A GGRESSIVE DIAMOND DRILLING Ltd.

3105 Topham Rd. Kelowna, B.C. VIZ 2J5, Tele: (250)769-0487, Fax: (250)769-0497, E-mail: aggressivediamonddrilling@silk.net

JKS-SUPER-300

Our JKS SUPER-300 Diamond drill is a lightweight low environmental impact machine that can be mounted on rubber tires and pulled with a truck. It is also designed to dissasemble for quick helicopter moves preferably with a hughes 500-D.

The five main components and weights are:

- 1. 120 hp Perkins turbo charged engine. @1,100 lbs. This engine consumes aprox.20 gals per 12 hour shift.
- 2. Mast and Head assembly @600 lbs.
- 3. Hydraulic power pack @500 lbs.
- 4. Mud tank with pressure pump and fuel tank attached @1,000 lbs.
- 5. Skids with wireline attached@ 980 lbs.
- 6. One toolbox and tool rack combined@800 lbs.
- 7. One mud tank or net load with consumables, mud, core boxes, etc.@900lbs.
- 8. Drill rods at 210 ft. per load
- 9. Supply pump and waterline willbe combined as one load.
- 10. Fuel.

This JKS-300 will drill B.T.W. drill rod to a depth of 1,200 ft.the core size is 1 5/8 as NQ is 1 7/8.

When we set up the drill on site we direct the cuttings to a low area where we lay ou an absorbant mat to contain the cuttings and let the water dispurse. we then collect the cuttings on the mat and put in to a mud tank to be removed and dispursed at the required area.

We have a spill kit at the drill and at the supply pump station. These kits contain 4 ft. long sorbent sox, industrial biodegradable absorbent granual material, absorbant wipes and large plastic disposable bags.

We also lay an absorbant cloth under the engine and hydraulic pack in case of any leaks.

Our supply pump and fuel container are placed in trays to contain any spillage.

Our equipment is very well maintained and in the event of a leek of any kind the machine is immediatly shut down and repaired. Any and all garbage is picked up immediatly at drill sites.

The amount of drilling water consumed is 8-10 G.PM.

The main drilling mud we will be using is a polymer GS-550. We may use rod grease ocaisionaly due to hole conditions. All MSDS sheets for any material we may be using are provided with this letter.

Thank You
Witch McLellan

6049406080

p. 4

10F1

Material Safety Data / Fiche signalétique

WESTCOAST DRILLING SUPPLIES LTD. 8069 River Way, Deita, British Columbia. Canada V4G 1L3 Ph. 1604) 940-6050 Fax (804) 940-6080

EMERGENCY 1-800-865-6645

SECTION 1: IDENTIFICATION OF PRODUCT

PRODUCT NAME:

CLAY STABILIZER

PRODUCT USE:

Drilling Fluid Additive

CHEMICAL FAMILY:

Amine salts

WHMIS CLASSIFICATION:

D2B

WORK PLACE HAZARD:

Skin and Eye imitant

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION:

not applicable

PACKAGE GROUP: SHIPPING NAME: not applicable not regulated

PRODUCT IDENTIFICATION NUMBER (Pin):

not applicable

SECTION II: HAZARDOUS INGREDIENTS

INGREDIENTS	PERCENT (%)	CAS#	LD so (oral rat)	LD ₁₀ (dermal rabbit	LC50 (inhalation rat)
1,6-Hexanediamine	30 - 60	124-09-4	750 mg/kg	1110 mg/kg	not determined not determined
Formic Acid	10 - 30	64-18-6	1100 mg/kg	not determined	

SECTION III: HEALTH HAZARDS

	NAME AND ADDRESS OF TAXABLE PARTY.	Name and Publishers a	The second secon	
ROUTE OF ENTRY	IXXXI Skin	DXXXI Eve Contact	[XXX] Inhalation	CXXX Ingestion

THRESHOLD LIMIT VALUE

SKIN CONTACT

: not determined : not expected to be problem under normal conditions of use.

Liquid may cause irritation.

Due to the pH of the sample the corrosive properties of the individual

components are not present.

LD so (skin, rabbit) 3700 mg/kg based on components.

