



July 10<sup>th</sup>, 2017

Karen Kharatyan  
Manager of Licensing  
Nunavut Water Board  
P.O. Box 119  
Gjoa Haven, NU  
X0B 1J0

**Re: Water License 2AM-MEL1631 Part D, Item 3 / NIRB Project Certificate 11MN034**  
**Condition 18 - Submission of Construction Summary Report for the Sewage**  
**Treatment Plant**

Mr. Kharatyan,

Agnico Eagle Mines Limited is developing the Meliadine Project, a gold mine located approximately 25 km north from Rankin Inlet, and 80 km southwest from Chesterfield Inlet in the Kivalliq Region of Nunavut. Situated on the western shore of Hudson Bay, the Project site is located on a peninsula between the east, south, and west basins of Meliadine Lake (63°1'23.8" N, 92°13'6.42"W) on Inuit Owned Land.

Facilities that are planned to be constructed for the operation of the future Meliadine Mine include a mill, power plant, maintenance facilities, tank farm for fuel storage, freshwater treatment plant, sewage treatment plant, and accommodation and kitchen facilities for 520 people.

Commissioning of the Sewage Treatment Plant was completed April 7, 2017. In accordance with Water License 2AM-MEL1631, Part D, Item 3 and Schedule D, and Project Certificate 11MN034 Condition 18, please find enclosed with this letter, a copy of the Construction Summary Report for the Sewage Treatment Plant.

Should you have any questions regarding this submission, please contact me.

Regards,

**Agnico Eagle Mines Limited – Meliadine Division**

A handwritten signature in blue ink, appearing to read "Manon Turmel", with a stylized arrow pointing to the right.

Manon Turmel  
manon.turmel@agnicoeagle.com  
819-759-3555 x8136  
Environmental Compliance Counselor



# **Meliadine Sewage Treatment Plant**

Construction Summary Report (As-Built report)

In Accordance with Water License 2AM-MEL1631 (Part D, Item 3)

Prepared by:

Agnico Eagle Mines Limited – Meliadine Division

July 2017

## TABLE OF CONTENTS

1	INTRODUCTION.....	4
2	SUMMARY OF THE CONSTRUCTION .....	4
2.2	SITE LOCATION AND ACCESS.....	4
2.3	SCHEDULE .....	5
2.4	TREATMENT PLANT CHARACTERISTICS .....	5
2.4.1	Screening and Flow Equalization .....	5
2.4.2	Aerobic Biological Treatment .....	5
2.4.3	Membrane Filtration System .....	6
2.4.4	Ultraviolet Disinfection System.....	7
2.4.5	Sludge Handling System.....	7
3	FIELD DECISIONS AND MITIGATION MEASURES.....	7
4	SUMMARY OF ANALYSIS RESULT OF WATER QUALITY TEST .....	9
5	DRAWINGS AND PHOTOGRAPHS.....	10

## **LIST OF FIGURE AND TABLE IN TEXT**

<b>Figure 1. Plan of the site and location of the STP .....</b>	<b>4</b>
<b>Table 1. Water quality parameters and the concentrations to expect .....</b>	<b>9</b>
<b>Table 2. List of drawings contained in Appendix D.....</b>	<b>10</b>

## **APPENDICES**

**Appendix A: Construction Monitoring Summary**

**Appendix B: Process Flow Schematics**

**Appendix C: Analysis results of water quality tests**

**Appendix D: Sewage Treatment Plant As-built Drawings**

**Appendix E: Sewage Treatment Plant Photographs**

## 1 INTRODUCTION

As required by Water License A No. 2AM-MEL1631 – Agnico Eagle Mines Limited for the Meliadine Gold Project (Part D, Item 3), this report summarizes the construction work of the Sewage Treatment Plant (STP). Included in this report:

- Summary of the construction;
- Summary of field decisions and mitigation measures implemented during construction;
- As-built drawings;
- Photographs of the infrastructure.

## 2 SUMMARY OF THE CONSTRUCTION

### 2.2 SITE LOCATION AND ACCESS

Agnico Eagle Mines Limited (Agnico Eagle) is developing the Meliadine Project (the Project), a gold mine located approximately 25 km north from Rankin Inlet, and 80 km southwest from Chesterfield Inlet in the Kivalliq Region of Nunavut. Situated on the western shore of Hudson Bay, the Project site is located on a peninsula between the east, south, and west basins of Meliadine Lake (63°1'23.8" N, 92°13'6.42"W) on Inuit Owned Land.

The figure below presents a site location plan (Figure 1).



**Figure 1. Plan of the site and location of the STP**

## **2.3 SCHEDULE**

The overall schedules for the STP are as follows:

- Period of construction and commissioning: From March 3<sup>rd</sup>, to April 6<sup>th</sup>, 2017.
  - Period of clear water test: From March 22<sup>th</sup> to March 24<sup>th</sup>, 2017
  - Period of raw water test: From March 26<sup>th</sup> to April 6<sup>th</sup>, 2017
- Date of operation start-up: April 7<sup>th</sup>, 2017.
- The construction monitoring was managed by the supplier (H2O Innovation).

Construction monitoring summary is presented in Appendix A.

## **2.4 TREATMENT PLANT CHARACTERISTICS**

The STP relies on bacterial activity. The process is composed of five (5) steps described below: screening and flow equalization, aerobic biological treatment, membrane filtration, ultraviolet disinfection, and sludge handling. The flow diagram is available in Appendix B.

### **2.4.1 Screening and Flow Equalization**

Influent wastewater is pumped to the two (2) aerated equalization tanks (EQ). The equalization system is able to manage a variation in flows. It provides raw wastewater storage of up to 50% of the design flow to store feed during high flow periods and to ensure feed supplementation during low flow periods. It provides a stable and consistent raw feed for the downstream processes. Equalized water is pumped via two (2) equalization pumps into a standpipe inside the second tank and flows from that pipe by gravity to the fine screens. The fine screens are rotary drum screens with 2 mm perforated plate openings that operate continuously. The screens ensure the removal of large debris to protect downstream equipment. Pressurized wash water is used intermittently to clean the screens and screenings.

### **2.4.2 Aerobic Biological Treatment**

Screened raw water falls by gravity from the screens into the sump tank, where it is pumped to the aerobic tank, which is located outdoors. Aerobic biological treatment removes the organic load (measured as BOD) of the wastewater. Bacteria grown in the bioreactor remove unwanted organic pollutants to produce a treated water of high quality. Oxygen is supplied by regenerative blowers and is injected by fine bubble diffusers in the tank. The diffusers are designed for a wide range of air flows, according to the system's demand in oxygen. It keeps a dissolved oxygen concentration at concentrations more than 2 mg/L at any time to satisfy the needs of the

biomass. The mixed liquor suspended solids (MLSS) overflows into a standpipe inside the tank and flows by gravity to the membrane filtration trains. The dry bacteria product, BEC105, could be used in the treatment process to stimulate biological activity when needed. Since the beginning of operation, a defoamer (anti-foam agent) is used to reduce the production of foam, which may cause overflow. Less than 0.5 liter of product is used daily and it is possible that it will be reduced depending on the foam production. As the flow rate increases, the foam is expected to reduce. Caustic soda (NaOH) is used to maintain the optimal pH condition for the bacteria inside the aerobic tank. The bacterial activity may cause the production of acidity and an alkali such as NaOH keeps the alkalinity balanced and helps to stabilize the pH between 6 and 8.

### **2.4.3 Membrane Filtration System**

Membrane filtration (MBR) is used to separate the bacteria from the water to ensure they are kept in the process at the desired concentration. Activated sludge is returned at a constant flow rate to the aerobic tank to prevent a build-up of sludge in the membrane tank. The return activated sludge (RAS) is pumped at a higher flow rate than the design flow rate of the plant, to make sure that there is good circulation in the whole system and that there is no accumulation of solids.

The membranes are totally submerged and have a pore size of 0.4 microns, which remove all suspended solids in the effluent. Permeation pumps are provided to suction the effluent through the membrane modules and transport it to the permeate tank. Permeation pumps are supplied with variable speed drives to overcome any changes in transmembrane pressure and achieve the design at all times. The operating cycle for the selected modules is to suction effluent water for seven (7) minutes and to relax the membrane for one (1) minute. The cycle optimizes the long-term operation of the membrane modules. The housings are constructed with an integrated diffuser at the bottom to aerate continuously the membrane and prevent clogging and accumulation of sludge. The relaxation of the membranes allows extending the interval between cleanings (CIP or Clean-In-Place). CIP cleans are done about twice a year. Washes are performed with permeate stored in the permeate storage tank while a cleaning chemical (sodium hypochlorite (NaClO) and citric acid (C<sub>8</sub>H<sub>8</sub>O<sub>7</sub>)) is added. Chemical solutions are reverse flowing through the membranes, which are soaked for a few hours after. After washing, the permeation is restarted. While a train is washing, the other train can continue to treat water and ensure a continuous production of effluent.

Once a week, a chemically enhanced backpulse (CEB) should be performed on the membrane modules with sodium hypochlorite to mitigate membrane fouling. Permeate flow is reversed to flow back into the membranes while the cleaning chemical is added inline.

#### **2.4.4 Ultraviolet Disinfection System**

From the permeate pumps, each membrane bioreactor train sends permeate through an inline ultraviolet (UV) disinfection system. It is a physical process that inactivates instantaneously microorganisms. The UV system process adds no chemicals to the water, and therefore, has no impact on the chemical composition of the effluent. From here, effluent is sent to a common permeate storage tank. The permeate tank acts as a reservoir for treated water that is pumped to a discharge location. This tank can also be used for CEB and CIP process, as previously mentioned.

#### **2.4.5 Sludge Handling System**

Since bacteria continue to reproduce as they consume organics and nutrients, the concentration of biomass, measured as Mixed Liquor Suspended Solids (MLSS), increases with time. Periodic sludge wasting is required to control the MLSS concentration in the bioreactor tanks. Sludge is sent to the sludge storage tank by redirecting the flow of the RAS pump. A blower and coarse bubble diffuser system maintains an aerobic environment within the sludge tank to minimize the proliferation of odors. Periodic settling is used to facilitate the thickening of the waste activated sludge. The supernatant (upper portion of the tank) is sent back to the sump tank by opening a valve, where it will re-enter the treatment process. This operation, called decanting, reduces the volume of sludge that needs to be handled and extends the period of time that the sludge tank can be used before thickened sludge is disposed.

