

# CONSTRUCTION SUMMARY REPORT: Roberts Bay Discharge System



Type "A" Water Licence 2AM-DOH1335 Hope Bay Project TMAC Resources Inc. November 04, 2020

Prepared For: Nunavut Water Board Gjoa Haven, NU

Prepared By: TMAC Resources Inc. Toronto, Ontario

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#### 1 INTRODUCTION

The Roberts Bay Discharge System ("RBDS") at the Hope Bay Project in Nunavut, Canada is designed to discharge water from the Doris Tailings Impoundment Area ("TIA") and underground mine areas, to the marine environment in Roberts Bay. The RBDS was initially authorized under the amended Doris Project Certificate No: 003 and Doris Type A Water Licence 2AM-DOH1323 (since superseded by Type A Water Licence 2AM-DOH1335). TMAC Resources Inc. ("TMAC") completed the construction of the RBDS in 2020 and discharges, complaint with the Metal and Diamond Mining Effluent Regulations ("MDMER"), commenced on February 1st 2020.

This Construction Summary Report ("CSR") is being provided to the Nunavut Water Board ("NWB"), as required under Part D Item 11 of Water Licence 2AM-DOH1335. The CSR documents field decisions, supporting data and mitigation measures employed as a result of the installation the discharge system, as required under Schedule D, Item 2 of the NWB Water Licence 2AM-DOH1335.

#### 2 RBDS SYSTEM COMPONENTS

The primary system components of the RBDS are described below. For more information, please see the RBDS Process Flow Diagram in Appendix B.

1) TIA Water Pump House (Area 710), located on the reclaim jetty at the TIA, pumps the water from the TIA reclaim pond into the outfall pump box of the 720 building.

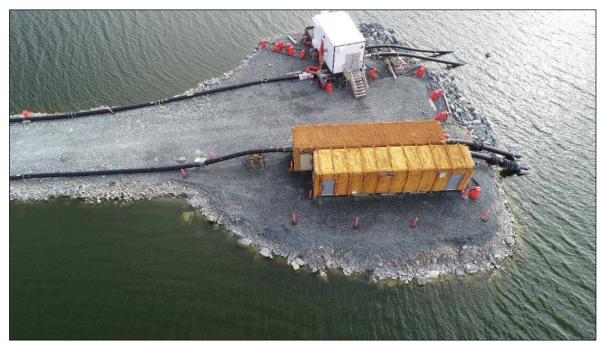


Photo 1: Showing the Reclaim Jetty where the new pump house and electrical room is location (orange insulation).



2) The Outfall Pump Station Building (Area 720), located between the mobile shop and the sedimentation control pond, pumps the water from the outfall pump box to the 730 building on the marine outfall berm on the shore of Roberts Bay.



Photo 2: Outfall pumping system (720) and TSS filtration plant (740) next to the sediment pond. 720 in beige on the right and 740 in orange/white on the left.

3) Water Treatment Plant (Area 740), filters water from underground using a lamella clarifier and a set of four (4) multimedia filters. Located right next to 720 building, on the north side.



Photo 3: 720 and 740 buildings after completion of construction

4) Marine Outfall Discharge System (Area 730), contains the outfall pipe, flushing system that prevents freezing during a shutdown, as well as instrumentation and valves. Located on Marine Outfall Berm, west of existing Jetty, in Roberts Bay.





Photo 4: 730 building on the outfall jetty after construction is completed

5) Underground pumping station(s) (Area 1000): Pumps the water collected underground to the Water Treatment Plant (Area 740). Water undergoes primary treatment (settling in underground sumps) before reaching Area 720 to reduce total suspended solids (TSS) in the water treatment plant.



Photo 5: Underground pump station (Area 1000)

6) Surface pipelines and various areas of the system are linked with over 11km of surface HDPE pipeline that is insulated and heat traced to prevent freezing.



#### 3 WATER LICENCE CONDITIONS

The following sections are aligned with the CSR requirements as per Schedule D, Item 2 of Water Licence 2AM-DOH1335.

#### 3.1 SCHEDULE D PART 2A - FINAL DESIGN AND CONSTRUCTION DRAWINGS

Issued for Construction ("IFC") drawings are provided in Appendix A.

#### 3.2 SCHEDULE D PART 2e - GEOCHEMICAL ANALYSIS OF WASTE ROCKS AND FILLS

Crushed material sourced from Quarry 2 was used as construction material for the Robert's Bay Marine Outfall Berm and access road. Run of Quarry ("ROQ") was used to construct the access road, crushed material was used for surfacing, and larger boulders were used for armouring the Marine Outfall Berm. Quarry material was determined to be geochemically stable (non-acid generating or metal leaching) as per the Hope Bay Project Quarry Management and Monitoring Plan (December 2017).

#### 3.3 SCHEDULE D PART 2F - PHOTOGRAPHIC RECORDS

Photographic records are provided below. A brief narrative for each photograph is included describing the activity being performed.

#### 3.3.1 TIA Water Pump House (Area 710)





Photo 6: Inside of 710 TIA Water Pump House after completion





Photo 7: Electrician finalising the installation of heat trace on the 710 pump station. Pumping station in beige, electrical room in red.



Photo 8: Showing the 710 buildings after insulation. Main power cables coming into the electrical room and the two stainless steel connections for reclaim pipelines.



Photo 9: Crew deploying one of the 14" suction for the TIA pumps in the 710 Area.



#### 3.3.2 Outfall Pump Station Building (Area 720)

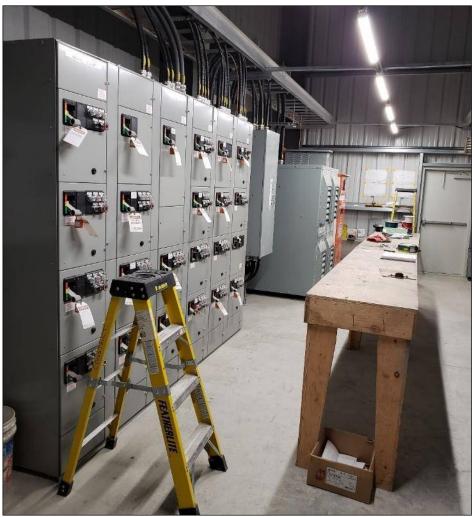


Photo 10: Large outfall transfer pump 720-PU-001 during construction.



Photo 11: Compressor system for pigging the line installed and ready for commissioning.





Picture 12: Electrical room in the outfall pumping building (720) during construction, with equipment locked out.

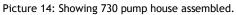


#### 3.3.3 Outfall Discharge System (Area 730)



Picture 13: Construction of Marine Outfall Berm and access road. Silt curtains were installed to contain sediments.











Picture 15: 730 mechanical pump house after connection with intake and discharge pipeline.



Picture 16: Showing fully assembled diffuser and 200' sections of weighted pipe ready to be deployed and staged on the Marine Outfall Berm and access road.





Picture 17: Tugboat keeping tension and controlling the discharge pipeline and diffuser floating on the water surface during deployment.



Picture 18: Crew working from Marine Outfall Berm, and a smaller boat for the deployment of the underwater pipeline and diffuser.





Photo 19: With the help of a crane, deploying the 8" assembly of the recirculation line at the Marine Outfall Berm. Concrete weights are used to submerge the pipeline.



#### 3.3.4 Underground Pumping Station (Area 1000)



Photo 20: Pumps and piping shown on the left side. Electrical, instrumentation and controls shown on the right side.



#### 3.3.5 Water Treatment Plant (Area 740)



Photo 21: Installation of Area 740 plant supplied by BQE Water, on its pad.



Photo 22: Offloading Area 740 clarifier from truck prior to installation.





Photo 23: Installation of PVC piping using a scissor lift to connect the Area 740 plant to the 720 building. Outfall discharge pump box showing on the left side (opaque white tank).





Photo 24: Left side: Showing the inside of the TSS treatment plant (Area 740). Right side: showing the inside of the outfall pumping building (Area 720)



#### 3.4 SCHEDULE D PART 2G - AS-BUILT DRAWINGS

As-built drawings are provided in Appendix B.

#### 3.5 SCHEDULE D PART 2H - FIELD DECISIONS AND DESIGN CHANGES

In general, the RBDS was built to the design requirements. Deviations from the design were completed to adapt the design to encountered field and operational conditions. These changes include:

- The installation of intake at the tailings pond (710) was completed using hollow cylindrical weight from the outfall discharge and decommissioned rubber tires. The engineer of record, Great Pacific, confirmed modification from a concrete weight was acceptable as load criteria was maintained.
- 730 pump house is equipped with an air release valve which previously wasn't considered to ensure air doesn't reach the underwater pipeline when pigging the line, causing it to float.



Photo 25: Showing new air release valve installed in the 710 Building.

- TMAC installed a pipeline from the existing TIA reclaim pond reclaim pipeline to water treatment plant to ensure sufficient water pressure would be available for start-up. Previously not considered.
- Two sections of pipelines that were initially designed to be double walled (at water crossings) were installed using single walled pipeline. The decision was made based on the increased ability to maintain and visually inspect the pipeline. The pipeline alignment at water crossings was installed in a straight section (no bends) to facilitate low wear rates. The pipeline will be inspected at regular intervals and a leak detection system based on flow balances was implemented.



- Initial flocculent dosing system proposed by BQE water was determined to be labour intensive and a safety risk due slippery nature of flocculant. John Brooks Company was engaged to design and supply an automated system.



Photo 26: Flocculent dosing skid supplied by John Brooks

 A concrete floor and sump with overflow to adjacent sedimentation pond was added during commissioning to manage any potential major overflows or spills in building; instead of initially planned gravel floor and sump which required active pumping.



Photo 27: Showing the new overflow pipe coming from the concrete foundation of the 720 building into the sedimentation pond.

- As-built surface pipeline alignment did not follow design as the alignment was routed on the east side of the airstrip. It was determined that the west side of the airstrip provided easier access, while minimizing interference with snow removal in area.





Photo 28: Showing pipeline alignment on the east side of the road and crossing on the west side before the airstrip.

- To mitigate the risk of a negative pressure collapse in the pipeline at higher elevation points, four (4) vacuum breakers that were not previously considered were installed, with heated shelters, along the alignment.



Photo 29: A vacuum breaker with insulated and heated shelter.

 Original clarifier pumps, P-116A/B, did not provide sufficient flowrate when pumping slurries with high solid content, so new hose pumps with enough capacity to 'shock' the clarifier were installed. Shocking uses a high flowrate of water to discharge debris and clean the lamella clarifiers.





Picture 30: New hose pump installed on new concrete floor in the 740 building, at the underflow of clarifier.

- Initial design contemplated a remote underwater camera at the diffuser in Roberts Bay to visually monitor that location. After assessment, it was determined the visual data provided would offer very little useful information and a remote underwater camera in the Arctic Ocean would be difficult, and potentially dangerous, to maintain. The operation of the system will be monitored from instrumentation in the outfall discharge building (Area 730), including pressure and flow monitoring. If underwater work is needed, professional, certified, and experienced Arctic divers will be engaged to inspect or maintain the pipeline.
- Heat trace at the outfall was changed from immersion heaters to electric heat trace cable. The design change was initiated due to the impracticality of installing immersion heaters as per the original design. In addition, the redesign is expected to be more reliable during operations.

#### 3.6 SCHEDULE D PART 2I - MITIGATION MEASURES

TMAC has a functioning environmental management system composed of numerous management plans that were developed and approved under its NIRB Project Certificate No. 003 and No.009 and, Type A Water Licence 2AM-DOH1335 that apply to all development at Hope Bay.

The following project-specific mitigation measures of note were implemented:

For construction of Marine Outfall Berm, mitigations listed in Letter of Advice from Department of Fisheries and Oceans Canada, RE: Implementation of mitigation measures to avoid and mitigate serious harm to fish - Marine Outfall Berm - Project Certificate No. 003 Amendment (Doris North Gold Mine Project), issued to TMAC on August 30, 2016. This included minimizing the distance of the turbidity curtain to 25 m from the outfall berm and stopping work if a marine mammal is observed approaching the barrier or has gain entry past the barrier.



- Equipment used in the project stayed in existing or in construction road at all time to prevent damage to the tundra.
- Piping was built adjacent to the road to be accessible in the future while minimizing disturbance to tundra with equipment.
- Silt curtains were used during the construction of the Marine Outfall Berm to prevent impacts to the marine environment.

No additional erosion or sedimentation controls were required for the duration of the construction due to the mitigation measures listed above.

The effectiveness of the mitigation measures is discussed in Section 3.7.

#### 3.7 SCHEDULE D PART 2J - MONITORING ACTIVITIES

Visual monitoring of the construction area was conducted prior to, during, and upon completion of the construction activity. The mitigations in place were effective and no tundra damage or marine mammals were observed. Monitoring will continue to be undertaken in compliance with Part D of the Water Licence.

#### 3.8 SCHEDULE D PART 2K - BLAST VIBRATION MONITORING

For RBDS construction, no quarrying activities were performed in proximity to fish bearing waters, and therefore no blast vibration monitoring was done for the project.

#### 3.9 SCHEDULE D PART 2L - MONITORING EROSION PROTECTION MEASURES

Erosion protection is discussed in Section 3.6.

#### 3.10 SCHEDULE D PART 2M - MONITORING OF WATER USE FROM DUST SUPPRESION

Dust suppression was not specifically required as part of RBDS construction.

#### 3.11 SCHEDULE D PART 2N - MONITORING OF CONTRACTOR'S GROUND IMPACTS

Since all construction activities were performed from the road, no impacts to tundra were observed. The construction area was visually monitored to confirm.

#### 3.12 SCHEDULE D PART 2P - SUMMARY OF QUARRY ROCK SEEPAGE

The area surrounding the access road and Marine Outfall Berm was included in the 2020 seepage survey. If seepage is observed the results will be included in the 2020 Waste Rock, Quarry and Tailings Monitoring Report, Doris and Madrid North Mines (expected to be issued Q1 2021).



#### 4 REFERENCES

TMAC Resources Inc., 2017. Hope Bay Project Quarry Management and Monitoring Plan. December 2017.

2019 Waste Rock, Quarry and Tailings Monitoring Report, Doris and Madrid North Mines, Hope Bay Project. SRK Consulting. March 2020



This Report: "Roberts Bay Discharge System – Construction Summary Report" was prepared under the direction of Brendan Barron, P.Eng. Information provided for the compilation of this report was provided from various sources and resources. While every effort has be made to ensure the accuracy of the information contained in the report, errors and omissions contained in source information used to prepare this report will, when discovered, will be brought to the attention of the Nunavut Water Board.

