



# **Material Safety Data Sheet**

# Section 1: PRODUCT AND COMPANY INFORMATION

Product Name(s): Lafarge Portland Cement (cement)

Product Identifiers: Cement, Portland Cement, Hydraulic Cement, Oil Well Cement, Trinity® White

Cement, Antique White Cement, Portland Limestone Cement, Portland Cement Type I, IA, IE, II, I/II, IIA, II L.A., III, IIIA, IV, IVA, V, VA, 10, 20, 30, 40, 50, GU, GUL, MS,

MH, HE, LH, HS, OWH, OWG Cement, OW Class G HSR

Manufacturer:

Information Telephone Number:

Lafarge North America Inc.

703-480-3600 (9am to 5pm EST)

12018 Sunrise Valley Dr, Suite 500

**Emergency Telephone Number:** 

Reston, VA 20191

1-800-451-8346 (3E Hotline)

**Product Use:** 

Cement is used as a binder in concrete and mortars that are widely used in

construction. Cement is distributed in bags, totes and bulk shipment.

Note:

This MSDS covers many types of Portland cement. Individual composition of

hazardous constituents will vary between types of Portland cement.

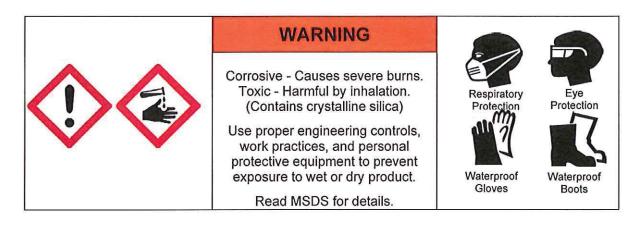
# Section 2: COMPOSITION/INFORMATION ON INGREDIENTS

Component	Percent (By Weight)	CAS Number	OSHA PEL -TWA (mg/m³)	ACGIH TLV- TWA (mg/m³)	LD <sub>50</sub> (mouse, intraperitoneal)	LC <sub>50</sub>
Portland Cement*	100	65997-15-1	15 (T); 5 (R)	1 (R)	NA	NA
Calcium Sulfate*	2-10	13397-24-5	15 (T); 5 (R)	10 (T)	NA	NA
Calcium Carbonate*	0-15	1317-65-3	15 (T); 5 (R)	3 (R), 10 (T)	NA	NA
Calcium Oxide	0-5	1305-78-8	5 (T)	2 (T)	3059 mg/kg	NA
Magnesium Oxide	0-4	1309-48-4	15 (T)	10 (T)	NA	NA
Crystalline Silica	0-0.2	14808-60-7	[(10) / (%SiO <sub>2</sub> +2)] (R); [(30) / (%SiO <sub>2</sub> +2)] (T)	0.025 (R)	NA	NA

Note: Exposure limits for components noted with an \* contain no asbestos and <1% crystalline silica

Cement is made from materials mined from the earth and is processed using energy provided by fuels. Trace amounts of chemicals may be detected during chemical analysis. For example, cement may contain trace amounts of calcium oxide (also known as free lime or quick lime), free magnesium oxide, potassium and sodium sulfate compounds, chromium compounds, nickel compounds, and other trace compounds.

# **Section 3: HAZARD IDENTIFICATION**



Page 1 of 6 Revised: 01/10/11



# Section 3: HAZARD IDENTIFICATION (continued)

Cement is a solid, grey, off white, or white odorless powder. It is not combustible or **Emergency Overview:** 

explosive. A single, short-term exposure to the dry powder presents little or no hazard. Exposure of sufficient duration to wet cement, or to dry cement on moist areas of the body, can cause serious, potentially irreversible tissue (skin, eye, respiratory tract) damage due to chemical (caustic) burns, including third degree

burns.

**Potential Health Effects:** 

Airborne dust may cause immediate or delayed irritation or inflammation. Eye contact **Eye Contact:** 

> with large amounts of dry powder or with wet cement can cause moderate eye irritation, chemical burns and blindness. Eye exposures require immediate first aid

and medical attention to prevent significant damage to the eye.

**Skin Contact:** Cement may cause dry skin, discomfort, irritation, severe burns, and dermatitis.

Exposure of sufficient duration to wet cement, or to dry cement on moist areas of the Burns:

> body, can cause serious, potentially irreversible damage to skin, eye, respiratory and digestive tracts due to chemical (caustic) burns, including third degree burns. A skin

exposure may be hazardous even if there is no pain or discomfort.

Cement is capable of causing dermatitis by irritation and allergy. Skin affected by Dermatitis:

dermatitis may include symptoms such as, redness, itching, rash, scaling, and

cracking.

Irritant dermatitis is caused by the physical properties of cement including alkalinity

and abrasion.

Allergic contact dermatitis is caused by sensitization to hexavalent chromium (chromate) present in cement. The reaction can range from a mild rash to severe skin ulcers. Persons already sensitized may react to the first contact with cement. Others

may develop allergic dermatitis after years of repeated contact with cement.

Breathing dust may cause nose, throat or lung irritation, including choking, depending Inhalation (acute):

on the degree of exposure. Inhalation of high levels of dust can cause chemical

burns to the nose, throat and lungs.

Risk of injury depends on duration and level of exposure. Inhalation (chronic):

This product contains crystalline silica. Prolonged or repeated inhalation of respirable Silicosis:

crystalline silica from this product can cause silicosis, a seriously disabling and fatal

lung disease. See Note to Physicians in Section 4 for further information.

Cement is not listed as a carcinogen by IARC or NTP; however, cement contains Carcinogenicity:

trace amounts of crystalline silica and hexavalent chromium which are classified by

IARC and NTP as known human carcinogens.

**Autoimmune** 

Some studies show that exposure to respirable crystalline silica (without silicosis) or that the disease silicosis may be associated with the increased incidence of several Disease:

autoimmune disorders such as scleroderma (thickening of the skin), systemic lupus

erythematosus, rheumatoid arthritis and diseases affecting the kidneys.

Silicosis increases the risk of tuberculosis. Tuberculosis:

Some studies show an increased incidence of chronic kidney disease and end-stage Renal Disease:

renal disease in workers exposed to respirable crystalline silica.



# Section 3: HAZARD IDENTIFICATION (continued)

Do not ingest cement. Although ingestion of small quantities of cement is not known Ingestion:

to be harmful, large quantities can cause chemical burns in the mouth, throat,

stomach, and digestive tract.

**Medical Conditions** 

Individuals with lung disease (e.g. bronchitis, emphysema, COPD, pulmonary Aggravated by Exposure: disease) or sensitivity to hexavalent chromium can be aggravated by exposure.

# **Section 4: FIRST AID MEASURES**

Rinse eyes thoroughly with water for at least 15 minutes, including under lids, to Eye Contact:

remove all particles. Seek medical attention for abrasions and burns.

Skin Contact: Wash with cool water and a pH neutral soap or a mild skin detergent. Seek medical

attention for rash, burns, irritation, dermatitis, and prolonged unprotected exposures

to wet cement, cement mixtures or liquids from wet cement.

Inhalation: Move person to fresh air. Seek medical attention for discomfort or if coughing or

other symptoms do not subside.

Do not induce vomiting. If conscious, have person drink plenty of water. Seek Ingestion:

medical attention or contact poison control center immediately.

Note to Physician: The three types of silicosis include:

> Simple chronic silicosis - which results from long-term exposure (more than 20 years) to low amounts of respirable crystalline silica. Nodules of chronic inflammation and scarring provoked by the respirable crystalline silica form in the lungs and chest lymph nodes. This disease may feature breathlessness and may resemble chronic obstructive pulmonary disease (COPD).

> Accelerated silicosis - occurs after exposure to larger amounts of respirable crystalline silica over a shorter period of time (5-15 years). Inflammation, scarring, and symptoms progress faster in accelerated silicosis than in simple silicosis.

> Acute silicosis - results from short-term exposure to very large amounts of respirable crystalline silica. The lungs become very inflamed and may fill with fluid, causing severe shortness of breath and low blood oxygen levels.

Progressive massive fibrosis may occur in simple or accelerated silicosis, but is more common in the accelerated form. Progressive massive fibrosis results from severe scarring and leads to the destruction of normal lung structures.

### Section 5: FIREFIGHTING MEASURES

**Extinguishing Media:** 

Firefighting Equipment: Flashpoint & Method: Non-combustible

Cement poses no firerelated hazard. A SCBA is

**General Hazard:** Avoid breathing dust.

recommended to limit Wet cement is caustic. exposures to combustion products when fighting any

Use extinguishing fire.

media appropriate for

surrounding fire. Combustion Products: None.

Revised: 01/10/11 Page 3 of 6





# Section 6: ACCIDENTAL RELEASE MEASURES

Place spilled material into a container. Avoid actions that cause the cement to General:

> become airborne. Avoid inhalation of cement and contact with skin. appropriate protective equipment as described in Section 8. Scrape wet cement and place in container. Allow material to dry or solidify before disposal. Do not wash cement down sewage and drainage systems or into bodies of water (e.g. streams).

Waste Disposal Method: Dispose of cement according to Federal, State, Provincial and Local regulations.

# Section 7: HANDLING AND STORAGE

General: Keep bulk and bagged cement dry until used. Stack bagged material in a secure

> manner to prevent falling. Bagged cement is heavy and poses risks such as sprains and strains to the back, arms, shoulders and legs during lifting and mixing. Handle

with care and use appropriate control measures.

Engulfment hazard. To prevent burial or suffocation, do not enter a confined space, such as a silo, bin, bulk truck, or other storage container or vessel that stores or contains cement. Cement can buildup or adhere to the walls of a confined space.

The cement can release, collapse or fall unexpectedly.

Properly ground all pneumatic conveyance systems. The potential exists for static build-up and static discharge when moving cement powders through a plastic, nonconductive, or non-grounded pneumatic conveyance system. The static discharge

may result in damage to equipment and injury to workers.

Cutting, crushing or grinding hardened cement, concrete or other crystalline silica-Usage:

bearing materials will release respirable crystalline silica. Use all appropriate measures of dust control or suppression, and Personal Protective Equipment (PPE)

described in Section 8 below.

Avoid actions that cause the cement to become airborne during clean-up such as dry Housekeeping:

sweeping or using compressed air. Use HEPA vacuum or thoroughly wet with water

to clean-up dust. Use PPE described in Section 8 below.

Unlimited. Unlimited. Storage Temperature: Storage Pressure:

Clothing: Promptly remove and launder clothing that is dusty or wet with cement. Thoroughly

wash skin after exposure to dust or wet cement.

# Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Use local exhaust or general dilution ventilation or other suppression methods to **Engineering Controls:** 

maintain dust levels below exposure limits.

Personal Protective Equipment (PPE):

Respiratory Under ordinary conditions no respiratory protection is required. Wear a NIOSH Protection:

approved respirator that is properly fitted and is in good condition when exposed to

dust above exposure limits.

Eye Protection: Wear ANSI approved glasses or safety goggles when handling dust or wet cement to

prevent contact with eyes. Wearing contact lenses when using cement, under dusty

conditions, is not recommended.





# Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION (continued)

Skin Protection: Wear gloves, boot covers and protective clothing impervious to water to prevent skin

contact. Do not rely on barrier creams, in place of impervious gloves. Remove clothing and protective equipment that becomes saturated with wet cement and

immediately wash exposed areas.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Physical State:

Solid (powder).

**Evaporation Rate:** 

NA.

Appearance:

Gray, off white or white

pH (in water):

12 – 13

Odor:

None. NA.

powder.

**Boiling Point:** 

>1000° C

Vapor Pressure: Vapor Density: NA. NA. Freezing Point: Viscosity:

None, solid.

