



AGNICO EAGLE

**WHALE TAIL MINE WATER MANAGEMENT AND
GEOTECHNICAL INFRASTRUCTURES**

WHALE TAIL DIKE ABUTMENT THERMAL CAPPING

CONSTRUCTION SUMMARY REPORT

WHALE TAIL MINE

Submitted by:
Agnico Eagle Mines Limited
Meadowbank Complex
P.O. Box 540
Baker Lake, Nunavut
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July 2023

Reviewed by:

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	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	ii

EXECUTIVE SUMMARY

The construction of the Whale Tail Dike Abutment Thermal Capping project at the Whale Tail Mine was carried out in two phases: Phase 1 from September 19 to September 29, 2022 and Phase 2 from April 10 to April 22, 2023. The objective of the thermal capping is to reduce heat intake into the overall structure and promote freeze-back at the abutments. Phase 1 earthworks were completed as remedial measures to prevent further ingress of water towards the East abutment after cracking was noticed in August 2022. Construction at the West abutment was completed as a preventative measure.

Agnico Eagle implemented monitoring control measures during the construction to ensure that the work was completed in accordance with the original design report and Water Quality Monitoring and Management plan for Dike Construction and Dewatering. Construction activities included earthworks such as snow and ice removal, fill placement, and instrumentation installation. During the work, design changes and one field adjustment were applied to consider the site conditions.

This report is submitted in accordance with Part D Item 16 of the 2AM-WTP1830 Water License.

	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	iii

Revision List

#	Revision		Pages Revised	Comments
	By	Date		
0	MW	14/07/2023	All	Final

	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	iv

TABLE OF CONTENTS

EXECUTIVE SUMMARY	ii
Revision List	iii
SECTION 1.0 Introduction.....	1
1.1 Roles and Responsibilities	1
1.2 Definitions of Terms Used in this Document	2
1.3 Description of the Structures Built.....	3
1.4 Construction Documents.....	4
1.5 As-Built Drawings	4
SECTION 2.0 Summary of Construction Activities and Schedule	4
2.1 Schedule and Construction Steps.....	4
2.1.1 Site Preparation	5
2.1.2 Roadway Construction.....	5
2.1.3 Esker Material Placement	6
2.1.4 Rockfill Placement.....	6
2.1.5 Instrumentation Installation	6
SECTION 3.0 QA/QC Program and Results	7
3.1 General	7
3.2 Foundation Preparation	7
3.3 Esker Material Placement	7
3.4 Rockfill Placement.....	7
SECTION 4.0 Design Changes and Field Adjustments	7
SECTION 5.0 Operation, Maintenance and Surveillance	8

LIST OF APPENDICES

APPENDIX A – Design Drawings	9
APPENDIX B – As-Built Drawings.....	11
APPENDIX C – Construction Photographs.....	15
APPENDIX D – Daily Report	31

TABLES

Table 1: Roles, Responsibilities and Key Personnel for the WTD Abutment Thermal Capping	2
Table 2: Definitions of Terms.....	2
Table 3: List of Construction Drawings for the WTD Abutment Thermal Capping	4
Table 4: List of As-Built Drawings for the WTD Abutment Thermal Capping Project.....	4
Table 5: Schedule for the Construction Activities of the WTD Thermal Capping	5
Table 6: Summary of Instrumentation	6

	CONSTRUCTION SUMMARY REPORT		
	Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	1

SECTION 1.0 Introduction

Agnico Eagle Mines Limited, Meadowbank Complex (AEM) is operating the Whale Tail Mine as a satellite deposit of the Meadowbank Mine.

The Whale Tail Mine is located in the Kivalliq Region of Nunavut, Canada, centered at approximately latitude 65° 24' 36" N, longitude 96° 41' 41" W. The Whale Tail Mine site is a 408 km² site located on Inuit Owned Land approximately 150 km north of the hamlet of Baker Lake and northwest of the Meadowbank Mine.

Whale Tail Dike is an infrastructure that isolates Whale Tail Pit from Whale Tail Lake South. The structure was constructed in the fall of 2018 and commissioned following completion of dewatering in 2020.

In August 2022, changing conditions were observed on the Eastern abutment of the dike, due to thawing of the abutment foundation. AEM initiated in the fall of 2022 the construction of an Eastern abutment thermal berm to stabilize the dike and re-establish permafrost in that sector, following the original dike East abutment design by SNC Lavalin. This plan was strongly supported by the Meadowbank Dike Review Board (MDRB) as per their recommendation received on September 16, 2022. AEM advised Fisheries and Oceans Canada (DFO) and the Nunavut Water Board (NWB) of the East abutment remediation construction in a letter (*Agnico Eagle Meadowbank Complex – Whale Tail Dike Remediation Work*) submitted on September 22nd, 2022.

Agnico Eagle also proposed to the MDRB the construction of a thermal berm at the West abutment of WTD as a preventive measure to prevent future ingress of water that could lead to thawing of the West abutment as observed at the East abutment the previous year. On December 19th, 2022, AEM submitted the Whale Tail Dike Western Abutment Thermal Berm Design Report, as required by the NWB Water License 2AM-WTP1830 Part D Item 1 and the DFO FAA 16-HCAA-00370 Condition 2.4.1

Construction of the East and West abutments was conducted in two phases. Phase 1 was completed at the East abutment from September 19 to September 29, 2022. Phase 2 of the earthworks was completed at both the East and West abutments from April 10 to April 22, 2023. This construction summary report presents a summary of the construction activities, the QA/QC activities, as well as the overall information used to produce the as-built drawings.

1.1 Roles and Responsibilities

The initial Engineering Design for the WTD East Abutment Thermal Capping was developed by SNC Lavalin in their July 2018 design report of WTD. The Engineering Design for the West abutment was developed by AEM.

The Kivalliq Contractor Group (KCG) was contracted by Agnico Eagle to execute and supervise the work. The Project Manager from Agnico Eagle was the main point of contact between the stakeholders of the project (contractor, designer, etc.). The Project Manager was also responsible for the Quality Assurance (QA) to ensure the thermal berms were built as per the construction Drawings.

Table 1 presents a summary of the general roles and responsibilities for each of the parties involved during the WTD Abutment Thermal Capping construction. This table also includes the key companies and the key personnel that contributed to the various construction activities.

 AGNICO EAGLE	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	2

Table 1: Roles, Responsibilities and Key Personnel for the WTD Abutment Thermal Capping

Company	Role	Key Personnel	Position	Responsibility
Agnico Eagle Mines Limited (Agnico Eagle)	Owner	Laurier Collette Patrice Gagnon	Water Management & Geotechnical Engineering Coordinators	Owner's Representative
		Michelle Wesolowski	Geotechnical EIT	Project Manager, QA/QC Representative & survey
		Camille Pelletier	EIT	QA/QC Representative & survey
		Bruno Lessard Jerome Collard	Geotechnical Project Technicians	Install instrumentation
		Benoit Hardy David Quimper	Energy and Infrastructure Dewatering Supervisor	Site preparation and removal of pipes at West abutment
Kivalliq Contractor Group (KCG)	Contractor	Nicolas Tremblay Charles Parizeault	Site Manager	Project Manager
		Jean-Sebastien Gauvin-Guay	Health and Safety Representative	Conduct site review for health and safety
		Claude Tremblay Louis Soucie	Field Supervisors	Supervise work
		Jessy Savard	Drilling Supervisor	Drill and assist in instrumentation installation

1.2 Definitions of Terms Used in this Document

Table 2 presents the definitions of the terms used in this report.

Table 2: Definitions of Terms

Term	Definition
Agnico Eagle (AEM)	Agnico Eagle Mines Limited, Owner.
As-Built Drawings	Document showing no new concept. It is the graphical representation of a built structure showing the real measurements, installed instruments and objects. It is an inventory of what was built for reference.
Approval	A written engineering or geotechnical opinion, related to the progress and completion of the Work.
Contractor	Kivalliq Contractor Group (KCG). On-site representative of the construction company contracted by the Owner to successfully carry out the scope of work as defined by the drawings.
Designer	Water Management & Geotechnical Engineering Team of the Environment department of Agnico Eagle, Meadowbank Complex.
Esker Material	Granular material primarily composed of sand and gravel that was deposited through glacial processes.
PAG	A material that has been geochemically classified as being Potentially Acid Generating.
NPAG	A material that has been geochemically classified as being Non-Potentially Acid Generating.
ML	Material which has been geochemically classified as having the potential for Metal Leaching (ML) when in contact with water and air, as per the environmental testing program.

 AGNICO EAGLE	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	3

NML	Material which has been geochemically classified as being Non-Metal Leaching (NML) when in contact with water and air, as per the environmental testing program.
Owner	Agnico Eagle Mines Limited, Meadowbank Complex (Agnico Eagle).
Owner's Representative	Person(s) employed by the Owner to oversee the project works and the Owner's interests. The primary point of contact for the Contractor.
Quality Assurance (QA)	<p>A planned system of inspection and testing that document, to the satisfaction of the Owner, other stakeholders, and regulators that the Work complies with the design and Drawings.</p> <p>Quality Assurance forms a subset of the Quality Control program. Quality Assurance comprises inspections carried out during Quality Control and includes verifications, evaluations of materials and workmanship necessary to determine and document the quality of the constructed facility. Quality Assurance refers to the measures taken to assess whether the Contractor follows the design intent and Drawings.</p>
Quality Control (QC)	A planned system of inspection, testing and documentation carried out during construction to ensure that the Work is being performed and completed in a manner that complies with the Drawings and Specifications.
Thermal Berm or Thermal Capping	A structure constructed with the purpose of reducing heat intake and to promote frozen ground encapsulation and permafrost aggradation
Thermistor	A type of monitoring instrument wherein a resistance thermometer is used to measure temperature along a length of cable.
Work	All activities associated with the construction of the Whale Tail Dike Abutment Thermal Capping

1.3 Description of the Structures Built

The objective of the WTD Abutment Thermal Capping is to reduce heat intake into WTD, promote freezing of the structure and its foundation, and therefore to ensure an optimal performance of the structure.

