



March 16, 2009

Phyllis Beaulieu  
Manager of Licensing  
Nunavut Water Board  
P.O. Box 119  
Gjoa Haven, NU X0B 1J0  
Email: [licensing@nunavutwaterboard.org](mailto:licensing@nunavutwaterboard.org)

**Re: Submission of Bulk Fuel Storage Facility As-Built, Mary River Camp  
Type B Water License #2BB-MRY0710, Part J, Item 4  
Mary River Project**

Dear Ms. Beaulieu,

Baffinland Iron Mines Corporation (BIM) is pleased to submit, herewith, the required as-built documentation for the Mary River Bulk Fuel Storage Facility, which is a requirement of the above referenced water licence.

Please contact me should you have any questions concerning this submission at 902-495-0490 or by e-mail at [jim.millard@baffinland.com](mailto:jim.millard@baffinland.com).

Yours sincerely,

**Baffinland Iron Mines Corporation**

**ORIGINAL COPY SIGNED**

Jim Millard, M.Sc., P.Geo.  
Environmental Superintendent

Cc. David McCann, BIM  
Dick Matthews, BIM  
Cheryl Wray, BIM

Attachment: As-Built Report for Mary River Bulk Fuel Storage Facility (Genivar)

**Baffinland Iron Mines Corporation**

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March 15, 2009

Jim Millard, M. Sc., P. Geo.  
Environmental Superintendent  
Mary River Project  
Baffinland Iron Mines Corporation  
Suite 1016, 120 Adelaide Street West  
Toronto, Ontario M5H 1T1

Dear Jim,

**RE:**

**MARY RIVER PROJECT  
BULK FUEL STORAGE FACILITY AT MARY RIVER CAMP  
AS-BUILT CONSTRUCTION REPORT  
OUR REFERENCE NO. 09-058**

Genivar Consultants LP (Genivar) was retained by Baffinland Iron Mines Corporation (BIMC) to design the Bulk Fuel Storage Facility at their Mary River Camp site in Nunavut, provide limited QA/QC services during construction and subsequently to compile the required documentation of as-built conditions of the storage facility.

## **BACKGROUND**

Part J (4) of the Water Licence (#2BB-MRY0710) for the Mary River Project issued by the Nunavut Water Board (NWB) states that:

*"The Licensee shall provide as-built plans and drawings, stamped and sealed by a professional Engineer registered in Nunavut, within ninety (90) days of completion of all construction works, including ....iii. Bulk Storage of fuel Facilities."*

During 2007 and 2008, bulk fuel for the Mary River Project has been delivered to the Milne Inlet port. A Bulk Fuel Storage Facility has been built to contain all the required fuel at Milne Inlet camp. The as-built construction report for this facility was submitted to the NWB in December 2007. The plan in 2008 and 2009 is to transfer fuel from the Milne Inlet facility by tanker truck to the Mary River Camp

(approximately 100 km from Milne Inlet along the Milne Inlet Tote Road). Bulk fuel at the Mary River Camp is/will be stored in the Mary River Bulk Fuel Storage Facility which is the subject of the report, herein.

## **PROPOSED DESIGN OF THE FACILITIES AT MARY RIVER CAMP SITE**

Figure 1 shows the site map indicating the Mary River Project sites from Steensby in the south to Mary River Camp in the north and Milne Inlet Camp in the north. Figure 2 shows the site plan arrangements at Mary River Camp Site.

Fuel was shipped via ocean tankers from the port of Montreal to Milne Inlet. All bulk fuel at Milne inlet has been stored in the Milne Inlet Bulk Fuel Storage Facility consisting of 74 fuel bladders within a lined and bermed containment. Bulk fuel is transferred by tanker truck from Milne Inlet to the Mary River bulk fuel storage facility. Figures 3 and 4 included in Appendix 1 show the construction design details of the Bulk Fuel Storage Facility design at the Mary River Camp Site. The Fuel bladders are identified in NIRB's Northern Remote Site Protocols document (Dillon, 1998) and have been used by both private companies and the federal government in Nunavut, Yukon and other arctic regions of the world. The fuel bladders were supplied by Raymac Industries and engineered by SEI Industries. Detailed arrangement of the fuel bladders in the containment as well as piping arrangement is included in Appendix 2.

As shown in the related drawings in Appendix 1, the fuel storage facility was designed with an earthen berm lined with a petroleum-resistant geomembrane liner (Hazgard HZ-500) that meets ULC/ORD-C58.9-1997 specifications for Underground and Aboveground flammable and combustible liquid storage tanks. The liner was to be covered with approximately 300mm of granular material to protect it from damage.

The containment was designed to hold 110% of total aggregate capacity of the fuel facility as per the CCME's "Environmental Code of Practice for Aboveground and Underground Storage Tank Systems containing Petroleum and Allied Petroleum Products" and "National Fire Code of Canada" standards. As well, the containments design consisted of a sump for collection of precipitation. The containments floors were designed to grade towards the sump. The sump was designed to be periodically pumped and contaminated water treated by an appropriate portable treatment unit. The treatment process involves oil water separator, filtration through two types of media, and polishing using activated carbon if required. The clean water from the process (that meets Water Licence Criteria) was designed to be discharged to the receiving environment while the oil and filter media was to be collected in drums and subsequently shipped offsite for recycling.

The Mary River Bulk Fuel Storage Facility was designed to contain 16 bladders, each containing 113,560 litres. Two to four of the bladders were to be used for

the storage of aviation fuel while the remaining bladders were to be used for the storage of diesel fuel.

The fuel facility was designed to be equipped with dispensing stations consisting of electric pumps and shut-off valves in a lined pad backfilled with granular material. The precipitation within this area was to be collected in a sump and treated as required. Any fuel spills was designed to be contained within the lined areas which can then be excavated, tested and treated as necessary at the end of the project.

## **AS-CONSTRUCTED CONDITIONS OF THE FACILITY**

### *Containment construction*

The containment for the Bulk Fuel Storage Facility was constructed in general conformance with the design. For details on the plans and sections of the containment construction, please refer to Figure 5 in Appendix 1 for as-constructed drawing of the Mary River Bulk Fuel Storage Facility.

The material used for the containment berms and base was obtained from nearby borrow sources. The material was free of any deleterious substances and was approved by the liner construction staff. A certificate of acceptance is included in Appendix 2 by Raymac/Layfield who was the supplier and contractor for the containment liner.

The liner was installed and welded as per the design criteria as well as liner manufacturer's recommendations. The liner was a nominal 40-mil impermeable material (commercially known as Hazgard 50). Quality Assurance and Quality Control was provided by Layfield (the liner material supplier) and a QA/QC report is included in Appendix 2.

### *Mechanical (bladders, pipes, valves...)*

All mechanical components of the Bulk Fuel Storage Facility including the bladders (fuel tanks), the piping network within the containment, valves, the sump, oil/water separator, the piping from the shore to the Bulk Fuel Storage Facility, and the contaminated water treatment system were designed by SEI Industries and constructed by Raymac Inc.

Design drawing of the mechanical components of the Bulk Fuel Storage Facility at the Mary River Camp Site is included in Appendix 2.

It is our opinion that the Bulk Fuel Storage Facility containment was designed and built in general conformance with CCME's "Environmental Code of Practice for Aboveground and Underground Storage Tank Systems Containing Petroleum and Allied Petroleum Products" as well as "National Fire Code of Canada".