### **3 FIELD DECISIONS AND MITIGATION MEASURES**

The construction of the STP generally followed the design drawing, except for the following:

Addition of defoamer: less than 0.5 L is used per day. This product is needed because of the formation of foam due to the activity of bacteria. This product is only needed at the beginning of the operation of the STP and the quantity will reduce with the augmentation of daily flow rate.

During the commissioning, the following issues occurred and have been solved:

- During a blizzard, the heavy winds pushed snow through the air damper. It caused minor leaks from the fan heater. To avoid this leaking, the fan speed was turned down during the blizzard.
- The main power disconnect was damaged during construction and was fixed.
- Baseboard heater was heating the wall instead of the floor. The heater was adjusted to 5°Celsius to minimized wall heating.



- The temporary insulation on the piping coming out of container #1 was damaged during the blizzard event. The piping was sealed with the permanent insulation after the event.
- Ventilation for arctic conditions was deficient in the areas of the membrane, screen/waste and effluent reservoir. Arctic vents were installed in those areas to prevent freezing during winter.
- Damaged by the blizzard, one of the Container#1 baseboard heaters was replaced.
- During the tests conducted on clear water, the equalization tank B T-19000B and Aeration reservoir T-72000 needed to be kept warm. A process air blower was used to keep the tank from freezing and auxiliary equipment was used to heat the water in the reservoir.
- The Container#1 and the Container#2 baseboard heaters were presented some dysfunctions. The electronic system was bypassed and an external thermostat control was installed for fixing the problem.
- The electronics of one of the flow indicating transmitter that measures the level of raw water going to the equalizer tanks (FIT-11274) had been isolated in a way the displays stays accessible before powering it up and commissioning it. However the device is not resistant to extreme cold temperatures. Before the start of this operation, the isolation has been completed to insure good function of this device.
- Equalizer tanks 1 and 2 (T19000A/B) and Aerobic tank (T-72000) level sensor 1/2" ball valve froze before the first clear water test. To ensure that this does not cause sensor level wrong reading during tests, verifications were done and the issue was solved. Equalizer tanks 1 and 2 (T19000A/B), and Aerobic tank (T-72000) level sensor insulation were completed with urethane.

#### 4 SUMMARY OF ANALYSIS RESULT OF WATER QUALITY TEST

As indicated in the STP Operation and Maintenance Manual (OMM), inspections were conducted on the water quality daily and weekly once sewage started to flow through the STP. Physical parameters such as turbidity, temperature and flow rate were recorded, and samples collected to monitor the chemical water quality parameters presented in Table 1 which also lists the expected concentrations. Appendix C presents the laboratory analysis of water samples collected the days before and after the first discharge to CP1 on April 7th. Results show that the STP's effluent quality significantly improved the weeks following commissioning. Concentrations of Ammonia Nitrogen (NH<sub>3</sub>-N), nitrites (NO<sub>2</sub>), Total Kjeldahl Nitrogen, and total coliforms exceeded the expected concentrations initially but decreased in the following weeks. As the biological system was leaning towards equilibrium, the concentrations of most parameters are in accordance with the expected water quality concentrations listed below in Table 1. Parameters including nitrates (NO<sub>3</sub>) and nitrites (NO<sub>2</sub>) have some daily concentrations higher than expected initially. As a reminder, the final effluent from the STP is discharged into the CP1 attenuation pond. Water is then released to the receiving environment (i.e. Meliadine lake) if water quality results meet NWB Water License 2AM-MEL1631 and *Metal Mining Effluent Regulations* criteria.

**Table 1. Water quality parameters and the concentrations to expect**

Parameter	Influent Average	Effluent Quality
<b>BOD</b>	200-300 mg/L	<25 mg/L
<b>COD</b>	500 mg/L*	<50 mg/L
<b>TSS</b>	50-350 mg/L	<25 mg/L
<b>Ammonia Nitrogen (NH<sub>3</sub>-N)</b>	40-50 mg/L	0.89 mg/L
<b>NO<sub>3</sub> (nitrate)</b>	0.02 mg N/L*	50 mg N/L
<b>NO<sub>2</sub> (nitrite)</b>	0.01 mg N/L*	2 mg N/L
<b>Tot.Kjeldahl Nitrogen</b>	45-60 mg/L	12-19 mg N/L*
<b>T-Phosphorus</b>	5-12 mg/L	10 mg/L*
<b>pH</b>	6.5 - 8.5	6 - 9
<b>Alkalinity as CaCO<sub>3</sub></b>	250 mg/L	50 mg/L
<b>Total Coliforms</b>	15,900,000*	1000 cfu/100 mL
<b>Fecal Coliforms</b>	4,800,000*	1000 cfu/100mL

\*Data from Meadowbank

## 5 DRAWINGS AND PHOTOGRAPHS

As-built drawings are presented in Appendix D. Table 2 lists the different drawings included in Appendix D.

**Table 2. List of drawings contained in Appendix D**

Drawing Number	Drawing Name
U65875-C01-0001_R6	Process and instrumentation diagrams legend
U65875-C01-0110_R6	Raw Water Screening
U65875-C01-0190_R6	Feed Water Equalization
U65875-C01-0720_R6	Aerobic Tank
U65875-C01-0740_R6	Membrane Filtration
U65875-C01-0750_1_R6 U65875-C01-0750_2_R6	Blowers for Membrane Bioreactor System
U65875-C01-0790_R6	Permeate Tank
U65875-C01-0800_1_R6 U65875-C01-0800_2_R6	Dosing Skid - Cleaning Chemicals and Alkalinity
U65875-C01-0960_R6	Sludge Handling System

Appendix E contains photographs taken once the construction and commissioning.

## **Appendix A: Construction Monitoring Summary**

Day	Time (from-to)		Work description	Comments/Delays
<b>3/3/2017</b>	<b>13:30pm to 17:30pm</b>		<b>Arrival on site</b>	WTP raw water tank feed to fire suppression system have to be insulated prior to fill raw water tank.
		STP/WTP	Material expedited from H2OI verification/gathering	
		WTP	Give the material to the plumber and give instruction to fix the 1 1/4" PVC piping broken line	
		STP/WTP	STP/WTP interconnections verification	
		STP	Prepare material and give instruction to plumber in prevision of EQ sump and effluent sump inversion for the day after	
		STP	Smoke detector batteries replacement	
		WTP	Installing 5 microns and 10 microns Filters	
<b>3/4/2017</b>	<b>6:00am to 17:30pm</b>		<b>2nd day on site</b>	WTP raw water tank feed to fire suppression system have been insulated by plumber. EQ sump and effluent sump inversion could not be completed due to exteme weather condition
		WTP	I/O test	
		WTP	Start-up UV units, Test	
		WTP	pH/Cl probe wiring connection	
		WTP	Give instruction to the plumber to fix the 2" broken PVC flange	
		WTP	Smoke detector batteries replacement	
<b>3/5/2017</b>	<b>6:00am to 17:30pm</b>		<b>3td day on site</b>	
		STP	EQ sump and effluent sump inversion completed by plumbers	
		STP	EQ pumps electrical connection completed by electriciens	
		WTP	Test the control between raw water lift station and WTP	
		WTP	Fix LT-10060 raw water level transmitter issue.	
<b>3/6/2017</b>	<b>6:00am to 17:30pm</b>		<b>4th day on site</b>	H2OI might have to start commissioning on STP, depending on how long it takes to solve the issues on the WTP raw water lift station.
		WTP	Raw water lift pumps start-up. No water came in the WTP.	
		STP	Troubleshooting remote emergency stop button electrical interconnection	
			Pick up Alexis M. at his arrival at 13:30	
		STP/WTP	Discuss about the next incoming days planning since raw water feed is not available on WTP.	
	1 hour		Camp orientation	

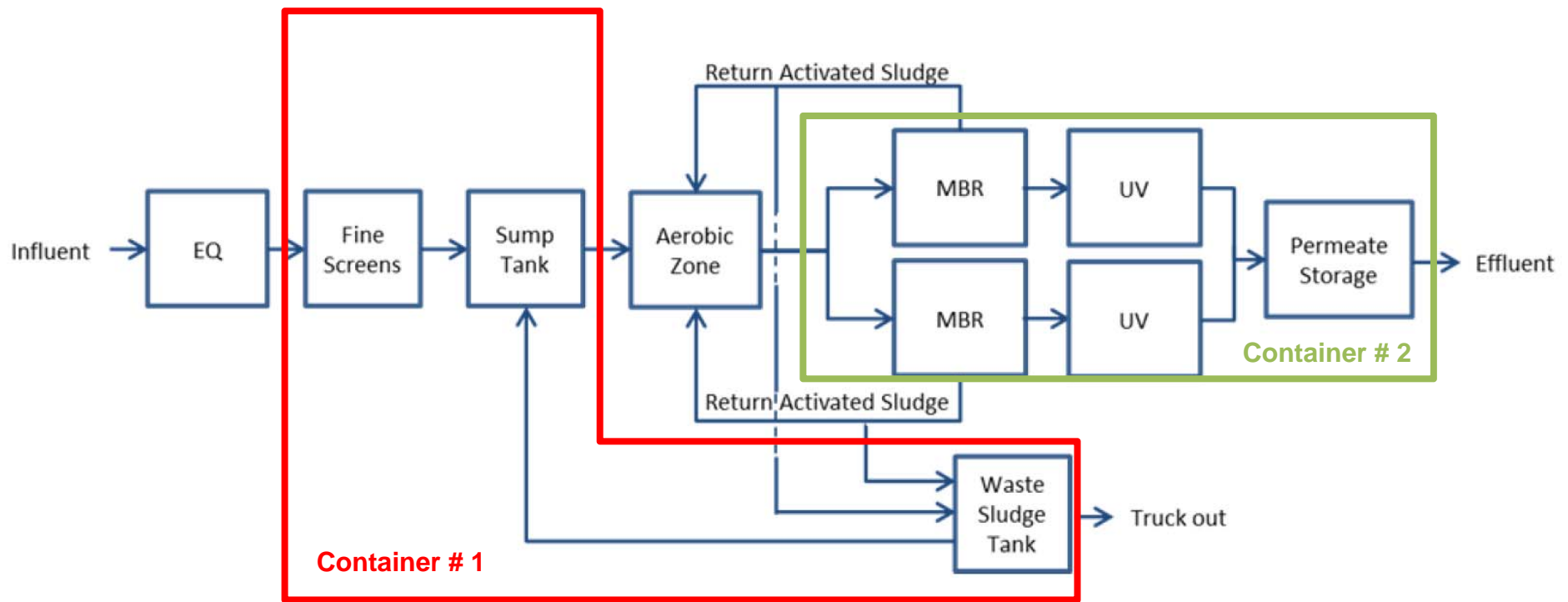
Day	Time (from-to)		Work description	Comments/Delays
<b>3/7/2017</b>	<b>6:00am to 17:30pm</b>		<b>5th day on site</b>	Some progress have been achieve on STP commissioning since WTP commissioning is delayed due to raw water lift pumps issue
		STP/WTP	7:30am meeting with agnico eagle. It have been determine that agnico eagle will witness some pre operational tests before starting up the systems.	
		STP	Replace 2 faulty pressure gages.	
		STP	Connect the 3 pH probes and the O2 sensor the transmitter.	
		STP/WTP	Verify VFD motor parameters	
		STP	Verify system parameters	
		STP	O/I test	
<b>3/8/2017</b>	<b>no site</b>		<b>6th day on site</b>	Blizzard red code all day
		STP/WTP	Double checking documentation in order to validate system determined set-point/adjustment	
<b>3/9/2017</b>			<b>7th day on site</b>	
		STP/WTP	Double checking the STP/WTP documentation in order to validate system determined set-point/adjustment.	Blizzard red code all day
<b>3/10/2017</b>	<b>10:00am to 17:30</b>		<b>8th day on site</b>	Blizzard red code, access to site at 10:00am
	1 heure	STP/WTP	Put together the OIT list for STP/WTP	
	2 heures	STP	H2S/CH2 gas detector installation	
<b>3/11/2017</b>	<b>6:00 to 17:30</b>		<b>9th day on site</b>	
	5 hours	STP	H2S/CH2 gas detector installation	
	1 hour	STP/WTP	13:30pm meeting with Agnico-Eagle	
	1 heure	STP/WTP	Solving Wi-Fi connection with the laptop supplied with the system (Programming laptop)	
<b>3/12/2017</b>	<b>6:00 to 17:30</b>		<b>10th day on site</b>	
	5 hours	STP	H2S/CH2 gas detector installation	
	1 hour	STP/WTP	14:00 meeting with Agnico-Eagle	
<b>3/13/2017</b>	<b>6:00am to 17:30pm</b>		<b>11th day on site</b>	
	30 minutes	STP/WTP	13:00 weekly conference call with Agnico-Eagle	
	3 heures	WTP	Solving UV intensity signal issue	
<b>3/14/2017</b>	<b>6:00am to 17:30pm</b>		<b>12th day on site</b>	
	2 heures	STP	Gas detector programming integration and test	
	2 heures	STP/WTP	Install 3 air dampers. WTP container#1 air damper not accessible with a ladder.	