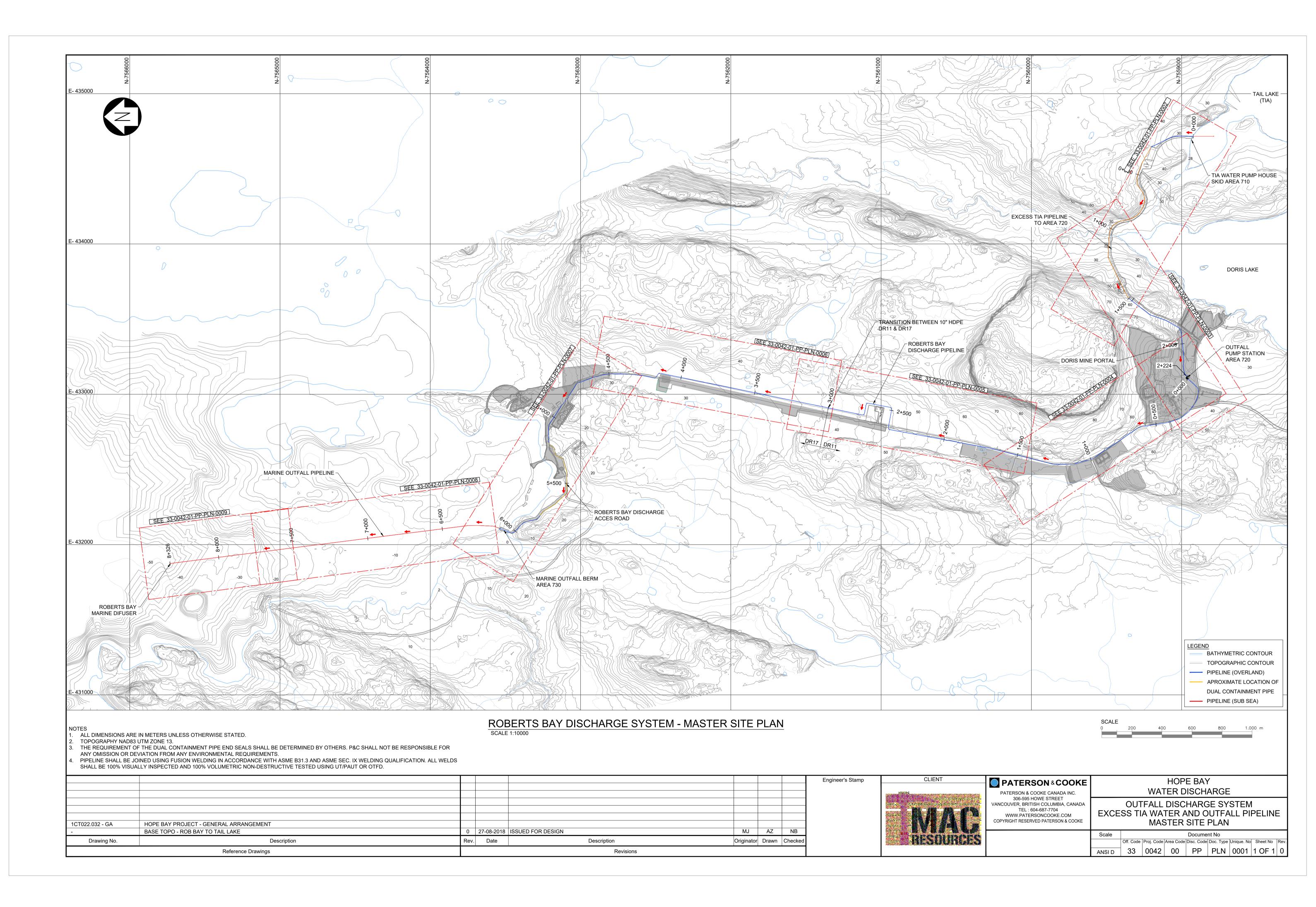


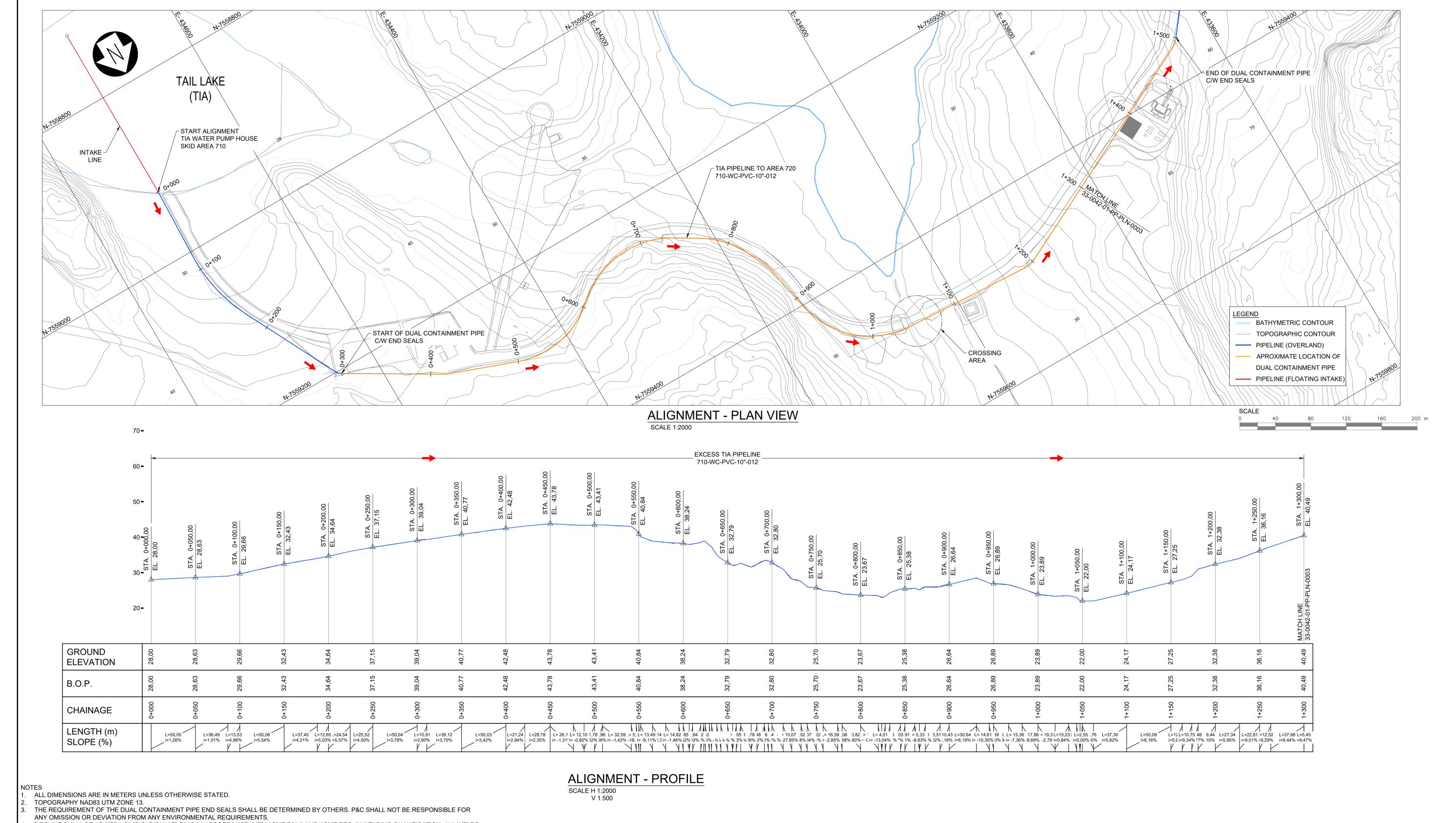
Brendan Barron, P.Eng. Project Director TMAC Resources Inc.



# APPENDIX A ISSUED FOR CONSTRUCTION DRAWINGS

Pipeline Alignment (Paterson & Cook)
730 Outfall Jetty (SRK Consulting)





PIPELINE SHALL BE JOINED USING FUSION WELDING IN ACCORDANCE WITH ASME B31.3 AND ASME SEC. IX WELDING QUALIFICATION. ALL WELDS SHALL BE 100% VISUALLY INSPECTED AND 100% VOLUMETRIC NON-DESTRUCTIVE TESTED USING UT/PAUT OR OTFD.

33-0042-00-PP-PLN-0001 EXCESS TIA WATER AND OUTFALL PIPELINE - MASTER SITE PLAN 0 27-08-2018 ISSUED FOR DESIGN MJ AZ Drawing No. Description Rev. Date Description Originator Drawn Checked Reference Drawings Revisions

CLIENT

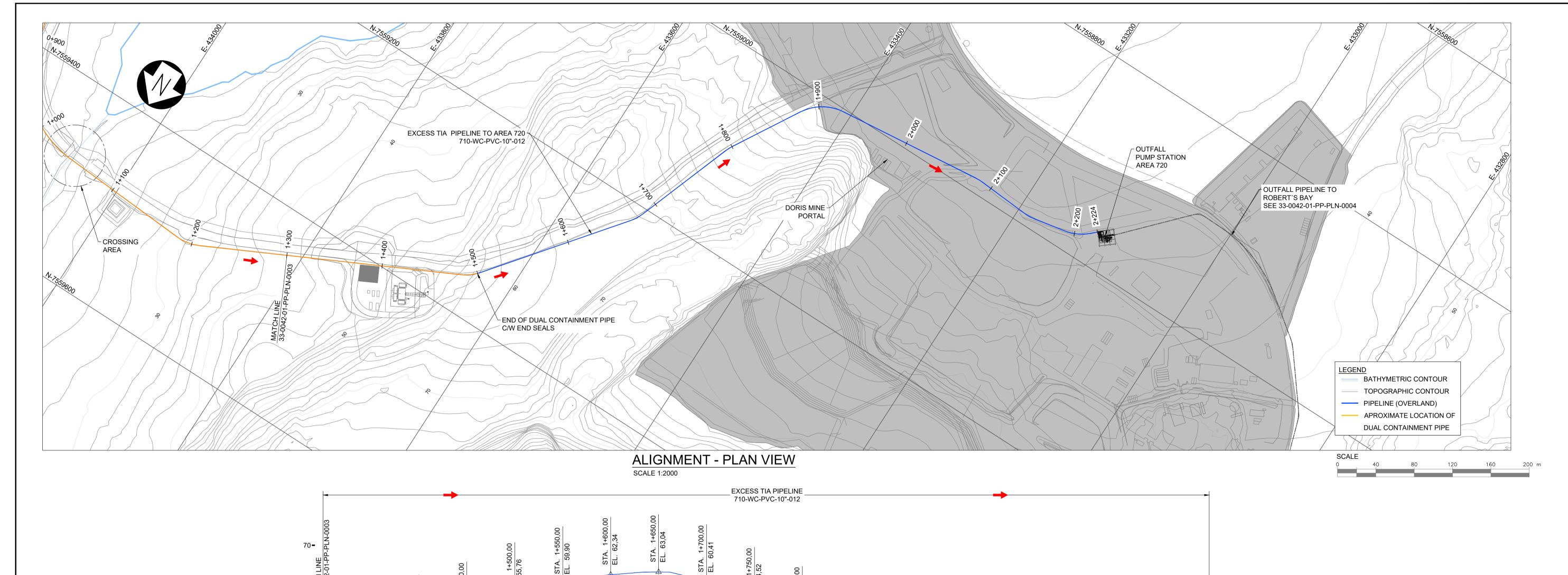
Engineer's Stamp

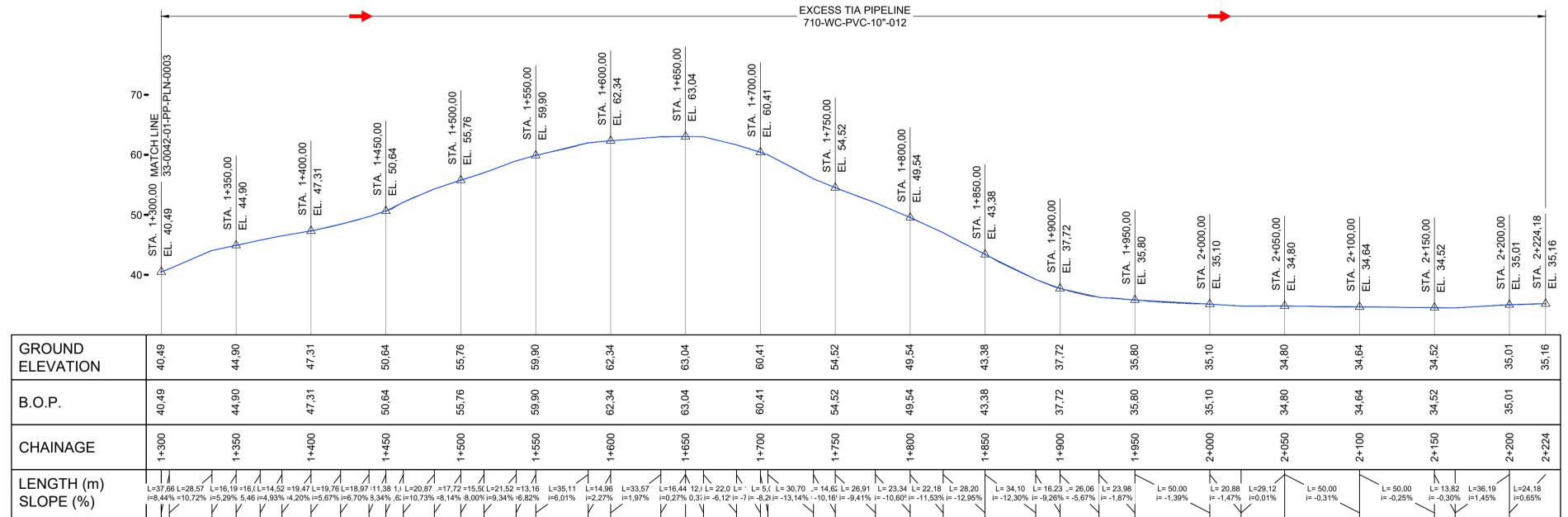
<b>○</b> PATERSON & COOKE
PATERSON & COOKE CANADA INC.
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VANCOUVER, BRITISH COLUMBIA, CANADA
TEL: 604-687-7704
WWW.PATERSONCOOKE.COM
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## HOPE BAY WATER DISCHARGE

OUTFALL DISCHARGE SYSTEM
EXCESS TIA PIPELINE
PLAN VIEW AND PROFILE (STA 0+000 TO STA 1+300)

Scale				Docume	nt No			
#	Off. Code	Proj. Code	Area Code	Disc. Code	Doc. Type	Unique. No	Sheet No	Rev
ANSI D	33	0042	00	PP	PLN	0002	1 OF 2	0





ALIGNMENT - PROFILE

SCALE H 1:2000 V 1:500

ALL DIMENSIONS ARE IN METERS UNLESS OTHERWISE STATED.

TOPOGRAPHY NAD83 UTM ZONE 13.

- THE REQUIREMENT OF THE DUAL CONTAINMENT PIPE END SEALS SHALL BE DETERMINED BY OTHERS. P&C SHALL NOT BE RESPONSIBLE FOR ANY OMISSION OR DEVIATION FROM ANY ENVIRONMENTAL REQUIREMENTS.
- PIPELINE SHALL BE JOINED USING FUSION WELDING IN ACCORDANCE WITH ASME B31.3 AND ASME SEC. IX WELDING QUALIFICATION. ALL WELDS SHALL BE 100% VISUALLY INSPECTED AND 100% VOLUMETRIC NON-DESTRUCTIVE TESTED USING UT/PAUT OR OTFD.

