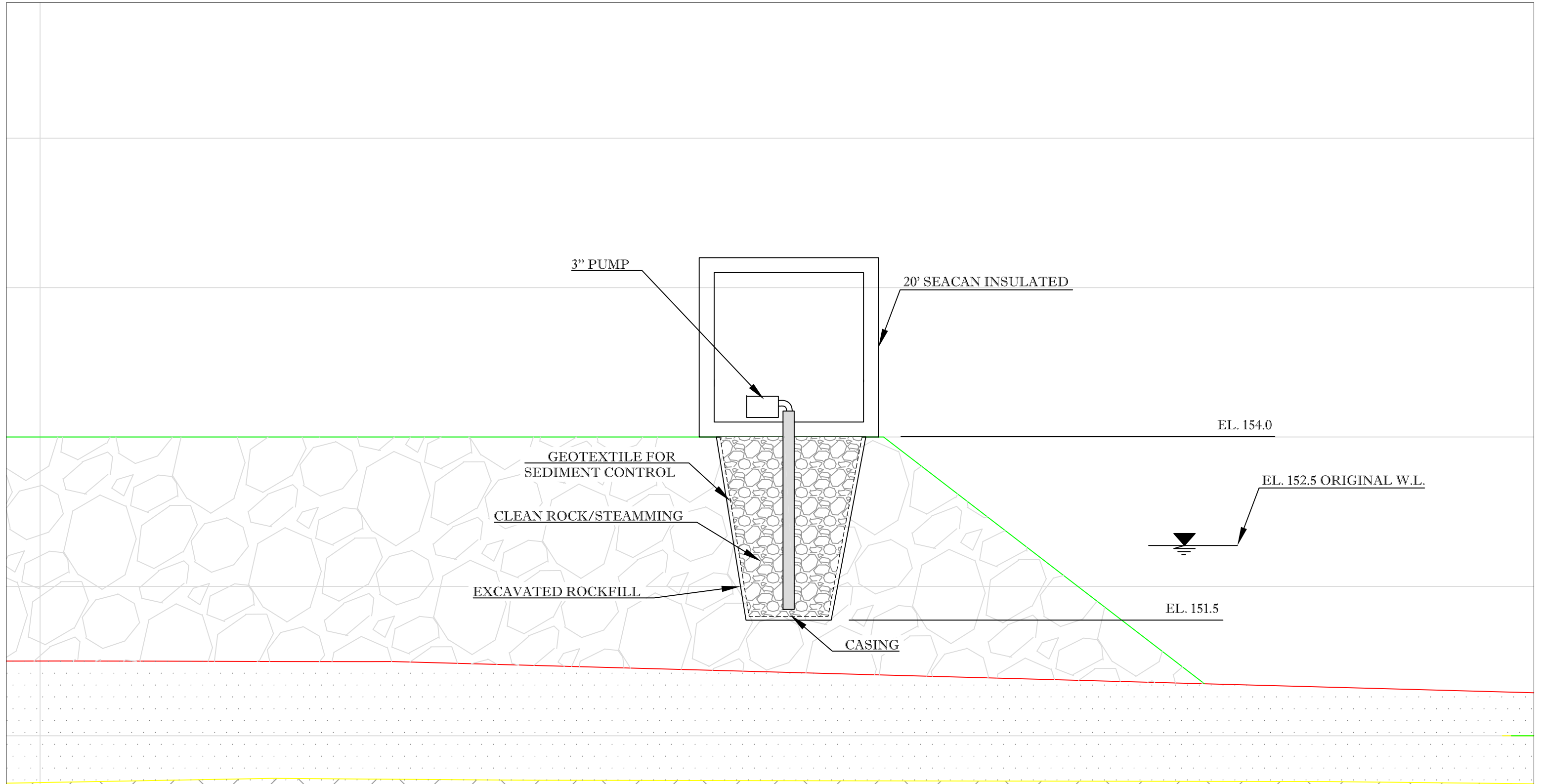
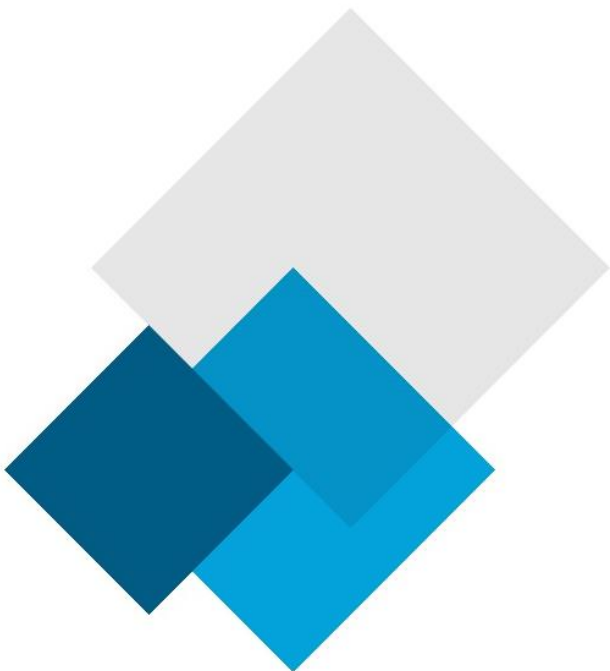


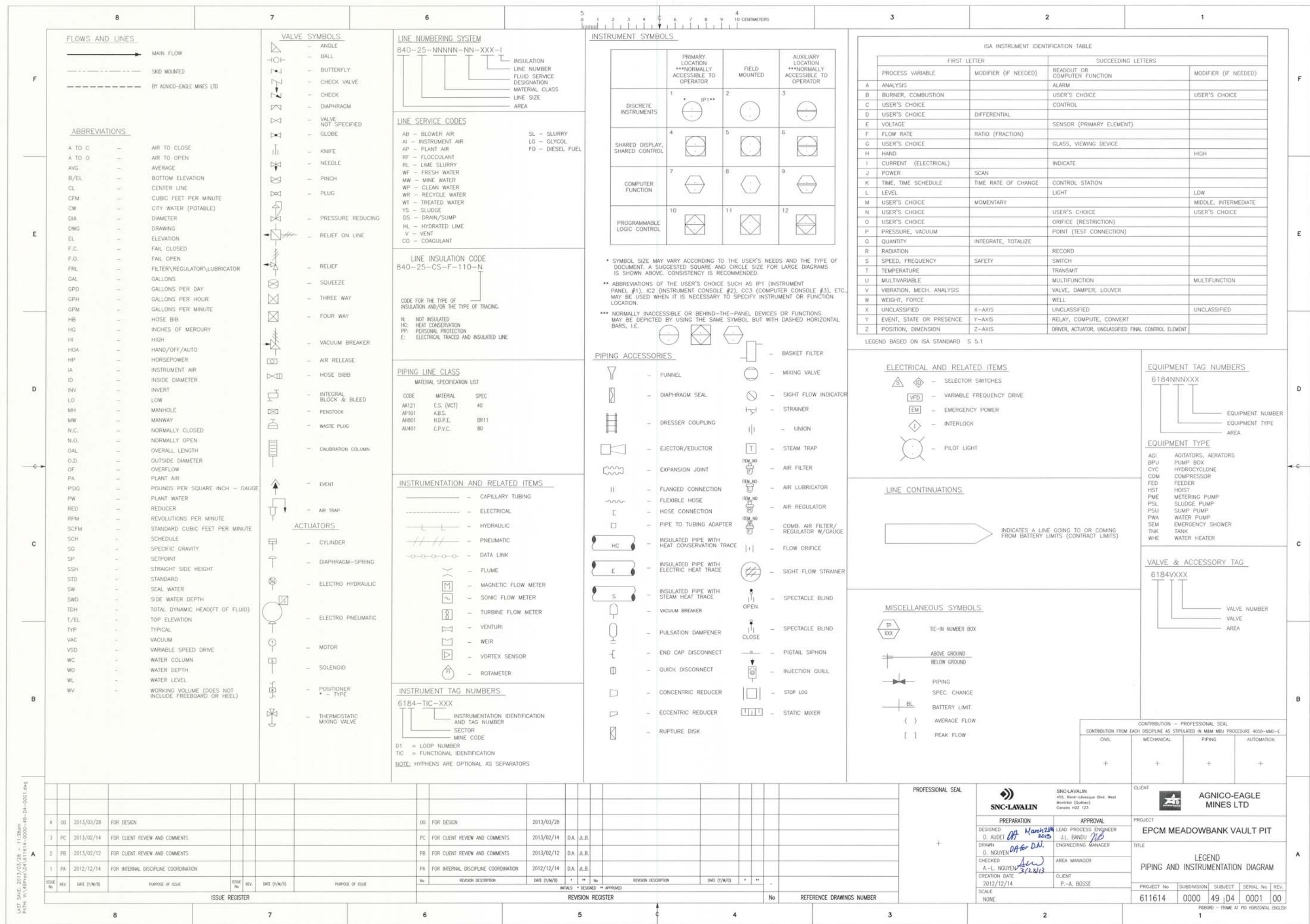
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WHALE TAIL DIKE
CONTRACT # 11-811

