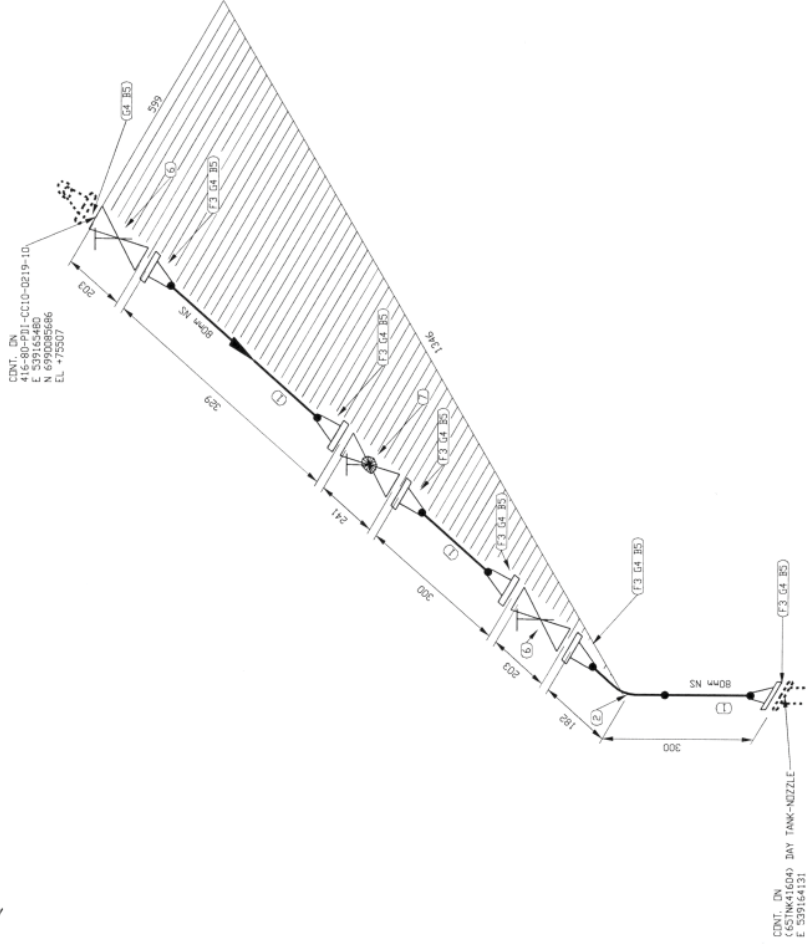


2018/05/30

2018/05/30



FABRICATION DRAWINGS BASED ON
WSP CERTIFIED ENGINEERING

LISTE DE MATERIEL

No	QTE	DIA	MATERIEL/COMPOSÉ	DESCRIPTION
1	474 MM	80	A 333 Gr. 6	SCH STD. SMLS PIPE
2	1	80	A 480 Gr. WPL6	SCH STD. 84 LR 90 DEG ELBOW
3	6	80	A 350 Gr. LF2	CL 150, SCH STD. RF, WN FLANGE
4	7	80	ASME B16.20	CL 150, GARLOCK 5500, RING TYPE GASKET 1/8"
5	28	16	A 193 B7/A 194 2H	THK
6	2	80	GA-10	CL 150, 4 - 15 875 X 90 STUD BULTS C/A TWO
7	1	80	CL-12	CL 150, RF, GLOBE VALVE

PERMIT TO PRACTICE
LE GROUPE ULTRAGEN LTÉE
Signature
Date
PERMIT NUMBER: P 1180
NTNU Association of Professional
Engineers and Geoscientists

No	DATE	REVISION	APP
1	2018/05/18	LINE NUMBERS & PROJECT TITLE REVISED	OVN
0	2017/07/07	ISSUED FOR CONSTRUCTION	OVN

CLIENT:

AGNICO EAGLE

PROJET: AGNICO EAGLE - MELIADINE DIVISION
416 - FUEL TANK FARM

TITRE: INDUSTRIAL
FABRICATION ISOMETRIC
DIESEL FROM 416-80-PD1-CC10-0219 TO 65TNK41603

NO. PROJET: 6515
NO. DESSIN: 416-80-PD1-CC10-0223

ESCALE: AUCUNE

CONC: A-1
DATE: 2017/06/29
SECONDE PAR: A-1
DATE: 2017/06/29
VCL PAR: A-1
DATE: 2017/06/29
APP: A-1
DATE: 2017/06/29

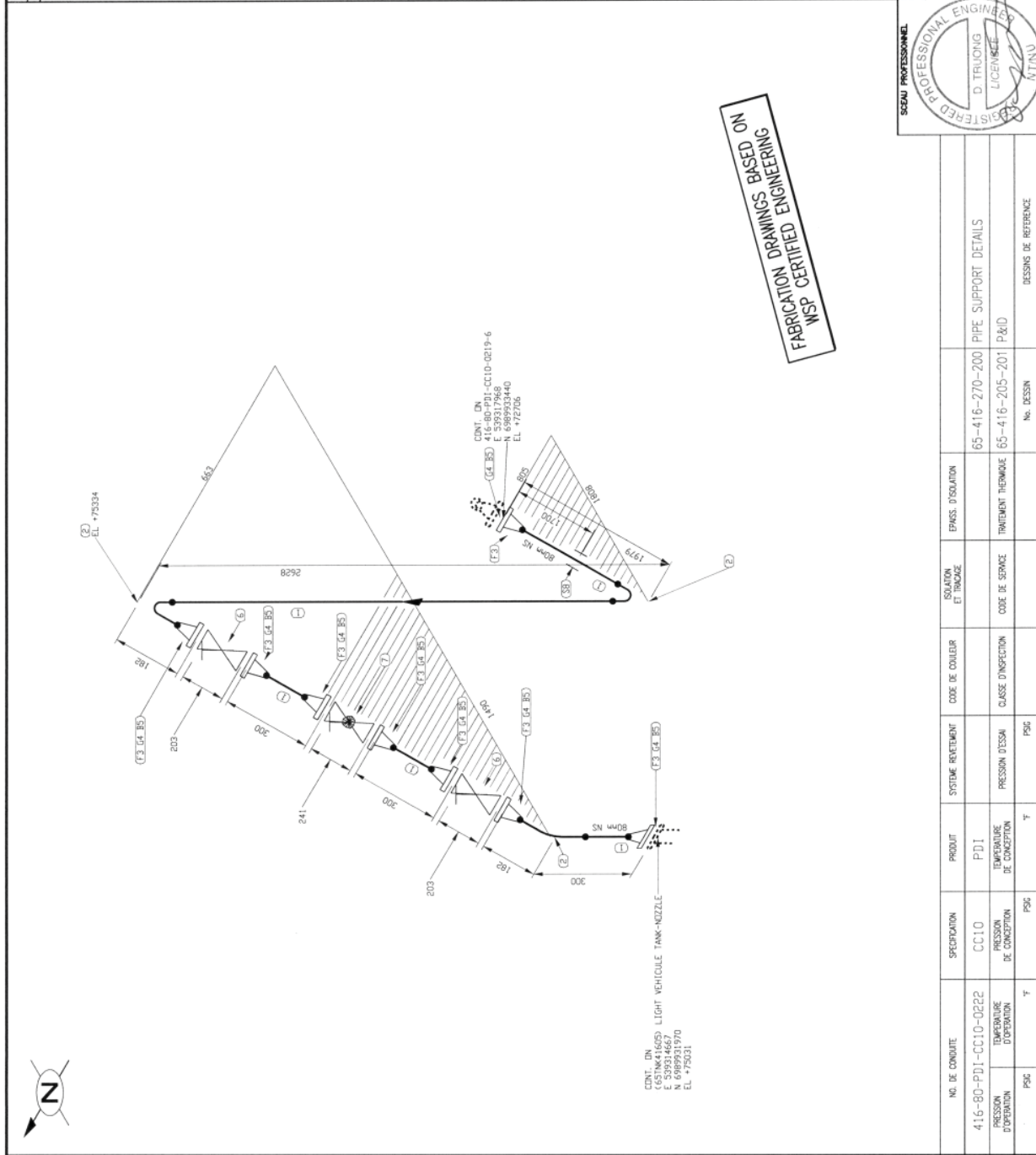
AGNICO EAGLE

ULTRAGEN
CONSULTANT
PROJET 100
591700

No	DATE	REVISION	APP
1	2018/05/18	LINE NUMBERS & PROJECT TITLE REVISED	OVN
0	2017/07/07	ISSUED FOR CONSTRUCTION	OVN

NO. DE CONDUITE	PROJET	ESCALE	DATE	REVISION	APP
416-80-PD1-CC10-0223	AGNICO EAGLE - MELIADINE DIVISION 416 - FUEL TANK FARM	INDUSTRIAL FABRICATION ISOMETRIC DIESEL FROM 416-80-PD1-CC10-0219 TO 65TNK41603	2017/06/29	6515	416-80-PD1-CC10-0223
PRESSION D'OPERATION	PRESSION D'OPERATION	PRESSION D'OPERATION	PRESSION D'OPERATION	PRESSION D'OPERATION	PRESSION D'OPERATION
TEMPERATURE D'OPERATION	TEMPERATURE D'OPERATION	TEMPERATURE D'OPERATION	TEMPERATURE D'OPERATION	TEMPERATURE D'OPERATION	TEMPERATURE D'OPERATION
PRESSION DE CONCEPTION	PRESSION DE CONCEPTION	PRESSION DE CONCEPTION	PRESSION DE CONCEPTION	PRESSION DE CONCEPTION	PRESSION DE CONCEPTION
TEMPERATURE DE CONCEPTION	TEMPERATURE DE CONCEPTION	TEMPERATURE DE CONCEPTION	TEMPERATURE DE CONCEPTION	TEMPERATURE DE CONCEPTION	TEMPERATURE DE CONCEPTION
PRESSION D'ISOLATION	PRESSION D'ISOLATION	PRESSION D'ISOLATION	PRESSION D'ISOLATION	PRESSION D'ISOLATION	PRESSION D'ISOLATION
TEMPERATURE D'ISOLATION	TEMPERATURE D'ISOLATION	TEMPERATURE D'ISOLATION	TEMPERATURE D'ISOLATION	TEMPERATURE D'ISOLATION	TEMPERATURE D'ISOLATION
PRESSION DE SERVICE	PRESSION DE SERVICE	PRESSION DE SERVICE	PRESSION DE SERVICE	PRESSION DE SERVICE	PRESSION DE SERVICE
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PRESSION THERMIQUE	PRESSION THERMIQUE	PRESSION THERMIQUE	PRESSION THERMIQUE	PRESSION THERMIQUE	PRESSION THERMIQUE
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2018/05/30



