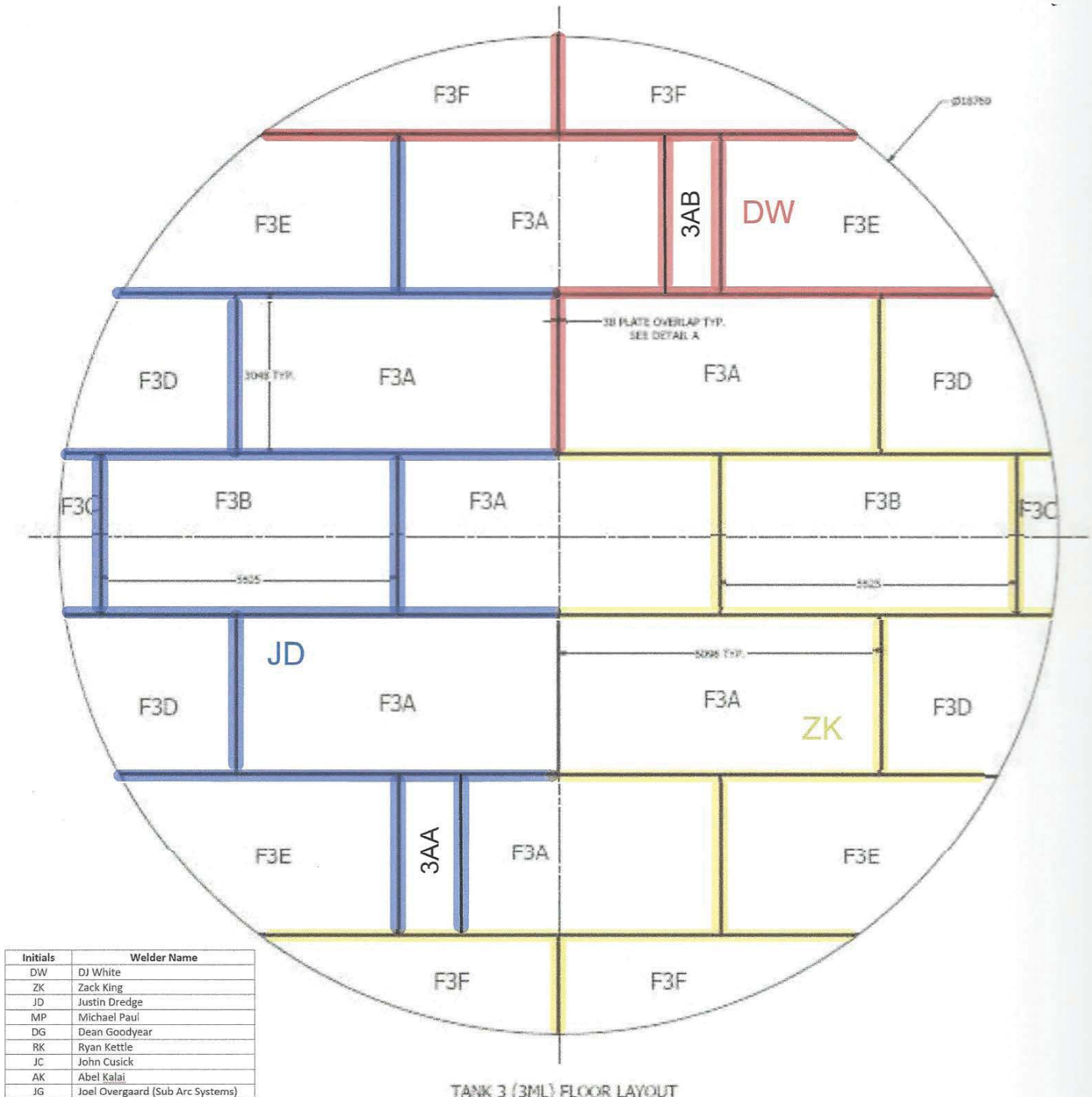


Item 8 - Floor - Weld Map and Visual Report



TANK 3 (3ML) FLOOR LAYOUT
SCALE 1 / 50

I, Sheldon Berry (print supervisor name) have visually inspected the welds shown on this weld map.

Sign: Sheldon Berry

Tank #3

Item 8 - Floor - Vacuum Test Report

Inukshuk Construction Limited

Industrial Contracting



Project Management

PO Box 654

Rankin Inlet, NU X0C 0G0

T 867.645.4030 F 867.645.4064

PRESSURE TEST CERTIFICATE

SITE: reliadine

WORK ORDER # _____

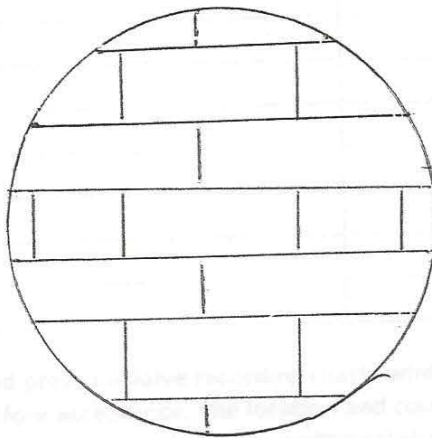
TITLE: Tank Farm

DATE: Aug 9 2017

1. DESCRIPTION OF ~~PIPE~~ AND LOCATION:

Tank #3 ~~Vacuum~~ Test The Floor
at -12 PSI

2. SKETCH INDICATING TEST POINT (S):



3. PIPE STANDARD / SPECIFICATION OF TEST SECTION:

Item 8 - Floor - Vacuum Test Report

Inukshuk Construction Limited

Industrial Contracting Project Management

PO Box 654

Rankin Inlet, NU XOC 0G0

T 867.645.4030 F 867.645.4064

4. TESTING MEDIA: Vacuum Test at -12 psi
and soaping water Tank #3

5. CALCULATED PRESSURE / ACTUAL PRESSURE AT LOWEST ELEVATION:

[illegible]

Include all pressure, temperature and pressure valve recording charts where applicable. Charts to be signed and approved by Engineer before acceptance. The location and course of any leaks or failures and description of repair action(s) taken to be included on additional sheets. All certificates to be submitted to Engineer for each Test Section.

CONTRACTOR REPRESENTATIVE

Sheldon Bury

(Print Name)

(Print Name)

Shylo

(Signature)

(Date)

ENGINEER *RC*

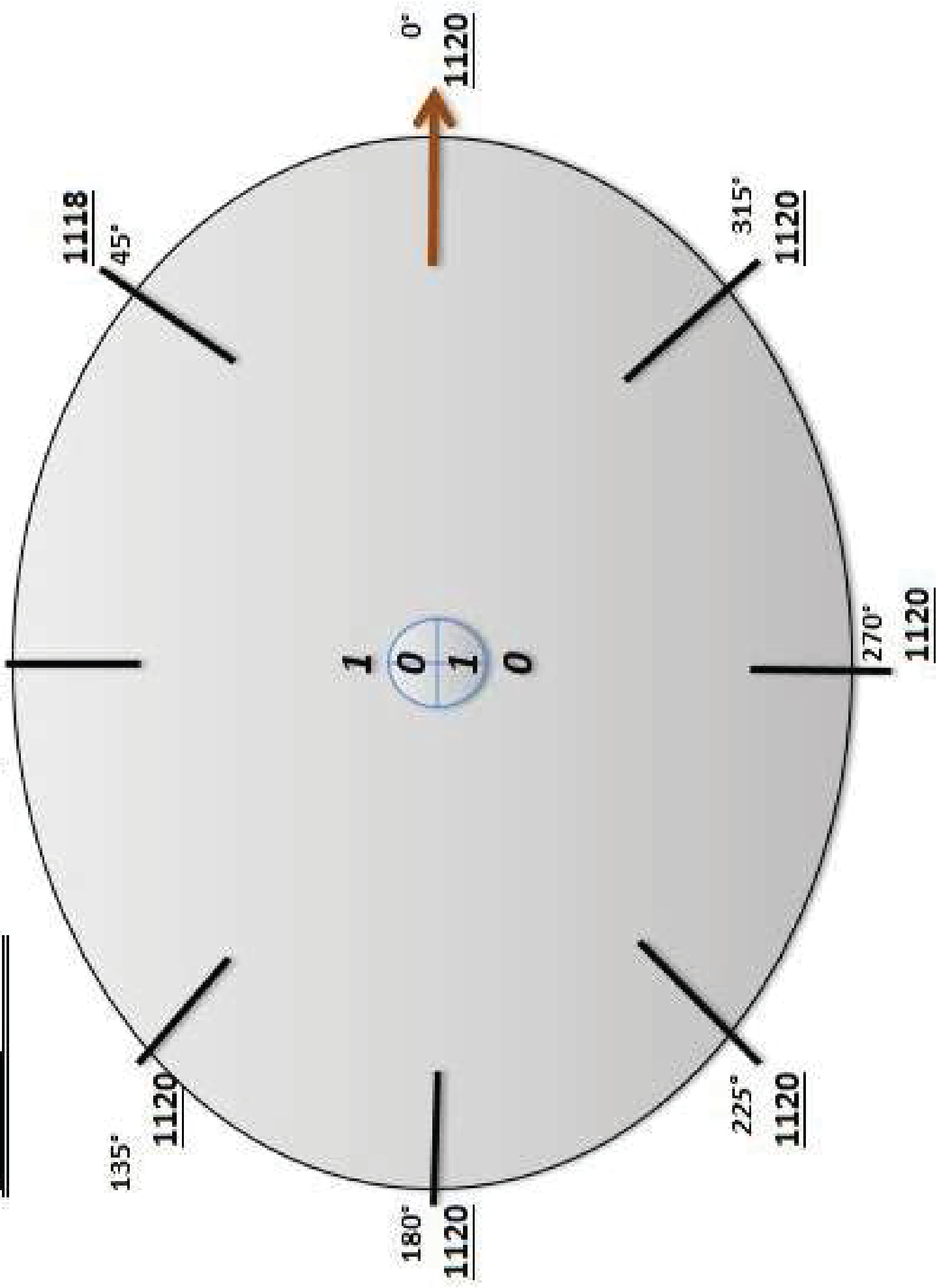
(Print Name)

(Print Name) _____

(Signature)

(Date)

FLOOR

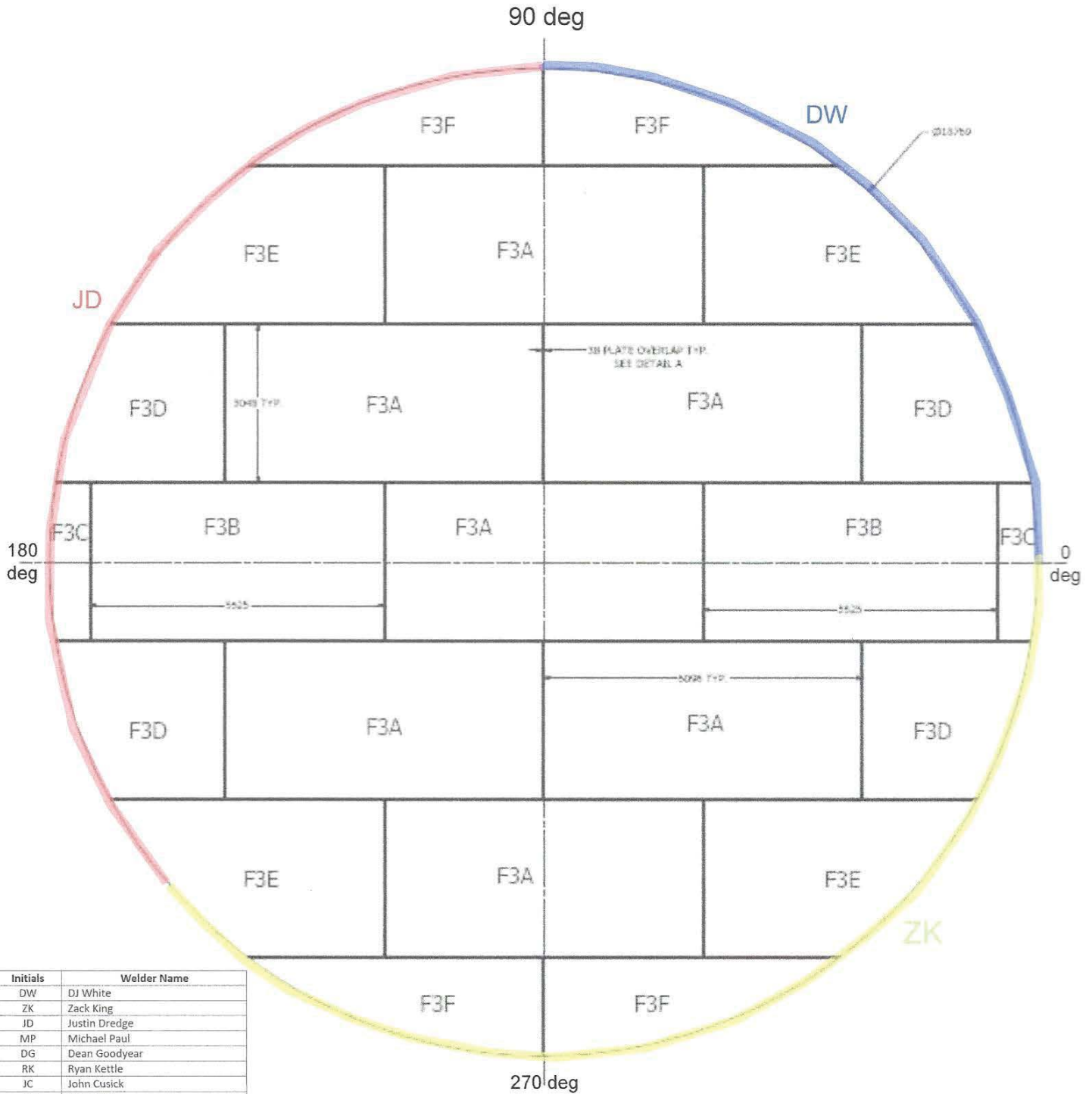


Item 9 – Shell to Floor Seams

Contents

1. Initial and Final (Inside and Outside) Pass Weld Map
2. Visual Report
3. Diesel Test – Leak Test Report

Item 9: Shell to Floor Seams -
Initial Pass Weld Map



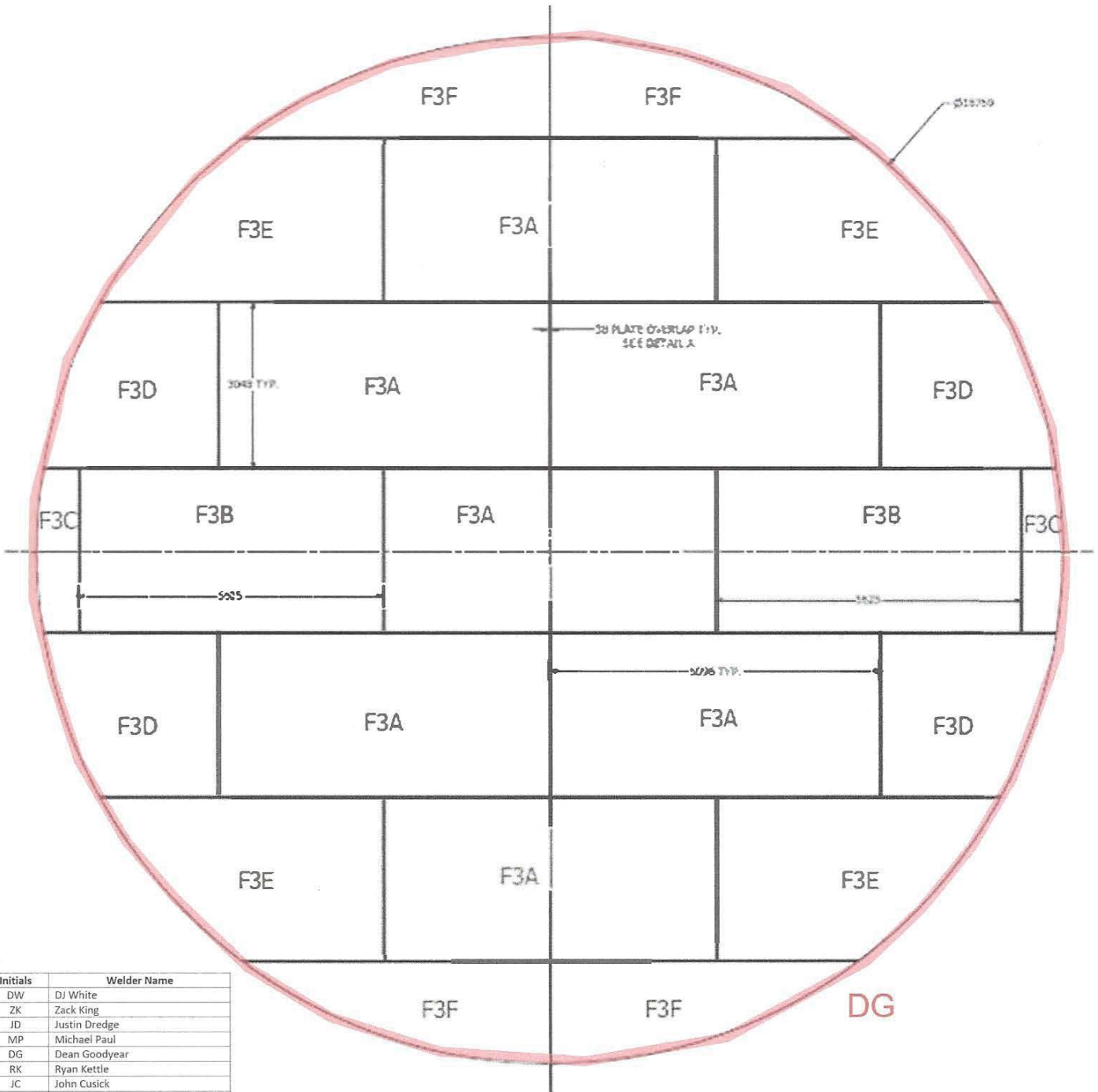
Initials	Welder Name
DW	DJ White
ZK	Zack King
JD	Justin Dredge
MP	Michael Paul
DG	Dean Goodyear
RK	Ryan Kettle
JC	John Cusick
AK	Abel Kalai
JO	Joel Overgaard (Sub Arc Systems)

TANK 3 (3ML) FLOOR LAYOUT
SCALE 1 / 50

I, Sheldon Berry (print supervisor name) have visually inspected the welds shown on this weld map.

Sign: Sheldon Berry

Item 9: Shell to Floor Seams -
Final Pass Weld Map



Initials	Welder Name
DW	DJ White
ZK	Zack King
JD	Justin Dredge
MP	Michael Paul
DG	Dean Goodyear
RK	Ryan Kettle
JC	John Cusick
AK	Abel Kalai
JO	Joel Overgaard (Sub Arc Systems)

TANK 3 (31M) FLOOR LAYOUT

I, Sheldon Barry (print supervisor name) have visually inspected the welds shown on this weld map.

Sign: Sheldon Barry

Tank # 3

Item 9 - Floor to Shell Seams - Diesel Test Report

Inukshuk Construction Limited

Industrial Contracting Project Management

PO Box 654

Rankin Inlet, NU X0C 0G0

T 867.645.4030 F 867.645.4064

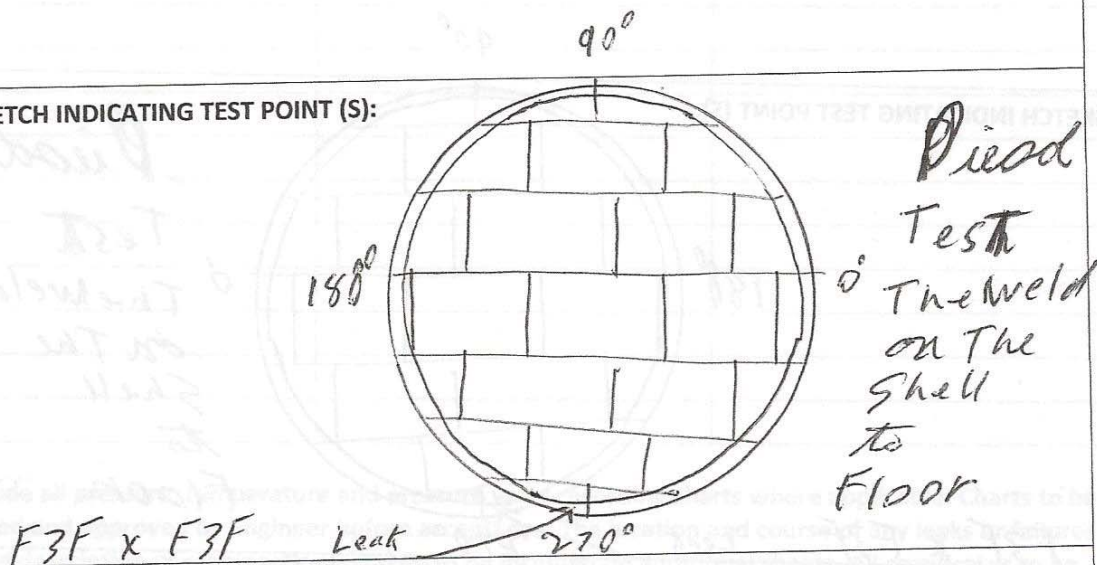
PRESSURE TEST CERTIFICATE

SITE: melandine WORK ORDER # _____
DATE: aug 9 2017 TITLE: Tank Farm

1. DESCRIPTION OF PIPE AND LOCATION:

Tank # 3

2. SKETCH INDICATING TEST POINT (S):



3. PIPE STANDARD / SPECIFICATION OF TEST SECTION:

Sheldon Berry

2 Aug 2017

Aug 9 2017

Sheldon Berry

2 Aug 2017

Aug 9 2017

Tank # 3

Item 9 - Floor to Shell Seams - Diesel Test Report

Inukshuk Construction Limited

Industrial Contracting Project Management

PO Box 654

Rankin Inlet, NU X0C 0G0

T 867.645.4030 F 867.645.4064

4. TESTING MEDIA:

Diesel Test on Shell To
Floor Tank # 3

5. CALCULATED PRESSURE / ACTUAL PRESSURE AT LOWEST ELEVATION:

TIME (MIN)	TEST PRESSURE (KP)	TEMPERATURE (C)
10.00 am	Diesel	16°

Include all pressure, temperature and pressure valve recording charts where applicable. Charts to be signed and approved by Engineer before acceptance. The location and course of any leaks or failures and description of repair action(s) taken to be included on additional sheets. All certificates to be submitted to Engineer for each Test Section.

