### CONSTRUCTION SUMMARY REPORT ROUND CSP CULVERTS – FEBRUARY TO MAY 2024

# APPENDIX B Issued for Construction Drawings

# BAFFINLAND IRON MINES CORPORATION

## MARY RIVER PROJECT PERMANENT CROSSING PLAN

DRAWING NO.	REVISION	TITLE
700	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - DRAWING LIST
703	3	PERMANENT CROSSING PLAN - CULVERT FILL MATERIALS AND GEOSYNTHETICS SPECIFICATIONS
705	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-114 - GENERAL ARRANGEMENT
706	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-114 - PLAN AND SECTION
710	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-112 - GENERAL ARRANGEMENT
711	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-112 - PLAN AND SECTION - SHEET 1
712	1	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-112 - PLAN AND SECTION - SHEET 2
715	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-106 - GENERAL ARRANGEMENT
716	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-106 - PLAN AND SECTION
720	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-102 - GENERAL ARRANGEMENT
721	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-102 - PLAN AND SECTION
725	4	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-059 - GENERAL ARRANGEMENT
726	4	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-059 - PLAN AND SECTION
730	3	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-057 - GENERAL ARRANGEMENT
731	3	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-057 - PLAN AND SECTION
735	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-216 - GENERAL ARRANGEMENT
736	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-216 - PLAN AND SECTION
740	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - BG-27 - GENERAL ARRANGEMENT
741	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - BG-27 - PLAN AND SECTION
745	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - BG-04 - GENERAL ARRANGEMENT
746	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - BG-04 - PLAN AND SECTION
750	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-001 - GENERAL ARRANGEMENT
751	2	PERMANENT CROSSING PLAN - ROUND CSP CULVERTS - CV-001 - PLAN AND SECTION
780	1	TOTE ROAD CULVERT REMEDIATION - IN CULVERT WORKS - TYPICAL DETAILS
781	1	TOTE ROAD CULVERT REMEDIATION - CULVERT INLET AND OUTLET WORKS - TYPICAL PLAN AND DETAILS
782	0	TOTE ROAD CULVERT REMEDIATION - EXTERNAL CULVERT WORKS - TYPICAL DETAILS

**PERMIT TO PRACTICE** KNIGHT PIESOLD LTD.

PERMIT NUMBER: P 547

The Association of Professional Engineers, Geologists and Geophysicists of NWT/NU

#### ISSUED FOR CONSTRUCTION

Knight Piésold

**BAFFINLAND IRON MINES CORPORATION** 

**MARY RIVER PROJECT** 

G.M. JOHNSTONE LICENSEE

PERMANENT CROSSING PLAN **ROUND CSP CULVERTS DRAWING LIST** 

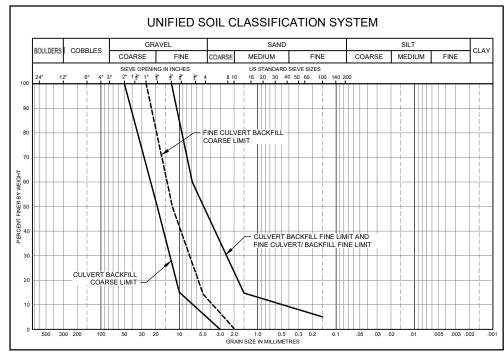
NB102-181/77

2

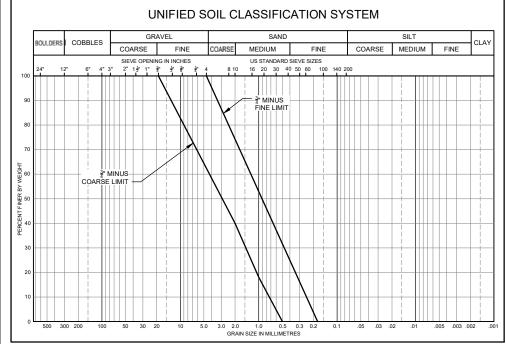
2 08FEB'24 REVISED INCORPORATING DFO ADVICE 1 06SEP'23 ISSUED FOR CONSTRUCTION 0 03FEB'23 ISSUED FOR CONSTRUCTION REFERENCE DRAWINGS REVISIONS

GMJ AS SM CAP KEH
GMJ EDW CAP KEH

700



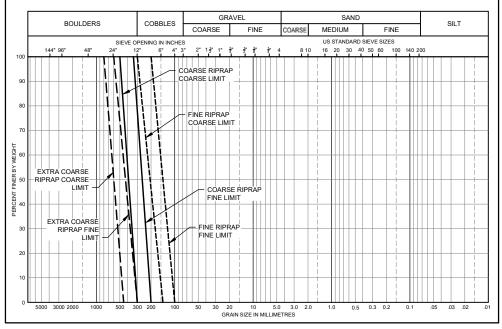
#### CULVERT BACKFILL AND FINE CULVERT BACKFILL



3/4" MINUS

REFERENCE DRAWINGS

#### UNIFIED SOIL CLASSIFICATION SYSTEM



#### EXTRA COARSE, COARSE AND FINE RIPRAP

#### **GEOSYNTHETICS:**

#### SUBGRADE PREPARATION

- SUBGRADE PREPARATION SHALL BE CARRIED OUT IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS AND INSTALLATION GUIDELINES.
- PLACEMENT AND COMPACTION OF BEDDING OVER SUBGRADE SHALL BE CONDUCTED USING PLACEMENT AND COMPACTION METHODS TO SUIT THE SPECIFIC FIELD CONDITIONS. WHERE COMPACTION WITH A STANDARD VIBRATORY ROLLER IS NOT POSSIBLE, ALTERNATIVE COMPACTION EQUIPMENT MAY BE ACCEPTED. THE PLACEMENT AND COMPACTION METHODS MUST BE SUBMITTED TO THE ENGINEER FOR APPROVAL PRIOR TO THEIR IMPLEMENTATION.

