects : No known significant effects or critical hazards.

13 . Disposal considerations

Waste disposal : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

13 . Disposal considerations

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14 . Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
TDG Classification	Not regulated.	-	-	-		-
DOT Classification	Not regulated.	-	-	-		-

PG* : Packing group

15 . Regulatory information

United States

HCS Classification : Not regulated.

Canada

WHMIS (Canada) : Not controlled under WHMIS (Canada).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

International regulations

Canada inventory : All components are listed or exempted.

United States inventory (TSCA 8b) : All components are listed or exempted.

Europe inventory : At least one component is not listed in EINECS but all such components are listed in ELINCS.
Please contact your supplier for information on the inventory status of this material.

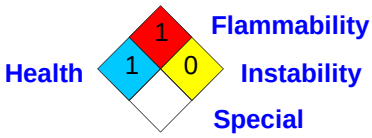
International lists : **China inventory (IECSC):** All components are listed or exempted.

16 . Other information

Hazardous Material Information System (U.S.A.) :

Health	1
Flammability	1
Physical hazards	0
Personal protection	B

National Fire Protection Association (U.S.A.) :



References : Available upon request.
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Date of printing : **10/11/2011.**

Date of issue : 11 October 2011

Date of previous issue : 6/25/2010.

Responsible name : **Product Safety - DSR**

Indicates information that has changed from previously issued version.

16 . Other information

For Copy of (M)SDS : The Canadian Controlled Products Regulations (CPR) (Under the Hazardous Products Act, part of the WHMIS legislation) only apply to WHMIS Controlled (i.e., hazardous) products. Therefore, the CPR and the 3-year update rule specified therein do not apply to WHMIS Non-Controlled products. Although this is true, customarily Petro-Canada reviews and updates Non-Controlled product MSDS if a customer requests such an update. These Non-Controlled product updates are given a lower priority than Controlled products but are handled as soon as practicable. If you would like to verify if the MSDS you have is the most current, or you require any further information, please contact:

Internet: lubricants.petro-canada.ca/msds

Lubricants:
Western Canada, telephone: 1-800-661-1199; fax: 1-800-378-4518
Ontario & Central Canada, telephone: 1-800-268-5850; fax: 1-800-201-6285
Quebec & Eastern Canada, telephone: 1-800-576-1686; fax: 1-800-201-6285

For Product Safety Information: (905) 804-4752

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Material Safety Data Sheet

DURON ™ XL SYNTHETIC BLEND 15W-40 HEAVY DUTY ENGINE OIL

1 . Product and company identification

Product name : DURON ™ XL SYNTHETIC BLEND 15W-40 HEAVY DUTY ENGINE OIL

Code : DXL15, 420-059

Material uses : DURON XL Synthetic Blend 15W-40 is a superior quality heavy duty engine oil meeting global standards for high speed 4-stroke diesel engines. It can also be used in other applications including a wide range of compression and spark ignition engines, wet clutch transmissions and hydraulic systems.

Manufacturer : Petro-Canada Lubricants Inc.
2310 Lakeshore Road West
Mississauga, Ontario
Canada L5J 1K2

In case of emergency : Suncor Energy: 403-296-3000
Canutec Transportation: 613-996-6666
Poison Control Centre: Consult local telephone directory for emergency number(s).

2 . Hazards identification

Physical state : Viscous liquid.

Odour : Mild petroleum oil like.

WHMIS (Canada) : Not controlled under WHMIS (Canada).

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.

Emergency overview : No specific hazard.

Routes of entry : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Skin : Slightly irritating to the skin.

Eyes : Slightly irritating to the eyes.

Potential chronic health effects

Chronic effects : No known significant effects or critical hazards.

Carcinogenicity : Not listed as carcinogenic by OSHA, NTP or IARC.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Medical conditions aggravated by over-exposure : Repeated or prolonged contact with spray or mist may produce chronic eye irritation and severe skin irritation. Repeated skin exposure can produce local skin destruction or dermatitis.

See toxicological information (Section 11)

3 . Composition/information on ingredients

Name	CAS number	%
Mixture of severely hydrotreated and hydrocracked base oil (petroleum).	Mixture	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

3 . Composition/information on ingredients

The base oil may be a mixture of the following CAS#s: 8042-47-5, 64742-46-7, 64742-47-8, 64742-53-6, 64742-54-7, 64742-55-8, 72623-84-8, 72623-85-9, 72623-86-0, 72623-87-1, 178603-64-0, 178603-65-1, 178603-66-2, 445411-73-4

4 . First-aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.

Skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.

Inhalation : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

Ingestion : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Notes to physician : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5 . Fire-fighting measures

Flammability of the product : May be combustible at high temperature.

Extinguishing media

Suitable : Use an extinguishing agent suitable for the surrounding fire.

Not suitable : None known.

Special exposure hazards : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Products of combustion : Carbon oxides (CO, CO2), nitrogen oxides (NOx), sulphur oxides (SOx), calcium oxides (CaOx), aldehydes, smoke and irritating vapours as products of incomplete combustion.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Special remarks on fire hazards : Low fire hazard. This material must be heated before ignition will occur.

Special remarks on explosion hazards : Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

6 . Accidental release measures

Personal precautions : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

6 . Accidental release measures

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7 . Handling and storage

Handling : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Storage : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

8 . Exposure controls/personal protection

Ingredient	Exposure limits
Mixture of severely hydrotreated and hydrocracked base oil (petroleum).	**ACGIH TLV (United States). Notes: (Mineral oil)** TWA: 5 mg/m³, (Inhalable fraction) 8 hour(s).

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Engineering measures : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: organic vapour filter

Hands : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Recommended: neoprene, nitrile, polyvinyl alcohol (PVA), Viton®.

Eyes : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

8 . Exposure controls/personal protection

Skin : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9 . Physical and chemical properties

Physical state : Viscous liquid.

Flash point : Open cup: 233°C (451.4°F) [Cleveland.]

Auto-ignition temperature : Fire Point: 247°C (476.6°F)

Flammable limits : Not available.

Colour : Light amber.

Odour : Mild petroleum oil like.

Odour threshold : Not available.

pH : Not available.

Boiling/condensation point : Not available.

Melting/freezing point : Not available.

Relative density : 0.8695 kg/L @ 15°C (59°F)

Vapour pressure : Not available.

Vapour density : Not available.

Volatility : Not available.

Evaporation rate : Not available.

Viscosity : 112.8 cSt @ 40°C (104°F), 15.6 cSt @ 100°C (212°F), VI=143

Pour point : -48°C (-54.4°F)

Solubility : Insoluble in water.

10 . Stability and reactivity

Chemical stability : The product is stable.

Hazardous polymerisation : Under normal conditions of storage and use, hazardous polymerisation will not occur.

Materials to avoid : Reactive with oxidising agents, acids, halogens and halogen compounds.

Hazardous decomposition products : May release COx, H2S, SiOx, aldehydes, alkyl mercaptans, sulfides, methacrylate monomers, smoke and irritating vapours when heated to decomposition.

11 . Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Mixture of severely hydrotreated and hydrocracked base oil (petroleum).	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	>5.2 mg/l	4 hours

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Conclusion/Summary : Not available.

Sensitiser

11 . Toxicological information

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
Mixture of severely hydrotreated and hydrocracked base oil (petroleum).	A4	-	-	-	-	-

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

12 . Ecological information

Environmental effects : No known significant effects or critical hazards.

Aquatic ecotoxicity

Conclusion/Summary : Not available.

Biodegradability

Conclusion/Summary : Not available.

Other adverse effects : No known significant effects or critical hazards.

13 . Disposal considerations

Waste disposal : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14 . Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
TDG Classification	Not regulated.	-	-	-		-
DOT Classification	Not available.	Not available.	Not available.	-		-

PG* : Packing group

15 . Regulatory information

United States

HCS Classification : Not regulated.

Canada

WHMIS (Canada) : Not controlled under WHMIS (Canada).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

International regulations

Canada inventory : All components are listed or exempted.

United States inventory (TSCA 8b) : All components are listed or exempted.

Europe inventory : At least one component is not listed in EINECS but all such components are listed in ELINCS.
Please contact your supplier for information on the inventory status of this material.

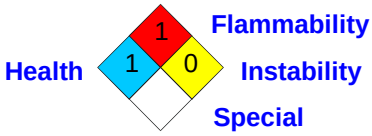
International lists : **Australia inventory (AICS)**: All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Korea inventory: All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.

16 . Other information

Hazardous Material Information System (U.S.A.) :

Health	1
Flammability	1
Physical hazards	0
Personal protection	B

National Fire Protection Association (U.S.A.) :



References : Available upon request.
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Date of printing : **10/26/2011.**

Date of issue : 26 October 2011

Date of previous issue : 6/14/2011.

Responsible name : **Product Safety - RS**

Indicates information that has changed from previously issued version.

For Copy of (M)SDS : The Canadian Controlled Products Regulations (CPR) (Under the Hazardous Products Act, part of the WHMIS legislation) only apply to WHMIS Controlled (i.e., hazardous) products. Therefore, the CPR and the 3-year update rule specified therein do not apply to WHMIS Non-Controlled products. Although this is true, customarily Petro-Canada reviews and updates Non-Controlled product MSDS if a customer requests such an update. These Non-Controlled product updates are given a lower priority than Controlled products but are handled as soon as practicable. If you would like to verify if the MSDS you have is the most current, or you require any further information, please contact:

Internet: lubricants.petro-canada.ca/msds

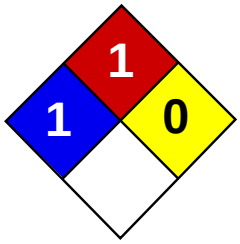
Lubricants:
Western Canada, telephone: 1-800-661-1199; fax: 1-800-378-4518
Ontario & Central Canada, telephone: 1-800-268-5850; fax: 1-800-201-6285
Quebec & Eastern Canada, telephone: 1-800-576-1686; fax: 1-800-201-6285

16 . Other information

For Product Safety Information: (905) 804-4752

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



Health	1
Fire	1
Reactivity	0
Personal Protection	C

Material Safety Data Sheet
Ethylene glycol MSDS

Section 1: Chemical Product and Company Identification

Product Name: Ethylene glycol

Catalog Codes: SLE1072

CAS#: 107-21-1

RTECS: KW2975000

TSCA: TSCA 8(b) inventory: Ethylene glycol

CI#: Not available.

Synonym: 1,2-Dihydroxyethane; 1,2-Ethanediol; 1,2-Ethandiol; Ethylene dihydrate; Glycol alcohol; Monoethylene glycol; Tescol

Chemical Name: Ethylene Glycol

Chemical Formula: HOCH2CH2OH

Contact Information:

Sciencelab.com, Inc.
14025 Smith Rd.
Houston, Texas 77396

US Sales: **1-800-901-7247**
International Sales: **1-281-441-4400**

Order Online: ScienceLab.com

CHEMTREC (24HR Emergency Telephone), call: 1-800-424-9300

International CHEMTREC, call: 1-703-527-3887

For non-emergency assistance, call: 1-281-441-4400

Section 2: Composition and Information on Ingredients

Composition:

Name	CAS #	% by Weight
Ethylene glycol	107-21-1	100

Toxicological Data on Ingredients: Ethylene glycol: ORAL (LD50): Acute: 4700 mg/kg [Rat]. 5500 mg/kg [Mouse]. 6610 mg/kg [Guinea pig]. VAPOR (LC50): Acute: >200 mg/m 4 hours [Rat].

Section 3: Hazards Identification

Potential Acute Health Effects:
Hazardous in case of ingestion. Slightly hazardous in case of skin contact (irritant, permeator), of eye contact (irritant), of inhalation. Severe over-exposure can result in death.

Potential Chronic Health Effects:
CARCINOGENIC EFFECTS: A4 (Not classifiable for human or animal.) by ACGIH. MUTAGENIC EFFECTS: Mutagenic for mammalian somatic cells. Non-mutagenic for bacteria and/or yeast. TERATOGENIC EFFECTS: Not available. DEVELOPMENTAL TOXICITY: Not available. The substance may be toxic to kidneys, liver, central nervous system (CNS). Repeated or prolonged exposure to the substance can produce target organs damage. Repeated exposure to a highly toxic material may produce general deterioration of health by an accumulation in one or many human organs.

Section 4: First Aid Measures

Eye Contact:
Check for and remove any contact lenses. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Cold water may be used. Get medical attention if irritation occurs.

Skin Contact:
Wash with soap and water. Cover the irritated skin with an emollient. Get medical attention if irritation develops. Cold water may be used.

Serious Skin Contact: Not available.

Inhalation:
If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.

Serious Inhalation: Not available.

Ingestion:
Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If large quantities of this material are swallowed, call a physician immediately. Loosen tight clothing such as a collar, tie, belt or waistband.

Serious Ingestion:
Medical Conditions Aggravated by Exposure: Persons with pre-existiing kidney, respiratory, eye, or neurological problems might be more sensitive to Ethylene Glycol. Notes to Physician: 1. Support vital functions, correct for dehydration and shock, and manage fluid balance. 2. The currently recommended medical management of Ethylene Glycol poisoning includes elimination of Ethylene Glycol and metabolites. Elimination of Ethylene Glycol may be achieved by the following methods: a. Emptying the stomach by gastric lavage. It is useful if initiated within < 1 of ingestion. b. Correct metabolic acidosis with intravenous administration of sodium bicarbonate, adjusting the administration rate accoridng to repeated and frequent measurement of acid/base status. c. Administer ethanol (orally or by IV (intravenously)) or fomepizole (4-methylpyrazole or Antizol)) therapy by IV as an antidote to inhibit the ormation of toxic metabolites. d. If patients are diagnosed and treated early in the course with the above methods, hemodialysis may be avoided if fomepizole or ethanol therapy is effective and has corrected the metabolic acidosis, and no renal failure is present. However, once severe acidosis and renal failure occured, however, hemodialysis is necessary. It is effective in removing Ethylene Glycol and toxic metabolites, and correcting metabolic acidosis.

Section 5: Fire and Explosion Data

Flammability of the Product: May be combustible at high temperature.

Auto-Ignition Temperature: 398°C (748.4°F)

Flash Points: CLOSED CUP: 111°C (231.8°F). (Tagliabue.)

Flammable Limits: LOWER: 3.2%

Products of Combustion: These products are carbon oxides (CO, CO2).

Fire Hazards in Presence of Various Substances:
Slightly flammable to flammable in presence of open flames and sparks, of heat. Non-flammable in presence of shocks.

Explosion Hazards in Presence of Various Substances:
Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.

Fire Fighting Media and Instructions:
SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use water spray, fog or foam. Do not use water jet.

Special Remarks on Fire Hazards: Not available.

Special Remarks on Explosion Hazards:
Explosive decomposition may occur if combined with strong acids or strong bases and subjected to elevated temperatures.

Section 6: Accidental Release Measures

Small Spill:
Dilute with water and mop up, or absorb with an inert dry material and place in an appropriate waste disposal container. Finish cleaning by spreading water on the contaminated surface and dispose of according to local and regional authority requirements.