Thermal capping at the WTD abutments consisted of construction immediately upstream of the dike crest, towards Whale Tail South Lake (WTS�). At the East abutment, esker and non-potentially acid generating (NPAG) and non-metal leaching (NML) rockfill material were placed and compacted upstream from Sta. 0+750 to Sta. 0+825. Rockfill was sourced from the nearby Whale Tail and IVR Pits as per the approved Operational ARD-ML Sampling and Testing Plan. Compacted esker material was placed on the foundation during Phase 1 of construction in September 2022 with the intention of preventing further ingress of water towards the East abutment. Phase 2 involved placement of NPAG and NML rockfill to a final elevation of 159 meters above sea level (masl), in line with the existing dike crest. At the West abutment, NPAG and NML rockfill was placed and compacted upstream from Sta. 0+090 to Sta. 0+150 to El. 159 masl. In addition to the existing instrumentation within WTD, three thermistor instruments were installed to monitor the thermal regime of the capping: one at the East abutment and two at the West abutment.

	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	4

1.4 Construction Documents

The Construction Drawings of the WTD Abutment Thermal Capping were completed by the Water Management & Geotechnical Engineering Team of the Environment department of Agnico Eagle, Meadowbank Complex, in 2023.

Table 3 presents the available construction documents for the WTD Abutment Thermal Capping. These documents can be referenced in Appendix A.

Table 3: List of Construction Drawings for the WTD Abutment Thermal Capping

Drawing Number	Date	Rev	Title
651298-2500-4GDD-0004	2018-05-07	00	Whale Tail Dike Plan View (SNC Lavalin, 2018)
651298-2500-4GDD-0008	2018-05-07	00	Typical Sections of Whale Tail Dike Sheet 2/2 (SNC Lavalin, 2018)
--	2022-12-10	--	WTD Thermal Capping West Abutment
--	2022-12-10	--	WTD Thermal Capping West Abutment Section
--	2022-12-10	--	WTD Thermal Capping West Abutment Longitudinal

1.5 As-Built Drawings

Table 4 presents the as-built drawings for the WTD Abutment Thermal Capping project. The surveying and the as-built drawings were done by the Water Management & Geotechnical Engineering Team of the Environment department of Agnico Eagle, Meadowbank. The as-built drawings are included in Appendix B.

Table 4: List of As-Built Drawings for the WTD Abutment Thermal Capping Project

Drawing Title	Date	Rev	Description
WTD Thermal Capping – Plan View		00	General Site Plan View
WTD Thermal Capping – East Abutment As-Built		00	Plan View, Longitudinal & Typical Section East Abutment
WTD Thermal Capping – West Abutment As-Built		00	Plan View, Longitudinal & Typical Section West Abutment

SECTION 2.0 Summary of Construction Activities and Schedule

This section presents the construction steps of the WTD Abutment Thermal Capping, and the schedule of the work done.

2.1 Schedule and Construction Steps

The construction of the WTD Abutment Thermal Capping was done in two phases from September 19 to September 29, 2022 and April 10 to April 22 2023. Construction consisted of the following major work items.

- Site preparation, including turbidity barrier installation (Phase 1 only), snow and ice removal (Phase 2 only), and displacement of any obstructions such as pipes stored on the West abutment.
- Placement and compaction of esker material at the East abutment.

	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	5

- Placement and compaction of NPAG rockfill at the East and West abutments.
- Installation of thermistors.

The work procedures followed during construction are discussed in the following subsections. The work for Phase 2 was completed during winter conditions and TSS control measures were not required since no material was placed in water. Selected photographs of the work progress taken throughout the construction process are shown in Appendix C.

Table 5 presents the construction steps for the main work items for the construction of the Whale Tail Dike Abutment Thermal Capping.

Table 5: Schedule for the Construction Activities of the WTD Thermal Capping

Phase	Activity	Beginning	End
Phase 1	Site preparation and turbidity barrier installation	Sept 19, 2022	Sept. 23, 2022
	Placement of roadway material	Sept. 25, 2022	Sept. 26, 2022
	Placement and compaction of esker material	Sept. 25, 2022	Sept. 29, 2022
Phase 2	Site preparation at East abutment (snow removal)	April 10, 2023	April 11, 2023
	Placement and compaction of NPAG and NML rockfill at East abutment	April 12, 2023	April 15, 2022
	Site preparation at West abutment (snow and ice removal)	April 10, 2023	April 15, 2023
	Placement and compaction of NPAG and NML rockfill at West abutment	April 16, 2023	April 17, 2023
	Instrumentation installation at both abutments	April 20, 2023	April 22, 2023

2.1.1 Site Preparation

Prior to the beginning of the Phase 1 earthworks at the East abutment, a turbidity barrier was installed with the intent of preventing egress of fines into Whale Tail South Lake during material placement. Rockfill was placed and a new access ramp was established to the working area from the entrance of the dike. The construction area was cleaned and prepared for material placement.

Site preparation for Phase 2 earthworks consisted of snow removal at both abutments. As snow removal progressed, the site was staked out to delineate the extent of the working area. Some excavation of ice was required at the West abutment to ensure a competent foundation and to prevent possible settlement post-freshet. The snow and ice removed was disposed in an approved area on the downstream side of the dike to ensure the meltwater would flow downstream towards the Whale Tail Attenuation Pond. Pipes stored near the West abutment were moved by the Energy and Infrastructure department to allow sufficient turnaround area for haul trucks.

2.1.2 Roadway Construction

Roadway construction took place during Phase 1 of the project. A 30 m portion of the working area at the East abutment was submerged in water at El. 155.1 masl and required pumping prior to placement of the esker material (see Photos E.1, E.2). A rockfill roadway was constructed as a continuation of the existing roadway and intersected the dike upstream slope. Water was pumped from the area and placement of the esker material continued to meet the new roadway.

	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	6

2.1.3 Esker Material Placement

Esker material placement took place at the East abutment during Phase 1 of the project from September 25 to September 29, 2022. Two 500 mm-thick lifts of esker material were placed in three 10 m-wide zones parallel to the dike crest, beginning at Zone 1 nearest the dike upstream slope. The esker material was compacted via 10T vibratory roller. The first lift across the three zones was completed to target El. 155.6 masl. The second lift was then placed and compacted, starting at Zone 1 nearest the dike slope. The second lift was completed to target El. 156.2 masl.

2.1.4 Rockfill Placement

Rockfill placement was completed during Phase 2 of the project from April 12 to April 17, 2023. NPAG and NML rockfill was hauled from the Whale Tail Pit Phase 3 area to WTD. For the East abutment, 50T haul trucks were used due to limited space at the entrance of the working area. At the West abutment, 100T and 150T haul trucks were used. The rockfill was end dumped and distributed via dozer. The total rockfill placed at the East and West abutments was 5,630 m³ and 2,330 m³, respectively. Rockfill greater than 1000 mm diameter was screened and removed. Rockfill was placed in maximum 2.0 m high lifts to a target elevation of 159 masl, in line with the existing crest elevation. The East abutment was completed in 2 lifts and the West abutment was completed in 3 lifts. Compaction was achieved through dozer and haul truck traffic. A loaded haul truck drove several passes along each lift once completed to achieve further compaction. Safety berms were established along the perimeter of the final structures to allow for pick-up truck traffic.

2.1.5 Instrumentation Installation

A total of 3 thermistor strings were installed in 3 different boreholes. The objective of the program is to monitor the thermal regime and freeze-back of the new capping structure and the dike area adjacent to the new structure. The work was performed from April 20th to April 22nd, 2023. The drilling of the 3 holes was performed by KCG. The survey, field follow-up and instruments installation were made by AEM Geotechnical Project Technicians.

Borehole TH-EAC was drilled in the East abutment capping (dike STA 0+785), borehole TH-WAC in the West abutment capping (dike STA 0+130) and TH-US-130 is located within the WTD structure West abutment, upstream side, aligned with the TH-WAC. A summary of the three thermistor instruments installed is provided in Table 6.

Table 6: Summary of Instrumentation

ID	String #	Northing (m)	Easting (m)	Ground Elev. (masl)	Instrument Depth (m)	Top Elev. (masl)	Bottom Elev. (masl)
TH-EAC	RST TS-5167	7,254,777	607,737	159.0	15.6	158.4	143.4
TH-WAC	RST TS-5077	7,254,611	607,119	159.3	15.0	159.3	144.3
TH-US-130	RST TS-5075	7,254,629	607,111	159.1	15.0	159.1	144.1

	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	7

SECTION 3.0 QA/QC Program and Results

3.1 General

The Quality Assurance (QA) of the WTD Abutment Thermal Capping was carried out by the Owner's Representative. The program included periodic inspection and verbal approval of all construction activities such as foundation preparation, fill placement, and compaction. Appendix E includes a summary of the daily construction activities and results.

Review of the work methodology used was also done and corrections were made if necessary. The QA program was carried out by Agnico Eagle geotechnical personnel. There was an Owner's Representative present full time on site during the construction period. Photographs of the work progress and activities were taken frequently as presented in the photographic record in Appendix C.

The Quality Control (QC) was also carried out by Agnico Eagle Geotechnical personnel. It included daily surveys to ensure that limits and grades were followed correctly during construction. These surveys were reviewed by the Owner's Representative. The program also included frequent inspection of all construction activity such as foundation preparation, fill placement, and compaction.

