



MINICASE® (SM SERIES) WORM GEAR OIL FILL QUANTITIES - FOOT HOUSING



DRIVESYSTEMS

RETAIN FOR FUTURE USE

U13100 - 1 of 1

MINICASE® (SM Series) Lubrication

NORD MINICASE® (SM Series) worm gear reducers and worm gearmotors are inherently maintenance free, factory oil filled, and supplied with a high quality, long life synthetic gear oil intended to be suitable for the life of the product. These gear units are also supplied without oil service plugs or vents.

Related User Manuals

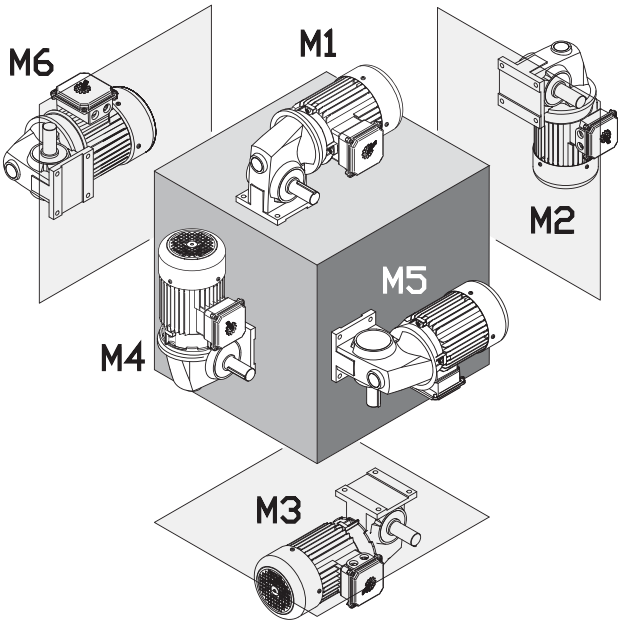
U10790 MINICASE® (SM Series) Worm – Lubrication Guidelines.
U11040 MINICASE® (SM Series) Worm – Lubrication Types.

STOP

HARMFUL SITUATION

STOP

For mounting orientations other than shown please consult NORD Gear. Reducer modifications may be required.



Type	M1		M2		M3		M4		M5		M6	
	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml
SK 1SM31	4.1	120	4.1	120	4.1	120	4.1	120	4.1	120	4.1	120
SK 1SM40	7.4	220	7.4	220	7.4	220	7.4	220	7.4	220	7.4	220
SK 2SM40	11.2	330	11.2	330	11.2	330	12.2	360	11.2	330	11.2	330
SK 1SM50	8.5	250	8.5	250	8.5	250	8.5	250	8.5	250	8.5	250
SK 2SM50	11.8	350	11.8	350	11.8	350	14.2	420	11.8	350	11.8	350
SK 1SM63	14.2	420	14.2	420	14.2	420	14.2	420	14.2	420	14.2	420
SK 2SM63	17.9	530	17.9	530	17.9	530	21.3	630	17.9	530	17.9	530

Oil levels shown apply to any foot-mount gear housings including those ending with no suffix or ending with LX or AX.



MINICASE® (SMI/SMID) WORM GEAR OIL FILL QUANTITIES - FOOT HOUSING



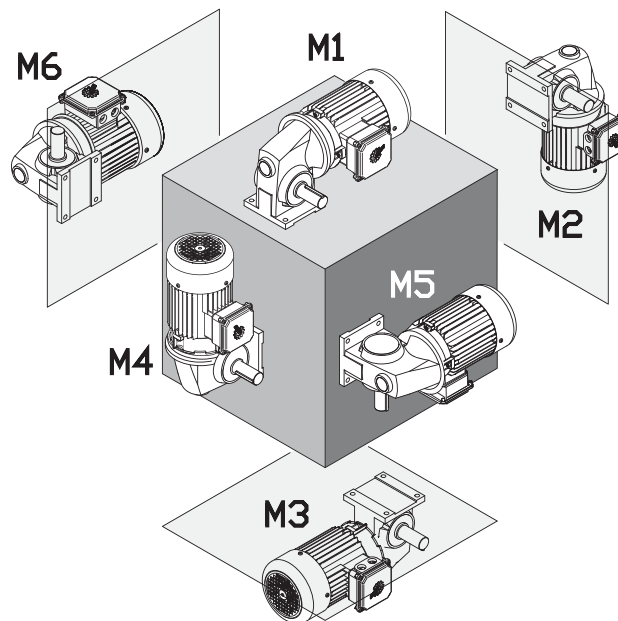
MINICASE® (SMI/SMID Series) Lubrication

NORD MINICASE® (SMI/SMID Series) worm gear reducers and worm gearmotors are inherently maintenance free, factory oil filled, and supplied with a high quality, long life synthetic gear oil intended to be suitable for the life of the product. For lubrication types see user manual U11050.

NORD MINICASE® (SMI/SMID Series) worm gear reducers and worm gearmotors are equipped with oil plugs. Venting the gear unit is optional as discussed in user manual U14750.

Related User Manuals

- U10800 - MINICASE® (SMI/SMID Series) Worm – Lubrication Guidelines.
- U11050 - MINICASE® (SMI/SMID Series) Worm – Lubrication Types
- U14750 - MINICASE® (SMI/SMID Series) Worm – Oil Plug Locations



HARMFUL SITUATION



For mounting orientations other than shown please consult NORD Gear. Reducer modifications may be required.

MINICASE® (SMI Series) Gear Reducer Oil Fill - Foot Housing

Type	M1		M2		M3		M4		M5		M6	
	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml
SK 1SMI31	1.5	45	1.5	45	1.5	45	1.5	45	1.5	45	1.5	45
SK 1SMI40	2.7	80	2.7	80	2.7	80	2.7	80	2.7	80	2.7	80
SK 1SMI50	4.4	130	4.4	130	4.4	130	4.4	130	4.4	130	4.4	130
SK 1SMI63	9.1	270	9.1	270	9.1	270	9.1	270	9.1	270	9.1	270
SK 1SMI75	14.2	420	14.2	420	14.2	420	14.2	420	14.2	420	14.2	420

Oil fill level is universal and independent of mounting position

Oil levels shown apply to any foot-mount gear housings including those ending with no-suffix or LX or AX.

MINICASE® (SMID Series) Integral Gearmotor Oil Fill - Foot Housing

Type	M1		M2		M3		M4		M5		M6	
	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml
SK 1SMID31	2.0	60	3.6	105	2.4	70	1.7	50	2.4	70	2.4	70
SK 1SMID40	3.4	100	5.6	165	4.1	120	3.0	90	4.1	120	4.1	120
SK 1SMID50	5.9	175	8.8	260	6.6	195	5.4	160	6.6	195	6.6	195
SK 1SMID63	9.6	285	14.4	425	11.0	325	9.1	270	11.0	325	11.0	325

Oil levels shown apply to any foot-mount gear housings including those ending with no-suffix or LX or AX.



MINICASE® (SM SERIES) WORM GEAR OIL FILL QUANTITIES - FLANGE HOUSING



DRIVESYSTEMS

RETAIN FOR FUTURE USE

U13200 - 1 of 1

MINICASE® (SM Series) Lubrication

NORD MINICASE® (SM Series) worm gear reducers and worm gearmotors are inherently maintenance free, factory oil filled, and supplied with a high quality, long life synthetic gear oil intended to be suitable for the life of the product. These gear units are also supplied without oil service plugs or vents.

Related User Manuals

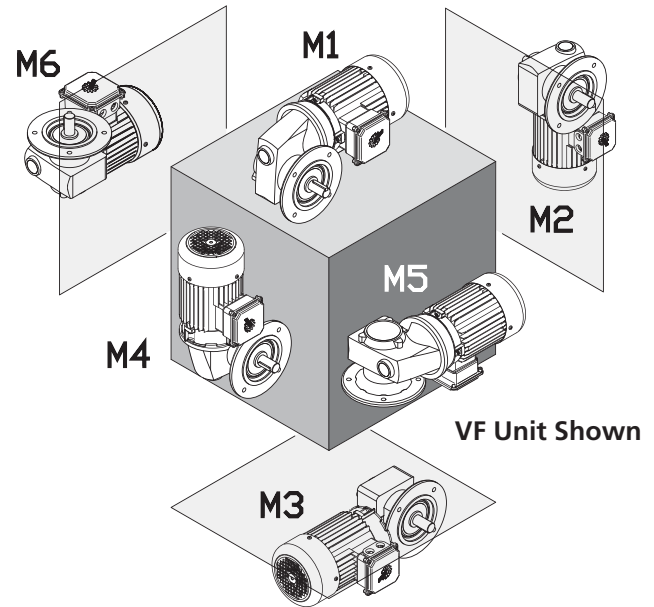
U10790 MINICASE® (SM Series) Worm – Lubrication Guidelines.
U11040 MINICASE® (SM Series) Worm – Lubrication Types.

STOP

HARMFUL SITUATION

STOP

For mounting orientations other than shown please consult NORD Gear. Reducer modifications may be required.



Type	M1		M2		M3		M4		M5		M6	
	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml
SK 1SM31	4.4	130	4.4	130	4.4	130	4.4	130	4.4	130	4.4	130
SK 1SM40	8.1	240	8.1	240	8.1	240	8.1	240	8.1	240	8.1	240
SK 2SM40	11.5	340	11.5	340	11.5	340	12.8	380	11.5	340	11.5	340
SK 1SM50	9.1	270	9.1	270	9.1	270	9.1	270	9.1	270	9.1	270
SK 2SM50	12.5	370	12.5	370	12.5	370	15.2	450	12.5	370	12.5	370
SK 1SM63	15.2	450	15.2	450	15.2	450	15.2	450	15.2	450	15.2	450
SK 2SM63	20.3	600	20.3	600	20.3	600	24.7	730	20.3	600	20.3	600

Oil Levels shown apply to flange-mount gear housings with model type ending in AZ, AF, VZ or VF.



DRIVESYSTEMS

MINICASE® (SMI/SMID) WORM GEAR OIL FILL QUANTITIES - FLANGE HOUSING



U13250 - 1 of 1

MINICASE® (SMI/SMID Series) Lubrication

NORD MINICASE® (SMI/SMID Series) worm gear reducers and worm gearmotors are inherently maintenance free, factory oil filled, and supplied with a high quality, long life synthetic gear oil intended to be suitable for the life of the product. For lubrication types see user manual U11050.

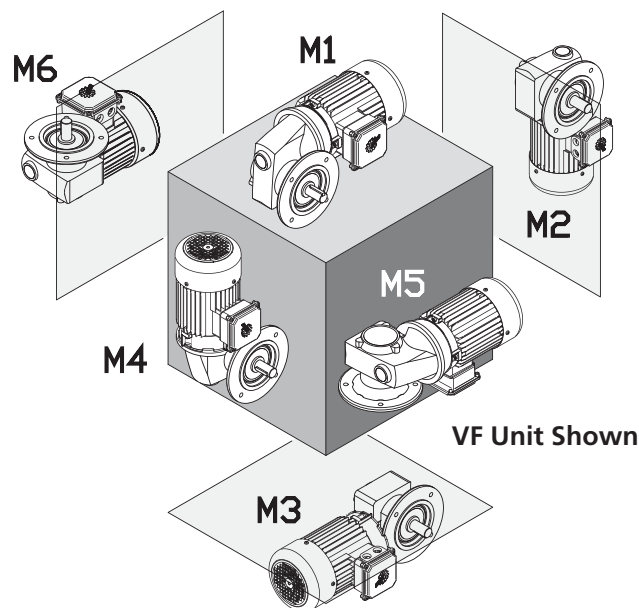
NORD MINICASE® (SMI/SMID Series) worm gear reducers and worm gearmotors are equipped with oil plugs. Venting the gear unit is optional as discussed in user manual U14750.

Related User Manuals

U10800 - MINICASE® (SMI/SMID Series) Worm – Lubrication Guidelines.

U11050 - MINICASE® (SMI/SMID Series) Worm – Lubrication Types

U14750 - MINICASE® (SMI/SMID Series) Worm – Oil Plug Locations



HARMFUL SITUATION



For mounting orientations other than shown please consult NORD Gear. Reducer modifications may be required.

MINICASE® (SMI Series) Gear Reducer Oil Fill - Flange Housing

Type	M1		M2		M3		M4		M5		M6	
	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml
SK 1SMI31	1.5	45	1.5	45	1.5	45	1.5	45	1.5	45	1.5	45
SK 1SMI40	2.7	80	2.7	80	2.7	80	2.7	80	2.7	80	2.7	80
SK 1SMI50	4.4	130	4.4	130	4.4	130	4.4	130	4.4	130	4.4	130
SK 1SMI63	9.1	270	9.1	270	9.1	270	9.1	270	9.1	270	9.1	270
SK 1SMI75	14.2	420	14.2	420	14.2	420	14.2	420	14.2	420	14.2	420

Oil Fill is universal and independent of mounting position.

Oil Levels shown apply to flange-mount gear housings with model type ending in AZ, AF, VZ or VF.

MINICASE® (SMID Series) Integral Gearmotor Oil Fill - Flange Housing

Type	M1		M2		M3		M4		M5		M6	
	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml
SK 1SMID31	2.0	60	3.6	105	2.4	70	1.7	50	2.4	70	2.4	70
SK 1SMID40	3.4	100	5.6	165	4.1	120	3.0	90	4.1	120	4.1	120
SK 1SMID50	5.9	175	8.8	260	6.6	195	5.4	160	6.6	195	6.6	195
SK 1SMID63	9.6	285	14.4	425	11.0	325	9.1	270	11.0	325	11.0	325

Oil Levels shown apply to flange-mount gear housings with model type ending in AZ, AF, VZ or VF.



FLEXBLOC™ (SI/SID SERIES) WORM GEAR OIL FILL QUANTITIES



DRIVESYSTEMS

RETAIN FOR FUTURE USE

U13300 - 1 of 1

FLEXBLOC™ (SI/SID Series) Lubrication

NORD FLEXBLOC™ worm gear reducers are inherently maintenance free, factory oil filled, and supplied with a high quality, long life synthetic gear oil intended to be suitable for the life of the product. For lubrication types see User Manual U11060.

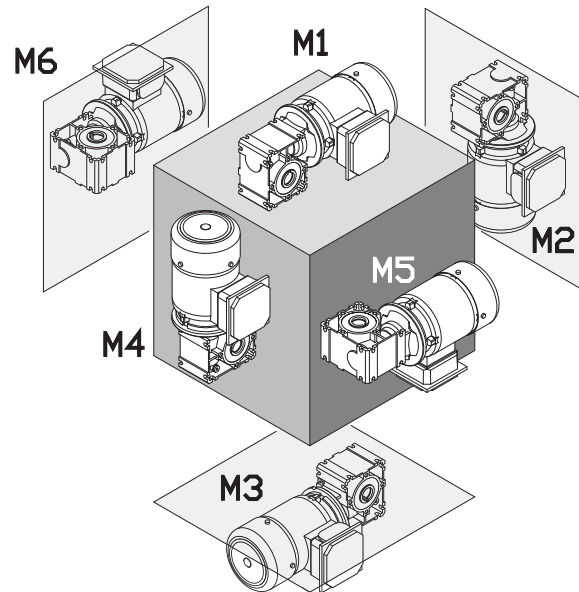
NORD FLEXBLOC™ worm gear reducers are equipped with oil plugs. Venting the gear unit is optional as discussed in User Manual U14800.

Related User Manuals

U10810 FLEXBLOC™ (SI/SID Series) Worm – Lubrication Guidelines

U11060 FLEXBLOC™ Worm (SI/SID Series) – Lubrication Types

U14800 FLEXBLOC™ Worm (SI/SID Series) – Oil Plug Locations



FLEXBLOC™ (SI Series) Gear Reducer Oil Fill

Type	M1		M2		M3		M4		M5		M6	
	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml
SK 1SI31	1.0	30	1.0	30	1.0	30	1.0	30	1.0	30	1.0	30
SK 1SI40	1.9	55	1.9	55	1.9	55	1.9	55	1.9	55	1.9	55
SK 1SI50	3.2	95	3.2	95	3.2	95	3.2	95	3.2	95	3.2	95
SK 1SI63	6.1	180	6.1	180	6.1	180	6.1	180	6.1	180	6.1	180
SK 1SI75	12.2	360	12.2	360	12.2	360	12.2	360	12.2	360	12.2	360

Oil Fill is universal and independent of mounting position.

FLEXBLOC™ (SID Series) Gear Reducer Oil Fill

Type	M1		M2		M3		M4		M5		M6	
	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml	oz	ml
SK 1SID31	1.7	50	3.0	90	2.4	70	1.7	50	2.4	70	2.4	70
SK 1SID40	3.0	90	5.1	150	3.7	110	2.7	80	4.1	120	4.1	120
SK 1SID50	5.7	170	6.8	200	5.7	170	5.1	150	6.1	180	6.1	180
SK 1SID63	9.8	280	12.2	360	9.8	290	8.1	240	10.5	310	10.5	310

Integral gear motors only available upon special request.



DRIVESYSTEMS

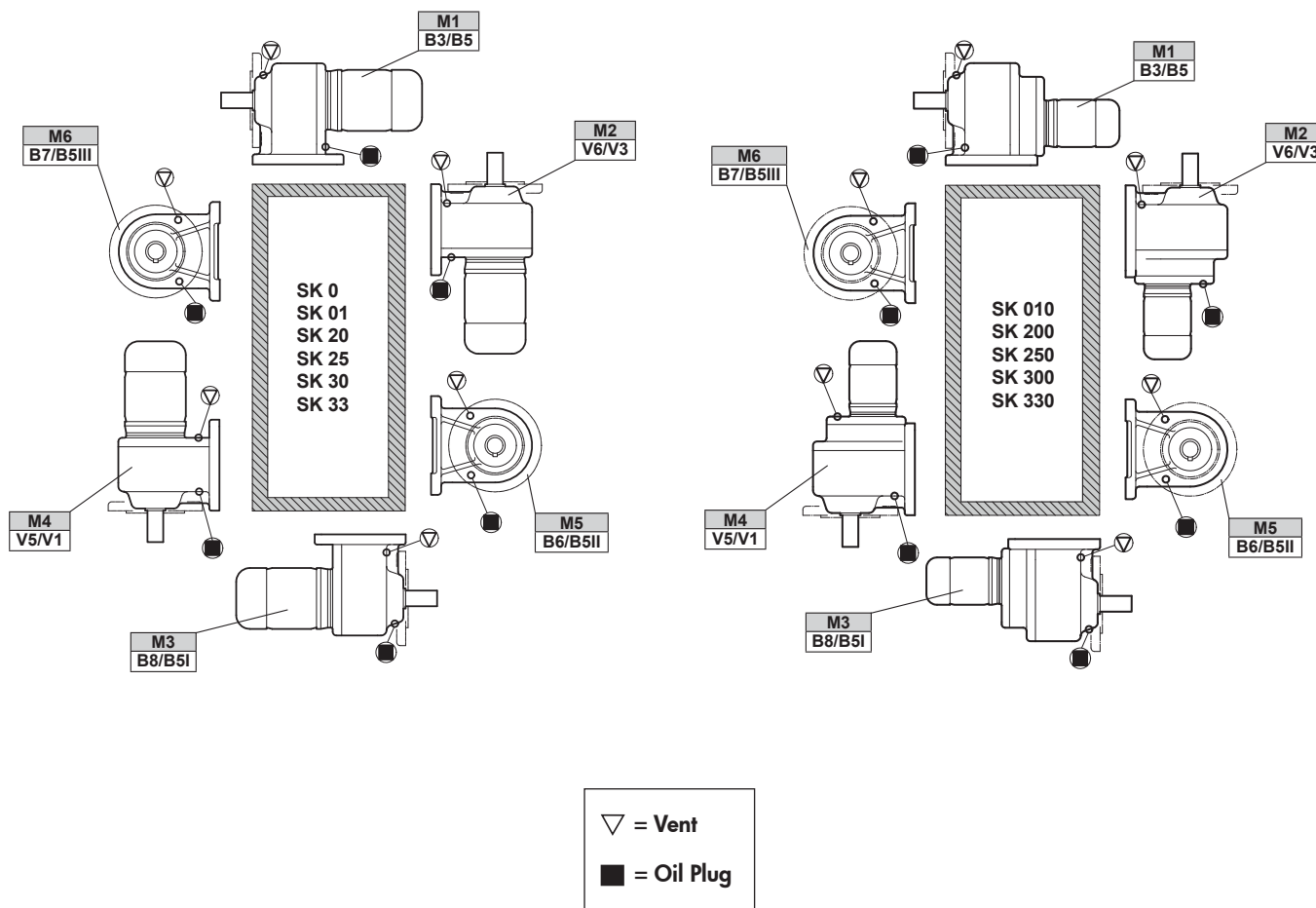
STANDARD IN-LINE OIL PLUG & VENT LOCATIONS



U14000 - 1 of 1

Oil plug connections

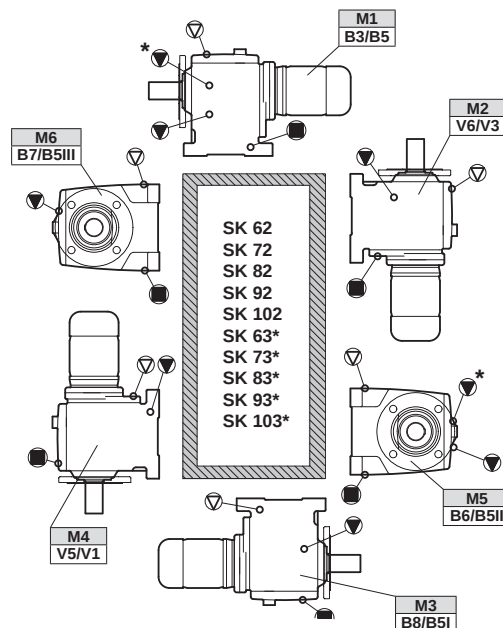
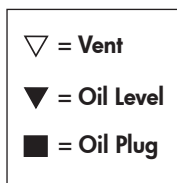
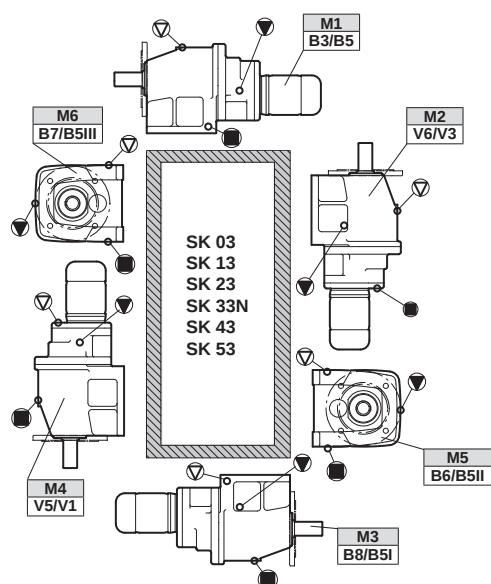
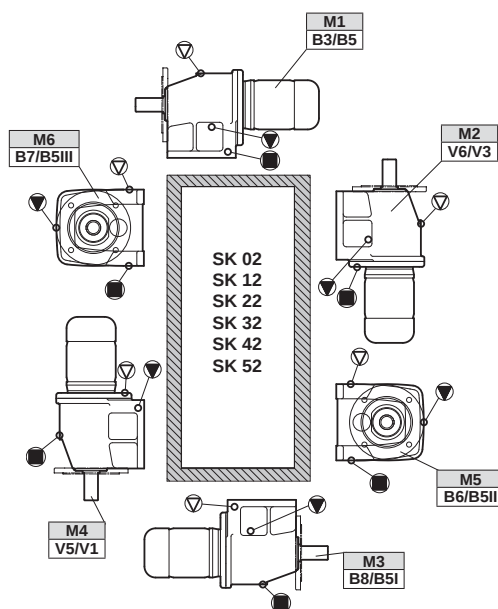
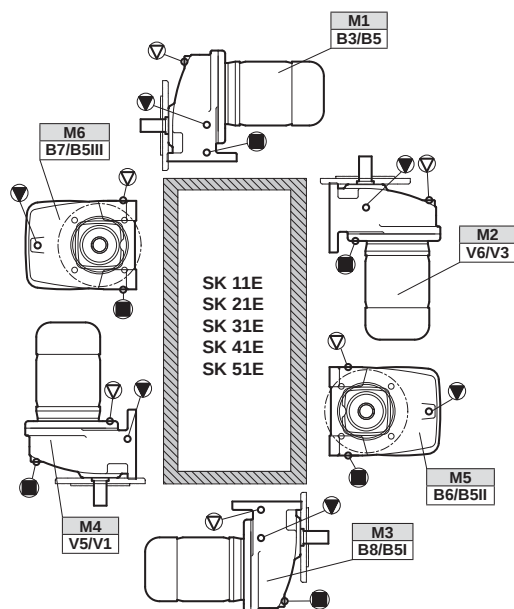
All reducers are shipped from the factory with a pre-determined oil fill level in accordance to the specified reducer size and mounting position. **For mounting orientations other than shown please consult NORD Gear. New plug locations may be required.**



HELICAL IN-LINE OIL PLUG & VENT LOCATIONS

Oil plug connections

Prior to commissioning the reducer, check the oil-fill level using the reducer's oil-level plug and drain or add additional oil as needed. The minimum acceptable oil level is 0.15 in (4mm) below the oil level hole. **For mounting orientations other than shown please consult NORD Gear. New plug locations may be required.**



* Oil level for 3 stage gear units.



DRIVESYSTEMS

CLINCHER™ OIL PLUG & VENT LOCATIONS

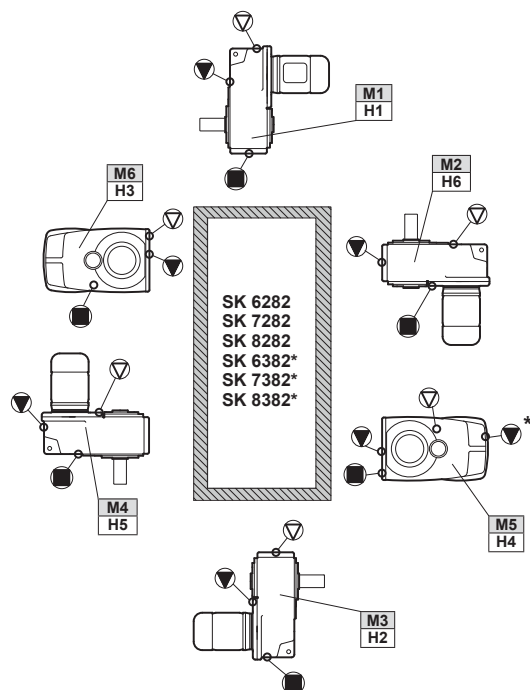
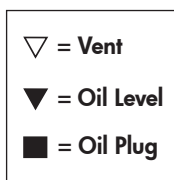
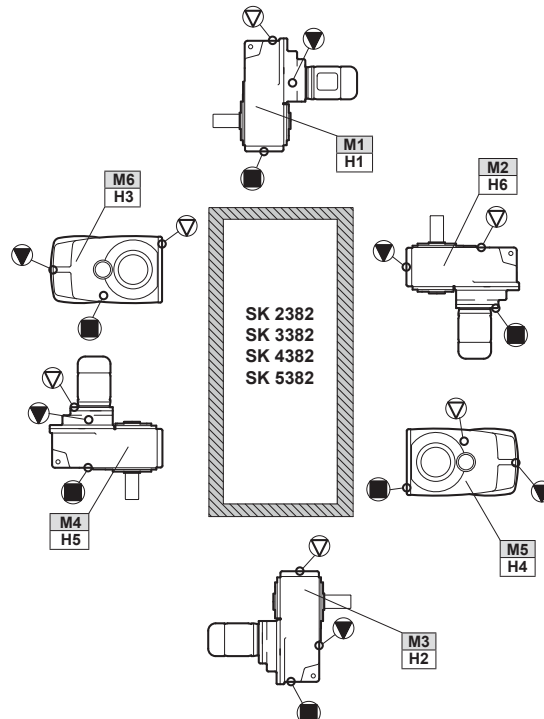
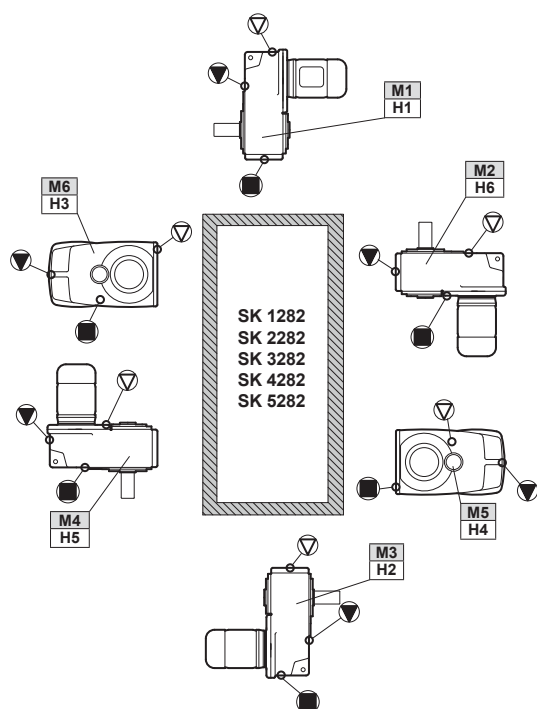


RETAIN FOR FUTURE USE

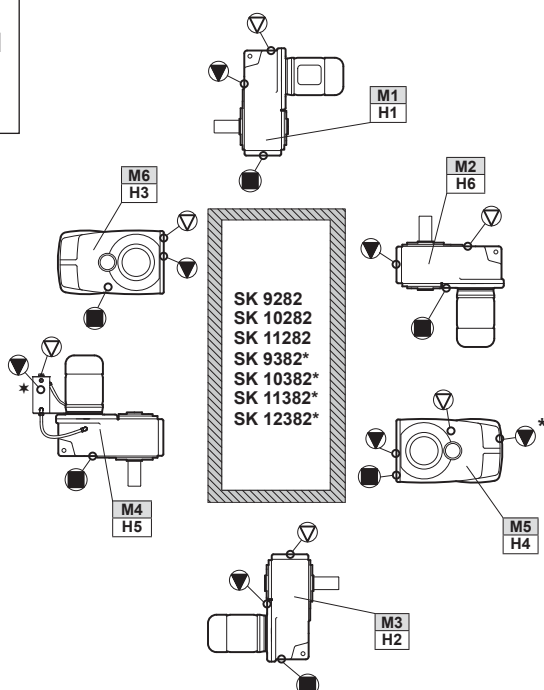
U14200 - 1 of 1

Oil plug connections

Prior to commissioning the reducer, check the oil-fill level using the reducer's oil-level plug and drain or add additional oil as needed. The minimum acceptable oil level is 0.15 in (4mm) below the oil level hole. **For mounting orientations other than shown please consult NORD Gear. New plug locations may be required.**



* Oil level for 3 stage gear units



* Oil level for 3 stage gear units

* Oil fill level should be verified using the dip stick located in the oil tank for the M4/H5 position.

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NORD Gear Corporation
Toll Free in the United States: 888.314.6673

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DRIVESYSTEMS

92 SERIES HELICAL-BEVEL OIL PLUG & VENT LOCATIONS

RETAIN FOR FUTURE USE

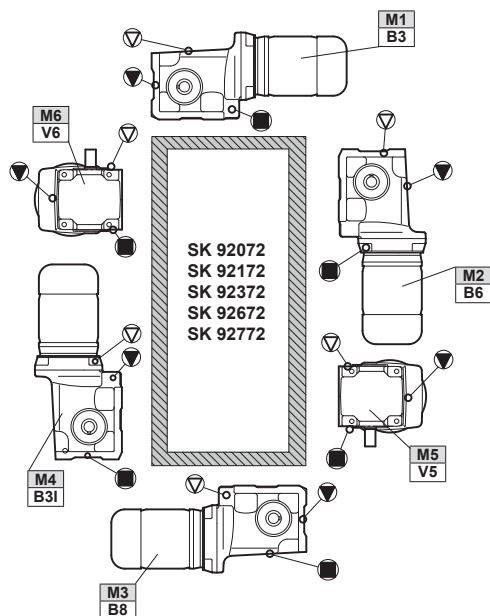


U14300 - 1 of 1

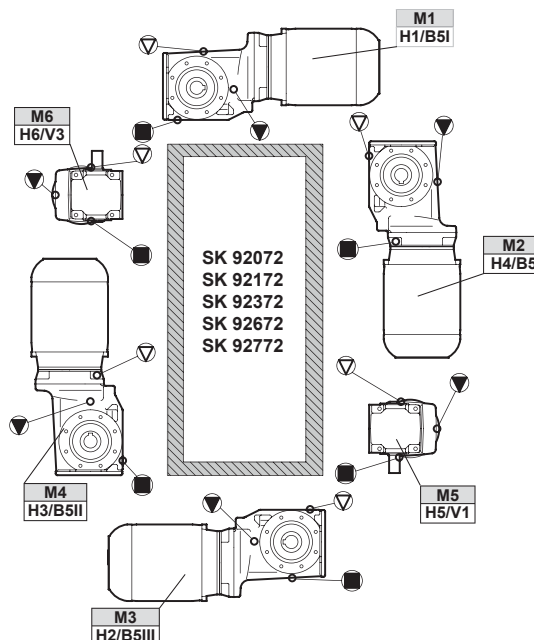
Oil plug connections

Prior to commissioning the reducer, check the oil-fill level using the reducer's oil-level plug and drain or add additional oil as needed. The minimum acceptable oil level is 0.15 in (4mm) below the oil level hole. **For mounting orientations other than shown please consult NORD Gear. New plug locations may be required.**

Foot Mount



Shaft/Flange Mount



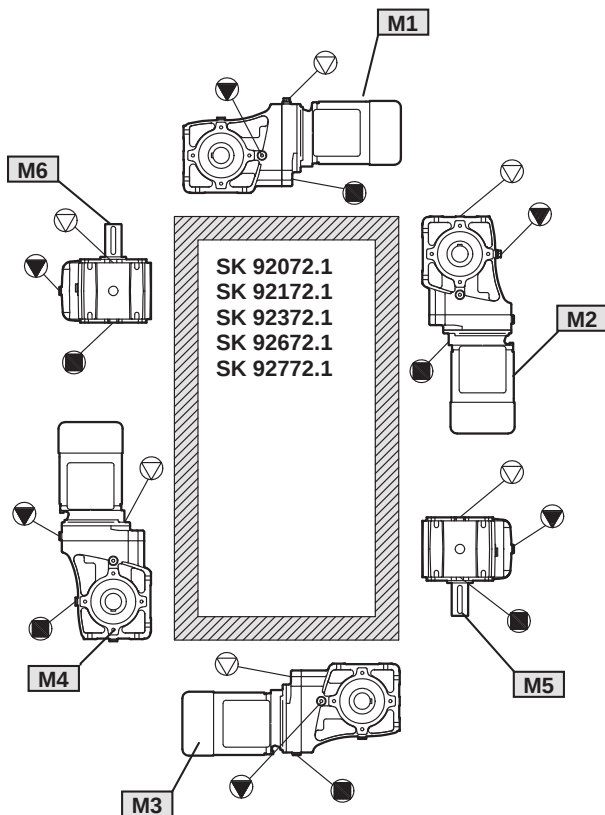
- ▽ = Vent
- ▼ = Oil Level
- = Oil Plug

92.1/93.1 SERIES HELICAL-BEVEL OIL PLUG & VENT LOCATIONS

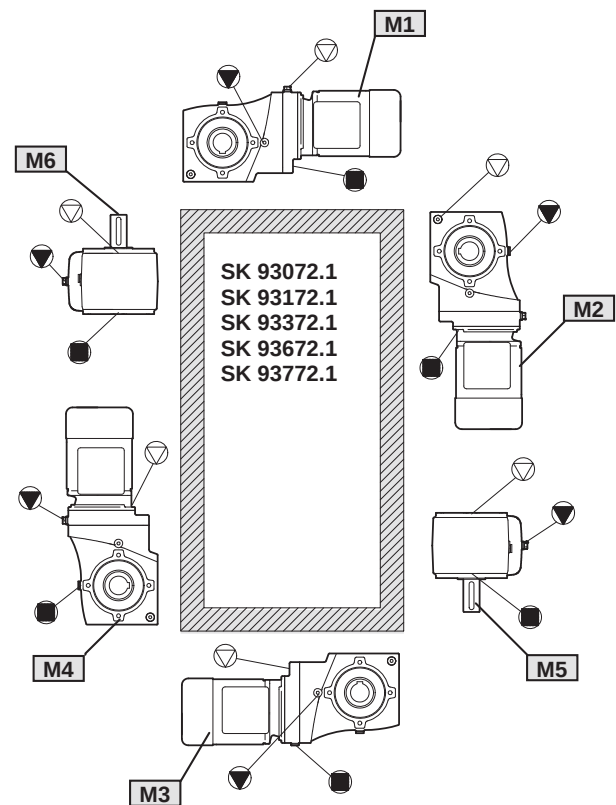
Oil plug locations

Prior to commissioning the reducer, check the oil-fill level using the reducer's oil-level plug and drain or add additional oil as needed. *For mounting orientations other than shown please consult NORD Gear. New plug locations may be required.*

92.1 Series



93.1 Series



▽ = Vent
▼ = Oil Level
■ = Oil Plug



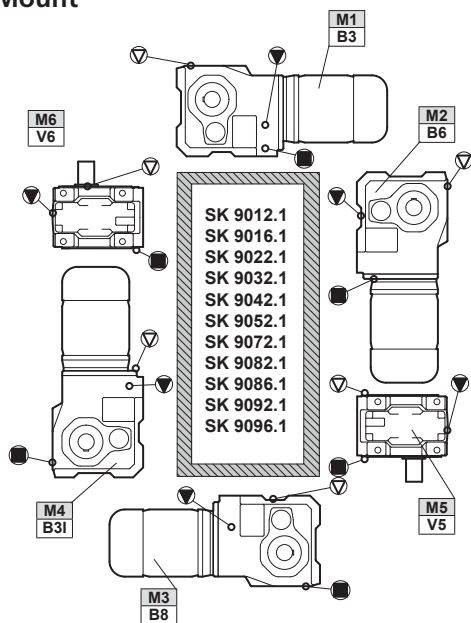
90.1 HELICAL-BEVEL OIL PLUG & VENT LOCATIONS



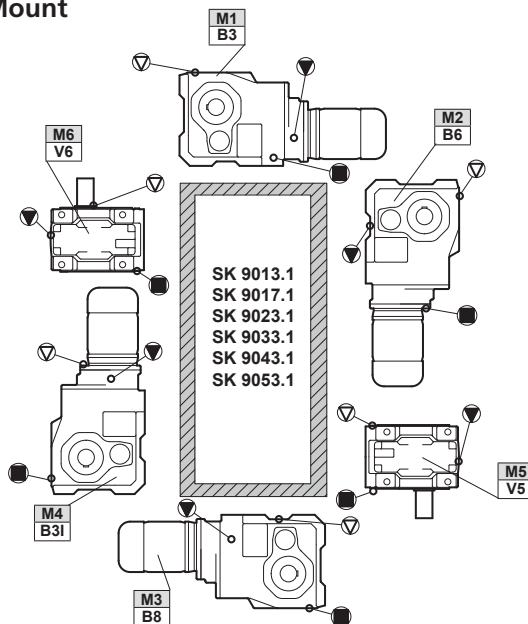
Oil plug connections

Prior to commissioning the reducer, check the oil-fill level using the reducer's oil-level plug and drain or add additional oil as needed. The minimum acceptable oil level is 0.15 in (4mm) below the oil level hole. **For mounting orientations other than shown please consult NORD Gear. New plug locations may be required.**

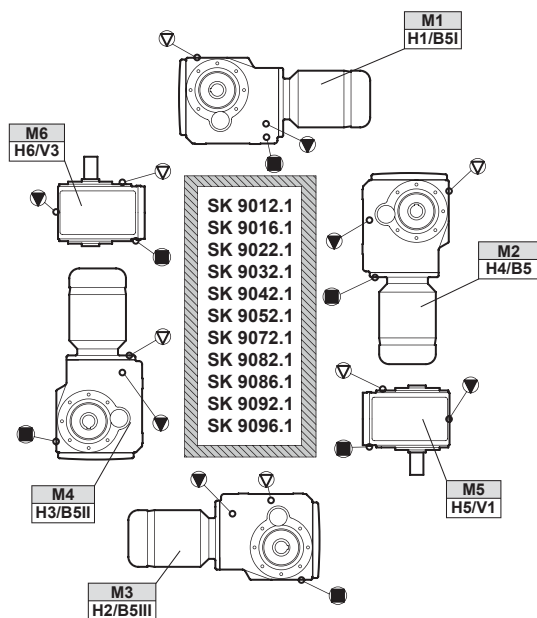
Foot Mount



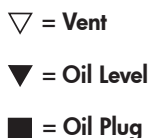
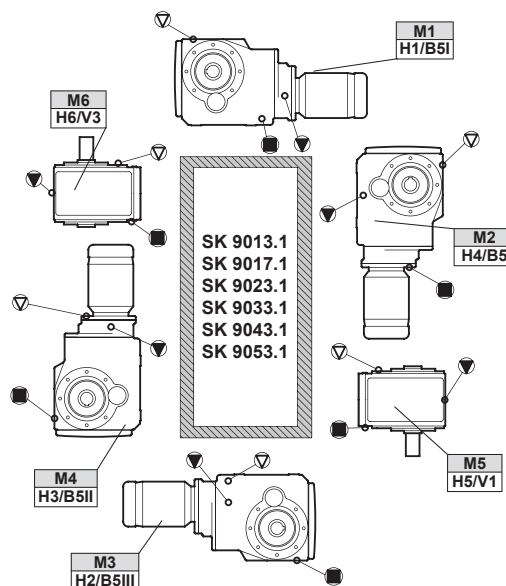
Foot Mount



Shaft/Flange Mount



Shaft/Flange Mount





DRIVESYSTEMS

HELICAL-WORM OIL PLUG & VENT LOCATIONS

RETAIN FOR FUTURE USE

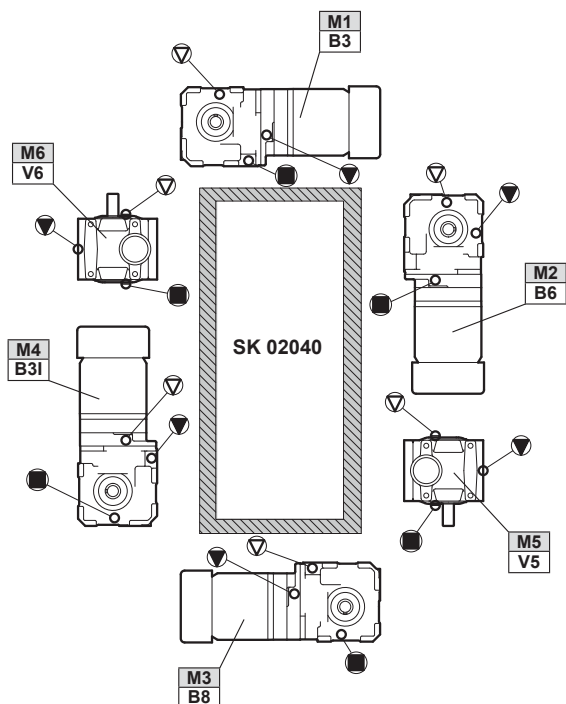


U14500 - 1 of 2

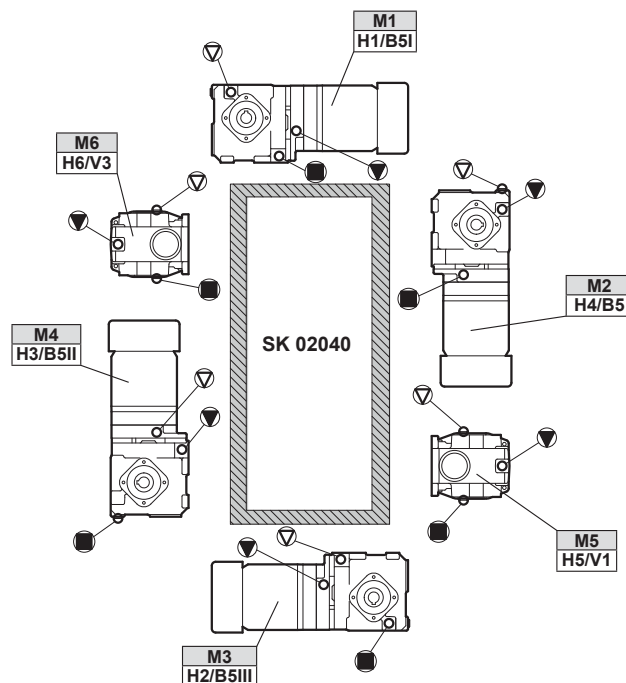
Oil plug connections

Prior to commissioning the reducer, check the oil-fill level using the reducer's oil-level plug and drain or add additional oil as needed. The minimum acceptable oil level is 0.15 in (4mm) below the oil level hole. **For mounting orientations other than shown please consult NORD Gear. New plug locations may be required.**

