

# AS-BUILT REPORT FOR LAKE DEWATERING 2016 MELIADINE GOLD PROJECT, NUNAVUT







PRESENTED TO
AGNICO EAGLE MINES LIMITED

DECEMBER 12, 2016 ISSUED FOR USE PACKAGE: 6515-C-265-017

AGNICO EAGLE DOCUMENT NUMBER: 6515-C-265-017-132-REP-002

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#### **EXECUTIVE SUMMARY**

Tetra Tech Industries Inc. (Tetra Tech) was retained by Agnico Eagle Mines Limited (Agnico Eagle) to prepare an as-built report (construction summary) for the 2016 lake dewatering program at the Meliadine Gold Project, Nunavut. Tetra Tech previously provided technical assistance for the design and procurement of temporary dewatering pipelines, pumping stations, and a mobile water treatment plant (MWTP) with a geotube technology for the 2016 lake dewatering program.

ASDR was selected to design and supply the MWTP, the HDPE pipelines, the pump skids and to achieve all installation, commissioning, start up, operation, testing, monitoring and decommissioning activities of all equipment for the 2016 lake dewatering program.

The overall schedules for the 2016 lake dewatering are as follows:

- Installation and commissioning: MWTP, H6 and H17 equipment from August 5<sup>th</sup> to August 21<sup>st</sup> 2016; A54 equipment from October 3<sup>rd</sup> to October 6<sup>th</sup> 2016.
- Phase 1: Overall dewatering of H17 to Meliadine Lake and then H6 to H17 from August 22<sup>th</sup> to October 3<sup>rd</sup> 2016 with TSS removal treatment from September 17<sup>th</sup> to October 3<sup>rd</sup> 2016.
- Phase 2: Dewatering of A54 to H17 and H13 to H17 from October 4<sup>th</sup> to October 12<sup>th</sup> 2016.
- Decommissioning: MWTP and H17 equipment from October 4<sup>th</sup> to October 19<sup>th</sup>; A54 and H13 equipment from October 13<sup>th</sup> to October 28<sup>th</sup>.

All civil earthworks were completed before ASDR mobilization to the site. Civil earthwork is not part of this report.

All dewatering activities were done under ASDR supervision. The dewatering of H17 and the treatment of the effluent to Meliadine Lake was completed on October 3<sup>rd</sup> 2016. The remaining dewatering activities were completed on October 28<sup>th</sup>, 2016.

On-field quality control done by ASDR comprised visual observations during construction activities and hydrotesting of the pipelines. Sample laboratory testing was conducted mainly off site and consisted of toxicity tests on raw water. Effluent discharged to Meliadine Lake was sampled and tested in compliance with the Metal Mining Effluent Regulations (MMER). Exposure and reference area sampling were also conducted as prescribed by the MMER. On site treatability tests were conducted at commissioning of the MWTP in order to set the MWTP chemicals and rate of treatment before water could be released to the Meliadine Lake. All water monitoring data during operations were recorded by ASDR and submitted to Agnico Eagle.

The total suspended solids (TSS) levels at the MWTP inflow (from H17) as well as at the effluent to Meliadine Lake, were measured on site on an hourly basis. The operation criteria (or "key performance indicator" – KPI) was set at a maximum concentration of 10 mg/L of total suspended solids (TSS) at the effluent to Meliadine Lake. The TSS in the effluent was monitored continuously and if concentrations would not meet the KPI, the effluent was closed and the water from H17 was pumped in a closed circuit through the MWTP until the quality criteria were met. The treatment process was thus optimized until it generated compliant results. At no time during the dewatering operations of H17, the TSS content of the discharged water exceeded the MMER requirements.

This report summarizes the as-built information for MWTP, the pipelines and the associated pumping skids for the dewatering and treatment of H6 and H17 water (Phase 1) and dewatering of A54 and H13 (Phase 2).



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#### 1.0 INTRODUCTION

Tetra Tech Industries Inc. (Tetra Tech) was retained by Agnico Eagle Mines Limited (Agnico Eagle) to prepare a construction summary (as-built) report for the 2016 lake dewatering program at the Meliadine Gold Project, Nunavut. Tetra Tech previously provided technical assistance for the design and procurement of temporary dewatering pipelines, pumping stations, and a mobile water treatment plant (MWTP) with a geotube technology for the 2016 lake dewatering program.

ASDR was designated to supply the MWTP, the HDPE pipelines, the pump skids and to achieve all installation, commissioning, start up, operation, testing, monitoring and decommissioning activities of all equipment during the project.

This report summarizes the as-built information for MWTP, the pipelines and the associated pumping skids for the project. Civil earthwork is not a part of this report. All dewatering activities were done under ASDR supervision only. Tetra Tech did not witness ASDR work on site.

#### 2.0 OVERALL PROJECT SCHEDULE

The overall schedules for the 2016 lake dewatering project are as follows:

- Installation and commissioning: MWTP, H6 and H17 equipment from August 5<sup>th</sup> to August 21<sup>st</sup> 2016; A54 equipment from October 3<sup>rd</sup> to October 6<sup>th</sup> 2016.
- Phase 1: Overall dewatering of H17 to Meliadine Lake and then H6 to H17 from August 22<sup>th</sup> to October 3<sup>rd</sup> 2016 with TSS removal treatment from September 17<sup>th</sup> to October 3<sup>rd</sup> 2016.
- Phase 2: Dewatering of A54 to H17 and H13 to H17 (out of initial scope work) from October 4<sup>th</sup> to October 12<sup>th</sup> 2016.
- Decommissioning: MWTP and H17 equipment from October 4<sup>th</sup> to October 19<sup>th</sup>; A54 and H13 equipment from October 13<sup>th</sup> to October 28<sup>th</sup>.

All civil earthworks were completed before ASDR mobilization to the site. The dewatering of H17 and the treatment of the effluent to Meliadine Lake was completed on October 3<sup>rd</sup> 2016. The remaining dewatering activities was completed on October 28<sup>th</sup> 2016.

The as-built drawings for the 2016 lake dewatering project are presented in Appendix A of this report.

#### 3.0 INSTALLATION AND COMMISSIONNING

All HDPE pipelines were delivered in 50 ft long spools welded together on site in 300 ft long pipe spools with flanges at both ends.

All pipeline routing, MWTP and pump skid locations were approved by Agnico Eagle before installation. The temporary pads and access roads for the lake dewatering project were constructed before the installation of the temporary dewatering pipelines, pump skids, and MWTP.

ASDR led the installation, commissioning, start up and operation of the MWTP pad located at southeast of the Industrial Pad, next to the northwest shore of Pond H17.

The installation work was held from August 5<sup>th</sup> to 21<sup>st</sup> (approximately 15 days). During this period, the MWTP units were positioned and installed; the Geotube pad (built by Agnico Eagle) was lined with waterproof liner to receive



the Geotubes; and the associated HDPE piping and pumping equipment was installed on site at specific locations (Ponds H6, H17, A54, Meliadine Lake and MWTP). Piping hydro-tests were executed by following the ASTM F 2164-13 specification. See Appendix B for the hydro-test results.

During the same period, two (2) diesel pump skids were installed. One located not less than 31 m from the H17 shore, near the future CP1 jetty location and the other one northwest of H6, at a distance of no less than 31m of both its shore and the shore of H7.

Pump datasheet is attached in Appendix C of this report.

On August 22<sup>nd</sup>, the dewatering operations from Pond H17 to Meliadine Lake began and were monitored 24 hours per day by the ASDR team. The commissioning phase lasted 24 hours, as no treatment of the water pumped from H17 to Meliadine Lake was required until September 16<sup>th</sup> 2016 (effluent was compliant with the Metal Mining Effluent Regulations (MMER)). Treatment operations began September 17<sup>th</sup> as raw water quality was nearing the maximum operation criteria for Total Suspended Solids (TSS).

#### 4.0 DEWATERING - PHASE 1

Phase 1 of the dewatering program was intended to dewater Pond H6 to Pond H17 to Meliadine Lake to facilitate the construction of D-CP1 (late 2016) and CP1 jetty (winter 2017), as well as to ensure sufficient storage capacity of water collected during freshet and summer 2018. Part of Phase 1 was also the treatment of H17 raw water through the chemical treatment plant prior to discharge to Meliadine Lake.

#### 4.1 Chemical Treatment Plant

As described in the Design Report for the chemical treatment for lake dewatering to environment (ASDR & Tetratech, August 2016) submitted as part of the 30-day Notice to Nunavut Water Board (NWB), it was initially planned that the top 0.5 to 1.0 m of freshwater in Pond H17 would be pumped to the physical filtration device (geotubes) to then be discharged into Meliadine Lake without requiring chemical treatment. The top water in H17 was of good quality and, as expected, requiring treatment for TSS only after removal of approximately 0,89m of top water. As initially planned, the main parameter that required chemical treatment is Total Suspended Solids (TSS). Therefore, the proposed chemical treatment philosophy was designed and constructed to remove TSS through a coagulating / flocculation method.

The processing sequence for TSS treatment was the following: coagulation (ferric sulfate/Fe<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> 12%), balancing pH (caustic soda/NaOH 50%), flocculation (cationic polymer 0.4%), geotubes (suspended solids captation).

#### 4.2 Effluent quality

The quality of the effluent discharged to Meliadine Lake complied with MMER criteria throughout the dewatering process of H17. Water was monitored continuously and if TSS concentration would not meet operation target (lower than MMER criteria), the water was redirected automatically back to H17 and all equipment re-calibrated. The treatment process was thus optimized until results were compliant. Daily and weekly water quality results are shown in Appendix D.

Due to several rainfall events in September 2016, the total volume of water discharged from H17 to Meliadine Lake was larger than initially expected: a total volume of 179,413 m³ was dewatered from H17 to Meliadine Lake compared to a range of 162,000 m³ (mean precipitation year) to 201,000 m³ (wet precipitation year).



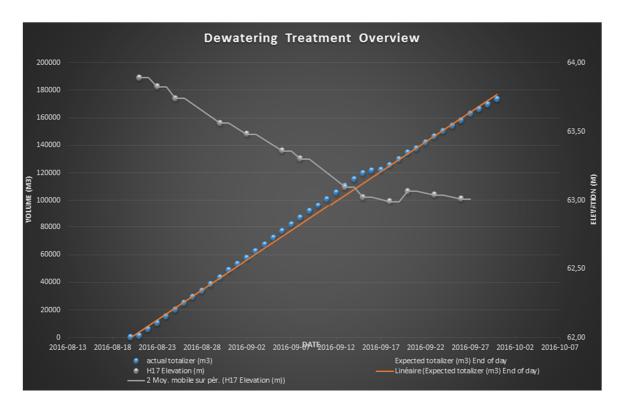


Figure 1. Illustration of the dewatering process of Pond H17 to Meliadine Lake.

To facilitate construction of Dyke D-CP1, located south of Pond H17, all water of H6 had to be transferred to H17. A volume of 22,360 m³ of water had been pumped from H6 to drain the lake for the D-CP1 construction (a range of 30,000 m³ (mean precipitation year) to 69,000 m³ (wet precipitation year) was planned).

At the end of Phase 1, the MWTP was decommissioned and prepared for shipping off-site as no further water needed to be discharged to Meliadine Lake. The pump skid used for dewatering Pond H17 was moved to Pond A54 while the pump skid at pond H6 and its HDPE pipeline remained at their original locations.

#### 5.0 DEWATERING - PHASE 2

Once the H17 dewatering was completed, the Phase 2 of the project intended to transfer water from Pond A54 to Pond H17 in order to reduce the water level in A54 for construction of D-CP5 (late 2016) and the CP5 jetty (winter 2017). Additionally, to comply with the License A, Pond H13 was also dewatered to H17 during this phase of the dewatering program.

The pump skid from H17 was relocated on the northeast shore of Pond A54, not less than 31 m from its shore. The original HDPE pipeline running from H17 to the MWTP and Meliadine Lake was dismantled and relocated to allow the dewatering of Pond A54 towards H17. As the water in A54 was considered as contact water, none was discharged to Meliadine Lake, thus no treatment was required. Dewatering of A54 ended on October 12<sup>th</sup> when cold weather conditions caused the pipeline to freeze. A total volume of 27,600 m³ was transferred from A54 to H17 (a range of 37,000 m³ (mean precipitation year) to 43,000 m³ (wet precipitation year) was initially planned).

The pump skid at Pond H13 was first located on the northwest shore of H13 and was later moved on the west side near H12. A volume of 42,000 m³ of water was pumped from H13 to H17 between October 4<sup>th</sup> and October 12<sup>th</sup>.



As Phase 2 of the dewatering program started, construction of D-CP1 begun. Any seepage of water into the dike key trench during the construction of the dyke was pumped to H6 and then transferred to H17 on an as-needed basis.

#### 6.0 DECOMMISSIONNING

Decommissioning activities of the MWTP started on October 3<sup>rd</sup> and decommissioning of the whole dewatering program equipment was completed on October 28<sup>th</sup>.

After treatment operation completion on Oct. 3<sup>rd</sup> 2016, dewatering of Ponds H6, A54 and H13 towards H17 were executed and were pursued until October 12<sup>th</sup> 2016 when the freezing conditions no longer permitted these pumping activities.

At the end of October, the pump skids were decommissioned and the HDPE pipelines were winterized. Equipment purchased by Agnico Eagle was left on site.

In regards to MWTP and other equipment supplied by ASDR, the lot was decommissioned, packed into seacans and sent back on the last barge on October 19<sup>th</sup> 2016. Of the lot AEM chose certain equipment for purchase and to keep at site.

#### 7.0 CONSTRUCTION QUALITY CONTROL

After installation of all equipment, a quality control was performed by the ASDR crew to confirm the system integrity. A visual inspection was done on the MTWP process system to confirm no equipment was missing or not properly installed, a hydro test and visual inspection were done on both the MWTP process piping and the HDPE pipelines to confirm the system to be leak-free.

#### 7.1 Deficiencies During Construction

No deficiencies were found during construction and commissioning.

#### 8.0 LIMITATIONS

This report and its contents are intended for the sole use of Agnico Eagle Mines Limited (Agnico Eagle) and their agents. Tetra Tech Industries did not witness ASDR work on site and does not accept any responsibility for the accuracy of any of the data, the analysis, or the recommendations contained or referenced in the report when the report is used or relied upon by any Party other than Agnico Eagle or for any Project other than the proposed development at the subject site. Any such unauthorized use of this report is at the sole risk of the user. Use of this report is subject to the terms and conditions stated in Tetra Tech Industries' Services Agreement. Tetra Tech Industries' General Conditions are provided in Appendix F of this report.



#### 9.0 CLOSURE

We trust this report meets your present requirements. If you have any questions or comments, please contact the undersigned.

Respectfully submitted,

Tetra Tech Industries Inc.

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# **PHOTOGRAPHS**

Photo 1: MWTP general arrangement under installation



Photo 2: Geotextile membrane installation



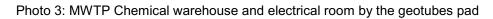


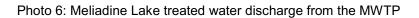


Photo 4: Geotubes filtration technology in operation

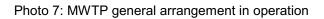


Photo 5: Pond H17 raw water intake pump pad to the MWTP





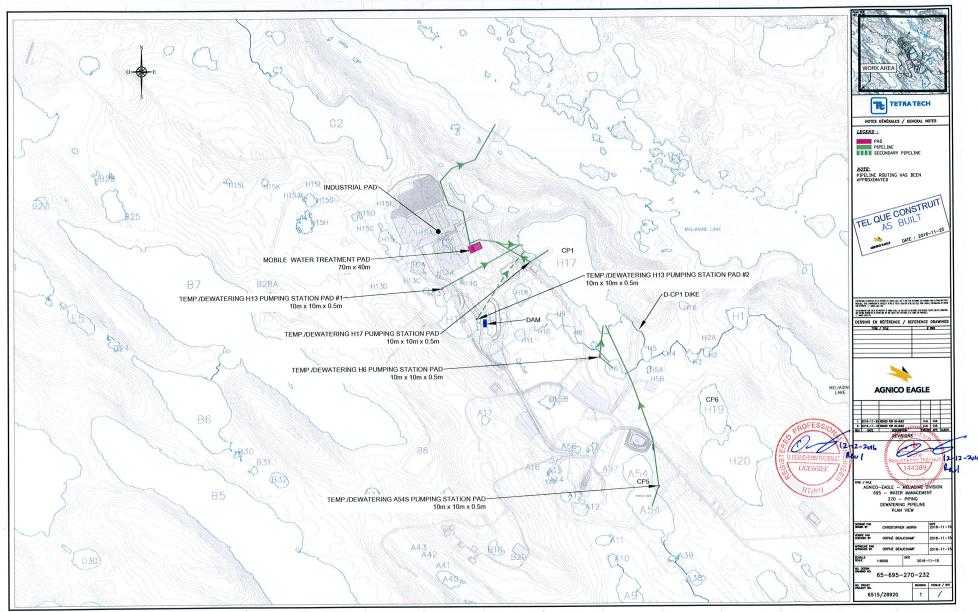


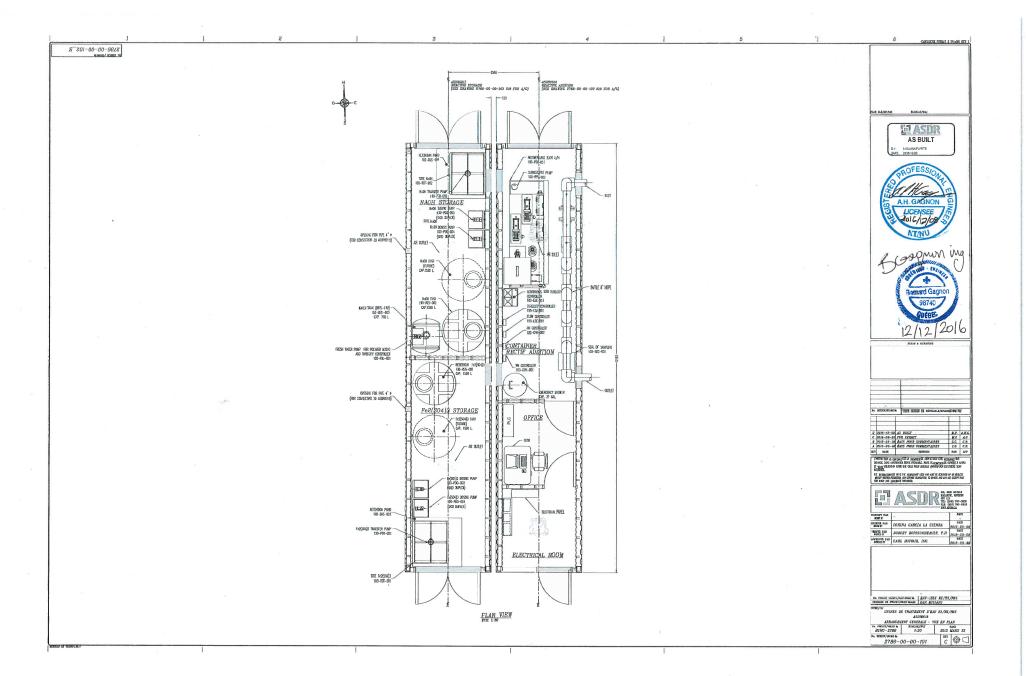




# APPENDIX A AS-BUILT DRAWING







# APPENDIX B HYDRO-TEST RESULTS





Worker: DAN MISIAND & ANDRE MERCIER

Date: 2016-08-17

## Quality Control - E-440-08 (40' Treatment module)

Module E-440-08						
inspection points	Compliant	Non compliant	Not applicable	Corre	No	Description / Comments
Vérification composantes électriques						
electrical supply						
electrical panels (115/240V)	/					
electrical breakers						
ventilation (motorized shutters)						
heating						
lighting						
115v outlets	/					
Piping - 8 HDPE baffle	"					****
seal proofing (pressurized air test)						0.00
pressure tests (MAX)	PSI: 7	0				
pumping trial (water leak test)						NO LEAKS
leak inspection						
pumping flowrate (MAX)	m3 / hour:	22	S			
Piping - PVC 2" (floculant)						
seal proofing (pressurized air test)	/					40.00
pressure tests (MAX)	PSI: 7	0				
pumping trial (water leak test)	/					
leak inspection						
pumping flowrate (MAX)	L/hour:	2400				
Piping - PVC 1" (floculant)						95
seal proofing (pressurized air test)	/					
pressure tests (MAX)	PSI:	0				
pumping trial (water leak test)	/					10
leak inspection	/					
pumping flowrate (MAX)	L/hour:	1200				



Worker:		