Engineer's Stamp 33-0042-00-PP-PLN-0001 EXCESS TIA WATER AND OUTFALL PIPELINE - MASTER SITE PLAN 0 27-08-2018 ISSUED FOR DESIGN MJ AZ Originator Drawn Checked Drawing No. Description Date Description Reference Drawings Revisions

CLIENT

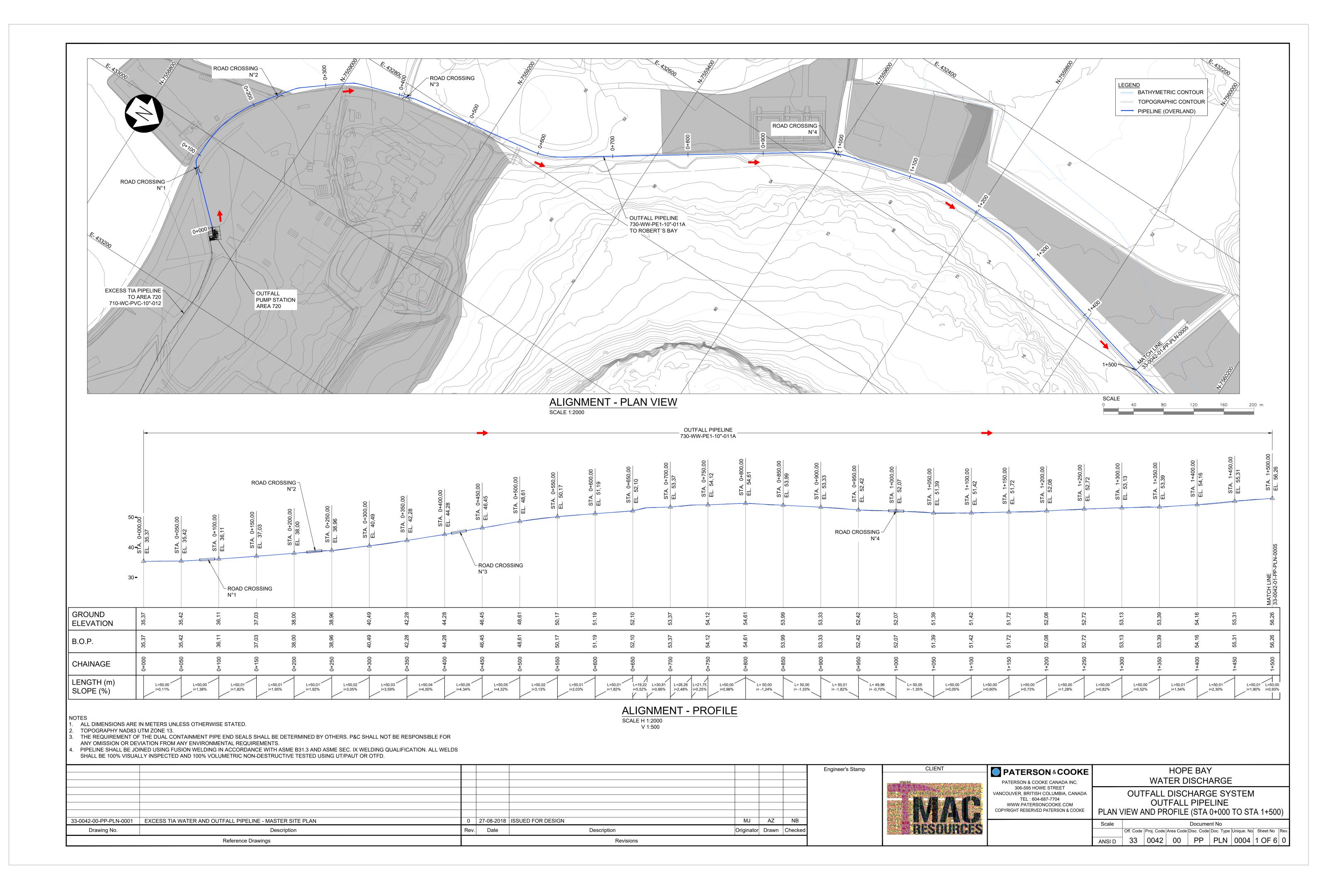
PATERSON & COOKE PATERSON & COOKE CANADA INC. 306-595 HOWE STREET VANCOUVER, BRITISH COLUMBIA, CANADA TEL: 604-687-7704 WWW.PATERSONCOOKE.COM

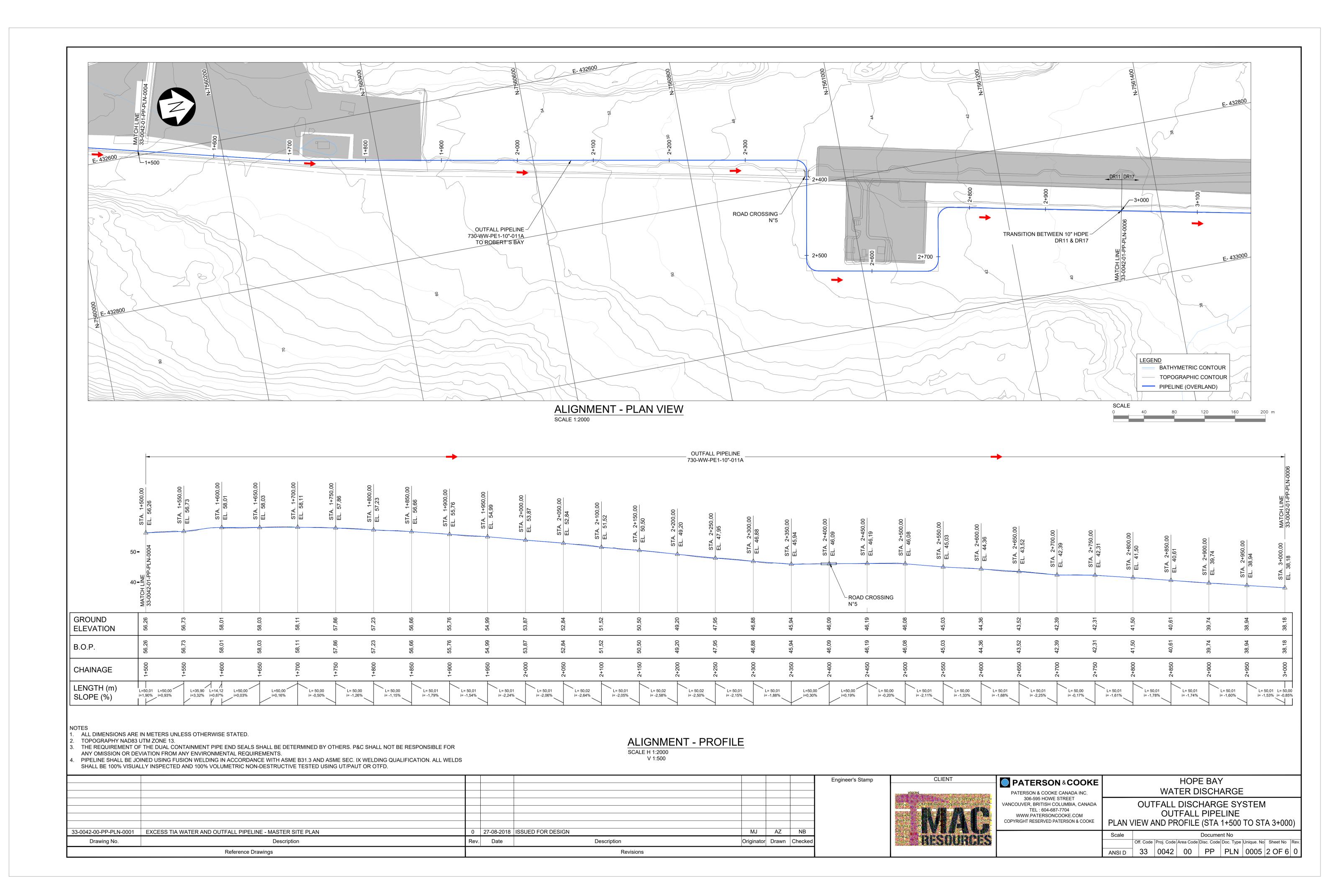
HOPE BAY WATER DISCHARGE

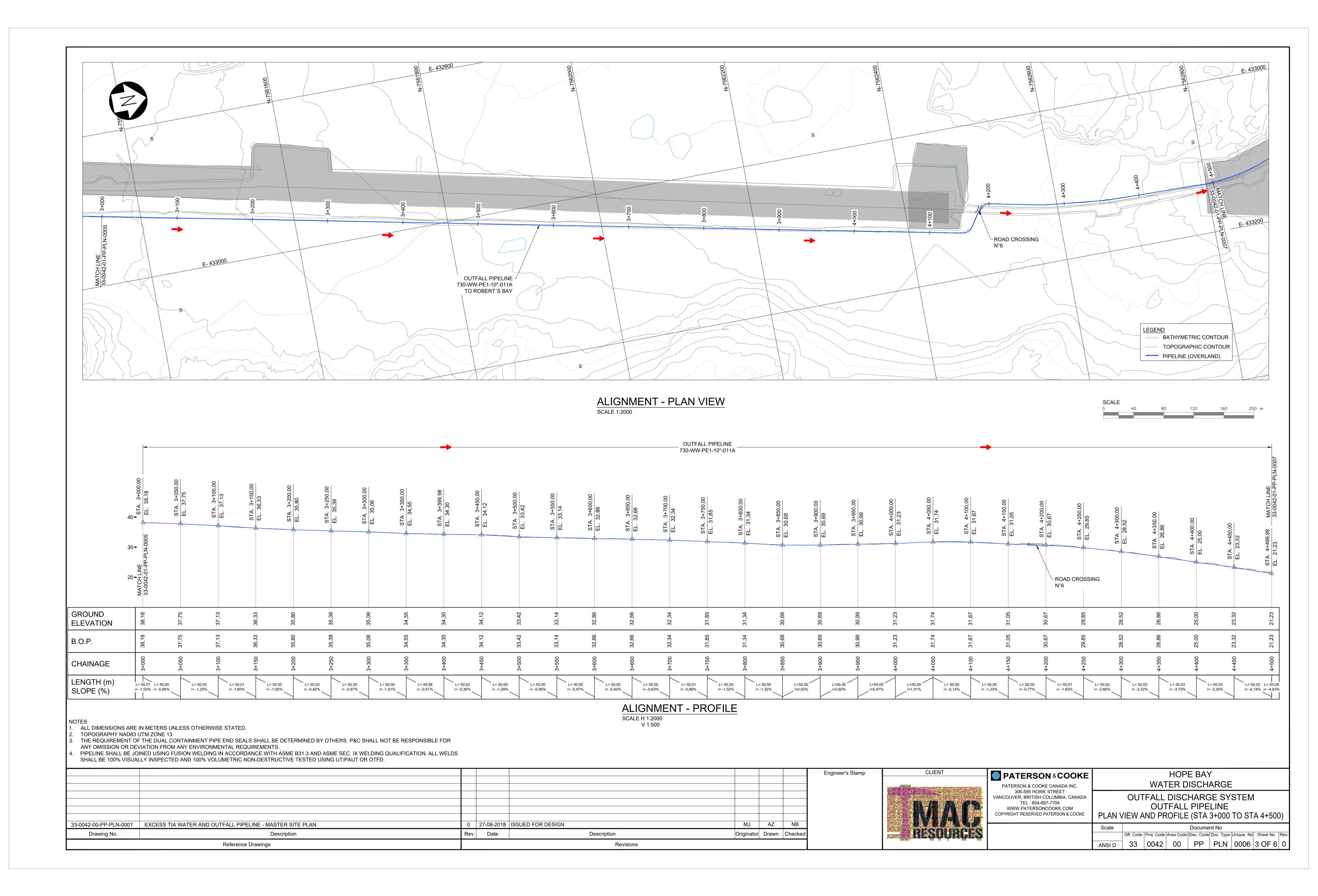
OUTFALL DISCHARGE SYSTEM EXCESS TIA PIPELINE COPYRIGHT RESERVED PATERSON & COOKE PLAN VIEW AND PROFILE (STA 1+300 TO STA 2+224,18)

