BAFFINLAND IRON MINES CORPORATION RAIL STREAM CROSSINGS, NUNAVUT - CROSSING CV-84-1

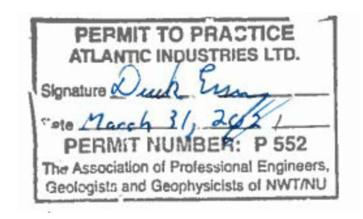


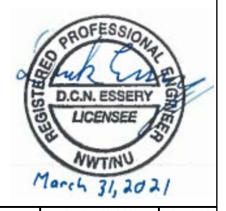




AIL® SUPER-COR® ARCH STRUCTURE c/w AIL TRACK STRIP WIRE WALL HEADWALLS

RES EITHTED (2020)									
	DRAWING INDEX								
DRAWING No.	DRAWING TITLE	REV.	ISSUE DATE						
2019-00284K-K00	COVER SHEET	1	31 MAR 21						
AIL® SUPER	-COR® ARCH STRUCTURE c/w AIL TRACK STRIP WIRE WALL HEAD	WALLS	DRAWINGS						
2019-00284K-K01	PLAN VIEW	1	31 MAR 21						
2019-00284K-K02	LONGITUDINAL PROFILE	1	31 MAR 21						
2019-00284K-K03	STRUCTURE GEOMETRY, DETAILS & NOTES	1	31 MAR 21						
2019-00284K-K04	STRUCTURE LAYOUT	1	31 MAR 21						
2019-00284K-K05	STRUCTURE BILL OF MATERIALS, DETAILS & SECTIONS	1	31 MAR 21						
2019-00284K-K06	STRUCTURAL BACKFILL ENVELOPE	1	31 MAR 21						
2019-00284K-K07	PRECAST FOOTING DETAILS	1	31 MAR 21						
2019-00284K-K08	MSE WALL ELEVATIONS	1	31 MAR 21						
2019-00284K-K09	MSE WALL MATERIAL SCHEDULES	1	31 MAR 21						
2019-00284K-K10	MSE WALL TYPICAL SECTIONS	1	31 MAR 21						



