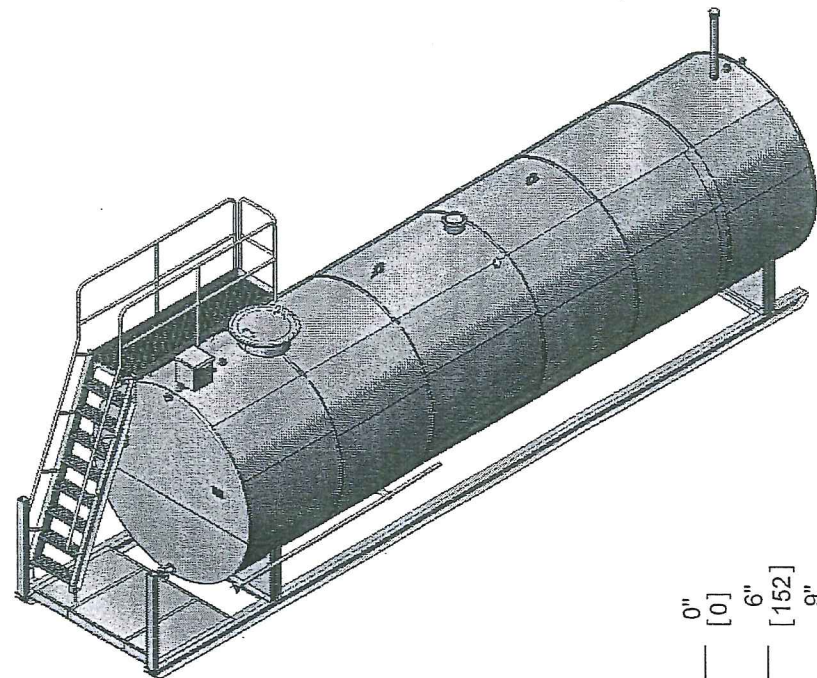
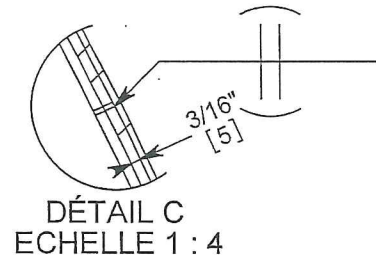
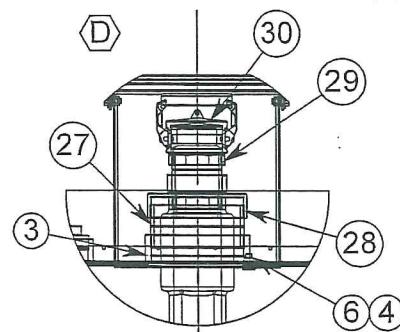
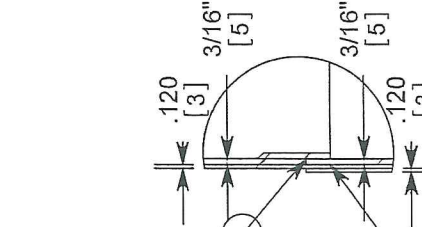
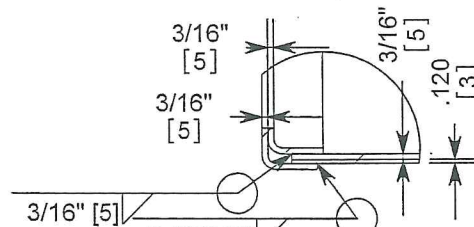


