

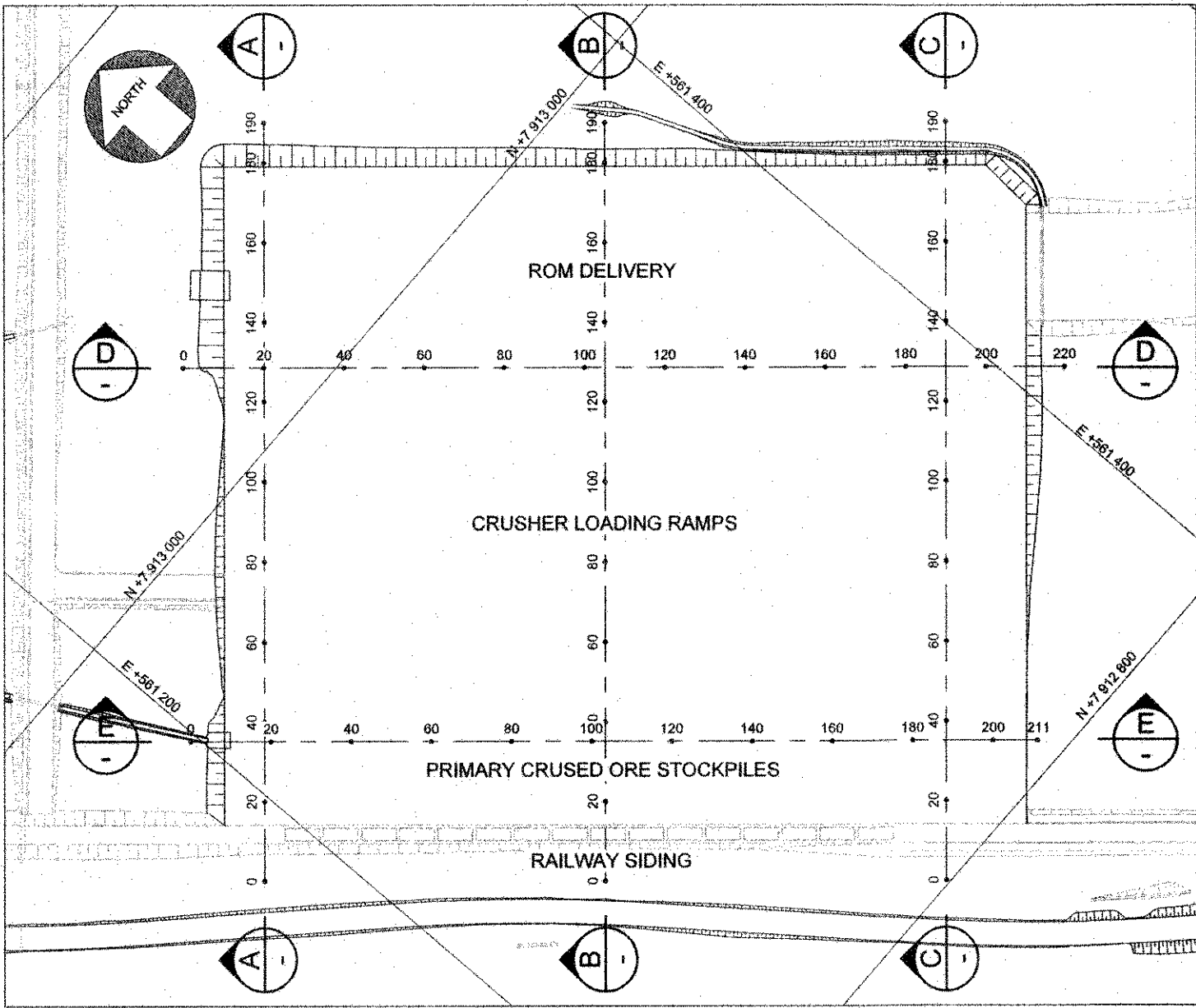
## **ATTACHMENT 14**

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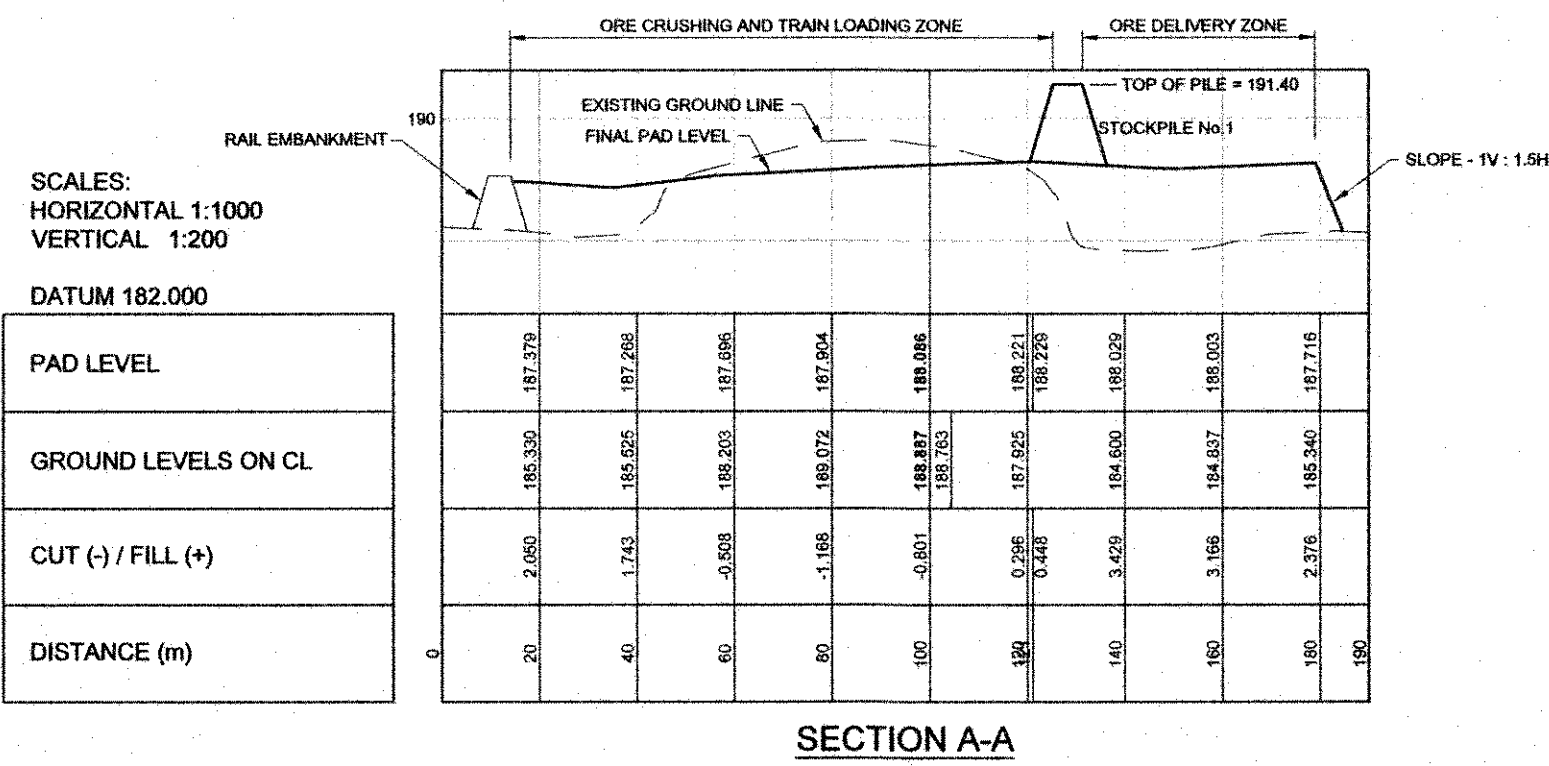
### **Mine Site Material Handling and Water Management**

(28 Pages)