Day	Time (from-to)		Work description	Comments/Delays
<b>3/15/2017</b>	<b>6:00am to 17:30pm</b>		<b>13th day on site</b>	Raw water lift station is operational and provide water to WTP from 10:00am. Non-potable water is ready to supply camp network, and STP Equalisation reservoir T-19000A by the end of the day
	5 heures	WTP	WTP start-up	
	2 hours 30 minutes	STP	Meeting with Agnico to coordinate STP commissioning	
<b>3/16/2017</b>	<b>6:00am to 17:30pm</b>		<b>14th day on site</b>	
	1 hour	STP	Meeting with Agnico to coordinate STP commissioning	
	2 heures	STP	Put on paper the coordination details discussed during previous meetings. Sent to H2OI engineering for approval.	
	1 heure	WTP	Put together an WTP operational testing check sheet under Agnico Eagle request	
	1 heure	WTP	Dosing pump clear water test/drawndown	
	30 minutes	WTP	pH and turbidity probe calibration	
<b>3/17/2017</b>	<b>10:30am to 17:30</b>		<b>15th day on site</b>	
	30 minutes	WTP	Agnico-Eagle operator training	
		WTP	Monitoring WTP distribution pump fixed speed operation to allow low pressure and smooth distribution network filling/venting	
		WTP	Verification while distribution network is pressurized	
<b>3/18/2017</b>	<b>6:00am to 17:30pm</b>		<b>16th day on site</b>	Camp sewage lift station not available to fill STP reservoir
	1 heure	WTP	Distribution pump automatic operation fine tuning	
<b>3/19/2017</b>	<b>6:00am to 17:30pm</b>		<b>17th day on site</b>	Start filling up STP equalisation reservoir T_19000B when bottom tie in for auxiliary water warm up system is ready at 9:00am
		STP	Outdoor reservoir T-19000A/B, T-72000 level sensor insolation	
		STP	Trotting T-19000A top blower valve to equilibrate the air supply to both equalization tank	
<b>3/20/2017</b>	<b>6:00am to 17:30pm</b>		<b>18th day on site</b>	Blizzard red code, Billy T. move into new camp in construction to keep working during blizzard
		STP	Filling up Aerobic tank T-72000	
		STP	Testing EQ pumps, screen filter, sump pumps automation while filling up Aerobic tank	

Day	Time (from-to)		Work description	Comments/Delays
3/21/2017	6:00am to 17:30pm		19th day on site	Realise there is metal chips on the sump tank. Raise the flag that the Aerobic tank to membrane tank 6" pipe should have been cleaned from contruction debris. No progress can be done during the cleaning because this pipe was needed to progress on the operation testing. WTP raw water pump quit working during the day, and cause WTP shut down.
	5h	STP	Working with plumber to clean the 6 inch pipe from metal chips	
	2h	STP	Working with plumber to fix the 2 inch valve FV-74050-2 leak	Loosened during transportation. Have to drain a part of Aeration tank to fix the leak.
		STP	Filling Membrane tanks	
		STP	Test recirculation	
3/22/2017	6:00am to 17:30pm		20th day on site	Plumber installed 3X arctic vent
		STP	Clear water operational test membrane train 1 and 2. (permeation cycle)	
3/23/2017	6:00am to 17:30pm		21th day on site	
		STP	Clear water operational test membrane train 1 and 2. (CEB cycle, sludge wasting cycle)	
3/24/2017	6:00am to 17:30pm		22th day on site	Emptied Equalisation tank B by 12:00pm. EQ tankA filling valve frozen so no sewage was introduce, and no water was drained from Aerobic tank.
		STP	Finalize clear water test	



## **Appendix B: Process Flow Schematics**

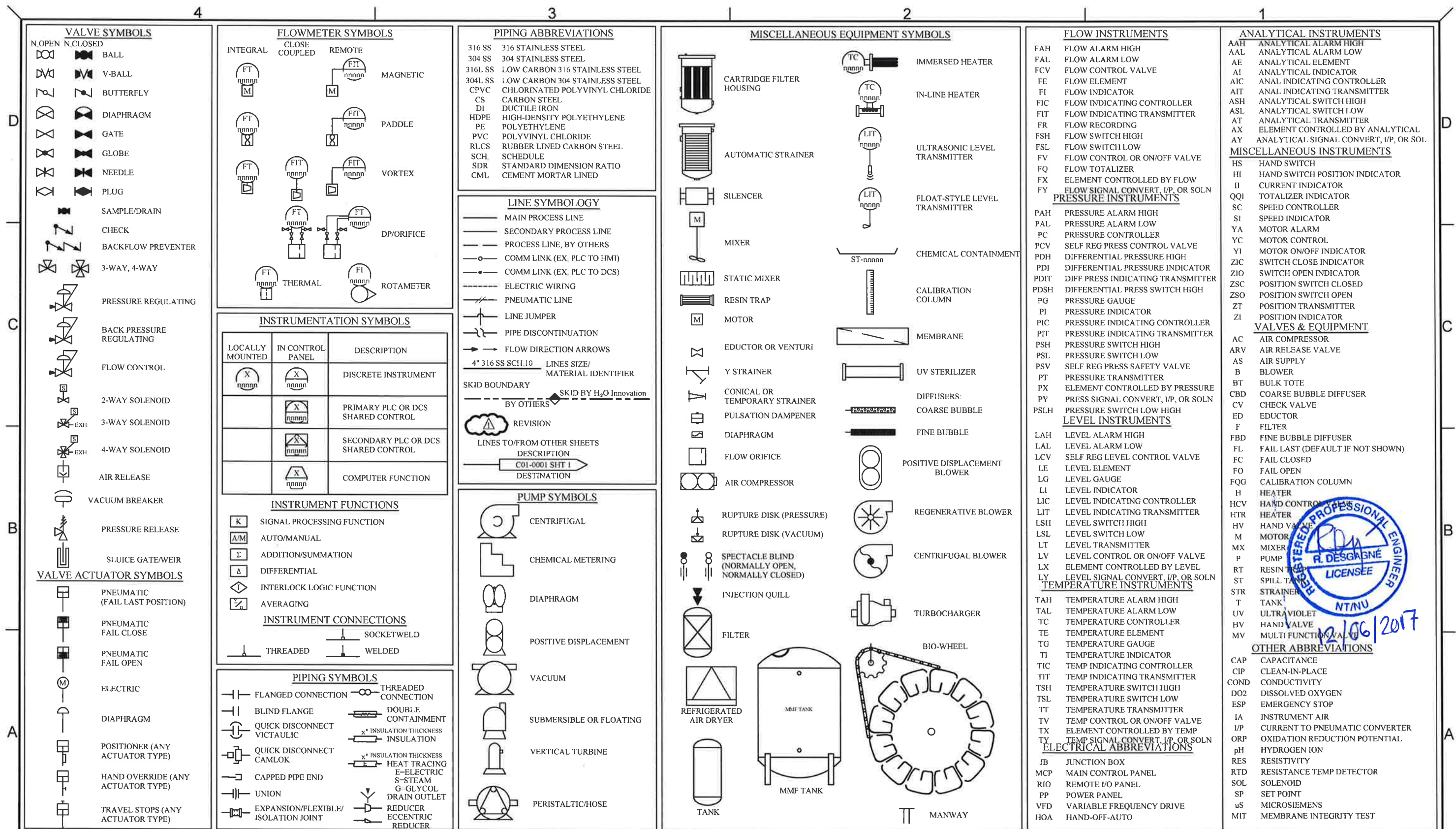


**Figure 2: Process Flow Schematics (The steps in the boxes occur in the structure (the red box is in container 1 and the green box is in container 2; the others occur in tanks outside))**

## **Appendix C: analysis result of water quality test**



## **Appendix D: Sewage Treatment Plant as-Built Drawing**



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06	02/12/2016	REVISED AS INSTALLED	M.P.	R.D.	H.C.	R.D.
05	21/09/2016	REVISED AS BUILT	M.P.	H.S.	H.C.	R.D.
04	08/02/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.	H.C.
03	25/07/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.	H.C.
01	11/07/2016	CHANGE SUMP TANK BALL TO GATE VALVE, SOLENOID TO ELECTRIC VALVE, TURBIDITY METER TO 120V	M.P.	H.S.	H.C.	H.C.



