Reclaim 7.0 Project: Lupin Gold Mine 27/07/2018

Reclaim Model - Overview of Program Project Name: n Gold Mine All users are urged to read the Reclaim Model User Manual - Scroll down for overview description of program. Important! Reclaim 7.0 works better with no other excel files open. If other excel files are open ignore run time error and proceed The default Excel menu bar has an additional tab labelled "Add-Ins" that provides options specific to the Reclaim Model. Reclaim Menu This option deletes all input data, deletes any duplicated elements and blanks out the project name. It also allows for segregation into land costs vs water costs if required. This option Duplicates components of the project. E.g. if there is more than one Open Pit, use duplicate to add a second Open Pit. Duplicate Quantities for the new Open Pit are erased, but the Activities and Cost Codes are carried over from the original Open Pit. The new Open Pit subtotal is added to the Summary page. Unit Costs This option opens a window of unit costs to provide easy reference. NOTE: the unit cost table has a filter in the 'UNITS' column. You can select to only see a particular unit (eg km) or multiple units (km and m3) or all units. Print All This option prints the Summary Worksheet, Unit Cost Worksheet, and the individual component worksheets having non-zero balances. Individual worksheets can be printed directly using standard printing methods, such as Ctl - P. Quit Select Quit to exit the program Help Redirects user to Instructions worksheet. **WorkSheets** This worksheet contains a cumulative summary of costs for each component of the project. Associated costs such as engineerin

This worksheet contains a cumulative summary of costs for each component of the project. Associated costs such as engineering and project management are added as a percentage of the component costs.

Costs are derived for individual closure and reclamation activities by multiplying a "quantity" of activity by a "unit cost".

An activity can be edited, added, or deleted from worksheet. However, care should be taken not to modify cells that are defined an used elsewhere in the program.

Do not change the content or column width of the first column of each component worksheet.

Unit Costs

This worksheet contains a look up table with costs for typical work associated with each closure and reclamation activity

The Reclaim Program will NOT work if the worksheets are changed such that the following requirements are not met. Limitations Please review the following prior to modifying worksheets. WorkSheet Names The names of the worksheets must not be changed. Certain cells have defined names, which must not be changed. Where the cell is named, the name will appear in the "Name Box" t **Defined Names** the left of the formula bar. First line of data the component name. The first line of data for any component worksheet starts on line 4. Do not change the first line of a component worksheet, ie Cell A1 on the component sheet MUST always contain the count of that component for the duplicate function to operate DO NOT Cell A1 CHANGE. You can add lines to components and the unit cost table, as long as they are not the last lines Adding Lines The last line might fall outside the named ranges. You can check the size of the named range by selecting the name from the drop down box at the top left of the sheet. Usually this box has a cell reference, or a name. A component will only be printed if its sub-total is greater than zero. In addition, a component and the summary sheet cannot be printed if there is an error. Printing has been set to print 1 page per component.

Conditions of Use The Reclamation Cost Estimating Model was prepared to serve as a guide for Government Agencies, mining companies, and other to estimate the cost of mine reclamation. This model is not intended to replace reclamation planning or to be used to determine the activities required to reclaim a site or to dictate how much should be spent on reclamation.

Reclaim was prepared by Brodie Consulting Ltd. on behalf of AANDC. AANDC and Brodie Consulting Ltd. are not responsible for the completeness or accuracy of any reclamation estimate made using this model. The user agrees to check and take responsibilities for all aspects of any cost estimate made using this model.

The following table provides guidance as to whether water management and treatment is considered short term or long term. Short term closure activities may be costed within a component (eg 'Open Pit' or 'Rock Pile') or 'Water Management'. Long term or post-closure water treatment is costed in 'Water Treatment'.

| | | Short Term Capital Ex | / Long . term/NPV |
|-------------------|--|--------------------------|---|
| | flood pit - install/operate pumping system | X | |
| | construct diversion ditches | X | ******************************* |
| O D'1 | treat 1st filling | X | |
| Open Pit | install pump/decant system | X | |
| | passive/biological treatment | х | |
| | overflow treatment | | X |
| | construct diversion ditches | х | |
| | install groundwater collection system | X | |
| | install toe seepage collection system | х | |
| Rock Pile/Heap | collect and treat groundwater | | Х |
| Leach Facility | collect and treat seepage (ARD/ML) | | X |
| | install passive treatment system | X | |
| | operate and maintain passive treatment system | | X |
| | operate pump and detoxify heap leach pile (cyanide destruction | х | |
| | construct diversion ditches | х | |
| | pump supernatant (to pit, U/G) | X | |
| | treat supernatant | X | 0.00.00.00.00.00.00.00.00.00.00.00.00.0 |
| Tailings Facility | install toe seepage collection system | X | |
| | collect and treat seepage (ARD/ML) | | Х |
| | install passive treatment system | X | |
| | operate and maintain passive treatment system | | X |
| | accelerate flooding | х | |
| U/G Mine | install seepage collection system | X | |
| O/G WITTE | install dewatering/pumping system | X | |
| | operate seepage/dewatering system (ARD/ML) | | Х |
| | refill lakes | | |
| | redirect creeks/streams | X | |
| | stabilize water management ponds | X | |
| | stabilize/close sediment ponds | X | |
| Water Management | fresh water supply - breach embankment | X | |
| Water Management | fresh water supply - remove piping system | X | |
| | construct water treatment plant | X | |
| | construct sludge pond | X | |
| | water control in reclamation quarry | X | |
| | operate/maintain water treatment plant | | х |

SUMMARY OF COSTS

| CAPITAL COSTS | COMPONENT NAME | COST | LAND LIABILITY | WATER LIABILITY |
|--|-------------------|--------------|-------------------|--------------------|
| OPEN PIT | | \$0 | \$0 | \$0 |
| UNDERGROUND MINE | | \$987,995 | \$0 | \$987,995 |
| TAILINGS FACILITY | | \$2,075,712 | \$0 | \$2,075,712 |
| ROCK PILE | | \$3,349,958 | \$0 | \$3,349,958 |
| BUILDINGS AND EQUIPMENT | | \$4,376,228 | \$0 | \$4,376,228 |
| CHEMICALS AND CONTAMINATED SOIL MANAGEME | | \$733,822 | \$0 | \$733,822 |
| SURFACE AND GROUNDWATER MANAGEMENT | | \$289,660 | - | \$289,660 |
| INTERIM CARE AND MAINTENANCE | | \$268,038 | | \$268,038 |
| SUBTOTA | L: Capital Costs | \$12,081,413 | \$0 | \$12,081,413 |
| PERCENT | OF SUBTOTAL | | 0% | 100% |

| INDIRECT COSTS | | соѕт | LAND LIABILITY | WATER LIABILITY |
|--|----------------|--------------|-------------------|--------------------|
| MOBILIZATION/DEMOBILIZATION | | \$4,829,258 | \$0 | \$4,829,258 |
| POST-CLOSURE MONITORING AND MAINTENANCE | | \$936,257 | \$0 | \$936,257 |
| ENGINEERING | 4% | \$483,257 | \$0 | \$483,257 |
| PROJECT MANAGEMENT | 5% | \$604,071 | \$0 | \$604,071 |
| HEALTH AND SAFETY PLANS/MONITORING & QA/QC | 0% | \$0 | \$0 | \$0 |
| BONDING/INSURANCE | 1% | \$120,814 | \$0 | \$120,814 |
| CONTINGENCY | 10% | \$1,208,141 | \$0 | \$1,208,141 |
| MARKET PRICE FACTOR ADJUSTMENT | 0% _ | \$0 | \$0 | \$0 |
| SUBTOTAL: In | direct Costs _ | \$8,181,797 | \$0 | \$8,181,797 |
| TOTAL COSTS | | \$20,263,210 | \$0 | \$20,263,210 |

| 1 | Open Pit Name: | Pi | it # <u>1</u> |
|---|----------------|----|---------------|
| | | | |

| ACTIVITY/MATERIAL Notes | Units | | Cost Code | Unit Cost | % Cost Land | | Water Cost |
|---|-------|-------|--------------|--------------|----------------|-----|---------------|
| CONTROL ACCESS | | | | | | | |
| Fence | m | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Signs | each | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Berm at crest | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Block roads | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Other | | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| STABILITY STUDY | | | | | | | |
| Conduct stability and setback study | allow | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| STABILIZE SLOPES | | | | | | | |
| Off-load crest, soil A | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Off-load crest, soil B | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Doze/trim overburden at crest | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Drill & blast pit crest | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$ |
| Buttress slope | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$ |
| Other | | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| COVER/CONTOUR SLOPES | | | | | | | |
| Place fill, soil A | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Place fill, soil B | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Rip rap | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Vegetate slopes | ha | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Vegetate pit floor | ha | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Other | | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| CONSTRUCT DIVERSION DITCHES | | | | | | | |
| Excavate ditches -soil | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$(|
| Excavate ditches -rock | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Rip rap in channel base | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$ |
| CONSTRUCT SPILLWAY | | | | | | | |
| Excavate channel | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Concrete | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Rip rap | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Other | | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| RECLAIM QUARRIES | | | | | | | |
| Contour slopes | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Place overburden | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Vegetate | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| FLOOD PIT-Capital | | | | | | | |
| Remove stationary equipment (sump pumps) | each | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Remove dewatering pipeline | m | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Remove power lines | each | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Construct diversion ditches | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| -Ditch, mat'l A | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| -Ditch, mat'l B | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Construct embankment/dam | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Supply/install pump station | each | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Supply/install piping system | m | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Remove pump post-closure | each | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Remove pipeline post-closure | m | # | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| FLOOD PIT-Annual Cost | | | | | | | |
| Operate pumps (power) | m3 | # | #N/A | \$0.00 | \$0 | \$0 | \$(|
| Maintain pump/pipeline | allow | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Labour:fuel management, commissioning/decom | \$/h | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Chemical addition, kg/m3 of water | tonne | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Chemicals, purchase and shipping | tonne | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Passive/biological additives | \$/ha | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Passive additives purchase and shipping | tonne | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Other | | | #N/A | \$0.00 | \$0 | \$0 | \$(|
| | | | | ng costs | \$0 | + - | |
| Number of years of pump flooding | years | , | , pii | 3 | Ψ | | |
| | yours | Total | pumpir | ng costs | \$0 | \$0 | \$0 |
| | | | | Total | \$0 | \$0 | \$0 |
| | | | | | | | |

| 1 | Underground Mine Name | UC | G Mine # <u>1</u> |
|---|-----------------------|----|-------------------|
|---|-----------------------|----|-------------------|

