

Bolt Torque Values for ASME B16.5 Class 150# Raised Face Flanges with A193 Grade B7 Bolts

for GYLON® and Compressed Sheet gaskets

Married - Control of the Control of					
Nom. Pipe Size	No. of	Size of Bolts	Internal Pressure	Minimum Torque	Preferred Torque
(Inches)	Bolts	(Inches)	(psig)	(ft.lbs.)	(ft.lbs.)
1/2	4	1/2	300	9	28
3/4	4	1/2	300	13	40
1	4	1/2	300	17	53
1-1/4	4	1/2	300	26	60
1-1/2	4	1/2	300	35	60
2	4	5/8	300	69	120
2-1/2	4	5/8	300	81	120
3	4	5/8	300	119	120
3-1/2	8	5/8	300	66	120
4	8	5/8	300	84	120
5 6	8	3/4	300	117	200
6	8	3/4	300	148	200
8	8	3/4	300	200	200
10	12	7/8	300	188	320
12	12	7/8	300	250	320
14	12	1	300	317	490
16	16	1	300	301	490
18	16	1-1/8	300	448	710
20	20	1-1/8	300	395	710
24	20	1-1/4	300	563	1000



Bolt Torque Values for ASME B16.5 Class 300# Raised Face Flanges with A193 Grade B7 Bolts

for GYLON® and Compressed Sheet gaskets

Nom. Pipe Size (Inches)	No. of Bolts	Size of Bolts (Inches)	Internal Pressure (psig)	Minimum Torque (ft.lbs.)	Preferred Torque (ft.lbs.)
1/2	4	1/2	800	12	28
3/4.	4	5/8	800	21	51
1	4	5/8	800	28	67
1-1/4	4	5/8	800	43	102
1-1/2	4	3/4	800	64	151
2	8	5/8	800	46	108
2-1/2	8	3/4	800	60	141
3	8	3/4	800	88	200
3-1/2	8	3/4	800	99	200
4	8	3/4	800	125	200
5 6	8	3/4	800	156	200
6	12	3/4	800	131	200
8	12	7/8	800	205	320
10	16	1	800	219	490
12	16	1-1/8	800	319	710
14	20	1-1/8	800	287	652
16	16	1-1/4	800	401	912
18	24	1-1/4	800	439	1000
20	24	1-1/4	800	484	1000
24	24	1-1/2	800	662	1552



Bolt Torque Values for ASME B16.5 Class 150# Raised Face Flanges with A193 Grade B7 Bolts

for GRAPH-LOCK® gaskets

Nom. Pipe Size (Inches)	No. of Bolts	Size of Bolts (Inches)	Internal Pressure (psig)	Minimum Torque (ft.lbs.)	Preferred Torque (ft.lbs.)
1/2	4	1/2	300	9	20
3/4	4	1/2	300	13	27
1	4	1/2	300	17	35
1-1/4	4	1/2	300	26	54
1-1/2	4	1/2	300	35	60
2	4	5/8	300	69	120
2-1/2	4	5/8	300	81	120
3	4	5/8	300	119	120
3-1/2	8	5/8	300	66	120
4	8	5/8	300	84	120
5	8	3/4	300	117	200
6	8	3/4	300	148	200
8	8	3/4	300	200	200
10	12	7/8	300	188	320
12	12	7/8	300	250	320
14	12	1	300	317	490
16	16	1	300	301	490
18	16	1-1/8	300	448	710
20	20	1-1/8	300	395	710
24	20	1-1/4	300	563	1000



Bolt Torque Values for ASME B16.5 Class 300# Raised Face Flanges with A193 Grade B7 Bolts

for GRAPH-LOCK® gaskets

Nom. Pipe Size (Inches)	No. of Bolts	Size of Bolts (Inches)	Internal Pressure (psig)	Minimum Torque (ft.lbs.)	Preferred Torque (ft.lbs.)
1/2	4	1/2	800	12	20
3/4	4	5/8	800	21	34
1	4	5/8	800	28	45
1-1/4	4	5/8	800	43	68
1-1/2	4	3/4	800	64	101
2	8	5/8	800	46	72
2-1/2	8	3/4	800	60	94
3	8	3/4	800	88	138
3-1/2	8	3/4	800	99	154
4	8	3/4	800	125	196
5	8	3/4	800	156	200
6	12	3/4	800	131	200
8	12	7/8	800	205	320
10	16	1	800	219	341
12	16	1-1/8	800	319	498
14	20	1-1/8	800	287	435
16	20	1-1/4	800	401	608
18	24	1-1/4	800	439	1000
20	24	1-1/4	800	484	1000
24	24	1-1/2	800	662	1035

SECTION 20.0 Punch List



QUALITY CONTROL MANUALDEFICIENCY PUNCH LIST RECORD

Exhibit 29, Rev 1

Project: AEM, BAKER LAKE		Project No.: Inukshuk Construction -1	Tank Tag: TK- Date: 2021-0	
Item No.	Drawing No.	Deficiency	Date Completed	Sign Off
1	N/A	Copy of Welder Tickets for Mitchell Barro		
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
STORAG	GE TANK SOLUTIONS	Signature	Date:	
Agnico	Eagle Representative	Signature	Date:	

SECTION 21.0 MTR's and Final Documentation



VISUEL/ VISUAL	
MAGNÉTOSCOPIE/	
MAGNETIC PARTICLE	
ULTRASONS/	

ULTRASOUNDS

Englobe Corp.

1200, boul. Saint-Martin Ouest, bureau 400 Laval (Québec) Canada H7S 2E4 Téléphone : (514) 281-5151 Télécopieur : (450) 668-5532

Courriel : info@englobecorp.com Site Web : www.englobecorp.com

Client/ Customer	Inukshuk Construction Limited c/o Mr. Marc Losier (marc@mosher.ca)						
Projet/ Project	Baker Lake 10M Liter Tank#8	N° Dossier/ File # 32-02102078-000-MC-0001-00					
Endroit du travail/ Job location	Baker Lake, Nunavut	N° Commande/ P.O. # 341-1009					
Entrepreneur/ Contractor		N° Contrat/ Contract #					

RÉFÉRENCE/ REFERENCE										
Description	Baker Lake 10M Lit	ter Tank#8 DWG No 341-M6 Rev.A								
Matériau/ Material	Steel	État des pièces/ Condition of parts As welded	Fabrication:	En cours de/ In process	Fina □ Fina					
NORMES/ SPECIFICATION	ASME Div.1 sec. VIII Appendix 6 and 12	Instruction qualité/ IQ_09_QF_05, Quality Instruction IQ_09_QF_07	Date d'examen/ Examination Date	AN/YR 2021	MOIS/MO 09	JR/DAY 03-05				

	ÉQUIPEMENT UTILISÉ_MAGNÉTOSCOPIE/ EQUIPMENT USED_MAGNETIC PARTICLE									
Fabricant/			Modèle/		N° série/	N° série/ N° Englobe/		Date d'étalonnage/ Calibration date		
Appareil/ Equipment		Manufacturer		Model		Serial #	Englobe #	Fait/ Done	Dû/ Due	
Equipment		MagnaFlux		Y-2		N1265	211207	2021-02-11	2022-02-11	
C.A./		Circulaire/		Continuel/		Démagnétisé/		Type		
A.C.	\boxtimes	Circular		Continous	\boxtimes	Demagnetized			Dry	
C.C./		Longitudinal/		Résiduel/			Particules/	Couleur/		
D.C.		Longitudinal	\boxtimes	Residual		N/A	Particles	Color	Yellow	

ÉQUIPEMENT UTILISÉ_ULTRASONS/ EQUIPMENT USED_ULTRASOUNDS											
		Fabricant/	Modèle/	N° série/	N° Englobe/	Date d'étalonnage/ Calibration date					
Appareil/ Equipment		Manufacturer	Model	Serial #	Englobe #	Fait/ Done	Dû/ Due				
Equipment		Olympus	Epoch 600	(140787710)	210737	2021-02-15	2022-02-15				
		Fabricant/	Modèle/	N° série/	Angle d'incidence/	Fréquence/	Dimension				
		Manufacturer	Model	Serial #	Angle beam	Frequency MHz					
Palpeurs/	1	TechniSonic	CF-0503-GP	27100	0°	5	0.375" Ø				
Transducers	2	Olympus	A543S-S1	1332003	70°	5	0.25" Ø				
	3										
	4										
		Type	N° série/ Serial #								
Bloc d'étalonna	ige/	IIW				Sensibilité/					
Calibration blo	ck	ASME Cal Block	19-4240 /	Couplant	Echogel	Sensibility	DAC + 39.3 dB				

RÉSULTATS/RESULTS

OBJECT

We performed a magnetic particle and ultrasonic inspection on Baker Lake 10M Liter Tank#8.



Photo 1Baker Lake 10M Liter Tank#8

MAGNETIC PARTICLE

Magnetic particle inspection was performed on 100% of welds of the sub mention assembly's:

TABLE 1 – INSPECTION RESULTS

Item	Dessin/ Drawing	Quantité/ Quantity	Type de joint/ Joint type	Inspection (VT-MT)	Fréquence/ Frequency (%)	Résultats/ Résults (C / NC)	Commentaires/ Comments
Nozzle SN6 & 341M306	341-M6 Rev.A	6	T -joint weld	MT	N/A	С	
Nozzle SN5 & 341M303	341-M6 Rev.A	2	T -joint weld	MT	N/A	С	
Nozzle SN4	341-M6 Rev.A	1	T -joint weld	MT	N/A	С	
Nozzle SN3	341-M6 Rev.A	1	T -joint weld	MT	N/A	С	
Manhole & 341M302	341-M6 Rev.A	3	T -joint weld	MT	N/A	С	
Manhole & 341M301	341-M6 Rev.A	1	T -joint weld	MT	N/A	С	





Photos 2 & 3
Nozzle SN6 & 341M306 outside / inside





Photos 4 & 5 Nozzle SN5 & 341M303 outside / inside





Photos 6 & 7
Manhole & 341M302 outside / inside





Photos 8 & 9
Manhole & 341M301 outside / inside
Nozzle SN3, SN4 outside / inside

ULTRASOUNDS

Ultrasonic inspection was performed on welds spots full penetration weld of the sub mention assemblies. Each location spots specified by client.

TABLE 2 – INSPECTION RESULTS

Item	Drawing	Quantity	Joint type	Thickness (mm)	Frequency (%)	Scanning Distance (mm)	Results (C /NC) and comments
C5/C5 with C4	341-M6 Rev.A	9	Butt -joint weld	6.5 mm 7.9 mm	N/A	Variable	C. Vertical spot 6" Horizontal spot 4"
C4/C4 with C5	341-M6 Rev.A	9	Butt -joint weld	6.5 mm 7.9 mm	N/A	Variable	C. Vertical spot 6" Horizontal spot 4"
Horizontal weld C5 with C4	341-M6 Rev.A	2	Butt -joint weld	6.5 mm 7.9 mm	N/A	Variable	C. Spot 6"
C4/C4 with C3	341-M6 Rev.A	9	Butt -joint weld	7.9 mm	N/A	Variable	C. Vertical spot 6" Horizontal spot 4"
C3/C3 with C4	341-M6 Rev.A	9	Butt -joint weld	7.9 mm	N/A	Variable	C. Vertical spot 6" Horizontal spot 4"
Horizontal weld C4 with C3	341-M6 Rev.A	2	Butt -joint weld	7.9 mm	N/A	Variable	C. Spot 6"
C3/C3 with C2	341-M6 Rev.A	9	Butt -joint weld	7.9 mm 9.5 mm	N/A	Variable	C. Vertical spot 6" Horizontal spot 4"
C2/C2 with C3	341-M6 Rev.A	9	Butt -joint weld	9.5 mm 7.9 mm	N/A	Variable	C. Vertical spot 6" Horizontal spot 4"
Horizontal weld C3 with C2	341-M6 Rev.A	2	Butt -joint weld	7.9 mm 9.5 mm	N/A	Variable	C. Spot 6"

Item	Drawing	Quantity	Joint type	Thickness (mm)	Frequency (%)	Scanning Distance (mm)	Results (C /NC) and comments
C2/C2 with C1	341-M6 Rev.A	9	Butt -joint weld	9.5 mm 12.7 mm	N/A	Variable	C. Vertical spot 6" Horizontal spot 4"
C1/C1 with C2	341-M6 Rev.A	8	Butt -joint weld	9.5 mm 12.7 mm	N/A	Variable	C. Vertical spot 6" Horizontal spot 4"
Horizontal weld C1 with C2	341-M6 Rev.A	2	Butt -joint weld	9.5 mm 12.7 mm	N/A	Variable	C. Spot 6"
Vertical weld Middle C1/C1	341-M6 Rev.A	8	Butt -joint weld	12.7 mm	N/A	Variable	C. Spot 6"
Vertical weld Bottom C1/C1	341-M6 Rev.A	8	Butt -joint weld	12.7 mm	N/A	Variable	C. Spot 6"
Door C1/C1 with C2	341-M6 Rev.A	2	Butt -joint weld	9.5 mm 12.7 mm	N/A	Variable	C. See note. Vertical spot 6" Horizontal spot 4"
Door horizontal weld C1 with C2	341-M6 Rev.A	1	Butt -joint weld	9.5 mm 12.7 mm	N/A	Variable	C. Spot 6"
Door vertical middle weld C1 with C2	341-M6 Rev.A	2	Butt -joint weld	12.7 mm	N/A	Variable	C. Spot 6"
Door vertical bottom weld C1 with C2	341-M6 Rev.A	2	Butt -joint weld	12.7 mm	N/A	Variable	C. Spot 6"





Photos 10 & 11
Inspection area specified by client. Vertical spot 6" Horizontal spot 4"





Photos 12 & 13
Inspection area specified by client. Horizontal weld spot 6". Middle and bottom Vertical weld C1/C1 spot 6".



Photo 14Door welds. Horizontal weld spot 6". Welds C1/C1 with C2. Vertical bottom and middle welds spot 6".

CONCLUSION

All welds inspected are following ASME Div.1 sec. VIII Appendix 6 and 12

/ab

The present report shall not be reproduced, unless as a whole, without written authorization of its author and Englobe Corp. Unless otherwise indicated, results shown apply only to analyzed sample.

If tests have been carried out, the results of these tests are valid only for the sample described in the present report.

Subcontractors of Englobe Corp. who would have performed field or laboratory work are duly qualified according to the procurement procedure of our quality manual. For further or additional information, please contact the undersigned.

Préparé par/ Prepared by	Iuri Tocarciuc CSA W178.2 level 1 #8625 CGSB PT-MT-UT level 2 #17073	Date : 2021-09-06
Approuvé par/ Approved by		Date :
	David Trudel	2021-09-08
	Supervisor CSA W178.2 level 3 #4687 CGSB PT-MT-UT level 2 #12133	

c.c. :

 $Y: Shared \ CA \ Laval \ Projets \ 123 \ 02102078 \ Mosher \ Livrables \ 32-02102078.000 \ MC \ 0001 \ 00 \ 32-02102078 \ 000 \ MC \ 00001 \ 00 \ it. doc$

EQ-09-MC-107B-Rév. 0



Certificate of Calibration

Kingsway Instruments Inc. 4319 Roper Road Edmonton, AB. T6B 3S5 PHONE: (780) 463-5264



UNIT UNDER TEST: Westward TWA34

UNIT DESCRIPTION: 600 ft/lb torque wrench

SERIAL NUMBER:

G2013 01132

ASSET NUMBER: UNIT NUMBER:

A-79501 35654 Tyler Harris

CALIBRATED BY: PROCEDURE REV.: 1.2

PROCEDURE NAME: Westward TWA34:(1 Yr) CAL VER/43228/50773

CUSTOMER:

Storage Tank Solutions 9 Well Head Street Devon, AB T9E 1Z6

TEST RESULT: PASS

12 May 2021 CAL DATE: CAL DUE: 12-May-2022

DATA TYPE: FOUND-LEFT TEMPERATURE: 23.00 °C

HUMIDITY: 40 % WORK ORDER: H-3110

Kingsway Instruments Inc. certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure (unless otherwise noted). It has been calibrated using measurement standards traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques.

This report may not be reproduced, except in full, unless permission for the publication of an approved abstract is obtained in writing from the calibration organization issuing this report.

Note: Any Test Uncertainty Ratio (TUR) that is less than four to one will appear under the "TUR" heading on the data record. If the TUR meets or exceeds four to one, the field is left blank.

REMARKS:

Found-Left data. Calibration within manufacturer's specification.

Standards Used For Calibration

Serial #	<u>Description</u>	Cal Date	Due Date
63986	Norbar 43228 Torque Tool Tester	Jun/09/2020	Jun/09/2021
99189	Norbar 50773.LOG 1000 lbf.ft Torque Transducer	Jun/09/2020	Jun/09/2021

Test Results

Test Description	True Value	Test Result	Lower limit	Upper limit Units	TUR
Torque Test - Foot lbs					
550.00 ft/lbs		546.50	528.00	572.00 ft/lbs	Pass
350.00 ft/lbs		350.30	336.00	364.00 ft/lbs	Pass
150.00 ft/lbs		153.06	144.00	156.00 ft/lbs	Pass

***** End of Certificate *****

Technician

Certificate Number: A-79501:1620830903

Date Printed: May 12, 2021

ASSET #: A-79501

Page 1 of 1



CERTIFICATE # 176983

CUSTOMER: STORAGE TANK SOLUTIONS INC 8835 – 94 STREET EDMONTON, ALBERTA T6C 3V2

Unit Under Test

R7SL

UUT Description

PRESSURE GAUGE

PO Number	Asset Number	Serial Number	Calibration Date	Due Date
VERBAL	WA8287	JW210423-4	23-Apr-2021	
WO Number	Temperature	Relative Humidity	As Found Condition	As Left Condition

Calibration Procedure:

75-(B)-1

Remarks:

Work performed by:

Sheldon Cunningham

Calibration Technician

Approved by:

Bo Svoboda Quality Manager

Standards Used For Calibration:

JWID	Mfg/Model	Serial No	Description	Certificate No	Cal Date	Due Date	
T-010	MERIAM M200-CI0100	1523000045	MANOMETER	A-44461:154883084	30-01-2019	30-01-2022	

The calibration results of the above instrument are traceable to the International System of Units (SI), through the National Institute of Standards Technology or other National Metrological Institutes. All uncertainties have been estimated using a coverage factor of k=2, which results in a confidence level of approximately 95%. All test uncertainty ratios (TUR) are 4:1 or greater. Information of this certificate is only applicable to the instrument identified within and may not be reproduced, except in full, without the prior written approval of Jaron Wolff Process Controls Ltd. Any due date given is based on a customer provided calibration interval. There is no implied warranty that the instrument will maintain specific tolerances for a specific time period due to environmental, operator and other factors beyond our control.

Calibration Results

Certificate Number

176983

Asset Number

WA8287

Serial Number

JW210423-4

Test	Nominal Value	Test Re (Refere		Tolerance (+/-)	Uncertainty (+/-)
Description	(UUT)	As Found	As Left	1.0.0	, , ,
	0	0	0	N/A	N/A
UNITS	- 7.50	- 8.04	- 8.04	0.90	N/A
IN/HG	- 15	- 15.02	- 15.02	0.60	N/A
	- 22.50	- 21.79	- 21.79	0.90	N/A
UPSCALE PRESSURE					

Calibration Results

Certificate Number

176983

Asset Number

WA8287

Serial Number

JW210423-4

Test	Nominal Value	Test Re (Refere		Tolerance (+/-)	Uncertainty (+/-)
Description	(UUT)	As Found	As Left		
	0	0	0	N/A	N/A
UNITS	- 7.50	- 8.04	- 8.04	0.90	N/A
IN/HG	- 15	- 15.02	- 15.02	0.60	N/A
	- 22.50	- 21.79	-21.79	0.90	N/A
PSCALE PRESSURE					
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JARON WOLFF CERTIFICATE OF COMPLIANCE

CUSTOMER: STORAGE TANK SOLUTIONS INC 8835 – 94 STREET EDMONTON, ALBERTA T6C 3V2

Manufacturer:

MCDANIEL CONTROLS

Item:

PRESSURE GAUGE

Part Number:

R7SL (RANGE: - 30 IN/HG - 0)

Material:

BRASS INTERNALS

Accuracy:

3-2-3% OF FULL SCALE

Custom Dial:

N/A

Serial Number:

JW210423-4

Certificate Number:

176983

Asset Number:

WA8287

O2 Certificate:

N/A

Customer PO:

VERBAL

Date:

APRIL 23-2021

Work Order:

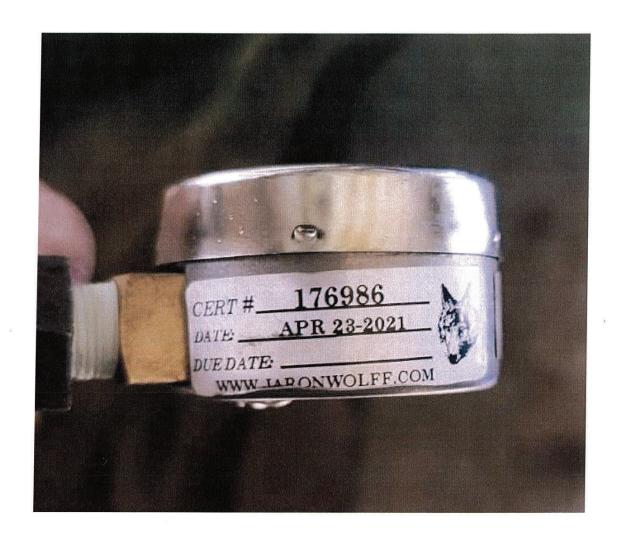
16042

We hereby certify that the above item(s) supplied by us are in compliance with the terms, conditions and specifications of the above purchase order. In addition, that these item(s) were fabricated, inspected and tested in accordance with the referenced standards, codes, specifications and meet the relevent acceptance criteria and requirements.

Referenced Standards: DIN-ISO 9001:2015 (#S89405/S800048) CRN (#0F16878.2)

Approved by:

Bo Svoboda Quality Manager



CERTIFICATE # 176986

CUSTOMER: STORAGE TANK SOLUTIONS INC 8835 - 94 STREET EDMONTON, ALBERTA T6C 3V2

Unit Under Test

R7B

UUT Description

PRESSURE GAUGE

PO Number	Asset Number	Serial Number	Calibration Date	Due Date
VERBAL	WA8290	JW210423-7	23-Apr-2021	
WO Number	Temperature	Relative Humidity	As Found Condition	As Left Condition

Calibration Procedure:

75-(B)-1

Remarks:

Work performed by:

Sheldon Cunningham

Calibration Technician

Approved by:

Bo Svoboda **Quality Manager**

Standards Used For Calibration:

JWID	Mfg/Model	Serial No	Description	Certificate No	Cal Date	Due Date	
T-010	MERIAM M200-CI0100	1523000045	MANOMETER	A-44461:154883084	30-01-2019	30-01-2022	

The calibration results of the above instrument are traceable to the International System of Units (SI), through the National Institute of Standards Technology or other National Metrological Institutes. All uncertainties have been estimated using a coverage factor of k=2, which results in a confidence level of approximately 95%. All test uncertainty ratios (TUR) are 4:1 or greater. Information of this certificate is only applicable to the instrument identified within and may not be reproduced, except in full, without the prior written approval of Jaron Wolff Process Controls Ltd. Any due date given is based on a customer provided calibration interval. There is no implied warranty that the instrument will maintain specific tolerances for a specific time period due to environmental, operator and other factors beyond our control.

Calibration Results

Certificate Number

176986

Asset Number

WA8290

Serial Number

JW210423-7

Test	Nominal Value	Test Re (Refere		Tolerance (+/-)	Uncertainty (+/-)
Description	(UUT)	As Found	As Left	1	, (,,
	0	0	0	N/A	N/A
UNITS	7.50	7.78	7.78	0.90	N/A
PSI	15	15.31	15.31	0.60	N/A
	22.50	22.90	22.90	0.90	N/A
UPSCALE PRESSURE					

Calibration Results

Certificate Number

176986

Asset Number

WA8290

Serial Number

JW210423-7

Test	Nominal Value	Test Re (Refere		Tolerance (+/-)	Uncertainty (+/-)
Description	(UUT)	As Found	As Left		
	0	0	0	N/A	N/A
UNITS	7.50	7.78	7.78	0.90	N/A
PSI	15	15.31	15.31	0.60	N/A
	22.50	22.90	22.90	0.90	N/A
JPSCALE PRESSURE					

JARON WOLFF CERTIFICATE OF COMPLIANCE

CUSTOMER: STORAGE TANK SOLUTIONS INC 8835 – 94 STREET EDMONTON, ALBERTA T6C 3V2

Manufacturer:

MCDANIEL CONTROLS

Item:

PRESSURE GAUGE

Part Number:

R7B (RANGE: 0 - 30 PSI)

Material:

BRASS INTERNALS

Accuracy:

3-2-3% OF FULL SCALE

Custom Dial:

N/A

Serial Number:

JW210423-7

Certificate Number:

176986

Asset Number:

WA8290

O2 Certificate:

N/A

Customer PO:

VERBAL

Date:

APRIL 23-2021

Work Order:

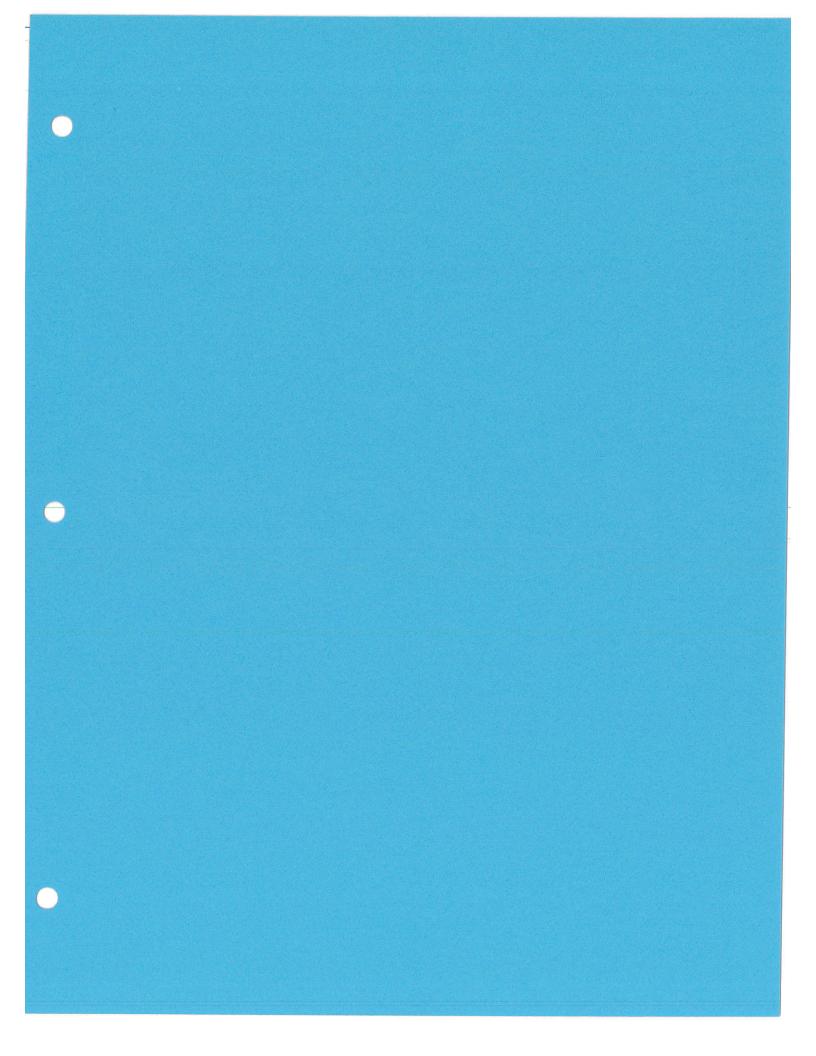
16042

We hereby certify that the above item(s) supplied by us are in compliance with the terms, conditions and specifications of the above purchase order. In addition, that these item(s) were fabricated, inspected and tested in accordance with the referenced standards, codes, specifications and meet the relevent acceptance criteria and requirements.

