Electrical Installation

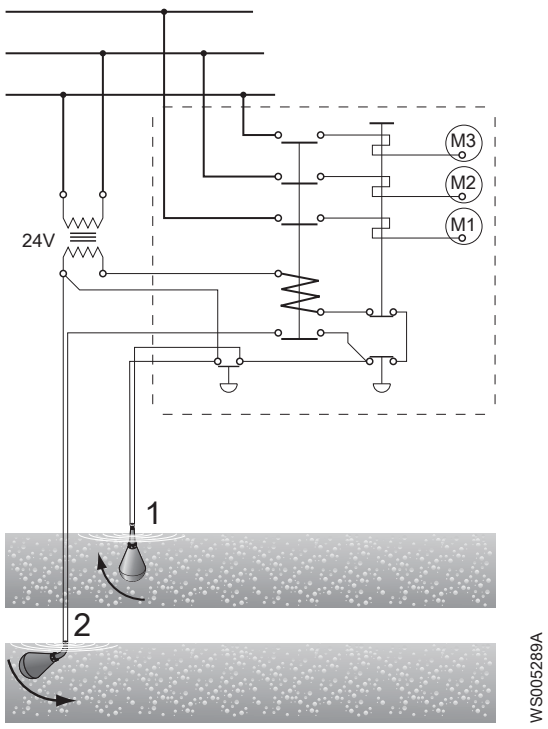
Precautions

WARNING:

- Before starting work on the unit, make sure that the unit and the control panel are isolated from the power supply and cannot be energized. This applies to the control circuit as well.[R]
- There is a risk of electrical shock or explosion if the electrical connections are not correctly carried out or if there is fault or damage on the product. [R]
- A certified electrician must supervise all electrical work. Comply with all local codes and regulations. [R]
- All electrical equipment must be grounded (earthed). Make sure that the ground (earth) lead is correctly connected by testing it. [R]
- Make sure that all unused conductors are insulated. [R]

