

BAFFINLAND IRON MINES CORPORATION MARY RIVER PROJECT

BULK SAMPLING PROGRAM ABANDONMENT AND RECLAMATION PLAN (REF. NO. NB102-00181/6-7)

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1	Geochemistry, ARD Contingency Plan and Revised Closure Costs Included	June 13, 2007	KDE
2	Revised for 2008	March 31, 2008	m.

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BAFFINLAND IRON MINES CORPORATION MARY RIVER PROJECT

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EXECUTIVE SUMMARY

Foreword

The Mary River Project is an iron ore advanced exploration project located in the northern Baffin Island region of Nunavut. The project is wholly owned by Canadian mining company Baffinland Iron Mines Corporation (Baffinland). Baffinland is conducting a bulk sampling program which began in 2007 and will end in 2009. Exploration and geotechnical drilling programs will also continue. This abandonment and reclamation plan (A&R Plan) addresses the abandonment and reclamation of the project sites following completion of the existing exploration and geotechnical drilling, environmental studies as well as the bulk sampling program at the Mary River Project area.

Earlier versions of this A&R Plan were prepared to support environmental screening and permitting activities for the bulk sampling program (Knight Piésold Ref. No. NB102-00181/6-7, Rev. 0, dated 17-November-2006) and later updated (Knight Piésold Ref. No. NB102-00181/6-7, Rev. 1, dated 13-June-2007) to reflect the outcome of the environmental screening, including the following commitments made by Baffinland:

- Allocation of increased costs to manage contaminated soils at closure
- Allocation of contingency costs to manage the unlikely possibility of stockpiled weathered ore and waste rock or pit walls to generate acid and/or leach metals
- Extension of post-closure monitoring from one year to up to five years, with a corresponding increase in corresponding closure costs

The A&R Plan, dated June 13, 2007 was accepted and approved by the Nunavut Water Board (NWB) under Motion 2007-19-15. In approving the A&R Plan, the NWB noted several comments to be address in subsequent revisions or addendums.

This document is an update to the June 2007 version in consideration of changes to the scope of the work as provided by Amendment No. 2 to the Nunavut Water Board (NWB) water licence as well as the comments made by the NWB in the above noted approval of the A&R Plan. Amendment No. 2 included the following main project changes:

- Expansion of the Steensby Camp from an 8-12 person seasonally operated "fly-in camp" to an approximately 40 person seasonally operated tent or trailer camp
- Establishment of the new seasonally operated "Rail Camp" for approximately 40 people



This updated A&R Plan will become the closure document that Baffinland will follow in the course of the bulk sampling program, subject to any future revisions required to reflect material changes. The Plan is written with a view to address all project-related activity areas and infrastructure related to the existing exploration and geotechnical drilling as well as the bulk sampling program.

Project Description

The Mary River Project is currently subject to exploration drilling at Mary River as well as geotechnical drilling for the engineering design of various components of the project including the railway alignment, Steensby Inlet port facility, mine site infrastructure, open pit overburden, potential wind and hydroelectric sites, borrow pits, quarry sites and others. In addition, the bulk sampling program is underway and will be completed in 2009. The bulk sample program and the exploration and geotechnical drilling programs involve the following:

Mine design related operations

- Operation of up to 10 drill rigs for both exploration drilling at the Mary River ore deposits and geotechnical drilling at proposed mine infrastructure areas
- Operation of a temporary seasonally occupied tent camp, associated facilities and related infrastructure for approximately 40 people part way along the proposed railway alignment (referred to as the Rail Camp)
- Operation of a temporary seasonally occupied tent or trailer camp, associated facilities and related infrastructure for approximately 40 people at the future port site at Steensby Inlet
- Sealifts at Steensby Inlet to re-supply the Rail and Steensby Inlet camps and drilling operations conducted along the proposed railway alignment with dry goods and fuel
- Environmental studies, including aerial and ground-based terrestrial and marine wildlife surveys, fisheries and aquatics, water quality sampling, vegetation sampling, and archaeological surveys

Milne Inlet Site and Milne Inlet Tote Road

- Operation of an all-season 60 person fully serviced trailer camp, associated facilities and related infrastructure including a package sewage treatment plant at Milne Inlet to support the Milne Inlet Tote Road construction activities, seasonal re-supply, and barge loading of the bulk sample
- A lined bladder tank farm with an approximate capacity of 8.25-million litres (ML) as well as a lined re-fuelling station and re-supply pipeline
- Improvements to the airstrip at Milne Inlet, including the placement of fill, re-grading of the surface, application of EK35 and the installation of temporary airstrip lighting
- Upgrading the existing Milne Inlet Tote Road to allow all-season use, including excavating sand and gravel for the road bed from within the road alignment, and supplemented with material from large designated borrow/quarry areas, adding the fill to the roadbed and installing crossing structures (mainly culverts) at watercourses and drainages.
- Emergency shelters (trailers) positioned along the road
- Consolidation of historical scrap steel and debris along the Milne Inlet Tote Road



- Communication towers and repeater stations at the Mary River and Milne Inlet camp sites and along the Milne Inlet Tote Road
- Dry cargo and fuel tanker sealifts at Milne Inlet, to re-supply the project with equipment, materials, supplies and fuel to Milne Inlet, with subsequent overland transport to Mary River
- Removal and disposal of four (4) sea container box culvert crossings and six (6) culvert crossings from navigable waters along the Milne Inlet Tote Road

Mary River Camp

- Operation of an approximate 100-person winterized exploration tent camp and a 100-person all-season tent camp, and ancillary facilities (e.g. wash trailer, leach pit for greywater, diesel-electric power generation, maintenance shop, rotating biological contractor, incinerator, etc) at Mary River.
- A polishing waste storage pond (PWSP), and a Tanks-A-Lot sewage treatment system installed for use by the existing exploration camp prior to installation of the all-season camp
- Operation of a non-hazardous waste landfill (upon approval from the NWB)
- Improvements to the airstrip at Mary River, including the placement of fill, re-grading of the surface and the installation of temporary airstrip lighting
- Bulk fuel storage facilities and lined re-fuelling stations at the Mary River camp and crusher area
- A 60-m high test wind tower approximately 19.6 km northeast of Mary River Camp to record information on wind speeds and direction
- Remove hazardous wastes off-site for disposal at a licensed disposal facility or to recycling depots

Mine the Bulk Sample at Deposit No. 1

- Mine haulage road from the ridgeline on Deposit No. 1 to the crusher location
- Refuge trailer parked at the crusher location near Deposit No. 1
- Explosives storage and detonator storage magazines near Deposit No. 1 and an associated access road
- The drilling, blasting and stockpiling of approximately 154,000 dry tonnes (t) of weathered surface rock and 6,600 t of waste rock on the top of Deposit No. 1 at Mary River
- The drilling, blasting and crushing of 250,000 t of iron ore bulk sample from an open pit on Deposit No. 1 at Mary River
- Truck haulage from the bulk sample pit to the crusher, and truck haulage of the bulk sample to Milne Inlet
- Temporary stockpiling of the iron ore bulk sample at Milne Inlet
- Loading of iron ore at Milne Inlet on five ships sailing to Europe in August through October 2008
- Barge loading and ship loading at Milne Inlet

Figures 3.1 to 3.6 shows the location of activity areas related to the bulk sample program and exploration and geotechnical investigation programs.



Abandonment Scenarios

Two abandonment scenarios have been conceived in this A&R Plan: temporary suspension, and final abandonment. A temporary suspension of activities involves the temporary cease of the bulk sampling program operations and exploration and geotechnical operations, either as planned or due to unforeseen circumstances, lasting for weeks to months. This could be due to economic or operational difficulties that would cause a temporary cease of current operations at the project sites, such as a prolonged period of poor weather and related issues, fuel shortages or mechanical problems with critical equipment. All facilities will be secured in a manner similar to the seasonal shutdown of the existing Mary River camp that has occurred in past years.

Final abandonment would be undertaken after completion of the bulk sampling program, provided there are no immediate or pending plans to advance the project towards mine development. Final abandonment may also occur if the bulk sampling program was terminated before completion due to unforeseen circumstances and a decision was made to cease all exploration and geotechnical investigation activities at Mary River.

Final abandonment will include removing all equipment and materials either off-site or into an on-site landfill (for inert, non-hazardous, non-combustible materials), and contouring ground surfaces. Equipment and materials to be taken off-site will be transported overland from Mary River Camp to Milne Inlet. Materials and Equipment at Rail Camp will be flown to Steensby Camp or the Mary River Camp. Arrangements will be made with a sealift contractor to collect the shipment of materials and equipment at Milne Inlet and Steensby Inlet and ship materials offsite for re-sale, salvage or disposal.

The timing of final abandonment and reclamation is largely governed by site access and weather. It is estimated that a total of four and a half months will be required to remove equipment and materials from Mary River with a crew of about 20 people.

Follow-Up and Monitoring

All development areas related to the project will be subjected to a closure inspection by a company representative or contractor, and a brief abandonment and reclamation report with photographs will be prepared, documenting the reclamation work completed and the site conditions following closure.

In order to ensure the physical and chemical stability of various components of the sites after closure of the Mary River Project facilities, monitoring and follow-up inspections of all sites will be conducted for up to five years after final abandonment.

Estimated Cost

The estimated cost to complete the final abandonment work described in this A&R Plan is \$6,203,300.



Financial Assurance

Most of the project infrastructure and hence estimated cost of final reclamation is located on Inuit Owned Lands. Under the terms of a Commercial Lease with the QIA, Baffinland has posted a Letter of Credit for \$5,407,000 as security for reclamation activities.



BAFFINLAND IRON MINES CORPORATION

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BAFFINLAND IRON MINES CORPORATION MARY RIVER PROJECT

BULK SAMPLING PROGRAM ABANDONMENT AND RECLAMATION PLAN (REF. NO. NB102-00181/6-7)

SECTION 1.0 - INTRODUCTION

The Mary River Project is an iron ore advanced exploration project located in the northern Baffin Island region of Nunavut (Figure 1.1). The project is wholly owned by Canadian mining company Baffinland Iron Mines Corporation (Baffinland). Baffinland initiated a bulk sampling program in the second half of 2007. This abandonment and reclamation plan (A&R Plan) was prepared to address abandonment and reclamation following completion of the proposed bulk sampling program, exploration and geotechnical drilling program and environmental studies at the Mary River Project area.

Earlier versions of this A&R Plan were prepared to support environmental screening and permitting activities for the bulk sampling program (Knight Piésold Ref. No. NB102-00181/6-7, Rev. 0, dated 17-November-2006) and to reflect the outcome of the environmental screening ((Knight Piésold Ref. No. NB102-00181/6-7, Rev. 1, dated 13-June-2007), including the following commitments made by Baffinland:

- Allocation of increased costs to manage contaminated soils at closure
- Allocation of contingency costs to manage the unlikely possibility of stockpiled weathered ore and waste rock or pit walls to generate acid and/or leach metals
- Extension of post-closure monitoring from one year to up to five years, with a corresponding increase in corresponding closure costs

The A&R Plan, dated June 13, 2007 was accepted and approved by the Nunavut Water Board (NWB) under Motion 2007-19-15. In approving the A&R Plan, the NWB noted several comments to be address in subsequent revisions or addendums.

This document is an update to the June 2007 version in consideration of changes to the scope of the work as provided by Amendment No. 2 to the Nunavut Water Board (NWB) water licence as well as the comments made by the NWB in the above noted approval of the A&R Plan. Amendment No. 2 included the following main project changes:

- Expansion of the Steensby Camp from an 8-12 person seasonally operated "fly-in camp" to an approximately 40 person seasonally operated tent or trailer camp
- Establishment of the new seasonally operated "Rail Camp" for approximately 40 people

This updated A&R Plan will become the closure document that Baffinland will follow in the course of the bulk sampling program, subject to any future revisions required to reflect material changes. The



Plan is written with a view to address all project-related activity areas and infrastructure related to the existing exploration and geotechnical drilling as well as the bulk sampling program.

1.1 <u>EXISTING PERMITS</u>

Exploration is focused on Federal Mineral Leases 2483, 2484 and 2485 that were established in the 1960s before the Nunavut Land Claims Agreement and are wholly held by Baffinland.

The exploration and geotechnical activities, the bulk sample program and any future abandonment and reclamation activities that may be undertaken, are subject to the terms and conditions of the following core authorizations issued to Baffinland:

Type of Authorization	Approval No.	Authorizing Agency	Governing Activity	Period Valid
Water License (Type B)	2BB-MRY0710 (including Amendments 1 and 2)	NWB	Water use and waste disposal	Feb 20, 2007 to Dec 31, 2010
Land Use Permit	N2006C0036	INAC	Exploration and Geotechnical Activities on Crown Land	April 4, 2007 to December 31, 2010
Land Use Permit	N2007F0004	INAC	Road Construction on Crown Land	July 6, 2007 to July 6, 2009
Commercial Lease for Inuit Owned Lands	Q07L3C001	QIA	Mining and exploration activities on Inuit Owned Land	August 1, 2007 to October 31, 2009
Quarry Permit	2007QP0098	INAC	Quarrying on Crown Land	July 6, 2007 to July 6, 2009
DFO Letter of Advice	File NU-06-0084, dated July 25, 2007	DFO	Crossing installations at Category Small Watercourses	Not applicable
HADD Authorization Fisheries Act S.35(2)	File NU-06-0084, dated August 3, 2007	DFO	Crossing installations within fish habitat at 25 watercourses	Not applicable
Navigable Waters Protection Act Approval	8200-07-10265 8200-07-10266 8200-07-10267 8200-07-10268 8200-07-10269 8200-07-10270 8200-07-10271 8200-07-10272 8200-07-10273 8200-07-10274	Transport Canada	Construction of crossings in 10 navigable waters	September 6, 2007 to September 6, 2013

1.2 APPLICABLE GUIDELINES

The following guidelines were referenced during the development of this A&R Plan:

• Guidelines for Abandonment and Restoration Planning for Mines in the Northwest Territories, by the Northwest Territories Water Board, September 1990.



• Mine Reclamation in Northwest Territories and Yukon, Prepared by Steffen, Robertson and Kirsten (B.C.) Inc. for the Northern Affairs Program of the Department of Indian Affairs and Northern Development, April 1992.

The Department of Indian and Northern Affairs Canada (INAC) published a Mine Site Reclamation Policy for Nunavut in 2002, although the policy does not apply to exploration or advanced exploration stages of the development of a mineral property and only applies to new and developed mines and their mining-related activities (INAC, 2002). Draft guidelines for mine reclamation in the Northwest Territories and Nunavut were also issued by INAC in 2002 and a revision of these guidelines is still pending. Therefore, the above two approved guidelines have been used as guidance.



SECTION 2.0 - ABANDONMENT & RECLAMATION PLAN OBJECTIVES

In accordance with the objectives outlined in the cited guidelines, the general abandonment and reclamation goals of this A&R Plan are to:

- Ensure the long-term physical and chemical stability of the project area(s) so as to protect the public's health and safety
- Enhance natural recovery of the disturbed area(s) to a state that is compatible with original conditions to allow for future use by people and wildlife
- Ensure that the requirement for long-term maintenance and monitoring is minimized

This A&R Plan is written with a view to address all project-related activity areas and infrastructure, the existing exploration and geotechnical drilling as well as the bulk sampling program.



SECTION 3.0 - PROJECT DESCRIPTION

3.1 OVERVIEW

The Mary River Project is currently subject to exploration drilling at Mary River as well as geotechnical drilling for the engineering design of various components of the project including the railway alignment, Steensby Inlet port facility, mine site infrastructure, open pit overburden, potential wind and hydroelectric sites, borrow pits, quarry sites and others. In addition, the bulk sampling program is underway and will be completed in 2009. The bulk sample program and the exploration and geotechnical drilling programs involve the following:

Mine design related operations

- Operation of up to 10 drill rigs for both exploration drilling at the Mary River ore deposits and geotechnical drilling at proposed mine infrastructure areas
- Operation of a temporary seasonally occupied tent camp, associated facilities and related infrastructure for approximately 40 people part way along the proposed railway alignment (referred to as the Rail Camp)
- Operation of a temporary seasonally occupied tent or trailer camp, associated facilities and related infrastructure for approximately 40 people at the future port site at Steensby Inlet
- Sealifts at Steensby Inlet to re-supply the Rail and Steensby Inlet camps and drilling operations conducted along the proposed railway alignment with dry goods and fuel
- Environmental studies, including aerial and ground-based terrestrial and marine wildlife surveys, fisheries and aquatics, water quality sampling, vegetation sampling, and archaeological surveys

Milne Inlet Site and Milne Inlet Tote Road

- Operation of an all-season 60 person fully serviced trailer camp, associated facilities and related infrastructure including a package sewage treatment plant at Milne Inlet to support the Milne Inlet Tote Road construction activities, seasonal re-supply, and barge loading of the bulk sample
- A lined bladder tank farm with an approximate capacity of 8.25-million litres (ML) as well as a lined re-fuelling station and re-supply pipeline
- Improvements to the airstrip at Milne Inlet, including the placement of fill, re-grading of the surface, application of EK35 and the installation of temporary airstrip lighting
- Upgrading the existing Milne Inlet Tote Road to allow all-season use, including excavating sand and gravel for the road bed from within the road alignment, and supplemented with material from large designated borrow/quarry areas, adding the fill to the roadbed and installing crossing structures (mainly culverts) at watercourses and drainages.
- Emergency shelters (trailers) positioned along the road
- Consolidation of historical scrap steel and debris along the Milne Inlet Tote Road
- Communication towers and repeater stations at the Mary River and Milne Inlet camp sites and along the Milne Inlet Tote Road



- Dry cargo and fuel tanker sealifts at Milne Inlet, to re-supply the project with equipment, materials, supplies and fuel to Milne Inlet, with subsequent overland transport to Mary River
- Removal and disposal of four (4) sea container box culvert crossings and six (6) culvert crossings from navigable waters along the Milne Inlet Tote Road

Mary River Camp

- Operation of an approximately 100-person winterized exploration tent camp and a 100-person all-season tent camp, and ancillary facilities (e.g. wash trailer, leach pit for greywater, diesel-electric power generation, maintenance shop, rotating biological contractor, incinerator, etc) at Mary River.
- A polishing waste storage pond (PWSP), and a Tanks-A-Lot sewage treatment system for use by the existing exploration camp
- Operation of a non-hazardous waste landfill (upon NWB approval)
- Improvements to the airstrip at Mary River, including the placement of fill, re-grading of the surface and the installation of temporary airstrip lighting
- Bulk fuel storage facilities and lined re-fuelling stations at the Mary River camp and crusher area
- A 60-m high test wind tower approximately 19.6 km northeast of Mary River Camp to record information on wind speeds and direction
- Remove hazardous wastes off-site for disposal at a licensed disposal facility or to recycling depots

Mine the Bulk Sample at Deposit No. 1

- Mine haulage road from the ridgeline on Deposit No. 1 to the crusher location
- Refuge trailer parked at the crusher location near Deposit No. 1
- Explosives storage and detonator storage magazines near Deposit No. 1 and an associated access road
- The drilling, blasting and stockpiling of approximately 154,000 dry tonnes (t) of weathered surface rock and 6,600 t of waste rock on the top of Deposit No. 1 at Mary River
- The drilling, blasting and crushing of 250,000 t of iron ore bulk sample from an open pit on Deposit No. 1 at Mary River
- Truck haulage from the bulk sample pit to the crusher, and truck haulage of the bulk sample to Milne Inlet
- Temporary stockpiling of the iron ore bulk sample at Milne Inlet
- Loading of iron ore at Milne Inlet on five ships sailing to Europe in August through October 2008
- Barge loading and ship loading at Milne Inlet

Figures 3.1 to 3.6 shows the location of activity areas related to the bulk sample program and exploration and geotechnical investigation programs.