Referenced Standards: DIN-ISO 9001:2015 (#S89405/S800048) CRN (#0F16878.2)

Approved by:

Bo Svoboda Quality Manager



CANADA CUSTOMS INVOICE FACTURE DES DOUANES CANADIENNES

MRR #001

of 1

American Alloy Steel 650 Harbor Way Borne, NY 13440 1. Consequence (see and address) - Destinations (some at adverse) Techform-Montal 3119 Boul Des Entreprises Terrebonne, QC JGX 419 Canada CUSTOMS Seamont Brokerage Phone 514-931-0306 Fax 514-363-5564 1. Transportation from mode and place of direct alignment to Canada CUSTOMS Seamont Brokerage Phone 514-931-0306 Fax 514-363-5564 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and place of direct alignment to Canada 1. Transportation from mode and mode and monthers, general place of the color and canada direct and canada direct and canada and monthers, general place of the color and canada direct and canada and monthers, general place of the color and canada direct and canada and monthers, general and more and canada and monthers, general and more and canada and more and canada and more and canada and more and canada and mor	Vendor (name and address) - Vendeur (nom et adresse)							de		
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Techform-Montal 3119 Boul Des Entreprises Terrebonne, QC J6X 4J9 Canada CUSTOMS Seamont Brokerage Phone 514-931-0306 Fax 514-331-0306 Fax 514-331-0306 Fax 514-363-5564 I Transport Precise model of place of direct abigment to Canada Transport Precise model of place of direct abigment to Canada I Transport Precise model of place of direct abigment to Canada I Transport Precise model of place of direct abigment to Canada I Transport Precise model of place of direct abigment to Canada I Transport Precise model of place of direct abigment to Canada I Transport Precise model of place of direct abigment to Canada I Transport Precise model of place of direct abigment to Canada I Transport Precise model of place of direct abigment to Canada I Security of transportation directs were in Canada I Security of transportation of commodities (find of packages, marks and numbers, general packages, ge	-	(/ - /		PO#341-	-1001-NY				W ====¢		
CUSTOMS Seamont Brokerage Phone 514-931-036 Fax 514-363-5564 7. Country of origin of goods Physy d'origine des marchandileses USA Conditions of sales and place of direct altyment to Casado Transport. Precises model et point d'expedition directe vers le Canada Conditions of sales and place of direct altyment to Casado Transport. Precises model et point d'expedition directe vers le Canada Conditions d'autorité de palement USA Conditions d'autorité de palement USA Conditions d'autorité d'autorité d'autorité d'autorité de palement USA Conditions d'autorité d'auto	Tec 311 Ter	hform-Montal 9 Boul Des Entreprises rebonne, QC J6X 4J9	sse)	American Alloy Steel 650 Harbor Way							
Page of pinds 1	CU	JSTOMS Seamont Brokerage		6. Country of USA	transhipment - I	Pays de trans	sbordement				
Content Cont	F	ax 514-363-5564		Pays d'origi	ITEMS IN 12. ARCHANDISE	SI L'EXPEDITION S D'ORIGINES					
11. Number of packages processed and advanced attricts is compared and numbers of a search of packages and numbers of a search	I. Transport: Transport:	ation: Give mode and place of direct shipment to (Precisez model et point d'expedition directe vers	Canada le Canada	(i.e. Sale, consignment shipment, [eased goods, etc.) Conditions de vente et modalitiés de palement (p. ex. vente, expédition en consignation, location de marchandises, etc.)							
packages Nombre de coils générale et caracteristiques, p. ex. para de quality) STEEL PLATE CARBON If any of fields 1 to 17 are included on an attached commercial invoice, check this box general et acceptable per established in the process of the production of	11 37 -1			US FUN	f settlement - De NDS	evises du pal	ement				
If any of fields I to 17 are included on an attached commercial invoice, check this box STEEL PLATE CARBON If any of fields I to 17 are included on an attached commercial invoice, check this box St tout remedignement relativement aux zones I is 17 figure sur une ou des factures Commercial from the field of a facture commerciale If any of fields I to 17 are included on an attached commercial invoice, check this box St tout remedignement relativement aux zones I is 17 figure sur une ou des factures Commercial from the field of a facture commerciale If any of fields I to 17 are included on an attached commercial invoice, check this box St tout remedignement relativement aux zones I is 17 figure sur une ou des factures Commercial from thore No. In Yel de I facture commerciale If any of fields I to 17 are included on an attached commercial invoice, check this box St tout remedignement relativement aux zones I is 17 figure sur une ou des factures Commercial from thore No. In Yel de I facture commerciale If any of fields I to 17 are included on an attached commercial invoice, check this box St tout remedignement relativement aux zones I is 17 figure sur une ou des factures Commercial from thore No. In Yel de I facture commerciale If any of fields I to 17 are included in field I indicate amount. St comprise dans I to tol a la zone I 7, precises: If included in field I 7 indicate amount. Si compris dans I to tol a la zone I 7, precises: In an included I indicate amount. Si compris dans I to tol a la zone I 7, precises: In a construction, exection and assembly incurred after importation in the Canada Les faits de transport, depenses at assurances and insurance from the place of direct shipment to Canada Les cofts de construction, exection and assembly incurred after importation in the Canada Les cofts de construction, exection and assembly incurred after importation in the Canada Les cofts de construction, depense at assurances jusqu'au point d'expédition directe vers io Canada Les cofts de construction, depense de	of	uescription and characteristics to great a	(minliter)	1	(state unit)	Selling p	; price - Prix de vente			
Commercials c-latachees, cochez cette case Commercial Invoice No. / N° de la facture commerciale Net44,107 Gross - Bruk44,107 Gross - Gross - Bruk44,107 Gross - Bruk4	Nombre de colis 3	generale et caracteristiques, p. ex. classe.	qualité)		(précisez l'un	ité) 1	Prix unitaire 4901.00	14,	703.00		
19. Exporter's name and address (if other than vendor) Nom et adresse de l'exportateur (s'il differe du vendeur) 20. Originator (name and address) - Expéditeur d'origine (nom et adresse) American Alloy Steel 650 Harbor Way Rome, NY 13440 21. CCRA ruling (if applicable) - Décision de l'Agence (s'il y a lieu) 22. If fields 23 to 25 are not applicable, check this box Si les zones 23 à 25 sont sans objet, cochez cette case 23. If included in field 17 indicate amount: Si compris dans le total à la zone 17, précisez: (i) Transportation charges, expenses and insurance from the place of direct shipment to Canada Les frais de transport, dépenses et assurances à partir du point d'expédition directe vers le Canada 24. If not included in field 17 indicate amount: Si non compris dans le total à la zone 17, précisez: (ii) Transportation charges, expenses, and insurance from the place of direct shipment to Canada Les frais de transport, dépenses et assurances à partir du point d'expédition directe vers le Canada 25. Check (if applicable): Cochez (s'il y a lieu): (ii) Tonsportation charges, expenses, and insurance from the place of direct shipment to Canada Les frais de transport, dépenses et assurances jusqu'au point d'expédition directe vers le Canada (iii) Amounts for commissions other than buying commissions Les commissions autres que celles versées pour l'achat (iii) Amounts for commissions other than buying commissions Les commissions autres que celles versées pour l'achat (iii) Export packing Le coût de l'emballage d'exportation (iii) Export packing Le coût de l'emballage d'exportation	commerc	riseignement relativement aux zones 1 à 17 figure ciales ci-attachees, cochez cette case	sur une ou des factures	-				Total de la			
20. Originator (name and address) - Expéditeur d'origine (nom et adresse) American Alloy Steel 650 Harbor Way Rome, NY 13440	Commen	cial invoice No. / N° de la facture commerciale									
22. If fields 23 to 25 are not applicable, check this box Si les zones 23 à 25 sont sans objet, cochez cette case 23. If included in field 17 indicate amount: Si compris dans le total à la zone 17, précisez: (i) Transportation charges, expenses and insurance from the place of direct shipment to Canada Les frais de transport, dépenses et assurances à partir du point d'expédition directe vers le (ii) Costs for construction, erection and assembly incurred after importation into Canada Les coûts de construction, d'érection et d'assemblage après importation au Canada Les coût de l'emballage d'exportation (iii) Export packing Le coût de l'emballage d'exportation 24. If not included in field 17 indicate amount: Si non compris dans le total à la zone 17, précisez: (i) Transportation charges, expenses, and insurance from the place of direct shipment to Canada Les frais de transport, dépenses et assurances jusqu'au point d'expédition directe vers le Canada (ii) Costs for construction, erection and assembly incurred after importation into Canada Les coûts de construction d'érection et d'assemblage après importation au Canada (iii) Amounts for commissions other than buying commissions Les commissions autres que celles versées pour l'achat (iii) Export packing Le coût de l'emballage d'exportation (iii) Export packing Le coût de l'emballage d'exportation 25. Check (if applicable): Cochez (s'il) y a lleu): (i) Royalty payments or subsequent proceeds are paid or payable by the purchaser Des redevances ou produits ont été ou seront versés par l'acheteur (ii) Royalty payments or subsequent proceeds are paid or payable by the purchaser Des redevances ou produits ont été ou seront versés par l'acheteur (iii) The purchaser has supplied goods or services for use in the production of these goods L'acheteur a fourni des marchandises ou des services pour la production de ces marchandises	19. Exporter' Nom et a	s name and address (if other than vendor) dresse de l'exportateur (s'il differe du vendeur)		American A 650 Harboi	Uloy Steel r Way	i		et adresse)			
23. If included in field 17 indicate amount: Si compris dans le total à la zone 17, précisez: (i) Transportation charges, expenses and insurance from the place of direct shipment to Canada Les frais de transport, dépenses et assurances à partir du point d'expédition directe vers le Canada (ii) Costs for construction, erection and assembly incurred after importation into Canada Les coûts de construction, d'érection et d'assemblage après importation au Canada Les coûts de construction, d'expédition directe vers le character d'assemblage après importation Le coût de l'emballage d'exportation 24. If not included in field 17 indicate amount: Si non compris dans le total à la zone 17, précisez: (i) Transportation charges, expenses, and insurance from the place of direct shipment to Canada Les frais de transport, dépenses et assurances jusqu'au point d'expédition directe vers le Canada (ii) Amounts for commissions other than buying commissions Les commissions autres que celles versées pour l'achat (iii) Amounts for commissions other than buying commissions autres que celles versées pour l'achat (iii) The purchaser has supplied goods or services for use in the production of these goods L'acheteur a fourni des marchandises ou des services pour la production de ces marchandises	21. CCRA ruli	ing (if applicable) - Décision de l'Agence (s'il y a li	oul	22. If fields 23 to	25 are not appl	icable, chec	k this box	XI.			
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(ii) Costs for construction, erection and assembly incurred after importation into Canada Les coûts de construction , d'érection et d'assemblage après importation au Canada Les coûts de construction au Canada Les coûts de construction au Canada Les commissions autres que celles versées pour l'achat (ii) The purchaser has supplied goods or services for use in the production of these goods L'achateur a fourni des marchandises ou des services pour la production de ces marchandises	(i) Transpor from the Les frais à partir	rtation charges, expenses and insurance e place of direct shipment to Canada de transport, dépenses et assurances	(i) Transportation charges, ex- from the place of direct shingless that the place of direct shingless that the place of direct ships that the place of the place	kpenses, and insu ipment to Canad enses et assuran	urance a	(i) Royal are p Des r	ty payments or sub aid or payable by the	ne purchasei uits ont été (r		
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			Le coût de l'emballage d'ex	portation		ou des	services pour la pr	oduction de	ces		

UNITED STATES-MEXICO-CANADA AGREEMENT (USMCA)

CERTIFICATE OF ORIGIN

raine para ta type.)			
CERTIFIER NAME AND ADDRESS:	2. EXPORTER NAME AND ADDI	RESS:	
PATTI KEYES	AMERICAN ALLOY STEEL, II	VC.	
650 HARBOR WAY	650 HARBOR WAY		
ROME, NY 13440	ROME, NY 13440		
DIRECT TEL: 315-371-9058	TEL: 800-325-2479		
EMAIL: PAITIGAASTEEL.COM	TAX IDENTIFICATION NUMBER	R: 1-74-16883	298-5
3. PRODUCER NAME AND ADDRESS:	4. IMPORTER NAME AND ADD	RESS:	
Mittel, Coatesville, PA	INUKSHUK Construction 1869 Upper Water Struction Halifax, NS B3J 155 Canada	reet Suite	AH202
TEL: N/A EMAIL:N/A	TEL: N/A EMAIL:	N/A	
TAX IDENTIFICATION NUMBER: N/A	TAX IDENTIFICATION NUMBER	R: N/A	
5.DESCRIPTION OF GOOD(S): STEEL, PLATE	6.H.S.TARIFF	7.PREFERENCE	10.COUNTRY OF ORIGIN
S/O# 677328 PO# 341-1001-NY	CLASSIFICATION NUMBER	CRITERION	
Item 1, Qty 3, ½ X 96 X 480	7225.40/0000	В	USA
Item 2, Qty 5, 3/8 X 96 X 480	26		
1			
			100
*			
I CERTIFY THAT:		VOTE X 10 TO	
-THE GOODS DESCRIBED IN THIS DOUCLMENT QUALIFY AS ORIGINATING	TAPO TETT TETTATA SERVINA CANADA	יי לייניים נגד חווים	YYRANII TO URITH ALE
-THE GOODS DESCRIBED IN THIS DOCUMENT QUALIFY AS CREGINATING ACCURATE. I ASSUME RESPONSIBILITY FOR PROVING SUCH REPRESENTAL AVAILABLE DURING A VERIFICATION VISIT, DOCUMENTATION NECESSARY	TONS AND AGREE TO MAINTAIN	AND PRRESENT	UPON REQUEST OR TO MAKE
-THIS CERTIFICATE CONSISTS OF PAGES, INCLUDING ALL ATTACHM	ENIS.		
1. AUTHORIZED SIGNATURE: Path Negs	COMPANY: AMERICAN ALI	OY STEEL, .	INC.
NAME (PRINT OR TYPE): PATTI KEYES	TITLE: Ass't Traffic	Manager	
DATE: 3/26/21 TELEPHONE: 315 37	1-9058 FAX	315-371-908	39



AMERICAN ALLOY STEEL, INC.

6230 N. HOUSTON ROSSLYN ROAD HOUSTON, TEXAS 77091

Phone: 713-462-8081 Fax: 713-462-8209

M.T.R. COVER SHEET

03/26/2021

Customer Name

: INUKSHUK CONSTRUCTION LIMITED

Control Number: 1090228

Address

City, State Zip

: HALIFAX, NS B3J 1S9

Queued By

: Alex Garza

Attention

: M.LOSIER

Page Number : 1

Total Pages

Phone Number

: 1-902-429-0272

Fax Number

: 1-902-429-7762

Reference Number: 677328

Notes 1

: P.O. NO. 341-1001-NY

THE INFORMATION YOU REQUESTED IS ATTACHED. THANK YOU FOR YOUR BUSINESS!

AASI PLATE NUMBER	HEAT # / SLAB #	MILL	
5233529	813P63640 S031720	ARCELORMITTAL	
5233530	813P63640 S031719	ARCELORMITTAL	
5233531	813P63640 S031720	ARCELORMITTAL	
5233523	812P33310 S031717	ARCELORMITTAL	
5233524	812P33310 S031718	ARCELORMITTAL	
233526	812P33310 S031718	ARCELORMITTAL	
233527	812P33310 S031718	ARCELORMITTAL	
233528	812P33310 S031717	ARCELORMITTAL	

AMERICAN ALLOY STEEL, INC. 650 Harbor Way ROME, NY 13440 PHONE (315) 371-9055 FAX (315) 336-3529

______ PACKING LIST

PACKING LIST NO 710944 S/O NO 677328 DATE: 03/29/2021 SOLD TO: 308500 PHONE: 1-902-429-0272 SHIP TO: 3 INUKSHUK CONSTRUCTION LIMITED TECHFORM-MONTAL 1869 UPPER WATER STREET SUITE AH202 3139 BOUL DES ENTREPRISES HALIFAX, NS B3J 1S9 TERREBONNE, QC J6X 4J9 CUSTOMER BUYER NAME: M.LOSIER PHONE NO: 1-902-429-0272 _______ CUST PO NUMBER FOB POINT --- SHIP VIA -- SHIPPING REF TERMS DATE REQ 341-1001-NY DELIVERED ITM PPD 04/06/2021 1 SET OF MTRS IS REQUIRED WITH SHIPMENT LN# ITM QTY THKNSS MATERIAL/ITEM DESCRIPTION UNT WGT EXT WGT --- --- ----ASME SA 516 GRADE 70, KILLED FINE GRAIN, NORMALIZED _____ 1 1 3 1/2" 96" X 480" 6534 19602 2 5 3/8" 96" X 480" 4901 24505 Total Pieces on this Packing List Total Weight on this Packing List 44107

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

S.O.#: 677328

AA PL#: 5233529

1 (1 PC) 1/2" X 96" X 480"

ArcelorMittal Burns Harbor Plate

US HWY 12 Surns Harbor, Incliana

QUALITY ASSURANCE
REPORT OF TEST AND ANAYLSES

DATE SHOPPED CAR OR VEHICLE NO SHIPMENT NO 803-66404 11-13-20 CSS-CEGO-CSXT-UTICALMIC 007085 AMERICAN ALLOY STERL INC AMERICAN ALLOY STEEL INC PO BOX 40469 THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY ROME NY 13440 THE AND QUANTITY TENSEE THICKNESS WIDTH OR DIA: :: LENGTH WEIGHT INCHES INCHES POUNDS PSI PSI

QUALITY STEEL, MELTED & MANUFACTURED IN THE U. S. A. IN-PLATES - ASTM A516-17 GR 70 PVQ KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASTM A516-17 GR 60 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, ASME SA516 GR 60 PVQ 2019 EDITION, CH-V SA2085 PLT L 15/12 FTLBS AT -50F, VACUUM DEGASSED --- PLT NORMALIZED & COOLED IN STILL AIR --- IN ACCORDANCE WITH HEN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1

NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S)

CO# 125377-NY GH 377-1468A PLATES HEAT TREATED - TEST SPECIMENS ATTACHED & YIELD STRENGTE @ .5% EUL MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER 8031719 813P63640 1 1/2 96 480 6534 52400 .74200 8 30.

N 1650 DEG F -24 MIN (M55)MFST REF#:2

→ 8031720 813P63640 2 1/2 96 480 13068 53800 74400 B 27 N 1650 DEG F - 24 MIN

(M55)MFST REF#:2

Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE

> SHARPY BIPACT
>
> BNERG'S' LIBS SHEAR(%) HEAT LAT. EXP MILS INCHES 813P63640 .500 -30

.500 V FULL L -50 195 156 132

Certified a true copy of the original, retained in our file.

AMERICAN ALLOY STEEL

8 SI Cu MI Cr Mó V 71 AI SI CB N Mn P 813P63640 .16 1.01 .013 .004 .318.218 .17 .03.003.001.002.042.0002 .002.004.003

locatify that the above results are a true and correct copy of extust results contained in becards resistained by Arealonhitte Burns Herbor and are in full compliance with the requirements of the specification ofted above. This less report counct be aboved and must be transmitted brists with any subsequent their party text reports, if required.

FARID HASSANI

N-NORMALDE TEMPERATURE

MAT

BHPLTRPT.TIF

SERVAL NUMBER

5031719

8031720

813P63640

EUPY. QUALITY ASSURANCE

AMERICANA LATE #323

03/26/2021 From: AMERICAN ALLOY STEEL, INC. To: INUKSHUK CONSTRUCTION LIMITED P.O.#: 341-1001-NY

Item: 1 (1 PC) 1/2" X 96" X 480"

S.O.#: 677328

AA PL#: 5233530

ArcelorMittal Burns Harbor Plate CIVALITY ASSURANCE
REPORT OF TEST AND ANAYLSES
DATE SHPPED CAR OR VEHICLE NO. US HWY 12 Surna Harbor, Inclines SHIPMENT NO 803-66404 11-13-20 CSS-CHGO-CSXT-UTICALMIC 007085 AMERICAN ALLOY STEEL INC AMERICAN ALLOY STEEL INC PO BOX 40469 THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY ROME NY . 13440 SIZE AND QUANTITY TENSILE AF FRAC. STRENGTH ELONG. THICKNESS WIDTH OR DIA. LENGTH WEIGHT INCHES INCHES INCHES POUNDS PSI RED. QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. PSI IN - SK SK PLATES - ASTM A516-17 GR 70 PVQ KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASTM A516-17 GR 60 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME EA516 GR 65 PVQ 2019 EDITION, ASME SA516 GR 60 PVQ 2019 EDITION, CH-V SA20S5 PLT L 15/12 FTLBS AT -50F, VACUUM DEGASSED --- PLT NORMALIZED & COOLED IN STILL AIR --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 125377-NY GH 377-1468A PLATES HEAT TREATED - TEST SPECIMENS ATTACHED & YIELD STRENGTE @ .5% EUL MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER S031719 813P63640 1 1/2 96 480 6534 52400 74200 8 N 1650 DEG F -24 MIN (M55)MFST REF#:2 8031720 813P63640 2 1/2 96 480 13068 53800 74400 8 27 N 1650 DEG F - 24 MIN (M55)MFST REF#:2

Q-OUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

CHARPY REPACT
EMERGYET LBS | SHEAR(%) DIR TEST UT.EXP MILE INCHES 8031719 188 126 209 .500 -517 Centred a true copy of the 8031720 813P63640 .500 V FULL L -50 195 156 132 original, retained in our file. AMERICAN ALLOY STEEL

HEAT NUMBER SI CU NI CI MO V TI AU B CO N Sn 813P63640 .16 1.01 .013 .004 .318.218 .17 .03.003.001.002.042.0002 .002.004.003

Lordly that the above results are a true and correct copy of actual results contained in records restrict head by Arceloratitiat Borns Harbor and are in full compliance with the requirements of the specification clear above. "This test report consol be altered and must be transmitted intact with any subsequent third party lest reports. If required. FARID HASSANI PER

BHPLTRPT.TIP

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

S.O.#: 677328

AA PL#: 5233531

Item: 1 (1 PC) 1/2" X 96" X 480"

> ArcelorMittal Burns Harbor Plate REPORT OF TEST AND ANAYLSES US HWY 12 Burns Harbor, Indiana SHPMENT NO. 803-66404 11-13-20 CSS-CHGO-CSXT-UTICALMIC 007085 AMERICAN ALLOY STEEL INC AMERICAN ALLOY STEEL INC PO BOX 40469 THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY **ROME NY 13440** SOE AND CLANTITY THICKNESS WIDTH OR DIA HEAT NUMBER LENGTH WEIGHT INCHES INCERS QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES POUNDS PST 8 8 PLATES - ASTM A516-17 GR 70 PVQ KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASTM A516-17 GR 60 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, ASME SA516 GR 60 PVQ 2019 EDITION, CH-V SA20S5 PLT L 15/12 FTLBS AT -50F, VACUUM DEGASSED --- PLT NORMALIZED & COOLED IN STILL AIR --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 125377-NY GH 377-1468A PLATES HEAT TREATED - TEST SPECIMENS ATTACHED & YIELD STRENGTE @ .5% EUL MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER S031719 813P63640 1 1/2 96 480 6534 52400 .74200 8 30 N 1650 DEG F -24 MIN (M55)MFST REF#:2

5031720 813P63640 2 1/2 96 480 13068 53800 74400 8 27 N 1650 DEG F - 24 MIN (M55)MFST REF#:2

Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

ENERGY T LES SERIAL NUMBER HEAT' NUMBER THICKNESS INCHES LAT. EXP MILS 8031719 813P63640 -300 166 FILL ~50 Certified a true copy of the 8031720 813P63640 .500 V FULL L -50 195 156 132 original, retained in our file. AMERICAN ALLOY STEEL

CHEMICAL ANALYSIS S SI CU MS C7 M9 V TI AL 8 Cb 813P63640 .16 1.01 .013 .004 .318.218 .17 .03.003.001.002.042.0002 .002.004.003

I certify that the above results are a true and correct copy of actual results contained in records creintained by Arcelonkittal Burna Harbor and are in full complete requirements of the specification cited above. This test report connoi be attended and must be transmitted intact with any subsquent fixed party test reports, if re-

STOPPORT TREESEN PER MWT

BHPLTRPT.TIF

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

S.O.#: 677328

2 (1 PC) 3/8" X 96" X 480"

AA PL#: 5233523

ArcelorMittal Burns Harbor Plate COMPANY DESTRUCTION OF THE PROPERTY OF THE PRO US HWY 12 Burns Herbor, Indiana 803-66404 AMERICAN ALLOY STEEL INC PO BOX 40469 HOUSTON TX . 77240-0469 650 HARBOR WAY . ROME NY 13440 THICKNESS WETH OR DA. LE LENGTH WEIGHT' INCHES INCHES INCHES POUNDS PSI QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. PLATES - ASTM A516-17 GR 70 PVQ KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASTM A516-17 GR 60 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, ASME SA516 GR 60 PVQ 2019 EDITION, CH-V SA2085 PLT L 15/12 FTLES AT -50F; VACUUM DEGASSED --- PLT NORMALIZED & COOLED IN STILL AIR --- IN ACCORDANCE WITE EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 125377-NY GH . 377-1468 PLATES HEAT TREATEDUS TEST SPECIMENS ATTACHED & VIELD STRENGTH . 5% EUL CONTROL MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER: S031717 812P33310 3 3/8 96 480 14703 55100 76800 8 25 N 1650 DEG F - 18 MIN (MS5)MFST REF#:1 8031718 812P33310 3 3/8 96 480 14703 53700 75500 8 29 N 1650 DEG F - 18 MIN (M55)MFST REF#:1

Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

| SERIAL | PAT | HEAT | HAND | BENO | THOCKNESS | TYPE | SZE | DIR | TENT | TEN

AMERICAN ALLOY STEEL

Lordfly that the above results are a line and consect copy of actual results contained in records methalised by Arestraktinal Burns Harbor and are in full compliance with the magnitude results of the specification chied above. This lost report connot be altered and must be treasmitted brack with any subsequent thint percy lead reports, if required.

BHPLTRPT.TIF

SUPV. QUALITY ASSURANCE

FARID HASSANI PER MOT

"ATE #5234523

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

(M55)MFST RRF#:1

S.O.#: 677328

AA PL#: 5233524

Item: 2 (1 PC) 3/8" X 96" X 480"

ArcelorMittal Burns Harbor Plate CHALITY ASSURANCE REPORT OF TEST AND ANALYSISS DATE SHIPPED SHIPMENT NO 803-66404 CAR OR VEHICLE NO 11-13-20 CSS-CEGO-CSXT-UTICALMIC 007085 : AMERICAN ALLOY STEEL INC AMERICAN ALLOY STEEL INC PO BOX 40469 THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY ROME NY 13440 SIZE AND CHANTITY YELD TENSILE AFFRAC. PORT STRENGTH ELONG. THICKNESS WITH OR DIA. LENGTH WEIGHT INCHES INCHES INCHES POUNDS PSI PSI IN & & QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. PLATES - ASTM A516-17 GR 70 PVQ KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASTM A516-17 GR 60 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, ASME SA516 GR 60 PVQ 2019 EDITION, CH-V SA2085 PLT L 15/12 FTLBS AT -50F, VACUUM DEGASSED --- PLT NORMALIZED & COOLED IN STILL AIR --- IN ACCORDANCE WITE EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 125377-NY GH 377-1468 July 1.47. PLATES HEAT TREATED TEST SPECIMENS ATTACHED & YIELD STRENGTH @ .5% EUL MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER. 812P33310 3 3/8 96 480 14703 55100 76800 8 .25 N 1650 DEG F - 18 MIN

S031718 812P33310 3 3/8 96 480 14703 53700 75500 8 29 N 1650 DEG F - 18 MIN (M55)MFST REF#:1

O-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

EMERGAT LIBS EMEAR(S) DE TEST THICKNESS LAT. DO MILE 8031717 -50 5031718 812P33310 Certified a true copy of the .375 V 3/4 L -50 99 96 132 original, retained in our file.

AMERICAN ALLOY STEEL

HEAT NUMBER S SI Cul No Cr Mo V TI AI B C\$ 812P33310 .16 1.05 .012 .004 .348.214 .17 .03.003.001.002.040.0002 .002.004.002

I certify that the above results are a true and correct copy of actual assults contained in records maintained by Arcelonistial Burns Harbor and are in full compliance with the recurrence of the specification clad above. This test report connot be attered and must be branchited intest with any subsquared that party test reports. If required FARID HASSANI PER



03/26/2021 From: AMERICAN ALLOY STEEL, INC. To: INUKSHUK CONSTRUCTION LIMITED P.O.#: 341-1001-NY S.O.#: 677328 AA PL#: 5233526 2 (1 PC) 3/8" X 96" X 480" Item:

ArcelorMittal Burns Harbor Plate CUALITY ASSURANCE
REPORT OF TEST AND ANAYLESS

DATE SHIPPED CAR OR VEHICLE ND. US HWY 12 Burns Herbor, Indiana BHIPMENT NO 803-66404 11-13-20 CSS-CEGO-CSXT-UTICALMIC 007085 . AMERICAN ALLOY STEEL INC AMERICAN ALLOY STEEL INC PO BOX 40469 THEIR SIDING HOUSTON IX 77240-0469 650 HARBOR WAY ROME NY 13440 THICKNESS WIDTH OR DIA LENGTH YELD TENSILE:
POWT STRENGTH WEIGHT INCHES INCHES INCHES POUNDS PSI PSI IN QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. * * PLATES - ASTM A516-17 GR 70 PVQ KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASTM A516-17 GR 60 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, ASME SA516 GR 60 PVQ 2019 EDITION, CH-V SA20S5 PLT L 15/12 FTLBS AT -50F, VACUUM DEGASSED --- PLT MORMALIZED & COOLED IN STILL AIR --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) PLATES HEAT TREATED := TREST SPECIMENS ATTACHED & VIELD STRENGTH @ .54 EUL ... MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER 8031717 812933310 3 3/8 96 480 14703 55100 76800 8 25 N 1650 DEG F -18 MIN (M55)MFST REF#:1 812P33310 3 3/8 96 480 14703 53700 75500 8 29 N 1650 DEG F - 18 MIN (M55)MFST REF#:1

CHOUSENCH TEMPERATURE			
-	 T-TEMPER TEMPERATURE	M MODILLA POR TON OR	
		N-NORMALDE TEMPE	KATURE

SERIAL NUMBER	PAT NO.				BEND	THCHES	TYPE	8ØE	DIR TEST	ENERG	al ibe	SHEAR(%)	LAT. EXP MILS
S031717 S031718			P333 P333			.375	v	3/4		103	103 130 96 132	original, reta	true copy of the sined in our file. ALLOY STEEL
HEAT IS SINTO	-		,				CHE	hCAL AND	SI VER		·		
· mari - rompen		C	\$85	P	8	\$1 C							MOUADO
312P3331	0	16	1.05 .0	.012	.004	.348.2	14	17	.03.003	.001	.002.04	0.0002 .002	N 80 GRAN 0775

Locatify that the above reads are a true and correct copy of actual courts contributed in records analysis and the specification characteristic and are in full compliance with the requirements of the specification characterist report connect to attend and must be transmitted intact with any subsquarit early party test reports. If regulated.

