

Appendix F

Cement-Bentonite cutoff wall mix design

| | | |
|----------------------------------|-----------------------|------------------|
| Design report of Whale Tail Dike | | Original -V.01 |
| 2018/May/10 | 651298-2700-4GER-0001 | Technical Report |

| | | | | |
|---|---|--|-----------------------------------|-------------------------------|
|  SNC • LAVALIN | TECHNICAL NOTE | | Prepared by: Tezera Firew Azmatch | |
| | Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | | Reviewed by: Yohan Jalbert | |
| | | | Rev. | Date |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | | PB | April 13 th , 2018 |
| | | | | Page |
| | | | | i |

Title of document:

Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design

Client:

AGNICO EAGLE LIMITED

Project:

Amaruq Whale Tail Dike Detailed Design

Prepared by: Tezera Firew Azmatch, Ph.D., P. Eng.

Reviewed by: Yohan Jalbert, Eng.

Approved by: Yohan Jalbert, Eng.

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | ii |

REVISION INDEX

| Revision | | | | Pages Revised | Remarks |
|----------|-------|------|------------|---------------|--|
| # | Prep. | App. | Date | | |
| PA | TA | | 2018-03-05 | | Issued for internal review |
| PB | TA | YJ | 2018-04-13 | All | Issued for information (phase III excluded) |
| | | | | | |
| | | | | | |
| | | | | | |

NOTICE TO READER

This document contains the expression of the professional opinion of SNC-Lavalin Inc. ("SNC-Lavalin") as to the matters set out herein, using its professional judgment and reasonable care. It is to be read in the context of the agreement dated October 4th 2017 (the "Agreement") between SNC-Lavalin and Agnico-Eagle Mines Limited (the "Client") and the methodology, procedures and techniques used, SNC-Lavalin's assumptions, and the circumstances and constraints under which its mandate was performed. This document is written solely for the purpose stated in the Agreement, and for the sole and exclusive benefit of the Client, whose remedies are limited to those set out in the Agreement. This document is meant to be read as a whole, and sections or parts thereof should thus not be read or relied upon out of context.

SNC-Lavalin has, in preparing estimates, as the case may be, followed accepted methodology and procedures, and exercised due care consistent with the intended level of accuracy, using its professional judgment and reasonable care, and is thus of the opinion that there is a high probability that actual values will be consistent with the estimate(s). Unless expressly stated otherwise, assumptions, data and information supplied by, or gathered from other sources (including the Client, other consultants, testing laboratories and equipment suppliers, etc.) upon which SNC-Lavalin's opinion as set out herein are based have not been verified by SNC-Lavalin; SNC-Lavalin makes no representation as to its accuracy and disclaims all liability with respect thereto.

To the extent permitted by law, SNC-Lavalin disclaims any liability to the Client and to third parties in respect of the publication, reference, quoting, or distribution of this report or any of its contents to and reliance thereon by any third party

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | iii |

TABLE OF CONTENTS

| | | |
|------------|--|-----------|
| 1.0 | Introduction | 1 |
| 2.0 | Objective of the present study | 1 |
| 3.0 | Phase I Laboratory Testing Program | 2 |
| 3.1 | CB Mixes Considered for Phase I of the Laboratory Testing Program | 2 |
| 3.2 | Results from Phase I of the Lab Testing Program..... | 3 |
| 3.3 | Discussion on Phase I Laboratory Test Results | 5 |
| 4.0 | Phase II Laboratory Testing Program | 5 |
| 4.1 | CB Mixes Considered for Phase II of the Laboratory Testing Program | 6 |
| 4.2 | Results from Phase II of the Lab Testing Program..... | 7 |
| 4.3 | Discussion on Phase II Early Performance/Workability Test Results..... | 11 |
| 4.3.1 | On Additives | 11 |
| 4.3.2 | Influence of Cold-Curing on Workability/Viscosity | 12 |
| 4.3.3 | Early-strength Test Results | 12 |
| 4.3.4 | Bleeding Test Results..... | 12 |
| 4.3.5 | Mixes with Optimized Cement Content | 12 |
| 4.4 | Long-Term Performance Assessment..... | 12 |
| 4.4.1 | Results from the long-term Performance Assessment..... | 13 |
| 4.4.2 | Discussion of the Laboratory Test Results from the long-term Performance Assessment..... | 16 |
| 5.0 | Phase III Laboratory Testing Program | 17 |
| 6.0 | References..... | 18 |

List of figures

| | |
|--|----|
| Figure 3-1: Stress-strain plot from UCS test on CB Mix 1, Mix 2 and Mix 3 (28 days of curing) | 4 |
| Figure 3-2: Stress-strain plot from Triaxial UU test on CB Mix 1, Mix 2 and Mix 3 (28 days of curing)..... | 4 |
| Figure 4-1: Variation of viscosity with time for Mixes 8 to 13 using different additives | 8 |
| Figure 4-2: Variation of viscosity with time for Mixes 11 to 16 – Influence of Curing Condition | 9 |
| Figure 4-3: Variation of viscosity with time for Mixes 14 to 19 – Influence of Storage Condition | 9 |
| Figure 4-4: Variation of viscosity with time for Mixes 14 to 16, and Mixes 20 and 21 (with optimized cement content) | 10 |
| Figure 4-5: Comparison of Cold-cured and warm-cured strength..... | 14 |
| Figure 4-6: Variation of ratio of warm-cured strength to cold-cured strength with curing age | 15 |

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | iv |

Figure 4-7: Stress-strain plot for Mix 22 warm-cured samples at curing age of 28 days 15

Figure 4-8: Stress-strain plot for Mix 22 cold-cured samples at curing age of 28 days 16

List of tables

Table 2-1: Preliminary Requirements for Cement-Bentonite Mix Design 2

Table 3-1: Cement-Bentonite Mix Ratios for Phase I Laboratory Testing..... 2

Table 3-2: Summary of Laboratory Test Results for Phase I 3

Table 4-1: Mix Ratios Investigated during Phase II of the Lab Testing Program..... 7

Table 4-2: Slurry density, bleeding and early-strength (4th day) from Phase II Lab Testing
Program 11

Table 4-3: Phase II Mix Ratios for Long-Term Performance Evaluation..... 13

Table 4-4: Summary of Laboratory Test Results on Mix 22..... 13

Table 4-5: Strength test results (early-strength and long-term strength) on Mix 22 14

List of Appendix

APPENDIX 1: Phase I Laboratory Test Results

APPENDIX 2: Phase II Laboratory Test Results

APPENDIX 3: Additives – Product Description

| | | | | | |
|---|---|--|-----------------------------------|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE | | Prepared by: Tezera Firew Azmatch | | |
| | Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | | Reviewed by: Yohan Jalbert | | |
| | | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | | PB | April 13 th , 2018 | 1 |

1.0 Introduction

Agnico Eagle Mines Limited, Meadowbank Division (“AEM”) is proposing to develop the Whale Tail Pit, a satellite deposit found in the Whale Tail Lake, on the Amaruq property, as a continuation of current mine operations and milling at the Meadowbank Mine. Therefore, the construction and operation of the Whale Tail Pit Project (the Project) would extend the life of the process operational facilities at Meadowbank Mine.

The Amaruq property is a 408 km² site located on Inuit Owned Land, approximately 150 km north of the Hamlet of Baker Lake and approximately 50 km northwest of the Meadowbank Mine in the Kivalliq region of Nunavut. The property was acquired by AEM in April 2013 and is subject to a mineral exploration agreement with Nunavut Tunngavik Incorporated.

A permitting level study for developing the water management infrastructure for the Amaruq project was completed in 2016 (SNC-Lavalin, 2016). As part of this water management infrastructure, there is an important dewatering dike that is required to enable mineral extraction in an open pit, located in the northern part of Whale Tail Lake. This dike, named the Whale Tail Dike (WTD), is located on a shallow plateau of the lake floor with an approximate 2 m depth of water. The WTD incorporates a cement-bentonite (CB) secant pile cutoff wall for providing seepage control. The preliminary design for the CB secant pile cutoff wall, which will be keyed into bedrock, was developed in 2017 during the feasibility level study (SNC-Lavalin, 2017).

The secant pile cut-off wall is composed of self-hardening cement-bentonite slurry. The slurry acts as supporting fluid during construction of the cut-off wall and forms the final cut-off wall material. The typical ingredients used are water, cement, bentonite, and additives (if required). Additives are used to improve the workability and control the setting of the CB slurry mixes.

The mix design for the composition of the CB secant pile cut-off wall of the WTD takes into consideration 3 parameters: strength, permeability, and constructability.

2.0 Objective of the present study

The objective of the present study is to determine a cement-bentonite (CB) mix that meets strength, permeability and constructability requirements. The preliminary design requirements of the CB mix were set based on SNC-Lavalin’s experience, literature, standards and experience from BAUER Foundations Canada Inc. (BAUER) in similar projects. The preliminary design requirements for fresh and hydrated CB slurry mix for the cutoff wall are presented in Table 2-1 below.

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | 2 |

Table 2-1: Preliminary Requirements for Cement-Bentonite Mix Design

| Characteristic | Requirement |
|--|--|
| Permeability (cm/sec) | $\leq 10^{-6}$ |
| Unconfined compressive strength (UCS), (kPa) | ≥ 400 for warm-cured testing |
| | ≥ 200 for cold-cured testing |
| Minimum Early Strength | Minimum UCS of 50 kPa after 7 days of curing |
| Marsh Viscosity (seconds) | ≤ 80 in 8 hours |
| Density (g/cm ³) | ≥ 1.2 |

Laboratory tests were carried out in order to determine the mix design according to the proposed design requirements. The laboratory testing program was carried out in three phases: Phase I, Phase II and Phase III. The results from the three phases of the laboratory testing program are discussed in the following sections.

Laboratory testing to determine the UCS should take into account the effect of curing condition on strength. If laboratory tests are to be carried out under cold-cured condition, the minimum UCS has to be 200 kPa. However, if the laboratory tests are to be carried out on warm-cured samples, the minimum UCS has to be 400 kPa. These requirements were set assuming that the ratio of warm-cured to cold-cured strength is about 2. This requirement also assumes that the curing condition at the project site would be cold curing condition.

3.0 Phase I Laboratory Testing Program

3.1 CB Mixes Considered for Phase I of the Laboratory Testing Program

Phase I of the laboratory testing program included preparing samples under three different mix ratios shown in Table 3-1 below. The samples for the laboratory testing were prepared under warm curing condition (i.e., temperature of about 20°C).

Table 3-1: Cement-Bentonite Mix Ratios for Phase I Laboratory Testing

| Material | Mix 1 | Mix 2 | Mix 3 |
|--|-------|-------|-------|
| Cement (C/W) | 0.4 | 0.32 | 0.25 |
| Bentonite (B/W, %) | 5 | 5 | 5 |
| Note: Proportions are estimated by weight of material. Mix 1 was proposed by BAUER and is considered as the Base Case Mix | | | |

| | | | | | |
|---|---|--|-----------------------------------|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE | | Prepared by: Tezera Firew Azmatch | | |
| | Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | | Reviewed by: Yohan Jalbert | | |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | | Rev. | Date | Page |
| | | | PB | April 13 th , 2018 | 3 |

The following laboratory tests were conducted as part of the laboratory testing program for Phase I

- > Viscosity test using Marsh Funnel as per ASTM D6910-04 or API 13B
- > Unconfined compression test as per ASTM D2166
- > Triaxial unconsolidated-undrained (UU) test as per ASTM D2850
- > Permeability test as per ASTM D5084

3.2 Results from Phase I of the Lab Testing Program

The results from the laboratory tests in Phase 1 are summarized and presented in Table 3-2 below. The stress-strain plots from the unconfined compression test on samples cured for 28 days is presented in Figures 3-1 to 3-3. Details of the laboratory test results from Phase I are presented in Appendix 1.

Table 3-2: Summary of Laboratory Test Results for Phase I

| Parameter | Mix 1 | Mix 2 | Mix 3 |
|--|-----------------------|-----------------------|-----------------------|
| 28 days UCS (kPa) | 644.6 | 301.6 | 124.7 |
| 28 days Tangent Modulus of Elasticity (MPa), from UCS | 93.7 | 58.7 | 33.5 |
| 28 days Cu from Triaxial UU Test (kPa) | 330.4 | 158.9 | 77.4 |
| 28 days Tangent Modulus of Elasticity (MPa), from Triaxial UU test | 122.7 | 60.2 | 22.2 |
| 28 days Permeability (cm/sec) | 1.04×10^{-6} | 2.55×10^{-6} | 5.22×10^{-6} |
| Marsh Viscosity | non-viscous mix | non-viscous mix | non-viscous mix |

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | 4 |

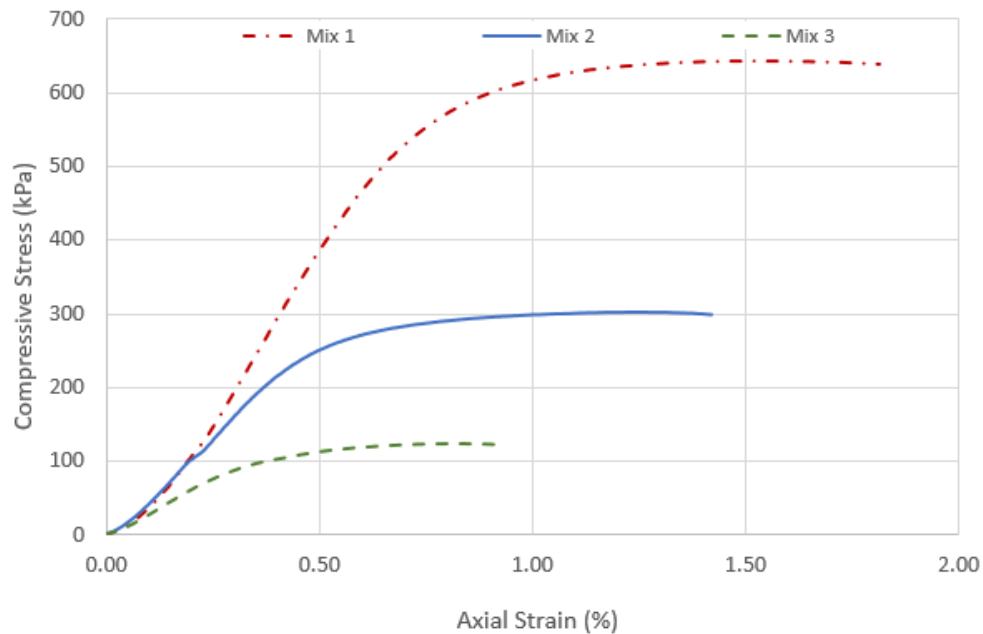


Figure 3-1: Stress-strain plot from UCS test on CB Mix 1, Mix 2 and Mix 3 (28 days of curing)

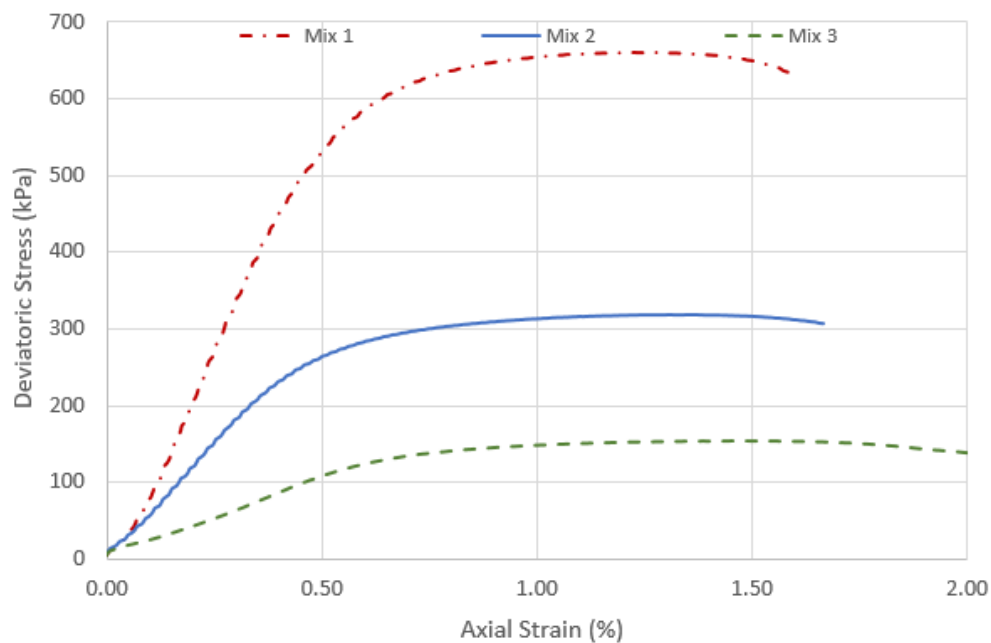


Figure 3-2: Stress-strain plot from Triaxial UU test on CB Mix 1, Mix 2 and Mix 3 (28 days of curing)

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | 5 |

3.3 Discussion on Phase I Laboratory Test Results

Phase I of the laboratory testing program included carrying out tests on three different CB mixes shown in Table 3-1. The laboratory tests carried out on Mixes 1 to 3 indicated that:

- > The permeability of all the three mixes is close to the expected permeability requirement.
- > The UCS at 28 days is sensitive to the cement content. Mix 1 has a UCS greater than the design requirement. Hence, it meets the compressive strength requirement. The other two mixes have UCS values lower than the required UCS.
- > The Marsh viscosity test results indicated that all the three mixes are non-viscous and hence do not meet the viscosity requirement.

4.0 Phase II Laboratory Testing Program

Phase II of the laboratory testing program was needed to address the following issues:

- > As discussed in Section 3, the mixes used in Phase I did not meet viscosity requirement. Hence, new set of mixes had to be prepared using additives to improve workability/viscosity.
- > The mixes considered in Phase I laboratory testing program were prepared under warm curing condition only. However, based on the conditions of the project site, the temperature of the lake water (2.5°C) that will be used for preparing the CB slurry on site and the temperature of the ground that the slurry would be emplaced within, could have a significant effect on the curing of the mixture. Hence, the behaviour of the CB mixes under cold curing condition should be investigated. Therefore, Phase II testing program was required to assess the behaviour of the CB mixes under cold curing condition.
- > Early-strength tests were not conducted in Phase I laboratory testing program. One of the requirements to be met by the CB mixes is that they have a minimum early-strength of 50 kPa in 4 to 5 days of curing (earlier than these, if possible). Therefore, Phase II test program is required to determine the early-strength behaviour of the CB mixes.

The objectives of the Phase II testing program were, therefore to:

- > Determine mix designs that satisfy viscosity requirement
- > Determine mix designs that meet early-strength requirement
- > Determine type and dosage of additives needed to improve the workability of the CB mixes so that the mixes meet design requirements
- > Determine the behavior of the mixes under cold curing conditions (2°C-5°C)
- > Try to optimize the cement content of the mixes

The following laboratory tests were conducted during Phase II of the laboratory testing program:

- > Viscosity test using Marsh Funnel as per ASTM D6910-04 or API 13B
- > Unconfined compression test as per ASTM D2166
- > Permeability test as per ASTM D5084
- > Bleeding test as per API13B
- > Vane shear test as per ASTM D2573
- > Density testing as per ASTM D4380-84

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | 6 |

4.1 CB Mixes Considered for Phase II of the Laboratory Testing Program

As stated in the section above, the use of additives was required to improve the workability of the CB mixes. Hence, two different types of additives from two different suppliers were considered, as per the recommendation from BAUER based on their experience. The two different additives considered to improve the workability of the mixes were:

- > Sika P300-N, from Sika Canada Inc.
- > ARBO S01_P (Sodium Lignosulfonate), from KemTek Industries Inc.

The product descriptions for the additives are presented in Appendix 3.

The mix ratios that were assessed during Phase II of the lab testing program are summarized in Table 4-1 below. A brief description of the mixes is presented below.

- > Mixes 4 to 6 were prepared to check repeatability of the mixes considered in Phase I (Mixes 1 to 3) and to determine base case scenario for the rest of the mixes considered in Phase II. No additives were applied to these mixes.
- > Mixes 7 to 10 were prepared to check the applicability of the Sika P-300N additive to improve the workability of the mixes under warm curing condition.
- > Mixes 11 to 13 were prepared to check the applicability of the ARBO S01P additive to improve the workability of the mixes under warm curing condition.
- > Mixes 14 to 16 were considered to check the behaviour of Mixes 11 to 13 under warm storage (for only cement and bentonite) and cold curing condition. These mixes were considered since there were no samples of cement and bentonite stored under cold condition by the time these tests were carried out.
- > Mixes 17 to 19 were considered to check the behaviour of the mixes stored and cured under cold condition.
- > Mixes 20 to 21 were considered to optimize the cement content. These mixes have a lower cement content of 300 kg per cubic meter cube, compared to the other mixes which have a cement content of 350 kg per cubic meter of slurry.

The results from the lab testing program for the mixes described above are presented and discussed in the sections below.

| | | | | |
|---|---|-----------------------------------|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE | Prepared by: Tezera Firew Azmatch | | |
| | Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | 7 |

Table 4-1: Mix Ratios Investigated during Phase II of the Lab Testing Program

| Mix ID # | Cement (C/W) | Bentonite (B/W, %) | Additive | | Remark |
|----------|--------------|--------------------|-------------|-------------|-------------------------|
| | | | Type | Dosage* (%) | |
| 4 | 0.4 | 5 | N/A | N/A | Stored and cured warm |
| 5 | 0.4 | 5 | N/A | N/A | Stored and cured warm |
| 6 | 0.4 | 5 | N/A | N/A | Stored and cured warm |
| 7 | 0.4 | 5 | Sika P-300N | 0.5 | Stored and cured warm |
| 8 | 0.4 | 4.6 | Sika P-300N | 0.5 | Stored and cured warm |
| 9 | 0.4 | 4 | Sika P-300N | 0.5 | Stored and cured warm |
| 10 | 0.4 | 3.4 | Sika P-300N | 0.5 | Stored and cured warm |
| 11 | 0.4 | 4.6 | ARBO S01P | 0.5 | Stored and cured warm |
| 12 | 0.4 | 4 | ARBO S01P | 0.5 | Stored and cured warm |
| 13 | 0.4 | 3.4 | ARBO S01P | 0.5 | Stored and cured warm |
| 14 | 0.4 | 4.6 | ARBO S01P | 0.5 | Stored warm, cold-cured |
| 15 | 0.4 | 4 | ARBO S01P | 0.5 | Stored warm, cold-cured |
| 16 | 0.4 | 3.4 | ARBO S01P | 0.5 | Stored warm, cold-cured |
| 17 | 0.4 | 4.6 | ARBO S01P | 0.5 | Stored and cured cold |
| 18 | 0.4 | 4 | ARBO S01P | 0.5 | Stored and cured cold |
| 19 | 0.4 | 3.4 | ARBO S01P | 0.5 | Stored and cured cold |
| 20 | 0.34 | 4 | ARBO S01P | 0.58 | Stored and cured warm |
| 21 | 0.34 | 4 | ARBO S01P | 0.58 | Stored and cured cold |

* The additive dosage is by weight of cement.

4.2 Results from Phase II of the Lab Testing Program

A summary of the results from early-strength test, density test, bleeding test, and marsh viscosity test is presented in Table 4-2 below. Details of the results from Phase II laboratory testing program are presented in Appendix 2.

Figures 4-1 to 4-3 show the results from the Marsh test on viscosity of the different CB slurry mixes. The influence of the two different additives on improving the viscosity of the CB mix is shown in Figure 4-1. Figure 4-2 shows the influence of curing condition, where Mixes 11 to 13 were stored and cured under warm condition and Mixes 14 to

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | 8 |

16 were prepared from cement and bentonite stored under warm condition (the water was stored under cold condition) but cured under cold condition.

Figure 4-3 shows the influence of storage condition based on Mixes 14 to 16 (where the cement and bentonite were stored under warm condition before mixing them with water stored under cold condition) and Mixes 17 to 19 (where the cement, bentonite and water were all stored under cold condition before mixing).

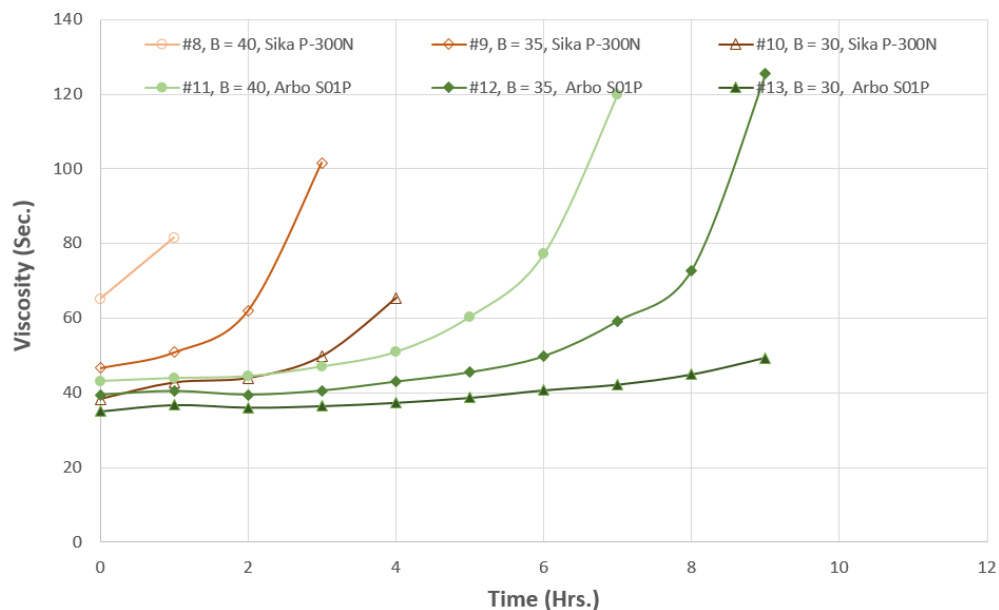


Figure 4-1: Variation of viscosity with time for Mixes 8 to 13 using different additives

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | 9 |

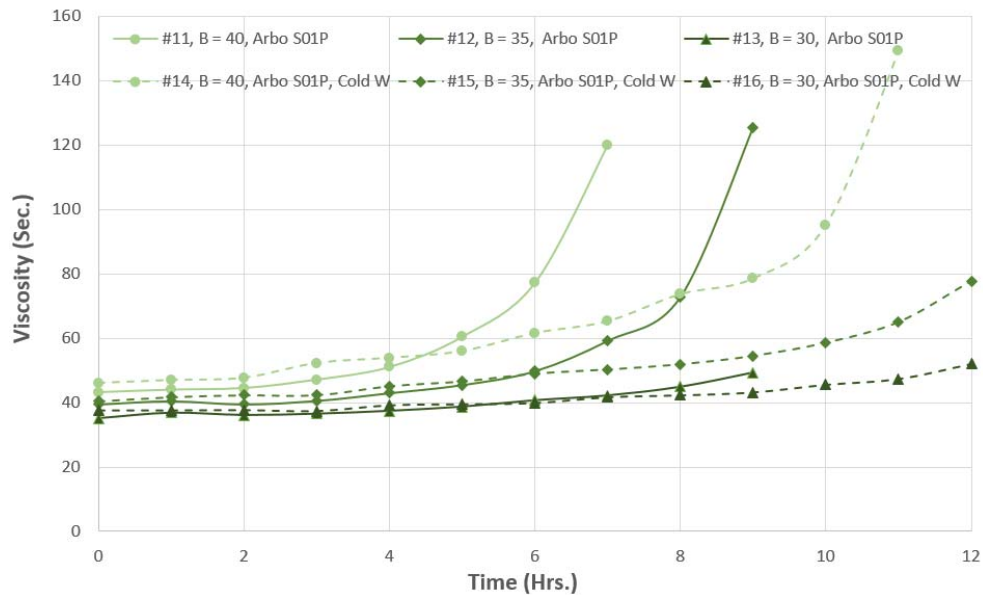


Figure 4-2: Variation of viscosity with time for Mixes 11 to 16 – Influence of Curing Condition

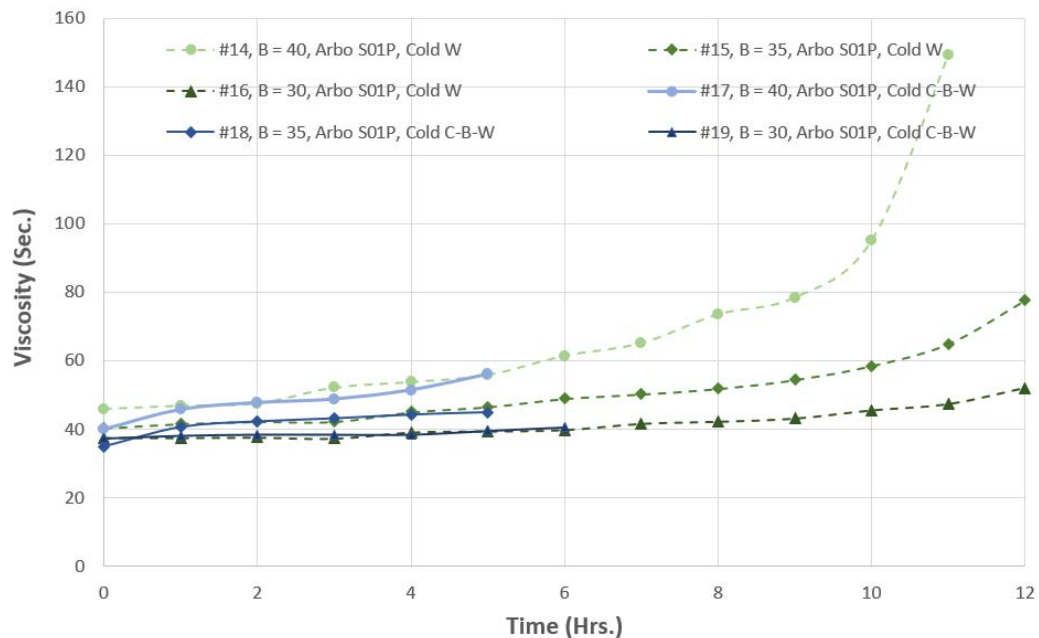


Figure 4-3: Variation of viscosity with time for Mixes 14 to 19 – Influence of Storage Condition



SNC • LAVALIN

TECHNICAL NOTE

Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design

Prepared by: Tezera Firew Azmatch
Reviewed by: Yohan Jalbert

Rev.

Date

Page

AEM # 6118-E-132-002-TCR-003
SNC # 651298-3000-4GER-0001

PB

April 13th, 2018

10

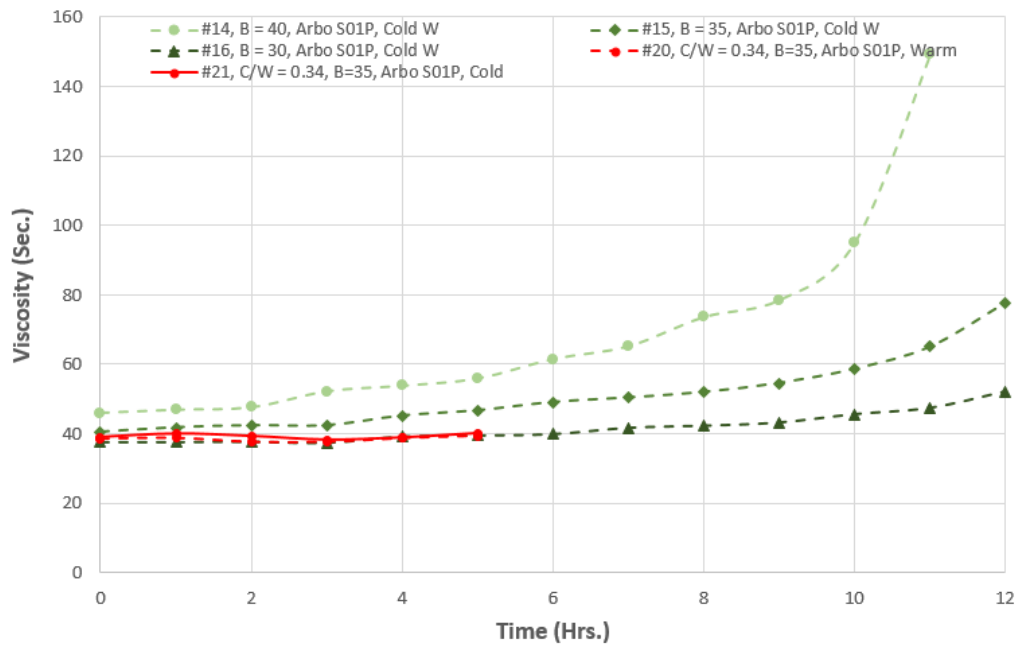


Figure 4-4: Variation of viscosity with time for Mixes 14 to 16, and Mixes 20 and 21 (with optimized cement content)

| | | | | | |
|---|---|--|-----------------------------------|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE | | Prepared by: Tezera Firew Azmatch | | |
| | Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | | Reviewed by: Yohan Jalbert | | |
| | | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | | PB | April 13 th , 2018 | 11 |

Table 4-2: Slurry density, bleeding and early-strength (4th day) from Phase II Lab Testing Program

| Mix # | Density (g/cm ³) | UCS 4-days (kPa) | Viscosity after 8hrs (Sec.), | Bleeding (% 2 Hrs.) | Bleeding (% 3 days) |
|---|------------------------------|------------------|------------------------------|---------------------|---------------------|
| 4 | 1.27 | N/R | Non-viscous | 1 | N/R |
| 5 | 1.26 | N/R | Non-viscous | 0.7 | N/R |
| 6 | 1.25 | N/R | Non-viscous | 1.2 | N/R |
| 7 | 1.25 | N/R | > 80 | 0 | N/R |
| 8 | 1.26 | N/R | > 80 | 0.5 | N/R |
| 9 | 1.26 | N/R | > 80 | 0.5 | N/R |
| 10 | 1.24 | N/R | > 80 | 0.5 | N/R |
| 11 | 1.24 | N/R | > 80 | 1 | N/R |
| 12 | 1.22 | N/R | 73 | 0.7 | N/R |
| 13 | 1.19 | N/R | 45 | 1 | N/R |
| 14 | 1.23 | 74 | 74 | 0.8 | N/R |
| 15 | 1.21 | 87 | 52 | 1 | N/R |
| 16 | 1.19 | 106 | 42 | 1.3 | N/R |
| 17 | 1.23 | 98 | N/R | 1 | 4 |
| 18 | 1.22 | 112 | N/R | 0.5 | 4.5 |
| 19 | 1.19 | 112 | N/R | 1.8 | 8 |
| 20 | 1.19 | 152 | < 80* | 0.9 | 3 |
| 21 | 1.19 | 60 | < 80* | 1.9 | 7.5 |
| N/R = Not Recorded, * the viscosity for these mixes were measured only up to 5 hrs and based on the observed trend it is expected that the viscosity at 8 hrs would be less than 80 seconds | | | | | |

4.3 Discussion on Phase II Early Performance/Workability Test Results

4.3.1 On Additives

A comparison of the performance of the additives is presented in Figure 4-1. The test results indicated that, for the mix ratios considered in this lab testing program, the mixes prepared with the Sika P-300N additive (Mixes 8 to 10) do not meet the workability/viscosity requirement. The Arbo S01P additive (Mixes 11 to 13) showed a better

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | 12 |

performance in terms of workability. Hence, more mixes were considered for the current investigation using the Arbo S01P additive.

4.3.2 Influence of Cold-Curing on Workability/Viscosity

Figures 4-2 indicates that the cold-cured mixes (Mixes 14 to 16) have better workability (for viscosity aspect) than the warm-cured samples (Mixes 11 to 13).

4.3.3 Early-strength Test Results

The early-strength test results, presented in Table 4-2, indicated that Mixes 14 to 21 meet the early-strength requirement (UCS of 50 kPa) in 4-days. Early-strength measurements were not carried out up-to 4 days for the other mixes (Mixes 4 to 13). Mixes 7 to 13 have the same mix ratio as Mixes 14 to 16 but are stored under warm condition. Hence, Mixes 7 to 13 are also expected to satisfy early-strength requirement.

4.3.4 Bleeding Test Results

The bleeding test results indicate that the all the mixes have bleeding less than 2% in 2 hours. Longer period monitoring of up to 3 days was conducted on selected mixes (Mixes 17 to 22). The longer-period bleeding test results indicated that Mixes 19 and 21 show bleeding more than 7% in three days and the rest of the mixes show bleeding less than 5% in three days.

