




MARY RIVER PROJECT

2012 WORK PLAN

ATTACHMENT 8

EMERGENCY RESPONSE AND SPILL CONTINGENCY PLAN

2011-12-12	A	Approved for Use	A. Grzegorzczuk	J. Binns	S. Perry	
DATE	REV.	STATUS	PREPARED BY	CHECKED BY	APPROVED BY	APPROVED BY
						CLIENT

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FOREWORD

The Emergency Response and Spill Contingency Plan (ERP) is a cornerstone of Baffinland's Environmental Management Plans. The current approved Spill Response and Contingency Plan was submitted to the NWB as part of the 2012 Work Plan application in December 2011 and is adequate for the level of activities currently taking place during the exploration and 2012 Work phases of the Project. The ERP, presented herein, and revised in December 2011, incorporates emergency response management into the existing approved spill plan. As the Project evolves, the ERP will undergo updates/revisions annually to reflect the increased complexities and environmental risks associated with the construction phase, operation phase, and ultimately closure.

The ERP is supported by the following management plans:

1. Milne Port Oil Pollution Emergency Plan (OPEP – Milne) – Attachment 8
2. Steensby Port Oil Pollution Emergency Plan (OPEP – Steensby) – Attachment 8
3. The Explosive Management Plan – Attachment 8

Shipboard Oil Pollution Emergency Plans (SOPEPs) are proprietary documents specific to each vessel. Canadian regulations require every vessel transiting in Canadian water to have Transport Canada approved SOPEP.

This Emergency and Spill Response Plan for the Mary River Project has been implemented and is in effect. The plan will be updated and revised on an annual basis during the course of the Project. For the use during 2012 Work and this current revision has been updated and expanded to contain all potential spill scenarios and roles and responsibilities applicable to 2012 Work phase of the Project. In response to the comments submitted by various review agencies Annex 6 of the ERP has been provided to describe future revisions of the ERP that will be updated upon project approval to include the construction and operation periods of the project. For the distribution list of the plan, see Table 1. Additional copies of this Plan may be obtained from:

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Table 1.0: Distribution List for the Emergency and Spill Response Plan

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TABLE OF CONTENT

	<u>PAGE</u>
SECTION 1.0 - INTRODUCTION	7
1.1 PURPOSE AND SCOPE	7
1.2 GUIDING PRINCIPLES	7
1.3 REGULATORY FRAMEWORK	7
1.4 LINK TO BAFFINLAND OIL POLLUTION EMERGENCY PLAN (OPEP)	8
1.5 ORGANIZATION AND RESPONSIBILITIES	8
1.5.1 Emergency Response Team	8
1.6 RELATIONSHIP TO OTHER PLANS	9
1.7 BAFFINLAND'S COMMITMENTS	9
1.8 UPDATE OF THIS MANAGEMENT PLAN	9
SECTION 2.0 - GENERAL RESPONSE TO EMERGENCIES	12
2.1 EQUIPMENT AND PERSONAL PROTECTION	12
2.2 COMMUNICATION	12
2.3 GENERAL EVACUATION PROCEDURES	13
SECTION 3.0 - RESPONSE ACTIONS TO EMERGENCIES	13
3.1 INITIAL RESPONSES	13
3.2 RESPONSE ACTION	14
3.2.1 NECESSITIES OF LIFE ISSUES	18
3.2.1.1 Lack of Adequate Shelter	18
3.2.1.2 Lack of Heat	19
3.2.1.3 Power Outages	19
3.2.1.4 Interruption to Potable Water Supply	19
3.2.1.5 Interruption to Food Supply	19
3.2.1.6 Sewage System Failures	19
3.2.2 PERSONNEL ISSUES	20
3.2.2.1 Medical Emergencies	20
3.2.2.2 Missing Persons	20
3.2.2.3 Missing or Overdue Aircraft or Truck	20
3.2.3 NATURAL ENVIRONMENT-RELATED ISSUES	20
3.2.3.1 Floods	20
3.2.3.2 Extreme Weather Conditions	21
3.2.3.3 Wildlife Encounters and Incursions	21
3.2.3.4 Seismicity	21
3.2.4 OPERATIONAL INCIDENTS	22

