



Kiggavik Project Environmental Impact Statement

Tier 3 Technical Appendix 2D

Conceptual Design for Ore and Special Waste Pads and Ponds



REPORT ON

Conceptual Design for Ore and Special Waste Pads and Ponds, Kiggavik Project

Submitted to:

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Executive Summary

This report presents conceptual designs for ore and special waste pads and associated sedimentation ponds for the Kiggavik site at AREVA Resources Canada Inc.'s Kiggavik Project located near Baker Lake, Nunavut. Ore and special waste that are stockpiled during operations require control and collection of drainage to prevent release of contact water to the environment. The design includes plan layouts, sections and quantities for pads and ponds including a 1.5 m thick rockfill pad to limit thaw of permafrost foundations, liner systems and also leakage detection and monitoring systems.





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1.0 INTRODUCTION

AREVA Resources Canada Inc. (AREVA) has retained Golder Associates Ltd. (Golder) to prepare concept level designs for an ore pad, a special waste pad, and associated sedimentation ponds required for the Kiggavik site, Kiggavik Project, Nunavut.

This report presents the conceptual design including a brief project description, site conditions, design criteria, design assumptions, and drawings with layouts, sections, and typical details.

This report should be read in conjunction with the Study Limitations which precede the text and form an integral part of this report.

1.1 Project Description

The Kiggavik Project is described in the 2008 Project Proposal submitted to the Nunavut Impact Review Board (NIRB) as a proposed uranium ore mining and milling operation located in the Kivalliq region of Nunavut approximately 80 km from the Hamlet of Baker Lake. The ore will be mined using open pit and underground methods and milled at the Kiggavik site to produce 4,000 tonnes per year of uranium (U) as a concentrate, commonly referred to as yellow cake.

The mining plan includes:

- An ore pad to stockpile ore from mining operations prior to being fed into the mill for processing, and
- A special waste pad to temporarily stockpile sub-economic mineralized waste rock.

These pads require systems to collect runoff water for treatment.

At the end of mine life, the special waste material is placed as backfill in a mined-out open pit and the pads and the pads and ponds are decommissioned. The proposed layout of the Kiggavik site is shown on Drawing 1 in Appendix A.





1.2 Project Reports and Documents Reviewed

Project reports and documents reviewed for this study are listed in Table 1.1.

Table 1-1: Summary of Project Documents

Report Title	Author	Document Ref.	Date
2009 Kiggavik Geotechnical and Hydrogeological Investigation	Golder	09-1362-0613	December 2009
AREVA Kiggavik Project, Hydrology Baseline Document	Golder	09-1362-0612	April 2011
Environmental Assessment – Soils and Vegetation. Supporting Document No. 2.	Urangesellschaft Canada Ltd.,		January 1990
Geotechnical Recommendations for the Proposed Kiggavik Main and Kiggavik Centre Open Pits – Draft Report	Golder	09-1362-0613/3200(A)	December 2009
Geotechnical Summary 2009 – Draft Report	Golder	09-1426-0001/2000	December 2009
Kiggavik Project Environmental Impact Statement – Hydrogeology Baseline.	AREVA Resources Canada Inc.		August 2010
Kiggavik Project Haul Road Report	EBA Engineering Consultants Ltd.	V33101016	October 2010
Kiggavik Project Mine Site Airstrip Report	EBA Engineering Consultants Ltd.	V33101016	October 2010
Kiggavik Uranium Project Environmental Assessment – Soils and Vegetation	G.M. Wickware & Associates Inc.	BEAK Ref. 2305.3	December 1989
The Kiggavik Project, Project Proposal	AREVA Resources Canada Inc.		November 2008
Report to Urangesellschaft Canada Limited on the Mining Aspects of the Proposed Kiggavik Uranium Operations	Golder	882-1421/881-1814G	August, 1989





2.0 DESIGN CRITERIA

Design criteria for the pads and sedimentation ponds based on the applicable regulations are listed in Table 2.1.

Water from precipitation and snowmelt that contacts the ore and the special waste requires containment, collection and pumping to the site water treatment plant for treatment prior to release to the environment.

The liner systems for ore and special waste pads and for the associated sedimentation ponds must therefore retain contact water and prevent release to the environment.

The ore pad and ponds are double lined with a leakage detection system. The special waste pad is single lined and does not require a leakage detection system.

Table 2-1: Design Criteria and Considerations for Pad and Sedimentation Pond Designs

Sedimentation Pond Design Criteria						
Pond Liner	Double lined with 80 mil HDPE and leakage detection system	HDPE recommended by SERM (2000). The design considers the use of LLDPE.				
Pond Sizing						
Maximum operating capacity of water treatment plant (WTP)	5,500 m ³ /d	Provided by AREVA				
Maximum anticipated inflow	Based on 24 hour PMP event	SERM (2000) PMP = Probable Maximum Precipitation				
Retention capacity in event of WTP failure	Store 24 hour PMP event	SERM (2000)				
Freeboard during design event	1 m	SERM (2000)				
Storage capacity	24 hr PMP event	SERM (2000)				
Inner Batter Slopes	2H:1V to 3H:1V	3H:1V for traffic surfaces				
Pumping Capacity	5,500 m ³ /d	Based on maximum treatment rate				
Clean-out	Must allow periodic cleanout of sediment without damage to liner					
Hydrology						
PMP Design Event	184 mm in 24 hr	Golder (2011)				
Runoff factors	100%					
Or	e and Special Waste Pad Design Cri	teria				
Pad Liner – Ore	Double lined with 80 mil HDPE	HDPE recommended by SERM (2000). The design considers the use of LLDPE.				
Pad Liner – Special Waste	Single lined with 80 mil HDPE	HDPE recommended by SERM (2000). The design considers the use of LLDPE.				
	Adequate base and cover to protect liner	SERM (2000)				
Ore pad	Drainage collection between double liners with leakage detection	SERM (2000)				
Ore slope angle	1.3H:1V	Angle of repose for end dumped rockfill materials				