4.3.5 Mixes with Optimized Cement Content

The mixes with the optimized cement content (Mix 20 and Mix 21, warm-cured and cold-cured, respectively) meet the early-strength requirement. The viscosity tests on these mixes were done only up to 5 hrs. Based on the observed trend shown in Figure 4-4, it is expected that these mixes would meet the viscosity requirement. These mixes also satisfy the bleeding requirement. As indicated above, longer period (3 days) bleeding monitoring was carried out for these samples. The bleeding after 3 days in Mix 20 (warm-cured) is 3% and that in Mix 21 (cold-cured) is 7.5%.

4.4 Long-Term Performance Assessment

Based on the test results on early-strength, viscosity, bleeding and density, the mixes presented in Table 4-3 were considered for further investigation into the long-term performance (i.e., 28-days permeability and unconfined compressive strength tests on 7-days, 14-days, and 28-days curing time) for the following reasons:

- > Mix 17 showed good performance in terms of early-strength, viscosity, bleeding and density. Hence, it was considered for further investigation into long-term performance (i.e., 28-days permeability and unconfined compressive strength tests [7-day, 14-days, and 28-days]). It was, however, labelled as Mix 22. Tests were performed on warm-cured and cold-cured samples to assess the influence of cold-curing condition on strength and establish relationship between warm-cured strength and cold-cured strength.
- > For the mixes with optimized cement content (Mix 20 and Mix 21), the warm-cured mix (Mix 21) showed good performance in terms of early-strength, viscosity, bleeding and density requirements. However, the early-strength of the cold-cured mix (i.e., UCS of 60 kPa) is very close to the required early-strength (i.e, UCS of 50 kPa). It also demonstrated considerable bleeding of 7.5% after 3 days. Therefore, these mixes were not considered for long-term performance assessment.

| | | | | | |
|---|---|--|-----------------------------------|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE | | Prepared by: Tezera Firew Azmatch | | |
| | Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | | Reviewed by: Yohan Jalbert | | |
| | | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | | PB | April 13 th , 2018 | 13 |

Table 4-3: Phase II Mix Ratios for Long-Term Performance Evaluation

| Mix ID # | Cement (C/W) | Bentonite (B/W, %) | Additive | | Remark |
|----------------|--------------|--------------------|-----------|---------|-----------------------|
| | | | Type | Dosage* | |
| 22-Warm | 0.4 | 4.6 | ARBO S01P | 0.5 | Stored and cured cold |
| 22-Cold | 0.4 | 4.6 | ARBO S01P | 0.5 | Stored and cured cold |

4.4.1 Results from the long-term Performance Assessment

The long-term performance assessment was carried out only on Mix 22. Table 4-4 below summarizes the laboratory test results from the tests conducted on Mix 22. Details of the laboratory test results are presented in Appendix 2.

The long-term strength and early-strength test results are summarized in Table 4-5 and plotted in Figure 4.5. Figure 4.6 presents the variation of the ratio of warm-cured strength to cold-cured strength with age of curing.

Table 4-4: Summary of Laboratory Test Results on Mix 22

| Mix # | Density (g/cm ³) | Average Permeability (cm/sec) | UCS 4-days (kPa) | Average UCS 28-days (kPa) | Viscosity after 8hrs (Sec.) | Bleeding in 2 Hrs (%) |
|-----------------|------------------------------|-------------------------------|------------------|---------------------------|-----------------------------|-----------------------|
| 22- Warm | 1.24 | 3.5×10^{-6} | 220 | 475 | < 80* | 0.2 |
| 22-Cold | 1.24 | 6.6×10^{-6} | 72 | 227 | < 80* | 0.2 |

* the viscosity for these mixes were measured only up to 2 hrs and based on the observed trend (and since it is the same mix as Mix 17, which had a viscosity value less than 80 seconds) it is expected that the viscosity at 8 hrs would be less than 80 seconds

| | | | | |
|---|---|-----------------------------------|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE | Prepared by: Tezera Firew Azmatch | | |
| | Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | 14 |

Table 4-5: Strength test results (early-strength and long-term strength) on Mix 22

| Curing Age (Days) | Warm Cured | | | | Cold Cured | | | | UCS Ratio Warm/Cold |
|-------------------|------------|-----------------|--------------------|-------------------------------------|------------|-----------------|--------------------|-------------------------------------|---------------------|
| | Test # | UCS, Warm (kPa) | Failure Strain (%) | Tangent Modulus of Elasticity (MPa) | Test # | UCS, Cold (kPa) | Failure Strain (%) | Tangent Modulus of Elasticity (MPa) | |
| 1 | NA | 10 | NA | NA | NA | 0 | NA | NA | NA |
| 2 | | 103 | | | | 7 | | | 14.71 |
| 3 | | 174 | | | | 42 | | | 4.14 |
| 4 | | 220 | | | | 72 | | | 3.06 |
| 7 | 1 | 237.7 | 1.04 | 52.6 | 4 | 96.2 | 1.25 | 15.7 | 2.47 |
| | 2 | 239.5 | 1.03 | 44.2 | 5 | 81.4 | 1.01 | 14.6 | 2.94 |
| | 3 | 249.8 | 1.24 | 50.7 | 6 | 91.9 | 0.77 | 21.1 | 2.72 |
| 14 | 7 | 341.4 | 1.09 | 66.6 | 9 | 171.2 | 0.7 | 35.9 | 1.99 |
| | 8 | 315.6 | 1.03 | 56.7 | 10 | 164.6 | 0.72 | 38.1 | 1.92 |
| 28 | 11 | 451 | 0.93 | 83.1 | 14 | 223.2 | 0.73 | 49.3 | 2.02 |
| | 12 | 502.8 | 0.94 | 115.8 | 15 | 228.1 | 0.83 | 48.9 | 2.20 |
| | 13 | 470.4 | 1.03 | 88 | 16 | 228.5 | 0.9 | 42 | 2.06 |

Note: the early strength test results (days 1 to 4) are from vane shear test and the long-term strength test results are from unconfined compression test.
 NA = Not applicable

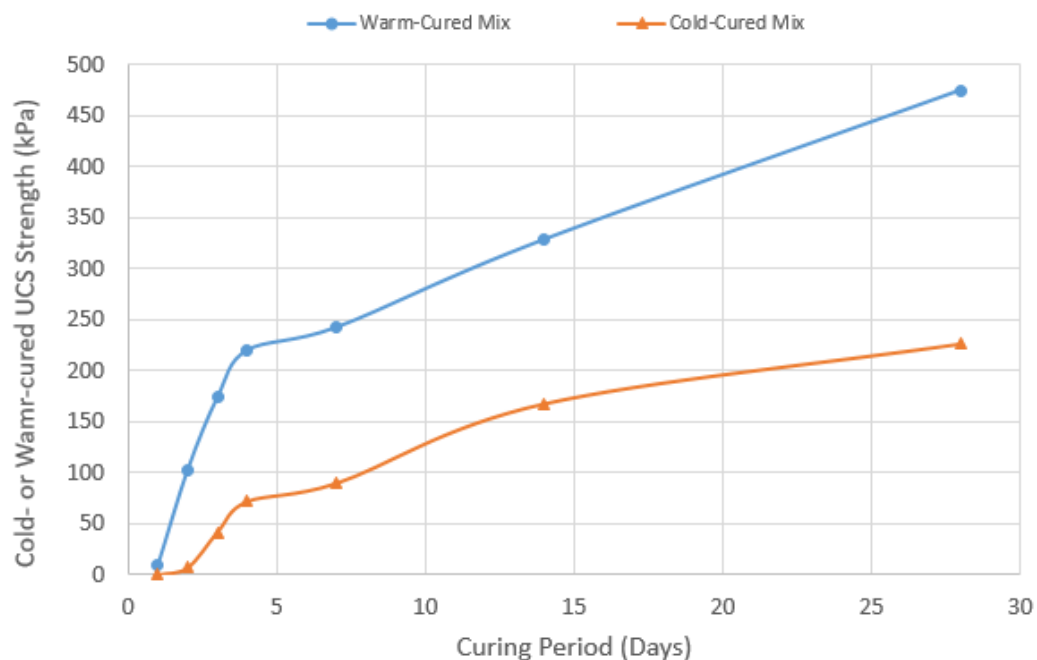


Figure 4-5: Comparison of Cold-cured and warm-cured strength

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | 15 |

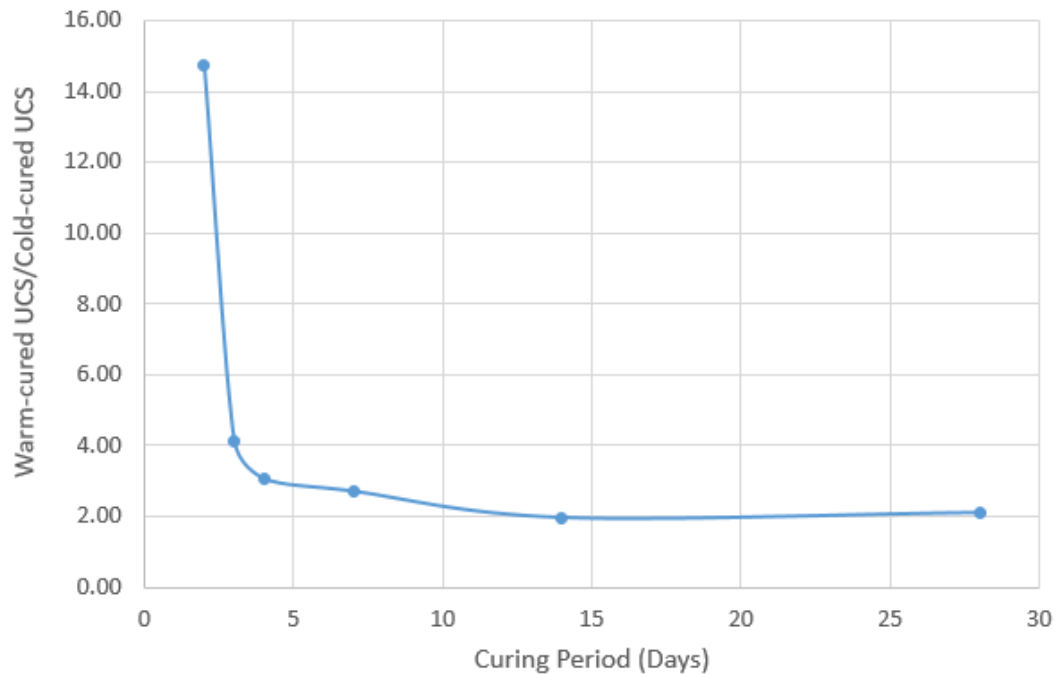


Figure 4-6: Variation of ratio of warm-cured strength to cold-cured strength with curing age

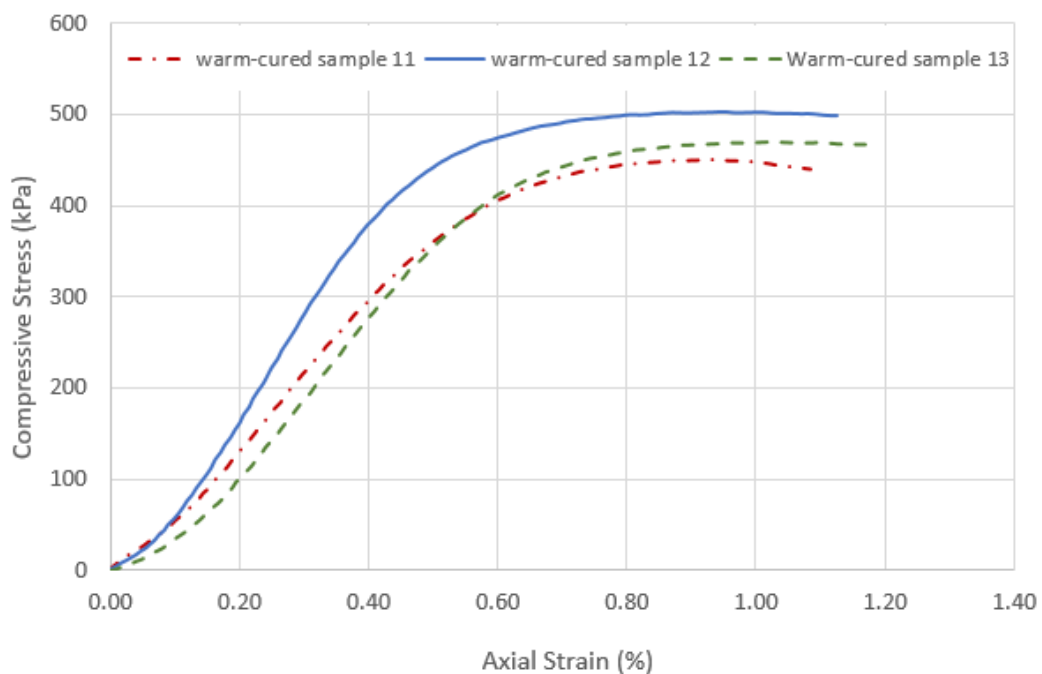


Figure 4-7: Stress-strain plot for Mix 22 warm-cured samples at curing age of 28 days

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | 16 |

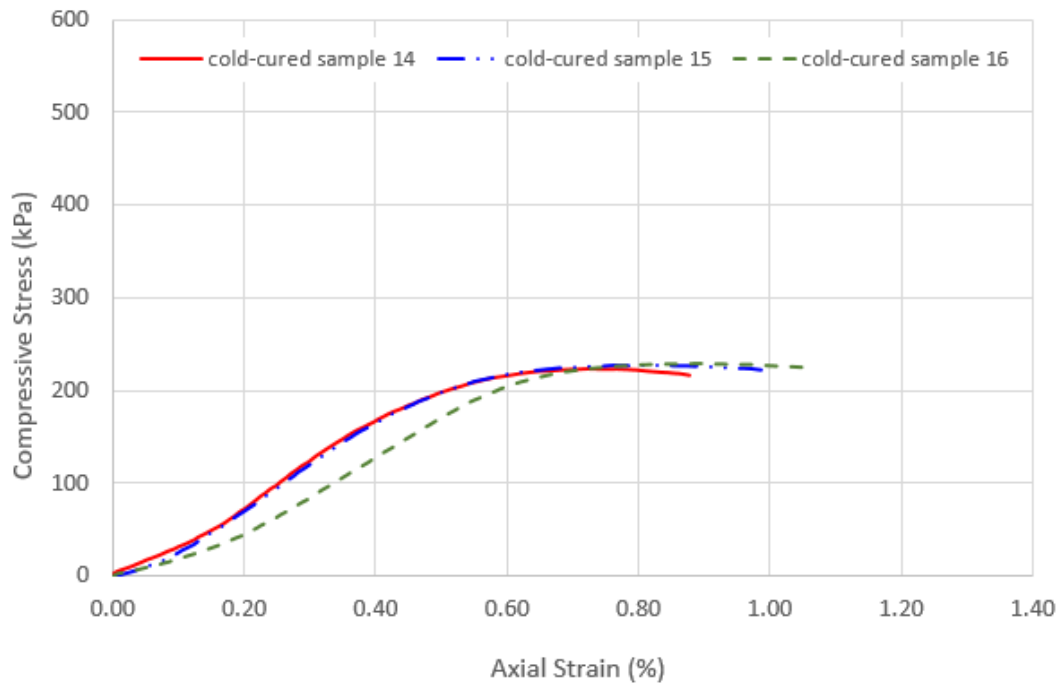


Figure 4-8: Stress-strain plot for Mix 22 cold-cured samples at curing age of 28 days

4.4.2 Discussion of the Laboratory Test Results from the long-term Performance Assessment

The results presented in Table 4-4 indicate that Mix 22 satisfies the density, early-strength, 28-days strength and bleeding requirement under both cold-cured and warm-cured conditions. The viscosity measurement on Mix 22 was done only for a couple of hours. However, based on the recorded data for a couple of hours and based on the fact that this mix is the same as Mix 17, which satisfies viscosity requirement, it can be concluded that the viscosity of Mix 22 would be less than 80 seconds in 8 hours and hence it meets the viscosity requirement.

As shown in Figure 4-5, the strength tests conducted on the samples indicated that cold curing condition decreases the rate of strength gain with curing age. Both the warm-cured and cold-cured samples continued to harden with time. However, as expected, longer curing periods were required for the cold-cured samples (4-days) compared to the warm-cured samples (2 days) to meet the early-strength requirement of 50 kPa.

Figure 4-6 shows that the ratio of the warm-cured strength to the cold-cured strength decreases with time and the ratio approach a value of about 2 with longer period of curing.

Figure 4-7 and Figure 4-8 show the stress-strain plots from UCS tests carried out on Mix 22 under warm-cured and cold-cured conditions, respectively. The stress-strain plots show that for the same curing age of 28 days, cold curing condition results in lower UCS and also lower modulus of elasticity (as shown in Table 4-5 as well) than warm curing condition. Therefore, the cold-curing condition influences not only the compressive strength of the material but also the modulus of elasticity of the material.

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | 17 |

The cold curing condition also influences the failure strain resulting in a lower failure strain (as shown in Table 4-5) compared to warm curing condition.

5.0 Phase III Laboratory Testing Program

All the CB slurry mixes considered in Phase I and Phase II were prepared by using tap water. However, it is expected that the actual mixes on the project site would be prepared using water from Whale Tail Lake. The water chemistry may affect the performance of the CB mix. Hence, it has been proposed by SNC-Lavalin (during MDRB 23) that laboratory testing program is necessary on CB mix samples prepared by using water from Whale Tail Lake. The review board agreed that such tests need to be conducted before deciding the final CB mix design ratio to be used for the project.

Therefore, the main objective of Phase III lab testing program is to make laboratory tests on the selected design mix prepared using water from Whale Tail Lake. In addition to that, pin-hole tests (which were not performed during Phase I and Phase II) would be carried out to assess erodability of the CB mixes during early-stage of curing. Tensile strength tests will also be carried out to determine the tensile strength of the CB mixes.

The laboratory tests in Phase III will be carried out on CB mixes with the same mix ratio as Mix 22, under cold curing condition and the CB slurry would be prepared using water from Whale Tail Lake.

| | | | | |
|---|--|---|-------------------------------|------|
|  SNC • LAVALIN | TECHNICAL NOTE Whale Tail Dike Cement-Bentonite Cut-off Wall Mix Design | Prepared by: Tezera Firew Azmatch Reviewed by: Yohan Jalbert | | |
| | | Rev. | Date | Page |
| | AEM # 6118-E-132-002-TCR-003 SNC # 651298-3000-4GER-0001 | PB | April 13 th , 2018 | 18 |

6.0 References

SNC-Lavalin, 2016. Permitting Level Engineering Report for Geotechnical and Water Management Infrastructure, 627215-10000-40ER-0004-01, February 2016.

SNC-Lavalin, 2017. Preliminary Studies for Water Management and Geotechnical Infrastructure at Amaruq, Whale Tail Dike Secant Pile Cutoff Wall Preliminary Design, 645003-3000-4GER-0003, October, 2017



SNC • LAVALIN

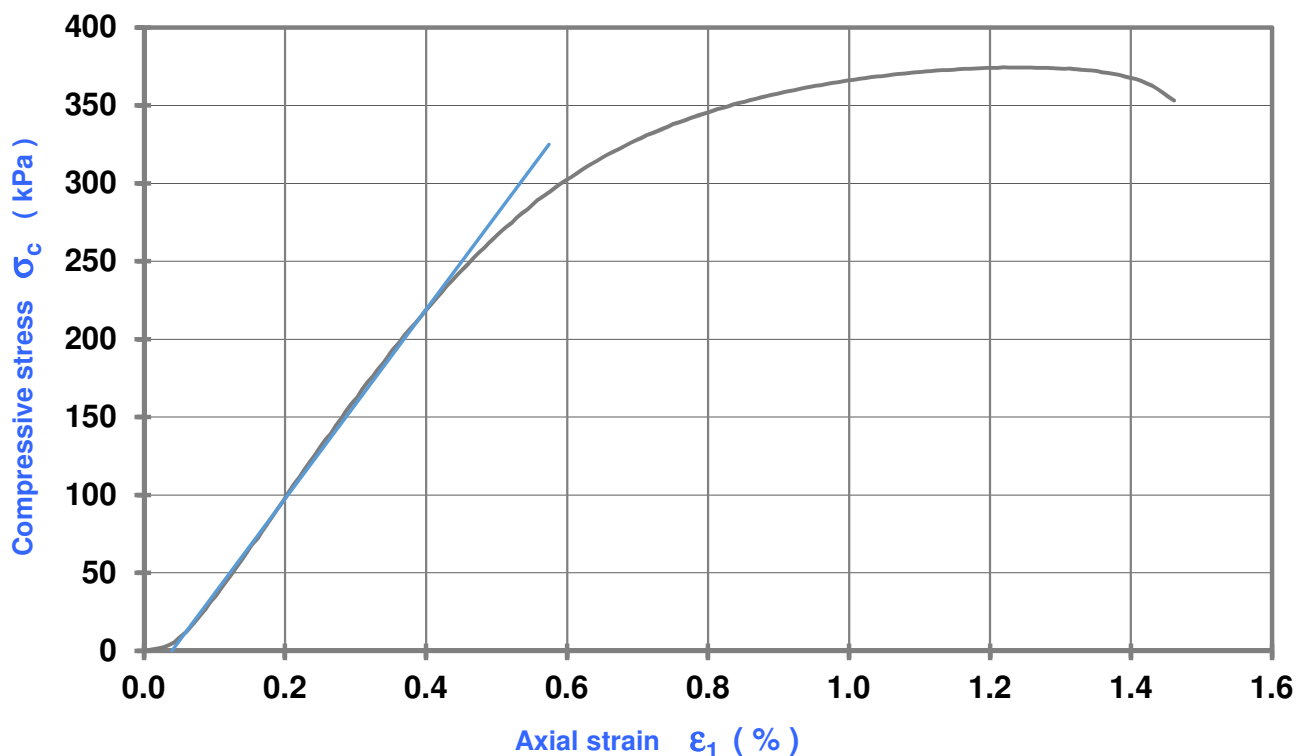
AEM # 6118-E-132-002-TCR-003
SNC # 651298-3000-4GER-0001

Appendix 1

Phase I Laboratory Test Results

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 1 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -01 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 101.58 | Total wet mass (g) | | 2453.64 |
| Length | L _O | mm | 198.37 | Total dry mass (g) | | 1109.01 |
| Cross-sectional area | A ₀ | cm ² | 81.04 | Container nr | | N-14 |
| Total volume | V _T | cm ³ | 1607.48 | Container mass (g) | | 378.16 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.953 | Water content (%) | | 183.98 |
| Total wet mass | M _h | g | 2075.48 | TEST CONDITION | | |
| Total dry mass | M _s | g | 730.85 | | | |
| Water volume | V _w | cm ³ | 1348.68 | Compression rate | mm/min | 0.183 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | | %/min | 0.09 |
| Solids volume | V _s | cm ³ | 267.05 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 100.6 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.7 | Axial strain (%) | 1.18 | 0.31 |
| Total dry | ρ _d | | 4.5 | E _u (MPa) | 31.8 | 61.6 |

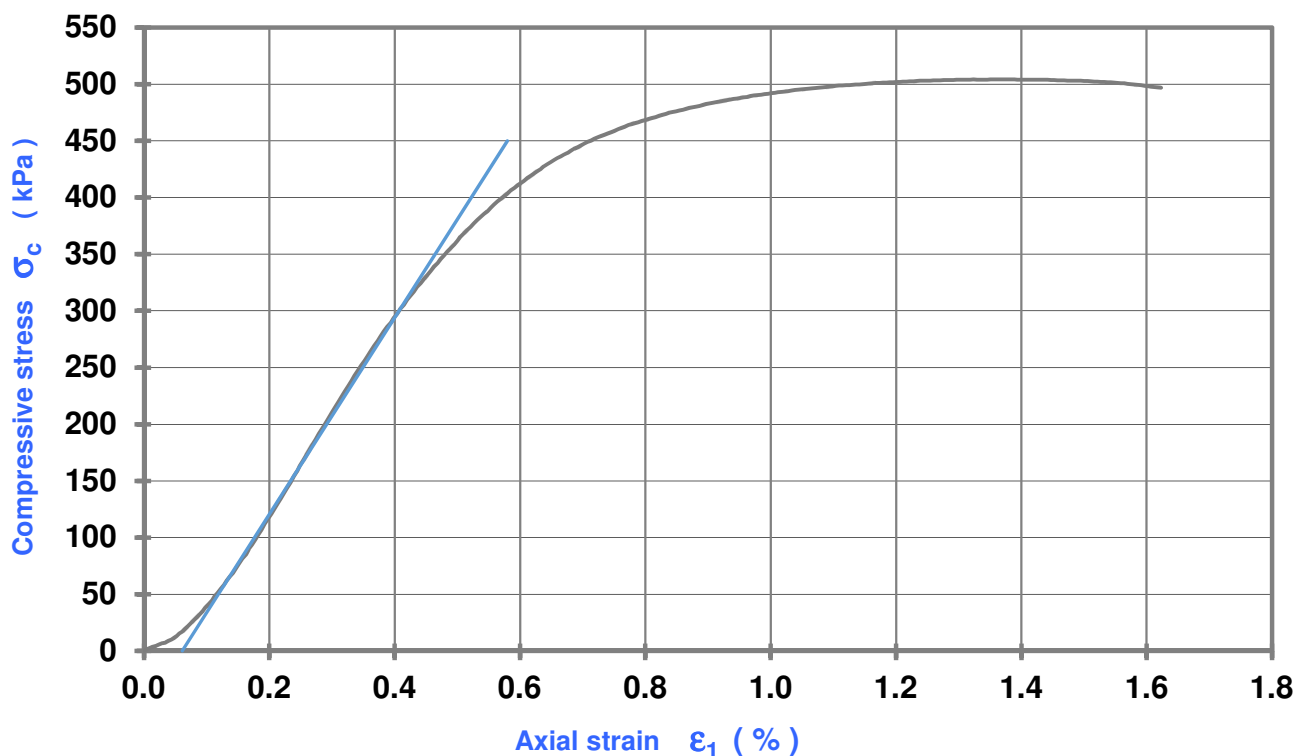


Remarks : Date of batching : 2017-11-22 Date of test : 2017-11-29 (7 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2017-12-01
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 1 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -07 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 101.49 | Total wet mass (g) | | 2453.51 |
| Length | L _O | mm | 196.65 | Total dry mass (g) | | 1125.40 |
| Cross-sectional area | A ₀ | cm ² | 80.89 | Container nr | | 23 |
| Total volume | V _T | cm ³ | 1590.69 | Container mass (g) | | 385.92 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.938 | Water content (%) | | 179.60 |
| Total wet mass | M _h | g | 2067.59 | TEST CONDITION | | |
| Total dry mass | M _s | g | 739.48 | | | |
| Water volume | V _w | cm ³ | 1332.11 | Compression rate | mm/min | 0.150 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.08 |
| Solids volume | V _s | cm ³ | 270.20 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 100.9 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.7 | Axial strain (%) | 1.31 | 0.29 |
| Total dry | ρ _d | | 4.6 | E _u (MPa) | 38.6 | 88.0 |

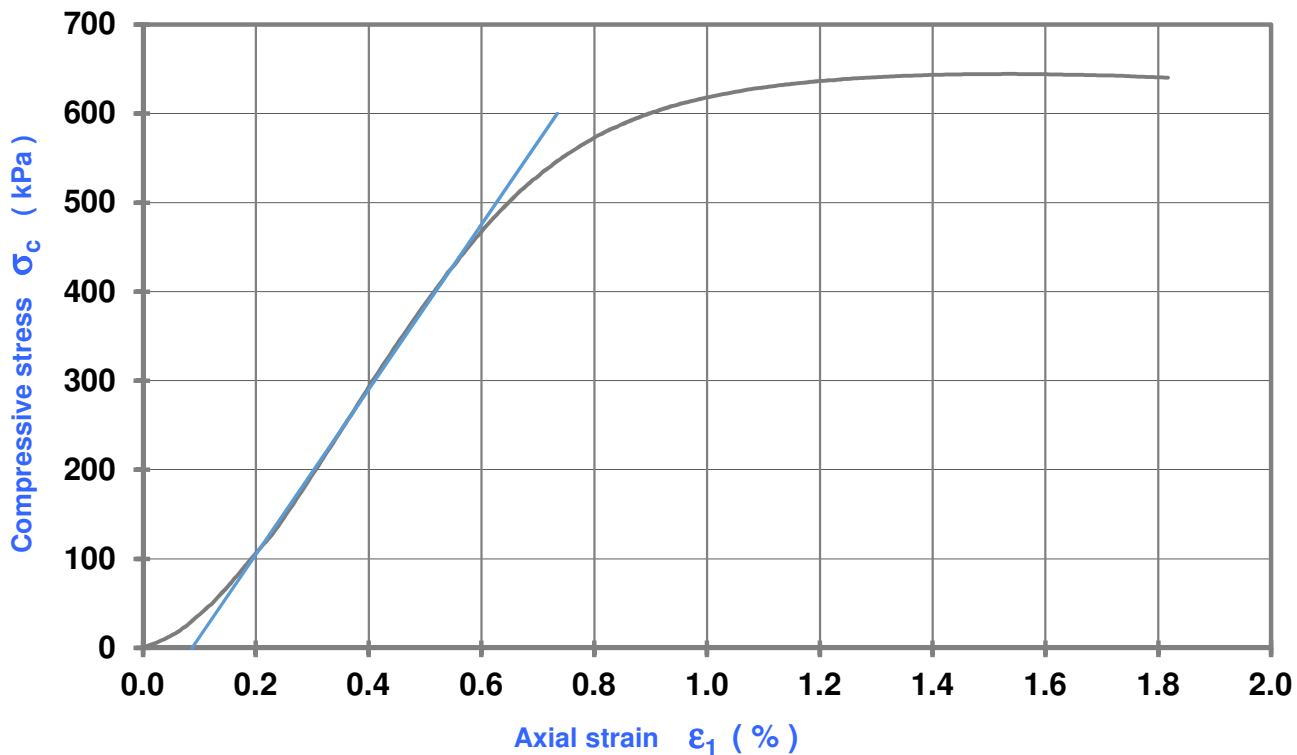


Remarks : Date of batching : 2017-11-22 Date of test : 2017-12-06 (14 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2017-12-12
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|-----------------------------|---|
| CLIENT : SNC-Lavalin | MIX DESIGN # : 1 |
| PROJECT : AMARUQ | CURING TYPE : UNDER WATER AT 20 °C |
| LOCATION : NUNAVUT | |
| FILE : 651298 | TEST nr : UCS -13 |

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|--------------------|
| Diameter | D _O | mm | 101.69 | Total wet mass (g) | | 2436.51 |
| Length | L _O | mm | 194.93 | Total dry mass (g) | | 1117.66 |
| Cross-sectional area | A ₀ | cm ² | 81.21 | Container nr | | N-21 |
| Total volume | V _T | cm ³ | 1583.01 | Container mass (g) | | 387.42 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.917 | Water content (%) | | 180.61 |
| Total wet mass | M _h | g | 2049.09 | TEST CONDITION | | |
| Total dry mass | M _s | g | 730.24 | Compression rate | mm/min | 0.150 |
| Water volume | V _w | cm ³ | 1322.82 | | %/min | 0.08 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | MAIN RESULTS AT FAILURE | | |
| Solids volume | V _s | cm ³ | 266.83 | Compressive stress | σ _c | kPa |
| Degree of saturation | S _R | (%) | 100.5 | Axial strain | ε ₁ | (%) |
| Molded Specimen Unit Weight | | | | Secant modulus at : | σ _c | σ _c / 2 |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.7 | Axial strain (%) | 1.44 | 0.35 |
| Total dry | ρ _d | | 4.5 | E _u (MPa) | 44.6 | 93.7 |

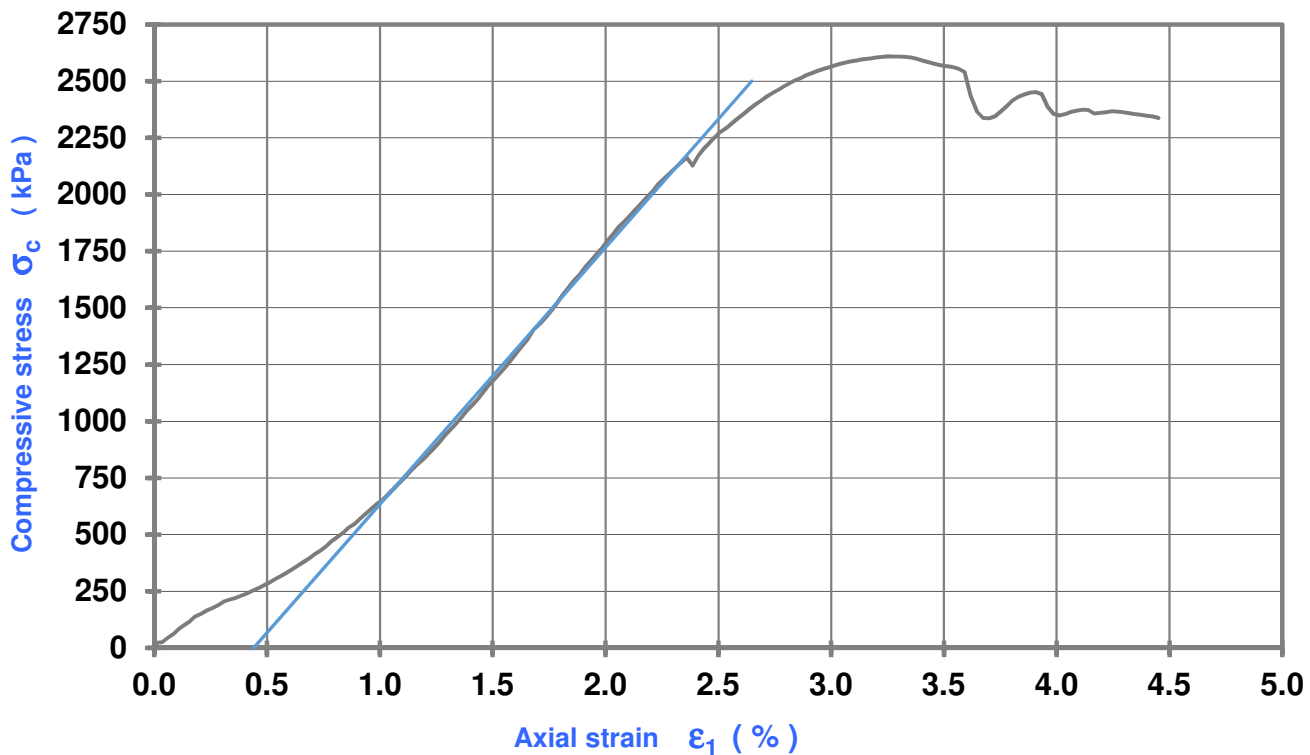


Remarks : Date of batching : 2017-11-22 Date of test : 2017-12-20 (28 days curing)
The specimen expelled water during compression (draining property)
Prepared by : Richard Courchesne (100736) Date: 2017-12-22
Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 1 CURING TYPE : FROZEN AT -18 °C TEST nr : UCS -05 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|----------------|
| Diameter | D _O | mm | 101.24 | Total wet mass (g) | | 2447.70 |
| Length | L _O | mm | 201.67 | Total dry mass (g) | | 1165.08 |
| Cross-sectional area | A ₀ | cm ² | 80.49 | Container nr | | Bo6 |
| Total volume | V _T | cm ³ | 1623.34 | Container mass (g) | | 450.76 |
| Ratio Length / Diameter | L ₀ / D ₀ | (1 / 1) | 1.992 | Water content (%) | | 179.56 |
| Total wet mass | M _h | g | 1996.94 | TEST CONDITION | | |
| Total dry mass | M _s | g | 714.32 | | | |
| Water volume | V _w | cm ³ | 1286.48 | Compression rate | mm/min | 0.750 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.37 |
| Solids volume | V _s | cm ³ | 261.01 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 94.4 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | | σ _c |
| | | | | Initial correction | ΔL / L ₀ | (%) |
| Total moist | ρ _w | kN/m ³ | 12.1 | Axial strain (%) | 2.81 | 1.17 |
| Total dry | ρ _d | | 4.3 | E _u (MPa) | 92.9 | 111.9 |