3.2 Foundation Preparation

The excavation of snow and ice was carried out under the supervision of Agnico Eagle Geotechnical personnel. Ice was excavated until competent ground was visually approved by Agnico Eagle Geotechnical personnel.

3.3 Esker Material Placement

During material placement over the foundation, the quality of the material and the placement technique were routinely reviewed. It was ensured that the placement technique limited segregation, that the material quality was visually acceptable and that the lift thickness was respected. Compaction was achieved via 10T vibratory roller to the satisfaction of the QA/QC representative. No formal compaction measurement was done during the placement of material.

3.4 Rockfill Placement

During material placement, the quality of the material and the placement technique were routinely reviewed. Rockfill fragments greater than 1000 mm in diameter were identified and removed. It was ensured that the material quality was visually acceptable and that the lift thickness was respected. Compaction was achieved via dozer and haul truck traffic to the satisfaction of the QA/QC representative. No formal compaction measurement was done during the placement of material. The Production Geologist was consulted to ensure NPAG and NML material was used.

SECTION 4.0 Design Changes and Field Adjustments

One design change and one field adjustment were implemented during the construction of the WTD Abutment Thermal Capping to adapt the design to the encountered field conditions. These changes were designed and approved by the Owner's Representative and are documented in this section.

	CONSTRUCTION SUMMARY REPORT		
	Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	8

Design Change #1 – Material Change (East Abutment)

As per the original design, the East abutment thermal berm required to be built with rockfill only. Instead, a first layer of compacted esker was initially placed, underlying subsequent layers of rockfill. Compacted esker has been used as a low permeability material, with the intention of preventing further ingress of water towards the East abutment. Reduced water ingress into the thermal berm structure will improve the thermal performance of the structure.

Design Change #2 – Maintaining original dike safety berm

The Design for the West abutment called for removal of the existing safety berms. In order to maintain delineation of the original dike crest, the existing safety berms were kept in place and additional safety berms were constructed along the perimeter of the new thermal capping structures.

Field Adjustment #3 – Footprint at West abutment

The Design for the West abutment mandated ice removal prior to placement of rockfill material and no placement of material in water. Based on a field assessment following the initial snow removal, the easternmost extent of the thermal capping was moved approximately 20 m west, reducing the overall Design footprint. Ice removal was performed in sections, prior to material placement. No water was encountered within the foundation of the thermal capping structure. The material placed has never been in contact with the lake water. An assessment will be completed to determine whether the remainder of the thermal capping is required, based on instrumentation data review.

SECTION 5.0 Operation, Maintenance and Surveillance

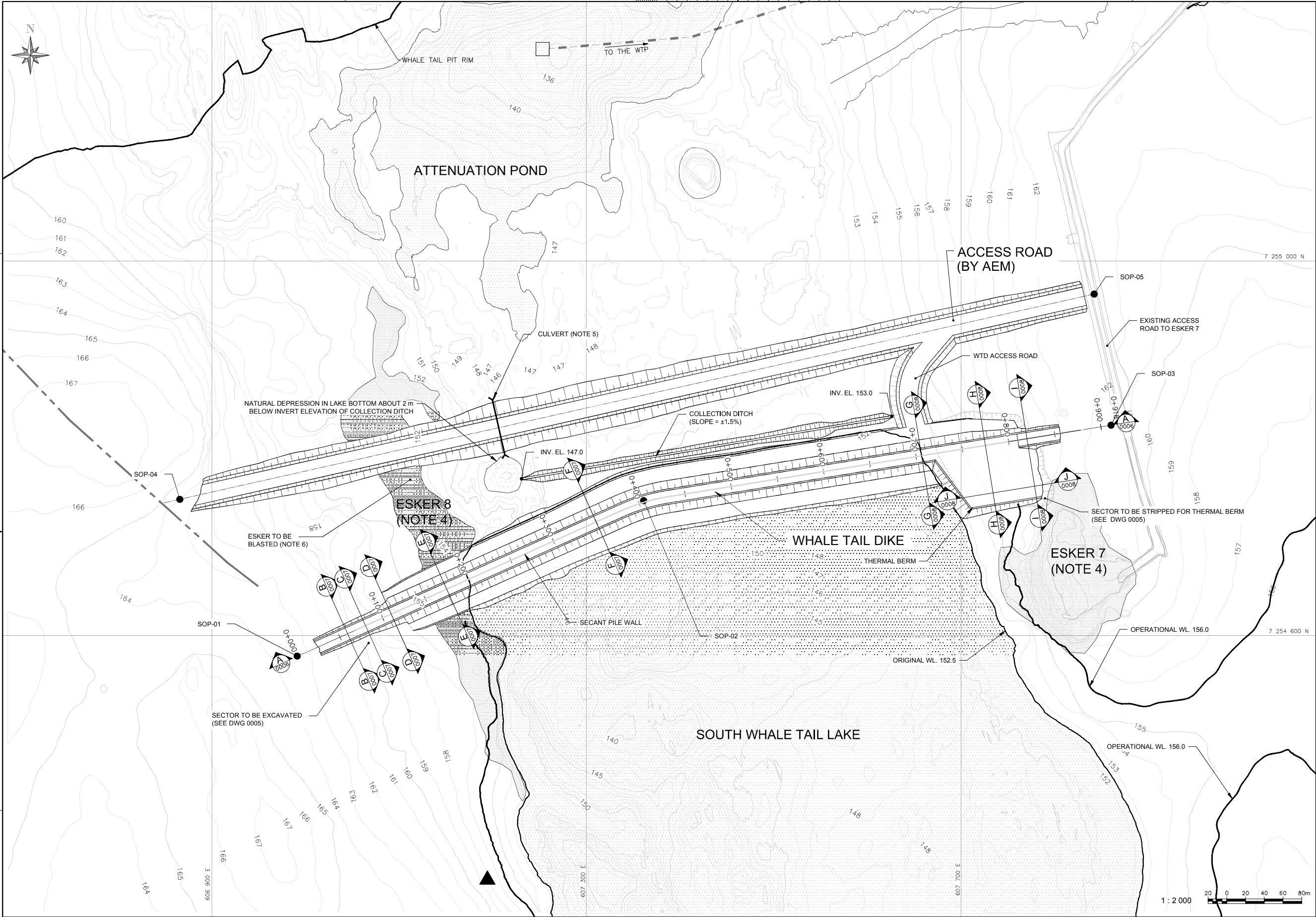
A monitoring program is essential to ensure the integrity of this structure, especially at the peak of unfrozen conditions. The thermal capping structures and thermistor instrumentation will become part of the routine inspections for the WTD, which is included in the latest Operation, Maintenance, and Surveillance (OMS) manual. This program includes regular inspections, monitoring, and maintenance. If anomalous conditions are observed, a more detailed assessment should be done, and remedial action should be taken, as per the OMS.

Water quality results obtained during Phase 1 construction at the East Abutment have been provided in Section 8.5.2.2 of the Meadowbank Complex 2022 Annual Report. Phase 2 was carried out during frozen conditions.

 AGNICO EAGLE	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	9

APPENDIX A – Design Drawings

LAST SAVE: 2018/05/07 - 3:04pm
PATH: T:\proj\651298 Detailed Eng WL-Geotech Amaruq\40_DD_DESSINS\00\651298-2500-4GDD-0004-00.dwg



LEGEND

Plan View

- PROPOSED ROAD
- OPERATIONAL WATER ELEVATION
- CULVERT
- SOP-01
- SETTING OUT POINTS
- ARCTIC FOX HABITAT (D&N & NEC.2015)

SETTING OUT POINTS			
NAME	STA.	EASTING	NORTHING
SOP-01	0+000	606 991.1	7 254 578.1
SOP-02	0+405	607 361.2	7 254 744.1
SOP-03	0+911	607 860.3	7 254 824.6
SOP-04	---	606 865.7	7 254 745.5
SOP-05	---	607 842.3	7 254 964.6

- NOTES:
- THIS DRAWING ILLUSTRATES THE PLAN LOCATION OF WHALE TAIL DIKE AFTER CONSTRUCTION AND DEWATERING.
 - ALL ELEVATIONS AND COORDINATES ARE IN METERS.
 - WORKS SHOWN ON THIS DRAWING SHALL BE EXECUTED IN ACCORDANCE WITH THE APPLICABLE TECHNICAL SPECIFICATIONS.
 - LIMITS OF ESKERS ARE APPROXIMATE. THE CONTRACTOR SHALL MAKE ITS OWN INTERPRETATION OF ESKER LIMITS BASED ON SITE VISITS AND FIELD INVESTIGATIONS. MOST OF THE GRANULAR MATERIAL IN ESKER 7 HAS BEEN EXPLOITED. ESKER 8 TO BE EXCAVATED TO EL. 153.0 AND STOCKPILED PRIOR TO WHALE TAIL DIKE CONSTRUCTION.
 - CULVERT TO BE INSTALLED AFTER DEWATERING ON THE DOWNSTREAM SIDE OF WHALE TAIL DIKE. DETAILS TO BE DETERMINED. INVERT OF CULVERT EL. ± 147.0 .
 - THE EXTENT OF THE ESKER TO BE BLASTED WILL BE DEFINED AND DONE BY AEM.