#### **DELIVERY, HANDLING AND STORAGE**

DELIVERY, HANDLING AND STORAGE OF GEOSYNTHETICS MATERIAL SHALL BE IN ACCORDANCE WITH

#### GEOSYNTHETICS INSTALLATION

- 1. THE GEOTEXTILE SHALL BE NON-WOVEN, 7 oz/yd3 GEOTEXTILE, OR APPROVED EQUIVALENT.
- 2. THE GEOTEXTILE SHALL BE HANDLED IN SUCH A MANNER AS TO ENSURE THAT IT IS NOT DAMAGED IN ANY WAY. SHOULD THE CONTRACTOR DAMAGE THE GEOSYNTHETICS TO THE EXTENT THAT IT IS NO LONGER USABLE AS DETERMINED BY THESE SPECIFICATIONS OR BY THE ENGINEER, THE CONTRACTOR SHALL REPLACE THE GEOSYNTHETICS AT THEIR EXPENSE.
- THE SUBGRADE UNDERLYING THE GEOSYNTHETICS SHALL BE APPROVED BY THE ENGINEER AND SHALL BE SMOOTH AND FREE OF RUTS OR PROTRUSIONS WHICH COULD DAMAGE THE GEOSYNTHETICS. THE GEOTEXTILE SHALL BE LAID ELAT AND SMOOTH SO THAT THEY ARE IN DIRECT CONTACT WITH THE SUBGRADE. THE GEOSYNTHETICS SHALL BE FREE OF TENSILE STRESSES, FOLDS AND WRINKLES SO THAT THE OVERLYING MATERIALS WILL NOT EXCESSIVELY STRETCH OR TEAR THE FABRIC. ON SLOPES STEEPER THAN 10H:1V. THE GEOTEXTILE SHALL BE LAID WITH THE MACHINE DIRECTION OF THE FABRIC PARALLEL TO THE SLOPE DIRECTION. ANCHORING OF THE TERMINAL ENDS OF THE GEOTEXTILE SHALL BE ACCOMPLISHED THROUGH THE USE OF ANCHOR TRENCHES, ANCHOR BERMS OR APRONS AT THE CREST AND TOE OF THE SLOPE. THE GEOTEXTILE SHALL BE PLACED DIRECTLY ON THE PREPARED SUBGRADE WITH SEAMS UPWARD.
- SUCCESSIVE AND ADJACENT GEOTEXTILE SHEETS SHALL BE OVERLAPPED A MINIMUM OF  $0.3\,\mathrm{m}$  IN SUCH A MANNER THAT THE UPSTREAM SHEET IS PLACED OVER THE DOWNSTREAM SHEET AND/OR THE UPSLOPE OVER THE DOWNSLOPE.
- THE GEOSYNTHETICS SHALL BE COVERED AS SOON AS POSSIBLE AFTER INSTALLATION AND APPROVAL. INSTALLED GEOSYTHETICS SHALL NOT BE LEFT EXPOSED FOR MORE THAN 15 DAYS. MATERIAL OVERLAYING THE GEOSYTHETICS SHALL BE CAREFULLY PLACED TO AVOID WRINKLING OR DAMAGE TO THE GEOSYNTHETICS. THE OVERLAYING MATERIAL PLACEMENT SHALL BEGIN AT THE TOE AND PROCEED UP THE SLOPE. ANY SEAMS THAT ARE FLAWED SHALL BE REPAIRED BY THE CONTRACTOR AT THEIR EXPENSE.
- 6. UNLESS OTHERWISE NOTED INSTALLATION OF GEOSYNTHETICS SHALL BE IN ACCORDANCE WITH THE FOLLOWING:
  - APPLICABLE GEOSYNTHETICS RESEARCH INSTITUTE STANDARDS.

DESIGNED DRAWN REVIEWED APPROVED

REVISIONS

- THE GEOSYNTHETICS SHALL BE INSTALLED ON THE AREA SHOWN ON THE DRAWINGS OR AS DIRECTED BY THE ENGINEER.
- THESE DRAWINGS SHOULD BE READ IN CONJUNCTION WITH THE EROSION AND SEDIMENT CONTROL PLAN PRIORITY CULVERT REPLACEMENTS, RELEVANT BAFFINLAND MANAGEMENT PLANS AND APPLICABLE LEGISLATION.