3.2.4.1	Fires.....	22
3.2.4.2	Ground Instability	22
3.2.4.3	Automobile and Equipment Accidents	22
3.2.4.4	Ship Grounding/Collision.....	22
3.2.4.5	Airplane/Helicopter Accidents	22
3.2.4.6	Explosives	22
3.2.4.7	Fuel and Other Chemical Spills.....	23
3.3	MULTIPLE EMERGENCIES.....	23
3.3.1	Multiple Emergencies	23
SECTION 4.0 - ROLES AND RESPONSIBILITIES		23
4.1	RESPONSE MANAGEMENT STRUCTURE	24
4.1.1	HSE Lead	26
4.1.2	HSE Manager	26
4.1.3	Corporate Contact	27
4.1.4	Other Site Personnel – Responders	27
4.1.5	Onsite Medical/Rescue Team	27
4.1.6	Shipping Companies	27
4.2	COORDINATION WITH COAST GUARDS AND GOVERNMENT AGENCIES	27
4.2.1	Canadian Coast Guard	27
4.2.2	Regional Environmental Emergencies Team (REET)	28
4.3	TRAINING.....	28
4.3.1	Hands-On Training and Deployments	29
4.4	EXERCISES	29
4.5	COMMUNICATION.....	30
4.6	EXTERNAL COMMUNICATIONS	30
SECTION 5.0 - SPILL RESPONSE PROCEDURES		30
5.1	SPILLS ON LAND.....	32
5.2	SPILLS ON WATER	33
5.3	SPILLS ON SNOW AND ICE	33
5.4	WILDLIFE PROTECTION PROCEDURES	34
5.5	DISPOSAL OF SPILLED MATERIAL	36
SECTION 6.0 - POTENTIAL SPILL ANALYSIS		36
6.1	FUEL SPILLS.....	36
6.1.1	Potential Fuel Spill Scenarios	37
6.1.1.1	Scenario 1: Tank Farms Area Spill	37
6.1.1.2	Scenario 2: Day Tank/Temporary Storage Area Spill	37
6.1.1.3	Scenario 3: Road Accident Tanker Truck Spill	38
6.1.1.4	Scenario 4: Marine Resupply Spill – Milne Port or Steensby Port	38
6.2	EXPLOSIVES TRANSPORT AND STORAGE.....	39
6.2.1	Potential Spill Scenarios Related to Explosives	40

6.2.1.1	Scenario 1: Spill of Ammonium Nitrate	40
6.2.1.2	Scenario 2: Spill of Emulsion	40
6.2.1.3	Scenario 3: Spill of Emulsion During transport	40
6.3	UNTREATED SEWAGE	40
6.3.1.1	Scenario 1: Sewage Spill at Milne Port or Steensby Inlet.....	41
6.3.1.2	Scenario 2: Mine Site Sewage Spill	41
6.3.1.3	Scenario 3: Sewage Transport Truck Spill.....	42
SECTION 7.0 - REPORTING REQUIREMENTS		42
SECTION 8.0 - REFERENCES		44

TABLES

Table 1.0:	Distribution List for the Emergency and Spill Response Plan	3
Table 1.1	Baffinland Emergency Personnel Contact Information	12
Table 3.1	Summary of Emergency Response Action.....	15
Table 3.2	Consequence Severity and Risk Rating Table.....	17
Table 5-1:	Emergency Contacts in Case of Spills Affecting Wildlife.....	35
Table 6-1:	Fuel Storage	37
Table 6-2:	Explosives Hazard Classes and Potential Impacts	39
Table 6-3:	Quantities of Explosives Stored Onsite	39
Table 7.1	Contact List for Spill Reporting.....	43

FIGURES

Figure 1-1:	Sustainable Development Policy.....	10
Figure 4-1:	2012 Work Management Organization Chart.....	24
Figure 4-2:	2012 Work Site Specific (Steensby or Mine Site/Milne Inlet) Management Organization Chart	25
Figure 4-3:	Spill Response Team Organization Chart	25

ANNEX

Annex 1	Site Layout Figures
Annex 2	Spill Kit Contents
Annex 3	Standard Nunavut Spill Reporting Form
Annex 4	MSDS of Hazardous Materials Used Onsite
Annex 5	Relevant MSDS of Hazardous Materials Used Onsite
Annex 6	Future Revisions upon Project Approval

SECTION 1.0 - INTRODUCTION

1.1 PURPOSE AND SCOPE

This Emergency and Spill Response Plan (ERP) has been developed by Baffinland Iron Mines Corporation (Baffinland) to identify potential emergencies that could arise during pre-development phase of the Mary River project and to establish the framework for responding to these situations. Because the ERP was prepared during the Project planning stage (before construction and Project start-up), the plan will be updated before construction start-up and subsequently updated periodically to reflect the proposed Project and the specific responses, protocols, and response team and management contact information, once established.