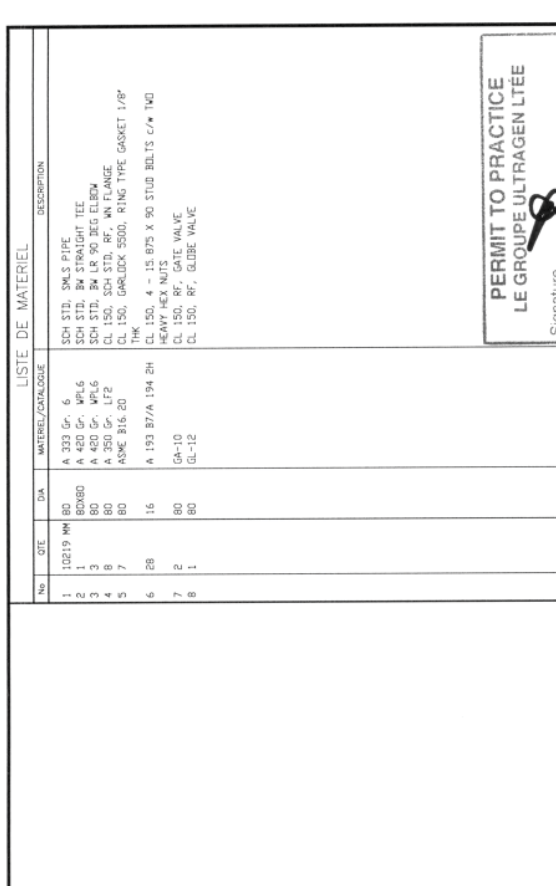
LISTE DE MATERIEL				DESCRIPTION	
No	QTE	DIA	MATERIEL/CATALOGUE		
1	4642 MM	80	A 333 G- 6	SCH STD, SMLS PIPE	
2	3	80	A 420 G- WFL6	SCH STD, BW LR 90 DEG ELBOW	
3	8	80	A 350 G- LF2	CL 150, SCH STD, RF, WN FLANGE	
4	8	80	ASME 316 20	CL 150, GARLOCK 3500, RING TYPE GASKET 1/8"	
5	32	16	A 193 B7/A 194 2H	CL 150, 4 - 15 875 X 90 STUD BOLTS c/w TND	
6	2	80	GA-10	HEAVY HEX NUTS	
7	1	80	GL-12	CL 150, RF, GATE VALVE	
8	1	80	GL-12	PIPE SUPPORT AS PER DETAIL 3. DNG	
				65-416-270-200	

PERMIT TO PRACTICE
LE GROUPE ULTRAGEN LITEE

Signature 
Date MAY 30 2018

PERMIT NUMBER: P 1180
NT/NU Association of Professional
Engineers and Geoscientists

1	2018/05/18	LINE NUMBERS & PROJECT TITLE REVISED	OVN
0	2017/07/07	ISSUED FOR CONSTRUCTION	OVN
No.	DATE	REVISION	PAR
CLIENT:			
			
AGNICO EAGLE			
CONSULTANT PROJECT NO. 591700			
			
PROJECT: AGNICO EAGLE - MELTADINE DIVISION 416 - FUEL TANK FARM			
TITLE: INDUSTRIAL FABRICATION ISOMETRIC DIESEL FROM 416-80-PDI-CC10-0219 TO TANK #04			
CONC: A.H.		DATE: 2017/05/29	
DESIGN: PAR: A.H.		DATE: 2017/05/29	
VER: PAR		DATE:	
APP:		DATE:	
CHECK: AUCUNE		DATE:	
PROJECT NO. 6515		PROJECT NO. 416-80-PDI-CC10-0222	
PAGES 1/1		PAGES 1/1	



416-80-PD1-CC10-0220-9
 CONDT. DN
 E 339166345
 N 6990080111
 EL +75078

416-80-PD1-CC10-0220-1
 CONDT. DN
 E 339166345
 N 6990080111
 EL +75078

416-80-PD1-CC10-0220-1
 CONDT. DN
 E 339166345
 N 6990080111
 EL +75078

FABRICATION DRAWINGS BASED ON
WSP CERTIFIED ENGINEERING

AGNICO EAGLE

LISTE DE MATERIEL

No	QTE	DA	MATERIEL/CATALOGUE	DESCRIPTION
1	10219 MM	BD	A 333 Gr. 6	SCH STD. SMLS PIPE
2	1	BD	A 450 Gr. 6	SCH STD. 90° ELBOW
3	1	BD	A 450 Gr. 6	SCH STD. 90° ELBOW
4	8	BD	A 350 Gr. 1F2	CL 150. SCH STD. RF. WN FLANGE
5	7	BD	ASME 316.20	CL 150. GARLOCK 5500. RING TYPE GASKET 1/8"
6	28	16	A 193 B7/A 194 2H	CL 150. 4 - 15.875 X 90 STUD BULBS C/W TWO
7	2	BD	GA-10	HEAVY HEX NUTS
8	1	BD	GL-12	CL 150. RF. GATE VALVE
				CL 150. RF. GLOBE VALVE

PERMIT TO PRACTICE
LE GROUPE ULTRAGEN LTEE
 Signature 
 Date **MAY 30 2018**
PERMIT NUMBER: P 1180
 NTNU Association of Professional Engineers and Geoscientists

No	DATE	REVISION	APP
1	2018/05/18	LINE NUMBERS & PROJECT TITLE REVISED	OVN
0	2017/07/07	ISSUED FOR CONSTRUCTION	OVN

AGNICO EAGLE

AGNICO EAGLE - MELTADINE DIVISION
416 - FUEL TANK FARM

INDUSTRIAL
FABRICATION 13DMETRIC
DIESEL FROM 6SPD16018 TO 65TNK41603

6515

6515

416-80-PD1-CC10-0220

1

CONC. A.H.
DATE: 2017/05/29
DESIGNER: P.M. A.H.
DATE: 2017/05/29
VER. P.M.
DATE: 2017/05/29
APP.:
DATE: 2017/05/29
ESCHELLE: AUCUNE

PROJET: AGNICO EAGLE - MELTADINE DIVISION
416 - FUEL TANK FARM

TITRE: INDUSTRIAL
FABRICATION 13DMETRIC
DIESEL FROM 6SPD16018 TO 65TNK41603

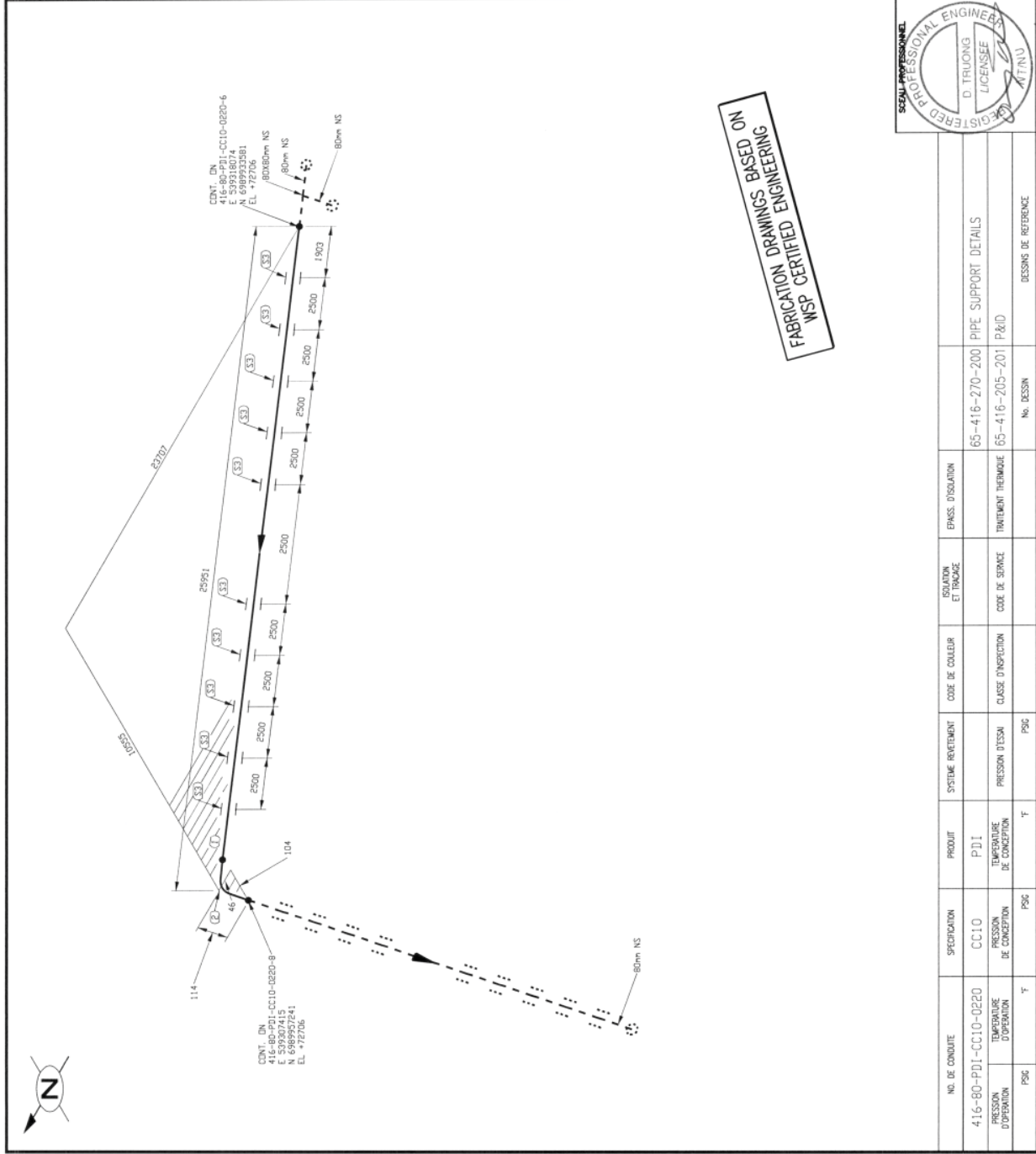
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No DESSIN: 416-80-PD1-CC10-0220