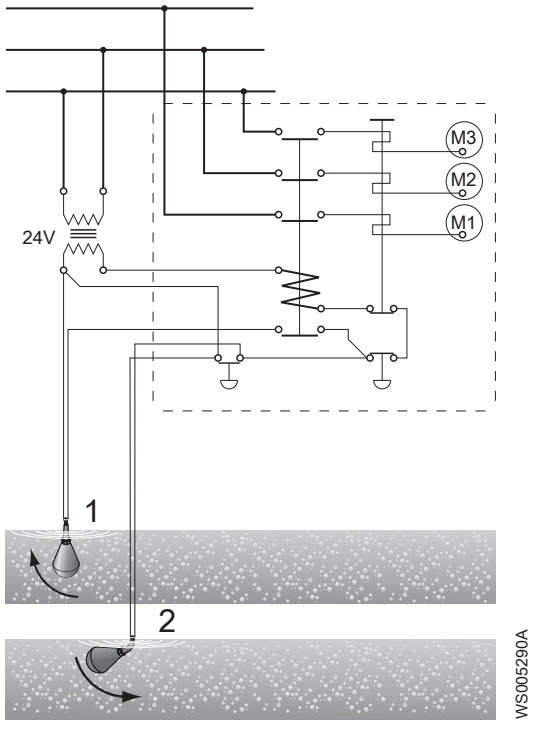
Wiring diagrams

Empty the sump



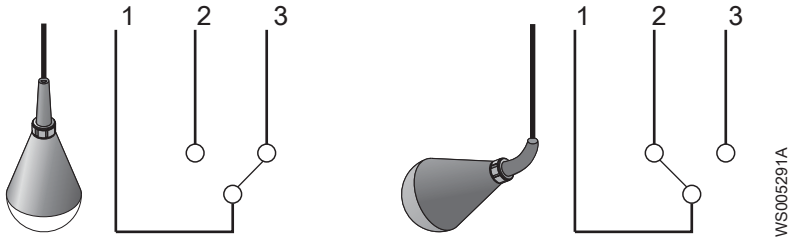
1. Start
2. Stop

Fill the tank



1. Stop
2. Start

Connection table



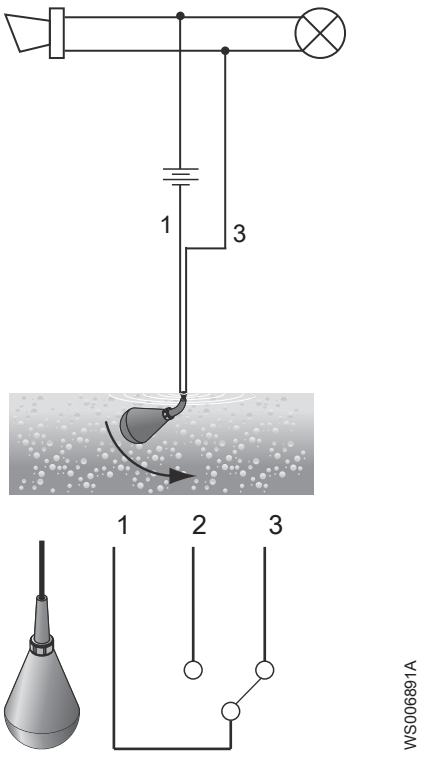
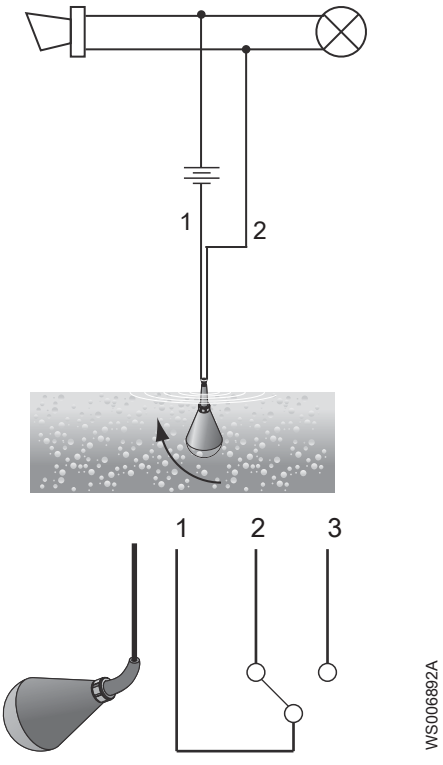
Cable	Connections to empty a sump	Connections to fill a tank
1	X	X
2	X	Insulate
3	Insulate	X