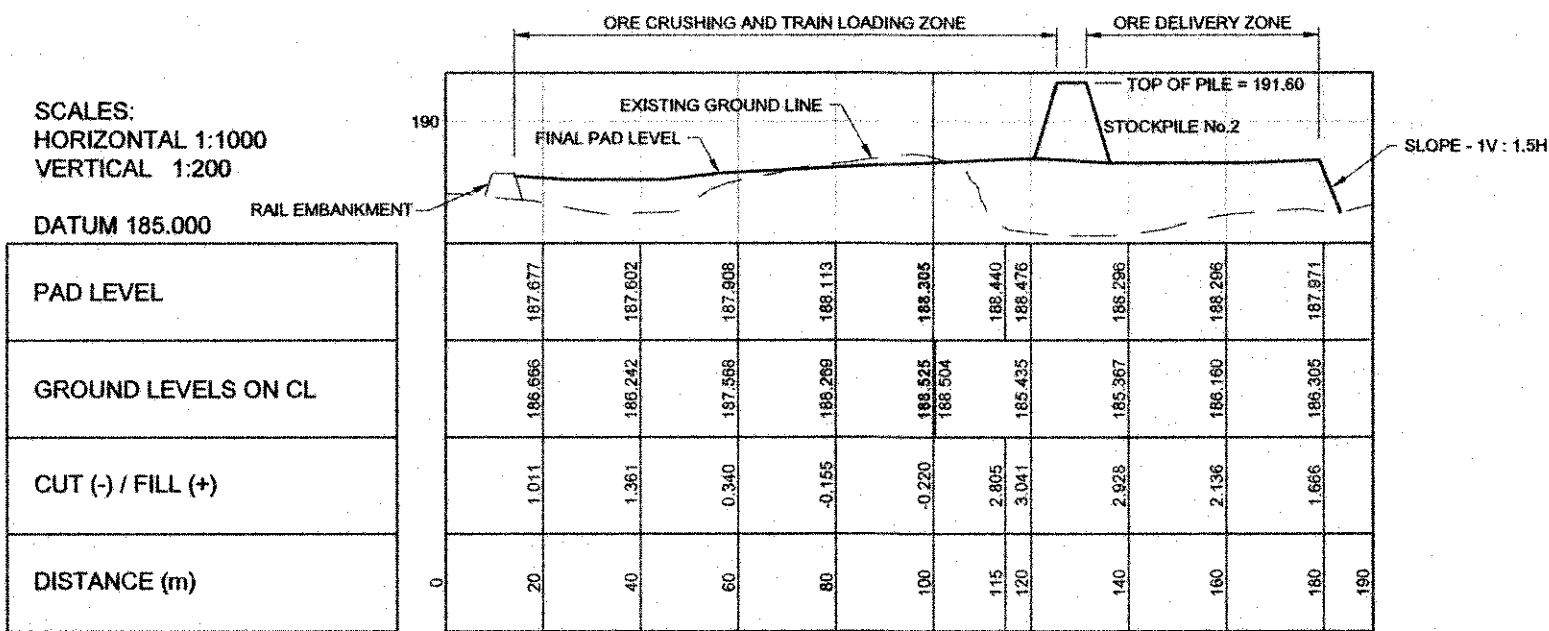




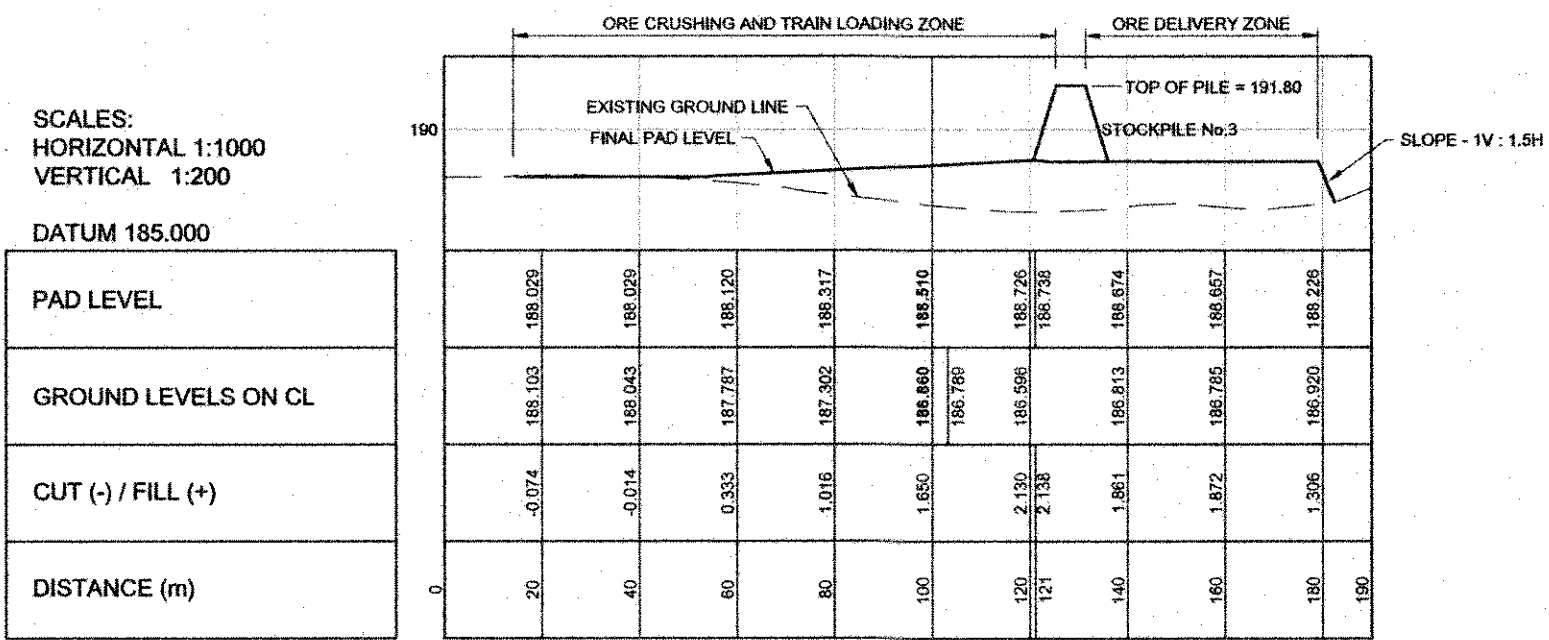
PLAN ON CRUSHER PAD  
SCALE 1:1000



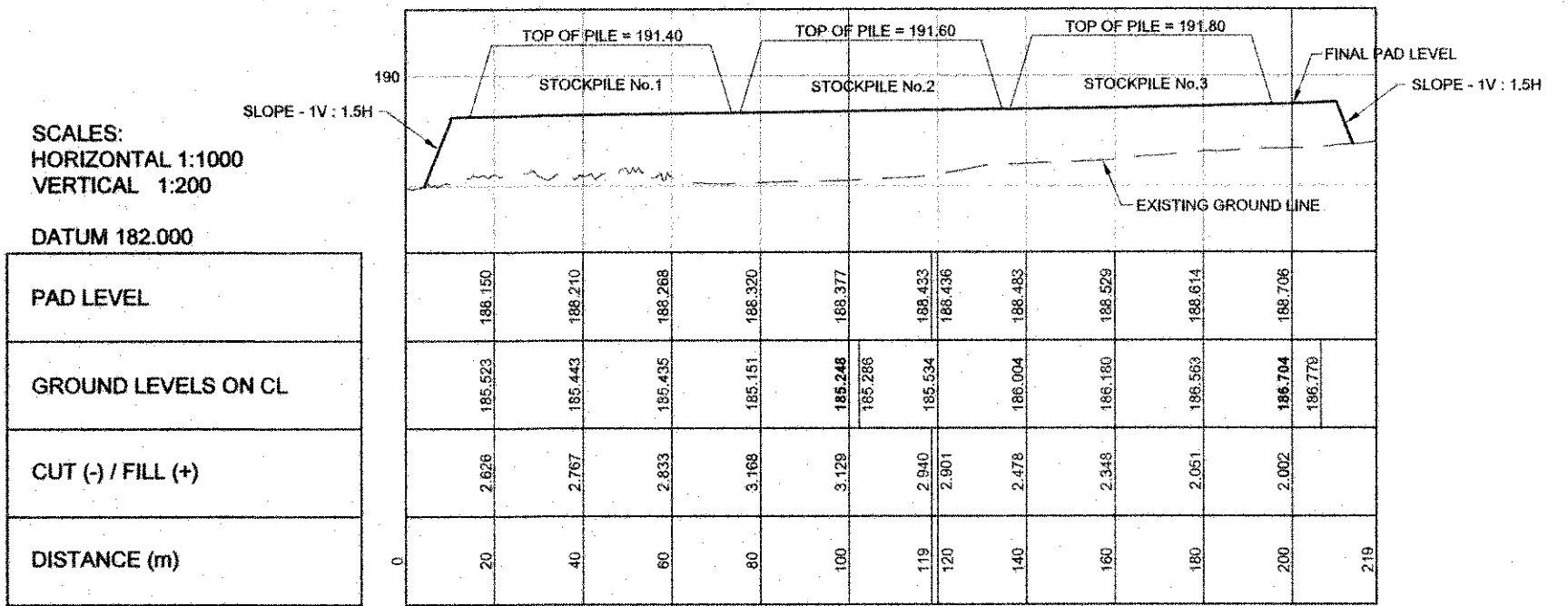
SECTION A-A



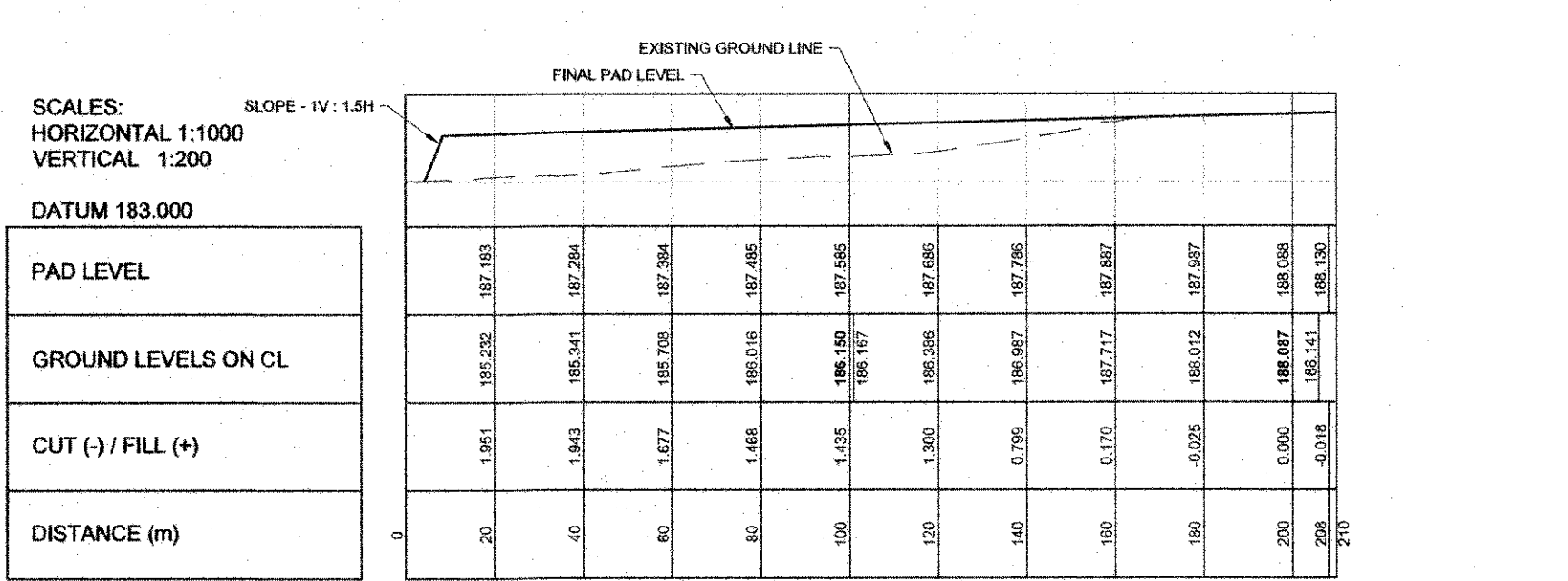
SECTION B-B



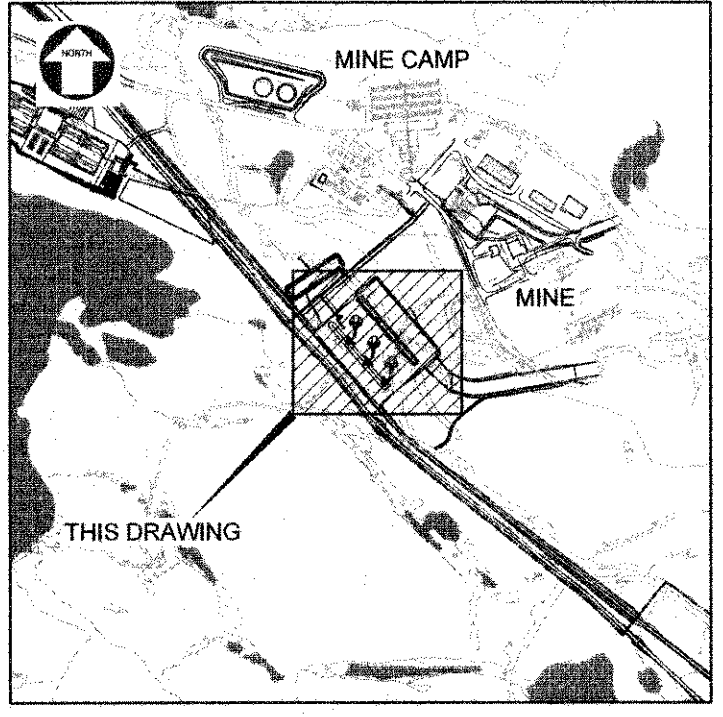
SECTION C-C



SECTION D-D



SECTION E-E

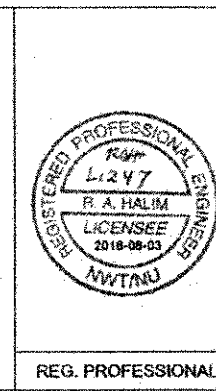


KEY PLAN

- NOTES:
1. LIDAR SURVEY PROVIDED BY PHOTOSAT (2016)
  2. COORDINATE GRID IS SHOWN IN UTM (NAD83)
  3. ZONE 17 AND IS IN METERS. CONTOUR INTERVAL IS 0.5m.
  4. ALL DIMENSIONS SHOWN ARE IN METERS, UNLESS OTHERWISE SPECIFIED.

DRAWING No.	DRAWING TITLE
H353004-00000-221-294-0008-0001	STANDARD DRAWINGS - TYPICAL PAD, DITCH AND BERM SECTIONS
H353004-10000-221-272-0006-0001	CRUSHER PAD - LAYOUT PLAN
H353004-10000-231-260-0003-0001	PRIMARY CRUSHER STOCKPILE - RETAINING WALL DETAILS
H353004-10000-231-260-0002-0001	PRIMARY CRUSHER PFD RAMP - CONCRETE ARRANGEMENT AND DETAILS
H353004-10000-231-260-0001-0001	PRIMARY JAW CRUSHER - ARRANGEMENT AND DETAILS