INGESTION

: Due to the pH of the mixture, the corrosive properties of the individual

components are not present in the mixture.

LD 10 (oral rat) 2200 mg/kg based on components.

INHALATION

: Not expected to be a problem under normal conditions of use.

Due to the pH of the mixture, individual components have rendered non-

volatile.

4 hour LC so (rat) > 3200 mg/m3 based on components.

SECTION IV: TOXICOLIGICAL INFORMATION

CARINOGENICITY not determined
REPRODUCTIVE TOXICITY not determined
TERATOGENICITY not determined
MUTAGENICITY not determined
DEVELOPMENTAL TOXICITY not determined

FEB 19 2003 10:00AM

WESTCOAST#DRILLING

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WESTCOAST DRILLING SUPPLIES LTD.

8069 River Way, Deita, British Columbia,

Canada V4C 1L3

Ph. (604) 940-6050 Fax (604) 940-6080

EMERGENCY 1-800-885-8845

SECTION I: IDENTIFICATION OF PRODUCT

PRODUCT NAME:

CHEMICAL FAMILY:

WHMIS CLASSIFICATION:

WORK PLACE HAZARD:

X-TRA GEL

Sodium Monunorillonite

Class D-2(A)

Potential Carcinogen: contains free silica

10F2

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION: PACKAGE GROUP:

Not Dangerous Goods

Not applicable

Not applicable PRODUCT IDENTIFICATION NUMBER (PIN):

SECTION II: HAZARDOUS INGREDIENTS

INGREDIENT Bentonite	PERCENTAGE	CAS NUMBER 1302-78-9	OSAH PEL 5 mg/M	ACGIH TLV Not applicable
Quartz (Silica)		14808-60-7	10 mg/M	0.1 mg/M
Crystobalite		14464-46-1	10 mg/M	0.05 mg/M
Tridymite		15468-32-3	10 mg/M	0.05 mg/M

SECTION III: TOXICOLOGICAL PROPERTIES

ROUTE OF ENTRY:

[] Skin, [] Eye Contact, [XXX] Inhalation, [] Ingestion

ACUTE - SHORT TERM EXPOSURE:

Cough if exposed to dust at levels higher than TLV's.

CHRONIC - LONG TERM EXPOSURE:

May lead to development of silicosis or other respiratory problems if consistently exposed to free silica containing airborne bentonite.

SECTION IV: FIRST AID MEASURES

No first aid measures are suggested for chronic (long term exposure). For acute (short term exposure) remove patient from dusty environment.

SECTION V: PHYSICAL DATA

APPEARANCE AND ODOR:

DENSITY (SPECIFIC GRAVITY):

BOILING POINT:

MELTING POINT:

WATER SOLUBILITY:

% VOLATILE BY VOLUME:

EVAPORATION RATE: VAPOR PRESSURE: (mm Hg) VAPOR DENSITY: (Air = 1)

pH:

Pale gray to buff powder or granules; Odorless.

Not applicable

788° C

Insoluble, forms colloidal suspension.

Not applicable Not applicable

Not applicable

Not applicable 7 - 6

SECTION VI: FIRE AND EXPLOSION HAZARD DATA

PLASH POINT:

FLAMMABLE LIMIT:

Not applicable

Not applicable



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X-TRA GEL

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EXTINGUISHING MEDIA:

SPECIAL FIRE FIGHTING PROCEDURES:

UNUSUAL FIRE AND EXPLOSION HAZARDS: Not applicable

Not applicable

Not applicable

SECTION VII: REACTIVITY DATA

STABLE (XXX) INSTABLE []

INCOMPATIBILITY (CONDITIONS TO AVOID): None HAZARDOUS DECOMPOSITION PRODUCTS:

HAZARDOUS POLYMERIZATION:

Will not occur [XXX] May occur []

SECTION VIII: PREVENTATIVE MEASURES

RESPIRATORY PROTECTION:

NIOSH/MSHA approved respirators for silica bearing dust.

VENTILATION:

Yes if particular, Personal air supply may be useful.

PROTECTIVE GLOVES:

None required

EYE PROTECTION:

Suggest goggies

OTHER PROTECTIVE EQUIPMENT.

