Public Works and Government Services Canada

PIN-B - Clifton Point PHC Contaminated Soil Remediation Plan



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PIN-B Clifton Point Hydrocarbon Contaminated Soil Remediation Plan

1. INTRODUCTION

The following is a detailed Hydrocarbon Contaminated Soils Treatment Plan for the

remediation of petroleum hydrocarbon (PHC) contaminated soil for Public Works and

Government Services Canada (PWGSC) Project Number: R.015218.012, the

Environmental Site Remediation Project at PIN-B Clifton Point, NU. This Treatment

Plan was prepared based on the information provided in the tender documents issued for

the site by PWGSC. The tender documents specify requirements for the entire scope of

remediation work at the site, including but not limited to: debris removal; landfill

excavation; landfill stabilization; PHC contaminated soil remediation; contaminated

groundwater treatment; and, asbestos abatement. In accordance with Section 02 55 13 of

the tender documents, this Treatment Plan was prepared to address the remediation of

PHC contaminated soils only.

E. Grubens Transport (EGT) has been selected as the contractor to perform the scope of

work specified in the tender documents. As subcontractors to EGT, IEG Consultants Ltd.

(IEG) will provide a Soil Remediation Specialist to conduct the portion of work

pertaining to the PHC contaminated soil remediation, as presented in this Treatment Plan.

It is the understanding of IEG that all remediation activities at the PIN-B site must be

approved by the appointed PWGSC Departmental Representative (DR). As indicated in

the following sections, portions of the field activities will not proceed until specific

approval has been granted by the DR.

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2. BACKGROUND INFORMATION

2.1 Soil Remediation Criteria

Petroleum Hydrocarbon (PHC) soils at the PIN-B site are defined in Parts 1.2.4 – 1.2.8 of Section 02 55 13 of the site specifications (PWGSC, 2008). The specifications provide the following definitions:

Petroleum Hydrocarbons (PHC): Hydrocarbon products described by laboratory analyses as lubricating oil and grease, fuel oil, diesel and/or gasoline.

F1/F2 Hydrocarbon Contaminated Soil: Soil exceeding the concentration within hydrocarbon fractions F1, F2 and F3 as defined in the *INAC 2005 Abandoned Military Site Remediation Protocol for PHC in Soil*.

F3/F4 Hydrocarbon Contaminated Soil: Soil exceeding the concentration within hydrocarbon fractions F3 and F4 as defined in the *INAC 2005 Abandoned Military Site Remediation Protocol for PHC in Soil.*

Free Product: The presence of a layer of separated phase liquid petroleum hydrocarbon product.

Clean Soil: Soil that has been sampled, analyzed, and determined to have contaminant concentrations below those outlined in Parts 3.4.1.1 and 3.4.1.2 of Section 02 55 13 of the Issue for Tender (PWGSC, 2008). The concentrations that define treated (clean) soil are:

F1 – F2 Clean Soil Concentrations, Beach Area:

F1 Fraction - < 230 ppm F2 Fraction - < 150 ppm

F1 – F3 Clean Soil Concentrations, Station Area:

F1 Fraction - < 130 ppm F2 Fraction - < 450 ppm F3 Fraction - < 400 ppm

2.2 Areas of Petroleum Hydrocarbon Contaminated (PHC) Contamination Requiring Treatment

The PIN-B site is divided into eight distinct areas:

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- Areas 1 and 2: Beach Dump Area;
- Area 3: Beach South Dump Area;
- Area 4: Beach South Dump B Area;
- Area 5: Station Area West Dump Area;
- Area 6: Construction Camp Area;
- Area 7: Station Area; and,
- Area 8: Inuit Camp Area

Approximately 8,229 m³ of PHC contaminated soil has been identified at the PIN-B site for onsite treatment. The contaminated soils are understood to be mineral soils (silt/sand/gravel). Table 1 lists the volume of PHC contaminated soil by Area.

Table 1: PHC Contaminated Soil Volumes by Area Identified for Onsite Treatment

Araa Nama	Total Volume of PHC Contaminated Soil			
Area Name	(m^3)			
Area 4 – Beach South	1,283			
Dump B Area	1,203			
Area 7 – Station Area	6,946			

PHC contaminated soil that requires treatment in Area 7 - Station Area is distributed across four sub-areas. Table 2 lists the volume of PHC contaminated soil by sub-area in the Station Area

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Table 2: PHC Contaminated Soil Volumes by Sub-Area Identified for Onsite Treatment Within Area 7 – Station Area

Cal. Ana Nama	Total Volume of PHC Contaminated Soil
Sub-Area Name	(m^3)
SA – 4 - 5	1,255
SA – 4 – 12	2,359
SA – 4 – 13	225
SA – 4 - 14	3,107

2.2.1 Petroleum Hydrocarbon Contaminated Soils – Beach Area

The Beach South Dump B Area (referred to from here on as Beach Area), is adjacent to the Amundsen Gulf is the site of the former Beach POL (Petroleum-Oil-Lubricants) tanks. The area contains approximately 1,283 m³ of PHC contaminated soils located in one plume.

Numerous boreholes were advanced throughout the Beach Area by AECOM during the environmental site assessment (ESA). Samples from two (2) boreholes exceeded remediation guidelines (F1>230 mg/kg, F2>150 mg/kg) while seven (7) boreholes surrounding the area were below the remediation guidelines (PWGSC, 2008).

2.2.2 Petroleum Hydrocarbon Contaminated Soils – Main Station Area

The Station Area is located inland of the Amundsen Gulf, at the topographic high of the site. The area contains approximately 6,946m³ of PHC contaminated soil in four (4) separate locations. SA-4-5 is located adjacent to the garage. SA-4-12 is east and downgradient of the garage. SA-4-13 is east and downgradient of the Station Area POL tanks. SA-4-14 is located at the former Station Area POL tank farm.

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2.3 PHC Remediation Objectives

2.3.1 Beach Area

Beach Area PHC Contaminated Soil remediation guidelines have been set as follows:

- Hydrocarbon Fraction F1 (C₆-C₁₀) <230 mg/kg; and,
- Hydrocarbon Fraction F2 (C_{10} - C_{16}) <150 mg/kg.

No remediation guidelines have been set for the onsite treatment of heavier F3 and F4 hydrocarbons at the Beach Area.

2.3.2 Station Area

Station Area PHC Contaminated Soil remediation guidelines have been set as follows:

- Hydrocarbon Fraction F1 (C₆-C₁₀) <130 mg/kg;
- Hydrocarbon Fraction F2 (C₁₀-C₁₆) <450 mg/kg; and,
- Hydrocarbon Fraction F3 (C_{16} - C_{34}) <400 mg/kg.