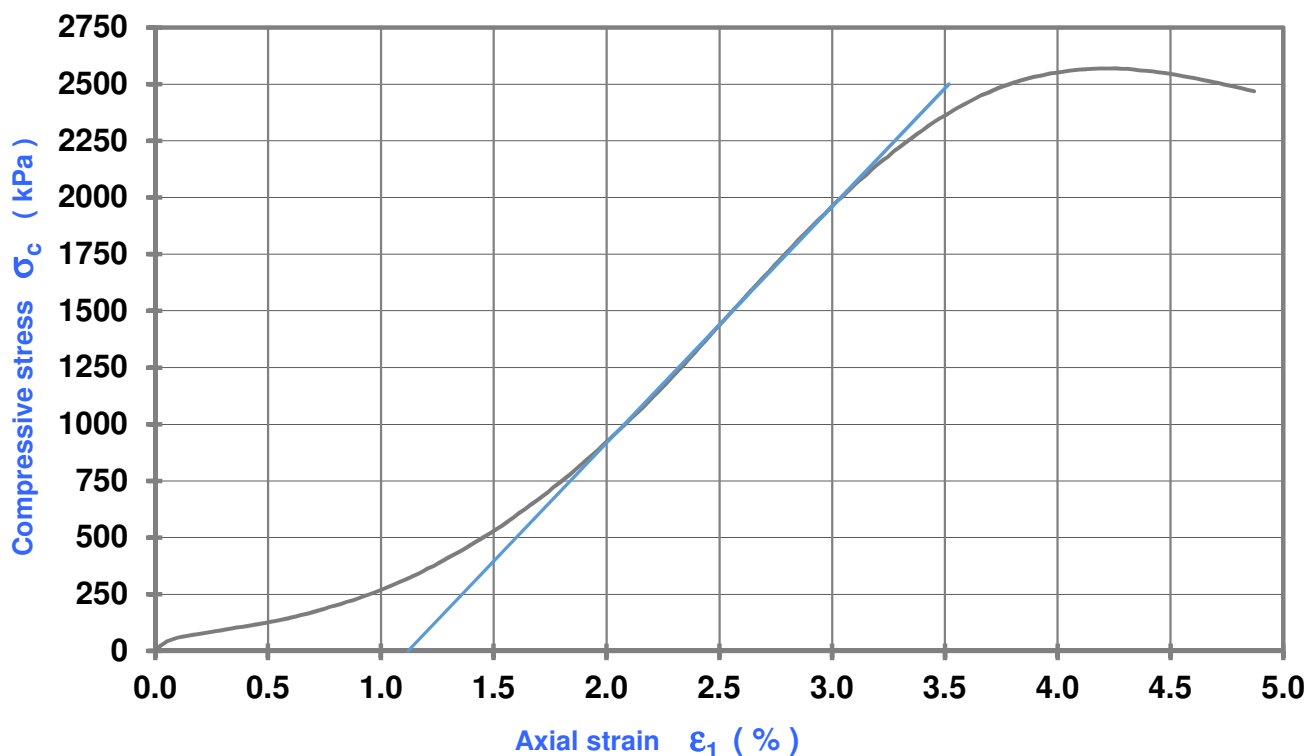


Remarks : Date of batching : 2017-11-22 Date of test : 2017-11-29 (7 days curing)
 The specimen expelled water during compression at the bottom only
 Prepared by : Richard Courchesne (100736) Date: 2017-12-01
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 1 CURING TYPE : FROZEN AT -18 °C TEST nr : UCS -10 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 101.46 | Total wet mass (g) | | 2436.58 |
| Length | L _O | mm | 199.79 | Total dry mass (g) | | 1171.73 |
| Cross-sectional area | A ₀ | cm ² | 80.85 | Container nr | | S-9 |
| Total volume | V _T | cm ³ | 1615.40 | Container mass (g) | | 459.18 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.969 | Water content (%) | | 177.51 |
| Total wet mass | M _h | g | 1977.40 | TEST CONDITION | | |
| Total dry mass | M _s | g | 712.55 | | | |
| Water volume | V _w | cm ³ | 1268.66 | Compression rate | mm/min | 0.750 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.38 |
| Solids volume | V _s | cm ³ | 260.36 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 93.6 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initail correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.0 | Axial strain (%) | 3.14 | 1.17 |
| Total dry | ρ _d | | 4.3 | E _u (MPa) | 81.9 | 103.2 |

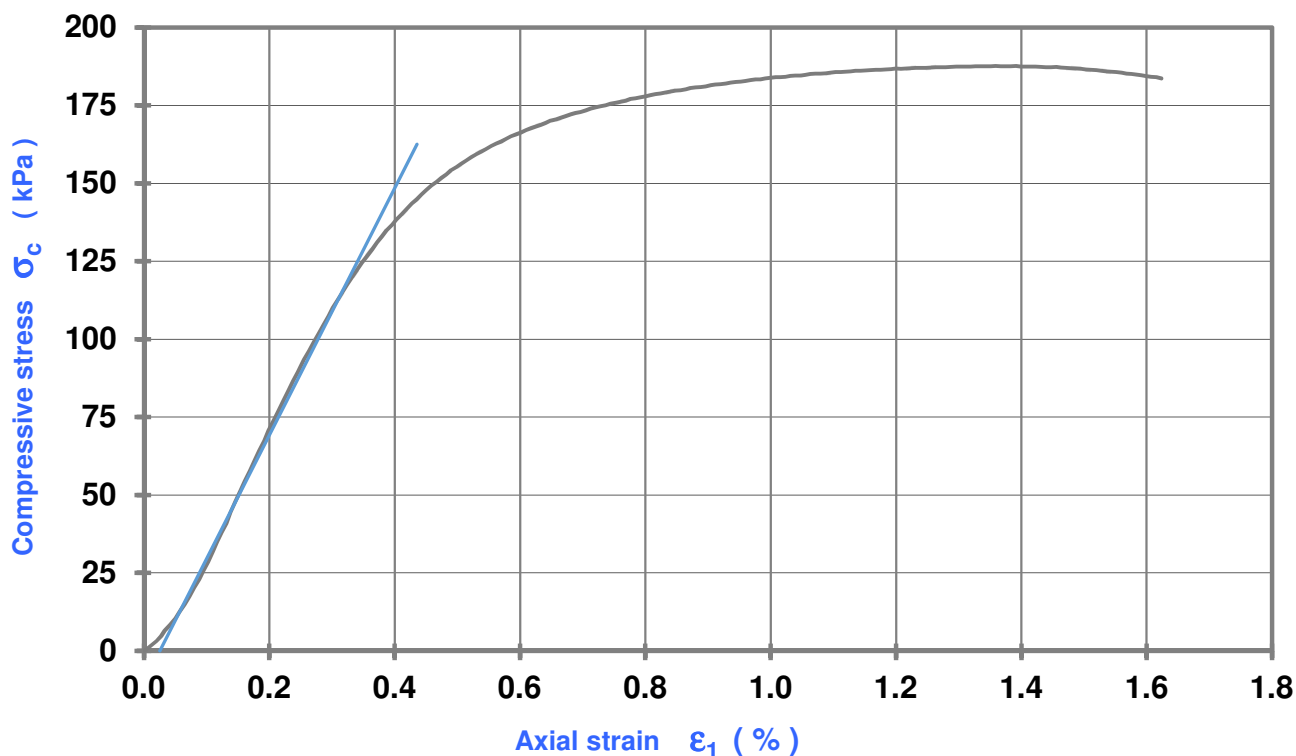


Remarks : Date of batching : 2017-11-22 Date of test : 2017-12-07 (15 days curing)
 The specimen expelled water during compression at the bottom only
 Prepared by : Richard Courchesne (100736) Date: 2017-12-12
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 2 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -02 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 101.50 | Total wet mass (g) | | 2417.81 |
| Length | L _O | mm | 196.17 | Total dry mass (g) | | 1047.07 |
| Cross-sectional area | A ₀ | cm ² | 80.92 | Container nr | | N-26 |
| Total volume | V _T | cm ³ | 1587.38 | Container mass (g) | | 427.73 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.933 | Water content (%) | | 221.32 |
| Total wet mass | M _h | g | 1990.08 | TEST CONDITION | | |
| Total dry mass | M _s | g | 619.34 | | | |
| Water volume | V _w | cm ³ | 1374.86 | Compression rate | mm/min | 0.183 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.09 |
| Solids volume | V _s | cm ³ | 226.30 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 101.0 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.3 | Axial strain (%) | 1.34 | 0.24 |
| Total dry | ρ _d | | 3.8 | E _u (MPa) | 14.0 | 39.3 |

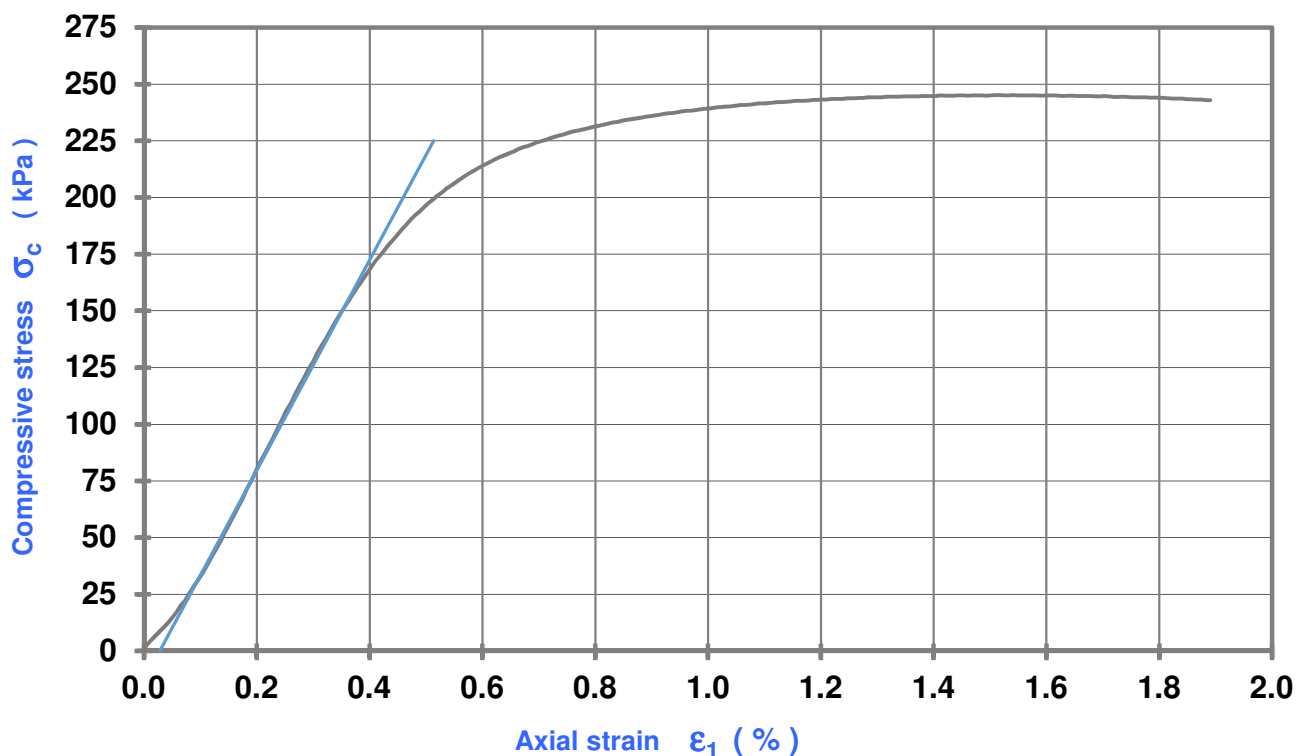


Remarks : Date of batching : 2017-11-22 Date of test : 2017-11-29 (7 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2017-12-01
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 2 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -08 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 101.46 | Total wet mass (g) | | 2363.89 |
| Length | L _O | mm | 194.56 | Total dry mass (g) | | 1013.31 |
| Cross-sectional area | A ₀ | cm ² | 80.85 | Container nr | | N-21 |
| Total volume | V _T | cm ³ | 1573.02 | Container mass (g) | | 387.47 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.918 | Water content (%) | | 215.80 |
| Total wet mass | M _h | g | 1976.42 | TEST CONDITION | | |
| Total dry mass | M _s | g | 625.84 | | | |
| Water volume | V _w | cm ³ | 1354.64 | Compression rate | mm/min | 0.183 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.09 |
| Solids volume | V _s | cm ³ | 228.68 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 100.8 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.3 | Axial strain (%) | 1.48 | 0.26 |
| Total dry | ρ _d | | 3.9 | E _u (MPa) | 16.6 | 47.3 |

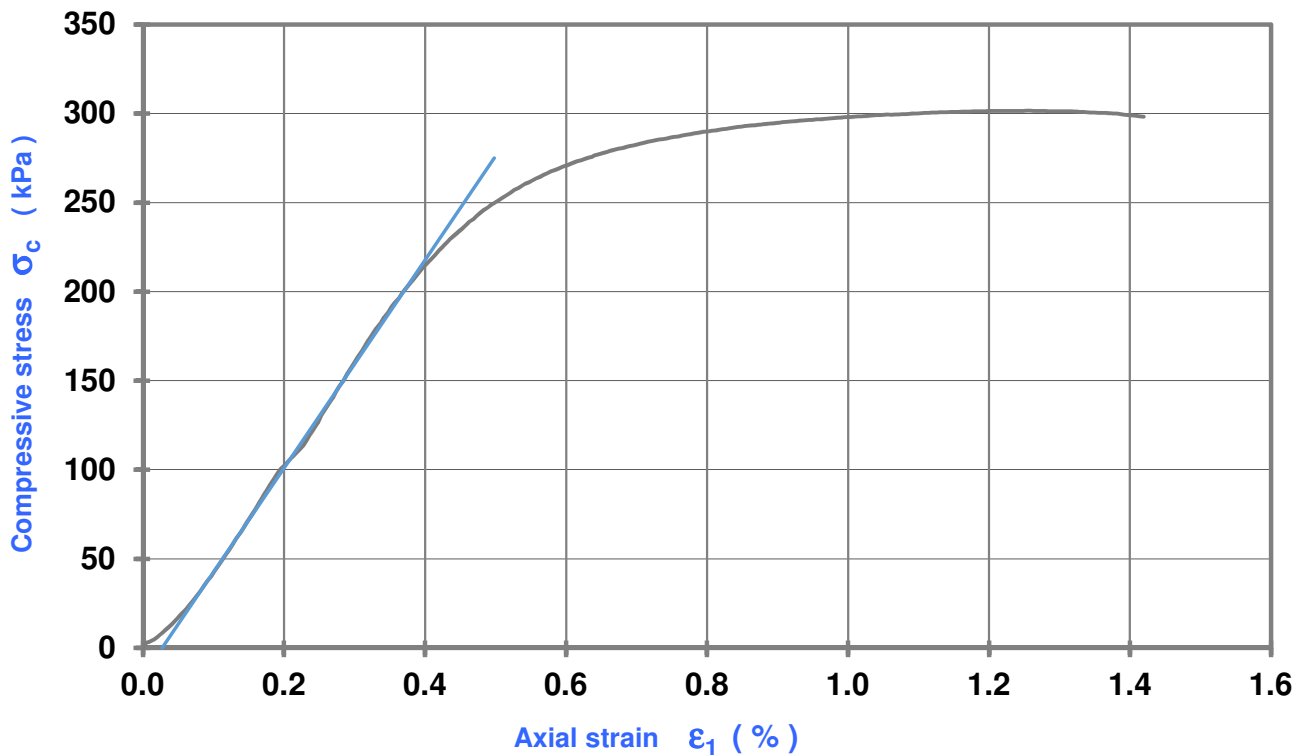


Remarks : Date of batching : 2017-11-22 Date of test : 2017-12-06 (14 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2017-12-12
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 2 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -14 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 101.60 | Total wet mass (g) | | 2366.00 |
| Length | L _O | mm | 194.89 | Total dry mass (g) | | 1003.39 |
| Cross-sectional area | A ₀ | cm ² | 81.07 | Container nr | | 23 |
| Total volume | V _T | cm ³ | 1580.04 | Container mass (g) | | 385.73 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.918 | Water content (%) | | 220.61 |
| Total wet mass | M _h | g | 1980.27 | TEST CONDITION | | |
| Total dry mass | M _s | g | 617.66 | Compression rate | mm/min | 0.150 |
| Water volume | V _w | cm ³ | 1366.71 | | %/min | 0.08 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | MAIN RESULTS AT FAILURE | | |
| Solids volume | V _s | cm ³ | 225.69 | Compressive stress | σ _c | kPa |
| Degree of saturation | S _R | (%) | 100.9 | Axial strain | ε ₁ | (%) |
| Molded Specimen Unit Weight | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | |
| Total moist | ρ _w | kN/m ³ | 12.3 | Axial strain (%) | 1.23 | |
| Total dry | ρ _d | | 3.8 | E _u (MPa) | 24.6 | |

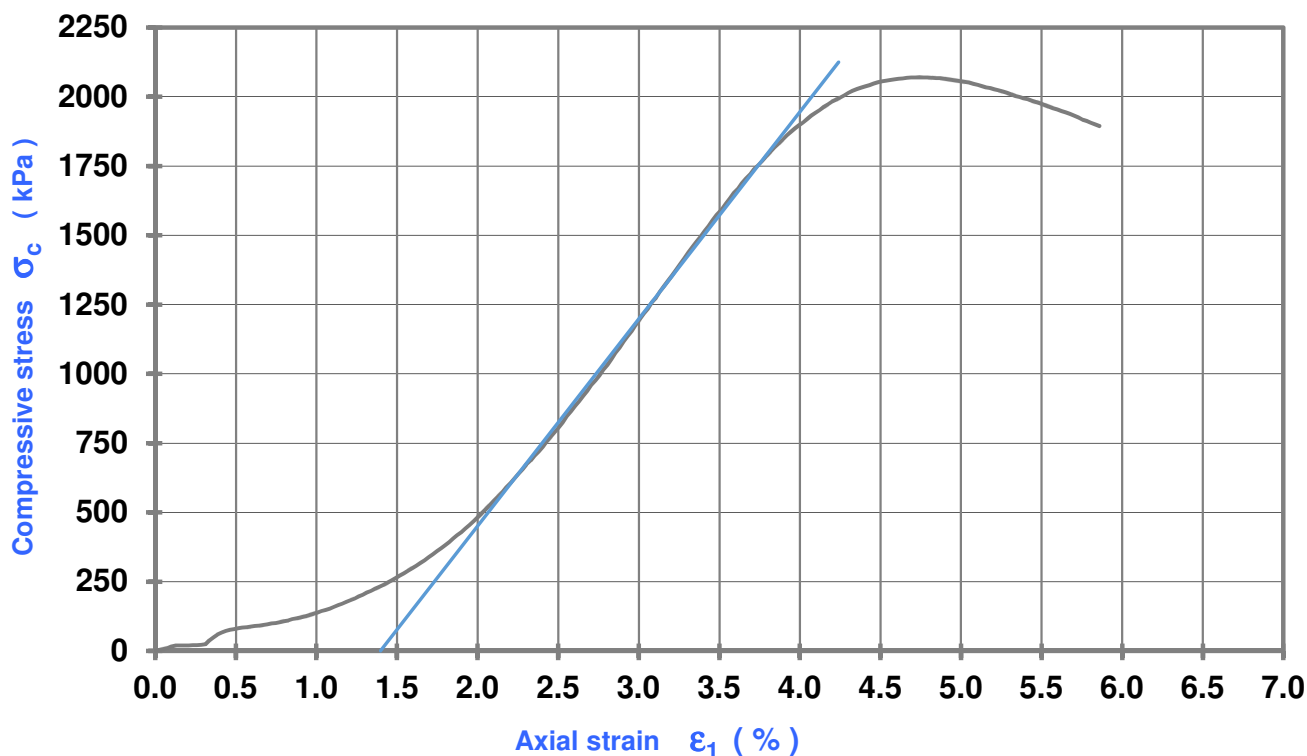


Remarks : Date of batching : 2017-11-22 Date of test : 2017-12-20 (28 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2017-12-22
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 2 CURING TYPE : FROZEN AT -18 °C TEST nr : UCS -04 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 101.40 | Total wet mass (g) | | 2328.16 |
| Length | L _O | mm | 199.27 | Total dry mass (g) | | 1031.17 |
| Cross-sectional area | A ₀ | cm ² | 80.75 | Container nr | | D-13 |
| Total volume | V _T | cm ³ | 1609.15 | Container mass (g) | | 426.26 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.965 | Water content (%) | | 214.41 |
| Total wet mass | M _h | g | 1901.90 | TEST CONDITION | | |
| Total dry mass | M _s | g | 604.91 | | | |
| Water volume | V _w | cm ³ | 1300.89 | Compression rate | mm/min | 0.750 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.38 |
| Solids volume | V _s | cm ³ | 221.03 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 93.7 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 11.6 | Axial strain (%) | 3.34 | 1.43 |
| Total dry | ρ _d | | 3.7 | E _u (MPa) | 61.9 | 73.6 |

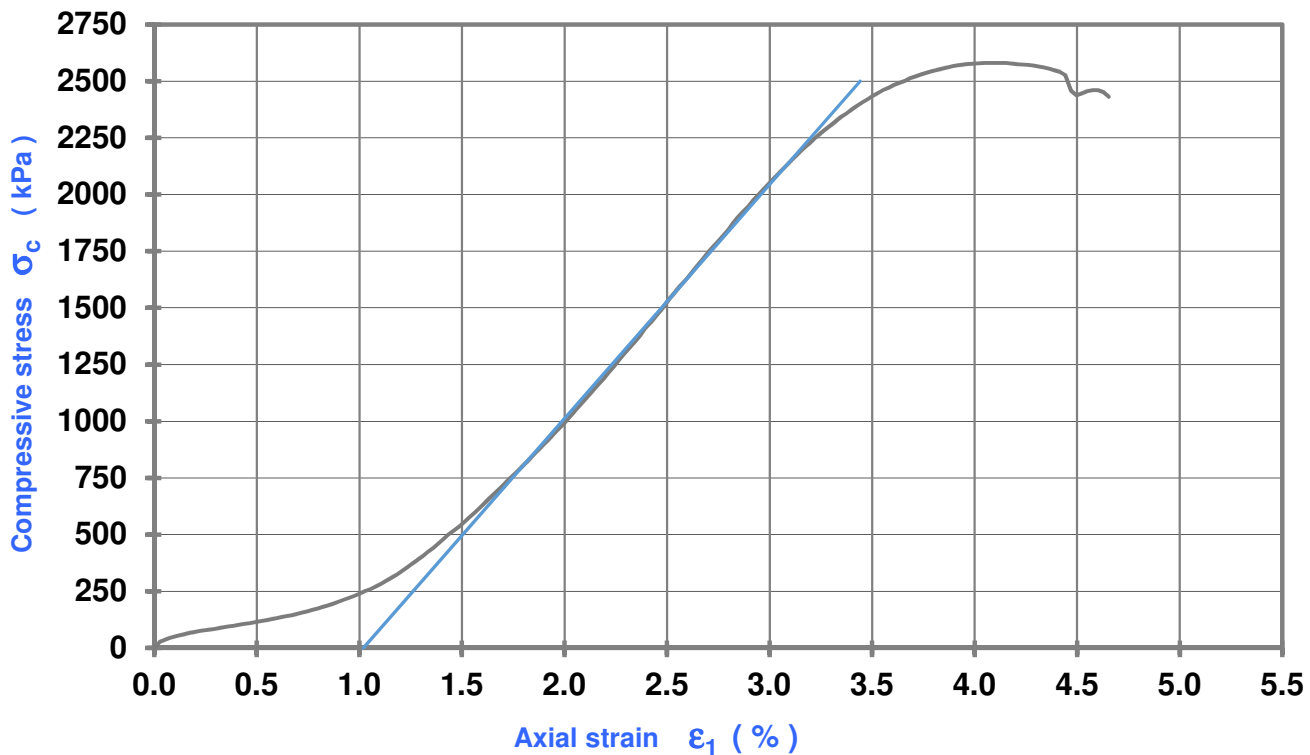


Remarks : Date of batching : 2017-11-22 Date of test : 2017-11-29 (7 days curing)
 The specimen expelled water during compression at the bottom only
 Prepared by : Richard Courchesne (100736) Date: 2017-12-01
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|----------------------|--------------------------------|
| CLIENT : SNC-Lavalin | MIX DESIGN # : 2 |
| PROJECT : AMARUQ | CURING TYPE : FROZEN AT -18 °C |
| LOCATION : NUNAVUT | |
| FILE : 651298 | TEST nr : UCS -11 |

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 101.40 | Total wet mass (g) | | 2348.86 |
| Length | L _O | mm | 199.28 | Total dry mass (g) | | 1056.80 |
| Cross-sectional area | A ₀ | cm ² | 80.75 | Container nr | | N-2 |
| Total volume | V _T | cm ³ | 1609.23 | Container mass (g) | | 448.98 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.965 | Water content (%) | | 212.57 |
| Total wet mass | M _h | g | 1899.88 | TEST CONDITION | | |
| Total dry mass | M _s | g | 607.82 | | | |
| Water volume | V _w | cm ³ | 1295.95 | Compression rate | mm/min | 0.750 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.38 |
| Solids volume | V _s | cm ³ | 222.09 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 93.4 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initail correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 11.6 | Axial strain (%) | 3.08 | |
| Total dry | ρ _d | | 3.7 | E _u (MPa) | 83.7 | |

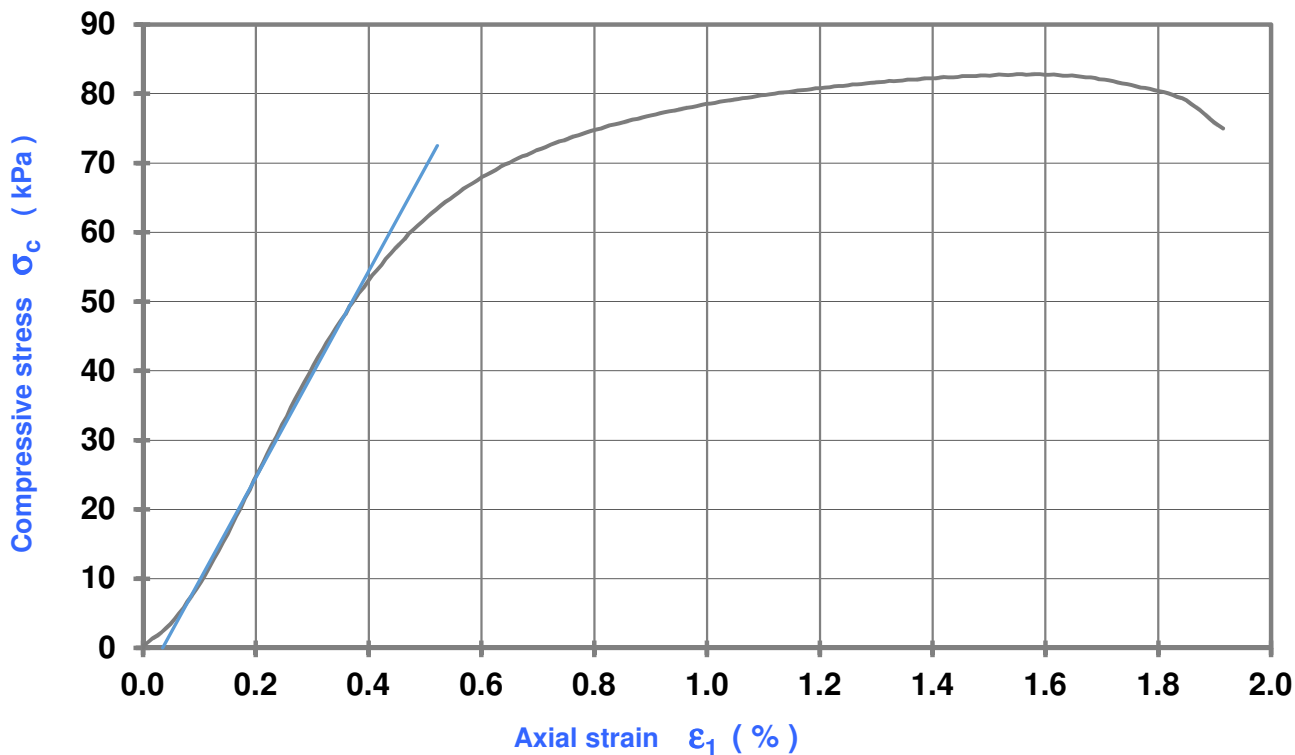


Remarks : Date of batching : 2017-11-22 Date of test : 2017-12-06 (14 days curing)
The specimen expelled water during compression at the bottom only
Prepared by : Richard Courchesne (100736) Date: 2017-12-12
Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|-----------------------------|---|
| CLIENT : SNC-Lavalin | MIX DESIGN # : 3 |
| PROJECT : AMARUQ | CURING TYPE : UNDER WATER AT 20 °C |
| LOCATION : NUNAVUT | |
| FILE : 651298 | TEST nr : UCS -03 |

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|--------------------|
| Diameter | D _O | mm | 101.69 | Total wet mass (g) | | 2317.26 |
| Length | L _O | mm | 193.51 | Total dry mass (g) | | 923.17 |
| Cross-sectional area | A ₀ | cm ² | 81.21 | Container nr | | N-12 |
| Total volume | V _T | cm ³ | 1571.57 | Container mass (g) | | 424.62 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.903 | Water content (%) | | 279.63 |
| Total wet mass | M _h | g | 1892.64 | TEST CONDITION | | |
| Total dry mass | M _s | g | 498.55 | Compression rate | mm/min | 0.183 |
| Water volume | V _w | cm ³ | 1398.28 | | %/min | 0.09 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | MAIN RESULTS AT FAILURE | | |
| Solids volume | V _s | cm ³ | 182.17 | Compressive stress | σ _c | kPa |
| Degree of saturation | S _R | (%) | 100.6 | Axial strain | ε ₁ | (%) |
| Molded Specimen Unit Weight | | | | Secant modulus at : | σ _c | σ _c / 2 |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 11.8 | Axial strain (%) | 1.55 | 0.28 |
| Total dry | ρ _d | kN/m ³ | 3.1 | E _u (MPa) | 5.4 | 15.2 |

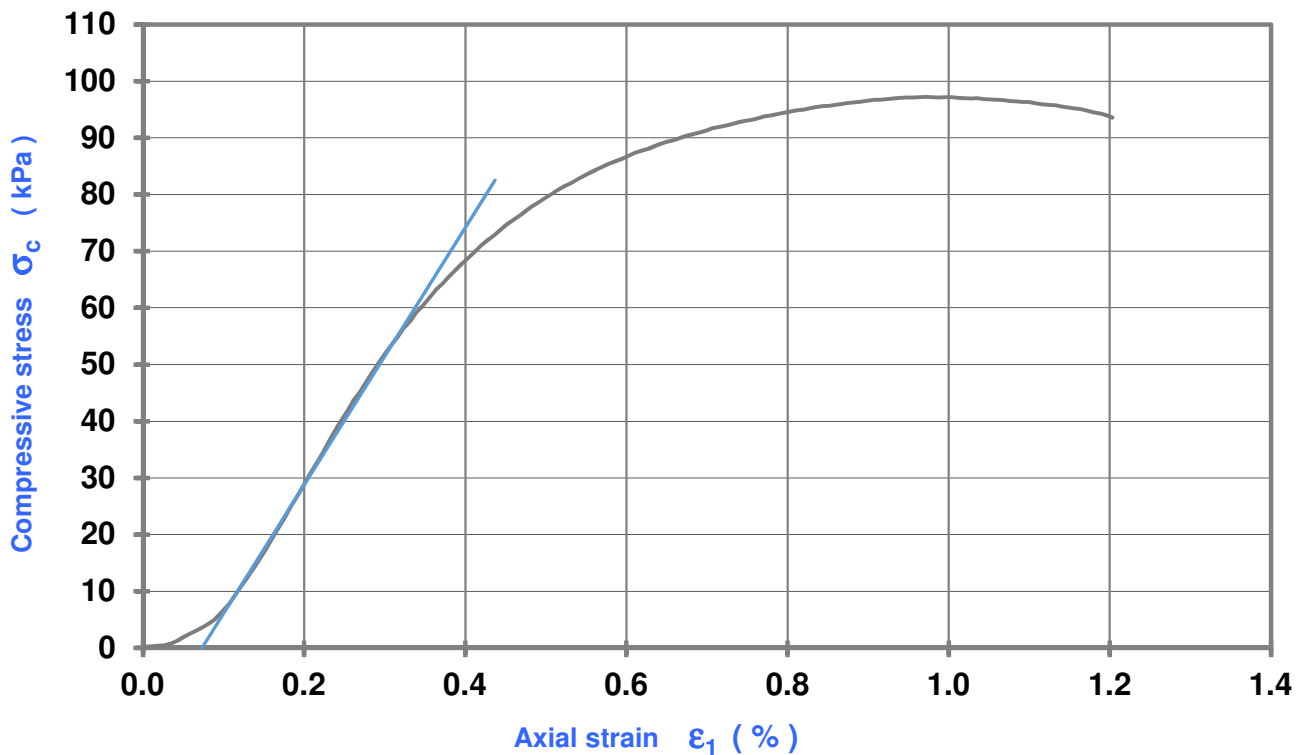


Remarks : Date of batching : 2017-11-22 Date of test : 2017-11-29 (7 days curing)
The specimen expelled water during compression (draining property)
Prepared by : Richard Courchesne (100736) Date: 2017-12-01
Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 3 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -09 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 101.42 | Total wet mass (g) | | 2346.12 |
| Length | L _O | mm | 196.24 | Total dry mass (g) | | 936.71 |
| Cross-sectional area | A ₀ | cm ² | 80.79 | Container nr | | D-13 |
| Total volume | V _T | cm ³ | 1585.37 | Container mass (g) | | 426.33 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.935 | Water content (%) | | 276.15 |
| Total wet mass | M _h | g | 1919.79 | TEST CONDITION | | |
| Total dry mass | M _s | g | 510.38 | Compression rate | mm/min | 0.183 |
| Water volume | V _w | cm ³ | 1413.65 | | %/min | 0.09 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | MAIN RESULTS AT FAILURE | | |
| Solids volume | V _s | cm ³ | 186.49 | Compressive stress | σ _c | kPa |
| Degree of saturation | S _R | (%) | 101.1 | Axial strain | ε ₁ | (%) |
| Molded Specimen Unit Weight | | | | Secant modulus at : | σ _c | |
| | | | | Initail correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 11.9 | Axial strain (%) | 0.90 | |
| Total dry | ρ _d | kN/m ³ | 3.2 | E _u (MPa) | 10.8 | |

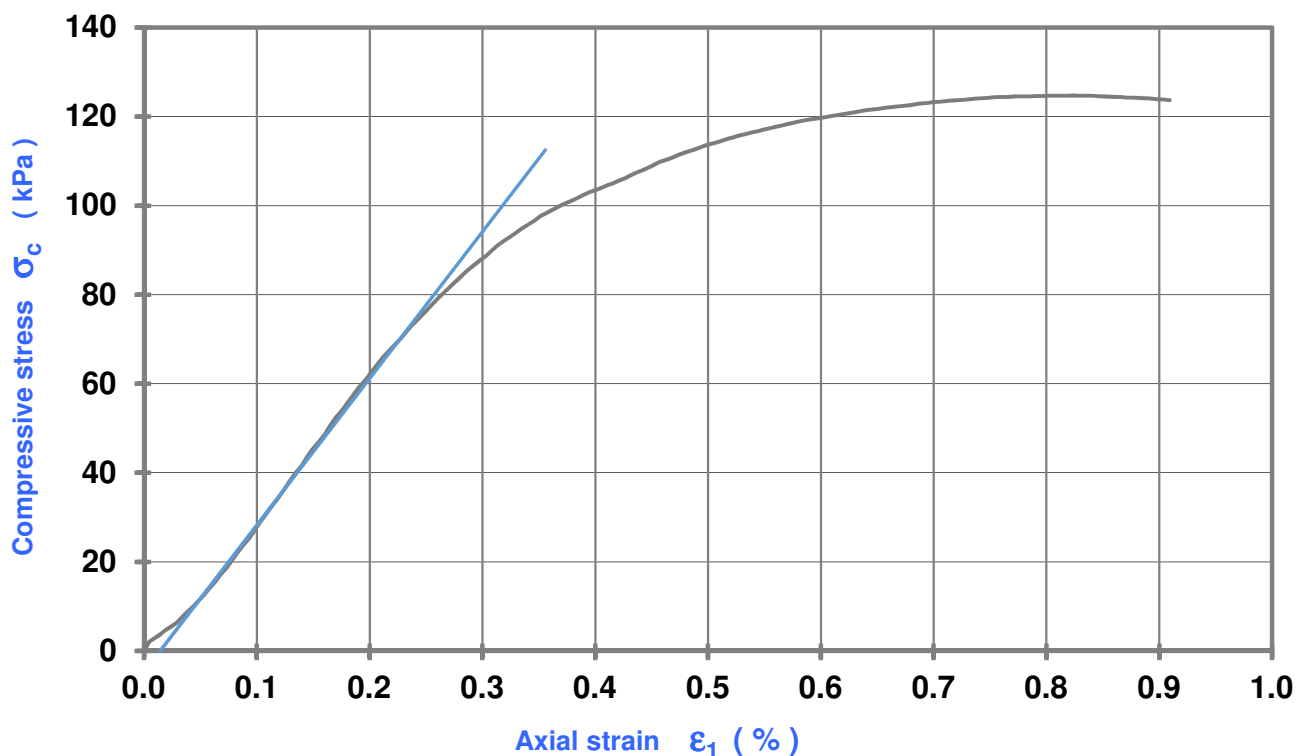


Remarks : Date of batching : 2017-11-22 Date of test : 2017-12-06 (14 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2017-12-12
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 3 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -15 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 101.58 | Total wet mass (g) | | 2276.98 |
| Length | L _O | mm | 193.89 | Total dry mass (g) | | 877.26 |
| Cross-sectional area | A ₀ | cm ² | 81.04 | Container nr | | N-14 |
| Total volume | V _T | cm ³ | 1571.22 | Container mass (g) | | 378.09 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.909 | Water content (%) | | 280.41 |
| Total wet mass | M _h | g | 1898.89 | TEST CONDITION | | |
| Total dry mass | M _s | g | 499.17 | | | |
| Water volume | V _w | cm ³ | 1403.93 | Compression rate | mm/min | 0.150 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.08 |
| Solids volume | V _s | cm ³ | 182.39 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 101.1 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 11.9 | Axial strain (%) | 0.81 | 0.19 |
| Total dry | ρ _d | | 3.1 | E _u (MPa) | 15.4 | 33.5 |

