

January 30th, 2008

Phyllis Beaulieu Manager of Licensing Nunavut Water Board P.O. Box 119 Gjoa Haven, NU X0B 1J0

Email: licensing@nunavutwaterboard.org

Re: Submission of Milne Inlet Waste Water Treatment Facility As-Constructed Report Type B Water License #2BB-MRY0710, Part J, Item 4

Dear Ms. Beaulieu,

Baffinland Iron Mines Corporation (Baffinland) is pleased to submit the as-constructed report for the Milne Inlet Waste Water Treatment Facility and the Milne Inlet Polishing Waste Stabilization Pond (PWSP) as per Part J, Item 4 of its water license.

The as-constructed report can be found on the following ftp site:

ftp://remote.bhmartin.com

User name: Baffinland external

Password: maryriver

Document Name: Revised as Constructed Report #2 for Milne Inlet RBC

Should you have any concerns or questions, please do not hesitate to contact the undersigned at cheryl.wray@baffinland.com.

Yours sincerely,

Baffinland Iron Mines Corporation

Cheryl Wray Environmental Superintendent

Cc. David McCann, Baffinland Andrew Keim, INAC Salamonie Shoo, QIA

Attachment



834 Mountjoy Street South P.O. Box 120 Timmins, Ontario P4N 7C5 Tel. (705) 264-9413 Fax. (705) 267-2725

January 21, 2007

Cheryl Wray
Environmental Superintendent
Baffinland Iron Mines Corporation
Suite 1016, 120 Adelaide Street West
Toronto, Ontario
M5H 1T1

Dear Cheryl,

RE:

MARY RIVER PROJECT
ROTATING BIOLOGICAL CONTACTOR (RBC SYSTEM) SEWAGE TREATMENT AND DISCHARGE- MILNE INLET
AS-CONSTRUCTED REPORT
OUR REFERENCE NO. 06-090

B.H. Martin Consultants was retained by Baffinland Iron Mines Inc. to design the sewage works for their camp at Milne Inlet temporary shipping port in Nunavut and to complete the as-constructed reports.

The site is located approximately 100km north of the Mary River Mine site, in the north-eastern section of Baffin Island. Approximate distances from the project site to other communities in the region are 270 km to Arctic Bay, and 415 km to Clyde River.

Presently the site consists of a 54-person camp of predominantly Atco-Style trailers situated approximately 300 meters from the shore.

A Rotating Biological Contactor (RBC System) Sewage Treatment has been installed and commissioned for the camp for sewage treatment for the duration of the bulk sampling program. It generally takes 3 weeks for any RBC system to operate at full efficiency. In the meantime, a temporary sewage lagoon was constructed for effluent disposal from the RBC while the RBC system became fully operational. Upon satisfactory results of the RBC effluents meeting the required discharge criteria, the RBC effluents are to be transported from the treatment structure to a nearby ditch. This drainage ditch will eventually flow to the Ocean. Details are described in the Sewage Management Plan submitted in September 2007.

As-Constructed Conditions

The Owner installed and commissioned a Rotating Biological Contactor (RBC System) from Seprotech capable of handling sewage of 460 BOD₅/490 TSS for 70 people generating 227 litres of sewage per day on October 23, 2007. No non-domestic waste or



stormwater has been directed to the treatment system. The details of the Seprotech Unit is attached in Appendix 1.

BIMC also constructed the Polishing/Waste Stabilization Pond (PWSP) prior to the commissioning of the RBC system in order to store the system effluents while it becomes fully operational. The Pond was designed to have a capacity of 1,000 Cubic Meters. Based on the recent survey of the pond, as set out on drawings included in Appendix 1, the installed pond has a capacity of 657 Cubic Meters. The pond was lined with a Hazgard 500 impermeable liner. The installation of the pond underlying material and the liner installation have been certified by Layfield Industries. The Treatment System asconstructed drawings and the QA/QC report from Layfield is attached to Appendix 1.