None required

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

Avoid breathing dust; wear an approved respirator. Practice reasonable caution and personal cleanliness. Avoid eye contact.

STEPS TO BE TAKEN IN CASE OF SPILL OR LEAK:

Vacuum or sweep up if dry. Avoid flushing with water as material may become extremely slippery.

WASTE DISPOSAL METHOD:

Dispose of material in a manner to prevent generating dust.

SECTION IX: PREPARATION

The information contained herein is given in good faith, but no warranty, expressed or implied is made.

DATE ISSUED: November 10, 1988

BY: Product Safety Committee

DATE REVISED: April 1, 2000

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FEB 19 2003 10:01AM WESTCOAST#DRILLING

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Material Safety Data Sheet / Fiche signalétique

WESTCOAST DRILLING SUPPLIES LTD.

8069 River Way, Delta, British Columbia.

Canada V4G 1L3

Ph. (604) 940-6050 Fax (604) 940-5080

EMERGENCY 1-800-665-6645

SECTION I: IDENTIFICATION OF PRODUCT

PRODUCT NAME:

BIG BEAR DIAMOND DRILL ROD GREASE

CHEMICAL FAMILY: WHMIS CLASSIFICATION:

Hydrocarbon Not regulated

WORK PLACE HAZARD:

Not applicable

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION: Not regulated PACKAGE GROUP: Not applicable

PRODUCT IDENTIFICATION NUMBER (PIN): Not applicable

SECTION II: HAZARDOUS INCREDIENTS

INGREDIENT

PERCENTAGE

CAS NUMBER

LC50

Severely hydrotreated naphthenic oils < 75.00%

64742-52-5

>3 g/kg (Dermal Rabbit) N/D

>5 g/kg (Oral Rat)

Barium soap

< 35.00%

68201-19-4

Not determined

SECTION III: TOXICOLOGICAL PROPERTIES

ROUTE OF ENTRY:

[XXX] Skin, [] Eye Contact, [] Inhalation. [] Ingestion

SKIN CONTACT:

Acute exposure is believed to be minimally irritating

EYE CONTACT:

Acute exposure is believed to be minimally irritating.

INHALATION:

Believed to by minimally irritating if not in excess of permissible

concentrations; see Section VIII.

INGESTION:

CHRONIC OVEREXPOSURE:

IRRITATION INDEX:

Not available Not determined

SKIN: Believed to be 1.0 - 2.0/8.0 (Rabbit); slightly irritating EYES: Believed to be <15/110 (Rabbit); no appreciable effect None expected other than possible minor irritation. Considered

SYMPTOMS OF EXPOSURE:

practically non-toxic.

SECTION IV: FIRST AID MEASURES

SKIN CONTACT: None considered necessary.

EYE CONTACT: As with most foreign materials, should eye contact occur, flush eyes with planty of water.

INHALATION: None considered necessary.

INGESTION: None considered necessary. Do not induce vomiting.

OTHER INSTRUCTIONS: In some cases of ingestion and/or inhalation, medical attention should be obtained.

SECTION V: PHYSICAL DATA

APPEARANCE AND ODOR:

Brownish yellow, fibrous grease

DENSITY (SPECIFIC GRAVITY):

>1.0

BOILING POINT: MELTING POINT: 700° F

WATER SOLUBILITY:

400° F

% VOLATILE BY VOLUME:

Negligible Not determined FEB 19 2003 10:01AM

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by Delte, British Columbia, Ganson V4G 1LS M Free. 1-800-868-8846

BIG BEAR DIAMOND DRILL ROD GREASE

Page 2 of 3

EVAPORATION RATE:

VAPOR PRESSURE (mm Hg):

VAPOR DENSITY (Air =1):

pH:

VISCOSITY:

Not determined

Not determined (low) >1.0

Not applicable

NLGI No. 3-4 greate

SECTION VI: FIRE AND EXPLOSION HAZARD DATA

FLASH POINT:

>350° F (COC Method)

PLAMMABLE LIMIT:

Not determined

EXTINGUISHING MEDIA:

According to the National Fire Protection Association Guide, use water spray. Dry chemical, Foam, Carbon Dioxide CO2. Water or

foam may cause frothing.

