



Baffinland Iron Mines Corporation Mary River Project

Construction Summary Report: Milne Port Waste Management Package

PERMIT TO PRACTICE

HATCH LTD.

Signature Mant Try

PERMIT NUMBER: P 512

The Association of Professional Engineers, Geologists and Geophysicists of NWT/NU



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2015-01-30	0	Approved for Use	S. Hess	M. Buykx	J. Cleland	D. Matthews
DATE	REV.	STATUS	PREPARED BY	CHECKED BY	APPROVED BY	APPROVED BY
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Construction Summary Report: Milne Port Waste Management Package - December 9, 2014

Table of Contents

1.	Facility	y Description	I
	1.2 I 1.3 C 1.4 I	Purpose and Design Basis Location and Base Elevations Geometry and Access Earthworks Materials Details	1 1
2.	Constr	ruction Activity Summary	2
		Waste Management Building with Incinerator	
3.	Photog	graphic Records	4
4.	As-Bui	ilt Drawings	.14
5.	Field D	Decisions	.14
6.	Perform	mance Evaluation	.15
7.	Vibrati	ion Monitoring and Quarrying Activity	.15
8.	Enviro	onmental Monitoring	.15
9.	Earthv	vorks Data	.16
10.	Unanti	cipated Observations	.16
11.	Surfac	e Monitoring	.17
12.	Requir	red Maintenance	.17
13.	Adapti	ive Management	.17
14.	Concor	rdance with Type "A" Water Licence	.17

List of Appendices

Appendix A

Liner Data

Appendix B

As-Built Drawings

Appendix C

Survey Data

Appendix D

Facility Description Supporting Documents







Construction Summary Report: Milne Port Waste Management Package - December 9, 2014

1. Facility Description

1.1 Purpose and Design Basis

The Milne Port waste management package includes the incinerator, waste management building, and the two (2) new hazardous waste containment areas (north and south).

The incinerator is used to dispose of the Milne Port facility's non-hazardous waste. The waste management building provides a heated indoor area for waste to be appropriately sorted to meet the incinerator's burning recipe requirements.

The hazardous waste containment areas are lined containment cells used to store hazardous waste/ contaminated material in support the Project's site drainage monitoring strategy.

For additional information on the controls and operations of the incinerator, see Operations and Maintenance Manual and Control documents in Appendix D.

1.2 Location and Base Elevations

The Milne Port incinerator equipment is modular and operates within three sea containers attached to the rear of the waste management building. The waste management building is located between northing N7 975 966 and N7 975 971 and easting E503 749.5 and E503 775 The building foundation has EL. 12.7m.

The north hazardous waste containment area is located east of the fuel tank farm between northing N7 976 308 and N7 976 276 and easting E503 841 and E503 919.8. The containment area's low point is at EL. 9.6m and the high point at EL. 10.9m.

The south hazardous waste containment area is located west of the accommodation facilities and east of the treated effluent pond between northing N7 975 987 and N7 975 962 and easting E503 724.2 and E503 740.6. The containment area's low point is at EL. 11.5m and the high point at EL. 12.0m.

1.3 Geometry and Access

The incinerator is located on the south side (rear) of the waste management building. Each of the three sea containers housing the incinerator equipment has an access port that penetrates the rear wall of the foldaway building. The waste management building is rectangular in shape with truck door access on the north side.

The north hazardous waste containment area has been constructed rectangular in shape to optimize the earthworks materials (granular fills and liner installation). The berms have side slopes not steeper than 1.5H:1V and a 1.0m wide horizontal liner length for appropriate liner anchoring in the outer berm. The containment area has a 4% grade access ramp on the west side and a drainage pond on the east side.

The south hazardous waste containment area has been constructed rectangular in shape to optimize the earthworks materials (granular fills and liner installation). The berms have side slopes not steeper than 1.5H:1V and a 1.0m wide horizontal liner length for appropriate liner







Construction Summary Report: Milne Port Waste Management Package - December 9, 2014

anchoring in the outer berm. The containment area has a 4% grade access ramp on the north side and a drainage pond on the south side.

1.4 Earthworks Materials Details

The waste management building pad and the hazardous waste containment areas have all been constructed using raised earthworks.

The pre-cast concrete block foundation arrangement in the waste management building and poured concrete floor with sumps in each half of the building serves as effluent containment.

The hazardous waste containment areas have been sealed with liner material for storage of the runoff/seepage or spills, and been covered with a layer of fill material.

2. Construction Activity Summary

Construction activities on the Milne Port waste management package started in July 2013. The construction punch list for the incinerator equipment was closed out in November 2014. The construction punch list for the waste management building remains open with the last item closeout dated December 2014. The hazardous waste containment cell liners were installed in August 2014 and the earthworks completed in September 2014.

The following summarizes the construction activities:

a. Crushed blast rock and fill material was quarried, crushed, screened, and hauled from the Milne Inlet Quarry (Q1) for use in the earthworks.

2.1 Waste Management Building with Incinerator

- a. Areas were cleared and graded to prepare for the sub-base
- b. Prepared sub base and granular cap
- c. Placed pre-cast concrete foundation blocks
- d. Placed incinerator sea containers (equipment within)
- e. Installed fuel tank and required piping
- Commission the incinerator equipment
- g. Stack testing of incinerator emissions
- h. Erected fold away building
- i. Installed floor rebar
- j. Poured concrete slab on grade
- k. Connect electrical power to the building and install power distribution
- Install HVAC system in waste management building
- m. Install fire detection system in waste management building







Construction Summary Report: Milne Port Waste Management Package - December 9, 2014

n. Commissioned the waste management building systems.

2.2 Hazardous Waste Containment Areas (North and South)

- a. Areas were cleared and graded to prepare the sub-base for the containment area
- b. Constructed the access ramp
- Constructed the pad and berm
- d. Installed fill material layers
- e. Installed non-woven geotextile
- f. Installed liner
- g. Installed second layer of non-woven geotextile
- h. Installed fill material layer.

QA/QC

The quality assurance and quality control (QA/QC) for the hazardous waste containment areas was conducted by Layfield, including documents accepting the preparation of the subgrade, installation and testing of the membrane with a final inspection of the completed liner. See Appendix A for the following:

- a. A certificate of acceptance of the soil subgrade for installation of the liner was verified and signed by the Hatch project coordinator and Layfield Environmental supervisor.
- b. A geomembrane deployment log describes the location, size, temperature when placed, visually observed and initialled that the panel had been checked.
- c. A geomembrane trial seam log tested the welding before the entire installation proceeded.
- d. An air lance test log had been completed for each seam.
- e. Layout drawings show all of the panel numbers, as described in the log documents.
- f. A certificate of final inspection and acceptance was signed by Layfield and Hatch representatives.





3. Photographic Records



Figure 1: Pre-construction of the Milne Port waste management package [northeast view]



Figure 2: Waste Management Building: Preparing for fold away building erection







Figure 3: Waste Management Building: Incinerator equipment placed and commissioned



Figure 4: Waste Management Building: Installation of the incinerator equipment with temporary access platform for stack emissions testing







Figure 5: Waste Management Building: Erecting the fold away building



Figure 6: Waste Management Building: Installing the end walls (incinerator access ports on rear wall)







Figure 7: Waste Management Building: Incinerator fuel day tank installation



Figure 8: Waste Management Building: Completed installation viewed from the inside; access to incinerator visible in back wall







Figure 9: Waste Management Building: Completed installation from the outside



Figure 10: Waste Management Building: Completed installation, rear view







Figure 11: North hazardous waste containment area: pre-construction [west view]



Figure 12: North hazardous waste containment area: placing liner [north view]







Figure 13: North hazardous waste containment area: North view of liner boundary [north view]



Figure 14: North hazardous waste containment area: Shaping the container pad earthworks (facing east) [west view]







Figure 15: North hazardous waste containment area: Shaping the container pad earthworks [west view]



Figure 16: North hazardous containment area: Construction complete [west view]







Figure 17: South hazardous containment area: Sub-base complete



Figure 18: South hazardous containment area: Liner installation







Figure 19: South hazardous containment area: Liner installed and berm shaped



Figure 20: South hazardous containment area: Finished and in-use [west view]







Figure 21: South hazardous containment area: Finished and in-use [south view]

4. As-Built Drawings

The as-built drawings incorporate contractor red line markups, field instructions, requests for information, field sketches, and all other inputs provided by the field engineering team. The as-built drawings are attached in Appendix B.

Table 4-1: Waste Management Package 'As-Built' Drawing List

ranie : ii iranie management a enage / to zam zraning ziet										
Drawing Number	Title	Revision								
H349000-2000-00-014-0004	349000-2000-00-014-0004 Milne Port Infrastructure Site Layout									
H349000-2550-10-035-0001	Milne Port Hazardous Waste Containment Cell – North Plan & Details	1								
H349000-2550-10-035-0002	Milne Port Hazardous Waste Containment Cell – North Sections & Details	1								
H349000-2550-10-035-0003	Milne Port Hazardous Waste Containment Cell – South Plan, Sections & Details	1								

5. Field Decisions

The following sections describe the relevant field decisions made during construction:

- a. Transformer stands were fabricated on-site to elevate the waste management building's transformers off the ground and install closer to the building wall to protect them from environmental conditions.
- b. The incinerator's network cabinet was exposed to dust and ash in the original design location. The cabinet has vent openings located on the sides (not a sealed cabinet). The cabinet was relocated to the incinerator control room with a dedicated power outlet to prevent damage during incinerator operation.
- c. Due to limited material availability on site, material substitutions were made for run of quarry granular fill in the building pad.