REFERENCE DRAWINGS	1	2	3	4	5	6	7	8



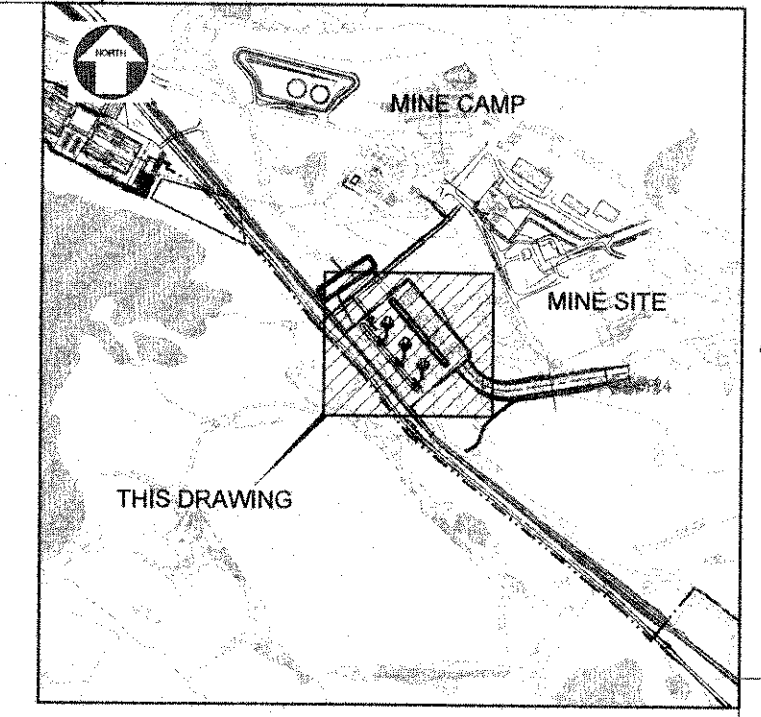
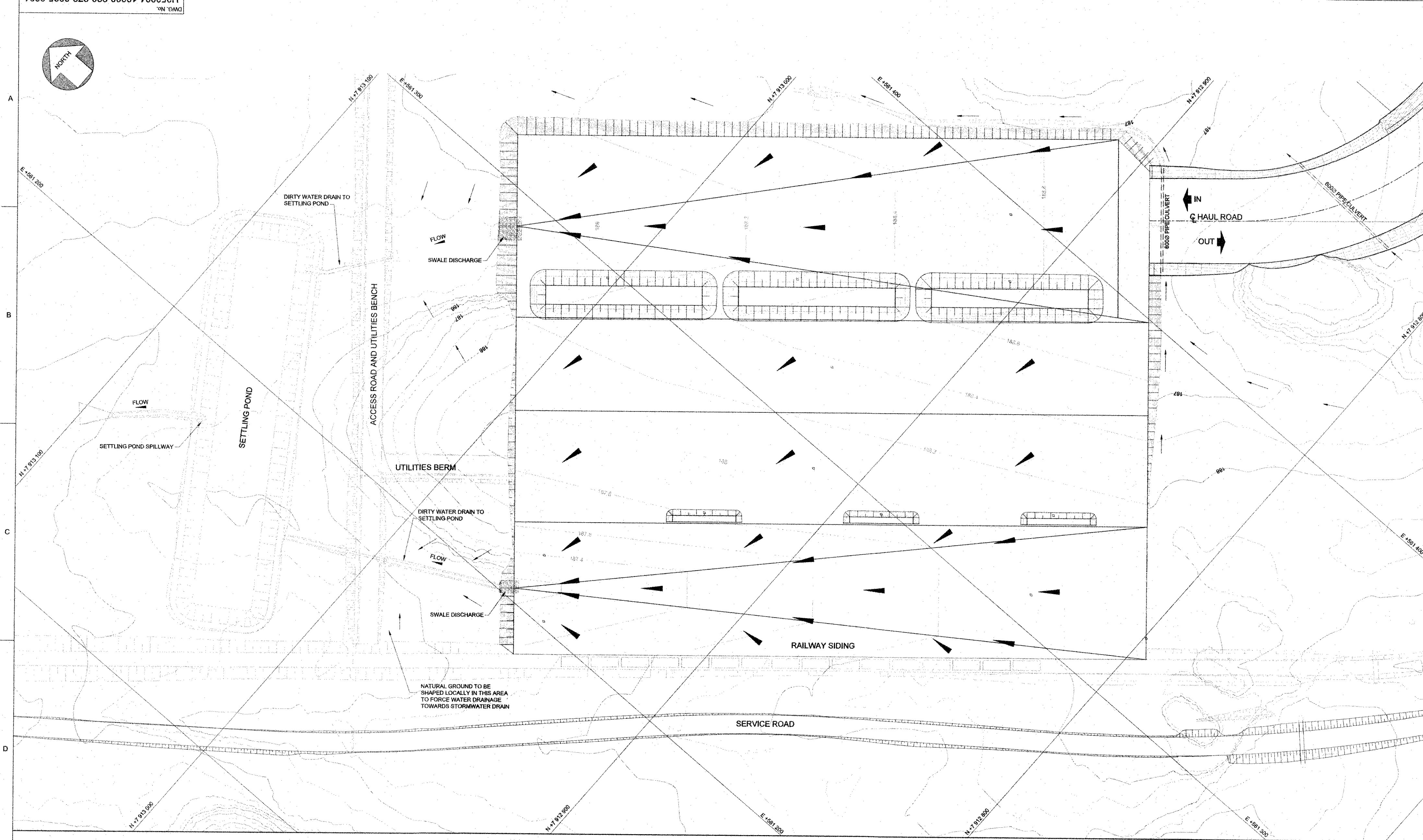
FOR CONSTRUCTION			
No.	DESCRIPTION	DATE	BY
1	EDC NOTE REMOVED	02/08/2018	JM
0	APPROVED FOR CONSTRUCTION	13/04/2018	JHB

HATCH			
ROLE	NAME	SIGNATURE	DATE
DRAFTSPERSON	I BARNARD		01/08/2018
DESIGNER	I BARNARD		01/08/2018
CHECKER	F HUGO		2018-08-02
DESIGN COORD.	R GOOSEN		2018-08-03
RESP. ENG.	R HALIM		2018-08-03
LEAD DISC. ENG.	A GROBBELAAR		2018-08-03
AREA LEAD	T ATIBA		2018-08-03
ENG. MANAGER	D STANGER		2018-08-03
AREA MANAGER	T ATIBA		2018-08-03

Baffinland			
BAFFINLAND IRON MINES LP MARY RIVER EXPANSION PROJECT			
MINE SITE CRUSHER PAD PAD CROSS SECTIONS			
SCALE	DWG. No.	REV	DATE
1:1000	H353004-10000-221-273-0003-0001	1	2018-08-03

PERMIT TO PRACTICE HATCH LTD.			
Signature			
Date	2018-08-03		
PERMIT NUMBER	P 512		
The Association of Professional Engineers, Geologists and Geophysicists of NWTN			






- NOTES:**
1. LIDAR SURVEY PROVIDED BY PHOTSAF (2016).
  2. CO-ORDINATE GRID IS SHOWN IN UTM (NAD83), ZONE 17 AND IS IN METERS.
  3. CONTOURS ARE IN METERS. THE CONTOUR INTERVAL IS 0.5m.
  4. ALL DIMENSIONS ARE IN METERS UNLESS OTHERWISE NOTED.
  5. THE POND IS DESIGNED TO BE OPERATED EMPTY.
  6. IT IS ASSUMED THAT ALL RUN OFF COLLECTED BY THE SETTLING POND IS NON-ACID GENERATING AND CAN BE DISCHARGED TO THE ENVIRONMENT ONCE THE REQUIREMENTS OF BLM ENVIRONMENTAL DESIGN CRITERIA HAS BEEN ACHIEVED. WATER TO BE DISCHARGED TO AN APPROVED POINT, IN ACCORDANCE WITH THE CLIENT'S (BIM) ENVIRONMENTAL REQUIREMENTS.
  7. THE INSTALLATION OF THE GEOMEMBRANE (ENVIRO LINER 6000HD) IS TO BE IN STRICT ACCORDANCE WITH THE SPECIALIST PROVIDERS SPECIFICATIONS.

- LEGEND:**
- OFF PAD FLOW DIRECTION
  - ON PAD FLOW DIRECTION

PLAN ON CRUSHER PAD  
SCALE 1:500

DRAWING No.	DRAWING TITLE
H353004-10000-228-272-0005-0001	CRUSHER PAD SETTLING POND - DETAILS
H353004-10000-228-272-0005-0001	CRUSHER PAD SETTLING POND - PLAN AND PROFILES
H353004-10000-221-273-0003-0001	CRUSHER PAD - PAD CROSS SECTIONS
H353004-10000-221-272-0006-0001	CRUSHER PAD - LAYOUT PLAN

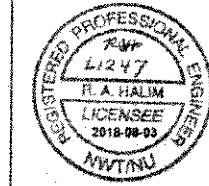
REFERENCE DRAWINGS	2	3	4
1			

		THE SIGNATURES AND STAMPS BY DATE, TIME AND LOCATION OF THE ISSUANCE OF APPROVALS SHALL BE OBTAINED BY THE CONTRACTOR AND IT IS SUBJECT TO THE TERMS AND CONDITIONS OF THE CONTRACT BETWEEN SAUCE AND THE CLIENT. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ANY VIOLATION OF THE TERMS AND CONDITIONS OF THE CONTRACT. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE VIOLATION OF THE TERMS AND CONDITIONS OF THE CONTRACT. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE VIOLATION OF THE TERMS AND CONDITIONS OF THE CONTRACT. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE VIOLATION OF THE TERMS AND CONDITIONS OF THE CONTRACT. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE VIOLATION OF THE TERMS AND CONDITIONS OF THE CONTRACT. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE VIOLATION OF THE TERMS AND CONDITIONS OF THE CONTRACT. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE VIOLATION OF THE TERMS AND CONDITIONS OF THE CONTRACT. 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HATCH	
DRAFTSPERSON	I BARNARD
DESIGNER	S HALL
CHECKER	F HUGO
DESIGN COORD.	R GOOSEN
RESP. ENG.	R HALIM
LEAD DISC. ENG.	A GROBBELAAR
AREA LEAD	T TATTIBA
ENG. MANAGER	D STANGER
AREA MANAGER	TATTIBA

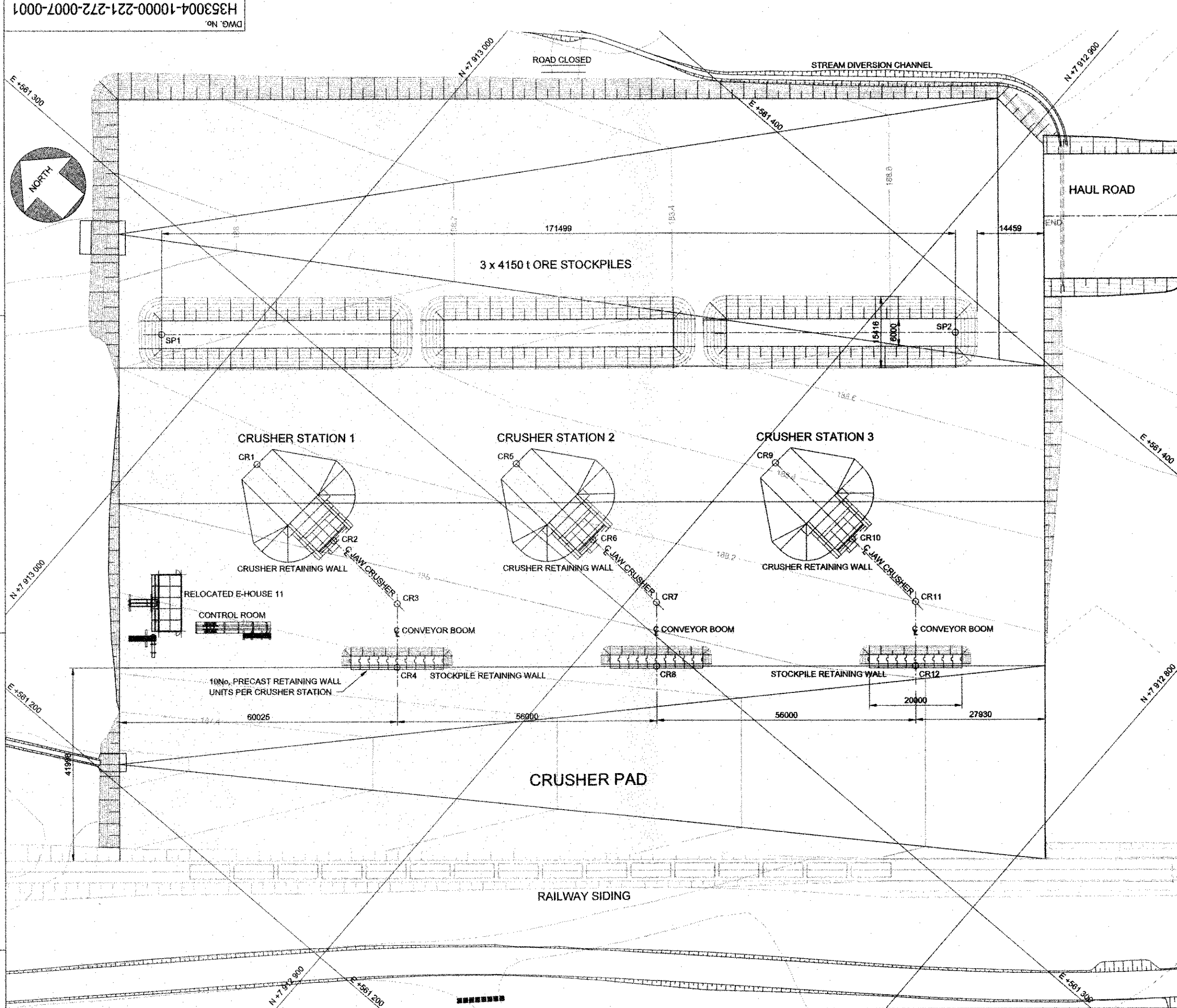
Baffinland	
BAFFINLAND IRON MINES LP MARY RIVER EXPANSION PROJECT	
MINE SITE CRUSHER PAD DRAINAGE PLAN	
SCALE	DWG. No.
1:500	H353004-10000-228-272-0005-0001

PERMIT TO PRACTICE  
HATCH LTD.  
Signature: [Signature]  
Date: 2018-04-10  
PERMIT NUMBER: P-512  
The Association of Professional Engineers, Geologists and Geophysicists of Manitoba