CONTRACTOR REPRESENTATIVE

Sheldon Barry

(Print Name)

[Signature]

(Signature)

Aug 9 2017

(Date)

ENGINEER

QC

Sylvain Chretien

(Print Name)

[Signature]

(Signature)

AUGUST 9, 2017

(Date)

Item 10 - Shell

Contents

1. MTR
2. Roundness Dimension Report (AmSpec)
3. Horizontal Weld Map and Visual Report
4. Vertical Weld Map and Visual Report
5. Dimension Report – Peaking and Banding Horizontal Weld Seams
6. Dimension Report – Peaking and Banding Vertical Weld Seams
7. Dimension Report – Plumbness
8. Diesel Test Reports
9. UT Report (3rd Party)



12400 Highway 43 North, Axis, Alabama 36505, US

Item 10 - Shell - MTR

Test Certificate

Form TC1: Revision 2: Date 23 Apr 2014

Customer: SAMUEL, SON & CO. LTD 1250 APPLEBY LINE BURLINGTON ON L7L5G6		Customer P.O.No.: C41966 & 41-490196		Mill Order No. 41-491119-11		Shipping Manifest: AR239891											
Product Description: CSA G40.21(2013) 38WT/260WT - CAT 5:LCVN 15FT.LBS,TCVN13FT.LBS@-45F/A673-P ALLOYS API650(12TH ED) TABLE 4-1 GR.IIIA NORMALIZED				Ship Date: 16 Feb 17		Cert No: 081596778 (Page 1 of 1)											
Size: 0.313 X 113.0 X 332.0 (IN)																	
Tested Pieces:		Tensiles:		Charpy Impact Tests													
Heat Id	Piece Id	Tested Thickness	Tst Loc	YS (KSI)	UTS (KSI)	%RA	Elong % 2in 8in	Tst Dir	Hardness	Abs.Energy(FTLB) 1 2 3 Avg	% Shear 1 2 3 Avg	Tst Tmp	Tst Dir	Tst Siz (mm)	BDWTT Tmp %Shr		
E7B110	B05	0.319 (DISCRT)	C 53 C	75			27	T		34 33 33 33 37 30 31 33		-45F -45F	L T	5.0 5.0			
Heat																	
Id	C	Mn	P	S	Si	Tot Al	Sol Al	Cu	Ni	Cr	Mo	Cb	V	Ti	B	N	ORGN
E7B110	.18	.90	.008	<.001	.23	.025	.024	.22	.14	.09	.04	.002	.004	.011	.0002	.0088	USA
KILLED STEEL MERCURY IS NOT A METALLURGICAL COMPONENT OF THE STEEL AND NO MERCURY WAS INTENTIONALLY ADDED DURING THE MANUFACTURE OF THIS PRODUCT. KILLED STEEL, PRODUCED TO A FINE GRAIN PRACTICE MTR EN 10204:2004 INSPECTION CERTIFICATE 3.1 COMPLIANT CHARPY FULL SIZE EQUIVALENT = ABSORBED ENERGY AVG X 10 / TEST SIZE IN MM NORMALIZED PLATES. HEATED AT 1665F FOR 17 MINUTES. TEST COUPONS TAKEN FROM HEAT TREATED PLATE. PRODUCTS SHIPPED: E7B110 B05 6704561 PCES: 1, LBS: 3330 E7B110 B05 6704558 PCES: 1, LBS: 3330 E7B110 B05 6704560 PCES: 1, LBS: 3330 E7B110 B05 6704561 PCES: 1, LBS: 3330 E7B110 B05 6704562 PCES: 1, LBS: 3330 E7B110 B05 6704563 PCES: 1, LBS: 3330																	
(P)		Cust Part #:															
WE HEREBY CERTIFY THAT THIS MATERIAL WAS TESTED IN ACCORDANCE WITH, AND MEETS THE REQUIREMENTS OF, THE APPROPRIATE SPECIFICATION																	
Justin Ward +1 251 662 4400 SENIOR METALLURGIST - PRODUCT																	



Item 10 - Shell - MTR

Test Certificate

Form TC1: Revision 2: Date 23 Apr 2014

12400 Highway 43 North, Axis, Alabama 36505, US

Customer: SAMUEL, SON & CO. LTD 1250 APPLEBY LINE BURLINGTON ON L7L5G6		Customer P.O.No.: C41966 & 41-490196		Mill Order No. 41-491119-11		Shipping Manifest: AR240129											
Product Description: CSA G40.21(2013) 38WT/260WT - CAT 5;LCVN 15FT.LBS,TCVN13FT.LBS@-45F/A673-P ALLOYS API650(12TH ED) TABLE 4-1 GR.IIIA NORMALIZED				Ship Date: 21 Feb 17		Cert No: 081597444 (Page 1 of 1)											
Size: 0.313 X 113.0 X 332.0 (IN)																	
Tested Pieces:		Tensiles:		Charpy Impact Tests													
Heat Id	Piece Id	Tested Thickness	Tst Loc	YS (KSI)	UTS (KSI)	%RA	Elong % 2in 8in	Tst Dir	Hardness	Abs.Energy(FTLB) 1 2 3 Avg	% Shear 1 2 3 Avg	Tst Tmp	Tst Dir	Tst Siz (mm)	BDWTT Tmp %Shr		
E7B110	B04	0.318 (DISCRT)	C 54 C	75			26	T		60 58 52 57 38 31 33 34		-50F L -50F T		5.0			
Heat																	
Id	C	Mn	P	S	Si	Tot Al	Sol Al	Cu	Ni	Cr	Mo	Cb	V	Ti	B	N	ORGN
E7B110	.18	.90	.008	<.001	.23	.025	.024	.22	.14	.09	.04	.002	.004	.011	.0002	.0088	USA
KILLED STEEL MERCURY IS NOT A METALLURGICAL COMPONENT OF THE STEEL AND NO MERCURY WAS INTENTIONALLY ADDED DURING THE MANUFACTURE OF THIS PRODUCT. KILLED STEEL, PRODUCED TO A FINE GRAIN PRACTICE MTR EN 10204:2004 INSPECTION CERTIFICATE 3.1 COMPLIANT CHARPY FULL SIZE EQUIVALENT = ABSORBED ENERGY AVG X 10 / TEST SIZE IN MM NORMALIZED PLATES. HEATED AT 1665F FOR 17 MINUTES. TEST COUPONS TAKEN FROM HEAT TREATED PLATE. PRODUCTS SHIPPED: E7B110 B04 6705316 PCES: 1, LBS: 3330 E7B110 B04 6705314 PCES: 1, LBS: 3330 E7B110 B04 6705315 PCES: 1, LBS: 3330 E7B110 B04 6705313 PCES: 1, LBS: 3330																	
(P)		Cust Part #:															
		WE HEREBY CERTIFY THAT THIS MATERIAL WAS TESTED IN ACCORDANCE WITH, AND MEETS THE REQUIREMENTS OF, THE APPROPRIATE SPECIFICATION															
		Justin Ward +1 251 662 4400 SENIOR METALLURGIST - PRODUCT															



12400 Highway 43 North, Axis, Alabama 36505, US

Item 10 - Shell - MTR

Test Certificate

Form TC1: Revision 2: Date 23 Apr 2014

Customer: SAMUEL, SON & CO. LTD 1250 APPLEBY LINE BURLINGTON ON L7L5G6		Customer P.O.No.: C41966 & 41-490196		Mill Order No. 41-491119-11		Shipping Manifest: AR240654																																																																																																					
Product Description: CSA G40.21(2013) 38WT/260WT - CAT 5;LCVN 15FT.LBS,TCVN13FT.LBS@-45F/A673-P ALLOY'S API650(12TH ED) TABLE 4-1 GR.IIIA NORMALIZED				Ship Date: 02 Mar 17 Cert Date: 02 Mar 17				Cert No: 081598883 (Page 1 of 1)																																																																																																			
Size: 0.313 X 113.0 X 332.0 (IN)																																																																																																											
Tested Pieces:		Tensiles:		Charpy Impact Tests																																																																																																							
Heat Id	Piece Id	Tested Thickness	Tst Loc	YS (KSI)	UTS (KSI)	%RA	Elong % 2in 8in	Tst Dir	Abs. Energy(FTLB) 1 2 3 Avg	% Shear 1 2 3 Avg	Tst Tmp	Tst Dir	Tst Siz (mm)	BDWTT Tmp %Shr																																																																																													
E7B110	B03	0.318 (DISCRT)	C 53	75			26	T	30 38 31 33		-50F	L	5.0																																																																																														
E7B110	B04	0.318 (DISCRT)	C 54	75			26	T	30 24 26 27		-50F	T	5.0																																																																																														
			C						60 58 52 57		-50F	L	5.0																																																																																														
			C						38 31 33 34		-50F	T	5.0																																																																																														
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E7B110 B03	6705289	PCES:	1, LBS:	3330																																																																																																							

(P)	Cust Part #:	WE HEREBY CERTIFY THAT THIS MATERIAL WAS TESTED IN ACCORDANCE WITH, AND MEETS THE REQUIREMENTS OF, THE APPROPRIATE SPECIFICATION	Justin Ward +1 251 662 4400 SENIOR METALLURGIST - PRODUCT
-----	--------------	--	--



LASER DIAMETERS

Diameters

Enter Diameters (or Radii) in decimal Ft.
Ex: 45.90

of center beam

	left	Right
1	60.90	60.91
2	60.92	61.01
3	60.94	60.98
4	60.93	61.01
5	60.80	60.99
6	60.88	60.81
7	60.90	60.95
8	60.86	60.83
9	60.96	60.90
10	60.97	61.01
11	60.93	60.94
12	60.96	60.92
13	60.94	60.99
14	60.88	60.93
15	60.90	60.95
16	60.83	60.81
17	60.89	60.85
18	60.91	60.95
19	60.93	60.96
20	61.00	60.96
21	60.95	60.92
22	60.87	60.94
23	60.85	60.90
24	60.88	60.90
25		
26		
27		
28		
29		
30		
31		
32		
33		
34	60.908	60.930

Average=

Dia

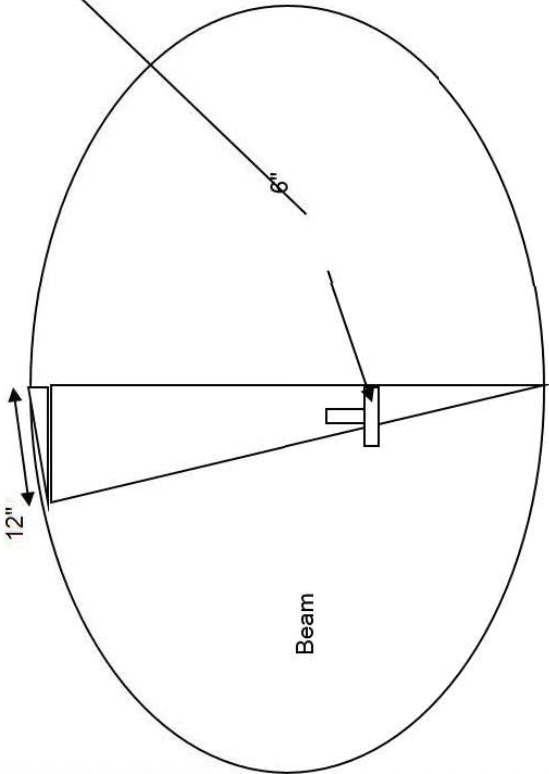
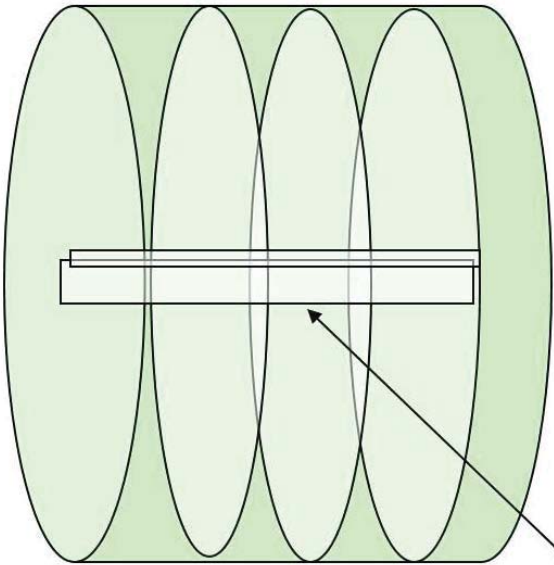
Beam

Hyp

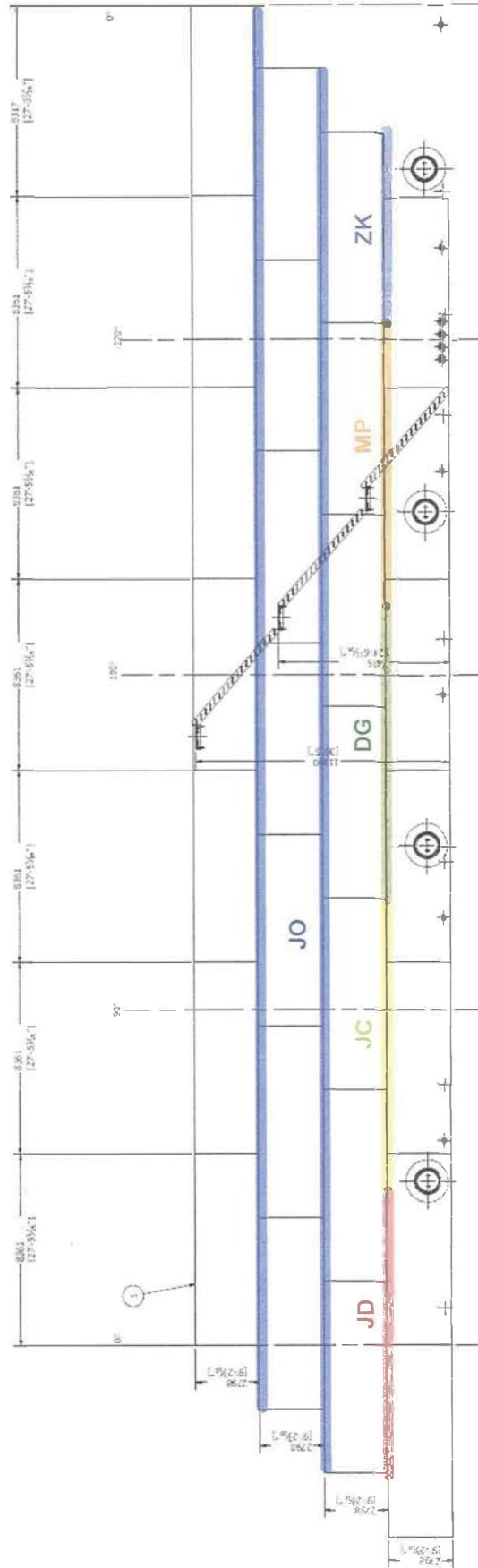
14.000

14.000

0.000



Item 10: Shell - Horizontal Weld Map and Visual Report



Initials	Welder Name
DW	DJ White
ZK	Zack King
JD	Justin Dredge
MP	Michael Paul
DG	Dean Goodyear
RK	Ryan Kettle
JC	John Cusick
AK	Abel Kalai
JO	Joel Overgaard (Sub Arc Systems)

SHELL DEVELOP VIEW

I, Sheldon Berry (print supervisor name) have visually inspected the welds shown on this weld map.

Sign: Sheldon Berry

SHELL DEVELOP VIEW

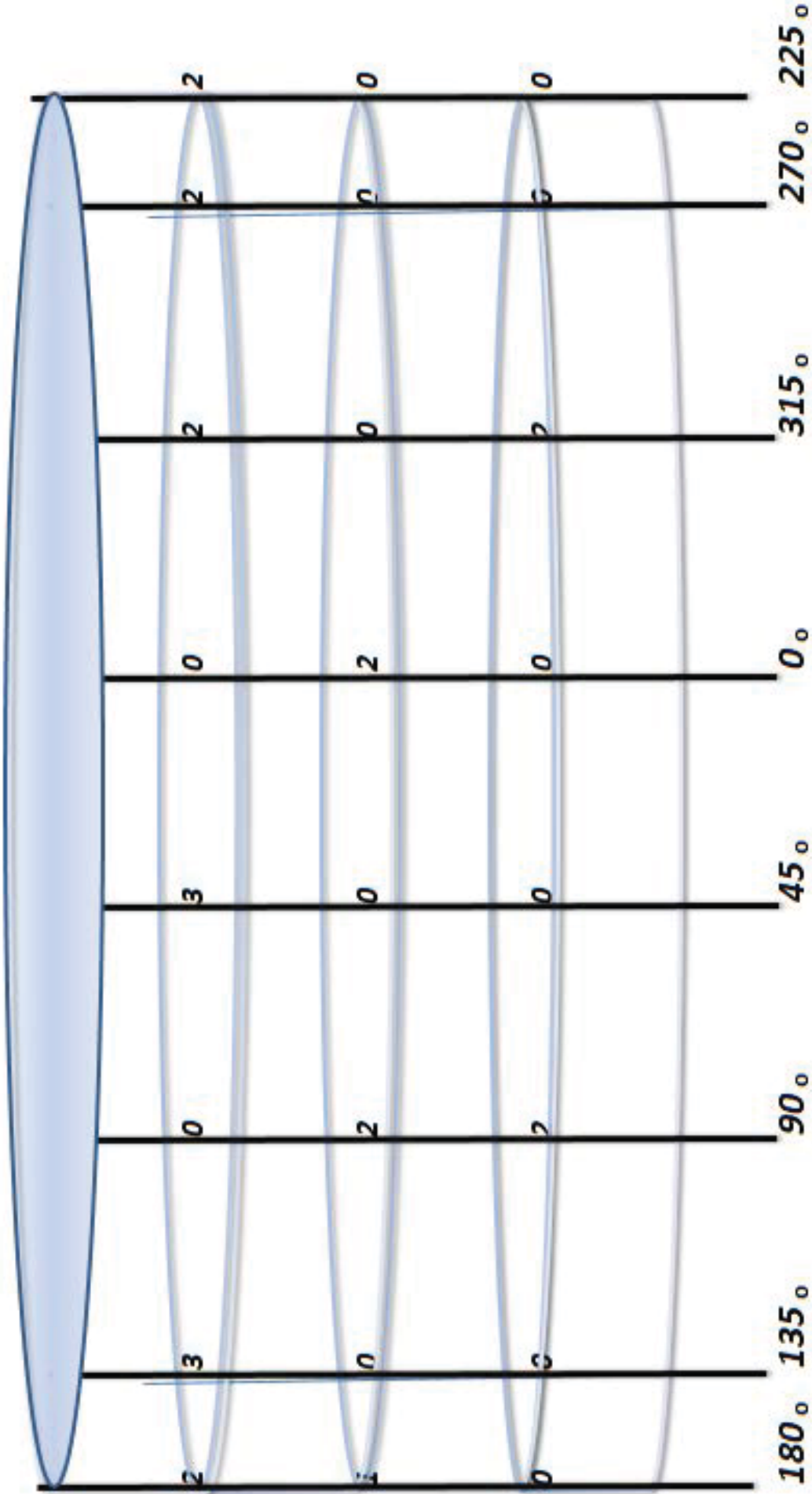
(i) = Inside
(o) = Outside

Initials	Welder Name
DW	DJ White
ZK	Zack King
JD	Justin Dredge
MP	Michael Paul
DG	Dean Goodyear
RK	Ryan Kettle
JC	John Cusick
AK	Abel Kalai
JG	Joel Overgaard (Sub Arc Systems)

Sheldon Perry (print supervisor name) have visually inspected the welds shown on this weld map.

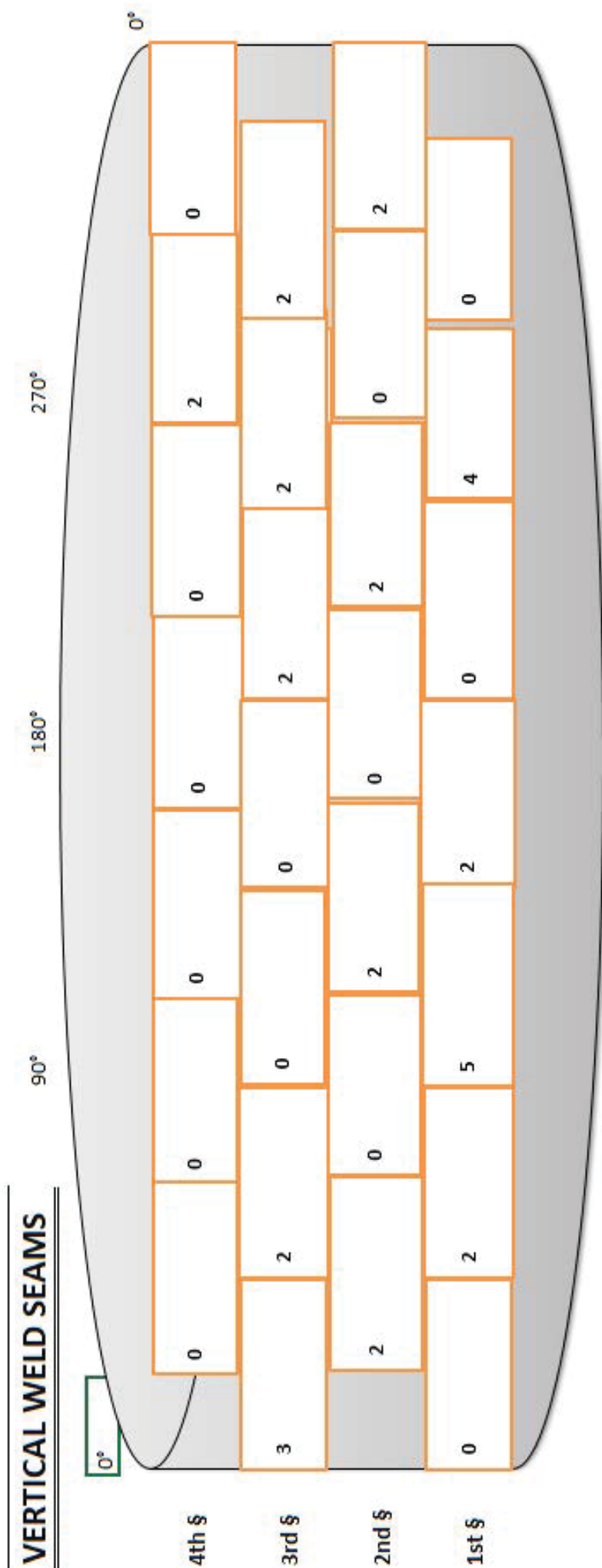
Sign: _____

HORIZONTAL WELD SEAMS



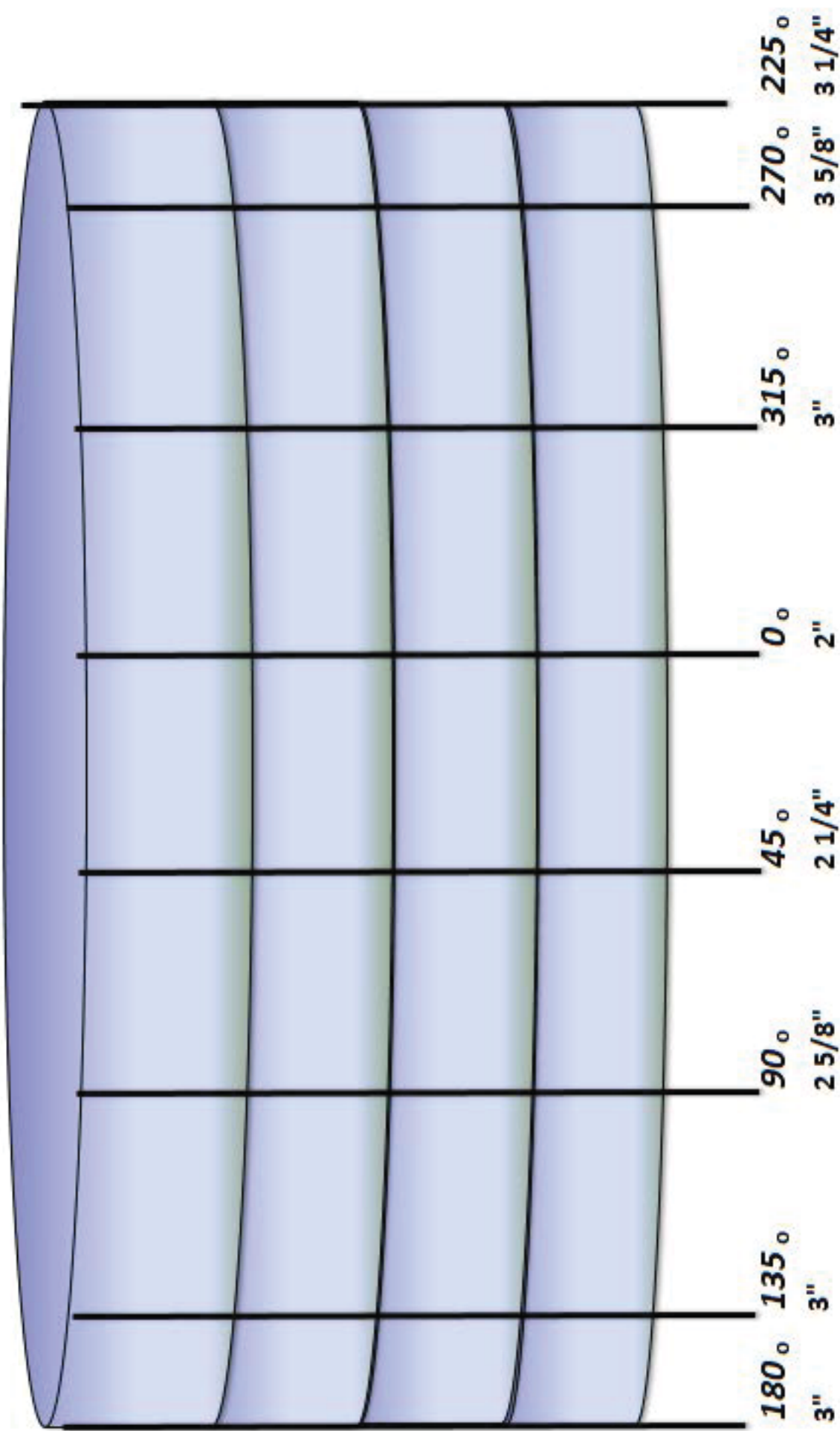
*All measurements are in mm

Item 10 - Shell - Dimension Report
Vertical Weld Seams Peaking and Banding



*All measurements are in mm

PLUMBNESS

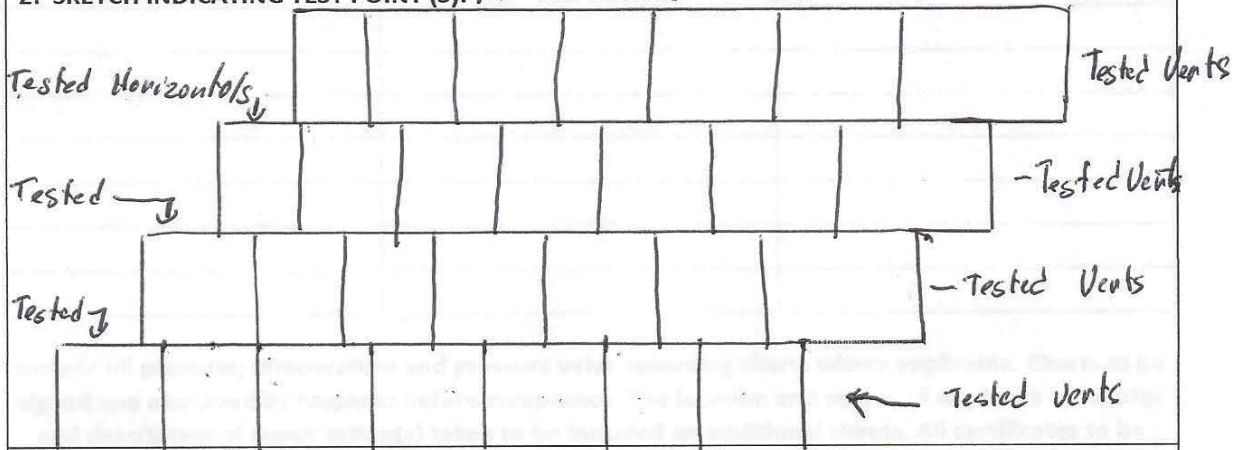


All measurements taken with plumb bomb from outside rim angle. Rim angle extends 3.0" from roof of tank. Subtract 3" from each measurement