Construction Summary Report: Milne Port Waste Management Package - December 9, 2014

- d. The north hazardous waste containment area was moved N5.7m from the design location (field-fit) to achieve the desired road clearances between the pond and the Toromont shop building which was constructed prior to breaking ground on the north hazardous waste containment area. The whole design for the Milne Port camp and support buildings were moved approximately 20m north. The ground near the south of camp was too soft for supporting buildings.
- e. The south hazardous waste containment area was rotated 90 degrees clockwise for accessibility and moved N52.0m E15.3m from the design location (field-fit) since the design survey points located the cell in the constructed parking lot. The 90 degree rotation now has the access ramp on the north side instead of east, and the pond on the south side of the cell instead of west.

6. Performance Evaluation

As of the data collection cut-off date for this report (December 9, 2014) there have been no adverse observations in operational performance of the Milne Port waste management package.

7. Vibration Monitoring and Quarrying Activity

No vibration monitoring was conducted during the construction of the Milne Port waste management package as it was not deemed necessary based on scope of activities required for construction.

Control for quarrying activity was conducted as per the project's specific management plans:

- BAF-PH1-830-P16-0040 (H349000-1000-07-126-0013): Quarry Management Plan Milne Inlet Quarry (Q1).
- BAF-PH1-830-P16-0004 (H349000-1000-07-126-0011): Borrow Pit and Quarry Management Plan.

8. Environmental Monitoring

Environmental monitoring during the construction of the Milne Port waste management package was conducted as per the BAF-PH1-830-P16-0008 Environmental Protection Plan (EPP) recently updated in July 2014.

In addition to the EPP, BIM self-performed earthworks construction follows the requirements of the BAF-PH1-830-STD-0001 Environmental Health and Safety Management Framework issued December 2010. The Baffinland on-site Environmental Management Team was responsible for environmental monitoring at all sites during construction and following-up with the construction team(s) if there were any reported environmental incidents or non-conformances.







Waste management construction was also required to follow the requirements of the Surface Water and Aquatic Ecosystems Management Plan (March 2014), BAF-PH1-830-P16-0026. This Management Plan outlines the best management practices implemented to limit the potential for adverse impacts to receiving waters, aquatic ecosystems, fish and fish habitat used during construction. In addition this plan details the systems in place to mitigate and manage drainage and runoff at the building sites, address point and non-point discharges to surface waters and assess those discharges on water quality and quantity relative to their receiving water systems.

The Spill Contingency Plan (March 2014), BAF-PH1-830-P16-0036, in conjunction with the Emergency Response Plan (March 2014), BAF-PH1-830-P16-0007, provides guidance and instructions for first responders and Baffinland Management in the event of a spill event or other emergency such as fire or accident.

The risks to the water quality in the respective rivers and streams as a result of construction of the waste management package would originate from following sources based on construction methodology:

- Spills from equipment
- Increase in sediment load in the water

There were no recorded spills from equipment used at the construction site. During the period of construction, water quality monitoring conducted at downstream stations under Part D, Section 16 and Part I, of the Type "A" Water Licence 2AM-MRY1325 indicated total suspended solids (TSS) and other parameter at levels below the specified Water Licence criteria. The results for water quality monitoring were provided in monthly reports submitted to the Nunavut Water Board and other stakeholders. In consideration of the above, the environmental mitigation strategies were effective in maintaining runoff water quality.

9. Earthworks Data

The survey data collected has been included in Appendix C.

Two geotechnical inspections (early August and late September) were conducted in 2014 by a 3rd party, independent, Nunavut certified engineer under Part D, Section 19 of Type "A" Water Licence 2AM-MRY1325. The inspection is inclusive of waste containment structures at the Mary River Mine Site and Milne Port site. The last two inspections overlooked these new hazardous waste storage locations. This omission is known and the new north and south hazardous waste containment areas will be included in the next regularly scheduled geotechnical inspection.

10. Unanticipated Observations

There were no unanticipated observations during construction of the waste management package.







11. Surface Monitoring

Not conducted.

12. Required Maintenance

None conducted to-date.

13. Adaptive Management

For discussion of adaptive management principles and practices applied during the Construction Phase of the Project and their overall effectiveness please refer to the 2013 Annual Report to the Nunavut Impact Review Board. Any additional adaptive management practices implemented as a result of works completed in 2014 will be reported in the updated 2014 Annual Report to the Nunavut Impact Review Board.

14. Concordance with Type "A" Water Licence

The Nunavut Water Board Type "A" Licence 2AM-MRY1325, Schedule D, outlines the requirements for Construction Monitoring Reports. The following table provides a concordance of the report, herein, with the requirements included in Part D.

Table 14-1: Table of Concordance for Schedule D

Schedule D Item No.	Schedule D Description	Corresponding Section in this Report				
1a	description of all infrastructure and facilities designed and constructed to contain, withhold, divert or retain Water and/or Waste;	1				
1b	a summary of construction activities including photographic records before, during and after construction of the facilities and infrastructure designed to contain, withhold, divert or retain Water and/or Waste;	2, 3				
1c	as-built drawings and design for facilities and infrastructure, in Item 1(a) of this schedule, designed and constructed to contain, withhold, divert or retain Water and/or Waste;	4				
1d	documentation of field decisions that deviate from the original plans and any data used to support or developed facilities and infrastructure to withhold, divert or retain Water and/or Waste;	5				
1e	a comparison of measured versus predicted performance of infrastructure and facilities;	6				
1f	any blast vibration monitoring and control for quarrying activity carried out in close proximity to fish bearing waters;	7				
1g	monitoring conducted for sediment and explosives residue release from construction areas;	8				





Schedule D Item No.	Item No. Schedule D Description							
1h	monitoring undertaken in accordance with Part D of the during the Construction Phase of the Project;	8						
1i	details confirming that the requirements of the CCME guidance document entitled "Aboveground Storage Tank Systems for Petroleum and Allied Petroleum Products (2003)" have been met by the Licensee;	N/A						
1j	data collected from instrumentation used to monitor earthworks and the interpretation of that data;	9						
1k	a discussion of any unanticipated observations including changes in risk and mitigation measures implemented to reduce risk during construction;	10						
11	an overview of any method including frequency used to monitor deformations, seepage and geothermal responses;	11						
1m	a summary of maintenance work undertaken as a result of settlement or deformation of dikes and dams;	12						
1n	a summary of adaptive management principles and practices applied during the relevant phases of the Project and their overall effectiveness.	13						





Appendix A

Liner Data

- A. E349000-CC004-02-198-0001-007Sub01 Project Completion QA/QC Package VI Hazardous Waste Containment North *[20 pages]*
- B. E349000-CC004-02-198-0001-009Sub01 Project Completion QA/QC Package VIII Hazardous Waste Containment South *[13 pages]*
- C. E349000-CC004-02-198-0001-010Sub01 Project Completion QA/QC Package IX Installation Warranty *[1 page]*





CERTIFICATE OF ACCEPTANCE

red - Cancelled	OF SOIL SUBGRADE SURFACE
TY WITH THE SPECIFICATIONS. WARRANT OR REPRESENT THAT THE	
IG/DOCUMENT IS EITHER ACCURATE OR CORRECT DESIGN, DETAILS & DIMENSIONS G THE DRAWING/DOCUMENT.	ME: Mury Riser Project "Hazurdous Waste"
PROJECT NA	
OWNER: 6	patfinland Iron Mine
LOCATION:	
(LESL), have	ned, a duly appointed representative of Layfield Environmental Systems Ltd. visually observed the soil subgrade described below, and found it to be an face on which to install geomembrane.
inspections or no representati subgrade. Lay	on is based on observations of the surface of the subgrade only. No subterranean tests have been performed by Layfield Environmental Systems, and LESL makes ions or warranties regarding conditions which may exist below the surface of the field Environmental Systems accepts no responsibility for conformance of the sproject's specifications.
subgrade conbeyond the co	rade accepted on this date refers to its present condition. Any changes in the dition that result from the effects of inclement weather and/or other forces introl of Layfield Environmental Systems and remedial work to correct the iencies, will be the direct responsibility of the General Contractor.
Floor is	acceptable to install underly of LP7 and
HDSE CO	my Geomemorare.
LAYFIELD E Date: Signat Name: Title:	os Pog /2014
OWNERS RE	EPRESENTATIVE:
Date: Signat Name Title: Comp	Tim Thertell
Comp	50AJ *