Large Spill:
Stop leak if without risk. Do not get water inside container. Do not touch spilled material. Use water spray to reduce vapors. Prevent entry into sewers, basements or confined areas; dike if needed. Eliminate all ignition sources. Call for assistance on disposal. Finish cleaning by spreading water on the contaminated surface and allow to evacuate through the sanitary system. Be careful that the product is not present at a concentration level above TLV. Check TLV on the MSDS and with local authorities.

Section 7: Handling and Storage

Precautions:
Keep away from heat. Keep away from sources of ignition. Empty containers pose a fire risk, evaporate the residue under a fume hood. Ground all equipment containing material. Do not ingest. Do not breathe gas/fumes/ vapor/spray. Wear suitable protective clothing. If ingested, seek medical advice immediately and show the container or the label. Keep away from incompatibles such as oxidizing agents, acids, alkalis.

Storage: Keep container tightly closed. Keep container in a cool, well-ventilated area. Hygroscopic

Section 8: Exposure Controls/Personal Protection

Engineering Controls:
Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Personal Protection:
Safety glasses. Synthetic apron. Gloves (impervious). For most conditions, no respiratory protection should be needed. However, if material is heated or sprayed and if atmospheric levels exceed exposure guidelines, use an approved vapor (air purifying) respirator.

Personal Protection in Case of a Large Spill:
Splash goggles. Full suit. Boots. Gloves. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.

Exposure Limits:
STEL: 120 (mg/m3) [Australia] TWA: 100 (mg/m3) from ACGIH (TLV) [United States] CEIL: 125 (mg/m3) from OSHA (PEL) [United States] CEIL: 50 (ppm) from OSHA (PEL) [United States] TWA: 52 STEL: 104 (mg/m3) [United Kingdom (UK)] Inhalation TWA: 10 (mg/m3) [United Kingdom (UK)] SKIN3 Consult local authorities for acceptable exposure limits.

Section 9: Physical and Chemical Properties

Physical state and appearance: Liquid. (syrupy)

Odor: Odorless.

Taste: Mild sweet

Molecular Weight: 62.07 g/mole

Color: Clear Colorless.

pH (1% soln/water): Not available.

Boiling Point: 197.6°C (387.7°F)

Melting Point: -13°C (8.6°F)

Critical Temperature: Not available.

Specific Gravity: 1.1088 (Water = 1)

Vapor Pressure: .06 mmHg @ 20 C; .092 mmHg at 25 C

Vapor Density: 2.14 (Air = 1)

Volatility: Not available.

Odor Threshold: Not available.

Water/Oil Dist. Coeff.: The product is more soluble in water; log(oil/water) = -1.4

Ionicity (in Water): Not available.

Dispersion Properties: See solubility in water, acetone.

Solubility:
Soluble in cold water, hot water, acetone. Slightly soluble in diethyl ether. Miscible with lower aliphatic alcohols, glycerol, acetic acid, acetone and similar ketones, aldehydes, pyridine, similar coal tar bases. Practically insoluble in benzene and its homologs, chlorinated hydrocarbons, petroleum ether.

Section 10: Stability and Reactivity Data

Stability: The product is stable.

Instability Temperature: Not available.

Conditions of Instability: Excess heat, incompatible materials.

Incompatibility with various substances: Reactive with oxidizing agents, acids, alkalis.

Corrosivity: Non-corrosive in presence of glass.

Special Remarks on Reactivity:
Hygroscopic. Absorbs moisture from the air. Avoid contamination with materials with hydroxyl compounds. Also incompatible with aliphatic amines, isocyanates, chlorosulfonic acid, and oleum

Special Remarks on Corrosivity: Not available.

Polymerization: Will not occur.

Section 11: Toxicological Information

Routes of Entry: Absorbed through skin. Ingestion.

Toxicity to Animals:
Acute oral toxicity (LD50): 4700 mg/kg [Rat]. Acute toxicity of the vapor (LC50): >200 mg/m3 4 hours [Rat].

Chronic Effects on Humans:
CARCINOGENIC EFFECTS: A4 (Not classifiable for human or animal.) by ACGIH. MUTAGENIC EFFECTS: Mutagenic for mammalian somatic cells. Non-mutagenic for bacteria and/or yeast. May cause damage to the following organs: kidneys, liver, central nervous system (CNS).

Other Toxic Effects on Humans:
Hazardous in case of ingestion. Slightly hazardous in case of skin contact (irritant, permeator), of inhalation.

Special Remarks on Toxicity to Animals:
Lowest Published Toxic Dose/Conc: TDL [Man] - Route: oral; Dose: 15gm/kg Lethal Dose/Conc 50% Kill LD50 [Rabbit] - Route: dermal; Dose: 9530 ul/kg

Special Remarks on Chronic Effects on Humans:
May cause adverse reproductive effects and birth defects (teratogenic) based on animal test data. No human data has been reported at this time. May affect genetic material (mutagenic)

Special Remarks on other Toxic Effects on Humans:
Acute Potential Health Effects: Skin: May cause skin irritation. May cause more severe response if skin is abraded. A single prolonged exposure is not likely to result in material being absorbed through skin in harmful amounts. Massive contact with damaged skin may result in absorption of potentially harmful amounts Eyes: Vapors or mist may cause temporary eye irritation (mild temporary conjunctival inflammation) and lacrimation. Corneal injury is unlikely or insignificant.. Ingestion: It is rapidly absorbed from the gastrointestinal tract. Oral toxicity is expected to be moderate in humans due to Ethylene Glycol even though tests with animals show a lower degree of toxicity. Excessive exposure (swallowing large amounts) may cause gastrointestinal tract irritation with nausea, vomiting, abdominal discomfort, diarrhea. It can affect behavior/central nervous system within 0.5 to 12 hours after ingestion. A transient inebriation with excitement, stupor, headache, slurred speech, ataxia, somnolence, and euphoria, similar to ethanol intoxication, can occur within the first several hours. As sthe Ethylene Glycol is metabolized, metabolic acidosis and further central nervous system depression (convulsions, muscle weakness) develop. Serious intoxication may develop to coma associated with hypotonia, hyporeflexia, and less commonly seizures, and meningismus. 12 to 24 hours

Section 12: Ecological Information

Ecotoxicity:
Ecotoxicity in water (LC50): 41000 mg/l 96 hours [Fish (Trout)]. 46300 mg/l 48 hours [water flea]. 34250 mg/l 96 hours [Fish (bluegill fish)]. 34250 mg/l 72 hours [Fish (Goldfish)].

BOD5 and COD: Not available.

Products of Biodegradation:
Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise.

Toxicity of the Products of Biodegradation: The products of degradation are less toxic than the product itself.

Special Remarks on the Products of Biodegradation: Not available.

Section 13: Disposal Considerations

Waste Disposal:
Waste must be disposed of in accordance with federal, state and local environmental control regulations.

Section 14: Transport Information

DOT Classification: Not a DOT controlled material (United States).

Identification: Not applicable.

Special Provisions for Transport: Not applicable.

Section 15: Other Regulatory Information

Federal and State Regulations:
Illinois toxic substances disclosure to employee act: Ethylene glycol Illinois chemical safety act: Ethylene glycol New York release reporting list: Ethylene glycol Rhode Island RTK hazardous substances: Ethylene glycol Pennsylvania RTK: Ethylene glycol Minnesota: Ethylene glycol Massachusetts RTK: Ethylene glycol Massachusetts spill list: Ethylene glycol New Jersey: Ethylene glycol Louisiana spill reporting: Ethylene glycol TSCA 8(b) inventory: Ethylene glycol TSCA 4(a) proposed test rules: Ethylene glycol SARA 313 toxic chemical notification and release reporting: Ethylene glycol CERCLA: Hazardous substances.: Ethylene glycol: 5000 lbs. (2268 kg)

Other Regulations:
OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200). EINECS: This product is on the European Inventory of Existing Commercial Chemical Substances.

Other Classifications:

WHMIS (Canada): CLASS D-2A: Material causing other toxic effects (VERY TOXIC).

DSCL (EEC):
R22- Harmful if swallowed. S46- If swallowed, seek medical advice immediately and show this container or label.

HMIS (U.S.A.):

Health Hazard: 1

Fire Hazard: 1

Reactivity: 0

Personal Protection: C

National Fire Protection Association (U.S.A.):

Health: 1

Flammability: 1

Reactivity: 0

Specific hazard:

Protective Equipment:
Gloves. Lab coat. Not applicable. Safety glasses.

Section 16: Other Information

References: Not available.

Other Special Considerations: Not available.

Created: 10/10/2005 08:18 PM

Last Updated: 11/01/2010 12:00 PM

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CITGO TRANSGARD® Heavy Duty Transmission Fluid, SAE 10W

Material Safety Data Sheet

CITGO Petroleum Corporation
P.O. Box 4689
Houston, TX 77210

MSDS No. 633321001
Revision Date 11/16/2011

IMPORTANT: This MSDS is prepared in accordance with 29 CFR 1910.1200. Read this MSDS before transporting, handling, storing or disposing of this product and forward this information to employees, customers and users of this product.

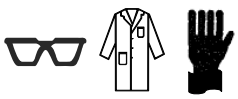
Hazard Rankings

	HMIS	NFPA
Health Hazard	1	1
Fire Hazard	1	1
Reactivity	0	0

*** = Chronic Health Hazard**

Protective Equipment

Minimum Recommended
See Section 8 for Details



Emergency Overview

Physical State Liquid.
Color Amber. **Odor** Mild petroleum odor

WARNING:
Oil injected into the skin from high-pressure leaks can cause severe injury.
Most damage occurs during the first few hours.
Seek medical attention immediately.
Surgical removal of oil may be necessary.
Spills may create a slipping hazard.

SECTION 1. PRODUCT IDENTIFICATION

Trade Name	CITGO TRANSGARD® Heavy Duty Transmission Fluid, SAE 10W	**Technical Contact**	(800) 248-4684
Product Number	633321001	**Medical Emergency**	(832) 486-4700
CAS Number	Mixture.	**CHEMTREC Emergency (United States Only)**	(800) 424-9300
Product Family	Driveline fluids		
Synonyms	Driveline fluid; Transmission oil; CITGO® Material Code: 633321001		

SECTION 2. COMPOSITION

Component Name(s)	CAS Registry No.	Concentration (%)
Highly-refined mineral oils (petroleum)	Various	92.06 - 97.676
Calcium phentate	122384-87-6	1.9456
Zinc and zinc compounds	68649-42-3	1.064

SECTION 3. HAZARDS IDENTIFICATION

Also see Emergency Overview and Hazard Ratings on the top of Page 1 of this MSDS.

Major Route(s) of Entry Skin contact.

Signs and Symptoms of Acute Exposure

Inhalation At elevated temperatures or in enclosed spaces, product mist or vapors may irritate the mucous membranes of the nose, the throat, bronchi, and lungs.

Eye Contact

	This product can cause transient mild eye irritation with short-term contact with liquid sprays or mists. Symptoms include stinging, watering, redness, and swelling.
Skin Contact	This material can cause mild skin irritation from prolonged or repeated skin contact. Injection under the skin can cause inflammation and swelling. Injection of pressurized hydrocarbons can cause severe, permanent tissue damage. Initial symptoms may be minor. Injection of petroleum hydrocarbons requires immediate medical attention.
Ingestion	If swallowed, large volumes of material can cause generalized depression, headache, drowsiness, nausea, vomiting and diarrhea. Smaller doses can cause a laxative effect. If aspirated into the lungs, liquid can cause lung damage.
Chronic Health Effects Summary	This product contains a petroleum-based mineral oil. Prolonged or repeated skin contact can cause mild irritation and inflammation characterized by drying, cracking, (dermatitis) or oil acne. Repeated or prolonged inhalation of petroleum-based mineral oil mists at concentrations above applicable workplace exposure levels can cause respiratory irritation or other pulmonary effects.
Conditions Aggravated by Exposure	Disorders of the following organs or organ systems that may be aggravated by significant exposure to this material or its components include: Skin
Target Organs	May cause damage to the following organs: skin.
Carcinogenic Potential	This product is not known to contain any components at concentrations above 0.1% which are considered carcinogenic by OSHA, IARC or NTP.

OSHA Hazard Classification is indicated by an "X" in the box adjacent to the hazard title. If no "X" is present, the product does not exhibit the hazard as defined in the OSHA Hazard Communication Standard (29 CFR 1910.1200).

OSHA Health Hazard Classification				OSHA Physical Hazard Classification					
Irritant		Sensitizer		Combustible		Explosive		Pyrophoric	
Toxic		Highly Toxic		Flammable		Oxidizer		Water-reactive	
Corrosive		Carcinogenic		Compressed Gas		Organic Peroxide		Unstable	

SECTION 4. FIRST AID MEASURES

Take proper precautions to ensure your own health and safety before attempting rescue or providing first aid. For more specific information, refer to Exposure Controls and Personal Protection in Section 8 of this MSDS.

Inhalation	Move victim to fresh air. If victim is not breathing, immediately begin rescue breathing. If breathing is difficult, 100 percent humidified oxygen should be administered by a qualified individual. Seek medical attention immediately. Keep the affected individual warm and at rest.
Eye Contact	Check for and remove contact lenses. Flush eyes with cool, clean, low-pressure water while occasionally lifting and lowering eyelids. Seek medical attention if excessive tearing, redness, or pain persists.
Skin Contact	If burned by hot material, cool skin by quenching with large amounts of cool water. For contact with product at ambient temperatures, remove contaminated shoes and clothing. Wipe off excess material. Wash exposed skin with mild soap and water. Seek medical attention if tissue appears damaged or if pain or irritation persists. Thoroughly clean contaminated clothing before reuse. Clean or discard contaminated leather goods. If material is injected under the skin, seek medical attention immediately.
Ingestion	Do not induce vomiting unless directed to by a physician. Do not give anything to drink unless directed to by a physician. Never give anything by mouth to a person who is not fully conscious. Seek medical attention immediately.

Notes to Physician

SKIN: In the event of injection in underlying tissue, immediate treatment should include extensive incision, debridement and saline irrigation. Inadequate treatment can result in ischemia and gangrene. Early symptoms may be minimal.

INGESTION: The viscosity range of the product(s) represented by this MSDS is greater than 100 SUS at 100°F. Careful gastric lavage may be considered to evacuate large quantities of material.

SECTION 5. FIRE FIGHTING MEASURES

NFPA Flammability Classification NFPA Class-IIIB combustible material.

Flash Point Open cup: 232°C (450°F) (Cleveland.).

Lower Flammable Limit No data. **Upper Flammable Limit** No data.

Autoignition Temperature Not available.

Hazardous Combustion Products Carbon dioxide, carbon monoxide, smoke, fumes, unburned hydrocarbons and oxides of sulfur, phosphorus, zinc and/or nitrogen.

Special Properties This material can burn but will not readily ignite. This material will release vapors when heated above the flash point temperature that can ignite when exposed to a source of ignition. In enclosed spaces, heated vapor can ignite with explosive force. Mists or sprays may burn at temperatures below the flash point.

Extinguishing Media Use dry chemical, foam, carbon dioxide or water fog. Water or foam may cause frothing. Carbon dioxide and inert gas can displace oxygen. Use caution when applying carbon dioxide or inert gas in confined spaces.

