

Table 13: Estimated Construction Quantities – West Twin Outlet Channel

Excavation Volumes (m ³)		Fill Volumes (m ³)		
Overburden Excavation	Intact Bedrock	Rip rap (Type 1A)	Erosion Protection (Type 2)	Bedding (Type 3)
1,300	10	300	200	100
TOTAL 1,310 m³		TOTAL 600 m³		

Table 14: Design Flow Conditions – East Twin Diversion Channel

Design Flow and Channel Geometry		
	100-yr event	PMP event
Design Flow, m ³ /s	13.2	50
Channel Slope	0.686%	0.686%
Side Slope, V:H	1:1.5	1:1.5
Bottom width, m	5.5	5.5
Manning coefficient	0.035	0.035
Hydraulic Modelling Results (Manning's Equation)		
Channel Depth, m	1.05	2.20
Velocity, m/s	1.95	2.89
Median Stone Size Calculation		
D ₅₀ mm	130	284
Notes:		
Hydraulic Calculations by FlowMaster v.5.17 (Haestad Methods, Inc.)		
D ₅₀ - mean particle diameter		
Median stone size calculated considering specific gravity = 2.65		
Reference: Smith (1995).		

Table 15: Estimated Construction Quantities East Twin Diversion Channel Upgrading

Excavation Volumes (m³)	Fill Volumes (m³)		
Overburden Excavation	Rip rap (Type 1)	Bedding (Type 2)	General Fill
60	360	240	1,000
TOTAL 60 m³	TOTAL 1,600 m³		

Table 16: Summary of Water Quality Projections for Zinc

Timeframe	Porewater Expulsion			Natural Runoff			Reservoir Perimeter			Polishing Pond Outflow		
	Surface Cell talik	Test Cell talik	% of	Conc.	% of	Annual load	Conc.	% of	Annual load	Conc.	Volume (m3)	Load % of annual load
Years 1-5	Volume	Conc.	Volume	Conc.	annual load	0.6%	0.056	79%	0.3 – 24	0.072	496,000	35
Years 5-10	32400	0.025	18000	0.025	0.025	0.041	0.056	80%	0.3 – 24	0.073	491,000	35
Years 10-15	12960	0.033	9900	0.041	0.041	0.101	0.056	80%	0.3 – 24	0.073	490,000	35
Years 15-20	11160	0.051	3600	0.101	0.101	0.141	0.056	79%	0.3 – 24	0.073	489,500	35
Years 20-25	10440	0.141	0	-	-	0.291	0.056	80%	0.3 – 24	0.073	488,000	35

Notes: all concentrations in mg/L.
Volumes in m³.

Table 17: Testing Frequencies for Cover Materials

Item	Minimum Test Frequency	
	Shale	Twin Lakes sand and gravel
Grain Size Distribution	Every 10,000 m ³	Every 10,000 m ³
Moisture Content	Every 5,000 m ³	Not Required