MATERIAL PLACEMENT AND COMPACTION REQUIREMENTS					
ZONE AND MATERIAL TYPE	PLACING AND COMPACTION REQUIREMENTS				
ROAD TOPPING	MATERIAL SHALL CONSIST OF WELL GRADED, CLEAN, DURABLE AND ANGULAR, SAND AND GRAVEL FREE OF CLAY, LOAM, ORGANICS, AND OTHER DELETERIOUS MATERIAL.				
	MATERIAL SHALL BE SUITABLE FOR ROAD SURFACE USE.				
LOCAL BORROW AREA FILL	MATERIAL SHALL CONSIST OF WELL GRADED, CLEAN AND DURABLE LOCALLY BORROWED FILL FREE FROM ROOTS AND OTHER DELETERIOUS OR ORGANIC MATTER. MATERIAL TO BE PLACED, MOISTURE CONDITIONED AND COMPACTED.				
CULVERT BACKFILL	MATERIAL SHALL CONSIST OF WELL GRADED, CLEAN, DURABLE AND ANGULAR SAND AND GRAVEL. THE MATERIAL SHOULD BE PLACED IN 200 mm LIFTS AND COMPACTED 8 TIMES WITH A MIKASA MVH-408DZ OR APPROVED EQUIVALENT.				
FINE CULVERT BACKFILL	MATERIAL SHALL CONSIST OF WELL GRADED, CLEAN, DURABLE AND ANGULAR SAND AND GRAVEL. THE MATERIAL SHOULD BE PLACED IN 200 mm LIFTS AND COMPACTED 8 TIMES WITH A MIKASA MVH-408DZ OR APPROVED EQUIVALENT.				
FINE RIPRAP	FINE RIPRAP SHALL CONSIST OF CLEAN, DURABLE AND ANGULAR NON-WEATHERED ROCKFILL, FREE OF CLAY, LOAM, ROOTS AND OTHER DELETERIOUS OR ORGANIC MATTER. PLACED AND SPREAD IN MAXIMUM $2 \times D_{50}$ LAYER. PLACED SELECTIVELY TO FORM A TIGHT INTERLOCKING LAYER.				
COARSE RIPRAP	COARSE RIPRAP SHALL CONSIST OF CLEAN, DURABLE AND ANGULAR NON-WEATHERED ROCKFILL, FREE OF CLAY, LOAM, ROOTS AND OTHER DELETERIOUS OR ORGANIC MATTER. PLACED SELECTIVELY TO FORM A TIGHT INTERLOCKING LAYER.				
EXTRA COARSE RIPRAP	EXTRA COARSE RIPRAP SHALL CONSIST OF CLEAN, DURABLE AND ANGULAR NON-WEATHERED ROCKFILL, FREE OF CLAY, LOAM, ROOTS AND OTHER DELETERIOUS OR ORGANIC MATTER. PLACED SELECTIVELY TO FORM A TIGHT INTERLOCKING LAYER.				
NATURAL STREAM SUBSTRATE MATERIAL	SHALL CONSIST OF CLEAN, WELL GRADED, DURABLE MATERIAL SIMILAR TO NATURAL SUBSTRATE, FREE OF SILT, CLAY, LOAM, ROOTS AND OTHER DELETERIOUS OR ORGANIC MATTER.				
∄" MINUS	MATERIAL SHALL CONSIST OF WELL GRADED, CLEAN, DURABLE AND ANGULAR, SAND AND GRAVEL FREE OF CLAY, LOAM, ORGANICS, AND OTHER DELETERIOUS MATERIAL.				

#### **PERMIT TO PRACTICE** KNIGHT PIESOLD LTD.

Date \_2024-02-08

PERMIT NUMBER: P 547

The Association of Professional Engineers, Geologists and Geophysicists of NWT/NU

#### ISSUED FOR CONSTRUCTION

1 THE DRAWING SHALL BE READ IN CONJUNCTION WITH THE ACCOMPANYING CONTRACT DOCUMENTS AND APPLICABLE TECHNICAL SPECIFICATIONS.

- 2. FILL MATERIALS USED FOR CONSTRUCTION SHALL NOT BE POTENTIALLY ACID GENERATING (PAG) OR METAL LEACHING (ML). THROUGHOUT CONSTRUCTION, ADEQUATE INSPECTION AND PERIODIC TESTING SHOULD BE CARRIED OUT TO DEMONSTRATE THE SUITABILITY OF THE FILL
- 3. UNLESS OTHERWISE NOTED ALL MATERIALS SHALL CONSIST OF HARD. DURABLE FILL MATERIAL, FREE OF CLAY, LOAM, ROOTS AND OTHER DELETERIOUS MATERIALS OR ORGANIC MATTER, AND CONTAIN NO SNOW OR MASSIVE ICE.