3.2 SCHEDULE

A general schedule of the activities involved with the bulk sample program is as follows:

•	November 2006	Submitted Environmental Screening Document and Permit Applications

June 2007 Permits issued; road and airstrip upgrades begin
 August 2007 Mobilize camp and equipment for bulk sample

March 2008 Camp and infrastructure constructed, bulk sampling begins

March 2008 Start haulage of ore to Milne Inlet

Aug-Oct 2008 Ore loaded onto ships and delivered to market

Oct 2009 Bulk sampling program completed

The exploration and design related drilling are ongoing, in support of project planning.

3.3 BULK SAMPLE

3.3.1 Mining

Mining of the bulk sample will involve the following steps:

- A total of approximately 154,000 t of weathered iron ore and 6,600 t of waste rock will be stripped from one pit on Deposit No. 1 and stockpiled near the pit on the deposit. The proposed location of the bulk sample pit and weathered ore and waste rock stockpile are shown on Figure 3.2.
- Ore will be extracted by blasting using explosives and excavating at 5 m intervals. The
 total depth of the pit is estimated to be 20 m and is designed to be free-draining
 (i.e. side hill cut) so that no water is impounded.
- The bulk sample ore will be transported to a crushing area, where it will be crushed to
 produce both lump and fine ore products. Separate lump and fine ore stockpiles will be
 created and temporarily placed next to the crusher and at the Milne Inlet site.

3.3.2 Geochemical Properties

Acid Rock Drainage (ARD) and Metal Leaching (ML) testing has been conducted on the iron oxide (fresh and weathered hematite and magnetite ore), waste rock, borrow source and ballast material using drill core and/or surface samples from the exploration program (Knight Piésold, 2007). Major highlights from this report as it relates to the bulk sampling program are summarized herein.

Borrow Source and Ballast Materials

Borrow source samples were collected from sites around the Mary River Site for possible bulk sample road construction material. Samples were also selected around the site for



potential borrow sources for railroad ballast. Initial testing determined that the source material for both the borrow and ballast are considered to be non-acid generating due to very low sulphide content and readily reactive carbonate minerals. The sites where these samples were collected could potentially be a very good source of neutralizing material. Mineralogy of the samples varied but the rock was generally composed of quartz, feldspars, plagioclase and mica.

Iron Oxide (Ore) Samples

Iron oxide samples that were used in the preliminary ARD/ML testing were not taken from the immediate area or depth of the bulk sample pit but rather from the ultimate pit for the proposed full-scale project. These sample results would have an inherently higher potential for ARD and ML since the core was collected from deeper iron formation and therefore the samples would not have been exposed to surface weathering like the ore from the bulk sample pit. Sulphur concentrations from shallow channel rock samples collected in 2006 from locations within both the hematite and magnetite bulk sample pit were reported to be 0.007% and 0.024%, respectively, indicating a low potential for ARD. This would be characteristic of the ore that will be extracted and stockpiled. The ore from this area will likely not generate ARD or ML as it has historically already reacted with the environment.

Iron oxide samples that were taken from existing drill core generally had low sulphide concentration with the exception of two samples. Overall however, they were classified as possibly acid generating to acid generating due to acidic paste pH (in Acid-Base Accounting testing) and incapability to neutralize any acid. Leaching of major and minor trace metals including iron and manganese may also occur under mildly acidic conditions, if this condition were to occur. The results from this testing however should be seen as a worse case scenario as samples were taken from deep within the ore body and have not been subjected to surface exposure and weathering processes.

It is important to note that local cold and dry environmental conditions at the Mary River site would slow any onset of ARD as cold and dry weather climates reduce reaction rates. On-site field kinetic testing was conducted in the summer of 2007 to confirm these effects on potential ARD and ML generation from the ore and waste rock samples for the proposed full-scale mining project. The testing is ongoing and dependant on environmental conditions (i.e. precipitation) at the site. Preliminary results are confirming that the potential risk for ARD and ML is low and are consistent with the above reported results. Testing results used to assess the potential for ARD and ML for the bulk sampling program are addressed in the bulk sampling management plan which is updated yearly.

3.4 STOCKPILES

Stockpiles that will be created during the bulk sampling program include:

- A stockpile of weathered iron ore and waste rock located on Deposit No. 1
- A temporary crusher feed stockpile



- Temporary lump ore and fines stockpiles next to the crusher at Mary River
- Temporary lump ore and fines stockpiles at Milne Inlet

The mixed ore pit of hematite and magnetite is expected to generate approximately 154,000 t of weathered ore and 6,600 t of waste rock. This equates to an approximate volume of 55,000 m³, based on a density of 4.36 t/ m³ and an average bulking factor of 1.5. The proposed weathered ore stockpile location is shown on Figure 3.2. The stockpile will be developed to an approximate height of 4 m, with maximum 2H:1V side slopes.

A crusher feed stockpile will be developed as trucks deliver ore from the bulk sample pit to the crusher. This feed stockpile will vary in size according to production from the pit and crusher operation, but is expected to be in the order of one to two days of production (15,000 to 30,000 t).

Temporary and separate lump ore and fine ore stockpiles will be constructed at two main locations: near the crusher, and at Milne Inlet. The location of the two proposed temporary stockpiles at the crusher are shown on Figure 3.2 and the stockpile locations at Milne Inlet are shown on Figure 3.3.

The 250,000 t bulk sample will translate into approximately 87,000 m³, based on a density of 4.36 t/m³ and a rough average bulking factor of 1.5. Based on an expected 75% lump to 25% fines proportion, and not accounting for differences in bulking factors, the lump and fine ore stockpiles will have volumes in the order of 65,000 m³ and 22,000 m³, respectively. The temporary ore stockpiles will be constructed as the trucks dump the ore into a conveyor hopper, and the conveyor will develop the stockpiles with stable side slopes.

3.5 CAMPS AND RELATED FACILITIES

Camp facilities are described below and locations are shown on Figure 3.1.

The existing all-season exploration camp at Mary River, shown on Figure 3.6, will continue to operate for the duration of the bulk sampling program, and a new 100-person all-season camp will be constructed next to the existing camp to accommodate additional workers during the bulk sampling program. The primary ancillary facilities and related infrastructure at Mary River are shown on Figure 3.6.

A trailer camp for approximately 60 people, associated facilities and related infrastructure will continue to operate throughout the year at the Milne Inlet site to house the sealift and road construction/operation personnel and support the Milne Inlet Tote Road and barge loading of the bulk sample.

There are two temporary refuge stations consisting each of a small half size trailer with bottled water and fuel storage area for 4 fuel drums located at kilometre 33 and 68 of the Milne Inlet Tote Road.

Radio towers will be positioned at Milne Inlet, Mary River camp and two along the Milne Inlet Tote Road. Weather stations are located at Mary River and both Milne Inlet and Steensby Inlet.



An 8-12 person seasonally operated (March through October) fly camp (when established) will support preliminary exploration activities at Deposit No. 4.

In 2007, a seasonally operated camp was established at Steensby Inlet to support on-ice port site drilling and geotechnical drilling in the general southern areas of the rail alignment. The 8-12 person temporary tent camp at the future port site will be expanded to an approximate 40 person temporary tent or trailer camp in 2008. The camp will support the geotechnical drill program between Steensby Inlet and Rail Camp for the rail route, potential hydro-electric power generation, port infrastructure, as well as environmental studies in the area.

A temporary seasonally occupied tent camp for approximately 40 people part way along the potential future railway alignment north of Cockburn Lake referred to as the Rail Camp will be constructed in 2008. The camp will support the geotechnical drill program between Mary River and Steensby Inlet, as well as environmental studies based in the area.

3.6 <u>EQUIPMENT</u>

The list of equipment on-site at final reclamation includes the following:

Item	No. of	Item	No. of
	Units		Units
Snowmobile/ATV	10	Excavators	4
Camp	6	Fork Lifts (ZoomBooms)	5
Incinerator	7	Packers	4
Airstrip Lights	2	Fuel Tanks (steel)	1
Sewage Treatment Facilities	3	Crusher	1
Camp Gensets	10	Crusher Genset	1
Aux Gensets	10	Rescue Boat	1
Haul Road Trucks	14	Emergency Trailers	2
Haul Road Truck Pups	12	Radio Towers	4
Dozers	8	Rigmats	40
Loaders	6	Office Trailers	7
Supervisor Vehicles	12	Mine Haul Trucks	3
Cranes	1	Graders	2
Light Plants	8	Water Tanks	1
Compressors	2	Waste Tank	1
Fuel Truck	1	Snowblower Truck	1
Maintenance Vehicles	15	Grasshopper Conveyor	1
Emergency Vehicles	1		

In addition, the drilling contractor operates up to 10 drills and supporting equipment and air charter companies operate helicopters and fixed-wing aircraft at the site during each exploration season.



3.7 <u>AIRSTRIPS AND ROADS</u>

There are two existing gravel airstrips used for the project. Temporary lighting is installed at Mary River and Milne Inlet airstrips. Drainage improvements (grading and contouring) are ongoing at the Mary River and Milne Inlet airstrips.

The Milne Inlet Tote Road is an existing 105 km road between the Mary River Site and Milne Inlet. The road is continuing to be upgraded to a year-round all-weather road. The road improvements involve:

- Excavating sand and gravel from within the road alignment and from material from large designated borrow/quarry areas
- Placement of engineered fill to improve road bearing capacity at select locations
- Road bed widening plus construction of turn-outs
- Replacement/installation of crossing structures (mainly culverts) at watercourses and drainages

The road was made passable as a winter road by the end of November 2007. By the end of 2007, roughly 13% of all crossings (culverts and sea container box culverts) had been installed, including two of the modified sea container box culvert crossings

Figures 3.1 shows the existing road alignment and the borrow sources identified for quarrying.

3.8 BORROW SOURCES

Three main borrow sources and two quarries have been identified, at locations shown on Figure 3.1. Approximately 650,000 to 700,000 m³ of sand and gravel will be excavated from within the road alignment and these main borrow sources and quarries to support the bulk sampling activities. Material is progressively stripped from the active layer at select locations identified in the field. Excavation edges are constructed to stable slopes and drainage re-established as part of operations. On-going monitoring will allow for progressive reclamation activities, to identify and rehabilitate any areas where thaw settlement results in ponding of water or erosion.

3.9 <u>FUEL STORAGE</u>

Fuel storage facilities are located at the camp and crusher area at Mary River, at Milne Inlet, Refuge Stations, Rail Camp and at Steensby Inlet Camp. The following bulk fuel storage facilities will be used:

- An 8.25 ML capacity bulk fuel storage facility at Milne Inlet, consisting of 114,000 L fuel bladders in a lined containment as well as a lined re-fuelling station and re-supply pipeline
- 1.75 ML bulk fuel storage capacity near the Mary River Camp, consisting of 114,000 L bladders
 in lined containment. A double walled 75,000 litre tank in lined containment will also be
 installed.



Refuelling stations at Milne Inlet and Mary River will be equipped with a lined and bermed area to contain any minor spills or leaks during refuelling. The liner will be protected by sand bedding and vehicles and equipment will drive onto the lined area to refuel.

In addition, drum caches in lined containment will also be situated at Milne Inlet, Mary, River, Steensby Inlet and Rail Camps. In total, a peak of approximately 11,000, 200L drums may be stored on-site.

3.10 CHEMICALS

Some chemicals and potentially hazardous materials associated with project operations will include:

- Oils, greases, lubricants, and drilling additives for mining and heavy equipment
- Calcium chloride flakes for drill water for exploration drilling and for geotechnical investigations in the area of the future mine site infrastructure at Mary River
- Lead acid batteries and cleaning supplies at camp sites
- Waste oils generated from mobile equipment and generators

Lubricants and oils, as well as both new and used batteries, are stored in containers. Waste oils are stored in drums in lined containment, until transported to Milne Inlet and sent offsite via sealift to a registered hazardous waste disposal facility or to recycling depots.

3.11 EXPLOSIVES

Approximately 240 t of pre-packaged emulsion and high explosives (Class A) will be used at the bulk sample location. The explosives are stored in the 16 explosives magazines used for transport of the explosives to Mary River. The self contained explosives magazines are positioned in conformance with the *NWT/Nunavut Mine Health and Safety Act* and regulations. Detonators and explosives are stored in separate magazines, and inventory is strictly controlled with supervisory control. The explosives magazines are located away from other infrastructure in accordance with the British Table of Distances, and warning signs are prominently posted.

3.12 WASTE AND WATER MANAGEMENT

Water will be supplied to each camp as follows:

- The new water supply and treatment system (heated intake, ultra-violet disinfection) at Mary River supplies water to the new combined population at the camp site
- Water supply at the Milne Inlet site consists of a holding tanks that are filled by truck from Philip's Creek during summer months and from a nearby lake during winter and treated using an ultra-violet (UV) disinfection system
- Drinking water at the Rail Camp will come from the adjacent unnamed lake, stored in holding tanks and treated using an ultra-violet (UV) light disinfection system
- Drinking water at Steensby Inlet Camp, if sourced from the unnamed in-land freshwater lake will be treated using an ultra-violet (UV) disinfection system. Water, if sourced from Steensby



Inlet will be treated using a pre-engineered reverse osmosis desalination treatment plant. Water from the desalination plant will be stored in tanks and treated using an ultra-violet (UV) disinfection system before use.

Sewage and greywater will be treated and disposed of at each camp as follows:

- Sewage and grey water at Mary River is treated using a rotating biological contractor sewage treatment plant and the treated effluent is discharged via a 2 km heat traced pipeline into Sheardown Lake
- Sewage and grey water at Milne Inlet is treated using a packaged sewage treatment plant, and the treated effluent is discharged by pipe to a surface drainage channel discharging to Milne Inlet
- Toilet wastes collected from the outhouses at Steensby Inlet and Rail Camp will be incinerated
 in a dual-stage, forced air incinerator at each of the camps. Greywater will be disposed of in a
 sump established at each camp.

Solid wastes will be stored and disposed of as follows:

- Camp incinerators will be operated at each of the Mary River, Milne Inlet, Steensby Inlet and Rail camps for disposal of inert combustible non-hazardous solid wastes. Ash will be placed in containers to help prevent wind distribution
- Inert non-combustible wastes such as scrap metal, plastic, rubber, metals and ashes from the
 incinerator will be disposed of in the landfill at Mary River as described in the Bulk Sampling
 Program Landfill Design and Operations (Knight Piésold Ref. No. NB102-00181/10-6, Rev. 1,
 dated 31-March-2008)
- Wastes generated at the refuge stations will be stored in containers or ore sacks and will be backhauled to Mary River for disposal by incineration or landfilling, as appropriate or to Milne Inlet for shipment off site
- Waste oil and other hazardous and recyclable wastes will be collected, temporarily stored
 on-site in a lined containment area and backhauled to Milne Inlet or Steensby Inlet in
 preparation for shipment off site. Used batteries will be collected in a sealed container and
 transported off site. Empty fuel drums will be disposed of to the on-site landfill or, if suitable for
 reuse, transported by sealift off-site where they will be returned to the vendor.



SECTION 4.0 - TEMPORARY SUSPENSION

A temporary suspension of activities involves the temporary cease of the bulk sampling and the exploration and geotechnical drilling program operations, either as planned or due to unforeseen circumstances.

A planned shutdown occurs when there is a potential for economic or operational difficulties that would cause a temporary cease of current operations at the project sites. The bulk sampling program could be temporarily suspended because of unforeseen circumstances such as a prolonged period of poor weather and related issues, fuel shortages or mechanical problems with critical equipment. Temporary suspension could last for a period of weeks to several months. The intention however, would be to immediately resume operations as soon as all issues have been resolved. All facilities will be secured in a manner similar to the seasonal shutdown of the existing Mary River camp that has occurred in past years.

4.1 BULK SAMPLE PIT

The bulk sample pit has been designed to be free draining. Any blasted ore will be moved to a stockpile. The pit will be visually inspected as part of the monitoring program to identify any indications of acid generation or metal leaching, and the drainage that collects in or downstream of the bulk sample pit will be sampled and tested for general chemistry and metals during the semi-annually (twice per year) site visits (discussed below).

