



AGNICO EAGLE

CONSTRUCTION SUMMARY (AS-BUILT) REPORT FOR FUEL FARM ENLARGEMENT

HOPE BAY -BOSTON CAMP, NUNAVUT



December 14th, 2022

Revision: R0

Doc. N°: 6207-416-132-REP-002

Tt Project N°: 711-48747



TETRA TECH

Agnico Eagle Mines Ltd / Exploration division	DESIGN REPORT FUEL FARM ENLARGEMENT AT BOSTON CAMP	Tt Doc. N°: 6207-416-132-REP-002	
		Tt Project N°: 711-48747	
		Area: 416	
		Work Package: NA	
Client Doc. N°: 6207-416-132-REP-002		Date: 2022-12-14	Revision: R0
Client Project N°: 6207			

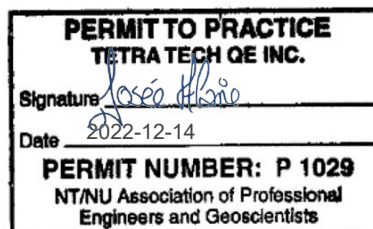
REVISION FOLLOW-UP

REV.	DATE	DESCRIPTION	PREPARED BY	REVIEWED BY
RA	12-12-2022	Issue for Comments	S. Moreau	J. Alarie
			Member N°: L5021	Member N°: L3203
R0	14-12-2022	Issue for Final Use	S. Moreau	J. Alarie
			Member N°: L5021	Member N°: L3203

Prepared by:



Solène Moreau, P.Eng.
Civil Engineer
NAPEG # L5021



Verified by:



Josée Alarie, P.Eng.
Civil Engineer
NAPEG # L3203

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PRODUCTION TEAM

CLIENT – AGNICO EAGLE MINES LIMITED	
Construction Lead	Christian Deschenes
Environmental Lead	David Frenette

FIRM – TETRA TECH	
Project Manager and Civil Engineer	Solène Moreau, P. Eng.
Civil Engineer	Josée Alarie, P. Eng.



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TABLE OF CONTENT

1	INTRODUCTION	1
1.1	PROJECT SUMMARY	1
1.2	PURPOSE OF THE REPORT	2
2	SUMMARY OF THE CONSTRUCTION	2
2.1	WoRKs DESCRIPTION	2
2.2	Construction schedule	2
2.4	construction Monitoring document and as-built SURVEY	3
	2.4.1 As-built survey	3
	2.4.2 Construction final report	3
2.5	As-built drawings	3
3	DEVIATIONS FROM THE “ISSUE FOR CONTRUCTION” DRAWINGS	4
4	TANKS INSPECTION SUMMARY	4
5	LIMITATIONS OF REPORT	5

APPENDICES

Appendix A – AS-BUILT SURVEY

Appendix B – MONITORING REPORT

Appendix C – AS-BUILT DRAWINGS

Appendix D – TANKS INSEPCTION REPORT

Agnico Eagle Mines Ltd / Exploration division Client Doc. N°: 6207-416-132-REP-002 Client Project N°: 6207	DESIGN REPORT FUEL FARM ENLARGEMENT AT BOSTON CAMP	Tt Doc. N°: 6207-416-132-REP-002	
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1 INTRODUCTION

1.1 PROJECT SUMMARY

Agnico Eagle Mines Limited (Agnico Eagle) retained the services of Tetra Tech to carry out the design of the pad and the layout of additional fuel tanks for their fuel farm at Boston Camp, near Hope Bay in Nunavut. Tetra Tech previously prepared the design report (N° 6207-416-132-REP-001) for the fuel farm enlargement that was issued to Nunavut Water Board (NWB) by Agnico Eagle on August 8th, 2022.

Agnico Eagle installed eight (8) horizontal tanks for fuel storage and each tank is double-walled and has an approximate capacity of 50,000L. The tanks are reused from another site of Agnico Eagle and were inspected by an independent and specialized firm. Spill basins are deployed underneath and around the tanks to prevent small spills from hose handlings. The construction has been completed and Photo 1 gives an aerial view of the construction prior to commissioning.

The inspection of the tanks has been also completed prior to commissioning.



Photo 1: aerial view of the tanks farm after construction

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1.2 PURPOSE OF THE REPORT

Agnico Eagle requested Tetra Tech to complete on their behalf the following as-built construction summary report.

It should be noted that Tetra Tech was not involved, nor was on site, during the construction activities for these infrastructures. Accordingly, all the construction, quality assurance, and commissioning activities associated with the aforementioned works was managed by Agnico Eagle and their subcontractors. Also, the mechanical equipment, tanks and piping selection/design and inspection/certification (when applicable), was under Agnico Eagle's responsibility. Tetra Tech did not participate in any of these activities. As such, Tetra Tech has presented the construction data as supplied by Agnico Eagle and therefore Tetra Tech cannot accept any responsibility for the accuracy of any of the data supplied.

This report is intended to present the construction summary related to the project.

As specified under NWB Water Licence 2BB-BOS1727, this report includes the as-built drawings, the as-built survey, the photographs, the construction monitoring report and the explanation of any field decision or deviation from the "Issued for Construction" (IFC) drawings. It also includes the tanks inspection report.

2 SUMMARY OF THE CONSTRUCTION

2.1 WORKS DESCRIPTION

The following items have been constructed:

- Upgrade of the existing pad: leveling and grading, addition of a surface layer with geotextile and crushed stones.
- Installation of the tanks and associated piping
- Installation of the spill basins

2.2 CONSTRUCTION SCHEDULE

The construction works for the tank farm installation and the tanks inspection were completed according to the following schedule, as shown in Table 1:

Table 1: Milestone Dates

Item	Date of Completion
Existing pad upgrade completion	October 2022
Installation of the tanks and piping	October 2022
Tanks inspection	July 2022
Commissioning of the tanks	PLANNED IN SPRING 2023

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2.4 CONSTRUCTION MONITORING DOCUMENT AND AS-BUILT SURVEY

All the construction, quality assurance, monitoring and commissioning activities associated with the project were managed by Agnico Eagle. The performance of the tank farm including mechanical equipment and piping as well as the spill basin should be monitored and inspected regularly.

2.4.1 As-built survey

A LIDAR type survey was conducted after construction completion by Hamel Arpentage surveyor company. The survey drawing is available in Appendix A.

2.4.2 Construction final report

Monitoring and quality assurance during construction were conducted by Agnico Eagle and their subcontractors. The Contractor in charge of the construction was Homestead Custom Design Ltd (contact: Alex Crips). The monitoring report that summarizes the different construction steps including photographs is available in Appendix B.

2.5 AS-BUILT DRAWINGS

Based on the available information, Tetra Tech has produced the As-built drawings. They are presented in Appendix C.

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3 DEVIATIONS FROM THE “ISSUE FOR CONTRUCTION” DRAWINGS

This section documents the variations/changes from original design which were approved by the designer and/or the field engineer on site.

The changes are listed in Table 2 and do not affect the conformity of the design with applicable Codes and Standards.

Refer to As-Built drawings provided in Appendix C to see details of changes.

Table 2: Deviations from original design

Designation	Deviations description	Reason	Consequence
DEV#1	TK#6 and TK#8 are 36'-9" long vs 33'-4" originally	Tanks longer than expected	The front of the tanks distance from the spill basin is reduced to 0.495m vs 1.015m originally planned for TK#6 and TK#8. It is not an issue, still compliant with the design intent.
DEV#2	The HDPE liner under the tanks saddle or skid has been extended to cover all the inner surface of the spill basin.	It will offer a better protection during snow removal	It is not an issue, still compliant with the design intent.
DEV#3	The corridor between tanks has been extended to 6m (vs 4m originally planned). As a result, the pad is longer (33m vs 31m)	It will help for the snow removal.	Bigger pad footprint It is not an issue, still compliant with the design intent.

4 TANKS INSPECTION SUMMARY

The tanks are reused from another site of Agnico Eagle.

Agnico Eagle has retained the services of an independent and specialized firm for the inspection of the tanks in compliance with applicable Codes and Standards. This section gives the pertinent information related to the inspection that has been provided:

- The inspection was conducted by Sharptail inspection services for SPEQ GLOBAL, which is a specialized firm located in Alberta, expert for internal and external above ground storage tank inspection and repair.
- The inspector was Cole Aykroyd, and he is certified API 653 Aboveground Storage Tank inspector.
- The inspection was conducted in July 2022.
- The inspection reports for each tank are provided in appendix D.
- All the tanks have been qualified “acceptable for in-service condition” with some recommendations for specific items to be monitored and minor repairs to be fixed prior to commissioning.
- Agnico Eagle is responsible to implement/follow all recommendations before the commissioning of the tanks.