Protection of Fire Fighters Firefighters must use full bunker gear including NIOSH-approved positive pressure self-contained breathing apparatus to protect against potential hazardous combustion or decomposition products and oxygen deficiencies.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Take proper precautions to ensure your own health and safety before attempting spill control or clean-up. For more specific information, refer to the Emergency Overview on Page 1, Exposure Controls and Personal Protection in Section 8 and Disposal Considerations in Section 13 of this MSDS.

Do not touch damaged containers or spilled material unless wearing appropriate protective equipment. Slipping hazard; do not walk through spilled material. Stop leak if you can do so without risk. For small spills, absorb or cover with dry earth, sand, or other inert non-combustible absorbent material and place into waste containers for later disposal. Contain large spills to maximize product recovery or disposal. Prevent entry into waterways or sewers. In urban area, cleanup spill as soon as possible. In natural environments, seek cleanup advice from specialists to minimize physical habitat damage. This material will float on water. Absorbent pads and similar materials can be used. Comply with all laws and regulations.

SECTION 7. HANDLING AND STORAGE

Handling Keep containers closed and do not handle or store near heat, sparks, or any other potential ignition sources. Avoid contact with oxidizing agents. Never siphon by mouth. Avoid contact with eyes, skin, and clothing. Avoid contamination and extreme temperatures.

Empty containers may contain product residues that can ignite with explosive force. Drain and purge equipment, as necessary, to remove material residues. Follow proper entry procedures, including compliance with 29 CFR 1910.146 prior to entering confined spaces such as tanks or pits. Use appropriate respiratory protection when concentrations exceed any

established occupational exposure level (See Section 8). Promptly remove contaminated clothing. Wash exposed skin thoroughly with soap and water after handling.

Do not pressurize, cut, weld, braze solder, drill, grind or expose containers to flames, sparks, heat or other potential ignition sources. Protect containers against physical damage. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers and/or waste residues of this product.

Storage

Keep container tightly closed. Store in a cool, dry, well-ventilated area. Store only in approved containers. Do not store with strong oxidizing agents. Do not store at elevated temperatures. Avoid storing product in direct sunlight for extended periods of time. Storage area must meet OSHA requirements and applicable fire codes. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers or waste residues of this product.

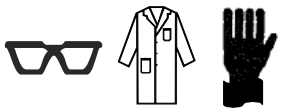
SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits (see below). An eye wash station and safety shower should be located near the work-station.

Personal Protective Equipment

Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional pursuant to OSHA regulations. The following pictograms represent the minimum requirements for personal protective equipment. For certain operations, additional PPE may be required.



Eye Protection

Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. Wear goggles if splashing or spraying is anticipated. Wear goggles and face shield if material is heated above 125°F (51°C). Have suitable eye wash water available.

Hand Protection

None required for incidental contact. Use gloves constructed of chemical resistant materials such as heavy nitrile rubber if frequent or prolonged contact is expected. Use heat-protective gloves when handling product at elevated temperatures.

Body Protection

Use clean protective clothing if splashing or spraying conditions are present. Protective clothing may include long-sleeve outer garment, apron, or lab coat. If significant contact occurs, remove oil-contaminated clothing as soon as possible and promptly shower. Launder contaminated clothing before reuse or discard. Wear heat protective boots and protective clothing when handling material at elevated temperatures.

Respiratory Protection

The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used. Protection factors vary depending upon the type of respirator used. Respirators should be used in accordance with OSHA requirements (29 CFR 1910.134).

General Comments

Use good personal hygiene practices. Wash hands and other exposed skin areas with plenty of mild soap and water before eating, drinking, smoking, use of toilet facilities, or leaving work. DO NOT use gasoline, kerosene, solvents or harsh abrasives as skin cleaners. Since specific exposure standards/control limits have not been established for this product, the "Oil Mist, Mineral" exposure limits shown below are suggested as minimum control guidelines.

Occupational Exposure Guidelines

Substance	Applicable Workplace Exposure Levels

Oil, Mineral (Mist)	**ACGIH (United States).** TWA: 5 mg/m^3 STEL: 10 mg/m^3 **OSHA (United States).** TWA: 5 mg/m^3

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES (TYPICAL)

Physical State	Liquid.	**Color**	Amber.	**Odor**	Mild petroleum odor
Specific Gravity	0.88 (Water = 1)	**pH**	Not applicable	**Vapor Density**	>1 (Air = 1)
Boiling Range	Not available.			**Melting/Freezing Point**	Not available.
Vapor Pressure	<0.001 kPa (<0.01 mm Hg) (at 20°C)			**Volatility**	Negligible volatility.
Solubility in Water	Very slightly soluble in hot water. (<0.1 % w/w) Negligible solubility in cold water.			**Viscosity (cSt @ 40°C)**	42
Flash Point	Open cup: 232°C (450°F) (Cleveland.).				
Additional Properties	Gravity, ºAPI (ASTM D287) = 29.9 @ 60º F Density = 7.27 Lbs/gal. Viscosity (ASTM D2161) = 214 SUS @ 100º F				

SECTION 10. STABILITY AND REACTIVITY

Chemical Stability	Stable. **Hazardous Polymerization** Not expected to occur.
Conditions to Avoid	Keep away from extreme heat, sparks, open flame, and strongly oxidizing conditions.
Materials Incompatibility	Strong oxidizers.
Hazardous Decomposition Products	No additional hazardous decomposition products were identified other than the combustion products identified in Section 5 of this MSDS.

SECTION 11. TOXICOLOGICAL INFORMATION

For other health-related information, refer to the Emergency Overview on Page 1 and the Hazards Identification in Section 3 of this MSDS.

Toxicity Data

Highly-refined mineral oils (petroleum)

ORAL (LD50): Acute: >5000 mg/kg [Rat].
DERMAL (LD50): Acute: >2000 mg/kg [Rabbit].

Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.

Calcium phentate

In subchronic feeding studies with calcium alkyl phenate detergent, effects on reproduction were observed in experimental animals when residual tetrapropenyl phenol (TPP) and its calcium salt (CaTPP) were present at combined concentrations of 5% by weight or greater.

Also, data from 28 day subchronic studies of similar chemicals indicate potential induction of liver effects in rats characterized by necrosis and fibrosis at oral doses of 250 mg/kg/day or higher. Effects on prothrombin index were reported.

Zinc and zinc compounds

ORAL (LD50):	Acute: >2000 mg/kg [Rabbit]. >2890 mg/kg [Rat].
DERMAL (LD50):	Acute: >2000 mg/kg [Rabbit].

INHALATION (LC50), Acute: > 1310 mg/L (Rat screen level)(4 hours).
DRAIZE EYE, Acute: Moderate to severe eye irritant. (Rabbit).
DRAIZE DERMAL, Acute: Mild to moderate skin irritant. (Rabbit).
BUEHLER DERMAL, Acute: Non-sensitizing. (Guinea Pig).
28-Day DERMAL, Sub-Chronic: Severe skin irritant. (Rabbit). Reported reduced food consumption resulting in weight loss and testicular atrophy.

Hydraulic oil

Repeated or prolonged skin contact with certain hydraulic oils can cause mild skin irritation characterized by drying, cracking (dermatitis) or oil acne. Injection under the skin, in muscle or into the blood stream can cause irritation, inflammation, swelling, fever, and systemic effects, including mild central nervous system depression. Injection of pressurized hydrocarbons can cause severe, permanent tissue damage.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Analysis for ecological effects has not been conducted on this product. However, if spilled, this product and any contaminated soil or water may be harmful to human, animal, and aquatic life. Also, the coating action associated with petroleum and petroleum products can be harmful or fatal to aquatic life and waterfowl.

Environmental Fate

Biodegradability: Inherently biodegradable in aerobic conditions.

Partition Coefficient (log Kow): >6 (based on similar materials)

Photodegradation: Based on similar materials, this product will have little or no tendency to partition to air. Hydrocarbons from this product which do partition to air are expected to rapidly photodegrade.

Stability in Water: Not readily susceptible to hydrolysis under aquatic conditions.

Distribution: Principally to soil and sediment. Petroleum-based (mineral) lubricating oils normally will float on water. In stagnant or slow-flowing waterways, an oil layer can cover a large surface area. As a result, this oil layer might limit or eliminate natural atmospheric oxygen transport into the water. With time, if not removed, oxygen depletion in the waterway may be sufficient to cause a fish kill or create an anaerobic environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Hazard characteristic and regulatory waste stream classification can change with product use. Accordingly, the responsibility of the user to determine the proper storage, transportation, treatment and/or disposal methodologies for spent materials and residues at the time of disposition.

Conditions of use may cause this material to become a "hazardous waste", as defined by federal or state regulations. It is the responsibility of the user to determine if the material is a "hazardous waste" at the time of disposal. Transportation, treatment, storage, and disposal of waste material must be conducted in accordance with RCRA regulations (see 40 CFR 260 through 40 CFR 271). State and/or local regulations may be more restrictive. Contact your regional US EPA office for guidance concerning case specific disposal issues. Empty drums and pails retain residue. DO NOT pressurize, cut, weld, braze, solder, drill, grind, or expose this product's empty container to heat, flame, or other ignition sources. DO NOT attempt to

clean it. Empty drums and pails should be drained completely, properly bunged or sealed, and promptly sent to a reconditioner.

SECTION 14. TRANSPORT INFORMATION

The shipping description below may not represent requirements for all modes of transportation, shipping methods or locations outside of the United States.

US DOT Status Not regulated by the U.S. Department of Transportation as a hazardous material.

Proper Shipping Name Not regulated.

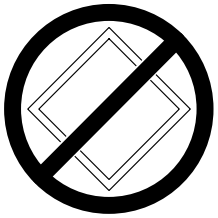
Hazard Class Not regulated.

Packing Group Not applicable.

UN/NA Number Not regulated.

Reportable Quantity A Reportable Quantity (RQ) has not been established for this material.

Placard(s)



Emergency Response Guide No. Not applicable.

MARPOL III Status Not a DOT "Marine Pollutant" per 49 CFR 171.8.

OIL: The product(s) represented by this MSDS is (are) regulated as "oil" under 49 CFR Part 130. Shipments by rail or highway in packaging having a capacity of 3500 gallons or more or in a quantity greater than 42,000 gallons are subject to these requirements. In addition, mixtures containing 10% or more of this product may be subject to these requirements.

SECTION 15. REGULATORY INFORMATION

TSCA Inventory This product and/or its components are listed on the Toxic Substances Control Act (TSCA) inventory.

SARA 302/304 Emergency Planning and Notification The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to Subparts 302 and 304 to submit emergency planning and notification information based on Threshold Planning Quantities (TPQs) and Reportable Quantities (RQs) for "Extremely Hazardous Substances" listed in 40 CFR 302.4 and 40 CFR 355. No components were identified.

SARA 311/312 Hazard Identification The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to this subpart to submit aggregate information on chemicals by "Hazard Category" as defined in 40 CFR 370.2. This material would be classified under the following hazard categories:

No SARA 311/312 hazard categories identified.

SARA 313 Toxic Chemical Notification and Release Reporting This product contains the following components in concentrations above *de minimis* levels that are listed as toxic chemicals in 40 CFR Part 372 pursuant to the requirements of Section 313 of SARA:
Zinc and zinc compounds [CAS No.: 68649-42-3] Concentration: 1.1%

CERCLA The Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) requires notification of the National Response Center concerning release of quantities of "hazardous substances" equal to or greater than the reportable quantities (RQ's) listed in 40 CFR 302.4. As defined by CERCLA, the term "hazardous substance" does not include petroleum, including crude oil or any fraction thereof which is not otherwise specifically designated in 40 CFR 302.4. Chemical substances present in this product or refinery stream that may be subject to this statute are:
Zinc and zinc compounds [CAS No.:] RQ = None assigned. Concentration: 1.1%

Clean Water Act (CWA)

This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

California Proposition 65

This material may contain the following components which are known to the State of California to cause cancer, birth defects or other reproductive harm, and may be subject to the requirements of California Proposition 65 (CA Health & Safety Code Section 25249.5):
Ethyl acrylate: 0.0002%

New Jersey Right-to-Know Label

Petroleum Oil

Additional Remarks

No additional regulatory remarks.

SECTION 16. OTHER INFORMATION

Refer to the top of Page 1 for the HMIS and NFPA Hazard Ratings for this product.

REVISION INFORMATION

Version Number 2.0

Revision Date 11/16/2011

ABBREVIATIONS

AP: Approximately EQ: Equal >: Greater Than <: Less Than

NA: Not Applicable ND: No Data NE: Not Established

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

IARC: International Agency for Research on Cancer

NIOSH: National Institute of Occupational Safety and Health

NPCA: National Paint and Coating Manufacturers Association

EPA: US Environmental Protection Agency

HMIS: Hazardous Materials Information System

OSHA: Occupational Safety and Health Administration

NTP: National Toxicology Program

NFPA: National Fire Protection Association

DISCLAIMER OF LIABILITY

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THE CONDITIONS OR METHODS OF HANDLING, STORAGE, USE, AND DISPOSAL OF THE PRODUCT ARE BEYOND OUR CONTROL AND MAY BE BEYOND OUR KNOWLEDGE. FOR THIS AND OTHER REASONS, WE DO NOT ASSUME RESPONSIBILITY AND EXPRESSLY DISCLAIM LIABILITY FOR LOSS, DAMAGE OR EXPENSE ARISING OUT OF OR IN ANY WAY CONNECTED WITH HANDLING, STORAGE, USE OR DISPOSAL OF THE PRODUCT.

* * * * * END OF MSDS * * * * *

CITGO TRANSGARD® Heavy Duty Transmission Fluid, SAE 50

Material Safety Data Sheet

CITGO Petroleum Corporation
P.O. Box 4689
Houston, TX 77210

MSDS No. 633325001
Revision Date 8/13/2007

IMPORTANT: This MSDS is prepared in accordance with 29 CFR 1910.1200. Read this MSDS before transporting, handling, storing or disposing of this product and forward this information to employees, customers and users of this product.

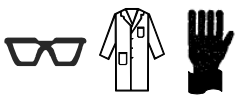
Hazard Rankings

	HMIS	NFPA
Health Hazard	1	1
Fire Hazard	1	1
Reactivity	0	0

*** = Chronic Health Hazard**

Protective Equipment

Minimum Recommended
See Section 8 for Details



Emergency Overview

Physical State Liquid.
Color Amber to dark amber **Odor** Mild petroleum odor

WARNING:
Oil injected into the skin from high-pressure leaks can cause severe injury.
Most damage occurs during the first few hours.
Seek medical attention immediately.
Surgical removal of oil may be necessary.
Spills may create a slipping hazard.

SECTION 1. PRODUCT IDENTIFICATION

Trade Name	CITGO TRANSGARD® Heavy Duty Transmission Fluid, SAE 50	**Technical Contact**	(800) 248-4684
Product Number	633325001	**Medical Emergency**	(832) 486-4700
CAS Number	Mixture.	**CHEMTREC Emergency (United States Only)**	(800) 424-9300
Product Family	Driveline fluids		
Synonyms	Driveline fluids; Transmission oil; CITGO® Material Code: 633325001		

SECTION 2. COMPOSITION

Component Name(s)	CAS Registry No.	Concentration (%)
Residual oils, petroleum, solvent-refined	64742-01-4	50 - 70
Distillates, petroleum, solvent-refined heavy paraffinic	64741-88-4	0 - 40
Distillates (petroleum), hydrotreated heavy paraffinic	64742-54-7	0 - 40
Proprietary Ingredients	Proprietary Mixture	<5
Zinc compounds	Proprietary	<3
Calcium phentate	Proprietary	<2

SECTION 3. HAZARDS IDENTIFICATION

Also see Emergency Overview and Hazard Ratings on the top of Page 1 of this MSDS.