It is currently planned to retain the sewage in the PWSP until the Effluents in the PWSP is tested during the summer and, depending on the test results; the effluent will be either discharged to the nearby ditch in late summer of 2008 or returned to the RBC for retreatment if not meeting the discharge criteria.

Yours truly,

B.H. Martin Consultants Ltd.

F. G. Kord

Marz G. Kord, P. Eng., M.Sc., MBA Manager of Engineering

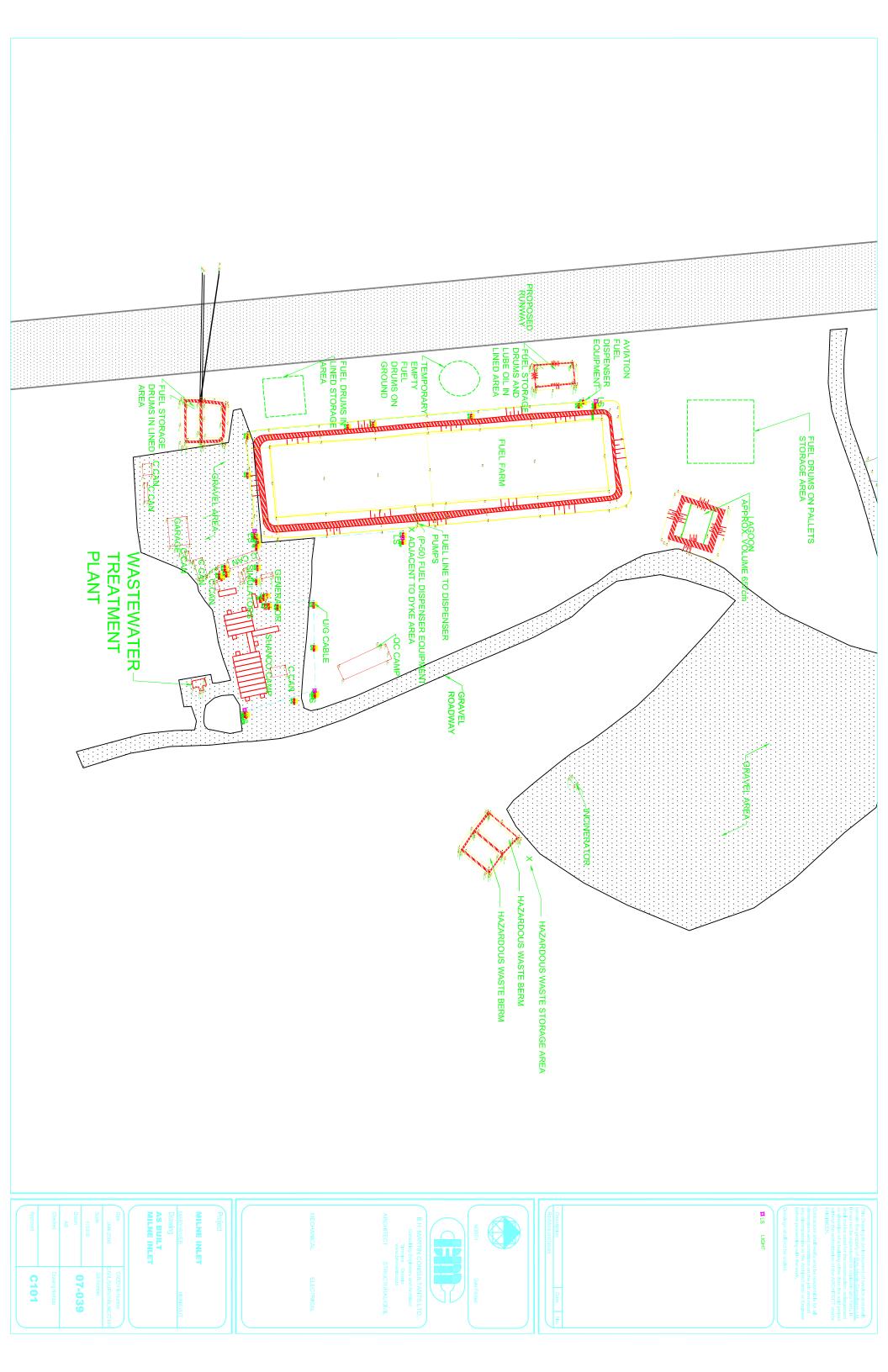
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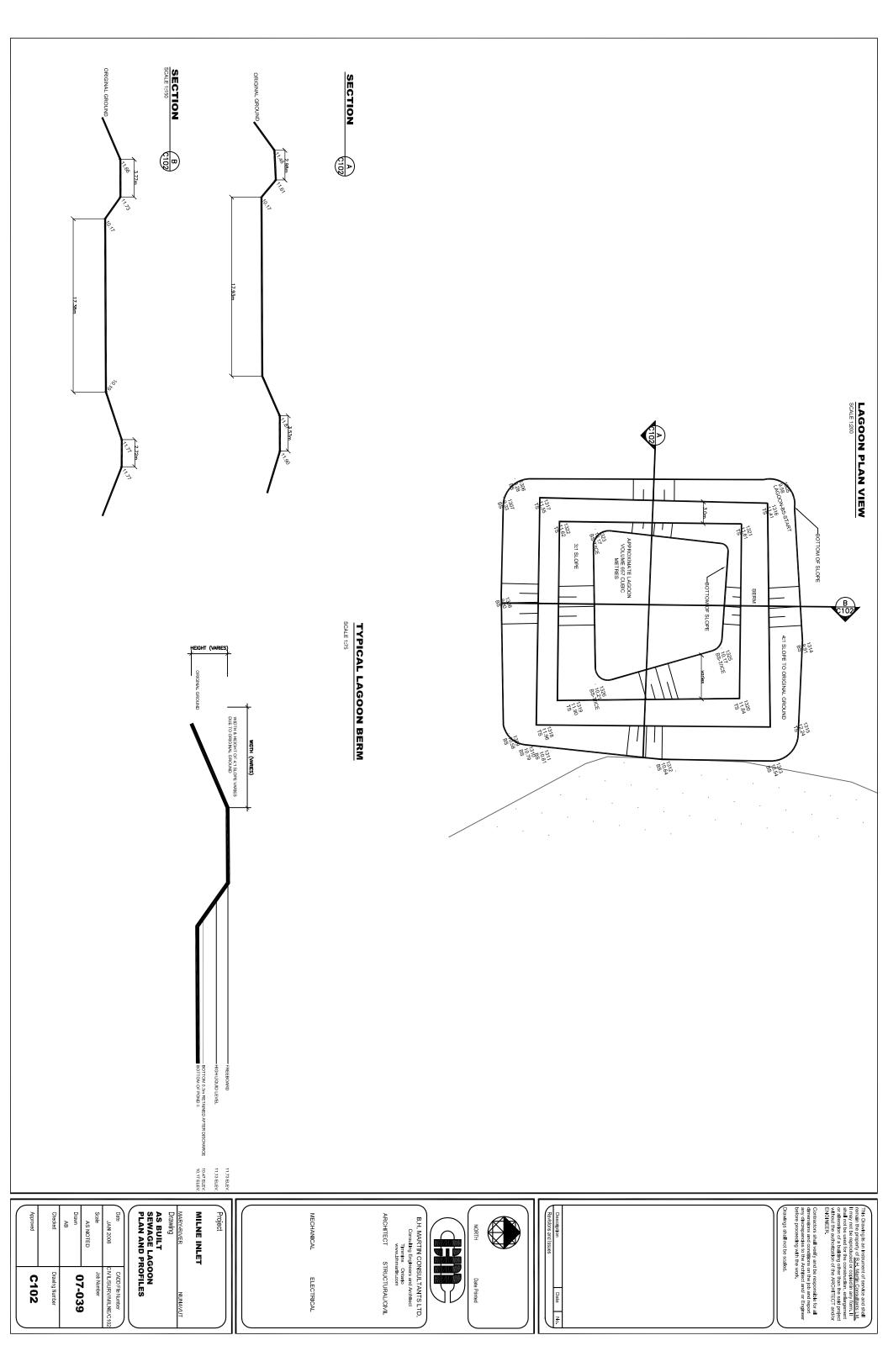


> APPENDIX 1

- o AS-CONSTRUCTED PLAN & SECTIONS
- o PWSP LINER QA/QC REPORT FROM LAYFIELD
- o RBC SYSTEM SCHEMATIC







Layfield Environmental Systems Ltd.