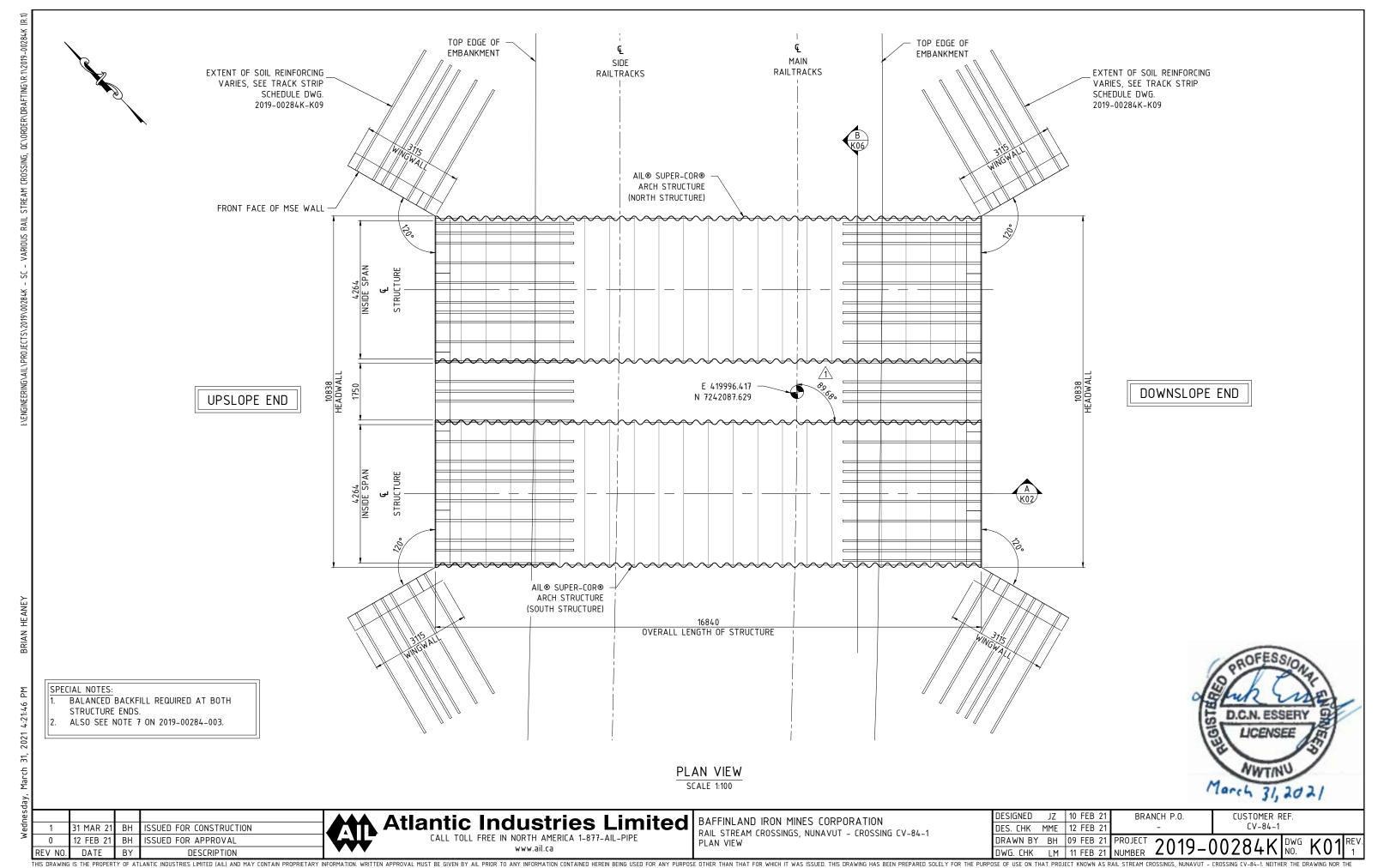


<u>ע</u>				
	1	31 MAR 21	ВН	ISSUED FOR CONSTRUCTION
<	0	12 FEB 21	ВН	ISSUED FOR APPROVAL
	REV NO.	DATE	BY	DESCRIPTION

Atlantic Industries Limited

BAFFINLAND IRON MINES CORPORATION RAIL STREAM CROSSINGS, NUNAVUT - CROSSING CV-84-1 COVER SHEET

INCH P.U.	BRA	Z I) LED	JZ	משווחוכם
-					ES. CHK
2019-	PROJECT	21	FEB	ВН	RAWN BY
ZUIJ -	NUMBER	21	1 FEB	LM	wG. CHK



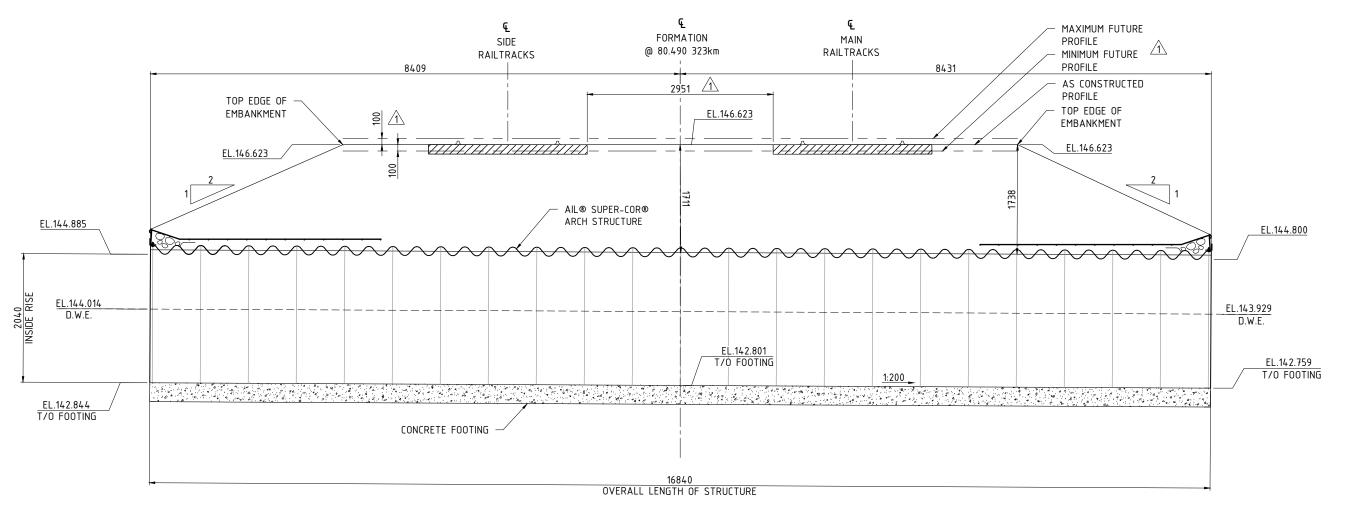
CALL TOLL FREE IN NORTH AMERICA 1-877-AIL-PIPE

DESIGNED JZ 10 FEB 21 DES. CHK MME 12 FEB 21 DRAWN BY BH 09 FEB 21

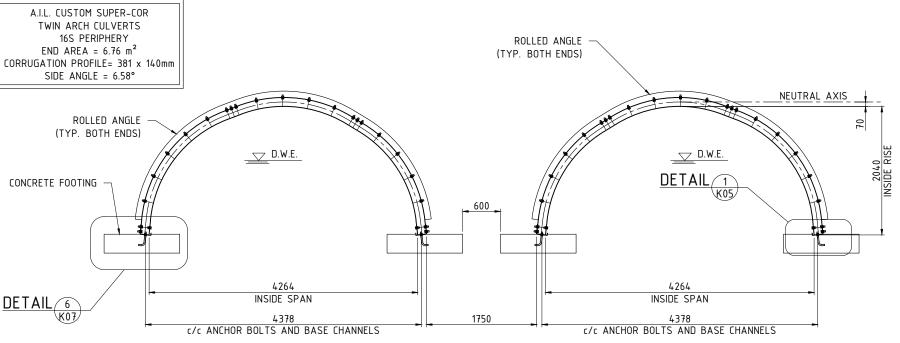
BRANCH P.O.

CUSTOMER REF. CV-84-1

DOWNSLOPE END UPSLOPE END



SECTION - LONGITUDINAL PROFILE THRU & OF STRUCTURE
KO1 SCALE: 1:60



STRUCTURE GEOMETRY SCALE 1:60

SITE SPECIFIC MSE WALL DESIGN PARAMETERS:

- 1. FOR TYPICAL MSE WALL NOTES AND DETAILS REFER TO AIL DRAWINGS 2019-00284-002 & 005-009.
- 2. REFERENCE DRAWINGS BY HATCH, BAFFINLAND IRON MINES LP MARY RIVER PROJECT, RAIL SITE CULVERT CV-84-1 GENERAL LAYOUT, REV A, ISSUED FOR INTERNAL REVIEW, 2020/12/16.
- 3. THE DESIGN LIFE FOR THE MSE WALL IS 25 YEARS.
- 4. BELOW GROUND STEEL CORROSION RATES FOR NON-AGGRESIVE FILL ARE AS FOLLOWS:

GALVANIZATION LOSS: 15 µm/YEAR FOR FIRST TWO YEARS 4 µm/YEAR FOR SUBSEQUENT YEARS CARBON STEEL LOSS: 12 µm/YEAR AFTER ZINC DEPLETION.

THE CORROSION RATES ARE BASED ON BACKFILL MATERIAL WHICH MEETS THE ELECTROCHEMICAL SPECIFICATIONS IN THE BACKFILL NOTES.

- SOIL REINFORCING MINIMUM YIELD STRENGTH OF 450 MPa MANUFACTURED ACCORDING TO ASTM A1064, WITH 0.086mm ZINC GALVANIZING AS PER ASTM A123.
- SOIL REINFORCING LENGTHS ARE SHOWN ON THE SCHEDULE.
- 6. SOIL DESIGN PARAMETERS:

SELECT BACKFILL: UNIT WEIGHT: 18 kN/m³

INTERNAL FRICTION ANGLE: 38°

COHESION: 0

RETAINED BACKFILL: UNIT WEIGHT: 18 kN/m3

INTERNAL FRICTION ANGLE: 38°

COHESION: 0

FOUNDATION SOIL: FRICTION FOR SLIDING: 38°

7. SEISMIC PARAMETERS:

SITE CLASS = C PGA = 0.086

SEISMIC PARAMETERS: PER AASHTO LRFD 2019, 11.5.4.2, NO SEISMIC ANALYSIS IS REQUIRED. THIS APPROACH IS VALID PROVIDED SEISMIC ACCELERATION 'AS' IS LESS THAN 0.4G, THERE IS NO POTENTIAL FOR LIQUEFACTION, AND THE WALL IS NOT SUPPORTING ANOTHER STRUCTURE WHICH IS DESIGNED FOR SEISMIC LOADING. IT IS THE RESPONSIBILITY OF THE PROJECT GEOTECHNICAL ENGINEER TO ADVISE IF THESE CONDITIONS ARE NOT MET.

- 8. UF LIVE LOAD SURCHARGE = E-90
 - 12kPa MAINTENANCE VEHICLE CONSIDER OUTSIDE OF RAIL LOADING (TO BE CONFIRMED).
- 9. DESIGN WATER LEVEL WALL DESIGN CONSIDERED 1:200 YEAR STORM OF 1.17m ABOVE STREAM BED.
- 10. EMBEDMENT = 600mm MIN.
- 11. GLOBAL STABILITY REQUIREMENTS CONSIDERED IN DESIGN = 0.7H, CODE MINIMUM. GLOBAL AND COMPOUND STABILITY ANALYSIS BY OTHERS.
- 12. FOR STRUCTURE SPECIFIC DESIGN PARAMETERS REFER TO THE DRAWING SITE AS NOTED ON AIL DRAWING NO. 2019-00284-000.