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5 LIMITATIONS OF REPORT

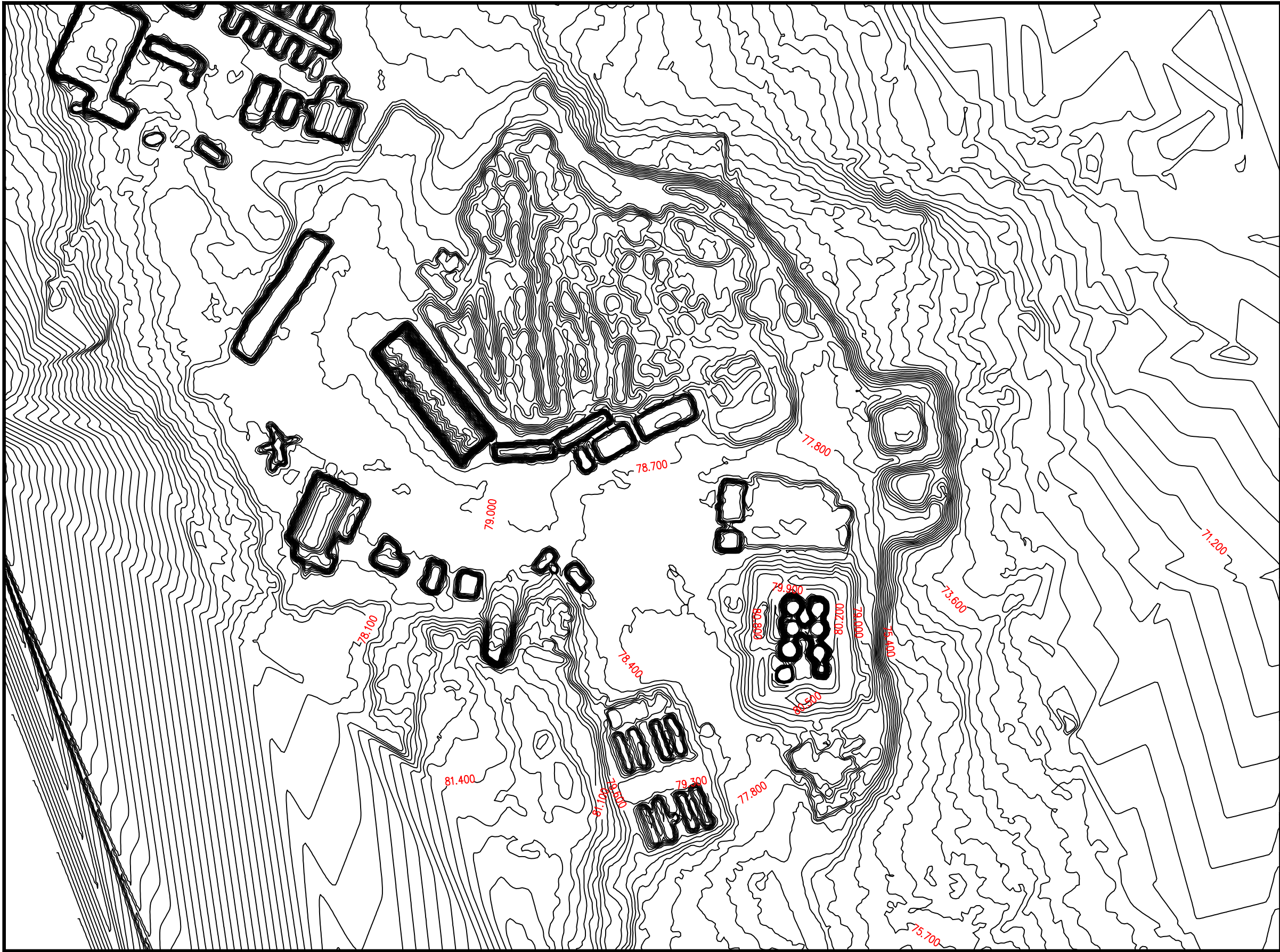
This report and its contents are intended for the sole use of Agnico Eagle Mines Ltd. and their agents. Tetra Tech does not accept any responsibility for the accuracy of any of the data, the analysis, or the recommendations contained or referenced in the report when the report is used or relied upon by any Party other than Agnico Eagle Mines Ltd., or for any Project other than the proposed development at the subject site. Any such unauthorized use of this report is at the sole risk of the user. Tetra Tech accepts no responsibility for losses, claims, expenses or damages, if any, suffered by a third party as a result of any decisions made or actions based on this report. Use of this report is subject to the terms and conditions stated in Tetra Tech's Services Agreement.



While it is believed that the information contained herein is reliable under the conditions and subject to the limitations set forth in the report, this report is based on information not within the control of Tetra Tech, nor has said information been verified by Tetra Tech, and Tetra Tech therefore cannot and does not guarantee its sufficiency and accuracy. The comments in the report reflect Tetra Tech's best judgment in light of the information available to it at the time of preparation.

Use of this Document acknowledges acceptance of the foregoing conditions.

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APPENDIX A – AS-BUILT SURVEY

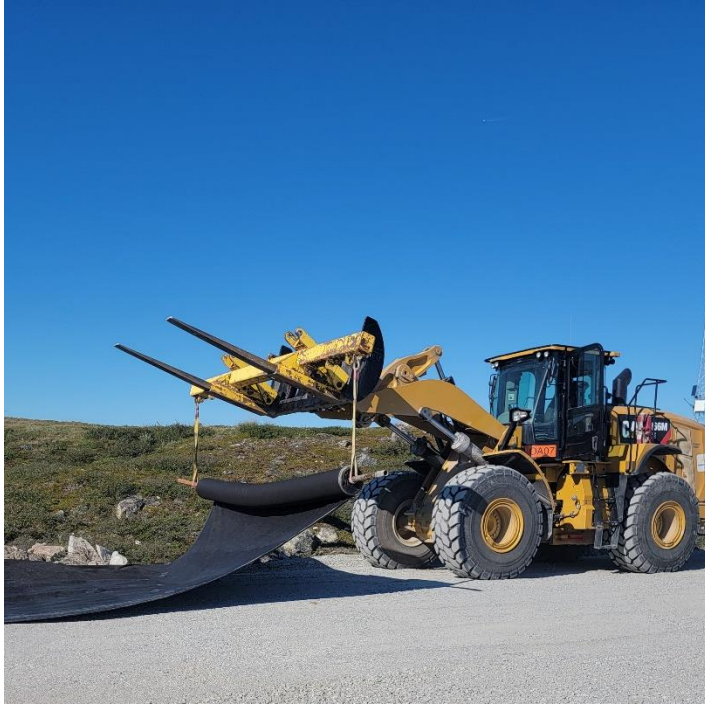


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TITRE / TITLE		# DWG	
DESSINS EN RÉFÉRENCE/REFERENCE DRAWINGS			
REV	DESCRIPTION	DATE	PAR BY
REVISIONS			
DESSINÉ PAR DRAWN BY		DATE 2022-11-01	
VÉRIFIÉ PAR CHECKED BY			
APPROUVÉ PAR APPROVED BY		2022-11-01	
No. PROJET PROJECT NO.		6205	
DATE		2022-11-01	
TITRE / TITLE AGNICO-EAGLE – DIVISION HOPE BAY PROJECT LEVELS CONTOUR BOSTON PLAN VIEW			
ÉCHELLE/ SCALE		FICHIER FILE	
NA		.DWG	
No. DESSIN/ DRAWING NO.		REVISION	FEUILLE/SHT
62-100-142-200-BOSTON			1 / 1

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APPENDIX B – MONITORING REPORT

Tank farm installation at Boston Camp



- We started by flattening the existing pad then tamped the ground. Placed the layer of Geotextile type “Georoute” covering the surface of the pad.
- We then covered that layer of Georoute with 0.15mm of crushed rock then tamped that layer.
- The finished pad has a grade of 1.5%



- We then placed another layer of Georoute down before placing berms onto pad as plan specified.
- The steel feet you see in the photo were put in place to tie the berms to. This way the berms will not be affected by windy conditions.