G.M. JOHNSTONE

LICENSEE

2024-02-08



**BAFFINLAND IRON MINES CORPORATION** 

**MARY RIVER PROJECT** 

PERMANENT CROSSING PLAN **CULVERT FILL MATERIALS AND GEOSYNTHETICS SPECIFICATIONS** 

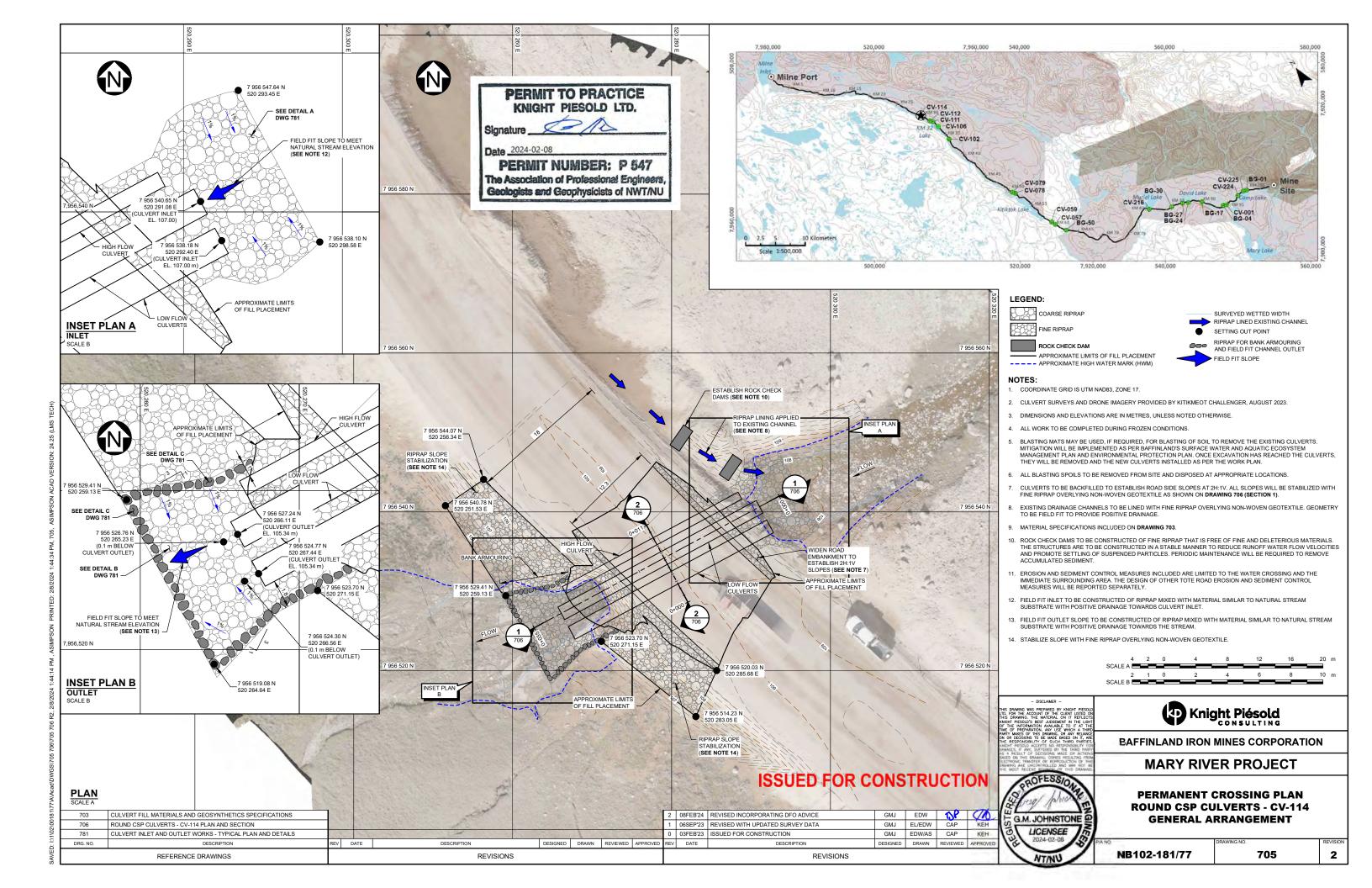
NB102-181/77

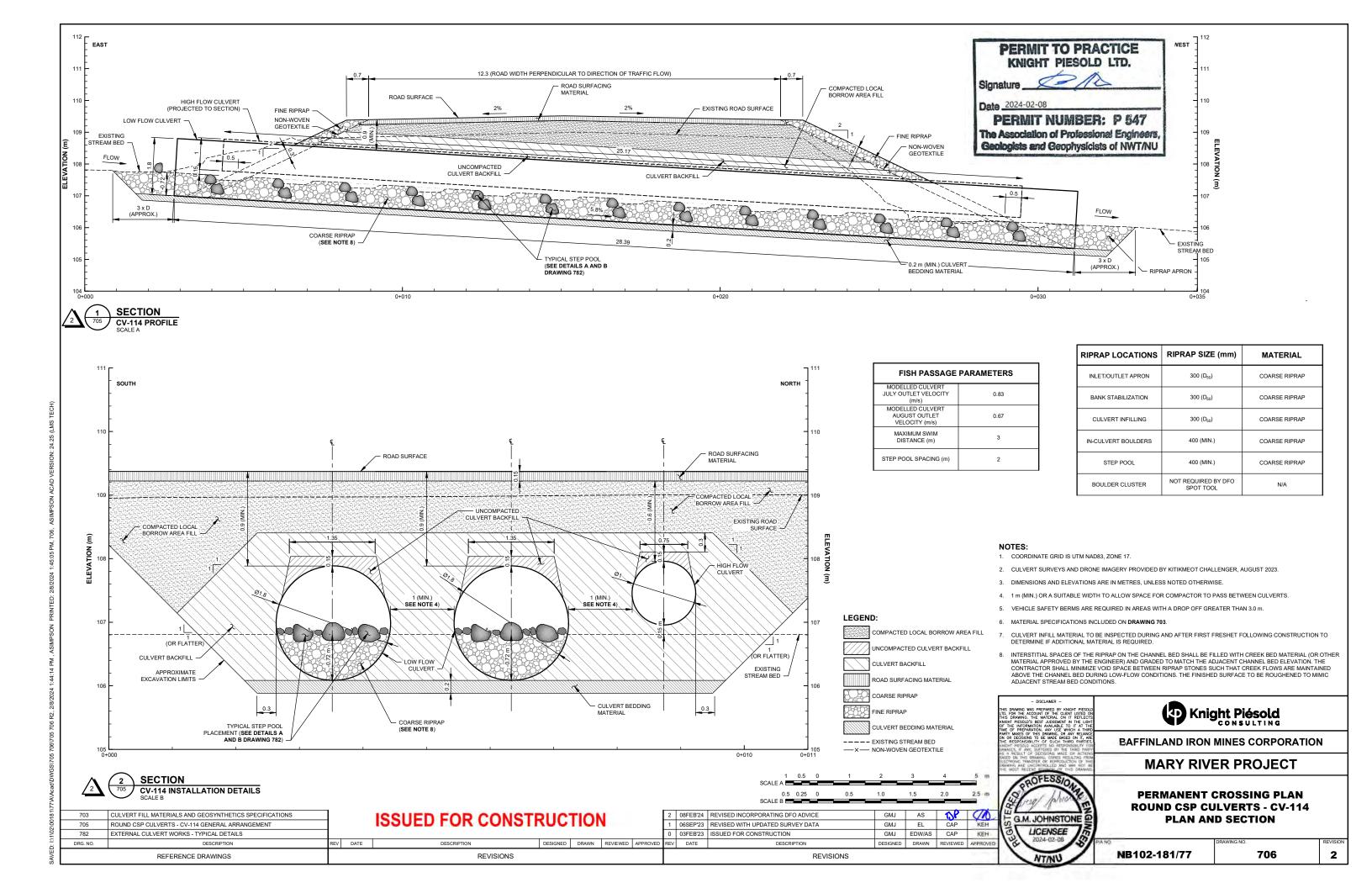
703

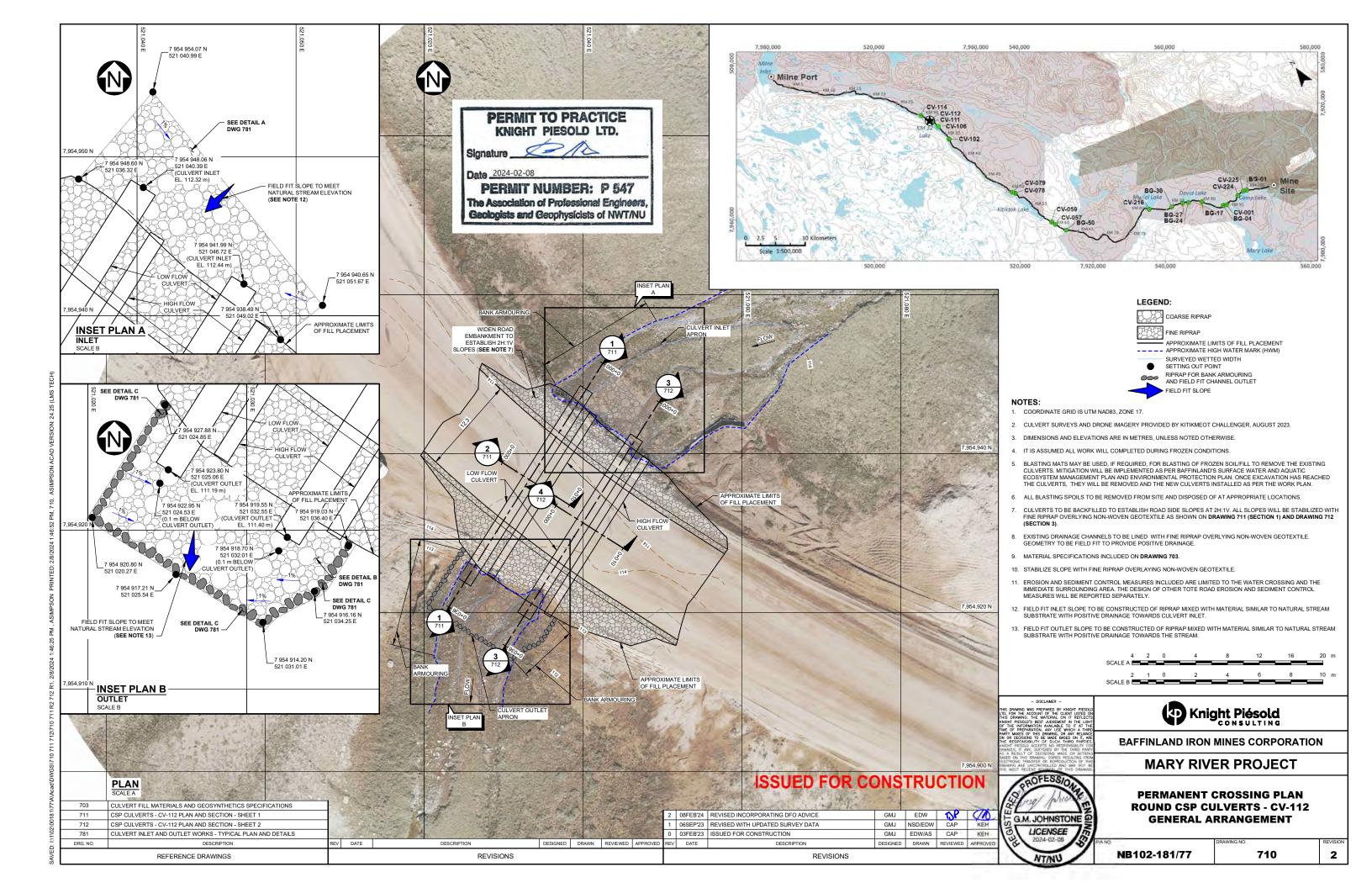
3

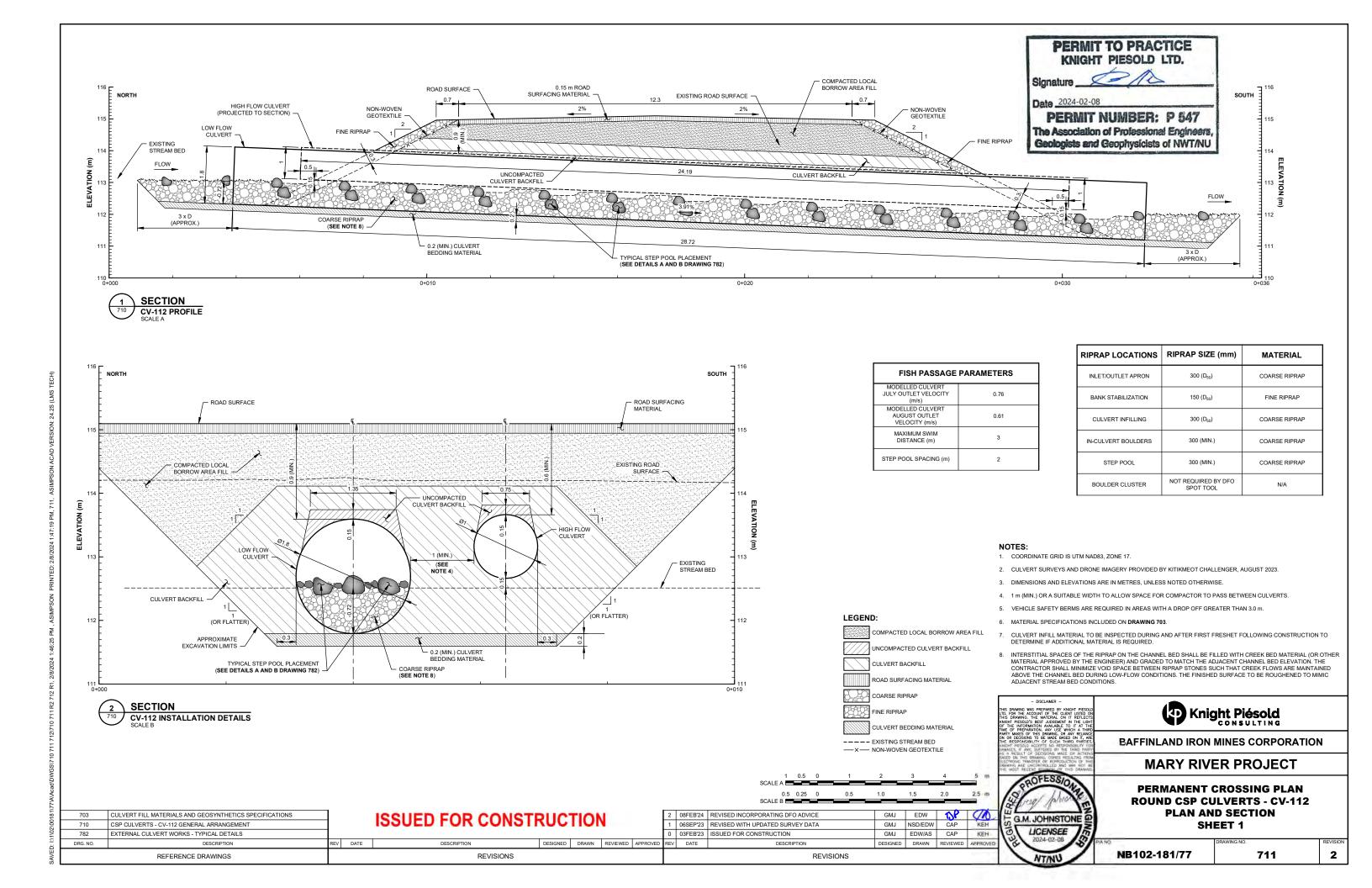
GMJ AS DP CAP KEH 3 08FEB'24 REVISED INCORPORATING DFO ADVICE 2 24OCT'23 ISSUED FOR CONSTRUCTION GMJ MJC/EDW CAP KEH 06SEP'23 ISSUED FOR CONSTRUCTION 0 03FEB'23 ISSUED FOR CONSTRUCTION GMJ EDW CAP KEH DESIGNED DRAWN REVIEWED APPROV