Major Route(s) of Entry Skin contact.

Signs and Symptoms of Acute Exposure

Inhalation	At elevated temperatures or in enclosed spaces, product mist or vapors may irritate the mucous membranes of the nose, the throat, bronchi, and lungs.
Eye Contact	This product can cause transient mild eye irritation with short-term contact with liquid sprays or mists. Symptoms include stinging, watering, redness, and swelling.
Skin Contact	This material can cause mild skin irritation from prolonged or repeated skin contact. Injection under the skin can cause inflammation and swelling. Injection of pressurized hydrocarbons can cause severe, permanent tissue damage. Initial symptoms may be minor. Injection of petroleum hydrocarbons requires immediate medical attention.
Ingestion	If swallowed, large volumes of material can cause generalized depression, headache, drowsiness, nausea, vomiting and diarrhea. Smaller doses can cause a laxative effect. If aspirated into the lungs, liquid can cause lung damage.
Chronic Health Effects Summary	This product contains a petroleum-based mineral oil. Prolonged or repeated skin contact can cause mild irritation and inflammation characterized by drying, cracking, (dermatitis) or oil acne. Repeated or prolonged inhalation of petroleum-based mineral oil mists at concentrations above applicable workplace exposure levels can cause respiratory irritation or other pulmonary effects.
Conditions Aggravated by Exposure	Disorders of the following organs or organ systems that may be aggravated by significant exposure to this material or its components include: Skin
Target Organs	May cause damage to the following organs: skin.
Carcinogenic Potential	This product is not known to contain any components at concentrations above 0.1% which are considered carcinogenic by OSHA, IARC or NTP.

OSHA Hazard Classification is indicated by an "X" in the box adjacent to the hazard title. If no "X" is present, the product does not exhibit the hazard as defined in the OSHA Hazard Communication Standard (29 CFR 1910.1200).

OSHA Health Hazard Classification				OSHA Physical Hazard Classification					
Irritant		Sensitizer		Combustible		Explosive		Pyrophoric	
Toxic		Highly Toxic		Flammable		Oxidizer		Water-reactive	
Corrosive		Carcinogenic		Compressed Gas		Organic Peroxide		Unstable	

SECTION 4. FIRST AID MEASURES

Take proper precautions to ensure your own health and safety before attempting rescue or providing first aid. For more specific information, refer to Exposure Controls and Personal Protection in Section 8 of this MSDS.

Inhalation	Move victim to fresh air. If victim is not breathing, immediately begin rescue breathing. If breathing is difficult, 100 percent humidified oxygen should be administered by a qualified individual. Seek medical attention immediately. Keep the affected individual warm and at rest.
Eye Contact	Check for and remove contact lenses. Flush eyes with cool, clean, low-pressure water while occasionally lifting and lowering eyelids. Seek medical attention if excessive tearing, redness, or pain persists.
Skin Contact	If burned by hot material, cool skin by quenching with large amounts of cool water. For contact with product at ambient temperatures, remove contaminated shoes and clothing. Wipe off excess material. Wash exposed skin with mild soap and water. Seek medical attention if tissue appears damaged or if pain or irritation persists. Thoroughly clean contaminated clothing before reuse. Clean or discard contaminated leather goods. If material is injected under the skin, seek medical attention immediately.
Ingestion	Do not induce vomiting unless directed to by a physician. Do not give anything to drink unless directed to by a physician. Never give anything by mouth to a person who is not fully conscious. Seek medical attention immediately.

Notes to Physician

SKIN: In the event of injection in underlying tissue, immediate treatment should include extensive incision, debridement and saline irrigation. Inadequate treatment can result in ischemia and gangrene. Early symptoms may be minimal.

INGESTION: The viscosity range of the product(s) represented by this MSDS is greater than 100 SUS at 100°F. There is a low risk of aspiration upon ingestion Careful gastric lavage or emesis may be considered to evacuate large quantities of material.

SECTION 5. FIRE FIGHTING MEASURES

NFPA Flammability Classification NFPA Class-IIIB combustible material.

Flash Point Open cup: 266°C (511°F) (Cleveland.).

Lower Flammable Limit No data. **Upper Flammable Limit** No data.

Autoignition Temperature Not available.

Hazardous Combustion Products Carbon dioxide, carbon monoxide, smoke, fumes, unburned hydrocarbons and oxides of sulfur, phosphorus, zinc and/or nitrogen.

Special Properties This material can burn but will not readily ignite. This material will release vapors when heated above the flash point temperature that can ignite when exposed to a source of ignition. In enclosed spaces, heated vapor can ignite with explosive force. Mists or sprays may burn at temperatures below the flash point.

Extinguishing Media Use dry chemical, foam, carbon dioxide or water fog. Water or foam may cause frothing. Carbon dioxide and inert gas can displace oxygen. Use caution when applying carbon dioxide or inert gas in confined spaces.

Protection of Fire Fighters Firefighters must use full bunker gear including NIOSH-approved positive pressure self-contained breathing apparatus to protect against potential hazardous combustion or decomposition products and oxygen deficiencies.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Take proper precautions to ensure your own health and safety before attempting spill control or clean-up. For more specific information, refer to the Emergency Overview on Page 1, Exposure Controls and Personal Protection in Section 8 and Disposal Considerations in Section 13 of this MSDS.

Do not touch damaged containers or spilled material unless wearing appropriate protective equipment. Slipping hazard; do not walk through spilled material. Stop leak if you can do so without risk. For small spills, absorb or cover with dry earth, sand, or other inert non-combustible absorbent material and place into waste containers for later disposal. Contain large spills to maximize product recovery or disposal. Prevent entry into waterways or sewers. In urban area, cleanup spill as soon as possible. In natural environments, seek cleanup advice from specialists to minimize physical habitat damage. This material will float on water. Absorbent pads and similar materials can be used. Comply with all laws and regulations.

SECTION 7. HANDLING AND STORAGE

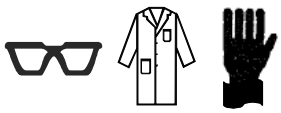
Handling Avoid contamination and extreme temperatures to minimize product degradation. Empty containers may contain product residues that can ignite with explosive force. Do not pressurize, cut, weld, braze solder, drill, grind or expose containers to flames, sparks, heat or other potential ignition sources. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers and/or waste residues of this product.

Storage Keep container closed. Store in a cool, dry, well-ventilated area. Do not store with strong oxidizing agents. Do not store at elevated temperatures. Avoid storing product in direct sunlight for extended periods of time. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers or waste residues of this product.

SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Controls Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits (see below). An eye wash station and safety shower should be located near the work-station.

Personal Protective Equipment Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional pursuant to OSHA regulations. The following pictograms represent the minimum requirements for personal protective equipment. For certain operations, additional PPE may be required.



Eye Protection Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. Wear goggles if splashing or spraying is anticipated. Wear goggles and face shield if material is heated above 125°F (51°C). Have suitable eye wash water available.

Hand Protection None required for incidental contact. Use gloves constructed of chemical resistant materials such as heavy nitrile rubber if frequent or prolonged contact is expected. Use heat-protective gloves when handling product at elevated temperatures.

Body Protection Use clean protective clothing if splashing or spraying conditions are present. Protective clothing may include long-sleeve outer garment, apron, or lab coat. If significant contact occurs, remove oil-contaminated clothing as soon as possible and promptly shower. Launder contaminated clothing before reuse or discard. Wear heat protective boots and protective clothing when handling material at elevated temperatures.

Respiratory Protection The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used. Protection factors vary depending upon the type of respirator used. Respirators should be used in accordance with OSHA requirements (29 CFR 1910.134).

General Comments Use good personal hygiene practices. Wash hands and other exposed skin areas with plenty of mild soap and water before eating, drinking, smoking, use of toilet facilities, or leaving work. DO NOT use gasoline, kerosene, solvents or harsh abrasives as skin cleaners. Since specific exposure standards/control limits have not been established for this product, the "Oil Mist, Mineral" exposure limits shown below are suggested as minimum control guidelines.

Occupational Exposure Guidelines

Substance	Applicable Workplace Exposure Levels
Oil Mist, Mineral	**ACGIH (United States).** TWA: 5 mg/m^3 STEL: 10 mg/m^3 **OSHA (United States).** TWA: 5 mg/m^3

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES (TYPICAL)

Physical State	Liquid.	**Color**	Amber to dark amber	**Odor**	Mild petroleum odor
Specific Gravity	0.9 (Water = 1)	**pH**	Not applicable	**Vapor Density**	>1 (Air = 1)
Boiling Range	Not available.			**Melting/Freezing Point**	Not available.
Vapor Pressure	<0.001 kPa (<0.01 mm Hg) (at 20°C)			**Volatility**	Negligible volatility.
Solubility in Water	Negligible solubility in cold water.			**Viscosity (cSt @ 40°C)**	200

Flash Point Open cup: 266°C (511°F) (Cleveland.).

Additional Properties Gravity, ºAPI (ASTM D287) = 25.7 @ 60º F
Density = 7.49 Lbs/gal.
Viscosity (ASTM D2161) = 1060 SUS @ 100º F

SECTION 10. STABILITY AND REACTIVITY

Chemical Stability Stable. **Hazardous Polymerization** Not expected to occur.

Conditions to Avoid Keep away from extreme heat, sparks, open flame, and strongly oxidizing conditions.

Materials Incompatibility Strong oxidizers.

Hazardous Decomposition Products No additional hazardous decomposition products were identified other than the combustion products identified in Section 5 of this MSDS.

SECTION 11. TOXICOLOGICAL INFORMATION

For other health-related information, refer to the Emergency Overview on Page 1 and the Hazards Identification in Section 3 of this MSDS.

Toxicity Data

Residual oils, petroleum, solvent-refined
ORAL (LD50): Acute: >5000 mg/kg [Rat].
DERMAL (LD50): Acute: >2000 mg/kg [Rabbit].

Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.

Distillates, petroleum, solvent-refined heavy paraffinic
ORAL (LD50): Acute: >5000 mg/kg [Rat].
DERMAL (LD50): Acute: >2000 mg/kg [Rabbit].

Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near

current work place exposure levels produced no significant toxicological effects. In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.

Distillates (petroleum), hydrotreated heavy paraffinic

ORAL (LD50):	Acute: >5000 mg/kg [Rat].
DERMAL (LD50):	Acute: >2000 mg/kg [Rabbit].

Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.

Phosphorodithioic acid, O,O-di-C1-14-alkyl esters, zinc salts

ORAL (LD50):	Acute: >2000 mg/kg [Rabbit]. >2890 mg/kg [Rat].
DERMAL (LD50):	Acute: >2000 mg/kg [Rabbit].

INHALATION (LC50), Acute: > 1310 mg/L (Rat screen level)(4 hours).
DRAIZE EYE, Acute: Moderate to severe eye irritant. (Rabbit).
DRAIZE DERMAL, Acute: Mild to moderate skin irritant. (Rabbit).
BUEHLER DERMAL, Acute: Non-sensitizing. (Guinea Pig).
28-Day DERMAL, Sub-Chronic: Severe skin irritant. (Rabbit). Reported reduced food consumption resulting in weight loss and testicular atrophy.

Hydraulic oil

Repeated or prolonged skin contact with certain hydraulic oils can cause mild skin irritation characterized by drying, cracking (dermatitis) or oil acne. Injection under the skin, in muscle or into the blood stream can cause irritation, inflammation, swelling, fever, and systemic effects, including mild central nervous system depression. Injection of pressurized hydrocarbons can cause severe, permanent tissue damage.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Analysis for ecological effects has not been conducted on this product. However, if spilled, this product and any contaminated soil or water may be harmful to human, animal, and aquatic life. Also, the coating action associated with petroleum and petroleum products can be harmful or fatal to aquatic life and waterfowl.

Environmental Fate

An environmental fate analysis is not available for this specific product. Plants and animals may experience harmful or fatal effects when coated with petroleum products. Petroleum-based (mineral) lubricating oils normally will float on water. In stagnant or slow-flowing waterways, an oil layer can cover a large surface area. As a result, this oil layer might limit or eliminate natural atmospheric oxygen transport into the water. With time, if not removed, oxygen depletion in the waterway may be sufficient to cause a fish kill or create an anaerobic environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Hazard characteristic and regulatory waste stream classification can change with product use. Accordingly, it is the responsibility of the user to determine the proper storage, transportation, treatment and/or disposal methodologies for spent materials and residues at the time of disposition.

Conditions of use may cause this material to become a "hazardous waste", as defined by federal or state regulations. It is the responsibility of the user to determine if the material is a "hazardous waste" at the time of disposal. Transportation, treatment, storage, and disposal of waste material must be conducted in accordance with RCRA regulations (see 40 CFR 260 through 40 CFR 271). State and/or local regulations may be more restrictive. Contact your regional US EPA office for guidance concerning case specific disposal issues. Empty drums and pails retain residue. DO NOT pressurize, cut, weld, braze, solder, drill, grind, or expose this product's empty container to heat, flame, or other ignition sources. DO NOT attempt to clean it. Empty drums and pails should be drained completely, properly bunged or sealed, and promptly sent to a reconditioner.

SECTION 14. TRANSPORT INFORMATION

The shipping description below may not represent requirements for all modes of transportation, shipping methods or locations outside of the United States.

US DOT Status Not regulated by the U.S. Department of Transportation as a hazardous material.

Proper Shipping Name Not regulated.

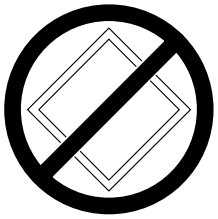
Hazard Class Not regulated.

Packing Group Not applicable.

UN/NA Number Not regulated.

Reportable Quantity A Reportable Quantity (RQ) has not been established for this material.

Placard(s)



Emergency Response Guide No. Not applicable.

MARPOL III Status Not a DOT "Marine Pollutant" per 49 CFR 171.8.

SECTION 15. REGULATORY INFORMATION

TSCA Inventory This product and/or its components are listed on the Toxic Substances Control Act (TSCA) inventory.

SARA 302/304 Emergency Planning and Notification The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to Subparts 302 and 304 to submit emergency planning and notification information based on Threshold Planning Quantities (TPQs) and Reportable Quantities (RQs) for "Extremely Hazardous Substances" listed in 40 CFR 302.4 and 40 CFR 355. No components were identified.