Foot Mount



Shaft/Flange Mount



▽ = Vent
▼ = Oil Level
■ = Oil Plug



DRIVESYSTEMS

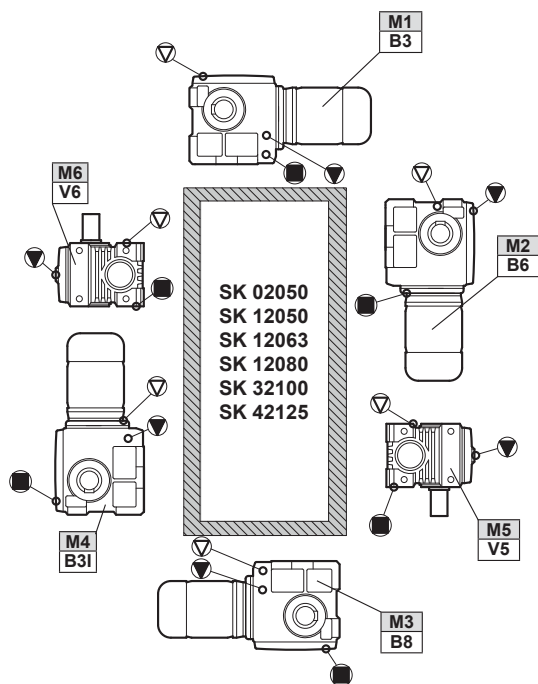
HELICAL-WORM OIL PLUG & VENT LOCATIONS

RETAIN FOR FUTURE USE

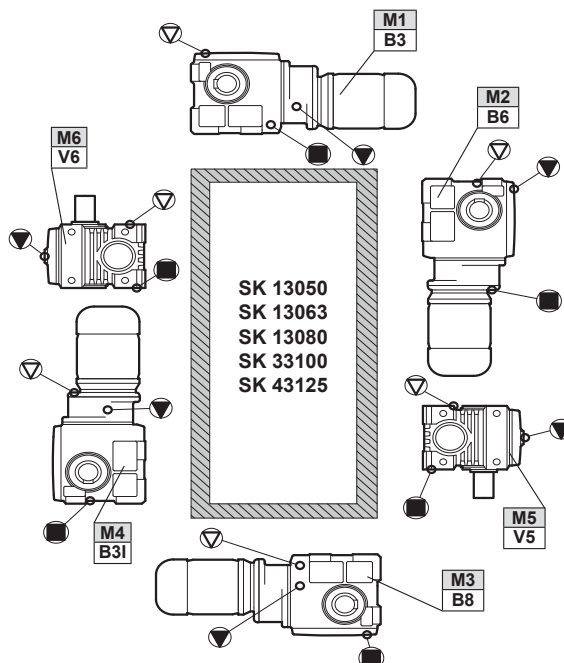


U14500 - 2 of 2

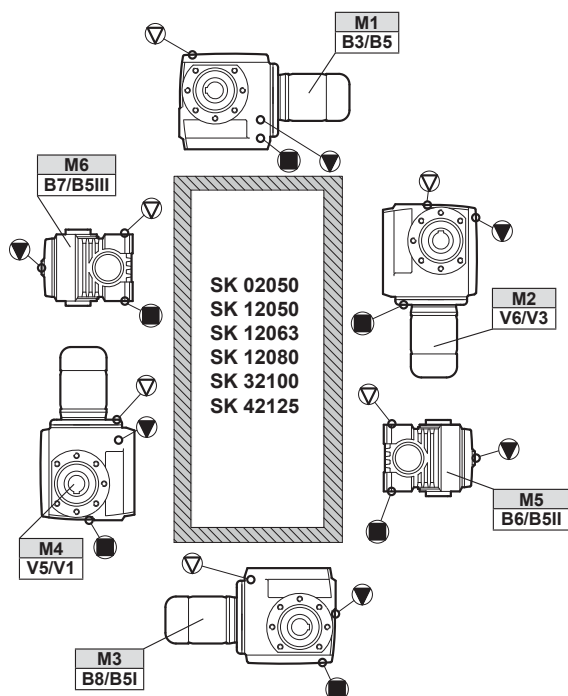
Foot Mount



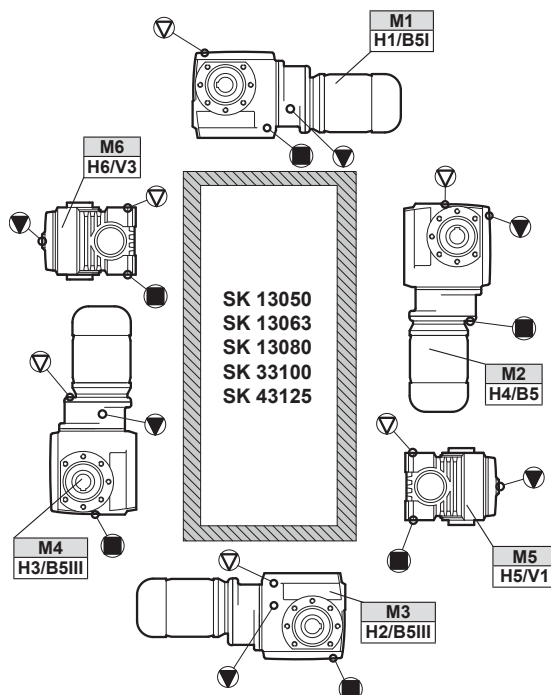
Foot Mount



Shaft/Flange Mount



Shaft/Flange Mount



- ▽ = Vent
- ▼ = Oil Level
- = Oil Drain

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DRIVESYSTEMS

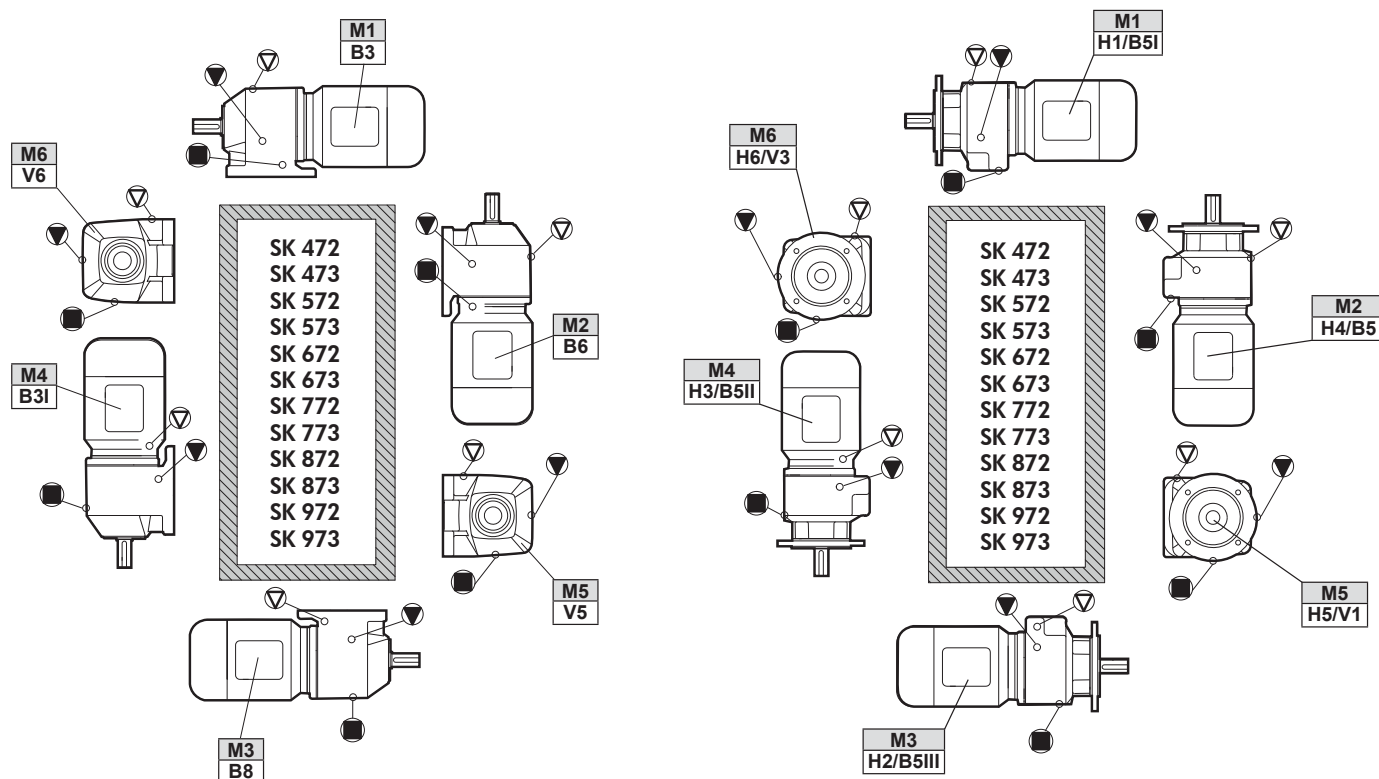
NORDBLOC® OIL PLUG & VENT LOCATIONS



U14600 - 1 of 1

Oil plug connections

Prior to commissioning the reducer, check the oil-fill level using the reducer's oil-level plug and drain or add additional oil as needed. The minimum acceptable oil level is 0.15 in (4mm) below the oil level hole. **For mounting orientations other than shown please consult NORD Gear. New plug locations may be required.**



▽ = Vent
▼ = Oil Level
■ = Oil Plug



NORDBLOC®.1 OIL PLUG & VENT LOCATIONS



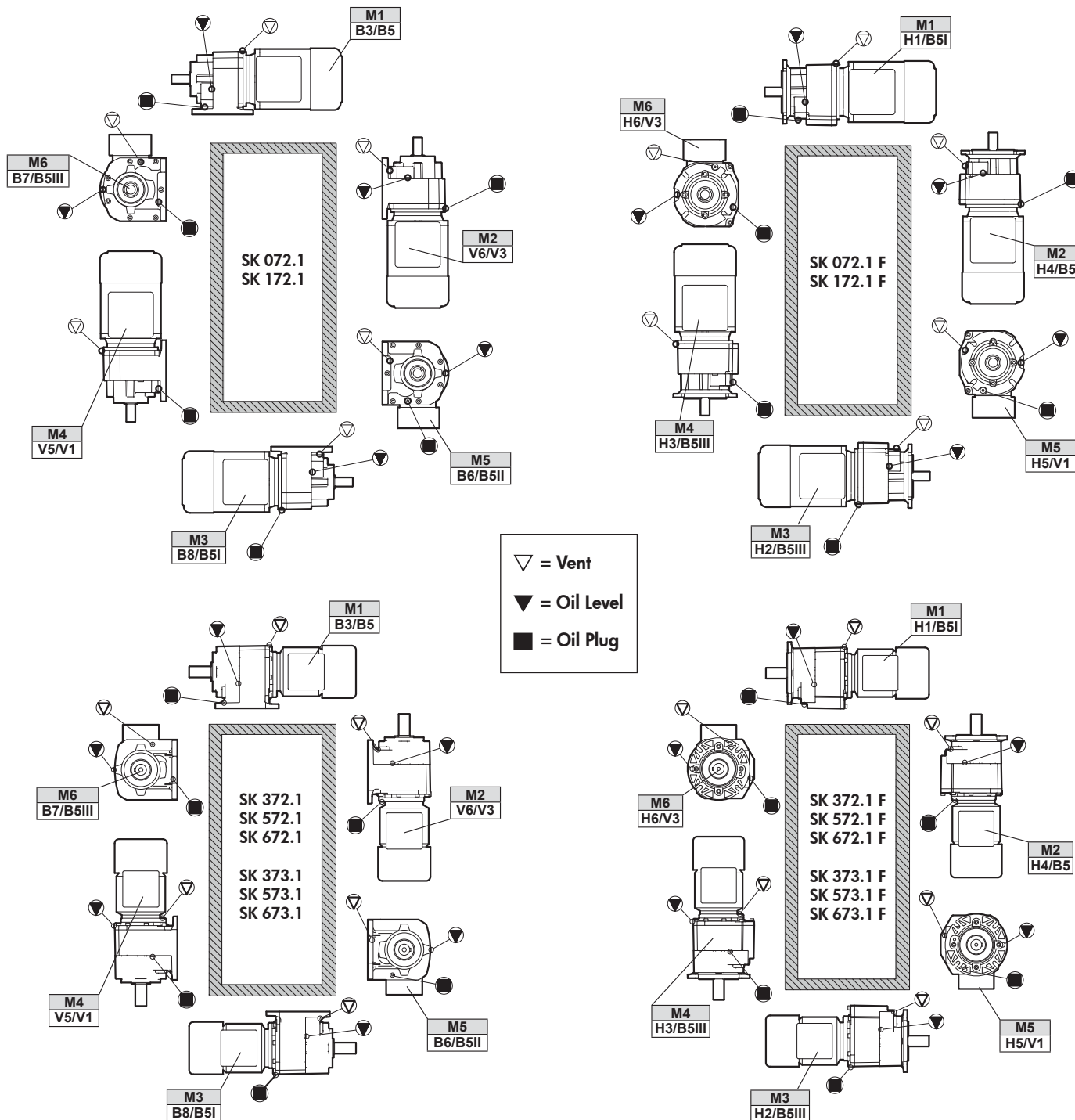
DRIVESYSTEMS

RETAIN FOR FUTURE USE

U14700 - 1 of 2

Oil plug connections

Prior to commissioning the reducer, check the oil-fill level using the reducer's oil-level plug and drain or add additional oil as needed. The minimum acceptable oil level is 0.15 in (4mm) below the oil level hole. **For mounting orientations other than shown please consult NORD Gear. New plug locations may be required.**





NORDBLOC®.1

OIL PLUG & VENT LOCATIONS



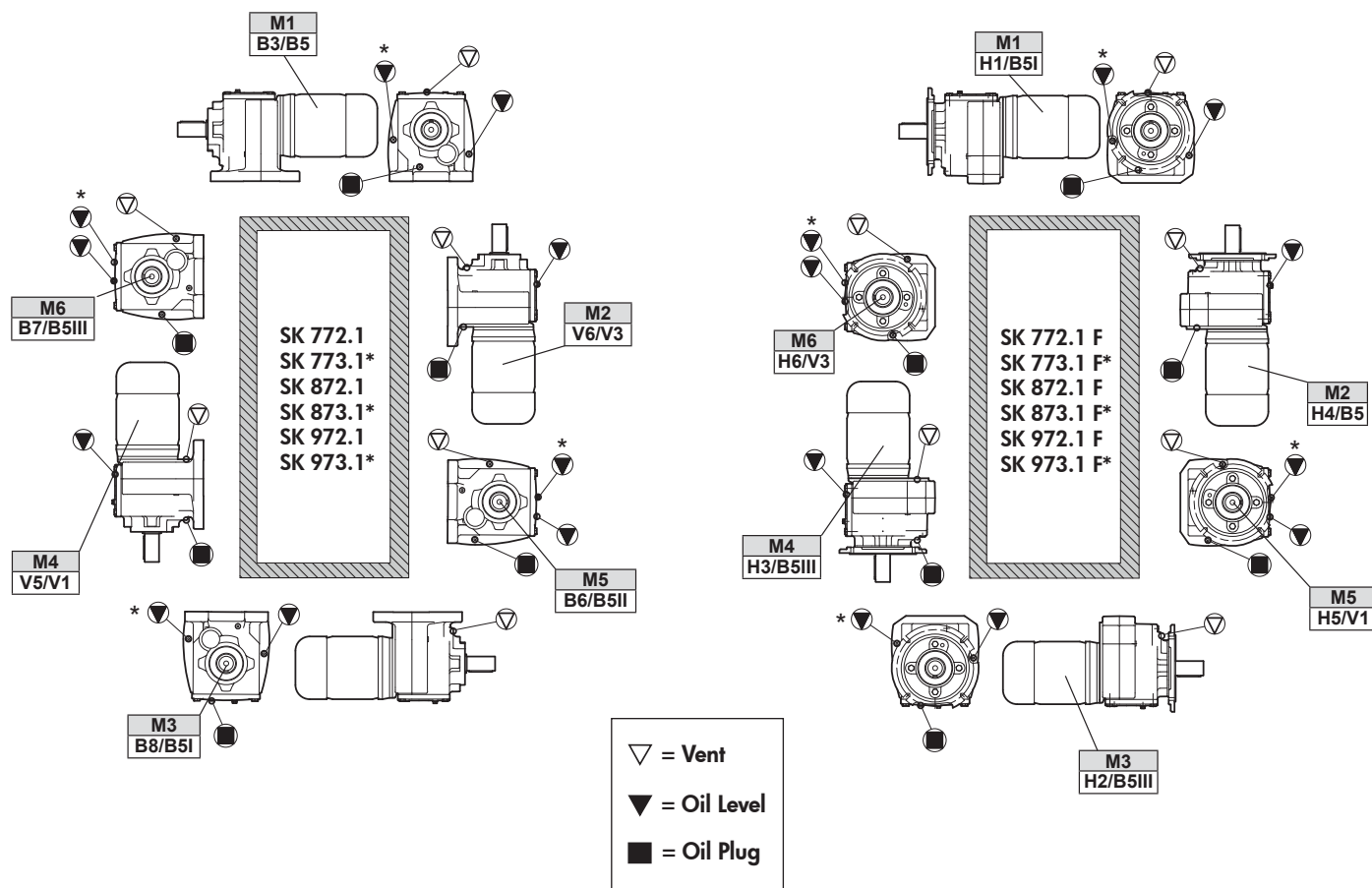
DRIVESYSTEMS

RETAIN FOR FUTURE USE

U14700 - 2 of 2

Oil plug connections

Prior to commissioning the reducer, check the oil-fill level using the reducer's oil-level plug and drain or add additional oil as needed. The minimum acceptable oil level is 0.15 in (4mm) below the oil level hole. **For mounting orientations other than shown please consult NORD Gear. New plug locations may be required.**



* Oil fill level for three stage gear units.



MINICASE® (SMI/SMID) WORM GEAR OIL PLUG & VENT LOCATIONS



DRIVESYSTEMS

RETAIN FOR FUTURE USE

U14750 - 1 of 1

Oil Plug and Vent Locations

MINICASE® (SMI/SMID) reducers and gear motors are fitted with oil plugs to allow for optional venting of the gear unit. NORD can supply either an AUTOVENT™ (valve-type) vent or an open vent. Vent options are available for most gear unit sizes and positions as indicated by the table below. For more complete details on vent options and when to consider reducer venting, see user manual U10800.

Vent Compatibility by Unit Size & Mounting Position

	M1	M2	M3	M4	M5	M6
SMI/SMID 31		✓	✓	✓		✓
SMI/SMID 40		✓	✓	✓		✓
SMI/SMID 50	✓	✓	✓	✓		✓
SMI/SMID 63	✓	✓	✓	✓	✓	✓
SMI/SMID 75	✓	✓	✓	✓		✓

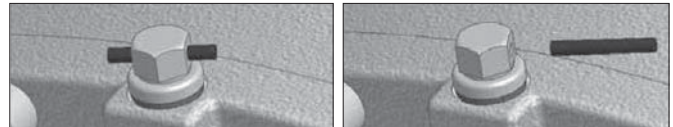
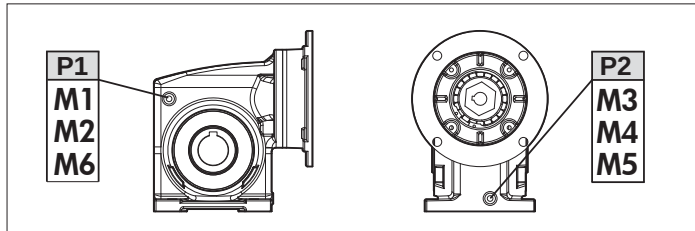
Continuous Input speed ≤ 1800 rpm

Vent Kit Part Numbers

Type	Transportation Seal	Installation	Part Number
AUTOVENT™	Included	Factory or Field site	66093510
Open Vent	None	Field Only	60693500
Open Vent	Included	Factory or Field site	22008004 (vent) 25308120 (gasket)

Unless noted by a separate part number, vent kits include the housing gasket

Optional Vent Locations

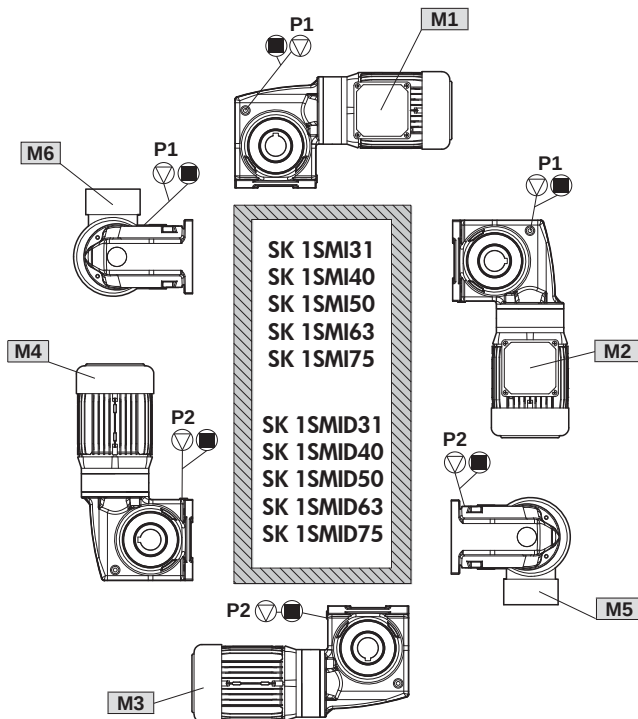


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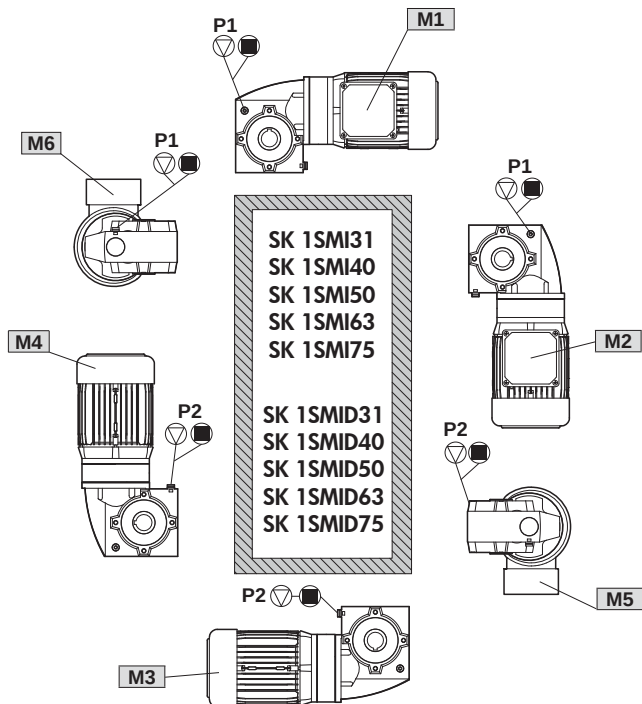


To prevent build-up of excessive pressure, sealed vents must be activated as shown prior to gear unit start-up.

MINICASE® (SMI/SMID) Foot Housing



MINICASE® (SMI/SMID) Flange Housing



▽ = Vent

■ = Oil Plug

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FLEXBLOC™ (SI/SID SERIES) WORM GEAR OIL PLUG & VENT LOCATIONS



DRIVESYSTEMS

RETAIN FOR FUTURE USE

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Vent locations

FLEXBLOC™ (SI/SID SERIES) reducers are fitted with oil plugs to allow for optional venting of the gear unit. NORD can supply either an AUTOVENT™ (valve-type) vent or an open vent. Vent options are available for most gear unit sizes and positions as indicated by the table below. For more complete details on vent options and when to consider reducer venting, see user manual U10810.

Vent Compatibility by Unit Size & Mounting Position

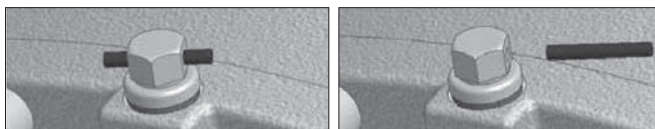
	M1	M2	M3	M4	M5	M6
SI/SID 31		✓	✓	✓		✓
SI/SID 40		✓	✓	✓		✓
SI/SID 50	✓	✓	✓	✓		✓
SI/SID 63	✓	✓	✓	✓	✓	✓
SI/SID 75	✓	✓	✓	✓		✓

Continuous Input speed ≤ 1800 rpm

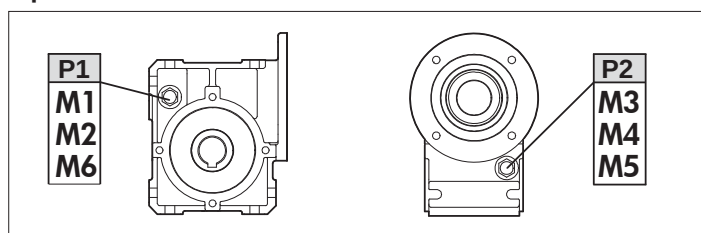
Vent Kit Part Numbers

Type	Transportation Seal	Installation	Part Number
AUTOVENT™	Included	Factory or Field site	66093510
Open Vent	None	Field Only	60693500
Open Vent	Included	Factory or Field site	22008004 (vent) 25308120 (gasket)

Unless noted by a separate part number, vent kits include the housing gasket



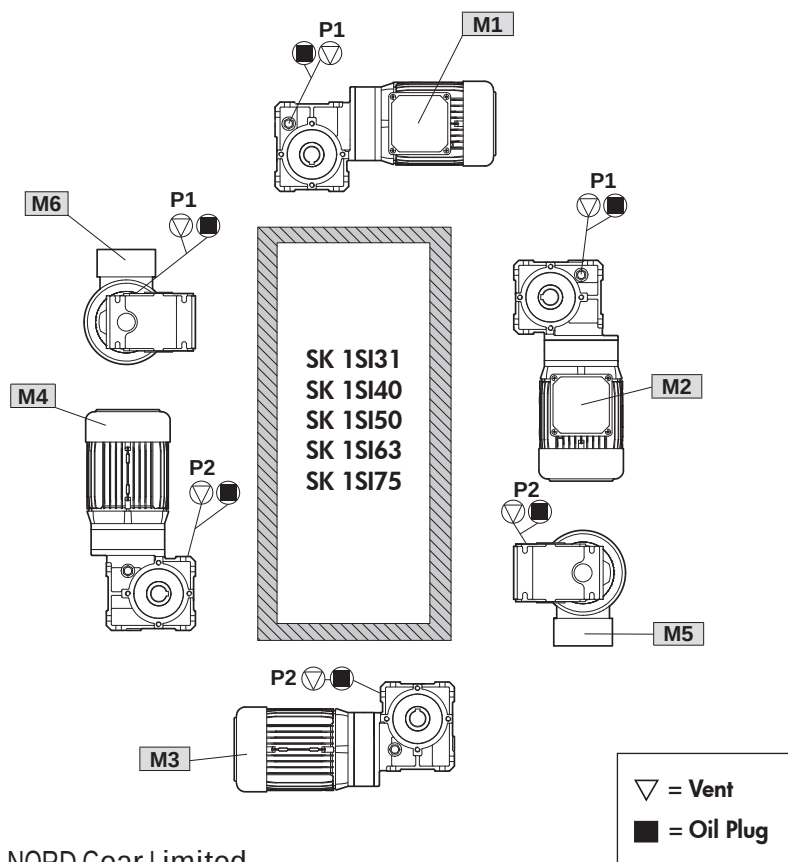
Optional Vent Locations



WARNING

To prevent build-up of excessive pressure, sealed vents must be activated as shown prior to gear unit start-up.

FLEXBLOC™ (SI Series) Universal Housing



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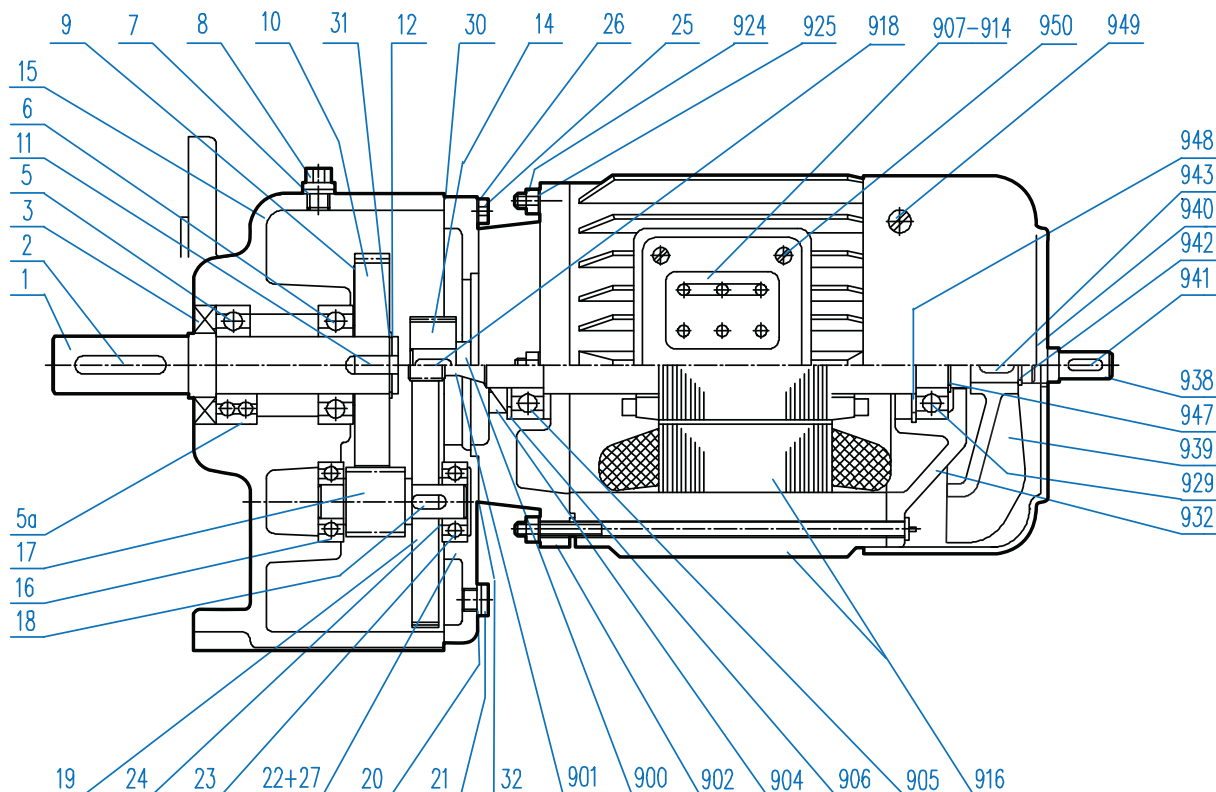
DRIVESYSTEMS

STANDARD IN-LINE PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15000 - 1 of 4



SK 0 - SK 33 Helical Gear Unit

1	Output shaft	21	Plug	910	Terminal box cover gasket
2	Key	22	Gear case cover	911	Terminal board
3	Shaft seal	23	Pinion shaft bearing	914	Cable entry gland
5	Output shaft bearing, normal	24	Shim	916	Stator case
5A	Output shaft bearing, reinforced	25	Hexagon bolt	918	Key
6	Output shaft bearing	26	Washer	924	Collar bolt
7	Seal	27	Spiral pin	925	Hexagonal nut
8	Vent screw	30	Seal	929	Bearing B
9	Shim	31	Shim	932	Endshield B
10	Driven gear	32	Seal	938	Second motor shaft end*
11	Key	900	Rotor with shaft, plain	939	Fan
12	Circlip	901	Rotor with shaft, gearcut	940	Fan cover
14	Driving pinion	902	End shield A	941	Key
15	Gear case	904	Shaft seal	942	Circlip
16	Pinion shaft, bearing	905	Bearing A	943	Key
17	Driven pinion	906	Bearing shim	947	Circlip
18	Key	907	Terminal box frame	948	Circlip
19	Driving gear	908	Terminal box cover	949	Oval flat-head bolt
20	Seal	909	Terminal box frame gasket	950	Oval flat-head bolt

* Optional Part

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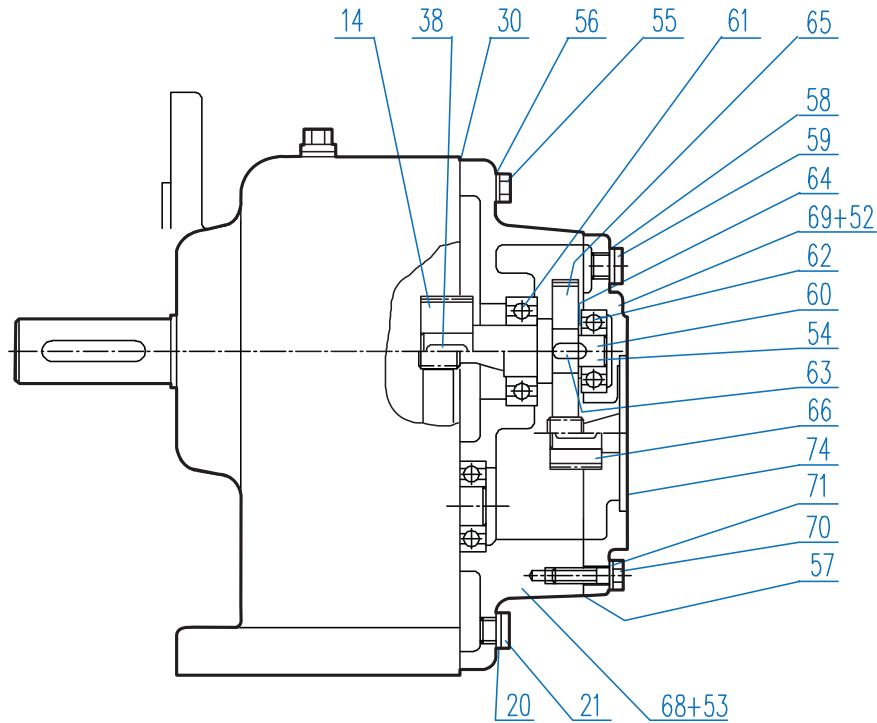
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STANDARD IN-LINE PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE

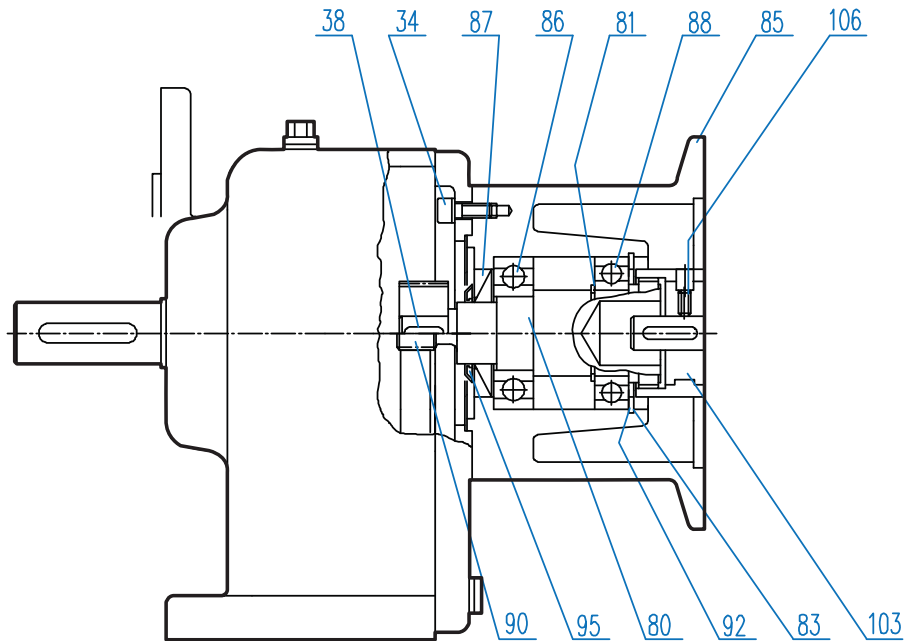


U15000 - 2 of 4



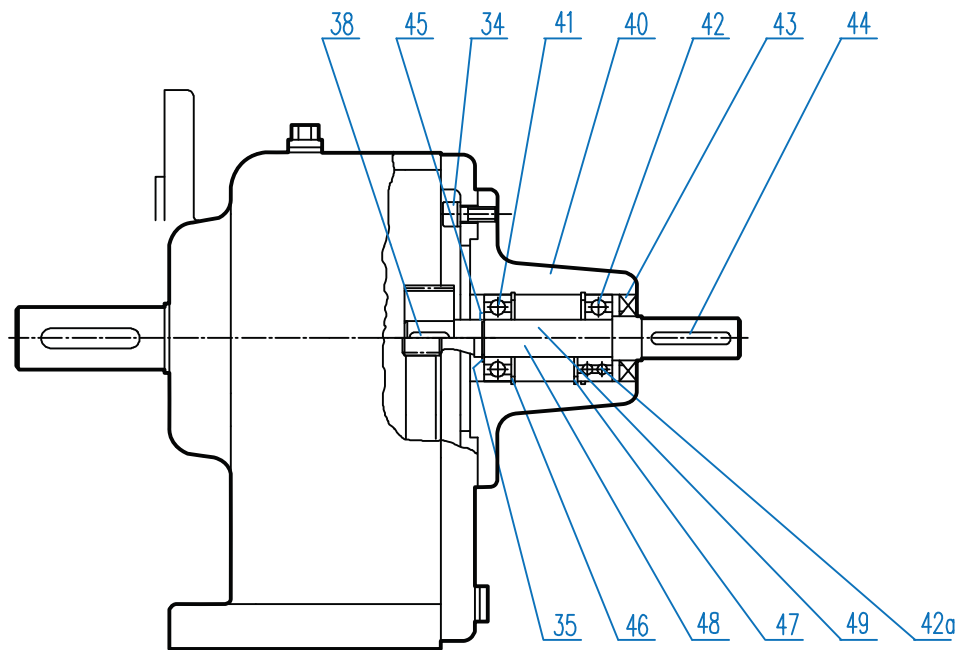
SK 010 - SK 330 Third Stage Reduction Gear

14	Driving pinion	55	Hexagon bolt	64	Shim
20	Seal	56	Washer	65	Driving gear
21	Plug	57	Seal	66	Driving pinion
27	Spiral pin	58	Seal	68	Gear case 3rd.-red.
30	Seal	59	Plug	69	Gear case cover
38	Key	60	Intermediate shaft, plain	70	Hexagon bolt
52	Spiral pin	61	Grooved ball bearing	71	Washer
53	Spiral pin	62	Grooved ball bearing	74	Seal
54	Intermediate shaft, gearcut	63	Key		



SK 0 - SK 330 IEC Input

34	Socket head bolt	85	IEC adaptor	92	Shim
38	Key	86	Input shaft bearing	103	Coupling
80	Input shaft	87	Shaft seal	106	Set screw
81	Circlip	88	Input shaft bearing		
83	Circlip	90	Pinion shaft		

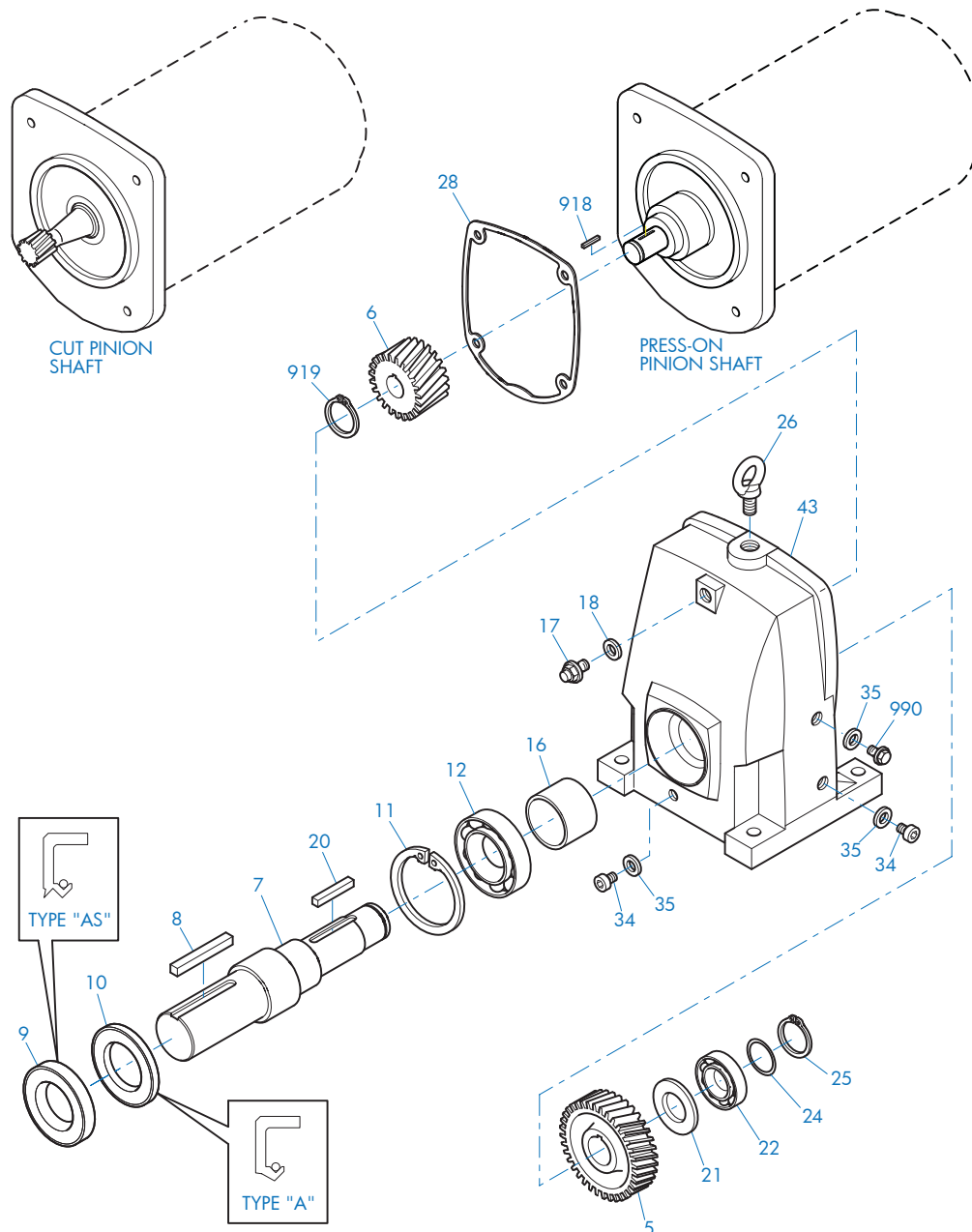


SK 0 - SK 330 Solid Shaft Input (W)

34	Socket head bolt	42	Grooved ball bearing, normal	46	Circlip
35	Shim	42A	Grooved ball bearing, reinforced	47	Circlip
38	Key	43	Shaft seal	48	Input shaft, gearcut
40	Input bearing housing	44	Key	49	input shaft, plain
41	Grooved ball bearing	45	Circlip		

HELICAL IN-LINE PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



SK 11E - SK 51E Foot Mount

5	Gear	16	Spacer	26	Flanged Eye Bolt
6	Pinion	17	Vent Plug	28	Gasket
7	Output Shaft	18	Seal	34	Drain Plug
8	Key	20	Key	35	Gasket
9	Oil Seal	21	Spacer	43	Gearcase
10	Oil Seal	22	Anti-Friction Bearing	918	Key
11	Snap Ring	24	Shim	919	Snap Ring
12	Anti-Friction Bearing	25	Snap Ring	990	Oil Level Plug