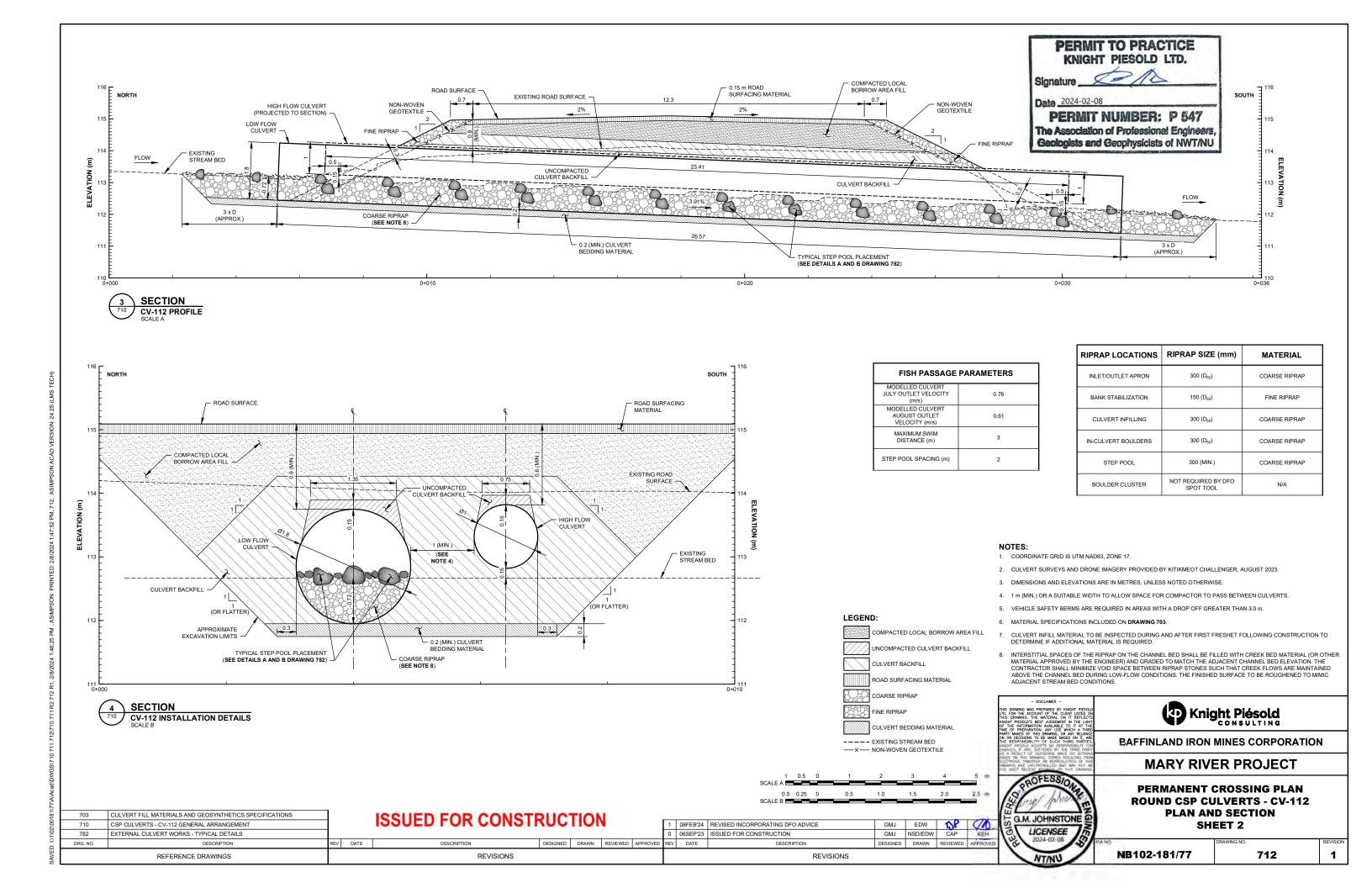
REVISIONS

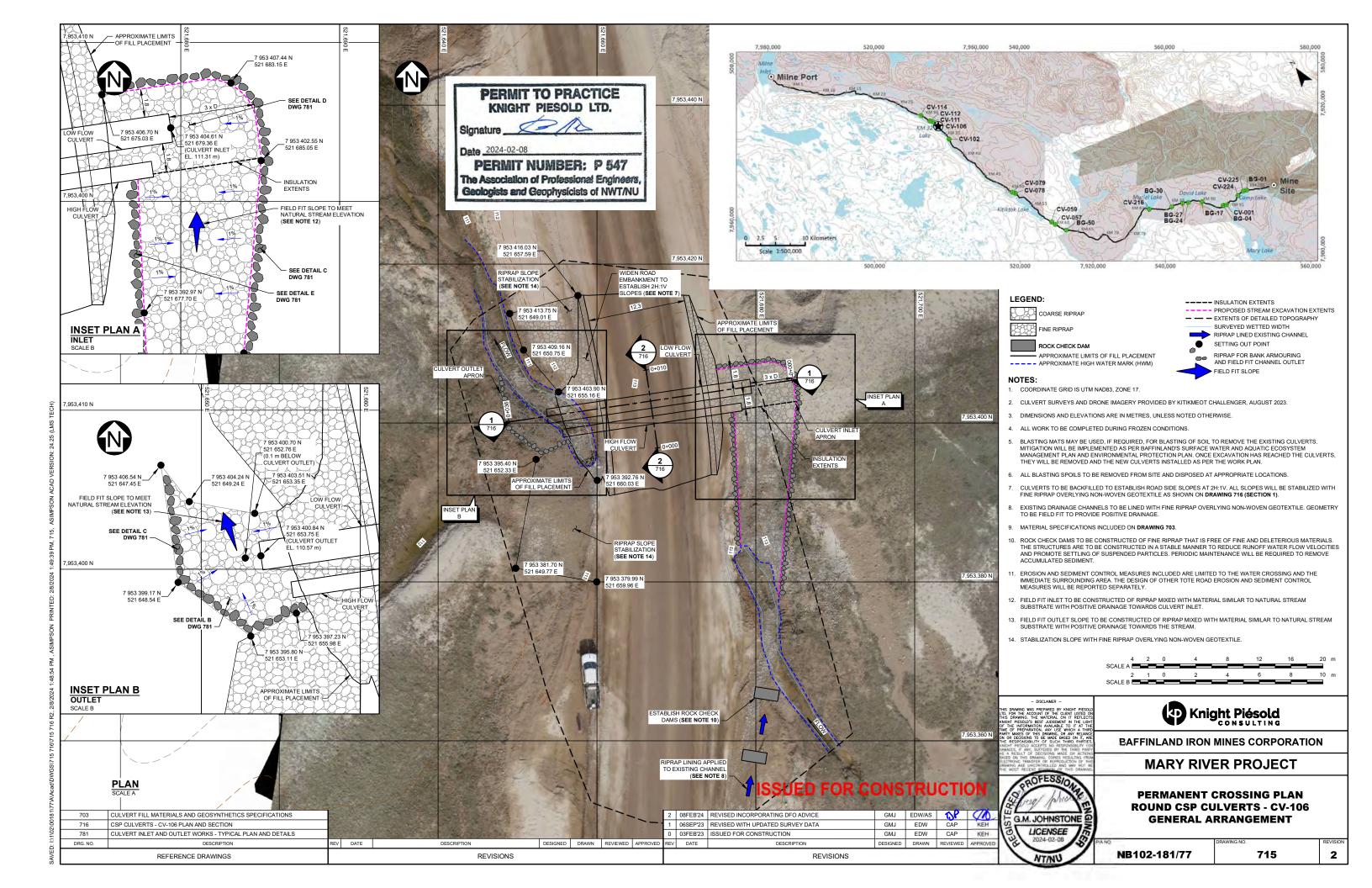


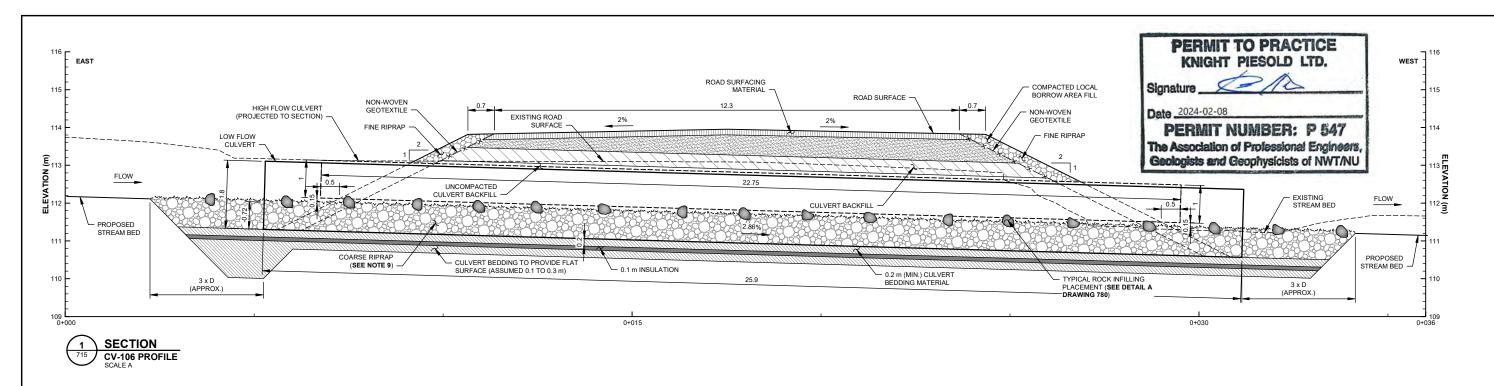


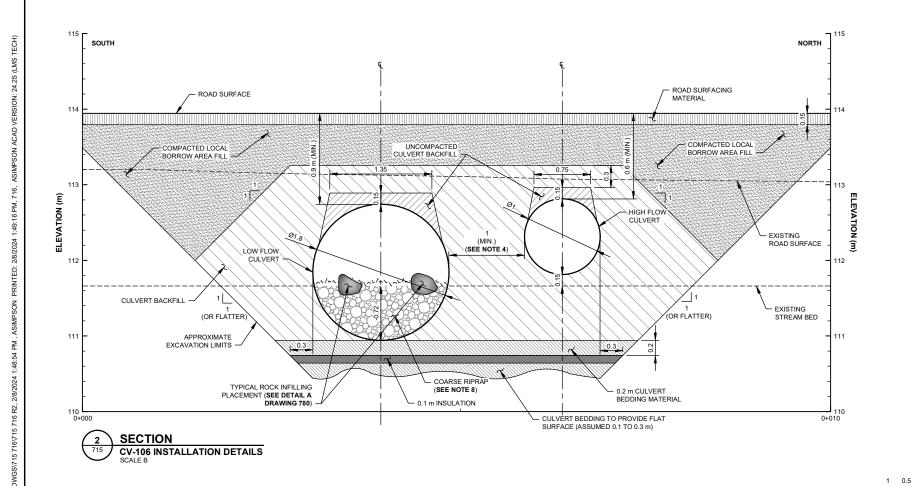












REVISIONS

FISH PASSAGE PARAMETERS				
MODELLED CULVERT JULY OUTLET VELOCITY (m/s)	0.63			
MODELLED CULVERT AUGUST OUTLET VELOCITY (m/s)	0.5			
MAXIMUM SWIM DISTANCE (m)	3.7			
BOULDER CLUSTER SPACING (m)	3.5			

COMPACTED LOCAL BORROW AREA FILL

UNCOMPACTED CULVERT BACKFILL

ROAD SURFACING MATERIAL

CULVERT BEDDING MATERIAL

2.0

CULVERT BACKFILL

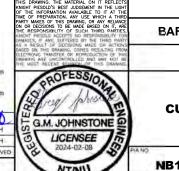
COARSE RIPRAP

INSULATION

RIPRAP LOCATIONS	RIPRAP SIZE (mm)	MATERIAL		
INLET/OUTLET APRON	300 (D <sub>50</sub> )	COARSE RIPRAP		
BANK STABILIZATION	400 (D <sub>50</sub> )	EXTRA COARSE RIPRAP		
CULVERT INFILLING	300 (D <sub>50</sub> )	COARSE RIPRAP		
IN-CULVERT BOULDERS	300 (MIN.)	COARSE RIPRAP		
STEP POOL	NOT REQUIRED	N/A		
BOULDER CLUSTER	300 (MIN.)	COARSE RIPRAP		

#### NOTES:

- 1. COORDINATE GRID IS UTM NAD83, ZONE 17.
- 2. CULVERT SURVEYS AND DRONE IMAGERY PROVIDED BY KITIKMEOT CHALLENGER, AUGUST 2023.
- 3. DIMENSIONS AND ELEVATIONS ARE IN METRES, UNLESS NOTED OTHERWISE.
- 4.  $1 \, \mathrm{m}$  (MIN.) OR A SUITABLE WIDTH TO ALLOW SPACE FOR COMPACTOR TO PASS BETWEEN CULVERTS.
- . VEHICLE SAFETY BERMS ARE REQUIRED IN AREAS WITH A DROP OFF GREATER THAN 3.0 m