**UNLESS NOTED OTHERWISE**

INTERPRETATION  
ANSI Y14.5

TOLERANCES

FRACTIONS	$\pm \frac{1}{16}$
DIGIMALS: 0.X	$\pm 0.030$
0.XX	$\pm 0.015$

ANGLES

	$\pm 0.5^\circ$
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HOLE SIZES

	$\pm .007$
--	------------

HOLE CENTERS

	$\pm .007$
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**DO NOT SCALE PRINTS**

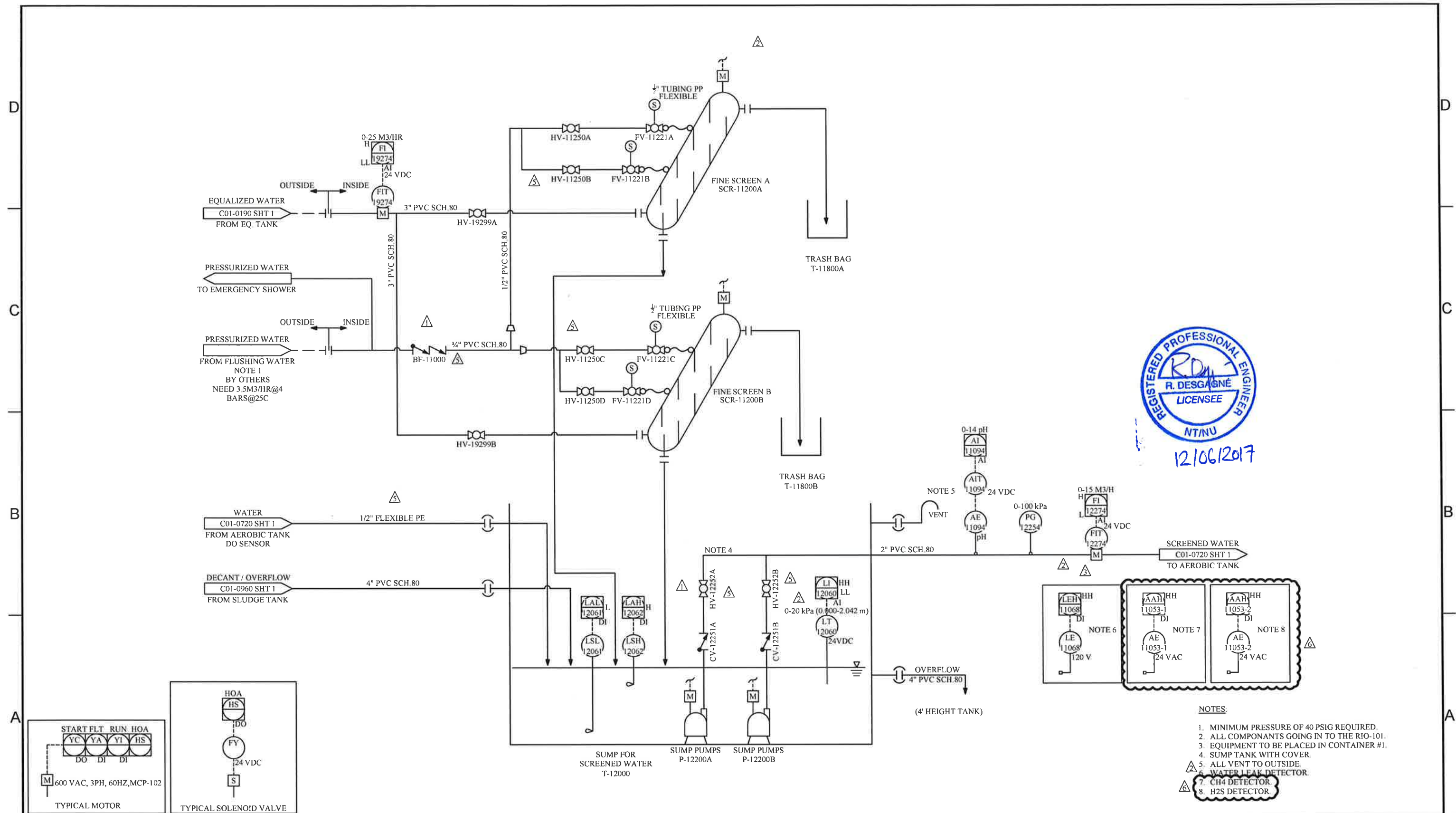
MELIADINE STP

216 M3/DAY

TITLE:	PROCESS AND INSTRUMENTATION DIAGRAMS LEGEND
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SCALE: N/A	DRAWING NUMBER: U65875--C01-0001 SHEET: 1 of 1	REVISION: 06
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06	02/12/2016	REVISED AS INSTALLED	M.P.	R.D.	H.C.
05	21/09/2016	REVISED AS BUILT	M.P.	H.S.	H.C.
04	08/02/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.
03	25/07/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.
01	11/07/2016	CHANGE SUMP TANK BALL TO GATE VALVE, SOLENOID TO ELECTRIC VALVE, TURBIDITY METER TO 120V	M.P.	H.S.	H.C.



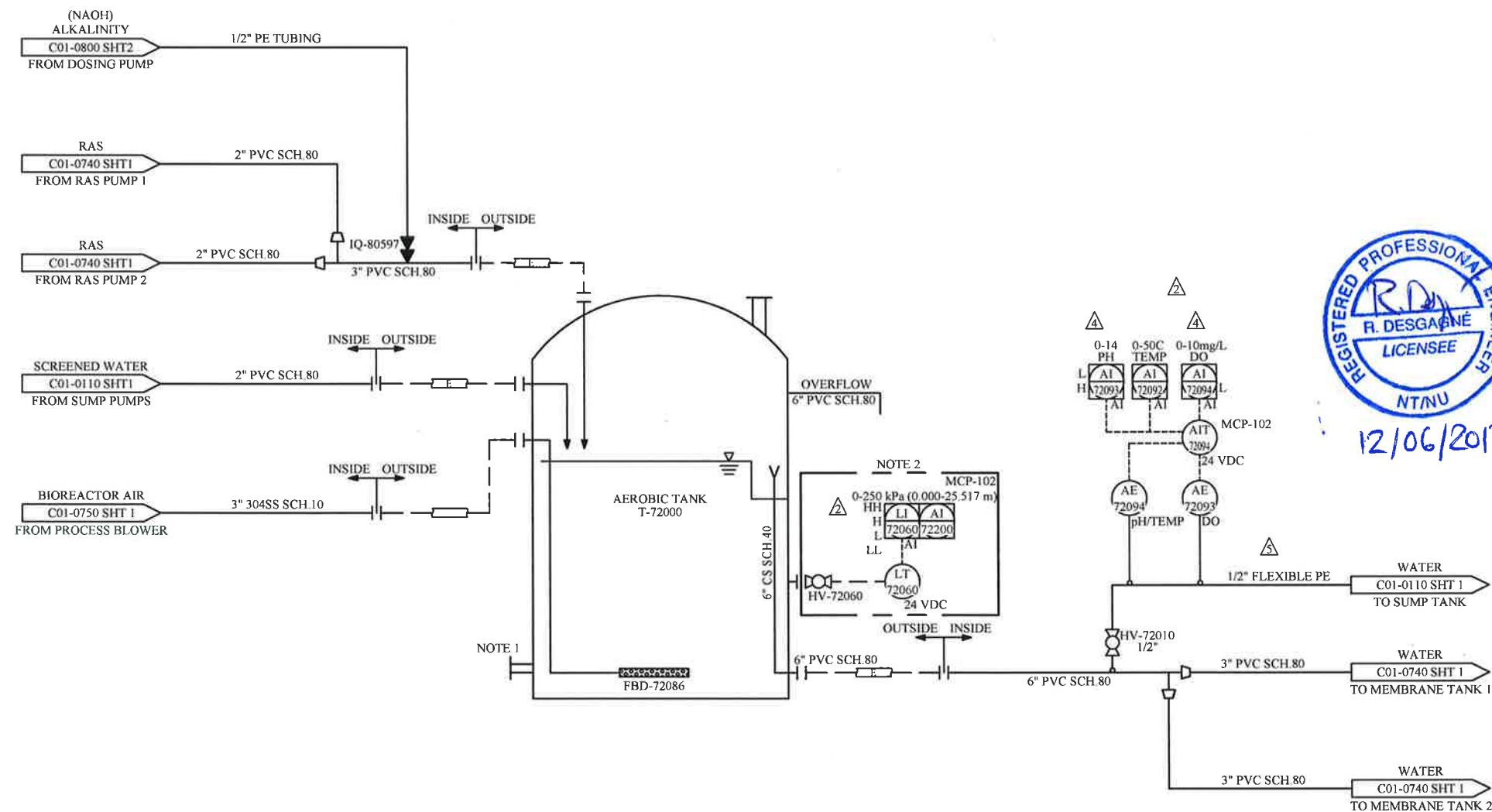
UNLESS NOTED OTHERWISE  
INTERPRETATION AND TITLES  
TOLERANCES  
FRACTIONS  
DECIMALS  
ANGLES  
HOLE SIZES  
HOLE CENTERS  
DO NOT SCALE PRINTS

MELIADINE STP  
216 M3/DAY

TITLE:		
RAW WATER SCREENING PROCESS & INSTRUMENTATION DIAGRAM		
SCALE:	DRAWING NUMBER:	REVISION
N/A	U65875-C01-0110	06
SHEET: 1 of 1		







- NOTES:
1. DOOR HATCH ACCESS.
  2. PROTECTION COVER.

NOTE:  
THE INFORMATION, SPECIFICATIONS AND DATA SHOWN ON THIS PRINT ARE FURNISHED BY AND ARE TO REMAIN THE PROPERTY OF H<sub>2</sub>O INNOVATION.

THE PURPOSE OF THIS DOCUMENT IS TO FACILITATE THE INSTALLATION, MAINTENANCE AND OPERATION OF THE EQUIPMENT REPRESENTED BY SAID PRINT. NO OTHER USE OF THIS DOCUMENT SHALL BE MADE WITHOUT EXPRESS WRITTEN CONSENT FROM H<sub>2</sub>O INNOVATION.

