| × | Geomembranes - Enviro Liner |
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Enviro Liner® is our premium quality geomembrane material designed for top performance in all geomembrane applic

Enviro Liner® is a proprietary polyolefin material designed for outstanding durability, chemical resistance, and flexibility. Enviro Liner® is manufactured by Layfield at our facility in Vancouver, B.C. Every step in the production of an Enviro Liner® geomembrane is completed according to our ISO 9002 Quality System, ensuring your liner adheres to stringent standards for all geomembrane applications. Whether you require manufactured roll stock, fabricated geomembrane panels, or complete installation services, Layfield's Enviro Liner® is your first choice in geomembrane technology.

Enviro Liner® is ideal for applications such as water and waste water, secondary containment and soil remediation, and pond and canal liners. Enviro Liner® has been specially formulated for long term UV durability. Enviro Liner® contains special additives to optimize UV life expectancy. Our goal in developing the Enviro Liner® formulation has been to offer a



highly UV stabilized flexible liner, that provides the same exposed service life at 30 mil as can be expected from 60 mi

The flexibility of Enviro Liner® allows us to prefabricate large panels of liner in our plant. Often, entire ponds can be lined one piece, speeding construction and minimizing field work. Enviro Liner® is ideally suited to cold temperature installation and is flexible in temperatures that would damage other lining materials.

Enviro Liner® has excellent chemical resistance and can be used for secondary containment in a variety of applications Enviro Liner® is also used in water containment, canal, and most other liner applications.

| 25 Nov 2003                       | Enviro Liner® Minimum Material Properties |                      |                      |                    |
|-----------------------------------|---|----------------------|----------------------|--------------------|
| Style                             | ASTM                                      | Enviro Liner® 20 (U) | Enviro Liner® 30 (U) | Enviro Liner® 4    |
| Thickness (Nominal)               | D5199                                     | 20 mil<br>0.5 mm     | 30 mil<br>0.75 mm    | 40 mil<br>1.0 mm   |
| Tensile Strength at Break         | D638                                      | 77 ppi<br>13.5 N/mm  | 115 ppi<br>20.1 N/mm | 152 ppi<br>26 N/mm |
| Elongation                        | D638                                      | 800%                 | 800%                 | 800%               |
| Tear Resistance                   | D1004                                     | 11 lbs<br>49 N       | 16 lbs<br>71 N       | 22 lbs<br>98 N     |
| Low Temperature Impact Resistance | D1790                                     | -94°F<br>-70°C       | -94°F<br>-70°C       | -94°F<br>-70°C     |
| Dimensional Stability             | D1204<br>Max Chng                         | 1.5%                 | 1.5%                 | 1.5%               |
| Puncture Resistance               | D4833                                     | 32 lbs<br>142 N      | 48 lbs<br>213 N      | 61 lbs<br>271 N    |
| 35 Nov. 2002                      | Enviro Linar Minimum Chan Coom Ctrongths  |                      |                      |                    |

| 25 Nov 2003                        | Enviro Liner® Minimum Shop Seam Strengths |                           |                           |                            |
|------------------------------------|---|---------------------------|---------------------------|----------------------------|
| Style                              | ASTM                                      | Enviro Liner® 20 (U)      | Enviro Liner® 30 (U)      | Enviro Liner® 4            |
| Heat Bonded Seam Strength          | D6392<br>25.4 mm<br>(1") Strip            | 37 ppi<br>6.5 N/mm        | 50 ppi<br>8.8 N/mm        | 70 ppi<br>12.2 N/mn        |
| Heat Bonded Peel Adhesion Strength | D6392<br>25.4 mm<br>(1") Strip            | FTB<br>30 ppi<br>5.3 N/mm | FTB<br>45 ppi<br>7.9 N/mm | FTB<br>60 ppi<br>10.5 N/mn |

| 25 Nov 2003               | Enviro Liner® Minimum Field Seam Strengths |                      |                      |                     |
|---------------------------|--|----------------------|----------------------|---------------------|
| Style                     | ASTM                                       | Enviro Liner® 20 (U) | Enviro Liner® 30 (U) | Enviro Liner®       |
| Heat Bonded Seam Strength | D6392<br>25.4 mm<br>(1") Strip             | 30 ppi<br>5.3 N/mm   | 45 ppi<br>7.9 N/mm   | 60 ppi<br>10.5 N/mr |
|                           | D6392                                      | FTB                  | FTB                  | FTB                 |