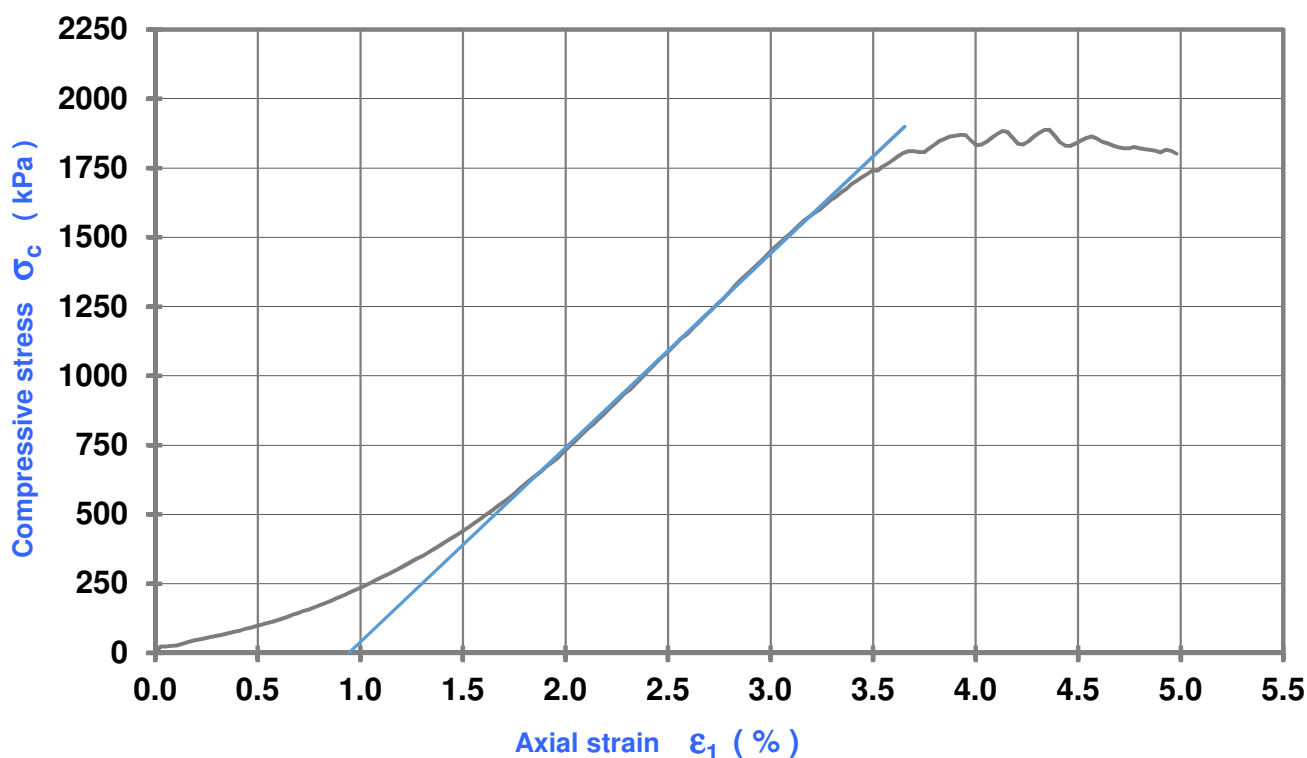


Remarks : Date of batching : 2017-11-22 Date of test : 2017-12-20 (28 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2017-12-22
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 3 CURING TYPE : FROZEN AT -18 °C TEST nr : UCS -06 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 101.34 | Total wet mass (g) | | 2334.45 |
| Length | L _O | mm | 201.95 | Total dry mass (g) | | 972.15 |
| Cross-sectional area | A ₀ | cm ² | 80.65 | Container nr | | HV-1 |
| Total volume | V _T | cm ³ | 1628.70 | Container mass (g) | | 473.97 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.993 | Water content (%) | | 273.46 |
| Total wet mass | M _h | g | 1860.48 | TEST CONDITION | | |
| Total dry mass | M _s | g | 498.18 | | | |
| Water volume | V _w | cm ³ | 1366.40 | Compression rate | mm/min | 0.750 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | | %/min | 0.37 |
| Solids volume | V _s | cm ³ | 182.03 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 94.5 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initail correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 11.2 | Axial strain (%) | 3.41 | 1.37 |
| Total dry | ρ _d | | 3.0 | E _u (MPa) | 55.3 | 69.4 |

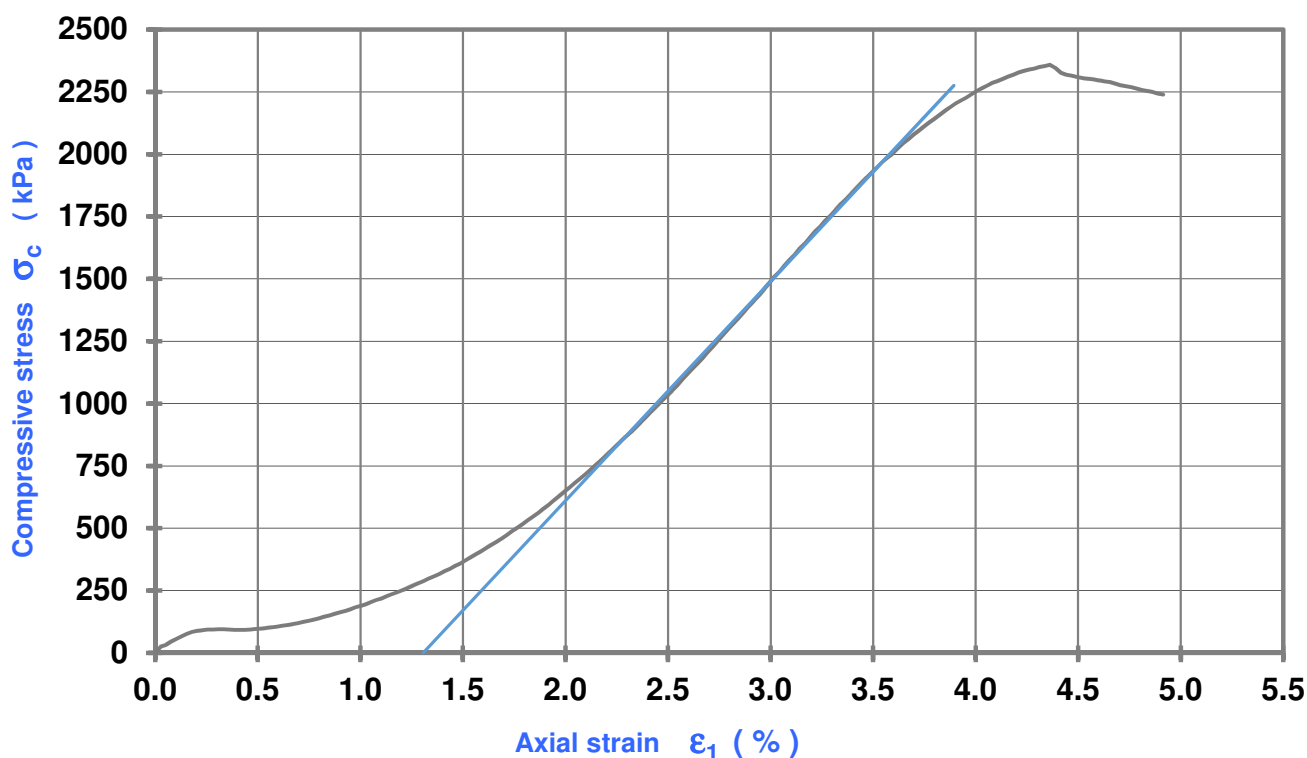


Remarks : Date of batching : 2017-11-22 Date of test : 2017-11-29 (7 days curing)
 The specimen expelled water during compression at the bottom only
 Prepared by : Richard Courchesne (100736) Date: 2017-12-01
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 3 CURING TYPE : FROZEN AT -18 °C TEST nr : UCS -12 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|---------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 101.15 | Total wet mass (g) | | 2316.88 |
| Length | L _O | mm | 200.83 | Total dry mass (g) | | 964.25 |
| Cross-sectional area | A ₀ | cm ² | 80.35 | Container nr | | HV-1 |
| Total volume | V _T | cm ³ | 1613.67 | Container mass (g) | | 474.00 |
| Ratio Length / Diameter | L ₀ / D ₀ | (1 / 1) | 1.985 | Water content (%) | | 275.91 |
| Total wet mass | M _h | g | 1842.88 | TEST CONDITION | | |
| Total dry mass | M _s | g | 490.25 | | | |
| Water volume | V _w | cm ³ | 1356.70 | Compression rate | mm/min | 0.750 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | | %/min | 0.37 |
| Solids volume | V _s | cm ³ | 179.13 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 94.6 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| Total moist | ρ _w | kN/m ³ | 11.2 | Initial correction | ΔL / L ₀ | (%) |
| Total dry | ρ _d | | 3.0 | Axial strain (%) | 3.06 | |
| | | | | E _u (MPa) | 77.2 | |
| | | | | | 2358.3 | |
| | | | | | 4.36 | |
| | | | | | σ _c / 2 | |
| | | | | | 1.31 | |
| | | | | | 1.36 | |
| | | | | | 86.9 | |



Remarks : Date of batching : 2017-11-22 Date of test : 2017-12-06 (14 days curing)
 The specimen expelled water during compression at the bottom only
 Prepared by : Richard Courchesne (100736) Date: 2017-12-12
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16



CLIENT : SNC-Lavalin inc.

MIX DESIGN # : 1

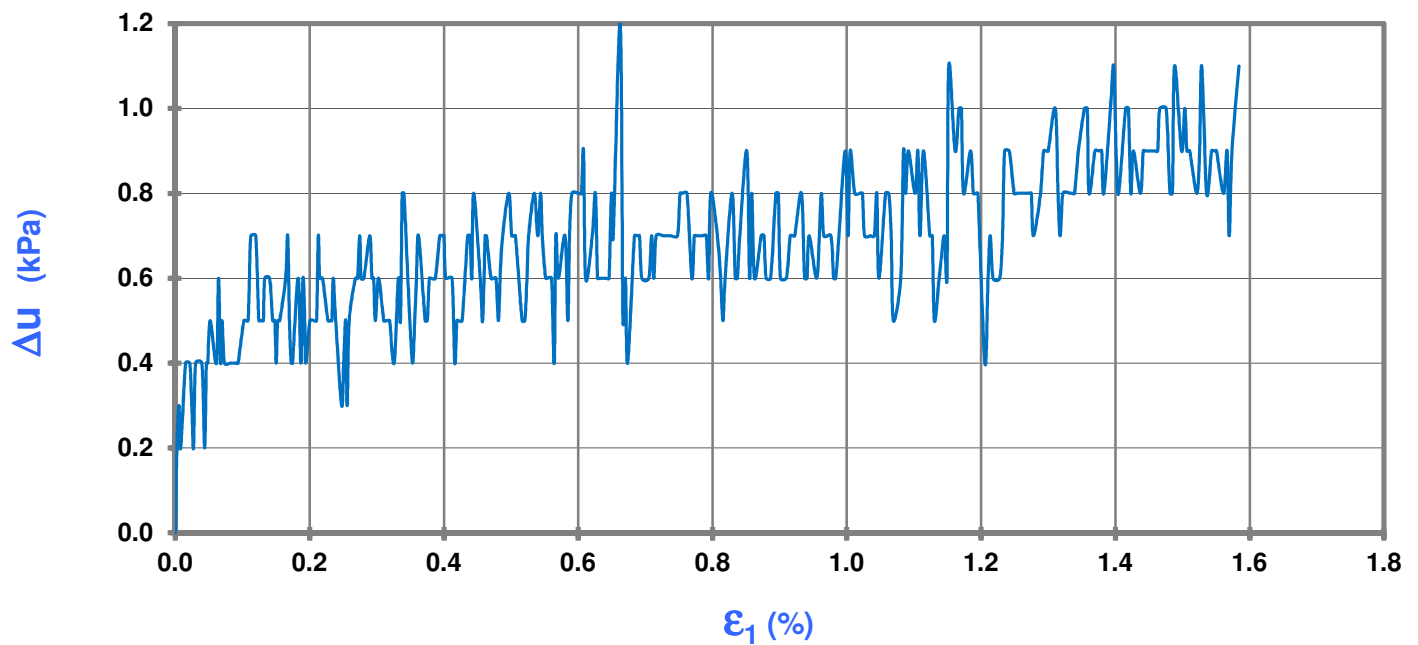
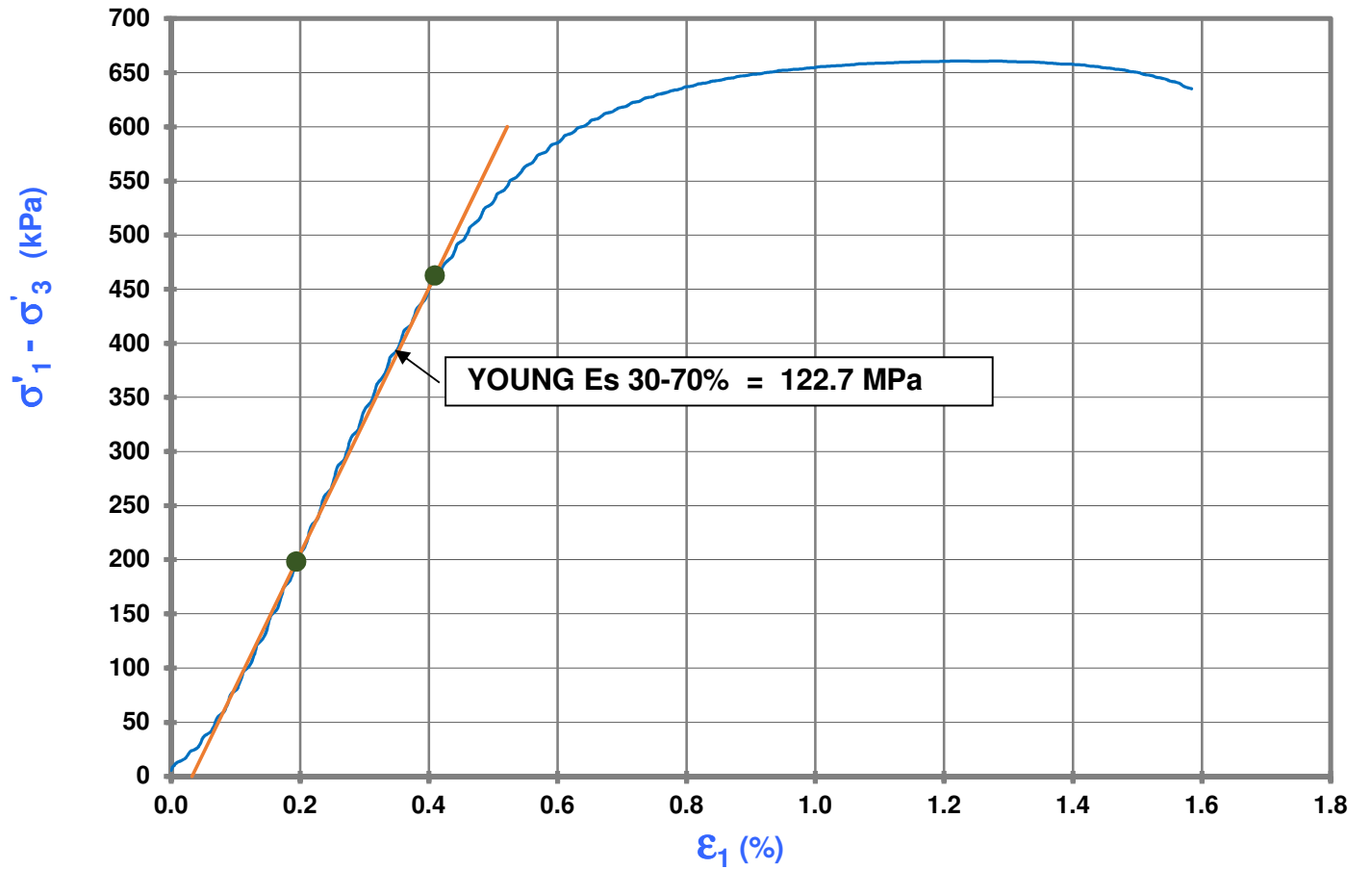
PROJECT : AMARUQ

CURING TYPE : UNDER WATER AT 20 °C

LOCATION : NUNAVUT

FILE : 651298

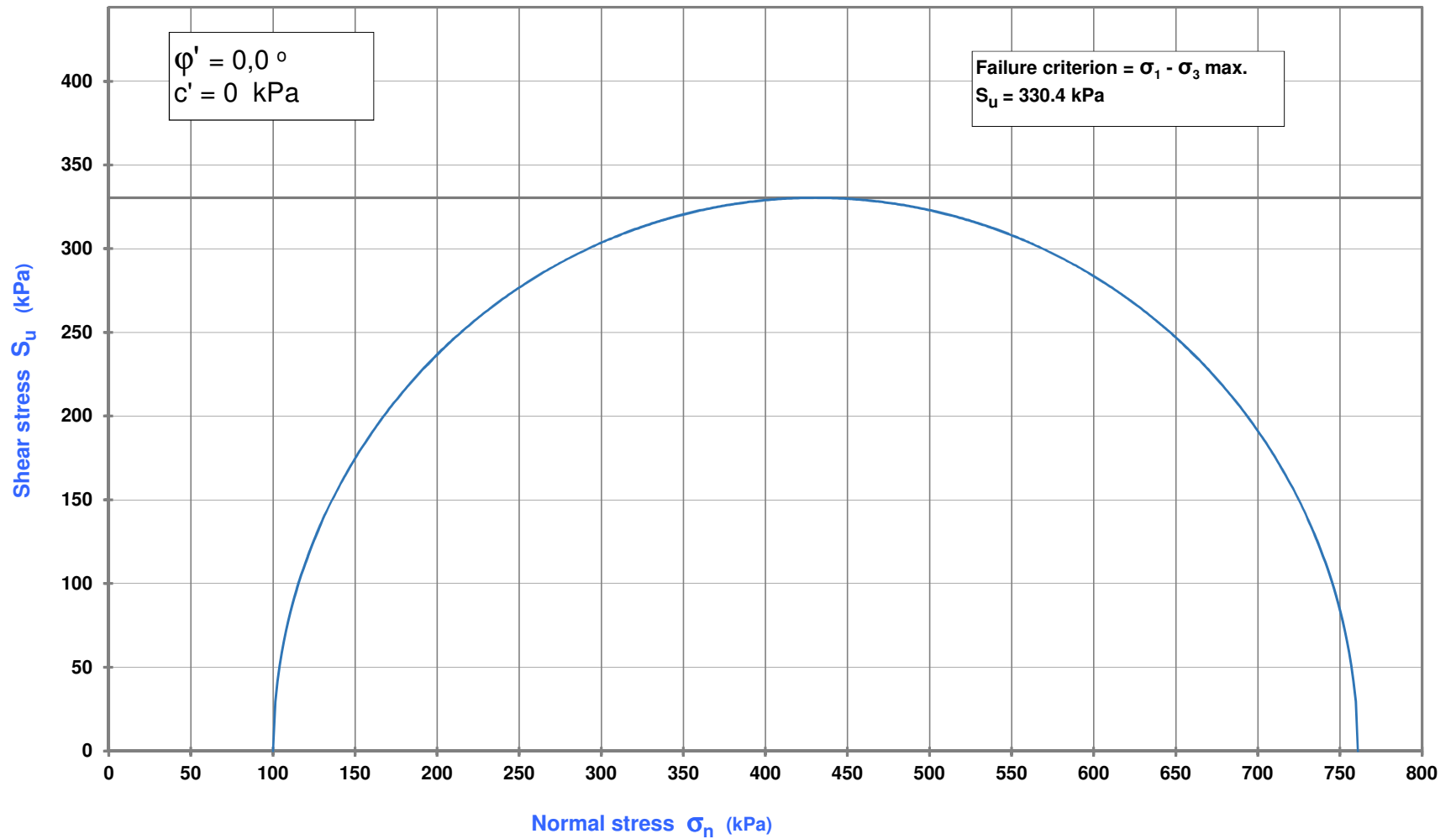
TEST nr : UU - 01



UNCONSOLIDATED UNDRAINED TRIAXIAL TEST UU + u
SYNTHESIS - PRESENTATION OF MOHR-COULOMB'S IN TOTAL STRESS

CLIENT : SNC-Lavalin inc.
 PROJECT : AMARUQ
 LOCATION : NUNAVUT
 FILE : 651298

MIX DESIGN # : 1
 CURING TYPE : UNDER WATER AT 20 °C
 TEST NR : UU - 01





CLIENT : SNC-Lavalin inc.

MIX DESIGN # : 2

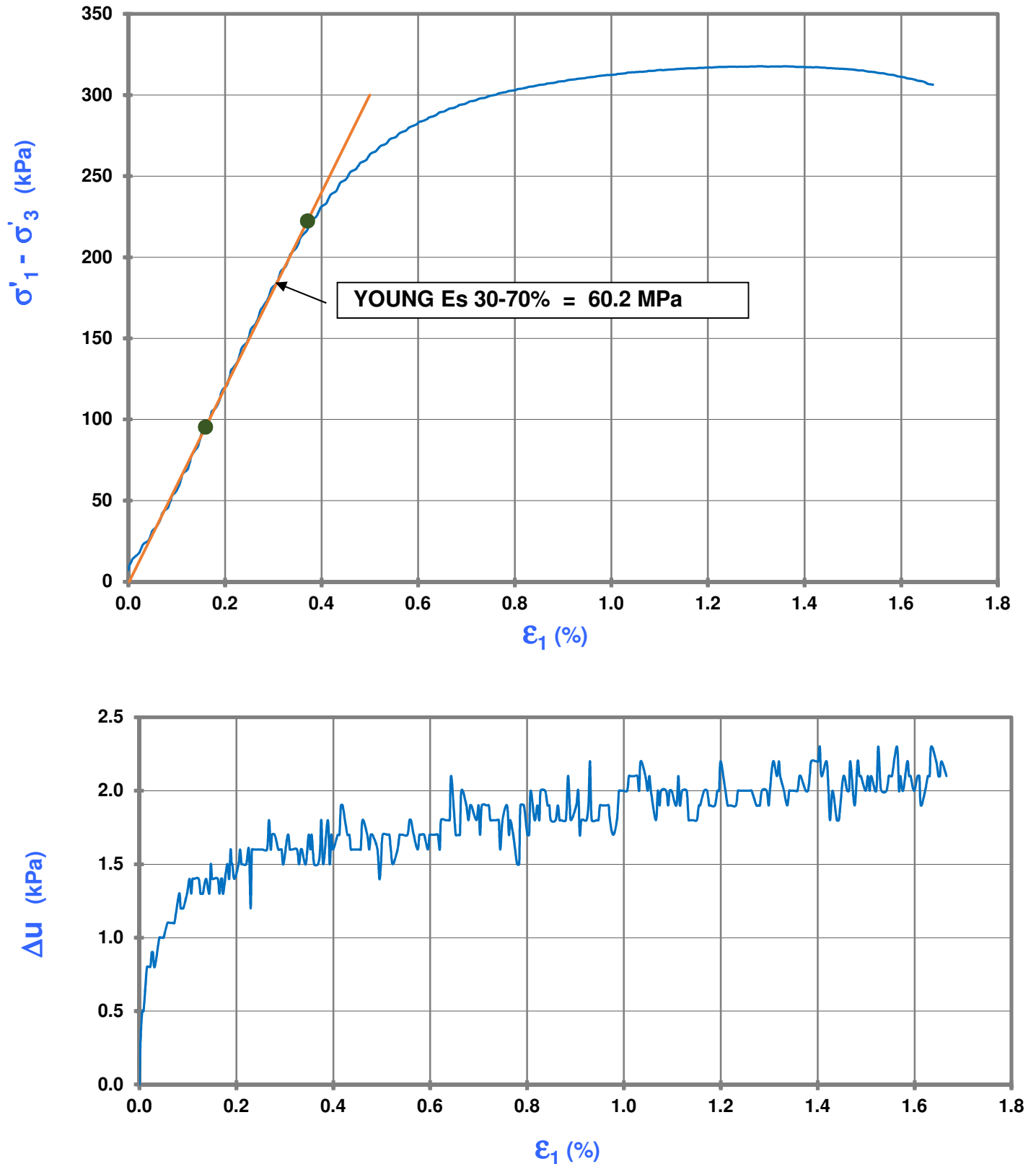
PROJECT : AMARUQ

CURING TYPE : UNDER WATER AT 20 °C

LOCATION : NUNAVUT

FILE : 651298

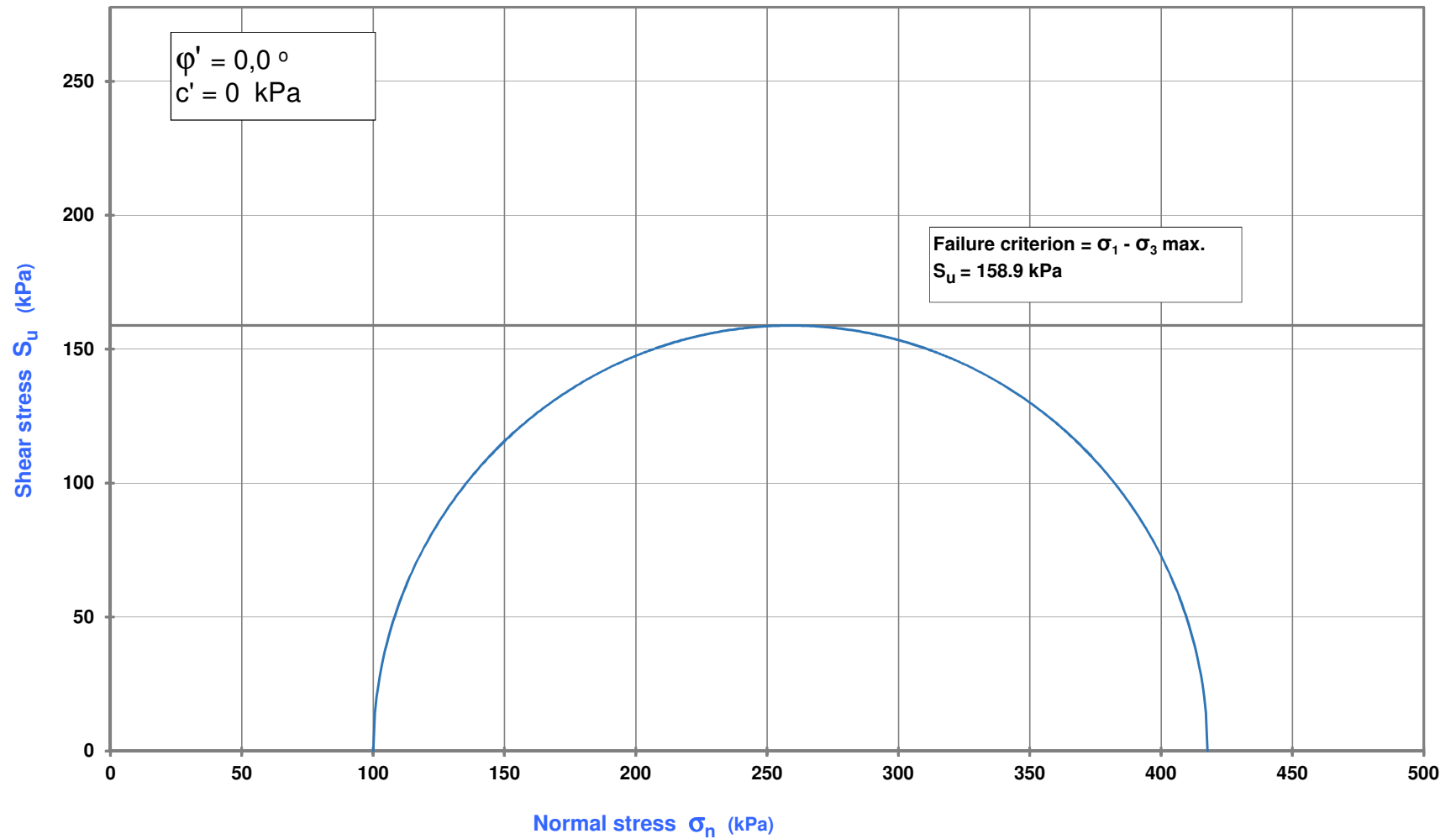
TEST nr : UU - 02



UNCONSOLIDATED UNDRAINED TRIAXIAL TEST UU + u
SYNTHESIS - PRESENTATION OF MOHR-COULOMB'S IN TOTAL STRESS

CLIENT : SNC-Lavalin inc.
 PROJECT : AMARUQ
 LOCATION : NUNAVUT
 FILE : 651298

MIX DESIGN # : 2
 CURING TYPE : UNDER WATER AT 20 °C
 TEST NR : UU - 02





CLIENT : SNC-Lavalin inc.

MIX DESIGN # : 3

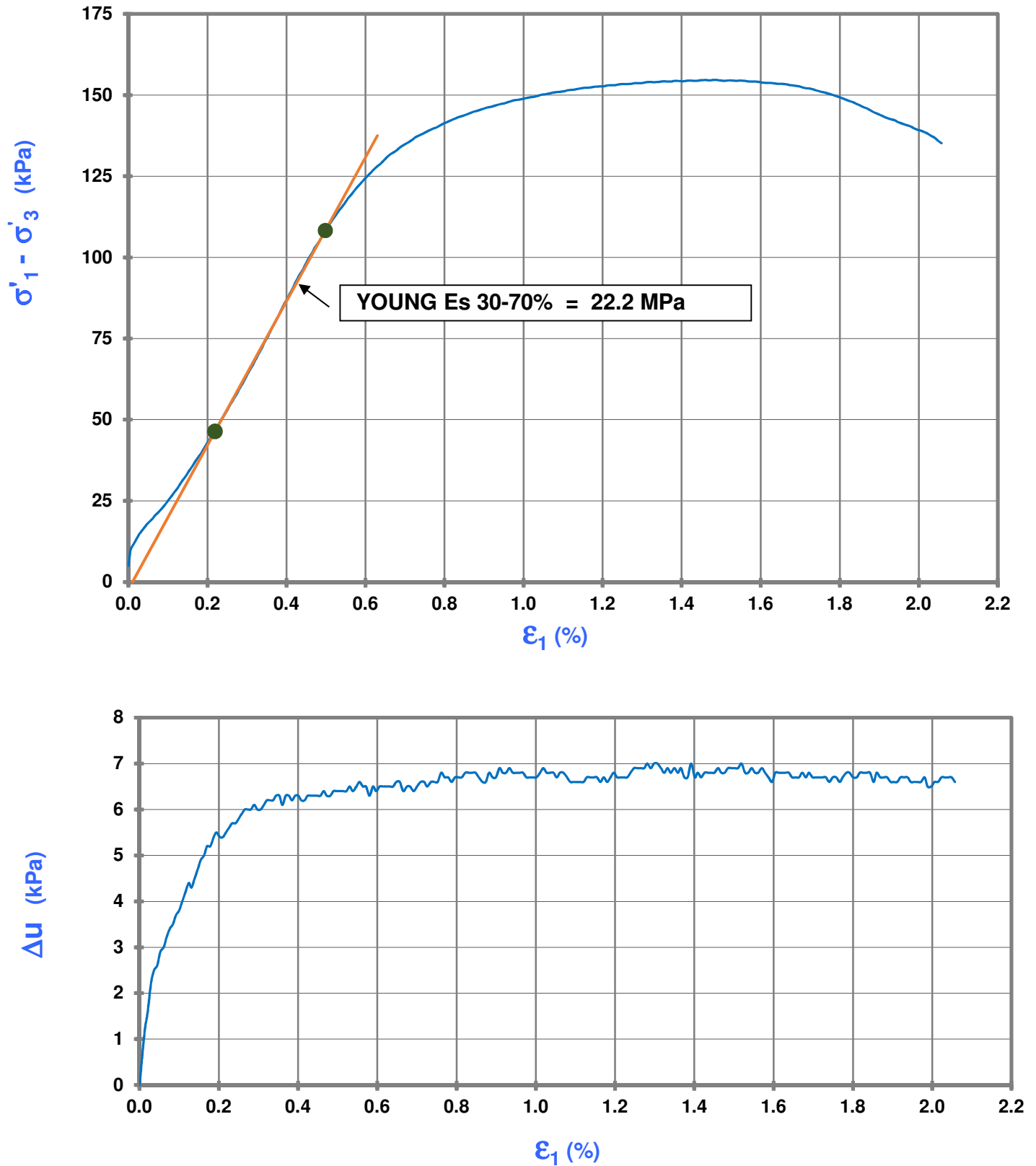
PROJECT : AMARUQ

CURING TYPE : UNDER WATER AT 20 °C

LOCATION : NUNAVUT

FILE : 651298

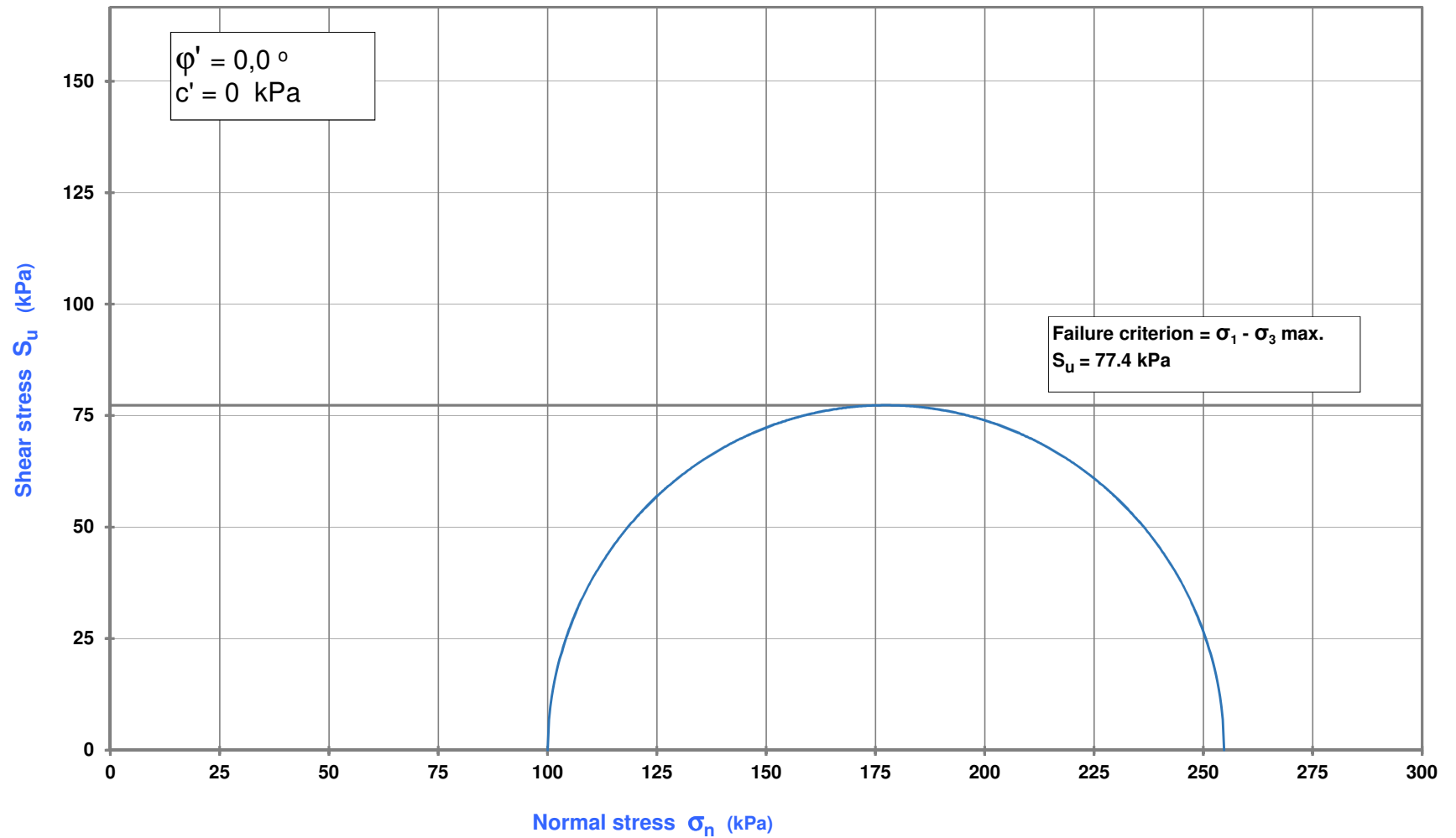
TEST nr : UU - 03



UNCONSOLIDATED UNDRAINED TRIAXIAL TEST UU + u
SYNTHESIS - PRESENTATION OF MOHR-COULOMB'S IN TOTAL STRESS

CLIENT : SNC-Lavalin inc.
 PROJECT : AMARUQ
 LOCATION : NUNAVUT
 FILE : 651298

MIX DESIGN # : 3
 CURING TYPE : UNDER WATER AT 20 °C
 TEST NR : UU - 03



| | | | | | | | | |
|----------------------------------|--|--|--|--|--|---|--|--|
| CLIENT : SNC-Lavalin inc. | | | | | | MIX DESIGN # : 1 | | |
| PROJECT : AMARUQ | | | | | | CURING TYPE : UNDER WATER AT 20 °C | | |
| LOCATION : NUNAVUT | | | | | | | | |
| FILE : 651298 | | | | | | TEST Nr : SK - 01 | | |

