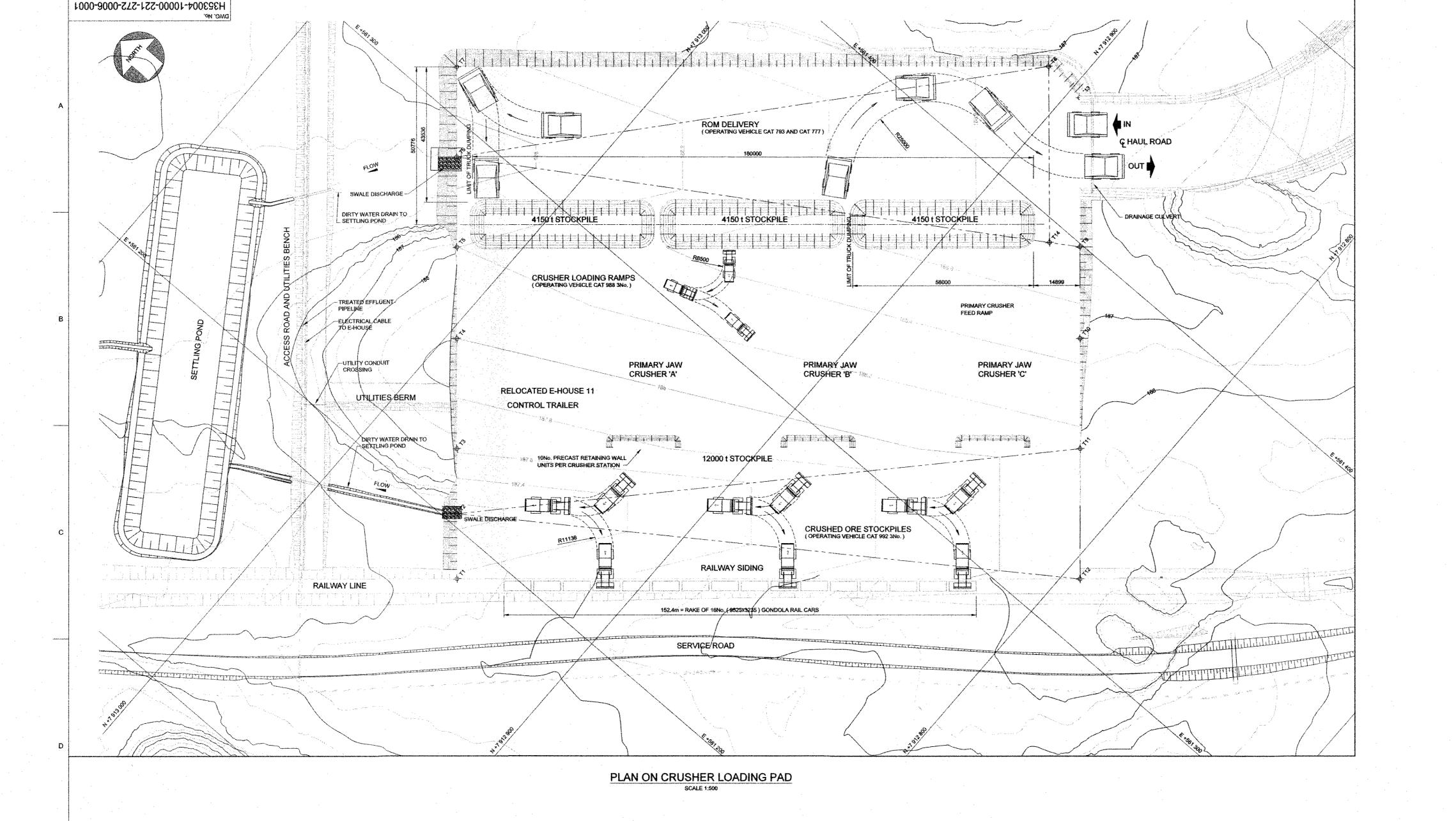
Baffinland Iron Mines Corporation Mary River Project - Phase 2 Proposal Updated Application for Amendment No. 2 of Type A Water Licence 2AM-MRY1325