No remediation guidelines have been set for the onsite treatment of F4 hydrocarbons at the Station Area.

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3. REMEDIATION STRATEGY

3.1 Excavation Plan for PHC Soils

The estimated footprints for the soil excavations in each site Area are illustrated on the

PWGSC-provided figures in Appendix I.

3.1.1 Pre-Excavation Activities

Before commencing the excavation work, inspections of all excavation and construction

areas will be conducted by the Soil Remediation Specialist, the Site Supervisor and the

DR. During these inspections, actual conditions and dimensions will be checked against

the Treatment Plan to ensure proper execution of the work. Any conditions that vary from

the Treatment Plan will be noted in writing by the DR before initiation of the excavation

work.

The site surveyor will establish the excavation limits according to the specifications

(PWGSC, 2008). Any surface debris present in the excavation area(s) will be removed

and placed in a storage area approved by the DR. Snow, ice, and standing water will be

removed from the excavation area prior to excavation. Snow and ice will be transported

to a location down-gradient of the excavation area to prevent meltwater from entering the

excavation area. Standing water will be removed to an area preapproved by the DR and

the AHJ using a 2 inch gas-powered trash pump equipped with a suction hose.

3.1.2 Excavation Procedures

Excavation activities will be dependant on local site conditions, such as standing water

and excess rain/snow and ice. Operations will be suspended during and after periods of

excessive rain/snow to avoid excess site rutting and infilling of excavation areas. The

excavation, treatment, stockpiling, and disposal of PHC contaminated soils will be

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undertaken as outlined in this Treatment Plan and as approved by the DR. All excavation,

transport and on-site storage of hazardous soils will be carried out in accordance with

applicable Federal and Territorial Regulations. All wastes will be managed as per the

Federal Transportation of Dangerous Goods Act and Regulations (TDGA) and the site

specifications (PWGSC, 2008).

PHC contaminated soils will be excavated using an EX300 track-hoe (or similar) If

buried debris is unearthed during excavation of PHC soils, the DR will be notified, and

the excavation will continue as per the methods for buried debris excavations detailed in

the specifications (PWGSC, 2008). Buried debris will be separated from the PHC

contaminated soils. The DR will determine if the debris is to be disposed of in the onsite

landfill or if is to be shipped off-site for final disposal. Soils will be treated as regular

PHC contaminated soils following removal of buried debris.

When permafrost is encountered the DR will be notified immediately for the collection of

excavation extent samples. It is anticipated that sampling will occur prior to the

excavation filling with water. If this is not possible the excavation will be dewatered to

allow sampling. The DR will also be notified when the horizontal excavation extents are

met to allow for confirmatory sampling.

3.1.2.1 Excavation

Excavation and haul rates are estimated at 1,200 m³ per day using one excavator and two

to three dump and/or articulated trucks. At this rate, approximately 7 days will be

required to remove and relocate all of the PHC contaminated soils requiring treatment.

Site conditions and other onsite activities will dictate in what order the excavations

proceed.

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The northeast boundary of the Beach Area excavation is adjacent to the visible high water

mark of the Amundsen Gulf, according to Sheet C05 of the specifications (PWGSC,

2008). Excavation of PHC contaminated soils from this area will only proceed once silt

fencing, or similar material, has been installed along the northeast portion of the

excavation extents. In addition, the excavation will start at the furthest point away from

the surface water and work towards it. Soil stability conditions will be monitored to

reduce the potential for the excavation walls to collapse and allow surface water to enter

the excavation.

Following excavation, the excavating equipment will be cleaned of soil and lumps prior

to exiting the excavation area using track shovels, scrapers and brushes to decontaminate

digging implements and tracks. Wherever possible, contaminated soil excavating will

take place with the equipment placed on clean ground adjacent to the contaminated soils

which minimizes the equipment contact with contaminated soils. Final equipment

decontamination will utilize rags and heavy equipment cleaning solvent, or soapy water

rinse if required. Any wash water and solvent will be collected in a metal tray and tested

and handled as per the specifications (PWGSC, 2008). All applicable test results will be

provided to the DR.

3.1.3 Excavation Confirmatory Samples

Confirmatory samples from the floor and sidewalls of the excavation sections will be

collected, labelled, and logged onto a chain-of-custody form by the DR. The DR will

relinquish the samples to IEG for packaging and transportation to the DR's analytical

laboratory. IEG will prepare the samples for shipment in accordance with the sample

handling procedures outlined in Section 5.

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3.1.4 Backfilling

Each excavation section will remain open until the laboratory analytical results of the

confirmatory samples determine that no additional excavation is necessary. Proper

signage will be in place to prevent workers and equipment from accidentally entering the

excavated area. Upon approval by the DR, the excavation section will be backfilled using

locally sourced clean Type 3 granular material. The borrow location(s) will be discussed

and agreed upon by EGT and the DR once on site.

An EX300 track-hoe and tandem dump trucks will remove soil from the borrow area and

place the fill into the open excavations. Backfill deposited into the excavations will be

spread and packed in 250 mm lifts as per the PWGSC (2008) specifications (31 22 15).

3.2 PHC Contaminated Soil Remediation

3.2.1 Construction of Treatment Cells

Two lined treatment cells will be constructed at the site, one at the Beach Area, and one

at the Station Area. The Beach Area treatment cell will be constructed on a level area

adjacent to the Beach POL access road towards the airstrip. The Station Area treatment

cell will be constructed on Borrow Site 1B at the eastern extent of the Station Area. The

final placement of each treatment cell will be determined in the field by the DR and Site

Supervisor. Prior to construction of each treatment cell, the areas will be staked by the

surveyor, graded to remove rocks, and levelled. The final grade of each area will be

sloped a minimum of 2% towards one corner, to allow for the collection of rain water

and/or seepage from the PHC soils. Any water which collects in the treatment cell will be

sampled and analyzed prior to removal. Soil berms, approximately 1 meter high will be

built around the perimeter of the treatment cell using Type 5 granular material. The

source of the Type 5 material will be determined onsite by the EGT site supervisor and

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the DR. An access road into the treatment cells will be constructed opposite the drainage

corner.

Prior to the placement of the hydrocarbon resistant liner, soil samples will be collected

and analyzed from the treatment cell area. Following the removal of the liner, additional

soil samples will be collected and analyzed to ensure that the treatment cell did not

contaminate the area with hydrocarbons.

