



INCINERATOR MANAGEMENT PLAN

MODULE A: 2AM-DOH1323 (DORIS)

CONFORMITY TABLE

Licence	Part	Item	Topic	Report Section
2AM-DOH1323	G	5	The Licensee shall dispose of all food waste in an incinerator designed for this purpose and meets the requirements of the Canada-Wide Standards for Dioxins and Furans and Canada-Wide Standards for Mercury emissions or other standards as they become available.	Main Document Section 2.1.3 and 3.2.1
	G	6	The Licensee shall not open burn plastics, wood treated with preservatives, electric wire, Styrofoam, asbestos or painted wood to prevent the deposition of waste materials of incomplete combustion and/or leachate from contaminated ash residual, from impacting any surrounding waters, unless otherwise approved by the Board in writing	Main Document Section 2.1.1 and 2.5
	G	7	The Board has approved, with the issuance of the Licence, the Hope Bay Mining Ltd., Incinerator Management Plan, March 2012 (Rev 1.1). The Licensee shall, three (3) months prior to Operations, revise and submit to the Board for review, in writing, an updated Incineration Management Plan, prepared in conjunction with Part G, Item 8, with respect to the Landfill Management Plan.	Main Document and this Module
	G	8	The Licensee shall submit to the Board for approval in writing, six (6) months prior to use of the Landfill, a revised Landfill Management Plan. The Plan shall consider the following: parts a through j as applicable (see list)	Main Document – multiple sections for items a) through h) and j)
	Schedule B	12	Annual Incineration stack testing results	Main Document Section 3.2.1

A1. INTRODUCTION

The Type A Water Licence No. 2AM-DOH1323 issued to TMAC by the Nunavut Water Board (NWB) allows the incineration of approved waste streams.

TMAC is required, under Part G of the Licence, to submit to the NWB an Incineration Management Plan (Item 5) in conjunction with a revised Landfill Management Plan (Item 9). The Incineration Management Plan, as defined in the Licence shall consider the following:

- a. Recycling/segregation waste program.
- b. Incineration technology selected.
- c. Waste audit (amount and types of wastes to be incinerated or otherwise disposed).
- d. Consolidation of wastes.
- e. Operational and maintenance records.
- f. Operator training.
- g. Emission measurements.
- h. Incinerator ash disposal.
- i. Consideration for disposal of used oil and waste fuel.
- j. Monitoring, characterization and disposal of incinerator ash.

The Incinerator Management Plan has been prepared and is being submitted by TMAC to address the requirement specified in Part G, Item 5 of the 2AM-DOH1323 Water Licence, and also includes the plan for incineration throughout the Hope Bay belt. The plan addresses all relevant aspects of waste stream management, and the operation, maintenance and monitoring of incinerator units used to burn permitted wastes. The plan includes the management and disposal of all residual ash waste generated by the operation of the incinerator.

A1.1 BACKGROUND

A1.1.1 Overview of Doris Incineration Compliance

Domestic waste incineration at Doris North, under the prior project owner, was demonstrated to comply with the relevant Canada-wide Standards for incinerator emissions, through effective waste segregation and efficient burn practices. It is the aim of TMAC to continue implementing the practices that reduce the probability of formation of pollutant compounds during waste incineration.

A2. INCINERATOR MANAGEMENT AT DORIS

Two incinerators for the Doris North project are currently located at the Roberts Bay laydown waste management facility; one incinerator is a contingency unit and will be used in the event that the main unit requires maintenance or repair. Both incinerator units are CY-2050-A-FA models with a capacity of burning 75 kg of waste per hour. The operating manual for these units is provided in Appendix A of this module.

Waste management at Doris North involves comprehensive sort-at-source and segregation of domestic wastes generated at the Doris Camp, return of all food waste attractants from remote worksites to the Doris Camp domestic waste stream, and collection of wastes for transfer to the centralized waste management area at Roberts Bay for timely incineration.

A3. MONITORING AND EVALUATION

TMAC is required to report the results of Annual Incinerator Stack Testing in the 2AM-DOH1323 Licence Annual Report by March 31 of each year. A third-party consultant is contracted to conduct the test, and their report is forwarded to the NWB and NIRB; in addition the results are summarized in annual reporting to those agencies.

Bottom ash for incinerators located at Doris Camp is sampled as outlined in Section 2.5.1 of the main body of this Incinerator Management Plan.

Records of materials deposited to the landfill (when constructed), including qualifying incinerator ash, will be reported annually to the NWB per the relevant requirements of the Licence.



INCINERATOR MANAGEMENT PLAN

MODULE A 2AM-DOH1323 (DORIS)

**MODULE A - APPENDIX A: OPERATING AND
MAINTENANCE MANUAL**

CY-2050-A-FA



Forced Air Incineration Systems



Operating and Maintenance Manual

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TABLE OF CONTENTS

1	Introduction	- 1 -
2	Principles of waste incineration.....	- 1 -
2.1	Combustion.....	- 1 -
2.2	Why incinerate waste ?	- 2 -
2.3	Waste components	- 2 -
2.4	Heating Value.....	- 3 -
2.5	Different Expressions for Heating Value.....	- 4 -
2.6	Examples of waste characteristics	- 4 -
2.7	Incinerator Capacity and Load Size	- 6 -
3	System Description	- 7 -
3.1	Different Models	- 7 -
3.2	System components	- 7 -
4	Operation and Maintenance.....	- 12 -
4.1	Safety equipment	- 12 -
4.2	Routine inspection and maintenance	- 12 -
4.3	Ash removal.....	- 13 -
4.4	Pre-operational checks	- 13 -
4.5	Waste batch preparation	- 13 -
4.6	Incineration	- 13 -
4.7	Shut-down.....	- 14 -
4.8	Maintenance.....	- 14 -
4.9	Auxiliary Fuel Consumption Rate.....	- 14 -
5	Warranty	- 15 -
6	Appendix A: Information sheets and Manuals for Burners and Blowers	- 17 -

LIST OF TABLES

Table 1	Organization of Manual	- 1 -
Table 2	Classification and Properties of Common Wastes	- 5 -
Table 3	High Heating Values (Approximate) of Common Waste Components	- 6 -
Table 4	Proximate Composition of Various Materials.....	- 7 -
Table 5	Key Design Parameters of Westland's Forced Air Incinerators	- 8 -
Table 6	Combustion Air Blowers Characteristics.....	- 8 -
Table 7	Components and Their Functions	- 12 -

LIST OF FIGURES

Figure 1	Schematic Diagram of Incineration Process	- 2 -
Figure 2	The Concept of Heating Value	- 3 -
Figure 3	Different Bases for Expressing Heating Value (HV)	- 4 -
Figure 4	Schematic Diagram of Forced Air Dual-Chamber Design	- 9 -
Figure 5	Photograph of the Single-Chamber Design.....	- 10 -
Figure 6	Photographs of the Dual-Chamber Design	- 11 -
Figure 7	Consumption Rates of Propane and Diesel	- 14 -

1 INTRODUCTION

Thank you for selecting Westland Environmental Services Inc. (Westland) to provide you with a reliable, proven and cost-effective system to manage your waste in an environmentally sound manner. This manual has been prepared to allow you to operate and maintain the system safely and efficiently, thereby ensuring its proper operation and continued use for a long period of time.

It also contains information on the combustion process. We believe that understanding the basic principles would make you knowledgeable, and hence a better operator. Table 1 outlines the contents of this manual.

Table 1 Organization of Manual

Chapter Number	Title Brief Description
2	Principles of waste incineration What incineration or combustion process is, why waste is incinerated and the components of a waste, including heating value, and how waste properties affect the incinerator capacity.
3	System Description The components of both the single-chamber and dual chamber designs and their functions are described
4	Operation and Maintenance How to operate and maintain the system, including safety equipment to be used.
5	Warranty Terms of the warranty

2 PRINCIPLES OF WASTE INCINERATION

2.1 Combustion

Combustion, burning, incineration, and thermal oxidation all denote the same process, which is the reaction of a “combustible” matter with oxygen that occurs at temperatures higher than the ignition temperature ¹ of that matter. The reaction is exothermic, meaning that it generates heat in the form of hot gas.

In the case of waste, it may also contain non-combustible matter which does not react with oxygen. In waste incineration, the non-combustible component ends up as ash and a small portion of it is also present in the hot gas in the form of particulate matter or dust.

¹ Below the ignition temperature combustion does not take place. Consider, for example, gasoline or wood: it has to be “ignited” for combustion to take place. That is, the temperature in some portion of the matter must be brought up to the ignition temperature for combustion to start..

Figure 1 shows schematically the process of waste incineration. The oxygen used comes from air, which contains 21% of oxygen by volume, and the hot gas is typically referred to as flue gas.

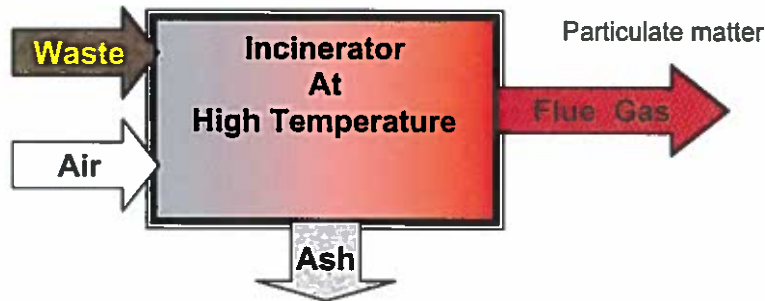


Figure 1 Schematic Diagram of Incineration Process

2.2 Why incinerate waste ?

The main purpose is to reduce the mass and volume for final disposal. Another important reason, since the waste may contain pathogenic, infectious or toxic materials, is to "detoxify" it. And in remote areas where wildlife is present, scavenging can be prevented by incineration.

In some cases, incineration is used to recover the energy contained in the waste in the form of electricity, steam, hot fluids or hot air. And in other cases, valuable materials can be recovered from the ash, or the ash as a whole can be used for soil amendment or as a construction material.

2.3 Waste components

There are different ways of characterizing waste, depending on the purpose for doing it. Here, it is sufficient to characterize the components as follows: ²

A. Water is an important component because in incineration it has to be evaporated, which requires a lot of energy, ³ which in turn, has the effect of lowering the temperature of the flue gas.

B. Combustible is the component that reacts with oxygen and releases heat in the process. ⁴ The higher the combustible content in the waste the more air per kg of waste is needed for incineration.

This component can be further classified as:

² This is referred to as proximate analysis. Another method is elemental analysis, which produces the elemental composition (C, H, O, N, S, Cl ...) of the waste.

³ It takes ~ 2.3 MJ (2200 BTU or 90 cc of propane or 60 cc of diesel) to evaporate 1 L or 1 kg of water. This is referred to as the latent heat of evaporation.

⁴ The term "organic" is also used, which is strictly incorrect in that some "inorganic" elements or compounds are combustible, such as carbon, sulphur and carbon monoxide.

- (i) **Volatile**, which is released to the gas phase when the combustible matter is heated without the presence of oxygen, and
- (ii) **Fixed carbon** which remains in the solid waste after the volatile has been released. This is often referred to as charcoal.

C. Non-combustible is the component that does not react with oxygen.⁵ As previously mentioned, this forms ash, and some of it is entrained in the flue gas in the form of particulate matter or dust. The higher the non-combustible content in the waste, the less quantity of waste that can be incinerated without removing ash from the combustion chamber. Note also if the waste contains metals, such as lead and cadmium, these metals will be present in the ash as well as in the particulate matter.

2.4 Heating Value

Heating value, calorific value and heat of combustion are synonyms that quantify the heat released by the combustible component in the waste upon complete combustion. An understanding of the concept can be gained from the hypothetical processes shown in Figure 2.

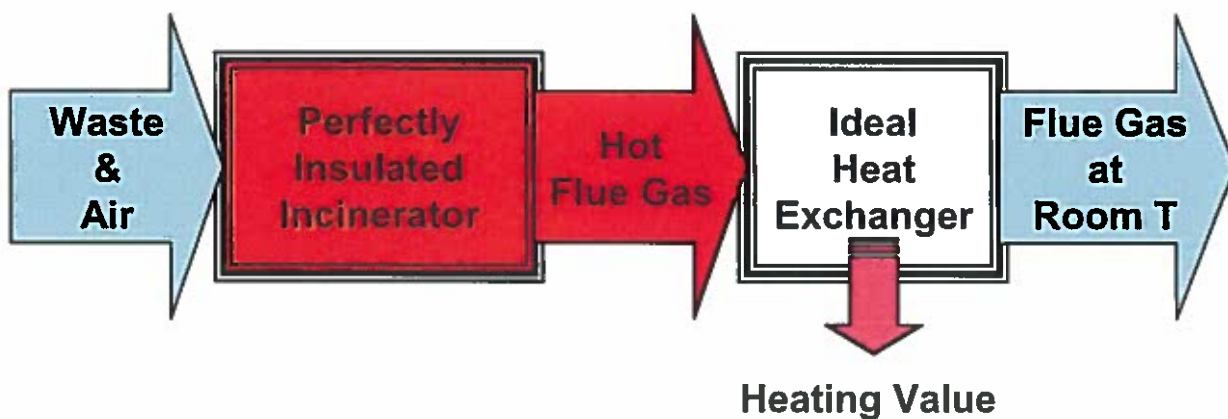


Figure 2 The Concept of Heating Value

A measured mass of dry waste and a sufficient amount of oxygen, at room temperature, are ignited, and the resulting hot flue gas is passed through a heat exchanger, where heat is extracted until the flue gas is brought back to room temperature. Let M be the mass (kg) of the dry waste fed, and H (MJ) the heat extracted from the heat exchanger. The heating value of the dry waste is H/M (MJ/kg).