| INITIAL MOUNTING SPECIMEN PROPERTIES | | | | WATER CONTENT | | AUXILIARY | TOTAL | MAIN RESULTS AT FAILURE | | | | | |
|---|---------------------------------------|----------------------|-----------------|--|----------|--|---------|---|------------|-------|---------------------------|--|--|
| | | | | | | | | | Failure | Final | | | |
| Diameter | De | 101.66 | mm | Mass tare + moist specimen | | | 2420.33 | Line | | | | | |
| Length | Le | 194.34 | mm | Mass tare + dry specimen | | | 1112.52 | $\sigma_1 - \sigma_3$ | | | | | |
| Cross-sectional area | Ae | 81.17 | cm ² | Tare no. | | | 22 | σ'_1 / σ'_3 | | | | | |
| Total volume | Ve | 1577.4 | cm ³ | Mass of tare | | | 378.28 | σ'_3 | | | | | |
| Ratio L / D | Le / De | 1.912 | (1/1) | Water content (%) | | | 178.12 | ΔU_b | | | | | |
| Total wet mass | Mh | 2042.53 | g | MEMBRANE OF LATEX | | CONDITIONS OF DRAINAGE | | A | | | | | |
| Total dry mass | Ms | 734.24 | g | | | | | ϵ_1 | | | | | |
| Water volume | Vw | 1312.2 | cm ³ | Dm : 0.30 mm Cm : 310.00 mm Lm : 197.55 mm Correction.: N E : Homogeneous elastic H : Horizontals creasings V : Verticals creasings P : Plane of failure N : No correction | | Loading: N Dissipation: N Shearing: N H : Top B : Base R : Radial N : Undrained Note: Without drains | | ϵ_v | | | | | |
| Specific gravity (est.) | Gs | 2.745 | | | | | | Failure criterion : | | | $\sigma_1 - \sigma_3$ max | | |
| Solids volume | Vs | 268.3 | cm ³ | | | | | CORRECTIONS OF MEMBRANE | | | | | |
| Degree of saturation | S | 100.2 | % | | | | | σ_a | | | | | |
| DIMENSIONS OF TRIMMED SPECIMEN Length Lo 194.34 mm Diameter Do 101.66 mm Measured Ovality % Cell nr : GE-208 Rate of axial strain : | | | | P : Plane of failure N : No correction | | N : Undrained Note: Without drains | | σ_r | | | | | |
| | | | | | | | | σ_α | | | | | |
| | | | | | | | | σ_a : axial correction of membrane σ_r : radial correction of membrane σ_α : correction for plan of failure | | | | | |
| | | | | | | | | k : 1.04E-06 cm/s C _v : | | | | | |
| PHYSICALS AND MECHANICALS CHARACTERISTICS IN END STEP | | | | Code | IO | IN | CI | DU | SP | ZD | | | |
| | | | | Step | Trimming | Initial | | Dissipation | Saturation | | | | |
| | | | | Line | | 1 | | 36 | 25 | | | | |
| Volume of specimen | Vx | (cm ³) | 1577.4 | 1577.4 | | 1568.0 | 1573.5 | | | | | | |
| Volume of water | Vw | (cm ³) | 1312.2 | 1312.2 | | 1312.3 | 1316.8 | | | | | | |
| Volume of voids | Vv | (cm ³) | 1309.2 | 1309.2 | | 1299.7 | 1305.2 | | | | | | |
| Water content | W | (%) | 178.18 | 178.18 | | 178.20 | 178.81 | | | | | | |
| Dry mass density | ρ_s | (kg/m ³) | 465 | 465 | | 468 | 467 | | | | | | |
| Void ratio | e | (1/1) | 4.880 | 4.880 | | 4.844 | 4.865 | | | | | | |
| Porosity | n | (1/1) | 0.830 | 0.830 | | 0.829 | 0.829 | | | | | | |
| Degree of saturation | S | (%) | 100.2 | 100.2 | | 101.0 | 100.9 | | | | | | |
| Units strains | ϵ_v | (%) | 0.00 | 0.00 | | 0.60 | 0.25 | | | | | | |
| since the trimming | ϵ_1 | (%) | 0.00 | 0.00 | | 0.18 | 0.07 | | | | | | |
| Effective stresses | σ'_3 | (kPa) | | 5 | | 80 | 5 | | | | | | |
| | σ'_1 | (kPa) | | 10 | | 85 | 10 | | | | | | |
| Pore pressure parameter | B | (1/1) | | | | | 0.940 | | | | | | |
| SEQUENCE OF TEST | | | | | | | | | | | | | |
| CODES | STEPS | | Start line | End line | | | | | | | | | |
| IN | Initial transition | | 0 | 1 | | | | | | | | | |
| SP | Back pressure saturation | | 2 | 25 | | | | | | | | | |
| CI | Isotropic loading | | 26 | 27 | | | | | | | | | |
| DU | Dissipation of excess pore pressure | | 28 | 36 | | | | | | | | | |
| KC | Permeability constant head - method A | | 37 | 46 | | | | | | | | | |

REMARKS : 1 - SATURATION BY BACK PRESSURE, ISOTROPIC CONSOLIDATION AND PERMEABILITY TEST
 2 - DESIGNATION : ASTM D2435M-11, ASTM D5084-16a

 3 - Date of batching : 2017-11-22 Date of test : 2017-12-19 (27 days curing)

Prepared by: Richard Courchesne (100736)
 Verified by: Yohan Jalbert, Ing.

Date: 2018-01-11
 Date:

| | | | | | | | | |
|----------------------------------|--|--|--|--|--|---|--|--|
| CLIENT : SNC-Lavalin inc. | | | | | | MIX DESIGN # : 2 | | |
| PROJECT : AMARUQ | | | | | | CURING TYPE : UNDER WATER AT 20 °C | | |
| LOCATION : NUNAVUT | | | | | | | | |
| FILE : 651298 | | | | | | TEST Nr : SK - 02 | | |

| INITIAL MOUNTING SPECIMEN PROPERTIES | | | | WATER CONTENT | | AUXILIARY | TOTAL | MAIN RESULTS AT FAILURE | | | | |
|---|---------------------------------------|----------------------|-----------------|--|----------|---|---------|--------------------------------|------------|-------|---------------------------|--|
| | | | | | | | | | Failure | Final | | |
| Diameter | De | 101.60 | mm | Mass tare + moist specimen | | | 2338.38 | Line | | | | |
| Length | Le | 191.90 | mm | Mass tare + dry specimen | | | 1001.58 | $\sigma_1 - \sigma_3$ | | | | |
| Cross-sectional area | Ae | 81.07 | cm ² | Tare no. | | | N-71 | σ'_1 / σ'_3 | | | | |
| Total volume | Ve | 1555.8 | cm ³ | Mass of tare | | | 386.20 | σ'_3 | | | | |
| Ratio L / D | Le / De | 1.889 | (1/1) | Water content (%) | | | 217.23 | ΔU_b | | | | |
| Total wet mass | Mh | 1953.40 | g | MEMBRANE OF LATEX | | CONDITIONS OF DRAINAGE | | A | | | | |
| Total dry mass | Ms | 615.38 | g | | | | | ϵ_1 | | | | |
| Water volume | Vw | 1342.0 | cm ³ | Dm : 0.30 mm Cm : 310.00 mm Lm : 195.01 mm Correction.: N E : Homogeneous elastic H : Horizontals creasings V : Verticals creasings P : Plane of failure N : No correction | | Loading: N Dissipation: N Shearing: N N : Undrained Note: Without drains | | ϵ_v | | | | |
| Specific gravity (est.) | Gs | 2.745 | | | | | | Failure criterion : | | | $\sigma_1 - \sigma_3$ max | |
| Solids volume | Vs | 224.9 | cm ³ | | | | | CORRECTIONS OF MEMBRANE | | | | |
| Degree of saturation | S | 100.8 | % | | | | | σ_a | | | | |
| DIMENSIONS OF TRIMMED SPECIMEN Length Lo 191.90 mm Diameter Do 101.60 mm Measured Ovality % Cell nr : GE-002 Rate of axial strain : | | | | H : Top B : Base R : Radial N : Undrained Note: Without drains | | Failure criterion : $\sigma_1 - \sigma_3$ max CORRECTIONS OF MEMBRANE σ_a : axial correction of membrane σ_r : radial correction of membrane σ_α : correction for plan of failure k : 2.55E-06 cm/s C _v : | | σ_r | | | | |
| | | | | | | | | σ_α | | | | |
| | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| PHYSICALS AND MECHANICALS CHARACTERISTICS IN END STEP | | | | Code | IO | IN | CI | DU | SP | ZD | | |
| | | | | Step | Trimming | Initial | | Dissipation | Saturation | | | |
| | | | | Line | | 1 | | 36 | 25 | | | |
| Volume of specimen | Vx | (cm ³) | 1555.8 | 1555.8 | | 1542.7 | 1549.6 | | | | | |
| Volume of water | Vw | (cm ³) | 1342.0 | 1342.0 | | 1339.5 | 1345.9 | | | | | |
| Volume of voids | Vv | (cm ³) | 1330.9 | 1330.9 | | 1317.9 | 1324.7 | | | | | |
| Water content | W | (%) | 217.43 | 217.43 | | 217.02 | 218.06 | | | | | |
| Dry mass density | ρ_s | (kg/m ³) | 396 | 396 | | 399 | 397 | | | | | |
| Void ratio | e | (1/1) | 5.919 | 5.919 | | 5.861 | 5.891 | | | | | |
| Porosity | n | (1/1) | 0.855 | 0.855 | | 0.854 | 0.855 | | | | | |
| Degree of saturation | S | (%) | 100.8 | 100.8 | | 101.6 | 101.6 | | | | | |
| Units strains | ϵ_v | (%) | 0.00 | 0.00 | | 0.84 | 0.40 | | | | | |
| since the trimming | ϵ_1 | (%) | 0.00 | 0.00 | | 0.23 | 0.07 | | | | | |
| Effective stresses | σ'_3 | (kPa) | | 5 | | 80 | 5 | | | | | |
| | σ'_1 | (kPa) | | 10 | | 85 | 10 | | | | | |
| Pore pressure parameter | B | (1/1) | | | | | 0.980 | | | | | |
| SEQUENCE OF TEST | | | | | | | | | | | | |
| CODES | STEPS | | | Start line | End line | | | | | | | |
| IN | Initial transition | | | 0 | 1 | | | | | | | |
| SP | Back pressure saturation | | | 2 | 25 | | | | | | | |
| CI | Isotropic loading | | | 26 | 27 | | | | | | | |
| DU | Dissipation of excess pore pressure | | | 28 | 36 | | | | | | | |
| KC | Permeability constant head - method A | | | 37 | 46 | | | | | | | |

REMARKS : 1 - SATURATION BY BACK PRESSURE, ISOTROPIC CONSOLIDATION AND PERMEABILITY TEST

2 - DESIGNATION : ASTM D2435M-11, ASTM D5084-16a

3 - Date of batching : 2017-11-22 Date of test : 2017-12-19 (27 days curing)

Prepared by: Richard Courchesne (100736) Date: 2018-01-11

Verified by: Yohan Jalbert, Ing. Date:

| | | | | | | | | |
|----------------------------------|--|--|--|--|--|---|--|--|
| CLIENT : SNC-Lavalin inc. | | | | | | MIX DESIGN # : 3 | | |
| PROJECT : AMARUQ | | | | | | CURING TYPE : UNDER WATER AT 20 °C | | |
| LOCATION : NUNAVUT | | | | | | | | |
| FILE : 651298 | | | | | | TEST Nr : SK - 03 | | |

| INITIAL MOUNTING SPECIMEN PROPERTIES | | | | WATER CONTENT | | AUXILIARY | TOTAL | MAIN RESULTS AT FAILURE | | |
|--|---------------------------------------|----------------------|-----------------|---|----------|--|---------|---|------------|-------|
| | | | | | | | | | Failure | Final |
| Diameter | De | 101.78 | mm | Mass tare + moist specimen | | | 2322.07 | Line | | |
| Length | Le | 193.64 | mm | Mass tare + dry specimen | | | 928.59 | $\sigma_1 - \sigma_3$ | | |
| Cross-sectional area | Ae | 81.36 | cm ² | Tare no. | | | N-20 | σ'_1 / σ'_3 | | |
| Total volume | Ve | 1575.5 | cm ³ | Mass of tare | | | 427.13 | σ'_3 | | |
| Ratio L / D | Le / De | 1.903 | (1/1) | Water content (%) | | | 277.88 | ΔU_b | | |
| Total wet mass | Mh | 1898.25 | g | MEMBRANE OF LATEX | | CONDITIONS OF DRAINAGE | | A | | |
| Total dry mass | Ms | 501.46 | g | | | | | ϵ_1 | | |
| Water volume | Vw | 1401.0 | cm ³ | Correction.: N | | Dm : 0.30 mm Loading: N Cm : 310.00 mm Dissipation: N Lm : 196.95 mm Shearing: N | | ϵ_v | | |
| Specific gravity (est.) | Gs | 2.745 | | | | | | Failure criterion : $\sigma_1 - \sigma_3$ max | | |
| Solids volume | Vs | 183.2 | cm ³ | | | | | CORRECTIONS OF MEMBRANE | | |
| Degree of saturation | S | 100.6 | % | | | | | σ_a σ_r σ_α | | |
| DIMENSIONS OF TRIMMED SPECIMEN | | | | E : Homogeneous elastic H : Horizontals creasings V : Verticals creasings | | H : Top B : Base R : Radial N : Undrained Note: Without drains | | σ_a : axial correction of membrane σ_r : radial correction of membrane σ_α : correction for plan of failure | | |
| | | | | | | | | k : 5.22E-06 cm/s C _v : | | |
| PHYSICALS AND MECHANICALS CHARACTERISTICS IN END STEP | | | | Code | IO | IN | CI | DU | SP | ZD |
| | | | | Step | Trimming | Initial | | Dissipation | Saturation | |
| | | | | Line | | 1 | | 36 | 25 | |
| Volume of specimen | Vx | (cm ³) | 1575.5 | 1575.5 | | 1559.2 | 1570.8 | | | |
| Volume of water | Vw | (cm ³) | 1401.0 | 1401.0 | | 1396.6 | 1406.5 | | | |
| Volume of voids | Vv | (cm ³) | 1392.2 | 1392.2 | | 1375.9 | 1387.5 | | | |
| Water content | W | (%) | 278.54 | 278.54 | | 277.67 | 279.64 | | | |
| Dry mass density | ρ_s | (kg/m ³) | 318 | 318 | | 322 | 319 | | | |
| Void ratio | e | (1/1) | 7.598 | 7.598 | | 7.509 | 7.573 | | | |
| Porosity | n | (1/1) | 0.884 | 0.884 | | 0.882 | 0.883 | | | |
| Degree of saturation | S | (%) | 100.6 | 100.6 | | 101.5 | 101.4 | | | |
| Units strains | ϵ_v | (%) | 0.00 | 0.00 | | 1.04 | 0.30 | | | |
| since the trimming | ϵ_1 | (%) | 0.00 | 0.00 | | 0.28 | 0.03 | | | |
| Effective stresses | σ'_3 | (kPa) | | 5 | | 80 | 5 | | | |
| | σ'_1 | (kPa) | | 10 | | 85 | 10 | | | |
| Pore pressure parameter | B | (1/1) | | | | | 0.972 | | | |
| SEQUENCE OF TEST | | | | | | | | | | |
| CODES | STEPS | | Start line | End line | | | | | | |
| IN | Initial transition | | 0 | 1 | | | | | | |
| SP | Back pressure saturation | | 2 | 25 | | | | | | |
| CI | Isotropic loading | | 26 | 27 | | | | | | |
| DU | Dissipation of excess pore pressure | | 28 | 36 | | | | | | |
| KC | Permeability constant head - method A | | 37 | 43 | | | | | | |

REMARKS : 1 - SATURATION BY BACK PRESSURE, ISOTROPIC CONSOLIDATION AND PERMEABILITY TEST
 2 - DESIGNATION : ASTM D2435M-11, ASTM D5084-16a
 3 - Date of batching : 2017-11-22 Date of test : 2017-12-20 (28 days curing)

Prepared by: Richard Courchesne (100736) Date: 2018-01-11
 Verified by: Yohan Jalbert, Ing. Date:



SNC • LAVALIN

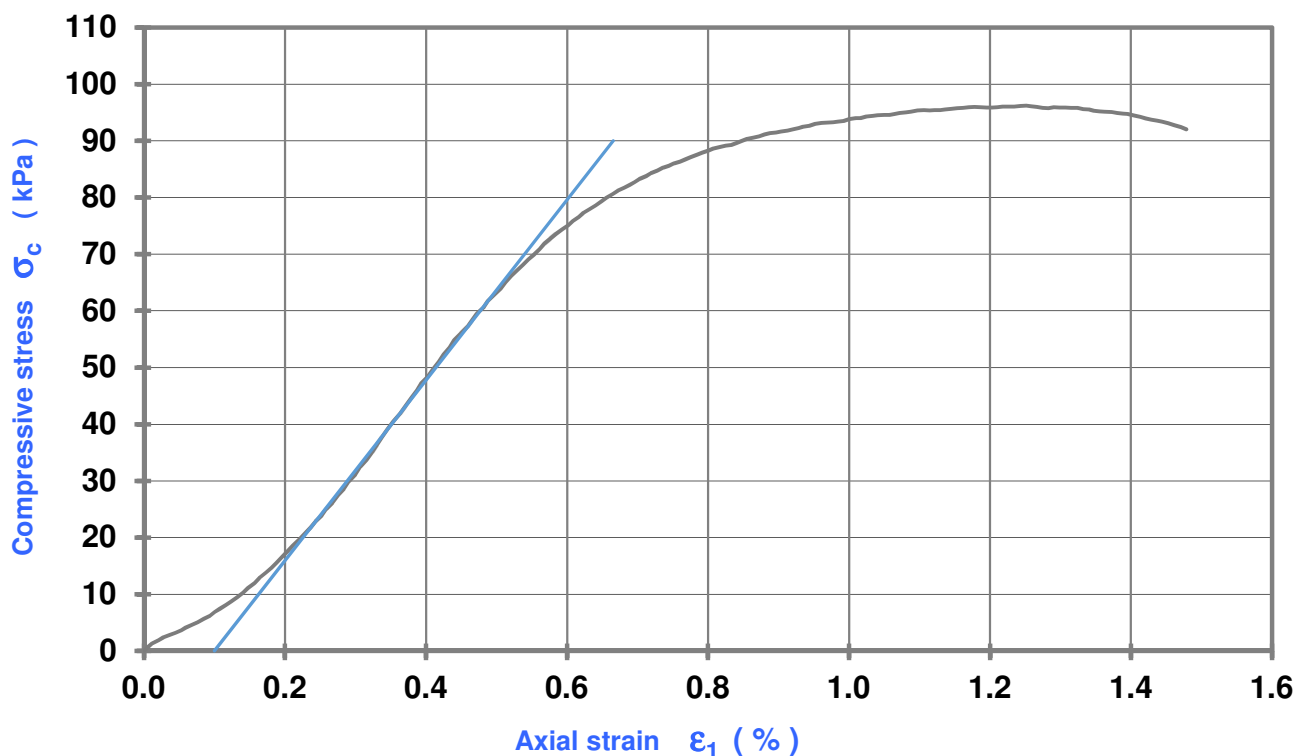
AEM # 6118-E-132-002-TCR-003
SNC # 651298-3000-4GER-0001

Appendix 2

Phase II Laboratory Test Results

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 2,6 °C TEST nr : UCS -04 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 49.93 | Total wet mass (g) | | 230.23 |
| Length | L _O | mm | 86.78 | Total dry mass (g) | | 90.24 |
| Cross-sectional area | A ₀ | cm ² | 19.58 | Container nr | | 1 |
| Total volume | V _T | cm ³ | 169.92 | Container mass (g) | | 13.35 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.738 | Water content (%) | | 182.07 |
| Total wet mass | M _h | g | 216.88 | TEST CONDITION | | |
| Total dry mass | M _s | g | 76.89 | | | |
| Water volume | V _w | cm ³ | 140.41 | Compression rate | mm/min | 0.081 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.09 |
| Solids volume | V _s | cm ³ | 28.10 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 99.0 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initail correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.5 | Axial strain (%) | 1.15 | 0.30 |
| Total dry | ρ _d | | 4.4 | E _u (MPa) | 8.4 | 16.0 |

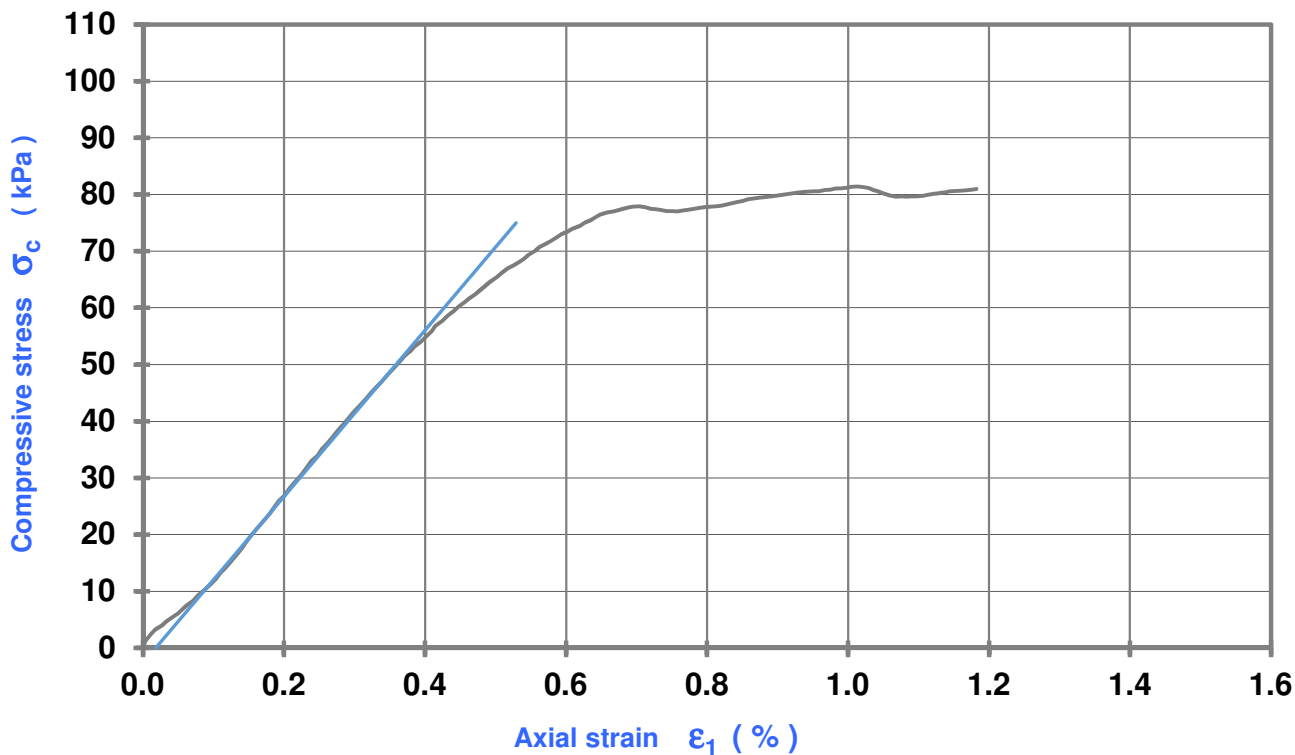


Remarks : Date of batching : 2018-02-12 Date of test : 2018-02-19 (7 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-02-21
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 2,6 °C TEST nr : UCS -05 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 49.98 | Total wet mass (g) | | 239.45 |
| Length | L _O | mm | 90.35 | Total dry mass (g) | | 94.16 |
| Cross-sectional area | A ₀ | cm ² | 19.62 | Container nr | | 49 |
| Total volume | V _T | cm ³ | 177.24 | Container mass (g) | | 13.44 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.808 | Water content (%) | | 179.99 |
| Total wet mass | M _h | g | 226.01 | TEST CONDITION | | |
| Total dry mass | M _s | g | 80.72 | | | |
| Water volume | V _w | cm ³ | 145.73 | Compression rate | mm/min | 0.081 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | | %/min | 0.09 |
| Solids volume | V _s | cm ³ | 29.49 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 98.6 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initail correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.5 | Axial strain (%) | 1.00 | 0.28 |
| Total dry | ρ _d | | 4.5 | E _u (MPa) | 8.2 | 14.9 |

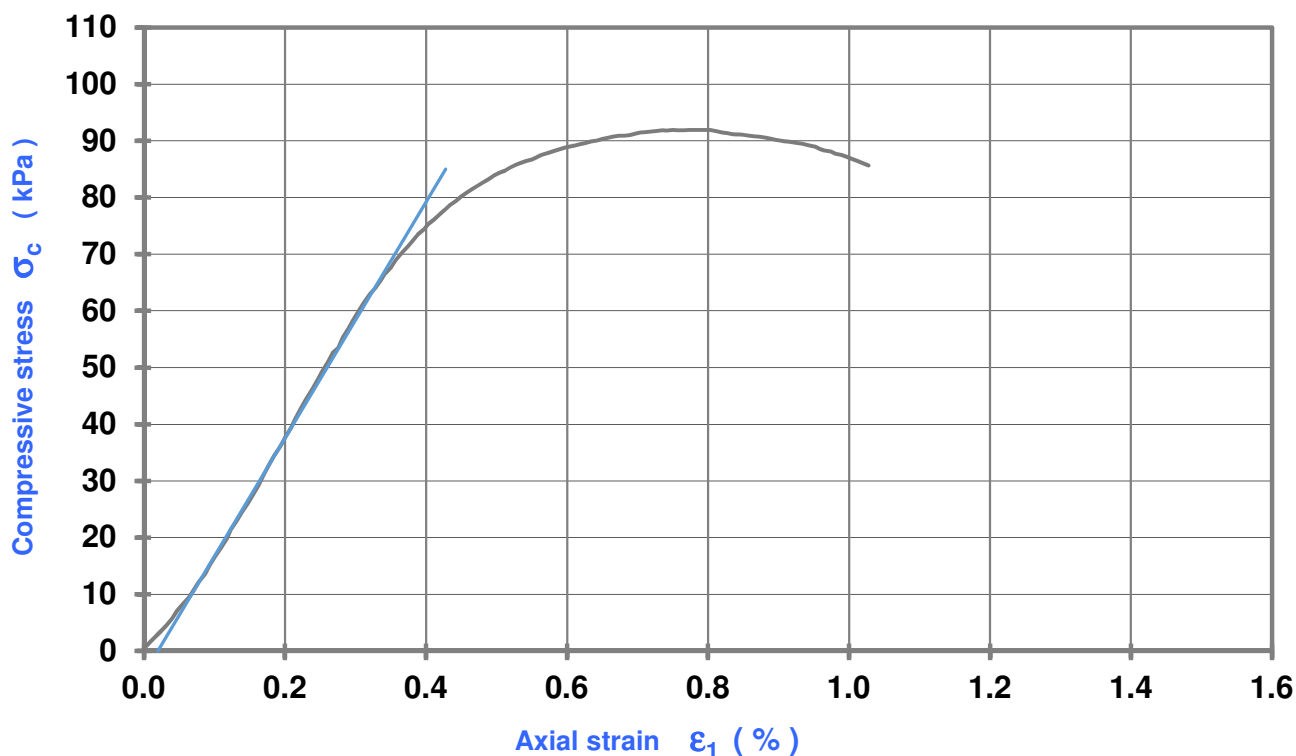


Remarks : Date of batching : 2018-02-12 Date of test : 2018-02-19 (7 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-02-21
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 2,6 °C TEST nr : UCS -06 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 50.19 | Total wet mass (g) | | 242.45 |
| Length | L _O | mm | 90.40 | Total dry mass (g) | | 94.69 |
| Cross-sectional area | A ₀ | cm ² | 19.78 | Container nr | | 48 |
| Total volume | V _T | cm ³ | 178.83 | Container mass (g) | | 13.51 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.801 | Water content (%) | | 182.02 |
| Total wet mass | M _h | g | 228.94 | TEST CONDITION | | |
| Total dry mass | M _s | g | 81.18 | | | |
| Water volume | V _w | cm ³ | 148.20 | Compression rate | mm/min | 0.081 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.09 |
| Solids volume | V _s | cm ³ | 29.66 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 99.4 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.6 | Axial strain (%) | 0.75 | 0.23 |
| Total dry | ρ _d | | 4.5 | E _u (MPa) | 12.2 | 20.0 |

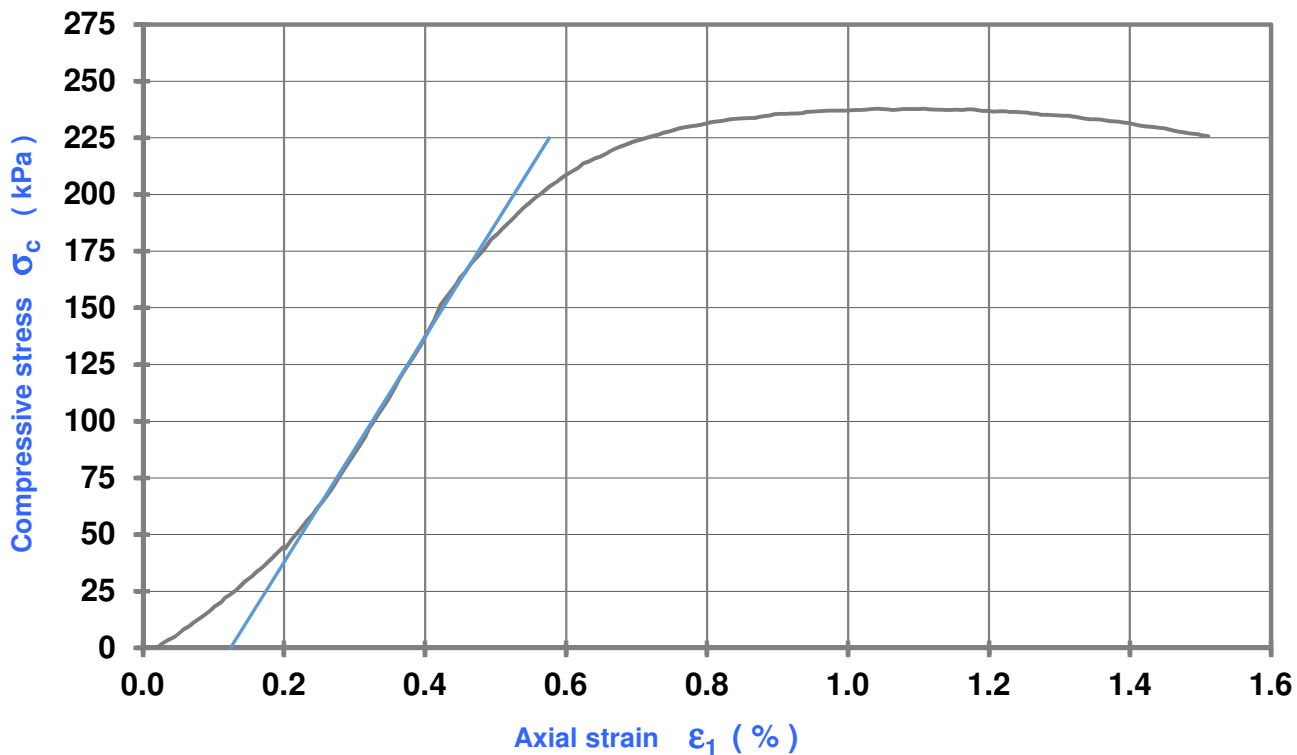


Remarks : Date of batching : 2018-02-12 Date of test : 2018-02-19 (7 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-02-21
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|--|---|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -01 |
|--|---|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 50.27 | Total wet mass (g) | | 247.25 |
| Length | L _O | mm | 92.07 | Total dry mass (g) | | 96.20 |
| Cross-sectional area | A ₀ | cm ² | 19.85 | Container nr | | 97 |
| Total volume | V _T | cm ³ | 182.76 | Container mass (g) | | 15.49 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.831 | Water content (%) | | 187.15 |
| Total wet mass | M _h | g | 231.76 | TEST CONDITION | | |
| Total dry mass | M _s | g | 80.71 | Compression rate | mm/min | 0.081 |
| Water volume | V _w | cm ³ | 151.50 | | %/min | 0.09 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | MAIN RESULTS AT FAILURE | | |
| Solids volume | V _s | cm ³ | 29.49 | Compressive stress | σ _c | kPa |
| Degree of saturation | S _R | (%) | 98.8 | Axial strain | ε ₁ | (%) |
| Molded Specimen Unit Weight | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.4 | Axial strain (%) | 0.92 | |
| Total dry | ρ _d | | 4.3 | E _u (MPa) | 25.9 | |