Project Completion QA/QC Package for

Raymac Environmental Services Inc.

Milne Inlet Sewage Lagoon

Milne Inlet, Nu

Supply and Install of Hazgard 500 and LP 16 Geotextile

Prepared By: Jesse Langmo

Reviewed By: Fred Cross

Date Submitted: January 10, 2008



Layfield Environmental Systems Ltd.

Table of Contents

for

Raymac Environmental Services Inc.

Install of Haz 500 and LP 16 Geotextile

Baffin Island, Nu

Milne Inlet Sewage Lagoon

1)	Certificate of Acceptance of Soil Subgrade Surface	1 pg.
2)	Certificate of Final Inspection and Acceptance	1 pg.
3)	Hazgard 500 As-Built Drawing	1 pg.
4)	Geomembrane Trial Seam Log	1 pg.
5)	Geomembrane Seam Log	1 pg.
6)	Geomembrane Vacuum / Air Lance Test Log	1 pg.
7)	Hazgard 500, LP 16 Geotextile Shop QC and Mill Certificates	8 pgs.
8)	Installation Warranty	2 pgs.





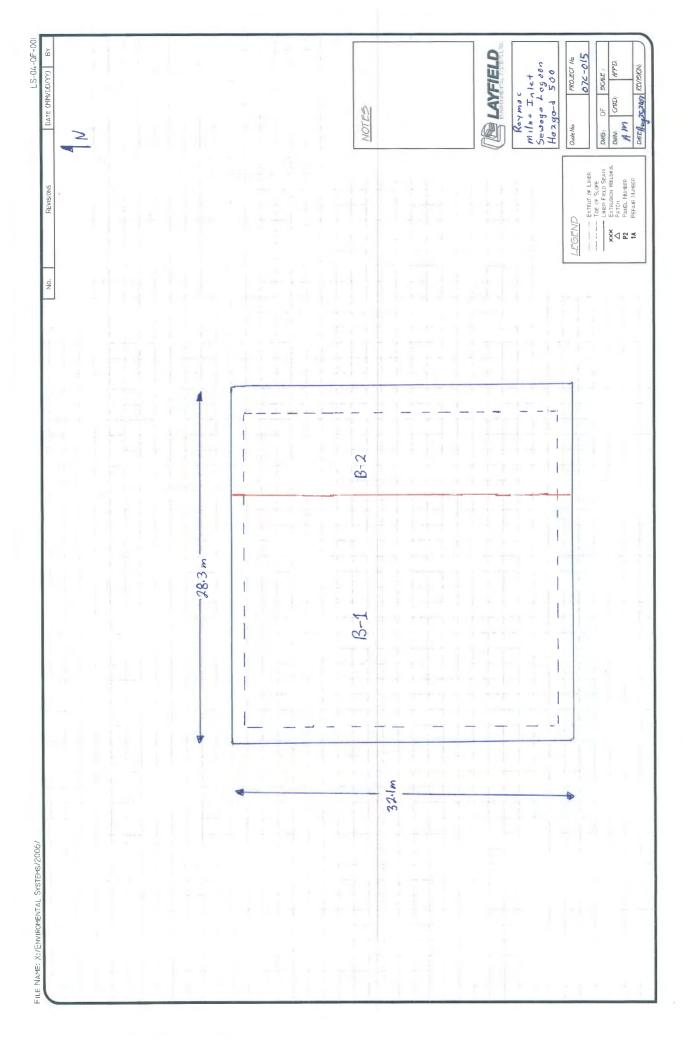
CERTIFICATE OF ACCEPTANCE OF SOIL SUBGRADE SURFACE

PROJECT NAME: Roymac-Milne Inlet Sawage Logoan	+
PROJECT NUMBER: 076-015 OWNER: Boffixland	
LOCATION: Milne Inlet	
I, the undersigned, a duly appointed representative of Layfield Environmental System (LESL), have visually observed the soil subgrade described below, and found it to acceptable surface on which to install geomembrane.	s Ltd be an
This certification is based on observations of the surface of the subgrade only. No subterminspections or tests have been performed by Layfield Environmental Systems, and LESL no representations or warranties regarding conditions which may exist below the surface subgrade. Layfield Environmental Systems accepts no responsibility for conformance subgrade to this project's specifications.	nakes
The soil subgrade accepted on this date refers to its present condition. Any changes a subgrade condition that result from the effects of inclement weather and/or other f beyond the control of Layfield Environmental Systems and remedial work to correct resulting deficiencies, will be the direct responsibility of the General Contractor.	nrees
Area Being Accepted: Area made Danie Ri Da	
Area Being Accepted: Area under panels Bla BZ, some rock and frozen lumps - used textile for	
undorlay	
LAYFIELD ENVIRONMENTAL SYSTEMS REPRESENTATIVE:	
Date: Avanst 25, 2007	
Signature:	
Name: Allon McKinnon	-
Title: Project Supervisor	
V	
OWNERS REPRESENTATIVE:	
Date:	
Signature:	
Name:	
Title:	
Company	



CERTIFICATE OF FINAL INSPECTION AND ACCEPTANCE

PROJECT NAME: Roymoc-Sewage Lagoon PROJECT NUMBER: 076-015 DATE: Pugust 25, 200
PROJECT NUMBER: 076-015 DATE: Pugust 25,200
OWNER: 150ttin land