1.2 GUIDING PRINCIPLES

Emergency events or situations are characterized by immediate threat to life, health, safety, property, or environment. The emergency response plan is designed to address these characteristics using the following principles:

- Ensure safety and well-being of personnel, property, and the environment.
- Identify evacuation route and muster station locations.
- Ensure effective communication between personnel and the emergency team.
- Ensure that procedures exist to respond, intervene, stop, or limit the emergency situation.
- Initiate response procedure and follow-up programs for emergencies.

1.3 REGULATORY FRAMEWORK

This Emergency and Spill Response Plan has been developed and implemented to ensure that Baffinland respects all applicable laws, regulations, and requirements from federal and territorial authorities. Baffinland complies with the permits, approvals, and authorizations required for the operations. The following regulatory and government documents constitute an integral part of the plan:

General

- Environmental Code of Practice for Aboveground and Underground Storage Tanks Systems Containing Petroleum and Allied Petroleum Products, 2003, CCME.
- National Fire Code 1995.
- *Territorial Lands Act* 1985.
- Territorial Land Use Regulations.
- *Canada Oil and Gas Operations Act* 1985.
- *Canadian Environmental Protection Act*.
- *Fisheries Act*.
- *Transportation of Dangerous Goods Act* and Regulations.
- Storage Tanks Systems for Petroleum Products and Allied Petroleum Products Regulation 2008.
- TP12402 – Oil Handling Facilities Standards, 1995, Transport Canada.

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Shipping

- *Canada Shipping Act Response Organizations and Oil Handling Facilities Regulations.*
- *Arctic Waters Pollution Prevention Act.*
- *Environmental Protection Act.*
- Spill Contingency Planning and Reporting Regulations.
- Mine Site Reclamation Policy for Nunavut.

Territorial Acts and Regulations

- Nunavut Waters and Nunavut Surface Rights Tribunal Act 2002.
- Nunavut Environmental Protection Act.
- Nunavut Spill Contingency Planning and Reporting Regulations.

Site Specific

- Canada National Parks Act 2000.
- Canada Wildlife Act 1985.
- Migratory Birds Convention Act 1994.

For guidelines used to prepare the Emergency Response Plan, see Section 8.

1.4 LINK TO BAFFINLAND OIL POLLUTION EMERGENCY PLAN (OPEP)

The *Canada Shipping Act Response Organizations and Oil Handling Facilities Regulations* stipulates that operators of designated Oil Handling Facilities must have an onsite Oil Pollution Emergency Plan (OPEP – standards, TP12402 applies). This Act also applies to fuel storage in barges.

The OPEP and ship specific SOPEPs specifically address marine spills at Milne Port (Attachment 8) and the future Steensby Port (Attachment 8). The Fuel Storage Facility OPEPs for Milne Port and Steensby Port have been designed to complement this ERP. These OPEPs do not supersede existing contingency plans. They are conceived to address the specifics of the Fuel Storage Facility – the bulk incoming transfer of fuel and spill scenarios directly relating to these operations as required by TP12402.

1.5 ORGANIZATION AND RESPONSIBILITIES**1.5.1 Emergency Response Team**

The Operations Manager is responsible to establish and implement the Emergency Response Team. The team will comprise site employees who receive special training to assist in an emergency. The Construction Manager in consultation with the HSE Manager will select qualified candidates in sufficient numbers to facilitate the response programs required by the plan.

The Emergency Response Team will receive the special training required for adequate response to onsite emergencies. The team will be trained in appropriate procedures to:

- Implement onsite safety and emergency response procedures.
- Respond to emergencies involving injuries and fatalities.
- Assist with evacuation procedures.
- Respond to emergencies involving fires or explosions.
- Control and mitigate spills or other accidental releases.
- Ensure the safety of employees during extreme weather conditions.

The On-Site Coordinator with the support of HSE Manager will coordinate response actions internally and externally in an emergency. He/she will coordinate response actions with management, regulatory agencies, local authorities, and the communities, when necessary. Contact information for external agencies and local authorities will be made available when responsible personnel are identified. For the Emergency Response Team organization, see Figure 4.3.