⁵ The terms "ash" and "inorganic" are also used. Note that the latter is inaccurate as explained previously.

2.5 Different Expressions for Heating Value

Two different values are reported in the literature (a) “high” or “gross”, and (b) “low” or “net”. The former corresponds to the case where the moisture in the flue gas is condensed, and hence the high or gross heating value *includes* the latent heat of evaporation of the water formed in combustion (see Footnote 3). The latter excludes the latent heat evaporation. The low or net heating value thus represents the maximum available energy that can be recovered from the flue gas without condensation.

To be noted also is the basis on which the heating value is expressed, which can be (a) as fired, (b) dry basis or (c) ash free. The distinction is illustrated in Figure 3. An understanding of the different bases can be gained by noting that heating value is a property of the combustible component in the waste. Water and the non-combustible component simply “dilute” the heating value. In terms of incinerator operation, the relevant basis is “as fired”.

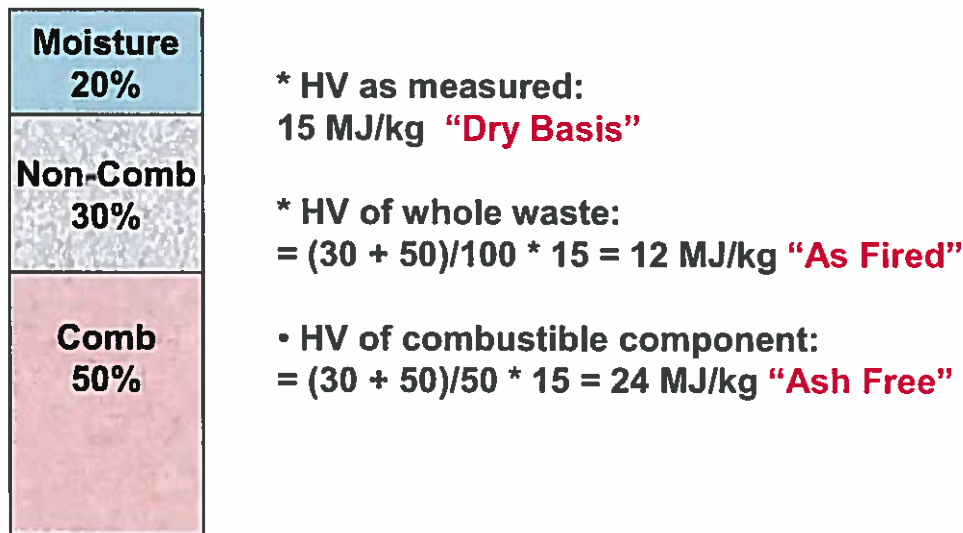


Figure 3 Different Bases for Expressing Heating Value (HV)

2.6 Examples of waste characteristics

Approximate compositions and heating values of commonly found wastes are given in Table 2.

Table 2 Classification and Properties of Common Wastes

Type*	Description	Components	Weight %			MJ/kg HHV (A/F)
			Moist	Comb	Non-C	
0	Trash	Paper, cardboard, cartons wood boxes and combustible floor sweepings from commercial and industrial activities. Up to 10% by weight of plastic bags, coated paper, laminated paper, treated corrugated cardboard, oily rags and plastic or rubber scraps.	10%	85%	5%	19.7
1	Rubbish	Trash + Type 3 (up to 20%)	25%	65%	10%	15
2	Refuse	Rubbish and Garbage	50%	43%	7%	10
3	Garbage	Animal and vegetable wastes, restaurants, hotels, markets, institutional, commercial and club sources	70%	25%	5%	5.8
4	Animal/ Pathological	Carcasses, organs, hospital and laboratory abattoir, animal pound, veterinary sources	85	10	5	2.3

Notes:

Moist = moisture, Comb = Combustible, Non-C = Non-combustible, HHV = High Heating Value, A/F = As Fired

* In some cases Roman numerals are used. That is Types 0, I, II, III and IV

2.7 Incinerator Capacity and Load Size

Incinerator capacity is dependent on waste composition. In general, the higher the heating value, the lower is the capacity in terms of kg/h that can be incinerated. This can be explained by noting that a waste that has a higher heating value requires more air per unit mass than that required to incinerate a waste with a lower heating value. To put it another way, for the same amount of air, more mass of a waste with a lower heating value can be incinerated.

Another important consideration is the size of the batch loaded to the incinerator. The higher the heating value, the smaller (lighter) the load should be. Otherwise, insufficient amount of air would generate black smoke.

Unfortunately, waste composition is not always known. Nevertheless there may be indications of the components present. To assist in getting a qualitative estimate of the heating value of a batch of waste, the heating values of common "generic" waste components are shown in Table 3.

Table 3 High Heating Values (Approximate) of Common Waste Components

Component	MJ/kg A/F *	Component	MJ/kg A/F *
Kerosene, Diesel ...	44	Leather	16
Plastics	46	Wax paraffin	44
Rubber, Latex	23	Rags (linen, cotton)	17
Wood	18	Animal fats	39
Paper	17	Citrus rinds	4
Agricultural waste	17	Linoleum	25

* A/F: As Fired

Another important waste component is the volatile content in the waste. Table 4 shows the proximate components of various materials and wastes.

In general, this component is responsible for smoke generation. Therefore, as in the case with heating value, the higher the volatile content, the smaller the load that should be charged to the incinerator.

Table 4 Proximate Composition of Various Materials

Material	Volatile	Moisture	FC	Ash	FC/V
	%wt	%wt	%wt	%wt	-
Coal (bit.)	30	5	45	20	1.5
Peat	65	7	20	8	0.3
Wood	85	6	8	1	0.1
Paper	75	4	11	10	0.15
Sewage sludge	30	5	20	45	0.66
MSW	33	40	7	20	0.21
RDF	60	20	8	12	0.13
PDF	73	1	3	13	0.04
TDF	65	2	30	3	0.46
PE,PP,PS	100	0	0	0	0
Plastics + Colour	98	0	0	2	0
PVC	93	0	7	0	0.08

Notes: FC = Fixed Carbon; FC/V: Ratio of Fixed Carbon to Volatile

3 SYSTEM DESCRIPTION

3.1 Different Models

Westland's forced air incinerators are of two types:

- Single-chamber, referred to as the Primary Chamber; and
- Dual-chamber, which has an additional Secondary Chamber.

The term forced air denotes the use of one blower or two blowers to "force" combustion air into the combustion chamber(s).

Different sizes are produced, and the auxiliary fuel can be diesel, propane or natural gas, as specified by the user. Key design parameters of the different models are summarized in Table 5.

The combustion air blower characteristics are shown in Table 6. ⁶ Beckett's Oil Burner model SF is used when diesel is the auxiliary fuel. ⁷ When propane or natural gas is used, a Midco Incinomite burner is used. ⁸ The information sheets and manuals can be found in Appendix A: Information sheets and Manuals for Burners and Blowers.

3.2 System components

Regardless of the model of your incinerator, the components are similar. Figure 4 shows a schematic diagram of the dual-chamber design. If your incinerator is single-chamber,

⁶<http://www.eccohtg.com/links/Product%20Listing/Ventilation%20Products/Miscellaneous%20Fans.pdf>

⁷<http://www.beckettcorp.com/res2.htm>

⁸<http://www.midcointernational.com/products/incinomite/>

then ignore the Secondary Chamber and the associated burner and blower. Figure 5 and Figure 6 show photographs of the Single-Chamber (CY-1050-FA) and Dual-Chamber (CY-2050-FA) designs, respectively. Table 7 summarizes the components and their functions.

Table 5 Key Design Parameters of Westland's Forced Air Incinerators

Model	Air Blower Series No.	Burner Rating		PC Volume		Approximate Maximum Capacity* (Type 3 Waste)	
		1000 Btu/h	GJ/h	ft ³	m ³	lb/h	kg/h
CY-1013-FA	AMU 400	350	0.37	13	0.37	90	40
CY-1020-FA	AMU 400	490	0.51	20	0.5	110	50
CY-1050-FA	AMU 625	700	0.73	50	1.3	245	112
CY-2020-FA	PC: AMU 400 SC: AMU 245	PC: 490 SC: 280	PC: 0.51 SC: 0.29	20	0.5	110	50
CY-2050-FA	PC: AMU 625 SC: AMU 225	PC: 700 SC: 280	PC: 0.73 SC: 0.29	50	1.3	245	112

Notes: PC: Primary Chamber; SC: Secondary Chamber. * Actual capacity depends on properties of the waste being incinerated; see Table 2 for waste properties.

Table 6 Combustion Air Blowers Characteristics

MODEL HP RPM			AIR DELIVERY (CFM AT R.P.M. SPECIFIED)							
			Free Air	1/8" SP	1/4" SP	3/8" SP	1/2" SP	3/4" SP	1" SP	1-1/4" SP
AMU-75	1/60	3000	75	61	54	43	-	-	-	-
AMU-130	1/70	1550	130	107	87	30	-	-	-	-
AMU-245	1/20	1550	245	225	210	190	162	-	-	-
AMU-400	1/12	1550	400	380	365	340	315	200	-	-
AMU-525	1/4	1725	525	500	480	460	420	240	120	-
AMU-625	1/4	1725	625	600	560	540	500	420	280	100
AMU-845	1/2	1725	845	825	790	760	730	650	570	425
AMU-1100	1/3	1140	1100	1050	1000	950	860	700	-	-
Tested by The Nozzle Chamber Method as directed in A.M.C.A. Bulletin #210 Figure #4										

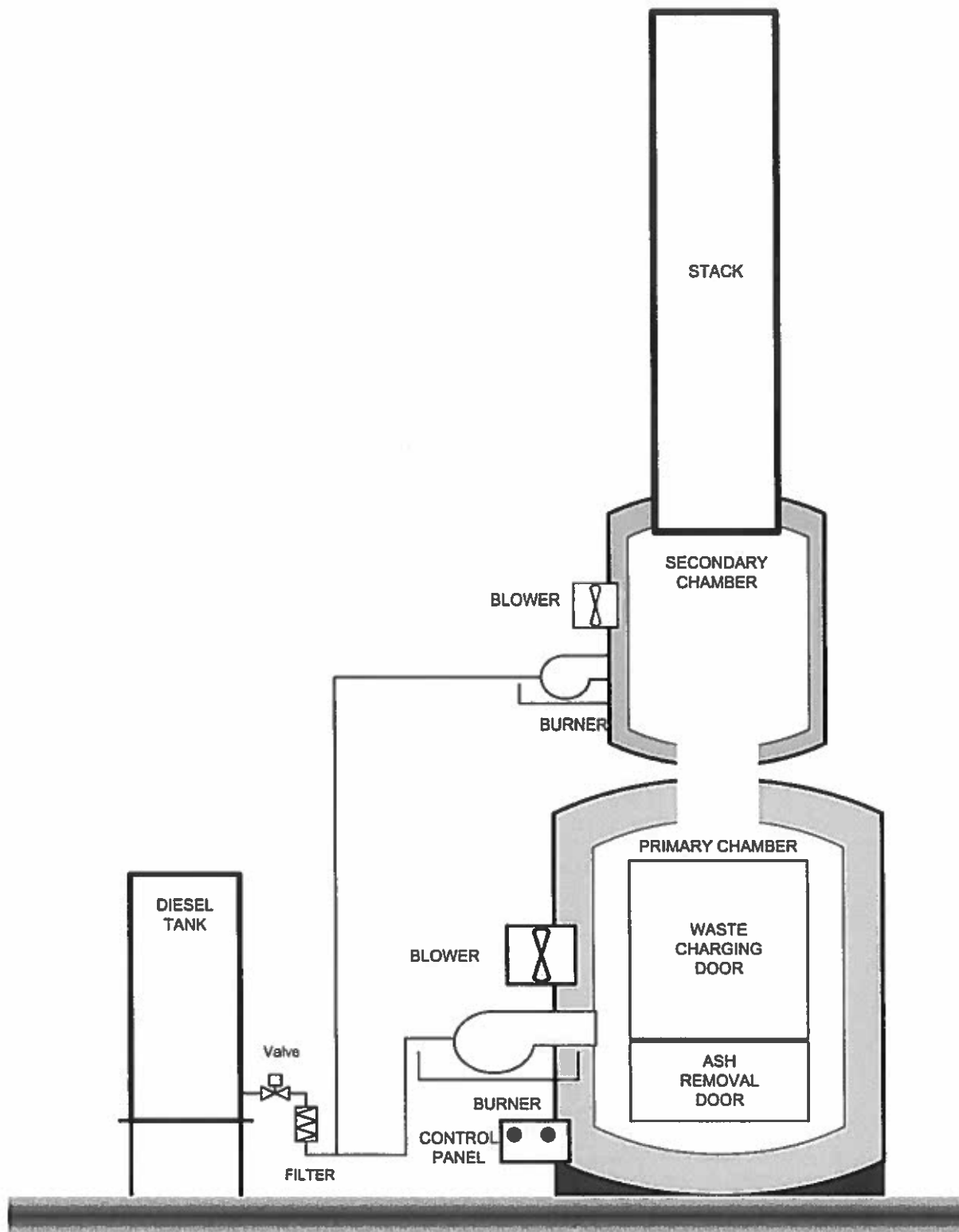


Figure 4 Schematic Diagram of Forced Air Dual-Chamber Design



Figure 5 Photograph of the Single-Chamber Design



Figure 6 Photographs of the Dual-Chamber Design

Table 7 Components and Their Functions

COMPONENT	FUNCTION	DESCRIPTION
Primary Chamber	Waste combustion	WES *. Refractory lined (3 "), insulated (1")
▪ Burner	Supply heat to ignite and sustain combustion	Beckett SF or Midco Incinomite
▪ Blower	Supply air (oxygen) for combustion	AMU series
Secondary Chamber	Complete combustion	WES *. Refractory lined (3"), insulated (1")
▪ Burner	Supply heat to ignite and sustain combustion	Beckett SF or Midco Incinomite
▪ Blower	Supply air (oxygen) for combustion	AMU Series
Control Panel	Timers for burner and blower operations	Intermatic
Diesel Tank	Supply of auxiliary fuel	WES *
Valve	Cut off fuel to burner(s)	(General)
Filter	Prevent clogging of burner nozzle	LFF 22
Stack	Disperse hot flue gas	WES *. SS Stack
Electrical System	Burner and blower operations	WES *. 115 V, 60 Hz, Single Phase

Note: WES * : Manufactured in-house. Manuals for blowers and burners are in Appendix A: Information sheets and Manuals for Burners and Blowers

4 OPERATION AND MAINTENANCE

4.1 Safety equipment

The following personal protective equipment should be used while operating the incinerator system:

- Long sleeved shirt and long pants;
- Long cuffed, puncture resistant gloves;
- CSA approved, Grade 1 safety footwear;
- CSA/ANSI approved safety glasses.

