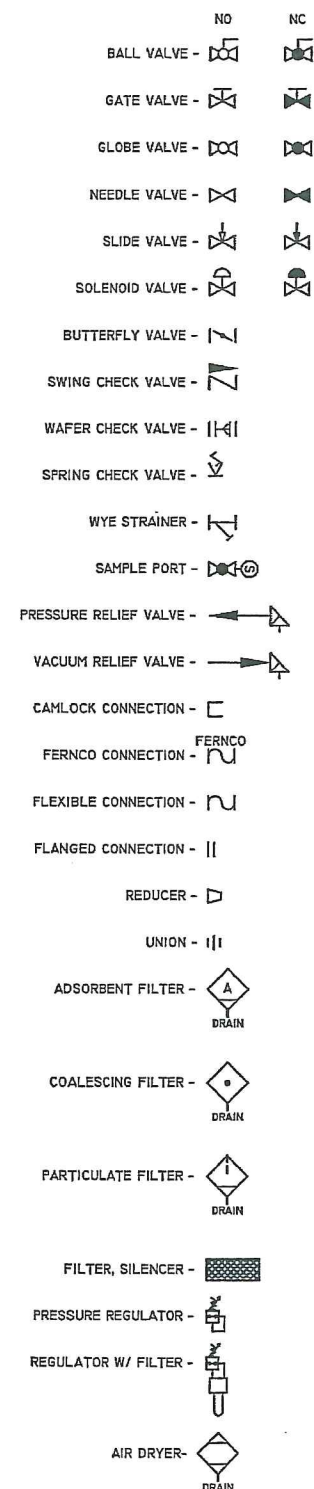
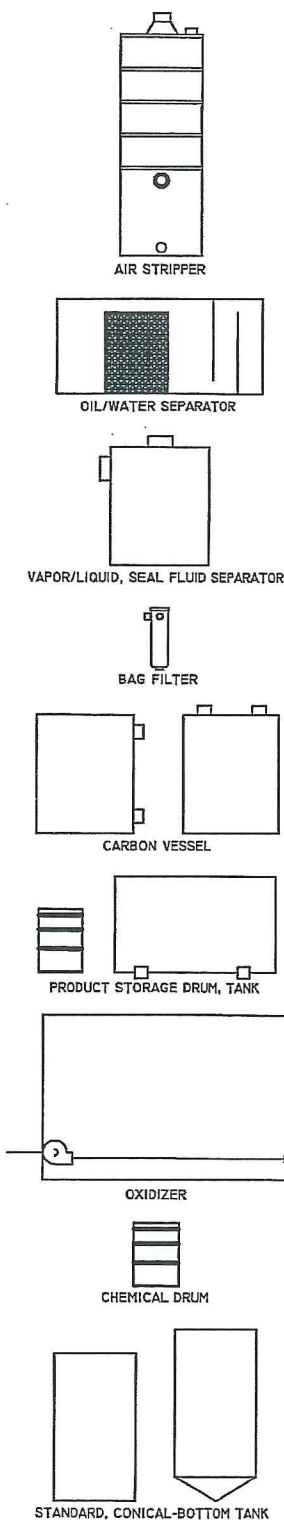


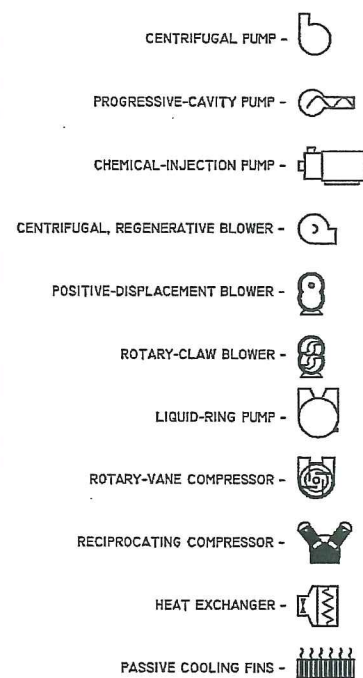
VALVES AND PIPING



EQUIPMENT



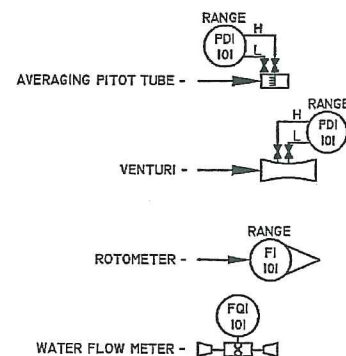
EQUIPMENT



EQUIPMENT

AS - AIR STRIPPER
BLD - BUILDING, TRAILER OR SKID
FLT - FILTER VESSEL
LPC - LIQUID-PHASE CARBON VESSEL
MFD - MANIFOLD
OWS - OIL/WATER SEPARATOR
OX - OXIDIZER
PST - PRODUCT STORAGE TANK
SOS - SEAL OIL SEPARATOR
SWS - SEAL WATER SEPARATOR
TNK - TANK
VLS - VAPOR/LIQUID SEPARATOR
VFC - VAPOR-PHASE CARBON VESSEL