The following requirements have either been followed or shall be followed by BIMC in order to ensure compliance with CCME and NFC guidelines prior to the operation of the facility:

#### *Tank Registration*

Each storage tank (bladder) will be registered with the Fire Marshal in 2009. The registration document will include the name of owner, address of owner, type of facility, location of the tanks, storage capacity of the tank, type of product stored, year of installation, ULC standard of tank (bladder), type of storage material, type of piping material, type of corrosion protection (if any), type of pumps, description of leak detection system, type of secondary containment, name of operator, name of land owner, name of installer, manufacturer of storage tanks as per CCME, item 2.4.2.

#### *Visual Leak Detection*

BIMC conducts periodic visual inspections of each fuel bladder in accordance with the fuel management practice and schedule that has been developed for the Project. An inventory reconciliation plan has been developed for facility operations as part of the leak detection system.

#### *Spill Contingency plan*

The Bulk Fuel Storage Facility operation shall comply with the guidelines set forth by the Spill Contingency Planning and Reporting Regulations. This spill Contingency Plan has been provided by BIMC to the Nunavut Water Board and a copy is available at each site.

#### *Bladder and Product Identification*

Each tank/bladder should be identified in conformance with the Canadian Petroleum Products Institute (CPPI) "using the CPPI Colour-symbol system to mark equipment and vehicles for product identification".

### *Fire Protection*

At least two (2) fire extinguishers, each having a rating of not less than 80-B:C, has been provided at the truck loading pad and at the fuel intake to the Bulk Fuel Storage Facility.

Please note that in all cases, the authority having jurisdiction is as follows:

Fire Marshall  
Department of Community Government & Transportation  
Government of Nunavut  
P.O. Box 1000, Station 700  
Iqaluit, Nunavut X0A 0H0  
Tel. 879-975-5310  
Fax. 867-979-4221

We trust this report is satisfactory and meets your requirements. However, should you have any questions, please do not hesitate to contact the undersigned for further discussion.

Yours truly,

***Genivar Consultants LP***



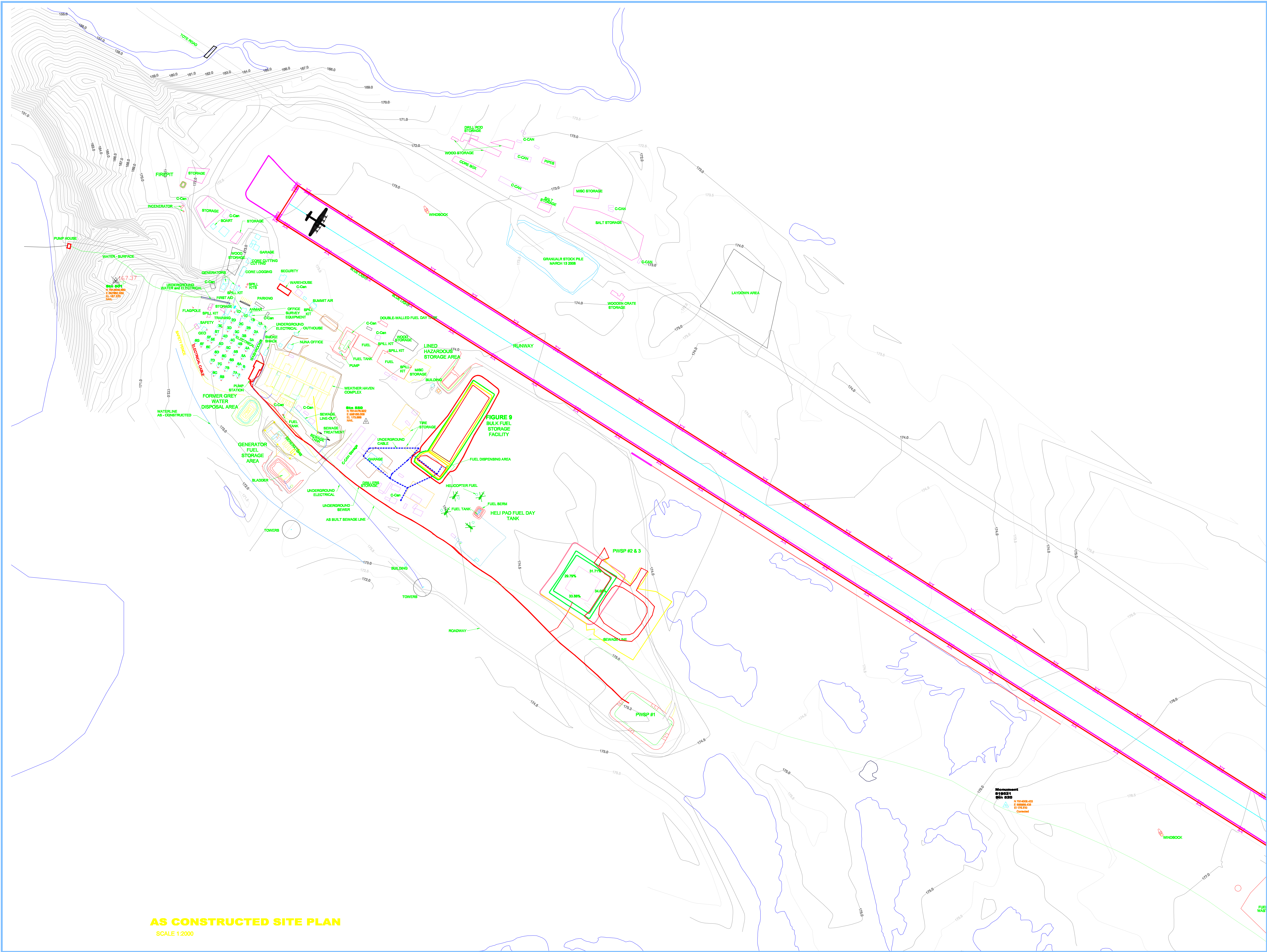
Marz G. Kord, P. Eng., M.Sc., MBA



# **APPENDIX 1**

## **DRAWINGS**



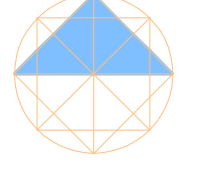


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Drawings shall not be scaled.

Description	Date	No.
Revisions and Issues		



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Date Printed



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654 Monty Street South  
P.O. Box 120  
Toronto, Ontario M4N 7C5  
www.genivar.com  
Tel: 705-254-5413  
Fax: 705-667-2725

ARCHITECT      STRUCTURAL/CIVIL

MECHANICAL      ELECTRICAL

Project

**MARY RIVER PROJECT**  
**BAFFINLAND IRON**  
**MINES CORPORATION**  
BAFFIN ISLAND      NUNAVUT

Drawing

**AS CONSTRUCTED**  
**MARY RIVER**  
**SITE PLAN**

Date	MARCH 2009	CADD File Number	REPORT/FUEL FARM
Scale	1:2000	Job Number	
Drawn	SO		<b>09-058</b>
Checked	MK	Drawing Number	
Approved			<b>FIGURE 2</b>

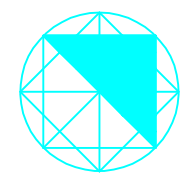
Drawings shall not be scaled.