D

## Quality Control - E-440-08 (40' Treatment module)

Mod le E-440-08						
lanastina ariota	Carallan	Non	Not	Corre	ection	
Inspection points	Compliant	compliant	applicable	Yes	No	Description / Comments
Tuyauterie / plomberie - PVC 1" (alimentation eau propre)						
seal proofing (pressurized air test)						
pressure tests (MAX)	PSI: -7	0				
pumping trial (water leak test)	/		:			
leak inspection						
pumping flowrate (MAX)	L / hour:	45	-			
Piping- PVC 1/2" #1 (corrosive product)						
seal proofing (pressurized air test)						
pressure tests (MAX)	PSI:	0				
pumping trial (water leak test)						
leak inspection						
pumping flowrate (MAX)	L / hour:	100				
Piping- PVC 1/2" #2 (corrosive product)						
seal proofing (pressurized air test)	/					
pressure tests (MAX)	PSI: 7	O <b>#</b>				
pumping trial (water leak test)	/					
leak inspection	V					
pumping flowrate (MAX)	L/hour:	100				
Instrumentation inspection						
8" flowmeter						
8" flowmeter display						
pH probes (2x)				-		
pH controler #1						
pH controler #2	<b>/</b>					
turbidity probe (2x)	/					
turbidity probe display						
PLC - data logger						
PLC - touch screen						



Worker: DAN MISIANO 3 ANDRE MERCIER

Date: 2016-08-17

#### Control - E-440-08 (40' Treatment mod le) Qual

Module E-440-08						
		Non	Not	Corre	ction	
Inspection points	Compliant	compliant	applicable	Yes	No	Description / Comments
Floc make-up unit						
dosing screw	/					
automated valves	/					
rotative flowmeter (polymizer)	/					
PVC cyclone						
mixer#1						
mixer #2	/					-
floc level probe						
floc high level probe	/					
hopper law level probe (floc powder)	/					
1" water supply piping	/					1
1" drainage piping						
1" drainage valves (3x)						
1" poly pump suction piping						
2" poly pump suction piping	/					
waterproof floc mixing tank inspection (3x)	/					
waterproof floc overflow inspection						
Infrastructure inspection						
structural integrity of module			~			
general cleanliness module	/					
sealing of module	/					
base integrity of module (base plates)	/					
quality of exterior cover	/					

worker signature: Land Rouse Cond N. Sur



Opérateur: DAN MISIANO & ANDRE MERCIER

Date: 2016-08-17

### Quality Control - E-440-09 (40' product storage module)

Module E-440-09						
		Non	Not	Corre	ection	
Inspection points	Compliant	compliant	applicable	Yes	No	Description / Comments
Vérification composantes électriques						
electrical supply	/					
electrical panels (115/240V)						
electrical breakers						
ventilation (motorized shutters)						
heating						
lighting						
115v outlets						
Piping - dosing pump skid #1						
seal proofing (pressurized air test)						
pressure tests (MAX)	PSI: 70	3				
pumping trial (water leak test)						
leak inspection						
calibration cylinder inspection						
pumping flowrate (MAX)	L / hour:	100				
Piping - dosing pump skid #2						
seal proofing (pressurized air test)	/					
pressure tests (MAX)	PSI: 7	0	_			
pumping trial (water leak test)	/					
leak inspection	/					
calibration cylinder inspection						
pumping flowrate (MAX)	L/hour:	00				
Piping - PVC 1/2" #1 (corrosive product dosage)						
seal proofing (pressurized air test)	/					
pressure tests (MAX)	PSI: 70	>				
pumping trial (water leak test)	/					
leak inspection	/					
pumping flowrate (MAX)	L / hour:	100				



Opérateur: DAN MISIANO 3 ANDRE MERCIER

Date: 2016-08-17

## Quality Control - E-440-09 (40' product storage module)

Module E-440-09						
inspection points	Compliant	Non compliant	Not applicable	Corre	No	Description / Comments
Piping - PVC 1/2" #2 (corrosive product dosage)						
seal proofing (pressurized air test)	/					
pressure tests (MAX)	PSI: 7	0				
pumping trial (water leak test)						
leak inspection						
pumping flowrate (MAX)	L / hour:	100				
Piping - PVC 1" #1 (corrosive product transfer)						
seal proofing (pressurized air test)	/					
pressure tests (MAX)	PSI:	10				
pumping trial (water leak test)						
leak inspection						
pumping flowrate (MAX)	L / hour:	150	50			
Piping - PVC 1" #2 (corrosive product transfer)						
seal proofing (pressurized air test)						
pressure tests (MAX)	PSI: 7	0				
pumping trial (water leak test)						
leak inspection						
pumping flowrate (MAX)	L / hour:	50				
Piping - PVC 1"(clean water supply)						
seal proofing (pressurized air test)						
pressure tests (MAX)	PSI:	6				
pumping trial (water leak test)						
leak inspection						
pumping flowrate (MAX)	L / hour:	50			$\neg$	



Opérateur: DAN MISIANO 3 ANDRE MERCIER

Date: 2016-6-17

### Quality Control - E-440-09 (40' product storage module)

Module E-440-09						
Maria Maria		Non compliant	Not applicable	Correction		
Inspection points	Compliant			Yes	No	Description / Comments
Instrumentation inspection		and the same				
double walled reservoir level probe #1						
double walled reservoir level probe #2						
clean water reservoir level probe			-			
1" automated valve (clean water)						
automated dosing pump circuit #1						
automated dosing pump circuit #2						
Reservoirs						
1250L double walled reservoir #1						
.250L double walled reservoir #2						
L250L double walled reservoir #3						
250L double walled reservoir #4						
750L clean water reservoir					T	
Infrastructure inspection						
tructural integrity of module						
eneral cleanliness module						
ealing of module						
ase integrity of module (base plates)						
uality of exterior cover						

Signature de l'opérateur:

Satton Condo horis



#### **Vendor Data Requirements**

Pressure Test Plan Form

TE-1640 -WTP-Meliadine Proiect Cus ref#6515-C-265-017

Revision #0

General	Information	/ Test D	escription

			المربأ بالمسادة فيأسب والمسار			
Test # (Project number_PT_XXX): TE-1640		Date: 2016 -	08-17			
Customer ref.#: 6515-C-265-	017	Type of test (hy	dro / pneumatic): HYDRO			
Weather (sunny/cloudy/partly cloudy):	لامديك	Temperature (°C): 14 °C				
Location: WUTP & HIT-HE	LIADINE Test I	Description: Pa	ESSURE TEST 8" HORE			
•		st sketch (Ref #):	1			
Type and size of pipe: 8" HOPE		Length (m): 2	000 m			
Hydro test pump (mod & #): BCE HIDE	20-	Gage spec (sca	-			
Test Pressure requirements (customer) :		Pressure test pr	rocedure signed (included): 455			
Filling Phase (Duration 1						
Approx. volume to fill (m³): 18 m3	Start time (Filling):		End time (Filling): 2:35			
Air vented (Y/N): YES	Rest (30 min) End t	ime: YES				
Pressurizing Phase (Dura pressure)	ation 4 hrs af	ter reach th	ne maximum test			
Starting exclusion zone for safety (Hydro	test pump area): 🎺	Flag on d	luty (pressure on): VES			
Maximum test pressure to reach & mainta	in (psi): 100 PS	1				
Start time (Press.):  02 PS\ End time	me (Press.): 98 P	S) End time (P	ress.maintain 4 hrs) 98 PS1			
Test Phase (Duration 1 h	г)					
Starting Pressure Required (max. test pre	ssure minus 10 psi):					
Minimum Final Pressure Acceptance Test	( 95% of starting pre	ssure test phase):				
Pressure Readings (psi):/@ (t=0 min):	102 PSI It	:10 min):	(t=20 min): 100 PS1			
(t=30 min): (t=40 min):	1 ( 1 ( 3 )   1 )	:50 min):	(t=60 min): 98 PS			
Test Acceptantce : YES - DA	N MISIAN	0				
Approvals						
Supervisor in charge of test (print):	MISIANO	Signature:	Date: 2016-60			
Owner representative (print):		Signature:	Date:			
Witness & Cie name (print):		Signature: Date:				

# APPENDIX C PUMP DATASHEET





1625 Fullerton Court Glendale Heights, IL 60139 • Tel: 1-888-878-7864 • Fax: 1-630-793-0146 • info@tsurumiamerica.com • www.tsurumipump.com

#### **EPT4-150DPJD • 6 INCH DRY PRIME PUMP**

Vacuum Assisted, Engine Driven, Heavy Duty Solids Handling Pump



#### **Engine Specification:**

- Model: John Deere model 4045TF290
- 74 intermittent horsepower @ 2200 RPM
- Four cylinder, four cycle, water cooled diesel engine
- Governor: MechanicalLubrication: Force FeedAir Cleaner: Filter element
- Fuel Tank: 60 US gallons
- Run time: Full load (1800 RPM) ~ 24 hours
- Starter: 12 volt electric

Safety shutdown switches for low oil pressure and high temperature. Instrument panel with temperature and oil pressure gauge, ampmeter, hourmeter and tachometer. Muffler with rain cap. Engine to pump coupling: SAE3 housing with 10" rubber disc drive.

#### **Standard Skid:**

**Standard Engine Features:** 

Heavy duty fabricated steel frame. Integral fuel tank, lifting bale, lockable fuel tank, and one 11/2" clean-out/drain plug

#### **Standard Trailer:**

Heavy duty fabricated steel frame, integral fuel tank, fenders, lifting bail, lockable fuel cap, 3500# Anti-torsional axle, two (2) front adjustable leveling jacks and two (2) rear adjustable leveling jacks, one 1½" clean-out plug, fuel gauge, adjustable height tongue with easy conversion from ball hitch to Lunette eye

#### **Trailer Options:**

DOT light package, work lights, special tires & wheels, dual axles, diamond plate fenders, electric brakes, lockable enclosed instrument panel, lockable enclosed engine housing, storage box, hose rack and more

#### **Pump Specifications:**

- Pump size: 6"X 6" AISI 150# flanges standard
- Suction Cover: ASTM A48 class 30 gray iron
- Wear Ring: ASTM A48 class 30 gray iron
- Volute Casing: ASTM A48 class 30 gray iron
- Volute Cleanout: Handhole type, ASTM A48 class30 gray iron
- Backplate: ASTM A48 class 30 gray iron
- Bracket: ASTM A48 class 30 gray iron
- Mechanical Seal: Tungsten vs. Silicon Carbide seal faces, Viton elastomers, 300 series stainless steel hardware & spring, seal system designed for dry running
- Impeller: Enclosed type, two port, non clog, w/3 inch spherical solids handling capability. ASTM A48 class 30 gray iron
- Bearing Housing: ASTM A48 class 30 gray iron
- Pump-end Bearing: Single row ball 6313-C3
- Drive-end Bearing: Single row ball 6313-C3
- Shaft: 1144 Stressproof steel (Other metals available including: 17-4 PH corrosion resistant)
- Lip Seals: CR type, single lip: Bearings, SAE cover Buna-N, Seal gland Viton
- Midland 1300 series compressor. Lubricated by engine oil and cooled by engine water
- Separator Spool: Standard steel
- Air/Water chamber: Chamber designed to separate air and water before entering the pump case
- Venturi: Constructed of non-corrosive bronze
- Discharge check valve: Swing type, cast iron w/Buna-N disc (Viton optional)
- \* Optional Equipment and Materials: Stainless Steel, CD4MCU & Ductile Iron

Specifications subject to change without notice

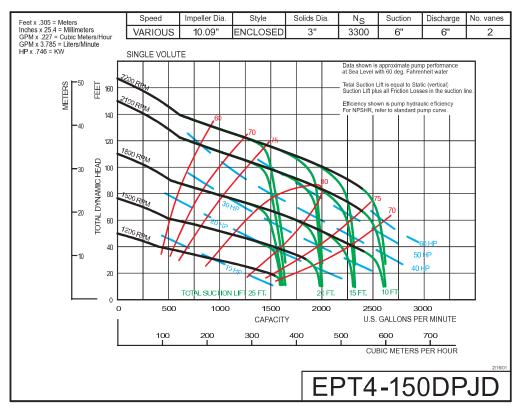


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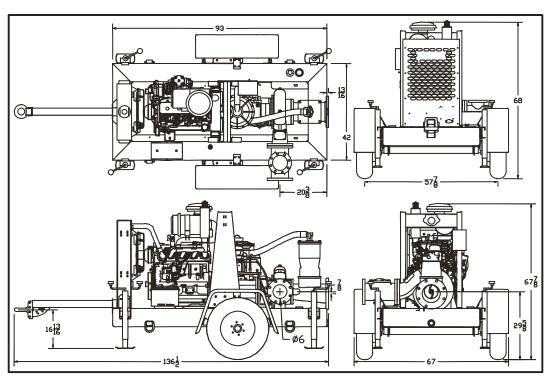
### **EPT4-150DPJD • 6 INCH DRY PRIME PUMP**

Vacuum Assisted, Engine Driven, Heavy Duty Solids Handling Pump

#### **Performance Curves**



#### **Dimensions**



# **APPENDIX D**

**ASDR MONITORED WATER QUALITY RESULTS** 





								Date		August 21, 201	,
	Project:			TE-1640	- Méliadine		Weather co.	nditions (dayshift):	clear, no winds		
Da	yshift Operato	r(s)		Simon Mor	eau McNicoll			ditions (nightshift):		cloudy,rain, no w	
	htshift Operato				& Joesph Hamilton			, ,		, , ,	
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water			Effluent		Fe2(SO4)3 Consumption	NaOH Consumption	Floc Consumption
			pH	Turbidity	T.S.S. (probe)	pН	Turbidity	T.S.S. (probe)			
Units	m³	m³		NTU	mg/L		NTU	mg/L	kg	kg	kg
Total	1240	1160							0,0	0,0	0,0
Average	177	166	7,52	0,60	1,50	7,55	0,59	1,50			
Minimum	95	42	7,06	0,41	1,00	7,07	0,38	1,00			
Maximum	209	268	7,66	0,75	2,00	7,77	0,88	2,00			
		ent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	Ph / volu	me target									
					Fe2(SO4)3			24	Qty (L)		2400
	Prodcuct inve	entory on site			NaOH			20	Qty (L)		2000
					FLOC			40	Qte (kg)		1000
					Fe2(SO4)3			N	Qte (L)		0
Tra	insfer of produc	cts in WWTP (Y	/N)		NaOH			N	Qte (L)		0
					FLOC			N	Qte (kg)		0
Daily Overview 22:30 - Efflu				discharge num	n will be working	on and off d	lenening of the l	evel of the sump. pur	nn is more nov	werful than H1	7 numn
			22:30 - Effluen		level marker rea		depening of the l	evel of the sump, pun	np is more pov	werful than H1	7 pump
	Daily Overviev		22:30 - Effluen	t stopped (low	level marker rea		depening of the l	evel of the sump, pun	np is more pov	werful than H1	7 pump
Mornii	ng Cross-shift	t notes	22:30 - Effluen	t stopped (low	level marker rea		depening of the l	evel of the sump, pun	np is more pov	werful than H1	7 pump
Mornii		t notes	22:30 - Effluen	t stopped (low	level marker rea		depening of the l	evel of the sump, pun	np is more pov	werful than H1	7 pump
Mornii	ng Cross-shift	t notes	22:30 - Effluen	t stopped (low	level marker rea		depening of the l	evel of the sump, pun	np is more pov	werful than H1	7 pump
Mornii	ng Cross-shift	t notes	22:30 - Effluen	t stopped (low	level marker rea				Cause (s)	werful than H1	Fixed / Solvec
Mornii	ng Cross-shift t Cross-shift r	notes	22:30 - Effluen 22:30 - mecha	t stopped (low nic called to fix	level marker rea	iched )				werful than H1	
Mornii	ng Cross-shift	notes	22:30 - Effluen 22:30 - mecha	t stopped (low nic called to fix	level marker rea	iched )				werful than H1	
Mornii	ng Cross-shift t Cross-shift r	notes	22:30 - Effluen 22:30 - mecha	t stopped (low nic called to fix	level marker rea	iched )				werful than H1	
Mornii	ng Cross-shift t Cross-shift r	notes	22:30 - Effluen 22:30 - mecha	t stopped (low nic called to fix	level marker rea	iched )				werful than H1	
Mornii	ng Cross-shift t Cross-shift r	notes	22:30 - Effluen 22:30 - mecha	t stopped (low nic called to fix	level marker rea	iched )				werful than H1	
Mornii	ng Cross-shift t Cross-shift r	notes	22:30 - Effluen 22:30 - mecha	t stopped (low	level marker rea	iched )				werful than H1	



Vin A	Project:	The state of		TE-1640	- Méliadine		Weatherse	Date nditions (dayshift):	August 22, 2016  9deg. cloudy, windy				
Da	yshift Operato	r(s)		Simon	Moreau			iditions (nightshift):		7deg,cloudy,strong			
	htshift Operati			0117-0118-7	Manac'h		Westiner con	iordons (mgresimi).		raeg,cloudy,strong	windy		
					III.								
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water	416		Effluent		Fe2(SO4)3 Consumption	NeOH Consumption	Floc Consumption		
		810 1, 70	pH	Turbidity	T.S.S. (probe)	рН	Turbidity	T.S.S. (probe)					
Units	m³	m³		NTU	mg/L		NTU	rng/L	kg	kg	kg		
Total	4570	4849	S 0000 11810		A RAILEAN		property of	THE PLAN S	0.0	0,0	0,0		
Average	191	204	7,65	0,50	1,64	7,71	0,46	1,57					
Minimum	163 203	276	7,00	0,29	1,00	6,96	0,32	1,00					
Maximum	203	276	8,03	0,86	3,00	8,08	0,66	3,00					
Active treatment sequence Ph / volume target			#1	Fe2(SO4)3	#2	NaOH	#3	Floc					
				ALC: NY	Fe2(SO4)3			24	Qty (L)		2400		
	Prodcuct Inv	entory on site		Tivy-III	NaOH			20	Qty (L)		2000		
				Me ile	FLOC	0.48		40	Qte (kg)		1000		
Vil. and		N. Jan	THE RES	Fe2(SO4)3				N	Qte (L)		0		
Tra	nsfer of produ	cts in WWTP (	Y/N)		NaOH	L. Walder		N	Qte (L)		0		
	A	100		On The second	FLOC	Date of the latest		N	Qte (kg)		0		
Momii	ng Cross-shift	t notes	16:30 two of t 17:30 restarte 22:30 mechan overflow dete- turbidity prob	he eye shower d of effluent ic called to fix t ctor for sink sta e for effluent ir	ower light, nee	ds new starter v times, must b	e watched to a	need to be checked of void spill in treatment ned several times to g	: unit	tic value			
Night	t Cross-shift ı	notes	The T.S.S equi	pment is now a	g the generator, there is a leak in the fuelling tube where you introduce the nozel t is now all in the sulfate unit el in the pad is low the syphoon effect stops gradually								
			Start (hour)	End (hour)	Prob	lematic Descri	ption		Cause (s)	7	Fixed / Solve		
peration s	tops / unplai	nned events											



Project				TE 4040 ANTE III				Date		August 23, 2016			
Project:			TE-1640 - Méliadine				nditions (dayshift):	13deg,clear,strong wind					
Dayshift Operator(s)			Simon Moreau			Weather con	nditions (nightshift):	8deg,clear,mild wind					
Nigh	ntshift Operato	or(s)		Jordan	Manac'h		]						
	Volume treated (WWTP)	Volume discharged		Raw water			Effluent		Fe2(SO4)3	NaOH			
		(EFFLUENT)							Consumption	Consumption	Floc Consumption		
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)					
Units	m <sup>3</sup>	m³		NTU	mg/L		NTU	mg/L	kg	kg	kg		
Total	4525 189	4416 212	7.70	0,48	1,52	7.05	0.42	1,38	0,0	0,0	0,0		
Average	103	0	7,76 7,55	0,48	1,00	7,85 7,65	0,42	1,00					
Minimum Maximum	207	342	7,97	0,78	2,00	8,07	0,57	2,00					
IVIAXIIIIUIII	207	342	7,57	0,70	2,00	0,07	0,57	2,00					
	Active treatm	ent sequence			Fe2(SO4)3		NaOH		Floc				
				#1		#2		#3					
	Ph / volume target												
					- a(aa s)a			••	- to				
				Fe2(SO4)3			24		Qty (L)	Qty (L) 2400			
	Prodcuct inve	entory on site		NaOH			20		Qty (L)	<b>(L)</b> 2000			
		,							.,,				
					FLOC		40		Qte (kg)	1000			
					Fe2(SO4)3		N		Qte (L)	0			
Tran	Transfer of products in WWTP (Y/N)				NaOH		N		Qte (L)		0		
					FLOC			N	Qte (kg)		0		
4:30 - fuelled 6:20 - Effluent 9:00 - Inspecti 10:30 - Increa: 12:10 - Lower 14:15 - effluent 14:30 - installa 16:00 - Inspect 17:30 - Effluent 18:30 - Someo 21:30 - Truck I			5 - Effluent stopped (low level marker reached ) 9 - fuelled pump at H17 9 - Effluent restarted 9 - Inspection of effluent piping and the water treatment unit 30 - Increased effluent flow to 340 m3/h, lost of the flowmeter on the plc for an hour 10 - Lowered the effluent flow to 240 m3/h 15 - effluent stopped for purpose of installing an air vent on the discharge piping to stop the siphon effect 30 - installation of air vent on discharge pipe 90 - Inspection of pumps and generator+Fuel 30 - Effluent restarted at 215 m3/h 30 - Someone passed about problems with generator and fueling tank, will pass again tomorrow morning to fix 30 - Truck battery and charger pack not strong enough to jump start tower light , mechanic called to start it										
			Be careful with the generator fueling tank, it is leaking by the pump										
			The inspection binder is under the desk  Add oil in the effluent pump										
INIGIIL			Add on in the emident pump										
			Start (hour)	End (hour)	Probl	ematic Descrip	ntion		Cauca (c)		Fixed / Solved		
			Start (Hour)	zna (nour)	FIODI	ciliatic Descrip	otion		Cause (s)		rixed / Solved		
Operation stops / unplanned events													
		nned events											
		2 2.2											



