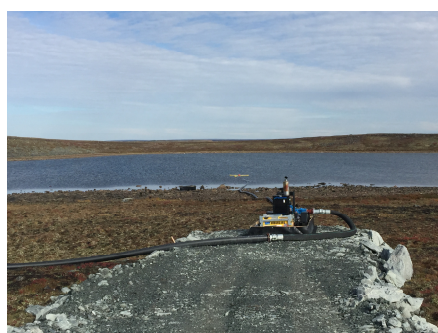


## **AS-BUILT REPORT FOR LAKE DEWATERING 2016 MELIADINE GOLD PROJECT, NUNAVUT**



PRESENTED TO  
**AGNICO EAGLE MINES LIMITED**

DECEMBER 12, 2016  
ISSUED FOR USE  
PACKAGE: 6515-C-265-017

AGNICO EAGLE DOCUMENT NUMBER: 6515-C-265-017-132-REP-002

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## EXECUTIVE SUMMARY

Tetra Tech Industries Inc. (Tetra Tech) was retained by Agnico Eagle Mines Limited (Agnico Eagle) to prepare an as-built report (construction summary) for the 2016 lake dewatering program at the Meliadine Gold Project, Nunavut. Tetra Tech previously provided technical assistance for the design and procurement of temporary dewatering pipelines, pumping stations, and a mobile water treatment plant (MWTP) with a geotube technology for the 2016 lake dewatering program.

ASDR was selected to design and supply the MWTP, the HDPE pipelines, the pump skids and to achieve all installation, commissioning, start up, operation, testing, monitoring and decommissioning activities of all equipment for the 2016 lake dewatering program.

The overall schedules for the 2016 lake dewatering are as follows:

- Installation and commissioning: MWTP, H6 and H17 equipment from August 5<sup>th</sup> to August 21<sup>st</sup> 2016; A54 equipment from October 3<sup>rd</sup> to October 6<sup>th</sup> 2016.
- Phase 1: Overall dewatering of H17 to Meliadine Lake and then H6 to H17 from August 22<sup>th</sup> to October 3<sup>rd</sup> 2016 with TSS removal treatment from September 17<sup>th</sup> to October 3<sup>rd</sup> 2016.
- Phase 2: Dewatering of A54 to H17 and H13 to H17 from October 4<sup>th</sup> to October 12<sup>th</sup> 2016.
- Decommissioning: MWTP and H17 equipment from October 4<sup>th</sup> to October 19<sup>th</sup>; A54 and H13 equipment from October 13<sup>th</sup> to October 28<sup>th</sup>.

All civil earthworks were completed before ASDR mobilization to the site. Civil earthwork is not part of this report.

All dewatering activities were done under ASDR supervision. The dewatering of H17 and the treatment of the effluent to Meliadine Lake was completed on October 3<sup>rd</sup> 2016. The remaining dewatering activities were completed on October 28<sup>th</sup>, 2016.

On-field quality control done by ASDR comprised visual observations during construction activities and hydro-testing of the pipelines. Sample laboratory testing was conducted mainly off site and consisted of toxicity tests on raw water. Effluent discharged to Meliadine Lake was sampled and tested in compliance with the Metal Mining Effluent Regulations (MMER). Exposure and reference area sampling were also conducted as prescribed by the MMER. On site treatability tests were conducted at commissioning of the MWTP in order to set the MWTP chemicals and rate of treatment before water could be released to the Meliadine Lake. All water monitoring data during operations were recorded by ASDR and submitted to Agnico Eagle.

The total suspended solids (TSS) levels at the MWTP inflow (from H17) as well as at the effluent to Meliadine Lake, were measured on site on an hourly basis. The operation criteria (or “key performance indicator” – KPI) was set at a maximum concentration of 10 mg/L of total suspended solids (TSS) at the effluent to Meliadine Lake. The TSS in the effluent was monitored continuously and if concentrations would not meet the KPI, the effluent was closed and the water from H17 was pumped in a closed circuit through the MWTP until the quality criteria were met. The treatment process was thus optimized until it generated compliant results. At no time during the dewatering operations of H17, the TSS content of the discharged water exceeded the MMER requirements.

This report summarizes the as-built information for MWTP, the pipelines and the associated pumping skids for the dewatering and treatment of H6 and H17 water (Phase 1) and dewatering of A54 and H13 (Phase 2).

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## 1.0 INTRODUCTION

Tetra Tech Industries Inc. (Tetra Tech) was retained by Agnico Eagle Mines Limited (Agnico Eagle) to prepare a construction summary (as-built) report for the 2016 lake dewatering program at the Meliadine Gold Project, Nunavut. Tetra Tech previously provided technical assistance for the design and procurement of temporary dewatering pipelines, pumping stations, and a mobile water treatment plant (MWTP) with a geotube technology for the 2016 lake dewatering program.

ASDR was designated to supply the MWTP, the HDPE pipelines, the pump skids and to achieve all installation, commissioning, start up, operation, testing, monitoring and decommissioning activities of all equipment during the project.

This report summarizes the as-built information for MWTP, the pipelines and the associated pumping skids for the project. Civil earthwork is not a part of this report. All dewatering activities were done under ASDR supervision only. Tetra Tech did not witness ASDR work on site.

## 2.0 OVERALL PROJECT SCHEDULE

The overall schedules for the 2016 lake dewatering project are as follows:

- Installation and commissioning: MWTP, H6 and H17 equipment from August 5<sup>th</sup> to August 21<sup>st</sup> 2016; A54 equipment from October 3<sup>rd</sup> to October 6<sup>th</sup> 2016.
- Phase 1: Overall dewatering of H17 to Meliadine Lake and then H6 to H17 from August 22<sup>th</sup> to October 3<sup>rd</sup> 2016 with TSS removal treatment from September 17<sup>th</sup> to October 3<sup>rd</sup> 2016.
- Phase 2: Dewatering of A54 to H17 and H13 to H17 (out of initial scope work) from October 4<sup>th</sup> to October 12<sup>th</sup> 2016.
- Decommissioning: MWTP and H17 equipment from October 4<sup>th</sup> to October 19<sup>th</sup>; A54 and H13 equipment from October 13<sup>th</sup> to October 28<sup>th</sup>.

All civil earthworks were completed before ASDR mobilization to the site. The dewatering of H17 and the treatment of the effluent to Meliadine Lake was completed on October 3<sup>rd</sup> 2016. The remaining dewatering activities was completed on October 28<sup>th</sup> 2016.

The as-built drawings for the 2016 lake dewatering project are presented in Appendix A of this report.

## 3.0 INSTALLATION AND COMMISSIONING

All HDPE pipelines were delivered in 50 ft long spools welded together on site in 300 ft long pipe spools with flanges at both ends.

All pipeline routing, MWTP and pump skid locations were approved by Agnico Eagle before installation. The temporary pads and access roads for the lake dewatering project were constructed before the installation of the temporary dewatering pipelines, pump skids, and MWTP.

ASDR led the installation, commissioning, start up and operation of the MWTP pad located at southeast of the Industrial Pad, next to the northwest shore of Pond H17.

The installation work was held from August 5<sup>th</sup> to 21<sup>st</sup> (approximately 15 days). During this period, the MWTP units were positioned and installed; the Geotube pad (built by Agnico Eagle) was lined with waterproof liner to receive

the Geotubes; and the associated HDPE piping and pumping equipment was installed on site at specific locations (Ponds H6, H17, A54, Meliadine Lake and MWTP). Piping hydro-tests were executed by following the ASTM F 2164-13 specification. See Appendix B for the hydro-test results.

During the same period, two (2) diesel pump skids were installed. One located not less than 31 m from the H17 shore, near the future CP1 jetty location and the other one northwest of H6, at a distance of no less than 31m of both its shore and the shore of H7.

Pump datasheet is attached in Appendix C of this report.

On August 22<sup>nd</sup>, the dewatering operations from Pond H17 to Meliadine Lake began and were monitored 24 hours per day by the ASDR team. The commissioning phase lasted 24 hours, as no treatment of the water pumped from H17 to Meliadine Lake was required until September 16<sup>th</sup> 2016 (effluent was compliant with the Metal Mining Effluent Regulations (MMER)). Treatment operations began September 17<sup>th</sup> as raw water quality was nearing the maximum operation criteria for Total Suspended Solids (TSS).

## 4.0 DEWATERING - PHASE 1

Phase 1 of the dewatering program was intended to dewater Pond H6 to Pond H17 to Meliadine Lake to facilitate the construction of D-CP1 (late 2016) and CP1 jetty (winter 2017), as well as to ensure sufficient storage capacity of water collected during freshet and summer 2018. Part of Phase 1 was also the treatment of H17 raw water through the chemical treatment plant prior to discharge to Meliadine Lake.

### 4.1 Chemical Treatment Plant

As described in the Design Report for the chemical treatment for lake dewatering to environment (ASDR & Tetrattech, August 2016) submitted as part of the 30-day Notice to Nunavut Water Board (NWB), it was initially planned that the top 0.5 to 1.0 m of freshwater in Pond H17 would be pumped to the physical filtration device (geotubes) to then be discharged into Meliadine Lake without requiring chemical treatment. The top water in H17 was of good quality and, as expected, requiring treatment for TSS only after removal of approximately 0,89m of top water. As initially planned, the main parameter that required chemical treatment is Total Suspended Solids (TSS). Therefore, the proposed chemical treatment philosophy was designed and constructed to remove TSS through a coagulating / flocculation method.

The processing sequence for TSS treatment was the following: coagulation (ferric sulfate/ $\text{Fe}_2(\text{SO}_4)_3$  12%), balancing pH (caustic soda/ $\text{NaOH}$  50%), flocculation (cationic polymer 0.4%), geotubes (suspended solids captation).

### 4.2 Effluent quality

The quality of the effluent discharged to Meliadine Lake complied with MMER criteria throughout the dewatering process of H17. Water was monitored continuously and if TSS concentration would not meet operation target (lower than MMER criteria), the water was redirected automatically back to H17 and all equipment re-calibrated. The treatment process was thus optimized until results were compliant. Daily and weekly water quality results are shown in Appendix D.

Due to several rainfall events in September 2016, the total volume of water discharged from H17 to Meliadine Lake was larger than initially expected: a total volume of 179,413 m<sup>3</sup> was dewatered from H17 to Meliadine Lake compared to a range of 162,000 m<sup>3</sup> (mean precipitation year) to 201,000 m<sup>3</sup> (wet precipitation year).