FARTID HASSANT

PER

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

S.O.#: 677328

AA PL#: 5233527

Item: 2 (1 PC) 3/8" X 96" X 480"

> ArcelorMittal Burns Harbor Plate CUALITY ASSURANCE
> REPORT OF TEST AND ANAYLISES
> DATE SHIPPED CAR OR VEHICLE NO

US HWY 12 Burns Histor Inches

803-66404 11-13-20 CSS-CHGO-CSXT-UTICALMIC 007085 AMERICAN ALLOY STEEL AMERICAN ALLOY STEEL INC PO BOX 40469 THEIR SIDING HOUSTON TX . 77240-0469 650 HARBOR WAY ROME NY 13440 SCE AND CHANTTY . THICKNESS WIDTH OR DIA: LENGTH WEIGHT INCHES INCHES POUNDS PSI * *

QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. PLATES - ASTM A516-17 GR 70 PVQ KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASTM AS16-17 GR 60 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, ASME SA516 GR 60 PVQ 2019 EDITION, CH-V SA2085 PLT L 15/12 FTLBS AT -50P, VACUUM DEGASSED --- PLT NORMALIZED & COOLED IN STILL AIR --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S)

CO# 125377-NY GH 377-1468 PLATES HEAT TREATED - TEST SPECIMENS ATTACHED & VIELD STRENGTH @ .5% EUL MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER 812P33310 3 3/8 8031717 96 480 14703 55100 76800 8 . 25

(M55)MFST REF#:1

N 1650 DEG F -18 MIN

≥8031718 812P33310 3 3/8 96 480 14703 53700 75500 8 29 N 1650 DEG F - 18 MIN (M55)MFST REF#:1

Q-QUENCH TEMPERATURE

T-TEMPER TEMPERATURE

N-NORMALIZE TEXPERATURE

SERIAL NUMBER	PAT	HEAT	HARD	1		-						CHARP	Y EMPAS	77	-			
	NO.	NUMBER	SHIN	BEND	INCHES	TYPE	SIZE	מם דו	MS.	EMERGY	T LB	8		SHEAR(%)	LAT. E	œ k	ILS
3 031717 3031718		812 2333 812 233 3			.375	V	3/4	L	-50 -50	103 99	103 : 96 :		CE				4 .	i the

AMERICAN ALLOY STEEL

	1												de B	•		Bailen.	1
HEAT NUMBER	CHEMICAL AVALYBIE														T. 1000000		
	C	Mh	P	S	8	Cu	104	Ď,	Mar	1 1/		1 A1	I			1	GRAIN
812233310	7.6	7 05	013	004	240					. ,	11	A	В	02	N	5n	BIZE
812P33310		2.03	· CTS	.004	. 545	.214	.17	.03	3.003	3.003	L.00	2.04	0.0002	.002	2.00	4.00	2

Loarlify first the above results are a true and correct copy of actual results coolstined in records matchined by Arcelonistic Burns History and are in full compliance with the requirements of the spacification died above. This test report consort he attend and must be transmitted intact with any subsquaret third party feet reports, if required.

BHPLTRPT.TIF

BUPV. QUALITY ABSURANCE

FARID HASSANI PER MOT

LATE TO SE

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

S.O.#: 677328

AA PL#: 5233528

Item: 2 (1 PC) 3/8" X 96" X 480"

ArcelorMittal Burns Harbor Plate

US HWY 12 Burns Harbor, Indiana

QUALITY ASSURANCE
REPORT OF YEST AND ANAYLSES
DATE SHIPPED 869MENT NO. 803-66404 11-13-20 CSS-CHGO-CSXT-UTICALMIC 007085 : AMERICAN ALLOY STEKL INC AMERICAN ALLOY STEEL INC PO BOX 40469 THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY **ROME NY 13440** SIZE AND QUANTITY YIELD POINT THICKNESS WIDTH OR DIA SERIAL NUMBER HEAT NUMBER ... LENGTH WEIGHT RED. INCHES INCHES INCHES POUNDS PSI PSI IN 8 8

QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. PLATES - ASTM A516-17 GR 70 PVQ KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASTM A516-17 GR 60 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, ASME SA516 GR 60 PVQ 2019 EDITION, CH-V SA20S5 PLT L 15/12 FTLBS AT -50F, VACUUM DEGASSED --- PLT NORMALIZED & COOLED IN STILL AIR --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1

NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 125377-NY GH 377-1468

PLATES HEAT TREATED - TEST SPECIMENS ATTACHED & YIELD STRENGTE @ .5% BUL MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER 9031717 812P33310 3 3/8 96 480 14703 55100 76800 8 25

N 1650 DEG F -

(M55)MFST REF#:1

812P33310 3 3/8 5031718 96 480 14703 53700 75500 8 29 N 1650 DEG F - 18 MIN (M55)MFST REF#:1

18 MIN

Q-QUENCH TEMPERATURE

T-TEMPER TEMPERATURE

N-NORMALIZE TEMPERATURE

SERIAL	PAT	HEAT	12200	1							PY MPAC	T	 	************	
	NO.	NUMBER	HARD BHN	BEND	INCHES	TYPE	BIZE	DE TEST	BERGAFT.	LBS	8	SHEAR(%)	 LAT. E	P 25	ILS
8031717 ¹ 8031718		812P333 812P333		1	.375 .375	V	3/4	L -3	103 10 99 9	3 130 6 132	Ce	rified ginal,			

AMERICAN ALLOY STEEL 1 12/17/2020

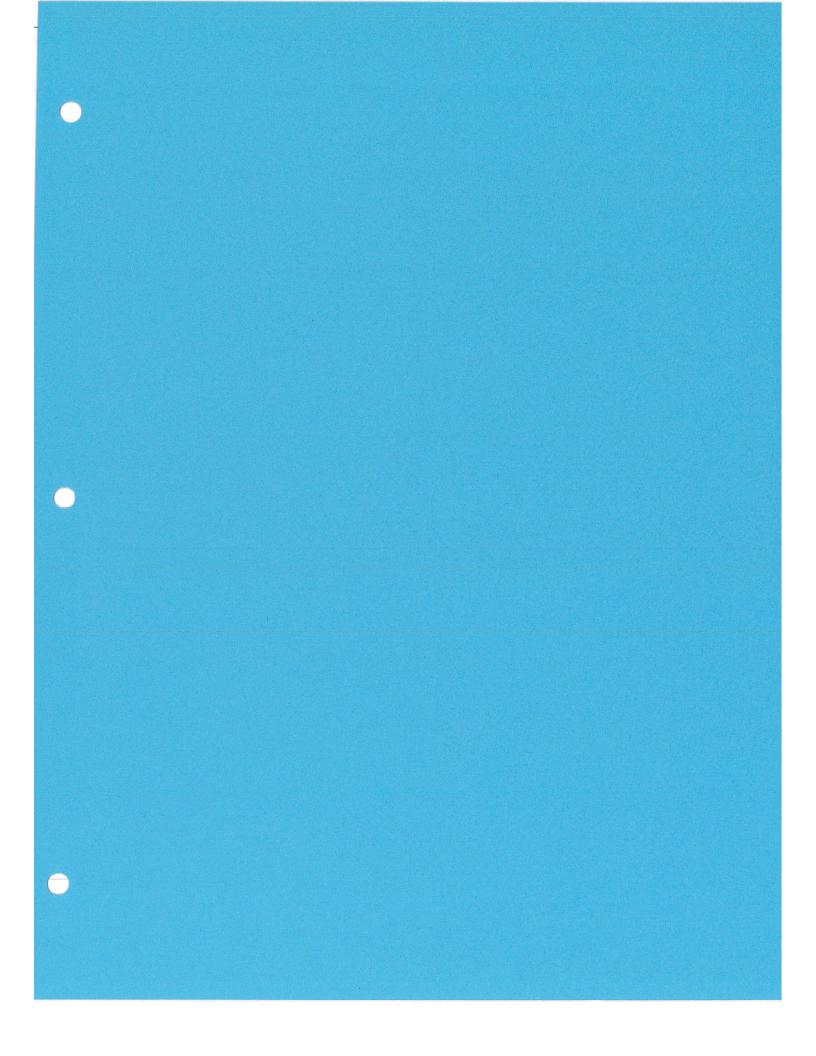
HEAT NUMBER							CHEMICAL	AHALYE	Ŕ				***************************************				7
	C	Ma	Р	8	SI	Cu	NI	G	Мо	v	77	A)	-	1 ~	T	T	BRAIN
812022210	16	1 00	050	004	240			1		-		1 70 1	- 6	1 08	_ ^	i sin	SIZE

12P33310 .16 1.05 .012 .004 .348.214 .17 .03.003.001.002.040.0002 .002.004.002

Lexitly that the above results are a true and correct copy of actual results contained in records matriabled by Anodorikttel Burns Horbor and are in full compliance with the requirements of the specification cited above. This test report cornect be aftered and must be transmitted intact with any subsequent third party test reports, if required.

FARID HASSANI MAT

BHPLTRPT,TF



Canada Customs Agence des douanes and Revenue Agency et du revenu du Canada

Loud#6

1888 T 1898	and Revenue Agency et du re	evenu du Canada CA	ANADA CUST	FOME TAXA	OICE	" WIV C	IV	/INH #U			
57		FACTUR	E DES DOUA	NES CANA	ADIENNE:	5	Pa	ge 1 of 1			
Am	ame and address) – Vendeur (nom et adresse erican Alloy Steel)	2. Date of d	lirect shipment	to Canada - D	ate d'expédition di	recte vers le Ca	de			
650 Por	Harbor Way		0///21								
Tel:	ne, NY 13440 : (800) 231-3502 Fax: (315)	371 0000	Autres ré	ferences (includ	e purchaser's re le n° de con	order no.) nmande de l'achete	SO#67'	7220			
-	(name and address) - Destinataire (nom et a		FU#341	-1001-NY			our 30#07	/328,			
		auresse)	5. Purchaser Nom et ac	r's name and ac dresse de l'ache	ldress (if other	than consignee) re du destinataire)					
lech	form-Montal		America	an Alloy S	Steel	o ou ocsanaane)					
Terre	Boul Des Entreprises ebonne, QC J6X 4J9		650 Harbor Way Rome, NY 13440								
Cana	ida		Rome, I	NY 1344(J						
CII	CTOMC C		6. Country of USA	transhipment -	- Pays de trans	bordement					
Pho	STOMS Seamont Brokerag one 514-931-0306	е	USA								
	x 514-363-5564			origin of goods		IF SHIPMENT INC	I INCLUDES GOODS OF DIFFERENT				
			Pays d'orig	ine des marcha	ndises	COMPREND DES N	FITEMS IN 12. SI MARCHANDISES I	L'EXPEDITION			
I. Transportation	on: Give mode and place of direct shipment	to Canada				DIFFERENTES, PRI	ECISEZ LEUR PRO	OVENANCE EN 12			
Transport: Pr	recisez model et point d'expedition directe v	ers le Canada	(i.e. Sale, co	of sale and terr	nment leacod	/ see shoop					
			(p. ex. vente	de vente et mod	talities do nai	ement location de march	nandises, etc.)				
			SALE								
[11.55]			US FUI	of settlement - I NDS	Devises du pal	ement					
11. Number of packages	 Specification of commodities (kind of padescription and characteristics, i.e., graphs) 	ackages, marks and numbers, gene ad,e quality)	eral	13. Quantity (state un		Selling	price - Prix de v	vente			
Nombre de colis	générale et caractéristiques, p. ex. class	is, marques et numéros, descriptio se, qualité)	n	Quantité (précisez l'u		4. Unit Price	15. T	`otal			
14	STEEL PLATE CARB	ON		EACH	ince)	Prix unitaire 2255.00		70.00			
				***************************************	'	2233.00					
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If any of fields 1	to 17 are included on an attached commercianement relativement	cial invoice, check this have									
commercial	es ci-attachees, cochez cette caso	ure sur une ou des factures	_	16.	Total Weight -	Poids Total	17. Invoi				
Commercial	Invoice No. / N° de la facture commerciale			Ne45,738	Gro	200 -	- fac31,5				
19 Evporter's n	ame and address (if other than vendor)			Ne4J,/30	Bn	£45,738					
Nom et adres	ame and address (if other than vendor) sse de l'exportateur (s'il differe du vendeur)		20. Originator (n	ame and addre	ss) - Expédite	ır d'origine (nom e	et adresse)				
			American A 650 Harbor	May Steet							
21 CCRA ruling	(if applicable) - Décision de l'Agence (s'il y a		Rome, NY 1	13440							
- Color runny	or applicable; - Decision de l'Agence (s'il y a	ı lieu)	22. If fields 23 to	25 are not app	licable, check	this box	6				
23. If included in Si compris da	field 17 indicate amount: ns le total à la zone 17, précisez:	24. If not included in field 17 i	ndicate amount.	3 à 25 sont san		f applicable):					
(i) Transportati	on charges expenses and incurren	51 non compris dans le tota	al à la zone 17, pré		Cochez	(s'il y a lieu):					
from the bia	ice of direct shipment to Canada transport, dépenses et assurances	(i) Transportation charges, of from the place of direct si	ninmont to Conna		(i) Royalty	payments or subs	sequent procee	eds			
à partir du p Canada	point d'expédition directe vers le	Les frais de transport, déj jusqu'au point d'expéditio	nancac of accuracy		Des re	id or payable by the devances ou produ versés par l'achet	its ont été ou	ĺ			
				-20,000	Serone	_	eur				
(ii) Costs for con	struction, erection and assembly	(ii) Amounts for commissions commissions	other than buying	1		u					
Les coûts de	er importation into Canada	Les commissions autres que pour l'achat	ue celles versées								
d'assemblage	e après importation au Canada	podrrachat			(ii) The pur	chaser has supplie for use in the pro	d goods or				
		(iii) Export packing			goods L'achete	eur a fourni des ma	rchandicoc				
Le coût de l'	ng emballage d'exportation	Le coût de l'emballage d'e	exportation		ou des s marchar	ervices pour la pro	duction de ces	;			
		S									
						J		Y THE STATE OF THE			
Awa											

UNITED STATES-MEXICO-CANADA AGREEMENT (USMCA)

CERTIFICATE OF ORIGIN

(Please print or type.)		- G - L	1
1. CERTIFIER NAME AND ADDRESS:			
PATTI KEYES	2. EXPORTER NAME AND AD		
650 HARBOR WAY	AMERICAN ALLOY STEEL,	INC.	
ROME, NY 13440	650 HARBOR WAY		
DIRECT TEL: 315-371-9058	ROME, NY 13440		
EMAIL: PATTIGAASTEEL.COM	TEL: 800-325-2479		
PAITICAASTEEL.CM			
3. PRODUCER NAME AND ADDRESS:	TAX IDENTIFICATION NUMB	ER: 1-74-1688	398-5
Mittel, Coatesville, PA	4. IMPORTER NAME AND AD	DRESS:	
Toddesville, PA	Indukshuk Construc 1869 Upper Water St. Halifax, NS B3J 1S. Canada	root Cirita	ed AH202
TEL: N/A EMAIL:N/A	TEL: N/A EMAIL:		
TAX IDENTIFICATION NUMBER: N/A			
5.DESCRIPTION OF GOOD(S): STEEL PLATE	TAX IDENTIFICATION NUMBE	R: N/A	
0/0// ======	6.H.S. TARIFF	7.PREFERENCE	10. COUNTRY OF ORIGIN
10# 341-1001-NY	CLASSIFICATION NUMBER	CRITERION	
tem 5, Qty 14, ¼ X 96 X 480	7225.40/0000	В	USA
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	Alan Aria		
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RTIFY THAT: GCODS DESCRIBED IN THIS DOUCLMENT QUALIFY AS ORIGINATING RATE. I ASSUME RESPONSIBILITY FOR PROVING SUCH REPRESENTAT LABLE DURING A VERTICATION LIGHT	AND THE INFORMATION CONTAINED	IN THIS DOOD	MENT IS TRUE AND
VISIT, DOCUMENTATION NECESSARY	TO SUPPORT THIS CERTIFICATION	D PRRESENT UP	ON REQUEST OR TO MAKE
S CERTIFICATE CONSISTS OF PAGES, INCLUDING ALL ATTACHM	EMIS.	***	
AUTHORIZED SIGNATURE: Patt Non	COMPANY: AMERICAN ALLOY	ביין ביין	~
(PRINT OR TYPE): PATTI KEYES		***************************************	
:: 5/7/21 TELEPHONE: 315 371-	TITIE: Ass't Traffic Ma		
- JIJ 3/1·	FAX: 315-	-371-9089	



AMERICAN ALLOY STEEL, INC.

6230 N. HOUSTON ROSSLYN ROAD

HOUSTON, TEXAS 77091

Phone: 713-462-8081 Fax: 713-462-8209

M.T.R. COVER SHEET 05/10/2021

Customer Name

: INUKSHUK CONSTRUCTION LIMITED

Control Number: 1093974

Address

Queued By

City, State Zip

: HALIFAX, NS B3J 1S9

: Alex Garza

Attention

: M.LOSIER

Page Number : 1 Total Pages : 15

Phone Number

: 1-902-429-0272

Fax Number : 1-902-429-7762

Reference Number: 677328

Notes 1

: P.O. NO. 341-1001-NY

THE INFORMATION YOU REQUESTED IS ATTACHED. THANK YOU FOR YOUR BUSINESS!

AASI PLATE NUMBER	HEAT # / SLAB #	MUI
5234102 5234105 5238543 5238544 5238545 5238546 5238547 5238548 5238549 5238550 5238551 5238552 5238553 5238553	812P32400 S650601 812P34690 S650613 811S10670 T650947 811S10670 T650947 821S10640 T650946 821S10640 T650942 821S10640 T650942 821S10640 T650942 811S10640 T650941 811S10640 T650941 811S10640 T650933 821S10630 T650933 821S10630 T651262 821S10630 T651262	ARCELORMITTAL ARCELORMITTAL CLIFFS

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

S.O.#: 677328

Item:

TAG: ROOF

5 (1 PC) 1/4" X 96" X 480"

AA PL#: 5234102

ArcelorMittel Burns Harbor Plate REPORT OF TEST AND ANALESS
DATE SHEPPED CAR OR VEHICLE NO. SHIPMENT NO US HAYY 12 Burns Herbox, Indiana 803-66729 11-26-20 CSS-CEGO-CSXT-UTICALBIC 007012 AMERICAN ALLOY STEEL INC AMERICAN ALLOY STEEL INC PO BOX 40469 HOUSTON TX 77240-0469 TERIR SIDING 650 HARBOR WAY ROME NY 13440 BIZE AND CHIANTITY THICKNESS WIOTH OR DIA LENGTH TENSALE AF FRAC. STRENGTH ELONG. WEIGHT REED, QUALITY STREL MELTED & MANUFACTURED IN THE U. S. A. INCHES . POUNDS PSI PSI IN & & PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX RLD FINE GRAIN PEAC, ASTM A516-17 GR 65 PVQ, ASKE SA516 GR 70 PVQ 2019 EDITION, ASKE SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(E) CO# 125461-NY GH 377-1478 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER 8650601 480 6534 66600 82100 8 23 (M55)MFST REF#:1 52900 72600 8 27 8650602 812932400 2 1/4 96 480 6534 62700 78200 8 25 (M55)MFST REF#:1 54300 74700 8 29 8650603 812P32400 2 1/4 96 480 6534 58700 74600 8 (M55)MFST REF#:1 53200 72100 8 25

Q-CUENCH TEMPERATURE	
	7771071
	T-TEMPER TEMPERATURE
	N-HORIMALIZE TEMPERATURE

SERIAL	PAT	HEAT	HARD	1	T					
NUMBER	NO.	NUMBER	BHN	BEND	INCHES	YPE BIZE	DER TEAR	ENERG T LBS	BHEAR(%)	LAT. EXP MILES
					i i			1 2 3	1 2 3	1 2 1

Certified a true copy of the original, retained in our file. AMERICAN ALLOY STEEL, INC.

Reviewed By: 111/2021 CHEESCAL ARALYSIS Mn P S St Cu MB Cr Rio V 812P32400 .17 1.04 .007 .004 .345.207 .18 .02.005.002.002.040.0002 .002.003.002 Bn GRAIN SIZE

Leading that the above results are a true and correct copy of actual results contained in records moletaked by Ancilor-Mills Burns Nexton and are in full compliance with the requirements of the specification charleshove. This test report correct be affected and must be transmitted intent with any subsequent shart party test reports, if regulated.

PARID EASSANI PER MAT

AMERICAN ALLOY

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY Item:

5 (1 PC) 1/4" X 96" X 480"

TAG: ROOF

SHIPMENT NO. 803-66729

MAGRED

E

S.O.#: 677328

AA PL#: 5234105

19MENT NO 03-66				ArcelorMi REP DATE SHIPPED	ORT OF TEST AND	Harbor Plate			us	HWY 12 Burna	Harbor, Indiana
AME	RICA	N ALLOY : 40469 TX 7724	TEEL 10-04	11-26-	CONTE	SS-CHGO-CSXI AMERICAN A THEIR SIDI 650 HARBOR ROME NY 1	MIC 0	07012 NC			
BERIAL NUMBER	PAT 'NO.'	HEAT NUMBER	HO. PCS.	THICKNESS	SEE AND O		3440 WEIGHT	YIELD POWT	TENSILE STRENGTH	AF FRAC.	RED.

QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES POUNDS PSI PET IN PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX RLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204: 2004 TYPE 3.1

NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 125461-NY GR 377-1478

MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER 3650611 812P34690 2 1/4 96 480 6534 66400 823 5650611 66400 82100 8 24 (M55)MFST REF#:1 53300 73600 8 26 8650612 812P34690 2 1/4 96 480 6534 65300 81500 8 20 (M55)MFST REF#:1 52300 73500 8 26

\$650613 812P34690 2 1/4 96 480 6534 67300 81500 8 21 (MS5)MFST REF#:1 53400 73400 8 27

Q-QUENCH TEMPERATURE

T-TEMPER TEMPERATURE

N-NORWALDE TEMPERATURE

SERIAL NUMBER	PAT NO.	HEAT	HARD	BENO	71000000	1 1		T 1	CHAS	IPY BEPACT	
		INOMBER	BHN		INCHES	TYPE	SIZE	DIR TEST	EMERGY T LES	BHEAR(%)	LAT.EXP MILES
			***************************************		<u> </u>	1			1 2 3	1 2 3	1 0 0

Certified a true copy of the original, retained in our file. AMERICAN ALI DY STEEL, INC. Reviewed By:

CHEMICAL ANALYSIS Mon P S SE CU NE CT MO V TI AI

812P34690 .17 1.04 .011 .004 .331.215 .17 .02.004.002.002.035.0002 .002.004.001

Lossify that the above results are a true and correct copy of actual results contained in records mainterined by ArceionNittel Burne Herbor and are in his corporatements of the specification ofted above. This last report correct be aftered and must be transmitted intent with any subsquare third pany feel reports, if

BHPLTRPT.TIF

SUPV. DUALITY ASSURANCE

FARID HASSANI

MWT

AMERICA

P.O.#: 341-1001-NY

TAG: ROOF

(M55)MFST REF#:1

To: INUKSHUK CONSTRUCTION LIMITED

Item:

5 (1 PC) 1/4" X 96" X 480"

S.O.#: 677328

AA PL#: 5238543

Cleveland-Cliffs Burns Harbor II C

SHIPMENT 304-27	223	N ALLOY		04-03-21	CAR OR VEHICLE NO. CSS-CRGO-CSXT-UTICAIRB 017024
PO I	BOX	40469	STEEL IN	IC	S AMERICAN ALLOY STEEL INC H THEIR SIDING 650 HARBOR WAY ROME NY 13440
SERIAL NUMBER	PAT NO.	HEAT NUMBER	NO. TI	HICKNESS WIDTH	SIZE AND QUANTITY YELD TENSILE AF FRAC. OR DIA LENGTH WEIGHT POINT STRENGTH ELONG, RED.

INCHES INCHES INCHES POUNDS PSI PSI IN % % QUALITY STREL MELTED & MANUFACTURED IN THE U. S. A. PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1

NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665

MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650941 811810640 1 1/4 96 3267 56900 77200 8 25 53900 74600 8 (M55)MFST REF#:1 26 T650947 -> 811s10670 2 1/4 96 480 6534 58000 78700 8 25 73600 8 25 52700 (M55)MFST REF#:1 T650942 821510640 2 1/4 96 480 6534 56200 77600 8 25

Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

SERIAL	PAT	HEAT NUMBER	HARD	BEND						····			NAD	DV SLAC	A/T				
	NO.		BHN		THICKNESS	TYPE	SIZE	DI	TEMP	ENERG	FT	LBS		LLUSSIC	SHE	AR(%)	LAT. E	LAT. EXP MILS	
				L	TWCHES			R	P	1	2	3		1	2	3	1	2	1 3
															7:	420000	-	4	

Certified a true copy of the original, retained in our file. AMERICAN ALLOYSTEEL

54100 74300 8

HEAT NUMBER							CHEMITA	ANAIV	KHE				11	NO.	້)110	141	
HEAT NUMBER	С	Mn	Р	5	Si	Cu	Ni	Cr	Mo	V	Tì	IA	В	Cb	N	Sn	GRAIN	D

811810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006 811810670 .17 1.02 .011 .003 .328.216 .17 .03.006.002.002.032.0002 .002.004.013 821810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

Today that the above results are a true and correct copy of actual results contained in records maintained by Cleveland-Ciffs Burns Harbor LLC and are in full compliance with the recurrencests of the specification olded above. This test reports cannot be altered and must be transmitted intact with any subsequent third party test reports. If required.

FARID HASSANI PER MWT

AMERICAN ALLOY

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

T650942

(M55)MFST REF#:1

5 (1 PC) 1/4" X 96" X 480" TAG: ROOF

S.O.#: 677328

AA PL#: 5238544

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS

SHIPMENT NO.	QUALITY ASSURANCE REP	PORT OF TEST AND ANALY	SIS		UE UDIAL #		****
804-27223	DATE SHIPPED	CARORY	EUV'I E 160		03 (111 3)	S BULLE	Harbor, Indiana
S AMERICAN ALLOY STEEL IN	04-03-21	CSS-CEGO-C	SXT-UTIC	AIHB 0:	17024		
PO BOX 40469	C	8 AMERICA	N ALLOY	STEEL IN	(C	``	
HOUSTON TX 77240-0469		THEIR B	IDING				
7		650 HAR					
O H		T ROME NY	13440				
O SERVAL PAT HEAT		SZE AND QUANTITY					
T NUMBER NO. NUMBER PCS. TH	CKNESS WIDTH OR	DIA. LENGTH	WEIGHT	YIELD S	TENSILE	AF FRAC	
A**** = ==== 3	NCHES INC	HES INCHE	20			ELONG	S. RED.
QUALITY STREL MELTED & MAN	PANNER & COMMENT OF THE PANNER			ds Psi	PSI	IN	8 8
				W 200 TE			
A516-17 GR 65 PVQ 65 PVQ 2019 EDITI	, ASME SASI	GR 70 PVO 2	OID WAL	N PRAC,	astm	1100-00 1100-00	
65 PVQ 2019 EDITI HEAT TREATMENT	ON, FIRST TE	T AS ROLLED	TODIT HT	ION, AS	%E SA51	6 G	R
HEAT TREATMENT MINUTES MIN), AIR	- MILL TEST	PCS NORM 165	U*/-3EB	MOTON 5	SR TST	PC	
MINUTES MIN), AIR 10204:2004 TYPE 3	COOL IN	ACCORDANCE W	TTT ENT 1	0204-206	CW/IN (30	
10204:2004 TYPE 3	.1		warm with T	0204:206	16 LABE	3.:	I.
NO WELD REPAIR WA	8 PERFORMED	ON BELOW PLA	ጥም/ Ø ነ				
MERCURY IN ANY FORM HAS NOT	r been used	IN THE PRODUC	מי עמדים	WELL OF	to bearing.		
T650941 811S10640 1 1/4	96	480	3267	THIS OR 56900			
(M55)MFST REF#:1			2201	53900	77200		25
(WOO) MADE KEFE! I				23300	74600	8	26
T650947 -> 811810670 2 1/4							
1030947 7 B11810670 2 1/4	96	480	6534	58000	78700	0	25
(M55)MFST REF#:1			3201	52700	73600		25 25
The second of th				00	* ****	0	43

480

Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE

96

821810640 2 1/4

N-NORMALIZE TEMPERATURE

SERIAL	PAT	HEAT	HARD								FITTE			
NUMBER	NO.	NUMBER	BHN	BEND	THICKNESS	TYPE	SIZE	D	TEST	ENERGY	CHAR	SHEAR(%)	ILAT, EXP	
					INCHES			R	TEMP	TT 1 2	LBS		101.00	MILS
								-				Cartified	1 7 1 3	2 3

Certified a true copy of the original, retained in our file. AMERICAN ALLOY STEEL.

6534 56200 77600 8 25

54100 74300 8 25

HEAT NUMBER HEMICAL ANALYSIS C Man 5 Ni Cr Mo V Ti Al Cb

811S10640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006 811S10670 .17 1.02 .011 .003 .328.216 .17 .03.006.002.002.032.0002 .002.004.013 821S10640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

Tourity that the above results are a bus and corned copy of solubl results contained in recome maintained by Claveland-Offits Burns Harbor LLC and are in hall compliance with the requirements of the specification chied above. This test report cannot be altered and must be transmitted intact with any subsequent third party test reports. If required.

FARID HASSANI PER MWT

AMERICAN ALLOY

05/10/2021 From: AMERICAN ALLOY STEEL, INC. To: INUKSHUK CONSTRUCTION LIMITED P.O.#: 341-1001-NY 677328 S.O.#: AA PL#: 5238545 5 (1 PC) 1/4" X 96" X 480" Item:

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS

US HWY 12 Burns Harbor, Indiana

SHIPMENT NO. 804-27223 DATE SHIPPED CAR OR VEHICLE NO.
CSS-CEGO-CSXT-UTICALEB 04-03-21 AMERICAN ALLOY STEEL INC 0170241 AMERICAN ALLOY STEEL INC PO BOX 40469 THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY **ROME NY 13440** SPRIA! DIA LENGTH HEAT NO. THICKNESS WIDTH OR DIA. MUMBER NO. NUMBER WEIGHT PCS. INCHES QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES INCHES POUNDS PAT PSI PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION FER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1

NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S)

CO# 126304-NY GH 377-1665

MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650946 821810640 2 1/4 96 480 6534

(M55)MFST REF#:1

56100 76400 8 26 55200 74500 8 27

Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

OPP. IV	1	1/2/2	HARD	1					·							• -	*	-
SERIAL NUMBER	NO.	HEAT NUMBER	BHN	BEND	THICKNESS	TYPE	SIZE	DiR	TEMP	ENERG	FT	LBS	RPY IMPA	CT SHEAR(%	3	LAT. EXP	MILS	
			-		21,01120	4		1	1 F]]	1 2] 3	1 1	Certific	ed	a true co	opy of th	Ē

original, retained in our file.

AMERICAN ALLQY STEEL.

VB 5/10/2 HEAT NUMBER C Mn Si Cu Ni Cr Mo V Ti AJ Cb

821810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

Tooristy that the above results are a live and convert copy of actual routes contained at records maintained by Claveland-Ciffs Burne Harbor LLC and are in full compliance with the regularments of the specification clied above. This loss report cannot be aboved and must be transmitted intect with any subsequent third party test reports, if required. SUPV. QUALITY ASSURANCE

FARID BASSANI PER MOT



05/10/2021 From: AMERICAN ALLOY STEEL, INC.