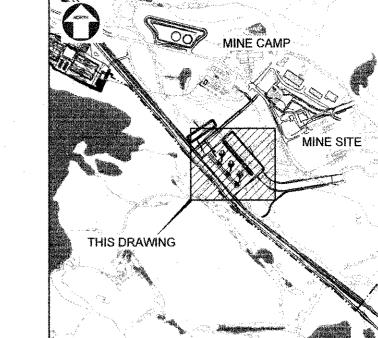
ATTACHMENT 14

Mine Site Material Handling and Water Management

(28 Pages)







KEY PLAN

NOTES:

- LIDAR SURVEY PROVIDED BY PHOTSAT (2016)
 COORDINATE GRID IS SHOWN IN UTM (NAD83)
 ZONE 17 AND IS IN METERS.
 CONTOURS ARE IN METERS. CONTOUR INTERVAL
- ALL DIMENSIONS SHOWN ARE IN METERS, UNLESS OTHERWISE SPECIFIED.

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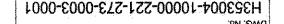
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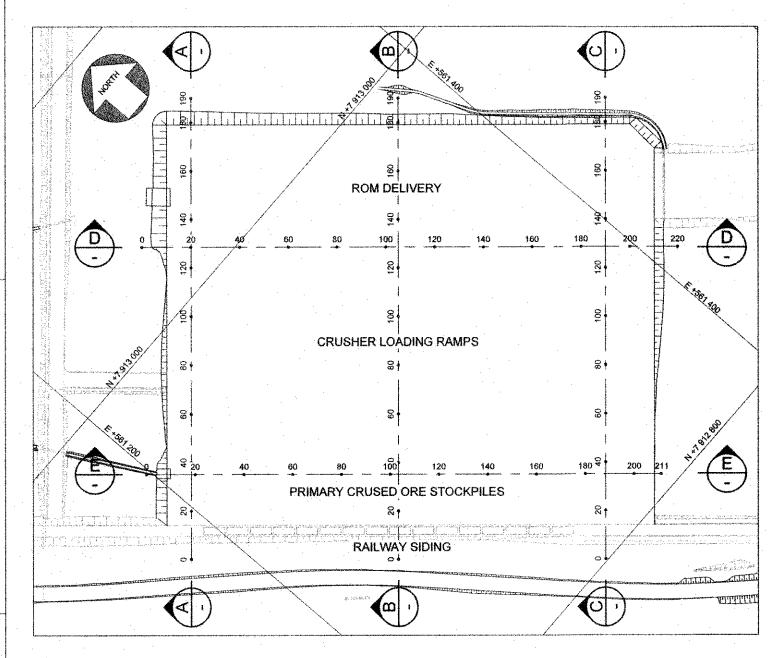
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SETT	CRUSHER PAD SETTING OUT CO-ORDINATES									
POINT	E	N	LEVEL							
T1	561 187,603	7 912 946.397	187.630							
Т2	561 203.499	7 912 960,095	187.430							
Т3	561 219,407	7 912 973.804	187,630							
T4	561 246.299	7 912 996.979	188,000							
T5	561 268,645	7 913 016.237	187.630							
Т6	561 290,613	7 913 035.168	187.630							
T7	561 312.582	7 913 054.100	187,630							
T8	561 436.553	7 912 910.245	188,130							
Т9	561 399,145	7 912 864.806	188,130							
T10	561 376.815	7 912 845,528	188,480							
T11	561 349,940	7 912 822.334	188,130							
T12	561 318,095	7 912 794,951	188,130							
T13	561 435,506	7 912 896,141	188.130							
T14	561 393.858	7 912 873,106	188.700							

PERMIT TO PRACTICE HATCH LTD. Signature - As Dall - Signature - Date - Signature - Si PERMIT NUMBER: P 512
Association of Professional Engineers, biogists and Geophysicists of NAT/NU