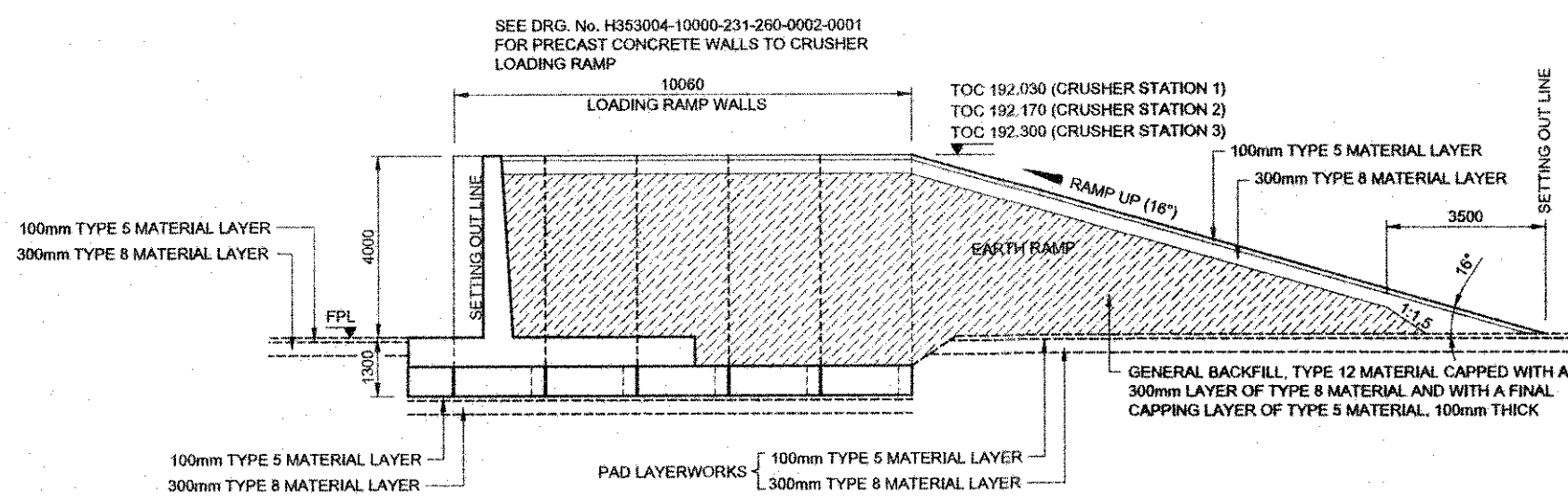
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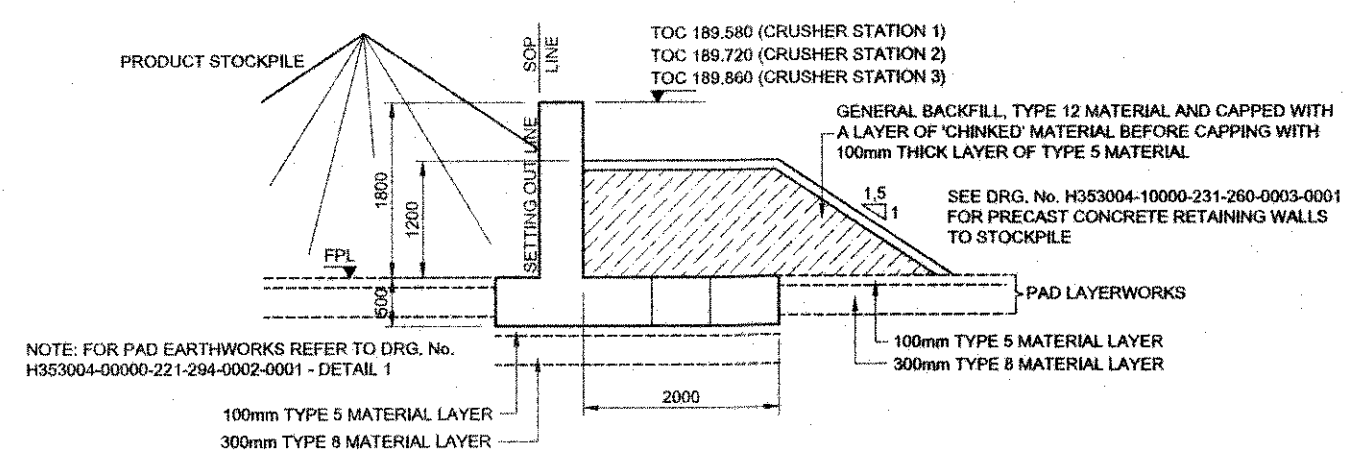
PLAN ON CRUSHER LOADING PAD

SCALE 1:500



TYPICAL ELEVATION ON CRUSHER LOADING RAMP

SCALE 1:100



TYPICAL ELEVATION ON STOCKPILE RETAINING WALL

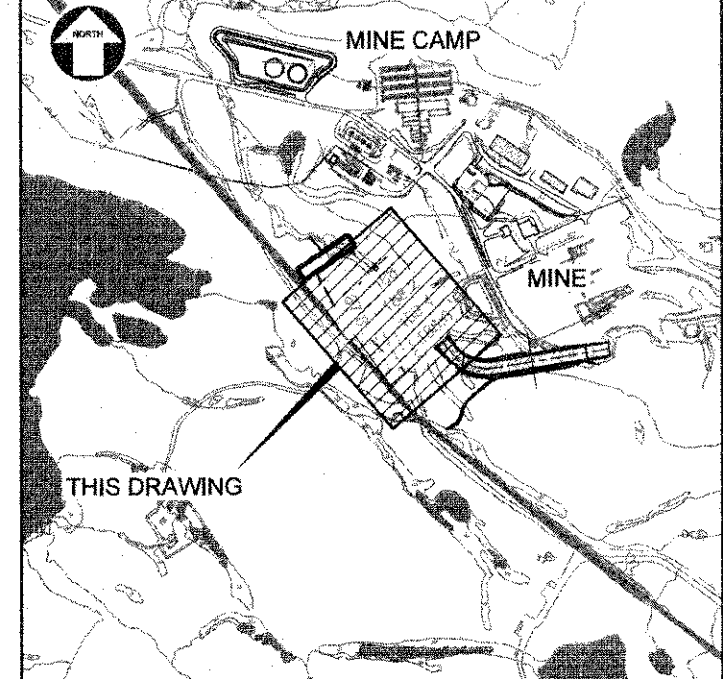
SCALE 1:50

## SETTING OUT CO-ORDINATES

POINT	E	N
<b>ORE STOCKPILES</b>		
SP1	561 280.150	7 913 013.946
SP2	561 392.157	7 912 884.075
<b>CRUSHER STATIONS</b>		
CR1	561 272.137	7 912 979.908
CR2	561 270.406	7 912 956.622
CR3	561 268.074	7 912 937.297
CR4	561 268.561	7 912 928.370
CR5	561 306.711	7 912 937.501
CR6	561 306.982	7 912 914.215
CR7	561 305.549	7 912 894.912
CR8	561 295.155	7 912 885.939
CR9	561 345.285	7 912 895.094
CR10	561 343.556	7 912 871.808
CR11	561 342.123	7 912 852.505
CR12	561 331.728	7 912 843.532

## LEGEND:

---	CONTOUR
---	TREATED EFFLUENT PIPELINE
---	TOP OF CONCRETE
---	FINAL PAD LEVEL



KEY PLAN

## NOTES:

- LIDAR SURVEY PROVIDED BY PHOTSAF (2016)
- COORDINATE GRID IS SHOWN IN UTM (NAD83) ZONE 17 AND IS IN METERS.
- CONTOURS ARE IN METERS. CONTOUR INTERVAL IS 0.5m.
- ALL DIMENSIONS SHOWN ARE IN METERS, UNLESS OTHERWISE SPECIFIED.

## MATERIAL AND COMPACTION SPECIFICATION:

**SUBGRADE PREPARATION:**  
THE SUBGRADE SHOULD BE PROOF-ROLLED AND INSPECTED PRIOR TO PLACING FILL MATERIALS. THE IDENTIFIED SOFT AREAS SHALL BE FURTHER COMPACTED, OR IF NECESSARY, BE MITIGATED USING GRANULAR OR ROCK FILL. A QUALIFIED GEOTECHNICAL ENGINEER SHALL INSPECT AND APPROVE THE SUBGRADE.  
THE ROCKFILL SHALL NOT BE PLACED IN WATER OR ON ICE. DEWATERING IS REQUIRED WHERE PONDING WATER IS ENCOUNTERED. OVER-EXCAVATION IS REQUIRED FOR GROUND ICE, IF ENCOUNTERED.  
THE SUBGRADE ON THE GROUND SHALL BE LEFT AS IT IS NATURALLY BEFORE CONSTRUCTION AS MUCH AS POSSIBLE. THE OVER-EXCAVATION SHOULD BE MINIMIZED TO AVOID DISTURBANCE OF THE EXISTING PERMAFROST.

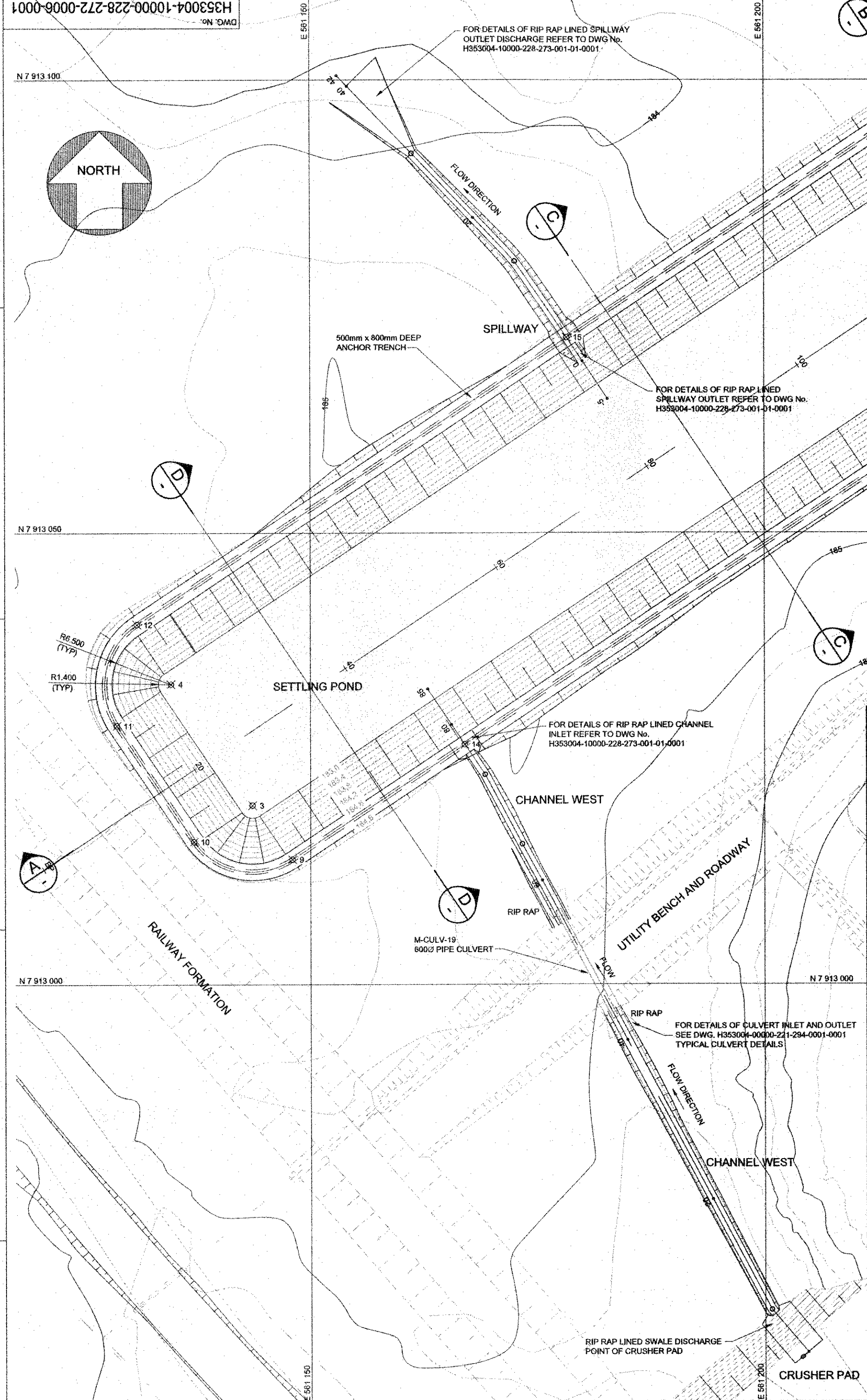
**TYPE 5 (CRUSHER RUN 32mm MINUS MATERIAL) OR TYPE 3 (CRUSHER RUN 50mm MINUS):**  
THE MATERIAL MUST BE PLACED IN LIFTS NOT EXCEEDING 200mm AND SHALL BE COMPACTED BY MINIMUM 5 PASSES OF A MINIMUM 15 TON VIBRATORY ROLLER WITH VIBRATIONS IN THE RANGE OF 1200 TO 1500 vpm AND THE ROLLER SPEED OF ABOUT 2mph (3.2km/h). ALTERNATIVELY, THE COMPACTION SHOULD ACHIEVE A MINIMUM OF 100 PERCENT OF MAXIMUM DRY DENSITY AS DETERMINED BY TEST METHOD ASTM D698.

