From: Mark Valeriote To: Wade, Lowell Subject: Adfreeze Piles

Date: Friday, March 04, 2011 10:42:49 AM

Attachments: Adfreeze Pile.pdf

## Lowell.

Yesterday afternoon we discussed a few details associated with the adfreeze piles. As I showed you there is no dimension on Drawing DN-ND-27 to define where the first 2 slotted holes should be placed. Once this is established the location where the 10M steel rings can also be determined. Please confirm that you suggested the first 2 slotted holes should be fabricated at 2 m below ground surface. I have attached a sketch (shop drawing) that illustrates my understanding of our discussion.

We also discussed the centralizers illustrated on Drawing DN-ND-27. You noted that you require a means to ensure the pile is not situated along the wall of the drilled hole. In addition, you noted that multiple centralizers are not required along the length of the pipe. I informed you that I would give the matter some thought and provide a suggested method to accomplish the intent.

The holes that McCaw North will drill wherein the pile will be installed will not be a gauge hole. In addition, we do not have material to fabric a spring type centralizer that will deform to the hole when installed. I propose to install a minimum of three (3) lugs on the pipe at different elevations. The lugs will be less than the 50 mm (min.) annulus dimension shown on the drawing to ensure the pile does not hang up in the hole. This will provide an annulus between the pipe and the wall of the hole that will be filled with slurry. If need be the pile can be temporarily placed at surface to support the pile.

Please review the attached sketch and let me know if I can go ahead and have the piles fabricated.

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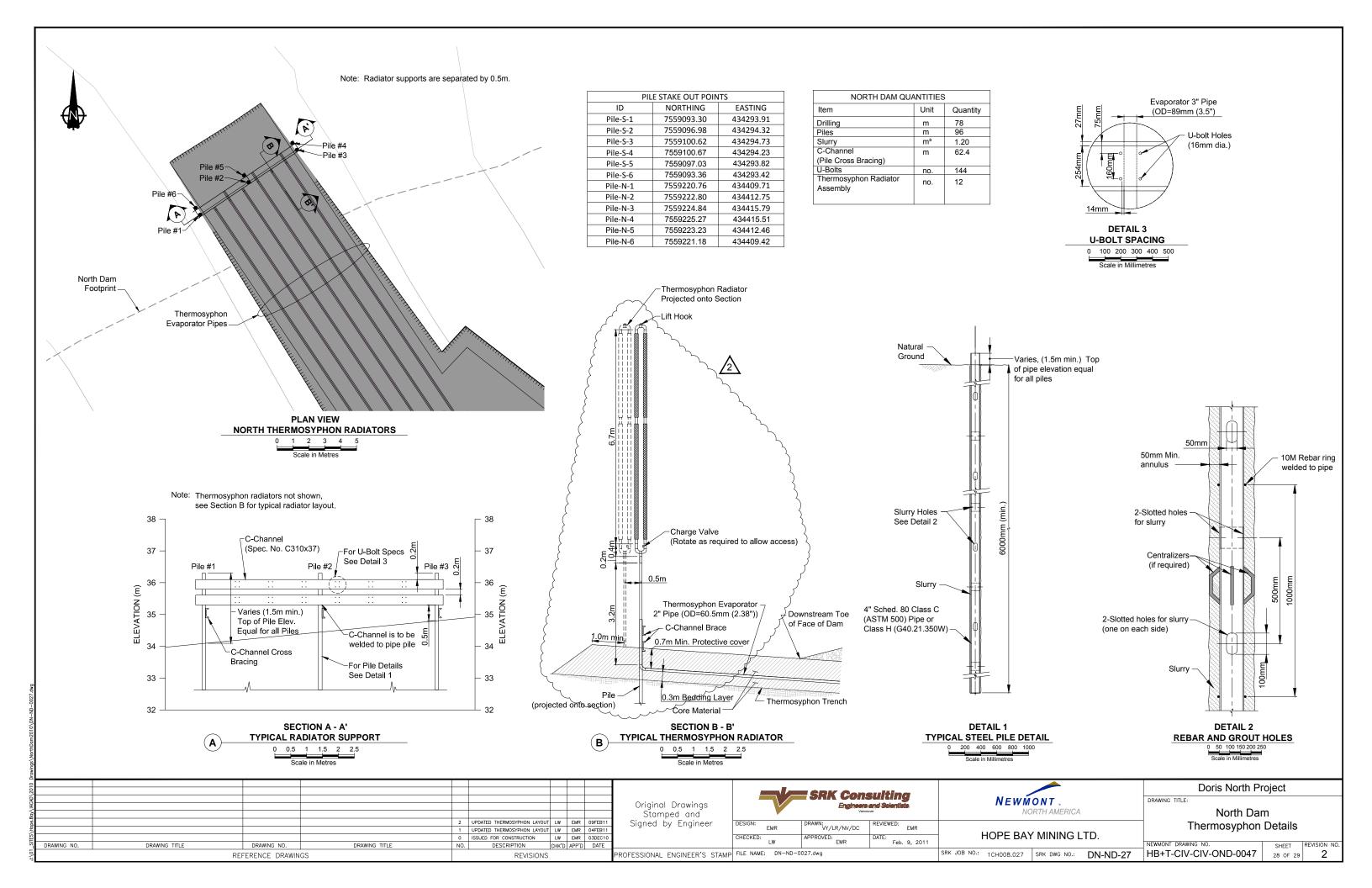