P.O.#: 341-1001-NY

S.O.#: 677328

TO: INUKSHUK CONSTRUCTION LIMITED

AA FL#: 5238546

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS SHIPMENT NO. 804-27223 US HWY 12 Burns Harbor, Indiana DATE SHIPPED CAR OR VEHICLE NO. 04-03-21 CSS-CHGO-CSXT-UTICALHB AMERICAN ALLOY STEEL INC 017024 AMERICAN ALLOY STEEL INC PO BOX 40469 SH HOUSTON TX 77240-0469 THEIR SIDING 650 HARBOR WAY PT **ROME NY 13440** SERIAL HEAT NO. NUMBER THICKNESS WIDTH OR DIA. NO. NUMBER LENGTH WEIGHT INCHES QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES INCHES POUNDS PSI PSI IN PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650946 821810640 2 1/4 96 480 6534 56100 76400 8 26 (M55)MFST REF#:1 55200 74500 8 27

Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

CHARPY IMPACT SHEAR(%) HARD SERIAL PAT HEAT BEND NUMBER THICKNESS TYPE SIZE NUMBER D ENERGY NO. LAT. EXP FT LBS MILS INCRES 2 Certified a true copy of the

original, retained in our file.

AMERICAN ALLOY STEEL

HEAT NUMBER C Mn P S SI CU NI C' MO V TI AI B CD N SO GRAIN

821810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

I certify that the above round are a true and correct copy of actual results combined at records maintained by Cleveland-Citie Burns Harbor LLC and are in suit compliance with the requirements of the specification cited above. This test report council be aboved and must be transmitted intact.

5UPV. CHALITY ASSURANCE with any subsequent third party test reports, if required.

FARID HASSANI PER MAT



To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

SHIPMENT NO.

S.O.#: 677328

AA PL#: 5238547

5 (1 PC) 1/4" X 96" X 480"

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS

US HWY 12 Burns Harbor, Indiana

804-27223	04-03-21	CAR OR VEHICLE NO.
S AMERICAN ALLOY STEEL IN PO BOX 40469	C	CSS-CEGO-CSXT-UTICATHB 017024 S AMERICAN ALLOY STEEL INC
HOUSTON TX 77240-0469		THEIR SIDING 650 HARBOR WAY
0		T ROME NY 13440
O SERIAL PAT HEAT NO. TH	ICKNESS WIDTH OR	SIZE AND QUANTITY DIA LENGTH WEIGHT POWIT STRENGTH FLONG, RED.
A516-17 GR 65 PVC 65 PVQ 2019 EDITI HEAT TREATMENT MINUTES MIN), AIR 10204:2004 TYPE 3 NO WELD REPAID WA	O PVQ MOD C ASME SA51 ON, FIRST TE MILL TEST COOL IN	N THE U. S. A. 20 MAX KLD FINE GRAIN PRAC, ASTM 5 GR 70 PVQ 2019 EDITION, ASME SA516 GR 3T AS ROLLED-ADD'L TENSION PER TST PC PCS NORM 1650+/-25F FOR 30MIN/IN (30 ACCORDANCE WITH EN 10204:2004 TYPE 3.1
MERCURY IN ANY FORM HAS NO		
650941 811810640 1 1/	96	1N THE PRODUCTION OF THIS ORDER 480 3267 56900 77200 8 25

(M55)MFST REF#:1 53900 74600 8 26 T650947 811510670 2 1/4 96 480 6534 58000 78700 8 25 (M55)MFST REF#:1 52700 73600 8 25 T650942 -> 821810640 2 1/4 96 480 6534 56200 77600 8 25 (M55)MFST REF#:1 54100 74300 8 25

Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

SERIAL	PAT	HEAT	HARD	I	I						CHAS	DV (AA)					
NUMBER	NO.	NUMBER	BHN	BEND	THICKNESS	TYPE	SIZE	D	TEST	ENERGY		PLIME	200	AR(%)	LAT. EX	D	
					INCHES			R	1 CMP	FT	LBS		,				MILS
						3	*****	اـــــــــــــــــــــــــــــــــــــ		1 / 2	3	1	2	3	1	2	3

Certified a true copy of the original, retained in our file.

AMERICAN ALLO

AMERICAN ALLOY STEEL

HEAT NUMBER							CARLAGE.							A 500	- 1 81	VIC	4	
TEAT NUMBER	С	Mn	Р	S	Si	a	NI	C	SIS Mo	v	Ti	AJ	В	Cb	N	Sn	MOUAID	

811810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006 811810670 .17 1.02 .011 .003 .328.216 .17 .03.006.002.002.032.0002 .002.004.013 821810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

Item:

5 (1 PC) 1/4" X 96" X 480"

S.O.#: 677328

AA PL#: 5238548

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS

SHIPMENT NO.	ACCULATION OF LEST Y	ND ANALYSIS	US HWY 12 Burns Harbor, Incl.
804-27223	DATE SHIPPED 04-03-21 CSS-C	CAR OR VEHICLE NO.	, , , , , ,
S AMERICAN ALLOY STEEL IN		EGO-CEXT-UTICALEB	017024
PO BOX 40469	O AMPL	ERICAN ALLOY STEEL	INC
HOUSTON TX 77240-0469	, A.D.	EIR SIDING	
D MOUSIUM TA 77240-0469	p 65	HARBOR WAY	
0	T ROI	E NY 13440	
	0		
T MIMBER NO. T	SIZE AND QUAN		TENSILE AFFRAC
NOMBER PCS.		ENGTH WEIGHT POINT	STRENGTH ELONG RED.
QUALITY STEEL MELTED & MA	INCHES INCHES	INCHES POUNDS I	SI PSI TN & &
ACUPATIT STREET MELTED & MY	JUFACTURED IN THE U.		O O
- WOTE WOTE TA CIK	DUO MOD C 20 Mass	***	
A516-17 GR 65 PV	ASME SASIS OR 70	DIO 2010 WALN PRA	C, ASTM
65 PVQ 2019 EDIT	ON, FIRST TST AS RO	EAS SOTA EDITION'	ASME SA516 GR
HEAT TREATMENT -	- MILL TEST PCS NOR	LLED-ADD'L TENSION	PER TET PC
MINUTES MIN) AT	COOT TEST PCS NOR	M 1650+/-25F FOR 3	OMIN/IN (30
10204:2004 TYPE	COOL IN ACCORDA	NCE WITH EN 10204:	2004 TYPE 3.1
			VALUE OF THE PARTY
CO# 126304-NY GH 377-1665	S PERFORMED ON BELO	W PLATE(S)	
MERCURY IN ANY FORM HAS NO 650941 811810640 1 1	T BEEN USED IN THE	PRODUCTION OF THIS	ODDER
650941 811810640 1 1/	4 96 480	3267 569	
			7 7 7 7 2 3
M55)MFST REF#:1		539	00 74600 8 26
650947 811810670 2 1/	96 480		
1,	96 480	6534 5800	00 78700 8 25
M55)MFST REF#:1		5270	
and a second IL 6 T			
650942 -> 821S10640 2 1/			
821810640 2 1/	96 480	6534 5620	0 77600 8 25
VEE \ NEE \		5410	4 11444 G VV

Q-QUENCH TEMPERATURE

(M55)MFST REF#:1

T-TEMPER TEMPERATURE

N-NORMALIZE TEMPERATURE

54100 74300 8 25

SERIAL	PAT	HEAT	HARD	T					*******				Town Town					
NUMBER	NO.	NUMBER	BHN	BEND	THICKNESS	TYPE	SIZE	0-0	TEMP	ENERG	FT	LBS	ARPY IN	SF	EAR(%)	LAT, E		KILS
	-LL		1	L	INCHES	1_1		K	F	1	2	3	1	12	3	1	7	1 3

Certified a true copy of the original, retained in our file. AMERICAN ALLOY STEEL.

HEAT AN INSPED							enternal co							AD	JIOI	21
HEAT MUMBER	С	Ma	p	5	Si	Cu	NS NS	ANALY	Mo	V	75	al.	T = 2	T = T		DIAUQIM
					***************************************	A	_				- 11	- AI	8 5	1 (7)	M Pa	GRAIN

811810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006 811810670 .17 1.02 .011 .003 .328.216 .17 .03.006.002.002.032.0002 .002.004.013 821810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

Fourthy that the showe results are a true and correct copy of actual results contained an records maintenand by General-of-Ciffs Burne Harbor LLC and are in full compliance with the requirements of the specification cifed above. This later report cannot be aboved and must be transmitted insect with any subsequent third party test reports, if required.

PARID HASSANI PER MWT

AMERICAN ALL

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

NUMBER

S.O.#: 677328

AA PL#: 5238549

RED

& &

5 (1 PC) 1/4" X 96" X 480" Item:

TAG: ROOF

Cleveland-Cliffs Burns Harbor II C

HIPMENT	NO.			QUALITY	assurance rep	ORT OF TEST AND A	VALYSE	L E.		US HWY	12 Burns Ha	rbor, indiana
14-27 AME		N ALLOY		04	-03-21	CSS-CHGC	OR VE	HICLE NO.	CATER	017024		
PO	BOX	40469	40-046	Section 1		S AMERI H THEIR	CAN SI ARB	ALLOY	STEEL	INC		-
SERIAL WAMBER	PAT NO.	HEAT NUMBER	NO.	THICKNESS	WIDTH OR	OI SIZE AND OUANTITY DIA LENGT	Н	WEIGH	YIELD	TENSILE	AF FRAC.	T

WEIGHT

INCHES QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES INCHES POUNDS PSI PSI TN PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1

NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665

MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650941 -> 811810640 1 1/4 96 480 3267 56900 77200 8 25 (M55)MFST REF#:1 53900 74600 8 T650947 811810670 2 1/4 96 480 6534 58000 78700 8 25 (M55)MFST REF#:1 52700 73600 8 25 T650942 821810640 2 1/4 96 480 6534 56200 77600 8 25

Q-QUENCH TEMPERATURE

(M55)MFST REF#:1

T-TEMPER TEMPERATURE

N-NORMALIZE TEMPERATURE

54100 74300 8 25

SERIAL	PAT	HEAT	HARD	T							СНА	Direction of	-	~~~~	
NUMBER	NO.	NUMBER	BHN	BEND	THICKNESS	TYPE	SIZE	D	TEST	ENERGY	LBS	T. HOP	SHEARIN	LAT. EXP	
	1_1				INCHES			Ŕ	F	1 2	3	1	2 3		MILS

Certified a true copy of the

original, retained in our file. AMERICAN ALLOY STEEL

														AD	OIIC	1210
HEAT NUMBER	С	Mn	Р	5	Si	Ge	CHEMICA	ANALY	Ma							MQUAID
					<u></u>	1	1 14		mu	V	11	AI	B	Co	N	G GRAIN

811S10640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006 811S10670 .17 1.02 .011 .003 .328.216 .17 .03.006.002.002.032.0002 .002.004.013 821S10640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

Toping that the above results are a bite and correct copy of actual results contained in records maintained by Cleveland-Cittle Burns Harbor LLC and are in full compliance with the requirements of this specification ched above. This test report carried be attended and must be transmitted intact with any subsequent third party test reports, if required.

SUPV. QUALITY ASSURANCE

BARID HASSANI PER MNT



To: INUKSHUK CONSTRUCTION LIMITED

Item:

P.O.#: 341-1001-NY

TAG: ROOF

(N55)MFST REF#:1

5 (1 PC) 1/4" X 96" X 480"

S.O.#: 677328

AA PL#: 5238550

Cleveland-Cliffs Burns Harbor I I C

804-27	223			04-03-21	CAR OR VEHICLE NO. CSS-CHGO-CSXT-UTICATHB 017024
PO	BOX	N ALLOY 40469 TX 772	STEEL IN	C	S AMERICAN ALLOY STEEL INC H THEIR SIDING 650 HARBOR WAY ROME NY 13440
SERIAL NUMBER	PAT NO.	HEAT NUMBER	NO. TH	ICKNESS WIDTH OF	SIZE AND QUANTITY RDIA LENGTH WEIGHT POINT STRENGTH FLONG RED.

INCHES QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES INCHES POUNDS PSI PSI IN & & PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1

NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S)

CO# 126304-NY GH 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650938 811810640 2 1/4 96 480 6534 56200 77400 8 24 54100 75500 8 (M55)MFST REF#:1 26 T650939 811810640 2 1/4 96 480 6534 56600 77900 8 24 53600 74600 8 24 (M55)MFST REF#:1 T650940 -> B11S10640 2 1/4 480 6534 56400 77000 8 24

O-OLIENCH TEMPERATURE		A CONTRACTOR OF THE CONTRACTOR
T. C. T. C.	T-TEMPER TEMPERATURE	N-NORMALIZE TEMPERATURE
		N-NUKWALIZE (EMPERATURE

SERIAL	PAT	HEAT	HARD	T				~~~~				CHA	10V 14.8	TAC	÷				
NUMBER	NO.	NUMBER	BHN	BEND	THICKNESS	TYPE	SIZE	D	TEMP	ENERGY	FT	LBS	C1.80	Eca.	SHE	和(家)	LAT. E		MILS
***************************************	11		1		INCHES			R	F	1	2	3	1	I	2	3	1	2	3

Certified a true copy of the original, retained in our file. AMERICAN ALLOY STEEL

AMERICAN ALLOY
"LATE # 5238550

74900 8 25

54200

	т						B-7-3-3-3-3-						WIAS.	VB	5	10/2	SIEEL.
HEAT NUMBER	С	Mn	Р	S	Si	Cu	Ni Ni	LANGLY	SIS Mo	W	(F	1 41	T			1-1-	MOUAID
						1	J		1450		1 .,	I AI	1 8	Cb	N	Sn	SIZE

811810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY Item:

CHIDAGOCTUC

5 (1 PC) 1/4" X 96" X 480"

S.O.#: 677328

AA PL#: 5238551

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND AN

AME PO HOU	RICA	N ALLOY 40469 TX 772	STEEL II			CARORVO SE-CHGO-C AMERICA THEIR S: 650 HARI ROME NY	IDING SOR WAY	STEEL	007087	Y 12 Burns Ha	
SERIAL NUMBER	PAT NO.	HEAT NUMBER	NO. TI	HICKNESS WIDTI	SIZE AN	ID QUANTITY LENGTH	WEIGH	YIELD IT POINT		AF FRAC	7

QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES POUNDS PSI PSI IN % % PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1

NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665

MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650933 821810630 2 1/4 96 480

(MS5)MFST REF#:1

6534 56600 77300 8 24 53600 74800 8 26

Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

SERIAL	PAT	HEAT	HARD													
NUMBER	NO.	NUMBER	BHN	BEND	THICKNESS	TYPE	SZE	D	TEST	ENERGY		CHAS	PYIMPA	SHEAR(%)	LAT. EXP	
					INCHES			R	R	1	3 L	JBS			Dil. CAP	MILS
								-	<u></u>	1		3		2 3	111	2 3

Certified a true copy of the

original, retained in our file. WERICAN ALLOY STEEL

HEAT NUMBER CHEMICAL ANALYSIS Mn S Si Cu NE Cr Mo MOUAID GRAIN ٧ Ti A N Sn

821810630 .17 1.04 .012 .006 .344.218 .18 .03.003.004.002.038.0002 .002.004.009

To: INUKSHUK CONSTRUCTION LIMITED

Item: 5 (1 PC) 1/4" X 96" X 480"

P.O.#: 341-1001-NY

TAG: ROOF

S.O.#: 677328

AA PL#: 5238552

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS

US HWY 12 Burns Harbor, Indiana

26

SHIPMENT NO. 803-71906 DATE SHIPPED CAROR VEHICLE NO.
CSS-CHGO-CSXT-UTICALMIC 007081 04-08-21 AMERICAN ALLOY STEEL INC AMERICAN ALLOY STEEL INC PO BOX 40469 HOUSTON TX 77240-0469 THEIR SIDING 650 HARBOR WAY ROME NY 13440 SERIAL THICKNESS WIDTH OR DIA. LENGTH PAT HEAT NUMBER NO NO NUMBER WEIGHT RED. INCHES

QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES POUNDS PSI PSI IN PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX ELD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1

NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665

MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650933 821810630 2 1/4 96 480

(M55)MFST REF#:1

6534 56600 77300 B 53600 74800 8

Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

SERIAL	PAT	HEAT	HARD			*********				~~~					
NUMBER	NO.	NUMBER	BHN	SEND	THICKNESS	TYPE	SIZE	DITE	ST ENERG		CHASE		(8)PA	LAT. EXP	
					INCHES			R	F 1	PT L	3	1 2	1 3	1	MILS

Certified a true copy of the original, retained in our file.

AMERICAN ALLOY STEEL HEAT NUMBER Mn 5 \$1 Cu NE Cr Mo V Ti Al Cb

821810630 .17 1.04 .012 .006 .344.218 .18 .03.003.004.002.038.0002 .002.004.009

I corrier that the above results are a true and correct copy of actual match contained in records maintained by Cleveland-Ciffs Burns Harbor LLC and are in full compliance with the requirements of the apacification cited above. This test report cornect be altered and must be transmitted intact with any subsequent that party sect reports, if required.

SUPV. QUALITY ASSURANCE Form BHPLTRPT.TIF

FARID BASSANI PER MAT

05/10/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#: 341-1001-NY

To: INUKSHUK CONSTRUCTION LIMITED

Item: 5 (1 PC) 1/4" X 96" X 480" S.O.#: 677328

AA PL#: 5238553

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS

303-72321	DATE SHIPPED 04-25-21	CAR OR VENICIENO	US HWY 12 Burns Harbor, Indian
AMERICAN ALLOY STEEL IN PO BOX 40469	C s	CSS-CHGO-CSXT-UTICALMIC AMERICAN ALLOY STREE 1	200532
HOUSTON TX 77240-0469	H I P T	THEIR SIDING 650 HARBOR WAY ROME NY 13440	INC
SERIAL PAT HEAT NO. TH	SIZE ICKNESS WIDTH OR DIA	AND QUANTITY YIELD LENGTH WEIGHT POINT	TENSILE AF FRAC
TAILLIA CALDEL FLOOR STATE	INCHES INCHES		LCONG. N.D.

QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES POUNDS PSI PSI IN & & PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT -- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1

NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S)

CON TYONG	-NY GH 377	7-16	65				DESCON PLATE	8)				
MERCURY IN T651261	ANY FORM 821810630	HAS 2	NOT	BREN	USED 96	IN	THE PRODUCTI	ON OF 6534				
(M55)MFST RI								0334	57900 56500	78700 75800		24 25
T651262 -> 8	321810630	2	1/4		96		480	6534	58900	20400	_	120.00
(M55)MFST RE	SF#:1							022	55300	79400 75900		24 27
T651044 8	21810660	2	1/4		96		480	6534	53800	DECAA		
(M55)MFST RE	F#:1							0004		75600 72700		25 32

Q-QUENCH TEMPERATURE		
	T-TEMPER TEMPERATURE	N-NORMALIZE TELAPORATION
		N-NORMALIZE TEMPERATURE CERTIFICAL & LIVE COPY OF THE
		original, retained in our file.
		AMERICAN ALLOY STEEL INC
		THE PARTY OF THE P

Reviewed By:

-	7												٦,	OW	No.	IIO	71		
SERIAL NUMBER	PAT NO.	HEAT NUMBER	HARD BHN	BEND	THICKNESS	TYPE	SIZE	D	TEST	ENERGY			BPY IM	PACT	EAR(%)	LAT.	*-		
	11		<u> </u>		INCHES			R	F	1	T 2	LBS 3	1	1 2	7:3	JAI.	1 7	MI	LS
													-			1	1 4		3

HEAT NUMBER	C Ma P S C CHEMICAL ANALYSIS	
	S SI CU NE Cr Mo V TI ALL P MI	RAIN
TATALOG STORAGE STORAGE	The state of the s	SZE

821810630 .17 1.04 .012 .006 .344.218 .18 .03.003.004.002.038.0002 .002.004.009 821810660 .17 1.07 .012 .006 .341.235 .17 .04.006.002.002.037.0002 .003.003.004

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

Item: 5 (1 PC) 1/4" X 96" X 480"

TAG: ROOF

S.O.#: 677328

AA PL#: 5238554

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS US HWY 12 Burns Harbor, Indiana DATE SHIPPED CAROR VEHICLE NO.
CSS-CHOO-CSXT-UTICALMIC 200532 04-25-21 AMERICAN ALLOY STREL INC AMERICAN ALLOY STEEL INC PO BOX 40469 H HOUSTON TX 77240-0469 THEIR SIDING 650 HARBOR WAY ROME NY 13440 SERIAL PAT HEAT THICKNESS | WIDTH OR DIA. | LENG NUMBER NO. NUMBER LENGTH PCS. WEIGHT RED. QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES INCHES POUNDS PSI PLATES - ASTM A516-17 GR 70 FVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM PET IN 8 8 A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T651261 821810630 2 1/4 96 480 6534 57900 78700 8 (M55)MFST REF#:1 56500 75800 8 25 T651262 -> 821810630 2 1/4 96 480 6534 58900 79400 8 (M55)MFST REF#:1 55300 75900 8 27 T651044 821810660 2 1/4 96 480 6534 53800 75600 8 25 (M55)MFST REF#:1 51200 72700 8 O-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-MOSMALIZE TEMPERATURE
COPY Of the original, retained in our file. AMERICAN ALLOY STEEL, INC.

	т											. VB	eviewe	d By:	1
SERIAL NUMBER	PAT NO.	HEAT NUMBER	HARD BHN	BEND	THICKNESS	TYPE	SIZE	P	TEST	ENERGY		ARPY IMPACT SHI	EAR(%)	LAT. EXP	<u> </u>
	ll		1	, 1	INCHES			Ř	F	1 1	2 3	1 2	3.	1	MILS 2 3

HEAT NUMBER	C	Ma	р	-		7	CHEMICA	ANALY	SIS							
	·			2	31	Ci	, Nã	C	.Mo	V	Ti	Al	R	Co /	40 1 -	MQUAD
										***************************************	~~~			Col	N Sr	SIZE

821810630 .17 1.04 .012 .006 .344.218 .18 .03.003.004.002.038.0002 .002.004.009 821810660 .17 1.07 .012 .006 .341.235 .17 .04.006.002.002.037.0002 .003.003.004

AMERICAN PLATE# 5

PAGE: 1

AMERICAN ALLOY STEEL, INC. 650 Harbor Way ROME, NY 13440

PHONE (315) 371-9055 FAX (315) 336-3529

______ PACKING LIST

PACKING LIST NO 714388

S/O NO 677328

SOLD TO: 308500 PHONE: 1-902-429-0272 SHIP TO: 3

INUKSHUK CONSTRUCTION LIMITED TECHFORM-MONTAL 1869 UPPER WATER STREET SUITE AH202 3139 BOUL DES ENTREPRISES

HALIFAX, NS B3J 1S9

TERREBONNE, QC

J6X 4J9

CUSTOMER BUYER NAME: M.LOSIER

PHONE NO: 1-902-429-0272

CUST PO NUMBER FOB POINT --- SHIP VIA -- SHIPPING REF TERMS DATE REQ 341-1001-NY DELIVERED ITM

1 SET OF MTRS IS REQUIRED WITH SHIPMENT

LN# ITM QTY THKNSS MATERIAL/ITEM DESCRIPTION --- --- --- -----

UNT WGT EXT WGT

ASME SA 516 GRADE 70, KILLED, FINE GRAIN, AS ROLLED

5 14 1/4"

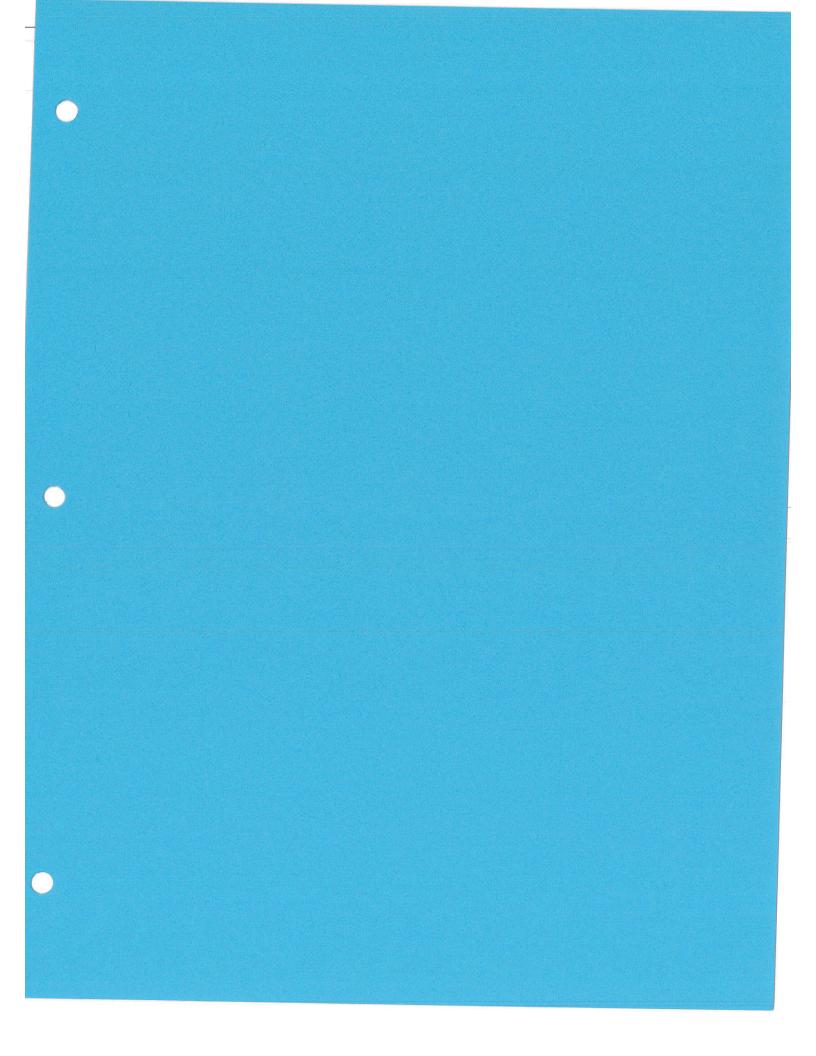
96" X 480" TAG: ROOF

3267

Total Pieces on this Packing List

Total Weight on this Packing List

45738





Canada Customs

Agence des douanes and Revenue Agency et du revenu du Canada

CANADA CUSTOMS INVOICE FACTURE DES DOUANES CANADIENNES

Wadt 5

Vend	or (name and address) - Vendeur (nom et adresse)		TI				de
	American Alloy Steel		2. Date of dia 5/3/21	rect shipment to	Canada -	Date d'expédition dire	cte vers le Canada
	650 Harbor Way						
(Rome, NY 13440		3. Other refe	rences (include	purchaser'	s order no.)	
	Tel: (800) 231-3502 Fax: (315) 37	1-9089	PO#341	érences (inclure -1001-NY	le n° de co	ommande de l'acheteu	r SO#677328,
l. Cons	ignee (name and address) - Destinataire (nom et adre	sse)					
		3334	Nom et ad	s name and add: resse de l'achete	ress (if oth eur (s'il diff	er than consignee) ere du destinataire)	
	echform-Montal		America	ın Alloy St	eel		
3	139 Boul Des Entreprises		650 Har	bor Way			
Ί	errebonne, QC J6X 4J9		Rome, N	TY 13440			
(Canada						

	CUSTOMS Seamont Brokerage		6. Country of	transhipment - J	Pays de tra	nsbordement	
	Phone 514-931-0306		USA				
	Fax 514-363-5564		7. Combon 5				
			3 No. 2 Constitute Broken	origin of goods	***	ORIGINS AGAINST	JDES GOODS OF DIFFERENT ITEMS IN 12. SI L'EXPEDITION
			USA	ne des marchan	oises	COMPLEND DES MA	ARCHANDISES D'ORIGINES
. Transr	oortation: Give mode and place of direct shipment to (. ,			,		CISEZ LEUR PROVENANCE EN 12
Transp	ort: Precisez model et point d'expedition directe vers	le Canada	(i.e. Sale. co	of sale and terms ensignment ships	ment lease	vi conde atc)	
			Conditions of	de vente et moda	litiés de n	alement	
			SALE	, expedition en d	consignatio	n, location de marcha	andises, etc.)
				f settlement - De			
			US FUN	VDS	evises au p	aiement	
11. Nun		ages, marks and numbers, genera	aì	13. Quantity		Calling	rice - Prix de vente
of package	Désignation des articles (nature des solis	quality)		(state unit Quantité)	ocanig p	rice - rrix de vente
Nombre de colis	generale et caracteristiques, p. ex, classe,	qualité)		(précisez l'un	ité)	14. Unit Price	15. Total
14	STEEL PLATE CARBO	N		EACH		Prix unitaire 2255.00	31570.00
7	10						
f any of	fields 1 to 17 are included on an attached commercia	invoice, check this box		16. T	otal Weigh	t - Poids Total	17. Invoice total
31 101	it renseignement relativement aux zones 1 à 17 figur nerciales ci-attachees, cochez cette case	e sur une ou des factures	_	20. 3.	otar ricign	e - Fords Fotal	Total de la
Com	mercial Invoice No. / N° de la facture commerciale			45 720	17	Gross -	fac31570.00
			ļ	Net45,738		Brut 45,738	
9. Expor	ter's name and address (if other than vendor)		20. Originator (r	name and address		iteur d'origine (nom e	1
Nom	et adresse de l'exportateur (s'il differe du vendeur)		American A	llov Steel	s) - cxbed	iteur a origine (nom e	t adresse)
			650 Harbon				
			Rome, NY	13440			
1. CCRA	ruling (if applicable) - Décision de l'Agence (s'il y a li	eu)	22. If fields 23 to	25 are not appl	icable cho	ck this how	4
5 YC: 1			Si les zones 2	23 à 25 sont sans	s objet, coo	hez cette case	
Si com	uded in field 17 indicate amount: opris dans le total à la zone 17, précisez:	24. If not included in field 17 in Si non compris dans le tota	dicate amount:	<i>i</i>		k (if applicable):	
(i) Tran	sportation charges expenses and incursors	i				ez (s'il y a lieu):	
from	the place of direct shipment to Canada	(i) Transportation charges, e from the place of direct sh	inment to Canad	а	(i) Roy	alty payments or subs paid or payable by th	sequent proceeds
à par	rais de transport, dépenses et assurances tir du point d'expédition directe vers le	Les frais de transport, dép jusqu'au point d'expédition	enses of securan	cor	Des	redevances ou produ	its ont été ou
Cana	da	Jasqu'au point a expedicion	ranecte vers le (aliada	sero	ont versés par l'achete	eur
(ii) Costs	for construction, erection and assembly	(ii) Amounts for commissions commissions	other than buying	g			
incur	red after importation into Canada oûts de construction ,d'érection et	Les commissions autres qu	e celles versées				
d'ass	emblage après importation au Canada	pour l'achat			(ii) The	ourchaser has supplie	d goods or
-					good		
) Expo	rt packing	(iii) Export packing			L'acl	neteur a fourni des ma es services pour la pro	archandises oduction de ces
Le co	ût de l'emballage d'exportation	Le coût de l'emballage d'e	xportation		marc	handises	
		***************************************					***************************************
				# # # # # # # # # # # # # # # # # # #		_	
	A CONTRACT MATERIAL PROPERTY AND ADDRESS OF THE PROPERTY OF TH			1			

UNITED STATES-MEXICO-CANADA AGREEMENT (USMCA)

CERTIFICATE OF ORIGIN

(Please print or type.)				
1. CERTIFIER NAME AND ADDRESS:		2. EXPORTER NAME	AND ADDDECO.	
PATTI KEYES		AMERICAN ALLOY		
650 HARBOR WAY		650 HARBOR WAY	SIEEL, INC.	
ROME, NY 13440				
DIRECT TEL: 315-371-9058		ROME, NY 13440		
EMAIL: PATTIGAASTEEL.COM		TEL: 800-325-247		
		TAX IDENTIFICATI	ON NUMBER: 1-74-16	588398-5
3. PRODUCER NAME AND ADDRESS:		4. IMPORTER NAME	AND ADDRESS:	***************************************
Mittell, Coatesville, PA		Indukshuk Co 1869 Upper W Halifax, NS Canada	nstruction Limi ater Street Sui B3J 1S9	ted te AH202
TEL: N/A EMAIL:N/A		TEL: N/A	EMAIL: N/A	
TAX IDENTIFICATION NUMBER: N/A	8	TAX IDENTIFICATIO		
5.DESCRIPTION OF GOOD (S): STEEL PLATE		6.H.S.TARIFF	7.PREFERENCE	70 20-
S/0# 677328 PO# 341-110	01-NY	CLASSIFICATION N		Constitut of Out Git
Item 5. Qty 14, ¼ X 96 X 480		7225.40/0000	В	USA
	are the second of the second o			
	The second			
				Nazi jiga
			the section of	
			Miletanopolici	
			To manufacture of the control of the	
	ALTECANING STREET, STR			
I CERTIFY THAT: THE GOODS DESCRIBED IN THIS DOUCUMENT QUALIFY MCCURATE. I ASSUME RESPONSIBILITY FOR PROVING A AVAILABLE DURING A VERIFICATION VISIT, DOCUMEN	'AS ORIGINATING AND SUCH REPRESENTATION	THE INFORMATION (S AND ACREE TO MAI	COVIAINED IN THIS I	COCUMENT IS TRUE AND
WAILABLE DURING A VERIFICATION VISIT, DOCUMENT THIS CERTIFICATE CONSISTS OF PAGES, INCLU		During Lines Cerci	IFICATION.	TO THE TO THE
1. AUTHORIZED SIGNATURE: Patt, O	200		N ALLOY STEEL,	TAV
AME (PRINT OR TYPE) : PATTI KEYES		TLE: Ass't Tra		LIV.
300 0101	HONE: 315 371-90		TIIC Manager TAX:315-371-908	19



AMERICAN ALLOY STEEL, INC.