LAYFIELD GEOMEMBRANE DEPLOYMENT LOG

PROJECT NUMBER:	CT000071		PROJEC'	T TITLE:	Mari river Pı	rojetc "Haza	ardous Was	ste Pond"		
OWNER:	Baffinland Iron Mine		CONTRA	CTOR:	Baffinlan Iro	on Mines				
LOCATION:	Nunavut	_		_						
GEOMEMBRANE	SECONDARY	PRIMARY	CLOSUR	Œ	OTHER					
	URFACE COMPACTION, PROTRU	SIONS, DESICCATION,								
REMARKS: Underlay LP 7	60 mil HDPE liner				DATE:	5-Aug-14				
<u> </u>					SHEET NU					
DEPLOYMENT EQUIPME	NT:									
					h					
	PANEL LOCATION REFERENCE		OCATION REFEREN	NCE	PANEL LOC			1		
	NUMBER 1	NUMBER	2		NUMBER		3			
PANEL/ROLL NUMBER	9		9			9				
DEPLOYMENT LENGTH AMBIENT AIR TEMP.	27m 10		7.92m 10			8.9n				
VISUAL OBSERVATION	Good		Good			Goo				
OBSERVED OVERLAP	5" Y.E		5" Y.E			5" Y.E				
CHECKED BY ADJACENT PANEL	N= S=	N=	3,4 S=	5	N=	2	S=			
ADJACENTTANEL	E= ,2,3,4,5,6, W=	8 E=	5,4 S= W=	1	E=	4	3= W=	1		
	2- ,2,0,1,0,0,1	<u> </u>		-		•		-		
DECORPORION	PANEL LOCATION REFERE	NCE PANEL	LOCATION REFER	RENCE	PANEL	LOCATIO	N REFERE	NCE		
DESCRIPTION	NUMBER 4	NUMBER			NUMBER		6			
PANEL/ROLL NUMBER	9		9			9				
DEPLOYMENT LENGTH	7m		7.9m			8.5n	n			
AMBIENT AIR TEMP.	10		10		10					
VISUAL OBSERVATION OBSERVED OVERLAP	Good 5"		Good 5"		Good 5"					
CHECKED BY	Y.E		Y.E		Y.E N= S= 5					
ADJACENT PANEL	N= 2 S=	3 N=	6,7 S=	2						
	E= W=	3 E=	W=	1	E=	7	W=	1		
	DANIEL LOGATION DEFEND			- FILOR	D. LATER			n.ce		
DESCRIPTION	PANEL LOCATION REFERE		LOCATION REFER	RENCE	PANEL LOCATION REFERENCE					
	NUMBER 7	NUMBER	8		NUMBER		9			
PANEL/ROLL NUMBER	9		9			9				
DEPLOYMENT LENGTH	5.9m		31.30m			31.30				
AMBIENT AIR TEMP. VISUAL OBSERVATION	10 Good		10 Good			Goo				
OBSERVED OVERLAP	5"		5"			5"				
CHECKED BY	Y.E		Y.E			Y.E	2			
ADJACENT PANEL	N= 6 S=	5 N=	S=		N=		S=			
	E= W=	6 E=	1 W=	9	E=	8	W=	10		
	DANIEL LOGATION DEFEND			- FILOR	D.13757			n.ce		
DESCRIPTION	PANEL LOCATION REFERE	NCE PANEL	LOCATION REFER	RENCE	PANEL	LOCATIO	N REFERE	INCE		
	NUMBER 10	NUMBER	11		NUMBER		12			
PANEL/ROLL NUMBER	9		9			11				
DEPLOYMENT LENGTH	31.3m		5.7m 10			25.6				
AMBIENT AIR TEMP. VISUAL OBSERVATION	10 Good		Good			Goo				
OBSERVED OVERLAP	5"		5"		5"					
CHECKED BY	Y.E		Y.E			Y.E	3			
ADJACENT PANEL	N= S=	N=	S=	12	N=	11	S=			
	E= 9 W=	11,12 E=	10 W=	13	E=	10	W=	13		
				SUBMIT	TED BY:	Y.E				

DATE:

6-Aug-14



LAYFIELD GEOMEMBRANE DEPLOYMENT LOG

CT000071	PROJECT TITLE:	Mari river Projetc "Hazardous Waste Pond"					
Baffinland Iron Mine	CONTRACTOR:	Baffinlan Iron Mines					
Nunavut							
SECONDARY	PRIMARY CLOSURE	OTHER					
URFACE COMPACTION, PROTRUSIONS	S, DESICCATION, EXCESSIVE MOISTURE):						
60 mil HDPE liner		DATE: 5-Aug-14					
		SHEET NUMBER: 2					
NT:							
		PANEL LOCATION REFERENCE					
NUMBER 13	NUMBER 14	NUMBER 15					
11	11	11 31.30m					
		31.30m 10					
Good	Good	Good					
5"	5"	5"					
		Y.E N= S=					
		E= 14 W=					
E= 11,12 W= 14	E= 13 W= 13	E= 14 W=					
PANEL LOCATION REFERENCE	PANEL LOCATION REFERENCE	PANEL LOCATION REFERENCE					
		NUMBER					
	-						
N= S=	N= S=	N= S=					
		E= W=					
PANEL LOCATION REFERENCE	PANEL LOCATION REFERENCE	PANEL LOCATION REFERENCE					
I NUMBER	NUMBER	I NUMBER_					
	 						
N- C	N- C	N= S=					
		·					
E= W=	E= W=	E= W=					
PANEL LOCATION REFERENCE	PANEL LOCATION REFERENCE	PANEL LOCATION REFERENCE					
NUMBER	NUMBER	NUMBER					
	 						
N= S=	N= S=	N= S=					
E= W=	E= W=	E= W=					
	SUBM	MITTED BY: Y.E					
	Nunavut SECONDARY	SECONDARY					

LS FORM 2

DATE: 6-Aug-14

	LAYFIELD
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GEOMEMBRANE TRIAL SEAM LOG

PROJECT NUMBER:	CT-000071	_PROJECT TITLE:	Mary River Project
OWNER:	Baffinland Iron Mine Corporation	_CONTRACTOR:	Baffinland Iron Mines
LOCATION:	Hazardous Waste North	SHEET NUMBER:	<u>1</u>

X TF - # FUSION X TX - # = EXTRUSIONTS - # = SOLVENT

					TEMPER	ATURES							TEST RESULTS								PASS									
SAMPLE NUMBER	APPROX. TIME & DATE	WELDING MACHINE NUMBER	WELD TECH.	AMBIENT AIR TEMP.	PREHEAT OR MACHINE SPEED	EXTRUDER	WEDGE TEMP. Deg F		PEI	NSIDI EL MO RENG	DE 			PEI	UTSII EL MC RENG	DDE		SHEAR STRE		OR RE - TEST	CH'KD BY	REMARKS								
 .	10:40							135		133		142		141		130	10.	184		P	Y.E									
TF1	5-Aug			10	60%	N/A	850		132		133		138		133		136	100	183	D	N/ E									
TX1	16:00			10	500	500	N/A						110	115	104	108	105	180	179	P	Y.E									
IVI	5-Aug 7:12			10	300	300	N/A						110	113	104	108	103	188	179											
TX2	6-Aug			5	500	500	N/A						101	108	109	125	108	100	180	P	Y.E									
				-																										

SUBMITTED BY: Y.E DATE: 06, Aug 2014

(LAYFIELD)
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LS FORM 4

GEOMEMBRANE SEAM LOG

PROJECT NUMBER: CT-000071							PROJECT TITLE: Mary River Project							
OWNER:		Baffinland	Iron Mi	ne Corp	oration		CONT	RACT	OR:					
LOCATION:		Hazardous	Waste r	north										
	PASSING TRIAL SEAMS													
				NO.		TIME	TE.	CH ID						
X	FUSION		TF1	110.	10:40	THVIE		CITIE	JB]				
											CHEE	r MIIMDED.	1	
	EXTRUSION										SHEE	Γ NUMBER:	I	
	•											DATE:	5-Aug-14	
	SOLVENT													
]				
		I	l			MACHINE TEL	MDEDATI	IDEC		I				
an.i.e	SEAM SECTION *		AMB.		PREHEAT	MACHINE TEL	1		APPROX.	D.F.GERD	arren.		NON- DESTRUCTIVE	
SEAM NUMBER	START FINISH POINT POINT	APPROX. START TIME	AIR TEMP.	WELD TECH.	OR MACH.	DIGITAL SET	INDICA	ATOR	LENGTH WELDED	DESTR. NUMBER	CHK'D BY	REMARKS	ı	
	POINT POINT	TIME	IEMP.		SPEED	WEDGE OR BARREL	WEDG BARI		(M)				TEST DATE	CHECKED BY
1 / 3	SEOS TO NEOS	11:17	13	JB	60%	850	85	0	8.9					
2 / 4	WEOS TO EEOS	11:26	13	JB	60%	850	85		7.0					
2,4 / 3	SEEOS TO NWEOS	11:40	13	JB	60%	850	85	0	11.6					
2 / 5	EEOS TO WEOS	11:50	13	JB	60%	850	85	0	7.9					
6 / 1	SEOS TO NEOS	12:03	13	JB	60%	850	85	0	8.5					
5 / 7	EEOS TO WEOS	12:07	13	JB	60%	850	85	0	5.9					
6 / 7,5	SWEOS TO NEEOS	13:06	13	JB	60%	850	85	0	9.7					
5,2 / 1	SEOS TO NEOS	12:56	13	JB	60%	850	85	0	8.7					
1 / 8	NEOS TO SEOS	13:14	13	JB	60%	850	85	0	27.0					
8 / 9	NEOS TO SEOS	13:28	13	JB	60%	850	85	0	31.3					
9 / 10	NEOS TO SEOS	13:43	13	JB	60%	850	85		31.3	DT1	Y.E		6-Aug-14	JB
							LY TOT.	AL	157.8	J	a			
* REFERENCE SEA	AM ENDPOINTS FROM AN	END OF SEA	M (EOS),	A REPAII	R, OR A POINT	LOCATION ON TH	IE SEAM.				SUBM	IITTED BY:	Y.E	