Special waste slope angle	1.3H:1V with benches to a maximum of 2H:1V overall slope	Angle of repose for end dumped rockfill materials
Maximum height of ore on pad	15 m	Assumed value based on on/off load on the liner system
Maximum height of special waste on pad	40 m	Assumed value based on some traffic and higher static load over longer term on the liner system
Unit weight for ore and special waste	20 kN/m ³	Assumed
Seismic Hazard Peak Ground Acceleration (1/1000 year earthquake)	0.035	2005 National Building Code Seismic Hazard Calculation
Ore and Special Waste Pile Factors of Safety for Slope Stability		
Static Loading Conditions	1.3	BC MWRPRC (2001)
Pseudo-static Loading Conditions	1.0	CDA (2007)
Monitoring	Groundwater monitoring well network required	SERM (2009)
	Leak detection between double liner layers required	SERM (2009)

Other general considerations include:

- Storage and freeboard requirements must consider ice accumulation in the ponds during winter;
- Settlements in the foundation, including thaw induced differential settlement of permafrost foundation conditions must be considered. Ice rich permafrost in foundations must be either removed or protected against thaw settlement and instability. Similarly, active layer penetration into frost active soils should be prevented to minimize differential frost heaving and thaw settlements. Excavation of permafrost ground should be avoided where possible to prevent permafrost thaw degradation;
- Creep of ice-rich foundations must be considered;
- Sedimentation ponds must be designed to allow periodic removal of accumulated sediment. Sediment ponds can be lined with concrete with an access ramp, or a portion of the facility lined with concrete and access ramp;
- Liners on ore pads must accommodate on-off heavy equipment traffic and static loading of overlying ore without damage to the liner system;
- Liners on special waste pad must accommodate infrequent on-off heavy equipment traffic and static loading due to height of overlying special waste without damage to the liner system;
- Piles must remain stable with respect to global slope stability;
- Toe berms are required to capture rolling particles of ore and special waste that ravel off the piles; and,
- Wind considerations/dusting.





2.1 Applicable Regulations and Guidelines

A summary of regulations and guidelines that are applicable to the design are summarised in Table 2.2.

Table 2-2: List of Applicable Regulations and Guidelines

Document Title	Author	Document No.	Date
Construction Guidelines for Pollution Control Facilities at Uranium Mining and Milling Operations	SERM (Saskatchewan Environment and Resource Management)	Draft	October 2000
Environmental Guideline for the General Management of Hazardous Waste	Department of Environment, Government of Nunavut		October 2010
Environmental Protection Act	Department of Justice (Nunavut)	R.S.N.W.T 1999,c.E-7	August 2010
Spill Contingency Planning and Reporting Regulations	Department of Justice (Nunavut)	R-068-93	July 1998
Metal Mining Effluent Regulations	Minister of Justice	SOR/2002-222	January 10, 2011
Uranium Mines and Mills Regulations	Minister of Justice	SOR/2000-206	January 10, 2011
Northwest Territories Mine Health and Safety Regulations	Department of Justice, Legislation Division	R-125-95	-
Mined Rock and Overburden Piles Investigation and Design Manual Interim Guidelines, May.	BC MWRPRC (British Columbia Mine Waste Rock Pile Research Committee).	-	2001
Dam Safety Guidelines	CDA (Canadian Dam Association)	-	November 2007



3.0 SITE DESCRIPTION

Conditions at the site including climatic, geotechnical and permafrost conditions are presented.

3.1 Climate

The following climatic information is taken from Golder (2011), and is based on climate data for the Baker Lake weather station, located approximately 80 km to the east of the Kiggavik Project site.

3.1.1 Precipitation

Adjusted precipitation data derived by Environment Canada are used for design and water balance purposes. Adjusted total precipitation monthly statistics were calculated for the Baker Lake climate station for the years 1949 to 2007 and are provided in Table 3.1. The main adjustment was made for snow gauge under-catch caused by elevated wind speeds. The adjusted precipitation for the Baker Lake climate station was 40% greater than reported in climate normals. From the adjusted dataset, mean annual precipitation was estimated to be 344 mm, 168 mm (49%) of which falls as rain. Total annual precipitation is estimated to range between 195 mm and 520 mm. The highest amounts of precipitation tend to occur between July and October.

Table 3-1: Mean, Maximum, and Minimum Monthly Adjusted Precipitation for Baker Lake, 1949 to 2007

Month	Mean (mm) (rain/snow)	Maximum (mm)	Minimum (mm)
January	13.2 (0.1/13.2)	36.8	1.3
February	12.2 (0.1/12.2)	35.4	2.2
March	17.0 (0.0/17.0)	58.5	2.9
April	22.0 (0.6/21.5)	93.9	3.2
May	20.0 (6.7/13.3)	54.3	1.5
June	26.3 (21.9/4.4)	66.7	3.6
July	43.6 (43.6/0.0)	96.3	2.9
August	47.1 (46.2/1.0)	95.1	6.3
September	48.0 (37.3/10.6)	104.4	8.1
October	43.0 (8.0/34.9)	113.1	8.6
November	27.8 (0.3/27.5)	90.1	6.7
December	17.7 (0.1/17.6)	51.1	2.6
Annual	344.4 (168.9/175.5)	519.7	195.4

Rainfall intensity duration-frequency curves (IDF) were developed for Baker Lake. These data were developed by Environment Canada (2010) and are based upon historical rainfall records. The rainfall event with a 1 in 100 year return period and 24-hour duration for the Baker Lake area is 74.7 mm (Table 3.2).

The PMP event estimated value for the Kiggavik area is 184 mm over a 24 hour period (Golder 2011).





Table 3-2: Intensity Duration and Frequency Rainfall Statistics for Baker Lake (mm)

	Return Period (years)								
Duration	2	5	10	25	50	100			
5 Min	1.6	2.6	3.3	4.1	4.7	5.3			
10 Min	2.3	3.3	3.9	4.7	5.3	5.9			
15 Min	2.8	3.8	4.5	5.3	6	6.6			
30 Min	4.1	5.5	6.4	7.6	8.5	9.3			
1 Hr	6.3	8.7	10.2	12.2	13.6	15.1			
2 Hr	9.3	13.5	16.3	19.8	22.4	25			
6 Hr	16.7	22.8	26.8	32	35.8	39.5			
12 Hr	22.4	32.4	39.1	47.5	53.8	60			
24 Hr	27.3	40	48.4	59	66.9	74.7			

IDF calculated using a historical record from 1987 to 2006.