MSE WALL SETTLEMENT AND ALIGNMENT NOTES:

- 1. CALCULATION AND ANALYSIS OF TOTAL AND DIFFERENTIAL SETTLEMENT WERE NOT COMPLETED BY AIL. THE ANTICIPATED SETTLEMENTS ARE ASSUMED TO BE WITHIN THE FOLLOWING LIMITS (THESE LIMITS ARE APPLICABLE TO THE MSE WALL AND DO NOT ADDRESS SETTLEMENT LIMITS FOR STRUCTURES SUPPORTED BY THE WALL):
 - a. MAXIMUM DIFFERENTIAL SETTLEMENT: 1% ON LENGTH
 - b. MAXIMUM TOTAL SETTLEMENT: 50mm
- 2. THE FOLLOWING ALIGNMENT TOLERANCES MUST BE MET:
 - c. VERTICAL ALIGNMENT TOLERANCE SHALL NOT EXCEED 50mm PER 3m OF WALL HEIGHT
 - d. HORIZONTAL ALIGNMENT TOLERANCE SHALL NOT EXCEED 50mm PER 3m OF WALL LENGTH ADDITIONAL TOLERANCES SHALL BE AS PER THE CONTRACT DOCUMENTS



GENERAL STRUCTURE NOTES

ALL DIMENSIONS ARE IN MILLIMETRES, UNLESS NOTED OTHERWISE.

ALL ELEVATIONS ARE IN METRES.

1S = 406.4 mm

ALL DIMENSIONS ARE TO THE INSIDE CREST OF STEEL UNLESS NOTED OTHERWISE REQUIRED TORQUE ON BOLTS: MINIMUM 203 N.m (150 ft.lbs)

AVERAGE 270 N.m (200 ft.lbs) MAXIMUM 338 N.m (250 ft.lbs) MB.E.D. EL-SHARNOUBY

LICENSEE

- DESIGN STANDARDS, SPECIFICATIONS AND GUIDELINES
- /1\ 1.1. AREMA MANUAL FOR RAILWAY ENGINEERING 2020.
 - 1.2. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS 9^{1H} EDITION 2020.
 1.3. CANADIAN STANDARD ASSOCIATION (CSA).
 - 1.4. ASTM STANDARDS.
 - 1.5. ATLANTIC INDUSTRIES LIMITED INTERNAL METHODS
 - CSPI HANDBOOK OF STEEL DRAINAGE AND HIGHWAY CONSTRUCTION PERFORMANCE GUIDELINE (TECH BULLETIN 13).
- 2. DESIGN PARAMETERS
- 2.1. LIVE LOAD: E-90, DLA = 0.50, LOAD FACTOR = 1.75.
- 2.2. DESIGN UNIT WEIGHT OF SOIL = 18 kN/m³.
- 2.3. DESIGN HEIGHT OF COVER = 1711-1738mm FROM NEUTRAL AXIS OF BARREL CROWN. MAINTENANCE AND OPERATIONAL VARIANCES, ± 100mm FROM THE AS CONSTRUCTED PROFILE ON DWG 2019-00284K-K02
 - 2.4. DESIGN SERVICE LIFE = 25 YEARS, CSPI PERFORMANCE GUIDELINE.

THE OWNER IS TO ADVISE ATLANTIC INDUSTRIES LIMITED IF ACTUAL DURABILITY EXPOSURES DIFFER FROM THE FOLLOWING:

2.4.1. OUTSIDE OF STRUCTURE

* SOIL EXPOSURE: AASHTO CORROSION MODEL (SEE TABLE 1-1 ON DWG 2019-00284-001)

- 2.4.2. INSIDE OF STRUCTURE
 - * ATMOSPHERE EXPOSURE: ISOCORRAG CLASSIFICATION C1 TO C2. NO LOSS CONSIDERED.
 - * SOIL EXPOSURE: AASHTO CORROSION MODEL (SEE TABLE 1-1 ON DWG 2019-00284-001).
 - * WATER EXPOSURE: UK NON-AGGRESSIVE, UP TO DESIGN WATER ELEVATION (D.W.E), SEE TABLE 1-4 ON DWG 2019-00284-001 FOR ENVIRONMENTAL CAPABILITIES)
- 2.4.3. BOLTS
- AASHTO: REFER TO TABLE 1-1 ON DWG. 2019-00284-001.
- 2.5. DESIGN BASED ON ASSUMED CONDITIONS NOTED ON 2019-00284-003. OWNERS GEOTECHNICAL ENGINEER TO ADVISE IF ACTUAL CONDITIONS DIFFER FROM ASSUMED SO ATLANTIC INDUSTRIES LIMITED CAN EVALUATE THE IMPACT ON THE STRUCTURE. REFERENCE 2019-00284-003 FOR MORE DETAIL.
- 2.6. SEISMIC ACCELERATION RATIO = 0.086 (2% PROBABILITY OF EXCEEDANCE IN 50 YEARS).
- 2.7. FINITE ELEMENT ANALYSIS. SEE DRAWING 2019-00284-003 FOR SOIL PARAMETERS. ATLANTIC INDUSTRIES LIMITED SHALL BE NOTIFIED TO EVALUATE THE NEED TO REDESIGN IF ACTUAL CONDITIONS DIFFER THAN THOSE ASSUMED.
- STEEL CULVERT
 - 3.1. CORRUGATED STEEL/COMPONENTS TO CONFORM TO AASHTO M167M
 - 3.2. STRUCTURAL PLATE/CHANNEL/ANGLE COATING, AASHTO M167M: GALVANIZED Z915 (TOTAL ON BOTH SURFACES).
 - 3.3. BOLTS 19¢ CSA-G401-14, (ASTM A449, TYPE 1).
 NUTS 19¢ CSA-G401-14, (ASTM A563, GRADE C).

ANCHOR BOLTS - 19¢ CSA-G401-14, (ASTM F1554, GRADE 36).

3.4 FASTENER COATING:

ASTM A153/A153M AND ASTM F2329 OR CAN/CSA-G164, CLASS 5.

ANCHOR BOLTS - ASTM A153/A153M AND ASTM F2329 OR CAN/CSA-G164, CLASS 5.

- 4. FOOTII
 - 4.1. FOOTINGS DESIGN BY ATLANTIC INDUSTRIES LIMITED.
 - 4.2. ANCHOR BOLTS FOR CONCRETE FOOTINGS SUPPLIED BY ATLANTIC INDUSTRIES LIMITED.
 - 4.3. FOOTING DESIGN BASED ON SOIL WITH A MINIMUM ALLOWABLE BEARING CAPACITY OF 400 kPa SLS, 400 kPa ULS AND FOUNDATION INTERFACE COEFFICIENT OF FRICTION FOR SLIDING RESISTANCE = 0.36. EFFECTIVE FRICTION ANGLE FOR LATERAL EARTH PRESSURE ON FOOTING = 38° (MIN.). GEOTECHNICAL ENGINEER TO EVALUATE THE LOAD INCLINATION IMPACT ON BEARING CAPACITY. DESIGN PARAMETERS TO BE CONFIRMED BY OWNER'S GEOTECHNICAL ENGINEER IN THE FIELD.
 - 4.4. THE OWNER'S GEOTECHNICAL ENGINEER IS RESPONSIBLE FOR ENSURING THE AS-CONSTRUCTED FOUNDATION RESULTS IN MAXIMUM FOOTING SETTLEMENTS LESS THAN THE FOLLOWING:
 - 4.4.1. LONGITUDINAL DIFFERENTIAL SETTLEMENT (ALONG THE LENGTH) = SMALLER OF 1% OF LENGTH OR 50mm.
 - 4.4.2. TOTAL SETTLEMENT = 50mm.
 - 4.4.3. MAXIMUM DIFFERENTIAL SETTLEMENT BETWEEN THE STRUCTURE AND THE ENGINEERING BACKFILL = 25 mm.
 - 4.4.4. TRANSVERSE DIFFERENTIAL SETTLEMENT (ACROSS THE SPAN) = SMALLER OF 1% OF LENGTH OR 25 mm.
 - 4.5. FOR CONCRETE FOOTINGS NOTES SEE DRAWING 2019-00284K-K07.
- 5. HYDRAULICS/SCOUR
- 5.1. REFERENCE 2019-00284-001.
- 6. EXCAVATING AND BACKFILLING
 - 6.1. REFERENCE 2019-00284-001 AND 2019-00284-003 AND 2019-00284K-K06