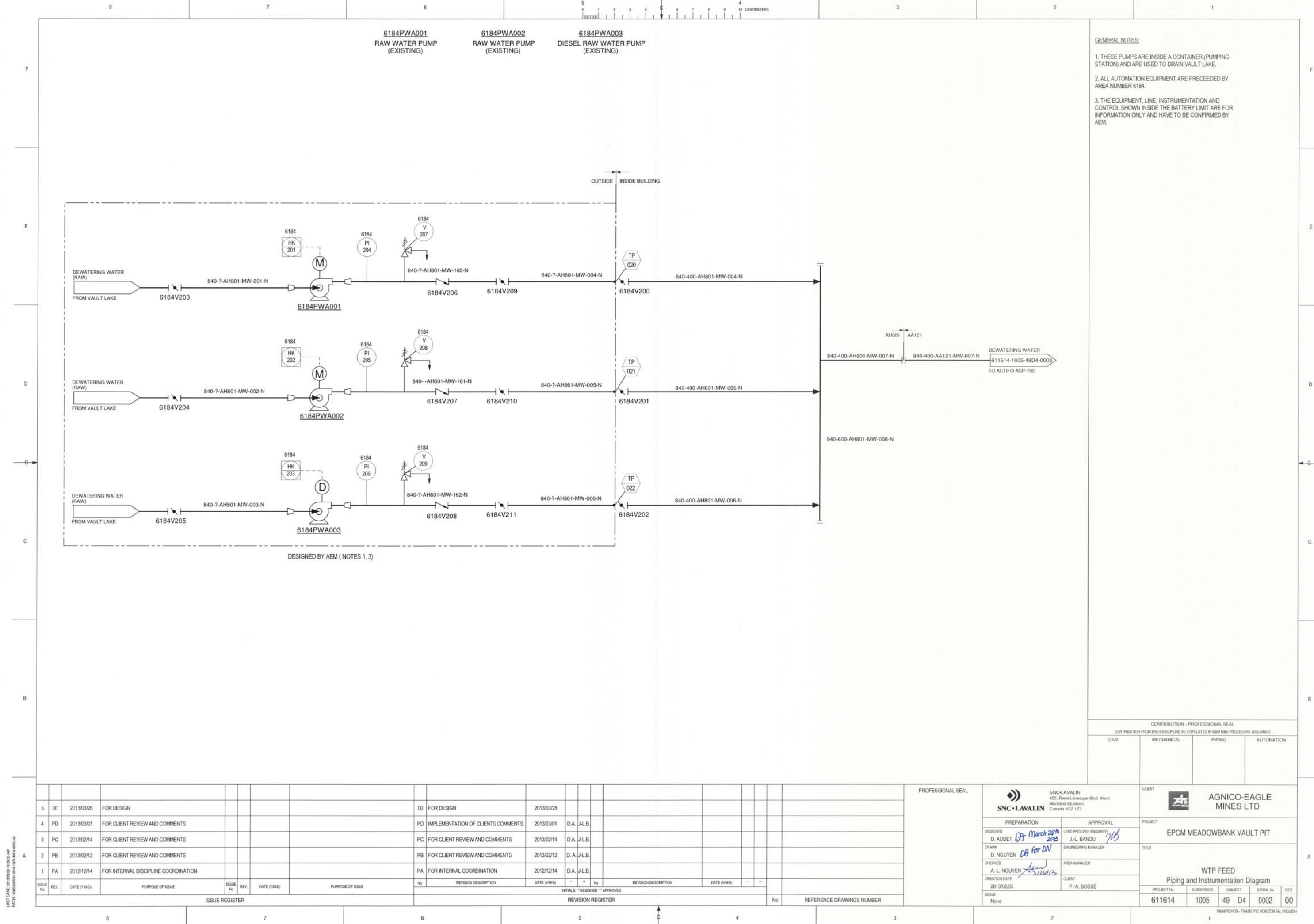


Appendix B

P&ID CWTP







GENERAL NOTES:

1. THESE PUMPS ARE INSIDE A CONTAINER (PUMPING STATION) AND ARE USED TO DRAIN VAULT LAKE.

2. ALL AUTOMATION EQUIPMENT ARE PRECEDED BY AREA NUMBER 6184.

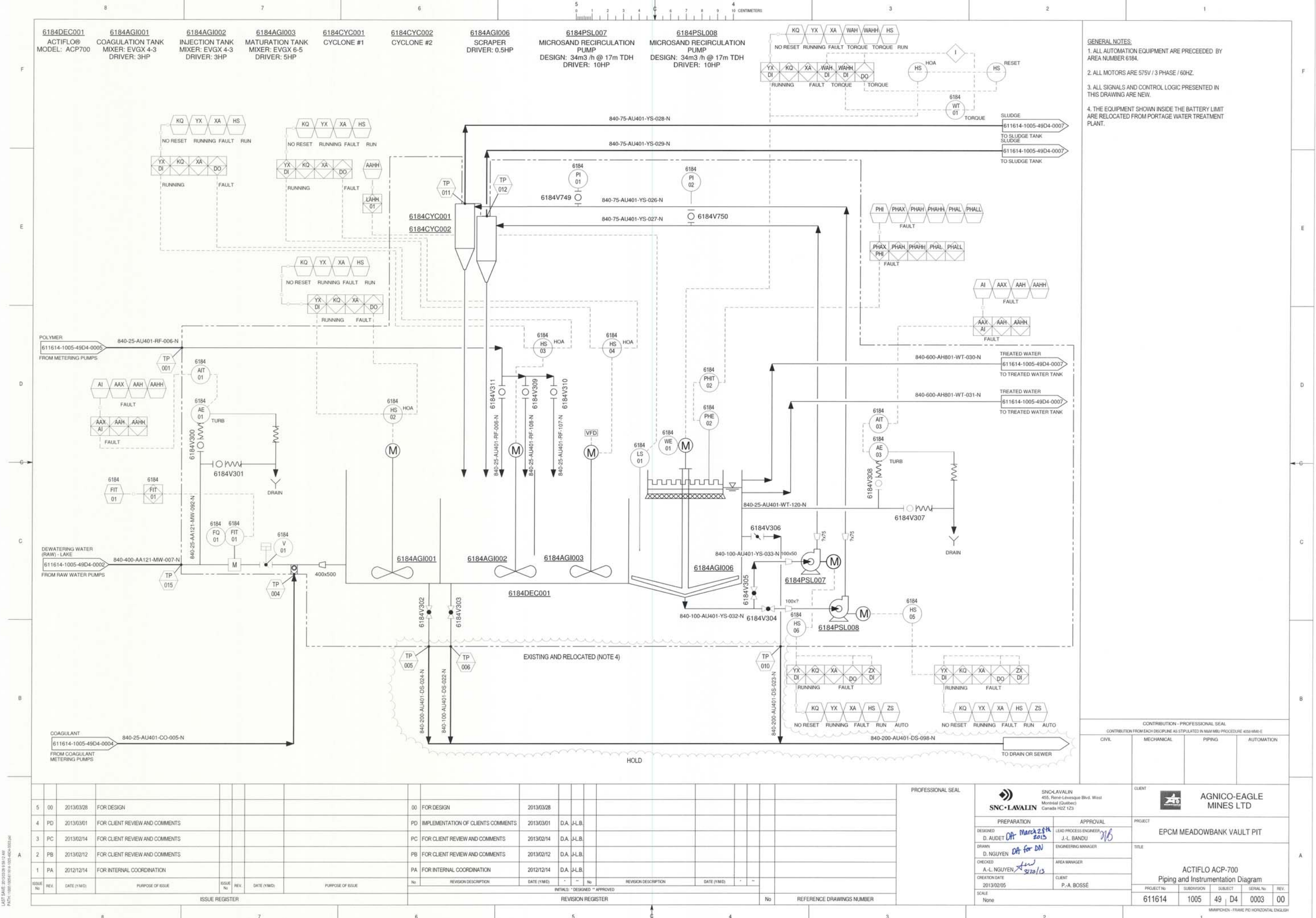
3. THE EQUIPMENT, LINE, INSTRUMENTATION AND CONTROL SHOWN INSIDE THE BATTERY LIMIT ARE FOR INFORMATION ONLY AND HAVE TO BE CONFIRMED BY AEM.