3.1.2 Air Temperature

The mean annual air temperature for Baker Lake climate station was estimated to be -12 °C. Mean, maximum, and minimum monthly temperatures are presented in Table 3.3. Mean temperatures range between -32.4 °C in January and 11.2 °C in July. Extreme temperatures have ranged between -50.6 °C and 33.6 °C in January and July, respectively.

Table 3-3: Air Temperatures for Baker Lake, 1946 to 2008

Month	Ext	remes	Me	Monthly Mean (°C)	
	Maximum (°C)	Minimum (°C)	Maximum (°C)	Minimum (°C)	()
January	-1.7	-50.6	-28.9	-35.8	-32.4
February	-4.1	-50.0	-28.6	-35.5	-32.0
March	1.5	-50.0	-22.9	-31.3	-27.1
April	19.2	-41.1	-12.7	-22.1	-17.4
May	13.9	-27.8	-2.7	-9.9	-6.3
June	28.1	-13.9	8.3	0.2	4.3
July	33.6	-1.7	16.4	5.9	11.2
August	30.9	-3.4	14.1	5.3	9.7
September	22.6	-14.4	5.8	-0.5	2.7
October	9.8	-30.6	-3.9	-10.4	-7.2
November	2.2	-42.7	-16.0	-23.8	-20.0
December	-1.1	-45.6	-24.0	-31.2	-27.7





3.1.3 **Runoff**

The following hydrological information has been obtained from Golder (2011).

Using long-term records for two decommissioned WSC hydrometric stations that were located within 70 km of the Kiggavik site, annual mean runoff the Kiggavik site is estimated at 0.0061 m³/s/km². This translates to an annual mean runoff value of 192 mm per year, which is about 56% of the long term mean precipitation value of 344 mm. Most of the runoff occurs during the snowmelt period. Table 3.4 indicates that more than half of the annual runoff occurs in June, and this proportion is higher in smaller drainage areas. Short-term records from the site stream discharge monitoring program indicate that snowmelt runoff in June can be 70 to 80% of the annual runoff volume for smaller watersheds (15 km to 50 km), and even greater for drainages with little or no lake storage and watersheds smaller than a few square kilometres.

Table 3-4: Monthly Distribution of Runoff

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Annual
Runoff (mm)	0	0	0	0	4	101	35	15	21	4	0	0	192

3.2 Geotechnical Conditions

No investigations have been conducted for the current configuration of the proposed ore pad, special waste pad or sedimentation ponds. However, geotechnical data from previous investigations conducted in 1988 include boreholes near proposed infrastructure locations. Available data are summarized here.

3.2.1 Near Surface Soils

Golder (1989) reported results of investigations at the Kiggavik site including a previous version of the site layout with a proposed haul road alignment. Borehole locations are summarized on Drawings 1 and 2 in Appendix A with the current proposed site layout. Results of laboratory testing reported in Golder (1989) are listed in Table 3.5. Average soil thickness included 0.1 m of organic topsoil, 0.45 m of silty fine sand and then till to an expected total depth of 5.5 m. The till had a variable texture with silty to gravelly sand with a trace of clay and also cobble and boulder sizes. All till samples collected were non-plastic. Water content of the till ranged from 8.4% to 54.2%.

Moisture contents in excess of 30% can be considered to have the potential to be classified as ice rich material.





Table 3-5: Summary of Laboratory Test Results from Golder (1989)

Borehole	Depth (m)	Grain Size (%) (Gravel-Sand-Silt-Clay)	Unified Soil Classification	Moisture Content (%)	Other Tests
Main Zone					
BH88-MZ1	13-73-1-13		SM	23.7	γ_{bf} 1,920, γ_{d} 1,552
BH88-MZ1	1.5 - 1.6	40-30-24-6 SANDY GRAVEL TILL, some Silt, trace Clay	GM	54.2	γ _{bf} 1,640, γ _d 1,064
BH88-MZ1	1.7 - 2.3	21-48-22-9 SAND Till, some Gravel, some silt trace Clay	SM	9.0	
BH88-MZ2	0.5 - 1.3	17-32-40-11 SANDY SILT TILL, some Gravel, some Clay	ML	10.5	
Centre Zone					
BH88-CZ1	0.4 - 0.9	16-43-30-11 SILTY SAND TILL, some Gravel, some Clay	SM	6.4	
BH88-CZ1	30-39-21-10		SM	22.8	γ_{bf} 2,109, γ_{d} 1,717
BH88-CZ1	15-44-30-11		SM	6.6	
Waste Dumps					
BH88-1WD1	0.5 - 1.3	17-45-25-13 SILTY SAND TILL, some Gravel, some Clay	SM	7.7	
BH88-1WD1	35-56-5-4		SP	4.4	
Mine Haul Road					
BH88-1MHR1	0.9 - 1.5	17–45–26-12 SILTY SAND TILL, some clay, some Gravel	SM-SC	9.5	
BH88-1MHR2	0.9 - 1.5			13.1	
BH88-1MHR3	0 - 0.6			9.2	
BH88-1MHR3	32-38-22-8 BH88-1MHR3 1.4 – 1.5 GRAVELLY SAND TILL, some Silt, trace Clay		SM-SC	23.2	γ_{bf} 1,324, γ_{d} 1,074
BH88-1MHR3	1.5 – 2.0			8.4	
BH88-1MHR5	0.9 – 1.4	22-41-24-13 SAND TILL, some Silt, some Gravel, some Clay	SM-SC	10.5	
BH88-1MHR6	1.3 – 2.8	25-41-22-12 GRAVELLY SAND TILL, some Silt, some Clay	SM-SC	9.1	

 γ_{bf} = Bulk Frozen Density (kg/m³), γ_{d} = Dry Density (kg/m³)





3.2.2 Ground Thermal Conditions

The Kiggavik site is located in the zone of continuous permafrost.