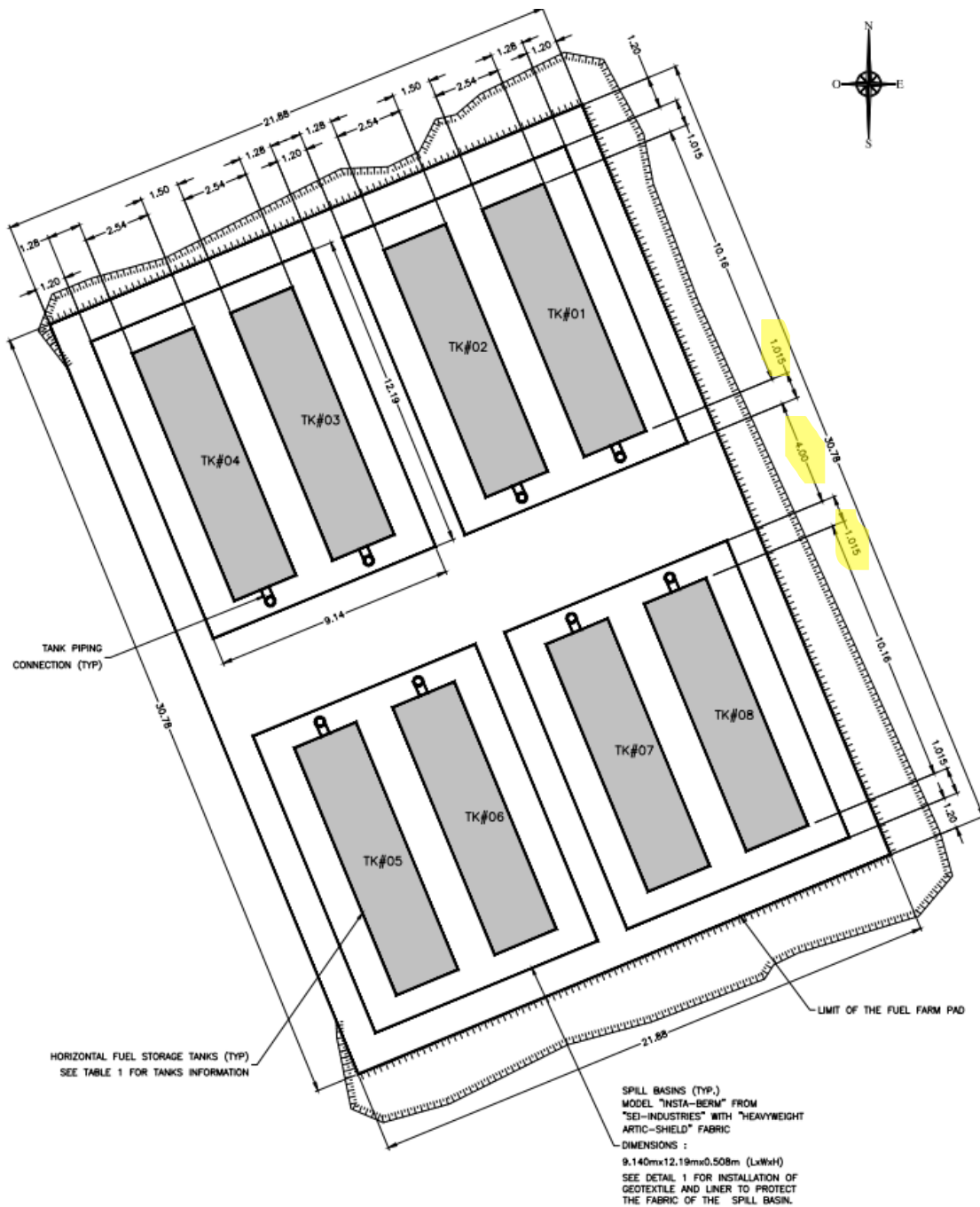


- When installing the tanks, we erected half the berms and place EPDM covering 100 % of the berm base to ensure no damage was done to the berm during tank placement and will be protected when doing snow removal in the future.



- After first tank was in place the rest of the berm was rolled out and assembled.
- All tanks were placed meeting plan requirement of 1.50 Meters apart.





- The measurement in yellow are the only changes made to original plans
- Also tank 6 and tank 8 are 36 ' 9" long not 33' 4" like stated in plan
- The front of the tanks distance from the berm varied depending on style of ladder or stairs that were on the tanks

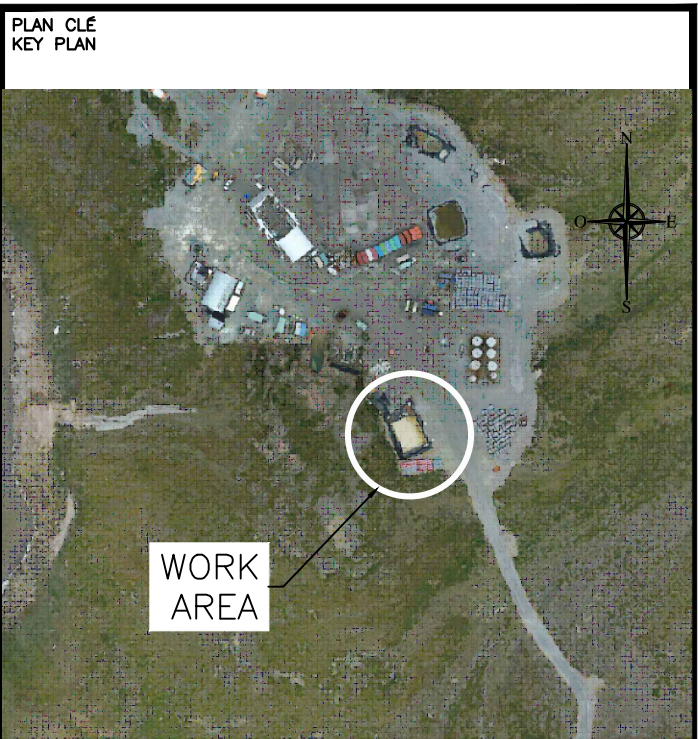


- The HDPE liner covers all the inner surface of the berm, not only under the saddle

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APPENDIX C – AS-BUILT DRAWINGS

Number	Title	Rev
62-416-230-001	AGNICO EAGLE - EXPLORATION DIVISION 62 - HOPE BAY / BOSTON CAMP 230- GENERAL EARTH WORKS PLAN VIEW, SECTIONS AND DETAILS FUEL FARM PREPARATION OF THE PAD	1
62-416-230-002	AGNICO EAGLE - EXPLORATION DIVISION 62 - HOPE BAY / BOSTON CAMP 230- GENERAL EARTH WORKS PLAN VIEW, SECTIONS AND DETAILS FUEL FARM PROPOSED TANKS LAYOUT	1



NOTES GÉNÉRALES / GENERAL NOTES

1. THE UNITS SYSTEM IS METRIC AND THE COORDINATES SYSTEM IS UTM 13 NAD83.
2. SURVEY DATA USED AS REFERENCE ARE FROM THE SURVEY REPORT DONE IN AUGUST 2021 BY CORRIVEAU J.L.
3. THE GEOTEXTILE SHALL BE INSTALLED WITH AN OVERLAP OF 500mm MINIMUM.

TABLE 1 : REQUIRED MATERIAL QUANTITIES FOR CONSTRUCTION

DESSINS EN RÉFÉRENCE / REFERENCE DRAWING	
TITRE / TITLE	# DWG
AS-BUILD SURVEY FROM Y. HAMEL	62-100-142-200-BOST
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**AGNICO EAGLE**

R1	2022-12-16	ISSUED FOR AS-BUILT	E.R.	S.M.	
R0	2022-08-05	ISSUED FOR CONSTRUCTION	E.R.	S.M.	---
REV.	DATE	DESCRIPTION	PAR/BY	APP.	CLIENT

REVISIONS

PERMIT TO PRACTICE
TETRA TECH QE INC.
Signature Josee Hane
Date 2022-12-16
PERMIT NUMBER: P 1029
NTNU Association of Professional
Engineers and Geoscientists

TITRE / TITLE

AGNICO EAGLE - EXPLORATION DIVISION
62 - HOPE BAY / BOSTON CAMP
230 - GENERAL EARTH WORKS
PLAN VIEW, SECTIONS AND DETAILS
FUEL FARM
PREPARATION OF THE PAD

DESSINÉ PAR DRAWN BY	EDUARDO RODRIGUEZ	DATE 2022-07-2
VÉRIFIÉ PAR CHECKED BY	SOLENE MOREAU	2022-07-2
APPROUVÉ PAR APPROVED BY	JOSEE ALARIE	2022-07-2

NO. DESSIN DRAWING NO.	62-416-230-001
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NO. PROJ. PROJECT NO.	REVISION	FEUILLE / SH.
6207 (TT#48747)	R1	1 / 1

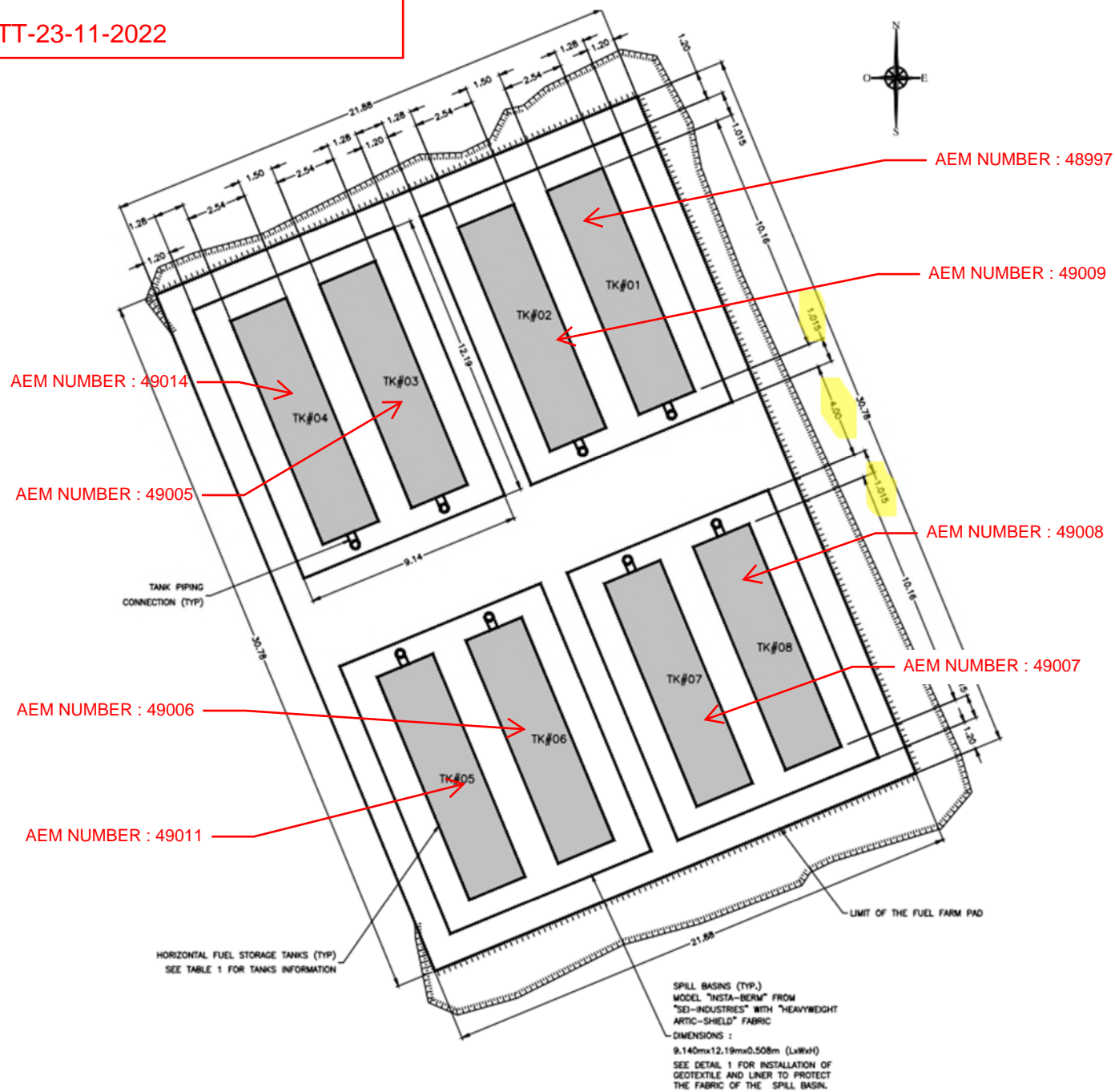


TABLE 2: MATERIAL QUANTITIES FOR CONSTRUCTION

<i>Agnico Eagle Mines Ltd / Exploration division</i>	<i>DESIGN REPORT</i> FUEL FARM ENLARGEMENT AT BOSTON CAMP	Tt Doc. N°: 6207-416-132-REP-002	
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APPENDIX D – TANKS INSEPCION REPORT