Non-woven LP8 geotextile, manufactured by Layfield Geosynthetics & Industrial Fabrics

Ltd, will be laid on the ground surface of the treatment area prior to the placement of the

hydrocarbon resistant liner. The OR RPE 25 hydrocarbon resistant liner, manufactured by

Layfield Geosynthetics & Industrial Fabrics Ltd, will be placed upon the geotextile. Both

the geotextile and the liner will completely cover the treatment cell area and the soil

berms. Specifications for both the geotextile and liner are provided in Appendix II.

Sandbags will be placed around the perimeter of the liner. The liner will be covered with

approximately 10 cm of compacted PHC contaminated soil material from which will act

as a protective layer to prevent damage to the liner during treatment activities. The

bedding material will be selected from the least contaminated area (e.g. near the extent of

the excavation). The bedding material will be sampled following the successful treatment

of the remaining PHC contaminated soils. If the bedding material requires treatment it

will be carefully moved to one portion of the treatment cell and aerated.

Both treatment cells will be constructed to allow containment and treatment of the total

volume of PHC contaminated soils from their respective areas. The liner for the Beach

Area treatment cell will measure 24 m x 54 m, while the top of berm to top of berm

treatment cell dimensions will measure 21 m x 51 m. Soil will be placed in the Beach

Area treatment cell in one continuous windrow. The liner for the Station Area treatment

cell will measure 40 x 120 m, while the top of berm to top of berm treatment cell

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dimensions will measure 37 x 117 m. Soil will be placed in the Station Area treatment cell in two continuous windrows.

3.2.2 Alluing

PHC contaminated soils will be treated by aeration. Soils will be aerated using two track hoes equipped with Allu buckets (Figure 1).

Figure 1 Typical Allu bucket attached to an excavator



The track hoes will scoop up contaminated soil into the Allu buckets, which will process the soil through hydraulically operated rotating drums and screens to promote volatilization of adsorbed hydrocarbons and evaporation of moisture. The processed soil will then fall from the bucket, forming a continuous windrow (one Allu pass). The PHC contaminated soil will initially be loaded into one end of the treatment cell as a one continuous windrow (two windrows at the Station Area), leaving a section at the opposite end of the treatment cell vacant. Contaminated soil will be scooped from the loaded end of the treatment cell, processed by the allu buckets, and then deposited into the vacant section. Alluing will progress continuously from one end of the windrow to the other, resulting in the entire windrow shifting location and the vacant end of the treatment cell being reversed. At the Station Area treatment cell the track hoe will work in the area between the two windrows. Based on the Allu bucket specifications and the soil characteristics detailed in the specification (PWGSC, 2008) approximately 200 m³ of soil

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can be aerated per hour using two units. Based on these rates, it is anticipated that the

entire volume of PHC contaminated soils can be aerated in 5 days. Based on treatment

results from previous sites (e.g BAR-D) it is anticipated that 4 or more Allu passes will

be required per treatment cell. Treatment time will be dependant on climatic conditions

but it is anticipated that it will take four to six weeks to complete the PHC contaminated

soils treatment and receive confirmatory samples from the analytical laboratory.

Alluing operations will be suspended during and after periods of rain/snow to optimize

aeration and during periods of extreme wind to avoid dusting adjacent areas. The soil

within the treatment cells will be covered with tarps to prevent wetting of the soil

3.2.3 Confirmatory Sampling of Treated Soil

Throughout soil treatment activities, the soil will be periodically field-screened with a

photo-ionization detector (PID) (Figure 2) to determine the extent of treatment. A

specification for the instrument is attached in Appendix II.

The PID will be field-calibrated as per the manufactures specifications, with calibration

gas (usually isobutylene) of a known concentration (usually 100 ppm) on a daily basis.

The results of instrument calibration events will be documented.

Figure 2 Example Photo-ionization Detector

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To field-screen soil using a PID, soil samples will be placed in plastic zip-closure bags, filling the bags approximately 1/3 full. The bags will be provided by the analytical laboratory. Lumps of soil will be broken up to allow the volatilization of hydrocarbons into the headspace of the plastic bag and the PID probe will be inserted into the bag to measure the hydrocarbon concentration in the headspace.

Five-point composite samples, each representing 100 m³ of treated soil, will be collected by IEG and will be field-screened with the PID following every Allu cycle. The results of the field-screening will be documented to establish concentration trends for evaluating the effectiveness of the Allu treatments. Once the field-screening indicates that hydrocarbon degradation is occurring, soil samples will be submitted for laboratory analysis to evaluate treatment progress and to correlate the field-screening readings to actual hydrocarbon concentrations.

Confirmatory treatment samples will be collected by the onsite Remediation Specialist after the field-screening indicates that the soil has been treated to below PWGSC (2008) specifications for each area. The confirmatory soil samples will be comprised of five-

point composite samples, each representing 100 m³ of treated soil. Five discrete samples of similar volume will be collected using a clean hand-auger and will be combined together in a large plastic bag to create the composite sample. The composite sample will be packed into a laboratory-supplied clean soil sample jar to minimize void space, will be labelled with the sample name and collection time, and then logged onto a chain-of-custody form. The samples will be stored and prepared for shipping according to the sample handling protocol described in Section 5, and will be submitted to an accredited laboratory for analysis of F1 and F2 hydrocarbon fractions for Beach Area soils, and F1, F2 and F3, hydrocarbon fractions for Station Area hydrocarbons. Duplicate laboratory samples will be collected for a minimum of 20% of the confirmatory samples. Under direction of the DR, the duplicate samples will be similarly packaged and shipped to the DR's laboratory for analysis.

3.2.4 Treatment Cell Decommissioning

Once the laboratory analytical results have confirmed that the soil within the treatment cells have been remediated to the specifications (PWGSC, 2008) and the DR has issued approval, the treated soil will be removed from the treatment cell and placed at the approved disposal area and graded to the surrounding topography. Some of the remediated soil may be temporarily stockpiled on clean ground if the disposal area is unable to accept the soil at a given time.

The bedding material within each of the treatment cells will be sampled and analyzed to determine if further treatment is required. If the bedding material has PHC concentrations above those referenced in the specification (PWGSC, 2008) it will be treated using the Allu bucket, or if time does not permit, it will be placed in the Non-Hazardous Landfill at the approval of the DR. The hydrocarbon resistant liners and geotextile will be removed

from the treatment cell and disposed of in the Non-Hazardous Landfill. Soil used to

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construct treatment cell berms will be used as backfill material or will be placed in

another area of the site, and the excavation and treatment cell areas will be re-graded to

the natural topography at the direction of the DR. Confirmatory sampling of the soils

underlying the cell area will be collected to confirm that the treatment area was not

contaminated by the remediation activities. The track hoe and Allu bucket will receive

final decontamination as detailed in Section 3.1.2.

