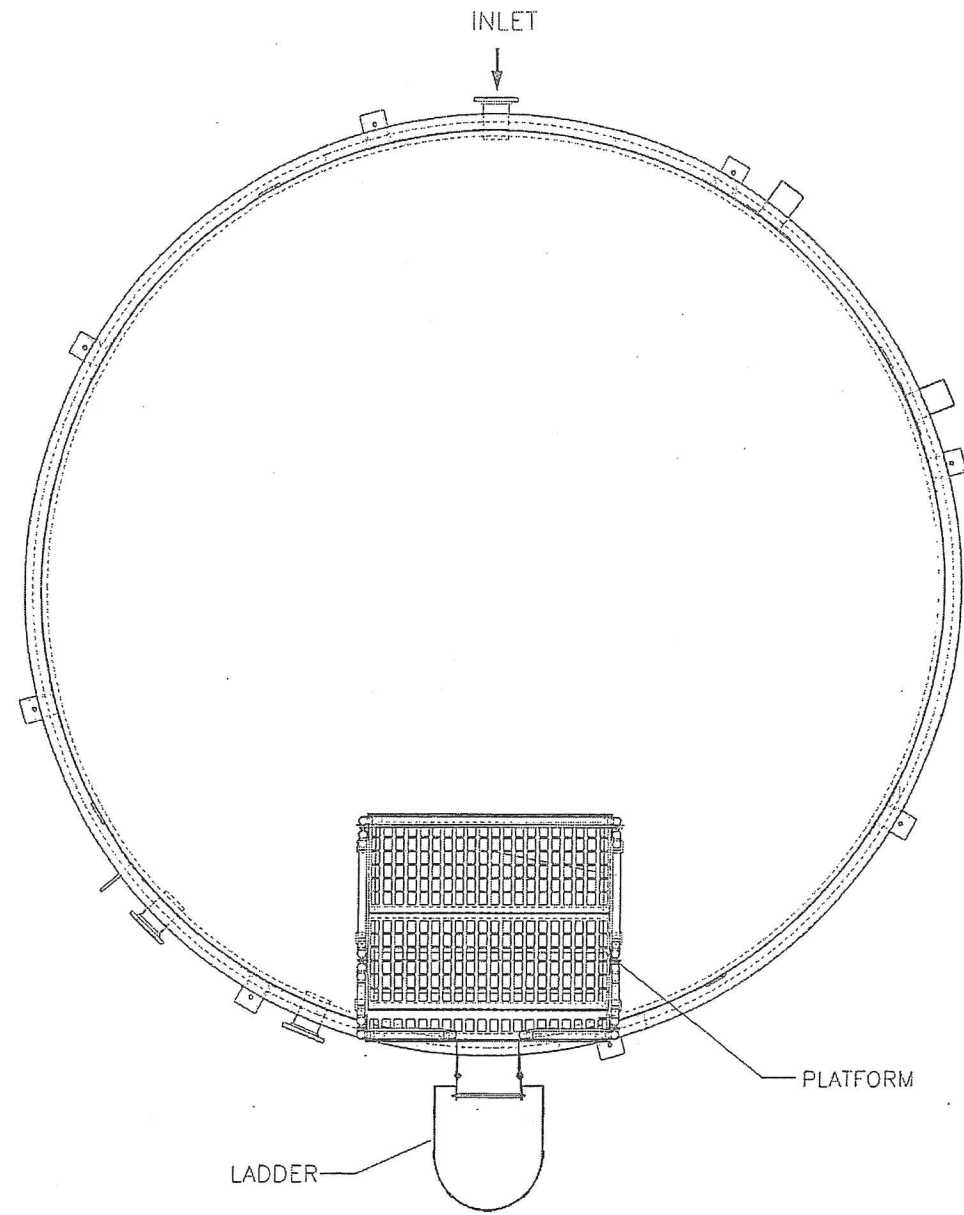
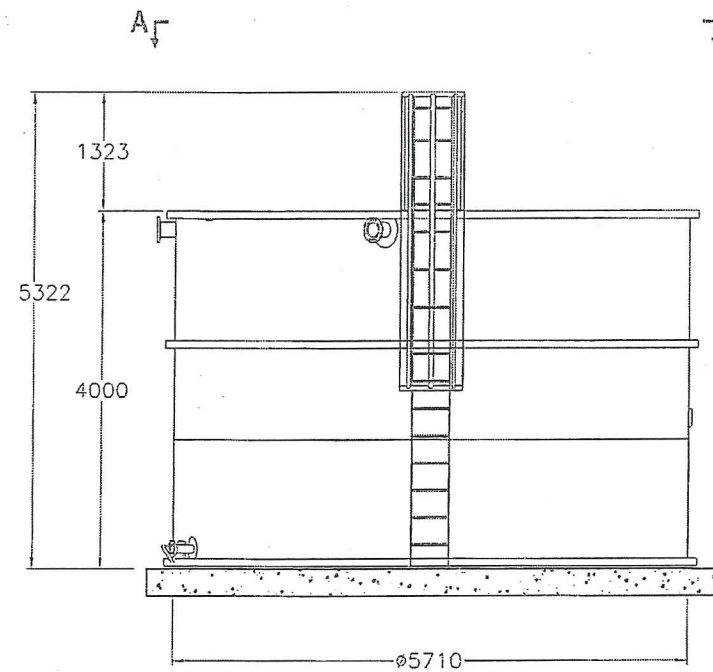
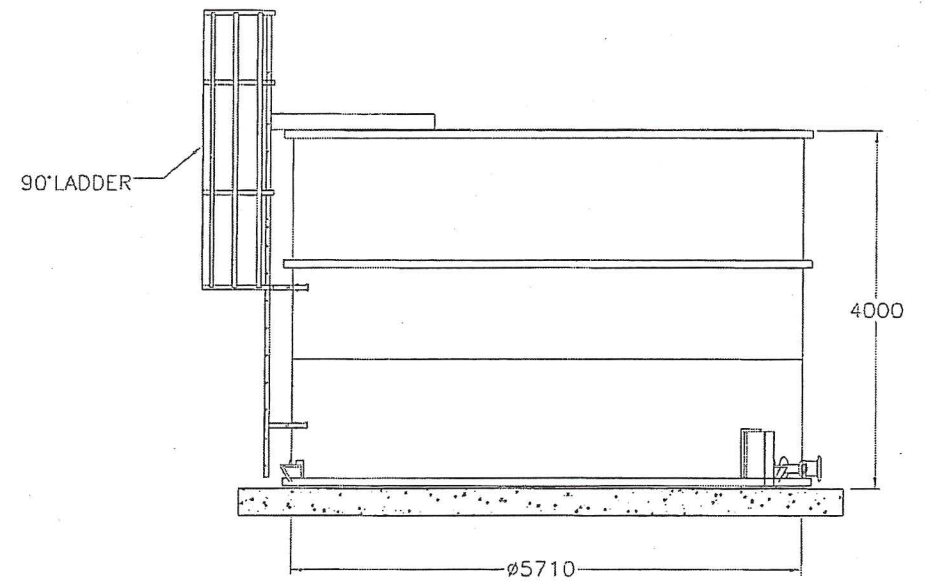