| ACTIVITY/MATERIAL | Notes | Unit | Qty | Code | Unit Cost | Cost Land | Cost | Water Cost |
|--|---|---------|-------|-------|--------------------|-----------|------|------------|
| CONTROL ACCESS | | | | | | | | |
| Fence | | m | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Signs | | each | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Block roads | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Berm | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Concrete wall in portal | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Backfill portal #1 | Plug portal with waste rock - 10 m long | m3 | 250 | DSS | \$3.50 | \$875 | \$0 | \$875 |
| Remove CMP | | m2 | 377 | BRS1L | \$45.00 | \$16,965 | \$0 | \$16,965 |
| Backfill portal #2 | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Cap raise - 5 total | | m3 | 5 | RRSS | \$85,656.00 | \$428,280 | \$0 | \$428,280 |
| Cap raise #2 | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Cap shaft #1 | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Cap shaft #2 | | m3 | | #N/A | \$0.00 | \$0 | \$0 | |
| Backfill adits | Covered in portal backfill | m3 | 0 | #N/A | \$0.00 | \$0 | \$0 | |
| Backfill open stope | , | m3 | 2,250 | | \$3.50 | \$7,875 | \$0 | |
| Concrete cap over open stope | | m3 | _, | #N/A | \$0.00 | \$0 | \$0 | |
| Crown Pillar Study | | each | 1 | #N/A | \$25,000.00 | \$25,000 | \$0 | |
| CROWN PILLAR BLASTING FOR STORA | AGE | odon | · | | \$20,000.00 | 420,000 | • | Ψ20,000 |
| West Zone | | m3 | 9,250 | #N/A | \$55.03 | \$509,000 | \$0 | \$509,000 |
| Central Zone | | m3 | 0,200 | #N/A | \$0.00 | \$0 | \$0 | |
| East Zone | | m3 | 0 | #N/A | \$0.00 | \$0 | \$0 | |
| Shafts | | m3 | 0 | #N/A | \$0.00 | \$0 | \$0 | |
| - Chang | | | ŭ | | ψ0.00 | Ψ0 | Ψ. | Ψ0 |
| REMOVE HAZARDOUS MATERIALS | | | | | | | | |
| Remove hazardous materials, U/G labor | | manhrs | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Remove/decontam. stationary & elect. equ | uip | mandays | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Remove/decontam. mobile equipment | | each | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Remove misc. haz. mat & explosives | | kg | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Other | | | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| INSTALL BULKHEADS | | | | | | | | |
| Bulkheads to control water flow | | each | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Grout bulkhead | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| FLOOD MINE | | | | | | | | |
| Supply/install pump | | each | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Supply/install piping system | | each | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Operate pumps to flood workings | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Other | | | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| INSTALL GROUNDWATER COLLECTION | N SYSTEM | | | | | | | |
| Excavate/install sumps | | m2 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Install pumping wells | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Install pumps/pipelines/power supply | | LS | | #N/A | \$0.00 | \$0 | \$0 | |
| SPECIALIZED ITEMS | | | | | ***** | ** | | |
| Install water quality monitoring pipes | | each | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Install permanent pumping system | | each | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Other | | | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| | | | | | Total | \$987,995 | \$0 | |
| | | | | | % of Total | | 0% | 100% |

Reclaim 7.0 Project: Lupin Gold Mine 27/07/2018

1 Tailings Impoundment Name:

Pond # <u>1</u>

| Tailings Impoundment Name: | | | | Pond # <u>1</u> | 1 | | |
|--|--|-------|-----------------------|----------------------|----------------|--------------|-------------|
| ACTIVITY/MATERIAL | Notes | Units | Cost Quantity Code | | % Cost Land | Land Cost | Water Cost |
| CONTROL ACCESS | | | | | | | |
| Fence | | m | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Signs | | each | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Berm | | m3 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Block roads | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Other | | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| STABILIZE EMBANKMENT(S) Toe buttress, drainage layer | | m3 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Toe buttress, bulk fill | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Rip rap | Dam M has been repaired at lower unit cost | m3 | 15000 RR1S | \$15.20 | \$228,000 | \$0 | \$228,000 |
| Vegetate | Dain willas been repaired at lower drift cost | ha | #N/A | | \$220,000 | \$0 | \$220,000 |
| Raise crest | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Flatten slopes | Flatten granular fill on Pond 2 side of Dam I | hr | 60 dozers | | \$12,300 | \$0 | \$12,300 |
| Other | ration grandar iii on rona 2 dae er bann | m3 | #N/A | | \$0 | \$0 | \$0 |
| COVER TAILINGS | | | ,,,,,, | . \$0.00 | 4 0 | Ψ | • |
| Grade/shape tailings surface | | m3 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Liner bedding | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Subgrade preparation - compact | | m2 | #N/A | | \$0 | \$0 | \$0 |
| Supply geotextile/geosynthetic | | m2 | #N/A | | \$0 | \$0 | \$0 |
| Install geotextile/geosynthetic | | m2 | #N/A | | \$0 | \$0 | \$0 |
| Soil cover | | m3 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Soil cover | | m3 | 209828 SC4S | \$7.02 | \$1,472,993 | \$0 | \$1,472,993 |
| Vegetate | | m2 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Excavate and dispose of tailings from Ce | ell 4 | allow | 1 #N/A | \$100,000.00 | \$100,000 | \$0 | \$100,000 |
| BURY PAG ROCK | | | | | | | |
| Relocate PAG rock | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Place cover over PAG rock | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Raise crest of dam | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Other | | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| STABILIZE DECANT SYSTEM | | | | | | | |
| Remove and dispose of syphons (8) from | n J Dam and Dam 1A | m | 200 PLRL | \$22.00 | \$4,400 | \$0 | \$4,400 |
| Excavate and replace | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Plug/backfill with concrete or clay | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Other | | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| REMOVE TAILINGS DISCHARGE | | | | | | | |
| Cyclones | | m3 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| | | | | | | | |
| Pipe | | . m | 7000 PLRS | \$18.39 | \$128,730 | \$0 | \$128,730 |
| Remove reclaim barge | | allow | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| CONSTRUCT DIVERSION DITCHES | | | | | | | |
| Excavate ditches -soil | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Excavate ditches -rock | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Rip rap in channel base FLOOD TAILINGS | | m3 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Doze tailings to final contour | | m3 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Raise crest of dam | | m3 | #N/A | | \$0 \$0 | \$0 | \$0 |
| Other | | 1113 | #N/A | | \$0 | \$0 | \$0 |
| UPGRADE SPILLWAY | | | #19/7 | ν φυ.συ | ΨΟ | φυ | ΨΟ |
| Excavate channel, rock | | m3 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Excavate channel, rock | Spillway on Dam 1A and Dam J | m3 | 12350 SB1L | \$4.30 | \$53,105 | \$0 | \$53,105 |
| Concrete | | m3 | #N/A | | \$0 | \$0 | \$0 |
| | Remove existing rip rap from dam slopes | | | | ** | ** | ** |
| | and use to cover the spillway invert and | | | | | | |
| Rip rap | channel slopes to 2 m flow depth. | m3 | 936 RR3L | \$7.00 | \$6,552 | \$0 | \$6,552 |
| Geotextile | Place under spillway rip rap. | m2 | 2800 GSTL | \$3.44 | \$9,632 | \$0 | \$9,632 |
| CONSTRUCT SEEPAGE COLLECTION | POND | | | | | | |
| Excavate seepage collection pond | | m3 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Doze & spread excavated material | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Vegetate spread material | | ha | #N/A | | \$0 | \$0 | \$0 |
| Bedding layer | | m3 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Supply geomembrane | | m2 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Install geomembrane | | m2 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Erosion protection layer | | m3 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| INSTALL GROUNDWATER COLLECTION | ON SYSTEM | | | | | | |
| Excavate/install sumps | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Install pumping wells | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Install pumps/pipelines/power supply | | LS | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| SPECIALIZED ITEMS | | | | | | | |
| Install permanent instrumentation, supply | | each | 1 #N/A | | \$30,000 | \$0 | \$30,000 |
| Install permanent instrumentation, drilling | | each | 1 #N/A | \$30,000.00 | \$30,000 | | \$30,000 |
| TREAT SEEPAGE - see "Water Manage | ement" and "Water Treatment" | | | | | | |
| TREAT SUPERNATANT | | | | | | | |
| Pump water (to pit, U/G) | | m3 | #N/A | | \$0 | \$0 | \$0 |
| Equipment maintenance and parts | | allow | #N/A | | \$0 | \$0 | \$0 |
| Supply reagents | | tonne | #N/A | | \$0 | \$0 | \$0 |
| | Allement for an WAIst | | Annu | al treatment costs | \$0 | | |
| | Allowed for on "Water Management" sheet because it will be a one-time treatment | | | | | | |
| Number of years of treatment | just prior to closure. | years | | | | | |
| , | | , | To | tal treatment costs | \$0 | | \$0 |
| | | | 10 | iai irealineni cosis | 40 | | |
| | | | 10 | Total | \$2,075,712 | \$ ∩ | \$2,075,712 |

^{*} for construction of passive treatment system refer to "Water Management"

Rock Pile Name:

| ACTIVITY/MATERIAL Notes | Units | | Cost Code | Unit Cost | % Cost Land | Land Cost | Water Cost |
|--|--------|------------|-----------------|------------------|----------------|--------------|-------------|
| STABILIZE SLOPES | | | | | 0001 24114 | | |
| Flatten slopes with dozer | m3 | , | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Flatten "bubble dump" areas | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Divert runon, ditch mat'l A | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Divert runon, ditch mat'l B | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Toe buttress, drain mat'l | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Toe buttress, fill mat'l A | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Toe buttress, fill mat'l B | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Other | | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| COVER ROCK PILE | | | | ***** | *- | • | ** |
| Subgrade preparation - doze surface | m3 | ; | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Soil cover - excavate,haul,spread&compact | m3 | 303,400 SC | C4S | \$7.02 | \$2,129,868 | \$0 | \$2,129,868 |
| Rock cover - excavate, haul & spread | m3 | , | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Excavate downslope drainage channel & chute | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Rip rap drainage channel and chute | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Vegetate | ha | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Other | i i a | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| VERY LOW PERMEABILITY COVER (in addition to above) | | | #1 3 //3 | Ψ0.00 | ΨΟ | ΨΟ | ΨΟ |
| Liner subgrade preparation - compact | m2 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| | m2 | | #N/A #N/A | \$0.00 | \$0 \$0 | \$0 \$0 | \$0 |
| Supply geomembrane | | | | | | | |
| Install geomembrane | m2 | | #N/A | \$0.00 | \$0 \$0 | \$0 \$0 | \$0 |
| Protective cover - excavate,haul,spread&compact | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Vegetate | ha | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Install infiltration/seepage instrumentation | allow | - | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| CONSTRUCT DIVERSION DITCHES | _ | | | | | | |
| Excavate ditches -soil | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Excavate ditches -rock | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Rip rap in channel base | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| CONSTRUCT SEEPAGE COLLECTION POND | | | | | | | |
| Excavate seepage collection pond | m3 | i | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Doze & spread excavated material | m3 | i | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Vegetate spread material | ha | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Bedding layer | m3 | - | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Supply geomembrane | m2 | 1 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Install geomembrane | m2 | 1 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Erosion protection layer | m3 | - | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| INSTALL GROUNDWATER COLLECTION SYSTEM | | | | | | | |
| Excavate/install sumps | m3 | ; | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Install pumping wells | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Install pumps/pipelines/power supply | allow | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| CONSOLIDATE ROCK INTO CENTRAL AREA | | | | | | | |
| Load, haul, dump or doze | m3 | 191,000 RF | R4S | \$4.72 | \$901,520 | \$0 | \$901,520 |
| Add lime | tonne | ; | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Contour area of rock left in place | m2 | 303,400 DF | RL | \$1.05 | \$318,570 | \$0 | \$318,570 |
| Environmental Site Assessment | allow | | #N/A | \$200,000 | \$0 | \$0 | \$0 |
| SPECIALIZED ITEMS | | | | | | | |
| Install permanent instrumentation | each | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Install permanent instrumentation, drilling | each | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| TREAT ROCK PILE SEEPAGE - see "Water Management" | | | | ***** | ** | • | • |
| HEAP LEACH SEEPAGE TREATMENT - Cyanide Detox | | | | | | | |
| Cyanide destruction water treatment pumping | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Reagents | tonnes | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Electrician/mechanic to maintain treatment plant | allow | | #N/A #N/A | \$0.00 | \$0 \$0 | \$0 \$0 | \$0 |
| · | | | #N/A #N/A | \$0.00 \$0.00 | | | |
| Equipment maintenance and parts | allow | | | | \$0 \$0 | \$0 | \$0 |
| North and the section of | | Ann | iuai treati | ment costs | \$0 | | |
| Number of years of treatment | years | _ | -4-14 : | | ** | | • |
| UEAD LEADU DEEDAGE TREATMENT AND THE | | To | otal treat | ment costs | \$0 | | \$0 |
| HEAP LEACH SEEPAGE TREATMENT - ARD/ML | | | Wh 1/ 6 | A | ** | | |
| Upgrade/modify pumping system - report to WTP | allow | - | #N/A | \$0.00 | \$0 | | \$0 |
| | | | | Total | \$3,349,958 | \$0 | \$3,349,958 |
| | | | | % of Total | | 0% | 100% |

