

NOTES:

1. THE PIPE BED SHALL BE SHAPED TO RECEIVE THE BOTTOM OF THE PIPE.
2. GRANULAR MATERIAL PLACED UNDER THE HAUNCH MUST BE COMPACTED.
3. BEDDING AND BACKFILL MATERIAL SHALL BE HOMOGENEOUS GRANULAR MATERIAL AND SHALL BE PLACED AND COMPACTED UNIFORMLY AROUND THE PIPE.
4. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE
5. ALL ELEVATIONS ARE IN METERS UNLESS NOTED OTHERWISE.
6. WHERE VERTICAL EXCAVATION IS NOT POSSIBLE, MODIFY EXCAVATION SLOPE TO MIN. 1V:1.5H
7. PROVIDE 300mm TYPE 8 (150mm MINUS) AROUND BEDDING AND BACK FILL MATERIAL ONLY WHEN ROCKFILL IS PRESENT.
8. ADJUST CULVERT START AND END COORDINATES AND INVERT ELEVATIONS IN THE FIELD AS APPROVED BY COMPANY'S REPRESENTATIVE.
9. PROVIDE AVERAGE STREAM SLOPE ALONG THE CULVERT AS CULVERT SLOPE BASED ON ACTUAL FIELD CONDITION.
10. FOR FISH BEARING CULVERT, E=0.1D TO 0.25D
FOR NON-FISH BEARING CULVERT, E=0
TYPE 19 MATERIAL IN BASE OF LOWERED CULVERT.
11. FOR FISH BEARING CULVERT WITH MULTIPLE PIPES, ONLY ONE PIPE SHALL BE EMBEDDED BY "E" (APPROXIMATELY 0.1D TO 0.25D) ALL OTHER PIPES SHALL BE PLACED ON GROUND/BOTTOM OF WATER COURSE.
12. COMPACTED ROCK-FILL (TYPE 8) MATERIAL TO BE PLACED ON THE NATURAL GROUND OR RAISED GRADE. DEPTH OF ROCK-FILL VARIES BETWEEN 1m AND 1.5m
13. ADDITIONAL FILL OF RUN OF QUARRY (TYPE 12) OR ROCK-FILL (TYPE 8) MAY BE REQUIRED TO RAISE GRADE OF EMBANKMENT TO MATCH VERTICAL PROFILE OF RAILROAD OR WHERE A WEAK FOUNDATION SOIL IS PRESENT.
14. THE DEPTH OF THE EXCAVATION UNDER THE CULVERT AND THE REQUIREMENT OF THE INSULATION LAYER IS TO BE DEFINED BY CULVERT LOCATION.
15. 100mm OF DRY SAND, TYPE 9 FILL-CRUSHER FINES/LINER BEDDING OR A FILTER CLOTH PLACED ABOVE AND BELOW INSULATION LAYER FOR PROTECTION.
16. PREFABRICATED CONCRETE WINGWALLS WILL BE ALLOWED FOR. FLAG WILL BE PLANTED TO INDICATE BEGINNING/END OF PIPE.
17. DESIGN FOR 1:200 RETURN PERIOD.
18. MATERIAL TYPE DEFINITION:
TYPE 12: RUN OF QUARRY/ROCK FILL LAYER
TYPE 19: RIP RAP LAYER
TYPE 25: BALLAST LAYER
TYPE 26: SUB-BALLAST LAYER
19. THIS DRAWING WAS PREVIOUSLY ISSUED AS H353004-00000-220-294-0001-0001.