Specific Gravity:

3.15

Solubility in Water:

Slightly (0.1 - 1.0%)

# Section 10: STABILITY AND REACTIVITY

Stability:

Stable. Keep dry until use. Avoid contact with incompatible materials.

Incompatibility:

Wet cement is alkaline and is incompatible with acids, ammonium salts and aluminum metal. Cement dissolves in hydrofluoric acid, producing corrosive silicon tetrafluoride gas. Cement reacts with water to form silicates and calcium hydroxide. Silicates react with powerful oxidizers such as fluorine, boron trifluoride, chlorine

trifluoride, manganese trifluoride, and oxygen difluoride.

**Hazardous Polymerization:** 

None.

**Hazardous Decomposition:** 

None.

# Section 11 and 12: TOXICOLOGICAL AND ECOLOGICAL INFORMATION

For questions regarding toxicological and ecological information refer to contact information in Section 1.

# Section 13: DISPOSAL CONSIDERATIONS

Dispose of waste and containers in compliance with applicable Federal, State, Provincial and Local regulations.

# Section 14: TRANSPORT INFORMATION

This product is not classified as a Hazardous Material under U.S. DOT or Canadian TDG regulations.

# Section 15: REGULATORY INFORMATION

OSHA/MSHA Hazard Communication:

This product is considered by OSHA/MSHA to be a hazardous chemical and should

be included in the employer's hazard communication program.

**CERCLA/SUPERFUND:** 

This product is not listed as a CERCLA hazardous substance.

**EPCRA** 

This product has been reviewed according to the EPA Hazard Categories

SARA Title III:

promulgated under Sections 311 and 312 of the Superfund Amendment and

Reauthorization Act of 1986 and is considered a hazardous chemical and a delayed

health hazard.

**EPRCA** 

This product contains none of the substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of

SARA Section 313:

1986 and 40 CFR Part 372.

Page 5 of 6 Revised: 01/10/11



# Section 15: REGULATORY INFORMATION (continued)

RCRA: If discarded in its purchased form, this product would not be a hazardous waste

either by listing or characteristic. However, under RCRA, it is the responsibility of the product user to determine at the time of disposal, whether a material containing the

product or derived from the product should be classified as a hazardous waste.

TSCA: Portland cement and crystalline silica are exempt from reporting under the inventory

update rule.

California Crystalline silica (airborne particulates of respirable size) and Chromium (hexavalent

**Proposition 65:** compounds) are substances known by the State of California to cause cancer.

WHMIS/DSL: Products containing crystalline silica and calcium carbonate are classified as D2A, E

and are subject to WHMIS requirements.

# **Section 16: OTHER INFORMATION**

### Abbreviations:

>	Greater than	NA	Not Applicable
ACGIH	American Conference of Governmental Industrial Hygienists	NFPA	National Fire Protection Association
CAS No	Chemical Abstract Service number	NIOSH	National Institute for Occupational Safety and Health
	Comprehensive Environmental	NTP	National Toxicology Program
CERCLA	Response, Compensation and Liability Act	OSHA	Occupational Safety and Health Administration
CFR	Code for Federal Regulations	PEL	Permissible Exposure Limit
CL	Ceiling Limit	рH	Negative log of hydrogen ion
DOT	U.S. Department of Transportation	PPE	Personal Protective Equipment
EST	Eastern Standard Time	R	Respirable Particulate
HEPA	High-Efficiency Particulate Air	RCRA	Resource Conservation and Recovery Ac
HMIS	Hazardous Materials Identification System	SARA	Superfund Amendments and Reauthorization Act
IADO	International Agency for Research on	T	Total Particulate
IARC	Cancer	TDG	Transportation of Dangerous Goods
LC <sub>50</sub>	Lethal Concentration	TLV	Threshold Limit Value
LD <sub>50</sub>	Lethal Dose	TWA	Time Weighted Average (8 hour)
mg/m³	Milligrams per cubic meter	WHMIS	Workplace Hazardous Materials
MSHA	Mine Safety and Health Administration	VVIIVIIS	Information System

This MSDS (Sections 1-16) was revised on January 10, 2011.

An electronic version of this MSDS is available at: www.lafarge-na.com under the Products section.

Lafarge North America Inc. (LNA) believes the information contained herein is accurate; however, LNA makes no guarantees with respect to such accuracy and assumes no liability in connection with the use of the information contained herein which is not intended to be and should not be construed as legal advice or as insuring compliance with any federal, state or local laws or regulations. Any party using this product should review all such laws, rules, or regulations prior to use, including but not limited to US and Canada Federal, Provincial and State regulations.

NO WARRANTY IS MADE, EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR OTHERWISE.

Page 6 of 6 Revised: 01/10/11

Bat	ttenfeld	MATERIAL SAFETY DATA SHEET					Toronto	68 Titan Road Toronto, Ontario M8Z 2J8		
PRODUCT IDENTIFICATION	PRODUCT NAME  #3 ENVIRO DIAMOND DRILL ROD GREASE  BC-08				BC-084	Code No. 13-3D	3D		20 1540	
		Lu	brica	ating Gre	ease			Business: (416) 239–1548 Fax #: (416) 239–3449		
RODUCT								Date sent:		
PR	SYNONYMS							7/12 Chemical Family		
□	OTHORTIMO							Petroleum		
				OMPONENTS			%W		AS NUMBER	CARCINOGEN OSHA OR IARC
	Lithium, Calcium 12 Hydroxystearate					15-20	7620-		No	
ΙS	Canola Oil					55-70	8002-		No	
INGREDIENTS	Polybut	Latex Compo	ına				<1 13-17	9003-3		No No
REC		Carbonate					3-8	471-34		No
ING.	Our Or un	· carbonace					3 0	171 3		110
								<u> </u>		
SHIPPING INFORMATI	Not Restricted									
S	Boiling Point/Ra	°C 500+ °F	Melting I	Point °C	400+ °F	Freezin	g Point ° <b>C</b>	°F	Molecular weight (C	Calculated)
ICAL RTIE	Specific Gravity	10 @ /16 °C	,	Vapor Pressure	(mm Hg) °C		°F	Vapor Densi	ity (Air=1)	
PHYSICAL PROPERTIES	Neglig	rible	% Volatil	les by Volume <b>NA</b>		NA NA	ation Rate	Either = 1	Water = 1	Butylacetate =1
_ [		or, Tacky Te	kture			Other				
z	Flash Point Ba	se Oil Te	st Method	Flammable Limit	ts			Autoignition	Temperature/ <u>Fire Poin</u>	<u>t</u>
SIO		°C 500+ °F	D-92	Lower NA	% Upp	er	%		°C 550	°F
EXPLOSION ATA	EXTINGUISHING Water- spray	Water-	Water- stream	X co2	X Dry chemical		Alcohol foam		Foam	X Earth or sand
AND D/	SPECIAL FIRE FIGHTING PROCEDURES  Do not enter Building  Water may cause frothing  Do not use water									
FIRE	UNUSUAL FIRE AND EXPLOSION HAZARDS  Dust explosion Hazard  Contamination  Temperature  Othe (Spe						one			
	STABILITY				ONTRIBUTING TO INS	_				7
ΔTΑ	X Stable Unstable Thermal Photo degradation Polymerization Contamination							Contamination		
ITY D,	Strong Strong X Strong Other (Specify):									
REACTIVITY DATA	HAZARDOUS DECOMPOSITION PRODUCTS - THERMAL AND OTHER (list)  CO & CO <sub>2</sub> IF INCOMPLETE COMBUSTION. Oxides Of Sulfur									
	CONDITIONS TO AVOID Heat X Open Flames Sparks Sources Other (specify):									
J. J.	STEPS TO BE T	AKEN IF MATERIAL IS RELE	ASED OR S	PILLED			И.			
	Flush with Water  Absorb with sand or inert material  Neutralize  X Sweep or scoop up and remove  Keep upwind Evacuate enclosed spaces.  Prevent Spread or spill									
SPILL OR LEAK	Dispose of Immediately Other (specify)									
SP 1		AL METHOD - Consult feder			or proper disposal pro	cedures.			-	-
	ALL DISPOSALS MUST COMPLY WITH FEDERAL, STATE AND LOCAL REGULATIONS.					CONTINU				
NA – Not App	licable								REVERSE	SIDE

Before using product, read and follow directions and precautions on product label and bulletins.

BC-0843-3D

CONDITIONS TO AVOID

EXCESSIVE CONTACT

PRIMARY ROUTES OF ENTRY

INHALATION X SKIN CONTACT

OTHER (Specify)

		This product has been used for years with no known ill effects. It contains no known carcinogens or mutagens as defined by OSHA or IARC.						
	ı	This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372):						
		<u>CAS</u> <u>Chemical Name</u> <u>Percent by Weight</u>						
	ting	Health 0 NFPA HAZARD RATING CODES						
	NFPA Rating	Flammability         1         Least         0         High         3           Reactivity         0         Slight         1         Extreme         4						
Z	NFP,	Protective Equipment B Moderate 2						
Ħ								
INFORMATION		PERMISSIBLE EXPOSURE LIMIT (Specify if TLV/TWA or Ceiling [c])						
OR		ACGIH 2012 5mg/m <sup>3</sup> For Mineral Oil OSHA 2012						
Ä		IRRITATION Severe Moderate X Mild (Transient)						
	nre	X Eye Severe Moderate X Mild (Transient)  CORROSITIVITY						
SD	Exposi	Skin 4 hrs. (DOT) 24 hrs (CPSC)						
Z	ŏ	Eye May cause blindness X Not Corrosive						
HAZARD	ects	SENSITIZATION  INHALATION EFFECTS  Narcotic Cyanosis Asphyxiant  offect  Offect						
	E	LUNG EFFECTS (Specify):						
핌		Unknown						
EALTH	ı	OTHER (Specify):						
뾔		Repeated contact-skin defatter Other (Specify						
	Aid	INGESTION DO NOT Induce vomiting Give plenty of water X Get medical attention (Specify):						
	First	DERMAL  Flush with soap  Get medical attention  Get medical clothing- remove & launder shoes – destroy  (Specify)						
	ency	EYE CONTACT    X   Flush with plenty of water for at least 15 minutes   X   Get medical attention   Other (Specify):						
	Emerc	INHALATION If not breathing						
	۳	Remove to give artificial respiration Give oxygen Set medical attention (Specify):						
		VENTILATION REQUIREMENTS - Always maintain exposure below permissible exposure limits						
SPECIAL PROTECTION		Consult an industrial hygienist Check for air contamination and oxygen deficiency  Use with adequate ventilation  Check for air contamination and oxygen deficiency						
E C		Uther (Specify):  EYE Face HAND (GLOVE TYPE) Butyl Polyvinyl Other						
ROT	2	Shield Rubber Lalcohol X (Specify):						
	5	glasses Goggles Gordon Neoprene Natural rubber Polyethylene						
SIS		Self- Supplied Can or cartridge Gas or vapor Filter-dust, fume, mist Time, mist Supplied Supplied Gas or vapor Gill Resistant						
SPI		OTHER PROTECTIVE EQUIPMENT  Rubber Apron Other						
	_	□ boots    □ (specify): None Normally Required  PRECAUTIONARY NOTES						
2	2	Wash Thoroughly after handling Do not get in eyes, or on clothing Do not breathe dust, vapor, mist, gas Store in tightly						
Ϋ́Ε	3	Do not store near Keep from contact with Empty container Use explosion						
PEC	5	Combustibles clothing and other may contain proof Other combustible materials hazardous residues equipment (Specify):						
SPECIAL		Other handling and storage conditions Do Not Transfer The Material To Unmarked Containers/						
Prepa		Use Good Engineering Practices To Establish Ventilation  by Date Address Phone						
Rob								
	PLEASE The above information is accurate to the best of our knowledge. However, since data, safety standards and government regulations are subject to change and the							
1	NOTE	conditions of handling and use, or misuse are beyond our control, Battenfeld MAKES NO WARRANTY, EITHER EXPRESS OR IMPLIED, WITH RESPECT TO THE COMPLETENESS OR CONTINUING ACCURACY OF THE INFORMATION CONTAINED HEREIN AND DISCLAIMS ALL LIABILITY FOR RELIANCE THEREON. User should						
		satisfy himself that he has all current data relevant to his particular use."						