SPECIAL FIRE FIGHTING PROCEDURES:

Use water to cool fire-exposed containers. If a leak or spill has not ignited, use water agray to disperse the vapors and to provide protec tion for persons attempting to stop the leak. See Hazardous Decom

position Products, Section VII.

UNUSUAL FIRE AND EXPLOSION HAZARDS: None

SECTION VII: REACTIVITY DATA

STABLE [XXX] INSTABLE [] Info not available

INCOMPATIBILITY (CONDITIONS TO AVOID): Strong oxidizers.

HAZARDOUS DECOMPOSITION PRODUCTS:

This material decomposes at a high temperature to form carbon

monoxide, carbon dioxide, aldehydes and ketones, combustion

products of nitrogen and sulphur. Will not occur [XXX] May occur []

SECTION VIII: PREVENTATIVE MEASURES

RESPIRATORY PROTECTION:

HAZARDOUS POLYMERIZATION:

None required if exposures are within the permissible concentrations.

See below

VENTILATION:

Natural dilution

PROTECTIVE GLOVES:

Neoprene

EYE PROTECTION:

Chemical type goggle or face shield optional

OTHER PROTECTIVE EQUIPMENT:

Standard work clothing and work shoes.

PERMISSIBLE CONCENTRATIONS: AIR

5mg/cubic metre of air for mineral oil mist averaged over an 8 hour

daily exposure (ACGIH 1986 - 87)

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

Exposed persons should exercise reasonable personal cleanliness; this includes cleansing exposed skin areas several times daily with soap and water and laundaring or dry cleaning soiled work clothing at least weekly. Minimum feasible handling temperatures should be maintained. Periods of exposure to high temperatures should be minimized. Water contamination should be avoided.

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8089 Piner Vely, Delta, British Columbia, Canada V4G 1L3 Phone: (806) 840-8080 - Rix: (604) 840-8080 Tell Free, 1-800-888-8645

BIG BEAR DIAMOND DRILL ROD GREASE

Page 3 of 3

STEPS TO BE TAKEN IN CASE OF SPILL OR LEAK:

Contain spill if possible. Wips up or absorb on suitable material and shovel up.

WASTE DISPOSAL METHOD:

Re-evaluation of the product may be required by the user at the time of disposal, since the product uses, transformations, mixtures and processes may influence waste classification. Disposal should be in accordance with applicable federal, provincial and local regulations.

SECTION IX: PREPARATION

The information contained herein is given in good faith, but no warranty, expressed or implied is made.

DATE ISSUED: September 17, 1993

BY: Product Safety Committee

DATE REVISED: April 1, 2000

Mitch Mclellan
WESTCORST#DRILLING

6049406080

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SECTION 8---PIRET AID MEASURES

OFFICEPED MEASURES

Eye Contact: No first aid procedures are required. However, as a precantion flush eyes with fresh water for 15 minutes. Remove contact lenses if worn.

skin Contact: Remove contaminated clothing and wash skin thoroughly with scep and water. See a doctor if any signs or symptoms described in this document occur. Discard contaminated non-waterproof shoes and boots. Wash contaminated clothing.

inhalazion: If any signs or symptoms described in this document occur, move the person to fresh sir. If any of these effects continue, see a doctor.

Ingestion: If swallowed, give water or milk to drink and telephone for medical advice. DO NOT make person womit unless directed to do so by medical personnel. If medical advice cannot be obtained, then take the person and product container to the nearest medical emergency treatment centre or hospital. Note to Physiciae: Ingestion of this product or subsequent ventiting can result in aspiration of light hydrocarbon liquid which can cause personnentia.

BECTION S-ADDITIONAL HEALTH DATA

his product contains a mixture of petrolsum hydrocarbons called middle distillates (which means they boil between approximately 350°F and 700°F). Because of this broad description, many products are considered middle distillates yet they are produced by a variety of different petrolsum refining processes. Tonicology data devaloped on some middle distillates found that they caused positive responses in some mutagencity tests and caused altin cancer when repeatedly applied to mice over their lifetime. This product may contain some middle distillates found to cause those adverse effects.