**PERMIT TO PRACTICE
HATCH LTD.**

Signature _____
Date 2018-11-08

PERMIT NUMBER: P 512

The Association of Professional Engineers
Geologists and Geophysicists of NWT/NU

BAFFINLAND IRON MINES LP
MARY RIVER EXPANSION PROJECT

RAIL SITE
STANDARD DRAWING
TYPICAL CROSS SECTION- MULTIPLE BARREL PIPE CULVERT

SCALE NTS OR AS NOTED	DWG. No. H353004-30000-224-294-0001-0001
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DRAFTSPERSON	S. PINKNEY-ATKINSON	NR	2018/09/21
DESIGNER	S. PINKNEY-ATKINSON	NR	
CHECKER	GLEN JOHNSTONE	Johnstone, Glen	2018-10-05 10:05:05 AM
DESIGN COORD.	GLEN JOHNSTONE	Johnstone, Glen	2018-10-05 10:05:05 AM
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LEAD DISC. ENG.	FANUS VAN BILJON		2018-10-02 11:05:08
AREA LEAD	FANUS VAN BILJON		2018-10-02 11:05:08
ENG. MANAGER	DANIEL STANGER		2018-10-30
9 AREA MANAGER	FAY PITTMAN	<i>Fay Pittman</i>	2018-11-08
	ROLE	NAME	SIGNATURE DATE
DRAWING APPROVAL STATUS:		Approved for Construction	