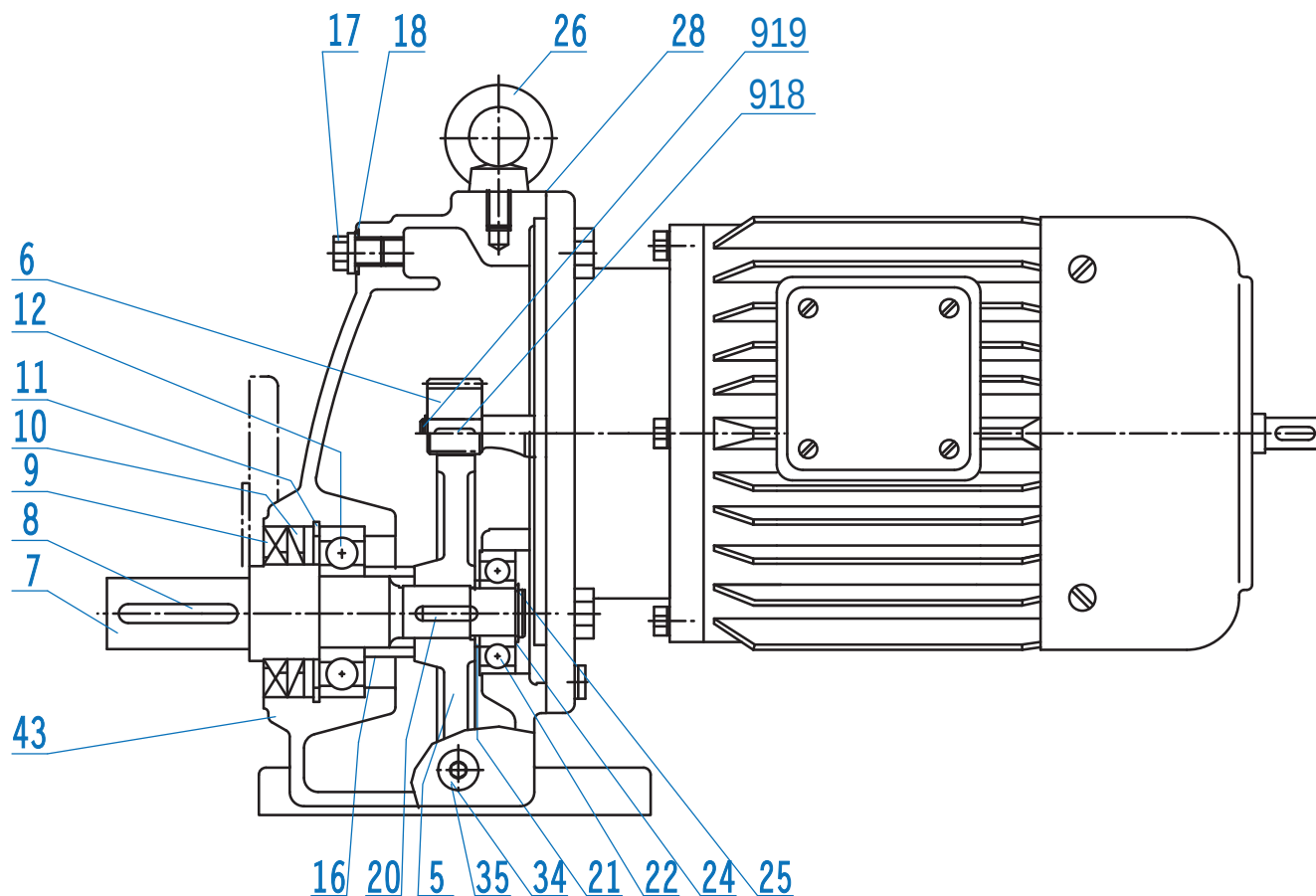
DRIVESYSTEMS

HELICAL IN-LINE PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15100 - 2 of 12



SK 11E - SK 51E Foot Mount

5	Gear	16	Spacer	26	Flanged Eye Bolt
6	Pinion	17	Vent Plug	28	Gasket
7	Output Shaft	18	Seal	34	Drain Plug
8	Key	20	Key	35	Gasket
9	Oil Seal	21	Spacer	43	Gearcase
10	Oil Seal	22	Anti-Friction Bearing	918	Key
11	Snap Ring	24	Shim	919	Snap Ring
12	Anti-Friction Bearing	25	Snap Ring		



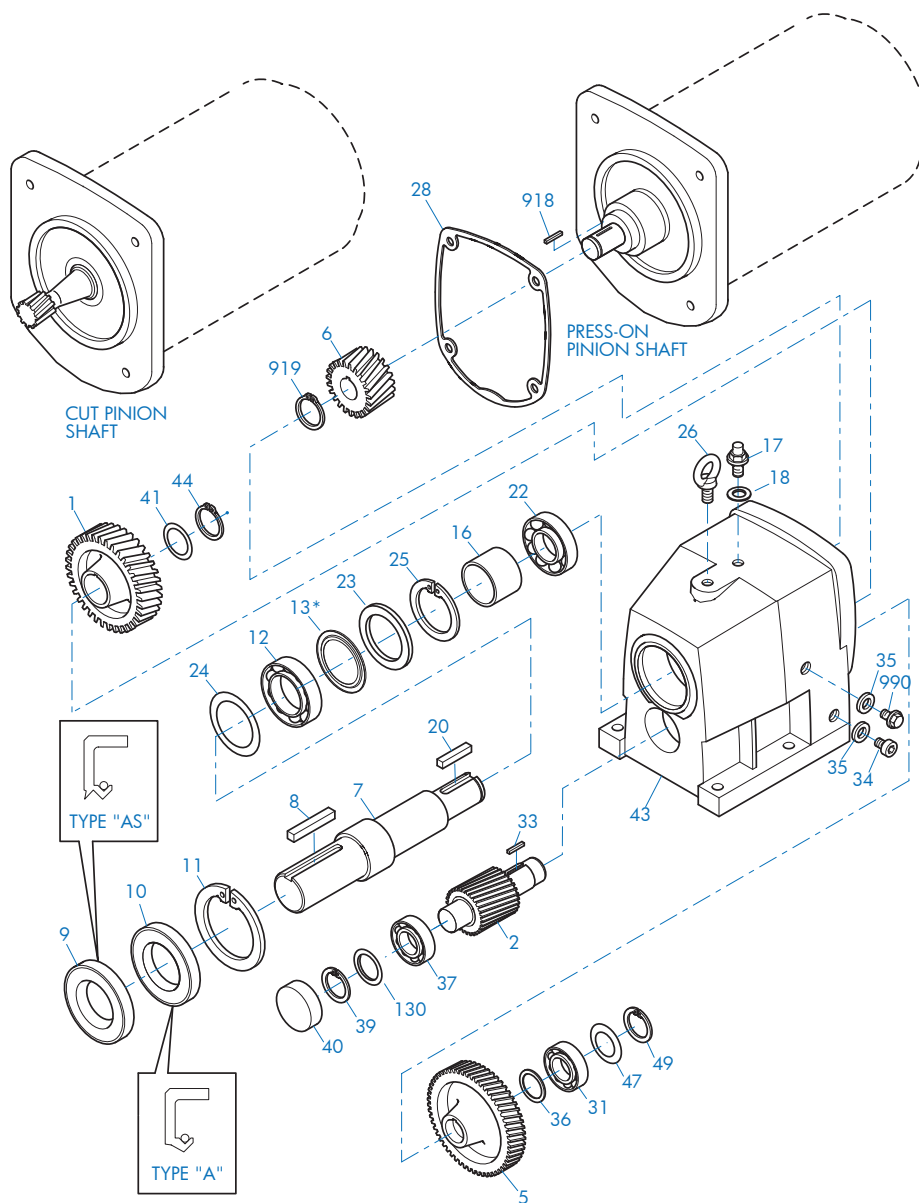
DRIVESYSTEMS

HELICAL IN-LINE PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15100 - 3 of 12



SK02 - SK52 Foot Mount

1	Gear	18	Seal	37	Anti-Friction Bearing
2	Pinion Shaft	20	Key	39	Snap Ring
5	Gear	22	Anti-Friction Bearing	40	Bore Plug
6	Pinion	23	Thrust Washer	41	Shim
7	Output Shaft	24	Shim	43	Gearcase
8	Key	25	Snap Ring	44	Snap Ring
9	Oil Seal	26	Flanged Eye Bolt	47	Shim
10	Oil Seal	28	Gasket	49	Snap Ring
11	Snap Ring	31	Anti-Friction Bearing	130	Shim
12	Anti-Friction Bearing	33	Key	918	Key
13	NILOS Ring*	34	Drain Plug	919	Snap Ring
16	Spacer	35	Gasket	990	Oil Level Plug
17	Vent Plug	36	Spacer		

* Conditionally used part

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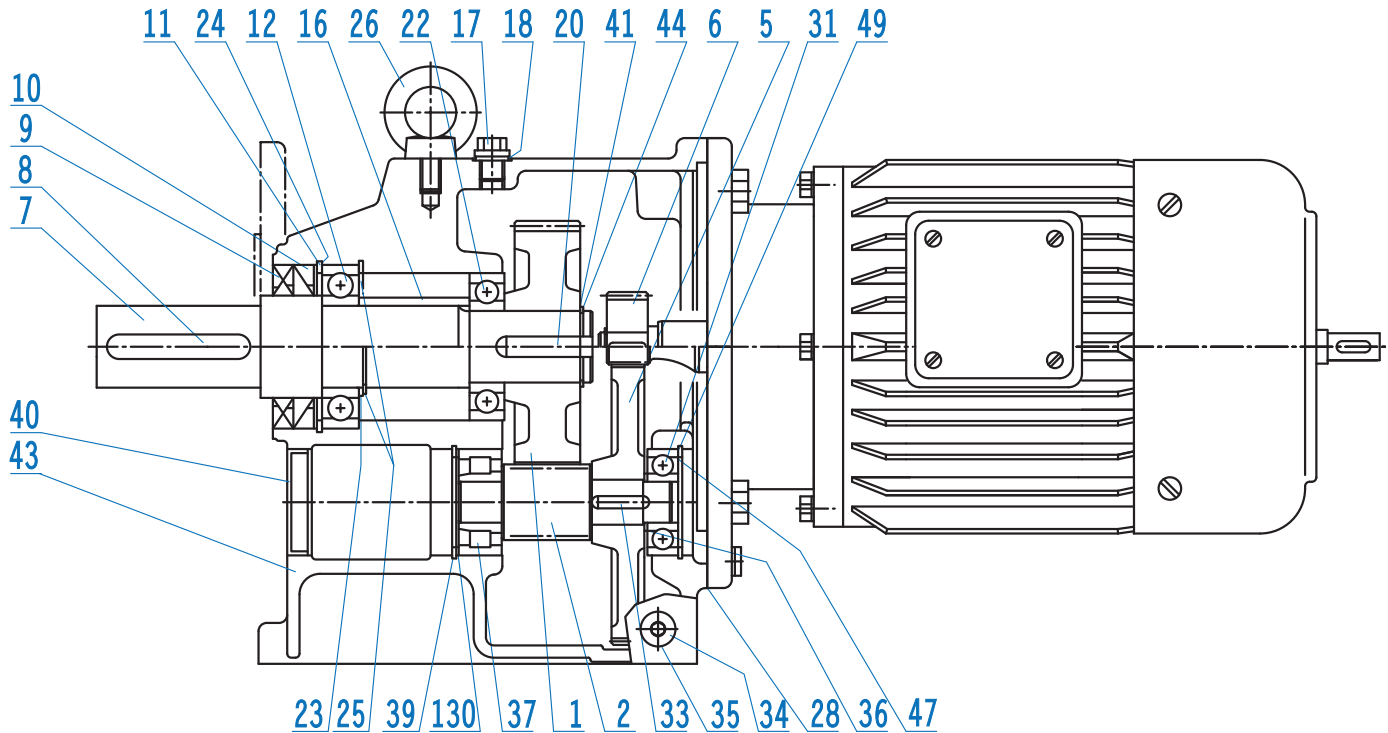
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HELICAL IN-LINE PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



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SK02 - SK52 Foot Mount

1 Gear	18 Seal	37 Anti-Friction Bearing
2 Pinion Shaft	20 Key	39 Snap Ring
5 Gear	22 Anti-Friction Bearing	40 Bore Plug
6 Pinion	23 Thrust Washer	41 Shim
7 Output Shaft	24 Shim	43 Gearcase
8 Key	25 Snap Ring	44 Snap Ring
9 Oil Seal	26 Flanged Eye Bolt	47 Shim
10 Oil Seal	28 Gasket	49 Snap Ring
11 Snap Ring	31 Anti-Friction Bearing	130 Shim
12 Anti-Friction Bearing	33 Key	918 Key
13 NILOS Ring*	34 Drain Plug	919 Snap Ring
16 Spacer	35 Gasket	
17 Vent Plug	36 Spacer	

* Conditionally used part



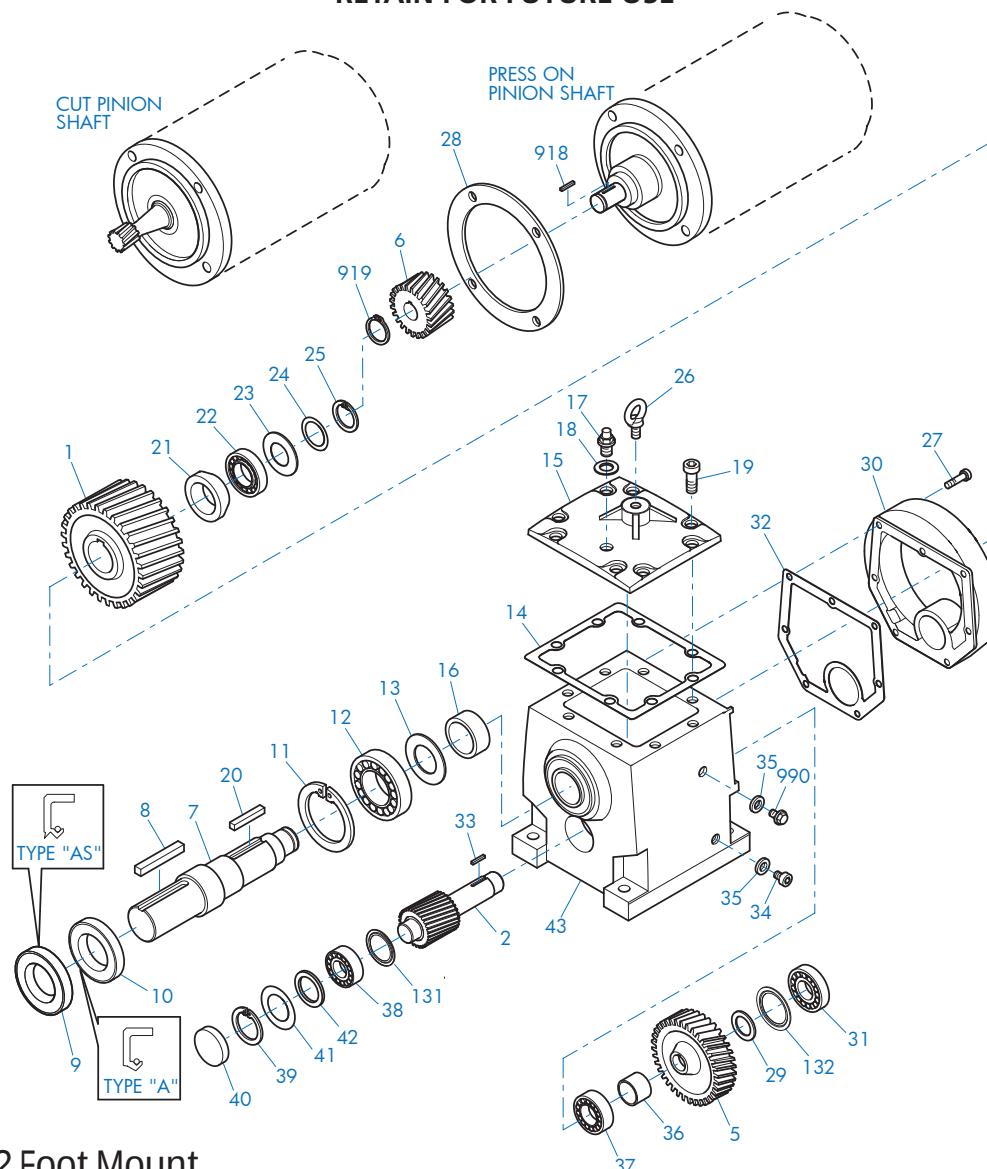
DRIVESYSTEMS

HELICAL IN-LINE PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



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SK62 - SK102 Foot Mount

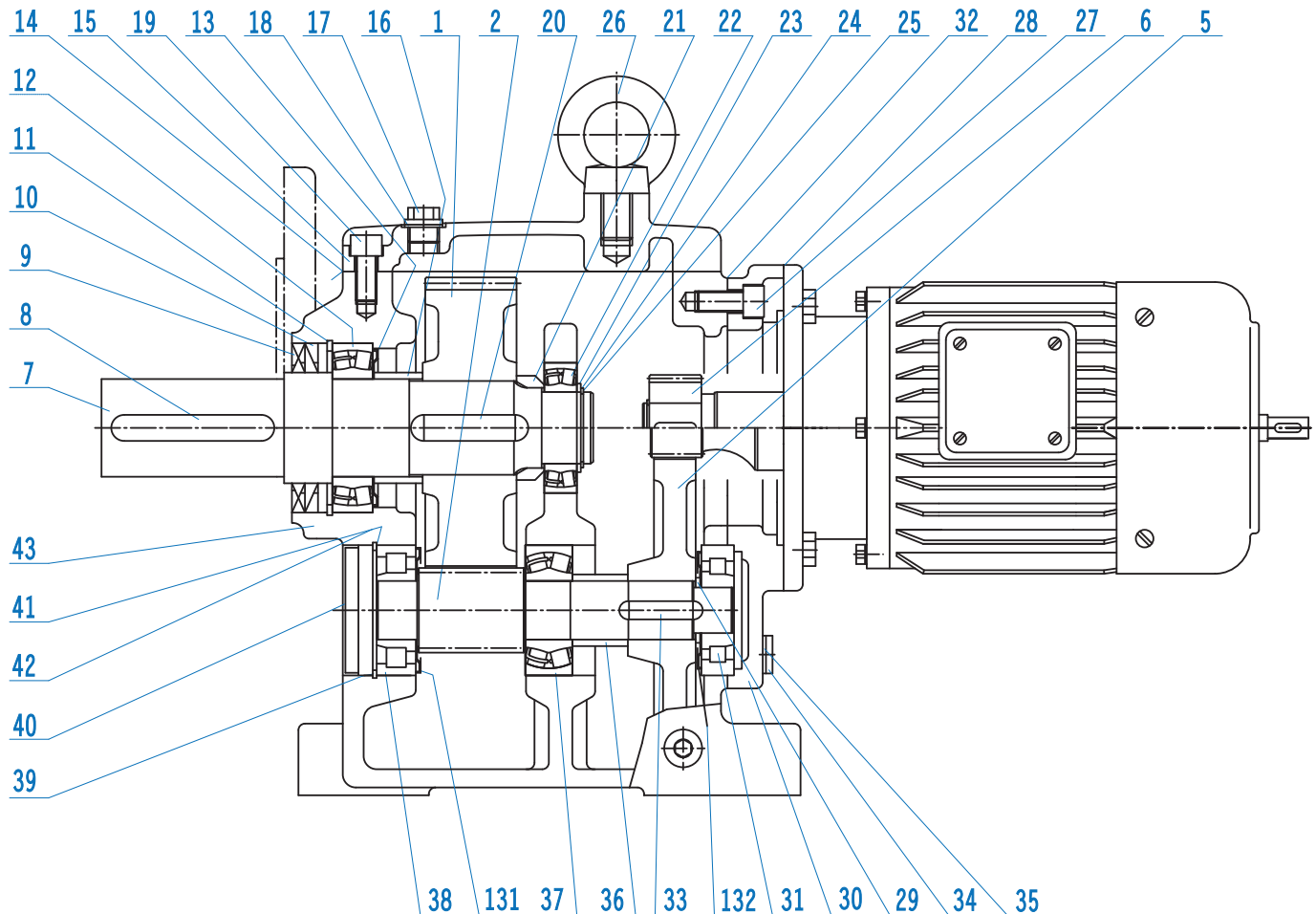
1 Gear	19 Bolt	35 Gasket
2 Pinion Shaft	20 Key	36 Spacer
5 Gear	21 Spacer	37 Anti-Friction Bearing
6 Pinion	22 Anti-Friction Bearing	38 Anti-Friction Bearing
7 Output Shaft	23 Thrust Washer	39 Snap Ring
8 Key	24 Shim	40 Bore Plug
9 Oil Seal	25 Snap Ring	41 Shim
10 Oil Seal	26 Flanged Eye Bolt	42 Thrust Washer
11 Snap Ring	27 Bolt	43 Gearcase
12 Anti-Friction Bearing	28 Gasket	131 NILOS Ring
13 NILOS ring	29 Spacer	132 NILOS Ring
14 Gasket	30 Input Cover	918 Key
15 Inspection Cover	31 Anti-Friction Bearing	919 Snap Ring
16 Spacer	32 Gasket	990 Oil Level Plug
17 Vent Plug	33 Key	
18 Seal	34 Drain Plug	

HELICAL IN-LINE PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



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SK62 - SK102 Foot Mount

1 Gear	18 Seal	33 Key
2 Pinion Shaft	19 Bolt	34 Drain Plug
5 Gear	20 Key	35 Gasket
6 Pinion	21 Spacer	36 Spacer
7 Output Shaft	22 Anti-Friction Bearing	37 Anti-Friction Bearing
8 Key	23 Thrust Washer	38 Anti-Friction Bearing
9 Oil Seal	24 Shim	39 Snap Ring
10 Oil Seal	25 Snap Ring	40 Bore Plug
11 Snap Ring	26 Flanged Eye Bolt	41 Shim
12 Anti-Friction Bearing	27 Bolt	42 Thrust Washer
13 NILOS ring*	28 Gasket	43 Gearcase
14 Gasket	29 Spacer	131 NILOS Ring*
15 Inspection Cover	30 Input Cover	132 NILOS Ring*
16 Spacer	31 Anti-Friction Bearing	918 Key
17 Vent Plug	32 Gasket	919 Snap Ring



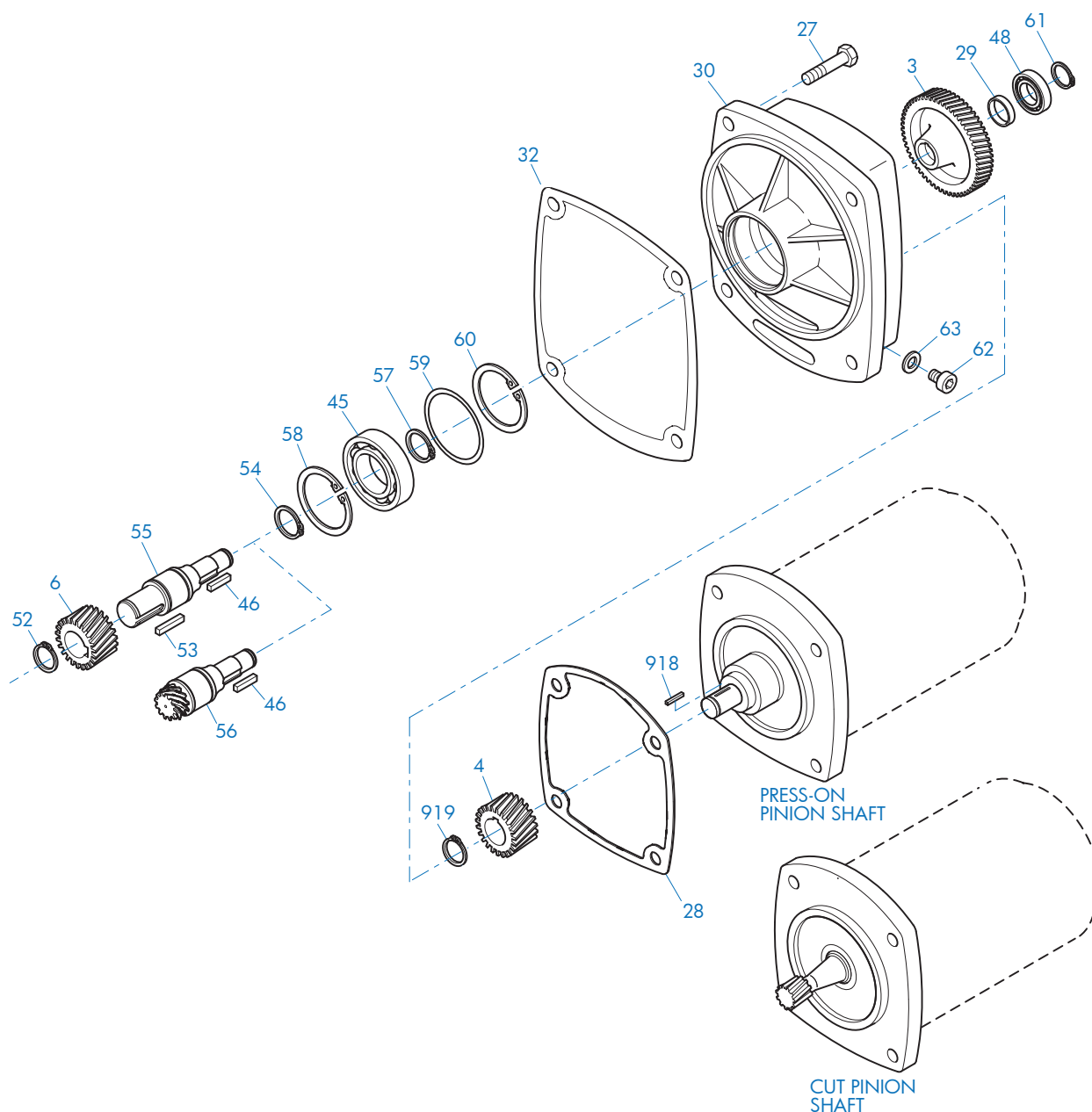
DRIVESYSTEMS

HELICAL IN-LINE PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15100 - 7 of 12



SK03 - SK53 Third Stage Reduction Gear

3 Gear	46 Key	59 Shim
4 Pinion	48 Anti-Friction Bearing	60 Snap Ring
6 Pinion	52 Snap Ring	61 Snap Ring
27 Bolt	53 Key	62 Oil Plug
28 Gasket	54 Snap Ring	63 Gasket
29 Spacer	55 Intermediate Shaft, Plain	918 Key
30 Third Reduction Gearcase	56 Intermediate Shaft, Gearcut	919 Snap Ring
32 Gasket	57 Snap Ring	
45 Anti-Friction Bearing	58 Snap Ring	

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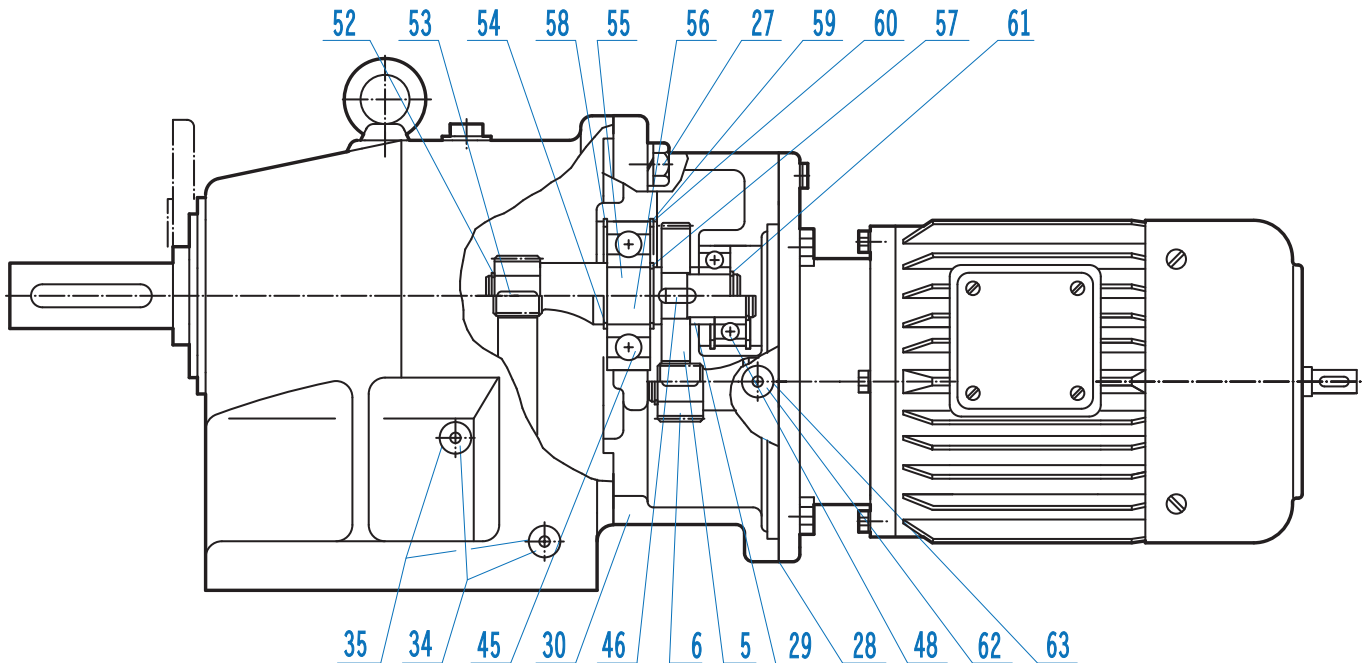
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HELICAL IN-LINE PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



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SK03 - SK53 Using Third Stage Reduction Gear

3 Gear	46 Key	59 Shim
4 Pinion	48 Anti-Friction Bearing	60 Snap Ring
6 Pinion	52 Snap Ring	61 Snap Ring
27 Bolt	53 Key	62 Oil Plug
28 Gasket	54 Snap Ring	63 Gasket
29 Spacer	55 Intermediate Shaft, Plain	918 Key
30 Third Reduction Gearcase	56 Intermediate Shaft, Gearcut	919 Snap Ring
32 Gasket	57 Snap Ring	
45 Anti-Friction Bearing	58 Snap Ring	



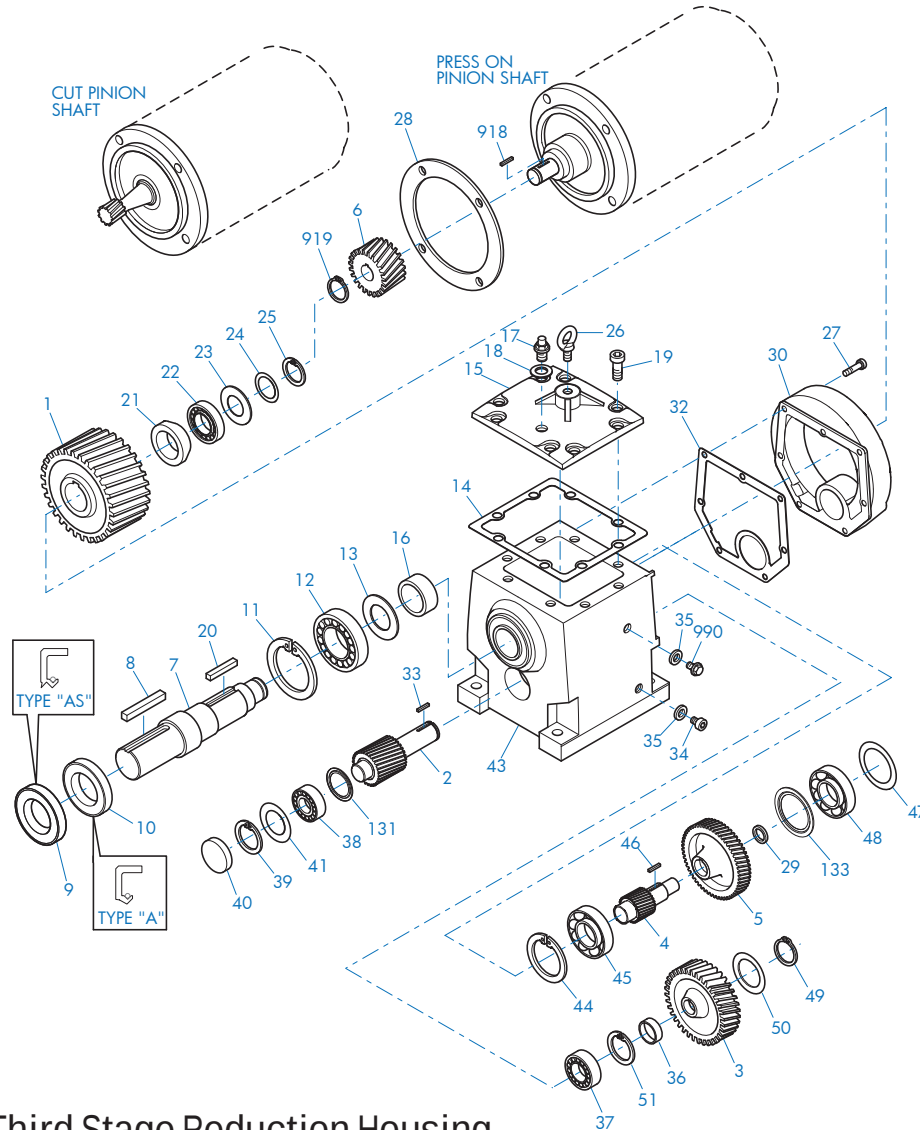
DRIVESYSTEMS

HELICAL IN-LINE PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15100 - 9 of 12



SK63 - SK103 Third Stage Reduction Housing

1	Gear	19	Bolt	38	Anti-Friction Bearing
2	Pinion Shaft	20	Key	39	Snap Ring
3	Gear	21	Spacer	40	Bore Plug
4	Pinion Shaft	22	Anti-Friction Bearing	41	Shim
5	Gear	23	Thrust Washer	43	Gearcase
6	Pinion	24	Shim	44	Snap Ring
7	Output Shaft	25	Snap Ring	45	Anti-Friction Bearing
8	Key	26	Flanged Eye Bolt	46	Key
9	Oil Seal	27	Bolt	47	Shim
10	Oil Seal	28	Gasket	48	Bearing
11	Snap Ring	29	Spacer	49	Snap Ring
12	Anti-Friction Bearing	30	Input Cover	50	Thrust Washer
13	NILOS Ring	32	Gasket	51	Snap Ring
14	Gasket	33	Key	131	NILOS Ring
15	Inspection Cover	34	Drain plug	133	NILOS Ring
16	Spacer	35	Gasket	918	Key
17	Vent Plug	36	Spacer	919	Snap Ring
18	Seal	37	Anti-Friction Bearing	990	Oil Level Plug



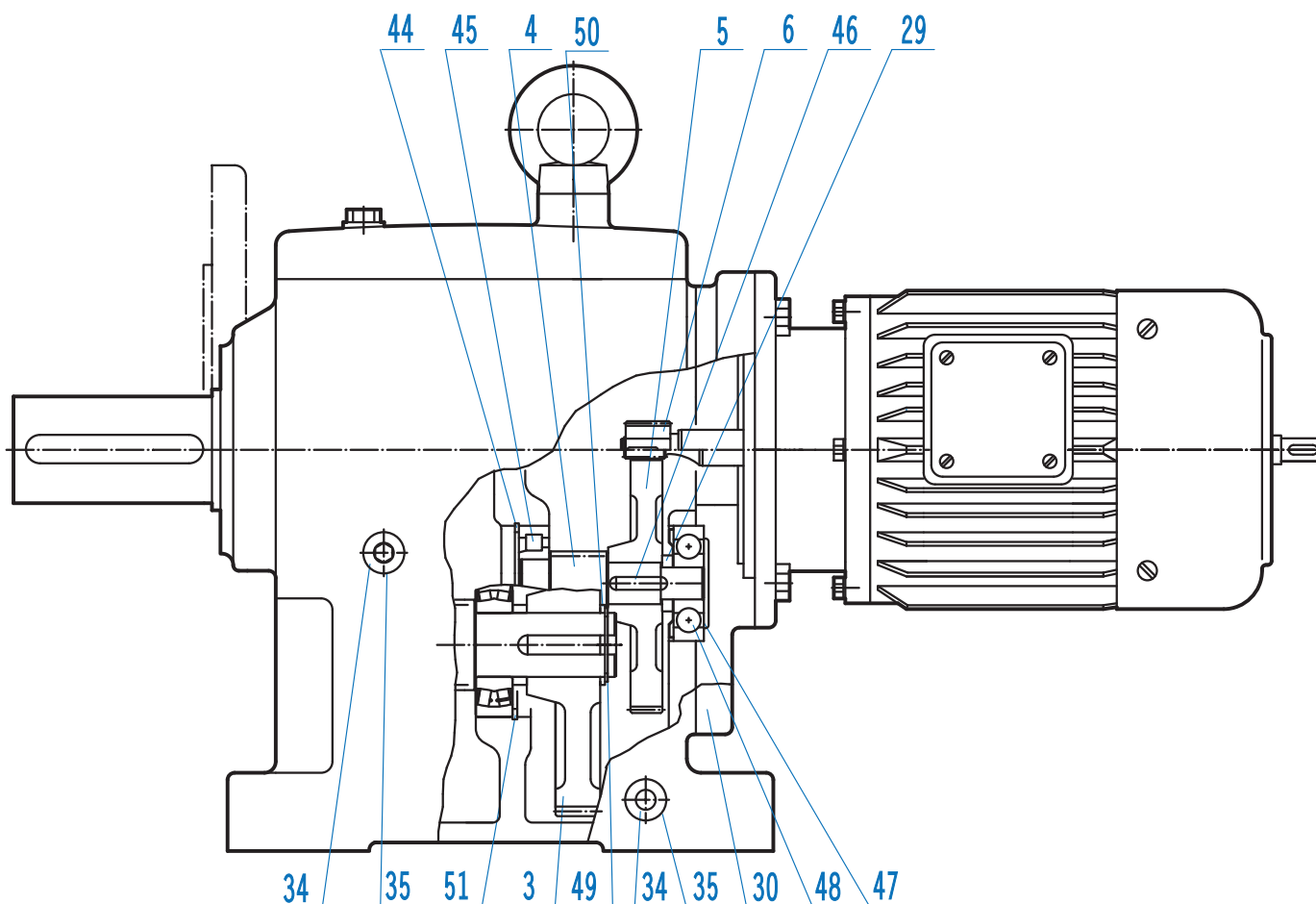
DRIVESYSTEMS

HELICAL IN-LINE PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



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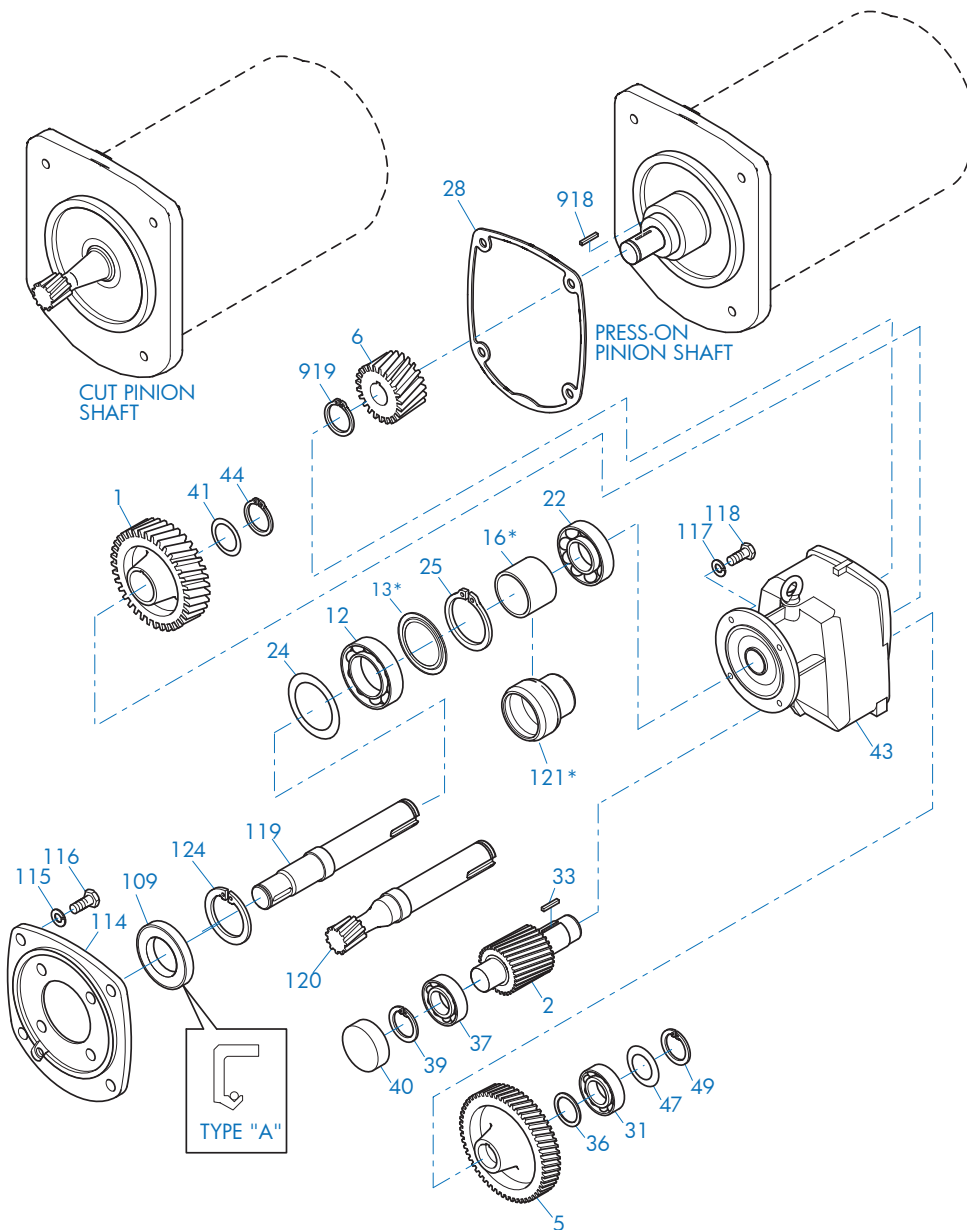


SK63 - SK103 Foot Mount

3	Gear	32	Gasket	47	Shim
4	Pinion Shaft	33	Key	48	Bearing
5	Gear	34	Drain plug	49	Snap Ring
6	Pinion	35	Gasket	50	Thrust Washer
28	Gasket	44	Snap Ring	51	Snap Ring
29	Spacer	45	Anti-Friction Bearing	133	NILOS Ring
30	Input Cover	46	Key		

HELICAL IN-LINE PARTS LIST DRAWINGS

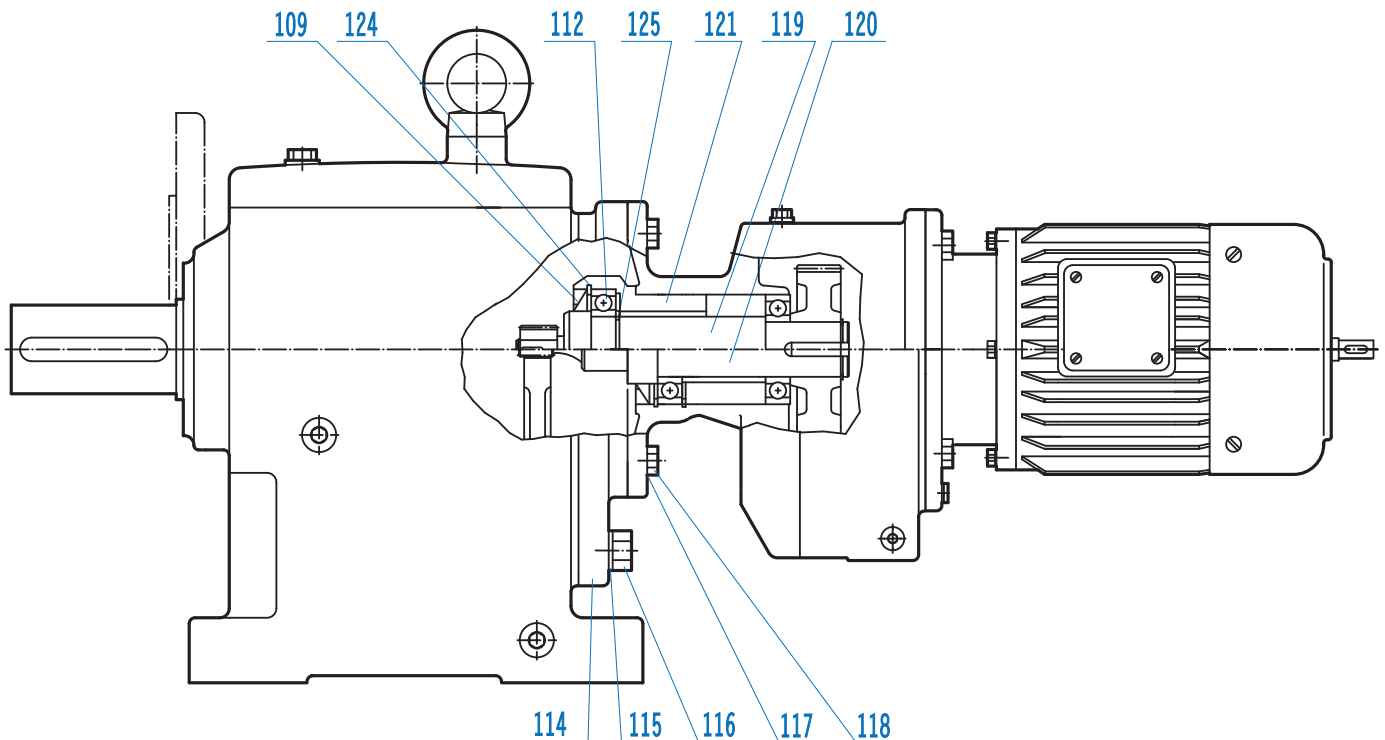
RETAIN FOR FUTURE USE



SK12/02 - SK103/52 Input Compound Reduction

1 Gear	33 Key	115 Lock Washer
2 Pinion Shaft	36 Spacer	116 Bolt
5 Gear	37 Anti-Friction Bearing	117 Lock Washer
6 Pinion	39 Snap Ring	118 Bolt
12 Anti-Friction Bearing	40 Bore Plug	119 Intermediate Shaft, Plain
13 Nilos Ring*	41 Shim	120 Intermediate Shaft, Gearcut
16 Spacer*	43 Gearcase	121 Bearing Sleeve*
22 Anti-Friction Bearing	44 Snap Ring	124 Snap Ring
24 Shim	47 Shim	918 Key
25 Snap Ring	49 Snap Ring	919 Snap Ring
28 Gasket	109 Oil Seal	
31 Anti-Friction Bearing	114 Intermediate Flange	

