

FIRST SHELL COURSE INSPECTION REPORT

SECTION 20

SHOP ORDER NUMBER:

CODE OR STANDARD: API 650 latest Edition			SHELL COURSE No.:1		
DIAMETER: 84' diameter x 24' high			IDENTIFICATION No.: CC-008		
CUSTOMER: NEWMONT			DRWG No.: 1 THRU 3	REV.: D	CRN:
CUSTOMER'S P.O No.:			REF. No.:		
COMPONENT PART/ITEM	MATERIAL	SPECIFIED THICKNESS	THICKNESS	SHELL INSPECTION REPORT PREPARED BY: <u>Keith Hopkins</u>	
	260 WT	5/16"	5/16"	ISSUE No. _____ REV. _____	
				REV. DATE _____	
				REV DATE _____	

	VERTICALS ASSEMBLY	FIT UP APPROVED	DATE	WELD INSIDE APPROVED BY	DATE	DATE GOUGE OUTSIDE APPROVED	DATE	WELD OUTSIDE	DATE
	VERTICAL # 1	Keith Hopkins	July 16	Keith Hopkins	July 16	Keith Hopkins	July 16	Keith Hopkins	July 16
	VERTICAL # 2	↑	↑	↑	↑	↑	↑	↑	↑
	VERTICAL # 3	↑	↑	↑	↑	↑	↑	↑	↑
	VERTICAL # 4	↑	↑	↑	↑	↑	↑	↑	↑
	VERTICAL # 5	↑	↑	↑	↑	↑	↑	↑	↑
	VERTICAL # 6	↑	↑	↑	↑	↑	↑	↑	↑
	VERTICAL # 7	↑	↑	↑	↑	↑	↑	↑	↑
	Vertical # 8	Keith Hopkins	July 16	Keith Hopkins	July 16	Keith Hopkins	July 16	Keith Hopkins	July 16
	VERTICAL TESTING & INSPECTION	SWEEP BOARD	DATE	FINAL FINISH APPROVED BY	DATE	NDT APPROVED BY	DATE	APPROVED BY	DATE
	VERTICAL # 1	Keith Hopkins	July 16	Keith Hopkins	July 16	Aug 3	Aug 3		
	VERTICAL # 2	↑	↑	↑	↑	↑	↑		
	VERTICAL # 3	↑	↑	↑	↑	↑	↑		
	VERTICAL # 4	↑	↑	↑	↑	↑	↑		
	VERTICAL # 5	↑	↑	↑	↑	↑	↑		
	VERTICAL # 6	↑	↑	↑	↑	↑	↑		
	VERTICAL # 7	↑	↑	↑	↑	↑	↑		
	Vertical # 8	Keith Hopkins	July 16	Keith Hopkins	July 16	Aug 3	Aug 3		
	FIRST COURSE TO FLOOR ASSEMBLY	ROUNDNESS APPROVED	DATE	GAP APPROVED BY	DATE	SWEEP FOR PEAKS APPROVED BY	DATE	CHECK FLOOR ELEVATION	DATE
	Keith Hopkins	Keith Hopkins	July 17	Keith Hopkins	July 16	Keith Hopkins	July 16	Keith Hopkins	July 16

REMARKS: _____

CUSTOMER ACCEPTED COMPLETE: Keith Hopkins

REVIEWED BY: _____ DATE: _____ CLOSED OUT BY: _____

SECOND SHELL COURSE INSPECTION REPORT

SECTION 20

SHOP ORDER NUMBER:

CODE OR STANDARD: API 650 latest Edition

SHELL COURSE No.: 2

DIAMETER: 84' diameter

IDENTIFICATION No.: CC-008

CUSTOMER: NEWMONT

DRWG No.: 1 THRU 3

REV.: D

CRN:

CUSTOMER'S P.O No.:

REF. No.:

COMPONENT
PART/ITEM

MATERIAL

SPECIFIED
THICKNESS

THICKNESS

SHELL INSPECTION

REPORT PREPARED BY: Keith Hopkins

ISSUE No. _____ REV. _____

REV. DATE _____

REV DATE _____

VERTICALS ASSEMBLY	FIT UP APPROVED	DATE	WELD INSIDE APPROVED BY	DATE	DATE GOUGE OUTSIDE APPROVED	DATE	WELD OUTSIDE APPROVED BY	DATE
VERTICAL # 1	<u>Keith Hopkins</u>	<u>July 20</u>	<u>Keith Hopkins</u>	<u>July 20</u>	<u>Keith Hopkins</u>	<u>July 20</u>	<u>Keith Hopkins</u>	<u>July 20</u>
VERTICAL # 2	↑	↑	↑	↑	↑	↑	↑	↑
VERTICAL # 3	↑	↑	↑	↑	↑	↑	↑	↑
VERTICAL # 4	↑	↑	↑	↑	↑	↑	↑	↑
VERTICAL # 5	↓	↓	↓	↓	↓	↓	↓	↓
VERTICAL # 6	<u>Keith Hopkins</u>	<u>July 20</u>	<u>Keith Hopkins</u>	<u>July 20</u>	<u>Keith Hopkins</u>	<u>July 20</u>	<u>Keith Hopkins</u>	<u>July 20</u>
VERTICAL # 7	NA		NA		NA		NA	
VERTICAL TESTING & INSPECTION	SWEEP BOARD	DATE	FINAL FINISH APPROVED BY	DATE	NDT APPROVED BY	DATE	APPROVED BY	DATE
VERTICAL # 1	<u>Keith Hopkins</u>	<u>July 20</u>	<u>Keith Hopkins</u>	<u>July 20</u>	<u>[Signature]</u>	<u>Aug 3</u>		
VERTICAL # 2	↑	↑	↑	↑	↓	↓		
VERTICAL # 3	↑	↑	↑	↑	↓	↓		
VERTICAL # 4	↑	↑	↑	↑	↓	↓		
VERTICAL # 5	↓	↓	↓	↓	↓	↓		
VERTICAL # 6	<u>Keith Hopkins</u>	<u>July 20</u>	<u>Keith Hopkins</u>	<u>July 20</u>	↓	↓		
VERTICAL # 7	NA		NA		NA		NA	
SECOND COURSE TO FIRST COURSE	ROUNDNESS APPROVED	DATE	GAP APPROVED BY	DATE	SWEEP FOR PEAKS APPROVED BY	DATE	APPROVED BY	DATE
<u>Keith Hopkins</u>	<u>Keith Hopkins</u>	<u>July 20</u>	<u>Keith Hopkins</u>	<u>July 20</u>	<u>Keith Hopkins</u>	<u>July 20</u>		

REMARKS: _____ CUSTOMER ACCEPTED COMPLETE: Keith Hopkins

REVIEWED BY: _____ DATE: _____ CLOSED OUT BY: _____

THIRD SHELL COURSE INSPECTION REPORT

SHOP ORDER NUMBER:

CODE OR STANDARD: API 650 latest Edition

SHELL COURSE No.:3

DIAMETER: 84' diameter

IDENTIFICATION No.: CC-008

CUSTOMER: NEWMONT

DRWG No.: 1 THRU 3

REV.: D

CRN:

CUSTOMER'S P.O No.:

REF. No.:

COMPONENT PART/ITEM

MATERIAL

SPECIFIED THICKNESS

THICKNESS

260 WT

1/4"

1/4"