4. MANAGEMENT, SAMPLING AND DISCHARGE OF GROUNDWATER

The management, sampling, and discharge of groundwater/melt-water is described in the

EGT Dewatering Submittal. The excavations will be dewatered as per the details

described in EGT Dewatering Submittal.

5. SAMPLE HANDLING PROTOCOL

Soil samples collected by IEG and/or the DR for laboratory analysis will be stored in a

refrigerator or ice-chilled cooler for preservation purposes. To transport the samples for

analytical testing, the sample bottles will be wrapped in bubble wrap and placed in an ice-

chilled cooler. The relinquished chain-of-custody form will be sealed in a plastic zip-

closure bag for protection against moisture and will be placed in the cooler along with the

samples. The cooler will be sealed with evidence tape before being shipped to the

laboratory to prevent and/or detect potential sample tampering.

6. **DOCUMENTATION**

All activities associated with the excavation, treatment, sampling, handling, and storage

of PHC contaminated soils will be documented. Monthly reports will be submitted to the

DR which will include: the volume of PHC contaminated soil excavated; the treatment

schedule; the estimated percentage of hydrocarbon degradation; volume of treated soil;

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summary of field tests; dates and volumes of amendments; climate data; and sea-can inventory (if applicable).

7. SCHEDULE

The PHC soil remediation program is anticipated to commence in late June 2010 and last approximately 12 weeks until mid September 2010.

8. EQUIPMENT

The following is a summary of the equipment necessary to complete the PHC soil remediation process.

- 2" Gas Powered Trash Pump and hose
 - Used to dewater excavations.
- 2 Track hoes
 - Used for excavating and Alluing mineral soil.
- 2 Allu Buckets
 - Used for the aeration of mineral soil.
- 2 HAZGARD® 250 Geomembrane liner
 - 24 m x 54 m (Beach Area)
 - 40 m x 120 m (Station Area)
- Tarps
- PID with calibration gas
- Refrigerator
- Hand Auger

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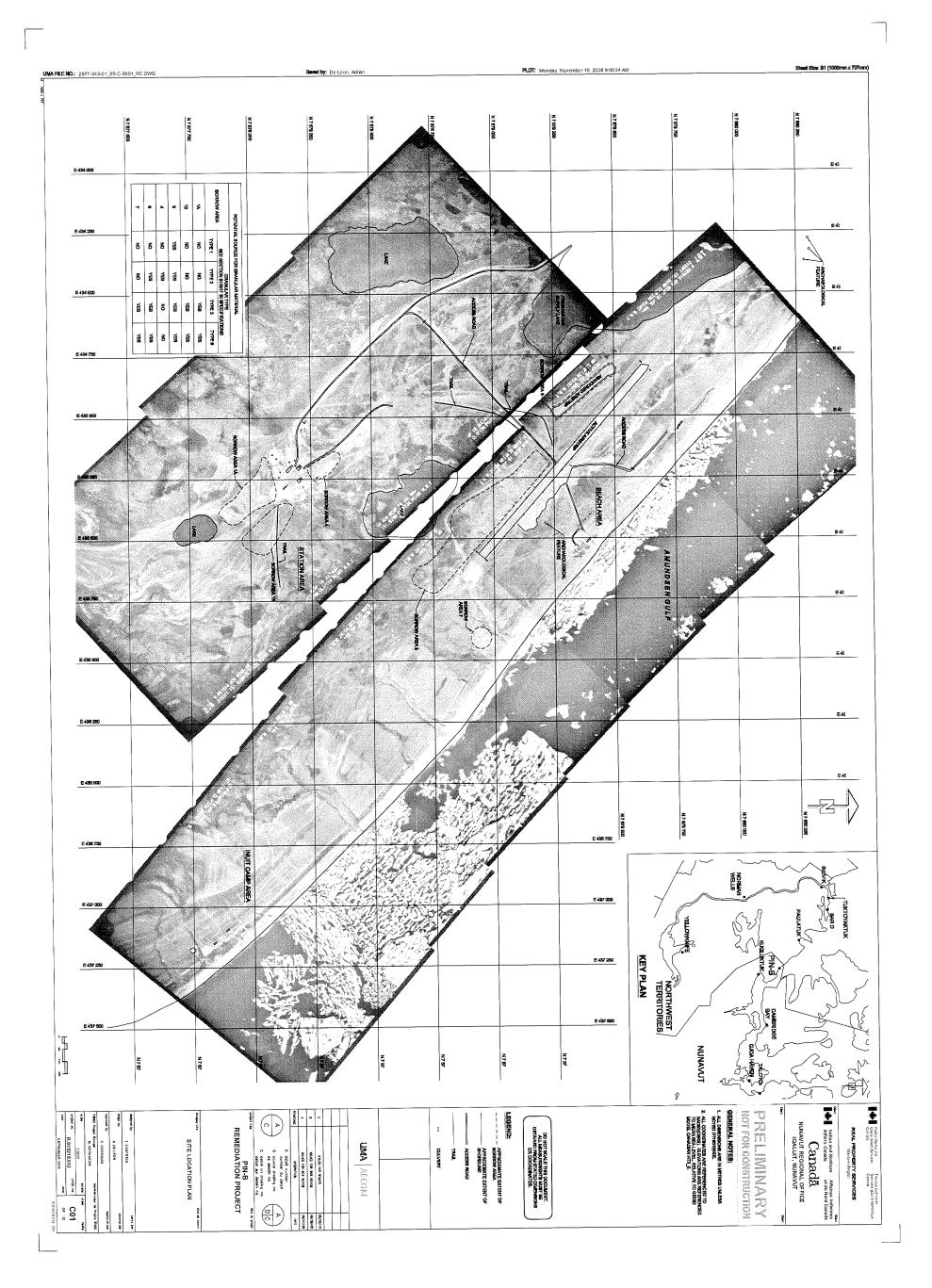
- Ice chests (approximately 20) and packaging material
- Soil sample jars
- Digital cameras
- Nitrile gloves
- Sampling equipment decontamination supplies (phosphate-free detergent, scrub brush, buckets, methanol)
- Heavy equipment decontamination supplies (solvent, soap, scrappers, etc)