- 6. MATERIAL SPECIFICATIONS INCLUDED ON DRAWING 703.
- 7. CULVERT INFILL MATERIAL TO BE INSPECTED DURING AND AFTER FIRST FRESHET FOLLOWING CONSTRUCTION TO DETERMINE IF ADDITIONAL MATERIAL IS REQUIRED.
- 8. INTERSTITIAL SPACES OF THE RIPRAP ON THE CHANNEL BED SHALL BE FILLED WITH CREEK BED MATERIAL (OR OTHER MATERIAL APPROVED BY THE ENGINEER) AND GRADED TO MATCH THE ADJACENT CHANNEL BED ELEVATION. THE CONTRACTOR SHALL MINIMIZE VOID SPACE BETWEEN RIPRAP STONES SUCH THAT CREEK FLOWS ARE MAINTAINED ABOVE THE CHANNEL BED DURING LOW-FLOW CONDITIONS. THE FINISHED SURFACE TO BE ROUGHENED TO MIMIC ADJACENT STREAM BED CONDITIONS.



Knight Piésold

BAFFINLAND IRON MINES CORPORATION

MARY RIVER PROJECT

PERMANENT CROSSING PLAN CULVERT CSP CULVERTS - CV-106 PLAN AND SECTION

NB102-181/77 716

2

703 CULVERT FILL MATERIALS AND GEOSYNTHETICS SPECIFICATIONS		1	ISSUED FOR CONSTRUCTION				
715	715 CSP CULVERTS - CV-106 GENERAL ARRANGEMENT			1990ED LOK COMPIL	TUC		V
780	CULVERT WORKS - TYPICAL DETAILS						
DDC NO	DECORPTION	DE)/	DATE	DECODIDATION	DECIONED	DDAMAI	DE

REFERENCE DRAWINGS

2 08FEB'24 REVISED INCORPORATING DFO ADVICE GMJ EDW APPROVED
1 06SEP'23 REVISED WITH UPDATED SURVEY DATA GMJ EDW CAP KEH
0 03FEB'23 ISSUED FOR CONSTRUCTION GMJ EDW CAP KEH
DESIGNED DRAWN REVIEWED APPROVED REV DATE DESCRIPTION DESIGNED DRAWN REVIEWED APPROVED

REVISIONS

0.5 0.25 0

SCALE B

LEGEND:

ED: I:\1\02\00