Project:				TF-1640	- Méliadine		Date		August 24, 2016				
	i roject.							Weather conditions (dayshift):		sunny, little wind			
Dayshift Operator(s)			Simon	Moreau		Weather conditions (nightshift):		clear, little wind					
Nightshift Operator(s)			Jordan	Manac'h									
	•	. ,					4						
	Volume treated (EFFLUENT)		рН	Raw water Turbidity	T.S.S. (probe)	Effluent pH Turbidity T.S.S. (probe)			Fe2(SO4)3 Consumption	NaOH Consumption	Floc Consumption		
Units	,	2		NTU	mg/L	pH	NTU	mg/L	kg	kg			
	m³ 4692	m³ 4843			5/ -			5/ 2	0,0		kg		
Total				0.54	4.00	7.74		4.40	0,0	0,0	0,0		
Average	195	202	7,74	0,51	1,96	7,71	0,44	1,40					
Minimum	188	95	7,58	0,32	1,00	7,41	0,28	1,00					
Maximum	207	249	7,97	0,98	4,00	7,90	0,67	2,00					
Active treatment sequence				#1	Fe2(SO4)3	#2	NaOH	#3	Floc				
	Pn / Voiu	me target						<mark>.</mark>					
Prodcuct inventory on site			Fe2(SO4)3			24		Qty (L)	2400				
					NaOH		20		Qty (L)	2000			
					FLOC		40		Qte (kg)	1000			
_				Fe2(SO4)3			N		Qte (L)	0			
Transfer of products in WWTP (Y/N)			Y/N)	NaOH			N		Qte (L)		0		
					FLOC			N	Qte (kg)	( <b>kg</b> ) 0			
				4:00 - fuelled pump at H17									
			8:30 Fixing of a leak on the piping that returns to the raw water lake										
			10:50 contact with Larry to ask him to send mecanics to fix the towerlight										
			13:00 try to fix fresh water intake valve										
			15:00 Advise Yves Chiasson (H&S) for tower light										
			15:00 H17 & meliadine inspection										
Г	Daily Overvie	w	action in a monadano mopeonon										
_	oun, over the	<b></b>											
								imwipe; fixes the pro	blem				
			Someone will come in the morning to try to fix the generator and fuel tank										
Morni	ng Cross-shif	t notes											
			Nobody fixed	the tower light									
Night Cross-shift notes			Nobody fixed the tower light										
			<b>—</b>										
			Start (hour)	End (hour)	Probl	ematic Descrip	otion		Cause (s)		Fixed / Solved		
		<u> </u>											
Operation stops / unplanned events			<u> </u>										
			<u> </u>										



	Project:			TE 1640	- Méliadine			Date		August 25, 201	6
	Project.			16-1040	- iviellaulile		Weather co	nditions (dayshift):		12 degree,cloudy,	vindy
Da	yshift Operator	(s)		Simon	Moreau		Weather con	ditions (nightshift):	8 0	legree, cloudy, stro	ng wind
Nig	htshift Operato	r(s)		Jordan	Manac'h						
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water			Effluent		Fe2(SO4)3 Consumption	NaOH Consumption	Floc Consumption
11-25-			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	l	l	
Units	m³	m³		NTU	mg/L		NTU	mg/L	kg	kg	kg
Total	4722	4782	7.70	0.52	4.04	7.60	0.44	4.25	0,0	0,0	0,0
Average	196	199	7,78	0,52	1,84	7,69	0,44	1,25			
Minimum	186	112	7,65	0,32	1,00	7,35	0,19	1,00			
Maximum	214	247	7,93	0,98	4,00	0,67	7,90	2,00			
	Active treatmo			#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
					Fe2(SO4)3			24	Qty (L)		2400
	Prodcuct inve	ntory on site			NaOH			20	Qty (L)		2000
					FLOC			40	Qte (kg)		1000
					Fe2(SO4)3			N	Qte (L)		0
Tra	nsfer of produc	ts in WWTP (Y	//N)		NaOH			N	Qte (L)		0
					FLOC			N	Qte (kg)		0
	14:30 Jack 15:00 fixed 18:00 Lifte 19:00 tight Daily Overview 21:00 fusion				re on the effluen SDR installation in p 1, changed the off rocks to avoid "baffle inside Winto 40' containe the baffle, H17 p	e O ring (stop any potential WTP r	tears	30 minutes)			
Nigh	Night Cross-shift notes tower light ferric division. Tight the bo			rel is full everywhere  ower light fixed  rric division door fixed ght the bolts on the 8" baffle  ace the milk crates in the caustic division in the seacans please  Start (hour) End (hour) Problematic Description Cause (s) Fixed / So							Fixed / Solved
Operation s	stops / unplan	ned events								Qty (L) Qty (L) Qte (kg) Qte (L) Qte (L) Qte (kg)	



	Project:			TF-1640	- Méliadine			Date		August 26, 2016						
								nditions (dayshift):		12 degree,cloudy,						
	yshift Operato				Moreau		Weather con	nditions (nightshift):	7 de	gree, cloudy,a little	e light rain					
Nigh	ntshift Operato	or(s)		Jordan	Manac'h		1									
	Volume treated (WWTP)	Volume discharged (EFFLUENT)	рН	Raw water			Effluent		Fe2(SO4)3 Consumption	NaOH Consumption	Floc Consumption					
I I to the			рп	NTU	T.S.S. (probe)	pH	Turbidity NTU	T.S.S. (probe)	l	li-						
Units	m³	m³		NIU	mg/L		NIO	mg/L	kg	kg	kg					
Total	4484	4565							0,0	0,0	0,0					
Average	187	190	7,59	0,48	1,54	7,71	0,42	1,20								
Minimum	91	169	7,38	0,26	1,00	7,53	0,09	1,00								
Maximum	203	215	7,82	0,83	2,00	7,87	0,77	2,00								
		ent sequence me target		#1	Fe2(SO4)3	#2	NaOH	#3	Floc							
					Fe2(SO4)3			24	Qty (L)		2400					
	Prodcuct inve	entory on site			NaOH			20	Qty (L)		2000					
					FLOC			40 N	Qte (kg)		1000					
T	actor of manda	ete in MANAITO (	//NI)		Fe2(SO4)3 NaOH		_	N	Qte (L)		0					
irai	ister of produc	cts in WWTP (Y	/ (V)				_		Qte (L)		0					
				FLOC N Qte (kg) 0												
D						stop of 5 minu	tes									
Mornir	ng Cross-shift	t notes														
There a few drops falling of the fresh water valves, I tried to fix it  Night Cross-shift notes							fix it but it is st	ill leaking a little bit (1	or 2 drops pe	r minutes)						
			Start (hour)	End (hour)		ematic Descri			Cause (s)		Fixed / Solved					
			03:30	04:10		ce on baffle cr			ece cracked		fixed					
Operation st	tops / unplai	nned events	15H30	15:35	Inspec	tion of oil on p	umps	i	nspection		fixed					



	Duningt			TE 4640	A A City allows			Date		August 27, 201	6
	Project:			TE-1640	- Méliadine		Weather co	nditions (dayshift):		8'c	
Da	yshift Operato	r(s)		Simon	Moreau			ditions (nightshift):		3'c	
Nig	htshift Operat	or(s)		Jordan	Manac'h						
	-						•				
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water			Effluent		Fe2(SO4)3 Consumption	NaOH Consumption	Floc Consumption
	(WWIP)	(EFFLOENT)	pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	Consumption	Consumption	
Units	m³	m³		NTU	mg/L	p.i.	NTU	mg/L	kg	kg	kg
Total	4582	4662			-			-	0,0	0,0	0,0
Average	191	194	7,64	0,40	1,68	7,79	0,33	1,24			
Minimum	173	172	7,61	0,12	1,00	7,56	0,16	1,00			
Maximum	205	211	7,82	0,71	3,00	8,00	0,54	2,00			
	Active treatm	ent sequence			Fe2(SO4)3		NaOH		Floc		
				#1		#2		#3			
	Ph / volu	me target									
									- 40		
					Fe2(SO4)3			24	Qty (L)		2400
	Product inv	entory on site			NaOH			20	Qty (L)		2000
		, 5 0							~-/ (-/	-	
					FLOC			40	Qte (kg)		1000
					Fe2(SO4)3			N	Qte (L)		0
Tra	ensfer of produ	cts in WWTP ()	(/N)		NaOH			N	Qte (L)		0
		•			FLOC			N	Qte (kg)		0
									410 (1.8)		Ü
			9:30 Fueling o	f the red tanks							
						ecause they w	ere stacked on	top of each other who	en the seacans	were moved	
								oil change on the pun			t week
								ite and give safety red			
			13:00 Addition	of a fire instin	guisher near the	Effluent pump	, a barricade o	n the edge of the sum	p, and a rope t	o be able to cli	mb out of the
			sump if some	one were to fall	in as recommen	nded by Floyd					
			15:00 Fuelling	of pumps and	generator						
	Daily Overvie	w	16:00 Daily ins	pections							
Morni	ing Cross-shif	t notes									
					he time sheet wi	th the daily re	oort				
A12. I	+ Cuara alaife	a a ta c	Prepare the te	mplates for ne	xt week						
Nigh	t Cross-shift	iotes									
			Start (hour)	End (hour)	Proble	ematic Descrip	otion		Cause (s)		Fixed / Solved
Operation s	stops / unpla	nned events									
			1	l				1			



								Date		August 28, 201	16
	Project:			TE-1640	Méliadine		Weather co	nditions (dayshift):		13'C	
Da	yshift Operato	r(s)		Simon	Moreau			ditions (nightshift):		5'C	
	htshift Operato				Manac'h			,			
	•	•					-				
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water			Effluent		Fe2(SO4)3 Consumption	NaOH Consumption	Floc Consumption
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)			
Units	m³	m³		NTU	mg/L		NTU	mg/L	kg	kg	kg
Total	4425	4448							0,0	0,0	0,0
Average	185	186	7,62	0,38	1,38	7,57	0,30	1,17			
Minimum	0	0	7,51	0,06	1,00	7,11	0,16	1,00			
Maximum	213	212	7,75	0,68	3,00	7,84	0,41	2,00			
		ent sequence me target		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
					Fe2(SO4)3			24	Qty (L)		2400
	Prodcuct inve	entory on site			NaOH			20	Qty (L)		2000
					FLOC			40	Qte (kg)		1000
					Fe2(SO4)3			N	Qte (L)		0
Tra	nsfer of produ	cts in WWTP (Y	/N)		NaOH			N	Qte (L)		0
					FLOC			N	Qte (kg)		0
4:30 - Fueling of pump at H17 6:00 tightening of the barricade on the pace 6:15 maintainance of the valve on the Eye-6:30 fixing on the doors to make sure that 7:30 Fueling of the red tanks 8:00 Cleaning of the Sulfate division 9:30 Went to health and safety to get new 10:30 organisation of a space in the Sulfate 11:40 injection point to the baffle (90' ada 13h:05 restarted pumping of H17 and efflu 15:30 Fueling of the pumps, the towerlight						sh that was lo strong winds pections logs vision for the or) broke, stop	oosing pressure don't break the for the pick up t floculant oped all pumpin	m when opening	vinds		
Nigh	t Cross-shift r	notes	weekly sampli A good cleanin	_	ing around 5 am						
			Start (hour)	End (hour) 13:05		ematic Descri			Cause (s)	nka	Fixed / Solved
Operation s	stops / unplar	nned events	11.40	15.03	vvdtel	Spin III Watel	puit	injection	your joint of		TACU



	Project:			TF-1640	- Méliadine			Date		August 29, 201	6
								nditions (dayshift):			
	yshift Operato				Moreau		Weather con	nditions (nightshift):		6'C	
Nig	htshift Operate	or(s)		Jordan	Manac'h						
	Volume treated	Volume discharged		Raw water			Effluent		Fe2(SO4)3	NaOH	
	(WWTP)	(EFFLUENT)					1	1	Consumption	Consumption	Floc Consumption
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)			
Units	m³	m³		NTU	mg/L		NTU	mg/L	kg	kg	kg
Total	4865	4867							0,0	0,0	0,0
Average	203	203	7,68	0,35	1,36	7,57	0,28	1,08			
Minimum	194	193	7,59	0,11	1,00	7,32	0,11	1,00			
Maximum	213	211	7,77	0,54	2,00	7,71	0,46	2,00			
	Active treatm	nent sequence			Fe2(SO4)3		NaOH		Floc		
				#1	, ,	#2		#3			
	Ph / volu	me target									
		•									
					Fe2(SO4)3			24	Qty (L)	2	4000
	Product inv	entory on site			NaOH			20	Qty (L)	2	0000
	r roucuct miv	entory on site							Qty (L)	-	
					FLOC			40	Qte (kg)		1000
					Fe2(SO4)3			N	Qte (L)		0
Tra	nsfer of produ	cts in WWTP ()	(/N)		NaOH			N	Qte (L)		0
		(.	,,		FLOC			N	Qte (kg)		0
									410 (1.B)		Ü
			4:30 - Fueling	of pump at H17	,						
			5:00 - Weekly	Sampling							
			8:00 fueling of	red tanks							
			10h inspection	ıs							
			11h placed the	e gaz container	s in seacans on r	membrane					
			11h15 cleanin	g of the chimca	ls injections skid	s					
			14h arrival of I	Michel							
	Daily Overvie	w		of pumps and g							
					of the Health and	d Safety depart	ment. He sugg	ests to put signs "autl	norized person	nel only" on the	e seacans that
			contain chemi								
			20:00 Inspecte	ed and cleaned	all spare 1" and	1/2" pieces					
Morni	ng Cross-shif	t notes									
	· ·										
			seperate the p	lastics pieces tl	nat are screwed	together in the	milk crates, cle	ean all the pieces			
Nigh	t Cross-shift	notes									
			Start (hour)	End (hour)	Probl	ematic Descrip	tion		Cause (s)		Fixed / Solved
Operation s	stops / unpla	nned events									



	Project:			TE-1640	- Méliadine			Date		August 30, 201	6
_								nditions (dayshift):		11'C	
	yshift Operato				Moreau		Weather con	ditions (nightshift):		4'C	
Nigh	ntshift Operato	or(s)		Jordan	Manac'h		1				
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water			Effluent		Fe2(SO4)3 Consumption	NaOH Consumption	Floc Consumption
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)			
Units	m <sup>3</sup>	m³		NTU	mg/L		NTU	mg/L	kg	kg	kg
Total	4853	4891							0,0	0,0	0,0
Average	203	204	7,64	0,29	1,36	7,60	0,21	1,16			
Minimum	158 247	182 234	7,49 7,84	0,09	1,00 2,00	7,45 7,77	0,10 0,31	1,00 2,00			
Maximum	Active treatm		7,04	#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	FII / VOIGI	ine target			Fe2(SO4)3			24	Qty (L)		24000
	Prodcuct inve	entory on site			NaOH			20	Qty (L)	_	20000
					FLOC			40	Qte (kg)		1000
					Fe2(SO4)3			N	Qte (L)		0
Trai	nsfer of produc	cts in WWTP ()	′/N)		NaOH			N	Qte (L)		0
					FLOC			N	Qte (kg)		0
			3:20 Calibratio 4:30 Fueling of 6:30 fueling of	the pump at F							
			6:30 inspection	n of the WWTP	and the equipm	ent near the p	lant				
			6:45 Fixed the	TSS oven's doc	r						
			7:00 Pressurize	ed safety show	ers						
					tin visited the W						
D	aily Overvie	N	9:00 Removal	of the anchor (	eft after the mo	nthly sampling	) from Meliadir	ne lake			
			9:30 Monthly i	nspection of al	l the Fire extingu	iishers					
			15:00 H17 insp	ection							
			18:00 moved F	usion machine	to the back on t	he 40' sea can					
			20:00 cleaned	and inspected	remaining fitting	s					
Mornir	ng Cross-shift	notes									
			<b>C</b>			1.41					
			,		pect , inventory o	, ,					
Allela	Cuasa shift	natas.	tusion machin	e is blocking ac	cess to the equip	ment in the se	ea can; if possib	le, move it to the bac	K		
Night	Cross-shift r	iotes									
			Start (hour)	End (hour)	Proble	ematic Descrip	otion		Cause (s)		Fixed / Solved
Operation s	tops / unplar	ned events									
											ļ



	Project: Dayshift Operator(s) Nightshift Operator(s)							Date		August 31, 201	6
	Project:			IE-1640	- Méliadine		Weather co	nditions (dayshift):		8' C	
Da	yshift Operato	r(s)		Simon	Moreau		Weather cor	nditions (nightshift):		6'C	
Nig	htshift Operato	or(s)		Jordan	Manac'h						
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water			Effluent		Fe2(SO4)3 Consumption	NaOH Consumption	Floc Consumption
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)			
Units	m³ 4827	m³ 4898		NTU	mg/L		NTU	mg/L	kg	kg	kg
Total			7.76	0.24	4.50	7.70	0.47	4.20	0,0	0,0	0,0
Average	201	204	7,76	0,24	1,52	7,70	0,17	1,20			
Minimum	184	187	7,63	0,13	1,00	7,62	0,11	1,00			
Maximum	218	219	7,90	0,47	3,00	7,78	0,28	2,00			
		me target		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
					Fe2(SO4)3			24	Qty (L)		2400
	Prodcuct inve	entory on site			NaOH			20	Qty (L)		2000
					FLOC			40	Qte (kg)		1000
					Fe2(SO4)3			N	Qte (L)		0
Tra	nsfer of produc	cts in WWTP ()	//N)		NaOH			N	Qte (L)		0
					FLOC			N	Qte (kg)		0
	paily Overviev		7:00 inspected section of H17 7:00 fueled th 9:00 departure 13:00 arrival o 14:00 fueled t 18:00 Cleaned 19:00 prepare	later this week e red tanks e of Michel f Jerry at the W he pumps, tow the baffle in W d all Septembe	the raw water suck  /WTP erlight, and gene /WTP r report template	erator		0 cm of water over it,		e straightened of	out into deeper
Nigh	t Cross-shift r	notes									
			Start (hour)	End (hour)	Proble	ematic Descri	otion	(	Cause (s)		Fixed / Solved
Operation s	tops / unplar	nned events									



	Project:			TE 1640	- Méliadine			Date		September 1, 20	16
				15-1040	- Wellaume			nditions (dayshift):		14'C	
	yshift Operato			Simon	Moreau		Weather con	nditions (nightshift):		2'C	
Nigl	ntshift Operato	or(s)		Jordan	Manac'h		l				
	Volume treated (WWTP)	Volume discharged		Raw water			Effluent		Fe2(SO4)3	NaOH	Floc Consumption
	(WWIP)	(EFFLUENT)	pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	Consumption	Consumption	
Units	m³	m³		NTU	mg/L		NTU	mg/L	kg	kg	kg
Total	4464	4719							0,0	0,0	0,0
Average	187	197	7,72	0,37	1,33	7,69	0,22	1,08			
Minimum	15	93	7,57	0,17	1,00	7,57	0,11	1,00			
Maximum	206	254	7,88	0,59	2,00	7,83	0,39	2,00			
	Active treatm	ent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	Ph / volu	me target									
					Fe2(SO4)3			24	Qty (L)	:	24000
	Prodcuct inve	entory on site			NaOH			20	Qty (L)	:	20000
					FLOC			40	Qte (kg)		1000
			. (n.)		Fe2(SO4)3			N	Qte (L)		0
Trai	nsfer of produc	cts in WWTP ()	(/N)		NaOH			N	Qte (L)		0
					FLOC			N	Qte (kg)		0
	aily Overviet		9:30 Gathered 10:00 Filled ou 12:30 meeting 13:00 meeting 13:30 arrival o 13:45 meeting 14:20 to 15:35 15:40 stopped 16:15 restarte 16:45 Alex of t	red tanks with Floyd fron the equipmen it JHA, Floyd w with Rejean F. with Sylvain tc the mecanic t with Floyd to o oil change on effluent pump d the effluent i the Environmen	ill be the spotter alardeau to discus of discuss who is it to do the oil charapprove the plan h17 pump, raise to do the oil charapprove the discussion of the oil charapprove the oil charapprove the oil charapprove the department as	te the suction; to make sure iss who is in ch in charge of th inges on all of o into move the d the effluent ange	chest waders, in everything is do harge of the male maintance for ur machines. Resuction in H17 flow to be able and straighten	life jackets, reserved t	nical equipmer ment m took care of pad during Effli	it. uent pump oil	change
Night	t Cross-shift r	notes	Sign the JHA si try to make th		d straighter, it is	a request from	the environmo	ent department			
				End (hour)	Proble	ematic Descrip			Cause (s)		Fixed / Solved
			14:20	15:35	pumping				n mainteance		yes
Operation s	tops / unplar	nned events	15:40	16:15	Oil change o	n effluent pun pumping	np, H17 still	2501	n mainteance		yes