Color code

Cable	1	2	3
Color	EU: Grey US: Red	Black	EU: Brown US: White

Connection for audible or visible alarm

Wiring diagrams

Alarm low level	Alarm high level
	

Description of position

Cable	1	2	3
Alarm high level	X	X	Insulate
Alarm low level	X	Insulate	X

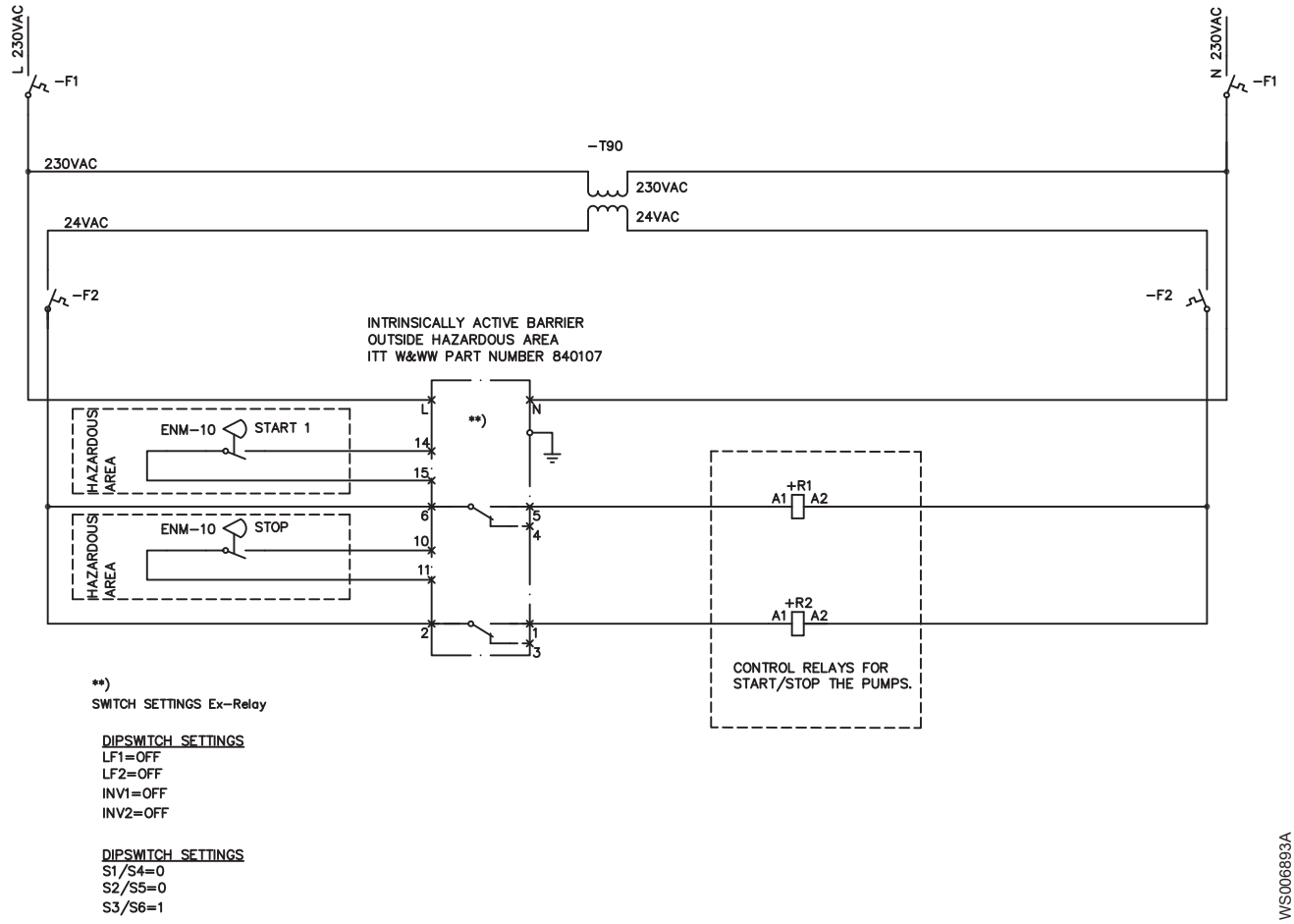
Color code

Cable	1	2	3
Color	EU: Grey US: Red	Black	EU: Brown US: White

Ex-installation

EX-safety barrier

Intrinsically safe circuits are required for the automatic control system. EX-safety barrier (Prod. No. 84 01 07) must be installed.



Maintenance

General

To ensure its continual operation:

- Clean the product, especially when fat/grease covers the plastic surface
- Make an occular inspection of the regulator. Make sure neither cable, protective sleeve or plastic casing show any signs of damage.
- A damaged regulator cannot be repaired in any way, due to the hermetic encapsulation. If the product is found to be damaged, replace it with a new one

EX-istallations

Make absolutely sure that the Ex-barrier is operating correctly.

- The LED changes when the switch is toggled.

Xylem |'zīləm|

1) The tissue in plants that brings water upward from the roots
2) A leading global water technology company

We're 12,500 people unified in a common purpose: creating innovative solutions to meet our world's water needs. Developing new technologies that will improve the way water is used, conserved, and re-used in the future is central to our work. We move, treat, analyze, and return water to the environment, and we help people use water efficiently, in their homes, buildings, factories and farms. In more than 150 countries, we have strong, long-standing relationships with customers who know us for our powerful combination of leading product brands and applications expertise, backed by a legacy of innovation.

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The original instruction is in English. All non-English instructions are translations of the original instruction.

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GRUNDFOS

DDA SERIES, DOSING PUMP

LEFT BLANK

SMART Digital - DDA

up to 30 l/h

Installation and operating instructions

be
think
innovate

GRUNDFOS

English (GB) Installation and operating instructions

Original installation and operating instructions.

CONTENTS

Warning

Prior to installation, read these installation and operating instructions. Installation and operation must comply with local regulations and accepted codes of good practice.

1. Safety instructions

These installation and operating instructions contain general instructions that must be observed during installation, operation and maintenance of the pump. It must therefore be read by the installation engineer and the relevant qualified operator prior to installation and start-up, and must be available at the installation location at all times.

1.1 Symbols used in this document

Warning

If these safety instructions are not observed, it may result in personal injury.

Caution ***If these safety instructions are not observed, it may result in malfunction or damage to the equipment.***

Note ***Notes or instructions that make the job easier and ensure safe operation.***

1.2 Qualification and training of personnel

The personnel responsible for the installation, operation and service must be appropriately qualified for these tasks. Areas of responsibility, levels of authority and the supervision of the personnel must be precisely defined by the operator. If necessary, the personnel must be trained appropriately.