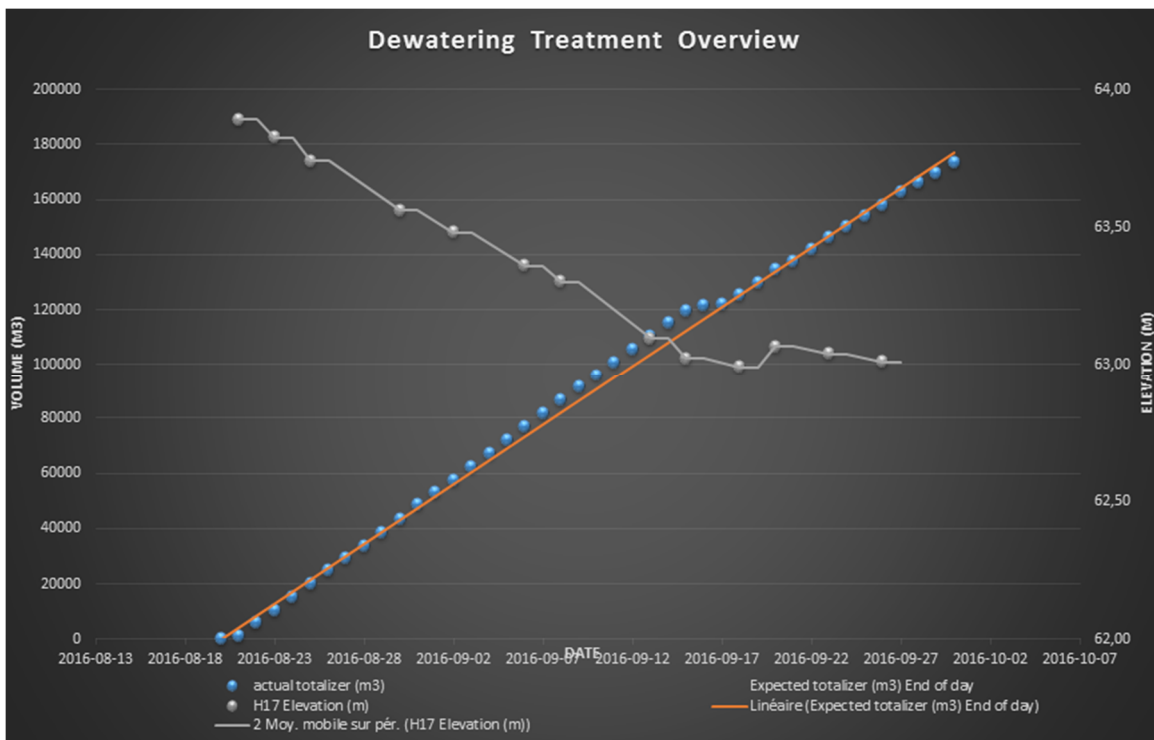


Figure1. Illustration of the dewatering process of Pond H17 to Meliadine Lake.

To facilitate construction of Dyke D-CP1, located south of Pond H17, all water of H6 had to be transferred to H17. A volume of 22,360 m<sup>3</sup> of water had been pumped from H6 to drain the lake for the D-CP1 construction (a range of 30,000 m<sup>3</sup> (mean precipitation year) to 69,000 m<sup>3</sup> (wet precipitation year) was planned).

At the end of Phase 1, the MWTP was decommissioned and prepared for shipping off-site as no further water needed to be discharged to Meliadine Lake. The pump skid used for dewatering Pond H17 was moved to Pond A54 while the pump skid at pond H6 and its HDPE pipeline remained at their original locations.

## 5.0 DEWATERING - PHASE 2

Once the H17 dewatering was completed, the Phase 2 of the project intended to transfer water from Pond A54 to Pond H17 in order to reduce the water level in A54 for construction of D-CP5 (late 2016) and the CP5 jetty (winter 2017). Additionally, to comply with the License A, Pond H13 was also dewatered to H17 during this phase of the dewatering program.

The pump skid from H17 was relocated on the northeast shore of Pond A54, not less than 31 m from its shore. The original HDPE pipeline running from H17 to the MWTP and Meliadine Lake was dismantled and relocated to allow the dewatering of Pond A54 towards H17. As the water in A54 was considered as contact water, none was discharged to Meliadine Lake, thus no treatment was required. Dewatering of A54 ended on October 12<sup>th</sup> when cold weather conditions caused the pipeline to freeze. A total volume of 27,600 m<sup>3</sup> was transferred from A54 to H17 (a range of 37,000 m<sup>3</sup> (mean precipitation year) to 43,000 m<sup>3</sup> (wet precipitation year) was initially planned).

The pump skid at Pond H13 was first located on the northwest shore of H13 and was later moved on the west side near H12. A volume of 42,000 m<sup>3</sup> of water was pumped from H13 to H17 between October 4<sup>th</sup> and October 12<sup>th</sup>.

As Phase 2 of the dewatering program started, construction of D-CP1 begun. Any seepage of water into the dike key trench during the construction of the dyke was pumped to H6 and then transferred to H17 on an as-needed basis.

## **6.0 DECOMMISSIONING**

Decommissioning activities of the MWTP started on October 3<sup>rd</sup> and decommissioning of the whole dewatering program equipment was completed on October 28<sup>th</sup>.

After treatment operation completion on Oct. 3<sup>rd</sup> 2016, dewatering of Ponds H6, A54 and H13 towards H17 were executed and were pursued until October 12<sup>th</sup> 2016 when the freezing conditions no longer permitted these pumping activities.

At the end of October, the pump skids were decommissioned and the HDPE pipelines were winterized. Equipment purchased by Agnico Eagle was left on site.

In regards to MWTP and other equipment supplied by ASDR, the lot was decommissioned, packed into seacans and sent back on the last barge on October 19<sup>th</sup> 2016. Of the lot AEM chose certain equipment for purchase and to keep at site.

## **7.0 CONSTRUCTION QUALITY CONTROL**

After installation of all equipment, a quality control was performed by the ASDR crew to confirm the system integrity. A visual inspection was done on the MTWP process system to confirm no equipment was missing or not properly installed, a hydro test and visual inspection were done on both the MWTP process piping and the HDPE pipelines to confirm the system to be leak-free.

### **7.1 Deficiencies During Construction**

No deficiencies were found during construction and commissioning.

## **8.0 LIMITATIONS**

This report and its contents are intended for the sole use of Agnico Eagle Mines Limited (Agnico Eagle) and their agents. Tetra Tech Industries did not witness ASDR work on site and does not accept any responsibility for the accuracy of any of the data, the analysis, or the recommendations contained or referenced in the report when the report is used or relied upon by any Party other than Agnico Eagle or for any Project other than the proposed development at the subject site. Any such unauthorized use of this report is at the sole risk of the user. Use of this report is subject to the terms and conditions stated in Tetra Tech Industries' Services Agreement. Tetra Tech Industries' General Conditions are provided in Appendix F of this report.

## 9.0 CLOSURE

We trust this report meets your present requirements. If you have any questions or comments, please contact the undersigned.

Respectfully submitted,

Tetra Tech Industries Inc.



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# PHOTOGRAPHS

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Photo 1: MWTP general arrangement under installation





Photo 2: Geotextile membrane installation



Photo 3: MWTP Chemical warehouse and electrical room by the geotubes pad





Photo 4: Geotubes filtration technology in operation



Photo 5: Pond H17 raw water intake pump pad to the MWTP

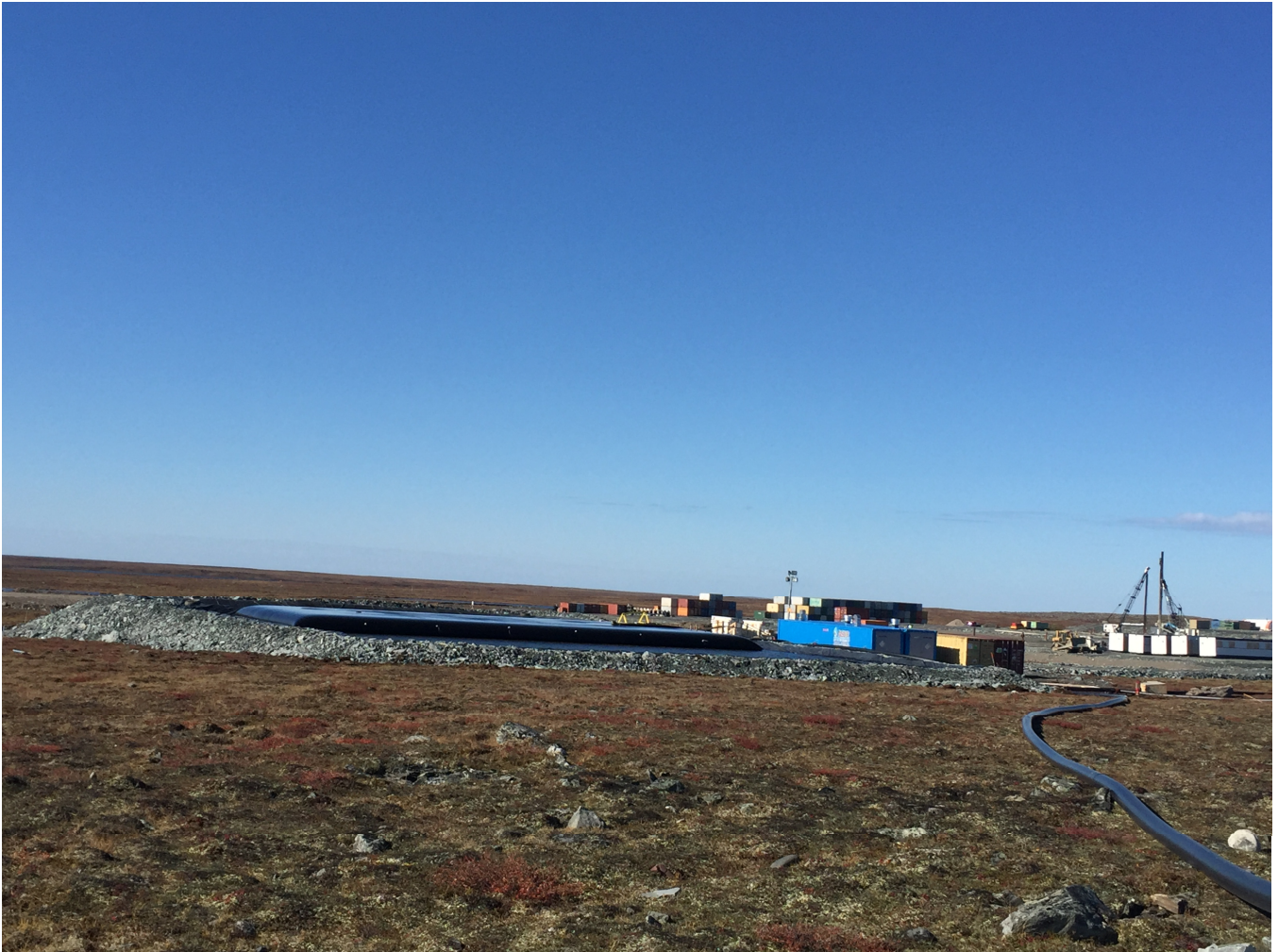




Photo 6: Meliadine Lake treated water discharge from the MWTP



Photo 7: MWTP general arrangement in operation



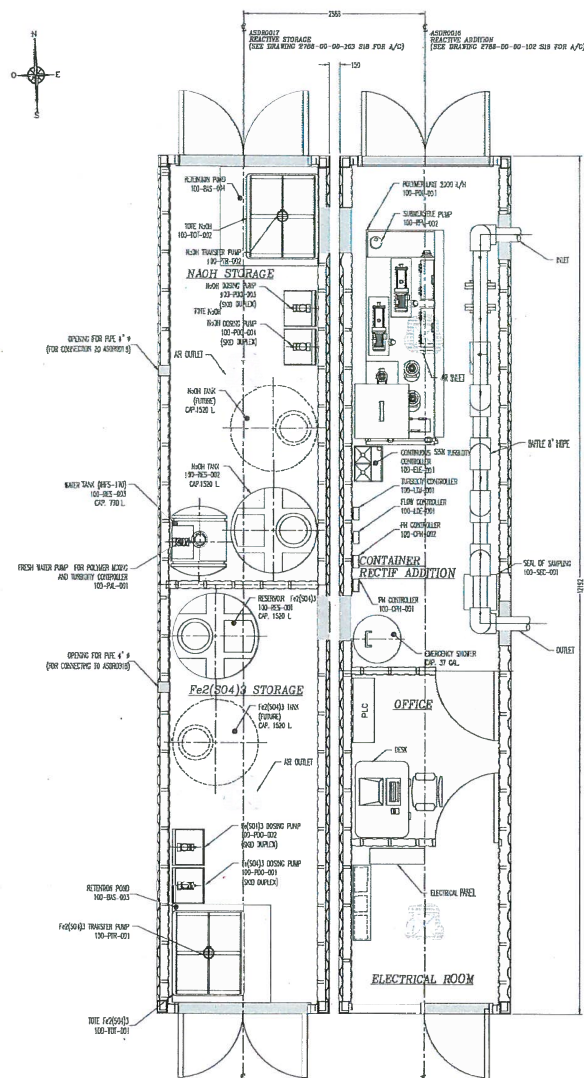
# APPENDIX A

## AS-BUILT DRAWING

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PLAN VIEW  
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PLAN CLE-001 PAS