6230 N. HOUSTON ROSSLYN ROAD

HOUSTON, TEXAS 77091

Phone: 713-462-8081 Fax: 713-462-8209

M.T.R. COVER SHEET 05/03/2021

Customer Name

: INUKSHUK CONSTRUCTION LIMITED

Control Number: 1093343

Address

City, State Zip

: HALIFAX, NS B3J 1S9

Queued By

: Alex Garza

Attention

: M.LOSIER

Page Number : 1

Phone Number

: 1-902-429-0272

Total Pages

Fax Number : 1-902-429-7762

Reference Number: 677328

Notes 1

: P.O. NO. 341-1001-NY

THE INFORMATION YOU REQUESTED IS ATTACHED. THANK YOU FOR YOUR BUSINESS!

AASI PLATE NUMBER	HEAT # / SLAB #	5 AU I
5238529 5238530 5238531 5238532 5238533 5238534 5238535 5238536 5238537 5238538 5238539 5238540 5238541 238542	811S10640 T650940 811S10640 T650939 811S10640 T650939 811S10640 T650938 811S10640 T650938 811S10640 T650937 811S10640 T650936 811S10640 T650935 811S10640 T650935 821S10640 T650945 821S10640 T650945 821S10640 T650944 821S10640 T650943 821S10640 T650943	MILL CLEVELAND-CLIFFS CLEVELAND-CLIFFS

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

Item:

S.O.#: 677328

AA PL#: 5238529

5 (1 PC) 1/4" X 96" X 480" TAG: ROOF

> Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS DATE SHIPPED

US HWY 12 Burns Harbor, Indiana

CAROR VEHICLE NO.
CSS-CHGO-CSXT-UTICAIHB 017024
AMERICAN ALLOY STEEL INC 04-03-21 AMERICAN ALLOY STEEL INC PO BOX 40469 H THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY ROME NY 13440 E AND QUANTITY
LENGTH SERIAL PAT HEAT NO. THICKNESS | WIDTH OR DIA. NUMBER NO. NUMBER PCS. WEIGHT RED INCHES INCHES

QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES POUNDS PSI PSI IN * * PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 RDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITE EN 10204:2004 TYPE 3.1

NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665

MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650938 811810640 2 1/4 96 480 77400 8 24 6534 56200 (M55)MFST REF#:1 54100 75500 8 T650939 Bl1810640 2 1/4 480 6534 56600

(M55)MFST REF#:1 74600 8 53600 T650940 811810640 2 1/4 96 480 6534 56400 77000 8 (M55)MFST REF#:1 54200 74900 8

Q-QUENCH TEMPERATURE

T-TEMPER TEMPERATURE

N-NORMALIZE TEMPERATURE

SERIAL	PAT	HEAT	HARD	T							2977	Barrer 2		-			
NUMBER	NO.	NUMBER	BHN	BEND	THICKNESS	TYPE	SIZE	P	TEMP	ENERGY	LRS	SOT IMP	SHEAR	(%)	LAT, EX	p	
		···	ــــــــــــــــــــــــــــــــــــــ	L	INCHES			Ř	F	1 2	1.88	-	3		-		LS

Certified a true copy of the original, retained in our file. AMERICAN ALLOY STEEL

77900 8

24

									200						26	M B	SIEEL
HEAT NUMBER	С	Mn	р	S	Şi	Cu	CHEMICA Ni	Cr	SIS Mo	V	Ti	Ai	B	Cb	Z N	Sn	MODAID GRAIN

811810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

Toerisy treat the active results are a true and correct copy of schill results contained in records maintained by Cleveland-Carite Burns Harbor LLC and are in full compliance with the requirements of the specification clied above. This test report cannot be sitsened and must be transmitted third SUPV. QUALITY ASSURANCE with any subsequent third party test reports, if required.

FARID HASSANI PER MWT

AMERICAN ALL

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

S.O.#: 677328

AA PL#: 5238530

Item:

5 (1 PC) 1/4" X 96" X 480"

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS SHIPMENT NO. 804-27223 US HWY 12 Burns Harbor, Indiana DATE SHIPPED CAR OR VEHICLE NO.
CSS-CHGO-CSXT-UTICALHB 04-03-21 AMERICAN ALLOY STEEL INC 017024 AMERICAN ALLOY STEEL INC PO BOX 40469 HOUSTON TX 77240-0469 THEIR SIDING 650 HARBOR WAY **ROME NY 13440** SERIAL. PAT THICKNESS | WIDTH OR DIA. | LENGTH HEAT NO. NUMBER NO. NUMBER PCS. WEIGHT RED. INCHES QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES POUNDS PSI PSI IN 2 2 PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204: 2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(5) CO# 126304-NY GH 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650938 811810640 2 1/4 96 480 6534 56200 77400 8 24 (M55)MFST REP#:1 54100 75500 8 26 T650939 811810640 2 1/4 96 480 6534 56600 77900 8 (M55)MFST REF#:1 53600 74600 B 24 T650940 811810640 2 1/4 96 480 6534 56400 77000 8 24 (M55)MFST REF#:1 54200 74900 B 25 Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

SERIAL	PAT	HEAT	HARD	1		
NUMBER	NO.	NUMBER	BHN	BEND	TOWARD FIFE SIZE II I I EST TENERISY	
					INCHES R TEMP FT LBS SHEAR(%) LAT. EXP	g
					5 1 2 3 1 2 3 1 2 3	

Certified a true copy of the original, retained in our file.

HEAT NUMBER	<u> </u>						CUELISCA	6			2000		44	ERICA	TA.	LOY	STEEL.
Pagnor Iren	С	Mn	Р	S	Si	Си	N6	Cr Cr	Mo	v	Ti	Al	В	(a)	N	Sn	MOUAID GRAIN

811810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

Loarly find the above results are a true and correct copy of school results contained in records maintained by Creveland-Ciffs Burne Harbor LLC and are in full compliance with the requirement of the specification cloud above. This less report cannot be alread and must be transmitted intact with any subsequent that party less reports, if required.

SUPV. QUALITY ASSURANCE

FARID HASSANI PER MWT

WERICAN VITO

05/03/2021 From: AMERICAN ALLOY STEEL, INC. To: INUKSHUK CONSTRUCTION LIMITED P.O.#: 341-1001-NY S.O.#: 677328 AA PL#: 5238531

5 (1 PC) 1/4" X 96" X 480" Item:

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS SHIPMENT NO. 804-27223 US HWY 12 Burns Harbor, Indiana DATE SHIPPED CAROR VEHICLE NO.
CSS-CHIGO-CSXT-UTICATHB 0170
AMERICAN ALLOY STEEL INC 04-03-21 AMERICAN ALLOY STEEL INC PO BOX 40469 THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY ROME NY 13440 SERIAL PAT THICKNESS | WIDTH OR DIA | LENGTH NO. NUMBER NUMBER PCS. LENGTH WEIGHT RED, INCHES INCHES QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES POUNDS PSI PSI IN & & PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650938 811510640 2 1/4 96 480 6534 56200 77400 B 24 (M55)MFST REF#:1 54100 75500 8 26 T650939 811810640 2 1/4 96 480 6534 56600 77900 8 24 (M55)MFST REF#:1 53600 74600 8 24 T650940 811810640 2 1/4 96 480 6534 56400 77000 8 24 (M55)MFST REF#:1 54200 74900 8 Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

SERIAL	PAT	HEAT	HARD									ĆŪĀ.	5501131					
NUMBER	NO.	NUMBER	BHN	BEND	THICKNESS	TYPE	SIZE	D	TEMP	ENERGY	FT	LBS	Y-LIMI	SHE	AR(%)	LAT, Đ	KP B	FTY C
			1		INCHES			R	F	1	2	13	1	1 7	7 3	1 -	- 2	TTUB

Certified a true copy of the original, retained in our file. AMERICAN ALLOY STEEL

					*******										2 30	APRÉ	SIEGI,
HEAT NUMBER	-				,		CHEMICA	LANALY	SIS							184	
	C	Mn	Р	5	Si	Cu	N	G	Mo	V	Ti	AL					MOUAID
						***************************************			1110		- 41	AU !	B	Co	N	Sn	GRAIN

811510640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

I certify that the above results are a true and correct copy of sclusi results contained in recover maintained by Cleveland-Offis Burns Herbor LLC and are in full compliance with the requirements of the specification claud above. This test report cannot be aftered and must be transmitted intain.

SUPV. QUALITY ASSURANCE with any subsequent faint party test reports, if required.

FARID HASSANI PER MWT

To: INUKSHUK CONSTRUCTION LIMITED AA PL#: 5238532

Item:

P.O.#: 341-1001-NY

S.O.#: 677328

5 (1 PC) 1/4" X 96" X 480"

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS SHIPMENT NO. 804-27223 US HWY 12 Burns Harbor, Indiana CAR OR VEHICLE NO.
CSS-CHGO-CSXT-UTICALHB DATE SHIPPET 04-03-21 AMERICAN ALLOY STEEL INC 017024 PO BOX 40469 AMERICAN ALLOY STEEL INC THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY ROME NY 13440 SERIAL PAT THICKNESS | WIDTH OR DIA LENG NO. NUMBER LENGTH NUMBER WEIGHT PCS. RED. INCHES QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES INCHES POUNDS PST PSI IN & & PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER **T650938** 811810640 2 1/4 96 480 6534 56200 77400 B 24 (M55)MFST REF#:1 54100 75500 8 26 T650939 811510640 2 1/4 96 480 6534 56600 77900 B 24 (M55)MFST REF#:1 53600 74600 8 24 T650940 811810640 2 1/4 96 480 6534 56400 77000 8 24 (M55)MFST REF#:1 54200 74900 8 25 Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

SERIAL	PAT	HEAT	HARD	1						···		707	how it is	DACT				
NUMBER	NO.	NUMBER	BHN	BEND	THICKNESS	TYPE	SIZE	D	TEMP	ENERGY			SET IN	C(2)-1	EAR(%)	LAT. EXP		
					INCHES			R	127	1 1	T	LBS	-	1				ILS
						·	***************************************	,		1 1		1 3	1 1	1 2] 3	1	2	3

Certified a true copy of the original, retained in our file. AMERICAN ALLOY STEEL

HEAT NUMBER							CUELDEA	ANATYE	ni —						12/2	mal	0.000.
TICK! NUMBER	С	Mn	P	S	Şi	Cu	A	Cr	Mo	٧	n	Al	B	Съ	N	Sn	MOUAID GRAIN

811810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

I partity may be above results are a tive and control copy of reclusing healths comparted in records maintained by Cheveland-Cittis Burns Harbor LLC and are in full compliance with the requirement of the specification citted above. This test report cannot be affered and must be transmitted intool with any subsequent third party test reports, if required.

SUPV. QUALITY ASSURANCE Form BHPLTRPT.TIF

FARID HASSANT PER MOT



To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

S.O.#: 677328

AA PL#: 5238533

Item: 5 (1 PC) 1/4" X 96" X 480"

TAG: ROOF

(M55)MFST REF#:1

Cleveland-Cliffs Burns Harbor LLC
QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS

TE SHIPPEO I				in purity illu	rbor, indian
	SE-CHGO-CBXT-UT AMERICAN ALLO THEIR SIDING 650 HARBOR WA	Y STERL	017024 INC		Hall Ave.
SIZEAN S WIDTH OR DIA.	A design to the second	HT YIELD	TENSILE STRENGTH	AF FRAC.	RED.
4:1	4-03-21 CS SH H I I P T O SIZEANI	4-03-21 CSS-CHGO-CBXT-UT S AMERICAN ALLO THEIR SIDING 650 HARBOR WAY T ROME NY 13446 SIFEAND CHANTITY SIFEAND CHANTITY SIFEAND CHANTITY WEG	4-03-21 CSS-CHGO-CEXT-UTICATEB S AMERICAN ALLOY STERL THEIR SIDING 650 HARBOR WAY ROME NY 13440 O STEAND CLANITY YIELD	CSS-CHGO-CSXT-UTICALHB 017024 AMERICAN ALLOY STERL INC THEIR SIDING 650 HARBOR WAY T ROME NY 13440 SIZEAND CLANNITY SIZEAND	S AMERICAN ALLOY STEEL INC S AMERICAN ALLOY STEEL INC THEIR EIDING 650 HARBOR WAY T ROME NY 13440 STEAND CHANTITY STREATH OF DIA LENGTH WEIGHT POINT STRENGTH ELONG.

QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES POUNDS PSI PSI IN % % PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1

NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S)

CO# 126304-NY GH 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650938 811510640 2 1/4 96 480 6534 56200 77400 8 24 54100 75500 8 (M55)MFST REF#:1 T650939 811810640 2 1/4 96 480 6534 56600 77900 8 24 74600 8 24 (M55)MFST REF#:1 53600 T650940 811510640 2 1/4 96 480 6534 56400 77000 8

Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

***************************************	~														
SERIAL	PAT	HEAT	HARD												
	100.00		BHN	BEND	THICKNESS	TYDE	SIZE	In	TEST	ENERGY	CHA	PYIMPA			
NUMBER	NO.	NUMBER	DIM		1117 M TARRES	1, itel	SULE	14	TEMP	Tration appear	***		SHEAR(%)	LAT. EXP	
	1 1				Thronne	1		R	-	27	1422				MILS
			-		LITCHES			T.,	F	1 1 2	3	1	2 3	11	7 1 2

Certified a true copy of the original, retained in our file.

54200 74900 8 25

											40	ERICA	NAL	LOY	STEEL
HEAT NUMBER C	Mn.	Р	\$ Si	Cu	CHEMICAL	ANALY	SIS	v	Ti	l at I	J F₩		2(20)	M	DAQUAID

811810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

I contry that the obove results are a true and correct copy of social results contained in records maintained by Claveland-Ciffs Burns Harbor LLC and are in this compliance with the requirements of the specification cides above. This test report cannot be attended and must be transmitted insuct with any subsequent third party less reports, if required. SUPV. QUALITY ASSURANCE Form BAPLTRPT.TIE

FARID HASSANI PER MWT

AMERICAN ALLO

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY Item:

S.O.#: 677328

AA PL#: 5238534

5 (1 PC) 1/4" X 96" X 480"

Q-QUENCH TEMPERATURE

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS US HWY 12 Burns Harbor, Indiana CAR OR VEHICLE NO.
CSS-CHGO-CSXT-UTICATHB DATE SHIPPED 04-03-21 AMERICAN ALLOY STREL INC 017024 AMERICAN ALLOY STEEL INC PO BOX 40469 THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY ROME NY 13440 SERIAL PAT THICKNESS WIDTH OR DIA. LENGTH HEAT NUMBER NO. TENSILE PCS. WEIGHT RED. INCHES QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES POUNDS PSI PSI IN PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(5) CO# 126304-NY GR 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650935 811810640 2 1/4 96 480 6534 58500 79800 8 25 (M55)MFST REF#:1 75200 8 54100 27 T650936 811510640 1 1/4 96 480 3267 55200 76700 8 25 (M55)MFST REF#:1 55100 75900 8 26 T650937 811810640 1 1/4 96 480 3267 53800 76200 8 24 (M55)MFST REF#:1 54400 74300 8 26

SERIAL	PAT	HEAT	HARD	BEND	711000000	7						CHA	RPY MA	AF T					
NUMBER	NO.	NUMBER	BHN	DEID	THICKNESS	TYPE	SIZE	P	TEMP	ENERG	FT	LBS		SHE	AR(%)	LAT.	ΧP		
	1				INCHES			Ř	TP	1	3	1100		·	,			M	TLE
						.,		1 2			1 2	3	11	2	3	1	2	T	3
																ci ent f	Opy	vı	uk
													ori	ginal	l, reta	true c	in o	ur	file
													ori	ginal	l, reta	ained	in o	ur	file
HEAT NUMB	er F					CHEL	ńkal a	MAT UE	ic .				ori	ginal	l, reta	ained ALL	in o OY	ur	file

T-TEMPER TEMPERATURE

811810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

N-NORMALIZE TEMPERATURE

05/03/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#: 341-1001-NY

To: INUKSHUK CONSTRUCTION LIMITED

5 (1 PC) 1/4" X 96" X 480" Item:

DAT

HEAT

CEDIAL

S.O.#: 677328

AA PL#: 5238535

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS SHPMENT NO. 804-27223 US HWY 12 Burns Harbor, Indiana DATE SHIPPED CAR OR VEHICLE NO. 04-03-21 CSS-CHGO-CSXT-UTICAINE AMERICAN ALLOY STEEL INC 017024 AMERICAN ALLOY STEEL INC PO BOX 40469 THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY ROME NY 13440 SERIAL PAT THICKNESS | WIDTH OR DIA | LENGTH HEAT NUMBER NO NUMBER WEIGHT PCS. RED INCHES QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES INCHES POUNDS PSI PSI IN St R PLATES - ASTM A516-17 GR 70 FVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650935 811810640 2 1/4 96 480 6534 58500 73800 8 25 (M55)MFST REF#:1 54100 75200 B 27 T650936 811810640 1 1/4 96 480 3267 55200 76700 8 25 (M55)MFST REF#:1 55100 75900 8 26 T650937 811510640 1 1/4 96 480 3267 53800 76200 8 24 (M55)MFST REF#:1 54400 74300 8 26

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Q-QUENCH TEMPERATURE		
- Applied + CULL CLARE CULC	T-TEMPER TEMPERATURE	
	TENS CIT TOTAL TONE	N-NORMALIZE TEMPERATURE

THE LEWIS	IFALL	1 110-11	1 11 11 11	I perin	40.000	7		~~~~	-	*		LMF	MET IM	PACT		100000000000000000000000000000000000000	-			
NUMBER	NO.	NUMBER	BHN	BEND	THICKNESS	TYPE	SIZE	DIR	TEMP	ENERG				Si	HEAR	K(%)	LAT. E		MI	r.g
				1	THURB			1"	F	1 1	2	3	1	12	I	3	1	2	T	3
													C	erti	fied	វែនព	ruse co	ору	of t	he
																	ined.			
													AN	IER	IC	NI	ALL	OY:	STE	EL

HEAT NUMBER CHEMICAL ANALYSIS Min P S S Cu NS Cr Mo V Ti Al

811810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

Toethy feet the above results are a true and correct copy of actual results contained in tecorite maintained by Cleveland-Care Burra Harbor LLC and are in full compliance with the requirements of the aspectication cited above. This test report cannot be altered and must be trummitted linked SUPV. QUALITY ASSURANCE with any subsequent did party test reports, if required.

HARD I

FARID HASSANI PER MWT



To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY Item:

S.O.#: 677328

AA PL#: 5238536

5 (1 PC) 1/4" X 96" X 480"

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS SHIPMENT NO. 804-27223 US HVYY 12 Burns Harbor, inclana DATE SHIPBERS CAR OR VEHICLE NO. 04-03-21 CSS-CEGO-CSXT-UTICALHE AMERICAN ALLOY STEEL INC 017024 AMERICAN ALLOY STEEL INC PO BOX 40469 LOT HOUSTON TX 77240-0469 THEIR SIDING 650 HARBOR WAY ROME NY 13440 SERIAL PAT HEAT THICKNESS | WIDTH OR DIA | LENGTH NUMBER NO. NUMBER PCS. WEIGHT RED INCHES QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES INCHES POUNDS PSI PSI IN * * PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IM (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650935 811810640 2 1/4 96 480 6534 58500 79800 8 25 (M55)MFST REF#:1 54100 75200 8 27 T650936 811810640 1 1/4 96 480 3267 55200 76700 8 25 (M55)MFST REF#:1 55100 75900 8 T650937 811810640 1 1/4 96 480 3267 53800 76200 8 (M55)MFST REF#:1 54400 74300 8 Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

SERIAL	PAT	HEAT	HARD	BEND		7				CRA	107 146	779		
NUMBER	NO.	NUMBER	BHH	DENU	THICKNESS	TYPE	SIZE	D TEST	ENERGY	***************************************	Lime	SHEAR(%)	LAT, EXP	
					INCHES	1 1		R	FI	LBS	L			MILS
						-		1 1 8	1 1 3	3	1	2 3	1	2 3

Certified a true copy of the original, retained in our file.

MERICAN ALLOY STEEL HEAT NUMBER HEMICAL ANALYSI C Mn P S Si Cu NI Or Mo V TI N Sn GRAIN

811810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

Toarby that the above results are a true and correct copy of earlier results contained in records meintained by Cleveland-Criffs Burns Harbor LLC and are in full compliance with the requirements of the appeciation chied above. This test report cannot be shared and must be be unanified linest. SUPV. QUALITY ASSURANCE from BHPLTRPT.TIF

FARID HASSANI PER MWT

MANAGE TIME

To: INUKSHUK CONSTRUCTION LIMITED

5 (1 PC) 1/4" X 96" X 480" Item.

P.O.#: 341-1001-NY

PO BOX 40469

NO

HEAT

PCS.

NUMBER

S.O.#: 677328

AA PL#: 5238537

RED.

TAG: ROOF

804-27223

SERIAL

NUMBER

Cleveland-Cliffs Burns Harbor LLC

QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS US HWY 12 Burns Harbor, Indiana CAR OR VEHICLE NO.
CSS-CHGO-CSXT-UTICAINB DATE SHIPPED 04-03-21 017024 AMERICAN ALLOY STEEL INC AMERICAN ALLOY STEEL INC S THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY ROME MY 13440 ZI E AND QUANTITY A LENGTH

WEIGHT

INCHES INCHES QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES POUNDS PSI PSI IN PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1

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NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665

MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650935 811810640 2 1/4 96 480 6534 58500 79800 8 25 54100 75200 8 (M55)MFST REF#:1 T650936 811510640 1 1/4 96 480 3267 55200 76700 8 25 55100 75900 8 (M55)MFST REF#:1 26 T650937 811S10640 1 1/4 96 480 3267 53800 76200 8 24 54400 74300 8 (M55)MFST REF#:1 26

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Certified a true copy of the original, retained in our file. AMERICAN ALLOY STEEL

HEAT NUMBER			• • • • • • • • • • • • • • • • • • • •				CHEMICAL	ANALY	SIG		···		JY	5	3/74	M	
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811810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: Item:

341-1001-NY

S.O.#: 677328 AA PL#: 5238538

5 (1 PC) 1/4" X 96" X 480"

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS SHIPMENT NO. 804-27223 US HWY 12 Burns Harbor, Indiana DATE SHIPPEN CAR OR VEHICLE NO. 04-03-21 CSS-CHGO-CSXT-UTICAIHB 017024
AMERICAN ALLOY STEEL INC AMERICAN ALLOY STEEL INC PO BOX 40469 H THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY ROME NY 13440 SERIAL PAT HEAT NO. NUMBER THICKNESS | WIDTH OR DIA NO. WEIGHT NUMBER PCS. AFD INCHES INCHES QUALITY STREL MELTED & MANUFACTURED IN THE U. S. A. INCHES POUNDS PSI PSI IN % % PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER 821810640 2 1/4 T650943 96 480 6534 55200 76500 8 23 53800 (M55)MFST REF#:1 74000 8 821S10640 1 1/4 T650944 96 480 3267 54100 76500 8 (M55)MFST REF#:1 55400 75400 8 26 T650945 821510640 2 1/4 96 480 6534 56600 77200 8 (M55)MFST REF#:1 54000 73800 B

Q-QUENCH TEMPERATURE	T-TEMPER TEMPERATURE	N-NORMALIZE TEMPERATURE	
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HEMICAL ANALYSIS HEAT NUMBER Mn P Si Cu Ni IA IT V C Mo

821810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

MARO

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

(M55)MFST REF#:1

S.O.#: 677328 AA PL#: 5238539

Item: 5 (1 PC) 1/4" X 96" X 480"

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS SHIPMENT NO. 804-27223 US HWY 12 Burns Harbor, Indiana DATE SHIPPED CAR OR VEHICLE NO. 04-03-21 CSS-CHGO-CSXT-UTICATHB 017024 AMERICAN ALLOY STEEL INC AMERICAN ALLOY STEEL INC PO BOX 40469 THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY **ROME NY 13440** SERIAL PAT ZE AND CHANTIT HEAT THICKNESS | WIDTH OR DIA NUMBER WEIGHT NUMBER RED INCHES INCHES INCHES QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. POUNDS PSI PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T650943 821510640 2 1/4 96 480 6534 55200 76500 8 23 53800 74000 8 25 (M55)MFST REF#:1 T650944 821810640 1 1/4 96 480 3267 54100 76500 8 27 55400 75400 8 (M55)MFST REF#:1 26 T650945 821810640 2 1/4 96 480 6534 56600 77200 8

Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

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original, retained in our file. MERIÇAN ALLOY STEEL.

73800 8 26

CHEMICAL ANALYSIS HEAT NUMBER C Mn p Si Cn Ni Cr Mo VIII A GRAIN N Sn

821810640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

AMERICAN AULOY

54000

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY

S.O.#: 677328

AA PL#: 5238540

Item:

5 (1 PC) 1/4" X 96" X 480"

TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS SHIPMENT NO. 804-27223 US HWY 12 Burns Harbor, Indiana CAR OR VEHICLE NO.
CBS-CHGO-CSXT-UTICAIBB DATE SHIPPED 04-03-21 AMERICAN ALLOY STEEL INC 017024 AMERICAN ALLOY STEEL INC PO BOX 40469 THEIR SIDING HOUSTON TX 77240-0469 650 HARBOR WAY ROME NY 13440 SERIAL PAT THICKNESS WIDTH OR DIA LENGTH NO NUMBER NUMBER WEIGHT PCS. RED. INCHES QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES INCHES POUNDS PSI PSI TN 8 PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER 7650943 821810640 2 1/4 96 480 6534 55200 76 T650943 76500 8 23 (M55)MFST REF#:1 53800 74000 8

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SERIAL	PAT	HEAT	HARD			~											
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		2000000							F	17	_ 2	3	11	2	3	1	2 3

Certified a true copy of the original, retained in our file.

									R				AMI	ERICA	NAL	LOY	STEEL.
HEAT NUMBER	С	Mn	Р	5	SI	Cu	CHEMICA	Cr	SIS Ma	V	īi	AJ	В	719	120	4	MOUAID GRAIN

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To cryly that the above results are a but and correct copy of actual results contained in records maintained by Cleretand Ciffs Burns Harbor: LLC and are in full compliance with the requirements of the specification cloud stown. This last report curved be attended and must be transmitted index SUPV. QUALITY ASSURANCE with any subsequent third party test reports, if required.