PAGES: 10/10
REV.: 1



FABRICATION DRAWINGS BASED ON
WSP CERTIFIED ENGINEERING

2014/05/30



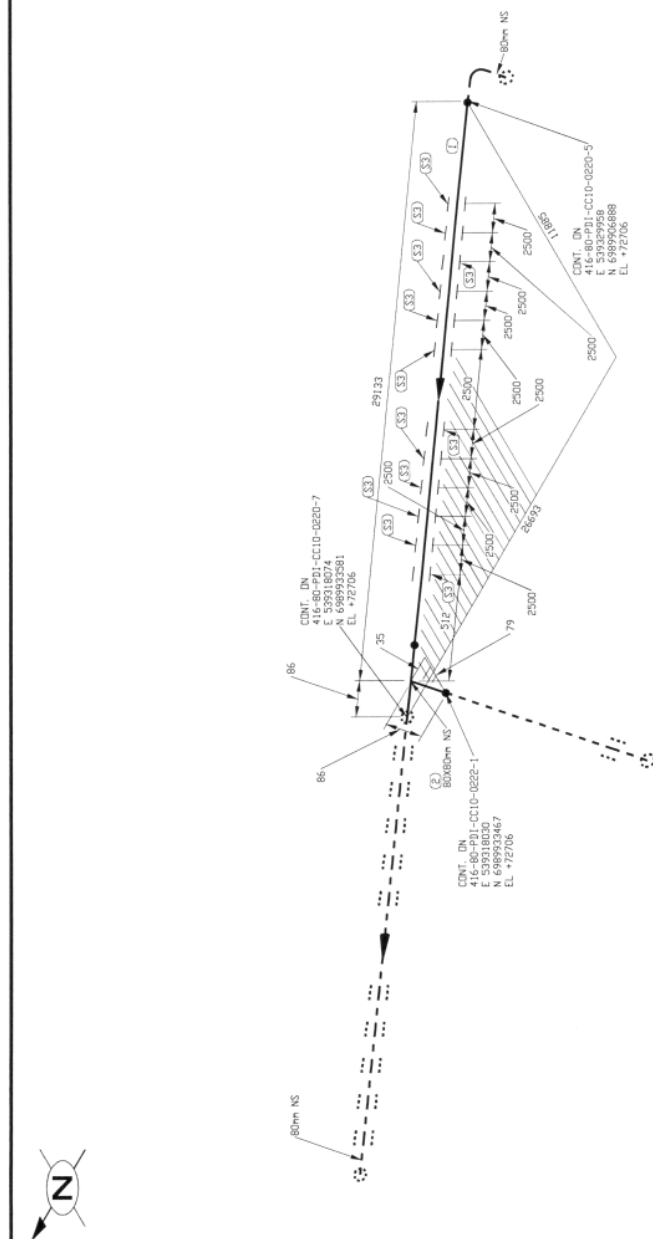
LISTE DE MATERIEL			
No	QTE	DIA	MATERIEL/CATALOGUE
1	25837 MM	80	SCH STD. SMLS PIPE
2	1	80	SCH STD. IN LR 90 DEG ELBOW
3	10	80	PIPE SUPPORTS AS PER DETAIL 3. DWG 65-416-270-200

PERMIT TO PRACTICE
LE GROUPE ULTRAGEN LTÉE
 Signature:
 Date: **MAY 30 2018**
PERMIT NUMBER: P 1180
 NTNU Association of Professional Engineers and Geoscientists

1 2018/05/18 LINE NUMBERS & PROJECT TITLE REVISED		OVN
0 2017/07/07 ISSUED FOR CONSTRUCTION		OVN
No.	DATE	REVISION
CLIENT:		
 AGNICO EAGLE		
 NUSANA PROVINCE MINING		
 Ultragen CONSULTANT PROJECT NO. 591700		

CONC.: A.H.		PROJECT: AGNICO EAGLE - MELTADINE DIVISION
DATE: 2017/05/29	DESIGNER: PAR. A.H.	416 - FUEL TANK FARM
DATE: 2017/05/29	VER. PAR.	TITLE: INDUSTRIAL
DATE:	APP.:	FABRICATION ISOMETRIC
DATE:	DATE:	DIESEL FROM 65PDI416018 TO 65TNK41603
DATE:	DATE:	No. PROJET: 6515
DATE:	DATE:	No. DESSIN: 416-80-PDI-CC10-0220
DATE:	DATE:	PAGES: 7/10
DATE:	DATE:	REV. 1

2018/05/30



FABRICATION DRAWINGS BASED ON
WSP CERTIFIED ENGINEERING

LISTE DE MATERIEL			
No	QTE	DA	DESCRIPTION
1	25047 MH	80	SDA STD. SMLS PIPE
2	1	80080	SDA STD. 3M STRAIGHT TEE
3	12	80	PIPE SUPPORT AS PER DETAIL 3, DWG 65-416-270-200

PERMIT TO PRACTICE
LE GROUPE ULTRAGEN LTÉE

Signature  **MAY 30 2018**

Date

PERMIT NUMBER: P 1180
NTNU Association of Professional Engineers and Geoscientists

CLIENT:		QVN
No.	DATE	QVN
1	2018/05/18	591700
0	2017/07/07	

REVISION		PAR	APP.



AGNICO EAGLE



NUCOR PROMEC MINING



ultragén
CONSULTANT
PROJECT NO. 591700

PROJECT:		PROJETS
CONCÉL. A.T.	DATE	PROJETS
DESIGNE PAR: A.T.	2017/05/29	AGNICO EAGLE - MELIADINE DIVISION
DATE: 2017/05/29		416 - FUEL TANK FARM
VÉR. PAR: A.T.		INDUSTRIAL
DATE: 2017/05/29		FABRICATION ISOMETRIC
APP.: A.T.		DIESEL FROM 65P0D41601B TO 651NK41603
DATE: 2017/05/29		
SÉRIELLE AUCUNE		

No. PROJET		No. DESSIN	PAGES
6515		416-80-PDI-CC10-0220	6/10

2018/05/30

RECEIVED: May 14, 2018, 2:59pm



2018/05/30

10-NW-914

SPINDLE SOUTH 24 EAST 0.036 300M
416-80-PDI-CC10-0220-4
E 539328408
N 6989703284
EL +74100

CONT. ON
416-80-PDI-CC10-0220-2
E 539328408
N 6989703284
EL +740821

LISTE DE MATERIEL

NO	QTE	DIA	MATERIEL/CATALOGUE	DESCRIPTION
1	2513 MM	80	A 333 Gr. 6	SCH STD. SMLS PIPE
2	1	80080	A 450 Gr. WPL6	SCH STD. RW STRAIGHT TEE
3	1	80	A 450 Gr. WPL6	SCH STD. RW 90 DEG ELBOW
4	1	80	A 450 Gr. WPL6	SCH STD. RW 45 DEG ELBOW
5	1	80	A 250 Gr. LFE	CL 150, GARLOCK 5500, RING TYPE GASKET 1/8"
6	3	80	ASME B16.20	THK
7	12	16	A 193 B7/A 194 2H	CL 150, 4 - 15 875 X 90 STD BOLTS c/w TWO
8	1	80	BA-31	HEAVY HEX NUTS
9	1	80		CL 150, RF, BALL VALVE
				PIPE SUPPORT BY CONTRACTOR

PERMIT TO PRACTICE
LE GROUPE ULTRAGEN LTEE

Signature Date **MAY 30 2018**

PERMIT NUMBER: P 1180
NT/NU Association of Professional
Engineers and Geoscientists

LINE NUMBERS & PROJECT TITLE	REVISION	OVN
1 2018/05/18	LINE NUMBERS & PROJECT TITLE REVISED	OVN
0 2017/07/07	ISSUED FOR CONSTRUCTION	OVN

AGNICO EAGLE

CLIENT:

NUSSANA PROTECT MINING

CONSULTANT:

ULTRAGEN

PROJECT NO:

591700

NO. DE CONDUITE

416-80-PDI-CC10-0220

TEMPERATURE D'OPERATION

PSC

PRESSION D'OPERATION

PSC

PROJET:

AGNICO EAGLE - MELTADINE DIVISION

416 - FUEL TANK FARM

TITRE:

INDUSTRIAL FABRICATION ISOMETRIC

DIESEL FROM 6SPIDH16018 TO 65TNK41603

NO. DESSIN

6515

416-80-PDI-CC10-0220

DATE: 2017/05/29

DESIGNE PAR: A.H.

DATE: 2017/05/29

VER. PAR:

DATE:

APP.:

DATE:

ESQUELLE: AUCUNE

CONC.: A.H.

DATE: 2017/05/29

DESIGNE PAR: A.H.