SHELL INSPECTION

REPORT PREPARED BY: Keith Hopkins

ISSUE No. _____ REV. _____

REV. DATE _____

REV DATE _____

VERTICALS ASSEMBLY	FIT UP APPROVED	DATE	WELD INSIDE APPROVED BY	DATE	DATE GOUGE OUTSIDE APPROVED	DATE	WELD OUTSIDE APPROVED BY	DATE
VERTICAL #1	Keith Hopkins	July 21	Keith Hopkins	July 21	Keith Hopkins	July 21	Keith Hopkins	July 21
VERTICAL #2	↑	↑	↑	↑	↑	↑	↑	↑
VERTICAL #3	↑	↑	↑	↑	↑	↑	↑	↑
VERTICAL #4	↑	↑	↑	↑	↑	↑	↑	↑
VERTICAL #5	↑	↑	↑	↑	↑	↑	↑	↑
VERTICAL #6	↓	↓	↓	↓	↓	↓	↓	↓
VERTICAL #7	Keith Hopkins	July 21	Keith Hopkins	July 21	Keith Hopkins	July 21	Keith Hopkins	July 21
VERTICAL TESTING & INSPECTION	SWEEP BOARD	DATE	FINAL FINISH APPROVED BY	DATE	NDT APPROVED BY	DATE	APPROVED BY	DATE
VERTICAL #1	Keith Hopkins	July 21	Keith Hopkins	July 21	[Signature]	Aug 3		
VERTICAL #2	↑	↑	↑	↑	↑	↑		
VERTICAL #3	↑	↑	↑	↑	↑	↑		
VERTICAL #4	↑	↑	↑	↑	↑	↑		
VERTICAL #5	↑	↑	↑	↑	↑	↑		
VERTICAL #6	↓	↓	↓	↓	↓	↓		
VERTICAL #7	Keith Hopkins	July 21	Keith Hopkins	July 21	[Signature]			
THIRD COURSE TO SECOND COURSE	ROUNDNESS APPROVED	DATE	GAP APPROVED BY	DATE	SWEEP FOR PEAKS APPROVED BY	DATE	APPROVED BY	DATE
Keith Hopkins	Keith Hopkins	July 21	Keith Hopkins	July 21	Keith Hopkins	July 21		

REMARKS: _____

CUSTOMER ACCEPTED COMPLETE: [Signature]

REVIEWED BY: _____ DATE: _____ CLOSED OUT BY: _____

FOURTH SHELL COURSE INSPECTION REPORT

SHOP ORDER NUMBER:

CODE OR STANDARD: API 650 latest Edition

SHELL COURSE No.:4

DIAMETER: 84' diameter

IDENTIFICATION No.: CC-008

CUSTOMER: NEWMONT

DRWG No.:1 THRU 3

REV.: D

CRN:

CUSTOMER'S P.O No.:

REF. No.:

COMPONENT PART/ITEM	MATERIAL	SPECIFIED THICKNESS	THICKNESS	SHELL INSPECTION REPORT PREPARED BY: <u>Steve D. Jones</u> ISSUE No. _____ REV. _____ REV. DATE _____ REV DATE _____
	260 WT	1/4"	1/4"	

[illegible]

REMARKS:

CUSTOMER ACCEPTED COMPLETE: *Richard M. Miller*

REVIEWED BY: _____ DATE: _____ CLOSED OUT BY: _____

5 MILLION LITRE FUEL STORAGE TANK

FLOOR PLATE HEAT No.