FARID HASSANI PER MWT



05/03/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#: 341-1001-NY To: INUKSHUK CONSTRUCTION LIMITED S.O.#: 677328 5 (1 PC) 1/4" X 96" X 480" Item: AA PL#: 5238541 TAG: ROOF

Cleveland-Cliffs Burns Harbor LLC QUALITY ASSURANCE REPORT OF TEST AND ANALYSIS US HWY 12 Burns Harbor, Indiana DATE SHIPPED CAR OR VEHICLE NO. AMERICAN ALLOY STEEL INC CSS-CHGO-CSXT-UTICAIHB 04-03-21 017024 PO BOX 40469 AMERICAN ALLOY STEEL INC HOUSTON TX 77240-0469 THEIR SIDING 650 HARBOR WAY ROME NY 13440 OZOF O SIZE AND QUANTITY
THICKNESS WIDTH OR DIA LENGTH SERIAL PAT HEAT NO. NUMBER NO. NUMBER PCS. YIELD TENSILE POINT STRENGTH WEIGHT RED. QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. INCHES POUNDS PSI PLATES - ASTM A516-17 GR 70 PVQ MOD C.20 MAX KLD FINE GRAIN PRAC, ASTM IN A516-17 GR 65 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, FIRST TST AS ROLLED-ADD'L TENSION PER TST PC HEAT TREATMENT --- MILL TEST PCS NORM 1650+/-25F FOR 30MIN/IN (30 MINUTES MIN), AIRCOOL --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 126304-NY GH 377-1665 MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER **1650943** 480 6534 55200 76500 8 23 (M55)MFST REF#:1 53800 74000 8 25 T650944 821810640 1 1/4 96 480 3267 54100 76500 8 27 (M55)MFST REF#:1 55400 75400 8 T650945 821510640 2 1/4 96 480 6534 56600 77200 8 25 (M55)MFST REF#:1 54000 73800 8 26 Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

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05/03/2021 From: AMBRICAN ALLOY STEEL, INC. P.O.#: 341-1001-NY

To: INUKSHUK CONSTRUCTION LIMITED

S.O.#: 677328

AA PL#: 5238542

Item: 5 (1 PC) 1/4" X 96" X 480" TAG: ROOF

Cleveland-Cliffs Burns	T AND ANALYSIS US HWY 12 Burns Harbor, Indiana
CDD.	CHGO-CSXT-UTICATUR OTRACA
PO BOX 40469	MERICAN ALLOY STEEL INC
HOUSTON TX 77240-0469	HEIR SIDING
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A516-17 GR 65 PVQ, ASME SA516 GR 70 65 PVQ 2019 EDITION, FIRST TST AS F	KLD FINE GRAIN PRAC, ASTM
MINUTES MIN) ATPOORT TEST PCS NO	RM 1650+/-25F FOR 30%TM/TM
MINUTES MIN), AIRCOOL IN ACCORD	ANCE WITH RN 10204-2004
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MERCURY IN ANY FORM HAS NOT BEEN USED IN THE	DDAMMA
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M. C. N. C.	. 2000 8 23
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													0	riginal, re	tained i	n our file	
02201													AL	MERICAN	VALLE	Y STEE	24

				17		AM	ERICAN AL	LOY STEEL
HEAT NUMBER	C Mn	P 5	28 C11	MI C M			12174	MQUAID
021010510	eren				1 - 1 11	I AI B	CD N	Sn GRAIN

821510640 .17 1.01 .009 .005 .342.216 .17 .02.003.001.002.025.0002 .002.004.006

PAGE: 1

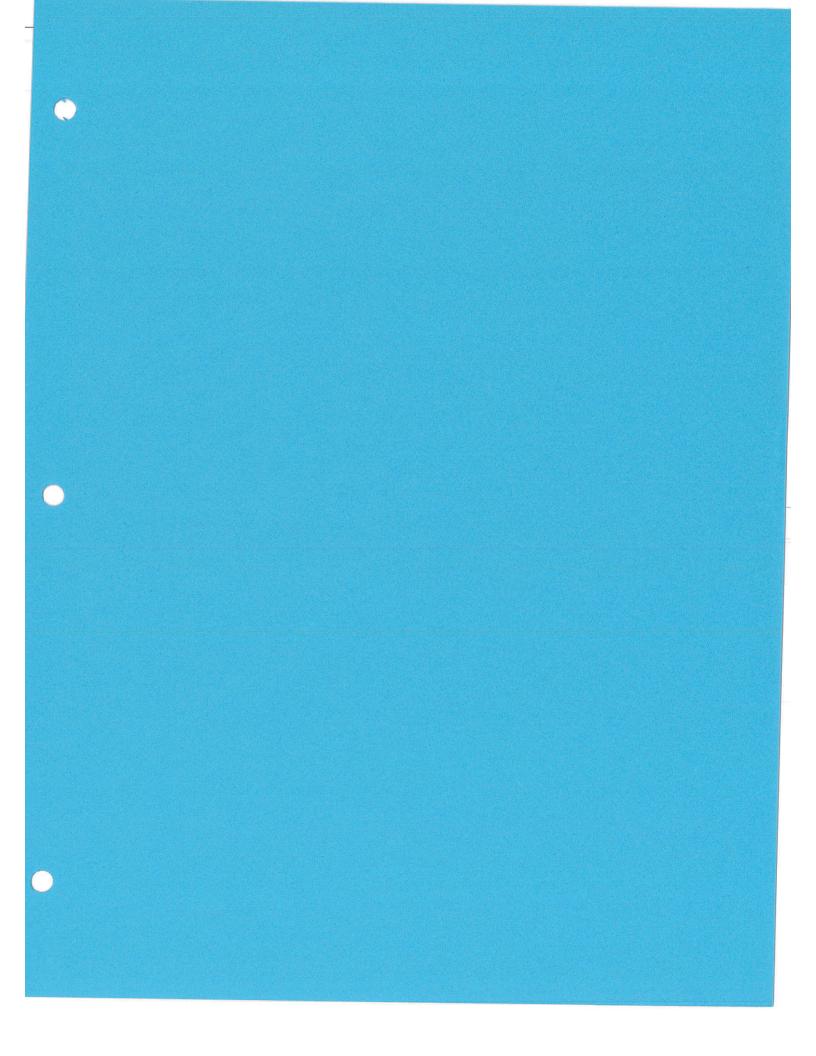
AMERICAN ALLOY STEEL, INC. 650 Harbor Way

ROME, NY 13440

PHONE (315) 371-9055 FAX (315) 336-3529

PACKING LIST ______

PACKING LIST NO 713909 S/O NO 677328 SOLD TO: 308500 PHONE: 1-902-429-0272 SHIP TO: 3 INUKSHUK CONSTRUCTION LIMITED TECHFORM-MONTAL 1869 UPPER WATER STREET SUITE AH202 3139 BOUL DES ENTREPRISES INUKSHUK CONSTRUCTION LIMITED HALIFAX, NS B3J 1S9 TERREBONNE, QC J6X 4J9 CUSTOMER BUYER NAME: M.LOSIER PHONE NO: 1-902-429-0272 CUST PO NUMBER FOB POINT --- SHIP VIA -- SHIPPING REF TERMS DATE REQ 341-1001-NY DELIVERED ITM PPD 04/06/2021 1 SET OF MTRS IS REQUIRED WITH SHIPMENT LN# ITM QTY THKNSS MATERIAL/ITEM DESCRIPTION --- --- ----UNT WGT EXT WGT ASME SA 516 GRADE 70, KILLED, FINE GRAIN, AS ROLLED 5 14 1/4" 1 96" X 480" 3267 45738 TAG: ROOF Total Pieces on this Packing List Total Weight on this Packing List 45738



PAGE 1

CARRIER: ITM

FROM: AMERICAN ALLOY STEEL, INC.

6230 N HOUSTON-ROSSLYN HOUSTON, TX. 77091 1-713-462-8081

DATE: 03/08/2021

BILL OF LADING: 678573

CONSIGNED TO: TECHFORM-MONTAL

DESTINATION : 3139 BOUL DES ENTREPRISES TERREBONNE, QC

CUSTOMS: SEAMONT BROKERAGE PH:514-931-0306/FAX:514-363-5564

J6X 4J9

CANADA

SUBJECT TO SECTION 7 OF CONDITIONS OF APPLICABLE BILL OF LADING, IF THIS SHIPMENT IS TO BE DELIVERED TO THE CONSIGNEE WITHOUT RECOURSE ON THE CONSIGNOR, THE CONSIGNOR SHALL SIGN THE FOLLOWING STATEMENT: THE CARRIER SHALL NOT MAKE DELIVERY OF THIS SHIPMENT WITHOUT PAYMENT OF

PIRA (81 INTUICE . . SEPTRE . .

*** FREIGHT CHARGES: PREPAID

Time In: _____ Signature: ___

THE PROPERTY DESCRIBED BELOW, IN APPARENT GOOD ORDER, EXCEPT AS NOTED (CONTENTS AND CONDITION OF CONTENTS OF PACKAGES UNKNOWN), MARKED, CONSIGNED, AND DESTINED AS INDICATED BELOW, WHICH SAID CARRIER (THE WORD CARRIER BEING UNDERSTOOD THROUGHOUT THIS CONTRACT AS MEANING ANY PERSON OR CORPORATION IN POSSESSION OF THE PROPERTY UNDER THE CONTRACT) AGREES TO CARRY TO ITS USUAL PLACE OF DELIVERY AT SAID DESTINATION, IF ON ITS ROUTE TO SAID DESTINATION. IT IS MUTUALLY AGREED, AS TO EACH CARRIER OF ALL OR ANY OF SAID PROPERTY OVER ALL OR ANY PORTION OF SAID ROUTE TO DESTINATION, AND AS TO EACH PARTY AT ANY TIME INTERESTED IN ALL OR ANY SAID PROPERTY, THAT EVERY SERVICE TO BE PERFORMED HEREUNDER SHALL BE SUBJECT TO ALL THE TERMS AND CONDITIONS OF THE UNIFORM DOMESTIC STRAIGHT BILL OF LADING SET FORTH (1) IN THE UNIFORM FREIGHT CLASSIFICATION IN EFFECT ON THE DATE HEREOF, IF THIS IS A RAIL OR A RAIL-WATER SHIPMENT, OR (2) IN THE APPLICABLE MOTOR CARRIER CLASSIFICATION OR TARIFF IF THIS IS A MOTOR CARRIER SHIPMENT.

SHIPPER HEREBY CERTIFIES THAT HE IS FAMILIAR WITH ALL THE TERMS AND CONDITIONS OF THE SAID BILL OF LADING, INCLUDING THOSE ON THE BACK THEREOF, SET FORTH IN THE CLASSIFICATION OR TARIFF WHICH GOVERNS THE TRANSPORTATION OF THIS SHIPMENT, AND THE SAID TERMS AND CONDITIONS ARE HEREBY AGREED TO BY THE SHIPPER AND ACCEPTED FOR HIMSELF AND HIS ASSIGNS.

Parma	man't many	AND HIS ASS	SIGNS.	COMPLIT	INS ARE HEREBY AGRED
P.O.B	nnent post-office address of shipper: CAN ALLOY STEEL, INC. Loa OX 40469 Loa ON, TX 77240	d must be se before le	cured aving premi	Drive	r Signature/Date
					I'M
QTY	DESCRIPTION OF ARTICLES	WGD (FDG)			
	CLASS-50 STEEL	WGT (LBS)	PL NO	SO NO	PO NO
11	5/16" X 96" X 480"				
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Time Out: _____ Signature:

PAGE: 1

AMERICAN ALLOY STEEL, INC. 6230 N. Houston-Rosslyn HOUSTON, TX 77091 PHONE (713) 462-8081 FAX (713) 462-0527

PACKING LIST

PACKING LIST NO 708614

S/O NO 677336

DATE: 03/02/2021

SOLD TO: 308500 PHONE: 1-902-429-0272 SHIP TO: 3

INUKSHUK CONSTRUCTION LIMITED TECHFORM-MONTAL
1869 UPPER WATER STREET SUITE AH202 3139 BOUL DES ENTREPRISES
HALIFAX, NS B3J 1S9 TERREBONNE, QC

J6X 4J9 CUSTOMER BUYER NAME: M. LOSIER PHONE NO: 1-902-429-0272

341-1001-TX DELIVERED ITM

CUST PO NUMBER FOB POINT --- SHIP VIA -- SHIPPING REF TERMS DATE REQ

PPD 04/05/2021

1 SET OF MTRS IS REQUIRED WITH SHIPMENT

LN# ITM QTY THKNSS MATERIAL/ITEM DESCRIPTION UNT WGT EXT WGT

ASME SA 516 GRADE 70, KILLED, FINE GRAIN, NORMALIZED

1 11 5/16"

96" X 480"

4084 44924

Total Pieces on this Packing List

Total Weight on this Packing List

44924



Canada Customs Agence des douanes and Revenue Agency et du revenu du Canada

CANADA CUSTOMS INVOICE FACTURE DES DOUANES CANADIENNES

Page 1 of 1 de

American Alloy Steel 30 N. HOUSTOR ROSSIY Rd Houston, TX. 77091 C. (713) 462-1061 Fax: (713) 462-1638 C. consignee (name and oldress) - Destinataire tinou et adresse) C. consignee (name and oldress) - Destinataire tinou et adresse) C. consignee (name and oldress) - Destinataire tinou et adresse) TECHFORM-MONTAL 3139 BOUL DES ENTREPRISES TERREBONNE, QC JoX 419 CANADA C. County of transhipment - Pays de transhordement USA C. County of transhipment - Pays included and transhordement - Pays included and transhordement - Pays included and t	1. Vendor (name and address) - Vendeur (nom et adress	ro)	T				de			
Houston, TX 77091	American Alloy Steel	56)	2. Date of d	irect shipment to	Canada - Da	ate d'expédition direc	cte vers le Canada			
Tel: (713) 462-8081 Fax: (713) 462-1638 3. Other reference (studies of commande to Includeury) 4. Cessignee (same and address) – Destinatative (soon or defresse) TECHFORM-MONTAL 3139 BOULD DES ENTREPRISES TERREDONNE, QC JGX 4J9 CANADA 4. Country of transhipment streams and address (includeury) USA 5. Preclamater same and address (includeury) USA 6. Country of transhipment streams and contract (includeury) USA 6. Country of transhipment streams and contract (includeury) INSA 7. Country of origin of peeds Phys of chipment dest marked and process of direct adjugances to Council. Transportation: (five model and piece of direct adjugances to Council. Transportstom model of split drayeddition director vers in Council. Transportstom model of split drayeddition director vers in Council. Transportstom model of split drayeddition director vers in Council. Transportstom model of split drayeddition director vers in Council. Transportstom model split drayed director vers in Council. Transportstom model split drayed director active transportstom director vers described on the Council of Split drayed director vers described on transportstom model split drayed director active transportstom director vers in Council of Split drayed d			03/05	/2021						
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AMERICAN ALLOY STEEL, INC. 6230 N Houston-Rosslyn P.O. Box 40469 HOUSTON, TX 77240-0469

PHONE (713) 462-8081 FAX (713) 462-0527

PINVOICE NO. 3051001-1 DATE: 03/05/2021

3349.00

36839.00

SHOP ORDER: 677336 ORDER LOC: TX SOLD TO: 308500 PHONE: 1-902-429-0272 SHIP TO: INUKSHUK CONSTRUCTION LIMITED TECHFORM-MONTAL 1869 UPPER WATER STREET SUITE AH202 3139 BOUL DES ENTREPRISES HALIFAX, NS B3J 1S9 TERREBONNE, QC CANADA J6X 4J9 FAX: 1-902-429-7762 CANADA CUST PO NO BUYER NAME 341-1001-TX ---SALESMEN----M.LOSIER FCL/SEL/ /CAN FOB POINT SHIP VIA TERMS FED ID DELIVERED ITM PPD 74-1688398 SHIPPING REF MTRS REQD W/INV W/SHP SHIP WGT PARTIAL OK REQD SHIP 44924 N 04/05/2021 0 1 ITEM QTY THKNSS MATERIAL/ITEM DESCRIPTION PRC EACH PRC EXTD ASME SA 516 GRADE 70, KILLED, FINE GRAIN, NORMALIZED 11 5/16" 96" X 480" 1

TOTAL AMOUNT (excl applicable taxes) 36839.00 USD

Please examine the above carefully and notify your American Alloy Steel salesman of any changes, otherwise the order will be shipped as shown.

UNITED STATES-MEXICO-CANADA AGREEMENT (USMCA) CERTIFICATE OF ORIGIN

CERTIFIER NAME AND ADDRESS:	2. EXPORTER NAME AN	D ADDRESS:	
DANIEL VENEGAS 6230 NORTH HOUSTON ROSSLYN ROAD HOUSTON, TX 77040	AMERICAN ALLOY ST 6230 NORTH HOUSTO HOUSTON, TX 77040	IN ROSSLYN R	OAD
TEL:713-462-8081 EMAIL:DANIEL@AASTEEL.COM	TEL:713-462-8081 FA	X:713-462-1	638
TAX ID NUMBER: 1-74-1688398-5	TAX ID NUMBER: 1-74-	1688398-5	
3. PRODUCER NAME AND ADDRESS:	4. IMPORTER NAME AND	ADDRESS:	***************************************
NUCOR PLATE MILL P.O. BOX 279	AMERICAN ALLOY S		
WINTON, NC 27986 USA	6230 N. HOUSTO HOUSTON, TX 77	ON ROSSLYN	RD.
TEL: N/A EMAIL: N/A TAX ID NUMBER: N/A	USA TEL: N/A EM TAX ID NUMBER: N/A	MAIL: N/A	
5.DESCRIPTION OF GOOD(S): STEEL PLATE	6.H.S.TARIFF CLASSIFICATION NUMBER	7.ORIGIN CRITERION	8.COUNTRY
SO# <u>677336</u> PO# <u>341-1001-TX</u>	The second secon	CALIBATON	OF ORIGIN
ITEM# 1 - 9 PCS 5/16" x 96" x 480"	7208.51.0030	В	USA
J.,			
	The state of the s		10
	-		
	44 Y II AMERICA		
I CERTIFY THAT:		Marine Ma	
THE COODS DESCRIBED IN THIS DOUCUMENT QUALITY AS ORIGINATING ACCURATE. I ASSUME RESPONSIBILITY FOR PROVING SUCH REPRESENTA AVAILABLE DURING A VERIFICATION VISIT, DOCUMENTATION NECESSAR	THE AND ACCUSE OF MAINTATEST	AT ARTS PROPERTY AND TA	DOCUMENT IS TRUE AND NT UPON REQUEST OR TO MAKE
THIS CERTIFICATE CONSISTS OF PAGES, INCLUDING ALL ATTACH			
1. CERTIFIER'S SIGNATURE: Daniel Venegas		RICAN ALLO	Y STEEL, INC.
CERTIFIER'S NAME: DANIEL VENEGAS	CERTIFIER'S TITLE		
DATE: 03/05/2021 CER	TIFIER TYPE (IMPORT, I	EXPORTER. F	PRODUCER): EXPORTER

UNITED STATES-MEXICO-CANADA AGREEMENT (USMCA) CERTIFICATE OF ORIGIN

1. CERTIFIER NAME AND ADDRESS:		2. EXPORTER NAME AN	D ADDRESS:	
DANIEL VENEGAS 6230 NORTH HOUSTON ROSSLYN ROAD HOUSTON, TX 77040		AMERICAN ALLOY ST 6230 NORTH HOUSTO HOUSTON, TX 77040	IN ROSSLYN R	OAD
TEL:713-462-8081 EMAIL:DANIEL@AAST	TEEL.COM	TEL:713-462-8081 FA	X:713-462-1	638
TAX ID NUMBER: 1-74-1688398-5		TAX ID NUMBER: 1-74-		
3. PRODUCER NAME AND ADDRESS:		4. IMPORTER NAME AND		
ARCELORMITTAL BURNS HARBOR PLAT	E	AMERICAN ALLOY S		
BURNS HARBOR, IN USA		6230 N. HOUSTO HOUSTON, TX 77	N ROSSLYN	I RD.
TEL: N/A EMAIL: N/A TAX ID NUMBER: N/A		USA TEL: N/A EM TAX ID NUMBER: N/A	IAIL: N/A	*
5.DESCRIPTION OF GOOD(S): STEEL PLATE		6.H.S.TARIFF	7.ORIGIN	8.COUNTRY
SO# <u>677336</u> PO# <u>341-1001</u> -		CLASSIFTCATION NUMBER	CRITERION	OF ORIGIN
ITEM# 1 - 2 PCS 5/	16" x 96" x 480"	7208.51.0030	В	USA
CERTIFY THAT: HE GOODS DESCRIBED IN THIS DOUCLMENT QUAL TURATE. I ASSUME RESPONSIBILITY FOR PROVI ALLABLE DURING A VERIFICATION VISIT, DOCU TUS CERTIFICATE CONSISTS OF PAGES, IN	MENIATION NECESSARY TO	SUPPORT THIS CERTIFIC		DOCUMENT IS TRUE AND IT UPON REQUEST OR TO MAKE
CERTIFIER'S SIGNATURE: DANIEL	Venegas	COMPANY NAME: AME		
RITETER'S NAME: DANIEL VENEGAS	V	CERTIFIER'S TITLE	: Traffic (Coordinator
E: 03/05/2021	CERTIF	TER TYPE (TMPORT F	XPORTER D	RUDICERI. EXDUDITED



AMERICAN ALLOY STEEL, INC.

6230 N. HOUSTON ROSSLYN ROAD

HOUSTON, TEXAS 77091

Phone: 713-462-8081 Fax: 713-462-8209 M.T.R. COVER SHEET 03/05/2021

Customer Name : INUKSHUK CONSTRUCTION LIMITED

Control Number: 1088263

Address

Queued By : Alex Garza

City, State Zip

: HALIFAX, NS B3J 1S9

Page Number : 1

Attention

: M.LOSIER

Total Pages : 26

Phone Number

: 1-902-429-0272

Fax Number : 1-902-429-7762

Reference Number: 677336

Notes 1

: P.O. NO. 341-1001-TX

THE INFORMATION YOU REQUESTED IS ATTACHED. THANK YOU FOR YOUR BUSINESS!

AASI PLATE NUMBER

HEAT # / SLAB #

MILL

5236104 5236105

813S60780 T030117

MITTAL

813S60780 T030115

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NUCOR PLATE NUCOR PLATE NUCOR PLATE NUCOR PLATE NUCOR PLATE NUCOR MILL **NUCOR MILL** NUCOR MILL

NUCOR MILL

03/05/2021 From: AMERICAN ALLOY STEEL, INC.

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-TX

S.O.#: 677336

AA PL#: 5236104

Item: 1 (1 PC) 5/16" X 96" X 480"

ArcelorMittal Burns Harbor Plate QUALITY ASSURANCE

LIS HWY 12 Slums Herbor, Indiana

SHIPMENT NO.	*****		V 24100000000	REPORT		ID ANAYLISES			US	HWY 12	Skame Herbi	or, indiana
803-691	0.3		DATE SHO	28-21		R OR VEHICLE NO.					-	
	CAN ALLOY S	WALLEST SEA	OT.	<u> </u>		THE-MCCOO-EN		TMIC 0	07204			
PO BO	X 40469	Thurst TI	AC.		2	AMERICAN		STEEL D		Anna distribution	-	
L properties					94	BNSF TR#	7226 M	LE 66.4	IN ST	W3 A	02	
EGOR!	ON TX 7724	0-0469			P	6230 N HO	USTON F	W.TRROS	Ph	res a	20 ES	
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					D		- //02	W-94TA				
N	1	T	-	-	BIZE A	ID QUANTITY			-			
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E NUMBER N	IO. NUMBER	PCS.	INCRES	The	CER	99.0/99994	-	The state of the s	- Votation to et al la communication	ELDI	(G. R	ED.
QUALITY	STREL MELTE				THE IN	Inches He U. S. A.	POUN	DS PSI	PSI	D	1 %	化
PLATES	- ASTM A516-	17 /70	70 2004	VICTO	AN I	ME U. B. A.						
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	SA516 GR 6	top h PRINTER I	ON BAN	" ANDE	USG ESTA	516 GR 70 PV	0 2010	10073 TO 101 TO 104	NY 98 49 NAV	98		
		DEVU	SULY E	DITIO	99 . B	RMR RASIS CO	EA THE	MANA .	decrees, some error, error, eds as	Υ.		
	CH-V BAZUB	O RIVE I	u LJ/L	4 File	BB A	r -50F, Vacu	UM DECL	LESED -	TOT.TO			
	TANKS AND THE PROPERTY AND THE PARTY	e coci	TEL TIM	BTIL	L AI	2 TW BOO	ORDANCI	E MYTHE 1	PAY			
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	NO WELD RE	PAIR W	S PER	FORME	D ON	BELOW PLATE	(8)					
	23 GH 377-1:	561A					(0)					
PLATES B	EAT TREATED	- TEST	SPECI	DMENS	N state N	CHED & YIELI	S of the same	E-STEE STEELEN				
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Q-QUENCH TEMPERATURE

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T-TEMPER TEMPERATURE

N-NORMALIZE TEMPERATURE

	£ manak	- And the Control of	gresser securior and a	OUTPOOR STATE OF THE PERSONS	and the same of th									
BERIAL NUMBER	PAT NO.	HEAT MUMBER	HARD BHN	BEND	THICKNESS	TYPE	8IZE	DIR	TEST TEMB,	ENERGY	T L	CHA)	PY MPAGT SHEAR(%)	LAT. DP MILLS
T030115 T030116 T030117		8138607 8138607 8138607	80	1	.312 .312 .312	V	2/3	L		73 119 122	37 77 74	81 39	original, ret	true copy of the sained in our file. LLOY STEEL, INCo

CHEMICAL ANALYSIS HEAT NUMBER G Min Cu Ni Cr Mo V Ti Ar 81 Sn

813860780 .17 1.08 .013 .004 .343.212 .17 .03.006.002.002.039.0002 .002.003.003

I capify that the above results are a true and correct copy of schall results contained to records maintained by Anatoridital Burns Harbor and are in full compliance with the requirements of the specification what above. This test report consort be attend and must be transmitted triact with any subsquark tried purity last reports. If required.

FARID

AMERICAN ALLOY PLATE#5320104

03/05/2021 From: AMERICAN ALLOY STEEL, INC.

To: INUKSHUK CONSTRUCTION LIMITED

N-NORMALIZE TEMPERATURE

Reviewed By:

AMERICAN ALLOY
PLATE # 523416

P.O.#: 341-1001-TX

1 (1 PC) 5/16" X 96" X 480" Item:

S.O.#: 677336

AA PL#: 5236105

ArcelorMittal Burns Harbor Plate CUALITY ARRURANCE
REPORT OF TEST AND ANAYLAGES
DATE SHIPPED CAR OR VEHICLE NO. US HWY 12 Burns Herbor, Indiana 803-69103 01-28-21 IHB-MCCOO-BNSF LMIC 007204 AMERICAN ALLOY SYEEL INC AMERICAN ALLOY STEEL INC PO BOX 40469 ENSF TR# 7226 MILE 66.4 IN SEG 492 HOUSTON TX 77240-0469 6230 N HOUSTON ROSSLYN RD HOUSTON TX 77091-3410 No AND CHARMY NO. PCB. THICKNESS WIDTH OR DIA. WEIGHT YIELD TENSILE AF FRAC.
POINT STRENGTH ELONG. LENGTH INCERS INCHES INCHES POUNDS PSI PSI IN & & QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. PLATES - ASTM A516-17 GR 70 PVQ KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ. ASTM A516-17 GR 60 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, ASKE SA516 GR 60 PVQ 2019 EDITION, CH-V SA2085 PLT L 15/12 FTLBS AT -50F, VACUUM DEGASEED --- PLT NORMALIZED & COOLED IN STILL AIR --- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 125823 GH 377-1561A PLATES HEAT TREATED - TEST SPECIMENS ATTACHED & YIELD STRENGTH . 5% EUL MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T030115-> 813860780 2 5/16 96 480 8168 55800 76800 8 25 N 1650 DEG F - 15 MIN (M55)MFST REF#:2 T030116 813860780 1 5/16 96 480 4084 53400 75300 8 26 N 1650 DEG F - 15 MIN (M55)MFST REF#:2 T030117 813860780 2 5/16 96 480 8168 56400 77100 8 25 N 1650 DEG F - 15 MIN (M55)MFST REF#:2

White the same of	T-		7			-						
SERIAL, NUMBER	PAT NO.	HEAT NUMBER	HARD BHN	BEND	THICKNESS INCHES	TYPE	802	DSP TEST	ENERGY I	CHA Lebs	BHEAR(%)	LAT. EXP BILES
T030118 T030116 T030117		8138607 8138607 8138607	80		.312 .312 .312	V	2/3 2/3 2/3		73 8 119 7 122 74	7 81 1 39	original, re	une copy of the tained in our file. LLOY STEEL, INC.

T-TEMPER TEMPERATURE

2351x HEAT NUMBER Mn CHALLOS 8 SI CU MI CY MO V TI AI B Cb N 8n

813860780 .17 1.08 .013 .004 .343.212 .17 .03.006.002.002.039.0002 .002.003.003

ortify that the above results are a true and correct copy of actual results contained in records resistained by Arceloristical Burns Harbor and are in full compliance with the pulserments of the specification clied above. This test report connot be altered and must be transmitted intent with any subsquard third party test reports. If required.

FAR.ID HASSANI
PER

Q-QUENCH TEMPERATURE

03/05/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#: 341-1001-TX

1 (1 PC) 5/16" X 96" X 480"

S.O.#:

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Absorbed Energy (Ft-bs)-

To: INUKSHUK CONSTRUCTION LIMITED

Specification: Vehicle No:

> 17PX 804057 01/02/2021

> > BAL No. : 578134

AA PL#: 5237388

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677336

is suing Date : PLATE WILL ZCOOD

(252) 356-3700

Winton, NC 27986 P.O.Box 279

Mill Test Report

0.3125" x 96.000" x 480.000" ASTM A516 TURSKU-17/ASMESA516-TWESGO PYQ'2019/2017 Normalized Plate NACEMRO176 Aurox 2-1.2 (2015), MR0103 (2016) Section 2-1.2 Compliant (2015) 13.1.1, 13.1.2) Vacuum Degagoed Load No.: 591370 Sold To:

6239 N HOUSTON ROSSLYN RD PO BOX 40489 NORTH HOUSTON,TX 77891

AMERICAN ALLOY STEEL INC Our Order No. : 184010/1

Ship To:

Cust. Order No.: 125988 AMERICAN ALLOY STEE CAN NATERON NO. STRONG NO. SEC. S. AF TR # 7226

NORTH HOUSTON, TX 77091

It's Our Nature

1805 River Rd Coffeid, NC 27922 (262) 356-3700 AMERICAN ALLOY

We harely carily that the coments of this report are accumine and correct. At test require and operations per ormed by the material mentifications are in compliance with the applicable specifications, including customer apacitications. AMERICAN ALLOY STEEL original, retained in our file. Certified a true copy of the 125/201

TEST COUPONS TAKEN FROM HEAT TREATED PLATE Place frequency charpy;

NOT ROLLED CARBON STEEL PLATE

Mancary has not been used in the direct menut actualty Electic Art Furnace. Watching or wait repair was not performed on this material.