**Hazard Alert Code: MODERATE** 

Chemwatch Material Safety Data Sheet Issue Date: 17-Jul-2011 X9317SP

CHEMWATCH 20922 Version No:5 Page 1 of 8

# Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

#### PRODUCT NAME

AMC CALCIUM CHLORIDE

#### SYNONYMS

CaCl2, Calplus, Caltac, Dowflake, Liquidow, Peladow, Snomelt, "Superflake anhydrous", "Mineral salt 508", "B834 (DE3) Competent Cells", "B834 (DE3)pLysS Competent Cells", "BLR Competent Cells", "BLR(DE3)pLysS Competent Cells", "BL21 Competent Cell Set", "BL21(DE3) Singles Competent Cells", "BL21(DE3)pLysS Single Competent Cells"

### PRODUCT USE

Used as a drying, dehydrating, desiccating agent for organic liquids, gases. Obsolescent use as refrigerant brine. Dust control for roads. De-icing fluid, freeze proofing and thawing coal, coke, stone, sand, ore. Sizing and finishing cotton fabrics; used in the paper and pulp industry. In the manufacture of fungicides. Conditioning treatment for concrete. Food Additive 509. Sequestrant in foods, firming agent in tomato canning. Anhydrous form must NOT be used as Calcium Chloride Injection, Calcium ion.

### SUPPLIER

Company: AMC Company: AMC Address: Address: PO Box 1141 Osborne Park WA. 6916 WA. 6017 Australia Australia

Telephone: 61 8 9445 4000

Emergency Tel:1800 039 008 or +613 9573 3112

Emergency Tel:+800 24 36 22 55

Fax: 61 8 9445 4040

5 Pitino Court Osborne Park

Telephone: +61 8 9445 4000

Emergency Tel:1800 039 008 or +61 3 9573 3112

Emergency Tel:+800 24 36 22 55

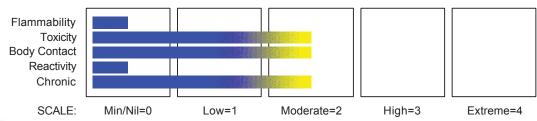
Fax: +61 8 9445 4040

# **Section 2 - HAZARDS IDENTIFICATION**

### STATEMENT OF HAZARDOUS NATURE

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

# CHEMWATCH HAZARD RATINGS





Chemwatch Material Safety Data Sheet Issue Date: 17-Jul-2011 X9317SP **Hazard Alert Code: MODERATE** 

CHEMWATCH 20922 Version No:5 Page 2 of 8 Section 2 - HAZARDS IDENTIFICATION

**RISK** 

Risk Codes Risk Phrases

R22 • Harmful if swallowed. R36 • Irritating to eyes.

R66 • Repeated exposure may cause skin dryness and cracking.
R33 • Cumulative effects may result following exposure .

**SAFETY** 

Safety Codes Safety Phrases
S22 • Do not breathe dust.
S24 • Avoid contact with skin.
S25 • Avoid contact with eyes.

• Wear suitable protective clothing.

\$37• Wear suitable gloves.\$39• Wear eye/face protection.

\$40 • To clean the floor and all objects contaminated by this material, use water.

S13
 Keep away from food, drink and animal feeding stuffs.

• In case of contact with eyes, rinse with plenty of water and contact Doctor or

Poisons Information Centre.

S46 • If swallowed, IMMEDIATEL contact Doctor or Poisons Information Centre. (show

this container or label).

### Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

 NAME
 CAS RN
 %

 calcium chloride
 10043-52-4
 >85

commercial materials may contain up to

3% sodium chloride

#### **Section 4 - FIRST AID MEASURES**

## **SWALLOWED**

- ullet IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELA .
- For advice, contact a Poisons Information Centre or a doctor.
- Urgent hospital treatment is likely to be needed.
- In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.

#### EYE

- If this product comes in contact with the eyes:
- · Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Seek medical attention without delay; if pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

#### SKIN

- If skin or hair contact occurs:
- Flush skin and hair with running water (and soap if available).
- · Seek medical attention in event of irritation.

#### **INHALED**

- If fumes, aerosols or combustion products are inhaled remove from contaminated area.
- · Other measures are usually unnecessary.

### **NOTES TO PHYSICIAN**

for poisons (where specific treatment regime is absent):

BASIC TREATMENT

• Establish a patent airway with suction where necessary.

continued...

Chemwatch Material Safety Data Sheet Issue Date: 17-Jul-2011 X9317SP **Hazard Alert Code: MODERATE** 

CHEMWATCH 20922 Version No:5 Page 3 of 8 Section 4 - FIRST AID MEASURES

- · Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- · Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- Monitor and treat, where necessary, for pulmonary oedema .

Treat symptomatically.

### **Section 5 - FIRE FIGHTING MEASURES**

#### **EXTINGUISHING MEDIA**

- There is no restriction on the type of extinguisher which may be used.
- · Use extinguishing media suitable for surrounding area.

#### **FIRE FIGHTING**

- · Alert Fire Brigade and tell them location and nature of hazard.
- · Wear breathing apparatus plus protective gloves in the event of a fire.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.

#### FIRE/EXPLOSION HAZARD

- Non combustible.
- · Not considered a significant fire risk, however containers may burn.

Decomposition may produce toxic fumes of: hydrogen chloride, metal oxides.

May emit poisonous fumes.

May emit corrosive fumes.

#### FIRE INCOMPATIBILITY

■ None known.

## **HAZCHEM**

None

# Section 6 - ACCIDENTAL RELEASE MEASURES

## MINOR SPILLS

- Remove all ignition sources.
- · Clean up all spills immediately.
- Avoid contact with skin and eyes.
- · Control personal contact with the substance, by using protective equipment.

## **MAJOR SPILLS**

Moderate hazard.

- · CAUTION: Advise personnel in area.
- Alert Emergency Services and tell them location and nature of hazard.
- · Control personal contact by wearing protective clothing.
- Prevent, by any means available, spillage from entering drains or water courses.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

### **Section 7 - HANDLING AND STORAGE**

## PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

# SUITABLE CONTAINER

- DO NOT use aluminium or galvanised containers.
- Polyethylene or polypropylene container.

Chemwatch Material Safety Data Sheet Issue Date: 17-Jul-2011 X9317SP Hazard Alert Code: MODERATE

CHEMWATCH 20922 Version No:5 Page 4 of 8 Section 7 - HANDLING AND STORAGE

· Check all containers are clearly labelled and free from leaks.

#### STORAGE INCOMPATIBILITY

Derivative of very electropositive metal.

Inorganic alkaline earth metal derivative.

Calcium chloride (and its hydrates):

- are incompatible with boric acid, calcium oxide, bromine trifluoride, 2-furan, percarboxylic acid
- may produce explosive hydrogen gas on contact with zinc
- catalyse exothermic polymerisation of methyl vinyl ether
- produce heat on contact with water.
- Metals and their oxides or salts may react violently with chlorine trifluoride and bromine trifluoride.
- These trifluorides are hypergolic oxidisers. They ignites on contact (without external source of heat or ignition) with recognised fuels contact with these materials, following an ambient or slightly elevated temperature, is often violent and may produce ignition.
- The state of subdivision may affect the results.
- In presence of moisture, the material is corrosive to aluminium, zinc and tin producing highly flammable hydrogen gas.

### PACKAGING MATERIAL INCOMPATIBILITIES

Chemical Name Container Type

Calcium Chloride "Acetal (Delrinr)", Aluminum, "Cast iron", Neoprene

# STORAGE REQUIREMENTS

- · Material is hygroscopic, i.e. absorbs moisture from the air. Keep containers well sealed in storage.
- · Store in original containers.
- · Keep containers securely sealed.
- Store in a cool, dry area protected from environmental extremes.
- Store away from incompatible materials and foodstuff containers.

#### Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

# **EXPOSURE CONTROLS**

The following materials had no OELs on our records

• calcium chloride: CAS:10043- 52- 4

### **MATERIAL DATA**

CALCIUM CHLORIDE:

It is the goal of the ACGIH (and other Agencies) to recommend TLVs (or their equivalent) for all substances for which there is evidence of health effects at airborne concentrations encountered in the workplace.

At this time no TLV has been established, even though this material may produce adverse health effects (as evidenced in animal experiments or clinical experience).

NOTE: The ACGIH occupational exposure standard for Particles Not Otherwise Specified (P.N.O.S) does NOT apply. Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers responses to various airborne concentrations.

## PERSONAL PROTECTION









## RESPIRATOR

•Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

#### EYE

- · Safety glasses with side shields.
- · Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and

Chemwatch Material Safety Data Sheet Issue Date: 17-Jul-2011 X9317SP **Hazard Alert Code: MODERATE** 

CHEMWATCH 20922 Version No:5 Page 5 of 8

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

#### HANDS/FEET

- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:
- frequency and duration of contact,
- · chemical resistance of glove material,
- · glove thickness and
- · dexterity.

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene
- · nitrile rubber
- · butyl rubber
- · fluorocaoutchouc.

#### **OTHER**

- Overalls
- · P.V.C. apron.
- · Barrier cream.
- · Skin cleansing cream.

#### **ENGINEERING CONTROLS**

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

# Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

# APPEARANCE

Material is hygroscopic, absorbs moisture from surrounding air.

Small white crystals, granules, or flakes. No odour. Soluble in water. Solution in water accompanied by evolution of heat. Soluble in alcohol.

#### **PHYSICAL PROPERTIES**

Solid.

Mixes with water.

Divided solid	Molecular Weight	110.99
772	Viscosity	Not Applicable
>1600	Solubility in water (g/L)	Miscible
Not Applicable	pH (1% solution)	Not available.
Not available.	pH (as supplied)	Not applicable
Not applicable	Vapour Pressure (kPa)	Negligible
Not applicable	Specific Gravity (water=1)	2.15
Not applicable	Relative Vapour Density	Not applicable.
	772 >1600 Not Applicable Not available. Not applicable Not applicable	772 Viscosity >1600 Solubility in water (g/L) Not Applicable pH (1% solution) Not available. pH (as supplied) Not applicable Vapour Pressure (kPa) Not applicable Specific Gravity (water=1)

(air=1)

Volatile Component (%vol) Nil Evaporation Rate Not Applicable

### **Section 10 - STABILITY AND REACTIVITY**

### CONDITIONS CONTRIBUTING TO INSTABILITY

- · Presence of incompatible materials.
- Product is considered stable.

Chemwatch Material Safety Data Sheet Issue Date: 17-Jul-2011 X9317SP Hazard Alert Code: MODERATE

CHEMWATCH 20922 Version No:5 Page 6 of 8 Section 10 - STABILITY AND REACTIVITY

· Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

#### Section 11 - TOXICOLOGICAL INFORMATION

#### POTENTIAL HEALTH EFFECTS

#### **ACUTE HEALTH EFFECTS**

### **SWALLOWED**

■ Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.

#### EYE

■ There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. There may be damage to the cornea. Unless treatment is prompt and adequate there may be permanent loss of vision. Conjunctivitis can occur following repeated exposure.