BICKNELL/PEARL

ASDR  
AS BUILT

BY: L. HISSA/PLASTE  
DATE: 2008.03.02



Respectfully,  
 [Signature]



12/12/2016

NEAR &amp; SCHWARTZ


9a. OCCASION/REASON	TYPE TENSOR OR EXPANSION/CONTRACTING TIT
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C	2016-08-05	FOR PERMIT	M.O	A
E	2015-03-08	AVIS POUR COMMENTAIRES	C.C.	C
A	2015-02-26	AVIS POUR COMMENTAIRES	C.C.	C
ACT	RATE	REVENUE	PAB	AP

P.E. INFORMATION ON THE PERSONS AND WHAT IS KNOWN ON THEM  
MIGHT INCLUDE PERIODIC ANY OTHER INFORMATION TO OTHERS AND MAY USE EXCEPT THAT

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**ACDD** 601, RUE ROYALE  
MONTREAL, QUEBEC

**ASUR**

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ISSUED BY BUREAU	COFINA GARCIA LA SIENRA	DATE 2013-05-
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TRIMET PAR 01002 17	DORCEY BOISSONNEAULT, T.P.	DATE 2013-03-
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APPROVED FOR ISSUANCE	CARL DUTOUR, INC.	DATE 2013-03-
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PO. PROJECT CLIENT/LEAD NAME	ENV-1392 02/03/2005
CHANGING OR REMOVING FROM PROJECT	DATE: 02/03/2005

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USINES DE TRAITEMENT D'EAU R2/R3/1965  
A300012

ARRANGEMENT GENERALE - VUE EN PLAN

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No. 22808/22808 In 2786-00-00-101

# APPENDIX B

## HYDRO-TEST RESULTS

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**Quality Control - E-440-08 (40' Treatment module)**

Module E-440-08							
Inspection points	Compliant	Non compliant	Not applicable	Correction		Description / Comments	
				Yes	No		
<b>Vérification composantes électriques</b>							
electrical supply	✓						
electrical panels (115/240V)	✓						
electrical breakers	✓						
ventilation (motorized shutters)	✓						
heating	✓						
lighting	✓						
115v outlets	✓						
<b>Piping - HDPE baffle</b> 8"							
seal proofing (pressurized air test)	✓						
pressure tests (MAX)	PSI: 70						
pumping trial (water leak test)	✓					no leaks	
leak inspection	✓						
pumping flowrate (MAX)	m3 / hour: 225						
<b>Piping - PVC 2" (floculant)</b>							
seal proofing (pressurized air test)	✓						
pressure tests (MAX)	PSI: 70						
pumping trial (water leak test)	✓						
leak inspection	✓						
pumping flowrate (MAX)	L / hour: 2400						
<b>Piping - PVC 1" (floculant)</b>							
seal proofing (pressurized air test)	✓						
pressure tests (MAX)	PSI: 70						
pumping trial (water leak test)	✓						
leak inspection	✓						
pumping flowrate (MAX)	L / hour: 1200						



Worker: \_\_\_\_\_

D \_\_\_\_\_

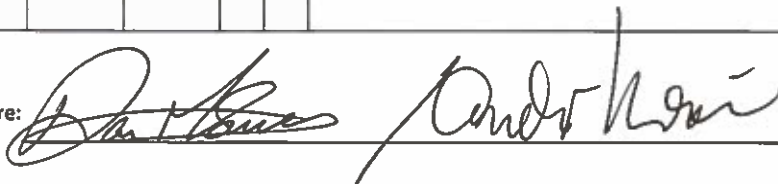
**Quality Control - E-440-08 (40' Treatment module)**

Mod le E-440-08							
Inspection points	Compliant	Non compliant	Not applicable	Correction		Description / Comments	
				Yes	No		
<b>Tuyauterie / plomberie - PVC 1" (alimentation eau propre)</b>							
seal proofing (pressurized air test)	✓						
pressure tests (MAX)	PSI: 70						
pumping trial (water leak test)	✓						
leak inspection	✓						
pumping flowrate (MAX)	L / hour: 45						
<b>Piping- PVC 1/2" #1 (corrosive product)</b>							
seal proofing (pressurized air test)	✓						
pressure tests (MAX)	PSI: 70						
pumping trial (water leak test)	✓						
leak inspection	✓						
pumping flowrate (MAX)	L / hour: 100						
<b>Piping- PVC 1/2" #2 (corrosive product)</b>							
seal proofing (pressurized air test)	✓						
pressure tests (MAX)	PSI: 70						
pumping trial (water leak test)	✓						
leak inspection	✓						
pumping flowrate (MAX)	L / hour: 100						
<b>Instrumentation inspection</b>							
8" flowmeter	✓						
8" flowmeter display	✓						
pH probes (2x)			—				
pH controler #1	✓						
pH controler #2	✓						
turbidity probe (2x)	✓						
turbidity probe display	✓						
PLC - data logger	✓						
PLC - touch screen	✓						

**Qual Control - E-440-08 (40' Treatment mod le)**

Module E-440-08							
Inspection points	Compliant	Non compliant	Not applicable	Correction		Description / Comments	
				Yes	No		
<b>Floc make-up unit</b>							
dosing screw	✓						
automated valves	✓						
rotative flowmeter (polymizer)	✓						
PVC cyclone	✓						
mixer #1	✓						
mixer #2	✓						
floc level probe	✓						
floc high level probe	✓						
hopper low level probe (floc powder)	✓						
1" water supply piping	✓						
1" drainage piping	✓						
1" drainage valves (3x)	✓						
1" poly pump suction piping	✓						
2" poly pump suction piping	✓						
waterproof floc mixing tank inspection (3x)	✓						
waterproof floc overflow inspection	✓						
<b>Infrastructure inspection</b>							
structural integrity of module	✓						
general cleanliness module	✓						
sealing of module	✓						
base integrity of module (base plates)	✓						
quality of exterior cover	✓						

worker signature:



**Quality Control - E-440-09 (40' product storage module)**

Module E-440-09						
Inspection points	Compliant	Non compliant	Not applicable	Correction		Description / Comments
				Yes	No	
<b>Vérification composantes électriques</b>						
electrical supply	✓					
electrical panels (115/240V)	✓					
electrical breakers	✓					
ventilation (motorized shutters)	✓					
heating	✓					
lighting	✓					
115v outlets	✓					
<b>Piping - dosing pump skid #1</b>						
seal proofing (pressurized air test)	✓					
pressure tests (MAX)	PSI: 70					
pumping trial (water leak test)	✓					
leak inspection	✓					
calibration cylinder inspection	✓					
pumping flowrate (MAX)	L / hour: 100					
<b>Piping - dosing pump skid #2</b>						
seal proofing (pressurized air test)	✓					
pressure tests (MAX)	PSI: 70					
pumping trial (water leak test)	✓					
leak inspection	✓					
calibration cylinder inspection	✓					
pumping flowrate (MAX)	L / hour: 100					
<b>Piping - PVC 1/2" #1 (corrosive product dosage)</b>						
seal proofing (pressurized air test)	✓					
pressure tests (MAX)	PSI: 70					
pumping trial (water leak test)	✓					
leak inspection	✓					
pumping flowrate (MAX)	L / hour: 100					

**Quality Control - E-440-09 (40' product storage module)**

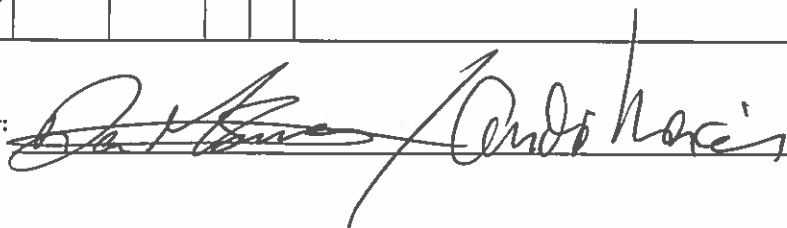
Module E-440-09							
Inspection points	Compliant	Non compliant	Not applicable	Correction		Description / Comments	
				Yes	No		
<b>Piping - PVC 1/2" #2 (corrosive product dosage)</b>							
seal proofing (pressurized air test)	✓						
pressure tests (MAX)	PSI: 70						
pumping trial (water leak test)	✓						
leak inspection	✓						
pumping flowrate (MAX)	L / hour: 100						
<b>Piping - PVC 1" #1 (corrosive product transfer)</b>							
seal proofing (pressurized air test)	✓						
pressure tests (MAX)	PSI: 70						
pumping trial (water leak test)	✓						
leak inspection	✓						
pumping flowrate (MAX)	L / hour: <del>100</del> 50						
<b>Piping - PVC 1" #2 (corrosive product transfer)</b>							
seal proofing (pressurized air test)	✓						
pressure tests (MAX)	PSI: 70						
pumping trial (water leak test)	✓						
leak inspection	✓						
pumping flowrate (MAX)	L / hour: 50						
<b>Piping - PVC 1" (clean water supply)</b>							
seal proofing (pressurized air test)	✓						
pressure tests (MAX)	PSI: 70						
pumping trial (water leak test)	✓						
leak inspection	✓						
pumping flowrate (MAX)	L / hour: 50						



**Quality Control - E-440-09 (40' product storage module)**

Module E-440-09						
Inspection points	Compliant	Non compliant	Not applicable	Correction		Description / Comments
				Yes	No	
<b>Instrumentation inspection</b>						
double walled reservoir level probe #1	✓					
double walled reservoir level probe #2	✓					
clean water reservoir level probe	✓					
1" automated valve (clean water)	✓					
automated dosing pump circuit #1	✓					
automated dosing pump circuit #2	✓					
<b>Reservoirs</b>						
1250L double walled reservoir #1	✓					
1250L double walled reservoir #2	✓					
1250L double walled reservoir #3	✓					
1250L double walled reservoir #4	✓					
750L clean water reservoir	✓					
<b>Infrastructure inspection</b>						
structural integrity of module	✓					
general cleanliness module	✓					
sealing of module	✓					
base integrity of module (base plates)	✓					
quality of exterior cover	✓					

Signature de l'opérateur:





**Vendor Data Requirements**  
**Pressure Test Plan Form**

**TE-1640 -WTP-Meliadine**  
**Project**  
**Cus ref#6515-C-265-017**

Revision #0

### General Information / Test Description

Test # (Project number_PT_XXX): TE-1640	Date: 2016-08-17	
Customer ref.: 6515-C-265-017	Type of test (hydro / pneumatic): HYDRO	
Weather (sunny/cloudy/partly cloudy): SUNNY	Temperature (°C): 14°C	
Location: WWTP & HIT-MELIADINE	Test Description: PRESSURE TEST 8" HDPE	
Fluid: WATER	Fluid Temperature (°C): 14	Test sketch (Ref #): /
Type and size of pipe: 8" HDPE	Length (m): 300m	
Hydro test pump (mod & #): ACE HYDRO-	Gage spec (scale): DRIFT	
Test Pressure requirements (customer): 100 PSI	Pressure test procedure signed (included): YES	

### Filling Phase (Duration 1 hr including 30 min. resting time)

Approx. volume to fill (m³): 18m³	Start time (Filling): 2:30	End time (Filling): 2:35
Air vented (Y/N): YES	Rest (30 min) End time: YES	