Based on shallow multi-level thermistor data collected at the Kiggavik site the zero annual amplitude, the depth at which the ground temperatures are not affected by seasonal changes in surface temperatures, is estimated at between 20 and 25 metres below ground surface (mbgs) (AREVA, 2010). Recent data indicate the depth of permafrost is between 210 mbgs at the Main Zone, Centre Zone and East Deposits, while historic data indicated permafrost depths of 220 to 240 mbgs (AREVA 2010). The expected ground temperature at the depth of zero annual amplitude is near -5 to -6 degrees Celsius. Depth of the active layer that thaws each year is expected to vary between 1 to 5 m, depending on foundation materials and moisture contents, surface cover, aspect and slope angle. Golder (1989) reported frost boils, a peri-glacial or cold-weather phenomenon, where soils are transported from depth to surface due to frost action.

Recorded instances of ground ice are summarized in Table 3.6.

Table 3-6: Recorded Instances of Ground Ice at Kiggavik

Borehole	Depth (m)	Permafrost Description
BH88-MZ1 (Main Zone)	0.7 to 0.8	Nbe (ice not visible by eye, well bonded excess ice)
	0.8 to 1.25	Vs (visible, stratified or distinctly oriented ice formations) 1-3 mm, thick, clear, hard
	1.45 to 1.7	Vs (visible, stratified or distinctly oriented ice formations) to Vr (visible, random or irregularly oriented ice formations) 2-3 mm thick, hard, light brown
BH88-CZ1 (Centre Zone)	0.9 to 1.12	Vs, (visible, stratified or distinctly oriented ice formations) 2-4 mm, thick, clear, hard
BH88-1WD1 (Waste Dump)	0.5 to 1.25	Nbn (ice not visible by eye, well bonded, no excess ice)
BH88-1WD2 (Waste Dump)	1.0 to 1.7	Nbe (ice not visible by eye, well bonded excess ice)
BH88-2WD1	1.0	Permafrost (est.)

Permafrost descriptions based on the NRC "Guide to a Field Description of Permafrost for Engineering Purposes" NRC 7576.





3.2.3 Seismic Hazard

Seismic hazard at the site was determined using fourth generation seismic hazard maps of Canada interpolated for use with the 2005 National Building Code of Canada. A summary of seismic hazard values is presented in Table 3.7.

Table 3-7: Seismic Hazard Assessment

Return Period (years)	Peak Ground Acceleration (g)
100	0.007
475	0.021
1,000	0.035
2500	0.059

Bold text denotes design event.





4.0 RUNOFF MANAGEMENT STRATEGY

Strong topographic gradients from upland areas direct drainage from the north toward the Kiggavik site, while areas to the west and east side will drain primarily away from the site. The Kiggavik site includes a fresh water diversion channel located around the west, north and eastern site boundaries and two clean waste rock pile runoff collection channels. Drawing 1 in Appendix A indicates the channel alignments and flow directions. The freshwater diversion channels will report to natural stream channels which carry flows from the same drainage areas prior to development. Both receiving channels report to Pointer Lake, located approximately 2 km south of the Kiggavik site. The channels are designed to carry runoff from a PMP (184 mm in 24 hr storm). Update of the design of these channels is required to accommodate the pond and pad configuration shown on Drawing 1.

LiDAR topographic surfaces and the GIS application ARC-Hydro were used to define drainage areas and create flow pathways. The PMP is conservative and the collection channel designs will be more than adequate for managing heavy rainfall and maximum snowmelt runoff. Part of the runoff management strategy within the site boundary consists of the construction of drainage channels around the clean waste rock piles to collect runoff water for passive treatment in unlined sediment ponds to reduce potential sediment loads prior to releasing flow to the natural receiving drainages. Runoff generated from outside the core facilities area, but draining toward the site will be collected in a perimeter diversion channel and redirected around the site to be discharged to the same natural pre-development drainage system.





5.0 PADS AND PONDS DESIGN

The design concept for the pads is to provide containment for the required volume of ore or special waste, and allow for the collection of any precipitation and snow melt runoff that contacts the ore or special waste materials. Excess runoff will be directed to the sedimentation ponds for collection. The design concept for the ponds is to collect runoff for sedimentation, followed by pumping to transfer the runoff water to the site water treatment plant for treatment and release to the environment. Pond and pad liner systems are built on rockfill pads to limit thaw and degradation of permafrost foundations. Both HDPE and LLDPE liner materials are considered suitable for this conceptual design.

The conceptual designs for the pads and ponds are illustrated on Drawings 1 through 4 in Appendix A.

5.1 Ore and Special Waste Pads

Ore and special waste pads have been sized by AREVA to store the required volumes to support the mine plan.

Consistent with design criteria for uranium mine sites located in Saskatchewan (SERM 2000), the design concept for the ore pad and pond for Kiggavik includes a double liner system with a leakage detection system. The special waste pad includes a single liner system and the special waste sedimentation pond includes a double liner system. Due to the permafrost foundation conditions at the Kiggavik site, the liners are required to be constructed on a rockfill pad. The pad footprints are stripped of organic materials and ice rich soils (soils containing ice lenses or high ice contents) which may be prone to creep when loaded. Excavations in permafrost ground are covered immediately using clean rock fill to prevent permafrost degradation. Fill material will include non-potentially acid generating (non-PAG) free draining rock materials. The minimum thickness of the rock pad is 1.5 m. The pad grading is designed to drain into the sedimentation ponds.

A double liner system for the ore pad will be installed on the surface of the pad and will include the following layers, (from top to bottom) of:

- 1) Transition layer of 100 mm minus rockfill;
- 2) Cover sand over liner;
- 3) Non-woven filter cloth as cushion between sand cover and liner;
- 4) 80 mil HDPE or LLDPE liner;
- 5) Drainage net geogrid;
- 6) 80 mil HDPE or LLDPE liner;
- 7) Non-woven filter cloth as cushion between sand bedding and liner;
- Base sand/liner bedding;
- 9) Transition layer of 100 mm minus rockfill; and,
- 10) Minimum 1.5 m thick non-PAG rockfill pad.