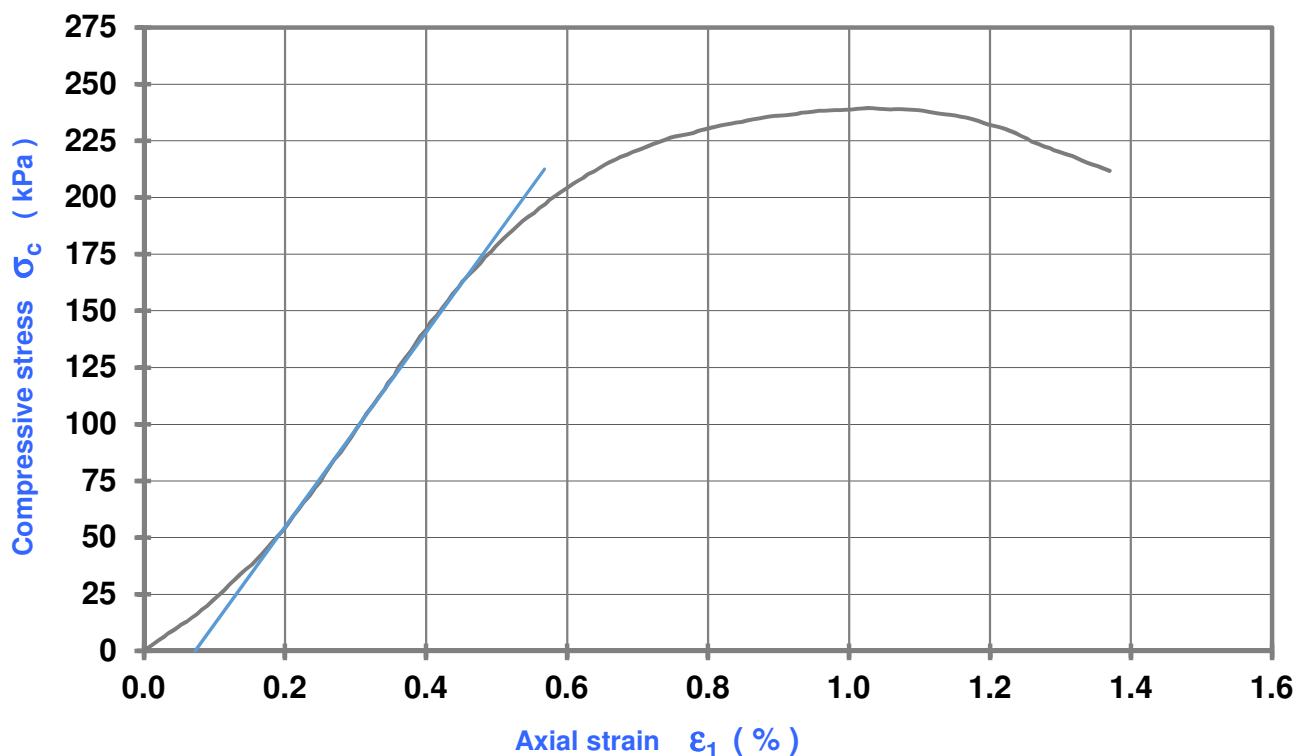


Remarks : Date of batching : 2018-02-12 Date of test : 2018-02-19 (7 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-02-21
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|---|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -02 |
|---|---|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 50.30 | Total wet mass (g) | | 240.87 |
| Length | L _O | mm | 89.29 | Total dry mass (g) | | 93.96 |
| Cross-sectional area | A ₀ | cm ² | 19.87 | Container nr | | 84 |
| Total volume | V _T | cm ³ | 177.43 | Container mass (g) | | 15.60 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.775 | Water content (%) | | 187.48 |
| Total wet mass | M _h | g | 225.27 | TEST CONDITION | | |
| Total dry mass | M _s | g | 78.36 | | | |
| Water volume | V _w | cm ³ | 147.35 | Compression rate | mm/min | 0.081 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.09 |
| Solids volume | V _s | cm ³ | 28.63 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 99.0 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initail correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.5 | Axial strain (%) | 0.96 | 0.28 |
| Total dry | ρ _d | | 4.3 | E _u (MPa) | 25.1 | 43.0 |

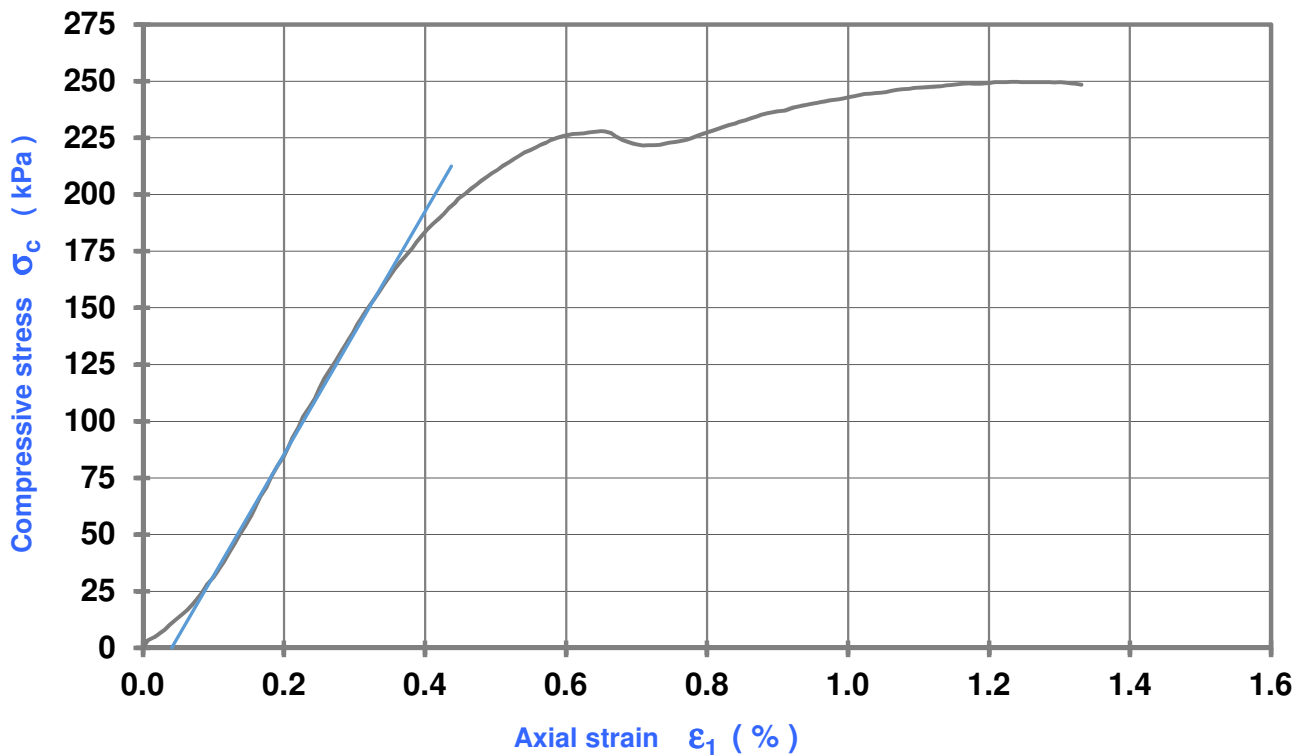


Remarks : Date of batching : 2018-02-12 Date of test : 2018-02-19 (7 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-02-21
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|---|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -03 |
|---|---|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 50.20 | Total wet mass (g) | | 240.81 |
| Length | L _O | mm | 90.23 | Total dry mass (g) | | 93.07 |
| Cross-sectional area | A ₀ | cm ² | 19.79 | Container nr | | 20 |
| Total volume | V _T | cm ³ | 178.59 | Container mass (g) | | 13.62 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.797 | Water content (%) | | 185.95 |
| Total wet mass | M _h | g | 227.19 | TEST CONDITION | | |
| Total dry mass | M _s | g | 79.45 | Compression rate | mm/min | 0.081 |
| Water volume | V _w | cm ³ | 148.18 | | %/min | 0.09 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | MAIN RESULTS AT FAILURE | | |
| Solids volume | V _s | cm ³ | 29.03 | Compressive stress | σ _c | kPa |
| Degree of saturation | S _R | (%) | 99.1 | Axial strain | ε ₁ | (%) |
| Molded Specimen Unit Weight | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.5 | Axial strain (%) | 1.20 | |
| Total dry | ρ _d | kN/m ³ | 4.4 | E _u (MPa) | 20.8 | |

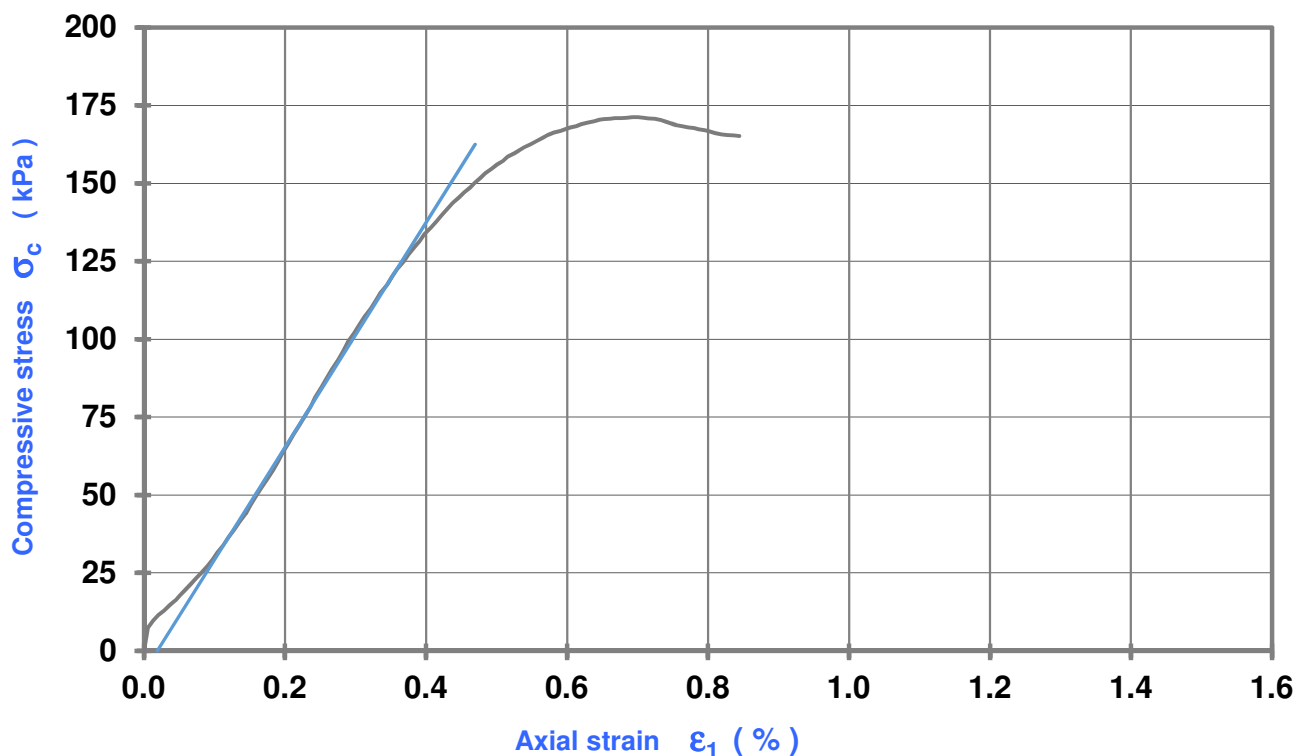


Remarks : Date of batching : 2018-02-12 Date of test : 2018-02-19 (7 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-02-21
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 2,6 °C TEST nr : UCS -09 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 50.12 | Total wet mass (g) | | 235.31 |
| Length | L _O | mm | 88.22 | Total dry mass (g) | | 91.81 |
| Cross-sectional area | A ₀ | cm ² | 19.73 | Container nr | | ML-1 |
| Total volume | V _T | cm ³ | 174.04 | Container mass (g) | | 13.37 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.760 | Water content (%) | | 182.94 |
| Total wet mass | M _h | g | 221.94 | TEST CONDITION | | |
| Total dry mass | M _s | g | 78.44 | | | |
| Water volume | V _w | cm ³ | 143.93 | Compression rate | mm/min | 0.081 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.09 |
| Solids volume | V _s | cm ³ | 28.66 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 99.0 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.5 | Axial strain (%) | 0.68 | 0.24 |
| Total dry | ρ _d | | 4.4 | E _u (MPa) | 25.1 | 36.5 |

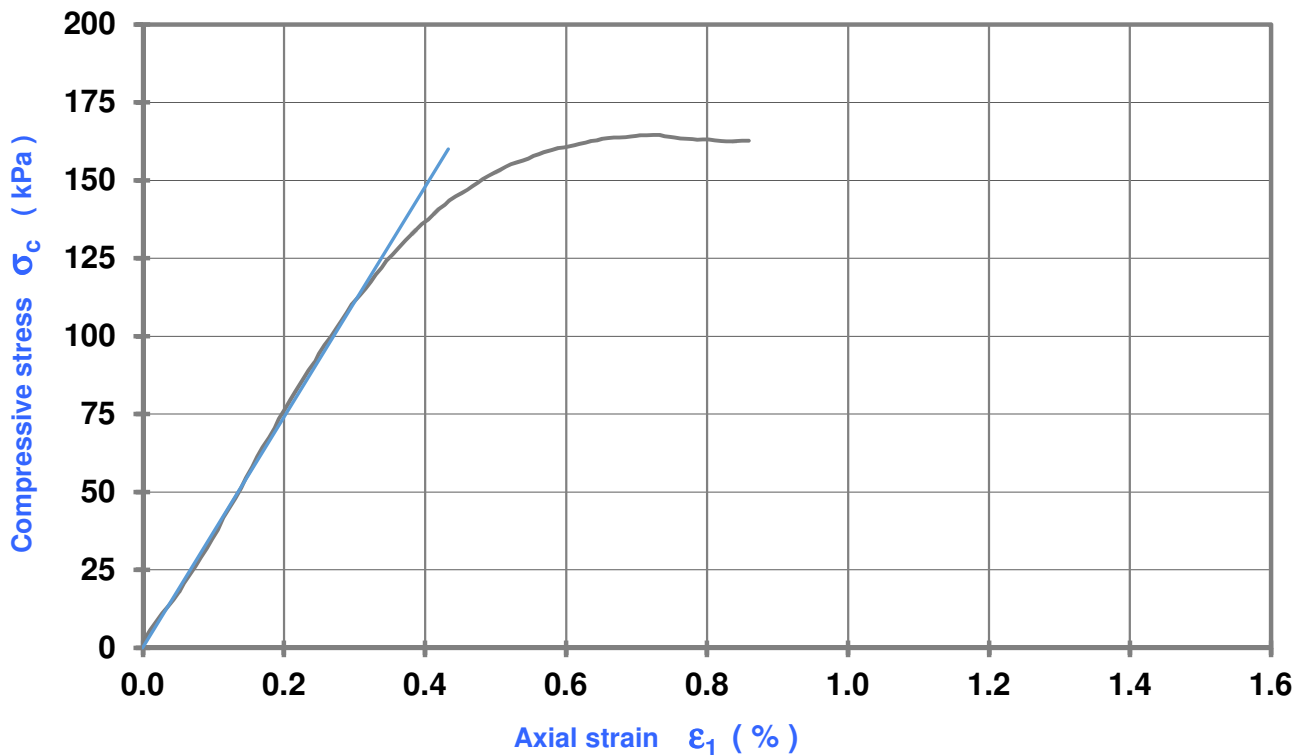


Remarks : Date of batching : 2018-02-12 Date of test : 2018-02-26 (14 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-02-28
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 2,6 °C TEST nr : UCS -10 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 50.09 | Total wet mass (g) | | 235.38 |
| Length | L _O | mm | 87.77 | Total dry mass (g) | | 91.66 |
| Cross-sectional area | A ₀ | cm ² | 19.71 | Container nr | | 49 |
| Total volume | V _T | cm ³ | 172.97 | Container mass (g) | | 13.44 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.752 | Water content (%) | | 183.74 |
| Total wet mass | M _h | g | 221.94 | TEST CONDITION | | |
| Total dry mass | M _s | g | 78.22 | | | |
| Water volume | V _w | cm ³ | 144.15 | Compression rate | mm/min | 0.081 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.09 |
| Solids volume | V _s | cm ³ | 28.58 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 99.8 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.6 | Axial strain (%) | 0.72 | 0.23 |
| Total dry | ρ _d | | 4.4 | E _u (MPa) | 22.8 | 38.0 |

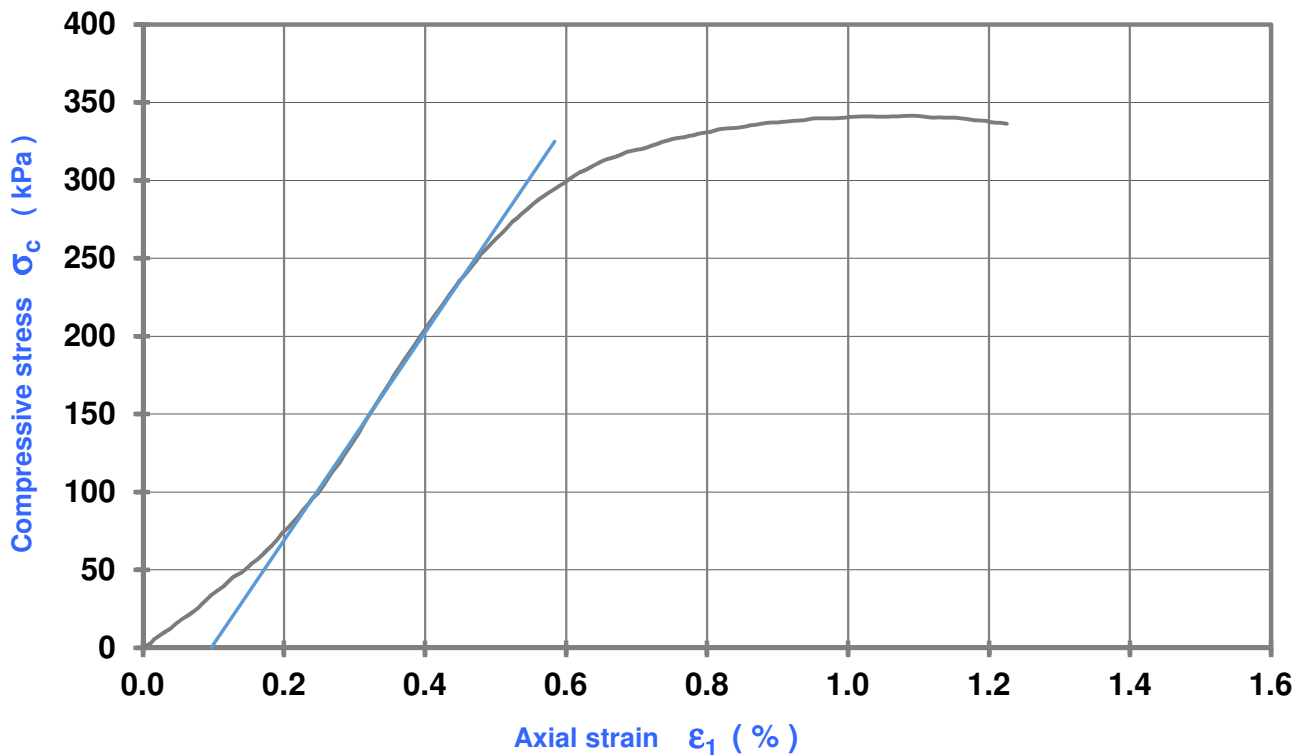


Remarks : Date of batching : 2018-02-12 Date of test : 2018-02-26 (14 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-02-28
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|---|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -07 |
|---|---|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 50.41 | Total wet mass (g) | | 254.63 |
| Length | L _O | mm | 94.28 | Total dry mass (g) | | 98.92 |
| Cross-sectional area | A ₀ | cm ² | 19.96 | Container nr | | 97 |
| Total volume | V _T | cm ³ | 188.17 | Container mass (g) | | 15.48 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.870 | Water content (%) | | 186.61 |
| Total wet mass | M _h | g | 239.15 | TEST CONDITION | | |
| Total dry mass | M _s | g | 83.44 | Compression rate | mm/min | 0.081 |
| Water volume | V _w | cm ³ | 156.18 | | %/min | 0.09 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | MAIN RESULTS AT FAILURE | | |
| Solids volume | V _s | cm ³ | 30.49 | Compressive stress | σ _c | kPa |
| Degree of saturation | S _R | (%) | 99.0 | Axial strain | ε ₁ | (%) |
| Molded Specimen Unit Weight | | | | Secant modulus at : | σ _c | |
| | | | | Initail correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.5 | Axial strain (%) | 0.99 | |
| Total dry | ρ _d | kN/m ³ | 4.3 | E _u (MPa) | 34.6 | |

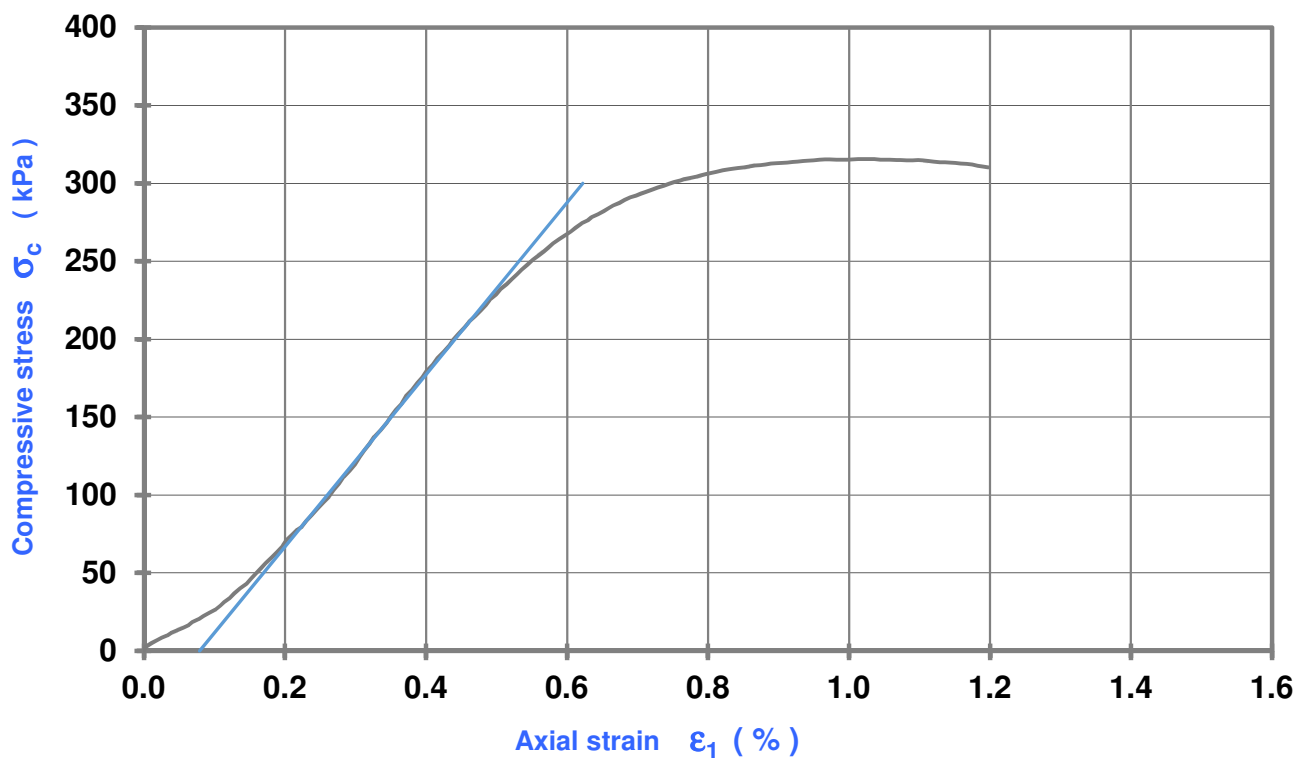


Remarks : Date of batching : 2018-02-12 Date of test : 2018-02-26 (14 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-02-28
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|---|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -08 |
|---|---|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 50.46 | Total wet mass (g) | | 245.25 |
| Length | L _O | mm | 91.52 | Total dry mass (g) | | 94.26 |
| Cross-sectional area | A ₀ | cm ² | 20.00 | Container nr | | 48 |
| Total volume | V _T | cm ³ | 183.01 | Container mass (g) | | 13.52 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.814 | Water content (%) | | 187.01 |
| Total wet mass | M _h | g | 231.73 | TEST CONDITION | | |
| Total dry mass | M _s | g | 80.74 | | | |
| Water volume | V _w | cm ³ | 151.44 | Compression rate | mm/min | 0.081 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.09 |
| Solids volume | V _s | cm ³ | 29.50 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 98.7 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.4 | Axial strain (%) | 0.95 | 0.29 |
| Total dry | ρ _d | | 4.3 | E _u (MPa) | 33.3 | 55.4 |

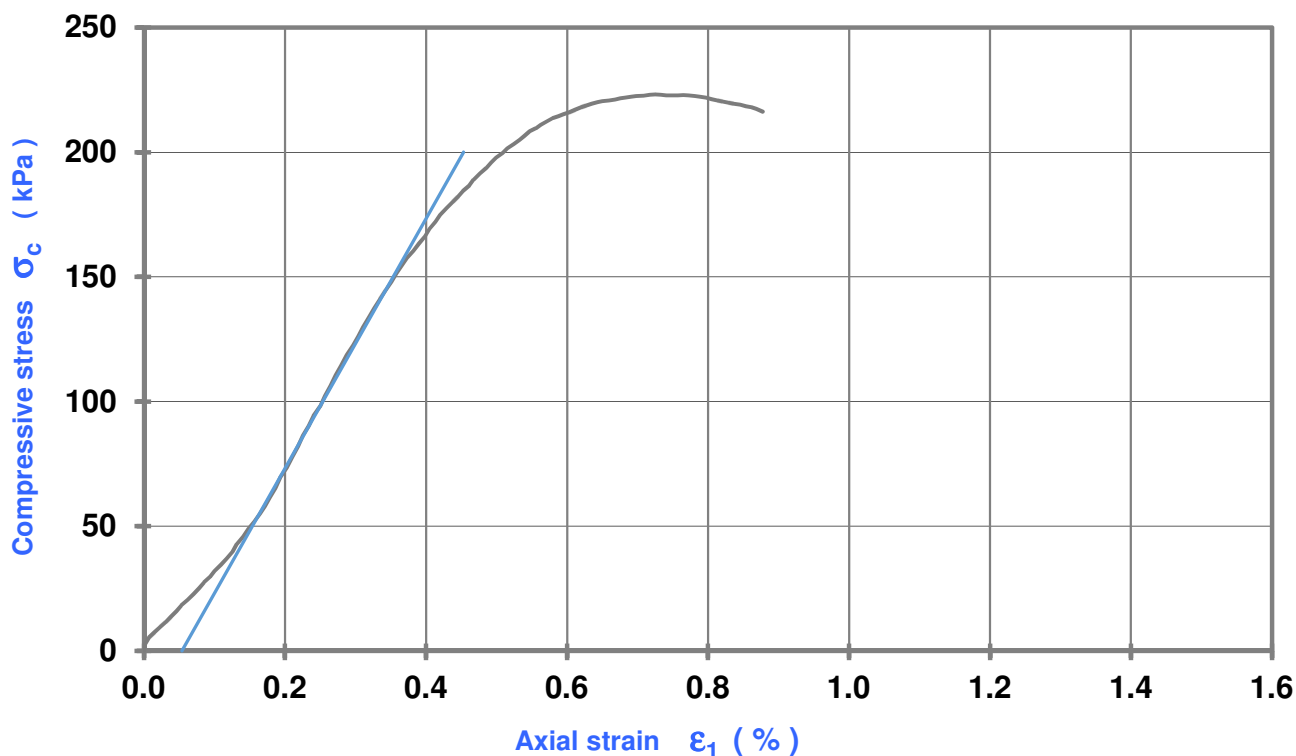


Remarks : Date of batching : 2018-02-12 Date of test : 2018-02-26 (14 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-02-28
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 2,6 °C TEST nr : UCS -14 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 50.12 | Total wet mass (g) | | 233.50 |
| Length | L _O | mm | 86.92 | Total dry mass (g) | | 91.52 |
| Cross-sectional area | A ₀ | cm ² | 19.73 | Container nr | | 20 |
| Total volume | V _T | cm ³ | 171.51 | Container mass (g) | | 13.61 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.734 | Water content (%) | | 182.24 |
| Total wet mass | M _h | g | 219.89 | TEST CONDITION | | |
| Total dry mass | M _s | g | 77.91 | | | |
| Water volume | V _w | cm ³ | 142.41 | Compression rate | mm/min | 0.081 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.09 |
| Solids volume | V _s | cm ³ | 28.47 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 99.6 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initail correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.6 | Axial strain (%) | 0.67 | 0.23 |
| Total dry | ρ _d | | 4.5 | E _u (MPa) | 33.3 | 50.6 |

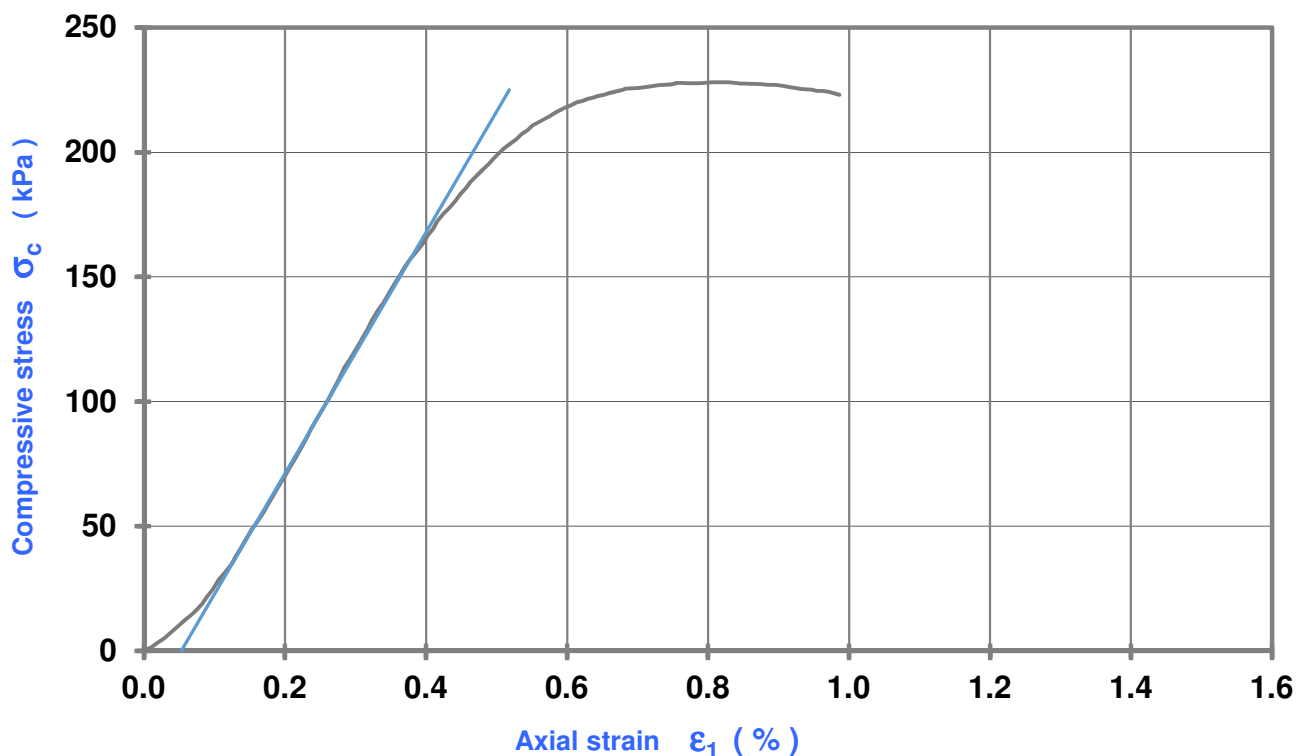


Remarks : Date of batching : 2018-02-12 Date of test : 2018-03-12 (28 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-03-14
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 2,6 °C TEST nr : UCS -15 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 50.18 | Total wet mass (g) | | 237.37 |
| Length | L _O | mm | 88.52 | Total dry mass (g) | | 92.63 |
| Cross-sectional area | A ₀ | cm ² | 19.78 | Container nr | | 89 |
| Total volume | V _T | cm ³ | 175.08 | Container mass (g) | | 13.37 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.764 | Water content (%) | | 182.61 |
| Total wet mass | M _h | g | 224.00 | TEST CONDITION | | |
| Total dry mass | M _s | g | 79.26 | | | |
| Water volume | V _w | cm ³ | 145.18 | Compression rate | mm/min | 0.081 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | | %/min | 0.09 |
| Solids volume | V _s | cm ³ | 28.96 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 99.4 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.5 | Axial strain (%) | 0.78 | 0.24 |
| Total dry | ρ _d | | 4.4 | E _u (MPa) | 29.4 | 48.7 |

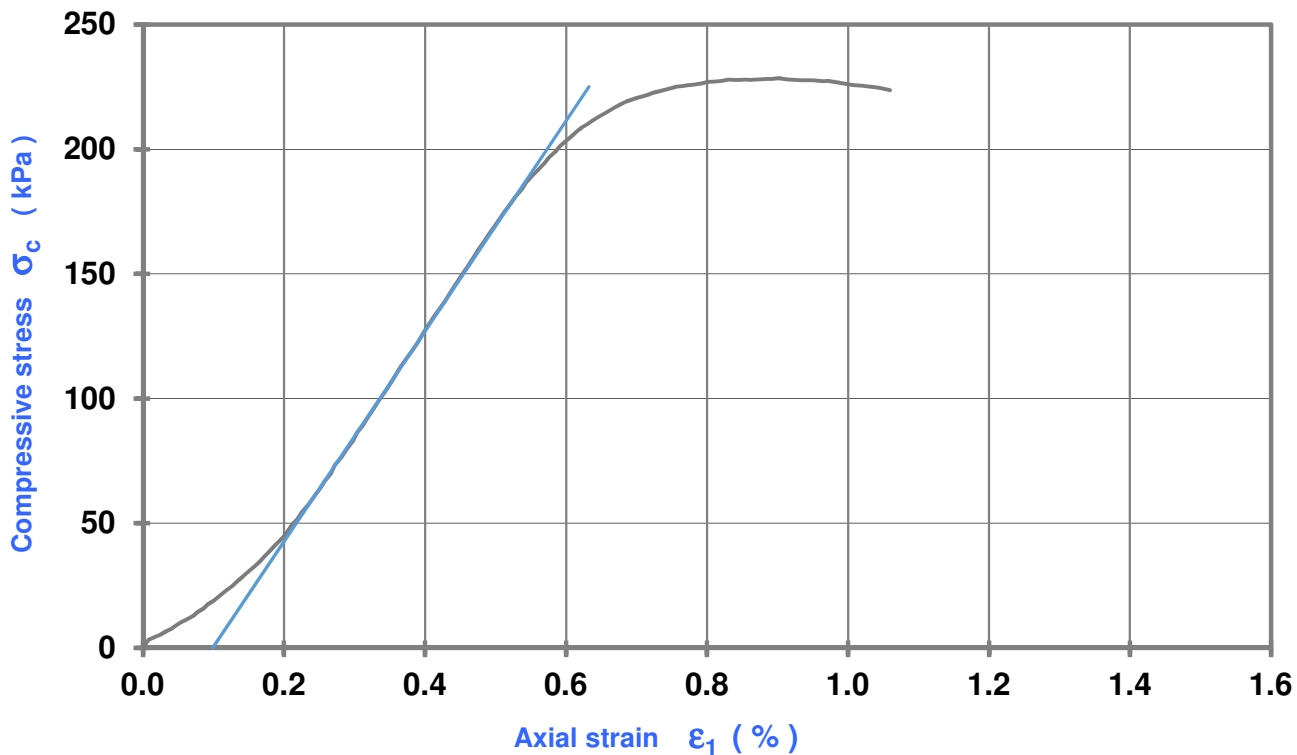


Remarks : Date of batching : 2018-02-12 Date of test : 2018-03-12 (28 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-03-14
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|--|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 2,6 °C TEST nr : UCS -16 |
|---|--|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 50.27 | Total wet mass (g) | | 237.32 |
| Length | L _O | mm | 88.16 | Total dry mass (g) | | 92.97 |
| Cross-sectional area | A ₀ | cm ² | 19.85 | Container nr | | 88 |
| Total volume | V _T | cm ³ | 175.00 | Container mass (g) | | 13.68 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.754 | Water content (%) | | 182.05 |
| Total wet mass | M _h | g | 223.64 | TEST CONDITION | | |
| Total dry mass | M _s | g | 79.29 | Compression rate | mm/min | 0.081 |
| Water volume | V _w | cm ³ | 144.78 | | %/min | 0.09 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | MAIN RESULTS AT FAILURE | | |
| Solids volume | V _s | cm ³ | 28.97 | Compressive stress | σ _c | kPa |
| Degree of saturation | S _R | (%) | 99.2 | Axial strain | ε ₁ | (%) |
| Molded Specimen Unit Weight | | | | Secant modulus at : | σ _c | |
| | | | | Initail correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.5 | Axial strain (%) | 0.80 | |
| Total dry | ρ _d | kN/m ³ | 4.4 | E _u (MPa) | 28.5 | |