### LEGEND

**X 174.30 PROPOSED ELEVATION**

174.00 EXISTING ELEVATION

ISSUED FOR CONSTRUCTION	July 03, 2007	1
ISSUED FOR TENDER/REVIEW	Mar. 25, 2007	0
Description	Date	No.
Revisions and Issues		



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MECHANICAL ELECTRICAL

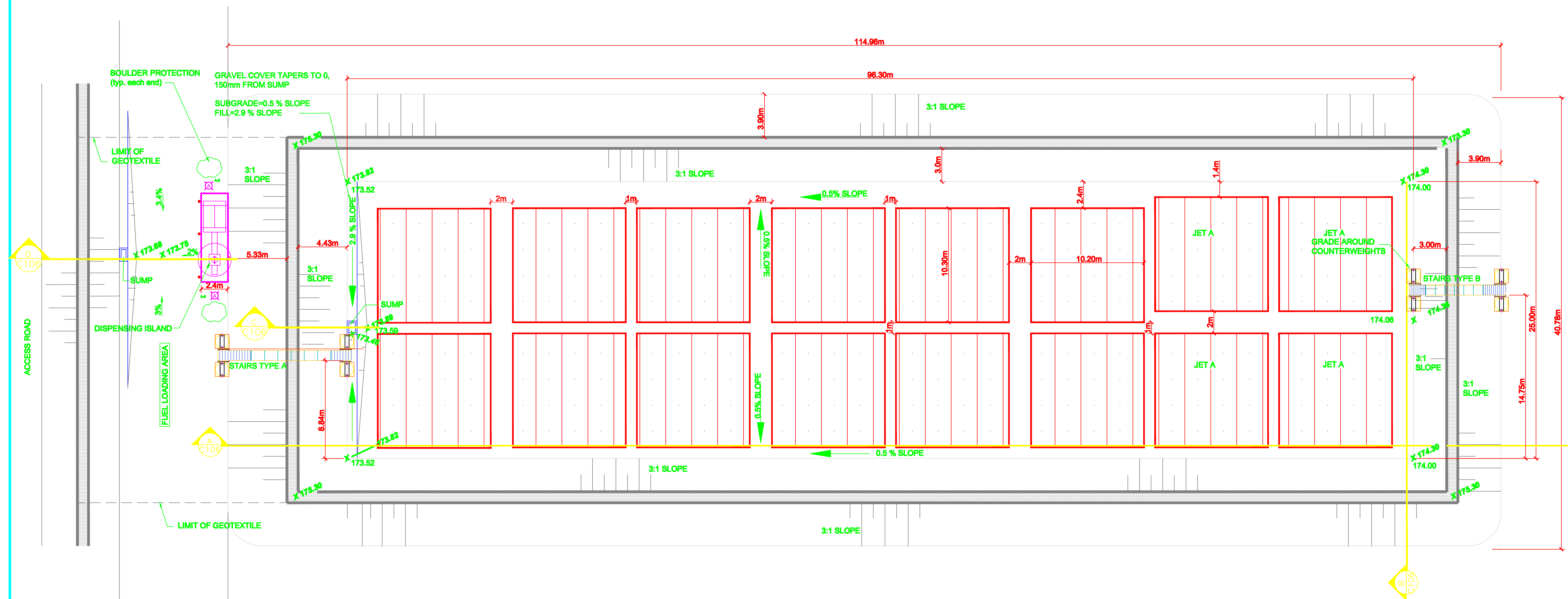
**Project**  
**MARY RIVER PROJECT**  
**BAFFINLAND IRON**  
**MINES CORPORATION**  
BAFFIN ISLAND, NUNAVUT

## Drawing

### MARY RIVER BULK FUEL STORAGE FACILITY PLAN

Date MARCH 2008	CADD File Number REPORT/FUEL FARM/
Scale 1:200	Job Number <b>09-058</b>
Drawn SQ/CM	
Checked MK	Drawing Number
Approved	<b>FIGURE 3</b>

### FIGURE 3



**NOTES:**  
12 DIESEL TANKS 10.2m X 10.3m  
4 JET FUEL TANKS 10.2m X 10.3m  
CONNECTION PIPES BY OTHERS

SITE BENCH MARK

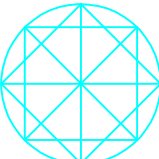
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ISSUED FOR CONSTRUCTION	July 03,2007	1
ISSUED FOR TENDER/REVIEW	Mar. 25,2007	0
Description	Date	No



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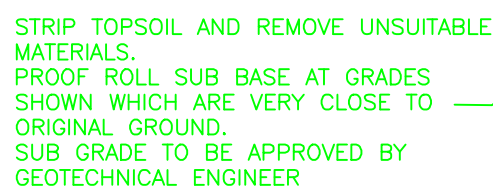
**project**  
**MARY RIVER PROJECT**  
**BAFFINLAND IRON**  
**MINES CORPORATION**  
BAFFIN ISLAND, NUNAVUT

## Drawing

### MARY RIVER BULK FUEL STORAGE FACILITY

#### SECTION AND DETAILS

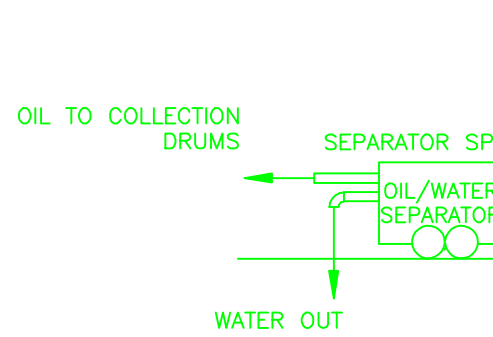
Date MARCH 2009	CADD File Number REPORT/FILEL FARM/
Scale 1:100	Job Number  <b>09-058</b>
Drawn SO/CM	
Checked MK	Drawing Number
Approved	<b>FIGURE</b>



A  
C105

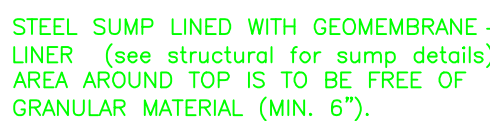
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SCALE 1 TO 100