TT-23-11-2022



ATMOSPHERIC STORAGE TANK INSPECTION FORM



VISUAL INSPECTION REPORT – ABOVE GROUND STORAGE TANK

1903, 19th AVE Wainwright, Alberta T9W 1L2 Ph. 1-833-274-6381 www.sharptailinspection.com

Date 2022-07-12 Sharptail Job Number 3493
 CLIENT Speq Global Location Boston Camp

ATMOSPHERIC STORAGE TANK STATIC INFORMATION

Manufacturer	<u>AGI Enviro Tank</u>	Serial Number	<u>24619</u>
Capacity	<u>50,000 L</u>	Year Built	<u>2011</u>
Code	<u>NA</u>	Edition	<u>NA</u>
Diameter	<u>NA</u>	Height	<u>NA</u>
Bottom Thickness	<u>NA</u>	Roof Thickness	<u>NA</u>
Shell Course 1	<u>NA</u>	Shell Course 2 & Up	<u>NA</u>
Client Number	<u>48997</u>	Unique #	<u>NA</u>
Service Type	<u>Sweet</u>	Product Stored	<u>Diesel</u>

At Time of Inspection tank was ☐ In Service ☒ Out Of Service

Tank going into service after inspection ☒ Yes ☐ No Surplus ☒ Yes ☐ No
 Construction: ☒ Steel ☐ Fiberglass ☐ Plastic ☒ Seal Welded ☐ Bolted ☐ Riveted ☒ Double Wall

INSPECTION SUMMARY

- A visual external inspection was performed on horizontal double wall fuel tank and found to be in acceptable condition
- Tank is out of service with plans of being filled by winter for start up of Boston Camp
- Tank is not grounded
- External coating is chipped/ flaking away with no signs of external atmospheric corrosion occurring on shell or head
- Ladder and platform are not properly connected/bolted to tank

RECOMMENDATIONS

- Ground tank before returning tank to service
- Continue to monitor external coating
- Properly connect ladder and platform to tank

INSPECTION TYPE PERFORMED, INTERVAL AND SIGN OFF

Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other _____
 Inspection Interval 5 Years Next Inspection Due July 2027
 Next Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other _____
 Inspector: Cole Aykroyd 653 Cert # 103628 Sign off [Signature] Date 2022-07-12
 Report Reviewed By: Cole Aykroyd Sign off [Signature] Date 2022-07-14

EXTERNAL TANK

(API 650 10.1)

(AER G55 5.3.3)

EXTERNAL ATTACHMENTS

- Gauge Board
- High Level Controller
- Low Level Controller
- Envirovault
- Envirobox
- Tank Grounded
- Ladder and Platforms
- or Other Anti-Fall Protection

ASSOCIATED PIPING

(API 570 6.4)

EXTERNAL SHELL

(API 653 4.3)

EXTERNAL ROOF

Roof

(API 653 4.2)

Coating Condition
Condition of Roof Insulation
Vented to Atmosphere
Vented to VRU
Thief Hatch
Roof was Accessible
Inspection Performed By

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/> Yes	<input type="checkbox"/> No				
<input type="checkbox"/> Visual	<input type="checkbox"/> Drone	<input checked="" type="checkbox"/>	NA		

FOUNDATION

☒ Gravel ☐ Soil ☐ Wooden Planks ☐ Concrete ☐ Asphalt ☐ Steel Piles ☐ Others _____

Elevation

(API 650 Appendix B)

Tank Elevation and Level in Accordance with API 650
Appendix B.3.1 (6" above grade after settlement)

Tank Base Visible
Settlement is Evident
Planar Tilt (Out of Plane)
Base Examined for Loss of Material
Adequate Drainage Away from Tank
Examined Concrete for Cracks or Deterioration
Drain openings - Evidence of Leakage
Cavities Under Foundation
Condition of Planks

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					Elevated by skid foundation

SECONDARY CONTAINMENT

Secondary Containment Type ☐ Steel ☐ Soil ☐ Clay ☐ Concrete ☒ Double Wall ☐ Other _____
Secondary Containment Shape ☐ Round ☐ Rectangle
Largest Tank in Containment Capacity _____ BBL # of Tanks in Containment _____

Containment

(AER G55 5.3.2)

Secondary Containment is able to Hold 110% of Tank
Capacity or in the Case of Multiple Tanks, the Volume of
Largest Plus 10% as per AER G55 5.3.2.1(a)

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					Tank is double walled

Containment Dike is in Tact
Free of Debris, Vegetation & Combustible Material
Openings or Low Points
Liner Material is Buried
Liner Covers Dike & Bottom Side of Tank
Tank has Automated Leak Detection
Visual Leak Detection Only

PICTURES



Client Number



Nameplate



Tank Overall



Tank foundation



External coating is chipped



Ladder and platform



Not properly connected

Scope of Services

The agreement of Sharptail Inspections is to perform services extends only to those services provided for in writing. Under no circumstance shall such services extend beyond the performance of the requested services. It is expressly understood that all descriptions, comments and expressions of opinion reflect the opinions or observations of Sharptail Inspections based on information and assumptions supplied by the owner/operator and are not intended nor can they be construed as representations or warranties. Sharptail Inspections is not assuming any responsibilities of the owner/operator and the owner/operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a result of the data or other information provided by Sharptail Inspections. In no event shall, Sharptail Inspections, liability in respect of the services referred to herein exceed the amount paid for such services.

Standard of Care

In performing the services provided, Sharptail Inspections uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expressed or implied, is made or intended by Sharptail Inspections.

ATMOSPHERIC STORAGE TANK INSPECTION FORM



VISUAL INSPECTION REPORT – ABOVE GROUND STORAGE TANK

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Date 2022-07-12

Sharptail Job Number 3493

CLIENT Speq Global

Location Boston Camp

ATMOSPHERIC STORAGE TANK STATIC INFORMATION

Manufacturer	ULC Listed	Serial Number	D-607.145
Capacity	49949 L	Year Built	2012
Code	NA	Edition	NA
Diameter	NA	Height	NA
Bottom Thickness	NA	Roof Thickness	NA
Shell Course 1	NA	Shell Course 2 & Up	NA
Client Number	49009	Unique #	NA
Service Type	Sweet	Product Stored	Diesel

At Time of Inspection tank was ☐ In Service ☒ Out Of Service

Tank going into service after inspection ☒ Yes ☐ No

Surplus ☒ Yes ☐ No

Construction: ☒ Steel ☐ Fiberglass ☐ Plastic ☒ Seal Welded ☐ Bolted ☐ Riveted ☒ Double Wall

INSPECTION SUMMARY

- A visual external inspection was performed on horizontal double wall fuel tank and found to be in acceptable condition
- Tank is out of service with plans of being filled by winter for start up of Boston Camp
- Tank is not grounded
- External coating is chipped/ flaking away with no signs of external atmospheric corrosion occurring on shell or head
- Missing 4" threaded cap on top of tank
- Tank skid is bent in multiple places

RECOMMENDATIONS

- Ground tank before returning tank to service
- Continue to monitor external coating
- Continue to monitor skid and avoid lifting in ways to bend or put more stress on external shell
- Install new 4" threaded cap

INSPECTION TYPE PERFORMED, INTERVAL AND SIGN OFF

Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other

Inspection Interval 5 Years

Next Inspection Due July 2027

Next Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other

Inspector: Cole Aykroyd 653 Cert # 103628 Sign off

Date 2022-07-12

Report Reviewed By: Cole Aykroyd Sign off

Date 2022-07-14

EXTERNAL TANK

Nameplate

(API 650 10.1)

Nameplate is Legible and Readily Accessible

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

Double Wall Tank

(AER G55 5.3.3)

Interstitial Leak Detection

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

EXTERNAL ATTACHMENTS

Appurtenances

Gauge Board
High Level Controller
Low Level Controller
Envirovault
Envirovbox
Tank Grounded
Ladder and Platforms
Railings or Other Anti-Fall Protection

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Tank is not grounded

ASSOCIATED PIPING

Piping

(API 570 6.4)

Isolating Devices on Piping and Attachments
Flanged and Threaded Connections
Supports
Load Line
Condition of Associated Piping Insulation
Sample Station Containment
Sample Station Piping

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	No piping attached
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	

EXTERNAL SHELL

Shell

(API 653 4.3)

Dents or Other Physical Defects
Corrosion Evident
Coating Condition
Percent of Shell that is Insulated
Condition of Spray on Insulation
Condition of Clad Insulation
Condition Around Openings and Manway
Floor Plate Extends Past Shell
Manway Condition
Manway Door Removed for Inspection