The personal protective equipment related to specific tasks are listed below:

- Ash removal and handling: NIOSH N85 respirator
- Waste charging: (i) heat protective clothing and gloves, and (2) CSA/ANSI approved full face shield.

4.2 Routine inspection and maintenance

- Check fuel lines for leak and check connections
- Check spark arrestor to ensure no plugging
- During ash removal (see next section):
 - Inspect refractory for large cracks (not expansion cracks)

- Check combustion air hole for plugging
- Inspect door gaskets for damages

4.3 Ash removal

Typically the ash from previous operation was left to cool, and ash removal is done first prior to current operation.

- Make sure combustion chamber is sufficiently cool
- (Do NOT spray water into the combustion chamber)
- While removing ash, avoid plugging the combustion air holes and damaging the burner tip
- Use non-combustible container
- Minimize dust generation
- Light water spraying on ash in the container is OK to minimize dust generation
- Dispose of ash as specified in the guidelines or regulations

4.4 Pre-operational checks

- Install stack if necessary
- Check fuel tank to make sure enough fuel (Use 5 USG/h for single-chamber, and 7.5 USG/h for dual-chamber. Actual values depend on the size of the incinerator.)
- Open fuel valve
- Re-check that combustion chamber is empty and combustion air holes are clear
- Connect electrical plug
- Prime pump if necessary

4.5 Waste batch preparation

As previously mentioned incinerator capacity in kg/h is dependent on the heating value of the waste, which is normally not known. The nominal capacity of your incinerator is as shown in Table 5 for Type 1 to Type 3 waste, and somewhat less for Type 0.

The following cautionary notes should be followed:

- NO explosives, aerosol cans or containers containing combustible liquids
- Make sure that every batch can go through the waste charging door easily, regardless of its weight. If others prepare the batches, the operator should tell them about the maximum batch size.
- Do not open batches and “rearrange” the contents for health reasons.

4.6 Incineration

1. Re-check the burner and blower operations
2. Pre-heat the combustion chambers for 10 minutes: close doors and set the burner timer for 10 minutes
3. Load waste to Primary Chamber up to 60% of its volume
4. Start incineration: close waste charging door, set blower timer for 120 minutes and burner timer for 30 – 60 minutes depending on the amount waste loaded.
5. Check status: set timers off, open waste charging door, inspect and rake if necessary

6. If combustion is not complete, repeat Steps 4 and 5 until it is.
7. If there is more waste to be burnt, repeat Steps 3 to 6. Otherwise, go to shut-down protocol.

4.7 Shut-down

- Make sure all timers are off
- Unplug electrical connection
- Turn off fuel valve
- Un-install stack if incinerator is to be moved elsewhere.

4.8 Maintenance

In addition to the routine inspection and maintenance previously mentioned, only the burner(s) and the blower(s) require maintenance, which is quite minimum; see manuals in Appendix A: Information sheets and Manuals for Burners and Blowers. The fuel filter should be replaced every three months.

4.9 Auxiliary Fuel Consumption Rate

Figure 7 shows the volumetric flow rates of propane and diesel as a function of burner rating.

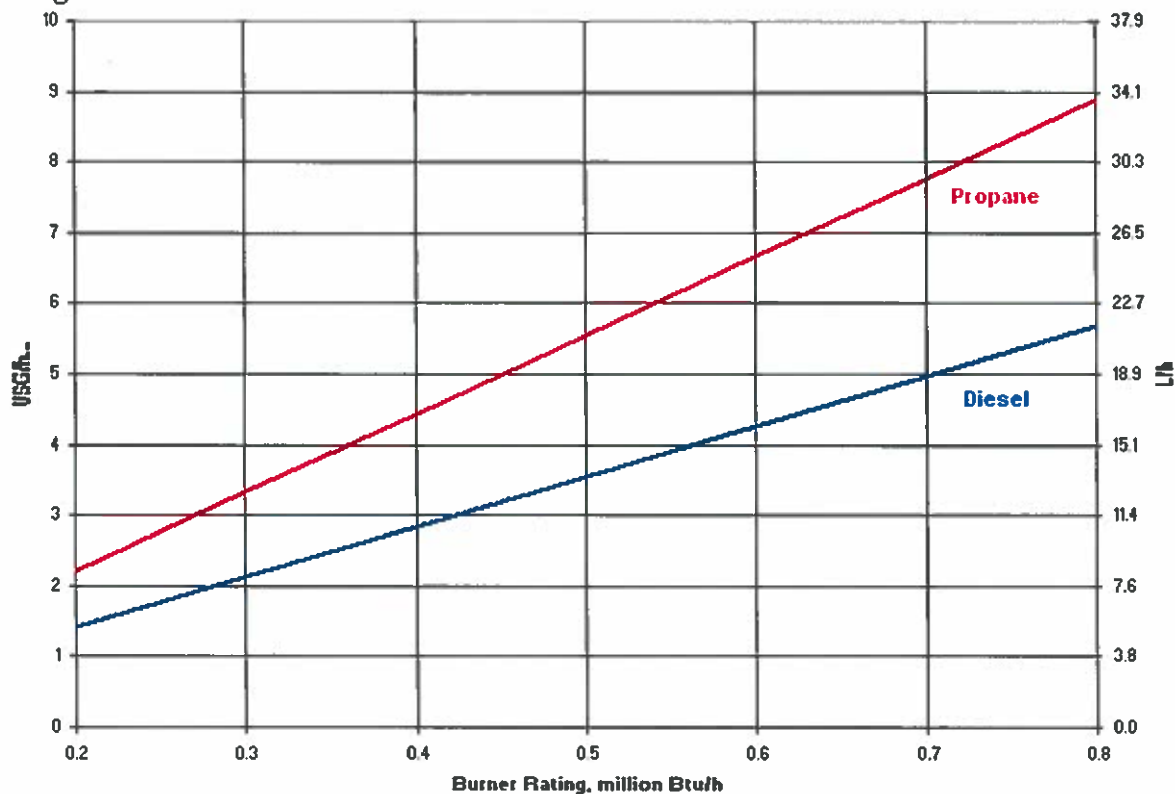


Figure 7 Consumption Rates of Propane and Diesel

5 WARRANTY

1. Westland Environmental Services Inc. hereby warrants to the Purchaser, for a one (1) year period of time from the date of acceptance and upon the conditions hereinafter set forth, each new product sold by it, to be free from defects in material and workmanship (specifically excluding therefrom component parts and accessories manufactured, furnished, and supplied by others) under normal use, maintenance and service. Except for the above Warranty, it is agreed and understood that no other WARRANTY or CONDITION whether express, implied, or statutory is made by Westland Environmental Services Inc.
2. The obligation of Westland Environmental Services Inc. under this Warranty shall be limited to the repair or replacement (not in excess of its factory labour rate) of its units; which, upon examination by Westland Environmental Services Inc., shall disclose to their satisfaction to have been defective in material and/or workmanship under normal use, maintenance, and service.
3. The foregoing shall be the Purchaser's sole and exclusive remedy whether in contract, tort, or otherwise; and Westland Environmental Services Inc. shall not be liable for injuries to persons, for damage to property or for loss of any kind which results (whether directly or indirectly) from such defects in material or workmanship, or for any other reason; and, it is agreed and understood that the Purchaser shall keep Westland Environmental Services Inc. indemnified against any such claim. In no event shall Westland Environmental Services Inc. be liable for incidental or consequential damages, or commercial losses, or for any loss or damage except as set forth in paragraph 2 herein.
4. This Warranty does not apply to, and no warranty or condition is made by Westland Environmental Services Inc. regarding any purchased components, parts, and accessories; manufactured, supplied and/or furnished by others, or any non-standard features or items specified by the Purchaser; nor does this Warranty expand, enlarge upon, or alter in any way, the warranties provided by the makers and suppliers of such component parts and accessories.
5. The liability of Westland Environmental Services Inc. under this Warranty shall cease and determine if:
 - (a) The Purchaser shall not have paid in full all invoices as submitted by Westland Environmental Services Inc. or affiliated companies on or before their due dates:
 - (b) Representatives of Westland Environmental Services Inc. are denied full and free right of access to the units:
 - (c) The Purchaser permits persons other than the agents of Westland Environmental Services Inc. or those approved or authorized by Westland Environmental Services Inc. to effect any replacement of parts, maintenance, adjustments, or repairs to the units:
 - (d) The Purchaser has not properly operated and maintained the units in accordance with instructions, pamphlets or directions given or issued by Westland Environmental Services Inc. at the time of the sale and/or from time to time thereafter:
 - (e) The Purchaser uses any spare parts or replacements not manufactured by or on behalf of Westland Environmental Services Inc. and supplied by it, or by someone authorized by it, or fails to follow the instructions for the use of the same:
 - (f) The Purchaser misuses, or uses this unit for any purpose other than that for which it was intended or manufactured:
 - (g) The defective parts are not returned to Westland Environmental Services Inc. within 15 days of repair.
6. No condition is made or is to be implied, nor is any Warranty given or to be implied as to the life or wear of the units supplied; or that they will be suitable for use under any specific conditions; notwithstanding that such conditions may be known or made known to the seller.
7. Defects in material and/or workmanship must be brought to the attention of Westland Environmental Services Inc. by written notification within ten (10) days of discovery, and repairs must be commenced within forty-five (45) days thereafter.
8. It is agreed and understood that the Purchaser is responsible for and must pay for the transporting of the defective goods or of the replacement parts to the place of repair. Premium freight charges (such as air express or air fare charges for transportation of personnel, tools and for replacement parts) and other expenses, apart from servicemen's regular straight time travel, mileage, and regular straight time labour required to repair or replace defective parts and the cost of the parts, will be paid for by the customer at Westland Environmental Services Inc. regular billing rates on usual credit terms.
9. The liability of Westland Environmental Services Inc. under this Warranty is limited to the purchase price of the unit and in no case shall a claim be advanced for more than such amount.

10. All repairs and replacements are made and furnished subject to the same terms, conditions, warranties, disclaimer or warranty and limitations of liability and remedy as applied to each new unit sold.
11. This warranty and the Purchaser's rights under it, is not transferable, or is it assignable.