0 Chemicals/Soil Area Name:

Note: The procedures, equipment and packaging for clean up and removal of chemicals or contaminated soils are highly dependent on the nature of the chemicals and their existing state of containment. Government guidelines should be consulted on an individual chemical basis. Any estimate made here should be considered very rough unless specific evaluations have been conducted.

| ACTIVITY/MATERIAL | Notes | Units | Quantity | Cost Code | Unit Cost | % Cost Land | Land Cost | Water Cost |
|--|--|---------------|----------|--------------|--------------------|------------------|--------------|------------------|
| HAZARDOUS MATERIALS AUDIT | | | | | | | | |
| Hazardous materials audit | | allow | 0 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| BUILDING DECONTAMINATION & CONS | SOLIDATION OF HAZARDOUS MATERIAL | .S | | | | | | |
| Investigation of hazardous materials | Intrusive - excludes ACM already done | allow | 1 | #N/A | \$20,000.00 | \$20,000 | \$0 | \$20,000 |
| Environmental technician/coordinator | | mandays | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Decontaminate: oil, fuel and glycol systems | S | m2 | 8,490 | #N/A | \$22.80 | \$193,572 | \$0 | \$193,572 |
| Decontaminate maintenance shop | | mandays | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Decontaminate power plant | | mandays | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Decontaminate bulk fuel storage | | mandays | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Decontaminate ANFO plant | | mandays | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Decontaminate offices/warehouse/accom Removal of asbestos containing vinyl shee | et flooring | mandays m2 | 941 | #N/A #N/A | \$0.00 \$140.00 | \$0 \$131,740 | \$0 \$0 | \$0 \$131,740 |
| Removal of asbestos containing vinyl floor | tiles | m2 | 218 | #N/A | \$54.00 | \$11,772 | \$0 | \$11,772 |
| Removal of asbestos containing mastic and | d caulking | m | 1,943 | #N/A | \$26.00 | \$50,518 | \$0 | \$50,518 |
| HAZARDOUS MATERIALS REMOVAL | | | | | | | | |
| | | 114 | , | 0011 | *** | 04.555 | | A |
| Waste oils | Assumed | litre | 1,000 | | \$1.20 | \$1,200 | \$0 | \$1,200 |
| Waste fuel | | litre | 100,000 | | \$0.43 | \$43,000 | \$0 | \$43,000 |
| Waste batteries | | kg | 500 | #N/A | \$25.00 | \$12,500 | \$0 | \$12,500 |
| Assay & environmental lab reagents | | kg | = 000 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Machine shop paints, solvents etc. | | liter | 5,000 | | \$1.20 | \$6,000 | \$0 | \$6,000 |
| Glycol | | liter | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Process reagents | | kg | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Nuclear sources | | allow | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Other hazardous materials | Non-ACM to Yellowknife - Assumed Qty. | kg | 50,000 | PCRL | \$0.45 | \$22,500 | \$0 | \$22,500 |
| HAZARDOUS MATERIALS | | | | | 00.00 | | | |
| Transportation to disposal facility | | allow | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Disposal fees | | allow | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Non-ACM hazardous materials CONTAMINATED SOILS | | | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| | | | 0 | //N.I./A | # 0.00 | # 0 | 00 | # 0 |
| Contam. soil investigation - Phase 1 | Additional investigation of ADD desirance | each | 0 | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Contam. soil investigation - Phase 2 CONTAMINATED SOIL REMOVAL | Additional investigation of ARD drainage | each | U | CS1L | \$7,500.00 | \$0 | \$0 | \$0 |
| HHERA for Removal of Contaminated Soils | a Assessment on Phase 1 and 2 ESA Data | a allow | 1 | #N/A | \$20,000.00 | \$20,000 | \$0 | \$20,000 |
| | S ASSESSITIETIL OIT FITASE T ATIO 2 ESA DATA | m3 | | SC3S | \$20,000.00 | \$20,000 | \$0 | \$20,000 |
| Excavate and transport to onsite facility Construct 4 additional landfarm cells | | LS | 0 | #N/A | \$180,000.00 | \$0 \$0 | \$0 \$0 | \$0 \$0 |
| Excavate treated soils and move to on-site | e landfill | m3 | | SC3S | \$7.21 | \$0 | \$0 | \$0 |
| Manage hydrocarbon remediation at facility | | m3 | | CSRL | \$47.00 | \$0 | \$0 | \$0 |
| Load, haul and dump into crown pillar | | m3 | 34,700 | SB1L | \$4.30 | \$149,210 | \$0 | \$149,210 |
| Type-2 | As, CN- and PbNO3 to crown pillars | m3 | 16,700 | SB1L | \$4.30 | \$71,810 | \$0 | \$71,810 |
| Type-3 | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Reagents/stabilizing agent | | m2 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Excavate and transport to offsite facility | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Contour decontaminated area | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| CONTAMINATED SOIL VERY LOW PERM | MEABILITY COVER | | | | | | | • |
| Supply geomembrane, HDPE, ES3, GCL | | m2 | | #N/A | \$0.00 | \$0 \$0 | \$0 ©0 | \$0 \$0 |
| Upper and lower bedding layers Install geomembrane, HDPE, ES3, GCL | | m3 m2 | | #N/A #N/A | \$0.00 \$0.00 | \$0 \$0 | \$0 \$0 | \$0 \$0 |
| Erosion protection layer | | m3 | | #N/A | \$0.00 | \$0 \$0 | \$0 | \$0 |
| Vegetate | | m2 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Install infiltration/seepage instrumentation | | allow | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Other | | | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| OTHER | | | | #N1/A | #0.00 | \$0 | 60 | # 0 |
| | | | | #N/A | \$0.00 Total | \$0 \$733,822 | \$0 \$0 | \$0 \$733,822 |
| | | | | | % of Total | ψι 55,022 | 0% | |