DRAWING REVISION					
REV	DATE	REVISION DESCRIPTION	DRAWN	CHKD	ENG
06	02/12/2016	REVISED AS INSTALLED	M.P.	R.D.	H.C.
05	21/09/2016	REVISED AS BUILT	M.P.	H.S.	H.C.
04	08/02/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.
03	25/07/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.
01	11/07/2016	CHANGE SUMP TANK BALL TO GATE VALVE, SOLENOID TO ELECTRIC VALVE, TURBIDITY METER TO 120V	M.P.	H.S.	H.C.



UNLESS NOTED OTHERWISE  
INTERPRETATION  
ANSI Y14.5

TOLERANCES  
FRACTIONS  
DECIMALS  
ANGLES  
HOLE SIZES  
HOLE CENTERS

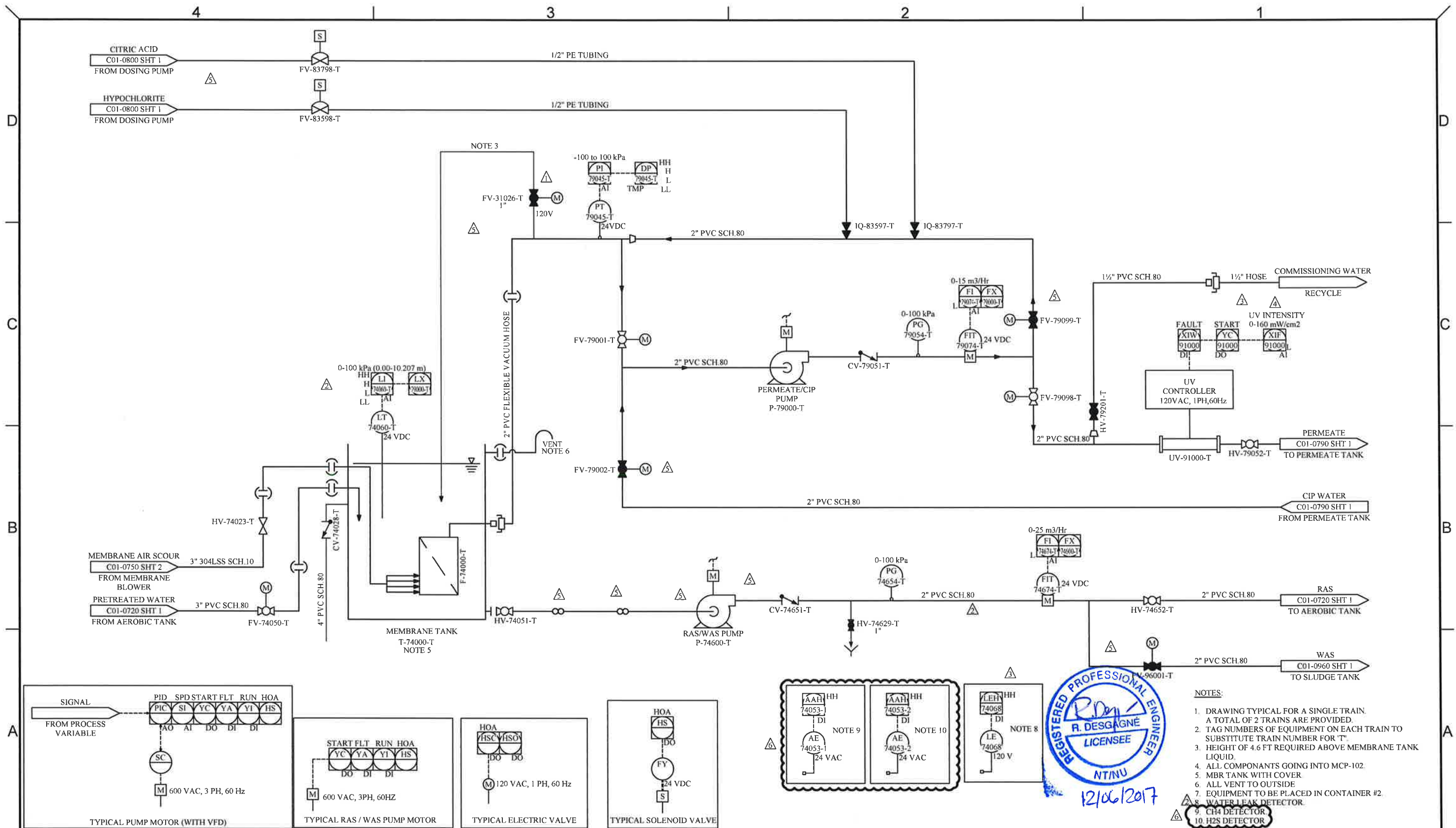
2"  
16"  
1/16"  
1/8"  
1/4"  
3/8"  
1/2"  
3/4"  
1"

DO NOT SCALE PRINTS

MELIADINE STP

216 M3/DAY

TITLE:		
AEROBIC TANK PROCESS & INSTRUMENTATION DIAGRAM		
SCALE: N/A	DRAWING NUMBER: U65875-C01-0720	REVISION 06
SHEET: 1 of 1		

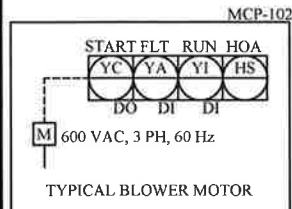
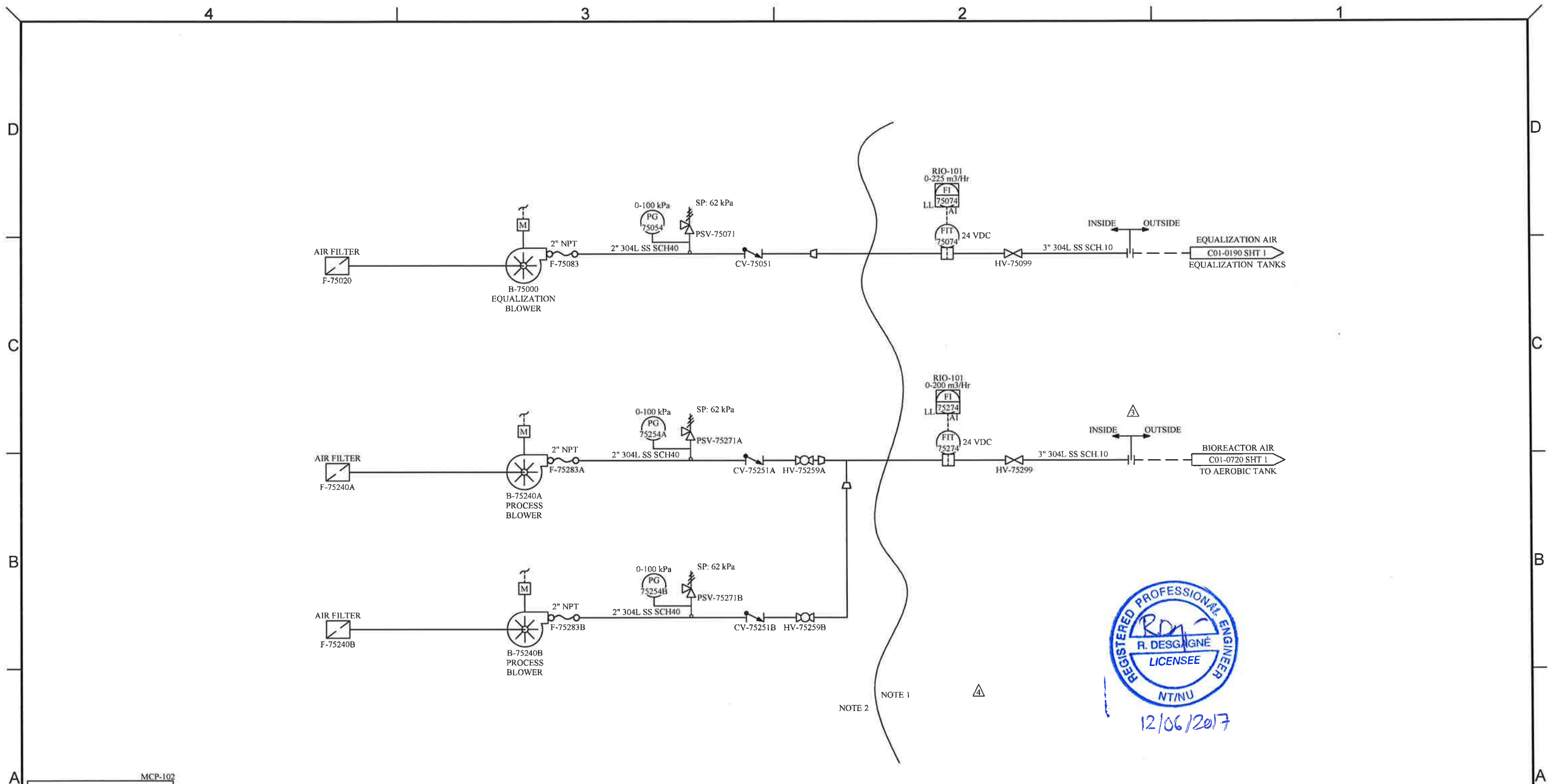


**NOTE:**  
THE INFORMATION, SPECIFICATIONS AND DATA SHOWN ON THIS PRINT ARE FURNISHED BY AND ARE TO REMAIN THE PROPERTY OF H<sub>2</sub>O INNOVATION.

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**MELIADINE STP**  
**216 M3/DAY**

TITLE: <b>MEMBRANE FILTRATION PROCESS &amp; INSTRUMENTATION DIAGRAM</b>		
SCALE: N/A	DRAWING NUMBER: U65875-C01-0740	REVISION 06
SHEET: 1 of 1		



NOTE:  
THE INFORMATION, SPECIFICATIONS AND DATA SHOWN ON THIS PRINT ARE FURNISHED BY AND ARE TO REMAIN THE PROPERTY OF H<sub>2</sub>O INNOVATION.

THE PURPOSE OF THIS DOCUMENT IS TO FACILITATE THE INSTALLATION, MAINTENANCE AND OPERATION OF THE EQUIPMENT REPRESENTED BY SAID PRINT. NO OTHER USE OF THIS DOCUMENT SHALL BE MADE WITHOUT EXPRESS WRITTEN CONSENT FROM H<sub>2</sub>O INNOVATION.