The special waste pad requires a single liner system and therefore includes all of the above listed layers, except for layers 5 and 6.

The rockfill pads include perimeter berms to 1 m height. The pad liner system runs up the perimeter berms and is anchored in a trench at the berm crest to provide drainage control for runoff. Additional rockfill is placed over the liner to raise the perimeter berms to protect against roll-out from stockpiled ore or special waste. Proposed conceptual layouts are shown in Drawing 2 in Appendix A. Sections through the pads and details are shown on Drawings 3 and 4 in Appendix A.

Roads for equipment access can be placed over the perimeter berm at any point, provided sufficient protection is provided to the liner system, shown as a detail on Drawing 4 in Appendix A.

The liner systems extend from pads into sedimentation ponds.

5.1.1 Quantity Estimate

Estimated quantities for materials are listed in Table 5.1.

Table 5-1: Material Quantities (+/- 20%)

Material	Unit	Ore Pad	Ore Pond	Special Waste Pad	Special Waste Pond	Total
Catchment (Liner) area	(m ²)	54,700	9,000	123,600	12,600	199,900
Stripping area	(m ²)	71,	700	148,4	100	220,100
3D Liner System Area	(m ²)	54,800	9,300	123,700	13,000	200,800
Cut	(m ³)	-	9,700	-	18,600	28,300
Rockfill (NPAG)	(m ³)	116,600	13,000	302,100	15,800	447,500
Sand	(m ³)	11,000	1,900	24,800	2,600	40,300
Non-Woven Filter Cloth*	(m ²)	126,100	21,400	284,600	29,900	462,000
80 mil (2mm) HDPE or LLDPE Liner*	(m ²)	126,100	21,400	142,300	29,900	319,700
Geogrid*	(m ²)	63,100	10,700	-	15,000	88,800
Rockfill (100 mm minus)	(m ³)	16,500	1,400	37,200	2,000	57,100
19 mm minus Gravel	(m ³)	-	1,400	-	2,000	3,400
Concrete	(m ³)	-	120	-	110	230

 $[\]ensuremath{^{\star}}\xspace \ensuremath{\text{Quantities}}$ include 15% contingency for seaming, wastage, and overlap.





5.1.2 Stability Analysis

The pads will store ore and special waste materials over a frozen foundation. Global stability of the pad and pond systems was examined against design criteria in Table 2.1.

Stability analyses were performed using the limit equilibrium slope stability program SLOPE/W (GEOSLOPE 2010), applying the Morgenstern-Price Method to compute factors of safety for selected failure surfaces. The critical section for stability examined is the special waste pile and sedimentation pond with a maximum design height of 40 m, shown in Figure 5.1. Material properties used in the analysis are presented in Table 5.2.

Table 5-2: Material Properties for Stability Analysis

Material	Condition	Unit Weight (kN/m³)	Friction Angle (degrees)	Cohesion (kPa)
Ore / Special Waste	unsaturated	20	38	0
Rockfill Pad	saturated	23	38	0
Rockfill Pad	unsaturated	20	38	0
Liner System		15	17	0
Till	saturated	22	32	0
Bedrock	Impenetrable			

Materials are expected to be frozen, but thawed parameters were used for analyses. Generally, freezing of materials will add strength and increase factors of safety for stability. Static and seismic loading conditions were examined. Pseudo-static analyses considered the 1/1000 year return period event including a peak ground acceleration (PGA) of 0.035 g (2005 National Building Code Seismic Hazard Calculation). One-half of the PGA, or 0.02 g was applied in stability analyses as the horizontal seismic coefficient.

Table 5.3 presents the results of stability analysis.

Table 5-3: Stability Analysis Results

	Factor of Safety					
Locations	Static Design Criteria Minimum Pseudo-Static Design Criteria Minimum					
Special Waste Pile	1.3	1.3	1.2	1		

A friction angle of the liner system of 17 degrees was assumed based on experience and testing for soil – liner interactions at other projects in the north. Laboratory testing of liner system friction is recommended for future design stages. Use of textured liner systems will likely be required.





5.2 Sedimentation Ponds

The sedimentation ponds are sized to provide storage capacity for the design event PMP over the pads and ponds plus 1 m of freeboard. Criteria for operation include pumping of any free standing water in the ponds for treatment.

The ponds are double lined, with the liner systems extending from pad into pond. The liner system in the ponds generally includes the same layers as the pads, with the exceptions that the upper rockfill transition layer is replaced by gravel, and the special waste sedimentation pond is double lined, while the pad is single lined. The sedimentation ponds require pumping facilities and periodic cleanout but otherwise are not subject to regular traffic by equipment.

The ponds will accumulate sediment that must be periodically removed. One inner pond batter is sloped at 3 horizontal: 1 vertical as a ramp to allow equipment access to muck out the pond. A protective layer will be necessary to protect the liner system from light mobile plant equipment. The lower portion of the sediment pond basin and the equipment ramp are therefore covered with a thin slab of concrete.

5.3 Leakage Detection System

The two layers of HDPE or LLDPE liner are separated by a drainage net geogrid that reports to a lower, leakage detection sump as part of a leakage monitoring system for the ore pad and pond. The leakage detection sump is filled with gravel and contained by the lower HDPE or LLDPE liner. The leakage detection sump is accessed by two heat traced pipes placed along the batter between the two liner layers. One pipe is placed for redundancy. It is noted that the leakage detection sump cannot be completely dewatered using a pump lowered into the pipe, as some water will remain in the leakage detection sump below the pump intake level.

Additional shallow groundwater monitoring wells should be installed down gradient of both the ore and special waste pads and ponds. Proposed monitoring well locations are shown on Drawing 2 in Appendix A. Deeper wells in the permafrost are not proposed.

