



**LUPIN OPERATIONS
SPILL CONTINGENCY PLAN
2006**

Submitted under

**WATER LICENCE NWB1LUP0008
NUNAVUT WATER BOARD**

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NWT SPILL REPORT FORM - Standard Copy

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Diesel Fuel, Jet-A Fuel, Gasoline, W30 Lubricant, Ralube Lubricant,
Amex II, Magnafrac, Hydrated Lime, Ucartherm glycol, Portland Cement

RECORD OF REVISIONS - COPY

[illegible]

NOTE: After completing the revision entries and replacing the appropriate sections, the Record of Revisions should be signed by the user.

1.0 GENERAL

1.1 PREAMBLE

This Contingency Plan has been compiled with respect to the requirements within Water License NWB1LUP0008, Part H, Item 1 renewed on July 1, 2000.

This Contingency Plan will supersede the previous plan, submitted in June 2005, upon approval by the Nunavut Water Board. An annual review of the Plan takes place and revisions are usually submitted as necessary with the annual report.

Mining and milling operations at Lupin were suspended in January 2005 and the property was put on **Care and Maintenance**.

The Lupin Mine Contingency Plan is distributed to all applicable departments at the Lupin Mine and will be incorporated within the Operation's "Emergency Procedures Manual" upon approval by the Board.

The "Guidelines For Contingency Planning, Northwest Territories Water Board, 1987", have been utilized as the guide to the requirements of the manual as per Item 1, Part H. The Plan has been expanded beyond these guidelines where appropriate.

1.2 CONTACTS

The Corporate person responsible for the operation of the Lupin site is:

Mark Ioli
Kinross Gold U.S.A.
Acting V.P. and General Manager, Reclamation Operations
670 Sierra Rose Drive
Reno, Nevada 89511
U.S.A.
Phone: (775) 823-8529

Site Managers are:

Michael Tansey, Reclamation Manager – Phone (780) 890 8797, and
Wayne Grudzinski, Loss Control Manager – Phone (780) 890 8779
Kinross Gold Corporation
Lupin Operation
9818 Edmonton International Airport
Edmonton, Alberta
T5J 2T2

1.3 DISTRIBUTION LIST

Affiliation	Position	Name	Copy #
Kinross Gold Corporation	Loss Control Manager, Lupin	Wayne Grudzinski	1
Kinross Gold Corporation	Reclamation Manager, Lupin	Mike Tansey	2
Kinross Gold Corporation	Surface Supervisors, Lupin	Reg Brand Jocky Fong	3
Kinross Gold Corporation	Acting VP & GM, Reclamation Operations	Mark Ioli	4
Kinross Gold Corporation	Senior VP, Health, Safety and Environment	Rick Baker	5
Kinross Gold Corporation	Project Manager	Shawn Healey	6
Nunavut Water Board	Executive Director	Philippe di Pizzo	7

Additional copies of the Plan may be obtained by contacting the site manager, address above.

1.4 PURPOSE

This Contingency Plan is designed to provide the necessary background information and plans of action in the event of a failure at the facility or an incident within the Lupin Mine Operations resulting in a spill of fuel, oil, reagents or tailings. It is intended to outline the means for responding to failures and material spills within these systems in a way that will minimize potential health hazards, environmental damage and clean up costs.

The objectives of the Plan are to:

- Define the reporting procedures and communication network to be used in the event of a system failure or material spill.
- Define procedures for the safe and effective containment and clean up/disposal of a system failure or material spill.
- Define specific individuals and their responsibilities.

The transportation joint venture which is responsible for the winter road, drafts a contingency plan for the road before hauling starts entitled "Tibbitt to Contwoyto Winter Road Joint Venture Spill Contingency Plan" for winter road personnel and the transportation of supplies via the winter road. A copy is available on site for reference in the event that the assistance of Lupin personnel is requested for a winter road emergency. **The Lupin Operations**

Contingency Plan is limited to the Lupin Mine Operations and is not intended to cover the response action plans for winter road transportation.

1.5 KINROSS GOLD CORPORATION ENVIRONMENTAL POLICY

Kinross Gold Corporation recognizes that maintenance of environmental quality is vital to the Company's existence, progress, and continued development. The Company will maintain high environmental standards limited only by technical and economic feasibility. The Company will take positive action to protect the safety of its workers, conserve natural resources, and minimize the impact of its activities on the environment through diligent application of appropriate technology and responsible conduct at all stages of exploration, mine development, mining, mineral processing, decommissioning, and reclamation.

The purpose of Kinross Gold Corporation's Environmental Policy is to provide a measurable framework for the performance of the Company's activities in an environmentally responsible manner, ensuring compliance by the Company and its employees with all applicable environmental regulations and commitments.

Kinross Gold Corporation will:

- Evaluate, plan, construct, and operate all projects and facilities to reduce adverse environmental impacts and to meet or exceed applicable environmental laws, regulations, and standards. In the absence of applicable regulations, the Company will apply cost effective best management practices to protect the environment.
- Require managers of all projects and operations to adhere to the Company Environmental Policy and to identify, evaluate, and minimize risks to the environment.
- Continuously review environmental achievements and technology to seek and implement methods for further improvement.
- Require all operations to have site-specific emergency response plans which meet or exceed all applicable regulations.
- Conduct regular audits of environmental performance and emergency response plans to verify compliance with the Company's policy and applicable regulations. Identify

revisions or improvements to current practices in order to minimize environmental impacts. Report findings quarterly to the Board of Directors.

- Educate employees in environmental matters and responsibilities relating to performance of their assigned tasks. Entrust all employees to maintain necessary environmental performance for their activities.
- Foster communication with shareholders, the public, employees, and government to enhance understanding of environmental issues affecting the Company's activities.
- Work pro-actively with government and the public to define environmental priorities. Participate in the development of responsible laws for the protection of the environment.
- Allocate sufficient resources to meet the Company's environmental goals. Annually assess the projected costs of decommissioning and reclamation while funding "off balance sheet" an appropriate amount to ensure that there is sufficient cash reserves to pay for these costs upon closure.

2.0 REPORTING PROCEDURES

2.1 INITIAL REPORTING/ACTION

Upon encountering a failure within any of the disposal systems or a petroleum/ chemical spill, every Kinross Gold Corp. employee/contractor is responsible for **immediately reporting** the situation to their supervisor, or if unavailable, report directly to the Loss Control Manager or Reclamation Manager. A telephone listing of department management is included in the Appendix. In the event of a major spill/release, the notification procedure outlined in the Kinross Notification Tree, contained in the Lupin Operation "Emergency Procedures Manual", is to be used to communicate the incident corporately.

An assessment of the spill/potential spill should be made, regarding identification of the material, risk to personnel safety and the environment, cessation, control and containment. If you are **SURE it is SAFE** to do so, an attempt should be made to control the spill. Otherwise, after reporting the incident to a supervisor, you should **REMAIN CLEAR** and prevent others from accidentally entering the area.

2.2 INTERNAL REPORTING

Once the incident has been reported to the supervisor and an assessment has been made, the spill reporting will be handled as an incident through the Loss Control Department and its accident/incident investigations. Upon proper notification of the personnel in the "Response Team Flow sheet" (Fig.1), remedial action can commence in accordance with the corresponding response plan. The immediate reporting of the spill to the **N.W.T. Spill Line (867) 920-8130** will be carried out by the Loss Control Manager or the Reclamation Manager or, if neither is available, the appropriate designate.

2.3 EXTERNAL REPORTING

The Loss Control Manager (or designate), upon receiving a report, will follow through with the "Response Team Flow sheet" (Fig. 1) and its first line of authority.

The Response Team shall then:

- Proceed to the failure/spill location and assess the situation;
- **DO NOT TAKE ANY UNNECESSARY RISKS**
- make arrangements for first-aid and removal of injured personnel;
- co-ordinate equipment support and mobilize to location;
- liaison with Emergency Response personnel regarding containment, clean up and disposal procedures.
- when an unauthorized discharge of waste occurs or *where there is a reasonable likelihood* of a spill, **REGARDLESS OF QUANTITY**, fill out as complete as possible, a formal Spill Report Form (Fig. 2 and Appendix) and contact the **24- HOUR SPILL REPORT LINE**

immediately at (867) 920-8130, giving notification of the spill. Retain the original and deliver one copy of the report to each of:

- Loss Control Manager (Lupin) – Wayne Grudzinski
- Reclamation Manager (Lupin) – Mike Tansey
- Upon reporting a spill to the Spill Report Line, the Government of Nunavut **Water Resources Inspector** must be notified at **(867) 975-4298**.

The Loss Control Manager, or designate, shall complete a **Detailed Spill Report** and submit to a Water Resources Inspector no later than 30 days after the initial report of the spill.

Submit to:

Water Resources Officer
DIAND, Nunavut District, NT
Baffin Region
P.O. Box 100
Iqaluit, NT
X0A 0H0

Several Government departments are available with expert advice to assist in decision making where there are environmental concerns. A telephone listing of these departments is also included in the Appendix.

Where there is a concern for the general health and safety of the public, every effort should be made to contact local communities and hunters and trappers associations. See the Appendix for current contacts and phone numbers.

2.4 RESPONSE TEAM ORGANIZATION

The response team organization has been summarized in the Response Team Flow Sheet (Figure 1). Within this team there are key personnel who will respond to all spills and assist in the implementation and coordination of the respective response plans. The titles and roles of these individuals include, but are not limited to those outlined below. Due to the rotational schedule of many individuals, there is the possibility of one or more being off site at any one time. The alternate person(s) responsible for the specific role will be the designate identified below.

Loss Control Manager

Through the Company's Policies and the Emergency Procedures Manual, ensure that the Plan is properly distributed to those personnel most likely to encounter a spill or unauthorized release during normal operations.

Ensure that all personnel are adequately trained in the safe working procedures and have access to the proper personal protection for handling hazardous material spills **PRIOR TO** an incident occurring.

Ensure through regular training programs that all personnel involved in the response are capable of dealing with the identified spills as provided in the contingency manual. As well, ensure that they are fully aware of their responsibilities in preserving the health, safety and the environment with regard to equipment/component failures and spills.

Ensure that all equipment is properly designed and maintained, and is available for an emergency situation to minimize the risk during response.

All Media Relations should be carried out by the Project Manager or his designate.

ALTERNATE: Reclamation Manager or other as designated from time to time.

Loss Control Manager or Reclamation Manager (whichever is on-site)

Provide technical support to personnel involved with the incident response.
Under his direction personnel are available for collection and preservation of samples.

Provide all necessary personnel and equipment to contain, mitigate and clean-up the spill as required.

If additional supplies are required, initiate the relocation of the "Emergency Spill Response Trailer" to the spill location for immediate access.

Provide the availability of maintenance personnel (mechanics, millwrights), if so required, for the termination of a spill/release and repair of faulty equipment.

Provide technical support and advice on personnel safety during control and clean-up operations. Ensure all safety practices are in place and that the activity is performed according to standard safety procedures.

In the event of a petroleum spill, mobilize the Fire Crew to stand-by as there may also be a need for controlled burning.

Through evaluating the initial report and assessing the magnitude/potential impacts of the incident, provide direction and technical advice on the containment, clean-up and disposal procedures activated through the Plan.

Submit the spill report via the 24-hour Emergency Spill Line and follow-up with the formal written "Detailed Spill Report".

ALTERNATE: In the absence of the Loss Control Manager and the Reclamation Manager, a designate shall assume the responsibilities.

2.5 RESPONSE TEAM ROLE

Following consultation between the Loss Control Manager and the Reclamation Manager or their designates; the role of the Team(s) upon arrival at a component failure, petroleum or chemical spill are as follows:

- a) Assemble the necessary personnel and equipment required to contain the spill;
- b) Proceed to the scene with the Response Team and co-ordinate the overall containment/clean up and/or repairs;
- c) Assess the possibilities of any danger to life, property or equipment;
- d) Determine if any product is escaping;
- e) Take necessary action required to stop/reduce/contain any further product from escaping;
- f) Attempt to determine the extent of the damage and if it extends beyond an original containment area;
- g) If contained within a berm (fuel/oil), pump out that which is recoverable, then remove and replace the soil within the berm (contaminated soil to be removed to the disposal site and burned). Any burning requires prior approval from regulatory authorities;
- h) If outside the berm (fuel/oil) attempt to determine whether the cause is from overflow or a damaged berm/liner. Should the cause be a damaged liner, repair or replace it;
- i) Determine whether it would be safe to burn off the spilled fuel or would the surrounding soil have to be removed to a disposal area and burned. Any burning requires prior approval from regulatory authorities.
- j) If chemical, determine extent of spill, whether any material is still escaping and the containment necessary.
- k) All contaminated materials are to be removed and disposed of according to individual response plans, or as directed by appropriate regulatory personnel.

3.0 SITE INFORMATION

3.1 GENERAL

The Lupin Mine is located in Nunavut on the western shore of Contwoyto Lake, approximately 285 km S.E. of the community of Kugluktuk and approximately 400 km northeast of Yellowknife. The coordinates are 65° 46' Latitude and 111° 14' Longitude (see Figure 3).

Mining operations were terminated on January 26, 2005 and mill tailings discharge was terminated in June, 2005. The tailings line between the mill and the tailings containment area was thoroughly flushed out with fresh water and decommissioned at the end of October 2005. The property is now on **care & maintenance**.

The Lupin site is completely self-contained with the exception of the transportation requirements for materials/supplies and workforce mobilization. There are two main areas; the residential complex consisting of accommodations, kitchen, and recreation centre, and the industrial plant complex comprised of milling and maintenance areas, headframe, hoistroom, powerhouse, warehouse and office facilities.

During the winter months, the Lupin Operation is serviced by an ice road from Yellowknife. With an operating window of approximately 6 weeks, the winter road is used to facilitate the re-supply of Lupin with fuel and bulk supplies for the ensuing year. With the termination of mining and milling operations, there is no further requirement for reagents. All reagents which remained on site following termination of milling have been returned to manufacturers or sold and shipped off site on the 2005 and 2006 winter roads. A modest amount of fuel was trucked to site in the winters of 2005 and 2006. Also, a quantity of explosives remains on site, to be used during quarry operations in 2006.

Figure 11 shows the general site plan and Figures 5 through 10 show more detailed views of the camp, water supply, sewage and tailings disposal areas.

3.2 SITE COMPONENTS (OPERATIONS)

The site components used to support operations consist of facilities for handling tailings transport, storage, paste backfill, sewage handling, mine water disposal and freshwater supply. These are described below.

3.2.1 MILL TAILINGS HANDLING

Mill production commenced in 1982, with temporary suspensions of operations from January 1998 to April 2000 and from August 2003 to March 2004. Mining activities were terminated as of January 26, 2005, and the mine decommissioned. Mill discharge to tailings ceased in June, 2005. The property is now under **care and maintenance**.

While the mine was in operation, the mill tailings slurry was transported approximately six (6) kilometres to the tailing containment area (TCA), via an eight (8) inch diameter insulated pipeline. The total impoundment area of approximately 750 hectares consists of four solids retention cells (Cells 1, 2, 3 and 5), which are undergoing reclamation during the summer seasons, and three liquid holding ponds. Cell 4 was originally planned as a solids retention cell but has instead been used as a primary polishing pond. It is separated from Cell 3 by an internal dam.

The main liquid holding ponds (Pond 1, Pond 2) are operated in series and are separated by a constructed dam (J-Dam). Lined perimeter dams contain the liquid in Pond 2, which is discharged via siphons, usually bi-annually, in July/August. (Figure 4 shows a typical dam construction).

3.2.2 SEWAGE

All camp sewage is discharged to the two (2) cell Sewage Lakes system for storage, via a six (6) inch insulated pipeline of approximately 500m in length. Annual decant of the system provides adequate storage capacity and treatment for all current camp needs.

A constructed dam divides the system into two cells, which are operated in series. Discharge to the environment via a siphon system from the second lake takes place annually between June and October. See Figure 5 for details.

3.2.3 PASTE BACKFILL

The Paste Backfill system was introduced to the Lupin Operation in the fourth quarter of 1994. After completion of a number of test stopes underground and assessment, the system was fully operational in 1995. Between 1995 and 2005, approximately 1,800,000 tons of mill tailings, constituting 30% of total tailings produced during that period, were deposited in the underground stopes.

In general, the paste was a high-density mixture of water and fine solid particles (tailings) with a moisture content typically between 18% and 22%. Cement was added in various quantities (1-5%) for strengthening properties. The material was then pumped through a high pressure pipeline to the active stopes or to inactive mine voids.

Piping to the underground system is located through the main plant complex where practical. A short distance of pipeline was also located outside the plant to permit the backfilling of the surface crown pillar stopes.

With the termination of operations, mill tailings and paste backfill are no longer being produced, and the distribution system is no longer in operation.

3.2.4 MINE WATER

The Lupin mine is located geographically in an area of continuous permafrost resulting in frozen ground to a depth of approximately 490 metres. Due to this feature, there was very little ground water that required handling from the underground workings.

The day-to-day underground operations required a water supply from surface. Recycling of water occurred throughout the mine, however some water was pumped to surface for disposal in the TCA (Figure 5) via the tailings pipeline.

Pumping of mine water to surface ceased during the summer of 2005 and the system has been decommissioned.

3.2.5 WATER SOURCE/SUPPLY

All process and camp water is obtained from Contwoyto Lake, supplied to the site via an eight (8) inch insulated pipeline (Figure 6). A maximum quantity of 1,700,000 m³/year (4,657 m³/day) can be withdrawn for all uses, as stipulated by water licence NWB1LUP0008. Since October 2005, water usage has been less than 300 m³/day.

3.3 STORAGE FACILITIES (CONSUMABLES)

All consumables, where practical, are transported to the site via winter road and stored for use during the ensuing year. The items of concern in this contingency plan are the petroleum products and explosive products that are stored in large quantity in above ground facilities. These may contribute some risk with regard to the protection of water quality within the mine site area. Most remaining bulk reagents and chemicals, used for the milling operation, have been transported off site and returned to the manufacturers, disposed of, or sold.

3.3.1 PETROLEUM PRODUCTS

All bulk storage facilities for petroleum products at the mine have been provided with secondary containment in the form of an impermeable liner and berm. There are 2 fuel tank storage areas on site – the main tank farm and the satellite tank farm. The impoundment volume of each facility is sufficient to accommodate 110% of the largest single tank volume that is contained.

The main tank farm containment, shown in Figure 12, measures 230 metres long by 58 metres wide and contains 15 fuel storage tanks with a total storage capacity of 21.6 million litres. Tank capacities and products are listed in Table 1 (two of the tanks are scheduled to be removed in April 2006 for transport to the Tahera Jericho mine site). Oil cubes (1600 litre capacity each) and drums of various other lubricants are also stored within the main tank farm containment. As seen in Figure 12, the main tank farm includes 2 areas for barrel storage, at the north and south ends. Both barrel storage areas are lined and bermed.

The satellite tank farm is located adjacent to the powerhouse. The 35-metre x 25-metre lined and bermed facility contains 10 (ten) 18,000 gallon capacity tanks for the storage of diesel fuel and 2 (two) 5,000gallon tanks for gasoline.

The products that are located at the site include, in order of quantity; P40 fuel, Jet A, W30 lube oil, Ralube and Gasoline.

Please refer to Figure 7 for general location of all storage facilities and Table No.1 in the Appendix for a summary of the products on site, their amounts, storage units and location of the storage facility. Table 1 lists quantities of product on-site as of March 31, 2006, at the end of the winter road re-supply and product backhauls, which reflects the maximum amount in storage for the remainder of the year.

3.3.2 CHEMICAL PRODUCTS

The major chemical products that were used at the mine and mill (in order of amount) consisted of ANFO, cyanide, lime, lead nitrate, flocculent, ferric sulphate, and zinc dust. Where possible, these reagents were ordered in bulk containers to decrease handling, reduce costs and minimize risk associated with spillage. With the cessation of operations, the mill reagents – cyanide, lead nitrate, flocculent, ferric sulphate, and zinc dust – have been shipped off site and returned to the manufacturers.

Numerous other chemicals/reagents were used on a regular basis at Lupin but, due to the small quantities involved, they are not considered within this document under the detailed response plans. They are however, tracked through the Loss Control Department with regard to incidents, and information is available through the WHMIS system and MSDS stations on all aspects of health, safety and environmental risk associated with the products. The majority of these chemicals have also been shipped off site, to the Swan Hills hazardous waste facility.

A product listing of the major products used on site is provided in Appendix II. Products used in lesser quantities are not listed, however MSD sheets are available for all products still present on site.

3.4 RECEIVING ENVIRONMENT

The Lupin mine is located in the barren land tundra of Nunavut. Typical surrounding terrain is that of glacial till overburden and a thin organic layer with a generous amount of low-lying vegetation. Bedrock outcrops and areas of frost shattering exist along with boulder fields. Due to the isolated location of the mine and air access only (with the exception of the winter road haul season), the potential impacts to public access areas are minimal.

Environmentally sensitive areas, in addition to the surrounding tundra include the limited extent of the west shore of Contwoyto Lake where the mine is located, the potential for

runoff from the site to the lake, drainage from the sewage lakes system which could enter Contwoyto Lake, and the tailings containment area which, in the event of an unplanned release, would discharge to either the west or south drainage basins of Contwoyto Lake. The six-kilometre tailings line route is no longer in use and not subject to contamination from line spillage.

Most of the larger lakes in the Lupin area are regarded as having fish habitat to some extent. Contwoyto Lake is the largest body of water in the area, containing the greatest water and fisheries resource. Possible sources of contamination of this area include general runoff from the site facilities (petroleum storage areas, winter road access). The sewage disposal pipeline is located on the south end of the complex, therefore, any spill would report to the sewage lakes drainage basin. Boot Lake, located N.E. of the site was the original water supply during construction and is known to be a seasonal fisheries habitat. This area has a potential to be affected in the event of a major petroleum spill from the fuel tank farm.

Along the tailings line route several smaller lakes exist with only one larger lake having a known fish habitat. Punkin Lake, located approximately 1.5 km from the site, is situated in a gentle sloping terrain which receives runoff from an approximately 4-5 km² area which includes the location of the No.2 Dump station and the tailings line to the north and south (approx. 2km). As the tailings line is no longer in use, there is no further potential for contamination. The small skim of tailings in the dump pond will be removed in 2006 and disposed of in the TCA. The dump pond will then be covered with sand, and the berms bulldozed and contoured to the surrounding topography.

There are several small lakes in the immediate vicinity of the TCA that could have been affected by potential spills from the impoundment. These include Norma Lake, Lori Lake, Long Lake and Boomerang Lake, all of which are considered to be fisheries habitat. These areas are adjacent to the following dam locations; dam 6, 5, 4 and 3 respectively. Dam 3 and 6 are now inactive, as contained tailings have been covered with esker material. Dam 5 has never contained tailings, being at a higher elevation than the level of the tailings. Dam 4 is in excess of 40 metres wide, toe to toe, at the closest point between the Cell 4 polishing pond and Long Lake.

4.0 OPERATIONS SYSTEM - COMPONENT MALFUNCTION PREVENTION

As a regular inspection, the following checks are carried out by the Care and Maintenance crew under the supervision of the Loss Control Manager or the Reclamation Manager:

- **Sewage Line**
 - Visual inspection of the pipeline and heat trace checks at locations along the pipeline.
- **Freshwater Pumphouse**
 - Daily, building heater check; ambient room temperature.
 - Daily, inline heater check; discharge water temperature.
 - Daily, pump temperature.
 - Daily, doors and general condition.

Fuel Storage

The main tank farm receives the fuel delivered to site during each winter road re-supply period. Fuel is pumped from the tanker trucks, at 2 off-loading stations, into a fuel delivery pipeline and directed to specific tanks. The fuel tanks are equipped with “liquid-ranger” level detection systems to monitor fuel levels and high level alarms, to warn when each tank is approaching capacity. The fuel delivery system is constantly monitored when off-loading. A sea-container containing emergency spill response supplies is located beside the tank farm. The contents of this sea-container are listed in Table 3 (Appendix 2). The condition of the tanks and containment is monitored visually on a daily basis throughout the year. The containment is inspected by the INAC water resources officer annually.

Periodically, usually every two weeks, the diesel tanks in the satellite tank farm are replenished by fuel from the main tank farm. The procedure is carried out manually, by physically operating pipeline valves to start and stop the fuel flow. The fuel level in the satellite tanks is physically measured prior to the operation in order to calculate the amount of fuel required. Tank levels are physically monitored during the refueling operation. There are no remote sensors or level alarms on the satellite tanks. The condition of the tanks and containment is monitored visually on a daily basis throughout the year. The containment is inspected by the INAC water resources officer annually.

Engineered Facilities

On a weekly basis during the summer months, and monthly during winter, the engineered facilities at the tailings containment area are checked for general condition, erosion and existence of any seepage. The divider dam at the sewage facility is monitored for water elevation.

Any immediate concerns from the inspections are brought to the attention of the Loss Control Manager or Reclamation Manager or other designated personnel for timely action. Records of inspections are retained on file and are available for review upon the request of the Inspector.

An annual inspection of the TCA is carried out during ice free, open water conditions by a registered geotechnical engineer. As required by the Water Licence, the annual report is forwarded to the Nunavut Water Board within 60 days of the inspection.

5.0 SYSTEM MALFUNCTION - RESPONSE INFORMATION

The tailings line and main deposition areas were of utmost concern when operating. Due to the present care & maintenance status, this concern has been mitigated.

5.1 TAILINGS LINE

The tailings line is no longer in use for conveying tailings, mine water or fresh water to the tailings area. Mine water is no longer being pumped from the mine. Any sump water that accumulates in the plant will be pumped into a water truck for transport to the TCA for disposal. The excess raw water pumped from Contwoyto Lake, which is not required for potable use, is now directed into the sewage ponds.

The tailings line has not been permanently taken out of service. It may be reactivated at some point in the future, if necessary. If this eventuality occurs, a revision to the contingency plan will be submitted for approval.

5.2 TAILINGS IMPOUNDMENT

5.2.1 POND No.2

In the TCA, the integrity of the perimeter dams is of main concern. Because of the low water level presently maintained in the two main ponds, only two (2) of the dams (Dam1a and Dam 2) of Pond No. 2 have water against their upstream surfaces. This situation will be relieved in the future, as decanting operations (through syphons) are planned for 2006, which will reduce the amount of impounded water in the Ponds.

Water contained in Pond No. 2 is generally of discharge quality. However, if seepage or a dam breach should occur, the water shall be contained where possible by construction of catchment basins and the liquid returned to the tailings pond. Timely action will minimize potential impacts to surrounding water quality. Repairs to the structure will conform to a standard acceptable to management and engineering practice (Figure 10 shows the location of the external and internal TCA Dams).

5.2.2 POND No.1

Water contained in Pond No.1 is generally not of discharge quality. With the current configuration of the Pond, the dividing J-DAM is the structure of concern. In the event of a failure of this structure, water would report to Pond No.2 and be contained. Treatment of Pond No.2 would then be considered prior to eventual discharge.

If seepage or a dam breach were to occur, repairs to the structure will take place to an engineering standard acceptable to management.

5.2.3 SOLIDS CONTAINMENT CELLS

Water contained in Cell No. 4 is unsuitable for discharge and is of tailings line quality. In the event of a failure or seepage, the release shall be contained where possible to minimize potential impacts on receiving water bodies. This would be accomplished by the construction of catchment basins and the liquid returned to the tailings cell. Dam No.4 is now the only perimeter dam that could be affected by water from Cell 4, but there is limited potential with regard to seepage outside of the containment area. Seepage from Cell 5 would report to Pond No. 2. Solids that have escaped and are contained within the catchment area would be removed and disposed of within another tailings cell. Repairs to the structure would take place to an engineering standard acceptable by management.

5.3 SEWAGE SYSTEM

The sewage system is contained by two (2) low dams and natural relief. The system operates as a “closed system” from October to June (i.e. no discharge of effluent from the lakes). Camp discharge enters the upper lake.

Any seepage from the upper lake would report to the lower lake and be addressed to prevent any structural damage to the dam itself. Seepage from the lower lake would be contained by construction of a catchment basin and, if water quality did not meet license limits, the solution would be pumped back into the lower lake.

If a failure should result along the heat traced six (6) inch pipeline between the camp and the upper lake, an alternate disposal location would be initiated. A short-term option is available with minor modifications to the system. It is:

- re-route the sewage line within the mill complex to connect up with the old mine water discharge line and pump to the second (lower) sewage lake.

Appropriate response team action would have repairs completed to the satisfaction of management and the system returned to the upper lake within a reasonable time frame.

5.4 MINE WATER

Due to termination of mine operations, mine dewatering activities have ceased. The mine pumps have been shut down and the mine is being allowed to flood. There is no further possibility of a spill.

Mining operations, and dewatering, may be resumed at some point in the future. If this eventuality occurs, a revision to the contingency plan will be submitted for approval.

6.0 PETROLEUM AND CHEMICAL PRODUCTS - RESPONSE INFORMATION

6.1 GENERAL

The petroleum and chemical products used at the Lupin Mine that exist in significant quantities and which are of concern within this Plan are summarized in Table 1, located in Appendix II. This table indicates the petroleum/chemical product name, storage location and normal storage container packaging or storage volume utilized. In addition to the product quantities referred to as stock-on-hand, the quantities of product expected to be on-hand after winter road re-supply and product backhauls are also listed. This list would then indicate the maximum quantity of a product to be on site at any one time. Because of the suspension of mining and milling operations, most reagents were returned to the manufacturers on the 2005 and 2006 winter roads.

There are two standard operational procedures where possible spill scenarios may be encountered. These apply during:

- 1) receiving/offloading procedures during winter road re-supply whereby fuel is pumped from tanker trucks to site storage facilities, and shipping/loading of surplus inventories of chemical supplies onto transport trucks; and
- 2) normal daily operations whereby fuel is pumped from the main tank farm to the vehicle refuelling/powerhouse satellite tanks and mill reagents are transported from the cold storage facilities for shipment.

During the winter road re-supply period there may be times when Lupin Mine personnel will be called upon to assist in a winter road spill recovery. The Site Supervisor and lead hands are familiar with procedures followed by the Winter Road Transportation and Operations contractor and are available to provide assistance, generally for the upper portion of the winter road on Contwoyto Lake. Material and supplies for these types of spill recovery plans (i.e.: overturned tanker) are available, in the "Emergency Spill Response" sea container for easy transport on the road.

The measures outlined in the response plans intend to minimize the potential impact to water and land following a petroleum/chemical spill. Keeping in mind that the immediate action is to preserve health and limit environmental damage, the plans deal with the procedures/methods of spill containment, termination, remedial measures and clean-up of spills related to those products used at the mine.

6.2 SPILL CONTAINMENT, RECOVERY AND DISPOSAL

The potential exists for spills of petroleum products and various chemicals used at the Lupin Mine. A spill may be in the form of a liquid as in petroleum products, or in the form of a solid as in the ANFO or a chemical reagent that was used on a regular basis. A liquid chemical spill is likely to occur only in the mill reagent mix area where control measures are in place to reduce the risk of a spill migrating outside of the building. A

liquid chemical spill could also result if a dry chemical contacts water once the spill has taken place.

The spill of either form may occur in one or a combination of the following areas; on land, snow, ice or in the water. Various proven practical methods of containment and recovery are well documented for use in northern climates and are summarized below. For additional technical information, one should consult the Environment Canada Report EPS 9/SP/2, December 1986.

The first initial response is to prevent any direct health risk to response personnel. Persons not directly associated with the clean-up operations are to be directed to leave the immediate area. The area will be isolated and limited to traffic as directed by the response team personnel.

6.2.1 CONTAINMENT

On Land

The potential for spills to occur on land is the highest of the four areas due to the transferring of materials off the winter road transport as well as movement year-round from storage locations to areas of use. During the winter road re-supply, the greatest amount of material is moved in a short period of time and therefore the snow and ice factor also plays an important role.

Petroleum products spilling onto frozen snow covered ground may be contained by the construction of **snow dykes**. For fast initial containment of smaller spills the dykes can be built manually with shovels. Larger spills may require the use of heavy equipment such as graders and bulldozers.

The impermeability of dykes may be ensured by lining with a polyethylene plastic liner, plastic tarpaulin or similar synthetic material. Alternatively, in freezing temperatures, water may be sprayed or poured over the dykes to further enhance the barrier to the spilled material. This method assumes that water is available or may be accessed from the spill site. Synthetically lined dykes are more effective than just snow or snow and ice-lined dykes.

During warmer months, containment dykes may be constructed from **sand or gravel** if these materials are available in an unfrozen form. Again, for smaller spills, the dykes can be fashioned manually with shovels where for larger spills, trucks or other heavy equipment (front-end loaders) will normally be required to transport and handle sand and gravel.

Trenching or ditching can be used as a method for containing and/or intercepting the flow of liquid spills on land. Ice, snow, loose sand, gravel and surface layers of organic material can usually be scraped or dug away until the underlying frozen substrate is reached. This can be effective in re-directing flow or simple containment prior to

pumping or absorbing the spilled material. Trenching in solid frozen ground or rocky substrate is normally neither practical nor possible.

The spillage of solid materials on land is much simpler to contain and recover. During the winter months, spilled material is generally self-contained due to its nature. Some precaution with regard to wind-blown dispersion may be required with lighter materials (lime). In these cases, a **layer of snow** placed on top of the spilled material will suffice until removal to appropriate disposal is arranged. In summer months, minor **containment berms** will be required when there is moisture present or precipitation is occurring or is likely to occur.

On Snow

Containment on snow is readily achieved and is very effective due to its absorbent quality. Liquid spills (petroleum) will become immobile within the snow pack and easily removed for transport for recovery or disposal. Use the snow to its advantage in construction of snow dykes/dams. Whenever possible, the snow pack should be left in place to avoid contaminating the underlying substrate.