4.2 STOCKPILES

The weathered ore and waste rock stockpile will be constructed with 2H:1V side slopes and to a height of 4 m which is expected to be physically stable in the long term. Inspection will be carried out to verify this. As well, any seepage observed from the weathered ore and waste rock stockpile will be sampled and tested for general chemistry and metals during the semi-annual (twice per year) site visits (discussed below).

Temporary ore stockpiles will be inspected for physical stability and re-grading of side slopes will be undertaken if required, prior to temporary suspension.

4.3 CAMP AND RELATED FACILITIES

The following measures will be undertaken at all camp facilities in a temporary suspension scenario:

- Tents and camp facilities (i.e., kitchens, outhouses, showers, warehouses, etc.) will be thoroughly cleaned and all open food and wastes incinerated. All unopened food supplies will be contained in sealed and secure containers so as not to attract any wildlife to the site.
- Oil stoves and propane systems will be shut off and supply oil drums and propane cylinders firmly closed



- Diesel generators will be shut down and winterized according to their manufacturer's procedures; fuel hoses will be drained and storage tanks connected to the power supply will be sealed and inspected
- Drill sites in operation or undergoing progressive reclamation will be closed as per the operational licensing and permitting requirements

4.4 **EQUIPMENT**

Heavy equipment and vehicles will be consolidated at either the Mary River or Milne Inlet camps. Small equipment will be returned to a designated warehouse where they will be securely stored.

4.5 ROADS AND AIRSTRIPS

No closure measures are proposed for roads and airstrips during temporary suspension. An inspection of the airstrips and roads will be undertaken to ensure there is no impeded drainage or substantial erosion that requires attention.

4.6 BORROW AREAS

Borrow areas will be progressively reclaimed as part of operations, including maintaining stable side slopes and grading for natural drainage. The borrow areas will be inspected at the onset of temporary suspension, and re-grading will be completed as required to ensure the areas are physically stable.

4.7 FUEL STORAGE

Bulk fuel storage facilities at Mary River and Milne Inlet sites will be inspected for leaks and all valves and dispensers closed and secured. Drums of fuel will be left within the lined containment areas.

4.8 CHEMICALS

All chemicals present, such as cleaning supplies, lubricants, antifreeze, oils, and greases will be stored away in secure buildings and properly sealed.

4.9 EXPLOSIVES

All explosives will be placed in the explosives magazines and locked.

4.10 WATER SUPPLY AND WASTE MANAGEMENT

The water supply systems (tanks, pipes, and lines) will be completely drained, removed and stored away. Waste water treatment facilities will be shut down according to manufacturer's procedures, and any remaining sewage or sludge will be directed to the polishing/waste stabilization ponds.



Combustible non-hazardous inert wastes will be incinerated and non-combustible wastes will be moved to the Mary River landfill.

Hazardous waste will remain stored in a manner that minimizes environmental risk in preparation for final off-site disposal and/or recycling.

4.11 MONITORING

Baffinland will arrange semi-annual (twice per year) site visits to inspect the camps, and repairs will be made as necessary. These visits would continue until activities resume. Under this scenario, Baffinland would notify the NWB and QIA of planned site visits so that the NWB and QIA could chose to attend if desired. QIA and NWB will be copied on all follow-up reports.

Water quality monitoring will be carried out at the stockpile locations and the bulk sample pit as indicated above, and in accordance with the conditions of the water license.



SECTION 5.0 - FINAL ABANDONMENT

Final abandonment would be undertaken at completion of the bulk sampling program, provided there are no immediate or pending plans to advance the project towards mine development.

Final abandonment may also occur if the bulk sampling program was terminated before completion due to unforeseen circumstances and a decision was made to cease all exploration and geotechnical exploration activities at Mary River. Final abandonment will include removing all equipment and materials either off-site or into the on-site landfill (for inert, non-hazardous, non-combustible materials), and contouring ground surfaces. Equipment and materials to be taken off-site will be transported overland from Mary River Camp to Milne Inlet. Materials and Equipment at Rail Camp will be flown to Steensby Camp or the Mary River Camp. Arrangements will be made with a sealift contractor to collect the shipment of materials and equipment at Milne Inlet and Steensby Inlet and ship material offsite for re-sale, salvage or disposal.

Most materials and equipment found at the project sites will have some residual value for either re-sale or relocation to another exploration site. It is possible some or all of the camp infrastructure and equipment could be airlifted to another exploration site or could possibly be donated to the local communities. If there is no future use for materials in the area or they possess no residual value, they will be shipped off-site where they will either be salvaged or properly disposed.

5.1 BULK SAMPLE PIT

The shallow pit area created on Deposit No. 1 will be inspected for any physically unstable surfaces. The bulk sample pit has been designed to be free draining and will be left open. Rehabilitation measures will be undertaken if necessary to ensure the pit is free draining and that unstable areas do not remain. This may include additional blasting, excavation or backfilling using weathered ore.

As described in Section 3.3.2, the ore exposed through the bulk sample program is not expected to generate acid or leach metals under the conditions at site. The walls and floor of the pit will be visually inspected as part of the monitoring program to identify any indications of acid generation or leaching, and any seepage that collects in or downstream of the bulk sample pit will be sampled and tested for general chemistry and metals.

If visual observation or runoff water analyses from the bulk sample pit suggest that acid generation or metal leaching is occurring, a contingency plan will be implemented to mitigate these impacts. The contingency plan consists of two actions. First, up-gradient surface runoff will be routed around the bulk sample pit to reduce the amount of runoff that can make contact with the pit walls and floor. Second, readily available neutralizing material will be placed within the pit to effectively neutralize any acidity that might be present. Nearby Cambrian-Ordovician dolostone and limestone south of the deposit or local acid buffering overburden material would be used as the neutralizing agent if needed. The exact quantity of material to be added would ensure that the neutralizing capacity to the acid generating capacity has a minimum ratio of 2:1..



5.2 STOCKPILES

The weathered ore and waste rock stockpile will be constructed with 2H:1V side slopes and to a height of approximately 4 m which is expected to be physically stable in the long term. Inspection will be carried out to verify this. As well, any seepage observed below the weathered ore and waste rock stockpile during follow-up monitoring will be sampled and tested for general chemistry and metals during the annual post-closure site visits (discussed below).

The potential is considered low for potential poor quality run-off from the weathered ore and waste rock stockpile. However, if visual observation or runoff water analyses from the weathered ore and waste rock stockpile suggest otherwise, a contingency plan will be implemented to mitigate these impacts. The contingency plan consists of two actions. First, up-gradient surface runoff will be routed around the weathered ore and waste rock stockpile, to reduce the amount of runoff that can make contact with the stockpile. Second, readily available neutralizing material will be mixed with the weathered ore in the stockpile. Nearby Cambrian-Ordovician dolostone and limestone south of the deposit or local acid buffering overburden material, would be used as the neutralizing agent if needed. The exact quantity of material to be added would ensure that the neutralizing capacity to the acid generating capacity has a minimum ratio of 2:1.

At the conclusion of the bulk sample program, minor amounts of residual ore will be present at the crushing station and stockpile areas at Mary River and Milne Inlet. Crusher and ore storage areas will be graded and covered with approximately 1.0m of borrow material. Shallow ditching may be excavated around the former stockpile areas to collect seepage for environmental monitoring.

5.3 <u>CAMP AND RELATED FACILITIES</u>

Most materials found at the camp sites will have residual value, so if the camps can not be salvaged either through re-sale or relocation to another exploration project, the materials will be moved off-site by sealift. Tent facilities and Quonset buildings will be dismantled and, with the pre-fabricated trailers, will be transported overland to Milne Inlet. Wooden structures such as warehouses, outhouses, tent floors, bunk beds and tables will be dismantled, salvaged for re-use by others, or burned on site. Only clean wood, wood that has not been coated with preservative chemicals or paint, will be considered for burning.

All camp areas will be inspected for signs of fuel spills and any contaminated materials excavated as described in Section 5.10. Ground surfaces will be re-contoured if necessary to ensure long-term physical stability.

Generators will be prepared for travel, transported overland to Milne Inlet, and sent off-site on sealift for re-sale. Fuel storage, hoses and filters associated with the power supply will be drained. Waste oil, residual fuels and oil/fuel filters will be managed as hazardous waste, contained and removed from site to a licensed waste disposal facility.



Drill sites in operation or undergoing progressive reclamation will be closed as per the operational licensing and permitting requirements. Drill core will be disposed of in the weathered ore stockpile location or in the bulk sample pit.

5.4 ROADS AND AIRSTRIPS

Airstrips will remain to allow for future access to the site for exploration as well as monitoring, although temporary airstrip lighting will be removed. The Milne Inlet Tote Road and the access road to Deposit No. 1 will be inspected to ensure these areas are physically stable. Any areas of significant erosion will be re-graded to improve long-term stability. Four (4) sea can crossings and six (6) culvert crossings deemed as navigable waters under authorization by Transport Canada and the Federal Department of Fisheries and Oceans along the Milne Inlet Tote Road are required to be removed and the crossing re-graded. The culverts and sea-cans will be disposed of in an inert landfill at Mary River. Alternately the sea cans may be hauled to Milne Inlet and shipped off site for disposal or recycling. The roadbed will remain for other users, in accordance with the road's designation of public access in the Nunavut Land Claim Agreement.

5.5 BORROW AND QUARRY AREAS

Borrow and quarry areas will be progressively reclaimed as part of operations, including maintaining stable side slopes and grading for natural drainage. Final re-grading will be completed as required to re-establish natural drainage and limit the potential for excessive erosion. Borrow and quarry areas will be revisited as part of the post-closure monitoring program, to document that no substantial thaw settlement has occurred that will necessitate further remedial action.

5.6 FUEL STORAGE

Drums of fuel will be consolidated, inspected and securely sealed. Any open drums of diesel, off-specification fuel and waste oil will be shipped to registered hazardous waste disposal facilities or to recycling depots. Sealed fuel drums may be sold locally or to other users in the region. Drums will be transported overland to Milne Inlet or by air to Steensby Inlet and loaded onto sealift. Empty fuel drums will be disposed of to the on-site landfill or, if suitable for reuse, transported by sealift off-site where they will be returned to the vendor.

Fuel bladders will be drained using compressed air, transferred to a truck, and relocated to Milne Inlet where they will be removed offsite for salvage. Any fuel remaining will be loaded onto a sealift and transported to other users or will be shipped to registered hazardous waste disposal facilities or to recycling depots. The Mary River fuel storage facility will be emptied and decommissioned first, followed by the Milne Inlet facility once any excess fuel has been taken off site.

Containment for each fuel storage facility consists of an earthen berm lined with a petroleum-resistant geomembrane liner. Any bedding material inside the liner will be tested for petroleum hydrocarbons before being removed. Liners will be sent off-site for disposal at a licensed



facility. Soil beneath the lined areas will also be tested for petroleum hydrocarbons. Disposal of contaminated soils is described in Section 5.10.

5.7 CHEMICALS

Chemicals, such as cleaning supplies, lubricants, antifreeze, oils, and greases will be placed in a sea container and will be transported off-site for either re-use or disposal.

Waste oil will be shipped to registered hazardous waste disposal facilities or to recycling depots. Used batteries and any other hazardous waste will be taken off-site to a licensed disposal facility for recycling or proper disposal.

5.8 EXPLOSIVES

Unused explosives will be securely contained in magazines and removed from site. The explosives magazines will be transported to Milne Inlet and sent offsite via sealift for proper disposal or re-use.

5.9 WASTE AND WATER MANAGEMENT

Combustible non-hazardous inert wastes will be incinerated on site. Non-combustible non-hazardous inert bulky waste that has no salvage value will be landfilled on-site.

Existing bulky wastes from the 1960s, equipment and materials associated with recent project activities, will be inspected for any hazardous materials. Oil pans and fuel tanks will be drained and the oil or fuel shipped to registered hazardous waste disposal facilities or to recycling depots. Any remaining hazardous components such as batteries, tanks and filters will be removed from site to a licensed off-site facility.

A landfill will be constructed as part of the bulk sampling program for the disposal of bulky inert wastes, including steel, rubber and plastics. Bulky wastes remnant of historic exploration activities will be relocated to the landfill. No organic or hazardous wastes will be disposed of in the landfill. The landfill site will be covered with a 1.5 m thick layer of inert overburden. The landfill will have been progressively closed during operations prior to final mine closure as part of normal facility operations.

The water supply system (tanks and lines) will be drained, dismantled, and will be either dismantled for disposal in the landfill at Mary River or will be transported to Milne Inlet for salvage or disposal off-site.

Grey-water sumps filled and contoured to grade. Sewage treatment plants will be decommissioned in accordance with manufacturer procedures, and any remaining sewage or sludge will be sent to the polishing/waste storage pond. The polishing/waste stabilization ponds will be decanted and the solids left to dry. Dried solids will be disposed of the on-site landfill upon confirmation as non-hazardous waste. Liners will be removed and the polishing/waste stabilization ponds will be filled and contoured to grade. The treatment plants will be prepared for shipping and will be



transported to Milne Inlet to be loaded onto sealift and shipped to other users. The concrete tanks associated with Tanks-A-Lot treatment facility will broken-up and disposed of in the inert landfill at Mary River.

5.10 CONTAMINATED SOILS

Any contaminated soils will be excavated using the skid steers or excavators and will be loaded into fibreglass ore sacks and removed off-site for disposal at a licensed treatment or disposal facility.

5.11 TIMING AND SCHEDULE OF FINAL ABANDONMENT

The timing of final abandonment and reclamation is largely governed by site access and weather. Activities such as removal of lined containment facilities and the testing and excavation of contaminated soils must be completed when the ground surface is not frozen. Overland access will be year-round until the ten (10) navigable crossings are removed from the Milne Inlet Tote Road in May 2009. Sealift is possible only during the open water period of August through October.

Upon completion of the delivery of the bulk sample to Milne Inlet, if final abandonment was implemented it will be possible to remove the heavy equipment and materials from the Mary River site, with complete decommissioning and reclamation of the Mary River site before the winter period and subsequent removal of culverts from the ten (10) navigable crossings in the spring of 2009. Complete decommissioning of project facilities and reclamation activities at locations other than the Mary River site can occur through the winter period and/or in the spring and through the summer of 2009.

If final abandonment was unexpectedly implemented earlier, a similar schedule would apply, considering the timing constraints for reclamation activities and demobilization.

It is estimated that a total of four and a half months will be required to remove equipment and materials from Mary River with a crew of about 20 people. The current camp will be scaled down to 20-person capacity, initially, and then removed completely once all other reclamation activities are complete. The reclamation crew will move to Milne Inlet and then to the Steensby Inlet to complete reclamation at these camps.

Final abandonment could be undertaken under favourable weather conditions, leading up to sealift in August through October.



SECTION 6.0 - FOLLOW-UP MONITORING

In order to ensure the physical and chemical stability of various components of the sites after closure of the Mary River Project facilities, monitoring and follow-up inspections of all sites will be conducted. Annual inspections of all sites will be carried out for up to five years following the final abandonment, to ensure that conditions have not changed and remain both physically and chemically stable. The monitoring program may be discontinued earlier than five years, only if monitoring results indicate that site conditions are stable, and agreement can be reached with the landowner(s) and Nunavut Water Board.

The physical stability of the bulk sample pit, weathered ore and waste rock stockpile, Milne Inlet Tote Road and other project components shall be monitored through visual inspection.

The chemical stability of the site will be monitored through visual inspection as well as surface water sampling and analyses, during the closure period and for up to five years post-closure, or as otherwise dictated by the water license. The monitoring plan for the bulk sampling program will continue through closure and post-closure periods.

In the unlikely event that monitoring indicates the bulk sample pit and/or weathered ore stockpile are generating acid or leaching metals, the contingency plan described in Sections 5.1 and 5.2 will be implemented. If the contingency plan has been implemented, then monitoring will be conducted for the five year period to verify the effectiveness of the contingency measures.

At the conclusion of the post-closure monitoring period (i.e., in the fifth year of monitoring), all development areas related to the project will be subjected to a closure inspection by a company representative or contractor, and a brief abandonment and reclamation report with photographs will be prepared, documenting the reclamation work completed and the site conditions following closure.



SECTION 7.0 - ESTIMATED ABANDONMENT COSTS AND FINANCIAL ASSURANCE

The estimated cost to complete the final abandonment work described in this A&R Plan is shown on Table 7.1.

The following assumptions have been made in developing the cost estimate:

- Contractor and Baffinland equipment that are at site for the bulk sampling program will be available to carry out the final abandonment activities
- A dedicated sealift will be used to remove materials and equipment from site, so potential cost savings could be realized if demobilization activities were coordinated with the community sealift
- The monthly cost to operate the 20-person camp at Mary River during final abandonment will be the same as the current monthly cost to operate the current 100-person Mary River tent camp
- Approximately 500,000 L of unused fuel will be at Mary River and will require back-haul to Milne Inlet for off-site disposal
- All the iron ore bulk sample delivered to Milne Inlet is shipped to its destination, not requiring transport of the material back to Mary River
- Costs to implement a contingency plan to address the remote potential for acid generation and/or metal leaching arising from the bulk sample pit and weathered ore stockpile have been based upon the quarrying of approximately 30,000 m³ of local material with net neutralizing potential.

Most of the project infrastructure and hence estimated cost of final reclamation is located on Inuit Owned Lands. Under the terms of a Commercial Lease with the QIA, Baffinland has posted a Letter of Credit for \$5,407,000 as security for reclamation activities.



SECTION 8.0 - ESTIMATED ABANDONMENT COSTS USING RECLAIM

As required by the Nunavut Water Board (NWB) General Conditions of the water licence, a supplemental reclamation cost assessment for the abandonment and reclamation of Baffinland's Mary River project following completion of the proposed bulk sampling program was completed using the RECLAIM model (version 5.1). The RECLAIM modelling was based on this abandonment and reclamation plan.