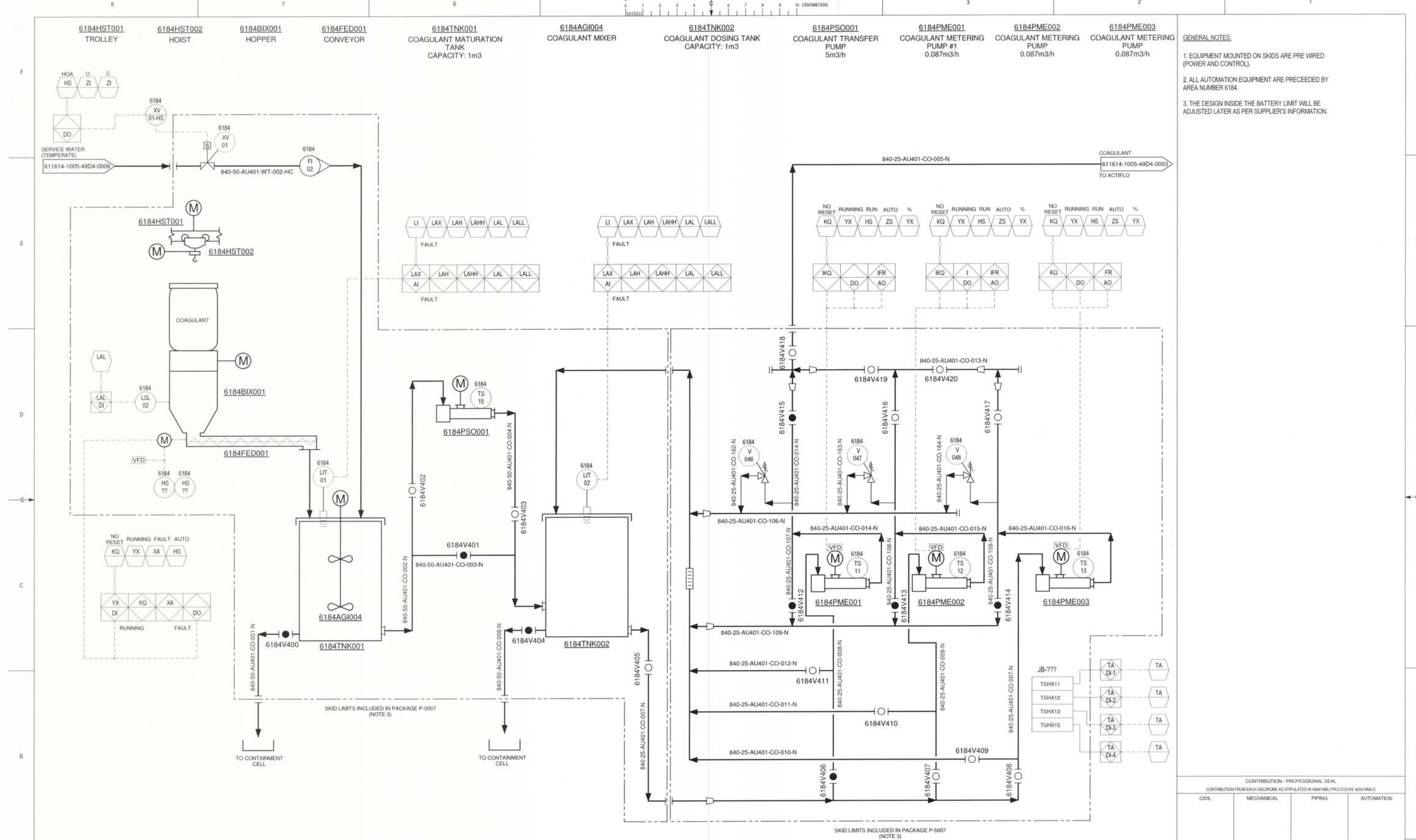
DESIGNED BY AEM (NOTES 1, 3)

CONTRIBUTION - PROFESSIONAL SEAL			
CONTRIBUTION FROM EACH DISCIPLINE AS STIPULATED IN MM MBU PROCEDURE 4056-MM-E			
CIVIL	MECHANICAL	PIPING	AUTOMATION
CLIENT		AGNICO-EAGLE MINES LTD	
PROJECT		EPCM MEADOWBANK VAULT PIT	
TITLE		WTP FEED	
Piping and Instrumentation Diagram			
PROJECT No	SUBDIVISION	SUBJECT	SERIAL No
611614	1005	49	D4
REV.			
0002			00

ISSUE REGISTER				REVISION REGISTER				REFERENCE DRAWINGS NUMBER			
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3	PC	2013/02/14	FOR CLIENT REVIEW AND COMMENTS	PC							
2	PB	2013/02/12	FOR CLIENT REVIEW AND COMMENTS	PB							
1	PA	2012/12/14	FOR INTERNAL COORDINATION	PA							

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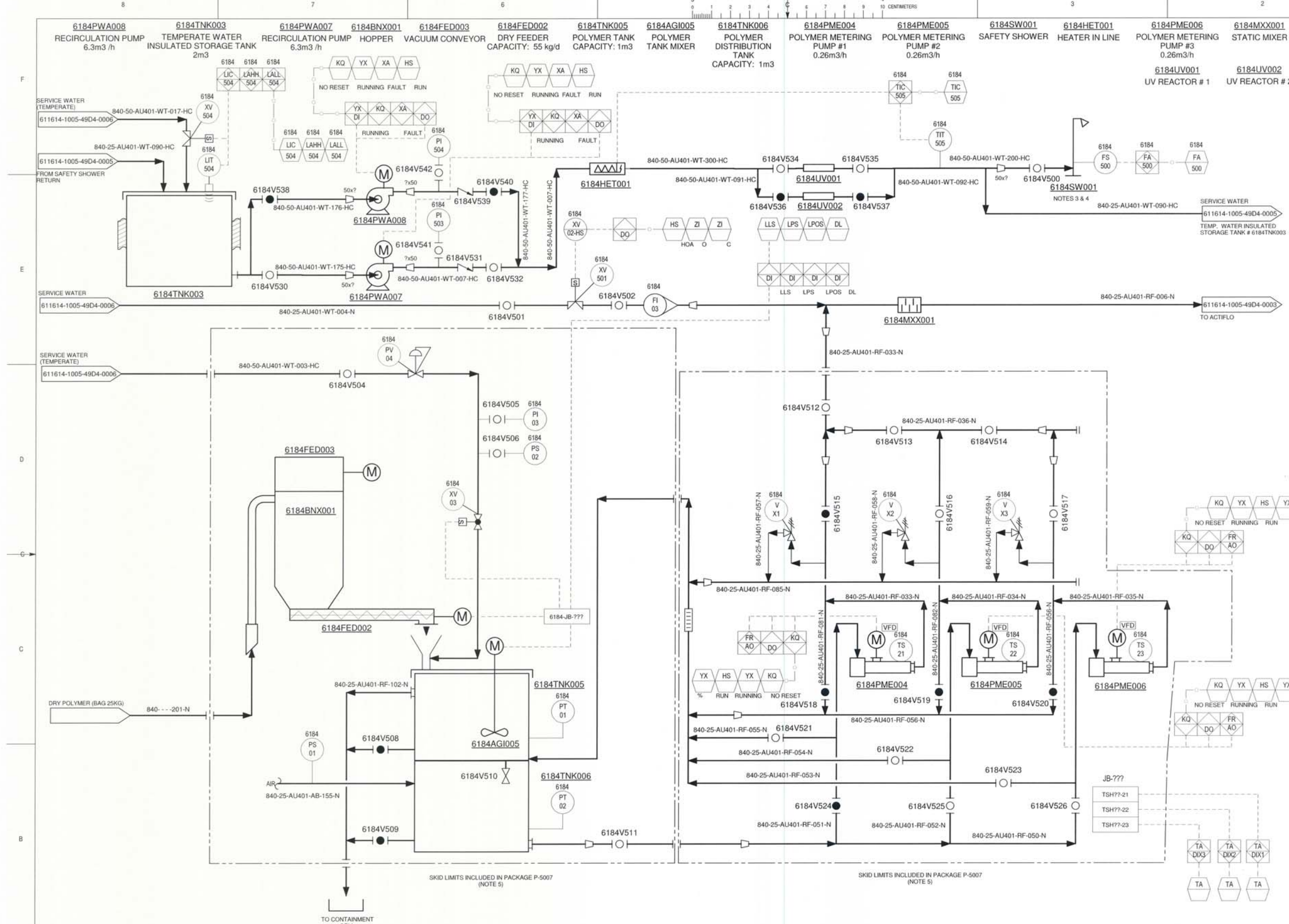


6002013/03/28FOR DESIGN										00FOR DESIGN2013/03/28										PROFESSIONAL SEAL										SNC-LAVALIN 455, René-Lévesque Blvd. West Montreal (Quebec) Canada H2Z 1Z3										CLIENT AGNICO-EAGLE MINES LTD																																							
5PE2013/03/08FOR CLIENT REVIEW AND COMMENTS										PEIMPLEMENTATION OF CLIENT'S COMMENTS2013/03/08D.A. J.-L.B.																				PREPARATION										APPROVAL										PROJECT																													
4PD2013/03/01FOR CLIENT REVIEW AND COMMENTS										PDIMPLEMENTATION OF CLIENT'S COMMENTS2013/03/01D.A. J.-L.B.																				DESIGNED D. AUDET March 29 th 2013										LEAD PROCESS ENGINEER J.-L. BANDU										EPCM MEADOWBANK VAULT PIT																													
3PC2013/02/14FOR CLIENT REVIEW AND COMMENTS										PCFOR CLIENT REVIEW AND COMMENTS2013/02/14D.A. J.-L.B.																				DRAWN D. NGUYEN										ENGINEERING MANAGER										TITLE																													
2PB2013/02/12FOR CLIENT REVIEW AND COMMENTS										PBFOR CLIENT REVIEW AND COMMENTS2013/02/12D.A. J.-L.B.																				CHECKED A.-L. NGUYEN										AREA MANAGER										COAGULANT SYSTEM AND TRANSFER Piping and Instrumentation Diagram																													
1PA2012/12/14FOR INTERNAL COORDINATION										PAFOR INTERNAL COORDINATION2012/12/14D.A. J.-L.B.																				CREATION DATE 2013/02/05										CLIENT P.-A. BOSSÉ																																							
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A