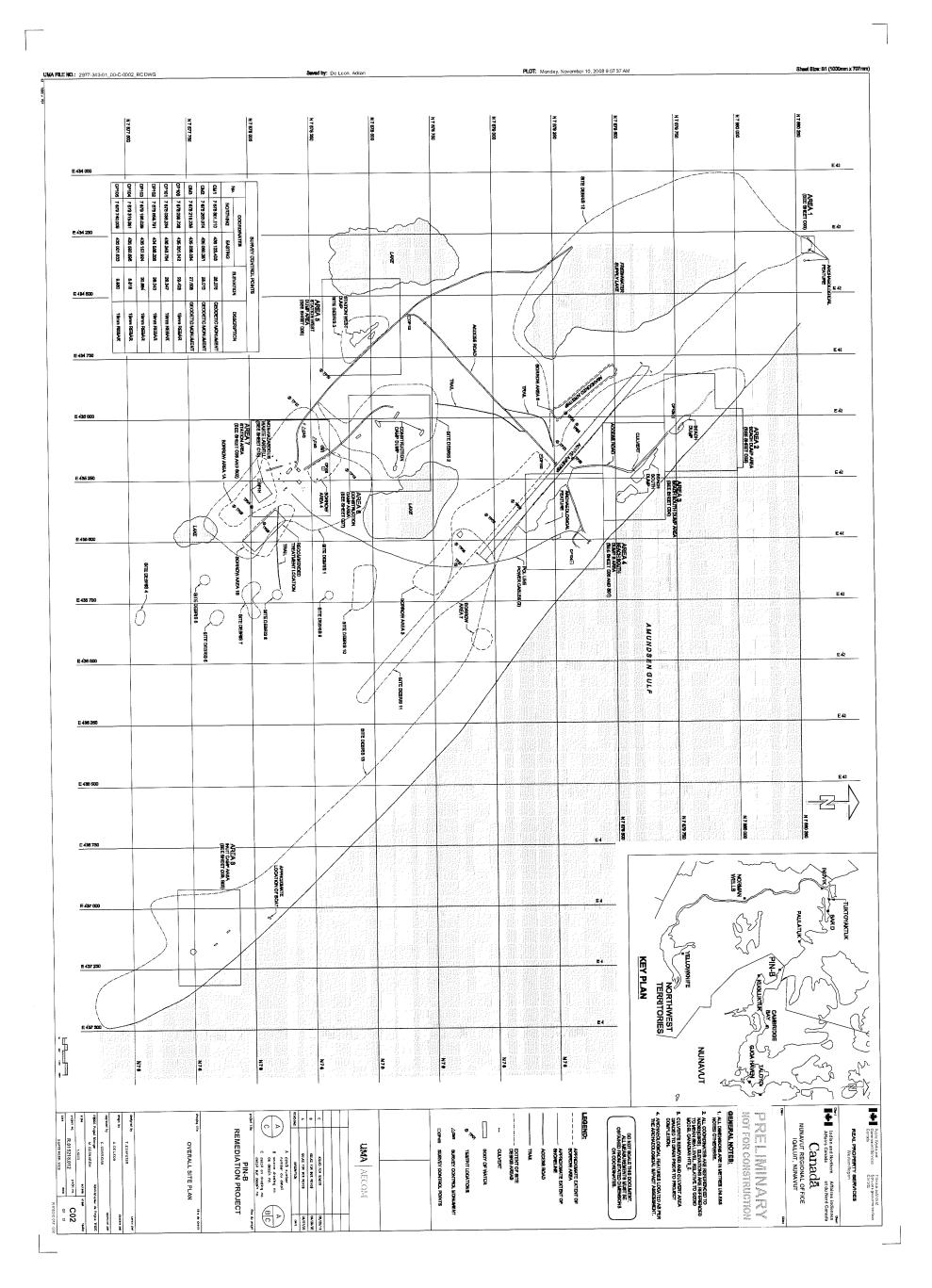
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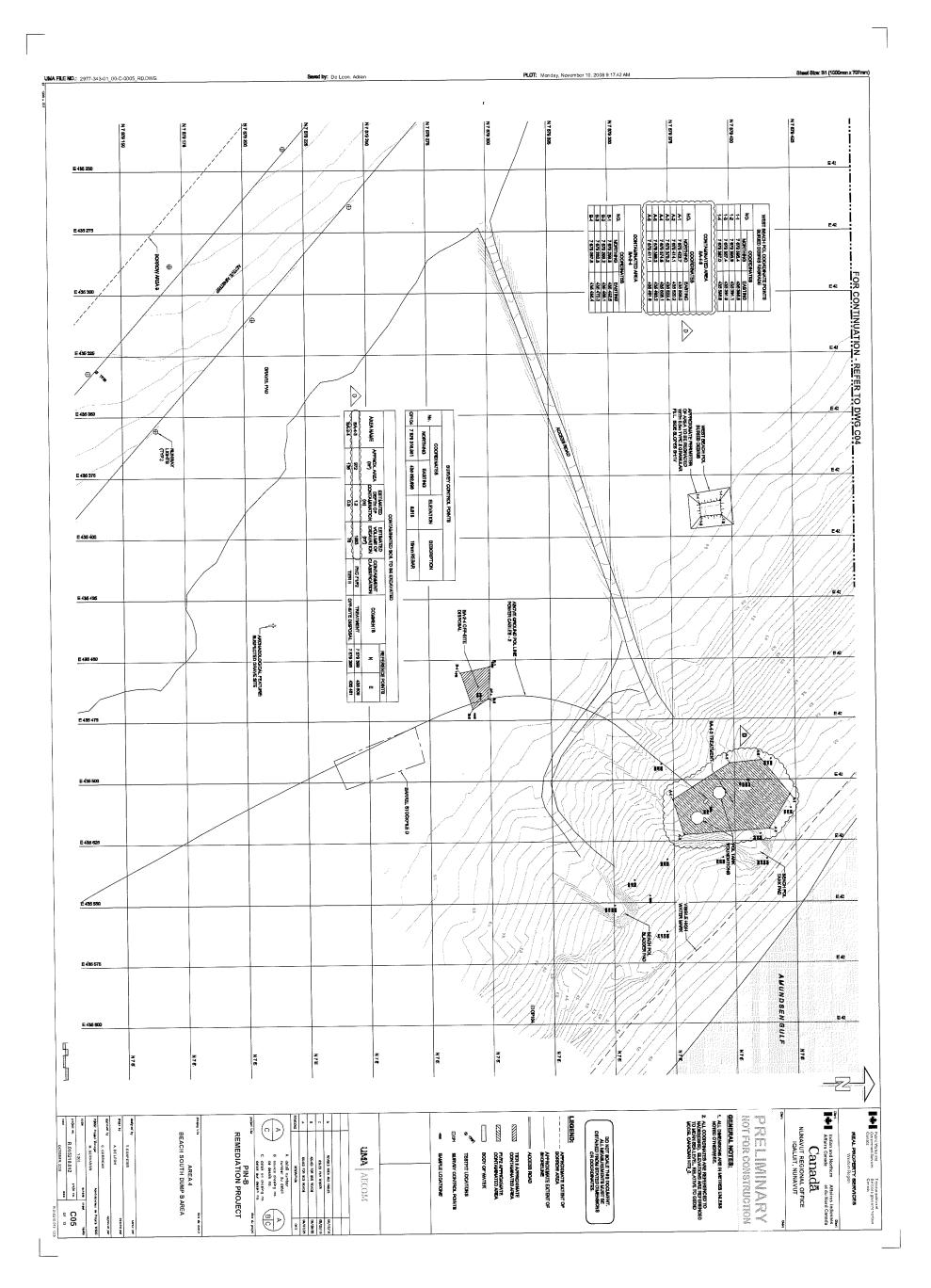