Risks of not observing the safety instructions

Non-observance of the safety instructions may have dangerous consequences for the personnel, the environment and the pump and may result in the loss of any claims for damages.

It may lead to the following hazards:

- Personal injury from exposure to electrical, mechanical and chemical influences.
- Damage to the environment and personal injury from leakage of harmful substances.

1.3 Safety instructions for the operator/user

The safety instructions described in these instructions, existing national regulations on health protection, environmental protection and for accident prevention and any internal working, operating and safety regulations of the operator must be observed.

Information attached to the pump must be observed.

Leakages of dangerous substances must be disposed of in a way that is not harmful to the personnel or the environment.

Damage caused by electrical energy must be prevented, see the regulations of the local electricity supply company.

Caution ***Before any work to the pump, the pump must be in the "Stop" operating state or be disconnected from the power supply. The system must be pressureless!***

Note ***The mains plug is the separator separating the pump from the mains.***

Only original accessories and original spare parts should be used. Using other parts can result in exemption from liability for any resulting consequences.

1.4 Safety of the system in the event of a failure in the dosing pump

The dosing pump was designed according to the latest technologies and is carefully manufactured and tested.

If it fails regardless of this, the safety of the overall system must be ensured. Use the relevant monitoring and control functions for this.

Caution ***Make sure that any chemicals that are released from the pump or any damaged lines do not cause damage to system parts and buildings.***

The installation of leak monitoring solutions and drip trays is recommended.

1.5 Dosing chemicals

Warning

Before switching the supply voltage back on, the dosing lines must be connected in such a way that any chemicals in the dosing head cannot spray out and put people at risk.

The dosing medium is pressurised and can be harmful to health and the environment.

Warning

When working with chemicals, the accident prevention regulations applicable at the installation site should be applied (e.g. wearing protective clothing).

Observe the chemical manufacturer's safety data sheets and safety instructions when handling chemicals!

Caution ***A deaeration hose, which is routed into a container, e.g. a drip tray, must be connected to the deaeration valve.***

Caution ***The dosing medium must be in liquid aggregate state!***

Observe the freezing and boiling points of the dosing medium!

The resistance of the parts that come into contact with the dosing medium, such as the dosing head, valve ball, gaskets and lines, depends on the medium, media temperature and operating pressure.

Caution ***Ensure that parts in contact with the dosing media are resistant to the dosing medium under operating conditions, see data booklet!***

Should you have any questions regarding the material resistance and suitability of the pump for specific dosing media, please contact Grundfos.

1.6 Diaphragm breakage

If the diaphragm leaks or is broken, dosing liquid escapes from the drain opening (fig. 41, pos. 11) on the dosing head. Observe section *7.6 Diaphragm breakage*.

Warning

Danger of explosion, if dosing liquid has entered the pump housing!

Operation with damaged diaphragm can lead to dosing liquid entering the pump housing.

In case of diaphragm breakage, immediately separate the pump from the power supply!

Make sure the pump cannot be put back into operation by accident!

Dismantle the dosing head without connecting the pump to the power supply and make sure no dosing liquid has entered the pump housing. Proceed as described in section 7.6.1 Dismantling in case of diaphragm breakage.

To avoid any danger resulting from diaphragm breakage, observe the following:

- Perform regular maintenance. See section *7.1 Regular maintenance*.
- Never operate the pump with blocked or soiled drain opening.
  - If the drain opening is blocked or soiled, proceed as described in section *7.6.1 Dismantling in case of diaphragm breakage*.
- Never attach a hose to the drain opening. If a hose is attached to the drain opening, it is impossible to recognise escaping dosing liquid.
- Take suitable precautions to prevent harm to health and damage to property from escaping dosing liquid.
- Never operate the pump with damaged or loose dosing head screws.

2. General information

The DDA dosing pump is a self-priming diaphragm pump. It consists of a housing with stepper motor and electronics, a dosing head with diaphragm and valves and the control cube.

Excellent dosing features of the pump:

- Optimal intake even with degassing media, as the pump always works at full suction stroke volume.
- Continuous dosing, as the medium is sucked up with a short suction stroke, regardless of the current dosing flow, and dosed with the longest possible dosing stroke.

2.1 Applications

The pump is suitable for liquid, non-abrasive, non-flammable and non-combustible media strictly in accordance with the instructions in these installation and operating instructions.