DATE: 2017/05/29

VER. PAR:

DATE:

APP.:

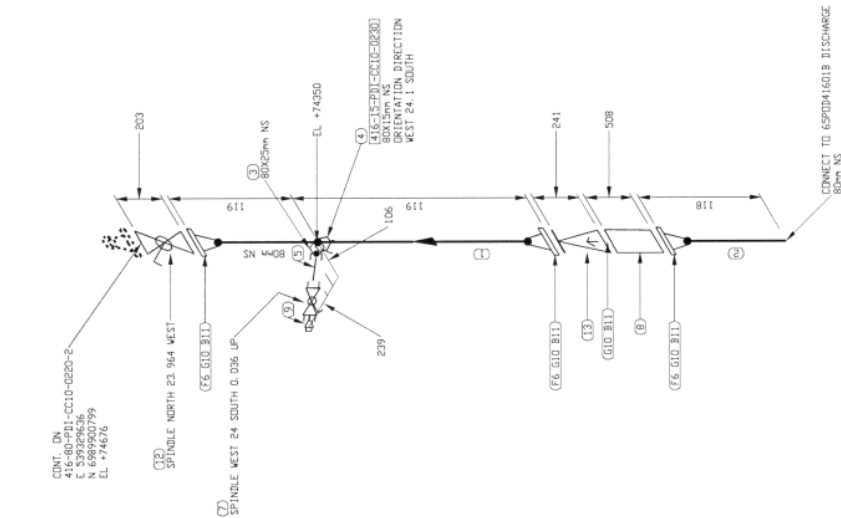
DATE:

ESQUELLE: AUCUNE



PERMIT TO PRACTICE
 LE GROUPE NUTRAGEN LTÉE
 Signature  MAY 30 2018
 Date
 PERMIT NUMBER: P 1189
 NT/NU Association of Professional
 Engineers and Geoscientists





LISTE DE MATERIEL

No	QTE	DA	MATERIE/CATALOGUE	DESCRIPTION
1	102 MM	80	A 333 Gr. 6	SO4 STD. SMLS PIPE
2	50 MM	80	A 333 Gr. 6	SO4 STD. SMLS PIPE POE+TIE
3	1	80X25	A 350 Gr. L72	CL 150, 8" BALL VALVE
4	1	80X15	A 350 Gr. L72	CL 3000, THREEDRILL
5	1	25	A 333 Gr. 6	SO4 80, NIPPLE x 75mm LG POE+TIE
6	3	80	A 333 Gr. 6	CL 150, SO4 STD. RF, AN FLANGE
7	1	25	A 350 Gr. L72	CL 600, THRD. BALL VALVE
8	1	80	BA-32	CL 150, SINGLE BRAIDED HOSE ASSEMBLY
9	1	80	A 350 Gr. L72	WPT SOLID STL BALL PLUG
10	4	80	ASME B16.20	CL 130, GARLOCK 3500, RING TYPE GASKET 1/8"
11	16	16	A 193 B7/A 194 2H	CL 150, 4 - 1/8 GTS X 90 STD BULBS c/w TWO HEAVY HEX NUTS
12	1	80	BA-31	CL 150, RF, BALL VALVE
13	1	80	DX-29	CL 150, RF, SWING CHECK VALVE

PERMIT TO PRACTICE
LE GROUPE ULTRAGEN LTÉE

Signature _____
Date MAY 30 2018

PERMIT NUMBER: P1180
NT/NU Association of Professional
Engineers and Geoscientists

1	2018/05/18	LINE NUMBERS & PROJECT TITLE REVISED	QVN
0	2017/07/07	ISSUED FOR CONSTRUCTION	QVN
No.	DATE	REVISION	PAR JACO



AGNICO EAGLE

SAVINGS BASED ON

CONTRACT NO.	PROJECT	AGNICO EAGLE - MELTADINE DIVISION 416 - FUEL TANK FARM
DATE		
ISSUANCE PER. A.S.		
DATE		
NO. PARS.	TITLE	INDUSTRIAL FABRICATION ISOMETRIC DIESEL FROM 59PD0416018 TO 55TNK41603
DATE		
APP.:	No PROJECT	PAGES
DATE	REV.	REV.
DATE	6515	1/10
DATE	416-80-PDI-CC10-0220	1
DATE		

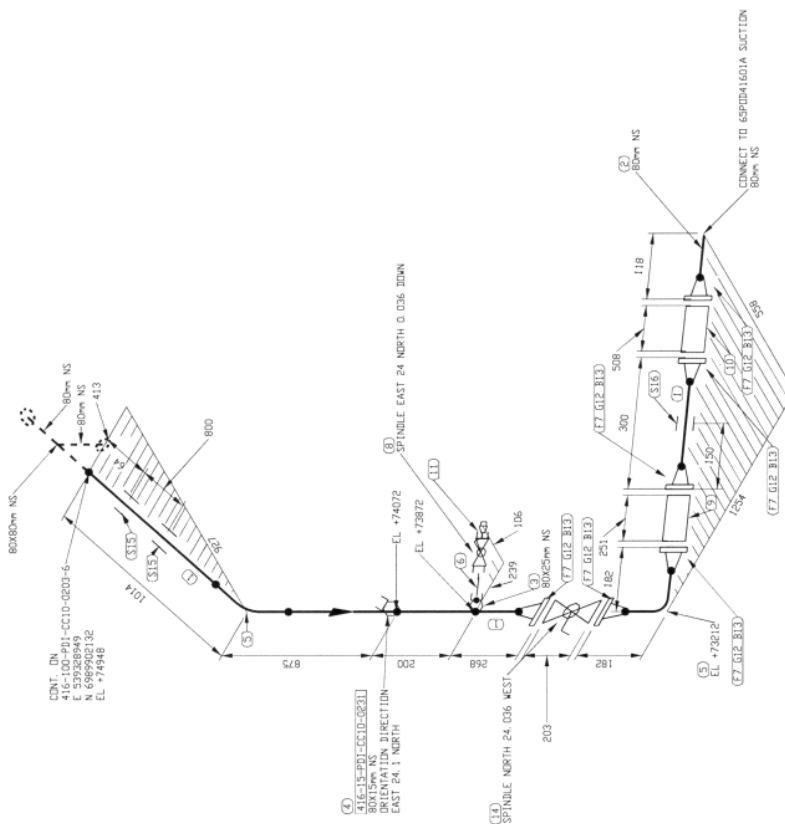
2018/05/30

NO. DE CONDUITE		SPECIFICATION	PRODUIT	SYSTEME REVETEMENT	CODE DE COULEUR	ISOLATION ET TROUAGE	EPAISS. D'ISOLATION
PRESSION D'OPERATION	TEMPERATURE D'OPERATION	CC10	PDI				65-416-270-200
PSIG	"F	PSIG	F	PSIG	CLASSE D'INSPECTION	CODE DE SERVICE	65-416-205-201
PIPE SUPPORT DETAILS							
							No. Dessin
							Dessins de Reference

INPRMÉ LE: May 14, 2018, 2:55pm

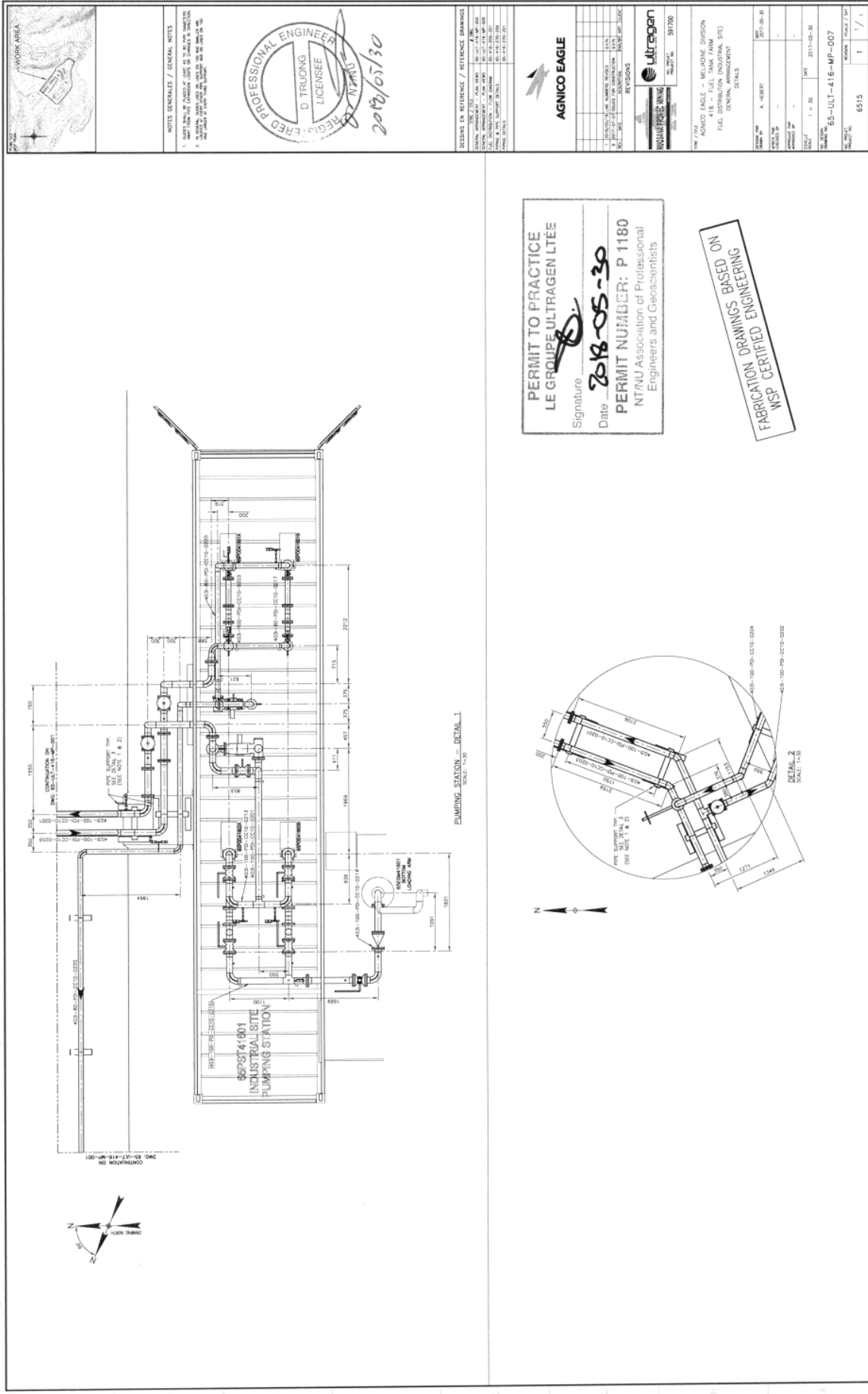


IMPROVED LE: May 14, 2018, 10:18am



FABRICATION DRAWINGS BASED ON
WSP CERTIFIED ENGINEERING

2018/05/30



NOTES GENERALES / GENERAL NOTES

1. L'USAGER DE LA STATION DOIT S'ASSURER QUE LA STATION EST PROTEGEE PAR UN MUR DE CLÔTURE ET UN SYSTEME DE SÉCURITÉ ADÉQUAT.