DATE: 6-Aug-14



GEOMEMBRANE SEAM LOG

PROJECT NU	MBER:	CT-00007	1				PROJEC	T TITLE:	Mary Rive	er Projec	t		
OWNER:		Baffinland	Iron Mi	ne Corp	oration		CONTRA	ACTOR:					
LOCATION: Hazardous Waste north													
					PASSING	TRIAL SEA	AMS						
NO. TIME TECH ID													
X	FUSION		TF1		10:40		JB]				
									-	SHEE	Γ NUMBER:	1	
	EXTRUSION									STILL			
									_		DATE:	5-Aug-14	
	SOLVENT												
						MACHINE TE	MPERATURE	ES				N/	OM.
SEAM	SEAM SECTION *	NISH START	RT AIR	WELD TECH.	PREHEAT OR MACH. SPEED	DIGITAL SET	INDICATO	APPROX. OR LENGTH	DESTR.	CHK'D	DEMARKS	NON- DESTRUCTIVE	
NUMBER	START FINISH POINT POINT					WEDGE OR	WEDGE O	WELDED (M)	NUMBER	BY	REMARKS	TEST	CHECKED
					ST EED	BARREL	BARREL	(/				DATE	BY
11 / 12	EEOS TO WEOS	14:00	13	JB	60%	850	850	6.8					
10 / 11,12	NEOS TO SEOS	14:06	13	JB	60%	850	850	31.3					
11,12 / 13	NEOS TO SEOS	14:21	13	JB	60%	850	850	31.3					
13 / 14	NEOS TO SEOS	14:40	13	JB	60%	850	850	31.3					
14 / 15	NEOS TO SEOS	15:00	13	JB	60%	850	850	31.3	DT2	Y.E		6-Aug-14	JB
/													
/													
/													
1													
/													
,		1	<u> </u>			DAII	LY TOTAL	132.0					
* REFERENCE SEA	AM ENDPOINTS FROM AN	END OF SEA	M (EOS),	A REPAII	R, OR A POINT	LOCATION ON TH	HE SEAM.		_	SUBM	IITTED BY:	Y.E	

LAYFIELD GEOMEMBRANE VACUUM / AIR LANCE TEST LOG

PROJECT NUMBER:	CT000071	PROJECT TITLE:	Mary River Project "Hazardous Waste North " Baffinland Iron Mine				
OWNER:	Baffinland Iron Mine	CONTRACTOR:					
LOCATION:	Nunavut						
VACUUM BOX X	AIR L	ANCE	SHEET NUMBER:	1			

	SEAMS										REPAIRS					
					COMPLETE											
SEAM	SEAM SECTION *		TECH			CHK'D		DEFECT	TEST	TECH	DEFECTS	CHK'D	REMARKS			
NUMBER	FROM TO	DATE	ID	**	YES	BY	**	CODE	DATE	ID	**	BY	**			
/	-							1 A	6-Aug-14	JB						
/	-							1 B	6-Aug-14	JB						
/	-							1 C		JB						
/	-							1 D	6-Aug-14	JB						
/	-							1 E	6-Aug-14	JB						
/	-							1 F	6-Aug-14	JB						
/	-							1 G		JB						
/	-							1 H		JB						
/	-							1 I	6-Aug-14	JB						
/	-															
/	-															
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/	-															

^{*} REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR NUMBER. OR A POINT LOCATION ON THE SEAM

SUBMITTED BY:	Y.E
DATE:	06 AUG 2014

^{**} RECORD QUANTITY OF LEAKS DETECTED AND REFERENCE NEW DEFECT CODE IN REMARKS



LAYFIELD GEOMEMBRANE SEAM PRESSURE TEST LOG

PROJECT NUMBER:	CT000071	PROJECT TITLE:	Hazardous Waste North
OWNER:	Baffinland Iron Mine	CONTRACTOR:	Baffinland Iron Mine
LOCATION:	Nunavut		
			DATE: 5-Aug-14

SHEET

SEAM NUMBER	SEAM SECTION * FROM TO	TECH. ID	PRESSURE PSI Start Finish	TII START	ME FINISH	RESULTS PASS FAIL	SEAM COMPLETE NO YES	CH'KD BY	REMARKS **
1 / 3	SEOS - NEOS	JB	40 : 40	17:30	17:35	PASS	YES	Y.E	
3 / 4	SEEOS - NWEOS	JB	40 : 40	17:31	17:36	PASS	YES	Y.E	
2 / 4	EEOS - WEOS	JB	40 : 40	17:32	17:37	PASS	YES	Y.E	
2 / 3	SEEOS - NWEOS	JB	40 : 40	7:07	7:12	PASS	YES	Y.E	6-Aug-14
2 / 1	NEOS - SEOS	JB	40 : 40	7:07	7:12	PASS	YES	Y.E	6-Aug-14
5 / 1	SEOS - NEOS	JB	40 : 40	7:07	7:12	PASS	YES	Y.E	6-Aug-14
5 / 6	SWEOS - NEEOS	JB	40 : 40	7:07	7:12	PASS	YES	Y.E	6-Aug-14
7 / 5	EEOS - WEOS	JB	40 : 40	17:45	17:50	PASS	YES	Y.E	
6 / 7	NEEOS - SWEOS	JB	40 : 40	17:40	17:45	PASS	YES	Y.E	
1 / 6	NEOS - SEOS	JB	40 : 40	17:40	17:45	PASS	YES	Y.E	
8 / 1	SEOS - NEOS	JB	40 : 40	16:38	16:43	PASS	YES	Y.E	
8 / 9	SEOS - NEOS	JB	40 : 40	16:28	16:34	PASS	YES	Y.E	
9 / 10	SEOS - NEOS	JB	40 : 40	16:27	16:32	PASS	YES	Y.E	
11 / 12	EEOS - WEOS	JB	40 : 40	16:42	16:47	PASS	YES	Y.E	
11 / 10	SEOS - NEOS	JB	40 : 40	16:42	16:47	PASS	YES	Y.E	
12 / 10	SEOS - NEOS	JB	40 : 40	16:37	16:42	PASS	YES	Y.E	
11 / 13	SEOS - NEOS	JB	40 : 40	16:42	16:47	PASS	YES	Y.E	

^{*} REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR NUMBER, OR A POINT ON THE SEAM.

DATE:	6-Aug-14
SUBMITTED BY:	Y.E

^{**} RECORD ANY QUANTITY OF LEAKS DETECTED AND REFERENCE NEW DEFECT CODE IN REMARKS.

	AYFIEL	D
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GEOMEMBRANE SEAM PRESSURE TEST LOG

PROJECT NUMBER:	CT000071	PROJECT TITLE:	Hazardous Waste North
OWNER:	Baffinland Iron Mine	CONTRACTOR:	Baffinland Iron Mine
LOCATION:	Nunavut		
			DATE: 5-Aug-14
			SHEET 2

SEAM NUMBER	SEAM SECTION * FROM TO	TECH. ID	PRESSURE PSI Start Finish	TIP START	ME FINISH	RESULTS PASS FAIL	SEAM COMPLETE NO YES	CH'KD BY	REMARKS **
12 / 13	SEOS - NEOS	JB	40 : 40	16:37	16:42	PASS	YES	Y.E	
13 / 14	SEOS - NEOS	JB	40 : 40	16:25	16:30	PASS	YES	Y.E	
14 / 15	SEOS - NEOS	JB	40 : 40	16:24	16:29	PASS	YES	Y.E	
2 / 5	EEOS - WEOS	JB	40 : 40	17:33	17:38	PASS	YES	Y.E	
/	-		:						
/	-		:						
/	-		:						
/	-		:						
/	-		:						
/	-		:						
/	-		:						
/	-		:						
/	-		:						
/	-		:						
/	-		:						
/	-		:						
/	-		:						

^{*} REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR NUMBER, OR A POINT ON THE SEAM.

DATE:	6-Aug-14	
SUBMITTED BY:	Y.E	

^{**} RECORD ANY QUANTITY OF LEAKS DETECTED AND REFERENCE NEW DEFECT CODE IN REMARKS.