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Mech. damage and dents noted
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	No corrosion evident
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Coating is chipping/flaking
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Tank is not insulated
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	

☐ Yes

☐ No

No manway

EXTERNAL ROOF

Roof

(API 653 4.2)

Coating Condition
Condition of Roof Insulation
Vented to Atmosphere
Vented to VRU
Thief Hatch
Roof was Accessible
Inspection Performed By

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments

☐ Yes ☐ No
☐ Visual ☐ Drone ☒ NA

FOUNDATION

☒ Gravel
 ☐ Soil
 ☐ Wooden Planks
 ☐ Concrete
 ☐ Asphalt
 ☐ Steel Piles
 ☒ Others Skid

Elevation

(API 650 Appendix B)

Tank Elevation and Level in Accordance with API 650 Appendix B.3.1 (6" above grade after settlement)

Tank Base Visible
 Settlement is Evident
 Planar Tilt (Out of Plane)
 Base Examined for Loss of Material
 Adequate Drainage Away from Tank
 Examined Concrete for Cracks or Deterioration
 Drain openings - Evidence of Leakage
 Cavities Under Foundation
 Condition of Planks

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					Skid is bent in multiple places

SECONDARY CONTAINMENT

Secondary Containment Type
 ☐ Steel
 ☐ Soil
 ☐ Clay
 ☐ Concrete
 ☒ Double Wall
 ☐ Other _____
 Secondary Containment Shape
 ☐ Round
 ☐ Rectangle
 Largest Tank in Containment Capacity
 _____ BBL
 # of Tanks in Containment

Containment

(AER G55 5.3.2)

Secondary Containment is able to Hold 110% of Tank Capacity or in the Case of Multiple Tanks, the Volume of Largest Plus 10% as per AER G55 5.3.2.1(a)

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					Tank is double walled

Containment Dike is in Tact
 Free of Debris, Vegetation & Combustible Material
 Openings or Low Points
 Liner Material is Buried
 Liner Covers Dike & Bottom Side of Tank
 Tank has Automated Leak Detection
 Visual Leak Detection Only

PICTURES



Client Number



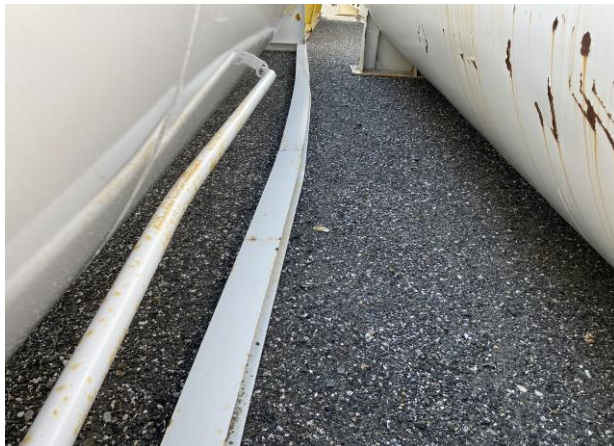
Nameplate



Tank Overall



Tank foundation



Skid is bent



Skid is bent



Coating is chipping



Ladder and anti fall protection



Missing 4" threaded cap

Scope of Services

The agreement of Sharptail Inspections is to perform services extends only to those services provided for in writing. Under no circumstance shall such services extend beyond the performance of the requested services. It is expressly understood that all descriptions, comments and expressions of opinion reflect the opinions or observations of Sharptail Inspections based on information and assumptions supplied by the owner/operator and are not intended nor can they be construed as representations or warranties. Sharptail Inspections is not assuming any responsibilities of the owner/operator and the owner/operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a result of the data or other information provided by Sharptail Inspections. In no event shall, Sharptail Inspections, liability in respect of the services referred to herein exceed the amount paid for such services.

Standard of Care

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ATMOSPHERIC STORAGE TANK INSPECTION FORM



VISUAL INSPECTION REPORT – ABOVE GROUND STORAGE TANK

1903, 19th AVE Wainwright, Alberta T9W 1L2 Ph. 1-833-274-6381 www.sharptailinspection.com

Date 2022-07-12 Sharptail Job Number 3493
 CLIENT Speq Global Location Boston Camp

ATMOSPHERIC STORAGE TANK STATIC INFORMATION

Manufacturer	<u>Soudure F.M. Welding</u>	Serial Number	<u>NA</u>
Capacity	<u>50000 L</u>	Year Built	<u>NA</u>
Code	<u>NA</u>	Edition	<u>NA</u>
Diameter	<u>NA</u>	Height	<u>NA</u>
Bottom Thickness	<u>NA</u>	Roof Thickness	<u>NA</u>
Shell Course 1	<u>NA</u>	Shell Course 2 & Up	<u>NA</u>
Client Number	<u>49005</u>	Unique #	<u>NA</u>
Service Type	<u>Sweet</u>	Product Stored	<u>Diesel</u>

At Time of Inspection tank was ☐ In Service ☒ Out Of Service

Tank going into service after inspection ☒ Yes ☐ No Surplus ☒ Yes ☐ No
 Construction: ☒ Steel ☐ Fiberglass ☐ Plastic ☒ Seal Welded ☐ Bolted ☐ Riveted ☒ Double Wall

INSPECTION SUMMARY

- A visual external inspection was performed on horizontal double wall fuel tank and found to be in acceptable condition
- Tank is out of service with plans of being filled by winter for start up of Boston Camp
- Tank is not grounded
- External coating is chipped/ flaking away with no signs of external atmospheric corrosion occurring on shell or head
- Minor dents noted in shell
- No nameplate attached to tank

RECOMMENDATIONS

- Ground tank before returning tank to service
- Continue to monitor external coating
- Attach nameplate on tank
- Continue to monitor dents on tank

INSPECTION TYPE PERFORMED, INTERVAL AND SIGN OFF

Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other _____
 Inspection Interval 5 Years Next Inspection Due July 2027
 Next Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other _____
 Inspector: Cole Aykroyd 653 Cert # 103628 Sign off Date 2022-07-12
 Report Reviewed By: Cole Aykroyd Sign off Date 2022-07-14

EXTERNAL ROOF

Roof

(API 653 4.2)

Coating Condition
Condition of Roof Insulation
Vented to Atmosphere
Vented to VRU
Thief Hatch
Roof was Accessible
Inspection Performed By

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/> Yes	<input type="checkbox"/> No				
<input type="checkbox"/> Visual	<input type="checkbox"/> Drone	<input checked="" type="checkbox"/>	NA		

FOUNDATION

☒ Gravel ☐ Soil ☐ Wooden Planks ☐ Concrete ☐ Asphalt ☐ Steel Piles ☒ Others Skid

Elevation

(API 650 Appendix B)

Tank Elevation and Level in Accordance with API 650
Appendix B.3.1 (6" above grade after settlement)

Tank Base Visible
Settlement is Evident
Planar Tilt (Out of Plane)
Base Examined for Loss of Material
Adequate Drainage Away from Tank
Examined Concrete for Cracks or Deterioration
Drain openings - Evidence of Leakage
Cavities Under Foundation
Condition of Planks

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					On skid

SECONDARY CONTAINMENT

Secondary Containment Type ☐ Steel ☐ Soil ☐ Clay ☐ Concrete ☒ Double Wall ☐ Other
Secondary Containment Shape ☐ Round ☐ Rectangle
Largest Tank in Containment Capacity _____ BBL # of Tanks in Containment

Containment

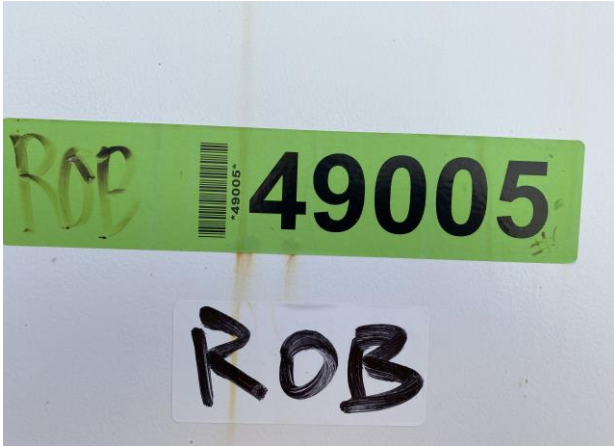
(AER G55 5.3.2)

Secondary Containment is able to Hold 110% of Tank
Capacity or in the Case of Multiple Tanks, the Volume of
Largest Plus 10% as per AER G55 5.3.2.1(a)

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					Tank is double walled

Containment Dike is in Tact
Free of Debris, Vegetation & Combustible Material
Openings or Low Points
Liner Material is Buried
Liner Covers Dike & Bottom Side of Tank
Tank has Automated Leak Detection
Visual Leak Detection Only

PICTURES



Client Number



No nameplate



Tank Overall



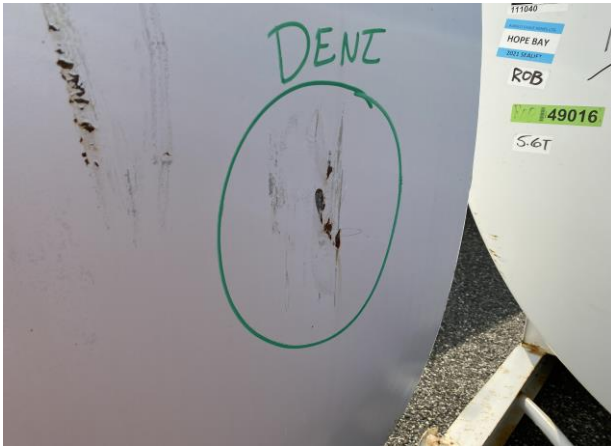
Tank foundation



Coating is chippng



Coating is chippng



Dent in shell



Stairs and platform

Scope of Services

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Standard of Care

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ATMOSPHERIC STORAGE TANK INSPECTION FORM



VISUAL INSPECTION REPORT – ABOVE GROUND STORAGE TANK

1903, 19th AVE Wainwright, Alberta T9W 1L2 Ph. 1-833-274-6381 www.sharptailinspection.com