DATE IN SERVICE: _____

MODEL NUMBER: _____

SERIAL NUMBER: _____

**6 APPENDIX A: INFORMATION SHEETS AND MANUALS FOR BURNERS
AND BLOWERS**



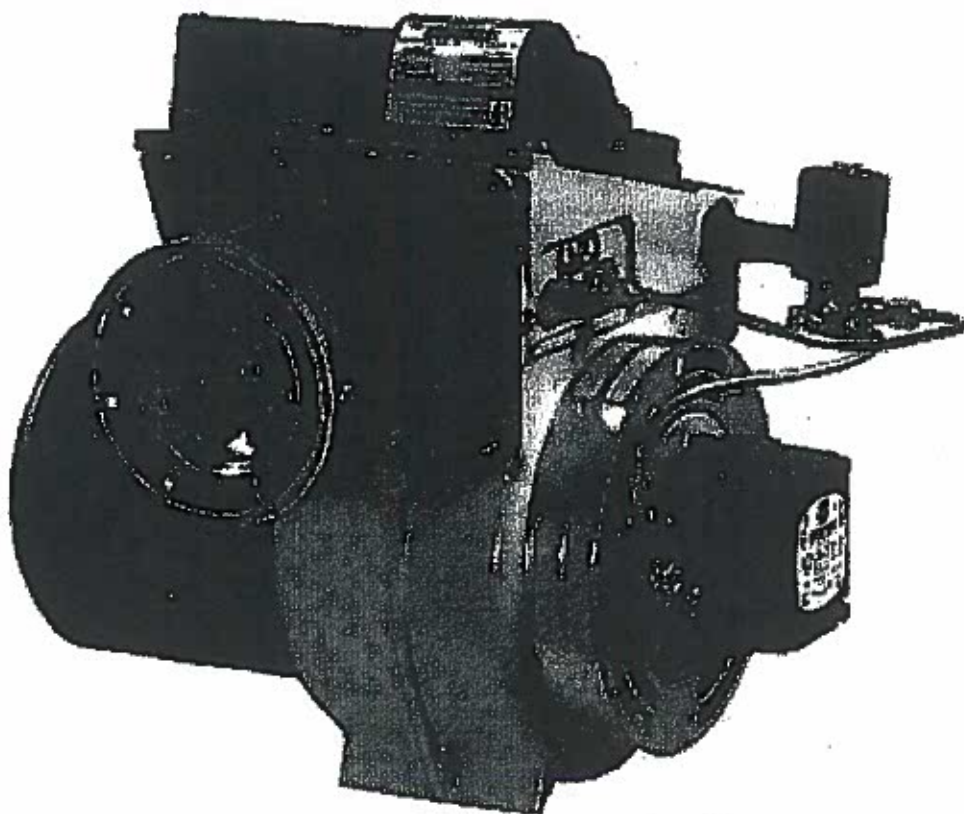
**Forced Air Incinerator PARTS LIST
(CY 1013/1020/2020/1050/2050 FA "D")**

Description	Part #
Gun Burner Beckett, WIC 201 x 6", diesel fired	7007006
Gun Burner Midco J83DS, natural gas or LPG fired	7009000
Air Tube Combination for WIC 201	7900188
Coupling, Flex for WIC 201	7009183
Fuel Pump A2YA7916 Suntec	7009182
Blower Wheel for WIC 201	7009184
Motor 1/3 HP for WIC 201	7009186
Transformer, Ignition "S" for WIC 201	7009187
Stainless Steel Stack, 15" dia x 10' (CY 1050/2050)	7030101
Stainless Steel Stack, 13" dia x 10' (CY 1020/2020)	7020101
Stainless Steel Stack, 10" dia x 2m (CY 1013)	
Spark Arrestor, Stainless Steel 15" (CY 1050/2050)	7030107
Spark Arrestor, Stainless Steel 13" (CY 1020/2020)	7020107
Spark Arrestor, Stainless Steel 10" (CY 1013)	
Stack crating for shipping 13" stack	7020102
Stack crating for shipping 15" stack	7030102
Nozzle (specify GPH, angle, pattern)	7006122
Gasket, Ceramic Fibre 1/8" x 2" (price per foot)	7000062
Gasket Cement, HT Silicone Tube	7000064
Refractory Cement Bag	7000120
Timer, 60 min Spring Wound	7000145
Timer, Blower 120m Spring Wound	7000146
Filter Adaptor	7001116
Filter, Fuel LFF22	7001117
Fuel Tank, 1000 L Double Wall Enviro	7041112
Delhi Blower D530 (CY 2050-models older than 2007)	7000054
AMU625 Blower (CY2050FA D)	7000058
AMU Secondary Blower 245 (CY2050/2020) (replaces the Delhi D530 on 2007 and newer models)	7000075
AMU 400 Blower (CY1020FA D) (CY 1020/ 2020/ 1013)	7000055

20204 - 110 Ave, Edmonton, Alberta, T5S 1X8, Canada. Tel: (780) 447-5052, Fax: (780) 447-4912.
Visit us at: www.westlandenvironmental.com

Models SF & SM Oil Burners

WIC 201 Burner



WARNING

Potential for Fire, Smoke and Asphyxiation Hazards



Incorrect installation, adjustment, or misuse of this burner could result in death, severe personal injury, or substantial property damage.

To the Homeowner or Equipment Owner:

- Please read and carefully follow all instructions provided in this manual regarding your responsibilities in caring for your heating equipment.
- Contact a professional, qualified service agency for installation, start-up or service work.
- Save this manual for future reference.

To the Professional, Qualified Installer or Service Agency:

- Please read and carefully follow all instructions provided in this manual before installing, starting, or servicing this burner or heating system.
- The installation must be made in accordance with all state and local codes having jurisdiction.

Table of Contents

Owner's Information	3
Hazard Definitions	4

Information To Be Used Only By Qualified Service Technicians

General Information	4
Table 1 Burner Specification	4
Notice Special Requirements	5
Table 2 Air Tube Combination (ATC) Codes	5
Inspect/Prepare Installation Site	5
Chimney or Vent	5
Combustion Air Supply	6
Clearances to burner and appliance	6
Combustion chamber - Burner Retrofitting	6
Prepare the Burner	6
Burner Fuel Unit	6
Attach Air Tube	6
Install Burner Nozzle	7
Check/Adjust Electrodes	7
Servicing nozzle line assembly	7
Check/Adjust 'Z' Dimension - F Heads	8
Mount Burner on Appliance	8
Mounting Options	8
Mounting Dimensions	8
Connect Fuel Lines	10
Wire Burner	10
Burner Packaged with Appliance	10
Burner Installed at Job Site	10
Start-up Burner/Set Combustion	12
Set Combustion with Test Instruments	13
Perform Regular Maintenance	14
Parts Diagram	16
Beckett Limited Warranty Information	

Owner's Information

To the Owner:

Thank you for purchasing a Beckett burner for use with your heating appliance. Please pay attention to the Safety Warnings contained within this instruction manual. Keep this manual for your records and provide it to your qualified service agency for use in professionally setting up and maintaining your oil burner.

Your Beckett burner will provide years of efficient operation if it is professionally installed and maintained by a qualified service technician. If at any time the burner does not appear to be operating properly, **immediately contact your qualified service agency** for consultation.

We recommend annual inspection/service of your oil heating system by a qualified service agency.

Daily – Check the room in which your burner/appliance is installed. Make sure:

- Air ventilation openings are clean and unobstructed
- Nothing is blocking burner inlet air openings
- No combustible materials are stored near the heating appliance
- There are no signs of oil or water leaking around the burner or appliance

Weekly

- Check your oil tank level. Always keep your oil tank full, especially during the summer, in order to prevent condensation of moisture on the inside surface of the tank.

Owner's Responsibility



Incorrect installation, adjustment, and use of this burner could result in severe personal injury, death, or substantial property damage from fire, carbon monoxide poisoning, soot or explosion.

Contact a professional, qualified service agency for the installation, adjustment and service of your oil heating system. This work requires technical training, trade experience, licensing or certification in some states and the proper use of special combustion test instruments.

Please carefully read and comply with the following instructions:

- Never store or use gasoline or other flammable liquids or vapors near this burner or appliance.
- Never attempt to burn garbage or refuse in this appliance.
- Never attempt to light the burner/appliance by throwing burning material into the appliance.
- Never attempt to burn any fuel not specified and approved for use in this burner.
- Never restrict the air inlet openings to the burner or the combustion air ventilation openings in the room.

NOTICE

This manual contains information that applies to both SM and SF burners. These burners may appear to be basically identical, but there are differences in design and performance. Please review the comparison chart below:

Feature	SM	SF
Firing Rate Range	1.25 to 3.00 gph	1.25 to 5.50 gph
Motor	1/5 HP	1/4 HP
Fuel pump capacity	3 gph (standard)	7 gph (standard)
UL Air Tube Combinations	See Table 2	See Table 2
Blocking oil solenoid valve	Optional	Required above 3 gph
Primary control lockout timing	15 to 45 seconds (optional)	15 seconds maximum

Hazard Definitions

! DANGER Indicates an imminently hazardous situation, which, if not avoided, will result in death, serious injury, or property damage.

! WARNING Indicates a potentially hazardous situation, which, if not avoided, could result in death, severe personal injury, and/or substantial property damage.

! CAUTION Indicates a potentially hazardous situation, which, if not avoided, may result in personal injury or property damage.

Within the boundaries of the hazard warning, there will be information presented describing consequences if the warning is not heeded and instructions on how to avoid the hazard.

NOTICE

Intended to bring special attention to information, but not related to personal injury or property damage.

General Information

Table 1 – Burner Specifications

Model SM Capacity (Note 1)	Firing rate range: 01.25 – 3.00 GPH Input: 175,000 – 420,000 Btu/hr
Model SF Capacity (Note 1)	Firing rate range: 1.25 – 5.50 GPH Input: 175,000 – 770,000 Btu/hr
Certifications/ Approvals	Model SM - UL listed to comply with ANSI/UL296 & certified to CSA B140.0. Model SF - UL listed to comply with ANSI/UL296 & certified to CSA B140.0.
Fuels	U. S.: No.1 or No.2 heating oil only (ASTM D396) Canada: No. 1 stove oil or No. 2 furnace oil only
Electrical	Power supply: 120 volts AC, 60 Hz, single phase Operating load (SM): 5.8 Amps max Operating load (SF): 7.1 Amps max Motor (SM): 1/5 hp, 3450 rpm, NEMA 'N' flange, manual reset over load protection Motor (SF): 1/4 hp, 3450 rpm, NEMA 'N' flange, manual reset over load protection Ignition: ... Continuous duty solid-state igniter
Fuel pump	Outlet pressure: Note 2
Air tube	ATC code: See Table 2
Dimensions (Standard)	Height 12.5 inches Width 15 inches Depth 8.50 inches Air tube diameter 4.00 inches
Air tube	ATC code: See Table 2

Note 1: Approval agency listed rating for Model SM is 1.25 to 3.00 gph and Model SF is 1.25 to 5.50 gph. However, the firing rate range is limited by the specific air tube combination being used. Refer to Table 2.


Note 2: UL Recognized to 4.0 GPH with a CleanCut pump for use in pressure washers.

Note 3: See appliance manufacturer's burner specifications for recommended pump discharge pressure.

• Notice Special Requirements

- For recommended installation practice in Canada, refer to the latest version of CSA Standard B139 & B140.
- Concealed damage — If you discover damage to the burner or controls during unpacking, notify the carrier at once and file the appropriate claim.
- When contacting Beckett for service information — Please record the burner serial number (and have available when calling or writing). You will find the serial number on the silver label located on the left rear of the burner. Refer to Figure 1.

Professional Service Required

 **Incorrect installation, adjustment, and use of this burner could result in severe personal injury, death, or substantial property damage from fire, carbon monoxide poisoning, soot or explosion.**

Please read and understand the manual supplied with this equipment. This equipment must be installed, adjusted and put into operation only by a qualified individual or service agency that is:

- Licensed or certified to install and provide technical service to oil heating systems.
- Experienced with all applicable codes, standards and ordinances.
- Responsible for the correct installation and commission of this equipment.
- Skilled in the adjustment of oil burners using combustion test instruments.

The installation must strictly comply with all applicable codes, authorities having jurisdiction and the latest revision of the National Fire Protection Association Standard for the Installation of Oil-burning Equipment, NFPA 31 (or CSA B139 and B140 in Canada).

Regulation by these authorities take precedence over the general instructions provided in this installation manual.

Table 2 – Air Tube Combination (ATC) codes

Firing Rate (gph)	Head	Static plate size	ATC Codes for usable air tube lengths ('A' in inches; See Figure 3.)			
(min-max)		(inches)	6-5/8	9	13	16
For SF Burner Only						
1.25-2.25	F12	2-3/4	SF65VW	SF90VW	SF130VW	SF160VW
1.75-2.75	F22	2-3/4	SF65VP	SF90VP	SF130VP	SF160VP
1.75-3.25	F220	None	SF65FD	SF90FD	SF130FD	SF160FD
2.5-5.5	F310	None	SF65FU	SF90FU	SF130FU	SF160FU
For SM Burner Only						
1.25-2.00	F12	2-3/4	SM65VW	SM90VW	SM130VW	SM160VW
2.00-3.00	F220	None	SM65FF	SM90FF	SM130FF	SM160FF
2.00-3.00	F22	None	SM65VM	SM90VM	SM130VM	SM160VM

Inspect/Prepare Installation Site

• Chimney or vent

- Inspect the chimney or vent, making sure it is properly sized and in good condition for use.
- For those installations not requiring a chimney, such as through-the-wall vented appliances, follow the instructions given by the appliance and power venter (if used) manufacturers.

• Combustion air supply

Adequate Combustion and Ventilation Air Supply Required

Failure to provide adequate air supply could seriously affect the burner performance and result in damage to the equipment, asphyxiation, explosion or fire hazards.

- The burner cannot properly burn the fuel if it is not supplied with a reliable combustion air source.
- Follow the guidelines in the latest editions of the NFPA 31 and CSA-B139 regarding providing adequate air for combustion and ventilation.

See NFPA 31 Standard for complete details.

Appliance located in confined space

The confined space should have two (2) permanent openings: one near the top of the enclosure and one near the bottom of the enclosure. Each opening shall have a free area of not less than (1) one square inch per 1,000 BTU's per hour of the total input rating of all appliances within the enclosure. The openings shall have free access to the building interior, which should have adequate infiltration from the outside.

Exhaust fans and other air-using devices

Size air openings large enough to allow for all air-using devices in addition to the minimum area required for combustion air. If there is any possibility of the equipment room developing negative pressure (because of exhaust fans or clothes dryers, for example), either pipe combustion air directly to the burner or provide a sealed enclosure for the burner and supply it with its own combustion air supply.

• Clearances to burner and appliance

- Provide space around burner and appliance for easy service and maintenance.
- Check minimum clearances against those shown by the appliance manufacturer and by applicable building codes.