Areas of application

- Drinking water treatment
- Wastewater treatment
- Swimming pool water treatment
- Boiler water treatment
- CIP (Clean-In-Place)
- Cooling water treatment
- Process water treatment
- Wash plants
- Chemical industry
- Ultrafiltration processes and reverse osmosis
- Irrigation
- Paper and pulp industry
- Food and beverage industries

2.2 Improper operating methods

The operational safety of the pump is only guaranteed if it is used in accordance with section *2.1 Applications*.

Warning

Other applications or the operation of pumps in ambient and operating conditions, which are not approved, are considered improper and are not permitted. Grundfos cannot be held liable for any damage resulting from incorrect use.

Warning

The pump is NOT approved for operation in potentially explosive areas!

Warning

A sunscreen is required for outdoor installation!

Caution

Frequent disengagement from the mains voltage, e.g. via a relay, can result in damage to the pump electronics and in the breakdown of the pump. The dosing accuracy is also reduced as a result of internal start procedures.

Do not control the pump via the mains voltage for dosing purposes!

Only use the "External stop" function to start and stop the pump!

2.3 Symbols on the pump

Symbol	Description
	Indication of universally dangerous spot.
	In case of emergency and prior to all maintenance work and repairs, take the mains plug out of the mains supply!
	The device complies with electrical safety class II.
	Connection for deaeration hose at dosing head. If the deaeration hose is not correctly connected, danger will arise due to possible leakage of dosing liquid!

2.4 Warranty

A guarantee claim in accordance with our general terms of sale and delivery is only valid if the following requirements are fulfilled:

- The pump is used in accordance with the information within this manual.
- The pump is not dismantled or incorrectly handled.
- The maintenance is carried out by authorised and qualified personnel.

2.5 Nameplate

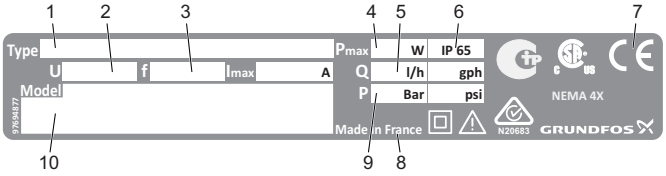

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Fig. 1 Nameplate

Pos.	Description	Pos.	Description
1	Type designation	6	Enclosure class
2	Voltage	7	Mark of approval, CE mark, etc.
3	Frequency	8	Country of origin
4	Power consumption	9	Max. operating pressure
5	Max. dosing flow	10	Model

2.6 Type key

The type key is used to identify the precise pump and is not used for configuration purposes.

Code	Example	DDA	7.5-	16	AR-	PP/	V/	C-	F-	3	1	U2U2	F	G
	Pump type													
	Max. flow [l/h]													
	Max. pressure [bar]													
	Control variant													
AR	Standard													
FC	AR with FlowControl													
FCM	FC with integrated flow measurement													
	Dosing head material													
PP	Polypropylene													
PVC	PVC (polyvinyl chloride, only up to 10 bar)													
PV	PVDF (polyvinylidene fluoride)													
SS	Stainless steel DIN 1.4401													
	Gasket material													
E	EPDM													
V	FKM													
T	PTFE													
	Valve ball material													
C	Ceramic													
SS	Stainless steel DIN 1.4401													
	Control cube position													
F	Front-mounted (can be changed to the right or left)													
	Voltage													
3	1 x 100-240 V, 50/60 Hz													
	Valve type													
1	Standard													
2	Spring-loaded (HV version)													
	Suction/discharge side connection													
U2U2	Hose, 4/6 mm, 6/9 mm, 6/12 mm, 9/12 mm													
U7U7	Hose 0.17" x 1/4"; 1/4" x 3/8"; 3/8" x 1/2"													
AA	Threaded Rp 1/4", female (stainless steel)													
VV	Threaded 1/4" NPT, female (stainless steel)													
XX	No connection													
	Installation set*													
I001	Hose, 4/6 mm (up to 7.5 l/h, 13 bar)													
I002	Hose, 9/12 mm (up to 60 l/h, 9 bar)													
I003	Hose, 0.17" x 1/4" (up to 7.5 l/h, 13 bar)													
I004	Hose, 3/8" x 1/2" (up to 60 l/h, 10 bar)													
	Mains plug													
F	EU													
B	USA, Canada													
G	UK													
I	Australia, New Zealand, Taiwan													
E	Switzerland													
J	Japan													
L	Argentina													
	Design													
G	Grundfos													