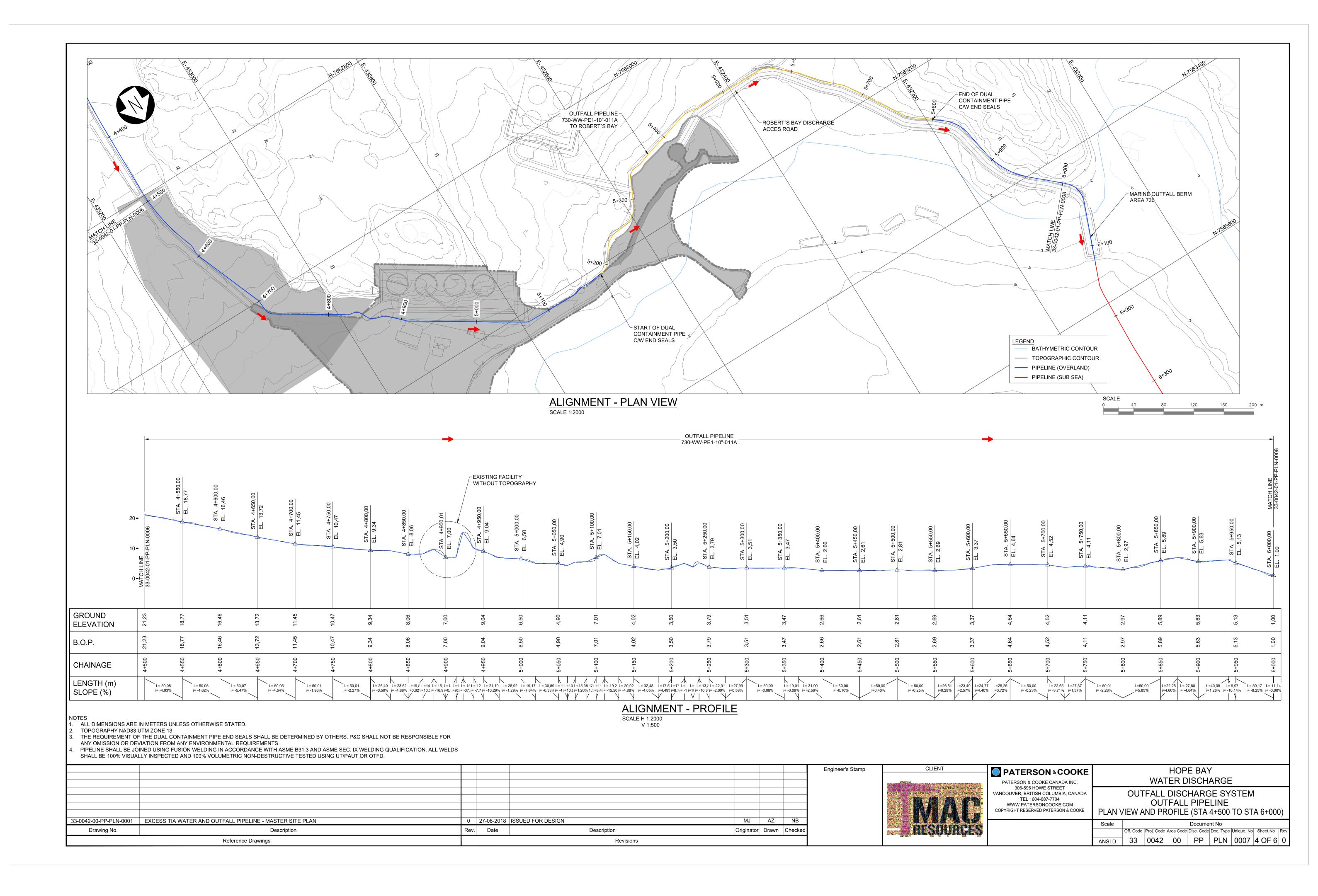
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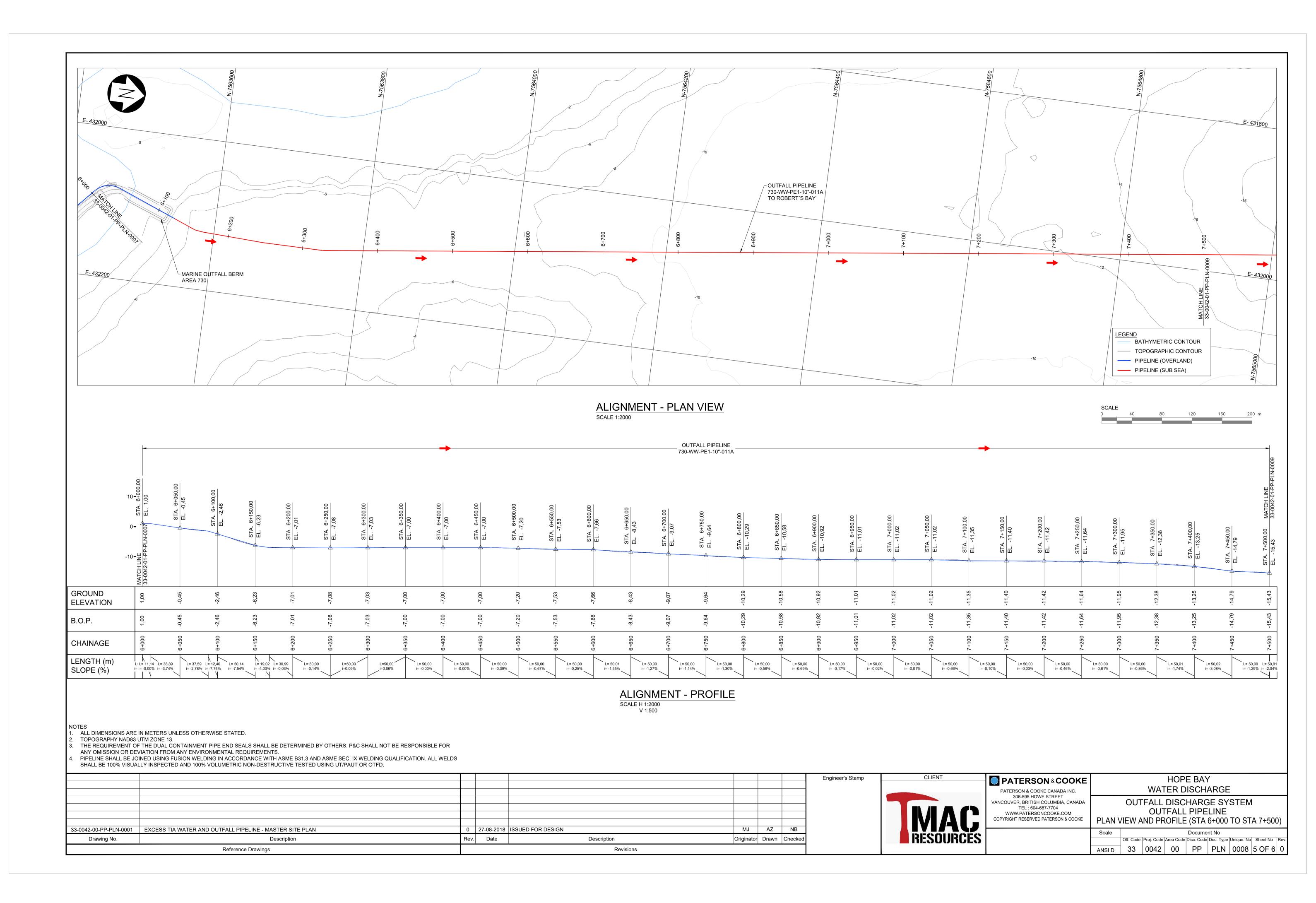
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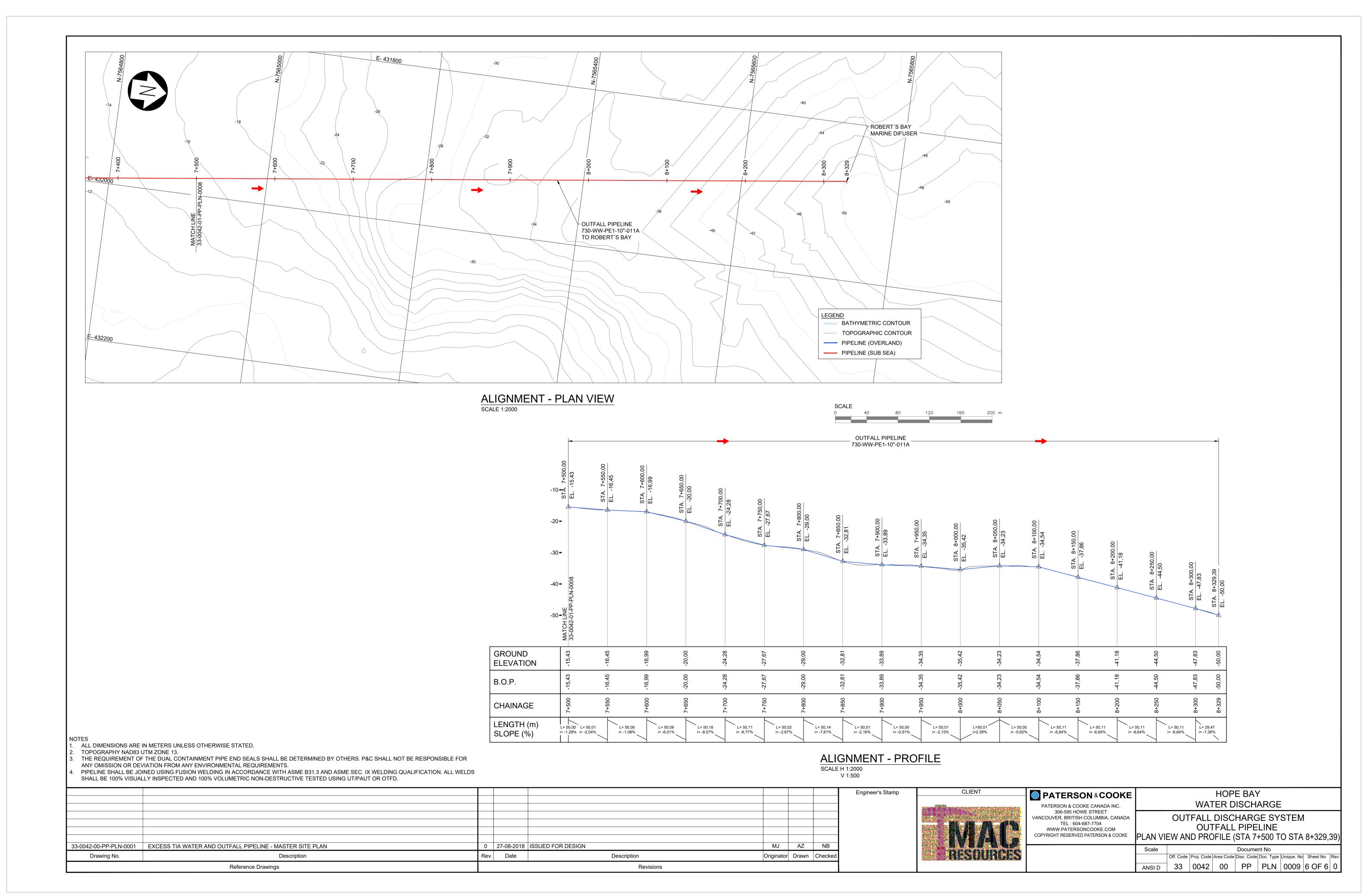