### Pressurizing Phase (Duration 4 hrs after reach the maximum test pressure)

Starting exclusion zone for safety (Hydro test pump area): ✓	Flag on duty (pressure on): YES	
Maximum test pressure to reach & maintain (psi): 100 PSI		
Start time (Press.): 102 PSI	End time (Press.): 98 PSI	End time (Press.maintain 4 hrs): 98 PSI

### Test Phase (Duration 1 hr)

Starting Pressure Required (max. test pressure minus 10 psi):			
Minimum Final Pressure Acceptance Test ( 95% of starting pressure test phase):			
Pressure Readings (psi): 102	(t=0 min): 102 PSI	(t=10 min): /	(t=20 min): 100 PSI
(t=30 min): /	(t=40 min): 99 PSI	(t=50 min): /	(t=60 min): 98 PSI
Test Acceptance : YES - DAN MISIANO			

### Approvals

Supervisor in charge of test (print): DAN MISIANO	Signature:	Date: 2016-08-17
Owner representative (print):	Signature:	Date:
Witness & Cie name (print):	Signature:	Date:

# APPENDIX C

## PUMP DATASHEET

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1625 Fullerton Court Glendale Heights, IL 60139 • Tel: 1-888-878-7864 • Fax: 1-630-793-0146 • info@tsurumipump.com • www.tsurumipump.com

## EPT4-150DPJD • 6 INCH DRY PRIME PUMP

**Vacuum Assisted, Engine Driven, Heavy Duty Solids Handling Pump**



EPT4-150DPJD

### Engine Specification:

- Model: John Deere model 4045TF290
- 74 intermittent horsepower @ 2200 RPM
- Four cylinder, four cycle, water cooled diesel engine
- Governor: Mechanical
- Lubrication: Force Feed
- Air Cleaner: Filter element
- Fuel Tank: 60 US gallons
- Run time: Full load (1800 RPM) ~ 24 hours
- Starter: 12 volt electric

### Standard Engine Features:

Safety shutdown switches for low oil pressure and high temperature. Instrument panel with temperature and oil pressure gauge, amp meter, hour meter and tachometer. Muffler with rain cap. Engine to pump coupling: SAE3 housing with 10" rubber disc drive.

### Standard Skid:

Heavy duty fabricated steel frame. Integral fuel tank, lifting bale, lockable fuel tank, and one 1½" clean-out/drain plug

### Standard Trailer:

Heavy duty fabricated steel frame, integral fuel tank, fenders, lifting bail, lockable fuel cap, 3500# Anti-torsional axle, two (2) front adjustable leveling jacks and two (2) rear adjustable leveling jacks, one 1½" clean-out plug, fuel gauge, adjustable height tongue with easy conversion from ball hitch to Lunette eye

### Trailer Options:

DOT light package, work lights, special tires & wheels, dual axles, diamond plate fenders, electric brakes, lockable enclosed instrument panel, lockable enclosed engine housing, storage box, hose rack and more

### Pump Specifications:

- Pump size: 6"X 6" AISI 150# flanges standard
- Suction Cover: ASTM A48 class 30 gray iron
- Wear Ring: ASTM A48 class 30 gray iron
- Volute Casing: ASTM A48 class 30 gray iron
- Volute Cleanout: Handhole type, ASTM A48 class 30 gray iron
- Backplate: ASTM A48 class 30 gray iron
- Bracket: ASTM A48 class 30 gray iron
- Mechanical Seal: Tungsten vs. Silicon Carbide seal faces, Viton elastomers, 300 series stainless steel hardware & spring, seal system designed for dry running
- Impeller: Enclosed type, two port, non clog, w/3 inch spherical solids handling capability. ASTM A48 class 30 gray iron
- Bearing Housing: ASTM A48 class 30 gray iron
- Pump-end Bearing: Single row ball – 6313-C3
- Drive-end Bearing: Single row ball – 6313-C3
- Shaft: 1144 Stressproof steel (Other metals available including: 17-4 PH corrosion resistant)
- Lip Seals: CR type, single lip: Bearings, SAE cover - Buna-N, Seal gland – Viton
- Midland 1300 series compressor. Lubricated by engine oil and cooled by engine water
- Separator Spool: Standard steel
- Air/Water chamber: Chamber designed to separate air and water before entering the pump case
- Venturi: Constructed of non-corrosive bronze
- Discharge check valve: Swing type, cast iron w/Buna-N disc (Viton optional)

\* Optional Equipment and Materials: Stainless Steel, CD4MCU & Ductile Iron

Specifications subject to change without notice

## EPT4-150DPJD • 6 INCH DRY PRIME PUMP

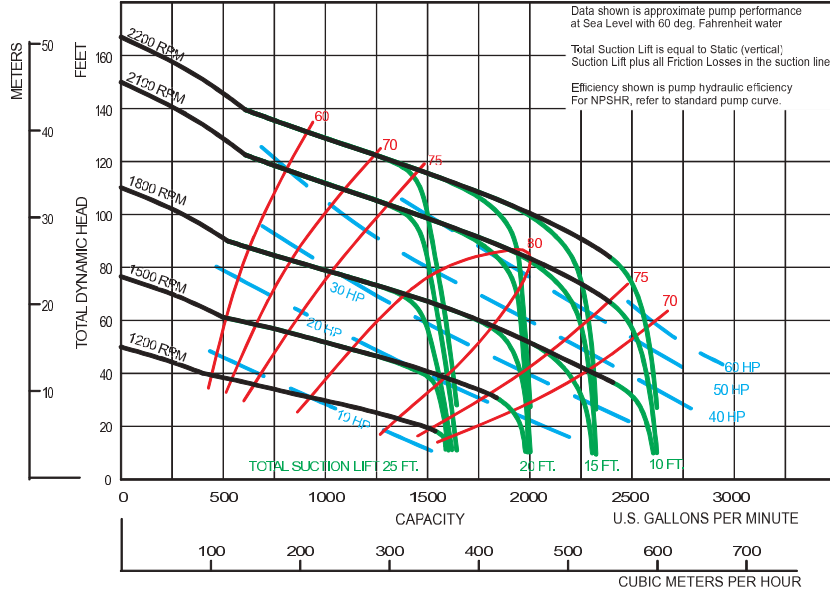
Vacuum Assisted, Engine Driven, Heavy Duty Solids Handling Pump

### Performance Curves

Feet x .305 = Meters  
Inches x 25.4 = Millimeters  
GPM x .227 = Cubic Meters/Hour  
GPM x 3.785 = Liters/Minute  
HP x .746 = KW

Speed	Impeller Dia.	Style	Solids Dia.	N <sub>S</sub>	Suction	Discharge	No. vanes
VARIOUS	10.09"	ENCLOSED	3"	3300	6"	6"	2

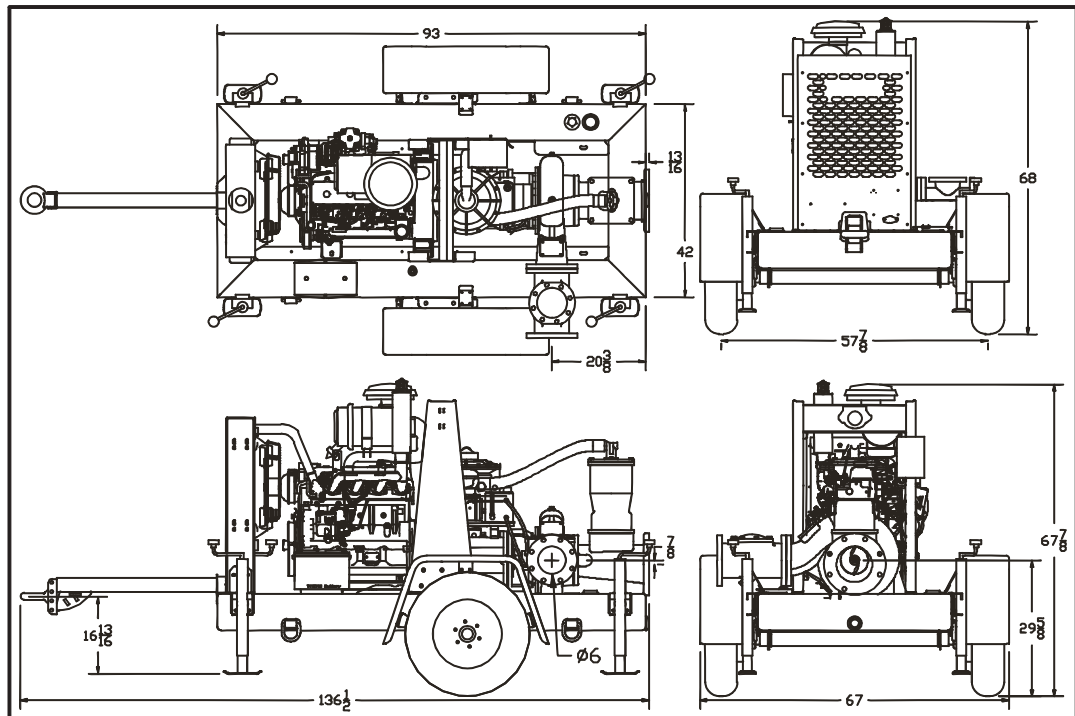
#### SINGLE VOLUTE



2/16/01

## EPT4-150DPJD

### Dimensions



# APPENDIX D

## ASDR MONITORED WATER QUALITY RESULTS

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## Daily Operational Report



### Operation stops / unplanned events



## Daily Operational Report

Project:		TE-1640 - Méliadine			Date		August 24, 2016	
Dayshift Operator(s)		Simon Moreau			Weather conditions (dayshift):		sunny, little wind	
Nightshift Operator(s)		Jordan Manac'h			Weather conditions (nightshift):		clear, little wind	

	Volume treated (WWTP)	Volume discharged (EFFLUENT)	Raw water			Effluent			Fe2(SO4)3 Consumption	NaOH Consumption	Floc Consumption
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)			
Units	m³	m³		NTU	mg/L		NTU	mg/L	kg	kg	kg
Total	4692	4843							0,0	0,0	0,0
Average	195	202	7,74	0,51	1,96	7,71	0,44	1,40			
Minimum	188	95	7,58	0,32	1,00	7,41	0,28	1,00			
Maximum	207	249	7,97	0,98	4,00	7,90	0,67	2,00			
Active treatment sequence			#1	Fe2(SO4)3	#2	NaOH	#3	Floc			
Ph / volume target											
Product inventory on site			Fe2(SO4)3			24			Qty (L)	2400	
			NaOH			20			Qty (L)	2000	
			FLOC			40			Qte (kg)	1000	
Transfer of products in WWTP (Y/N)			Fe2(SO4)3			N			Qte (L)	0	
			NaOH			N			Qte (L)	0	
			FLOC			N			Qte (kg)	0	

Daily Overview	4:00 - fuelled pump at H17				
	8:30 Fixing of a leak on the piping that returns to the raw water lake				
	10:50 contact with Larry to ask him to send mechanics to fix the towerlight				
	13:00 try to fix fresh water intake valve				
	15:00 Advise Yves Chiasson (H&S) for tower light				
	15:00 H17 & meliadine inspection				
Morning Cross-shift notes	If tubidity probes value get to high, preform a flush and clean ends with a kimwipe; fixes the problem				
	Someone will come in the morning to try to fix the generator and fuel tank				
Night Cross-shift notes	Nobody fixed the tower light				
Operation stops / unplanned events	Start (hour)	End (hour)	Problematic Description	Cause (s)	Fixed / Solved

## Daily Operational Report



## Daily Operational Report

<b>Project:</b>		TE-1640 - Méliadine			<b>Date</b>		August 26, 2016	
<b>Dayshift Operator(s)</b>		Simon Moreau			<b>Weather conditions (dayshift):</b>		12 degree,cloudy, windy	
<b>Nightshift Operator(s)</b>		Jordan Manac'h			<b>Weather conditions (nightshift):</b>		7 degree, cloudy,a little light rain	