Table 18: Performance Monitoring of Reclamation Works

COMPONENT	MONITORING COMPONENT	MONITORING METHODS	DETERMINATOR	PURPOSE/ IMPACT
Talik Freezeback	Surface Cell and Test Cell Taliks	Thermistors and Thermocouples	Ground Temperatures	Slower (or faster) than anticipated talik freezeback.
		Vibrating wire piezometers	Pore Pressures	Could lead to pingo formation, dike instability or transport of tailings or pore water to surface.
		Monitoring wells	Water Quality	Pore water expulsion and cryoconcentration of solutes could have impact on Reservoir water quality
	Surface Deformation	Visual monitoring Topographic surveys	Frost Heave and Pingo/Frost Mound Formation	Cracking and deformation of cover would allow for release of talik pore water, release of tailings and damage to the cover.
Reclamation Covers	West Twin Dike	Visual monitoring Topographic surveys Vibrating wire piezometers Thermistors and thermocouples	Dike Instability • Heave deformations • Cracking • Pore pressures • Thawing at depth	Dike instability may release talik pore water and tailings into the Reservoir.
			Erosion	Could lead to erosion of underlying shale
	Armour Layer	Visual monitoring	Settlement	Standing water on surface
			Frost effects	Displaced surface fragments
	Shale Layer	Visual monitoring	Break down of particles	More erosion of underlying shale
			Erosion	Exposure of underlying tailings Reduction of insulating thickness
		Visual monitoring and survey monuments	Settlement	Interrupts surface drainage and may results in standing water Reduction of insulating thickness
		Thermistors and frost gauges	Insulation for permafrost aggradation	Thaw into tailings may result in poor quality of runoff water, or initiate oxidation of tailings
		Drilling, sampling and testing for bulk density and moisture content of shale and underlying tailings	Moisture content retained in void space (controls oxygen entry)	Must check that moisture retention is being achieved to verify limiting of oxygen entry into underlying tailings
		Shallow monitoring wells	Poor water quality from surface drainage	May have negative impact on water quality in Reservoir
	Drainage Swales	Visual monitoring Shallow monitoring wells	Tailings displaced into shale	May result in poor quality surface drainage
		Visual monitoring	Erosion	Exposure of underlying tailings Reduction of insulating thickness
		Visual monitoring and survey of swale grades	Settlement/ heave of the swale	Standing water

Table 18: Performance Monitoring of Reclamation Works Continued

COMPONENT	MONITORING COMPONENT	MONITORING METHODS	DETERMINATOR	PURPOSE/ IMPACT
West Twin Dike Spillway	Spillway Inlet	Visual Inspection	Frost Heave/ Thaw Settlement Ice and Snow Blockage	May reduce discharge capacity and/or create ponding
	Channel	Visual Inspection	Channel erosion due to flow and/ or slumping and/or settlement of channel side walls due to flow erosion or thawing of permafrost.	May reduce discharge capacity. Potential for progressive degradation.
	Spillway Outlet	Visual Inspection	Permafrost degradation. Erosion of tailings in Reservoir.	Assess if plunge pool and discharge element are appropriate.
	Rip Rap	Visual Inspection	Integrity of rip rap	Assess rip rap integrity for the long-term.
	Spillway Water Level	Visual Inspection	Water depth in channel during high flow conditions	Confirm depth of rip rap protection.
	Natural Shoreline	Visual Inspection	Erosion Suspended sediment Thermal degradation	Assess wave action during open water season. Assess stability of surfical slopes.
Reservoir Shoreline Erosion Protection	Rip Rap	Visual Inspection	Displacement, erosion, physical deterioration due to freeze/ thaw and wetting/ drying effects	Assess effects of wave and ice action following ice break up an open water season.
	Ice Cover	Visual Inspection	Plucking and displacement of rip rap Tailings entrainment Ice debris blocking outlet	Check during ice break-up period to assess conditions.
	Water Quality	Visual/ Sampling and Testing	Suspended sediment Re-suspension of tailings	Check that water cover and shoreline protection elements are sufficient to maintain low levels of suspended sediment in the water to be discharged.

Table 18: Performance Monitoring of Reclamation Works Continued

COMPONENT	MONITORING COMPONENT	MONITORING METHODS	DETERMINATOR	PURPOSE/ IMPACT
Polishing Pond Outlet Channel And Overflow Weir	Concrete weir wall	Visual Inspection	Deformation cracking Spalling Chemical reactions	Ensure physical stability of structure and concrete integrity.
	Seepage	Visual Inspection	Water seeping around or under the weir wall	Assess effectiveness of foundation grouting and abutment seal.
	Rip Rap	Visual Inspection	Displaced or deteriorated rip rap	Erosion of channel and abutments may affect integrity of concrete weir wall.
	Blockages	Visual Inspection	Ice or debris in channel upstream or downstream of structure	Ensure that design channel capacity is maintained during open water period.
	Diversion Dam	Visual Inspection	Erosion/ degradation of rip rap Settlement Cracking	Integrity of Diversion Dam is required to prevent runoff from East Twin Lake from entering the Reservoir.
East Twin Lake Diversion Dam And Channel	Channel erosion protection	Visual Inspection	Displaced or degraded rip rap	Erosion protection is required to ensure uniform flow in vicinity of dam.
	Diversion channel slopes	Visual Inspection	Erosion of slope or channel bottom Displaced or deteriorated rip rap	Ensure stability of channel during flood flow events.