	Project:			TF-1640	- Méliadine			Date	September 2, 2016						
				12-10-10	Wichadine			nditions (dayshift):		10'C					
	yshift Operato			Simon	Moreau		Weather con	nditions (nightshift):		6'C					
Nig	htshift Operate	or(s)		Alexan	dre Julien		ļ								
	Volume treated (WWTP)	Volume discharged (EFFLUENT)	рН	Raw water Turbidity			Effluent		Fe2(SO4)3 Consumption	NaOH Consumption	Floc Consumption				
Units			рп	NTU	T.S.S. (probe) mg/L	pH	Turbidity NTU	T.S.S. (probe) mg/L	kg	kg					
	m³ 4118	m³ 4252		NIO	IIIg/L		NIO	IIIg/L	0,0	0,0	kg 0,0				
Total	188	184	7.00	0.26	1,22	7.00	0.20	1,17	0,0	0,0	0,0				
Average	<b>-</b>		7,80	0,26		7,66	0,20								
Minimum	28	8	7,58	0,16	1,00	7,54	0,13	1,00							
Maximum	222	214	7,90	0,50	2,00	7,73	0,26	2,00							
		me target		#1	Fe2(SO4)3	#2	NaOH	#3	Floc						
					Fe2(SO4)3			24	Qty (L)	2	24000				
	Product inve	entory on site			NaOH			20	Qty (L)	7	20000				
					FLOC			40 N	Qte (kg)		1000				
T	noton of	ete in MARKED A	(/NI)		Fe2(SO4)3 NaOH			N N	Qte (L)		0				
ira	nster of produ	cts in WWTP (Y	714)				_		Qte (L)		0				
				FLOC N Qte (kg) 0											
	Daily Overvier		6:45 Stopping 8:00 Moving s 14:00 Oil chan 15:50 Restarti 20:00 Site insp	pump at H17 a suction line is d ge and mainter ng operations section and wal	ing of the suction and start suction one, now 45 cm nance on the election in the pipe to the handle for the solidifing the results of the solidified the sol	moving of water over ctric generator e discharge									
Nigh	t Cross-shift ı		New Nuna nig	ht team tonigh	t, might not be a	ware they nee	d to do check-u	ips (call nuna supervis	or, Jim Cardina	al, on channel 2	if no one shows)				
			Start (hour)	End (hour)		ematic Descri			Cause (s)		Fixed / Solved				
			06:45	08:00		ing of H17 suc	tion		ugh water ove		yes				
			14:02	15:50		no electricity		Oil chan	ge on generat	or	yes				
Operation	tops / unpla	nned events													
Operation s	cops / unplai	ineu events													



	Project:		TE-1640 - Méliadine  Simon Moreau  Alexandre Julien  Raw water  PH Turbidity T.S.S. (probe) PH  NTU mg/L  7,62 0,64 1,96 7,56 7,37 0,06 1,00 7,48 7,84 2,09 3,00 7,67  #1 #2  Fe2(SO4)3  NaOH  FLOC  Fe2(SO4)3  NaOH  FLOC				Date September 3, 20.				16
	1 Toject.			12 1040	Weildunic		Weather cor	nditions (dayshift):		rain and windy, 7	r'C
Dayshift Operator(s)         Simon Moreau         Weather conditions (nightshift):         rain					rain and windy, 5	s'C					
Nig	htshift Operato	or(s)		Alexand	lre Julien						
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Product	ts Consumption (L)
	, ,		рН	Turbidity	T.S.S. (probe)	рН	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption	
Total	4878	4828								NaOH Consumption	
Average	203	201					0,40	1,48	0,80	Consumption	
Minimum Maximum	192 213	172 228					0,03 1,62	1,00 3,00	0,40 1,20	Floc Consumption	
IVIAAIIIIUIII		ent sequence	7,61				NaOH	#3	Floc		
	pH / volu	me target									
					Fe2(SO4)3			24	Qty (L)	2	4000
	Product inve	ntory on site			NaOH			20	Qty (L)	2	0000
								40	Qte (kg)	-	1000
			. (0.0)					N	Qte (L)		0
Tra	nsfer of produ	cts in WWTP (Y	7N)					N	Qte (L)		0
					FLOC			N	Qte (kg)		0
			04:1E Sita inco	oction and wal	k the nine to U1	7 lako					
						7 lake					
				_		I17 to figure οι	it a way to limi	t the erosion			
							-				
			9:30 discussion	n with Philip an	d Alex of how to	limit the erosi	on				
			10:00 installat	ion of a membr	ane under the H	6 discharge pip	e to limit the e	erosion			
					show him te pr	ogression of th	ne erosion limit	ation			
D	Daily Overvie	W	15:00 fueling o								
			20:00 Site and	pipe inspection	1						
Morni	ng Cross-shif	t notes									
									, -		
			when preparin	g templates for	r next week, plea	ase modify the	today's head b	ord of template for e	very days of the	e week, it chan	ged
Nigh	t Cross-shift ı	notes									
INIGII	t C1033-31111t 1	iotes									
			Start (hour)	End (hour)	Proble	ematic Descrip	tion		Cause (s)		Fixed / Solved
Operation s	tops / unpla	nned events									
				_							



	Project:			TF-1640 -	Méliadine			Date	September 4, 2016		16
				11 1040	Weildune			nditions (dayshift):		strong winds, ra	n
Da	yshift Operato	r(s)		Simon	Moreau		Weather con	ditions (nightshift):		sunny and calm	l
Nig	htshift Operato	or(s)		Alexand	lre Julien						
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Product	s Consumption (L)
	, , , , ,	,	pH	Turbidity	T.S.S. (probe)	рН	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption	
Total	4778	4767								NaOH Consumption	
Average	199	198	7,44	1,33	2,64	7,43	1,04	2,16	1,68	Consumption	
Minimum Maximum	170 213	163 264	7,33 7,48	0,47 2,57	1,00 3,00	7,33 7,54	0,48 1,68	1,00 3,00	1,20 2,40	Floc Consumption	
IVIAAIIIIUIII		nent sequence	7,10	#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	pH / volu	me target									
					Fe2(SO4)3			24	Qty (L)	:	2400
	Products inve	entory on site			NaOH			20	Qty (L)	2	2000
					FLOC			40	Qte (kg)	-	.000
					Fe2(SO4)3			N	Qte (L)		0
Tra	nsfer of produ	cts in WWTP ()	//N)		NaOH			N	Qte (L)		0
					FLOC			N	Qte (kg)		0
			00:20 Dron the	a offluent debit	cause by an hig	hor gootubo® v	rogotal into ray	v water were in cause	`		
					get up effluent f		vegetai iiito rav	water were in cause	:		
			04:15 Site insp		get up emuent i	iow					
			04:30 Fill up p								
					e, inspection of	the pipe in me	liadine lake, ev	erything OK			
			8:30 Bringing o	of 10 cinder blo	cs to the plant to	o do an anchor	for the turbidi	ity shield			
			11:00 Gas refil	l of the GMC pi	ck up truck (gre	y one)					
D	Daily Overvie	w	11:30 Correcti	on of the daily	repport						
			19:00 Site and	pipe inspection	ı						
			The template	of Daily-Weekly	operational rep	ort is now up t	o date				
				. ,		•					
Morni	ng Cross-shif	t notes									
			Weekly sampli	ing tonight arou	ınd 5 am, add tv	vo 500ml samp	les of H6 for El	-Hadji			
Niah	t Cross-shift :	notes									
INIGH	t Ci USS-Sillit i	iotes									
			Start (hour)	End (hour)	Probl	ematic Descrip	tion		Cause (s)		Fixed / Solved
	. , .										
Operation s	tops / unpla	nned events									



								Date		September 5, 20	16
	Project:  Dayshift Operator(s)  Nightshift Operator(s)			TE-1640	- Méliadine		Weather co	nditions (dayshift):		6'C, rain	
Da	yshift Operato	or(s)		Simon	Moreau			ditions (nightshift):		5'C, rain	
				Alexan	dre Julien					·	
	•	. ,					•				
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Produc	ts Consumption (L)
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption	
Total	4791	4958								NaOH	
Average	200	206	7,49	0,61	1,50	7,46	0,69	1,46	1,72	Consumption	
Minimum	195	193	7,38	0,30	1,00	7,37	0,30	1,00	1,00	Floc Consumption	
Maximum	205	241	7,58	0,86	3,00	7,52	1,13	3,00	2,60		
	Active treatm	nent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	pH / volu	me target									
					Fe2(SO4)3			24	Qty (L)		2400
	Products inv	entory on site			NaOH			20	Qty (L)		2000
					FLOC Fe2(SO4)3			40 N	Qte (kg)		1000
T		! MARKET (1	(/51)		NaOH		_		Qte (L)		0
Ira	ensfer of produ	cts in wwiP (1	(/N)					N N	Qte (L)		0
					FLOC		_	IN	Qte (kg)		0
			04:15 Sito and	equipment ins	noction						
				pump at H17 a							
					ttle of H6 lake fo	r El Hadii from	ΔSDR				
				-	ling (Delivery sam						
					for the installation			shore of H-17			
					to H17 which is g						
				g of th GMC pic		,		,			
[	Daily Overvie	w			pots that were le	aking inside t	he plant while it	t was raining			
	,		14:30 fueling t		,			<u> </u>			
			15:00 inspect								
					n (to H17 and to	discharge in N	1eliadine lake)				
					,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		,				
Morni	ing Cross-shif	t notes									
										-	
Nigh	t Cross-shift	notes									
			Start (hour)	End (hour)	Proble	ematic Descri	ption		Cause (s)		Fixed / Solved
					-						
Operation	stops / unpla	nned events									
Speration's	Lops / unpid	cu evenits									



								Date		September 6, 20	16
	Project:			TE-1640	- Méliadine		Weather cor	nditions (dayshift):		rain, 7'C	
Da	yshift Operato	or(s)		Simon	Moreau			ditions (nightshift):		Sunny 6'C	
	htshift Operat				dre Julien			, ,		,	
		(-)									
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Product	s Consumption (L)
	(WWIP)	(EFFLOENT)	pН	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	
Units	m³	m³		NTU	mg/L	p.,	NTU	mg/L	110.01 (0 00.11)	Consumption	
Total	4793	4991								NaOH	
Average	200	209	7,58	0,61	1,50	7,49	0,62	1,46	0,68	Consumption	
Minimum	190	184	7,45	0,25	1,00	7,42	0,23	1,00	0,20		
Maximum	211	240	7,73	0,91	3,00	7,58	0,96	3,00	1,20	Floc Consumption	
	Active treatn	nent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	pH / volu	ıme target									
					Fe2(SO4)3				Qty (L)		
	Products inv	entory on site			NaOH				Qty (L)		
					FLOC				Qte (kg)		
					Fe2(SO4)3			N	Qte (L)		0
Tra	nsfer of produ	cts in WWTP (Y	/N)		NaOH			N	Qte (L)		0
					FLOC			N	Qte (kg)		0
			04:15- Fueling								
			spotter					IHA by floyd for the ir			He will be the
								oit more for the next	year installatio	n	
					eyor to ask him t						
								allation of the turbid	ity net		
					of the ASDR's wa	ater treatment	plant				
D	Daily Overvie	w		of the pumps a	_						
	•			WTP inspection							
			19:00 Site and	pipe inspectio	n (to H17 and to	discharge in N	Meliadine lake)				
Morni	na Cross shif	t notes									
iviorni	ng Cross-shif	tilotes									
			There will have	e a blast at 19:	nn						
						orrow morning	I will shut dov	wn the H-17 pump the	e time I will wo	rk around the	suction
Nigh	t Cross-shift	notes	Leave the wat	er mgr enough	m the pad tonic	31.0 <b>1.</b> 11.011.11.18	,	m are rr 27 parrip are		The dround the t	
									. ,.		
			Start (hour)	End (hour)	Probl	ematic Descrip	tion		Cause (s)		Fixed / Solved
Onorstian	stops / unpla	nnod over±									
Operation s	stops / unpia	inieu events									



	Project:			TE-1640	- Méliadine			Date		September 7, 20	16
								nditions (dayshift):		17 'C sunny	
	yshift Operato				Moreau		Weather con	ditions (nightshift):		11'C	
Nig	htshift Operate	or(s)		Alexan	dre Julien		J				
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Produc	s Consumption (L)
			рН	Turbidity	T.S.S. (probe)	pН	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption	
Total	4603	4578								NaOH	
Average	192	192	7,70	0,48	1,33	7,57	0,34	1,32	1,08	Consumption	
Minimum	50	155	7,50	0,16	1,00	7,51	0,09	1,00	0,20	Floc Consumption	
Maximum	211	226	7,84	0,93	2,00	7,63	0,79	2,00	1,80	Floc Consumption	
		nent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	pH / volu	me target									
	Products inventory on site  Transfer of products in WWTP (Y				Fe2(SO4)3			24	Qty (L)	_	4000
	Products inve	entory on site			NaOH			20	Qty (L)	_	0000
					FLOC Fe2(SO4)3			40 N	Qte (kg) Qte (L)		0
Tra	nsfer of produ	cts in WWTP (Y	/N)		NaOH			N	Qte (L)		0
	•	•			FLOC			N	Qte (kg)		0
											•
			04:15- Fueling	pump H17 and	inspection						
					stall turbidity shi	eld					
			9:40 restart of		,						
			13:00 arrival o	f Dan Misiano	on site and order	ed material					
			15:00 Fueling	of pumps and g	generator						
					lation of the turk	oidity net in H1	.7, everything C	DK			
				site inspection		· · · · · · · · · · · · · · · · · · ·	, , ,				
	Daily Overvie	w		· · · · · · · · · · · · · · · · · · ·							
	,										
Morni	ng Cross-shif	t notes									
			keep a look on	the flow of ra	w water, to make	sure the turb	idity net doesn	't restrain it			
					,						
Nigh	t Cross-shift	notes									
J											
			Start (hour)	End (hour)	Proble	ematic Descrip	otion		Cause (s)		Fixed / Solved
			08:40	09:40	Stop	page of H17 pι	ımp	Insta	l turbidity net		yes
Operation s	stops / unpla	nned events									



	Duningt			TE 1640	- Méliadine			Date		September 8, 20	16
	Project:			16-1640	- iviellaume		Weather cor	nditions (dayshift):		10' C	
Da	yshift Operato	r(s)		Simon	Moreau			ditions (nightshift):			
Nig	htshift Operat	or(s)		Alexan	dre Julien						
							•				
	Volume treated	Volume discharged		Raw water				Effluent		Total Product	ts Consumption (L)
	(WWTP)	(EFFLUENT)	pH	Turbidity	T.C. (	-11	T Lidia	T.C.C. (b-)	T.S.S. (Overn)	Fe2(SO4)3	
Units	,	,		NTU	T.S.S. (probe) mg/L	pH	Turbidity NTU	T.S.S. (probe) mg/L	T.S.S. (Oven)	Consumption	
	m³ 4664	m³ 4785			6/ -			1115/ 2			
Total	195	199	7,72	0,56	1,60	7,60	0,42	1,48	0,92	NaOH Consumption	
Average	112	190	7,52	0,22	1,00	7,52	0,17	1,00	0,20		
Minimum	202	205	7,95	1,93	3,00	7,73	0,65	3,00	1,60	Floc Consumption	
Maximum		nent sequence	7,53	#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	pH / volu	me target		#1		#2		#3			
					Fe2(SO4)3				Qty (L)		
	Products inv	entory on site			NaOH				Qty (L)		
					FLOC				Qte (kg)		
					Fe2(SO4)3			N	Qte (L)		0
Tra	nsfer of produ	cts in WWTP ()	//N)		NaOH			N	Qte (L)		0
					FLOC			N	Qte (kg)		0
				pump H17 and							
					ump to stabilize	the turbity scre	en around suct	ion			
			14:00 fueling								
	19:00 Dai			be and WWIPI	nspection						
	Daily Overvie										
	Daily Overvie	vv	<b>-</b>								
Morni	ng Cross-shif	t notes									
14101111	0.033 3111										
Nigh	t Cross-shift	notes									
111811	. J. 555 51111										
			Start (hour)	End (hour)	Probl	ematic Descrip	otion		Cause (s)		Fixed / Solved
			09:15	09:45	St	oppage of H17		stabilize	the turidity ne	et	yes
									•		,
Operation s	tops / unpla	nned events									



								Date		September 9, 20	16
	Project:			TE-1640	- Méliadine		Weather cor	nditions (dayshift):			10
Da	yshift Operato	w/s\	Cim		Laurian Managalla (m		Weather con	ditions (nightshift):		7'C, sunny	
			Sim		, Jordan Manac'h (p	m)	weather con	ditions (nightshift):		5'C Cloudy	
Nig	htshift Operate	or(s)		Alexand	dre Julien		J				
	Volume treated	Volume discharged		Raw water				Effluent		Total Product	s Consumption (L)
	(WWTP)	(EFFLUENT)									
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption	
Total	4743	4830								NaOH	
Average	198	201	7,70	0,52	1,60	7,62	0,50	1,52	0,40	Consumption	
Minimum	193	190	7,49	0,15	1,00	7,52	0,18	1,00	2,60		
Maximum	202	209	7,92	0,87	3,00	7,72	0,94	3,00	1,70	Floc Consumption	
		nent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	pH / volu	me target									
					Fe2(SO4)3				Qty (L)		
	Products inve	entory on site			NaOH				Qty (L)		
					FLOC				Qte (kg)		
					Fe2(SO4)3			N	Qte (L)		0
Tra	insfer of produ	cts in WWTP (Y	/N)		NaOH			N	Qte (L)		0
					FLOC			N	Qte (kg)		0
					pump and gene	rator					
			6:00 Morning i								
				re of Dan and S	Simon						
			12:00 Arrival o								
				of pumps and g							
			19:00 Daily ins	pection of pipe	e and site						
C	Daily Overvie	w									
					y supervisor this						
			Take pictures of	of any unexpec	ted events or pr	ogress, conta	ct Dan if anythin	ng happens and send	pictures by em	ails	
Morni	ng Cross-shif	t notes									
Nigh	t Cross-shift	notes									
			Start (hour)	End (hour)	Proble	ematic Descri	otion		Cause (s)		Fixed / Solved
_											
Operation s	stops / unpla	nned events									



								Date		September 10, 20	11.6
	Project:			TE-1640 ·	Méliadine						110
Do	yshift Operato	w/s\		1	N 4 = II-			ditions (dayshift): ditions (nightshift):		9'C, Cloudy	
					Manac'h		weather cond	aitions (nightshift):		7'C, Cloudy	
Nig	htshift Operato	or(s)		Alexand	dre Julien		1				
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water			ļ	Effluent		Total Product	s Consumption (L)
			pH	Turbidity	T.S.S. (probe)	рН	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	
Units	m³	m³		NTU	mg/L		NTU	mg/L	mg/L	Consumption	
Total	4746	4838								NaOH	
Average	198	202	7,75	0,57	1,62	7,64	0,45	1,52	1,68	Consumption	
Minimum	192	198	7,60	0,33	1,00	7,57	0,14	1,00	1,20	Floc Consumption	
Maximum	202	213	7,87	0,99	3,00	7,72	0,78	3,00	2,20	·	
		nent sequence me target		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
					Fe2(SO4)3				Qty (L)		
	Products inve	entory on site			NaOH				Qty (L)		
					FLOC				Qte (kg)		
					Fe2(SO4)3			N	Qte (L)		0
Tra	nsfer of produ	cts in WWTP (Y	'/N)		NaOH			N	Qte (L)		0
					FLOC			N	Qte (kg)		0
			04:15 Daily ins	pection of pur	nps						
			04:30 Fueling p	oumps							
			06:00 Daily ins	pection of pipe	s and site						
			08:00 Filled all	fuel tanks							
			14:00 Started	oumping from	H6 towards H17;	pump on idle					
			15:30 Fueled a								
			15:30 H6 suction	on not well and	hored down, kee	ps popping u	p and sucking air	r			
	Daily Overvie	w	18:00 Started f	from H6 to H17	pumping						
			19:30 Daily pip	e and pump in	spection (Meliad	ne lake; H17;	H6)				
			21:00 Sampling	g discharge fro	m H6 to H17 ( 7,2	1 pH; 8,21 N1	U; 1,04 ppm Fe	)			
Morni	ng Cross-shif	t notes									
A11. 1	A Cunna -l-:f:										
Nign	t Cross-shift ı	notes									
			Start (hour)	End (hour)	Proble	matic Descri	otion		Cause (s)		Fixed / Solved
Operation s	tops / unplai	nned events									