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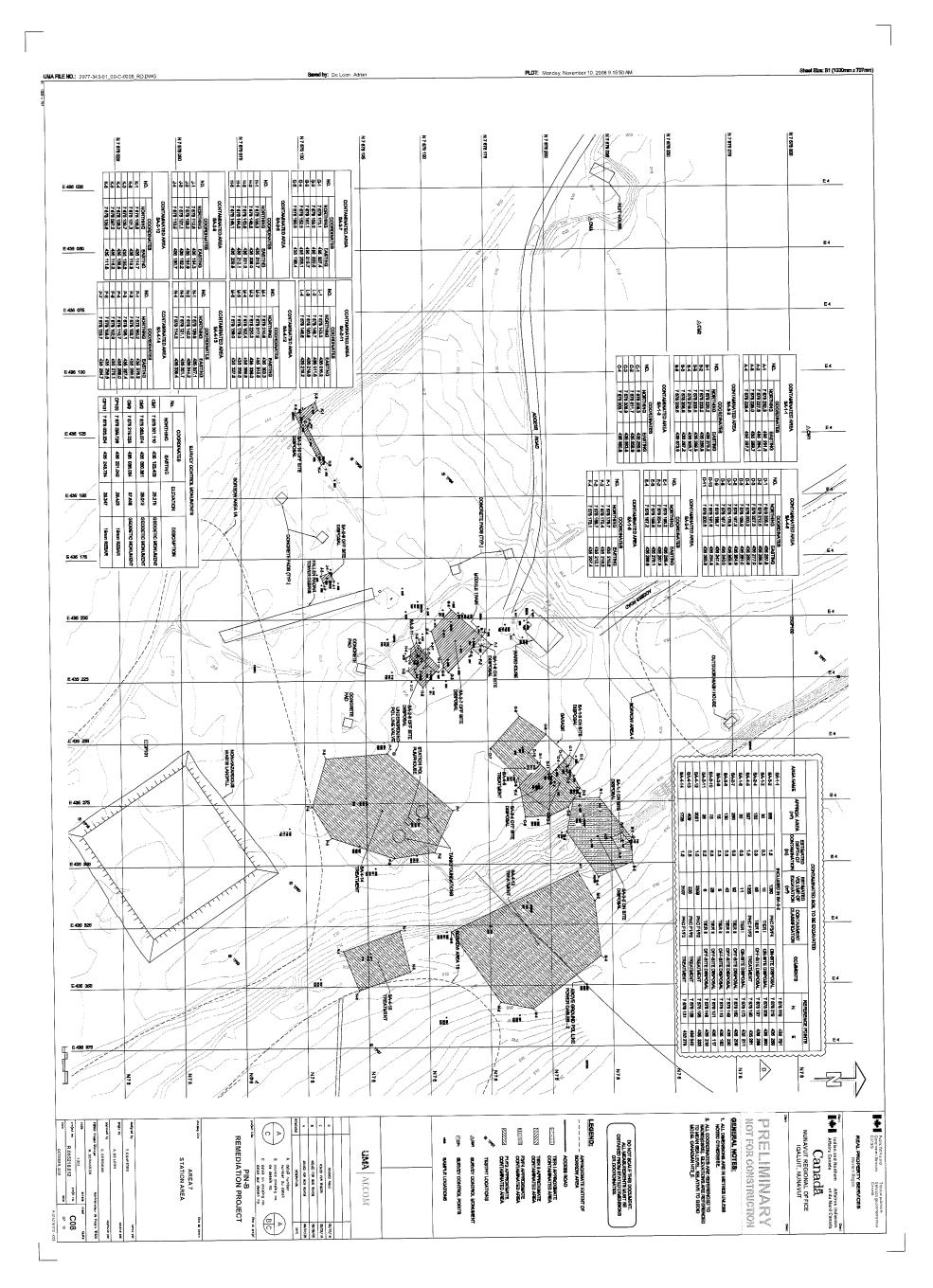
APPENDIX I

