

LMI Labor Summary (based on 2014 take-off quantities)

LMI Rate Structure

Designation	2014 Rate	2015 Rate	2016 Rate
Electrician-F/M	\$54.43	\$54.43	\$51.71
Electrician-J/M	\$49.17	\$49.17	\$46.71
Ironworker-F/M	\$53.43	\$53.43	\$50.76
Ironworker-J/M	\$47.95	\$47.95	\$45.55
Labourer-F/M	\$43.38	\$43.38	\$41.21
Labourer-J/M	\$39.77	\$39.77	\$37.78
Mechanic (ME2)	\$40.41	\$40.41	\$38.39
Mechanic (ME2)	\$40.41	\$40.41	\$38.39
Serviceman	\$33.92	\$33.92	\$32.22
Millwright-F/M	\$56.55	\$56.55	\$53.72
Millwright-J/M	\$51.06	\$51.06	\$48.51
Operator-F/M	\$51.79	\$51.79	\$49.20
Operator-R/T	\$47.36	\$47.36	\$44.99
Operator-Truck	\$44.01	\$44.01	\$41.81
Operator-Equip	\$46.29	\$46.29	\$43.98
Operator-J/M	\$50.64	\$50.64	\$48.11
Pipefitter-F/M	\$56.37	\$56.37	\$53.55
Pipefitter-J/M	\$50.86	\$50.86	\$48.32

Equipment Charge-out Rates

Cat 777	\$187.00
Bkho 375L	\$179.20
7500 ftlb	\$44.05
Cat 992D	\$245.00
Cat D10N	\$185.26
110 Ton	\$185.10
40t Toro	\$22.48
LT 9000	\$28.67
Volvo 5350B	\$77.23
D85E	\$34.65
D8K	\$34.65
966E FEL	\$16.57
RT522	\$111.86

PAG Rock

Total 0 100,000

Productivity calculations:

Capacity Cat 992D Loader	10.0	m ³ per bucket (crushed rock)	
Fill factor	90%		
Load factor	85%		
Calculated Load	7.7	m ³ per bucket (crushed rock)	
Cycle time	1.20	minutes/cycle =	50 loads per hour max
		@ 50 min/hr =	41.7 loads per hour assumed
Calculated productivity:	319	m ³ per hour	
Rock required to move:	100,000	m ³	
Total time required to load material:	314	hours	
		Hours per shift	11
		Shifts per day	2
		Total days =	14
		@ 4.3 weeks/mth =	0.5 months
		@ 3 mths/season =	0.2 seasons

Capacity Volvo Truck	35	m ³ (crushed rock)	
Fill factor	85%		
Load factor	85%		
Calculated Load	25.3	m ³ (crushed rock)	
Cycle time	18	minutes/cycle =	3.33 loads per hour max
		@ 50 min/hr =	2.78 loads per hour assumed
Calculated productivity:	70	m ³ per hour, per truck	
Number trucks required:	1.00	trucks, rounded up =	1 trucks
Total trucking time required:	1,424	hours	
		Hours per shift	11
		Shifts per day	2
		Total days =	65
		@ 4.3 weeks/mth =	2.1
		@ 3 mths/season =	0.7

Therefore One season will Complete the movement required.

SHAFT DUMP AREAS					Labor		Equipment		Total Cost
Desc	Quan.	Item	Hours	Hrs Ttl	\$/hr	Cost	\$/hr	Cost	
Rock Placement		100,000	m^3ROM mat'l to move from mill area to shaft area.						
Rip/ Stockpile	1	D10N Dozer	100	100	\$43.98	\$4,398	\$185.26	\$18,526	\$22,924
	1	D8K Dozer	100	100	\$43.98	\$4,398	\$34.65	\$3,465	\$7,863
Load	1	992D Loader	314	314	\$43.98	\$13,796	\$245.00	\$76,863	\$90,659
Haul and Dump	1	volvo	1424	1424	\$41.81	\$59,521	\$77.23	\$109,947	\$169,468
spotter	2		633	1266	\$32.22	\$40,796			\$40,796
safety	2		634	1268	\$51.71	\$65,566			\$65,566
Sub-total						\$188,474		\$208,801	\$397,275
PAG- Shaft Area				4471.4		\$188,474		\$208,801	\$397,275

PAG Rock

Total 0 200,000
Dump to open stopes to average of 500m UG- Maximum haul distance 4.2km.