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SARA 313 Toxic Chemical Notification and Release Reporting This product contains the following components in concentrations above *de minimis* levels that are listed as toxic chemicals in 40 CFR Part 372 pursuant to the requirements of Section 313 of SARA:
Zinc and Zinc Compounds, Concentration: <3%

CERCLA	The Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) requires notification of the National Response Center concerning release of quantities of "hazardous substances" equal to or greater than the reportable quantities (RQ's) listed in 40 CFR 302.4. As defined by CERCLA, the term "hazardous substance" does not include petroleum, including crude oil or any fraction thereof which is not otherwise specifically designated in 40 CFR 302.4. Chemical substances present in this product or refinery stream that may be subject to this statute are: Zinc and Zinc Compounds, Concentration: <3%
Clean Water Act (CWA)	This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.
California Proposition 65	This material may contain the following components which are known to the State of California to cause cancer, birth defects or other reproductive harm, and may be subject to the requirements of California Proposition 65 (CA Health & Safety Code Section 25249.5): Ethyl acrylate: <0.001% Toluene: <0.001%
New Jersey Right-to-Know Label	Petroleum Oil
Additional Remarks	No additional regulatory remarks.

SECTION 16. OTHER INFORMATION

Refer to the top of Page 1 for the HMIS and NFPA Hazard Ratings for this product.

REVISION INFORMATION

Version Number	2.0
Revision Date	8/13/2007

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IARC: International Agency for Research on Cancer NTP: National Toxicology Program

NIOSH: National Institute of Occupational Safety and Health OSHA: Occupational Safety and Health Administration

NPCA: National Paint and Coating Manufacturers Association HMIS: Hazardous Materials Information System

NFPA: National Fire Protection Association EPA: US Environmental Protection Agency

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* * * * * END OF MSDS * * * * *

Material Safety Data Sheet

1. MATERIAL AND COMPANY IDENTIFICATION

Material Name : **PrimaTech Synthetic GEAR OIL SAE 75W-90**
Uses : Transmission oil.

Manufacturer/Supplier : **Smitty's Supply, Inc.**
PO Box 530
Roseland, LA 70456
USA
MSDS Request : 985-748-9687

Emergency Telephone Number
CHEMTREC : 800-424-9300 - toll free in the U.S., Canada, and U.S. Virgin Islands.
703-527-3887 - for calls originating elsewhere.
(Collect calls accepted)

2. COMPOSITION/INFORMATION ON INGREDIENTS

Highly refined mineral oils and additives.
The highly refined mineral oil contains <3% (w/w) DMSO-extract, according to IP346.

3. HAZARDS IDENTIFICATION

Emergency Overview

Appearance and Odour : May be dyed. Liquid at room temperature. Slight hydrocarbon.

Health Hazards : Not classified as dangerous for supply or conveyance.
Safety Hazards : Not classified as flammable but will burn.
Environmental Hazards : Not classified as dangerous for the environment.

Health Hazards : Not expected to be a health hazard when used under normal conditions.

Health Hazards
Inhalation : Under normal conditions of use, this is not expected to be a primary route of exposure.
Skin Contact : Prolonged or repeated skin contact without proper cleaning can clog the pores of the skin resulting in disorders such as oil acne/folliculitis.
Eye Contact : May cause slight irritation to eyes.
Ingestion : Low toxicity if swallowed.
Other Information : Used oil may contain harmful impurities.
Signs and Symptoms : Oil acne/folliculitis signs and symptoms may include formation of black pustules and spots on the skin of exposed areas. Ingestion may result in nausea, vomiting and/or diarrhoea.
Aggravated Medical Condition : Pre-existing medical conditions of the following organ(s) or organ system(s) may be aggravated by exposure to this material: Skin.
Environmental Hazards : Not classified as dangerous for the environment.
Additional Information : Under normal conditions of use or in a foreseeable emergency,

this product does not meet the definition of a hazardous chemical when evaluated according to the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

4. FIRST AID MEASURES

General Information	:	Not expected to be a health hazard when used under normal conditions.
Inhalation	:	No treatment necessary under normal conditions of use. If symptoms persist, obtain medical advice.
Skin Contact	:	Remove contaminated clothing. Flush exposed area with water and follow by washing with soap if available. If persistent irritation occurs, obtain medical attention.
Eye Contact	:	Flush eye with copious quantities of water. If persistent irritation occurs, obtain medical attention.
Ingestion	:	In general no treatment is necessary unless large quantities are swallowed, however, get medical advice.
Advice to Physician	:	Treat symptomatically.

5. FIRE FIGHTING MEASURES

Clear fire area of all non-emergency personnel.

Flash point	:	Typical 350 °C / 662 °F (COC)
Upper / lower Flammability or Explosion limits	:	Typical 1 - 10 %(V)(based on mineral oil)
Auto ignition temperature	:	> 320 °C / 608 °F
Specific Hazards	:	Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds.
Suitable Extinguishing Media	:	Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable Extinguishing Media	:	Do not use water in a jet.
Protective Equipment for Firefighters	:	Proper protective equipment including breathing apparatus must be worn when approaching a fire in a confined space.

6. ACCIDENTAL RELEASE MEASURES

Avoid contact with spilled or released material. For guidance on selection of personal protective equipment see Chapter 8 of this Material Safety Data Sheet. See Chapter 13 for information on disposal. Observe all relevant local and international regulations.

Protective measures	:	Avoid contact with skin and eyes. Use appropriate containment to avoid environmental contamination. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers.
Clean Up Methods	:	Slippery when spilt. Avoid accidents, clean up immediately. Prevent from spreading by making a barrier with sand, earth or other containment material. Reclaim liquid directly or in an

absorbent. Soak up residue with an absorbent such as clay, sand or other suitable material and dispose of properly.

Additional Advice : Local authorities should be advised if significant spillages cannot be contained.

7. HANDLING AND STORAGE

General Precautions : Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols. Properly dispose of any contaminated rags or cleaning materials in order to prevent fires. Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.

Handling : Avoid prolonged or repeated contact with skin. Avoid inhaling vapour and/or mists. When handling product in drums, safety footwear should be worn and proper handling equipment should be used.

Storage : Keep container tightly closed and in a cool, well-ventilated place. Use properly labelled and closeable containers. Storage Temperature: 0 - 50 °C / 32 - 122 °F

Recommended Materials : For containers or container linings, use mild steel or high density polyethylene.

Unsuitable Materials : PVC.

Additional Information : Polyethylene containers should not be exposed to high temperatures because of possible risk of distortion.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limits

Material	Source	Type	ppm	mg/m3	Notation
Oil mist, mineral	ACGIH	TWA(Mist.)		5 mg/m3	
Oil mist, mineral	ACGIH	STEL(Mist.)		10 mg/m3	

Exposure Controls : The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include: Adequate ventilation to control airborne concentrations. Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.

Personal Protective Equipment : Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Respiratory Protection : No respiratory protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid breathing of material. If engineering controls do not maintain airborne

		concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter. Select a filter suitable for combined particulate/organic gases and vapours [boiling point >65 °C (149 °F)].
Hand Protection	:	Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection: PVC, neoprene or nitrile rubber gloves. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.
Eye Protection	:	Wear safety glasses or full face shield if splashes are likely to occur.
Protective Clothing	:	Skin protection not ordinarily required beyond standard issue work clothes.
Monitoring Methods	:	Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.
Environmental Exposure Controls	:	Minimise release to the environment. An environmental assessment must be made to ensure compliance with local environmental legislation.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	May be dyed. Liquid at room temperature.
Odour :		Slight hydrocarbon.
pH :		Not applicable.
Initial Boiling Point and Boiling Range	:	> 280 °C / 536 °F estimated value(s)
Pour point	:	Typical-10 °C / 14 °F
Flash point	:	Typical 350 °C / 662 °F (COC)
Upper / lower Flammability or Explosion limits	:	Typical 1 - 10 %(V) (based on mineral oil)
Auto-ignition temperature	:	> 320 °C / 608 °F
Vapour pressure	:	< 0.5 Pa at 20 °C / 68 °F (estimated value(s))
Specific gravity	:	Typical 0.885
Density :		Typical 7.51 g/cm3
Water solubility	:	Negligible.
n-octanol/water partition coefficient (log Pow)	:	> 6 (based on information on similar products)
Kinematic viscosity	:	Typical 400 mm2/s at 40 °C / 104 °F

Vapour density (air=1)	:	> 1 (estimated value(s))
Evaporation rate (nBuAc=1)	:	Data not available

10. STABILITY AND REACTIVITY

Stability	:	Stable.
Conditions to Avoid	:	Extremes of temperature and direct sunlight.
Materials to Avoid	:	Strong oxidizing agents.
Hazardous Decomposition Products	:	Hazardous decomposition products are not expected to form during normal storage.

11. TOXICOLOGICAL INFORMATION

Basis for Assessment	:	Information given is based on data on the components and the toxicology of similar products.
Acute Oral Toxicity	:	Expected to be of low toxicity: LD50 > 5000 mg/kg , Rat
Acute Dermal Toxicity	:	Expected to be of low toxicity: LD50 > 5000 mg/kg , Rabbit
Acute Inhalation Toxicity	:	Low toxicity by inhalation.
Skin Irritation	:	Expected to be slightly irritating. Prolonged or repeated skin contact without proper cleaning can clog the pores of the skin resulting in disorders such as oil acne/folliculitis.
Eye Irritation	:	Expected to be slightly irritating.
Respiratory Irritation	:	Inhalation of vapours or mists may cause irritation.
Sensitisation	:	Not expected to be a skin sensitiser.
Repeated Dose Toxicity	:	Not expected to be a hazard.
Mutagenicity	:	Not considered a mutagenic hazard.
Carcinogenicity	:	Product contains mineral oils of types shown to be non-carcinogenic in animal skin-painting studies. Highly refined mineral oils are not classified as carcinogenic by the International Agency for Research on Cancer (IARC). Other components are not known to be associated with carcinogenic effects.
Reproductive and Developmental Toxicity	:	Not expected to be a hazard.
Additional Information	:	Used oils may contain harmful impurities that have accumulated during use. The concentration of such impurities will depend on use and they may present risks to health and the environment on disposal. ALL used oil should be handled with caution and skin contact avoided as far as possible.

12. ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. Information given is based on a knowledge of the components and the ecotoxicology of similar products.

Acute Toxicity	:	Poorly soluble mixture. May cause physical fouling of aquatic organisms. Expected to be practically non toxic: LL/EL/IL50 > 100 mg/l (to aquatic organisms) (LL/EL50 expressed as the nominal amount of product required to prepare aqueous test extract). Mineral oil is not expected to cause any chronic effects to aquatic organisms at concentrations less than 1 mg/l.

Mobility	:	Liquid under most environmental conditions. Floats on water. If it enters soil, it will adsorb to soil particles and will not be mobile.
Persistence/degradability	:	Expected to be not readily biodegradable. Major constituents are expected to be inherently biodegradable, but the product contains components that may persist in the environment.
Bioaccumulation	:	Contains components with the potential to bioaccumulate.
Other Adverse Effects	:	Product is a mixture of non-volatile components, which are not expected to be released to air in any significant quantities. Not expected to have ozone depletion potential, photochemical ozone creation potential or global warming potential.

13. DISPOSAL CONSIDERATIONS

Material Disposal	:	Recover or recycle if possible. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations. Do not dispose into the environment, in drains or in water courses.
Container Disposal	:	Dispose in accordance with prevailing regulations, preferably to a recognised collector or contractor. The competence of the collector or contractor should be established beforehand.
Local Legislation	:	Disposal should be in accordance with applicable regional, national, and local laws and regulations.

14. TRANSPORT INFORMATION

US Department of Transportation Classification (49CFR)
This material is not subject to DOT regulations under 49 CFR Parts 171-180.

IMDG
This material is not classified as dangerous under IMDG regulations.

IATA (Country variations may apply)
This material is not classified as dangerous under IATA regulations.

15. REGULATORY INFORMATION

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

Federal Regulatory Status

Notification Status

DSL	All components listed.
EINECS	All components listed.
TSCA	All components listed.

SARA Hazard Categories (311/312)
No SARA 311/312 Hazards.

State Regulatory Status

California Safe Drinking Water and Toxic Enforcement Act (Proposition 65)

This product contains a chemical known to the State of California to cause cancer.

16. OTHER INFORMATION

NFPA Rating (Health, Fire, Reactivity)	:	0, 1, 0
MSDS Version Number	:	2.0
MSDS Effective Date	:	06/08/2009
MSDS Revisions	:	A vertical bar (|) in the left margin indicates an amendment from the previous version.
MSDS Regulation	:	The content and format of this MSDS is in accordance with the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
MSDS Distribution	:	The information in this document should be made available to all who may handle the product.
Disclaimer	:	The information contained herein is based on our current knowledge of the underlying data and is intended to describe the product for the purpose of health, safety and environmental requirements only. No warranty or guarantee is expressed or implied regarding the accuracy of these data or the results to be obtained from the use of the product.

Material Safety Data Sheet

VULTREX ™ MPG EP1, EP2

1 . Product and company identification

Product name : VULTREX ™ MPG EP1, EP2

Code : VULMPG1, 650-668; VULMPG2, 650-669

Material uses : Vultrex EP greases are premium quality, multi-purpose greases used for transportation, mining, and general industrial applications.

Manufacturer : Petro-Canada Lubricants Inc.
2310 Lakeshore Road West
Mississauga, Ontario
Canada L5J 1K2

In case of emergency : Suncor Energy: 403-296-3000
Canutec Transportation: 613-996-6666
Poison Control Centre: Consult local telephone directory for emergency number(s).

2 . Hazards identification

Physical state : Buttery, smooth, semi-solid

Odour : Mild grease like.

WHMIS (Canada) : Not controlled under WHMIS (Canada).

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.

Emergency overview : No specific hazard.

Routes of entry : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Skin : Slightly irritating to the skin.

Eyes : Slightly irritating to the eyes.

Potential chronic health effects

Chronic effects : No known significant effects or critical hazards.

Carcinogenicity : Not listed as carcinogenic by OSHA, NTP or IARC.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Medical conditions aggravated by over-exposure : Repeated or prolonged contact with spray or mist may produce chronic eye irritation and severe skin irritation. Repeated skin exposure can produce local skin destruction or dermatitis.

See toxicological information (section 11)

3 . Composition/information on ingredients

Name	CAS number	%
Mixture of severely hydrotreated and hydrocracked and/or solvent-refined base oil (petroleum).	Mixture	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

3 . Composition/information on ingredients

The base oil may be a mixture of the following CAS#s: 8042-47-5, 64741-95-3, 64742-01-4, 64742-46-7, 64742-47-8, 64742-53-6, 64742-54-7, 64742-55-8, 64742-62-7, 72623-83-7, 72623-84-8, 72623-85-9, 72623-86-0, 72623-87-1, 178603-64-0, 178603-65-1, 178603-66-2, 445411-73-4

4 . First-aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.

Skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.

Inhalation : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

Ingestion : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Notes to physician : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5 . Fire-fighting measures

Flammability of the product : May be combustible at high temperature.

Extinguishing media

Suitable : Use an extinguishing agent suitable for the surrounding fire.

Not suitable : None known.

Special exposure hazards : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Products of combustion : Carbon oxides (CO, CO2), nitrogen oxides (NOx), sulphur oxides (SOx), hydrogen sulfide (H2S), calcium oxides (CaOx), phosphorus oxides (POx), hydrocarbons, metallic oxides, smoke and irritating vapours as products of incomplete combustion.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Special remarks on fire hazards : Low fire hazard. This material must be heated before ignition will occur.