MMMPICHEN - FRAME PID HORIZONTAL ENGLISH



GENERAL NOTES:

1. EQUIPMENT MOUNTED ON SKID ARE PRE WIRED (POWER AND CONTROL).
2. ALL AUTOMATION EQUIPMENT ARE PRECEDED BY AREA NUMBER 6184.
3. SAFETY SHOWER ONLY. FOR EYE WASH, POTABLE WATER IN BOTTLES (KEPT IN ROOM TEMPERATURE) ARE USED.
4. FLOOR DRAIN TO BE CONNECTED TO A CONTAINMENT CELL.
5. THE DESIGN INSIDE THE BATTERY LIMIT WILL BE ADJUSTED LATER AS PER SUPPLIER'S INFORMATION.

ISSUE No	REV.	DATE (Y/M/D)	PURPOSE OF ISSUE	ISSUE No	REV.	DATE (Y/M/D)	PURPOSE OF ISSUE
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4	PD	2013/03/01	FOR CLIENT REVIEW AND COMMENTS				
3	PC	2013/02/14	FOR CLIENT REVIEW AND COMMENTS				
2	PB	2013/02/12	FOR CLIENT REVIEW AND COMMENTS				
1	PA	2012/12/14	FOR INTERNAL COORDINATION				

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01	IMPLEMENTATION OF CLIENTS COMMENTS	2013/03/08	D.A. J.L.B.				
02	IMPLEMENTATION OF CLIENTS COMMENTS	2013/03/01	D.A. J.L.B.				
03	FOR CLIENT REVIEW AND COMMENTS	2013/02/14	D.A. J.L.B.				
04	FOR CLIENT REVIEW AND COMMENTS	2013/02/12	D.A. J.L.B.				
05	FOR INTERNAL COORDINATION	2012/12/14	D.A. J.L.B.				

PROFESSIONAL SEAL

SNCLAVALLIN
455, René-Lévesque Blvd. West
Montreal (Quebec)
Canada H2Z 1Z3

CLIENT

AGNICO-EAGLE MINES LTD

PROJECT

EPCM MEADOWBANK VAULT PIT

TITLE

POLYMER SYSTEM AND TRANSFER
Piping and Instrumentation Diagram

PREPARATION

DESIGNED: D. AUDET *DA* March 25th 2013
DRAWN: D. NGUYEN *DN* for DN
CHECKED: A.L. NGUYEN *AN* 3/28/13
CREATION DATE: 2013/02/05
SCALE: None

APPROVAL

LEAD PROCESS ENGINEER: J.-L. BANDU *NB*
ENGINEERING MANAGER
AREA MANAGER
CLIENT: P.-A. BOSSE

PROJECT No: 611614

SUBDIVISION: 1005

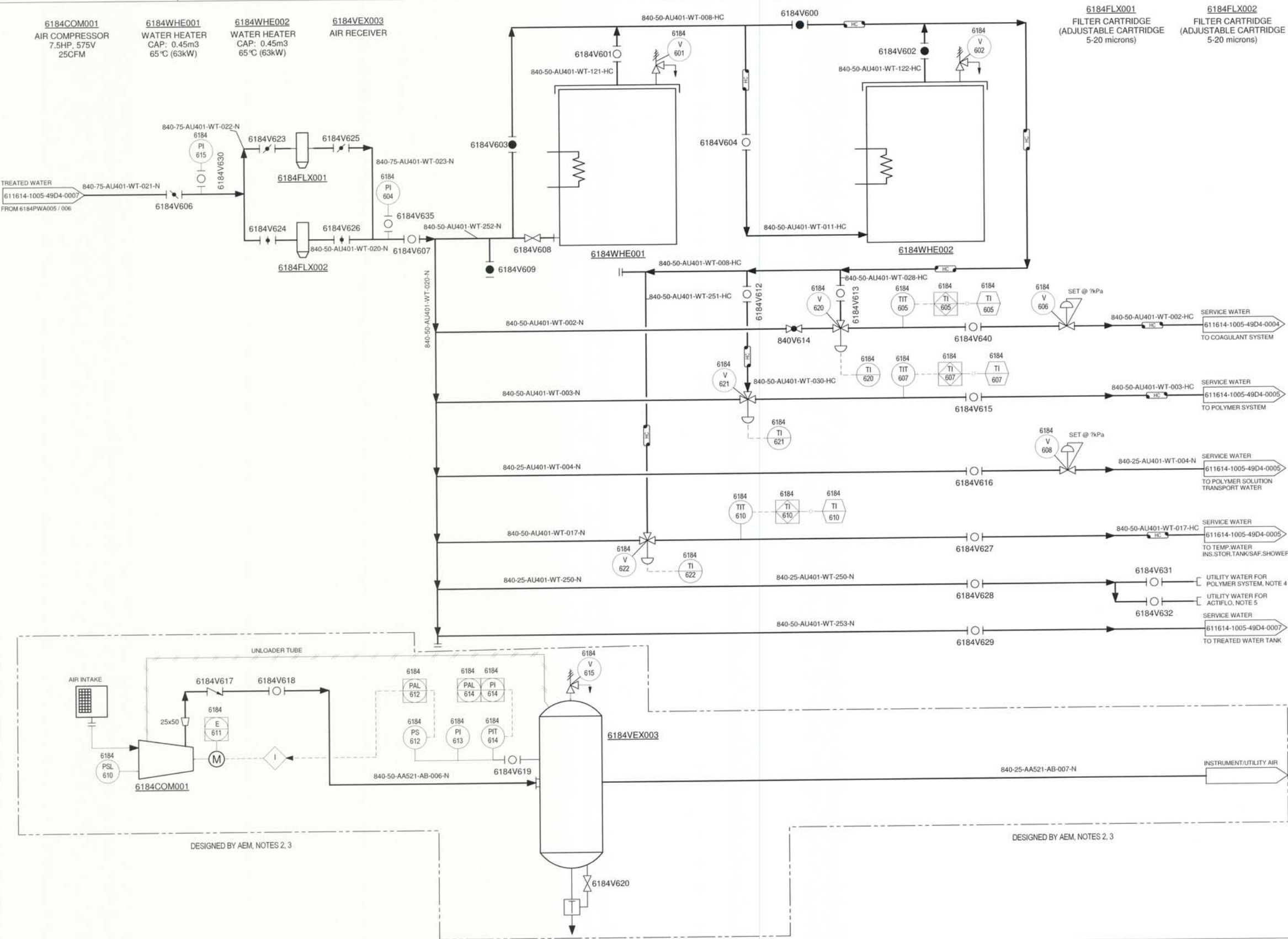
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SERIAL No: D4

REV: 0005

REV: 00

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GENERAL NOTES:

1. ALL AUTOMATION EQUIPMENT ARE PRECEDED BY AREA NUMBER 6184.
2. THE EQUIPMENT, LINE, INSTRUMENTATION AND CONTROL SHOWN INSIDE THE BATTERY LIMIT ARE FOR INFORMATION ONLY AND HAVE TO BE CONFIRMED BY A.M.E.
3. THE AIR FOR INSTRUMENTATION HAS TO BE CLEANED (WITHOUT OIL AND PARTICULES) AND DRIED.
4. UTILITY WATER CONNECTION HAS TO BE AVAILABLE FOR POLYMER SYSTEM.
5. UTILITY WATER CONNECTION HAS TO BE AVAILABLE FOR ACTIFLO.