* Conditionally used part



SK12/02 - SK103/52 Input Compound Reduction

12	Anti-Friction Bearing	115	Lock Washer	120	Intermediate Shaft, Gearcut
13	Nilos Ring*	116	Bolt	121	Bearing Sleeve*
16	Spacer*	117	Lock Washer	124	Snap Ring
25	Snap Ring	118	Bolt		
109	Oil Seal	119	Intermediate Shaft, Plain		
114	Intermediate Flange				

* Conditionally used part



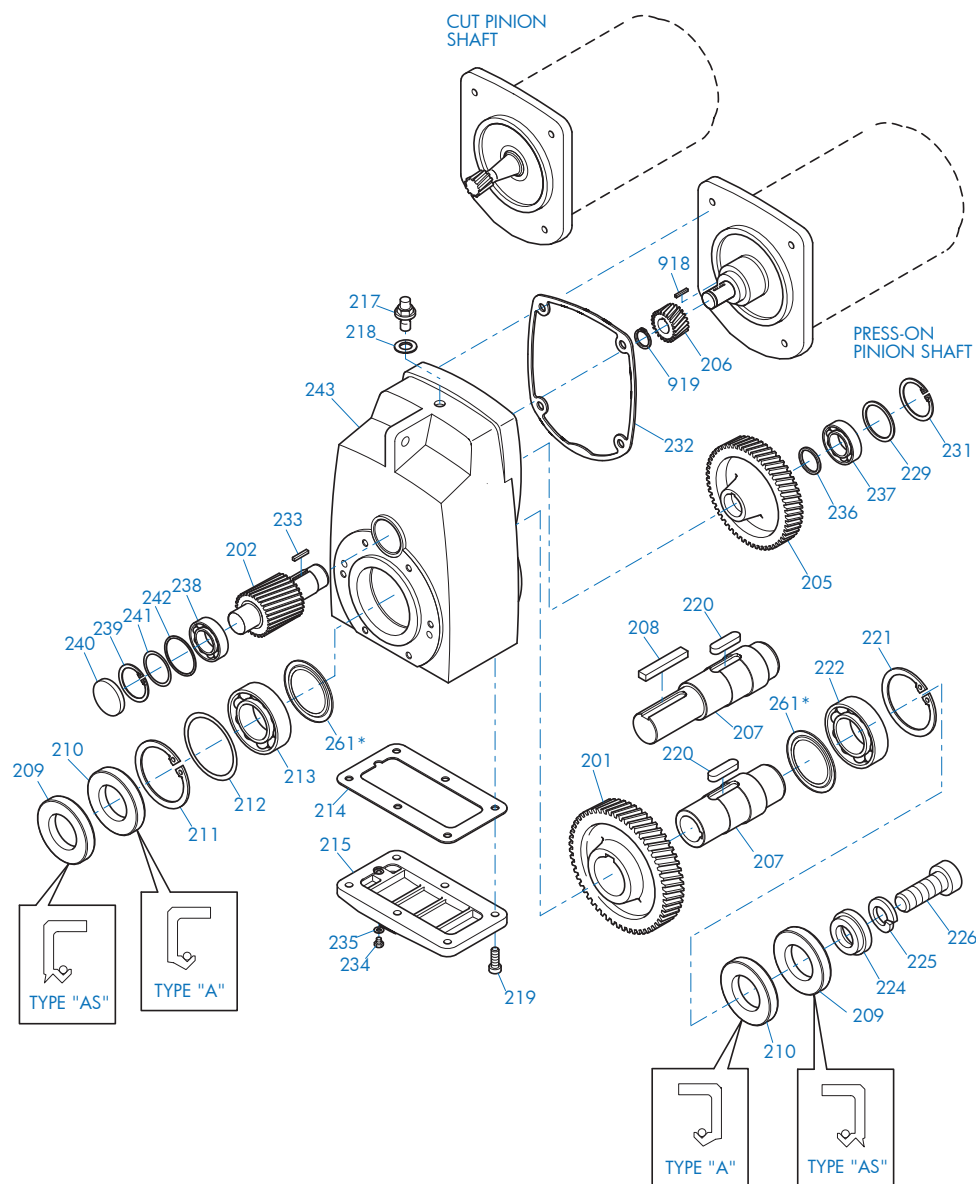
DRIVESYSTEMS

CLINCHER™ PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15200 - 1 of 12



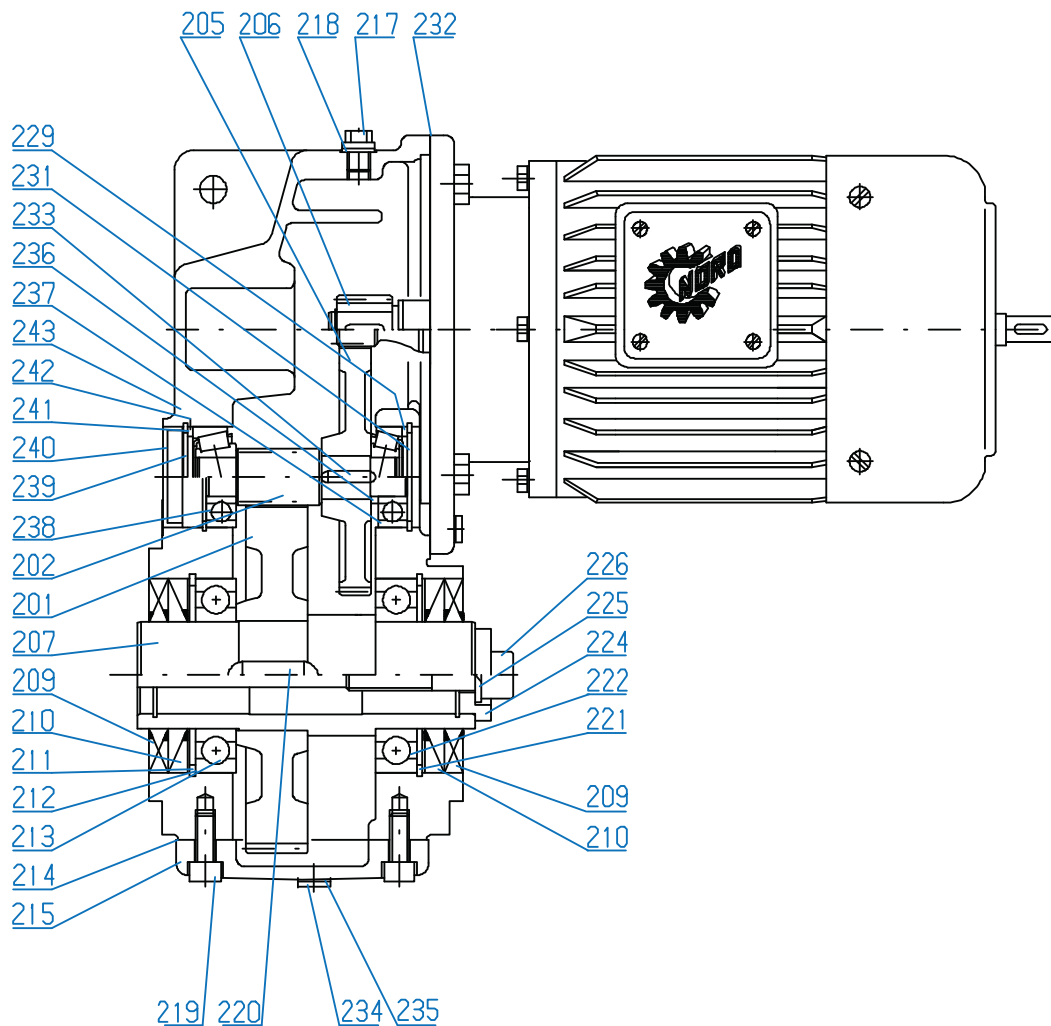
SK 0182NB - SK 5282

201 Gear	217 Vent Plug	234 Drain Plug
202 Pinion Shaft	218 Gasket	235 Gasket
205 Gear	219 Bolt	236 Thrust Washer
206 Pinion	220 Key	237 Anti-Friction Bearing
207 Output Shaft	221 Snap Ring	238 Anti-Friction Bearing
208 Key	222 Anti-Friction Bearing	239 Snap Ring
209 Oil Seal	224 Retaining Washer	240 Bore Plug
210 Oil Seal	225 Lock Washer	241 Shim
211 Snap Ring	226 Bolt	242 Thrust Washer
212 Shim	229 Thrust Washer	243 Gearcase
213 Anti-Friction Bearing	231 Snap Ring	261 Nilos Ring*
214 Gasket	232 Gasket	918 Key
215 Inspection Cover	233 Key	919 Snap Ring

* Conditionally used part

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SK 0182NB - SK 5282

201 Gear	217 Vent Plug	233 Key
202 Pinion Shaft	218 Gasket	234 Drain Plug
205 Gear	219 Bolt	235 Gasket
206 Pinion	220 Key	236 Thrust Washer
207 Output Shaft	221 Snap Ring	237 Anti-Friction Bearing
209 Oil Seal	222 Anti-Friction Bearing	238 Anti-Friction Bearing
210 Oil Seal	224 Retaining Washer	239 Snap Ring
211 Snap Ring	225 Lock Washer	240 Bore Plug
212 Shim	226 Bolt	241 Shim
213 Anti-Friction Bearing	229 Thrust Washer	242 Thrust Washer
214 Gasket	231 Snap Ring	243 Gearcase
215 Inspection Cover	232 Gasket	261 Nilos Ring*

* Conditionally used part

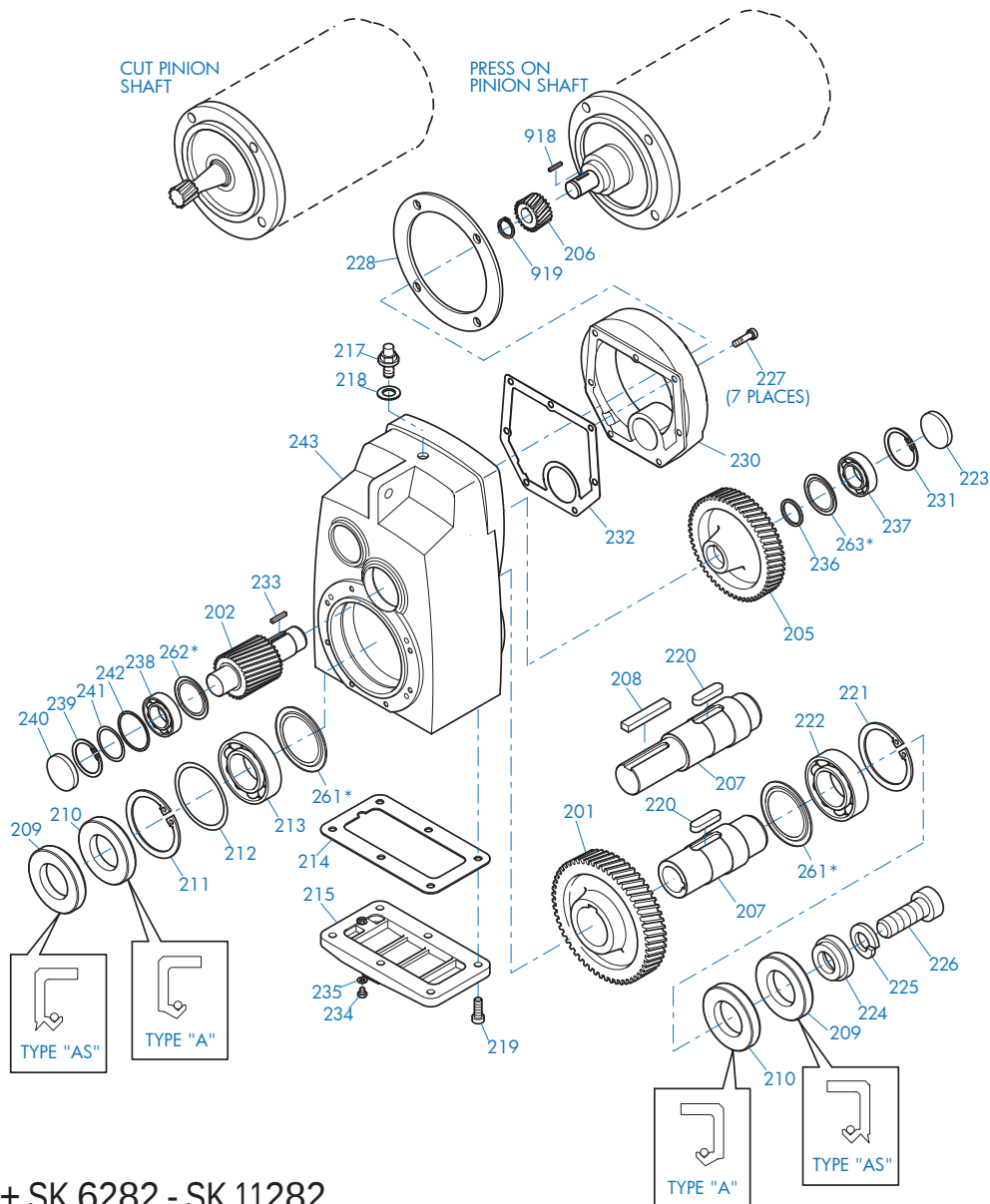


DRIVESYSTEMS

CLINCHER™ PARTS LIST DRAWINGS



U15200 - 3 of 12



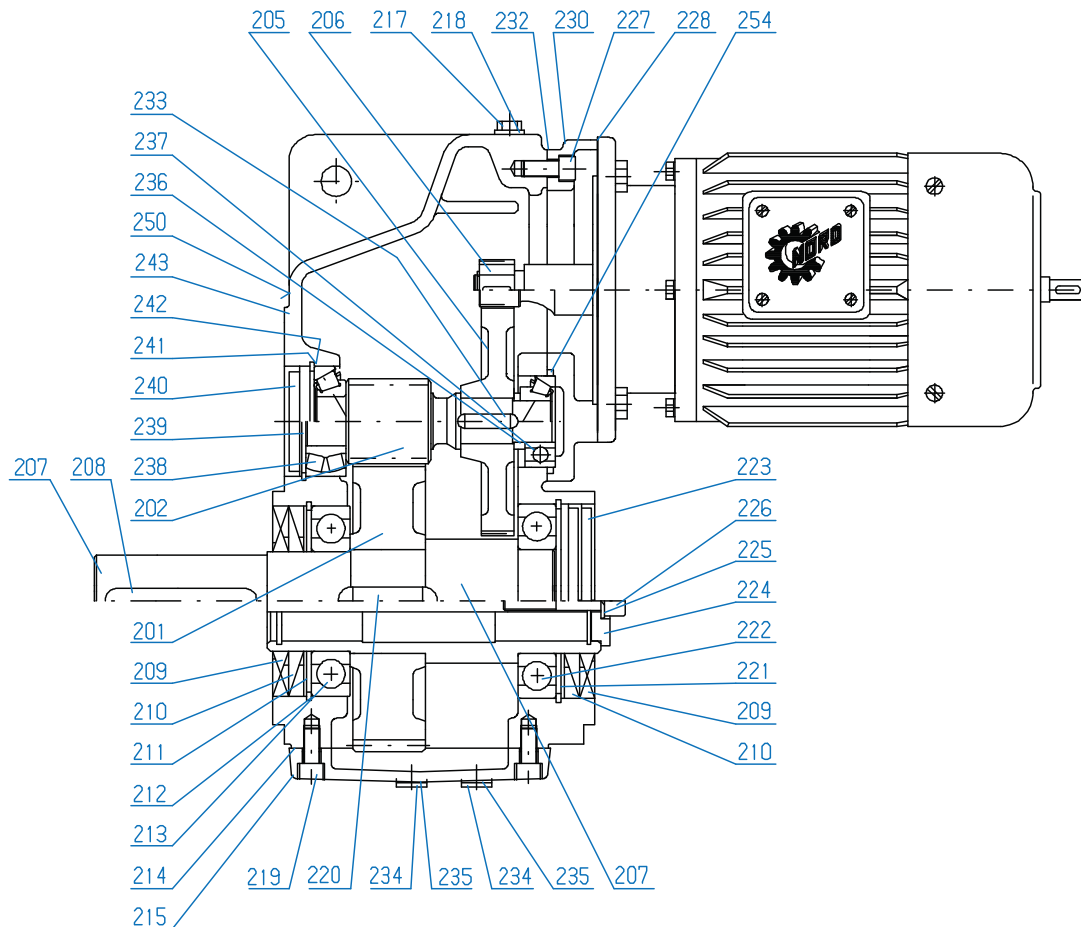
SK 0282NB + SK 6282 - SK 11282

201 Gear	219 Bolt	236 Thrust Washer
202 Pinion Shaft	220 Key	237 Anti-Friction Bearing
205 Gear	221 Snap Ring	238 Anti-Friction Bearing
206 Pinion	222 Anti-Friction Bearing	239 Snap Ring
207 Output Shaft	224 Retaining Washer	240 Bore Plug
208 Key	225 Lock Washer	241 Shim
209 Oil Seal	226 Bolt	242 Thrust Washer
210 Oil Seal	227 Bolt	243 Gear case
211 Snap Ring	228 Gasket	261 Nilos Ring*
212 Shim	230 Input Cover	262 Nilos Ring*
213 Anti-Friction Bearing	231 Snap Ring	263 Nilos Ring*
214 Gasket	232 Gasket	918 Key
215 Inspection Cover	233 Key	919 Snap Ring
217 Vent Plug	234 Drain Plug	
218 Gasket	235 Gasket	

* Conditionally used part

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SK 0282NB + SK 6282 - SK 11282

201 Gear	218 Gasket	234 Drain Plug
202 Pinion Shaft	219 Bolt	235 Gasket
205 Gear	220 Key	236 Thrust Washer
206 Pinion	221 Snap Ring	237 Anti-Friction Bearing
207 Output Shaft	222 Anti-Friction Bearing	238 Anti-Friction Bearing
208 Key	223 Bore Plug	239 Snap Ring
209 Oil Seal	224 Retaining Washer	240 Bore Plug
210 Oil Seal	225 Lock Washer	241 Shim
211 Snap Ring	226 Bolt	242 Thrust Washer
212 Shim	227 Bolt	243 Gear case
213 Anti-Friction Bearing	228 Gasket	250 Bore Plug
214 Gasket	230 Input Cover	261 Nilos Ring*
215 Inspection Cover	232 Gasket	262 Nilos Ring*
217 Vent Plug	233 Key	263 Nilos Ring*

* Conditionally used part



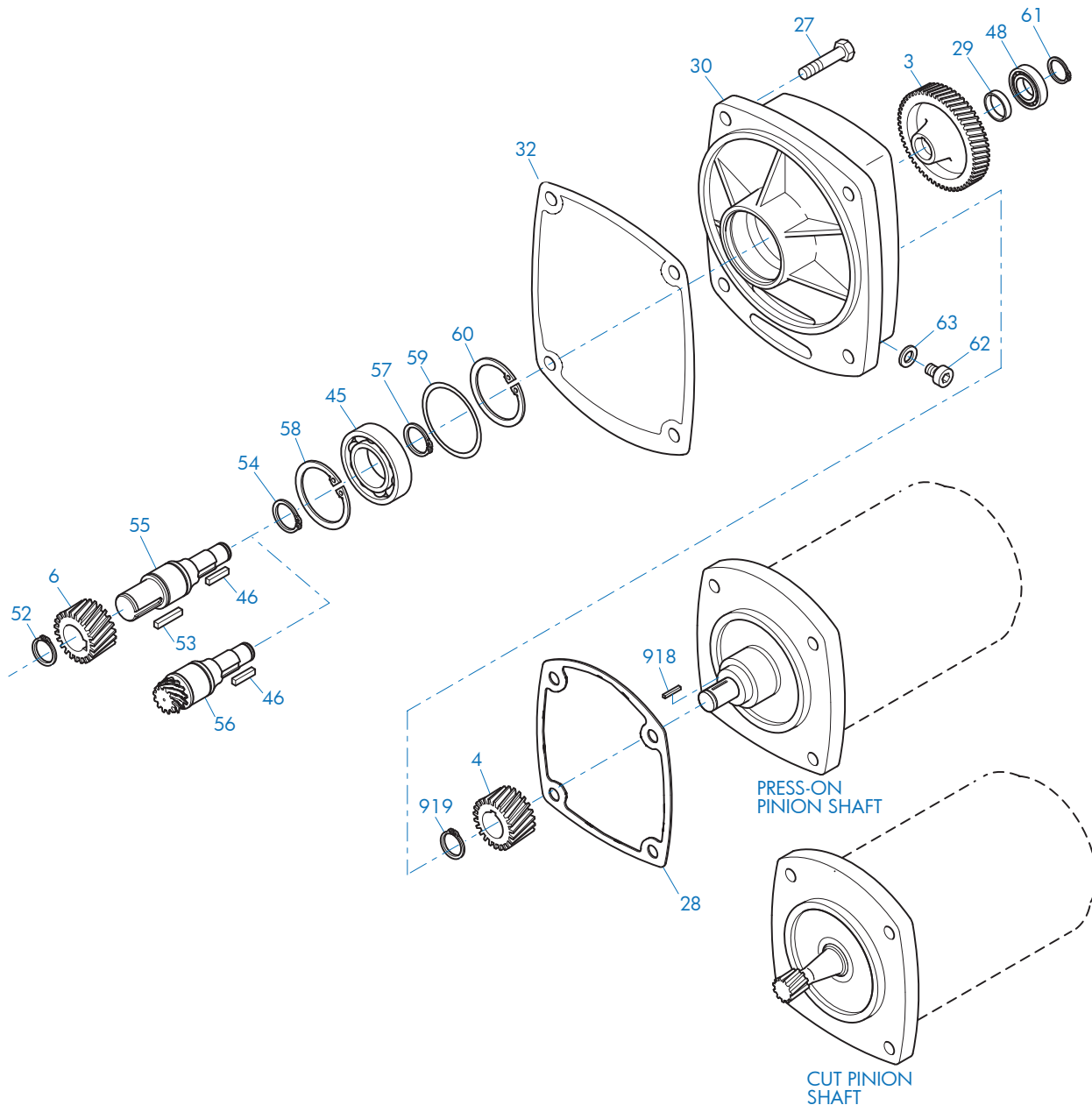
DRIVESYSTEMS

CLINCHER™ PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15200 - 5 of 12



SK 2382 - SK 5382 Third Stage Reduction Housing

3	Gear	46	Key	59	Shim
4	Pinion	48	Anti-Friction Bearing	60	Snap Ring
6	Pinion	52	Snap Ring	61	Snap Ring
27	Bolt	53	Key	62	Oil Plug
28	Gasket	54	Snap Ring	63	Gasket
29	Spacer	55	Intermediate Shaft, Plain	918	Key
30	Third Reduction Gearcase	56	Intermediate Shaft, Gearcut	919	Snap Ring
32	Gasket	57	Snap Ring		
45	Anti-Friction Bearing	58	Snap Ring		



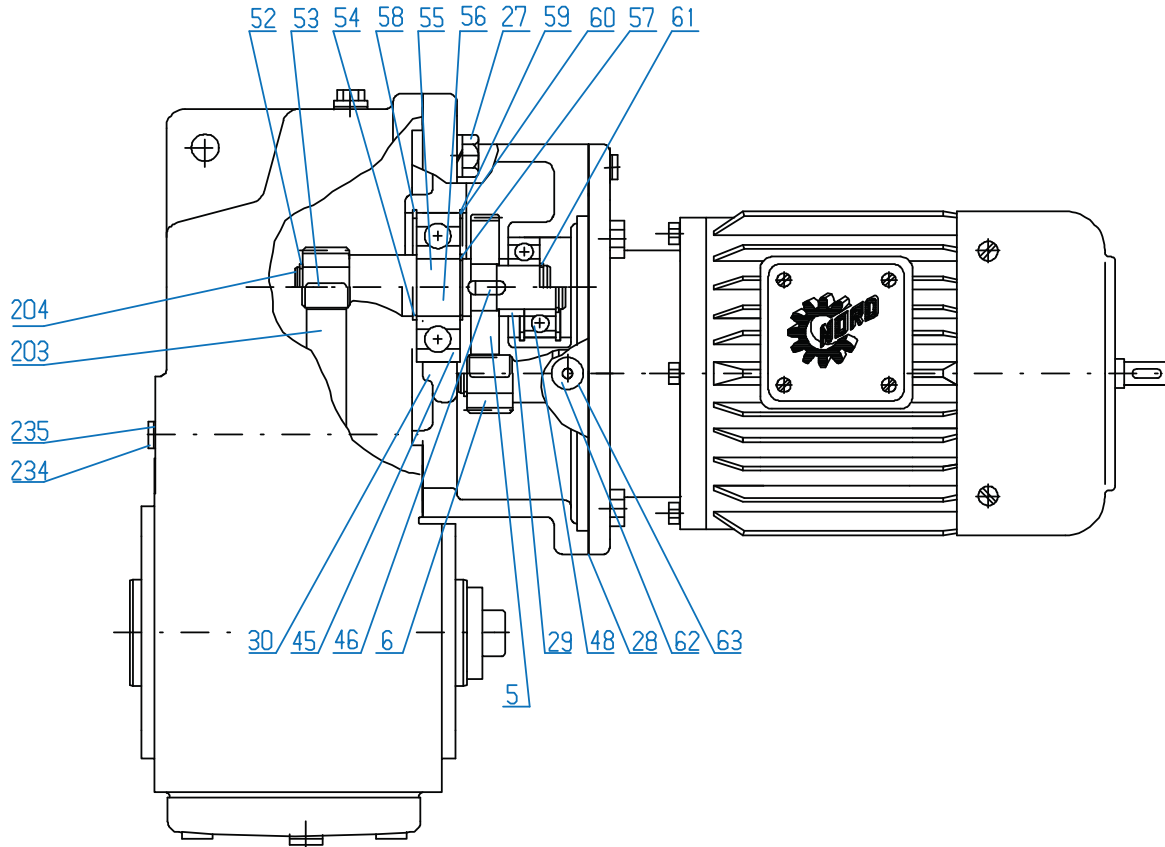
DRIVESYSTEMS

CLINCHER™ PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15200 - 6 of 12



SK 2382 - SK 5382 Third Stage Reduction Housing

3	Gear	46	Key	59	Shim
4	Pinion	48	Anti-Friction Bearing	60	Snap Ring
6	Pinion	52	Snap Ring	61	Snap Ring
27	Bolt	53	Key	62	Oil Plug
28	Gasket	54	Snap Ring	63	Gasket
29	Spacer	55	Intermediate Shaft, Plain	203	Gear
32	Gasket	56	Intermediate Shaft, Gearcut	204	Pinion Shaft
30	Third Reduction Gearcase	57	Snap Ring	234	Oil Plug
45	Anti-Friction Bearing	58	Snap Ring	235	Gasket



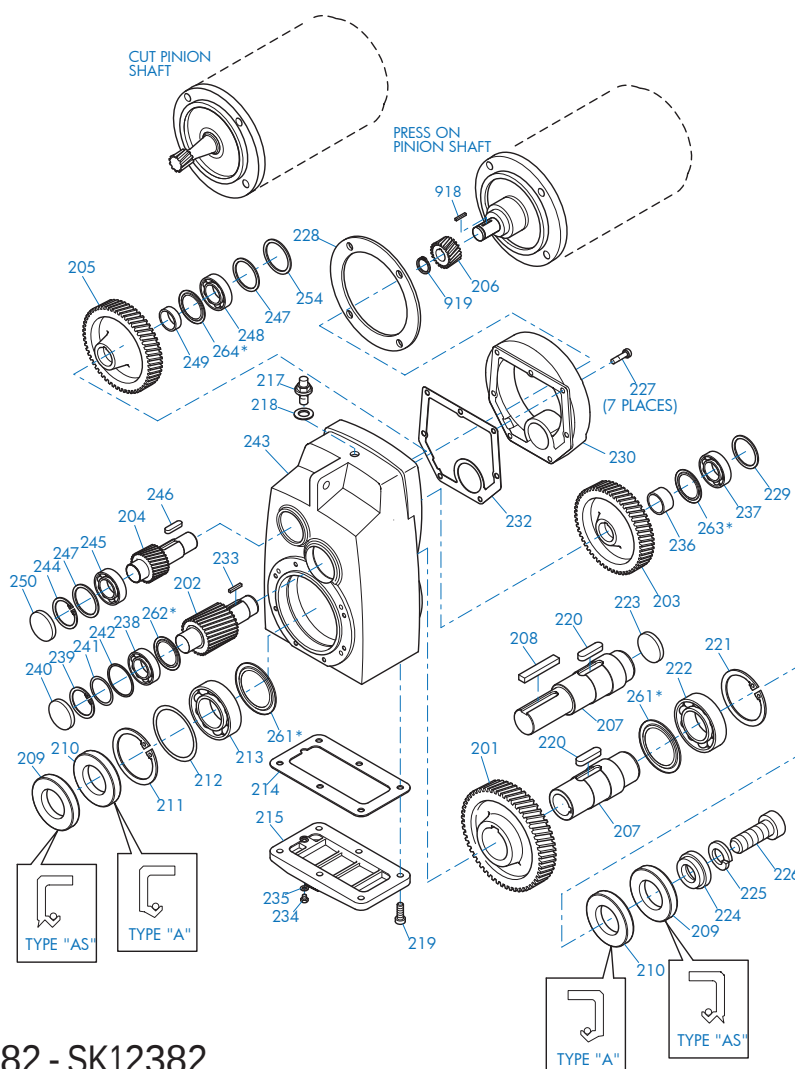
DRIVESYSTEMS

CLINCHER™ PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15200 - 7 of 12



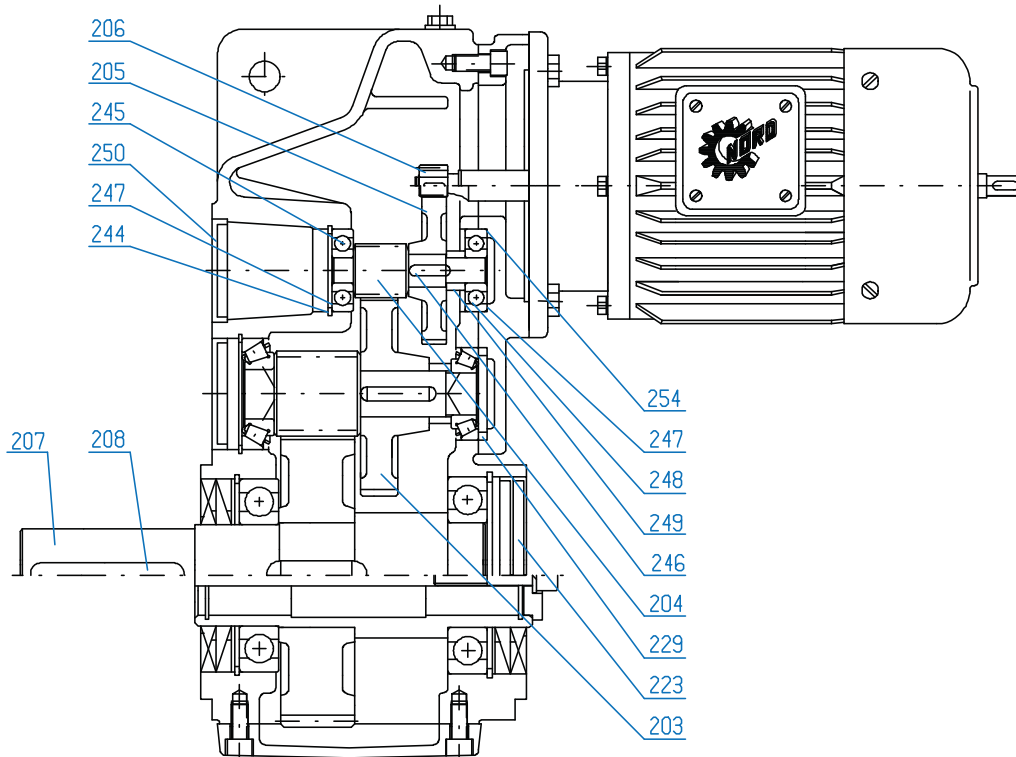
SK 1382 NB + SK 6382 - SK12382

201 Gear	221 Snap Ring	241 Shim
202 Pinion Shaft	222 Anti-Friction Bearing	242 Thrust Washer
203 Gear	223 Bore Plug	243 Gearcase
204 Pinion Shaft	224 Retaining Washer	244 Snap Ring
205 Gear	225 Lock Washer	245 Anti-Friction Bearing
206 Pinion	226 Bolt	246 Key
207 Output Shaft	227 Bolt	247 Shim
208 Key	228 Gasket	248 Anti-Friction Bearing
209 Oil Seal	229 Thrust Washer	249 Spacer
210 Oil Seal	230 Input Cover	250 Bore Plug
211 Snap Ring	232 Gasket	254 Thrust Washer
212 Shim	233 Key	261 Nilos Ring*
213 Anti-Friction Bearing	234 Drain Plug	262 Nilos Ring*
214 Gasket	235 Gasket	263 Nilos Ring*
215 Inspection Cover	236 Thrust Washer	264 Nilos Ring*
217 Vent Plug	237 Anti-Friction Bearing	918 Key
218 Gasket	238 Anti-Friction Bearing	919 Snap Ring
219 Bolt	239 Snap Ring	
220 Key	240 Bore Plug	

* Conditionally used part

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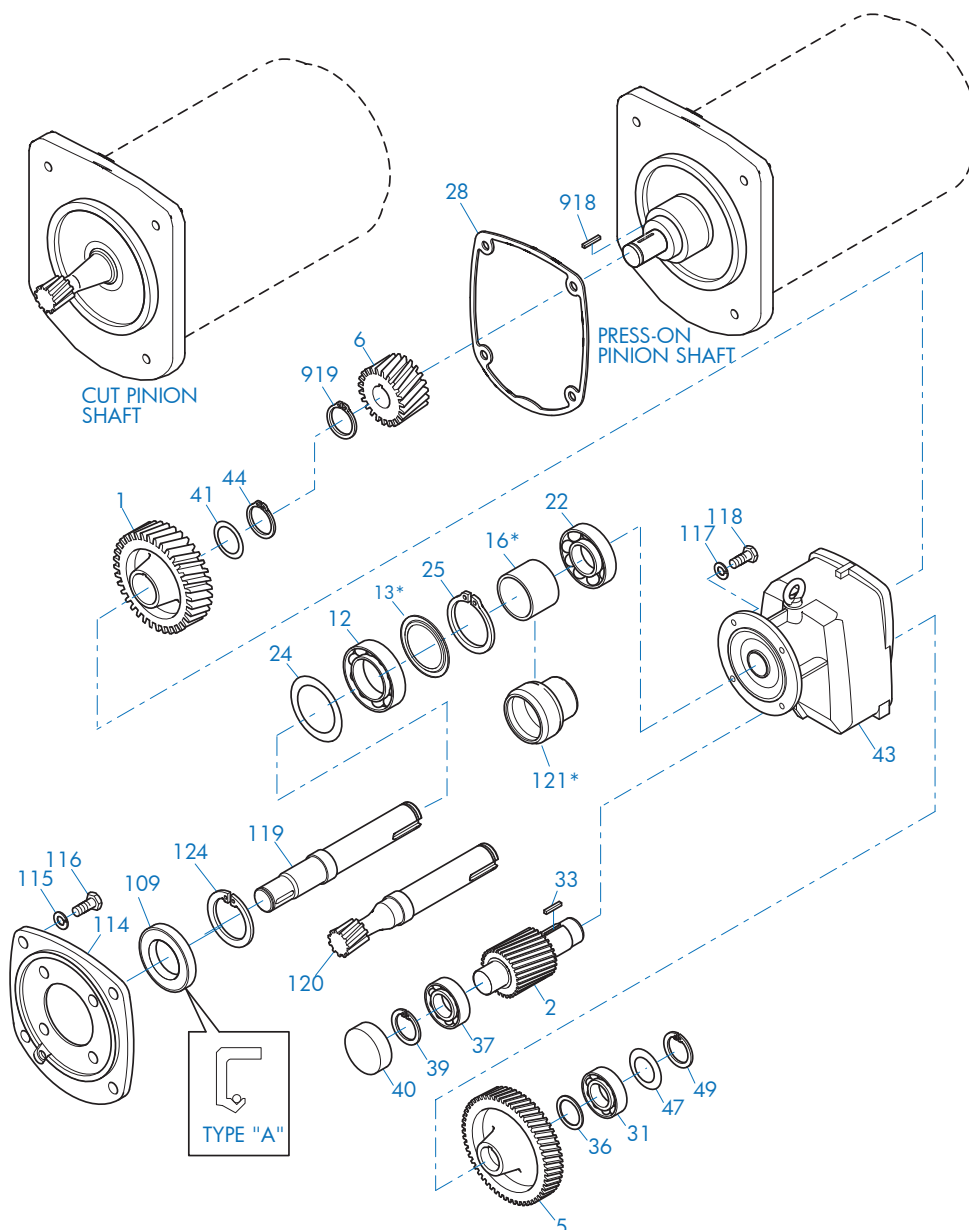
SK 1382 NB + SK 6382 - SK12382

203 Gear	229 Thrust Washer	250 Bore Plug
204 Pinion Shaft	244 Snap Ring	254 Thrust Washer
205 Gear	245 Anti-Friction Bearing	261 Nilos Ring*
206 Pinion	246 Key	262 Nilos Ring*
207 Output Shaft	247 Shim	263 Nilos Ring*
208 Key	248 Anti-Friction Bearing	264 Nilos Ring*
223 Bore Plug	249 Spacer	

* Conditionally used part

CLINCHER™ PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



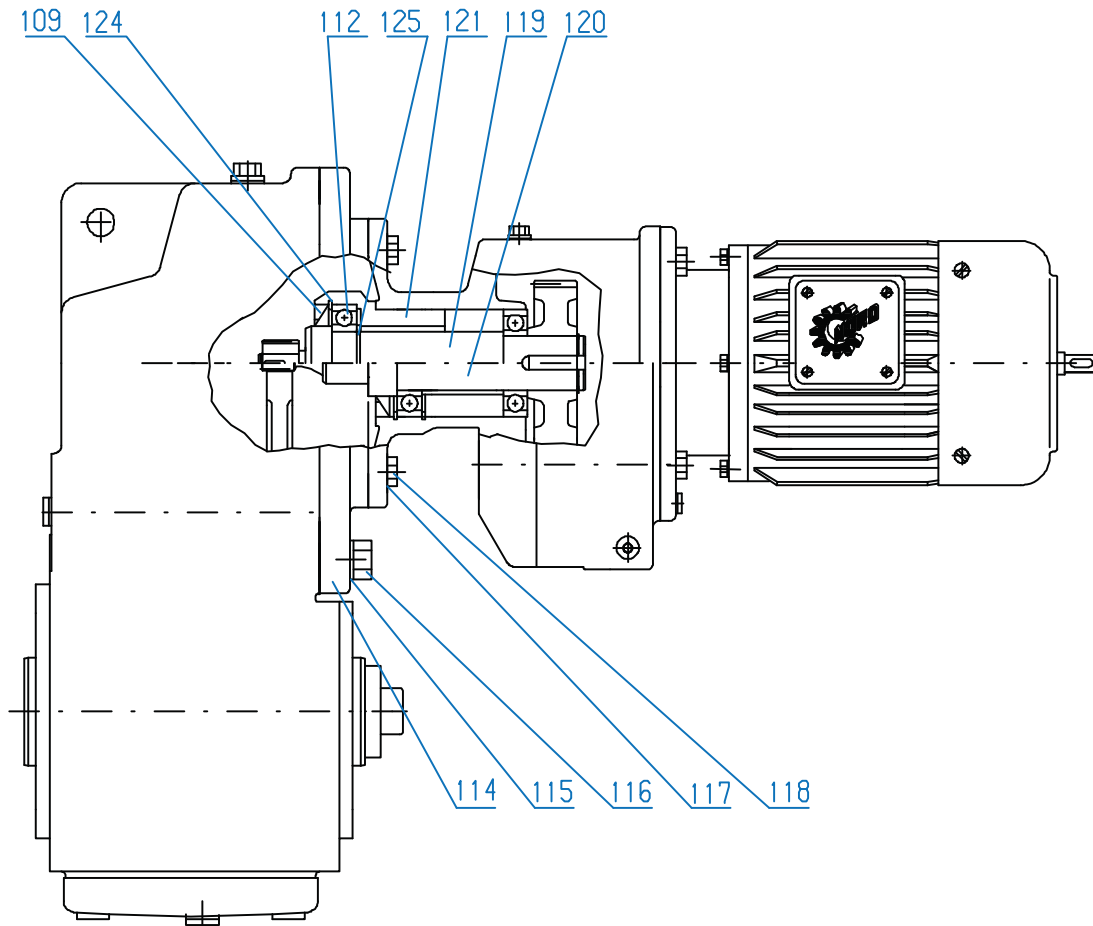
SK1282/02 - SK11382/52 Multi-stage Reduction Unit

1 Gear	33 Key	115 Lock Washer
2 Pinion Shaft	36 Spacer	116 Bolt
5 Gear	37 Anti-Friction Bearing	117 Lock Washer
6 Pinion	39 Snap Ring	118 Bolt
12 Anti-Friction Bearing	40 Bore Plug	119 Intermediate Shaft, Plain
13 Nilos Ring*	41 Shim	120 Intermediate Shaft, Gearcut
16 Spacer*	43 Gearcase	121 Bearing Sleeve*
22 Anti-Friction Bearing	44 Snap Ring	124 Snap Ring
24 Shim	47 Shim	918 Key
25 Snap Ring	49 Snap Ring	919 Snap Ring
28 Gasket	109 Oil Seal	
31 Anti-Friction Bearing	114 Intermediate Flange	

* Conditionally used part

CLINCHER™ PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



SK 1282/02 - SK 11382/52

12 Anti-friction Bearing	114 Intermediate Flange	119 Intermediate Shaft, Plain
13 Nilos Ring*	115 Lock Washer	120 Intermediate Shaft, Gearcut
16 Spacer	116 Bolt	121 Bearing Sleeve
25 Snap Ring	117 Lock Washer	124 Snap Ring
109 Oil Seal	118 Bolt	

* Conditionally used part

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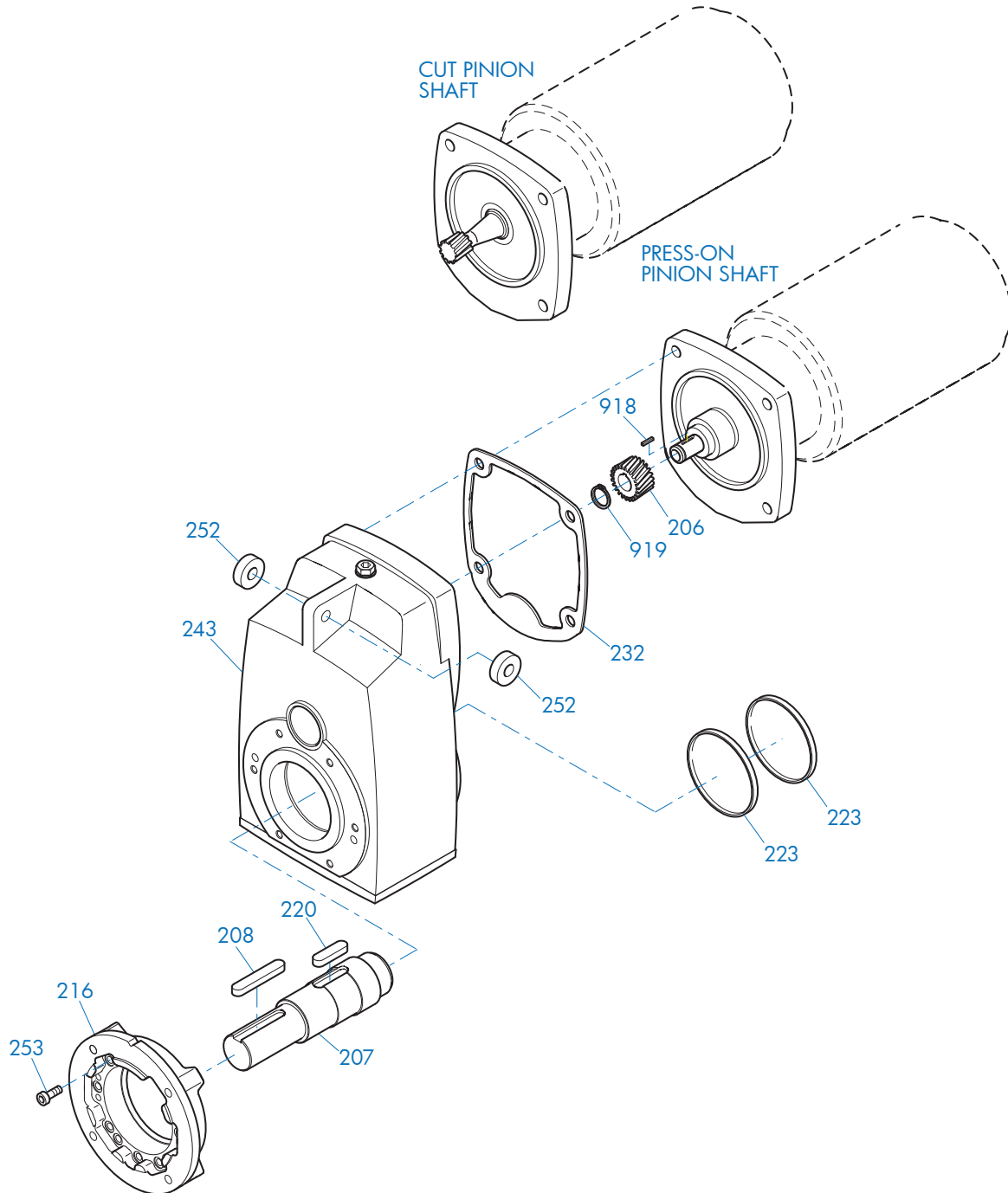
DRIVESYSTEMS