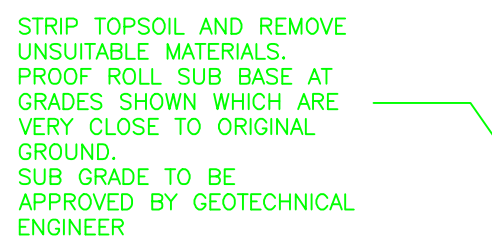
C  
C105

## SUMP DETAIL



D  
C105

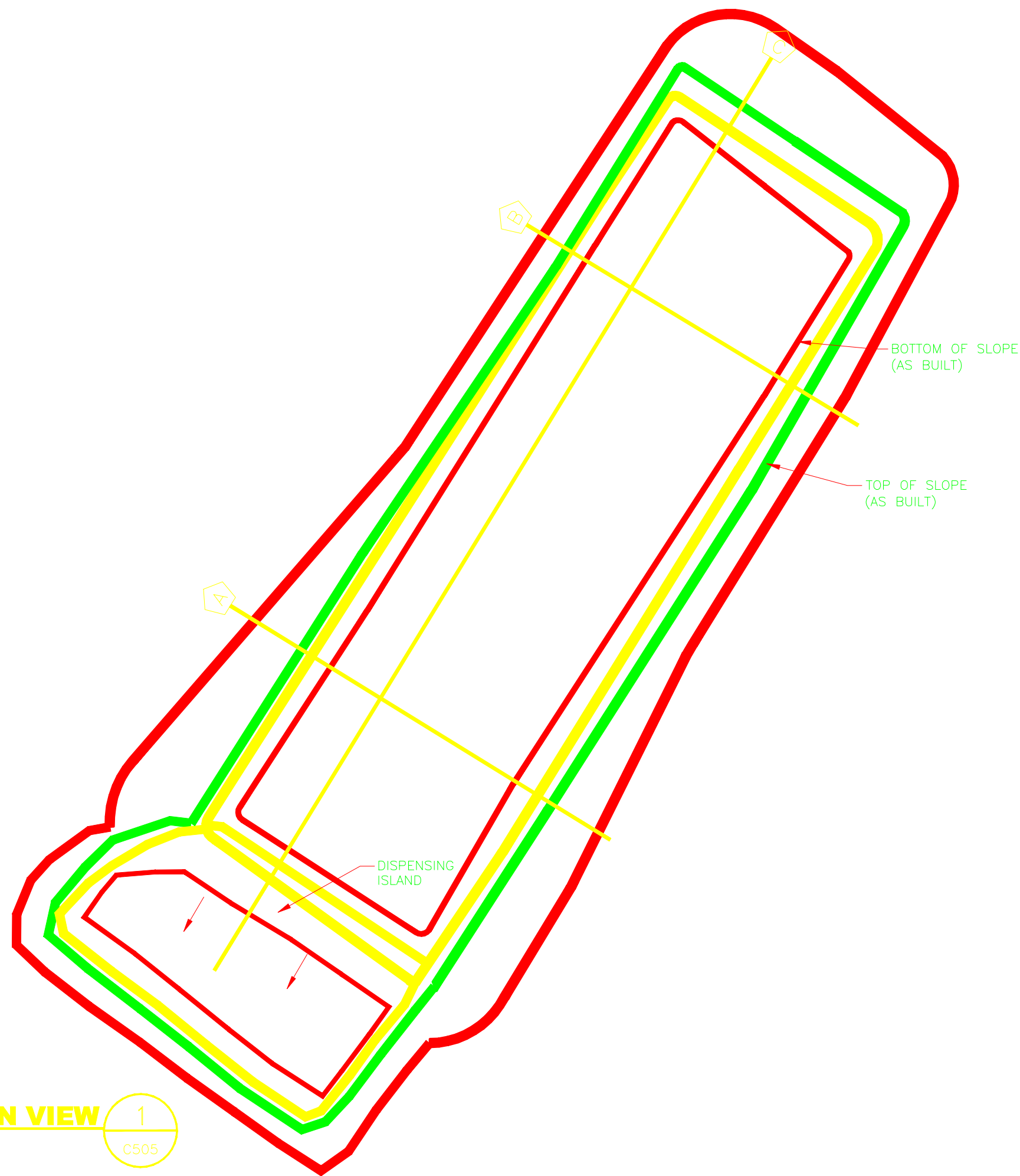
## FUEL LOADING AREA DETAIL



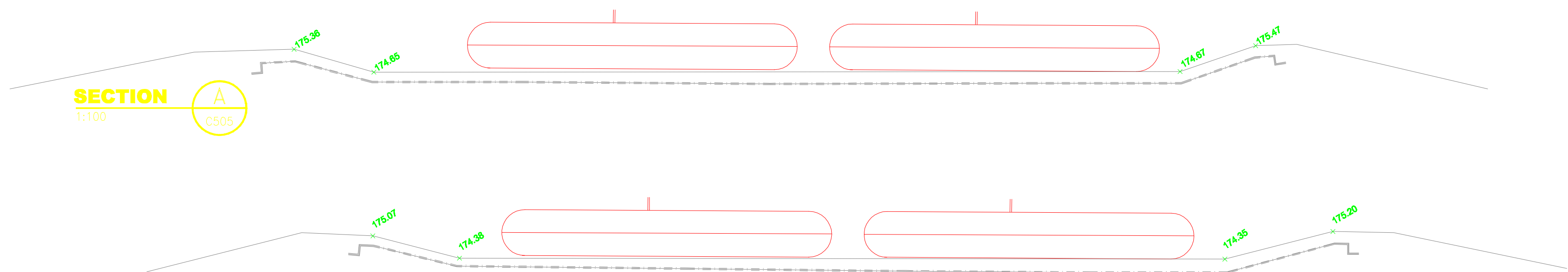
B  
C105

## CROSS-SECTION

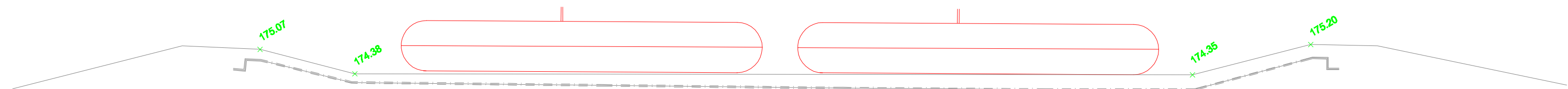
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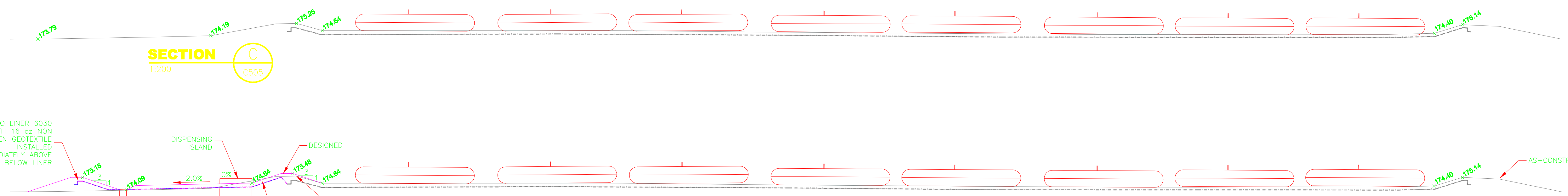
FUEL FARM B PLAN VIEW  
1:500



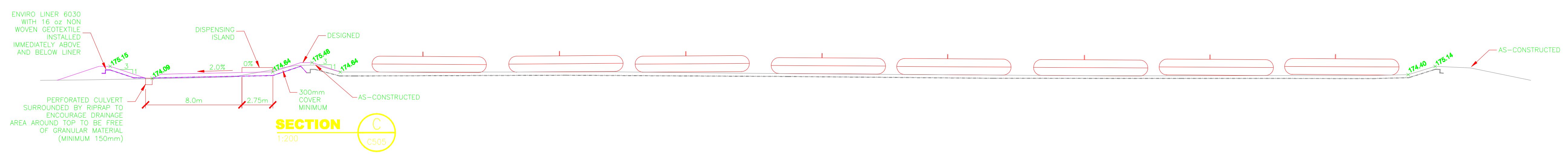
SECTION A  
1:100



SECTION B  
1:100



SECTION C  
1:200



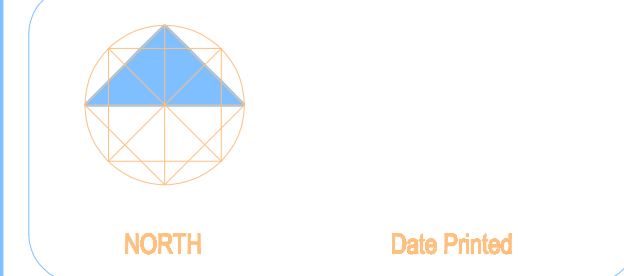
SECTION C  
1:200

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Description	Date	No.
Revisions and Issues		