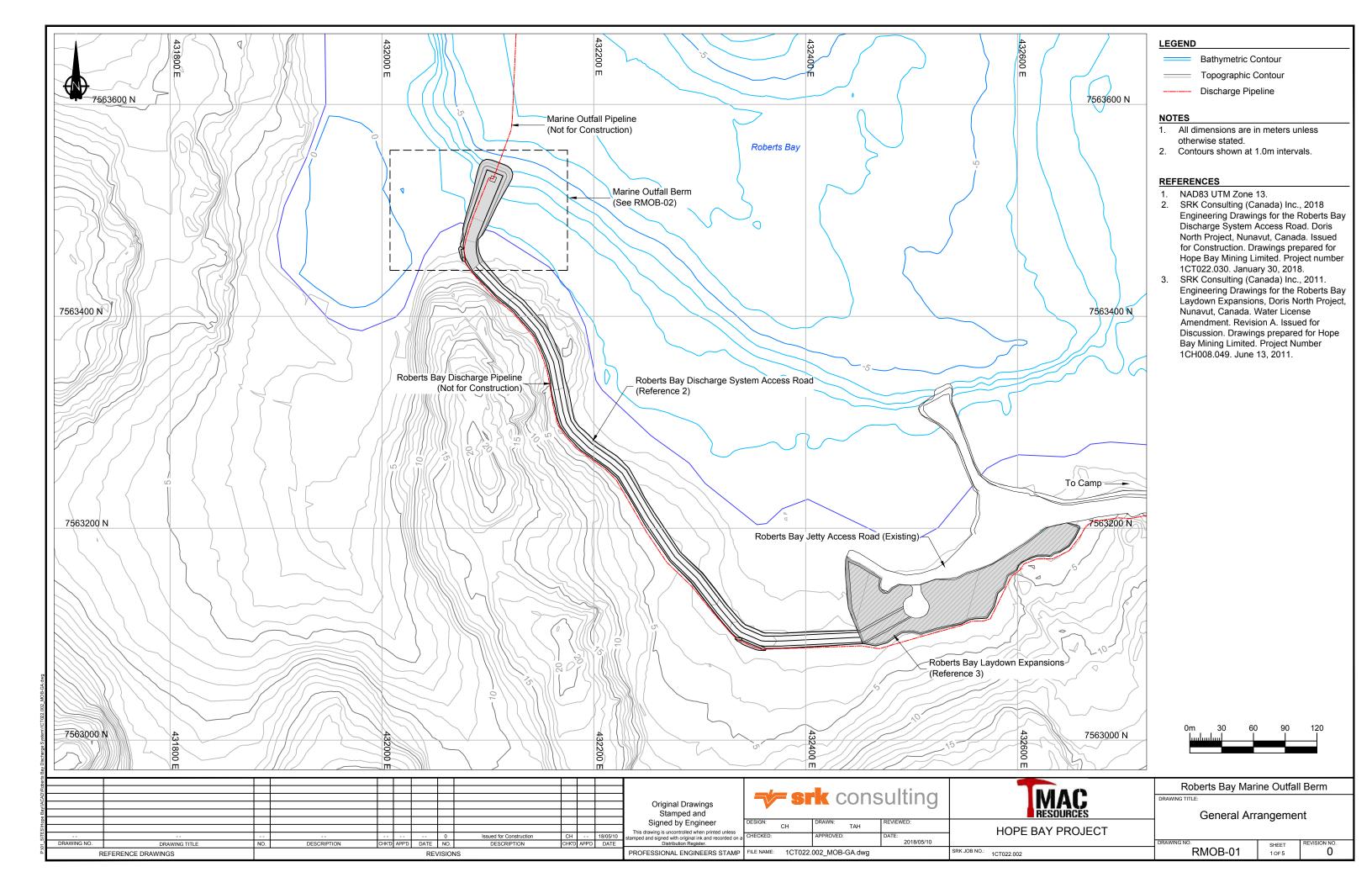


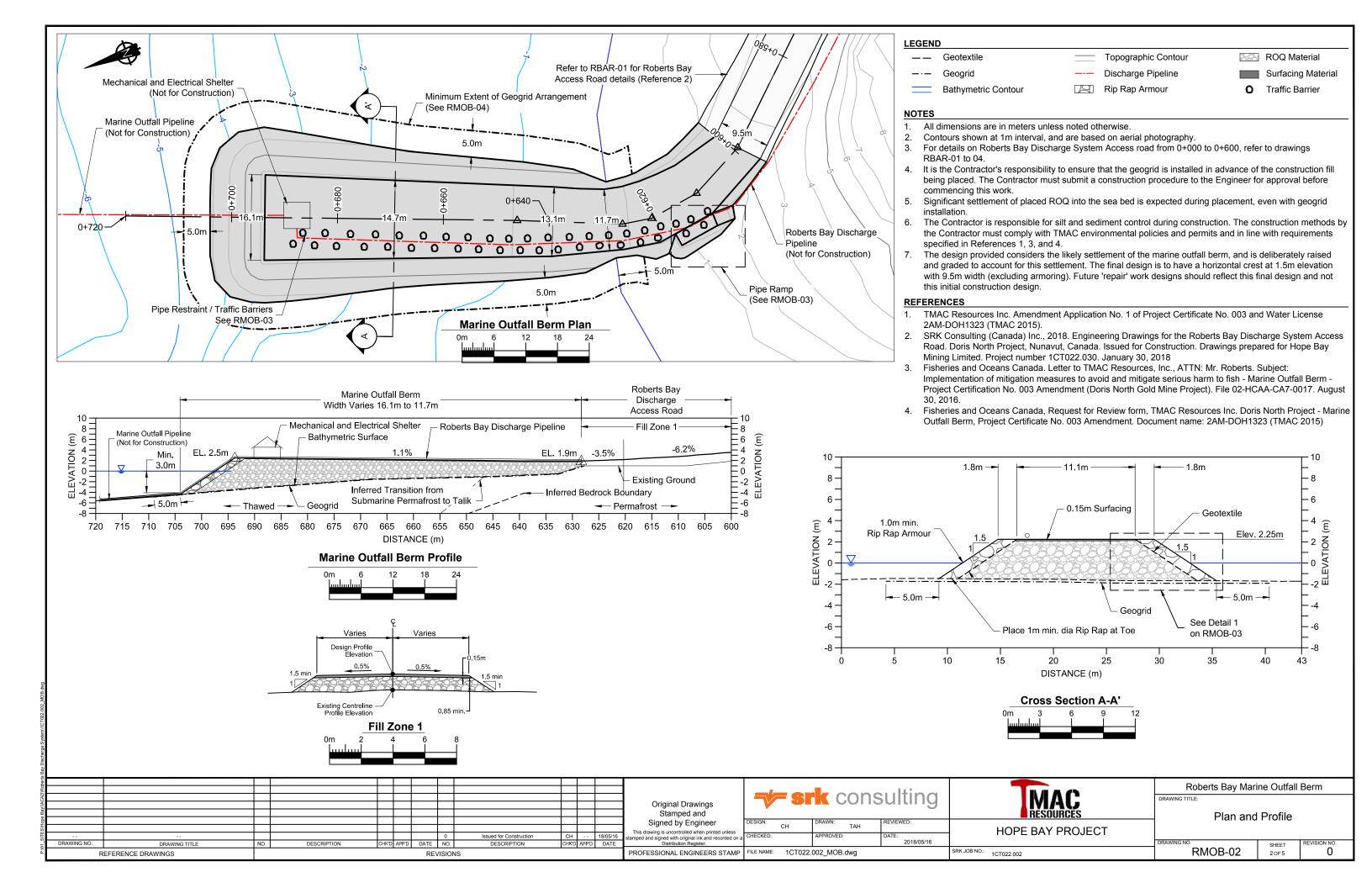


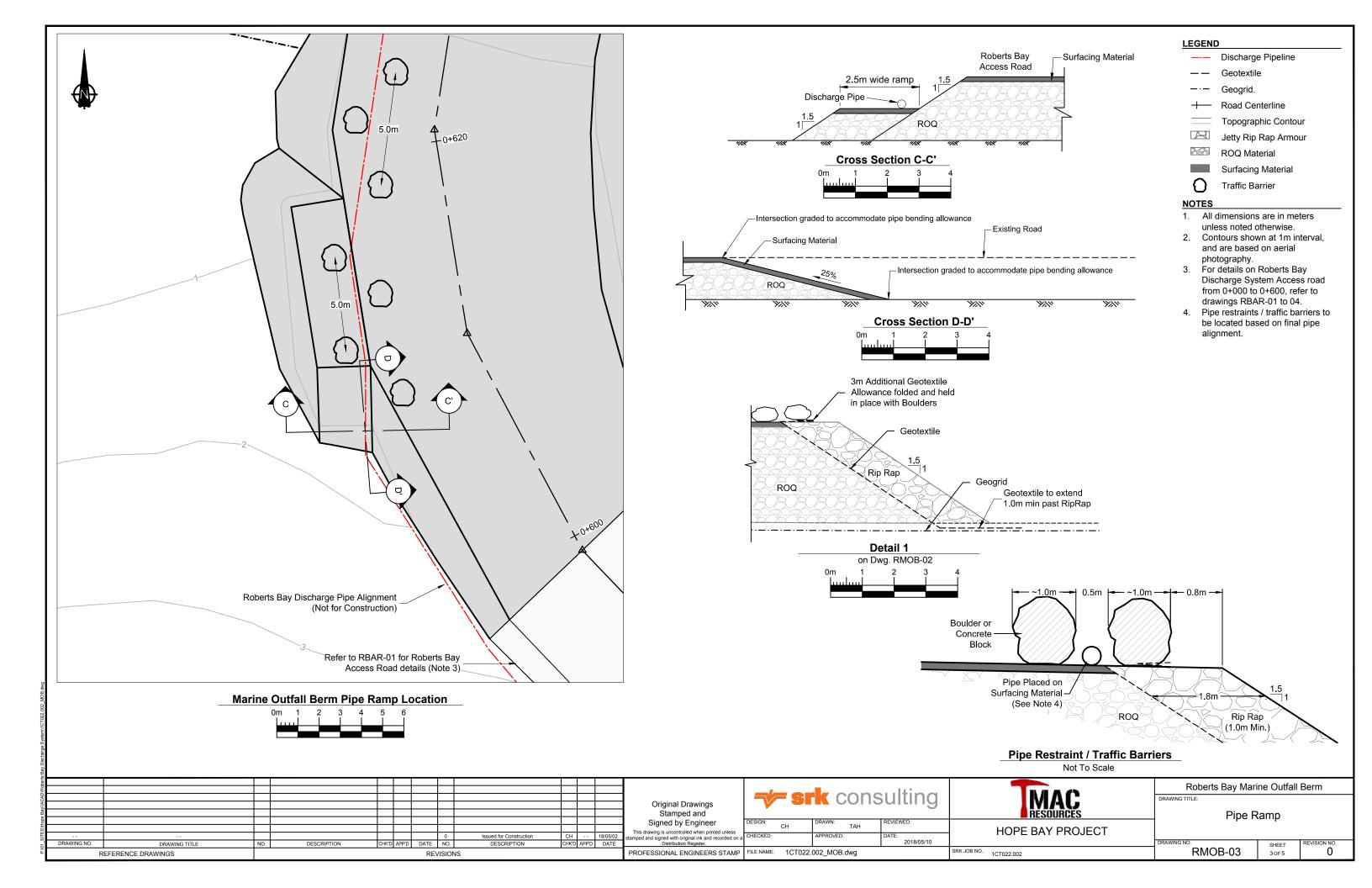
# Doris North Project **MAC** Engineering Drawings for Resources Roberts Bay Marine Outfall Berm

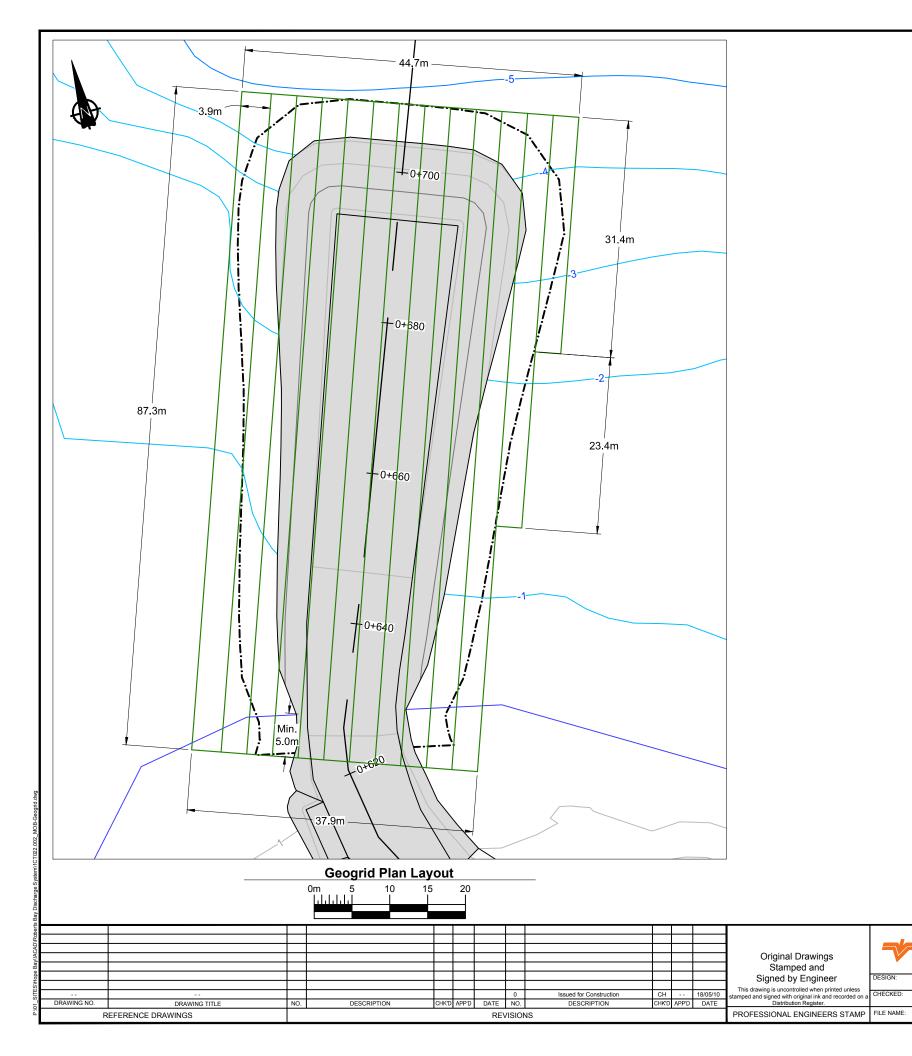
Drawing Number	Drawing Title	Issue	Date	Revision	Old / Replaced Revisions
RMOB-01	General Arrangements	Issued for Construction	May 10, 2018	0	
RMOB-02	Plan and Profile	Issued for Construction	May 16, 2018	0	
RMOB-03	Pipe Ramp	Issued for Construction	May 10, 2018	0	
RMOB-04	Geogrid Layout Pattern	Issued for Construction	May 10, 2018	0	
RMOB-05	Schedule of Quantities	Issues for Construction	May 10, 2018	0	

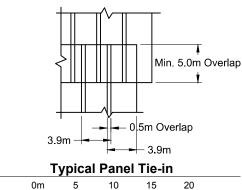


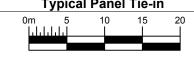


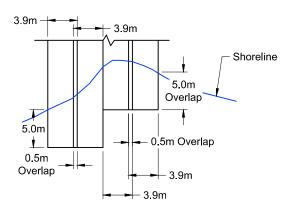












# Typical Panel End - Shoreline Om 5 10 15 20

#### **LEGEND**

- --- Minimum Extent of Geogrid
- Geogrid Panel
- Bathymetric Contour
- \_\_\_\_ Topographic Contour

#### NOTES

- All dimensions are in meters unless noted otherwise.
- Contours shown at 1m interval, and are based on aerial photography.
- Geogrid panel placement will be Contractor's responsibility and must meet the Standards shown on this drawing. This drawing shows the panel layout proposed by SRK Consulting. Changes and layout deviation from this drawing must be approved by the Engineer prior to construction.
- This layout assumes geogrid roll dimensions of 3.9m by 100.0m. Typical Panel Tie-in will be required if shorter geogrid rolls are ordered.
- The setting out coordinates for the panel placements will be Contractor's responsibility and they must be approved by the Engineer prior to deployment.
- The minimum longtitudinal overlap must be 0.5m and minimum transverse overlap must be 5m. More overlap may be required over the transverse joints toward deeper water to reinforce for strength as directed by the Engineer.
- 7. All joints will be permanently secured using heavy duty zip ties at a minimum spacing 1.0m. Heavy duty zip ties will have a minimum tensile strength of 175lbs, 641mm long, 8.6mm wide and 2.3mm thick
- Two layers of geogrids will be placed at all locations. The second layer of geogrid will be permanently secured to the first using heavy duty zip ties at a minimum 3.0m spacing in all directions.
- The Contractor will provide methods for the Engineer to inspect and perform QA/QC on the work done in all parts of the Jetty.
- The Contractor is responsible for silt and sediment control during the construction. The construction methods by the Contractor must comply with TMAC environmental policies and permits (refer to RMOB-2).

DESIGN: CH DRAWN: TAH REVIEWED:

1CT022.002\_MOB-Geogrid.dwg

NAC RESOURCES HOPE BAY PROJECT

SRK JOB NO.: 1CT022.002

Roberts Bay Marine Outfall Berm

Geogrid Layout Pattern

RAWING NO.
RMOB-04

REVISION NO. 0

### **Materials List and Quantity Estimates**

Item	Quantity / Area / Volume		Description
Run of Quarry     Material	Roberts Bay Discharge Pipeline Access Road Marine Outfall Berm Pipe Ramp Total	ROQ (cu.m.) d 470 4,800 35 5,305	Approximate In-Place Neat-line Volume (3D volume based on Civil 3D surfaces - no allowance has been made for losses and embedment) Access Road volume for 0+600 to 0+630 only.
Surface Grade     Material	Roberts Bay Discharge Access Road Marine Outfall Berm Pipe Ramp	Surfacing Material (cu.m.) 22 150 4	Approximate In-Place Neat-line Volume Access Road volume for 0+600 to 0+630 only
3. Rip Rap		Total 2,200 cu.m.	Based on Marine Outfall Berm Outer Surface 3D Area - no allowance has been made for losses and embedment.
4. Geogrid	Base of ROQ area 5m extension beyond ROQ toe	2,380sq.m. 980 sq.m.	Based on Marine Outfall Berm Footprint
	Total	3,360 sq.m.	
5. Geotextile	Т	otal 1,215 sq.m.	Based on Marine Outfall Berm Outer Surface 3D Area

#### NOTES

 All quantities are based on neat line Civil 3D surfaces and do not account for losses due to embedment and settlement. It is expected that there will significant settlement of the rockfill into the seabed and as such the required quantities will be significantly higher than those presented.

							0	Issued for Construction	CH		18/05/10
DRAWING NO.	DRAWING TITLE	NO.	DESCRIPTION	CHK'D	APP'D	DATE	NO.	DESCRIPTION	CHK'D	APP'D	DATE
REFERENCE DRAWINGS		REVISIONS									

Original Drawings
Stamped and
Signed by Engineer
This drawing is uncontrolled when printed unless stamped and signed with original ink and recorded on a Distribution Register.

PROFESSIONAL ENGINEERS STAMP
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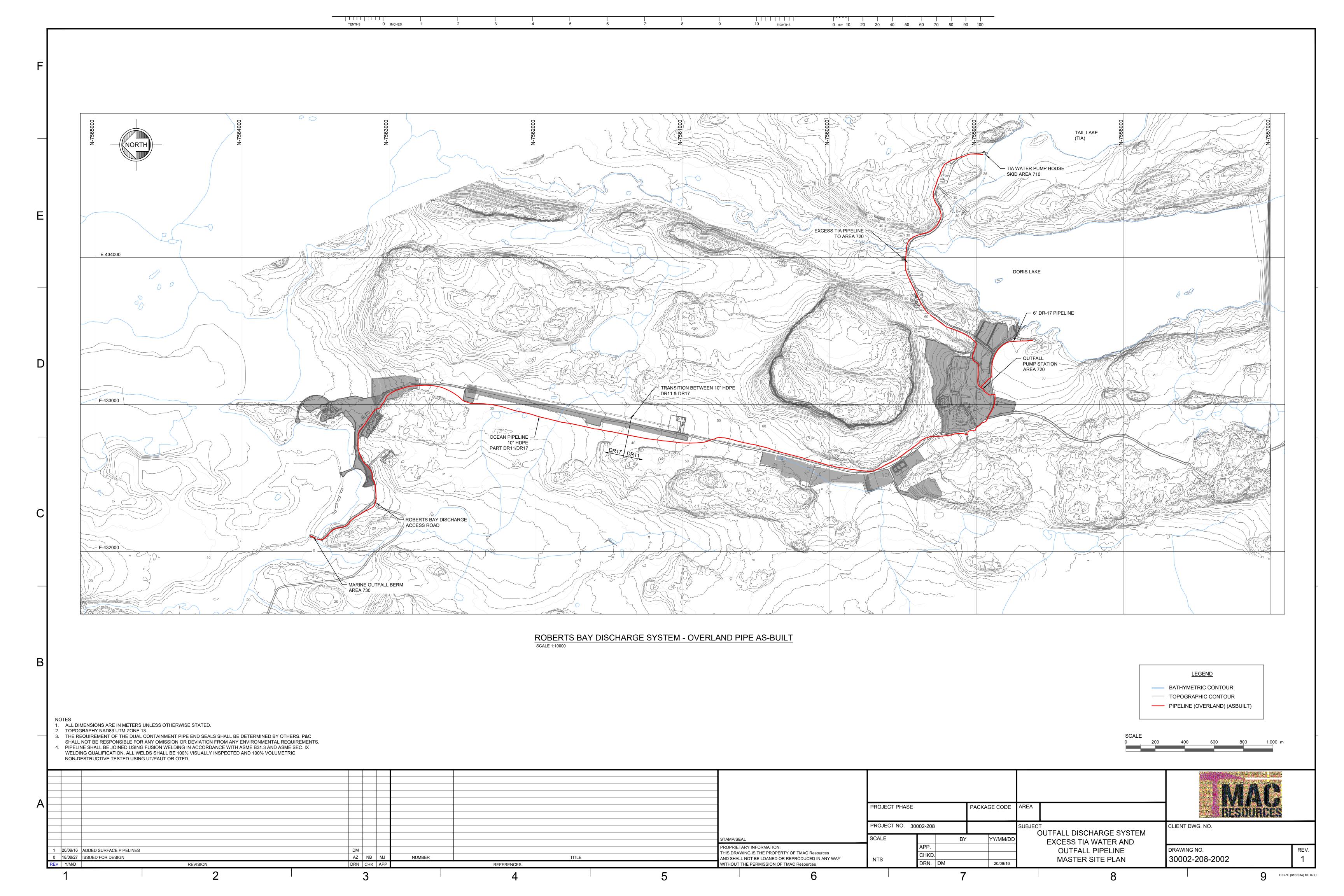
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	TWAC	
	HOPE BAY PROJECT	
SRK JOB NO.:	1CT022.002	

Roberts Bay Marine Outfall Berm

Schedule of Quantities

WING NO.	SHEET	REVISION NO.
D140D 05	OFFICE	_
RMOB-05	5 OF 5	U



TMAC RESOURCES INC.
HOPE BAY, NUNAVUT CANADA
ROBERTS BAY DISCHARGE SYSTEM
MARINE OUTFALL AND INTAKE

# RECORD DRAWINGS

PROJECT NUMBER: 1065-001/002

DATE: 2019-11-25

**REVISION: 0** 





PERMIT TO PRACTICE GREATPACIFIC CONSULTING LTD.