	Don't and			TF 4540	***			Date		September 11, 20	)16
	Project:			TE-1640 ·	- Méliadine		Weather co	nditions (dayshift):		8'C, Cloudy	
Da	yshift Operato	r(s)		Jordan	Manac'h			ditions (nightshift):		5'C, Cloudy	
Nig	htshift Operate	or(s)		Alexano	dre Julien						
							•				
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Produc	ts Consumption (L)
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption	
Total	4742	4837								NaOH	
Average	197	201	7,62	0,61	1,64	7,58	0,54	1,40	1,20	Consumption	
Minimum	192	195	7,48	0,27	1,00	7,51	0,20	1,00	0,60		
Maximum	202	215	7,75	1,19	2,00	7,68	0,85	2,00	2,00	Floc Consumption	
	Active treatm	nent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	ph / volu	me target									
					Fe2(SO4)3			24	Qty (L)		2400
	Products inv	entory on site			NaOH			20	Qty (L)		2000
					FLOC			40	Qte (kg)		1000
					Fe2(SO4)3			N	Qte (L)		0
Tra	nsfer of produ	cts in WWTP (Y	′/N)		NaOH			N	Qte (L)		0
					FLOC			N	Qte (kg)		0
			00:30 Stopped	H6 pumping (	Not enough wat	er)					
			04:15 Daily pu	mps and gener	ator inspection						
			04:30 Filled pu	ımps							
			6:30 Started H								
			7:00 Filled fue	l tanks							
			9:00 Stopped	H6 pumping, no	ot enough water	above the suc	tion				
				umps and gene							
	aily Overvie	w				nce on the pun	nps (H17 and E	ffluent) tomorrow			
_	, 0.10.1.0		18:15 Daily sit					,			
					tion (from H17 t	o Meliadine la	ke )				
			15.00 Tipe une	г ритгрэ тэрсс		.o iviciladine la	KC /				
			I have ston the	H6 numn at a	nidnight not on	augh water to	continue the c	uction has been takin	a air		
								uction has been takin	5 all.		
NA	ng Cross-shif	t notos			we'll take a pictu						
IVIOTNI	ing Cross-Shir	t notes	ı wiii put pictu	res or the discr	arge pumping f	oiti no in the i	uany eman				
			Maalde '								
			vveeкiy sampli	ing tomorrow r	norning						
All ele	t Cross shift	notos									
Nigh	t Cross-shift	notes									
			Start (hour)	End (hour)	Probl	ematic Descrip	otion		Cause (s)		Fixed / Solved
			Start (nour)	Liid (iiddi)	FIODI	euuc Descrip			-Juse (5)		riked / Joived
						_			_		
Operation s	tops / unpla	nned events									



								Date		September 12, 2	016				
	Project:			TE-1640	- Méliadine		Weather co	nditions (dayshift):		10°C, Sunny					
Dav	yshift Operato	r(s)		Jordan	Manac'h			ditions (nightshift):		6'C, Sunny					
	ntshift Operato			Alexan	dre Julien										
							•								
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Produc	ts Consumption (L)				
			pH	Turbidity	T.S.S. (probe)	pН	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3					
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption					
Total	4738	4843								NaOH					
Average	197	202	7,59	0,70	1,76	7,56	0,61	1,64	1,08	Consumption					
Minimum	183	196	7,45	0,53	1,00	7,47	0,38	1,00	0,20	Floc Consumption					
Maximum	204	219	7,74	0,99	2,00	7,65	0,79	2,00	1,60	rioc consumption					
		ent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc						
	ph / volu	me target													
	Davids : 1				Fe2(SO4)3			24	Qty (L)	_	2400				
	Products inve	entory on site			NaOH			20	Qty (L)	_	2000				
					FLOC			40	Qte (kg)		1000				
			. (5.1)		Fe2(SO4)3			N	Qte (L)		0				
Trai	nster of produc	cts in WWTP ()	(/N)		NaOH			N	Qte (L)		0				
				FLOC N Qte (kg) 0											
				4:15 Pumps inspection and fueling 5:00 Weekly sampling 00 Daily inspection of WWTP and pumps											
					TD and numns										
			8:00 Filled fue		r and pumps										
					o try and limit th	e amount of a	ir it sucks in								
				umping H6 into		e amount or a	ii it sacks iii								
			12:00 Stopped		71117										
۱ ،	aily Overvie	.,		oumps and gen	erator										
"	any Overvier	•				on of the H17 r	numn								
				6:00 Six inches of water left above the suction of the H17 pump 7:30 Maintenance pushed back to tomorrow due to time restrictions											
						r due to time i	Cottrictions								
				9:00 Daily pipe and site inspection 0:00 Not enough water to start the H6 pump											
			20.00 NOT ENO	ugii watei to s	tart the no puni										
Mornin	ng Cross-shift	notes													
			Try to pump H	6 after the blas	st tonight										
Night	Cross-shift r	notes													
			Start (hour)	End (hour)	Proble	ematic Descrip	otion		Cause (s)		Fixed / Solved				
Operation s	tops / unplar	nned events													



	Duningt			TF 1640	- Méliadine			Date		September 13, 2	016			
	Project:			TE-1040	- ivielladine		Weather cor	nditions (dayshift):	8'	C, Light rain + Stron	g winds			
	yshift Operato			Jordan	Manac'h		Weather con	ditions (nightshift):	2'C Str	ong winds, snowing	and raining			
Nigl	ntshift Operato	or(s)		Alexan	dre Julien		j							
L														
	Volume treated	Volume discharged		Raw water				Effluent		Total Produc	ts Consumption (L)			
	(WWTP)	(EFFLUENT)	pH	Turbidity										
Units	,		pn	NTU	T.S.S. (probe) mg/L	pH	Turbidity NTU	T.S.S. (probe) mg/L	T.S.S. (Oven)	Fe2(SO4)3 Consumption				
	m³ 4548	m³ 4718		NIO	mg/ c		NIO	mg/ L						
Total	190	197	7,58	1,63	3,54	7,58	1,11	2,76	1,28	NaOH Consumption				
Average Minimum	114	136	7,49	0,64	2,00	7,52	0,62	1,00	1,00					
Maximum	206	210	7,69	3,75	9,00	7,64	2,35	6,00	1,80	Floc Consumption				
	Active treatm	ent sequence			Fe2(SO4)3		NaOH		Floc					
	ph / volu	me target		#1		#2		#3						
					Fe2(SO4)3				Qty (L)					
	Products inve	entory on site			NaOH				Qty (L)					
					FLOC				Qte (kg)					
					Fe2(SO4)3			N	Qte (L)		0			
Trai	nsfer of produc	cts in WWTP (	(/N)		NaOH			N	Qte (L)		0			
				FLOC N Qte (kg) 0										
				15 Pumps inspection and fueling										
			07:00 Filling of	pumping from	НЬ									
					VTP and pumps									
				pumping fron										
					raise turbidity of	H17 raw wat	er							
					pump to do mair									
D	aily Overvie	N			ent pump to do r									
			15:30 Fueled p	oumps and gen	erators									
			15:45 Picked u	ıp sent materia	l from warehous	e								
			16:00 Started	pumping from	H6									
				pumping fron	n H6									
			19:00 Daily ins	pections										
Mornir	ng Cross-shift	notes												
			Be careful of t	he changes to	the water due to	the rain and	trong winds							
Night	Cross-shift r	notes												
			Start (hour)	End (hour)	Proble	ematic Descri	otion		Cause (s)		Fixed / Solved			
Operation s	tops / unplar	nned events												
					<del> </del>									



	Project:			TE-1640 -	- Méliadine			Date		September 14, 2	016				
								nditions (dayshift):		3'C , Sunny					
	yshift Operator(			Jordan	Manac'h		Weather con	ditions (nightshift):		2'C Cloudy					
Nigh	htshift Operator	·(s)		Alexand	dre Julien		_								
	Volume treated V	/olume discharged		Raw water				Effluent		Total Produc	ts Consumption (L)				
	(WWTP)	(EFFLUENT)	рН	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3					
Units	m³	m³		NTU	mg/L	рн	NTU	mg/L	1.5.5. (Oven)	Consumption					
Total	4635	4670													
	193	195	7,57	1,44	2,72	7,54	1,31	2,76	4,16	NaOH Consumption					
Average	185	192	7,42	1,02	2,00	7,46	1,06	2,00	2,80						
Minimum	200	200	7,70	2,95		7,40	1,81	4,00	5,20	Floc Consumption					
Maximum	200	200	7,70	2,95	5,00	7,60	1,81	4,00	5,20						
	Active treatme			#1	Fe2(SO4)3	#2	NaOH	#3	Floc						
	ph / volum	ie target			T 0/00 1/0				- m						
					Fe2(SO4)3		_	24	Qty (L)		2400				
	Products inver	ntory on site			NaOH			20	Qty (L)		2000				
					FLOC			40 N	7 (-8)		1000				
		a la tanama f	(/NI)		Fe2(SO4)3			N	Qte (L)		0				
Trai	insfer of product	s in WWTP (Y	7N)		NaOH			N	Qte (L)		0				
				FLOC N Qte (kg) 0  45 Pumps and generator inspection											
					nspection										
			05:00 Fueling												
				on of WWTP ar											
				pumping from											
				pumping from											
				f Joseph at the											
			14:00 4" of wa	iter left above t	the suction of the	h17 pump									
D	Daily Overview	•	15:30 Fuelled	pumps and gen	erator										
			16:20 Arrival o	of Michel at WV	VTP										
			18:15 Daily W	WTP inspection	1										
			19:15 Pipe ins	pection (From I	H17 to Meliadine	Lake)									
				ick up (SAR-15											
Mornir	ng Cross-shift	notes													
	-														
Night	t Cross-shift no	otes													
			Char. //	F., 27					Course (s)		Fig. 1. ( g. )				
			Start (hour)	End (hour)	Proble	ematic Descri	ption		Cause (s)		Fixed / Solved				
Operation s	stops / unplani	ned events													
Operation s	stops / unplan	ned events													
Operation s	stops / unplani	ned events													
Operation s	stops / unplani	ned events													
Operation s	stops / unplann	ned events													
Operation s	stops / unplanr	ned events													



	Project:			TF-1640	- Méliadine			Date		September 15, 20	016
	Froject.			11-1040	- Meliaulile		Weather cor	nditions (dayshift):		3'C , Cloudy	
Da	yshift Operato	r(s)		Jordan	Manac'h		Weather con	ditions (nightshift):		1'C, snowing	
Nig	htshift Operato	or(s)		Alexano	dre Julien						
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Produc	ts Consumption (L)
	(,	(2.1.202.11)	pН	Turbidity	T.S.S. (probe)	рН	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	
Units	m³	m³		NTU	mg/L	F	NTU	mg/L	110.01 (0.10.1)	Consumption	
Total	4313	4361								NaOH	
Average	180	182	7,62	1,56	2,52	7,58	1,33	2,30	1,28	Consumption	
Minimum	123	132	7,57	1,14	2,00	7,52	1,08	2,00	0,40		
Maximum	200	206	7,68	2,45	3,00	7,60	1,70	3,00	2,60	Floc Consumption	
	Active treatm	nent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	ph / volu	me target									
					Fe2(SO4)3			24	Qty (L)		2400
	Products inve	entory on site			NaOH			20	Qty (L)		2000
					FLOC			40	Qte (kg)		1000
					Fe2(SO4)3			N	Qte (L)		0
Tra	nsfer of produ	cts in WWTP (Y	//N)		NaOH			N	Qte (L)		0
					FLOC			N	Qte (kg)		0
				ind generator i	•						
			06:15 Started	oumps and tow							
				on of WWTP ar							
			08:00 Filled fu		ій рипірз						
				pumping from	. H6						
					7 and A54 to the	deenest snots					
Г	Daily Overvie	w		umps and gen		ассрезе зроез					
_	any overtice				ing to pump air b	nuhhles					
					flow at 135 m <sup>3</sup> /h		om taking air				
				pumping from		to prevent in	on taking an				
				pumping from							
				rtable does'nt v							
					<u> </u>						
Morni	ng Cross-shift	t notes									
Nigh	t Cross-shift ı	notes									
			Chart (harry)	Ford (bassa)	Duchl	amatia Dassein	tion		Cause (s)		Final / Calmad
			Start (hour)	End (hour)	Proble	ematic Descrip	LIOII		cause (S)		Fixed / Solved
Operation s	tops / unplai	nned events									



	Project:			TF-1640.	Méliadine			Date		September 16, 20	016				
				12 1040	Weildune			nditions (dayshift):		2'C , Snowing					
	yshift Operato	• •		Jordan	Manac'h		Weather con	ditions (nightshift):		2'C					
Nig	htshift Operat	or(s)		Simon	Moreau										
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Produc	ts Consumption (L)				
	(,	(=:::==:::,	pН	Turbidity	T.S.S. (probe)	рН	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	40				
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption	10				
Total	3498	1924								NaOH	6,0				
Average	152	128	7,54	5,60	3,17	7,56	1,29	-	-	Consumption	0,0				
Minimum	51	70	7,37	1,17	3,00	7,53	1,04	-	-	Floc Consumption	0,22				
Maximum	189	174	7,62	44,32	4,00	7,60	2,16	-	-	Tioc consumption	0,22				
	Active treatm	nent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc						
	ph / volu	me target													
					Fe2(SO4)3			23	Qty (L)	2	23000				
	Products inv	entory on site			NaOH			19	Qty (L)	1	19000				
					FLOC			39	Qte (kg)		975				
_		-t- i- 1404 *	(AI)		Fe2(SO4)3			у	Qte (L)		1000				
Ira	nster of produ	cts in WWTP ()	/N)		NaOH			у	Qte (L)		1000				
			04.4E B	gonorator ar -	FLOC site inspections			У	Qte (kg)		25				
				:45 Pumps, generator and site inspections :00 Pumps and towerlight fueling											
						ension									
				30 Used fusion machine to make a 120' extension 00 TSS probe working properly again											
			8:00 Filled fue		, -8										
					nstall 120' exten	sion									
			12:45 Started												
					mped from H17 i	s at 244 mg/L	watching how	it reacts in Geotube	when Effluent	will reach 7 m	g/L H17 will be				
D	Daily Overvie	w				_	_	ant and the water wi			<i>3</i> ,				
			14:15 Depth o	f H13 is 54" (de	epest distance v	vhile on foot)									
			14:30 Put H17	pumping in clo	sed circuit (Efflu	ent was at 7 m	g/L)								
			15:30 Started	H6 pump											
			18:00-22:00 Fi	lling of the che	micals tanks										
			10.00 -1	116											
			19:00 stopped		ipe 1" that had a	hrokon scool									
				of the water tr		i bi okeli scedi									
			20.70 stal tillg	or the water th	catinellt										
Morni	ng Cross-shif	t notes													
	2. 000 51111														
Nigh	t Cross-shift	notes													
			Start (hour)	End (hour)	Proble	ematic Descrip	tion		Cause (s)		Fixed / Solved				
0															
Operation s	tops / unpla	nnea events													



								Date		September 17, 20	16				
	Project:			TE-1640	- Méliadine		Weather co	nditions (dayshift):		5'C , Raining					
Da	yshift Operato	r(s)		Jordan	Manac'h		Weather con	nditions (nightshift):		2'C					
Nigl	htshift Operato	or(s)		Simon	Moreau										
							_								
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Product	s Consumption (L)				
			pH	Turbidity	T.S.S. (probe)	рН	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	131				
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption					
Total	2599	655								NaOH	90,0				
Average	155	60	7,59	5,13	36,46	7,29	2,35	6,44	7,20	Consumption					
Minimum	127	35	7,11	3,11	27,00	8,14	0,83	4,00	7,20	Floc Consumption	0,20				
Maximum	201	86	8,12	7,89	57,00	7,69	4,04	12,00	7,20		<u>,                                      </u>				
	Active treatm	ent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc						
	ph / volu	me target			11		6		20,00%						
					Fe2(SO4)3			24	Qty (L)	:	2400				
	Products inve	entory on site			NaOH			20	Qty (L)	:	2000				
					FLOC			40	Qte (kg)	1000					
					Fe2(SO4)3			N	Qte (L)		0				
Tra	nsfer of produ	cts in WWTP ()	(/N)		NaOH			N	Qte (L)		0				
					FLOC			N	Qte (kg)		0				
				starting of treatment											
			3:45 starting o												
				:15 shut down for electrical shut down of generator 6:00 H17 running in a closed loop, no electricity in WWTP											
						city in WWTP									
			07:30 Electricia												
					t generator in ne										
				2:00 Daily Inspection of WWTP and pumps before starting operations 2:45 Started Effluent pump towards Meliadine Lake											
			12:45 Started I	Effluent pump	towards Meliadi	ne Lake									
					Meliadine and ru										
n	Daily Overvie	M	13:30 Got air b	ubbles in the H	117 pump, flowr	ate dropped to	135 m3/h								
J	oun, overtier		13:45 Started	TSS treatment											
				•	/TP and Pumps										
			16:00 Fueled p												
					ent piping to do										
					Meliadine Lake;										
			18:00 installati	on of a pump i	n the overflood	part of the pol	ymiser								
N/	na Cross shift	notes													
iviornii	ng Cross-shift	notes													
			Ontimiza too	mont											
			Optimize treat		70r go 00 int= f	lt a lot h = 2	han daine bet	has							
Niaha	t Cross-shift r	notes	rresn water pu	iiip for polymi	zer goes into fau	iit a iot, be 2 w	nen doing batc	ines							
INBIN	t C1033-31111t I	ioles													
			Start (hour)	End (hour)	Probl	ematic Descrip	otion		Cause (s)		Fixed / Solved				
			04:15	11:50		no electricity			enerator in defa	ault	yes				
			13:20	17:30		S effluent at 1	1	power ge	TSS		yes				
			13.23	27.50		_ cuc.iit ut 1					, 03				
Operation s	tops / unplar	nned events													



								Date		September 18, 20	016
	Project:			TE-1640 -	Méliadine		Monthoron				
								nditions (dayshift):		7'C, lot of Rain, wi	
	yshift Operato	• •			Manac'h		Weather con	ditions (nightshift):		4'C, rain, wind	
Nig	htshift Operate	or(s)		Simon	Moreau		J				
	ı										
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Produc	ts Consumption (L)
	(000011)	(ETTEOLITY)	pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	
Units	m³	m³		NTU	mg/L	рп	NTU	mg/L	1.3.3. (OVEII)	Consumption	131
	3620	3596		2							
Total	150,00	146,00	7,64	7,25	65,44	7,95	1,16	2,96	4,24	NaOH Consumption	90,0
Average			7,42	3,82		7,40	0,63	2,00	3,40		
Minimum	126,00	48,00			18,00					Floc Consumption	25kg
Maximum	176,00	232,00	7,92	13,30	169,00	8,30	2,41	4,00	6,40		
	Active treatm	nent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	ph / volu	me target			23		11		50,00%		
					Fe2(SO4)3			24	Qty (L)	:	2400
	Products inve	entory on site			NaOH			20	Qty (L)		2000
					FLOC			39	Qte (kg)		975
					Fe2(SO4)3			n	Qte (L)		
Tra	nsfer of produ	cts in WWTP (Y	//N)		NaOH			n	Qte (L)		
					FLOC			У	Qte (kg)		25
			2:30 Started H	-6 pump							
			4:30 stopped I	l-6 pump							
			6:00 Health an	d safety meetii	ng						
			7:00 Daily insp	ection of WWT	P and pumps						
			9:00 Increased	l flowrate to 16	5 m3/h						
			10:30 Started	H6 pump							
			12:30 Stopped	H6 pump							
С	aily Overvie	w		above the H17	suction						
	,			numps and gen							
						ne nineline to	meliadine nine	eline kinked, don't mo	ve it		
			16:05 Started		to try to move tr	ic pipelific to	menadine, pipe	inic kirikca, aon t mo	VCIL		
				ation of the trea	atment						
				on of instrume							
			ZZ.00 Calibrati	on or matrume	1113						
Mauni	na Cuasa shifi	t matas									
iviorni	ng Cross-shif	t notes									
			VA / Lib	and the second	- to the control	2	Links				
			weekly and m	onthly samplin	g in the morning,	z bags, 5 bud	kets				
Nigh	t Cross-shift	notes									
			- " ,								
			Start (hour) 15:50	End (hour) 16:05		matic Descrip			Cause (s) om Nuna and I	arry	Fixed / Solved
			13:30	10:02	rried to mo	ove the efflue	iir hihiiile	request tr	om wana and l	_a11 y	INU
Operation	tone /	anad avents									
Operation s	tops / unpla	illeu events									