	Volume treated (WWTP)	Volume discharged (EFFLUENT)	Raw water			Effluent			Fe2(SO4)3 Consumption	NaOH Consumption	Floc Consumption
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)			
Units	m³	m³		NTU	mg/L		NTU	mg/L	kg	kg	kg
Total	4484	4565							0,0	0,0	0,0
Average	187	190	7,59	0,48	1,54	7,71	0,42	1,20			
Minimum	91	169	7,38	0,26	1,00	7,53	0,09	1,00			
Maximum	203	215	7,82	0,83	2,00	7,87	0,77	2,00			

<b>Active treatment sequence</b>	#1	Fe2(SO4)3	#2	NaOH	#3	Floc
<b>Ph / volume target</b>						

<b>Prodcuct inventory on site</b>	Fe2(SO4)3	24	Qty (L)	2400
	NaOH	20	Qty (L)	2000
	FLOC	40	Qte (kg)	1000

<b>Transfer of products in WWTP (Y/N)</b>	Fe2(SO4)3	N	Qty (L)	0
	NaOH	N	Qty (L)	0
	FLOC	N	Qty (kg)	0

<b>Daily Overview</b>	3:30 - H17 pump stopped to change cracked piece leaking on Baffle
	4:10 - H17 pump restarted
	8:00 - Validation of the calibration of pH meters
	13:00 - fixed the fresh water pump and fixed some leaks in it's piping
	15:00 - inspections of the pumps
	15:30 - fueling of H17 inspection of oil, short stop of 5 minutes
	17:00 - Visite from Phillip Technician for the Environnement

<b>Morning Cross-shift notes</b>	

<b>Night Cross-shift notes</b>	There a few drops falling of the fresh water valves, I tried to fix it but it is still leaking a little bit (1 or 2 drops per minutes)

<b>Operation stops / unplanned events</b>	<b>Start (hour)</b>	<b>End (hour)</b>	<b>Problematic Description</b>	<b>Cause (s)</b>	<b>Fixed / Solved</b>
	03:30	04:10	Broken piece on baffle created leak	piece cracked	fixed
	15H30	15:35	Inspection of oil on pumps	inspection	fixed

[illegible]

### Operation stops / unplanned events

[illegible]

[illegible]



## Daily Operational Report

[illegible]

<b>Project:</b>		TE-1640 - Méliadine			<b>Date</b>		September 1, 2016		
<b>Dayshift Operator(s)</b>		Simon Moreau			<b>Weather conditions (dayshift):</b>		14°C		
<b>Nightshift Operator(s)</b>		Jordan Manac'h			<b>Weather conditions (nightshift):</b>		2°C		

	Volume treated (WWTP)	Volume discharged (EFFLUENT)	Raw water			Effluent			Fe2(SO4)3 Consumption	NaOH Consumption	Floc Consumption
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)			
Units	m³	m³		NTU	mg/L		NTU	mg/L	kg	kg	kg
Total	4464	4719							0,0	0,0	0,0
Average	187	197	7,72	0,37	1,33	7,69	0,22	1,08			
Minimum	15	93	7,57	0,17	1,00	7,57	0,11	1,00			
Maximum	206	254	7,88	0,59	2,00	7,83	0,39	2,00			

<b>Active treatment sequence</b>		#1	Fe2(SO4)3	#2	NaOH	#3	Floc	
<b>Ph / volume target</b>								

<b>Product inventory on site</b>	Fe2(SO4)3	24	Qty (L)	24000
	NaOH	20	Qty (L)	20000
	FLOC	40	Qte (kg)	1000

<b>Transfer of products in WWTP (Y/N)</b>	Fe2(SO4)3	N	Qte (L)	0
	NaOH	N	Qte (L)	0
	FLOC	N	Qte (kg)	0

<b>Daily Overview</b>	4:30 Fueled pump at H17
	8:00 fueling of red tanks
	9:00 Meeting with Floyd from health and safety to do the JHA to move the suction in H17
	9:30 Gathered the equipment needed to move the suction; chest waders, life jackets, reserved the commander for tomorrow
	10:00 Filled out JHA, Floyd will be the spotter to make sure everything is done safely
	12:30 meeting with Rejean Falardeau to discuss who is in charge of the maintenance for our mechanical equipment
	13:00 meeting with Sylvain to discuss who is in charge of the maintenance for our mechanical equipment
	13:30 arrival of the mechanic to do the oil changes on all of our machines. Rejean Falardeau's team took care of it.
	13:45 meeting with Floyd to approve the plan to move the suction in H17
	14:20 to 15:35 oil change on h17 pump, raised the effluent flow to be able to have room in the pad during Effluent pump oil change
	15:40 stopped effluent pump to do the oil change
	16:15 restarted the effluent pump
	16:45 Alex of the Environment department asked to solidify and straighten the retention pads
	18:00 Solidified the retention pads for generator and tower light; no more screws, will be finished tomorrow (pads for pumps)

<b>Morning Cross-shift notes</b>	

<b>Night Cross-shift notes</b>	Sign the JHA sheet
	try to make the retention pad straighter, it is a request from the environment department

<b>Operation stops / unplanned events</b>	<b>Start (hour)</b>	<b>End (hour)</b>	<b>Problematic Description</b>	<b>Cause (s)</b>	<b>Fixed / Solved</b>
	14:20	15:35	oil change on H17 pump, effluent still pumping	250h maintenance	yes
	15:40	16:15	Oil change on effluent pump, H17 still pumping	250h maintenance	yes

[illegible]

[illegible]

### Operation stops / unplanned events

[illegible]



[illegible]

[illegible]

[illegible]





[illegible]





### Operation stops / unplanned events

## Daily Operational Report

[illegible]

[illegible]

[illegible]

<b>Project:</b>		TE-1640 - Méliadine				<b>Date</b>		September 17, 2016	
<b>Dayshift Operator(s)</b>		Jordan Manac'h				<b>Weather conditions (dayshift):</b>		5°C , Raining	
<b>Nightshift Operator(s)</b>		Simon Moreau				<b>Weather conditions (nightshift):</b>		2°C	

	Volume treated (WWTP)	Volume discharged (EFFLUENT)	Raw water			Effluent				Total Products Consumption (L)	
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3 Consumption	131
Units	m³	m³		NTU	mg/L		NTU	mg/L			
Total	2599	655									
Average	155	60	7,59	5,13	36,46	7,29	2,35	6,44	7,20	NaOH Consumption	90,0
Minimum	127	35	7,11	3,11	27,00	8,14	0,83	4,00	7,20	Floc Consumption	0,20
Maximum	201	86	8,12	7,89	57,00	7,69	4,04	12,00	7,20		
<b>Active treatment sequence</b>			#1	Fe2(SO4)3	#2	NaOH	#3	Floc			
<b>ph / volume target</b>				11		6		20,00%			
<b>Products inventory on site</b>			Fe2(SO4)3		24		Qty (L)	2400			
			NaOH		20		Qty (L)	2000			
			FLOC		40		Qte (kg)	1000			
<b>Transfer of products in WWTP (Y/N)</b>			Fe2(SO4)3		N		Qte (L)	0			
			NaOH		N		Qte (L)	0			
			FLOC		N		Qte (kg)	0			
<b>Daily Overview</b>			23:45 starting of treatment								
			3:45 starting of effluent to meliadine lake								
			4:15 shut down for electrical shut down of generator								
			06:00 H17 running in a closed loop, no electricity in WWTP								
			07:30 Electrician called to change generator								
			11:50 Switched generator, 1st generator in need of mechanical repairs								
			12:00 Daily Inspection of WWTP and pumps before starting operations								
			12:45 Started Effluent pump towards Meliadine Lake								
			13:20 Stopped pumping into Meliadine and running in a closed loop								
			13:30 Got air bubbles in the H17 pump, flowrate dropped to 135 m3/h								
			13:45 Started TSS treatment								
			15:00 Daily Inspection of WWTP and Pumps								
			16:00 Fueled pumps and generator								
			16:00 walked meliadine effluent piping to do inspection								
			17:30 Started discharge into Meliadine Lake; 6 mg/L on TSS probe								
			18:00 installation of a pump in the overflow part of the polymiser								
<b>Morning Cross-shift notes</b>											
<b>Night Cross-shift notes</b>			Optimize treatment								
			Fresh water pump for polymizer goes into fault a lot, be 2 when doing batches								
<b>Operation stops / unplanned events</b>			Start (hour)	End (hour)	Problematic Description		Cause (s)		Fixed / Solved		
			04:15	11:50	no electricity		power generator in default		yes		
			13:20	17:30	TSS effluent at 11		TSS		yes		

### Operation stops / unplanned events

## Daily Operational Report



### Operation stops / unplanned events

[illegible]

[illegible]



[illegible]

Project:		TE-1640 - Méliadine				Date		September 25, 2016	
Dayshift Operator(s)		Michel Désy				Weather conditions (dayshift):		windy	
Nightshift Operator(s)		Simon Moreau				Weather conditions (nightshift):		Wind, rain	

	Volume treated (WWTP)	Volume discharged (EFFLUENT)	Raw water			Effluent				Total Products Consumption (L)	
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3 Consumption	
Units	m³	m³		NTU	mg/L		NTU	mg/L			52
Total	4061	3890									
Average	169,00	183,00	7,80	3,47	5,93	8,03	3,26	7,20	4,40	NaOH Consumption	37,0
Minimum	121,00	86,00	7,20	2,18	4,00	7,70	2,12	4,00	2,40	Floc Consumption	
Maximum	202,00	272,00	8,26	5,75	10,00	8,62	4,85	11,00	5,60		
Active treatment sequence				#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
ph / volume target					15 l/h		11l/h		11,00%		
Products inventory on site				Fe2(SO4)3				19	Qty (L)	19000	
				NaOH				16	Qty (L)	16000	
				FLOC				37	Qte (kg)	925	
Transfer of products in WWTP (Y/N)				Fe2(SO4)3					Qte (L)		
				NaOH					Qte (L)		
				FLOC					Qte (kg)		
Daily Overview			1:00 Stopped H-17, Geotube let pass too much TSS (13 mg/L), it flushes itself because chemistry inside get rinsed off of it								
			1:15 restart of H17 pump, bypass geotube								
			2:00 TSS getting lower in the pad								
			2:00 Fuel of H17 pump								
			7:00 started h6								
			12:00 stopped h6								
			13:00 washed empty tote								
			15:25, water getting debris cause of wind, turn off h17, replug thre bag, return water h17								
			15:50, probe does not work properly, water clear, water to meliadine								
			20:45 stopping of effluent, emptying the Sump, starting of treatment, TSS high								
			21:00-0:00 Emptying the sump to H17, revoval of accumulation of sediment								
Morning Cross-shift notes											
Night Cross-shift notes			weekly sampling!								
Operation stops / unplanned events			Start (hour)	End (hour)	Problematic Description			Cause (s)		Fixed / Solved	
			01:00	01:15	TSS too high			Geotube let pass 13 mg/l, getting washed		yes	
			15:25	15:50	replug the bag			windy, organic debris in the water		yes	
			20:45	02:00	Recirculation, pumping out sediments			Too much sediments in the sump		yes	



[illegible]







[illegible]

<b>Project:</b>		TE-1640 - Méliadine			<b>Week of:</b>				
<b>Dayshift Operator(s)</b>		Simon Moreau			August 28, 2016 to September 3, 2016				
<b>Nightshift Operator(s)</b>		Jordan Manac'h, Alexandre Julien							