On Ice

Spills that occur on ice, from either direct spillage or migration to the ice, are greatly affected by the strength of the ice. If the spill does not penetrate the ice, and the ice is safe to work on, then the methods of containment are similar to that on land. Where the spill has penetrated the ice, the situation should be handled similar to that on open water. If, as in petroleum spills, the material floats, then every effort should focus on the recovery of the material using pumping/suction methods, and absorbents.

On Open Water

A spill occurring on or into open water is very difficult to contain and every effort should be made to prevent the material from entering the water. If in the case of petroleum products, the material floats, then immediate deployment of surface booms should take place to control the spread of material. Pumping is the method of choice for removal of contained material.

6.2.2 RECOVERY

Spilled petroleum products contained within a dyked or trenched area should be recovered by pumping into a standby tanker, portable storage tank or drums dependent on volume involved, or use of an independent vacuum truck. Pump and suction hoses should be screened to prevent snow, ice or debris from clogging the line or pump.

Any remaining material may be absorbed by use of a variety of natural and commercially available products, such as 3M brand Conweb and Phase III brand Oil Sponge.

The availability of shovels, rakes and pitchforks are invaluable in any spill clean-up and recovery operation. The use of heavy equipment for larger spill situations such as front-end loaders and haul trucks, make the removal of material easier. It also ensures that all materials, including absorbent sand, snow etc. have been removed from the site.

6.2.3 DISPOSAL

Petroleum products such as oil that has been recovered by pumping into portable tanks, drums or a standby tanker can often be reclaimed and reused. Water and debris can be separated from the pure fuel by gravimetric means in a tank. In this manner disposal can be minimized and financial losses reduced.

In-situ combustion may be used as a final means of disposal after every effort has been made to remove the spilled fuel/oil etc. Approval for burning of petroleum products must be obtained prior to combustion. Burning should never be carried out on land where combustible organics are present and the oil has migrated into the soil. Removal is the method of choice in this case.

The most efficient means of igniting diesel oil for in-situ combustion is with a large size portable propane torch. Other highly flammable products such as gasoline or alcohol, or combustible products, such as wood may also be used to promote ignition of the spilled product. Spilled oil should be ignited where it has pooled naturally or been contained by dykes, trenches or depressions. Oil which has collected in slots in river ice may also be disposed of by in-situ combustion if sufficient holes are drilled in the ice (but not through to the water). Once holes are drilled, the oil which collects in the holes may be ignited.

Liquid oil wastes (which cannot be reclaimed), oil contaminated snow and debris and oil residues left after in-situ combustion will be picked up and disposed of at a land disposal site approved by government authorities. Currently, hydrocarbon contaminated materials are removed to either the incinerator or the burn area of the site landfill for ignition. Disposal at local municipal dumps may be an alternative if required. In this case GNWT would be consulted.

In their technical review of the 2000 Contingency Plan, Environment Canada commented that bioremediation should be considered as an option for the treatment of contaminated soils. They suggested that a lined pit could be constructed at the landfill and ammonium nitrate already at site could be used as the fertilizer, and the heavy equipment used for mixing and aerating. The problem with this suggestion is that the ammonium nitrate on site is purchased pre-mixed with fuel oil, thereby making the explosive ANFO (ammonium nitrate fuel oil), which is the main blasting agent used at the mine. Lupin does not manufacture this explosive on site, as some other mines do, and so does not have a ready supply of the fertilizer needed for bioremediation. A product which Lupin has had success with is the Phase III brand "Oil Sponge". This is a bio-remedial absorbent composed of cotton linters, pecan pith, nutrients and microbial cultures.

Spilled chemical products should be recovered and reused wherever possible. Materials unable to be used will be collected and stored in containers and shipped out on the winter road for disposal.

6.2.4 OTHER CONCERNS

Fire

In the event that the accident/incident is in combination with a fire, extinguishing the fire may be required prior to initiating efforts to stop the spillage.

In order to control the resulting runoff (in cases where water is used), and the subsequent spreading of the spilled material, any indication of slope away from the area of the spill should be dyked for containment.

Petroleum and chemical fires have the potential to generate toxic fumes under poor combustion conditions. Approaching and dealing with any fire from upwind is recommended as well as caution with regard to breathing the vapours generated from the fire. The Lupin Fire Department crews are well trained and have access to the proper Personal Protective Equipment.

In the case where **ANFO** is the material involved the following action should be taken;

1. rope off the area and control entry;
2. evacuate the area and do not attempt to fight the fire;
3. the ANFO, or any resulting solution (fire in winter on snow or ice) must not be allowed access to bodies of water, especially flowing streams/rivers; and
4. fires involving small quantities of ANFO may be fought using water, however if the fire is not a hazard to persons or the surrounding environment, it is generally accepted to allow the material to burn off, then initiate clean-up measures.

Main Fuel Tank Farm

In the event of any emergency at the tank farms relating to fire, flooding, spills, etc; all electrical power shall be shut off as quickly as possible within the tank farm area to minimize further damage. The procedure can be initiated through the powerhouse and electrical departments.

7.0 SPILL RESPONSE RESOURCES

A wide variety of spill control/recovery equipment and materials exists at the site for dealing with emergency spills of petroleum products and chemical reagents. Heavy construction equipment is also available for use on demand.

7.1 RESPONSE EQUIPMENT

All equipment is stored in such a manner as to be readily available on short notice. Surface crews would immediately respond to a reported spill site by moving equipment and material necessary to provide control and clean-up measures at the reported spill. Additional operations personnel are available if the need arose.

The equipment to be used would consist of a Volvo 20t haul truck, two Komatsu WA250 loaders, CAT 14H grader, CAT 966G loader, Komatsu D85 dozer, 5 light vehicles and a rubber tired backhoe. A current list of Kinross Gold Corp. equipment at the Lupin Mine is available in Table 2. This list will be updated and forwarded to the NWB as required. Contractor-owned heavy mobile equipment (loaders, dozers) is also available during the summer months, but not available during winter months.

Emergency spill containment and recovery materials and supplies are available for immediate mobilization at any time. Table 3 lists the materials inventory for the "Emergency Spill Response" van, available to be located at a spill site. The on-site warehouse maintains a supply of absorbent pads, floor dry absorbent, oil sponge, hoses, couplings and miscellaneous parts for recovery equipment. The van container, centrally located near the fuel receiving area of the tank farm, is indicated on Figure No.7, "General Site Plan - Storage Facilities".

7.2 RESPONSE TEAM

Authorization for deployment of personnel, containment, clean-up and recovery equipment are as per the Fig. 1 "Response Team Flowsheet" organizational chart.

The designate/next-in-line authority shall be contacted if management is off site and unavailable.

A current telephone listing of Lupin contact personnel is included in Appendix II.

7.3 TRAINING AND EXERCISES

All response team staff will maintain familiarity with the continually updated Contingency Plan by scheduling periodic reviews. For the designated personnel this is completed in conjunction with the review of the site's Emergency Procedures Manual.

All personnel dealing with equipment that would be involved in cleaning up any spills related to the Contingency Plan already have extensive experience as heavy equipment

operators and, therefore, further training in this area is not seen to be applicable. The daily work routine followed by the surface heavy equipment operators, involves much of the same type of work as would be required when dealing with a dam break or a tailings line spill. Roadway construction (materials hauling, grading) and snow removal/clearing are all part of day to day activities.

Training with regard to hazardous materials handling is carried out in conjunction with annual Transportation of Dangerous Goods Regulations (TDGR) training for all surface department employees (those running equipment and their supervisors) for handling materials. In addition, the Lupin fire crew is trained to handle the hazardous materials used at the site in relation to potential fires. This crew is currently not directly involved with the response, but is available if the need arises.

Workplace Hazardous Material Information System (WHMIS) training is provided to all new employees as well as in the form of annual refresher courses for current employees. Core WHMIS along with job specific training is covered in these programs. Information, through WHMIS, is available at each department for "specifics" of that department. As well, master stations are in place which carry the MSDS's for the entire site.

Environmental Awareness Program sessions are held which deal with employee environmental responsibility and spill reporting. Initial orientation prior to beginning employment at Lupin also includes the importance of environmental awareness.

The question of a simulation exercise should be scrutinized because it is our belief that during a simulated exercise, there could be damage caused to the fragile tundra which may result in extensive long term effects.

8.0 COMPONENT AND PETROLEUM/CHEMICAL PRODUCT - DETAILED RESPONSE PLANS

The following section contains the Response Plans for the major System Components of the mine site and Petroleum/chemical products stored and used at the Lupin Operation.

System Components

The Mill Tailings Line, Paste Backfill System, and Mine Water discharge lines are no longer in service. As such, response plans to deal with these systems have been omitted from the Plan. If they are put back in service at some future point, a revision to the Plan will be submitted.

- a) Mill Tailings Containment (Retaining Dams)
- b) Sewage Disposal Facility

Petroleum/Chemical Products

As stated in Section 3.3.2, the reagents formerly used in the milling process have been shipped off site. The following lists the products that still remain on site:

- c) Diesel Fuel
- d) Gasoline and Aviation Fuel
- e) Lubricating and Hydraulic Oils
- f) Ethylene Glycol Antifreeze
- g) Hydrated Lime
- h) ANFO Explosives

<p style="text-align: center;">CONTINGENCY PLAN</p> <p style="text-align: center;">LUPIN MINE</p>	SECTION: ACTION PLANS
	SUBJECT: TAILINGS CONTAINMENT 1 of 2

In the event of an **TAILINGS CONTAINMENT ENGINEERING FAILURE (DAMS)** the following action plan is to be initiated.

24 HOUR SPILL REPORT LINE (867) 920-8130

INITIAL SPILL RESPONSE

- Notify Loss Control Manager (or designate) immediately via radio, phone or in person;
- The response team action shall be initiated. **Spill reported via 24 hour emergency spill line,** above;
- Any of the tailings containment area "Cells" can be dewatered to Pond No.1 in the event flow cannot be controlled at the failure site.
- If the tailings solution approaches a flowing natural stream, mobilize team to contain tailings solution from entering stream. Contact should be made with DIAND Water Resources and Environment Canada, Department of Fisheries and Oceans for further direction.
- A detailed spill report shall be submitted as per Section 2.3

HAZARDS

- The mill tailings contained chemicals used in the process and must be handled with these taken into account. The material would have been diluted with raw water during the care & maintenance period and should not be a hazard. Samples will be taken to check this assumption.

ACTION FOR FIRE

- Non-flammable
- Use dry chemical, foam or water spray (fog), although water may spread the contaminant;

RECOVERY

- **Ground contamination;** any tailings solids that have escaped from the containment areas onto surrounding tundra shall be removed and disposed of at the tailings containment area;
- Solutions, where contained shall be pumped back into the tailings containment area;
- If required, esker material and/or crushed wasted rock shall be used to fill any depressions left after excavation of the spill material.
- **Water contamination;** these areas are difficult to mitigate as movement of contaminated material (and water) may continue long after initial incident;
- Local authorities should be contacted regarding advice for cleanup or additional work to be carried out.

DISPOSAL

- Contaminated materials are to be disposed of at the Tailings Containment in the unreclaimed tailings cell or solutions pumped directly to Pond No.1.

PROPERTIES

- The mill tailings contained a mixture of mill reagents and finely ground rock which has had the precious metal content removed. Reagents used included sodium cyanide, lime, lead nitrate, zinc metal and flocculent;
- Appearance is of dark grey solids suspended in a clear water base solution;

<p>CONTINGENCY PLAN</p> <p>LUPIN MINE</p>	SECTION: ACTION PLANS
	SUBJECT: TAILINGS CONTAINMENT 2 of 2

ENVIRONMENTAL CONCERNS

- Solution might be mildly harmful to fish, other aquatic organisms and wildlife;
- Might be mildly harmful to waterfowl;
- Solids portion known to generate acid through oxidation processes if left exposed to weathering and open environment.

CONTAINERS

- N/A

SUPPLIER

- N/A

NOTE TAILINGS CELLS ARE CURRENTLY BEING RECLAIMED. DEPOSITION OF TAILINGS IN THE CELLS IS NO LONGER TAKING PLACE.

<p style="text-align: center;">CONTINGENCY PLAN</p> <p style="text-align: center;">LUPIN MINE</p>	SECTION: ACTION PLANS
	SUBJECT: SEWAGE SYSTEM 1 of 2

In the event of a **SEWAGE SYSTEM FAILURE (PIPELINE/DAMS)** the following action plan is to be initiated.

24 HOUR SPILL REPORT LINE (867) 920-8130

INITIAL SPILL RESPONSE

- Notify Loss Control Manager (or designate) immediately via radio, phone or in person;
- If necessary, direct the initiation of shut down procedures for the pumping system in order to **STOP** the flow of sewage through to the sewage lakes containment area;
- The response team action initiated. **Spill reported via 24 hour emergency spill line**, above;
- If the failure is piping related, the sewage discharge will be redirected within the mill to connect up with the old mine water line to discharge to the second sewage lake. This option will be temporary until repairs are complete.
- Seepage from the second sewage lake will be contained within a constructed catchment basin, checked for water quality and pumped back to the containment if water quality is not consistent with License requirements. Seepage from the first sewage lake to the second lake will be monitored for water quality during repair activities.
- A detailed spill report shall be submitted as per Section 2.3

HAZARDS

- the sewage stream from the site contains grey water from all sources (mill and mine dries, all accommodation & shower facilities, kitchen and all washroom facilities on site.
- there are no chemicals used in the process;
- due to the nature of the source, health risks are associated with bacterial infections and disease that may be transmitted through exposure.

ACTION FOR FIRE

- Non-flammable
- use CO₂, dry chemical, foam or water spray (fog), although water may spread the contaminant;
- use water to cool other flammable materials;

RECOVERY

- **Ground contamination**; any sewage material that has escaped from the pipeline or containment areas onto surrounding tundra shall be removed, where possible and disposed of within the sewage lake or buried with esker if necessary;
- If required, esker material and/or crushed wasted rock shall be used to fill any depressions left after excavation of the spill material.
- Solutions, where contained shall be pumped back into the sewage lakes containment;
- **Water contamination**; these areas are difficult to mitigate as movement of contaminated material (and water) may continue long after the initial incident;
- Local authorities should be contacted regarding advice for cleanup or additional work to be carried out. DIAND Water Resources or Env. Can. Dept. of Fisheries and Oceans.

<p style="text-align: center;">CONTINGENCY PLAN</p> <p style="text-align: center;">LUPIN MINE</p>	SECTION: ACTION PLANS
	SUBJECT: SEWAGE SYSTEM 2 of 2

DISPOSAL

- Contaminated materials are to be stored until disposal within the repaired sewage lakes containment system is possible.

PROPERTIES

- The mine site sewage system contains a mixture of camp waters (excluding those of the mill process and the mine dewatering). These include camp dries, accommodation washroom facilities and kitchen.
- Water accounts for greater than 90% of the component which is used during day to day activities; the remainder is organic solids which readily settle in the disposal system.

ENVIRONMENTAL CONCERNS

- Solution only mildly toxic to fish and other aquatic organisms due to the low dissolved oxygen that may occur at certain times of the year;
- Effluents could contain minor amounts of nutrients (nitrogen components) that may promote plant growth in downstream water bodies.

CONTAINERS

- N/A

SUPPLIER

- N/A

<p style="text-align: center;">CONTINGENCY PLAN</p> <p style="text-align: center;">LUPIN MINE</p>	<p style="text-align: center;">SECTION: ACTION PLANS</p>
	<p style="text-align: center;">SUBJECT: DIESEL FUEL 1 of 2</p>

In the event of a **DIESEL FUEL** spill or where there is reasonable likelihood of a spill occurring, the following action plan is to be initiated.

24 HOUR SPILL REPORT LINE (867) 920-8130

INITIAL SPILL RESPONSE

- The Loss Control Manager or designate shall be informed of the incident and the response team action initiated. **Spill reported via 24 hour emergency spill line**, above;
- **STOP** the flow of diesel fuel if possible;
- ELIMINATE open flame ignition sources;
- CONTAIN flow of oil by dyking, barricading or blocking flow by any means available. Use earth-moving equipment if nearby;
- If flow has reached flowing natural stream, mobilize team to deploy river boom, skimmer and absorbent booms.
- A detailed spill report shall be submitted as per Section 2.3

HAZARDS

- Slightly toxic by ingestion, highly toxic if aspirated, drying of skin on contact;
- Flammable, treat as combustible.

ACTION FOR FIRE

- Use CO₂, dry chemical, foam or water spray (fog), although water may spread the fire;
- Use fog streams to protect rescue team and trapped people;
- Use water to cool surface of tanks;
- Divert the diesel fuel to an open area and let it burn off under control;
- If the fire is put out before all diesel fuel is consumed, beware of re-ignition;
- Where diesel fuel is running downhill, try to contain it as quickly as possible;
- Rubber tires are almost impossible to extinguish after involvement with a fire. Have vehicles with burning tires removed from the danger area.

RECOVERY

- Recovered soils from contaminated fuel can be soaked up by sand and peat moss or snow if available, by natural products such as Phase III Oil Sponge, or by synthetic absorbents such as 3M Brand, Graboil or Conwed;
- If necessary, contaminated soil should be excavated;
- Diesel fuel entering the ground can be recovered by digging sumps or trenches;
- Diesel fuel on a water surface should be recovered by skimmers and absorbent booms (See Section on Recovery of Oil Spills).

DISPOSAL

- Incineration under controlled conditions; obtain prior approval.
- Landfarm and bioremediate at an approved site.

<p>CONTINGENCY PLAN</p> <p>LUPIN MINE</p>	SECTION: ACTION PLANS
	SUBJECT: DIESEL FUEL 2 of 2

PROPERTIES

- Chemical composition: mixture of hydrocarbons in the range C₉ to C₁₈;
- Clear to yellow, bright oily liquid with hydrocarbon odour;
- Not soluble, floats on water.

ENVIRONMENTAL CONCERNS

- Moderately toxic to fish and other aquatic organisms;
- Harmful to waterfowl;
- May create unsightly film on water.

CONTAINERS

- Transported by tanker truck and transferred to various storage tanks in the tank farm. See inventory in Appendix I.

SUPPLIER

- As per annual tendering. (eg: Petro-Canada)
- SEE ATTACHED MSDS FOR ADDITIONAL INFORMATION

<p style="text-align: center;">CONTINGENCY PLAN</p> <p style="text-align: center;">LUPIN MINE</p>	<p>SECTION: ACTION PLANS</p>
	<p>SUBJECT: GASOLINE/ AVIATION FUEL</p>

In the event of a **GASOLINE OR AVIATION FUEL** spill or where there is reasonable likelihood of a spill occurring, the following action plan is to be initiated.

24 HOUR SPILL REPORT LINE (867) 920-8130

INITIAL SPILL RESPONSE

- The Loss Control Manager or designate shall be informed of the incident and the response team action initiated. **Spill reported via 24 hour emergency spill line**, above;
- **STOP** the flow of gasoline or aviation fuel if possible;
- **ELIMINATE** all possible sources of **IGNITION**, eg. extinguish cigarettes, shut off motors (from a remote location if surrounded by vapours);
- **EVACUATE** personnel from danger area;
- **CAREFULLY CONSIDER** the hazards and merits of trying to contain the spill. Contain only if safe to do so, and obvious benefit of containment is apparent (ie. contain if flowing towards a creek or water body). Otherwise leave gasoline to spread and evaporate. Do not attempt to contain a gasoline spill on water. Allow it to spread and evaporate;
- if spilled in an enclosed area, **VENTILATE** vapours.
- A detailed spill report shall be submitted as per Section 2.3

HAZARDS

- **EXTREME FIRE HAZARD** (Jet A, MODERATE), highly flammable;
- forms explosive mixture with air; is heavier than air and can migrate considerable distances to sources of ignition and flashback;
- easily ignited by flame or spark;
- avoid contact with oxidizing materials (eg. Lead Nitrate, acids);
- moderately toxic by ingestion, highly toxic if aspirated.
- Note: Jet B contains a small amount of Benzene which is a suspect human carcinogen.

ACTION FOR FIRE

- use CO₂, dry chemical, foam or water spray (fog), although water may spread the fire;
- use jet streams to wash away burning gasoline;
- use fog streams to protect rescue team and trapped people;
- use water to cool surface of tanks;
- divert the gasoline to an open area and let it burn off under control;
- if the fire is put out before all gasoline is consumed, beware of re-ignition;
- where gasoline is running downhill, try to contain it at the bottom prior to reaching lakes or streams;
- rubber tires are almost impossible to extinguish after involvement with a fire. Have vehicles with burning tires removed from the danger area.

RECOVERY

- unburned gasoline can be soaked up by sand and peat moss and snow when available, or by synthetic absorbents such as 3M Brand, Graboil or Conwed;
- if necessary, contaminated soil should be excavated;
- gasoline entering the ground can be recovered by digging sumps or trenches.

DISPOSAL

<p style="text-align: center;">CONTINGENCY PLAN</p> <p style="text-align: center;">LUPIN MINE</p>	<p>SECTION: ACTION PLANS</p>
	<p>SUBJECT: GASOLINE/ AVIATION FUEL</p>

- evaporation;
- incineration under controlled conditions; obtain prior approval.
- landfarm and bioremediate at an approved site.

PROPERTIES

- chemical composition: mixture of hydrocarbons; Gasoline C₄-C₁₂, Jet B C₆-C₁₄ and Jet A C₉-C₁₆
- light green, clear, amber coloured liquids;
- volatile;
- not soluble, floats on water

ENVIRONMENTAL CONCERNS

- moderately toxic to fish and other aquatic organisms;
- may create unsightly film on water.

CONTAINERS

- Gasoline is transported by tanker trucks and pumped into a storage tank in the satellite tank farm. Bulk shipping via tanker truck of Aviation fuel (Jet A) occurs with tank storage at the main tank farm. Drum shipping and storage is in limited quantities.

SUPPLIERS

- As per annual tendering. (eg. Petro-Canada)
- SEE ATTACHED MSDS FOR ADDITIONAL INFORMATION

<p>CONTINGENCY MANUAL</p> <p>LUPIN OPERATION</p>	SECTION: ACTION PLANS
	<p>SUBJECT: LUBRICATING/HYDRAULIC OILS</p> <p>1 of 2</p>

In the event of a **LUBRICATING OIL OR HYDRAULIC OIL** spill or where there is reasonable likelihood of a spill occurring, the following action plan is to be initiated.

24 HOUR SPILL REPORT LINE (867) 920-8130

INITIAL SPILL RESPONSE

- The Loss Control Manager or designate shall be informed of the incident and the response team action initiated. **Spill reported via 24 hour emergency spill line**, above;
- **STOP** the flow of oil if possible;
- ELIMINATE open flame ignition sources;
- CONTAIN flow of oil by dyking, barricading or blocking flow by any means available. Use earth-moving equipment if nearby;
- A detailed spill report shall be submitted as per Section 2.3

HAZARDS

- low toxicity by ingestion, mildly irritating to eyes
- combustible, low fire hazard;
- avoid contact with oxidizing materials (eg. Lead Nitrate, acids).

ACTION FOR FIRE

- use CO₂, dry chemical, foam or water spray (fog), although water may spread the fire;
- use fog streams to protect rescue team and trapped people;
- use water to cool surface fire exposed containers;
- divert the oil to an open area and let it burn off under control;
- if the fire is put out before all oil is consumed, beware of re-ignition;
- rubber tires are almost impossible to extinguish after involvement with a fire. Have vehicles with burning tires removed from the danger area.

RECOVERY

- after containment, recover as much oil as possible by pumping into drums;
- residual oil may be burned in-situ, upon approval;
- remaining unburned oil can be soaked up by sand, peat moss and snow when available, or by synthetic absorbents such as 3M Brand, Graboil or Conwed;
- if necessary, contaminated soil should be excavated;
- oil on a water surface should be recovered by skimmers and absorbent booms.

DISPOSAL

- incineration under controlled conditions, prior approval required;
- burial at an approved site.
- ship to licensed waste reclaiming facility

<p>CONTINGENCY PLAN</p> <p>LUPIN MINE</p>	SECTION: ACTION PLANS
	<p>SUBJECT: LUBRICATING/ HYDRAULIC OILS</p> <p>2 of 2</p>

PROPERTIES

- chemical composition: mixture of hydrocarbons and conventional industrial oil additives; C₂₀-C₆₆
- generally viscous liquids, light to dark amber colours;
- not soluble, floats on water.

ENVIRONMENTAL CONCERNS

- moderately toxic to fish and other aquatic organisms;
- harmful to waterfowl;
- may create unsightly film on water and shorelines.

CONTAINERS

- transported and stored in steel drums or cubes (these are self-contained units with an 8 drum capacity).

SUPPLIER

- As per annual tendering.
- SEE ATTACHED MSDS FOR ADDITIONAL INFORMATION

<p style="text-align: center;">CONTINGENCY PLAN</p> <p style="text-align: center;">LUPIN MINE</p>	<p>SECTION: ACTION PLANS</p>
	<p>SUBJECT: ETHYLENE GLYCOL - ANTIFREEZE 1 of 2</p>

In the event of an **ANTIFREEZE (GLYCOL)** spill or where there is reasonable likelihood of a spill occurring, the following action plan is to be initiated.

24 HOUR SPILL REPORT LINE (867) 920-8130

INITIAL SPILL RESPONSE

- The Loss Control Manager or designate shall be informed of the incident and the response team action initiated. **Spill reported via 24 hour emergency spill line**, above;
- **STOP** the flow of Antifreeze at source if possible;
- **ELIMINATE** open flame ignition sources;
- **CONTAIN** flow of liquid by dyking, barricading or blocking flow by any means available;
- **PREVENT** antifreeze from entering any flowing streams.
- A detailed spill report shall be submitted as per Section 2.3

HAZARDS

- inhalation of mist may cause irritation of nose, throat and headache;
- moderately toxic by ingestion, can be fatal;
- avoid contact with strong oxidizing agents
- flammable, decomposition products include carbon dioxide and/or carbon monoxide.

ACTION FOR FIRE

- use alcohol type or all purpose foam for large fires; CO₂, dry chemical or water spray (fog) for small fires. Do not force solid streams into the burning liquid.

RECOVERY

- ethylene glycol antifreeze can be soaked up by peat moss or snow when available, or by synthetic absorbents such as Hazorb;
- small spills may be washed with copious amounts of water for dilution;
- access to spilled or recovered ethylene glycol by mammals should be prevented.

DISPOSAL

- only incinerate in a furnace under controlled conditions where approved by appropriate federal, provincial and local regulations;
- burial at an approved site.

PROPERTIES

- chemical composition: 96% ethylene glycol (CH₂OHCH₂OH)
- 4% water and rust inhibitors
- clear, syrupy liquid normally contains a dye for identification in water sources;
- 100% soluble in water;
- flammable.

<p>CONTINGENCY PLAN</p> <p>LUPIN MINE</p>	SECTION: ACTION PLANS
	SUBJECT: ETHYLENE GLYCOL - ANTIFREEZE 2 of 2

ENVIRONMENTAL THREAT

- low to moderate toxicity for fish and other aquatic organisms;
- attractive smell and taste to some mammals, and toxic by ingestion.

CONTAINERS

- transported and stored in steel drums or cubes (which are a self-contained unit with an 8 drum capacity).

SUPPLIER

- DOW Chemical of Canada Ltd., Van Waters & Rogers Ltd.
- SEE ATTACHED MSDS FOR ADDITIONAL INFORMATION

<p style="text-align: center;">CONTINGENCY PLAN</p> <p style="text-align: center;">LUPIN MINE</p>	<p>SECTION: ACTION PLANS</p>
	<p>SUBJECT: LIME - Ca(OH)_2 CaO 1 of 2</p>

In the event of a **LIME** spill (of solid or solution) or where there is reasonable likelihood of a spill occurring, the following action plan is to be initiated.

24 HOUR SPILL REPORT LINE (867) 920-8130

INITIAL SPILL RESPONSE

- The Loss Control Manager or designate shall be informed of the incident and the response team action initiated. **Spill reported via 24 hour emergency spill line**, above;
- **STOP** spill of lime/lime slurry at source if possible;
- **PREVENT** hydrated lime from contacting water;
- use proper PPE for respiratory protection and body (coveralls, face shield, rubber gloves) when dust is anticipated as a hazard;
- if lime does contact water, **CONTAIN** solution to as small an area as possible.
- A detailed spill report shall be submitted as per Section 2.3

HAZARDS

- dry chemical prone to dusting
- skin irritant and mild burns - alkaline; dusts and mists may cause irritation of eyes, mouth, nose throat and possibly lungs;
- unslaked lime (CaO) reacts with water to form hydrated lime, releasing heat.

ACTION FOR FIRE

- no special precautions;
- use extinguishing media appropriate for surrounding fires.

RECOVERY

- spills of hydrated lime on dry surfaces can simply be shovelled into containers and re-used if appropriate;
- spills of lime on wet surfaces or exposed to rain should be shovelled into waterproof containers as soon as possible to minimize the quantity of lime being dissolved;
- pump liquids into containers and use sorbents to contain and recover spilled solutions.

DISPOSAL

- Hydrated lime and all lime solutions should be disposed of in Cell 4 or Pond 1.

PROPERTIES

- chemical formula Ca(OH)_2 ;
- unslaked lime (pebble lime, CaO) also used which is not hydrated, therefore reacts with water to form slaked lime
- white or white/grey solid, crystalline powder, odorless;
- strong alkaline;
- slightly soluble in water, less than 1%.

ENVIRONMENTAL CONCERNS

<p>CONTINGENCY PLAN</p> <p>LUPIN MINE</p>	SECTION: ACTION PLANS
	SUBJECT: LIME - Ca(OH)_2 CaO 2 of 2

- toxic to fish and other aquatic life at higher concentrations in the order of 50 mg/l and greater.

CONTAINERS

- transported and stored in lined paper bags (25kg) which are palletized and double stretch wrapped (54 bags/pallet);

SUPPLIER

- Continental Lime
- SEE ATTACHED MSDS FOR ADDITIONAL INFORMATION

<p style="text-align: center;">CONTINGENCY PLAN</p> <p style="text-align: center;">LUPIN MINE</p>	<p>SECTION: ACTION PLANS</p>
	<p>SUBJECT: AMMONIUM NITRATE/FUEL OIL; ANFO</p>

In the event of an **AMMONIUM NITRATE/FUEL OIL (ANFO)** spill or where there is reasonable likelihood of a spill occurring, the following action plan is to be initiated.

24 HOUR SPILL REPORT LINE (867) 920-8130

INITIAL SPILL RESPONSE

- The Loss Control Manager or designate shall be informed of the incident and the response team action initiated. **Spill reported via 24 hour emergency spill line**, above;
- **STOP** the spill of ANFO at the source if possible;
- evacuate all non-essential personnel from the area and ensure the health and safety of those remaining;
- **ELIMINATE** all possible sources of ignition;
- **PREVENT** ANFO from contacting water;
- if ANFO does contact water, **CONTAIN** solution to as small an area as possible. Consider dyking with sand or snow to minimize travel;
- **ISOLATE** area of spill preferably by roping off affected area.
- A detailed spill report shall be submitted as per Section 2.3

HAZARDS

- may explode under confinement or high temperatures and friction;
- avoid contact with strong oxidizers (ie: Lead Nitrate)
- flammable;
- combustion products are toxic and may include hydrocarbons, oxides of carbon and nitrogen;
- low toxicity.

ACTION FOR FIRE

- for fires involving large quantities of ANFO, evacuate and **Do Not Attempt** to fight fires;
- for fires involving small quantities of unconfined ANFO, use large amounts of water to extinguish, control runoff;
- ANFO may detonate in fire, under severe impact or confinement.

RECOVERY

- spills of ANFO on dry surfaces can simply be shoveled into containers;
- spills of ANFO on wet surfaces or exposed to rain should be shoveled into waterproof containers as soon as possible to minimize the quantity of ammonium nitrate being dissolved;
- ANFO, or a resulting ammonium nitrate solution, **must not be allowed** access to any flowing stream;
- absorbents such as peat moss, Conwed or Graboil should be used to recover any oil emanating from the ANFO spill; snow may be used during the winter months under freezing conditions.
- soil heavily contaminated with ammonium nitrate should be excavated for incineration if any affected groundwater threatens to travel to an adjacent flowing stream.

DISPOSAL

- ANFO recovered from a spill may be used in the mine;

<p style="text-align: center;">CONTINGENCY PLAN</p> <p style="text-align: center;">LUPIN MINE</p>	<p>SECTION: ACTION PLANS</p>
	<p>SUBJECT: AMMONIUM NITRATE/FUEL OIL; ANFO</p>

- ammonium nitrate solutions and soil containing ammonium nitrate should be disposed of underground in a crown pillar open stope accessible from surface;
- absorbents used to recover the oil may be incinerated under controlled conditions or buried at an approved site;
- ANFO can be disposed of by detonation or incineration under knowledgeable supervision.

PROPERTIES

- comprised of 94% prilled ammonium nitrate (NH_4NO_3) and 6% No.2 fuel oil, trade name: Amex II
- small porous pellets coated with oil, may be dyed with bright colours (yellow), odour of fuel oil;
- ammonium nitrate is Very Soluble in water; the oil is not soluble and will float;
- strong oxidizing agent;
- flammable.

ENVIRONMENTAL CONCERNS

- ammonium nitrate is moderately toxic to fish and other aquatic organisms at low concentrations. Toxicity increases with increased pH and temperature of the water.
- being very water soluble, the ammonium nitrate in the ANFO can readily dissolve and enter the natural surface or ground water streams.

CONTAINERS

- ANFO is transported and stored in 25 kg polyethylene bags at the main explosives magazine.