ISSUE No	REV.	DATE (Y/M/D)	PURPOSE OF ISSUE	ISSUE No	REV.	DATE (Y/M/D)	PURPOSE OF ISSUE
04	00	2018-05-07	ISSUED FOR CONSTRUCTION				
03	PC	2018-01-15	ISSUED FOR MDRB COMMENTS				
02	PB	2017-12-22	ISSUED FOR CLIENT COMMENTS				
01	PA	2017-12-05	ISSUED FOR INTERNAL COMMENTS				
ISSUE REGISTER				ISSUE REGISTER			

No	REVISION DESCRIPTION	DATE (Y/M/D)	*	**	No
4	6112-000-210-001_RC RECIEVED ON 2017-03-16				
3	AMARUQ_UTMWF_03132017 REVCEIVED ON 2017-03-14				
2	AMARUQ TOPOGRAPHY RECEIVED ON 2015-09-15				
1	Amaruq Baseline Studies, Potentially Environmentally, Significant Features, Project: DA14-053-04, Dougan & Associates.				
REFERENCE DRAWINGS					

PROFESSIONAL SEAL

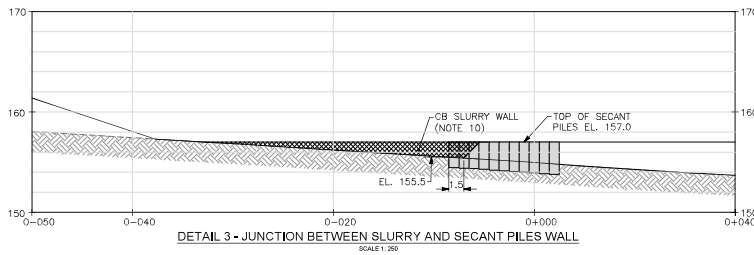
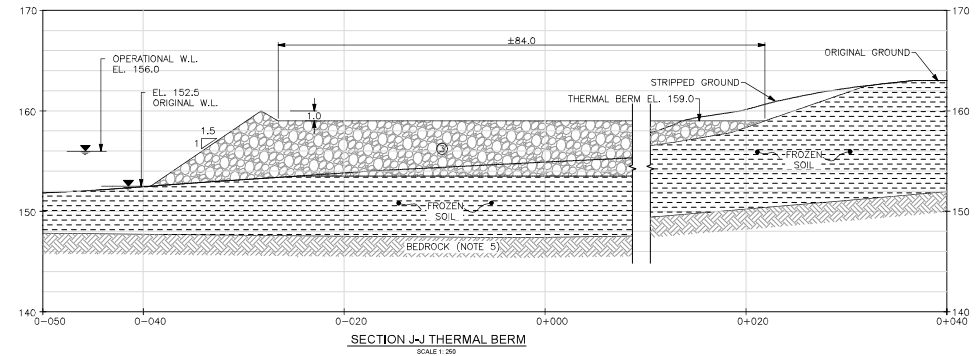
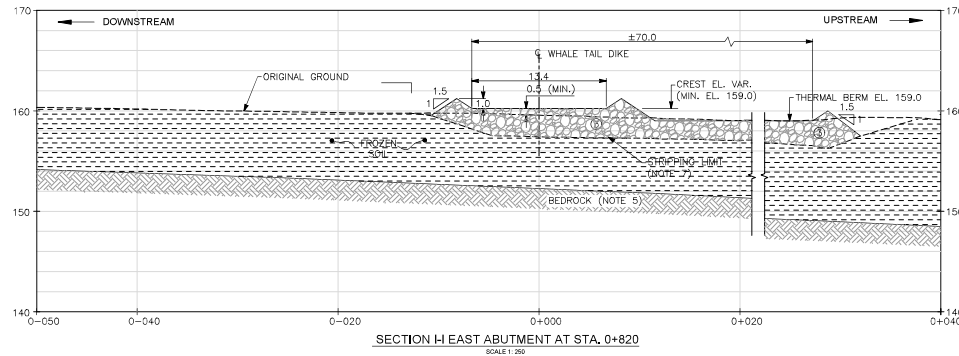
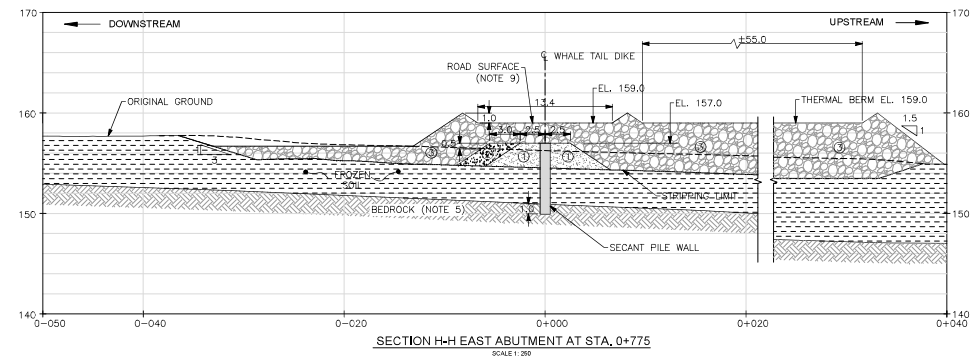
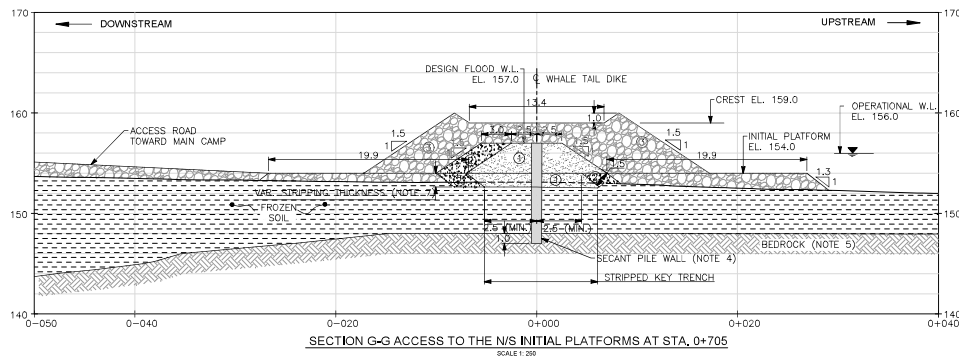
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PREPARATION
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DRAWN: D. LAN
CHECKED: Y. JALBERT / L. MACPHE
DATE: 2018-05-07
SCALE: AS SHOWN

APPROVAL
PROJECT DISCIPLINE ENGINEER: G. HAILE, ENG.
PROJECT ENGINEERING MANAGER: Y. JALBERT, P. ENG.
CLIENT: D. LEAHY, P. ENG.

PERMIT TO PRACTICE
SNC-LAVALIN INC.
Signature: [Signature] P.ENG.
Date: 2018-05-07
PERMIT NUMBER: P 260
The Association of Professional Engineers, Geologists and Geophysicists of NWT/NU

CLIENT			
PROJECT		AGNICO EAGLE - MEADOWBANK DIVISION AMARUQ PROJECT	
TITLE		WHALE TAIL DIKE PLAN VIEW	
PROJECT No	SUBDIVISION	SUBJECT	SERIAL
651298	2500	4G_DD	0004
REV.	00		



LEGEND FOR FILL MATERIAL



1. FINE FILTER
2. COARSE FILTER
3. ROCKFILL (NOTE 8)

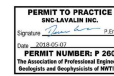
NOTES:

- WORKS SHOWN ON THIS DRAWING SHALL BE EXECUTED IN ACCORDANCE WITH THE APPLICABLE TECHNICAL SPECIFICATIONS.
- ALL ELEVATIONS ARE IN METERS.
- SEE DRAWING 0003 FOR THE LOCATION OF SECTIONS G-G TO J-J. THE LOCATION OF DETAIL 3 IS PRESENTED ON SECTION C-C, DRAWING 0007.
- LOWER LIMITS OF PILES MAY BE ADJUSTED ON SITE BASED ON FIELD CONDITIONS. SECANT PILES SHOULD BE EXTENDED INTO BEDROCK (1m MIN.).
- THE BEDROCK SURFACE AND ELEVATION WAS ESTIMATED. PRELIMINARY INVESTIGATION WILL HAVE TO BE DONE PRIOR TO THE CONSTRUCTION TO CONFIRM BEDROCK CONFIGURATION IN THE AREAS OF THE END OF THE SECANT PILE WALL.
- WIDTH OF INITIAL PLATFORMS (10.0m) IS DEFINED BY NEW REQUIREMENTS FOR THE PASSAGE OF 100 TON TRUCKS (DUAL LANE). WIDTH OF WHALE TAIL DIKE (13.4m) IS DEFINED FOR PICKUP TRUCKS, DUAL LANE.
- LIMITS SHOWN FOR ALL SECTIONS ARE BASED ON INTERPRETATIONS AND WILL VARY BASED ON NEW FIELD INFORMATION (INVESTIGATION, STRIPPED BEDROCK LEVELS ETC.).
- THE MAXIMUM SIZE OF ZONE 3 ROCKFILL IS 1000mm, HOWEVER OVERSIZE ROCKFILL UP TO 1.5m IN DIAMETER IS ALLOWED IN THE EXTERIOR 15m OF THE ROCKFILL PLATFORMS WHERE THE PLATFORM THICKNESS IS GREATER THAN 2m.
- ROAD SURFACING TO CONSIST OF 0.3m OF MINUS 50mm CRUSHED ROCK PLACED ON THE FULL WIDTH OF THE DIKE AT FINAL ELEVATION.
- IN THE WEST ABUTMENT, CB SLURRY WALL WILL OVERLAP SECANT PILES BY 1.5m. SECANT PILES WILL EXTEND TO LOCATION WHERE BEDROCK IS AT EL. 155.5m.