28-08-2017

Inukshuk Construction LimitedIndustrial Contracting  Project ManagementPO Box 654
Rankin Inlet, NU X0C 0G0
T 867.645.4030 F 867.645.4064**PRESSURE TEST CERTIFICATE**SITE: Meliadine WORK ORDER # _____TITLE: Tank Farm

DATE: _____

1. DESCRIPTION OF PIPE AND LOCATION:Tank #3**2. SKETCH INDICATING TEST POINT (S):** All Horizontal & Verts tested with Diesel**3. PIPE STANDARD / SPECIFICATION OF TEST SECTION:**A.E.M. 
28-08-201728-08-2017



Client :	Inukshuk Construction Ltd,	Date d'intervention :	2017-08-29
Adresse/Address :	PO Box 654 Rankin Inlet, Nunavut X0C 0G0	Intervention date :	
Contact :	Marc Losier	Date du rapport :	2017-09-08
Entrepreneur :	N/A	Report date :	
Contractor :		N° dossier :	INS-117107-01
Endroit du travail :	Rankin Inlet , Nunavut	File no :	
Job location :		Commande :	295-1046
		Order :	

INSP. VISUELLE VISUAL INSP. ☐		MAGNÉTOSCOPIE MAGNETIC PARTICLES ☒		RESSUAGE LIQUID PENETRANT ☐		ULTRASONS ULTRASONIC ☒	
DESCRIPTION : <u>Magnetic inspection and Ultrasonic inspection on tank 3</u> The client is opting to use an ultrasonic testing, instead of radiographic testing & Magnetic testing on nozzles and bottom weld to the shell. Remark: Visual testing was performed by client.							
INSP. VISUELLE / VISUAL INSP.		NORME : SPECIFICATION :		N° équip. : Equip. no :		N/A	
MAGNÉTOSCOPIE MAGNETIC PARTICLES		NORME : SPECIFICATION : Api 650		N° équip. : Equip. no :		MP-Q-27	
Ampérage : Amperage :	Culasse/Yoke	Continue Continuous	☒	Résiduelle Residual	☐	Humide Wet	☐
Longitudinale Longitudinal	☐	Circulaire Circular	☐	C.A. A.C.	☒	C.C. D.C.	☐
RESSUAGE LIQUID PENETRANT		NORME : SPECIFICATION :		N° équip. : Equip. no :			
Pénétrant/Penetrant :		Émulsifiant/Emulsifier :		Révélateur/Developer :			
Temps/Time :		Temps/Time :		Temps/Time :			
ULTRASONS / ULTRASONIC		NORME : SPECIFICATION : API 650		N° équip. : Equip. no :			
ÉTALONNAGE/CALIBRATION :		Trou/Hole : N/A		C.A.D. /D.A.C. :		☐	
Bloc/Block : IIW Type 2							
APPAREIL/EQUIPMENT :		Couplant : Echogel		Échelle/Sweep length :			
Instrument : USM GO+		Palpeur/Transducer : 0 degree and 70 degree					
N° équip./Equip. no : UT-Q-34							
RÉSULTATS/RESULTS : Ultrasonic inspection was performed: - on every T (where vertical weld meet horizontal weld) between first/second, second/third & third/Fourth course: Accepted - On every vertical weld of first course from 1" to 7 and 53" to 59": Accepted - On every vertical weld of second course from 53" to 59" Accepted - On horizontal see pictures 2 and 3 for 6 locations: Accepted Magnetic particles inspection was performed on angle joint between the shell and nozzles, and joint between bottom weld and shell inside and outside: -Inside tank: weld between shell and nozzle & weld between shell to the bottom weld at 100%: by magnetic particles inspection: Accepted -Outside tank: weld between shell/pad, & weld between pad/nozzle & weld between shell/bottom weld at 100% (note 1) by magnetic particles inspection: Accepted Note1: 16 nozzles including 4 manholes; one nozzle outside does not have pad. Please refer to drawing 295-M11; part section J-J item #39. This nozzle corresponds to a ¾" coupling for a water temperature gauge in the shell and the client has advised that no repad is needed for this specific coupling.							
Techniciens : Technicians :		Assistants:		Approuvé par : Approved by :		Pierre Dostie Technical Supervisor	
CSA W178.2 level 2						CSA W178.2, niveau 3	

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Client : Adresse/Address :	Inukshuk Construction Ltd, PO Box 654 Rankin Inlet, Nunavut X0C 0G0	Date d'intervention : Intervention date :	2017-08-29
		Date du rapport : Report date :	2017-09-08
Contact :	Marc Losier	N° dossier : File no :	INS-117107-01
Entrepreneur : Contractor :	N/A	Commande : Order :	295-1046
Endroit du travail : Job location :	Rankin Inlet , Nunavut		

Picture : 1



View of tank # 3

Picture : 2



View at 0 degree

First horizontal UT between first/second course from vertical weld on second course on left at 60 to 66 inches. On second horizontal between second/third course UT on the right at 60 to 66 inches of the vertical second course. And for the third horizontal between third/fourth course located on left at 60 to 66 inches of vertical of third course. You can see on picture

Techniciens : Technicians :	Sylvain Germain CSA W178.2 level 2	Assistants:	Approuvé par : Approved by :	Pierre Dostie Technical Supervisor CSA W178.2, niveau 3
--	---------------------------------------	--------------------	---	---

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Client :	Inukshuk Construction Ltd,	Date d'intervention :	2017-08-29
Adresse/Address :	PO Box 654 Rankin Inlet, Nunavut X0C 0G0	Intervention date :	
Contact :	Marc Losier	Date du rapport :	2017-09-08
Entrepreneur :	N/A	Report date :	
Contractor :		N° dossier :	INS-117107-01
File no :		Commande :	295-1046
Endroit du travail :	Rankin Inlet , Nunavut	Order :	
Job location :			

Page 3 de/of 3

Picture :3



View at 180 degree

First horizontal UT between first/second course from vertical weld on second course on left at 60 to 66 inches. On second horizontal between second/third course UT on the right at 60 to 66 inches of the vertical second course. And for the third horizontal between third/fourth course located on left at 60 to 66 inches of vertical of third course. You can see on picture

Techniciens :	Sylvain Germain	Assistants:		Approuvé par :	Pierre Dostie
Technicians :				Approved by :	Technical Supervisor
	CSA W178.2 level 2				CSA W178.2, niveau 3

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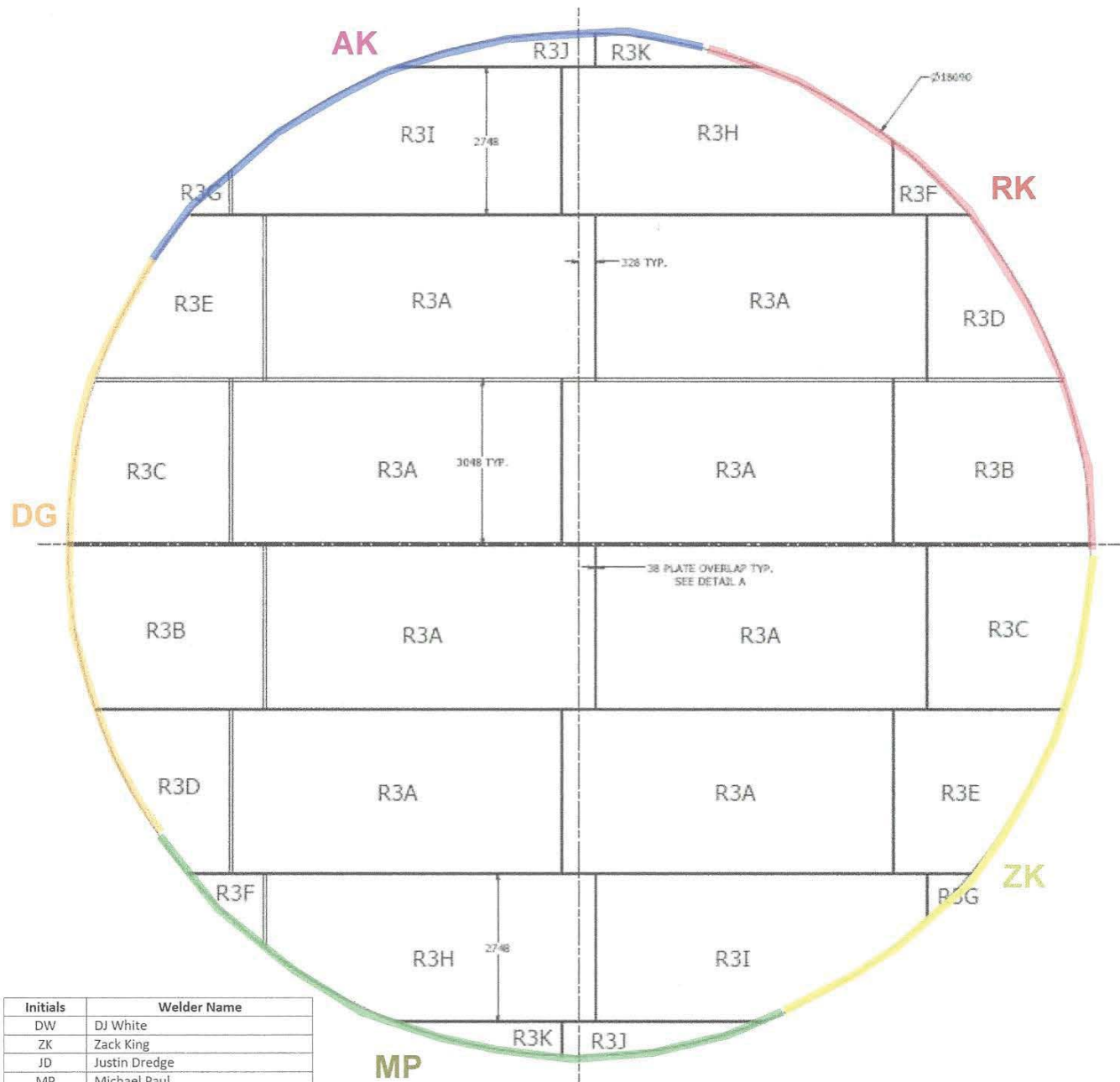
This document is issued by the Company under its General Conditions of Service accessible at <http://www.sgs.ca/en/Terms-and-Conditions.aspx>

Item 11 – Compression Ring

Contents

1. Weld Map / Visual Report

Item 11: Compression Ring - Weld Map



Initials	Welder Name
DW	DJ White
ZK	Zack King
JD	Justin Dredge
MP	Michael Paul
DG	Dean Goodyear
RK	Ryan Kettle
JC	John Cusick
AK	Abel Kalai
JO	Joel Overgaard (Sub Arc Systems)

TANK 3 (3ML) ROOF LAYOUT
SCALE 1 / 50

I, Shelton Burry (print supervisor name) have visually inspected the welds shown on this weld map.

Sign: Shelton Burry

Item 12 – Roof

Contents

1. MTR
2. Visual Report
3. Vacuum Box Test Report



Item 12 - Roof - MTR

Test Certificate

12400 Highway 43 North, Axis, Alabama 36505, US

Form TC1: Revision 2: Date 23 Apr 2014

Customer: SAMUEL, SON & CO. LTD 1250 APPLEBY LINE BURLINGTON ON L7L5G6		Customer P.O.No.: C41965 & 41-490195 Product Description: CSA G40.21(2013) 38WT/260WT - CAT 5;LCVN 15FT.LBS,TCVN13FT.LBS@-45F/A673-P ALLOY'S API650(12TH ED) TABLE 4-1 GR.IIIA NORMALIZED Size: 0.250 X 120.0 X 480.0 (IN)		Mill Order No. 41-491117-01 Shipping Manifest: AR240135	
Ship Date: 21 Feb 17 Cert Date: 21 Feb 17		Cert No: 081597458 (Page 1 of 2)			

Tested Pieces:				Tensiles:				Charpy Impact Tests											
Heat Id	Piece Id	Tested Thickness	Tst Loc	YS (KSI)	UTS (KSI)	%RA	Elong % 2in 8in	Tst Dir	Hardness	Abs. Energy(FTLB)			% Shear			Tst Tmp	Tst Dir	Tst Siz (mm)	BDWTT Tmp %Shr
E7B101	E01	0.256 (DISCRT)	C	53	75		25	T		37	27	59	41		-50F	L	5.0		
E7B101	E02	0.256 (DISCRT)	C							24	36	28	29		-50F	T	5.0		
E7B101	E03	0.256 (DISCRT)	C	54	75		27	T		51	62	61	58		-50F	L	5.0		
E7B101	E04	0.256 (DISCRT)	C							37	30	27	31		-50F	T	5.0		
E7B101	E05	0.256 (DISCRT)	C							22	33	38	31		-50F	L	5.0		
E7B101			C							42	37	48	42		-50F	T	5.0		
E7B101			C							61	49	61	57		-50F	L	5.0		
E7B101			C							32	41	32	35		-50F	T	5.0		
W7B598	E07	0.256 (DISCRT)	C	52	72		25	T		33	31	37	34		-45F	L	5.0		
W7B598	E08	0.256 (DISCRT)	C	51	71		25	T		30	28	31	30		-45F	T	5.0		
W7B598			C							43	31	55	43		-50F	L	5.0		
W7B598	E09	0.256 (DISCRT)	C							33	30	31	31		-50F	T	5.0		

Chemical Analysis														ORGN			
Heat Id	C	Mn	P	S	Si	Tot Al	Sol Al	Cu	Ni	Cr	Mo	Cb	V	Ti	B	N	USA
E7B101	.19	.92	.010	<.001	.24	.022	.020	.24	.13	.10	.04	.002	.005	.010	.0002	.0069	USA
W7B598	.18	.92	.009	.001	.24	.028	.022	.26	.13	.08	.05	.001	.004	.011	.0002	.0078	USA

KILLED STEEL
MERCURY IS NOT A METALLURGICAL COMPONENT OF THE STEEL AND NO MERCURY WAS INTENTIONALLY ADDED DURING THE MANUFACTURE OF THIS PRODUCT.
KILLED STEEL, PRODUCED TO A FINE GRAIN PRACTICE
MTR EN 10204:2004 INSPECTION CERTIFICATE 3.1 COMPLIANT
CHARPY FULL SIZE EQUIVALENT = ABSORBED ENERGY AVG X 10 / TEST SIZE IN MM
NORMALIZED PLATES. HEATED AT 1665F FOR 14 MINUTES.
TEST COUPONS TAKEN FROM HEAT TREATED PLATE.
PRODUCTS SHIPPED:
E7B101 E05 6705084 PCES: 1, LBS: 4084
E7B101 E02 6705123 PCES: 1, LBS: 4084
E7B101 E03 6705100 PCES: 1, LBS: 4084
E7B101 E02 6705124 PCES: 1, LBS: 4084
W7B598 E08 6705041 PCES: 1, LBS: 4084
W7B598 E09 6705038 PCES: 1, LBS: 4084
E7B101 E05 6705084 PCES: 1, LBS: 4084
E7B101 E02 6705123 PCES: 1, LBS: 4084
E7B101 E05 6705086 PCES: 1, LBS: 4084
E7B101 E05 6705085 PCES: 1, LBS: 4084
W7B598 E08 6705042 PCES: 1, LBS: 4084
W7B598 E08 6705040 PCES: 1, LBS: 4084
W7B598 E08 6705043 PCES: 1, LBS: 4084

WE HEREBY CERTIFY THAT THIS MATERIAL WAS TESTED IN ACCORDANCE WITH, AND MEETS THE REQUIREMENTS OF, THE APPROPRIATE SPECIFICATION

Cust Part #: Justin Ward +1 251 662 4400
SENIOR METALLURGIST - PRODUCT



12400 Highway 43 North, Axis, Alabama 36505, US

Item 12 - Roof - MTR

Test Certificate

Form TC1: Revision 2: Date 23 Apr 2014

Customer: SAMUEL, SON & CO. LTD 1250 APPLEBY LINE BURLINGTON ON L7L5G6				Customer P.O.No.: C41965 & 41-490195				Mill Order No. 41-491117-01				Shipping Manifest: AR240135											
Product Description: CSA G40.21(2013) 38WT/260WT - CAT 5;LCVN 15FT.LBS,TCVN13FT.LBS@-45F/A673-P ALLOY'S API650(12TH ED) TABLE 4-1 GR.IIIA NORMALIZED								Ship Date: 21 Feb 17								Cert No: 081597458 (Page 2 of 2)							
Size: 0.250 X 120.0 X 480.0 (IN)																							
Tested Pieces:				Tensiles:				Charpy Impact Tests															
Heat Id	Piece Id	Tested Thickness	Tst Loc	YS (KSI)	UTS (KSI)	%RA	Elong % 2in 8in	Tst Dir	Hardness	Abs. Energy(FTLB)			% Shear			Tst Tmp	Tst Dir	Tst Siz (mm)	BDWTT Tmp %Shr				
										1	2	3	Avg	1	2	3	Avg						
W7B598 E08		6705039	PCES:	1, LBS:		4084		E7B101	E05	6705087				PCES:	1, LBS:			4084					
W7B598 E08		6705052	PCES:	1, LBS:		4084		W7B598	E08	6705050				PCES:	1, LBS:			4084					
W7B598 E08		6705049	PCES:	1, LBS:		4084		W7B598	E08	6705044				PCES:	1, LBS:			4084					
W7B598 E08		6705045	PCES:	1, LBS:		4084		E7B101	E04	6705126				PCES:	1, LBS:			4084					
E7B101 E02		6705151	PCES:	1, LBS:		4084		E7B101	E02	6705152				PCES:	1, LBS:			4084					
E7B101 E02		6705150	PCES:	1, LBS:		4084		E7B101	E05	6705162				PCES:	1, LBS:			4084					
E7B101 E05		6705160	PCES:	1, LBS:		4084		E7B101	E05	6705153				PCES:	1, LBS:			4084					
E7B101 E05		6705161	PCES:	1, LBS:		4084		E7B101	E04	6705129				PCES:	1, LBS:			4084					
E7B101 E04		6705127	PCES:	1, LBS:		4084		E7B101	E04	6705130				PCES:	1, LBS:			4084					
E7B101 E04		6705128	PCES:	1, LBS:		4084		E7B101	E05	6705163				PCES:	1, LBS:			4084					
E7B101 E02		6705149	PCES:	1, LBS:		4084		E7B101	E05	6705162				PCES:	1, LBS:			4084					
W7B598 E08		6705046	PCES:	1, LBS:		4084		E7B101	E04	6705102				PCES:	1, LBS:			4084					

(P)	Cust Part #:	WE HEREBY CERTIFY THAT THIS MATERIAL WAS TESTED IN ACCORDANCE WITH, AND MEETS THE REQUIREMENTS OF, THE APPROPRIATE SPECIFICATION		Justin Ward +1 251 662 4400 SENIOR METALLURGIST - PRODUCT
-----	--------------	--	--	--

Inukshuk Construction Limited

Industrial Contracting



Project Management

PO Box 654
Rankin Inlet, NU X0C 0G0
T 867.645.4030 F 867.645.4064

Item 12 - Roof - Visual Report

Fuel Tank Welding Visual Report

ICL Project #: 295 Supervisor Name: Sheldon Burry Location: Meliadine (Portal #1)

Client: Agnico Eagle Tank No: 3 Component Inspected: ROOF

Was all work on this component found to be acceptable? ☒ **Yes** ☐ **No** (if no, provide details below)

Details: _____

Corrective Action Required? ☐ **Yes** (if yes, provide details below) ☐ **No** (if no, explain why not)

Details of Corrective Action: _____

Supervisor Signature: *Sheldon Burry*

Date: 2 10 17

Inukshuk Construction Limited

Industrial Contracting



Project Management

PO Box 654

Rankin Inlet, NU X0C 0G0

T 867.645.4030 F 867.645.4064

PRESSURE TEST CERTIFICATE

SITE: Meladine

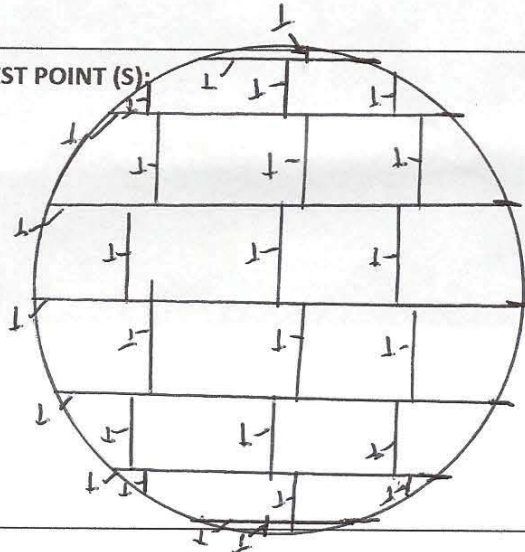
WORK ORDER # _____

TITLE: Vacuum test (Roof tank 3)

DATE: Sept 01 / 2017

1. DESCRIPTION OF PIPE AND LOCATION:

2. SKETCH INDICATING TEST POINT (S):



3. PIPE STANDARD / SPECIFICATION OF TEST SECTION:

Item 12 - Roof - Vacuum Test Report



The roof was tested for leaks using a vacuum test. The test was performed on the entire roof surface. The results of the test are as follows:

1. The roof was tested for leaks using a vacuum test. The test was performed on the entire roof surface. The results of the test are as follows:

2. The roof was tested for leaks using a vacuum test. The test was performed on the entire roof surface. The results of the test are as follows:

3. The roof was tested for leaks using a vacuum test. The test was performed on the entire roof surface. The results of the test are as follows:

Item 13 – Roof Structure

Contents

1. Column Plumbness Report
2. Visual Report

Inukshuk Construction Limited

Industrial Contracting  Project Management

PO Box 654
Rankin Inlet, NU X0C 0G0
T 867.645.4030 F 867.645.4064

Item 13 – Roof Structure – Column Plumbness Report

Fuel Tank Column Plumbness Report

ICL Project #: 295 Supervisor Name: Sheldon Burry Location: Meliadine (Portal #1)

Client: Agnico Eagle Tank No: 3

I, Sheldon Burry (print supervisor name) have inspected the roof structure columns for plumbness and found them to be acceptable.