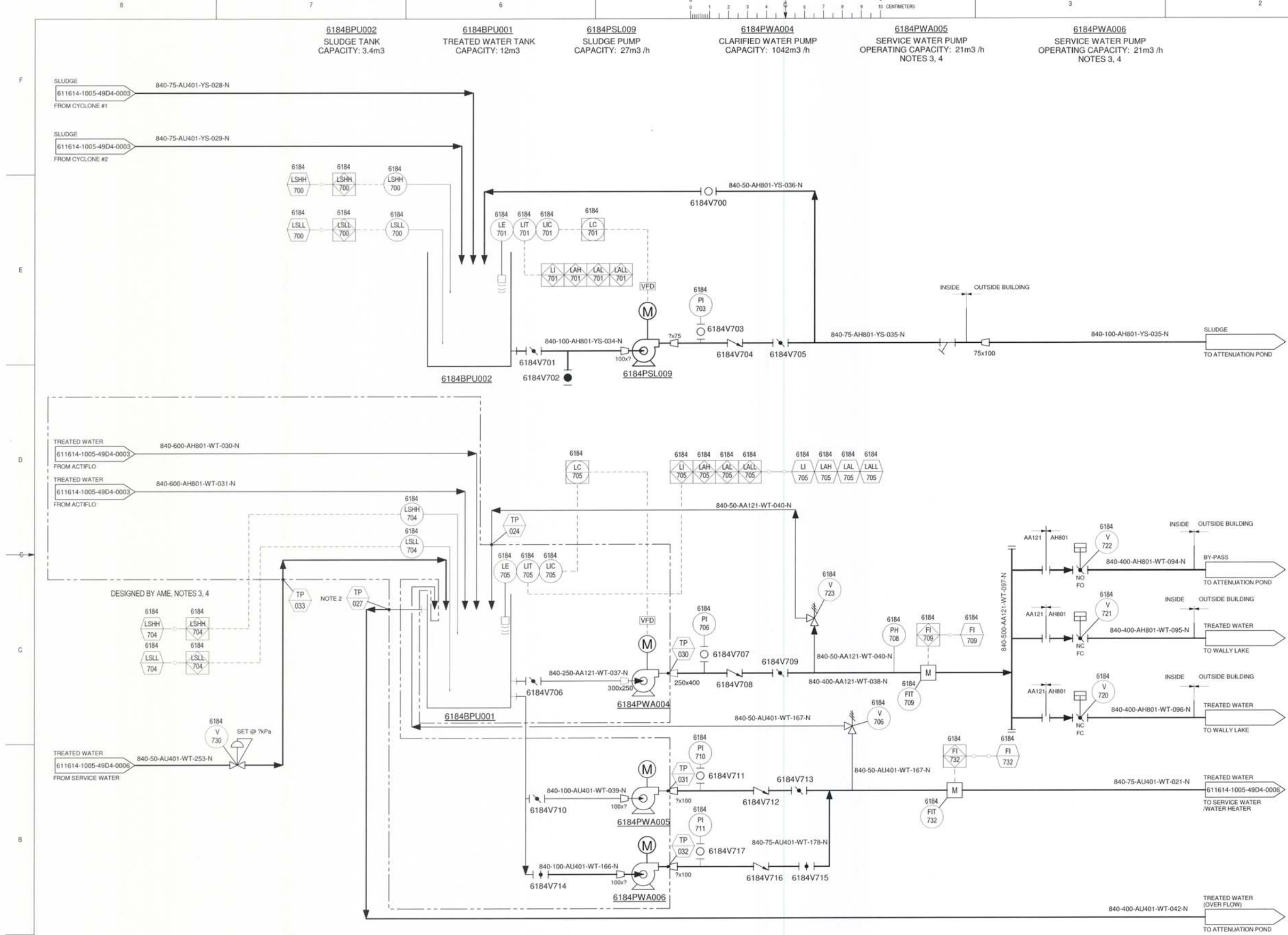
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3	PC	2013/02/14	FOR CLIENT REVIEW AND COMMENTS
2	PB	2013/02/12	FOR CLIENT REVIEW AND COMMENTS
1	PA	2012/12/14	FOR INTERNAL COORDINATION

REVISION No	REVISION DESCRIPTION	DATE (Y/M/D)	INITIALS	DESIGNED	APPROVED
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PD	IMPLEMENTATION OF CLIENTS COMMENTS	2013/03/01	D.A.	J.-L.B.	
PC	FOR CLIENT REVIEW AND COMMENTS	2013/02/14	D.A.	J.-L.B.	
PB	FOR CLIENT REVIEW AND COMMENTS	2013/02/12	D.A.	J.-L.B.	
PA	FOR INTERNAL COORDINATION	2012/12/14	D.A.	J.-L.B.	

PROFESSIONAL SEAL

SNC-LAVALIN 455, René-Lévesque Blvd. West Montréal (Québec) Canada H2Z 1Z3	
DESIGNED D. AUDET DA March 28th 2013	APPROVAL J.-L. BANDU JLB
DRAWN D. NGUYEN DA for DN	ENGINEERING MANAGER
CHECKED A.-L. NGUYEN ALN 3/21/13	AREA MANAGER
CLIENT P.-A. BOSSÉ	

CLIENT AGNICO-EAGLE MINES LTD	
PROJECT EPCM MEADOWBANK VAULT PIT	
TITLE SERVICES Piping and Instrumentation Diagram	
PROJECT No 611614	SUBDIVISION 1005
SUBJECT 49 D4	SERIAL No 0006
REV. 00	



- GENERAL NOTES:**
1. ALL AUTOMATION EQUIPMENT ARE PRECEDED BY AREA NUMBER 6184.
 2. THE OVERFLOW PIPING MUST BE SUPPLIED AND INSTALLED BY THE CONTRACTOR FROM THE TREATED WATER TANK OUTLET FLANGE TO ITS FINAL DESTINATION (ATTENUATION POND).
 3. THE EQUIPMENT 6184BPU001, 6184PWA004, 6184PWA005 ARE EXISTING AND WILL BE RELOCATED. THE EQUIPMENTS 6184PWA005, 6184PWA006 LINE, INSTRUMENTATION AND CONTROL SHOWN INSIDE THE BATTERY LIMIT ARE FOR INFORMATION ONLY AND HAVE TO BE CONFIRMED BY AEM.
 4. THE OPERATING CAPACITY OF 21m3/h IS NOT THE MAXIMUM CAPACITY OF THE PUMP. THE OPERATING CAPACITY IS THE SERVICE WATER REQUIREMENT CALCULATED BY SLI. THE MAXIMUM CAPACITY (FLOW AND PRESSURE) OF THE PUMPS WILL BE SUPPLIED BY AEM.

CONTRIBUTION - PROFESSIONAL SEAL			
CONTRIBUTION FROM EACH DISCIPLINE AS STIPULATED IN MAM MBU PROCEDURE 4058 MM-E			
CIVIL	MECHANICAL	PIPING	AUTOMATION

ISSUE REGISTER						REVISION REGISTER					
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1	PA	2013/02/14	FOR INTERNAL COORDINATION	PA		2013/02/14					

PROFESSIONAL SEAL

SNC-LAVALIN

455, René-Lévesque Blvd. West
Montréal (Québec)
Canada H2Z 1Z3

CLIENT

AGNICO-EAGLE MINES LTD

PROJECT

EPCM MEADOWBANK VAULT PIT

TITLE

**ACTIFLO ACP-700R
Piping and Instrumentation Diagram**

PREPARATION

DESIGNED: D. AUDET *DA* **March 28th 2013**
DRAWN: D. NGUYEN *DN* **for DN**
CHECKED: A.-L. NGUYEN *AN* **3/28/13**
CREATION DATE: 2013/02/05
SCALE: None