DRAWING REVISION					
REV	DATE	REVISION DESCRIPTION	DRAWN	CHKD	ENG
06	02/12/2016	REVISED AS INSTALLED	M.P.	R.D.	H.C.
05	21/09/2016	REVISED AS BUILT	M.P.	H.S.	H.C.
04	08/02/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.
03	25/07/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.
01	11/07/2016	CHANGE SUMP TANK BALL TO GATE VALVE, SOLENOID TO ELECTRIC VALVE, TURBIDITY METER TO 120V	M.P.	H.S.	H.C.



UNLESS NOTED OTHERWISE  
INTERPRETATION  
ANSI Y14.5

TOLERANCES  
FRACTIONS  
DECIMALS  
ANGLES  
HOLE SIZES  
HOLE LOCATIONS

6" ±  
1/16" ±  
1/32" ±  
1/64" ±  
1/8" ±  
1/16" ±  
1/32" ±  
1/64" ±

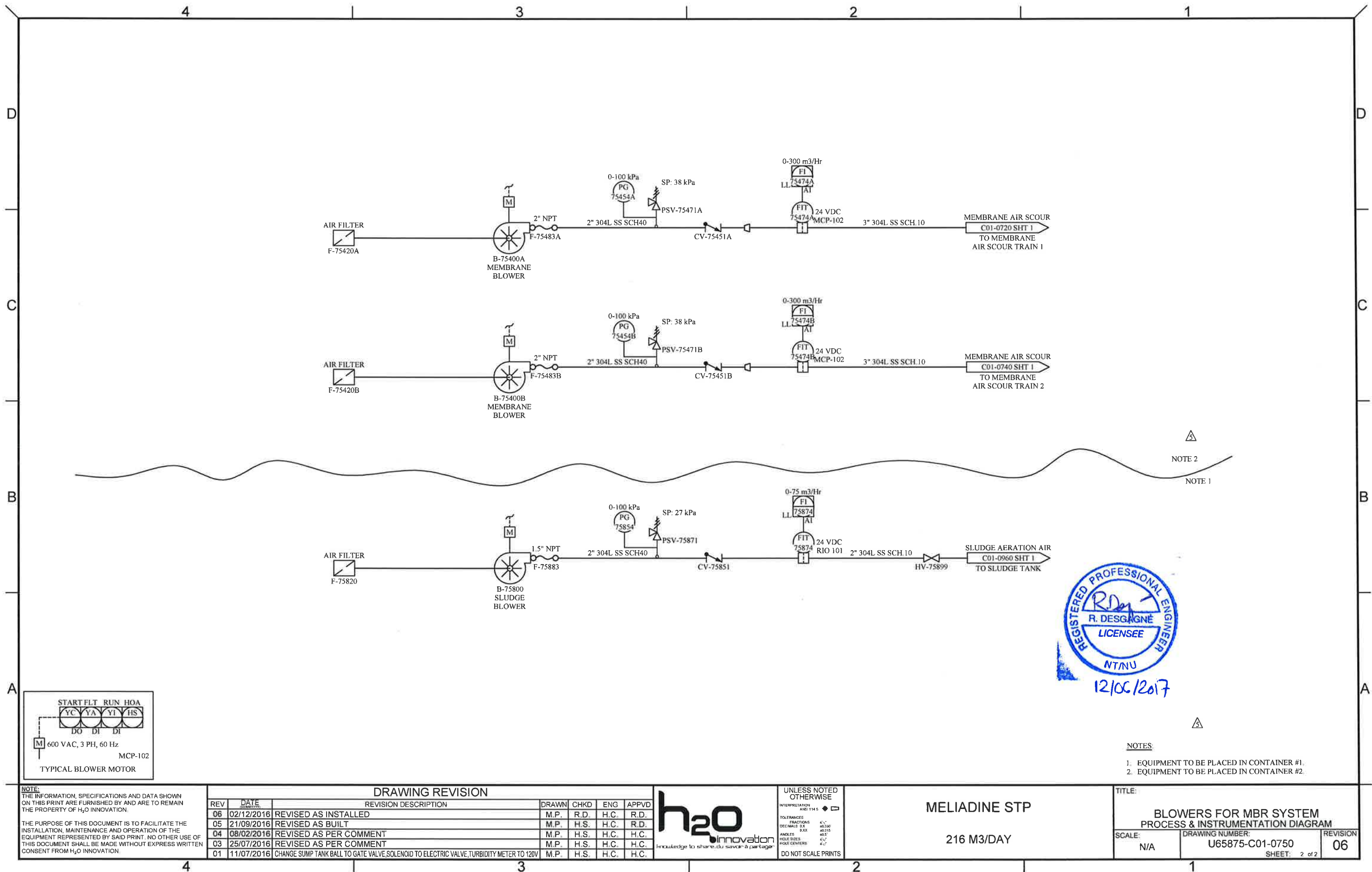
DO NOT SCALE PRINTS

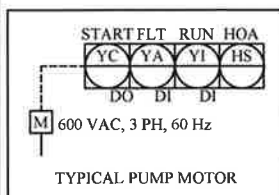
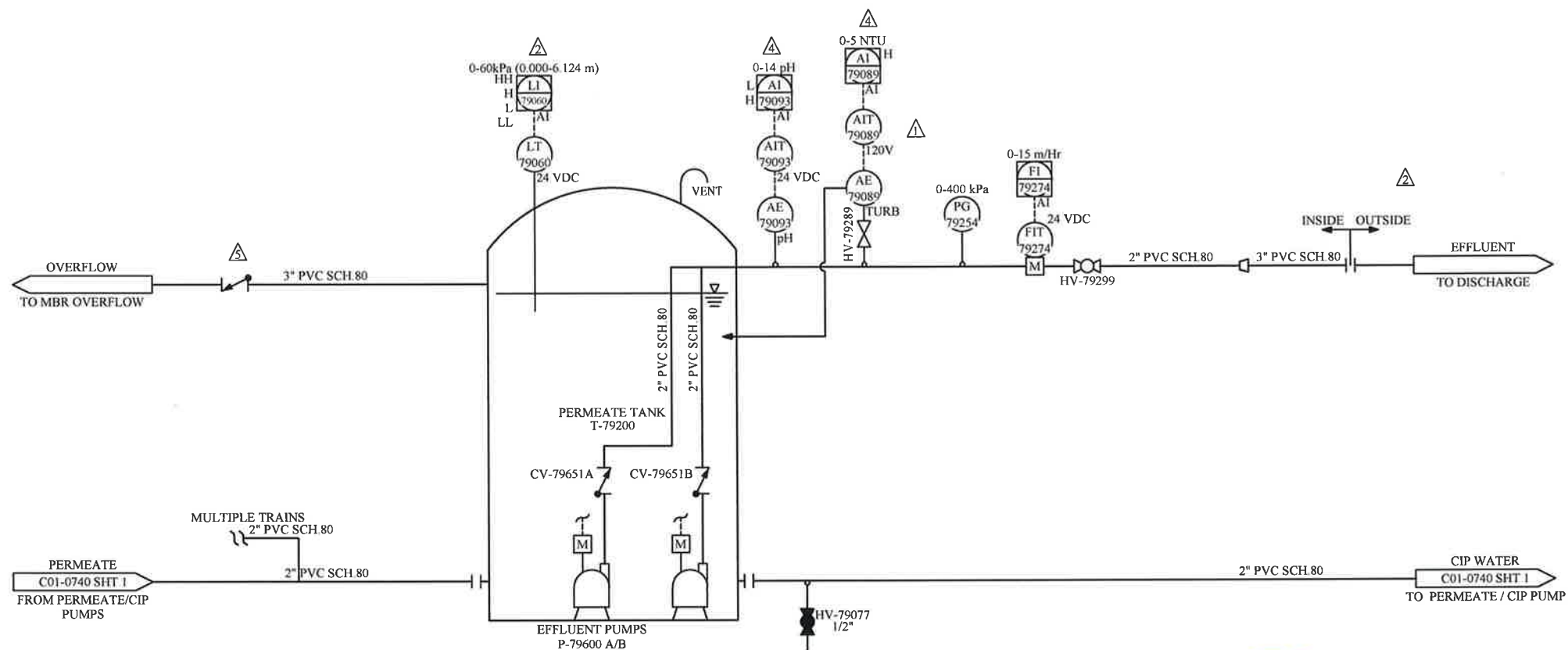
MELIADINE STP

216 M3/DAY

TITLE:		
BLOWERS FOR MBR SYSTEM PROCESS & INSTRUMENTATION DIAGRAM		
SCALE: N/A	DRAWING NUMBER: U65875-C01-0750	REVISION 06
SHEET: 1 of 2		







# NOTES:

1. ALL COMPONENTS GOING INTO MCP-102.
2. EQUIPMENT TO BE PLACED IN CONTAINER #2.

NOTE:  
THE INFORMATION, SPECIFICATIONS AND DATA SHOWN ON THIS PRINT ARE FURNISHED BY AND ARE TO REMAIN THE PROPERTY OF H<sub>2</sub>O INNOVATION.  
THE PURPOSE OF THIS DOCUMENT IS TO FACILITATE THE INSTALLATION, MAINTENANCE AND OPERATION OF THE EQUIPMENT REPRESENTED BY SAID PRINT. NO OTHER USE OF THIS DOCUMENT SHALL BE MADE WITHOUT EXPRESS WRITTEN CONSENT FROM H<sub>2</sub>O INNOVATION.