Table 19: Reclamation Period Monitoring Schedule

Monitoring Method	Year of Reclamation Activities	
	1	2
Thermistors and Thermocouples	Monthly	Monthly
Vibrating Wire Piezometers	Monthly	Monthly
Monitoring Wells (Water Quality Samples)	Twice in Summer Period	Twice in Summer Period
Visual Inspections (by site or local staff)	Weekly (June - October) Every Two Weeks (November - May)	Weekly (June - October) Every Two Weeks (November - May)
Geotechnical Inspections	Twice/year (Spring/ Fall)	Twice/year (Spring/ Fall)
Topographic Survey	Twice/year (of selected points)	Twice/year (of selected points)

Table 20: Closure Period Monitoring Schedule

Monitoring Method	Year Following Completion of Reclamation Activities				
	1	2	3	4	5
Thermistors and Thermocouples	Quarterly	Quarterly	Quarterly	Quarterly	Quarterly
Frost Gauges	Every Two Weeks (June – September)	Every Two Weeks (June – September)	Every Two Weeks (June – September)	Only if Required	Only if Required
Vibrating Wire Piezometers	Quarterly until Frozen	Quarterly until Frozen	Quarterly until Frozen	Quarterly until Frozen	Quarterly until Frozen
Monitoring Wells (Water Quality Samples)	Once per Summer	Once per Summer	Once per Summer	Once per Summer	Once per Summer
Visual Inspections (by site or local staff)	Every two weeks (June - October) Monthly (November - May)	Every two weeks (June - October) Monthly (November - May)	Every two weeks (June - October) Monthly (November - May)	None	None
Geotechnical Inspections	Twice/ year (Spring/ Fall)	Once/year pending suitable performance	Once/year pending suitable performance	Once/year pending suitable performance	Once/year pending suitable performance
Topographic Survey of selected points	Once/year	Once/year	Once/year	None	None

Table 21: Contingency Plans for Undesirable Performance of Reclamation Works

COMPONENT	ISSUES	CONSEQUENCES	MITIGATION APPROACH
Talík Freezeback	Slower than anticipated freezeback of talík	Freezeback has not progressed at rate predicted by geothermal modelling.	- Review of physical conditions and geothermal data by geotechnical engineer to recalibrate the model. - Continue to monitor freezeback rate beyond current anticipated closure monitoring period, with consideration of potential impacts.
	Elevated pore pressures in talík	Could lead to pingo formation, dike instability or transport of tailings or tailings to surface.	- Increase frequency of data collection and review. - Review of physical conditions and piezometric data by geotechnical engineer to identify root cause of pressures. - Install relief wells into high pore pressure areas.
	Poor water quality talík that impacts Reservoir water quality	Cryoconcentration of solutes related to pore water expulsion during freezeback of the talíks may have a negative impact on the Reservoir water quality.	- Increase water quality monitoring frequency. - Review of physical conditions and geothermal and water quality data to quantify volumes, water quality and expected duration. - Treat Reservoir water prior to release to environment.
	Formation of pingo or frost mound	- Cracking or deformation of cover possibly allowing release of tailings or water. - Possible interference with surface drainage grades.	- Review of physical conditions and geothermal data by geotechnical engineer to identify root cause of deformation. - Pressure relief wells into pingo or frost mound to reduce surface deformations. - Maintenance and repair of cover to achieve design specifications.
West Twin Dike	West Twin Dike Instability	Potential to release talík pore water and/or tailings into the Reservoir.	- Review of physical conditions and geothermal and piezometric data to identify root cause of observations noted. - Pressure relief wells to reduce pore pressures if appropriate. - Maintenance and repair of dike crest and slope if appropriate. - Continued vigilant monitoring.
Reclamation Cover	Erosion of armouring layer	- Reduction in Twin Lakes sand and gravel and shale thickness - Reduction in insulation thickness - Potential poor quality run-off	- Enlarge the surface particle size. - Flatten surface grades. - Supplement layer with additional armour.
	Settlement of cover interrupts surface drainage	Allows for standing water that may leave thermal impacts	Localized repair of settled area to correct surface grade.
	Excessive depth of active layer thaw	Sub-surface thawed tailings may cause poor surface water quality runoff	- Need to determine if cause is climatic conditions (warm) and/or thermal properties of the cover shale and/or sand and gravel armour. - If excessive thaw depth occurs in localized areas, need to determine if surface water quality impacts are significant and/or if oxidation may be initiated. - If impacts are significant, determine if cover layer can be thickened, if moisture content can be increased or if grade can be reduced to enhance moisture retention in the cover.
	Surface water runoff quality becomes poor	Potential impacts on Reservoir water quality	- Assess and attempt to mitigate root causes with respect to the cover and the underlying tailings. - Potential treatment of water in the Reservoir prior to discharge to the environment.
	Heaving of cover results in open cracking	- Infiltration of water/oxygen - Oxidation of tailings - Poor quality surface runoff	Localize repair of cracked areas by contouring or supplement with additional material.