#### SKIN

■ Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions. Good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.

Open cuts, abraded or irritated skin should not be exposed to this material.

Solution of material in moisture on the skin, or perspiration, may increase irritant effects.

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

#### **INHALED**

■ The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.

#### **CHRONIC HEALTH EFFECTS**

■ Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis; caused by particles less than 0.5 micron penetrating and remaining in the lung. Prime symptom is breathlessness; lung shadows show on -ray. High blood concentrations of calcium ion may give rise to vasodilation and depress cardiac function leading to hypotension and syncope. Calcium ions enhance the effects of digitalis on the heart and may precipitate digitalis intoxication. In neonates calcification of soft-tissue has been observed following therapeutic administration.

# TOXICITY AND IRRITATION

■ The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. for calcium:

Toxicity from calcium is not common because the gastrointestinal tract normally limits the amount of calcium absorbed. Therefore, short-term intake of large amounts of calcium does not generally produce any ill effects aside from constipation and an increased risk of kidney stones.

Chemwatch Material Safety Data Sheet Issue Date: 17-Jul-2011 X9317SP **Hazard Alert Code: MODERATE** 

CHEMWATCH 20922 Version No:5 Page 7 of 8

## **Section 12 - ECOLOGICAL INFORMATION**

No data

**Ecotoxicity** 

Ingredient Persistence: Persistence: Air Bioaccumulation Mobility

Water/Soil

AMC CALCIUM CHLORIDE No Data No Data LOW

Available Available

#### Section 13 - DISPOSAL CONSIDERATIONS

- · Containers may still present a chemical hazard/ danger when empty.
- Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and MSDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- · Bury residue in an authorised landfill.
- · Recycle containers if possible, or dispose of in an authorised landfill.

#### **Section 14 - TRANSPORTATION INFORMATION**

## HAZCHEM:

None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

## **Section 15 - REGULATORY INFORMATION**

## POISONS SCHEDULE

None

## **REGULATIONS**

# AMC AMC CALCIUM CHLORIDE (CAS: 10043-52-4) is found on the following regulatory lists;

"Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (Domestic water supply - inorganic chemicals)", "Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (STOCK - inorganic chemicals)", "Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (Domestic water supply quality)", "Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (IRRIG)", "Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (STOCK)", "Australia - Victoria Drugs, Poisons and Controlled Substances (Precursor Chemicals) Regs 2007 - Schedule 1 - Precursor Chemicals and Quantities", "Australia Drinking Water Guideline Values For Physical and Chemical Characteristics", "Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "Australia National Pollutant Inventory", "Australia Standard for the Uniform

Chemwatch Material Safety Data Sheet Issue Date: 17-Jul-2011 X9317SP **Hazard Alert Code: MODERATE** 

CHEMWATCH 20922 Version No:5 Page 8 of 8 Section 15 - REGULATORY INFORMATION

Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)", "CODE General Standard for Food Additives (GSFA) - Additives Permitted for Use in Food in General, Unless Otherwise Specified, in Accordance with GMP", "IMO Provisional Categorization of Liquid Substances - List 3: (Trade-named) mixtures containing at least 99% by weight of components already assessed by IMO, presenting safety hazards", "International Council of Chemical Associations (ICCA) - High Production Volume List", "OECD List of High Production Volume (HPV) Chemicals", "WHO Guidelines for Drinking-water Quality - Chemicals for which guideline values have not been established"

#### **Section 16 - OTHER INFORMATION**

- Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

  A list of reference resources used to assist the committee may be found at:

  www.chemwatch.net/references.
- The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

This document is copyright. Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH. TEL (+61 3) 9572 4700.

Issue Date: 17-Jul-2011 Print Date: 14-Jul-2012

This is the end of the MSDS.



Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP Hazard Alert Code: NIL

CHEMWATCH 4902-92 Version No:8.1.1.1 Page 1 of 6

## Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

### PRODUCT NAME

AMC CR-650

### PRODUCT USE

Drilling fluid additive.

# SUPPLIER

Company: AMC Address: PO Box 1141 Osborne Park WA, 6916 Australia

Telephone: + 61 8 9445 4000

Emergency Tel: Australia - 1800 039 008 or +613 9573 3112

Australia - 1800 039 008 or +61 3 9573 3112

Emergency Tel:International -+800 24 36 22 55 or +613 9573 3112 if the Toll Free number is not

International - +800 24 36 22 55 or +61 3 9573 3112 if Toll Free number is not

supported in your country Fax: +61 8 9445 4040 Company: AMC Address: 5 Pitino Court Osborne Park WA, 6017 Australia

Telephone: +61 8 9445 4000

Emergency Tel:

**Emergency Tel:** 

supported in your country Fax: +61 8 9445 4040

### **Section 2 - HAZARDS IDENTIFICATION**

### STATEMENT OF HAZARDOUS NATURE

NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code.

### CHEMWATCH HAZARD RATINGS



## RISK

•None under normal operating conditions.

# Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME CAS RN % acrylic acid/ acrylamide copolymer, sodium salt 25987-30-8 Not Spec drilling fluid additive Not Spec

**Hazard Alert Code: NIL** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 4902-92 Version No:8.1.1.1 Page 2 of 6

# **Section 4 - FIRST AID MEASURES**

### **SWALLOWED**

- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- · Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.

#### EYE

- If this product comes in contact with eyes:
- · Wash out immediately with water.
- If irritation continues, seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

#### SKIN

- If skin or hair contact occurs:
- Flush skin and hair with running water (and soap if available).
- · Seek medical attention in event of irritation.

#### **INHALED**

- If dust is inhaled, remove from contaminated area.
- Encourage patient to blow nose to ensure clear passage of breathing.
- · If irritation or discomfort persists seek medical attention.

## **NOTES TO PHYSICIAN**

Treat symptomatically.

# **Section 5 - FIRE FIGHTING MEASURES**

# **EXTINGUISHING MEDIA**

- There is no restriction on the type of extinguisher which may be used.
- · Use extinguishing media suitable for surrounding area.

# FIRE FIGHTING

- · Alert Fire Brigade and tell them location and nature of hazard.
- · Wear breathing apparatus plus protective gloves in the event of a fire.
- Prevent, by any means available, spillage from entering drains or water courses.
- · Use fire fighting procedures suitable for surrounding area.

#### FIRE/EXPLOSION HAZARD

- · Non combustible.
- · Not considered a significant fire risk, however containers may burn.

### FIRE INCOMPATIBILITY

■ None known.

## **HAZCHEM**

None

### Section 6 - ACCIDENTAL RELEASE MEASURES

## MINOR SPILLS

- · Clean up all spills immediately.
- Avoid contact with skin and eyes.
- · Wear impervious gloves and safety glasses.
- · Use dry clean up procedures and avoid generating dust.

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP Hazard Alert Code: NIL

CHEMWATCH 4902-92
Version No:8.1.1.1
Page 3 of 6
Section 6 - ACCIDENTAL RELEASE MEASURES

#### **MAJOR SPILLS**

- · Clear area of personnel and move upwind.
- · Alert Fire Brigade and tell them location and nature of hazard.
- Control personal contact with the substance, by using protective equipment and dust respirator.
- · Prevent spillage from entering drains, sewers or water courses.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

#### Section 7 - HANDLING AND STORAGE

### PROCEDURE FOR HANDLING

- · Limit all unnecessary personal contact.
- Wear protective clothing when risk of exposure occurs.
- · Use in a well-ventilated area.
- · Avoid contact with incompatible materials.

### **SUITABLE CONTAINER**

- · Lined metal can, lined metal pail/ can.
- Plastic pail.
- · Polyliner drum.
- · Packing as recommended by manufacturer.

### STORAGE INCOMPATIBILITY

Avoid contamination of water, foodstuffs, feed or seed.

# STORAGE REQUIREMENTS

- · Store in original containers.
- · Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.

# Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

#### **EXPOSURE CONTROLS**

The following materials had no OELs on our records

• acrylic acid/ acrylamide copolymer, sodium salt:

CAS:25987-30-8 CAS:25085-02-3

#### **MATERIAL DATA**

AMC CR-650:

Not available

ACR LIC ACID/ ACR LAMIDE COPOL MER, SODIUM SALT:

For acrylamide:

Toxic effects on the central nervous system are generally reversible if exposure is terminated although prolonged exposure may significantly increase the time of recovery. These effects include muscle weakness, ataxia, incoordination, tremours and hallucination.

## PERSONAL PROTECTION







### **RESPIRATOR**

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

**Hazard Alert Code: NIL** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 4902-92
Version No:8.1.1.1
Page 4 of 6
Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

#### EYE

- · Safety glasses with side shields
- · Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

#### HANDS/FEET

■ The selection of the suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:. Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene
- · nitrile rubber
- · butyl rubber
- · fluorocaoutchouc.

#### **OTHER**

■ No special equipment needed when handling small quantities.

OTHERWISE:

- Overalls
- · Barrier cream.
- · Eyewash unit.

# **ENGINEERING CONTROLS**

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

### Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

### **APPEARANCE**

Fine granular free-flowing solid; soluble in water.

## **PHYSICAL PROPERTIES**

Mixes with water.

State	Divided Solid	Molecular Weight	Not Applicable
Melting Range (°C)	Not Available	Viscosity	Not Applicable
Boiling Range (°C)	Not Available	Solubility in water (g/L)	Miscible
Flash Point (°C)	Not Applicable	pH (1% solution)	7.5 (5% sol)
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not Applicable
Autoignition Temp (°C)	Not Applicable	Vapour Pressure (kPa)	Not Applicable
Upper Explosive Limit (%)	Not Applicable	Specific Gravity (water=1)	0.7- 0.8
Lower Explosive Limit (%)	Not Applicable	Relative Vapour Density	Not Applicable
		(air=1)	
Volatile Component (%vol)	Not Available	Evaporation Rate	Not Applicable

**Hazard Alert Code: NIL** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 4902-92 Version No:8.1.1.1 Page 5 of 6

### **Section 10 - STABILITY AND REACTIVITY**

#### CONDITIONS CONTRIBUTING TO INSTABILITY

■ Product is considered stable and hazardous polymerisation will not occur. For incompatible materials - refer to Section 7 - Handling and Storage.

#### Section 11 - TOXICOLOGICAL INFORMATION

#### POTENTIAL HEALTH EFFECTS

#### **ACUTE HEALTH EFFECTS**

# SWALLOWED

■ The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (eg. liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

#### EYE

■ Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result. The material may produce foreign body irritation in certain individuals.

#### SKIN

■ The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

#### INHALED

■ The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

### **CHRONIC HEALTH EFFECTS**

■ Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis; caused by particles less than 0.5 micron penetrating and remaining in the lung. Prime symptom is breathlessness; lung shadows show on -ray.

#### TOXICITY AND IRRITATION

■ Not available. Refer to individual constituents.

### **Section 12 - ECOLOGICAL INFORMATION**

No data

May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

**Ecotoxicity** 

Persistence: Persistence: Air Bioaccumulation Ingredient Mobility Water/Soil acrylic acid/ acrylamide No Data No Data No Data No Data copolymer, sodium salt Available Available Available Available

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP Hazard Alert Code: NIL

CHEMWATCH 4902-92 Version No:8.1.1.1 Page 6 of 6

# **Section 13 - DISPOSAL CONSIDERATIONS**

- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- · Bury residue in an authorised landfill.
- · Recycle containers if possible, or dispose of in an authorised landfill.