Baffinland Emergency Personnel Contact Information is presented in Table 1.1.

1.6 RELATIONSHIP TO OTHER PLANS

Emergency situations are often related to specific activities such as explosive handling, shipping, or aircraft operations. In case of an activity-specific emergency, the response plan for that particular activity will be consulted. Specific action plans developed to support this ERP include:

- Milne Port OPEP (Attachment 8) and Steensby Port OPEP (Attachment 8) (ship-to-land fuel transfers at Milne Port and Steensby Port, ship to vessel at Steensby Port).
- Canadian Coast Guard Regional Response Plan (CCG, 2006).
- Shipboard Oil Pollution Emergency Plan (ship-specific plan).
- Explosives Management Plan (Attachment 8).

These and other plans developed in support of the environmental impact statement (EIS) comply with relevant regulatory requirements.

1.7 BAFFINLAND'S COMMITMENTS

Baffinland provides adequate resources to implement and maintain the EHS Management System, including the necessary human, material, and financial resources. For Baffinland's Sustainable Development Policy, see Figure 1.1.

1.8 UPDATE OF THIS MANAGEMENT PLAN

The Emergency Response and Spill Plan will be regularly updated on the basis of management reviews (see Section 8), incident investigations, regulatory changes, or other Project-related changes.

This plan has been updated and revised to reflect activities associated with 2012 Work as described in the 2012 Work Plan. Upon approval and prior to the start of the construction phase the Emergency and Spill Response Plan will be updated with input from the EPCM contractor to reflect the complexities of the construction phase as outlined in Annex 6.

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Figure 1-1: Sustainable Development Policy

SUSTAINABLE DEVELOPMENT POLICY

At Baffinland Iron Mines Corporation, we are committed to conducting all aspects of our business in accordance with the principles of sustainable corporate responsibility and always with the needs of future generations in mind. Everything we do is underpinned by our responsibility to protect the environment, to operate safely and fiscally responsibly and to create authentic relationships. We expect each and every employee, contractor, and visitor to demonstrate a personal commitment to this policy through their actions. We will communicate the Sustainable Corporate Policy to the public, all employees and contractors and it will be reviewed and revised as necessary on an annual basis.

These four pillars form the foundation of our corporate responsibility strategy:

- Health and Safety
- Environment
- Investing in our Communities and People
- Transparent Governance

1.0 HEALTH AND SAFETY

We strive to achieve the safest workplace for our employees and contractors; free from occupational injury and illness from the very earliest of planning stages. Why? Because our people are our greatest asset. Nothing is as important as their health and safety.

We report, manage and learn from injuries, illnesses and high potential incidents to foster a workplace culture focused on safety and the prevention of incidents.

We foster and maintain a positive culture of shared responsibility based on participation, behaviour and awareness. We allow our workers and contractors the right to stop any work if and when they see something that is not safe.

2.0 ENVIRONMENT

We employ a balance of the best scientific and traditional Inuit knowledge to safeguard the environment. We apply the principles of pollution prevention and continuous improvement to minimize ecosystem impacts, and facilitate biodiversity conservation.

We continuously seek to use energy, raw materials and natural resources more efficiently and effectively.

We strive to develop pioneering new processes and more sustainable practices.

We understand the importance of closure planning. We ensure that an effective closure strategy is in place at all stages of project development and that progressive reclamation is undertaken as early as possible to reduce potential long-term environmental and community impacts.

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3.0 INVESTING IN OUR COMMUNITIES AND PEOPLE

We respect human rights and the dignity of others. We honour and respect the unique culture, values and traditions of the Inuit people.

We contribute to the social, cultural and economic development of sustainable communities adjacent to our operations.

We honour our commitments by being sensitive to local needs and priorities through engagement with local communities, governments, employees and the public. We work in active partnership to create a shared understanding of relevant social, economic and environmental issues, and take their views into consideration when making decisions.

4.0 TRANSPARENT GOVERNANCE

We will take steps to understand, evaluate and manage risks on a continuing basis, including those that impact the environment, employees, contractors, local communities, customers and shareholders.

We ensure that adequate resources are available and that systems are in place to implement risk-based management systems, including defined standards and objectives for continuous improvement.

We measure and review performance with respect to our environmental, safety, health, socio-economic commitments and set annual targets and objectives.