	Volume treated (WWTP)	Volume discharged (EFFLUENT)	Raw water			Effluent				Total Products Consumption (L)	
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S. (oven)	Fe2(SO4)3 Consumption	
Units	m³	m³		NTU	mg/L		NTU	mg/L			
Total	32430	32903									
Average	197	198	7,69	0,36	1,45	7,62	0,25	1,19	0,80		
Minimum	15	8	7,37	0,06	1,00	7,11	0,03	1,00	0,40		
Maximum	247	254	7,90	2,09	3,00	7,84	1,62	3,00	1,20		

<b>Active treatment sequence</b>			#1	Fe2(SO4)3	#2	NaOH	#3	Floc	
<b>pH / volume target</b>									
<b>Product inventory on site</b>			Fe2(SO4)3		24		Qty (L)	2400	
			NaOH		20		Qty (L)	2000	
			FLOC		40		Qty (kg)	1000	

<b>Weekly Overview</b>	<b>Sunday</b>				
	Injection point to the baffle (90' adaptor) broke, stopped all pumping for duration of the repairs				
	<b>Monday</b>				
	Visit from Dave Lodder of the Health and Safety department				
	Weekly Sampling				
	<b>Tuesday</b>				
	Visit from Sylvain Chartier and Martin				
	Monthly inspection of the fire extinguishers				
	<b>Wednesday</b>				
	Inspection of the depth of the suction for the H17 pump; suction to be straightened out when there is less water in H17				
	<b>Thursday</b>				
	Oil changes on the effluent and H17 pumps				
	Solidified retention pads for both generators and the tower light				
	JHA prepared and approved to move the suction of the H17 pump on Friday				
	<b>Friday</b>				
	Moving suction line is done, now 45 cm of water over it				
Oil changes and maintenance on the electric generator					
<b>Saturday</b>					
Installation of a membrane under the H6 discharge pipe to limit the erosion					

<b>Operation stops / unplanned events</b>	<b>Start (hour)</b>	<b>End (hour)</b>	<b>Problematic Description</b>	<b>Cause (s)</b>	<b>Fixed / Solved</b>
	11:40	13:05	Water spill in WWTP	Injection point adaptor broke	Fixed
	14:20	15:35	oil change on H17 pump, effluent still pumping	250h maintenance	yes
	15:40	16:15	Oil change on effluent pump, H17 still pumping	250h maintenance	yes
	06:45	08:00	moving of H17 suction	not enough water over it	yes
	14:02	15:50	no electricity	Oil change on generator	yes



Project:			TE-1640 - Méliadine			Week of:					
Dayshift Operator(s)			Jordan Manac'h			September 11, 2016 to September 17, 2016					
Nightshift Operator(s)			Alexandre Julien / Simon Moreau								
	Volume treated (WWTP)	Volume discharged (EFFLUENT)	Raw water			Effluent				Total Products Consumption (L)	
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S (oven)	Fe2(SO4)3 Consumption	131
Units	m³	m³		NTU	mg/L		NTU	mg/L			
Total	29073	26008								NaOH Consumption	90,0
Average	181	166	7,31	1,77	7,40	7,53	#REF!	2,88	2,70		
Minimum	139	137	6,53	1,11	5,43	7,59	#REF!	1,83	2,03	Floc Consumption	25 kg
Maximum	200	187	13,00	3,05	11,71	7,64	#REF!	4,83	3,40		
Active treatment sequence				#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
ph / volume target											
Products inventory on site				Fe2(SO4)3		24		Qty (L)		2400	
				NaOH		20		Qty (L)		2000	
				FLOC		40		Qte (kg)		1000	
Weekly Overview			Sunday								
			Pumped 2,5 hours from H6 to H17 lake								
			Schedule mechanical maintenance for pumps on Monday								
			Monday								
			Pumped 3 hours from H6 to H17 lake								
			Six inches of water left above the suction of the H17 pump								
			Maintenance pushed back to tomorrow due to time restrictions								
			Tuesday								
			Maintenance on pumps are done								
			Strong winds cause an higher turbidity								
			Pumped 4 hours from H6 to H17 lake								
			Wednesday								
			Pumped 2,5 hours from H6 to H17 lake								
			14:00 4" of water left above the suction of the h17 pump								
			Thursday								
			14:00 Measured depth of H17 and A54 to the deepest spots								
			18:00 Drop raw and effluent flow at 135 m³/h to prevent from taking air								
			22:00 T.S.S portable does'nt work good								
			Friday								
			Extension of the suction in H17								
			Starting of the treatment								
			Saturday								
			Switch to the spair electric generator								
Operation stops / unplanned events			Date	Start (hour)	End (hour)	Problematic Description		Cause (s)		Fixed / Solved	
			16-sept	11:00	12:45	No more water a suction		level to low		yes	
			16-sept	14:30	03:45	TSS too high		tss		yes	
			17-sept	04:15	11:50	no electricity		power generator in default		yes	
			18-sept	13:20	17:30	TSS effluent at 11		TSS		yes	



<b>Project:</b>	TE-1640 - Méliadine	<b>Week of:</b>	
<b>Dayshift Operator(s)</b>	jordan manach, michel desy	September 18, 2016	to September 24, 2016
<b>Nightshift Operator(s)</b>	simon moreau		


	Volume treated (WWTP)	Volume discharged (EFFLUENT)	Raw water			Effluent				Total Products Consumption (L)	
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S (oven)	Fe2(SO4)3 Consumption	3419
Units	m³	m³		NTU	mg/L		NTU	mg/L			
Total	28877	28364								NaOH Consumption	1677,7
Average	172	171	6,98	4,79	31,39	7,86	1,40	3,09	5,54		
Minimum	133	94	6,48	2,54	8,86	109,75	0,59	1,43	4,09	Floc Consumption	125kg
Maximum	194	225	7,40	8,41	74,57	8,20	55,76	7,71	7,94		
Active treatment sequence				#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
ph / volume target											
Products inventory on site				Fe2(SO4)3			19		Qty (L)	1900	
				NaOH			16		Qty (L)	1600	
				FLOC			35		Qte (kg)	875	

Weekly Overview	Sunday					
	begin of lots of rain					
	4h h6					
	Monday					
	Removed turbidity net from H17 suction, good tss results, much less sediment					
	more rain					
	6h45 h6					
	Tuesday					
	moved effluent pipeline					
	still raining, with wind					
	8h15 h6					
	Wednesday					
	michel desy became an operator					
	10h20 h6					
	Thursday					
	rise of the lake in h17					
	5h h6					
	Friday					
	h17 pumping postone to Monday					
	5h h6 39:20 total					
	Saturday					
	stopped treatment, tss very low					
broke the tss probe						
6h h6 45:20 total						
10:00 stop injections of products						
22:00 Geotube starting to rince itself and let Tss pass through it						
Operation stops / unplanned events	Date	Start (hour)	End (hour)	Problematic Description	Cause (s)	Fixed / Solved
	18/09/2016	15:50	16:05	Tried to move the effluent pipeline	Request from Nuna and Larry	NO
	20/09/2016	15:00	16:00	Tried to move the effluent pipeline	Request from Nuna and Larry	yes
	21/09/2016	00:45	01:50	not leaking properly	not leaking properly	yes
	21/09/2016	09:00	13:00	Tss too high	lack of floc	yes
	24/09/2016	05:00	06:00	Tss too high	activate the	yes

# APPENDIX E

## OPERATION PROCEDURES

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	<b><u>Framework for Sustainable Development</u></b>	<b><u>TE-1640 –WTP-Meliadine Project</u></b>
	<b><u>Work Procedure</u></b>	Revision #0
	<b><u>Dewatering Methodology and Critical path</u></b>	<b><u>Elaboration : Dan Misiano</u></b>
		<b><u>Approval : /</u></b>

## **Objective**

*This procedure aims to clearly define the dewatering methodology (pumping / treatment) applicable to the Meliadine project in order to ensure effluent discharge compliancy in regards to MMER.*

## **Dewatering Methodology – Meliadine Project**

### **Water treatment plant:**

*The water treatment plant utilized at the Meliadine site is a modular design featuring two modules (sea containers of 40'). Both modules make up the treatment plant with an operational capacity of 75 to 350 m<sup>3</sup> / hour. The plant is equipped with 8 " interior piping (baffle) and various injection points for the treatment of T.S.S., metals, as well as pH adjustment. At any time, the treatment plant can operate in "T.S.S. treatment" mode or in "T.S.S. and Metals treatment" (iron, zinc, lead, copper, etc.).*

### **Dewatering Methodology – pumping and parameter monitoring:**

*With respect to the Meliadine project, the developed strategy is to perform sequential pumping of water bodies (H6 & H17) without applying treatment; insofar as the parameters of the raw water coming out of the ASDR WWTP (pH, turbidity, T.S.S. & metals) are in compliance with the MMER standards.*

*The sequential pumping sequence will be as follows:*

- 1. Pumping of H17 to ASDR WWTP (no treatment) and effluent discharge in Meliadine Lake (all while monitoring T.S.S to ensure concentrations remain below 15 mg / L);*
- 2. Pumping of H6 to H17;*
- 3. Pumping of H17 (containing H6 water) to ASDR WWTP (implementing treatment) and effluent discharge in Meliadine Lake;*


### **Dewatering Methodology – proposed treatment process:**

*In case of non-compliance of raw water parameters, the proposed treatment process will be adapted according to the source of contamination (T.S.S. or metals);*

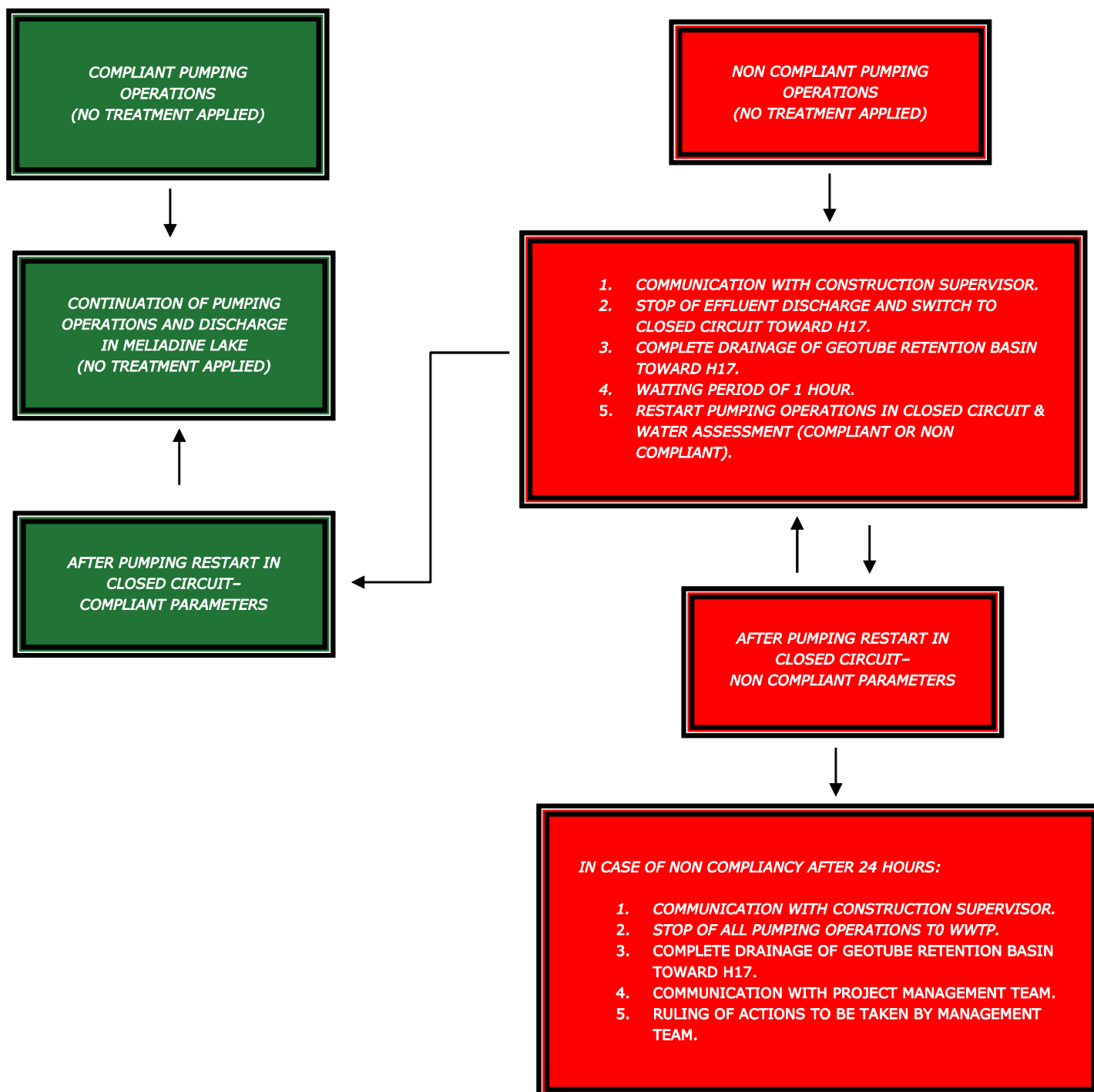
### **Validation of Compliance:**


*During operations, the compliance of water discharged to the Meliadine Lake (effluent) will be validated by:*