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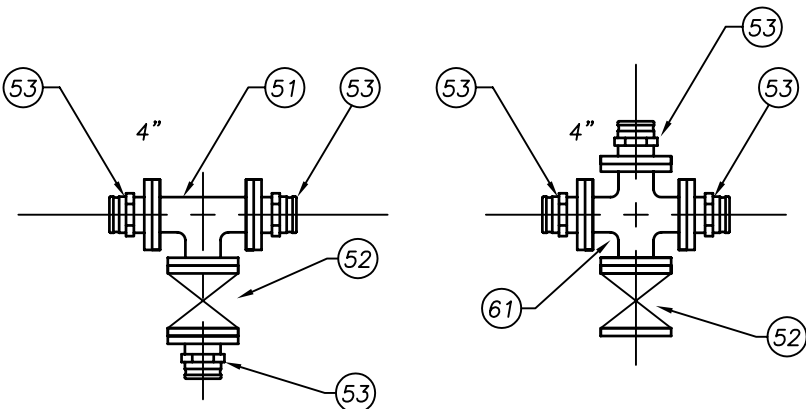
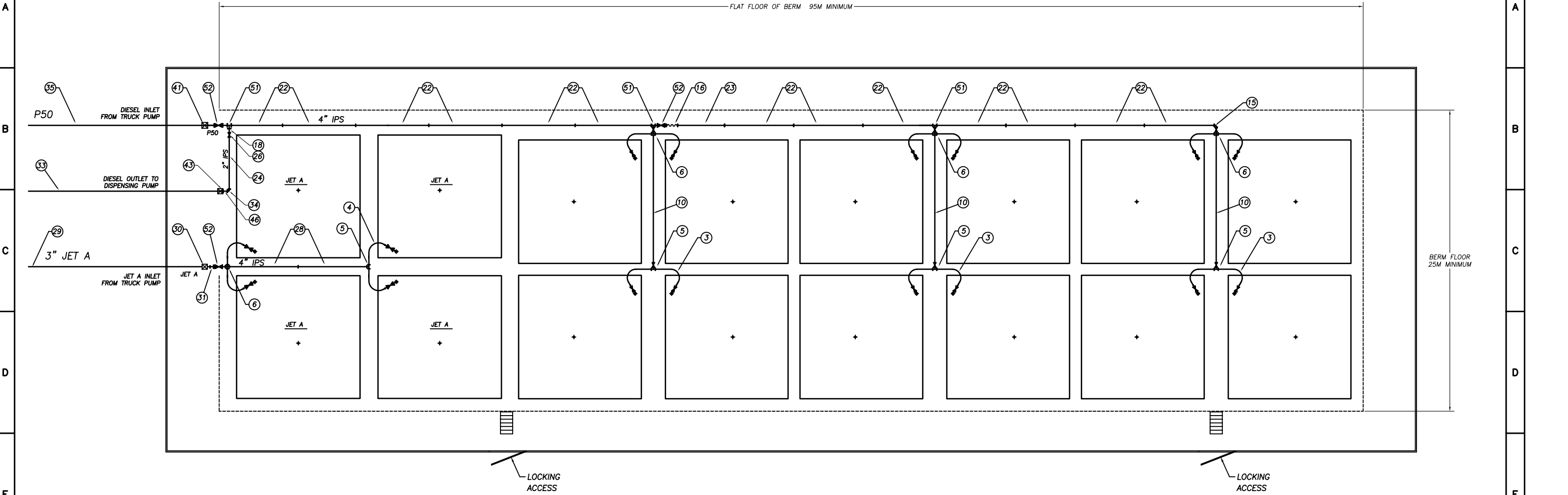
MECHANICAL ELECTRICAL

Project  
**MARY RIVER PROJECT**  
**BAFFIN LAND IRON**  
**MINES CORPORATION**  
BAFFIN ISLAND NUNAVUT

Drawing  
**MARY RIVER BULK FUEL**  
**STORAGE FACILITY**  
**AS-CONSTRUCTED DRAWING**



Date <b>MARCH 2009</b>	CADD File Number <b>REPORT/FUEL_FARM/</b>
Scale <b>AS NOTED</b>	Job Number <b>09-058</b>
Drawn <b>S.S</b>	Drawing Number <b>FIGURE 5</b>
Checked <b>CHECKED</b>	
Approved <b>APPROVED</b>	

REV	REVISION DESCRIPTION	BY	DATE	APPV
P1	PRELIMINARY	G.B.	01AUG06	
P2	FITTINGS AND HOSE ONLY	G.B.	28MAR07	
P3	OUTLETS AND PIPE ADDED	G.B.	9APR07	
P4	ALL PUMPS MOVED TO ONE END	G.B.	7 MAY07	
0	RELEASED FOR PRODUCTION	G.B.	10MAY07	G.B.