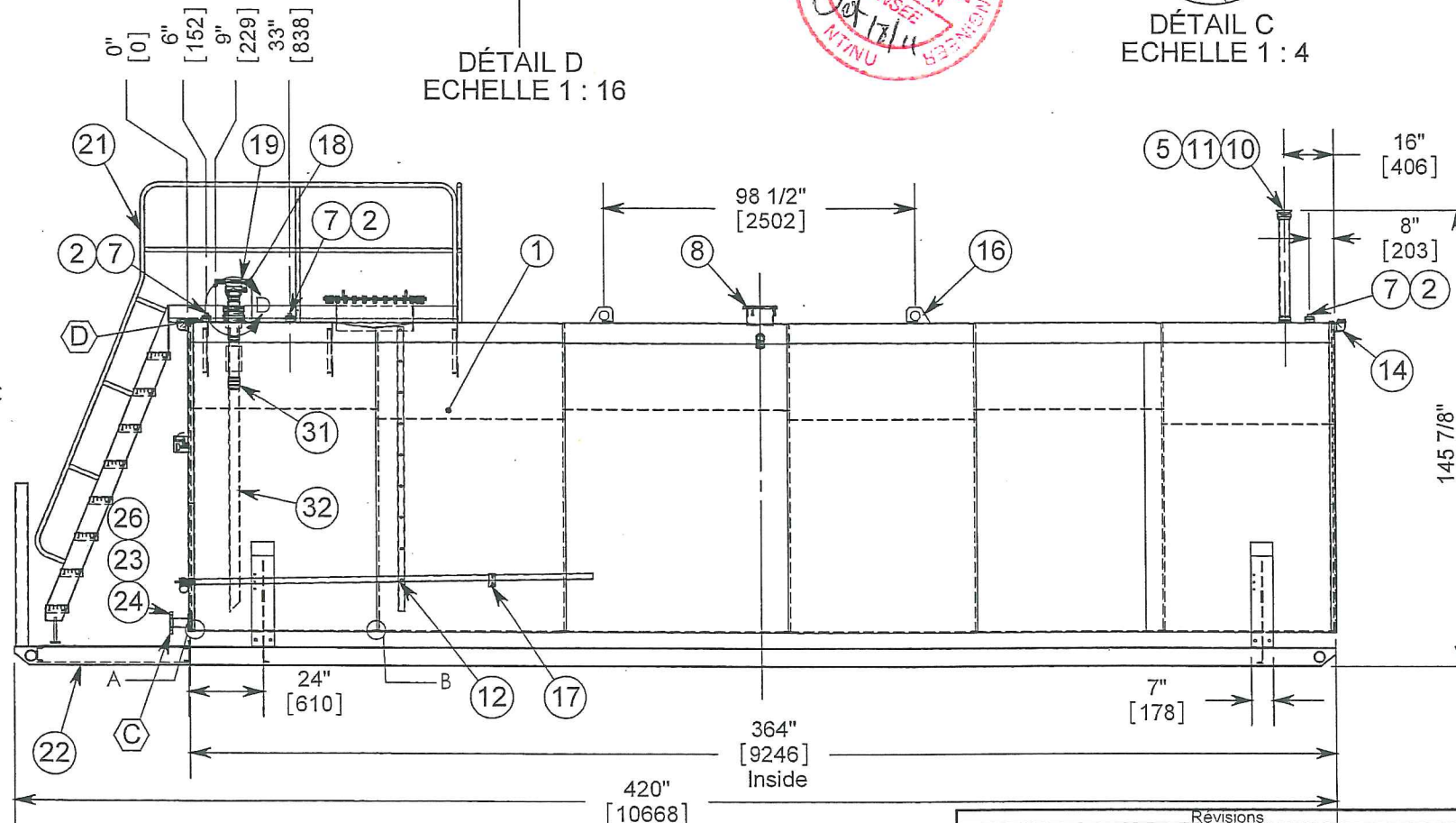
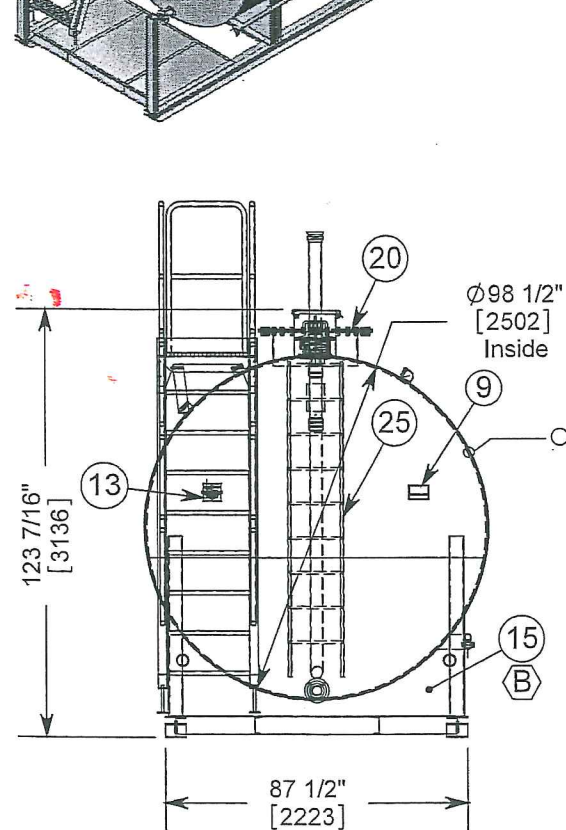
DOUBLE-WALL ABOVEGROUND TANKS FOR FLAMMABLE AND COMBUSTIBLE LIQUIDS AS SPEC CAN/ULC-S601-07



Bill of material					
No.	Qty.	Fab	Mat	Description	ID
30	1	C	Aluminium	Dust cap 3" [76]	R6201-3_000
31	1	C	Steel	Cl. 150 Coupling NPT 3" [76]	R6001-3_000
32	1	At	Aluminium	Filler pipe Cadule 40 NPT 3" [76] x 72 1/2" [1842]	R7305-A01-98_500
33	1	C	Wood	Dip stick 127" (3226)	R6629-127_000