5.4 Data Gaps and Recommendations

This conceptual design has been advanced based on available geotechnical data in the reports listed in Table 1.1. Geotechnical investigations of pad and pond foundations to define depth to bedrock at excavation locations, ground ice content and thermal regime and laboratory testing to define the frictional strength of the liner system configurations should be undertaken to support the feasibility design stage. Assumptions for water quality of the sedimentation ponds, including potential for ARD, ML or content of radioisotopes are conservative. Further design stages may consider water quality predictions and the requirement for a double lined system may be reviewed. Further studies should consider the alignments and layouts of roads, diversion ditches, power lines and piping.





6.0 CLOSURE

We trust that this conceptual design meets your needs at this time. Should you have any questions then please do not hesitate to contact the undersigned.

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THE ASSOCIATION OF PROFESSIONAL ENGINEERS, GEOLOGISTS and GEOPHYSICISTS OF THE NORTHWEST TERRITORIES PERMIT NUMBER P 049

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Distance (m)

Material	Condition	Unit Weight (kN/m³) Friction Angle (degrees)		Cohesion (kPa)	
Ore / Special Waste	unsaturated	20	38	0	
Rockfill Pad	saturated	23	38	0	
Rockfill Pad	unsaturated	20	38	0	
Liner System		15	17	0	
Till	saturated	22	32	0	
Bedrock	Impenetrable				

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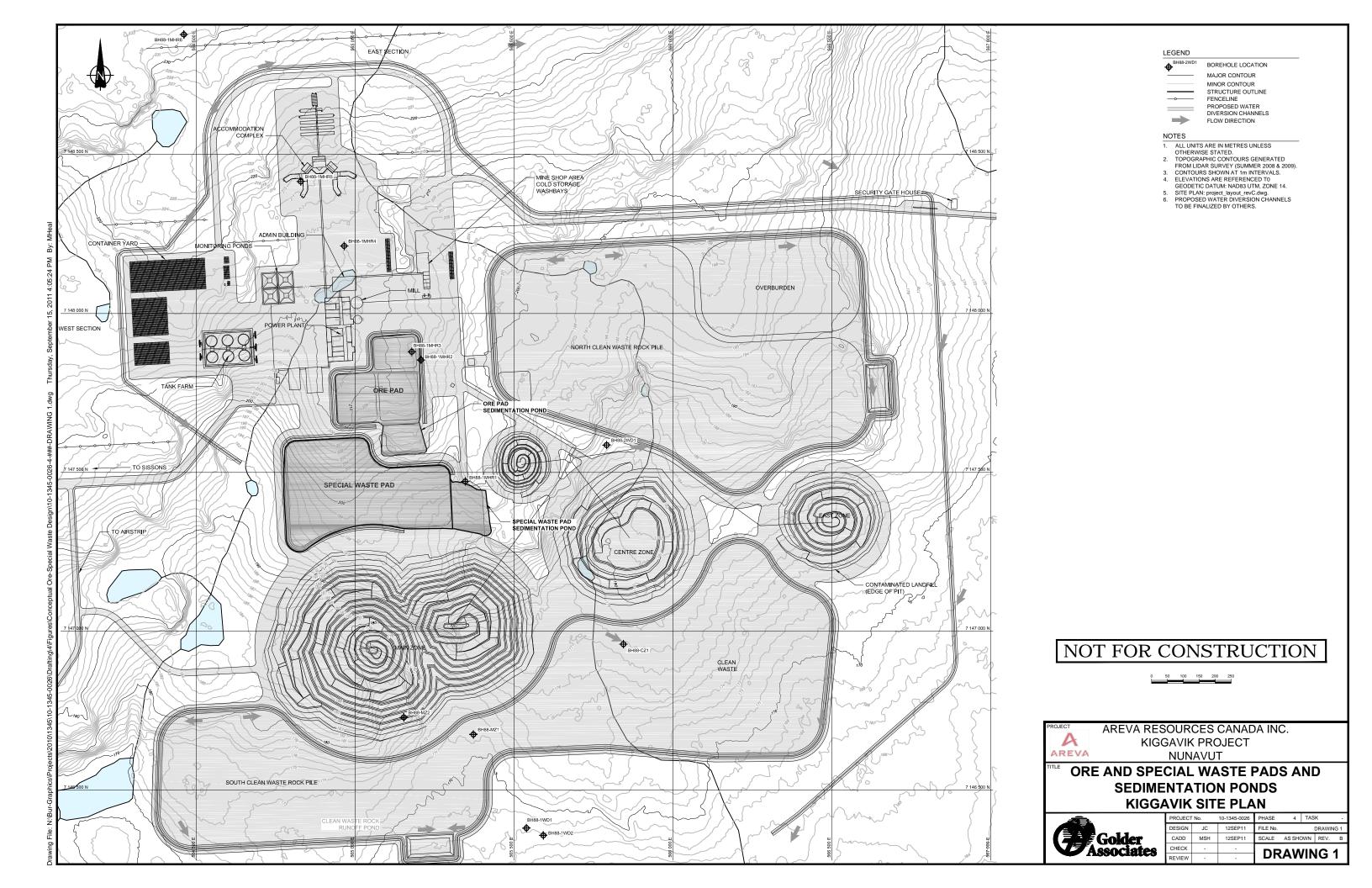
STABILITY ANALYSIS SECTION