ASSEMBLY 5

ASSEMBLY 6

61	4	CROSS, 4" 150# FLANGED	S.S.	—	EA	4
53	24	CAMLOCK ADAPTER, 4" 150# FLANGE	ALUMINUM	—	EA	24
52	11	BALL VALVE, 4" 150# FLANGED	S.S.	—	EA	11
51	7	TEE, 4" 150# FLANGED	S.S.	—	EA	7
46	1	CONC. REDUCER, 2" x 1-1/2", 150#	S.S. SCH. 10S FLANGED	—	EA	1
43	2	1-1/2" DRYBREAK ASSEMBLY	ALUMINUM	—	EA	2
41	2	4" DRYBREAK ASSEMBLY	ALUMINUM	—	EA	2
35	1	DIESEL HOSE ASS'Y, 4" x 25' LONG	ARCTIC GRADE, SCOVILLS	—	EA	1
34	1	ELBOW, 2" 150# FLANGED	S.S.	—	EA	1
33	1	DIESEL HOSE ASS'Y, 1-1/2" X 25' LONG	ARCTIC GRADE, SCOVILLS	—	EA	1
31	1	CONC. REDUCER, 4" x 3", 150#	S.S. SCH. 10S FLANGED	—	EA	1
30	2	3" DRYBREAK ASSEMBLY	ALUMINUM	—	EA	2
29	1	AVIATION HOSE ASS'Y, 3" x 25' LONG	API 1529	—	EA	1
28	2	PIPE SECTION, 4"x 17'-7", 150#	S.S. SCH. 10S FLANGED	—	EA	2
26	1	BALL VALVE, 2" A50# FLANGED	S.S.	—	EA	1
24	1	PIPE SECTION, 2"x 16'-0", 150#	S.S. SCH. 10S FLANGED	—	EA	1
23	1	PIPE SECTION, 4"x 16'-8-1/2", 150#	S.S. SCH. 10S FLANGED	—	EA	1
22	13	PIPE SECTION, 4"x 18'-11-1/2", 150#	S.S. SCH. 10S FLANGED	—	EA	13
18	1	CONC. REDUCER, 4"x 2", 150#	S.S. SCH. 10S FLANGED	—	EA	1
16	1	EXPANSION ASSEMBLY, 4" x 18" LONG	SS FLEX SECTION, FLANGED	—	EA	1
15	1	ELBOW, 4" 150# FLANGED	S.S.	—	EA	1
10	3	DIESEL HOSE ASS'Y, 4"øx 35 FT. LONG	ARCTIC GRADE	—	EA	3
6	4	CROSS ASSEMBLY, 4" CAMLOCK	S.S. AND ALUMINUM	—	EA	4
5	4	TEE ASSEMBLY, 4" CAMLOCK	S.S. AND ALUMINUM	—	EA	4
4	4	AVIATION HOSE ASS'Y, 4"øx 12 FT. LONG	LOW TEMP, ALUMINUM C's	—	EA	4
3	12	DIESEL HOSE ASS'Y, 4"øx 12FT. LONG	ARCTIC GRADE, ALUMINUM C's	—	EA	12
2	16	TANK ASSEMBLY, LEFT HAND, 30,000USG	ARCTIC KING	—	EA	16
1	16	TANK ASSEMBLY, RIGHT HAND, 30,000USG	ARCTIC KING	—	EA	16
ITEM	QTY	DESCRIPTION	MATERIAL	PART_NO.	U/M	T.QTY
<div><div><p>SEI INDUSTRIES</p><p>7400 WILSON AVE. DELTA, B.C., CANADA V4G 1E5 PHONE: (604) 946-3131 FAX (604) 940-9566</p></div><div><p>This drawing and the information contained on it is the property of SEI Industries Ltd. and may not be reproduced in whole or in part without written permission of SEI Industries Ltd.</p><p>UNLESS OTHERWISE SPECIFIED X" = ± 2'      .X = ± .030 X' = ± 1/16      .XX = ± .010                      .XXX = ± .005</p><div></div><p>SHEET 1/1    UNITS IN    SCALE NTS    SIZE    DRAWING No. TT-D-434    PART No. TT-D-434    REV. 0</p></div></div>						
<div><div>DRAWN G.B.</div><div>DATE (YY/MM/DD) 07.03.28</div><div>TITLE TANK FARM MANIFOLD PIPE ASSEMBLY MARY RIVER SITE</div></div>				<div><div>APPROVAL</div><div>DATE (YY/MM/DD) 07</div></div>		



## **APPENDIX 2**

**AS-CON STRUCTURED REPORTS (QA/QC)  
PHOTOGRAPHS**

## MARY RIVER



## CERTIFICATE OF ACCEPTANCE OF SOIL SUBGRADE SURFACE

PROJECT NAME: Fuel Farm  
PROJECT NUMBER: 07C-015  
OWNER: Baffinland Iron Mines  
LOCATION: Many River

I, the undersigned, a duly appointed representative of Layfield Environmental Systems Ltd. (LESL), have visually observed the soil subgrade described below, and found it to be an acceptable surface on which to install geomembrane.

This certification is based on observations of the surface of the subgrade only. No subterranean inspections or tests have been performed by Layfield Environmental Systems, and LESL makes no representations or warranties regarding conditions which may exist below the surface of the subgrade. Layfield Environmental Systems accepts no responsibility for conformance of the subgrade to this project's specifications.

The soil subgrade accepted on this date refers to its present condition. Any changes in the subgrade condition that result from the effects of inclement weather and/or other forces beyond the control of Layfield Environmental Systems and remedial work to correct the resulting deficiencies, will be the direct responsibility of the General Contractor.

Area Being Accepted: Areas under panels A1-A4 and  
panel B1A/B2, uncompacted surface a berms, some  
rock & snow, generally sand

### LAYFIELD ENVIRONMENTAL SYSTEMS REPRESENTATIVE:

Date: October 18, 2007  
Signature: [Signature]  
Name: Allan McKinnon  
Title: Project Supervisor

### OWNERS REPRESENTATIVE:

Date: Oct 18 / 2007  
Signature: [Signature]  
Name: Kenneth Landry  
Title: PROJECT MGR  
Company: BAFFINLAND IRON MINES

## CERTIFICATE OF FINAL INSPECTION AND ACCEPTANCE

PROJECT NAME: Fuel Farm  
PROJECT NUMBER: 07C-015 DATE: Oct. 18, 2007  
OWNER: Baffinland Iron Mines  
LOCATION: Mary River

**Scope of Installation(s):** **THE WORK**

Installed, welded/repaired/tested approx 3,880 sq. meters of Hazard 500. Installed approx 8,150 sq. meters of LP-16 textile as an overlay & underlay. Lined 1 sump as per owner. Cleared up area of garbage upon completion.

**Part 1 – LAYFIELD ENVIRONMENTAL SYSTEMS LTD.**

I, Allen McKinnon, a duly appointed representative of Layfield Environmental Systems Ltd. (LESL), have visually observed the installations (as outlined above), and have found the Work to be complete and free of defects and declare that the Work was completed in accordance with the project specifications, Layfield Environmental Systems' QC program and the terms and conditions of the contract.

**Layfield Environmental Systems Representative:**

Name: Allen McKinnon  
Title: Project Supervisor  
Date: Oct. 18, 2007 Signature: Allen McKinnon

**Part 2 – OWNER (or Representative)**

I, ROLAND LANDRY, a duly appointed representative of BATTINLAND IRON MINES, do hereby take over and accept the installation(s) described above, and confirm that the work has been completed in accordance with the project specifications and the terms of the conditions of the contract.

I have evaluated and measured the work together with the Layfield Environmental Systems representative, and agree that the measurements shown are both true and correct, and that the installation has met our approval.

**Owners Representative:**

Name: ROLAND LANDRY  
Title: PROJECT MANAGER  
Company: BATTINLAND IRON MINES  
Date: OCT 18/07 Signature: Roland Landry

Comments: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

2m 2m 2m  
 ← 27m → Toe to toe 2m  
 Typical E-W cross section

# Checklist

1. NORTH ARROW ? ☒
2. REPAIR NUMBERS & LOCATIONS ? ☒
3. SITE DIMENSIONS ? ☐
4. SLOPE LENGTHS ? ☐
5. TITLE BLOCKS COMPLETED ? ☐
6. CERT. OF SUBGRADE ACCEPTANCE ? ☐
7. CERT. OF FINAL ACCEPTANCE ? ☐

## Notes:

1) SEAM NUMBERS SHOWN ON TESTING LOG SHEETS REPRESENT THE ADJACENT PANEL NUMBERS.