Bill of material					
No.	Qty.	Fab	Mat	Description	ID
1	1	S	Steel	>3/16" S601 tank Ø98 1/2" (2502) 10 000 gal. DW	R7664-A-10000D
2	3	C	Steel	Half coupling NPT 2" [51]	R6026-2_000
3	1	C	Steel	Cl. 150 Half coupling NPT 6" [152]	R6003-6_000
4	2	C	Steel	Cl. 150 Half coupling NPT 3/8" [10]	R6003-0_375
5	1	C	Steel	Cl. 150 Half coupling NPT 3" [76]	R6003-3_000
6	2	C	Cast iron	Plug M NPT 3/8" [10]	R6007-0_375
7	3	C	Cast iron	Plug M NPT 2" [51]	R6007-2_000
8	1	S-A	Steel	Emergency vent 8" [203]	R7404-A-8_000
9	1	C	Perma Print 3W01	Nameplate ULC-S601-7 DW INT CH	R7426-ULC-S601DP INT CH
10	1	C	Aluminium	Atmospheric vent 3" [76]	R6602-3_000
11	1	At	Steel	Galvanized sched. 40 pipe NPT 3" [76] x 33" [914]	R7405-A01-3_000-33_000
12	1	S-A	Steel	Dip stick storage tube for Ø98 1/2" [2502] tank	R7303-A-98_500
13	1	S-A	Stainless steel	Vacuum monitor	R7401-A-00
14	3	S-A	Steel	Interstitial space emergency vent 2" [51]	R7410-A-00
15	2	S	Steel	Saddles for 98 1/2" (2502) Double wall	100410-AC-DP
16	2	D	Steel	Type I lifting lug for 5501 - 11 000 gal.	R7510-5501-11000
17	1	D	Steel	Dip stick storage tube bracket	R7303-A05-98_500
18	1	D	Steel	Spill container 12" [305] x 12" [305]	R7301-A01-12-12
19	1	A	Steel	Lockable cover 12" [305] x 12" [305]	R7103-AA-12-12
20	1	S-A	Steel	Manhole 24" [610]	R7105-A-00
21	1	S-A	Steel	Ladder with platform	100410-AB-00
22	1	S	Steel	Skids	R7519-A_10000_E
23	1	At	Steel A53	Schedule 40 pipe 2 1/2" [64] x 7" [178]	R6028-2_500-7_000
24	1	C	Steel	Cl. 300 Slip-on flange 2 1/2" [64]	R6041-2_500
25	1	S	Steel	Ladder 91" [2311]	91_000-91_000
26	1	D	Steel	Reinforcing plate for schedule pipe 2 1/2" (64)	R7420-2_500
27	1	C	Steel	Nipple NPT 6" [152] x closed	R6002-6_000
28	1	A	Steel	Overfill prevention valve 3" (76)	R6603-A-3_000
29	1	C	Aluminium	Cam-lock coupling F NPT 3" [76]	R6202-3_000



Model : 10000 gallons imp.		Quantity : 1 X
Capacity : 9998 gal. imp. (45453 litres)	Empty weight : 14034 lbs (6329 kg)	
Do not transport or lift tank containing product		
Tank material : Steel A1011 CS		
	Thickness	Minimum requirement
Heads :	3/16" (4,8)	0,185" (4,7)
Shell :	3/16" (4,8)	0,185" (4,7)
Secondary heads :	3/16" (4,8)	0,185" (4,7)
Secondary shell :	0,120" (3,0)	0,110" (2,8)
Outside finish :	Sandblast SP-SSPC6 Devran 201 Epoxy Primer 2 - 3 mils dry Devthane 389 Urethane Gloss Enamel 2 - 3 mils dry Devran 224 HS High Solids Epoxy coating 4 - 8 mils dry	
Inside finish :	Manual cleaning	
Customer/project : Orica Canada / Malartic # Q122607-500-T05 FUEL OIL STORAGE TANK 34-019-T		
DESJARDINS Les Industries Desjardins Ltée 79 rue Principale, C.P. 8, St-André (Québec) G0L 2H0		
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Unités : Pouces [mm]	Created : 1 juin 2010	By : S. Coulombe
Non-specified tolerance: Tank length : ±2" Tank diameter : ±1/2" Accessory position : ±1/4"	Approved by :	
Scale : 1:64	Sheet 1 de 2	Drawing number : 100410-A
		Rev. : D

Révisions			
Rev.	Description	Date	Par
B	Saddle's height changed	2010-07-14	S.C.
C	Flanged opening's dimension changed	2010-07-21	G.B.
D	2" opening move outside spill container 4" opening change for a 6" Addition of a 3" overfill prevention valve	2010-08-13	S.C.

E337697-PM407-50-042-0006