								PERMIT NUMBER: P 512 The Association of Professional Engineers Geologists and Geophysicists of NWT/NU
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H353004-19000-231-260-0001-0003 PI	RIMARY CRUSHER AREA - RETAINING WALL DETAILS	ANT THE	1 EDC NOTE REMOVED		JM FH 02/08/20	18 ENG. MANAGER D STANGER	\$6.00 miles	
H353004-19000-231-260-0001-0001 PI	RIMARY JAW CRUSHER FOUNDATIONS - ARRANGEMENT AND DETAILS		0 APPROVED FOR CONSTRUCTION		IHB FH 13/04/20	118 AREA MANAGER TATIBA	How (24 me 1208-08-03	LAYOUT PLAN
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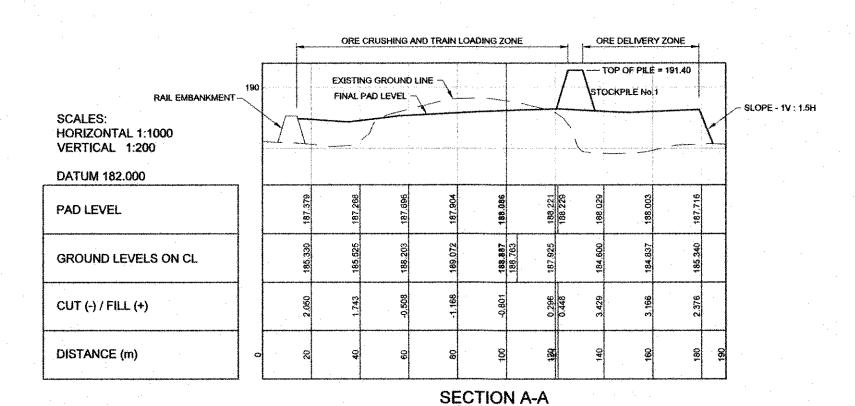
PLAN ON CRUSHER PAD

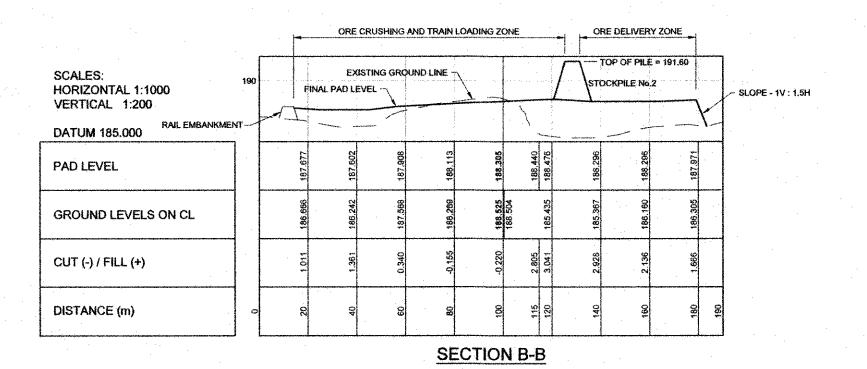
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H353004-10000-221-272-0006-0001 CRUSHER PAD - LAYOUT PLAN
H353004-10000-231-260-0003-0001 PRIMARY CRUSHER STOCKPILE - RETAINING WALL DETAILS
H353004-10000-231-260-0002-0001 PRIMARY CRUSHER FFED RAMP - CONCRETE ARRANGEMENT AND DETAILS

DRAWING TITLE

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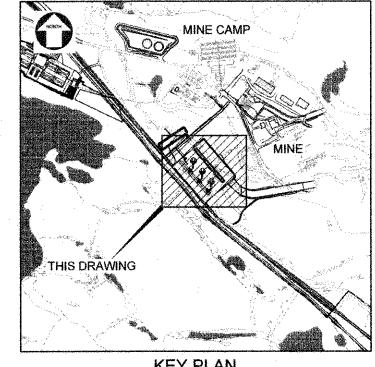
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GROUND LEVELS ON CL		188.103	188 043	187.787	187.302	185 860	186.789	186.596	186.813	186 785		186.920	
CUT (-) / FILL (+)		-0.074	-0.014	0.383	1.016	2. C		2.130	1,861	628		1,306	
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			water mutainone.		SE	CTIO	N C	- <u>C</u>		***************************************	·		ية.

REG. PROFESSIONAL



KEY PLAN

NOTES:

- LIDAR SURVEY PROVIDED BY PHOTSAT (2016) COORDINATE GRID IS SHOWN IN UTM (NAD83)
- ZONE 17 AND IS IN METERS.
 CONTOURS ARE IN METERS, CONTOUR INTERVAL

ALL DIMENSIONS SHOWN ARE IN METERS, UNLESS OTHERWISE SPECIFIED.