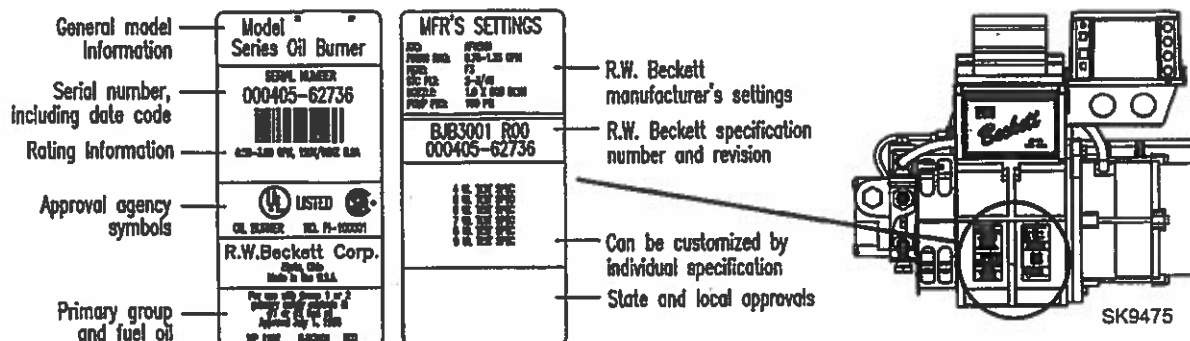
• Combustion chamber — Burner retrofitting

Verify that the appliance combustion chamber provides at least the minimum dimensions given in Table 3.

Table 3. Chamber Dimensions

Chamber Dimensions (inches)					
Firing Rate (GPH)	Round I.D.	Rectangular		Height	Floor to nozzle
		Width	Length		
1.25	11	10	11	12	5-6
1.50	12	11	12	13	6-7
2.00	14	12	15	13	6-7
2.50	16	13	17	14	7-8
3.00	18	14	18	15	7-8
3.50	19	15	19	15	7-8
4.00	20	16	21	16	8-9
5.00	23	18	23	18	9-10
5.50	24	19	24	19	10-11

Figure 1. Burner Label Location



Protect Steel Combustion Chamber From Burnout

Failure to comply could result in damage to the heating equipment and result in fire or asphyxiation hazards.

- When retrofitting appliances that have unlined stainless steel combustion chambers, protect the chamber by lining the inside surfaces with a ceramic fiber blanket, such as a wet-pac or other suitable refractory material.
- Some steel chambers may not require liners because the appliance was designed and tested for use with flame retention burners. Refer to the manufacturer's instructions.

Prepare the Burner

• Burner fuel unit

Verify that the burner fuel unit is compatible with the oil supply system. For more details, refer to "Connect fuel lines" later in this manual.

• Attach air tube (if not already installed)

If using a flange and gasket, slide them onto the air tube. Then attach the air tube to the burner chassis using the four sheet metal screws provided. Refer to Figure 3 for details.

• Install burner nozzle (if not already installed)

1. Remove the plastic plug protecting the nozzle adapter threads
2. Place a $\frac{3}{4}$ " open-end wrench on the nozzle adapter. Insert the nozzle into the adapter and finger tighten. Finish tightening with a $\frac{5}{8}$ " open-end wrench. Use care to avoid bending the electrodes.



WARNING Correct Nozzle and Flow Rate Required



Incorrect nozzles and flow rates could result in impaired combustion, under-firing, over-firing, sooting, puff-back of hot gases, smoke and potential fire or asphyxiation hazards.

Use only nozzles having the brand, flow rate (gph), spray angle and pattern specified by the appliance manufacturer.

Follow the appliance manufacturer's specifications for the required pump outlet pressure for the nozzle, since this affects the flow rate.

- Nozzle manufacturers calibrate nozzle flow rates at 100 psig.
- When pump pressures are higher than 100 psig, the actual nozzle flow rate will be greater than the gph stamped on the nozzle body. (Example: A 1.00 gph nozzle at 140 psig = 1.18 gph)

Securely tighten the nozzle (torque to 90 inch pounds). For typical nozzle flow rates at various pressures refer to Table 5.

Table 5. Nozzle Flow Rate by Size

Nozzle flow rate U. S. gallons per hour of No. 2 fuel oil when pump pressure (psig) is:					
Nozzle size (rated at 100 psig)	125 psig	140 psig	150 psig	175 psig	200 psig
1.25	1.39	1.48	1.53	1.65	1.77
1.35	1.51	1.60	1.65	1.79	1.91
1.50	1.68	1.77	1.84	1.98	2.12
1.65	1.84	1.95	2.02	2.18	2.33
1.75	1.96	2.07	2.14	2.32	2.48
2.00	2.24	2.37	2.45	2.65	2.83
2.25	2.52	2.66	2.76	2.98	3.18
2.50	2.80	2.96	3.06	3.31	3.54
2.75	3.07	3.25	3.37	3.64	3.90
3.00	3.35	3.55	3.67	3.97	4.24
3.25	3.63	3.85	3.98	4.30	4.60
3.50	3.91	4.14	4.29	4.63	4.95
3.75	4.19	4.44	4.59	4.96	5.30
4.00	4.47	4.73	4.90	5.29	-
4.50	5.04	5.32	5.51	-	-
5.00	5.59	-	-	-	-
5.50	-	-	-	-	-

Table 6. Nozzle Spray Angles

Recommended nozzle spray angles	
"F" head	70°, 80° or 90° nozzle

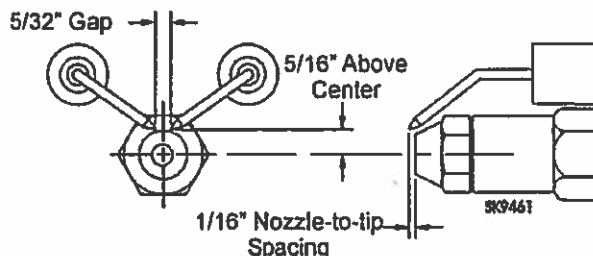
Note: Always follow the appliance manufacturer's nozzle specification, when available.

6104BSF/SM R03

3. If the nozzle is already installed, remove the nozzle line assembly to verify that the nozzle size and spray pattern are correct for the application (per appliance manufacturer's information). Verify that the electrode tip settings comply with Figure 2.
4. If the nozzle is not installed, obtain a nozzle having the capacity and spray angle specified in the appliance manufacturer's information. For conversions or upgrades, when information is not available for the application:
 - Refer to Table 6 to select the mid-range nozzle spray angle for the head type being used.
 - Fire the burner and make sure the combustion is acceptable and the flame is not impinging on chamber surfaces.
 - If a shorter flame is needed, select a wider spray angle. If a longer flame is needed, select a narrower spray angle.
 - Either hollow or solid spray patterns may be used. If combustion results are not satisfactory with the selected spray pattern, try the other pattern.

• Check/adjust electrodes

Figure 2. – Electrode Tip Adjustment



Check the electrode tip settings. Adjust if necessary to comply with the dimensions shown in Figure 2. To adjust, loosen the electrode clamp screw and slide/rotate electrodes as necessary. Securely tighten the clamp screw when finished.

• Servicing nozzle line assembly

1. Turn off power to burner before proceeding.
2. Disconnect oil connector tube from nozzle line.
3. Loosen the two screws securing igniter retaining clips and rotate both clips to release igniter baseplate. Then tilt igniter back on its hinge.
4. Remove splined nut.
5. "F" head air tube. - Remove nozzle line assembly from burner, being careful not to damage the electrodes or insulators while handling. To ease removal of long assemblies (over 9 inches), rotate assembly 180° from installed position after pulling partially out of tube.
6. To replace the nozzle assembly, reverse the above steps.

Mount Burner on Appliance



Do Not use Adjustable Mounting Flange on Mobile Units

The shock and vibration could cause loss of burner alignment and insertion problems resulting in flame impingement, heavy smoke, fire and equipment damage.

- Only use specified factory-welded flange and air tube combinations.

• Mounting options

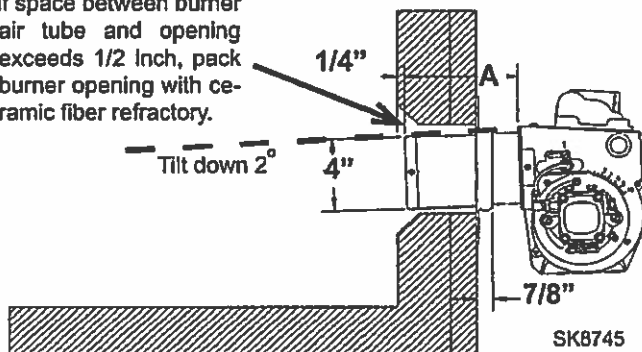
Bolt the burner to the appliance using the factory-mounted flange or an adjustable flange.

• Mounting dimensions

1. When using the Beckett universal adjustable flange, mount the air tube at a 2° downward pitch unless otherwise specified by the appliance manufacturer.
2. Verify that the air tube installed on the burner provides the correct insertion depth. See Figure 3.
3. The end of the air tube should normally be 1/4" back from the inside wall of the combustion chamber. Never allow the leading edge of the head assembly to extend into the chamber, unless otherwise specified by the heating appliance manufacturer. Carefully measure the insertion depth when using an adjustable flange. Verify the insertion depth when using a welded flange.

Figure 3. – Mounting Burner in Appliance

If space between burner air tube and opening exceeds 1/2 inch, pack burner opening with ceramic fiber refractory.



• Connect fuel lines

Carefully follow the fuel unit manufacturer's literature and the latest edition of NFPA 31 for oil supply system specifications.



Do Not Install By-pass Plug with 1-Pipe System

Failure to comply could cause immediate pump seal failure, pressurized oil leakage and the potential for a fire and injury hazard.

- The burner is shipped without the by-pass plug installed. **EXCEPTION:** Unless specified by the equipment manufacturer and noted on the label at top of pump cover.
- Install the by-pass plug in two-pipe oil supply systems **ONLY**.



Oil Supply Pressure Control Required

Damage to the filter or pump seals could cause oil leakage and a fire hazard.

- The oil supply inlet pressure to the burner **cannot exceed 3 psig**.
- Insure that a pressure limiting device is installed in accordance with the latest edition of NFPA 31.
- Do not install valves in the return line. (NFPA 31, Chapter 8)
- **Gravity Feed Systems:** Always install an anti-siphon valve in the oil supply line or a solenoid valve (RWB Part # 2182602U or 2233U) in the pump/nozzle discharge tubing to provide backup oil flow cut-off protection.

Fuel supply level with or above burner –

The burner may be equipped with a single-stage fuel unit for these installations. Connect the fuel supply to the burner with a single supply line if you want a one-pipe system (making sure the bypass plug is NOT installed in the fuel unit.) Manual bleeding of the fuel unit is required on initial start-up. If connecting a two-pipe fuel supply, install the fuel unit bypass plug.

Fuel supply below the level of the burner –

When the fuel supply is more than eight feet below the level of the burner, a two-pipe fuel supply system is required. Depending on the fuel line diameter and horizontal and vertical length, the installation may also require a two-stage pump. Consult the fuel unit manufacturer's literature for lift and vacuum capability.

Check/Adjust 'Z' Dimension for 'F' Heads

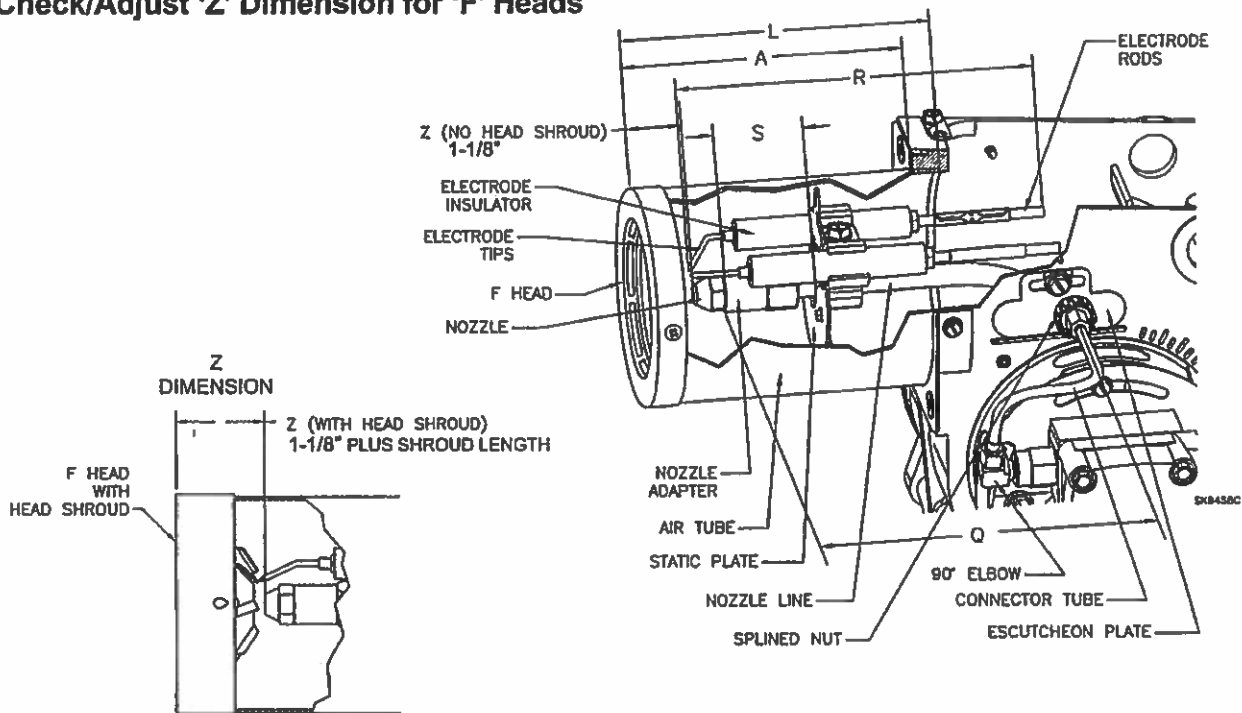


Figure 4. 'F' Head

• Check/Adjust 'Z' Dimension - 'F' heads

Adjust the 'Z' dimension to the required specification.