Site Plans Provided in Tender Documents:
Site location Plan, C01
Overall Site Plan, C02
Area 4 – Beach South Dump B Area, C05
Area 7 – Station Area, C08









APPENDIX II

Photo-ionization Detector Specifications LP8 Non-Woven Geotextile Specifications OR RPE Geomembrane Specifications Treatment Cell Plan



MiniRAE 2000

Portable Handheld VOC Monitor

The rugged MiniRAE 2000 is the smallest pumped handheld volatile organic compound (VOC) monitor on the market. Its Photoionization Detector's (PID) extended range of 0 to 10,000 ppm makes it an ideal instrument for applications from environmental site surveying to HazMat/ Homeland Security.



Key Features

- Proven PID technology The patented sensor provides a 3-second response up to 10,000 ppm and sets a new standard for resistance to moisture and dirt.
- Wireless communication enabled and certified
- Self-cleaning lamp and sensor The patented self-cleaning lamp and sensor minimize the need for maintenance and calibration.
- The MiniRAE 2000 lamp and sensor can be taken apart in seconds for easy maintenance without tools!
- Measure more chemicals than with any other PID. With over 100 Correction Factors built into the MiniRAE 2000 memory and the largest printed list of Correction Factors in the world (300+), RAE Systems offers the ability to accurately measure more ionizable chemicals than any other PID. When a gas is selected from the MiniRAE 2000's library, the alarm points are automatically loaded into the meter.
- User friendly screens make it easy to use for simple applications and flexible enough for sophisticated operations.
- Drop-in battery When work schedules require putting in more than the 10 hours supplied by the standard NiMH battery, the drop-in alkaline pack supplied with every MiniRAE 2000 lets you finish the job.
- Rugged Rubber Boot The standard rubber boot helps assure that the MiniRAE 2000 survives the bumps and knocks of tough field use.
- Strong, built-in sample pump draws up to 100 feet (30 m) horizontally or vertically.
- · Tough, flexible inlet probe
- Large keys operable with 3 layers of gloves.
- Easy-to-read display with backlight.
- Stores up to 267 hours of data at oneminute intervals for downloading to PC.
- 3-year 10.6 eV lamp warranty

Applications

HazMat/Homeland Security

- Initial PPE (personal protective equipment) assessment
- · Leak detection
- Safety perimeter establishment and maintenance
- Spill delineation
- Decontamination
- Remediation

Industrial Hygiene/Safety

- Confined Space Entry (CSE)
- Indoor Air Quality (IAQ)
- Worker exposure studies

Environmental

- Soil and water headspace analysis
- · Leaking underground storage tanks
- · Perimeter fenceline monitoring
- Fugitive emissions (EPA Method 21)
- Vapor recovery breakthrough
- Landfill monitoring

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MiniRAE 2000

Specifications*

Detector Specifications

Size	8.2" L x 3.0" W x 2.0" H (21.8 x 7.62 x 5.0 cm)
Weight	20 oz with battery pack (553 g) w/o rubber boot
Sensor	Photoionization sensor with standard 10.6 eV or optional 9.8 eV or 11.7 eV UV lamp
Battery	Rechargeable, external, field-replaceable Nickel-Metal- Hydride (NiMH) battery pack Alkaline battery holder (for 4 AA batteries)
Operating Period	10 hours continuous operation
Display	Large LCD, backlight activated manually, by alarms or by darkness
Keypad	1 operation and 2 programming keys
Direct Readout	VOCs as ppm by volume High and low values STEL and TWA (in hygiene mode) Battery and shut down voltage
Alarms	90 dB buzzer and flashing red LED to indicate exceeded preset limits: • High: 3 beeps and flashes per second • Low: 2 beeps and flashes per second • STEL and TWA: 1 beep and flash per second • Alarms automatic reset or latching with manual override • Optional plug-in pen size vibration alarm • User adjustable alarm limits
Calibration	Two-point field calibration of zero and standard reference gas. Calibration memory of 8 calibration gases, alarm limits span values and calibration date
Datalogging	267 hours (at one-minute intervals) with date/time. Header information includes monitor serial number, user ID, site ID, date and time
Sampling Pump	Internal, integrated flow rate of 400 cc/min Sample from 100' (30 m) horizontally or vertically
Low Flow Alarm	Auto shut-off pump at low flow condition
Communication	Download data and upload instrument set-up from PC through RS-232 link to serial port. Wireless communication enabled and certified (requires RAELink2 and ProRAE Remote to use)
Temperature	14° F to 104° F (-10° C to 40° C)
Humidity	0% to 95% relative humidity (non-condensing)
EM/RFI	Highly resistant to EMI /RFI. Compliant with EMC Directive 89/336/EEC
IP-rating	IP-55: protected against dust, protected against low-pressure jets of water from all directions
Hazardous Area Approval	US and Canada: UL and cUL, Classified for use in Class I Division 1, Groups A, B, C and D hazardous locations Europe: ATEX II IG EEx ia IIC T4
Attachment	Durable bright yellow rubber boot w/belt clip & wrist strap
Warranty	Lifetime on non-consumable components (per RAE Systems Standard Warranty), 3 years for 10.6.V PID lamp, 1 year for pump and battery

^{*}Specifications are subject to change

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Default Sensor Settings**

Gas Monitor (ppm)	Range (ppm)	Resolution Time (T90)	Response
VOCs	0 to 99.9 ppm	0.1 ppm	< 3 sec
	100 to 10,000 ppm	1 ppm	< 3 sec

MiniRAE 2000 and Accessories

Monitor only includes:

- RAE Systems UV lamp: 10.6 eV, 9.8 eV or 11.7 eV as specified
- ProRAE Suite software package for Windows® 98, NT, 2000 and XP
- Computer interface cable
- 5-inch Flex-I-Probe
- · External filter
- Rubber boot with belt clip
- · Alkaline battery adapter
- Tool kit
- · Lamp cleaning kit
- Nickel-Metal-Hydride (NiMH) battery
- 120/230 V AC/DC wall adapter (if specified)
- Operation and maintenance manual

Monitor with accessories kit adds:

- Hard transport case with pre-cut foam padding
- 5 porous metal filters and O-rings
- · Organic vapor zeroing adapter
- Gas outlet port and tubing

Optional calibration kit adds:

- 10 ppm isobutylene calibration gas, 34L
- · Calibration regulator and flow controller

Optional Guaranteed Cost of Ownership Program:

- 4-year repair and replacement guarantee
- Annual maintenance service

DISTRIBUTED BY:



^{**} Performance based on isobutylene calibration



Geotextiles - Nonwoven

Non-woven needle-punched geotextiles offer excellent water flow properties for drainage and other applications.

Material Properties - US Values

19 Nov 2007	Non-Woven Needle-Punched Geotextiles - US Values									
	ASTM	LP3.5	LP4	LP4.5	LP6	LP7	LP8	LP10	LP12	LP16
Grab Tensile (lbs)	D4632	90	100	120	160	180	205	250	300	380
Elongation (%)	D4632	50	50	50	50	50	50	50	50	50
Tear (lbs)	D4533	40	50	50	65	75	85	100	115	145
Puncture (lbs)	D4833	60	65	70	90	105	130	160	180	240
AOS (sieve)	D4751	50	70	70	70	70	80	100	100	100
Permittivity (sec-1)	D4491	2.2	2.0	1.8	1.6	1.5	1.4	1.2	1.0	0.7
Water Flow (gpm/ft ₂)	D4491	150	140	120	110	100	90	80	75	50
Weight ¹ (oz/yd ₂) Nominal	D5261	3.5	4.0	4.5	6.0	7.0	8.0	10.0	12.0	16.0
Thickness ¹ (mil) Nominal	D5199	40	45	50	70	85	85	100	110	165
UV (500 hrs)	D4355	70%	70%	70%	70%	70%	70%	70%	70%	70%
Roll Size (ft)		15 x 360	15 x 360	15 x 360	15 x 3002	15 x 3002	15 x 3002	15 x 300	15 x 300	15 x 150
Roll Weight1 (lbs)		160	172	190	202	220	250	308	400	250

Note1: Typical values. All other values are minimum average roll values (MARV).