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SCALES: HORIZONTAL 1:1000 VERTICAL 1:200	H - \	1		~ ~ w			and the second s						
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PAD LEVEL		188.150	188.210	188,268	188.320	188.377	188,433	188.436	188 529	188.614	188.706		
GROUND LEVELS ON CL		185,523	185.443	185.435	185.151	185.248	185,286		186 180	186.563	186.704	186.770	
CUT (-) / FILL (+)		2.626	2.767	2.833	3.168	3.129	2.940	2.901	2 348	2.061	2.002		
DISTANCE (m)	0	20	04	90	80	£	119	120	98	180	200	219	

SECTION D-D

			FINA	EXIS L PAD LEVE	TING GROU	ND LINE						
SCALES: SLOPE - 1V : 1.5H HORIZONTAL 1:1000 VERTICAL 1:200	+-	7										
PAD LEVEL		187,183	187.284	187.384	187.485	187.585	187.686	187.786	187.887	187,987	188 088	188.130
GROUND LEVELS ON CL	ľ	185.232	185.341	185.708	186.016	186.150	186.167	186.987	187.717	188.012	188,087	188.141
CUT (-) / FILL (+)		1.961	1,943	1.677	1.468	1.435	1,300	0.799	0.470	-0.025	0.000	-0.018
DISTANCE (m)	0	50	40	90	80	001		041	160	180	200	208

DRAWING APPROVAL STATUS: Approved for Construction

SECTION E-E

PERMIT TO PRACTICE HATCH LTD. 2018/69-03 PERMIT NUMBER: P 512

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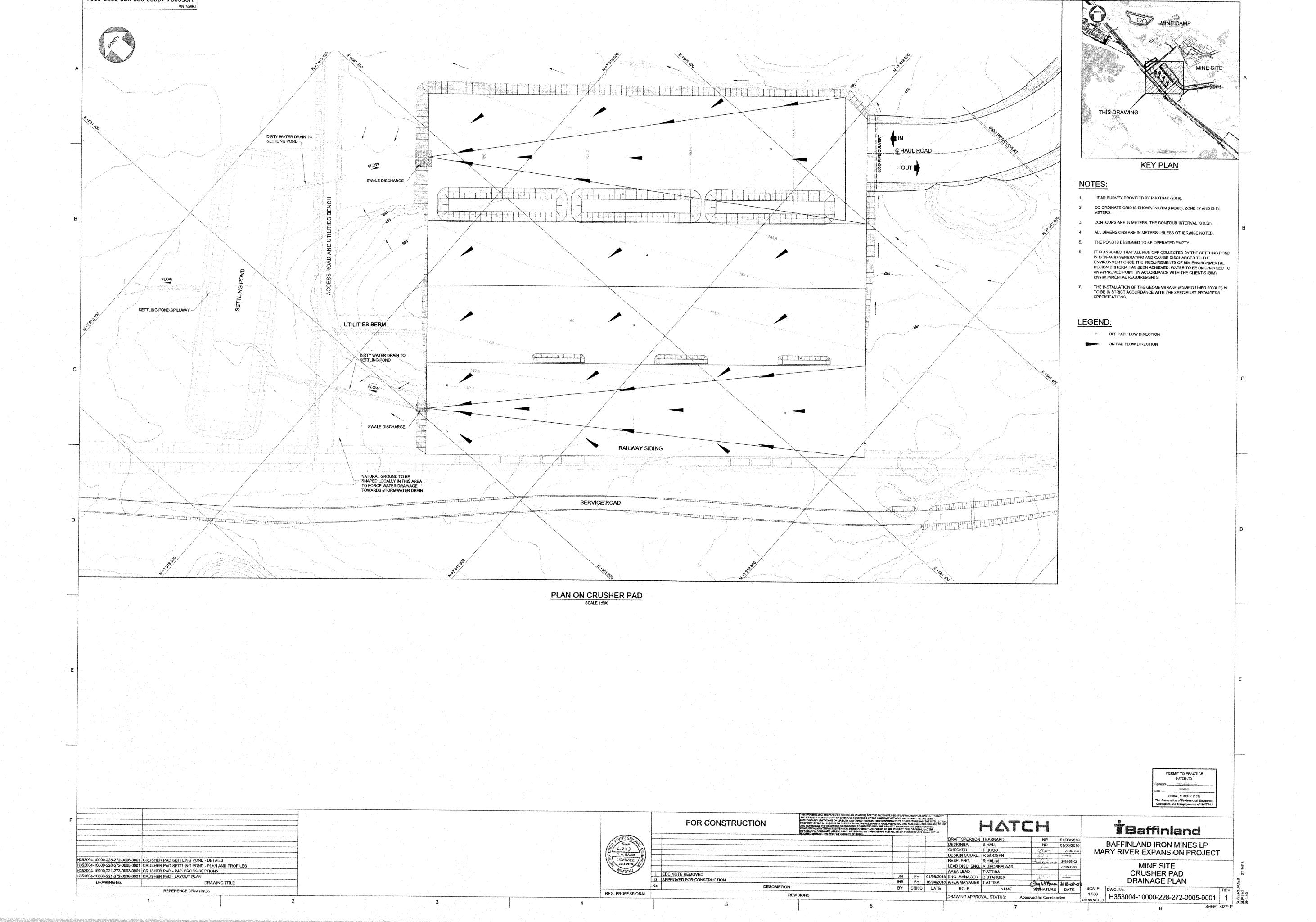
REVISIONS