								Date		September 19, 20	116
	Project:			TE-1640 -	Méliadine		Monthoron	nditions (dayshift):			510
Da	yshift Operato	r(c)		landan	Manac'h			iditions (nightshift):		7'C , Rain 4'C Rain	
							weather con	iuitions (mgntsmit).		4 C Rain	
INIG	htshift Operato	or(s)		Simon	Moreau		J				
	Volume treated	Volume discharged		Raw water				Effluent		Total Produc	ts Consumption (L)
	(WWTP)	(EFFLUENT)	pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	
Units	m³	m³		NTU	mg/L	рп	NTU	mg/L	1.3.3. (Oven)	Consumption	616
Total	4154	4168			ŭ.			ű		N-OU	
	172	171	7,61	3,91	15,36	7,93	0,57	1,72	3,40	NaOH Consumption	297,0
Average	150	121	7,48	2,30	8,00	7,71	0,31	1,00	2,20		
Minimum Maximum	191	198	7,79	6,80	25,00	8,10	1,01	3,00	7,40		
Waxiiiuiii		nent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	ph / volu	me target			29 l/h		24 l/h		59,00%		
					Fe2(SO4)3			22	Qty (L)	2	22000
	Products inve	entory on site			NaOH			18	Qty (L)	1	18000
					FLOC			39	Qte (kg)		975
-	nofou of	ete in MAAITE A	(/NI)		Fe2(SO4)3 NaOH			У	Qte (L)		1000
ıra	nsfer of produ	cts in www.iP(	/N)		FLOC			У	Qte (L)		1000
			1.00	tion of the Eye				n	Qte (kg)		0
			3:30 fuelling or		e-WASH						
				+ weekly sampl	ing						
				timization of tr							
					om H17 suction,	godd tss resu	ılts, much more	less sediment			
			10:15 Started			Boar 155 . 250	,	1000 Deallineile			
					mergency showe	r in treatmen	t unit				
					TP and pumps	i iii dicadinicii	it unit				
C	Daily Overvie	w	13:45 Stopped	-	11 and pamps						
				numps and gene	erator						
			16:00 Fused a		crator						
					that has been co	ntaminted					
				of NaOH and F		- Intaminited					
				ation of treatme							
			19:30 started I								
			21:30 stopped								
			Transfer some								
Morni	ng Cross-shift	t notes									
			Try to pump H	6 before the su	n sets						
			blast at 7:00								
Nigh	t Cross-shift r	notes	transfer naoh								
			Start (hour)	End (hour)	Proble	matic Descri	ption		Cause (s)		Fixed / Solved
Operation	tops / unplar	nned events									
5 p c. acioii 3	po , anipidi										



	Project:			TE-1640	- Méliadine			Date		September 20, 20						
Dec	ushift Outsucts	/-\			"			nditions (dayshift):		5'C, Rain + Strong \						
	yshift Operato				Manac'h		weather con	nditions (nightshift):		2'C Rain + Strong v	vinds					
Nigr	htshift Operato	or(s)		Simon	Moreau		J									
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Produc	ts Consumption (L)					
11.5.			pH	<b>Turbidity</b> NTU	T.S.S. (probe)	рН	Turbidity NTU	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3 Consumption	686					
Units	m³	m³		NIU	mg/L		NIU	mg/L								
Total	4456	4602								NaOH Consumption	322,0					
Average	185	199	7,59	7,68	57,36	7,79	1,16	2,58	4,75	Consumption						
Minimum	154	151	7,01	2,77	9,00	7,64	0,51	1,00	2,20	Floc Consumption						
Maximum	197	254	7,77	14,20	129,00	7,96	4,16	5,00	6,40							
		ent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc							
	ph / volu	me target			30		13		48,00%							
					Fe2(SO4)3			21	Qty (L)	:	21000					
	Products inve	entory on site			NaOH			18	Qty (L)	:	18000					
					FLOC			39	Qte (kg)		975					
					Fe2(SO4)3			у	Qte (L)		1000					
Trai	nsfer of produ	cts in WWTP ()	//N)		NaOH			n	Qte (L)		0					
				FLOC n Qte (kg) 0 :00 Fuelling of the pump at h-17												
			4:00 Fuelling o	:00 Fuelling of the pump at h-17												
				00 Daily inspection of WWTP and pumps 15 Started H6 pump												
					ric sulfate tote b	ottoms										
			9:00 filled fuel	tanks												
			9:30 Brought t	urbidity net to	seacans											
			9:50 changed	fresh water pui	np, shortened ca	ible										
D	aily Overvie	W	14:45 Stopped	effluent pump	to move the me	liadine pipelir	ne									
			15:00 Fueled p	oumps and gen	erators											
			15:30 Stopped	H6 pump												
			16:20 Started	effluent pump												
			18:00 transfer	6:20 Started effluent pump 8:00 transfer of H2SO4												
			20:45 Installat	ion of a new ta	rp on fusion mad	hine										
			21:00-00:45 ad	ctivation of Geo	otube, Geotube d	loes'nt leak pr	operly, doesn't	go lower than 5'								
			Be carefull on	the way to stor	e the coverall, th	ere were che	micals contamiı	nation in one of the ja	ckets							
Mornir	ng Cross-shift	t notes														
					when spill in cau					<u> </u>	· · ·					
			Place a new ta	rp over fusion	machine, I think	theres one in	the equipment	sea can								
Night	t Cross-shift r	notes														
			Start (hour)	End (hour)	Proble	ematic Descri	ption		Cause (s)		Fixed / Solved					
Operation	tons / unnlas	aned events														
Operation S	tops / unplar	meu events														
					1											
								1			I					



								Date		September 21, 20	016				
	Project:			TE-1640	- Méliadine		Weather co	nditions (dayshift):	5	C, sunny + Strong					
Day	shift Operator	(s)		Jordan Manac	'h / Michel Desy			nditions (nightshift):		2'C Little wind					
Nigh	ntshift Operato	r(s)		Simon	Moreau										
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Produc	ts Consumption (L)				
Units	m³	m³	рН	<b>Turbidity</b> NTU	T.S.S. (probe) mg/L	рН	Turbidity NTU	T.S.S. (probe) mg/L	T.S.S. (Oven)	Fe2(SO4)3 Consumption	589				
Total	3938	3357									276.0				
Average	165	157	7,64	6,27	42,71	7,63	2,03	4,32	11,27	NaOH	276,0				
Minimum	33	5	7,41	3,57	12,00	7,33	0,42	2,00	9,60						
Maximum	205	213	7,85	11,01	96,00	7,93	7,21	12,00	13,00						
	Active treatme			#1	Fe2(SO4)3	#2	NaOH	#3	Floc						
	ph / volun	ne target			25 l/h		10 l/h		44,00%						
					Fe2(SO4)3			21	Qty (L)	21000					
	Products inve	ntory on site			NaOH			18	Qty (L)	18000					
					FLOC			39	Qte (kg)		975				
					Fe2(SO4)3			N	Qte (L)		0				
Trai	nsfer of produc	ts in WWTP (Y	/N)		NaOH			N	Qte (L)		0				
				FLOC N Qte (kg) 0 10:45 Stopped of H17 to get the geotube lower											
					the geotube low	er									
			1:50 restart of												
			4:30 Fuelling o												
			6:40 started H												
			8:30 change flo												
				e pump to 100											
				117, trottle to 1											
D	aily Overview	<i>'</i>	'12:40 change	flow to meliad	ine										
			13:00 fuelled e												
			17:00 stopped												
			19:00 transfer	the products											
			20:00 change	of the NaOH tra	ansfer pump's dr	ive shaft									
							the vegetation	that we are pumping							
			Inspection of f	ire instinguishe	ers is due for this	week									
Mornir	ng Cross-shift	notes													
141011111	15 C1033 31111C	liotes													
			weight the ove	en filter and ex	plain to mich										
Night	Cross-shift n	otes													
			Start (hour)	End (hour)	Probl	ematic Descri	ption		Cause (s)		Fixed / Solve				
			00:45	01:50	Ge	eotube too hi	gh	not le	aking properly		yes				
Operation st	tops / unplan	ned events													
			1	1	I			I			1				



								Date		September 22, 20	116
	Project:			TE-1640 ·	- Méliadine		Weather cor	nditions (dayshift):		sunny, 8 degree	
Da	yshift Operato	r(s)		michel desv	donny saumik			ditions (nightshift):		moony, 1'c	
	htshift Operate				/joseph hamilton		Weather con	iditions (inglitesime).		moony, 1 c	
itigi	пезии орстан	51(3)		simon moready	уозери наппион		1				
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Product	s Consumption (L)
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	573
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption	
Total	3983	3957								NaOH	268,0
Average	166	164	7,55	3,77	19,88	7,80	0,99	2,16	6,50	Consumption	
Minimum	139	145	7,23	2,79	7,00	723,00	0,45	1,00	4,00	Floc Consumption	
Maximum	193	183	7,89	5,43	72,00	8,01	2,22	5,00	10,60	•	
		nent sequence me target		#1	Fe2(SO4)3	#2	<b>NaOH</b> 11 l/h	#3	Floc 15,00%		
	pii, voiu	me target			25 1/11		11 //!!		13,0070		
					Fe2(SO4)3			20	Qty (L)	2	0000
	Products inve	entory on site			NaOH			17	Qty (L)	1	7000
					FLOC			38	Qte (kg)		950
					Fe2(SO4)3			У	Qte (L)		1000
Tra	nsfer of produ	cts in WWTP <mark>(</mark> Y	/N)		NaOH			у	Qte (L)		1000
					FLOC			У	Qte (kg)		25
			3:00 fuelling of	f H17 pump							
			3:30 Inspection								
			4:00 pressuriza								
					tote and emptie	d tote botton	1				
				o H6 worked 5h							
					it for an hour be						
			13:50: water h	eight at 14" ov	er the pipe, mea	sure make rise	tss a lot in the	raw water			
D	aily Overvie	w	20:00 rise of th	ne flow of the r	aw water to 180	m3/h					
			20-22: optimis	ation							
			Transfer NaOH								
				olymer to the							
Mornii	ng Cross-shif	t notes			nny so he could		rk around chem	nicals			
			Inspection of f	ire extinguishe	rs is due for this	week					
			complete work								
			have you tried	to redo a curb	of ntu vs tss and	l also check ts	s oven vs tss pro	obe			
Night	t Cross-shift ı	notes									
			Start (hour)	End (hour)	Proble	ematic Descrip	otion		Cause (s)		Fixed / Solved
Operation s	tops / unplai	nned events									



								Date		September 23, 20	016
	Project:			TE-1640	- Méliadine		Weather cor	nditions (dayshift):		sunny, 10 degre	
Da	yshift Operato	r(c)		michel desv	donny saumik			ditions (nightshift):		Moony 3'C	e
	htshift Operato						Weather con	aitions (mgntsimt).		WOOTIY 3 C	
INIE	ntsniit Operato	)1(5)		simon moreau,	/joseph hamilton		1				
	Volume treated	Volume discharged		Raw water				Effluent		Total Product	ts Consumption (L)
	(WWTP)	(EFFLUENT)	рН	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	
Units	m³	m³		NTU	mg/L	pii	NTU	mg/L	1.3.3. (04011)	Consumption	595
Total	4375	4602								NaOH	
	183	191	7,66	3,18	11,76	7,89	1,62	3,24	2,10	Consumption	294,0
Average	171	165	7,54	1,30	4,00	7,59	0,70	1,00	1,60		
Minimum	195	217	8,09	4,32	17,00	8,39	4,32	12,00	2,60		
Maximum	Active treatm		0,03	#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	ph / volu	me target			25 l/h		11 l/h		13,00%		
					Fe2(SO4)3			19	Qty (L)	1	.9000
	Products inve	entory on site			NaOH			17	Qty (L)	1	7000
					FLOC			37	Qte (kg)	925	
					Fe2(SO4)3			У	Qte (L)		1000
Tra	nsfer of produ	cts in WWTP (Y	/N)		NaOH			n	Qte (L)		
					FLOC			у	Qte (kg)		25
			3:00 fuel of H1	7							
			6:30 H6 startin								
			6:40 lake surve								
			12:00 H6 stopp	oed							
			18:30 tranfer of	of H2SO4							
			19:30 inspection	ons							
			22:00 transfer	of polymer							
0	Daily Overvie	N									
			Inspection of f	ire extinguishe	rs is due for this v	week					
Morni	ng Cross-shift	notes									
	3	-									
Nigh	t Cross-shift r	notes									
141811	. 5. 555 511111										
			Start (hour)	End (hour)	Problematic			Cause (s)			Fixed / Solved
			Start (mour)	Liid (iiddi)	Description			Cause (s)			rixed / Solved
			ļ								
O											
Operation s	tops / unplar	nned events									



								Date		September 24, 2	016				
	Project:			TE-1640 -	- Méliadine		Weather co	nditions (dayshift):		10'C					
Da	yshift Operato	r(s)		michel desy/	donny saumik		Weather con	nditions (nightshift):		5'c					
Nig	htshift Operato	or(s)		simon moreau,	/joseph hamilton										
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Produc	ts Consumption (L)				
Units	m³	m³	рН	<b>Turbidity</b> NTU	T.S.S. (probe) mg/L	рН	<b>Turbidity</b> NTU	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3 Consumption	229				
Total	4351	4082			-					NaOH					
Average	181	172	7,68	3,02	7,21	8,06	2,25	4,63	6,52	Consumption	130,7				
Minimum	159	26	7,51	1,86	4,00	7,57	1,10	2,00	5,60						
Maximum	199	277	8,28	3,83	14,00	8,74	369,00	13,00	9,20						
	Active treatm			#1	Fe2(SO4)3	#2	NaOH	#3	Floc						
	ph / volu	me target													
					Fe2(SO4)3			19	Qty (L)	:	19000				
	Products inve	entory on site			NaOH			16	Qty (L)	:	16000				
					FLOC			37	Qte (kg)		925				
					Fe2(SO4)3			n	Qte (L)						
Tra	nsfer of produ	cts in WWTP ()	//N)		NaOH			у	Qte (L)		1000				
					FLOC				Qte (kg)		0				
			3:00 fuel of h1	.7 pump											
			7h00 start h6 10:00:00 stopp	0:00:00 stopped treatment after to 5h of low tss raw water 1:00 emoty the sump											
С	Daily Overvie	N													
_	,		13:30 stopped												
			23:30 lower ra constant	w water flow, I	Flow non-consta	nt goes from 1	160 to 220, prob	pably beccause the pu	ımp is pumping	air, now 127 r	n3/h more				
			Don't tight to I	much the plasti	ic nieces of ninin	g. we risk to h	reak them and	we should be able to	untight them b	v hand					
			Don't tignt to	mach the plast	о рассез стрария	B) WE HOW TO 2	rean errerir arra		antigne them s	,aa					
Morni	ng Cross-shift	notes													
	ŭ														
			why get sump												
			oil change? I'll												
Nigh	t Cross-shift r	notes	startedweekly												
			chek remob pl	an											
			Start (hour)	End (hour)	Proble	ematic Descri	ption		Cause (s)		Fixed / Solved				
			05:00	06:00		tss too high			vate the bag		yes				
			03.00	00.00		100 too mgn		acti	Tate the bug		yes				
Operation s	stops / unplar	nned events													
								•							



	Project:  Dayshift Operator(s)  Nightshift Operator(s)			TE-1640 -	- Méliadine		Marthana	Date		September 25, 2016						
Day	vshift Operato	r(c)		Mich	al Dám			nditions (dayshift): nditions (nightshift):		windy Wind rain						
					el Désy Moreau		vveather con	ididons (mgntsnift):		Wind, rain						
Nigi	ntsnift Operato	or(s)		Simon	Moreau											
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Produc	ts Consumption (L)					
Halta			рН	Turbidity NTU	T.S.S. (probe)	рН	Turbidity NTU	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3 Consumption	52					
Units	m³ 4061	m³ 3890		NIO	mg/L		NIO	mg/L								
Total	169,00	183,00	7,80	3,47	5,93	8,03	3,26	7,20	4,40	NaOH Consumption	37,0					
Average	121,00	86,00	7,80	2,18	4,00	7,70	2,12	4,00	2,40							
Minimum	202,00	272,00	8,26	5,75	10,00	8,62	4,85	11,00	5,60	Floc Consumption						
Maximum	202,00	272,00	6,20	3,73	10,00	0,02	4,63	11,00	3,00							
	Active treatm	ent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc							
	ph / volu	me target			15 l/h		11I/h		11,00%							
					Fe2(SO4)3			19	Qty (L)	1	9000					
	Products inve	entory on site			NaOH			16	Qty (L)	1	.6000					
					FLOC			37	Qte (kg)		925					
			(1)		Fe2(SO4)3				Qte (L)							
Tra	nster of produ	cts in WWTP ()	/N)		NaOH				Qte (L)							
			4.00 Ct	FLOC  Ote (kg)  Other (kg)  Other (kg)  Other (kg)												
				0 Stopped H-17, Geotube let pass too much TSS (13 mg/L), it flushes itself because chemistery inside get rinced off of it 5 restart of H17 pump, bypass geotube												
				5 restart of H17 pump, bypass geotube O TSS getting lower in the pad												
				Fuel of H17 pump												
			7:00 started h													
			12:00 stopped													
			13:00 washed													
D	aily Overvie	W			use of wind, tur			turn water h17								
					roperly, water c											
			20:45 stopping	g of effluent, er	nptying the Sum	p, starting of t	reatment, TSS l	nigh								
			21:00-0:00 Em	ptying the sum	p to H17, revova	I of accumulat	ion of sedimen	t								
Mornii	ng Cross-shift	t notes														
			weekly sampli	ng!												
Night	t Cross-shift ı	notes														
			Start (hour)	End (hour)		ematic Descrip	otion		Cause (s)		Fixed / Solved					
			01:00	01:15		TSS too high		Geotube let pass			yes					
			15:25	15:50		eplug the bag			nic debris in the		yes					
			20:45	02:00	Recirculation	n, pumping out	sediments	Too much se	ediments in the	sump	yes					
Operation s	tops / unplai	nned events														
	·	·	· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·	· ·	·	·	·	· · · · · · · · · · · · · · · · · · ·	·						



	D la t.			TT 4640	AA/II - II			Date		September 26, 20	016		
	Project:			1E-1640 ·	- Méliadine			nditions (dayshift):		rainy, 7 degree	1		
	yshift Operato			Mich	el Désy		Weather con	ditions (nightshift):		2c			
Nigl	htshift Operato	or(s)		Simon	Moreau								
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Product	ts Consumption (L)		
	, ,	, ,	рН	Turbidity	T.S.S. (probe)	рН	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	428		
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption			
Total	4142	3752					4.4-			NaOH Consumption	334,0		
Average	172	163	7,67	2,62	•	8,60	1,25	-	5,95	Consumption			
Minimum	141 191	16 217	7,20 8,18	1,37 3,77	-	8,34 8,86	0,40 2,31	-	0,80 8,60				
Maximum	Active treatm	ent sequence	G,IC	#1	Fe2(SO4)3	#2	NaOH	#3	Floc				
	ph / volu	me target			29 l/h		24 l/h		59,00%				
					Fe2(SO4)3			19	Qty (L)	1	9000		
	Products inve	entory on site			NaOH			16	Qty (L)	1	.6000		
					FLOC			37	Qte (kg)		925		
					Fe2(SO4)3			n	Qte (L)				
Tra	nsfer of produ	cts in WWTP (Y	/N)		NaOH			n	Qte (L)				
			2:00 opening	of effluent to m	FLOC			n	Qte (kg)				
			3:00 fuel of H1	7 numn	ellaulile lake								
			5:00 weekly sa	mpling									
			9:30 started h										
				e line inspection	on								
			17:00 stopped	h6									
D	aily Overvie	N											
Mornii	ng Cross-shift	notes											
	0.000 011111												
			more oven tes	t									
			-										
Night	t Cross-shift r	notes											
			Start (hour)	End (hour)	Probl	ematic Descrip	tion		Cause (s)		Fixed / Solved		
Operation s	tops / unplar	nned events											



								Date		September 27, 20	016
	Project:			TE-1640	- Méliadine		Weather co	nditions (dayshift):		sunny, cold	
Da	yshift Operato	r(s)		Mich	el Désy			nditions (nightshift):		2'c	
Nigl	htshift Operato	or(s)		Simon	Moreau						
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Produc	ts Consumption (L)
			pH	Turbidity	T.S.S. (probe)	рН	Turbidity	T.S.S. (probe)	T.S.S. (Oven)	Fe2(SO4)3	475
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption	
Total	4508	4624								NaOH	363,0
Average	188	193	7,71	1,84	-	8,53	1,47	-		Consumption	ŕ
Minimum	170	151	7,49	1,18	-	8,38	0,51	-			
Maximum	202	259	7,84	2,51	-	8,67	7,14	-			
		ent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	ph / volu	me target			19 l/h		16 l/h		11,00%		
					Fe2(SO4)3			18	Qty (L)	1	.8000
	Products inve	entory on site			NaOH			15	Qty (L)	15000	
					FLOC			37	Qte (kg) 925		
-	meton of wared	oto in MARKED A	//NI)		Fe2(SO4)3 NaOH			yes	Qte (L)		1000
Ira	nsfer of produc	us in WWIP (Y	/N)		FLOC			yes no	Qte (L)		1000
			2:00 final of h1	7 numn	FLUC		_	по	Qte (kg)		
			3:00 fuel of h1 7:00 started h								
				austic and ferr	ic						
			10:00 clean th								
			11:00 fixed fer								
			14:00 stopped								
			14.00 stopped	110							
n	aily Overvie	.,									
	ally Overvier	N									
			try to find a 2"	wide by 5' alu	minun bar to hit	the bag					
Morni	ng Cross-shift	notes	ay to mid d 2	Wide by 5 did	a.r bar to mit	the bug					
	0.033 3.1110										
			Mornig meetir	ng messages: M	lake sure to alwa	vs wear ppe	no more chance	e / always close the se	acan back/ do	n't waste food	(12\$ a
						.,u. ppc, i		- , , 0 01030 1110 30	Duoly do		\ <del>-</del>
Night	t Cross-shift r	notes	if any chemica	l spill, note it							
		.5155			mps oil change						
				le and remob f							
			Start (hour)	End (hour)		ematic Descrip	otion		Cause (s)		Fixed / Solved
Operations	tops / unplar	ned events									
- p	po, ampiai										