LOCATION: Milne Inlet
Scope of Installation(s): THE WORK Installed approx 2200 sq. motros of LP16 as an overlay & underlay. Installed, wolded tosted approx 1100 metros of Hazgard 500 within the confine of the temporary sowage Logoon.
Part 1 – LAYFIELD ENVIRONMENTAL SYSTEMS LTD.
I, Allow McK(vuov), a duly appointed representative of Layfield Environmental Systems Ltd. (LESL), have visually observed the installations (as outlined above), and have found the Work to be complete and free of defects and declare that the Work was completed in accordance with the project specifications, Layfield Environmental Systems' QC program and the terms and conditions of the contract.
Name: Allow McKingov. Title: Project Supervisor Date: Aug 25,2007 Signature:
Part 2 – OWNER (or Representative)
I,, a duly appointed representative of
described above, and confirm that the work has been completed in accordance with the project specifications and the terms of the conditions of the contract.
I have evaluated and measured the work together with the Layfield Environmental Systems representative, and agree that the measurements shown are both true and correct, and that the installation has met our approval.
Owners Representative:
Name:
Title:
Company:
Date: Signature:
Comments:



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PROJECT TITLE: Royme c - Milne Inlet Sowago Lagoon

CONTRACTOR:

SHEET NUMBER:

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SUBMITTED BY: AS M DATE: 19 cg. 25,2007

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GEOMEMBRANE SEAM LOG

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LOCATION: Milne Intet

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^{*} REFERENCE SEAM ENDPOINTS FROM AN END OF SEAM (EOS), A REPAIR, OR A POINT LOCATION ON THE SEAM.

SUBMITTED BY: ASIM DATE: Aug. 25, 2007

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^{**} RECORD QUANTITY OF LEAKS DETECTED AND REFERENCE NEW DEFECT CODE IN REMARKS

SKAPS Industries Page 1 of 1



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SKAPS Industries • 335 Athena Dr • Athens • GA 30601 • USA

GeoNet GeoComposite

NonWoven

Woven

KAPS GT-116 is a needle-punched nonwoven geotextile made of 100% polypropylene staple bers, which are formed into a random network for dimensional stability. SKAPS GT-116 resists ultraviolet deterioration, rotting, biological degradation, naturally encountered basics and acids. Polypropylene is stable within a pH range of 2 to 13. SKAPS GT-116 conforms to the physical values listed below:

			💌 🖫 Go Back 🖫
PROPERTY	TEST METHOD	UNIT	M.A.R.V. (Minimum Average Roll Value)
Weight (Typical)	ASTM D5261	oz/yd2 (g/m²)	16.0 (542)
Grab Tensile	ASTM D4632	lbs (kN)	380 (1.69)
Grab Elongation	ASTM D4632	%	50
Trapezoid Tear Strength	ASTM D4533	lbs (kN)	145 (.644)
Puncture Resistance	ASTM D4833	lbs (kN)	240 (1.07)
Mullen Burst	ASTM D3786	psi (kPa)	750 (5168)
Permittivity*	ASTM D4491	sec-1	0.7
Water Flow*	ASTM D4491	gpm/ft ² (l/min/m ²)	50 (2035)
A.O.S.*	ASTM D4751	U.S. Sieve (mm)	100 (0.150)
U.V. Resistance	ASTM D4355	%/hrs	70/500

^{*} At the time of manufacturing. Handling, storage, and shipping may change these properties.

PACKAGING	
Roll Dimension (W x L) - Ft	15 x 150
Square Yards per Roll	250
Estimated Roll Weight - Ibs	250

^{*} At the time of manufacturing. Handling may change these properties.

This information is provided for reference purposes only and is not intended as a warranty or guarantee. SKAPS assumes no liability in connection with the use of this information.

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TRACEABILITY REQUIRED

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Head Office: 52 Middleton St. Cambridge, Ontario, N1R 5T6 phone 519 623 1630 fax 519 740 2977

SPEC

LOT#

10508 V59483 - EZZ443 Edn (HZ 500)

ROLLS

1-26

Date:

April 25/07

Property	Result	Test Method
Thickness (mils)	40.5	ASTM D5199
Tensile (lbs.)	222 x 200	ASTM D751
Tear Resistance (lbs.)	95.7 x 73.4	ASTM D751
Low Temperature (-30°C)	Passed	ASTM D2136
Dim. Stability (%)	0.5 x 0.0	ASTM 1204 (100°C 15 Min.)
Volatile Loss (%)	Pass	ASTM 1203 A







Head Office: 52 Middleton St. Cambridge, Ontario, N1R 5T6 phone 519 623 1630 fax 519 740 2977

SPEC

10508

LOT#

V59483

ROLLS

27-45

Date:

April 25/07

Property	Result	Test Method
Thickness (mils)	40.5	ASTM D5199
Tensile (lbs.)	245 x 213	ASTM D751
Tear Resistance (lbs.)	94.4 x 91.6	ASTM D751
Low Temperature (-30°C)	Passed	ASTM D2136
Dim. Stability (%)	0.5 x 0.0	ASTM 1204 (100°C 15 Min.)
Volatile Loss (%)	Pass	ASTM 1203 A





Head Office: 52 Middleton St. Cambridge, Ontario, N1R 5T6 phone 519 623 1630 fax 519 740 2977

SPEC

10508

LOT#

V59483

ROLLS

46LR

Date:

April 25/07

Property	Result	Test Method
Thickness (mils)	40	ASTM D5199
Tensile (lbs.)	239 x 212	ASTM D751
Tear Resistance (lbs.)	78.1 x 60.0	ASTM D751
Low Temperature (-30°C)	Passed	ASTM D2136
Dim. Stability (%)	0.5 x 0.0	ASTM 1204 (100°C 15 Min.)
Volatile Loss (%)	Pass	ASTM 1203 A





Head Office: 52 Middleton St. Cambridge, Ontario, N1R 5T6 phone 519 623 1630 fax 519 740 2977

SPEC

10508

LOT#

Y98375 - E 22442 (47 500)

ROLLS

1-26

Date:

April 10/06

Property	Result	Test Method
Thickness (mils)	41.5	ASTM D5199
Tensile (lbs.)	233 x 219	ASTM D751
Tear Resistance (lbs.)	78.5 x 62.1	ASTM D751
Low Temperature (-30°C)	Passed	ASTM D2136
Dim. Stability (%)	0.5 x 0.0	ASTM 1204 (100°C 15 Min.)
Volatile Loss (%)	Pass	ASTM 1203 A