CLINCHER™ PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15200 - 11 of 12



SK 0182NB - SK 11282 & SK 1382 - SK 11382

206 Pinion
207 Output Shaft
208 Key
216 Flange

220 Key
223 Bore Plug
232 Gasket
243 Gearcase

252 Rubber Buffer
253 Bolt
918 Key
919 Snap Ring

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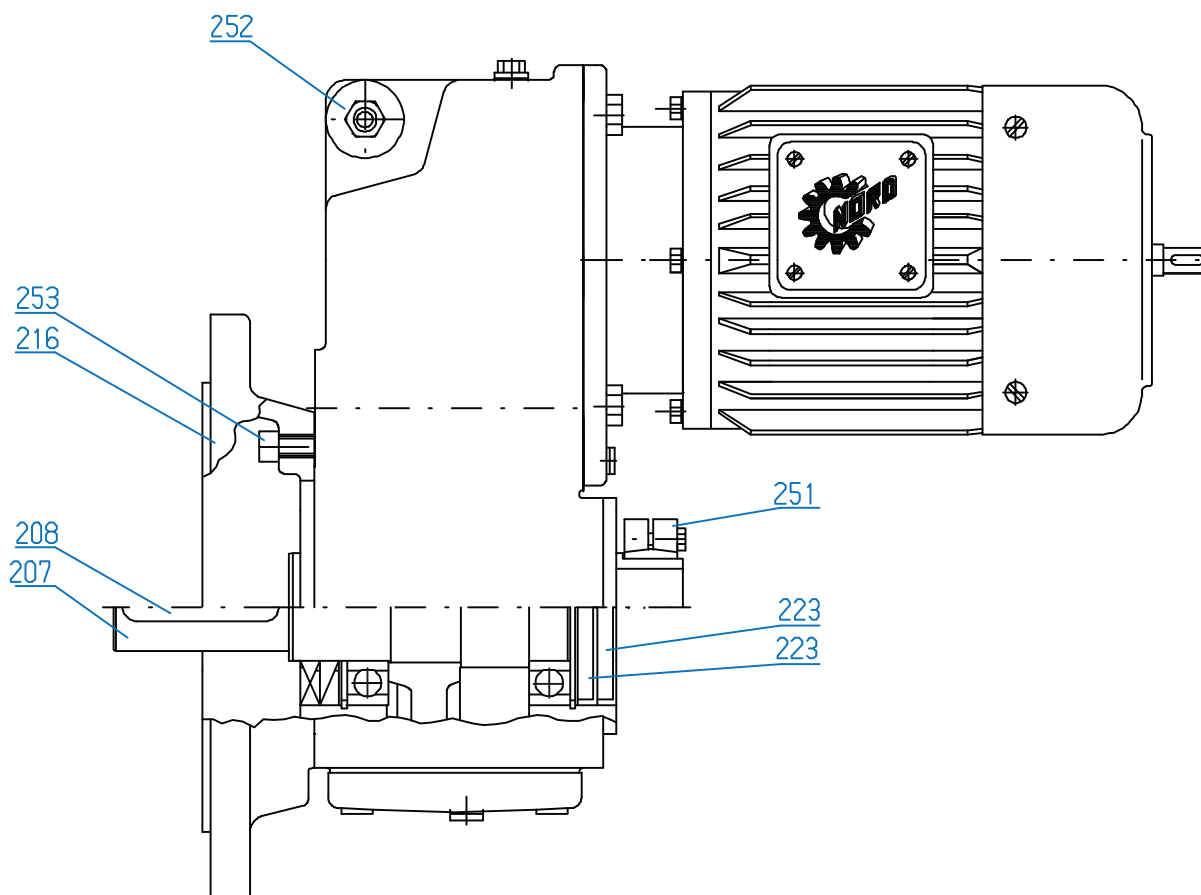
DRIVESYSTEMS

CLINCHER™ PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15200 - 12 of 12



SK 0182NB - SK 11282 & SK 1382 - SK 11382

207 Output Shaft
208 Key
216 Flange

223 Bore Plug
251 Shrink Disc
252 Rubber Buffer

253 Bolt

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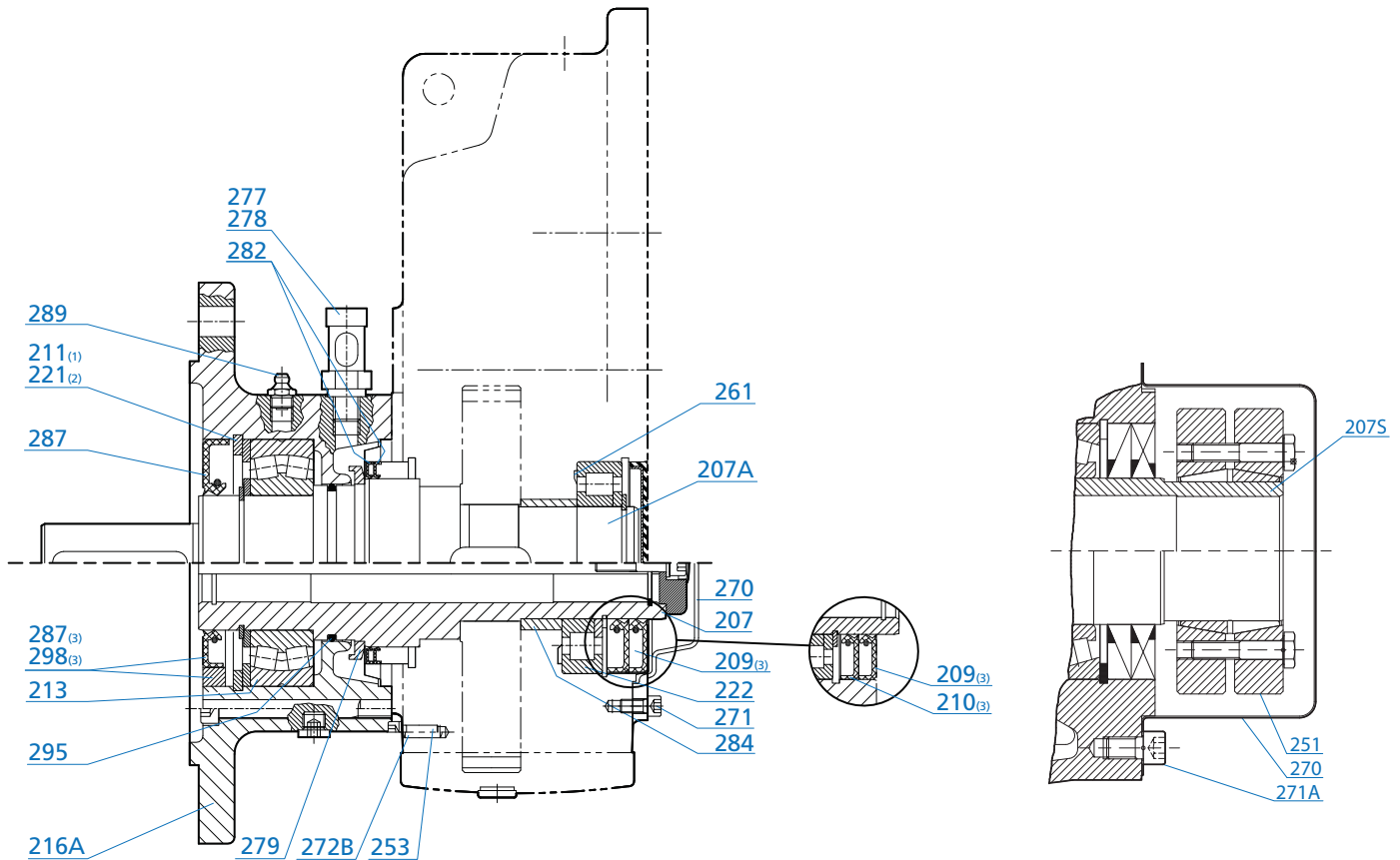
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CLINCHER™ VL2 & VL3 PARTS LIST DRAWINGS

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Parallel Helical Clincher VL2 & VL3

207A	Hollow Output Shaft	222	Bearing	278	Plug Gasket
207	Solid Output Shaft	251	Shrink Disk	279	Oil Slinger (VL3)
207S	Shrink Disk Hollow Shaft	253	Screw	282	Seal
209 (3)	Seal	261	NILOS Ring	284	Spacer
210 (3)	Seal	270	Shaft Cover	287 (3)	Seal
211 (1)	Snap Ring	271	Shaft Cover Screw	289	Grease Fitting
213	Bearing	272B	Dowel Pin	295	O-Ring
216A	Flange	277	Drain Plug (VL2)	298 (3)	Bushing
221 (3)	Snap Ring	277	Oil Level Indicator (VL3)		

(1) = Needed for 2282/3282

(3) = Varies By Unit

(2) = Needed for 3282/3382



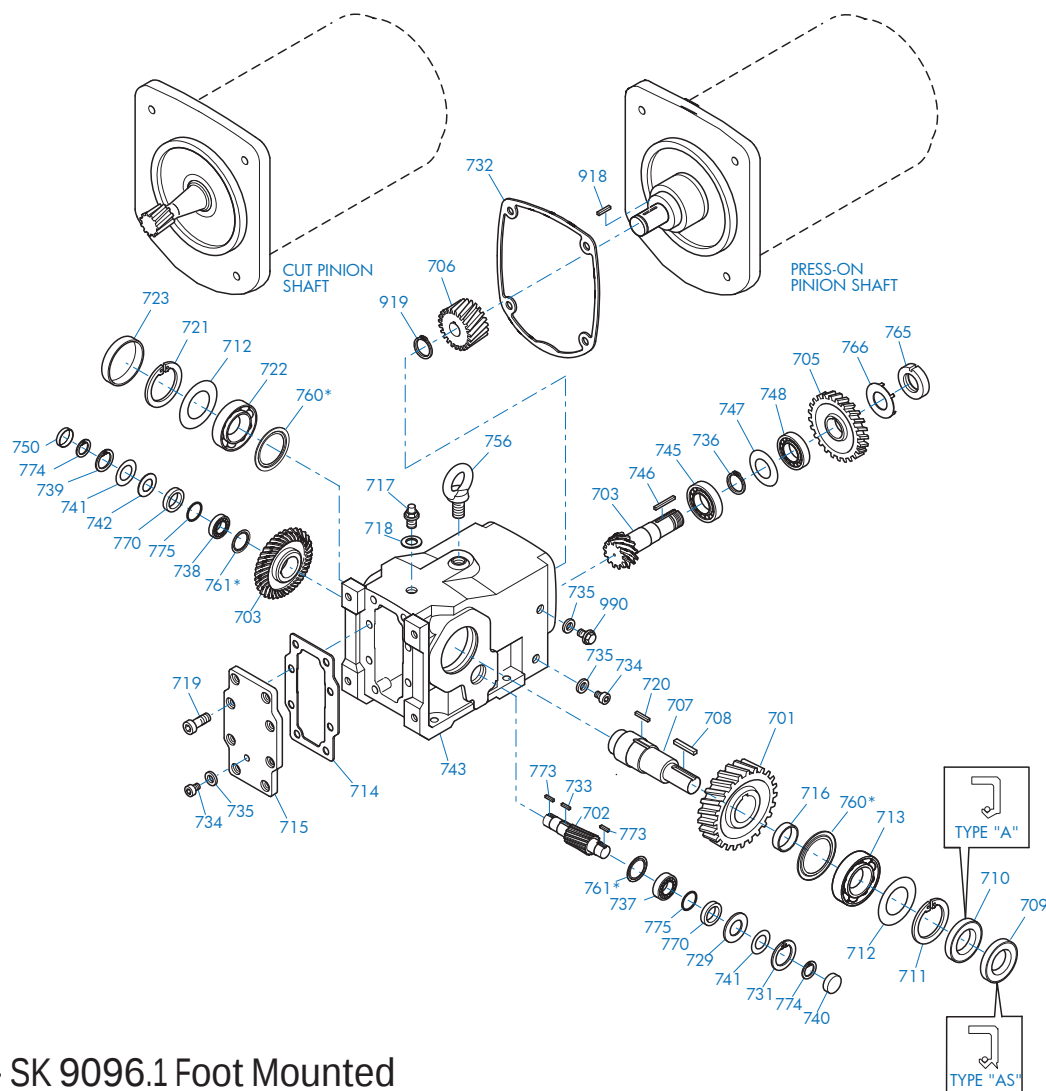
DRIVESYSTEMS

90.1 HELICAL-BEVEL PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15300 - 1 of 10



SK 9012.1 - SK 9096.1 Foot Mounted

701 Output Gear	721 Snap Ring	747 Shim
702 Pinion Shaft	722 Anti-Friction Bearing	748 Anti-Friction Bearing
703 Bevel Gearset	723 Bore Plug	750 Bore Plug
705 Gear	729 Thrust Washer	756 Flanged Eye Bolt
706 Pinion	731 Snap Ring	760 Nilos Ring*
707 Output Shaft	732 Gasket	761 Nilos Ring*
708 Key	733 Key	765 Slotted Round Nut
709 Oil Seal	734 Oil Plug	766 Tab Lock Washer
710 Oil Seal	735 Gasket	770 Backstop (If Equipped)
711 Snap Ring	736 Snap Ring	773 Key (w/Backstop)
712 Shim	737 Anti-Friction Bearing	774 Snap Ring
713 Anti-Friction Bearing	738 Anti-Friction Bearing	(w/Backstop)
714 Gasket	739 Snap Ring	775 Thrust Washer
715 Inspection Cover	740 Bore Plug	(w/Backstop)
716 Spacer	741 Shim	918 Key
717 Vent screw	742 Thrust Washer	919 Snap Ring
718 Gasket	743 Gearcase	990 Oil Level Plug
719 Bolt	745 Anti-Friction Bearing	
720 Key	746 Key	

* Conditionally used part

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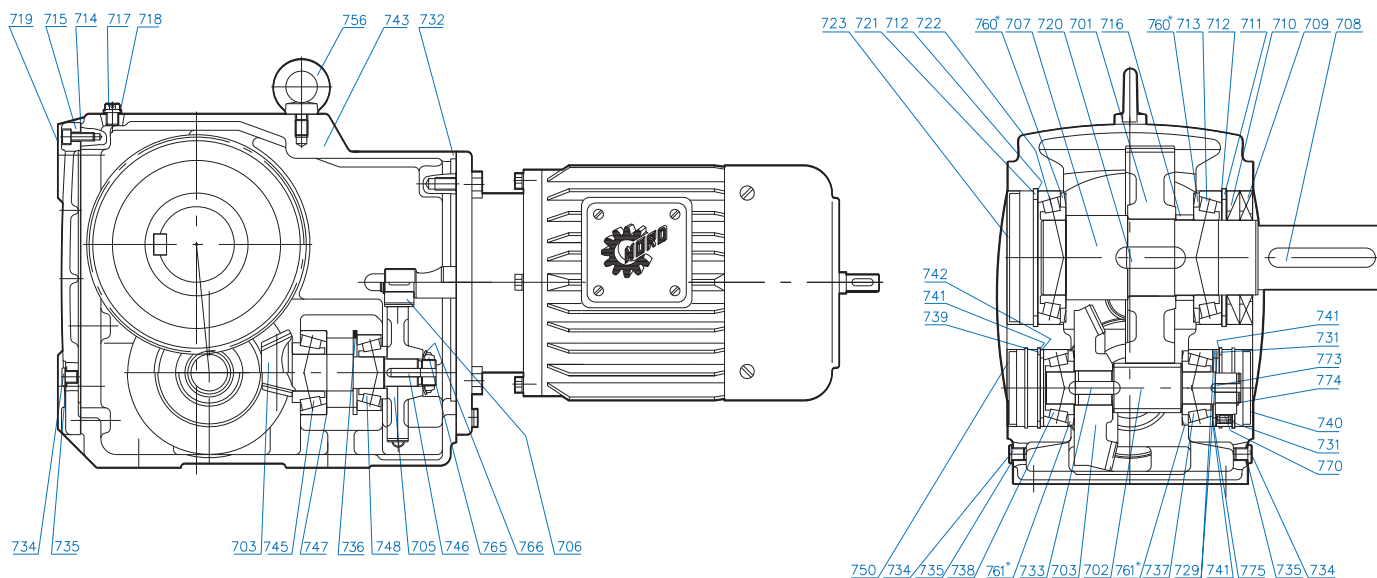
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90.1 HELICAL-BEVEL PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15300 - 2 of 10



SK 9012.1 - SK 9096.1 Foot Mounted

701 Output Gear	720 Key	745 Anti-Friction Bearing
702 Pinion Shaft	721 Snap Ring	746 Key
703 Bevel Gearset	722 Anti-Friction Bearing	747 Shim
705 Gear	723 Bore Plug	748 Anti-Friction Bearing
706 Pinion	729 Thrust Washer	750 Bore Plug
707 Output Shaft	731 Snap Ring	756 Flanged Eye Bolt
708 Key	732 Gasket	760 Nilos Ring*
709 Oil Seal	733 Key	761 Nilos Ring*
710 Oil Seal	734 Oil Plug	765 Slotted Round Nut
711 Snap Ring	735 Gasket	766 Tab Lock Washer
712 Shim	736 Snap Ring	770 Backstop (If Equipped)
713 Anti-Friction Bearing	737 Anti-Friction Bearing	773 Key (w/Backstop)
714 Gasket	738 Anti-Friction Bearing	774 Snap Ring
715 Inspection Cover	739 Snap Ring	(w/Backstop)
716 Spacer	740 Bore Plug	775 Thrust Washer
717 Vent	741 Shim	(w/Backstop)
718 Gasket	742 Thrust Washer	
719 Bolt	743 Gearcase	

* Conditionally used part

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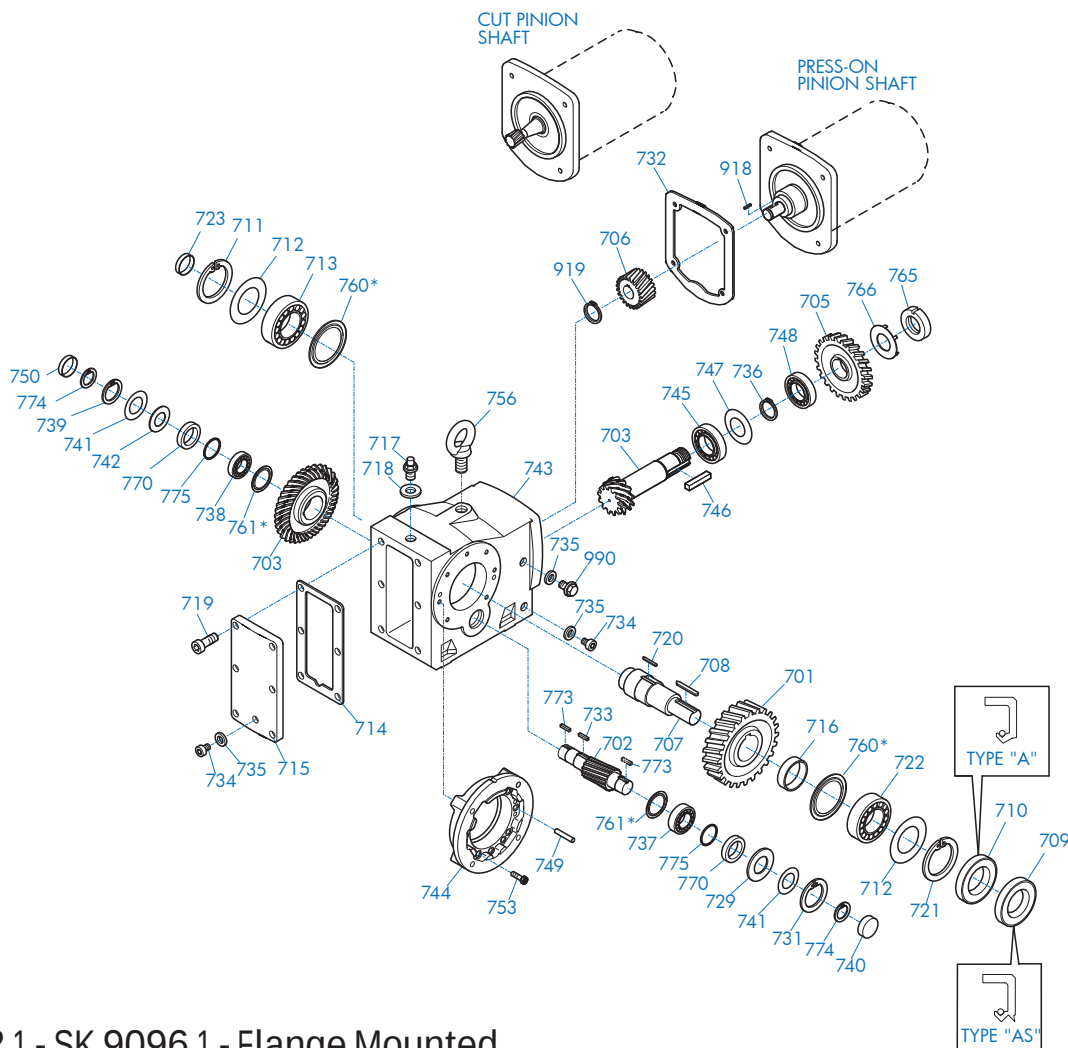
DRIVESYSTEMS

90.1 HELICAL-BEVEL PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15300 - 3 of 10



SK 9012.1 - SK 9096.1 - Flange Mounted

701 Output Gear	722 Anti-Friction Bearing	748 Anti-Friction Bearing
702 Pinion Shaft	723 Bore Plug	749 Dowel Pin
703 Bevel Gearset	729 Thrust Washer	750 Bore Plug
705 Gear	731 Snap Ring	753 Bolt
706 Pinion	732 Gasket	756 Flanged Eye Bolt
707 Output Shaft	733 Key	760 Nilos Ring*
708 Key	734 Oil plug	761 Nilos Ring*
709 Oil Seal	735 Gasket	765 Slotted Round Nut
710 Oil Seal	736 Snap Ring	766 Tab Lock Washer
711 Snap Ring	737 Anti-Friction Bearing	770 Backstop (If Equipped)
712 Shim	738 Anti-Friction Bearing	773 Key (w/Backstop)
713 Anti-Friction Bearing	739 Snap Ring	774 Snap Ring
714 Gasket	740 Bore Plug	(w/Backstop)
715 Inspection Cover	741 Shim	775 Thrust Washer
716 Spacer	742 Thrust Washer	(w/Backstop)
717 Vent Plug	743 Gearcase	918 Key
718 Gasket	744 Flange	919 Snap Ring
719 Bolt	745 Anti-Friction Bearing	990 Oil Level Plug
720 Key	746 Key	
721 Snap Ring	747 Shim	

* Conditionally used part

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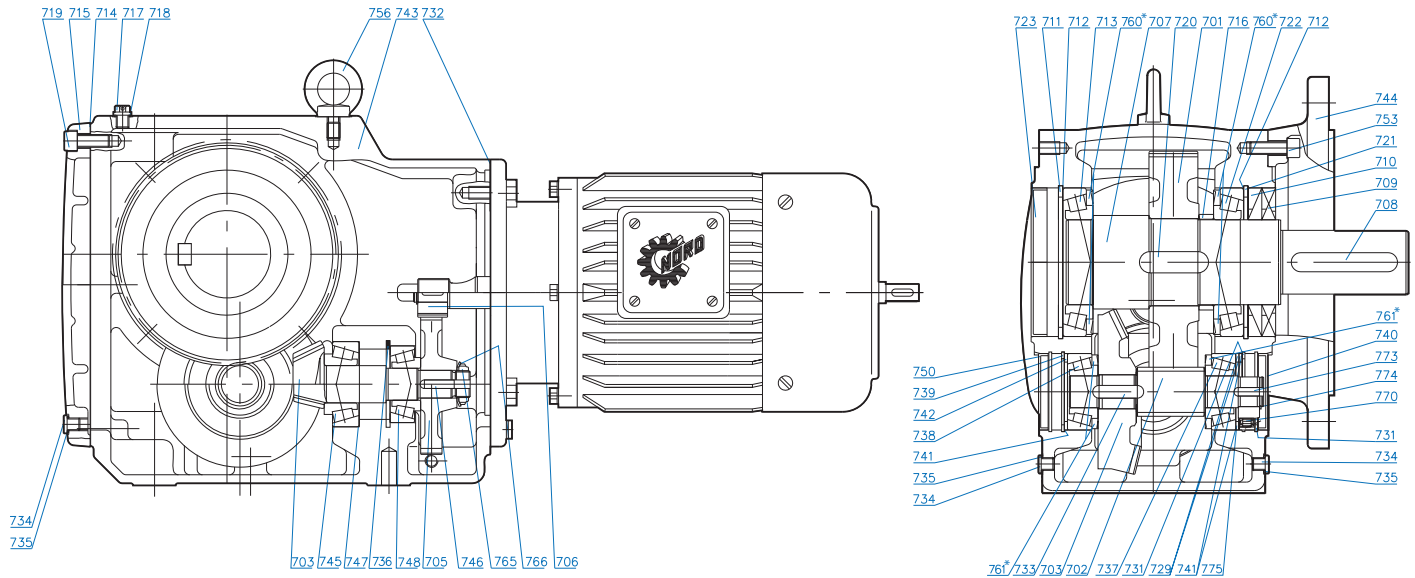
DRIVESYSTEMS

90.1 HELICAL-BEVEL PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15300 - 4 of 10



SK 9012.1 - SK 9096.1 - Flange Mounted

701 Output Gear	720 Key	744 Flange
702 Pinion Shaft	721 Snap Ring	745 Anti-Friction Bearing
703 Bevel Gearset	722 Anti-Friction Bearing	746 Key
705 Gear	723 Bore Plug	747 Shim
706 Pinion	729 Thrust Washer	748 Anti-Friction Bearing
707 Output Shaft	731 Snap Ring	750 Bore Plug
708 Key	732 Gasket	753 Bolt
709 Oil Seal	733 Key	756 Flanged Eye Bolt
710 Oil Seal	734 Oil plug	760 Nilos Ring*
711 Snap Ring	735 Gasket	761 Nilos Ring*
712 Shim	736 Snap Ring	765 Slotted Round Nut
713 Anti-Friction Bearing	737 Anti-Friction Bearing	766 Tab Lock Washer
714 Gasket	738 Anti-Friction Bearing	770 Backstop*
715 Inspection Cover	739 Snap Ring	773 Key (w/Backstop)
716 Spacer	740 Bore Plug	774 Snap Ring
717 Vent Plug	741 Shim	(w/Backstop)
718 Gasket	742 Thrust Washer	775 Thrust Washer
719 Bolt	743 Gearcase	(w/Backstop)

* Conditionally used part

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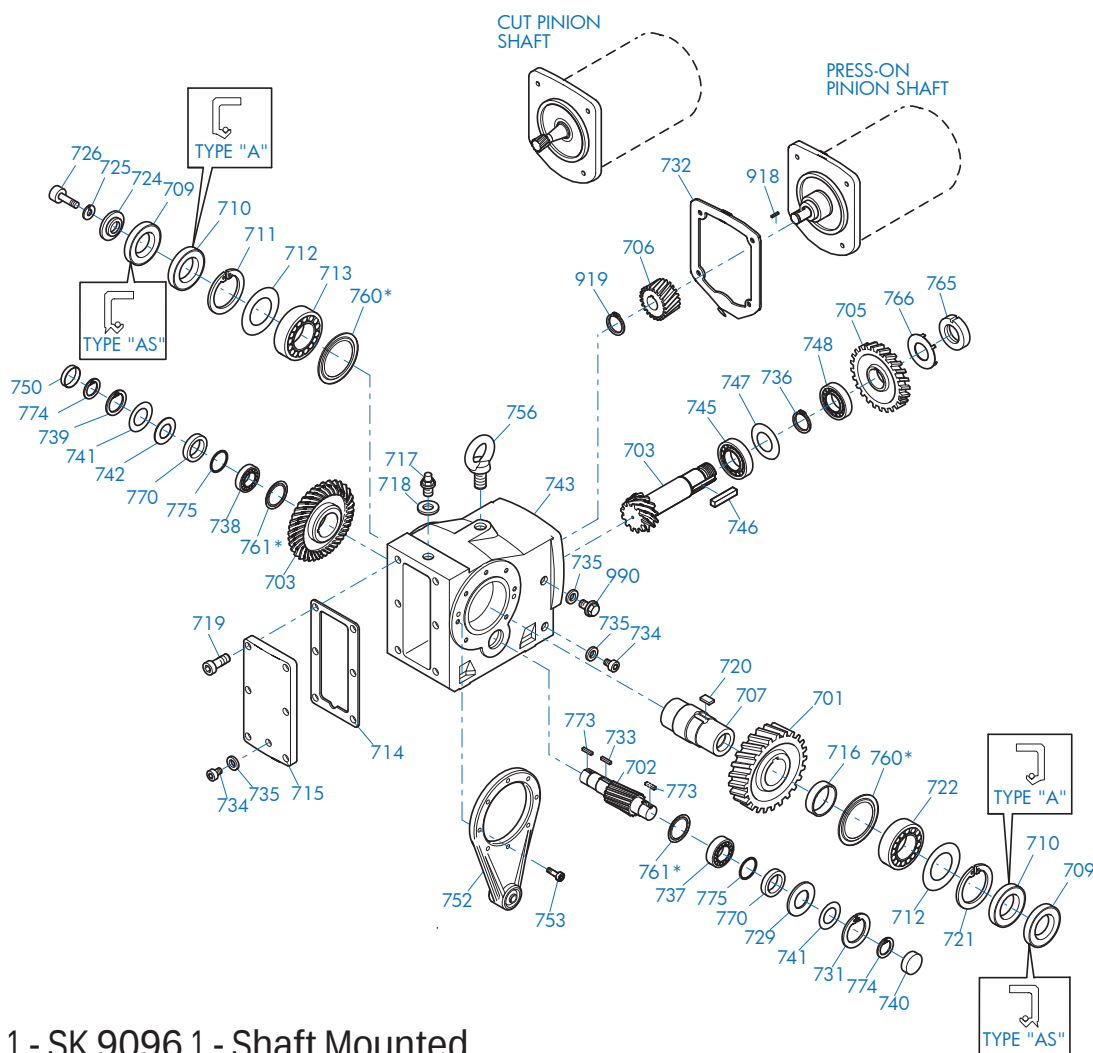
DRIVESYSTEMS

90.1 HELICAL-BEVEL PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15300 - 5 of 10



SK 9012.1 - SK 9096.1 - Shaft Mounted

701 Gear	724 Retaining Washer	748 Anti-Friction Bearing
702 Pinion Shaft	725 Lock Washer	750 Bore Plug
703 Bevel Gearset	726 Bolt	752 Torque Arm
705 Gear	729 Thrust Washer	753 Bolt
706 Pinion	731 Snap Ring	756 Flanged Eye Bolt
707 Output Shaft	732 Gasket	760 Nilos Ring*
709 Oil Seal	733 Key	761 Nilos Ring*
710 Oil Seal	734 Oil plug	765 Slotted Round Nut
711 Snap Ring	735 Gasket	766 Tab Lock Washer
712 Shim	736 Snap Ring	770 Backstop (If Equipped)
713 Anti-Friction Bearing	737 Anti-Friction Bearing	773 Key (w/Backstop)
714 Gasket	738 Anti-Friction Bearing	774 Snap Ring
715 Inspection Cover	739 Snap Ring	(w/Backstop)
716 Spacer	740 Bore Plug	775 Thrust Washer
717 Vent Plug	741 Shim	(w/Backstop)
718 Gasket	742 Thrust Washer	918 Key
719 Bolt	743 Gearcase	919 Snap Ring
720 Key	745 Anti-Friction Bearing	990 Oil Level Plug
721 Snap Ring	746 Key	
722 Anti-Friction Bearing	747 Shim	

* Conditionally used part

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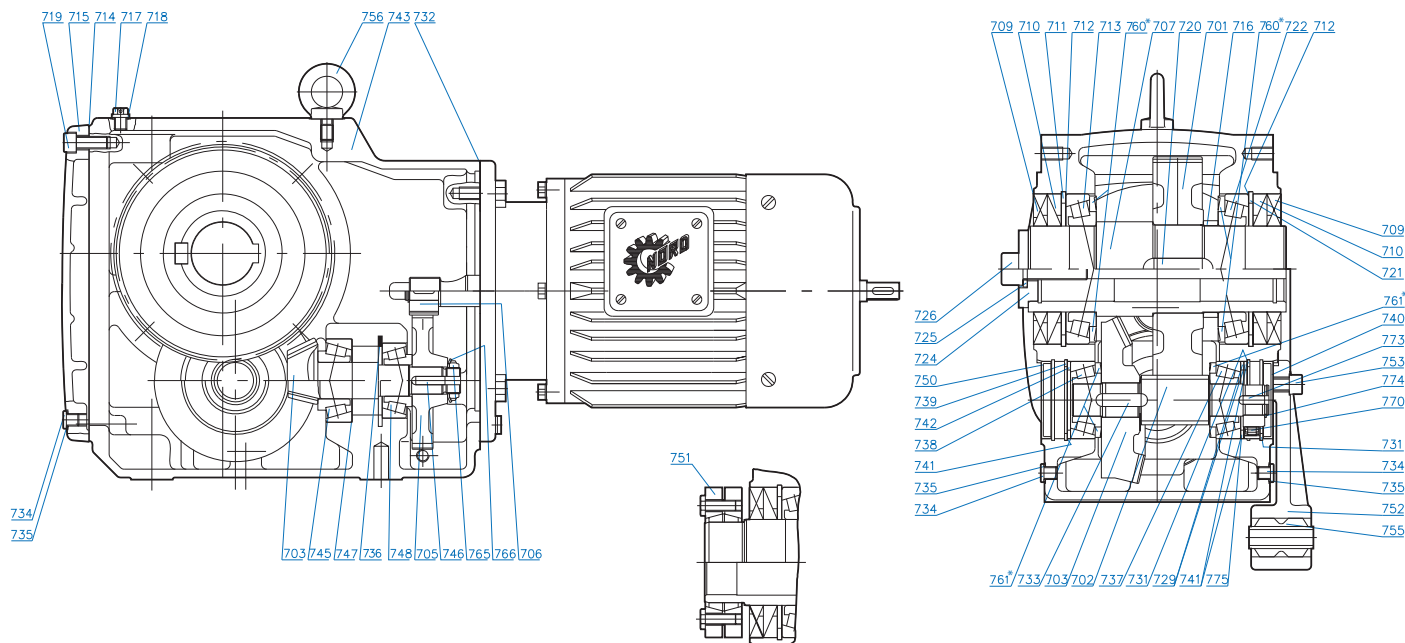
DRIVESYSTEMS

90.1 HELICAL-BEVEL PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15300 - 6 of 10



SK 9012.1 - SK 9096.1 - Shaft Mounted

701 Gear	722 Anti-Friction Bearing	746 Key
702 Pinion Shaft	724 Washer	747 Shim
703 Bevel Gearset	725 Lock Washer	748 Anti-Friction Bearing
705 Gear	726 Bolt	750 Bore Plug
706 Pinion	729 Thrust Washer	751 Shrink Disc
707 Output Shaft	731 Snap Ring	752 Torque Arm
709 Oil Seal	732 Gasket	753 Bolt
710 Oil Seal	733 Key	755 Rubber Buffer
711 Snap Ring	734 Oil plug	756 Flanged Eye Bolt
712 Shim	735 Gasket	760 Nilos Ring*
713 Anti-Friction Bearing	736 Snap Ring	761 Nilos Ring*
714 Gasket	737 Anti-Friction Bearing	765 Slotted Round Nut
715 Inspection Cover	738 Anti-Friction Bearing	766 Tab Lock Washer
716 Spacer	739 Snap Ring	770 Backstop*
717 Vent Plug	740 Bore Plug	773 Key (w/Backstop)
718 Seal	741 Shim	774 Snap Ring
719 Bolt	742 Thrust Washer	(w/Backstop)
720 Key	743 Gearcase	775 Thrust Washer
721 Snap Ring	745 Anti-Friction Bearing	(w/Backstop)

* Conditionally used part

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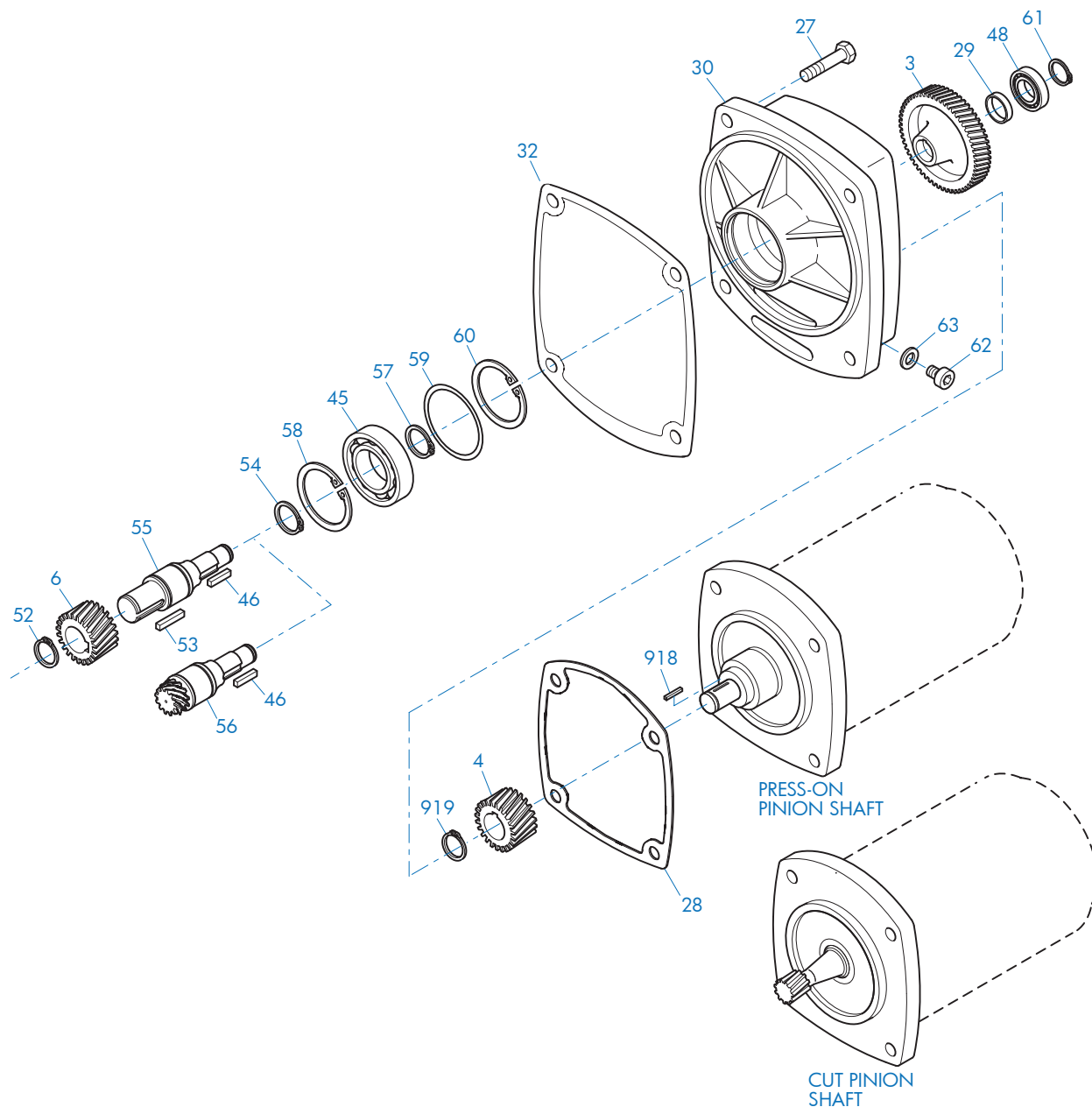
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90.1 HELICAL-BEVEL PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15300 - 7 of 10



SK9013.1 - SK9053.1 Third Stage Reduction Gear

3	Gear	46	Key	59	Shim
4	Pinion	48	Anti-Friction Bearing	60	Snap Ring
6	Pinion	52	Snap Ring	61	Snap Ring
27	Bolt	53	Key	62	Oil Plug
28	Gasket	54	Snap Ring	63	Gasket
29	Spacer	55	Intermediate Shaft, Plain	918	Key
30	Third Reduction Gearcase	56	Intermediate Shaft, Gearcut	919	Snap Ring
32	Gasket	57	Snap Ring		
45	Anti-Friction Bearing	58	Snap Ring		



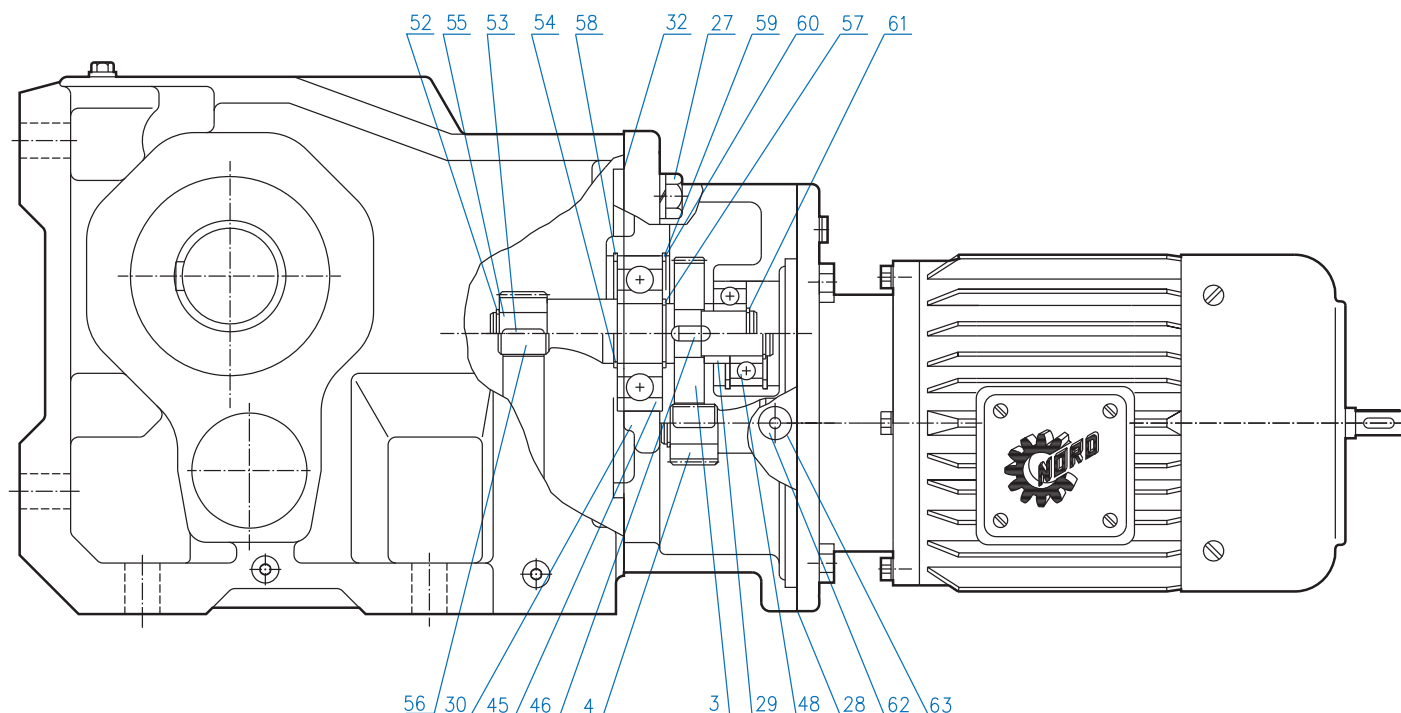
DRIVESYSTEMS

90.1 HELICAL-BEVEL PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15300 - 8 of 10



SK9013.1 - SK9053.1 Third Stage Reduction Gear

3	Gear	46	Key	58	Snap Ring
4	Pinion	48	Anti-Friction Bearing	59	Shim
27	Bolt	52	Snap Ring	60	Snap Ring
28	Gasket	53	Key	61	Snap Ring
29	Spacer	54	Snap Ring	62	Oil Plug
30	Third Reduction Gearcase	55	Intermediate Shaft, Plain	63	Gasket
32	Gasket	56	Intermediate Shaft, Gearcut		
45	Anti-Friction Bearing	57	Snap Ring		