SUPPLIER

- Explosives Limited (Calgary, Alberta)
- SEE ATTACHED MSDS FOR ADDITIONAL INFORMATION

APPENDIX I

Figure 1 – Response Team Flowsheet

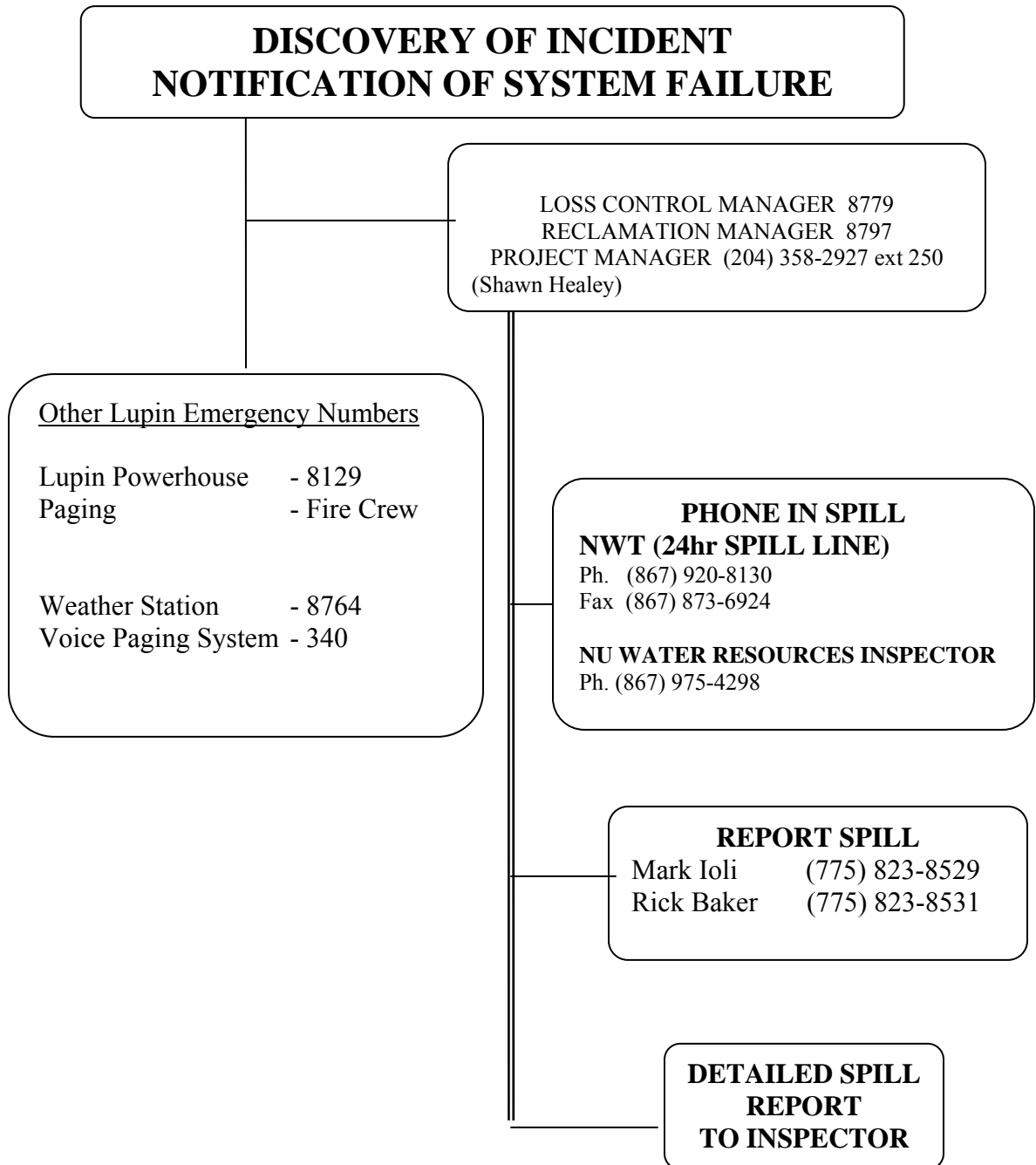




FIGURE 2
SPILL REPORT FORM

2006 LUPIN SPILL CONTINGENCY PLAN

NWT SPILL REPORT

(Oil, Gas, Hazardous Chemicals or other Materials)

24 – Hour Report Line
Phone: (867) 920-8130
Fax: (867) 873-6924

A Report Date and Time		B Date and Time of spill (if known)		C <input type="checkbox"/> Original Report <input type="checkbox"/> Update no. _____		Spill Number	
D Location and map coordinates (if known) and direction (if moving)							
E Partly responsible for spill							
F Product(s) spilled and estimated quantities (provide metric volumes/weights if possible)							
G Cause of spill							
H Is spill terminated? <input type="checkbox"/> yes <input type="checkbox"/> no		I If spill is continuing, give estimated rate		J Is further spillage possible? <input type="checkbox"/> yes <input type="checkbox"/> no		K Extent of contaminated area (in square meters if possible)	
L Factors effecting spill or recovery (weather conditions, terrain, snow cover, etc.)				M Containment (natural depression, dikes, etc.)			
N Action, if any, taken or proposed to contain, recover, clean up or dispose of product(s) and contaminated materials							
O Do you require assistance? <input type="checkbox"/> no <input type="checkbox"/> yes, describe:				P Possible hazards to person, property, or environment; eg: fire, drink water, fish or wildlife			
Q Comments or recommendations						FOR SPILL LINE USE ONLY	
						Lead agency	
						Spill significance	
						Lead Agency contact and time	
						Is this file now closed? <input type="checkbox"/> yes <input type="checkbox"/> no	
Reported by		Position. Employer, Location				Telephone	
Reported to		Position. Employer, Location				Telephone	

KINROSS GOLD CORPORATION
LUPIN MINE, NUNAVUT

FIGURE 3
LUPIN LOCATION MAP

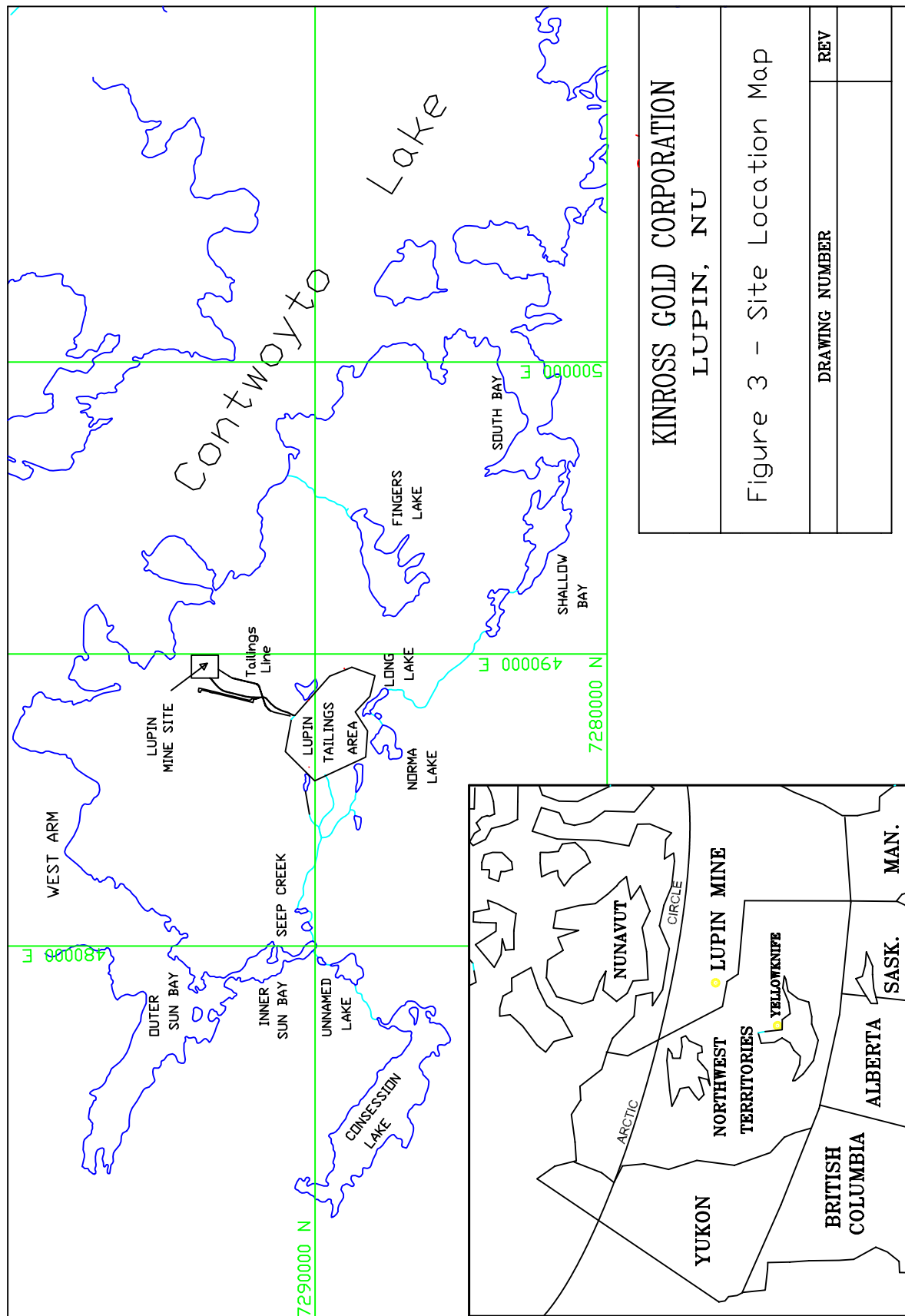


FIGURE 4
TYPICAL TAILINGS DAM CROSS-SECTION

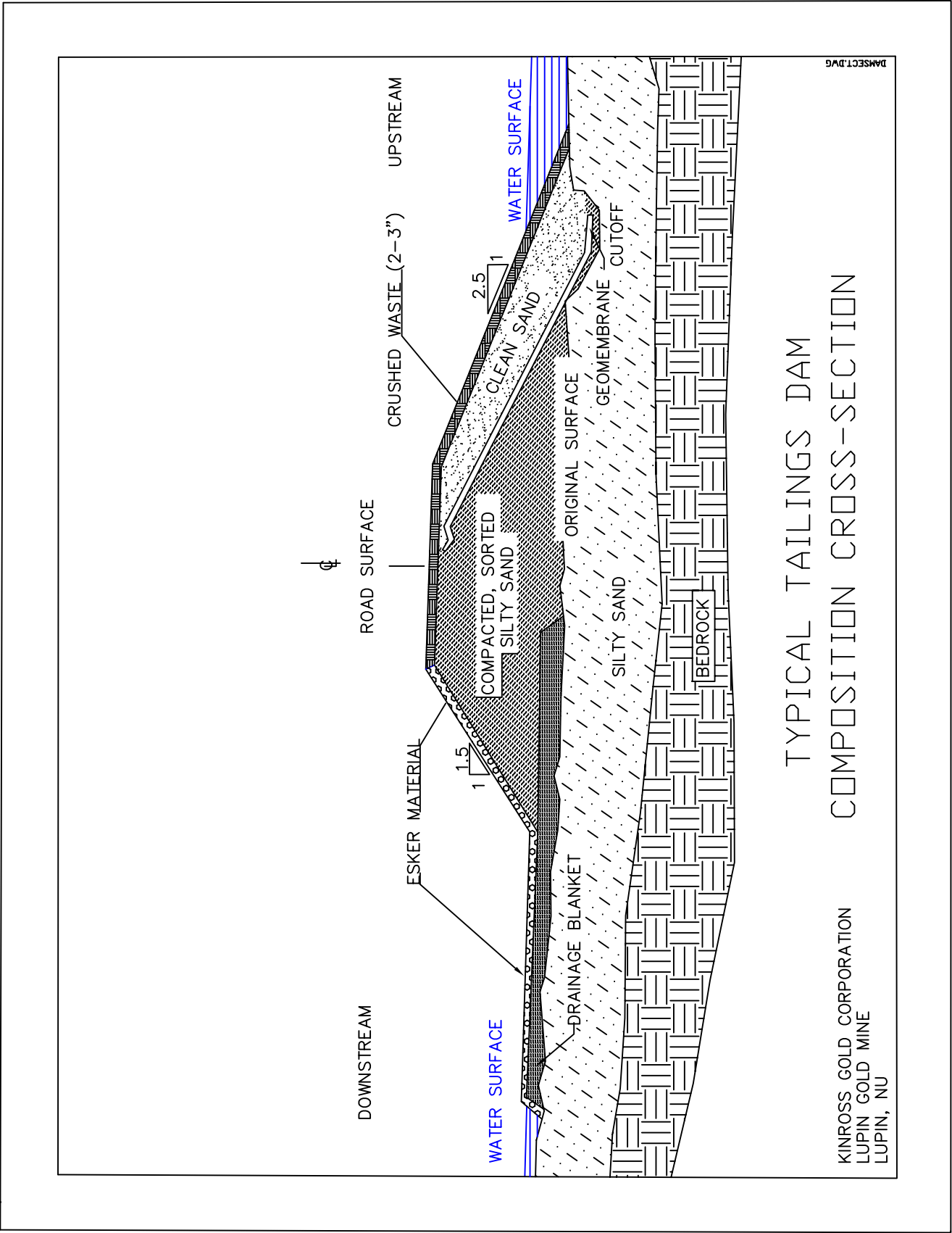


FIGURE 5
SEWAGE GENERAL ARRANGEMENT

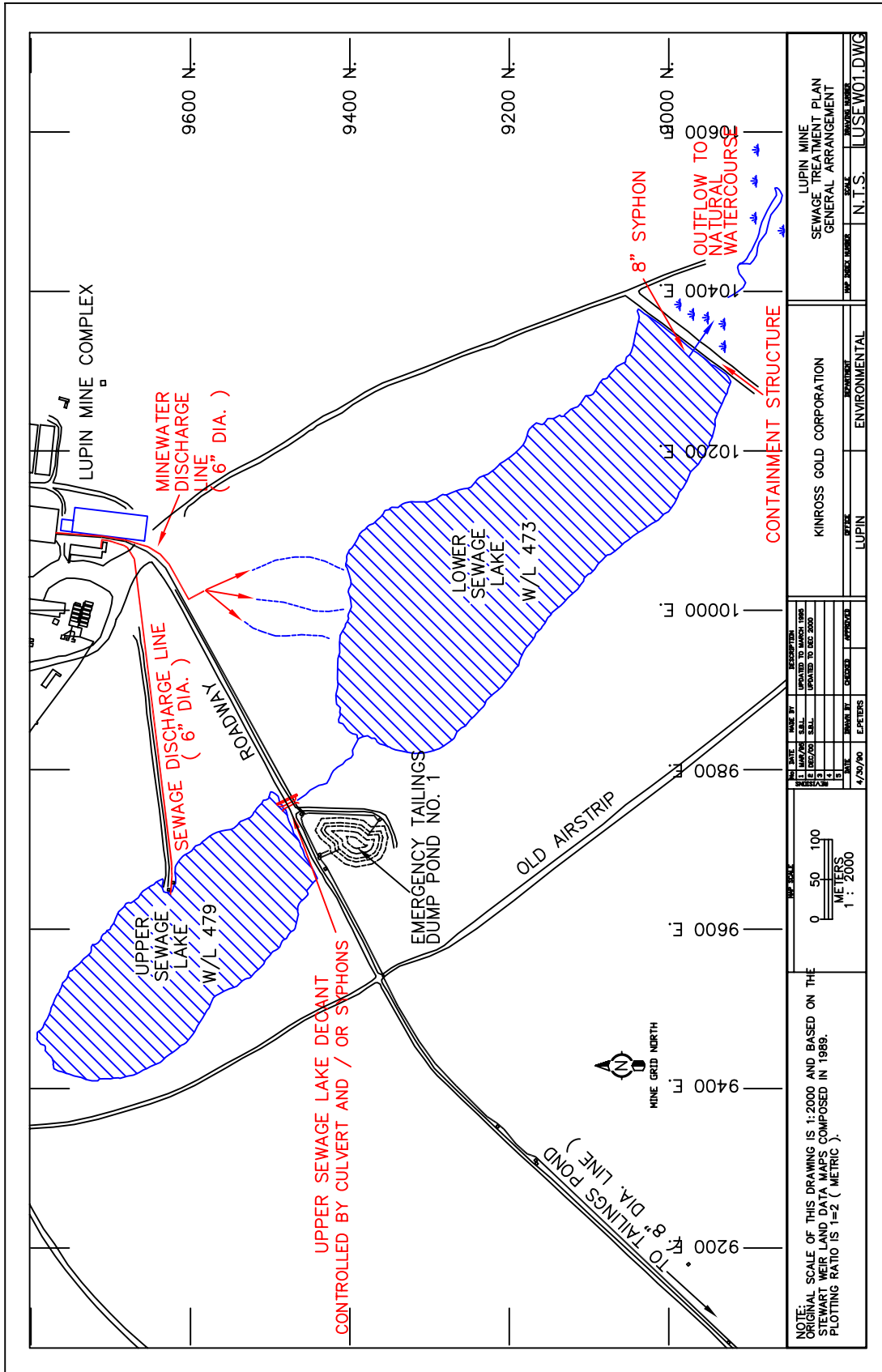


FIGURE 6
RAW WATER SUPPLY

2006 LUPIN SPILL CONTINGENCY PLAN

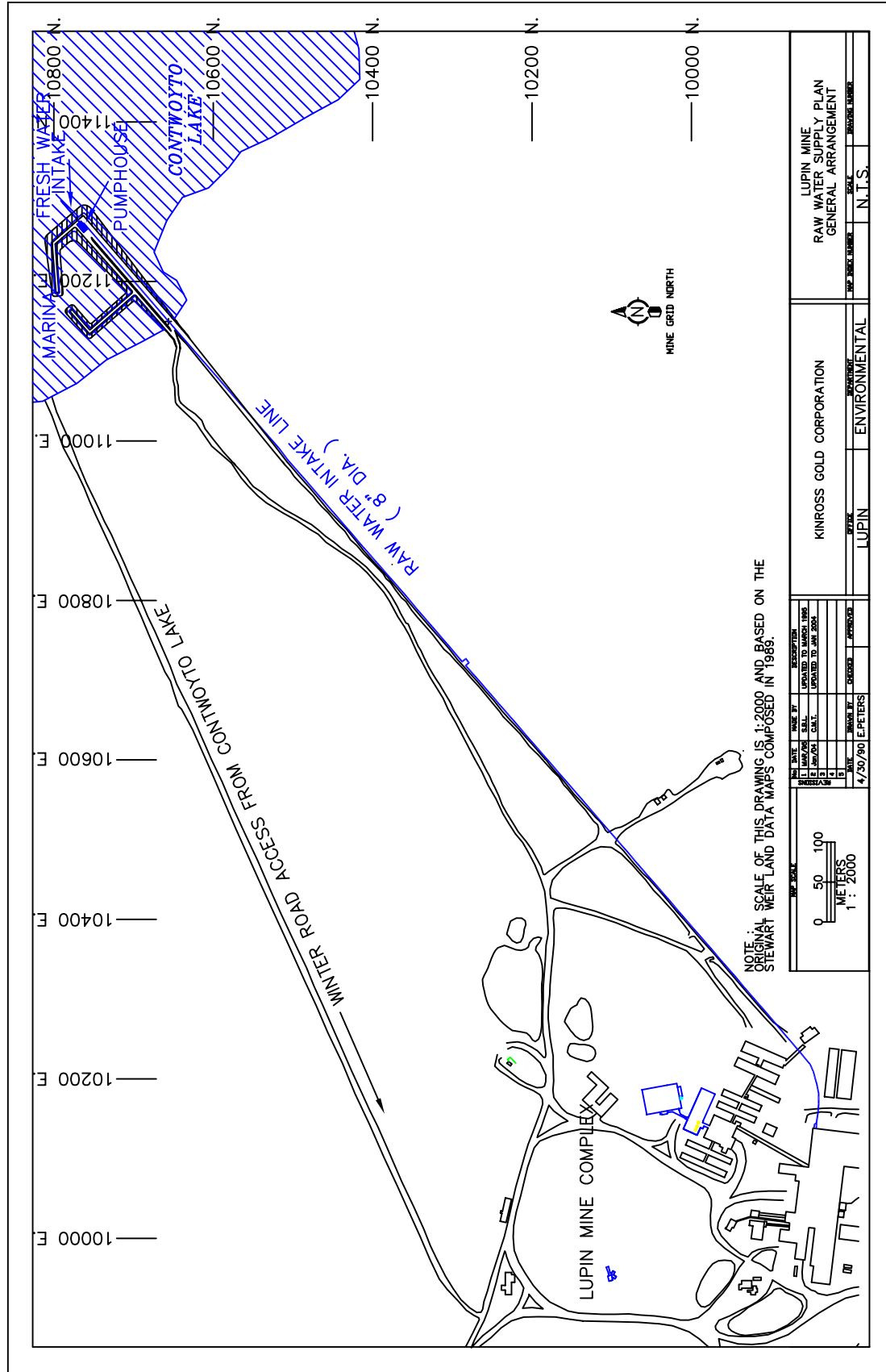


FIGURE 7
LUPIN STORAGE FACILITIES

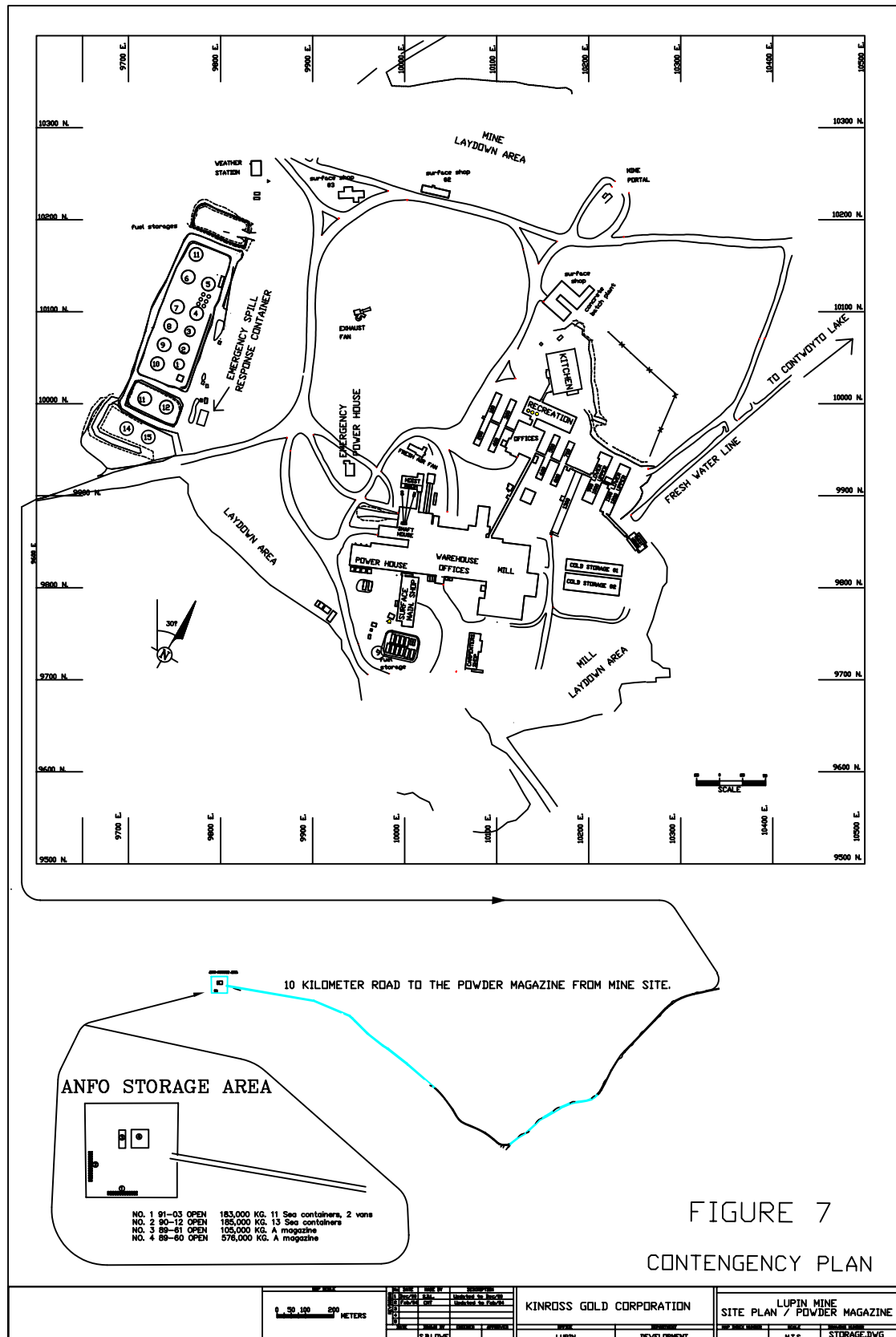


FIGURE 8
TAILINGS LINE DUMP STATIONS

2006 LUPIN SPILL CONTINGENCY PLAN

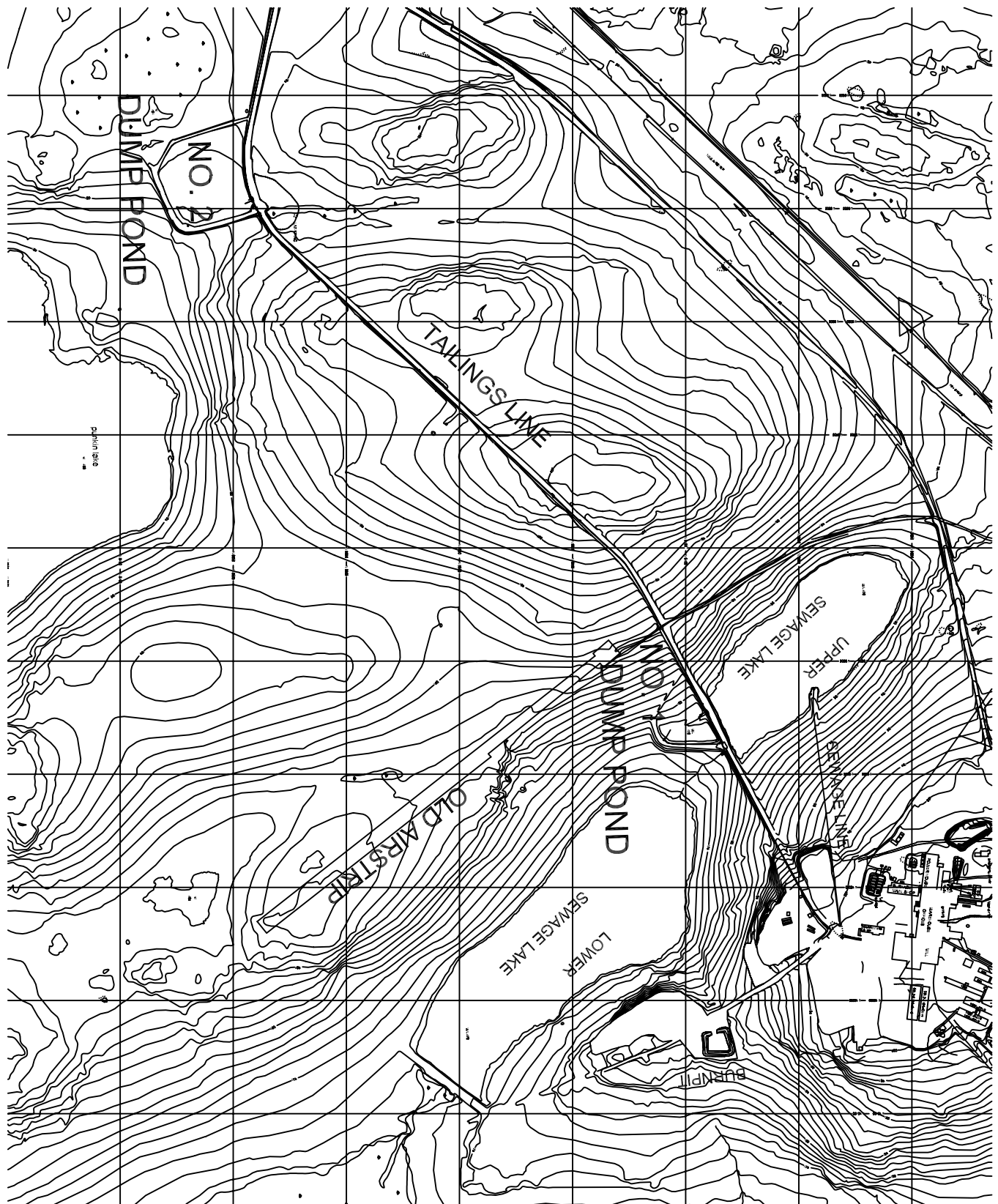


FIGURE 9
TAILINGS LINE ROUTE

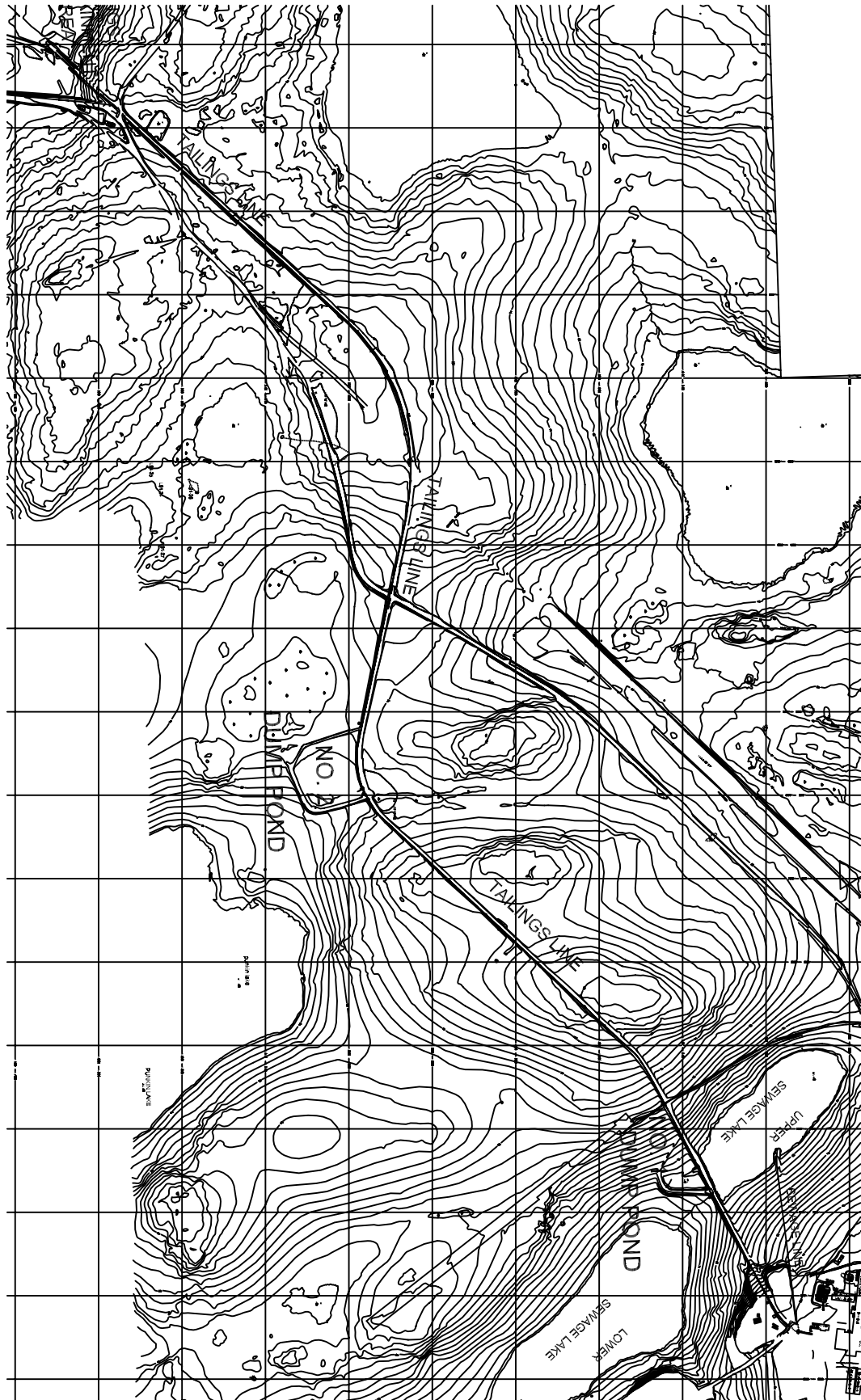
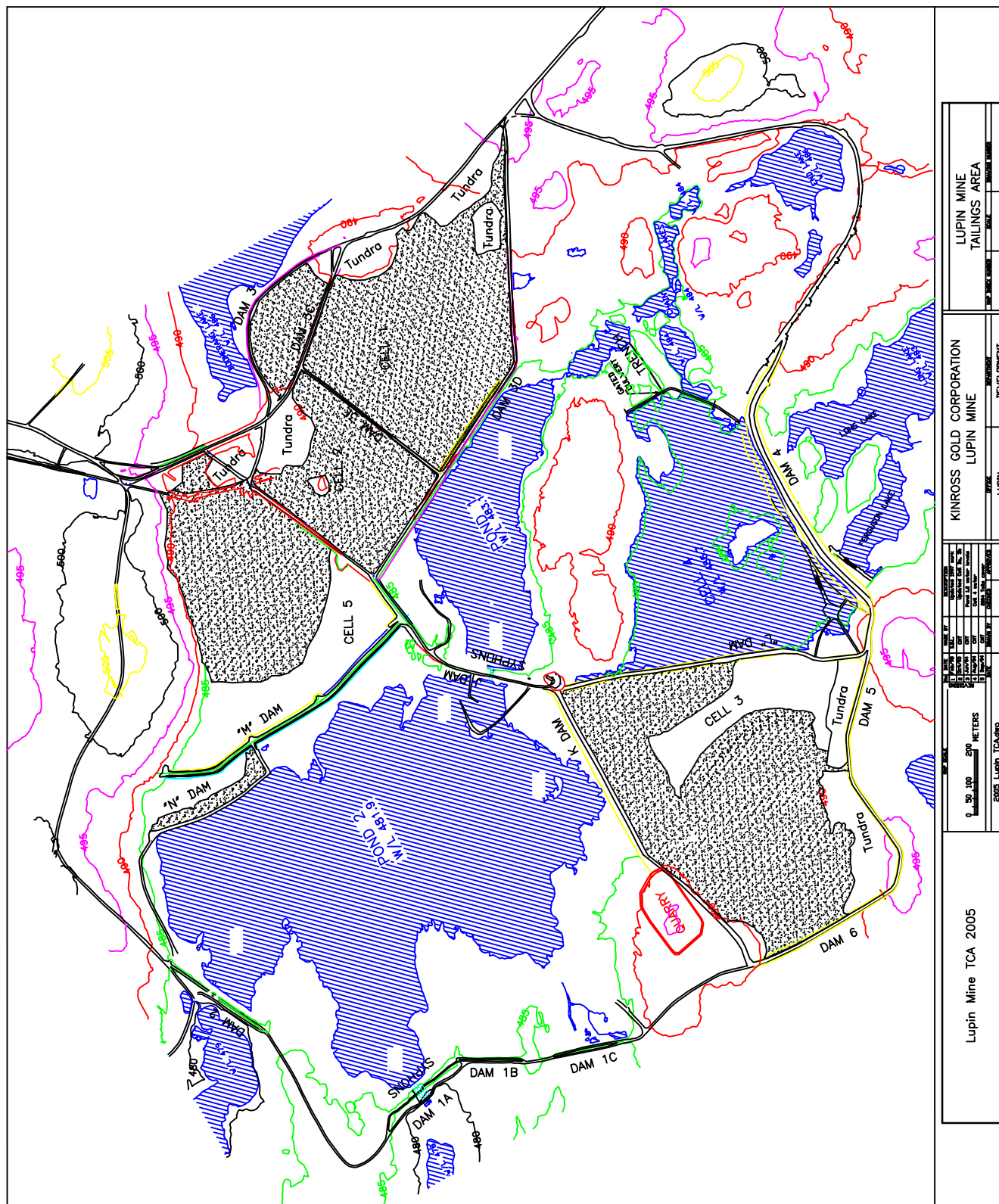