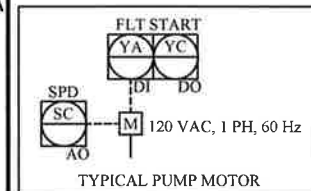
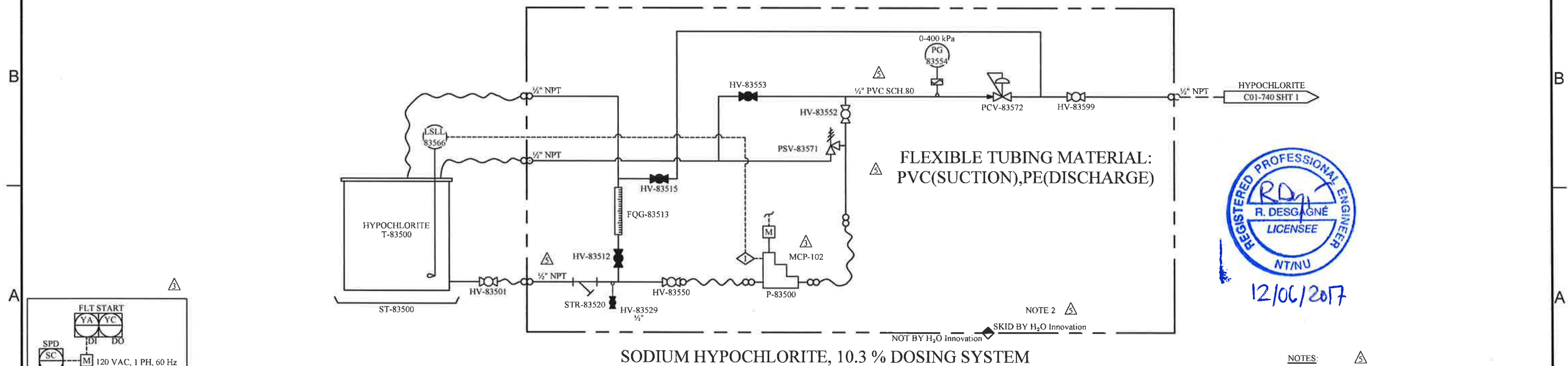
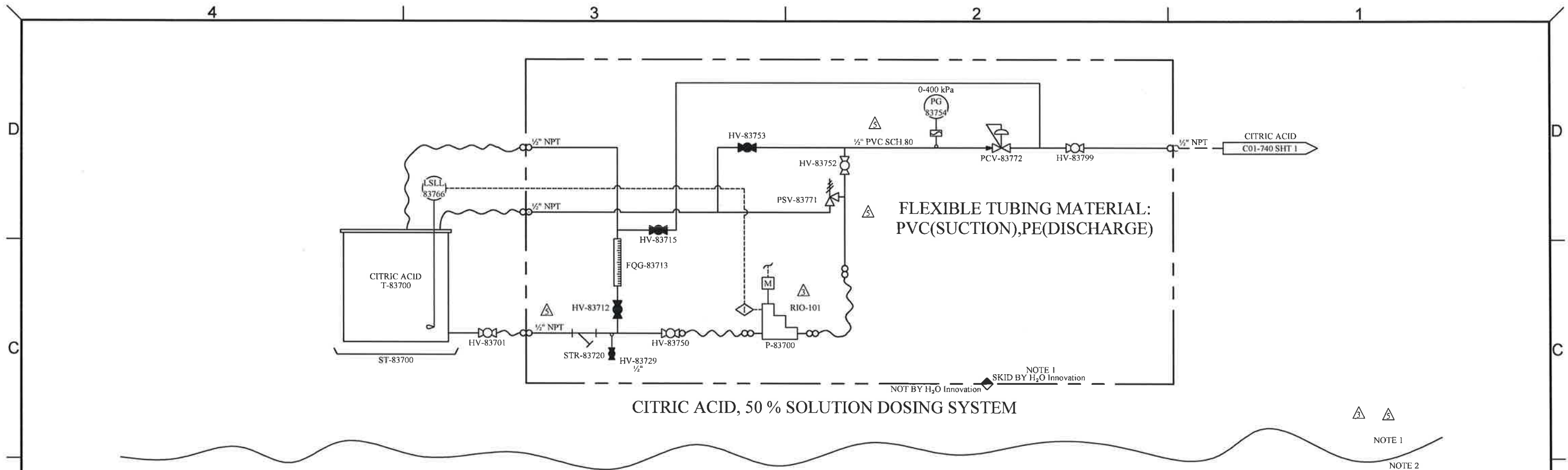
DRAWING REVISION						
REV	DATE	REVISION DESCRIPTION	DRAWN	CHKD	ENG	APPVD
06	02/12/2016	REVISED AS INSTALLED	M.P.	R.D.	H.C.	R.D.
05	21/09/2016	REVISED AS BUILT	M.P.	H.S.	H.C.	R.D.
04	08/02/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.	H.C.
03	25/07/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.	H.C.
01	11/07/2016	CHANGE SUMP TANK BALL TO GATE VALVE, SOLENOID TO ELECTRIC VALVE, TURBIDITY METER TO 120V	M.P.	H.S.	H.C.	H.C.



UNLESS NOTED OTHERWISE  
INTERPRETATION: 1/16" = 1/8"  
TOLERANCES: FRACTIONS: 1/16" = 1/8"  
DECIMALS: 0.001 = 0.001  
ANGLES: 1/16" = 1/8"  
HOLE SIZES: 1/16" = 1/8"  
HOLE CENTERS: 1/16" = 1/8"  
DO NOT SCALE PRINTS

MELIADINE STP  
216 M3/DAY

TITLE:		
PERMEATE TANK PROCESS & INSTRUMENTATION DIAGRAM		
SCALE: N/A	DRAWING NUMBER: U65875-C01-0790	REVISION 06
SHEET: 1 of 1		



- NOTES:
- EQUIPMENT TO BE PLACED IN CONTAINER #1.
  - EQUIPMENT TO BE PLACED IN CONTAINER #2.

NOTE:  
THE INFORMATION, SPECIFICATIONS AND DATA SHOWN ON THIS PRINT ARE FURNISHED BY AND ARE TO REMAIN THE PROPERTY OF H<sub>2</sub>O INNOVATION.

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06	02/12/2016	REVISED AS INSTALLED	M.P.	R.D.	H.C.
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UNLESS NOTED OTHERWISE  
INTERPRETATION  
ANSI Y14.5

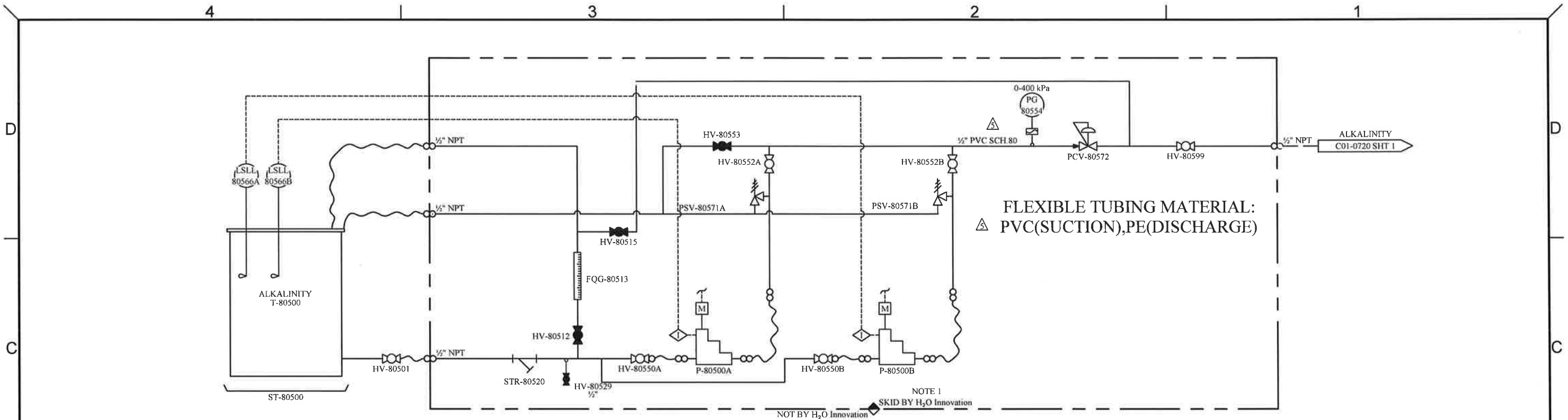
TOLERANCES  
FRACTIONS  
DECIMALS  
ANGLES  
HOLE SIZES  
HOLE CENTERS

DO NOT SCALE PRINTS

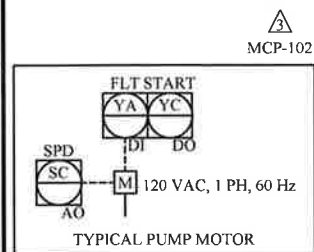
**MELIADINE STP**

216 M3/DAY

TITLE:		
DOSING SKIDS - CLEANING CHEMICALS PROCESS & INSTRUMENTATION DIAGRAM		
SCALE: N/A	DRAWING NUMBER: U65875-C01-0800	REVISION 06
SHEET: 1 of 2		



HYDROXYDE DE SODIUM, 25%, ALKALINITY ADJUSTMENT  
CHEMICAL DOSING SYSTEM



- NOTES:
- EQUIPMENT TO BE PLACED IN CONTAINER #2.

**NOTE:**  
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DRAWING REVISION						
REV	DATE	REVISION DESCRIPTION	DRAWN	CHKD	ENG	APPVD
06	02/12/2016	REVISED AS INSTALLED	M.P.	R.D.	H.C.	R.D.
05	21/09/2016	REVISED AS BUILT	M.P.	H.S.	H.C.	R.D.
04	08/02/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.	H.C.
03	25/07/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.	H.C.
01	11/07/2016	CHANGE SUMP TANK BALL TO GATE VALVE, SOLENOID TO ELECTRIC VALVE, TURBIDITY METER TO 120V	M.P.	H.S.	H.C.	H.C.