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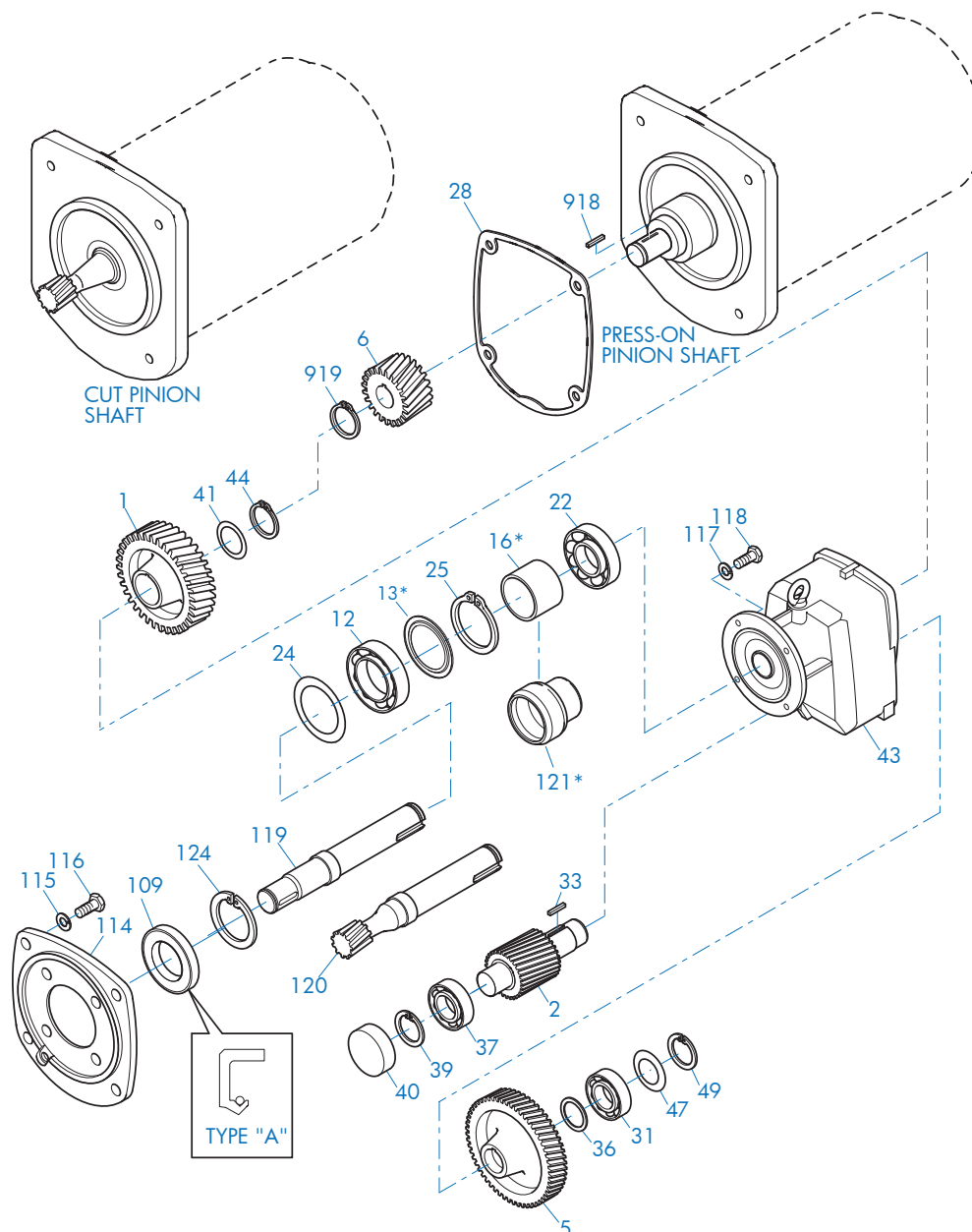
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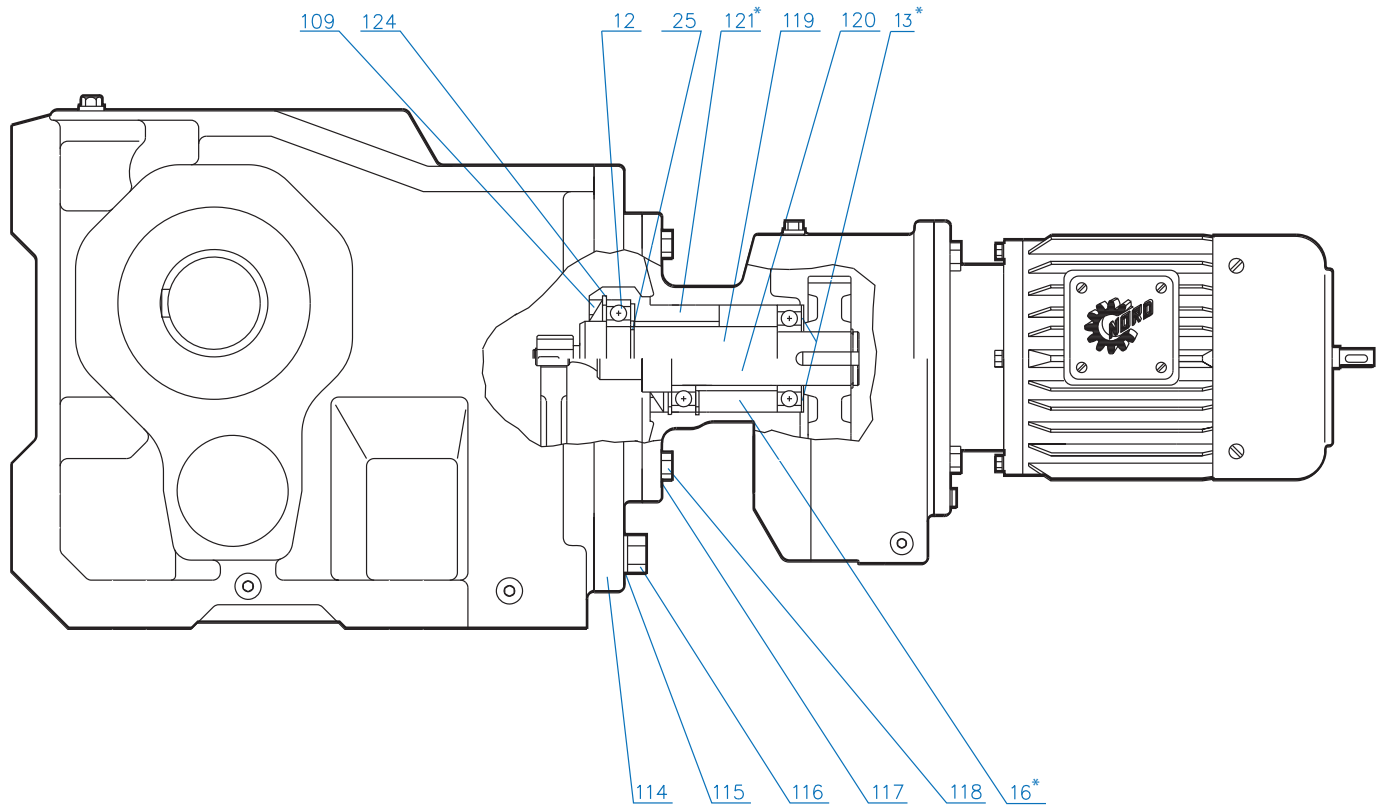
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SK9062.1/32 - SK9092.1/52 Input Compound Reduction

1	Gear	33	Key	115	Lock Washer
2	Pinion Shaft	36	Spacer	116	Bolt
5	Gear	37	Anti-Friction Bearing	117	Lock Washer
6	Pinion	39	Snap Ring	118	Bolt
12	Anti-Friction Bearing	40	Bore Plug	119	Intermediate Shaft, Plain
13	Nilos Ring*	41	Shim	120	Intermediate Shaft, Gearcut
16	Spacer*	43	Gearcase	121	Bearing Sleeve*
22	Anti-Friction Bearing	44	Snap Ring	124	Snap Ring
24	Shim	47	Shim	918	Key
25	Snap Ring	49	Snap Ring	919	Snap Ring
28	Gasket	109	Oil Seal		
31	Anti-Friction Bearing	114	Intermediate Flange		

* Conditionally used part



SK9062.1/32 - SK9092.1/52 Input Compound Reduction

11 Bearing	114 Intermediate Flange	119 Intermediate Shaft, Plain
13 Nilos Ring*	115 Lock Washer	120 Intermediate Shaft, Gearcut
16 Spacer*	116 Bolt	121 Bearing Sleeve *
25 Snap Ring	117 Lock Washer	124 Snap Ring
109 Oil Seal	118 Bolt	

* Conditionally used part

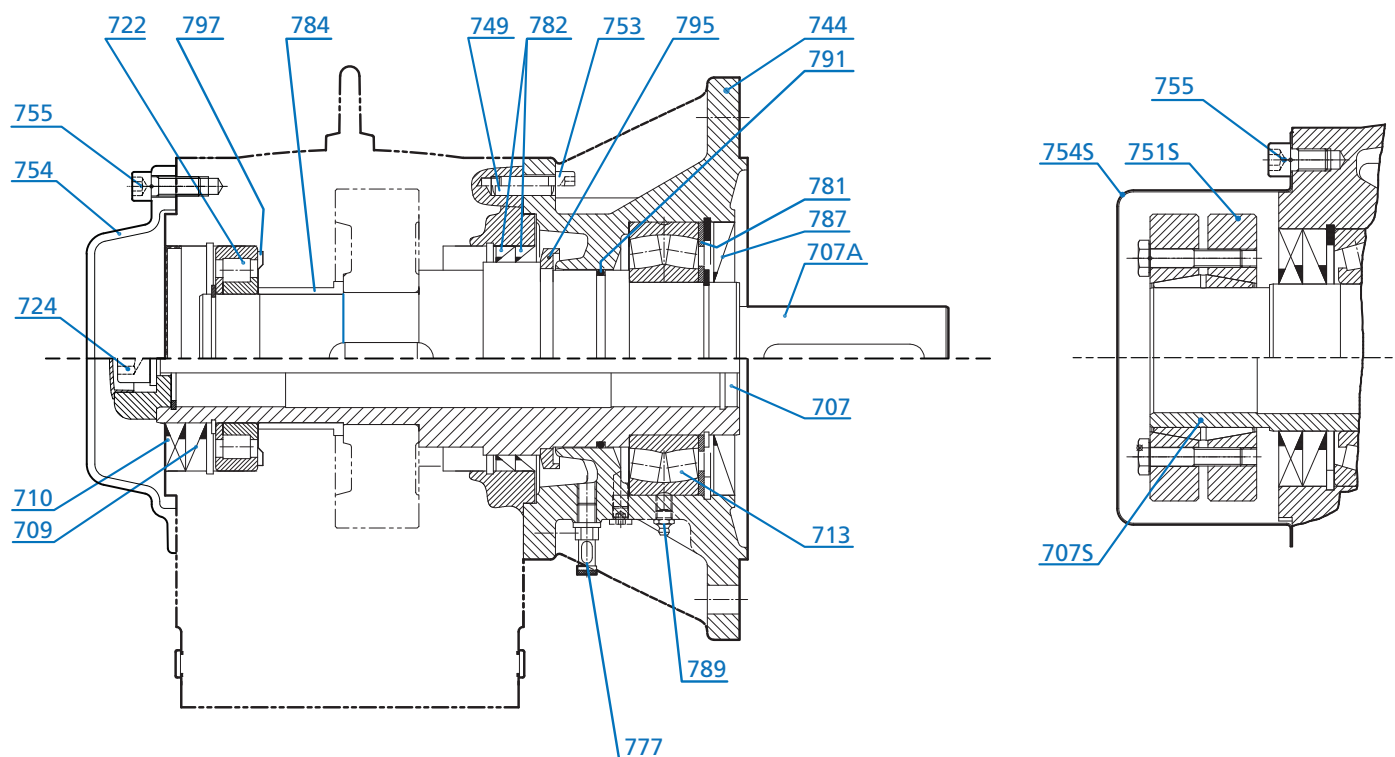


DRIVESYSTEMS

Helical Bevel VL2 & VL3 PARTS LIST DRAWINGS



U15310 - 1 of 1



Helical Bevel VL2 & VL3

707	Hollow Output Shaft	744	Flange VLII & VLIII	782	Seal
707A	Output Shaft	749	Dowel Pin	784	Spacer VLIII
707S	Shrink Disk Hollow Shaft	751S	Shrink Disk	787	Seal
709	Seal	753	Screw	789	Grease Fitting
710	Seal	754	Shaft Cover	791	O-Ring
711	Snap Ring	755	Shaft Cover Screw	795	Oil Slinger (VLIII Only)
713	Bearing	777	Drain Plug (VLII)	797	NILOS Ring
722	Bearing	777	Oil Indicator (VLIII Only)		
724	Fixing Kit	781	Axial Shim		

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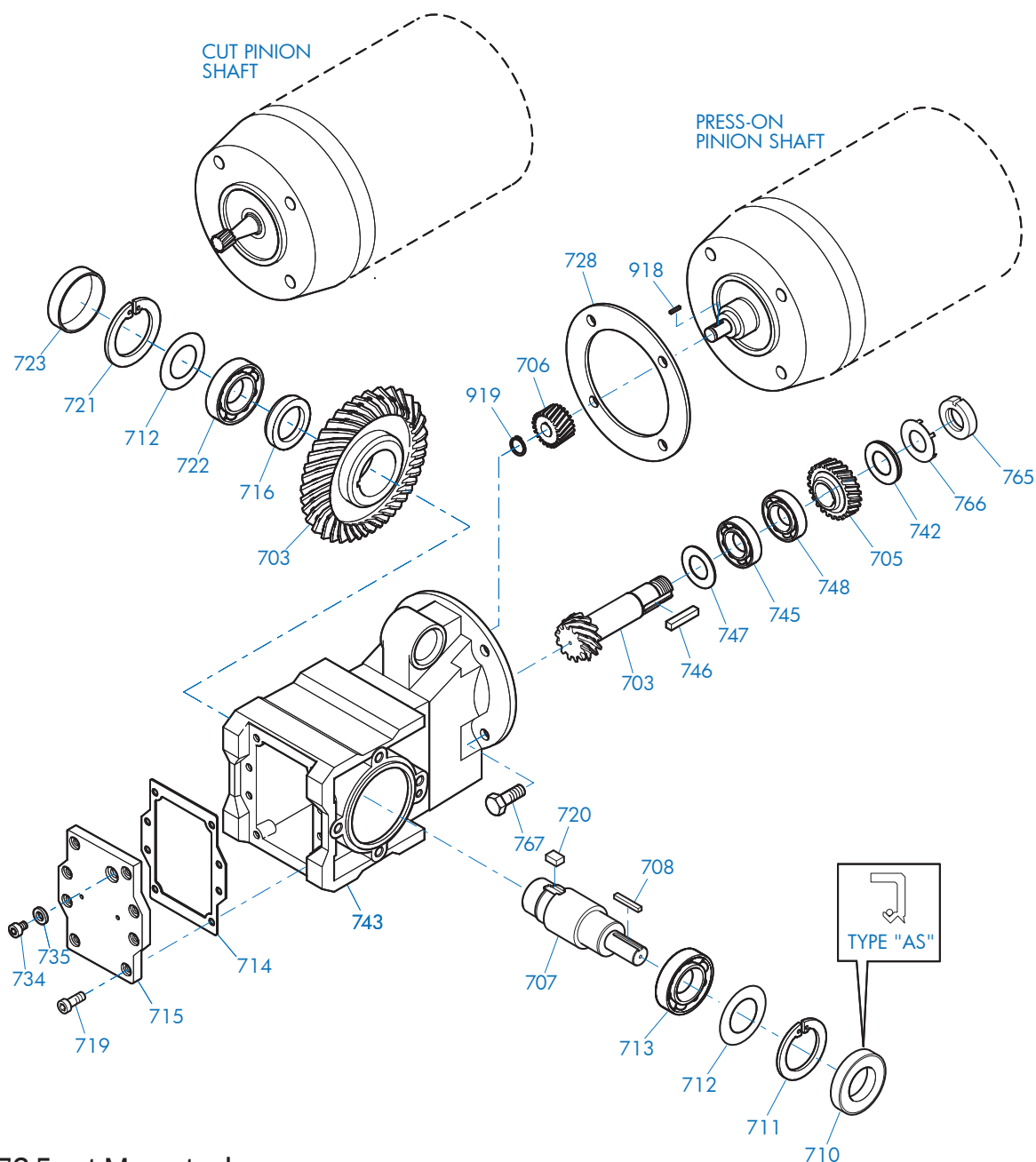


DRIVESYSTEMS

92 SERIES HELICAL-BEVEL PARTS LIST DRAWINGS



U15400 - 1 of 7



SK 92072 Foot Mounted

703 Bevel Gearset	716 Spacer	745 Anti-Friction Bearing
705 Gear	719 Bolt	746 Key
706 Pinion	720 Key	747 Shim
707 Output Shaft	721 Snap Ring	748 Anti-Friction Bearing
708 Key	722 Anti-Friction Bearing	765 Slotted Nut
710 Oil Seal	723 Bore Plug	766 Tab Lock Washer
711 Snap Ring	728 Gasket	767 Bolt
712 Shim	734 Oil Plug	918 Key
713 Anti-Friction Bearing	735 Gasket	919 Snap Ring
714 Gasket	742 Thrust Washer	
715 Inspection Cover	743 Gear case	

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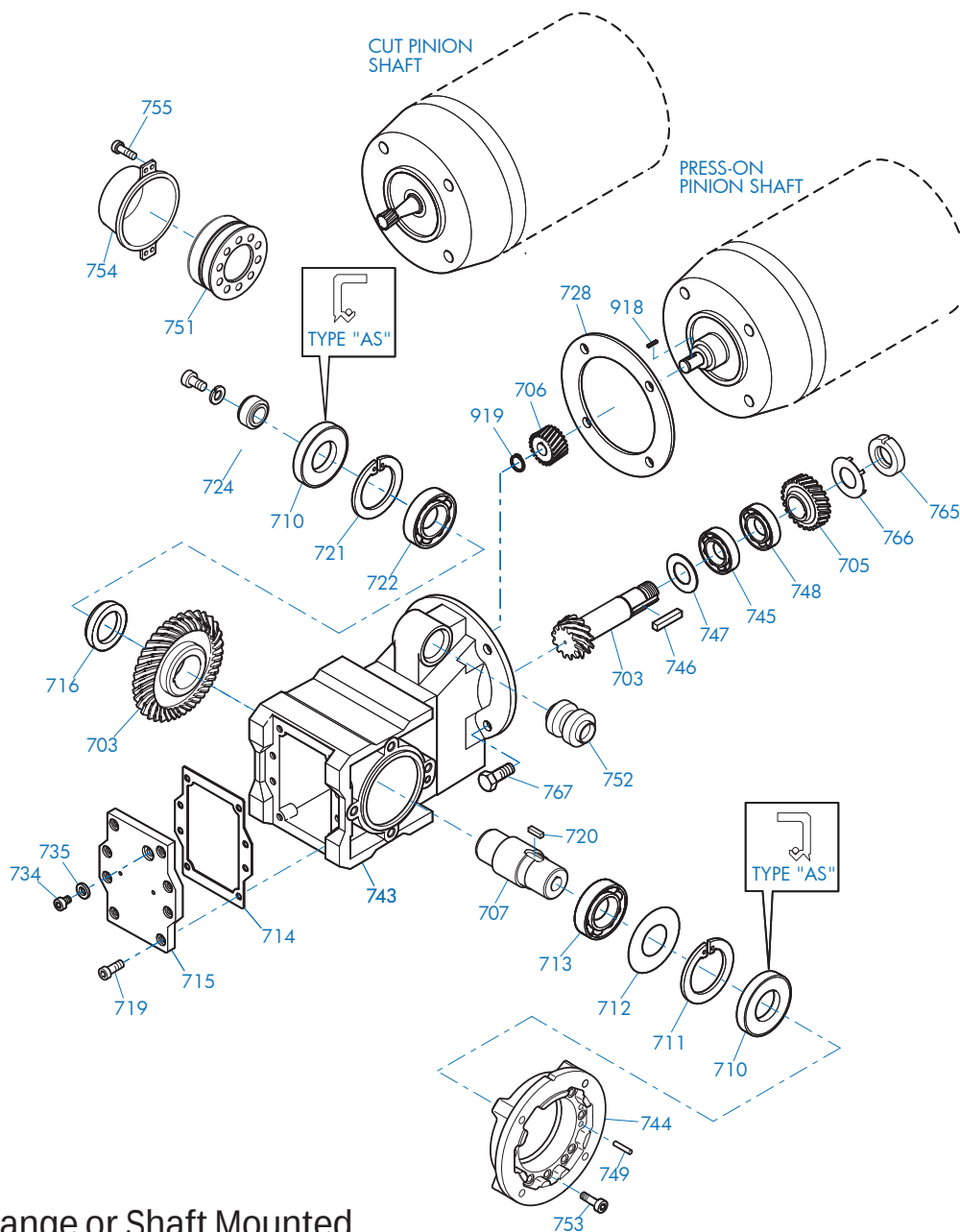
DRIVESYSTEMS

92 SERIES HELICAL-BEVEL PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15400 - 2 of 7



SK 92072 Flange or Shaft Mounted

703 Bevel Gearset	720 Key	748 Anti-Friction Bearing
705 Gear	721 Snap Ring	749 Grooved Pin
706 Pinion	722 Anti-Friction Bearing	751 Shrink Disc
707 Output Shaft	724 Fixing Element Kit	752 Rubber Buffer
710 Oil Seal	728 Gasket	753 Bolt
711 Snap Ring	734 Oil Plug	754 Cover
712 Shim	735 Gasket	755 Bolt
713 Anti-Friction Bearing	743 Gearcase	765 Slotted Round Nut
714 Gasket	744 Flange	766 Tab Lock Washer
715 Inspection Cover	745 Anti-Friction Bearing	767 Bolt
716 Spacer	746 Key	918 Key
719 Bolt	747 Shim	919 Snap Ring

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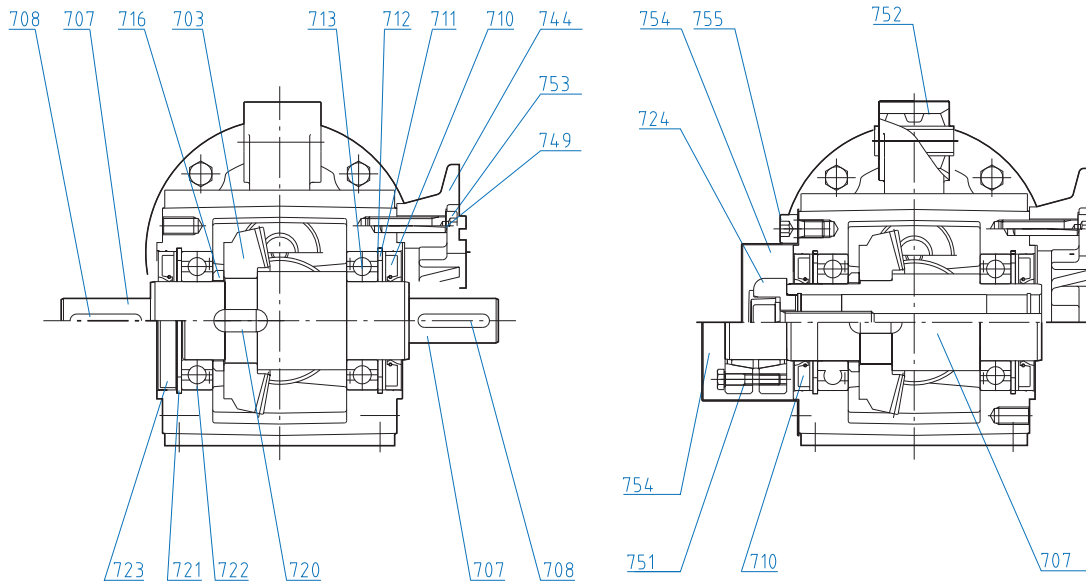
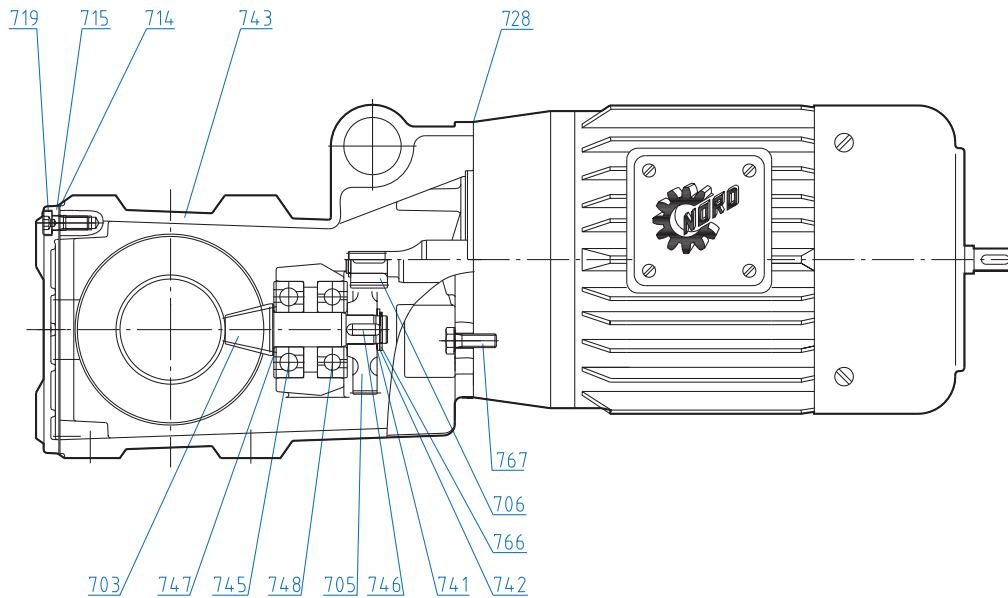


DRIVESYSTEMS

92 SERIES HELICAL-BEVEL PARTS LIST DRAWINGS



U15400 - 3 of 7

**SK 92072**

703 Bevel Gearset	719 Bolt	746 Key
705 Gear	720 Key	747 Shim
706 Pinion	721 Snap Ring	748 Anti-Friction Bearing
707 Output Shaft	722 Anti-Friction Bearing	749 Grooved Pin
708 Key	723 Bore Plug	751 Shrink Disc Connector
710 Oil Seal	724 Fixing Element Kit	752 Rubber Buffer
711 Snap Ring	728 Gasket	753 Socket Head Screw
712 Shim	741 Shim	754 Shrink Disc Cover
713 Anti-Friction Bearing	742 Thrust Washer	755 Socket Head Screw
714 Gasket	743 Gear case	766 Tab Lock Washer
715 Inspection Cover	744 Flange	767 Bolt
716 Spacer	745 Anti-Friction Bearing	

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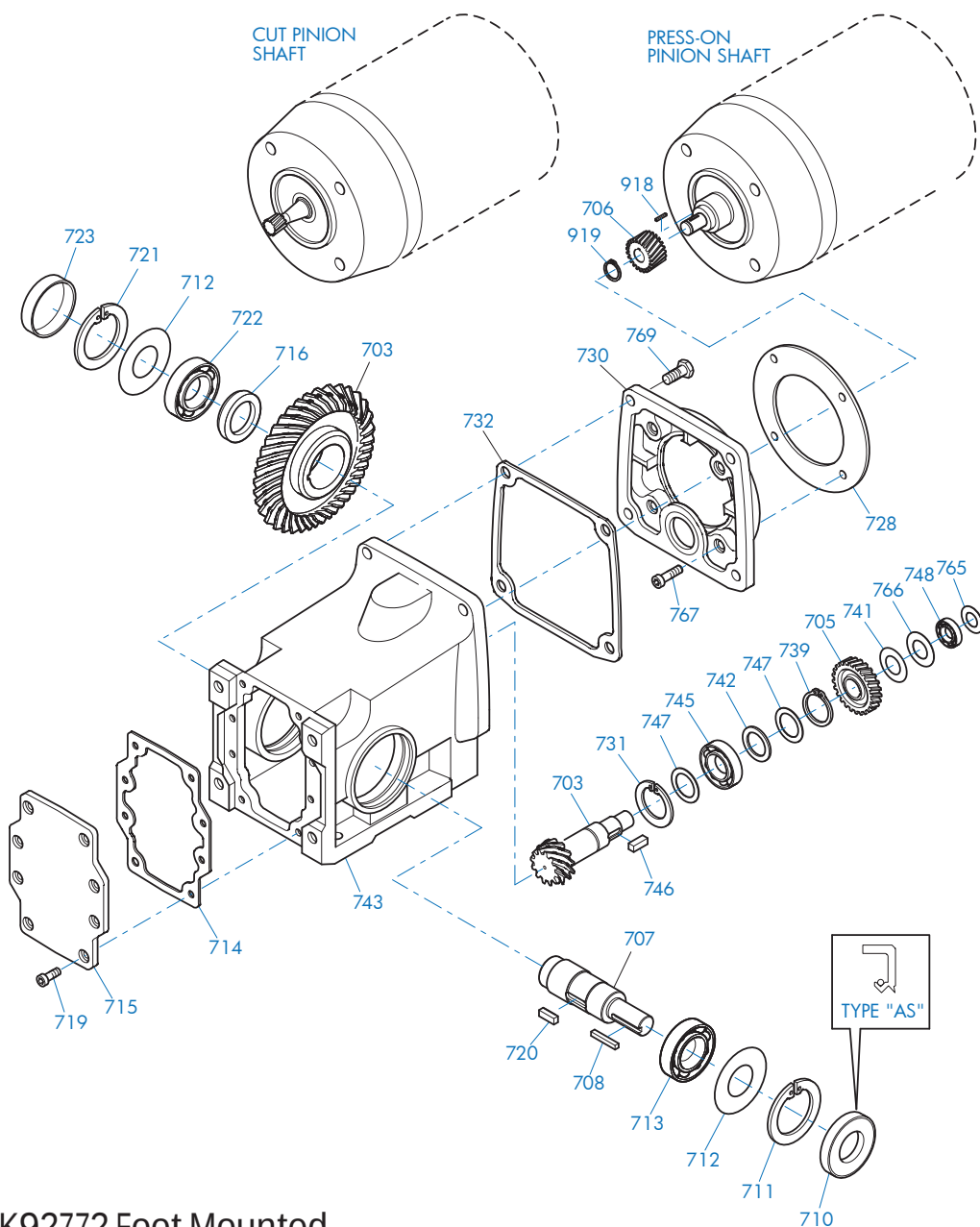
DRIVESYSTEMS

92 SERIES HELICAL-BEVEL PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15400 - 4 of 7



SK 92172 - SK92772 Foot Mounted

703 Bevel Gearset
705 Gear
706 Pinion
707 Output Shaft
708 Key
710 Oil Seal
711 Snap Ring
712 Shim
713 Anti-Friction Bearing
714 Gasket
715 Inspection Cover
716 Spacer

719 Bolt
720 Key
721 Snap Ring
722 Anti-Friction Bearing
723 Bore Plug
728 Gasket
730 Input Cover
731 Snap Ring
732 Gasket
739 Snap Ring
741 Shim
742 Thrust Washer

743 Gearcase
745 Anti-Friction Bearing
746 Key
747 Shim
748 Anti-Friction Bearing
765 Shim
766 Snap Ring
767 Bolt
769 Bolt
918 Key
919 Snap Ring

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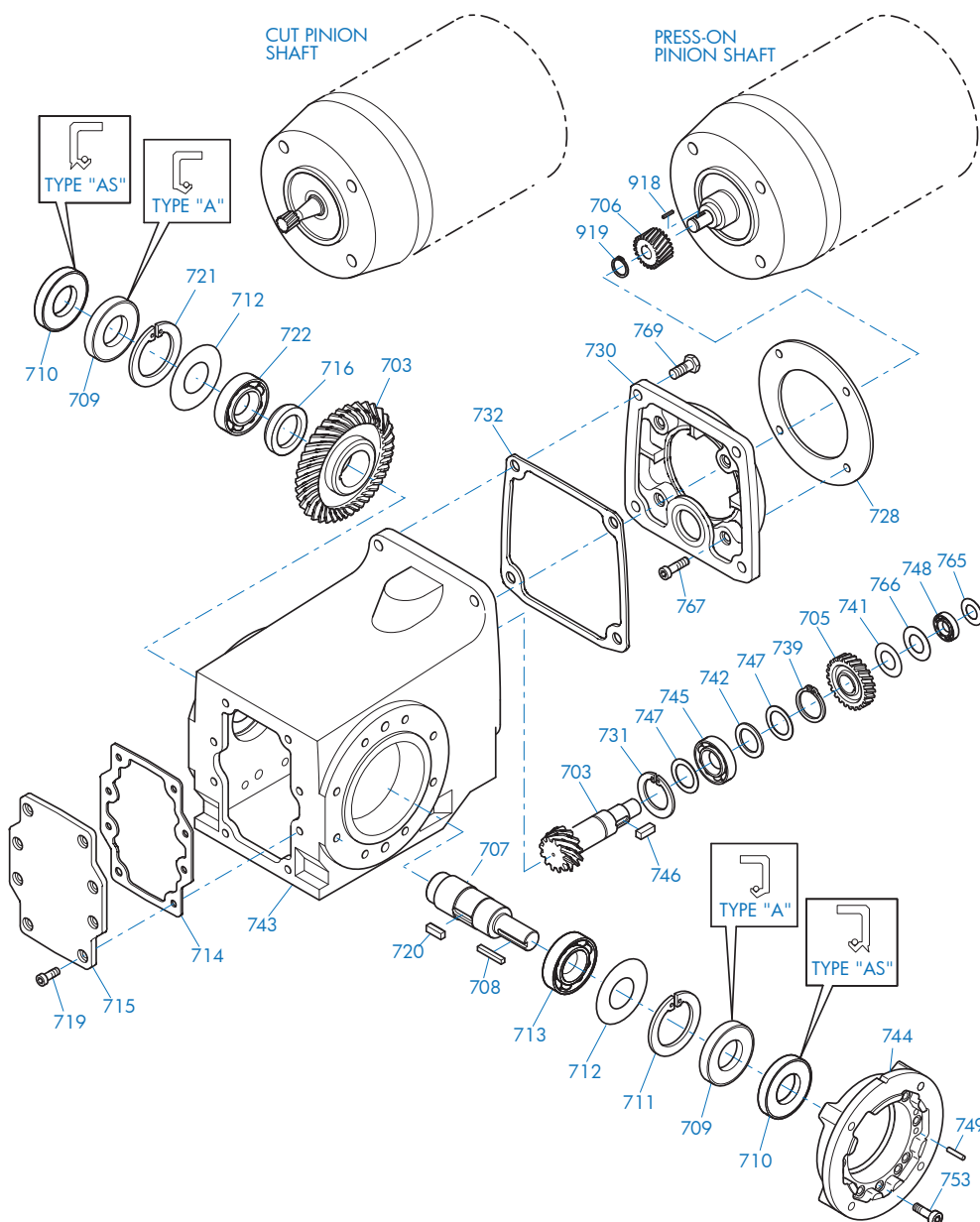
DRIVESYSTEMS

92 SERIES HELICAL-BEVEL PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15400 - 5 of 7



SK 92172 - SK92772 Solid Shaft + Flange Mount

703 Bevel Gearset	719 Bolt	745 Anti-Friction Bearing
705 Gear	720 Key	746 Key
706 Pinion	721 Snap Ring	747 Shim
707 Output Shaft	722 Anti-Friction Bearing	748 Anti-Friction Bearing
708 Key	728 Gasket	749 Grooved Pin
709 Oil Seal	730 Input Cover	753 Bolt
710 Oil Seal	731 Snap Ring	765 Shim
711 Snap Ring	732 Gasket	766 Snap Ring
712 Shim	739 Snap Ring	767 Bolt
713 Anti-Friction Bearing	741 Shim	769 Bolt
714 Gasket	742 Thrust Washer	918 Key
715 Inspection Cover	743 Gearcase	919 Snap Ring
716 Spacer	744 Flange	

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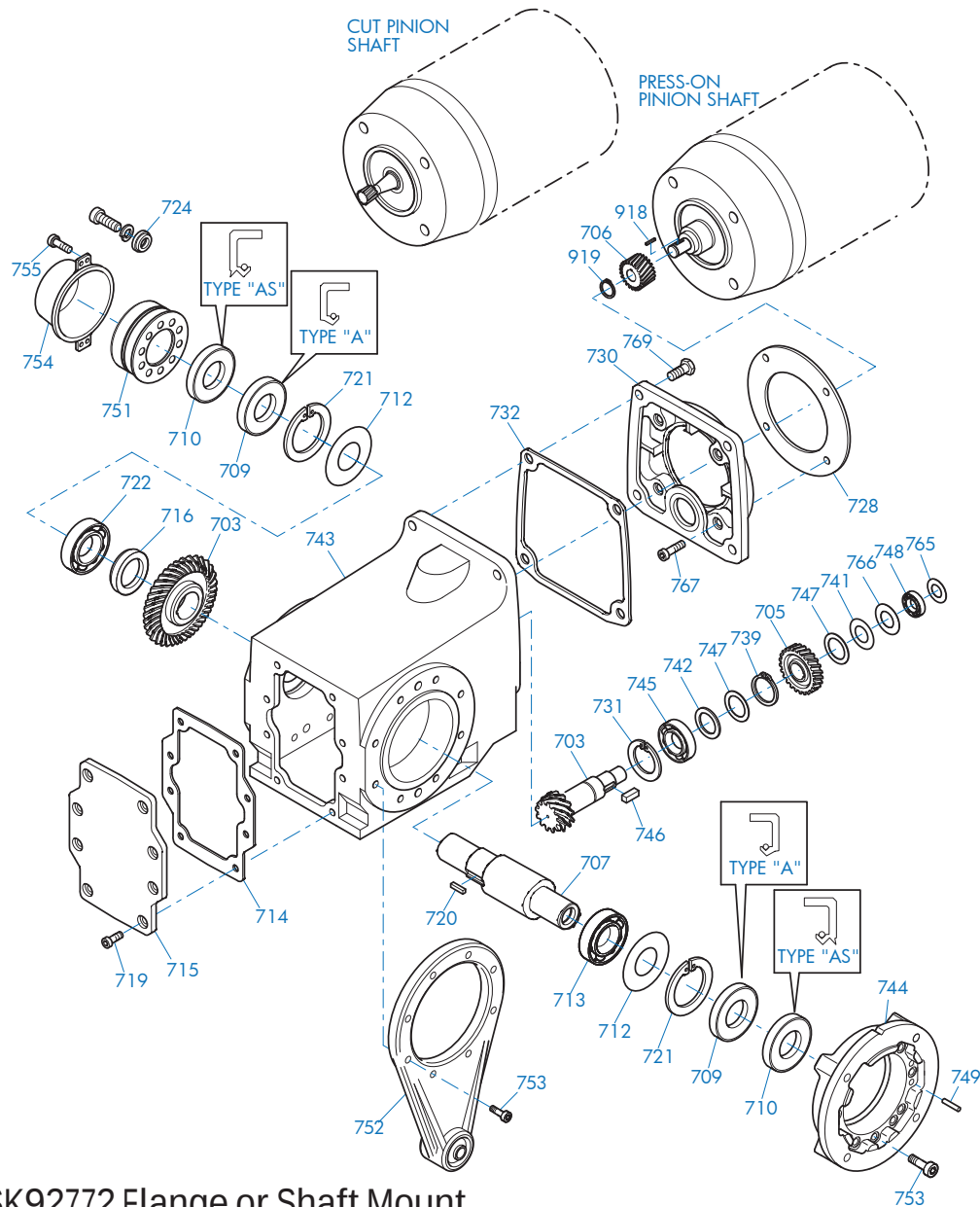
DRIVESYSTEMS

92 SERIES HELICAL-BEVEL PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15400 - 6 of 7



SK 92172 - SK92772 Flange or Shaft Mount

703 Bevel Gearset	722 Anti-Friction Bearing	748 Anti-Friction Bearing
705 Gear	724 Fixing Element Kit	749 Grooved Pin
706 Pinion	728 Gasket	751 Shrink Disc Connector
707 Output Shaft	730 Input Cover	752 Torque Arm
709 Oil Seal	731 Snap Ring	753 Bolt
710 Oil Seal	732 Gasket	754 Cover
712 Shim	739 Snap Ring	755 Bolt
713 Anti-Friction Bearing	741 Shim	765 Shim
714 Gasket	742 Thrust Washer	766 Snap Ring
715 Inspection Cover	743 Gearcase	767 Bolt
716 Spacer	744 Flange	769 Bolt
719 Bolt	745 Anti-Friction Bearing	918 Key
720 Key	746 Key	919 Snap Ring
721 Snap Ring	747 Shim	

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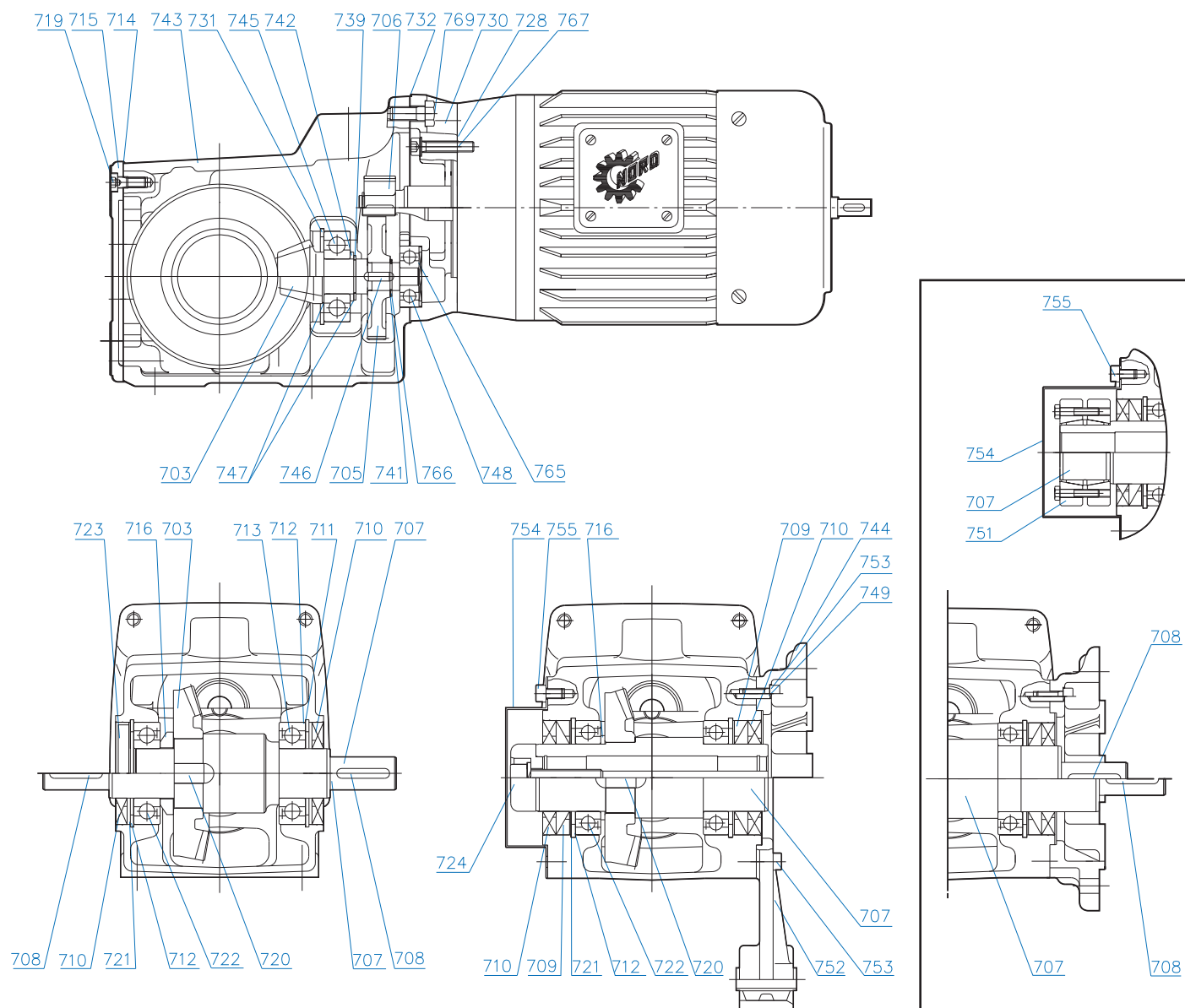
DRIVESYSTEMS