APPROVAL

LEAD PROCESS ENGINEER: J.-L. BANDU *JB*
ENGINEERING MANAGER
AREA MANAGER
CLIENT: P.-A. BOSSÉ

PROJECT No: 611614

SUBDIVISION: 1005

SUBJECT: 49

SERIAL No: D4

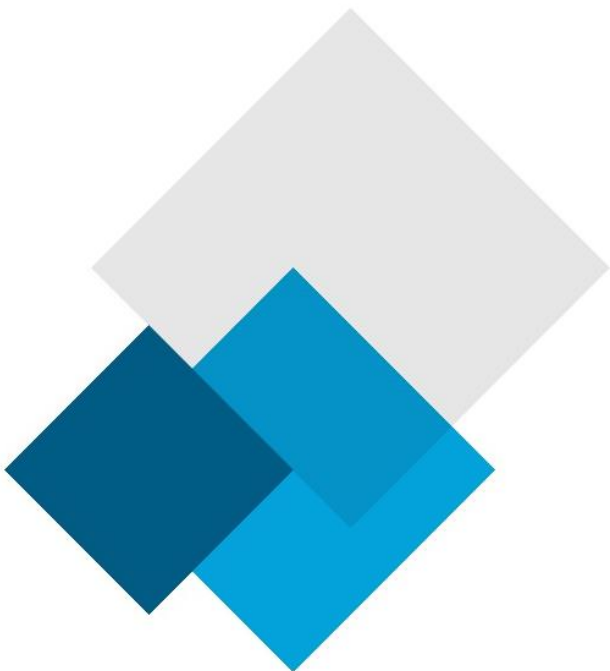
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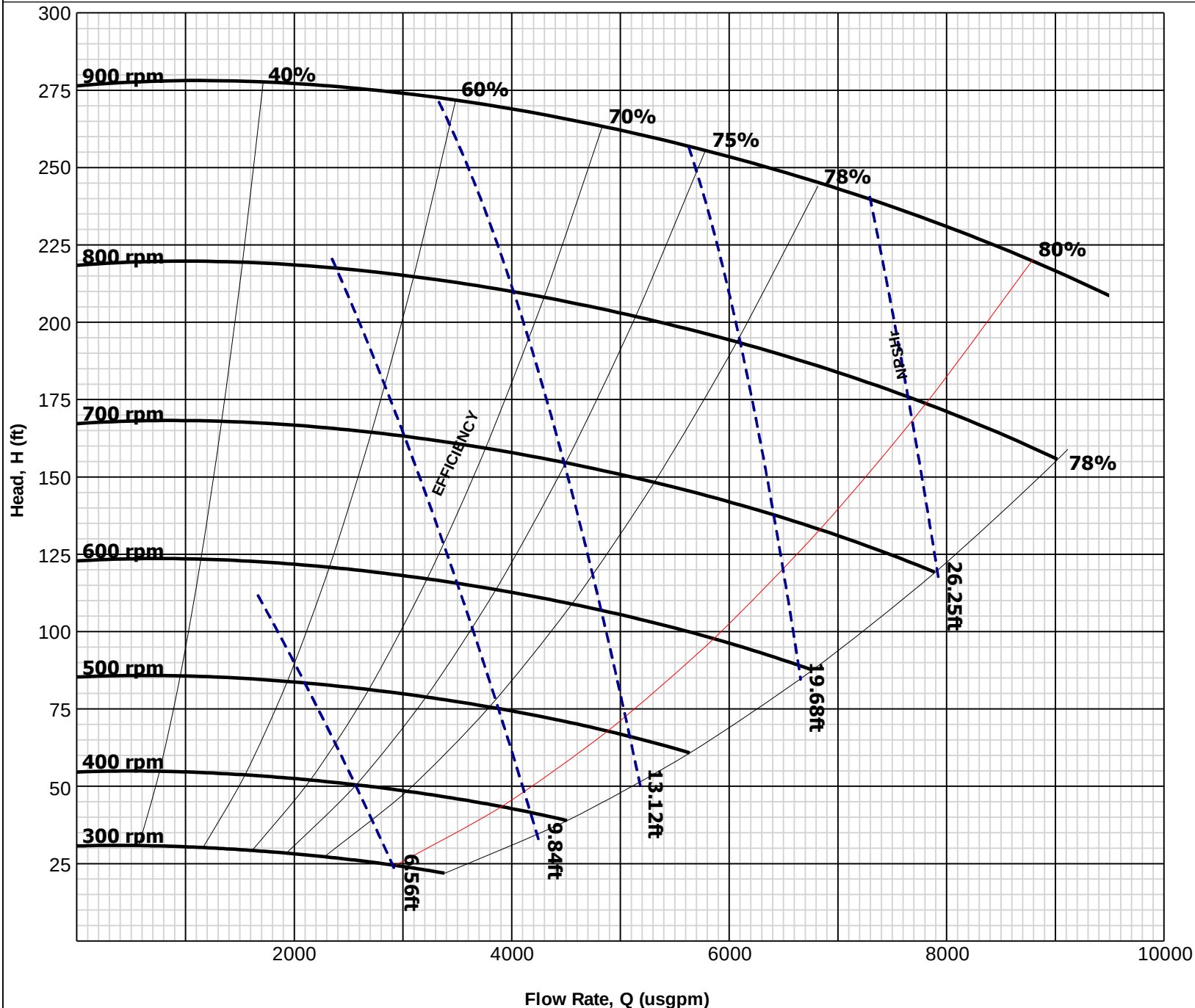
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Appendix C

Pumps Technical Specifications



CURVE SHOWS APPROXIMATE PERFORMANCE FOR CLEAR WATER (International Test Standard ISO9906:1999 - Grade 2 unless otherwise specified). For media other than water, corrections must be made for density, viscosity and/or other effects of solids. WEIR MINERALS reserves the right to change pump performance and/or delete impellers without notice. Frame suitability must be checked for each duty and drive arrangement. Not all frame alternatives are necessarily available from each manufacturing centre.



Pump	
Discharge	10"
Suction	12"
Impeller	
Vanes	5
Vane ø	30"
Type	Closed
Part No	Material
G10147	Metal
FAM10147	Metal
Frame (Rating - HP)	
F	349
FFX	570
FF	570
STX	751
ST	751
G	805
GG	1207
T	1609
Seal	
Gland Sealed Pump	
Liner (Norm Max r/min)	
Polymer	650
Metal	900
Min Passage Size	
3.39"	
Curve	
Revision	1
Revision Notes	
MAX. r/min. WAS 800	
Reference	TEST 25
Issued	Feb 88
© 4/2018 Weir Minerals Australia (PTC) All Rights Reserved	
TYPICAL PUMP PERFORMANCE CURVE	
WPA1210A01/1	

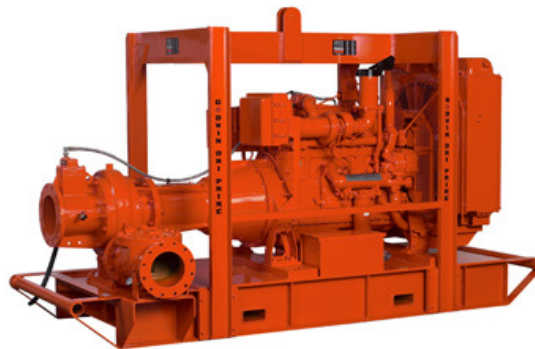
HL250M Dri-Prime Pump

HL250M

The Godwin Dri-Prime HL250M pump offers flow rates to 5,389 USGPM and discharge heads to 389' (119 m). Also it has the capability of handling solids up to 3" (65mm) in diameter.

The HL250M is able to prime to 28' (8.5 m) of suction lift from dry.

Indefinite dry-running is no problem due to the unique Godwin oil bath mechanical seal design. Solids handling, dry-running and portability make the HL250M the perfect choice for dewatering and bypass applications. The standard model is mounted on a skid, with a highway trailer option.



Features

- Simple maintenance normally limited to checking fluid levels.
- Close coupled centrifugal pump with vacuum priming compressor mounted to a diesel engine. Also available in electric drive or as a bare shaft pumpend.
- Extensive application flexibility. It will handle sewage, slurries and liquids with solids up to 3" in diameter.
- Continuously operated Godwin venturi air ejector priming device requiring no form of periodic adjustment or control.
- Dry-running heavy duty mechanical seal with abrasion resistant interfaces.
- Also available as a Critically Silenced unit which drastically reduces noise levels of the pump.
- Standard engine Caterpillar C15. .
- The volute & suction cover are made from cast iron bs1452:1990 grade 220 and the impeller is made from cast steel bs3100 a5 hardness to 200 hb brinell.

Specifications

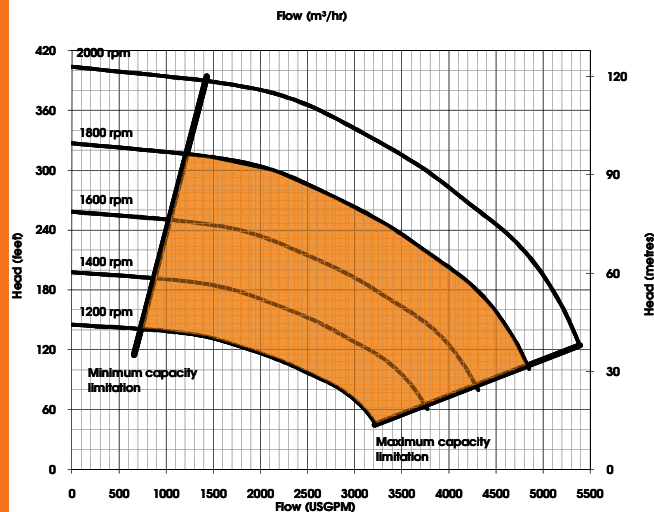
Suction connection	12" 125# ANSI B16.1
Delivery connection	10" 125# ANSI B16.1
Max capacity	5389 USGPM
Max head	389' (119 m)
Max solids handling	3" (65mm)
Max Impeller diameter	17" (440mm)
Max operating temp	176°F (80°C)
Max working pressure	188.5 psi (13.0 bar)
Max suction pressure	87.0 psi (6.0 bar)
Max casing pressure	282.8 psi (19.5 bar)
Max operating speed	2000 rpm

godwin 
a xylem brand

Reference number : 95-1114-3000
Date of issue : August 25, 2011
Issue : 1

Please contact Godwin for further details.
A typical picture of the pump is shown.
All information is approximate and for general guidance only.