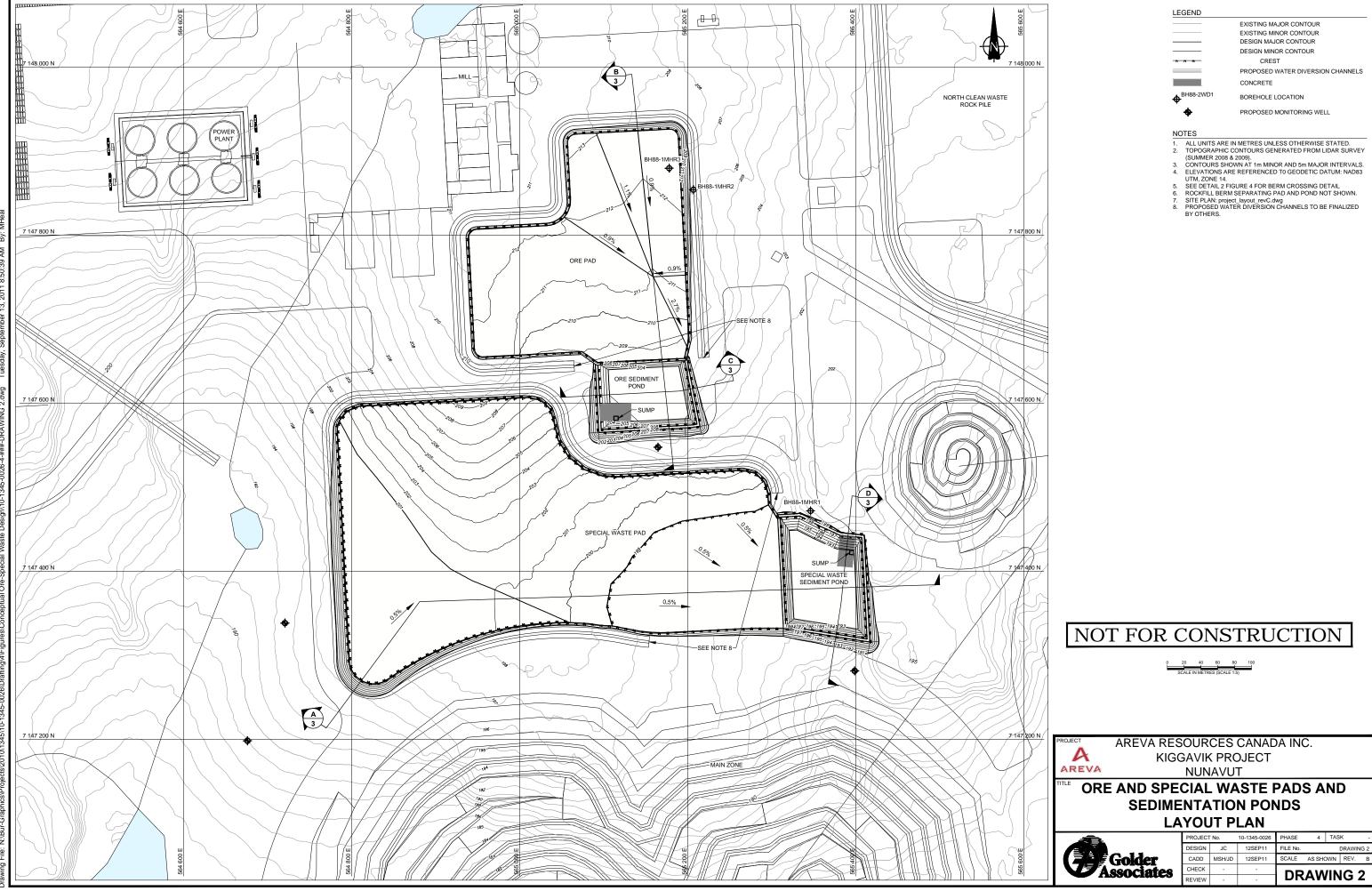
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PROJEC	「No. 10	-1345-0026	PHASE No. 4
DESIGN	BW	14SEP11	SCALE NTS REV. 0
CADD	BW	14SEP11	
CHECK			FIGURE 5.1
REVIEW			