_				
n N				
	1	31 MAR 21	ВН	ISSUED FOR CONSTRUCTION
<	0	12 FEB 21	ВН	ISSUED FOR APPROVAL
	REV NO.	DATE	BY	DESCRIPTION

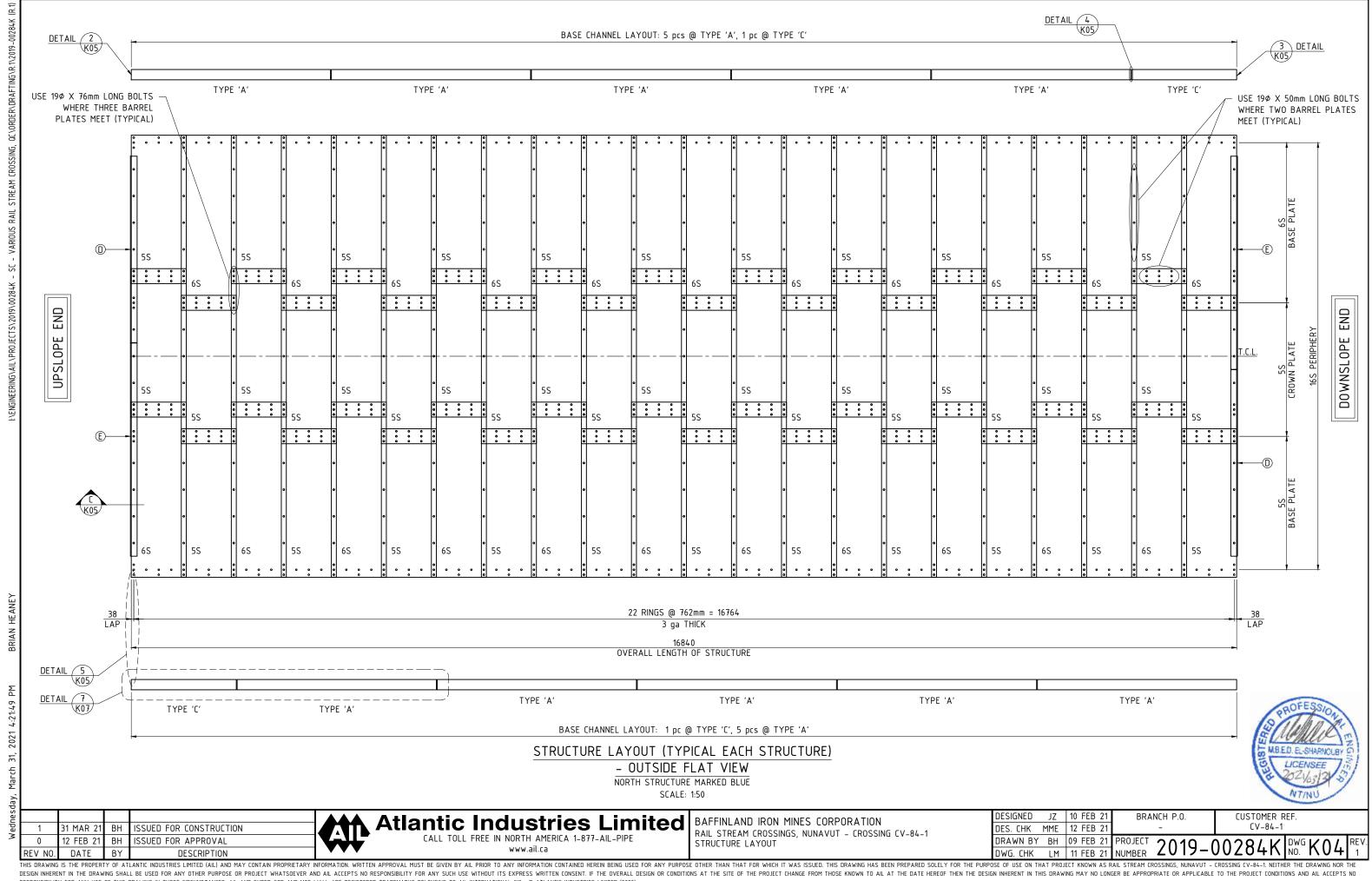


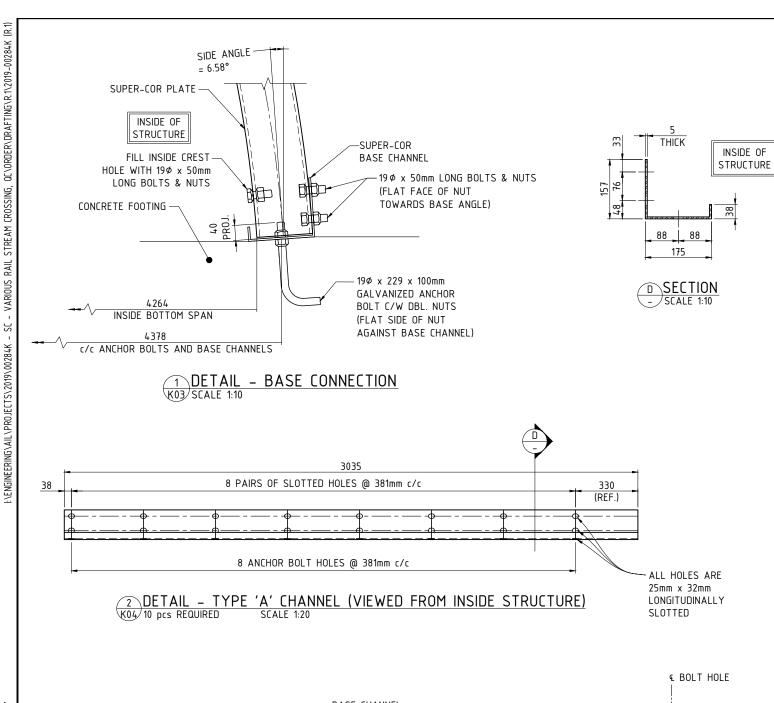
Atlantic Industries Limited CALL TOLL FREE IN NORTH AMERICA 1-877-AIL-PIPE