The prescribed methodology of assessing the full cost for abandonment and reclamation (A&R) is with the RECLAIM model (version 5.1), which is based on a unit cost table that is part of the model. The unit cost table lists common reclamation activities that may be carried out at a particular mine site and the associated unit costs (based on 2005 data) for each activity. An attempt was made to include all reclamation activities identified within the A&R Plan into the RECLAIM model. The limitations of the RECLAIM model include the use of prescribed rates which may not exactly match the proposed reclamation activity and are based on a historic database and therefore may not be current. Although the unit rates in the table can be altered, the intent of performing the cost estimate using the RECLAIM model wasn't to alter the model to mimic the method, and thus the cost estimate presented in this Abandonment and Reclamation Plan, but to incorporate unit rates provided in the model as much as possible to come up with an estimate. In a few cases, unit rates were specified. In most cases the unit number for each line item in the RECLAIM model is a known quantity based on the actual physical layout, inventory, distances, etc. at the site. In cases where quantities were unknown conservative estimates were incorporated into the model.

The estimated cost to complete the final abandonment work using the RECLAIM model is \$4,030,885. A summary of the estimated cost using RECLAIM is shown on Table 8.1. The results of the RECLAIM model are attached.

The estimated cost to complete the final abandonment work included in the A&R Plan was \$6,203,300. This cost was determined based on Baffinland's experience operating in North Baffin Island and Knight Piésold's experience with abandonment work in Canada and internationally. Confirmation of the reasonableness of the civil works aspects of the A&R Plan cost estimate was also provided by an experienced northern contractor.

The costs presented in the A&R Plan are higher than those calculated using the RECLAIM model. The costs presented in the A&R Plan are therefore considered conservative and Baffinland proposes to post financial assurance based on this amount.



SECTION 9.0 - REFERENCES

- Baffinland Iron Mines Corporation. <u>Abandonment and Restoration Plan, Mary River Project,</u> <u>December 2004.</u>
- 2. Indian and Northern Affairs Canada. Mine Site Reclamation Policy for Nunavut. Ottawa, 2002.
- 3. Knight Piésold. <u>Letter to Derek Chubb Baffinland Iron Mines Corporation, Re: Evaluation of Geochemical Characterization Related to the Bulk Sampling Program. Ref. No. NB07-00481, June, 2007</u>. North Bay: Knight Piésold, 2007.
- 4. Northwest Territories Water Board. <u>Guidelines for Abandonment and Restoration Planning for Mines in the Northwest Territories</u>. September 1990.
- Price. W.A. <u>Draft Guidelines and Recommended Methods for the Prediction of Metal Leaching and Acid Rock Drainage at Minesites in British Columbia</u>. Smithers, B.C.: Ministry of Employment and Investment, Energy and Minerals Division, 1997.
- Steffen, Robertson and Kirsten (B.C.) Inc. <u>Mine Reclamation in Northwest Territories and Yukon</u>. Prepared under contract for the Northern Water Resource Studies Program, Water Resources Division, Natural Resources and Environment Branch, Department of Indian Affairs and Northern Development. April 1992.



SECTION 10.0 - CERTIFICATION

This report was prepared, reviewed and approved by the undersigned.

Prepared by:

Reagan McIsaac, Ph.D.

E.I.T.

Reviewed by:

Steve Aiken, P.Eng

Manager Environmental Services

Approved by:

Ken D. Embree, P.Eng.

Managing Director

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TABLE 7.1

BAFFINLAND IRON MINES CORPORATION MARY RIVER PROJECT

BULK SAMPLING PROGRAM ABANDONMENT AND RECLAMATION PLAN

ESTIMATED COSTS FOR FINAL ABANDONMENT

Components and Tasks	Units	No. Units	Unit Rate	Task Reclamation	Component Reclamation Cost
Mining Areas					
Inspect mining areas - included in camp operating costs				-	
Remedial blasting and/or excavation	Allowance	1	10,000	10,000	\$ 10,000
Stockpiles					
Inspect stockpiles for physical stability - included in camp operating costs					
Recontour weathered ore and waste rock slopes, if required (using dozer)	Hours	20	250	5,000	
Grade and cover residual ore at storage areas at Mary River and Milne Inlet	Hours	20	500	10,000	\$ 15,000
Camps and Related Facilities					
Initial decommissioning of full-scale Mary River camp to 20-persons	Person-Days	150	500	75,000	
Final decommissioning of Mary River camp	Person-Days	42	500	21,000	
Truck containers of materials from Mary River to Milne Inlet (20 containers)	Trips	20	500	10,000	
Decommission Refuge Sites (haul trailers to Milne)	Trips	4	500	2,000	
Decommission Milne Inlet camp	Person-Days	22	500	11,000	
Fly containers of materials from Rail Camp to Steensby Inlet (6 containers)	Trips	6	800	4,800	
Decommission Rail Camp	Person-Days	60	500	30,000	
Decommission Steensby Inlet Camp	Person-Days	60	500	30,000	\$ 183,800
Roads and Airstrips					
Inspect and repair any erosion	Allowance	1	13,000	13,000	
Remove airstrip lighting (2 airstrips)	Worker Days	2	1,000	2,000	
Remove 10 navigable water crossings and regrade (excavator and truck)	Hours	100	300	30,000	\$ 45,000
Borrow/Quarry Areas					
Recontour following any thaw settlement/erosion	Allowance	1	20,000	20,000	\$ 20,000
Fuel Storage Facilities (Bulk and Drums)					
Return excess fuel at Mary River to Milne Inlet (assume 500,000 L)	Trips	44	500	22,000	
Drain, fold, and containerize Mary River bladder tanks	Person-Days	8	500	4,000	
Truck containerized bladders to Milne Inlet (3 containers)	Trips	3	500	1,500	•
Drain, fold, and containerize Milne Inlet bladder tanks	Person-Days	32	500	16,000	
Remove all geomembrane fuel liners to port site; recontour surface	Person-Days	12	500	6,000	
Remove all geomembrane sewage liners to landfill; recontour surface	Person-Days	8	500	4,000	\$ 53,500
Chemicals and Explosives					
Prepare explosives magazines for shipping	Days	2	1,000	2,000	
Ship magazines (16) and other chemicals/oils to Milne Inlet	Trips	17	500	8,500	\$ 10,500
Waste Management					
Placement of waste materials into landfill	Allowance	1	10,000	10,000	
Apply 1.5 m cover (dozer, truck)	Hours	60	300	18,000	\$ 28,000
Contaminated Materials					
Collect and test soil samples	L.S.	1	75,000	75,000	
Excavate contaminated materials and backhaul (loader and truck)	Hours	300	300	90,000	
Excavate, transport and place backfill material	m ³	1000	10	10,000	
Misc. waste disposal fees (soil, batteries, oil, etc.)	L.S.	1	75,000	75,000	
Site supervision	L.S.	1	50,000	50,000	\$ 300,000
General Site Area					
Recontour camp areas as required (using dozer)	Hours	100	300	30,000	\$ 30,000
Sealift Materials from Milne Inlet and Steensby Inlet to Montreal					
Dedicated sea-lift for materials requiring off-site salvage or disposal	L.S.	1	1,400,000	1,400,000	\$ 1,400,000
Camp Operating Costs					
Operate 20-person camp for 4.5 months (includes aviation)	Month	4.5	750,000	3,375,000	\$ 3,375,000
Environmental Monitoring					
Site supervision during final abandonment; reporting	L.S.	1	120,000	120,000	
Annual water sampling (25 samples; 5-years)	Each	125	500	62,500	
Annual site visits (5-years); reporting	L.S.	5	50,000	250,000	\$ 432,500
Subtotal					5,903,300
Contingency Remediation of ARD/ML at Pit and Stockpile					2,200,000
	m ³	30,000	7.50	225,000	
Quarry, transport and place buffering material (local overburden)	m m m m m m m m m m m m m m m m m m m		2.50		\$ 300.000
Quarry concession fees	m ⁻	30,000	2.50	75,000	4,
Total					\$ 6,203,300

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TABLE 8.1

BAFFINLAND IRON MINES CORPORATION MARY RIVER PROJECT

BULK SAMPLING PROGRAM ABANDONMENT AND RECLAMATION PLAN

SUMMARY OF ESTIMATED COSTS FOR FINAL ABANDONMENT BASED ON THE RECLAIM MODEL

SUMMARY OF COSTS

Cap		

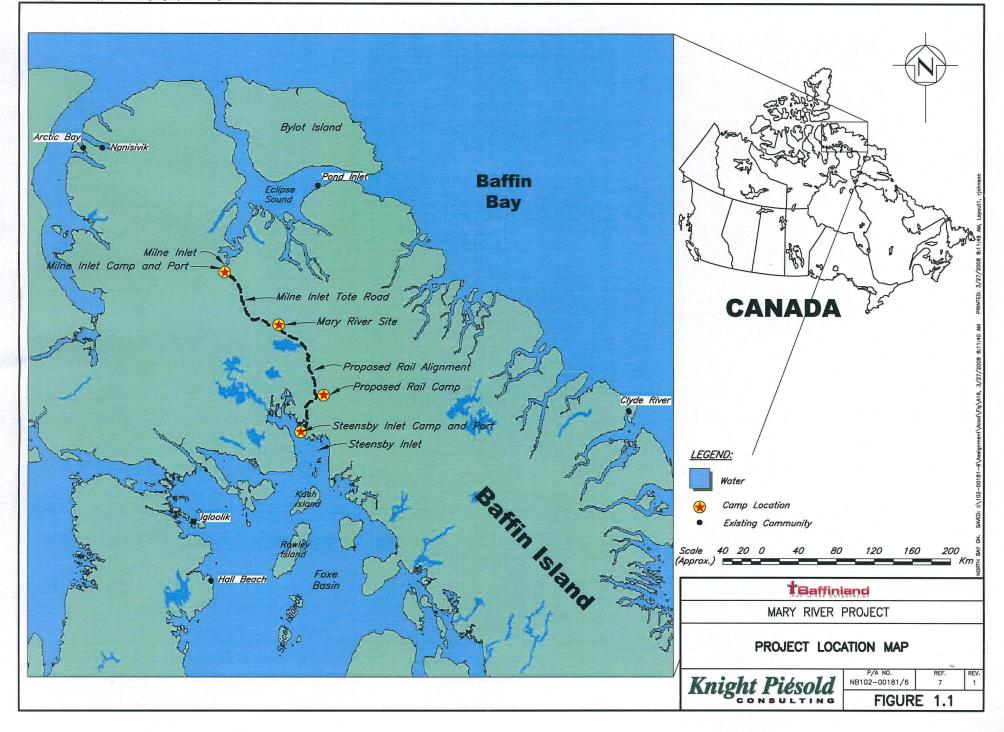
COMPONENT TYPE	COMPONENT NAME	TOTAL COST	Land Liability	Water Liability
OPEN PIT	Bulk Sample Pit	\$19,332.75	\$19,333	\$0
UNDERGROUND MINE	0	NO	UNDERGROUND N	IINE
TAILINGS	0	NC	TAILINGS FACILI	TY
ROCK PILE	Residual Ore	\$18,680.00	\$18,680	\$0
BUILDINGS AND EQUIPMENT	0	\$633,270.30	\$525,348	\$107,923
CHEMICALS AND SOIL MANAGEMEN	T Camps and Operatio	\$207,406.00	\$207,406	\$0
WATER MANAGEMENT	Bulk Sample Progran	\$780.00	\$0	\$780
POST-CLOSURE SITE MAINTENANCE	≣	\$593,105.53	\$444,357	\$148,749
SUBTOTA	L	\$1,472,575 Percentages	\$1,215,123	\$257,452
MOBILIZATION/DEMOBILIZATION	0	\$2,220,786		
MONITORING AND MAINTENANCE	0	\$164,000		
PROJECT MANAGEMENT - Project M	anagement costs have	already been include	ed in the Monitoring and Mainten	ance costs
ENGINEERING	3 %	\$44,177		
CONTINGENCY	10 %	\$129,347		
GRAND TOTAL - CAPITAL COS	STS	\$4,030,885		

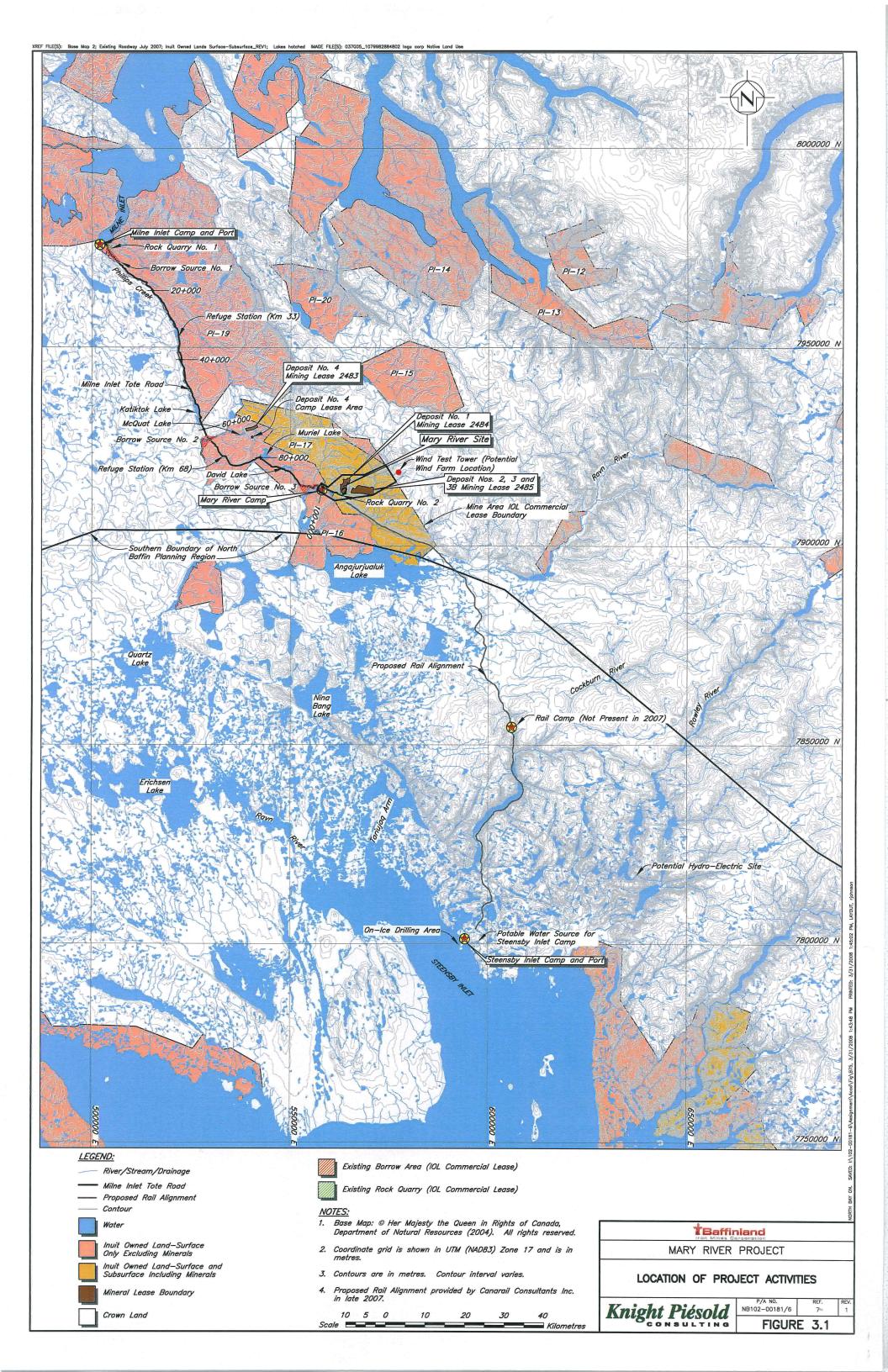
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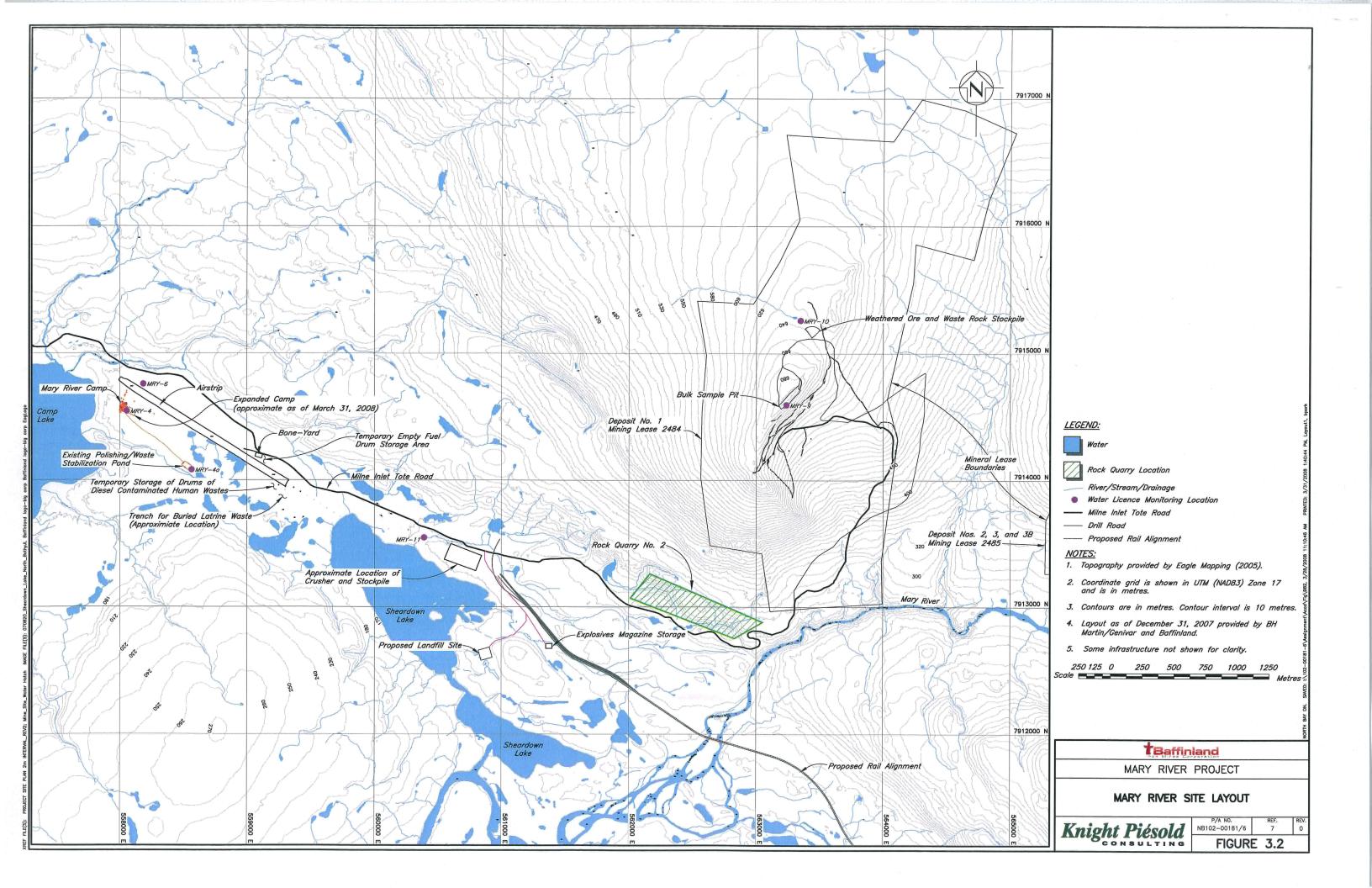
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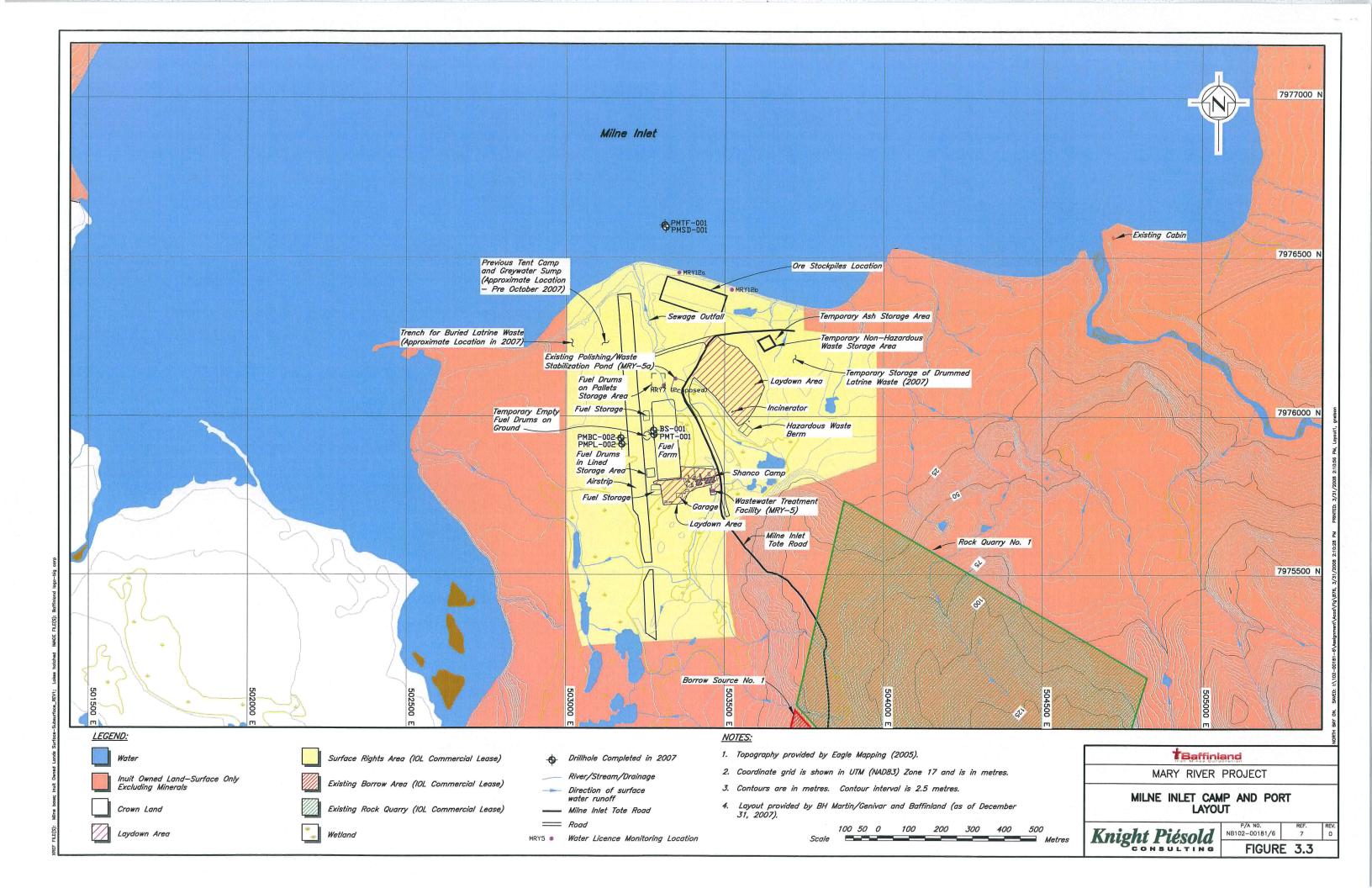
1. Table developed based Reclaim Model 5.1 format.