**TYPE 8 (CRUSHER RUN 150mm MINUS):**  
THE ROCKFILL MUST BE PLACED IN LIFTS NOT EXCEEDING 500mm. THE PLACEMENT SHALL AVOID SEGREGATION AND NESTING OF COARSE PARTICLES. IT SHALL BE COMPACTED BY MINIMUM 5 PASSES OF A MINIMUM 15 TON VIBRATORY ROLLER WITH VIBRATIONS IN THE RANGE OF 1200 TO 1500 vpm AND THE ROLLER SPEED OF ABOUT 2mph (3.2km/h). ALTERNATIVE COMPACTION METHODS SHALL BE APPROVED BY THE ENGINEER.

**TYPE 12 (RUN OF QUARRY):**  
THE ROCKFILL, IF USED, MUST BE PLACED IN LIFTS NOT EXCEEDING 1000mm. THE ROCKFILL SHALL BE COMPACTED BY MINIMUM 5 PASSES OF A MINIMUM 15 TON VIBRATORY ROLLER WITH VIBRATIONS IN THE RANGE OF 1200 TO 1500 vpm AND THE ROLLER SPEED OF ABOUT 2mph (3.2km/h). ALTERNATIVE COMPACTION METHODS SHALL BE APPROVED BY THE ENGINEER.

DRAWING No.	DRAWING TITLE
H353004-00000-221-294-0000-0001	STANDARD DRAWINGS - TYPICAL PAD, DITCH AND BERM SECTIONS
H353004-00000-221-294-0000-0001	STANDARD DRAWINGS - EARTHWORKS AND DRAINAGE DETAILS
H353004-10000-221-272-0000-0001	CRUSHER PAD - LAYOUT PLAN
H353004-10000-221-260-0000-0001	PRIMARY CRUSHER FEED RAMP - CONCRETE ARRANGEMENT AND DETAILS
H353004-10000-221-260-0001-0003	PRIMARY CRUSHER AREA - RETAINING WALL DETAILS
H353004-10000-221-260-0001-0001	PRIMARY JAW CRUSHER FOUNDATIONS - ARRANGEMENT AND DETAILS

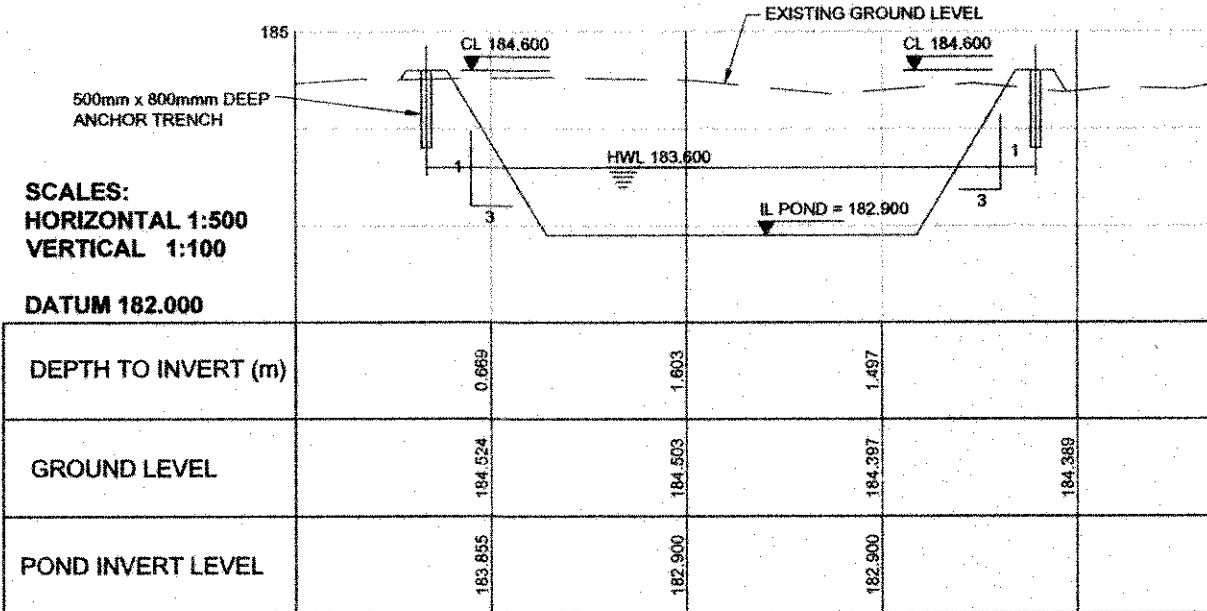




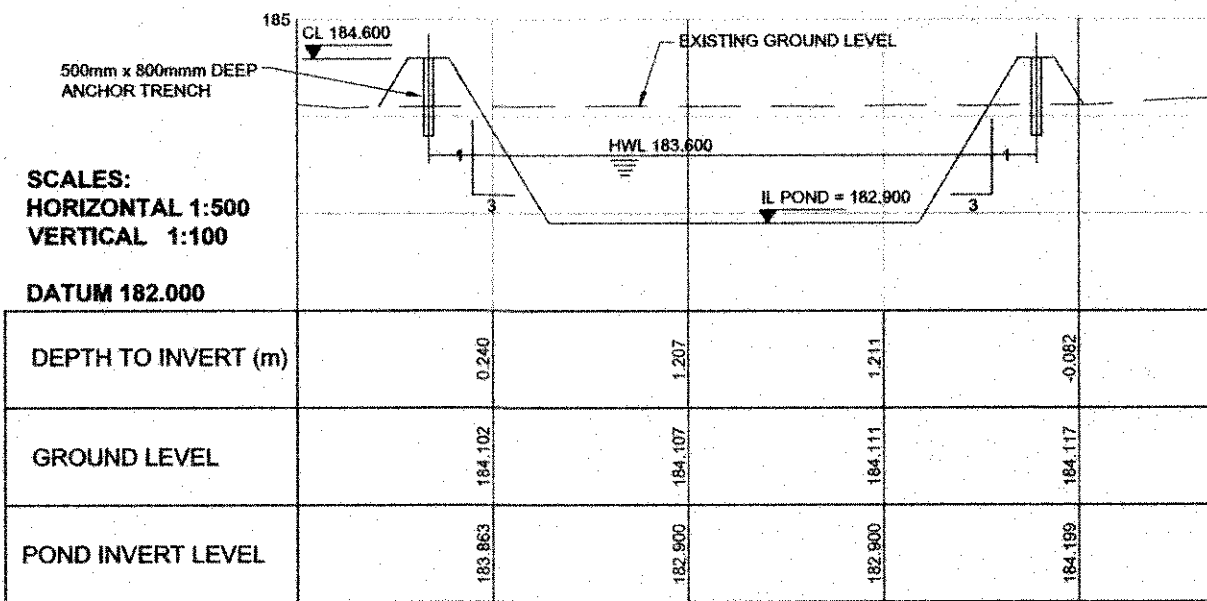
PLAN ON CRUSHER PAD SETTLING POND  
SCALE: 1:250

SCALES:  
HORIZONTAL 1:500  
VERTICAL 1:100  
DATUM 182.000

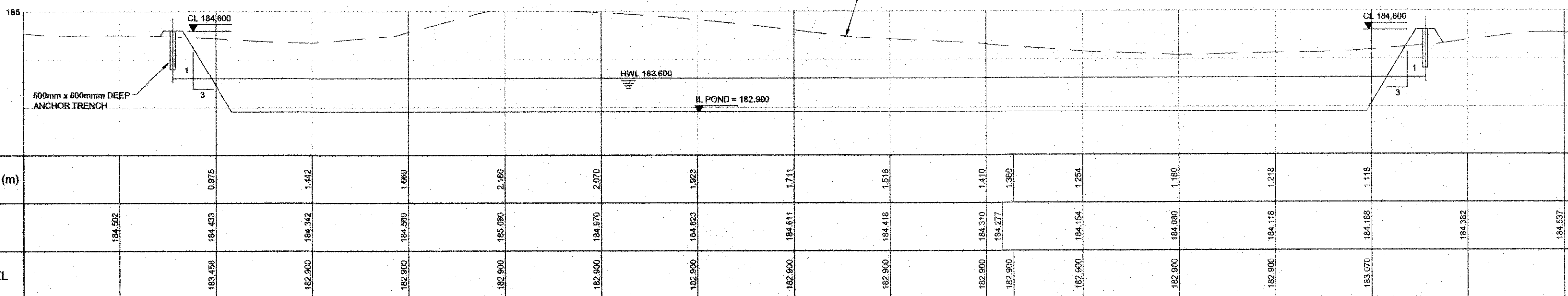
DEPTH TO INVERT (m)	0.969	1.063	1.497
GROUND LEVEL	184.524	184.553	184.387
POND INVERT LEVEL	183.555	183.490	182.890



SECTION D - D



SECTION B - B



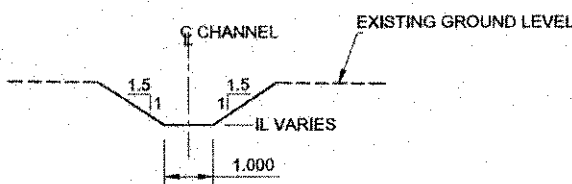
SECTION A - A

SETTLING POND SETTING OUT COORDINATES			
POINT	E	N	LEVEL
1	561230.213	7913097.260	182.900
2	561226.476	7913083.871	182.900
3	561143.610	7913019.880	182.900
4	561134.636	7913033.269	182.900
5	561226.019	7913103.478	184.600
6	561236.446	7913101.432	184.600
7	561245.308	7913088.361	184.600
8	561243.330	7913077.625	184.600
9	561147.989	7913013.882	184.600
10	561137.161	7913015.950	184.600
11	561128.686	7913028.689	184.600
12	561130.894	7913036.869	184.600
13	561237.832	7913073.944	184.600
14	561167.005	7913026.623	184.600
15	561178.243	7913071.513	184.600

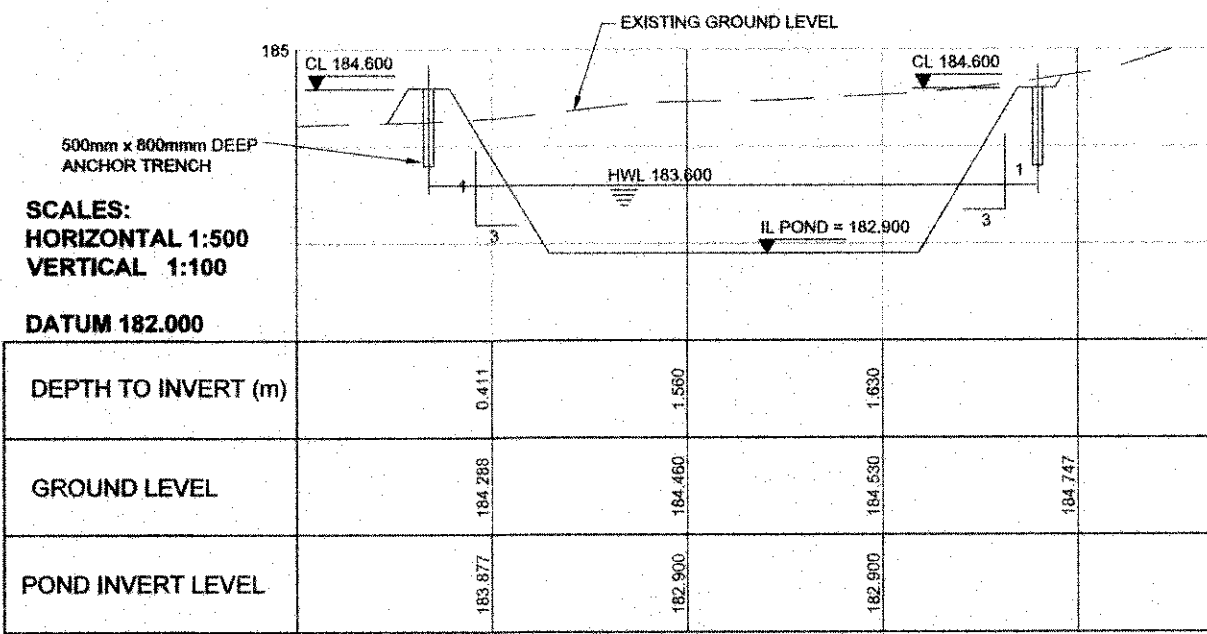
SETTING OUT DATA-SPILLWAY				
NAME	CH	E	N	DETAILS
START	-5.000	561182.769	7913064.780	L 17.081m
BCC	12.081	561173.260	7913078.950	R 15.000m
PI		561172.562	7913079.982	DA 9°32'30"
ECC	14.593	561171.701	7913080.903	TL 1.254m
END	41.636	561153.000	7913100.460	AL 2.502m