Incorrect Adjustments could cause combustion problems, carbon deposition from flame impingement, heavy smoke generation and fire hazard.

- Make all adjustments exactly as outlined in the following information.

1. The important 'Z' dimension is the distance from the face of the nozzle to the flat face of the head (or heat shield, if applicable). This distance for F heads is $1\frac{1}{8}$ ($1\frac{3}{8}$ if the air tube has a heat shield). The "Z" dimension is factory set for burners shipped with the air tube installed. Even if factory set, verify that the "Z" dimension has not been changed.
2. Use the following procedure to adjust the "Z" dimension, if it is not correct:
 - Turn off power to the burner.
 - Disconnect the oil connector tube from the nozzle line
 - See above figure. Loosen the splined nut from the nozzle line. Loosen the hex head screw securing the escutcheon plate to the burner housing.
 - Place the end of a ruler at the face of the nozzle and, using a straight edge across the head, measure the distance to the face of the head. A Beckett T501 or T650 gauge may also be used.

- Slide the nozzle line forward or back until the Z dimension for F heads is $1\frac{1}{8}$ ($1\frac{1}{8}$ plus shroud length, if using a straight edge).
 - Tighten the hex head screw to secure the escutcheon plate to the burner chassis. Then tighten the splined nut and attach the oil connector tube.
3. Recheck the "Z" dimension periodically when servicing to ensure the escutcheon plate has not been moved. You will need to reset the "Z" dimension if you replace the air tube or nozzle line assembly. The Beckett Z gauge (part number Z-2000) is available to permit checking the F head "Z" dimension without removing the burner from the appliance.

• Burner Dimensions - Models SM & SF

Dimension (inches)	F Head
A = Usable air length (inches)	(Measure accurately)
L (Total tube length)	$A + \frac{1}{2}$
R (electrode length), $\pm \frac{1}{4}$	$A + 2 - \frac{1}{4}$
S (adapter to static plate), $\pm \frac{1}{16}$	(Note 1)
Q (nozzle line length),	$A + \frac{15}{16}$
Z (F head w/o head shroud)	$1\frac{1}{8}$
Z (F head with head shroud)	$1\frac{1}{8} + \text{shroud length. (Note 2)}$

Note 1: $1\frac{3}{8}$ for dimension A less than 4"; $1\frac{5}{8}$ for dimension A from 4" through $4\frac{1}{2}$ "; $2\frac{13}{32}$ for dimension A greater than $4\frac{1}{2}$ ".
 Note 2: When using a straight edge.

Fuel line installation –

CAUTION Do Not Use Teflon Tape

Damage to the pump could cause impaired burner operation, oil leakage and appliance soot-up.

- Never use Teflon tape on fuel oil fittings.
- Tape fragments can lodge in fuel line components and fuel unit, damaging the equipment and preventing proper operation.
- Use of Teflon tape will void the Suntec warranty.
- Use oil-resistant pipe sealant compounds.

Continuous lengths of heavy wall copper tubing are recommended. **Always use flare fittings. Never use compression fittings.**

- Always install fittings in accessible locations. Proper routing of fuel lines is required to prevent air cavitation and vibration.

Fuel line valve and filter –

- Install two high quality fusible-handle design shut-off valves in accessible locations on the oil supply line to comply with the NFPA 31 Standard and authorities having jurisdiction. Locate one close to the tank and the other close to the burner, upstream of the filter.
- Install a generous capacity filter inside the building between the fuel tank shutoff valve and the burner, locating both the filter and the valve close to the burner for ease of servicing. Filter should be rated for 50 microns or less.

Wire Burner

WARNING Electrical Shock Hazard



Electrical shock can cause severe personal injury or death.

- Disconnect electrical power before installing or servicing the burner.
- Provide ground wiring to the burner, metal control enclosures and accessories. (This may also be required to aid proper control system operation.)
- Perform all wiring in compliance with the National Electrical Code ANSI/NFPA 70 (Canada CSA C22.1)

• **Burner packaged with appliance**

Refer to appliance manufacturer's wiring diagram for electrical connections.

• **Burner installed at jobsite**

Refer to Figure 5, for typical burner wiring, showing cad cell primary controls. Burner wiring may vary, depending on primary control actually used.

The R7184 primary control with valve-on delay (prepurge) and burner motor-off delay (postpurge), requires a constant 120 volts AC power source supplied to the BLACK wire on the control. The RED wire goes to the appliance limit circuit. Please note that other control manufacturers may use different wire colors for power and limit connections.

Start Up Burner/Set Combustion

WARNING Explosion and Fire Hazard



Failure to follow these instructions could lead to equipment malfunction and result in heavy smoke emission, soot-up, hot gas puff-back, fire and asphyxiation hazards.

- Do not attempt to start the burner when excess oil has accumulated in the appliance, the appliance is full of vapor, or when the combustion chamber is very hot.
- Do not attempt to re-establish flame with the burner running if the flame becomes extinguished during start-up, venting, or adjustment.
- **Vapor-Filled Appliance:** Allow the unit to cool off and all vapors to dissipate before attempting another start.
- **Oil-Flooded Appliance:** Shut off the electrical power and the oil supply to the burner and then clear all accumulated oil before continuing.
- If the condition still appears unsafe, contact the Fire Department. Carefully follow their directions.
- Keep a fire extinguisher nearby and ready for use.

1. Open the shutoff valves in the oil supply line to the burner.
2. If the air control is not preset, close air band and partially open air shutter. This is an initial air setting for the pump bleeding procedure only. Additional adjustments must be made with instruments to prevent smoke and carbon monoxide generation.
3. Set the thermostat substantially above room temperature.

Typical Burner Wiring & Burner Sequence of Operation for R7184 Control.

Refer to the appliance manufacturer's wiring diagram for actual specifications.

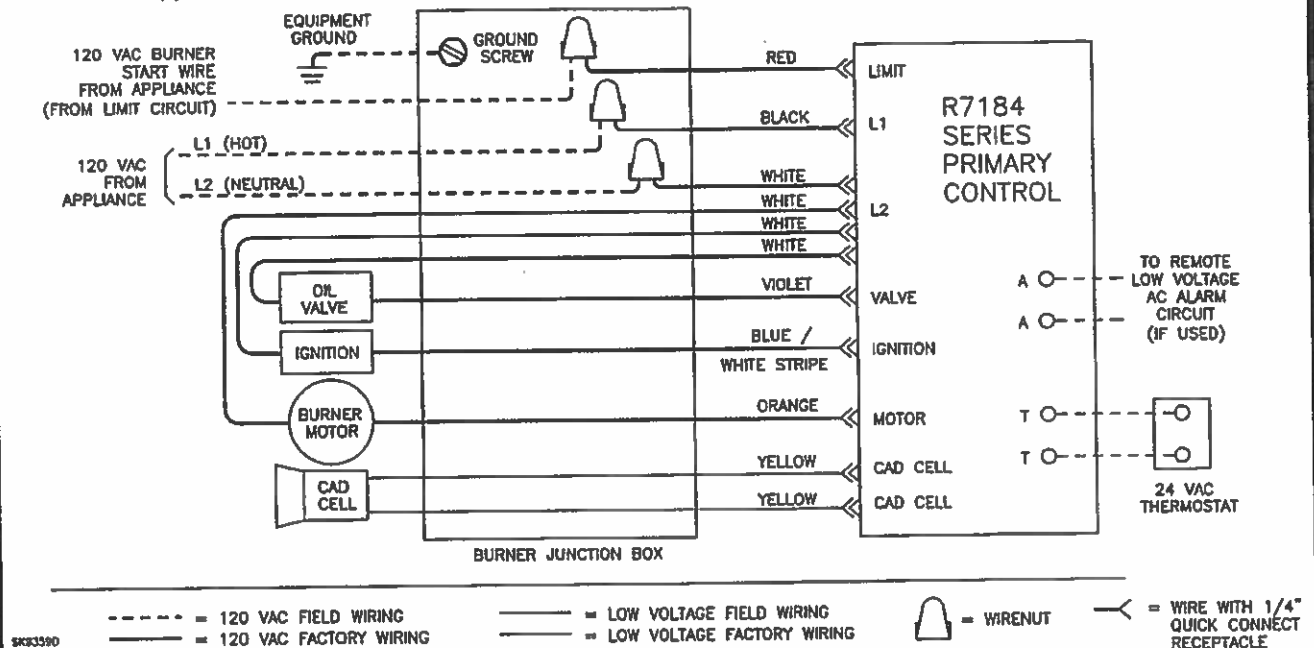
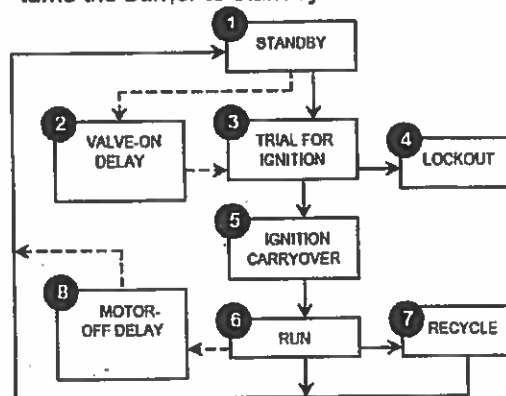


Figure 5. – Typical Burner Wiring

- 1. STANDBY.** The burner is idle, waiting for a call for heat. When a call for heat is initiated, there is a 3-10 second delay while the control performs a safe start check.
- 2. VALVE-ON DELAY.** The ignition and motor are turned on for a 15 second valve-on delay.
- 3. TRIAL FOR IGNITION (TFI).** The fuel valve is opened. A flame should be established within the 15 second lockout time.
- 4. LOCKOUT.** If flame is not sensed by the end of the TFI, the control shuts down on safety lockout and must be manually reset. If the control locks out three times in a row, the control enters restricted lockout.
- 5. IGNITION CARRYOVER.** Once flame is established, the ignition remains on for 10 seconds to ensure flame stability before turning off. If the control is wired for intermittent duty ignition, the ignition unit stays on the entire time the motor is running.
- 6. RUN.** The burner runs until the call for heat is satisfied. The burner is then sent to burner motor off delay, if applicable, or it is shut down and sent to standby.

- 7. RECYCLE.** If the flame is lost while the burner is firing, the control shuts down the burner, enters a 60 second recycle delay, and then repeats the above ignition sequence. If flame is lost three times in a row, the control locks out to prevent cycling with repetitious flame loss due to poor combustion.
- 8. BURNER MOTOR-OFF DELAY.** The fuel valve is closed and the burner motor is kept on for the selected motor-off delay time before the control returns the burner to standby.



61351

Control System Features

Feature	Interrupted Ignition	Limited reset, Limited recycle	Diagnostic LED, cad cell indicator	Valve-on delay	Burner motor off delay	Alarm Contacts
R7184A	YES	YES	YES	—	—	—
R7184B	YES	YES	YES	YES	—	—
R7184P	YES	YES	YES	YES	YES	Optional

4. Close the line voltage switch to start the burner. If the burner does not start immediately you may have to reset the safety switch of the burner primary control.
5. Bleed air from fuel unit as soon as burner motor starts rotating.
 - To bleed the fuel unit, attach a clear plastic hose over the vent fitting. Loosen the fitting and catch the oil in an empty container. Tighten the fitting when all air has been purged from the oil supply system.
 - If the burner locks out on safety during bleeding, reset the safety switch and complete the bleeding procedure. Note — Electronic safety switches can be reset immediately; others may require a three- to five-minute wait.
 - If burner stops after flame is established, additional bleeding is probably required. Repeat the bleeding procedure until the pump is primed and a flame is established when the vent fitting is closed.
 - For R7184 primary controls, see Technician's Quick Reference Guide, part number 61351 for special pump priming sequence.
 - Prepare for combustion tests by drilling a 1/4" sampling hole in the flue pipe between the appliance and the barometric draft regulator.
6. Initial air adjustment — Test the flue gas for smoke. Adjust the air shutter (and air band, if necessary) to obtain a clean flame. Now the additional combustion tests with instruments can be made

• Set combustion with instruments

1. Allow the burner to run for approximately 5 to 10 minutes.
2. Set the stack or over-fire draft to the level specified by the appliance manufacturer.
 - **Natural Draft Applications;** typically over-fire draft is -0.01" or -0.02" w.c.
 - **Direct Venting;** typically may not require draft adjustment.
 - **High Efficiency/Positive Pressure Appliances;** also vary from traditional appliances (see manufacturer's recommendations).
3. Follow these four steps to properly adjust the burner:
 - Step 1:** Adjust the air shutter/band until a trace of smoke is achieved.
 - Step 2:** At the trace of smoke level, measure the CO₂ (or O₂) . This is the vital reference point for further adjustments. Example: 13.5% CO₂ (2.6% O₂)
 - Step 3:** Increase the air to reduce the CO₂ by 1.5 to 2 percentage points. (O₂ will be increased by approximately 2.0 to 2.7 percentage points.) Example: Reduce CO₂ from 13.5% to 11.5% (2.6% to 5.3% O₂).
 - Step 4:** Recheck smoke level. It should be Zero.
 - This procedure provides a margin of reserve air to accommodate variable conditions.
 - If the draft level has changed, recheck the smoke and CO₂ levels and readjust the burner, if necessary
4. Once combustion is set, tighten all fasteners on air band, air shutter and escutcheon plate.
5. Start and stop the burner several times to ensure satisfactory operation. Test the primary control and all other appliance safety controls to verify that they function according to the manufacturer's specifications.