Date 2022-07-12

Sharptail Job Number 3493

CLIENT Speq Global

Location Boston Camp

ATMOSPHERIC STORAGE TANK STATIC INFORMATION

Manufacturer Drummond Reservoirs Systems

Serial Number D-442027

Capacity 50000 L

Year Built 2012

Code NA

Edition NA

Diameter NA

Height NA

Bottom Thickness NA

Roof Thickness NA

Shell Course 1 NA

Shell Course 2 & Up NA

Client Number 49014

Unique # NA

Service Type Sweet

Product Stored Diesel

At Time of Inspection tank was

☐ In Service

☒ Out Of Service

Tank going into service after inspection ☒ Yes ☐ No

Surplus

☒ Yes

☐ No

Construction: ☒ Steel

☐ Fiberglass

☐ Plastic

☒ Seal Welded

☐ Bolted

☐ Riveted

☒ Double Wall

INSPECTION SUMMARY

- A visual external inspection was performed on horizontal double wall fuel tank and found to be in acceptable condition

- Tank is out of service with plans of being filled by winter for start up of Boston Camp

- Tank is not grounded

- External coating is chipped/ flaking away with no signs of external atmospheric corrosion occurring on shell or head

RECOMMENDATIONS

- Ground tank before returning tank to service

- Continue to monitor external coating

INSPECTION TYPE PERFORMED, INTERVAL AND SIGN OFF

Inspection Type ☒ VE

☐ VI

☐ LFET

☐ MFL

☐ UT

☐ MT

Other

Inspection Interval 5 Years

Next Inspection Due July 2027

Next Inspection Type ☒ VE

☐ VI

☐ LFET

☐ MFL

☐ UT

☐ MT

Other

Inspector: Cole Aykroyd

653 Cert #

103628

Sign off

Date 2022-07-12

Report Reviewed By:

Cole Aykroyd

Sign off

Date 2022-07-14

EXTERNAL ROOF

Roof

(API 653 4.2)

Coating Condition
Condition of Roof Insulation
Vented to Atmosphere
Vented to VRU
Thief Hatch
Roof was Accessible
Inspection Performed By

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/> Yes	<input type="checkbox"/> No				
<input type="checkbox"/> Visual	<input type="checkbox"/> Drone	<input checked="" type="checkbox"/>	NA		

FOUNDATION

☒ Gravel ☐ Soil ☐ Wooden Planks ☐ Concrete ☐ Asphalt ☐ Steel Piles ☒ Others Skid

Elevation

(API 650 Appendix B)

Tank Elevation and Level in Accordance with API 650
Appendix B.3.1 (6" above grade after settlement)

Tank Base Visible
Settlement is Evident
Planar Tilt (Out of Plane)
Base Examined for Loss of Material
Adequate Drainage Away from Tank
Examined Concrete for Cracks or Deterioration
Drain openings - Evidence of Leakage
Cavities Under Foundation
Condition of Planks

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					On Skid

SECONDARY CONTAINMENT

Secondary Containment Type ☐ Steel ☐ Soil ☐ Clay ☐ Concrete ☒ Double Wall ☐ Other
Secondary Containment Shape ☐ Round ☐ Rectangle
Largest Tank in Containment Capacity _____ BBL # of Tanks in Containment

Containment

(AER G55 5.3.2)

Secondary Containment is able to Hold 110% of Tank
Capacity or in the Case of Multiple Tanks, the Volume of
Largest Plus 10% as per AER G55 5.3.2.1(a)

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					Tank is double walled

Containment Dike is in Tact
Free of Debris, Vegetation & Combustible Material
Openings or Low Points
Liner Material is Buried
Liner Covers Dike & Bottom Side of Tank
Tank has Automated Leak Detection
Visual Leak Detection Only

PICTURES



Client Number



Nameplate



Tank Overall



Foundation



Coating is chipping



Coating is chipping

Scope of Services

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Standard of Care

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ATMOSPHERIC STORAGE TANK INSPECTION FORM



VISUAL INSPECTION REPORT – ABOVE GROUND STORAGE TANK

1903, 19th AVE Wainwright, Alberta T9W 1L2 Ph. 1-833-274-6381 www.sharptailinspection.com

Date 2022-07-12 Sharptail Job Number 3493
 CLIENT Speq Global Location Boston Camp

ATMOSPHERIC STORAGE TANK STATIC INFORMATION

Manufacturer	<u>Soudure F.M. Welding</u>	Serial Number	<u>NA</u>
Capacity	<u>50000 L</u>	Year Built	<u>NA</u>
Code	<u>NA</u>	Edition	<u>NA</u>
Diameter	<u>NA</u>	Height	<u>NA</u>
Bottom Thickness	<u>NA</u>	Roof Thickness	<u>NA</u>
Shell Course 1	<u>NA</u>	Shell Course 2 & Up	<u>NA</u>
Client Number	<u>49011</u>	Unique #	<u>NA</u>
Service Type	<u>Sweet</u>	Product Stored	<u>Diesel</u>

At Time of Inspection tank was ☐ In Service ☒ Out Of Service

Tank going into service after inspection ☒ Yes ☐ No Surplus ☒ Yes ☐ No
 Construction: ☒ Steel ☐ Fiberglass ☐ Plastic ☒ Seal Welded ☐ Bolted ☐ Riveted ☒ Double Wall

INSPECTION SUMMARY

- A visual external inspection was performed on horizontal double wall fuel tank and found to be in acceptable condition
- Tank is out of service with plans of being filled by winter for start up of Boston Camp
- Tank is not grounded
- External coating is chipped/ flaking away with no signs of external atmospheric corrosion occurring on shell or head
- Platform support arm is bent and putting stress on external shell
- No nameplate on tank

RECOMMENDATIONS

- Ground tank before returning tank to service
- Continue to monitor external coating
- Buff off paint around support arm attached to tank and have MT performed to identify if any cracking has occurred to shell
- Install nameplate on tank

INSPECTION TYPE PERFORMED, INTERVAL AND SIGN OFF

Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other _____
 Inspection Interval 5 Years Next Inspection Due July 2027
 Next Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other _____
 Inspector: Cole Aykroyd 653 Cert # 103628 Sign off Date 2022-07-12
 Report Reviewed By: Cole Aykroyd Sign off Date 2022-07-14

EXTERNAL TANK

(API 650 10.1)

(AER G55 5.3.3)

EXTERNAL ATTACHMENTS

- Gauge Board
- High Level Controller
- Low Level Controller
- Envirovault
- Envirobox
- Tank Grounded
- Ladder and Platforms
- or Other Anti-Fall Protection

ASSOCIATED PIPING

(API 570 6.4)

EXTERNAL SHELL

(API 653 4.3)

No manway

EXTERNAL ROOF

Roof

(API 653 4.2)

Coating Condition
Condition of Roof Insulation
Vented to Atmosphere
Vented to VRU
Thief Hatch
Roof was Accessible
Inspection Performed By

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments

☐ Yes ☐ No
☐ Visual ☐ Drone ☒ NA

FOUNDATION

☒ Gravel
 ☐ Soil
 ☐ Wooden Planks
 ☐ Concrete
 ☐ Asphalt
 ☐ Steel Piles
 ☒ Others Skid

Elevation

(API 650 Appendix B)

Tank Elevation and Level in Accordance with API 650 Appendix B.3.1 (6" above grade after settlement)

Tank Base Visible
 Settlement is Evident
 Planar Tilt (Out of Plane)
 Base Examined for Loss of Material
 Adequate Drainage Away from Tank
 Examined Concrete for Cracks or Deterioration
 Drain openings - Evidence of Leakage
 Cavities Under Foundation
 Condition of Planks

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					Skid is bent in multiple places

SECONDARY CONTAINMENT

Secondary Containment Type
 ☐ Steel
 ☐ Soil
 ☐ Clay
 ☐ Concrete
 ☒ Double Wall
 ☐ Other _____
 Secondary Containment Shape
 ☐ Round
 ☐ Rectangle
 Largest Tank in Containment Capacity
 _____ BBL
 # of Tanks in Containment

Containment

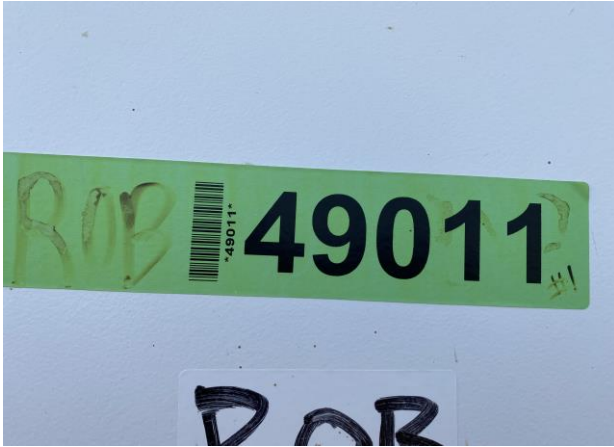
(AER G55 5.3.2)

Secondary Containment is able to Hold 110% of Tank Capacity or in the Case of Multiple Tanks, the Volume of Largest Plus 10% as per AER G55 5.3.2.1(a)