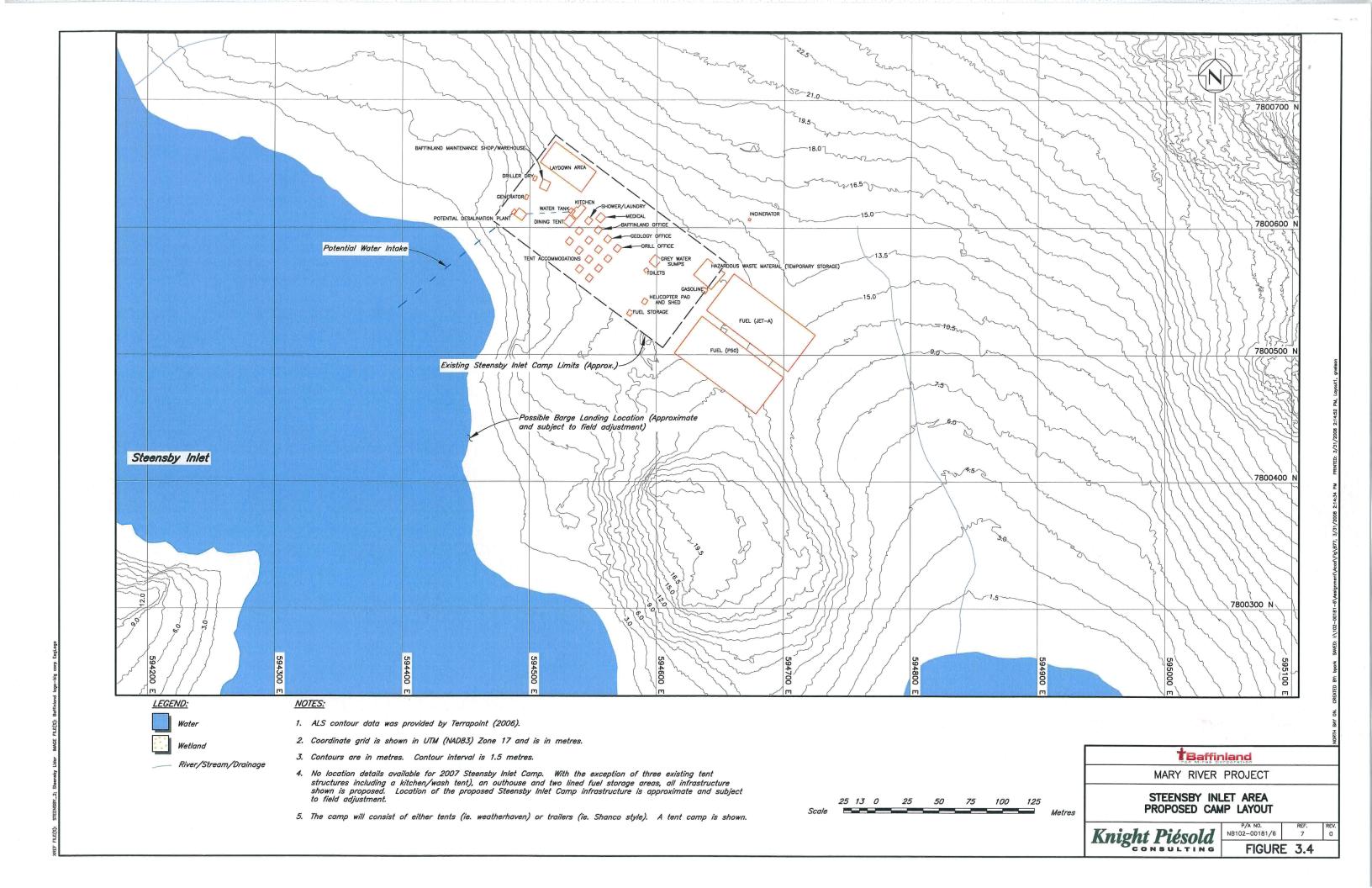
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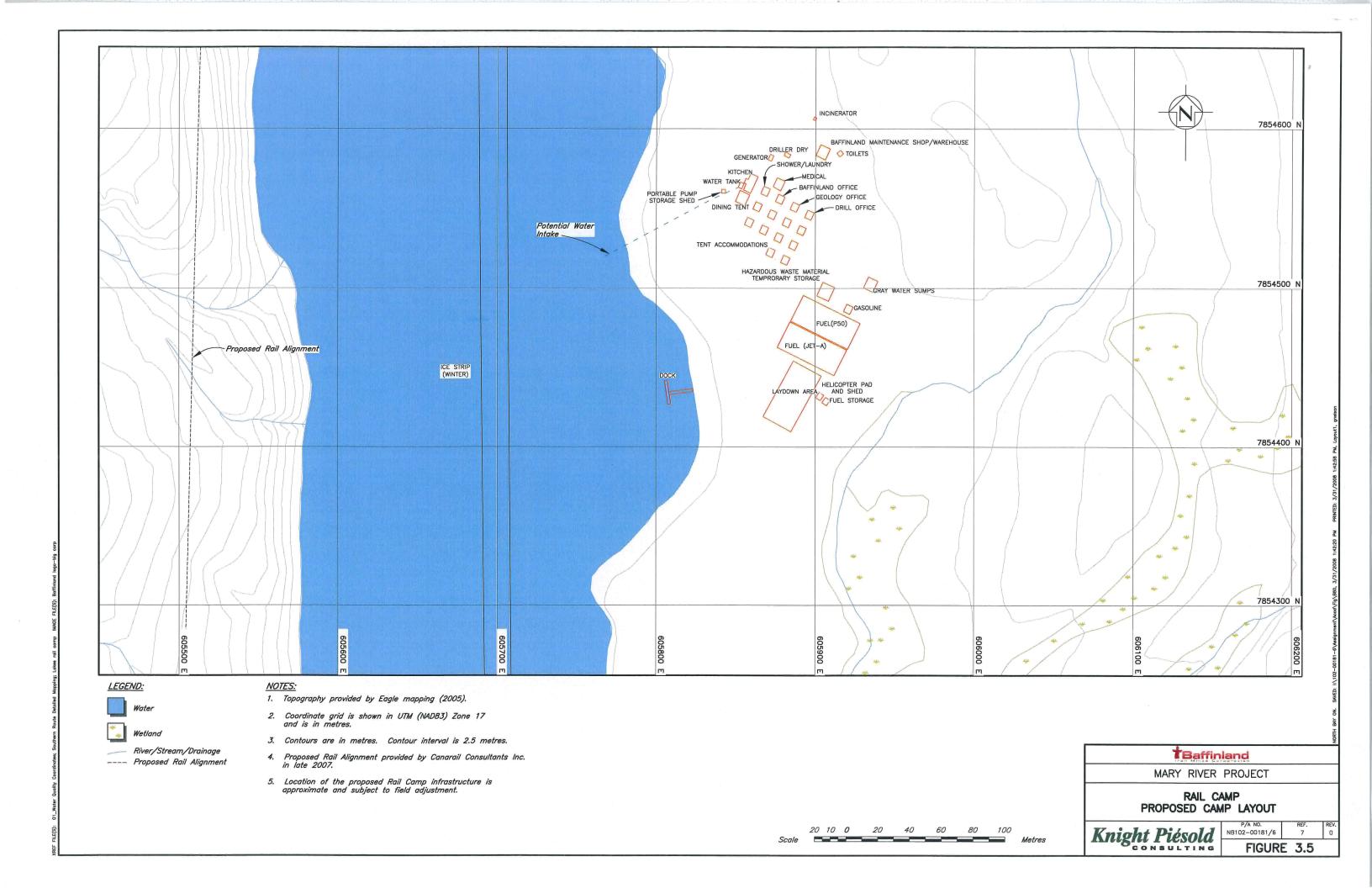


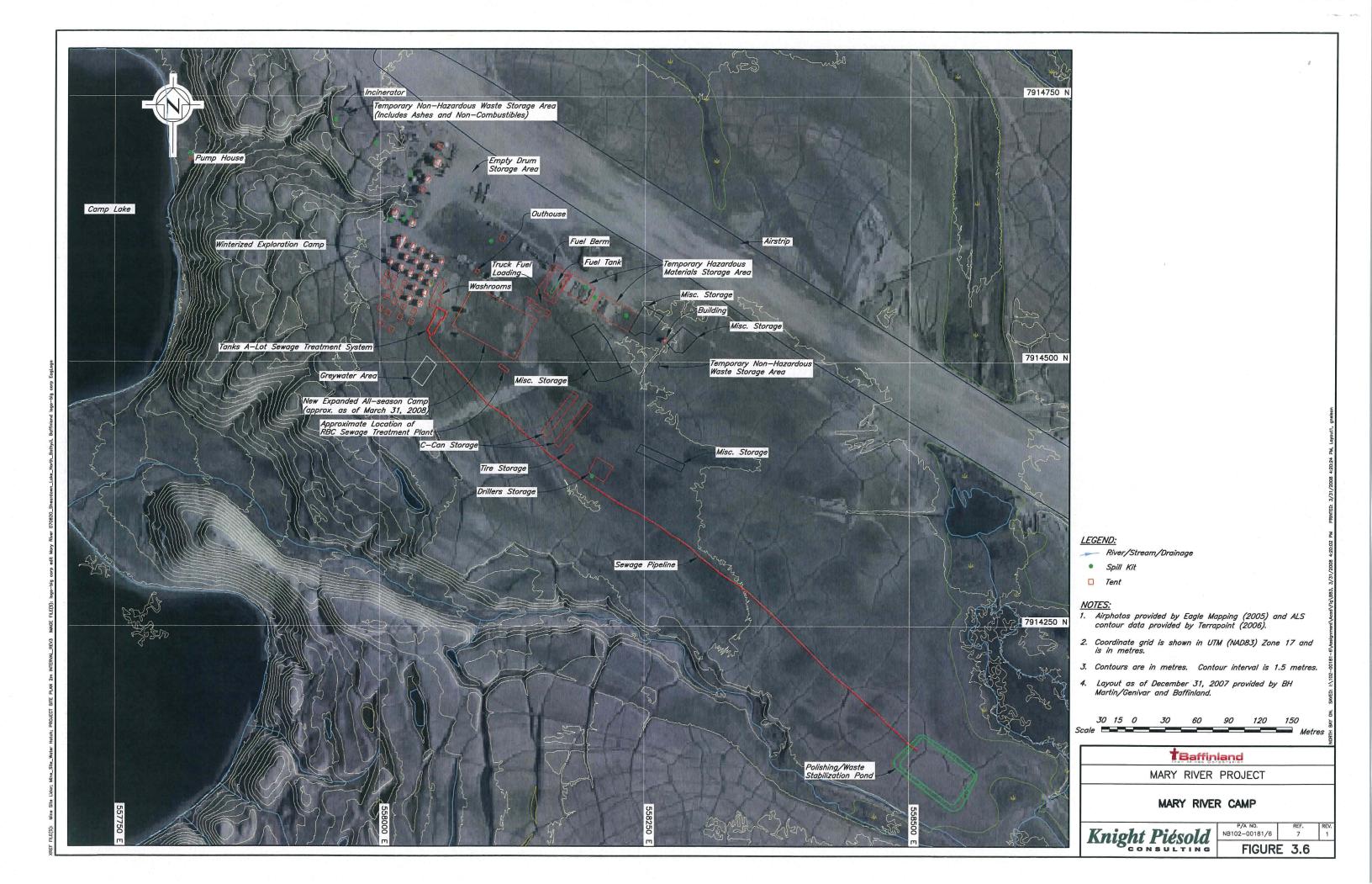














APPENDIX A RECLAIM MODEL RESULTS

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• Cost Estimate 19 pages

GRAND TOTAL - CAPITAL COSTS

SUMMARY OF COSTS

Capital Costs

COMPONENT TYPE	COMPONENT NAME	TOTAL COST	Land Liability	Water Liability
OPEN PIT	Bulk Sample Pit	\$19,332.75	\$19,333	\$0
UNDERGROUND MINE	0	NO U	UNDERGROUND N	IINE
TAILINGS	0	NO	TAILINGS FACILI	TY
ROCK PILE	Residual Ore	\$18,680.00	\$18,680	\$0
BUILDINGS AND EQUIPMENT	0	\$633,270.30	\$525,348	\$107,923
CHEMICALS AND SOIL MANAGEMENT	Camps and Operatio	\$207,406.00	\$207,406	\$0
WATER MANAGEMENT	Bulk Sample Program	\$780.00	\$0	\$780
POST-CLOSURE SITE MAINTENANCE		\$593,105.53	\$444,357	\$148,749
SUBTOTAL	-	\$1,472,575	\$1,215,123	\$257,452
		Percentages		
MOBILIZATION/DEMOBILIZATION	0	\$2,220,786		
MONITORING AND MAINTENANCE	0	\$164,000		
PROJECT MANAGEMENT - Project Ma	nagement costs have	already been included	d in the Monitoring and Maintena	ance costs
ENGINEERING	3 %	\$44,177		
CONTINGENCY	10 %	\$129,347		_

\$4,030,885

1 Open Pit Name: Bulk Sample Pit Pit # 1

	_	_						
ACTIVITY/MATERIAL	Units	Quantity	Cost Code	Unit Cost	Cost	% Land	Land Cost	Water Cost
A OBJECTIVE: CONTROL ACCESS Controlled access is not required.								
B OBJECTIVE: STABILIZE SLOPES								
. Drill and blast pit crests	m3	300	DBh	22	\$6,600	100%	\$6,600	\$0
. Buldoze/trim overburden at crest	m3	300	DRh	1.95	\$585	100%	\$585	\$0
. Runoff diversion berms around top of open pit	m3	75	SB2h	5.97	\$448	100%	\$448	\$0

C OBJECTIVE: COVER/CONTOUR SLOPES

Weathered shallow bulk sample pit will not require capping. If visual observations or runoff water analyses (SEE POST CLOSURE COSTS) suggest
otherwise a contingency plan (SEE POST CLOSURE COSTS) will be implemented to mix the weathered ore with neutralizing material and to reroute upgradient surface runoff around the pile.