Visid by 0.5ELL method where contractive specification. For Marchon plate, unless otherwise including of this material. Produced as continuous cast discrete plate, unless otherwise noted of Yield by 0.5ELL method where otherwise specified. Core C-0/6/16)+((C++Ab+4V/6)+((C++Ab+4V/6)+(C+Ab+

Item:

1. A. Dopretts, Metalurget a Capaction

1/2/2021 3:02:49 PM

03/05/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#: 341-1001-TX

1 (1 PC) 5/16" X 96" X 480"

TEST COUPONS TAKEN FROM HEAT TREATED PLATE

Place traquency churpy;

HOT ROLLED CARBON STEEL PLATE

Item:

S.O.#:

677336

TO: INUKSHUK CONSTRUCTION LIMITED

Vahicle No: Specification

> TTPX 804057 01/02/2021

> > B/L No. : 578134

Load No. : 591370

Sold To:

Our Order No.: 184019/

6229 N HOUSTON ROSSLYN RD PO BOX 46469 NORTH HOUSTON, TX 77891 AMERICAN ALLOY STEEL INC

Ship To:

500

Pem 0.27

0.40

Cust. Order No.: 125988

: Butylang

0.3125" x 98.090" x 480.000" ASTM AS16 70%850-17/ASME SAS16-70%8700 PVQ 2019/2017 Normalized Plate NACE MR0175 Annax 2.1.2 (2015), MR0103 (2016) Section 2.1.2 Compilent (2015) 12.1.1, 12.1.2) Vacuum Degesed

is suing Date :

AA PL#: 5237389

PLATE WILL ZCCOA

P.O.Box 279 Winton, NC 27986 (252) 356-3700

Coffeld, NC 27922 (252) 356-3700 1505 River Rd

9

AMERICANALION

It's Our Nations

Mill Test Report

0604883-06 0602533-08 0602533-08 0604883-06 0802533 0604663 Heat No Plate Serial Plate Serial 0.19 O N N -1.08 4.08 HL 2 Tons 204 Tons 4.08 Ŧ 7 玉 0.012 2 Dir. (ard-11) 51,500 52,800 (part) 33% 91.7 0.001 (ft-lbs) beorbed Energy (F1-bs)-74,000 76,700 (pat) 1020 43.0 0.20 盤 Beel ensue % in 2" (ft-fbs) 111.0 44.1 38.5 38.6 0.13 0 % in 8 Ave 101.6 40.1 Z 0.09 3 č'n. Ch Q 0.07 43 8 0.07 C N atoral Expansion (in.)-NB 850 1650 Chouley 0.024 a P Charpy impacts (referr) Phone Iron 0 18 0.006 E (°F) 0.002 FZ (min) 0.002 -8 범 NZ 0.0049 Z S w 0.0023 0.0014 (%) 0 38 0.0001 3 AMERICAN ALLOY STREL 6220 M HOUSTON ROSSLYN RO 5869* TR # 7228 MILE684 LN SEG 482 MORTH HOUSTON, TX 77894 0.009 3 Ging. 8

AMERICAN ALLOY STEEL original, retained in our file. Certified a true copy of the 1/25/www

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Marcury has not been tased in the grain plantics by Electric Art Furnace. Walding or and impair was not performed on this material.

Yeard by 0.5EU. method inhomentarian -Sahashoffmucor.com.

From -C-(28/30)+(M-720)+(Fu/20 We havely celly that the contents of this report are accurate and correct. At test recults and operations performed by the metode manufacturer are in compliance with the applicable specifications, including customer specifications.

T. A. Depress, Medalinger . a. Deputies

1/2/2021 3:02:49 PM

03/05/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#: 341-1001-TX

1 (1 PC) 5/16" X 96" X 480"

HOT ROLLED CARBON STEEL PLATE
TEST COUPONS TAKEN FROM HEAT TREATED PLATE

Place frequency charpy;

Item:

S.O.#:

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To: INUKSHUK CONSTRUCTION LIMITED

Specification: Vehicle No:

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Marking:

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AA PL#: 5237390

PLATE WILL ZCCCA

P.O.Box 279

Mill Test Report

1505 River Rd Coffeld, NC 27922 (252) 356-3700

100

LATE #523 BOO

is a uing Date : 01/17/2021

Winton, NC 27286 (252) 356-3700

BAL No. : 579490

0.3125" x 96.000" x 480.000" ASTM AS16 7082/80-17/ASMESA516-7085/80 PVQ 2019/2017 Normalized Plate NACE WR175 Annex 2.1.2 (2015), MR0103 (2010) Section 2.1.2 Compliant (2015) 13.1.1, 13.1.2) Vacuum Degassed Load No.: 592195 Sold To:

NORTH HOUSTON, TX 77891 AMERICAN ALLOY STEEL INC

6230 N HOUSTON ROSSLYN RD PO BOX 49469 Our Order No.: 184010/1

Ship To: Cust. Order No.: 125988 BNOF TR # 7226

AMERICAN ALLOY STEEL
8239 N HOUSTON ROSSLYN RD NORTH HOUSTON, TX 77099

AMERICAN ALLOY STEEL original, retained in our file, Certified a true copy of the

2/12/2021

We hareby certify that the contents of the report are accurate and corract. At test results and operations performed by the meterial menufactures are in complexed with the applicable specifications, including customer specifications.

Hanus actived to fully lated line grain practice by Electric Arc Furnece. Welding or wald repair was not performed on this material.

Mercury has not been used in the direct menut activing of this material. Produced as continuous cast discrets plant, unless otherwise noted in Specification. For Medico eliginate; pinc-Selectiful Induct, com
Yield by 0.55ELI, method unless otherwise specificd, Corq C-r/fe/n/9+((Cr+Alb-+V)/5)+((Cu+Alig/15)
Penn = C+(68/30)+(64/20)+(62/20)+(169)+(62/20)+(169)+(62/20)+(169)+(1

1/17/2021 10:03:28 AM

1. A. Depratis, Metallurgist

03/05/2021 From: AMERICAN ALLOY STEEL, INC.

1 (1 PC) 5/16" X 96" X 480"

341-1001-TX

P.O.#:

S.O.#:

Plate Serial No

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To: INUKSHUK CONSTRUCTION LIMITED

Marking:

9.3125" x 98.000" x 480.000" ASTRI ASTO 700500-17/ASBIE SA516-700500 PVQ.2019/2017 Normalized Plate NACE MR0175 Annex 2.1.2 (2015), MR0103 (2010) Section 2.1.2 Compilant (2015) 13.1.1, 13.1.2) Vacuum Degassed

Vehicle No:

issuing Date :

01/17/2021 ALY91686

Specification

AA PL#: 5237391

PLATE MILL

> (252) 358-3780 Winton, NC 27986 P.O.Box 279

Mill Test Report

1506 River Rd Coffeld, NC 27922 (252) 386-3700

It's Our Nature

LATE #22.3734

B/L No. : 579480

Load No.: 592195 6230 N HOUSTON ROSSIL YN FID PO BOX 404 AMERICAN ALLOY STEEL INC

Sold To:

MORTH HOUSTON, TX 77001 Our Order No.: 184010/1

Ship To: BNSF TR# 7226 MILEOSA LN SED 492 GEN MY TESON MOTERION IN SECTION AMERICAN ALLOY STEEL NORTH HOUSTON,TX 77881

Cust. Order No.: 125996

AMERICAN ALLOY STEEL original, retained in our file. Certified a true copy of the 2/12/2021

TEST COUPONS TAKEN FROM HEAT TREATED PLATE HOT ROLLED CARBON STEEL PLATE Piece traquency charpy;

Manus actued to fully clied it is grain practice by Electric Are Furnace, Weeting or used repair was not performed on this materia.

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We havely cardly that the contents of the report are accurate and corract. All test results and operations performed by the nuterial menul acturer are in complemes with the applicable specifications, including customer specifications. T. A. Depredis, Medallurgest

1/17/2021 10:03:29 AM

03/05/2021 From: AMERICAN ALLOY STEEL,

1 (1 PC) 5/16" X 96" X 480"

341-1001-TX

INC. S.O.#:

1600012-02 1600011-08

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Plate Serial No

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677336

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To: INUKSHUK CONSTRUCTION LIMITED

Specification Vehicle No: : etad grain a si

0.3125" x 96.000" x 420.000"

01/7/2021 ALY 97(696

BM. No. : 579490

Load No.: 592195

Marking:

125998

AA PL#: 5237392

PLATE WILL ZCCCZ

> (252) 356-3700 Winton, NC 27985 P-O-Box 278

Mill Test Report

1506 River Rd Coffe id, NC 27922 (252) 356-3700

Z It's Our Nature

LATE #2237842

Cust. Order No.: 125988

Ship To:

AMERICAN ALLOY STEEL NORTH HOUSTON, TX 77091 8239 N HOUSTON ROSSLYN RD BNSF TR#7226 ILE664 LN 380 402

ASTH A516 7042500-17/ASMESA516-7046540 PVG 2019/2017 Normalized Piece NACEMR0175 Annex 2-1-2 (2015), SR0103 (2016) Section 2-1-2 Compilant (2015) 13-1-1, 13-1-2) Vacuum Degesed Sold To: 6230 M HOLISTON ROSSIL YN RO AMERICAN ALLOY STEEL INC Our Order No.: 1840/0/

NORTH HOUSTON, TX 77805

AMERICAN ALLOY STEEL original, retained in our file. Certified a true copy of the

212220

HOT ROLLED CARBON STEEL PLATE

TEST COUPONS TAKEN FROM HEAT TREATED PLATE Place frequency charpy;

Name actured to fully killed fine grain practice by Electric Are Funnace. Walking or wold repair was not performed on this material.

Asstrucy has not been used in the direct manufinaturing of this material. Produced as continuous cast discrete plate, unless otherwise noted in Specification. For Mandro shipments rith Selectabilities com.

Yald by 0.651,1, method unless schorings a specified. Coap = 0.98619019(C++45+79/5)+(C++45+79

P.O.#:

Item:

We havely cardly that the contents of that repost are accurate and correct. All that results and operations performed by the material manufacture are in compliance with the applicable specifications, including customer specifications. T. A. Depretts, Metallugist

1/17/2021 10:03:29 AM

03/05/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#:

341-1001-TX

TEST COUPONS TAKEN FROM HEAT TREATED PLATE

Place fraquency charpy;

HOTROLLED CARBON STEEL PLATE

Item:

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(1 PC) 5/16" X 96" X 480"

S.O.#:

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1600012-03

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78,300 76,700 (Fig.

33.8 38.5 To: INUKSHUK CONSTRUCTION LIMITED

Specification Vehicle No: is suing Date:

> TTPX 81308 01/24/2021

> > B/L No.: 580221

AA PL#: 5237393

PLATE MILL ZCCCA

(252) 356-3700 Winton, NC 27986 P.O.Box 279

Coffeid, NC 27922

(252) 356-3700 1505 River Rd

AMERICAN ALLOY

Z C I I On Ninne

Mill Test Report

Load No.: 593433 Sold To: PO BOX 40469 AMERICAN ALLOY STEEL INC Our Order No.: 184010/1

NORTH HOUSTON, TX 77895

0.3125" x 98.000" x 490.000" ASTM AS16 70/04/00-17/ASMESAS16-70/65/99 PVQ.2019/2017 Norm Willood Plate NACEMR0175 Annex 2-1-2 (2015), MR0103 (2010) Section 2-1-2 Compilant (2015) 13.1.1, 13.1.2) Vacuum Degassed

6230 N HOUSTON ROSSLYN RD

Ship To: Gust. Order No.: 125998 AMERICAN ALLOY STEEL 6220 N HOUSTON ROSSLYN RD BNSF TR # 7226 MILE664 LN SEG 492 WORTH HOUSTON, TX 77081

AMERICAN ALLOY STEEL original, retained in our file. Certified a true copy of the 34/2021

Mancay has not been used in the direct manufacturing of this material. Produced as continuous cast discrete pists, unless otherwise material. In Specification, in the direct manufacturing of this material. Produced as continuous cast discrete pists, unless otherwise specified by 0.5EU, material tripless otherwise specified. Ceq. C-q8h/69+(Cr-45b+V)/5)+(Cu+V)/45)

Prom = C-4(SI/20)+(4h/20)+(Cu-20)+(4h/20)+(6h/20 We havely certify that the contents of this report site acciving and correct. All test natists and operations performed by the material manuf acturer are in compliance with the applicable specifications, including customer specifications.

T. A. Daprette, Metallurgiet

1/24/2021 4:10:30 PM

03/05/2021 From: AMERICAN ALLOY STEEL, INC.

(1 PC) 5/16" X 96" X 480"

P.O.#: 341-1001-TX

1

Item:

S.O.#:

1600012-03 0602533-08

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Charpy impacts

(14-8bs)

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> 1600012-03

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Marking:

0.3125" x 98.600" x 480.000" ASTN A516 706260-17/ASNE SA516-7060/00 PVQ 2019/2017 fürmatbed Plate NACE MR0175 Annex 2.1.2 (2018), MR0103 (2018) Section 2.1.2 Compliant (2015) 12.1.1, 13.1.2)Vacuum De geneed

To: INUKSHUK CONSTRUCTION LIMITED

Vehicle No: Specification

> TYPX81306 1202/102

> > BYL No. : 580221

is suing Date :

AA PL#: 5237394

PLAYE WILL ZCCOZ

> (252) 356-3700 Winton, NC 27986

Mill Test Report

P.O.Box 279

Load No.: 593433

Sold To:

AMERICAN ALLOY STEEL INC 6230 NHOUSTON ROSSLYN RD PO BOX 40409 NORTH HOUSTON, TX 77091

Our Order No.: 184010/1

Ship To:

AMERICAN ALLOY STEEL 6229 M HOUSTON ROSSLYN RO BNSF TR \$ 7228 NORTH HOUSTON,TX 77091 MILE684 LN SEG 492

Cust Order No.: 125006

1805 River Rd Coffeld, NC 27922 (252) 356-3780

ACD Its Our Nature

AMERICAN ALLOY

AMERICAN ALLOY STEEL original, retained in our file. Certified a true copy of the 3141202

We havely certify that the contexts of this report see anoutries and correct. At test results and operations performed by the material manufacture are in compliance with the applicable specifications, including customer specifications.

TEST COUPONS TAKEN FROM HEAT TREATED PLATE HOT ROLLED CARBON STEEL PLATE

Place frequency charpy;

Mancury has not been used in the direct manufacturing Are Furnace. Working or wold input was not performed on this material.

Absorby has not been used in the direct manufacturing of this material. Produced as continuous cast discrete piets, unless otherwise substitution of the foliability of Millian Control of the material. Produced as continuous cast discrete piets, unless otherwise specified produced as continuous cast discrete piets, unless otherwise specified. Corp C-0fer(5)+((Cr+Abs+V)/5)+(

1. A. Dapretis, Metalkurgist

03/05/2021 From: AMERICAN ALLOT STEEL, P.O.#: 341-1001-TX

l (1 PC) 5/16" X 96" X 480"

INC. S.O.#:

Plate Serial

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Charpy impacts

Absorbed Energy (Ft-lbs)-

To: INUKSHUK CONSTRUCTION LIMITED

AA PL#: 5237395

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1600012 0802533 Hose No

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Specification Vehicle No: iss uing Date : PLATE WILL Marking:

TPX 81300 01/24/2021

BPL No. : 580221

Load No. : 593433

Sold To:

0.3125" x 98,000" x 480.000" ASTN A516 7095(00-17/ASNESA516-7095(00 PVQ 2019/2017 Normalized Plate NACE MR0175 Annex 2-1.2 (2015), MR0160 (2010) Section 2-1.2 Compilant (2015) 13.1.1, 13.1.2) Vecuum Degassed

ZUCON

P.O.Box 279 Winton, NC 27988 (252) 356-3700

Mill Test Report

1505 River Rd Coffeid, NC 27922 (252) 356-3700

It's Our Nature.

AMERICAN ALLOY

AMERICANALLOY STEEL INC 6230 N HOUSTON ROSSLYN RD Our Order No.: 184010/1 Cust Order No.: 125998

Ship To: AMERICAN ALLOY STEE ENSF TR # 7226 NILE 604 LN 5180 402 NORTH HOUSTON, TX 77881 6230 N HOUSTON ROSSIL YN RD

NORTH HOUSTON, TX 77091

PERE 田里 0.0014 Z \$ B 0.0003 3 0.009 F. 0.40 0.27

AMERICAN ALLOY STEEL original, retained in our file. Certified a true copy of the

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Som (Comm)

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TEST COUPONS TAKEN FROM HEAT TREATED PLATE HOT ROLLED CARBON STEEL PLATE Piece frequency chargy;

Managery has not been used in the direct manuf activing of the numbers. Weeling or wall report was not performed on this material.

Alexandy has not been used in the direct manuf activing of the numbers. Produced as continuous cast discrete plate, unless otherwise indicated activity of SEUI methods. For Managery has not performed and the second manufacture of the procedure of t

Item:

We havely callly that the contents of this report are accurate and correct. All test movins and operations performed by the material mentifiacturer are in compliance with the applicable specifications, including customer specifications. 1. A. Depreta, Metalunger a Capaction

1/24/2021 4:10:30 PM

03/05/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#: 341-1001-TX

1 (1 PC) 5/16" X 96" X 480"

S.O.#:

1600012-03 0802533-08

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677336

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1600012-03

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38.5 33.9

4.08 80.08

To: INUKSHUK CONSTRUCTION LIMITED

Specification: Vehicle No: issuing Date :

AA PL#: 5237396

PLATE MILL ZCCON

> (252) 356-3700 Winton, NC 27986

1505 River Rd Coffeld, NC 27922 (252) 356-3700

ZCO Lis On Name

AMERICAN ALLOY

Mill Test Report

01/24/2021 TTPX 81308 BML No. : 580221 Load No. : 593433

0.3125" x 98.000" x 490.000" ASTH A516 T085701-17/ASME SA516-70/65/60 PVQ 2019/2017 Normalized Plate NACE HR7175 Annex 2.1.2 (2015), MR0105 (2810) Section 2.1.2 Compliant (2015) 12.1.1, 13.1.2) vectum Degasted Sold To: PO BOX 4

NORTH HOUSTON, TX 77001

6230 N HOUSTON ROSSLYN RD

AMERICAN ALLOY STREET INC

Our Order No.: 184010/1

Ship To:

Cust. Order No.: 125900 AMERICAN ALLOY STEEL

MILEGALLN SEG 482 NORTH HOUSTON, TX 77081 6220 N HOUSTON ROSSLYN RD MARY TR# 7226

AMERICAN ALLOY STEEL original, retained in our file. Certified a true copy of the MAINE

TEST COUPONS TAKEN FROM HEAT TREATED PLATE HOT ROLLED CARBON STEEL PLATE

Place frequency charpy;

Manual actured to fully killed fine grain practice by Electric Arc Furrace. Watching or wast repair was not performed on this tractorial.

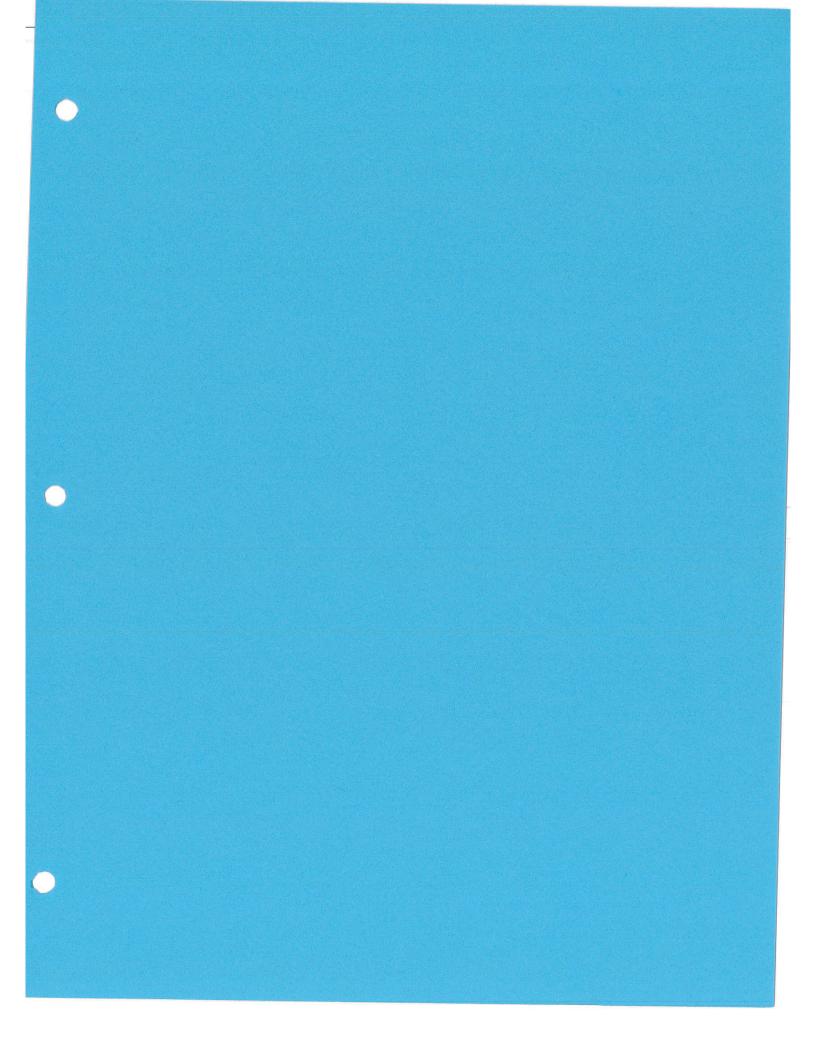
Whency has not been used in the direct manual acturing of this material. Produced as continuous cast discrete piets, unless otherwise schemise noted of this discrete piets, unless otherwise schemise noted of the U.SELL method unless otherwise specified. Cap C-Quintigl-(Creatio-Ny)/5)-(Creat

Item:

We hareby certify that the coments of this report are accurate and correct. At test results and correct and correct with the applicable and specifications, including outstance appoil scatters.

1/24/2021 4:10:30 PM

T. A. Deprete, Metallugar





Canada Customs Agence des douanes and Revenue Agency et du revenu du Canada

CANADA CUSTOMS INVOICE FACTURE DES DOUANES CANADIENNES

MRR #005

Vendor (r	name and address) - Vendeur (nom et adresse)	12 0 1 6 11					de
An 65	merican Alloy Steel 60 Harbor Way ome, NY 13440	Date of direct shipment to Canada - Date d'expédition directe vers le Canada 4/7/21 3. Other references (include purchaser's order no.)						
Te	l: (800) 231-3502 Fax: (315)	Autres références (include purchaser's order no.) Autres références (inclure le n° de commande de l'acheteur SO#677328, PO#341-1001-NY						
Tecl 313 Terr	e (name and address) - Destinataire (nom et a hform-Montal 9 Boul Des Entreprises rebonne, QC J6X 4J9 nada	5. Purchaser's name and address (if other than consignee) Nom et adresse de l'acheteur (s'il diffère du destinataire) American Alloy Steel 650 Harbor Way Rome, NY 13440						
Ph	ISTOMS Seamont Brokerag	6. Country of transhipment - Pays de transbordement USA						
	ax 514-363-5564	1	origin of goods ne des marchan	dises	IF SHIPMENT INCLUDES GOODS OF DIFFERENT ORIGINS AGAINST ITEMS IN 12. SI L'EXPEDITION COMPREND DES MARCHANDISES D'ORIGINES DIFFERENTES, PRECISEZ LEUR PROVENANCE EN 12			
3. Transportal Transport: 1	tion: Give mode and place of direct shipment Precisez model et point d'expedition directe v	9. Conditions of sale and terms of payment (i.e. Sale, consignment shipment, leased goods, etc.) Conditions de vente et modalitiés de palement (p. ex. vente, expédition en consignation, location de marchandises, etc.) SALE						
	15.	8	10. Currency of settlement - Devises du palement US FUNDS					
11. Number of packages Nombre	description and characteristics, i.e., gra	d,e quality)		13. Quantity (state unit Quantité	:)	Selling p	price - Prix d	e vente
de colis 4 1 3	générale et caractéristiques, p. ex. clas STEEL PLATE CARB		(précisez l'unit EACH		14. Unit Price Prix unitaire 3676.00 3349.00 2679.00	33	Total 704.00 349.00 074.00	
commerci	5 1 to 17 are included on an attached commer iseignement relativement aux zones 1 à 17 fig ales ci-attachees, cochez cette case	ure sur une ou des factures		Total			voice total de la	
	ial Invoice No. / N° de la facture commerciale						fac34,127.00	
Nom et adi	name and address (if other than vendor) resse de l'exportateur (s'il differe du vendeur)		20. Originator (name and address) - Expéditeur d'origine (nom et adresse) American Alloy Steel 650 Harbor Way Rome, NY 13440					
	ig (if applicable) - Décision de l'Agence (s'il y	a lieu)	22. If fields 23 to 25 are not applicable, check this box Si les zones 23 à 25 sont sans objet, cochez cette case					
(i) Transport	in field 17 indicate amount: dans le total à la zone 17, précisez: action charge, expenses and insurance	If not included in field 17 in Si non compris dans le total (i) Transportation charges, ex	dicate amount: à la zone 17, pre	ścisez:	25. Check (if applicable): Cochez (s'il y a lieu):			
from the place of direct shipment to Canada Les frais de transport, dépenses et assurances à partir du point d'expédition directe vers le Canada (1) Transportation cha from the place of direct to the place			ipment to Canada	a ces	(i) Royalty payments or subsequent proceeds are paid or payable by the purchaser Des redevances ou produits ont été ou seront versés par l'acheteur			
(ii) Costs for construction, erection and assembly incurred after importation into Canada Les coûts de construction ,d'érection et d'assemblage après importation au Canada (ii) Amounts for commissions commissions autr) 	(ii) The purchaser has supplied goods or services for use in the production of these goods			1
] Export packing Le coût de l'emballage d'exportation (iii) Export packing Le coût de l'em			portation		L'acheteur a fourni des marchandises ou des services pour la production de ces marchandises			ces
**************************************					þ			
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UNITED STATES-MEXICO-CANADA AGREEMENT (USMCA)

(Please print or type.)

CERTIFICATE OF ORIGIN

. CERTIFIER NAME AND ADDRESS:	0 =====					
PATTI KEYES	2. EXPORTER NAME AND AD					
650 HARBOR WAY	AMERICAN ALLOY STEEL,	INC.				
ROME, NY 13440	650 HARBOR WAY					
DIRECT TEL: 315-371-9058	ROME, NY 13440					
EMAIL: PATTIGAASIEEL.COM	TEL: 800-325-2479					
	TAX IDENTIFICATION NUM	ER: 1-74-1688	398-5			
3. PRODUCER NAME AND ADDRESS:	4. IMPORTER NAME AND AL					
Mittel, Coatesvillel, PA Nucor,	Inukshuk Constructi 1869 Upper Water St	on Limited	A11000			
TEL: N/A EMATI.·N/A	Halifax, NS B3J 1S Canaada	9	AH202			
	TEL: N/A EMAIL: N/A					
TAX IDENTIFICATION NUMBER: N/A	TAX IDENTIFICATION NUMBER	ZR: N/A				
5.DESCRIPTION OF GOOD(S): STEEL PLATE	6.H.S.TARIFF	7.PREFERENCE	10 000000			
S/O# 677328 PO# 341-1001-NY	CLASSIFICATION NUMBER	CRITERION	10.COUNTRY OF ORIGIN			
Item 2, Qty 4, 3/8 X 96 X 480	7225.40/0000	В	USA			
Item 3, Qty 1, 5/16 X 96 X 480						
Item 4, Qty 6, ¼ X 96 X 480						
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I CERTIFY THAT:			***************************************			
-THE GOODS DESCRIBED IN THIS DOUCHMENT QUALIFY AS ORIGINATING AS	VD THE INFORMATION CONTAINED	D IN THIS DOO	MENT IS TRUE AND			
DOTATION VISIT, DOCUMENTATION NECESSARY O	O SUPPORT THIS CERTIFICATION	NO PRRESENT UI ON.	PON REQUEST OR TO MAKE			
-THIS CERTIFICATE CONSISTS OF PAGES, INCLUDING ALL ATTACHMEN	TS.	v				
!. AUTHORIZED SIGNATURE: Jath Jouge	COMPANY: AMERICAN ALLO	Y STEEL, IN	C.			
VAME (PRINT OR TYPE): PATTI KEYES	TITLE: Ass't Traffic M	anager				
PATE: 4/7/21 TELEPHONE: 315 371-5	9058 FAX: 315	5-371-9089				



AMERICAN ALLOY STEEL, INC.

6230 N. HOUSTON ROSSLYN ROAD

HOUSTON, TEXAS 77091

Phone: 713-462-8081 Fax: 713-462-8209

M.T.R. COVER SHEET 04/07/2021

Customer Name

: INUKSHUK CONSTRUCTION LIMITED

Control Number: 1091103

Address

Queued By

: Alex Garza

City, State Zip Attention

: HALIFAX, NS B3J 1S9

Page Number : 1

: M.LOSIER

Total Pages : 12

Phone Number

: 1-902-429-0272

Fax Number : 1-902-429-7762

Reference Number: 677328

Notes 1

: P.O. NO. 341-1001-NY

THE INFORMATION YOU REQUESTED IS ATTACHED. THANK YOU FOR YOUR BUSINESS!