LAYFIELD	O GEO	MEMBRA	NE DEST	RUCTIVI	E TEST RE	PORT					
PROJECT NUM	BER: CT000071	Baffinland Iron Mine			PROJECT TITLE: Mari River Project CONTRACTOR: Baffinland Iron Mine						
OWNER:	Baffinland I										
LOCATION:	Nunavut				R: 1						
SEAM NUMBER SAMPLE LOCA	R: TION:	SEOS		ARCHIVE 3RD PARTY	6-Aug-14 _ LAYFIELD YES DED TO LAB	NO	WHO?				
DATE SEAMED / SAMPLED: 5-Aug-14 - TYPE OF SEAM: FUSION				DATE LAB TEST							
	SHEAR STRENGT		D TEST RESUI	LTS (units = lbf. /	in. width = ppi) PEEL ADHESI	ON .					
		T		INSIDE SEAM OUTSIDE SEAM							
SPECIMEN NUMBER	I SEAM STRENGTH I	SPECIMEN NUMBER	ADHESION STRENGTH	LOCUS OF BREAK CODE	ADHESION STRENGTH	** LOCUS OF					
1	190	SE1	2	120	SE1	110	SE1				
3	189	SE1	4	122	SE1	124	SE1				
5	190	SE1	6	119	SE1	116	SE1				
7	190	SE1	8	132	SE1	125	SE1				
9	194	SE1	10	128	SE1	129	SE1				
11			12				SE1				
BY EITHER DT	TEST NUMBERS SHOU (FUSION), DX (EXTRUS	SION) OR DS (SOLVE	NT).		LPL: PA		E.W.				
SUPPORTED M. NOTES:	CUS OF BREAK CODE I IATERIALS.	DIKECTORIES PROVI	DED FOR UNSUPF	COKTED AND	3RD PA CHECKED <u>BY:</u>	Y.E	FAIL				

LAYFIELD ENVIRONMENTAL SYSTEMS

DATE: 6-Aug-15

LS FORM 8 (OPTIONAL)

(LAYFIELI	GEO	MEMBRA	NE DEST	RUCTIVE	TEST REF	PORT					
PROJECT NUM	BER: CT000071	CT000071			PROJECT TITLE: Mari River Project						
OWNER:	Baffinland I			CONTRACTOR: Baffinland Iron Mine							
LOCATION: Nunavut				SHEET NUMBER: 2							
DESTRUCTIVE		DT 2		_TEST DATE:	6-Aug-14	_					
SEAM NUMBER: P14/P15		P14/P15		ARCHIVE LAYFIELD OWNER ENGINEER							
SAMPLE LOCATION: SEOS				3RD PARTY YES NO WHO?							
DATE SEAMED / SAMPLED: 5-Aug-14 -				DATE FORWARDED TO LAB DATE LAB TEST RESULTS REC'D							
TYPE OF SEAM		FUSION		_DATE LAB TEST	RESULTS REC'D						
		FIELI	O TEST RESUI	LTS (units = lbf. / in	n. width = ppi)						
SHEAR STRENGTH			PEEL ADHESION								
SPECIMEN		** LOCUS OF	SPECIMEN	INSIDE SEAM OUTSIDE SEAM							
NUMBER	SEAM STRENGTH	BREAK CODE	NUMBER	ADHESION STRENGTH	LOCUS OF BREAK CODE	ADHESION STRENGTH					
1	188	SE1	2	117	SE1	111	SE1				
3	195	SE1	4	118	SE1	113	SE1				
5	187	SE1	6	113	SE1	115	SE1				
7	197	SE1	8	118	SE1	105	SE1				
9	196	SE1	10	109	SE1	107	SE1				
11			12								
	TEST NUMBERS SHOU (FUSION), DX (EXTRUS	-		PREFIXED	LPL: PAS	SS PASS	·				
	CUS OF BREAK CODE D	` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` `	•	PORTED AND	3RD PAR	TY/LAB: PASS_	FAIL				
NOTES:				_	CHECKED BY: Y.E						
					DATE: 6-Aug-15						

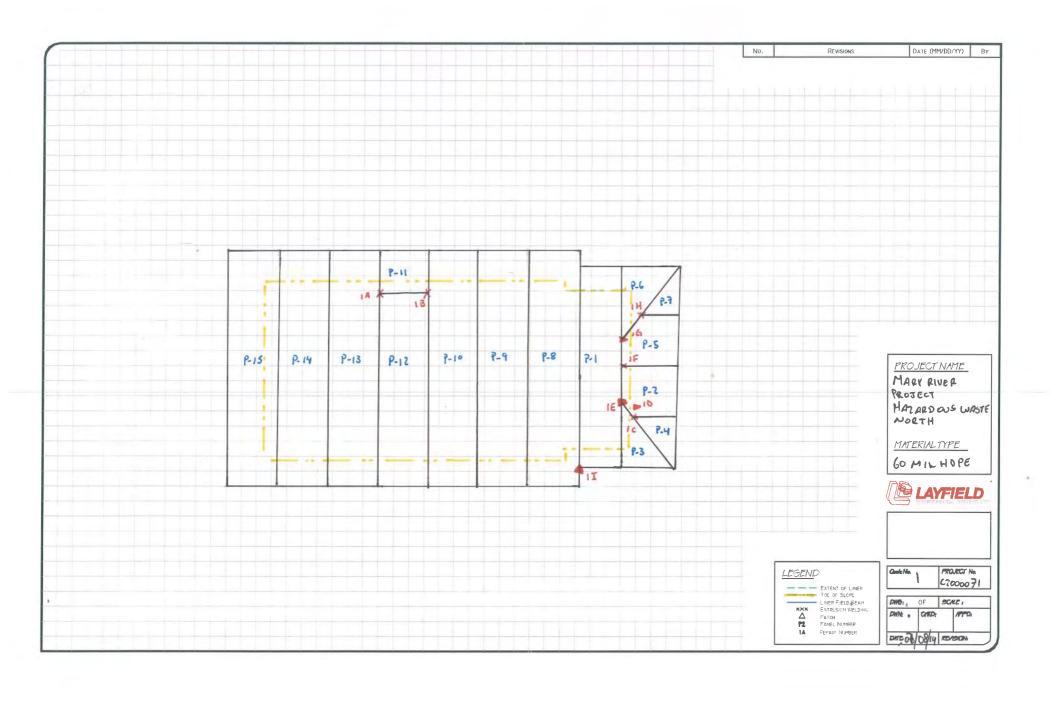
LS FORM 8 (OPTIONAL)