Table 21: Contingency Plans for Undesirable Performance of Reclamation Works Continued

COMPONENT	ISSUES	CONSEQUENCES	MITIGATION APPROACH
West Twin Dike Spillway	Frost Heave	• May reduce discharge capacity	• Excavate heaved material, replace with non-frost heave susceptible material to design grade.
	Frost Settlement	• Creates ponding, thermal impacts	• Grade surface and/or place compacted material to re-establish grade and eliminate depression(s).
	Blockage by Ice and Snow	• Ponding on top of cover, reduces freeboard on dam, thermal impacts, reduced spillway discharge capacity	• Remove ice and snow accumulation before spring melt. • Assess causes and mitigate.
	Channel – erosion and/or settlement of slopes	• Degradation of slopes, permafrost, increased sedimentation in channel, reduced discharge capacity.	• Regrade areas due to thaw settlement. • Flatten slopes to stable angle. • Remove debris in channel. • Replace or place rip rap.
	Channel – erosion/ scour of channel bottom	• May lead to undermining of slopes • Flow concentration and accelerating erosion • Thermal degradation • Increased sedimentation downstream • Affects discharge capacity	• Check flows, gradients and velocities. • May require local weirs to dissipate energy. • Replace with rip rap sized for local velocities.
	Outlet – energy dissipation - scour	• May lead to undermining of slopes • Flow concentration and accelerating erosion • Thermal degradation • Increased sedimentation downstream • Affects discharge capacity	• Increase size/depth of plunge pool and/or outlet area. • Replace rip rap with larger sizes.
	Rip Rap Integrity	• Progressive erosion of slope • Increased sedimentation • Reduced discharge capacity • Possible thermal degradation	• Assess velocities during periods of seasonal/ extreme flow. • Replace rip rap with larger size. • Consider flattening slopes.
	Inadequate Freeboard	• Potential for overtopping of dam	• Remove blockages in channel. • Assess causes. • Mitigate condition to prevent future occurrence.
	High Spillway Water Level	• Increased potential for ponding upstream in Surface Cell • Reduced discharge capacity • Erosion of Channel	• Review hydraulic design parameters. • Inspect channel and remove blockages and constrictions. • May need to increase channel capacity by altering grade or by excavating wider or deeper.