* including: 2 pump connections, foot valve, injection unit, 6 m PE discharge hose, 2 m PVC suction hose, 2 m PVC deaeration hose (4/6 mm)

2.7 Product overview

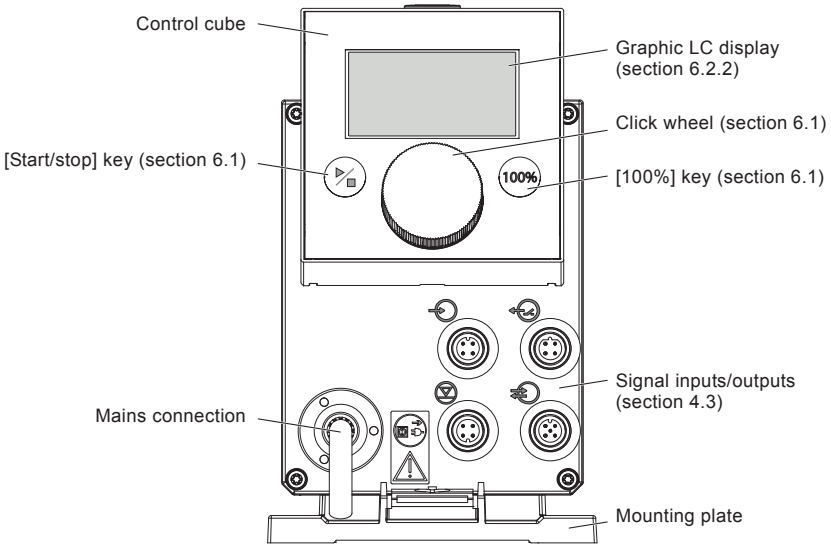

Fig. 2 Front view of the pump

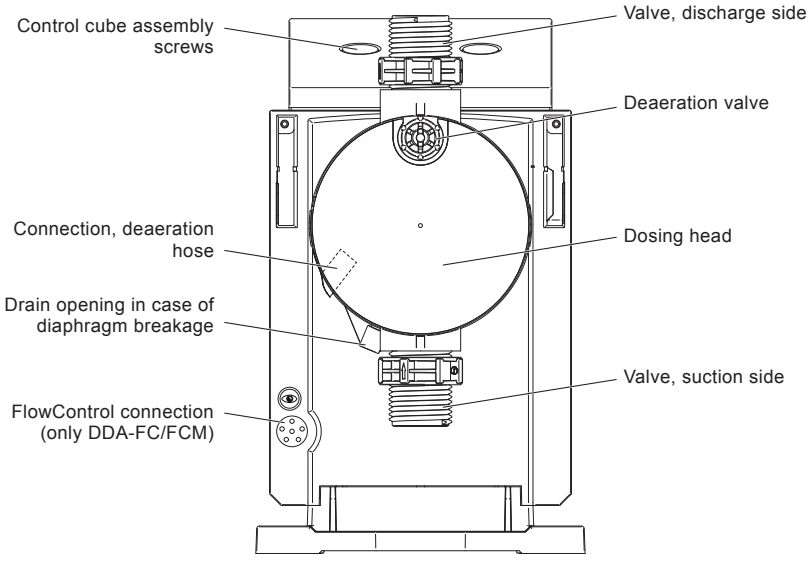

Fig. 3 Rear view of the pump

3. Technical data / Dimensions

3.1 Technical data

Data			7.5-16	12-10	17-7	30-4
Mechanical data	Turndown ratio (setting range)	[1:X]	3000	1000	1000	1000
	Max. dosing capacity	[l/h]	7.5	12.0	17.0	30.0
		[gph]	2.0	3.1	4.5	8.0
	Max. dosing capacity with SlowMode 50 %	[l/h]	3.75	6.00	8.50	15.00
		[gph]	1.00	1.55	2.25	4.00
	Max. dosing capacity with SlowMode 25 %	[l/h]	1.88	3.00	4.25	7.50
		[gph]	0.50	0.78	1.13	2.00
	Min. dosing capacity	[l/h]	0.0025	0.0120	0.0170	0.0300
		[gph]	0.0007	0.0031	0.0045	0.0080
	Max. operating pressure[6)]	[bar]	16	10	7	4
		[psi]	230	150	100	60
	Max. stroke frequency[1)]	[strokes/ min]	190	155	205	180
	Stroke volume	[ml]	0.74	1.45	1.55	3.10
	Accuracy of repeatability	[%]	± 1			
	Max. suction lift during operation[2)]	[m]	6			
	Max. suction lift when priming with wet valves[2)]	[m]	2	3	3	2
	Min. pressure difference between suction and discharge side	[bar]	1 (FC and FCM: 2)			
	Max. inlet pressure, suction side	[bar]	2			
	Max. viscosity in SlowMode 25 % with spring-loaded valves[3)]	[mPas] (= cP)	2500	2500	2000	1500
	Max. viscosity in SlowMode 50 % with spring-loaded valves[3)]	[mPas] (= cP)	1800	1300	1300	600
	Max. viscosity without SlowMode with spring-loaded valves[3)]	[mPas] (= cP)	600	500	500	200
	Max. viscosity without spring-loaded valves[3)]	[mPas] (= cP)	50	300	300	150
	Min. internal hose/pipe diameter suction/discharge side[2), 4)]	[mm]	4	6	6	9
	Min. internal hose/pipe diameter suction/discharge side (high viscosity)[4)]	[mm]	9			