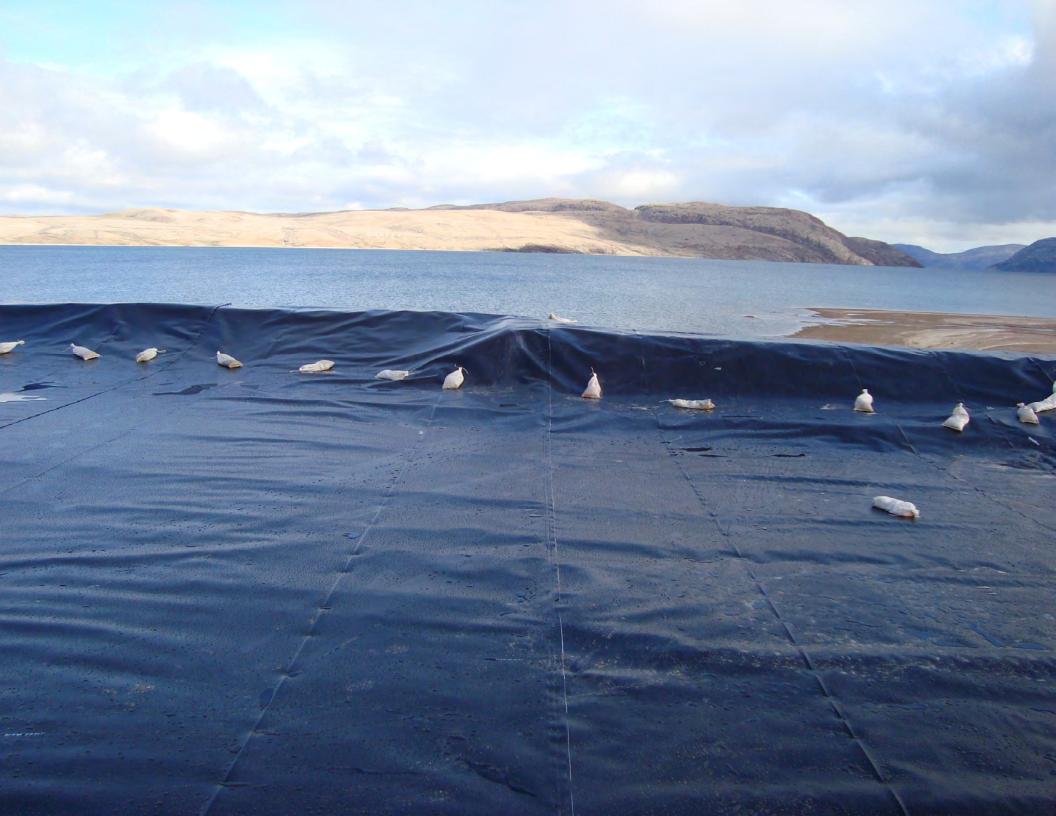
LAYFIELD ENVIRONMENTAL SYSTEMS



GEOMEMBRANE DEFECT / REPAIR LOG

PROJECT NUMBER: CT-000071				PROJEC	TTITLE:	Mary Rive	Mary River Project "Hazardous Waste North"				
OWNER: Baffinland Iron Mine Corporation					CONTRA	ACTOR:	Baffinland Iron Mine				
LOCATI	ON:	NUNAV	/UT		SHEET N	NUMBER:	1				
DEFECT CODE	LOG DATE	SEAM OR PANEL NO.	DEFECT LOCATION DEFECT LOCATION DESCRIPTION	DEFECT TYPE	REPAIR TYPE	WELD TECH.	REPAIR DATE		ARKS **	TEST DATE	CHECKED BY
1 A	6-Aug-14	11.12 13	6.8m west of 1B	Т	G&W	MB	5-Aug-14			6-Aug-14	JB
1 B	6-Aug-14		5.7m Neos too Seos	Т	G&W	MB	5-Aug-14			6-Aug-14	JB
1 C	6-Aug-14	2,4 / 3	7m From Eeos to Weos	Т	G&W	MB	5-Aug-14			6-Aug-14	JB
1 D	6-Aug-14	2 /	.5m East of 1E	SI	P G&W	MB	5-Aug-14			6-Aug-14	JB
1 E	6-Aug-14	2,3 / 1	2.1m Nw of 1C	Т	P G&W	MB	5-Aug-14			6-Aug-14	JB
1 F	6-Aug-14	2,5 / 1	4.5m North of 1E	T	G&W	MB	5-Aug-14			6-Aug-14	JB
1 G	6-Aug-14	5,6 / 1	4.29 m North of 1F	T	P G&W	MB	5-Aug-14			6-Aug-14	JB
1 H	6-Aug-14	7,5 / 6	6.6m From NEEOS to SWEOS	Т	G&W	MB	5-Aug-14			6-Aug-14	JB
1 I	6-Aug-14	1 / 8	SEOS	SI	P G&W	MB	6-Aug-14			6-Aug-14	JB
1 J	o mag m	/		51	1 00011	1,12	o mag 1 i			9 114 9 1 1	
1 K		,								-	
1 L		/							-	-	
1 M		/								-	
1 N		/									
1.0		/							-	-	
1 P		/									
1 0		/							-	-	
1 R		/									
1 S		/									
1 T		/									
DEFECT TYPE:	AD - ANIMAL RELAT	ED DAMAGE	EE - EARTHWORK EQUIPMENT DAMAGE	PT - PRESSURE TES	T CUT						
	B - UNDISPERSED RESIN BEAD		EXT - EXTENSION	SI - SOIL SURFACE IRREGULARITY				PASSING TRIAL SEAMS			4
BO - FUSION WELDER BURN BS - BOOT/SKIRT FROM FML PENETRATION			FM - FISHMOUTH FS - FAILED SEAM LENGTH	SL - SLAG ON TEXTURED SHEET T - THREE PANEL INTERSECTION			•	NO.	TIME	TECH ID.	
CO - CHANGE OF OVERLAP			FTS - FIELD TEST STRIP	VL - VACUUM TEST LEAK				TX1	16:00	MB	
CR - CREASE			HT - HEAT TACK BURN	WR - WRINKLE							
D - INSTALLATION DAMAGE DS.# - DESTRUCTIVE TEST NUMBER			IO - INSUFFICIENT OVERLAP (UNDER SPEC.) MD - MANUFACTURER/DELIVERY DAMAGE	WS - WELDER REST OTHER:	ART			TX2	7:15	MB	
REPAIR TYPE:		S - RECONSTRUCTED SEAM, G		OTHER:			Į		<u> </u>]
						~	LID MEED ST				
		D BE USED BY TH	IE PROJECT SUPERVISOR OR LEAD TECHN	NICIAN ONLY.		S	UBMITTED BY:				=
LPL FORM 7 LAYFIELD ENVIRONMENTAL SYSTEMS						DATE:	6-Aug				

















CERTIFICATE OF FINAL INSPECTION AND ACCEPTANCE

PROJECT NAME: Mary River Project "Hater das waste"
PROJECT NUMBER: CT 000071 DATE: 06 /flug /2014
OWNER: Battenland From Mines
LOCATION: Noras to
Scope of Installation(s): THE WORK Trotallation of underlay layer George LP 7. Greenembrane HDPE 60 mil with 100% lesting, and
(recomembrane HDPE 60 mil with 100% lesting and
Overlay of Greatectile LP7.
Greataxtile 4180 ne
HDPE Greenmorare 1991 mz.
Part 1 – LAYFIELD ENVIRONMENTAL SYSTEMS LTD.
I, Yona fur Espiral , a duly appointed representative of Layfield Environmental Systems Ltd. (LESL), have visually observed the installations (as outlined above), and have found the Work to be complete and free of defects and declare that the Work was completed in accordance with the project specifications, Layfield Environmental Systems' QC program and the terms and conditions of the contract.
Name: York face Espirical Title: Super 150 - Date: 06 Aug /2014 Signature:
Part 2 – OWNER (or Representative)
I, The
I have evaluated and measured the work together with the Layfield Environmental Systems representative, and agree that the measurements shown are both true and correct, and that the installation has met our approval.
Name: Im The Act Owners Representative: Title: Company: Hatch Date: Pro 12/14 Signature:
Date: Hug 12/19 Signature:
Comments:

ℤ HATCH VENDOR DATA REVIEW										
Doc Number	E349000-CC004-02-198-0001-0	009	Sub	01						
Date Received										
	Review Grade	N	lext Subr Statu:							
C1 – Proceed	☐ Internal Review ☐ Certified Final ☐ Final ☐ As-Built									
	with exceptions as noted to next on & status	Next Submittal Date:								
C3 – Do not pr	roceed, revise as noted & resubmit		Date							
No furthe	er submission required - Complete									
□ C4 - No further submission required - Cancelled No further submission required - Superseded □										
Package Coordii	nator: Name, signature and Date:									
ACCEPTANCE BY THE	R GENERAL CONFORMITY WITH THE SPECIFIC E ENGINEER DOES NOT WARRANT OR REPRE AINED ON THIS DRAWING/DOCUMENT IS EITH	SENT	THAT TH							



CERTIFICATE OF ACCEPTANCE OF SOIL SUBGRADE SURFACE

PROJECT NUMBI	Mary River Project "Milne inlet Huzurdous Waste South
OWNER: Baffi	aland Iron Mine
LOCATION:	unaut
(LESL), have visue	a duly appointed representative of Layfield Environmental Systems Ltd ally observed the soil subgrade described below, and found it to be a on which to install geomembrane.
inspections or tests no representations of	based on observations of the surface of the subgrade only. No subterraneal have been performed by Layfield Environmental Systems, and LESL make or warranties regarding conditions which may exist below the surface of the Environmental Systems accepts no responsibility for conformance of the fect's specifications.
subgrade condition beyond the control	accepted on this date refers to its present condition. Any changes in th n that result from the effects of inclement weather and/or other force l of Layfield Environmental Systems and remedial work to correct th
resutting defictenci	es, will be the direct responsibility of the General Contractor.
0 0	111 1 11
Area Being Accept	
LAYFIELD ENVI Date: Signature: Name:	RONMENTAL SYSTEMS REPRESENTATIVE: Of Aug 20/4 Topindal flounder fonton Super 115 or Super 115 or



LAYFIELD GEOMEMBRANE DEPLOYMENT LOG

PROJECT NUMBER:	CT000071		PROJECT TITLE:	Hazardous waste So	uth
OWNER:	Baffinland Iron Mine		CONTRACTOR:	Baffinland Iron Min	es
LOCATION:	Nunavut				
GEOMEMBRANE	SECONDARY	PRIMARY	CLOSURE	OTHER	
SUBGRADE CONDITION (SI	URFACE COMPACTION, PROTRUSION	NS, DESICCATION, EX	CESSIVE MOISTURE):		
REMARKS: Underlay of L	P7 plastic HDPE 60mil and overlay LP7			DATE: 10-Aug	;-14
				SHEET NUMBER	1
DEPLOYMENT EQUIPMENT	NT: Spreader bar and loader				
	PANEL LOCATION REFERENCE		ATION REFERENCE	PANEL LOCATION	N REFERENCE
	NUMBER 1		2	NUMBER	
PANEL/ROLL NUMBER DEPLOYMENT LENGTH	11 9.1 m	9.1m x 5.7m			
AMBIENT AIR TEMP.	3	3			
VISUAL OBSERVATION OBSERVED OVERLAP	Good 5"	Good 5"			
CHECKED BY	Y.E	Y.E			
ADJACENT PANEL	N= 2 S=	N=	S= 1	N=	S=
	E= W=	E=	W=	E=	W=
				_	
DESCRIPTION	PANEL LOCATION REFERENCE		ATION REFERENCE	PANEL LOCATION	N REFERENCE
_	NUMBER	NUMBER_		NUMBER	
PANEL/ROLL NUMBER DEPLOYMENT LENGTH					
AMBIENT AIR TEMP.					
VISUAL OBSERVATION OBSERVED OVERLAP					
CHECKED BY					
ADJACENT PANEL	N= S=	N=	S=	N=	S=
	E= W=	E=	W=	E=	W=
	DANIEL LOCATION REFERENCE	DANIEL LOG	ATION DEFENDING	DANEL LOCATION	I DEFEDENCE
DESCRIPTION	PANEL LOCATION REFERENCE		ATION REFERENCE	PANEL LOCATION	REFERENCE
	NUMBER	NUMBER_		NUMBER_	
PANEL/ROLL NUMBER		_			
DEPLOYMENT LENGTH AMBIENT AIR TEMP.					
VISUAL OBSERVATION					
OBSERVED OVERLAP CHECKED BY					
ADJACENT PANEL	N= S=	N=	S=	N=	S=
	E= W=	E=	W=	E=	W=
DESCRIPTION	PANEL LOCATION REFERENCE	PANEL LOC	ATION REFERENCE	PANEL LOCATION	N REFERENCE
	NUMBER	NUMBER		NUMBER	
PANEL/ROLL NUMBER					
DEPLOYMENT LENGTH					
AMBIENT AIR TEMP. VISUAL OBSERVATION		 			
OBSERVED OVERLAP					
CHECKED BY					
ADJACENT PANEL	N= S=	N=	S=	N=	S=
	E= W=	E=	W=	E=	W=