DRAWING APPROVAL STATUS:	Approved for Construction
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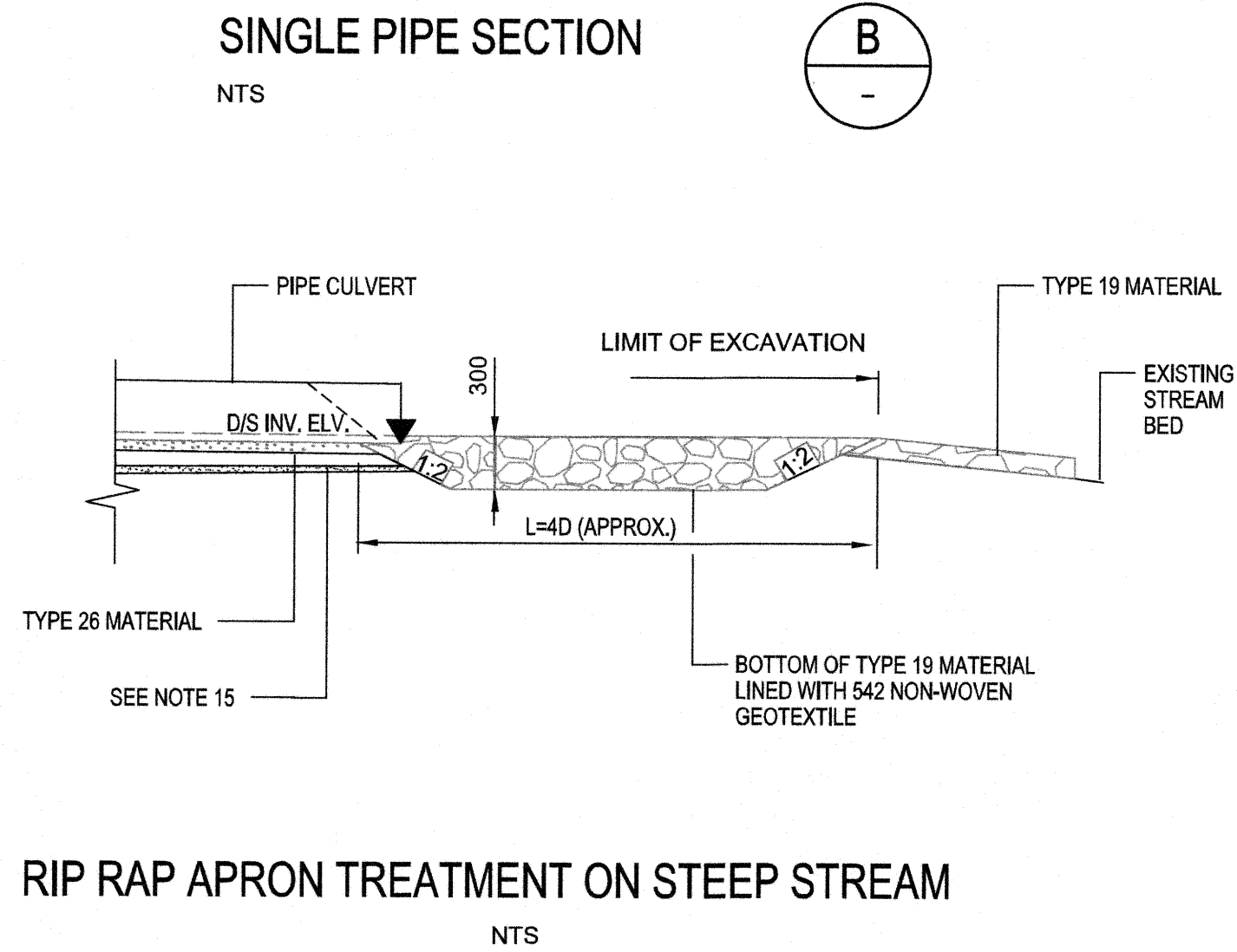