### **Section 14 - TRANSPORTATION INFORMATION**

**HAZCHEM:**None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

# **Section 15 - REGULATORY INFORMATION**

**POISONS SCHEDULE** 

None

**REGULATIONS** 

Regulations for ingredients

acrylic acid/ acrylamide copolymer, sodium salt (CAS: 25987-30-8, 25085-02-3) is found on the following regulatory lists;

"Australia Inventory of Chemical Substances (AICS)", "Australia National Pollutant Inventory"

No data for AMC CR-650 (CW: 4902-92)

# **Section 16 - OTHER INFORMATION**

## INGREDIENTS WITH MULTIPLE CAS NUMBERS

Ingredient Name

CAS

acrylic acid/ acrylamide copolymer, sodium salt

25987-30-8, 25085-02-3

- Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

  A list of reference resources used to assist the committee may be found at:

  www.chemwatch.net/references.
- The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

This document is copyright. Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH. TEL (+61 3) 9572 4700.

Issue Date: 29-Aug-2012 Print Date: 6-Nov-2012

This is the end of the MSDS.



Hazard Alert Code: MODERATE

CHEMWATCH 4751-58 Version No:2.1.1.1 Page 1 of 7

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

### Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

### PRODUCT NAME

AMC K-ION

### PRODUCT USE

Used according to manufacturer's directions. Drilling fluid additive.

#### SUPPLIER

Company: AMC Address: PO Box 1141 Osborne Park WA, 6916 Australia

Telephone: + 61 8 9445 4000

Emergency Tel: Australia - 1800 039 008 or +613

9573 3112

Emergency Tel:International - +800 24 36 22 55 or +613 9573 3112 if the Toll Free number is not

supported in your country Fax: +61 8 9445 4040 Company: AMC Address: 5 Pitino Court Osborne Park WA, 6017 Australia

Telephone: +61 8 9445 4000

Emergency Tel:Australia - 1800 039 008 or +61 3

9573 3112

Emergency Tel: International - +800 24 36 22 55 or +61 3 9573 3112 if Toll Free number is not

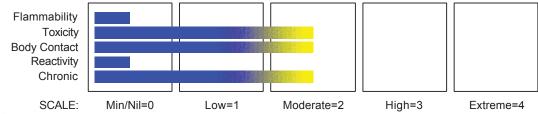
supported in your country Fax: +61 8 9445 4040

# **Section 2 - HAZARDS IDENTIFICATION**

# STATEMENT OF HAZARDOUS NATURE

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

# CHEMWATCH HAZARD RATINGS





### **RISK**

Risk Codes

R33 • Danger of cumulative effects.

R36/37/38 • Irritating to eyes, respiratory system and skin.

Risk Phrases

Chemwatch Material Safety Data Sheet

Issue Date: 29-Aug-2012

CHEMWATCH 4751-58

X9317SP

CHEMWATCH 4751-58 Version No:2.1.1.1 Page 2 of 7 Section 2 - HAZARDS IDENTIFICATION

**SAFETY** 

Safety Codes Safety Phrases

Do not breathe gas/fumes/vapour/spray.

\$24
\$25
\$37
\$39
Avoid contact with eyes.
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$40
\$

S40
To clean the floor and all objects contaminated by this material, use water.
S26
In case of contact with eyes, rinse with plenty of water and contact Doctor or

Poisons Information Centre.

S46
 If swallowed, IMMEDIATEL contact Doctor or Poisons Information Centre. (show

this container or label).

#### Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME CAS RN %
a blend of clay inhibitive polymers 30-60
potassium acetate 127-08-2 10- 30
nonhazardous ingredients balance

### **Section 4 - FIRST AID MEASURES**

### **SWALLOWED**

- · If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- · Observe the patient carefully.
- · Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.

#### EYE

- If this product comes in contact with the eyes:
- · Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Seek medical attention without delay; if pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

# SKIN

- If skin or hair contact occurs:
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

#### **INHALED**

- $\bullet$  If fumes, aerosols or combustion products are inhaled remove from contaminated area.
- · Other measures are usually unnecessary.

#### **NOTES TO PHYSICIAN**

For potassium intoxications:

- · Hyperkalaemia, in patients with abnormal renal function, results from reduced renal excretion following intoxication.
- The presence of electrocardiographic evidence of hyperkalemia or serum potassium levels exceeding 7.5 mE/L indicates a medical emergency requiring an intravenous line and constant cardiac monitoring.
- The intravenous ingestion of 5-10 ml of 10% calcium gluconate, in adults, over a 2 minute period antagonises the cardiac and neuromuscular effects. The duration of action is approximately 1 hour. [Ellenhorn and Barceloux: Medical Toxicology].

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012

X9317SP

**Hazard Alert Code: MODERATE** 

CHEMWATCH 4751-58 Version No:2.1.1.1 Page 3 of 7

#### **Section 5 - FIRE FIGHTING MEASURES**

### **EXTINGUISHING MEDIA**

- There is no restriction on the type of extinguisher which may be used.
- · Use extinguishing media suitable for surrounding area.

### **FIRE FIGHTING**

- · Alert Fire Brigade and tell them location and nature of hazard.
- · Wear breathing apparatus plus protective gloves in the event of a fire.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.

#### FIRE/EXPLOSION HAZARD

- · Non combustible.
- · Not considered to be a significant fire risk.
- Expansion or decomposition on heating may lead to violent rupture of containers.
- Decomposes on heating and may produce toxic fumes of carbon monoxide (CO).

Decomposes on heating and produces toxic fumes of: carbon dioxide (CO2), nitrogen oxides (NOx).

#### FIRE INCOMPATIBILITY

■ None known.

#### **HAZCHEM**

None

## Section 6 - ACCIDENTAL RELEASE MEASURES

# MINOR SPILLS

- · Clean up all spills immediately.
- · Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.
- · Contain and absorb spill with sand, earth, inert material or vermiculite.

## **MAJOR SPILLS**

Minor hazard.

- · Clear area of personnel.
- Alert Fire Brigade and tell them location and nature of hazard.
- Control personal contact with the substance, by using protective equipment as required.
- Prevent spillage from entering drains or water ways.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

# Section 7 - HANDLING AND STORAGE

# PROCEDURE FOR HANDLING

- · Limit all unnecessary personal contact.
- · Wear protective clothing when risk of exposure occurs.
- · Use in a well-ventilated area.
- · Avoid contact with incompatible materials.

## **SUITABLE CONTAINER**

- Polyethylene or polypropylene container.
- Packing as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

20 L pails.

# STORAGE INCOMPATIBILITY

None known.

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP **Hazard Alert Code: MODERATE** 

CHEMWATCH 4751-58 Version No:2.1.1.1 Page 4 of 7 Section 7 - HANDLING AND STORAGE

### STORAGE REQUIREMENTS

- · Store in original containers.
- Keep containers securely sealed.
- · Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.

### Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

#### **EXPOSURE CONTROLS**

The following materials had no OELs on our records

potassium acetate:

CAS:127-08-2

#### **MATERIAL DATA**

AMC K-ION:

Not available

#### POTASSIUM ACETATE:

It is the goal of the ACGIH (and other Agencies) to recommend TLVs (or their equivalent) for all substances for which there is evidence of health effects at airborne concentrations encountered in the workplace.

At this time no TLV has been established, even though this material may produce adverse health effects (as evidenced in animal experiments or clinical experience).

NOTE: The ACGIH occupational exposure standard for Particles Not Otherwise Specified (P.N.O.S) does NOT apply. Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers responses to various airborne concentrations.

### PERSONAL PROTECTION







#### **EYE**

- · Safety glasses with side shields
- · Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

# HANDS/FEET

■ The selection of the suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:.

- · Wear chemical protective gloves, e.g. PVC.
- · Wear safety footwear or safety gumboots, e.g. Rubber.

#### **OTHER**

- · Overalls.
- · P.V.C. apron.
- Barrier cream.
- · Skin cleansing cream.

**Hazard Alert Code: MODERATE** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 4751-58 Version No:2.1.1.1 Page 5 of 7

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

### **ENGINEERING CONTROLS**

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

# **Section 9 - PHYSICAL AND CHEMICAL PROPERTIES**

#### **APPEARANCE**

Odourless liquid; mixes with water.

### **PHYSICAL PROPERTIES**

Liquid.

Mixes with water.

State	Liquid	Molecular Weight	Not Applicable
Melting Range (°C)	Not Available	Viscosity	Not Available
Boiling Range (°C)	>100	Solubility in water (g/L)	Miscible
Flash Point (°C)	Not Applicable	pH (1% solution)	7.0- 9.0
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not Available
Autoignition Temp (°C)	Not Available	Vapour Pressure (kPa)	3.1 @ 25C
Upper Explosive Limit (%)	Not Applicable	Specific Gravity (water=1)	1.09
Lower Explosive Limit (%)	Not Applicable	Relative Vapour Density	Not Available

(air=1)

Volatile Component (%vol) Not Available Evaporation Rate Not Available

#### **Section 10 - STABILITY AND REACTIVITY**

#### CONDITIONS CONTRIBUTING TO INSTABILITY

 $\blacksquare$  Product is considered stable and hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

### Section 11 - TOXICOLOGICAL INFORMATION

### **POTENTIAL HEALTH EFFECTS**

### **ACUTE HEALTH EFFECTS**

#### **SWALLOWED**

■ Accidental ingestion of the material may be damaging to the health of the individual.

Acute potassium poisoning after swallowing is rare, because vomiting usually occurs and renal excretion is fast. Potassium causes a slow, weak pulse, irregularities in heart rhythm, heart block and an eventual fall in blood pressure. Breathing initially becomes faster but the muscles of breathing eventually become paralysed. There can be loss of appetite, extreme thirst, increased volumes of urine, fever, convulsions and gastric disturbances; death may then occur due to failure of breathing and inflammation of the stomach and bowel.

#### **EYE**

■ The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

#### SKIN

■ The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Open cuts, abraded or irritated skin should not be exposed to this material.

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects.

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP Hazard Alert Code: MODERATE

CHEMWATCH 4751-58 Version No:2.1.1.1 Page 6 of 7 Section 11 - TOXICOLOGICAL INFORMATION

Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

#### INHALED

■ Not normally a hazard due to non-volatile nature of product.

#### **CHRONIC HEALTH EFFECTS**

■ Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.

#### TOXICITY AND IRRITATION

■ Not available. Refer to individual constituents.

#### Section 12 - ECOLOGICAL INFORMATION

No data

May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

**Ecotoxicity** 

Ingredient Persistence: Persistence: Air Bioaccumulation Mobility

Water/Soil

potassium acetate No Data No Data No Data No Data No Data Available Available Available Available

#### Section 13 - DISPOSAL CONSIDERATIONS

■ Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Authority for disposal.
- Bury or incinerate residue at an approved site.
- · Recycle containers if possible, or dispose of in an authorised landfill.

## **Section 14 - TRANSPORTATION INFORMATION**

HAZCHEM:

None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

## **Section 15 - REGULATORY INFORMATION**

# Indications of Danger:

i Irritant

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP **Hazard Alert Code: MODERATE** 

CHEMWATCH 4751-58 Version No:2.1.1.1 Page 7 of 7 Section 15 - REGULATORY INFORMATION

### **POISONS SCHEDULE**

None

## **REGULATIONS**

#### Regulations for ingredients

### potassium acetate (CAS: 127-08-2) is found on the following regulatory lists;

"Australia Inventory of Chemical Substances (AICS)", "Australia National Pollutant Inventory", "CODE General Standard for Food Additives (GSFA) - Additives Permitted for Use in Food in General, Unless Otherwise Specified, in Accordance with GMP", "FisherTransport Information", "International Council of Chemical Associations (ICCA) - High Production Volume List", "OECD List of High Production Volume (HPV) Chemicals"

No data for AMC K-ION (CW: 4751-58)

#### **Section 16 - OTHER INFORMATION**

- Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

  A list of reference resources used to assist the committee may be found at:

  www.chemwatch.net/references.
- The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

This document is copyright. Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH. TEL (+61 3) 9572 4700.