Supervisor Signature: 

Date: 12 10 17

Inukshuk Construction Limited

Industrial Contracting



Project Management

PO Box 654

Rankin Inlet, NU X0C 0G0

T 867.645.4030 F 867.645.4064

Item 13 - Roof Structure - Visual Report

Fuel Tank Welding Visual Report

ICL Project #: 295 Supervisor Name: Sheldon Burry Location: Meliadine (Portal #1)

Client: Agnico Eagle Tank No: 3 Component Inspected: ROOF STRUCTURE

Was all work on this component found to be acceptable? ☒ **Yes** ☐ **No** (if no, provide details below)

Details: _____

Corrective Action Required? ☐ **Yes** (if yes, provide details below) ☐ **No** (if no, explain why not)

Details of Corrective Action: _____

Supervisor Signature: _____

Date: _____

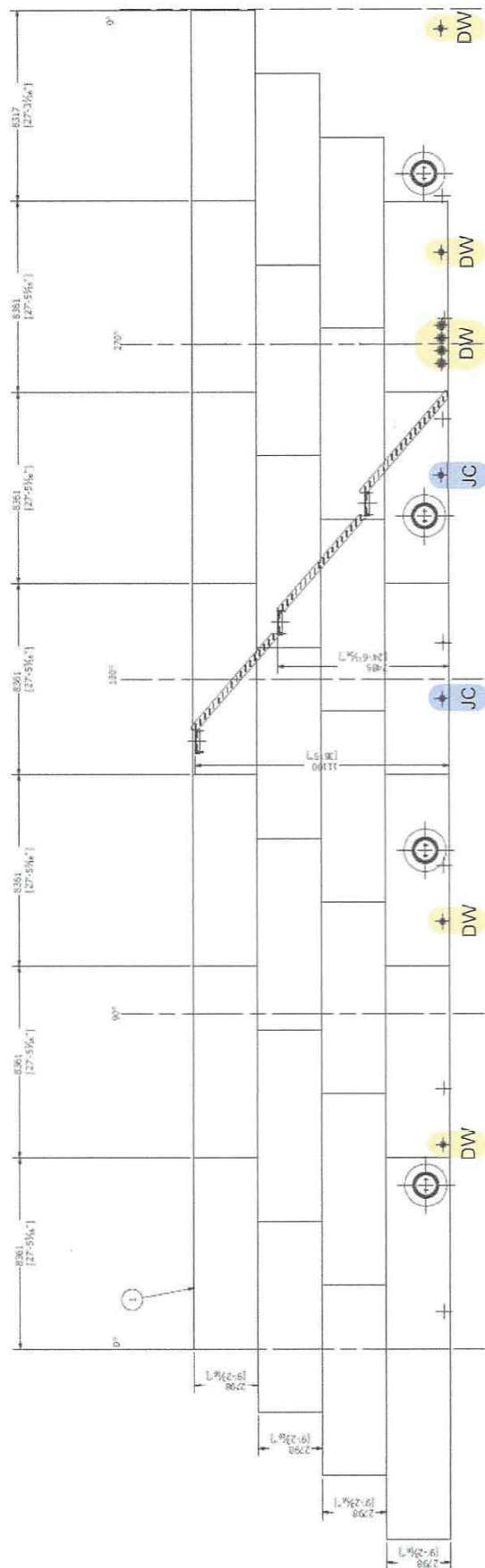
2 10 17

Item 14 - Nozzles

Contents

1. Shell Nozzle Weld Map / Visual Report
2. Roof Nozzle Weld Map / Visual Report
3. Dimension Report (AmSpec Data)
4. Air Test – Leak Test Report Water Drawoff
5. Air Test – Leak Test Report Inlet/Outlet
6. MPI Report

Item 14: Nozzles - Shell Nozzle Weld Map



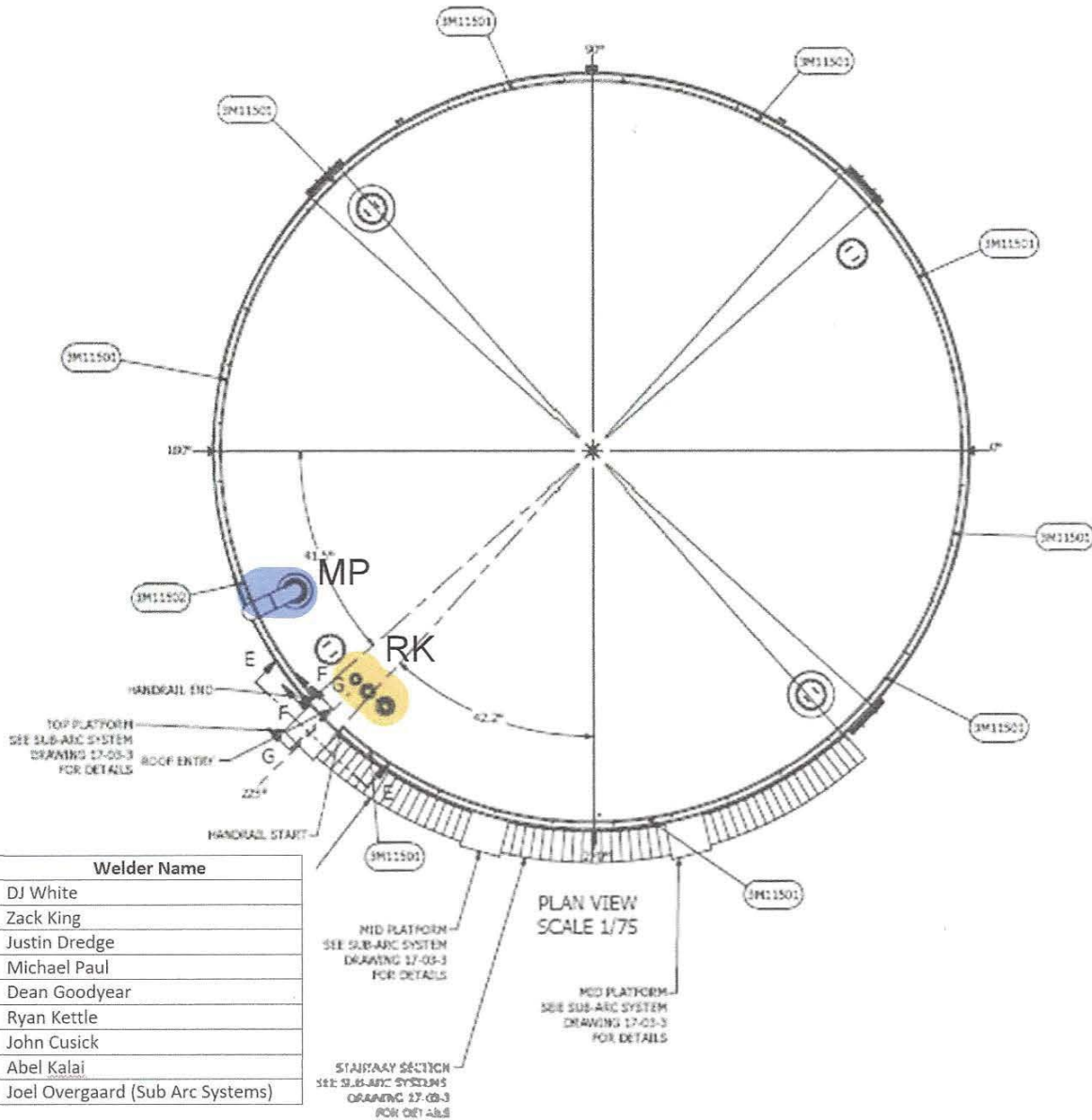
SHELL DEVELOP VIEW

Initials	Welder Name
DW	DJ White
ZK	Zack King
JD	Justin Dredge
MP	Michael Paul
DG	Dean Goodyear
RK	Ryan Kettle
JC	John Cusick
AK	Abel Kalai
JO	Joel Overgaard (Sub Arc Systems)

I, Sheldon Barry (print supervisor name) have visually inspected the welds shown on this weld map.

Sign: Sheldon Barry

Item 14: Nozzles - Roof Weld Map



I, Sheldon Barry (print supervisor name) have visually inspected the welds shown on this weld map.

Sign: Sheldon Barry

**Submit sketch for unusual deadwood
External**

MW = Manway V = Valve F = Flange Height From Office Use
Hatch = Hatch

Quantity	Description		Code	Diameter	Length	Height	Bottom	To
4			MW	35	6	59	24	35
6			V	3	7	13	10	13
1			V	6	8	15	9	15
4			V	6	8	15	9	15

GIs/8th

Bbls/8th

Inukshuk Construction Limited

Industrial Contracting



Project Management

PO Box 654

Rankin Inlet, NU X0C 0G0

T 867.645.4030 F 867.645.4064

PRESSURE TEST CERTIFICATE

SITE: Meliadine

WORK ORDER #

TITLE: Tank Farm Tank #3

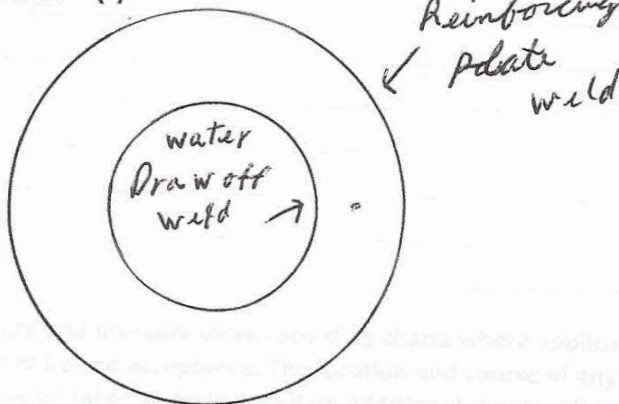
DATE: 9/9/17

1. DESCRIPTION OF PIPE AND LOCATION:

3" water Draw off 6 Places
60° - 120° - 180° - 240° - 300° - 360°

2. SKETCH INDICATING TEST POINT (S):

6 - water
Draw off
on Tank #3



3. PIPE STANDARD / SPECIFICATION OF TEST SECTION:

Industrial Contracting Project Management

4. TESTING MEDIA:

air pressure and soapy water

[illegible]**CONTRACTOR REPRESENTATIVE**

Sheldon Burry

(Print Name)

(Print Name)

(Signature)

9/9/17

(Date)

ENGINEER

BRUNO ROY

(Print Name)

Bruno

(Signature)

2017/09/09

(Date)

Inukshuk Construction Limited

Industrial Contracting



Project Management

PO Box 654

Rankin Inlet, NU X0C 0G0

T 867.645.4030 F 867.645.4064

PRESSURE TEST CERTIFICATE

SITE: Meliadine

WORK ORDER # _____

TITLE: Tank Farm Tank # 3

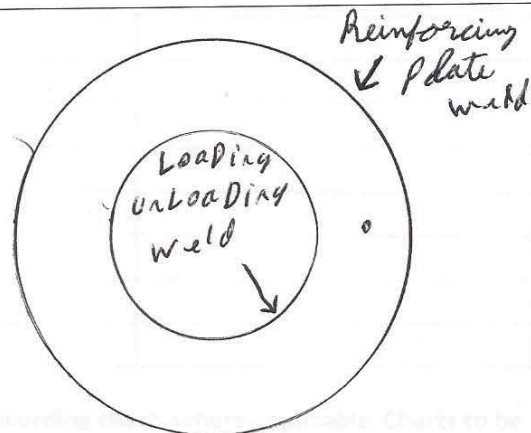
DATE: 9/9/17

1. DESCRIPTION OF PIPE AND LOCATION:

6" LOADING/UNLOADING
w at 270° - 1st 90°

2. SKETCH INDICATING TEST POINT (S):

5 - Loading/unloading
Shell NOZZLES
on Tank # 3



3. PIPE STANDARD / SPECIFICATION OF TEST SECTION:



Client :	Inukshuk Construction Ltd,	Date d'intervention :	2017-08-29
Adresse/Address :	PO Box 654 Rankin Inlet, Nunavut X0C 0G0	Intervention date :	
Contact :	Marc Losier	Date du rapport :	2017-09-08
Entrepreneur :	N/A	Report date :	
Contractor :		N° dossier :	INS-117107-01
Endroit du travail :	Rankin Inlet , Nunavut	File no :	
Job location :		Commande :	295-1046
		Order :	

Page 1 de/of 3

INSP. VISUELLE VISUAL INSP. ☐		MAGNÉTOSCOPIE MAGNETIC PARTICLES ☒		RESSUAGE LIQUID PENETRANT ☐		ULTRASONS ULTRASONIC ☒	
DESCRIPTION :							
<u>Magnetic inspection and Ultrasonic inspection on tank 3</u>							
The client is opting to use an ultrasonic testing, instead of radiographic testing & Magnetic testing on nozzles and bottom weld to the shell.							
Remark: Visual testing was performed by client.							
INSP. VISUELLE / VISUAL INSP.		NORME : SPECIFICATION :		N° équip. : Equip. no :		N/A	
MAGNÉTOSCOPIE MAGNETIC PARTICLES		NORME : SPECIFICATION : Api 650		N° équip. : Equip. no :		MP-Q-27	
Ampérage : Amperage :	Culasse/Yoke	Continue Continuous	☒	Résiduelle Residual	☐	Humide Wet	☐
Longitudinale Longitudinal	☐	Circulaire Circular	☐	C.A. A.C.	☒	Sèche Dry	☒
						Démagnétisée Demagnetized	☐
RESSUAGE LIQUID PENETRANT		NORME : SPECIFICATION :		N° équip. : Equip. no :			
Pénétrant/Penetrant :		Émulsifiant/Emulsifier :		Révélateur/Developer :			
Temps/Time :		Temps/Time :		Temps/Time :			
ULTRASONS / ULTRASONIC		NORME : SPECIFICATION : API 650		N° équip. : Equip. no :			
ÉTALONNAGE/CALIBRATION :		Trou/Hole : N/A		C.A.D. /D.A.C. :		☐	
Bloc/Block : IIW Type 2							
APPAREIL/EQUIPMENT :		Couplant : Echogel		Échelle/Sweep length :			
Instrument : USM GO+		Palpeur/Transducer : 0 degree and 70 degree					
N° équip./Equip. no : UT-Q-34							
RÉSULTATS/RESULTS :							
Ultrasonic inspection was performed:							
- on every T (where vertical weld meet horizontal weld) between first/second, second/third & third/Fourth course: Accepted - On every vertical weld of first course from 1" to 7 and 53" to 59": Accepted - On every vertical weld of second course from 53" to 59" Accepted - On horizontal see pictures 2 and 3 for 6 locations: Accepted							
Magnetic particles inspection was performed on angle joint between the shell and nozzles, and joint between bottom weld and shell inside and outside:							
-Inside tank: weld between shell and nozzle & weld between shell to the bottom weld at 100%: by magnetic particles inspection: Accepted -Outside tank: weld between shell/pad, & weld between pad/nozzle & weld between shell/bottom weld at 100% (note 1) by magnetic particles inspection: Accepted							
Note1: 16 nozzles including 4 manholes; one nozzle outside does not have pad. Please refer to drawing 295-M11; part section J-J item #39. This nozzle corresponds to a ¾" coupling for a water temperature gauge in the shell and the client has advised that no repad is needed for this specific coupling.							
Techniciens : Technicians :		Sylvain Germain		Assistants:		Approuvé par : Approved by :	
CSA W178.2 level 2						Pierre Dostie Technical Supervisor CSA W178.2, niveau 3	

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Client :	Inukshuk Construction Ltd,	Date d'intervention :	2017-08-29
Adresse/Address :	PO Box 654 Rankin Inlet, Nunavut X0C 0G0	Intervention date :	
Contact :	Marc Losier	Date du rapport :	2017-09-08
Entrepreneur :	N/A	Report date :	
Contractor :		N° dossier :	INS-117107-01
File no :		Commande :	295-1046
Endroit du travail :	Rankin Inlet , Nunavut	Order :	
Job location :			

Picture : 1



View of tank # 3

Picture : 2



View at 0 degree

First horizontal UT between first/second course from vertical weld on second course on left at 60 to 66 inches. On second horizontal between second/third course UT on the right at 60 to 66 inches of the vertical second course. And for the third horizontal between third/fourth course located on left at 60 to 66 inches of vertical of third course. You can see on picture

Techniciens :	Sylvain Germain	Assistants:		Approuvé par :	Pierre Dostie
Technicians :	CSA W178.2 level 2			Approved by :	Technical Supervisor
					CSA W178.2, niveau 3

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Client :	Inukshuk Construction Ltd,	Date d'intervention :	2017-08-29
Adresse/Address :	PO Box 654 Rankin Inlet, Nunavut X0C 0G0	Intervention date :	
Contact :	Marc Losier	Date du rapport :	2017-09-08
Entrepreneur :	N/A	Report date :	
Contractor :		N° dossier :	INS-117107-01
File no :		Commande :	295-1046
Endroit du travail :	Rankin Inlet , Nunavut	Order :	
Job location :			

Page 3 de/of 3

Picture :3



View at 180 degree

First horizontal UT between first/second course from vertical weld on second course on left at 60 to 66 inches. On second horizontal between second/third course UT on the right at 60 to 66 inches of the vertical second course. And for the third horizontal between third/fourth course located on left at 60 to 66 inches of vertical of third course. You can see on picture

Techniciens :	Sylvain Germain	Assistants:		Approuvé par :	Pierre Dostie
Technicians :				Approved by :	Technical Supervisor
	CSA W178.2 level 2				CSA W178.2, niveau 3

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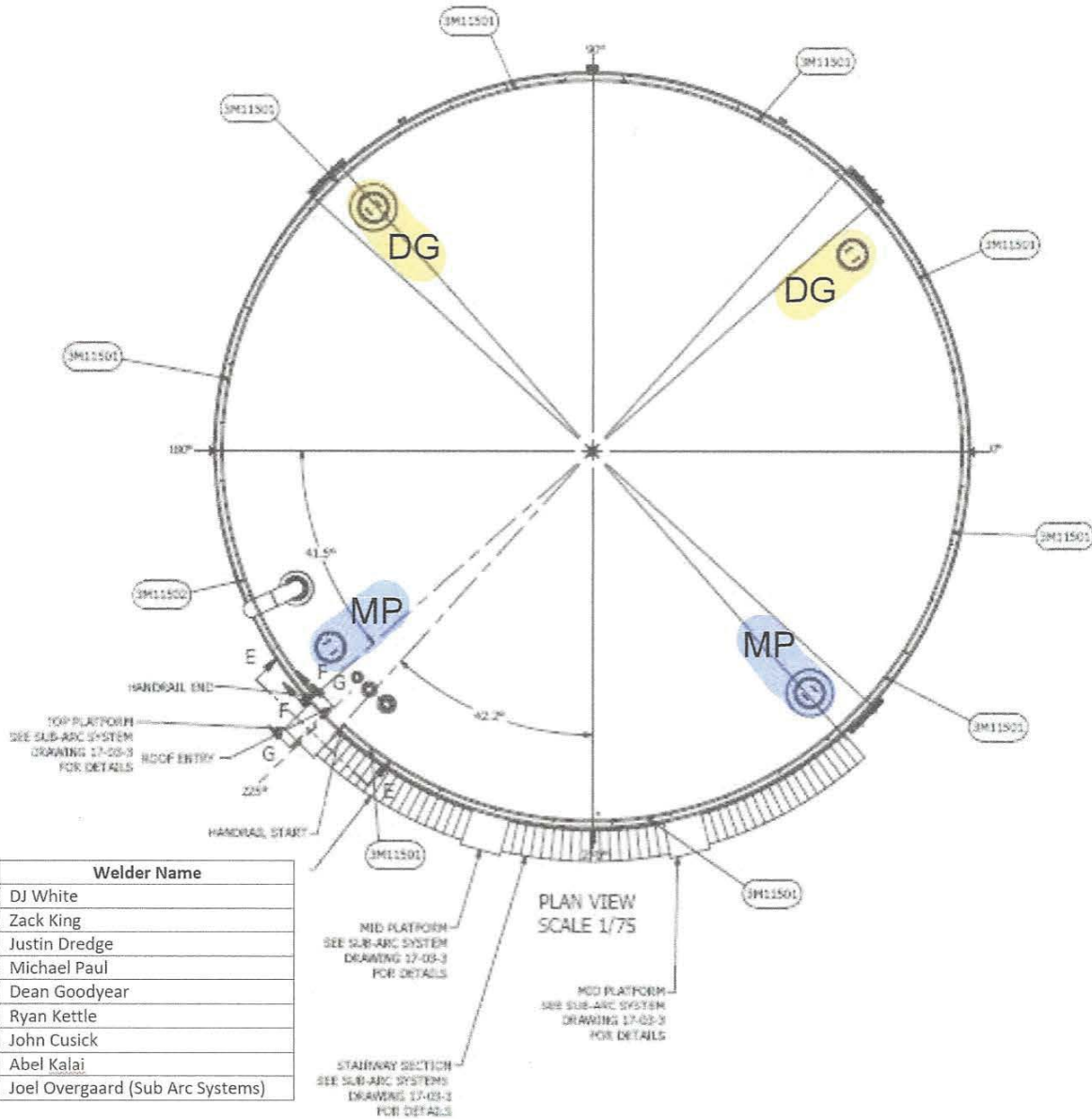
This document is issued by the Company under its General Conditions of Service accessible at <http://www.sgs.ca/en/Terms-and-Conditions.aspx>

Item 15 – Manways

Contents

1. Shell Manway Weld Map and Visual Report
2. Roof Manway Weld Map and Visual Report
3. Dimension Report (AmSpec)
4. Leak Test Report
5. Bolting Pattern and Torque Wrench Photos
6. Torque Wrench Specs
7. MPI Report
8. Rev. 1 - Diesel Test Report on Shell Neck Weld

Item 15: Manway - Roof Weld Map



I, Sheldon Burry (print supervisor name) have visually inspected the welds shown on this weld map.