Building / Equip Name: Bldg / Equip #: 1

| DEPOSED DEDICATION DE PETUT PROPERTOR 18 18 18 18 18 18 18 1 | ACTIVITY/MATERIAL | Notes | Units | Quantity | Cost Code | Unit Cost | % Cost Lan | Land d Cost | Water Cost |
|--|---|---|-----------|----------|--------------|-----------------|---------------|----------------|------------|
| Second married and dispose on each of the PAIN \$0.00 \$0. | | | · · · · · | | - | | | | |
| Change | Decontaminate and ship off-site | | allow | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| PREMOVE DULDINGS - see note blook | Decontaminate and dispose on-site | | allow | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Accommodation Complex | | | | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Hoos Room and Travell Ways | | | _ | | | | | | |
| Shall House | • | | | | | | | | |
| Warehouse | | | | | | | | | |
| Mail | | | | | | | | | |
| Powenhouse | | | | | | | | | |
| Headfarman Marchisco Bulldings Pastellit plant has already been removed. miz 413 BRCS \$12,000 \$52,064 \$0.3 \$35,000 \$30,0 | | | | | | | | | \$210,560 |
| Alicos Bulding and Fresh air Intake Pastelli Plant has already been removed. m2 Pastelli Plant has already been removed. m2 Pastelli Plant has already been removed. m2 Pastelli Plant m3 Tental Bulding m4 Tental Bulding m4 Tental Bulding m4 Tental Bulding m5 Tental Bulding m4 Tental Bulding m4 Tental Bulding m5 Tental Bulding m4 Tental Buldin | | | | | | | | | \$52,864 |
| Section | Airlock Building and Fresh air Intake | | m2 | 366 | BRCS | | | \$0 | \$46,848 |
| Surface Mobile Shop | Pastefill Plant | Pastefill plant has already been removed. | m2 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Campenter Shop | | | m2 | 1855 | BRS1L | \$45.00 | \$83,475 | \$0 | \$83,475 |
| May Teacher Fear Building mg mg mg mg mg mg mg | • | | | | | | | | \$129,024 |
| Pumphouse | | | | | | | | | \$21,690 |
| Explosivers Storage | | | | | | | | | |
| Fine house | • | | | | | | | | |
| Emergency Prover House | - | | | | | | | | |
| Washer Sallion and Slorage Buildings | | | | | | | | | |
| Shop | | | | | | | | | |
| Batch Plant | • | | | | | | | | |
| ATV Delulding AT | • | | | | | | | | |
| Fluel tanks | | | | | | | | | \$7,740 |
| Fuel Tanks Satellite Tank Farm M2 2,000 PLPS \$18,35 \$30,563 \$30,565 \$3 | Storage Facility at Laydown/Airstrip | | m2 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Fuel Tanks | Fuel tanks | Main Tank Farm | m2 | 8,490 | BRS1S | \$91.57 | \$777,429 | \$0 | \$777,429 |
| Fost-barder intake | Fuel tanks | Satellite Tank Farm | m2 | 989 | BRS1S | \$91.57 | \$90,563 | \$0 | \$90,563 |
| Reclaim pumps | Fuel Tanks | Piping removal and disposal | m2 | 2,000 | PLRS | \$18.39 | \$36,780 | \$0 | \$36,780 |
| Martian Mar | Freshwater intake | | m2 | 225 | BRCS | \$128.00 | \$28,800 | \$0 | \$28,800 |
| Airsthip lighting, navigation, mechanical Marsthip lighting, navigation, mechanical Use hoe ram to puncture slabs (25,000 m2 mandays m | | | | | | | | | \$0 |
| Airstrip lighting, navigation, mechanical Use how ram to puncture slabs (25,000 ms 2 m | | | | | | | | | \$0 |
| Use her am to puncture slabs (25,000 m2 hrs 25 exc-s \$190,00 \$4,750 \$0 \$4,750 \$0 \$4,750 \$0 \$4,750 \$0 \$0 \$0 \$0 \$0 \$0 \$0 | | | - | | | | | | \$0 |
| Break foundation slabs | Airstrip lighting, navigation, mechanical | | | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Consolidate & dump boneyard debris m3 1 #N/A \$350,000.00 \$350,000 \$0 \$350,000 \$350 | Break foundation slabs | | | 25 | exc-s | \$190.00 | \$4.750 | \$0 | \$4.750 |
| Chefr | | , . | | | | | | | \$350,000 |
| Place rock cover | | | m2 | | | | | \$0 | \$0 |
| Place soil cover M3 | LANDFILL FOR DEMOLITION WASTE | | | | | | | | |
| Operation of landfill LS 1 #N/A \$240,000 \$240,000 \$0 \$240,000 Load, haul and dump in landfill m3 30,000 RR3L \$7.00 \$210,000 \$0 \$210,000 Cegetate ha #N/A \$0.00 \$0 \$0 \$210,000 Grade/Contour Entire Mine Site Area Covered under "Rock Pile" tab m2 0 SR4L \$1.05 \$0 \$0 \$0 Place 0.3 m granular fill over slabs m3 0 SB4L \$5.00 \$0 | Place rock cover | | m3 | 10,650 | RR4S | \$4.72 | \$50,268 | \$0 | \$50,268 |
| Load, haul and dump in landfill m3 30,000 RR3L \$7.00 \$210,000 \$0 \$210,000 Vegetate ha #WA \$0.00 \$0 \$0 \$0 \$0 GRADE AND CONTOUR PADS GRADE AND CONTOUR PAIDS GRADE AND CONTOUR PAIDS TORE \$0 < | Place soil cover | | m3 | 13,500 | SB4L | \$5.50 | \$74,250 | \$0 | \$74,250 |
| Vegetate ha #N/A \$0.00 \$0 \$0 GRADE AND CONTOUR PADS Grade/Contour Entire Mine Site Area Covered under "Rock Pile" tab m2 0 DRL \$1.05 \$0 \$0 Grade/Contour Entire Mine Site Area Covered under "Rock Pile" tab m3 0 SB4L \$5.50 \$0 \$0 \$0 Place 0.3 m granular fill over slabs m3 0 SB4L \$5.50 \$0 \$0 \$0 Process Facilities ha #N/A \$0.00 \$0 \$0 \$0 Offices, Repair, Lab, Warehouse ha #N/A \$0.00 \$0 \$0 \$0 Storage Facilities ha #N/A \$0.00 \$0 \$0 \$0 \$0 Water and Wastewater Treatment Facilities ha #N/A \$0.00 \$0 <td>•</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>\$240,000</td> | • | | | | | | | | \$240,000 |
| GRADE AND CONTOUR PADS Grade/Contour Entire Mine Site Area Covered under "Rock Pile" tab m2 0 DRL \$1.05 \$0 \$0 \$5 Place 0.3 m graular fill over slabs m3 0 SB4L \$5.50 \$0 \$0 \$5 Accommodation Complex ha #N/A \$0.00 \$0 \$0 \$3 Process Facilities ha #N/A \$0.00 \$0 \$0 \$5 Offices, Repair, Lab, Warehouse ha #N/A \$0.00 \$0 \$0 \$5 Storage Facilities ha #N/A \$0.00 \$0 \$0 \$5 Water and Wastewater Treatment Facilities ha #N/A \$0.00 \$0 \$0 \$5 Water and Wastewater Treatment Facilities ha #N/A \$0.00 \$0 \$0 \$5 Water and Wastewater Treatment Facilities ha #N/A \$0.00 \$0 \$0 \$5 U/G Heating Plant ha #N/A \$0.00 \$0 \$0 \$5 | | | | 30,000 | | | | | |
| Grade/Contour Entire Mine Site Area Covered under "Rock Pile" tab m2 0 DRL \$1.05 \$0 \$0 Place 0.3 m granular fill over slabs m3 0 SB4L \$5.50 \$0 \$0 \$0 Accommodation Complex ha #IN/A \$0.00 \$0 \$0 \$0 Process Facilities ha #IN/A \$0.00 \$0 \$0 \$0 Offices, Repair, Lab, Warehouse ha #IN/A \$0.00 \$0 \$0 \$0 Storage Facilities ha #IN/A \$0.00 \$0 \$0 \$0 Water and Wastewater Treatment Facilities ha #IN/A \$0.00 \$0 \$0 \$0 UG Heating Plant ha #IN/A \$0.00 \$0 | | | ha | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Place 0.3 m granular fill over slabs | | Covered under "Book Bile" teh | m? | 0 | DDI | ¢1.05 | 0.2 | ¢n. | 40 |
| Accommodation Complex | | Covered under Rock Pile tab | | | | | | | |
| Process Facilities | | | | U | | | | | |
| Offices, Repair, Lab, Warehouse ha #N/A \$0.00 \$0 | • | | | | | | | | |
| Storage Facilities ha | | | | | | | | | \$0 |
| Water and Wastewater Treatment Facilities ha #N/A \$0.00 \$0 \$0 \$0 U/G Heating Plant ha #N/A \$0.00 \$0 \$0 \$0 \$0 Emulsion Plant ha #N/A \$0.00 \$0 \$0 \$0 \$0 Warehouse, Shops and Other ha #N/A \$0.00 \$0 | | | | | | | | | \$0 |
| Emulsion Plant ha #N/A \$0.00 \$0 \$0 \$0 Warehouse, Shops and Other ha #N/A \$0.00 \$0 \$0 \$0 Place rock cover m3 #N/A \$0.00 \$0 \$0 \$0 Vegetate ha #N/A \$0.00 \$0 \$0 \$0 Other m3 #N/A \$0.00 \$0 \$0 \$0 PUNCTURE LINED SUMPS Functure liner and place soil cover m3 #N/A \$0.00 \$0 \$0 \$0 RECLAIM ROADS Remove culverts each 22 #N/A \$500.00 \$11,000 \$0 \$11,000 Remove bridges each 22 #N/A \$500.00 \$11,000 \$0 \$11,000 Remove culverts each #N/A \$0.00 \$0 \$0 \$0 Remove bridges each #N/A \$0.00 \$0 \$0 \$0 Scarify and install water breaks <td< td=""><td>•</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>\$0</td></td<> | • | | | | | | | | \$0 |
| Emulsion Plant ha #N/A \$0.00 \$0 \$0 \$0 Warehouse, Shops and Other ha #N/A \$0.00 \$0 \$0 \$0 Place rock cover m3 #N/A \$0.00 \$0 \$0 \$0 Vegetate ha #N/A \$0.00 \$0 \$0 \$0 Other m3 #N/A \$0.00 \$0 \$0 \$0 PUNCTURE LINED SUMPS Functure liner and place soil cover m3 #N/A \$0.00 \$0 \$0 \$0 RECLAIM ROADS Remove culverts each 22 #N/A \$50.00 \$11,000 \$0 \$11,000 Remove bridges each #N/A \$0.00 \$0 <t< td=""><td>U/G Heating Plant</td><td></td><td>ha</td><td></td><td>#N/A</td><td>\$0.00</td><td>\$0</td><td>\$0</td><td>\$0</td></t<> | U/G Heating Plant | | ha | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Place rock cover m3 #N/A \$0.00 \$0 \$0 \$0 Vegetate ha #N/A \$0.00 \$0 | | | ha | | #N/A | | | | \$0 |
| Vegetate ha #N/A \$0.00 \$0 \$0 \$0 Other m3 #N/A \$0.00 \$0 \$0 \$0 PUNCTURE LINED SUMPS Puncture liner and place soil cover m3 #N/A \$0.00 \$0 \$0 \$0 RECLAIM ROADS Remove culverts each 22 #N/A \$500.00 \$11,000 \$0 \$11,000 Remove bridges each #N/A \$0.00 \$0 \$0 \$11,000 Scarify and install water breaks ha #N/A \$0.00 \$0 \$0 \$0 Scarify laristrip Airstrip will stay in place ha #N/A \$0.00 \$0 \$0 \$0 Scarify laydown areas Scarify roads and grade ha #N/A \$0.00 \$72,360 \$0 \$0 Vegetate ha #N/A \$0.00 \$0 \$0 \$0 \$0 Other Grade and counter esker borrow area m3 180,000 DSL \$0.95 \$171,000 | Warehouse, Shops and Other | | ha | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Other m3 #N/A \$0.00 \$0 \$0 \$0 PUNCTURE LINED SUMPS Puncture liner and place soil cover m3 #N/A \$0.00 \$0 \$0 \$0 RECLAIM ROADS Remove culverts each 22 #N/A \$500.00 \$11,000 \$0 \$11,000 Remove bridges each #N/A \$0.00 \$0 \$0 \$10 Scarify and install water breaks ha #N/A \$0.00 \$0 \$0 \$0 Scarify lairstrip Airstrip will stay in place ha #N/A \$0.00 \$0 \$0 \$0 Scarify laydown areas Scarify roads and grade ha #N/A \$0.00 \$72,360 \$0 \$72,360 \$0 \$72,360 \$0 \$72,360 \$0 | Place rock cover | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| PUNCTURE LINED SUMPS Puncture liner and place soil cover m3 | Vegetate | | ha | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Puncture liner and place soil cover m3 #N/A \$0.00 \$0 \$0 \$0 RECLAIM ROADS Remove culverts each 22 #N/A \$500.00 \$11,000 \$0 \$11,000 Remove bridges each #N/A \$0.00 \$0 \$0 \$11,000 Scarify and install water breaks ha #N/A \$0.00 \$0 \$0 \$0 Scarify airstrip Airstrip will stay in place ha #N/A \$0.00 \$0 \$0 \$0 Scarify laydown areas Scarify roads and grade ha #N/A \$0.00 \$0 \$0 \$72,360 Vegetate ha #N/A \$0.00 \$0 \$0 \$0 \$0 Other Grade and counter esker borrow area m3 180,000 DSL \$0.95 \$171,000 \$0 \$171,000 SPECIALIZED ITEMS #N/A \$0.00 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 | | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| RECLAIM ROADS Remove culverts each 22 #N/A \$500.00 \$11,000 \$0 \$11,000 Remove bridges each #N/A \$0.00 \$0 \$0 \$0 Scarify and install water breaks ha #N/A \$0.00 \$0 \$0 \$0 Scarify airstrip Airstrip will stay in place ha #N/A \$0.00 \$0 \$0 \$0 Scarify laydown areas Scarify roads and grade ha #N/A \$0.00 \$72,360 \$0 \$72,360 Vegetate ha #N/A \$0.00 \$0 \$0 \$0 \$0 Other Grade and counter esker borrow area m3 180,000 DSL \$0.95 \$171,000 \$0 \$171,000 SPECIALIZED ITEMS #N/A \$0.00 \$0 \$0 \$0 \$0 \$0 Dispose of misc. debris and laydown area refuse #N/A \$0.00 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 | | | | | | | | | |
| Remove culverts each of each o | | | m3 | | #N/A | \$0.00 | \$0 | \$0 | \$0 |
| Remove bridges each #N/A \$0.00 \$0 \$0 \$0 Scarify and install water breaks ha #N/A \$0.00 \$0 \$0 \$0 Scarify airstrip Airstrip will stay in place ha #N/A \$0.00 \$0 \$0 \$0 Scarify laydown areas Scarify roads and grade ha #N/A \$0.00 \$72,360 \$0 \$72,360 Vegetate ha #N/A \$0.00 \$0 \$0 \$0 \$0 Other Grade and counter esker borrow area m3 180,000 DSL \$0.95 \$171,000 \$0 \$171,000 SPECIALIZED ITEMS #N/A \$0.00 \$0 \$0 \$0 \$0 \$0 Dispose of misc. debris and laydown area refuse #N/A \$0.00 \$0 </td <td></td> <td></td> <td>a l</td> <td>00</td> <td>шь1/4</td> <td>\$500.00</td> <td>£44.000</td> <td>00</td> <td>£44.000</td> | | | a l | 00 | шь1/4 | \$500.00 | £44.000 | 00 | £44.000 |
| Scarify and install water breaks ha #N/A \$0.00 \$0 \$0 \$0 Scarify airstrip Airstrip will stay in place ha #N/A \$0.00 \$0 \$0 \$0 Scarify laydown areas Scarify roads and grade ha 12 SCFYH \$6,030.00 \$72,360 \$0 \$72,360 Vegetate ha #N/A \$0.00 \$0 \$0 \$0 Other Grade and counter esker borrow area m3 180,000 DSL \$0.95 \$171,000 \$0 \$171,000 SPECIALIZED ITEMS Image: Bipsize of misc. debris and laydown area refuse #N/A \$0.00 \$0 \$0 \$0 \$0 Total \$4,376,228 \$0 \$4,376,228 \$0 \$4,476,228 \$0 \$4,476,228 \$0 < | | | | 22 | | | | | |
| Scarify airstrip Airstrip will stay in place ha #N/A \$0.00 \$0 \$0 \$0 Scarify laydown areas Scarify roads and grade ha 12 SCFYH \$6,030.00 \$72,360 \$0 \$72,360 Vegetate ha #N/A \$0.00 \$0 \$0 \$0 \$0 Other Grade and counter esker borrow area m3 180,000 DSL \$0.95 \$171,000 \$0 \$171,000 SPECIALIZED ITEMS Dispose of misc. debris and laydown area refuse #N/A \$0.00 \$0 \$0 \$0 \$0 Total \$4,376,228 \$0 \$4,376,228 \$0 \$4,376,228 | _ | | | | | | | | |
| Scarify laydown areas Scarify roads and grade ha 12 SCFYH \$6,030.00 \$72,360 \$0 \$72,360 Vegetate ha #N/A \$0.00 \$0 \$0 \$0 Other Grade and counter esker borrow area m3 180,000 DSL \$0.95 \$171,000 \$0 \$171,000 SPECIALIZED ITEMS Dispose of misc. debris and laydown area refuse #N/A \$0.00 \$0 \$0 \$0 \$0 Total \$4,376,228 \$0 \$4,376,228 \$0 \$4,376,228 | | Airstrin will stay in place | | | | | | | \$0 |
| Vegetate ha #N/A \$0.00 \$0 \$0 \$0 Other Grade and counter esker borrow area m3 180,000 DSL \$0.95 \$171,000 \$0 \$171,000 SPECIALIZED ITEMS Dispose of misc. debris and laydown area refuse #N/A \$0.00 \$0 \$0 \$0 \$0 Total \$4,376,228 \$0 \$4,376,228 | | | | 12 | | | | | |
| Other Grade and counter esker borrow area m3 180,000 DSL \$0.95 \$171,000 \$0 \$171,000 SPECIALIZED ITEMS Dispose of misc. debris and laydown area refuse #N/A \$0.00 \$0 \$0 \$0 Total \$4,376,228 \$0 \$4,376,228 \$0 \$4,376,228 | | roddo dira grado | | 12 | | | | | \$0 |
| SPECIALIZED ITEMS #N/A \$0.00 \$0 \$0 \$0 Dispose of misc. debris and laydown area refuse #N/A \$0.00 \$0 \$0 \$0 Total \$4,376,228 \$0 \$4,376,228 \$0 \$4,376,228 | = | Grade and counter esker borrow area | | 180.000 | | | | | \$171,000 |
| Dispose of misc. debris and laydown area refuse #N/A \$0.00 \$0 \$0 \$0 Total \$4,376,228 \$0 \$4,376,228 \$0 \$4,376,228 | | | | , | | 73 | . , | | , |
| | OI ECIALIZED ITEMS | | | | | | | | |
| | | efuse | | | #N/A | \$0.00 | \$0 | \$0 | \$0 |