FIGURE 10
LUPIN TCA - DAM LOCATIONS



2006 LUPIN SPILL CONTINGENCY PLAN

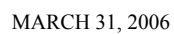


FIGURE 12
LUPIN MAIN TANK FARM

2006 LUPIN SPILL CONTINGENCY PLAN

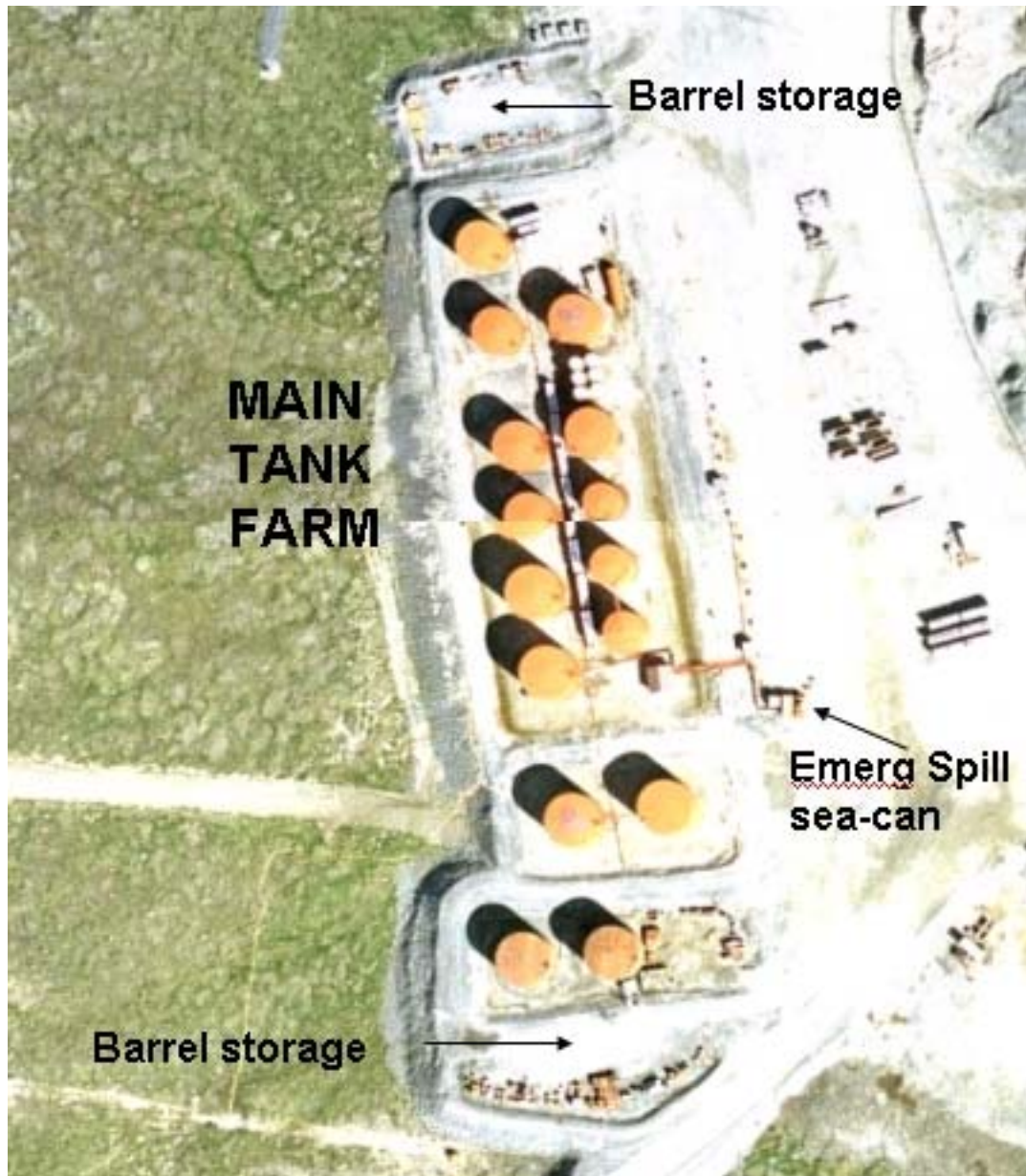


Figure 12

APPENDIX II

TELEPHONE LISTING

LUPIN MINE, NUNAVUT

24 Hour Emergency

Powerhouse

(Paging for fire crew and mine rescue)

Bus. Extension 8129

Loss Control Manager

Mr. Wayne Grudzinski

Bus. (780) 890-8779

Reclamation Manager

Mr. Mike Tansey

Bus. (780) 890-8797

Weather Station

after hours

Bus. (780) 890-8764

(780) 890-8758

It shall be the responsibility of the Loss Control Manager or his designate to notify:

Kinross – Project Manager, Lupin

Mr. Shawn Healey

Bus. (204) 358-2927 ext 250

Kinross – Acting VP & General Manager, Reclamation Operations

Mr. Mark Ioli

Bus. (775) 823-8529

Kinross – Senior VP, Health, Safety and Environment

Mr. Rick Baker

Bus. (775) 823-8531

REVISED March 29, 2006

TELEPHONE LISTING

<u>GOVERNMENT AGENCIES</u>	<u>TELEPHONE</u>	<u>FACSIMILE</u>
24 HOUR SPILL REPORT LINE	(867) 920-8130	(867) 873-6924
Nunavut Water Resources Inspector	(867) 975-4298	
NUNAVUT WATER BOARD	(867) 360-6338	(867) 360-6369
GOVERNMENT NWT – Department of Renewable Resources		
Environmental Protection Division		
Mr. Ken Hall; Manager Env. Prot.	(867) 920-6476	(867) 873-0221
Mr. Harvey Gaukel; Hazmat Specialist	(867) 873-7645	(867) 873-0221
Wildlife Management Division		
Wildlife Biologist	(867) 920-6190	(867) 873-0293
GOVERNMENT OF NUNAVUT		
Environmental Protection, Iqaluit	(867) 975-5910	(867) 975-5980
Water Resources Inspector, Iqaluit	(867) 975-4298	
GOVERNMENT OF CANADA		
Indian and Northern Affairs Canada - Land Use and Water Use		
Regulatory Approvals, Water Resources	(867) 669-2650	(867) 669-2716
Land Use; Reg. Manager, Land	(867) 669-2763	(867) 669-2731
Nunavut District Office; Iqaluit (Water)	(867) 979-4407	(867) 979-6445
Environment Canada		
Environment Canada, Iqaluit	(867) 975-4644	
24-hour emergency pager	(867) 920-5131	
Department of Fisheries and Oceans		
Fisheries Habitat Biologist (Iqaluit)	(867) 979-8007	(867) 979-8039
OTHERS		
Kitikmeot Inuit Association, Kugluktuk	(867) 982-3310	(867) 982-3311
Kugluktuk Hunters and Trappers Assoc.	(867) 982-4908	(867) 982-4047

REVISED March 29, 2006

ADDITIONAL COMMUNICATIONS

Lupin

Lupin can be contacted by:

Weather Station:

Telephone	(780) 890-8764
Fax	(780) 890-8813
Aircraft Communications frequency	122.8
Satellite Phone	(403) 927-1719

Winter Road Camps & Vehicles:

Radio	LAD-1 154.100 MHz
Yellowknife Dispatch	(867) 873-9111
Lac de Gras	(780) 644-9083
Lockhart Lake	(780) 644-9077
Dome Lake	(780) 644-9088
Incident Commander (Erik Madsen, DDMI)	(867) 669-6561

Winter Road Operations (Nuna)

Safety Manager (Neil Thompson)	(780) 434-7758
Operations Manager (Pat McHale)	(780) 434-9434

EMERGENCY CONTACTS

Invista (formerly Dupont)	(613) 348-3616
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Chemtrec	1-800 262-8200
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Absorbents:

Conweb & Oil Snare Canadian Industries Ltd .	(780) 465-0221
Alberta Oil Spill Consultants	(780) 451-0585
(Booms, absorbents, skimmers)	

APPENDIX II

PETROLEUM AND CHEMICAL PRODUCTS INVENTORY MAJOR COMPONENTS

PRODUCT	QUANTITY (31-March-06)	STORAGE UNITS	# OF UNITS SOH (WRRS)	STORAGE LOCATION
P40 FUEL	463,563 Imp Gal	350,000 Imp Gal 360,000 Imp Gal 18,000 Imp Gal	9 2 6	Main Tank Farm Main Tank Farm Satellite Tank Farm
P50 FUEL	47,618 Imp Gal	187,000 Imp Gal 18,000 Imp Gal	3 4	Main Tank Farm Satellite Tank Farm
GASOLINE	546 Imp Gal	5,000 Imp Gal	2	Satellite Tank Farm
JET A	126,936 Imp Gal	360,000 Imp Gal	1	Main Tank Farm
RALUBE 40	40,000 L	Super-B tanker	1	Main Tank Farm
W30 LUBE OIL	38,400 L	1,600 L, Cubes	24 cubes	Main Tank Farm
HYDRATED LIME	157.8 mt	25 kg Bag	6313 bags	Cold Storage 2
ANFO (AMEX II)	81 mt	25 kg Bag	3250 bags	Main Magazine
PORTLAND TYPE 10 PORTLAND TYPE 30	10 mt 53.9 mt	25-kg Bag	400 bags 2156 bags	Cold Storage 2
Magnafrac 25 x 300 Magnafrac 32 x 300 Xactex 19 x 600	4025 kg 400 kg 1125 kg	25 kg Case	161 cases 16 cases 45 cases	Main Magazine
BATTERY ACID	360 L	20 L Container	18 ea	Cold Storage 2

TABLE 1

APPENDIX II

**HEAVY EQUIPMENT INVENTORY
KINROSS GOLD CORP.
LUPIN MINE, NUNAVUT**

No.	Description
2	Komatsu WA250 Loaders
1	Cat 966C Wheel Loader
1	Cat 966G Wheel Loader
1	Cat 14H Grader
1	Grove Crane (20 T)
2	Volvo Haul Truck (20t)
1	Ford 9000 Truck
1	Flat Deck Truck
1	D85 Komatsu Dozer
5	Pickup Trucks

TABLE 2

APPENDIX II

SPILL CONTAINMENT/RECOVERY MATERIALS

Spill containment/recovery materials located at Lupin within the "Emergency Spill Response Van" container, centrally located adjacent to the fuel tank farm receiving station (see Fig. 7) contains the following inventory:

- 3 Shovels;
- 2 Roll Poly; 4mL, 500 ft.;
- 1 Crate of floordry; (50) 20kg bags;
- 4 booms, 11 ft.;
- 1 Pump; 2" Honda;
- 2 Safety approved 2 gallon gas container;
- 2 20 ft. 2" hoses;
- 10 45 gallon drums (no lids) for collection of contaminated materials;
- 1 100 ft. rope;
- 2 fire extinguishers;
- 1 4 lb sledge;
- 1 Box, dust masks
- 1 Chainsaw
- 1 Gas ice auger

In addition to the above, the on-site Lupin warehouse maintains a supply of the smaller items such as floordry, absorbent pads, shovels, dust masks. If additional equipment is required during a clean-up procedure warehouse issues are readily available.

TABLE 3

APPENDIX II

REFERENCES

- Guidelines For Contingency Planning
Northwest Territories Water Board, 1987
- Contingency Planning And Spill Reporting In The NWT
A Guide To The New Regulations; unauthored, GNWT
- Guidelines For The Preparation of Hazardous Material Spill Contingency Plans;
Environmental Protection, W&N Region, Report No. CP(EP) ENR90-91-4
March 1990
- Oil And Toxic Material Spill Contingency Plan
Kinross Gold Corp., 1984, updated annually
- Contingency Plan; Kinross Gold Corp.
June 2005, Updated annually
- Polaris Operations Contingency Plan;
Cominco Ltd, Polaris , N.W.T.; June 1994
- Guidelines For Preparing Spill Contingency Plans For Winter Road Operations In The
Northwest Territories; E. Paquin, GNWT; D. Stendahl, NAP/INAC; D. Tilden, EPS/DOE;
October 1983
- The Environmental Protection Act of The Northwest Territories; Spill Contingency Planning
and Reporting Regulations, Registered July 22, 1993
- BHP Ekati Diamond Mine Spill and General Contingency Plan, 1999.

APPENDIX III

MATERIAL SAFETY DATA SHEETS

Diesel fuel

Jet-A fuel

Gasoline

Ralube 40 CF

0W30 Oil

Ucartherm Glycol

ANFO








Magnafrac

Hydrated Lime

Portland Cement



Material Safety Data Sheet

WHMIS (Pictograms)	WHMIS (Classification)	Protective Clothing	TDG (pictograms)
 	B-3, D-2B	   	

Section 1. Chemical Product and Company Identification

Product Name	DIESEL FUEL	Code	W104, W293 SAP: 120, 121, 122, 287
Synonym	Diesel 50, Diesel 50 LS, #1 Diesel, #1 Diesel LS, Diesel LC, Seasonal Diesel, Seasonal Diesel LS, Diesel AA, Domestic Marine Diesel, International marine Diesel, Seasonal Diesel Locomotive, Domestic Marine diesel LS, diesel -20°C (LS), LSD, Low Sulphur Diesel, dyed diesel, marked diesel, coloured diesel, Naval Distillate, Ultra Low Sulphur Diesel, ULS Diesel, Mining Diesel, Mining Diesel Special, Mining Diesel Special LS, High Flash Mining Diesel, Furnace Oil, Stove Oil.	Validated on	8/17/2005.
Manufacturer	PETRO-CANADA P.O. Box 2844 Calgary, Alberta T2P 3E3	In case of Emergency	Petro-Canada: 403-296-3000 Canutec Transportation: 613-996-6666 Poison Control Centre: Consult local telephone directory for emergency number(s).
Material Uses	Diesel fuels are distillate fuels suitable for use in high and medium speed internal combustion engines of the compression ignition type. Mining Diesel has a higher flash point requirement, for safe use in underground mines.		

Section 2. Composition and Information on Ingredients

			Exposure Limits (ACGIH)		
Name	CAS #	% (V/V)	TLV-TWA(8 h)	STEL	CEILING
Diesel oil.	68334-30-5	>99.9	100 mg/m ³ (as total hydrocarbons) *	Not established	Not established
Proprietary additives.	Not available	<0.1	Not established	Not established	Not established
Aromatic content is 50% maximum (benzene: nil). Sulphur content is 0-0.50%.					
Manufacturer Recommendation	* Avoid prolonged or repeated skin contact to diesel fuels which can lead to dermal irritation and may be associated with an increased risk of skin cancer.				
Other Exposure Limits	Consult local, state, provincial or territory authorities for acceptable exposure limits.				

Section 3. Hazards Identification.

Potential Health Effects	Combustible liquid. Exercise caution when handling this material. Contact with this product may cause skin and eye irritation. Prolonged or repeated contact may cause skin irritation, defatting, drying and dermatitis. Inhalation of this product may cause respiratory tract irritation and Central Nervous System (CNS) Depression, symptoms of which may include; weakness, dizziness, slurred speech, drowsiness, unconsciousness and in cases of severe overexposure; coma and death. Ingestion of this product may cause gastro-intestinal irritation. Aspiration of this product may result in severe irritation or burns to the respiratory tract. For more information refer to Section 11 of this MSDS.
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Section 4. First Aid Measures

Eye Contact	Avoid direct contact. Quickly and gently blot or brush away chemical. Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 15 minutes or until the chemical is removed, while holding the eyelid(s) open. Take care not to rinse contaminated water into the unaffected eye or onto the face. Obtain medical attention immediately.
Skin Contact	Avoid direct contact. Wear chemical resistant protective clothing if necessary. Quickly and gently, blot or brush away excess chemical. Wash gently and thoroughly with warm water and non-abrasive soap for 15 minutes or until chemical is removed. Under running water, remove contaminated clothing, shoes and leather goods (e.g., watch bands, belts, etc.). Obtain medical attention immediately. Completely decontaminate clothing, shoes and leather goods before reuse or discard.
Inhalation	Take proper precautions to ensure your own safety before attempting rescue (e.g. wear appropriate protective equipment). If breathing has stopped, trained personnel should begin artificial respiration (AR) or, if the heart has stopped, cardiopulmonary resuscitation (CPR) immediately. Immediately transport victim to an emergency care facility.

Ingestion NEVER give anything by mouth if victim is rapidly losing consciousness, or is unconscious or convulsing. Have victim rinse mouth thoroughly with water. DO NOT INDUCE VOMITING. Have victim drink 240 to 300 mL (8 to 10 oz) of water to dilute material in stomach. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Repeat administration of water. If breathing has stopped, trained personnel should begin artificial respiration (AR) or, if the heart has stopped, cardiopulmonary resuscitation (CPR) immediately. Quickly transport victim to an emergency care facility.

Note to Physician Not available

Section 5. Fire-fighting Measures

Flammability	Class II - combustible liquid (NFPA).	Flammable Limits	LOWER: 0.7%, UPPER: 6% (NFPA)
Flash Points	Diesel Fuel: Closed Cup: >40°C (>104°F) Marine Diesel Fuel: Closed Cup: >60°C (>140°F) Mining Diesel: Closed Cup: 52°C (126°F)	Auto-Ignition Temperature	225°C (437°F)
Fire Hazards in Presence of Various Substances	Flammable in presence of open flames, sparks, or heat. Vapours are heavier than air and may travel considerable distance to sources of ignition and flash back. This product can accumulate static charge and ignite. May accumulate in confined spaces.	Explosion Hazards in Presence of Various Substances	Containers may explode in heat of fire. Do not cut, weld, heat, drill or pressurize empty container. Vapour explosion hazard indoors, outdoors or in sewers. Runoff to sewer may create fire or explosion hazard.
Products of Combustion	Carbon oxides (CO, CO ₂), nitrogen oxides (NO _x), sulphur oxides (SO _x), sulphur compounds (H ₂ S), water vapour (H ₂ O), smoke and irritating vapours as products of incomplete combustion. See Section 11 (Other Considerations) for information regarding the toxicity of the combustion products.		
Fire Fighting Media and Instructions	<p>NAERG96, GUIDE 128, Flammable liquids (Non-polar/Water-immiscible). CAUTION: This product has a moderate flash point above 40°C: Use of water spray when fighting fire may be inefficient.</p> <p>If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (1/2 mile) in all directions; also consider initial evacuation for 800 meters (1/2 mile) in all directions.</p> <p>SMALL FIRES: Dry chemical, CO₂, water spray or regular foam. LARGE FIRES: Water spray, fog or regular foam. Do not use straight streams. Move containers from fire area if you can do it without risk. Fires Involving Tanks or Car/Trailer Loads: Fight fire from maximum distance or use unmanned hose holders or monitor nozzles.</p> <p>Cool containers with flooding quantities of water until well after fire is out. Withdraw immediately in case of rising sound from venting devices or any discolouration of tank. ALWAYS stay away from the ends of tanks. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible withdraw from area and let fire burn. Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.</p>		

Section 6. Accidental Release Measures

Material Release or Spill	Consult current National Emergency Response Guide Book (NAERG) for appropriate spill measures if necessary. IN THE EVENT OF A LARGE SPILL CONSIDER THE FOLLOWING CONTROL MEASURES: Extinguish all ignition sources. Stop leak if safe to do so. Ventilate area. Dike spilled material. Use appropriate inert absorbent material to absorb spilled product. Collect used absorbent for later disposal. Avoid contact with spilled material. Avoid breathing vapours or mists of material. Avoid contaminating sewers, streams, rivers and other water courses with spilled material. Evacuate non-essential personnel. Ensure clean-up personnel wear appropriate personal protective equipment. Ground and bond all equipment used to clean up the spilled material, as it may be a static accumulator. Notify appropriate authorities immediately.
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Section 7. Handling and Storage

Handling	COMBUSTIBLE MATERIAL. Handle with care. Avoid contact with any sources of ignition, flames, heat, and sparks. Avoid skin contact. Avoid eye contact. Avoid inhalation of product vapours or mists. Empty containers may contain product residue. Do not pressurize, cut, heat, or weld empty containers. Do not reuse containers without commercial cleaning and/or reconditioning. Personnel who handle this material should practice good personal hygiene during and after handling to help prevent accidental ingestion of this product. Properly dispose of contaminated leather articles including shoes that cannot be decontaminated. Avoid confined spaces and areas with poor ventilation. Ensure all equipment is grounded/bonded. Wear proper personal protective equipment (See Section 8).
Storage	Store away from heat and sources of ignition. Store in dry, cool, well-ventilated area. Store away from incompatible and reactive materials (See section 5 and 10). Ensure the storage containers are grounded/bonded.

Section 8. Exposure Controls/Personal Protection

Engineering Controls	For normal application, special ventilation is not necessary. If user's operations generate vapours or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit. Make-up air should always be supplied to balance air removed by exhaust ventilation. Ensure that eyewash station and safety shower are close to work-station.
Personal Protection - <i>The selection of personal protective equipment varies, depending upon conditions of use.</i>	
Eyes	As a minimum, safety glasses with side shields should be worn when handling this material. If product is used in an application where splashing may occur, the use of safety goggles and/or a face shield should be considered.
Body	If this material may come in contact with the body during handling and use, we recommend wearing appropriate protective clothing to prevent contact with the skin. (Contact your PPE provider for more information.)
Respiratory	A NIOSH-approved air-purifying respirator with an organic vapour cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air-purifying respirators is limited. Use a positive-pressure, air-supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstances where air-purifying respirators may not provide adequate protection.
Hands	If this material may come in contact with the hands during handling and use, we recommend wearing gloves of the following material(s): nitrile, neoprene, polyvinyl alcohol (PVA), fluoro-elastomer. Consult your PPE provider for breakthrough times and the specific glove that is best for you based on your use patterns. It should be realized that eventually any material regardless of their imperviousness, will get permeated by chemicals. Therefore, protective gloves should be regularly checked for wear and tear. At the first signs of hardening and cracks, they should be changed.
Feet	Wear appropriate footwear to prevent product from coming in contact with feet and skin.

Section 9. Physical and Chemical Properties

Physical State and Appearance	Bright oily liquid.	Viscosity	1.3 - 4.1 cSt @ 40°C (104°F)
Colour	Clear to yellow / brown (may be dyed for taxation purposes).	Pour Point	Variable, -50°C to 0°C (-58°F to -32°F)
Odour	Petroleum oil like.	Softening Point	Not applicable.
Odour Threshold	Not available	Dropping Point	Not applicable.
Boiling Point	150 - 371°C (302-700°F)	Penetration	Not applicable.
Density	0.80 - 0.85 kg/L @ 15°C (59°F)	Oil / Water Dist. Coefficient	Not available
Vapour Density	4.5 (Air = 1)	Ionicity (in water)	Not applicable.
Vapour Pressure	Not available	Dispersion Properties	Not available
Volatility	Semivolatile to volatile.	Solubility	Insoluble in cold water, soluble in non-polar hydrocarbon solvents.

Section 10. Stability and Reactivity

Corrosivity	Not available		
Stability	The product is stable under normal handling and storage conditions.	Hazardous Polymerization	Will not occur under normal working conditions.
Incompatible Substances / Conditions to Avoid	Reactive with oxidizing agents and acids.	Decomposition Products	May release COx, NOx, SOx, H2S, H2O, smoke and irritating vapours when heated to decomposition.

Section 11. Toxicological Information

Routes of Entry	Skin contact, eye contact, inhalation, and ingestion.
Acute Lethality	Acute oral toxicity (LD50): 7500 mg/kg (rat).
Chronic or Other Toxic Effects	
Dermal Route:	This product contains a component (at >= 1%) that can cause skin irritation. Therefore, this product is considered to be a skin irritant. Prolonged or repeated contact may defat and dry skin, and cause dermatitis. (See Other Considerations)
Inhalation Route:	Inhalation of this product may cause respiratory tract irritation. Inhalation of this product may cause Central Nervous System (CNS) Depression, symptoms of which may include; weakness, dizziness, slurred speech, drowsiness, unconsciousness and in cases of severe overexposure; coma and death.

Oral Route:	Ingestion of this product may cause gastro-intestinal irritation. Aspiration of this product may result in severe irritation or burns to the respiratory tract. Ingestion of this product may cause Central Nervous System (CNS) Depression, symptoms of which may include; weakness, dizziness, slurred speech, drowsiness, unconsciousness and in cases of severe overexposure; coma and death.
Eye Irritation/Inflammation:	This product contains a component (at $\geq 1\%$) that can cause eye irritation. Therefore, this product is considered to be an eye irritant.
Immunotoxicity:	Not available
Skin Sensitization:	Contact with this product is not expected to cause skin sensitization, based upon the available data and the known hazards of the components.
Respiratory Tract Sensitization:	Contact with this product is not expected to cause respiratory tract sensitization, based upon the available data and the known hazards of the components.
Mutagenic:	This product is not known to contain any components at $\geq 0.1\%$ that have been shown to cause mutagenicity. Therefore, based upon the available data and the known hazards of the components, this product is not expected to be a mutagen.
Reproductive Toxicity:	This product is not known to contain any components at $\geq 0.1\%$ that have been shown to cause reproductive toxicity. Therefore, based upon the available data and the known hazards of the components, this product is not expected to be a reproductive toxin.
Teratogenicity/Embryotoxicity:	This product is not known to contain any components at $\geq 0.1\%$ that have been shown to cause teratogenicity and/or embryotoxicity. Therefore, based upon the available data and the known hazards of the components, this product is not expected to be a teratogen/embryotoxin.
Carcinogenicity (ACGIH):	ACGIH A3: animal carcinogen. [Diesel oil] (See Other Considerations)
Carcinogenicity (IARC):	This product is not known to contain any chemicals at reportable quantities that are listed as Group 1, 2A, or 2B carcinogens by IARC.
Carcinogenicity (NTP):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by NTP.
Carcinogenicity (IRIS):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by IRIS.
Carcinogenicity (OSHA):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by OSHA.
Other Considerations	Avoid prolonged or repeated skin contact to diesel fuels which can lead to dermal irritation and may be associated with an increased risk of skin cancer. Diesel engine exhaust particulate is probably carcinogenic to humans (IARC Group 2A).

Section 12. Ecological Information

Environmental Fate	Not available	Persistence/Bioaccumulation Potential	Not available
BOD5 and COD	Not available	Products of Biodegradation	Not available
Additional Remarks No additional remark.			

Section 13. Disposal Considerations

Waste Disposal	Spent/ used/ waste product may meet the requirements of a hazardous waste. Consult your local or regional authorities. Ensure that waste management processes are in compliance with government requirements and local disposal regulations.
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Section 14. Transport Information

TDG Classification	DIESEL FUEL, 3, UN1202, PGIII (CL-TDG)	Special Provisions for Transport	See Transportation of Dangerous Goods Regulations.
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Section 15. Regulatory Information

Other Regulations	<p>This product is acceptable for use under the provisions of WHMIS-CPR. All components of this formulation are listed on the CEPA-DSL (Domestic Substances List).</p> <p>All components of this formulation are listed on the US EPA-TSCA Inventory.</p> <p>All components of this product are on the European Inventory of Existing Commercial Chemical Substances (EINECS).</p> <p>This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.</p>
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Please contact Product Safety for more information.

DSD/DPD (Europe) Not evaluated.

HCS (U.S.A.)

CLASS: Irritating substance.
CLASS: Target organ effects.
CLASS: Combustible liquid having a flash point between 37.8°C (100°F) and 93.3°C (200°F).

**ADR (Europe)
(Pictograms)**

NOT EVALUATED FOR
EUROPEAN TRANSPORT

NON ÉVALUÉ POUR LE
TRANSPORT EUROPÉEN.

**DOT (U.S.A)
(Pictograms)**

Not evaluated for transport

Non évalué pour le transport

HMIS (U.S.A.)

Health Hazard	2*
Fire Hazard	2
Reactivity	0
Personal Protection	H

NFPA (U.S.A.)

Health



Fire Hazard

Rating 0 Insignificant

1 Slight

2 Moderate

3 High

4 Extreme

Specific hazard

Section 16. Other Information

References

Available upon request.

* Marque de commerce de Petro-Canada - Trademark

Glossary

ACGIH - American Conference of Governmental Industrial Hygienists
ADR - Agreement on Dangerous goods by Road (Europe)
ASTM - American Society for Testing and Materials
BOD5 - Biological Oxygen Demand in 5 days
CAN/CGA B149.2 Propane Installation Code
CAS - Chemical Abstract Services
CEPA - Canadian Environmental Protection Act
CERCLA - Comprehensive Environmental Response, Compensation and Liability Act
CFR - Code of Federal Regulations
CHIP - Chemicals Hazard Information and Packaging Approved Supply List
CNS - Central Nervous System
COD5 - Chemical Oxygen Demand in 5 days
CPR - Controlled Products Regulations
DOT - Department of Transport
DSCL - Dangerous Substances Classification and Labeling (Europe)
DSD/DPD - Dangerous Substances or Dangerous Preparations Directives (Europe)
DSL - Domestic Substance List
EEC/EU - European Economic Community/European Union
EINECS - European Inventory of Existing Commercial Chemical Substances
EPA - Environmental Protection Agency
EPCRA - Emergency Planning and Community Right to Know Act
FDA - Food and Drug Administration
FIFRA - Federal Insecticide, Fungicide and Rodenticide Act
HCS - Hazard Communication Standard
HMIS - Hazardous Material Information System
IARC - International Agency for Research on Cancer

IRIS - Integrated Risk Information System
LD50/LC50 - Lethal Dose/Concentration kill 50%
LDLo/LCLo - Lowest Published Lethal Dose/Concentration
NAERG'96 - North American Emergency Response Guide Book (1996)
NFPA - National Fire Prevention Association
NIOSH - National Institute for Occupational Safety & Health
NPRI - National Pollutant Release Inventory
NSNR - New Substances Notification Regulations (Canada)
NTP - National Toxicology Program
OSHA - Occupational Safety & Health Administration
PEL - Permissible Exposure Limit
RCRA - Resource Conservation and Recovery Act
RTECS - Registry of Toxic Effects of Chemical Substances
SARA - Superfund Amendments and Reorganization Act
SD - Single Dose
STEL - Short Term Exposure Limit (15 minutes)
TDG - Transportation Dangerous Goods (Canada)
TDLo/TCLo - Lowest Published Toxic Dose/Concentration
TLm - Median Tolerance Limit
TLV-TWA - Threshold Limit Value-Time Weighted Average
TSCA - Toxic Substances Control Act
USEPA - United States Environmental Protection Agency
USP - United States Pharmacopoeia
WHMIS - Workplace Hazardous Material Information System

For Copy of MSDS

Internet: www.petro-canada.ca/msds

Canada-wide: telephone: 1-800-668-0220; fax: 1-800-837-1228

For Product Safety Information: (905) 804-4752








Prepared by Product Safety - JDW on 8/17/2005.

Data entry by Product Safety - JDW.