Table 21: Contingency Plans for Undesirable Performance of Reclamation Works Continued

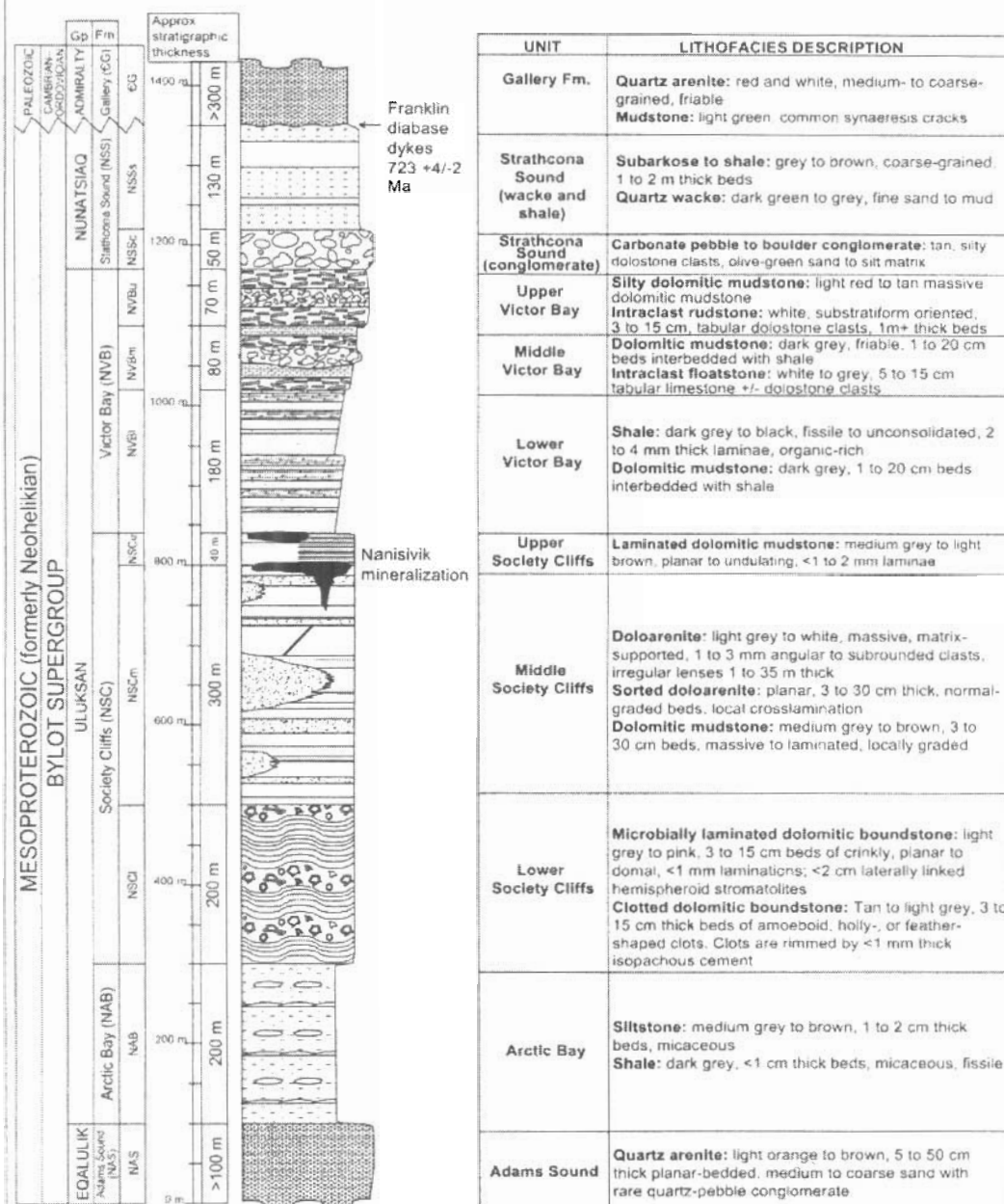
COMPONENT	ISSUES	CONSEQUENCES	MITIGATION APPROACH
Reservoir Shoreline Erosion Protection	Erosion of natural shoreline	• Suspended sediment • Slope instability • Thermal degradation	• Assess physical conditions. • Place rip rap and/or thawed cover over affected area.
	Rip Rap degradation	• Loss of erosion protection • Increased suspended sediment • Re-suspension of tailings • Thermal degradation • Test Cell cover instability	• Assess causes – i.e. ice plucking, wave energy, physical deterioration. • Replace with larger rip rap or more durable material.
	Water quality degradation	• Release of non-compliant water from Reservoir	• Assess sources: sedimentation, re-suspension of tailings, ARD/ metals leaching from waterline area. • Improve rip rap cover in areas subject to erosion. • Increase shale/ rip rap cover to a greater depth thickness. • Manage and treat (if required) reservoir water.
	Deformation or cracking of concrete wall	• Inability to maintain reservoir at design water level • Increased gradient in outlet channel • Wall failure	• Check foundation conditions. • Assess concrete quality. • Undertake concrete repairs and reinforce structure/ foundation.
West Twin Outlet Channel and Overflow Weir	Concrete spalling or chemical reactions	• Long term deterioration of structure • Potential lowering of Reservoir pond level	• Assess concrete quality. • Assess reservoir water quality. • Repair concrete and cover with chemical resistant concrete or other coating.
	Seepage around or under concrete wall	• Depending on location and rate of flow, may affect Reservoir levels. • May cause erosion of embankment slopes around structure.	• Assess volumes and location during open water season. • Remove, replace, and re-compact abutment materials along seepage path. • Additional grouting may be required in bedrock foundation.
	Damaged Rip Rap	• Increased erosion • Increased suspended sediment • Long term thermal degradation	• Assess causes. • Increase rock sizes and replace – may require regarding and re-sloping of bank. • May require more durable rock if rock particles are deteriorating.
	Blockages	• Reduced discharge capacity • Increased Reservoir level • Increase in shoreline erosion	• Remove blockages. • Mitigate conditions causing blockage.