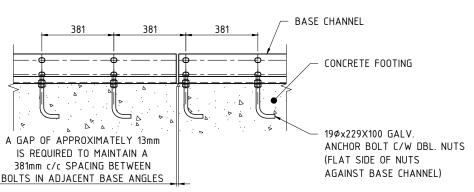
BAFFINLAND IRON MINES CORPORATION
RAIL STREAM CROSSINGS, NUNAVUT - CROSSING CV-84-1
STRUCTURE GEOMETRY, DETAILS & NOTES

DESIGNED JZ	10 FEB 21	BRANCH P.O.	CUSTOMER REF.
DES. CHK MME	12 FEB 21	-	CV-84-1
DRAWN BY BH	09 FEB 21	PROJECT 2010	00284K No. K03 REV
DWG. CHK LM	11 FEB 21	I NUMBER とし 1ター(JUZO4N NO. NUJ 1

THIS DRAWING IS THE PROPERTY OF ATLANTIC INDUSTRIES LIMITED (AIL) AND MAY CONTAIN PROPRIETARY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION CONTAINED HEREIN BEING USED FOR ANY PURPOSE OF USE ON THAT PROJECT KNOWN AS RAIL STREAM CROSSINGS, NUNAVUT - CROSSING CV-84-1. NEITHER THE DRAWING NOR THE DESIGN INHERENT IN THE DRAWING SHALL BE USED FOR ANY OTHER PURPOSE OR PROJECT WHATSOEVER AND AIL ACCEPTS NO RESPONSIBILITY FOR ANY SUCH USE WITHOUT ITS EXPRESS WRITTEN CONSENT. IF THE OVERALL DESIGN OR CONDITIONS AT THE SITE OF THE PROJECT CONDITIONS AT THE SITE OF THE PROJECT CONDITIONS AND AIL ACCEPTS NO RESPONSIBILITY FOR ANY USE OF THIS DRAWING IN THOSE CIRCUMSTANCES. AIL AND SUPER-COR AND MSE WALL ARE REGISTERED TRADEMARKS BELONGING TO AIL INTERNATIONAL INC. © ATLANTIC INDUSTRIES LIMITED (2020)







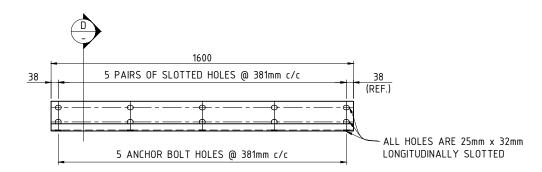
4 DETAIL - BASE CHANNEL SPACING SCALE 1:20

EDGE OF STEEL BASE CHANNEL CONCRETE FOOTING

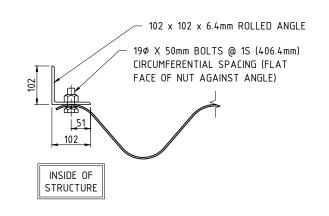
5 DETAIL - BASE CHANNEL & FOOTING END (TYP. BOTH ENDS) N.T.S.

BILL OF MATERIALS (BOTH STRUCTURES) NET GROSS DESIGN LENGTH WIDTH **THICKNESS** QTY PART ID ITEM DESCRIPTION COLOUR CODE (mm) (mm) (mm) 22 pcs @ BLUE 44 SCF605SHS 6.23 (3 ga) 5S BASE PLATE 762 2260 (NORTH STRUCTURE) 22 pcs @ BLUE SCF606SHS 6.23 (3 ga) 6S BASE PLATE 762 2666.4 (NORTH STRUCTURE) 22 pcs @ BLUE 44 6.23 (3 ga) SCF605SHS 5S CROWN PLATE 762 2260 (NORTH STRUCTURE) 1000 pcs (NORTH 2000 UP.75X2 HEAVY HEX CULVERT BOLT 50 19 Ø STRUCTURE) 275 pcs (NORTH HEAVY HEX CULVERT BOLT 76 550 UP.75X3 19 Ø STRUCTURE) 90 pcs (NORTH 229 x 100 19 Ø UP.75X9X4 GALV. ANCHOR BOLT STRUCTURE) 1455 pcs (NORTH UP.75NUT 19 Ø 2910 HEAVY HEX NUT STRUCTURE) 10 pcs @ BLUE UPBASECHANTYPEA 3035 20 TYPE 'A' CHANNEL (NORTH STRUCTURE) 2 pcs @ BLUE (NORTH UPBASECHANCUSTOM -SC TYPE 'C' CHANNEL 1600 STRUCTURE) D (2 pcs @ BLUE UPROLLEDANGLE6.4X102X102HDG 102X102X6.4 GALV. CROWN ROLLED ANGLE 2939 NORTH STRUCTURE) E (2 pcs @ BLUE UPROLLEDANGLE6.4X102X102HDG 3359.8 102X102X6.4 GALV. CROWN ROLLED ANGLE NORTH STRUCTURE) PRY BAR UPPRYBAR42 UPDRIFTPIN DRIFT PIN

PLATE/ANGLE AND BASE CHANNEL FINISH = GALVANIZED Z915



3 DETAIL - TYPE 'C' CHANNEL (VIEWED FROM INSIDE STRUCTURE) (04) 2 pcs REQUIRED SCALE 1:20



SECTION - ROLLED ANGLE CONNECTION (TYP. BOTH ENDS)

DESI

DES.

DRA

NWG



2					
5	1	31 MAR 21	ВН	ISSUED FOR CONSTRUCTION	
	0	12 FEB 21	ВН	ISSUED FOR APPROVAL	
	REV NO.	DATE	BY	DESCRIPTION	

4:21:50

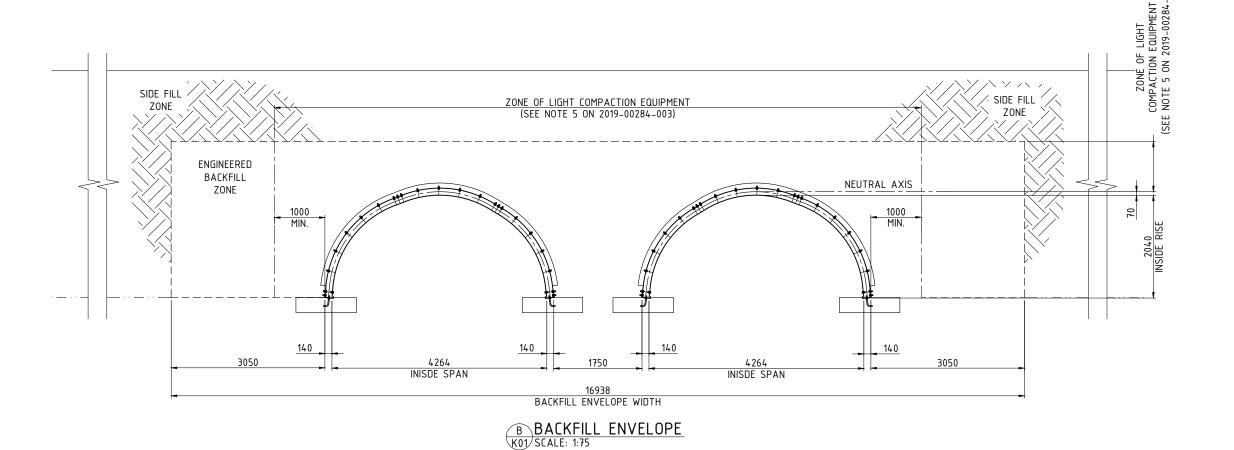
2021

Atlantic Industries Limited
CALL TOLL FREE IN NORTH AMERICA 1-877-AIL-PIPE

BAFFINLAND IRON MINES CORPORATION
RAIL STREAM CROSSINGS, NUNAVUT - CROSSING CV-84-1
STRUCTURE BILL OF MATERIALS, DETAILS & SECTIONS