Sign:

Sheldon Burry

Tank 3 - External Nozzle Dimensions

Submit sketch for unusual deadwood
External

MW = Manway Hatch = Hatch		V = Valve		F = Flange		Height From		Office Use	
Quantity	Description	Code	Diameter	Length	Height	Bottom	To	Bbls/8th	Gls/8th
4		MW	35	6	59	24	35		
6		V	3	7	13	10	13		
1		V	6	8	15	9	15		
4		V	6	8	15	9	15		

Inukshuk Construction Limited

Industrial Contracting  Project Management

PO Box 654
Rankin Inlet, NU X0C 0G0
T 867.645.4030 F 867.645.4064

PRESSURE TEST CERTIFICATE

SITE: Meliadine

WORK ORDER # _____

TITLE: Tank Farm Tank #3

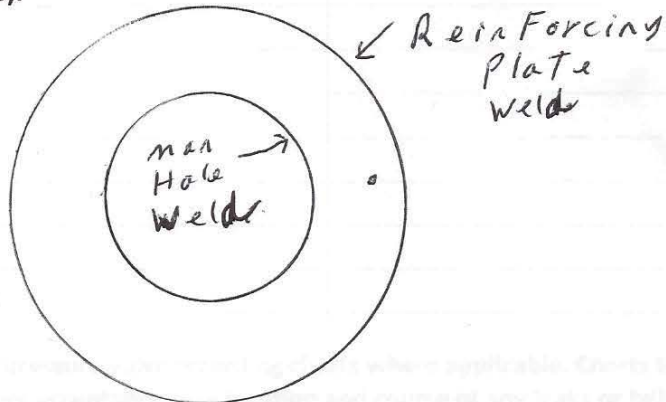
DATE: 9/9/17

1. DESCRIPTION OF PIPE AND LOCATION:

at Manhole and Reinforcing plate
316° - 44° - 134° - 224° 4 plate
in total

2. SKETCH INDICATING TEST POINT (S):

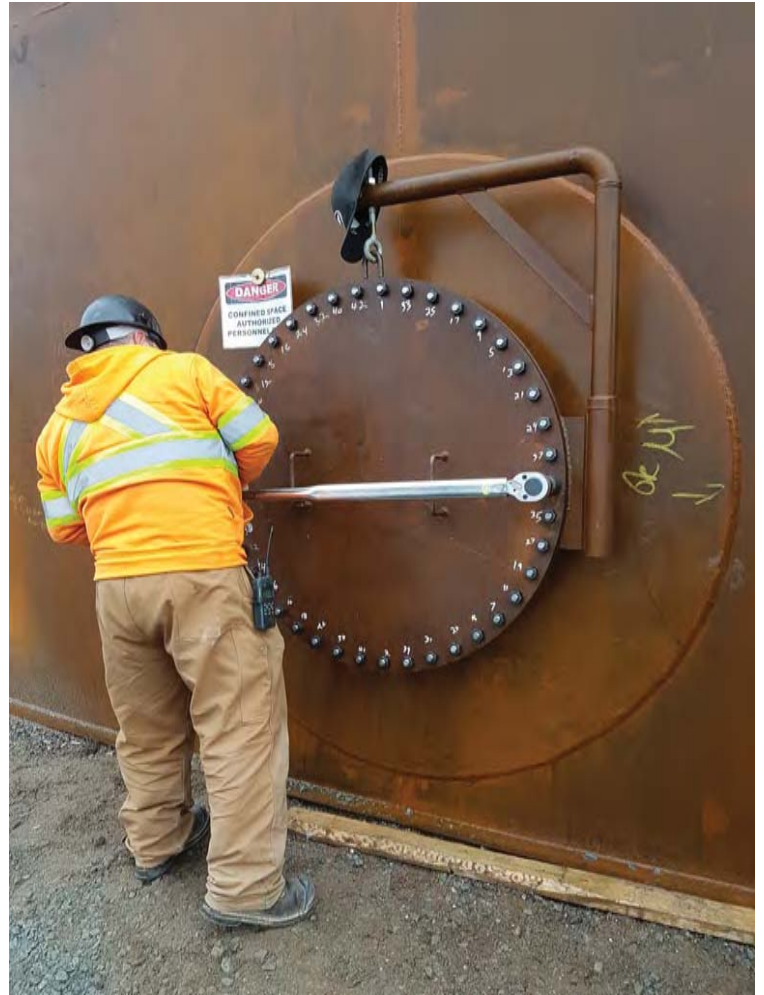
4 man Hole
on Tank #3



3. PIPE STANDARD / SPECIFICATION OF TEST SECTION:

(Date)

Item 15 - Manways Bolting Pattern and Torque Wrench Photos



Item 19 - Bolts and Nuts - Torque Wrench Specs

Certification of Calibration For Torque Wrench Used to Seal Shell Manholes

Certification of calibration					
Model : 8229239			Serial No : E2040301		
Calibrator :			Date : 2014 - 10 - 21		
Set Torque	Min	Max	Actual Readings		
100FT	96.0	104.0	101.2	101.6	101.9
400FT	384.0	416.0	400	407.1	407.9
700FT	672.0	728.0	713.1	713.3	713.5



Client :	Inukshuk Construction Ltd,	Date d'intervention : Intervention date :	2017-08-29
Adresse/Address :	PO Box 654 Rankin Inlet, Nunavut X0C 0G0	Date du rapport : Report date :	2017-09-08
Contact :	Marc Losier	N° dossier : File no :	INS-117107-01
Entrepreneur : Contractor :	N/A	Commande : Order :	295-1046
Endroit du travail : Job location :	Rankin Inlet , Nunavut		

Page 1 de/of 3

INSP. VISUELLE VISUAL INSP.	☐	MAGNÉTOSCOPIE MAGNETIC PARTICLES	☒	RESSUAGE LIQUID PENETRANT	☐	ULTRASONS ULTRASONIC	☒
DESCRIPTION :							
<u>Magnetic inspection and Ultrasonic inspection on tank 3</u>							
The client is opting to use an ultrasonic testing, instead of radiographic testing & Magnetic testing on nozzles and bottom weld to the shell.							
Remark: Visual testing was performed by client.							
INSP. VISUELLE / VISUAL INSP.		NORME : SPECIFICATION :		N° équip. : Equip. no :		N/A	
MAGNÉTOSCOPIE MAGNETIC PARTICLES		NORME : SPECIFICATION : Api 650		N° équip. : Equip. no :		MP-Q-27	
Ampérage : Amperage :	Culasse/Yoke	Continue Continuous	☒	Résiduelle Residual	☐	Sèche Dry	☒
Longitudinale Longitudinal	☐	Circulaire Circular	☐	C.A. A.C.	☒	Démagnétisée Demagnetized	☐
RESSUAGE LIQUID PENETRANT		NORME : SPECIFICATION :		N° équip. : Equip. no :			
Pénétrant/Penetrant :		Émulsifiant/Emulsifier :		Révélateur/Developer :			
Temps/Time :		Temps/Time :		Temps/Time :			
ULTRASONS / ULTRASONIC		NORME : SPECIFICATION : API 650		N° équip. : Equip. no :			
ÉTALONNAGE/CALIBRATION :		Trou/Hole : N/A		C.A.D. /D.A.C. :		☐	
Bloc/Block : IIW Type 2							
APPAREIL/EQUIPMENT :		Couplant : Echogel		Échelle/Sweep length :			
Instrument : USM GO+		Palpeur/Transducer : 0 degree and 70 degree					
N° équip./Equip. no : UT-Q-34							
RÉSULTATS/RESULTS :							
Ultrasonic inspection was performed:							
- on every T (where vertical weld meet horizontal weld) between first/second, second/third & third/Fourth course: Accepted - On every vertical weld of first course from 1" to 7 and 53" to 59": Accepted - On every vertical weld of second course from 53" to 59" Accepted - On horizontal see pictures 2 and 3 for 6 locations: Accepted							
Magnetic particles inspection was performed on angle joint between the shell and nozzles, and joint between bottom weld and shell inside and outside:							
-Inside tank: weld between shell and nozzle & weld between shell to the bottom weld at 100%: by magnetic particles inspection: Accepted -Outside tank: weld between shell/pad, & weld between pad/nozzle & weld between shell/bottom weld at 100% (note 1) by magnetic particles inspection: Accepted							
Note1: 16 nozzles including 4 manholes; one nozzle outside does not have pad. Please refer to drawing 295-M11; part section J-J item #39. This nozzle corresponds to a ¾" coupling for a water temperature gauge in the shell and the client has advised that no repad is needed for this specific coupling.							
Techniciens : Technicians :		Assistants:		Approuvé par : Approved by :		Pierre Dostie Technical Supervisor CSA W178.2, niveau 3	
Sylvain Germain CSA W178.2 level 2							

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Client :	Inukshuk Construction Ltd,	Date d'intervention :	2017-08-29
Adresse/Address :	PO Box 654 Rankin Inlet, Nunavut X0C 0G0	Intervention date :	
Contact :	Marc Losier	Date du rapport :	2017-09-08
Entrepreneur :	N/A	Report date :	
Contractor :		N° dossier :	INS-117107-01
File no :		Commande :	295-1046
Endroit du travail :	Rankin Inlet , Nunavut	Order :	
Job location :			

Picture : 1



View of tank # 3

Picture : 2



View at 0 degree

First horizontal UT between first/second course from vertical weld on second course on left at 60 to 66 inches. On second horizontal between second/third course UT on the right at 60 to 66 inches of the vertical second course. And for the third horizontal between third/fourth course located on left at 60 to 66 inches of vertical of third course. You can see on picture

Techniciens :	Sylvain Germain	Assistants:	Approuvé par :	Pierre Dostie
Technicians :			Approved by :	Technical Supervisor
	CSA W178.2 level 2			CSA W178.2, niveau 3

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Adresse/Address :	PO Box 654 Rankin Inlet, Nunavut X0C 0G0	Intervention date :	
Contact :	Marc Losier	Date du rapport :	2017-09-08
Entrepreneur :	N/A	Report date :	
Contractor :		N° dossier :	INS-117107-01
File no :		Commande :	295-1046
Endroit du travail :	Rankin Inlet , Nunavut	Order :	
Job location :			

Picture :3



View at 180 degree

First horizontal UT between first/second course from vertical weld on second course on left at 60 to 66 inches. On second horizontal between second/third course UT on the right at 60 to 66 inches of the vertical second course. And for the third horizontal between third/fourth course located on left at 60 to 66 inches of vertical of third course. You can see on picture

Techniciens :	Sylvain Germain	Assistants:		Approuvé par :	Pierre Dostie
Technicians :				Approved by :	Technical Supervisor
	CSA W178.2 level 2				CSA W178.2, niveau 3

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Project 295 - AEM Meliadine Fuel Storage Tank 6515-C-260-002

Tank 3 and 5 manhole necks - Diesel Test

Tank #	Manhole #	TEST		Witnesses		Comments	
		Date	Start Time	End Time	Inukshuk		Agnico Eagle
3	1	Nov 01/2017	1:50	1:56	John Curick	Piero Gauthier	Diesel Applied to all manholes, now we wait 48 hrs
3	2	Nov 01/2017	1:50	1:56	John Curick	Piero Gauthier	Diesel Applied to all manholes, now we wait 48 hrs
3	3	Nov 01/2017	1:50	1:56	John Curick	Piero Gauthier	Diesel Applied now we wait 48 hrs
3	4	Nov 01/2017	1:50	1:56	John Curick	Piero Gauthier	Diesel Applied now we wait 48 hrs
5	1	Nov 01/2017	2:00	2:05	John Curick	Piero Gauthier	Diesel Applied now we wait 48 hrs
5	2	Nov 01/2017	2:00	2:05	John Curick	Piero Gauthier	Diesel Applied now we wait 48 hrs.
		Nov 04/2017	2:30		John Curick	Piero Gauthier	Check Nov 04, 2:30 pm No leak to report.

Item 16 – Internals

Contents

1. Visual Report
2. Internal Dimension Report (AmSpec)

Inukshuk Construction Limited

Industrial Contracting



Project Management

PO Box 654
Rankin Inlet, NU X0C 0G0
T 867.645.4030 F 867.645.4064

Item 16 - Internals - Visual Report

Fuel Tank Welding Visual Report

ICL Project #: 295 Supervisor Name: Sheldon Burry Location: Meliadine (Portal #1)

Client: Agnico Eagle Tank No: 3 Component Inspected: INTERNALS

Was all work on this component found to be acceptable? ☒ **Yes** ☐ **No** (if no, provide details below)

Details: _____

Corrective Action Required? ☐ **Yes** (if yes, provide details below) ☐ **No** (if no, explain why not)

Details of Corrective Action: _____

Supervisor Signature: Sheldon Burry

Date: 21017

TANK No.: 5

**Enter SUMP details in
this first row ONLY**

ALL MEASUREMENTS TO BE SHOWN AS INCHES

Use Proper Codes and Enter all data

[illegible]

Item 17 - Externals

Contents

1. Visual Report

Inukshuk Construction Limited

Industrial Contracting



Project Management

PO Box 654
Rankin Inlet, NU X0C 0G0
T 867.645.4030 F 867.645.4064

Item 17 - Externals - Visual Report

Fuel Tank Welding Visual Report

ICL Project #: 295 Supervisor Name: Sheldon Burry Location: Meliadine (Portal #1)

Client: Agnico Eagle Tank No: 3 Component Inspected: EXTERNALS

Was all work on this component found to be acceptable? ☒ Yes ☐ No (if no, provide details below)

Details: _____

Corrective Action Required? ☐ Yes (if yes, provide details below) ☐ No (if no, explain why not)

Details of Corrective Action: _____

Supervisor Signature: Sheldon Burry

Date: 2 10 17

Item 18 – Stairs and Platforms

Contents

1. Visual Report

Inukshuk Construction Limited

Industrial Contracting  Project Management

PO Box 654
Rankin Inlet, NU X0C 0G0
T 867.645.4030 F 867.645.4064

Item 18 - Stairs and Platforms - Visual Report

Fuel Tank Welding Visual Report

ICL Project #: 295 Supervisor Name: Sheldon Burry Location: Meliadine (Portal #1)

Client: Agnico Eagle Tank No: 3 Component Inspected: STAIRS AND PLATFORMS

Was all work on this component found to be acceptable? ☐ Yes ☒ No (if no, provide details below)

Details: Steps too close to the ground

Corrective Action Required? ☒ Yes (if yes, provide details below) ☐ No (if no, explain why not)

Details of Corrective Action: cut the bottom step of

Supervisor Signature: Sheldon Burry

Date: 2/10/17

Item 19 – Bolts and Nuts

Contents

1. Fastener List
2. Torque Wrench Specs

Tank 3 - Item 19 - Fastener List

Tank #	qty	Qty of Component	Connection	Description	Lght (in)
3	60.00	30	Shell to Rafter Connection	Bolt, Structural A325, 5/8"	1.75
3	60.00	30	Rafter to Center Column	Bolt, Structural A325, 5/8"	2.5
3	120.00			Nut, Structural heavy hex 5/8"	
3	240.00			Washer, type A, 5/8"	
3	168.00	4	36"Shell Manhole	Stud, L7, 3/4"	3 1/4
3	48.00	6	6" in/out Nozzle	Stud, L7, 3/4"	4
3		6	3" Water Drawoff	Stud, L7, 5/8"	3 1/2
3	60.00	3	24" Roof manhole	Stud, L7, 5/8"	2 1/4
3	20.00	1	24" Roof manhole emergency vent	Stud, L7, 5/8"	9.5
3	16.00	1	16" Vent	Stud, L7, 1"	5 1/4
3	8.00	1	8" Roof Nozzle	Stud, L7, 3/4"	4 1/4
3	8.00	1	6" Gauge Hatch	Stud, L7, 3/4"	4
3	8.00	1	4" Roof Nozzle	Stud, L7, 5/8"	3.5
3	4.00	4	36"Shell Manhole	Gasket, Ring, Durlon 8500, 1/8", 1051 o.d.x 914 i.d.	
3	6.00	6	6" in/out Nozzle	Gasket, Ring, Durlon 8500, 1/8" x 6" x 150#	
3		6	3" Water Drawoff	Gasket, Ring, Durlon 8500, 1/8" x 3" x 150#	
3	4.00	4	24" Roof manhole	Gasket, Ring, Durlon 8500, 1/16" x 762 x 610	
3	1.00	1	8" High Level	Gasket, Ring, Durlon 8500, 1/16" x 150#, 8"	
3	1.00	1	6" Gauge Hatch	Gasket, Full Face, Durlon 8500, 1/16" x 150#, 6"	
3	32.00			Nut, A194, Gr. 4, 1"	
3	464.00			Nut, A194, Gr. 4, 3/4"	
3	176.00			Nut, A194, Gr. 4, 5/8"	

Item 19 - Bolts and Nuts - Torque Wrench Specs

Certification of Calibration For Torque Wrench Used to Seal Shell Manholes

Certification of calibration					
Model : 8229239			Serial No : E20140301		
Calibrator :			Date : 2014 - 10 - 21		
Set Torque	Min	Max	Actual Readings		
100FT	96.0	104.0	101.2	101.6	101.9
400FT	384.0	416.0	400	407.1	407.9
700FT	672.0	728.0	713.1	713.3	713.5

Item 20 - Final

Contents

1. Name Plate Scan
2. Punch List
3. Manufacturer's Certification (3rd Party)
4. Data Sheet (Innage)

Item 20 - Final - Name Plate Scan

API STANDARD 650			
APPENDIX	B, K, T	YEAR COMPLETED	2017
EDITION	TWELFTH	ADDENDUM NO.	2
NOMINAL DIAMETER	18.6M	NOMINAL HEIGHT	11.2M
MAXIMUM CAPACITY	3,000CUM	DESIGN LIQUID LEVEL	11.2M
DESIGN SPECIFIC GRAVITY	0.85	DESIGN METAL TEMP.	-40 DEG C
DESIGN PRESSURE	ATM	MAXIMUM OPERATING TEMP.	90 DEG C
MANUFACTURE'S SERIAL NO.	295-3	PARTIAL STRESS RELIEF	-
		PURCHASER'S TANK NO.	65TNK41607
FABRICATED BY	INUKSHUK CONSTRUCTION LIMITED		
ERECTED BY	INUKSHUK CONSTRUCTION LIMITED		
SHELL COURSE 1 TO 4	MATERIAL CSA G40.21M-260WT NORMALIZED TCVN 13FT/LBS@-45DEG F TRANSVERSE CHARPY TCVN 15FT/LBS@-45DEG F LONGITUDINAL CHARPY		

**MANUFACTURER'S CERTIFICATION FOR
A TANK BUILT TO API STANDARD 650**

To

AGNICO EAGLE MINES LIMITED

(name and address of Purchaser)

145 KING STREET EAST, SUITE 400, TORONTO, ONTARIO M5C 2Y7

We hereby certify that the tank constructed for you at

(location)

RANKIN INLET, NUNAVUT - MELIADINE FIELD ERECTED TANKS PROJECT

and described as follows:

TANK NO. 3, 18.6 M DIA X 11.2 M HIGH, 3,000 M3, FIXED CONE ROOF

(serial or contract number, diameter, height, capacity, floating or fixed roof)

AEM PO: OC-568510

meets all applicable requirements of API Standard 650,

12th Edition, **Addendum 2** Revision, Appendix

dated

JAN 2016

including the requirements for design, materials, fabrication, and erection.



INUKSHUK CONSTRUCTION LIMITED

Manufacturer

Kyle Brown

Design Engineer

14-Nov-17

Date

Permit Number: P471

Item 20 - Final - Datasheet

GAUGE HEIGHT: 11.443 M

	O M	mm	O M	mm	O M	mm	O M	mm	O M	mm	O M	mm	O M	mm	O M	mm	O M	mm	O M	mm
C R O W N	0.473	0.100	22.542	0.200	49.643	0.300	76.712	0.400	103.810	0.500	130.928	0.600	158.053	0.700	185.214	0.800	212.374	0.900	239.518	
B O T T O M	0.617	0.101	22.812	0.201	49.914	0.301	76.982	0.401	104.081	0.501	131.199	0.601	158.325	0.701	185.485	0.801	212.646	0.901	239.789	
	0.762	0.102	23.083	0.202	50.185	0.302	77.253	0.402	104.352	0.502	131.470	0.602	158.596	0.702	185.757	0.802	212.917	0.902	240.060	
	0.907	0.103	23.353	0.203	50.456	0.303	77.524	0.403	104.623	0.503	131.741	0.603	158.868	0.703	186.028	0.803	213.189	0.903	240.331	
	1.051	0.104	23.624	0.204	50.727	0.304	77.795	0.404	104.894	0.504	132.012	0.604	159.140	0.704	186.300	0.804	213.460	0.904	240.603	
	1.196	0.105	23.894	0.205	50.997	0.305	78.065	0.405	105.166	0.505	132.283	0.605	159.411	0.705	186.572	0.805	213.732	0.905	240.874	
	1.341	0.106	24.165	0.206	51.268	0.306	78.336	0.406	105.437	0.506	132.555	0.606	159.683	0.706	186.843	0.806	214.004	0.906	241.145	
	1.485	0.107	24.435	0.207	51.539	0.307	78.607	0.407	105.708	0.507	132.826	0.607	159.954	0.707	187.115	0.807	214.275	0.907	241.416	
	1.630	0.108	24.706	0.208	51.810	0.308	78.878	0.408	105.979	0.508	133.097	0.608	160.226	0.708	187.386	0.808	214.547	0.908	241.687	
	1.775	0.109	24.976	0.209	52.081	0.309	79.149	0.409	106.250	0.509	133.368	0.609	160.498	0.709	187.658	0.809	214.818	0.909	241.959	
	1.919	0.110	25.247	0.210	52.352	0.310	79.419	0.410	106.522	0.510	133.639	0.610	160.769	0.710	187.930	0.810	215.090	0.910	242.230	
	2.064	0.111	25.517	0.211	52.622	0.311	79.690	0.411	106.793	0.511	133.911	0.611	161.041	0.711	188.201	0.811	215.362	0.911	242.501	
	2.209	0.112	25.788	0.212	52.893	0.312	79.961	0.412	107.064	0.512	134.182	0.612	161.312	0.712	188.473	0.812	215.633	0.912	242.772	
	2.354	0.113	26.058	0.213	53.164	0.313	80.232	0.413	107.335	0.513	134.453	0.613	161.584	0.713	188.744	0.813	215.905	0.913	243.043	
	2.498	0.114	26.329	0.214	53.435	0.314	80.503	0.414	107.606	0.514	134.724	0.614	161.856	0.714	189.016	0.814	216.177	0.914	243.314	
	2.643	0.115	26.600	0.215	53.706	0.315	80.773	0.415	107.877	0.515	134.995	0.615	162.127	0.715	189.288	0.815	216.448	0.915	243.586	
	2.788	0.116	26.870	0.216	53.976	0.316	81.044	0.416	108.149	0.516	135.266	0.616	162.399	0.716	189.559	0.816	216.720	0.916	243.857	
	2.932	0.117	27.141	0.217	54.247	0.317	81.315	0.417	108.420	0.517	135.538	0.617	162.670	0.717	189.831	0.817	216.991	0.917	244.128	
	3.077	0.118	27.411	0.218	54.518	0.318	81.586	0.418	108.691	0.518	135.809</									

NOTE: TANK STRAPPED AND COMPUTED IN ACCORDANCE WITH API STANDARD MPMS CHAPTER 2.2C.

NOTE: CAPACITY TABLE REFLECTS AN OPERATING TEMPERATURE OF 60 DEGREES F.

NOTE: LIQUID HEAD STRESS HAS BEEN APPLIED TO CAPACITY TABLE AT SPECIFIC GRAVITY 0.8500.