Perform Regular Maintenance

Annual Professional Service Required



Tampering with or making incorrect adjustments could lead to equipment malfunction and result in asphyxiation, explosion or fire.

- Do not tamper with the burner or controls or make any adjustments unless you are a trained and qualified service technician.
 - To ensure continued reliable operation, a qualified service technician must service this burner annually.
 - More frequent service intervals may be required in dusty or adverse environments.
 - Operation and adjustment of the burner requires technical training and skillful use of combustion test instruments and other test equipment.
-
- ☐ Replace the oil supply line filter. The line filter cartridge must be replaced to avoid contamination of the fuel unit and nozzle.
 - ☐ Inspect the oil supply system. All fittings should be leak-tight. The supply lines should be free of water, sludge and other restrictions.
 - ☐ Remove and clean the pump strainer if applicable.
 - ☐ Replace the nozzle with the exact brand, pattern, gph flow rate and spray angle..
 - ☐ Clean and inspect the electrodes for damage, replacing any that are cracked or chipped.
 - ☐ Check electrode tip settings. Replace electrodes if tips are rounded.
 - ☐ Inspect the igniter spring contacts.
 - ☐ Clean the cad cell lens surface, if necessary.
 - ☐ Inspect all gaskets. Replace any that are damaged or would fail to seal adequately.
 - ☐ Inspect the combustion head and air tube. Remove any carbon or foreign matter. Replace all damaged units with exact parts.
 - ☐ Clean the blower wheel, air inlet, air guide, burner housing and static plate of any lint or foreign material.

- ☐ If motor is not permanently lubricated, oil motor with a few drops of SAE 20 nondetergent oil at each oil hole. DO NOT over oil motor. Excessive oiling can cause motor failure.
- ☐ Check motor current. The amp draw should not exceed the nameplate rating.
- ☐ Check all wiring for secure connections or insulation breaks.
- ☐ Check the pump pressure and cutoff function.
- ☐ Check primary control safety lockout timing.
- ☐ Check ignition system for proper operation.
- ☐ Inspect the vent system and chimney for soot accumulation or other restriction.
- ☐ Clean the appliance thoroughly according to the manufacturer's recommendations.
- ☐ Check the burner performance. Refer to the section "Set combustion with test instruments".
- ☐ It is good practice to make a record of the service performed and the combustion test results.

• Replacing the blower wheel:

- When replacing the blower wheel, insure that the wheel is centered between the two sides of the burner housing as shown below.

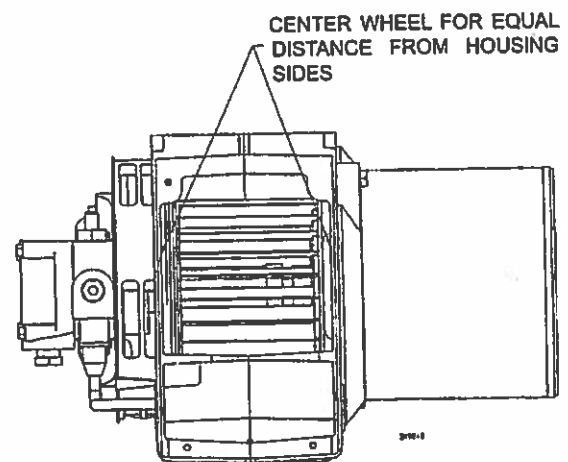
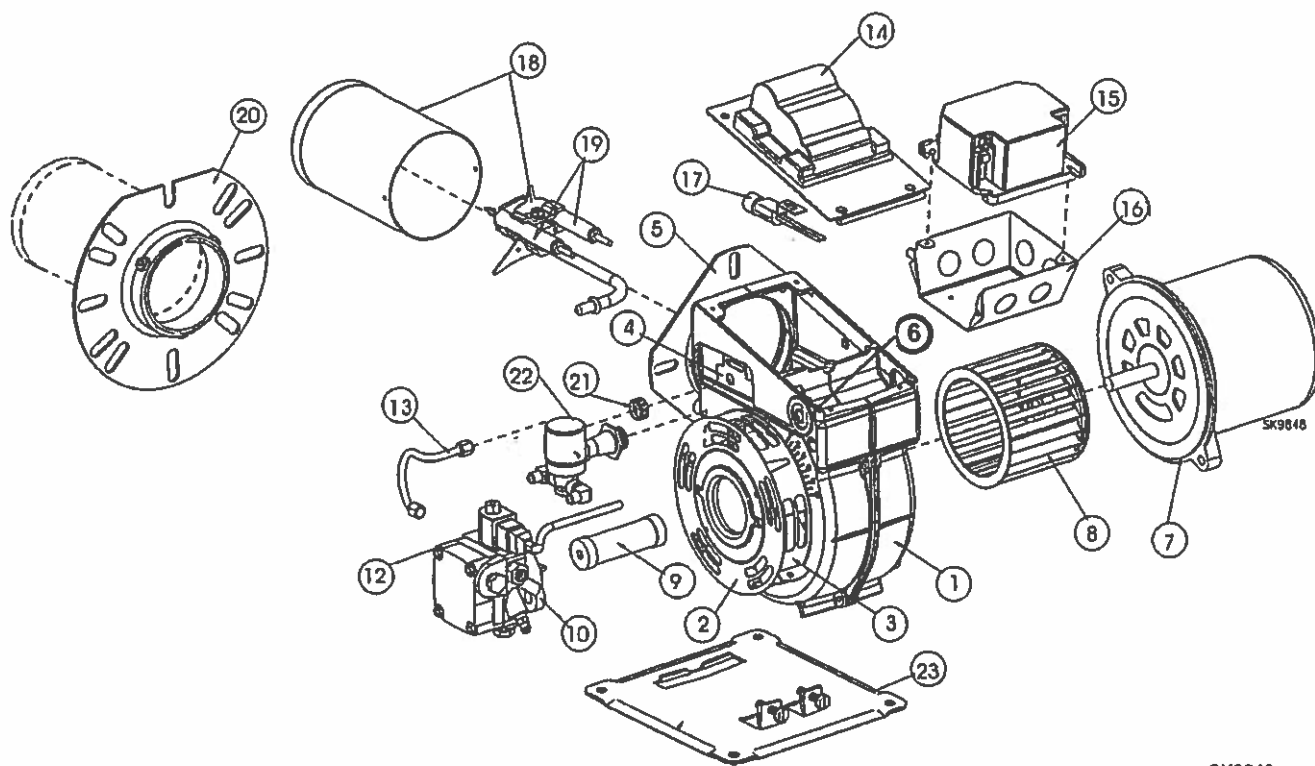


Figure 6. Blower Wheel Assembly

Burner Parts Diagram



SK9848



For best performance specify genuine *Beckett* replacement parts

#	Part No.	Description
1		Burner Housing Assembly with Inlet Bell
2	3215	Air shutter, 10 Slot
3	3819	Bulk Air Band, 10 Slot
4	3493	Nozzle-line Escutcheon Plate
5	Specify ** 3399	Unit Flange or Square Plate
Not Shown	3416	Air Tube Gasket
6	2139	Hole Plug - Wiring Box
7	2900U 2364U	Drive Motor, 1/5 HP (SM Models) Drive Motor, 1/4 HP (SF Models)
8	2383U	Blower Wheel (6-1/4 X 3-7/16)
9	2433	Flexible Coupling (Fits 5/16" pump shaft)
10	2591U 21188U	Fuel Units SF only Single-Stage 'A' Two-Stage 'B'
10	2184404U 2460	Fuel Units SM only CleanCut Single-Stage 'A'
12	2256	Pump outlet fitting
	482	Pump holding screws (not shown)
13	5394	Connector tube assembly, pump to nozzle line

#	Part No.	Description
14	51824U	Igniter and Base Plate
14	2289U	Ignition Transformer (10,000 V/23mA)
15	7455U	R7184A - Interrupted Ignition
	7456U	R7184B - Pre-purge
	7457U	R7184P - Pre and Post-purge
	7458U	R7184P w/ Alarm Contacts
16	5770	Electrical Box
17	7006U	Cad Cell Detector
18	Specify **	Air Tube Combination
19	5780	Electrode Kit - F Head up to 9"
	5782	Electrode Kit - F Head over 9"
20	5432 3616	Universal Flange w/ Gasket Gasket Only
21	3666	Splined Nut
22	2182602U	Blocking Oil Solenoid Valve
23	5685	Base Pedestal Kit

** Contact your Beckett Representative for part number and pricing.



AIR MAKE-UP UNITS

AMU Series

Construction

Welded steel housing finished in grey enamel.

Application

Available in a wide range of sizes handling 75 c.f.m. to 1100 c.f.m.

Designed to use as Air Replacement and Air Make-Up Units, for permanent installation.

To exhaust foul air and replace with fresh outside air.

By drawing on its wide range of tooled, standard parts, Airdex engineers can design a blower to meet your specific needs whether high or low air flow. AC motors, high or low resistance, single or double inlet.



Performance Data

Air Delivery (CFM) at R.P.M. Specified

Description	H.P.	R.P.M.	Free Air	1/8" SP	1/4" SP	3/8" SP	1/2" SP	3/4" SP	1" SP	1 1/4" SP
AMU 75	1/60	3000	75	61	54	43	-	-	-	-
AMU 130	1/70	1550	130	107	87	30	-	-	-	-
AMU 160	1/40	1600	165	150	135	120	104	-	-	-
AMU 245	1/20	1550	245	225	210	190	162	-	-	-
AMU 265	1/20	1610	265	250	233	215	185	-	-	-
AMU 400	1/12	1550	400	380	365	340	315	200	-	-
AMU 465	1/15	1530	465	430	397	357	308	-	-	-
AMU 525	1/4	1725	525	500	480	460	420	240	120	-
AMU 625	1/4	1725	625	600	560	540	500	420	280	100
AMU 845	1/2	1725	845	825	790	760	730	650	570	425
AMU 1100	1/3	1140	1100	1050	1000	950	860	700	-	-

Tested by The Nozzle Chamber Method as directed in A.M.C.A. Bulletin #210. Figure #4.

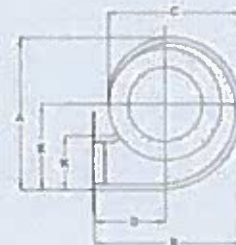
Features

115 Volt, 60 Hz

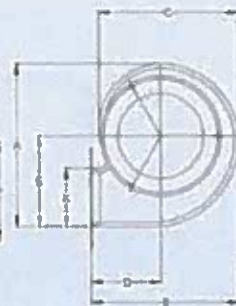
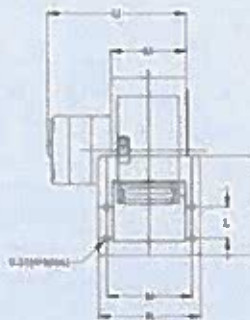
- Thermal overload protection
- Conduit wiring box
- Permanently lubricated bearings
- Horizontal or vertical operation
- Counter clockwise rotation drive side

- AMU 245, 400, 525, 625, 845 and 1100 supplied with inlet collars.
- Sleeve bearings with oilers
- 4 discharge positions

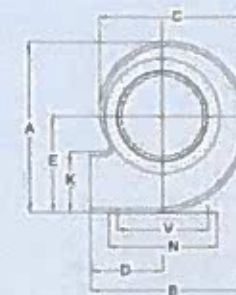
Specification Charts



Description	A	B	C	D	E	K	M	R	S	U	Weight (lbs)
AMU 75	5.34	5.17	4.68	2.50	3.02	1.92	2.75	3.38	2.88	5.35	3.4
AMU 130	7.59	7.09	6.58	3.31	4.30	2.72	3.75	4.69	3.75	6.75	4



Description	A	B	C	D	E	K	L	M	N	P	R	U	Weight (lbs)
AMU 160	7.80	7.08	6.69	3.34	4.34	2.80	1.50	3.60	4.05	4.75	4.85	6.40	5.4



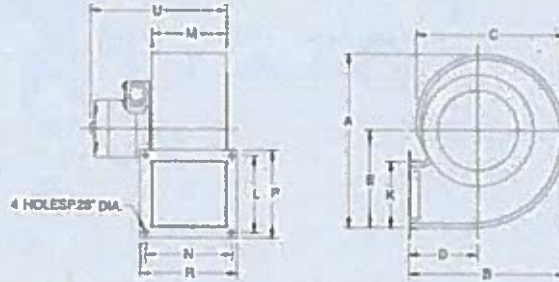
Description	A	B	C	D	E	K	L	M	N	U	V	Y	Z	Weight (lbs)
AMU 245	9.41	8.73	8.17	4.0	5.33	3.36	5.0	4.75	6.0	9.0	5.0	5.75	6.75	8
AMU 400	10.61	9.76	9.24	4.44	6.01	3.79	6.0	5.25	8.0	10.75	5.0	6.25	7.25	13