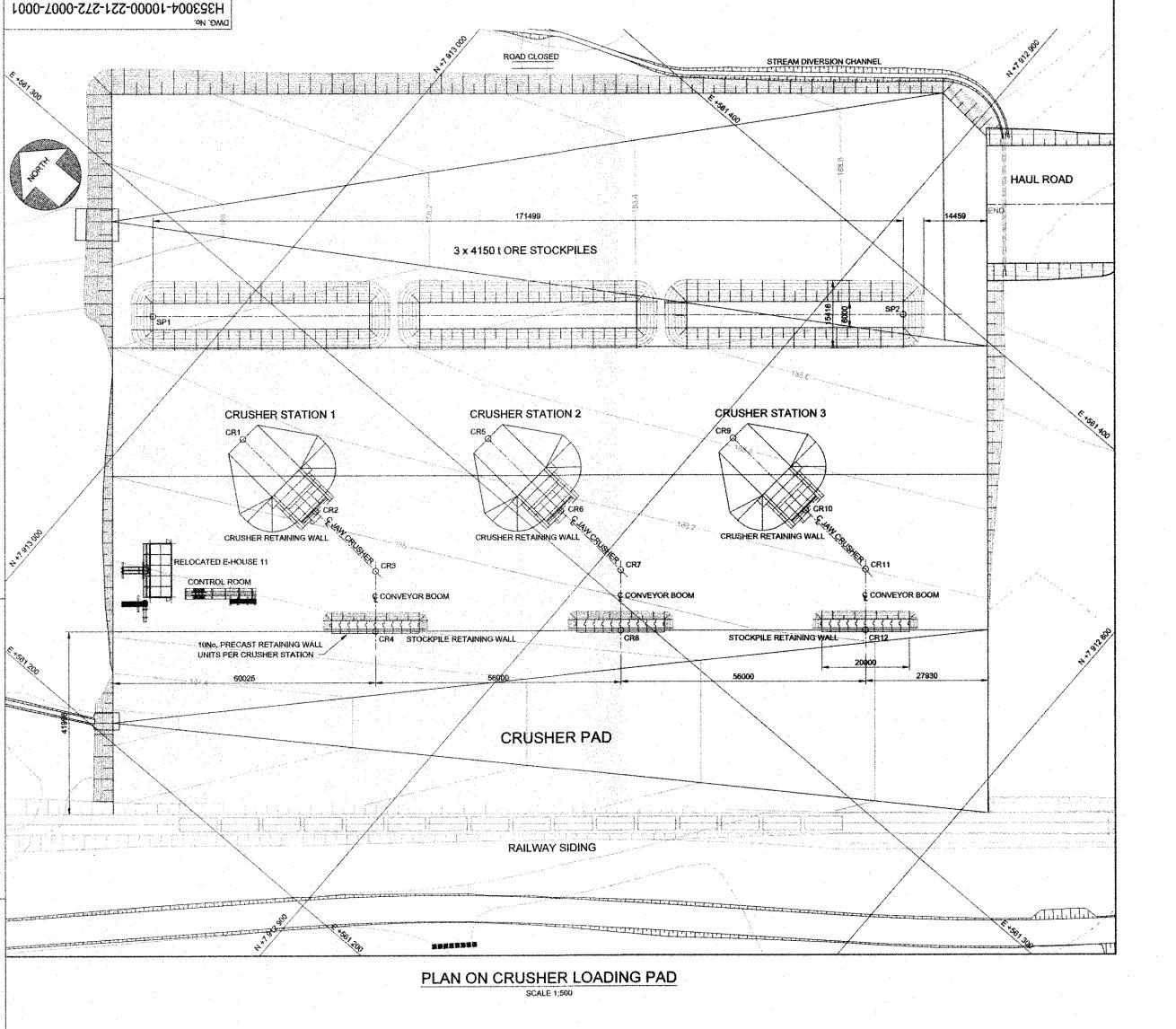
	The Association of Professional Eng Geologists and Geophysicists of NV
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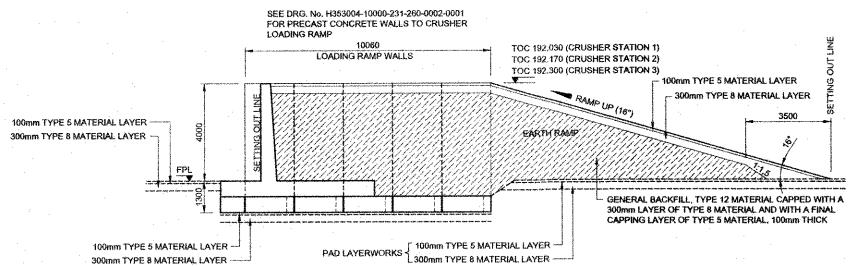
BAFFINLAND IRON MINES LP MARY RIVER EXPANSION PROJECT