Head Office: 52 Middleton St. Cambridge, Ontario, N1R 5T6 phone 519 623 1630 fax 519 740 2977

SPEC

10508

LOT#

Y98375

ROLLS

27-48

Date:

April 10/06

Property	Result	Test Method
Thickness (mils)	40	ASTM D5199
Tensile (lbs.)	250 x 226	ASTM D751
Tear Resistance (lbs.)	79.8 x 55.9	ASTM D751
Low Temperature (-30°C)	Passed	ASTM D2136
Dim. Stability (%)	0.8 x 0.0	ASTM 1204 (100°C 15 Min.)
Volatile Loss (%)	Pass	ASTM 1203 A





Head Office: 52 Middleton St. Cambridge, Ontario, N1R 5T6 phone 519 623 1630 fax 519 740 2977

SPEC

10508

LOT#

Y98375

ROLLS

49LR

Date:

April 10/06

Property	Result	Test Method
Thickness (mils)	40.1	ASTM D5199
Tensile (lbs.)	247 x 212	ASTM D751
Tear Resistance (lbs.)	78.7 x 58.2	ASTM D751
Low Temperature (-30°C)	Passed	ASTM D2136
Dim. Stability (%)	0.5 x 0.0	ASTM 1204 (100°C 15 Min.)
Volatile Loss (%)	Pass	ASTM 1203 A



LAYFIELD ENVIRONMENTAL SYSTEMS LTD. 11603 – 180 Street Edmonton, Alberta T5S 2H6 Canada

Phone: (780) 453-6731 # Fax: (780) 452-9495 # Toll Free: 1 800 840-2884

Web: www.layfieldgroup.com # E-Mail: edm@layfieldgroup.com

INSTALLATION WARRANTY

Customer Reference No. PO# 201738 Layfield Reference No.: 07C-015

LAYFIELD ENVIRONMENTAL SYSTEMS LTD. (LAYFIELD) hereby warrants to <u>Baffinland Iron Mines</u> <u>Corp.</u>; (the Customer) that the work performed by LAYFIELD on the Installation described as <u>Milne Inlet Sewage Lagoon – Hazgard 500</u> will:

- Meet the field seam specifications set out in the contract between LAYFIELD and the Customer (as amended by LAYFIELD's quotation), all workmanship to meet the requirements of LAYFIELD's Field Installation Quality Assurance program, and be free of defects at the time of completion of the Installation; and
- 2. Be free of installation defects from the date of the completion of the Installation (Aug 25, 2007), for a period of 1 year so long as the completed Installation is used for the purposes and in the manner for which the Installation was designed.

Should damage or defects within the scope of the aforesaid warranties occur, LAYFIELD shall repair the damage or defects, PROVIDED THAT the area to be repaired must first be made ready by the Customer and be in a clean, dry, unencumbered condition, free from all water, soil, sludge, residuals, and liquids of any kind.

To enable LAYFIELD to investigate and determine the cause of any alleged damage or defect, notice and details of any claim hereunder must be presented in writing to LAYFIELD within thirty (30) days after the alleged damage or defect was first noticed or observed. Failure to provide such notice and details shall invalidate all warranties provided hereunder.

The liability of LAYFIELD under the aforesaid warranties are subject to the following conditions:

- a. LAYFIELD's only obligation shall be to repair or replace any defective workmanship and in no event shall LAYFIELD be liable for any amount in excess of the cost of the Installation;
- b. No allowance will be made for repairs, replacements or alterations made by the Customer unless with the prior written consent of LAYFIELD;
- c. The warranties hereunder extend only to the Customer and are not transferable;
- d. The warranties hereunder shall not apply to any damage or defects resulting from misuse, mechanical abuse by machinery, equipment or persons, excessive pressures or stresses, exposure of the completed Installation of harmful chemicals, unusual weather conditions, casualty catastrophe such as (but not limited to) earthquake, flood, hail, tornado, or any other act of God;