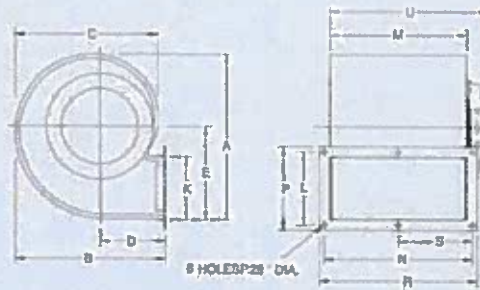
AIR MAKE-UP UNITS

AMU Series

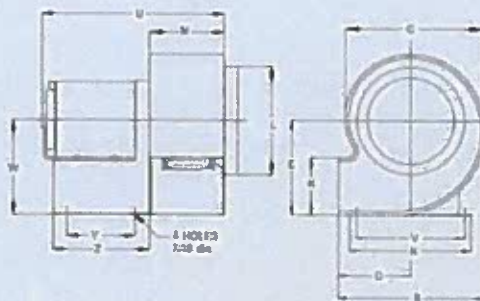
Specification Charts



Description	A	B	C	D	E	K	L	M	N	P	R	S	U	Weight (lbs)
AMU 265	9.93	9.0	8.46	3.9	5.55	3.75	4.37	4.22	4.87	5.0	5.5	-	7.65	8.05

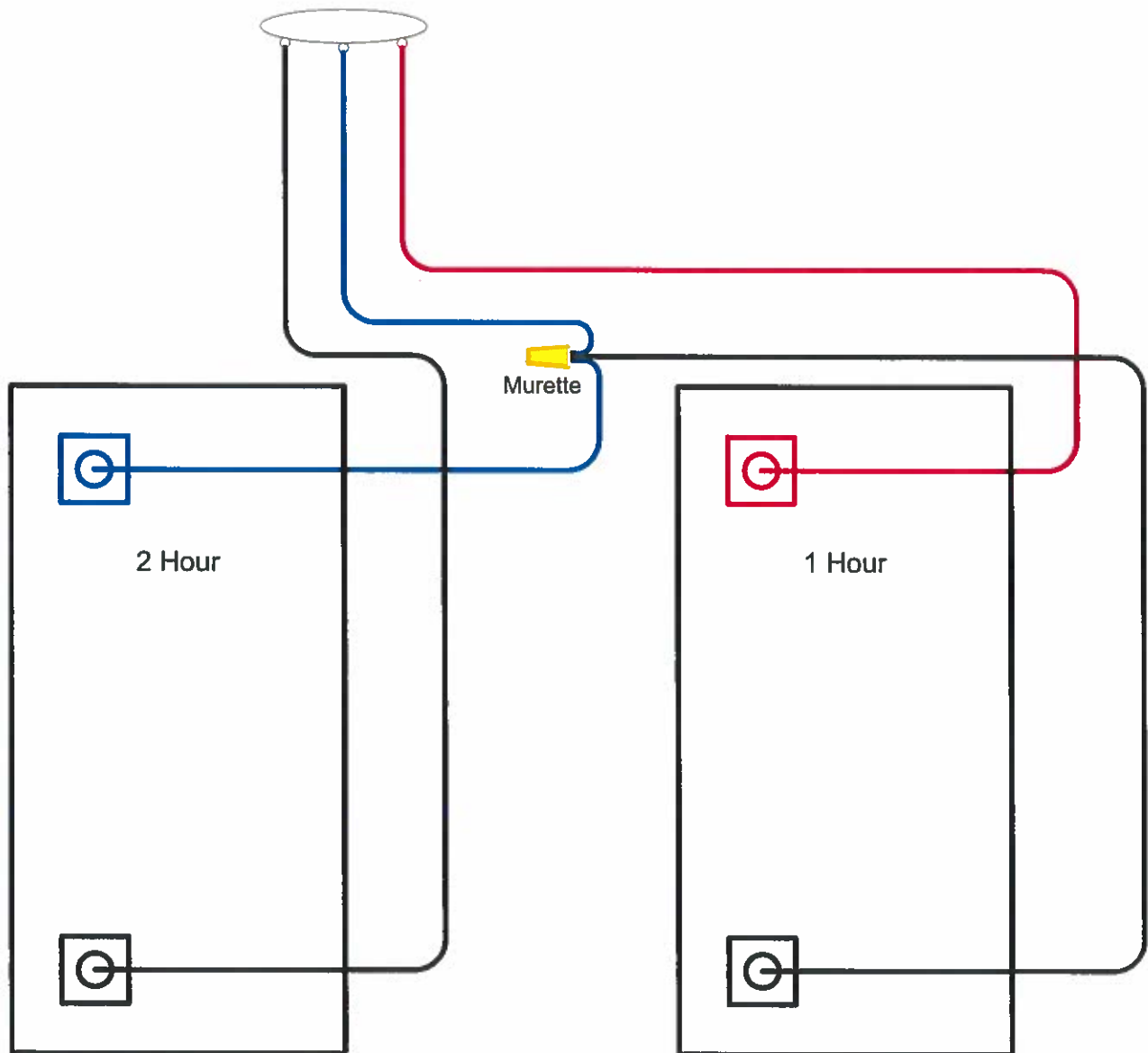


Description	A	B	C	D	E	K	L	M	N	P	R	S	U	Weight (lbs)
AMU 465	9.93	9.0	8.46	3.9	5.55	3.75	4.37	8.12	8.82	5.0	9.4	4.41	9.46	11.0

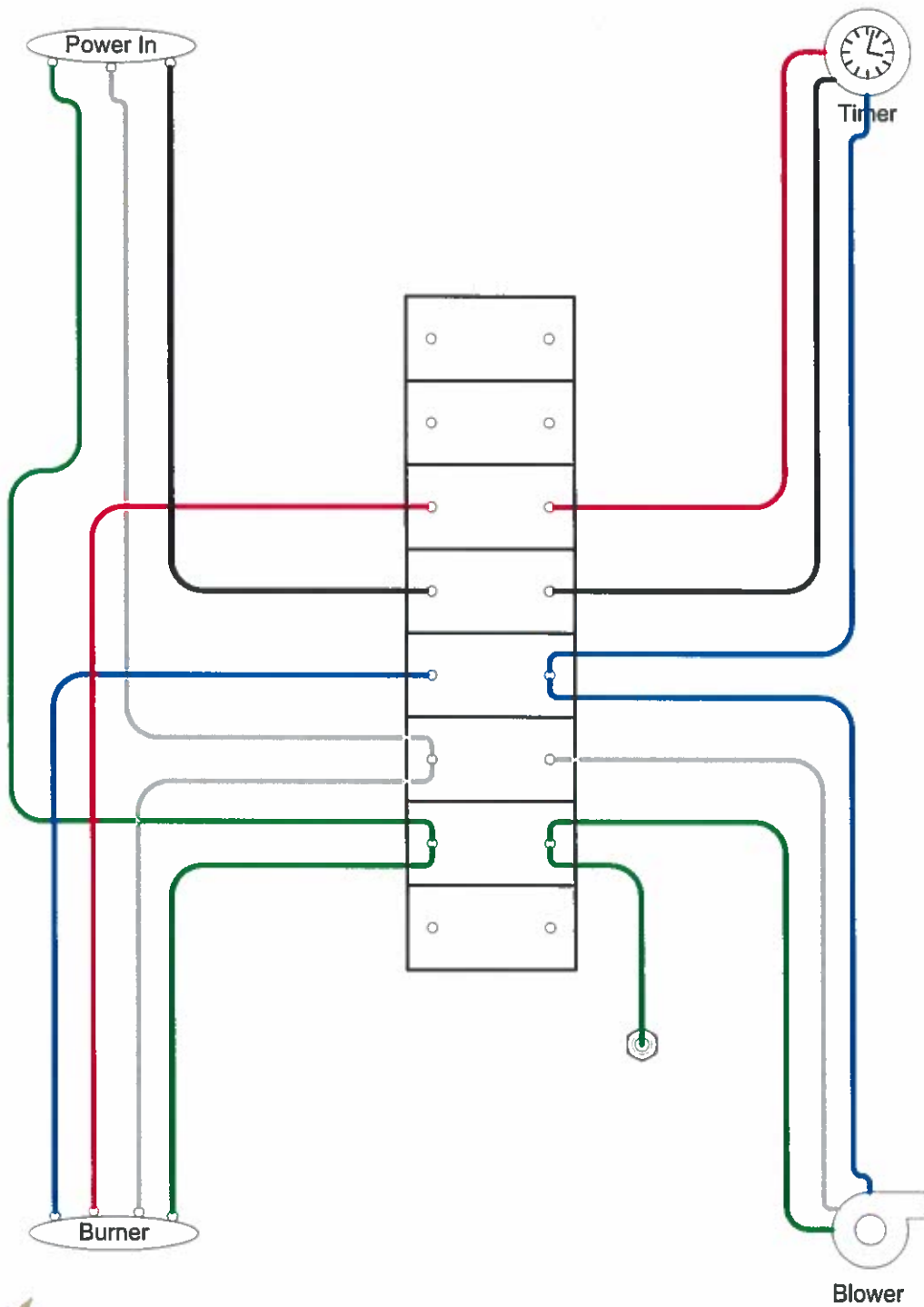


Description	A	B	C	D	E	K	L	M	N	U	V	W	Y	Z	Weight (lbs)
AMU 525	11.91	10.85	10.36	4.88	6.98	4.24	8.0	5.5	9.0	13.6	8.0	7.23	5.0	7.02	24
AMU 625	11.91	10.85	10.36	4.88	6.98	4.24	8.0	6.0	9.0	14.1	8.0	7.23	5.0	7.02	24
AMU 845	13.43	12.19	11.66	5.44	7.60	4.76	8.0	6.0	9.0	14.8	8.0	7.85	5.0	7.02	30
AMU 1100	16.58	14.62	14.06	6.34	9.51	6.28	9.0	7.0	9.0	16.6	8.0	9.81	5.0	7.02	53

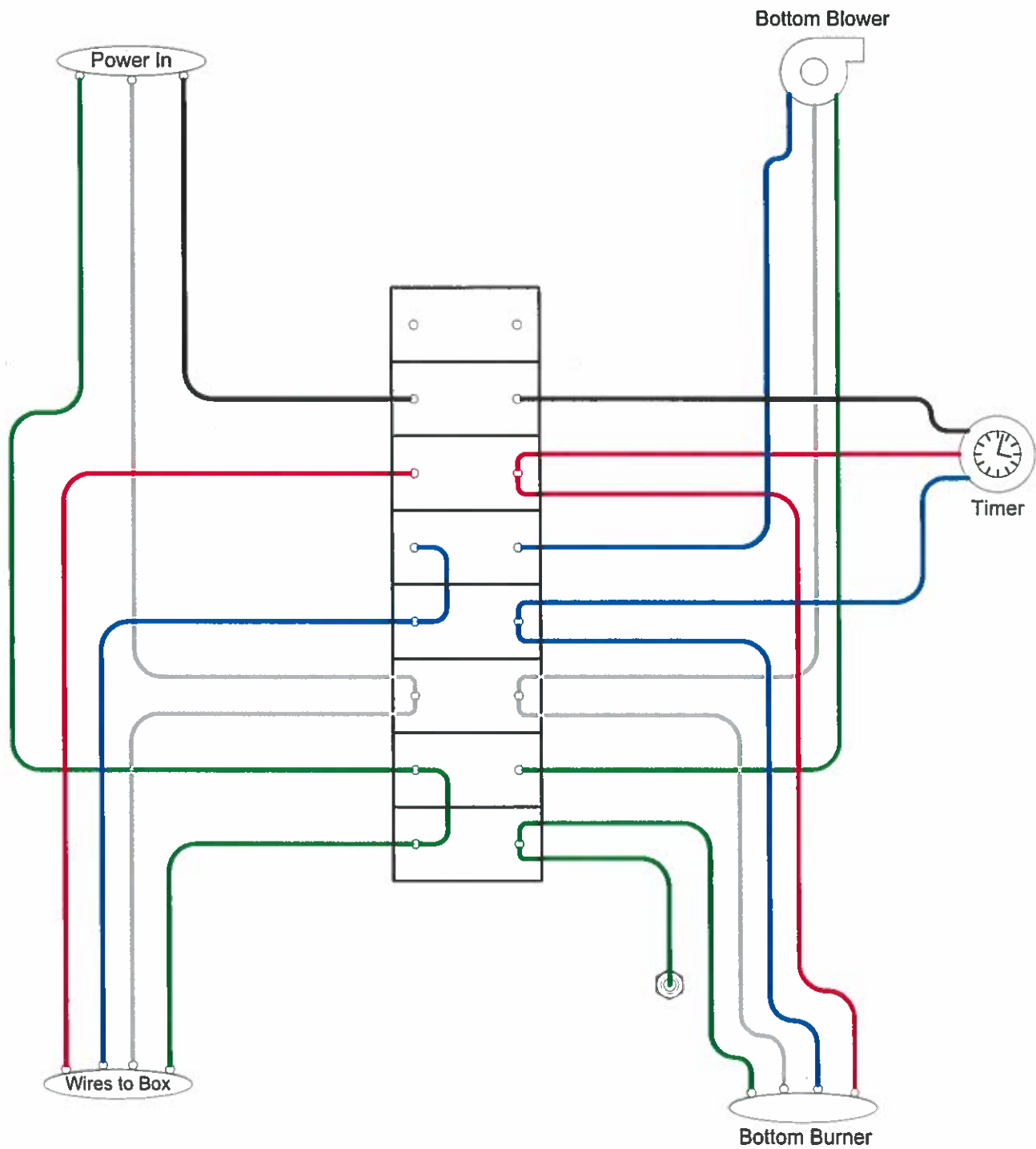
Cyclonator Timers
Wiring
CY-1020/1050 FA"D"
CY-2020/2050 FA"D"



Burner Wiring (Beckett) CY-1020/1050 FA"D"



Wiring (Beckett) CY-2020/2050 FA"D" Bottom Box



Burner Wiring (Beckett) CY-2020/2050 FA"D" Top Box