Productivity calculations:

Capacity Cat 992D Loader	10.0	m ³ per bucket (crushed rock)	
Fill factor	90%		
Load factor	85%		
Calculated Load	7.7	m ³ per bucket (crushed rock)	
Cycle time	1.20	minutes/cycle =	50 loads per hour max
		@ 50 min/hr =	41.7 loads per hour assumed
Calculated productivity:	319	m ³ per hour	
Rock required to move:	200,000	m ³	
Total time required to load material:	627	hours	
		Hours per shift	11
		Shifts per day	2
		Total days =	29
		@ 4.3 weeks/mth =	0.9 months
		@ 3 mths/season =	0.3 seasons

Capacity 40t UG Truck	40	m ³ (crushed rock)	
Fill factor	95%		
Load factor	95%		
Calculated Load	36.1	m ³ (crushed rock)	
Cycle time	32	minutes/cycle =	1.88 loads per hour max
		@ 50 min/hr =	1.56 loads per hour assumed
Calculated productivity:	56	m ³ per hour, per truck	
Number trucks required:	2.00	trucks, rounded up =	2 trucks
Total trucking time required:	1,773	hours	
		Hours per shift	11
		Shifts per day	2
		Total days =	81
		@ 4.3 weeks/mth =	2.7
		@ 3 mths/season =	0.9

Therefore One season will Complete the movement required.

PAG TO UG					Labor		Equipment		Total
Desc	Quan.	Item	Hours	Hrs Ttl	\$/hr	Cost	\$/hr	Cost	Cost
Rock Placement		200,000	m^3 ROM mat'l to move from mill area to tails area.						
Rip/ Stockpile	1	D10N Dozer	100	100	\$43.98	\$4,398	\$185.26	\$18,526	\$22,924
	1	D8K Dozer	100	100	\$43.98	\$4,398	\$34.65	\$3,465	\$7,863
Load	1	992D Loader	627	627	\$43.98	\$27,592	\$245.00	\$153,725	\$181,318
Haul and Dump	2	40t Toro	1773	3546	\$41.81	\$148,244	\$22.48	\$79,707	\$227,952
UG spotters	8		800	6400	\$43.98	\$281,443			\$281,443
safety	2		800	1600	\$51.71	\$82,734			\$82,734
Sub-total						\$548,809		\$255,424	\$804,233
PAG UG1									
				12373	\$548,809		\$255,424		\$804,233

PAG Rock

Total 0 100,000

Productivity calculations:

Capacity Cat 992D Loader	10.0	m ³ per bucket (crushed rock)	
Fill factor	90%		
Load factor	85%		
Calculated Load	7.7	m ³ per bucket (crushed rock)	
Cycle time	1.20	minutes/cycle =	50 loads per hour max
		@ 50 min/hr =	41.7 loads per hour assumed
Calculated productivity:	319	m ³ per hour	
Rock required to move:	100,000	m ³	
Total time required to load material:	314	hours	
		Hours per shift	11
		Shifts per day	2
		Total days =	14
		@ 4.3 weeks/mth =	0.5 months
		@ 3 mths/season =	0.2 seasons

Capacity Cat 777 Truck	51.5	m ³ crushed rock)	
Fill factor	85%		
Load factor	75%		
Calculated Load	32.8	m ³ (crushed rock)	
Cycle time	27	minutes/cycle =	2.22 loads per hour max
		@ 50 min/hr =	1.85 loads per hour assumed
Calculated productivity:	61	m ³ per hour, per truck	
Number trucks required:	1.00	trucks, rounded up =	1 trucks
Total trucking time required:	1,645	hours	
		Hours per shift	11
		Shifts per day	2
		Total days =	75
		@ 4.3 weeks/mth =	2.5
		@ 3 mths/season =	0.8

Therefore One season will Complete the movement required.