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					Tank is double walled

Containment Dike is in Tact
 Free of Debris, Vegetation & Combustible Material
 Openings or Low Points
 Liner Material is Buried
 Liner Covers Dike & Bottom Side of Tank
 Tank has Automated Leak Detection
 Visual Leak Detection Only

PICTURES



Client Number



Tank Overall



Tank foundation



Stairs and bent support arm



Paint cracked around support arm



Coating is chipping



Coating is chipping



Coating is chipping

Scope of Services

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ATMOSPHERIC STORAGE TANK INSPECTION FORM



VISUAL INSPECTION REPORT – ABOVE GROUND STORAGE TANK

1903, 19th AVE Wainwright, Alberta T9W 1L2 Ph. 1-833-274-6381 www.sharptailinspection.com

Date 2022-07-12

Sharptail Job Number 3493

CLIENT Speq Global

Location Boston Camp

ATMOSPHERIC STORAGE TANK STATIC INFORMATION

Manufacturer	ULC listed	Serial Number	D.607.144
Capacity	50000 L	Year Built	2012
Code	NA	Edition	NA
Diameter	NA	Height	NA
Bottom Thickness	NA	Roof Thickness	NA
Shell Course 1	NA	Shell Course 2 & Up	NA
Client Number	49006	Unique #	NA
Service Type	Sweet	Product Stored	Diesel

At Time of Inspection tank was ☐ In Service ☒ Out Of Service

Tank going into service after inspection ☒ Yes ☐ No

Surplus ☒ Yes ☐ No

Construction: ☒ Steel ☐ Fiberglass ☐ Plastic ☒ Seal Welded ☐ Bolted ☐ Riveted ☒ Double Wall

INSPECTION SUMMARY

- A visual external inspection was performed on horizontal double wall fuel tank and found to be in acceptable condition
- Tank is out of service with plans of being filled by winter for start up of Boston Camp
- Tank is not grounded
- External coating is chipped/ flaking away with no signs of external atmospheric corrosion occurring on shell or head
- Skid is bent in multiple places and putting stress on external shell

RECOMMENDATIONS

- Ground tank before returning tank to service
- Continue to monitor external coating
- Continue to monitor skid and avoid adding more stress by bending it more

INSPECTION TYPE PERFORMED, INTERVAL AND SIGN OFF

Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other

Inspection Interval 5 Years

Next Inspection Due July 2027

Next Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other

Inspector: Cole Aykroyd 653 Cert # 103628 Sign off

Date 2022-07-12

Report Reviewed By: Cole Aykroyd Sign off

Date 2022-07-14

EXTERNAL TANK

(API 650 10.1)

(AER G55 5.3.3)

EXTERNAL ATTACHMENTS

- Gauge Board
- High Level Controller
- Low Level Controller
- Envirovault
- Envirobox
- Tank Grounded
- Ladder and Platforms
- or Other Anti-Fall Protection

ASSOCIATED PIPING

(API 570 6.4)

EXTERNAL SHELL

(API 653 4.3)

☐ Yes

No manway

EXTERNAL ROOF

Roof

(API 653 4.2)

Coating Condition
Condition of Roof Insulation
Vented to Atmosphere
Vented to VRU
Thief Hatch
Roof was Accessible
Inspection Performed By

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments

☐ Yes ☐ No
☐ Visual ☐ Drone ☒ NA

FOUNDATION

☒ Gravel
 ☐ Soil
 ☐ Wooden Planks
 ☐ Concrete
 ☐ Asphalt
 ☐ Steel Piles
 ☒ Others Skid

Elevation

(API 650 Appendix B)

Tank Elevation and Level in Accordance with API 650 Appendix B.3.1 (6" above grade after settlement)

Tank Base Visible
 Settlement is Evident
 Planar Tilt (Out of Plane)
 Base Examined for Loss of Material
 Adequate Drainage Away from Tank
 Examined Concrete for Cracks or Deterioration
 Drain openings - Evidence of Leakage
 Cavities Under Foundation
 Condition of Planks

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					Skid is bent

SECONDARY CONTAINMENT

Secondary Containment Type
 ☐ Steel
 ☐ Soil
 ☐ Clay
 ☐ Concrete
 ☒ Double Wall
 ☐ Other _____
 Secondary Containment Shape
 ☐ Round
 ☐ Rectangle
 Largest Tank in Containment Capacity
 _____ BBL
 # of Tanks in Containment

Containment

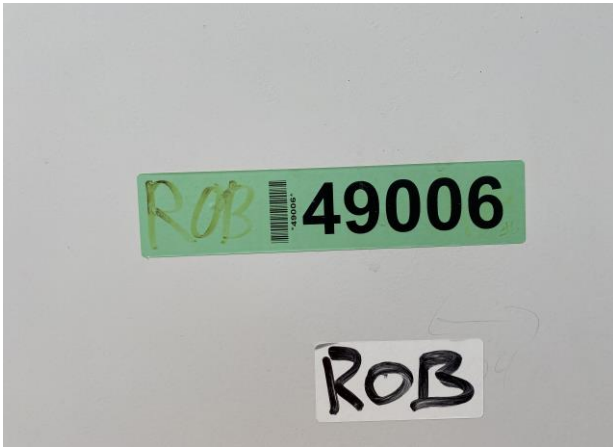
(AER G55 5.3.2)

Secondary Containment is able to Hold 110% of Tank Capacity or in the Case of Multiple Tanks, the Volume of Largest Plus 10% as per AER G55 5.3.2.1(a)

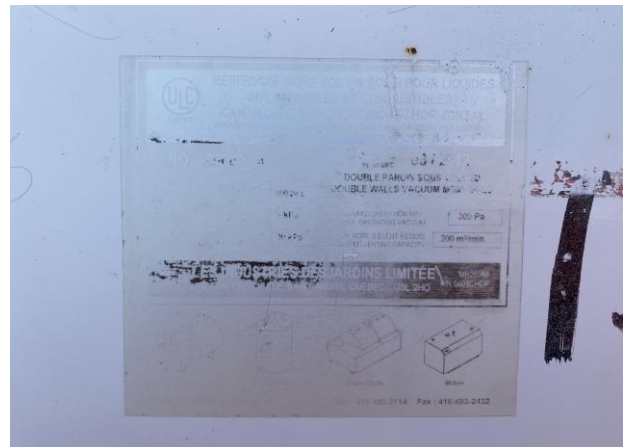
As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					Tank is double walled

Containment Dike is in Tact
 Free of Debris, Vegetation & Combustible Material
 Openings or Low Points
 Liner Material is Buried
 Liner Covers Dike & Bottom Side of Tank
 Tank has Automated Leak Detection
 Visual Leak Detection Only

PICTURES



Client Number



Nameplate



Tank Overall



Tank foundation



Coating is chippng



Coating is chippng



Skid is bent



Skid is bent



Ladder and antifall protection

Scope of Services

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Standard of Care

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ATMOSPHERIC STORAGE TANK INSPECTION FORM



VISUAL INSPECTION REPORT – ABOVE GROUND STORAGE TANK

1903, 19th AVE Wainwright, Alberta T9W 1L2 Ph. 1-833-274-6381 www.sharptailinspection.com

Date 2022-07-12 Sharptail Job Number 3493
 CLIENT Speq Global Location Boston Camp

ATMOSPHERIC STORAGE TANK STATIC INFORMATION

Manufacturer	<u>Desjardins Industries</u>	Serial Number	<u>INT-000.028</u>
Capacity	<u>49949 L</u>	Year Built	<u>2012</u>
Code	<u>NA</u>	Edition	<u>NA</u>
Diameter	<u>NA</u>	Height	<u>NA</u>
Bottom Thickness	<u>NA</u>	Roof Thickness	<u>NA</u>
Shell Course 1	<u>NA</u>	Shell Course 2 & Up	<u>NA</u>
Client Number	<u>49007</u>	Unique #	<u>NA</u>
Service Type	<u>Sweet</u>	Product Stored	<u>Diesel</u>

At Time of Inspection tank was ☐ In Service ☒ Out Of Service

Tank going into service after inspection ☒ Yes ☐ No Surplus ☒ Yes ☐ No
 Construction: ☒ Steel ☐ Fiberglass ☐ Plastic ☒ Seal Welded ☐ Bolted ☐ Riveted ☒ Double Wall

INSPECTION SUMMARY

- A visual external inspection was performed on horizontal double wall fuel tank and found to be in acceptable condition
- Tank is out of service with plans of being filled by winter for start up of Boston Camp
- Tank is not grounded
- External coating is chipped/ flaking away with no signs of external atmospheric corrosion occurring on shell or head
- No 2" threaded cap on top of tank

RECOMMENDATIONS

- Ground tank before returning tank to service
- Continue to monitor external coating
- Install 2" threaded cap

INSPECTION TYPE PERFORMED, INTERVAL AND SIGN OFF

Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other _____
 Inspection Interval 5 Years Next Inspection Due July 2027
 Next Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other _____
 Inspector: Cole Aykroyd 653 Cert # 103628 Sign off Date 2022-07-12
 Report Reviewed By: Cole Aykroyd Sign off Date 2022-07-14

EXTERNAL TANK

Nameplate

(API 650 10.1)

Nameplate is Legible and Readily Accessible

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

Double Wall Tank

(AER G55 5.3.3)

Interstitial Leak Detection

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

EXTERNAL ATTACHMENTS

Appurtenances

Gauge Board
High Level Controller
Low Level Controller
Envirovault
Envirovbox
Tank Grounded
Ladder and Platforms
Railings or Other Anti-Fall Protection