	Min./Max. liquid temperature	[°C]	-10/45			
	Min./Max. ambient temperature	[°C]	0/45			
	Min./Max. storage temperature	[°C]	-20/70			
	Max. relative humidity (non-condensing)	[%]	96			
	Max. altitude above sea level	[m]	2000			

Data			7.5-16	12-10	17-7	30-4
Electrical data	Voltage	[V]	100-240 V, - 10 %/+ 10 %, 50/60 Hz			
	Length of mains cable	[m]	1.5			
	Max. inrush current for 2 ms (100 V)	[A]	8			
	Max. inrush current for 2 ms (230 V)	[A]	25			
	Max. power consumption P_1	[W]	24[5)]			
	Enclosure class		IP65, Nema 4X			
	Electrical safety class		II			
	Pollution degree		2			
Signal input	Max. load for level input		12 V, 5 mA			
	Max. load for pulse input		12 V, 5 mA			
	Max. load for External stop input		12 V, 5 mA			
	Min. pulse length	[ms]	5			
	Max. pulse frequency	[Hz]	100			
	Impedance at 0/4-20 mA analog input	[Ω]	15			
	Accuracy of analog input (full-scale value)	[%]	± 1.5			
	Min. resolution of analog input	[mA]	0.05			
	Max. resistance in level/pulse circuit	[Ω]	1000			
Signal output	Max. ohmic load on relay output	[A]	0.5			
	Max. voltage on relay/analog output	[V]	30 VDC/30 VAC			
	Impedance at 0/4-20 mA analog output	[Ω]	500			
	Accuracy of analog output (full-scale value)	[%]	± 1.5			
	Min. resolution of analog output	[mA]	0.02			
Weight/size	Weight (PVC, PP, PVDF)	[kg]	2.4	2.4		2.6
	Weight (stainless steel)	[kg]	3.2	3.2		4.0
	Diaphragm diameter	[mm]	44	50		74
Sound pressure	Max. sound pressure level	[dB(A)]	60			
Approvals			CE, CB, CSA-US, NSF61, GOST/TR, C-Tick			

1) The maximum stroke frequency varies depending on calibration

2) Data is based on measurements with water

3) Maximum suction lift: 1 m, dosing capacity reduced (approx. 30 %)

4) Length of suction line: 1.5 m, length of discharge line: 10 m (at max. viscosity)