Note: Unit costs are based on 3m high, single storey building. Scale larger building areas accordingly. E.g. 10m high building multiply area by 3.3 (10/3)

1 Capital Expenditures and Short Term Water Treatment identified in 'Instructions' worksheet

| ACTIVITY/MATERIAL Notes | Units | Cost Quantity Code | Unit Cost | Cos |
|---|-------|--------------------|---|----------|
| BREACH DYKE EMBANKMENT | | | | |
| Remove fill | m3 | 0 #N/A | \$0.00 | \$(|
| Rip rap slope protection | m3 | 0 RR4L | \$7.60 | \$0 |
| Contour water intake area | m3 | #N/A | \$0.00 | \$0 |
| STABILIZE SEDIMENT PONDS/WATER MANAGEMENT PONDS | | | | |
| Place soil cover | m3 | #N/A | \$0.00 | \$0 |
| Doze & spread excavated material | m3 | #N/A | \$0.00 | \$0 |
| Vegetate spread material | ha | #N/A | \$0.00 | \$0 |
| Rip rap in channel base | each | #N/A | \$0.00 | \$0 |
| REDIRECT RUNOFF/CONSTRUCT DIVERSION DITCHES | | | | |
| Excavate ditches -soil | m3 | #N/A | \$0.00 | \$0 |
| Excavate ditches -rock | m3 | #N/A | \$0.00 | \$0 |
| Stabilize side slopes | m3 | #N/A | \$0.00 | \$0 |
| Rip rap in channel base | m3 | #N/A | \$0.00 | \$0 |
| BREACH DITCHES | | | | |
| Excavate breaches | m3 | #N/A | \$0.00 | \$0 |
| Backfill/recontour | m3 | #N/A | \$0.00 | \$0 |
| Install flow dissipation | m3 | #N/A | \$0.00 | \$0 |
| Vegetate remainder of ditch | m2 | #N/A | \$0.00 | \$0 |
| DECOMISSION FRESH WATER SUPPLY | | | | |
| Breach embankment Includes on Bldgs & Equipment | m | #N/A | \$0.00 | \$(|
| Remove pump | LS | 1 #N/A | \$10,000.00 | \$10,000 |
| Remove pipeline | m | 1500 PSRS | \$7.84 | \$11,760 |
| WATER CONTROL IN RECLAMATION QUARRY | | | | |
| Install pumping system | LS | #N/A | \$0.00 | \$ |
| Remove pumping system | LS | #N/A | \$0.00 | \$ |
| REMOVE PIPELINES | | | • | · |
| Remove pipes | m | #N/A | \$0.00 | \$0 |
| Concrete plug deep pipes | m3 | #N/A | \$0.00 | \$ |
| Other | | #N/A | \$0.00 | \$ |
| GROUNDWATER COLLECTION SYSTEM | | ,,,,,,, | ψ0.00 | • |
| Excavate/install sumps | m3 | #N/A | \$0.00 | \$ |
| Install pumping wells | m3 | #N/A | \$0.00 | \$(|
| Install pumps/pipelines/power supply | LS | #N/A | \$0.00 | \$(|
| CONSTRUCT CONTAMINATED WATER STORAGE POND | | πινικ | ψ0.00 | Ψ |
| Excavate pond | m3 | #N/A | \$0.00 | \$0 |
| Doze & spread excavated material | m3 | #N/A | \$0.00 | \$1 |
| • | ha | #N/A | | \$1 |
| Vegetate spread material | | #N/A #N/A | \$0.00 | \$ |
| Bedding layer | m3 | | \$0.00 | |
| Supply geomembrane | m2 | #N/A | \$0.00 | \$ |
| Install geomembrane | m2 | #N/A | \$0.00 | \$(|
| Erosion protection layer | m3 | #N/A | \$0.00 | \$ |
| CONSTRUCT PASSIVE TREATMENT SYSTEM (e.g. Constructed Wetland) | | (1) | 40.00 | • |
| Construct access roads | km | #N/A | \$0.00 | \$1 |
| Install HDPE piping system from collection pond | . m | #N/A | \$0.00 | \$ |
| Inter-cell flow structures | allow | #N/A | \$0.00 | \$ |
| Install liners | m2 | #N/A | \$0.00 | \$ |
| Install growth media | m3 | #N/A | \$0.00 | \$ |
| Wetland vegetation | ha | #N/A | \$0.00 | \$ |
| CONSTRUCT WATER TREATMENT PLANT | | | | |
| Build treatment plant | LS | #N/A | \$0.00 | \$ |
| Build sludge containment facility | | | | |
| Treatment Plant Operation Lime treatment | m3 | 1786000 TPOS | \$0.15 | \$267,90 |
| | | | | |

For cost of long-term/post-closure water treatment see "WATER TREATMENT" Worksheet"

1 Post Closure Water Treatment - Identified as long term/post-closure in 'Instructions' worksheet

| ACTIVITY/MATERIAL | Notes | Units | Quantity | Cost Code | Unit Cost | Cost |
|--|---|--------|-----------|--------------|--------------|------|
| ADDITION OF REAGENTS TO WTP | | | | | | |
| H2O2 | | kg | | #N/A | \$0.00 | \$0 |
| lime | Covered under "Water Management" tab | kg | | #N/A | \$0.00 | \$0 |
| ferric sulphate | | kg | | #N/A | \$0.00 | \$0 |
| ferrous sulphate | | kg | | #N/A | \$0.00 | \$0 |
| flocculents | | kg | | #N/A | \$0.00 | \$0 |
| Other | | | | #N/A | \$0.00 | \$0 |
| LABOUR AND SUPPLIES | | | | | | |
| Annual fuel | | litres | | #N/A | \$0.00 | \$0 |
| Annual power | | kW-h | | #N/A | \$0.00 | \$0 |
| Electrician/mechanic to maintain treatme | ent plant | allow | | #N/A | \$0.00 | \$0 |
| Equipment maintenance and parts | | allow | | #N/A | \$0.00 | \$0 |
| Misc. supplies, hoses, tools | | allow | | #N/A | \$0.00 | \$0 |
| Communications | | allow | | #N/A | \$0.00 | \$0 |
| Other | | | | #N/A | \$0.00 | \$0 |
| WTP WATER SAMPLING AND ANALYS | SES | | | | | |
| Sampling equipment | | allow | | #N/A | \$0.00 | \$0 |
| Analyses | | allow | | #N/A | \$0.00 | \$0 |
| Shipping to laboratory | | allow | | #N/A | \$0.00 | \$0 |
| Reporting | | allow | | #N/A | \$0.00 | \$0 |
| Other | | | | #N/A | \$0.00 | \$0 |
| SITE ACCESS | | | | | | |
| Road maintenance (incl. snow removal) | | allow | | #N/A | \$0.00 | \$0 |
| Winter road tariff | | allow | | #N/A | \$0.00 | \$0 |
| Truck rental | | allow | | #N/A | \$0.00 | \$0 |
| Air support | | allow | | #N/A | \$0.00 | \$0 |
| | Costs for one-time treatment to lower ponds is provided in "Water Management" tab | Ar | nual wate | r treatme | nt costs | \$0 |
| Number of years of water treatment | Assumed water treatment is not required post-closure because the TCA is covered. | years | | | | • |
| | | | | | Total | \$0 |