Whole diesel engine exhaust was reviewed by the International Agency for Research on Cancer (IARC) in their Monograph 46 (1969). Evidence for causing cancer was considered sufficient in animals and limited in humans. IARC placed this material in Category 2A, considering it probably carcinogenic to humans.

The National Institute of Occupational Safety and Health (NIOSH) has recommended the whole diesel exhaust be regarded as potentially causing cancer. This recommendation was based on test results allowing increased lung cancer in laboratory mimals exposed to whole diesel exhaust. The excess risk of cancer for people exposed to diesel exhaust has not been letermined, as studies on exposed workers have been inconclusive. It is recommended that exposure to diesel exhaust be ninimized to reduce the potential cancer risk.

							-
MPA	60 A TI		DA	15	ΩE	5.0	RET 196
COL PT AN	PLOS 11	-	Dec 200		W 1	-	or barrer

PANED BY (SHOUP, DEPARTMENT, ETC.) SEVICE Canada Limited PHONE HUMBER (604) 668-5554 DATE

April 24, 1992

FEB 19 2003 10:03AM WESTCORST#DRILLING 6049406080

30FH)

	Chevron Diesel Paol No. 2
	SECTION 7PREVENTIVE MEASURES
1	PERSONAL PROTESTIVE SQUIPMENT
	SLOVES (IPSCIPY)
	Nitrile, Viton, polyvinyl alcohol (avoid contact with water, as polyvinyl alcohol gloves deteriorate in water).
	This material may be an inhalation hazard and, unless vantilation is adequate, the use of an air-purifying respirator with an organic vapour cartridge is recommended.
	EYE (BPECPY)
	None
t	POOTWEAR (SPEOPY)
	N/AV
	CLOTHING (SPECIFY)
	Protective Clothing
	OTHER (SPECIFY)
	N/AV
1	ENGINEERING CONTROLS (SPECIFY, E.G. VENTLATION, ENGLOSES) PROCESS.)
	Use this material only in wall wentlated areas.
	LEAK MO SPUL PROCEDURG. This material is considered to be a water pollutant, and releases of this product about the prevented from contaminating soil and water and from entering drainage and sewer systems. Himinate all open flame is vicinity of spill or released vapour. Stop the source of the leak or release. Clean up spills as soon as possible, observing precentions in Section 7 Preventive Measures. Contain liquid to prevent further contamination of soil, surface water or groundwater. Clean up small spills using appropriate techniques such as surbeet materials or pumping. Where feasible and appropriate, remove or taxain-
-	WHETE DEPOSAL Place contaminated materials in disposable containers and responding to larger releases.
	dispose of in a manner consistent with applicable regulations.
	PROCEDURES MO SOLPHON DO NOT USE OR STORE near tieme, sperint or hot surfaces. USE ONLY IN WELL VENTILATED AREA. Keep container closed. DO NOT weld, heat or drill container. Replace cap or bung. Emptied container still contains hazardous or explosive vapour or liquid. CAUTIONI Do not use pressure to empty drum or drum may rupture with explosive force. WARNING! Not for use as portable baster or appliance fuel. Toxic fumes may accumulate and came death.
	STOPAGE REQUIREMENTS
	DO NOT STORE near flames, sparks or hot surfaces.
j	BPECIAL BI-PPRIS INFORMATION
1	N/AV