- 1. Hourly monitoring of water parameters (pH, turbidity, T.S.S. & metals) by the ASDR operation team.*
- 2. The analytical results received from external laboratory assays as part of the weekly and monthly monitoring of the MMER.*

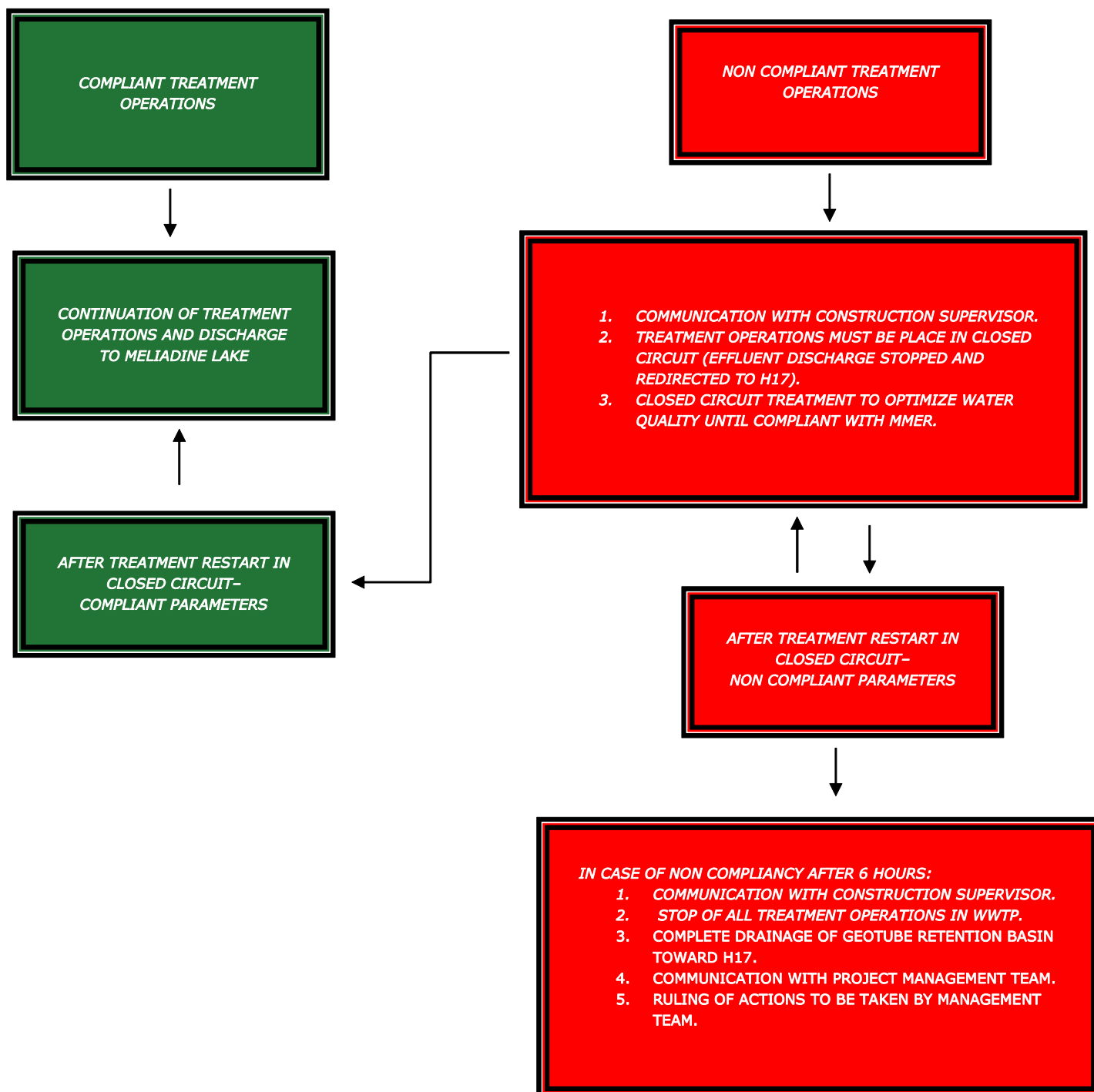
	<b>Framework for Sustainable Development</b>	<b>TE-1640 –WTP-Meliadine Project</b>
	<b>Work Procedure</b>	Revision #0
	<b>Dewatering Methodology and Critical path</b>	<b>Elaboration : Dan Misiano</b>
		<b>Approval : /</b>


## Critical Path (pumping operations)



	<b>Framework for Sustainable Development</b>	<b>TE-1640 –WTP-Meliadine Project</b>
	<b>Work Procedure</b>	Revision #0
	<b>Dewatering Methodology and Critical path</b>	<b>Elaboration : Dan Misiano</b>
		<b>Approval : /</b>

## Critical Path( treatment operations)




	<b><u>Framework for Sustainable Development</u></b>	<b><u>TE-1640 –WTP-Meliadine Project</u></b>
	<b><u>Work Procedure</u></b>	Revision #0
	<b><u>Dewatering Methodology and Critical path</u></b>	<b><u>Elaboration : Dan Misiano</u></b>
		<b><u>Approval : /</u></b>

**Transmission of information et commitment**

<b>Attestation of Training / Information and Engagement</b>		
<p><b><i>I, the undersigned, claim to have read and understood the present document and am committed to respect the work procedure at all times.</i></b></p>		
_____	_____	_____
<i>Date</i>	<i>Supervisor name</i>	<i>Supervisor signature</i>
_____	_____	_____
<i>Date</i>	<i>Name</i>	<i>Worker signature</i>
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<i>Date</i>	<i>Name</i>	<i>Worker signature</i>
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<i>Date</i>	<i>Name</i>	<i>Worker signature</i>



	<b><u>Framework for Sustainable Development</u></b>	<b><u>TE-1640 –WTP-Meliadine Project</u></b>
	<b><u>Work Procedure</u></b>	Revision #0
	<b><u>Sampling Schedule of Effluent (MMER)</u></b>	<b><u>Elaboration : Dan Misiano</u></b> <b><u>Approval : /</u></b>

## Objective

*This procedure aims to define the sampling schedule of the effluent prescribed by the MMER during the pumping / treatment operations while on Meliadine mine site and to validate the proper method of sampling and identifying the samples in question.*

## General Considerations


- *Always wear nitrile gloves while sampling as there are corrosive products in certain bottles and to avoid contamination of the sample in question.*


## References

- *Metal Mining Effluent Regulation (MMER) – June 2016.*

# Procedure

## Necessary Resources

<table><tr><th colspan="2">Necessary Materials</th></tr><tr><td colspan="2"><ul style="list-style-type: none"><li>• Sampling bottles (differing depending on analysis required)</li><li>• Nitrile gloves</li><li>• Black permanent marker</li></ul></td></tr></table>			Necessary Materials		<ul style="list-style-type: none"><li>• Sampling bottles (differing depending on analysis required)</li><li>• Nitrile gloves</li><li>• Black permanent marker</li></ul>	
Necessary Materials						
<ul style="list-style-type: none"><li>• Sampling bottles (differing depending on analysis required)</li><li>• Nitrile gloves</li><li>• Black permanent marker</li></ul>						
Protection Equipment	Security	Training				
	N.D.	N.D.				

	<b><u>Framework for Sustainable Development</u></b>  <b><u>Work Procedure</u></b>	<b><u>TE-1640 –WTP-Meliadine Project</u></b>  Revision #0
	<b><u>Sampling Schedule of Effluent (MMER)</u></b>	<b><u>Elaboration : Dan Misiano</u></b>
		<b><u>Approval : /</u></b>

## Scope of the Procedure

### **Sampling Scheduled (MMER) planned by ASDR:**

In the aim to respect the schedule prescribed by the MMER, the sampling will be comprised of the following studies:

#### **1. Study 1A-Sampling of Deleterious Substances (at a frequency of 1 sample a week )**

The analysis includes of the following parameters:

- pH
- see Schedule 4 :

#### **SCHEDULE 4**

(Section 3, paragraph 4(1)(a), subsections 12(1) and (3), section 13, subsections 15(1), 19.1(1) and 20(1), paragraphs 21(2)(b) and (f), 24(1)(a) and 34(1)(b), subsection 34(3), paragraphs 34(4)(a) and (5)(a) and (b), 35(2)(b), 36(d) and 37(1)(a) and Schedules 5 and 7)

#### **Authorized Limits of Deleterious Substances**


	Column 1	Column 2	Column 3	Column 4
Item	Deleterious Substance	Maximum Authorized Monthly Mean Concentration	Maximum Authorized Concentration in a Composite Sample	Maximum Authorized Concentration in a Grab Sample
1	Arsenic	0.50 mg/L	0.75 mg/L	1.00 mg/L
2	Copper	0.30 mg/L	0.45 mg/L	0.60 mg/L
3	Cyanide	1.00 mg/L	1.50 mg/L	2.00 mg/L
4	Lead	0.20 mg/L	0.30 mg/L	0.40 mg/L
5	Nickel	0.50 mg/L	0.75 mg/L	1.00 mg/L
6	Zinc	0.50 mg/L	0.75 mg/L	1.00 mg/L
7	Total Suspended Solids	15.00 mg/L	22.50 mg/L	30.00 mg/L
8	Radium 226	0.37 Bq/L	0.74 Bq/L	1.11 Bq/L

NOTE: All concentrations are total values.

SOR/2006-239, s. 25.