Table 21: Contingency Plans for Undesirable Performance of Reclamation Works Continued

COMPONENT	ISSUES	CONSEQUENCES	MITIGATION APPROACH
East Twin Lake Diversion Dike and Channel	Erosion or degradation of rip rap on dam or channel slopes.	- Increased erosion - Degradation of dam and channel - Increased suspended sediment	- Assess causes. - Repair damaged areas with new rip rap – larger particle size and/ or better quality rock.
	Scour of channel bottom	May affect rip rap protection on adjacent slopes	Armour channel bed with suitable sized rip rap.

FIGURES

GENERALIZED STRATIGRAPHIC SECTION – NANISIVIK AREA



From: Patterson and Powis (2002)

AS A MUTUAL PROTECTION TO OUR CLIENT, THE PUBLIC AND OURSELVES, ALL REPORTS AND DRAWINGS ARE SUBMITTED FOR THE CONFIDENTIAL INFORMATION OF OUR CLIENT FOR A SPECIFIC PROJECT AND AUTHORIZATION FOR USE AND/OR PUBLICATION OF DATA STATEMENTS CONCLUSIONS OR ABSTRACTS FROM OR REGARDING OUR REPORTS AND DRAWINGS IS RESERVED PENDING OUR WRITTEN APPROVAL.

SCALE:	As Shown	DESIGNED:	MJM
DATE:	JAN 2004	CHECKED:	MJM
DRAWN:	SLF	APPROVED:	JWC

CLIENT: NANISIVIK MINE, A DIVISION OF CANZINCO LTD.