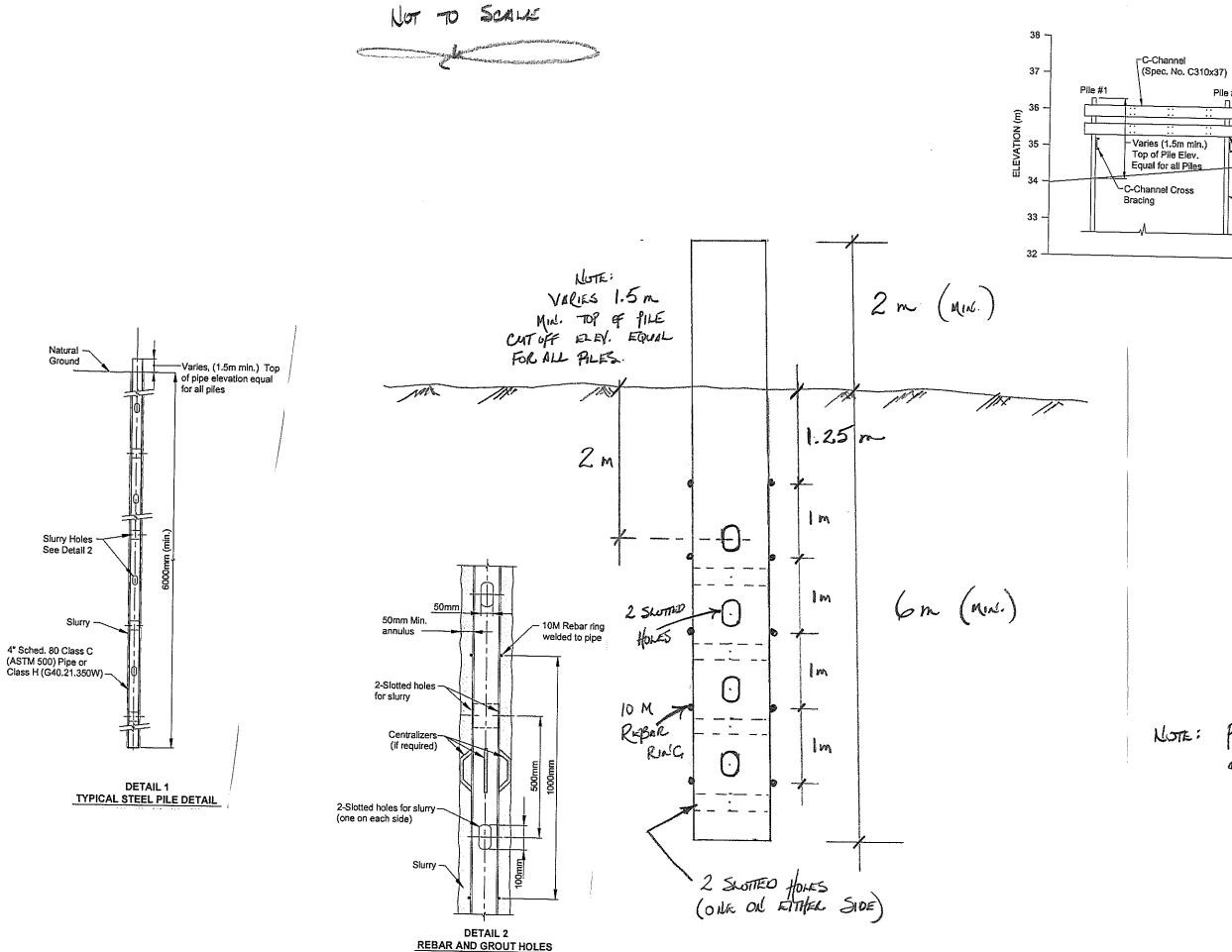
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NOTE: PILE SPLICE MUST BE ON THE END THAT IS PLICED BELOW GRADE.

- 38

- 37

- 34

- 33

32

For U-Bolt Specs

-C-Channel is to be Lo welded to pipe pile

For Pile Details

See Detail 1

See Detail 3

Pile #2