*\*With the exception of Cyanide (see paragraph (3) of section 2 of Metal Mining Effluent Regulation).*

**(Reference – Schedule 4: Metal Mining Effluent Regulation (MMER) – June 2016)**

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	<b><u>Work Procedure</u></b>	Revision #0
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## **2. Study 1B-Sampling for acute toxicity tests (at a frequency of 1 sample a month)**

The analysis includes the following parameters:

- a. determination of acute lethality tests on rainbow trout;
- b. determination of acute lethality tests on daphnia magna;

**(Reference – Section 2, point 14: Metal Mining Effluent Regulation (MMER) – June 2016)**


## **3. Study 2A-Sampling for characterisation of Effluent (at a frequency of 1 to 4 samples a year / period of effluent discharge)**

The analysis is compromised of the following parameters:

- a. Hardness
- b. Alkalinity
- c. Conductivity
- d. Temperature
- e. The following deleterious Substances (in total values) :
  1. Aluminium
  2. Cadmium
  3. Iron
  4. Mercury (\* does not need to be taken following 12 straight sample analysis with a concentration lower than 0,10 µg/L)
  5. Molybdenum
  6. Selenium
  7. Ammonia
  8. Nitrate

*\*This sampling is planned for two samplings sessions, which will coincide with the sampling dates of the acute toxicity tests.*

**(Reference – Schedule 5, part 1 paragraph 4 (1): Metal Mining Effluent Regulation (MMER) – June 2016)**

	<b><u>Framework for Sustainable Development</u></b>	<b><u>TE-1640 –WTP-Meliadine Project</u></b>
	<b><u>Work Procedure</u></b>	Revision #0
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**4. Study 2B-Sampling for sublethal toxicity testing (at a frequency of 1 or 2 samples a year / period of discharge of the effluent )**

The analysis includes the following parameters:


- Test for Measuring the Inhibition Growth Using Freshwater Alga *Selenastrum capricornutum* (Report EPS 1/RM/25),
- Test for Measuring the Inhibition of Growth Using the Freshwater Macrophyte, *Lemna minor* (Reference Method EPS 1/RM/37),,
- Test of Reproduction and Survival Using the Cladoceran *Ceriodaphnia dubia* (Report EPS 1/RM/21),
- Test of Larval Growth and Survival Using Fathead Minnows (Report EPS 1/RM/22),

\* This sampling is planned for two samplings sessions, which will coincide with the sampling dates for the sampling of acute toxicity and characterisation of the effluent.

**(Reference – Schedule 5, part 1 paragraph 5 (1): Metal Mining Effluent Regulation (MMER) – June 2016)**


## Sampling Calendar

<b><u>Study :</u></b>	<b><u>Sampling Location:</u></b>	<b><u>Parameter :</u></b>	<b><u>Number of Samples Planned :</u></b>	<b><u>Sampling Calendar :</u></b>					
				<b><u>August 17-23</u></b>	<b><u>August 24-30</u></b>	<b><u>August 31-September 6</u></b>	<b><u>September 7-13</u></b>	<b><u>September 14-20</u></b>	<b><u>September 21-27</u></b>
<b>1A</b>	<b><i>Final Effluent (Meliadine)</i></b>	<b><i>Deleterious substances &amp; site measures</i></b>	<b>6</b>	X	X	X	X	X	X
<b>1B</b>	<b><i>Final Effluent (Meliadine)</i></b>	<b><i>Acute Toxicity</i></b>	<b>2</b>	X				X	
<b>2A</b>	<b><i>Final Effluent (Meliadine)</i></b>	<b><i>Effluent Characterisation &amp; deleterious substances</i></b>	<b>2</b>	X				X	
<b>2B</b>	<b><i>Final Effluent (Meliadine)</i></b>	<b><i>Sublethal Toxicity</i></b>	<b>1</b>	X				X	

	<b>Framework for Sustainable Development</b> <b>Work Procedure</b>	<b>TE-1640 –WTP-Meliadine Project</b> Revision #0
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		<b>Approval : /</b>

## Sampling

#	Step	Description	Risk Management or advice
1	Preparation of sampling bottles	<ul style="list-style-type: none"> <li>Prepare the bottles needed based on the sampling and analysis to be done beforehand.</li> </ul>	
2	Preparing SST	<ul style="list-style-type: none"> <li>It is important to always wear nitrile gloves before any handling of the sampling bottles to avoid any potential chemical burns (preservatives that are found inside certain bottles) and to avoid contaminating the sample.</li> </ul>	
3	Sampling	<ul style="list-style-type: none"> <li>The sampling of the effluent is <b>ALWAYS</b> done at the site validated by the C.A. (effluent) of the site.</li> <li>Fill the sampling bottles with the aid of a second uncontaminated bottle that has been set aside for this purpose (2<sup>nd</sup> T.S.S. / pH bottle is acceptable)</li> </ul>	Never sample effluent directly from Geotube® or take water directly on the pad
4	Identifying Samples	<ul style="list-style-type: none"> <li>Identify the sample with a black permanent marker to avoid fading or loss of writing.</li> </ul> <p><b>* Data to indicate on bottles:</b></p> <ol style="list-style-type: none"> <li>Parameters to be analyzed ;</li> <li>Date &amp; time of sampling;</li> <li>Name of sample;</li> <li>Name of person who took the sample;</li> <li>Client;</li> <li>Project number;</li> </ol>	
5.	Registering sampling data in the ASDR report	<ul style="list-style-type: none"> <li>The data must be registered in the Excel file prepared for this activity.</li> </ul>	
6.	Storing Samples	<ul style="list-style-type: none"> <li>Once the sample has been collected and identified, it must be stored at a predetermined location by the client.</li> </ul>	
7.	Notifying Environmental services	<ul style="list-style-type: none"> <li>Once the sample stored at the predetermined location the foreman must be contacted (ideally both written and verbal) as to transfer the responsibility and the charge of the items.</li> </ul>	

	<b><u>Framework for Sustainable Development</u></b>	<b><u>TE-1640 –WTP-Meliadine Project</u></b>
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		<b><u>Approval : /</u></b>

**Transmission of information and engagement**

<b>Attestation of Training / Information and Engagement</b>		
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_____	_____	_____
<i>Date</i>	<i>Supervisor name</i>	<i>Supervisor signature</i>
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# APPENDIX F

## GENERAL CONDITIONS

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# GENERAL CONDITIONS

## GEOTECHNICAL REPORT

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This report incorporates and is subject to these "General Conditions".

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### 1.1 USE OF REPORT AND OWNERSHIP

This geotechnical report pertains to a specific site, a specific development and a specific scope of work. It is not applicable to any other sites nor should it be relied upon for types of development other than that to which it refers. Any variation from the site or development would necessitate a supplementary geotechnical assessment.

This report and the recommendations contained in it are intended for the sole use of TETRA TECH's Client. TETRA TECH does not accept any responsibility for the accuracy of any of the data, the analyses or the recommendations contained or referenced in the report when the report is used or relied upon by any party other than TETRA TECH's Client unless otherwise authorized in writing by TETRA TECH. Any unauthorized use of the report is at the sole risk of the user.

This report is subject to copyright and shall not be reproduced either wholly or in part without the prior, written permission of TETRA TECH. Additional copies of the report, if required, may be obtained upon request.

### 1.2 ALTERNATE REPORT FORMAT

Where TETRA TECH submits both electronic file and hard copy versions of reports, drawings and other project-related documents and deliverables (collectively termed TETRA TECH's instruments of professional service); only the signed and/or sealed versions shall be considered final and legally binding. The original signed and/or sealed version archived by TETRA TECH shall be deemed to be the original for the Project.

Both electronic file and hard copy versions of TETRA TECH's instruments of professional service shall not, under any circumstances, no matter who owns or uses them, be altered by any party except TETRA TECH. TETRA TECH's instruments of professional service will be used only and exactly as submitted by TETRA TECH.

Electronic files submitted by TETRA TECH have been prepared and submitted using specific software and hardware systems. TETRA TECH makes no representation about the compatibility of these files with the Client's current or future software and hardware systems.

### 1.3 ENVIRONMENTAL AND REGULATORY ISSUES

Unless stipulated in the report, TETRA TECH has not been retained to investigate, address or consider and has not investigated, addressed or considered any environmental or regulatory issues associated with development on the subject site.

### 1.4 NATURE AND EXACTNESS OF SOIL AND ROCK DESCRIPTIONS

Classification and identification of soils and rocks are based upon commonly accepted systems and methods employed in professional geotechnical practice. This report contains descriptions of the systems and methods used. Where deviations from the system or method prevail, they are specifically mentioned.

Classification and identification of geological units are judgmental in nature as to both type and condition. TETRA TECH does not warrant conditions represented herein as exact, but infers accuracy only to the extent that is common in practice.

Where subsurface conditions encountered during development are different from those described in this report, qualified geotechnical personnel should revisit the site and review recommendations in light of the actual conditions encountered.

### 1.5 LOGS OF TESTHOLES

The testhole logs are a compilation of conditions and classification of soils and rocks as obtained from field observations and laboratory testing of selected samples. Soil and rock zones have been interpreted. Change from one geological zone to the other, indicated on the logs as a distinct line, can be, in fact, transitional. The extent of transition is interpretive. Any circumstance which requires precise definition of soil or rock zone transition elevations may require further investigation and review.

### 1.6 STRATIGRAPHIC AND GEOLOGICAL INFORMATION

The stratigraphic and geological information indicated on drawings contained in this report are inferred from logs of testholes and/or soil/rock exposures. Stratigraphy is known only at the locations of the testhole or exposure. Actual geology and stratigraphy between testholes and/or exposures may vary from that shown on these drawings. Natural variations in geological conditions are inherent and are a function of the historic environment. TETRA TECH does not represent the conditions illustrated as exact but recognizes that variations will exist. Where knowledge of more precise locations of geological units is necessary, additional investigation and review may be necessary.

### **1.7 PROTECTION OF EXPOSED GROUND**

Excavation and construction operations expose geological materials to climatic elements (freeze/thaw, wet/dry) and/or mechanical disturbance which can cause severe deterioration. Unless otherwise specifically indicated in this report, the walls and floors of excavations must be protected from the elements, particularly moisture, desiccation, frost action and construction traffic.

### **1.8 SUPPORT OF ADJACENT GROUND AND STRUCTURES**

Unless otherwise specifically advised, support of ground and structures adjacent to the anticipated construction and preservation of adjacent ground and structures from the adverse impact of construction activity is required.

### **1.9 INFLUENCE OF CONSTRUCTION ACTIVITY**

There is a direct correlation between construction activity and structural performance of adjacent buildings and other installations. The influence of all anticipated construction activities should be considered by the contractor, owner, architect and prime engineer in consultation with a geotechnical engineer when the final design and construction techniques are known.

### **1.10 OBSERVATIONS DURING CONSTRUCTION**

Because of the nature of geological deposits, the judgmental nature of geotechnical engineering, as well as the potential of adverse circumstances arising from construction activity, observations during site preparation, excavation and construction should be carried out by a geotechnical engineer. These observations may then serve as the basis for confirmation and/or alteration of geotechnical recommendations or design guidelines presented herein.

### **1.11 DRAINAGE SYSTEMS**

Where temporary or permanent drainage systems are installed within or around a structure, the systems which will be installed must protect the structure from loss of ground due to internal erosion and must be designed so as to assure continued performance of the drains. Specific design detail of such systems should be developed or reviewed by the geotechnical engineer. Unless otherwise specified, it is a condition of this report that effective temporary and permanent drainage systems are required and that they must be considered in relation to project purpose and function.

### **1.12 BEARING CAPACITY**

Design bearing capacities, loads and allowable stresses quoted in this report relate to a specific soil or rock type and condition. Construction activity and environmental circumstances can materially change the condition of soil or rock. The elevation at which a soil or rock type occurs is variable. It is a requirement of this report that structural elements be founded in and/or upon geological materials of the type and in the condition assumed. Sufficient observations should be made by qualified geotechnical personnel during construction to assure that the soil and/or rock conditions assumed in this report in fact exist at the site.

### **1.13 SAMPLES**

TETRA TECH will retain all soil and rock samples for 30 days after this report is issued. Further storage or transfer of samples can be made at the Client's expense upon written request, otherwise samples will be discarded.

### **1.14 INFORMATION PROVIDED TO TETRA TECH BY OTHERS**

During the performance of the work and the preparation of the report, TETRA TECH may rely on information provided by persons other than the Client. While TETRA TECH endeavours to verify the accuracy of such information when instructed to do so by the Client, TETRA TECH accepts no responsibility for the accuracy or the reliability of such information which may affect the report.