NOTE: A 13.9 CM CONE BOTTOM HAS BEEN APPLIED BELOW 10 CM

NOTE: NOMINAL TANK DIAMETER = 18.50 M SHELL HEIGHT = 11.16 M

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DATE STRAPPED: 09/19/17 BY: R.J

DATE COMPILED: 09/26/17 BY: WLB

DATE COMPLETED: 09/26/2013

AMSPEC

John Hall

mm	1 M	mm	1 M	mm	1 M	mm	1 M	mm	1 M	mm	1 M	mm	1 M	mm	1 M	mm	1 M	mm	1 M
0.000	266.636	0.100	293.754	0.200	320.872	0.300	347.989	0.400	375.107	0.500	402.225	0.600	429.343	0.700	456.461	0.800	483.579	0.900	510.697
0.001	266.907	0.101	294.025	0.201	321.143	0.301	348.261	0.401	375.379	0.501	402.496	0.601	429.614	0.701	456.732	0.801	483.850	0.901	510.968
0.002	267.178	0.102	294.296	0.202	321.414	0.302	348.532	0.402	375.650	0.502	402.768	0.602	429.885	0.702	457.003	0.802	484.121	0.902	511.239
0.003	267.449	0.103	294.567	0.203	321.685	0.303	348.803	0.403	375.921	0.503	403.039	0.603	430.157	0.703	457.275	0.803	484.392	0.903	511.510
0.004	267.721	0.104	294.838	0.204	321.956	0.304	349.074	0.404	376.192	0.504	403.310	0.604	430.428	0.704	457.546	0.804	484.664	0.904	511.781
0.005	267.992	0.105	295.110	0.205	322.227	0.305	349.345	0.405	376.463	0.505	403.581	0.605	430.699	0.705	457.817	0.805	484.935	0.905	512.053
0.006	268.263	0.106	295.381	0.206	322.499	0.306	349.617	0.406	376.734	0.506	403.852	0.606	430.970	0.706	458.088	0.806	485.206	0.906	512.324
0.007	268.534	0.107	295.652	0.207	322.770	0.307	349.888	0.407	377.006	0.507	404.123	0.607	431.241	0.707	458.359	0.807	485.477	0.907	512.595
0.008	268.805	0.108	295.923	0.208	323.041	0.308	350.159	0.408	377.277	0.508	404.395	0.608	431.513	0.708	458.630	0.808	485.748	0.908	512.866
0.009	269.076	0.109	296.194	0.209	323.312	0.309	350.430	0.409	377.548	0.509	404.666	0.609	431.784	0.709	458.902	0.809	486.019	0.909	513.137
0.010	269.348	0.110	296.465	0.210	323.583	0.310	350.701	0.410	377.819	0.510	404.937	0.610	432.055	0.710	459.173	0.810	486.291	0.910	513.409
0.011	269.619	0.111	296.737	0.211	323.855	0.311	350.972	0.411	378.090	0.511	405.208	0.611	432.326	0.711	459.444	0.811	486.562	0.911	513.680
0.012	269.890	0.112	297.008	0.212	324.126	0.312	351.244	0.412	378.361	0.512	405.479	0.612	432.597	0.712	459.715	0.812	486.833	0.912	513.951
0.013	270.161	0.113	297.279	0.213	324.397	0.313	351.515	0.413	378.633	0.513	405.751	0.613	432.868	0.713	459.986	0.813	487.104	0.913	514.222
0.014	270.432	0.114	297.550	0.214	324.668	0.314	351.786	0.414	378.904	0.514	406.022	0.614	433.140	0.714	460.258	0.814	487.375	0.914	514.493
0.015	270.703	0.115	297.821	0.215	324.939	0.315	352.057	0.415	379.175	0.515	406.293	0.615	433.411	0.715	460.529	0.815	487.647	0.915	514.764
0.016	270.975	0.116	298.093	0.216	325.210	0.316	352.328	0.416	379.446	0.516	406.564	0.616	433.682	0.716	460.800	0.816	487.918	0.916	515.036
0.017	271.246	0.117	298.364	0.217	325.482	0.317	352.599	0.417	379.717	0.517	406.835	0.617	433.953	0.717	461.071	0.817	488.189	0.917	515.307
0.018	271.517	0.118	298.635	0.218	325.753	0.318	352.871	0.418	379.989	0.518	407.106	0.618	434.224	0.718	461.342	0.818	488.460	0.918	515.578
0.019	271.788	0.119	298.906	0.219	326.024	0.319	353.142	0.419	380.260	0.519	407.378	0.619	434.496	0.719	461.613	0.819	488.731	0.919	515.849
0.020	272.059	0.120	299.177	0.220	326.295	0.320	353.413	0.420	380.531	0.520	407.649	0.620	434.767	0.720	461.885	0.820	489.002	0.920	516.120
0.021	272.331	0.121	299.448	0.221	326.566	0.321	353.684	0.421	380.802	0.521	407.920	0.621	435.038	0.721	462.156	0.821	489.274	0.921	516.392
0.022	272.602	0.122	299.720	0.222	326.837	0.322	353.955	0.422	381.073	0.522	408.191	0.622	435.309	0.722	462.427	0.822	489.545	0.922	516.663
0.023	272.873	0.123	299.991	0.223	327.109	0.323	354.227	0.423	381.344	0.523	408.462	0.623	435.580	0.723	462.698	0.823	489.816	0.923	516.934
0.024	273.144	0.124	300.262	0.224	327.380	0.324	354.498	0.424	381.616	0.524	408.734	0.624	435.851	0.724	462.969	0.824	490.087	0.924	517.205
0.025	273.415	0.125	300.533	0.225	327.651	0.325	354.769	0.425	381.887	0.525	409.005	0.625	436.123	0.725	463.240	0.825	490.358	0.925	517.476
0.026	273.686	0.126	300.804	0.226	327.922	0.326	355.040	0.426	382.158	0.526	409.276	0.626	436.394	0.726	463.512	0.826	490.630	0.926	517.747
0.027	273.958	0.127	301.076	0.227	328.193	0.327	355.311	0.427	382.429	0.527	409.547	0.627	436.665	0.727	463.783	0.827	490.901	0.927	518.019
0.028	274.229	0.128	301.347	0.228	328.465	0.328	355.582	0.428	382.700	0.528	409.818	0.628	436.936	0.728	464.054	0.828	491.172	0.928	518.290
0.029	274.500	0.129	301.618	0.229	328.736	0.329	355.854	0.429	382.972	0.529	410.089	0.629	437.207	0.729	464.325	0.829	491.443	0.929	518.561
0.030	274.771	0.130	301.889	0.230	329.007	0.330	356.125	0.430	383.243	0.530	410.361	0.630	437.478	0.730	464.596	0.830	491.714	0.930	518.832
0.031	275.042	0.131	302.160	0.231	329.278	0.331	356.396	0.431	383.514	0.531	410.632	0.631	437.750	0.731	464.868	0.831	491.985	0.931	519.103
0.032	275.314	0.132	302.431	0.232	329.549	0.332	356.667	0.432	383.785	0.532	410.903	0.632	438.021	0.732	465.139	0.832	492.257	0.932	519.374
0.033	275.585	0.133	302.703	0.233	329.820	0.333	356.938	0.433	384.056	0.533	411.174	0.633	438.292	0.733	465.410	0.833	492.528	0.933	519.646
0.034	275.856	0.134	302.974	0.234	330.092	0.334	357.210	0.434	384.327	0.534	411.445	0.634	438.563	0.734	465.681	0.834	492.799	0.934	519.917
0.035	276.127	0.135	303.245	0.235	330.363	0.335	357.481	0.435	384.599	0.535	411.716	0.635	438.834	0.735	465.952	0.835	493.070	0.935	520.188
0.036	276.398	0.136	303.516	0.236	330.634	0.336	357.752	0.436	384.870	0.536	411.988	0.636	439.106	0.736	466.223	0.836	493.341	0.936	520.459
0.037	276.669	0.137	303.787	0.237	330.905	0.337	358.023	0.437	385.141	0.537	412.259	0.637	439.377	0.737	466.495	0.837	493.613	0.937	520.730
0.038	276.941	0.138	304.058	0.238	331.176	0.338	358.294	0.438	385.412	0.538	412.530	0.638	439.648	0.738	466.766	0.838	493.884	0.938	521.002
0.039	277.212	0.139	304.330	0.239	331.448	0.339	358.565	0.439	385.683	0.539	412.801	0.639	439.919	0.739	467.037	0.839	494.155	0.939	521.273
0.040	277.483	0.140	304.601	0.240	331.719	0.340	358.837	0.440	385.954	0.540	413.072	0.640	440.190	0.740	467.308	0.840	494.426	0.940	521.544
0.041	277.754	0.141	304.872	0.241	331.990	0.341	359.108	0.441	386.226	0.541	413.344	0.641	440.461	0.741	467.579	0.841	494.697	0.941	521.815
0.042	278.025	0.142	305.143	0.242	332.261	0.342	359.379	0.442	386.497	0.542	413.615	0.642	440.733	0.742	467.851	0.842	494.968	0.942	522.086
0.043	278.296	0.143	305.414	0.243	332.532	0.343	359.650	0.443	386.768	0.543	413.886	0.643	441.004	0.743	468.122	0.843	495.240	0.943	522.357
0.044	278.568	0.144	305.686	0.244	332.803	0.344	359.921	0.444	387.039	0.544	414.157	0.644	441.275	0.744	468.393	0.844	495.511	0.944	522.629
0.045	278.839	0.145	305.957	0.245	333.075	0.345	360.193	0.445	387.310	0.545	414.428	0.645	441.546	0.745	468.664	0.845	495.782	0.945	522.900
0.046	279.110	0.146	306.228	0.246	333.346	0.346	360.464	0.446	387.582	0.546	414.699	0.646	441.817	0.746	468.935	0.846	496.053	0.946	523.171
0.047	279.381	0.147	306.499	0.247	333.617	0.347	360.735	0.447	387.853	0.547	414.971	0.647	442.089	0.747	469.206	0.847	496.324	0.947	523.442
0.048	279.652	0.148	306.770	0.248	333.888	0.348	361.006	0.448	388.124	0.548	415.242	0.648	442.360	0.748	469.478	0.848	496.595	0.948	523.713
0.049	279.924	0.149	307.041	0.249	334.159	0.349	361.277	0.449	388.395	0.549	415.513	0.649	442.631	0.749	469.749	0.849	496.867	0.949	523.985
0.050	280.195	0.150	307.313	0.250	334.431	0.350	361.548	0.450	388.666	0.550	415.784	0.650	442.902	0.750	470.020	0.850	497.138	0.950	524.256
0.051	280.466	0.151	307.584	0.251	334.702	0.351	361.820	0.451	388.937	0.551	416.055	0.651	443.173	0.751	470.291	0.851	497.409	0.951	524.527
0.052	280.737	0.152	307.855	0.252	334.973	0.352	362.091	0.452	389.209	0.552	416.327	0.652	443.444	0.752	470.562	0.852	497.680	0.	

Meliadine

Portal #1

Item 20 - Final - Datasheet

Tank No. 3

INNAGE TABLE

CAPACITIES GIVEN IN CUBIC METERS

GAUGE HEIGHT: 11.443 M

mm	2 M	mm	2 M	mm	2 M	mm	2 M	mm	2 M	mm	2 M	mm	2 M	mm	2 M	mm	2 M	mm	2 M
0.000	537.815	0.100	564.933	0.200	592.050	0.300	619.168	0.400	646.286	0.500	673.404	0.600	700.522	0.700	727.640	0.800	754.751	0.900	781.854
0.001	538.086	0.101	565.204	0.201	592.322	0.301	619.440	0.401	646.557	0.501	673.675	0.601	700.793	0.701	727.911	0.801	755.022	0.901	782.125
0.002	538.357	0.102	565.475	0.202	592.593	0.302	619.711	0.402	646.829	0.502	673.946	0.602	701.064	0.702	728.182	0.802	755.293	0.902	782.396
0.003	538.628	0.103	565.746	0.203	592.864	0.303	619.982	0.403	647.100	0.503	674.218	0.603	701.336	0.703	728.453	0.803	755.564	0.903	782.667
0.004	538.899	0.104	566.017	0.204	593.135	0.304	620.253	0.404	647.371	0.504	674.489	0.604	701.607	0.704	728.725	0.804	755.835	0.904	782.938
0.005	539.171	0.105	566.288	0.205	593.406	0.305	620.524	0.405	647.642	0.505	674.760	0.605	701.878	0.705	728.996	0.805	756.106	0.905	783.209
0.006	539.442	0.106	566.560	0.206	593.678	0.306	620.795	0.406	647.913	0.506	675.031	0.606	702.149	0.706	729.267	0.806	756.377	0.906	783.480
0.007	539.713	0.107	566.831	0.207	593.949	0.307	621.067	0.407	648.184	0.507	675.302	0.607	702.420	0.707	729.538	0.807	756.648	0.907	783.751
0.008	539.984	0.108	567.102	0.208	594.220	0.308	621.338	0.408	648.456	0.508	675.574	0.608	702.691	0.708	729.809	0.808	756.919	0.908	784.022
0.009	540.255	0.109	567.373	0.209	594.491	0.309	621.609	0.409	648.727	0.509	675.845	0.609	702.963	0.709	730.080	0.809	757.190	0.909	784.293
0.010	540.526	0.110	567.644	0.210	594.762	0.310	621.880	0.410	648.998	0.510	676.116	0.610	703.234	0.710	730.352	0.810	757.461	0.910	784.564
0.011	540.798	0.111	567.916	0.211	595.033	0.311	622.151	0.411	649.269	0.511	676.387	0.611	703.505	0.711	730.623	0.811	757.732	0.911	784.835
0.012	541.069	0.112	568.187	0.212	595.305	0.312	622.422	0.412	649.540	0.512	676.658	0.612	703.776	0.712	730.894	0.812	758.003	0.912	785.106
0.013	541.340	0.113	568.458	0.213	595.576	0.313	622.694	0.413	649.812	0.513	676.929	0.613	704.047	0.713	731.165	0.813	758.274	0.913	785.377
0.014	541.611	0.114	568.729	0.214	595.847	0.314	622.965	0.414	650.083	0.514	677.201	0.614	704.318	0.714	731.436	0.814	758.545	0.914	785.648
0.015	541.882	0.115	569.000	0.215	596.118	0.315	623.236	0.415	650.354	0.515	677.472	0.615	704.590	0.715	731.708	0.815	758.816	0.915	785.919
0.016	542.154	0.116	569.271	0.216	596.389	0.316	623.507	0.416	650.625	0.516	677.743	0.616	704.861	0.716	731.979	0.816	759.087	0.916	786.190
0.017	542.425	0.117	569.543	0.217	596.660	0.317	623.778	0.417	650.896	0.517	678.014	0.617	705.132	0.717	732.250	0.817	759.358	0.917	786.461
0.018	542.696	0.118	569.814	0.218	596.932	0.318	624.050	0.418	651.167	0.518	678.285	0.618	705.403	0.718	732.521	0.818	759.629	0.918	786.732
0.019	542.967	0.119	570.085	0.219	597.203	0.319	624.321	0.419	651.439	0.519	678.556	0.619	705.674	0.719	732.792	0.819	759.900	0.919	787.003
0.020	543.238	0.120	570.356	0.220	597.474	0.320	624.592	0.420	651.710	0.520	678.828	0.620	705.946	0.720	733.063	0.820	760.171	0.920	787.274
0.021	543.509	0.121	570.627	0.221	597.745	0.321	624.863	0.421	651.981	0.521	679.099	0.621	706.217	0.721	733.335	0.821	760.442	0.921	787.545
0.022	543.781	0.122	570.898	0.222	598.016	0.322	625.134	0.422	652.252	0.522	679.370	0.622	706.488	0.722	733.606	0.822	760.713	0.922	787.816
0.023	544.052	0.123	571.170	0.223	598.288	0.323	625.405	0.423	652.523	0.523	679.641	0.623	706.759	0.723	733.877	0.823	760.984	0.923	788.087
0.024	544.323	0.124	571.441	0.224	598.559	0.324	625.677	0.424	652.795	0.524	679.912	0.624	707.030	0.724	734.148	0.824	761.255	0.924	788.358
0.025	544.594	0.125	571.712	0.225	598.830	0.325	625.948	0.425	653.066	0.525	680.184	0.625	707.301	0.725	734.419	0.825	761.526	0.925	788.629
0.026	544.865	0.126	571.983	0.226	599.101	0.326	626.219	0.426	653.337	0.526	680.455	0.626	707.573	0.726	734.691	0.826	761.798	0.926	788.900
0.027	545.136	0.127	572.254	0.227	599.372	0.327	626.490	0.427	653.608	0.527	680.726	0.627	707.844	0.727	734.962	0.827	762.069	0.927	789.171
0.028	545.408	0.128	572.526	0.228	599.643	0.328	626.761	0.428	653.879	0.528	680.997	0.628	708.115	0.728	735.233	0.828	762.340	0.928	789.442
0.029	545.679	0.129	572.797	0.229	599.915	0.329	627.033	0.429	654.150	0.529	681.268	0.629	708.386	0.729	735.504	0.829	762.611	0.929	789.713
0.030	545.950	0.130	573.068	0.230	600.186	0.330	627.304	0.430	654.422	0.530	681.539	0.630	708.657	0.730	735.775	0.830	762.882	0.930	789.985
0.031	546.221	0.131	573.339	0.231	600.457	0.331	627.575	0.431	654.693	0.531	681.811	0.631	708.929	0.731	736.046	0.831	763.153	0.931	790.256
0.032	546.492	0.132	573.610	0.232	600.728	0.332	627.846	0.432	654.964	0.532	682.082	0.632	709.200	0.732	736.318	0.832	763.424	0.932	790.527
0.033	546.764	0.133	573.881	0.233	600.999	0.333	628.117	0.433	655.235	0.533	682.353	0.633	709.471	0.733	736.589	0.833	763.695	0.933	790.798
0.034	547.035	0.134	574.153	0.234	601.271	0.334	628.388	0.434	655.506	0.534	682.624	0.634	709.742	0.734	736.860	0.834	763.966	0.934	791.069
0.035	547.306	0.135	574.424	0.235	601.542	0.335	628.660	0.435	655.777	0.535	682.895	0.635	710.013	0.735	737.131	0.835	764.237	0.935	791.340
0.036	547.577	0.136	574.695	0.236	601.813	0.336	628.931	0.436	656.049	0.536	683.167	0.636	710.284	0.736	737.402	0.836	764.508	0.936	791.611
0.037	547.848	0.137	574.966	0.237	602.084	0.337	629.202	0.437	656.320	0.537	683.438	0.637	710.556	0.737	737.673	0.837	764.779	0.937	791.882
0.038	548.119	0.138	575.237	0.238	602.355	0.338	629.473	0.438	656.591	0.538	683.709	0.638	710.827	0.738	737.945	0.838	765.050	0.938	792.153
0.039	548.391	0.139	575.509	0.239	602.626	0.339	629.744	0.439	656.862	0.539	683.980	0.639	711.098	0.739	738.216	0.839	765.321	0.939	792.424
0.040	548.662	0.140	575.780	0.240	602.898	0.340	630.015	0.440	657.133	0.540	684.251	0.640	711.369	0.740	738.487	0.840	765.592	0.940	792.695
0.041	548.933	0.141	576.051	0.241	603.169	0.341	630.287	0.441	657.405	0.541	684.522	0.641	711.640	0.741	738.758	0.841	765.863	0.941	792.966
0.042	549.204	0.142	576.322	0.242	603.440	0.342	630.558	0.442	657.676	0.542	684.794	0.642	711.911	0.742	739.029	0.842	766.134	0.942	793.237
0.043	549.475	0.143	576.593	0.243	603.711	0.343	630.829	0.443	657.947	0.543	685.065	0.643	712.183	0.743	739.300	0.843	766.405	0.943	793.508
0.044	549.747	0.144	576.864	0.244	603.982	0.344	631.100	0.444	658.218	0.544	685.336	0.644	712.454	0.744	739.572	0.844	766.676	0.944	793.779
0.045	550.018	0.145	577.136	0.245	604.253	0.345	631.371	0.445	658.489	0.545	685.607	0.645	712.725	0.745	739.843	0.845	766.947	0.945	794.050
0.046	550.289	0.146	577.407	0.246	604.525	0.346	631.643	0.446	658.760	0.546	685.878	0.646	712.996	0.746	740.114	0.846	767.218	0.946	794.321
0.047	550.560	0.147	577.678	0.247	604.796	0.347	631.914	0.447	659.032	0.547	686.150	0.647	713.267	0.747	740.385	0.847	767.489	0.947	794.592
0.048	550.831	0.148	577.949	0.248	605.067	0.348	632.185	0.448	659.303	0.548	686.421	0.648	713.539	0.748	740.656	0.848	767.760	0.948	794.863
0.049	551.102	0.149	578.220	0.249	605.338	0.349	632.456	0.449	659.574	0.549	686.692	0.649	713.810	0.749	740.927	0.849	768.031	0.949	795.134
0.050	551.374	0.150	578.491	0.250	605.609	0.350	632.727	0.450	659.845	0.550	686.963	0.650	714.081	0.750	741.198	0.850	768.302	0.950	795.405
0.051	551.645	0.151	578.763	0.251	605.881	0.351	632.998	0.451	660.116	0.551	687.234	0.651	714.352	0.751	741.469	0.851	768.573	0.951	795.676
0.052	551.916	0.152	579.034	0.252	606.152	0.352	633.270	0.452	660.388	0.552	687.505	0.652	714.623	0.752	741.740	0.852	768.844	0.952	

[illegible]

Item 20 - Final - Datasheet

GAUGE HEIGHT: 11.443 M

	4 M	mm	4 M	mm	4 M	mm	4 M	mm	4 M	mm	4 M	mm	4 M	mm	4 M	mm	4 M	mm	4 M	mm
0.000	1,079.985	0.100	1,107.088	0.200	1,134.191	0.300	1,161.294	0.400	1,188.397	0.500	1,215.499	0.600	1,242.602	0.700	1,269.705	0.800	1,296.808	0.900	1,323.911	
0.001	1,080.256	0.101	1,107.359	0.201	1,134.462	0.301	1,161.365	0.401	1,188.668	0.501	1,215.771	0.601	1,242.873	0.701	1,269.976	0.801	1,297.079	0.901	1,324.182	
0.002	1,080.527	0.102	1,107.630	0.202	1,134.733	0.302	1,161.836	0.402	1,188.939	0.502	1,216.042	0.602	1,243.144	0.702	1,270.247	0.802	1,297.350	0.902	1,324.453	
0.003	1,080.798	0.103	1,107.901	0.203	1,135.004	0.303	1,162.107	0.403	1,189.210	0.503	1,216.313	0.603	1,243.415	0.703	1,270.518	0.803	1,297.621	0.903	1,324.724	
0.004	1,081.069	0.104	1,108.172	0.204	1,135.275	0.304	1,162.378	0.404	1,189.481	0.504	1,216.584	0.604	1,243.686	0.704	1,270.789	0.804	1,297.892	0.904	1,324.995	
0.005	1,081.340	0.105	1,108.443	0.205	1,135.546	0.305	1,162.649	0.405	1,189.752	0.505	1,216.855	0.605	1,243.957	0.705	1,271.060	0.805	1,298.134	0.905	1,325.266	
0.006	1,081.611	0.106	1,108.714	0.206	1,135.817	0.306	1,162.920	0.406	1,190.023	0.506	1,217.126	0.606	1,244.229	0.706	1,271.331	0.806	1,298.436	0.906	1,325.537	
0.007	1,081.882	0.107	1,108.985	0.207	1,136.088	0.307	1,163.191	0.407	1,190.294	0.507	1,217.397	0.607	1,244.500	0.707	1,271.602	0.807	1,298.705	0.907	1,325.808	
0.008	1,082.153	0.108	1,109.256	0.208	1,136.359	0.308	1,163.462	0.408	1,190.565	0.508	1,217.668	0.608	1,244.771	0.708	1,271.873	0.808	1,298.976	0.908	1,326.079	
0.009	1,082.424	0.109	1,109.527	0.209	1,136.630	0.309	1,163.733	0.409	1,190.836	0.509	1,217.939	0.609	1,245.042	0.709	1,272.144	0.809	1,299.247	0.909	1,326.350	
0.010	1,082.695	0.110	1,109.798	0.210	1,136.901	0.310	1,164.004	0.410	1,191.107	0.510	1,218.210	0.610	1,245.313	0.710	1,272.415	0.810	1,299.518	0.910	1,326.621	
0.011	1,082.966	0.111	1,110.069	0.211	1,137.172	0.311	1,164.275	0.411	1,191.378	0.511	1,218.481	0.611	1,245.584	0.711	1,272.687	0.811	1,299.789	0.911	1,326.892	
0.012	1,083.237	0.112	1,110.340	0.212	1,137.443	0.312	1,164.546	0.412	1,191.649	0.512	1,218.752	0.612	1,245.855	0.712	1,272.958	0.812	1,300.060	0.912	1,327.163	
0.013	1,083.509	0.113	1,110.611	0.213	1,137.714	0.313	1,164.817	0.413	1,191.920	0.513	1,218.923	0.613	1,246.126	0.713	1,273.229	0.813	1,300.331	0.913	1,327.434	
0.014	1,083.780	0.114	1,110.882	0.214	1,137.985	0.314	1,165.088	0.414	1,192.191	0.514	1,219.294	0.614	1,246.397	0.714	1,273.500	0.814	1,300.602	0.914	1,327.705	
0.015	1,084.051	0.115	1,111.153	0.215	1,138.256	0.315	1,165.359	0.415	1,192.462	0.515	1,219.565	0.615	1,246.668	0.715	1,273.771	0.815	1,300.874	0.915	1,327.976	
0.016	1,084.322	0.116	1,111.424																	