SUBMITTED BY: Y.E

DATE: 10-Aug-14

	AYFIELD
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GEOMEMBRANE TRIAL SEAM LOG

PROJECT NUMBER	CT-000071	_PROJECT TITLE:	Mary River Project "Hazardous Waste South"
OWNER:	Baffinland Iron Mine Corporation	CONTRACTOR:	Baffinland Iron Mine Corporation
LOCATION:	Nunavut	SHEET NUMBER:	<u>1</u>

X TF - # FUSION X TX - # = EXTRUSION TS - # = SOLVENT

					TEMPERA	ATURES		TEST RESULTS										PASS				
SAMPLE NUMBER	APPROX. TIME & DATE	WELDING MACHINE NUMBER	WELD TECH.	AMBIENT AIR TEMP.	PREHEAT OR MACHINE	EXTRUDER	WEDGE TEMP.		PEI	NSIDE EL MO	DE			PEI	UTSIE EL MC	DE			MODE	OR RE -	CH'KD BY	REMARKS
				AIR TEMI	SPEED		Deg F			RENG					RENG			STRE	NGTH	TEST		
	13:00	PW						140		147		142		126		133		200		P	Y.E	
TF1	9-Aug	3370	JB	3	50%	N/A	850		134				154	_	146		133		210			
	13:30	PX		_									108		126		119	190				
TX1	9-Aug	6234	MB	3	515	515	N/A	4.50						114		118		***	187	P	Y.E	
	7:10	PW					0.50	159		146		144		143		137	120	200	*10	_		
TF2	10-Aug-14	3370	JB	3	50%	N/A	850		147		142		132		132		139	212	210	P	Y.E	
T)/0	7:30	PX											122	120	105	113	120	212	210		***	
TX2	10-Aug-14	6234	MB	3	515	515	N/A						122		127		130		210	P	Y.E	
																				1		

SUBMITTED BY: Y.E DATE: 10 AUG,2014

	AYFIELD
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GEOMEMBRANE SEAM LOG

PROJECT NUMBER: CT-000071							PROJ	ECT T	TTLE:	Mary River Project "Hazardous Waste South"				
OWNER:		Baffinland	Iron Mi	ne Corp	oration		CONT	RACT	OR:	Baffinland Iron MineCorporarion				
LOCATION:		Nunavut												
					PASSING	TRIAL SEA	MS							
				NO.		TIME	TE	ECH ID						
X	FUSION		TF2		7:10		JB]				
										1	SHEE	Γ NUMBER:	1	
	EXTRUSION]	STILL	•					
						-		DATE:	10-Aug-14					
	SOLVENT									†				
	•]				
						MACHINE TE	MPERAT	URES						
SEAM	SEAM SECTION *	APPROX.	AMB.	WELD	PREHEAT OR	DIGITAL SET	APPROX.			DESTR. NUMBER	CHK'D	REMARKS	NON- DESTRUCTIVE	
NUMBER	START FINISH POINT POINT	START TIME	AIR TEMP.	TECH.	MACH.		WELDED		BY		TEST		CHECKED	
					SPEED	WEDGE OR BARREL	BAR		(M)				DATE	BY
1 / 2	WEOS to EEOS	10:30	3	JB	50%	850	85	50	9.1		Y.E			
/														
1														
1														
1														
/														
/														
/														
/														
/		I	<u> </u>			<u>I</u> Dati	LY TOT	`AL			<u> </u>			1
* REFERENCE SEA	AM ENDPOINTS FROM AN	END OF SEA	M (EOS),	A REPAII	R, OR A POINT					1	SUBM	IITTED BY:	Y.E	
												DATE:	10-Aug-14	

LS FORM 4 LAYFIELD ENVIRONMENTAL SYSTEMS

LAYFIELD GEOMEMBRANE VACUUM / AIR LANCE TEST LOG

PROJECT NUMBER:	CT000071	PROJECT TITLE:	Mary River Project "Hazardo	us Waste South"
OWNER:	Baffinland Iron Mine Corporation	CONTRACTOR:	Baffinland Iron Mine Corpora	ation
LOCATION:	Nunavut	_		
VACUUM BOX X	AIR LANCE		SHEET NUMBER:	1

		REPAIRS											
					COMPLETE								
SEAM	SEAM SECTION *		TECH			CHK'D	REMARKS	DEFECT	TEST	TECH	DEFECTS	CHK'D	REMARKS
NUMBER	FROM TO	DATE	ID	**	YES	BY	**	CODE	DATE	ID	**	BY	**
/	-							1 A	10-Aug-14	JB			
/	-							1 B					
/	-							1 C					
/	-							1 D					
/	-							1 E					
/	-							1 F					
/	-							1 G					
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^{*} REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR NUMBER. OR A POINT LOCATION ON THE SEAM

SUBMITTED BY:	Y.E
DATE:	10 Aug,2014

^{**} RECORD QUANTITY OF LEAKS DETECTED AND REFERENCE NEW DEFECT CODE IN REMARKS

LAYFIEL	D

GEOMEMBRANE SEAM PRESSURE TEST LOG

PROJECT NUMBER:	CT000071	PROJECT TITLE:	Mary River Project "Hazardous Waste South "
OWNER:	Baffinland Iron Mines	CONTRACTOR:	Baffinland Iron Mines
LOCATION:	Nunavut		
			DATE: 10 Aug.2014

SEAM NUMBER	SEAM SECTION	TECH.	PRESSURE PSI	TII	ME FINISH	RESULTS PASS FAIL	SEAM COMPLETE	CH'KD BY	REMARKS **
			Start Finish			D + 66	NO YES	***	
1 / 2	WEOS - EEG	OS JB	40 : 40	11:30	11:35	PASS	YES	Y.E	
/	-		:						
/	-		:						
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 $^{*\} REFERENCE\ SEAM\ ENDPOINTS\ FROM\ AN\ END\ OF\ SEAM\ (EOS),\ A\ REPAIR\ NUMBER,\ OR\ A\ POINT\ ON\ THE\ SEAM.$

DATE: 10 Aug, 2014

SHEET NUMBER

SUBMITTED BY: Y.E

LS FORM 5

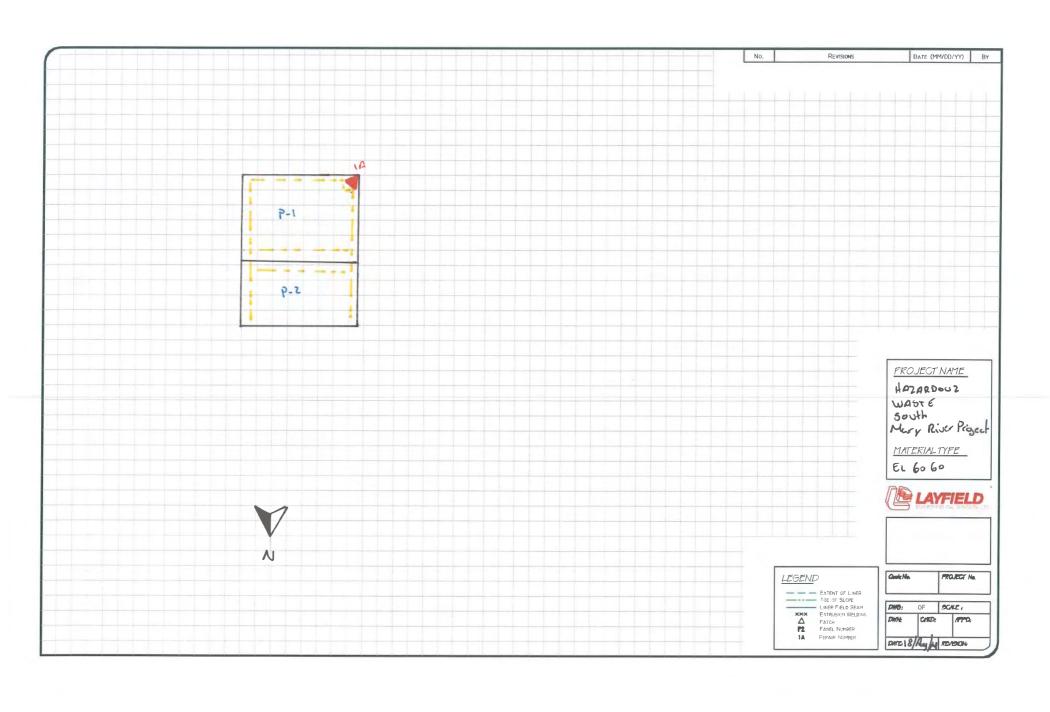
LAYFIELD ENVIRONMENTAL SYSTEMS

^{**} RECORD ANY QUANTITY OF LEAKS DETECTED AND REFERENCE NEW DEFECT CODE IN REMARKS.