Special remarks on explosion hazards : Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

6 . Accidental release measures

Personal precautions : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

6 . Accidental release measures

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7 . Handling and storage

Handling : Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Storage : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

8 . Exposure controls/personal protection

Ingredient	Exposure limits
Mixture of severely hydrotreated and hydrocracked and/or solvent-refined base oil (petroleum).	**ACGIH TLV (United States). Notes: (oil mist)** TWA: 5 mg/m³ 8 hour(s). STEL: 10 mg/m³ 15 minute(s).

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Engineering measures : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: organic vapour filter

8 . Exposure controls/personal protection

Hands : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Recommended: neoprene, nitrile, polyvinyl alcohol (PVA), Viton.

Eyes : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9 . Physical and chemical properties

Physical state : Buttery, smooth, semi-solid

Flash point : Mineral Oil Blend: Open cup: 278°C (532.4°F) [Cleveland.]

Auto-ignition temperature : Mineral Oil Blend: Fire Point: 318°C (604.4°F)

Flammable limits : Not available.

Colour : Greenish brown.

Odour : Mild grease like.

Odour threshold : Not available.

pH : Not available.

Boiling/condensation point : Not available.

Melting/freezing point : Not available.

Relative density : Mineral Oil Blend: 0.8995 kg/L @ 15°C (59°F)

Vapour pressure : Not available.

Vapour density : Not available.

Volatility : Not available.

Evaporation rate : Not available.

Viscosity : Mineral Oil Blend: 402.6 cSt @ 40°C (104°F), 25.1 cSt @ 100°C (212°F), VI=81

Pour point : Mineral Oil Blend: -12°C (10°F)

Penetration : **EP1:** 328 (60 strokes); **EP2:** 272 (60 strokes) @ 25°C (77°F)

Dropping Point : **EP1:** 275°C (527°F); **EP2:** 288°C (550°F)

Solubility : Insoluble in water.

10 . Stability and reactivity

Chemical stability : The product is stable.

Hazardous polymerisation : Under normal conditions of storage and use, hazardous polymerisation will not occur.

Materials to avoid : Reactive with oxidising agents, reducing agents, acids and alkalis.

Hazardous decomposition products : May release COx, NOx, SOx, H2S, CaOx, POx, hydrocarbons, diphenylamine, alkenes, methacrylate monomers, smoke and irritating vapours when heated to decomposition.

11 . Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Mixture of severely hydrotreated and hydrocracked and/or solvent-refined base oil (petroleum).	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	>5.2 mg/l	4 hours

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Conclusion/Summary : Not available.

Sensitiser

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

12 . Ecological information

Environmental effects : No known significant effects or critical hazards.

Aquatic ecotoxicity

Conclusion/Summary : Not available.

Biodegradability

Conclusion/Summary : Not available.

Other adverse effects : No known significant effects or critical hazards.

13 . Disposal considerations

Waste disposal : The generation of waste should be avoided or minimised wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14 . Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
TDG Classification	Not regulated.	-	-	-		-
DOT Classification	Not regulated.	-	-	-		-

PG* : Packing group

15 . Regulatory information

United States

HCS Classification : Not regulated.

U.S. Federal regulations / State regulations : All components of this product are listed on TSCA or are exempt. A component of this product is subject to a TSCA Polymer Exemption - if you intend to import this product into the U.S. please contact Product Safety for more information.

Canada

WHMIS (Canada) : Not controlled under WHMIS (Canada).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

EU regulations

Risk phrases : This product is not classified according to EU legislation.

International regulations

Canada inventory : All components are listed or exempted.

United States inventory (TSCA 8b) : All components are listed or exempted.

Europe inventory : All components are listed or exempted.

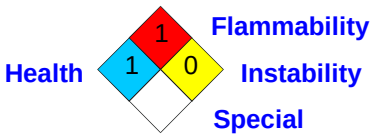
International lists : **China inventory (IECSC)**: All components are listed or exempted.

16 . Other information

Hazardous Material Information System (U.S.A.) :

Health	1
Flammability	1
Physical hazards	0
Personal protection	B

National Fire Protection Association (U.S.A.) :



References : Available upon request.
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Date of printing : **6/29/2010.**

Date of issue : 29 June 2010

Date of previous issue : 6/26/2009.

Responsible name : **Product Safety - JDW**

Indicates information that has changed from previously issued version.

16 . Other information

For Copy of (M)SDS : The Canadian Controlled Products Regulations (CPR) (Under the Hazardous Products Act, part of the WHMIS legislation) only apply to WHMIS Controlled (i.e., hazardous) products. Therefore, the CPR and the 3-year update rule specified therein do not apply to WHMIS Non-Controlled products. Although this is true, customarily Petro-Canada reviews and updates Non-Controlled product MSDS if a customer requests such an update. These Non-Controlled product updates are given a lower priority than Controlled products but are handled as soon as practicable. If you would like to verify if the MSDS you have is the most current, or you require any further information, please contact:

Internet: lubricants.petro-canada.ca/msds

Lubricants:
Western Canada, telephone: 1-800-661-1199; fax: 1-800-378-4518
Ontario & Central Canada, telephone: 1-800-268-5850; fax: 1-800-201-6285
Quebec & Eastern Canada, telephone: 1-800-576-1686; fax: 1-800-201-6285

For Product Safety Information: (905) 804-4752

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Material Safety Data Sheet

HYDREX ™ AW 22, 32, 46, 68, 80, 100

1 . Product and company identification

Product name : HYDREX ™ AW 22, 32, 46, 68, 80, 100

Code : HDXAW22, 490-138; HDXAW32, 490-139; HDXAW46, 490-140; HDXAW68, 490-141; HDXAW80, 490-142; HDXAW10, 490-137

Material uses : These products are designed for use as heavy duty hydraulic power transmission fluids and for lubrication where good anti-wear and anti-oxidation properties are required. They would typically be used in high-pressure hydraulic systems, machine tools, presses, compressors, pumps, gear sets, and centralized bearing lubrication systems.

Manufacturer : Petro-Canada Lubricants Inc.
2310 Lakeshore Road West
Mississauga, Ontario
Canada L5J 1K2

In case of emergency : Suncor Energy: 403-296-3000
Canutec Transportation: 613-996-6666
Poison Control Centre: Consult local telephone directory for emergency number(s).

2 . Hazards identification

Physical state : Viscous liquid.

Odour : Mild petroleum oil like.

WHMIS (Canada) : Not controlled under WHMIS (Canada).

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.

Emergency overview : No specific hazard.

Routes of entry : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Skin : Slightly irritating to the skin.

Eyes : Slightly irritating to the eyes.

Potential chronic health effects

Chronic effects : No known significant effects or critical hazards.

Carcinogenicity : Not listed as carcinogenic by OSHA, NTP or IARC.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Medical conditions aggravated by over-exposure : Repeated skin exposure can produce local skin destruction or dermatitis. Repeated or prolonged contact with spray or mist may produce chronic eye irritation and severe skin irritation.

See toxicological information (section 11)

3 . Composition/information on ingredients

Name	CAS number	%
Mixture of severely hydrotreated and hydrocracked base oil (petroleum).	Mixture	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

The base oil may be a mixture of the following CAS#s: 8042-47-5, 64742-46-7, 64742-47-8, 64742-53-6, 64742-54-7, 64742-55-8, 72623-84-8, 72623-85-9, 72623-86-0, 72623-87-1, 178603-64-0, 178603-65-1, 178603-66-2, 445411-73-4

4 . First-aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.

Skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.

Inhalation : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

Ingestion : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Notes to physician : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5 . Fire-fighting measures

Flammability of the product : May be combustible at high temperature.

Extinguishing media

Suitable : Use an extinguishing agent suitable for the surrounding fire.

Not suitable : None known.

Special exposure hazards : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Products of combustion : Carbon oxides (CO, CO2), nitrogen oxides (NOx), sulphur oxides (SOx), phosphorus oxides (POx), calcium oxides (CaOx), zinc oxides (ZnOx), silicon oxides (SiOx), aldehydes, ketones, smoke and irritating vapours as products of incomplete combustion.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Special remarks on fire hazards : Low fire hazard. This material must be heated before ignition will occur.

Special remarks on explosion hazards : Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

6 . Accidental release measures

Personal precautions : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7 . Handling and storage

Handling : Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Storage : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

8 . Exposure controls/personal protection

Ingredient	Exposure limits
Mixture of severely hydrotreated and hydrocracked base oil (petroleum).	**ACGIH TLV (United States). Notes: (Mineral oil)** TWA: 5 mg/m³, (Inhalable fraction) 8 hour(s).

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Engineering measures : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

8 . Exposure controls/personal protection

Personal protection

Respiratory : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: organic vapour filter

Hands : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Recommended: neoprene, nitrile, polyvinyl alcohol (PVA), Viton.

Eyes : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9 . Physical and chemical properties

Physical state : Viscous liquid.

Flash point : Open cup: ≥207°C (404.6°F) [Cleveland.]

Auto-ignition temperature : Not available.

Flammable limits : Not available.

Colour : Pale, straw-yellow.

Odour : Mild petroleum oil like.

Odour threshold : Not available.

pH : Not available.

Boiling/condensation point : Not available.

Melting/freezing point : Not available.

Relative density : 0.8587 to 0.8728 kg/L @ 15°C (59°F)

Vapour pressure : Not available.

Vapour density : Not available.

Volatility : Not available.

Evaporation rate : Not available.

Viscosity : **22:** 21.59 cSt @ 40°C (104°F), 4.26 cSt @ 100°C (212°F), VI=101; **32:** 34.5 cSt @ 40°C (104°F), 5.68 cSt @ 100°C (212°F), VI=103; **46:** 46.6 cSt @ 40°C (104°F), 6.94 cSt @ 100°C (212°F), VI=105; **68:** 65.7 cSt @ 40°C (104°F), 9.4 cSt @ 100°C (212°F), VI=115; **80:** 80.0 cSt @ 40°C (104°F), 9.71 cSt @ 100°C (212°F), VI=99; **100:** 100.0 cSt @ 40°C (104°F), 11.32 cSt @ 100°C (212°F), VI=99

Pour point : **22:** -45°C (-49°F); **32:** -39°C (-38°F); **46:** -33°C (-27°F); **68:** -33°C (-27°F); **80:** -24°C (-11°F); **100:** -30°C (-22°F)

Solubility : Insoluble in water.

10 . Stability and reactivity

Chemical stability : The product is stable.

Hazardous polymerisation : Under normal conditions of storage and use, hazardous polymerisation will not occur.

Materials to avoid : Reactive with oxidising agents, reducing agents and acids.

Hazardous decomposition products : May release COx, H2S, methacrylate monomers, aldehydes, alkyl mercaptans, sulfides, smoke and irritating vapours when heated to decomposition.

11 . Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Mixture of severely hydrotreated and hydrocracked base oil (petroleum).	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	>5.2 mg/l	4 hours

Conclusion/Summary : Not available.

Chronic toxicity

Conclusion/Summary : Not available.

Irritation/Corrosion

Conclusion/Summary : Not available.

Sensitiser

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
Mixture of severely hydrotreated and hydrocracked base oil (petroleum).	A4	-	-	-	-	-

Mutagenicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

12 . Ecological information

Environmental effects : No known significant effects or critical hazards.

Aquatic ecotoxicity

Conclusion/Summary : Not available.

Biodegradability

Conclusion/Summary : Not available.

Other adverse effects : No known significant effects or critical hazards.

13 . Disposal considerations

Waste disposal : The generation of waste should be avoided or minimised wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14 . Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
TDG Classification	Not regulated.	-	-	-		-
DOT Classification	Not regulated.	-	-	-		-

PG* : Packing group

15 . Regulatory information

United States

HCS Classification : Not regulated.

Canada

WHMIS (Canada) : Not controlled under WHMIS (Canada).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

EU regulations

Risk phrases : This product is not classified according to EU legislation.

International regulations

Canada inventory : All components are listed or exempted.

United States inventory (TSCA 8b) : All components are listed or exempted.

Europe inventory : All components are listed or exempted.

International lists : **Australia inventory (AICS)**: All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Korea inventory: All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.

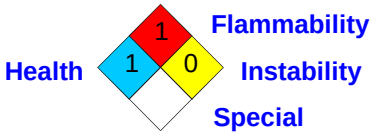
16 . Other information

Hazardous Material Information System (U.S.A.) :

Health	1
Flammability	1
Physical hazards	0
Personal protection	B

National Fire Protection Association (U.S.A.) :

16 . Other information



References : Available upon request.
™ Trademark of Suncor Energy Inc. Used under licence.

Date of printing : **10/21/2010.**

Date of issue : 21 October 2010

Date of previous issue : No previous validation.

Responsible name : **Product Safety - RS**

Indicates information that has changed from previously issued version.

For Copy of (M)SDS : The Canadian Controlled Products Regulations (CPR) (Under the Hazardous Products Act, part of the WHMIS legislation) only apply to WHMIS Controlled (i.e., hazardous) products. Therefore, the CPR and the 3-year update rule specified therein do not apply to WHMIS Non-Controlled products. Although this is true, customarily Petro-Canada reviews and updates Non-Controlled product MSDS if a customer requests such an update. These Non-Controlled product updates are given a lower priority than Controlled products but are handled as soon as practicable. If you would like to verify if the MSDS you have is the most current, or you require any further information, please contact:

Internet: lubricants.petro-canada.ca/msds

Lubricants:
Western Canada, telephone: 1-800-661-1199; fax: 1-800-378-4518
Ontario & Central Canada, telephone: 1-800-268-5850; fax: 1-800-201-6285
Quebec & Eastern Canada, telephone: 1-800-576-1686; fax: 1-800-201-6285

For Product Safety Information: (905) 804-4752

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

APPENDIX B AUTHORIZATION FROM HAMLET OF ARCTIC BAY FOR DISPOSAL OF DOMESTIC WASTES

APPENDIX C – LANDFILL OPERATIONS AND MAINTENANCE MANUAL

Former Nanisivik Mine Site

Landfill Operations and Maintenance Manual

March 2015

Document Control

	Description	Date
(1)	Original version	2 March 2015
(2)		
(3)		
(4)		
(5)		
(6)		
(7)		
(8)		
(9)		
(10)		

Contents

DRAWINGS

1 Introduction

1.1 Purpose

Nyrstar developed this Landfill Operations and Maintenance Manual (O&M Manual) for the operation and maintenance of a non-hazardous waste landfill at the former Nanisivik Mine site. The former mine site is managed by Canzinco Mines Ltd. (Canzinco), a wholly owned subsidiary of Nyrstar.

Water Licence 1AR-NAN1419 allows for the use of an on-site landfill to contain non-hazardous wastes generated during remediation and monitoring activities subject to conditions specified in the licence. The Nunavut Water Board reviewed and accepted the landfill design, operation and conceptual closure described in the *Nanisivik Mine Non-Hazardous Waste Landfill* (SRK 2014). The Landfill O&M Manual has been prepared to satisfy Part F, Item 8 of the water licence and follows the *Guidelines for the Planning, Design, Operations and Maintenance of Solid Waste Sites in the Northwest Territories* (2003). The for-construction design drawings and specifications included in the original version of the O&M Manual are replaced by as-built drawings in subsequent updates. The O&M Manual is an appendix to the *Former Nanisivik Mine Site Waste Management Plan*.