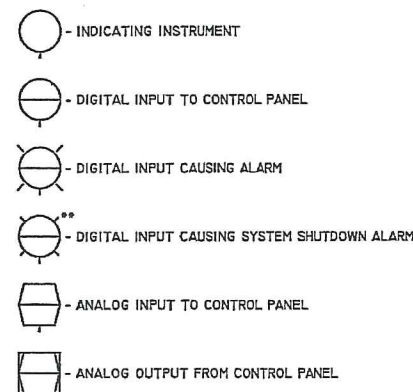
FLOW MEASUREMENT



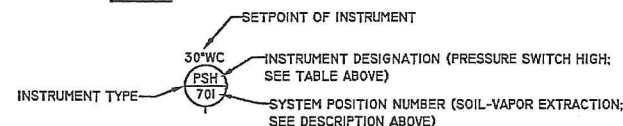
INSTRUMENT DESIGNATION

INPUT	1st MODIFIER	2nd MODIFIER	3rd MODIFIER	OUTPUT	1st MODIFIER	
A		ALARM				A
B					BLOWER	B
C	CYCLE				COMPRESSOR	C
D		DIFFERENTIAL			AIR DRYER	D
E						E
F	FLOW				FAN	F
G	GAS (LEL)	GAUGE				G
H			HIGH	HAND	HEATER	H
I	CURRENT	INDICATOR				I
J						J
K						K
L	LEVEL		LOW			L
M				MOTORIZED		M
N						N
O						O
P	PRESSURE			PNEUMATIC	PUMP	P
Q		QUANTITY				Q
R						R
S	SPEED	SWITCH		SOLENOID		S
T	TEMPERATURE	TRANSMITTER				T
U						U
V					VALVE	V
W						W
X						X
Y						Y
Z	POSITION					Z

INSTRUMENT IDENTIFICATION



EXAMPLE

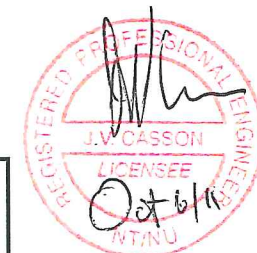


SYSTEM POSITION DESIGNATION

100 - VACUUM INLET MANIFOLD
300 - INLET HEAT EXCHANGER
400 - VAPOR/LIQUID SEPARATOR
500 - VAPOR/LIQUID SEPARATOR - 2
700 - SOIL-VAPOR EXTRACTION
1000 - LIQUID-RING PUMP
1300 - SVE HEAT EXCHANGER
1600 - VAPOR-PHASE CARBON
1900 - OXIDIZER
2200 - AIR SPARGE
2500 - SPARGE HEAT EXCHANGER
2800 - SPARGE OUTLET MANIFOLD
3100 - AIR COMPRESSOR
3400 - COMPRESSED-AIR OUTLET MANIFOLD
3700 - PNEUMATIC WELL PUMPS
4000 - SUBMERSIBLE WELL PUMPS
4300 - SURFACE-MOUNT WELL PUMPS
4600 - GROUNDWATER INLET MANIFOLD
4900 - OIL/WATER SEPARATOR
5200 - PRODUCT STORAGE TANK
5500 - INLET TANK
5800 - UPSTREAM BAG FILTER
6100 - CHEMICAL INJECTION
6400 - AIR STRIPPER
6700 - PRE-CARBON BAG FILTER
7000 - LIQUID-PHASE CARBON
7100 - PRE-MEDIA BAG FILTER
7200 - ACTIVATED ALUMINA
7300 - DISCHARGE TANK
7400 - POST-TREATMENT BAG FILTER
7600 - REINJECTION
7900 - BUILDING, TRAILER OR SKID
8200 - CONTROL PANEL
8500 - ELECTRICAL PARTS
9900 - EXTRAS

HATCH

H337697 Mary River Project
Oily Water Treatment System



[Handwritten signature]

E337697-PM403-50-031-0006

PIPING DETAILS:
- WATER FLOW METERS: PROVIDE 10 DIA. OF STRAIGHT PIPE BEFORE AND 5 DIA. OF STRAIGHT PIPE AFTER METERS. ENSURE THAT THROTTLING VALVES ARE NOT DIRECTLY IN LINE WITH METERS.
- AIR FLOW METERS: PROVIDE 8 DIA. OF STRAIGHT PIPE BEFORE AND 3 DIA. OF STRAIGHT PIPE AFTER METERS, IF POSSIBLE. AVOID TEES AND ELBOWS BEFORE AND AFTER METERS.
- MATERIALS OF VALVES AND FITTINGS TO BE THE SAME AS THE DESCRIPTION AT THE LINE. IF THERE IS A TRANSITION FROM PVC TO STEEL, THE VALVE SHOULD BE BRASS.
- THERE ARE NO SPECIAL PIPING REQUIREMENTS OTHER THAN WHAT IS EXPLAINED ON THE DIAGRAM.
- WHEN PVC HOSE IS SPECIFIED, ALWAYS USE VACUUM HOSE; USE GREEN HOSE FOR PRESSURES LESS THAN 60PSI; USE TANK TRUCK HOSE FOR PRESSURES BETWEEN 60PSI AND 150PSI.
- PVC PIPE MAY BE SUBSTITUTED WITH EQUAL-SIZED PVC HOSE WHERE A FLEXIBLE CONNECTION IS PREFERRED.

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A	SEPT. 13 2011	MH	FOR REVIEW		
LEVEL	DATE	BY	REVISION		

DWG. NO: 101002-01 (PAGE 3 OF 3)
TITLE: PROCESS & INSTRUMENTATION DRAWING
CUSTOMER: CHEMICAL WATER TREATMENT SYSTEM
STEENSBY PORT WWTP BAFFINLAND
FILTER INNOVATIONS INC.