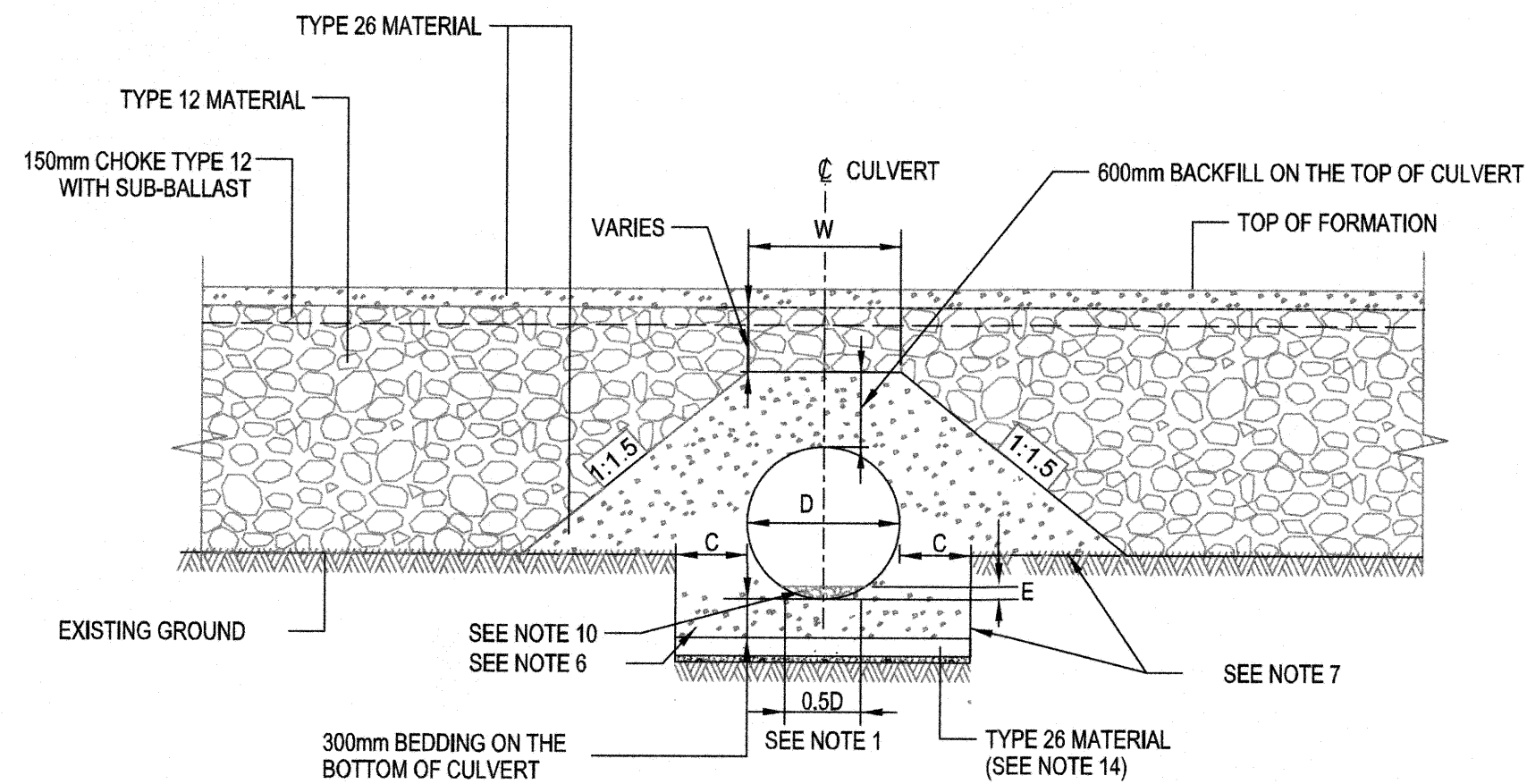
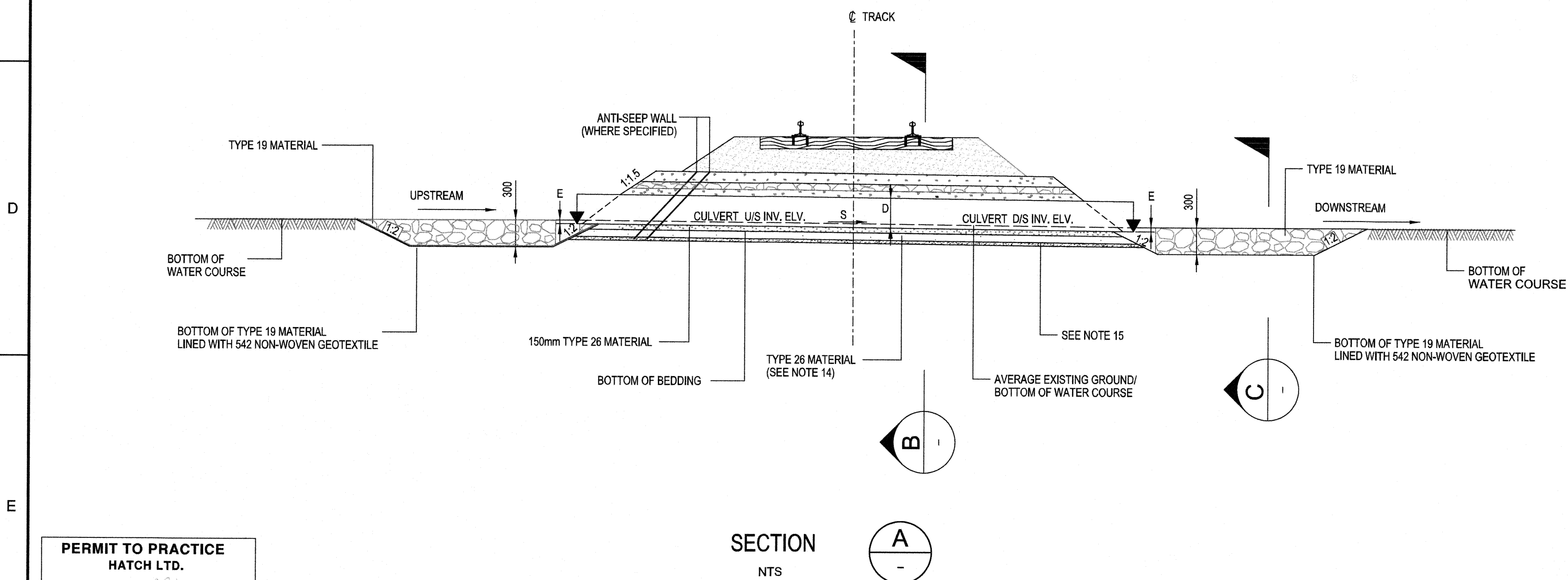
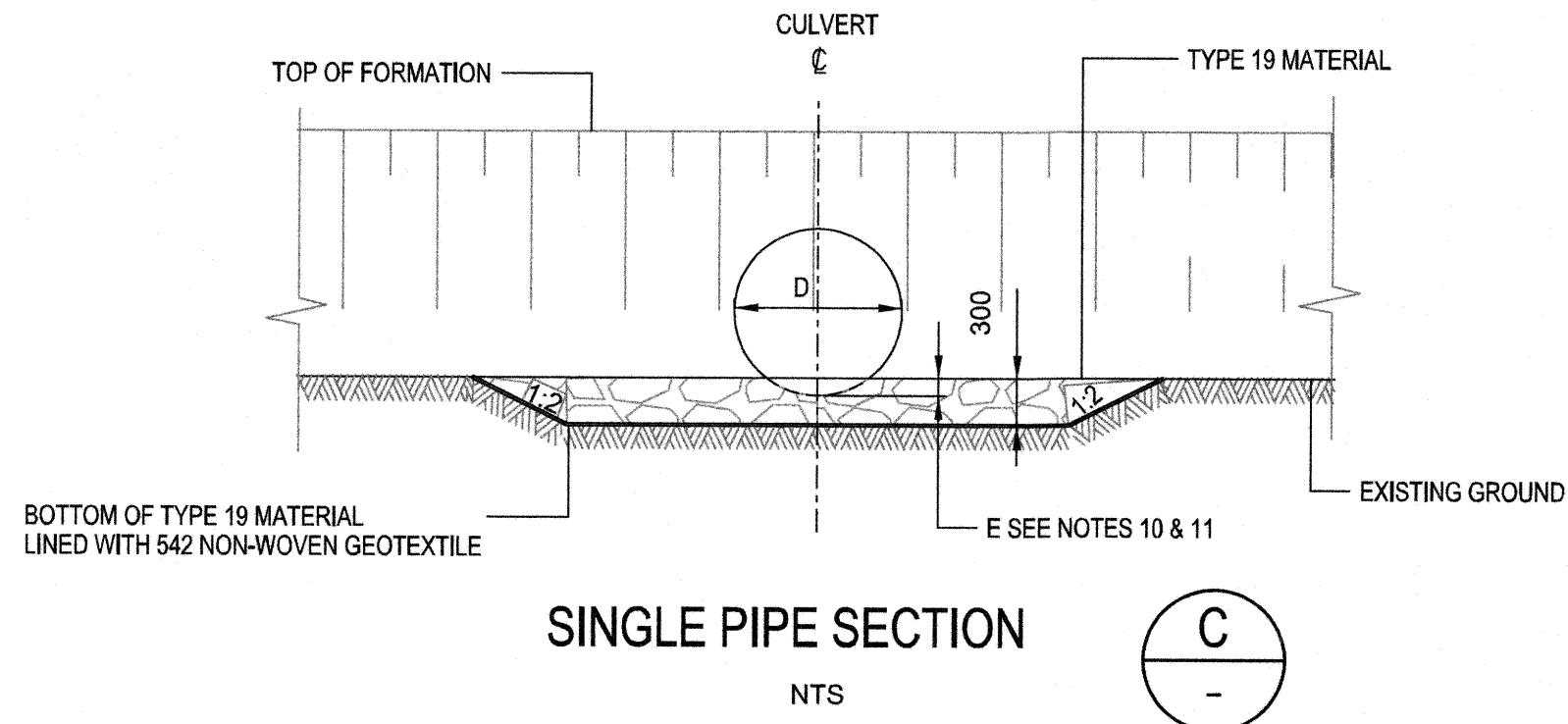
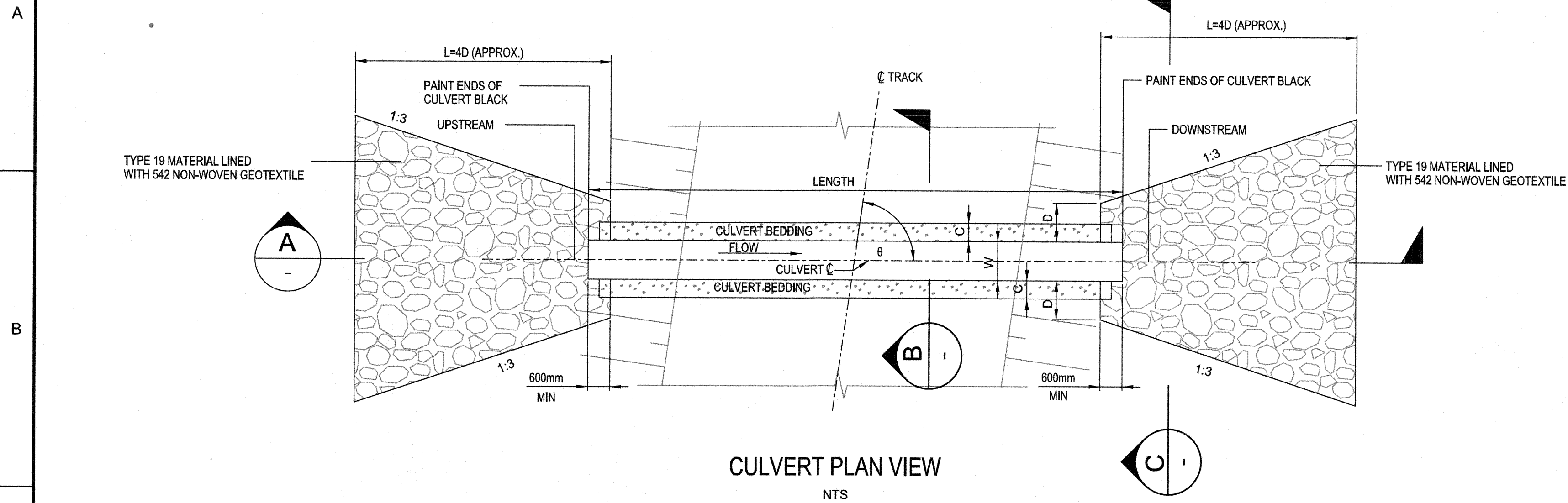
H353004-30000-224-294-0002-0001	TYPICAL CROSS SECTION- SINGLE BARREL PIPE CULVERT
DRAWING No.	DRAWING TITLE
REFERENCE DRAWINGS	