. OBJECTIVE: SPILLWAY

. • Spillway is not required at this site as pit is self-draining.

E OBJECTIVE: FLOOD PIT

. • Shallow pit is self draining and thus will not be flooded.

F RECLAIM QUARRIES

. • Borrow areas will be progressively reclaimed as part of operations, including maintaining stable side slopes and restoration of natural drainage.

. Recontour borrow areas and quarries m3 6000 DRh 1.95 \$11,700 100% \$11,700 \$0

H OTHER ITEMS

Subtotal	\$19,333	100% Percent	\$19,333 Total	\$0 Total
	Total Pit	Land	Land	Water

1	Underground Mine	Name	UGI	-					
				Cost	Unit			Land	Water
ACTIVITY/MAT	ERIAL	Units	Quantity	Code	Cost	Cost	% Land	Cost	Cost
A OBJECTIVE: CONT	TROL ACCESS								
Fence		m		#N/A	0	\$0		\$0	\$0
. Signs		each		#N/A	0	\$0		\$0	\$0
. Ditch, mat'l A		m3		#N/A	0	\$0		\$0	\$0
. , mat'l B		m3		#N/A	0	\$0		\$0	\$0
. Berm		m3		#N/A	0	\$0		\$0	\$0
. Block adits		m3		#N/A	0	\$0		Ф.	\$0
. Cap shaft		m3		#N/A	0	\$0			\$0
. Cap raise #1		m3		#N/A	0	\$0		\$0	\$0
. Cap raise #2		m3		#N/A	0	4			\$0
. Backfill adits		m3		#N/A	0	:		\$0	\$0
. Backfill shaft		m3	_	N/A	О		`		\$0
. Backfill raise #1		m3		J/A	О			\$0	\$0
. Backfill raise #2		m ²		1 // /	О			\$0	\$0
. Backfill open stopes	3				О			\$0	\$0
. Other		4 I # 3		#	0	\$0		\$0	\$0
B OBJECTIVE: STAB Backfill mine Collapse crown pilla Contour, mat'	ILIZE GROUND SURFACE	m3		#N/A #N/A #N/A	0 0 0	\$0 \$0 \$0		\$0 \$0 \$0	\$0 \$0 \$0
. , mat'l I		m3		#N/A	0	\$0		\$0	\$0
. Maintain de	g	costing component)		#N/A	0	\$0		\$0	\$0
. Other				#N/A	0	\$0		\$0	\$0
C OBJECTIVI	NE								
. Plug adits		m3		#N/A	0	\$0		\$0	\$0
. Plug drillholes to su	rface	each		#N/A	0	\$0		\$0	\$0
. Grouting		m3		#N/A	0	\$0		\$0	\$0
. LIme addition, kg/n	n3 of water	tonne		#N/A	0	\$0		\$0	\$0
. Lime, purchase and	shipping	tonne		#N/A	0	\$0		\$0	\$0
D OBJECTIVE: HAZA	RDOUS MATERIALS								
. remove hazardous	materials	each		#N/A	0			\$0	\$0
. remove/decontam.	equipment	each		#N/A	0	\$0		\$0	\$0
. Other				#N/A	0	\$0		\$0	\$0
E SPECIALIZED ITEM	MS								
-				#N/A	0	\$0	1	\$0	\$0
		Subtotal				\$0	#DIV/0! Percent	\$0 Total	\$0 Total
						Total II/C			
						Total U/G	Land	Land	Water

1	Tailings Impoundment Name:									
AC	TIVITY/MATERIAL	Units	Quantity	Cost Code	Unit Cost	Cost	% Land	Land Cost	Water Cost	
A OB	JECTIVE: CONTROL ACCESS									
Fen		m		#N/A	0	\$0		\$0	\$0	
. Sign		each		#N/A	0	\$0		\$0	\$0	
-	ch, mat'l A	m3		#N/A	0	\$0		\$0	\$0	
	mat'l B	m3		#N/A	0	\$0		\$0	\$0	
. Ber		m3		#N/A	0	\$0		\$0	\$0	
	ck roads	m3		#N/A	0	\$0		\$0	\$0	
. Oth				#N/A	0	\$0		\$0	\$0	
в ов	JECTIVE: STABILIZE EMBANKMENT									
. Toe	buttress, drain mat'l	m3		#N/A	0	\$0		\$0	\$0	
	, fill mat'l A	m3		#N/A	0	\$0		\$0	\$0	
	, fill mat'l B	m3		#N/A	0	\$0		\$0	\$0	
. Rip	rap	m3		#N/A	0	\$0		\$0	\$0	
	petate	ha		#N/A	0	\$0	_1	\$	\$0	
	se crest	m3		#N/A	0	\$0		g	\$0	
	ten slopes	m3		#N/A	0	9		T	\$0	
. Oth		0		#N/A					\$0	
C OB	JECTIVE: COVER TAILINGS		_							
	cover	m3		# N	0			\$0	\$0	
. Rip		ma		# .	0			\$0 \$0	\$0 \$0	
	getate	4		7 7	\ V			\$0 \$0	\$0 \$0	
. veg				"		\$0		\$0 \$0	\$0 \$0	
	JECTIVE: FLOOD TAILINGS ch, mat'l A mat'l B se crest	J	7	† **		ΦО		ΦU	ΦU	
	JECTIVE: FLOOD TAILINGS		u -	// >. / / A	•	0.0		••	••	
	ch, mat'l A			#N/A	0	\$0		\$0	\$0	
	mat'l B se crest er			#N/A	0	\$0		\$0	\$0	
	se crest	m3		#N/A	0	\$0		\$0	\$0	
. Oth				#N/A	0	\$0		\$0	\$0	
	JECTIV TA SU ERNATUIT	C		4N1/A	0	ФO.		ΦO	ΦO	
	•	m3		#N/A	0	\$0 \$0		\$0 ©0	\$0 \$0	
	oply reacont	tonne		#N/A	0	\$0		\$0	\$0	
	erate treament plant	m3		#N/A	0			\$0		
. Oth	er			#N/A	0	\$0		\$0	\$0	
	JECTIVE: UPGRADE SPILLWAY	0		# N 1/A	0	C O		ФO.	# 0	
. EXC	avate channel, mat'l A	m3		#N/A	0	\$ 0		\$0	\$ 0	
	, mat'l B	m3		#N/A	0	\$0		\$0	\$0	
	ncrete	m3		#N/A	0	\$0		\$0	\$0	
. Rip	·	m3		#N/A	0	\$0		\$0	\$0	
. Oth	er			#N/A	0	\$0		\$0	\$0	
	JECTIVE: STABILIZE DECANT SYSTEM									
. Rer	nove	m3		#N/A	0	\$0		\$0	\$0	
. Plu	g/backfill	m3		#N/A	0	\$0		\$0	\$0	
. Oth	er			#N/A	0	\$0		\$0	\$0	
н ов	JECTIVE: REMOVE TAILINGS DISCHARGE									
-	clones	m3		#N/A	0	\$0		\$0	\$0	
. Pip		m3		#N/A	0	\$0		\$0	\$0	
. Oth	er			#N/A	0	\$0		\$0	\$0	
I SPI	ECIALIZED ITEMS			#N/A	0	\$0			\$0	
	statal			πι \ //\	U		#DI\//0I	¢0	\$0 \$0	
Sut	ototal					\$0	#DIV/0!	\$0 Total		
						Total	Percent	Total	Total	
						Tailings	Land	Land	Water	

1 Rock Pile Name: Residual ORcock Pile #: 1

			Cost	Unit			Land	Water
ACTIVITY/MATERIAL	Units	Quantity	Code	Cost	Cost	% Land	Cost	Cost

A OBJECTIVE: STABILIZE SLOPES

• The weathered ore and waste rock stockpile will be constructed with 2H:1V side slopes and to a height of approx. 4 m which will be be physically stable in the long term. Inspection during post-closure site visits will verify this.

B OBJECTIVE: COVER DUMP

. . No cover planned.

C OBJECTIVE: RELOCATE DUMPS

- Minor amounts of residual ore will be present at the crushing station and stockpile areas at Mary River and Milne Inlet. Crusher and ore storage areas will be graded and covered with approximately 1.0m of borrow material (SEE BELOW).
- The potential for the weathered ore and waste rock stockpile to produce poor quality run-off is considered low. If visual observations or runoff water analyses (SEE POST CLOSURE COSTS) suggest otherwise a contingency plan (SEE POST CLOSURE COSTS) will be implemented to mix the weathered ore with neutralizing material.

Buldoze/trim crusher and ore storage areas at Mary River and Milne								
Inlet	m3	1000	DSI	0.78	\$780	100%	\$780	\$0
Apply 1.0m borrow cover over residual ore at crushing station and								
stockpile areas at Mary River and Milne Inlet	m3	2000	SB4h	8.95	\$17,900	100%	\$17,900	\$0

D OBJECTIVE: COLLECT AND TREAT

• If visual observations or runoff water analyses (SEE POST CLOSURE COSTS) suggest otherwise a contingency plan (SEE POST CLOSURE COSTS) will be implemented to mix the weathered ore and waste rock with neutralizing material.

E OBJECTIVE: DEVELOP WETLAND

. • Not applicable.

F SPECIALIZED ITEMS

. • Not applicable.

Subtotal	\$18,680	100.0%	\$18,680	\$0
	Total for Rock Pile		Total Land	Total Water