ISSUE NO.	REV.	DATE (Y/M/D)	PURPOSE OF ISSUE	ISSUE NO.	REV.	DATE (Y/M/D)	PURPOSE OF ISSUE	REVISION DESCRIPTION	DATE (Y/M/D)	BY	APP.	NO.
04	00	2018-05-07	ISSUED FOR CONSTRUCTION									
03	PC	2018-01-15	ISSUED FOR MORR COMMENTS									
02	FB	2017-12-22	ISSUED FOR CLIENT COMMENTS									
01	FA	2017-12-09	ISSUED FOR INTERNAL COMMENTS									
<p>Amoruc Baseline Studies, Potentially Environmentally, Significant Features, Project: DA14-053-04, Dougan & Associates.</p>												

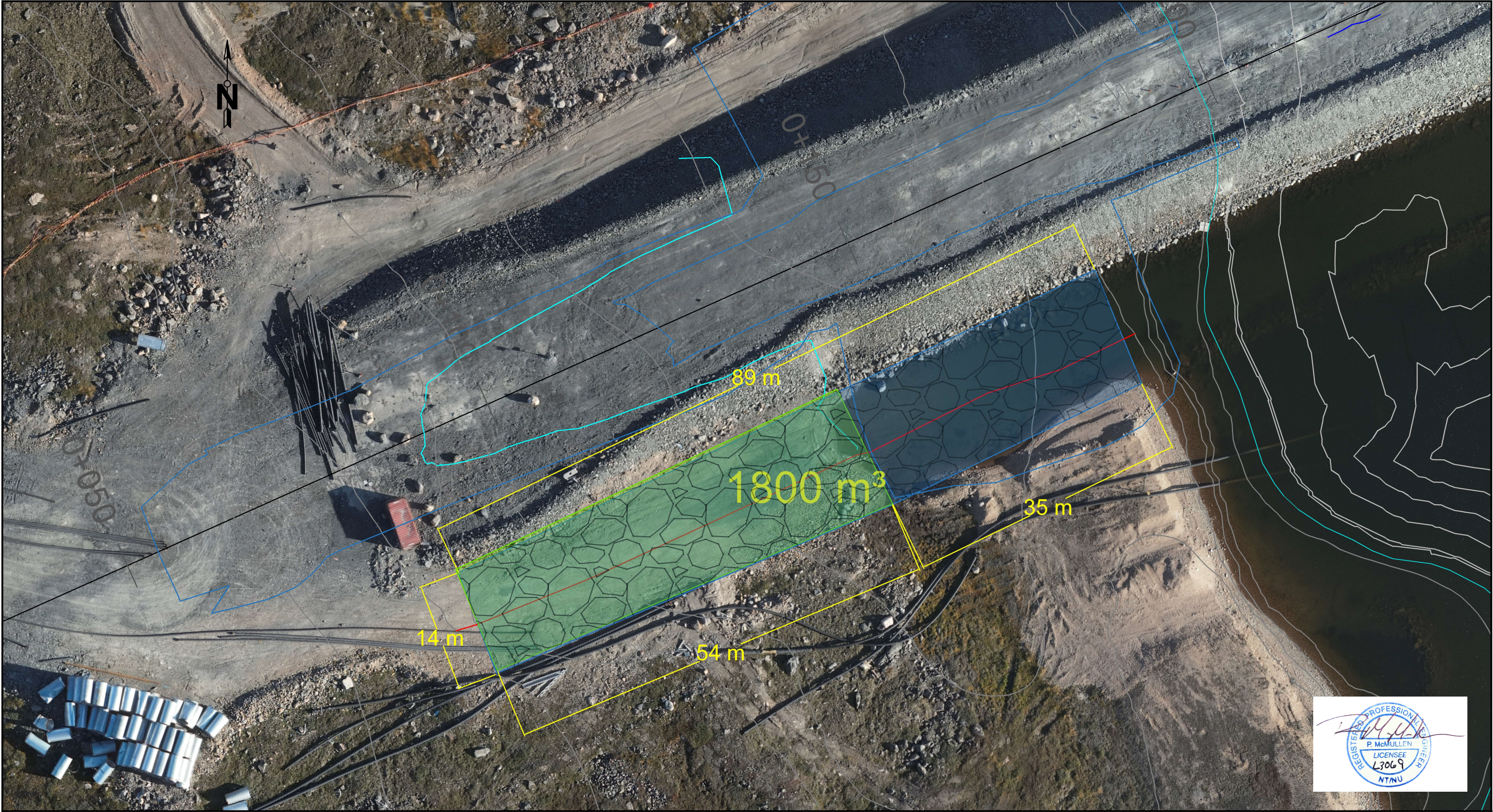
REFERENCE DRAWINGS

PROFESSIONAL SEAL



W&S & Holdings 2500, des Gables Blvd., box 200, Québec (Québec), Canada G2K 2K2 Telephone: (418) 621-3005, Fax: (418) 621-8887	
PREPARATION	APPROVAL
DESIGNED A. ARBAIZA, P. ENG.	PROJECT DISCIPLINE ENGINEER G. HALE, ENG.
DRAWN D. LAN	PROJECT ENGINEERING MANAGER Y. JALBERT, P. ENG.
CHECKED Y. JALBERT/L. MACPHEE	CLIENT
DATE 2018-05-07	PERMIT TO PRACTICE D. LEAHY, P. ENG.
SCALE AS SHOWN	

PROJECT	TITLE	PROJECT NO.	SUBDIVISION	SUBJECT	SERIAL	REV.
AGNICO EAGLE - MEADOWBANK DIVISION	WHALE TAIL DIKE	651298	2500	4G DD	0008	00
	TYPICAL DESIGN SECTIONS					
	SHEET 2/2					



TECHNICAL SPECIFICATION

- Only Run Of Mine NAG rockfill allowed for this construction
- Oversize boulders to be sorted cut, 0-1000mm particle size allowed
- Ice to be removed and brought to the nearest Snow dump

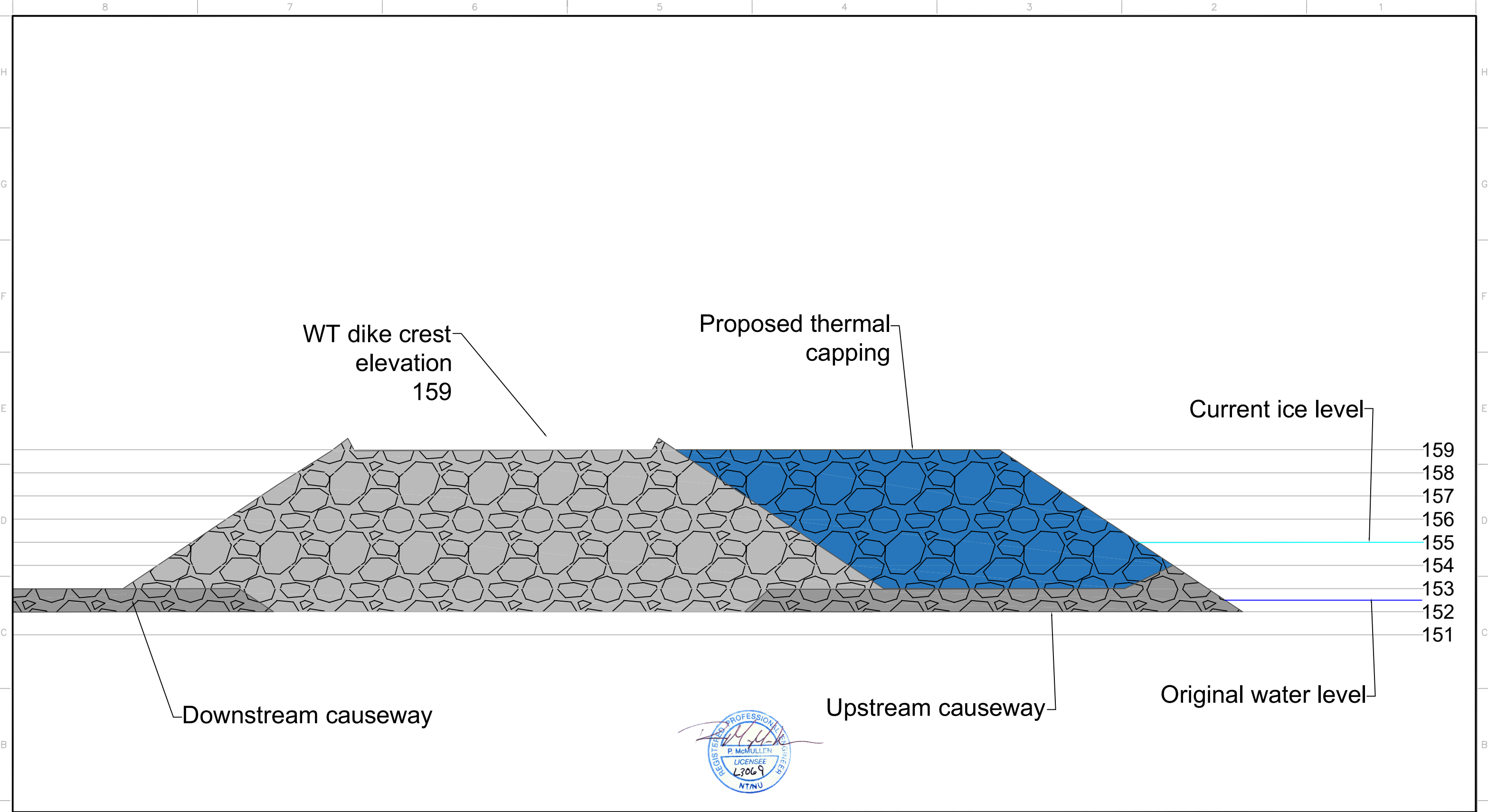
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SURVEY CHECK	DATE	P.Gagnon	2022-12-10
GEOLOGY CHECK	DATE		
ENGINEERING CHECK P.McMullen	DATE 2022-12-16		

