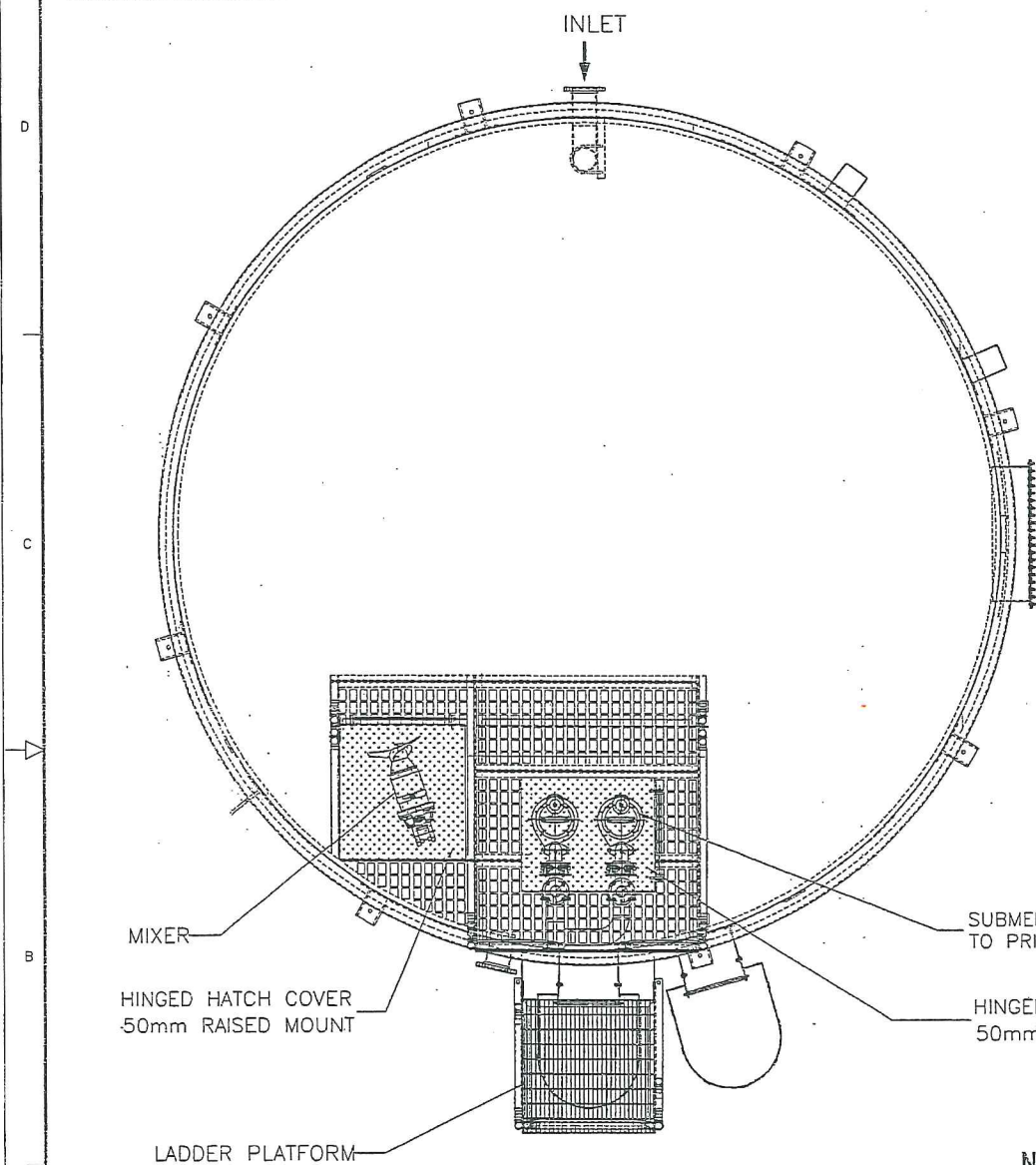
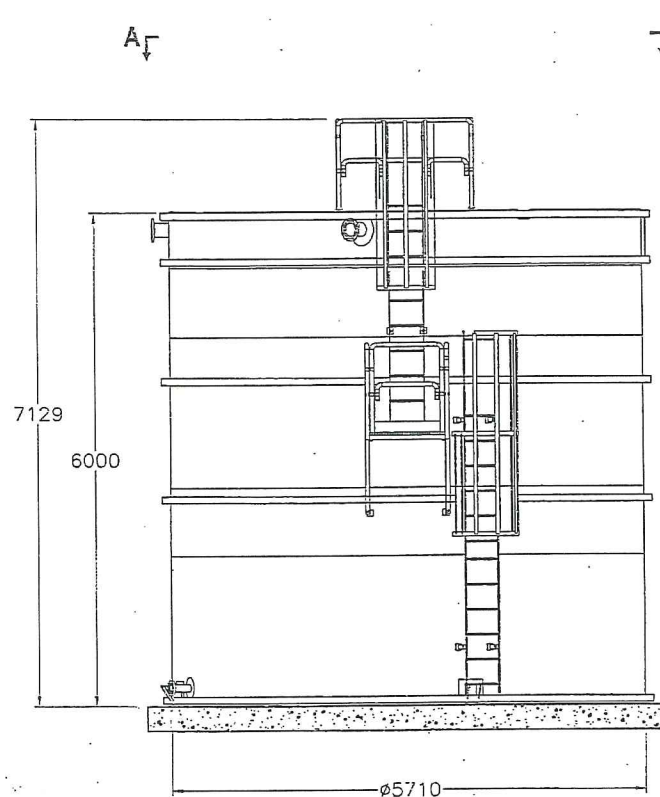