Note2: LP6, LP7, and LP8 may be 15 x 360 ft depending on inventory

Material Properties - Metric Values

19 Nov 2007	No	Non-Woven Needle-Punched Geotextiles - Metric Values								
	ASTM	LP3.5	LP4	LP4.5	LP6	LP7	LP8	LP10	LP12	LP16
Grab Tensile (N)	D4632	401	445	533	711	800	911	1,110	1,330	1,690
Elongation (%)	D4632	50	50	50	50	50	50	50	50	50
Tear (N)	D4533	178	222	222	289	333	378	444	511	644
Puncture (N)	D4833	267	289	311	400	467	578	711	800	1,070
AOS (microns)	D4751	300	212	212	212	212	180	150	150	150
Permittivity (sec-1)	D4491	2.2	2.0	1.8	1.6	1.5	1.4	1.2	1.0	0.7
Water Flow (I/min/m ₂)	D4491	6,095	5,689	4,885	4,480	4,074	3,657	3,251	3,055	2,035
Weight ¹ (g/m ₂) Typical	D5261	119	136	153	203	237	271	339	407	542
Thickness ¹ (mm) Nominal	D5199	1.0	1.1	1.3	1.7	2.1	2.1	2.9	3.0	4.1
UV (500 hrs)	D4355	70%	70%	70%	70%	70%	70%	70%	70%	70%

Roll Size (m)	4.57 x								
	110	110	110	91.42	91.42	91.42	91.4	91.4	45.7
Roll Weight1(kg)	73	78	86	92	99	113	140	181	112

Please Note

If you have any further questions please call your Layfield representative. Layfield product information is provided free of charge for your consideration. The comments offered are for discussion purposes only. While this information is based on Layfield's experience, this information may not be relied upon for any specific application as the nature of applications and site conditions are beyond Layfield's control. It is the user's responsibility to statisfy themselves as to the suitability of this information and to determine the suitability of this information for their specific application. Layfield shall not be liable for any loss or damages whatsoever that may occur from the use of this information. No warranty against patent infringement is offered or implied.



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Geomembrane - RPE

RPE®'s are economical lining materials for seepage control, soil remediation, and interim landfill cap applications.

Reinforced Polyethylene (RPE®) has been used as an economical geomembrane material by Layfield for over 25 years.

Common uses of RPE®'s are canal liners, drilling sump liners, soil remediation liners, tailings dam liners, and interim landfill caps. RPE®'s have UV resistance for short term exposed use, are flexible in extremely low temperatures, and have very good chemical resistance.

RPE®'s are most commonly used for seepage control in non-hazardous applications. In canal liners and water reservoirs a backfilled RPE® liner provides permanent seepage control. In a carefully prepared



site on sandy soils RPE® can provide geomembrane level containment, however placement and backfilling of the material needs to be done carefully.

26 Jan 2006		RPE® Typical Material Properties							
Style	ASTM	RPE® 15	RPE® 25	OR RPE® 25					
Thickness (Nominal)		12 mil 0.30 mm	20 mil 0.51 mm	24 mil 0.60 mm					
Coating Thickness (Nominal)		1.75 mil 0.044 mm	2.5 mil 0.063 mm	2.5 mil 0.063 mm					
Tensile Strength MD	D5034	210 lbs 933 N	340 lbs 1,510 N	360 lbs 1,600 N					
Tensile Strength CD	D5034	180 lbs 801 N	340 lbs 1,510 N	360 lbs 1,600 N					
Elongation	D751	15%	15%	15%					
Tear Strength MD	D2261 Tongue Tear	70 lbs 311 N	125 lbs 560 N	90 lbs 400 N					
Tear Strength CD	D2261 Tongue Tear	70 lbs 311 N	125 lbs 560 N	90 lbs 400 N					
Low Temperature Bend	D2136	-67°F -55°C	-67°F -55°C	-67°F -55°C					
Burst Strength	D3786	370 psi 2553 kPa	551 psi 3800 kPa	609 psi 4200 kPa					
UV Resistance (Strength Retained)	G53-84 2000 Hours	>80%1	>80%1	>80%1					

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Geosynthetics, US West Coast

Toll Free: 800-796-6868 Tel: 425-254-1075 Fax: 425-254-1575

15 Dec 2006	RPE® Minimum Shop Seam Strengths							
Style	ASTM	RPE® 15	RPE® 25	OR RPE® 25				
Heat bonded Seam Strength	D6392 25.4 mm (1") Strip ²	90 ppi 15.8 N/mm	120 ppi 21 N/mm	120 ppi 21.0 N/mm				
Heat Bonded Peel Adhesion Strength	D6392 25.4 mm (1") Strip ²	FTB AD-DEL	FTB AD-DEL	FTB AD-DEL				

Note ²: Layfield uses a 25.4 mm (1 in.) strip tensile test in it's QC testing due to the nature of the test equipment available.

Each and every RPE® liner produced by Layfield is a custom sized panel. These liner panels are sized to your job requirements to the closest multiple of our roll stock widths.

There are no theoretical limits to the size of liner panel we can fabricate, however there are some practical handling weights. Panel weight is important because of the limits of handling equipment available in the field. If a forklift or other piece of equipment is available for placement and deployment then a panel of up to 1800 kg (4000 lbs) could be used. If only

RPE® FABRICATION SIZES							
Material Style	3000 lb Panel size 1400 kg	4000 lb Panel size 1800 kg					
RPE® 15	76,900 ft ² 7,200 m ²	102,500 ft ² 9,600 m ²					
RPE® 25	49,000 ft ² 4,600 m ²	65,500 ft ² 6,100 m ²					
OR RPE® 25	47,600 ft ² 4,500 m ²	63,500 ft ² 5,900 m ²					

"hand power" is available then a panel weight of 1400 kg (3000 lbs) should not be exceeded. Under certain circumstances larger panels could be provided. Please contact your Layfield representative for further details.

Layfield utilizes hot air fusion welding for all RPE® fabrication. This welding technique provides a fully fused, water-tight weld. Panels are accordion folded in one direction and then rolled in the other direction. Unfolding instructions and panel size are marked on the individual lining panel. Each panel is wrapped in an opaque, weather resistant, covering suitable for shipment and storage at site.

Layfield maintains large inventories of RPE® materials throughout the construction season. Most RPE® panels can be fabricated and delivered in a matter of days, and larger projects can be supplied very quickly. Please contact your Layfield representative for further delivery information.