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		(20F4)
SECTION 4—FIRE AND EXPLOSION DATA	*	
	bustible—Liquid evaporates and forms vapo with explosive violence. Fire hazard is great	
Shake or printerior CO ₂ , dry chemical, foam and t	witer fog.	
RAM PORT OF MICHELLO 52°C (P-M)	N/AV	LOWER PLANMABLE LIMIT (N.ST. VOLUME)
AUTOIGNITION THAPERATURE (10)	MASANDOLIS COMBUSTION PRODUCTS	
N/AV	Carbon Monoxide	
EPLOSION DATA: SEMERIMITY TO SEPACT N/AV	M/AV	THE DISCHARGE
SECTION S—REACTIVITY DATA		
THE REPORT OF NO. LANGER WHICH CONSTITUTED		
NEOMPATRILITY WITH OTHER SUBSTANCES May react will	h strong coldizing agents, such as chlorates	, nitrates, perceides, etc.
PEAGTNITY, MID LINCER WHAT CONDITIONS N/AV		
INJAV		
SECTION S—TOXICOLOGICAL PROPERTIES		
"THITE OF BATRY GIGH CONTACT TO SHOW ABOUT	TICH ETE CONTACT NO.	NOTTEREN X NOTTE
This substance is a moderate skin irritant, so of The degree of injury will depend on the amount aid treatment. Signs and symptoms may includ Because of the low viscosity of this substance, it is swallowing or when vomiting the substance, injury to the lungs and death.	t of material that gets on the skin and the s to pain or a feeling of heat, discoloration, su it can directly eater the hauge if it is swallow	speed and thoroughness of the first wolling and blistering. wod. This can occur during the act
SPECIE OF CHRONIC EMPORAGE TO PRODUCT		
Prolonged breathing of vapours can cause centre may include one or more of the following: ber Not expected to cause prolonged or significant skin or is swallowed. The dermal LD50 in rab	dache, dizziness, loss of appetite, weaknow eye irritation and should be practically nou	and loss of coordination.
EIPOBLIRE LIMITE	TENTOSERICITY	
N/AV	N/AV	
Yes. See Effects of Acute Exposure to Produc	REPRODUCTIVE TOXICITY N/AV	
MEMBITIZATION TO PRODUCT	MUTAGENIGITY	
N/AV	See Section 9	
		1
CARCINOGENICITY	PHENOSTIC PRODUCTS N/AV	-

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SECTION 1-PRODUC	T IDENTIFICATION AND USE		MSDS 525
PRODUCT DESCRIPER Chevros Diesel Pue	No. 2		PRODUCT EIGHTFICATION MANUER (PRO UN 1202
Pasi			
Chevron Canada Lie	nited	Chevron Canada Lis	mited
1500 - 1050 West Pe	ader Street	1500 - 1050 West Po	ader Street
Vancouver	B.C.	Assessing	PADVINCE B.C.
V6E 3T4	1-800-457-2022	VER 3T4	1-800-457-2022

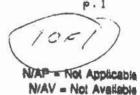
HAZARDUUN HIGREDIENTS	•	CAS HUMBER	LD _{BB} OF HIGHERALT GPSCPY SPECIES AND HOUTE)	TOP OF HOUSENLY	
Puela, diesel, No. 2	100	68476346	9.0 ml/kg, rat, acute oral	N/AV	
	1				
	-				

SECTION 3-PHYSICA	AL DATA			
PHYSICAL STATE Liquid	pale yellow liquid with a	N/AV		
VAPOUR PRESSURE (HITHE) 0.04 pain @ 40°C	N/AV	PWAPORATION BATE	204 M2 PORT (C) 176 - 370°C	N/AV
N/AV	(typical) 0.84 @ 15.6/15.6*C	N/AV		

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MATERIAL SAFETY DATA SHEET



SECTION 1-PRODUC	TIDENTIFICATION AND USE	u. F	MSDS 485
PRODUCT DEMPER Chovron Polyures 2	P Greate 2		PRODUCT IDENT POATEN NUMBER (PA)
PASSUET UNE Machinery Inbricant		-	
SUPPLERS NAME Chevron Canada Lis	mitod	Chevron U.A.A.—Labe	sicants
1500 - 1050 West Pr	rader Street	575 Market Street	
Vancouver	PROVINCE B.C.	Sen Francisco	PROVINCE California
V6E 3T4	1-800-457-2022	MINA CEER	1-800-457-2022

HAZAROQUE IMÉREDIGITS	*	GAB HANNED	USAN OF PHONESIANT SPECIFY SPECIES AND ROUTE	LOS OF BISHERSHIT
2, 4 Diaminotolusus	0 - 0.1	95807	N/AV	N/AV
Lubricating base oil	75 - 85	Mixture of any of the following	N/AV	N/AV
		64741884 64741895 64741964		
		64741975 64742014 64742525		
		64742536 64742547 64742627		
		64742650 72623837		