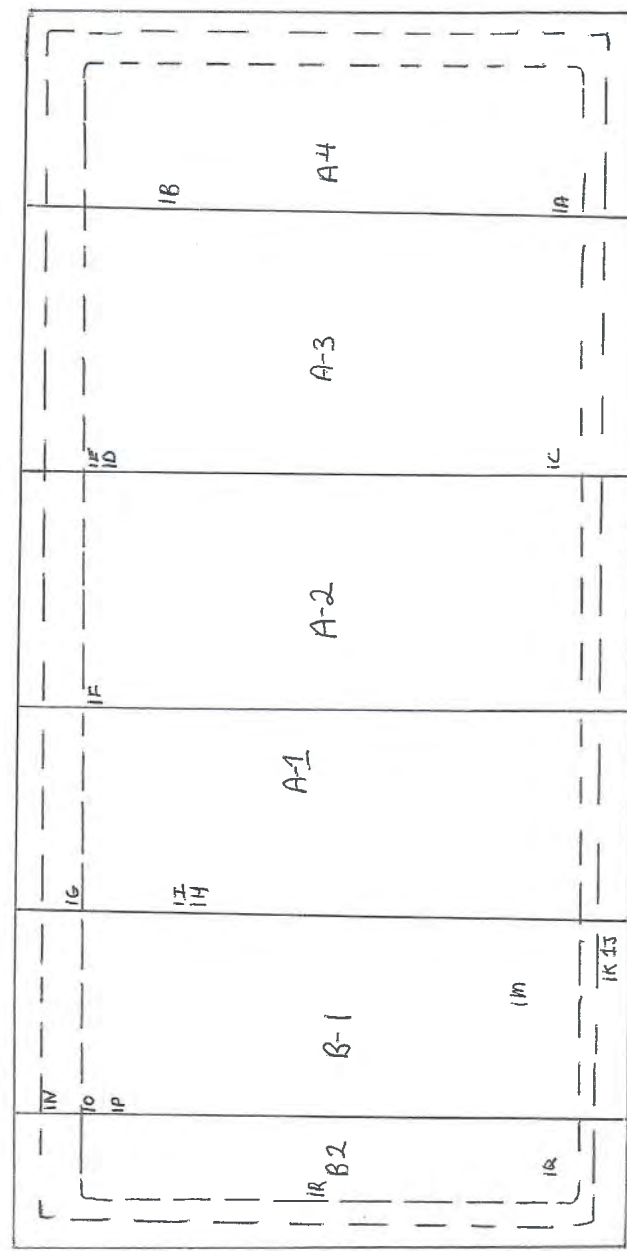
## LEGEND

- CHANGE IN GRADE
- LINER FIELD SEAM
- ANCHOR TRENCH
- P3 PANEL NUMBER
- ⊗ PIPE PENETRATION
- R2 REPAIR NUMBER
- △ PATCH
- xxx EXTRUSION BEAD (OR WELD)



PROJECT NAME, CLIENT, LOCATION, MAT'L TYPE, ETC.  
 Baymac  
 Baffinland Iron mines  
 Many River Fuel Farm  
 Hazgard 500

SCALE: N.T.S.	PROJECT No.
DWG: 1 OF 1	07C-015
DWG IN CHG:	APPD:
DATE: October 28, 2007	



# GEOSYNTHETICS INVENTORY LOG

PROJECT TITLE: Fuel Farm  
CONTRACTOR: \_\_\_\_\_  
SHEET NUMBER: 1 of 1

MATERIAL TYPE: GEOMEMBRANE GEONET GEOTEXTILE OTHER \_\_\_\_\_  
DATE OF ARRIVAL: \_\_\_\_\_ DATE OF INVENTORY: Sept. 29, Oct. 11, 2007  
UNLOADING METHOD: \_\_\_\_\_ INVENTORY BY: Asm  
PRODUCT TYPE: LP/6 x Hazard 500 CONDITION IN TRUCK: \_\_\_\_\_  
MATERIAL MANUFACTURER: \_\_\_\_\_

[illegible]

SUBMITTED BY: Asm

DATE: October 26, 2007



✓ TF - # FUSION

TX - # = EXTRUSION

TS-# = SOLVENT

SUBMITTED BY: Oct. 26, 2007  
DATE: ASW

LAYFIELD ENVIRONMENTAL SYSTEMS



# GEOMEMBRANE SEAM LOG

PROJECT NUMBER: 07C-015 PROJECT TITLE: Fuel Farm.  
OWNER: Boffinland Iron Mine CONTRACTOR: \_\_\_\_\_  
LOCATION: Mary River

## PASSING TRIAL SEAMS

<input checked="" type="checkbox"/> FUSION	NO.	TIME	TECH ID
<input type="checkbox"/> EXTRUSION	<u>TF-1</u>	<u>1645</u>	<u>Am.</u>
<input type="checkbox"/> SOLVENT			

SHEET NUMBER: 1  
DATE: October 8, 2007

SEAM NUMBER	SEAM SECTION * START POINT	FINISH POINT	APPROX. START TIME	AMB. AIR TEMP.	WELD TECH.	PREHEAT OR MACH. SPEED	MACHINE TEMPERATURES		APPROX. LENGTH WELDED	DESTR. NUMBER	CHK'D BY	REMARKS	NON-DESTRUCTIVE	
							DIGITAL SET	DIGITAL SET					TEST DATE	CHECKED BY
<u>A4/A3</u>	<u>WEOS</u>	<u>-EEOS</u>	<u>1710</u>	<u>-3°C</u>	<u>Am</u>	<u>50%</u>	<u>825</u>	<u>-</u>	<u>37 m</u>		<u>Am</u>		<u>10-8</u>	<u>Am.</u>
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
DAILY TOTAL									<u>37 m</u>					

\* REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR, OR A POINT LOCATION ON THE SEAM.

SUBMITTED BY: ASm  
DATE: October 26, 2007

LAYFIELD ENVIRONMENTAL SYSTEMS



# GEOMEMBRANE SEAM LOG

PROJECT NUMBER: 07C-015  
OWNER: Baffinland Iron Mines  
LOCATION: Mary River

PROJECT TITLE: Fuel Farm  
CONTRACTOR: \_\_\_\_\_

## PASSING TRIAL SEAMS

<u>✓</u> FUSION	NO.	TIME	TECH ID
EXTRUSION	<u>TF-2</u>	<u>1245</u>	<u>A.M</u>
SOLVENT			

SHEET NUMBER: 2  
DATE: Oct. 9, 2007

SEAM NUMBER	SEAM SECTION * START POINT	FINISH POINT	APPROX. START TIME	AMB. AIR TEMP.	WELD TECH.	PREHEAT OR MACH. SPEED	MACHINE TEMPERATURES		APPROX. LENGTH WELDED	DESTR. NUMBER	CHK'D BY	NON-DESTRUCTIVE	
							DIGITAL SET WEDGE OR BARREL	DIGITAL SET WEDGE OR BARREL				TEST DATE	CHECKED BY
A3/A2	WE05-EE05		1303	-5	AM	50%	825°	-	36.9 m		AM	10-9	AM
A2/A1	WE05-EE05		1359	-5	AM	50%	825°	-	36.7 m		AM	10-9	AM
/	-						-	-					
/	-						-	-					
/	-						-	-					
/	-						-	-					
/	-						-	-					
/	-						-	-					
/	-						-	-					
/	-						-	-					
/	-						-	-					
DAILY TOTAL									73.6m				

\* REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR, OR A POINT LOCATION ON THE SEAM.