We conduct all activities in compliance with the highest applicable legal requirements and internal standards

We strive to employ our shareholder's capital effectively and efficiently. We demonstrate honesty and integrity by applying the highest standards of ethical conduct.

A handwritten signature in black ink, appearing to read 'Tom Paddon'.

Tom Paddon
President and Chief Executive Officer
September 2011

Table 1.1 Baffinland Emergency Personnel Contact Information

Person	Title	Contact Information

Note: To be updated upon 2012 Work approval.

SECTION 2.0 - GENERAL RESPONSE TO EMERGENCIES

2.1 EQUIPMENT AND PERSONAL PROTECTION

Equipment required to prevent or minimize the effects of an emergency are identified during detailed project design and provided at the Project facilities. A list of available Personal Protective Equipment, cleanup material, medical supply, etc. is also provided when specific project requirements are identified.

To prevent spills and to provide adequate response in case of spill events, Baffinland maintains the appropriate type and quantity of response equipment and materials onsite. The company will also put in place reasonable security measures.

Spill kits are strategically placed primarily in areas of fuel handling to facilitate immediate first response in the event of a hydrocarbon release to land. Annex 2 provides a list of the different spill kits and their contents (as purchased) that are available onsite. Over the course of operations, when materials in spill kits have been utilized, replacement materials may differ from that originally present in kits. Substituted spill kit materials will be of sufficient quality and quantity as appropriate to their locations and potential use.

In addition to the spill response material, a variety of mobile heavy equipment including excavators, front-end loaders, bull-dozer, haul trucks, Zodiac boat for in-land water use, and ocean support boat are available to aid in spill response and recovery efforts.

2.2 COMMUNICATION

Effective communication systems are critical to the success of emergency responses. The following provides an overview of communication procedures to be followed in an emergency event.

Main communication systems will be used internally to alert workers to danger, convey safety information, and maintain site control. Radios or field telephones will be used when work teams are working away from the main communication systems. The main system will consist of alarms or short signals that can easily be conveyed by audible signals.

Communication during Emergency

During emergency, a dispatch station will be contacted immediately. Information will be transmitted from the dispatch station to other project facilities. The dispatch station will be manned 24 hours a day by onsite personnel and will be equipped to handle all radio and telecommunications in the case of an emergency. Project facilities will be equipped with a phone system that will be capable of wide range communication when required. In the event of an emergency, there will be prompt notification of appropriate individuals including the Construction Manager, the HSE Manager, the site HSE Lead, and the emergency response team.

Communication with the Public

Appropriate pre-designated Company officer(s) will be charged with external communication during emergencies. More than one officer may be identified to address specific emergencies such as industrial accidents or spills. Meetings will be held to inform local communities and the public about onsite emergencies, when necessary.

Local residents, community leaders, other stakeholders, and non-governmental agencies will be contacted as appropriate and invited to attend these meetings. The designated officer(s) will coordinate dissemination of information to the media whenever necessary. Provision will also be made to inform family members of those involved in an emergency, if warranted.

2.3 GENERAL EVACUATION PROCEDURES

All employees will be instructed about emergency evacuation procedures during site induction. Muster location maps showing evacuation routes will be posted at conspicuous places at the site including working areas, facilities and notice boards. A muster list will be prepared and posted with the muster map. The list will provide information about emergency signals, instruction for operating emergency alarm systems, and the responsibilities of personnel. The list will be updated periodically to address current emergency response needs.

In an emergency, employees will proceed to the primary muster area for a head count. They will stay at this location until told to move to a secondary muster, or another location, or be evacuated.

SECTION 3.0 - RESPONSE ACTIONS TO EMERGENCIES**3.1 INITIAL RESPONSES**

Project personnel working at a site or at a facility may be the first to encounter an emergency and will be expected to initiate a response action. In such an emergency, a general response will be followed before any other activities. The general procedures include the following:

- Avoid danger to yourself, others, and the environment
- Prevent further health or environmental effects, loss of material or damage to equipment, if this can be done safely

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- Report to the appropriate supervisor the type and location of the emergency as well as hazards present and other health and safety concerns
- Communicate with individuals in the vicinity of the emergency to preliminarily assess their condition
- Assess the size and severity of the emergency (i.e. minor or major emergency?)
- Ensure the safety of personnel and evacuate to a temporary safe location, if necessary

3.2 RESPONSE ACTION

Response actions are considered briefly for the following potential general emergency situations:

- Necessities of life.
- Personnel Issues.
- Natural environment-related Issues.
- Operational incidents.