1 Interim Care and Maintenance

| | | | | Cost | | |
|-------------------------------------|----------------------------------|-----------|----------|------------|------------|-----------|
| ACTIVITY/MATERIAL | Notes | Units | Quantity | Code | Unit Cost | Cost |
| INTERIM CARE & MAINTENANCE | | | | | | |
| on-site caretaker | | manmonths | | #N/A | 0 | \$0 |
| Spring extra personnel | | manmonths | 3 | #N/A | 13194 | \$39,582 |
| -electrician | | manmonths | | #N/A | 0 | \$0 |
| -mechanic | | manmonths | 2 | #N/A | 11517 | \$23,034 |
| annual fuel | Available on site. | litre | | #N/A | 0 | \$0 |
| misc. supplies | Available on site. | allow | | #N/A | 0 | \$0 |
| pick-up truck | Available on site. | each | | #N/A | 0 | \$0 |
| small dozer | Available on site. | allow | | #N/A | 0 | \$0 |
| small excavator | Available on site. | allow | | #N/A | 0 | \$0 |
| snow machine | Available on site. | allow | | #N/A | 0 | \$0 |
| communications | | allow | 1 | #N/A | 25000 | \$25,000 |
| SNP/AEMP water sampling & reporting | From "PostClosure" sheet | each | 1 | #N/A | 12360 | \$12,360 |
| geotechnical assessment | From "PostClosure" sheet | each | 1 | #N/A | 22923.49 | \$22,923 |
| interim water treatment | Covered under "Water Management" | | | #N/A | | \$0 |
| Worker accommodations | | mandays | 150 | ACCMS | 74.13 | \$11,120 |
| | | | Ann | ual Interi | m C&M Cost | \$134,019 |
| Number of years of IC | CM | years | 2 | | Total | \$268,038 |

1 Post-Closure Monitoring & Maintenance:

| | | | | Cost | | |
|--|----------------------------|-----------|--------|-------|------------------|-----------|
| ACTIVITY/MATERIAL N | lotes | Units Qua | antity | Code | Unit Cost | Cost |
| MONITORING & INSPECTIONS | | | | | | |
| Annual geotechnical inspection | | each | 10 | #N/A | \$22,923.49 | \$229,235 |
| Survey inspection | | each | | #N/A | \$0.00 | \$0 |
| Monitoring years - 10 | ncludes Maintenance | Year | 3 | LMI | \$100,000.00 | \$300,000 |
| Regulatory costs* | | each | | #N/A | \$0.00 | \$0 |
| Site water monitoring (AEMP and SNP) V | Vater sampling | each | 10 | #N/A | \$12,360.00 | \$123,600 |
| - Active closure and flooding | | each | | #N/A | \$0.00 | \$0 |
| - Post pit flooding | | each | | #N/A | \$0.00 | \$0 |
| Air Quality Monitoring Program (AQMP) | lot required | each | 0 | #N/A | \$0.00 | \$0 |
| Environmental Effects Monitoring (EEM) after | 3 years | each | 1 | #N/A | \$126,079.00 | \$126,079 |
| Wildlife Effects Monitoring Program (WEMP) N | lot required | each | 0 | #N/A | \$0.00 | \$0 |
| Vegetation Monitoring | | each | | #N/A | \$0.00 | \$0 |
| Other | | | | #N/A | \$0.00 | \$0 |
| COVER MAINTENANCE | | | | | | |
| Repair erosion - infill gullies | | allow | | #N/A | \$0.00 | \$0 |
| Repair erosion - upgrade diversion ditches | | allow | | #N/A | \$0.00 | \$0 |
| Remove problem vegetation | | allow | | #N/A | \$0.00 | \$0 |
| Repair animal damage | | allow | | #N/A | \$0.00 | \$0 |
| Repair/upgrade access controls | | allow | | #N/A | \$0.00 | \$0 |
| Other | | | | #N/A | \$0.00 | \$0 |
| SPILLWAY MAINTENANCE | | | | | | |
| Repair erosion | | m3 | | #N/A | \$0.00 | \$0 |
| Clear spillway | | each | | #N/A | \$0.00 | \$0 |
| CWTS MAINTENANCE | | | | | | |
| Maintain flow, restore vegetation | | allow | | #N/A | \$0.00 | \$0 |
| POST-CLOSURE WATER TREATMENT | | | | | | |
| Annual water treatment cost, from "Water Treatment | atment" | | | | | \$0 |
| Subtotal for first 10 years, undiscounted | | | | | | \$778,914 |
| Discount rate for calculation of net present val | ue of post-closure cost, % | | | 3.00% | | |
| Number of years of post-closure activity | | | | 25 | years | |
| Net Present Value of payment stream | | | | | | \$936,257 |

 $^{{}^\}star \text{Regulatory costs}$ - annual reporting, management plans, progress reports etc.

Annual Discount 3%

| Annual Discou | unt | 3% | | | | | |
|-----------------|---------------|----------------------|---------------|-----------------|----------|-----------------|-------------------|
| | Geotechnica | l and Water Sampling | Monitoring an | d Maintenance | | EEM | |
| Year | Cost | Discounted Cost | Every 3 years | Discounted Cost | One Time | Discounted Cost | Total Yearly |
| 1 | - | - | | - | | - | - |
| 2 | - 35,283.5 | - 32,289.4 | 100,000 | 91,514 | 126,079 | - 115,380 | 239,184 |
| 3 | 35,283.5 | 31,348.9 | 100,000 | 91,514 | 120,079 | 115,360 | 31,349 |
| 5 | 35,283.5 | 30,435.8 | | | | _ | 30,436 |
| 6 | 35,283.5 | 29,549.4 | 100,000 | 83,748 | | _ | 113,298 |
| 7 | 35,283.5 | 28,688.7 | 100,000 | - | | _ | 28,689 |
| 8 | 35,283.5 | 27,853.1 | | _ | | - | 27,853 |
| 9 | 35,283.5 | 27,041.9 | 100,000 | 76,642 | | - | 103,684 |
| 10 | 35,283.5 | 26,254.2 | · | - | | - | 26,254 |
| 11 | | - | | - | | - | - |
| 12 | | - | 100,000 | 70,138 | | - | 70,138 |
| 13 | | - | | - | | - | - |
| 14 | | - | | - | | - | - |
| 15 | 35,283.5 | 22,647.1 | 100,000 | 64,186 | | - | 86,833 |
| 16 | | - | | - | | - | - |
| 17 | | - | | - | | - | - |
| 18 | | - | 100,000 | 58,739 | | - | 58,739 |
| 19 | | - | | - | | - | - |
| 20 | | - | 400.000 | - | | - | - |
| 21 | | - | 100,000 | 53,755 | | - | 53,755 |
| 22 | | - | | - | | - | - |
| 23 24 | | - | 100,000 | - 49,193 | | - | - 49,193 |
| 24 25 | 35,283.5 | - 16,851.6 | 100,000 | 49,193 | | _ | 49, 193 16,852 |
| Net Present V | · | 272,960.2 | | 547,916 | | 115,380 | 936,257 |
| TAGET TESETIE V | uiuō. | 212,300.2 | | 377,910 | | 110,300 | 300,201 |

1 Mobilization/Demobilization:

| ACTIVITY/MATERIAL | Notes | Units | Quantity | Cost Code | Unit Cost | Cost |
|---|---|-----------|-----------|--------------|--------------|-------------|
| MOBILIZE HEAVY EQUIPMENT | | | | | | |
| Excavators | | each | 1 | #N/A | 150000 | \$150,000 |
| Dump trucks | | each | 1 | #N/A | 50000 | \$50,000 |
| Dozers | | each | 1 | #N/A | 150000 | \$150,000 |
| Demolition shears | | each | 2 | #N/A | 300000 | \$600,000 |
| Crane | | each | 1 | #N/A | 150000 | \$150,000 |
| Loader | | each | 1 | #N/A | 150000 | \$150,000 |
| Compactor | | each | | #N/A | 0 | \$0 |
| Light duty vehicles | | each | 3 | #N/A | 20000 | \$60,000 |
| MOBILIZE MISC. EQUIPMENT | | | | | | |
| Pump shipping | | each | | #N/A | 0 | \$0 |
| Pipe shipping | | m | | #N/A | 0 | \$0 |
| Minor tools and equipment | | allow | 1 | #N/A | 100000 | \$100,000 |
| Truck tires | | allow | | #N/A | 0 | \$0 |
| Other | | | | #N/A | 0 | \$0 |
| MOBILIZE CAMP | | | | | | |
| Reclamation activities | | allow | | #N/A | 0 | \$0 |
| Long term reclamation activities (eg pump | flooding) | allow | | #N/A | 0 | \$0 |
| MOBILIZE WORKERS | G, | | | | | |
| Reclamation activities - transport | Twin Otter flights | each | 48 | MWL | 4500.00 | \$216,000 |
| Reclamation activities - transport | Dash 7 flights | each | 20 | MWH | 9100.00 | \$182,000 |
| Reclamation activities - transport | Hercules flights | each | 5 | #N/A | 20000 | \$100,000 |
| Rotation over reclamation period | | manhours | 0 | lab-sL | 41 | \$0 |
| Reclamation activities - travel time | | manday | 0 . | ACCMH | 175 | \$0 |
| Long term reclamation activities (eg pump | flooding) - transport | each | | #N/A | 0 | \$0 |
| Long term reclamation activities (eg pump | · | each | | #N/A | 0 | \$0 |
| Monitoring Airfare | 3, | each | | #N/A | 0 | \$0 |
| WORKER ACCOMMODATIONS | | | | | | • |
| Reclamation activities | | mandays | 6.600 | ACMMS | 74.13 | \$489,258 |
| Long term reclamation activities (eg pump MOBILIZE FUEL | flooding) | manmonths | | #N/A | 0 | \$0 |
| Fuel freight - reclamation activities | | liter | | #N/A | 0 | \$0 |
| Fuel freight - long term reclamation activit | ies | liter | | #N/A | 0 | \$0 |
| Fuel freight accommodations | | liter | | #N/A | 0 | \$0 |
| WINTER ROAD | | iller | | #14// | | ΨΟ |
| Construction and operation | 366 km GK to site times 2 seasons | km | 732 | WRCL | 2000 | \$1,464,000 |
| Limited winter use | | km | | #N/A | 0 | \$0 |
| Winter road tariff | 20,000 tonnes x 220 km x 2 seasons | mtonne | 8,800,000 | | 0.11 | \$968,000 |
| DEMOBILIZE HEAVY EQUIPMENT | 20,000 tolliloo x 220 km x 2 0000010 | IIIOIIIIO | 0,000,000 | moo | 0.11 | φοσο,σσσ |
| | Rental of equipment while on site is ur | | | | | |
| Evenivatora | "Mobilize". Mob/demob is under "Wir | | | 481/4 | ^ | ^~ |
| Excavators | Road" | km | | #N/A | 0 | \$0 |
| Dump trucks | | km | | #N/A | 0 | \$0 |
| Dozers | | km | | #N/A | 0 | \$0 |
| Demolition shears | | km | | #N/A | 0 | \$0 |
| Crane | | km | | #N/A | 0 | \$0 |
| Loader | | km | | #N/A | 0 | \$0 |
| Compactor | | each | | #N/A | 0 | \$0 |
| Light duty vehicles | | km | | #N/A | 0 | \$0 |
| Other | | km | | #N/A | 0 | \$0 |
| DEMOBILIZE WORKERS | | | | | | |
| crew travel time | | mandays | | #N/A | 0 | \$0 |
| crew transportation | | each | | #N/A | 0 | \$0 |

Unit Cost Table (for refining unit costs see "Estimator" worksheet)