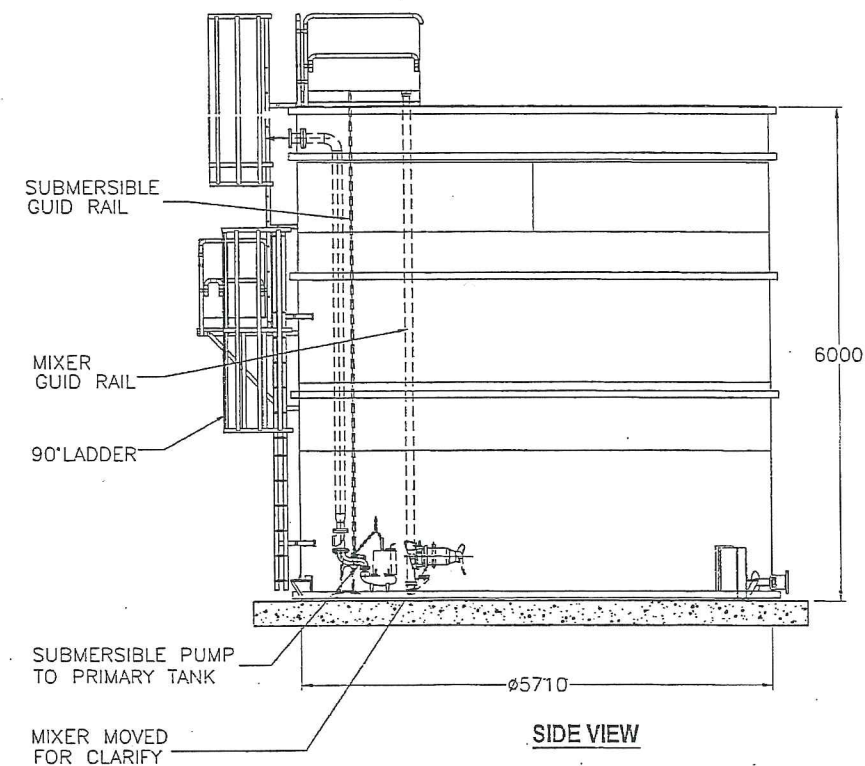
E337697-PM402-50-042-0009



SECTION A-A



ELEVATION



SIDE VIEW

NOTES:

1. ALL DIMENSIONS ARE IN mm.
2. UNLESS NOTED OTHERWISE MATERIAL OF CONSTRUCTION IS CARBON STEEL 6mm THK.
3. FLANGES SHALL BE 150 lb RAISED FACE SLIP ON IN ACCORDANCE WITH ASME B16.5, EXCEPT WHEN BOLTED TO CAST IRON FLANGE, WHICH SHALL BE FLAT FACE.
4. SURFACE PREPARATION:
INTERIOR: SSPC-SP5 WHITE.
EXTERIOR: SSPC-SP6 COMMERCIAL BLAST
5. FINISH
INTERIOR: EPOXY AMERLOCK 2, 3 COATS 16-19 MILS COLOUR MEDIUM GREY
EXTERIOR: PRIMER: ORGANIC ZINC RICH EPOXY AMERCOAT 68HS 3-4 MILS
INTERMEDIATE COAT: EPOXY AMERLOCK 2 4-6 MILS
TOP COAT: POLYURETHANE AMERCOAT 450 H 2-3 MILS COLOUR PEARL GREY
6. QUANTITY: 2



ISSUED FOR APPROVAL		08/12/2011	T.T.	I.C.	F.L.
REV		MM/DD/YYYY	DESIGN	CHECK	APPROVE
REVISION HISTORY					
CUSTOMER		PROJECT		SCALE	
ARCELOR MITTAL		MARY RIVER STP		N/A	
CONTRACTOR		CONSULTING ENGINEER		FILE NO.: 11-2931	
HATCH		HATCH		DWG. NO.: 11-2931-STP2-20S	
				DRAWN DATE: Sep. 13, 2011	
				PLOT DATE: Sep. 13, 2011	