MEADOWBANK DIVISION
ENGINEERING
WTD Thermal Capping
West Abutment

SCALE N.T.S.	DATE	FILE .DWG
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TECHNICAL SPECIFICATION

- Only Run Of Mine NAG rockfill allowed for this construction
- Oversize boulders to be sorted out, 0-1000mm particle size allowed
- Ice to be removed and brought to the nearest Snow dump

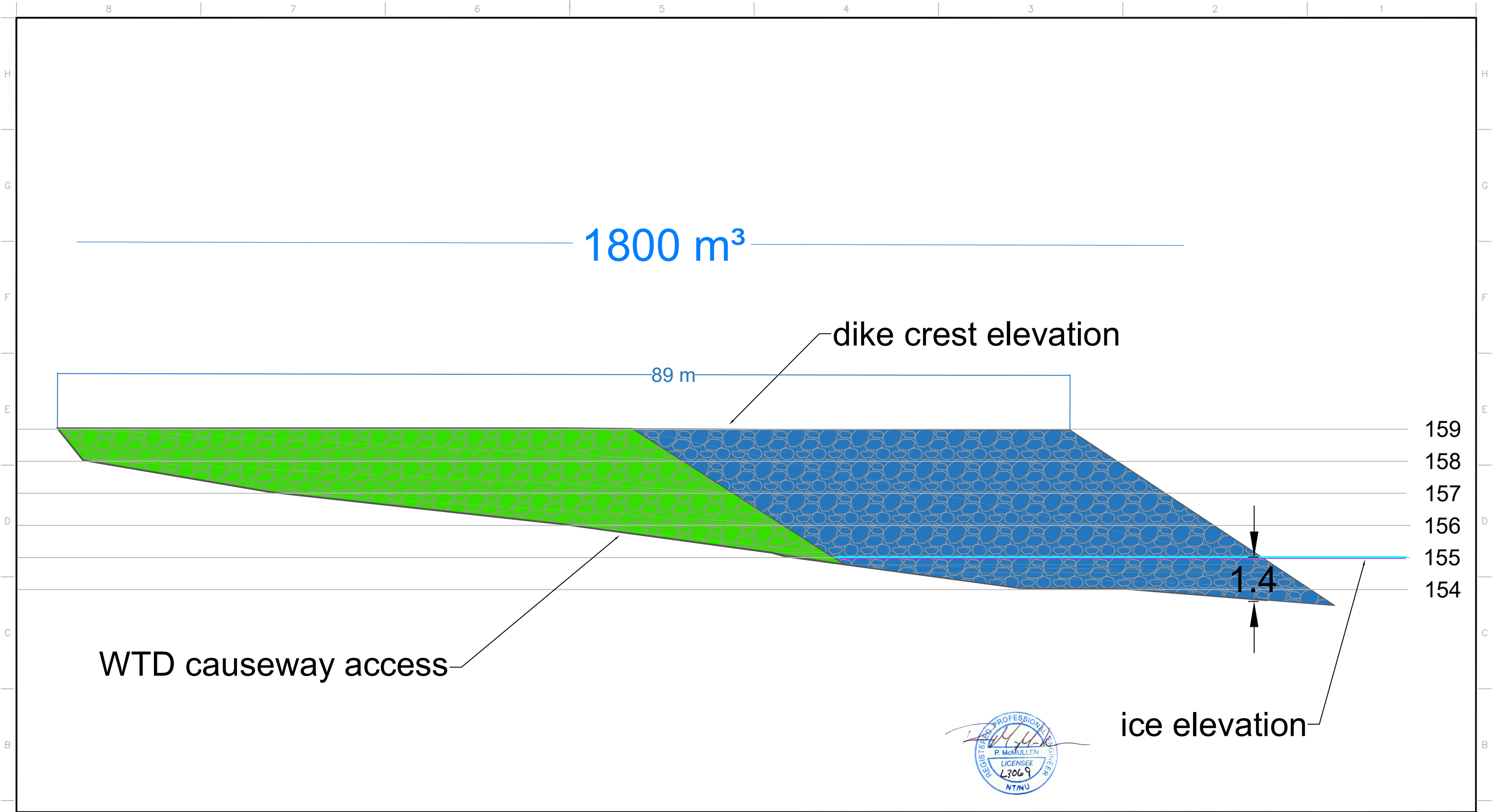
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GEOLOGY CHECK	DATE		
ENGINEERING CHECK P.McMullen	DATE 2020-12-16		

MEADOWBANK DIVISION
ENGINEERING
WTD Thermal Capping
West Abutment Section

SCALE N.T.S.	DATE	FILE .DWG
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TECHNICAL SPECIFICATION

- Only Run Of Mine NAG rockfill allowed for this construction
- Oversize boulders to be sorted out, 0-1000mm particle size allowed
- Ice to be removed and brought to the nearest Snow dump

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GEOLOGY CHECK	DATE		
ENGINEERING CHECK P.McMullen	DATE 2022-12-16		

MEADOWBANK DIVISION
ENGINEERING
WTD Thermal Capping
West Abutmt. Longitudinal

SCALE N.T.S.	DATE	FILE .DWG
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 AGNICO EAGLE	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	11

APPENDIX B – As-Built Drawings



NOTES:
1. IMAGERY CAPTURED VIA DRONE ON AUGUST 25, 2022.

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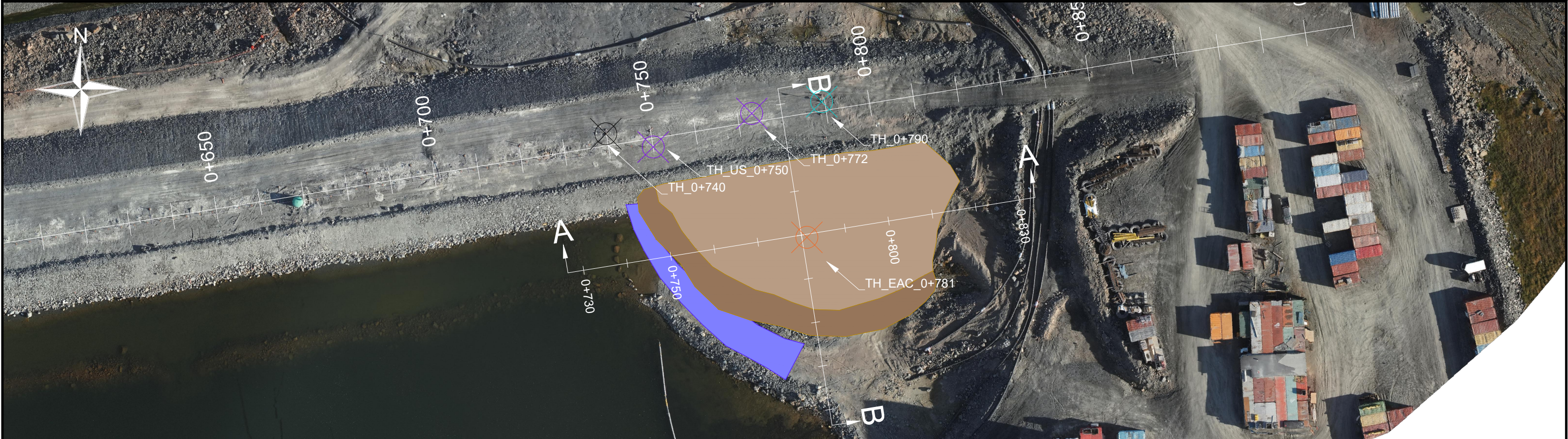
DRAWN BY M. Wesolowski	DATE 03-05-2023
SURVEY CHECK	DATE
GEOLOGY CHECK	DATE
ENGINEERING CHECK P. Gagnon	DATE 06-05-2023