5) With E-Box

6) PVC (polyvinyl chloride), only up to 10 bar

3.2 Dimensions

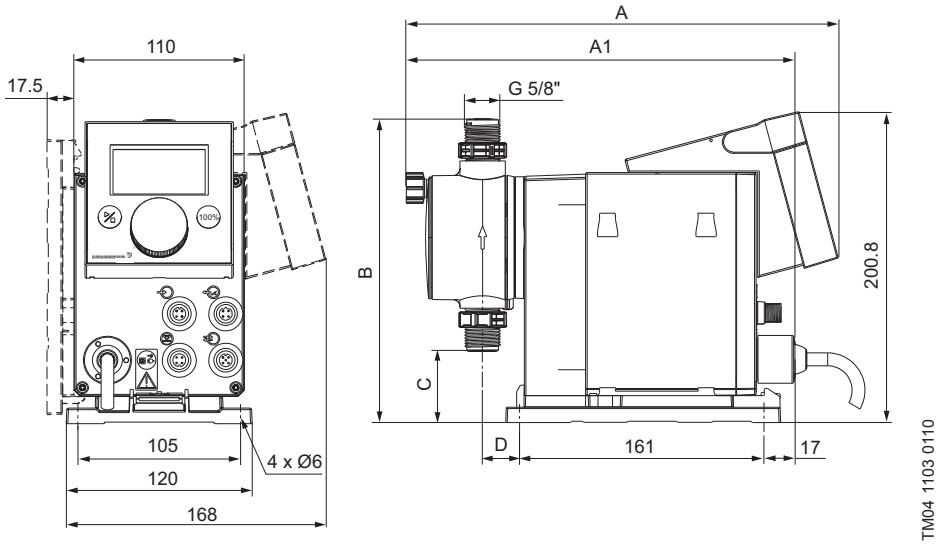

Fig. 4 Dimensional sketch

Pump type	A [mm]	A1 [mm]	B [mm]	C [mm]	D [mm]
DDA 7.5-16	280	251	196	46.5	24
DDA 12-10/17-7	280	251	200.5	39.5	24
DDA 30-4	295	267	204.5	35.5	38.5

4. Assembly and installation

For use in Australia:

Installation of this product must comply with AS/NZS3500!

Note

Certificate of suitability number: CS9431

C-tick number: N20683

4.1 Pump assembly

Warning

Install the pump in such a way that the plug can easily be reached by the operator during operation! This will enable the operator to separate the pump from the mains quickly in case of emergency!

The pump is delivered with a mounting plate. The mounting plate can be mounted vertically e.g. on a wall or horizontally e.g. on a tank. It takes just a few quick steps to firmly secure the pump to the mounting plate by means of a slot mechanism.

The pump can easily be released from the mounting plate for maintenance.

4.1.1 Requirements

- The mounting surface must be stable and must not vibrate.
- Dosing must flow upwards vertically.

4.1.2 Align and install mounting plate

- **Vertical installation**: Mounting plate slot mechanism must be above.
- **Horizontal installation**: Mounting plate slot mechanism must be opposite the dosing head.
- The mounting plate can be used as a drill template, please see fig. 4 for drill hole distances.

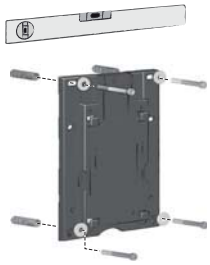

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Fig. 5 Locate mounting plate

Warning

Make sure that you do not damage any cables and lines during installation!

1. Indicate drill holes.
2. Drill holes.
3. Secure mounting plate using four screws, diameter 5 mm, to the wall, on the bracket or the tank.

4.1.3 Engage pump in mounting plate

1. Attach the pump to the mounting plate support clamps and slide under slight pressure until it engages.

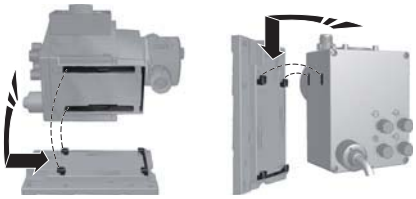

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Fig. 6 Engaging the pump

4.1.4 Adjusting control cube position

The control cube is fitted to the front of the pump on delivery. It can be turned by 90 ° so that the user can select to operate the pump from the right or left side.

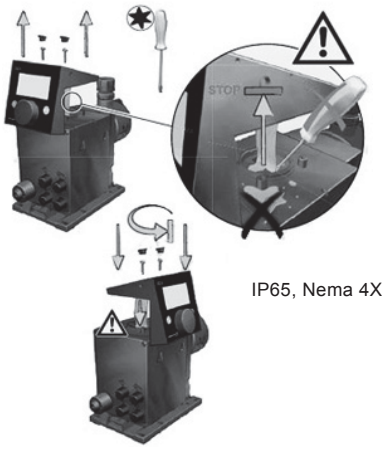
Caution

The enclosure class (IP65/Nema 4X) and shock protection are only guaranteed if the control cube is installed correctly!

Caution

Pump must be disconnected from the power supply!

1. Carefully remove both protective caps on the control cube using a thin screwdriver.
2. Loosen screws.
3. Carefully lift off control cube only so far from the pump housing that no tensile stress is produced on the flat band cable.
4. Turn control cube by 90 ° and re-attach.
   – Make sure the O-ring is secure.
5. Tighten screws slightly and attach protective caps.



IP65, Nema 4X

TM04 1182 0110

Fig. 7 Adjusting control cube