Signature

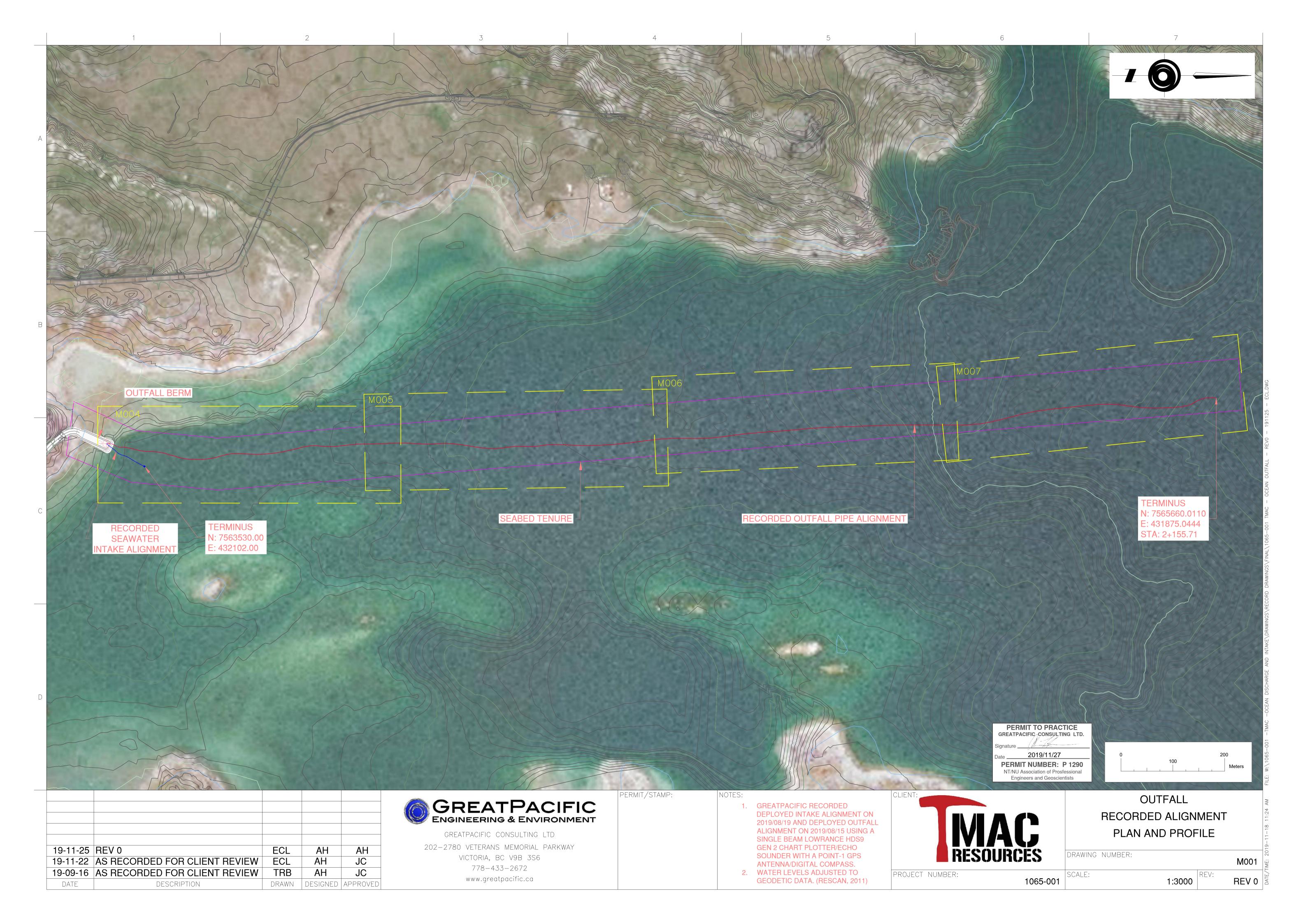
Date 2019/11/27

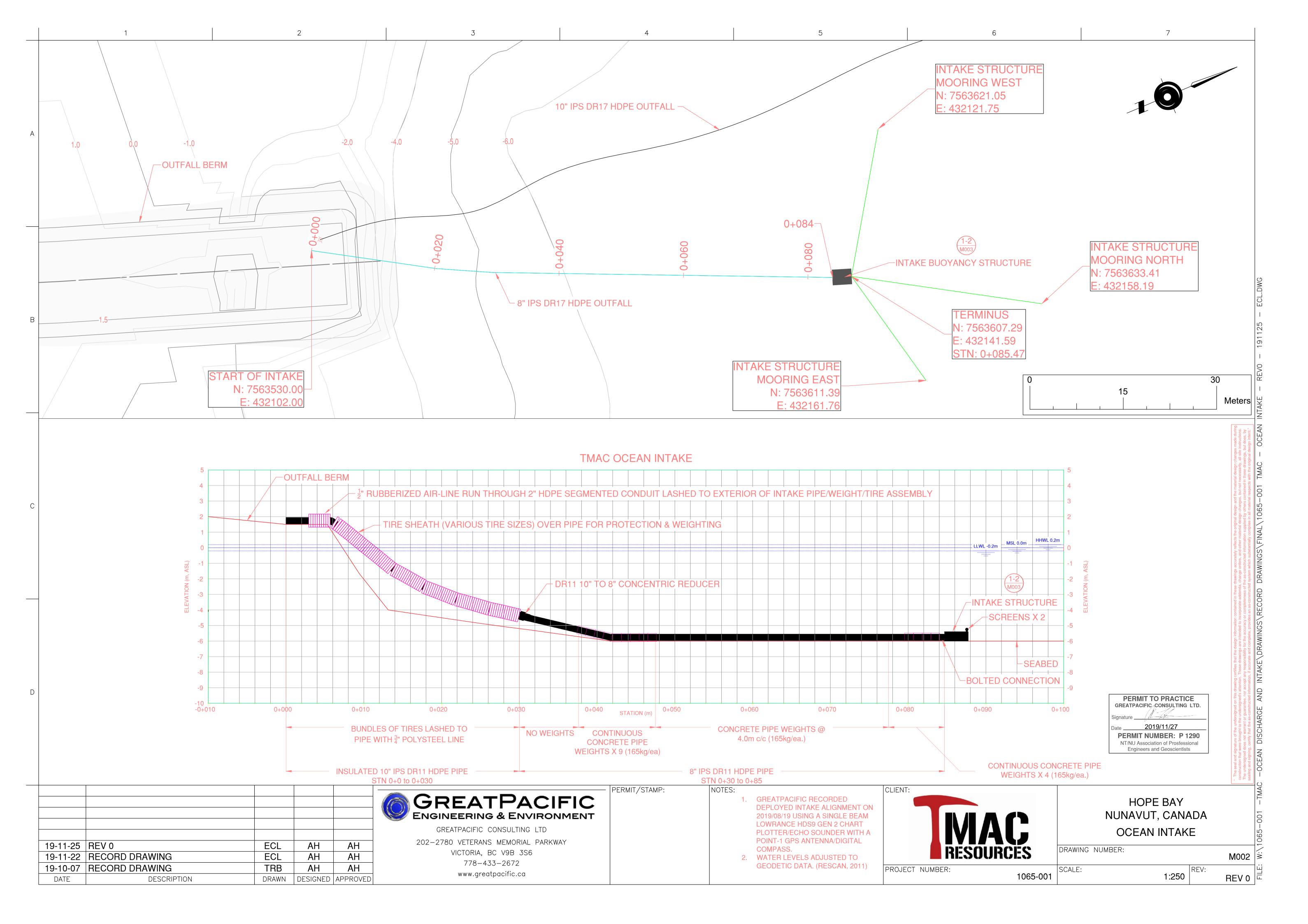
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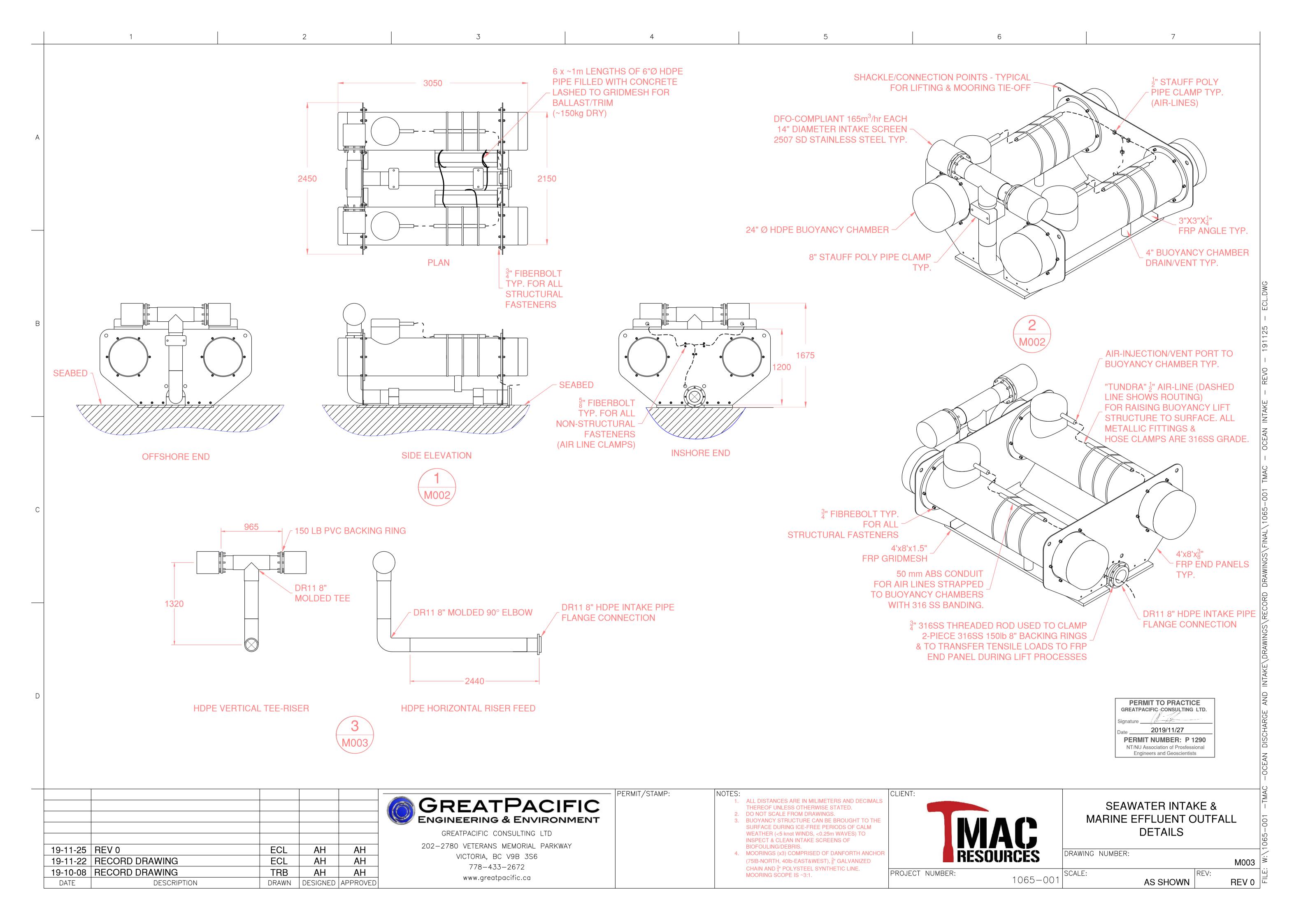
NT/NU Association of Prosfessional Engineers and Geoscientists