Filter by unit

| ITEM | Detail | COST CODE | UNITS | LOW\$ | HIGH \$ | SPECIFIED \$ | COMMENTS |
|--------|---|--------------|----------|----------------|----------------|--------------|---|
| Acco | modation | | | | | | |
| D | B | ACCM | manday | 100.00 | 175.00 | 74.13 | From LMI costs of \$2225 / manmonth using existing camp |
| Bulla | ings - Decontaminate Asbestos | BDA | m2 | 25.60 | 51.20 | | Low: removal of asbestos siding & flooring; High: removal of insulated pipes, friable asbestos |
| Build | ings - Remove | DDA | 1112 | 25.00 | 31.20 | | Unit costs are based on 3m high, single storey building. Scale areas accordingly. |
| | Wood | BRW | m2 | 27.50 | 41.00 | | |
| | Concrete | BRC | m2 | 40.00 | 65.00 | 128.00 | Specified: puncture concrete foundation slabs |
| | Steel - teardown | BRS1 | m2 | 45.00 | 65.00 | 91.57 | |
| Conc | Steel - for salvage rete work | BRS2 | m2 | 67.00 | 100.00 | | |
| COIIC | Small pour | CSF | m3 | 426.50 | 639.75 | | Low: YK; High=1.5xLow |
| | Large pour | CLF | m3 | 353.50 | 530.25 | 2,130.00 | Specified: concrete crown pillar |
| Conta | aminated Soils | 02. | | 000.00 | 000.20 | 2,100.00 | Openiud. Sono de demi pinai |
| | ESA Phase 1 | CS1 | each | 7500.00 | | | Low: small, "clean" site |
| | ESA Phase 1 | CS2 | each | 50000.00 | | | Low: small, "clean" site |
| | Remediate on site | CSR | m3 | 47.00 | 146.00 | 60.17 | Low - 1 cell is complete and cost to construct 4 more cells is already allowed for. |
| Dozin | • | | _ | | | | |
| | doze rock piles | DR | m3 | 1.05 | 2.40 | 0.50 | Low cost: doze crest off dump |
| Fycay | doze overburden/soil piles vate Rock; Low Spec's and | DS DA/OC | m3 | 0.95 | 3.80 | 3.50 | Special rate. Ample rock is available near stopes. |
| LACU | drill/blast/load/short haul | RB1 | m3 | 11.40 | 17.05 | | Low:quarry operations for bulk fill |
| | drill/blast/load/long haul | RB2 | m3 | 12.05 | 17.80 | | Low quarry operations for built in |
| | RB1 + spread and compact | RB3 | m3 | 12.05 | 17.80 | | |
| | RB2 + spread and compact | RB4 | m3 | 12.50 | 30.75 | | |
| | Specified activity | RBS | m3 | | | | |
| Exca | rate Rock; High Spec's and | | | | | | (e.g. ditch/spillway excavation) |
| | drill/blast/load/short haul | RC1 | m3 | 12.05 | 17.80 | | Low:foundation excavation;High:spillway excavation |
| | drill/blast/load/long haul | RC2 | m3 | 12.70 | 18.40 | | a a course construction |
| | RC1 + spread and compact RC2 + spread and compact | RC3 RC4 | m3 m3 | 12.70 13.50 | 18.40 19.20 | | e,g, cover construction e,g, cover construction |
| | Specified activity | RCS | m3 | 15.50 | 13.20 | 175.00 | Specified-drift excavation |
| Exca | vate Rip Rap | | | | | | |
| | drill/blast/load/short haul/place | RR1 | m3 | 13.50 | 17.75 | 15.20 | High: quarry & place rip rap in channel |
| | drill/blast/load/long haul/place | RR2 | m3 | 14.20 | 20.65 | | |
| | source is waste dump/short haul | RR3 | m3 | 7.00 | | | cost includes sorting |
| | source is waste dump/long haul | RR4 | m3 | 7.60 | | 4.72 | S - Based on LMI costs for 2016 haul from Ballpark to TCA and average cycle times to 3 locations. |
| Evon | Specified activity | RRS | m3 | | | 85,656.00 | |
| Exca | /ate Soil; Low Spec's and Q clear & grub | SBC | m2 | 3.40 | 5.00 | | |
| | excavate/load/short haul | SB1 | m3 | 4.30 | 5.90 | | |
| | excavate/load/long haul | SB2 | m3 | 4.60 | 7.30 | | |
| | SB1 + spread and compact | SB3 | m3 | 5.10 | 8.90 | | Low: non-engineered; High:engineered |
| | SB2 + spread and compact | SB4 | m3 | 5.50 | 11.00 | | Low: non-engineered; High:engineered |
| | Specified activity | SBS | m3 | 3.20 | 6.30 | | Low: rehandle waste rock dump by dozing; High:rehandle waste rock by hauling |
| _ | Tailings | SBT | m3 | 1.35 | 3.70 | 15.50 | High:contour surface - wet or frozen; Specified:haul/place wet infill |
| Exca | rate Soil, High Spec's and C | | _ | | | | |
| | excavate/load/short haul excavate/load/long haul | SC1 SC2 | m3 | 6.80 7.10 | 9.30 | | |
| | SC1 + spread and compact | SC3 | m3 m3 | 8.90 | 11.75 14.20 | 7.21 | Low: non-engineered; High:engineered |
| | SC2 + spread and compact | SC4 | m3 | 9.30 | 23.20 | 7.02 | Low: non-engineered; High:engineered (e.g. complex covers, low volume dam construction) |
| | Specified activity | SCS | m3 | | | 18.80 | Backfill adit with waste rock |
| Fence | • | | | | | | |
| | | FNC | m | 13.55 | 203.00 | | |
| Fuel a | and Electricity | | | | | | |
| | Fuel cost - gas | FCG | litre | 1.05 | 1.40 | | |
| | Fuel cost - diesel | FCD | litre | 0.99 | 1.39 | | I Park windows and warm |
| | Fuel mobilization Electricity | FCM | litre | 0.22 | 0.42 | 0.40 | High: winter road usage Low and High: Yellowknife; Specified: diesel generator |
| Geo-S | Synthetics | FCE | kW-h | 0.17 | 0.19 | 0.49 | Low and ringn. Lellownille, opedited.dieset generation |
| | geotextile | GST | m2 | 3.44 | | | Supply and install |
| | geogrid | GSG | m2 | 5.75 | | | |
| | liner, HDPE | GSHDP | | 7.95 | | | Supply and install; large quantity |
| | liner, ES3 | GSES3 | m2 | 20.20 | | | FOB Yellowknife |
| | geosynthetic installation | GSI | m2 | 3.16 | 14.00 | | Low:geotextile; High:ES3 or HDPE |
| • | bentonite soil ammendment | GSBA | tonne | 308.30 | 348.50 | | FOB Edmonton, add shipping & mixing |
| Grout | ting (/m3 of rock grouted) | | | 05 | | | AND A FORMAL A |
| | | grout | m3 | 236.55 | 286.75 | | High: cement, FOB Yellowknife |
| | | | | | | | |

Unit Cost Table (for refining unit costs see "Estimator" worksheet)

Filter by unit

| ITEM | Detail | COST | UNITS | LOW \$ | LIICH ¢ | enecicien é | COMMENTO |
|--------|--|---------------|----------------|------------------|----------|--------------|--|
| | ur & Equipment Rates | CODE | UNITS | LOW \$ | півп э | SPECIFIED \$ | COMMENTS |
| Labo | Site manager | sman | \$/hr | 125.00 | 152.00 | | |
| | Supervisor | super | \$/hr | 52.00 | 91.84 | | |
| | Registered engineer | eng | \$/hr | 95.00 | 220.00 | | |
| | Environmental coordinator | envco | \$/hr | 74.16 | 130.00 | | |
| | Evironmental technologist | envtech | | 36.00 | 100.00 | | |
| | Electrician | elec | \$/hr | 74.00 | 95.00 | | |
| | Journeyman - various | journey | \$/hr | 44.00 | 71.79 | | |
| | Labour - skilled | lab-s | \$/hr | 41.00 | 49.60 | | |
| | Labour - unskilled | lab-us | \$/hr | 31.00 | 43.98 | | |
| | Equipment operator | oper | \$/hr | 41.00 | 65.00 | | |
| | Heavy duty mechanic | mech | \$/hr | 49.00 | 72.85 | | |
| | Water treatment plant operator | oper-wt | \$/hr | 41.00 | 59.86 | | |
| | Security / first aid | safety | \$/hr | 36.00 | 66.97 | | |
| | Administative staff | admin | \$/hr | 38.00 | 57.89 | | |
| | Equipment rates include operator a | | | | | | |
| | Loader - 4 cu.yd (3.06m3) | load-s | \$/hr | 175.00 | | | |
| | Loader - 7 cu.yd (5.35m3) | load-l | \$/hr | 315.00 | | | |
| | Excavator - 26.76-30.84 tonnes | exc-s | \$/hr | 190.00 | | | |
| | Excavator - 68.95+tonnes | exc-l | \$/hr | 420.00 | | | |
| | Grader Co. 50 to 1 | grad | \$/hr | 190.00 | | | |
| | Dump truck off hwy 30-50 tonnes | truck-s | \$/hr | 225.00 | | | |
| | Dump truck off hwy 55-75 tonnes | truck-l | \$/hr | 300.00 | 000.00 | | |
| | dozer, small | dozers | \$/hr | 205.00 | | | |
| | dozer, large | dozerl | \$/hr | 490.00 | UU.606 | | |
| | smooth drum compactor scooptram, 6 yd3 bucket | comp | \$/hr \$/hr | 155.00 170.00 | | | |
| | flat bed truck with hiab | scoop hiab | \$/hr | 155.00 | | | |
| | fuel truck | ftruck | \$/hr | 150.00 | | | |
| | water truck | wtruck | \$/hr | 58.00 | 150.00 | | |
| Mobil | ize Heavy Equipment | WITUCK | Ψ/111 | 30.00 | 130.00 | | |
| | Road access | MHER | kmtonne | 3.40 | 10.25 | | |
| | Air access | MHEA | kmtonne | 12.00 | 10.20 | | cargo rate>500lb |
| Mobil | ize Camp | | Turnor in to | 12.00 | | | oaigo lator ooolo |
| | Road access | MCR | each | 50000.00 | | | refurbish existing camp |
| Mobil | ize Workers | | | | | | |
| | flight | MW | each | 4500.00 | 9100.00 | | Low:e.g. 8 passenger; High: Dash 7 |
| Oil Re | emoval | | | | | | |
| | oil removal | OR | litre | 0.43 | 1.20 | | Low:waste oil heater; High: ship offsite |
| PCB | Removal | | | | | | |
| | Remove from site | PCBR | litre | 40.20 | 46.90 | 7.21 | Low: shipping, handling & disposal from Yellowknife |
| Pipes | , small (<6in dia.) | | | | | | |
| | remove/dispose on site | PSR | m | 1.00 | 24.00 | 7.84 | Low: remove/dispose on site; High: remove/re-use |
| | supply | PSS | m | 6.10 | 11.10 | | Low:supply; High:supply and ship |
| D' | install | PSI | m | 25.00 | | | |
| Pipes | , large (>6in dia.) | | | | | | |
| | remove/dispose on site | PLR | m | 22.00 | 72.00 | 18.39 | Low: remove/dispose on site; High: remove/re-use |
| | supply | PLS | m | 129.00 | 143.00 | | Low:supply; High:supply and ship |
| Down | install | PLI | m | 50.00 | | | |
| rowe | r Lines | DOWE | | 05.55 | | | |
| Proce | remove/dispose on site | POWR | m | 25.50 | | | |
| FIOCE | Remove from site | DCD. | ka | 0.45 | 2.50 | | Low chinning handling & disposal from Vellowkoife |
| Pump | | PCR | kg | 0.45 | 2.50 | | Low: shipping, handling & disposal from Yellowknife |
| ı unış | Pump capital cost | PC | each | 195000.00 | | | |
| | Pump shipping | PS PS | each each | 2500.00 | | | |
| | Pump operating cost | POC | m3 | 0.12 | | | pump operating costs should be calculated based on pump capacity, fuel costs, etc. |
| | Pump maintenance | PM | allow | 25000.00 | | | parties operating cools official be calculated based off pullip capacity, fuel cools, etc. |
| Pumr | sand BackFill | 1 141 | anow | 20000.00 | | | |
| | | PBF | m3 | 85.00 | 300.00 | | |
| Scari | fy - road/mine site | | | 33.30 | 230.00 | | |
| | • | SCFY | ha | 4300 | 6030 | 2150 | |
| Shaft | , Raise & Portal Closures | | | | | | |
| | Shaft & Raises | SR | m2 | 645.00 | 2132.00 | | Low:pre-cast concrete slabs, little site prep. Area=shaft+>1m all around |
| | Portals | POR | m3 | 18.80 | 250.00 | 1200.00 | Low:unit cost code SCS;High:excavate & backfill collapsed portal;Spec: installed pressure pl |
| Site I | nspection Report | | | | | | |
| | | RPT | each | 10000.00 | 20000.00 | | |
| SpillV | Vay - Clear | | | | | | |
| | | SW | each | 3000.00 | 7000.00 | | |
| Surve | y/Instrumentation | | | | | | |
| | | SI | each | 1800.00 | 3600.00 | | 2 person crew |
| | | | | | | | |