A minor incident could be an emergency that does not interrupt site operations, is not life-threatening, and does not result in any substantial environmental damage. In the event of a minor incident, onsite resources will be required to remedy the situation. Evacuation or offsite resources will not be necessary, and response can be coordinated by the HSE Lead.

A major or serious emergency may be an emergency that requires an interruption to site operations. The incident may be life-threatening and could involve substantial environmental or property damage. A serious emergency might require offsite resources for effective response. In the event of a serious emergency, further severity will be assessed by the Onsite Emergency Coordinator. In consultation with the HSE Manager a decision will be made whether on- or offsite resources will be needed to remedy the situation.

For a summary of emergency response actions, see Table 3.1. The Consequence Severity and Risk Rating table (see Table 3.2) is used to further characterize operational incidents/accidents resulting in emergency situations. These tables provide guidance for appropriate emergency response actions.

Table 3.1 Summary of Emergency Response Action

Emergency Situation	Response Action
NECESSITIES OF LIFE	
Lack of Adequate Shelter	<ul style="list-style-type: none"> • All-weather tents or trailers will provide shelter for personnel at the site • Fixed-wing and rotary aircraft will be available for evacuations • Refuge will be sought in vehicles, steel Quonset buildings, or other outbuildings at site
Lack of Heat	<ul style="list-style-type: none"> • Oil supply and stove components will be repaired or replaced as needed • Personnel may be removed to different onsite facilities • Proper clothing will be provided
Power Outages	<ul style="list-style-type: none"> • Back-up generators or standby/emergency portable generators will be available at all sites and facilities • Emergency heat can be provided by oil furnaces so an interruption of power will not result in a lack of heat
Interruptions to Potable Water Supply	<ul style="list-style-type: none"> • Water will be conserved; use will be restricted to drinking and for cooking over other uses • Boiled and bottled water may be provided to personnel during these restrictions • Equipment will be repaired or replaced as needed
Interruption of Food Supply	<ul style="list-style-type: none"> • Sufficient food supplies will be kept at each site to account for a prolonged delay in food deliveries • Food stuffs will be brought in by helicopter if required and available
Sewage System Failures	<ul style="list-style-type: none"> • Restrict water use to necessities (drinking, cooking) • Switch to latrine toilets and temporarily contain grey water
PERSONNEL ISSUES	
Medical Emergencies	<ul style="list-style-type: none"> • Initial response be will implemented immediately • Trained personnel will attend to the emergency • Victim may be evacuated to a medical facility
Missing Persons	<ul style="list-style-type: none"> • Personnel, equipment, vehicles, and aircraft will be mobilized for search and rescue • Additional resources and services from local communities will be mobilized as needed and if available

Table 3.1 Summary of Emergency Response Action (cont'd)

Emergency Situation	Response Action
Missing or Overdue Aircraft or Truck	<ul style="list-style-type: none"> Dispatch will notify the HSE Lead who will initiate emergency action as needed Other rescue operations will be implemented as needed All vehicles have survival packs for equipment malfunction between camps
NATURAL ENVIRONMENT-RELATED ISSUES	
Floods	<ul style="list-style-type: none"> Washed out road sections will be repaired using available equipment on a timely basis.
Extreme Weather Conditions	<ul style="list-style-type: none"> Initiate response actions as required relative to the necessities of life Activities will cease or be modified Sufficient supplies will be kept at each site for prolonged period
Wildlife Encounters/Incursions	<ul style="list-style-type: none"> Personnel will be provided with training to respond to polar bears Workers at coastal areas should have nearby shelter as refuge or if working on the land will be provided with trained bear monitors and suitable deterrents Wildlife should be avoided and be given the right-of-way. Wildlife feeding is not permitted under any circumstances
Seismicity	<ul style="list-style-type: none"> Necessary (maintenance or design) action will be taken
OPERATIONAL INCIDENTS	
Fires	<ul style="list-style-type: none"> Fire extinguishers will be stationed at work areas Personnel will be evacuated when necessary Trained, onsite personnel will respond to fires using onsite equipment
Ground Instability	<ul style="list-style-type: none"> Evacuate workers in a timely manner Qualified professional to inspect suspect area Document the incidents
Automobile and Equipment Accidents	<ul style="list-style-type: none"> Emergency action will be initiated depending on the circumstance Equipment will be "tagged out" and will not operate until repairs have been made
Ship Grounding/Collision	<ul style="list-style-type: none"> Action will be according to ship specific proprietary General Emergency Plans.
Airplane/Helicopter Accidents	<ul style="list-style-type: none"> Rescue operations will be implemented as required Further action will be according to the Aircraft Operating Plan
Explosions	<ul style="list-style-type: none"> Evacuate workers Qualified professional to inspect area of concern Document the incidents
Marine Fuel and Other Chemical Spills	<ul style="list-style-type: none"> Action will be according to the Milne Port OPEP or Steensby Port OPEP
MULTIPLE EMERGENCIES	
Multiple Emergency	<ul style="list-style-type: none"> Emergency team will anticipate potential multiple emergency events HSE Lead will coordinate response actions