SETTING OUT DATA-CHANNEL WEST				
NAME	CH	E	N	DETAILS
START	0.000	561204.752	7912969.261	L 6.177m
END	84.720	561162.912	7913032.733	L 11.353m

SETTING OUT DATA-CHANNEL EAST				
NAME	CH	E	N	DETAILS
START	0.000	561257.379	7913058.273	L 20.012m
BCC	20.012	561241.104	7913068.919	R 7.500m
PI		561239.997	7913070.112	DA 20°35'30"
ECC	22.707	561239.238	7913071.844	TL 1.362m
				AL 2.698m



TYPICAL SECTION THROUGH CHANNEL WEST AND EAST  
SCALE: 1:100



SECTION C - C

PERMIT TO PRACTICE  
HATCH LTD.  
Signature: [Signature]  
Date: 2018-08-03  
PERMIT NUMBER: P 512  
The Association of Professional Engineers,  
Geologists and Geophysicists of NORTHERN

DRAWING No.	DRAWING TITLE
H353004-0000-221-294-0001-0001	STANDARD DRAWINGS - TYPICAL CULVERT DETAILS
H353004-0000-221-294-0002-0001	UTILITY BENCH AT CRUSHER PAD - PLAN AND PROFILE
H353004-0000-221-294-0003-0001	STANDARD DRAWINGS - TYPICAL PAD, DITCH AND BERM SECTIONS
H353004-0000-221-294-0004-0001	STANDARD DRAWINGS - EARTHWORKS AND DRAINAGE DETAILS
H353004-0000-221-272-0006-0001	CRUSHER PAD - LAYOUT PLAN
H353004-10000-228-273-0001-0001	CRUSHER PAD SETTLING POND - DETAILS

REFERENCE DRAWINGS	DRAWING TITLE
1	STANDARD DRAWINGS - TYPICAL CULVERT DETAILS
2	UTILITY BENCH AT CRUSHER PAD - PLAN AND PROFILE
3	STANDARD DRAWINGS - TYPICAL PAD, DITCH AND BERM SECTIONS
4	STANDARD DRAWINGS - EARTHWORKS AND DRAINAGE DETAILS
5	CRUSHER PAD - LAYOUT PLAN
6	CRUSHER PAD SETTLING POND - DETAILS

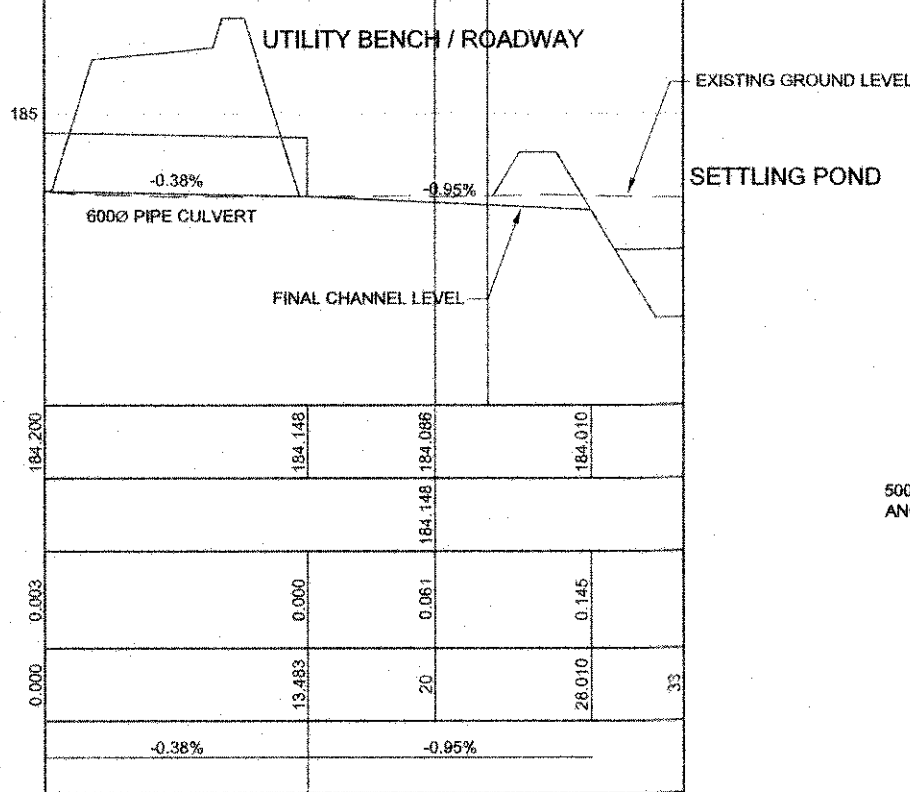
REG. PROFESSIONAL  
L247  
P. A. HALIM  
LICENSED  
2018-08-03  
NWTREG

FOR CONSTRUCTION	
1	EDC NOTE REMOVED
2	APPROVED FOR CONSTRUCTION
3	APPROVED FOR CONSTRUCTION
4	APPROVED FOR CONSTRUCTION
5	APPROVED FOR CONSTRUCTION
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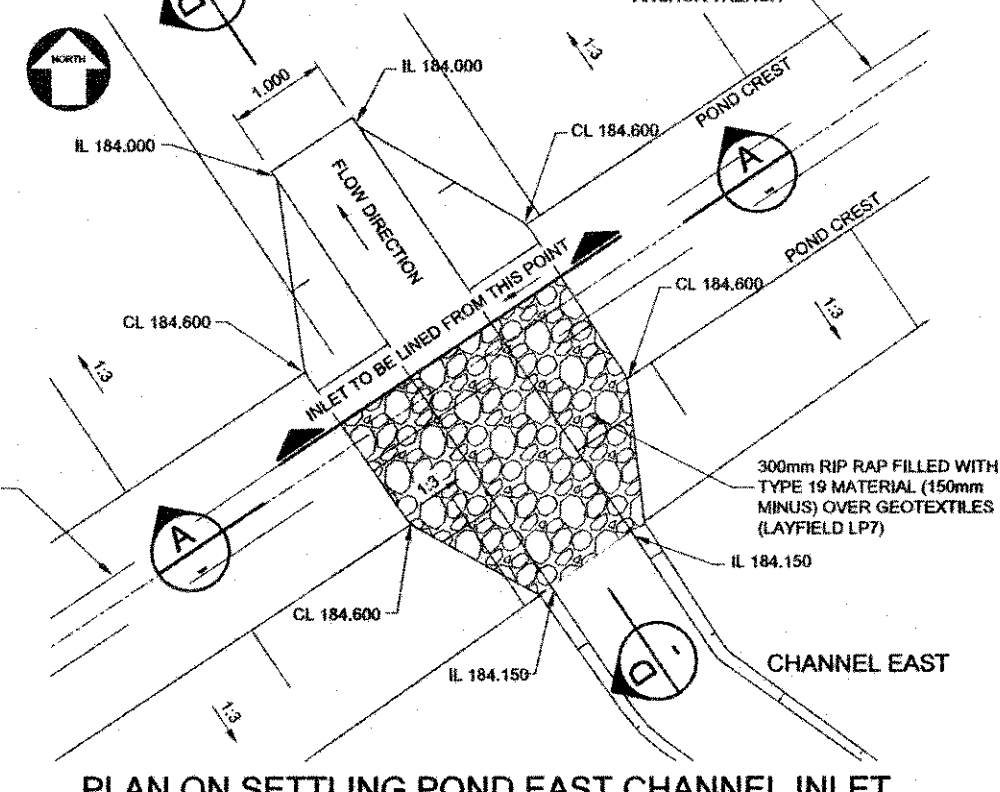
HATCH			
DRAFTSPERSON	I. BARNARD	NRL	01/08/2018
DESIGNER	H. HERBST	NRL	01/08/2018
CHECKER	F. HUGO		2018-08-03
DESIGN COORD.	R. GOOSSEN		2018-08-03
RESP. ENG.	R. HALIM		2018-08-03
LEAD DISC. ENG.	A. GROBBELAAR		2018-08-03
AREA LEAD	T. ATIBA		
ENG. MANAGER	D. STANGER		
AREA MANAGER	T. ATIBA		
NAME	DATE	SIGNATURE	DATE
IM	FH	02/08/2018	02/08/2018
IM	FH	01/08/2018	01/08/2018
BY	CHKD	DATE	DATE

Baffinland	
BAFFINLAND IRON MINES LP	
MARY RIVER EXPANSION PROJECT	
MINE SITE	
CRUSHER PAD SETTLING POND	
PLAN AND PROFILES	
SCALE	DWG. No.
1:250	H353004-10000-228-272-0006-0001
REV	1
SHEET SIZE	E

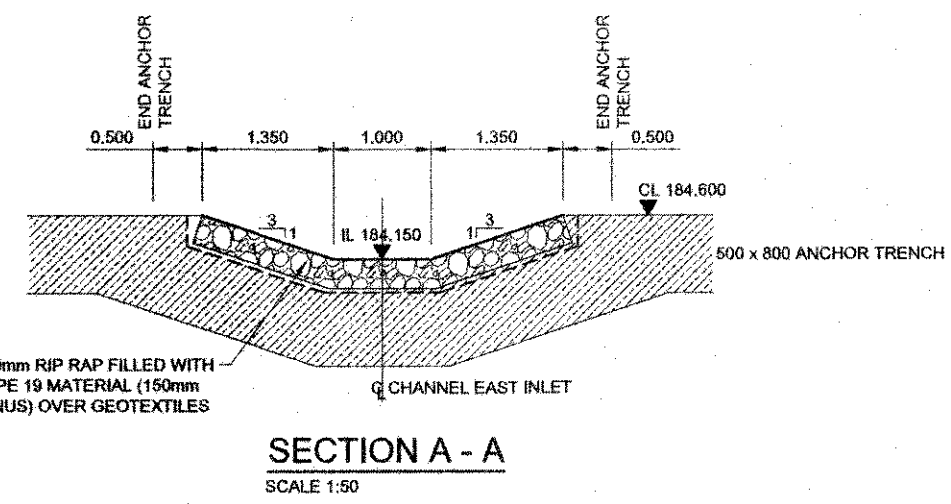




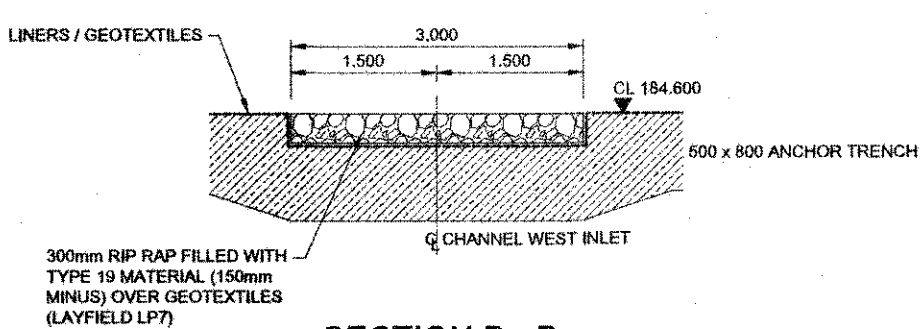
### EAST CHANNEL - PROFILE



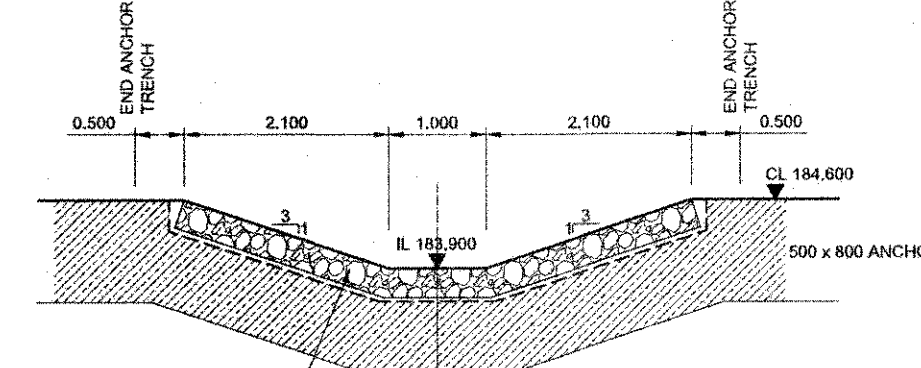
### PLAN ON SETTLING POND EAST CHANNEL INLET



