MATERIAL SAFETY DATA SHEET

TORQUELESS

Product Identification

MANUFACTURER'S NAME: Control Chemical (1989) Corporation

MANUFACTURER'S ADDRESS: 7016, 30th Street S.E. Calgary, Alberta, Canada

T2C 1N9

EMERGENCY PHONE NUMBER: (403) 720-7044

SUPPLIER IDENTIFIER: SUPPLIER'S ADDRESS:

SUPPLIER'S EMERGENCY PHONE NUMBER:

PRODUCT IDENTIFIER: TORQUELESS

PRODUCT USE: Drilling Lubricant (Vegetable oil base)

Hazardous Ingredients of Materials

Chemical Identity Concentration CAS#/NA#/UN# LD (50) LC (50)

This is not a hazardous or controlled product.

Physical Data for Product

PHYSICAL STATE: Liquid

ODOUR AND APPEARANCE: Dark brown, distinctive

ODOUR THRESHOLD:

SPECIFIC GRAVITY: 0.887

VAPOR PRESSURE:

VAPOR DENSITY (Air = 1):

EVAPORATION RATE:

BOILING POINT:

FREEZING POINT:

pH:

Not established

Not established

Not established

1300 degrees C

18 degrees C

7.0 – 7.2

DENSITY (g/ml):

COEFFICIENT OF WATER / OIL

DISTRIBUTION: Not available

Fire and Explosion Hazard of Product

CONDITIONS OF FLAMMABILITY:

MEANS OF EXTINCTION: Foam, C0₂, Dry Chemical, water spray

FLASHPOINT AND METHOD OF

DETERMINATION: 290 degrees C C.C.

UPPER EXPLOSION LIMIT (% by Vol): Not available LOWER EXPLOSION LIMIT (% by Vol): Not available AUTO-IGNITION TEMPERATURE: Not available

FLAMMABILITY CLASSIFICATION:

HAZARDOUS COMBUSTION PRODUCTS: Not available EXPLOSION DATA: Not available

SENSITIVITY TO STATIC DISCHARGE: None

Reactivity Data

CHEMICAL STABILITY: Stable INCOMPATIBLE MATERIALS: None CONDITIONS OF REACTIVITY: None

HAZARDOUS DECOMPOSITION PRODUCTS: If burnt, oxides of sulphur

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ROUTES OF ENTRY:

SKIN CONTACT: Wash with soap and water

SKIN ABSORBTION: None

Flush with water for 15 minutes EYE: No hazard during normal use INHALATION:

Do not induce vomiting, contact physician. Not toxic INDIGESTION: Inhalation: Not hazardous unless burning toxic fumes ACUTE OVER EXPOSURE EFFECTS:

possible.

Ingestion: Greater than 5000 mg/kg in rats.

Eyes: Eye irritation not expected.

Skin: No skin irritation or allergic reaction expected Inhalation: Not hazardous unless burning toxic fumes

possible.

Ingestion: Greater than 5000 mg/kg in rats.

Eyes: Eye irritation not expected.

Skin: No skin irritation or allergic reaction expected

Not available **EXPOSURE LIMITS:** Not an irritant IRRITANCY OF PRODUCT:

SENSITIZATION TO MATERIAL: None

CARCINOGENICITY, REPRODUCTIVE

CHRONIC OVER EXPOSURE EFFECTS:

EFFECTS: TERATOGENICITY, MUTAGENICITY:

TOXICOLOGICALLY SYNERGISTIC

PRODUCTS: Not available

Preventive Measures

Not available

Not available

PERSONAL PROTECTIVE EQUIPMENT: Not necessary

SPECIFIC ENGINEERING CONTROLS:

Although product is environmentally safe, spills should LEAK AND SPILL PROCEDURES:

be contained and wiped up

Although product is environmentally safe, spills should WASTE DISPOSAL:

be contained and wiped up. Dispose according to

Federal, Provincial or Municipal Laws

HANDLING PROCEDURES AND EQUIPMENT: None STORAGE REQUIREMENTS: None SPECIAL SHIPPING INFORMATION: None

First Aid Measures

SPECIFIC FIRST AID PROCEDURES: Eyes: Flush with water for 15 minutes

Ingestion: Do not induce vomiting, contact physician.

Not toxic.

Skin: Wash with soap and water.

Preparation Date of Material Safety Data Sheet

PREPARED BY: Safety Committee PHONE NUMBER OF PREPARER: (403) 720-7044 January 02, 2006 DATE PREPARED:

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