2. L'USAGER DE LA STATION DOIT S'ASSURER QUE LA STATION EST PROTEGEE PAR UN MUR DE CLÔTURE ET UN SYSTEME DE SÉCURITÉ ADÉQUAT.

PROFESSIONAL ENGINEER

D. TRUONG

LICENSEE

REG. NO. 1180

2018/05/30

DESIGNS EN REFERENCE / REFERENCE DRAWINGS

1. 65-ULT-416-MP-001

2. 65-ULT-416-MP-002

3. 65-ULT-416-MP-003

4. 65-ULT-416-MP-004

5. 65-ULT-416-MP-005

6. 65-ULT-416-MP-006

7. 65-ULT-416-MP-007

8. 65-ULT-416-MP-008

9. 65-ULT-416-MP-009

10. 65-ULT-416-MP-010

AGNICO EAGLE

PERMIT TO PRACTICE

LE GROUPE ULTRAGEN LTÉE

Signature

Date 2018-05-30

PERMIT NUMBER: P 1180

NTNU Association of Professional Engineers and Geoscientists

ULTRAGEN

91700

AGNICO EAGLE - WELDON DIVISION

418 - FUEL TANK FARM

FUEL DISTRIBUTION (INDUSTRIAL SITE)

GENERAL DETAILS

Scale	1:30
Sheet	1 of 1
Revision	1
Drawn by	6515
Checked by	1
Approved by	1
Project	65-ULT-416-MP-007
Sheet	1 of 1

FABRICATION DRAWINGS BASED ON
WSP CERTIFIED ENGINEERING





Vendor Document Status

AGNICO EAGLE

- 1 ☐ Proceed to next submission and status.
- 2 ☐ Proceed with exceptions as noted to next submission and status.
- 3 ☐ Do not proceed.
Revise as noted and resubmit next submission and status.
- 4 ☒ Complete, no further submission required.

By:

Jean-Francois Tremblay

Date:

2017-05-02

Review and authorization to fabricate are only for general conformance with the design concept of the Project as expressed in the Contract Documents. Sole responsibility for the accuracy and completeness of this document, including but not limited to dimensions and quantities, remains with the Supplier/Contractor. Agnico Eagle does not warrant the accuracy or completeness of any of the information contained herein, nor does Agnico Eagle authorize or approve any construction means, methods, techniques, sequences or any safety precautions or procedures.

Agnico Eagle
No.

6515-C-270-007-141-TES-0014 R: Sub001

DOCUMENT FOR INFORMATION



**Agnico-Eagle Mines Ltd.
Non-Conformance Report**

ITR Number : AEM-GE-ITR-002
Contract no. : C22466T / C22498E



PART 1 – To be completed by Originator			
ITR no. :	Supplier/Vendor/Manufacturer/Contractor :	Originator :	Date:
Equipment Identification:		Equipment Tag No.:	
Disposition Requested: ☐ 48 Hours ☐ Other	NCR Classification: ☐ Supplier ☐ Fabrication ☐ Engineering ☐ Construction ☐		
Current Status: ☐ Work Already Done ☐ Partially Done ☐ Other _____	Potential Impact (Check appropriate box and give estimate): ☐ Cost ☐ Schedule ☐ Other		
Detailed Description of Non-Conformance (attach sketch, pictures, etc) :			
Describe Deviation to Drawings, Specifications, Standard, Code or other Reference:			
PART 2 - Disposition			
* CONTRACTOR Proposed Disposition / Resolution: ☐ Use As Is ☐ Repair ☐ Rework ☐ Reject/Scrap		Concession Request No. (if applicable):	Contractors NCR No. (if applicable):
Details of Contractor Corrective Actions Proposed / Concession Request:			
* Disposition: ☐ Use as Is ☐ Repair ☐ Rework ☐ Reject/Scrap		Dispositioning Party:	Signature:
Recommended Resolution / Actions:			
PART 3 - Confirmation			
Corrective Actions Completed By: Name: Date: Signature:		Corrective Actions Accepted by Dispositioning Party: Name: Date: Signature:	
Corrective Actions Accepted by Originator: Name: Date: Signature:		NCR Closed Out By (Area QA Coordinator) Name: Date: Signature:	
* Note: Dispositions are not to be construed as a change to any Contracts which may be affected. Prior to initiating any work which will impact the Contract terms, the Contractors must forward to AMEC written notice of all impacts, including but not limited to cost and schedule. Any work completed without a written instruction to proceed, if required, will be at the Contractor's risk.			



6515-C-270-007

Fuel Tanks Piping Supply and Installation



Non-Conformance Log

Document Number : AEM-GE-LOG-002
Contract Number : C22466T / C22498E

Number	Company	Description	Initiator	Date Opened	Date Closed	Progress Status
NCR-001		AGNICO EAGLE Vendor Document Status 1 ☐ Proceed to next submission and status. 2 ☐ Proceed with exceptions as noted to next submission and status. 3 ☐ Do not proceed. Revise as noted and resubmit next submission and status. 4 ☒ Complete, no further submission required. By: Jean-Francois Tremblay Date: 2017-05-02 Review and authorization to fabricate are only for general conformance with the design concept of the Project as expressed in the Contract Documents. Sole responsibility for the accuracy and completeness of this document, including but not limited to dimensions and quantities, remains with the Supplier/Contractor. Agnico Eagle does not warrant the accuracy or completeness of any of the information contained herein, nor does Agnico Eagle authorize or approve any construction means, methods, techniques, sequences or any safety precautions or procedures. Agnico Eagle No. 6515-C-270-007-141-TES-0019 R: Sub001 DOCUMENT FOR INFORMATION				N/A
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NCR-003			N/A			
NCR-004			N/A			
NCR-005			N/A			
NCR-006			N/A			
NCR-007			N/A			
NCR-008			N/A			
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NCR-036			N/A			
NCR-037			N/A			
NCR-038			N/A			
NCR-039			N/A			
NCR-040			N/A			



Vendor Document Status

AGNICO EAGLE

- 1 ☐ Proceed to next submission and status.
- 2 ☐ Proceed with exceptions as noted to next submission and status.
- 3 ☐ Do not proceed.
Revise as noted and resubmit next submission and status.
- 4 ☒ Complete, no further submission required.

By: JEAN-FRANCOIS TREMBLAY

Date: 2017-05-02

Review and authorization to fabricate are only for general conformance with the design concept of the Project as expressed in the Contract Documents. Sole responsibility for the accuracy and completeness of this document, including but not limited to dimensions and quantities, remains with the Supplier/Contractor. Agnico Eagle does not warrant the accuracy or completeness of any of the information contained herein, nor does Agnico Eagle authorize or approve any construction means, methods, techniques, sequences or any safety precautions or procedures.

Agnico Eagle
No.

6515-C-270-007-141-TES-0038 R: Sub001

DOCUMENT FOR INFORMATION



Agnico-Eagle Mines Ltd.
Contract no. 6515-C-270-007

Welding Control Procedure
AEM-WE-PRO-001

Area No.: All

System No.: All

PROMEC Approvals

Prepared by: Stéphane Doré Signature: [Signature] Date: 2017-04-26

Verified by: Jérémy Duval Signature: [Signature] Date: 2017-04-26

Approved by: Éric Poulin Signature: [Signature] Date: 2017-04-26

CLIENT Approvals

Verified by: _____ Signature: _____ Date: _____

Approved by: _____ Signature: _____ Date: _____

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6. FIT-UP AND WELDING	4
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APPENDIX A – ALL APPLICABLE ITRs & LOGs

1. Scope

- This procedure describes the system for maintaining control of all production welding to the requirements of the applicable engineering specifications, codes and standards.

2. References

- ASME, Section IX - Welding and Brazing Qualifications
- ANSI, B-31.3 - Petroleum Refinery Piping
- ANSI, B-31.1 - Power Piping
- AWS, American Welding Society

3. Welding Procedures

- All welding performed on site will comply with applicable qualified welding procedures as specified in the Standard S40 05 13.
- Prime contractor's welders will be qualified to weld procedures in accordance with contract specifications. Prime contractor is responsible for certifying their own welders.
- Copies of the qualified welding procedures approved for that project shall be maintained on site by the Welding Foreman and Site Q/C Representative for reference and permanent retention.

4. Welder Performance Qualification

- It is the responsibility of the Site Q/C Representative to conduct or supervise the Welder Performance Qualification tests. At the discretion of the Corporate Quality Control Manager, a Welding Foreman or other qualified site supervisor may conduct these tests.
- Records attesting to the Welder Performance Qualification tests shall be generated and maintained by the Site Q/C Representative and the Welding Foreman.
- The Site Q/C Representative and the Welding Foreman shall maintain a complete listing of welders and welding operators employed. The form, Welder Qualification Log, is to be updated and reissued on a monthly basis and is to be distributed as required.



**Agnico-Eagle Mines Ltd.
Welding Control Procedure**

PRO Number : AEM-WE-PRO-001
Contract no. : C22466T



5. Welding Material Control

- The Site Q/C Representative and Welding Foreman shall make certain that the welding material used conforms to that of the welding procedure. No substitutions for the specified material will be made without written approval from the client.