PAG to Tails					Labor		Equipment		Total
Desc	Quan.	Item	Hours	Hrs Ttl	\$/hr	Cost	\$/hr	Cost	Cost
Rock Placement		100,000	m^3 ROM mat'l to move from mill area to tails area.						
Rip/ Stockpile	1	D10N Dozer	200	200	\$43.98	\$8,795	\$185.26	\$37,052	\$45,847
	1	D8K Dozer	200	200	\$43.98	\$8,795	\$34.65	\$6,930	\$15,725
Load	1	992D Loader	314	314	\$43.98	\$13,796	\$245.00	\$76,863	\$90,659
Haul	1	Cat 777 Trucks	1645	1645	\$41.81	\$68,767	\$187.00	\$307,573	\$376,340
Place	1	Cat D85E Dozer	314	314	\$43.98	\$13,796	\$34.65	\$10,871	\$24,667
Spotters	2		1645	3290	\$32.22	\$106,017			\$106,017
safety	2		1646	3292	\$51.71	\$170,224			\$170,224
Sub-total						\$219,967		\$439,288	\$659,255
PAG-Tailings Containment Area				9254.2		\$219,967		\$439,288	\$659,255

Tailing Containment Area

Cell	Depth m	Area m ²	Volume m ³
5	1.20	129,000	154,800
3	1.20	71,100	85,320
Total		200,100	240,120

Using PCL productivity calculations:

Capacity Cat 992D Loader	10.0	m ³ per bucket (heaped esker sand)
Fill factor	90%	
Load factor	90%	
Calculated Load	8.1	m ³ per bucket (heaped esker sand)
Cycle time	0.75	minutes/cycle = 80 loads per hour max
		@ 50 min/hr = 66.7 loads per hour assumed
Calculated productivity:	540	m ³ per hour
Esker material required to move:	240,120	m ³
Total time required to load material:	445	hours
	Hours per shift	11
	Shifts per day	2
	Total days =	20
	@ 4.3 weeks/mth =	0.7 months
	@ 3 mths/season =	0.2 seasons

Capacity Cat 777 Truck	51.5	m ³ (heaped esker sand)
Fill factor	90%	
Load factor	85%	
Calculated Load	39.4	m ³ (heaped esker sand)
Cycle time	28.6	minutes/cycle = 2.10 loads per hour max
		@ 50 min/hr = 1.75 loads per hour assumed
Calculated productivity:	69	m ³ per hour, per truck
Number trucks required:	2.00	trucks, rounded up = 2 trucks
Total trucking time required:	1,743	hours
	Hours per shift	11
	Shifts per day	2
	Total days =	79
	@ 4.3 weeks/mth =	2.6
	@ 3 mths/season =	0.9

Therefore One season will Complete the Cover required.

TAILINGS CONTAINMENT AREA					Labor		Equipment		Total
Desc	Quan.	Item	Hours	Hrs Ttl	\$/hr	Cost	\$/hr	Cost	Cost
Granular Cover		240,120	m^3 esker mat'l to move from Fingers Lake to tails area.						
Stockpiling									
Strip / Stockpile	1	D10N Dozer	200	200	\$43.98	\$8,795	\$185.26	\$37,052	\$45,847
	1	D8K Dozer	200	200	\$43.98	\$8,795	\$34.65	\$6,930	\$15,725
Load	1	992D Loader	445	445	\$43.98	\$19,554	\$245.00	\$108,943	\$128,498
Haul	2	Cat 777 Trucks	1743	3486	\$41.81	\$145,757	\$187.00	\$651,925	\$797,682
Place	1	Cat D85E Dozer	445	445	\$43.98	\$19,554	\$34.65	\$15,408	\$34,962
spotters	2		1743	3486	\$32.22	\$112,340		\$0	\$112,340
Sub-total						\$314,797		\$820,258	\$1,135,054
Fingers Lake Esker		Reclaim - contour and grade quarry							
Sub-total	1	D10N Dozer	2400	2400	\$43.98	\$105,541	\$185.26	\$444,624	\$550,165
Tailings Containment Area				10662		\$420,338		\$1,264,882	\$1,685,219