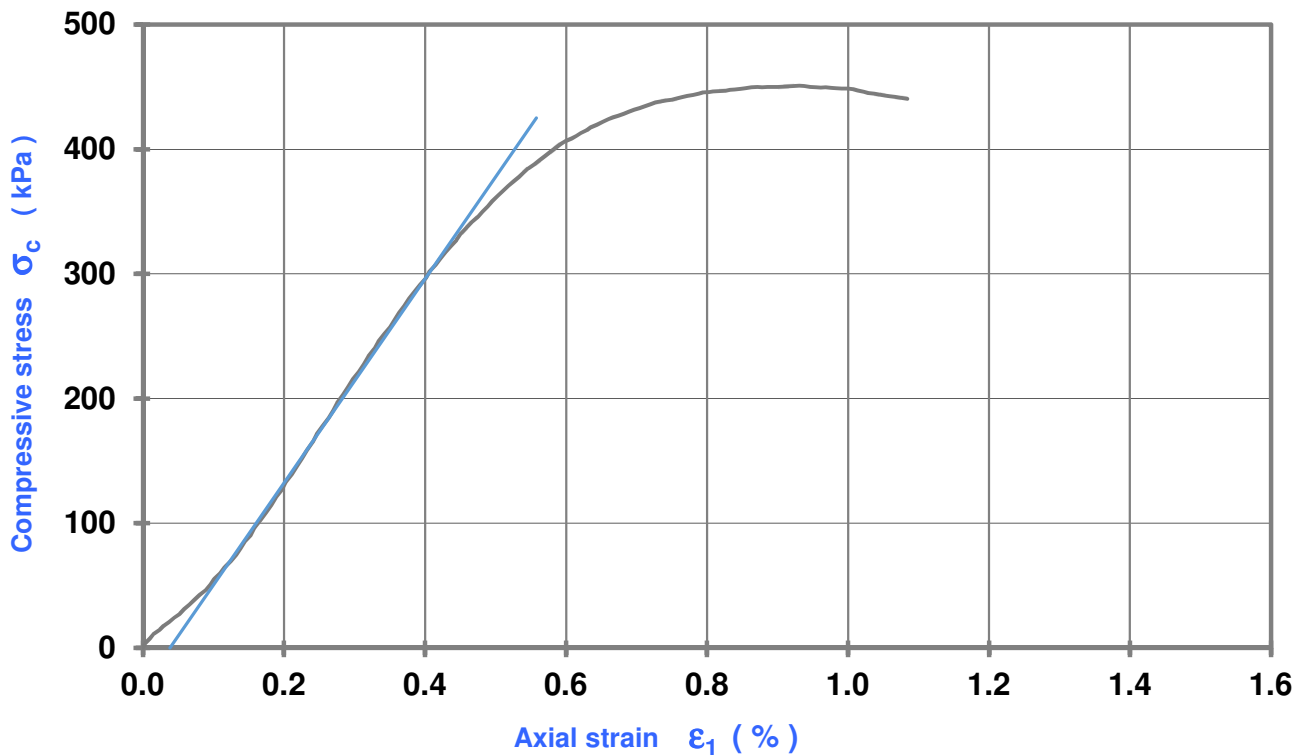


Remarks : Date of batching : 2018-02-12 Date of test : 2018-03-12 (28 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-03-14
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|---|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -11 |
|---|---|

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 50.44 | Total wet mass (g) | | 250.75 |
| Length | L _O | mm | 92.25 | Total dry mass (g) | | 95.75 |
| Cross-sectional area | A ₀ | cm ² | 19.98 | Container nr | | 7 |
| Total volume | V _T | cm ³ | 184.31 | Container mass (g) | | 15.68 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.829 | Water content (%) | | 193.58 |
| Total wet mass | M _h | g | 235.07 | TEST CONDITION | | |
| Total dry mass | M _s | g | 80.07 | | | |
| Water volume | V _w | cm ³ | 155.47 | Compression rate | mm/min | 0.081 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | %/min | | 0.09 |
| Solids volume | V _s | cm ³ | 29.26 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 100.3 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initial correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.5 | Axial strain (%) | 0.89 | 0.28 |
| Total dry | ρ _d | | 4.3 | E _u (MPa) | 50.5 | 82.7 |

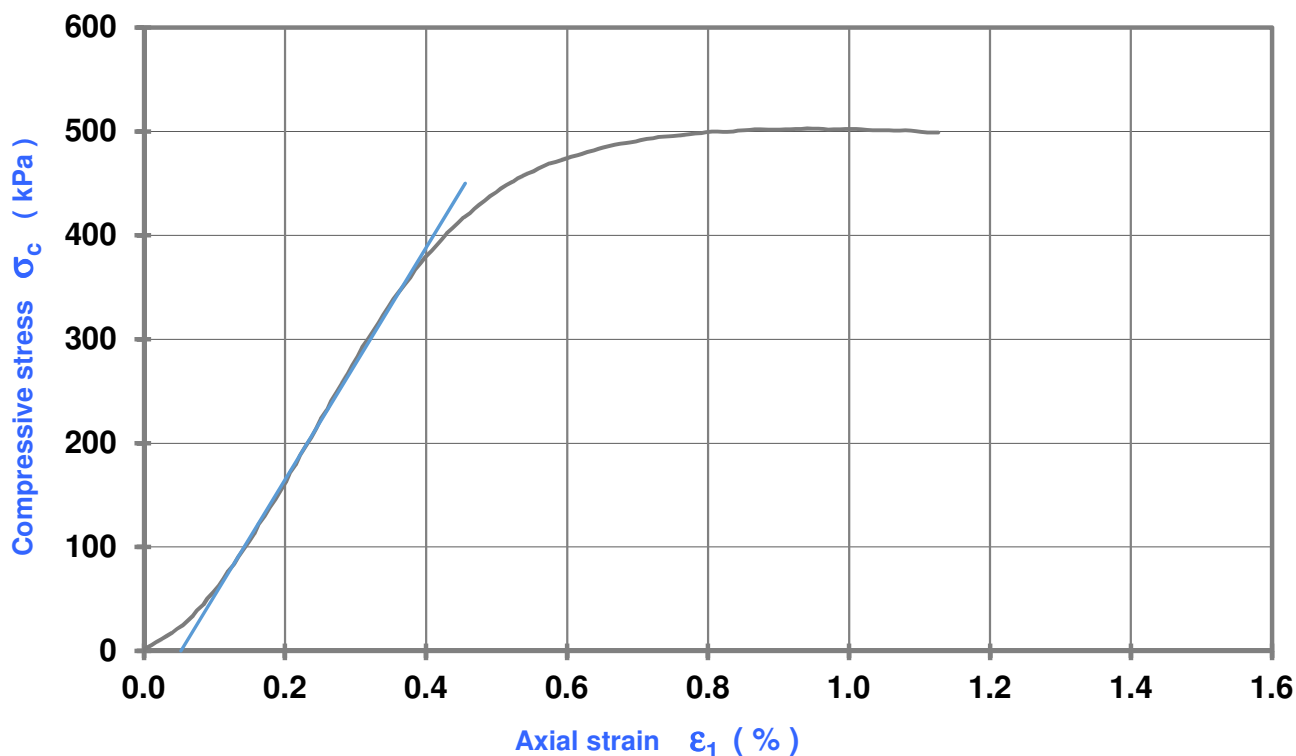


Remarks : Date of batching : 2018-02-12 Date of test : 2018-03-12 (28 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-03-14
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|---|---|
| CLIENT : SNC-Lavalin PROJECT : PHASE II - -AMARUQ LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 20 °C TEST nr : UCS -12 |
|---|---|

| Initial characteristics | | | | Water content | Auxiliary | | Total | | |
|-----------------------------|---------------------------------|-----------------|--------|-------------------------|-----------|---------------------|-------------------|--------------------|--------------------|
| Diameter | D _O | mm | 50.31 | Total wet mass (g) | | | 245.10 | | |
| Length | L _O | mm | 90.46 | Total dry mass (g) | | | 96.18 | | |
| Cross-sectional area | A ₀ | cm ² | 19.88 | Container nr | | | 97 | | |
| Total volume | V _T | cm ³ | 179.79 | Container mass (g) | | | 15.47 | | |
| Ratio Length / Diameter | L ₀ / D ₀ | (1 / 1) | 1.798 | Water content (%) | | | 184.51 | | |
| Total wet mass | M _h | g | 229.63 | TEST CONDITION | | | | | |
| Total dry mass | M _s | g | 80.71 | | | | | | |
| Water volume | V _w | cm ³ | 149.37 | Compression rate | | mm/min | 0.081 | %/min | 0.09 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | MAIN RESULTS AT FAILURE | | | | | |
| Solids volume | V _s | cm ³ | 29.49 | | | | | | |
| Degree of saturation | S _R | (%) | 99.4 | Compressive stress | | σ _c | kPa | 502.8 | |
| Molded Specimen Unit Weight | | | | Axial strain | | ε ₁ | (%) | 0.94 | |
| | | | | Secant modulus at : | | σ _c | | σ _c / 2 | |
| | | | | Initail correction | | ΔL / L _O | (%) | 0.05 | |
| | | | | Total moist | | ρ _w | kN/m ³ | 12.5 | Axial strain (%) |
| Total dry | | ρ _d | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |

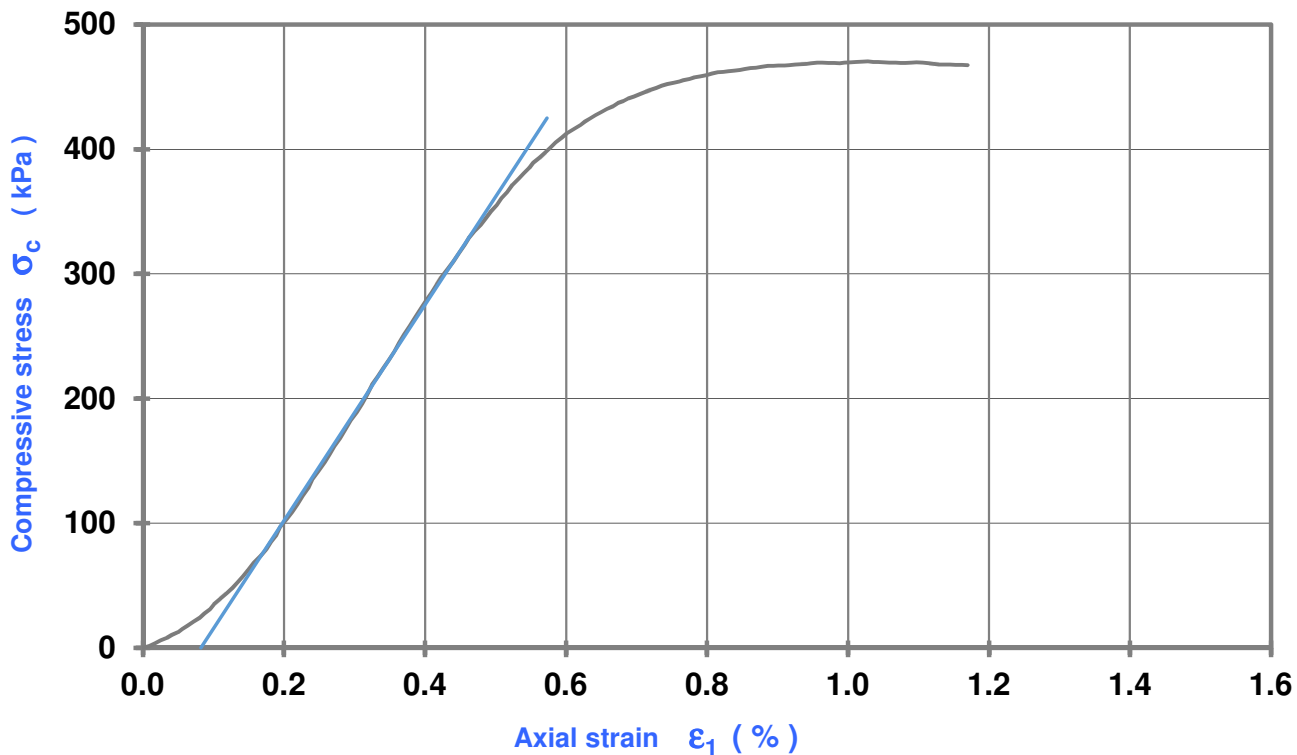


Remarks : Date of batching : 2018-02-12 Date of test : 2018-03-12 (28 days curing)
 The specimen expelled water during compression (draining property)
 Prepared by : Richard Courchesne (100736) Date: 2018-03-14
 Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | |
|------------------------------|------------------------------------|
| CLIENT : SNC-Lavalin | MIX DESIGN # : 22 |
| PROJECT : PHASE II - -AMARUQ | CURING TYPE : UNDER WATER AT 20 °C |
| LOCATION : NUNAVUT | |
| FILE : 651298 | TEST nr : UCS -13 |

| Initial characteristics | | | | Water content | Auxiliary | Total |
|------------------------------------|---------------------------------|-------------------|--------|--------------------------------|---------------------|---------------|
| Diameter | D _O | mm | 50.33 | Total wet mass (g) | | 239.32 |
| Length | L _O | mm | 88.33 | Total dry mass (g) | | 93.75 |
| Cross-sectional area | A ₀ | cm ² | 19.90 | Container nr | | 84 |
| Total volume | V _T | cm ³ | 175.75 | Container mass (g) | | 15.59 |
| Ratio Length / Diameter | L _O / D _O | (1 / 1) | 1.755 | Water content (%) | | 186.25 |
| Total wet mass | M _h | g | 223.73 | TEST CONDITION | | |
| Total dry mass | M _s | g | 78.16 | | | |
| Water volume | V _w | cm ³ | 146.01 | Compression rate | mm/min | 0.081 |
| Specific gravity (est.) | G _S | (1 / 1) | 2.745 | | %/min | 0.09 |
| Solids volume | V _s | cm ³ | 28.56 | MAIN RESULTS AT FAILURE | | |
| Degree of saturation | S _R | (%) | 99.2 | | | |
| Molded Specimen Unit Weight | | | | Compressive stress | σ _c | kPa |
| | | | | Axial strain | ε ₁ | (%) |
| | | | | Secant modulus at : | σ _c | |
| | | | | Initail correction | ΔL / L _O | (%) |
| Total moist | ρ _w | kN/m ³ | 12.5 | Axial strain (%) | 0.95 | 0.28 |
| Total dry | ρ _d | | 4.4 | E _u (MPa) | 49.7 | 86.5 |



Remarks : Date of batching : 2018-02-12 Date of test : 2018-03-12 (28 days curing)
The specimen expelled water during compression (draining property)
Prepared by : Richard Courchesne (100736) Date: 2018-03-14
Verified by : Yohan Jalbert, ing. Date:

DESIGNATION : Unconfined Compressive Strength ASTM D2166/D2166M - 16

| | | | | | | | | |
|------------------------------------|--|--|--|--|--|---|--|--|
| CLIENT : SNC-Lavalin inc. | | | | | | MIX DESIGN # : 22 | | |
| PROJECT : AMARUQ - PHASE II | | | | | | CURING TYPE : UNDER WATER AT 20 °C | | |
| LOCATION : NUNAVUT | | | | | | | | |
| FILE : 651298 | | | | | | TEST Nr : SK - 01 | | |

| INITIAL MOUNTING SPECIMEN PROPERTIES | | | | WATER CONTENT | | AUXILIARY | TOTAL | MAIN RESULTS AT FAILURE | | |
|--|---------------------------------------|----------------------|-----------------|---|----------|---|--------|---|------------|-------|
| | | | | | | | | | Failure | Final |
| Diameter | De | 50.35 | mm | Mass tare + moist specimen | | | 246.73 | Line | | |
| Length | Le | 90.46 | mm | Mass tare + dry specimen | | | 96.56 | $\sigma_1 - \sigma_3$ | | |
| Cross-sectional area | Ae | 19.91 | cm ² | Tare no. | | | W-4 | σ'_1 / σ'_3 | | |
| Total volume | Ve | 180.1 | cm ³ | Mass of tare | | | 15.87 | σ'_3 | | |
| Ratio L / D | Le / De | | (1/1) | Water content (%) | | | 186.11 | ΔU_b | | |
| Total wet mass | Mh | 229.33 | g | MEMBRANE OF LATEX | | CONDITIONS OF DRAINAGE | | A | | |
| Total dry mass | Ms | 80.69 | g | | | | | ϵ_1 | | |
| Water volume | Vw | 149.1 | cm ³ | Dm : 0.30 mm Cm : 153.00 mm Lm : 92.26 mm Correction.: N E : Homogeneous elastic H : Horizontals creasings V : Verticals creasings P : Plane of failure N : No correction | | Loading: N Dissipation: HB Shearing: H : Top B : Base R : Radial N : Undrained Note: Without drains | | ϵ_v | | |
| Specific gravity (est.) | Gs | 2.745 | | | | | | Failure criterion : $\sigma_1 - \sigma_3$ max | | |
| Solids volume | Vs | 29.5 | cm ³ | | | | | CORRECTIONS OF MEMBRANE | | |
| Degree of saturation | S | 99.0 | % | | | | | σ_a | | |
| DIMENSIONS OF TRIMMED SPECIMEN | | | | | | | | σ_r | | |
| | | | | | | | | σ_α | | |
| | | | | | | | | σ_a : axial correction of membrane | | |
| | | | | | | | | σ_r : radial correction of membrane | | |
| Cell nr : GE-189 | | | | | | | | σ_α : correction for plan of failure | | |
| Rate of axial strain : | | | | | | | | k : 2.14E-06 cm/s | | |
| | | | | | | | | C_v : | | |
| PHYSICALS AND MECHANICALS CHARACTERISTICS IN END STEP | | | | Code | IO | IN | CI | DU | SP | ZD |
| | | | | Step | Trimming | Initial | | Dissipation | Saturation | |
| | | | | Line | | 1 | | 35 | 25 | |
| Volume of specimen | Vx | (cm ³) | 180.1 | 180.1 | | 177.1 | 178.6 | | | |
| Volume of water | Vw | (cm ³) | 149.1 | 149.1 | | 150.3 | 151.4 | | | |
| Volume of voids | Vv | (cm ³) | 150.7 | 150.7 | | 147.7 | 149.1 | | | |
| Water content | W | (%) | 184.21 | 184.21 | | 185.69 | 187.05 | | | |
| Dry mass density | ρ_s | (kg/m ³) | 448 | 448 | | 456 | 452 | | | |
| Void ratio | e | (1/1) | 5.110 | 5.110 | | 5.008 | 5.058 | | | |
| Porosity | n | (1/1) | 0.836 | 0.836 | | 0.834 | 0.835 | | | |
| Degree of saturation | S | (%) | 99.0 | 99.0 | | 101.8 | 101.5 | | | |
| Units strains | ϵ_v | (%) | 0.00 | 0.00 | | 1.68 | 0.84 | | | |
| since the trimming | ϵ_1 | (%) | 0.00 | 0.00 | | 0.21 | 0.06 | | | |
| Effective stresses | σ'_3 | (kPa) | | 5 | | 85 | 5 | | | |
| | σ'_1 | (kPa) | | 10 | | 91 | 10 | | | |
| Pore pressure parameter | B | (1/1) | | | | | 0.940 | | | |
| SEQUENCE OF TEST | | | | | | | | | | |
| CODES | STEPS | | | Start line | End line | | | | | |
| IN | Initial transition | | | 0 | 1 | | | | | |
| SP | Back pressure saturation | | | 2 | 25 | | | | | |
| CI | Isotropic loading | | | 26 | 27 | | | | | |
| DU | Dissipation of excess pore pressure | | | 28 | 35 | | | | | |
| KC | Permeability constant head - method A | | | 36 | 45 | | | | | |

REMARKS : 1 - SATURATION BY BACK PRESSURE, ISOTROPIC CONSOLIDATION AND PERMEABILITY TEST
 2 - DESIGNATION : ASTM D2435M-11, ASTM D5084-16a

 3 - Date of batching : 2018-02-12 Date of test : 2018-03-14 (30 days curing)

Prepared by: Richard Courchesne (100736)
 Verified by: Yohan Jalbert, Ing.

Date: 2018-03-20
 Date:

| | | | | | | | | |
|------------------------------------|--|--|--|--|--|--|--|--|
| CLIENT : SNC-Lavalin inc. | | | | | | MIX DESIGN # : 22 | | |
| PROJECT : AMARUQ - PHASE II | | | | | | CURING TYPE : UNDER WATER AT 2.6 °C | | |
| LOCATION : NUNAVUT | | | | | | TEST Nr : SK - 02 | | |
| FILE : 651298 | | | | | | | | |

| INITIAL MOUNTING SPECIMEN PROPERTIES | | | | WATER CONTENT | | AUXILIARY | TOTAL | MAIN RESULTS AT FAILURE | | |
|---|---------------------------------------|----------------------|-----------------|---|-----------------|---|-----------|---|-------------------|-----------|
| | | | | | | | | | Failure | Final |
| Diameter | De | 50.21 | mm | Mass tare + moist specimen | | | 229.90 | Line | | |
| Length | Le | 85.09 | mm | Mass tare + dry specimen | | | 89.66 | $\sigma_1 - \sigma_3$ | | |
| Cross-sectional area | Ae | 19.80 | cm ² | Tare no. | | | ML-1 | σ'_1 / σ'_3 | | |
| Total volume | Ve | 168.5 | cm ³ | Mass of tare | | | 13.36 | σ'_3 | | |
| Ratio L / D | Le / De | | (1/1) | Water content (%) | | | 183.80 | ΔU_b | | |
| Total wet mass | Mh | 215.79 | g | MEMBRANE OF LATEX | | CONDITIONS OF DRAINAGE | | A | | |
| Total dry mass | Ms | 76.30 | g | | | | | ϵ_1 | | |
| Water volume | Vw | 139.9 | cm ³ | Dm : 0.30 mm Cm : 153.00 mm Lm : 86.66 mm Correction.: N E : Homogeneous elastic H : Horizontals creasings V : Verticals creasings P : Plane of failure N : No correction | | Loading: N Dissipation: HB Shearing: H : Top B : Base R : Radial N : Undrained Note: Without drains | | ϵ_v | | |
| Specific gravity (est.) | Gs | 2.745 | | | | | | Failure criterion : $\sigma_1 - \sigma_3$ max | | |
| Solids volume | Vs | 27.9 | cm ³ | | | | | CORRECTIONS OF MEMBRANE | | |
| Degree of saturation | S | 99.5 | % | | | | | σ_a | | |
| DIMENSIONS OF TRIMMED SPECIMEN Length Lo 85.09 mm Diameter Do 50.21 mm Measured Ovality % Cell nr : GE-190 Rate of axial strain : | | | | | | | | σ_r | | |
| | | | | | | | | σ_α | | |
| | | | | | | | | σ_a : axial correction of membrane σ_r : radial correction of membrane σ_α : correction for plan of failure | | |
| | | | | | | | | k : 5.20E-06 cm/s C _v : | | |
| PHYSICALS AND MECHANICALS CHARACTERISTICS IN END STEP | | | | Code | IO | IN | CI | DU | SP | ZD |
| | | | | Step | Trimming | Initial | | Dissipation | Saturation | |
| | | | | Line | | 1 | | 35 | 25 | |
| Volume of specimen | Vx | (cm ³) | 168.5 | 168.5 | | 166.4 | 167.9 | | | |
| Volume of water | Vw | (cm ³) | 139.9 | 139.9 | | 141.2 | 142.7 | | | |
| Volume of voids | Vv | (cm ³) | 140.6 | 140.6 | | 138.5 | 140.0 | | | |
| Water content | W | (%) | 182.82 | 182.82 | | 184.52 | 186.48 | | | |
| Dry mass density | ρ_s | (kg/m ³) | 453 | 453 | | 458 | 454 | | | |
| Void ratio | e | (1/1) | 5.044 | 5.044 | | 4.969 | 5.022 | | | |
| Porosity | n | (1/1) | 0.835 | 0.835 | | 0.832 | 0.834 | | | |
| Degree of saturation | S | (%) | 99.5 | 99.5 | | 101.9 | 101.9 | | | |
| Units strains | ϵ_v | (%) | 0.00 | 0.00 | | 1.24 | 0.37 | | | |
| since the trimming | ϵ_1 | (%) | 0.00 | 0.00 | | 0.44 | 0.09 | | | |
| Effective stresses | σ'_3 | (kPa) | | 5 | | 85 | 5 | | | |
| | σ'_1 | (kPa) | | 10 | | 91 | 10 | | | |
| Pore pressure parameter | B | (1/1) | | | | | 0.966 | | | |
| SEQUENCE OF TEST | | | | | | | | | | |
| CODES | STEPS | | Start line | End line | | | | | | |
| IN | Initial transition | | 0 | 1 | | | | | | |
| SP | Back pressure saturation | | 2 | 25 | | | | | | |
| CI | Isotropic loading | | 26 | 27 | | | | | | |
| DU | Dissipation of excess pore pressure | | 28 | 35 | | | | | | |
| KC | Permeability constant head - method A | | 36 | 45 | | | | | | |

REMARKS : 1 - SATURATION BY BACK PRESSURE, ISOTROPIC CONSOLIDATION AND PERMEABILITY TEST
 2 - DESIGNATION : ASTM D2435M-11, ASTM D5084-16a

 3 - Date of batching : 2018-02-12 Date of test : 2018-03-14 (30 days curing)

Prepared by: Richard Courchesne (100736)
 Verified by: Yohan Jalbert, Ing.

Date: 2018-03-20
 Date:

| | | | | | | | | |
|------------------------------------|--|--|--|--|--|---|--|--|
| CLIENT : SNC-Lavalin inc. | | | | | | MIX DESIGN # : 22 | | |
| PROJECT : AMARUQ - PHASE II | | | | | | CURING TYPE : UNDER WATER AT 20 °C | | |
| LOCATION : NUNAVUT | | | | | | | | |
| FILE : 651298 | | | | | | TEST Nr : SK - 03 | | |

| INITIAL MOUNTING SPECIMEN PROPERTIES | | | | WATER CONTENT | | AUXILIARY | TOTAL | MAIN RESULTS AT FAILURE | | |
|---|---------------------------------------|----------------------|-----------------|---|----------|---|--------|---|------------|-------|
| | | | | | | | | | Failure | Final |
| Diameter | De | 50.38 | mm | Mass tare + moist specimen | | | 242.72 | Line | | |
| Length | Le | 89.74 | mm | Mass tare + dry specimen | | | 93.58 | $\sigma_1 - \sigma_3$ | | |
| Cross-sectional area | Ae | 19.93 | cm ² | Tare no. | | | 20 | σ'_1 / σ'_3 | | |
| Total volume | Ve | 178.9 | cm ³ | Mass of tare | | | 13.64 | σ'_3 | | |
| Ratio L / D | Le / De | | (1/1) | Water content (%) | | | 186.56 | ΔU_b | | |
| Total wet mass | Mh | 227.74 | g | MEMBRANE OF LATEX | | CONDITIONS OF DRAINAGE | | A | | |
| Total dry mass | Ms | 79.94 | g | | | | | ε_1 | | |
| Water volume | Vw | 148.2 | cm ³ | Dm : 0.30 mm Cm : 153.00 mm Lm : 91.54 mm Correction.: N E : Homogeneous elastic H : Horizontals creasings V : Verticals creasings P : Plane of failure N : No correction | | Loading: N Dissipation: HB Shearing: H : Top B : Base R : Radial N : Undrained Note: Without drains | | ε_v | | |
| Specific gravity (est.) | Gs | 2.745 | | | | | | Failure criterion : $\sigma_1 - \sigma_3$ max | | |
| Solids volume | Vs | 29.2 | cm ³ | | | | | CORRECTIONS OF MEMBRANE | | |
| Degree of saturation | S | 99.1 | % | | | | | σ_a | | |
| DIMENSIONS OF TRIMMED SPECIMEN Length Lo 89.74 mm Diameter Do 50.38 mm Measured Ovality % Cell nr : GE-189 Rate of axial strain : | | | | | | | | σ_r | | |
| | | | | | | | | σ_α | | |
| | | | | | | | | σ_a : axial correction of membrane σ_r : radial correction of membrane σ_α : correction for plan of failure | | |
| | | | | | | | | k : 5.37E-06 cm/s C _v : | | |
| PHYSICALS AND MECHANICALS CHARACTERISTICS IN END STEP | | | | Code | IO | IN | CI | DU | SP | ZD |
| | | | | Step | Trimming | Initial | | Dissipation | Saturation | |
| | | | | Line | | 1 | | 35 | 25 | |
| Volume of specimen | Vx | (cm ³) | 178.9 | 178.9 | | 176.8 | 178.2 | | | |
| Volume of water | Vw | (cm ³) | 148.2 | 148.2 | | 150.0 | 151.1 | | | |
| Volume of voids | Vv | (cm ³) | 149.7 | 149.7 | | 147.6 | 148.9 | | | |
| Water content | W | (%) | 184.89 | 184.89 | | 187.13 | 188.51 | | | |
| Dry mass density | ρ_s | (kg/m ³) | 447 | 447 | | 452 | 449 | | | |
| Void ratio | e | (1/1) | 5.124 | 5.124 | | 5.052 | 5.099 | | | |
| Porosity | n | (1/1) | 0.837 | 0.837 | | 0.835 | 0.836 | | | |
| Degree of saturation | S | (%) | 99.1 | 99.1 | | 101.7 | 101.5 | | | |
| Units strains | ε_v | (%) | 0.00 | 0.00 | | 1.19 | 0.40 | | | |
| since the trimming | ε_1 | (%) | 0.00 | 0.00 | | 0.27 | 0.07 | | | |
| Effective stresses | σ'_3 | (kPa) | | 5 | | 85 | 5 | | | |
| | σ'_1 | (kPa) | | 10 | | 91 | 10 | | | |
| Pore pressure parameter | B | (1/1) | | | | | 0.928 | | | |
| SEQUENCE OF TEST | | | | | | | | | | |
| CODES | STEPS | | Start line | End line | | | | | | |
| IN | Initial transition | | 0 | 1 | | | | | | |
| SP | Back pressure saturation | | 2 | 25 | | | | | | |
| CI | Isotropic loading | | 26 | 27 | | | | | | |
| DU | Dissipation of excess pore pressure | | 28 | 35 | | | | | | |
| KC | Permeability constant head - method A | | 36 | 45 | | | | | | |

REMARKS : 1 - SATURATION BY BACK PRESSURE, ISOTROPIC CONSOLIDATION AND PERMEABILITY TEST
 2 - DESIGNATION : ASTM D2435M-11, ASTM D5084-16a

 3 - Date of batching : 2018-02-12 Date of test : 2018-03-15 (31 days curing)

Prepared by: Richard Courchesne (100736) Date: 2018-03-20
 Verified by: Yohan Jalbert, Ing. Date:

| | |
|---|--|
| CLIENT : SNC-Lavalin inc. PROJECT : AMARUQ - PHASE II LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 2.6 °C TEST Nr : SK - 04 |
|---|--|

| INITIAL MOUNTING SPECIMEN PROPERTIES | | | | WATER CONTENT | | AUXILIARY | TOTAL | MAIN RESULTS AT FAILURE | | |
|--|---------------------------------------|----------------------|-----------------|---|-----------------|---|-----------|---|-------------------|-----------|
| | | | | | | | | Failure | Final | |
| Diameter | De | 50.30 | mm | Mass tare + moist specimen | | | 237.27 | Line | | |
| Length | Le | 86.74 | mm | Mass tare + dry specimen | | | 94.47 | $\sigma_1 - \sigma_3$ | | |
| Cross-sectional area | Ae | 19.87 | cm ² | Tare no. | | | 97 | σ'_1 / σ'_3 | | |
| Total volume | Ve | 172.4 | cm ³ | Mass of tare | | | 15.49 | σ'_3 | | |
| Ratio L / D | Le / De | | (1/1) | Water content (%) | | | 180.81 | ΔU_b | | |
| Total wet mass | Mh | 221.07 | g | MEMBRANE OF LATEX | | CONDITIONS OF DRAINAGE | | A | | |
| Total dry mass | Ms | 78.98 | g | | | | | ε_1 | | |
| Water volume | Vw | 142.5 | cm ³ | Dm : 0.30 mm Cm : 153.00 mm Lm : 88.42 mm Correction.: N E : Homogeneous elastic H : Horizontals creasings V : Verticals creasings P : Plane of failure N : No correction | | Loading: N Dissipation: HB Shearing: H : Top B : Base R : Radial N : Undrained Note: Without drains | | ε_v | | |
| Specific gravity (est.) | Gs | 2.745 | | | | | | Failure criterion : $\sigma_1 - \sigma_3$ max | | |
| Solids volume | Vs | 28.9 | cm ³ | | | | | CORRECTIONS OF MEMBRANE | | |
| Degree of saturation | S | 99.3 | % | | | | | σ_a | | |
| DIMENSIONS OF TRIMMED SPECIMEN | | | | E : Homogeneous elastic H : Horizontals creasings V : Verticals creasings P : Plane of failure N : No correction | | H : Top B : Base R : Radial N : Undrained Note: Without drains | | σ_r | | |
| | | | | | | | | σ_α | | |
| | | | | | | | | σ_a : axial correction of membrane | | |
| | | | | | | | | σ_r : radial correction of membrane | | |
| Cell nr : | GE-189 | | | P : Plane of failure N : No correction | | N : Undrained Note: Without drains | | σ_α : correction for plan of failure | | |
| Rate of axial strain : | | | | | | | | k : 6.64E-06 cm/s C _v : | | |
| PHYSICALS AND MECHANICALS CHARACTERISTICS IN END STEP | | | | Code | IO | IN | CI | DU | SP | ZD |
| | | | | Step | Trimming | Initial | | Dissipation | Saturation | |
| | | | | Line | | 1 | | 35 | 25 | |
| Volume of specimen | Vx | (cm ³) | 172.4 | 172.4 | | 169.9 | 171.1 | | | |
| Volume of water | Vw | (cm ³) | 142.5 | 142.5 | | 143.1 | 144.3 | | | |
| Volume of voids | Vv | (cm ³) | 143.5 | 143.5 | | 141.0 | 142.2 | | | |
| Water content | W | (%) | 179.91 | 179.91 | | 180.66 | 182.18 | | | |
| Dry mass density | ρ_s | (kg/m ³) | 458 | 458 | | 465 | 462 | | | |
| Void ratio | e | (1/1) | 4.973 | 4.973 | | 4.886 | 4.928 | | | |
| Porosity | n | (1/1) | 0.833 | 0.833 | | 0.830 | 0.831 | | | |
| Degree of saturation | S | (%) | 99.3 | 99.3 | | 101.5 | 101.5 | | | |
| Units strains | ε_v | (%) | 0.00 | 0.00 | | 1.47 | 0.76 | | | |
| since the trimming | ε_1 | (%) | 0.00 | 0.00 | | 0.28 | 0.08 | | | |
| Effective stresses | σ'_3 | (kPa) | | 5 | | 85 | 5 | | | |
| | σ'_1 | (kPa) | | 10 | | 91 | 10 | | | |
| Pore pressure parameter | B | (1/1) | | | | | 0.966 | | | |
| SEQUENCE OF TEST | | | | | | | | | | |
| CODES | STEPS | | | Start line | End line | | | | | |
| IN | Initial transition | | | 0 | 1 | | | | | |
| SP | Back pressure saturation | | | 2 | 25 | | | | | |
| CI | Isotropic loading | | | 26 | 27 | | | | | |
| DU | Dissipation of excess pore pressure | | | 28 | 35 | | | | | |
| KC | Permeability constant head - method A | | | 36 | 45 | | | | | |

REMARKS : 1 - SATURATION BY BACK PRESSURE, ISOTROPIC CONSOLIDATION AND PERMEABILITY TEST
 2 - DESIGNATION : ASTM D2435M-11, ASTM D5084-16a

3 - Date of batching : 2018-02-12 Date of test : 2018-03-19 (35 days curing)

Prepared by: Richard Courchesne (100736)
 Verified by: Yohan Jalbert, Ing.