6. Fit-Up and Welding

- Visual surveillance shall be performed to establish compliance to welding procedures. The inspection parameters listed below are recommended as guidelines
 - ✓ Inspect end preparation and joint configuration as established by applicable weld procedures and engineering specifications.
 - ✓ Inspect internal alignment and root opening prior to welding.
 - ✓ Check tack welds that are to be incorporated into the final weld, and be assured of proper blend grinding and absence of visual defects.
 - ✓ Check for proper welding materials and other essential variables of applicable weld procedures.
 - ✓ Check visually root pass for cracks, porosity, slag, fusion lines and quality workmanship (if required use LP).
 - ✓ Inspect completed welds for proper reinforcement. All welds should blend smoothly into the base metal and be free of cold lap or fusion at the toe.
 - ✓ Inspect weld for surface discontinuities such as undercut. Surface porosity is to be considered as an injurious defect and shall be repaired.
 - ✓ All repairs are to be made in accordance with approved procedures.
 - ✓ Each welder shall be responsible for stamping his assigned symbol immediately after completion of the weld. A smooth, flat spot shall be ground or filed on the reinforcement cap. The welder shall stamp his/hers identifying mark upon this spot.
- For ferrous material less than 1/4" (1/2" for nonferrous), the welder's symbol shall be recorded on the base metal by use of a halogen-free paint marker, or recorded on isometric drawings by the welding supervisor which shall be available to the Quality Control Inspector.



**Agnico-Eagle Mines Ltd.
Welding Control Procedure**

**PRO Number : AEM-WE-PRO-001
Contract no. : C22466T**



7. Radiographic Inspection

- The Site Q/C Representative or Welding Foreman will schedule radiographic inspections.
- Radiographic requirements shall be determined by the client standard to assure compliance to contract Codes and specifications.
- Welds requiring radiography will be flagged by a suitable means which will be consistent through contract completion.
- The Site Q/C Representative will complete the Radiographic Inspection Status Record, to indicate status of radio graphically-inspected welds. This form will be forwarded to appropriate supervision for distribution.
- In addition to the records generated under this procedure, marked-up isometric and orthographic drawings will be used as weld maps to indicate completion of radiographic inspection. This will allow a progressive record and give system status.

**PREMIÈRE PASSE E-6011 , 3/32
SMAW**

**REEMPLISSAGE E-7018 , 1/8-5/32
SMAW**

ACIER AU CARBONE

Procédure : P-1 , PR-1

Note: les titres désignent également les hommes et les femmes.

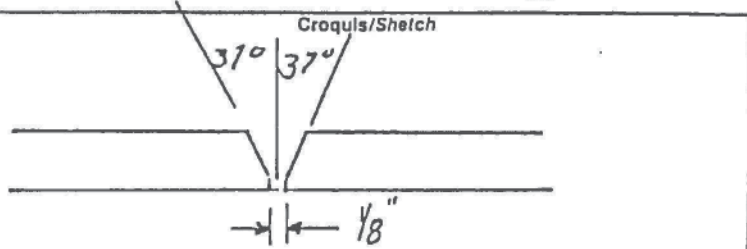
Entreprise/Company	
Construction Promec	
Adresse/Address	
369 rue Murdoch	
Rouyn-Noranda (Québec)	
(819) 797-3456	Code postal J 9 X 1 G 4

② Enregistrement provincial Provincial Registration	MS WP 8814.6
--	-----------------

③ Désignation de la méthode/Procedure Identification	
DMS N° WPS No. P1	Révision N° Revision No. 0
RMS N° PQR No. PRI	
Section du code Code section	

④ Procédé(s) de soudage Welding Process(es)	1 SMAW	Manuel/Manual ☒	Semi-auto. ☐	Auto. ☐
	2	Manuel/Manual ☐	Semi-auto. ☐	Auto. ☐
	3	Manuel/Manual ☐	Semi-auto. ☐	Auto. ☐

⑤ Joints/Joints (QW-402)	
Genre/Design	VW Fillet Chan Frein Simple Chan Frein Double
Soutien Backing	Oui ☒ Non ☒ Yes No
Matériau de soutien Backing material	P1 ou soudure
Autre Other	



⑥ Métaux de base/Base Metals (QW-403)	
P N°/No. P1	Gr N°/No. à/to P N°/No. P1 Gr N°/No.
ou Spécifications type et grade or Specifications type and grade	
à/to	
Analyse chimique et prop. mec. Chemical Analysis and Mech. Prop.	
à/to F3 F4	
Gamme des épaisseurs qualifiées Thickness Range Qualified	
Total 3/16" à 1 1/2" 1 1/4" 2 1 1/4" 3	
Autre Other	

⑦ Métaux d'apport/Filler Metals (QW-404)	
AWS N°/No. E6011	SFA 5.1 F-No. 3 A-No. 1 Dia. 3/32-1/8-5/32
AWS N°/No. E7018	SFA 5.1 F-No. 4 A-No. 1 Dia. 3/32-1/8-5/32
AWS N°/No.	SFA F-No. A-No. Dia.
Marque de commerce du flux Flux Tradename	Classification du flux-électrode Electrode-Flux Classification
Pièce insérée consommable Consumable Insert	Autre Other

⑧ Positions/Positions (QW-405)	
Position(s) du chanfrein Position(s) of Groove	Toute position
Progression du soudage Welding Progression	Montant ☒ Descendant ☒ Up Down
Position(s) de l'angle Position(s) of Fillet	Toute position
Autre Other	

⑩ Traitement thermique postsoudage/ Postweld Heat Treatment (QW-407)	
Gamme de températures Temperature Range	Aucun
Gamme de durée Time Range	
Autre Other	

⑨ Préchauffage/Preheat (QW-406)	
Température de préchauffage Preheat Temperature	Min. 60°F
Température de l'interpassage Interpass Temperature	
Maintien du préchauffage Preheat Maintenance	
Autre Other	

⑪ Gaz/Gas (QW-408)	
Composition du gaz de protection Shielding Gas Composition	
Débit du gaz Gas Flow Rate	
Composition du gaz de soutien Backing Gas Composition	
Débit du gaz Gas Flow Rate	
Composition du gaz de protection traînant Trailing Shielding Gas Composition	

Caractéristiques électriques et techniques/Electrical Characteristics and Technical Data (QW-409) + (QW-410)								
Vitesse(s) de soudure Welding Speed(s)	Procédé Process	Métal d'apport Filler Metal		Courant Current				Gamme de vitesse Travel Speed Range
		Classification Classification	Diamètre Diameter	Type Type	Polarité Polarity	Gamme d'ampérage Amp Range	Gamme de voltage Volt Range	
à	SHAW	E6011	1" à 5/32"	DC	Inversé	75 - 85	26-30	--
à	SHAW	E7018	1" à 5/32"	DC	Inversé	105 -110	26-30	--

Taille et type d'électrode de tungstène
 Electrode Size and Type: --

Mode de transfert du métal pour GMAW
 Metal Transfer for GMAW: --

Mouvement droit ou oscillant
 Straight or Weave Bead: Droit et oscillant

Méthode de gougeage arrière
 Method of Back Gouging: Arc Air

Nettoyage initial et entre les passes (brossage, meulage, etc.)
 Initial and Interpass Cleaning (Brushing, Grinding, etc.): Brossage ou meulage

Taille de la tuyère à gaz
 Gas Cup Size: --

Largeur
 Width: --

Fréquence
 Frequency: --

Distance entre tuyère & pièce
 Torch to Work Distance: --

Single ou multiple (par côté)
 Single Pass (per Side): --

Electrode unique ou multiple
 Single or Multiple Electrode: --

Gamme de vitesse d'alimentation de l'électrode
 Wire feed speed range: --

Pas de martelage

Autres commentaires/Supplementary Comments

Signature du représentant de l'entreprise
 Company Representative's Signature: *Donald H. Lattil*

Date
 Date: 15 janv. 88

Réservé au ministère/Department use only

Date: 1/10/20

N°

(16)

QC MINISTÈRE DU TRAVAIL ET DE LA MAIN-D'OEUVRE

APPROUVÉ

SELON LA LOI SUR LES TRAVAUX SOUS PRESSION J.U.I.T.

VÉRIFIÉ PAR: *[Signature]*

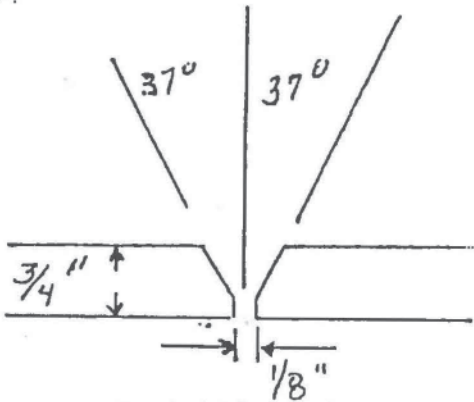
DATE: 08/01/23



Illes désignent également les hommes et les femmes.

(Référence: ASME Section IX)

1 Entreprise/Company			
om/Name Construction Promec			
dresse/Address 369 rue Murdoch			
Rouyn-Noranda (Québec)			
819-797-3456		Code postal J 1 9 1 X 1 G 1 4	
4 Procédé(s) de soudage/Welding Process(es)			
SMAW		Type Manuel	
		Type	
		Type	
3 Métaux de base/Base Metals (QW-403)			
No. 1	Gr No.	à/to	P No. 1 Gr No.
pécification/Specification		Tension/Tensile	
SA - 516 - 70		70 000	
paisseur thickness 3/4"		Diamètre/Diameter	
5 Métaux d'apport/Filler Metals (QW-404)			
Classification (AWS)	SFA - No.	F - No.	A - No.
E-6011	5.1	3	1
E-7018	5.1	4	1
6 Positions/Positions (QW-405)			
osition(s) du joint position(s) of Groove 1 - G			
ogression du soudage welding Progression		Montant Up ☐	Descendant Down ☐
7 Préchauffage/Preheat (QW-406)			
empérature de préchauffage preheat Temperature 60°F			
empérature de l'interpassage interpass Temperature			
utre ther			

2 Enregistrement provincial Provincial Registration		MS WP 8814.6
3 Désignation du résultat/Record Identification		
RMS N° PR-1		
DMS N° P -1		
5		
		
Croquis du joint utilisé/Groove Design used		
10 Traitement thermique postsoudage/ Postweld Heat Treatment (QW-407)		
Température Temperature aucun		
Durée Time		
Autre Other		
11 Gaz/Gas (QW-408)		
Composition du gaz de protection Shielding Gas Composition --		
Débit du gaz Gas Flow Rate		
Composition du gaz de soutien Backing Gas Composition		
Débit du gaz Gas Flow Rate		
Autre Other		
12 Technique/Technique (QW-410)		
Cordon droit ou oscillant String or Weave Bead droit		
Oscillation Oscillation		
Passe unique ou multiple (par côté) Multipass or Single Pass (Per Side) multiple		
Électrode unique ou multiple Single or Multiple Electrode unique		
Autre Other		