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Tank is not grounded
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

ASSOCIATED PIPING

Piping

(API 570 6.4)

Isolating Devices on Piping and Attachments
Flanged and Threaded Connections
Supports
Load Line
Condition of Associated Piping Insulation
Sample Station Containment
Sample Station Piping

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	No piping attached
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	

EXTERNAL SHELL

Shell

(API 653 4.3)

Dents or Other Physical Defects
Corrosion Evident
Coating Condition
Percent of Shell that is Insulated
Condition of Spray on Insulation
Condition of Clad Insulation
Condition Around Openings and Manway
Floor Plate Extends Past Shell
Manway Condition
Manway Door Removed for Inspection

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	No corrosion evident
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Coating is chipping/flaking
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Tank is not insulated
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	

☐ Yes

☐ No

No manway

EXTERNAL ROOF

Roof

(API 653 4.2)

Coating Condition
Condition of Roof Insulation
Vented to Atmosphere
Vented to VRU
Thief Hatch
Roof was Accessible
Inspection Performed By

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments

☐ Yes ☐ No
☐ Visual ☐ Drone ☒ NA

FOUNDATION

☒ Gravel
 ☐ Soil
 ☐ Wooden Planks
 ☐ Concrete
 ☐ Asphalt
 ☐ Steel Piles
 ☒ Others Skid

Elevation

(API 650 Appendix B)

Tank Elevation and Level in Accordance with API 650 Appendix B.3.1 (6" above grade after settlement)

Tank Base Visible
 Settlement is Evident
 Planar Tilt (Out of Plane)
 Base Examined for Loss of Material
 Adequate Drainage Away from Tank
 Examined Concrete for Cracks or Deterioration
 Drain openings - Evidence of Leakage
 Cavities Under Foundation
 Condition of Planks

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					On skid

SECONDARY CONTAINMENT

Secondary Containment Type
 ☐ Steel
 ☐ Soil
 ☐ Clay
 ☐ Concrete
 ☒ Double Wall
 ☐ Other _____
 Secondary Containment Shape
 ☐ Round
 ☐ Rectangle
 Largest Tank in Containment Capacity
 _____ BBL
 # of Tanks in Containment

Containment

(AER G55 5.3.2)

Secondary Containment is able to Hold 110% of Tank Capacity or in the Case of Multiple Tanks, the Volume of Largest Plus 10% as per AER G55 5.3.2.1(a)

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					Tank is double walled

Containment Dike is in Tact
 Free of Debris, Vegetation & Combustible Material
 Openings or Low Points
 Liner Material is Buried
 Liner Covers Dike & Bottom Side of Tank
 Tank has Automated Leak Detection
 Visual Leak Detection Only

PICTURES



Client Number



Nameplate



Tank Overall



Tank foundation



Coating is chipping



Coating is chippng



Ladder and Anti fall protection



Missing cap

Scope of Services

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ATMOSPHERIC STORAGE TANK INSPECTION FORM



VISUAL INSPECTION REPORT – ABOVE GROUND STORAGE TANK

1903, 19th AVE Wainwright, Alberta T9W 1L2 Ph. 1-833-274-6381 www.sharptailinspection.com

Date 2022-07-12 Sharptail Job Number 3493
 CLIENT Speq Global Location Boston Camp

ATMOSPHERIC STORAGE TANK STATIC INFORMATION

Manufacturer	<u>Desjardins Industries</u>	Serial Number	<u>INT-000.023</u>
Capacity	<u>49949 L</u>	Year Built	<u>2012</u>
Code	<u>NA</u>	Edition	<u>NA</u>
Diameter	<u>NA</u>	Height	<u>NA</u>
Bottom Thickness	<u>NA</u>	Roof Thickness	<u>NA</u>
Shell Course 1	<u>NA</u>	Shell Course 2 & Up	<u>NA</u>
Client Number	<u>49008</u>	Unique #	<u>NA</u>
Service Type	<u>Sweet</u>	Product Stored	<u>Diesel</u>

At Time of Inspection tank was ☐ In Service ☒ Out Of Service

Tank going into service after inspection ☒ Yes ☐ No Surplus ☒ Yes ☐ No
 Construction: ☒ Steel ☐ Fiberglass ☐ Plastic ☒ Seal Welded ☐ Bolted ☐ Riveted ☒ Double Wall

INSPECTION SUMMARY

- A visual external inspection was performed on horizontal double wall fuel tank and found to be in acceptable condition
- Tank is out of service with plans of being filled by winter for start up of Boston Camp
- Tank is not grounded
- External coating is chipped/ flaking away with no signs of external atmospheric corrosion occurring on shell or head
- Mechanical damage noted on shell, 0.050" deep and other minor dents noted as well

RECOMMENDATIONS

- Ground tank before returning tank to service
- Continue to monitor external coating
- Continue to monitor dents and mechanical damage

INSPECTION TYPE PERFORMED, INTERVAL AND SIGN OFF

Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other _____
 Inspection Interval 5 Years Next Inspection Due July 2027
 Next Inspection Type ☒ VE ☐ VI ☐ LFET ☐ MFL ☐ UT ☐ MT Other _____
 Inspector: Cole Aykroyd 653 Cert # 103628 Sign off Date 2022-07-12
 Report Reviewed By: Cole Aykroyd Sign off Date 2022-07-14

EXTERNAL TANK

Nameplate

(API 650 10.1)

Nameplate is Legible and Readily Accessible

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

Double Wall Tank

(AER G55 5.3.3)

Interstitial Leak Detection

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

EXTERNAL ATTACHMENTS

Appurtenances

Gauge Board
High Level Controller
Low Level Controller
Envirovault
Envirovbox
Tank Grounded
Ladder and Platforms
Railings or Other Anti-Fall Protection

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Tank is not grounded
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

ASSOCIATED PIPING

Piping

(API 570 6.4)

Isolating Devices on Piping and Attachments
Flanged and Threaded Connections
Supports
Load Line
Condition of Associated Piping Insulation
Sample Station Containment
Sample Station Piping

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	No piping attached
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	

EXTERNAL SHELL

Shell

(API 653 4.3)

Dents or Other Physical Defects
Corrosion Evident
Coating Condition
Percent of Shell that is Insulated
Condition of Spray on Insulation
Condition of Clad Insulation
Condition Around Openings and Manway
Floor Plate Extends Past Shell
Manway Condition
Manway Door Removed for Inspection

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Mech. damage and dents noted
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	No corrosion evident
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Coating is chipping/flaking
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Tank is not insulated
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	

☐ Yes

☐ No

No manway

EXTERNAL ROOF

Roof

(API 653 4.2)

Coating Condition
Condition of Roof Insulation
Vented to Atmosphere
Vented to VRU
Thief Hatch
Roof was Accessible
Inspection Performed By

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
<input type="checkbox"/> Yes	<input type="checkbox"/> No				
<input type="checkbox"/> Visual	<input type="checkbox"/> Drone	<input checked="" type="checkbox"/>	NA		

FOUNDATION

☒ Gravel ☐ Soil ☐ Wooden Planks ☐ Concrete ☐ Asphalt ☐ Steel Piles ☒ Others Skid

Elevation

(API 650 Appendix B)

Tank Elevation and Level in Accordance with API 650
Appendix B.3.1 (6" above grade after settlement)

Tank Base Visible
Settlement is Evident
Planar Tilt (Out of Plane)
Base Examined for Loss of Material
Adequate Drainage Away from Tank
Examined Concrete for Cracks or Deterioration
Drain openings - Evidence of Leakage
Cavities Under Foundation
Condition of Planks

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					On skid

SECONDARY CONTAINMENT

Secondary Containment Type ☐ Steel ☐ Soil ☐ Clay ☐ Concrete ☒ Double Wall ☐ Other
Secondary Containment Shape ☐ Round ☐ Rectangle
Largest Tank in Containment Capacity _____ BBL # of Tanks in Containment

Containment

(AER G55 5.3.2)

Secondary Containment is able to Hold 110% of Tank
Capacity or in the Case of Multiple Tanks, the Volume of
Largest Plus 10% as per AER G55 5.3.2.1(a)

As New	Acceptable In-Service Condition	Continue to Monitor	Requires Repair	NA	Comments
					Tank is double walled

Containment Dike is in Tact
Free of Debris, Vegetation & Combustible Material
Openings or Low Points
Liner Material is Buried
Liner Covers Dike & Bottom Side of Tank
Tank has Automated Leak Detection
Visual Leak Detection Only

PICTURES



Client Number



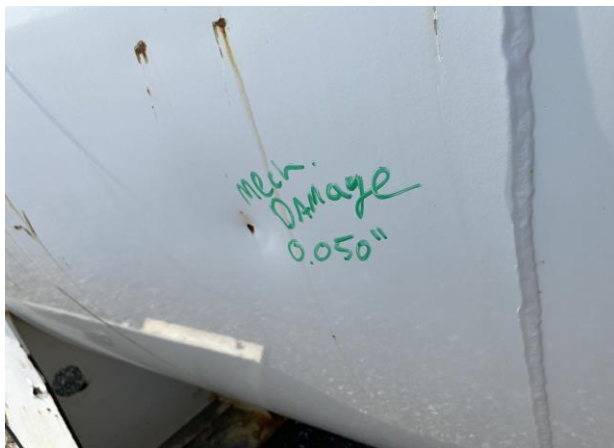
Nameplate



Tank Overall



Tank foundation



Mech. Damage



Coating is chippng



Ladder and Anti fall protection



Dent in shell



Dent in shell



Dent in shell

Scope of Services

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