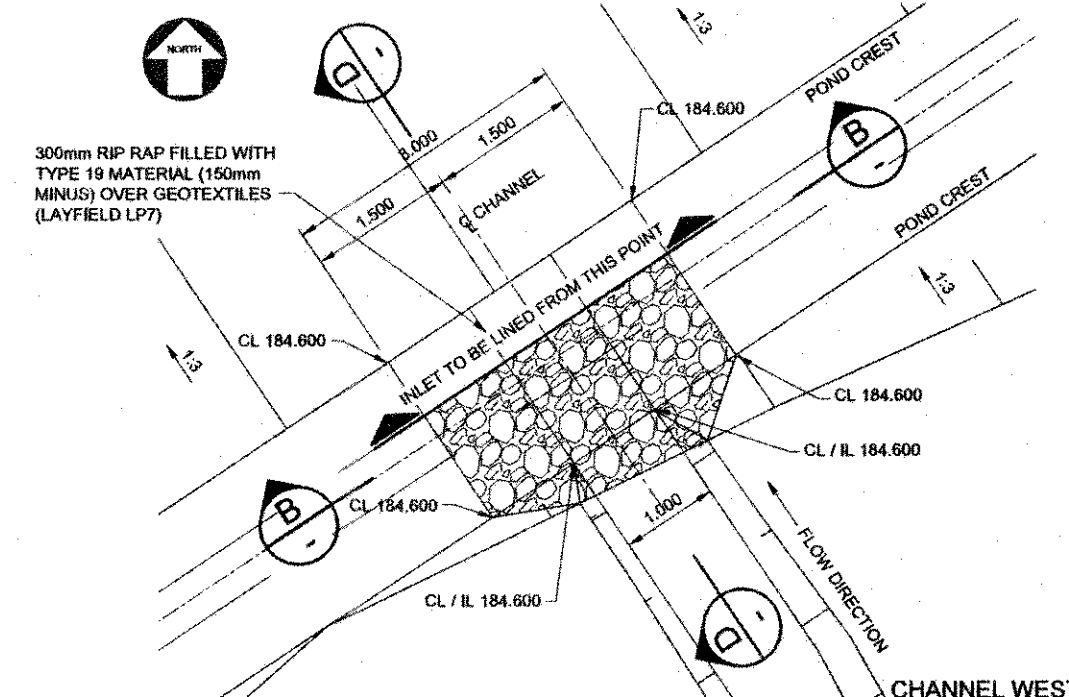
SECTION A - A



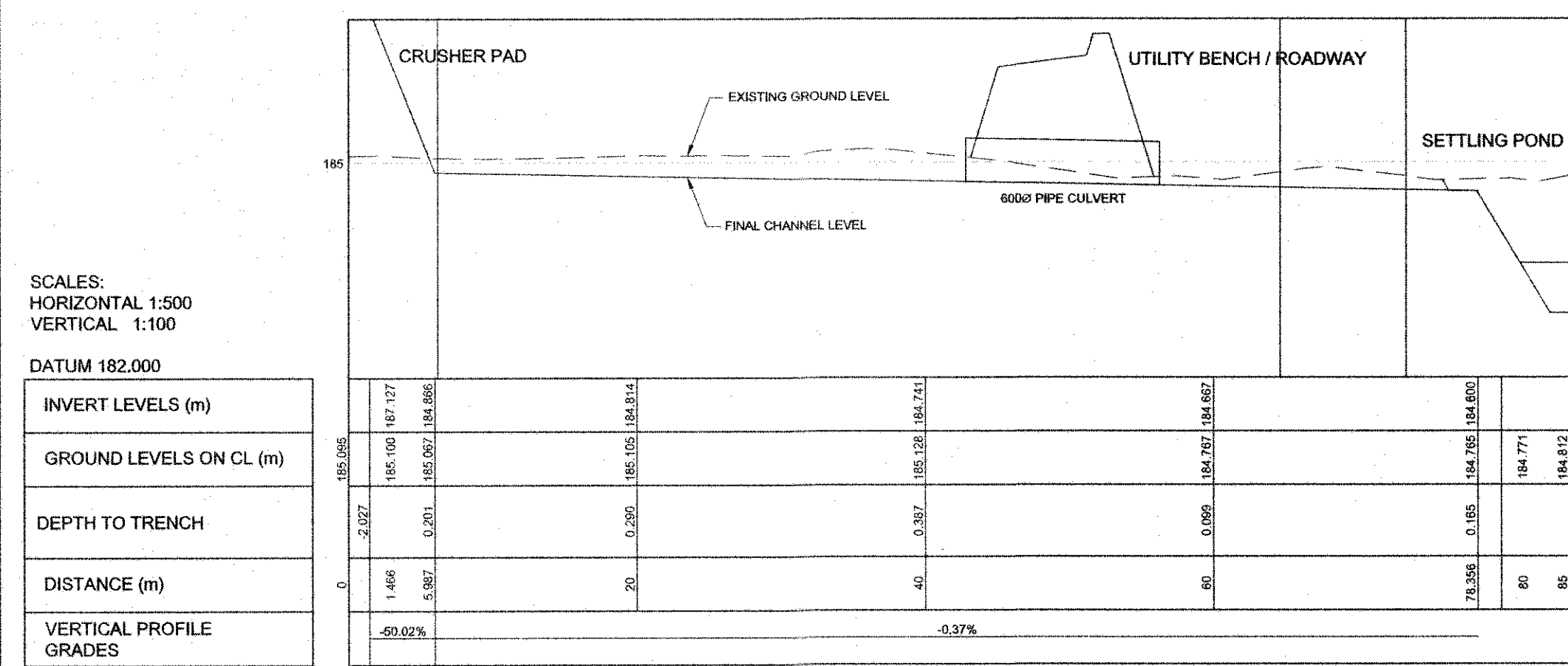
**SECTION B - B**



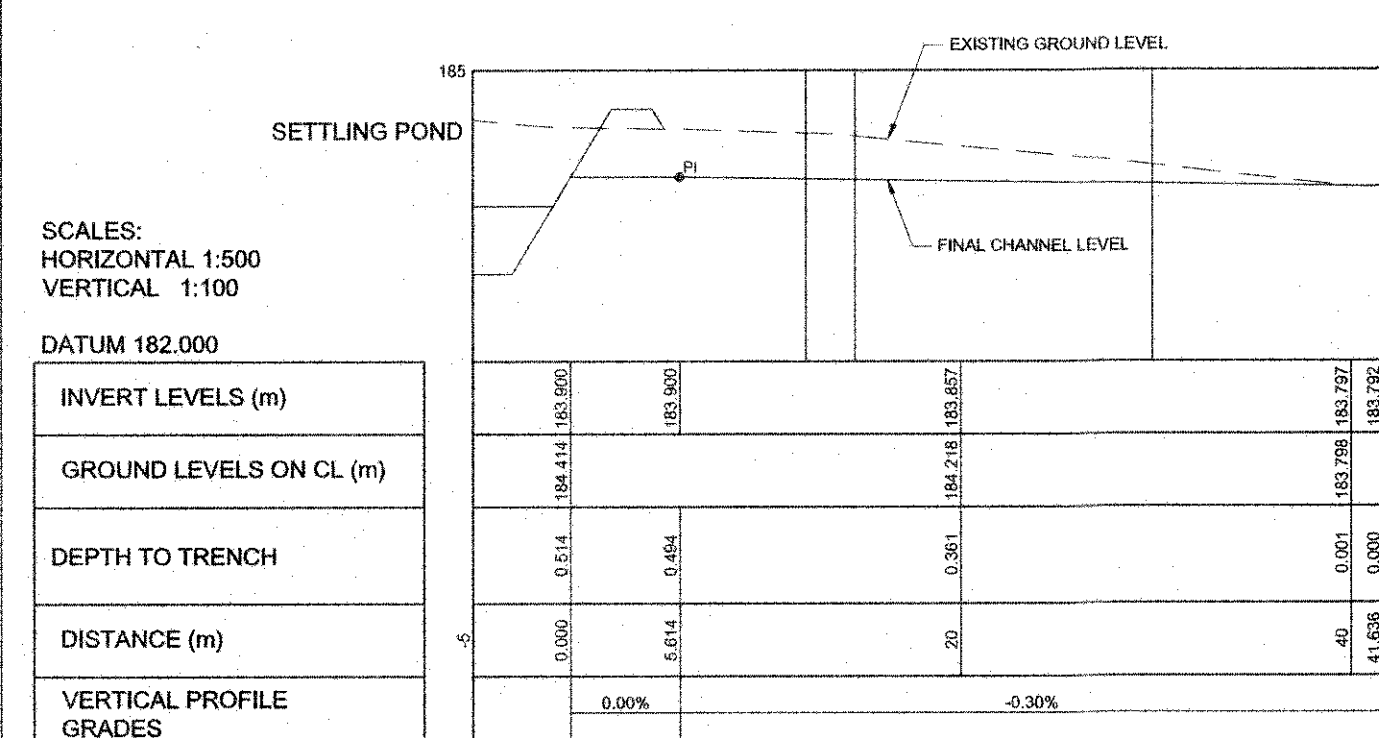
SECTION C - C



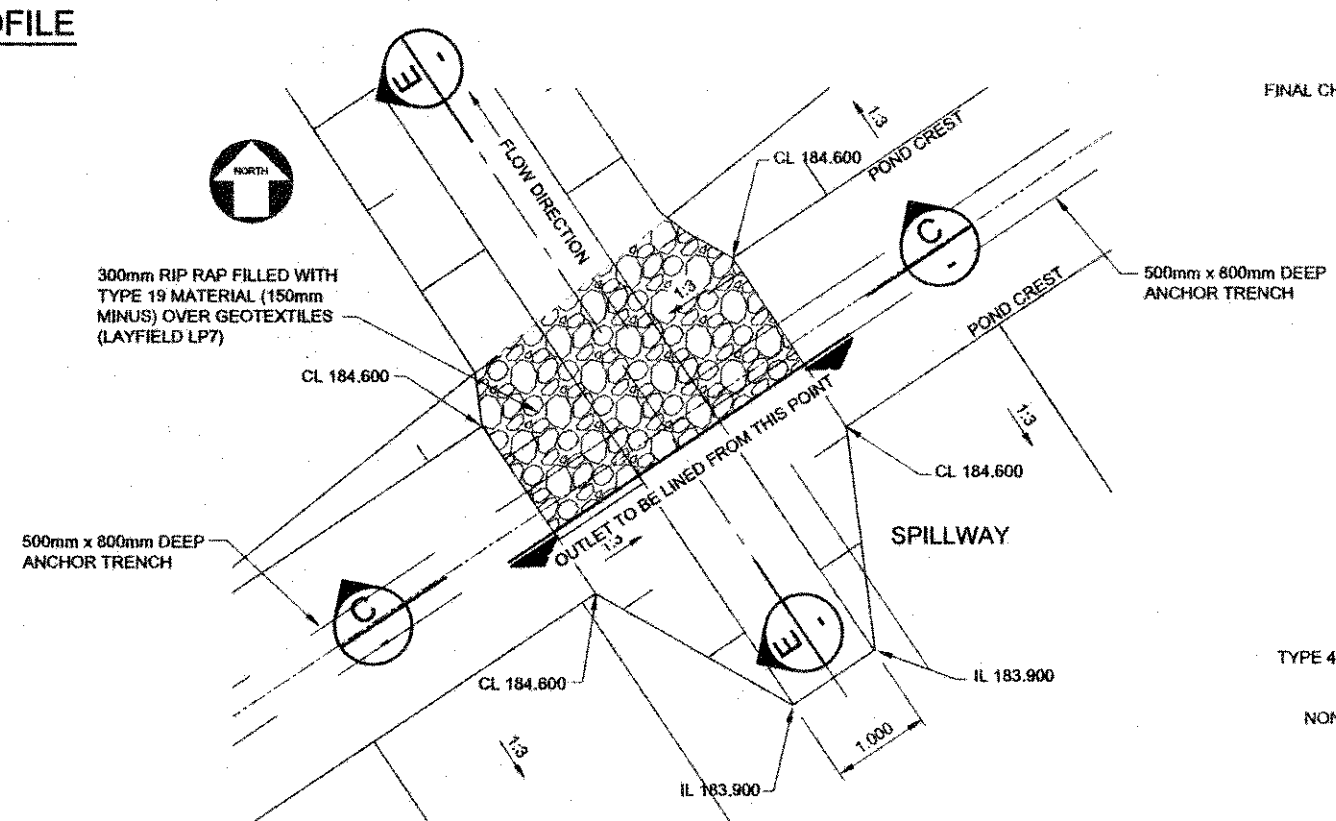
PLAN ON SETTLING POND WEST CHANNEL INLET