APPENDIX A

Drawings





EXISTING MAJOR CONTOUR EXISTING MINOR CONTOUR DESIGN MAJOR CONTOUR CREST PROPOSED WATER DIVERSION CHANNELS CONCRETE

BOREHOLE LOCATION

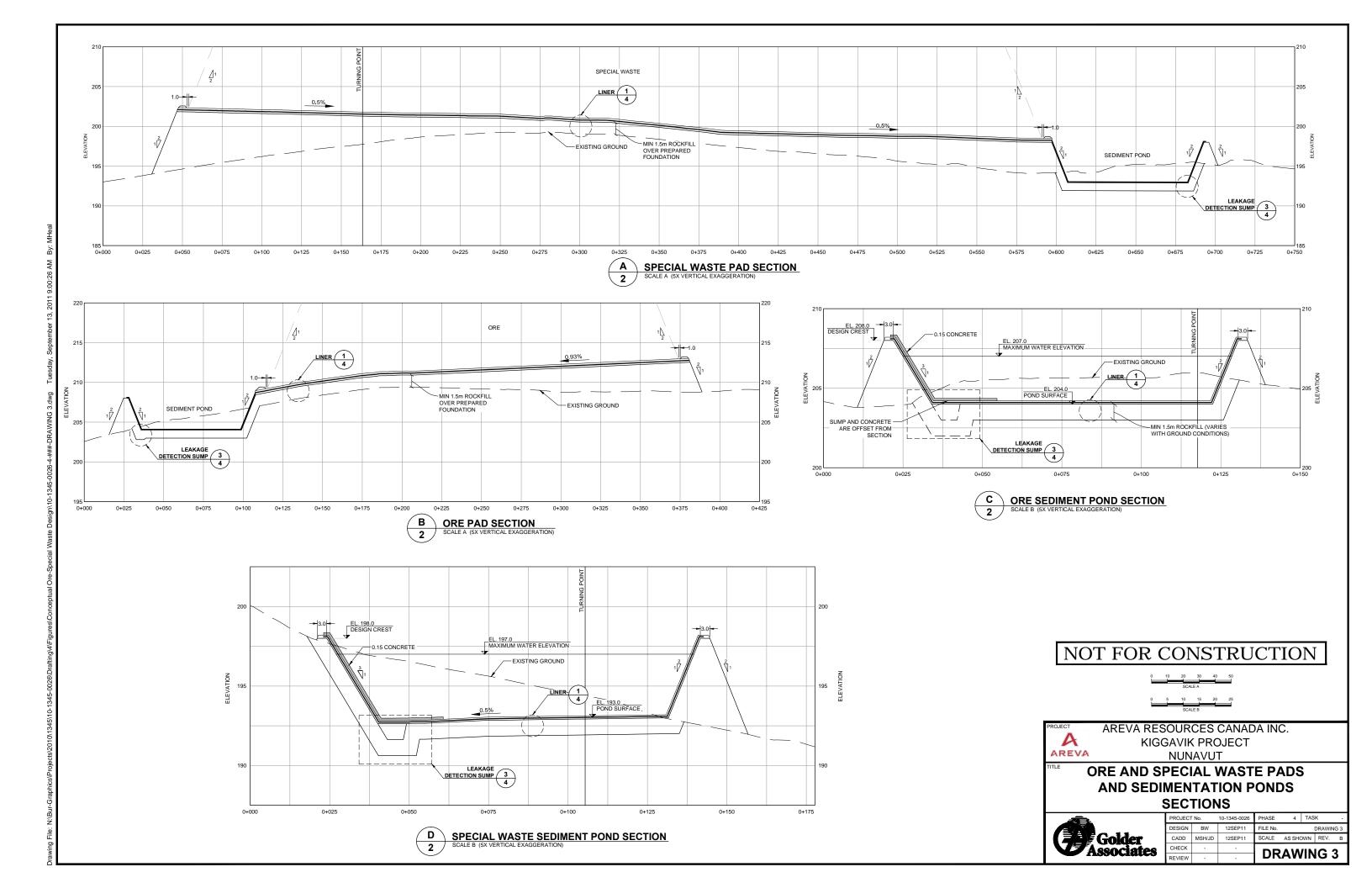
PROPOSED MONITORING WELL

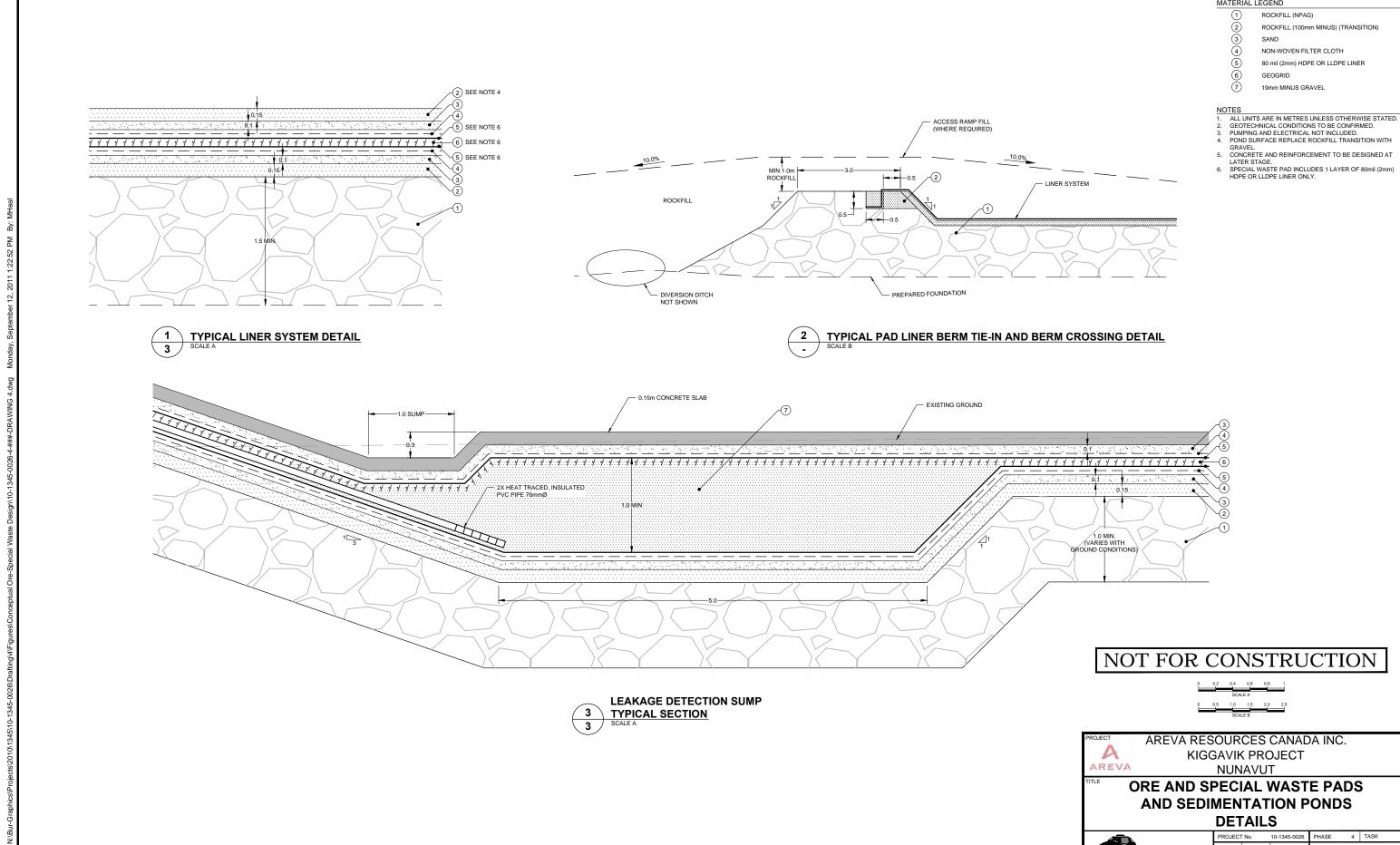


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ORE AND SPECIAL WASTE PADS AND SEDIMENTATION PONDS

PROJECT	ΓNo.	10-1345-0026	PHASE	4	TAS	K	-
DESIGN	JC	12SEP11	FILE No.	DRAWING 2			G 2
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REVIEW	-	-	DRAWING 2				





MATERIAL LEGEND



PROJECT	ΓNo.	10-1345-0026	PHASE	4 TAS		K	-
DESIGN	JC	12SEP11	FILE No.	DRAWING			G 4
CADD	MSH	12SEP11	SCALE	AS SHOWN		REV.	В
CHECK	-	-	DD	A 1A	/I N		4
REVIEW	-	-	ן טא	ΑW		16 4	+

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