	Dura la sala			TE 4640	a a / It - It			Date		September 28, 20	16				
	Project:			TE-1640	- Méliadine			nditions (dayshift):		sunny					
	ayshift Operator(			Alexandre Juli	en / Michel Desy		Weather con	ditions (nightshift):	Really	strong winds, 90 kn	n and more				
Nig	htshift Operator	(s)		Simon	Moreau										
	Volume treated Vo	olume discharged (EFFLUENT)		Raw water				Effluent		Total Product	s Consumption (L)				
Units	m³	m³	рН	Turbidity NTU	T.S.S. (probe) mg/L	рН	Turbidity NTU	T.S.S. (probe) mg/L	T.S.S. (Oven)	Fe2(SO4)3 Consumption	327				
Total	3828	3680								NaOH					
Average	161	154	7,68	2,85	-	8,49	1,26	-	7,63	Consumption	256,0				
Minimum	86	75	7,50	1,14	-	7,88	0,67	-	0,80						
Maximum	196	189	8,23	10,90	-	8,84	2,19	=	10,40						
	Active treatme	nt sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc						
	ph / volum	e target			22 l/h		13 l/h		8,00%						
					Fe2(SO4)3			18	Qty (L)	1	8000				
	Products inven	ntory on site			NaOH			15	Qty (L)	(L) 15000					
					FLOC			37	Qte (kg) 925		925				
					Fe2(SO4)3			n	Qte (L)						
Tra	ansfer of product	s in WWTP (Y	/N)		NaOH			n	Qte (L)						
			2.00 final of h1	FLOC n Qte (kg) 00 fuel of h17											
	Daily Overview		13:00 stopped 13:00: Laborat 14:15: Stopped 15:45: Raise th 15:50: Fueling 20:00:00: Stroi 22:00 Raw wat  Things for oil of Alex's note: ov	h6 not enough cory tests on raid d injections, the ne raw flowrate H17 pump ng winds begin ter darker,	w water w water treatme e raw water is be to 160 m³/h s, raw water get he Fe2SO4 division hours, start bac	ent etter than the ting darker, st	treated one	ic 17-12I/h polymer 1	3-9%						
Nigh	t Cross-shift no	otes	Lake Sullie Over Less Oil Taw Water												
			Start (hour)	End (hour)	Probl	ematic Descri	ption		Cause (s)		Fixed / Solved				
Operation s	stops / unplanr	ned events													
Operation s	stops / unplanr	ned events													
Operation s	stops / unplanr	ned events													
Operation s	stops / unplanr	ned events													
Operation s	stops / unplanr	ned events													



	Duoinet			TE 1640	- Méliadine			Date		September 29, 20	016				
	Project:			16-1040	- Meliaume			nditions (dayshift):	Ve	ry strongs winds an	d sunny				
	yshift Operator	• •		Alexan	dre Julien		Weather cor	nditions (nightshift):		smooth winds, 1	l'C				
Nigl	htshift Operato	r(s)		Simon	Moreau		_								
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water				Effluent		Total Produc	ts Consumption (L)				
Units	3	m³	pH	Turbidity NTU	T.S.S. (probe) mg/L	рН	Turbidity NTU	T.S.S. (probe) mg/L	T.S.S. (Oven)	Fe2(SO4)3 Consumption	586				
Total	m³ 3791	3182					"""			NaOH					
Average	158	142	7,57	8,62		8,31	1,16	-	5,47	Consumption	317,0				
Minimum	148	27	7,49	3,63	-	8,07	0,17	-	1,60						
Maximum	165	252	7,63	13,00	-	8,63	2,44	-	11,80						
	Active treatm	ent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc						
	ph / volur	ne target			20 l/h		11 l/h		4,00%						
					Fe2(SO4)3			18	Qty (L)	1	18000				
	Products inve	ntory on site			NaOH			15	Qty (L)	1	15000				
					FLOC			37	Qte (kg)		925				
					Fe2(SO4)3			n	Qte (L)						
Tra	nsfer of produc	ts in WWTP (Y	/N)		NaOH			n	Qte (L)						
				FLOC n Qte (kg)  1:40 Wind becomes really strong, waves in decantation pad, effluent becomes red											
						lecantation pa	ad, effluent bec	omes red							
				effluent a bit cl	eaner										
			5:00 restart of			Aba alaa faaa		l	Ai A	fab					
					er to know what	tne plan for r	iext days, don t	know, no communica	tions to outsid	e of the camp					
	11:00 St			:00 Started H6 pumping :15: Raise polymer concentration from 0,05 to 0,1											
									d AF4	·					
_								what to do with H13	and A54 pumpi	ng)					
D	aily Overviev	<b>'</b>						ee get down easier							
					be better, the										
					ter (big blue bef	ore the fresh	water tank)								
			23:00 inspection	on											
			Raw water wa	s becoming da	ker and darker,	no oven test									
					nane to to fix a s		ne bag								
Mornii	ng Cross-shift	notes	,												
Night	t Cross-shift n	otes													
			Start (hour)	End (hour)	Probl	ematic Descri	ption		Cause (s)		Fixed / Solved				
			01:45	05:00		TSS to high		strong win	d agitates the s	ump	yes				
			02.70	33.00				St. Olig Will			,,,,,				
Operation s	tops / unplan	ned events													



			TE-1640 - Méliadine				Week of:				
Project:				TE-1640	- Méliadine		August 21, 2016 to August 27, 2016				
Da	yshift Operato	r(s)	Simon Moreau								
Nig	htshift Operate	or(s)		Jordan	Manac'h						
	Volume treated	Volume discharged		Raw water			Effluent		Fe2(SO4)3	NaOH	
	(WWTP)	(EFFLUENT)	-11	Turki diku				1	Consumption	Consumption	Floc Consumption
Units			pH	Turbidity NTU	T.S.S. (probe) mg/L	pH	Turbidity NTU	T.S.S. (probe) mg/L	kg	kg	
Total	m³ 28875	m³ 29302							0,0	0,0	0,0
Average	189	195	7,67	0,50	1,67	7,72	0,44	1,36	-7-		-,-
Minimum	143	84	7,40	0,29	1,00	7,36	0,25	1,00			
Maximum	207	258	7,89	0,84	2,86	6,91	1,71	2,14			
	A athra tuantu				F-0(004)0		N-011		Floc		
	Active treatm	nent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	PIOC		
	Ph / volu	me target									
	,										
					Fe2(SO4)3			24	Qty (L)		2400
	Prodcuct inve	entory on site			NaOH			20	Qty (L)		2000
					FLOC			40	Qte (kg)		1000
			I				Sunday				
			Straightening	of Effluent disc	harge piping		Juliuay				
					of H17 towards N	Meliadine					
					d off depending		np				
			Monday								
			Monthy Sampling done								
			Tuesday								
			Installation of air vent on discharge pipe to get rid of the syphon effect that was causing the start and stop of the effluent pump								
			Effluent pump now working on a continuous basis; only planned stops are for inspections and maintaince								
							Wednesda	•			
w	eekly Overvi	ew	Mainatince on a couple of pipes showing a bit of wear and tear from being placed on rocks; pipes elevated off rocks to avoid future problems								
			Thursday								
			Changed the O ring on the outlet effluent pump, O ring was damaged during installation								
			Friday Pump at H17 stopped to change a cracked piece leaking on Baffle in WWTP								
			Saturday								
			Visit from hea	lth and safety,	recommnendati	ons given to n					
				,,							
			Start (hour)	End (hour)		ematic Descri			Cause (s)		Fixed / Solved
			03:30	04:10	<u> </u>	ce on baffle cr			cracked piece		fixed
			15:30	15:35	Inspec	tion of oil on p	oumps		inspection		-
Operation	tops / unpla	nned events	<b> </b>								



			1						Week of:			
	Project:			TE-1640	- Méliadine		August 28, 2016 to September 3, 2016					
	ayshift Operato	• • • • • • • • • • • • • • • • • • • •			Moreau							
Nig	ghtshift Operate	or(s)		Jordan Manac'i	h, Alexandre Julien		I					
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water			Effluent			Total Products Consumption (L)		
			pH	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S (oven)	Fe2(SO4)3 Consumption		
Units	m³ 32430	m³ 32903		NTU	mg/L		NTU	mg/L				
Total Average	197	198	7,69	0,36	0,36 1,45 7,62		0,25	1,19	0,80	NaOH Consumption		
Minimum	15	8	7,37	0,06	1,00	7,11	0,03	1,00	0,40	Floc Consumption		
Maximum	247	254	7,90	2,09	3,00	7,84	1,62	3,00	1,20	rioc consumption		
	Active treatm	nent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc			
	pH / volu	me target										
					Fe2(SO4)3			24	Qty (L)		2400	
	Product inve	entory on site			NaOH			20	Qty (L)		2000	
					FLOC			40	Qte (kg)		1000	
			1				Sunday					
			Injection point	to the baffle	(90' adaptor) brol	ke, stopped al		uration of the re	pairs			
				Monday								
			Visit from Day	isit from Dave Lodder of the Health and Safety department								
				Veekly Sampling								
				Tuesday								
				/isit from Sylvain Chartier and Martin								
			Monthly inspe	Monthly inspection of the fire extinguishers								
			Wednesday									
W	eekly Overvi	ew	Inspection of the depth of the suction for the H17 pump; suction to be straightened out when there is less water in H17									
	•											
			Thursday									
			Thursday Oil changes on the effluent and H17 pumps									
			Solidified retention pads for both generators and the tower light									
			JHA prepared and approved to move the suction of the H17 pump on Friday									
			Friday  Maying suction line is done now 45 are af unter over it									
				Moving suction line is done, now 45 cm of water over it Dil changes and maintenance on the electric generator								
			Installation of	Saturday stallation of a membrane under the H6 discharge pipe to limit the erosion								
						iai go pipo to i		•				
			Start (hour)	End (hour)	Proble	ematic Descrip	rtion		Cause (s)		Fixed / Solve	
			11:40	13:05		er spill in WW		Injectio	n point adaptor	broke	Fixed	
			14:20	15:35	oil change on H1 pumping				Oh maintenand		yes	
Operation :	stops / unpla	nned events	15:40	16:15		n effluent pun pumping			Oh maintenand		yes	
			06:45	08:00		ng of H17 suc	ion		ough water ov		yes	
			14:02	15:50		no electricity		Oil ch	ange on gener	ator	yes	
								l				



			r						Week of			
	Project:			TE-1640	- Méliadine		Week of:					
Da	yshift Operato	or(s)		Simon Moreau	, Jordan Manac'h		September 4 to September 10					
	htshift Operat				dre Julien							
	•	.,										
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water		Effluent			Total Products Consumption (L)			
			pH	Turbidity	T.S.S. (probe)	рН	Turbidity	T.S.S. (probe)	T.S.S (oven)	Fe2(SO4)3		
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption		
Total	33118	33747	7.62			7.54	0.50	1.50	4.47	NaOH Consumption		
Average	197 157	201 182	7,63 7,47	0,67 0,27	1,68 1,00	7,54 7,46	0,58 0,23	1,56 1,00	1,17 0,94	Consumption		
Minimum Maximum	207	228	7,47	1,29	2,86	7,46	0,23	2,86	1,93	Floc Consumption		
IVIGAIIIIUIII	207		,,,,	1,23	2,00	7,03	0,55	2,00	1,55			
	Active treatn	nent sequence		#1	Fe2(SO4)3	#2	NaOH	#3	Floc			
	ph / volu	me target										
					Fe2(SO4)3				Qty (L)			
	Products inv	entory on site			NaOH				Qty (L)			
					FLOC				Qte (kg)			
			Sunday									
								H6 suction while	pumping from	Н6		
			Prepared all m	aterials and the	e JHA for the inte	rvention on H	L7 suction					
			Manday									
			Monday  Moved all equipment needed for the H17 suction intervention									
			Weekly sampling and extra 500 mL (x2) samples to env. Tech for shipping to El Haji Kane from ASDR									
			Treesily sampling and extra 500 mil (se) samples to enti- real for simpling to ential ratio from Abbit									
			Tuesday									
			Health and Safety inspection by Floyd									
			Wednesday									
W	eekly Overvi	ew	Installation of the turbidity net on the H17 suction Arrival of Dan Misiano									
			CHITMEN OF DAIL MINISTERIO									
			Thursday									
			Verification of turbidity net installation									
			Friday Departure of Simon Moreau and Dan Misiano									
			Arrival of Jordan Manac'h									
			Saturday Started pumpi	ng from H6 tov	vards H17							
			Start (hour)	End (hour)		ematic Descrip			Cause (s)		Fixed / Solved	
			08:40	09:40		page of H17 pu			tall turbidity ne		yes	
			09:15	09:45	Si	oppage of H17	'	Stabil	ize the turidity	net	yes	
Operation s	tops / unnla	nned events										
- po. acion 3	po, unpia											



Project:				<b>**</b> *****	المطالكة		Week of:					
· · · · · · · · · · · · · · · · · · ·				TE-1640 - Méliadine			September 11, 2016 to			Septem	ber 17, 2016	
	yshift Operator			Jordan Manac'h			·	September 11, 2010		•	•	
Nig	htshift Operato	r(s)		Alexandre Julier	/ Simon Moreau							
Volume treated (WWTP) (EFFLUENT)			Raw water			Ef	fluent		Total Products Consumption (L)			
	,,	,	рН	Turbidity	T.S.S. (probe)	pH	Turbidity	T.S.S. (probe)	T.S.S (oven)	Fe2(SO4)3	131	
Units	m³	m³		NTU	mg/L		NTU	mg/L		Consumption		
Total	29073	26008		4 ==						NaOH Consumption	90,0	
Average	181 139	166	7,31 6,53	1,77 1,11	7,40 5,43	7,53 7,59	#REFI #REFI	2,88 1,83	2,70			
Minimum Maximum	200	187	13,00	3,05	11,71	7,64	#REF!	4,83	3,40	Floc Consumption	25 kg	
Waxiiiuiii	Active treatme			5,12	Fe2(SO4)3	.,,-	NaOH	,,,,	Floc			
	ph / volun	ne target		#1		#2		#3		-		
	pii / voiuii	ne target			Fe2(SO4)3			24	Qty (L)		2400	
	Products inve	ntory on site			NaOH			20	Qty (L)		2000	
					FLOC			40	Qte (kg)		1000	
			Sunday									
			Pumped 2,5 h	ours from H6 to	H17 lake							
			Schedule med	hanical mainter	ance for pumps	on Monday						
			Mandau.									
				Monday Pumped 3 hours from H6 to H17 lake								
			•	ix inches of water left above the suction of the H17 pump								
				laintenance pushed back to tomorrow due to time restrictions								
			Tuesday	·								
			Maintenance on pumps are done									
			strong winds cause an higher turbidity									
			Pumped 4 hours from H6 to H17 lake									
			Wednesday	•								
W	eekly Overvie	w	Pumped 2,5 hours from H6 to H17 lake									
			.4:00 4" of water left above the suction of the h17 pump									
			Thursday	hursday								
			4:00 Measured depth of H17 and A54 to the deepest spots									
			18:00 Drop raw and effluent flow at 135 m³/h to prevent from taking air									
			22:00 T.S.S portable does'nt work good									
			riday									
			Extension of the suction in H17 Starting of the treatment									
			Saturday Switch to the spair electric generator									
			Switch to the	spair electric ge	nerator							
			Date	Start (hour)	End (hour)	Pro	blematic Descr	iption	Cau	se (s)	Fixed / Solve	
			16-sept	11:00	12:45	No	more water a s		level	to low	yes	
			16-sept	14:30	03:45		TSS too high			ss	yes	
			17-sept	04:15 13:20	11:50 17:30		no electricity TSS effluent at			ator in default	yes	
		ned events	18-sept	15:20	17:30		iss enluent at	11	'	JJ	yes	
Ineration o	Operation stops / unplanned events											
peration s												
peration s												
peration s												
peration s												



Project:				TE-1640	- Méliadine		Week of:				
De		(a)					September 18, 2016 to September 24, 2016				
	yshift Operator htshift Operato				ch, michel desy moreau						
Mig	ntsiint Operato	1(3)		Sillon	moreau						
	Volume treated (WWTP)	Volume discharged (EFFLUENT)		Raw water			Effluent			Total Products Consumption (L)	
			pH	Turbidity	T.S.S. (probe)	pН	Turbidity	T.S.S. (probe)	T.S.S (oven)	Fe2(SO4)3 Consumption	3419
Units	m <sup>9</sup>	m³		NTU	mg/L		NTU	mg/L			
Total	28877 172	28364 171	6,98	4,79	31,39	7,86	1,40	3,09	5,54	NaOH Consumption	1677,7
Average	133	94	6,48	2,54	8,86	109,75	0,59	1,43	4,09	•	
Minimum Maximum	194	225	7,40	8,41	74,57	8,20	55,76	7,71	7,94	Floc Consumption	125kg
Maximum	<u> </u>		,,,,,	5,12	,	5,25	35).5	.,	1,51		
	Active treatme			#1	Fe2(SO4)3	#2	NaOH	#3	Floc		
	ph / volun	ne target									
					Fe2(SO4)3			19	Qty (L)		1900
	Products inve	ntory on site			NaOH			16	Qty (L)		1600
					FLOC			35	Qte (kg)		875
			Sunday								
			begin of lots o	f rain							
			AL LC								
			4h h6								
			Monday Removed turbidity net from H17 suction, good tss results, much less sediment								
			more rain								
			6h45 h6								
			Tuesday								
			moved effluent pipeline								
			still raining, with wind								
			8h15 h6								
			Wednesday								
			michel desy became an operator								
W	eekly Overvie	w									
•	certy Overvie		10h20 h6								
			Thursday								
			rise of the lake in h17								
			5h h6								
			Friday								
			h17 pumping postone to Monday								
			5h h6 39:20 total								
			Saturday								
			stopped treatment, tss very low								
			broke the tss p	orobe							
			6h h6 45:20 to	tal							
				ections of prod							
			22:00 Geotube	e starting to rin	ce itself and let	Tss pass throu	gh it				
			Date	Start (hour)	End (hour)	Pro	oblematic Descr	iption	Cau	se (s)	Fixed / Solved
			18/09/2016	15:50	16:05		move the efflu		<del></del>	Nuna and Larry	NO
			20/09/2016	15:00	16:00	Tried to	move the efflu	ent pipeline		Nuna and Larry	yes
			21/09/2016	00:45	01:50	ı	not leaking prop	erly	not leaking properly		yes
Oneration o	tops / unplan	ned events	21/09/2016	09:00	13:00		Tss too high		lack of floc		yes
Speration 5	tops / unipidii	cu evenus	24/09/2016	05:00	06:00		Tss too high		activate the		yes
									+		
				l							

# APPENDIX E OPERATION PROCEDURES





Framework for Sustainable Development	<u>TE-1640 –WTP-Meliadine</u> <u>Project</u>
<u>Work Procedure</u>	Revision #0
Dewatering Methodology and Critical	Elaboration : Dan Misiano
path	Approval : /

### Objective

This procedure aims to clearly define the dewatering methodology (pumping / treatment) applicable to the Meliadine project in order to ensure effluent discharge compliancy in regards to MMER.

### Dewatering Methodology - Meliadine Project

### Water treatment plant:

The water treatment plant utilized at the Meliadine site is a modular design featuring two modules (sea containers of 40'). Both modules make up the treatment plant with an operational capacity of 75 to 350  $m^3$  / hour. The plant is equipped with 8 " interior piping (baffle) and various injection points for the treatment of T.S.S., metals, as well as pH adjustment. At any time, the treatment plant can operate in "T.S.S. treatment" mode or in "T.S.S. and Metals treatment" (iron, zinc, lead, copper, etc.).

### Dewatering Methodology - pumping and parameter monitoring:

With respect to the Meliadine project, the developed strategy is to perform sequential pumping of water bodies (H6 & H17) without applying treatment; insofar as the parameters of the raw water coming out of the ASDR WWTP (pH, turbidity, T.S.S. & metals) are in compliance with the MMER standards.