REG. PROFESSIONAL

<div style="border: 1px solid black; padding: 5px; text-align: center;"> <h1 style="margin: 0;">APPROVED FOR CONSTRUCTION</h1> </div>		<small>THIS DRAWING WAS PREPARED BY HATCH LTD. ("HATCH") FOR THE EXCLUSIVE USE OF SHANGHAI RONGWANG CO., LTD. ("CLIENT") AND ITS USE IS SUBJECT TO THE TERMS AND CONDITIONS OF THE CONTRACT BETWEEN HATCH AND THE CLIENT, INCLUDING ANY LIMITATIONS ON LIABILITY CONTAINED THEREIN. THIS DRAWING AND ITS CONTENTS REMAIN THE INTELLECTUAL PROPERTY OF HATCH SUBJECT TO CLIENT'S ROYALTY-FREE, IRREVOCABLE, PERPETUAL, AND NON-EXCLUSIVE LICENSE TO USE AND REPRODUCE THE DRAWING FOR PURPOSES CONNECTED WITH THE PROJECT, INCLUDING THE CONSTRUCTION, COMPLETION, MAINTENANCE, EXTENSION, REINSTATEMENT AND REPAIR OF THE PROJECT. THIS DRAWING, AND THE INFORMATION CONTAINED HEREIN, SHALL BE TREATED AS CONFIDENTIAL FOR ALL OTHER PURPOSES AND SHALL NOT BE REPRODUCED WITHOUT THE WRITTEN CONSENT OF HATCH.</small>			
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No.	DESCRIPTION	BY	CHK'D	DATE	
REVISIONS					

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DWG. No.