Issue Date: 29-Aug-2012 Print Date: 15-Jan-2013

This is the end of the MSDS.



Hazard Alert Code: LOW

CHEMWATCH 17-8713 Version No:6.1.1.1 Page 1 of 7

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

### Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

### PRODUCT NAME

AMC Pure-vis

### PRODUCT USE

Drilling fluid additive.

# SUPPLIER

Company: AMC Address: PO Box 1141 Osborne Park WA, 6916 Australia

Telephone: + 61 8 9445 4000

Emergency Tel: Australia - 1800 039 008 or +613

9573 3112

Emergency Tel:International - +800 24 36 22 55 or +613 9573 3112 if the Toll Free number is not

supported in your country Fax: +61 8 9445 4040 Company: AMC Address: 5 Pitino Court Osborne Park WA, 6017 Australia

Telephone: +61 8 9445 4000

Emergency Tel:Australia - 1800 039 008 or +61 3

9573 3112

Emergency Tel: International - +800 24 36 22 55 or +61 3 9573 3112 if Toll Free number is not

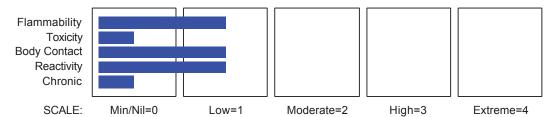
supported in your country Fax: +61 8 9445 4040

#### **Section 2 - HAZARDS IDENTIFICATION**

## STATEMENT OF HAZARDOUS NATURE

NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code. COMBUSTIBLE LIQUID, regulated under AS1940 for Bulk Storage purposes only.

# CHEMWATCH HAZARD RATINGS



## RISK

•None under normal operating conditions.

# Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME CAS RN % a blend of clay inhibiting and viscofying polymers and 100

a blend of clay inhibiting and viscofying polymers and vegetable based lubricants

**Hazard Alert Code: LOW** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 17-8713 Version No:6.1.1.1 Page 2 of 7

# **Section 4 - FIRST AID MEASURES**

### **SWALLOWED**

- · Immediately give a glass of water.
- · First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

#### EYE

- If this product comes in contact with eyes:
- · Wash out immediately with water.
- If irritation continues, seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

#### SKIN

- If skin contact occurs:
- Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- · Seek medical attention in event of irritation.

#### INHAL FO

- If fumes, aerosols or combustion products are inhaled remove from contaminated area.
- Other measures are usually unnecessary.

#### **NOTES TO PHYSICIAN**

Treat symptomatically.

# **Section 5 - FIRE FIGHTING MEASURES**

## **EXTINGUISHING MEDIA**

- Foam
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

## FIRE FIGHTING

- · Alert Fire Brigade and tell them location and nature of hazard.
- · Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use water delivered as a fine spray to control fire and cool adjacent area.

#### FIRE/EXPLOSION HAZARD

- · Combustible.
- Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include: carbon dioxide (CO2), acrolein, other pyrolysis products typical of burning organic material.

CARE: Water in contact with hot liquid may cause foaming and a steam explosion with wide scattering of hot oil and possible severe burns. Foaming may cause overflow of containers and may result in possible fire.

### FIRE INCOMPATIBILITY

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may
result.

## **HAZCHEM**

None

Hazard Alert Code: LOW

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 17-8713 Version No:6.1.1.1 Page 3 of 7

# **Section 6 - ACCIDENTAL RELEASE MEASURES**

### MINOR SPILLS

Slippery when spilt.

- · Remove all ignition sources.
- · Clean up all spills immediately.
- · Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.

### **MAJOR SPILLS**

Slippery when spilt.

Moderate hazard.

- · Clear area of personnel and move upwind.
- · Alert Fire Brigade and tell them location and nature of hazard.
- · Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

# Section 7 - HANDLING AND STORAGE

## PROCEDURE FOR HANDLING

• DO NOT allow clothing wet with material to stay in contact with skin.

Rags wet / soaked with unsaturated hydrocarbons / drying oils may auto-oxidise; generate heat and, in-time, smoulder and ignite. This is especially the case where oil-soaked materials are folded, bunched, compressed, or piled together - this allows the heat to accumulate or even accelerate the reaction

Oily cleaning rags should be collected regularly and immersed in water, or spread to dry in safe-place away from direct sunlight or stored, immersed, in solvents in suitably closed containers.

- · Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

## SUITABLE CONTAINER

- Metal can or drum
- Packaging as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

# STORAGE INCOMPATIBILITY

Avoid contamination of water, foodstuffs, feed or seed.

- Materials soaked with plant/ vegetable derived (and rarely, animal) oils may undergo spontaneous combustion.
- · Avoid reaction with oxidising agents.

#### STORAGE REQUIREMENTS

- · Store in original containers.
- · Keep containers securely sealed.
- · No smoking, naked lights or ignition sources.
- Store in a cool, dry, well-ventilated area.

#### Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

### **EXPOSURE CONTROLS**

### **MATERIAL DATA**

AMC PURE-VIS:

Not available

**Hazard Alert Code: LOW** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 17-8713

Version No:6.1.1.1

Page 4 of 7

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

#### PERSONAL PROTECTION







#### RESPIRATOR

•Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

#### FYF

- · Safety glasses with side shields
- · Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

#### HANDS/FEET

■ Wear general protective gloves, eg. light weight rubber gloves.

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

### OTHER

■ No special equipment needed when handling small quantities.

OTHERWISE:

- · Overalls.
- · Barrier cream.
- · Eyewash unit.

#### **ENGINEERING CONTROLS**

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

### Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

#### **APPEARANCE**

Brown viscous liquid with a slight odour; partially miscible with water.

# **PHYSICAL PROPERTIES**

Liquid.

State	Liquid	Molecular Weight	Not Applicable
Melting Range (°C)	Not Available	Viscosity	Not Available
Boiling Range (°C)	Not Available	Solubility in water (g/L)	Partly Miscible
Flash Point (°C)	>100	pH (1% solution)	7.0- 9.0
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not Available
Autoignition Temp (°C)	Not Available	Vapour Pressure (kPa)	Not Available
Upper Explosive Limit (%)	Not Available	Specific Gravity (water=1)	1.10

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP **Hazard Alert Code: LOW** 

Not Available

CHEMWATCH 17-8713

Version No:6.1.1.1

Page 5 of 7

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Lower Explosive Limit (%) Not Available Relative Vapour Density

(air=1)

Volatile Component (%vol) Not Available Evaporation Rate Not Available

### **Section 10 - STABILITY AND REACTIVITY**

#### CONDITIONS CONTRIBUTING TO INSTABILITY

- · Presence of incompatible materials.
- · Product is considered stable.
- · Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

### Section 11 - TOXICOLOGICAL INFORMATION

#### POTENTIAL HEALTH EFFECTS

### **ACUTE HEALTH EFFECTS**

#### SWALLOWED

■ The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (eg. liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

### **EYE**

■ Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).

#### SKIN

■ The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

#### INHALED

■ The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

Fine mists generated from plant/ vegetable (or more rarely from animal) oils may be hazardous. Extreme heating for prolonged periods, at high temperatures, may generate breakdown products which include acrolein and acrolein-like substances.

### **CHRONIC HEALTH EFFECTS**

■ Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.

#### **TOXICITY AND IRRITATION**

■ Not available. Refer to individual constituents.

### **Section 12 - ECOLOGICAL INFORMATION**

No data

May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

**Ecotoxicity** 

Ingredient Persistence: Persistence: Air Bioaccumulation Mobility
Water/Soil

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP **Hazard Alert Code: LOW** 

CHEMWATCH 17-8713 Version No:6.1.1.1 Page 6 of 7 Section 12 - ECOLOGICAL INFORMATION

AMC Pure- vis No Data No Data No Data No Data Available Available Available

## Section 13 - DISPOSAL CONSIDERATIONS

■ Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.

A Hierarchy of Controls seems to be common - the user should investigate:

- · Reduction.
- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- · Where in doubt contact the responsible authority.
- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Authority for disposal.
- Bury or incinerate residue at an approved site.
- · Recycle containers if possible, or dispose of in an authorised landfill.

# **Section 14 - TRANSPORTATION INFORMATION**



Labels Required: COMBUSTIBLE LIQUID, regulated under AS1940 for Bulk Storage purposes only.

HAZCHEM: None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

### **Section 15 - REGULATORY INFORMATION**

POISONS SCHEDULE

None

**REGULATIONS** 

No data for AMC Pure-vis (CW: 17-8713)

#### **Section 16 - OTHER INFORMATION**

- Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

  A list of reference resources used to assist the committee may be found at:

  www.chemwatch.net/references.
- The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

This document is copyright. Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH. TEL (+61 3) 9572 4700.

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP Hazard Alert Code: LOW

CHEMWATCH 17-8713 Version No:6.1.1.1 Page 7 of 7 Section 16 - OTHER INFORMATION

Issue Date: 29-Aug-2012 Print Date: 15-Jan-2013

This is the end of the MSDS.



Hazard Alert Code: LOW

CHEMWATCH 7639-46 Version No:4.1.1.1 Page 1 of 6

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

# Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

#### PRODUCT NAME

AMC Penetrol tra

### PRODUCT USE

Diamond drilling cutting fluid.

#### SUPPLIER

Company: AMC Address: PO Box 1141 Osborne Park WA, 6916 Australia

Telephone: + 61 8 9445 4000

Emergency Tel: Australia - 1800 039 008 or +613

9573 3112

Emergency Tel:International - +800 24 36 22 55 or +613 9573 3112 if the Toll Free number is not

supported in your country Fax: +61 8 9445 4040 Company: AMC Address: 5 Pitino Court Osborne Park WA, 6017 Australia

Telephone: +61 8 9445 4000

Emergency Tel:Australia - 1800 039 008 or +61 3

9573 3112

Emergency Tel: International - +800 24 36 22 55 or +61 3 9573 3112 if Toll Free number is not

supported in your country Fax: +61 8 9445 4040

# **Section 2 - HAZARDS IDENTIFICATION**

# STATEMENT OF HAZARDOUS NATURE

NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code.

# CHEMWATCH HAZARD RATINGS



#### **RISK**

•None under normal operating conditions.

# Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME CAS RN % blend of refined vegetable oil 100

emulsifiers triglycerides

**Hazard Alert Code: LOW** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 7639-46 Version No:4.1.1.1 Page 2 of 6

### **Section 4 - FIRST AID MEASURES**

### **SWALLOWED**

- · Immediately give a glass of water.
- First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

#### **EYE**

- If this product comes in contact with the eves:
- · Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- · Seek medical attention without delay; if pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

#### SKIN

- If skin or hair contact occurs:
- Flush skin and hair with running water (and soap if available).
- · Seek medical attention in event of irritation.

#### **INHALED**

- If fumes, aerosols or combustion products are inhaled remove from contaminated area.
- · Other measures are usually unnecessary.

### **NOTES TO PHYSICIAN**

Treat symptomatically.

### **Section 5 - FIRE FIGHTING MEASURES**

### **EXTINGUISHING MEDIA**

- · Water spray or fog.
- Foam.
- Dry chemical powder.
- · BCF (where regulations permit).

# FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- · Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Use water delivered as a fine spray to control fire and cool adjacent area.

# FIRE/EXPLOSION HAZARD

- · Combustible.
- · Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit irritating/ toxic fumes.