FIGURE 1

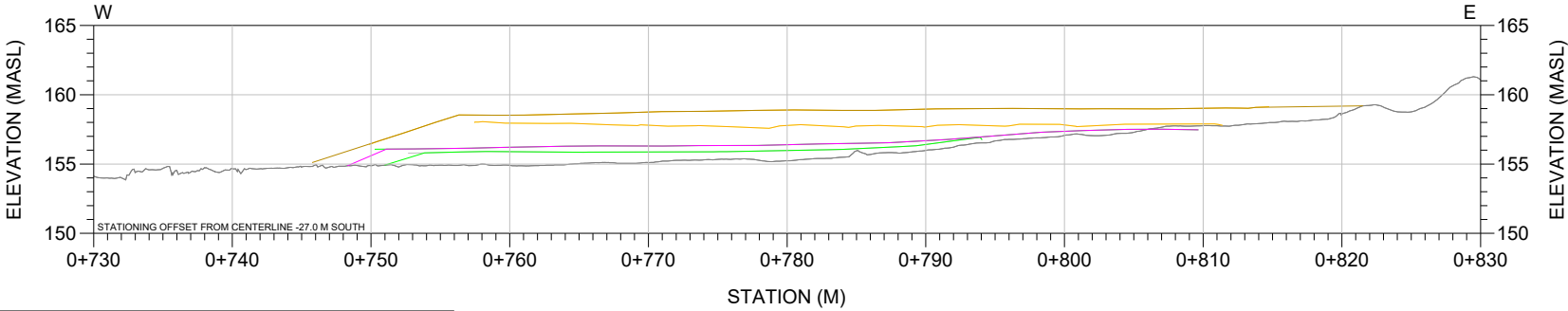
MODIFIED BY	DATE
MW	02-07-2023

MEADOWBANK DIVISION
ENGINEERING
**WTD Thermal Capping
Plan View**

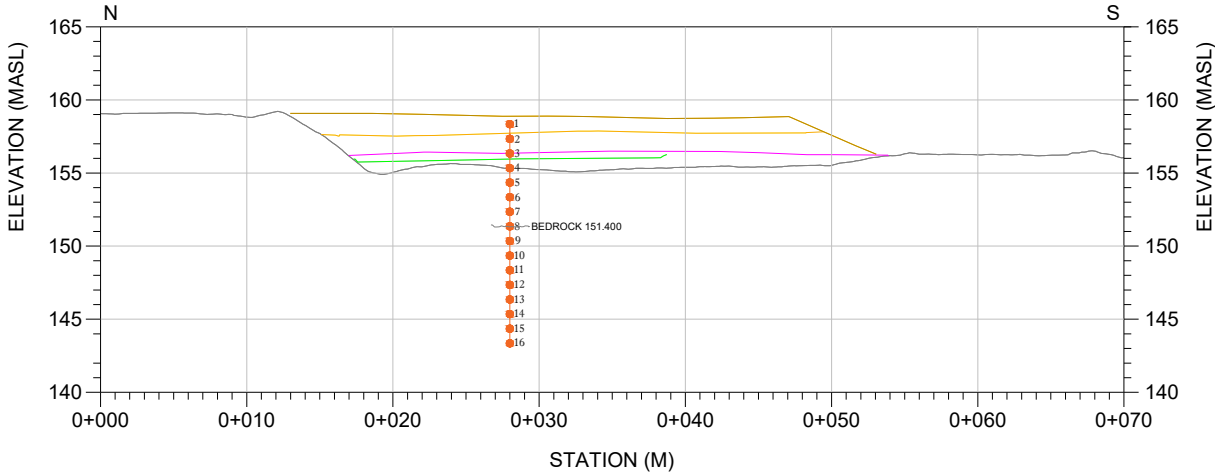
SCALE N.T.S.	DATE 02-07-2023	FILE .DWG
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EAST ABUTMENT
SECTION A



EAST ABUTMENT
SECTION B - 0+780



LEGEND

- EXISTING GROUND
- EXTENT OF ROADWAY
- ESKER LIFT 1 - PHASE 1
- ESKER LIFT 2 - PHASE 1
- LIFT 1 - PHASE 2
- LIFT 2 - PHASE 2

- NOTES:
1. ALL ELEVATIONS AND COORDINATES ARE IN METERS.
 2. PHASE 1 OF WORK TOOK PLACE IN SEPTEMBER 2022. PHASE 2 TOOK PLACE IN APRIL 2023.
 3. TURBIDITY CURTAIN WAS INSTALLED DURING PHASE 1 OF CONSTRUCTION PRIOR TO PLACEMENT OF ESKER AND ROCKFILL MATERIAL.
 4. ICE AND SNOW WERE REMOVED PRIOR TO PLACEMENT OF ROCKFILL MATERIAL DURING PHASE 2 WORKS.
 5. COMPACTION OF ESKER MATERIAL WAS PERFORMED VIA HEAVY EQUIPMENT TRAFFIC AND 10T VIBRATORY ROLLER.
 6. COMPACTION OF ROCKFILL MATERIAL WAS PERFORMED VIA HEAVY EQUIPMENT TRAFFIC.
 7. ROCKFILL WAS SCREENED TO 1000 MM OR LESS. ONLY NAG ROCKFILL WAS USED.

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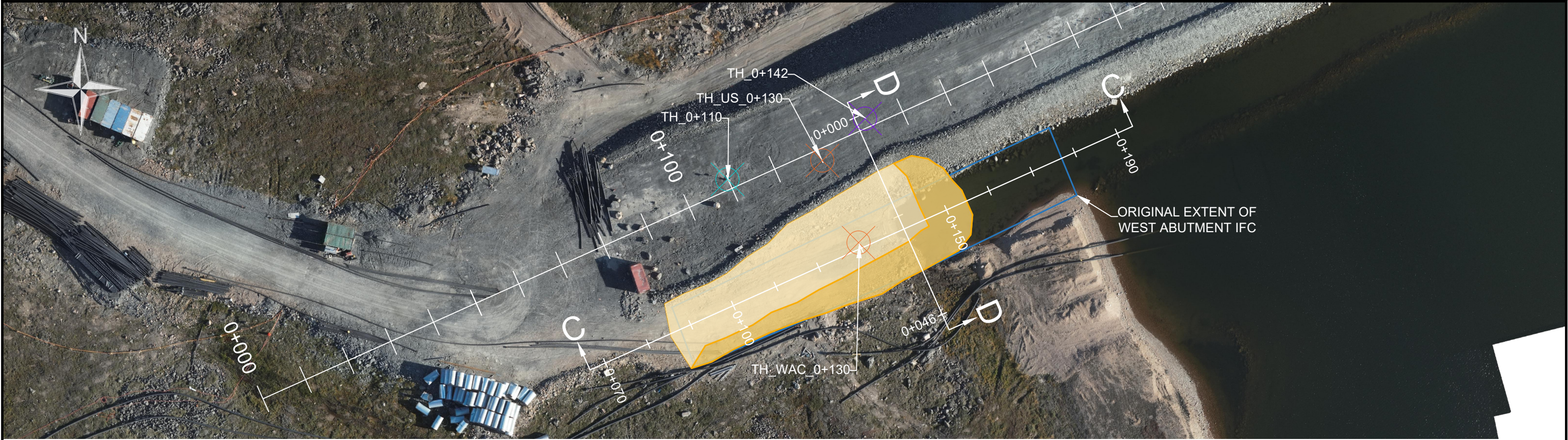
DRAWN BY M. Wesolowski	DATE 03-05-2023
SURVEY CHECK	DATE
GEOLOGY CHECK	DATE
ENGINEERING CHECK P. Gagnon	DATE 06-05-2023

MODIFIED BY	DATE
BL	16-05-2023

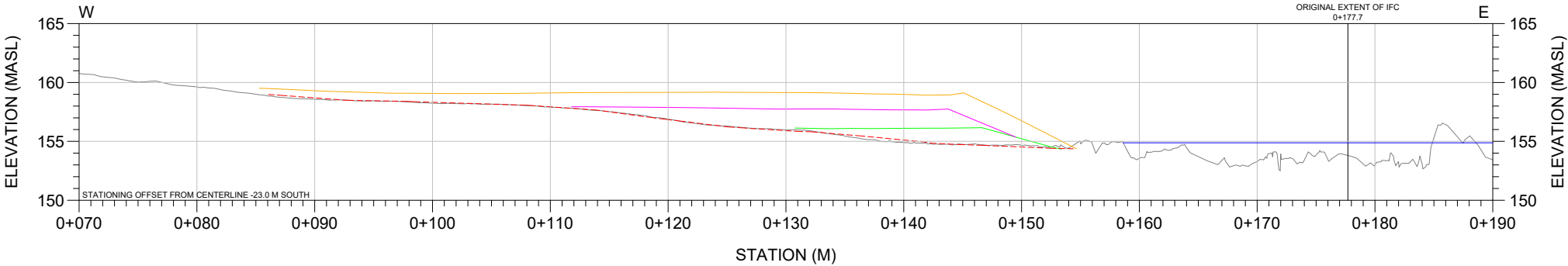
MEADOWBANK DIVISION
ENGINEERING
WTD Thermal Capping
East Abutment As-Built

FIGURE 2

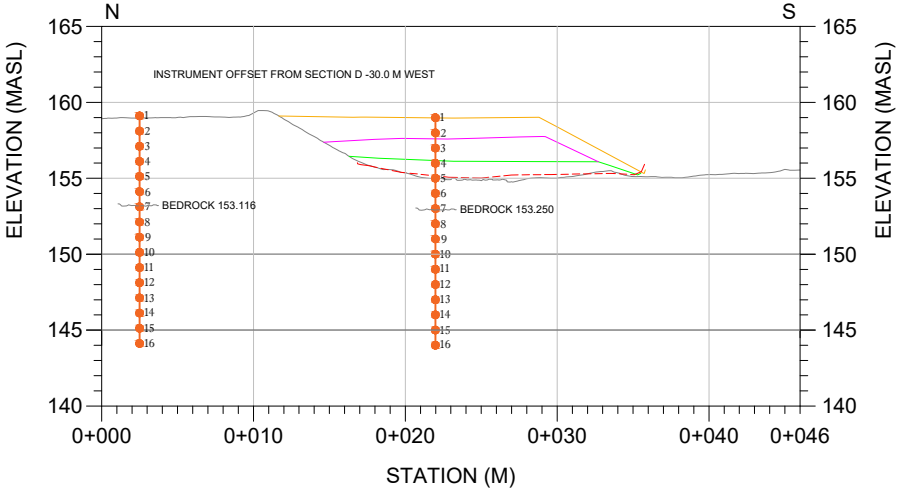
SCALE **N.T.S.** DATE **01-07-2023** FILE **.DWG**



WEST ABUTMENT
SECTION C



WEST ABUTMENT
SECTION D - 0+140



LEGEND

- EXISTING GROUND
- APPROX. WATER ELEVATION
- EXTENT OF GROUND PREPARATION
- LIFT 1 - PHASE 2
- LIFT 2 - PHASE 2
- LIFT 3 - PHASE 2

- NOTES:
1. ALL ELEVATIONS AND COORDINATES ARE IN METERS.
 2. ICE AND SNOW WERE REMOVED PRIOR TO PLACEMENT OF ROCKFILL MATERIAL DURING PHASE 2 WORKS.
 3. THE CONSTRUCTION FOOTPRINT WAS REDUCED DUE TO ENCOUNTERING FREE WATER AT EL. 154.88 MASL NEAR STA. 0+160. NO FREE WATER WAS OBSERVED WITHIN THE ACTIVE CONSTRUCTION FOOTPRINT.
 4. COMPACTION OF ROCKFILL MATERIAL WAS PERFORMED VIA HEAVY EQUIPMENT TRAFFIC.
 5. ROCKFILL WAS SCREENED TO 1000 MM OR LESS. ONLY NAG ROCKFILL WAS USED.