The sequential pumping sequence will be as follows:

- 1. Pumping of H17 to ASDR WWTP (no treatment) and effluent discharge in Meliadine Lake (all while monitoring T.S.S to ensure concentrations remain below 15 mg / L);
- 2. Pumping of H6 to H17;
- 3. Pumping of H17 (containing H6 water) to ASDR WWTP (implementing treatment) and effluent discharge in Meliadine Lake;

### Dewatering Methodology - proposed treatment process:

In case of non-compliance of raw water parameters, the proposed treatment process will be adapted according to the source of contamination (T.S.S. or metals);

### Validation of Compliance:

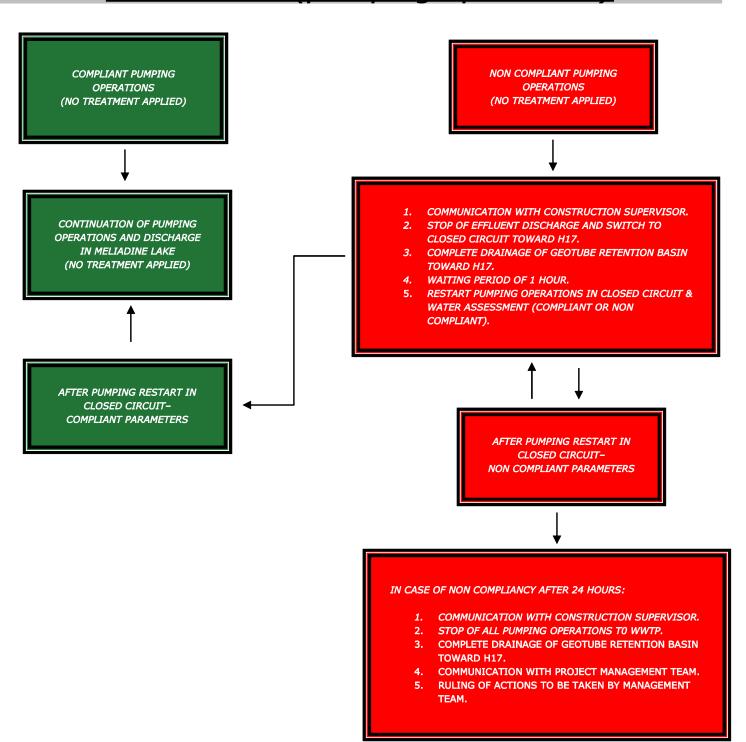
During operations, the compliance of water discharged to the Meliadine Lake (effluent) will be validated by:

- 1. Hourly monitoring of water parameters (pH, turbidity, T.S.S. & metals) by the ASDR operation team.
- 2. The analytical results received from external laboratory assays as part of the weekly and monthly monitoring of the MMER.



Framework for Sustainable Development  Work Procedure	TE-1640 -WTP-Meliadine Project  Revision #0
Dewatering Methodology and Critical path	Elaboration : Dan Misiano
·	Approval : /

# Critical Path (pumping operations)

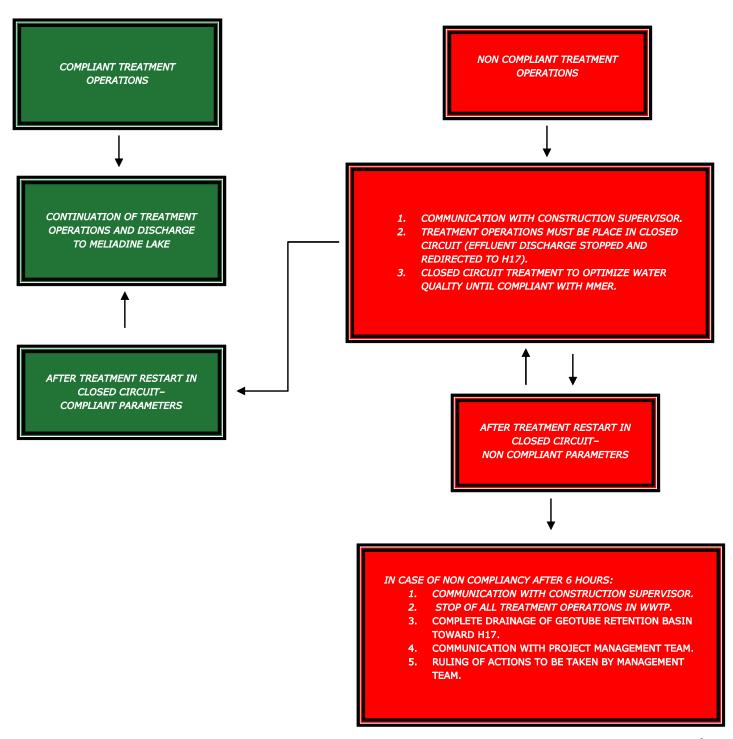




Framework for Sustainable Development  Work Procedure	TE-1640 -WTP-Meliadine Project Revision #0
Dewatering Methodology and Critical path	Elaboration : Dan Misiano

Approval : /

# Critical Path( treatment operations)





Framework for Sustainable Development  Work Procedure	<u>TE-1640 –WTP-Meliadine</u> <u>Proiect</u>		
Work Procedure	Revision #0		
Dewatering Methodology and Critical	Elaboration : Dan Misiano		
path	Approval : /		

### Transmission of information et commitment

Attestation of Training / Information and Engagement					
l, the unde	I, the undersigned, claim to have read and understood the present document and am committed				
	to respect the work pro	cedure at all times.			
Date	Supervisor name	Supervisor signature			
Date	Name	Worker signature			
Date	Name	Worker signature			
Date	Name	Worker signature			
Date	Name	Worker signature			
Date	Name	Worker signature			
Date	Name	Worker signature			
Date	Name	Worker signature			
Date	Name	Worker signature			
Date	Name	Worker signature			
Date	Name	Worker signature			



Framework for Sustainable Development	<u>TE-1640 -WTP-Meliadine</u> Project
<u>Work Procedure</u>	Revision #0
Sampling Schedule of Effluent	Elaboration : Dan Misiano
(MMER)	Approval : /

### Objective

This procedure aims to define the sampling schedule of the effluent prescribed by the MMER during the pumping / treatment operations while on Meliadine mine site and to validate the proper method of sampling and identifying the samples in question.

### General Considerations

• Always wear nitrile gloves while sampling as there are corrosive products in certain bottles and to avoid contamination of the sample in question.

### References

• Metal Mining Effluent Regulation (MMER) – June 2016.

### Procedure

### Necessary Resources

### Necessary Materials

- Sampling bottles (differing depending on analysis required)
- Nitrile gloves
- Black permanent marker

Protection Equipment	Security	Training
	N.D.	N.D.



Framework for Sustainable Development  Work Procedure	TE-1640 -WTP-Meliadine Project  Revision #0
Sampling Schedule of Effluent (MMER)	Elaboration : Dan Misiano

Approval : /

# Scope of the Procedure

### Sampling Scheduled (MMER) planned by ASDR:

In the aim to respect the schedule prescribed by the MMER, the sampling will be comprised of the following studies:

1. Study 1A-Sampling of Deleterious Substances (at a frequency of 1 sample a week )

The analysis includes of the following parameters:

- a. pH
- b. see Schedule 4:

### **SCHEDULE 4**

(Section 3, paragraph 4(1)(a), subsections 12(1) and (3), section 13, subsections 15(1), 19.1(1) and 20(1), paragraphs 21(2)(b) and (f), 24(1)(a) and 34(1)(b), subsection 34(3), paragraphs 34(4)(a) and (5)(a) and (b), 35(2)(b), 36(d) and 37(1)(a) and Schedules 5 and 7)

### Authorized Limits of Deleterious Substances

	Column 1	Column 2	Column 3 Column 4	
Item	Deleterious Substance	Maximum Authorized Monthly Mean Concentration	Maximum Authorized Concentration in a Composite Sample	Maximum Authorized Concentration in a Grab Sample
1	Arsenic	0.50 mg/L	0.75 mg/L	1.00 mg/L
2	Copper	0.30 mg/L	0.45 mg/L	0.60 mg/L
3	Cyanide	1.00 mg/L	1.50 mg/L	2.00 mg/L
4	Lead	0.20 mg/L	0.30 mg/L	0.40 mg/L
5	Nickel	0.50 mg/L	0.75 mg/L	1.00 mg/L
6	Zinc	0.50 mg/L	0.75 mg/L	1.00 mg/L
7	Total Suspended Solids	15.00 mg/L	22.50 mg/L	30.00 mg/L
8	Radium 226	0.37 Bq/L	0.74 Bq/L	1.11 Bq/L

NOTE: All concentrations are total values.

SOR/2006-239, s. 25.

\*With the exception of Cyanide (see paragraph (3) of section 2 of Metal Mining Effluent Regulation).

(Reference - Schedule 4: Metal Mining Effluent Regulation (MMER) - June 2016)



Framework for Sustainable Development  Work Procedure	<u>TE-1640 –WTP-Meliadine</u> <u>Project</u>	
work Procedure	Revision #0	
Sampling Schedule of Effluent	Elaboration : Dan Misiano	
(MMER)	Approval : /	

2. Study 1B-Sampling for acute toxicity tests (at a frequency of 1 sample a month)

The analysis includes the following parameters:

- a. determination of acute lethality tests on rainbow trout;
- b. determination of acute lethality tests on daphnia magna;

(Reference - Section 2, point 14: Metal Mining Effluent Regulation (MMER) - June 2016)

3. Study 2A-Sampling for characterisation of Effluent (at a frequency of 1 to 4 samples a year / period of effluent discharge)

The analysis is compromised of the following parameters:

- a. Hardness
- b. Alkalinity
- c. Conductivity
- d. Temperature
- e. The following deleterious Substances (in total values):
  - 1. Aluminium
  - 2. Cadmium
  - 3. Iron
  - 4. Mercury (\* does not need to be taken following 12 straight sample analysis with a concentration lower than  $0,10 \mu g/L$ )
  - 5. Molybdenum
  - 6. Selenium
  - 7. Ammonia
  - 8. Nitrate

(Reference - Schedule 5, part 1 paragraph 4 (1): Metal Mining Effluent Regulation (MMER) - June 2016)

<sup>\*</sup>This sampling is planned for two samplings sessions, which will coincide with the sampling dates of the acute toxicity tests.



Framework for Sustainable Development	<u>TE-1640 –WTP-Meliadine</u> Project	
<u>Work Procedure</u>		
	Revision #0	
Sampling Schedule of Effluent	Elaboration : Dan Misiano	
(MMER)	Approval : /	

4. Study 2B-Sampling for sublethal toxicity testing (at a frequency of 1 or 2 samples a year / period of discharge of the effluent )

The analysis includes the following parameters:

- a. Test for Measuring the Inhibition Growth Using Freshwater Alga Selenastrum capricornutum (Report EPS 1/RM/25),
- b. Test for Measuring the Inhibition of Growth Using the Freshwater Macrophyte, Lemna minor (Reference Method EPS 1/RM/37),,
- c. Test of Reproduction and Survival Using the Cladoceran Ceriodaphnia dubia (Report EPS 1/RM/21),
- d. Test of Larval Growth and Survival Using Fathead Minnows (Report EPS 1/RM/22),

(Reference - Schedule 5, part 1 paragraph 5 (1): Metal Mining Effluent Regulation (MMER) - June 2016)

# Sampling Calendar

Study:	Sampling	<u>Parameter :</u>	Number of	Sampling Calendar :					
	<u>Location:</u>		<u>Samples</u> <u>Planned :</u>	<u>August</u> <u>17-23</u>	<u>August</u> <u>24-30</u>	August 31- September 6	September 7-13	<u>September</u> <u>14-20</u>	<u>September</u> <u>21-27</u>
1A	Final Effluent (Meliadine)	Deleterious substances & site measures	6	х	х	х	х	х	х
1B	Final Effluent (Meliadine)	Acute Toxicity	2	Х				Х	
2A	Final Effluent (Meliadine)	Effluent Characterisation & deleterious substances	2	х				х	
2В	Final Effluent (Meliadine)	Sublethal Toxicity	1	Х				Х	

<sup>\*</sup> This sampling is planned for two samplings sessions, which will coincide with the sampling dates for the sampling of acute toxicity and characterisation of the effluent.



Framework for Sustainable Development	TE-1640 -WTP-Meliadine	
Work Procedure	<u>Project</u>	
	Revision #0	
Sampling Schedule of Effluent	Elaboration : Dan Misiano	
(MMER)	Approval : /	

# Sampling

#	Step	Description	Risk Management or advice
1	Preparation of sampling bottles	Prepare the bottles needed based on the sampling and analysis to be done beforehand.	
2	Preparing SST	It is important to always wear nitrile gloves before any handling of the sampling bottles to avoid any potential chemical burns (preservatives that are found inside certain bottles) and to avoid contaminating the sample.	
3	Sampling	<ul> <li>The sampling of the effluent is <u>ALWAYS</u> done at the site validated by the C.A. (effluent) of the site.</li> <li>Fill the sampling bottles with the aid of a second uncontaminated bottle that has been set aside for this purpose(2<sup>nd</sup> T.S.S. / pH bottle is acceptable)</li> </ul>	Never sample effluent directly from Geotube® or take water directly on the pad
4	Identifying Samples	<ul> <li>Identify the sample with a black permanent marker to avoid fading or loss of writing.</li> <li>* Data to indicate on bottles:</li> <li>1. Parameters to be analyzed:</li> <li>2. Date &amp; time of sampling;</li> <li>3. Name of sample;</li> <li>4. Name of person who took the sample;</li> <li>5. Client;</li> <li>6. Project number;</li> </ul>	
5.	Registering sampling data in the ASDR report	The data must be registered in the Excel file prepared for this activity.	
6.	Storing Samples	Once the sample has been collected and identified, it must be stored at a predetermined location by the client.	
7.	Notifying Environmental services	Once the sample stored at the predetermined location the foreman must be contacted (ideally both written and verbal) as to transfer the responsibility and the charge of the items.	



# Framework for Sustainable Development Work Procedure TE-1640 -WTP-Meliadine Project

Revision #0

Sampling Schedule of Effluent (MMER)

Approval : /

### Transmission of information and engagement

Attestation of Training / Information and Engagement						
I, the und	I, the undersigned, claim to have read and understood the present document and am committed					
	to respect the work procedure at all times.					
Date	Supervisor name	Supervisor signature				
Date	Name	Worker signature				
Date	Name	Worker signature				
Date	Name	Worker signature				
Date	Name	Worker signature				
Date	Name	Worker signature				
Date	Name	Worker signature				
Date	Name	Worker signature				
Date	Name	Worker signature				
Date	Name	Worker signature				
Date	Name	Worker signature				

# APPENDIX F GENERAL CONDITIONS



### **GENERAL CONDITIONS**

### **GEOTECHNICAL REPORT**

This report incorporates and is subject to these "General Conditions".

#### 1.1 USE OF REPORT AND OWNERSHIP

This geotechnical report pertains to a specific site, a specific development and a specific scope of work. It is not applicable to any other sites nor should it be relied upon for types of development other than that to which it refers. Any variation from the site or development would necessitate a supplementary geotechnical assessment.

This report and the recommendations contained in it are intended for the sole use of TETRA TECH's Client. TETRA TECH does not accept any responsibility for the accuracy of any of the data, the analyses or the recommendations contained or referenced in the report when the report is used or relied upon by any party other than TETRA TECH's Client unless otherwise authorized in writing by TETRA TECH. Any unauthorized use of the report is at the sole risk of the user.

This report is subject to copyright and shall not be reproduced either wholly or in part without the prior, written permission of TETRA TECH. Additional copies of the report, if required, may be obtained upon request.

### 1.2 ALTERNATE REPORT FORMAT

Where TETRA TECH submits both electronic file and hard copy versions of reports, drawings and other project-related documents and deliverables (collectively termed TETRA TECH's instruments of professional service); only the signed and/or sealed versions shall be considered final and legally binding. The original signed and/or sealed version archived by TETRA TECH shall be deemed to be the original for the Project.

Both electronic file and hard copy versions of TETRA TECH's instruments of professional service shall not, under any circumstances, no matter who owns or uses them, be altered by any party except TETRA TECH. TETRA TECH's instruments of professional service will be used only and exactly as submitted by TETRA TECH.

Electronic files submitted by TETRA TECH have been prepared and submitted using specific software and hardware systems. TETRA TECH makes no representation about the compatibility of these files with the Client's current or future software and hardware systems.

#### 1.3 ENVIRONMENTAL AND REGULATORY ISSUES

Unless stipulated in the report, TETRA TECH has not been retained to investigate, address or consider and has not investigated, addressed or considered any environmental or regulatory issues associated with development on the subject site.

### 1.4 NATURE AND EXACTNESS OF SOIL AND ROCK DESCRIPTIONS

Classification and identification of soils and rocks are based upon commonly accepted systems and methods employed in professional geotechnical practice. This report contains descriptions of the systems and methods used. Where deviations from the system or method prevail, they are specifically mentioned.

Classification and identification of geological units are judgmental in nature as to both type and condition. TETRA TECH does not warrant conditions represented herein as exact, but infers accuracy only to the extent that is common in practice.

Where subsurface conditions encountered during development are different from those described in this report, qualified geotechnical personnel should revisit the site and review recommendations in light of the actual conditions encountered.

#### 1.5 LOGS OF TESTHOLES

The testhole logs are a compilation of conditions and classification of soils and rocks as obtained from field observations and laboratory testing of selected samples. Soil and rock zones have been interpreted. Change from one geological zone to the other, indicated on the logs as a distinct line, can be, in fact, transitional. The extent of transition is interpretive. Any circumstance which requires precise definition of soil or rock zone transition elevations may require further investigation and review.

### 1.6 STRATIGRAPHIC AND GEOLOGICAL INFORMATION

The stratigraphic and geological information indicated on drawings contained in this report are inferred from logs of testholes and/or soil/rock exposures. Stratigraphy is known only at the locations of the testhole or exposure. Actual geology and stratigraphy between testholes and/or exposures may vary from that shown on these drawings. Natural variations in geological conditions are inherent and are a function of the historic environment. TETRA TECH does not represent the conditions illustrated as exact but recognizes that variations will exist. Where knowledge of more precise locations of geological units is necessary, additional investigation and review may be necessary.

#### 1.7 PROTECTION OF EXPOSED GROUND

Excavation and construction operations expose geological materials to climatic elements (freeze/thaw, wet/dry) and/or mechanical disturbance which can cause severe deterioration. Unless otherwise specifically indicated in this report, the walls and floors of excavations must be protected from the elements, particularly moisture, desiccation, frost action and construction traffic.

### 1.8 SUPPORT OF ADJACENT GROUND AND STRUCTURES

Unless otherwise specifically advised, support of ground and structures adjacent to the anticipated construction and preservation of adjacent ground and structures from the adverse impact of construction activity is required.

### 1.9 INFLUENCE OF CONSTRUCTION ACTIVITY

There is a direct correlation between construction activity and structural performance of adjacent buildings and other installations. The influence of all anticipated construction activities should be considered by the contractor, owner, architect and prime engineer in consultation with a geotechnical engineer when the final design and construction techniques are known.

#### 1.10 OBSERVATIONS DURING CONSTRUCTION

Because of the nature of geological deposits, the judgmental nature of geotechnical engineering, as well as the potential of adverse circumstances arising from construction activity, observations during site preparation, excavation and construction should be carried out by a geotechnical engineer. These observations may then serve as the basis for confirmation and/or alteration of geotechnical recommendations or design guidelines presented herein.

#### 1.11 DRAINAGE SYSTEMS

Where temporary or permanent drainage systems are installed within or around a structure, the systems which will be installed must protect the structure from loss of ground due to internal erosion and must be designed so as to assure continued performance of the drains. Specific design detail of such systems should be developed or reviewed by the geotechnical engineer. Unless otherwise specified, it is a condition of this report that effective temporary and permanent drainage systems are required and that they must be considered in relation to project purpose and function.

#### 1.12 BEARING CAPACITY

Design bearing capacities, loads and allowable stresses quoted in this report relate to a specific soil or rock type and condition. Construction activity and environmental circumstances can materially change the condition of soil or rock. The elevation at which a soil or rock type occurs is variable. It is a requirement of this report that structural elements be founded in and/or upon geological materials of the type and in the condition assumed. Sufficient observations should be made by qualified geotechnical personnel during construction to assure that the soil and/or rock conditions assumed in this report in fact exist at the site.

### 1.13 SAMPLES

TETRA TECH will retain all soil and rock samples for 30 days after this report is issued. Further storage or transfer of samples can be made at the Client's expense upon written request, otherwise samples will be discarded.

### 1.14 INFORMATION PROVIDED TO TETRA TECH BY OTHERS

During the performance of the work and the preparation of the report, TETRA TECH may rely on information provided by persons other than the Client. While TETRA TECH endeavours to verify the accuracy of such information when instructed to do so by the Client, TETRA TECH accepts no responsibility for the accuracy or the reliability of such information which may affect the report.