NOTE: NONE OF THE PLATES HAD IDENTIFIABLE
0° PLATE HEAT No.s

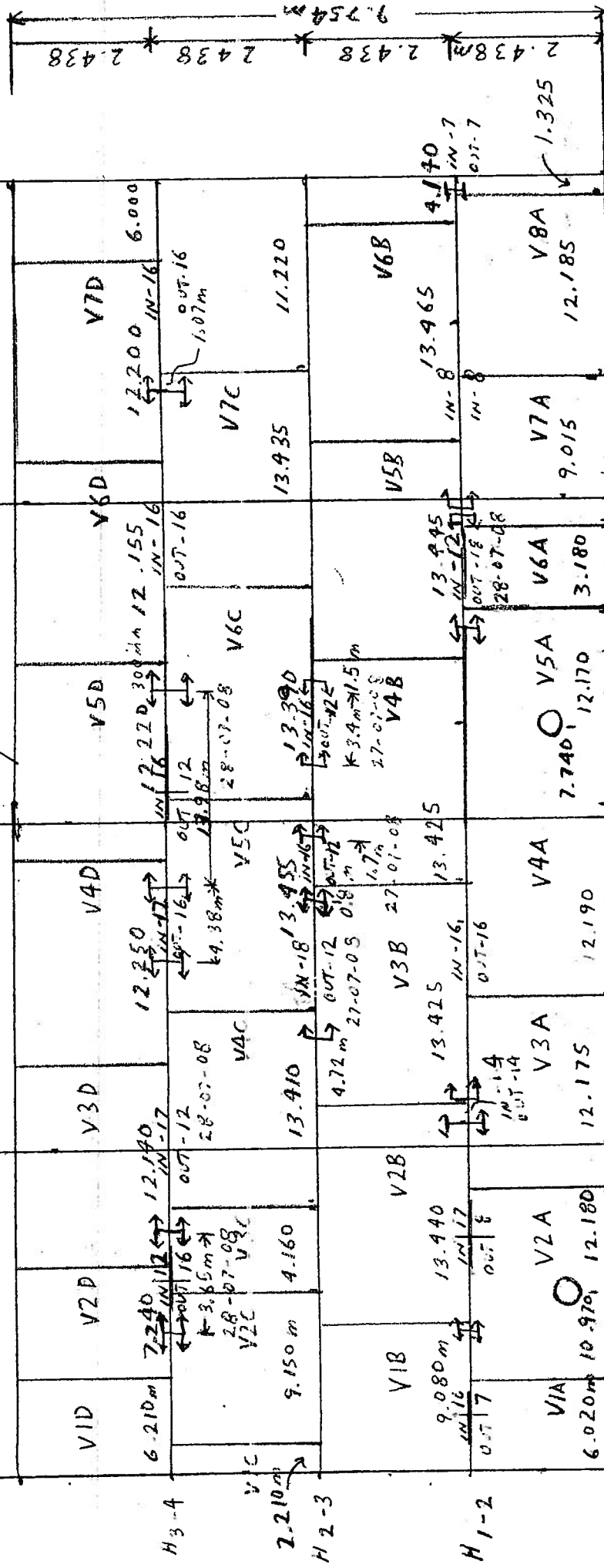
PLATE HEAT No. 5'