Performance Curve



Materials

Pump casing & suction cover	Cast iron BS1452:1990 Grade 220
Wearplates	Cast Iron - Chrome 1.0/1.5% Nickle 2%
Pump Shaft	Nickel Chrome Steel to BS970-1:1991 Grade 817M40T EN24T
Impeller	Cast Steel BS3100 A5 Hardness to 200 HB Brinell
Non-return valve body	Cast Iron
Mechanical seal faces	Silicon carbide vs silicon carbide

HL250M

Engine option 1

Caterpillar, C15, 474.4 HP @ 1800 rpm

Impeller diameter 17" (440mm)

Suction Lift Table

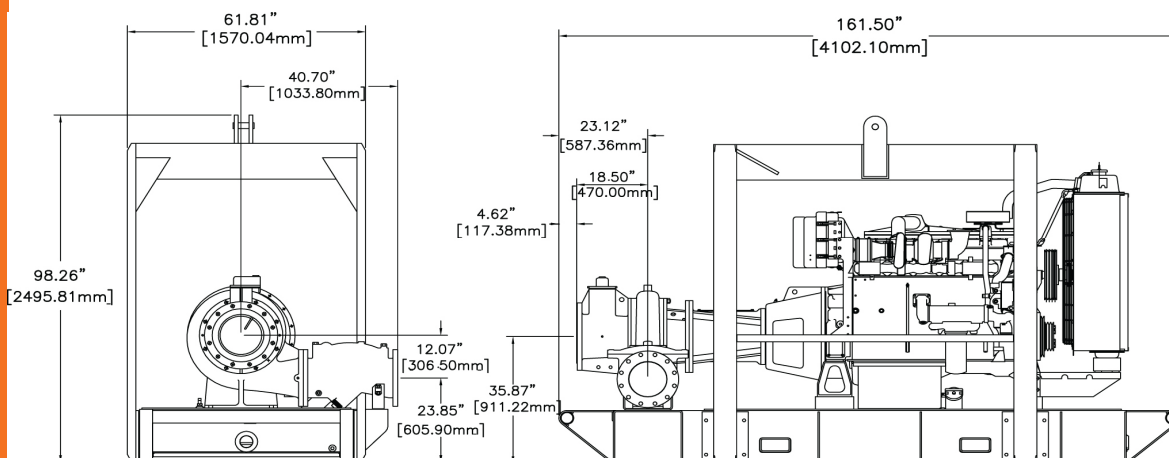
Total Suction Head (')	Total Delivery Head (')				
	93	133	194	247	295
Output (USGPM)					
8.0	4815	4557	3864	3012	1783
12.2	4755	4526	3764	2972	1486
16.2	4359	4161	3772	2853	1308
20.2	3467	3368	3170	2708	-

Fuel capacity (Full) 215 US Gal, (Usable) 215 US Gal

Fuel consumption @ 1800 rpm BEP 17 US Gal/hr

Weight: (Dry) 11,464 lbs, (Wet) 13,250 lbs

Dimensions: (L) 161" x (W) 61" x (H) 100"



Performance data provided in tables is based on water tests at sea level and 68°F ambient.

All information is approximate and for general guidance only.

Please contact Godwin Pumps for further details.

Reference number : 95-1114-3000

Date of issue : August 25, 2011

Issue : 1

godwin 
a xylem brand

84 Floodgate Road | Bridgeport, NJ 08014

P:(856) 467-3636 | F:(856) 467-4841

sales@godwinpumps.com | godwinpumps.com

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CD103M Dri-Prime® Pump

The Godwin Dri-Prime CD103M pump offers flow rates to 1020 USGPM and has the capability of handling solids up to 3.0" in diameter.

The CD103M is able to automatically prime to 28' of suction lift from dry. Automatic or manual starting/stopping available through integral mounted control panel or optional wireless-remote access.

Indefinite dry-running is no problem due to the unique Godwin liquid bath mechanical seal design. Solids handling, dry-running, and portability make the CD103M the perfect choice for dewatering and bypass applications.



Features and Benefits

- Simple maintenance normally limited to checking fluid levels and filters.
- Dri-Prime (continuously operated Venturi air ejector priming device) requiring no periodic adjustment. Optional compressor clutch available.
- Extensive application flexibility handling sewage, slurries, and liquids with solids up to 3.0" in diameter.
- Dry-running high pressure liquid bath mechanical seal with high abrasion resistant solid silicon carbide faces.
- Close-coupled centrifugal pump with Dri-Prime system coupled to a diesel engine or electric motor.
- All cast iron construction (stainless steel construction option available) with cast steel impeller.
- Also available in a critically silenced unit which reduces noise levels to less than 70 dBA at 30'.
- Standard engine Caterpillar C2.2T (IT4 Flex). Also available with John Deere 4024TF281 (IT4 Flex).

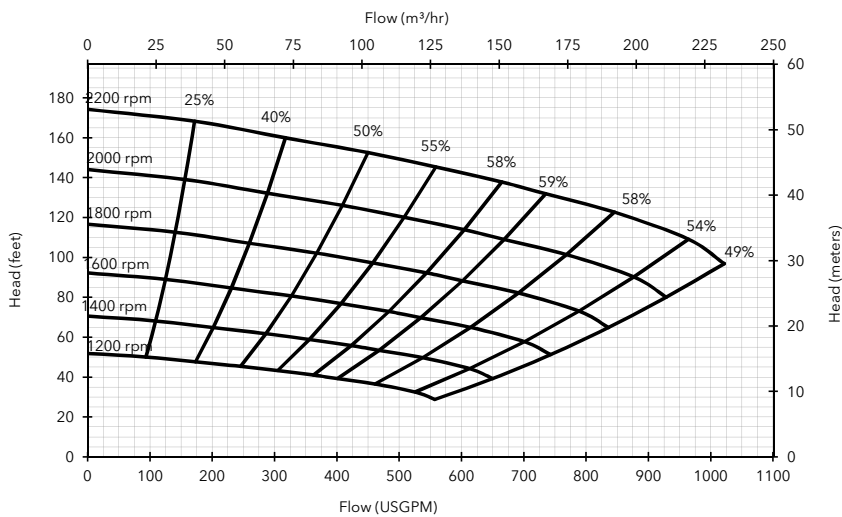
Specifications

Suction connection	4" 150# ANSI B16.5
Delivery connection	4" 150# ANSI B16.5
Max capacity	1020 USGPM †
Max solids handling	3.0"
Max impeller diameter	10.1"
Max operating temp	176°F*
Max pressure	75 psi
Max suction pressure	58 psi
Max casing pressure	113 psi
Max operating speed	2200 rpm

* Please contact our office for applications in excess of 176°F.

† Larger diameter pipes may be required for maximum flows.

Performance Curve



Engine option 1

Caterpillar C2.2T (IT4 Flex), 41 HP @ 2200 rpm

Impeller diameter 10.1"

Pump speed 2200 rpm

Suction Lift Table

Total Suction Head (feet)	Total Delivery Head (feet)				
	78	103	127	152	176
	Output (USGPM)				
10	1022	915	646	350	-
15	996	834	538	215	-
20	888	753	431	-	-
25	807	646	269	-	-

Fuel capacity: 60 US Gal

Max Fuel consumption @ 2200 rpm: 2.4 US Gal/hr

Max Fuel consumption @ 1800 rpm: 2.0 US Gal/hr

Weight (Dry): 2,240 lbs

Weight (Wet): 2,650 lbs

Dim.: (L) 119" x (W) 66" x (H) 77"

Performance data provided in tables is based on water tests at sea level and 20°C ambient. All information is approximate and for general guidance only. Please contact the factory or office for further details.

Materials

Pump casing & suction cover	Cast iron BS EN 1561 - 1997
Wearplates	Cast iron BS EN 1561 - 1997
Pump Shaft	Carbon steel BS 970 - 1991 817M40T
Impeller	Cast Steel BS3100 A5 Hardness to 200 HB Brinell
Non-return valve body	Cast iron BS EN 1561 - 1997
Mechanical seal	Silicon carbide face; Viton elastomers; Stainless steel body

Engine option 2

John Deere 4024TF281 (IT4 Flex), 46 HP @ 2200 rpm

Impeller diameter 10.1"

Pump speed 2200 rpm

Suction Lift Table

Total Suction Head (feet)	Total Delivery Head (feet)				
	78	103	127	152	176
	Output (USGPM)				
10	1022	915	646	350	-
15	996	834	538	215	-
20	888	753	431	-	-
25	807	646	269	-	-

Fuel capacity: 60 US Gal

Max Fuel consumption @ 2200 rpm: 2.6 US Gal/hr

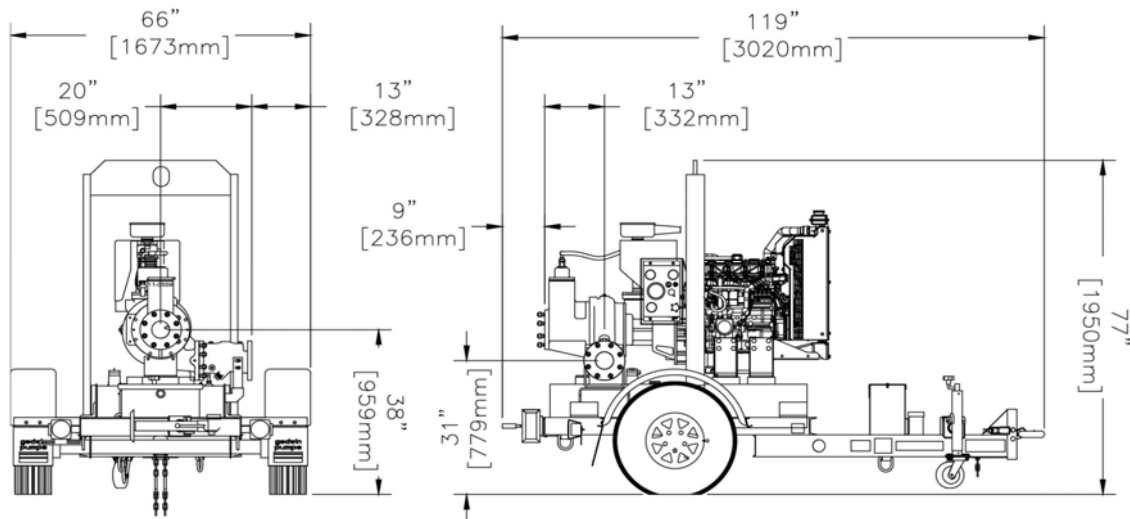
Max Fuel consumption @ 1800 rpm: 2.3 US Gal/hr