Caractéristiques électriques et techniques/Electrical Characteristics and Technique (QW-409) + (QW-410)								
Couche(s) de soudure/ Weld Layer(s)	Procédé/ Process	Métal d'apport/ Filler Metal		Courant/ Current			Vitesse/ Travel Speed	
		Classification/ Classification	Diamètre/ Diameter	Type/ Type	Polarité/ Polarity	Ampérage/ Amp		
Préchauffage/ Preheat	SMAW	E-6011	1/8	DC	Inversé/ Inverse	85	26-30	-
Autres/ Others	SMAW	E-7018	1/8	DC	Inversé/ Inverse	105	26-30	-

12
 QC MINISTÈRE DU TRAVAIL ET
 DE LA MAIN-D'ŒUVRE
 APPROUVÉ
 SELON LA LOI SUR LES ALIÉNÉS
 EN EXERCICE D.I.E.T.
 VENTE: 1-11
 DATE:
 UICULUS

Caractéristiques électriques et techniques/Electrical Characteristics and Technique (QW-409) + (QW-410)								
Méthode(s) de soudure Welding Method(s)	Procédé Process	Métal d'apport Filler Metal		Courant Current				Gamme de vitesse Travel Speed Range
		Classification Classification	Diamètre Diameter	Type Type	Polarité Polarity	Gamme d'ampérage Amp Range	Gamme de voltage Volt Range	
SHAW	SHAW	E6011	1/8" à 5/32"	DC	Inversé	75 - 85	26-30	--
SHAW	SHAW	E7018	1/8" à 5/32"	DC	Inversé	105 -110	26-30	--

Taille et type d'électrode de tungstène
 Electrode Size and Type --

Méthode de transfert du métal pour GMAW
 Metal Transfer Method for GMAW --

Type de mouvement de la torche
 Torch Movement Type Droit et oscillant

Type de gougeage arrière
 Back Gouging Type Arc Air

Nettoyage initial et entre les passes (brossage, meulage, etc.)
 Initial and Interpass Cleaning (Brushing, Grinding, etc.) Brossage ou meulage

Taille de la tuyère à gaz
 Gas Cup Size --

Largeur de la torche
 Torch Width --

Fréquence
 Frequency --

Distance entre tuyère & pièce
 Torch to Work Distance --

Nombre de passes multiples (par côté)
 Multiple Passes (per Side) --

Type d'électrode unique ou multiple
 Single or Multiple Electrode --

Gamme de vitesse d'alimentation de l'électrode
 Electrode Wire Feed Speed Range --

Pas de martelage

Autres commentaires/Supplementary Comments

Reviewed And Accepted by Construction Promer Inc. QC Manager
 Date: MARCH 29, 2007 Signed: Jean-Guy Bisson, eng

Signature du représentant de l'entreprise
 Company Representative's Signature

Date
 Date 15 janv. 88

Réservé au ministère/Department use only

Vérifié par
 Date: 08/01/25

(16)
 QC MINISTÈRE DU TRAVAIL ET DE LA MAIN-D'OEUVRE
 APPROUVÉ
 SELON LA LOI SUR LES TRAVAUX SOUS PRESSION J.L.L.
 VÉRIFIÉ PAR
 DATE 08/01/25



**Agnico-Eagle Mines Ltd.
Welding Control Procedure**

**PRO Number : AEM-WE-PRO-001
Contract no. : C22466T**



Appendix A

ALL APPLICABLE ITRs & LOGs

Date de qualification	Qualification
2017-05-06	Soudage sur appareils sous pression Classe A Tuyaux 50 mm, catégorie 160-P1-6G, F3-F4

Emploi

Québec  Certificat de qualification

Nom de famille

MASSICOTTE-ROY

Prenom

ALEXANDRE

Numéro de dossier

0000000176159

Délivré en vertu de la Loi sur la formation et la qualification professionnelles de la main-d'oeuvre (L.R.Q., chapitre F-5).

Délivré le

2017-05-06

Expire le

2019-05-06

X

Signature

Ministère du Travail, de l'Emploi et de la Solidarité sociale

001386104

Date de qualification	Qualification
2015-11-18	Soudage sur appareils sous pression Classe A Tuyaux 50 mm, catégorie 160-P1-6G, F3-F4

334 (07-2009)

Plier
G

Détacher sur le pointillé

Plier
G

Emploi

Québec

Certificat de qualification

Nom de famille

FAUBERT

Prénom

STEVEN

Numéro de dossier

0000000125746

Délivré en vertu de la Loi sur la formation et la
qualification professionnelles de la main-d'oeuvre
(L.R.Q., chapitre F-5).

Délivré le

2015-11-18

Expire le

2017-11-18

x *Steven Faubert*
Signature

Ministère du Travail, de l'Emploi et de la Solidarité sociale

001139657

Objet : Délivrance de votre certificat de qualification

Date de qualification	Qualification
2015-05-28	Soudage sur appareils sous pression Classe A Tuyaux 50 mm, catégorie 160-P1-6G, F3-F4

Emploi

Québec  Certificat de qualification

Nom de famille MARTEL	
Prénom SYLVAIN	Numéro de dossier 0000000046942

Délivré en vertu de la Loi sur la formation et la qualification professionnelles de la main-d'oeuvre (L.R.Q., chapitre F-5).

Délivré le 2015-05-28
Expire le 2017-05-28

X *Sylvain Martel*
Signature

Ministère de l'Emploi et de la Solidarité sociale

001055843

Date de qualification

2017-05-06

Qualification

Soudage sur appareils sous pression Classe A

Tuyaux 50 mm, catégorie 160-P1-6G, F3-F4

Emploi

Québec



Certificat de qualification

Nom de famille

LEROUX

Prénom

STEPHANE

Numéro de dossier

0000000102229

Délivré en vertu de la Loi sur la formation et la qualification professionnelles de la main-d'œuvre (L.R.Q., chapitre F-5).

Délivré le

2017-05-06

Expire le

2019-05-06

X

Stephane Leroux
Signature

Ministère du Travail, de l'Emploi et de la Solidarité sociale

001386103

Date de qualification	Qualification
2017-10-21	Soudage sur appareils sous pression Classe A Tuyaux 50 mm, catégorie 160-P1-6G, F3-F4

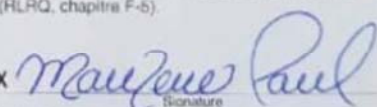
Emploi Québec  **Certificat de qualification**

Nom de famille
PAUL

Prénom
MARYLENE

Numéro de dossier
0000000018964

Délivré en vertu de la Loi sur la formation et la qualification professionnelles de la main-d'œuvre (RLRQ, chapitre F-6).

x 
Signature

Délivré le
2017-10-21
Expire le
2019-10-21

Ministère du Travail, de l'Emploi et de la Solidarité sociale **001457589**

Qualification

2017-06-10

Soudage sur appareils sous pression Classe A

Tuyaux 50 mm, catégorie 160-P1-6G, F3-F4

Emploi

Québec

Certificat de qualification

Nom de famille

DION

Prénom

SYLVAIN

Numéro de dossier

0000000172962

Délivré en vertu de la Loi sur la formation et la qualification professionnelles de la main-d'œuvre (RLHQ, chapitre F-5)

X

Signature

Délivré le

2017-06-10

Expire le

2019-06-10

Ministère du Travail, de l'Éducation et de la Formation

001300210

Date de qualification 2017-06-28	Qualification Soudage sûr appareils sous pression Classe A Tuyaux 50 mm, catégorie 160-P1-6G, F3-F4	Emploi Québec  Certificat de qualification	
		Nom de famille DUMONT-PERREAU	Número de dossier 0000000235901
		Prénom SEBASTIEN	
		Délivré en vertu de la Loi sur la formation et la qualification professionnelles de la main-d'oeuvre (RLRQ, chapitre F-5).	
		 Signature	Délivré le 2017-06-28
			Expire le 2019-06-28
		Ministère du Travail, de l'Emploi et de la Solidarité sociale 001411100	

Date de qualification	Qualification
2017-02-11	Soudage sur appareils sous pression Classe A Tuyaux 50 mm, catégorie 160-P1-6G, F3-F4

Emploi

Québec



Certificat de qualification

Nom de famille

GAUTHIER TOURIGNY

Prénom

KEVIN

Numéro de dossier

0000000114581

Délivré en vertu de la Loi sur la formation et la qualification professionnelles de la main-d'oeuvre (L.R.Q., chapitre F-5).

Délivré le

2017-02-11

Expire le

2019-02-11

X

Signature

Ministère du Travail, de l'Emploi et de la Solidarité sociale

001336789

Date de qualification	Qualification
2017-11-08	Soudage sur appareils sous pression Classe A Tuyaux 50 mm, catégorie 160-P1-6G, F3-F4

Emploi Québec  **Certificat de qualification**

Nom de famille MICHAUD	
Prénom MARTIN	Numéro de dossier 0000000024164

Délivré en vertu de la Loi sur la formation et la qualification professionnelles de la main-d'oeuvre (RLRQ, chapitre F-5).