BGC Engineering Inc.
AN APPLIED EARTH SCIENCES COMPANY

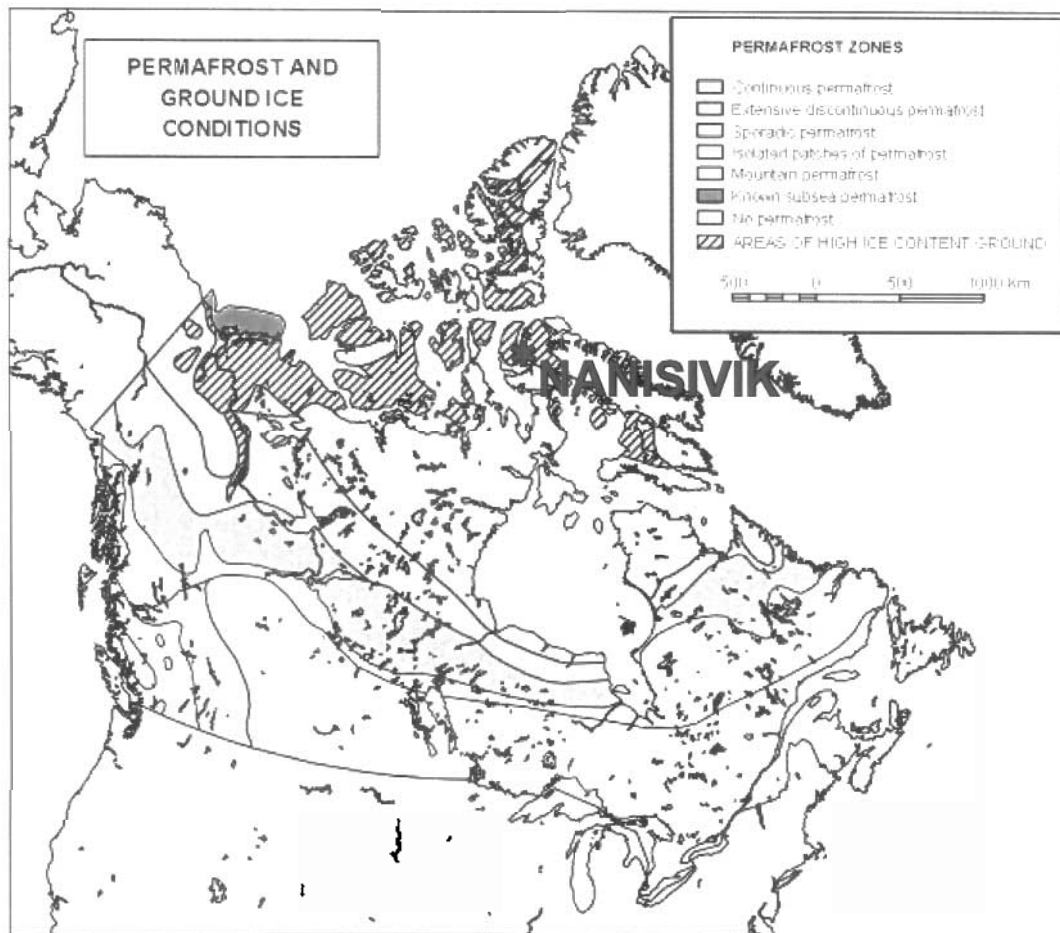
Calgary, Alberta.

Phone: (403) 250-5185

PROJECT: WEST TWIN DISPOSAL AREA CLOSURE PLAN

TITLE: NANISIVIK GEOLOGY STRATIGRAPHIC COLUMN

PROJECT No.	DWG. No.	REV.
0255-008-09	2	0



Note: figure derived from Natural Resources Canada
 Website: <http://sts.gsc.nrcan.gc.ca/permafrost>

AS A MUTUAL PROTECTION TO OUR CLIENT, THE PUBLIC AND OURSELVES, ALL REPORTS AND DRAWINGS ARE SUBMITTED FOR THE CONFIDENTIAL INFORMATION OF OUR CLIENT FOR A SPECIFIC PROJECT AND AUTHORIZATION FOR USE AND/OR PUBLICATION OF DATA STATEMENTS CONCLUSIONS OR ABSTRACTS FROM OR REGARDING OUR REPORTS AND DRAWINGS IS RESERVED PENDING OUR WRITTEN APPROVAL.

SCALE:	AS SHOWN	DESIGNED:	GKC
DATE:	JAN 2004	CHECKED:	JWC
DRAWN:	SLF	APPROVED:	JWC

CLIENT: **NANISIVIK MINE, A DIVISION
OF CANZINCO LTD.**

PROJECT: **WEST TWIN DISPOSAL AREA CLOSURE PLAN**

TITLE: **REGIONAL PERMAFROST MAP**

BGC

BGC Engineering Inc.

AN APPLIED EARTH SCIENCES COMPANY

Calgary, Alberta.

Phone: (403) 250-5185

PROJECT No.
0255-008-09

DWG. No.
3

REV.
0