92 SERIES HELICAL-BEVEL PARTS LIST DRAWINGS



U15400 - 7 of 7

RETAIN FOR FUTURE USE



SK 92172 - SK 92772

703 Bevel Gearset	720 Key	745 Anti-Friction Bearing
705 Gear	721 Snap Ring	746 Key
706 Pinion	722 Anti-Friction Bearing	747 Shim
707 Output Shaft	723 Sealing Plug	748 Anti-Friction Bearing
708 Key	724 Fixing Element Kit	749 Grooved Pin
709 Oil Seal	728 Gasket	751 Shrink Disc Connector
710 Oil Seal	730 Gearbox Cover	752 Torque Arm
711 Snap Ring	731 Snap Ring	753 Bolt
712 Shim	732 Gasket	754 Cover
713 Anti-Friction Bearing	739 Snap Ring	755 Bolt
714 Gasket	741 Shim	765 Slotted Round Nut
715 Inspection Cover	742 Thrust Washer	766 Tab Lock Washer
716 Spacer	743 Gearcase	767 Bolt
719 Bolt	744 Flange	769 Hexagonal Screw

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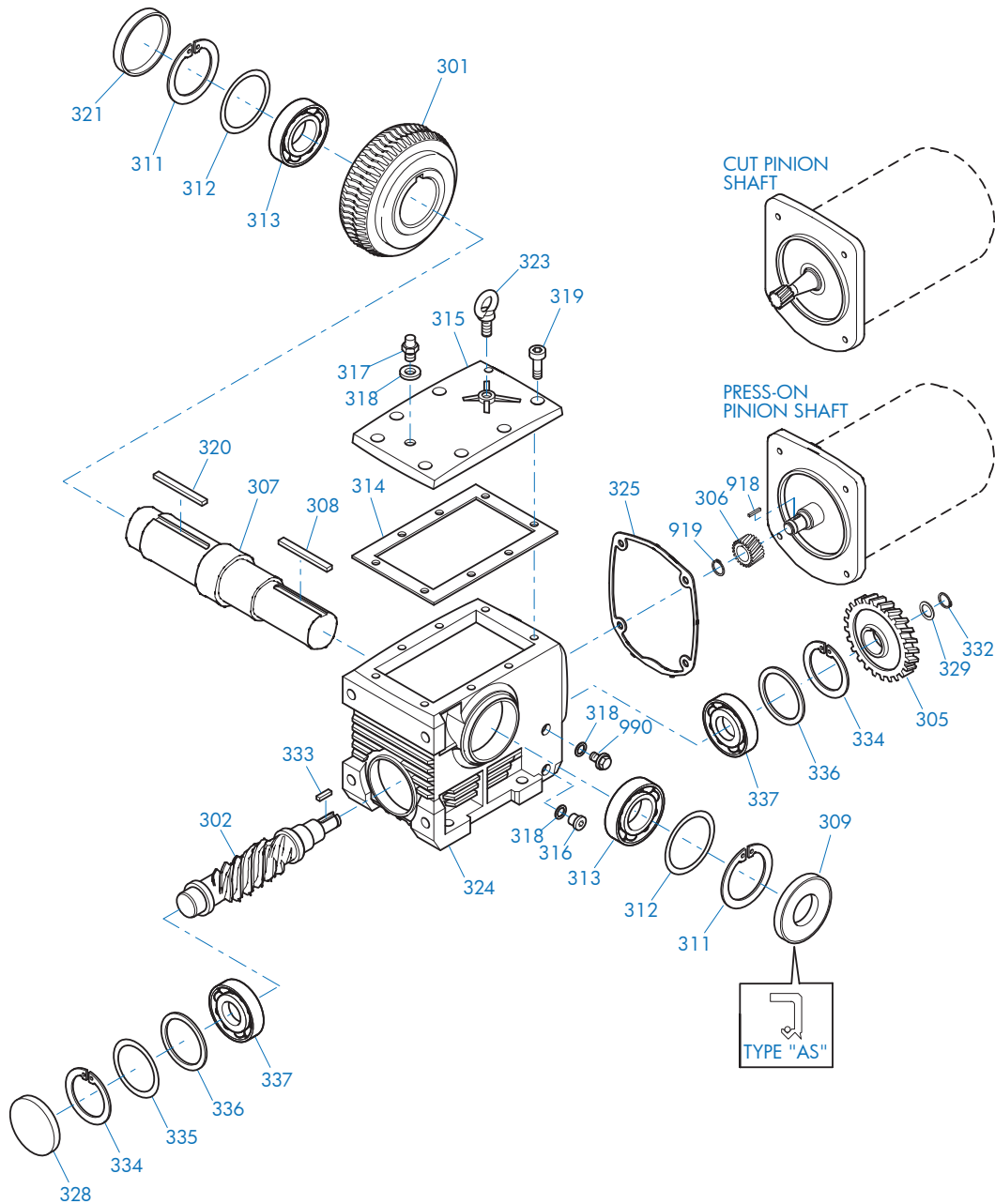
DRIVESYSTEMS

HELICAL-WORM PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15500 - 1 of 11



SK 02040 - SK 42125 Foot Mounted

301 Worm Wheel	315 Inspection Cover	329 Thrust Washer
302 Worm	316 Drain Plug	332 Snap Ring
305 Gear	317 Vent Plug	333 Key
306 Pinion	318 Gasket	334 Snap Ring
307 Output Shaft	319 Socket Head Screw	335 Shim
308 Key	320 Key	336 Thrust Washer
309 Oil Seal	321 Bore Plug	337 Anti-Friction Bearing
311 Snap Ring	323 Flanged Eye Bolt	918 Key
312 Shim	324 Gearcase	919 Snap Ring
313 Anti-Friction Bearing	325 Gasket	990 Oil Level Plug
314 Gasket	328 Bore Plug	

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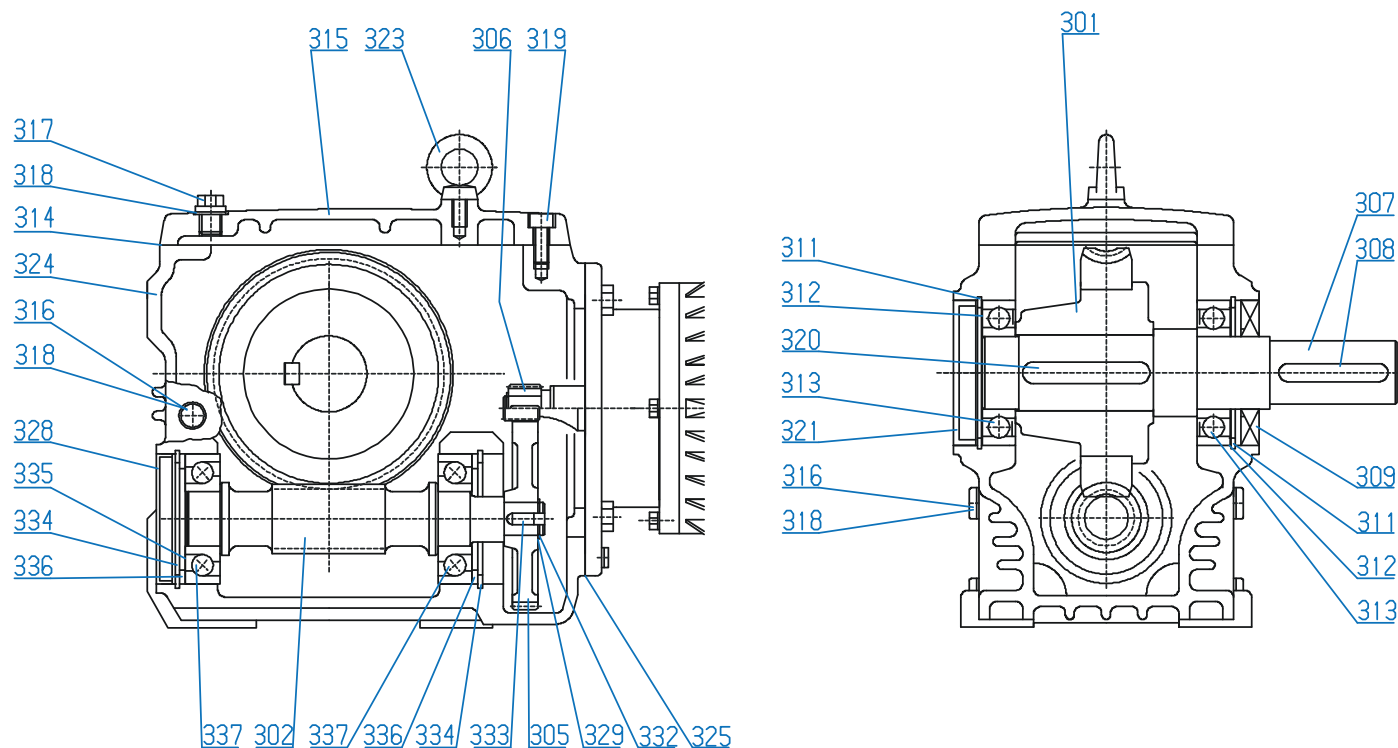
DRIVESYSTEMS

HELICAL-WORM PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15500 - 2 of 11



SK 02040 - SK 42125 Foot Mounted

301 Worm Wheel	314 Gasket	325 Gasket
302 Worm	315 Inspection Cover	328 Bore Plug
305 Gear	316 Drain Plug	329 Thrust Washer
306 Pinion	317 Vent Plug	332 Snap Ring
307 Output Shaft	318 Gasket	333 Key
308 Key	319 Socket Head Screw	334 Snap Ring
309 Oil Seal	320 Key	335 Shim
311 Snap Ring	321 Bore Plug	336 Thrust Washer
312 Shim	323 Flanged Eye Bolt	337 Anti-Friction Bearing
313 Anti-Friction Bearing	324 Gearcase	

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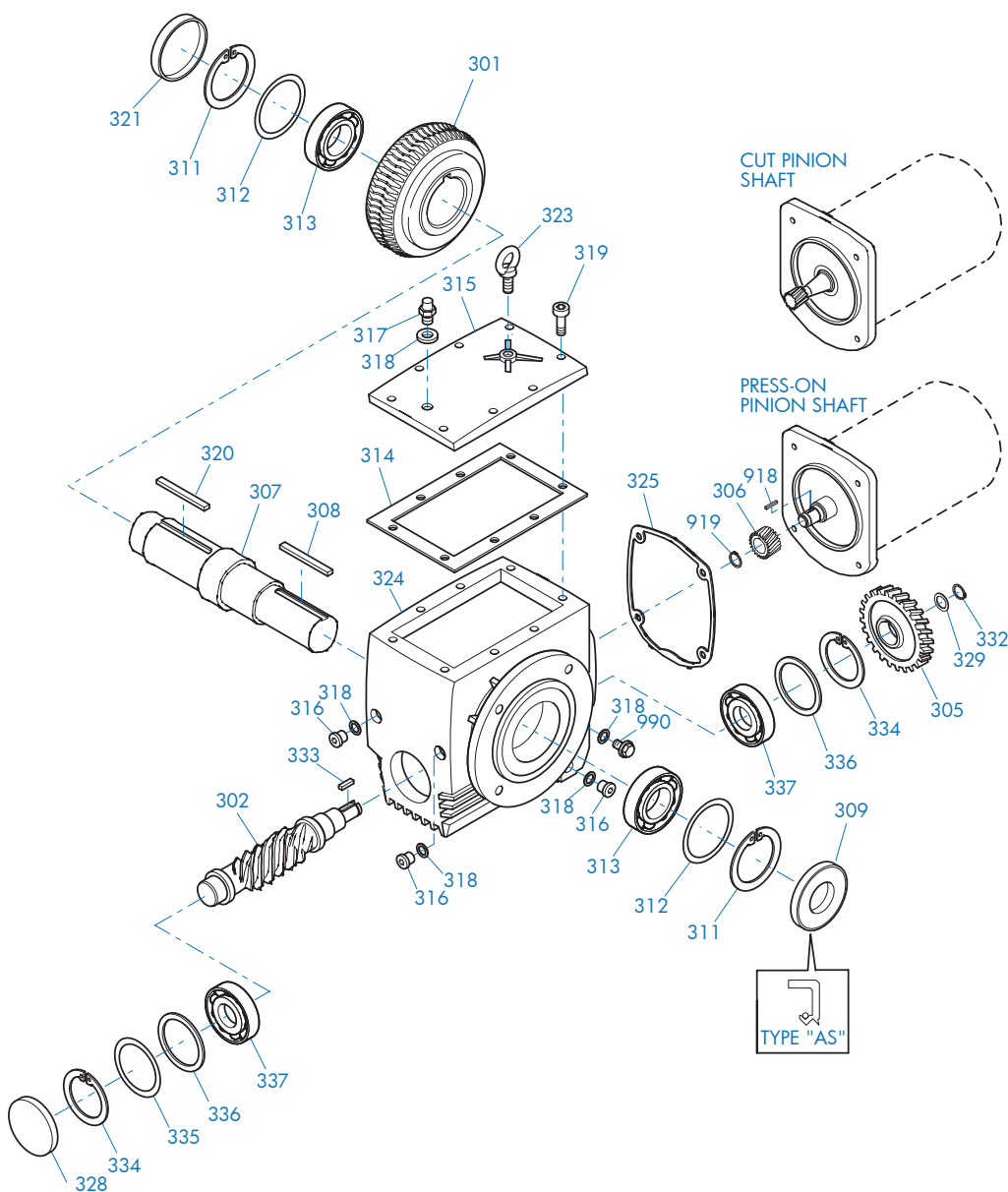
DRIVESYSTEMS

HELICAL-WORM PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15500 - 3 of 11



SK 02040 - SK 42125 Flange Mounted

301 Worm Wheel	315 Inspection Cover	329 Thrust Washer
302 Worm	316 Drain Plug	332 Snap Ring
305 Gear	317 Vent Plug	333 Key
306 Pinion	318 Gasket	334 Snap Ring
307 Output Shaft	319 Socket Head Screw	335 Shim
308 Key	320 Key	336 Thrust Washer
309 Oil Seal	321 Bore Plug	337 Anti-Friction Bearing
311 Snap Ring	323 Flanged Eye Bolt	918 Key
312 Shim	324 Gearcase	919 Snap Ring
313 Anti-Friction Bearing	325 Gasket	990 Oil Level Plug
314 Gasket	328 Bore Plug	

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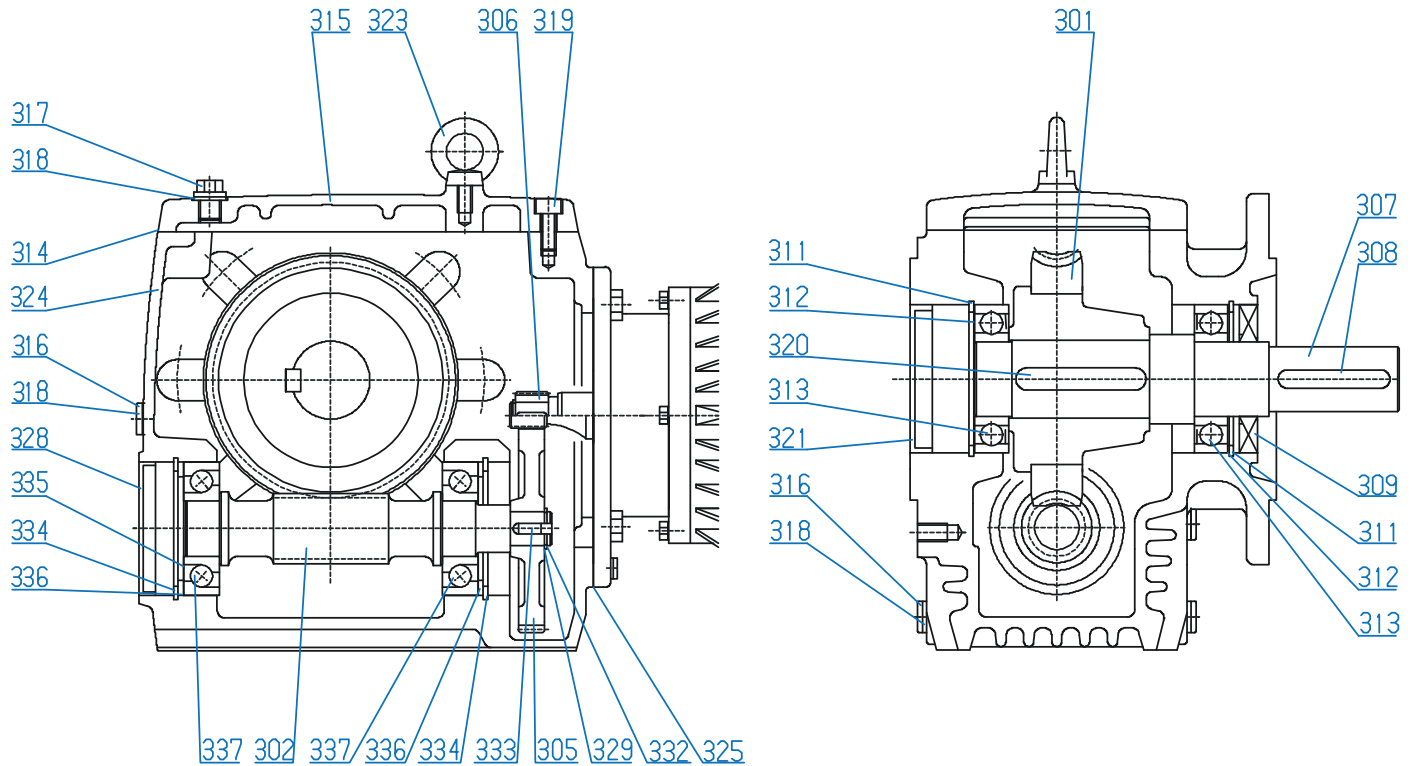
DRIVESYSTEMS

HELICAL-WORM PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15500 - 4 of 11



SK 02040 - SK 42125 Flange Mounted

301 Worm Wheel	314 Gasket	325 Gasket
302 Worm	315 Inspection Cover	328 Bore Plug
305 Gear	316 Drain Plug	329 Thrust Washer
306 Pinion	317 Vent Plug	332 Snap Ring
307 Output Shaft	318 Gasket	333 Key
308 Key	319 Socket Head Screw	334 Snap Ring
309 Oil Seal	320 Key	335 Shim
311 Snap Ring	321 Bore Plug	336 Thrust Washer
312 Shim	323 Flanged Eye Bolt	337 Anti-Friction Bearing
313 Anti-Friction Bearing	324 Gearcase	

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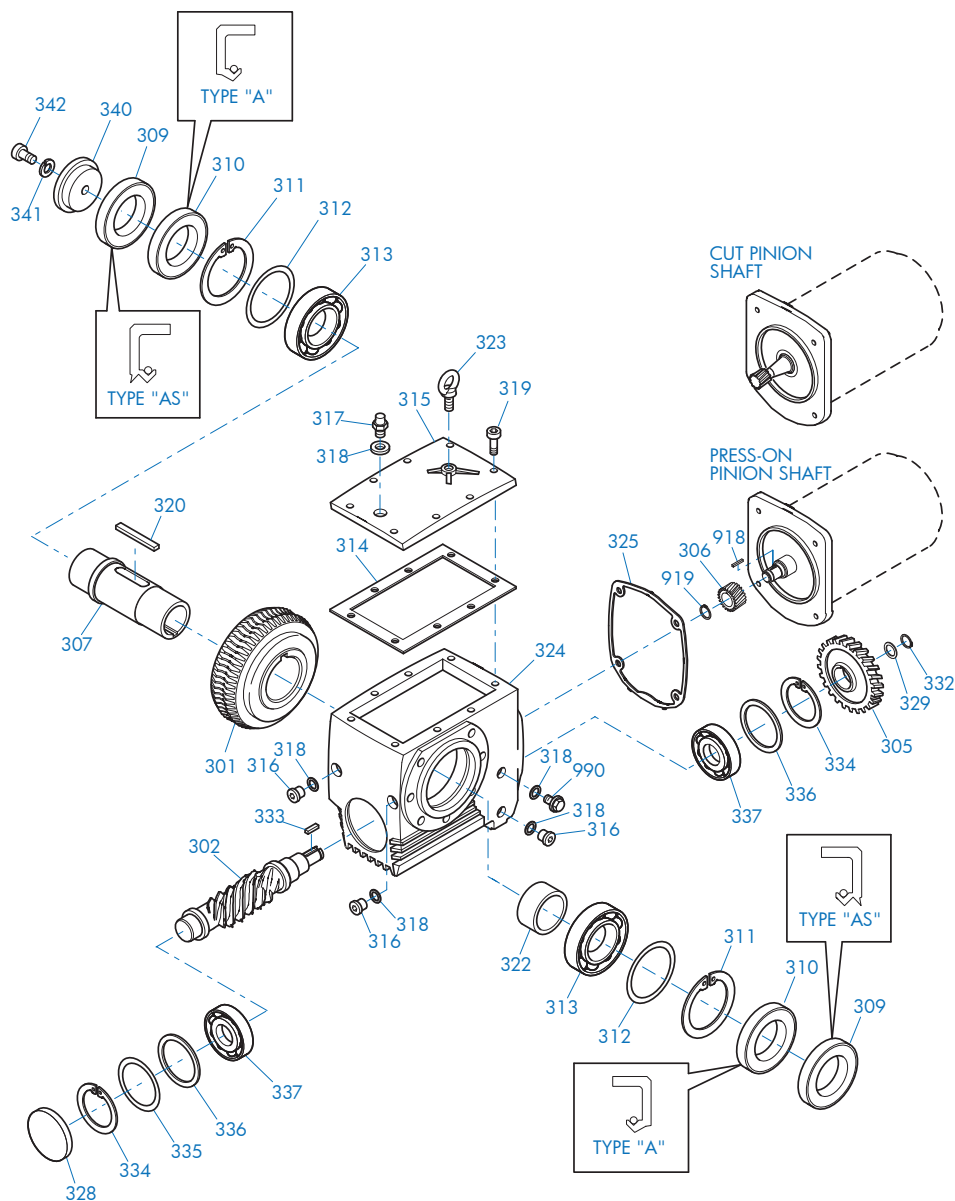
DRIVESYSTEMS

HELICAL-WORM PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15500 - 5 of 11



SK 02040 - SK 42125 Shaft Mounted

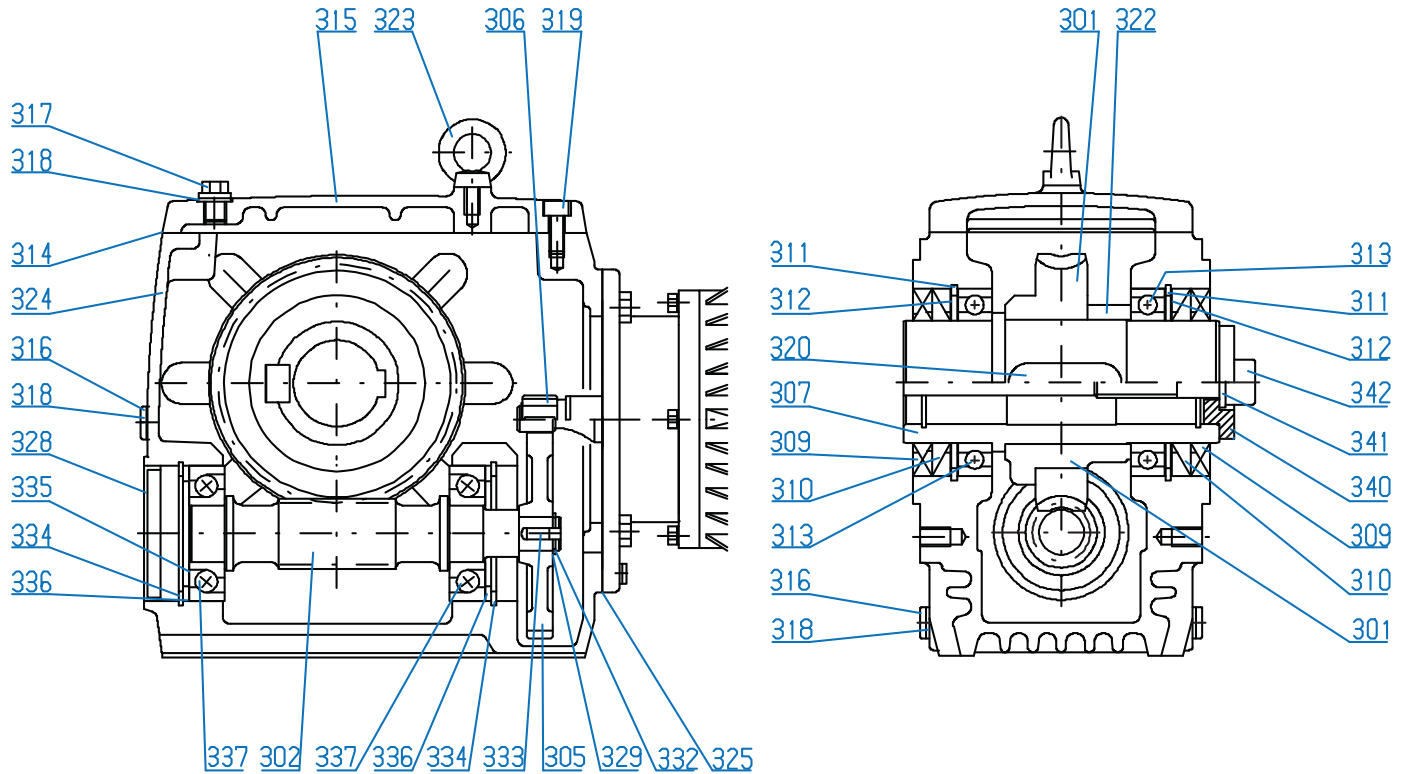
301 Worm Wheel	317 Vent Plug	335 Shim
302 Worm	318 Gasket	336 Thrust Washer
305 Gear	319 Socket Head Screw	337 Anti-Friction Bearing
306 Pinion	320 Key	340 Retaining Washer
307 Output Shaft	322 Spacer	341 Lock Washer
309 Oil Seal	323 Flanged Eye Bolt	342 Bolt
310 Oil Seal	324 Gearcase	350 Flange
311 Snap Ring	325 Gasket	351 Bolt
312 Shim	328 Bore Plug	918 Key
313 Anti-Friction Bearing	329 Thrust Washer	919 Snap Ring
314 Gasket	332 Snap Ring	990 Oil Level Plug
315 Inspection Cover	333 Key	
316 Drain Plug	334 Snap Ring	

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HELICAL-WORM PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



SK 02040 - SK 42125 Shaft Mounted

301 Worm Wheel	316 Drain Plug	333 Key
302 Worm	317 Vent Plug	334 Snap Ring
305 Gear	318 Gasket	335 Shim
306 Pinion	319 Socket Head Screw	336 Thrust Washer
307 Output Shaft	320 Key	337 Anti-Friction Bearing
309 Oil Seal	322 Spacer	340 Retaining Washer
310 Oil Seal	323 Flanged Eye Bolt	341 Lock Washer
311 Snap Ring	324 Gearcase	342 Bolt
312 Shim	325 Gasket	350 Flange
313 Anti-Friction Bearing	328 Bore Plug	351 Bolt
314 Gasket	329 Thrust Washer	
315 Inspection Cover	332 Snap Ring	



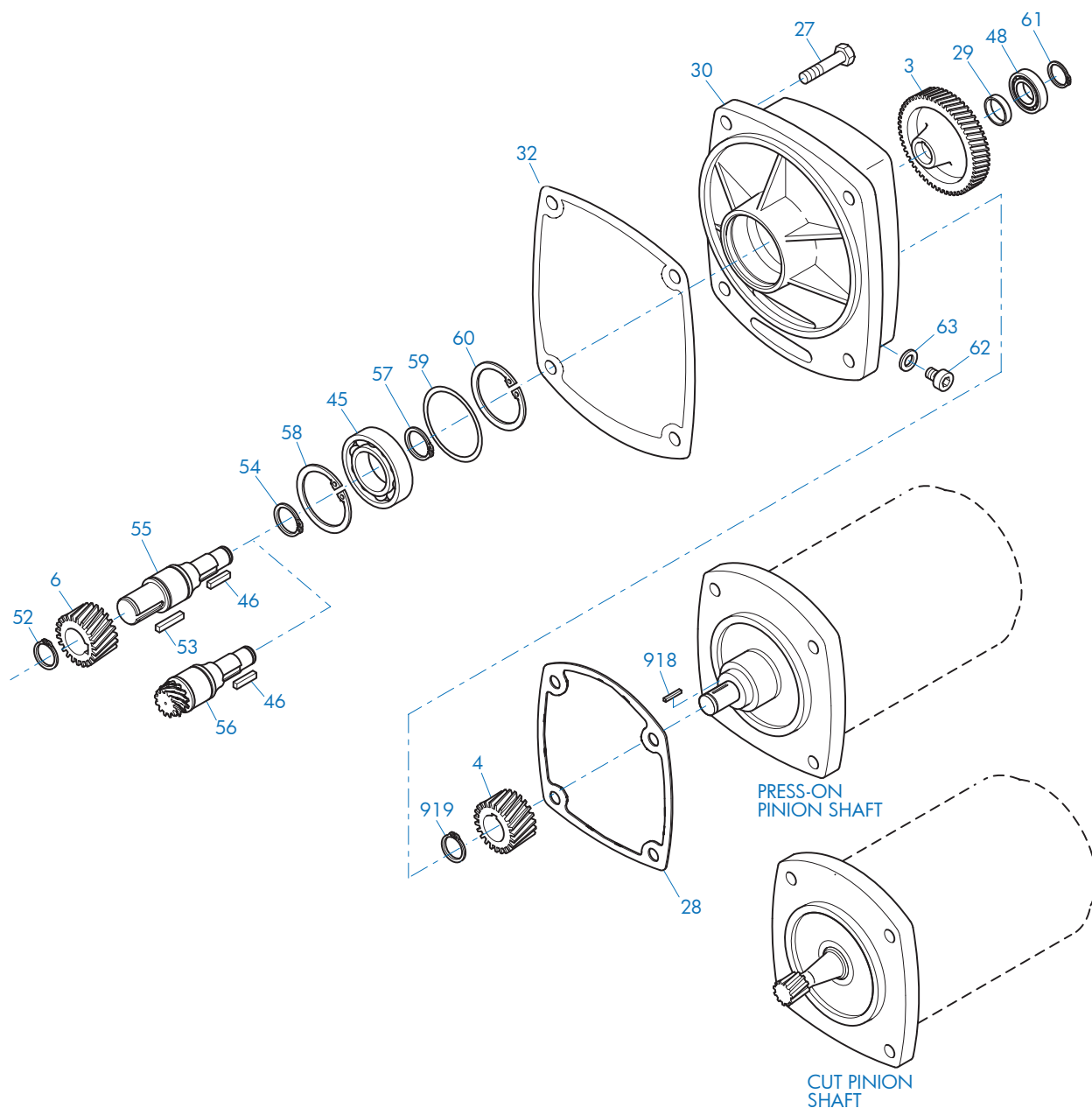
DRIVESYSTEMS

HELICAL-WORM PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15500 - 7 of 11



SK13050 - SK43125 Third Stage Reduction Gear

3	Gear	46	Key	59	Shim
4	Pinion	48	Anti-Friction Bearing	60	Snap Ring
6	Pinion	52	Snap Ring	61	Snap Ring
27	Bolt	53	Key	62	Oil Plug
28	Gasket	54	Snap Ring	63	Gasket
29	Spacer	55	Intermediate Shaft, Plain	918	Key
30	Third Reduction Gearcase	56	Intermediate Shaft, Gearcut	919	Snap Ring
32	Gasket	57	Snap Ring		
45	Anti-Friction Bearing	58	Snap Ring		

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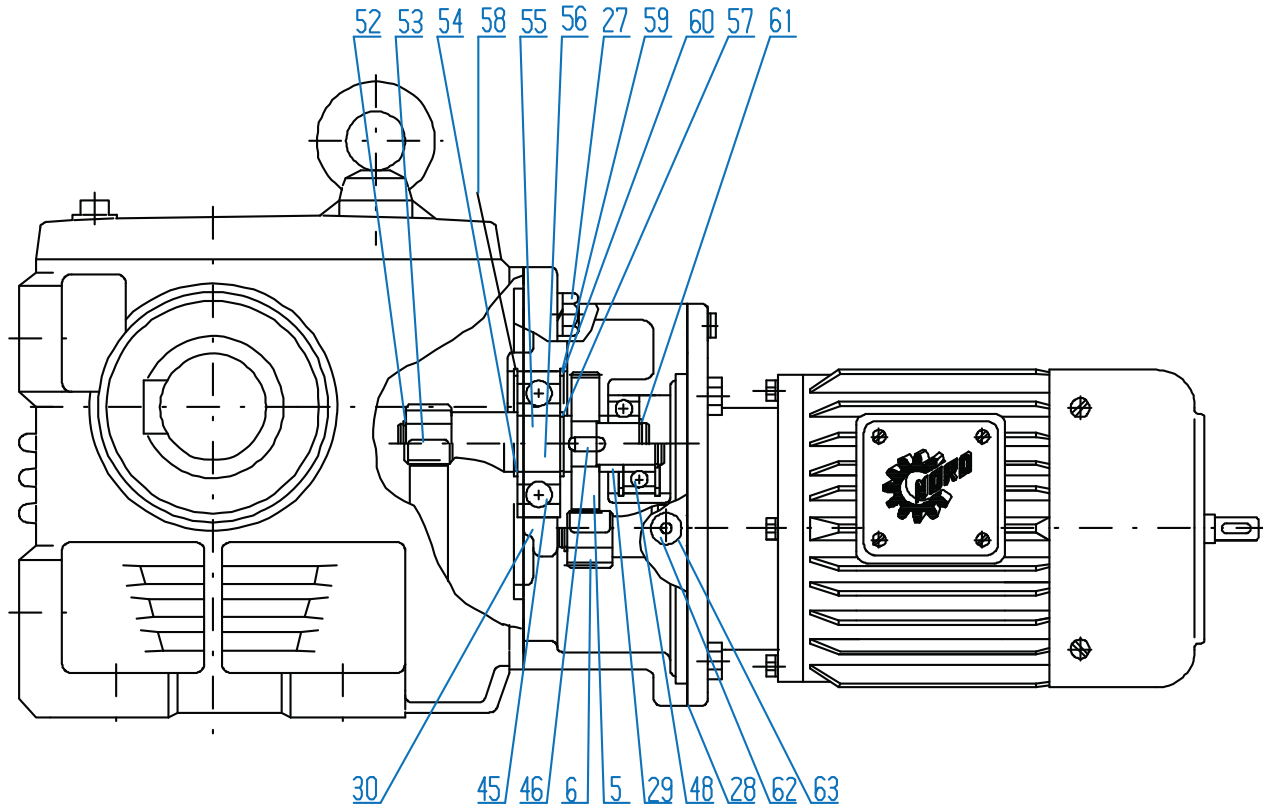
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HELICAL-WORM PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15500 - 8 of 11

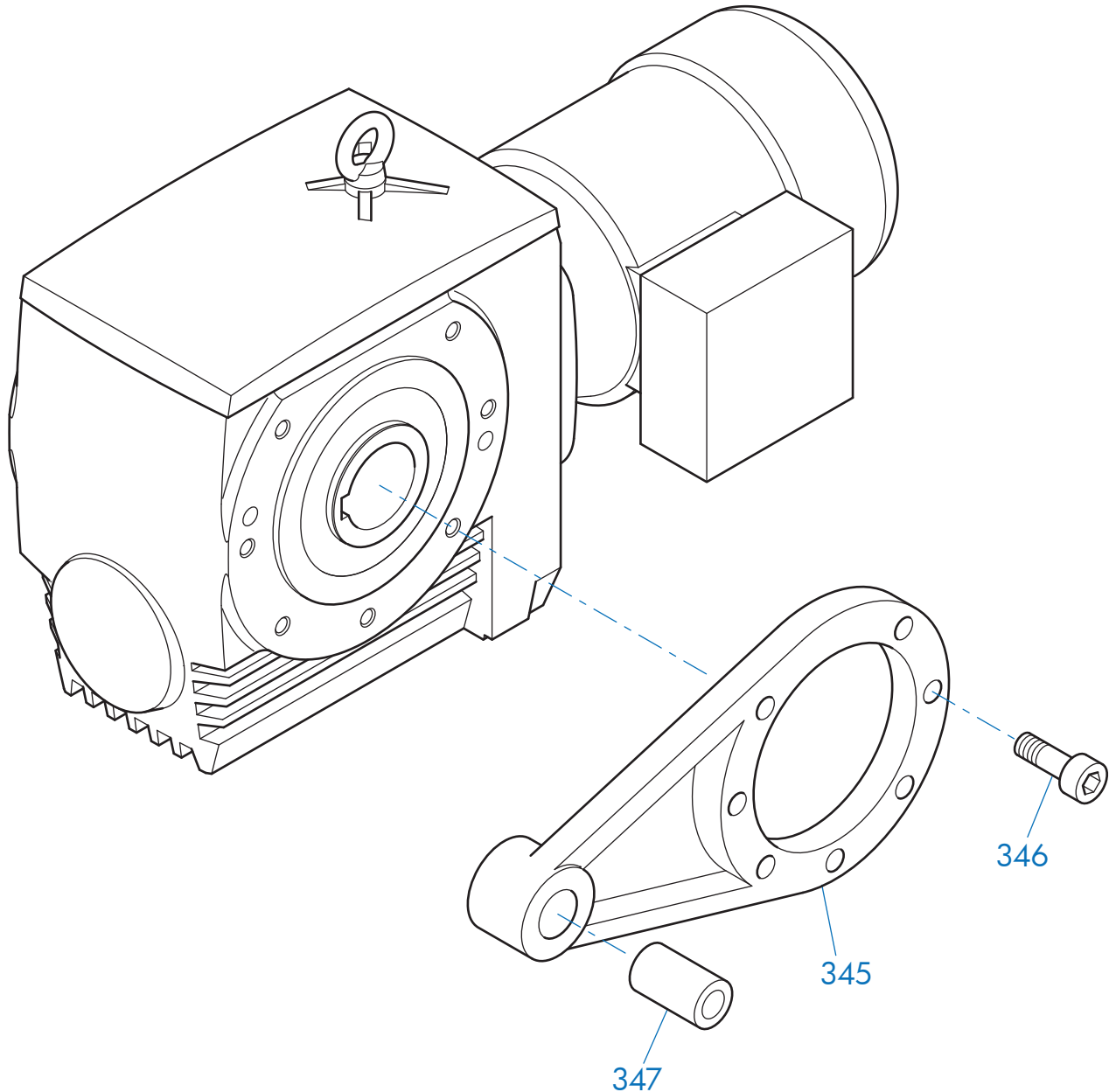


SK13050 - SK43125 Third Stage Reduction Gear

3	Gear	46	Key	58	Snap Ring
4	Pinion	48	Anti-Friction Bearing	59	Shim
27	Bolt	52	Snap Ring	60	Snap Ring
28	Gasket	53	Key	61	Snap Ring
29	Spacer	54	Snap Ring	62	Oil Plug
30	Third Reduction Gearcase	55	Intermediate Shaft, Plain	63	Gasket
32	Gasket	56	Intermediate Shaft, Gearcut		
45	Anti-Friction Bearing	57	Snap Ring		

HELICAL-WORM PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE

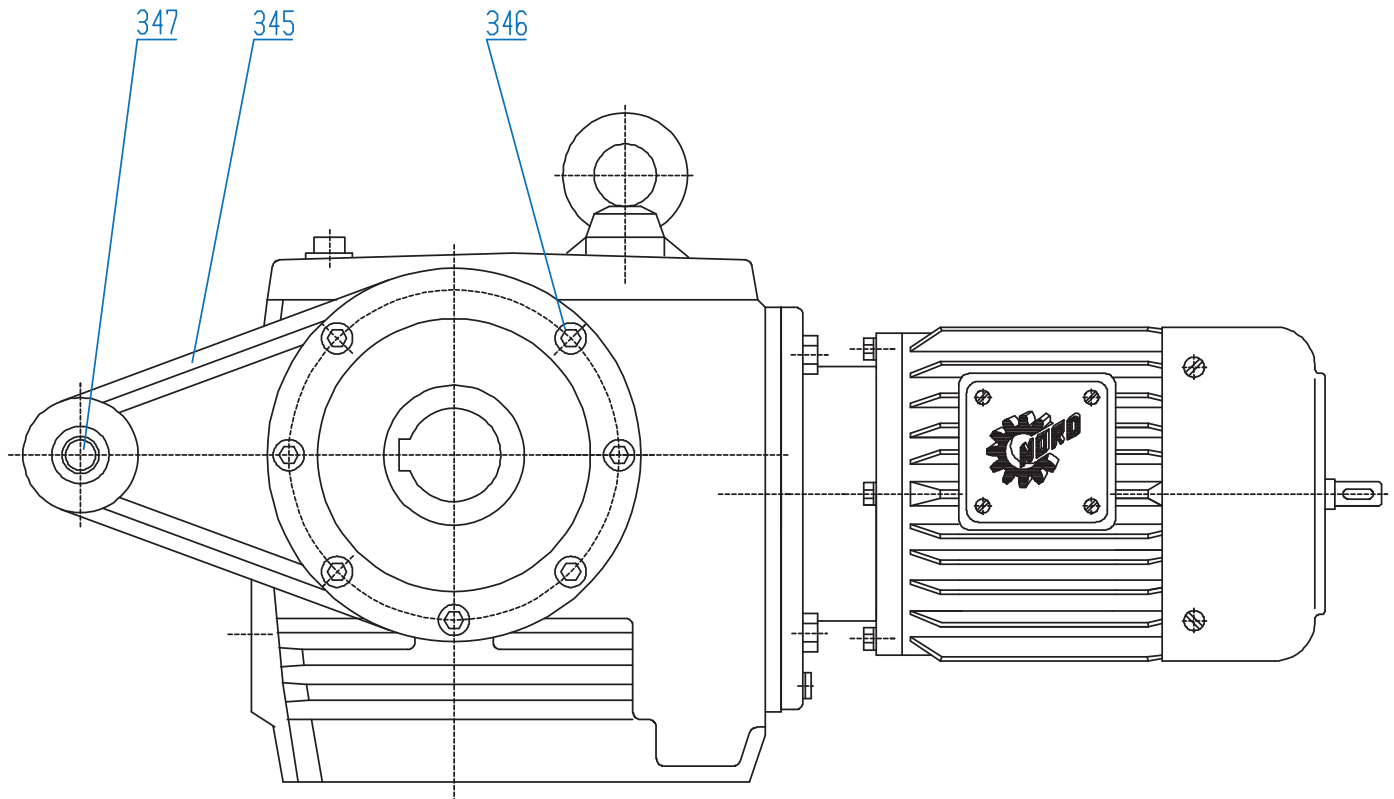


SK13050 - SK43125 Torque Arm

345 Torque Arm

346 Bolt

347 Bushing



SK13050 - SK43125 Torque Arm

345 Torque Arm

346 Bolt

347 Bushing



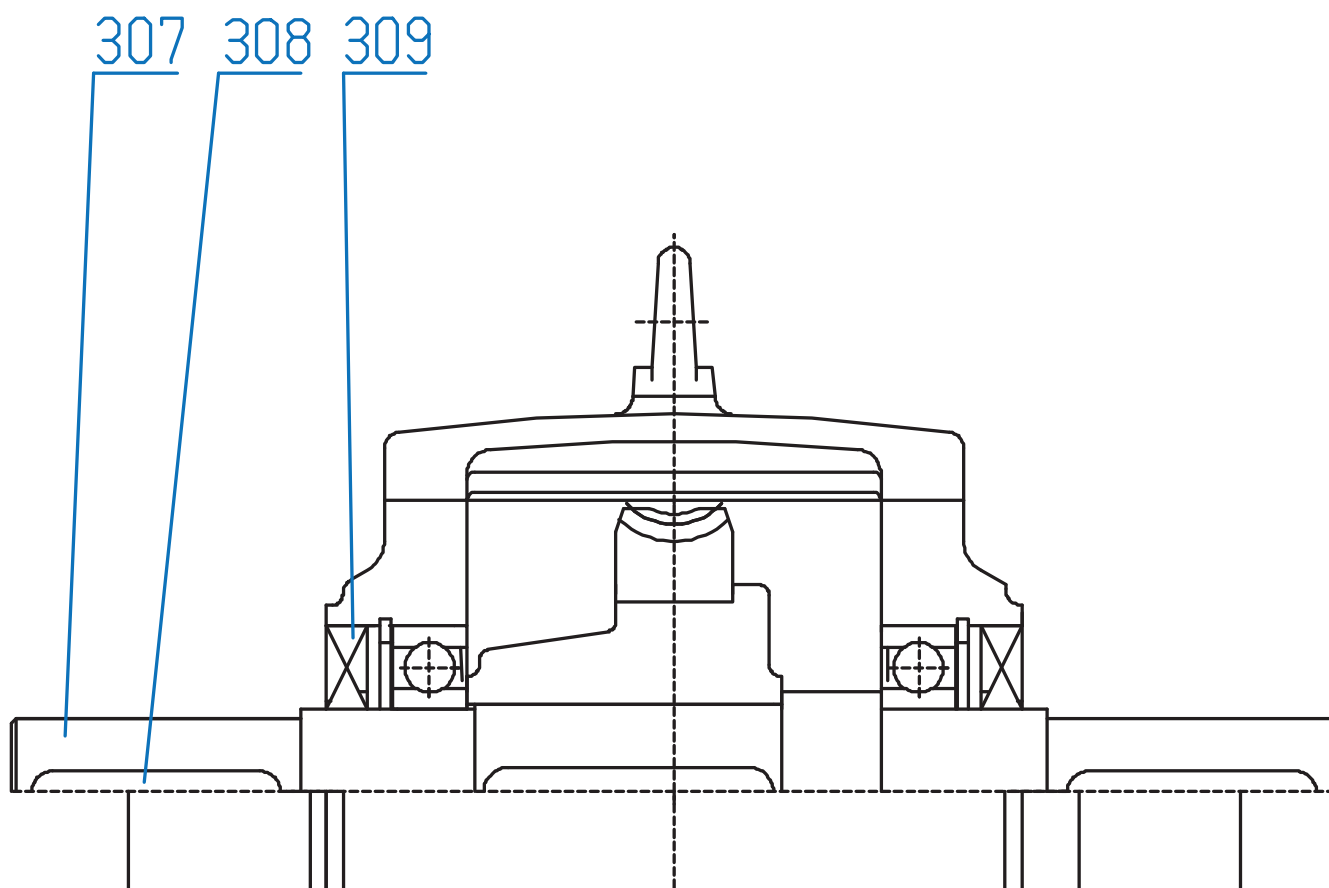
DRIVESYSTEMS

HELICAL-WORM PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15500 - 11 of 11