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



Material Safety Data Sheet

WHMIS (Pictograms)	WHMIS (Classification)	Protective Clothing	TDG (pictograms)
 	B-3, D-2B, (D-2A)* (See Section 15)	   	

Section 1. Chemical Product and Company Identification

Product Name	JET A/A-1 AVIATION TURBINE FUEL	Code	W213, SAP: 149
Synonym	Jet A-1; Jet A-1-DI; Aviation Turbine Kerosene (ATK); JP-8; NATO F-34; Jet F-34; Turbine Fuel, Aviation, Kerosene Type (CAN/CGSB-3.32)	Validated on	11/8/2004.
Manufacturer	PETRO-CANADA P.O. Box 2844 Calgary, Alberta T2P 3E3	In case of Emergency	Petro-Canada: 403-296-3000 Canutec Transportation: 613-996-6666 Poison Control Centre: Consult local telephone directory for emergency number(s).
Material Uses	Used as aviation turbine fuel. May contain a fuel system icing inhibitor. In the arctic, Jet A-1 may also be used as diesel fuel and heating oil.		

Section 2. Composition and Information on Ingredients

			Exposure Limits (ACGIH)		
Name	CAS #	% (V/V)	TLV-TWA(8 h)	STEL	CEILING
Complex mixture of petroleum hydrocarbons (C9-C16)**(Kerosene) **Aromatic content is 25% maximum (benzene: nil).	8008-20-6	99.9	200 mg/m ³ (***)	Not established	Not established
Fuel System Icing Inhibitor (FSII) (if added*): Diethylene Glycol Monomethyl Ether	111-77-3	≤0.15	Not established	Not established	Not established
Anti-static, antioxidant and metal deactivator additives. *Please note that Jet A-1-DI, JP-8, Jet F-34 and NATO F-34 all contain Fuel System Icing Inhibitor.	Not applicable	<0.1	Not applicable	Not applicable	Not applicable
Manufacturer Recommendation	***Application of this TLV is restricted to conditions in which there are negligible aerosol exposures.				
Other Exposure Limits	Consult local, state, provincial or territory authorities for acceptable exposure limits.				

Section 3. Hazards Identification.

Potential Health Effects	Combustible liquid. Exercise caution when handling this material. May cause teratogenicity/embryotoxicity. Contact with this product may cause skin irritation. Inhalation of this product may cause respiratory tract irritation and Central Nervous System (CNS) Depression, symptoms of which may include; weakness, dizziness, slurred speech, drowsiness, unconsciousness and in cases of severe overexposure; coma and death. Aspiration of liquid drops into the lungs may produce potentially fatal chemical pneumonitis (fluid in the lungs), severe lung damage, or respiratory failure. For more information refer to Section 11 of this MSDS.
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Section 4. First Aid Measures

Eye Contact	Quickly and gently, blot or brush away excess chemical. Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for at least 20-30 minutes, by the clock, while holding the eyelid(s) open.
Skin Contact	Remove contaminated clothing - launder before reuse. Wash gently and thoroughly the contaminated skin with running water and non-abrasive soap. Seek medical attention.
Inhalation	Evacuate the victim to a safe area as soon as possible. If the victim is not breathing, perform artificial respiration. Allow the victim to rest in a well ventilated area. Seek medical attention.
Ingestion	NEVER give anything by mouth if victim is rapidly losing consciousness, or is unconscious or convulsing. DO NOT INDUCE VOMITING. Have victim drink 240 to 300 mL (8 to 10 oz) of water to dilute material in stomach. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Seek medical attention.
Note to Physician	Not available

Section 5. Fire-fighting Measures

Flammability	Class II - combustible liquid (NFPA).	Flammable Limits	Lower: 0.7% Upper: 5%
Flash Points	Closed cup: >38°C (100.4°F). (Tag. Closed Cup)	Auto-Ignition Temperature	210°C (410°F)
Fire Hazards in Presence of Various Substances	Flammable in presence of open flames, sparks, and heat. Vapours are heavier than air and may travel considerable distance to sources of ignition and flash back. This product can accumulate static charge and ignite. May accumulate in confined spaces.	Explosion Hazards in Presence of Various Substances	Do not cut, weld, heat, drill or pressurize empty container. Containers may explode in heat of fire.
Products of Combustion	Carbon oxides (CO, CO ₂), nitrogen oxides (NO _x), sulphur oxides (SO _x), smoke and irritating vapours as products of incomplete combustion.		
Fire Fighting Media and Instructions	<p>NAERG96, GUIDE 128, Flammable liquids (Non-polar/Water-immiscible). CAUTION: This product has a very low flash point: Use of water spray when fighting fire may be inefficient.</p> <p>If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (1/2 mile) in all directions; also consider initial evacuation for 800 meters (1/2 mile) in all directions.</p> <p>SMALL FIRES: Dry chemical, CO₂, water spray or regular foam. LARGE FIRES: Water spray, fog or regular foam. Do not use straight streams. Move containers from fire area if you can do it without risk. Fires Involving Tanks or Car/Trailer Loads: Fight fire from maximum distance or use unmanned hose holders or monitor nozzles.</p> <p>Cool containers with flooding quantities of water until well after fire is out. Withdraw immediately in case of rising sound from venting devices or any discolouration of tank. ALWAYS stay away from the ends of tanks. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible withdraw from area and let fire burn. Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.</p>		

Section 6. Accidental Release Measures

Material Release or Spill	IN THE EVENT OF A LARGE SPILL CONSIDER THE FOLLOWING CONTROL MEASURES: Consult current National Emergency Response Guide Book (NAERG) for appropriate spill measures if necessary. Evacuate non-essential personnel. Extinguish all ignition sources. Ventilate area. Stop leak if safe to do so. Avoid contact with spilled material. Avoid contaminating sewers, streams, rivers and other water courses with spilled material. Do not allow spilled material to enter sewer systems as vapours may accumulate and may cause an explosion/fire hazard. Ground and bond all equipment used to clean up the spilled material, as it may be a static accumulator. If spilled in a confined space, ensure appropriate confined space entry protocols are followed. Ensure clean-up personnel wear appropriate personal protective equipment. Collect used absorbent for later disposal. Use appropriate inert absorbent material to absorb spilled product. Do not use paper or other flammable materials to absorb product. Avoid breathing vapours or mists of material. Notify appropriate authorities immediately.
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Section 7. Handling and Storage

Handling	COMBUSTIBLE MATERIAL. Handle with care. Avoid contact with any sources of ignition, flames, heat, and sparks. Wear proper personal protective equipment (See Section 8). Ensure all equipment is grounded/bonded. Avoid confined spaces and areas with poor ventilation. Avoid eye contact. Avoid inhalation of product vapours or mists. Empty containers may contain product residue. Do not pressurize, cut, heat, or weld empty containers. Do not reuse containers without commercial cleaning and/or reconditioning. Personnel who handle this material should practice good personal hygiene during and after handling to help prevent accidental ingestion of this product.
Storage	Store away from heat and sources of ignition. Store away from incompatible and reactive materials (See section 5 and 10). Ensure the storage containers are grounded/bonded. Keep container tightly closed. Store in dry, cool, well-ventilated area.

Section 8. Exposure Controls/Personal Protection

Engineering Controls	For normal application, special ventilation is not necessary. If user's operations generate vapours or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit. Make-up air should always be supplied to balance air removed by exhaust ventilation. Ensure that eyewash station and safety shower are close to work-station.
Personal Protection - <i>The selection of personal protective equipment varies, depending upon conditions of use.</i>	
Eyes	As a minimum, safety glasses with side shields should be worn when handling this material.
Body	If this material may come into contact with the body during handling and use, we recommend wearing appropriate protective clothing to prevent contact with the skin. (Contact your PPE provider for more information).

Respiratory A NIOSH-approved air-purifying respirator with an organic vapour cartridge or canister with a dust, fume or mist filter (R, or P series) may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air-purifying respirators is limited. Use a positive-pressure, air-supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstances where air-purifying respirators may not provide adequate protection.

Hands If this material may come in contact with the hands during handling and use, we recommend wearing gloves of the following material(s): polyvinyl alcohol (PVA) and fluoro-elastomer. Consult your PPE provider for breakthrough times and the specific glove that is best for you based on your use patterns.

Feet Wear appropriate footwear to prevent product from coming in contact with feet and skin.

Section 9. Physical and Chemical Properties

Physical State and Appearance	Clear liquid.	Viscosity	1.0-1.9 cSt @ 40°C (104°F)
Colour	Clear and colourless.	Pour Point	<-51°C (<-60°F)
Odour	Kerosene-like.	Softening Point	Not applicable.
Odour Threshold	Not available	Dropping Point	Not applicable.
Boiling Point	150 to 300°C (302 to 572°F)	Penetration	Not applicable.
Density	0.8 to 0.82 (Water = 1)	Oil / Water Dist. Coefficient	Not available
Vapour Density	4.5 (Air = 1)	Ionicity (in water)	Not available
Vapour Pressure	0.7 kPa at 20°C (5.25 mm Hg @ 68°C)	Dispersion Properties	Not available
Volatility	Low than gasoline.	Solubility	Insoluble in water. Partially miscible in some alcohols. Miscible in other petroleum solvents.

Section 10. Stability and Reactivity

Corrosivity	Not available		
Stability	The product is stable under normal handling and storage conditions.	Hazardous Polymerization	Will not occur under normal working conditions.
Incompatible Substances / Conditions to Avoid	Reactive with oxidizing agents, nitric acid, chlorosulfonic acid and calcium hypochlorite.	Decomposition Products	May release COx, NOx, SOx, aldehydes, ketones, smoke and irritating vapours when heated to decomposition.

Section 11. Toxicological Information

Routes of Entry	Skin contact, eye contact, inhalation and ingestion.
Acute Lethality	<p>Kerosene Acute oral toxicity (LD50): >5000 mg/kg (rat). Acute dermal toxicity (LD50): >2000 mg/kg (rabbit). Acute inhalation toxicity (LC50): >5000 mg/m³/4h (rat).</p> <p>Diethylene Glycol Monomethyl Ether Acute oral toxicity (LD50): 4140-5180 mg/kg (rat). Acute dermal toxicity (LD50): >2000 mg/kg (rabbit). Acute inhalation toxicity (LC50): >50000 mg/m³/4h (rat).</p>
Chronic or Other Toxic Effects	<p>Dermal Route: This product contains a component (at >= 1%) that can cause skin irritation (Kerosene, CASRN 8008-20-6). Therefore, this product is considered to be a skin irritant.</p> <p>Inhalation Route: Inhalation of this product may cause Central Nervous System (CNS) Depression, symptoms of which may include; headache, nausea, dizziness, light-headedness and vomiting.</p> <p>Oral Route: Aspiration of liquid drops into the lungs may produce potentially fatal chemical pneumonitis (fluid in the lungs), severe lung damage, or respiratory failure.</p> <p>Eye Irritation/Inflammation: Eye contact causes irritation.</p> <p>Immunotoxicity: Not available</p> <p>Skin Sensitization: Contact with this product is not expected to cause skin sensitization, based upon the available data and the known hazards of the components.</p> <p>Respiratory Tract Sensitization: Contact with this product is not expected to cause respiratory tract sensitization, based upon the available data and the known hazards of the components.</p>

Mutagenic:	This product is not known to contain any components at $\geq 0.1\%$ that have been shown to cause mutagenicity. Therefore, based upon the available data and the known hazards of the components, this product is not expected to be a mutagen.
Reproductive Toxicity:	This product is not known to contain any components at $\geq 0.1\%$ that have been shown to cause reproductive toxicity. Therefore, based upon the available data and the known hazards of the components, this product is not expected to be a reproductive toxin.
Teratogenicity/Embryotoxicity:	This product contains a component(s) at $\geq 0.1\%$ that has been shown to cause teratogenicity and/or embryotoxicity in laboratory tests (Diethylene Glycol Monomethyl Ether, CASRN 111-77-3). Therefore, this product is considered to be a teratogen/embryotoxin.
Carcinogenicity (ACGIH):	ACGIH A3: Confirmed animal carcinogen with unknown relevance to human (Kerosene, CASRN 8008-20-6)
Carcinogenicity (IARC):	IARC Group 3: Not classifiable as a human carcinogen (Kerosene, CASRN 8008-20-6).
Carcinogenicity (NTP):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by NTP.
Carcinogenicity (IRIS):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by IRIS.
Carcinogenicity (OSHA):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by OSHA.
Other Considerations	Chronic exposure to some of the hazardous components of this product may result in damage to the following organs and/or systems: kidney.

Section 12. Ecological Information

Environmental Fate	Not available	Persistence/Bioaccumulation Potential	Not available
BOD5 and COD	Not available	Products of Biodegradation	Not available
Additional Remarks No additional remark.			

Section 13. Disposal Considerations


Waste Disposal	Spent/ used/ waste product may meet the requirements of a hazardous waste. Consult your local or regional authorities. Ensure that waste management processes are in compliance with government requirements and local disposal regulations.
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Section 14. Transport Information

TDG Classification	FUEL, AVIATION, TURBINE ENGINE, 3, UN1863, PGII (CL-TDG)	Special Provisions for Transport	See Transportation of Dangerous Goods Regulations.
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Section 15. Regulatory Information

Other Regulations	<p>This product is acceptable for use under the provisions of WHMIS-CPR. All components of this formulation are listed on the CEPA-DSL (Domestic Substances List).</p> <p>The WHMIS classification of Jet A/A-1 is B3, D2B. The WHMIS classification of Jet A/A-1-DI, JP-8, Jet F-34 and NATO F-34, which all contain FSII (Diethylene Glycol Monomethyl Ether), is B3, D2A, D2B.</p> <p>All components of this formulation are listed on the US EPA-TSCA Inventory.</p> <p>All components of this product are on the European Inventory of Existing Commercial Chemical Substances (EINECS).</p> <p>This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.</p> <p>Please contact Product Safety for more information.</p>		
DSD/DPD (Europe)	Not evaluated.	HCS (U.S.A.)	<p>CLASS: Combustible liquid having a flash point between 37.8°C (100°F) and 93.3°C (200°F).</p> <p>CLASS: Irritating material.</p> <p>Target Organ Effects* (Only applies to: Jet A/A-1-D1, JP8, Jet F-34 and NATO F-34)</p>

ADR (Europe) (Pictograms)		NOT EVALUATED FOR EUROPEAN TRANSPORT NON ÉVALUÉ POUR LE TRANSPORT EUROPÉEN.		DOT (U.S.A) (Pictograms)																		
HMIS (U.S.A.)		<table><tr><td>Health Hazard</td><td>(2/2*)</td></tr><tr><td>Fire Hazard</td><td>(2)</td></tr><tr><td>Reactivity</td><td>(0)</td></tr><tr><td>Personal Protection</td><td>(H)</td></tr></table>		Health Hazard	(2/2*)	Fire Hazard	(2)	Reactivity	(0)	Personal Protection	(H)	NFPA (U.S.A.)		<table><tr><td rowspan="3">Health</td><td>2</td><td>Fire Hazard</td></tr><tr><td>2</td><td>0 Reactivity</td></tr><tr><td></td><td>Specific hazard</td></tr></table>		Health	2	Fire Hazard	2	0 Reactivity		Specific hazard
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Section 16. Other Information

References Available upon request.
* Marque de commerce de Petro-Canada - Trademark

Glossary

ACGIH - American Conference of Governmental Industrial Hygienists ADR - Agreement on Dangerous goods by Road (Europe) ASTM - American Society for Testing and Materials BOD5 - Biological Oxygen Demand in 5 days CAN/CGA B149.2 Propane Installation Code CAS - Chemical Abstract Services CEPA - Canadian Environmental Protection Act CERCLA - Comprehensive Environmental Response, Compensation and Liability Act CFR - Code of Federal Regulations CHIP - Chemicals Hazard Information and Packaging Approved Supply List CNS - Central Nervous System COD5 - Chemical Oxygen Demand in 5 days CPR - Controlled Products Regulations DOT - Department of Transport DSCL - Dangerous Substances Classification and Labeling (Europe) DSD/DPD - Dangerous Substances or Dangerous Preparations Directives (Europe) DSL - Domestic Substance List EEC/EU - European Economic Community/European Union EINECS - European Inventory of Existing Commercial Chemical Substances EPA - Environmental Protection Agency EPCRA - Emergency Planning and Community Right to Know Act FDA - Food and Drug Administration FIFRA - Federal Insecticide, Fungicide and Rodenticide Act HCS - Hazard Communication Standard HMIS - Hazardous Material Information System IARC - International Agency for Research on Cancer	IRIS - Integrated Risk Information System LD50/LC50 - Lethal Dose/Concentration kill 50% LDLo/LCLo - Lowest Published Lethal Dose/Concentration NAERG'96 - North American Emergency Response Guide Book (1996) NFPA - National Fire Prevention Association NIOSH - National Institute for Occupational Safety & Health NPRI - National Pollutant Release Inventory NSNR - New Substances Notification Regulations (Canada) NTP - National Toxicology Program OSHA - Occupational Safety & Health Administration PEL - Permissible Exposure Limit RCRA - Resource Conservation and Recovery Act RTECS - Registry of Toxic Effects of Chemical Substances SARA - Superfund Amendments and Reorganization Act SD - Single Dose STEL - Short Term Exposure Limit (15 minutes) TDG - Transportation Dangerous Goods (Canada) TDLo/TCLo - Lowest Published Toxic Dose/Concentration TLM - Median Tolerance Limit TLV-TWA - Threshold Limit Value-Time Weighted Average TSCA - Toxic Substances Control Act USEPA - United States Environmental Protection Agency USP - United States Pharmacopoeia WHMIS - Workplace Hazardous Material Information System
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For Copy of MSDSInternet: www.petro-canada.ca/msds

Canada-wide: telephone: 1-800-668-0220; fax: 1-800-837-1228

For Product Safety Information: (905) 804-4752








Prepared by Product Safety - TLM on 11/8/2004.

Data entry by Product Safety - RS.

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



Material Safety Data Sheet

WHMIS (Pictograms)	WHMIS (Classification)	Protective Clothing	TDG (pictograms)
 	B-2, D-2A, D-2B	   	

Section 1. Chemical Product and Company Identification

Product Name	GASOLINE, UNLEADED	Code	W102E
Synonym	Regular, Unleaded Gasoline (US Grade), Mid-Grade, Plus, Super, WinterGas, SummerGas, Supreme, SuperClean WinterGas, RegularClean, PlusClean, Premium, marked or dyed gasoline, Super Premium (94 RO)	Validated on	7/4/2005.
Manufacturer	PETRO-CANADA P.O. Box 2844 Calgary, Alberta T2P 3E3	In case of Emergency	Petro-Canada: 403-296-3000 Canutec Transportation: 613-996-6666 Poison Control Centre: Consult local telephone directory for emergency number(s).
Material Uses	Unleaded gasoline is used in spark ignition engines including motor vehicles, inboard and outboard boat engines, small engines such as chain saws and lawn mowers, and recreational vehicles.		

Section 2. Composition and Information on Ingredients

			Exposure Limits (ACGIH)		
Name	CAS #	% (W/W)	TLV-TWA(8 h)	STEL	CEILING
Gasoline	8006-61-9	85-100	300 ppm	500 ppm	Not established
Methyl tert-butyl ether	1634-04-4	0-15	50 ppm	Not established	Not established
Benzene	71-43-2	<1.5	0.5 ppm	2.5 ppm	Not established
Note: Petro-Canada does not use MTBE in the manufacturing of its gasoline, however MTBE can be introduced from time to time through the use of external gasoline blendstocks.					
Manufacturer Recommendation	Not applicable				
Other Exposure Limits	Consult local, state, provincial or territory authorities for acceptable exposure limits.				

Section 3. Hazards Identification.

Potential Health Effects	Flammable liquid. Exercise caution when handling this material. May cause cancer. May cause heritable genetic effects (mutagenicity). This product contains an ingredient or ingredients, which have been shown to cause chronic toxic effects. Contact with this product may cause skin and eye irritation. Inhalation of this product may cause respiratory tract irritation and Central Nervous System (CNS) Depression, symptoms of which may include; weakness, dizziness, slurred speech, drowsiness, unconsciousness and in cases of severe overexposure; coma and death. Ingestion of this product may cause gastro-intestinal irritation. Aspiration of this product may result in severe irritation or burns to the respiratory tract. For more information refer to Section 11 of this MSDS.
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Section 4. First Aid Measures

Eye Contact	Avoid direct contact. Quickly and gently blot or brush away chemical. Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 20 minutes or until the chemical is removed, while holding the eyelid(s) open. Take care not to rinse contaminated water into the unaffected eye or onto the face. Obtain medical attention immediately.
Skin Contact	Avoid direct contact. Wear chemical resistant protective clothing if necessary. Quickly and gently, blot or brush away excess chemical. Wash gently and thoroughly with warm water and non-abrasive soap for 20 minutes or until chemical is removed. Under running water, remove contaminated clothing, shoes and leather goods (e.g., watch bands, belts, etc.). Obtain medical attention immediately. Completely decontaminate clothing, shoes and leather goods before reuse or discard.

Inhalation	Take proper precautions to ensure your own safety before attempting rescue (e.g. wear appropriate protective equipment). If breathing has stopped, trained personnel should begin artificial respiration (AR) or, if the heart has stopped, cardiopulmonary resuscitation (CPR) immediately. Immediately transport victim to an emergency care facility.
Ingestion	NEVER give anything by mouth if victim is rapidly losing consciousness, or is unconscious or convulsing. Have victim rinse mouth thoroughly with water. DO NOT INDUCE VOMITING. Have victim drink 240 to 300 mL (8 to 10 oz) of water to dilute material in stomach. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Repeat administration of water. If breathing has stopped, trained personnel should begin artificial respiration (AR) or, if the heart has stopped, cardiopulmonary resuscitation (CPR) immediately. Quickly transport victim to an emergency care facility.
Note to Physician	Not available

Section 5. Fire-fighting Measures

Flammability	Flammable liquid (NFPA).	Flammable Limits	Lower: 1.3%; Upper: 7.6% (NFPA).
Flash Points	Closed Cup: -50 to -38°C (-58 to -36°F), ASTM D56 Standard Test Method for Flash Point by Tag Closed Tester.	Auto-Ignition Temperature	257°C (495°F) (NFPA).
Fire Hazards in Presence of Various Substances	Extremely flammable in presence of open flames, sparks, and heat. Vapours are heavier than air and may travel considerable distance to sources of ignition and flash back. Rapid escape of vapour may generate static charge causing ignition. May accumulate in confined spaces.	Explosion Hazards in Presence of Various Substances	Do not cut, weld, heat, drill or pressurize empty container. Containers may explode in heat of fire. Vapours may form explosive mixtures with air.
Products of Combustion	Carbon oxides (CO, CO ₂), nitrogen oxides (NO _x), polynuclear aromatic hydrocarbons, phenols, smoke and irritating vapours as products of incomplete combustion. See Section 11 (Other Considerations) for information regarding the toxicity of the combustion products.		
Fire Fighting Media and Instructions	NAERG2004 GUIDE 128, Flammable liquids (Non-polar/Water-immiscible). CAUTION: This product has a very low flash point: Use of water spray when fighting fire may be inefficient. If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (1/2 mile) in all directions; also consider initial evacuation for 800 meters (1/2 mile) in all directions. SMALL FIRES: Dry chemical, CO ₂ , water spray or regular foam. LARGE FIRES: Water spray, fog or regular foam. Do not use straight streams. Move containers from fire area if you can do it without risk. Fires Involving Tanks or Car/Trailer Loads: Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Cool containers with flooding quantities of water until well after fire is out. Withdraw immediately in case of rising sound from venting devices or any discolouration of tank. ALWAYS stay away from the ends of tanks. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible withdraw from area and let fire burn. Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only provide limited protection.		

Section 6. Accidental Release Measures

Material Release or Spill	IN THE EVENT OF A LARGE SPILL CONSIDER THE FOLLOWING CONTROL MEASURES: Consult current National Emergency Response Guide Book (NAERG) for appropriate spill measures if necessary. Extinguish all ignition sources. Stop leak if safe to do so. Evacuate non-essential personnel. Ventilate area. Dike spilled material. Use appropriate inert absorbent material to absorb spilled product. Collect used absorbent for later disposal. Ensure clean-up personnel wear appropriate personal protective equipment. Avoid contact with spilled material. Avoid contaminating sewers, streams, rivers and other water courses with spilled material. Avoid breathing vapours or mists of material. Ground and bond all equipment used to clean up the spilled material, as it may be a static accumulator. Notify appropriate authorities immediately.
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Section 7. Handling and Storage

Handling	FLAMMABLE MATERIAL. Handle with care. Avoid contact with any sources of ignition, flames, heat, and sparks. Avoid skin contact. Avoid eye contact. Avoid inhalation of product vapours or mists. Wear proper personal protective equipment (See Section 8). Empty containers may contain product residue. Do not pressurize, cut, heat, or weld empty containers. Do not reuse containers without commercial cleaning and/or reconditioning. Personnel who handle this material should practice good personal hygiene during and after handling to help prevent accidental ingestion of this product. Ensure all equipment is grounded/bonded. Avoid confined spaces and areas with poor ventilation. Do not ingest this product.
Storage	Store as flammable material. Store away from incompatible and reactive materials (See section 5 and 10). Store away from heat and sources of ignition. Store in dry, cool, well-ventilated area. Keep container tightly closed. Ensure the storage containers are grounded/bonded. Avoid direct sunlight.

Section 8. Exposure Controls/Personal Protection

Engineering Controls	For normal application, special ventilation is not necessary. If user's operations generate vapours or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit. Make-up air should always be supplied to balance air removed by exhaust ventilation. Ensure that eyewash station and safety shower are close to work-station.
Personal Protection - <i>The selection of personal protective equipment varies, depending upon conditions of use.</i>	
Eyes	As a minimum, safety glasses with side shields should be worn when handling this material.
Body	If this material may come in contact with the body during handling and use, we recommend wearing appropriate protective clothing to prevent contact with the skin. (Contact your PPE provider for more information.)
Respiratory	A NIOSH-approved air-purifying respirator with an organic vapour cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air-purifying respirators is limited. Use a positive-pressure, air-supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstances where air-purifying respirators may not provide adequate protection.
Hands	If this material may come in contact with the hands during handling and use, we recommend wearing gloves of the following material(s): polyvinyl alcohol (PVA), fluoro-elastomer. Consult your PPE provider for breakthrough times and the specific glove that is best for you based on your use patterns.
Feet	Wear appropriate footwear to prevent product from coming in contact with feet and skin.

Section 9. Physical and Chemical Properties

Physical State and Appearance	Clear liquid.	Viscosity	Not available
Colour	Clear to slightly yellow, undyed liquid. May be dyed red for taxation purposes.	Pour Point	Not applicable.
Odour	Gasoline. MTBE has a terpene-like odour.	Softening Point	Not applicable.
Odour Threshold	Less than 1 ppm.	Dropping Point	Not applicable.
Boiling Point	25 to 220°C (77 to 428°F) Initial boiling point by ASTM D86 Standard Test Method.	Penetration	Not applicable.
Density	0.685 - 0.80 kg/L @ 15°C (59°F).	Oil / Water Dist. Coefficient	Not available
Vapour Density	3 to 4 (Air = 1) (NFPA).	Ionicity (in water)	Not available
Vapour Pressure	<107 kPa @ 37.8°C (100°F)	Dispersion Properties	Not available
Volatility	Volatile.	Solubility	Hydrocarbon components virtually insoluble in water. Soluble in alcohol, ether, chloroform, and benzene. Dissolves fats, oils and natural resins.

Section 10. Stability and Reactivity

Corrosivity	Non corrosive.		
Stability	The product is stable under normal handling and storage conditions.	Hazardous Polymerization	Will not occur under normal working conditions.
Incompatible Substances / Conditions to Avoid	Reactive with oxidizing agents, acids, interhalogens and uranium hexafluoride.	Decomposition Products	May release COx, NOx, phenols, polynuclear aromatic hydrocarbons, acrid smoke and irritating vapours when heated to decomposition.

Section 11. Toxicological Information

Routes of Entry	Skin contact, eye contact, inhalation, and ingestion.
Acute Lethality	<p><u>Gasoline (8006-61-9):</u> Acute Oral toxicity (LD50): 13600 mg/kg (rat) Acute Dermal toxicity (LD50): >5000 mg/kg (rabbit)</p> <p><u>MTBE (1634-04-4):</u> Acute Oral toxicity (LD50): 2963 mg/kg (rat) Acute Dermal toxicity (LD50): >6800 mg/kg (rabbit) Acute Inhalation toxicity (LC50): 23576 ppm/4h (rat)</p>

Benzene (71-43-2):

Acute Oral toxicity (LD50): 930 mg/kg (rat)

Acute Dermal toxicity (LD50): >9400 mg/kg (rabbit)

Acute Inhalation toxicity (LC50): 13229 ppm/4h (rat)

Chronic or Other Toxic Effects

Dermal Route:	Contact may cause skin irritation. Prolonged or repeated contact may defat and dry skin, and cause dermatitis.
Inhalation Route:	Inhalation of this product may cause respiratory tract irritation. Inhalation of this product may cause Central Nervous System (CNS) Depression, symptoms of which may include; weakness, dizziness, slurred speech, drowsiness, unconsciousness and in cases of severe overexposure; coma and death.
Oral Route:	Ingestion of this product may cause gastro-intestinal irritation. Aspiration of this product may result in severe irritation or burns to the respiratory tract. Ingestion of this product may cause Central Nervous System (CNS) Depression, symptoms of which may include; weakness, dizziness, slurred speech, drowsiness, unconsciousness and in cases of severe overexposure; coma and death.
Eye Irritation/Inflammation:	Contact may cause eye irritation.
Immunotoxicity:	Not available
Skin Sensitization:	Contact with this product is not expected to cause skin sensitization, based upon the available data and the known hazards of the components.
Respiratory Tract Sensitization:	Contact with this product is not expected to cause respiratory tract sensitization, based upon the available data and the known hazards of the components.
Mutagenic:	This product contains a component(s) at $\geq 0.1\%$ that has been shown to cause mutagenicity in laboratory tests. Therefore, this product is considered to be a mutagen. (Benzene)
Reproductive Toxicity:	This product is not known to contain any components at $\geq 0.1\%$ that have been shown to cause reproductive toxicity. Therefore, based upon the available data and the known hazards of the components, this product is not expected to be a reproductive toxin.
Teratogenicity/Embryotoxicity:	This product is not known to contain any components at $\geq 0.1\%$ that have been shown to cause teratogenicity and/or embryotoxicity. Therefore, based upon the available data and the known hazards of the components, this product is not expected to be a teratogen/embryotoxin.
Carcinogenicity (ACGIH):	This product contains the following chemical(s) at $\geq 0.1\%$ that are listed as carcinogenic compounds. Therefore this product is considered to be carcinogenic. [Considered to be A1 by the ACGIH. Benzene (71-43-2)] [Considered to be A3 by the ACGIH. Gasoline (8006-61-9), MTBE (1634-04-4)]
Carcinogenicity (IARC):	This product contains the following chemical(s) at $\geq 0.1\%$ that are listed as carcinogenic compounds. Therefore this product is considered to be carcinogenic. [Considered to be carcinogenic to humans (group 1) by IARC. Benzene (71-43-2)] [Considered to be carcinogenic to humans (group 2B) by IARC. Gasoline (8006-61-9)]
Carcinogenicity (NTP):	This product contains the following chemical(s) at $\geq 0.1\%$ that are listed as carcinogenic compounds. Therefore this product is considered to be carcinogenic. [Known to be a human carcinogen according to NTP. Benzene (71-43-2)]
Carcinogenicity (IRIS):	This product contains the following chemical(s) at $\geq 0.1\%$ that are listed as carcinogenic compounds. Therefore this product is considered to be carcinogenic. [Considered to be carcinogenic by IRIS. Benzene (71-43-2)]
Carcinogenicity (OSHA):	This product contains the following chemical(s) at $\geq 0.1\%$ that are listed as carcinogenic compounds. Therefore this product is considered to be carcinogenic. [Considered to be carcinogenic by OSHA. Benzene (71-43-2)]
Other Considerations	Gasoline engine exhaust is possibly carcinogenic to humans (IARC Group 2B).

Section 12. Ecological Information

Environmental Fate	Not available	Persistence/Bioaccumulation Potential	Not available
BOD5 and COD	Not available	Products of Biodegradation	Not available
Additional Remarks	No additional remark.		

Section 13. Disposal Considerations

Waste Disposal Spent/ used/ waste product may meet the requirements of a hazardous waste. Consult your local or regional authorities. Ensure that waste management processes are in compliance with government requirements and local disposal regulations.

Section 14. Transport Information

TDG Classification GASOLINE, 3, UN1203, PGII (CL-TDG)	Special Provisions for Transport See Transportation of Dangerous Goods Regulations.
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Section 15. Regulatory Information

Other Regulations This product is acceptable for use under the provisions of WHMIS-CPR. All components of this formulation are listed on the CEPA-DSL (Domestic Substances List).

All components of this formulation are listed on the US EPA-TSCA Inventory.

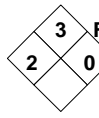
All components of this product are on the European Inventory of Existing Commercial Chemical Substances (EINECS).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.

Please contact Product Safety for more information.