VANCOUVER CALGARY EDMONTON TORONTO SEATTLE BELLINGHAM

- e. Under no circumstances shall LAYFIELD be liable for any special, direct, indirect, or consequential damages including the loss of use of the Installation howsoever caused;
- f. All liner materials provided for the Installation are covered by a separate warranty provided by <u>Canadian General-Tower Limited</u>, and LAYFIELD shall not be liable for material failure claims hereunder;
- g. The warranties hereunder are given in lieu of all other warranties, express, implied, statutory, or otherwise, and the Customer expressly waives all other warranties and claims whatsoever except those specifically given herein, and the Customer acknowledges that the warranties hereunder are accepted in preference to and to the exclusion of any or all other warranties; and
- h. An Installation Warranty will <u>not</u> be provided for lining projects unless the installation is completed by LAYFIELD personnel or designated LAYFIELD subcontractors.

LAYFIELD ENVIRONMENTAL SYSTEMS LTD.

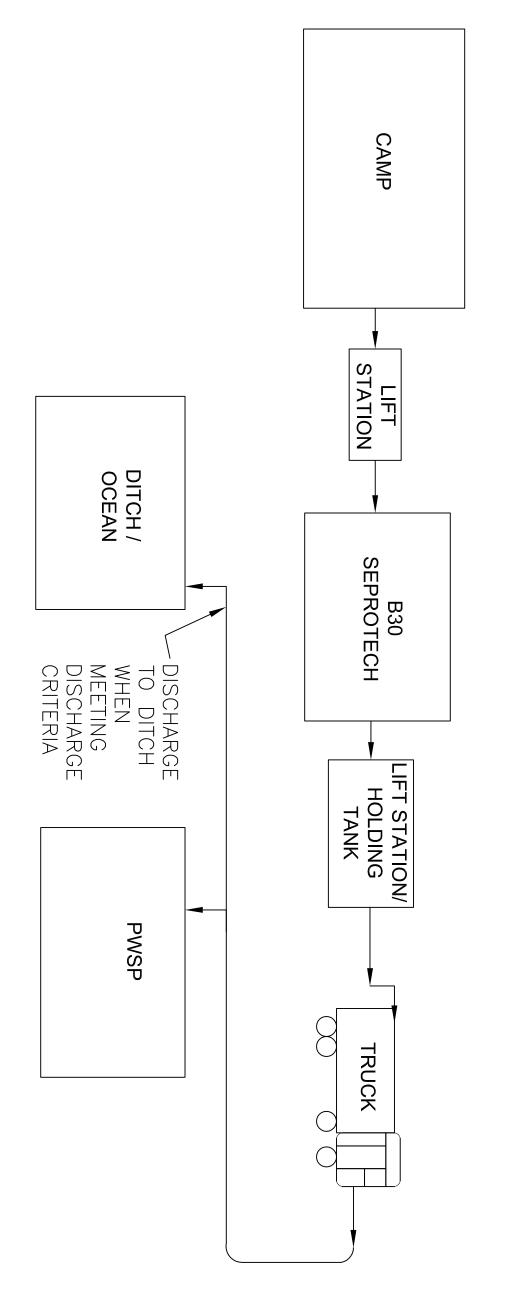
James Teppan, V.P. and General Manager

VANCOUVER CALGARY EDMONTON TORONTO SEATTLE BELLINGHAM

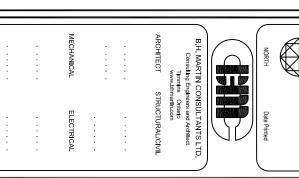
RBC SYSTEM LAYOUT

This Drawing is an instrument of service and shall remain the property of B.H. Marith Consultants Ltd. It may not be reproduced or cogledin any form. It is shall not be used for the construction, enlargement or alteration of a building other than the said project without the authorization of the ARCHTECT and/or ENGINEER.

Contractors shall verify and be responsible for all dimensions and conditions on the job and report any discrepandes to the Architect and or Engineer before proceeding with the work.







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