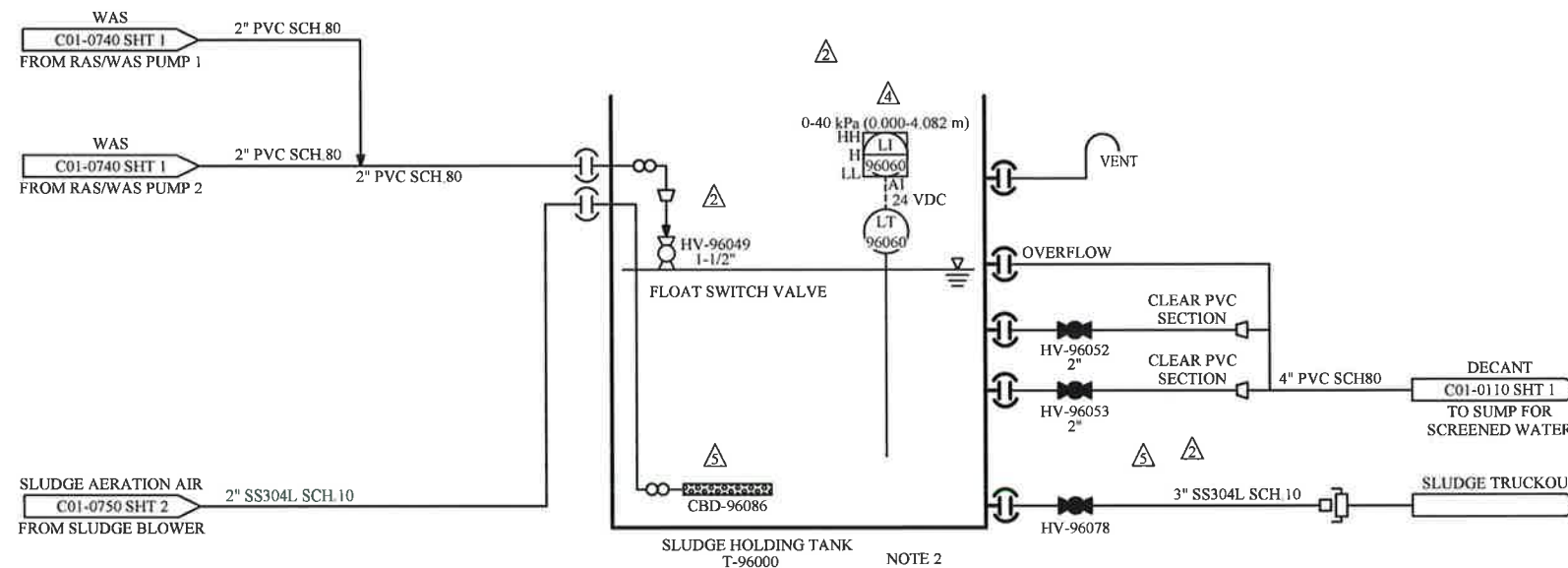


UNLESS NOTED OTHERWISE  
INTERPRETATION AND Y14.5  
TOLERANCES: FRACTIONS: 1/16, 1/8, 1/4, 1/2, 3/4, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 230, 231, 232, 233, 234, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260, 261, 262, 263, 264, 265, 266, 267, 268, 269, 270, 271, 272, 273, 274, 275, 276, 277, 278, 279, 280, 281, 282, 283, 284, 285, 286, 287, 288, 289, 290, 291, 292, 293, 294, 295, 296, 297, 298, 299, 300, 301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 344, 345, 346, 347, 348, 349, 350, 351, 352, 353, 354, 355, 356, 357, 358, 359, 360, 361, 362, 363, 364, 365, 366, 367, 368, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393, 394, 395, 396, 397, 398, 399, 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 620, 621, 622, 623, 624, 625, 626, 627, 628, 629, 630, 631, 632, 633, 634, 635, 636, 637, 638, 639, 640, 641, 642, 643, 644, 645, 646, 647, 648, 649, 650, 651, 652, 653, 654, 655, 656, 657, 658, 659, 660, 661, 662, 663, 664, 665, 666, 667, 668, 669, 670, 671, 672, 673, 674, 675, 676, 677, 678, 679, 680, 681, 682, 683, 684, 685, 686, 687, 688, 689, 690, 691, 692, 693, 694, 695, 696, 697, 698, 699, 700, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758, 759, 760, 761, 762, 763, 764, 765, 766, 767, 768, 769, 770, 771, 772, 773, 774, 775, 776, 777, 778, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 790, 791, 792, 793, 794, 795, 796, 797, 798, 799, 800, 801, 802, 803, 804, 805, 806, 807, 808, 809, 810, 811, 812, 813, 814, 815, 816, 817, 818, 819, 820, 821, 822, 823, 824, 825, 826, 827, 828, 829, 830, 831, 832, 833, 834, 835, 836, 837, 838, 839, 840, 841, 842, 843, 844, 845, 846, 847, 848, 849, 850, 851, 852, 853, 854, 855, 856, 857, 858, 859, 860, 861, 862, 863, 864, 865, 866, 867, 868, 869, 870, 871, 872, 873, 874, 875, 876, 877, 878, 879, 880, 881, 882, 883, 884, 885, 886, 887, 888, 889, 890, 891, 892, 893, 894, 895, 896, 897, 898, 899, 900, 901, 902, 903, 904, 905, 906, 907, 908, 909, 910, 911, 912, 913, 914, 915, 916, 917, 918, 919, 920, 921, 922, 923, 924, 925, 926, 927, 928, 929, 930, 931, 932, 933, 934, 935, 936, 937, 938, 939, 940, 941, 942, 943, 944, 945, 946, 947, 948, 949, 950, 951, 952, 953, 954, 955, 956, 957, 958, 959, 960, 961, 962, 963, 964, 965, 966, 967, 968, 969, 970, 971, 972, 973, 974, 975, 976, 977, 978, 979, 980, 981, 982, 983, 984, 985, 986, 987, 988, 989, 990, 991, 992, 993, 994, 995, 996, 997, 998, 999, 1000.

MELIADINE STP  
216 M3/DAY

TITLE:		
DOSING SKIDS - ALKALINITY PROCESS & INSTRUMENTATION DIAGRAM		
SCALE: N/A	DRAWING NUMBER: U65875-C01-0800	REVISION 06
SHEET: 2 of 2		





- NOTES:
1. ALL COMPONENTS GOING INTO RIO 101.
  2. SLUDGE HOLDING TANK WITH COVER
  3. ALL VENT TO OUTSIDE.

NOTE:  
THE INFORMATION, SPECIFICATIONS AND DATA SHOWN ON THIS PRINT ARE FURNISHED BY AND ARE TO REMAIN THE PROPERTY OF H<sub>2</sub>O INNOVATION.

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DRAWING REVISION						
REV	DATE	REVISION DESCRIPTION	DRAWN	CHKD	ENG	APPVD
06	02/12/2016	REVISED AS INSTALLED	M.P.	R.D.	H.C.	R.D.
05	21/09/2016	REVISED AS BUILT	M.P.	H.S.	H.C.	R.D.
04	08/02/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.	H.C.
03	25/07/2016	REVISED AS PER COMMENT	M.P.	H.S.	H.C.	H.C.
01	11/07/2016	CHANGE SUMP TANK BALL TO GATE VALVE, SOLENOID TO ELECTRIC VALVE, TURBIDITY METER TO 120V	M.P.	H.S.	H.C.	H.C.



UNLESS NOTED OTHERWISE  
INTERPRETATION  
ANSI Y14.5

TOLERANCES  
FRACTIONS  
DECIMALS  
ANGLES  
HOLE SIZES  
HOLE CENTERS

60°  
10/100  
10/100  
10/100  
10/100  
10/100

DO NOT SCALE PRINTS

MELIADINE STP  
216 M3/DAY

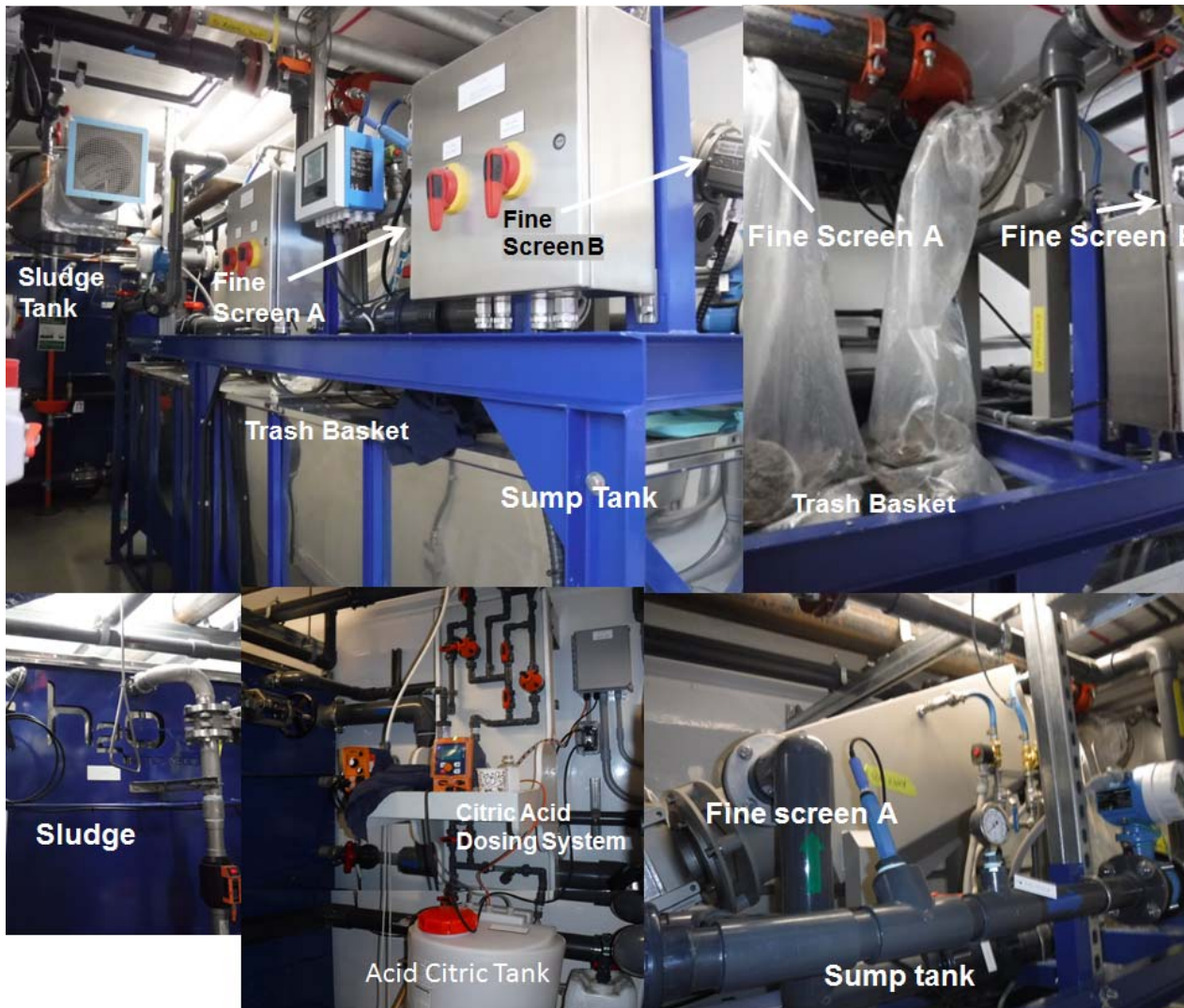
TITLE:		
SLUDGE HANDLING SYSTEM PROCESS & INSTRUMENTATION DIAGRAM		
SCALE: N/A	DRAWING NUMBER: U65875-C01-0960 SHEET: 1 of 1	REVISION 06



## **Appendix E: Sewage Treatment Plant Photographs**



Photos of the outside view of the Sewage Treatment Plant



Photos of the inside view of Container # 1





Photos of the inside view of Container # 2