SK13050 - SK43125

307 Output Shaft
308 Key

309 Oil Seal
346 Screw

350 Flange
354 Shrink Disc Connector

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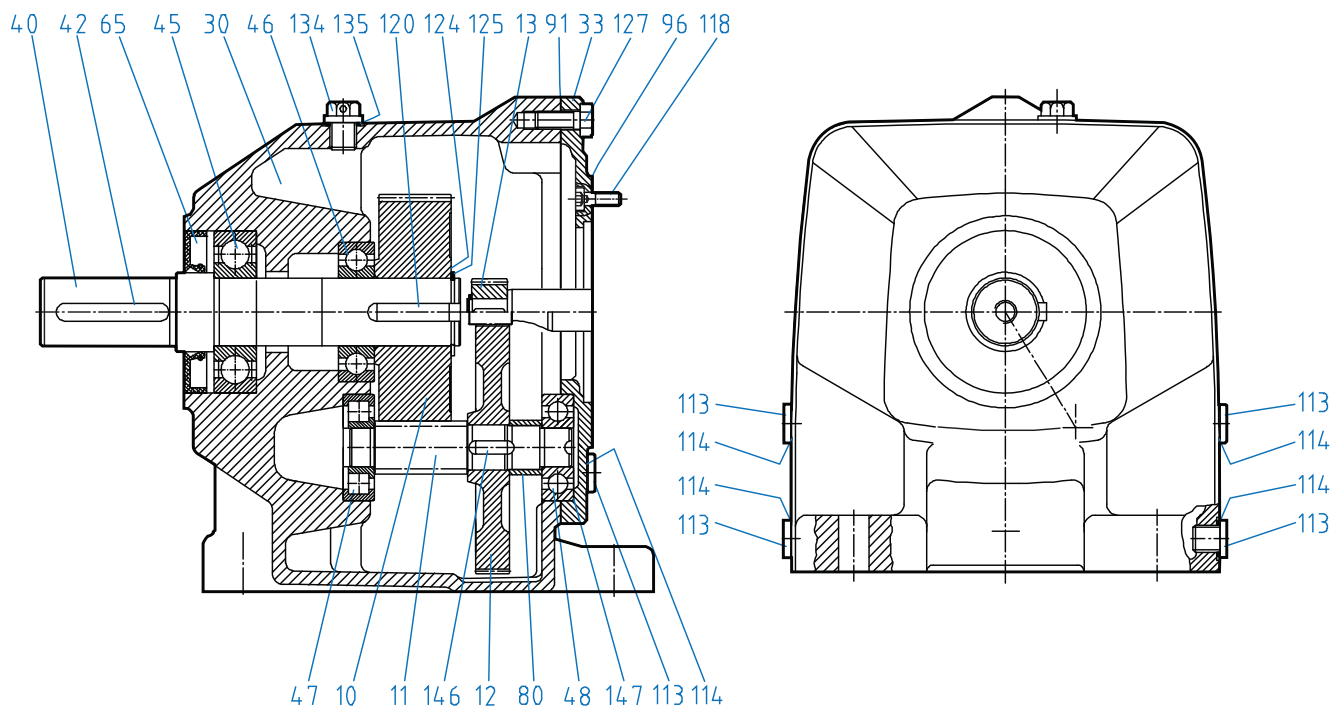
DRIVESYSTEMS

NORDBLOC® PARTS LIST DRAWINGS

RETAIN FOR FUTURE USE



U15600 - 1 of 4



SK 172 - SK 972 Foot Mounted

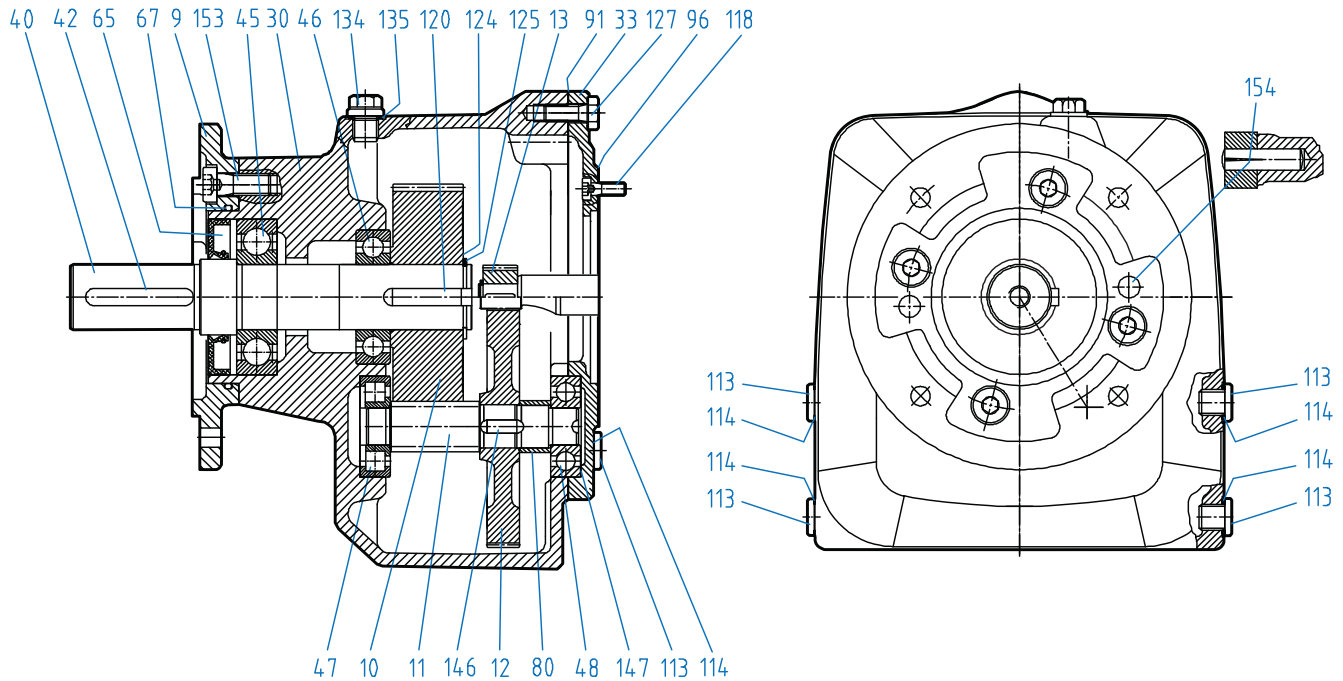
10	Driven gear	46	Output shaft bearing	118	Bolt
11	Pinion shaft	47	Pinion shaft bearing	120	Key
12	Driving gear	48	Pinion shaft bearing	124	Shim
13	Driving pinion	65	Shaft seal	125	Snap ring
30	Gearcase	80	Spacer	127	Bolt
33	Input cover	91	Gasket	134	Vent plug
40	Output shaft	96	Gasket	135	Gasket
42	Key	113	Oil plug	146	Key
45	Output shaft bearing	114	Gasket	147	Shim

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SK 172 - SK 972 Flange Mounted

9 Flange	47 Pinion shaft bearing	124 Shim
10 Driven gear	48 Pinion shaft bearing	125 Snap ring
11 Pinion shaft	65 Shaft seal	127 Bolt
12 Driving gear	67 O-Ring	134 Vent plug
13 Driving pinion	80 Spacer	135 Gasket
30 Gearcase	91 Gasket	146 Key
33 Input cover	96 Gasket	147 Shim
40 Output shaft	113 Oil plug	153 Bolt
42 Key	114 Gasket	154 Grooved dowel pin
45 Output shaft bearing	118 Bolt	
46 Output shaft bearing	120 Key	



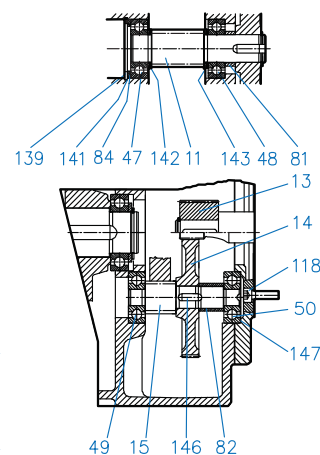
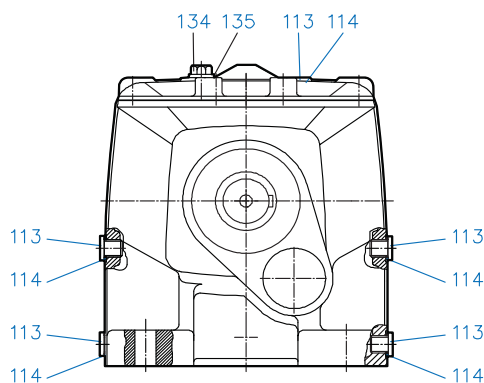
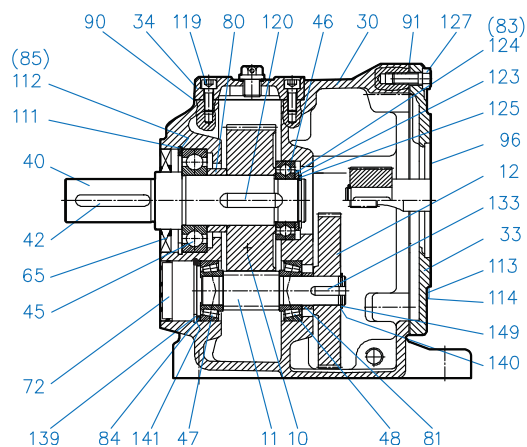
DRIVESYSTEMS

NORDBLOC® PARTS LIST DRAWINGS



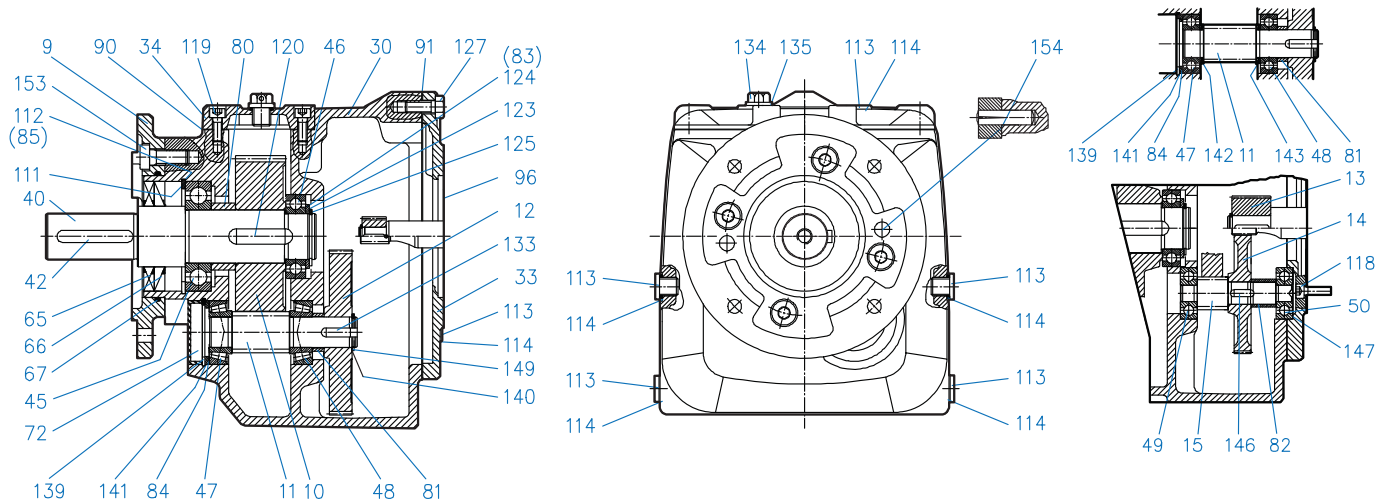
RETAIN FOR FUTURE USE

U15600 - 3 of 4



SK 273 - SK 973 Foot Mounted

10 Driven gear	65 Shaft seal	120 Key
11 Pinion shaft	72 Bore plug	123 Thrust washer
12 Driving gear	80 Spacer	124 Shim
13 Driving pinion	81 Spacer	125 Snap ring
14 Driving gear	82 Spacer	127 Bolt
15 Pinion shaft	83 Thrust washer	133 Key
30 Gearcase	84 Thrust washer	134 Vent plug
33 Input cover	85 Thrust washer	135 Gasket
34 Gear case cover	90 Gasket	139 Snap ring
40 Output shaft	91 Gasket	140 Shim
42 Key	96 Gasket	141 Shim
45 Output shaft bearing	111 Snap ring	142 Thrust washer
46 Output shaft bearing	112 Shim	143 Thrust washer
47 Pinion shaft bearing	113 Oil plug	146 Key
48 Pinion shaft bearing	114 Gasket	147 Shim
49 Pinion shaft bearing	118 Bolt	149 Snap ring
50 Pinion shaft bearing	119 Bolt	



SK 273 - SK 973 Flange Mounted

9 Flange	66 Shaft seal	123 Thrust washer
10 Driven gear	67 O-Ring	124 Shim
11 Pinion shaft	72 Bore plug	125 Snap ring
12 Driving gear	80 Spacer	127 Bolt
13 Driving pinion	81 Spacer	133 Key
14 Driving gear	82 Spacer	134 Vent plug
15 Pinion shaft	83 Thrust washer	135 Gasket
30 Gearcase	84 Thrust washer	139 Snap ring
33 Input cover	85 Thrust washer	140 Shim
34 Gearcase cover	90 Gasket	141 Shim
40 Output shaft	91 Gasket	142 Thrust washer
42 Key	96 Gasket	143 Thrust washer
45 Output shaft bearing	111 Snap ring	146 Key
46 Output shaft bearing	112 Shim	147 Shim
47 Pinion shaft bearing	113 Oil plug	149 Snap ring
48 Pinion shaft bearing	114 Gasket	153 Bolt
49 Pinion shaft bearing	118 Bolt	154 Grooved dowel pin
50 Pinion shaft bearing	119 Bolt	
65 Shaft seal	120 Key	

Troubleshooting

This section identifies some of the most common issues involved with NORD Gear speed reducers , and provides recommendations to assist you in defining and answering your questions as you work with our products. You may also contact our Engineering/Application departments if your questions are not answered in the table below.

Problem With the Reducer		Possible Causes	Suggested Remedy
Runs Hot	Overloading	Load exceeds the capacity of the reducer	Check rated capacity of reducer, replace with unit of sufficient capacity or reduce the load.
	Improper lubrication	Insufficient lubrication	Check lubricant level and adjust up to recommended levels
		Excessive lubrication	Check lubricant level and adjust down to recommended levels.
		Wrong lubrication	Flush out and refill with correct lubricant as recommended
Runs Noisy	Loose foundation bolts	Weak mounting structure	Inspect mounting of reducer. Tighten loose bolts and/or reinforce mounting and structure.
		Loose hold down bolts	Tighten bolts
	Failure of bearings	May be due to lack of lubricant	Replace bearing. Clean and flush reducer and fill with recommended lubricant.
		Overload	Check rated capacity of reducer.
	Insufficient lubricant	Level of lubricant in reducer not properly maintained.	Check lubricant level and adjust to factory recommended level.
Output shaft does not turn	Internal parts are broken or missing	Overloading of reducer can cause damage	Replace broken parts. Check rated capacity of reducer.
		Key missing or sheared off on input shaft.	Replace key.
		Coupling loose or disconnected	Properly align reducer and coupling. Tighten coupling.
Oil Leakage	Worn seals	Caused by dirt or grit entering seal.	Replace seals. Autovent may be clogged. Replace or clean.
	Unit runs hot or leaks	Overfilled reducer	Check lubricant level and adjust to recommended level.
		Vent clogged.	Clean or replace, being sure to prevent any dirt from falling into the reducer.
	Incorrect fill level	Improper mounting position, such as wall or ceiling mount of horizontal reducer.	Check mounting position on the name tag & verify with mounting chart in manual.



1. Overview

This user manual applies to NORD Motor products and it provides general information for motor operation, installation, maintenance, inspection, repair, and trouble shooting, which is relevant to most of the motor products shipped by NORD. Information and instructions provided in this manual, safety and commissioning information and all other manuals applicable to any items supplied by NORD must be observed.

This instruction manual is not intended to include comprehensive details and information related to all possible design variations or accessories options available with NORD motors. If there is any uncertainty about specific procedures, instructions or motor details, then please refer these questions to NORD for additional information or clarification.

Before installing, operating, or performing maintenance on any electrical motor become familiar with the following:

- The detailed operating instructions and wiring diagrams.
- All applicable national, local and system-specific regulations, codes and practices.
- The national / regional regulations governing safety and accident prevention.
- The proper use of any tools, transportation or hoisting equipment, and safety equipment needed to complete the installation.
- To avoid serious injury or possible damage to the equipment or machine, compliance with all safety and information notes is mandatory!



WARNING



All work involved in the transport, connection, commissioning and maintenance of any NORD product must be carried out by qualified and responsible technicians. All applicable national, regional, and local work regulations and safety requirements must also be complied with. NORD assumes no liability for personal injury, accidental death, or equipment damage and malfunctions resulting from failure to comply with installation or operating instructions, safety notes, or any work regulations and laws!



WARNING



To avoid electrocution, injury or death, make certain the motor is properly grounded, completely de-energized and brought to a no-voltage condition prior to working on any electrical connections.

2. Motor Types

NORD AC electric induction motors described in this manual generally include the following types:

- Single speed or two-speed design.
- Three phase alternating current or single phase design.
- Enclosure types: TEFC, TENV, and TEBC.

3. Enclosure Types

Totally enclosed fan cooled (TEFC).

TEFC motor designs rely on fan that is mounted on the motor's rotor shaft so the cooling capacity can vary based upon the motor's operating speed.

Totally enclosed, non-ventilated (TENV)

The TENV motor designs rely purely on convection cooling and they have no fan. Often TENV designs are labeled for intermittent or periodic duty or at a lower power rating than is typical for the given motor frame size.

Totally enclosed, blower cooled (TEBC)

The TEBC design uses separate blower or ventilator fan, with its own low wattage motor and a separate power supply, to provide continuous airflow and cooling. The blower can be used to extend the speed range of the motor and allow extreme slow speed operation without causing a concern for overheating. Blower data is provided in Table 6, page 11.

4. Voltage and Frequency Variation

Voltage and frequency variations are based upon the assumption that the nameplate horsepower will not be exceeded and that the motor temperature may increase. Standard allowable deviations are based upon the type of motor labeling.

NEMA and CSA Labeled Motors

Variations are based upon the nominal utilization voltage, and not the service (supply) voltage as per ANSI C84.1.

Service Voltages	Utilization Voltages
120V, 208V, 240V, 480V, 600V	115V, 200V, 230V, 460V, 575V

- Voltage variation at rated frequency = $\pm 10\%$.
- Frequency variations at rated voltage = $\pm 5\%$.
- Combined voltage/frequency variation = $\pm 5\%$.

CE Labeled Motors

Per IEC 60038, allowable service voltage variations on in the current system, compared to the previous system, are as indicated.

Previous Service Voltages	Current Service Voltages
220V, 380V, 660V	230V, 400V, 690V $+6/-10\%$
240V, 415V	230V, 400V $+10/-6\%$

- Per EN 60034-1 a $\pm 5\%$ voltage variation and a $\pm 2\%$ frequency variation can be tolerated.
- The allowed variations are based upon the voltage (or voltage range) indicated on the motor nameplate.



DRIVESYSTEMS

MOTORS - AC INDUCTION, SINGLE & POLYPHASE



RETAIN FOR FUTURE USE

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5. Motor Nameplate Information

The motor nameplate and the display of technical information may vary slightly depending upon the global standard/s that the motor conforms to and the efficiency level. Please reference the examples below.

Table 1. Nameplate Data

Field	Definition
1	Model / Type
2	Number of Phases
3	Order Number
4	Serial Number
5	Insulation Class
6	IP (Ingress Protection) Enclosure Rating
7	Duty Cycle
8	Ambient Temperature Rating (°C)
9	Enclosure Type
10	Motor Frequency (Hz)
11	Voltage Rating (V)
12	Current Rating (A)
13	Rated Power (HP or kW)

Field	Definition
14	Power Factor
15	Motor Frame Size
16	Full Load Speed (rpm or 1/min ²)
17	Efficiency
18	NEMA Code Letter
19	Service Factor
20	Current Rating (If Service Factor ≥ 1.15)
21	Operating Voltage Range (A)
22	Current Rating at Operating Voltage Range (A)
23	Service Factor at Operating Voltage Range (A)
24	Brake Rating (Nm)
25	Brake Supply Voltage (VAC)
26	Brake Coil Voltage (VDC)

NORD Gear Limited
Toll Free in Canada: 800.668.4378

NORD Gear Corporation
Toll Free in the United States: 888.314.6673

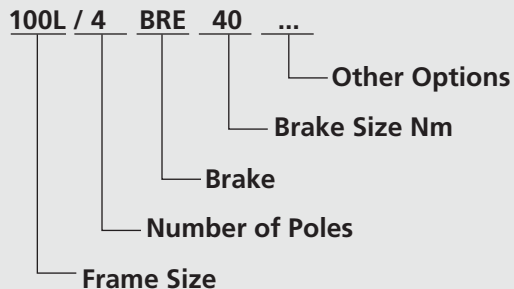


6. Motor Options And Nomenclature

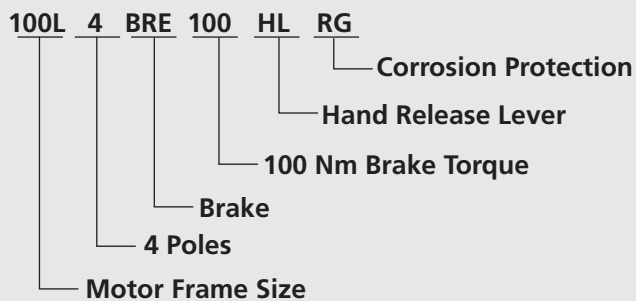
NORD offers many options for its motors. The option code will be shown in the motor nomenclature. Below are commonly used options.

Code	Description	Code	Description
AICM	Additional Internal Insulation Coating Applied	OL	TENV Motor – Without Fan / With Cover
BRE	With Brake	OL/H	TENV Motor - Without Fan & Cover
EAR	Single Phase, Start Cap/Run Cap	P	Premium Efficient Motors
ECR	Single Phase, Start Cap/Run Cap Increased SF	RD	Canopy Cover
EHB	Single Phase, Run Capacitor Only	RDD	Double Canopy Cover
EP	Epoxy Dipped Windings	RG	Brake – Corrosion Protected
F	Blower Cooling Fan - 3ph & 1ph	RLS	Backstop
FC	Blower Cooling Fan - 1ph	SH	Motor Space Heater
FHL	Brake – Lockable Manual Release	SR	Brake – Dust Protected
H	Energy Efficient	TF	Thermistor
HL	Brake – Manual Hand Release	TW	Thermostat
IG	Incremental Encoder	VN	10:1 Constant Torque Rated Motor
IP66	IP66 Environmental Protection	VR	5:1 Constant Torque Rated Motor
IR	Brake – Current Sensing Relay	VW	20:1 Constant Torque Rated Motor
KB	Condensation Holes - Removable Plugs	VZ-F	1000+:1 Constant Torque Rated Motor
KD	Condensation Holes - Open	WE	2nd Motor Shaft End
MIK	Brake – Microswitch	WU	High Slip Rotor
MS	Power Plug Connector	Z	High Inertia Motor Fan

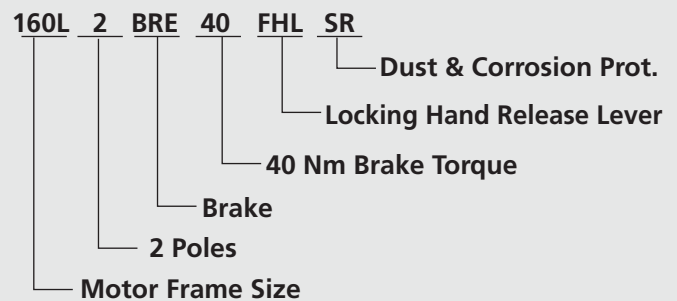
Motor Nomenclature



Ordering Examples



100 Frame Motor with 4 poles, Brake, 100 Nm with a hand release lever, corrosion protected brake, and a current sensing relay.



63 Frame Energy efficient motor with 4 poles, Brake, 40 Nm with a locking hand release lever and dust & corrosion protection.



7. Application Conditions

Standard NORD motors are designed to operate in dusty or moist environments and have anti-fungal, thermal class F insulation.

- Enclosure Protection Rating = IP55 (minimum).
- Maximum Installation Height = 3300 ft (1000 m).
- Ambient Temperature = -4 to 104°F (-20 to 40 °C).
- Tropical-proof, Thermal Class F insulation.

The protection level and maximum ambient temperature are stated on the motor nameplate.



IMPORTANT NOTE



NORD can provide motors for an expanded range of applications and service conditions including higher protection levels, extreme ambient conditions and, higher altitudes.



WARNING



Consult NORD for recommendations if motors are operated under extreme loading conditions, exposed to high inertia loads, or need to operate under unusually high cycling conditions with high starting and stopping frequency.



WARNING



Special design and assembly considerations are needed if NORD motors are subject to any of the following conditions:

- Outdoor installation with motor in a vertical position.
- Direct contact with aggressive or corrosive materials (acids, bases, salts, certain gases, etc.).
- Exposure to extreme high or low temperatures, high relative humidity, condensation moisture or very wet environments.
- Subject to extreme material build-up on the unit (dirt, dust, sand, etc.).
- Hazardous Locations (risk of fire or explosion).

8. Transportation

During transportation observe the following:

- Make sure that all eyebolts and lifting lugs are tight and firmly against their supporting surface.
- Use all the lifting eyes that are intentionally supplied with the motor.
- Lift only at designed points.
- Protect the mounting surface from possible damage during transportation.
- Always use sufficiently rated handling equipment, lift mechanisms and lifting straps.
- With heavier objects or unbalanced loads, it may be appropriate to use more than one lifting point or an additional strap or sling to assure safe transportation of the assembly. This is especially true of assembled gearmotors and motorized reducers.
- Once the NORD motor or assembly is properly installed, remove the transportation fixtures completely or make certain they are properly re-secured and tightened.



WARNING



Transportation – Use of Lifting Devices

To avoid death, serious injury or equipment damage...

- Hoisting lugs or lifting eyes attached to the motor are designed for the weight of the motor only! Do not attach any additional loads!
- The motor must only be transported and lifted using the lifting eyes, in a position that is appropriate for its type of construction. Otherwise, it could fall over or slip in the lifting tackle.
- During suspended transport, two straps must be able to carry the entire load weight safely.
- When required use additional, suitable means of support for transportation, installation or removal.
- Always secure the support equipment to prevent it from slipping.



MOTORS - AC INDUCTION, SINGLE & POLYPHASE



9. Storage

If the motor is not in service, store it according to the following conditions:

- Store the motor in a clean, dry, dirt-free, vibration free area.
- Storage temperatures of 10°C (50°F) to 50°C (120°F) must be maintained.
- Relative humidity must not exceed 60%.
- If vibration in the area exceeds 0.002 inch (0.05 mm) at 60 hertz, then vibration isolation pads are suggested to prevent brinelling of the bearings.
- Treat the unprotected shaft end and mating flange surfaces with a corrosion inhibitor that can be cleaned off prior to commissioning.
- Before placing the motor into service, visually inspect the motor exterior for evidence of deterioration during storage. Turn the motor shaft by hand to make sure the shaft turns freely.
- Motor space heaters, when provided, are to be connected and energized whenever there is a possibility that the storage ambient conditions will reach the dew point. Space heaters are optional. Remove motor from the storage container when the heater is energized.
- If the motor needs to be stored for extended periods, or if it is stored in less than favorable conditions, it is recommend that the winding insulation resistance be checked prior to commissioning (page 7).
- Even if stored in favorable conditions, the antifricition motor bearings and motor shaft seals may need to be replaced if the storage period is more than 4 years.

10. Safety Considerations

When installing, servicing or replacing electric motors it is important to be working in a "voltage-free" state. Observe the following safety rules.

Five Safety Rules

1. Disconnect the system. Disconnect the auxiliary circuits (brakes, space heaters, etc.).
2. Prevent reconnection (follow safe lock-out/tag-out practices).
3. Make sure that the equipment is at zero voltage.
4. Make certain the equipment is properly grounded and short-circuited.
5. Cover or isolate nearby components that are still electrically live.

To energize the system, apply the measures in reverse order.

Qualified Personnel

All work involved in the transport, connection, commissioning and maintenance of any NORD product must be carried out by qualified and responsible technicians.

For the purpose of this documentation, a qualified personnel is taken to mean a person or people who fulfill the following requirements:

- Through appropriate training and experience, they are able to recognize and avoid risks and potential dangers in their particular field of activity.
- They have been instructed to carry out work on the machine by the appropriate person responsible.
- They are responsible for knowing and complying with all applicable national, regional, and local work regulations and safety requirements.



MOTORS - AC INDUCTION, SINGLE & POLYPHASE



10. Safety Considerations Ctd.

General Warnings and Cautions



WARNING



To avoid electrocution, injury or death, make certain all electrical devices (motors, brakes, variable frequency drives, etc.) are properly grounded, completely de-energized, and brought to a no-voltage condition prior to working on any electrical connections. Remember that most of these devices carry potentially dangerous energy levels for a period of time after power is removed. Always follow proper lock-out/tag-out procedures.



WARNING



Electrical machines contain dangerous voltage levels, electrically live parts, rotating surfaces and hot surfaces. To prevent injury, death or possible equipment damage always observe the following:

- Keep all safety covers and guards in place during operation. Remove and replace covers in compliance with the applicable safety regulations.
- Allow the machine to cool down before starting any work on it.
- Operate the machines properly.
- Perform regular maintenance on the machine.
- Secure and guard free-standing shaft extensions.



WARNING



Electrically Live Parts

Electrical machines contain electrically live parts. Fatal or severe injuries and substantial material damage can occur if the required covers are removed or if the machines are not handled, operated, or maintained properly.



WARNING



Rotating Parts

Electrical machines contain dangerous rotating parts. Fatal or severe injuries and substantial material damage can occur if the required covers are removed or if the machines are not handled, operated, or maintained properly.



WARNING



Hot Surfaces

Electrical machines have hot surfaces. Fatal or severe injuries and substantial material damage can occur if the required covers are removed or if the machines are not handled, operated, or maintained properly. Allow the machine to cool down before starting any work on it.



WARNING



Maintain Proper Cooling

Operating the motor without the intended cooling fan may cause overheating and result in very hot surfaces, personal injury and material damage. Never commission a motor intended to be fan cooled when it is missing the shaft-driven fan or external blower assembly.



WARNING



Condensation Drain Holes (Optional)

Inserting objects into the condensation drain holes can damage the winding and can result in death, serious injury and damage to property!

- Before opening sealed drain holes, make sure the motor is in a no-voltage condition. Close the condensation drain holes before re-commissioning.
- Exercise caution around drain holes that are intended to be left open, especially when the motor is energized.



HARMFUL SITUATION



Before start-up check the following:

- All electrical connections are secure, well grounded and properly made.
- The motor is rotating in the correct direction (when de-coupled from the driven load).
- There are no temperature-sensitive parts (cables etc.), in contact with motor enclosure.
- Condensation drain holes are always located at the lowest point of the motor.



MOTORS - AC INDUCTION, SINGLE & POLYPHASE



11. Checking the Insulation

Before putting the motor into operation for the first time, after a lengthy period of storage or standstill (approx. 6 months), the insulation resistance of the winding should be checked.



WARNING



During and directly after measurement the motor connection terminals carry hazardous voltages.

A. Control

The insulation resistance of new, cleaned, or repaired motor windings against the grounded housing and against one another should be > 200 Mega-Ohms.

B. Measurement

Using a Mega-Ohm meter apply a DC voltage of 500 VDC to the motor winding for a period of 60 seconds and record the winding insulation resistance compared to ground.

- The 500 VDC test voltage is applicable to low voltage motors up to 1000 VAC.
- When performing this test the temperature of the windings should be $25^{\circ}\text{C} \pm 15^{\circ}\text{C}$ ($77^{\circ}\text{F} \pm 27^{\circ}\text{F}$).

C. Verification

- If the insulation resistance of the winding is less than 50 Mega-Ohms, the cause may be moisture. The windings should be dried and the test should be repeated.
- After any lengthy period of operation the insulation resistance may drop. So long as the measured value does not fall below the critical value of 50 Mega-Ohm, the motor may continue to be operated.
- If the measured value falls below the critical 50 Mega-Ohm level, the cause must be established and the windings or winding sections must be cleaned, dried, repaired, or replaced as needed.

12. Bearing Lubrication

NORD motor frame sizes 63 up to and including 225 are normally supplied with internally grease lubricated bearings and require no lubrication during normal operation.

NORD motor frame sizes 250 and larger are supplied with grease fittings for re-greasing the motor bearings.



IMPORTANT NOTE



Motors with grease fittings are normally supplied with a label indicating the grease type used, the suggested re-lubrication interval, and the amount of new grease to be applied. General bearing maintenance guidelines are listed in Table 3.

Typical motor bearing grease is an NLGI No. 2 consistency, high grade product with a polyurea base thickener, synthetic or blended mineral/synthetic oil, and stabilizing agents to protect against heat and oxidation.

Table 3 – Motor Bearing Maintenance Guidelines

Frame Size	Power	Poles	Re-greasing Interval
63-225	0.16-60 HP (0.12-45 kW)	All	Maintenance Free
250 to 280	75-125 HP (55-75 kW)	2	4000 h
		4 to 8	8000 h
315	150-250 HP (132-200 kW)	2	3000 h
		4 to 8	6000 h



HARMFUL SITUATION



When re-greasing motor bearings do not to mix different greases without verifying the compatibility with a reputable grease lubrication supplier. Mixing incompatible products can lead to bearing failure.

13. Mechanical Installation

Integral motors, NEMA C-face motors, and IEC flange mounted motors must be rigidly secured to their mating connection surface using all fastening screws tightened to the proper bolt torque. It is good practice to apply a medium strength thread-locking agent (Loctite® 242) to the mounting screws.

Foot mounted motors must be securely installed to a rigid and level foundation or mounting surface to minimize vibration and maintain alignment between the motor and shaft load. All mounting hole locations must be utilized. Tighten all hold down screws or bolts to the proper bolt torque.



HARMFUL SITUATION



Failure to provide a proper mounting surface may cause vibration, misalignment and bearing damage.

Accurate alignment and proper balancing of output devices (couplings, belts, pulleys, etc.) is required to assure quite, low vibration, trouble free operation. When the motor is directly coupled to a gear drive or a driven machine make sure that the motor shaft and driven machine shaft are aligned with one another axially.



HARMFUL SITUATION



Inaccurate alignment may lead to bearing damage, excessive vibrations and shaft breakage.



IMPORTANT NOTE



For motor replacement guidelines see section 20 on page 15 and section 21 on page 16.

14. Electrical Connections

⚠
WARNING
⚠

To avoid electrocution, injury or death, make certain all electrical devices (motors, brakes, variable frequency drives, etc.) are properly grounded, completely de-energized, and brought to a no-voltage condition prior to working on any electrical connections. Remember that most of these devices potentially dangerous energy levels for a period of time after power is removed. Always follow proper lock-out/tag-out procedures.

ⓘ
IMPORTANT NOTE
ⓘ

External motor brakes have their own connection requirements as indicated in the appropriate brake instruction manuals.

⚠
WARNING
⚠

If the motor has an integral brake, make certain there is no load connected to the driven equipment before releasing the brake. Otherwise serious injury, death, or damage to the equipment may result.

- The supply voltage and frequency must agree with the motor nameplate data.
- Always feed the connecting leads into the terminal box using appropriate mating cable glands. The mating connection cables and cable glands should be suitable for temperatures $\geq 194^{\circ}\text{F}$ (90°C).
- Provide the ends of the connecting leads and ground lead with cable lugs or curved ring eyelets before connecting them to the terminal board.
- Make certain that the wiring connections and arrangement of the terminal board jumpers conform to the appropriate wiring diagram as provided in the motor terminal box and/or page 9 of this manual.

- Tighten the terminal board screw connections on the on the main terminal board per the table below.

**Table 4 – Tightening Torque:
Terminal Board and Grounding Screws**

Thread Size	Nut Size [mm]	Tightening Torque	
		[lb-ft]	[N-m]
M4	7	0.6-0.9	0.8-1.2
M5	8	1.3-1.8	1.8-2.5
M6	10	2.0-3.0	2.7-4
M8	13	4.0-5.9	5.5-8
M10	17	6.6-9.6	9-13
M12	19	11.8-14.8	16-20

- Upon final assembly, the terminal box cover must be sealed so that it is dust-tight and water-tight.

**Table 5 – Tightening Torque:
Terminal Box Cover Screws**

Thread Size	Tightening Torque	
	[lb-ft]	[N-m]
M4	0.6-0.9	0.8-1.2
M5	0.9-1.3	1.2-1.8
M6	1.1-1.8	1.5-2.5
M8	2.2-3.7	3.0-5.0



DRIVESYSTEMS

MOTORS - AC INDUCTION, SINGLE & POLYPHASE

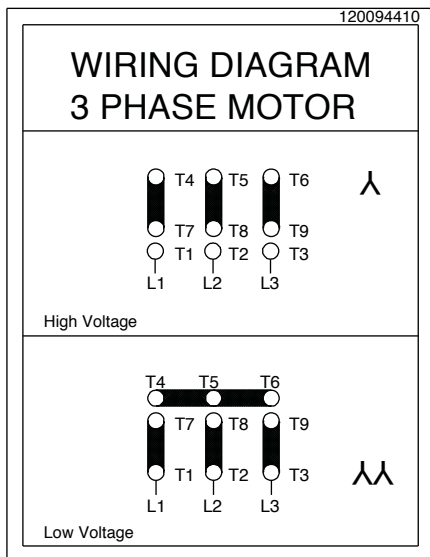


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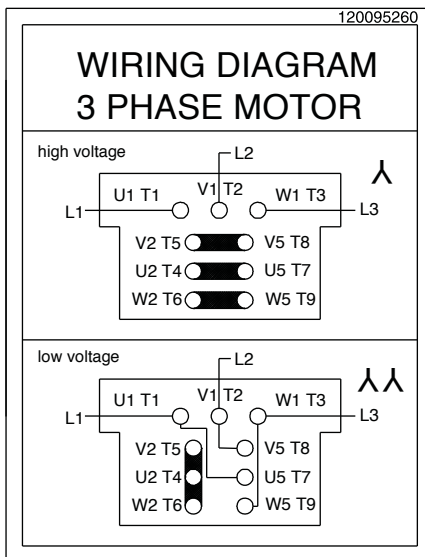
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15. Wiring Diagrams

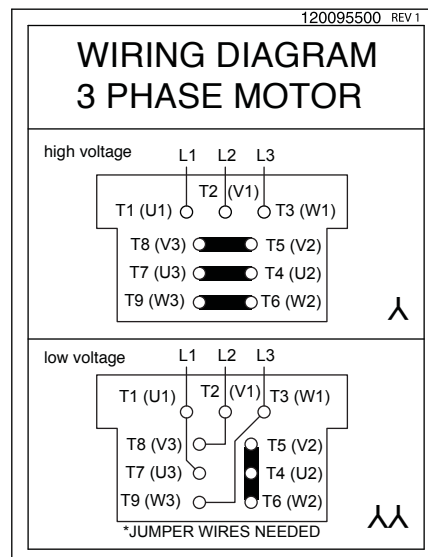
NORD Frames 63-225
230 / 460V, 60Hz, 3Ø | 200 / 400V, 50Hz, 3Ø



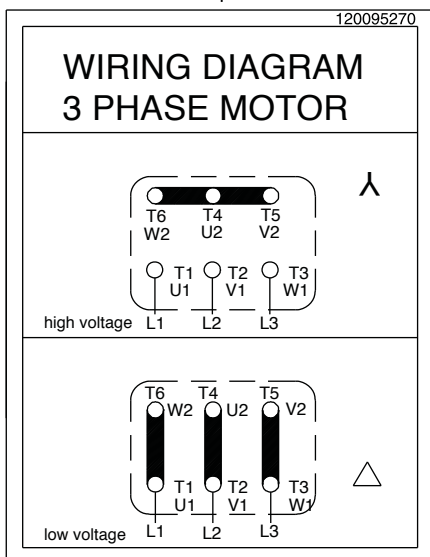
NORD mfg by Siemens - Frames 200 +
230 / 460V, 60Hz, 3Ø | 200 / 400V, 50Hz, 3Ø
190 / 380V, 60Hz, 3Ø



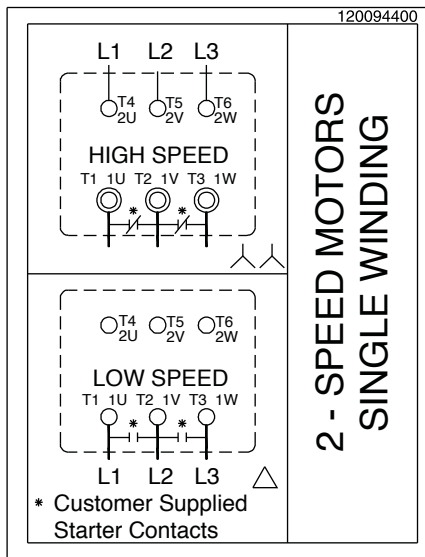
NORD mfg by Siemens - Frames 200 +
230 / 460V, 60Hz, 3Ø | 200 / 400V, 50Hz, 3Ø
190 / 380V, 60Hz, 3Ø



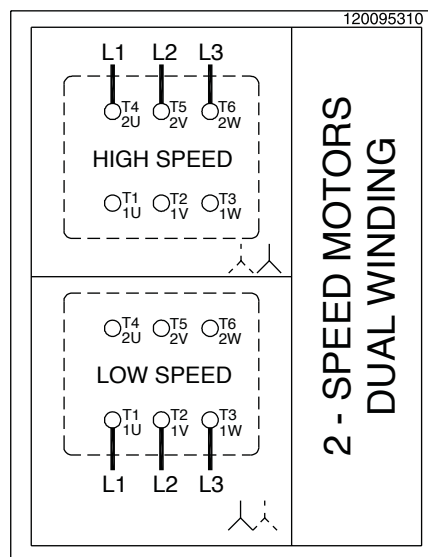
NORD Frames 63 - 225
460 / 800V, 60Hz, 3Ø | 230 / 400V, 50Hz, 3Ø
208 / 360V, 60Hz, 3Ø | 400 / 690V, 50Hz, 3Ø
332 / 575V, 60Hz, 3Ø



NORD - 2 - SPEED MOTORS
SINGLE WINDING (4-2 & 8-4 POLE)



NORD - 2 - SPEED MOTORS
DUAL WINDING (8-2 POLE)





DRIVESYSTEMS

MOTORS - AC INDUCTION, SINGLE & POLYPHASE



RETAIN FOR FUTURE USE

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15. Wiring Diagrams Ctd.