Date: 2018-03-21
 Date:

| | | | | | | | | |
|------------------------------------|--|--|--|--|--|---|--|--|
| CLIENT : SNC-Lavalin inc. | | | | | | MIX DESIGN # : 22 | | |
| PROJECT : AMARUQ - PHASE II | | | | | | CURING TYPE : UNDER WATER AT 20 °C | | |
| LOCATION : NUNAVUT | | | | | | | | |
| FILE : 651298 | | | | | | TEST Nr : SK - 05 | | |

| INITIAL MOUNTING SPECIMEN PROPERTIES | | | | WATER CONTENT | | AUXILIARY | TOTAL | MAIN RESULTS AT FAILURE | | |
|---|---------------------------------------|----------------------|-----------------|---|----------|---|--------|---|------------|-------|
| | | | | | | | | | Failure | Final |
| Diameter | De | 50.40 | mm | Mass tare + moist specimen | | | 240.84 | Line | | |
| Length | Le | 87.89 | mm | Mass tare + dry specimen | | | 94.65 | $\sigma_1 - \sigma_3$ | | |
| Cross-sectional area | Ae | 19.95 | cm ² | Tare no. | | | 84 | σ'_1 / σ'_3 | | |
| Total volume | Ve | 175.4 | cm ³ | Mass of tare | | | 15.59 | σ'_3 | | |
| Ratio L / D | Le / De | | (1/1) | Water content (%) | | | 184.91 | ΔU_b | | |
| Total wet mass | Mh | 223.94 | g | MEMBRANE OF LATEX | | CONDITIONS OF DRAINAGE | | A | | |
| Total dry mass | Ms | 79.06 | g | | | | | ε_1 | | |
| Water volume | Vw | 145.3 | cm ³ | Dm : 0.30 mm Cm : 153.00 mm Lm : 89.68 mm Correction.: N E : Homogeneous elastic H : Horizontals creasings V : Verticals creasings P : Plane of failure N : No correction | | Loading: N Dissipation: HB Shearing: H : Top B : Base R : Radial N : Undrained Note: Without drains | | ε_v | | |
| Specific gravity (est.) | Gs | 2.745 | | | | | | Failure criterion : $\sigma_1 - \sigma_3$ max | | |
| Solids volume | Vs | 28.9 | cm ³ | | | | | CORRECTIONS OF MEMBRANE | | |
| Degree of saturation | S | 99.2 | % | | | | | σ_a | | |
| DIMENSIONS OF TRIMMED SPECIMEN Length Lo 87.89 mm Diameter Do 50.40 mm Measured Ovality % Cell nr : GE-189 Rate of axial strain : | | | | | | | | σ_r | | |
| | | | | | | | | σ_α | | |
| | | | | | | | | σ_a : axial correction of membrane σ_r : radial correction of membrane σ_α : correction for plan of failure | | |
| | | | | | | | | k : 2.89E-06 cm/s C _v : | | |
| PHYSICALS AND MECHANICALS CHARACTERISTICS IN END STEP | | | | Code | IO | IN | CI | DU | SP | ZD |
| | | | | Step | Trimming | Initial | | Dissipation | Saturation | |
| | | | | Line | | 1 | | 35 | 25 | |
| Volume of specimen | Vx | (cm ³) | 175.4 | 175.4 | | 173.7 | 174.4 | | | |
| Volume of water | Vw | (cm ³) | 145.3 | 145.3 | | 147.0 | 148.0 | | | |
| Volume of voids | Vv | (cm ³) | 146.5 | 146.5 | | 144.8 | 145.6 | | | |
| Water content | W | (%) | 183.25 | 183.25 | | 185.40 | 186.66 | | | |
| Dry mass density | ρ_s | (kg/m ³) | 451 | 451 | | 455 | 453 | | | |
| Void ratio | e | (1/1) | 5.070 | 5.070 | | 5.011 | 5.039 | | | |
| Porosity | n | (1/1) | 0.835 | 0.835 | | 0.834 | 0.834 | | | |
| Degree of saturation | S | (%) | 99.2 | 99.2 | | 101.6 | 101.7 | | | |
| Units strains | ε_v | (%) | 0.00 | 0.00 | | 0.98 | 0.52 | | | |
| since the trimming | ε_1 | (%) | 0.00 | 0.00 | | 0.25 | 0.08 | | | |
| Effective stresses | σ'_3 | (kPa) | | 5 | | 85 | 5 | | | |
| | σ'_1 | (kPa) | | 10 | | 91 | 10 | | | |
| Pore pressure parameter | B | (1/1) | | | | | 0.909 | | | |
| SEQUENCE OF TEST | | | | | | | | | | |
| CODES | STEPS | | Start line | End line | | | | | | |
| IN | Initial transition | | 0 | 1 | | | | | | |
| SP | Back pressure saturation | | 2 | 25 | | | | | | |
| CI | Isotropic loading | | 26 | 27 | | | | | | |
| DU | Dissipation of excess pore pressure | | 28 | 35 | | | | | | |
| KC | Permeability constant head - method A | | 36 | 45 | | | | | | |

REMARKS : 1 - SATURATION BY BACK PRESSURE, ISOTROPIC CONSOLIDATION AND PERMEABILITY TEST
 2 - DESIGNATION : ASTM D2435M-11, ASTM D5084-16a

 3 - Date of batching : 2018-02-12 Date of test : 2018-03-16 (32 days curing)

Prepared by: Richard Courchesne (100736)
 Verified by: Yohan Jalbert, Ing.

Date: 2018-03-20
 Date:

| | |
|---|--|
| CLIENT : SNC-Lavalin inc. PROJECT : AMARUQ - PHASE II LOCATION : NUNAVUT FILE : 651298 | MIX DESIGN # : 22 CURING TYPE : UNDER WATER AT 2.6 °C TEST Nr : SK - 06 |
|---|--|

| INITIAL MOUNTING SPECIMEN PROPERTIES | | | | WATER CONTENT | | AUXILIARY | | TOTAL | | MAIN RESULTS AT FAILURE | | |
|--|---------------------------------------|----------------------|-----------------|---|----------|--|--------|--|-----------------------|-------------------------|---------|-------|
| | | | | | | | | | | | Failure | Final |
| Diameter | De | 50.30 | mm | Mass tare + moist specimen | | | | 223.27 | Line | | | |
| Length | Le | 82.09 | mm | Mass tare + dry specimen | | | | 87.47 | $\sigma_1-\sigma_3$ | | | |
| Cross-sectional area | Ae | 19.87 | cm ² | Tare no. | | | | 89 | σ'_1/σ'_3 | | | |
| Total volume | Ve | 163.1 | cm ³ | Mass of tare | | | | 13.38 | σ'_3 | | | |
| Ratio L / D | Le / De | | (1/1) | Water content (%) | | | | 183.29 | ΔU_b | | | |
| Total wet mass | Mh | 209.11 | g | MEMBRANE OF LATEX | | CONDITIONS OF DRAINAGE | | | A | | | |
| Total dry mass | Ms | 74.09 | g | | | | | | ε_1 | | | |
| Water volume | Vw | 135.4 | cm ³ | Dm : 0.30 mm Cm : 153.00 mm Lm : 83.67 mm Correction.: N E : Homogeneous elastic H : Horizontals creasings V : Verticals creasings P : Plane of failure N : No correction | | Loading: N Dissipation: HB Shearing: H : Top B : Base R : Radial N : Undrained Note: Without drains | | ε_v | | | | |
| Specific gravity (est.) | Gs | 2.745 | | | | | | Failure criterion : $\sigma_1-\sigma_3$ max | | | | |
| Solids volume | Vs | 27.1 | cm ³ | | | | | CORRECTIONS OF MEMBRANE | | | | |
| Degree of saturation | S | 99.6 | % | | | | | σ_a | | | | |
| DIMENSIONS OF TRIMMED SPECIMEN | | | | | | | | | σ_r | | | |
| | | | | | | | | | σ_α | | | |
| Length | Lo | 82.09 | mm | E : Homogeneous elastic H : Horizontals creasings V : Verticals creasings | | H : Top B : Base R : Radial | | σ_a : axial correction of membrane | | | | |
| Diameter | Do | 50.30 | mm | | | | | σ_r : radial correction of membrane | | | | |
| Measured Ovality | | | % | P : Plane of failure N : No correction | | N : Undrained Note: Without drains | | σ_α : correction for plan of failure | | | | |
| Cell nr : | GE-190 | | | | | | | k : 8.01E-06 cm/s | | | | |
| Rate of axial strain : | | | | | | | | C _v : | | | | |
| PHYSICALS AND MECHANICALS CHARACTERISTICS IN END STEP | | | | Code | IO | IN | CI | DU | SP | ZD | | |
| | | | | Step | Trimming | Initial | | Dissipation | Saturation | | | |
| | | | | Line | | 1 | | 35 | 25 | | | |
| Volume of specimen | Vx | (cm ³) | 163.1 | 163.1 | | 160.4 | 162.1 | | | | | |
| Volume of water | Vw | (cm ³) | 135.4 | 135.4 | | 135.7 | 137.3 | | | | | |
| Volume of voids | Vv | (cm ³) | 136.0 | 136.0 | | 133.4 | 135.0 | | | | | |
| Water content | W | (%) | 182.24 | 182.24 | | 182.64 | 184.79 | | | | | |
| Dry mass density | ρ_s | (kg/m ³) | 454 | 454 | | 462 | 457 | | | | | |
| Void ratio | e | (1/1) | 5.024 | 5.024 | | 4.926 | 4.987 | | | | | |
| Porosity | n | (1/1) | 0.834 | 0.834 | | 0.831 | 0.833 | | | | | |
| Degree of saturation | S | (%) | 99.6 | 99.6 | | 101.8 | 101.7 | | | | | |
| Units strains | ε_v | (%) | 0.00 | 0.00 | | 1.64 | 0.62 | | | | | |
| since the trimming | ε_1 | (%) | 0.00 | 0.00 | | 0.34 | 0.07 | | | | | |
| Effective stresses | σ'_3 | (kPa) | | 5 | | 85 | 5 | | | | | |
| | σ'_1 | (kPa) | | 10 | | 91 | 10 | | | | | |
| Pore pressure parameter | B | (1/1) | | | | | 0.974 | | | | | |
| SEQUENCE OF TEST | | | | | | | | | | | | |
| CODES | STEPS | | | Start line | End line | | | | | | | |
| IN | Initial transition | | | 0 | 1 | | | | | | | |
| SP | Back pressure saturation | | | 2 | 25 | | | | | | | |
| CI | Isotropic loading | | | 26 | 27 | | | | | | | |
| DU | Dissipation of excess pore pressure | | | 28 | 35 | | | | | | | |
| KC | Permeability constant head - method A | | | 36 | 45 | | | | | | | |
| REMARKS : 1 - SATURATION BY BACK PRESSURE, ISOTROPIC CONSOLIDATION AND PERMEABILITY TEST | | | | | | | | | | | | |
| 2 - DESIGNATION : ASTM D2435M-11, ASTM D5084-16a | | | | | | | | | | | | |
| 3 - Date of batching : 2018-02-12 Date of test : 2018-03-16 (32 days curing) | | | | | | | | | | | | |
| Prepared by: Richard Courchesne (100736) Date: 2018-03-20 | | | | | | | | | | | | |
| Verified by: Yohan Jalbert, ing. Date: | | | | | | | | | | | | |



SNC • LAVALIN

AEM # 6118-E-132-002-TCR-003
SNC # 651298-3000-4GER-0001

Appendix 3

Additives – Product Description

DIVISION : GROUPE PRODUITS CHIMIQUES / CHEMICAL PRODUCTS GROUP

Page 1 de/of 1

DEPARTMENT : MARKETING

Date : 2014/02/12

ARBO S01 : Poudre / Powder

Version : 13.0.0

ARBO[®] S01 P

| | |
|-----------------------|-----------------------------|
| Wood type | Northern Softwood |
| Manufacturing Process | Ammonium Sulfite |
| Production Site | Temiscaming, Quebec, Canada |
| CAS Number (generic) | 68131-31-7 |
| CAS Number (specific) | 8061-51-6 |

Specifications

| CHARACTERISTIC | Analysis Method | UNIT | RANGE ⁽¹⁾ |
|----------------|-----------------|------|----------------------|
| Appearance | | | Brown powder |
| Bulk Density | WI-RES-S042 | g/cc | 0.32 - 0.55 |
| Solids (w/w) | WI-LIG-L007 | % | 93 - 97 |

(1) on product as is

Typical Data

| CHARACTERISTIC | Analysis Method | UNIT | TYPICAL VALUE ⁽²⁾ |
|------------------|------------------------|------|------------------------------|
| Mineral ashes | WI-LIG-050 | % | 22.7 |
| Sodium | ICP-MS,MA-500-Mét.1.2R | % | 7 |
| Total Sulfur | ICP-MS,MA-500-Mét.1.2R | % | 6.7 |
| Reducing Matters | WI-DIV-L054 | % | < 3 |

(2) on 100% solids basis

Description and Applications

ARBO[®] S01 is a low sugar, modified sodium lignosulfonate spray dried powder

ARBO[®] S01 is widely used as a dispersing agent for agrochemicals and concrete admixtures and binding agent for carbon black production

Packaging

25 Kg bags (1 MT per pallet, stretch wrapped), or 900 Kg Bulk Bags

Disclaimer

The data and information contained herein is believed to be true to best of our knowledge at Chemical Group. No warranty or representation for which Chemical Group assumes legal responsibility is implied. The information refers only to the controlled product described herein and does not relate to use of the product with any other materials and processes. Chemical Group encourages our customers to consider, investigate, and verify information for their uses. Chemical Group assumes no responsibility for damage to property or equipment or injury to recipient or third party persons as a result of misuse or handling of this quality product. Customers are encouraged to conduct appropriate testing before use of product. The user must assure that use of information contained herein is done according to all applicable laws and regulations.

Tembec Lignosulfonates - Technical Service and Development

Tartas-AVBN, France
+ 33 557 96 52 86
arturo.perdomo@tembec.com

Temiscaming, Quebec, Canada
+ 1 819 627 4496
shanna.milne@tembec.com

Product Data Sheet

Edition 08.2012/v1

CSC Master Format™ 03 05 00

Sika® P-300N

Sika® P-300N**High-Range Water Reducing Admixture**

| | | |
|--------------------------------------|--|--|
| Description | Sika® P-300N is a normal setting, high range water reducing, super-plasticizing powdered admixture for concrete. | |
| Where to Use | <ul style="list-style-type: none"> ■ As a super-plasticizer, Sika® P-300N may be added with the normal amount of water to produce flowing concrete. ■ When used as a high range water reducer, Sika® P-300N will reduce water requirements by 25 - 40%, increasing concrete compressive strengths at all ages. Alternatively, it can be used to achieve a combination of these characteristics. | |
| Advantages | <ul style="list-style-type: none"> ■ Jobsite control of slump without the addition of water. ■ Higher, early and ultimate strengths. ■ Improved workability with no loss in strength. ■ Improved cohesiveness and reduced segregation. ■ Higher strengths may be achieved more economically. ■ Lower permeability and greater durability. ■ Easier concrete placement in difficult to access and heavily reinforced areas. ■ Reduces shrinkage and creep. ■ Yields higher modulus of rupture. | |
| Standards | Sika® P-300N conforms to ASTM C494, Type F. | |
| | Typical Data Packaging Colour and Form Shelf Life and Storage | 15 kg (33 lb) bag Brown powder 2 years when stored in original unopened bag in dry warehouse conditions. Protect from direct sunlight. |
| How to Use | | |
| Dosage | <p>Sika® P-300N is normally added to the concrete at a rate of 150 - 500 g/100 kg weight of cementitious material. Performance assurance testing should be conducted to determine the optimum dosage.</p> <p>Dosage rates outside the recommended range may be used where specialized materials such as microsilica are specified, extreme ambient conditions are encountered or unusual project conditions require special consideration. In this case, please contact your Sika Canada Technical Sales Representative for further information.</p> | |
| Mixing | Sika® P-300N should be dispensed separately from the other admixtures, preferably after all of the materials have been charged into the mixer. | |
| Clean Up | Use personal protective equipment (chemical resistant goggles/gloves/clothing). Without direct contact, remove spilled or excess product and place in suitable sealed container. Dispose of excess product and container in accordance with applicable environmental regulations. | |
| Health and Safety Information | <p>For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.</p> <p>KEEP OUT OF REACH OF CHILDREN FOR INDUSTRIAL USE ONLY</p> | |

The information, and in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions, within their shelf life. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Product Data Sheet for the product concerned, copies of which will be supplied on request or can be accessed in the Internet under www.sika.ca.

**Sika Canada Inc.**

Head Office
601 Delmar Avenue
Pointe-Claire, Quebec
H9R 4A9

Other locations
Toronto
Edmonton
Vancouver

1-800-933-SIKA
www.sika.ca

An ISO 9001 certified company
Pointe-Claire: ISO 14001 certified EMS

Appendix G

Thermistor string readings along WTD

| | | |
|----------------------------------|-----------------------|------------------|
| Design report of Whale Tail Dike | | Original -V.01 |
| 2018/May/10 | 651298-2700-4GER-0001 | Technical Report |

Appendix G

Thermistor readings in the WTD area

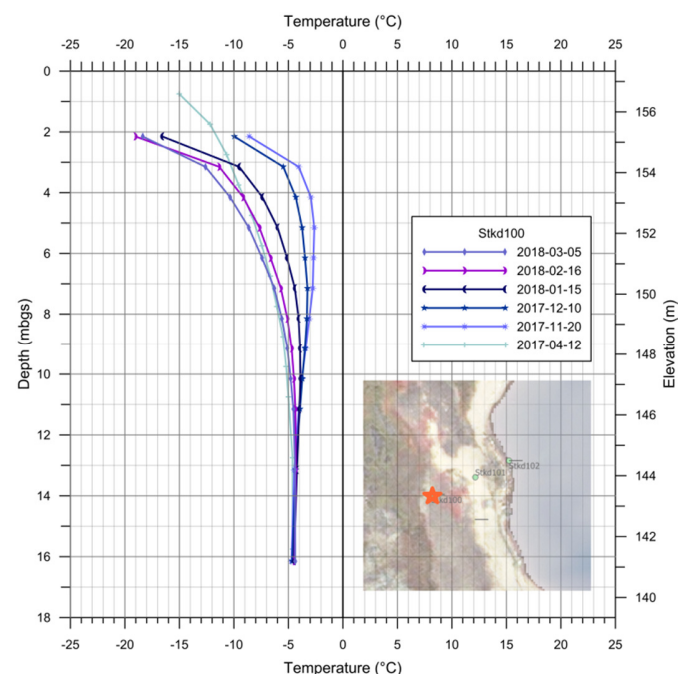


Figure G-1: Readings on temporary thermistor string Stkd100

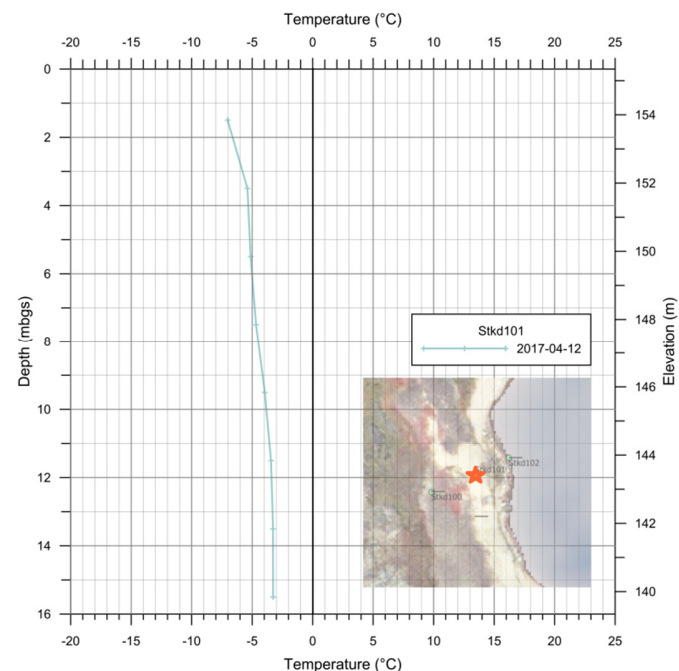


Figure G-2: Reading on temporary thermistor string Stkd101

| | | |
|----------------------------------|-----------------------|------------------|
| Design report of Whale Tail Dike | | Original -V.PB |
| 2018/05/02 | 651298-2700-4GER-0001 | Technical Report |

Appendix G

Thermistor readings in the WTD area

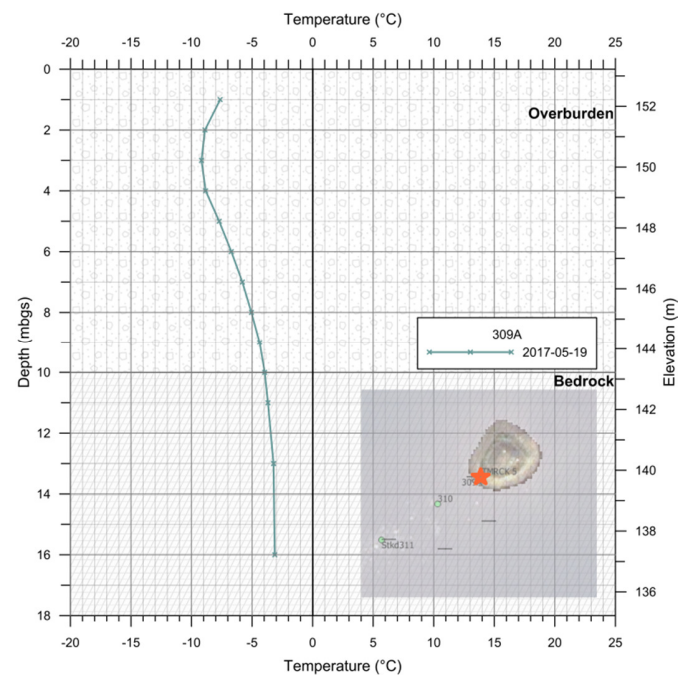


Figure G-3: Reading on temporary thermistor string 309A

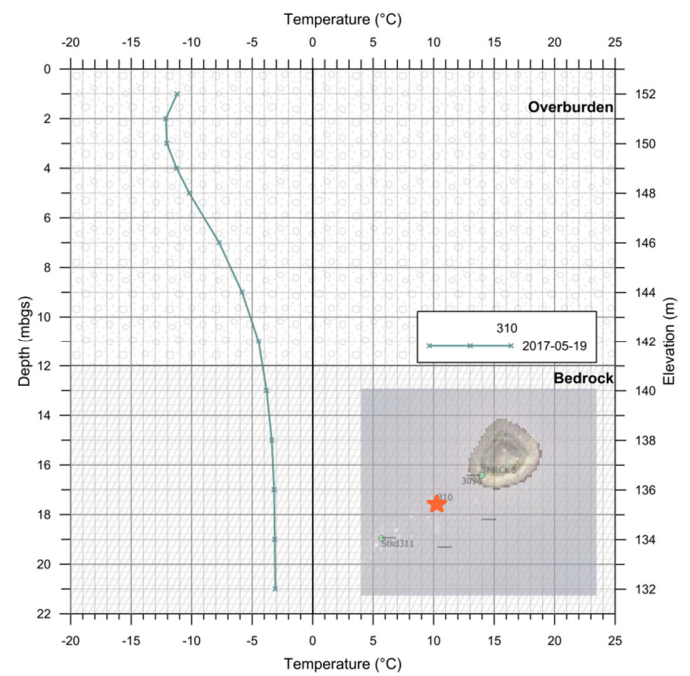


Figure G-4: Reading on temporary thermistor string 310

| | | |
|----------------------------------|-----------------------|------------------|
| Design report of Whale Tail Dike | | Original -V.PB |
| 2018/05/02 | 651298-2700-4GER-0001 | Technical Report |

Appendix G

Thermistor readings in the WTD area

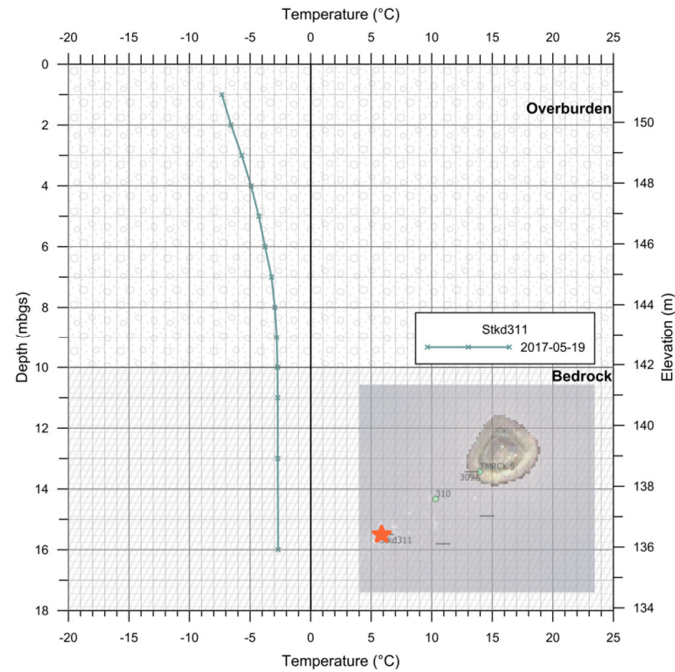


Figure G-5: Reading on temporary thermistor string Stkd311

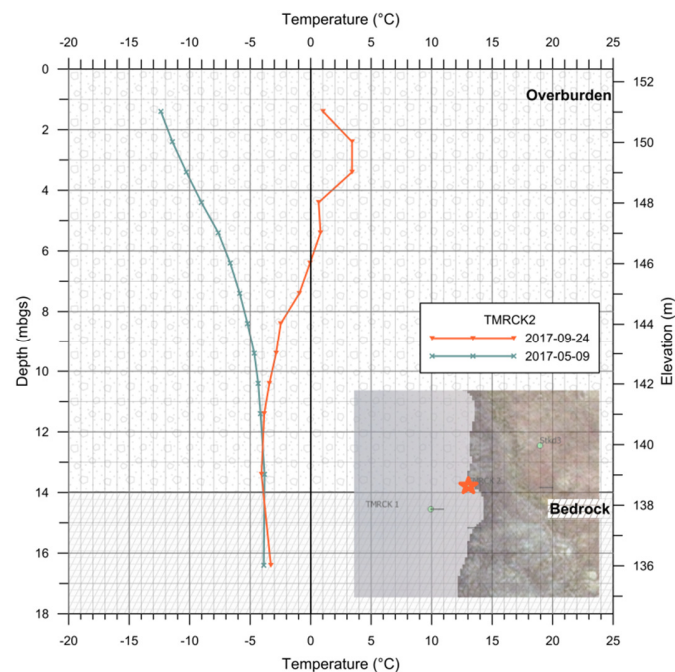


Figure G-6: Readings on temporary thermistor string TMRCK2

| | | |
|----------------------------------|-----------------------|------------------|
| Design report of Whale Tail Dike | | Original -V.PB |
| 2018/05/02 | 651298-2700-4GER-0001 | Technical Report |

Appendix G

Thermistor readings in the WTD area

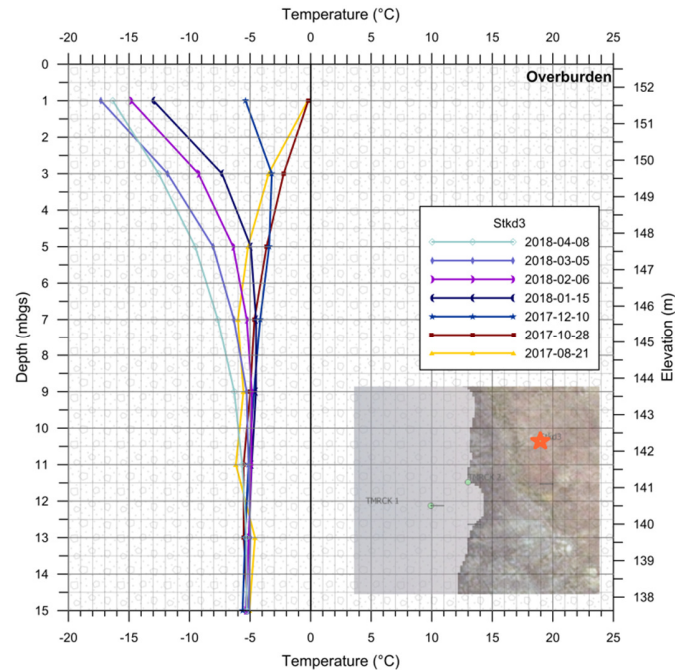


Figure G-7: Readings on temporary thermistor string Stkd3

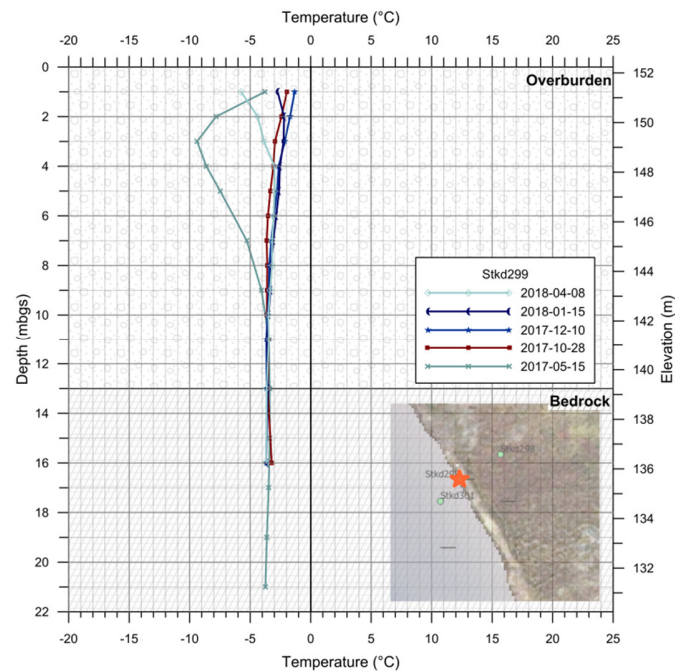


Figure G-8: Readings on temporary thermistor string Stkd299

| | | |
|----------------------------------|-----------------------|------------------|
| Design report of Whale Tail Dike | | Original -V.PB |
| 2018/05/02 | 651298-2700-4GER-0001 | Technical Report |

Appendix G

Thermistor readings in the WTD area

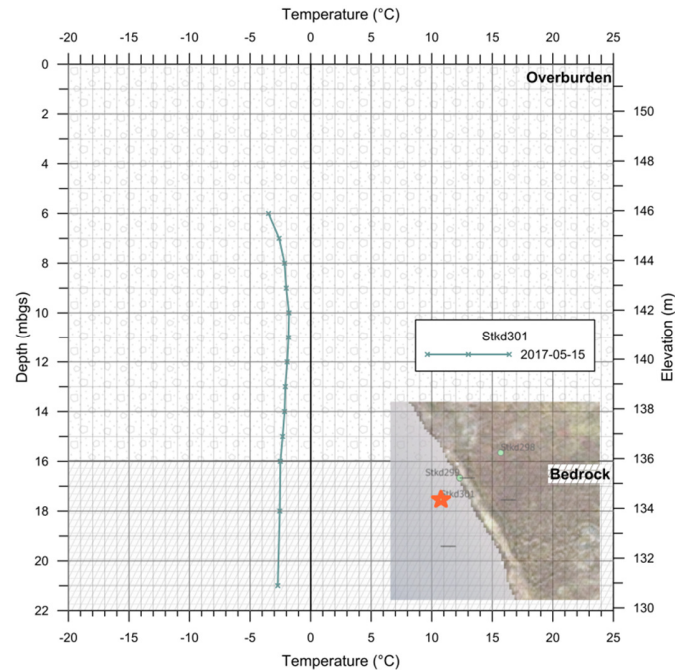


Figure G-9: Reading on temporary thermistor string Stkd301

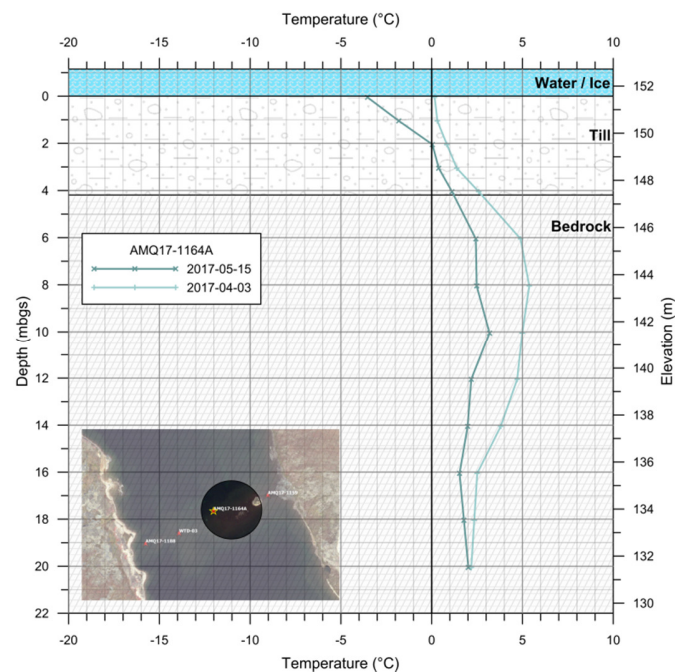


Figure G-10: Readings on permanent thermistor string AMQ17-1164A

| | | |
|----------------------------------|-----------------------|------------------|
| Design report of Whale Tail Dike | | Original -V.PB |
| 2018/05/02 | 651298-2700-4GER-0001 | Technical Report |

Appendix G

Thermistor readings in the WTD area

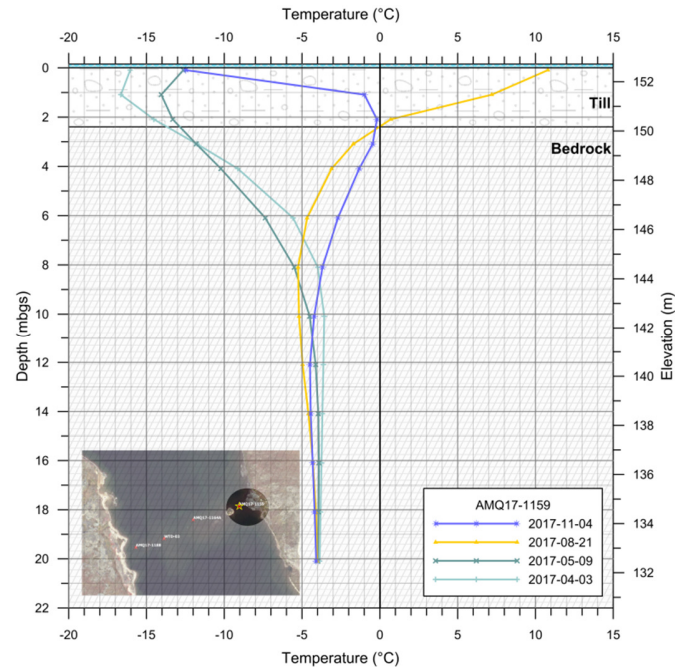


Figure G-11: Readings on permanent thermistor string AMQ17-1159

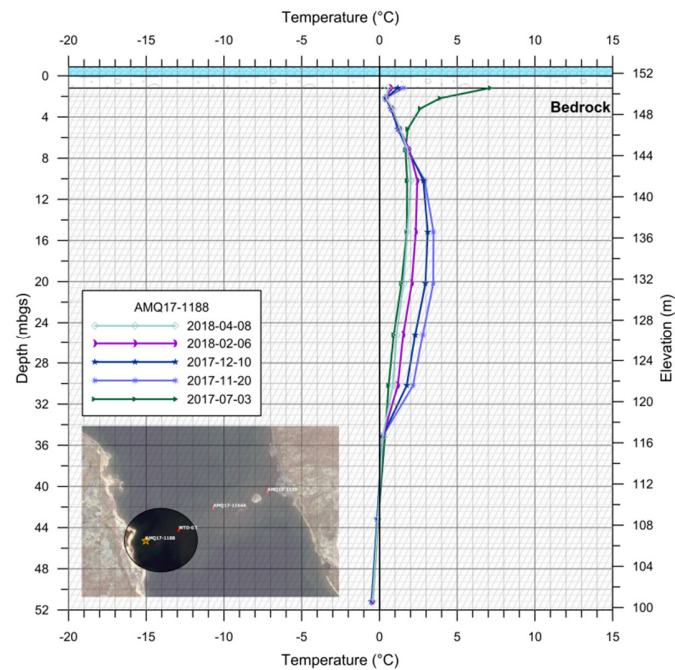


Figure G-12: Readings on permanent thermistor string AMQ17-1188

| | | |
|----------------------------------|-----------------------|------------------|
| Design report of Whale Tail Dike | | Original -V.PB |
| 2018/05/02 | 651298-2700-4GER-0001 | Technical Report |



SNC • LAVALIN

5500, boulevard des Galeries, bureau 200
Québec (Québec) G2K 2E2
418-621-5500 - 418-621-8887