GEOMEMBRANE DEFECT / REPAIR LOG

PROJEC	T NUMBE	R: <u>CT-0000</u>	CT-000071 PROJECT TITLE: Mary River Project "Hazardous Waste South					ste South "				
OWNER	<u>:</u>	Baffinla	nd Iron Mine Corporation	on Mine Corporation CONTRACTOR:			: :	Baffinlan Iron Mine Corporation				
LOCATI	ON:	Nunavut	İ		SHEET 1	NUMBI	ER:	1				
			DEFECT LOCATION									
DEFECT CODE	LOG DATE	SEAM OR PANEL NO.	DEFECT LOCATION DESCRIPTION	DEFECT TYPE	REPAIR TYPE	WELD TECH.		REPAIR DATE		ARKS **	TEST DATE	CHECKED BY
1 A	10-Aug-14	1	SW corner	SI	P G&W	MB		10-Aug-14			10-Aug-14	JB
1 B												
1 C		/										
1 D		/										
1 E		/										
1 F		/										
1 G		/										
1 H		/										
1 I		/										
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1 0		/										
1 P		/										
1 Q		/										
1 R		/										
1 S		/										
1 T		/										
DEFECT TYPE:	AD - ANIMAL RELATED	DAMAGE	EE - EARTHWORK EQUIPMENT DAMAGE	PT - PRESSURE TES	T CUT							
	B - UNDISPERSED RESI BO - FUSION WELDER I		EXT - EXTENSION FM - FISHMOUTH	SI - SOIL SURFACE IRREGULARITY SL - SLAG ON TEXTURED SHEET						NO.	SSING TRIAL SEAMS TIME	TECH ID.
	BS - BOOT/SKIRT FROM		FS - FAILED SEAM LENGTH	T - THREE PANEL II						TX1	TIME	MB
	CO - CHANGE OF OVER	LAP	FTS - FIELD TEST STRIP	VL - VACUUM TEST	ΓLEAK						13:30	
	CR - CREASE		HT - HEAT TACK BURN	WR - WRINKLE								
	D - INSTALLATION DAN DS-# - DESTRUCTIVE TI		IO - INSUFFICIENT OVERLAP (UNDER SPEC.) MD - MANUFACTURER/DELIVERY DAMAGE	WS - WELDER REST OTHER:	ΓART					TX2		MB
REPAIR TYPE:		- RECONSTRUCTED SEAM, G									7:30	
** C	COLUMNS TO	BE USED BY TH	IE PROJECT SUPERVISOR OR LEAD TECHI	NICIAN ONLY			SUE	BMITTED BY:	TW			•
LPL	FORM 7		LAYFIELD ENVIRONMENTAL SYSTEMS					DATE:				













CERTIFICATE OF FINAL INSPECTION AND ACCEPTANCE

PROJECT NAME: Mary River Project "Milne inlet Hazardous whole South' PROJECT NUMBER: CT000071 DATE: 10 Aug 2014 OWNER: Baffinland Jean Mine LOCATION: Number
Scope of Installation(s): THE WORK Installation of LP7 Geofactile underlay and overlay (374 m²) Liner Geomembrane HD 60 mil with all the testing cone 100%
Part 1 – LAYFIELD ENVIRONMENTAL SYSTEMS LTD. I, Yongton Espindola, a duly appointed representative of Layfield Environmental
Systems Ltd. (LESL), have visually observed the installations (as outlined above), and have found the Work to be complete and free of defects and declare that the Work was completed in accordance with the project specifications, Layfield Environmental Systems' QC program and the terms and conditions of the contract.
Name: Yoratan Espinal Layfield Environmental Systems Representative: Name: Yoratan Espinal Layfield Environmental Systems Representative: Date: Yoratan Espinal Harmon Juntary Signature: Espinal Harmon Juntary
Part 2 – OWNER (or Representative)
I, hertell, a duly appointed representative of Hatch to Better land, do hereby take over and accept the installation(s) described above, and confirm that the work has been completed in accordance with the project specifications and the terms of the conditions of the contract.
I have evaluated and measured the work together with the Layfield Environmental Systems representative, and agree that the measurements shown are both true and correct, and that the installation has met our approval.
Name: Im Thereof Owners Representative: Title: Company: Hatch Date: Aug 12/14 Signature: Jim Man
Comments:



LAYFIELD CANADA LTD. Unit 2 - 117 Basaltic Road Vaughan, ON Canada

Phone: (905) 761 9123
Fax: (905) 761 -0035
Toll Free: 1 888 436 4273

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Layfield Reference No.: (Job #) CT000071

	Doc Number	ber E349000-CC004-02-198-0001-010					
	Date Received						
		Next Submittal Status					
	C1 – Proceed]]]	Internal Review Certified Final Final				
141	C2 - Proceed	with exceptions as noted to next ₱₱₭₽₽₽		As-Buil	-		
		Next Submittal Date:					
E-Mail:	t <u>o</u> r@layfieldg						
	No furthe	er submission required - Complete					
	C4 - No furthe	er submission required - Cancelled					
	No furthe	er submission required - Superseded					
	Package Coordi	nator: Name, signature and Date:					
·	REVIEWED ONLY FOR GENERAL CONFORMITY WITH THE SPECIFICATIONS ACCEPTANCE BY THE ENGINEER DOES NOT WARRANT OR REPRESENT THAT THE INFORMATION CONTAINED ON THIS DRAWINGDOCUMENT IS EITHER ACCURATE OR COMPLETE. THE SOLE RESPONSIBILITY OR CORRECT DESIGN, DETAILS & DIMENSIONS SHALL REMAIN WITH THE PARTY SUBMITTING THE DRAWINGDOCUMENT.						
عالات د	tomer) the	t the work porformed	1 h	11.7			

VENDOR DATA REVIEW

E HATCH

LAYFIELD CANADA LTD. (LAYFIELD) hereby warrants to Baffinland Iron Mine; (the Customer) that the work performed by LAYFIELD on the Installation described as H349000/CC004 HDPE Liner Installation, covering the Anmar Maintenance Pad, Ruskin Shop Pad, Landfarm (FBS 2.1.2), Snow Containment (FBS 2.1.2), Sediment Pond and Sediment Stockpile (FBS 2.1.4), Hazardous Waste Containment Areas North (FBS 2.1.1) and Hazardous Waste Containment South (FBS 2.1.3) will:

- 1. Meet the field seam specifications set out in the contract between LAYFIELD and the Customer (as amended by LAYFIELD's quotation), all workmanship to meet the requirements of LAYFIELD's Field Installation Quality Assurance program, and be free of defects at the time of completion of the Installation; and
- Be free of installation defects from the date of the completion of the Installation (August 10, 2014), for a period of two (2) years so long as the completed Installation is used for the purposes and in the manner for which the Installation was designed.

Should damage or defects within the scope of the aforesaid warranties occur, LAYFIELD shall repair the damage or defects. PROVIDED THAT the area to be repaired must first be made ready by the Customer and be in a clean, dry, unencumbered condition, free from all water, soil, sludge, residuals, and liquids of any kind.

To enable LAYFIELD to investigate and determine the cause of any alleged-damage or defect, notice and determine hereunder must be presented in writing to LAYFIELD within thirty (30) days after the alleged damage or detect was first noticed or observed. Failure to provide such notice and details shall invalidate all warranties provided hereunder.

The liability of LAYFIELD under the aforesaid warranties are subject to the following conditions:

- a. LAYFIELD's only obligation shall be to repair or replace any defective workmanship and in no event shall LAYFIELD be liable for any amount in excess of the cost of the Installation;
- No allowance will be made for repairs, replacements or alterations made by the Customer unless with the prior written consent of LAYFIELD;
- The warranties hereunder extend only to the Customer and are not transferable;
- The warranties hereunder shall not apply to any damage or defects resulting from misuse, mechanical abuse by machinery, equipment or persons, excessive pressures or stresses, exposure of the completed Installation of harmful chemicals, unusual weather conditions, casualty catastrophe such as (but not limited to) earthquake, flood, hail, tornado, or any other act of God;
- Under no circumstances shall LAYFIELD be liable for any special, direct, indirect, or consequential damages including the loss of use of the Installation howsoever caused;
- The warranties hereunder are given in lieu of all other warranties, express, implied, statutory, or otherwise, and the Customer expressly waives all other warranties and claims whatsoever except those specifically given herein, and the Customer acknowledges that the warranties hereunder are accepted in preference to and to the exclusion of any or all other warranties; and
- An Installation Warranty will not be provided for lining projects unless the installation is completed by LAYFIELD personnel or designated LAYFIELD subcontractors.

LAYFIELD CANADA LTD.

Ryan Parish, Projects & Operations Manager





Baffinland Iron Mines Corporation - Mary River Project Construction Summary Report: Milne Port Waste Management Package - December 9, 2014

Appendix B

As-Built Drawings

- A. H349000-2000-00-014-0004 Rev03: Milne Port Infrastructure Site Layout [1 page]
- B. H349000-2550-10-035-0001 Rev01: Milne Port Hazardous Waste Containment Cell North Plan & Details *[1 page]*
- C. H349000-2550-10-035-0002 Rev01: Milne Port Hazardous Waste Containment Cell North Sections & Details *[1 page]*
- D. H349000-2550-10-035-0003 Rev01: Milne Port Hazardous Waste Containment Cell South Plan, Sections & Details *[1 page]*