- LEGEND**
- D CULVERT DIAMETER
 - E EMBEDMENT DEPTH
 - C CULVERT SPACING AND BEDDING CLEARANCE
C=500 WHILE D>900mm
C=300 WHILE D<=900mm
 - W CULVERT BACKFILL TOP WIDTH
 $W=n'D+(n-1)'C$
 - U/S INV. ELV. CULVERT UPSTREAM INVERT ELEVATION
 - D/S INV. ELV. CULVERT DOWNSTREAM INVERT ELEVATION
 - L RIPRAP APRON LENGTH
L=4'D (APPROX.)
 - S CULVERT SLOPE
 - LENGTH CULVERT LENGTH
 - INV INVERT
 - θ ANGLE OF SKEW
 - X DISTANCE BETWEEN CULVERTS
 - n NUMBER OF CULVERTS

- NOTES:**
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 - ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE.
 - ALL ELEVATIONS ARE IN METERS UNLESS NOTED OTHERWISE.
 - WHERE VERTICAL EXCAVATION IS NOT POSSIBLE, MODIFY EXCAVATION SLOPE TO MIN. 1.5H: 1V.
 - PROVIDE 300mm TYPE 8 (150mm MINUS) AROUND BEDDING AND BACK FILL MATERIAL ONLY WHEN ROCKFILL IS PRESENT.
 - ADJUST CULVERT START AND END COORDINATES AND INVERT ELEVATIONS IN THE FIELD AS APPROVED BY COMPANY'S REPRESENTATIVE.
 - FLOW DIRECTION MUST BE FROM UPSTREAM TO DOWNSTREAM, PROVIDE AVERAGE STREAM SLOPE ALONG THE CULVERT AS CULVERT SLOPE BASED ON ACTUAL FIELD CONDITION.
 - FOR FISH BEARING CULVERT, E=0.1D TO 0.25D
FOR NON-FISH BEARING CULVERT, E=0
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Baffinland

BAFFINLAND IRON MINES LP
MARY RIVER EXPANSION PROJECT

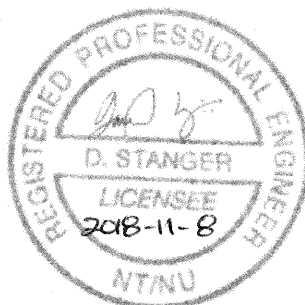
RAIL SITE
STANDARD DRAWING

TYPICAL CROSS SECTION- SINGLE BARREL PIPE CULVERT

SCALE
NTS
OR AS NOTED

DWG. No.
H353004-30000-224-294-0002-0001

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No. DESCRIPTION

REVISIONS

S.P.A G.J 2018/10/19

BY CHK'D DATE

DRAFTSPERSON	S PINKNEY-ATKINSON	NR	2018/03/19
DESIGNER	S PINKNEY-ATKINSON	NR	
CHECKER	GLEN JOHNSTONE	Johnstone, Glen	
DESIGN COORD.	GLEN JOHNSTONE	Johnstone, Glen	
RESP. ENG.	FANUS VAN BILJON		2018-10-30
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ENG. MANAGER	DANIEL STANGER		2018-10-30
AREA MANAGER	FAY PITTMAN		2018-11-08

ROLE NAME SIGNATURE DATE

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TYPICAL CROSS SECTION - MULTIPLE BARREL PIPE CULVERT

DRAWING No.

DRAWING TITLE

REFERENCE DRAWINGS

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