[illegible]

	6 M	mm	6 M	mm	6 M	mm	6 M	mm	6 M	mm	6 M	mm	6 M	mm	6 M	mm	6 M	mm	6 M	mm
0.000	1,621.780	0.100	1,648.824	0.200	1,675.869	0.300	1,702.914	0.400	1,729.959	0.500	1,757.004	0.600	1,784.048	0.700	1,811.093	0.800	1,838.138	0.900	1,865.183	
0.001	1,622.050	0.101	1,649.095	0.201	1,676.140	0.301	1,703.184	0.401	1,730.229	0.501	1,757.274	0.601	1,784.319	0.701	1,811.364	0.801	1,838.408	0.901	1,865.453	
0.002	1,622.321	0.102	1,649.365	0.202	1,676.410	0.302	1,703.455	0.402	1,730.500	0.502	1,757.544	0.602	1,784.589	0.702	1,811.634	0.802	1,838.679	0.902	1,865.724	
0.003	1,622.591	0.103	1,649.636	0.203	1,676.681	0.303	1,703.725	0.403	1,730.770	0.503	1,757.815	0.603	1,784.860	0.703	1,811.904	0.803	1,838.949	0.903	1,865.994	
0.004	1,622.861	0.104	1,649.906	0.204	1,676.951	0.304	1,703.996	0.404	1,731.041	0.504	1,758.085	0.604	1,785.130	0.704	1,812.175	0.804	1,839.220	0.904	1,866.264	
0.005	1,623.132	0.105	1,650.177	0.205	1,677.221	0.305	1,704.266	0.405	1,731.311	0.505	1,758.356	0.605	1,785.401	0.705	1,812.445	0.805	1,839.490	0.905	1,866.535	
0.006	1,623.402	0.106	1,650.447	0.206	1,677.492	0.306	1,704.537	0.406	1,731.581	0.506	1,758.626	0.606	1,785.671	0.706	1,812.716	0.806	1,839.761	0.906	1,866.805	
0.007	1,623.673	0.107	1,650.718	0.207	1,677.762	0.307	1,704.807	0.407	1,731.852	0.507	1,758.897	0.607	1,785.941	0.707	1,812.986	0.807	1,840.031	0.907	1,867.076	
0.008	1,623.943	0.108	1,650.988	0.208	1,678.033	0.308	1,705.078	0.408	1,732.122	0.508	1,759.167	0.608	1,786.212	0.708	1,813.257	0.808	1,840.301	0.908	1,867.346	
0.009	1,624.214	0.109	1,651.258	0.209	1,678.303	0.309	1,705.348	0.409	1,732.393	0.509	1,759.438	0.609	1,786.482	0.709	1,813.527	0.809	1,840.572	0.909	1,867.617	
0.010	1,624.484	0.110	1,651.529	0.210	1,678.574	0.310	1,705.618	0.410	1,732.663	0.510	1,759.708	0.610	1,786.753	0.710	1,813.798	0.810	1,840.842	0.910	1,867.887	
0.011	1,624.755	0.111	1,651.799	0.211	1,678.844	0.311	1,705.889	0.411	1,732.934	0.511	1,759.978	0.611	1,787.023	0.711	1,814.068	0.811	1,841.113	0.911	1,868.158	
0.012	1,625.025	0.112	1,652.070	0.212	1,679.115	0.312	1,706.159	0.412	1,733.204	0.512	1,760.249	0.612	1,787.294	0.712	1,814.338	0.812	1,841.383	0.912	1,868.428	
0.013	1,625.295	0.113	1,652.340	0.213	1,679.385	0.313	1,706.430	0.413	1,733.475	0.513	1,760.519	0.613	1,787.564	0.713	1,814.609	0.813	1,841.654	0.913	1,868.698	
0.014	1,625.566	0.114	1,652.611	0.214	1,679.655	0.314	1,706.700	0.414	1,733.745	0.514	1,760.790	0.614	1,787.835	0.714	1,814.879	0.814	1,841.924	0.914	1,868.969	
0.015	1,625.836	0.115	1,652.881	0.215	1,679.926	0.315	1,706.971	0.415	1,734.015	0.515	1,761.060	0.615	1,788.105	0.715	1,815.150	0.815	1,842.195	0.915	1,869.239	
0.016	1,626.107	0.116	1,653.152																	

	7 M	mm	7 M	mm	7 M	mm	7 M	mm	7 M	mm	7 M	mm	7 M	mm	7 M	mm	7 M	mm	7 M	mm
0.000	1,892.227	0.100	1,919.272	0.200	1,946.317	0.300	1,973.362	0.400	2,000.407	0.500	2,027.451	0.600	2,054.496	0.700	2,081.541	0.800	2,108.586	0.900	2,135.630	
0.001	1,892.298	0.101	1,919.543	0.201	1,946.587	0.301	1,973.632	0.401	2,000.677	0.501	2,027.722	0.601	2,054.767	0.701	2,081.811	0.801	2,108.856	0.901	2,135.901	
0.002	1,892.768	0.102	1,919.813	0.202	1,946.858	0.302	1,973.903	0.402	2,000.947	0.502	2,027.992	0.602	2,055.037	0.702	2,082.082	0.802	2,109.127	0.902	2,136.171	
0.003	1,893.039	0.103	1,920.084	0.203	1,947.128	0.303	1,974.173	0.403	2,001.218	0.503	2,028.263	0.603	2,055.307	0.703	2,082.352	0.803	2,109.397	0.903	2,136.442	
0.004	1,893.309	0.104	1,920.354	0.204	1,947.399	0.304	1,974.444	0.404	2,001.488	0.504	2,028.533	0.604	2,055.578	0.704	2,082.623	0.804	2,109.667	0.904	2,136.712	
0.005	1,893.580	0.105	1,920.624	0.205	1,947.669	0.305	1,974.714	0.405	2,001.759	0.505	2,028.804	0.605	2,055.848	0.705	2,082.893	0.805	2,109.938	0.905	2,136.983	
0.006	1,893.850	0.106	1,920.895	0.206	1,947.940	0.306	1,974.984	0.406	2,002.029	0.506	2,029.074	0.606	2,056.119	0.706	2,083.164	0.806	2,110.208	0.906	2,137.253	
0.007	1,894.121	0.107	1,921.165	0.207	1,948.210	0.307	1,975.255	0.407	2,002.300	0.507	2,029.344	0.607	2,056.389	0.707	2,083.434	0.807	2,110.479	0.907	2,137.524	
0.008	1,894.391	0.108	1,921.436	0.208	1,948.481	0.308	1,975.525	0.408	2,002.570	0.508	2,029.615	0.608	2,056.660	0.708	2,083.704	0.808	2,110.749	0.908	2,137.794	
0.009	1,894.661	0.109	1,921.706	0.209	1,948.751	0.309	1,975.796	0.409	2,002.841	0.509	2,029.885	0.609	2,056.930	0.709	2,083.975	0.809	2,111.020	0.909	2,138.064	
0.010	1,894.932	0.110	1,921.977	0.210	1,949.021	0.310	1,976.066	0.410	2,003.111	0.510	2,030.156	0.610	2,057.201	0.710	2,084.245	0.810	2,111.290	0.910	2,138.335	
0.011	1,895.202	0.111	1,922.247	0.211	1,949.292	0.311	1,976.337	0.411	2,003.381	0.511	2,030.426	0.611	2,057.471	0.711	2,084.516	0.811	2,111.561	0.911	2,138.605	
0.012	1,895.473	0.112	1,922.518	0.212	1,949.562	0.312	1,976.607	0.412	2,003.652	0.512	2,030.697	0.612	2,057.741	0.712	2,084.786	0.812	2,111.831	0.912	2,138.876	
0.013	1,895.743	0.113	1,922.788	0.213	1,949.833	0.313	1,976.878	0.413	2,003.922	0.513	2,030.967	0.613	2,058.012	0.713	2,085.057	0.813	2,112.101	0.913	2,139.146	
0.014	1,896.014	0.114	1,923.058	0.214	1,950.103	0.314	1,977.148	0.414	2,004.193	0.514	2,031.238	0.614	2,058.282	0.714	2,085.327	0.814	2,112.372	0.914	2,139.417	
0.015	1,896.284	0.115	1,923.329	0.215	1,950.374	0.315	1,977.418	0.415	2,004.463	0.515	2,031.508	0.615	2,058.553	0.715	2,085.598	0.815	2,112.642	0.915	2,139.	

[illegible]

GAUGE HEIGHT: 11.443 M

	9 M	mm	9 M	mm	9 M	mm	9 M	mm	9 M	mm	9 M	mm	9 M	mm	9 M	mm	9 M	mm	
0.000	2,433.215	0.100	2,460.274	0.200	2,487.333	0.300	2,514.392	0.400	2,541.450	0.500	2,568.509	0.600	2,595.568	0.700	2,622.627	0.800	2,649.686	0.900	2,676.744
0.001	2,433.486	0.101	2,460.545	0.201	2,487.603	0.301	2,514.662	0.401	2,541.721	0.501	2,568.780	0.601	2,595.839	0.701	2,622.897	0.801	2,649.956	0.901	2,677.015
0.002	2,433.756	0.102	2,460.815	0.202	2,487.874	0.302	2,514.933	0.402	2,541.992	0.502	2,569.050	0.602	2,596.109	0.702	2,623.168	0.802	2,650.227	0.902	2,677.286
0.003	2,434.027	0.103	2,461.086	0.203	2,488.145	0.303	2,515.203	0.403	2,542.262	0.503	2,569.321	0.603	2,596.380	0.703	2,623.439	0.803	2,650.497	0.903	2,677.556
0.004	2,434.298	0.104	2,461.356	0.204	2,488.415	0.304	2,515.474	0.404	2,542.533	0.504	2,569.592	0.604	2,596.650	0.704	2,623.709	0.804	2,650.768	0.904	2,677.827
0.005	2,434.568	0.105	2,461.627	0.205	2,488.686	0.305	2,515.745	0.405	2,542.803	0.505	2,569.862	0.605	2,596.921	0.705	2,623.980	0.805	2,651.039	0.905	2,678.097
0.006	2,434.839	0.106	2,461.898	0.206	2,488.956	0.306	2,516.015	0.406	2,543.074	0.506	2,570.133	0.606	2,597.192	0.706	2,624.250	0.806	2,651.309	0.906	2,678.368
0.007	2,435.109	0.107	2,462.168	0.207	2,489.227	0.307	2,516.286	0.407	2,543.345	0.507	2,570.403	0.607	2,597.462	0.707	2,624.521	0.807	2,651.580	0.907	2,678.639
0.008	2,435.380	0.108	2,462.438	0.208	2,489.498	0.308	2,516.556	0.408	2,543.615	0.508	2,570.674	0.608	2,597.733	0.708	2,624.792	0.808	2,651.850	0.908	2,678.909
0.009	2,435.651	0.109	2,462.709	0.209	2,489.768	0.309	2,516.827	0.409	2,543.886	0.509	2,570.945	0.609	2,598.003	0.709	2,625.062	0.809	2,652.121	0.909	2,679.180
0.010	2,435.921	0.110	2,462.980	0.210	2,490.039	0.310	2,517.098	0.410	2,544.156	0.510	2,571.215	0.610	2,598.274	0.710	2,625.333	0.810	2,652.392	0.910	2,679.450
0.011	2,436.192	0.111	2,463.251	0.211	2,490.309	0.311	2,517.368	0.411	2,544.427	0.511	2,571.486	0.611	2,598.545	0.711	2,625.603	0.811	2,652.662	0.911	2,679.721
0.012	2,436.462	0.112	2,463.521	0.212	2,490.580	0.312	2,517.639	0.412	2,544.698	0.512	2,571.756	0.612	2,598.815	0.712	2,625.874	0.812	2,652.933	0.912	2,679.992
0.013	2,436.733	0.113	2,463.792	0.213	2,490.851	0.313	2,517.909	0.413	2,544.968	0.513	2,572.077	0.613	2,599.086	0.713	2,626.145	0.813	2,653.203	0.913	2,680.262
0.014	2,437.004	0.114	2,464.062	0.214	2,491.121	0.314	2,518.180	0.414	2,545.239	0.514	2,572.298	0.614	2,599.356	0.714	2,626.415	0.814	2,653.474	0.914	2,680.533
0.015	2,437.274	0.115	2,464.333	0.215	2,491.392	0.315	2,518.451	0.415	2,545.509	0.515	2,572.568	0.615	2,599.627	0.715	2,626.686	0.815	2,653.745	0.915	2,680.803
0.016	2,437.545	0.116	2,464.603	0.216	2,4														

GAUGE HEIGHT: 11.443 M

mm	10 M	mm	10 M	mm	10 M	mm	10 M	mm	10 M	mm	10 M	mm	10 M	mm	10 M	mm	10 M	mm	10 M
0.000	2,703.803	0.100	2,730.862	0.200	2,757.921	0.300	2,784.980	0.400	2,812.038	0.500	2,839.097	0.600	2,866.156	0.700	2,893.215	0.800	2,920.274	0.900	2,947.332
0.001	2,704.074	0.101	2,731.133	0.201	2,758.191	0.301	2,785.250	0.401	2,812.309	0.501	2,839.368	0.601	2,866.427	0.701	2,893.485	0.801	2,920.544	0.901	2,947.603
0.002	2,704.344	0.102	2,731.403	0.202	2,758.462	0.302	2,785.521	0.402	2,812.580	0.502	2,839.638	0.602	2,866.697	0.702	2,893.756	0.802	2,920.813	0.902	2,947.874
0.003	2,704.615	0.103	2,731.674	0.203	2,758.733	0.303	2,785.791	0.403	2,812.850	0.503	2,839.909	0.603	2,866.968	0.703	2,894.027	0.803	2,921.085	0.903	2,948.144
0.004	2,704.886	0.104	2,731.944	0.204	2,759.003	0.304	2,786.062	0.404	2,813.121	0.504	2,840.180	0.604	2,867.238	0.704	2,894.297	0.804	2,921.356	0.904	2,948.415
0.005	2,705.156	0.105	2,732.215	0.205	2,759.274	0.305	2,786.333	0.405	2,813.391	0.505	2,840.450	0.605	2,867.507	0.705	2,894.568	0.805	2,921.627	0.905	2,948.685
0.006	2,705.427	0.106	2,732.486	0.206	2,759.544	0.306	2,786.603	0.406	2,813.662	0.506	2,840.721	0.606	2,867.780	0.706	2,894.838	0.806	2,921.897	0.906	2,948.956
0.007	2,705.697	0.107	2,732.756	0.207	2,759.815	0.307	2,786.874	0.407	2,813.933	0.507	2,840.991	0.607	2,868.050	0.707	2,895.109	0.807	2,922.168	0.907	2,949.227
0.008	2,705.968	0.108	2,733.027	0.208	2,760.086	0.308	2,787.144	0.408	2,814.203	0.508	2,841.262	0.608	2,868.321	0.708	2,895.380	0.808	2,922.438	0.908	2,949.497
0.009	2,706.239	0.109	2,733.297	0.209	2,760.356	0.309	2,787.415	0.409	2,814.474	0.509	2,841.533	0.609	2,868.591	0.709	2,895.650	0.809	2,922.709	0.909	2,949.768
0.010	2,706.509	0.110	2,733.568	0.210	2,760.627	0.310	2,787.686	0.410	2,814.744	0.510	2,841.803	0.610	2,868.862	0.710	2,895.921	0.810	2,922.980	0.910	2,950.038
0.011	2,706.780	0.111	2,733.839	0.211	2,760.897	0.311	2,787.956	0.411	2,815.015	0.511	2,842.074	0.611	2,869.133	0.711	2,896.191	0.811	2,923.250	0.911	2,950.309
0.012	2,707.050	0.112	2,734.109	0.212	2,761.168	0.312	2,788.227	0.412	2,815.286	0.512	2,842.344	0.612	2,869.403	0.712	2,896.462	0.812	2,923.521	0.912	2,950.580
0.013	2,707.321	0.113	2,734.380	0.213	2,761.439	0.313	2,788.497	0.413	2,815.556	0.513	2,842.615	0.613	2,869.674	0.713	2,896.733	0.813	2,923.791	0.913	2,950.850
0.014	2,707.592	0.114	2,734.650	0.214	2,761.709	0.314	2,788.768	0.414	2,815.827	0.514	2,842.886	0.614	2,869.944	0.714	2,897.003	0.814	2,924.062	0.914	2,951.121
0.015	2,707.862	0.115	2,734.921	0.215	2,761.980	0.315	2,789.038	0.415	2,816.097	0.515	2,843.156	0.615	2,870.215	0.715	2,897.274	0.815	2,924.332	0.915	2,951.391
0.016	2,708.133	0.116	2,735.19																

Item 20 - Final - Datasheet

GAUGE HEIGHT: 11.443 M

CAPACITIES GIVEN IN CUBIC METERS

mm	11 M	mm	11 M	mm	11 M	mm	11 M	mm	11 M	mm	11 M	mm	11 M	mm	11 M	mm	11 M	mm	11 M
0.000	2,974.391	0.100	3,001.450	0.200		0.300		0.400		0.500		0.600		0.700		0.800		0.900	
0.001	2,974.662	0.101	3,001.721	0.201		0.301		0.401		0.501		0.601		0.701		0.801		0.901	
0.002	2,974.932	0.102	3,001.991	0.202		0.302		0.402		0.502		0.602		0.702		0.802		0.902	
0.003	2,975.203	0.103	3,002.262	0.203		0.303		0.403		0.503		0.603		0.703		0.803		0.903	
0.004	2,975.474	0.104	3,002.532	0.204		0.304		0.404		0.504		0.604		0.704		0.804		0.904	
0.005	2,975.744	0.105	3,002.803	0.205		0.305		0.405		0.505		0.605		0.705		0.805		0.905	
0.006	2,976.015	0.106	3,003.074	0.206		0.306		0.406		0.506		0.606		0.706		0.806		0.906	
0.007	2,976.285	0.107	3,003.344	0.207		0.307		0.407		0.507		0.607		0.707		0.807		0.907	
0.008	2,976.556	0.108	3,003.615	0.208		0.308		0.408		0.508		0.608		0.708		0.808		0.908	
0.009	2,976.827	0.109	3,003.885	0.209		0.309		0.409		0.509		0.609		0.709		0.809		0.909	
0.010	2,977.097	0.110	3,004.156	0.210		0.310		0.410		0.510		0.610		0.710		0.810		0.910	
0.011	2,977.368	0.111	3,004.427	0.211		0.311		0.411		0.511		0.611		0.711		0.811		0.911	
0.012	2,977.638	0.112	3,004.697	0.212		0.312		0.412		0.512		0.612		0.712		0.812		0.912	
0.013	2,977.909	0.113	3,004.968	0.213		0.313		0.413		0.513		0.613		0.713		0.813		0.913	
0.014	2,978.180	0.114	3,005.238	0.214		0.314		0.414		0.514		0.614		0.714		0.814		0.914	
0.015	2,978.450	0.115	3,005.509	0.215		0.315		0.415		0.515		0.615		0.715		0.815		0.915	
0.016	2,978.721	0.116	3,005.779	0.216		0.316		0.416		0.516		0.616		0.716		0.816		0.916	
0.017	2,978.991	0.117	3,006.050	0.217		0.317		0.417		0.517		0.617		0.717		0.817		0.917	
0.018	2,979.262	0.118	3,006.321	0.218		0.318		0.418		0.518		0.618		0.718		0.818		0.918	
0.019	2,979.532	0.119	3,006.591	0.219		0.319		0.419		0.519		0.619		0.719		0.819		0.919	
0.020	2,979.803	0.120	3,006.862	0.220		0.320		0.420		0.520		0.620		0.720		0.820		0.920	
0.021	2,980.074	0.121	3,007.132	0.221		0.321		0.421		0.521		0.621		0.721		0.821		0.921	
0.022	2,980.344	0.122	3,007.403	0.222		0.322		0.422		0.522		0.622		0.722		0.822		0.922	
0.023	2,980.615	0.123	3,007.674	0.223		0.323		0.423		0.523		0.623		0.723		0.823		0.923	
0.024	2,980.885	0.124	3,007.944	0.224		0.324		0.424		0.524		0.624		0.724		0.824		0.924	
0.025	2,981.156	0.125	3,008.215	0.225		0.325		0.425		0.525		0.625		0.725		0.825		0.925	
0.026	2,981.427	0.126	3,008.485	0.226		0.326		0.426		0.526		0.626		0.726		0.826		0.926	
0.027	2,981.697	0.127	3,008.756	0.227		0.327		0.427		0.527		0.627		0.727		0.827		0.927	
0.028	2,981.968	0.128	3,009.027	0.228		0.328		0.428		0.528		0.628		0.728		0.828		0.928	
0.029	2,982.238	0.129	3,009.297	0.229		0.329		0.429		0.529		0.629		0.729		0.829		0.929	
0.030	2,982.509	0.130	3,009.568	0.230		0.330		0.430		0.530		0.630		0.730		0.830		0.930	
0.031	2,982.780	0.131	3,009.838	0.231		0.331		0.431		0.531		0.631		0.731		0.831		0.931	
0.032	2,983.050	0.132	3,010.109	0.232		0.332		0.432		0.532		0.632		0.732		0.832		0.932	
0.033	2,983.321	0.133	3,010.379	0.233		0.333		0.433		0.533		0.633		0.733		0.833		0.933	
0.034	2,983.591	0.134	3,010.650	0.234		0.334		0.434		0.534		0.634		0.734		0.834		0.934	
0.035	2,983.862	0.135	3,010.921	0.235		0.335		0.435		0.535		0.635		0.735		0.835		0.935	
0.036	2,984.132	0.136	3,011.191	0.236		0.336		0.436		0.536		0.636		0.736		0.836		0.936	
0.037	2,984.403	0.137	3,011.462	0.237		0.337		0.437		0.537		0.637		0.737		0.837		0.937	
0.038	2,984.674	0.1379	3,011.626	0.238		0.338		0.438		0.538		0.638		0.738		0.838		0.938	
0.039	2,984.944	0.139		0.239		0.339		0.439		0.539		0.639		0.739		0.839		0.939	
0.040	2,985.215	0.140		0.240		0.340		0.440		0.540		0.640		0.740		0.840		0.940	
0.041	2,985.485	0.141		0.241		0.341		0.441		0.541		0.641		0.741		0.841		0.941	
0.042	2,985.756	0.142		0.242		0.342		0.442		0.542		0.642		0.742		0.842		0.942	
0.043	2,986.027	0.143		0.243		0.343		0.443		0.543		0.643		0.743		0.843		0.943	
0.044	2,986.297	0.144		0.244		0.344		0.444		0.544		0.644		0.744		0.844		0.944	
0.045	2,986.568	0.145		0.245		0.345		0.445		0.545		0.645		0.745		0.845		0.945	
0.046	2,986.838	0.146		0.246		0.346		0.446		0.546		0.646		0.746		0.846		0.946	
0.047	2,987.109	0.147		0.247		0.347		0.447		0.547		0.647		0.747		0.847		0.947	
0.048	2,987.379	0.148		0.248		0.348		0.448		0.548		0.648		0.748		0.848		0.948	
0.049	2,987.650	0.149		0.249		0.349		0.449		0.549		0.649		0.749		0.849		0.949	
0.050	2,987.921	0.150		0.250		0.350		0.450		0.550		0.650		0.750		0.850		0.950	
0.051	2,988.191	0.151		0.251		0.351		0.451		0.551		0.651		0.751		0.851		0.951	
0.052	2,988.462	0.152		0.252		0.352		0.452		0.552		0.652		0.752		0.852		0.952	
0.053	2,988.732	0.153		0.253		0.353		0.453		0.553		0.653		0.753		0.853		0.953	
0.054	2,989.003	0.154		0.254		0.354		0.454		0.554		0.654		0.754		0.854		0.954	
0.055	2,989.274	0.155		0.255		0.355		0.455		0.555		0.655		0.755		0.855		0.955	
0.056	2,989.544	0.156		0.256		0.356		0.456		0.556		0.656		0.756		0.856		0.956	
0.057	2,989.815	0.157		0.257		0.357		0.457		0.557		0.657		0.757		0.857		0.957	
0.058	2,990.085	0.158		0.258		0.358		0.458		0.558		0.658		0.758		0.858		0.958	
0.059	2,990.356	0.159		0.259		0.359		0.459		0.559		0.659		0.759		0.859		0.959	
0.060	2,990.627	0.160		0.260		0.360		0.460		0.560		0.660		0.760		0.860		0.960	
0.061	2,990.897	0.161		0.261		0.361		0.461		0.561		0.661		0.761		0.861		0.961	
0.062	2,991.168	0.162		0.262		0.362		0.462		0.562		0.662		0.762		0.862		0.962	
0.063	2,991.438	0.163		0.263		0.363		0.463		0.563		0.663		0.763		0.863		0.963	
0.064	2,991.709	0.164		0.264		0.364		0.464		0.564		0.664		0.764		0.864		0.964	
0.065	2,991.979	0.165		0.265		0.365		0.465		0.565		0.665		0.765		0.865		0.965	
0.066	2,992.250	0.166		0.266		0.366		0.466		0.566		0.666		0.766		0.866		0.966	
0.067	2,992.521	0.167		0.267		0.367		0.467		0.567		0.667		0.767		0.867		0.967	
0.068	2,992.791	0.168		0.268		0.368		0.468		0.568		0.668		0.768		0.868		0.968	
0.069	2,993.062	0.169		0.269		0.369		0.469		0.569		0.669		0.769		0.869		0.969	
0.070	2,993.332	0.170		0.270		0.370		0.470		0.570		0.670		0.770		0.870		0.970	
0.071	2,993.603	0.171		0.271		0.371		0.471		0.571		0.671		0.771		0.871		0.971	
0.072	2,993.874	0.172		0.272		0.372		0.472		0.572		0.672		0.772		0.872		0.972	
0.073	2,994.144	0.173		0.273		0.373		0.473		0.573		0.673		0.773		0.873		0.973	