Unit Cost Table (for refining unit costs see "Estimator" worksheet)

Filter by unit

| | | COST | | | | | |
|-------|-------------------------------|----------|----------|----------|----------|--------------|--|
| ITEM | Detail | CODE | UNITS | LOW \$ | HIGH \$ | SPECIFIED \$ | COMMENTS |
| Treat | ment Plant - Construct | | | | | | |
| | Small (< 1000 m3/d) | TPS | lump sum | 9000000 | 15000000 | | |
| | Large (> 1000 m3/d) | TPL | lump sum | 15000000 | 46000000 | | |
| | Constructed Wetland | CWTS | ha | 200000 | 300000 | | |
| Treat | ment Plant - Operate | | | | | | |
| | | TPO | m3 | 0.35 | 2.00 | 0.15 | TPOS is from Lupin costs for most recent treatment (i.e. simple lime addition to raise pH to 8) |
| Treat | ment Chemicals | | | | | | |
| | ferric sulphate | ferric | kg | 1.19 | | | |
| | ferrous sulphate | ferrous | kg | 1.32 | | | |
| | lime | lime | kg | 0.56 | | | |
| | hydrogen peroxide, 35% | hperox | kg | 1.50 | | | |
| | Sodium Metabisulfate | Nametal | o kg | 1.18 | | | |
| | Caustic soda, 50% | caustic | kg | 0.74 | | | |
| | Sulfuric acid, 93% | sulfuric | kg | 0.31 | | | |
| | flocculant | flocc | kg | 6.00 | | | |
| | copper sulphate | copper | kg | | | | |
| | shipping | shipping | kg | 0.20 | | | |
| Vege | tation | | | | | | |
| | Hydroseed, Flat | VHF | ha | 4000.00 | | | |
| | Hydroseed, Sloped | VHS | ha | 4500.00 | | | |
| | Veg. blanket/erosion mat | VB | ha | 13000.00 | | | |
| | Tree planting | VT | ha | 2600.00 | 6000.00 | | |
| | Wetland species | VW | ha | | | 47.72 | Specified= /m3, Wetland Growth Media Substrate mixed and installed (sand, biochar and fertilizer, woodchips) |
| Wate | r Sampling/Analysis/Reporting | ng | | | | | |
| | | WS | each | 7000.00 | 10000.00 | | |
| Winte | er Road | | | | | | |
| | Construction | WRC | km | 2000.00 | 11500.00 | | |
| | Usage | WRU | kmtonne | 0.29 | | 0.11 | LMI guote asuming shared use with diamond mines |

Unit Cost Estimator

1 Equipment Productivity Figures and Graphs have been reproduced from Caterpillar Performance Handbook - Edition 42

| ΕX | C | A٧ | /A | TI | o | N |
|----|---|----|----|----|---|---|
| | | | | | | |

| Productivity | |
|---------------------------------------|--------------------|
| Machine Cat 336 | EL |
| bucket capacity | 3.16 m3 |
| fill factor | <mark>75%</mark> % |
| cycle time | 45 seconds |
| operator skill | <mark>80%</mark> % |
| machine availability | 83% % |
| altitude adjustment | 100% % |
| Hourly productivity | 125.89 m3/hr |
| | |
| Operating Costs - Contractor | |
| Contractor hourly rate | \$180.00 \$/hr |
| Excavation cost - contractor rate | 1.43 \$/m3 |
| Excavation cost - contractor rate | 1.43 \$/1113 |
| - Owner | |
| ownership, daily | \$/day |
| maintenance | \$/hr |
| fuel | \$/hr |
| consumables (cutters, tires) | \$/hr |
| operator | \$/hr |
| Owner hourly rate | \$0.00 \$/hr |
| Excavation cost - owner rate | \$0.00 \$/m3 |
| Excavation cost - select | |
| contractor or owner rate (D22 or D31) | 0/ 0 |
| UI D31) | \$/m3 |

HAUL AND DUMPING

| Productivity | | |
|--------------------------------------|----------|---------------|
| Machine Cat 770 | | |
| truck capacity | 25.1 | m3 |
| fill factor | 80% | % |
| | | |
| load time | 6.0 | min. |
| haul distance | 1.5 | km |
| average velocity | 20.0 | km/hr |
| haul time + return time | 9.0 | min. |
| wait time | 0.5 | min. |
| dump time | 1.0 | min. |
| cycle time | 16.5 | min. |
| machine availability | 83% | % |
| altitude adjustment | 100% | % |
| | 13.7 | ve. min/cycle |
| Hourly productivity | 88.0 | m3/hr |
| Operating Costs | | |
| - Contractor | | |
| Contractor hourly rate | \$225.00 | \$/hr |
| Haul and Dump - contractor rate | 2.56 | \$/m3 |
| | | |
| - Owner | | |
| ownership, daily | | \$/day |
| maintenance | | \$/hr |
| fuel | | \$/hr |
| consumables (cutters, tires) | | \$/hr |
| operator | | \$/hr |
| Owner hourly rate | \$0.00 | \$/hr |
| Haul/Dumping Cost - owner rate | \$0.00 | \$/m3 |
| Haul/Dumping Cost - select | | |
| contractor or owner rate (I22 or I31 | | 010 |
| 131 | | \$/m3 |

SPREADING/DOZING

| Productivity | | |
|--|----------|-------------------------|
| Machine Cat D8 | | |
| Estimate production using example curves provided or | 600 | m3/hr |
| equivalent from other supplier | | |
| Correction factors (see table provided) | | |
| operator skill | 0.75 | |
| material type, see table | 0.80 | |
| slot dozing | 1.00 | |
| side by side dozing | 1.00 | |
| visibility | 1.00 | |
| job efficiency | 0.83 | |
| altitude adjustment | 1.00 | |
| slope adjustment | 1.00 | |
| Hourly productivity | 298.8 | m3/hr |
| Operating Costs - Contractor | | |
| Hourly rate - contractor supplied | \$260.00 | \$/hr |
| Dozing - contractor rate | 0.87 | \$/m3 |
| - Owner | | |
| | | |
| ownership, daily | | \$/day |
| ownership, daily maintenance | | \$/day \$/hr |
| | | . , |
| maintenance | | \$/hr |
| maintenance fuel | | \$/hr \$/hr |
| maintenance fuel consumables (cutters, tires) | \$0.00 | \$/hr \$/hr \$/hr |

Excavator

| | Cat 320 | Cat 325B | Cat 375 |
|--|-------------------------------|----------|---------|
| heaped bucket capacity, m3 | 1.5 | 2.2 | 5.4 |
| | Typical Cycle Times (seconds) | | |
| easy digging, shallow digging, small swing angle med. to hard digging, rocky soil, | 16 | 18 | 20 |
| swing angle to 90 deg. | 23 | 23 | 25 |
| tough digging, sandstone, caliche, at max. machine depth, swing angle > 120 deg. | 27 | 29 | 35 |

| Material | Fill Factor (% of heaped bucket capacity |
|----------------------------|--|
| Moist loam or sandy clay | 100 - 110 |
| sand and gravel (not till) | 95 - 110 |
| hard tough clay | 80 - 90 |
| rock - will blasted | 60 - 75 |
| rock - poorly blasted | 40 -60 |

| Operator Skill | poor | average | good |
|----------------------|------|---------|------|
| Correction factor | 0.6 | 0.75 | 1 |
| Manhina availability | | | |
| Machine availability | poor | average | good |
| Correction factor | n a | n 95 | |

Trucking

| | Cat 771 D | Cat 777D | Cat 789C |
|-----------------------------|-----------|----------|----------|
| Truck capacity - heaped, m3 | 27.5 | 60.5 | 137 |

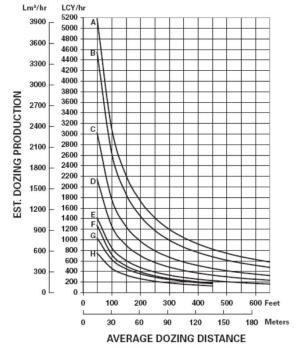
Dozing

JOB CONDITION CORRECTION FACTORS

| | TRACK-TYPE TRACTOR |
|--|-----------------------|
| OPERATOR — | |
| Excellent | 1.00 |
| Average | 0.75 |
| Poor | 0.60 |
| MATERIAL — | |
| Loose stockpile | 1.20 |
| Hard to cut; frozen - | |
| with tilt cylinder | 0.80 |
| without tilt cylinder | 0.70 |
| Hard to drift; "dead" (dry, non- cohesive material) or very sticky material | 0.80 |
| Rock, ripped or blasted | 0.60-0.80 |
| SLOT DOZING | 1.20 |
| SIDE BY SIDE DOZING | 1.15-1.25 |
| VISIBILITY - | |
| Dust, rain, snow, fog or darkness JOB EFFICIENCY — | 0.80 |
| 50 min/hr | 0.83 |
| 40 min/hr | 0.67 |
| BULLDOZER* | |
| Adjust based on SAE capacity relative to the base blade used in the Estimated Dozing Production graphs. | |
| GRADES — See following graph. | |

*NOTE: Angling blades and cushion blades are not considered production dozing tools. Depending on job conditions, the A-blade and C-blade will average 50-75% of straight blade production.

ESTIMATED DOZING PRODUCTION ● Universal Blades ● D7G through D11T CD



KEY

A — D11T CD

B — D11T

C — D10T

D — D9T

E — D8T

F — D7E

G — D7R Series 2

H — D7G

: This chart is based on numerous field studies made under varying job conditions. Refer to correction factors following these charts.

% Grade vs. Dozing Factor