AASI PLATE NUMBER	HEAT # / SLAB #	MILL			
5232373 5236040 5236041 5236042 5237332 5231254 5231255 5231256 5231257 5231258 5231259	0605092 05 813S61760 T030268 813S61760 T030268 813S61760 T030268 1600012 01 0200022 01 0200022 01 0200022 01 0200022 01 0200022 01	MILL NUCOR PLATE ARCELORMITTAL ARCELORMITTAL ARCELORMITTAL NUCOR PLATE NUCOR PLATE			

04/07/2021 From: AMERICAN ALLOY STEEL, INC.

P.O.#: 341-1001-NY

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HOM NO

To: INUKSHUK CONSTRUCTION LIMITED

Vehicle No:

SWEED MY

BAL No.: 570079

Load No.: 583003 Sald fo:

Our Order No.: 1894301

Specification

0.3750* x 98.000* x 480.090* ASTTM AST 6 7065590-17/ASSKE SAST0-70/85/80 PVQ 2019/2017 Point alized Plane NACE MR0175 Annex 2 1.2 (2015), MR0103 (2010) Section 2 1.2 Cempilant (2015) 13.1.1, 13.1.2) Vacuum Degeszed

AMERCAN ALLOY STEEL HIS 8230 NHOUSTON ROSSLYN ROPO BOX 40469
NORTH HOUSTONITX 77891

Ship To:

AMERICAN ALLOY STEEL INC 850 HARBOR WAY ROMENY 13440

Cust. Order No.: 125050-NY

AN-050921

AA PL#: 5232373

2 (1 PC) 3/8" X 96" X 480"

Piece frequency charpy;

677328

lasuing Date: PLAYE MILL

P.O.Box 279 Winton, NC 27986 (252) 356-3700

1505 River Rd Coffeld, NC 27922 (252) 356-3700 AMERICAN ALLOY PLATE # 5232373

A L T Ou Nature.

Will Test Report

						-w			0	/	
HOT ROLLED CARBON STEEL PLATE TEST COUPONS TAKEN FROM HEAT TREATED PLATE Place frequency charpy;			0605092-07	0605082-06	Plate Seeled		neue092-07	0805092-08	CO-7ROCDON	No No	Photo Carry
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M PLATE		1.40	1 40		ions	and with home management	2.46	2.45	4.90	Tons	j
TREATI		7	Ŧ	£	Dir.		2.45 HT	2.45 HT	4.90 H-T	마.	
ED PLATE		105.9	99.5	109.4	((t-bas)		52,900	51,600	51,400	(pa)	
		80.1	88.4	95,9	Absorbed Energy (FI- (II-bs) (II-bs) (II-bs)	The state of the s	52,900 76,000	74,900	74,100	Tensile (psi)	6
		83.2	110.5	83.9	Absorbed Energy (F1-bs) (11-bs) (11-bs) Ave		40.7	40.7	41.5	Elony.	O. N. O. IV
		89.7	89,5	96.4	(ft-lbs) Avo					Elong.	0.08
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					-§					70-770-11-11-V-10-1	0.01
				The second second	Charpy impact	1650	8	1850		Norm (F)	
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子の記				<u> </u>	§					0.0002	Ø
fied a true copy sl, retained in NALLOY ST Reviewed By:	8	ģ	-50	3						0.008	39
Certified a true copy of the original, retained in our file. RICAN ALLOY STEEL, I Reviewed By:	7.5mm	7.5mm	7.5mm	808						0.40	Ceq
門房					The state of the s					0.27	Pem

"We han by companyous representations of the reconstructions are considered to the construction of the reconstruction of the reconstruction of the reconstruction of correct. At feet results and operations per ormed by the material manufacturer are in compliance with the applicable specifications, including customer specifications.

a Vapordio

9/13/2020 8:D1:41 AM

I. A. Depretts, Natalugai

04/07/2021 From: AMERICAN ALLOY STEEL, INC. To: INUKSHUK CONSTRUCTION LIMITED P.O.#: 341-1001-NY S.O.#: 677328 Item: 2 (1 PC) 3/8" X 96" X 480" AA PL#: 5236040

ArcelorMittal Burns Harbor Plate OUALITY ASSURANCE
REPORT OF TEST AND ANALISES
DATE SHIPPED CAR OR VEHICLE NO SHIPMENT NO 803-69362 02-02-21

US HAY 12 Burns Herbor, Indiana

AMERICAN ALLOY STEEL INC CSS-CEGO-CSXT-UTICAATW 317152 AMERICAN ALLOY STEEL INC PO BOX 40469 HOUSTON TX 77240-0469 THEIR SIDING 650 HARBOR WAY ROME NY 13440 PAT NO. THICKNESS WIDTH OR DIA TENSILE STRENGTH LENGTH WEIGHT AF FRAC. QUALITY STEEL MELTED & MANUFACTURED IN THE U. S. A. RED INCHES POUNDS PST PLATES - ASTM A516-17 GR 70 PVQ KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ, 8 % ASTM A516-17 GR 60 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, ASME SA516 GR 60 PVQ 2019 EDITION, NORMALIZED & COOLED IN STILL AIR -- IN ACCORDANCE WITH EN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(8) PLATES HEAT TREATED - TEST SPECIMENS ATTACHED & YIELD STRENGTH @ .5% EUL

CO# 125825-NY GH 377-1563A

MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T030268 480 14703 52900 74700 8 26 N 1650 DEG F - 18 MIN

(M55)MFST REF#: 2

Q-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-HORMALIZE TEMPERATURE

ENERGY I LBS CHAPPY REPACT DE TENT INCHES SHEARING LAT. DO MILS T030268 813561760 Certified a true copy of the original, retained in our file.

AMERICAN ALLOY STEEL

C Mn p 813861760 .16 1.04 .014 .002 .332.213 .19 .03.005.001.002.035.0002 .002.004.003 81

Control that the above results are a true and correct copy of actual results contained in records manifeshed by AncelorAttel Burns Herbor and are in full compliance with the requirements of the specification cited above. This seet report connot be altered and must be transmitted intent with any subsequent that party less reports, if required.

FARID HASSANT
PER

AMERICAN ALLO

04/07/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#: 341-1001-NY To: INUKSHUK CONSTRUCTION LIMITED S.O.#: 677328 2 (I PC) 3/8" X 96" X 480" AA PL#: 5236041 ArcelorMittal Burns Harbor Plate REPORT OF TEST AND ANAYLEES SHIPMENT NO 803-69362 US HWY 12 Burns Harbor, Indiana AMERICAN ALLOY STEEL INC 02-02-21 CSS-CHGO-CSKT-UTICAATW 317152 PO BOX 40469 AMERICAN ALLOY STEEL INC HOUSTON TX 77240-0469 THEIR SIDING 650 HARBOR WAY ROME NY 13440 SEE AND QUARTITY THICKNESS WIDTH OR DIA LENGTH QUALITY STEEL MELTED & MANUPACTURED IN THE U. S. A. WEIGHT POINT PLATES - ASTM A516-17 GR 70 PVQ KLD FINE GRAIN PRAC, ASTM A516-17 GR 65 PVQ. INCHES ELONG ASTM A516-17 GR 60 PVQ, ASME SA516 GR 70 PVQ 2019 EDITION, ASME SA516 GR 65 PVQ 2019 EDITION, ASME SA516 GR 60 PVQ 2019 EDITION, CH-V SA2085 PLT L 15/12 FTLBS AT -50F, VACUUM DEGASSED ---- PLT NORMALIZED & COOLED IN STILL AIR --- IN ACCORDANCE WITH HIN 10204:2004 TYPE 3.1 10204:2004 TYPE 3.1 NO WELD REPAIR WAS PERFORMED ON BELOW PLATE(S) CO# 125825-NY GH 377-1563A PLATES HEAT TREATED - TEST SPECIMENS ATTACHED & YIELD STRENGTH @ .5% EUL MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER T030268 480 N 1650 DEG F - 18 MIN 14703 52900 74700 8 26 (M55)MFST REF#:2

SERVL PAT HEAT HARD BENO THOOMERS TYPE SIZE DIR TEST ENERGY LESS SHEARRY LATER PRILS OF GIRL O

I certify that the sharpe results are a true and correct copy of exhall results contained in records maintained by Anoton-Bittel Burns Harbor and are in 5.8 compliance with the requirements of the specification cited above. This test report control be attended and must be transmitted intent with any subsequent third party test reports. If included.

SUPY, CUALITY ASSURANCE

SUPY, CUALITY ASSURANCE

RESIDENT

PER

AMERICAN ALLOY

04/07/2021 From: AMERICAN ALLOY STEEL, INC.

To: INUKSHUK CONSTRUCTION LIMITED

P.O.#: 341-1001-NY Item: 2 (1 PC) 3/8" X 96" X 480"

S.O.#: 677328

AA PL#: 5236042

ArcelorMittal Burns Harbor Plate

OU INSWERIE	- Control of the Cont		REPORT OF T	EST AND ANAYLEES			US HWY 12 Burn	a ldada - T
0 50 1	RICAN ALLOY BOX 40469	STEEL IN	02-02-21	CARORYDHOLENO. CSS-CHGO-CSXT AMERICAN I THEIR SIDI 650 HARBOR ROME NY I	LLOY STEE	7 217750	T	- That Control of the
SERIAL NUMBER QUALITY PLATES	ANDLES	PCS. I	NCHES INC	HES INCHES	POUNDS	PSI PS	TH ELONG	RED.
	ASTM A516 SA516 GR CH-V SA20 NORMALIZE 10204:2004	-17 GR 6 65 PVQ 2: 65 PLT L C & COOLI	0 PVQ KLD F: 0 PVQ, ASME 019 EDITION, 15/12 FTLBS	INE GRAIN PRAC, SA516 GR 70 PV , ASME SA516 GR 3 AT -50F, VACUU	60 PVQ 20 JM DEGASSE DRDANCE WI	ITION, AS	NAME .	
CO# 125	825-NY GH 3	7-15623	FELLOKMED	ON BELOW PLATE(S)			

CO# 125825-NY GH 377-1563A
PLATES HEAT TREATED - TEST SPECIMENS ATTACHED & YIELD STRENGTH @ .5% EUL MERCURY IN ANY FORM HAS NOT BEEN USED IN THE PRODUCTION OF THIS ORDER 1030268 813561760 3 3/8 96 480 14703 52900 74700 8 26 T030268 N 1650 DEG F - 18 MIN (M55)MFST REF#:2

G-QUENCH TEMPERATURE T-TEMPER TEMPERATURE N-NORMALIZE TEMPERATURE

DIR TENE SIZE LAT. EXP MILS T030268 613861760 Certified a true copy of the

original, retained in our file. AMERICAN ALLOY STEEL

Cu NI Cr No 813861760 .16 1.04 .014 .002 .332.213 .19 .03.005.001.002.035.0002 .002.004.003

I confly that the above results are a true and correct copy of actual results contained in records manufacted by Azrekoldzid Burns Herbor and are in full compliance with the requirements of the especification chief above. This test report connect be affected and must be transmitted that with any subsequent third party test reports, if requirements

FARID HASSANI PER MWI

04/07/2021 From: AMERICAN ALLOY STEEL, INC.

Marking:

To: INUKSHUK CONSTRUCTION LIMITED

P.Q.#: 341-1001-NY Item:

3 (1 PC) 5/16" X 96" X 480"

S.O.#:

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677328

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1600012-02

AA PL#: 5237332

Specifications Vehicle No: issuing Date:

> TTPX81342 01/23/2021

> > BIL No.: 580151

PLAYE MILL

P.O.Box 279 Winton, NC 27986 (252) 356-3700

Will Test Report

0.3125" x 88,000" x 480,000" ASTM A516 7048460-77/ASMESA516-70/65/60 PVQ 2019/2017 Normalized Plate NACE M No 175 Annox 2.1 2 (2015), M NO 100 (2016) Section 2.1.2 Complant (2015) 13.1.1, 13.1.2) Vacuum Degased Load No.: 593702 Sold For

NORTH HOUSTON, TX 77091 AMERICAN ALLOY STEEL INC 6230 N HOUSTON ROSELYN RD PO BOX 40468

Ship To:

AMERICAN ALLOY STEEL INC SEN HARBOR WAY ROWENY 13440

Our Order No.: 184003/1

1505 River Rd Coffeld, NC 27922 (252) 358-3700

......

AMERICAN ALLOY "LATE #522 3 1232

Cuel Order No.: 126000-NY lt's Our Nature

original, retained in our file. Certified a true copy of the MERICAN ALLOY STEEL 2 1212000

HOT ROLLED CARBON STEEL PLATE
TEST COUPONS TAKEN FROM HEAT TREATED PLATE

Place frequency charpy;

Accury has not been used in the facet manufacturing of this material. Working or ward regail was not performed by the desired for the facet manufacturing of this material.

Accury has not been used in the facet manufacturing of this material. Produced as continuous cast discrete puts, unless otherwise noted in Specification. For Mackor shipmandur-the-Sales Motification and the facet material.

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T. A. Depresse, Medalingski allegation

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1/23/2021 5:04:15 PM

04/07/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#: 341-1001-NY

4 (1 PC) 1/4" X 96" X 480"

HOT ROLLED CARBON STEEL PLATE
TEST COUPONS TAKEN FROM HEAT TREATED PLATE

Place frequency charpy;

Item:

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S.O.#:

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To: INUKSHUK CONSTRUCTION LIMITED

Specification: Vehicle No: lessuing Date:

> OTOZNONO BYOKE TRUSH

> > PAR. No. : 587389

Load No. : 578638

Our Order No.: 1774254

SOLD POS

AMERICAN ALLOY STEEL INC 6220 N HOUSTON ROUSL YN RU PO BOX 45469 NORTH KOUSTON YK 77891

SALE LOS

Home'na 19990 Hominom Mya Homehicwh Vitoa rleef inc

0.7500° x 88.880° x 680.680° ASTH ASTE 7652501495-77/ASHE BASTE-765561/660 PVG 2016/2017 Normalized Plase NACE MROTTS Annel 2.1.2 (2015), ERCTOS (2016) Section 2.1.2 (2016) 13.1.1, 12.1.2)Compilent

AA PL#: 5231254

PLATE MILL

P.O.Box 278 Winton, NC 27888 (252) 356-3700

Will Test Report

It's On Names,

1505 River Rd Coffeid, NC 27922 (262) 358-3700 AMERICAN ALLOY

Cust. Order No.: 1241EG-NY

AVA BYA 0.0004 m 25 0.000 59 (F) Co 0.36 Sizza P CUN 0.25

AMERICAN ALLOY STEEL original, retained in our file. Certified a true copy of the

We heavy certify that the cardents of this report are accurate and correct. All test results and correct, and the cardens are accurate and correct. All test results and correct manufacturer are in compliance with the applicable operations including customer epecifications.

Handury has not been used in the dised manufactured by Electric Art Furrera, Westing or weld repail was not performed on the material.

Annuty has not been used in the dised manufacturing the material. Produced as continuous cast discrete pittle, urbas softenius.

In Specification, For Mexico etherness:nho-SalestAX (Brucor.com
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Frant Specification).

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Frant Specification (For Mexico

T. A. Depresso, Metallurgist

8/4/2020 9:36:68 AM

04/07/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#:

341-1001-NY

HOT ROLLED CARBON STEEL PLATE

Place traquency charpy;

Item:

4 (1 PC) 1/4" X 96" X 480"

S.O.#:

0200022-01

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14.70 HL

58.7

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Plate Series

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(ft-tbs) 58.4

(ft-lbs) 53.2

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Lateral Expansion (in.)-

Charpy Impacts

Absorbed Energy (Ft-bs)

677328

0200022-01

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S.

To: INUKSHUK CONSTRUCTION LIMITED

Specification: Vehicle No: issuing Date :

> HOML 725075 08/03/2020

> > B/L No. : 567381

AA PL#: 5231255

PLAYE MILL

P.O.Box 279 Wirton, NC 27986 (252) 356-3700

Mill Test Report

0.2500° x 85.050° x 489.050° ASTM A516 TNES600485-17/ASME SA516-7W5E60/465 PVQ 2019/2017 Normalized Plate NACE MR0175 Annex 2.1.2 (2015), MR0103 (2010) Section 2.1.2 (2015) 13.1.1, 13.1.2)Compliant Losd No.: 578839 Sold To:

AMERICAN ALLOY STEEL BIG 2220 N HOUSTON ROSSLYN RD PO BOX 40489 NORTH HOUSTON, 7X 77891

Our Order No. : 177425/1

Sol deux Cust Order No.: 124182-NY

AMERICAN ALLOY STEEL INC 850 HARBOR WAY ROME,NY 13440

1505 River Rd Coffeld, NC 27922 (252) 358-3700

AMERICAN ALLOY
FLATE # 5231255 it's One Nature!

We havely carify that the contents of this report are accultate and correct. All test results and operations performed by the material manufacturer are in compliance with the applicable specifications, including customer specifications. AMERICAN ALLOY STEEL original, retained in our file. Certified a true copy of the J# 8/19/2020

Manufi has not been used in the direct manufacturing of the material. Produced as continuous cast discrete plate, unless otherwise in Specification. For Medica offere grant by Electric Ave Furrance. Welding or wold repair was not performed on this material.

Produced in the continuous cast in the direct manufacturing of the material. Produced as continuous cast discrete plate, unless otherwise in Specification. For Medica originarizanto-SalestAV& Incord.com

Produced by OLEEU, method unless areas areas as specified. Corp. = C-MANSH-(COr+Mo+V)/S)+((Cu+HN)/15)

Pom = C-MSIGD)+(MARCD)+(Cur2D)+(MARCD)+(MARCD)+(Cur2D)+(MARCD)+(TEST COMPONS TAKEN FROM HEAT TREATED PLATE

Service

WY 89:98:6 0202/8/18

T. A. Depreda, Medalungian

04/07/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#: To: INUKSHUK CONSTRUCTION LIMITED 341-1001-NY Item: 4 (1 PC) 1/4" X 96" X 480" S.O.#: 677328 AA PL#: 5231256

> 0200022-01 0200022-01 0200022 Host No Plata Serial 0.18 O Ø 0.82 3 14.70 BUOL 14.70 Tons 구 4 0.010 DY. v 9 (Made) 49,000 (33d) Pet A 56.7 0.000 00 71,200 (M-1548) ubsorbed Energy (FHJbs)-(psi) 4.5 0.18 22 Tensile Test \$ 15 to \$ 3 (84-17) 40.8 58.4 ξ. 0.16 % in 8 (f1-806) 53.2 Z 0.05 NES. ô 0.06 Q - Î 0.02 8 EN (Fin ateral Expansion (in.)-1650 0.028 AJ(tot) 43 Charpy impacts (min) Heat Treat 0.005 7 < 至 (F) 0.002 Z. FE (man) 0.002 ~<u>&</u> ä N É E æ§ par (%) 0.0020 8 \$ 8 0.0001 8 25 0.000 3 (F) ģ 200 6.67m m 0.38 Stra Pom 0.25

AMERICAN ALLOY STEEL original, retained in our file. Certified a true copy of the Jk 8119/2020

T. A. Depretis, Metalurgist

8/4/2020 9:38:58 AM

of are accurate and correct. All fast results and citurer are in compriance with the applicable

We hereby certify that the contents of this operations performed by the material man specifications, including sustamer specific

Metruty has not been used in the deep manufacturing of the material. Produced as continuous case described in the deep manufacturing of the material. Produced as continuous cast describe plate, unless otherwise noted in Specification. For Mactice strometrative-StateMX @ nuor.com

1/2 Specification. For Mactice strometrative-StateMX @ nuor.com

1/2 For 0.5ECLI, method unless otherwise specified. Ceq = C+(AM-5)+(AC-+Mo+0)+(BC-+

HOT ROLLED CARBON STEEL PLATE
TEST COUPONS TAKEN FROM HEAT TREATED PLATE
Place frequency charpy;

AMERICAN ALLOY
FLATE #523125%

Mill Test Report

Specification: Vehicle No: tasting Date ;

> NOAL 728075 0202/20/80

> > B/L No. : 557381

Load No. : 578939

Storied Tron

Our Order No. : 1774254

AMERICAN ALLOY STREL INC 6230 N HOUSTON ROSSLYN RD PO BOX 4045 NORTH HOUSTON,TX 771091

Marking:

0.2500° x 88.000° x 480.000°
ASTH ASTE 708E80488-17/ASSE 8AS16-708E80488 FVQ 2019/2017
Normalized Piale NACE BRO175 Annex 2.1.2 (2015), MR0103 (2010)
Section 2.1.2 (2015) 13.1.1, 13.1.2)Compilism

PLAYE WILL

P.O.Box 279 Winton, NC 27986 (252) 356-3700

1505 River Rd Coffeid, NC 27922 (252) 358-3700

American alloy steel bic \$50 Harbor Way Rome,ny 13440

Ship To: Cust Order No.: 124182-NY

It's Out Nature;

04/07/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#: 341-1001-NY 4 (1 PC) 1/4" X 96" X 480" S.O.#: Item:

677328

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Plate Serial No

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ateral Expansion (in.)

Charpy Impacts

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To: INUKSHUK CONSTRUCTION LIMITED

Specification: Vanicio No: : equa Bumsas

> MOKIL 725076 0202/00/80

> > BAL No. : 567381

Load No.: 578939

Soid To:

Our Order No. : 177425/1

AMERICAN ALLOY STEEL INC 8250 N HOUSTON ROSSLYN RD PO BOX 49488 NORTH HOUSTON,TX 77084

Ship To:

American alloy steel Mic 650 Harbor Way Rome,ny 13440

Crust Order No.: 124182-NY

It's Our Nature:

0.2509" x 56.509" x 460.609" ASTM A516 PARKENARY-17/ASME SAB16-7988/20485 PVQ 2018/2017 Normalized Plate NACE MR0176 Annex 2.1.2 (2015), MR0103 (2010) Section 2.1.2 (2015) 13.1.1, 13.1.2)Compdem

AA PL#: 5231257

PLATE MILL

P.O.Box 279 Winton, NC 27986 (252) 356-3700

Will Test Report

1505 River Rd Caffeld, NC 27922 (252) 356-3700

AMERICAN ALLOY

AMERICAN ALLOY STEEL original, retained in our file, Certified a true copy of the Jk 8/19/2020

HOT ROLLED CARBON STEEL PLATE TEST COUPONS TAKEN FROM HEAT TREATED PLATE Place frequency charpy;

Manufactured to fally talled fine gas the period of the material produced as continuous sast discrete period of the material produced as continuous sast discrete period of the material produced as continuous sast discrete period of the material produced as continuous sast discrete period of the material period of the perio

T. A. Depretis, Metallurgist

We hereby certify that the contents of this report are excurate and cornect. All test results and specifications, including customer specifications.

WA 89:98:8 02020/8

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04/07/2021 From: AMERICAN ALLOY STEEL, INC. 341-1001-NY To: INUKSHUK CONSTRUCTION LIMITED 4 (1 PC) 1/4" X 96" X 480" Item: S.O.#: 677328 AA PL#: 5231258 Hanup has not been used in the dised manufacturing of the material Produced as and describe performed on this material in Specification. For Medical in the dised manufacturing of the material Produced as control as and performed on this material in Specification. For Medical experimentaring-collections, material produced as control unless otherwise specificat. Care = C-Phantip M(C+Mo+V)/S)-(CD+NI)/15)

Port = C-PSP30)-Hantip Moderation specificat. Care = C-Phantip M(C+Mo+V)/S)-(CD+NI)/15)

Medical and Menufactured in the USA, ISO 9012015 certified. PED 97/23/EC 7/2 Annex 1, Pats. 4,3 Compliant

DIN 50048 3.1 EVEN 10204 3.18(2004), DIN EN 10204 3.1(2005) compliant. For ABS (Indees only, Quality Assutishod certificate QA-3624386) HOT ROLLED CARBON STEEL PLATE
TEST COUPONS TAKEN FROM HEAT TREATED PLATE Piece frequency charpy; 0200022-01 0200022-01 0200022 Hatt No Specifications Yenicle No: issuing Date : Plada Serial No Plato Sarial PLATE WILL : Bupyrass 0.18 n Piaces 8 5.2566° x 56.050° x 480.000° ASTR ASTR 706580485-77/ASME SASTS-706580/465 PVQ 2018/2017 Normalized Piete NACE MR0175 Annex 2.1.2 (2015), MR0163 (2016) Section 2.1.2 (2015) 13.1.1, 13.1.2)Compilare 14.70 HL 5 NOKL 725075 0.82 0202/20/80 14.70 BUOL 0.010 工 QF. v 2 P.O.Box 279 Winton, NC 27986 (262) 356-3760 (m-45s) 49,000 58.7 (Perd) 0.000 Çŧ BAL No. : 587381 Absorbed Energy (Ft-Ibs)... (ft-lbs) 71,200 (pad) 44.5 0.18 80 Tensilo Test A POOR (A-10a) 58,4 40.8 0.16 Ç Elong. (#-104) 53.2 Z 200 Man is P 0.08 **Will Test Report** Load No.: 578939 ~ 5 80 Sold To: 0.02 Lateral Expansion (in.)-Form NB 1850 Alfton) 0.026 AMERICAN ALLOY STEEL INC 229 N HOUSTON ROSSLYN RD PO BOX 40459 NORTH HOUSTON, TX 77081 3 P Charpy Impacts Time (man) Heat Treat 14 0.005 < A.F Temper (*F) Our Order No. : 177425/1 We hereby certify that the contents operations performed by the materi specifications, including customers 0.002 33 2 (upu) 0.002 ~£ コ N R Z Shear (%) w **€** T. A. Deprets, Metaturgist 0.0020 B 1895 River Rd Coffold, NC 27822 (252) 356-3700 AMERICAN ALLOY STEEL original, retained in our file. tor whis 33 Certified a true copy of the 14811912020 report are accurate and correct. All test results and utacturer are in compilance with the applicable Chust. Order No.: 124182-NY 0.0001 W 5 AMERICAN ALLOY STEEL INC SUO HARBOR WAY ROME,NY 13440 0.000 5 3 8

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Pen 0.26

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8/4/2020 8:38:58 AM

Sta

AMERICAN ALLOY
FLATE #52 \$ 1258

It's Out Nature:

04/07/2021 From: AMERICAN ALLOY STEEL, INC. P.O.#: 341-1001-NY To: INUKSHUK CONSTRUCTION LIMITED 4 (1 PC) 1/4" X 96" X 480" S.O.#: Item: 677328 AA PL#: 5231259 Manufactured to tally falled fine girn by Electric Art Furnace, Welding of weld repair was not performed on the material in Specification, for Models at Produced as continuous cast in the direct manufacturing of the material, Produced as continuous cast decrete plans, not been used in the direct manufacturing of the material. Produced as continuous cast decrete plans, unless otherwise necessary of the material in the continuous cast decrete plans, unless otherwise necessary of the material in the continuous continuous cast decrete plans, unless otherwise specified. Ceq = CriftMoffy+(CriftCor+Na)/Fi(HOT ROLLED CARBON STEEL PLATE
TEST COUPONS TAKEN FROM HEAT TREATED PLATE
Place frequency charpy; 0200022-01 0200022-01 0200022 Heat No Vehicle No: issuing Date : Spacification: Plate Serial Plate Serial 0.18 0 8 9 0.2500° x 88.000° x 480.500° ASTIN A518 7005/60/485-17/ASWE SA518-70/65/62/485 PVG 2016/2017 Normalized Plate NACE BRONTS Annex 2-1.2 (2016), MRO163 (2016) Section 2-1.2 (2015) 13.1.1, 13.1.2)Compliant NOKI_ 725075 14.70 0.92 2 0202700780 Tons 14.70 Tons F 0.010 7 DH. * P (Ft-Hos) 49,000 Park A 0.000 56.7 20 BJL No. : 567361 theorbed Energy (FI-lbs)-71,200 2 (M-1bs) (ps) 4.5 2 0.18 Tensilo Test S en 2º 40.8 58.4 0.16 C Elong. Ave 53.2 0.05 Z 245 京 Q 0.06 Load No.: 578939 <u> -3</u> Sold To: E C 0.02 Letteral Expansion (in.)-Com Mom N.B 1650 Althory 0.026 AMERICAN ALLOY STEEL INC 9230 N HOUSTON ROSSLYN RD PO BOX 40469 NORTH HOUSTON,TX 77099 ω β Charpy impacts Time (min) Heart Treas 0.005 < A B

> AMERICAN ALLOY STEEL original, retained in our file. Certified a time copy of the 74811912020

T. A. Deprete, Metallurgist feport are scourage and correct. All test results and utactures are in compliance with the applicable 8/4/2020 9:36:68 AM

It's Our Nature.

1505 River Rd Coffeld, NC 27922 (252) 358-3700

Will Test Report

Our Order No. : 177/425/1

Ship To:

American alloy steel inc 850 Harbor Way Rome,ny 13440

Cust Order No.: 124182-NY

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P.O.Box 279 Winton, NC 27986 (262) 356-3700

AMERICAN ALLOY FLATE #5231259

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AMERICAN ALLOY STEEL, INC. 650 Harbor Way ROME, NY 13440

PHONE (315) 371-9055 FAX (315) 336-3529

PACKING LIST

PACKING LIST NO 711737 S/O NO 677328 SOLD TO: 308500 PHONE: 1-902-429-0272 SHIP TO: INUKSHUK CONSTRUCTION LIMITED INUKSHUK CONSTRUCTION LIMITED TECHFORM-MONTAL
1869 UPPER WATER STREET SUITE AH202 3139 BOUL DES ENTREPRISES HALIFAX, NS B3J 1S9 TERREBONNE, QC J6X 4J9 CUSTOMER BUYER NAME: M.LOSIER PHONE NO: 1-902-429-0272 CUST PO NUMBER FOB POINT --- SHIP VIA -- SHIPPING REF TERMS DATE REQ 341-1001-NY DELIVERED ITM PPD 04/06/2021 1 SET OF MTRS IS REQUIRED WITH SHIPMENT LN# ITM QTY THKNSS MATERIAL/ITEM DESCRIPTION UNT WGT EXT WGT --- --- ---_______ ASME SA 516 GRADE 70, KILLED FINE GRAIN, NORMALIZED 2 4 3/8" 96" X 480" 4901 19604 3 1 5/16" 96" X 480" 4084 4084 3 6 1/4" 96" X 480" 3267 19602 Total Pieces on this Packing List 11 Total Weight on this Packing List 43290