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M. Wesolowski	03-05-2023
SURVEY CHECK	DATE
GEOLOGY CHECK	DATE
ENGINEERING CHECK	DATE
P. Gagnon	06-05-2023

MODIFIED BY	DATE
BL	16-05-2023

MEADOWBANK DIVISION
ENGINEERING
WTD Thermal Capping
West Abutment As-Built

FIGURE 3

SCALE	DATE	FILE
N.T.S.	01-07-2023	.DWG

 AGNICO EAGLE	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	15

APPENDIX C – Construction Photographs

	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	16

Phase 1 – East Abutment


Photo E.1	
	Before construction, turbidity barrier installation.
Photo E.2	
	Beginning of material placement, Zone 1 (September 25, 2022).

Photo E.3



Roadway material placement. First layer on of Zone 1 almost completed (September 26, 2023).

Photo E.4



Final lifts of esker completed and compacted, looking towards the downstream roadway and lake – observation of wet material and water resurgence in the middle of the photo.

Photo E.5



Completed Phase 1 earthworks, looking towards the east abutment and dike upstream toe.

Photo E.6



Phase 1 remediation completed.

Phase 2 – East Abutment

Photo E.7



Cleared snow at East abutment on April 12, 2023. Crushed gravel placed for traction.

Photo E.8



Close-up of material placed.

Photo E.9



Beginning of East abutment Lift #1

Photo E.10



Placement of Lift #1 progress at East abutment at end of day of April 12, 2023

Photo E.11



Completion of Lift #1 at East abutment on April 13, 2023 and beginning of Lift #2

Photo E.12



Progress of East abutment Lift #2 on morning of April 15, 2023

Photo E.13



Progress of East abutment Lift #2

Photo E.14



Looking east at completion of East abutment Lift #2 to El. 159 m

Photo E.15



Looking west at final compaction of completed East abutment Lift #2

Photo E.16



Looking north at final compaction of completed East abutment Lift #2

Photo E.17



Minor resurfacing and profiling of Phase 2 remediation at East abutment

	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	25

Phase 2 – West Abutment

Photo W.1	
	Progress of snow removal at West abutment at end of day of April 12, 2023
Photo W.2	
	Snow removal on upstream slope at West abutment on April 13, 2023

Photo W.3



Confirmation of competent foundation with no ice or unfrozen water

Photo W.4



Lift #1 at West abutment

Photo W.5



Completion of Lift #1 at West abutment

Photo W.6



Progress of Lift #2 at West abutment

Photo W.7



Completion of material placement for Lift #2 at West abutment

Photo W.8



Compaction of completed Lift #2 at West abutment

Photo W.9



Placement of Lift #3 at West abutment

Photo W.10



Looking west at completion of Lift #3 at West abutment

Photo W.11



Looking east at completion of Lift #3 at West abutment

Photo W.12



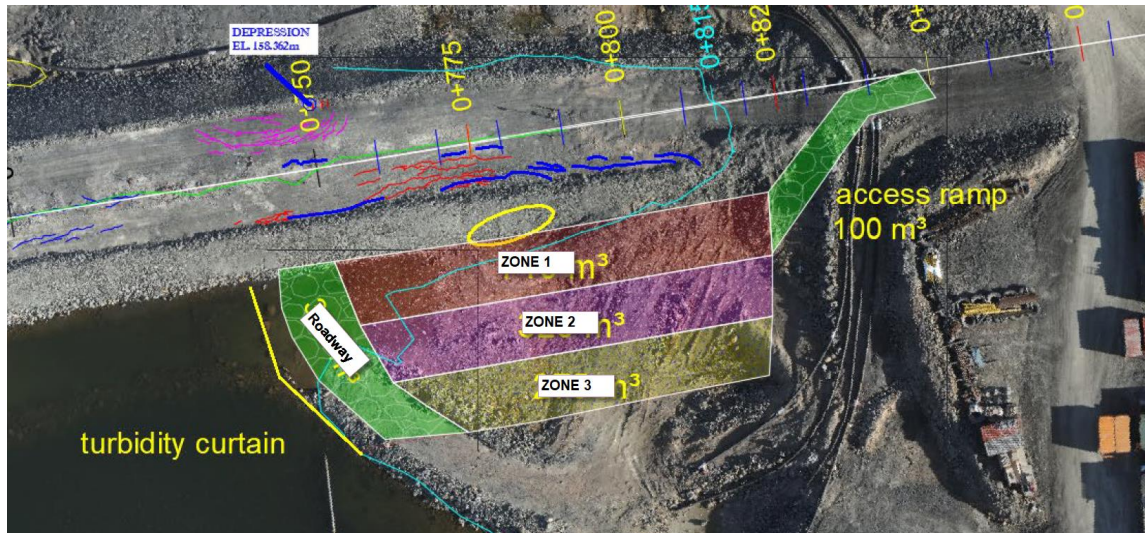
Looking east at completion of Lift #3 at West abutment and upstream slope of thermal capping

 AGNICO EAGLE	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	31

APPENDIX D – Daily Report

	CONSTRUCTION SUMMARY REPORT		
	Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	32

Whale Tail Dike Daily Summary – Phase 1



Work done on Sept. 24th

- Rockfill placed and new access ramp established from the entrance of the dike

Work done on Sept. 25th

- Start of first layer of esker material in zone 1. Material placed and pushed, within the first 10m of the dike, from the abutment towards the lake. Material was compacted with a 10T vibratory roller.

Work done on Sept. 26th

- Roadway was built with rockfill and built to the dike upstream slope
- Esker material was pushed and place toward the lake and packed with a 10T vibratory roller.
- Placement was stopped before where the roadway intersects.
- Water between esker material and roadway was pumped to the downstream side
- Once area between esker and roadway was pumped, first lift in zone 1 was placed and pushed to intersect the roadway.

Work done on Sept. 27th

- First layer of esker placed and packed in zone 2, compacted with a 10T vibratory roller.
- Second layer started in zone 1

Work done on Sept. 28th

- Second layer completed in all zones, compacted with a 10T vibratory roller.
- A 3rd lift was started at the toe of the dike by the abutment.

Work done on Sept. 29th

- The material from the 3rd lift started the day before has been evenly placed on the abutment side and compacted with a 10T roller, to create a smooth surface for easy snow removal
- Full remediation area was compacted with the 10T roller, both East and West and North and South.

	CONSTRUCTION SUMMARY REPORT		
	Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	33

Whale Tail Dike Daily Summary – Phase 2

April 12, 2023

- Construction activities began at WTD East abutment. The list of equipment are as follows:
 - D9 dozer
 - CAT 352F excavator for snow removal and removal of non-passing material
 - Komatsu HD605 x2
 - CAT 777 HTR
- Additional snow removal activities were required at the West abutment. Clearing slope.
- Cycle time taking approximately 35 minutes per load. Loader 992 is also removing PAG
- 09:00: Dozer down and mechanic called. Trucks continuing to load and dump at abutment.
- 10:30: Repaired dozer
- 11:00: Passenger side mirror of haul truck broken by rock at dozer and is being repaired
- 14:00: Mirror repaired and truck back on
- 16:45: 80% Lift 1 rockfill at East abutment

April 13, 2023

- E&I night shift cleared the pipes at the West abutment to allow snow dumping on downstream side of dam
- Continued Lift 1 at East abutment and snow removal at the West abutment
- Mine Ops arranging Komatsu 1250 excavator to be used tomorrow morning to break up ice
- 13:00: Finished Lift 1, began Lift 2 at East abutment
- 14:00: Assessment of foundation conditions at West abutment, decision to reduce the capping footprint to avoid placing material into water.
- 16:10: Dozer Code 1, had to stop work at 10% completion of Lift 2 at East abutment

April 14, 2023

- Dozer was removed during night shift and KCG brought in their D7 dozer
- Continued Lift 2 at East abutment
- 1250 excavator to be brought to West abutment
- When leaving the pit, 1250 excavator fire suppression system went off. Excavator requires cleaning and will be unavailable.
- 18:00: 60% of Lift 2 complete at East abutment

April 15, 2023

- Continued Lift 2 of East abutment
- No fluid available to refill 1250 fire suppression system
- 09:40: Tracking mine 6015 excavator over to West abutment
- 11:00: Began excavating at West abutment
- 12:00: Completed and compacted Lift 2 at East abutment
- Down to solid ground at West abutment, excavator and loader finished snow clean-up
- Surveyed excavated area of West abutment, staked out Lift 1
- The “hump” observed on the causeway is likely due to the accumulation and consolidation of a snow dump throughout the winter

April 16, 2023

 AGNICO EAGLE	CONSTRUCTION SUMMARY REPORT Whale Tail Dike Abutment Thermal Capping		
	July 17, 2023	Rev. 0	34

- Began placing material at West abutment, Lift 1 with 2x100T haul trucks
- 10:00: Completed Lift 1. Surveyed.
- 10:30: Mine switching to one 100T and one 150T truck
- Loader placed crush material at East abutment to even out lower elevation spots close to dike
- 150 loads total placed at East abutment
- 15:00: Completed Lift 2. Surveyed.
- 18:00: 20% complete Lift 3 at West abutment

April 17, 2023

- Completed Lift 3 and did minor resurfacing

April 19, 2023

- Start of drilling instrumentation casing at East abutment