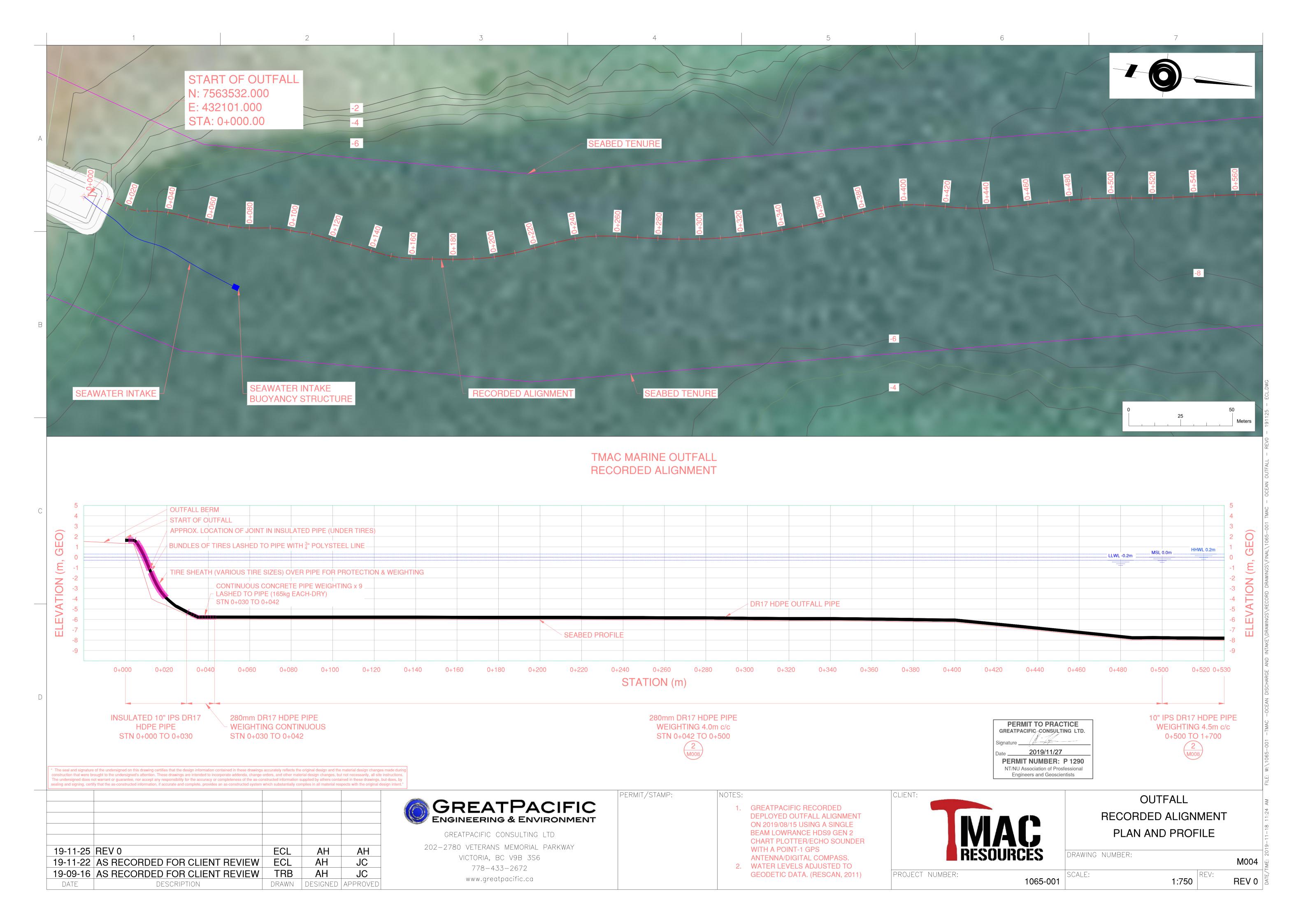
RECORD DRAWINGS

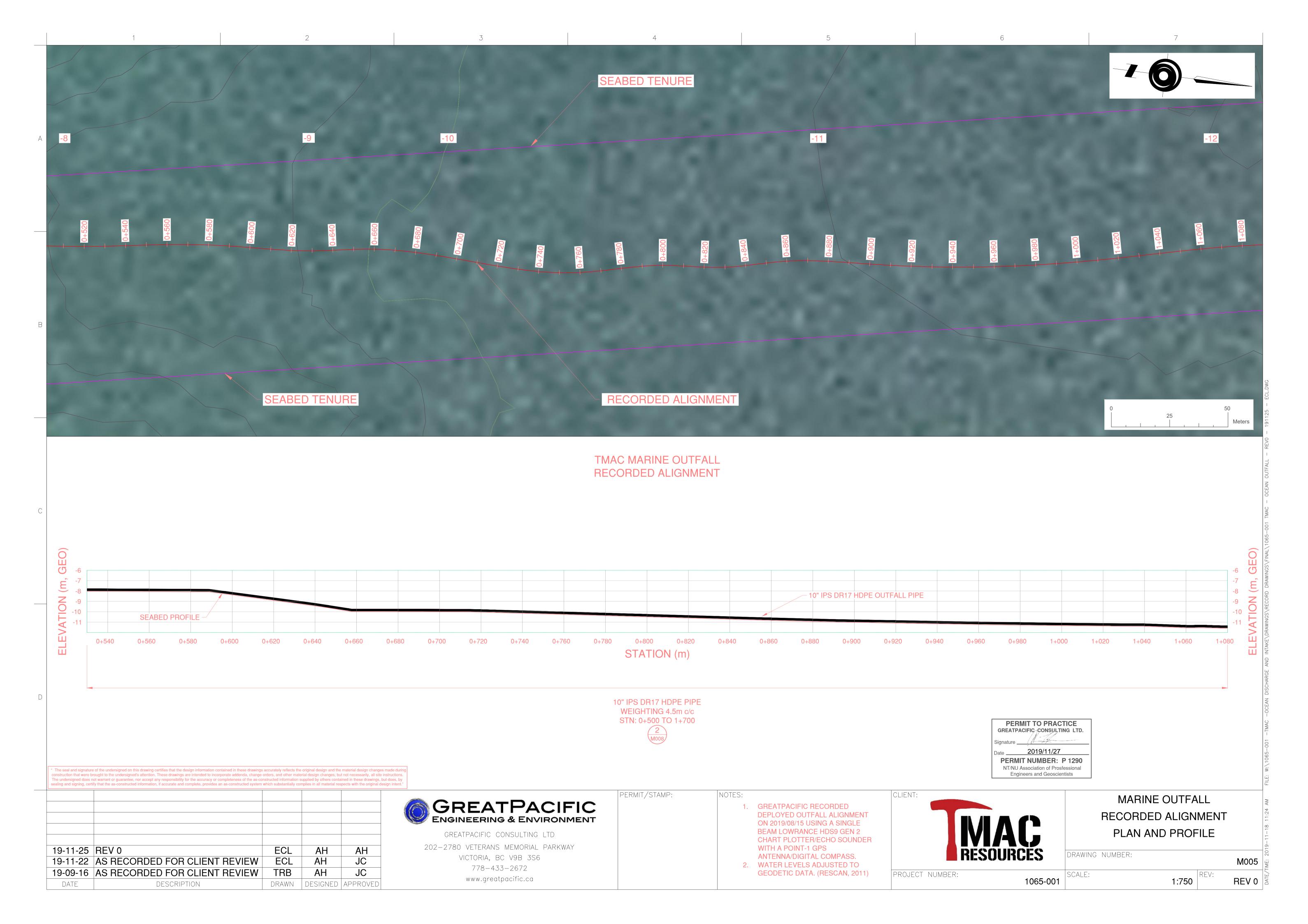
NOVEMBER 25,2019

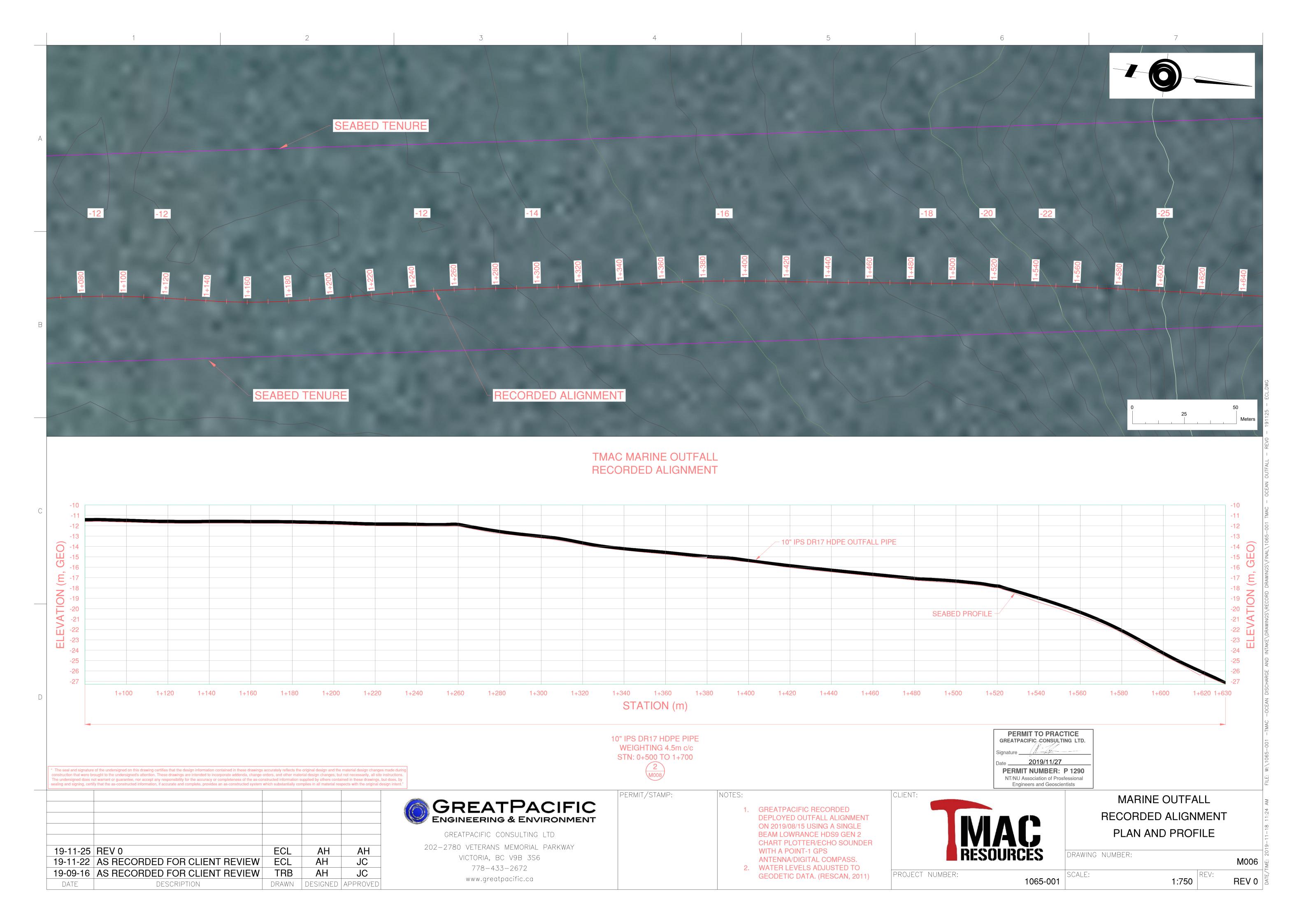


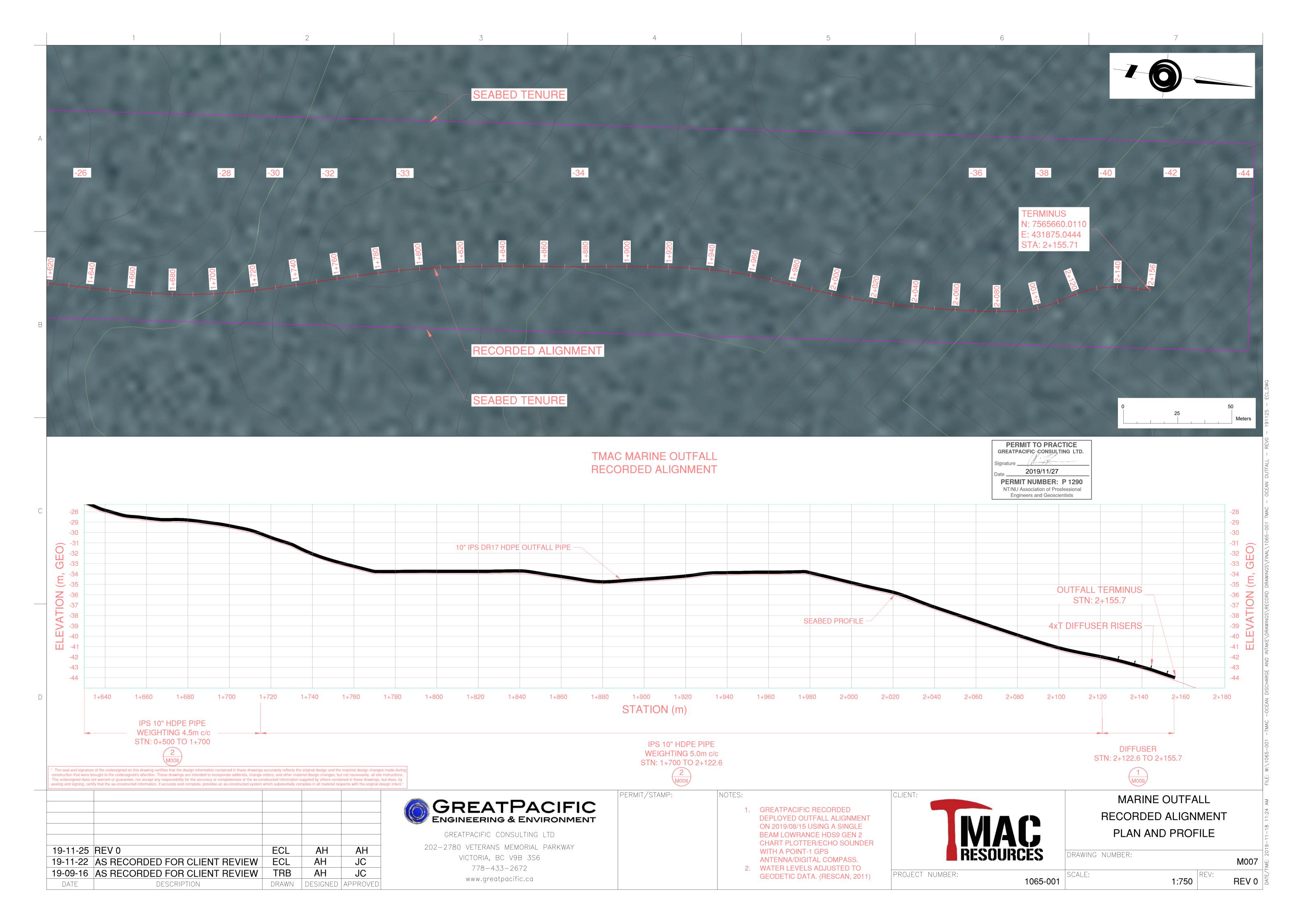


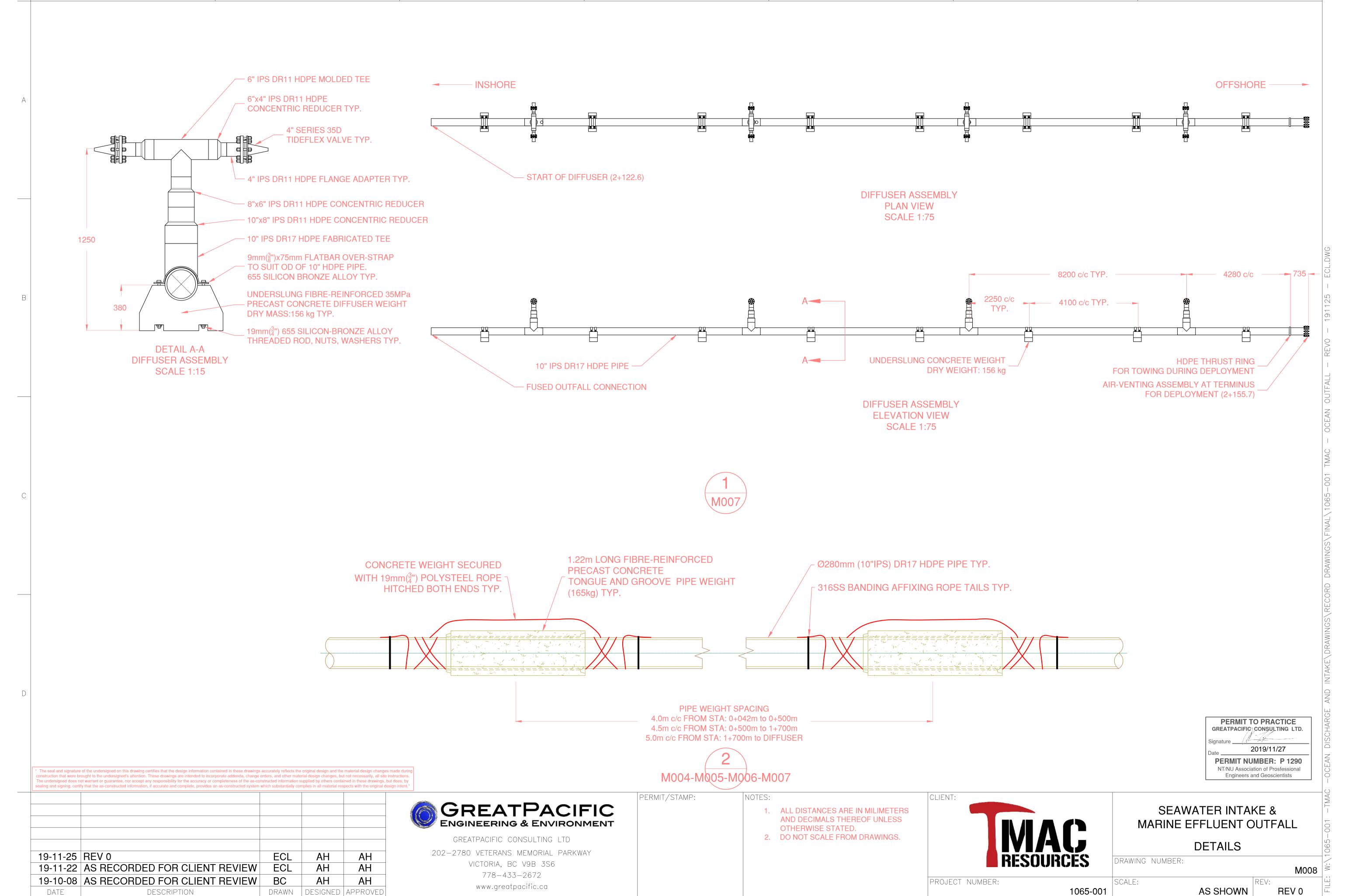


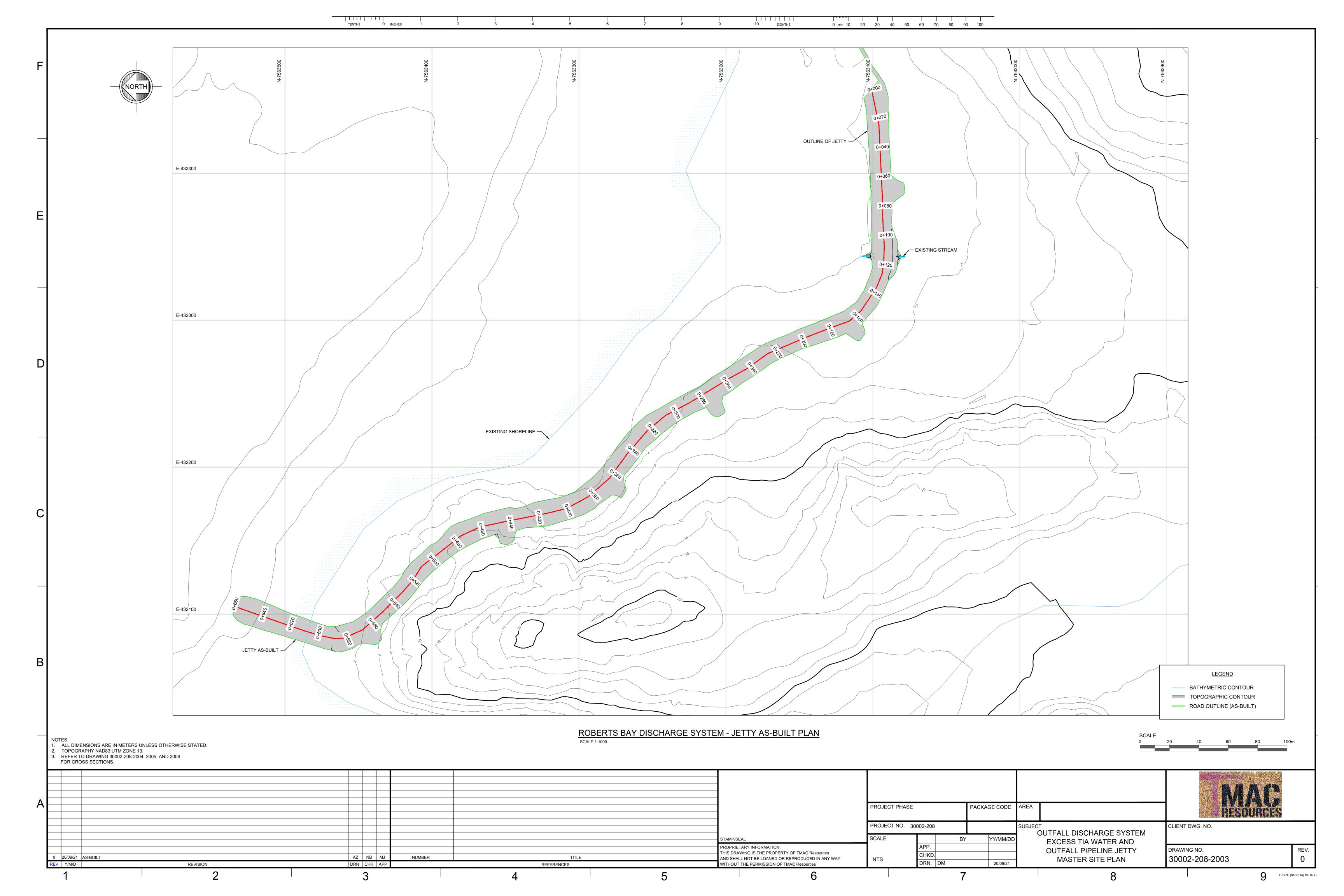


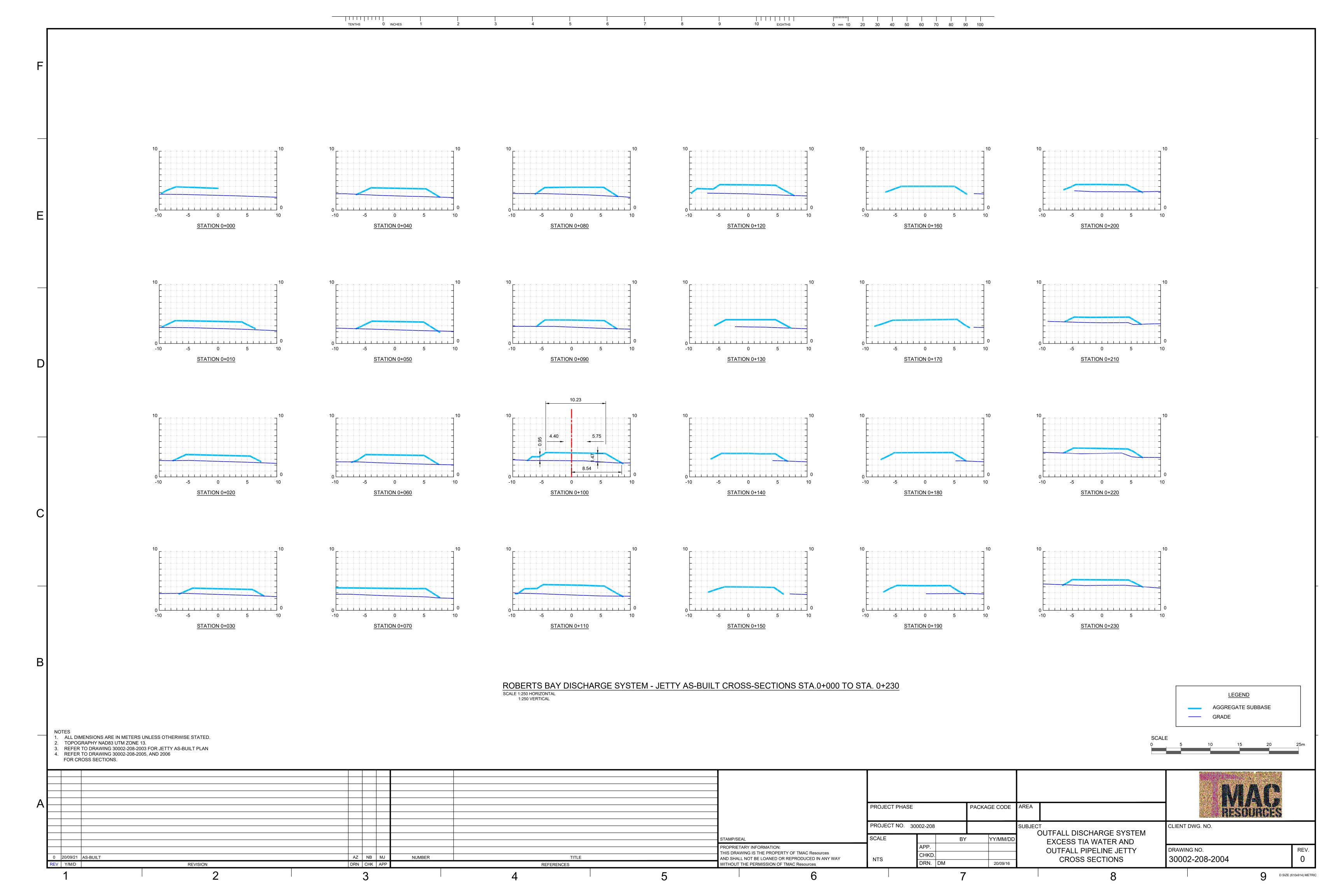




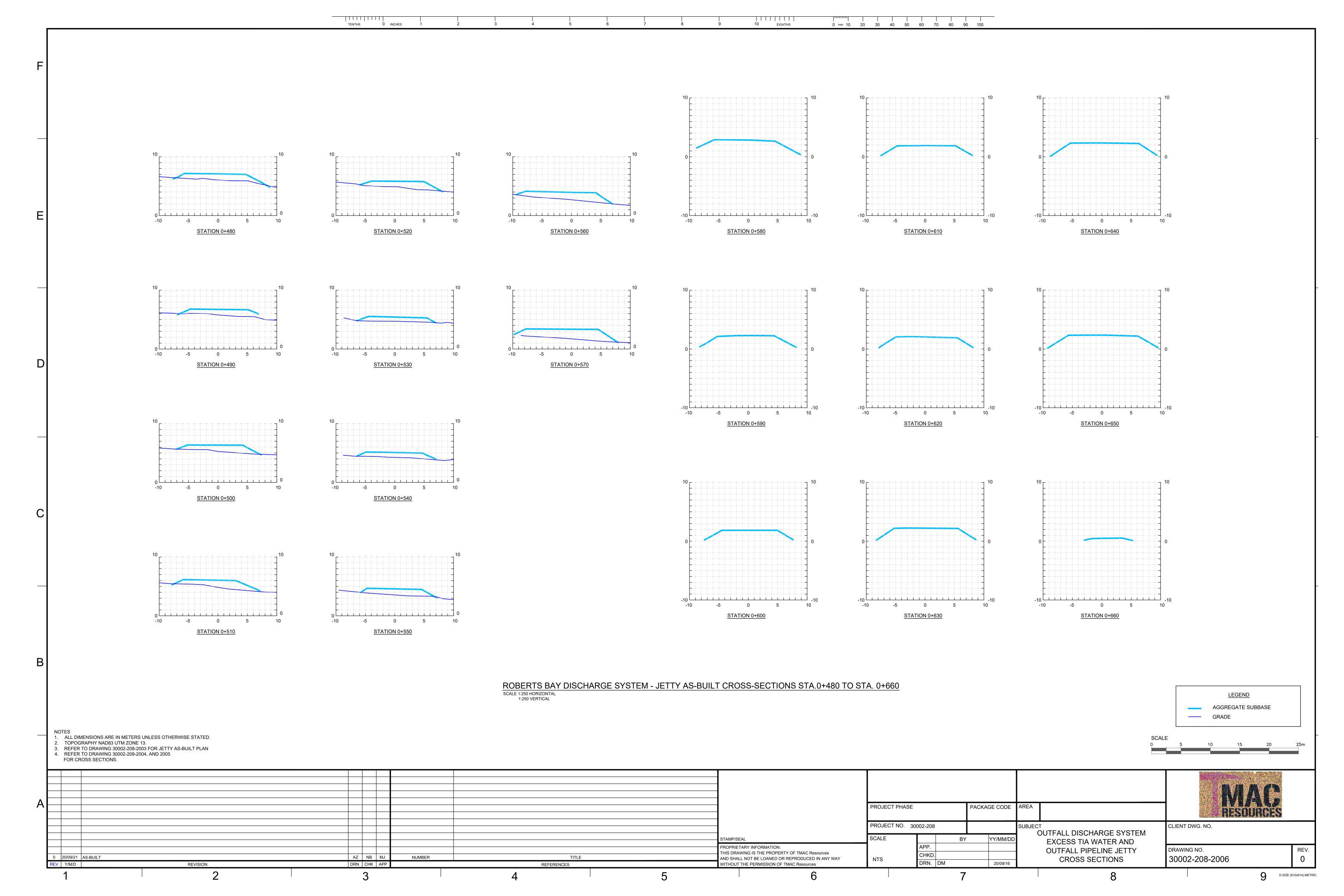














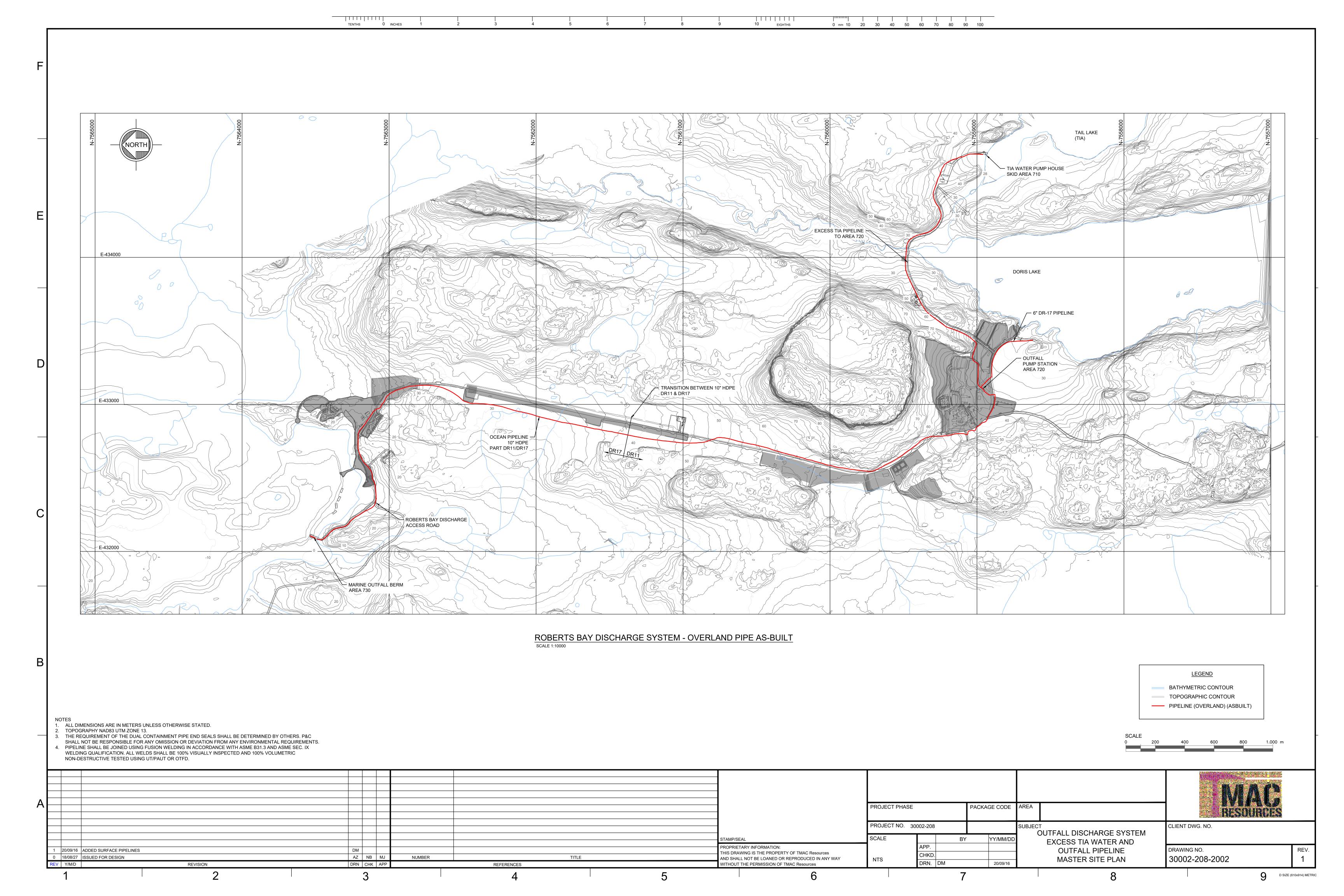
### APPENDIX B AS-BUILT DRAWINGS

Roberts Bay Discharge System Process Flow Diagram (TMAC)

Overland Pipeline Alignment (TMAC)

Marine Outfall and Intake, Record Drawings (Great Pacific Engineering and Environment)

Marine Outfall Berm and Access Road (TMAC)



TMAC RESOURCES INC.
HOPE BAY, NUNAVUT CANADA
ROBERTS BAY DISCHARGE SYSTEM
MARINE OUTFALL AND INTAKE

# RECORD DRAWINGS

PROJECT NUMBER: 1065-001/002

DATE: 2019-11-25

**REVISION: 0** 





PERMIT TO PRACTICE GREATPACIFIC CONSULTING LTD.

Signature

Date 2019/11/27

PERMIT NUMBER: P 1290

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RECORD DRAWINGS

NOVEMBER 25,2019