The objectives of the O&M Manual are to:

- Minimize worker heath health and safety impacts;
- Minimize environmental impacts; and
- Minimize aesthetic concerns for the public.

1.2 Nyrstar Contact Information

Johan Skoglund, Group Manager Environment, Nyrstar

Johan.skoglund@nyrstar.com
T +41 44 745 8210
F +41 44 745 8110

Tessinerplatz 7
CH-8002
Zurich, Switzerland

1.3 Operations and Maintenance Manual Review

This O&M Manual is a working document. It will be reviewed annually and updated as required to accommodate any changes to site conditions or work practices. A copy of the manual will be posted on-site and reviewed by staff and contractors as part of the site orientation program. A list of revisions to the plan is included in the Document Control section.

Copies of the most recent the manual can be obtained from Nyrstar's Environment Manager, Johan Skoglund, at Johan.skoglund@nyrstar.com.

1.4 Nyrstar Environmental Policy

nyrstar

Nyrstar Environment Policy Statement

We are a global leader in mining, metals processing and recycling with operations across multiple cultures and continents. Our metal products meet society's needs worldwide and are inherently recyclable. We are located within communities who have expectations of us, which we must meet.

We operate our business in an environmentally responsible way. Our aim is to prevent harm to the environment and the community. We will build trust with our key stakeholders by meeting our commitments and maintaining open and honest communications.

To achieve this, we will:

- Minimise the environmental impact of our operations by applying leading practice, innovation and sound science
- Continually improve our performance through the identification and management of environmental risks and establishment of measurable objectives and targets
- Comply with legal obligations as a minimum and meet the requirements of our voluntary agreements
- Provide material stewardship through efficient and responsible use of resources, minimizing waste and expanding recycling options
- Recognize the environmental impact from past operations and address legacy issues
- Develop a culture of environmental ownership through integration of business goals and by increased awareness, skills and competency of our people.
- Engage with our stakeholders, understand and respond to their expectations and effectively communicate our environmental performance

We believe that these commitments provide the foundation for a sustainable business.

Roland Junck – Chief Executive Officer
November 2013

2 Site Description

The landfill location is situated on the former outdoor warehouse yard, 3 km south of the dock area, and 3 km north of the reclaimed West Twin Disposal Area. The nearest waterbody, Twin Lakes Creek is located 200 m to the west of the landfill. The landfill is accessed from the highway between Arctic Bay and Nanisivik by a road previously used to access the lower benches of the outdoor warehouse yard. The landfill is not visible from the highway. Drawing-01 shows the location of the landfill and the proximity to access roads, water courses, and remediation works at the dock area.

The proposed landfill location consists of a level gravel pad occupied by non-hazardous metal debris below a slope as illustrated on Drawing-02. The area above the pad is largely comprised of fill material composed of rock, sand, and gravel that was used to cover the outdoor warehouse yard. Downslope of the pad is a bedrock slope.

3 Landfill Operations and Maintenance

3.1 Types of Waste Accepted

The destination and estimated quantities of various waste generated during activities associated with the remediation of contaminated soil at the former fuel tank farm, along with site-wide post closure monitoring and maintenance are listed in the *Former Nanisivik Mine Waste Management Plan (SRK, 2015)*. The on-site landfill is intended to contain non-hazardous solid wastes generated during the ongoing remediation and monitoring activities. These wastes predominately include:

- Metal reinforcement bar,
- Non-reusable sheet metal and scrap steel, and
- Geomembrane liners (that exhibit no petroleum hydrocarbon contamination).

Food waste, sewage and hazardous wastes are strictly prohibited from being disposed of or stored in or adjacent to the landfill.

3.2 Operating Method

The small non-hazardous waste landfill facility will contain 50 m^3 of non-hazardous waste material. Drawing 02 presents the site layout and the approximate area of the former outdoor warehouse yard where the non-hazardous waste will be consolidated.

The non-hazardous waste landfill will be developed by stacking alternating layers of waste and clean granular fill on the existing pad. The depression method of operating a landfill will be utilized as follows:

- **Waste Placement:** The waste is emptied out of collection vehicles near the crest of the slope above the pad. An excavator or bulldozer will spread the garbage down the slope onto the pad.
- **Waste Consolidation:** Following waste placement on the existing gravel pad the contractor will consolidate the wastes by working the waste back upslope a little at a time. Compaction will be performed either by tamping with the excavator bucket or by “track packing” using tracked equipment. The contractor is to place and compact alternating layers of waste and fill to minimize voids, which may lead to post-closure subsidence. The placement of fill will also control windblown debris.

- **Elevation Control:** During operation the onsite supervisor or the Engineer will maintain elevation control of the landfill development to ensure sufficient elevation remains for placement of the final containment cover over the consolidated wastes.

3.3 Engineering Controls

All work is to be set out by Canzinco's site supervisor under the direction of the design engineer prior to the start of construction. The engineer must approve all surfaces prior to the initial placement of waste. Canzinco's site supervisor must authorize the placement of all waste into the landfill.

For-Construction Drawings and Specifications

Issued for-construction drawings and specifications are provided in the original version of the O&M Manual to satisfy Water Licence 1AR-NAN1419 Part D, Item 10.

As-Built Drawings

After construction of the landfill, an as-built survey will be performed to document its configuration. As-built drawings will be included in updates to this manual in accordance with Water Licence 1AR-NAN1419 Part F, Item 9.

4 Conceptual Closure Plan

4.1 Reclamation Objectives

As with all reclamation activities completed at the Nanisivik Mine the objective is to return the site to a condition of similar environmental productivity and land use that existed prior to the development of the facility and to minimise requirements for long-term monitoring and maintenance. The specific objectives of the landfill closure plan are to provide:

- Closure cover design that satisfies the overall objective of isolating landfill material from the environment;
- Performance monitoring plan that allows the ability to assess the effectiveness of the landfill cover; and
- Contingency plan in the event that the landfill cover does not perform in an acceptable manner.

4.2 Closure Cover

The landfill is located on unmineralized dolomitic intraclast wackestone from which the cover material will be obtained. The cover material consists of a rock, gravel, sand, and silt. This material is non-acid generating and metal leaching is not a concern.

At closure the sheets of geomembrane liner will be placed over the consolidated non-hazardous waste and covered with 0.6 m of dry soil cover material. These sheets will be placed in a "shingled" configuration, with adequate overlap to prevent precipitation from percolating into the underlying waste. The sections of liner may require pinning with short sections of waste rebar to prevent sliding on the sloped sides.

It is anticipated that the dry soil cover will be constructed by pushing the material over the landfill with a bulldozer. The upslope area will be regraded to a maximum grade of 4H:1V. After the landfill is covered with a minimum of 0.6 m of dry soil cover material, the surface will be graded to prevent ponding of

water. The landfill cover edges will be graded to blend into the adjacent surface slope features. The maximum slopes shall not exceed a grade of 3H:1V. Drawing-03 and Drawing-04 presents landfill closure details.

The landfill is unlikely to cause any permafrost degradation. As the materials are non-hazardous, permafrost aggradation into the landfill is not necessary, thus a 0.6 m thick cover is sufficient per Nunavut municipal landfill guidelines (FSC 2003).

5 Schedule

It is anticipated the non-hazardous waste will be collected from around the site and placed into the landfill during two summer work seasons (2015 and 2016) and that closure will commence during the third year of operation (2017).

6 Monitoring Procedures

6.1 Record Keeping

Canzinco' site supervisor maintains a logbook of:

- The quantity of waste deposited each day (in cubic metres),
- The type of waste deposited each day, and
- The measures taken to avoid or mitigate any adverse impacts from the deposition of waste.

Photographs to document activities are taken throughout the field season. The logbook is transported to the site at the start of each field season and stored off-site during the off season for safe keeping. An electronic copy is made at the end of each field season and retained by Canzinco.

6.2 Performance Monitoring

It is expected that there will be minimal monitoring needs for the landfill because the wastes contained are non-hazardous. Proper QA/QC during construction and waste consolidation will minimize cover subsidence over time. Canzinco's site supervisor is to conduct site inspections to observe the landfill on a regular basis during the field season to verify that the waste streams have been properly segregated and that the landfill is not being used without authorization. Inspection of the landfill during the annual mine closure geotechnical inspections should be sufficient to monitor the site's long-term performance.

6.3 Contingency Plan

The *Post-Closure Geotechnical Monitoring Contingency Plan* (BGC, 2015) is to be followed. The plan describes potential issues that could arise following the closure of the non-hazardous waste landfill facility. For each potential issue the contingency plan provides:

- A description of what each issue involves,
- How each issue can be recognized,
- The significance of each issue,
- How prevalent each issue has been during the monitoring undertaken to-date, and
- A description of potential contingency measures to be considered should each occurrence be observed.

DRAWINGS

Engineering Drawings and Specifications
Former Nanisivik Mine
Non-Hazardous Waste Landfill Design

ACTIVE DRAWING STATUS

DWG NUMBER	DRAWING TITLE	REVISION	DATE	STATUS	OLD/REPLACED REVISIONS		
1CB002.003-00	Engineering Drawings and Specifications - Former Nanisivik Mine, Non-Hazardous Waste Landfill Design	0	Feb. 27, 2015	Issued for Construction	Rev.A Feb. 4, 2015		
1CB002.003-01	Site Location	0	Feb. 27, 2015	Issued for Construction	Rev.A Feb. 4, 2015		
1CB002.003-02	Landfill Plan	0	Feb. 27, 2015	Issued for Construction	Rev.A Feb. 4, 2015		
1CB002.003-03	Final Grading Plan	0	Feb. 27, 2015	Issued for Construction	Rev.A Feb. 4, 2015		
1CB002.003-04	Sections and Details	0	Feb. 27, 2015	Issued for Construction	Rev.A Feb. 4, 2015		

CanZinco Mines Ltd

srk consulting

PROJECT NO: 1CB002.003
ISSUED FOR CONSTRUCTION
REVISION 0, February 27, 2015
Drawing No.: 1CB002.003-00

J:\01_SITES\Nanisivik\1CB002.002_Nonhazardous Landfill\!040_AutoCAD\Nanisivik_1CB002_003_landfill-Cover Page.dwg

STRATHCONA SOUND

Remediation Site

Remediation Site Access Road

Twin Lakes Creek

Landfill Access Road

See Dwg 1CB002.003-02

Proposed Non-Hazardous Waste Landfill

To Arctic Bay

50 100 150 200 250 300 350 375 400 425

LEGEND

- Access Road
- Water Course
- Historic Mine Infrastructure

NOTES

1. All drawings are scaled appropriately for 11x17 construction drawings. Scales may not be correct if these drawings are reproduced in any other size format.
2. Details regarding landfill wastes and management are presented in the waste management plan (Nyrstar 2014) approved by the Nunavut Water Board on January 29th, 2015.
3. Regional topographic contour data for the terrain surface and shapefiles were provided by Former Nanisivk Mine in mine grid. Data compiled from investigations and surveys conducted by Gartner Lee Limited.
4. Contour intervals are 25m and all dimensions are in meters unless otherwise noted.
5. The coordinate system is UTM NAD83, Zone 16.
6. Notes and specifications on any drawings in this set apply equally to all drawings in this set.

REFERENCES

1. Nyrstar 2014 . Former Former Nanisivk Mine Site Solid Waste and Sewage Waste Treatment Plan. April 2014.

0 100 200 300 400 500
Scale in Metres

DRAWING NO.	DRAWING TITLE	DRAWING NO.	DRAWING TITLE
–	–		

REFERENCE DRAWINGS

NO.	DESCRIPTION	CHK'D	APP'D	DATE
0	Issued for Construction	LW	AL	27Feb15
A	Issued for Review	LW	AL	04Feb15

REVISIONS

Original Drawings Stamped and Signed by Engineer

This drawing is uncontrolled when printed unless stamped and signed with original ink and recorded on a Distribution Register.

PROFESSIONAL ENGINEERS STAMP

srk consulting

DESIGN:	DRAWN:	REVIEWED:
AL	WM	LW
CHECKED:	APPROVED:	DATE:
LW	AL	February 27, 2015

FILE NAME: Nanisivik_1CB002_003_landfill-201502.dwg

CanZinco Mines Ltd.

Former Nanisivik Mine

SRK JOB NO.: 1CB002.003

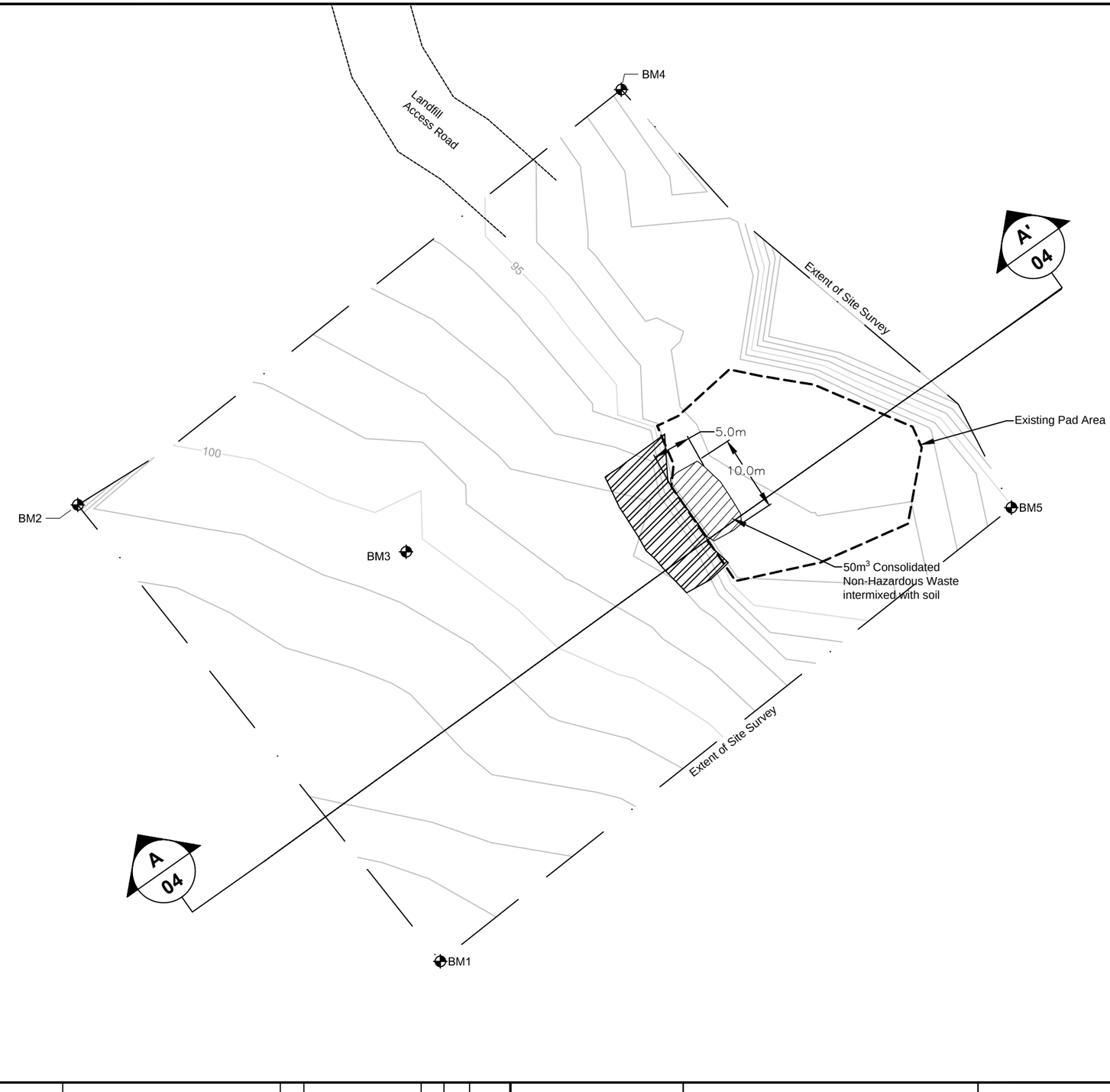
Non-Hazardous Waste Landfill Design

DRAWING TITLE:

Site Location

DRAWING NO.	SHEET	REVISION NO.
1CB002.003-01	2 OF 5	0

J:\01-SITES\Nanisivik\1CB002\002_Nonhazardous Landfill\04D_AutoCAD\Nanisivik_1CB002_003_landfill-201502.dwg



LEGEND

- Benchmark
- Existing Pad Area
- Extent of Site Survey
- Cover Material Borrow Area
- Consolidated Non-hazardous Waste

NOTES

1. Local contour data was generated by SRK using a Nikon AS-2 automatic construction level and rod. A local datum and coordinate system and elevation was chosen for the landfill location. Benchmark 3 (BM 3) has been given a control elevation of 100 m. The control elevation is not relative to sea level elevation. Contour intervals within the local survey area are 0.5 m.
2. Surface topography outside of the landfill area has not been surveyed.
3. Acceptable non-hazardous wastes to be consolidated in the landfill are listed in the Nunavut Water Board's approved waste management plan and include: Steel reinforcement bar, non-reusable geomembrane liners.
4. Total volume of non-hazardous wastes is estimated to be 50 m3. Final waste containment volume will be estimated during construction.
5. All work is to be set out by the Engineer prior to the start of any construction or waste storage. Should there be any differences between the co-ordinates provided and the field location, the Engineer is to be informed immediately.
6. The Engineer must approve all surfaces prior to the initial placement of waste or construction material. All construction surfaces must be free of ice and snow.

Benchmark Location Table			
Point #	Northing	Easting	Elevation (m)
BM1	8107209.83	580149.18	101.10
BM2	8107269.90	580101.46	104.67
BM3	8107263.72	580144.68	100.00
BM4	8107324.54	580173.00	90.71
BM5	8107269.54	580224.35	90.22

0 3 6 9 12 15
Scale in Metres

DRAWING NO.	DRAWING TITLE	DRAWING NO.	DRAWING TITLE
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REFERENCE DRAWINGS

NO.	DESCRIPTION	CHK'D	APP'D	DATE
0	Issued for Construction	LW	AL	27Feb15
A	Issued for Review	LW	AL	04Feb15

REVISIONS

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FILE NAME: Nanisivik_1CB002_003_landfill-201502.dwg

CanZinco Mines Ltd.

Former Nanisivik Mine

SRK JOB NO.: 1CB002.003

Non-Hazardous Waste Landfill Design

DRAWING TITLE:

Landfill Plan

DRAWING NO.	SHEET	REVISION NO.
1CB002.003-02	3 OF 5	0

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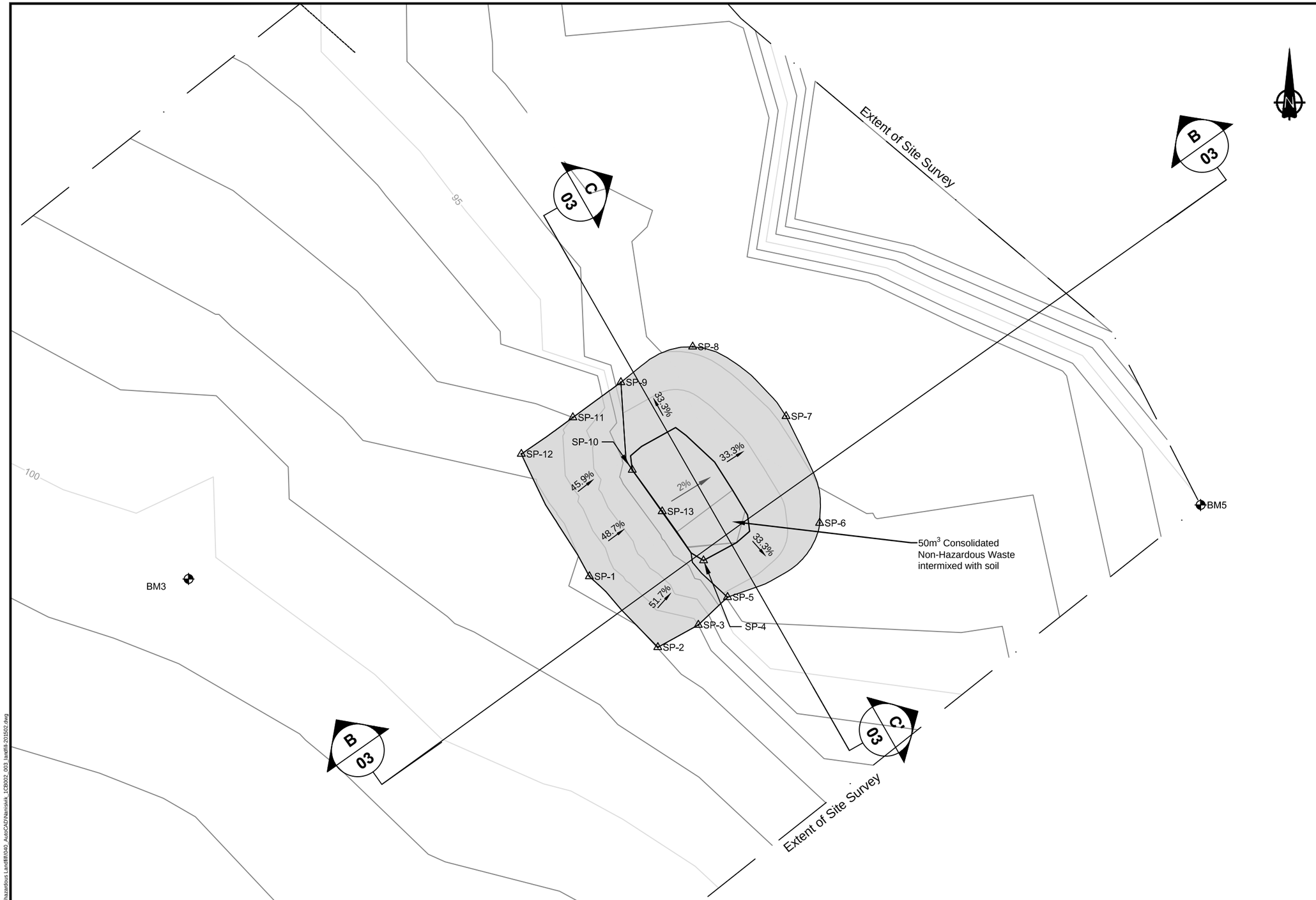

LEGEND

- Benchmark
- Stakeout Point
- Grading Direction
- 50m3^ Consolidated Non-Hazardous Waste
- Cover Material Borrow Area

NOTES

1. Extent of the graded surface will be field fit into the existing topography.

Stakeout Points Table			
Point #	Northing	Easting	Elevation (m)
SP-1	8107263.93	580176.23	97.85
SP-2	8107258.34	580181.62	97.99
SP-3	8107260.10	580184.80	97.00
SP-4	8107265.18	580185.22	93.80
SP-5	8107262.29	580187.11	93.85
SP-6	8107268.13	580194.35	93.15
SP-7	8107276.53	580191.71	92.77
SP-8	8107282.01	580184.36	92.83
SP-9	8107279.20	580178.71	93.27
SP-10	8107272.31	580179.60	94.40
SP-11	8107276.44	580174.93	97.00
SP-12	8107273.56	580170.87	97.71
SP-13	8107269.04	580181.96	94.40

0 2 4 6 8 10
Scale in Metres

DRAWING NO.	DRAWING TITLE	DRAWING NO.	DRAWING TITLE
–	–		

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CanZinco Mines Ltd.

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SRK JOB NO.: 1CB002.003

Non-Hazardous Waste Landfill Design

DRAWING TITLE:

Final Grading Plan

DRAWING NO.	SHEET	REVISION NO.
1CB002.003-03	4 OF 5	0

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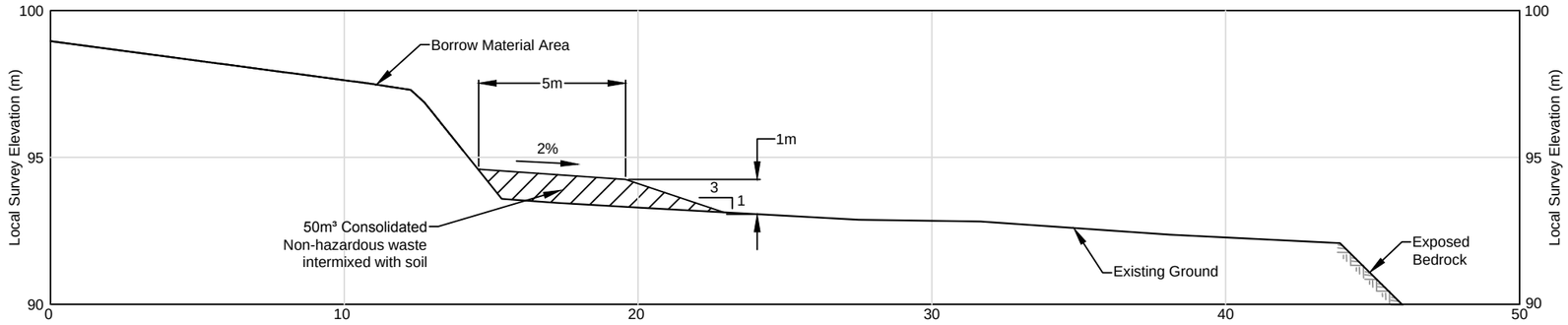
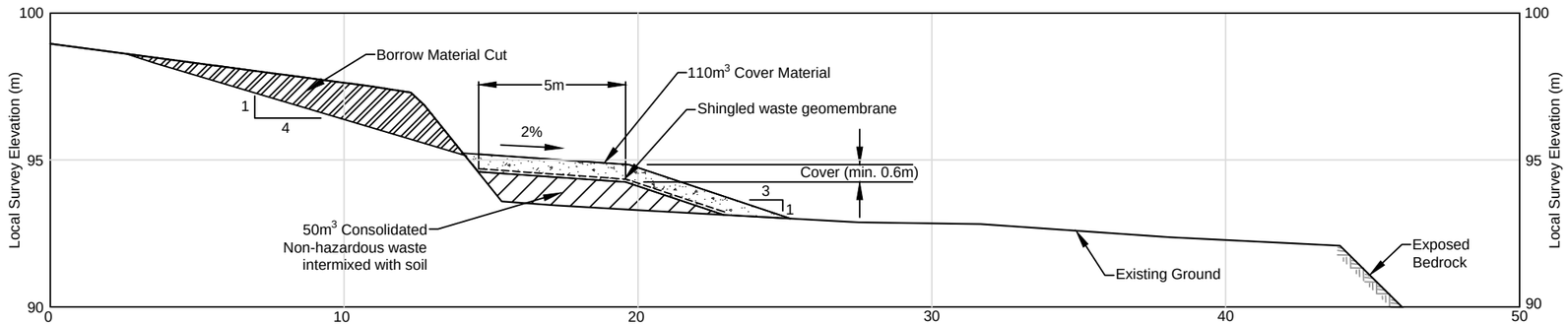
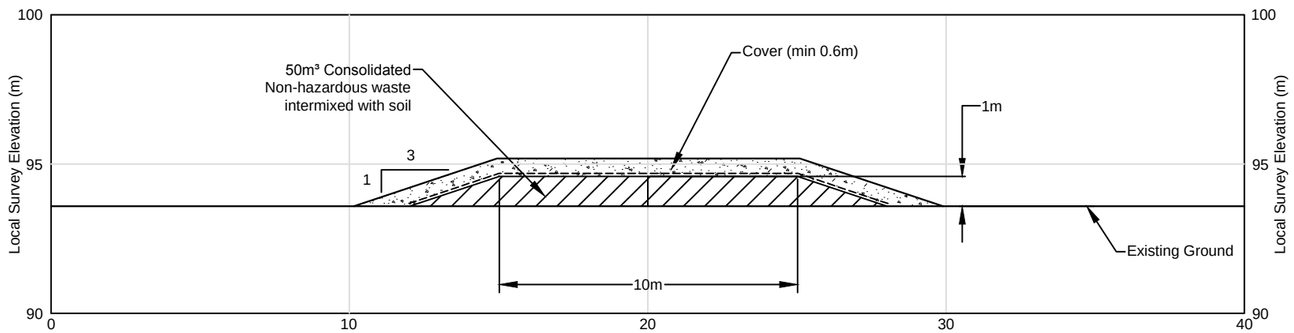


A / 02 CROSS SECTION A-A'
Prior to Cover Construction



B / 03 CROSS SECTION B-B'
After Cover Construction



C / 03 CROSS SECTION C-C'
After Cover Construction

LEGEND

- Shingled Waste Geomembrane
- Non-hazardous Waste
- Borrow Material Cut
- Cover Material

NOTES

1. Non-hazadous wastes shall be consolidated on the existing pad by stacking alternating layers of waste and clean granular fill to minimize voids.
2. Waste geomembrane, which exhibit no petroleum hydrocarbon contamination, shall be placed over the consolidated non-hazardous wastes in a “shingled” configuration, with adequate overlap to redirect water that percolates through the cover away from the underlying wastes.
3. During construction the Engineer may require that the geomembranes be pinned with waste rebar to prevent the dry cover from sliding.
4. The maximum single loose lift thickness of cover material is 300mm.
5. The minimum compacted cover thickness is 600mm.
6. A method of compaction for cover materials will be developed on site by the engineer.
7. The onsite construction supervisor or engineer will maintain elevation control of the landfill construction.
8. Final grading of the consolidated landfill cover will prevent water ponding. The landfill will be graded to 3:1 (horizontal to vertical) and the upslope cover borrow area graded to 4:1.

0 1 2 3 4 5
Scale in Metres

REFERENCE DRAWINGS				REVISIONS				
DRAWING NO.	DRAWING TITLE	DRAWING NO.	DRAWING TITLE	NO.	DESCRIPTION	CHK'D	APP'D	DATE
–	–			0	Issued for Construction	LW	AL	27Feb15
				A	Issued for Review	LW	AL	04Feb15

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CanZinco Mines Ltd.

Former Nanisivik Mine

SRK JOB NO.: 1CB002.003

Non-Hazardous Waste Landfill Design

DRAWING TITLE:

Sections And Details

DRAWING NO.	SHEET	REVISION NO.
1CB002.003–04	5 OF 5	0

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