SECTION A-A



ELEVATION



SIDE VIEW

NOTES:

1. ALL DIMENSIONS ARE IN mm.
2. UNLESS NOTED OTHERWISE MATERIAL OF CONSTRUCTION IS CARBON STEEL 6mm THK.
3. FLANGES SHALL BE 150 lb RAISED FACE SLIP ON IN ACCORDANCE WITH ASME B16.5, EXCEPT WHEN BOLTED TO CAST IRON FLANGE, WHICH SHALL BE FLAT FACE.
4. SURFACE PREPARATION:
INTERIOR: SSPC-SP5 WHITE.
EXTERIOR: SSPC-SP6 COMMERCIAL BLAST
5. FINISH
INTERIOR: EPOXY AMERLOCK 2, 3 COATS 16-19 MILS COLOUR MEDIUM GREY
EXTERIOR: PRIMER: ORGANIC ZINC RICH EPOXY AMERCOAT 68HS 3-4 MILS
INTERMEDIATE COAT: EPOXY AMERLOCK 2 4-6 MILS
TOP COAT: POLYURETHANE AMERCOAT 450 H 2-3 MILS COLOUR PEARL GREY
6. QUANTITY: 1



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DO. ISSUED FOR APPROVAL		09/12/2011	T.T.	L.C.	F.L.
REV	ISSUE FOR	MM/DD/YYYY	DESIGN	CHECK	APPROVE
REVISION HISTORY					
		Since 1950 44 M3 / DAY MILNE INLET (STP1) TREATED EFFLUENT TANK GENERAL LAYOUT			
CUSTOMER ARCELOR MITAL	PROJECT MARY RIVER STP	SCALE N/A OR AS NOTED	FILE NO.: 11-2931	SHEET 1 OF 1	
CONTRACTOR	CONSULTING ENGINEER HATCH	DRAWN DATE: Sep. 12, 2011	VERSION	PLOT DATE: Sep. 13, 2011	