DSD/DPD (Europe) Not evaluated.	HCS (U.S.A.) CLASS: Contains material which may cause cancer. CLASS: Flammable liquid having a flash point lower than 37.8°C (100°F). CLASS: Irritating substance. CLASS: Target organ effects.
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ADR (Europe) (Pictograms) NOT EVALUATED FOR EUROPEAN TRANSPORT NON ÉVALUÉ POUR LE TRANSPORT EUROPÉEN.	DOT (U.S.A) (Pictograms) Not evaluated for transport Non évalué pour le transport
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HMIS (U.S.A.)	<table border="1"> <tr> <td>Health Hazard</td> <td>(2*)</td> </tr> <tr> <td>Fire Hazard</td> <td>(3)</td> </tr> <tr> <td>Reactivity</td> <td>(0)</td> </tr> <tr> <td>Personal Protection</td> <td>(H)</td> </tr> </table>	Health Hazard	(2*)	Fire Hazard	(3)	Reactivity	(0)	Personal Protection	(H)	NFPA (U.S.A.)	 <table border="1"> <tr> <td>Fire Hazard</td> <td>Rating</td> <td>0 Insignificant</td> </tr> <tr> <td>Reactivity</td> <td></td> <td>1 Slight</td> </tr> <tr> <td></td> <td></td> <td>2 Moderate</td> </tr> <tr> <td></td> <td></td> <td>3 High</td> </tr> <tr> <td></td> <td></td> <td>4 Extreme</td> </tr> </table>	Fire Hazard	Rating	0 Insignificant	Reactivity		1 Slight			2 Moderate			3 High			4 Extreme
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Section 16. Other Information

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Glossary

ACGIH - American Conference of Governmental Industrial Hygienists	IRIS - Integrated Risk Information System
ADR - Agreement on Dangerous goods by Road (Europe)	LD50/LC50 - Lethal Dose/Concentration kill 50%
ASTM - American Society for Testing and Materials	LDLo/LCLo - Lowest Published Lethal Dose/Concentration
BOD5 - Biological Oxygen Demand in 5 days	NAERG'96 - North American Emergency Response Guide Book (1996)
CAN/CGA B149.2 Propane Installation Code	NFPA - National Fire Prevention Association
CAS - Chemical Abstract Services	NIOSH - National Institute for Occupational Safety & Health
CEPA - Canadian Environmental Protection Act	NPRI - National Pollutant Release Inventory
CERCLA - Comprehensive Environmental Response, Compensation and Liability Act	NSNR - New Substances Notification Regulations (Canada)
CFR - Code of Federal Regulations	NTP - National Toxicology Program
CHIP - Chemicals Hazard Information and Packaging Approved Supply List	OSHA - Occupational Safety & Health Administration
CNS - Central Nervous System	PEL - Permissible Exposure Limit
COD5 - Chemical Oxygen Demand in 5 days	RCRA - Resource Conservation and Recovery Act
CPR - Controlled Products Regulations	RTECS - Registry of Toxic Effects of Chemical Substances
DOT - Department of Transport	SARA - Superfund Amendments and Reorganization Act
DSCl - Dangerous Substances Classification and Labeling (Europe)	SD - Single Dose
DSD/DPD - Dangerous Substances or Dangerous Preparations Directives (Europe)	STEL - Short Term Exposure Limit (15 minutes)
DSL - Domestic Substance List	TDG - Transportation Dangerous Goods (Canada)
EEC/EU - European Economic Community/European Union	TDLo/TCLo - Lowest Published Toxic Dose/Concentration
EINECS - European Inventory of Existing Commercial Chemical Substances	TLm - Median Tolerance Limit
EPA - Environmental Protection Agency	TLV-TWA - Threshold Limit Value-Time Weighted Average
EPCRA - Emergency Planning and Community Right to Know Act	TSCA - Toxic Substances Control Act
FDA - Food and Drug Administration	USEPA - United States Environmental Protection Agency
FIFRA - Federal Insecticide, Fungicide and Rodenticide Act	USP - United States Pharmacopoeia
HCS - Hazard Communication Standard	WHMIS - Workplace Hazardous Material Information System
HMIS - Hazardous Material Information System	

IARC - International Agency for Research on Cancer

For Copy of MSDSInternet: www.petro-canada.ca/msds

Canada-wide: telephone: 1-800-668-0220; fax: 1-800-837-1228

For Product Safety Information: (905) 804-4752




Prepared by Product Safety - JDW on 7/4/2005.

Data entry by Product Safety - JDW.

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Material Safety Data Sheet

WHMIS (Pictograms)	WHMIS (Classification)	Protective Clothing	TDG (pictograms)
	Not controlled		

Section 1. Chemical Product and Company Identification

Product Name	RALUBE 40 CF, 1740 CF	Code	RL40CF, 490-777-0 RL174CF, 490-778-0
Synonym	Not available	Validated on	3/24/2003.
Manufacturer	PETRO-CANADA P.O. Box 2844 Calgary, Alberta T2P 3E3	In case of Emergency	Petro-Canada: 403-296-3000 Canutec Transportation: 613-996-6666 Poison Control Centre: Consult local telephone directory for emergency number(s).
Material Uses	This product is an oil for use in railroad locomotive diesel engines.		

Section 2. Composition and Information on Ingredients

			Exposure Limits (ACGIH)		
Name	CAS #	% (V/V)	TLV-TWA(8 h)	STEL	CEILING
1) Mixture of severely hydrotreated and hydrocracked, and/or solvent-refined base oil (petroleum) and other proprietary, non-hazardous additives.	Mixture	100	5 mg/m ³ (oil mist)	10 mg/m ³ (oil mist)	Not established
Manufacturer Recommendation	Not applicable				
Other Exposure Limits	Consult local, state, provincial or territory authorities for acceptable exposure limits.				

Section 3. Hazards Identification.

Potential Health Effects	Non irritating to slight transient irritation to skin and eyes, but no permanent damage. Relatively non-toxic via ingestion. This product has a low vapour pressure and is not expected to present an inhalation exposure at ambient conditions. Upon heating to high temperatures, or mechanical actions which may produce vapours or mists, inhalation of product may cause irritation of the breathing passages. For more information, refer to Section 11.
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Section 4. First Aid Measures

Eye Contact	IMMEDIATELY flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek medical attention.
Skin Contact	Remove contaminated clothing - launder before reuse. Wash gently and thoroughly the contaminated skin with running water and non-abrasive soap. Seek medical attention.
Inhalation	Evacuate the victim to a safe area as soon as possible. If the victim is not breathing, perform artificial respiration. Allow the victim to rest in a well ventilated area. Seek medical attention.
Ingestion	DO NOT induce vomiting because of danger of aspirating liquid into lungs. Seek medical attention.
Note to Physician	Not available

Section 5. Fire-fighting Measures

Flammability	May be combustible at high temperature.	Flammable Limits	Not available
Flash Points	OPEN CUP: 257°C (494.6°F) (Cleveland)	Auto-Ignition Temperature	Fire Point: 270°C (518°F)
Fire Hazards in Presence of Various Substances	Low fire hazard. This material must be heated before ignition will occur.	Explosion Hazards in Presence of Various Substances	Do not cut, weld, heat, drill or pressurize empty container. Containers may explode in heat of fire.
Products of Combustion	Carbon oxides (CO, CO ₂), nitrogen oxides (NO _x), sulphur oxides (SO _x), CaO _x , MoO _x , smoke and irritating vapours as products of incomplete combustion.		

Fire Fighting Media and Instructions	NAERG96, GUIDE 171, Substances (low to moderate hazard). If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (0.5 mile) in all directions; also, consider initial evacuation for 800 meters (0.5 mile) in all directions. Shut off fuel to fire if it is possible to do so without hazard. If this is impossible, withdraw from area and let fire burn out under controlled conditions. Withdraw immediately in case of rising sound from venting safety device or any discolouration of tank due to fire. Cool containing vessels with water spray in order to prevent pressure build-up, autoignition or explosion. SMALL FIRE: use DRY chemicals, foam, water spray or CO2. LARGE FIRE: use water spray, fog or foam. For small outdoor fires, portable fire extinguishers may be used, and self contained breathing apparatus (SCBA) may not be required. For all indoor fires and any significant outdoor fires, SCBA is required. Respiratory and eye protection are required for fire fighting personnel.
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Section 6. Accidental Release Measures

Material Release or Spill	Consult current National Emergency Response Guide Book (NAERG) for appropriate spill measures if necessary. Extinguish all ignition sources. Stop leak if safe to do so. Avoid contact with spilled material. Dike spilled material. Do not use paper or other flammable materials to absorb product. Use appropriate inert absorbent material to absorb spilled product. Collect used absorbent for later disposal. Avoid contaminating sewers, streams, rivers and other water courses with spilled material. Notify appropriate authorities immediately.
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Section 7. Handling and Storage

Handling	Avoid contact with any sources of ignition, flames, heat, and sparks. Avoid skin contact. Avoid eye contact. Avoid inhalation of product vapours or mists. Empty containers may contain product residue. Do not pressurize, cut, heat, or weld empty containers. Do not reuse containers without commercial cleaning and/or reconditioning. Personnel who handle this material should practice good personal hygiene during and after handling to help prevent accidental ingestion of this product. Properly dispose of contaminated leather articles including shoes that cannot be decontaminated.
Storage	Store in dry, cool, well-ventilated area. Store away from heat and sources of ignition. Keep container tightly closed. Store away from incompatible and reactive materials (See section 5 and 10).

Section 8. Exposure Controls/Personal Protection

Engineering Controls	For normal application, special ventilation is not necessary. If user's operations generate vapours or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit. Make-up air should always be supplied to balance air removed by exhaust ventilation. Ensure that eyewash station and safety shower are close to work-station.
Personal Protection -	<i>The selection of personal protective equipment varies, depending upon conditions of use.</i>
Eyes	Eye protection (i.e., safety glasses, safety goggles and/or face shield) should be determined based on conditions of use. If product is used in an application where splashing may occur, the use of safety goggles and/or a face shield should be considered.
Body	Wear appropriate clothing to prevent skin contact. As a minimum long sleeves and trousers should be worn.
Respiratory	Where concentrations in air may exceed the occupational exposure limits given in Section 2 (and those applicable to your area) and where engineering, work practices or other means of exposure reduction are not adequate, NIOSH approved respirators may be necessary to prevent overexposure by inhalation.
Hands	Wear appropriate chemically protective gloves. When handling hot product ensure gloves are heat resistant and insulated.
Feet	Wear appropriate footwear to prevent product from coming in contact with feet and skin.

Section 9. Physical and Chemical Properties

Physical State and Appearance	Viscous liquid.	Viscosity	40: 145.5 cSt @ 40°C (104°F), 14.55 cSt @ 100°C (212°F), VI=98 1740: 146.4 cSt @ 40°C (104°F), 14.7 cSt @ 100°C (212°F), VI=99
Colour	Dark amber.	Pour Point	40: -3°C (27°F) 1740: -6°C (21°C)
Odour	Mild petroleum oil like.	Softening Point	Not applicable.
Odour Threshold	Not available	Dropping Point	Not applicable.
Boiling Point	Not available	Penetration	Not applicable.
Density	0.8946 - 0.8971 kg/L @ 15°C (59°F).	Oil / Water Dist. Coefficient	Not available
Vapour Density	Not available	Ionicity (in water)	Not available
Vapour Pressure	Negligible at ambient temperature and pressure.	Dispersion Properties	Not available
Volatility	Non-volatile.	Solubility	Insoluble in water.

Section 10. Stability and Reactivity

Corrosivity	Not applicable		
Stability	The product is stable under normal handling and storage conditions.	Hazardous Polymerization	Will not occur under normal working conditions.
Incompatible Substances / Conditions to Avoid	Reactive with oxidizing agents and acids.	Decomposition Products	May release CO _x , SO _x , smoke and irritating vapours when heated to decomposition.

Section 11. Toxicological Information

Routes of Entry	Skin contact, eye contact, inhalation and ingestion.		
Acute Lethality	Based on toxicity of components or similar products: Acute oral toxicity (LD50): >5000 mg/kg (rat). Acute dermal toxicity (LD50): >2000 mg/kg (rabbit). Acute inhalation toxicity (LC50): >2500 mg/m ³ /4h (rat).		
Chronic or Other Toxic Effects			
Dermal Route:	Prolonged or repeated contact may cause skin irritation characterized by dermatitis or oil acne.		
Inhalation Route:	Negligible breathing hazard at normal temperatures (up to 38°C) or recommended blending temperatures. Elevated temperatures or mechanical action may form vapours or mists. Inhalation of oil mists or vapours from hot oil may cause irritation of the upper respiratory tract.		
Oral Route:	Low toxicity; has laxative effect.		
Eye Irritation/Inflammation:	Repeated or prolonged contact may cause transient irritation, but no permanent damage.		
Immunotoxicity:	Not available		
Skin Sensitization:	This product is not expected to be a skin sensitizer, based on the available data and the known hazards of the components.		
Respiratory Tract Sensitization:	This product is not expected to be a respiratory tract sensitizer, based on the available data and the known hazards of the components.		
Mutagenic:	This product is not expected to be a mutagen, based on the available data and the known hazards of the components.		
Reproductive Toxicity:	This product is not expected to be a teratogen or an embryotoxin, based on the available data and the known hazards of the components.		
Teratogenicity/Embryotoxicity:	This product is not expected to be a reproductive hazard, based on the available data and the known hazards of the components.		
Carcinogenicity (ACGIH):	This product is not known to contain any chemicals at reportable quantities that are listed as A1 or A2 carcinogens by ACGIH.		
Carcinogenicity (IARC):	This product is not known to contain any chemicals at reportable quantities that are listed as group 1, 2A or 2B carcinogens by IARC.		
Carcinogenicity (NTP):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by NTP.		
Carcinogenicity (IRIS):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by IRIS.		
Carcinogenicity (OSHA):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by OSHA.		
Other Considerations	No additional remark.		

Section 12. Ecological Information

Environmental Fate	Not available	Persistence/Bioaccumulation Potential	Not available
BOD5 and COD	Not available	Products of Biodegradation	Not available
Additional Remarks	No additional remark.		



Section 13. Disposal Considerations

Waste Disposal	Spent/ used/ waste product may meet the requirements of a hazardous waste. Consult your local or regional authorities. Ensure that waste management processes are in compliance with government requirements and local disposal regulations.		
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Section 14. Transport Information

TDG Classification	Not controlled under TDG (Canada).	Special Provisions for Transport	Not applicable.
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Section 15. Regulatory Information

Other Regulations		This product is acceptable for use under the provisions of WHMIS-CPR. All components of this formulation are listed on the CEPA-DSL (Domestic Substances List).																			
		All components of this formulation are listed on the US EPA-TSCA Inventory.																			
		This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.																			
		Please contact Product Safety for more information.																			
DSD/DPD (Europe)		Not evaluated.		HCS (U.S.A.) Not controlled under the HCS (United States).																	
ADR (Europe) (Pictograms)		NOT EVALUATED FOR EUROPEAN TRANSPORT NON ÉVALUÉ POUR LE TRANSPORT EUROPÉEN.		DOT (U.S.A) (Pictograms) 																	
HMIS (U.S.A.)		<table><tr><td>Health Hazard</td><td>1</td></tr><tr><td>Fire Hazard</td><td>1</td></tr><tr><td>Reactivity</td><td>0</td></tr><tr><td>Personal Protection</td><td>B</td></tr></table>		Health Hazard	1	Fire Hazard	1	Reactivity	0	Personal Protection	B	NFPA (U.S.A.) Health  <table><tr><td>Fire Hazard</td><td>1</td></tr><tr><td>Reactivity</td><td>0</td></tr><tr><td>Specific hazard</td><td></td></tr></table>		Fire Hazard	1	Reactivity	0	Specific hazard		Rating	0 Insignificant 1 Slight 2 Moderate 3 High 4 Extreme
Health Hazard	1																				
Fire Hazard	1																				
Reactivity	0																				
Personal Protection	B																				
Fire Hazard	1																				
Reactivity	0																				
Specific hazard																					

Section 16. Other Information

References	<p>Available upon request.</p> <p>* Marque de commerce de Petro-Canada - Trademark</p>
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Glossary




ACGIH - American Conference of Governmental Industrial Hygienists	IRIS - Integrated Risk Information System
ADR - Agreement on Dangerous goods by Road (Europe)	LD50/LC50 - Lethal Dose/Concentration kill 50%
ASTM - American Society for Testing and Materials (LDLo/LCLo - Lowest Published Lethal Dose/Concentration
BOD5 - Biological Oxygen Demand in 5 days	NAERG'96 - North American Emergency Response Guide Book (1996)
CAN/CGA B149.2 Propane Installation Code	NFPA - National Fire Prevention Association
CAS - Chemical Abstract Services	NIOSH - National Institute for Occupational Safety & Health
CEPA - Canadian Environmental Protection Act	NPRI - National Pollutant Release Inventory
CERCLA - Comprehensive Environmental Response, Compensation and Liability Act	NSNR - New Substances Notification Regulations (Canada)
CFR - Code of Federal Regulations	NTP - National Toxicology Program
CHIP - Chemicals Hazard Information and Packaging Approved Supply List	OSHA - Occupational Safety & Health Administration
COD5 - Chemical Oxygen Demand in 5 days	PEL - Permissible Exposure Limit
CPR - Controlled Products Regulations	RCRA - Resource Conservation and Recovery Act
DOT - Department of Transport	SARA - Superfund Amendments and Reorganization Act
DSCL - Dangerous Substances Classification and Labeling (Europe)	SD - Single Dose
DSD/DPD - Dangerous Substances or Dangerous Preparations Directives (Europe)	STEL - Short Term Exposure Limit (15 minutes)
DSL - Domestic Substance List	TDG - Transportation Dangerous Goods (Canada)
EEC/EU - European Economic Community/European Union	TDLo/TCLo - Lowest Published Toxic Dose/Concentration
EINECS - European Inventory of Existing Commercial Chemical Substances	TLm - Median Tolerance Limit
EPCRA - Emergency Planning and Community Right to Know Act	TLV-TWA - Threshold Limit Value-Time Weighted Average
FDA - Food and Drug Administration	TSCA - Toxic Substances Control Act
FIFRA - Federal Insecticide, Fungicide and Rodenticide Act	USEPA - United States Environmental Protection Agency
HCS - Hazardous Communication System	USP - United States Pharmacopoeia
HMIS - Hazardous Material Information System	WHMIS - Workplace Hazardous Material Information System
IARC - International Agency for Research on Cancer	

For Copy of MSDS Internet: www.petro-canada.ca Lubricants: Western Canada, telephone: 1-800-661-1199; fax: (780) 464-9564 Ontario & Central Canada, telephone: 1-800-268-5850 and (905) 822-4222; fax: 1-800-201-6285 Quebec & Eastern Canada, telephone: 1-800-576-1686; fax: 800-201-6285 For Product Safety Information: (905) 804-4752	Prepared by Product Safety - JDW on 3/24/2003.
	Data entry by Product Safety - JDW.

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



Material Safety Data Sheet

WHMIS (Pictograms)	WHMIS (Classification)	Protective Clothing	TDG (pictograms)
	Not controlled		

Section 1. Chemical Product and Company Identification

Product Name	DURON* XL 0W-30 ENGINE OIL	Code	420-050, DXL03
Synonym	RDL3293	Validated on	10/6/2005.
Manufacturer	PETRO-CANADA P.O. Box 2844 Calgary, Alberta T2P 3E3	In case of Emergency	Petro-Canada: 403-296-3000 Canutec Transportation: 613-996-6666 Poison Control Centre: Consult local telephone directory for emergency number(s).
Material Uses	DURON* XL 0W30 is an engine oil for use in 4-stroke compression and spark ignition engines under extended ambient conditions, including temperatures below -40°C. Mobile equipment applications include heavy duty highway and off-highway operations, as well as smaller trucks and cars. The product may also be used in many types of wet clutch transmissions and hydraulic systems.		

Section 2. Composition and Information on Ingredients

			Exposure Limits (ACGIH)		
Name	CAS #	% (W/W)	TLV-TWA(8 h)	STEL	CEILING
Mixture of severely hydrotreated and hydrocracked base oil (petroleum), synthetic hydrocarbons and other proprietary, non-hazardous additives.	Mixture	100	5 mg/m ³ (oil mist)	10 mg/m ³ (oil mist)	Not established
Manufacturer Recommendation	Not applicable				
Other Exposure Limits	Consult local, state, provincial or territory authorities for acceptable exposure limits.				

Section 3. Hazards Identification.

Potential Health Effects	Prolonged or repeated contact may cause skin irritation, defatting, drying and dermatitis. Not expected to cause more than slight skin or eye irritation. With its relatively low vapour pressure, this product is not expected to be inhaled in any appreciable quantity at ambient conditions. If heated to high temperatures or subjected to mechanical actions which produce vapours or mists, inhalation may cause respiratory tract irritation. Ingestion may produce a laxative effect. For more information refer to Section 11 of this MSDS.
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Section 4. First Aid Measures

Eye Contact	No effects expected. If irritation does occur, flush contaminated eye(s) with lukewarm, gently flowing water for 5 minutes or until the chemical is removed. If irritation persists, obtain medical advice.
Skin Contact	Quickly and gently, blot or brush away excess chemical. Wash gently and thoroughly with water and non-abrasive soap for 5 minutes or until chemical is removed. Remove contaminated clothing, shoes and leather goods (e.g., watchbands, belts, etc.). If irritation persists, repeat flushing. Obtain medical advice immediately. Completely decontaminate clothing, shoes and leather goods before reuse or discard.
Inhalation	Remove source of contamination or move victim to fresh air. If irritation persists, obtain medical advice.
Ingestion	NEVER give anything by mouth if victim is rapidly losing consciousness, or is unconscious or convulsing. DO NOT induce vomiting because of danger of aspirating liquid into lungs. Have victim drink 240 to 300 mL (8 to 10 oz) of water to dilute material in stomach. If vomiting occurs naturally, rinse mouth and repeat administration of water. Obtain medical attention.
Note to Physician	Not available

Section 5. Fire-fighting Measures

Flammability	May be combustible at high temperature.	Flammable Limits	Not available.
Flash Points	Open cup: $\geq 200^{\circ}\text{C}$ (392°F) (Cleveland)	Auto-Ignition Temperature	Fire Point: 249°C (480.2°F)

Fire Hazards in Presence of Various Substances	Low fire hazard. This material must be heated before ignition will occur.	Explosion Hazards in Presence of Various Substances	Do not cut, weld, heat, drill or pressurize empty container. Containers may explode in heat of fire.
Products of Combustion	Carbon oxides (CO, CO ₂), sulphur oxides (SO _x), CaO _x , ZnO _x , smoke and irritating vapours as products of incomplete combustion.		
Fire Fighting Media and Instructions	NAERG2004, GUIDE 171, Substances (low to moderate hazard). If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (0.5 mile) in all directions; also, consider initial evacuation for 800 meters (0.5 mile) in all directions. Shut off fuel to fire if it is possible to do so without hazard. If this is impossible, withdraw from area and let fire burn out under controlled conditions. Withdraw immediately in case of rising sound from venting safety device or any discolouration of tank due to fire. Cool containing vessels with water spray in order to prevent pressure build-up, autoignition or explosion. SMALL FIRE: use DRY chemicals, foam, water spray or CO ₂ . LARGE FIRE: use water spray, fog or foam. For small outdoor fires, portable fire extinguishers may be used, and self contained breathing apparatus (SCBA) may not be required. For all indoor fires and any significant outdoor fires, SCBA is required. Respiratory and eye protection are required for fire fighting personnel.		

Section 6. Accidental Release Measures

Material Release or Spill	Consult current National Emergency Response Guide Book (NAERG) for appropriate spill measures if necessary. Ensure clean-up personnel wear appropriate personal protective equipment. Extinguish all ignition sources. Stop leak if safe to do so. Dike spilled material. Use appropriate inert absorbent material to absorb spilled product. Collect used absorbent for later disposal. Avoid contact with spilled material. Avoid contaminating sewers, streams, rivers and other water courses with spilled material. Notify appropriate authorities immediately.
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Section 7. Handling and Storage

Handling	Avoid contact with any sources of ignition, flames, heat, and sparks. Avoid skin contact. Avoid eye contact. Avoid inhalation of product vapours or mists. Wear proper personal protective equipment (See Section 8). Empty containers may contain product residue. Do not pressurize, cut, heat, or weld empty containers. Do not reuse containers without commercial cleaning and/or reconditioning. Personnel who handle this material should practice good personal hygiene during and after handling to help prevent accidental ingestion of this product. Properly dispose of contaminated leather articles including shoes that cannot be decontaminated.
Storage	Store in dry, cool, well-ventilated area. Keep container tightly closed. Store away from incompatible and reactive materials (See section 5 and 10).

Section 8. Exposure Controls/Personal Protection

Engineering Controls	For normal application, special ventilation is not necessary. If user's operations generate vapours or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit. Make-up air should always be supplied to balance air removed by exhaust ventilation. Ensure that eyewash station and safety shower are close to work-station.
Personal Protection - The selection of personal protective equipment varies, depending upon conditions of use.	
Eyes	As a minimum, safety glasses with side shields should be worn when handling this material.
Body	If this material may come in contact with the body during handling and use, we recommend wearing appropriate protective clothing to prevent contact with the skin. (Contact your PPE provider for more information.)
Respiratory	A NIOSH-approved air-purifying respirator with an organic vapour cartridge or canister with a dust, fume of mist filter (R, or P series) may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air-purifying respirators is limited. A NIOSH-approved positive-pressure, air-supplied respirator or self-contained breathing apparatus may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.
Hands	If this material may come in contact with the hands during handling and use, we recommend wearing gloves of the following material(s): neoprene, nitrile, polyvinyl alcohol (PVA), fluoro-elastomer. Consult your PPE provider for breakthrough times and the specific glove that is best for you based on your use patterns. It should be realized that eventually any material regardless of their imperviousness, will get permeated by chemicals. Therefore, protective gloves should be regularly checked for wear and tear. At the first signs of hardening and cracks, they should be changed.
Feet	Wear appropriate footwear to prevent product from coming in contact with feet and skin.

Section 9. Physical and Chemical Properties

Physical State and Appearance	Viscous liquid.	Viscosity	68.7 cSt @ 40°C (104°F), 11.00 - 12.49 cSt @ 100°C (212°F). VI=176.
Colour	Amber.	Pour Point	≤-45°C (-49°F).
Odour	Mild petroleum oil like.	Softening Point	Not applicable.
Odour Threshold	Not available.	Dropping Point	Not applicable.
Boiling Point	Not available	Penetration	Not applicable.
Density	0.8427 kg/L @ 15°C (59°F).	Oil / Water Dist. Coefficient	Not available
Vapour Density	Not available.	Ionicity (in water)	Not available
Vapour Pressure	Negligible at ambient temperature and pressure.	Dispersion Properties	Not available
Volatility	Not available	Solubility	Insoluble in water.

Section 10. Stability and Reactivity

Corrosivity	Copper corrosion, 3h, 100°C (ASTM D0130): 1a.		
Stability	The product is stable under normal handling and storage conditions.	Hazardous Polymerization	Will not occur under normal working conditions.
Incompatible Substances / Conditions to Avoid	Incompatible with oxidizing agents, acids, halogens and halogen compounds.	Decomposition Products	May release COx, H2S, aldehydes, alkyl mercaptans, sulfides, methacrylate monomers, smoke and irritating vapours as products of incomplete combustion.

Section 11. Toxicological Information

Routes of Entry	Skin contact, eye contact, inhalation, and ingestion.		
Acute Lethality	Acute toxicity information is not available for the product as a whole, therefore, data for the base oils are provided below: Acute Oral toxicity (LD50): >5000 mg/kg (rat) Acute Dermal toxicity (LD50): >2000 mg/kg (rabbit) Acute Inhalation toxicity (LC50): >2500 mg/m³/4h (rat)		
Chronic or Other Toxic Effects			
Dermal Route:	Prolonged or repeated contact may defat and dry skin, and cause dermatitis. Short-term exposure is expected to cause only slight irritation, if any.		
Inhalation Route:	With its relatively low vapour pressure, this product is not expected be inhaled in any appreciable quantity at ambient conditions. If heated to high temperatures or subjected to mechanical actions which produce vapours or mists, inhalation may cause respiratory tract irritation.		
Oral Route:	Ingestion of this product may lead to aspiration of the liquid, especially if vomiting occurs. This may result in chemical pneumonitis (inflammation of the lungs) and/or pulmonary edema (an accumulation of fluid in the lungs). May produce a laxative effect.		
Eye Irritation/Inflammation:	Short-term exposure is expected to cause only slight irritation, if any.		
Immunotoxicity:	Not available.		
Skin Sensitization:	Contact with this product is not expected to cause skin sensitization, based upon the available data and the known hazards of the components.		
Respiratory Tract Sensitization:	Contact with this product is not expected to cause respiratory tract sensitization, based upon the available data and the known hazards of the components.		
Mutagenic:	This product is not known to contain any components at ≥ 0.1% that have been shown to cause mutagenicity. Therefore, based upon the available data and the known hazards of the components, this product is not expected to be a mutagen.		
Reproductive Toxicity:	This product is not known to contain any components at ≥ 0.1% that have been shown to cause reproductive toxicity. Therefore, based upon the available data and the known hazards of the components, this product is not expected to be a reproductive toxin.		
Teratogenicity/Embryotoxicity:	This product is not known to contain any components at ≥ 0.1% that have been shown to cause teratogenicity and/or embryotoxicity. Therefore, based upon the available data and the known hazards of the components, this product is not expected to be a teratogen/embryotoxin.		
Carcinogenicity (ACGIH):	This product is not known to contain any chemicals at reportable quantities that are listed as Group A1 or A2 carcinogens by ACGIH.		

Carcinogenicity (IARC):	This product is not known to contain any chemicals at reportable quantities that are listed as Group 1, 2A, or 2B carcinogens by IARC.
Carcinogenicity (NTP):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by NTP.
Carcinogenicity (IRIS):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by IRIS.
Carcinogenicity (OSHA):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by OSHA.
Other Considerations	All components listed in Annex 1 to which Note L applies, and contained in the product, have been shown to contain less than 3% DMSO extractables as measured by IP346.

Section 12. Ecological Information

Environmental Fate	Not available	Persistence/Bioaccumulation Potential	Not available
BOD5 and COD	Not available.	Products of Biodegradation	Not available.
Additional Remarks	No additional remark.		

Section 13. Disposal Considerations

Waste Disposal	Spent/ used/ waste product may meet the requirements of a hazardous waste. Consult your local or regional authorities. Ensure that waste management processes are in compliance with government requirements and local disposal regulations.
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Section 14. Transport Information

TDG Classification	Not a hazardous material for transport according to the TDG Regulations. (Canada)	Special Provisions for Transport	Not applicable.
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Section 15. Regulatory Information

Other Regulations		This product is acceptable for use under the provisions of WHMIS-CPR. All components of this formulation are listed on the CEPA-DSL (Domestic Substances List).																	
		All components of this formulation are listed on the US EPA-TSCA Inventory.																	
		All components of this product are on the European Inventory of Existing Commercial Chemical Substances (EINECS).																	
		This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.																	
		Please contact Product Safety for more information.																	
DSD/DPD (Europe)		Not classified under the Dangerous Substances or Dangerous Preparations Directives.	HCS (U.S.A.) Does not meet the definitions of a health or physical hazard according to the OSHA - Hazard Communication Standard. (United States)																
ADR (Europe) (Pictograms)		NOT EVALUATED FOR EUROPEAN TRANSPORT NON ÉVALUÉ POUR LE TRANSPORT EUROPÉEN.	DOT (U.S.A) (Pictograms) Not evaluated for transport Non évalué pour le transport																
HMIS (U.S.A.)		<table><tr><td>Health Hazard</td><td>1</td></tr><tr><td>Fire Hazard</td><td>1</td></tr><tr><td>Reactivity</td><td>0</td></tr><tr><td>Personal Protection</td><td>B</td></tr></table>	Health Hazard	1	Fire Hazard	1	Reactivity	0	Personal Protection	B	<table><tr><td>NFPA (U.S.A.)</td><td><table><tr><td>1</td><td>1</td></tr><tr><td>1</td><td>0</td></tr></table></td><td>Fire Hazard Reactivity Specific hazard</td><td>Rating 0 Insignificant 1 Slight 2 Moderate 3 High 4 Extreme</td></tr></table>	NFPA (U.S.A.)	<table><tr><td>1</td><td>1</td></tr><tr><td>1</td><td>0</td></tr></table>	1	1	1	0	Fire Hazard Reactivity Specific hazard	Rating 0 Insignificant 1 Slight 2 Moderate 3 High 4 Extreme
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1	1																		
1	0																		

Section 16. Other Information**References**

Available upon request.