> MINE SITE CRUSHER PAD PAD CROSS SECTIONS

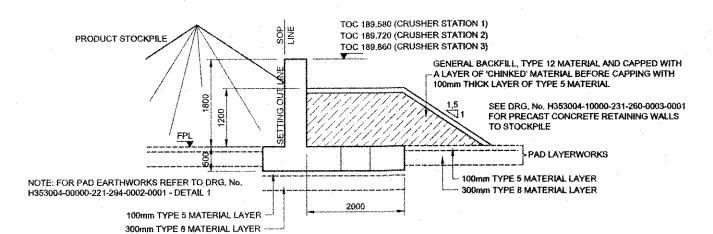
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TYPICAL ELEVATION ON CRUSHER LOADING RAMP



TYPICAL ELEVATION ON STOCKPILE RETAINING WALL

H353004-00000-221-294-0008-0001 STANDARD DRAWINGS - TYPICAL PAD, DITCH AND BERM SECTIONS H353004-00000-221-294-0006-0001 STANDARD DRAWINGS - EARTHWORKS AND DRAINAGE DETAILS

H353004-19000-231-260-0001-0003 PRIMARY CRUSHER AREA - RETAINING WALL DETAILS

H353004-41000-231-260-0002-0001 PRIMARY CRUSHER FEED RAMP - CONCRETE ARRANGEMENT AND DETAILS

REFERENCE DRAWINGS

H353004-19000-231-260-0001-0001 PRIMARY JAW CRUSHER FOUNDATIONS - ARRANGEMENT AND DETAILS

H353004-10000-221-272-0006-0001 CRUSHER PAD - LAYOUT PLAN

DRAWING No.

SETTING OUT CO-ORDINATES ORE STOCKPILES 7 913 013.946 561 280.150 SP1 SP2 7 912 884.075 561 392.157 **CRUSHER STATIONS** CR1 561 272.137 7 912 979.908 CR2 7 912 956.622 561 270.408 CR3 7 912 937.297 561 268.974 CR4 561 258.561 7 912 928,370 7 912 937.501 CR5 561 308.711 CR6 561 306.982 7 912 914.215 CR7 561 305,549 7 912 894,912 CR8 7 912 885,939 561 295,155 7 912 895.094 CR9 561 345.285 CR10 561 343,556 7 912 871.808 CR11 561 342.123 7 912 852.505

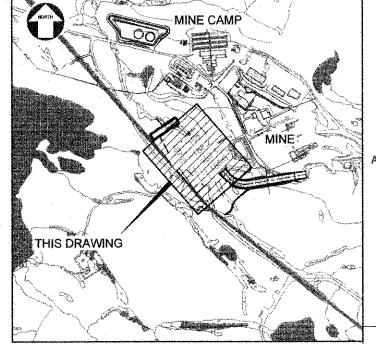
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LEGEND:

CR12

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TOC	TOP OF CONCRETE
FPL	FINAL PAD LEVEL



KEY PLAN

NOTES:

- LIDAR SURVEY PROVIDED BY PHOTSAT (2016)
- COORDINATE GRID IS SHOWN IN UTM (NAD83) ZONE 17 AND IS IN METERS.
- CONTOURS ARE IN METERS. CONTOUR INTERVAL
- ALL DIMENSIONS SHOWN ARE IN METERS, UNLESS OTHERWISE SPECIFIED.

MATERIAL AND COMPACTION SPECIFICATION:

SUBGRADE PREPARATION:
THE SUBGRADE SHOULD SHOULD BE PROOF-ROLLED AND INSPECTED PRIOR TO PLACING FILL MATERIALS. THE IDENTIFIED SOFT AREAS SHALL BE FURTHER COMPACTED, OR IF NECESSARY, BE MITIGATED USING GRANULAR OR ROCK FILL. A QUALIFIED GEOTECHNICAL ENGINEER SHALL INSPECT AND APPROVE THE SUBGRADE.

THE ROCKFILL SHALL NOT BE PLACED IN WATER OR ON ICE, DEWATERING IS REQUIRED WHERE PONDING WATER IS ENCOUNTERED, OVER-EXCAVATION IS REQUIRED FOR GROUND ICE, IF ENCOUNTERED.

THE SUBGRADE ON THE GROUND SHALL BE LEFT AS IT IS NATURALLY BEFORE CONSTRUCTION AS MUCH AS POSSIBLE. THE OVER-EXCAVATION SHOULD BE MINIMIZED TO AVOID DISTURBANCE OF THE EXISTING PERMAFROST.

TYPE 5 (CRUSHER RUN 32mm MINUS MATERIAL) OR TYPE 3 (CRUSHER RUN 50mm MINUS): THE MATERIAL MUST BE PLACED IN LIFTS NOT EXCEEDING 200mm AND SHALL BE COMPACTED BY MINIMUM 5 PASSES OF A MINIMUM 15 TON VIBRATORY ROLLER WITH VIBRATIONS IN THE RANGE OF 1200 TO 1500 ypm AND THE ROLLER SPEED OF ABOUT 2mph (3.2km/h). ALTERNATIVELY, THE COMPACTION SHOULD ACHIEVE A MINIMUM OF 100 PERCENT OF MAXIMUM DRY DENSITY AS DETERMINED BY TEST METHOD ASTM D698.

TYPE 8 (CRUSHER RUN 150mm MINUS):
THE ROCKFILL MUST BE PLACED IN LIFTS NOT EXCEEDING 500mm. THE PLACEMENT
SHALL AVOID SEGREGATION AND NESTING OF COARSE PARTICLES. IT SHALL BE COMPACTED BY MINIMUM 5 PASSES OF A MINIMUM 15 TON VIBRATORY ROLLER WITH VIBRATIONS IN THE RANGE OF 1200 TO 1500 vpm AND THE ROLLER SPEED OF ABOUT 2mph (3.2km/h). EACH LIFT MUST BE "PROOF-ROLLED" PRIOR TO PLACING THE SUBSEQUENT LIFT.

TYPE 12 (RUN OF QUARRY): THE ROCKFILL, IF USED, MUST BE PLACED IN LIFTS NOT EXCEEDING 1000mm, THE ROCKFILL SHALL BE COMPACTED BY MINIMUM 5 PASSES OF A MINIMUM 15 TON VIBRATORY ROLLER WITH VIBRATIONS IN THE RANGE OF 1200 TO 1500 Vpm AND THE ROLLER SPEED OF ABOUT 2mph (3.2km/h), ALTERNATIVE COMPACTORS SUCH AS HEAVY LOADED RUBBER TIRED HAUL TRUCKS CAN ONLY BE USED AS PER A WRITTEN APPROVAL FROM THE ENGINEER.

> PERMIT TO PRACTICE HATCH LTD. PERMIT NUMBER: P 512

										Geologists and Geophysicists of NV17VU
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r						LEAD DISC. ENG.	. A GROBBELAAR	and the same	2018-08-03	MINE SITE
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