#### FIRE INCOMPATIBILITY

 Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

#### HAZCHEM

None

# **Section 6 - ACCIDENTAL RELEASE MEASURES**

#### MINOR SPILLS

- · Remove all ignition sources.
- · Clean up all spills immediately.
- · Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP Hazard Alert Code: LOW

CHEMWATCH 7639-46 Version No:4.1.1.1 Page 3 of 6 Section 6 - ACCIDENTAL RELEASE MEASURES

Slippery when wet.

#### **MAJOR SPILLS**

Moderate hazard.

- · Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.

Slippery when wet.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

# Section 7 - HANDLING AND STORAGE

### PROCEDURE FOR HANDLING

- · Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- · Use in a well-ventilated area.
- · Prevent concentration in hollows and sumps.

### **SUITABLE CONTAINER**

- · Metal can or drum
- · Packaging as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

#### STORAGE INCOMPATIBILITY

Avoid contamination of water, foodstuffs, feed or seed.

· Avoid reaction with oxidising agents.

### STORAGE REQUIREMENTS

- · Store in original containers.
- · Keep containers securely sealed.
- · No smoking, naked lights or ignition sources.
- · Store in a cool, dry, well-ventilated area.

# Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

#### **EXPOSURE CONTROLS**

# **MATERIAL DATA**

AMC PENETROL TRA: Not available

# PERSONAL PROTECTION





### EYE

- · Safety glasses with side shields
- · Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at

**Hazard Alert Code: LOW** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 7639-46
Version No:4.1.1.1
Page 4 of 6
Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

#### HANDS/FEET

■ The selection of the suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:. Wear general protective gloves, eg. light weight rubber gloves.

#### **OTHER**

■ No special equipment needed when handling small quantities.

OTHERWISE:

- · Overalls.
- · Barrier cream.
- · Eyewash unit.

#### **ENGINEERING CONTROLS**

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

#### **Section 9 - PHYSICAL AND CHEMICAL PROPERTIES**

# **APPEARANCE**

Dark amber viscous liquid with a slight ammoniacal odour; slightly mixes with water.

# PHYSICAL PROPERTIES

Liquid

Mixes with water.

State	Liquid	Molecular Weight	Not Applicable
Melting Range (°C)	Not Applicable	Viscosity	Not Available
Boiling Range (°C)	Not Available	Solubility in water (g/L)	Miscible
Flash Point (°C)	210	pH (1% solution)	Not Available
Decomposition Temp (°C)	Not Available	pH (as supplied)	8.5- 9.0
Autoignition Temp (°C)	Not Available	Vapour Pressure (kPa)	Not Available
Upper Explosive Limit (%)	Not Available	Specific Gravity (water=1)	0.95
Lower Explosive Limit (%)	Not Available	Relative Vapour Density	Not Available
		(air=1)	

Volatile Component (%vol) Not Available Evaporation Rate Not Available

# Section 10 - STABILITY AND REACTIVITY

# CONDITIONS CONTRIBUTING TO INSTABILITY

- · Presence of incompatible materials.
- · Product is considered stable.
- · Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

**Hazard Alert Code: LOW** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 7639-46 Version No:4.1.1.1 Page 5 of 6

### **Section 11 - TOXICOLOGICAL INFORMATION**

#### POTENTIAL HEALTH EFFECTS

#### **ACUTE HEALTH EFFECTS**

### **SWALLOWED**

■ The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (eg. liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

#### EYE

■ Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).

#### SKIN

■ The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

#### **INHALED**

■ The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

# **CHRONIC HEALTH EFFECTS**

■ Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.

# TOXICITY AND IRRITATION

■ Not available. Refer to individual constituents.

### Section 12 - ECOLOGICAL INFORMATION

No data

May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

**Ecotoxicity** 

Ingredient Persistence: Persistence: Air Bioaccumulation Mobility
Water/Soil

AMC Penetrol tra No Data No Data No Data Available Available Available Available

# **Section 13 - DISPOSAL CONSIDERATIONS**

- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- · Bury residue in an authorised landfill.
- · Recycle containers if possible, or dispose of in an authorised landfill.

Hazard Alert Code: LOW

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 7639-46 Version No:4.1.1.1 Page 6 of 6

# **Section 14 - TRANSPORTATION INFORMATION**

HAZCHEM:

None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

### **Section 15 - REGULATORY INFORMATION**

**POISONS SCHEDULE** 

None

**REGULATIONS** 

No data for AMC Penetrol Xtra (CW: 7639-46)

# **Section 16 - OTHER INFORMATION**

- Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

  A list of reference resources used to assist the committee may be found at:

  www.chemwatch.net/references.
- The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

This document is copyright. Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH. TEL (+61 3) 9572 4700.

Issue Date: 29-Aug-2012 Print Date: 15-Jan-2013

This is the end of the MSDS.



Hazard Alert Code: LOW

CHEMWATCH 15-6631 Version No:4.1.1.1 Page 1 of 7

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

### Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

### PRODUCT NAME

**AMC 133** 

### PRODUCT USE

Drilling additive.

### SUPPLIER

Company: AMC Address: PO Box 1141 Osborne Park WA, 6916 Australia

Telephone: + 61 8 9445 4000

Emergency Tel: Australia - 1800 039 008 or +613 9573 3112

Emergency Tel:International - +800 24 36 22 55 or +613 9573 3112 if the Toll Free number is not

supported in your country Fax: +61 8 9445 4040 Company: AMC Address: 5 Pitino Court Osborne Park WA, 6017 Australia

Telephone: +61 8 9445 4000

Emergency Tel:Australia - 1800 039 008 or +61 3

9573 3112

Emergency Tel: International - +800 24 36 22 55 or +61 3 9573 3112 if Toll Free number is not

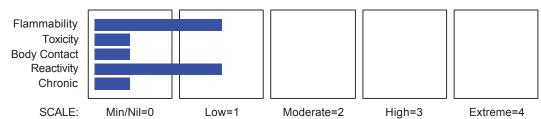
supported in your country Fax: +61 8 9445 4040

### **Section 2 - HAZARDS IDENTIFICATION**

### STATEMENT OF HAZARDOUS NATURE

NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code. COMBUSTIBLE LIQUID, regulated under AS1940 for Bulk Storage purposes only.

# CHEMWATCH HAZARD RATINGS



#### RISK

None under normal operating conditions.

# Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME mineral oil anionic polymer CAS RN Not avail. %

**Hazard Alert Code: LOW** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 15-6631 Version No:4.1.1.1 Page 2 of 7

# Section 4 - FIRST AID MEASURES

#### **SWALLOWED**

- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- · Observe the patient carefully.
- · Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.

#### **EYE**

- If this product comes in contact with the eyes:
- · Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Seek medical attention without delay; if pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

#### SKIN

- If skin contact occurs:
- Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- · Seek medical attention in event of irritation.

#### **INHALED**

- If fumes or combustion products are inhaled remove from contaminated area.
- · Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.

# **NOTES TO PHYSICIAN**

Treat symptomatically.

- Heavy and persistent skin contamination over many years may lead to dysplastic changes. Pre-existing skin disorders may be aggravated by exposure to this product.
- In general, emesis induction is unnecessary with high viscosity, low volatility products, i.e. most oils and greases.
- High pressure accidental injection through the skin should be assessed for possible incision, irrigation and/or debridement.

  NOTE: Injuries may not seem serious at first, but within a few hours tissue may become swollen, discoloured and extremely painful with extensive subcutaneous necrosis.

# **Section 5 - FIRE FIGHTING MEASURES**

#### **EXTINGUISHING MEDIA**

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- · Carbon dioxide.

#### **FIRE FIGHTING**

- · Alert Fire Brigade and tell them location and nature of hazard.
- · Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Use water delivered as a fine spray to control fire and cool adjacent area.

#### FIRE/EXPLOSION HAZARD

- · Combustible.
- Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include: carbon dioxide (CO2), nitrogen oxides (NOx), other pyrolysis products typical of burning organic material.

CARE: Water in contact with hot liquid may cause foaming and a steam explosion with wide scattering of hot oil and possible severe burns. Foaming may cause overflow of containers and may result in possible fire.

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP **Hazard Alert Code: LOW** 

CHEMWATCH 15-6631 Version No:4.1.1.1 Page 3 of 7 Section 5 - FIRE FIGHTING MEASURES

#### FIRE INCOMPATIBILITY

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may
result.

#### **HAZCHEM**

None

#### Section 6 - ACCIDENTAL RELEASE MEASURES

#### MINOR SPILLS

Slippery when spilt.

- · Remove all ignition sources.
- · Clean up all spills immediately.
- · Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.

### **MAJOR SPILLS**

Slippery when spilt.

Moderate hazard.

- · Clear area of personnel and move upwind.
- · Alert Fire Brigade and tell them location and nature of hazard.
- · Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

### **Section 7 - HANDLING AND STORAGE**

#### PROCEDURE FOR HANDLING

- · Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

### **SUITABLE CONTAINER**

- Metal can or drum
- Packaging as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

# STORAGE INCOMPATIBILITY

Avoid contamination of water, foodstuffs, feed or seed.

CARE: Water in contact with heated material may cause foaming or a steam explosion with possible severe burns from wide scattering of hot material. Resultant overflow of containers may result in fire.

· Avoid reaction with oxidising agents.

### STORAGE REQUIREMENTS

- Store in original containers.
- · Keep containers securely sealed.
- · No smoking, naked lights or ignition sources.
- Store in a cool, dry, well-ventilated area.

### Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

#### **EXPOSURE CONTROLS**

**Hazard Alert Code: LOW** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 15-6631 Version No:4.1.1.1 Page 4 of 7

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Source	Material	TWA ppm	TWA mg/m³	STEL ppm	STEL mg/m³	Peak ppm	Peak mg/m³	TWA F/CC	Notes
Australia Exposure Standards	(Oil mist, refined mineral)		5						

#### **MATERIAL DATA**

AMC 133 :

Not available

#### MINERAL OIL:

for mineral oils (excluding metal working fluids), pure, highly and severely refined:

Human exposure to oil mist alone has not been demonstrated to cause health effects except at levels above 5 mg/m3 (this applies to particulates sampled by a method that does not collect vapour). It is not advisable to apply this standard to oils containing unknown concentrations and types of additive.

# PERSONAL PROTECTION







### RESPIRATOR

•Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

#### EYE

- · Safety glasses with side shields
- · Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

### HANDS/FEET

■ Wear general protective gloves, eg. light weight rubber gloves.

#### OTHER

■ No special equipment needed when handling small quantities.

OTHERWISE:

- Overalls.
- Barrier cream.
- Eyewash unit.

# **ENGINEERING CONTROLS**

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

**Hazard Alert Code: LOW** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 15-6631 Version No:4.1.1.1 Page 5 of 7

#### Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

#### **APPEARANCE**

Liquid with a hydrocarbon odour; emulsifies with water.

#### **PHYSICAL PROPERTIES**

Liquid.

State	Liquid	Molecular Weight	Not Available
Melting Range (°C)	Not Available	Viscosity	Not Available
Boiling Range (°C)	Not Applicable	Solubility in water (g/L)	Partly Miscible
Flash Point (°C)	>100	pH (1% solution)	8.1
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not Available
Autoignition Temp (°C)	Not Available	Vapour Pressure (kPa)	Not Available
Upper Explosive Limit (%)	Not Available	Specific Gravity (water=1)	1.08
Lower Explosive Limit (%)	Not Available	Relative Vapour Density (air=1)	Not Available
Volatile Component (%vol)	Not Available	Evaporation Rate	Not Available

### **Section 10 - STABILITY AND REACTIVITY**

### CONDITIONS CONTRIBUTING TO INSTABILITY

- · Presence of incompatible materials.
- · Product is considered stable.
- · Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

# **Section 11 - TOXICOLOGICAL INFORMATION**

# POTENTIAL HEALTH EFFECTS

### **ACUTE HEALTH EFFECTS**

#### **SWALLOWED**

■ The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (eg. liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

#### FYF

■ Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).