X

Signature

Délivré le
2017-11-08

Expire le
2019-11-08

Ministère du Travail, de l'Emploi et de la Solidarité sociale **001472647**

Entreprise / Organisation				Désignation de la méthode / Using WPS NO	
Nom / Name: Groupe Promec inc.				DMS / WPS P1 Révision 0	
Adresse / Adresse: 1300 rue Saguenay				Enregistrement provincial / Provincial registration	
Rouyn-Noranda, Québec			Code postal / Postal code: J9X 7C3	MS / WP 8814.6	
Nom du soudeur ou opérateur / Welder or welding operator's name: Marc Caron				Symbole / Stamp No: 2C	
Variables / Variables		Inscrire valeurs / Record actual values		Gamme qualifiée / Qualification range	
Soudeur / Welder ☒ ou / or Opérateur / Operator ☐				SOUDEUR	
Procédé / Process: SMAW Type: MANUEL				SMAW-MANUEL	
QW-403 Métaux de base Base Metals	Mat'l (P.-No): P1À P1		P1ÀP15F, P34 À P49 ET TOUS		
	Diamètre / Diameter: 2" SCH 160		MÉTAUX DE COMPOSITION CHIMIQUE		
			1" DIA.EXT. MINIMUM ET PLUS		
	Chanfrein / Groove: 0,344 Épaisseur / Thickness: 0,344		AUCUNE LIMITE		
	Angle / Fillet: Épaisseur / Thickness: -----		AUCUNE LIMITE		
QW-408	Gaz de soutien / Backing gas: N/A Type / Type: N/A		N/A		
QW-409 C. Élect. Elec. C.	Courant / Current: D.C. Polarité / Polarity: INVERSÉE		TOUT COURANT ,TOUTE POLARITÉ		
	Mode transfert / Transfer mode: N/A		N/A		
QW-404 Métaux d'apport	Classe / Class (AWS): E-6011,E-7018 Fno: F3,F4		F4,F3,F2,F1		
	Dépôt soudure / Weld deposit: F3=0.125" F4=0.219"		F3=0.250" F4=0.438"		
Filler métaux	Nb. de couche / Nb layer: N/A		N/A		
	Pièce insérée / Insert: N/A		N/A		
QW-402 Joint	Soutien / Backing: F3 =NON F4=OUI		F3 SANS SOUTIEN,F4,F3,F2,F1=AVEC SOUTIENT		
QW-405	Position: 6 G Progression: MONTANTE		TOUTES POSITIONS MONTANTE		
QW-360	Contrôle visuel direct ou à distance / Direct or remote visual control: N/A		N/A		
	Contrôle de voltage automatique / Automatic voltage control: N/A		N/A		
	Suiveur de joint automatique / Automatic joint tracking: N/A		N/A		
	Passe unique ou multiple / Single pass or multiple: N/A		N/A		
Résultats de pliage ou radiographie / Guided bend or radiographic result					
Éprouvette / Specimen	Pliage de côté / Side bend	Pliage transversal / Transverse bend	Pliage longitudinal / Longitudinal bend	Radiographie / Radiographic	Résultats / Results
2C				X	Accepté
Résultats examen visuel / Visual examination results (QW-302.4): CT					
Résultats de soudage d'angle: (voir verso) / For fillet weld test result: (see over)					
Essais effectués par / Test conducted by: M. Caron		Date / Date: 20 OCT. 2017		Laboratoire-Essai / Laboratory-Test No: 817-22434-046	
Nous certifions que les renseignements ci-dessus sont exacts et que les essais de soudage ont été préparés et exécutés conformément aux exigences de la section IX du Code ASME We certify that the statements in this record are correct and the test weld were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code					
Entreprise / Organisation: Promec inc.		Signature: [Signature]		Date / Date: 17 OCT. 2017	
Réservé à la Régie / Board use only					
Pièces soudées le: 17 OCT. 2017		Inspecteur: [Signature]		N°: 660	
Essais vérifiés le: 06 NOV. 2017		Inspecteur: [Signature]		Refusé: N° dossier:	



Vendor Document Status

AGNICO EAGLE

- 1 ☐ Proceed to next submission and status.
- 2 ☐ Proceed with exceptions as noted to next submission and status.
- 3 ☐ Do not proceed.
Revise as noted and resubmit next submission and status.
- 4 ☒ Complete, no further submission required.

By:

Jean-Francois Tremblay

Date: 2017-05-02

Review and authorization to fabricate are only for general conformance with the design concept of the Project as expressed in the Contract Documents. Sole responsibility for the accuracy and completeness of this document, including but not limited to dimensions and quantities, remains with the Supplier/Contractor. Agnico Eagle does not warrant the accuracy or completeness of any of the information contained herein, nor does Agnico Eagle authorize or approve any construction means, methods, techniques, sequences or any safety precautions or procedures.

Agnico Eagle
No.

6515-C-270-007-141-TES-0017 R: Sub001

DOCUMENT FOR INFORMATION



Agnico-Eagle Mines Ltd.
Inspection Deficiency Report

ITR Number : AEM-GE-ITR-005
Contract no. : C22466T / C22498E



AGNICO EAGLE

Area:	CWP No:
Equipment Tag No:	Inspection Deficiency Report No:
Date:	Page _____ of _____
Reference Drawings:	
Reference Photos:	
Description of Deficiency:	
Suggested Solution:	
Engineering Contact Made: Yes ☐ No ☐ Name:	
Course of Action:	
Engineering Follow-up Required: Yes ☐ No ☐ Date Required:	

Promec's Representative
Print Name

Client's Representative
Print Name

Promec's Representative
Signature

Date

Client's Representative
Signature

Date



6515-C-270-007

Fuel Tanks Piping Supply and Installation

Inspection Deficiency Log

Document Number : AEM-GE-LOG-004
Contract Number : C22466T / C22984E



AGNICO EAGLE

Number	Description	Initiator	Dept.	Date	Contract No.	Progress Status
Deficiency-001	AGNICO EAGLE Vendor Document Status 1 ☐ Proceed to next submission and status. 2 ☐ Proceed with exceptions as noted to next submission and status. 3 ☐ Do not proceed. Revise as noted and resubmit next submission and status. 4 ☒ Complete, no further submission required. By: JEAN-FRANCOIS TREMBLAY Date: 2017-05-16 Review and authorization to fabricate are only for general conformance with the design concept of the Project as expressed in the Contract Documents. Sole responsibility for the accuracy and completeness of this document, including but not limited to dimensions and quantities, remains with the Supplier/Contractor. Agnico Eagle does not warrant the accuracy or completeness of any of the information contained herein, nor does Agnico Eagle authorize or approve any construction means, methods, techniques, sequences or any safety precautions or procedures. Agnico Eagle No. 6515-C-270-007-141-TES-0020 R: Sub001 DOCUMENT FOR INFORMATION	N/A	N/A			
Deficiency-002		N/A	N/A			
Deficiency-003		N/A	N/A			
Deficiency-004		N/A	N/A			
Deficiency-005		N/A	N/A			
Deficiency-006		N/A	N/A			
Deficiency-007		N/A	N/A			
Deficiency-008		N/A	N/A			
Deficiency-009		N/A	N/A			
Deficiency-010		N/A	N/A			
Deficiency-011		N/A	N/A			
Deficiency-012		N/A	N/A			
Deficiency-013		N/A	N/A			
Deficiency-014		N/A	N/A			
Deficiency-015		N/A	N/A			
Deficiency-016		N/A	N/A			
Deficiency-017		N/A	N/A			
Deficiency-018		N/A	N/A			
Deficiency-019		N/A	N/A			
Deficiency-020		N/A	N/A			
Deficiency-021		N/A	N/A			
Deficiency-022		N/A	N/A			
Deficiency-023		N/A	N/A			
Deficiency-024		N/A	N/A			
Deficiency-025		N/A	N/A			
Deficiency-026		N/A	N/A			
Deficiency-027		N/A	N/A			
Deficiency-028		N/A	N/A			
Deficiency-029		N/A	N/A			
Deficiency-030		N/A	N/A			
Deficiency-031		N/A	N/A			
Deficiency-032		N/A	N/A			
Deficiency-033		N/A	N/A			
Deficiency-034		N/A	N/A			
Deficiency-035		N/A	N/A			
Deficiency-036		N/A	N/A			
Deficiency-037		N/A	N/A			
Deficiency-038		N/A	N/A			
Deficiency-039		N/A	N/A			
Deficiency-040		N/A	N/A			



Custom HVAC manufactured products

Inspection report – As built unit dimensions

Contract number : Amp 17-17 (PS2-403)

Client : Groupe promec inc.

CLIENT IDENTIFICATION:				
Monitored points	C	NC	NN	Comments
Validation of dimensions according to plans	☒	☐	☐	
C : complying NC : non-complying NN : not-needed				

Verified by : Karen Gendreau-Lacoste

Signature : Karen G. lacoste

Date : 8 juin 2017

Reviewed by : Richard Piquette, Operations director

Signature : _____

Date : _____



Custom HVAC manufactured products

Inspection report - General

Contract number : Amp17-17 (P52-403) 1/2
Client : Groupe promec inc...

CLIENT IDENTIFICATION:

1. General look of the container						
Points subject to monitoring			C	NC	NN	Comments
						Reference documentation
1,1	State of the doores (joints, windows, etc.)		☒	☐	☐	
1,2	General structure state		☒	☐	☐	
1,3	Inside finnish		☒	☐	☐	
1,4	Sticker installation (Coils, units, etc.)		☐	☐	☒	
1,5	Cleanliness		☒	☐	☐	
1,6	Sealant joints		☒	☐	☐	
C : complying NC : non-complying NN : not-needed						

2. OTHER INTEGRATED EQUIPMENTS & TESTS					
Points subject to monitoring		Comments		Reference documentation	
		C	NC	NN	
2,1	Insulation (Installation as per specification)	☒	☐	☐	
2,2	Vents and piping	☐	☐	☒	
2,3	Watertight containment and drains	☒	☐	☐	
2,4	Filters and framing (state, type, number, arrangements, etc.)	☐	☐	☒	
2,5	Lights, sockets, switches (type, number, etc.)	☐	☐	☒	
2,6	Instrumentation (pressure, flow, temperature, etc.)	☐	☐	☒	
2,7	The state and disposition of other components (burner, water separator, special filters, humidifier, electrical coils, etc.)	☐	☐	☒	
2,8	Silencers, valves, air scrubbers, etc.	☐	☐	☒	
2,9	Detailed pictures	☒	☐	☐	
2,10	Nameplates	☒	☐	☐	
C : complying NC : non-complying NN : not-needed					

Verified by : Karen Gendreau-Lacoste

Reviewed by : Richard Piquette, Operations director

Signature :

Signature :

Date :

Date :

Karen G. Lacoste

8 juin 2017