0

	NA		NA
	NA		NA
	NA		NA
	NA		NA
	NA	NA	NA
NA		NA	
NA		NA	
NA		NA	
NA		NA /	
NA		NA	
NA		NA	
NA		NA	

NO	WELDER NAME
7	MARK
8	SHAWN
12	LEO
14	JEREMY
16	EVAN MOIR
17	DONALD McLEOD
18	BRIAN NELSON

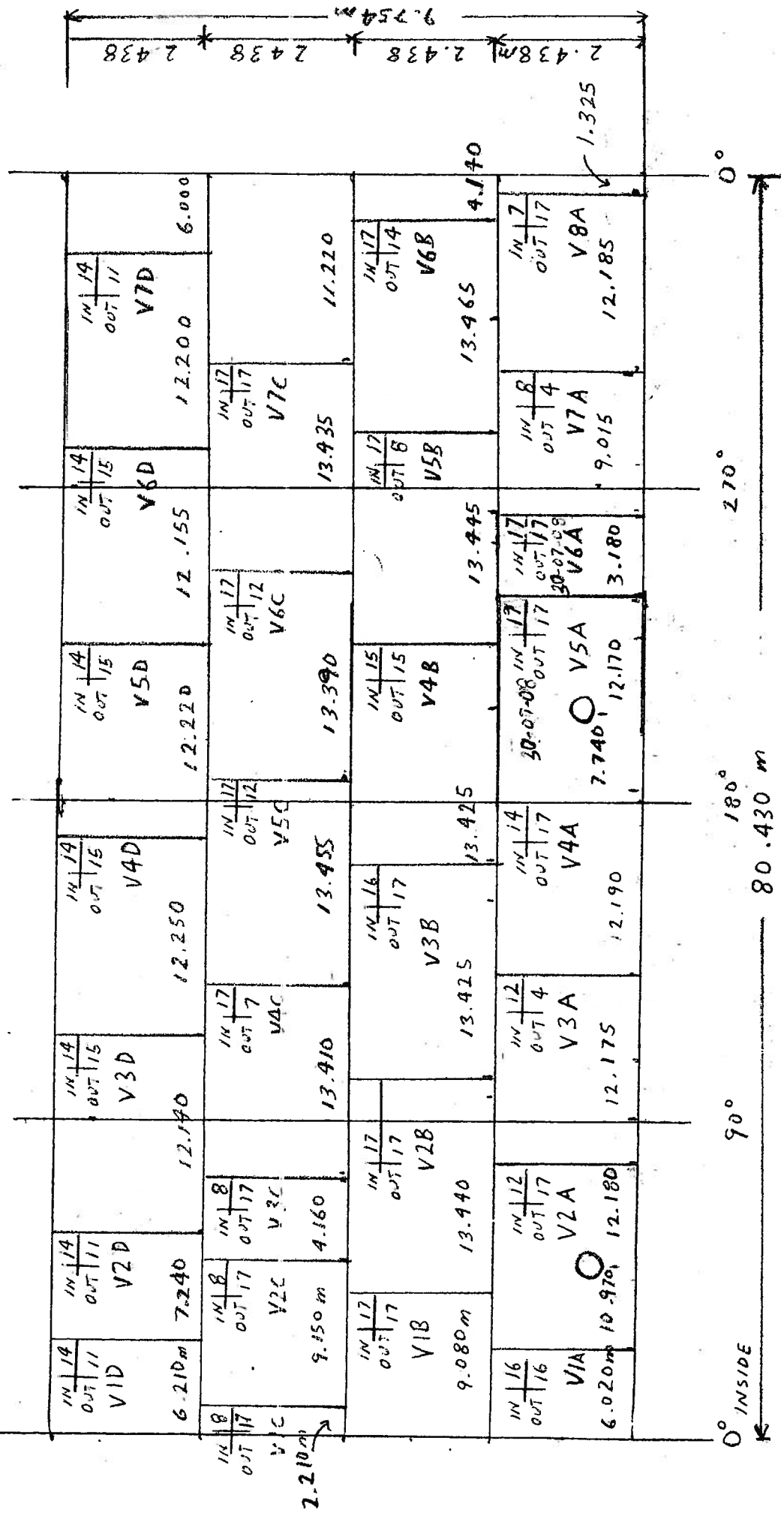
RIM.



0° INSIDE 90° 180° 270° 0°

VERTICAL WEL

NO.	WELDER NAME
4	ALLAN
7	MARK
8	SHAWN
12	LEO
16	EVAN MAIR
17	DOUG MCCLEAN
11	TODD
14	JEREMY
15	TRENT



5 MILLION LITRE FUEL STOR TANK

SHELL PLATE HEAT No. 51

NOTE: NO SHELL PLATE HEAT NO. S'

90°		180°		270°		0°	
NA VID	NA V2D	NA V3D	NA V4D	NA V5D	NA V6D	NA V7D	6.000
6.210m	7.240	12.140	12.250	12.220	12.155	12.200	2.438
V1C		NA V2C	NA V3C	NA V4C	NA V5C	NA V6C	NA V7C
2.10m	9.150m	4.160	13.410	13.455	13.390	13.435	11.220
NA V1B	NA V2B	NA V3B	NA V4B	NA V5B	NA V6B	NA V7B	4.140
9.080m	13.440	13.425	13.425	13.445	13.465	13.465	2.438
NA V1A	NA V2A	NA V3A	NA V4A	NA V5A	NA V6A	NA V7A	NA V8A
6.020m	10.970, 12.180	12.175	12.190	7.740, 12.170	3.180	9.015	12.185
0° INSIDE		90°		180°		270°	

✓ 11176 10/9 11176 1 VLL 2146 AGC 1ANK

DATE	TESTER
02-08-08	ACUREN
03-08-08	ACUREN