#### SKIN

■ The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives . The material may accentuate any pre-existing dermatitis condition.

#### **INHALED**

■ Inhalation hazard is increased at higher temperatures.

Not normally a hazard due to non-volatile nature of product.

Inhalation of oil droplets or aerosols may cause discomfort and may produce chemical inflammation of the lungs.

# **CHRONIC HEALTH EFFECTS**

■ Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP **Hazard Alert Code: LOW** 

CHEMWATCH 15-6631 Version No:4.1.1.1 Page 6 of 7 Section 11 - TOXICOLOGICAL INFORMATION

### **TOXICITY AND IRRITATION**

■ Not available. Refer to individual constituents.

# **Section 12 - ECOLOGICAL INFORMATION**

No data

May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

**Ecotoxicity** 

Ingredient Persistence: Persistence: Air Bioaccumulation Mobility

Water/Soil

mineral oil No Data No Data No Data No Data No Data Available Available Available Available

# **Section 13 - DISPOSAL CONSIDERATIONS**

- Recycle wherever possible or consult manufacturer for recycling options.
- · Consult State Land Waste Authority for disposal.
- Bury or incinerate residue at an approved site.
- · Recycle containers if possible, or dispose of in an authorised landfill.

# Section 14 - TRANSPORTATION INFORMATION



Labels Required: COMBUSTIBLE LIQUID, regulated under AS1940 for Bulk Storage purposes only.

**HAZCHEM**: None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

# **Section 15 - REGULATORY INFORMATION**

POISONS SCHEDULE

None

**REGULATIONS** 

Regulations for ingredients

No data for AMC 133X (CW: 15-6631) No data for mineral oil (CAS: , Not avail)

Hazard Alert Code: LOW

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 15-6631 Version No:4.1.1.1 Page 7 of 7

# Section 16 - OTHER INFORMATION

- Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

  A list of reference resources used to assist the committee may be found at:

  www.chemwatch.net/references.
- The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

This document is copyright. Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH. TEL (+61 3) 9572 4700.

Issue Date: 29-Aug-2012 Print Date: 15-Jan-2013

This is the end of the MSDS.



Hazard Alert Code: LOW

CHEMWATCH 15-6632 Version No:3.1.1.1 Page 1 of 7

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

### Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

AMC 1300

PRODUCT USE

Flocculant.

SUPPLIER

Company: AMC Address: PO Box 1141 Osborne Park WA, 6916 Australia

Telephone: + 61 8 9445 4000

Emergency Tel: Australia - 1800 039 008 or +613 9573 3112

Emergency Tel:International - +800 24 36 22 55 or +613 9573 3112 if the Toll Free number is not

supported in your country Fax: +61 8 9445 4040

Company: AMC Address: 5 Pitino Court Osborne Park WA, 6017 Australia

Telephone: +61 8 9445 4000

Emergency Tel:Australia - 1800 039 008 or +61 3

9573 3112

Emergency Tel: International - +800 24 36 22 55 or +61 3 9573 3112 if Toll Free number is not

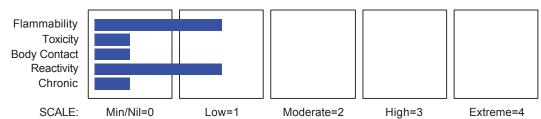
supported in your country Fax: +61 8 9445 4040

### **Section 2 - HAZARDS IDENTIFICATION**

### STATEMENT OF HAZARDOUS NATURE

NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code. COMBUSTIBLE LIQUID, regulated under AS1940 for Bulk Storage purposes only.

# CHEMWATCH HAZARD RATINGS



#### RISK

•None under normal operating conditions.

# Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME CAS RN % mineral oil Not avail.

**Hazard Alert Code: LOW** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 15-6632 Version No:3.1.1.1 Page 2 of 7

# Section 4 - FIRST AID MEASURES

#### **SWALLOWED**

- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- · Observe the patient carefully.
- · Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.

#### **EYE**

- If this product comes in contact with the eyes:
- · Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Seek medical attention without delay; if pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

#### SKIN

- If skin contact occurs:
- Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- · Seek medical attention in event of irritation.

#### **INHALED**

- If fumes or combustion products are inhaled remove from contaminated area.
- · Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.

# **NOTES TO PHYSICIAN**

Treat symptomatically.

- Heavy and persistent skin contamination over many years may lead to dysplastic changes. Pre-existing skin disorders may be aggravated by exposure to this product.
- In general, emesis induction is unnecessary with high viscosity, low volatility products, i.e. most oils and greases.
- High pressure accidental injection through the skin should be assessed for possible incision, irrigation and/or debridement. NOTE: Injuries may not seem serious at first, but within a few hours tissue may become swollen, discoloured and extremely painful with extensive subcutaneous necrosis.

# **Section 5 - FIRE FIGHTING MEASURES**

### **EXTINGUISHING MEDIA**

- · Water spray or fog.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).

#### **FIRE FIGHTING**

- · Alert Fire Brigade and tell them location and nature of hazard.
- · Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Use water delivered as a fine spray to control fire and cool adjacent area.

#### FIRE/EXPLOSION HAZARD

- · Combustible.
- Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include: carbon dioxide (CO2), nitrogen oxides (NOx), other pyrolysis products typical of burning organic material.

CARE: Water in contact with hot liquid may cause foaming and a steam explosion with wide scattering of hot oil and possible severe burns. Foaming may cause overflow of containers and may result in possible fire.

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP **Hazard Alert Code: LOW** 

CHEMWATCH 15-6632 Version No:3.1.1.1 Page 3 of 7 Section 5 - FIRE FIGHTING MEASURES

#### FIRE INCOMPATIBILITY

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may
result.

#### **HAZCHEM**

None

#### Section 6 - ACCIDENTAL RELEASE MEASURES

#### MINOR SPILLS

Slippery when spilt.

- · Remove all ignition sources.
- · Clean up all spills immediately.
- · Avoid breathing vapours and contact with skin and eyes.
- · Control personal contact with the substance, by using protective equipment.

### **MAJOR SPILLS**

Slippery when spilt.

Moderate hazard.

- · Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- · Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

### **Section 7 - HANDLING AND STORAGE**

### PROCEDURE FOR HANDLING

- · Avoid all personal contact, including inhalation.
- $\bullet$  Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

### **SUITABLE CONTAINER**

- Metal can or drum
- Packaging as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

# STORAGE INCOMPATIBILITY

Avoid contamination of water, foodstuffs, feed or seed.

CARE: Water in contact with heated material may cause foaming or a steam explosion with possible severe burns from wide scattering of hot material. Resultant overflow of containers may result in fire.

· Avoid reaction with oxidising agents.

### STORAGE REQUIREMENTS

- Store in original containers.
- · Keep containers securely sealed.
- · No smoking, naked lights or ignition sources.
- Store in a cool, dry, well-ventilated area.

### Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

#### **EXPOSURE CONTROLS**

**Hazard Alert Code: LOW** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 15-6632 Version No:3.1.1.1 Page 4 of 7

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Source	Material	TWA ppm	TWA mg/m³	STEL ppm	STEL mg/m³	Peak ppm	Peak mg/m³	TWA F/CC	Notes
Australia Exposure Standards	(Oil mist, refined mineral)		5						

#### **MATERIAL DATA**

AMC 1300:

Not available

#### MINERAL OIL:

for mineral oils (excluding metal working fluids), pure, highly and severely refined:

Human exposure to oil mist alone has not been demonstrated to cause health effects except at levels above 5 mg/m3 (this applies to particulates sampled by a method that does not collect vapour). It is not advisable to apply this standard to oils containing unknown concentrations and types of additive.

# PERSONAL PROTECTION







### RESPIRATOR

•Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

#### EYE

- · Safety glasses with side shields
- · Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

### HANDS/FEET

■ Wear general protective gloves, eg. light weight rubber gloves.

#### OTHER

■ No special equipment needed when handling small quantities.

OTHERWISE:

- Overalls.
- Barrier cream.
- Eyewash unit.

# **ENGINEERING CONTROLS**

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

**Hazard Alert Code: LOW** 

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 15-6632 Version No:3.1.1.1 Page 5 of 7

### **Section 9 - PHYSICAL AND CHEMICAL PROPERTIES**

#### **APPEARANCE**

Off-white opaque liquid with a hydrocarbon odour; mixes with water.

#### **PHYSICAL PROPERTIES**

Liquid.

Mixes with water.

State	Liquid	Molecular Weight	Not Applicable
Melting Range (°C)	Not Available	Viscosity	360-900 cps @
			24°C
Boiling Range (°C)	96	Solubility in water (g/L)	Miscible
Flash Point (°C)	>93 (PMCC)	pH (1% solution)	Not Available
Decomposition Temp (°C)	Not Available	pH (as supplied)	8
Autoignition Temp (°C)	Not Available	Vapour Pressure (kPa)	Not Available
Upper Explosive Limit (%)	Not Available	Specific Gravity (water=1)	1.05
Lower Explosive Limit (%)	Not Available	Relative Vapour Density	Not Available
		(air=1)	
Volatile Component (%vol)	23.97 (VOC)	Evaporation Rate	Not Applicable

### Section 10 - STABILITY AND REACTIVITY

#### CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- · Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

### **Section 11 - TOXICOLOGICAL INFORMATION**

### POTENTIAL HEALTH EFFECTS

# **ACUTE HEALTH EFFECTS**

### **SWALLOWED**

■ The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (eg. liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

#### EYE

■ Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).

#### SKIN

■ The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives . The material may accentuate any pre-existing dermatitis condition.

#### INHALED

■ Inhalation hazard is increased at higher temperatures.

Not normally a hazard due to non-volatile nature of product.

Inhalation of oil droplets or aerosols may cause discomfort and may produce chemical inflammation of the lungs.

# **CHRONIC HEALTH EFFECTS**

■ Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP **Hazard Alert Code: LOW** 

CHEMWATCH 15-6632 Version No:3.1.1.1 Page 6 of 7 Section 11 - TOXICOLOGICAL INFORMATION

# TOXICITY AND IRRITATION

No data for this material.

# Section 12 - ECOLOGICAL INFORMATION

No data

May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

**Ecotoxicity** 

Ingredient Persistence: Persistence: Air Bioaccumulation Mobility

Water/Soil

mineral oil No Data No Data No Data No Data No Data Available Available Available Available

### **Section 13 - DISPOSAL CONSIDERATIONS**

- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Authority for disposal.
- Bury or incinerate residue at an approved site.
- · Recycle containers if possible, or dispose of in an authorised landfill.

### **Section 14 - TRANSPORTATION INFORMATION**



Labels Required: COMBUSTIBLE LIQUID, regulated under AS1940 for Bulk Storage purposes only.

HAZCHEM:

None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

# **Section 15 - REGULATORY INFORMATION**

**POISONS SCHEDULE** 

None

**REGULATIONS** 

Regulations for ingredients

No data for AMC 1300 (CW: 15-6632) No data for mineral oil (CAS: , Not avail)

Hazard Alert Code: LOW

Chemwatch Material Safety Data Sheet Issue Date: 29-Aug-2012 X9317SP

CHEMWATCH 15-6632 Version No:3.1.1.1 Page 7 of 7

# Section 16 - OTHER INFORMATION

- Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

  A list of reference resources used to assist the committee may be found at:

  www.chemwatch.net/references.
- The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

This document is copyright. Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH. TEL (+61 3) 9572 4700.

Issue Date: 29-Aug-2012 Print Date: 15-Jan-2013

This is the end of the MSDS.