* Marque de commerce de Petro-Canada - Trademark

Glossary

ACGIH - American Conference of Governmental Industrial Hygienists
 ADR - Agreement on Dangerous goods by Road (Europe)
 ASTM - American Society for Testing and Materials
 BOD5 - Biological Oxygen Demand in 5 days
 CAN/CGA B149.2 Propane Installation Code
 CAS - Chemical Abstract Services
 CEPA - Canadian Environmental Protection Act
 CERCLA - Comprehensive Environmental Response, Compensation and Liability Act
 CFR - Code of Federal Regulations
 CHIP - Chemicals Hazard Information and Packaging Approved Supply List
 CNS - Central Nervous System
 COD5 - Chemical Oxygen Demand in 5 days
 CPR - Controlled Products Regulations
 DOT - Department of Transport
 DSDL - Dangerous Substances Classification and Labeling (Europe)
 DSD/DPD - Dangerous Substances or Dangerous Preparations Directives (Europe)
 DSL - Domestic Substance List
 EEC/EU - European Economic Community/European Union
 EINECS - European Inventory of Existing Commercial Chemical Substances
 EPA - Environmental Protection Agency
 EPCRA - Emergency Planning and Community Right to Know Act
 FDA - Food and Drug Administration
 FIFRA - Federal Insecticide, Fungicide and Rodenticide Act
 HCS - Hazard Communication Standard
 HMIS - Hazardous Material Information System
 IARC - International Agency for Research on Cancer

IRIS - Integrated Risk Information System
 LD50/LC50 - Lethal Dose/Concentration kill 50%
 LDLo/LCLo - Lowest Published Lethal Dose/Concentration
 NAERG'96 - North American Emergency Response Guide Book (1996)
 NFPA - National Fire Prevention Association
 NIOSH - National Institute for Occupational Safety & Health
 NPRI - National Pollutant Release Inventory
 NSNR - New Substances Notification Regulations (Canada)
 NTP - National Toxicology Program
 OSHA - Occupational Safety & Health Administration
 PEL - Permissible Exposure Limit
 RCRA - Resource Conservation and Recovery Act
 RTECS - Registry of Toxic Effects of Chemical Substances
 SARA - Superfund Amendments and Reorganization Act
 SD - Single Dose
 STEL - Short Term Exposure Limit (15 minutes)
 TDG - Transportation Dangerous Goods (Canada)
 TDLo/TCLo - Lowest Published Toxic Dose/Concentration
 TLM - Median Tolerance Limit
 TLV-TWA - Threshold Limit Value-Time Weighted Average
 TSCA - Toxic Substances Control Act
 USEPA - United States Environmental Protection Agency
 USP - United States Pharmacopoeia
 WHMIS - Workplace Hazardous Material Information System

For Copy of MSDS

The Canadian Controlled Products Regulations (CPR) (Under the Hazardous Products Act, part of the WHMIS legislation) only apply to WHMIS Controlled (i.e., hazardous) products. Therefore, the CPR and the 3-year update rule specified therein do not apply to WHMIS Non-Controlled products. Although this is true, customarily Petro-Canada reviews and updates Non-Controlled product MSDS if a customer requests such an update. These Non-Controlled product updates are given a lower priority than Controlled products but are handled as soon as practicable. If you would like to verify if the MSDS you have is the most current, or you require any further information, please contact:

Internet: www.petro-canada.ca/msds**Lubricants:**

Western Canada, telephone: 1-800-661-1199; fax: (780) 464-9564

Ontario & Central Canada, telephone: 1-800-268-5850 and (905) 822-4222; fax: 1-800-201-6285

Quebec & Eastern Canada, telephone: 1-800-576-1686; fax: 800-201-6285

For Product Safety Information: (905) 804-4752

Prepared by Product Safety - JDW on 10/6/2005.

Data entry by Product Safety - DSR.

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Material Safety Data Sheet

Trade Name: UCARTHEM CLEAR HEAT TRANSFER FLUID

Manufacturer: Van
Waters and Rogers

MSDS Code:

Type of Chemical:

Notes:

MATERIAL SAFETY DATA SHEET

VAN WATERS & ROGERS LTD.
9800 VAN HORNE WAY
RICHMOND, B.C.
V6X 1W5

VAN WATERS & ROGERS PRODUCT:
MSDS NUMBER: LA1331

DATE PRINTED: 10/08/98

VERSION 1

AMOCO
ATTN HEIDE
FAX 403 894 7031

WHMIS CODES: D.2A D.2B

-----EMERGENCY ASSISTANCE-----

FOR EMERGENCY ASSISTANCE INVOLVING CHEMICALS CALL CHEMTREC
(800) 424-9300

1. PRODUCT INFORMATION

PRODUCT NAME: Ucartherm Clear Heat Transfer Fluid
MSDS # : LA1331
SYNONYMS: Not available
MOL. FORMULA: Not applicable
GENERIC NAME: Not available
GENERAL USES: Not available
CHEMICAL NAME: Not applicable
CAS NUMBER: Not applicable

TRANSPORTATION OF DANGEROUS GOODS:
SHIPPING NAME: None
CLASSIFICATION: Not controlled under TDG (Canada).
PIN: Not applicable (PIN and PG)
PACKING GROUP: None

CLASSIFICATION: WHMIS CLASS D-2A: Material causing other toxic effects (very toxic)

WHMIS CLASS D-2B : Material causing other toxic effects (TOXIC).

2. HAZARDOUS INGREDIENTS

INGREDIENT CAS # %WT TLV

Ethylene glycol 000107211 90-95 Not Available
Sodium tolyltriazole 64665-57-2 <0.1 Not available
Potassium phosphate 007758114 1-3 Not available
Dibasic

LD50 / LC50

Ethylene glycol:

ORAL (LD50): Acute: 4700 mg/kg (Rat)

DERMAL (LD50) Acute: 9530 mg/kg (Rabbit)

Sodium tolyltriazole:

LD50: Not available

LC50: Not available

Potassium phosphate dibasic

LD50: Not available

LC50: Not available

3. PHYSICAL PROPERTIES

The following physical data are approximate only and do not represent specification values.
They should only be used in the context of this Material Safety Data Sheet.

PHYSICAL STATE: Liquid

SPECIFIC GRAVITY (20 deg C): 1.133 (Water = 1)

BOILING POINT (deg C): 164.5.C (328.1.F)

MELTING POINT (deg C): May start to solidify at -13.C (8.6 F) based on data for : Ethylene glycol.

PH: Not available

OIL WATER DISTRIBUTION COEFFICIENT: Not available

SOLUBILITY: Easily soluble in cold water.

APPEARANCE AND ODOR: Transparent and colorless, mild.

ODOR THRESHOLD: Not available

EVAPORATION RATE (butyl acetate=1) : 0.1 {Butyl acetate}

VAPOR DENSITY: 2.1 (Air =1)

VAPOR PRESSURE: 1.2 mm of Hg (@ 20 . C)

VOTALITY (% BY VOL.) : 96.27% (W/W)

4. FIRE AND EXPLOSION HAZARDS

FLASH POINT (deg C) : CLOSED CUP: 126.7. C (260.1 F) (PENSKY MARTENS.)

OPEN CUP: 129.4 C (264.9 F) (CLEVELAND)

FLAMMABLE LIMITS (deg C): The greatest known range is LOWER: 3.2%
(Ethylene glycol) UPPER: 15.3 %

AUTOIGNITION TEMP (% in air): The lowest known value is 398.C (748.4F) (Ethylene glycol).

FLAMMABILITY CLASSIFICATION: Combustible

EXTINGUISHING MEDIA:

SMALL FIRE: Use only DRY chemicals, CO2, water spray or foam.

LARGE FIRES: Use water spray , fog or foam. DO NOT USE WATER JETS.

FIRE FIGHTING PROCEDURES: Wear MSHA/NIOSH approved self contained breathing apparatus , or equivalent and full protective gear.

EXPLOSIVE HAZARDS: Risk of explosion of the product in presence of mechanical impact: Not available.

Risks of explosion of the product in presence of static discharge: Not available.

Slightly explosive to explosive in presence of acids.

HAZARDOUS COMBUSTION PRODUCTS: These products are carbon oxides (CO, CO2).
Some metallic oxides.

5. REACTIVITY

LEVEL OF STABILITY: The product is stable.

CONDITIONS TO AVOID: No additional remark.

INCOMPATIBILITIES: Slightly reactive to reactive with oxidizing agents.

HAZARDOUS

DECOMPOSITION

PRODUCTS: Not available

HAZARDOUS POLYMERIZATION: No

6. TOXICOLOGICAL PROPERTIES

THRESHOLD LIMIT VALUE: Not available

EFFECTS OF EXPOSURE: Very dangerous in case of eye contact (irritant), of ingestion, of inhalation, non irritant for skin. This product is an eye irritant. Inflammation of the eye is characterized by redness, watering and itching.

CARCINOGENIC EFFECTS: Classified A3 (Proven for animal) by ACGIH (Ethylene glycol).

MUTAGENIC EFFECTS: Not available

TERATOGENIC EFFECTS: Classified proven by (Ethylene glycol). The substance is toxic to kidneys, the nervous system. Toxicity of the product to the reproductive system: Not available. Repeated or prolonged exposure to the substance can produce target organs damage.

TOXICOLOGICALLY

SYNERGISTIC PRODUCTS: Not available

OTHER HEALTH HAZARDS: Very dangerous in case of eye contact (irritant) of ingestion, of inhalation. Non irritant for skin.

7. EMERGENCY FIRST AID

EYES: Check for and remove any contact lenses. IMMEDIATELY flush eyes with running water for at least 15 minutes, keeping eyelids open. Cold water may be used. DO NOT use an eye ointment. Seek medical attention.

SKIN CONTACT

SLIGHT AND CHRONIC: No known effects on skin contact, rinse with water for a few minutes. No additional information.

INHALATION SLIGHT AND CHRONIC: Allow a victim to rest in a well ventilated area. Seek

immediate medical attention.
No additional information.

INGESTION SLIGHT AND CHRONIC: Remove dentures if any. Have conscious person drink several glasses of milk. INDUCE VOMITING by sticking finger in throat. Lower the head so that the vomit will not reenter the mouth and throat. NEVER give an unconscious person anything to ingest. Seek medical attention.
No additional information.

8. PREVENTATIVE MEASURES

PERSONAL PROTECTIVE

EQUIPMENT: Splash goggles. Lab coat. Vapor respirator. Be sure to use a MSHA/NIOSH approved respirator or equivalent. Gloves. Wear appropriate respirator when ventilation is inadequate.

STEPS TO BE TAKEN IF MATERIAL IS SPILLED OR RELEASED:

Dilute with water and mop up, or absorb with an inert DRY material and place in an appropriate waste disposal container. Finish cleaning by spreading water on the contaminated surface and dispose of according to local and regional authority requirements.

COMBUSTIBLE MATERIAL.

Keep away from heat. Keep away from sources of ignition. Stop leak if without risk. Finish cleaning by spreading water on the contaminated surface and allow to evacuate through the sanitary system.

WASTE DISPOSAL METHOD: Recycle to process if possible. Consult your local or regional authorities.

STORAGE AND HANDLING: Keep container dry. Keep in a cool place. Ground all equipment containing material. Carcinogenic, teratogenic or mutagenic materials should be stored in a separate locked safety storage cabinet or room.
Not available.

SPECIAL ENGINEERING CONTROLS: Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash station and safety shower is proximal to the work station location.

SPECIAL SHIPPING INFORMATION: Not applicable.

SPECIAL INFORMATION: No additional remark.

9. PREPARATION INFORMATION REGULATORY AFFAIRS DEPARTMENT

MSDS INFORMATION

CONTACT MSDS CO-ORDINATOR, VAN WATERS & ROGERS LTD.
DURING BUSINESS HOURS, PACIFIC TIME (604) 273-1441

DATE ISSUED: March 26, 1997
SUPERCEDES: New

**** VAN WATERS & ROGERS LTD. EXPRESSLY DISCLAIMS ALL EXPRESSED OR IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WITH**

RESPECT TO THE PRODUCT PROVIDED**

FOR UPDATED COPIES OF AN MSDS, PLEASE CONTACT YOUR LOCAL VAN WATERS & ROGERS LTD. BRANCH.

REVISION INFORMATION

03/97 : New Format



Material Safety Data Sheet

Orica Canada Inc.
Maple Street
Brownsburg, PQ

For MSDS Requests: 450-533-4201

Orica USA Inc.
33101 E. Quincy Avenue
Watkins, CO 80137

For MSDS Requests: 303-268-5000

EMERGENCY CONTACTS

FOR EMERGENCIES INVOLVING CHEMICAL SPILL OR RELEASE:
IN CANADA 1-877-561-3636 OR IN USA CHEMTREC AT 1-800-424-9300.

SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: AMEX, AMEX HD, ANFO

MATS Index: 59531

MSDS Number: 20100

Date Issued: 06/16/04

Alternate Name(s): Ammonium Nitrate Fuel Oil.

Product Use: A booster-sensitive blasting agent.

SECTION 2 - COMPOSITION / INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENT(S)	% (w/w)	ACGIH TWA	CAS NO.
Ammonium Nitrate	90-95	Not Listed.	6484-52-2
Diesel Fuel Oil No. 2	5-10	Not Listed.	68476-34-6

SECTION 3 - HAZARD IDENTIFICATION

Emergency Overview: Risk of explosion when burning. Irritating to eyes. May cause methemoglobinemia. May cause central nervous system (CNS) depression. Read the entire MSDS for a more thorough evaluation of the hazards.

SECTION 4 - FIRST AID MEASURES

General: If you feel unwell seek medical advice (show the label where possible).

Inhalation: Move victim to fresh air. Give artificial respiration ONLY if breathing has stopped. Give cardiopulmonary resuscitation (CPR) if there is no breathing AND no pulse. Oxygen administration may be beneficial in this situation but should only be administered by personnel trained in its use. Obtain medical attention IMMEDIATELY.

Skin Contact: Wash affected areas thoroughly with soap and water. If irritation, redness, or a burning sensation develops and persists, obtain medical advice.

Eye Contact: Immediately flush eyes with running water for a minimum of 20 minutes. Hold eyelids open during flushing. If irritation persists, repeat flushing and obtain medical advice.

Ingestion: If victim is alert and not convulsing, rinse mouth out and give 200-300 mL (1 cup) of water to dilute material. DO NOT induce vomiting. Never give anything by mouth to an unconscious person. If spontaneous vomiting occurs, have victim lean forward with head positioned to avoid breathing in of vomitus, rinse mouth and administer more water. Obtain medical attention IMMEDIATELY.

Note to Physicians: Symptomatic. Administer oxygen if there are signs of cyanosis. If clinical condition deteriorates, consider administering 10 cc Methylene Blue intravenously. It is unlikely for this to be required with methemoglobin level of less than 40%.

SECTION 5 - FIRE-FIGHTING MEASURES

Flash Point: 52oC (125.6oF) (Diesel Fuel Oil No. 2)

Flammable Limits (Lower): Not applicable.

Flammable Limits (Upper): 4.7% (Diesel Fuel Oil No. 2)

Auto Ignition Temperature: 230-265oC (446-509oF)

Decomposition Temperature: Ammonium nitrate will spontaneously decompose at approximately 210oC (410oF)

Rate of Burning: Does not sustain burning at atmospheric pressure.

Explosive Power: 350 - 400 kJ/100 g.

Sensitivity to Mechanical Impact: 250 cm (USBM Report 7840). Not sensitive.

Sensitivity to Static Discharge: Not sensitive.

Hazardous Reactions: See 'Fire and Explosion Hazards'.

Fire and Explosion Hazards: Explodes on overheating when contained and, thus, fires involving large quantities of the material should not be fought. This product is an explosive with a mass detonation hazard. This product is classified as a flammable solid and may detonate under fire conditions.

Extinguishing Media: Water may be used on small fire. Do not attempt to fight large fires.

Fire Fighting Procedures: DO NOT FIGHT FIRES INVOLVING BLASTING AGENTS OR EXPLOSIVE MATERIALS. Immediately evacuate all personnel from the area.

Fire Fighting Protective Equipment: Use self-contained breathing apparatus and special protective clothing.

NOTE: Also see "Section 10 - Stability and Reactivity".

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Spills, Leaks, or Releases: Collect product for re-use or disposal. For release to land, contain storm water runoff by dyking with earth or other barrier, for release to water, utilize damming, and/or water diversion to minimize the spread of contamination. Collect contaminated soil and water for disposal. Notify applicable government authority if release is reportable or could adversely affect the environment.

Deactivating Chemicals: None known.

SECTION 7 - HANDLING AND STORAGE

Handling: This product is an explosive and should only be used under the supervision of trained personnel. Locate safety shower and eyewash station close to chemical handling area. Use normal good industrial hygiene and housekeeping practices.

Storage Requirements: Store under moderate temperatures recommended by technical service representative. Store under dry conditions in a well ventilated

magazine that has been approved for either blasting agent storage or explosive storage.

Do NOT store explosives in a detonator magazine or detonators in an explosive magazine. Keep away from heat, sparks and flames. Keep containers closed. Blasting agents should be kept well away from initiating explosives; protected from physical damage; separated from oxidizing materials, combustibles, and sources of heat. Keep away from incompatibles.

Storage Temperature: Ideal storage temperature is 10-27oC (50-80.6oF).

SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

PREVENTIVE MEASURES:

Recommendations listed in this section indicate the type of equipment that will provide protection against overexposure to this product. Conditions of use, adequacy of engineering or other control measures, and actual exposures will dictate the need for specific protective devices at your workplace.

Engineering Controls: Full handling precautions should be taken at all times. General ventilation is recommended. Provide adequate ventilation where operational procedures demand it.

PERSONAL PROTECTIVE EQUIPMENT:

Eye Protection: Use chemical safety goggles when there is potential for eye contact.

Skin Protection: Gloves and protective clothing made from rubber should be impervious under conditions of use. User should verify impermeability under normal conditions of use prior to general use.

Respiratory Protection: A NIOSH/MSHA-approved respirator, if required.

EXPOSURE GUIDELINES:

PRODUCT:

None established for product.

HAZARDOUS INGREDIENT(S):

Ammonium Nitrate:

Internal Guideline 5 mg/m³ (internal TWA)

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

Chemical Name: Not applicable.

Chemical Family: Explosive.

Molecular Formula: Not applicable.

Appearance: Off-white prills.

Odour: Smell of fuel oil.

pH: Not available.

Vapour Pressure (mm Hg at 20°C/68°F): 0.4 (Diesel Fuel Oil No. 2)

Vapour Density (Air=1): Not available.

Boiling Point: 176oC (Diesel Fuel Oil No. 2) to 370oC (Diesel Fuel Oil No. 2)
(348.8 to 698oF)

Melting Point: 170oC (338oF)

Solubility (Water): Will dissolve slowly with prolonged exposure to water.

Solubility (Other): Not available.

Specific Gravity: (Similar to water).

Evaporation Rate: Not available.

Additional Properties: Bulk density: 0.8 - 0.88 (poured); 0.92 - 1.10 (pneum. loaded).

SECTION 10 - STABILITY AND REACTIVITY

Hazardous Decomposition Products: Thermal decomposition products are toxic and may include hydrocarbons, oxides of carbon and nitrogen. Toxic gases and vapours (oxides of nitrogen) will be released by thermal decomposition (about 210°C). At higher temperatures, decomposition may be explosive, especially if confined.

Chemical Stability: Stable at room temperature.

Conditions to Avoid: Keep away from heat, impact, and friction. High temperatures, sparks, open flames and all other sources of ignition.

Incompatibility with other Substances: Avoid oxidizable materials, metal powder, bronze & other copper alloys, fuels (e.g. lubricants, machine oils), fluorocarbon lubricants, acids, corrosive liquids, chlorates, sulphur, charcoal, coke and other finely divided combustibles. Reducing agents.

Hazardous Polymerization: Will not occur.

SECTION 11 - TOXICOLOGICAL INFORMATION

Summary: May cause irritation. May cause central nervous system (CNS) depression. May cause methemoglobinemia.

TOXICOLOGICAL DATA:

PRODUCT:

None established for product.

INGREDIENTS:

Ammonium Nitrate:

Oral LD50 (rat) = 2217 mg/kg

Dermal LD50 (rabbit) = 3000 mg/kg

Diesel Fuel Oil No. 2:

LD50 (oral, rat) = >5 g/kg

LD50 (dermal, rabbit) = >5 g/kg

POTENTIAL HEALTH EFFECTS:

Inhalation: Inhalation is not a likely route of exposure at normally encountered temperatures and is thus not applicable.

Skin Contact: May cause skin irritation. Repeated and/or prolonged contact may cause dermatitis.

Eye Contact: Moderate irritant causing moderate initial pain.

Ingestion: Highly unlikely under normal industrial use. Ingestion may cause irritation of the gastrointestinal tract.

Subchronic Effects: Ingestion may cause methemoglobinemia. initial manifestation of methemoglobinemia is cyanosis, characterized by navy blue lips, tongue and mucous membranes, with skin colour being slate grey. Further manifestation is characterized by headache, weakness, dyspnea, dizziness, stupor, respiratory distress and death due to anoxia. If ingested, nitrates may be

reduced to nitrites by bacteria in the digestive tract. Signs and symptoms of nitrite poisoning include methemoglobinemia, nausea, dizziness, increased heart rate, hypotension, fainting and, possibly, shock. CNS depression is characterized by headache, dizziness, drowsiness, nausea, vomiting and incoordination. Severe overexposures may lead to coma and possible death due to respiratory failure.

Chronic Effects: None known.

Carcinogenicity: The ingredients of this product are not classified as carcinogenic by ACGIH (American Conference of Governmental Industrial Hygienists) or IARC (International Agency for Research on Cancer), not regulated as carcinogens by OSHA (Occupational Safety and Health Administration) and not listed as carcinogens by NTP (National Toxicology Program).

Mutagenicity: There is no evidence of mutagenic potential.

Reproductive Effects: No information is available and no adverse reproductive effects are anticipated.

Teratogenicity and Fetotoxicity: No information is available and no adverse teratogenic/embryotoxic effects are anticipated.

Synergistic Materials: None known.

SECTION 12 - ECOLOGICAL INFORMATION

Ecotoxicological Information: Harmful to aquatic life at low concentrations.

Environmental Effects: Can be dangerous if allowed to enter drinking water intakes. Do not contaminate domestic or irrigation water supplies, lakes, streams, ponds, or rivers.

SECTION 13 - DISPOSAL CONSIDERATIONS

Burn under supervision of an expert at an approved explosive burning ground or destroy, by detonation in boreholes, in accordance with applicable local, state or provincial, and federal regulations. Call upon the services of an Orica Technical Representative if needed.

SECTION 14 - TRANSPORT INFORMATION

TDG Name: Explosive, Blasting, Type B

TDG Class/Division: 1.5D

Product Identification Number (PIN): UN0331

Packing Group: II

Transportation Emergency Telephone Number: 1-877-561-3636.

DOT Class: Explosive, Blasting, Type B

SECTION 15 - REGULATORY INFORMATION

CANADIAN CLASSIFICATION:

This product has been classified in accordance with the hazard criteria of the CPR (Controlled Products Regulations) and this MSDS (Material Safety Data Sheet) contains all the information required by the CPR.

Controlled Products Regulations (WHMIS) Classification: This product is an explosive and is not regulated by WHMIS.

CEPA / Canadian Domestic Substances List (DSL): The substance(s) in this product is/are on the Canadian Domestic Substances List (CEPA DSL).

IARC Classification: None of the components of this product are listed on IARC.

USA CLASSIFICATION:

Physical: Explosive. Oxidizer.

Health: Irritant.

Target Organ: Eye. Skin. Respiratory tract. Central nervous system.

Blood/hematopoietic system.

SARA Regulations Sections 313 and 40 CFR 372: This product contains the following toxic chemical(s) subject to reporting requirements: 94% Ammonium Nitrate (6484-52-2).

Ozone Protection and 40 CFR 42: This product does not contain nor is it manufactured with ozone depleting substances.

Other Regulations/Legislation that apply to this product: Massachusetts Right-to-Know, Pennsylvania Right-to-Know, New Jersey Right-to-Know.

SECTION 16 - OTHER INFORMATION

MATS Index: 59531

Label Text: Danger! Explosive! Strong Oxidizer! May be harmful if ingested.

Avoid contact with skin and eyes.

REFERENCES:

RTECS-Registry of Toxic Effects of Chemical Substances, CCINFOdisc, Canadian Centre for Occupational Health and Safety RTECS database, National Institute for Occupational Safety and Health, U.S. Dept. of Health and Human Services, Cincinnati, 1998.

Supplier's Material Safety Data Sheets.

"CHEMINFO", through "CCINFOdisc" Canadian Centre for Occupational Health and Safety, Hamilton, Ontario, Canada

Sax, N. Irving, Dangerous Properties of Industrial Materials, 7th ed., Van Nostrand Reinhold Co., New York, 1989.

Prepared by: Safety, Health and Environment (303) 268-5000.

The information contained herein is offered only as a guide to the handling of this specific material and has been prepared in good faith by technically knowledgeable personnel. It is not intended to be all-inclusive and the manner and conditions of use and handling may involve other and additional considerations. No warranty of any kind is given or implied and Orica will not be liable for any damages, losses, injuries or consequential damages that may result from the use of or reliance on any information contained herein.



Material Safety Data Sheet

Orica Canada Inc.
Maple Street
Brownsburg, PQ
For MSDS Requests: 450-533-4201

Orica USA Inc.
33101 E. Quincy Avenue
Watkins, CO 80137
For MSDS Requests: 303-268-5000

EMERGENCY CONTACTS
FOR EMERGENCIES INVOLVING CHEMICAL SPILL OR RELEASE, CALL THE ORICA CANADA
TRANSPORTATION EMERGENCY
RESPONSE SYSTEM AT **1-877-561-3636, or CHEMTREC AT 1-800-424-9300**

SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Magnafrac 1100 Series

MSDS Number: 20093

MATS Index: 45229

Date Issued: 05-21-02

Alternate Name(s):

Magnafrac 1100, Magnafrac 1166, Magnafrac 1180, SuperAN 135
Magnafrac 1101, Magnafrac 1170, Magnafrac 1181, SuperAN 140
Magnafrac 1160, Magnafrac 1171, SuperAN 120, SuperAN 145
Magnafrac 1161, Magnafrac 1175, SuperAN 125, SuperAN 150
Magnafrac 1165, Magnafrac 1176, SuperAN 130, SuperAN 155

Product Use: Used in surface operations.

SECTION 2 - COMPOSITION / INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENT(S)	% (w/w)	ACGIH TWA	CAS NO.
Ammonium Nitrate	70-90	Not Listed.	6484-52-2
No. 1 Fuel Oil	1-5	Not Listed.	8008-20-6
Polyolefin aminoester	1-5	Not Listed.	Not Listed.

SECTION 3 - HAZARD IDENTIFICATION

Emergency Overview: May cause skin irritation. Risk of explosion by shock, friction, fire or other sources of ignition. Irritating to eyes. May cause methemoglobinemia. May cause central nervous system (CNS) depression. Read the entire MSDS for a more thorough evaluation of the hazards.

SECTION 4 - FIRST AID MEASURES

General: In case of accident or if you feel unwell, seek medical advice IMMEDIATELY (show the product label where possible).

Inhalation: Move victim to fresh air. Give artificial respiration ONLY if breathing has stopped. Give cardiopulmonary resuscitation (CPR) if there is no breathing AND no pulse. Obtain medical advice IMMEDIATELY.

Skin Contact: Wash affected areas thoroughly with soap and water. If irritation, redness, or a burning sensation develops and persists, obtain medical advice.

Eye Contact: Immediately flush eyes with running water for a minimum of 20 minutes. Hold eyelids open during flushing. If irritation persists, repeat flushing. Obtain medical attention IMMEDIATELY.

Ingestion: If victim is alert and not convulsing, rinse mouth out and give 200-300 mL (1 cup) of water to dilute material. DO NOT induce vomiting. If spontaneous vomiting occurs, have victim lean forward with head positioned to avoid breathing in of vomitus, rinse mouth and administer more water. Obtain medical attention IMMEDIATELY.

Note to Physicians: Symptomatic. Administer oxygen if there are signs of cyanosis. If clinical condition deteriorates, administer 10cc Methylene Blue intravenously. It is unlikely for this to be required with methemoglobin level of less than 40%. This product contains materials that may cause severe pneumonitis if aspirated. If ingestion has occurred less than 2 hours earlier, carry out careful gastric lavage; use endotracheal cuff if available, to prevent aspiration. Observe patient for respiratory difficulty from

aspiration pneumonitis. Give artificial resuscitation and appropriate chemotherapy if respiration is depressed. Following exposure the patient should be kept under medical review for at least 48 hours as delayed pneumonitis may occur.

SECTION 5 - FIRE-FIGHTING MEASURES

Flash Point: This product does not flash.

Flammable Limits (Lower): Not applicable.

Flammable Limits (Upper): Not applicable.

Auto Ignition Temperature: 230-265°C (446-509°F)

Decomposition Temperature: 250°C (482°F) (Ammonium Nitrate)

Rate of Burning: Does not sustain burning at atmospheric pressure.

Explosive Power: Approximately 340 kJ/100 g.

Sensitivity to Mechanical Impact: Greater than 150 cm.

Sensitivity to Static Discharge: Not sensitive.

Hazardous Reactions: None known.

Fire and Explosion Hazards: Explodes on overheating when contained and, thus, fires involving large quantities of the material should not be fought.

Extinguishing Media: See below.

Fire Fighting Procedures: DO NOT FIGHT FIRES INVOLVING EXPLOSIVE MATERIALS. Immediately evacuate all personnel from the area.

Fire Fighting Protective Equipment: Not applicable.

NOTE: Also see "Section 10 - Stability and Reactivity"

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Spills, Leaks, or Releases: Collect product for recovery or disposal. For release to land, contain discharge by constructing dykes or applying inert absorbent; for release to water, utilize damming and/or water diversion to minimize the spread of contamination.

Collect contaminated soil and water, and absorbent for proper disposal. Notify applicable government authority if release is reportable or could adversely affect the environment. Avoid the use of metal tools. Be careful to avoid shock, friction, and contact with grit.

Deactivating Chemicals: Detergents will break up emulsions if mixed in.

SECTION 7 - HANDLING AND STORAGE

Handling: This product is an explosive and should only be used under the supervision of trained personnel. The use of coveralls is recommended. Use normal good industrial hygiene and housekeeping practices.

Storage Requirements: Store under moderate temperatures recommended by a technical service representative. Store under dry conditions in a well ventilated magazine that has been approved for either detonator storage or explosive storage. Do NOT store explosives in a detonator magazine or detonators in an explosive magazine. Keep away from heat, sparks and flames. Keep containers closed. Explosives should be kept well away from initiating explosives; protected from physical damage; separated from oxidizing materials, combustibles, and sources of heat. Keep away from incompatibles. Exposure to extremes of heat and cold should be avoided.

Storage Temperature: Ideal storage temperature is 20-40°C. Do not expose sealed containers to temperatures above 40°C (104°F).

SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

PREVENTIVE MEASURES:

Recommendations listed in this section indicate the type of equipment which will provide protection against over exposure to this product. Conditions of use, adequacy of engineering or other control measures, and actual exposures will dictate the need for specific protective devices at your workplace.

Engineering Controls: General ventilation is recommended. Full handling precautions should be taken at all times.

PERSONAL PROTECTIVE EQUIPMENT:

Eye Protection: Use chemical safety goggles when there is potential for eye contact.

Skin Protection: Rubber gloves and protective clothing made from cotton should be impervious under normal conditions of use.

User should verify impermeability under normal conditions of use prior to general use.

Respiratory Protection: A NIOSH/MSHA-approved respirator, if required.

EXPOSURE GUIDELINES FOR PRODUCT:

Not established for product.

EXPOSURE GUIDELINES FOR HAZARDOUS INGREDIENT(S):

Ammonium Nitrate:

Internal Guideline 5 mg/m³ (nuisance dust)

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

Chemical Name: Not available.

Chemical Family: Booster-sensitive emulsion explosive.

Molecular Formula: Not applicable.

Appearance: Semi-opaque to translucent viscous liquid.

Odour: Smell of fuel oil.

Odour Threshold (ppm): 1 (No. 1 Fuel Oil)

pH: 4.0 - 6.0

Vapour Pressure (mm Hg at 20°C): 0.07 (No. 1 Fuel Oil)

Vapour Density (Air=1): Not available.

Boiling Point: 100 to 325°C (No. 1 Fuel Oil) (212 to 617°F)

Melting Point: -46°C (No. 1 Fuel Oil) to 167°C (Ammonium Nitrate) (-50.8°F to 332.6°F)

Solubility (Water): (Negligible)

Solubility (Other): Not available.

Specific Gravity: 1.33 - 1.44

Evaporation Rate: Not available.

Bulk Density (lbs/cu ft): 83.0

Additional Properties:

SECTION 10 - STABILITY AND REACTIVITY

Hazardous Decomposition Products: Thermal decomposition products are toxic and may include hydrocarbons, oxides of carbon and nitrogen. Toxic gases and vapours (oxides of nitrogen) will be released by thermal decomposition (about 210°C). At higher temperatures, decomposition may be explosive, especially if confined.

Chemical Stability: Stable at room temperature.

Conditions to Avoid: Keep away from heat, impact, and friction.

Incompatibility with other Substances: Avoid oxidizable materials, metal powder, bronze & other copper alloys, fuels (e.g. lubricants, machine oils), fluorocarbon lubricants, acids, corrosive liquids, chlorates, sulphur, charcoal, coke and other finely divided combustibles. Strong oxidizing and reducing agents.

Hazardous Polymerization: Will not occur.

SECTION 11 - TOXICOLOGICAL INFORMATION

Summary: May cause skin irritation. Irritating to eyes. May cause central nervous system (CNS) depression. May cause methemoglobinemia.

TOXICOLOGICAL DATA:

PRODUCT:

None established for product.

INGREDIENTS:

Ammonium Nitrate:

Oral LD₅₀ (rat) = 2217 mg/kg

Dermal LD₅₀ (rabbit) = 3000 mg/kg

No. 1 Fuel Oil:

LD₅₀ (oral, rat) = 5000 mg/kg

LC₅₀ (inhalation, rat) = 5000 mg/m³/4H

POTENTIAL HEALTH EFFECTS:

Inhalation: Inhalation is not a likely route of exposure at normally encountered temperatures and is thus not applicable.

Combustion products may be irritating.

Skin Contact: May cause skin irritation.

Eye Contact: Moderate irritant causing moderate initial pain.

Ingestion: Highly unlikely under normal industrial use. Ingestion may cause irritation of the gastrointestinal tract.

Subchronic Effects: Ingestion may cause methemoglobinemia. Initial manifestation of methemoglobinemia is cyanosis, characterized by navy blue lips, tongue and mucous membranes, with skin colour being slate grey. Further manifestation is characterized by headache, weakness, dyspnea, dizziness, stupor, respiratory distress and death due to anoxia. If ingested, nitrates may be reduced to nitrites by bacteria in the digestive tract. Signs and symptoms of nitrite poisoning include methemoglobinemia, nausea, dizziness, increased heart rate, hypotension, fainting and, possibly, shock. CNS depression is characterized by headache, dizziness, drowsiness, nausea, vomiting and incoordination. Severe overexposures may lead to coma and possible death due to respiratory failure.