IGNED	JΖ	10 FEB 21	BRANCH P.O.	CUSTOMER F	REF.	
. CHK	MME	12 FEB 21	-	CV-84-1		
WN BY	ВН	09 FEB 21	PROJECT 2019-	00281K		RE
3. CHK	LM	11 FEB 21	NUMBER ZUID-	UUZ04N	NO. NUD	1

THIS DRAWING IS THE PROPERTY OF ATLANTIC INDUSTRIES LIMITED (AIL) AND MAY CONTAIN PROPRIETARY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION CONTAINED HEREIN BEING USED FOR ANY OTHER PROPECT KNOWN AS RAIL STREAM (ROSSINGS, NUNAVUT - CROSSING CV-84-1. NEITHER THE DRAWING NOR THE DESIGN INHERENT IN THE DRAWING SHALL BE USED FOR ANY OTHER PURPOSE OF USE ON THAT PROJECT KNOWN AS RAIL STREAM (ROSSINGS, NUNAVUT - CROSSING CV-84-1. NEITHER THE DRAWING NOR THE DRAWING HAS BEEN PREPARED SOLELY FOR THE PURPOSE OF USE ON THAT PROJECT KNOWN AS RAIL STREAM (ROSSINGS, NUNAVUT - CROSSING CV-84-1. NEITHER THE DRAWING HOR THE DESIGN INHERENT IN THE DRAWING HAS BEEN PREPARED SOLELY FOR THE PURPOSE OF USE ON THAT PROJECT KNOWN AS RAIL STREAM (ROSSINGS, NUNAVUT - CROSSING CV-84-1. NEITHER THE DRAWING HOR THE DRAWING HOR THE PURPOSE OF USE ON THAT PROJECT KNOWN AS RAIL STREAM (ROSSINGS, NUNAVUT - CROSSING CV-84-1. NEITHER THE DRAWING HOR THE DESIGN INHERENT IN THE DRAWING HAS BEEN PREPARED SOLELY FOR THE PURPOSE OF USE ON THAT PROJECT KNOWN AS RAIL STREAM (ROSSINGS, NUNAVUT - CROSSING CV-84-1. NEITHER THE DRAWING HOR THE DRAWING HOR THE PURPOSE OF USE ON THAT PROJECT KNOWN AS RAIL STREAM (ROSSINGS, NUNAVUT - CROSSING CV-84-1. NEITHER THE DRAWING HOR THE DRAWING HOR THE DRAWING HOR THE PURPOSE OF USE OF THE PROJECT KNOWN AS RAIL STREAM (ROSSINGS, NUNAVUT - CROSSING CV-84-1. NEITHER THE DRAWING HOR THE PURPOSE OF USE OF THE PURPOSE OF USE OF THE PURPOSE OF USE OF USE





1	31 MAR 21	ВН	ISSUED FOR CONSTRUCTION
0	12 FEB 21	ВН	ISSUED FOR APPROVAL
REV NO.	DATE	BY	DESCRIPTION



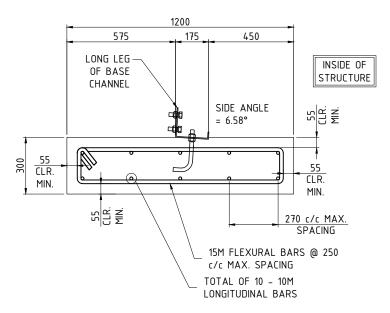
STRUCTURAL BACKFILL ENVELOPE

DESIGNED	JΖ	10 FEB 21	BRANCH P.O.	CUSTOMER F
DES. CHK	MME	12 FEB 21	-	CV-84-1
DRAWN BY	ВН	09 FEB 21	PROJECT 2019-(10201 K
ואיפ נאג	ΙM	11 FFR 21	INLIMBED ZUIJOU	JUZ04N

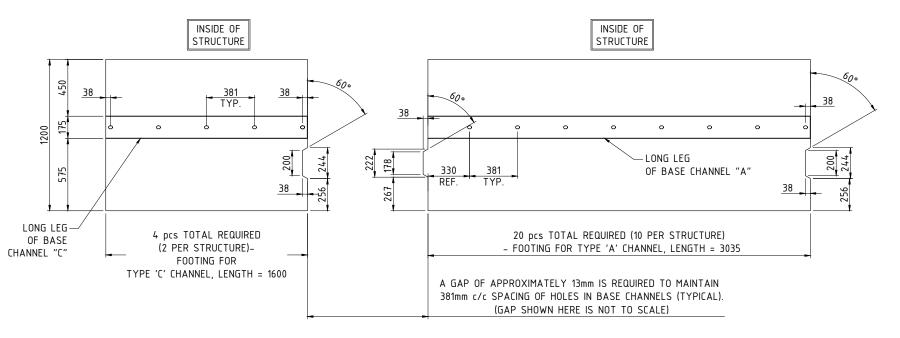
THIS DRAWING IS THE PROPERTY OF ATLANTIC INDUSTRIES LIMITED (AIL) AND MAY CONTAIN PROPRIETARY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST REGIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST REGIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY INFORMATION APPROVAL MUST BY AIL PRIOR T DESIGN INHERENT IN THE DRAWING SHALL BE USED FOR ANY OTHER PURPOSE OR PROJECT WHATSOEVER AND AIL ACCEPTS NO RESPONSIBILITY FOR ANY SUCH USE WITHOUT ITS EXPRESS WRITTEN CONSENT. IF THE OVERALL DESIGN OR CONDITIONS AND AIL ACCEPTS NO RESPONSIBILITY FOR ANY USE OF THIS DRAWING IN THOSE CIRCUMSTANCES. AIL AND SUPER-COR AND MSE WALL ARE REGISTERED TRADEMARKS BELONGING TO AIL INTERNATIONAL INC. © ATLANTIC INDUSTRIES LIMITED (2020)

PRECAST CONCRETE FOOTINGS:

- CONCRETE MATERIALS, METHODS OF CONSTRUCTION AND TEST METHODS FOR PRECAST CONCRETE TO CONFORM TO AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS 2017.
- CONCRETE DESIGN AS PER AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS 9TH EDITION 2020.
- 1.3. TYPE HS OR HSb CEMENT.
- ALL CONCRETE SHALL BE STANDARD WEIGHT WITH 5% TO 8% MINIMUM AIR ENTRAINMENT.
- WATER CEMENT RATIO = 0.4 TO 0.45. 1.5.
- MINIMUM 28 DAY COMPRESSIVE STRENGTH OF CONCRETE = 35 MPa.
- MAXIMUM AGGREGATE SIZE 19 mm. 1.7.
- ALL REINFORCING STEEL SHALL CONFORM TO CSA C30.18M, GRADE 400 (GRADE 400W IF CAGES TO BE TACK WELDED.
- ALL REINFORCING STEEL SHALL BE GALVANIZED AS PER ASTM A767/A767M-19.
- ALL REINFORCING STEEL SHALL HAVE 55mm MIN. CLEAR COVER UNLESS NOTED OTHERWISE.
- PRE-CAST FOOTING FABRICATION DETAILS TO BE PROVIDED BY PRE-CAST SUPPLIER.
- CONNECTION AND LIFTING DETAILS DESIGN AND SUPPLIED BY OTHERS.
- EXPOSURE SEVERE TO MODERATE EXPOSURE (AASHTO LRFD TABLE 5.10.1-1), EARTH OR FRESH WATER (ACI 318).
- IF THERE ARE ANY DISCREPANCIES BETWEEN THESE AIL DRAWINGS AND REFERENCE DOCUMENTS, THE MORE STRINGENT REQUIREMENTS SHALL GOVERN. AIL SHALL BE NOTIFIED IMMEDIATELY OF ANY DISCREPANCIES.



6 DETAIL - PRE-CAST CONCRETE FOOTING (SECTION VIEW)
K03 SCALE 1:20



DETAIL - PRE-CAST CONCRETE FOOTING (PLAN VIEW)
SCALE 1:30



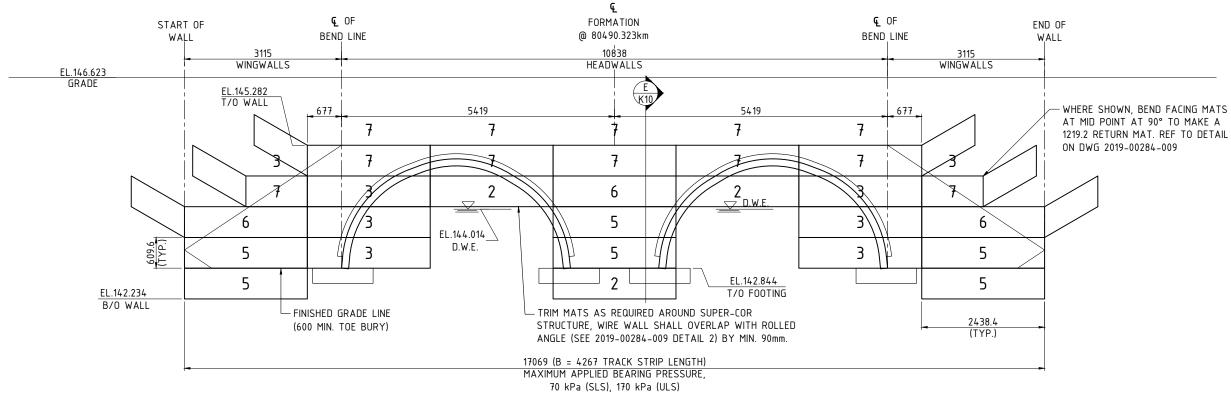
1	31 MAR 21	ВН	ISSUED FOR CONSTRUCTION
0	12 FEB 21	ВН	ISSUED FOR APPROVAL
REV NO.	DATE	BY	DESCRIPTION



BAFFINLAND IRON MINES CORPORATION RAIL STREAM CROSSINGS, NUNAVUT - CROSSING CV-84-1 PRECAST FOOTING DETAILS

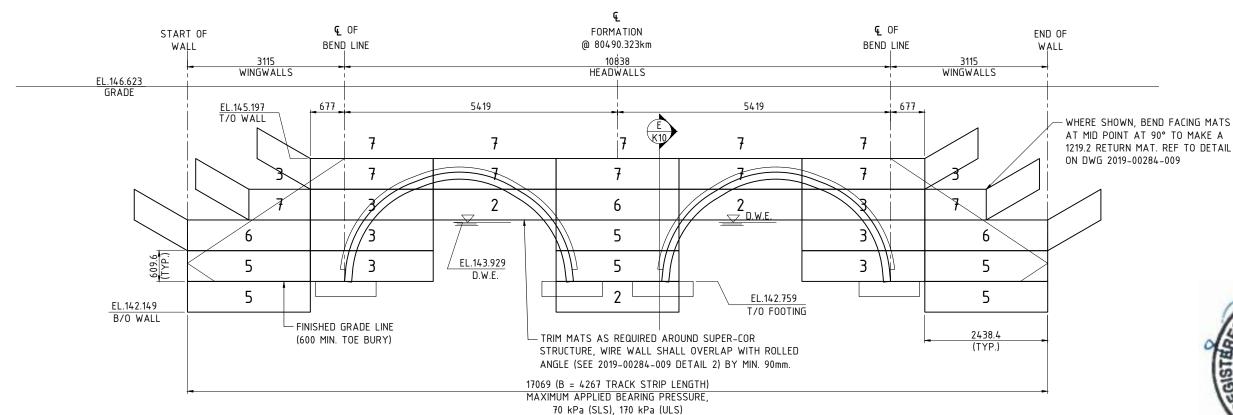
DESIGNED	JΖ	10 FEB 21	BRANCH P.O.	CUSTOMER F	₹EF.
DES. CHK	MME	12 FEB 21	-	CV-84-1	
DRAWN BY	ВН	09 FEB 21	PROJECT 2019-0	10281 K	DW
DWG. CHK	LM	11 FEB 21	NUMBER ZUID-U	JUZ04N	NO.

THIS DRAWING IS THE PROPERTY OF ATLANTIC INDUSTRIES LIMITED (AIL) AND MAY CONTAIN PROPRIETARY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR TO ANY PURPOSE OF USE ON THAT PROJECT KNOWN AS RAIL STREAM CROSSINGS, NUNAVUT - CROSSING CV-84-1. NEITHER THE DRAWING NOR THE



MSE WALL ELEVATION - UPSLOPE END

SCALE 1:75



MSE WALL ELEVATION - DOWNSLOPE END

SCALE 1:75

Sac				
Wedne	1	31 MAR 21	ВН	ISSUED FOR CONSTRUCTION
>	0	12 FEB 21	ВН	ISSUED FOR APPROVAL
	RFV NO	DATE	RY	DESCRIPTION





BAFFINLAND IRON MINES CORPORATION
RAIL STREAM CROSSINGS, NUNAVUT - CROSSING CV-84-1
MSE WALL ELEVATIONS

DESIGNED	TE	09 FEB 21	
DES. CHK	DE	12 FEB 21	
DRAWN BY	ВН	09 FEB 21	PR
חואיפ ראג	мс	11 FFR 21	MHI

BRANCH P.O.