APPENDIX I

Inspection Report – Handover Package for Tank #5

Handover Package Tank 5 – 250CUM

AEM PURCHASE ORDER: OC-568510
AEM PACKAGE NO.: 6515-C-260-002
PACKAGE TITLE: FUEL TANKS (SUPPLY & INSTALL)
TANK LOCATION: MELIADINE PORTAL #1

ICL Project No.: 295
ICL Document No.: 295-H5
AEM Document No.: 6515-C-260-002-141-QCR-0005_Sub001
Revision: 1

OWNER:

Agnico Eagle Mines Limited
145 King St. East, Suite 400,
Toronto, Ontario M5C 2Y7

GENERAL CONTRACTOR:

Inukshuk Construction Limited
PO Box 654
Rankin Inlet NU
X0C 0G0

Contact: David Mosher

PH: (867) 645-4030
FX: (902) 429-7762

Submitted by: Inukshuk Construction Limited
Submitted: November 15, 2017

	
Vendor Document Status	
AGNICO EAGLE	
1	☐ Proceed to next submission and status.
2	☐ Proceed with exceptions as noted to next submission and status.
3	☐ Do not proceed. Revise as noted and resubmit next submission and status.
4	☒ Complete, no further submission required.
By: _____ Date: _____	
Review and authorization to fabricate are only for general conformance with the design concept of the Project as expressed in the Contract Documents. Sole responsibility for the accuracy and completeness of this document, including but not limited to dimensions and quantities, remains with the Supplier/Contractor. Agnico Eagle does not warrant the accuracy or completeness of any of the information contained herein, nor does Agnico Eagle authorize or approve any construction means, methods, techniques, sequences or any safety precautions or procedures.	
Agnico Eagle No. 6515-C-260-002-141-QCR-0005 R: Sub001	
DOCUMENT FOR INFORMATION	

Preamble:

This package contains all QA/QC documents and drawings for the field erected fuel storage tank. The Inspection and Test Plan (ITP) serves as a Table of Contents for the Handover Package. The contents have been divided into items 1-20, and a table of contents for each item of the ITP can be found at the beginning of each section (item). The As-Built Drawings can be found at the end of this package.

This package was compiled by the General Contractor: **Inukshuk Construction Ltd.** and reviewed by Mechanical Engineer: **Kyle Brown**.

INSPECTION & TEST PLAN

Client: AGNICO EAGLE	Tank Tag: TK #5	Document: TK#5 ITP
Project ID: MELIADINE GOLD MINE	Work Order: 295	Revision: 0

Item	Component	Activity	ITP Type	Documentation	Acceptance Criteria	Notes	Witness, Hold, Review		
							Points		
							Client	Q.C.	Sign/Date
1	Kick-Off Meeting	Kickoff Meeting	N/A	Meeting Minutes	N/A				H
2	Signature Log	Verify	N/A	Signature Log	N/A				H
3	Welder Qualification	Verify	N/A	Individual Welder Qualifications / Welder Log	API-650 / ASME IX				H
4	Inspector Qualification	Verify	N/A	In house Inspector & 3 rd Party Qualifications	API-650				H
5	Weld Procedures	Verify	N/A	Approved Weld Procedures	API-650 / ASME IX, CWB W47.1				H
6	Welding Consumable	Electrode Storage	N/A	N/A	Manufacturer's Instructions				R
7	Foundation	Foundation Survey	DC	Foundation Acceptance Report, Compaction Report & Survey from 3rd Party	API-650 Para 7.5.5				H
8	Floor	Materials	FI	MTR Confirmation to Dwg	Drawing & API-650 Sect. 4	MTR of all plate under shell.			
		Fit up	VE, DC	As Built Drawing	Drawing	per API-650 5.1.5.4 - bottom plates under the shell shall have the outer ends of the joints fitted and lap-welded to form a smooth bearing surface.			R
		Welding	VE	Weld Map, Visual Report	API-650 Para 7.2 & 8.5 & WPS				R
		Vacuum Test	VB	Vacuum Box Test Report	API-650 Para 7.3.3(a) & 8.6				W
9	Shell to Floor Seams	Initial Weld Pass	VE	Weld Map, Visual Report	API-650 Para 8.5, 7.2.4.1				R
		Final Weld Pass	VE	Weld Map, Visual Report	API-650 Para 8.5, 7.2.4.1				R
		Diesel Test	NDT	Leak Test Report	API-650 Para 7.2.4.1 d)				W
		Materials	FI	MTR Confirmation to Dwg	Drawing & API-650 Sect. 4	MTR of all plate			H
10	Shell	Fit up 1 st Course	VE, DC	As Built Drawing	Drawing				R
		Roundness	DC	Dimension Report	API-650 Para 7.5.3				H
		Welding	VE	Weld Map, Visual Report	API-650 Para 7.2, 7.5, 8.5 & WPS				R
		Tolerance Check – Plumbness & Local Deviations	DC	Dimension Report	API-650 Para 7.5				H
		Diesel Test Shell Welds	NDT	Leak Test Report	API-650 Para 7.3.6.2(a)i)				W
		UT – All Shell	NDT	UT report / Log / Map	API-650 Para Annex U	Shell less than 3/8" shall be interpreted as 3/8" as a modification of API-650. All T joint UT.			H
11	Compression Ring	Fit up	VE, DC	As Built Drawing	Drawing				R
12	Roof	Welding	VE	Weld Map, Visual Report	API-650 Para 7.2 & 8.5 & WPS				R
		Fit up	VE, DC	As Built Drawing	Drawing				R
		Welding	VE	Visual Report	API-650 Para 7.2 & 8.5 & WPS				R
		Fit up	VE, DC	As Built Drawing	Drawing				R
13	Roof Structure	Column Plumbness	DC	Dimension Report	API-650 Para 7.5.2 b)				H
		Welding	VE	Visual Report	API-650 Para 7.2 & 8.5 & WPS				R

Item	Component	Activity	ITP Type	Documentation	Acceptance Criteria	Notes	Witness, Hold, Review		
							Points		Q.C.
							Client	Sign/Date	
14	Nozzles	Layout	VE, DC	As Built Drawing	Drawing				H
		Fit up	VE, DC	As Built Drawing	Drawing				R
		Welding	VE	Weld Map, Visual Report	API-650 Para 7.2 & 8.5 & WPS				R
		Tolerance Check – Plumbness & Local Deviations	DC	Dimension Report	API-650 Para 7.5				H
		Shell Nozzle Repad Air test	AT	Leak Test Report	API-650 Para 7.3.5				W
15	Manway	MPI	NDT	MPI Report	API-650 Para 7.2.3.6	All welds of Shell Nozzles			W
		Layout	VE, DC	As Built Drawing	Drawing				H
		Fit up	VE, DC	As Built Drawing	Drawing				R
		Welding	VE	Weld Map, Visual Report	API-650 Para 7.2 & 8.5 & WPS				R
		Tolerance Check – Plumbness & Local Deviations	DC	Dimension Report	API-650 Para 7.5				H
16	Internals	Shell Manway Repad Air test	AT	Leak Test Report	API-650 Para 7.3.5				W
		MPT	NDT	MPI Report	API-650 Para 7.2.3.6	All welds of Shell Manways			R
		Layout / Fit up	VE, DC	As Built Drawing	Drawing				R
		Welding	VE	Visual Report	API-650 Para 7.2 & 8.5 & WPS				R
		Stillwell Plumbness	DC	Dimension Report	API-650 Para H.4.5				R
17	Externals	MPI or LP	NDT	NDT Report	Sump Welds (if applicable) 7.3.4	MPI all welds			H
		Layout / Fit up	VE, DC	As Built Drawing	Drawing				R
		Welding	VE	Visual Report	API-650 Para 7.2 & 8.5 & WPS				R
		Fit up	VE, DC	As Built Drawing	Drawing				R
		Welding	VE	Visual Report	API-650 Para 7.2 & 8.5 & WPS				R
18	Stairs & Platforms	Inspection	VE, DC	As Built Drawing	Drawing	Bolt Torque			W
		Name Plate Verification	N/A	Scan of Name Plate	Drawings				H
20	Final	Final Inspection	FI	As Built Drawings, Data Sheet, Manufacturer's Certification (3 rd Party), Punch List	Drawings				H

DEFINITIONS:

W - WITNESS: Specified activity to be observed by an outlined party. QC to provide the applicable party 24 hours notice of witness point.

H - HOLD: Specified component or installation to be inspected by an outlined party. No further activities specific to the component or installation may proceed until inspection is carried out. QC to provide the applicable party 24 hours notice of hold point.

R - REVIEW: Specified documentation and specifications applicable to a particular component and/or installation to be examined by an outlined party.

AT - AIR TEST: Specified component and/or installation to be air tested according to specified documentation and specifications.

DC - DIMENSION CHECK: Physical dimensions of component and/or installation to be verified according to specified documentation and specifications.

FI - FINAL INSPECTION: Specified inspection procedures to be executed prior to release of the component and/or installation and verified according to specified documentation and specifications.

NDT - NON DESTRUCTIVE TESTING: Specified component and/or installation to be inspected using a named non destructive testing method according to specified documentation and specifications.

VE - VISUAL Examination: Specified component and/or installation to be examined visually according to specified documentation and specification.

VB - VACUUM-BOX TEST: Specified component and/or installation to be vacuum box tested according to specified documentation and specifications.

Item 2 – Signature Log

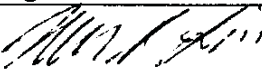
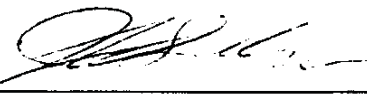
Contents

1. ICL Signature Log

Item 2 - Signature Log

AEM Meliadine Fuel Storage Tanks
Inukshuk Construction Ltd. – Project 295

Signature Log

Name	Company	Title	Signature
Marc Losier	ICL	Project Manager	
Jacob Saunders	ICL	Technical Coordinator	
Sheldon Burry	ICL	Supervisor	
Shawn Saunders	ICL	Supervisor	
Bruno Roy	AEM	QA/QC	
Stephane Dubois	AEM	QA/QC Mech. Engineer	
Sylvain Chartier	AEM	QA/QC	
Claude Filteau	AEM	Mechanical General Foreman	

Item 3 – Welder Qualification

Contents

1. Welder Qualification Log
2. Individual Welder Qualifications

Item 3 – Welder Qualification

Welder Qualification Log

[illegible]

QUALITY CONTROL MANUAL

Sub-Arc Systems Inc.	WELDERS' QUALIFICATION RECORD API 650	Exhibit 8, Rev A
----------------------	--	------------------

WELDER NAME	WELDER SYMBOL	DATE QUALIF.	QUALIFICATION PROCEDURE	LIMITATIONS				THICKNESS RANGE	DIAMETER RANGE	REMARKS
				PROCESS	ELECTRODE	POSITION				
JACK OVERBEARD	J.O.V	06.21.17	SAS 1	SMW	F3, F4	2G		1 1/4"		X-Ray G-2340
	J.O.V	06.21.17	SAS 1	SMW	F3, F4	3G		1 1/4"		X-Ray G-2340
	J.O.V	06.21.17	SAS 1	SMW	F3, F4	4G		1 1/4"		X-Ray G-2340
	J.O.V	07.26.17	SAS 2	SAW	F7A6	2G		1 1/4"		X-Ray G-2574

QC (PRINT)

DATE (yyyy-MM-dd):

SIGN:

QA (PRINT) ROBERT HOFFMAN

DATE (yyyy-MM-dd):

SIGN:



2017, 07, 26

WELDERS' QUALIFICATION RECORD

API 650

Exhibit 8, Rev A

QC (PRINT)	DATE (yyyy-MM-dd):
SIGN:	
QA (PRINT) Robert Hoffman	DATE (yyyy-MM-dd):
SIGN: Robert Hoffman	2017.07.28

Report # G2574

9323-37 Avenue, NW, Edmonton, Alberta T6E 5N4

SHOP: 780-462-1072 OFFICE: 780-462-9797 FAX: 780-462-4664

EMAIL: shop@allcaninspection.com www.allcaninspection.com

PAGE 1 OF 1

[illegible]

RADIOGRAPHIC EXAMINATION REPORT

Report # G2340

EMAIL: shop@allcaninspection.com www.allcaninspection.com

PAGE 1 OF 1

Client:	Sub Arc Systems	Client Job #	Welder Coupons	CODES
Address:	17 Exploration Way, Devon	P.O. #	Toby	1. ASME B31.3 N/S
Contact:	Name: Toby	Date:	June 21/17	2. ASME B31.3 S/C
	Phone:			3. ASME Sec. VIII Div 1 UW51
				4. ASME Sec. VIII Div. 1 UW52
				5. CSA Z662
				6. CSA Z662 (Sour)
				7. API 650
Work Location:	All Can Inspection Shop	Work Description:	J.OV	8. Other:

[illegible]

RT Technician:	<u>Gordon Thomas</u>	CGSB Level:	<u>2</u>	Reg. #:	<u>6</u>	SNT-TC-1A Level:	<u>III</u>	SNT-TC-1A No:	<u>6</u>
RT Assistant # 1	<u>Victoria Sarnecki</u>	CEDO #:	<u>21927</u>			SNT-TC-1A Level:	<u>I</u>	SNT-TC-1A No:	<u>21927</u>
RT Assistant # 2		CEDO #:				SNT-TC-1A Level:		SNT-TC-1A No:	

IMPORTANT: See reverse side of this form for All Can Inspection Services (2011) Inc. LIMITED LIABILITY POLICY <i>[Signature]</i> Technician Signature <i>[Signature]</i> Client Representative Signature		June 21/17 Date	Film Make / Brand <u>AGFA</u> Film Class / Type: <u>1-D5</u> Screens <u>Lead</u> Front <u>0.010"</u> Back <u>0.010"</u> One (no.) film per screen <u>One</u> Film Density in H & D: Min. <u>2.0</u> Max. <u>4.0</u> Penetrometer (IQI hole type) designation: <u>N/A</u> Recommended Max. U.G.: <u>0.20"</u> Source Isotope: <u>IRIDIUM-192 (Gamma)</u> Wall Viewing: <u>Single</u> Effective Focal Spot Size: <u>0.146 inches</u> Processing: <u>Automatic</u>
The above interpretation is a technical opinion, not a guarantee. Client signature indicates acceptance of the report and results. Clock tape marker and start arrow marked on weldment. It is the customer's responsibility to map welds on drawings.		Evaluation Date	

RADIOGRAPHIC EXAMINATION REPORT



File No. 591

**WELDING PERFORMANCE
QUALIFICATION**

Justin Dredge Is qualified

As a B CLASS Welder - Operator

Subject to the limitations and for a period mentioned at the back of this card.

Chief Boiler and Gas Inspector (Muhammad Wani)

06/06/2017
Date of Issue

PERFORMANCE QUALIFICATION

(In accordance with section IX, A.S.M.E code)

Renewal of performance qualification is required when the welding operator named hereon has not used the specified process and materials, etc., for a period of six months or more.

Process **SMAW**
Material group **P1 - 11**
Max Thickness **0.688"**
Filler Metal **F3, F4**
Positions **all**

06/06/2018

Expiry date dd/mm/yyyy



File No. 589

**WELDING PERFORMANCE
QUALIFICATION**

Ryan Kettle Is qualified

As a B CLASS Welder - Operator

Subject to the limitations and for a period mentioned at the back of this card.

Chief Boiler and Gas Inspector (Muhammad Wani)

30/05/2017
Date of Issue

PERFORMANCE QUALIFICATION

(In accordance with section IX, A.S.M.E code)

Renewal of performance qualification is required when the welding operator named hereon has not used the specified process and materials, etc., for a period of six months or more.

Process **SMAW**
Material group **P1 - 11**
Max Thickness **0.688"**
Filler Metal **F3, F4**
Positions **all**

30/05/2018

Expiry date dd/mm/yyyy



File No. 590

**WELDING PERFORMANCE
QUALIFICATION**

Daniel White Is qualified

As a B CLASS Welder - Operator

Subject to the limitations and for a period mentioned at the back of this card.

Chief Boiler and Gas Inspector (Muhammad Wani)

06/06/2017
Date of Issue

PERFORMANCE QUALIFICATION

(In accordance with section IX, A.S.M.E code)

Renewal of performance qualification is required when the welding operator named hereon has not used the specified process and materials, etc., for a period of six months or more.

Process **SMAW**
Material group **P1 - 11**
Max Thickness **0.75"**
Filler Metal **F4**
Positions **all**

06/06/2018

Expiry date dd/mm/yyyy



WELDING PERFORMANCE
QUALIFICATION

File No. 588

Michael K. Paul

Is qualified

B CLASS

Welder - Operator

As a

Subject to the limitations and for a period mentioned at the back of this card.


Chief Boiler and Gas Inspector (Muhammad Wani)

11/07/2017
Date of Issue

NOVA SCOTIA
Labour and Advanced Education

NSID

Name

Certified by

Purge

NR

NR

: W0186

: Zachary G. King

: Mosher Engineering Limited

Backing

NR

R

Process

SMAW

SMAW

F.No.

1 - 3

1 - 4

Inspector :

Qual. thk.

0.25"

0.438"

[Signature]

Boiler and Pressure Equipment Regulations
Tested in accordance with ASME Section IX
Pressure Welder Licence

Expires : 24 July 2019

Base metal (s)

P/S-No.

PI - 11

Position (s)

Electrode (s)

Max. thk.

0.688"

1: All

2:

1: EXX per F 1-3

2: EXX per F4

3:

Min. thk.

up

Min. dia.

1"



Machine controls

Visual

Auto volt

Auto joint

: n/a

: n/a

: n/a

Other

GMAW mode

Con. inert

Fused only

: n/a

: n/a

: n/a

WPS : MEL-WP-002

NOVA SCOTIA
Labour and Advanced Education

NSID

Name

Certified by

Purge

NR

NR

: V0083

: Abel Kalai

: Mosher Engineering Limited

Backing

NR

R

Process

SMAW

SMAW

E-No.

1 - 3

1 - 4

Qual. thk.

0.25"

0.5"

WPS : A072.8-MEL-WP-00

Inspector :



Boiler and Pressure Equipment Regulations
Tested in accordance with ASME Section IX
Pressure Welder Licence

Expires : 11 Aug 2019

Base metal (s)

P/S-No.

P1 - 11

Position (s)

Electrode (s)

Max. thk.

0.75"

1: All

2: FH 2 7/8" to 24" dia.

1: F1-3 per QW-432/433

2: F1-4 per QW-432/433

3:

Min. thk.

up

Min. dia.
> 24"

Other

GMAW mode

Con. inert

Fused only

: n/a

: n/a

: n/a

Machine controls

Visual

Auto volt

Auto joint

: n/a

: n/a

: n/a



File No. 573

**WELDING PERFORMANCE
QUALIFICATION**

John Cusick Is qualified

As a B CLASS Welder - Operator

Subject to the limitations and for a period mentioned at the back of this card.

Chief Boiler and Gas Inspector (Muhammad Wani)

30/05/2017
Date of Issue

PERFORMANCE QUALIFICATION

(In accordance with section IX, A.S.M.E code)

Renewal of performance qualification is required when the welding operator named hereon has not used the specified process and materials, etc., for a period of SIX months or more.

Process **SMAW**
Material group **P1 - 11**
Max Thickness **0.688"**
Filler Metal **F3, F4**
Positions **all**

30/05/2018

Expiry date dd/mm/yyyy

This card is valid only while employed by a CNE certified company
Transferable Welder

Name	DEAN W. GOODYEAR	Exp. Date	Aug 06, 2017
Employer	Iron Workers - Local 764, Mount Pearl, NL	Material	Carbon Steel
Thickness Range	3mm & above	Process	SMAW
Mode	MANUAL	Standard	CSA W47.1
		Classification	T
		Electrode	F4
Class	FLAT/HORIZONTAL/VERTICAL UP/OVERHEAD		

Item 4 – Inspector Qualification

Contents

1. CWB Inspector Qualifications for NDE Testing

Inspector Qualifications - Pierre Dostie (NDE)



Conditions

1. La possession de cette carte ne signifie nullement que son détenteur représente un organisme d'inspection certifiée en vertu de la norme CSA W178.1 et ayant du personnel et des procédures approuvées par le Bureau canadien de soudage.
2. Cette carte demeure la propriété du Bureau et peut être rappelée en tout temps.
3. L'usage de la présente carte à des fins frauduleuses peut entraîner son annulation.

Pour toute question concernant cette qualification, veuillez communiquer avec :

1-800-844-6790 | www.cwbgroup.org



Inspector Qualifications - Sylvain Germain (NDE)



Conditions

1. La possession de cette carte ne signifie nullement que son détenteur représente un organisme d'inspection certifiée en vertu de la norme CSA W178.1 et ayant du personnel et des procédures approuvées par le Bureau canadien de soudage.
 2. Cette carte demeure la propriété du Bureau et peut être rappelée en tout temps.
 3. L'usage de la présente carte à des fins frauduleuses peut entraîner son annulation.
- Pour toute question concernant cette qualification, veuillez communiquer avec :

1-800-844-6790 | www.cwbgroup.org



Item 5 – Weld Procedures

Contents

1. Approved Weld Procedures

Mosher ENGINEERING 1007 Cobequid Road, Windsor Junction, Nova Scotia B2T 1K1	SAW Welding Procedure Specification Number SAW-1	PAGE: 1 of 20
DATE ISSUED:	July 22, 2008	REVISION NO.:
APPROVED BY:	Sean Keay, P.Eng IWE	APPROVED BY:

SUBMERGED ARC-WELDING MANUAL

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