Chronic Effects: None known.

Carcinogenicity: The ingredients of this product are not classified as carcinogenic by ACGIH (American Conference of Governmental Industrial Hygienists) or IARC (International Agency for Research on Cancer), not regulated as carcinogens by OSHA (Occupational Safety and Health Administration), and not listed as carcinogens by NTP (National Toxicology Program).

Mutagenicity: There is no evidence of mutagenic potential.

Reproductive Effects: No information is available and no adverse reproductive effects are anticipated.

Teratogenicity and Fetotoxicity: No information is available and no adverse teratogenic/embryotoxic effects are anticipated.

Synergistic Materials: None known.

SECTION 12 - ECOLOGICAL INFORMATION

Ecotoxicological Information: Dissolves slowly in water. Harmful to aquatic life at low concentrations.

Environmental Effects: Can be dangerous if allowed to enter drinking water intakes. Do not contaminate domestic or irrigation water supplies, lakes, streams, ponds, or rivers.

Persistence and Degradation: Water-insoluble and remains explosive. With extended time periods, some ingredients will solubilize.

SECTION 13 - DISPOSAL CONSIDERATIONS

Burn under supervision of an expert at an explosive burning ground or destroy, by detonation in boreholes, in accordance with applicable local, provincial and federal regulations. Call upon the services of an Orica Technical Representative.

SECTION 14 - TRANSPORT INFORMATION

TDG Name: Explosive, Blasting, Type E

TDG Class/Division: 1.5D

Product Identification Number (PIN): UN0332

Packing Group: II

Transportation Emergency Telephone Number: 1-877-561-3636 or 1-800-424-9300

SECTION 15 - REGULATORY INFORMATION

CANADIAN CLASSIFICATION:

This product has been classified in accordance with the hazard criteria of the CPR (Controlled Products Regulations) and this MSDS (Material Safety Data Sheet) contains all the information required by the CPR.

Controlled Products Regulations (WHMIS) Classification: This product is an explosive and is not regulated by WHMIS.

CEPA / Canadian Domestic Substances List (DSL): The substance(s) in this product is/are on the Canadian Domestic Substances List (CEPA DSL).

IARC Classification: None of the components of this product are listed on IARC.

USA CLASSIFICATION:

OSHA Classification:

Physical: Explosive. Oxidizer.

Health: Irritant.

Target Organ: Central nervous system. Blood/hematopoietic system.

SARA Regulations Sections 313 and 40 CFR 372: This product contains the following toxic chemical(s) subject to reporting requirements: 70-90% Ammonium Nitrate (6484-52-2)

Ozone Protection and 40 CFR 42: This product does not contain nor is it manufactured with ozone depleting substances.

Other Regulations/Legislation which apply to this product: Massachusetts Right-to-Know, Pennsylvania Right-to-Know, New Jersey Right-to-Know, CERCLA.

SECTION 16 - OTHER INFORMATION

MATS Index: 45229

REFERENCES:

RTECS-Registry of Toxic Effects of Chemical Substances, On- line search, Canadian Centre for Occupational Health and Safety RTECS database, National Institute for Occupational Safety and Health, U.S. Dept. of Health & Human Services, Cincinnati, 1994.

Clayton, G.D. and Clayton, F.E., Eds., Patty's Industrial Hygiene and Toxicology, 3rd ed., Vol. IIA,B,C, John Wiley and Sons, New York, 1981.

Supplier's Material Safety Data Sheets.

"CHEMINFO", through "CCINFOdisc", Canadian Centre for Occupational Health and Safety, Hamilton, Ontario, Canada.

Documentation of the Threshold Limit Values and Biological Exposure Indices, 5th ed., American Conference of Governmental Industrial Hygienists Inc., Cincinnati, 1986.

Windholz, Martha, Ed., The Merck Index, 11th ed., Merck and Co., Inc., Rahway, New Jersey, 1989.

Prepared by: Safety, Health and Environment (303) 268-5000

The information contained herein is offered only as a guide to the handling of this specific material and has been prepared in good faith by technically knowledgeable personnel. It is not intended to be all-inclusive and the manner and conditions of use and handling may involve other and additional considerations. No warranty of any kind is given or implied and Orica will not be liable for any damages, losses, injuries or consequential damages which may result from the use of or reliance on any information contained herein.



MATERIAL SAFETY DATA SHEET

SECTION I - CHEMICAL PRODUCT AND COMPANY INFORMATION

Material Name / Identifier: **HYDRATED LIME**

WHMIS CLASS E : CORROSIVE MATERIAL

MANUFACTURER'S AND SUPPLIER'S NAME:

GRAYMONT (NB) INC	4634, Route 880, Havelock, New Brunswick, E4Z 5K8.
GRAYMONT (QC) INC.	25, rue De Lauzon, Boucherville (Québec), J4B 1E7.
GRAYMONT (PA) INC.	965, East College avenue, Pleasant Gap, PA 16823
GRAYMONT (WESTERN CANADA) INC.	190 – 3025, 12 Street N.E., Calgary, Alberta, T2E 7J2
GRAYMONT (WESTERN US) INC.	3950 South, 700 East, Suite 301, Salt Lake City, Utah 84107

EMERGENCY TEL. No.: (613) 996 – 6666 CANUTEC (Canada) (800) 424 – 9300 CHEMTREC (US)

Chemical Name Calcium hydroxide	Chemical Family Alkaline earth hydroxide	Chemical Formula Complex mixture - mostly Ca(OH)₂
Molecular Weight Ca(OH)₂ = 74.096	Trade Name and Synonyms High Calcium Hydrated Lime, Lime, Slaked lime, Lime Putty, Lime Slurry, Milk of Lime, Calcium Hydroxide	Material Use Neutralization, Flocculation, Stabilization, absorption

SECTION II - COMPOSITION AND INFORMATION ON INGREDIENTS

Hazardous Ingredients	Approximate Concentration (% by weight)	C.A.S. Number	Exposure limits (mg/m ³)					
			OSHA PEL	ACGIH TLV	RSST VEMP	MSHA PEL (Note 2)	NIOSH REL	NIOSH IDLH
(Complex Mixture)	(% by weight)		(TWA) 8/40h	(TWA) 8/40h	(TWA) 8/40h	(TWA) 8/40h	(TWA) 10/40h	
Calcium hydroxide	92 to 100	1305-62-0	5	5	5	5	N/A	N/A
Crystalline Silica, Quartz	0.1 to 1	14808-60-7	10/(%SiO₂)+2 (respirable silica dust)	0.1 (respirable silica dust)	0.1 (respirable silica dust)	10/(%SiO₂)+2 (respirable silica dust)	0.05 (respirable free silica)	50
Crystalline Silica, Quartz	0 to 0.1 (Note 1)	14808-60-7	10/(%SiO₂)+2 (respirable silica dust)	0.1 (respirable silica dust)	0.1 (respirable silica dust)	10/(%SiO₂)+2 (respirable silica dust)	0.05 (respirable free silica)	50

(note 1) : Concentration of crystalline silica in a series of lime products will vary from source to source. It was not detected on some samples (< 0.1% w/w). Therefore two ranges are being disclosed. (Note 2) : ACGIH TLV Version 1973 has been adopted by the Mine Safety Health Administration (MSHA) as the regulatory Exposure Standard.

SECTION III - PHYSICAL AND CHEMICAL DATA

Physical State Gas <input type="checkbox"/> Liquid <input type="checkbox"/> Solid <input checked="" type="checkbox"/>	Odor and Appearance Slight earthy odor – Fine white powder		Odor Threshold (p.p.m.) Not applicable	Specific Gravity 2.3 – 2.4
Vapor Pressure (mm) Not applicable	Vapor Density (Air = 1) Not applicable	Evaporation Rate Not applicable	Boiling Point (°C) Not applicable	Melting Point (°C) Not applicable
Solubility in Water (20°C) 0.165g/100g Sat.soln	Volatiles (% by volume) Not applicable	pH (25 °C) Sat. soln Ca(OH)₂ 12.45	Bulk Density (kg/m ³) 320 - 690	Coefficient of water/oil distribution Not applicable

SECTION IV - FIRE OR EXPLOSION HAZARD DATA

Flammability

Yes ☐ No ☒

If yes, under which conditions?

Extinguishing Media

Calcium Hydroxide does not burn. Use extinguishing media appropriate to surrounding fire conditions.

Special Fire Fighting Procedures

Not applicable

Flash point (°C) and Method

Not applicable

Upper flammable limit (% by volume)

Not applicable

Lower flammable limit (% by volume)

Not applicable

Auto Ignition Temperature (°C)

Not applicable

TDG Flammability Classification

Non-flammable

Hazardous Combustion Products

None

Dangerous Combustion Products

None**EXPLOSION DATA**

Sensitivity to Chemical Impact

Not applicable

Rate of Burning

Not applicable

Explosive Power

Not applicable

Sensitivity to Static Discharge

Not applicable

SECTION V - REACTIVITY DATA

Chemical Stability

Yes ☐ No ☒

If no, under which conditions?

Absorbs carbon dioxide in the air to form calcium carbonate.

Incompatibility to other substances

Yes ☒ No ☐

If so, which ones?

Boron tri-fluoride, chlorine tri-fluoride, ethanol, fluorine, hydrogen fluoride, phosphorus pentoxide; and acids (violent reaction with generating heat and possible explosion in confined area).

Reactivity

Yes ☒ No ☐

If so, under which conditions?

Reacts violently with strong acids. Reacts chemically with acids and many other compounds and chemical elements to form calcium based compounds. Explosive when mixed with nitro organic compounds.

Hazardous Decomposition Products

Thermal decomposition at 540°C will produce calcium oxide and water.

Hazardous Polymerization Products

Will not occur.**SECTION VI - TOXICOLOGICAL PROPERTIES**

Route of Entry

☒ Skin Contact☐ Skin Absorption☒ Eye Contact☒ Acute Inhalation☐ Chronic Inhalation☒ Ingestion

Effects of Acute Exposure to Product

Skin **Mucous and skin corrosion, removes natural skin oils.**Eyes **Severe eye irritation, intense watering of the eyes, possible lesions, possible blindness when exposed for prolonged period. Eye-Rabbit-10mg/ 24 h – Severe.**Inhalation **If inhaled in form of dust, irritation of breathing passages, cough, sneezing.**Ingestion **If ingested: pain, vomiting blood, diarrhea, collapse, drop in blood pressure (indicates perforation of esophagus or stomach).**

Effects of Chronic Exposure to Product:

Contact dermatitis. This product may contain trace amounts of crystalline silica. Excessive inhalation of respirable crystalline silica dust may result in respiratory disease, including silicosis, pneumoconiosis and pulmonary fibrosis.LD₅₀ of Product (Specify Species and Route)**(Food grade Ca(OH)₂: 7340mg/kg) (Rats, ingestion)**

Irritancy of Product

Severe to moist tissues

Exposure limits of Product

UnavailableLC₅₀ of Product (Specify Species)**Unavailable**

Sensitization to Product

None

Synergistic materials

None reported

SECTION VI - TOXICOLOGICAL PROPERTIES (Cont'd)

☒ Carcinogenicity ☐ Reproductive effects ☐ Tératogenicity ☐ Mutagenicity

Calcium Hydroxide is not listed as a carcinogen by ACGIH, MSHA, OSHA, NTP or IARC. It may, however, contain trace amounts of Crystalline Silica listed carcinogens by these organizations. Crystalline Silica, which inhaled in the form of quartz or crystobalite from occupational sources, is classified by IARC as (Group 1) carcinogenic to humans. Silica, crystalline (Airborne particles of respirable size) is regulated under California's Safe Drinking Water and Toxic Enforcement Act of 1986. (Proposition 65). NIOSH considers crystalline silica to be potential occupational carcinogen as defined by the OSHA carcinogen policy [29 CFR 1990]. NTP lists respirable Crystalline Silica as known to be human carcinogens based on sufficient evidence of carcinogenicity in humans. ACGIH list respirable Crystalline Silica (quartz) as suspected human carcinogen (A-2).

SECTION VII - PREVENTIVE MEASURES

Personal Protective Equipment (PPE) Wear clean, dry gloves, full length pants over boots, long sleeved shirt buttoned at the neck, head protection and approved eye protection selected for the working conditions.

Gloves (Specify) Gauntlets Cuff style	Respiratory (Specify) NIOSH approved (N/R/P95) dust respirator	Eyes (Specify) Tight fitting goggles with side shields. Do not wear contact lenses when handling this chemical.	Footwear (Specify) Resistant to caustics
--------------------------------------------------------	-------------------------------------------------------------------------------------------	----------------------------------------------------------------------------------------------------------------------------------	-----------------------------------------------------------

Clothing (Specify) Fully covering skin	Other (Specify) Evaluate degree of exposure and use PPE if necessary. After handling lime, employees must shower. If exposed daily, use oil, Vaseline, silicone base creme etc. to protect exposed skin, particularly neck, face and wrists.
---------------------------------------------------------	---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

Engineering Controls (e.g. ventilation, enclosed process, specify)
Enclose dust sources; use exhaust ventilation (dust collector) at handling points, keep levels below Max. Concentration Permitted.

Leak and Spill Procedure
Limit access to trained personnel. Use industrial vacuums for large spills. Ventilate area.

Waste Disposal
Transport to disposal area or bury. Review Federal, Provincial and local Environmental regulations.

Handling Procedures and Equipment
Avoid skin and eye contact. Minimize dust generation. Wear protective goggles and in cases of insufficient ventilation, use anti-dust mask. An eye wash station and safety shower should be readily available where this material or its water dispersions are used. Contact lenses should not be worn when working with this chemical.

Storage Requirements
Keep tightly closed containers in a cool, dry and well-ventilated area, away from acids. Keep out of reach of children.

Special Shipment Information
Calcium Hydroxide is neither regulated by the Transportation of Dangerous Goods (TDG) Regulations (Canada) nor the Hazardous Materials Regulations (USA).

SECTION VIII - FIRST AID MEASURES**Skin**

Carefully and gently brush the contaminated body surfaces in order to remove all traces of lime. Use a brush, cloth or gloves. Remove all lime-contaminated clothing. Rinse contaminated area with lukewarm water for 15 to 20 minutes. Consult a physician if exposed area is large or if irritation persists.

Eyes

Immediately rinse contaminated eye(s) with gently running lukewarm water (saline solution is preferred) for 15 to 20 minutes. In the case of an embedded particle in the eye, or chemical burn, as assessed by first aid trained personnel, contact a physician.

Inhalation

Move source of dust or move victim to fresh air. Obtain medical attention immediately. If victim does not breathe, give artificial respiration.

Ingestion

If victim is conscious, give 300 ml (10 oz) of water, followed by diluted vinegar (1 part vinegar, 2 parts water) or fruit juice to neutralize the alkali. Do not induce vomiting. Contact a physician immediately.

General Advise

Consult a physician for all exposures except minor instances of inhalation.

SECTION IX - REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 (**SARA Title III**) / The Emergency Planning and "Community Right-to-Know" Act (**EPCRA**) / Comprehensive Environmental Response, Compensation and Liability Act (**CERCLA**).

Component Calcium Hydroxide has been reviewed against the following regulatory listings:

- **Section 302 – Emergency Planning Notification. Extremely Hazardous Substances (EHS) List and Threshold Planning Quantity (TPQ). (40 CFR, Part 355, Section 30) : Not listed.**
- **Section 304 – Emergency Release Notification. Extremely Hazardous Substances (EHS) and Reportable Quantity (RQ) List. (40 CFR, Part 355, Section 40) : Not listed.**
- **Section 311/312 – Hazard Categories (40 CFR, Part 370) : This product is regulated under CFR 1910.1200 (OSHA Hazard Communication) as Immediate (Acute) Health Hazards - Corrosive.**
- **Section 313 – Toxics Release Inventory (TRI). Toxic Chemical List (40 CFR, Part 372). Not listed.**

CWA 311. - Clean Water Act List of Hazardous Substances.

Calcium Hydroxide has been withdrawn from the Clean Water Act (CWA) list of hazardous substances. (11/13/79) (44FR65400)

California Proposition 65.

Component Calcium Hydroxide does not appear on the above regulatory listing. This product may contain small amounts of crystalline silica. Silica, crystalline (Airborne particles of respirable size) is regulated under California's Safe Drinking Water and Toxic Enforcement Act of 1986. (Proposition 65)

Transportation - Hazardous Materials Regulations (USA) & Transportation of Dangerous Goods (TDG) Regulations (Can).

Calcium Hydroxide does not appear on the above regulatory listings

Toxic Substances Control Act (TSCA).

All naturally occurring components of this product are automatically included in the USEPA TSCA Inventory List per 40 CFR 710.4 (b). All other components are one the USEPA TSCA Inventory List. Calcium Hydroxide is exempt from reporting under the inventory update rule.

Canadian Environmental Protection Act (CEPA) – Substances Lists (DSL/NDSL).

Calcium Hydroxide appears on the Domestic Substances List (DSL).

SECTION IX - REGULATORY INFORMATION (Cont'd)

ANSI/NSF 60 - Drinking Water Treatment Additives.

Hydrated Lime has been investigated with respect to elements identified by EPA as toxic and it has been classified for use in direct contact with drinking water. (in accordance with Standard ANSI/NSF 60). For a list of classified products, refer to Underwriters Laboratories Inc.'s Online Certifications Directory.

FDA - U.S. Food and Drug Administration, Department of Health and Human Services.

Calcium Hydroxide has been determined as "Generally Recognized As Safe" (GRAS) by FDA. See 21CFR184.1205. (CFR Title 21 Part 184 - - Direct food substances affirmed as generally recognized as safe).

SECTION X - OTHER INFORMATION

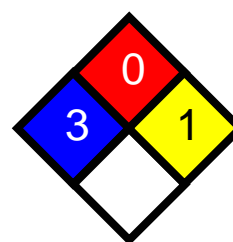
Hazardous Materials Identification System (U.S.)



National Fire Protection Association (U.S.)

Health Hazard

Fire Hazard



Instability / Thermal Hazard

Specific hazard

WHMIS Classification: "E" Corrosive Materials.

WHMIS Classification: "D2A" Materials causing other toxic effects.

Symbol:



Symbol:



Additional Information/Comments:

The technical data contained herein is given as information only and is believed to be reliable.
GRAYMONT makes no guarantee of results and assumes no obligation or liability in connection therewith.

Sources Used:

NFPA, NLA, TDG, CSST, RSST, (LSRO-FASEB), Hazardous Products Act, Environment Canada, Enviroguide, OSHA, ACGIH, IARC, NIOSH, CFR, NTP, HSDB, EPA SRS, Chemistry and Technology of Lime and Limestone (John Wiley and Sons, Inc.), Lime and Limestone (WILEY-VCH).

SECTION XI - PREPARATION INFORMATION

Prepared by:

GRAYMONT (QC) INC.
Technical Services

Telephone number:

(450) 449-2262

Date :

May 2005

MATERIAL SAFETY DATA SHEET

SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Portland Cement

CAS #: 65997-15-1

Product Use: Preparation of concrete and mortar.

MSDS Information: This MSDS was produced in January 2005 and replaces any previous versions. This MSDS covers all types of portland cement. Individual composition of constituents will vary within the range shown in Section 2.

Product Code: Not Applicable.

Chemical Family: Calcium compounds. Calcium silicate compounds and other calcium compounds containing iron and aluminum make up the majority of this product.

Chemical Name And Synonyms: Normal Portland cement, Hydraulic cement, Sulphate Resistant cement, High Early Strength cement, Type I, Type I-II, Type III, Type II, Type II-V, Type V

Formula: This product consists of finely ground portland cement clinker, gypsum and limestone (for some products).

Supplier/Manufacturer: Lehigh Northwest Cement Limited (in Can.), Lehigh Northwest Cement Company (in USA)
P.O. Box 950, 7777 Ross Road,
Delta, British Columbia, Canada, V4K 3S6
Telephone 604-946-0411

Emergency Contact Information: Lehigh Northwest Cement Limited
P.O. Box 950, 7777 Ross Road,
Delta, British Columbia, Canada, V4K 3S6
Telephone 604-946-0411

SECTION 2 - COMPOSITION/INFORMATION ON INGREDIENTS

Portland Cement Exposure Limits:

ACGIH TLV-TWA	10 mg total dust/m ³
OSHA PEL-TWA	15 mg total dust/m ³
OSHA PEL-TWA	5 mg respirable dust/m ³

Portland Cement Ingredients & Their Exposure Limits:

Ingredient	CAS#	% By Weight	ACGIH TLV-TWA	OSHA PEL-TWA
Calcium Silicates	various	60-80%	10 mg total dust/m ³	15 mg total dust/m ³ 5 mg respirable dust/m ³
Gypsum	7778-18-9	3-7%	10 mg total dust/m ³	15 mg total dust/m ³ 5 mg respirable dust/m ³
Crystalline Silica	14808-60-7	less than 0.1%	0.10 mg respirable quartz/m ³ NIOSH REL (8-hour TWA) = 0.05 mg respirable quartz dust/m ³	(10 mg respirable dust/m ³)/(percent silica+2)
Calcium Carbonate	1317-65-3	1-5%	10 mg total dust/m ³	15 mg total dust/m ³ 5 mg respirable dust/m ³
Magnesium Oxide	1309-48-4	1-3%	10 mg total dust/m ³	15 mg total dust/m ³
Calcium Oxide	1305-78-8	0.5-1.5%	2 mg total dust/m ³	5 mg total dust/m ³

Trace Elements:

Portland cement is made from materials mined from the earth and is processed using energy provided by fuels. Trace amounts of chemicals, some of which may be potentially harmful, might be detected during chemical analysis. For example, in addition to the ingredients listed above, portland cement may contain potassium and sodium sulfate compounds, chromium compounds (including up to 0.003% hexavalent chromium) and nickel compounds.

SECTION 3 - HAZARDS IDENTIFICATION**Emergency Overview:**

Portland cement is a light gray powder that poses little immediate hazard. A single short term exposure to the dry powder is not likely to cause serious harm. However, exposure of sufficient duration to wet portland cement can cause serious, potentially irreversible tissue (skin or eye) destruction in the form of chemical (caustic) burns, including third degree burns. The same type of tissue destruction can occur if wet or moist areas of the body are exposed for sufficient duration to dry portland cement.

Potential Health Effects:

- **Relevant routes of exposure are:**

Eye contact, skin contact, inhalation, and ingestion.

Effects Resulting From EYE CONTACT:

Exposure to airborne dust may cause immediate or delayed irritation or inflammation.

Eye contact by larger amounts of dry powder or splashes of wet portland cement may cause effects ranging from moderate eye irritation to chemical burns and blindness. Such exposures require immediate first aid (see Section 4) and medical attention to prevent significant damage to the eye.

Effects Resulting From SKIN CONTACT:

Discomfort or pain cannot be relied upon to alert a person to a hazardous skin exposure. Consequently, the only effective means of avoiding skin injury or illness involves minimizing skin contact, particularly contact with wet cement. Exposed persons may not feel discomfort until hours after the exposure has ended and significant injury has occurred.

Exposure to dry portland cement may cause drying of the skin with consequent mild irritation or more significant effects attributable to aggravation of other conditions. Dry portland cement contacting wet skin or exposure to moist or wet portland cement may cause more severe skin effects including thickening, cracking, or fissuring of the skin. Prolonged exposure can cause severe skin damage in the form of (caustic) chemical burns.

Some individuals may exhibit an allergic response upon exposure to portland cement, possibly due to trace amounts of chromium. The response may appear in a variety of forms ranging from a mild rash to severe skin ulcers. Persons already sensitized may react to their first contact with the product. Other persons may first experience this effect after years of contact with portland cement products.

Effects Resulting From INHALATION:

Portland cement may contain trace amounts of crystalline silica. Prolonged exposure to respirable free crystalline silica may aggravate other lung conditions. It also may cause delayed lung injury including silicosis, a disabling and potentially fatal lung disease, and/or other diseases. (Also see "Carcinogenic Potential" below.)

Exposure to portland cement may cause irritation to the moist mucous membranes of the nose, throat, and upper respiratory system. It may also leave unpleasant deposits in the nose.

Effects Resulting From INGESTION:

Although small quantities of dust are not known to be harmful, ill effects are possible if larger quantities are consumed. Portland cement should not be eaten.

- **Carcinogenic Potential:**

Portland cement is not listed as a carcinogen by NTP, OSHA, or IARC. It may, however, contain trace amounts of substances listed as carcinogens by these organizations.

Crystalline silica, a potential trace level contaminant in portland cement, is now classified by IARC as a known human carcinogen (Group 1). NTP has characterized respirable silica as "reasonably anticipated to be [a] carcinogen".

- **Medical Conditions That May Be Aggravated By Inhalation Or Dermal Exposure:**

Pre-existing upper respiratory and lung diseases.
Unusual (hyper) sensitivity to hexavalent chromium (chromium⁺⁶) salts.

MATERIAL SAFETY DATA SHEET

SECTION 4 - FIRST-AID MEASURES

Eyes:

Immediately flush eyes thoroughly with water. Continue flushing for at least 15 minutes, including under lids, to remove all particles. Call physician immediately.

Skin:

Wash skin with cool water and pH-neutral soap or a mild detergent intended for use on skin. Seek medical treatment in all cases of prolonged exposure to wet cement, cement mixtures, liquids from fresh cement products, or prolonged wet skin exposure to dry cement.

Inhalation Of Airborne Dust:

Remove to fresh air. Seek medical help if coughing and other symptoms do not subside. ("Inhalation" of gross amounts of portland cement requires immediate medical attention.)

Ingestion:

Do not induce vomiting. If conscious, have the victim drink plenty of water and call a physician immediately.

SECTION 5 - FIRE-FIGHTING MEASURES

Flammability:	Not Flammable.
Flash Point:	Not Applicable.
Lower Explosive Limit:	Not Applicable.
Upper Explosive Limit:	Not Applicable.
Auto ignition Temperature:	Not Applicable.
Sensitivity To Static Discharge:	Not Applicable.
Sensitivity To Impact:	Not Applicable.
Extinguishing Media:	Not Applicable.
Special Fire-Fighting Procedures:	None.
Hazardous Combustion Products:	Not Applicable.
Unusual Fire And Explosion Hazards:	Not Applicable.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Collect dry material using a scoop. Avoid actions that cause dust to become airborne. Avoid inhalation of dust and contact with skin. Wear appropriate personal protective equipment as described in Section 8.

Scrape up wet material and place in an appropriate container. Allow the material to "dry" before disposal. Do not attempt to wash portland cement down drains.

Dispose of waste material according to local, provincial, state and federal regulations.

SECTION 7 - HANDLING AND STORAGE

Keep portland cement dry until used. Normal temperatures and pressures do not affect the material.

Promptly remove dusty clothing or clothing which is wet with cement fluids and launder before reuse. Wash thoroughly after exposure to dust or wet cement mixtures or fluids.

MATERIAL SAFETY DATA SHEET

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

Eye Protection:

When engaged in activities where cement dust or wet cement or concrete could contact the eye, wear safety glasses with side shields or goggles. In extremely dusty environments and unpredictable environments, wear unvented or indirectly vented goggles to avoid eye irritation or injury. Contact lenses should not be worn when working with portland cement or fresh cement products.

Skin Protection:

Prevention is essential to avoiding potentially severe skin injury. Avoid contact with unhardened (wet) portland cement products. If contact occurs, promptly wash affected area with soap and water. Where prolonged exposure to unhardened portland cement products might occur, wear impervious clothing and gloves to eliminate skin contact. Where required, wear boots that are impervious to water to eliminate foot and ankle exposure.

Do not rely on barrier creams; barrier creams should not be used in place of gloves.

Periodically wash areas contacted by dry portland cement or by wet cement or concrete fluids with a pH-neutral soap. Wash again at the end of work. If irritation occurs, immediately wash the affected area and seek treatment. If clothing becomes saturated with wet concrete, it should be removed and replaced with clean dry clothing.

Respiratory Protection:

Avoid actions that cause dust to become airborne. Use local or general ventilation to control exposures below applicable exposure limits.

Use NIOSH/MSHA-approved (under 30 CFR 11) or NIOSH-approved (under 42 CFR 84 after July 10, 1998) respirators in poorly ventilated areas, if an applicable exposure limit is exceeded, or when dust causes discomfort or irritation.

Ventilation:

Use local exhaust or general dilution ventilation to control exposure within applicable limits.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	White to gray powder.
Odor:	No distinct odor.
Odor Threshold:	Not applicable.
Physical State:	Solid (powder).
pH (as a solid):	Not applicable.
pH (in water) (ASTM D 1293-95):	12 to 13
Solubility In Water:	Slightly soluble (0.1 to 1.0 %).
Vapor Pressure:	Not applicable.
Vapor Density:	Not applicable.
Boiling Point:	Not applicable (i.e., >1000°C).
Freezing Point:	Not applicable.
Melting Point:	Not applicable.
Specific Gravity (H₂O = 1.0):	3.15
Evaporation Rate:	Not applicable.
Coeff. Water/Oil Dist.:	Not applicable.

SECTION 10 - STABILITY AND REACTIVITY

Stability:	Stable
Conditions to avoid:	Unintentional contact with water.
Incompatibility:	Portland cement reacts with water to produce a caustic solution, pH 12 to pH 13. Wet portland cement is alkaline. As such it is incompatible with acids, ammonium salts and aluminum metal. Aluminum powder and other alkali and alkaline earth elements will react in wet mortar or concrete, liberating hydrogen gas. Portland cement dissolves in hydrofluoric acid producing corrosive silicon tetrafluoride gas. Silicates react with powerful oxidizers such as fluorine, chlorine, trifluoride and oxygen difluoride.

MATERIAL SAFETY DATA SHEET

SECTION 10 - STABILITY AND REACTIVITY (CONTINUED)

Hazardous Decomposition: Will not spontaneously occur. Adding water results in hydration and produces (caustic) calcium hydroxide.

Hazardous Polymerization: Will not occur.

SECTION 11 - TOXICOLOGICAL INFORMATION

Effects Of Acute Exposure:

Portland cement and wet portland cement mixtures can dry the skin, cause alkali burns and irritate the eyes and upper respiratory tract. Ingestion can cause irritation of the throat.

Effects Of Chronic Exposure:

Portland cement dust can cause inflammation of the tissue lining the interior of the nose and the cornea (white) of the eye.

SECTION 12 - ECOLOGICAL INFORMATION

Ecotoxicity: No recognized unusual toxicity to plants or animals.

Relevant Physical And Chemical Properties: See Sections 9 and 10.

SECTION 13 - DISPOSAL CONSIDERATIONS

Dispose of waste material according to local, provincial, state and federal regulations. (Since portland cement is stable, uncontaminated material may be saved for future use.)

Dispose of bags in an approved landfill or incinerator.

SECTION 14 - TRANSPORT INFORMATION

Hazardous materials description/proper shipping name: Portland cement is not hazardous under the TDG Act (Canada) or DOT regulations (USA).

Hazard Class: Not applicable.

Identification Number: Not applicable.

Required Label Text: Not applicable.

Hazardous substances/reportable quantities (RO): Not applicable.

SECTION 15 - REGULATORY INFORMATION

Status under USDOL-OSHA Hazard Communication Rule, 29 CFR 1910.1200:

Portland cement is considered a "hazardous chemical" under this regulation, and should be part of any hazard communication program.

Status under CERCLA/Superfund, 40 CFR 117 and 302:

Not listed.

Hazard Category under SARA (Title III), Sections 311 and 312:

Portland cement qualifies as a "hazardous substance" with delayed health effects.

Status under SARA (Title III), Section 313:

Not subject to reporting requirements under Section 313.

MATERIAL SAFETY DATA SHEET

SECTION 15 - REGULATORY INFORMATION (CONTINUED)

Status under TSCA (as of May 1997):

Some substances in portland cement are on the TSCA inventory list.

Status under the Federal Hazardous Substances Act:

Portland cement is a "hazardous substance" subject to statutes promulgated under the subject act.

Status under California Proposition 65:

This product contains crystalline silica, a substance known to the State of California to cause cancer. This product contains chemicals (trace metals) known to the State of California to cause cancer, birth defects or other reproductive harm. California law requires the manufacturer to give the above warning in the absence of definitive testing to prove the defined risks do not exist.

Status under Canadian Environmental Protection Act:

Not listed.

Status under WHMIS:

Portland cement is considered to be a hazardous material under the Hazardous Products Act as defined by the Controlled Products Regulations and is therefore subject to the labeling and MSDS requirements of the Workplace Hazardous Materials Information System (WHMIS).

This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

SECTION 16 - OTHER INFORMATION

Prepared By:	Lehigh Northwest Cement Limited, Delta BC
Approved By:	Jasper van de Wetering, Plant Chemist
Approval Date or Revision Date:	January 31, 2005
Date Of Previous MSDS:	January 31, 2002
MSDS Number:	Not Applicable

Other Important Information:

Portland cement should only be used by knowledgeable persons. A key to using the product safely requires the user to recognize that portland cement chemically reacts with water, and that some of the intermediate products of this reaction (that is, those present while a portland cement product is "setting") pose a far more severe hazard than does portland cement itself.

While the information provided in this material safety data sheet is believed to provide a useful summary of the hazards of portland cement as it is commonly used, the sheet cannot anticipate and provide all of the information that might be needed in every situation. Inexperienced product users should obtain proper training before using this product.

In particular, the data furnished in this sheet does not address hazards that may be posed by other materials mixed with portland cement to produce portland cement products. Users should review other relevant material safety data sheets before working with this portland cement or working on portland cement products, for example, portland cement concrete.

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