CUSTOMER REF. CV-84-1

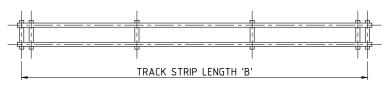
D.C.N. ESSERY

March 31, 2021

DRAWN BY BH 09 FEB 21 PROJECT 2019-00284K DWG K08 REV NO. K08 11 FEB 21 NUMBER 2019-00284K

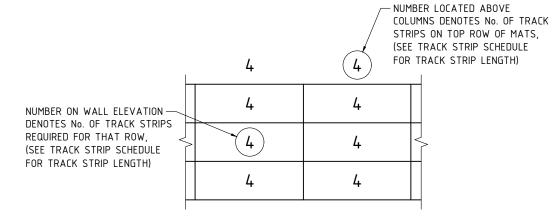
RE PROPERTY OF A TLANTIC INJUSTRES IMPTED IALL) AND MAY CONTAIN PROPRETARY INFORMATION. WRITEN APPROVAL MUST BE GIVEN BY ALL PRIOR TO ANY INFORMATION CONTAINED HEREN BEING USED FOR ANY PRIPOSE OF HER THAN THAT FOR WHICH IT WAS ISSUED. THIS DRAWING HAS BEEN PREPARED SOLELY FOR THE PURPOSE OF USE ON

TRACK STRIP SOIL REINFORCING SCHEDULE							
MAT #	PART ID	TRACK LENGTH 'B'	QTY	COMMENTS			
GS 11	WLFTS11W14GALV1FT	14'-0" (4267)	324	SEE DRAWING WLFTS11WXXGALV1FT REV. 0 FOR DETAILS			
TOTAL			324				
SM (EXTRA)	WLFTS11W14GALV1FT	14'-0" (4267)	6	SEE DRAWING WLFTS11WXXGALV1FT REV. 0 FOR DETAILS			

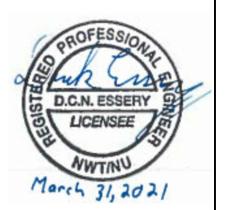


TRACK STRIP SCHEDULE KEY

MISCELLANEOUS SCHEDULE								
#	PART ID	ITEM DESCRIPTION	QTY	EXTRA QTY	TOTAL QTY	COMMENTS		
1	WLPTSF2.438X0.61WWFORMGAL	WELDED WIRE FORM (GALVANIZED)	54	3	57	SEE DRAWING WLPTSF2.438X0.61WWFORM REV. 0 FOR DETAILS		
2	WLPNWGE06W712N	FILTER FABRIC	122 (LINEAR METERS)	6 (LINEAR METERS)	128 (LINEAR METERS)	1830 MIN (72") (SEE DRAWING WLPNWGE06W712N REV. 0 FOR DETAILS)		
3	WLPPLIERS	PLIERS	2	0	2			
4	WLPHOGRINGS	HOG RINGS	218	152	370	SEE DRAWING WLPHOGRINGS REV. 0 FOR DETAILS		
5	WLPFS4.5X24.45STRUT	TRACK STRIP WIRE WALL STRUT	170	3	173	SEE DRAWING WLPFS4.5X24.45STRUT REV. 0 FOR DETAILS		



TRACK STRIP SCHEDULE ANNOTATION



Wedneso						
	1	31 MAR 21	ВН	ISSUED FOR CONSTRUCTION		
	0	12 FEB 21	ВН	ISSUED FOR APPROVAL		
	REV NO.	DATE	BY	DESCRIPTION		





BAFFINLAND IRON MINES CORPORATION
RAIL STREAM CROSSINGS, NUNAVUT - CROSSING CV-84-1
MSE WALL MATERIAL SCHEDULES

DESIGNED	TE	09 FEB 21	
DES. CHK	DE	12 FEB 21	
DRAWN BY	ВН	09 FEB 21	Р
חאיפ נאג	мс	11 FFR 21	N

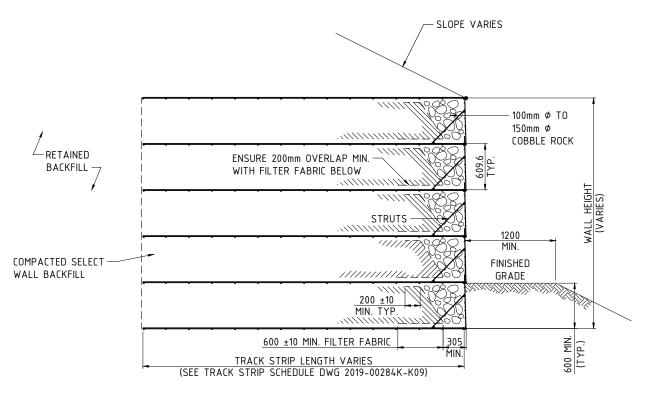
BRANCH P.O.

CUSTOMER REF. CV-84-1

PROJECT 2019-00284K

4K No. K09

WINGS THE PROPERTY OF ATLANTIC INDUSTRES LIMITED (ALL) AND MAY CONTAIN PROPRIETARY MIGRINATION, WRITTEN APPROVAL MUST BE GIVEN BY ALL PRIOR TO ANY INFORMATION CONTAINED HEREIN BEING USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS ISSUED. THIS DRAWING HAS BEEN PREPARED SOLELY FOR THE PURPOSE OF USE OF US



E SECTION - TRACK STRIP WIRE WALL (HEADWALL)

KOB SCALE 1:50

INTERNAL AND EXTERNAL DRAINAGE DESIGN AND SUPPLY BY OTHERS. PROVIDE DRAINAGE THAT SATISFIES THE REQUIREMENTS OF 2019-00284-002, DESIGN NOTE 2.

IF FROST SUSCEPTIBLE OR FROZEN SOILS ARE PRESENT, THE SOIL WITHIN THE DEPTH AND LATERAL EXTENT OF FROST PENETRATION BELOW THE WALL SHALL BE REMOVED AND REPLACED WITH NON FROST SUSCEPTIBLE CLEAN GRANULAR SOIL.

nes				
e e	1	31 MAR 21	ВН	ISSUED FOR CONSTRUCTION
≥	0	12 FEB 21	ВН	ISSUED FOR APPROVAL
	REV NO.	DATE	BY	DESCRIPTION

THIS DRAWING IS THE PROPERTY OF ATLANTIC INDUSTRIES LIMITED (AIL) AND MAY CONTAIN PROPRIETARY INFORMATION. WRITTEN APPROVAL MUST BE GIVEN BY AIL PRIOR CONDITIONS AT THE SITE OF THE PROJECT CHANGE FROM THOSE KNOWN TO AIL AT THE DATE HEREOF THEN THE DESIGN INHERENT IN THIS DRAWING MAY NO LONGER BE AP

Atlantic Industries Limited CALL TOLL FREE IN NORTH AMERICA 1-877-AIL-PIPE



BAFFINLAND IRON MINES CORPORATION RAIL STREAM CROSSINGS, NUNAVUT - CROSSING CV-84-1 MSE WALL TYPICAL SECTIONS

DESIGNED	TE	09 FEB 21	
DES. CHK	DE	12 FEB 21	
DRAWN BY	ВН	09 FEB 21	PF

BRANCH P.O.

CUSTOMER REF. CV-84-1

D.C.N. ESSERY

March 31, 2021

DRAWN BY BH 09 FEB 21 PROJECT 2019-00284K DWG K10

www.ail.ca