CRITIVITY/MATERIAL	Building / Equip Name:								
Demobilize mobile equipment to Milne Inlet - 100km by road Shm75pc 3 MHER 2.81 \$2,1075 100% \$2,400 3	ACTIVITY/MATERIAL	Units	Quantity			Cost	% Land		Water Cost
Demobilize mobile equipment at Rail Camp to Steensby Inlet - by air Shr/3pc 3 MHEA 800 \$2,400 100% \$2,400 \$	OBJECTIVE: DISPOSE MOBILE EQUIPMENT (Decontaminate and	ship to Milne	/Steensby In	let)					
Demobilize stationary equipment to Milne Inlet - 100km by road - generators, sewage treatment plant, etc. Shm/15pc 1500 MHERI 2.81 \$4.215 100% \$4.215 \$5.00 \$4.215 \$5.00 \$5.2400 \$5.	Demobilize mobile equipment to Milne Inlet - 100km by road	\$/km/75pc	7500	MHERI	2.81	\$21,075	100%	\$21,075	\$0
Demobilize stationary equipment to Milne Intel - 100km by road-generators, sewage treatment plant, etc. Skm/15pc 1500 MHERI 2.81 \$4,215 100% \$4,215 \$5	Demobilize mobile equipment at Rail Camp to Steensby Inlet - by air	\$/hr/3pc	3	MHEA	800	\$2,400	100%	\$2,400	\$0
Denerlations, sewage treatment plant, etc. S/km/15pc 1500 MHERI 2.81 \$4.215 100% \$4.215 \$3 Denerbalities stationary equipment at Rail Camp to Steensby Inlet - by airplane - generators, incinerator, etc. S/hr/3pc 3 MHER 800 \$2.400 100% \$2.400 \$3 OBJECTIVE: DISPOSE ORE CONCENTRATION EQUIPMENT (Decontaminate and ship to Milne/Steensby Inlet) - Contractor equipment (crusher, conveyors, stackers, etc) is removed as part of operations OBJECTIVE: DISPOSE WATER TREATMENT EQUIPMENT (Decontaminate and ship to Milne/Steensby Inlet) Remove tanks at Mary River S/km/2 pcs 200 MHERI 2.81 \$562 100% \$562 \$5 Remove plumbing m 1300 PPSI 0.5 \$660 100% \$560 \$5 Demoish maintenance garage and dispose in landfill. person-days 4 #N/A 500 \$2.000 100% \$2.000 \$5 Demoish maintenance garage and dispose in landfill. person-days 80 #N/A 500 \$40.000 \$00% \$40.000 \$5 Camp (Mary River Camp, Milne Inlet, Mid-way, Rail Camp, Steensby Drain, 16d, and containaize Mary River and Milne Inlet bulk fuel bladders and ruck containers of bladders (3 containers) from Mary River to Milne Inlet S/km/8pc 800 MHERI 2.81 \$2.248 100% \$2.248 \$5 Remove geomembrane liners to Milne/Steensby Inlet \$5 km/8pc 800 MHERI 2.81 \$2.248 100% \$2.248 \$5 Decontaminate buried concrete sewage system tank in A-Lot person-days 4 #N/A 500 \$2.000 100% \$3.900	B OBJECTIVE: DISPOSE STATIONARY EQUIPMENT (Decontaminal	e and ship to	Milne/Steens	sby Inlet)					
Demobilize stationary equipment at Rail Camp to Steensby Inlet - by airplane - generators, incinerator, etc.									
Shr/3pc 3 MHEA 800 \$2,400 100% \$2,400 \$2		•	1500	MHERI	2.81	\$4,215	100%	\$4,215	\$0
• Contractor equipment (crusher, conveyors, stackers, etc) is removed as part of operations OBJECTIVE: DISPOSE WATER TREATMENT EQUIPMENT (Decontaminate and ship to Milne/Steensby Inlet) Remove tanks at Mary River \$\text{\$\te			3	MHEA	800	\$2,400	100%	\$2,400	\$0
Remove tanks at Mary River Sirkm/2 pcs 200 MHERI 2.81 \$562 100% \$562 \$562 \$562 100% \$650 \$562	OBJECTIVE: DISPOSE ORE CONCENTRATION EQUIPMENT (De	contaminate a	and ship to M	1ilne/Steer	nsby Inlet	·)			
Remove tanks at Mary River \$/km/2 pcs 200 MHERI 2.81 \$562 100% \$562 \$ 8	Contractor equipment (crusher, conveyors, stackers, etc) is		·		·				
Remove tanks at Mary River \$/km/² pcs 200 MHERI 2.81 \$562 100% \$562 \$ 8	OBJECTIVE: DISPOSE WATER TREATMENT EQUIPMENT (Deco	ntaminate and	d ship to Miln	e/Steensb	ov Inlet)				
COBJECTIVE: DECONTAMINATE BUILDINGS & TANKS (and ship to Milne/Steensby Inlet) Demolish maintenance garage and dispose in landfill. Demolish maintenance garage and dispos			•			\$562	100%	\$562	\$0
Demolish maintenance garage and dispose in landfill.	•	•	1300					\$650	\$0
Demolish maintenance garage and dispose in landfill.									
Camp (Mary River Camp, Milne Inlet, Mid-way, Rail Camp, Steensby Camp and temp. drill camps)			-	// 1.1/ 4	500	# 0.000	1000/	# 0.000	Φ0
Camp and temp. drill camps Drain, fold, and containerize Mary River and Milne Inlet bulk fuel bladders and truck containerize Mary River and Milne Inlet bulk fuel bladders and truck containers of bladders (3 containers) from Mary River to Milne Inlet	Demoiish maintenance garage and dispose in landfill.	person-days	4	#N/A	500	\$2,000	100%	\$2,000	\$0
Drain, fold, and containerize Mary River and Milne Inlet bulk fuel bladders and truck containers of bladders (3 containers) from Mary River to Milne Inlet L.S. 1		/							
River to Milne Inlet	Drain, fold, and containerize Mary River and Milne Inlet bulk fuel	person-days	80	#N/A	500	\$40,000	100%	\$40,000	\$0
Remove geomembrane liners m3 1000 SB2h 5.97 \$5,970 100% \$5,970 \$5,	· · · · · · · · · · · · · · · · · · ·	L.S.	1	#N/A	41.000	\$41.000	100%	\$41.000	\$0
Transport geomembrane liners to Milne/Steensby Inlet \$/km//8pc 800 MHERI 2.81 \$2,248 100% \$2,248 \$ Decontaminate buried concrete sewage system tank in A-Lot person-days 4 #N/A 500 \$2,000 100% \$2,000 \$ OBJECTIVE: MOTHBALL BUILDINGS No buildings (mothball) will remain Airstrips will remain (inspect and repair any erosion) m3 5000 DSI 0.78 \$3,900 100% \$3,900 \$ OBJECTIVE: REMOVE BUILDINGS (to Milne Inlet) Mary River - seasonal camp m2 5000 BRW11 21.5 \$107,500 100% \$107,500 \$ Mary River - all weather camp - including treatment plant, airstrip ligh m2 5000 BRW11 21.5 \$107,500 100% \$107,500 \$ NUNA Logistics Milne Inlet camp m2 1000 BRW11 21.5 \$440 100% \$440 \$ NUNA Logistics Milne Inlet camp m2 1000 BRW11 21.5 \$21,500 100% \$21,500 \$ Refuge stations m2 200 BRW11 21.5 \$4,300 100% \$4,300 \$ Temporary drill camps (helicopter support included in mobilization co m2 500 BRW11 21.5 \$107,500 100% \$4,300 \$ Truck 100 containers to Milne Inlet - includes camp items, comm. towers, tents, etc \$/km/100 pcs 10000 BRW11 21.5 \$21,500 100% \$21,500 \$ Transport 10 containers from Rail Camp to Steensby Inlet - includes camp items, tents, etc \$/khr/10pc 10 MHEA 800 \$8,000 100% \$8,000 \$									\$0
OBJECTIVE: MOTHBALL BUILDINGS No buildings (mothball) will remain Airstrips will remain (inspect and repair any erosion) m3 5000 DSI 0.78 \$3,900 100% \$3,900 \$3,900 \$3,900 \$3,900 \$3,900 \$3,900 \$3,900 \$3,900 \$3,900 \$3,900 \$4,000 \$107,500 \$4,000 \$	Transport geomembrane liners to Milne/Steensby Inlet	\$/km/8pc	800	MHERI	2.81				\$0
No buildings (mothball) will remain Airstrips will remain (inspect and repair any erosion) m3 5000 DSI 0.78 \$3,900 100% \$3,900 \$ OBJECTIVE: REMOVE BUILDINGS (to Milne Inlet) Mary River - seasonal camp m2 5000 BRW11 21.5 \$107,500 100% \$107,500 \$ Mary River - all weather camp - including treatment plant, airstrip ligh m2 5000 BRW11 21.5 \$107,500 100% \$107,500 \$ 4 wooden buildings at Mary River (< 200 ft² each) m2 80 BRW21 5.5 \$440 100% \$440 \$ NUNA Logistics Milne Inlet camp m2 1000 BRW11 21.5 \$21,500 100% \$21,500 \$ Refuge stations m2 200 BRW11 21.5 \$4,300 100% \$4,300 \$ Temporary drill camps (helicopter support included in mobilization co m2 500 BRW11 21.5 \$10,750 100% \$4,300 \$ Truck 100 containers to Milne Inlet - includes camp items, comm. towers, tents, etc \$/km/100 pcs 1000 BRW11 21.5 \$21,500 100% \$28,100 \$ Transport 10 containers from Rail Camp to Steensby Inlet - includes camp items, tents, etc \$/hr/10pc 10 MHEA 800 \$8,000 100% \$8,000 \$ **Transport 10 containers from Rail Camp to Steensby Inlet - includes camp items, tents, etc \$/hr/10pc 10 MHEA 800 \$8,000 100% \$8,000 \$ **Transport 10 MHEA 800 \$8,000 \$8,000 \$8,000 \$ **Transport 10 MHEA 800 \$8,000 \$8,000 \$8,000 \$8,000 \$8,000 \$ **Transport 10 MHEA 800 \$8,0	Decontaminate buried concrete sewage system tank in A-Lot	person-days	4	#N/A	500	\$2,000	100%	\$2,000	\$0
No buildings (mothball) will remain Airstrips will remain (inspect and repair any erosion) m3 5000 DSI 0.78 \$3,900 100% \$3,900 \$ GOBJECTIVE: REMOVE BUILDINGS (to Milne Inlet) Mary River - seasonal camp	OBJECTIVE: MOTHBALL BUILDINGS								
GOBJECTIVE: REMOVE BUILDINGS (to Milne Inlet) Mary River - seasonal camp Mary River - seasonal camp Mary River - all weather camp - including treatment plant, airstrip ligh Mary River - all weather camp - including treatment plant, airstrip ligh Mary River - all weather camp - including treatment plant, airstrip ligh Mary River - all weather camp - including treatment plant, airstrip ligh Mary River - all weather camp - including treatment plant, airstrip ligh Mary River - all weather camp - including treatment plant, airstrip ligh Mary River - seasonal camp Mary River - se									
Mary River - seasonal camp m2 5000 BRW11 21.5 \$107,500 \$1000 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$100,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 <	- '	m3	5000	DSI	0.78	\$3,900	100%	\$3,900	\$0
Mary River - seasonal camp m2 5000 BRW11 21.5 \$107,500 \$1000 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$1000 \$107,500 \$107,500 \$107,500 \$107,500 \$107,500 \$1000 \$107,500 \$100,500 \$100,500 \$100,500 \$100,500 \$100,500 \$100,500 \$100,500 \$100,500 \$100,500 \$100,500 \$100,500 \$10	OBJECTIVE: REMOVE BUILDINGS (to Milne Inlet)								
Mary River - all weather camp - including treatment plant, airstrip ligh m2 5000 BRW11 21.5 \$107,500 \$000 \$107,500 \$000 4 wooden buildings at Mary River (< 200 ft² each)	` '	m2	5000	BRW1I	21.5	\$107,500	100%	\$107,500	\$0
4 wooden buildings at Mary River (< 200 ft² each) m2 80 BRW2l 5.5 \$440 100% \$440 \$ NUNA Logistics Milne Inlet camp m2 1000 BRW1l 21.5 \$21,500 100% \$21,500 \$ Refuge stations m2 200 BRW1l 21.5 \$4,300 100% \$4,300 \$ Temporary drill camps (helicopter support included in mobilization co m2 500 BRW1l 21.5 \$4,300 100% \$4,300 \$ Remove boneyard waste to landfill m3 1000 SB1h 4.85 \$4,850 100% \$4,850 \$ Truck 100 containers to Milne Inlet - includes camp items, comm. towers, tents, etc \$/km/100 pcs 1000 MHERI 2.81 \$28,100 100% \$28,100 \$ Transport 10 containers from Rail Camp to Steensby Inlet - includes camp items, tents, etc \$/hr/10pc 10 MHEA 800 \$8,000 100% \$8,000 \$8,000 \$8,000									\$0
Refuge stations m2 200 BRW11 21.5 \$4,300 100% \$4,300 \$5 Temporary drill camps (helicopter support included in mobilization co m2 500 BRW11 21.5 \$10,750 100% \$10,750 \$8 Remove boneyard waste to landfill m3 1000 SB1h 4.85 \$4,850 100% \$4,850 \$8 Truck 100 containers to Milne Inlet - includes camp items, comm. ** 10000 MHERI 2.81 \$28,100 100% \$28,100 \$8 Rail Camp m2 1000 BRW1I 21.5 \$21,500 100% \$21,500 \$8 Transport 10 containers from Rail Camp to Steensby Inlet - includes camp items, tents, etc \$/hr/10pc 10 MHEA 800 \$8,000 100% \$8,000 \$8			80		5.5	\$440	100%		\$0
Temporary drill camps (helicopter support included in mobilization co m2 500 BRW11 21.5 \$10,750 \$10,750 \$20 Remove boneyard waste to landfill m3 1000 SB1h 4.85 \$4,850 100% \$4,850 \$30 Truck 100 containers to Milne Inlet - includes camp items, comm. towers, tents, etc \$/km/100 pcs 1000 MHERI 2.81 \$28,100 100% \$28,100 \$80 Rail Camp m2 1000 BRW1I 21.5 \$21,500 100% \$21,500 \$80 Transport 10 containers from Rail Camp to Steensby Inlet - includes camp items, tents, etc \$/hr/10pc 10 MHEA 800 \$8,000 100% \$8,000 \$8,000	NUNA Logistics Milne Inlet camp	m2	1000	BRW1I	21.5	\$21,500	100%	\$21,500	\$0
Remove boneyard waste to landfill m3 1000 SB1h 4.85 \$4,850 100% \$4,850 \$5 Truck 100 containers to Milne Inlet - includes camp items, comm. towers, tents, etc \$/km/100 pcs 10000 MHERI 2.81 \$28,100 100% \$28,100 \$8 Rail Camp m2 1000 BRW1I 21.5 \$21,500 100% \$21,500 \$8 Transport 10 containers from Rail Camp to Steensby Inlet - includes camp items, tents, etc \$/hr/10pc 10 MHEA 800 \$8,000 100% \$8,000 \$8	Refuge stations	m2	200	BRW1I	21.5	\$4,300	100%	\$4,300	\$0
Truck 100 containers to Milne Inlet - includes camp items, comm. towers, tents, etc \$/km/100 pcs 10000 MHERI 2.81 \$28,100 1000 \$28,100 \$ Rail Camp m2 1000 BRW1I 21.5 \$21,500 100% \$21,500 \$ Transport 10 containers from Rail Camp to Steensby Inlet - includes camp items, tents, etc \$/hr/10pc 10 MHEA 800 \$8,000 100% \$8,000 \$	Temporary drill camps (helicopter support included in mobilization co	m2	500	BRW1I	21.5	\$10,750	100%	\$10,750	\$0
towers, tents, etc \$/km/100 pcs 10000 MHERI 2.81 \$28,100 100% \$28,100 \$ Rail Camp m2 1000 BRW1I 21.5 \$21,500 100% \$21,500 \$ Transport 10 containers from Rail Camp to Steensby Inlet - includes camp items, tents, etc \$/hr/10pc 10 MHEA 800 \$8,000 100% \$8,000 \$	Remove boneyard waste to landfill	m3	1000	SB1h	4.85	\$4,850	100%	\$4,850	\$0
Rail Camp m2 1000 BRW1I 21.5 \$21,500 100% \$21,500 \$ Transport 10 containers from Rail Camp to Steensby Inlet - includes camp items, tents, etc \$/hr/10pc 10 MHEA 800 \$8,000 100% \$8,000 \$	·								
Transport 10 containers from Rail Camp to Steensby Inlet - includes camp items, tents, etc \$/hr/10pc 10 MHEA 800 \$8,000 100% \$8,000 \$		-							\$0
camp items, tents, etc \$/hr/10pc 10 MHEA 800 \$8,000 100% \$8,000 \$	Rail Camp	m2	1000	BRW1I	21.5	\$21,500	100%	\$21,500	\$0
	· · · · · · · · · · · · · · · · · · ·		10	MHEA	800	\$8,000	100%	\$8,000	\$0
STEEDSDY CAMD 91 5 400 400% C21 500 C	Steensby Camp	ъ/пгторс m2	1000	BRW1I	21.5	\$8,000	100%	\$8,000 \$21,500	\$0 \$0

1 B	uilding / Equip Name:		Bldg / Ed	quip #:	1				
4 OTIVITY/84 A TEDIA I		11.24.	0	Cost	Unit	01	0/ 1 1	Land	Water
ACTIVITY/MATERIAL		Units	Quantity	Code	Cost	Cost	% Land	Cost	Cost
H OBJECTIVE: BREAK BASEMENT	SLABS								
. • No concrete slabs are present. T	he camp structures are founded of	on wooden flo	or systems.						
I OBJECTIVE: REMOVE BURIED TA	ANKS								
. Demolish buried concrete sewage s		m3	500	RB1I	9.35	\$4,675	100%	\$4,675	\$0
. Remove demolished concrete sewa	age system tank in A-Lot to landfil	m3	500	SB1h	4.85	\$2,425	100%	\$2,425	\$0
J OBJECTIVE: LANDFILL FOR DEM	OLITION WASTE								
. Placement of waste materials into la	andfill	m3	1250	SB1h	4.85	\$6,063	100%	\$6,063	\$0
. Apply cover over landfill		m3	1000	SB4h	8.95	\$8,950	100%	\$8,950	\$0
K OBJECTIVE: GRADE AND CONTO	DUR								
. Recontour camp site areas as requ	ired (using dozer)	m3	12500	DSh	3.11	\$38,875	100%	\$38,875	\$0
L OBJECTIVE: RECLAIM ROADS									
. Remove 10 navigatable water cross	sings - 30 days x crew of 6	person-days	180	#N/A	500	\$90,000	0%	\$0	\$90,000
. Excavate, load and haul to landfill/N	filne Inlet	m3	1702	SB1I	3.2	\$5,446	0%	\$0	\$5,446
Additional cost to haul sea containt	ers, culverts, etc 60km to	\$/load/km	4440	MHERI	2.81	\$12,476	0%	\$0	\$12,476
There was an existing tote road a	nd will remain at abandonment.	φποααπιπ	4440	WIIIEK	2.01	Ψ12,470	070	ΨΟ	Ψ12,470
K SPECIALIZED ITEMS									
Subtotal						\$633,270	83.0%	\$525,348	\$107,923
						Total	Percent	Total	Total
						Buildings	Land	Land	Water

Chemicals and Soil Contamination: <u>Camps and Operations</u> 1

ACTIVITY/MATERIAL	Units	Quantity	Cost Code	Unit Cost	Cost	% Land	Land Cost	Water Cost
Note: The procedures, equipment and packaging for contaminated soils are highly dependent on the nature of containment. Government guidelines should be consulted made here should be considered very rough unless specific	the chemical on an indiv	als and the idual chen	eir existin nical bas	ig state is. Any	of			
A LABORATORY CHEMICALS	_						•	
Miscellaneous	pallet	2	LCRh	2320	\$4,640	100%	\$4,640	\$0
B PCB, hauling • No PCB's								
CFUEL								
Fuel - Return excess fuel at Mary River to Milne (assume								
,	\$/km/44 loads	4400	MHERI	2.81	\$12,364	100%	\$12,364	\$0
Fuel handling (preparing fuel for transport, etc)	L.S.	1	#N/A	5000	\$5,000	100%	\$5,000	\$0
) WASTE OIL								
Oils/lubricants - transported to Milne Inlet. Progressive reclamation in 2008 has reduced volume to dispose of at abandonment.	litre	1000	ORI	0.35	\$350	100%	\$350	\$0
PROCESS OR TREATMENT CHEMICALS None								
EXPLOSIVES								
Transport explosives magazines to Milne Inlet	\$/km/16 pcs	1600	MHERH	8.42	\$13,472	100%	\$13,472	\$0
CONTAMINATED SOILS								
Excavate contaminated materials	m3	1300	SB1h	4.85	\$6,305	100%	\$6,305	\$0
Transport contaminated materials to Milne Inlet	m3	1000	CSRI	38.5	\$38,500	100%	\$38,500	\$0
Backfill excavation	m3	1000	SB1h	4.85	\$4,850	100%	\$4,850	\$0
Transport contaminated materials from Rail Camp to Steensby Inle	t m3	50	CSRI	38.5	\$1,925	100%	\$1,925	\$0
Haz. Mat. testing & assessment								
Technician and analyses	L.S.	1	#N/A	50000	\$50,000	100%	\$50,000	\$0
OTHER								
Haz. Mat. waste disposal fee	L.S.	1	#N/A	70000	\$70,000	100%	\$70,000	\$0
Subtotal					\$207,406 Total Chemical	100.0% Percent Land	\$207,406 Total Land	\$0 Total Wate

1 Water Management Project: Bulk Sample Progroject # 1

ACTIVITY/MATERIAL	Units	Quantity	Cost Code	Unit Cost	Cost	% Land	Land Cost	Water Cost
A OBJECTIVE: STABILIZE EMBANKMENT . • No embankment								
B OBJECTIVE: UPGRADE SPILLWAY . • No spillway								
C OBJECTIVE: STABILIZE SEDIMENT CONTAINMENT PONDS . Regrade two sediment containment ponds with dozer	m3	1000	DSI	0.78	\$780	0%	\$0	\$780

D OBJECTIVE: BREACH EMBANKMENT

. • No embankment

E OBJECTIVE: STABILIZE DITCHES

. • No ditches

F OBJECTIVE: BREACH DITCHES

. • No ditches

G OBJECTIVE: REMOVE PIPELINES

. • Remove pipes - Included in Activity E of Bldgs & Equip worksheet

H OBJECTIVE: REMOVE STORAGE TANKS

. $\,\bullet\,$ Remove tanks & plumbing - Included in Activity D of Bldgs & Equip worksheet

I OBJECTIVE: COLLECT DRAINAGE FOR TREATMENT

. • No ongoing treatment required

J OBJECTIVE: TREAT DRAINAGE (see "ONGOING TREATMENT" for operating costs)

. • No treatment plant necessary

Subtotal	\$780	0.0%	\$0	\$780
	Tota	l Percent	Total	Total
	Wate	r Land	Land	Water

Mobilization Name:		_	Mob#	1				
ACTIVITY/MATERIAL	Units	Quantity	Cost Code	Unit Cost	Cost	% Land	Land Cost	Water Cost
A MOBILIZE HEAVY EQUIPMENT Equipment to regional centre Dedicated sealift for materials from Milne Inlet and Steensby Inlet to Montreal requiring off-site salvage or disposal.	L.S.	1	#N/A	1E+06	\$1,400,000		\$0	\$1,400,000
Equipment, regional centre to site . • Sufficient equipment on site from bulk sample program for reclamate	ation activiti	es - NUNA/Q	C/BIM					
B MOBILIZE CAMP . • Use existing camp for reclamation								
C MOBILIZE WORKERS . MOB workers	person	90	MM>l	990	\$89,100	100%	\$89,100	\$0
D MOBILIZE MISC. SUPPLIES • Sufficient supplies remain from bulk sample program for reclamation. Helicopter and Air Plane Support	on activities month	4.5	#N/A	80000	\$360,000	90%	\$324,000	\$36,000
E MOBILIZE & HOUSE WORKERS person days . Operate 20-person camp for 4 months	month	90	ACCMI	1320	\$118,800	100%	\$118,800	\$0
WINTER ROADOperate Milne Inlet Tote Road during winter	km	100	WRI	1320	\$132,000	100%	\$132,000	\$0
F BONDING . 2.5 basis points of total bond amount	0.00025	1	#N/A	885.9	\$886	100%	\$886	\$0
G TAXES lump sum .	L.S.	1	#N/A	20000	\$20,000	100%	\$20,000	\$0
H INSURANCE lump sum	L.S.	1	#N/A	1E+05	\$100,000	100%	\$100,000	\$0
Subtotal					\$2,220,786	35.3%	\$784,786	\$1,436,000
					Total Mob.	Percent Land	Total Land	Total Water

Monitoring & Maintenance

Mon	Mtce	# 1
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ACTIVITY/MATERIAL	Units	Quantity	Cost Code	Unit Cost	Cost	% Land	Land Cost	Water Cost
A OBJECTIVE: INSPECTIONS								
. Site supervision during final abandonment	\$/month	4.5	VIh	30000	\$135,000	80%	\$108,000	\$27,000
. Water sampling	year	1	WSh	9000	\$9,000	0%	\$0	\$9,000
. Additional water sampling costs per year	year	1	WSh	9000	\$9,000	0%	\$0	\$9,000
. Reporting	report	1	RPTh	11000	\$11,000	80%	\$8,800	\$2,200

B OBJECTIVE: MAINTENANCE

[•] No items will remain that need to be maintained post-closure. A contigency amount has been added (SEE POST CLOSURE COSTS) to mitigate any observed ARD/ML during post-closure site visits.