SECTION 3—PHYSICA	L DATA			
PHYSICAL STATE Greass	Dark groon grouse with	typical potroleum odour		N/AV
VAPOUR PRESEURE (mining) <1 mm Hg @ 40°C	N/AV	BYAPORATEN MATE N/AV	N/AP	N/AP
N/AV	0.95 @ 15.6/15.6C	N/AV		

mk6/46.1

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Material Safety Data Sheet / Fiche signalétique

WESTCOAST DRILLING SUPPLIES LTD. 8069 River Way, Delta, British Columbia.

Canada V4G 1L3

Ph. (604) 940-6050 Fax (604) 940-6080

EMERGENCY 1-800-665-6645

SECTION I: IDENTIFICATION OF PRODUCT

PRODUCT NAME:

550X POLYMER

CHEMICAL FAMILY:

Copolymer of Acrylamide and Sodium Acrylate

PRODUCT USE:

Drilling Mud Additive

WHMIS CLASSIFICATION:

Not a Controlled Product under WHMIS

WORK PLACE HAZARD:

Not applicable

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION: PACKAGE GROUP:

Not applicable Not applicable

PRODUCT IDENTIFICATION NUMBER (PIN):

Not applicable

SECTION II: HAZARDOUS INGREDIENTS

INGREDIENT

PERCENTAGE

CAS NUMBER

LD50 LC50

No Hazardous Ingredients

SECTION III: TOXICOLOGICAL PROPERTIES

ROUTE OF ENTRY:

[] Skin, [] Eye Contact, [XXX] Inhalation, [] Ingestion

SKIN CONTACT:

Prolonged contact may cause skin irritation or dermatitis in some

individuals.

EYE CONTACT:

May cause irritation.

INHALATION:

May cause sneezing, slight irritation of nose and throat.

INGESTION: EFFECTS OF ACUTE EXPOSURE: Not available Not available

EFFECTS OF CHRONIC EXPOSURE:

Not available

SECTION IV: FIRST AID MEASURES

SKIN CONTACT: Wash exposed area with soap and water. If irritation or abnormalities persist, call a physician.

EYE CONTACT: Immediately flush eyes with water for fifteen (15) minutes and call a physician.

INHALATION: Remove to fresh air. If not breathing, give artificial respiration, preferably mouth-to-mouth. If breathing is

difficult, give oxygen. Call a physician.

INGESTION: Do not induce vomiting. If conscious, dilute by giving two glasses of water. Call a physician immediately.

SECTION V: PHYSICAL DATA

APPEARANCE AND ODOR:

White granular solid; faint odor

DENSITY (SPECIFIC GRAVITY):

0.80

BOILING POINT:

Decomposes

MELTING POINT:

Not applicable

WATER SOLUBILITY:

Soluble

% VOLATILE BY VOLUME:

Not applicable

EVAPORATION RATE:

Not applicable

VAPOR PRESSURE (mm Hg):

Very low

VAPOR DENSITY (Air = 1):

Not applicable

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250 769-0497

Material Safety Data / Fiche signalétique

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Ph. (604) 940-6050 Fax (604) 940-6080

EMERCENCY 1-800-665-0645

550X® POLYMER

Page 2 of 4

SECTION V: PHYSICAL DATA

APPEARANCE

ODOR

SPECIFIC GRAVITY

BOILING POINT (°C) MELTING POINT (°C) SOLUBILITY IN WATER

PERCENT VOLATILE BY VOLUME **EVAPORATION RATE**

VAPOR PRESSURE (mm Hg) VAPOR DENSITY (Air=1)

pH

White granular solid

0.8 at 25° C (77 F) Not applicable

Not determined Forms a gel

Not determined Not determined Not determined

Not determined 4-9@5g/L

SECTION VI: FIRE AND EXPLOSION HAZARD DATA

FLASH POINT

FLAMMABLE LIMITS

EXTINGUISHING MEDIA

SPECIAL FIRE FIGHTING

PROCEDURES

UNUSUAL FIRE AND EXPLOSION

HAZARDS

93° C (200 F) Not determined

Dry Chemical, Carbon Dioxide

Aqueous solutions or powders that become wet render surfaces

extremely slippery.