SUBMITTED BY: AS m  
DATE: October 26, 2007



# GEOMEMBRANE SEAM LOG

PROJECT NUMBER: 07C-015  
OWNER: Baffinland Iron Mines  
LOCATION: Mary River

PROJECT TITLE: Fuel Farm  
CONTRACTOR: \_\_\_\_\_

## PASSING TRIAL SEAMS

✓	NO.	TIME	TECH ID
	TF3	1235	Am

SHEET NUMBER: 3  
DATE: October 14, 2007

SEAM NUMBER	SEAM SECTION * START POINT	FINISH POINT	APPROX. START TIME	AMB. AIR TEMP.	WELD TECH.	PREHEAT OR MACH. SPEED	MACHINE TEMPERATURES		APPROX. LENGTH WELDED	DESTR. NUMBER	CHK'D BY	REMARKS	NON-DESTRUCTIVE	
							DIGITAL SET WEDGE OR BARREL	DIGITAL SET WEDGE OR BARREL					TEST DATE	CHECKED BY
A11B1	WE05-EE05	1308	~3°C	Am	50%	825°	-	-	35.3m		Am		10-14	Am.
/	-					-	-	-						
/	-					-	-	-						
/	-					-	-	-						
/	-					-	-	-						
/	-					-	-	-						
/	-					-	-	-						
/	-					-	-	-						
/	-					-	-	-						
/	-					-	-	-						
/	-					-	-	-						
DAILY TOTAL									35.3m					

\* REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR, OR A POINT LOCATION ON THE SEAM.

SUBMITTED BY: Asm  
DATE: October 26, 2007



# GEOMEMBRANE SEAM LOG

PROJECT NUMBER: 07C-015 PROJECT TITLE: Fuel Form  
OWNER: Baffinland Iron Mines CONTRACTOR: \_\_\_\_\_  
LOCATION: Mary River

## PASSING TRIAL SEAMS

NO.	TIME	TECH ID
TF-4	1330	Am

SHEET NUMBER: 4  
DATE: October 15, 2007

✓ FUSION

EXTRUSION

SOLVENT

SEAM NUMBER	SEAM SECTION * START POINT	FINISH POINT	APPROX. START TIME	AMB. AIR TEMP.	WELD TECH.	PREHEAT OR MACH. SPEED	MACHINE TEMPERATURES		APPROX. LENGTH WELDED	DESTR. NUMBER	CHK'D BY	REMARKS	NON-DESTRUCTIVE	
							DIGITAL SET	DIGITAL SET					TEST DATE	CHECKED BY
B2181	FEOS-WEOS		1410	-2°C	Am	50%	825	-	349m		Am		10-15	Am
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
/	-						-	-						
DAILY TOTAL									34.9m					

\* REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR, OR A POINT LOCATION ON THE SEAM.

SUBMITTED BY: Am  
DATE: October 26, 2007



VACUUM BOX \_\_\_\_\_

AIR LANCE ✓

SHEET NUMBER: 1

\* REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR NUMBER, OR A POINT LOCATION ON THE SEAM  
 \*\*\* RECORD QUANTITY OF LEAKS DETECTED AND REFERENCE NEW DEFECT CODE IN REMARKS

DATE: October 26, 2007



LAYFIELD

# GEOMEMBRANE DEFECT / REPAIR LOG

PROJECT NUMBER: 07C-015

PROJECT TITLE: Fuel Farm

OWNER: Baffinland

CONTRACTOR:

LOCATION: Mary River

SHEET NUMBER: 1

DEFECT CODE	LOG DATE	DEFECT LOCATION		DEFECT TYPE	REPAIR TYPE	WELD TECH.	REPAIR DATE	REMARKS **	TEST DATE	CHECKED BY
		SEAM OR PANEL NO.	DEFECT LOCATION DESCRIPTION							
1A	10-8	Seam A4-A3	11.4m from WEOS	WR	P	AM	10-8		10-8	AM
1B	10-8	Seam A4-A3	28.1m from WEOS	WR	P	AM	10-8		10-8	AM
1C	10-9	Seam A3-A2	9m from WEOS	XS						
1D	10-9	Seam A3-A2	30.1m from WEOS	WR	P	AM	10-9	welded flap	10-9	AM
1E	10-9	Seam A3-A2	32.3m from WEOS	WR	P	AM	10-9		10-9	AM
1F	10-9	Seam A2-A1	East toe	XS						
1G	10-14	Seam A1-B1	3.8m from FEOS	WR	P	AM	10-9	welded flap	10-9	AM
1H	10-14	Seam A1-B1	22.1m from WEOS	WR	P	AM	10-14		10-14	AM
1I	10-14	Seam A1-B1	23.6m from WEOS	WR	P	AM	10-14		10-14	AM
1J	10-14	Panel B1	West crest	SR	P	AM	10-14		10-14	AM
1K	10-14	Panel B1	West crest	SR	P	AM	10-14		10-14	AM
1L	10-14	Panel B1	22.1m from Wedge	SR	P	AM	10-14		10-14	AM
1M	10-14	Panel B1	8m from W edge	SR	P	AM	10-14		10-14	AM
1N	10-15	Seam B1-B2	East crest	WR		AM	10-15	welded flap	10-15	AM
1O	10-15	Seam B1-B2	East toe	WR	P	AM	10-15		10-15	AM
1P	10-15	Seam B1-B2	6.2m from FEOS	WR		AM	10-15	welded flap	10-15	AM
1Q	10-15	Panel B2	7m from N edge	SR	P	AM	10-15	4m from W toe	10-15	AM
1R	10-17	Panel B2	0.8m from N toe	Sump		AM	10-17	13m from E toe	10-17	AM

DEFECT TYPE: AD - ANIMAL RELATED DAMAGE  
B - UNDISPERSED RESIN BEAD  
BO - FUSION WELDER BURN  
BS - BOOT/SKIRT FROM FML PENETRATION  
CO - CHANGE OF OVERLAP  
CR - CREASE  
D - INSTALLATION DAMAGE  
DS - DESTRUCTIVE TEST NUMBER  
REPAIR TYPE: P - PATCH, C - CAP, RS - RECONSTRUCTED SEAM, G&W - GRIND/WELD

EE - EARTHWORK EQUIPMENT DAMAGE  
EXT - EXTENSION  
FM - FISHMOUTH  
FS - FAILED SEAM LENGTH  
FTS - FIELD TEST STRIP  
IIT - HEAT TACK BURN  
IO - INSUFFICIENT OVERLAP (UNDER SPEC.)  
MD - MANUFACTURER DELIVERY DAMAGE

PT - PRESSURE TEST CUT  
SI - SOIL SURFACE IRREGULARITY  
SL - SLAG ON TEXTURED SHEET  
T - THREE PANEL INTERSECTION  
VL - VACUUM TEST LEAK  
WR - WRINKLE  
WS - WELDER RUST  
OTHER: SR - snow removal

PASSING TRIAL SEAMS		
NO.	TIME	TECH ID.

\*\* COLUMNS TO BE USED BY THE PROJECT SUPERVISOR OR LEAD TECHNICIAN ONLY.  
LPL FORM 7

SUBMITTED BY: ASM  
DATE: Oct-26-2007



Photo 1: Mary River aerial view. The Bulk Fuel Storage Facility is seen above.



Photo 2: The slopes of the berms are prepared as per the design.



Photo 3: The base of the containment area is being prepared.



Photo 4: The slopes and the base are ready for the installation of the liner.



Photo 5: The liner material is shown above.



Photo 6: The liner is being installed within the containment and slopes.



Photo 7: Liner is installed over the slopes. The slopes and the base of the liner will then be protected with appropriate thickness of granular material.



Photo 8: Granular material is being placed over the liner.



Photo 9: Appropriate amount of cover is being placed over the liner.



Photo 10: Completed containment is seen above.



Photo 11: Fuel bladders are placed at their appropriate locations as per the design.



Photo 12: Fuel dispensing area is being prepared.



Photo 13: Mechanical crew installing the piping as per the design by SEI.



Photo 14: Bulk Fuel Storage Facility at completion.