Weight (Dry): 2,400 lbs

Weight (Wet): 2,800 lbs

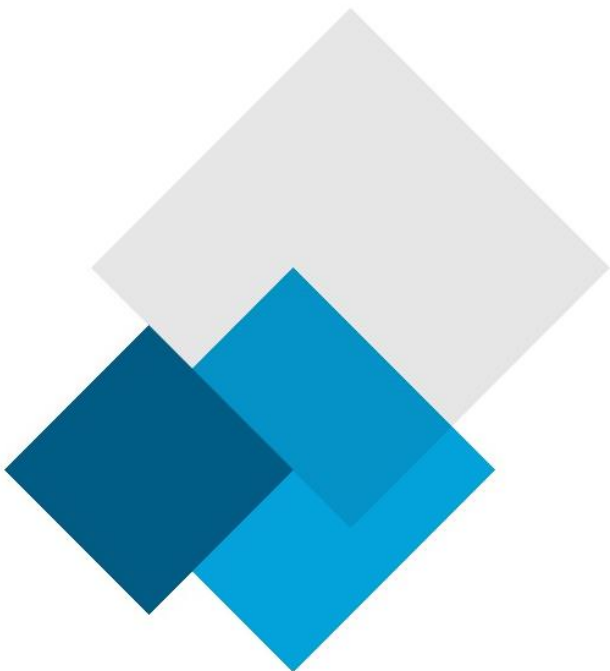
Dim.: (L) 119" x (W) 66" x (H) 77"

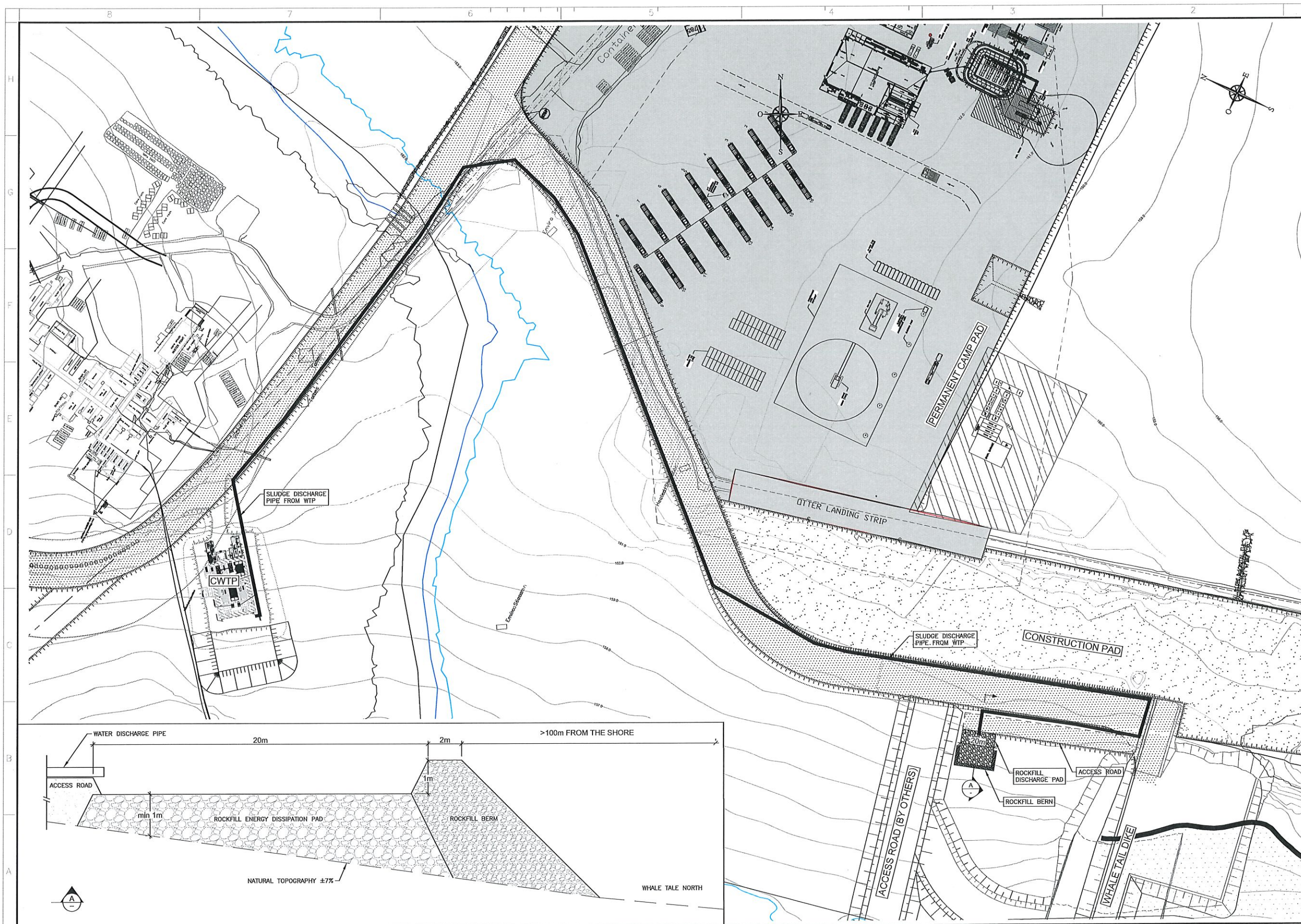
Performance data provided in tables is based on water tests at sea level and 20°C ambient. All information is approximate and for general guidance only. Please contact the factory or office for further details.



Appendix D

Sludge disposal details





PLAN CLE
KEY PLAN

CONSTRUCTION ROADS 2017:
CONSTRUCTION ROADS 2018:

NOTES GÉNÉRALES / GENERAL NOTES

**POUR CONSTRUCTION
FOR CONSTRUCTION**

AGNICO EAGLE DATE : 2018-06-20

SNC-LAVALIN

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Rouyn-Noranda (Québec) J8K 2R7
Tel.: 819 764-5181 Fax: 819 797-0158
www.snc-lavalin.com

Project #: 644819-0000

L'APPAREILleur s'engage à fournir les services de conception et de construction de l'ouvrage conformément aux plans et spécifications approuvés par le client. L'APPAREILleur s'engage à respecter les normes en vigueur et à garantir la qualité de son travail. L'APPAREILleur s'engage à fournir les services de construction et de maintenance de l'ouvrage conformément aux plans et spécifications approuvés par le client. L'APPAREILleur s'engage à respecter les normes en vigueur et à garantir la qualité de son travail.

DESSINS EN RÉFÉRENCE / REFERENCE DRAWINGS

NO.	TITRE / TITLE	# DWG			
1	2018-06-20	ISSUED FOR CONSTRUCTION	D.B.L.	R.M.	E.T.
2	2018-04-11	ISSUED FOR CONSTRUCTION	D.B.L.	G.M.	E.T.
3	2018-03-20	ISSUED FOR CONSTRUCTION	D.B.L.	G.M.	E.T.

AGNICO EAGLE

REV.	DATE	DESCRIPTION	PROJ.	APP.	CLIENT
1	2018-06-20	ISSUED FOR CONSTRUCTION	D.B.L.	R.M.	E.T.
2	2018-04-11	ISSUED FOR CONSTRUCTION	D.B.L.	G.M.	E.T.
3	2018-03-20	ISSUED FOR CONSTRUCTION	D.B.L.	G.M.	E.T.

ELECTRONICALLY ISSUED DOCUMENT

TITRE / TITLE
AGNICO EAGLE - WHALE TAIL (AMARUQ)
417 - ROADS YARDS, FENCES AND OTHER
230 - GENERAL EARTH WORKS
PLAN VIEW
PAD "Q" OF ROAD # 13
GENERAL ARRANGEMENT

DESSIN PAR
DANIEL BOULWINE L., T.P.
DATE
2018-06-20

VÉRIFIÉ PAR
RICHARD MARCOUX, ING.
DATE
2018-06-20

APPROUVÉ PAR
RICHARD MARCOUX, ING.
DATE
2018-06-20

ÉCHELLE
1:1000
DATE
2018-06-20

NO. DESSIN
61-417-230-241

NO. PROJET
6115 / 644819

REVISION
2

FEMELLE / SHY
1 / 1