No special equipment required.

SECTION VII: REACTIVITY DATA

STABILITY

[XXX] Stable [] Unstable

INCOMPATIBILITY (Conditions to svoid) Oxidizing agents CONDITIONS OF REACTIVITY

HAZARDOUS DECOMPOSTION

PRODUCTS

HAZARDOUS POLYMERIZATION

Not known

NO_X, CO_X

[XXX] Will not occur [] May occur

6049406080

Material Safety Data / Fiche signaletique

WESTCOAST DRILLING SUPPLIES LTD. 8069 River Way, Delta, British Columbia. Canada V&C 1L3 Ph. (604) 940-6050 Fax (604) 940-6080

EMERCENCY 1-800-565-6645

550X® POLYMER

Page 3 of 4

SECTION VIII: PREVENTIVE MEASURES

SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION

Dust masks are recommended where concentration of total dust is more than 10 mg/m3

VENTILATION PROTECTIVE GLOVES

General mechanical Chemically resistant

EYE PROTECTION OTHER PROTECTIVE EQUIPMENT (Specify) Safety glasses with side shields

Not known

ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE THE MATERIAL IS SPILLED OR RELEASED

Do not flush with water. Clean up promptly by sweeping or vacuum Keen in suitable and closed containers for disposal. After cleaning, flush away trace with water.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

Avoid contact with akin and eyes. Avoid dust formation. Do not breathe dust. Wash hands before breaks and at the end of the day. Keep in a cool dry place (0 - 30 °C)

WASTE DISPOSAL METHOD

Can be land filled or incinerated, when in compliance with local, provincial and federal regulations.

SECTION IX: TOXICOLOGICAL INFORMATION

CARCINOGENICITY Not determined REPRODUCTIVE TOXICITY Not determined TERATOGENICITY MUTAGENICITY DEVELOPMENTAL TOXICITY CHRONIC EFFECTS:

Not determined Not determined Not determined

This product does not contain any ingredient designated by IARC, NTP, ACGIH or OSHA as probable or suspected hurpan carcinogens.

FEB 19 2003 10:02AM

WESTCORST#DRILLING

6049406080

EMERCENCY 1-800-885-6645

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Canada V4G 1L3

Ph. (604) 940-6050 Fax (604) 940-6080

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SECTION X: PREPARATION

The information contained herein is given in good faith, but no warranty, expressed or implied is made.

DATE ISSUED: August, 2001

DATE REVISED: August, 1998

BY: Product Safety Committees

AMENDMENT HAZARDOUS INGREDIENTS (550X)

Material or component

WT% Hazard data

COPOLYACRYLAMIDE/SODIUM ACRYLATE Not considered hazardous

ENVIRONMENTAL

DEGRADABILITY/AQUATIC TOXICITY:

OCTANOL/WATER PARTITION COEFFICIENT Not determined

WASTE DISPOSAL METHODS:

Not determined

Incineration and/or disposal in Chemical Landfill.

Disposer must comply with federal, provincial and local

disposal or discharge laws.

RCRA STATUS OF UNUSED MATERIAL

IF DISCARDED:

HAZARDOUS WASTE NUMBER:

Not a "Hazardous Waste"

Not available

REPORTABLE QUANTITY:

THRESHOLD PLANNING QUANTITY:

TOXIC CHEMICAL RELEASE REPORTING:

EPA HAZARD CLASSIFICATION CODE:

EPA 40 CFR (CERCLA 102):

EPA 40 CRF 355 (SERA 301-304):

Not applicable Not applicable Not applicable

EPA 40 CFR 372 (SERA 311-313):

ACUTE - Yes

CHRONIC - No

PRESSURE - No

REACTIVE - No

HMIS AND NFPA RATINGS:

HEALTH

SPECIAL

FLAMMABILITY

REACTIVITY

0

HMIS

0

NFPA

Not applicable

FIRE - No

Not applicable

SECTION IX: PREPARATION-

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DATE ISSUED: January 1, 1991

BY: Product Safety Committees