Subtotal	\$164,000	71.2% Percent	\$116,800 Total	\$47,200 Total
	Total Pit	Land	Land	Water

Post-Closure Site Maintenance

		Cost	Unit			Land	Water
ACTIVITY/MATERIAL	Units	Quantity Code	Cost	Cost	% Land	Cost	Cost

A WATER TREATMENT

• Not Applicable. On-going water treatment will not occur. Shallow pit areas will remain free draining. If visual observation or runoff water analyses suggest acid generation or metal leaching during site visits a contigency plan will be implemented (SEE BELOW).

B Cover Maintenance

• Cover material on the site is not required except for the landfill. A cover (1.5m) will be placed on the landfill with gentle slopes. Ongoing problems with erosion and integrity is not anticipated. However, the cover will be inspected every year for 5 years post closure (SEE BELOW).

C Spillway Maintenance

. • Not applicable. No spillways to maintain.

D Other	igita (4 years past alegura)	visit	4	VIh	7100	\$28.400	80%	\$22.720	¢ E 600
	isits (4 years post closure) ting (4 years post closure)	report	4	RPTh	11000	\$44,000	80%	\$35,200	\$5,680 \$8,800
•	sampling (25 samples; 4 years post closure)	vear	1	WSh	9000	\$9,000	0%	\$35,200 \$0	\$9,000
	ter sampling costs per year	year	1	WSh	9000	\$9,000	0%	\$0	\$9,000
Contigency: quarry, transp	Remediation of ARD/ML and stockpile includes port and place buffering material (local overburden).	yeai	'	WSII	9000	φ9,000	076	φυ	φ9,000
	ny unstable areas of the shallow pit may include sting, excavation or backfilling using weathered ore.	m3	30000	SB2h	5.97	\$179,100	100%	\$179,100	\$0
Subtotal, Ann	nual post-closure costs					\$90,400		\$57,920	\$32,480
Discount rate	for calculation of net present value of post-closure cos	st, %		3.00%				\$0	
Number of ye	ears of post-closure activity			5	years			\$0	
Present Value	e of payment stream					\$593,106	74.9%	\$444,357	\$148,749
						Total Post			Total
						closure	Land	Land	Water

WATER TREATMENT COSTS

ANNUAL VOLUME OF WATER (m3)

Reagent addition rates

	kg reagent/m3	cost in \$/kg,	Annual reagent
Reagent	water	FOB site	cost
H2O2	0.1 kg/m3	1.5	\$0
lime	kg/m3	0.45	\$0
ferric sulphate	kg/m3		\$0
ferrous sulphate	kg/m3		\$0
flocculents	kg/m3		\$0
		TOTAL	\$0

	4	1
power, kW-hr misc. supplies, hoses, tools sampling equip. equip. maintenance and parts water analysis reporting truck rental annual mileage road maintenace & sport win electrician/mechanicable earles	O rate, \$/kW-h Jant & ower supply Annual cost	\$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0
on site, days	aintenance, extra work ed per year	1 0 0 0 \$0
	Total, labour and suppli	\$0
TOTAL ANNUAL COSTS, reagents	plus labour and supplies	\$0
Average treatment cost, \$/m3		\$0.00

Water analyses	
samples per month	10
analysis cost/sample	100
shipping	200
Total Water Sampling	1200

Site Access annual site access cost	
road	\$0
air	\$0
winter road	\$0

ITEM	Detail	COST	UNITS	LOW \$	HIGH \$	SPECIFIED \$	
1 excava	ate Rock, Bulk						COMMENTS
	drill, blast, load short haul (<500m) Dump	RB1	m3	9.35	14	#N/A	quarry operations for bulk fill
	RB1 + long haul, up to 1500 m	RB2	m3	9.9	14.6	#N/A	
	RB1 + spread and compact RB1 + long haul + spread and	RB3	m3	9.9	14.6	#N/A	
	compact	RB4	m3	10.45	25.25	#N/A	
	RB1 + Specified activity	RBS	m3	#N/A	#N/A	#N/A	
2 excava	ate Rock, Controlled drill, blast, load						
	short haul (<500m) Dump	RC1	m3	22	33	#N/A	spillway excavation
	RC1 + long haul, up to 1500 m	RC2	m3	10.45	15.1	#N/A	
	RC1 + spread and compact	RC3	m3	9.9	14.6	#N/A	
	RC1 + long haul + spread and compact	RC4	m3	11.1	15.73	#N/A	
	RC1 + Specified activity	RCS	m3	#N/A	#N/A	145	\$145/M3-drift excavation
3 excava	ate Soil, Bulk						
Облошт	excavate, load short haul (<500m) dump	SB1	m3	3.2	4.85	#N/A	LOW cost: excavation of loose soil, high volume
		02.		0.2			LOW cost: excavation of loose soil, 1.5 km
	SB1 + long haul, up to 1500 m	SB2	m3	3.98	5.97	#N/A	haul, high volume
	SB1 + spread and compact	SB3	m3	3.7	5.31	#N/A	
	SB1 + long haul						LOW cost: excavation of loose soil, 1.5 km haul, high volume, const. of simple soil
	+ spread and compact	SB4	m3	4.5	8.95	#N/A	cover
	SB1 + Specified activity	SBS	m3	2.31	6.38	10.95	LOW cost: rehandle waste rock dump into pit, >500,000 m3, 2 km haul SPECIFIED cost: rehandle waste rock, haul 3 km, place & compact on dam
	Soil, tailings	SBT	m3	3.03	7.15		LOW cost: doze tailings, HIGH cost: excavate & short haul
4 excava	ate Soil, Controlled						
	excavate, load short haul (<500 m), dump	SC1	m3	5.61	7.65	#N/A	
	SC1 + long haul, up to 1500 m	SC2	m3	6.95	9.64	#N/A	
	SC1 + spread and compact	SC3	m3	5.61	11.66	#N/A	HIGH cost: for simple soil covers
	SC1 + long haul + spread and compact	SC4	m3	6.3	19.05	#N/A	HIGH cost: for complex covers & dam construction, spillway repair, LOW volume
	SC1 + Specified activity	SCS	m3	#N/A	#N/A	15.75	SPECIFIED cost: backfill adit with waste rock
Geo-s	ynthetics						
	geotextile, filter cloth	GST	M2	0.99	1.98	#N/A	FOB Edmonton, add shipping & installation
	geogrid	GSG	M2	4.73	1.30	#N/A #N/A	. 02 Editionion, and ompping a motaliation
	5 5		-	•			

					-		
ITEM	Detail	COST CODE	UNITS	LOW \$	HIGH \$	SPECIFIED \$	
	liner, HDPE	GSHDP	EM2	5.89		#N/A	
	liner, PVC	GSPVC	M2			#N/A	
	geosynthetic installation	GSI	m2	0.83	1	#N/A	
	bentonite soil ammendment	GSBA	tonne	253	286	#N/A	FOB Edmonton, add shipping & mixing
Shaft,	Raise & Portal Closures						
	Shaft & Raises	SR	m2	530	1750	#N/A	LOW cost: pre-cast concrete slabs, little site prep. HIGH cost: for hand construction, remote site
							HIGH cost: for excavate & backfill collapsed portal
	Portals	POR	m3		205	1000	SPECIFIED cost: installed pressure plug
5 Concr	ete work						
	Small pour, no forms	CS	m3	297	595	#N/A	
	Large pour, no forms	CL	m3	235	350	#N/A	
	Small pour, Formed	CSF	m3	350	1750	#N/A	
	Large pour, Formed	CLF	m3	290	410	#N/A	
6 Vegeta	ation						
	Hydroseed, Flat	VHF	ha	1595	4950	#N/A	
	Hydroseed, Sloped	VHS	ha	1848	5555	#N/A	
	veg. Blanket/erosion mat	VB	ha	11000	13200	#N/A	
	Tree planting	VT	ha	11000	13200	#N/A	
	Wetland species	VW	ha	55000	82500	#N/A	
7 Pump	s						
	Small, <	PS	each	3000	6000	#N/A	
	Large, >	PL	each	5000	100000	#N/A	large - 250 hp Gould w/diesel motor
8 PiPes							LOW COSt. pipe removal, HIGH cost: supply new pipe
	Small, < 6 inch diameter	PPS	m	0.5	5	#N/A	SPECIFIED: small, heat traced & insulated pipe LOW cost: pipe removal, HIGH cost: supply 24" 100 psi HDPE pipe,
	Large, > 6 inch diameter	PPL	m	1	180	#N/A	FOB Edm. add shipping & installation
							add shipping a mstallation

ITEM	Detail	COST	UNITS	LOW\$	HIGH \$	SPECIFIED \$	
9 pump	sand BackFill	BF	m3	5.5	16.5	#N/A	
10 Fence	•	F	m	11	165	#N/A	
11 Signs		S	each	11	33	#N/A	
12 rock,	Drill and Blast only	DB	m3	11	22	#N/A	
(flatte	n slope, collapse drift)						
13 excav	ate Rip Rap drill, blast, load short haul (<500 m)						
	dump and spread	RR1	m3	10.95	16.35	#N/A	
	RR1 + long haul	RR2	m3	11.1	16.95	#N/A	HIGH cost: quarry & place rip rap in channel
	excavate rock from waste dump, short haul, spread	RR3	m3	4.2	5.78	#N/A	LOW cost: removal of 18 in minus from dump, long haul and spread HIGH cost: removal of coarse rock from dump, long haul, armour spillway
	RR3 + long haul	RR4	m3	4.68	6.25	#N/A	
	specified rip rap source	RR5	m3	#N/A	#N/A	#N/A	
14 Impor	t LimeStone	ILS	tonne	8.8	13.2	#N/A	
15 Impor	t LiMe	ILM	tonne	165	495	#N/A	LOW cost: bulk shipping, high volume, FOB Vancouver/Edmonton
							HIGH cost: bags delivered to central Yukon, small volume
16 Grout	ing	G	m3	198	240	#N/A	HIGH cost: cement, FOB Yellowknife
17 Dozin	g						
	doze Rock piles	DR	m3	0.85	1.95	#N/A	LOW cost: doze crest off dump
	doze overburden/Soil piles	DS	m3	0.78	3.11	#N/A	HIGH cost: push up to 300 m
18							
	regrade	DRE	hr			300	
						#N/A	
19							
						#N/A	
						#N/A	
05							
20			each each	0	0	#N/A #N/A	

ITEM	Detail	COST CODE	UNITS	LOW \$	HIGH \$	SPECIFIED \$	
	Chemicals	BDC	m3	#N/A	#N/A	#N/A	
	Asbestos	BDA	m2	21	42	#N/A	LOW cost: removal of asbestos siding & flooring HIGH cost: removal of insulated pipes, friable asbestos
22 Buildi	ngs - Remove areas are per floor on 3 m average height						LOW cost: removal and on-site disposal - small wooden structures
	Wood - teardown	BRW1	m2	21.5	33	#N/A	
	Wood - burn	BRW2	m2	5.5	11	#N/A	
	Masonry	BRM	m2	23.65	33	#N/A	LOW cost: removal of building perimeter
	Concrete	BRC	m	33	49.5	6	walls, HIGH cost: per m3 for bulk concrete SPECIFIED cost: \$/m2 to break floor slab SPECIFIED cost: demolition shear \$/hour
	Steel - teardown	BRS1	m2	35.2	52.8	240	operating
	Steel - salvage	BRS2	m2	55	82.5	#N/A	
23 Power	& Pipe Lines						
	Power lines, remove	POWR	each	20.9	4620	#N/A	
						#N/A	
24 Labora	atory Chemicals						
	Remove from site	LCR	pallet	1750	2320	#N/A	
	Dispose on site	LCD	each	#N/A	#N/A	#N/A	LOW cost chinning handling 9 diaposal
25 PCB -	Remove from site	PCBR	litre	33	38.5	#N/A	LOW cost: shipping, handling & disposal from Yellowknife
26 Fuel							
	Remove from site	FR	kg	0	1.02	#N/A	
	Burn on site	FB	kg	#N/A	#N/A	#N/A	
27 Oil							
	Remove from site	OR	litre	0.35	1.02	#N/A	
	Burn on site	ОВ	litre	0.35	0.55	#N/A	
28 Proces	ss Chemicals						
	Remove from site	PCR	kg	0.35	2.05	#N/A	
	Dispose on site	PCD	kg	#N/A	#N/A	#N/A	
29 Explo	sives						
	Remove from site	ER	kg	0	2.2	#N/A	
	Dispose on site	ED	kg	#N/A	#N/A	#N/A	

ITEM	Detail	COST	UNITS	LOW \$	HIGH \$	SPECIFIED \$			
30 Contaminated Soils									
	Remediate on site	CSR	m3	38.5	120	#N/A	LOW cost: bio-remediate on-site. HIGH cost: ship off-site to landfil as haz. waste		
	consolidate & cover	Use cos	st code item	s 1 - 4					
	cover in place	Use cos	st code item	s 1 - 4					
31 Mobili	ze Heavy Equipment								
	Road access	MHER	\$/km	2.81	8.42	2.05	SPECIFIED cost: \$/tonne/km in cargo plane		
	Air access	MHEA	each	#N/A	#N/A	1375	SPECIFIED cost: helicopter cost, \$/hr of operation		
32 Mobili	ize Camp								
	<20 persons Road access	MC <r< td=""><td>each</td><td>#N/A</td><td>#N/A</td><td>#N/A</td><td></td></r<>	each	#N/A	#N/A	#N/A			
	<20 persons Air access	MC <a< td=""><td>each</td><td>#N/A</td><td>#N/A</td><td>#N/A</td><td></td></a<>	each	#N/A	#N/A	#N/A			
33 Mobili	ze Workers						LOW cost: road access		
	mobilize	MM<	person	193	990	#N/A	LOW cost: road access. HIGH cost: transport by Twin Otter aircraft		
	>20 persons	MM>	person	990	1320	#N/A	LOW cost second in existing comp. nor		
34 ACCo	34 ACCoModation		month	1320	1980	#N/A	LOW cost, accom in existing camp, per man, HIGH cost: - supply new camp		
35 Mobilize Misc. Supplies		MMS	each	#N/A	#N/A	#N/A	LOW cost: winter road - limited use, LOW snowfall		
36 Winte	r Road	WR	km	1320	2620	#N/A			
37 Visual	I site Inspection	VI	each	3520	7100	10000			
38 Surve	y site Inspection	SI	each	#N/A	#N/A	#N/A			
39 Water	Sampling	WS	each	5500	9000	#N/A			
40 site in	spection RePorT	RPT	each	#N/A	11000	#N/A			
41 Secur	ity Guard	SG	pers/mo	5500	7700	#N/A			
42 Mainta	ain Pumping	MP	month	3300	#N/A	#N/A			
43 Clear	SpillWay	CSW	each	1870	5280	#N/A			
44 Build	Treatment Plant								
	Small (< 1000 m3/d)	BTPS	lump su	1E+06	2E+06	#N/A			
	Large (> 1000 m3/d)	BTPL	lump su	2E+06	3.5E+6	#N/A			
45 Opera	te Treatment Plant	OTP	m3	0.29	1.65	#N/A			
	FY road and water breaks	SCFY	km	3525	4950	#N/A			

	COST CODE	UNITS	LOW\$	HIGH \$	SPECIFIED \$
water treatment chemicals					
ferric sulphate	ferric	kg	0.67		
ferrous sulphate	ferrous	kg	0.44		
lime	lime	kg	0.3		
hydrogen peroxide, 50%	hperox	kg	1.43		
Sodium Metabisulfate	Nametab	kg	0.99		
Caustic soda, 50%	caustic	kg	0.62		
Sulfuric acid, 93%	sulfuric	kg	0.26		
flocculant	flocc	kg	5.39		
copper sulphate	copper	kg			
typical shipping, to Whitehorse or Yellowk	• •	kg	0.072		
Typical Labour & Equipment Rates					
Site managei		\$/hr	70	80	
Mine superintenden		\$/hr	. •	60	
Environmental coordinato		\$/hr		60	
Journeyman (mech, elec, weld)		\$/hr	50	60	
Equipment operato		\$/hr	45	55	
labour - skilled		\$/hr	35	38	
labour - unskillec		\$/hr	32	35	
Security / first aid		\$/hr	38	48	
Admin.		\$/hr	42	49	
Front end loader, ?, Cat992		\$/hr		330	
excavator, Cat23t		\$/hr		175	
dump truck - tandem		\$/hr			
dump truck off road, Cat 777		\$/hr	265		
dozer, D8, D10		\$/hr	170	300	