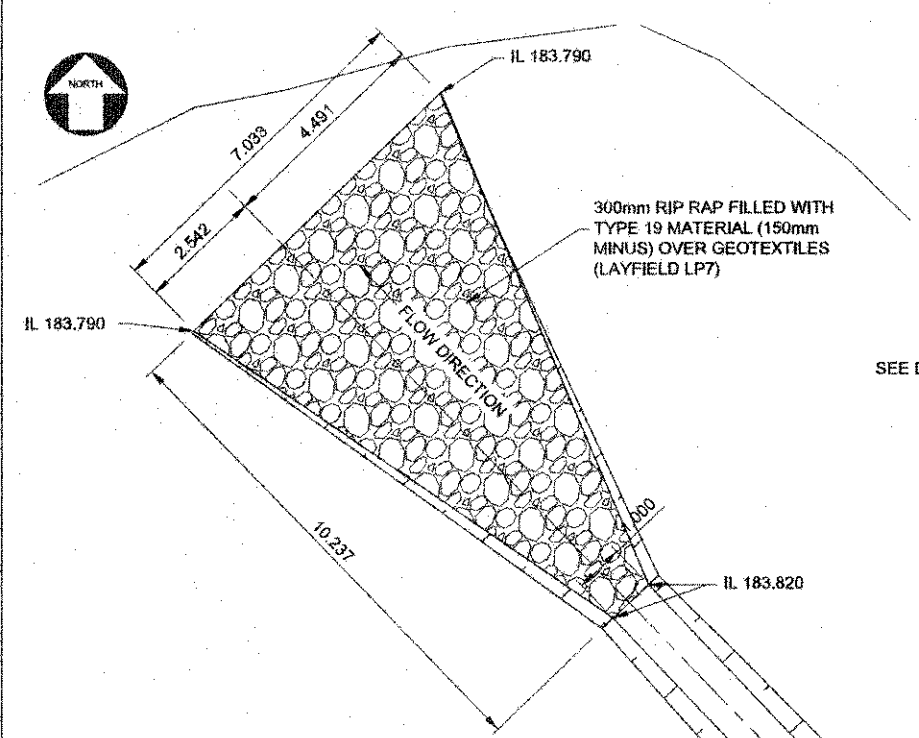
WEST CHANNEL - PROFILE



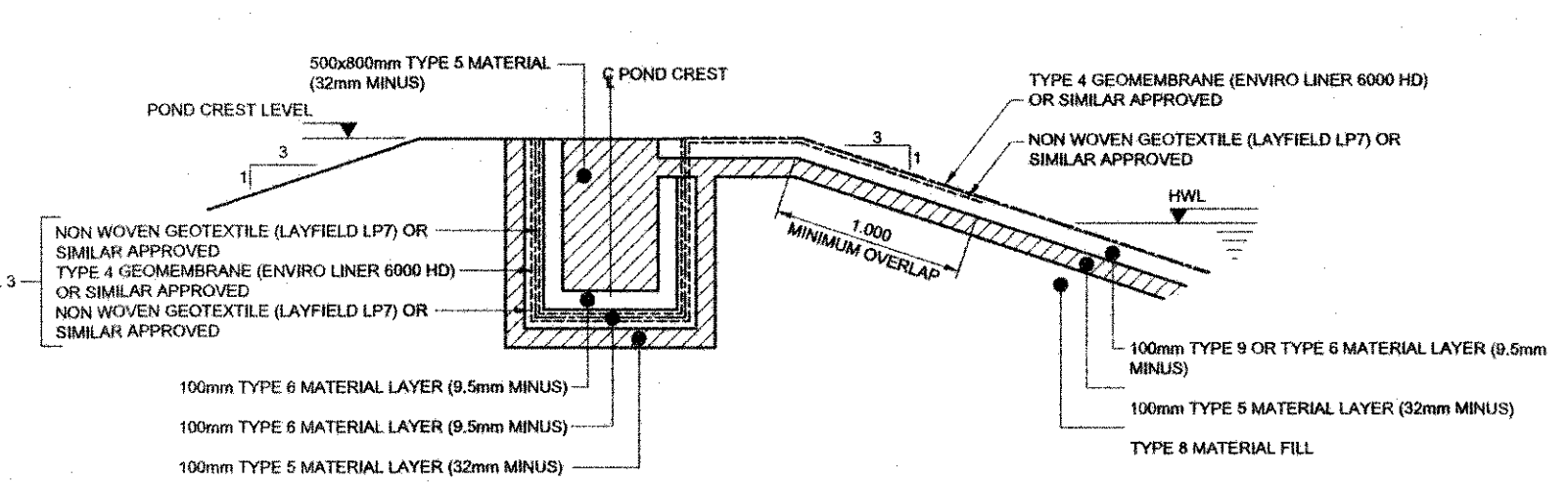
## SPILLWAY OUTLET - PROFILE



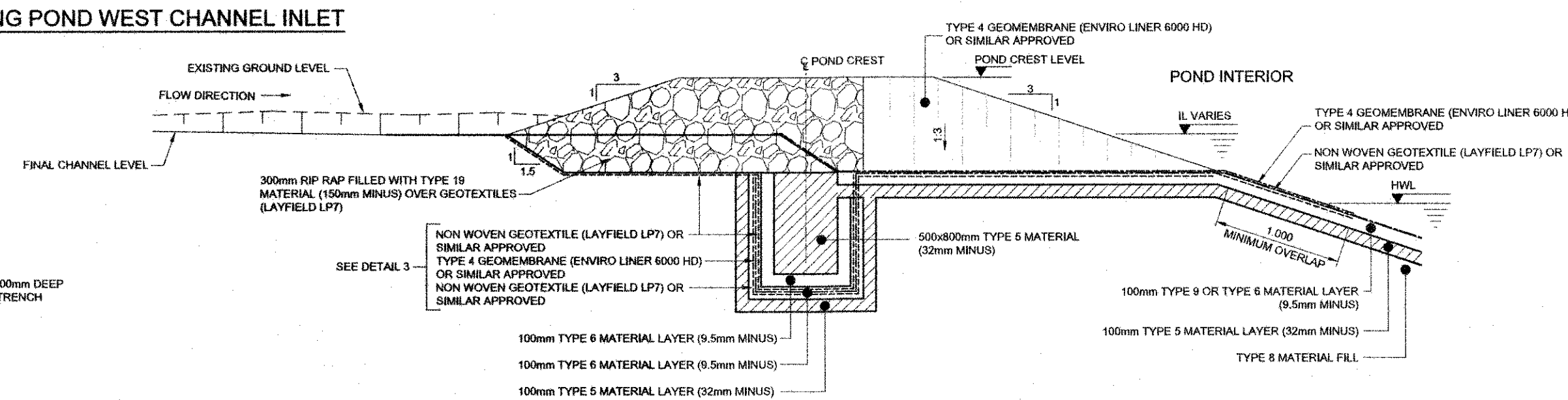
### PLAN ON SETTLING POND SPILLWAY OUTLET



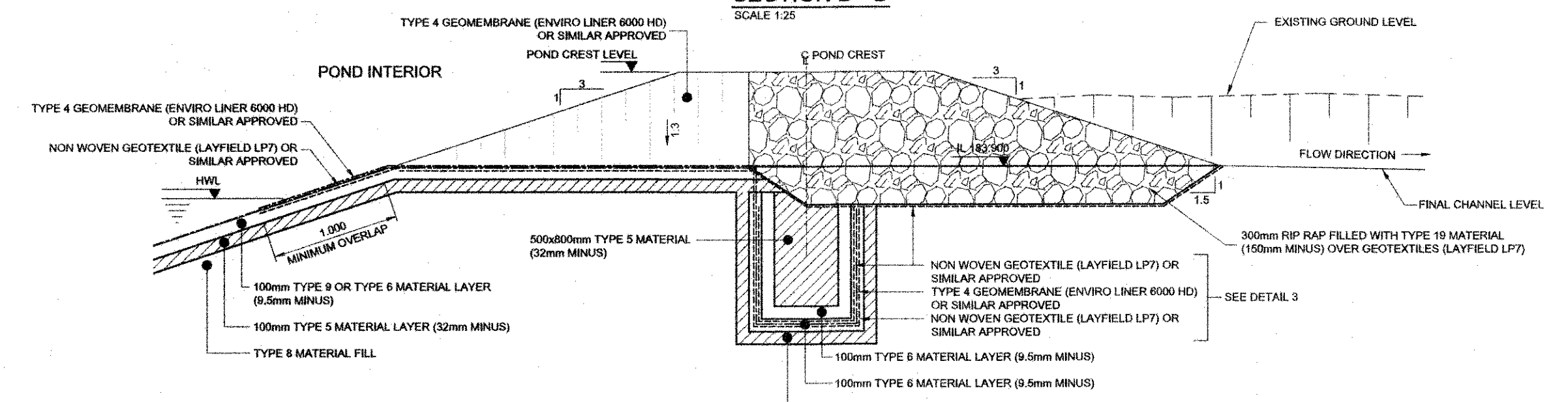
### PLAN ON SPILLWAY OUTLET DISCHARGE



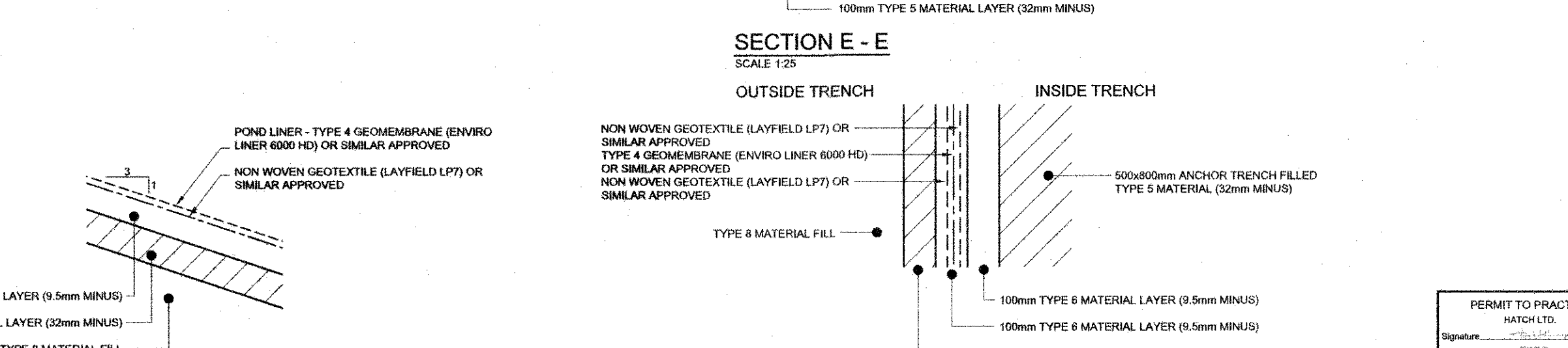
DETAIL 1 - POND LINER ANCHOR TRENCH



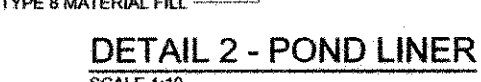
SECTION D - D



SECTION E - E



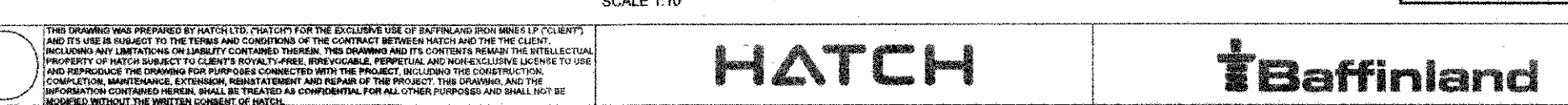
DETAIL 3 - TRENCH LINER



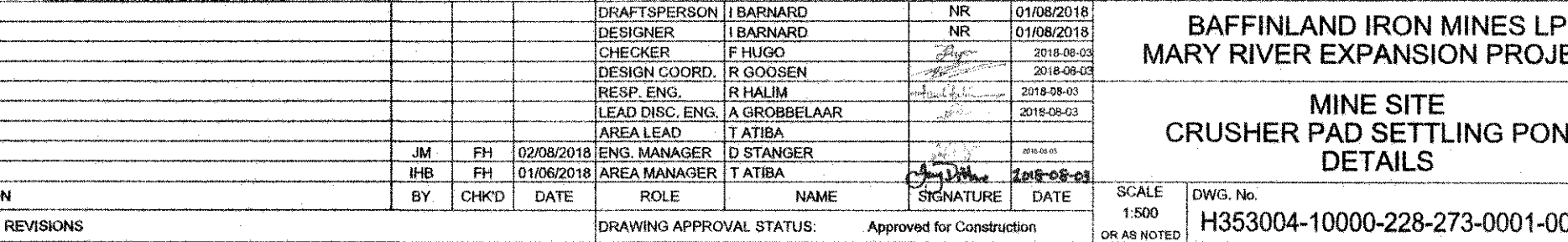
DETAIL 2 - POND LINER



FOR CONSTRUCTION



НАТГУ



ROLE	NAME	SIGNATURE