Table 3.2 Consequence Severity and Risk Rating Table

Consequence Severity	Risk Rating	Description
<p>(5) Critical</p> <p>Major uncontrolled event or inefficiency with uncertain and perhaps prohibitively costly remediation.</p> <p>Health & Safety: Fatality.</p> <p>Production: More than six month production loss or expenditure.</p> <p>Cost: >\$500,000,000 damage or additional costs.</p> <p>Environmental Impact/Compliance: Very serious environmental impacts with impairment on land/marine scape ecology. Long term, widespread effects on significant environment.</p> <p>Corporate Image or Utility: Corporate image tarnished internationally.</p> <p>Community Affairs: Non compliance with existing community agreement. Extreme and widespread community concerns with International exposure/influence.</p>	<p>EXTREME (E) (>\$500,000,000)</p>	<p>Issues represents a control weakness which could cause a severe disruption to or have a severe adverse effect on operations and objectives</p>
<p>(4) Major</p> <p>Significant event or inefficiency that can be addressed but with great effort.</p> <p>Health & Safety: Lost time injury(s) potentially resulting in permanent disability.</p> <p>Production: three to six months production or expenditure.</p> <p>Cost: \$100,000,000 to \$500,000,000.</p> <p>Environmental Impact/Compliance: Serious environmental impacts with impairment of ecosystems. Relatively widespread long-term effects. Regulatory approval withdrawn for a few months.</p> <p>Corporate Image or Utility: Corporate image tarnished within North America.</p> <p>Community Affairs: Much local community concerns with national exposure/influence.</p>	<p>HIGH (H) (\$100,000,000 - \$500,000,000)</p>	<p>Issues represents a control weakness which could cause a severe disruption to or have a major adverse effect on operations and objectives</p>
<p>(3) Moderate</p> <p>Moderate event or inefficiency that may need some physical attention and certainly engineering review.</p> <p>Health & Safety: Lost time injury (no permanent disability).</p> <p>Production: one to three production loss or expenditure.</p> <p>Cost: \$1,000,000 to \$100,000,000 damage or additional costs.</p> <p>Environmental Impact/Compliance: Some impairment on ecosystem function. Displacement of species. Moderate short-term widespread effects. Regulatory orders with significant cost implications.</p> <p>Corporate Image or Utility: Corporate image tarnished within Region.</p> <p>Community Affairs: Moderate local community concern with some potential permanent damage to relations.</p>	<p>MODERATE (M) (\$1,000,000 - \$100,000,000)</p>	<p>Issues represents a control weakness which could cause a severe disruption to or have adverse effect on operations and objectives</p>

Table 3.2 Consequence Severity and Risk Rating Table (cont'd)

Consequence Severity	Risk Rating	Description
<p>(2) Minor</p> <p>Minor incident or inefficiency that may require engineering review and is easily and predictably remediated.</p> <p>Health & Safety: Injury (no lost time)</p> <p>Production: less than one month production loss or expenditure.</p> <p>Cost: \$100,000 to \$1,000,000 damage or additional costs.</p> <p>Environmental Impact/Compliance: Minor effects on biological or physical environment. Minor short-term damage to small areas.</p> <p>Corporate Image or Utility: Corporate image not affected, written complaint or concern dealt with internally.</p> <p>Community Affairs: Minimal local community concern with no lasting damage to relations.</p>	<p>LOW (L) (\$100,000 - \$1,000,000)</p>	<p>Issues represents a minor control weakness which could cause minimal but reportable effect on operations and objectives</p>
<p>(1) Insignificant</p> <p>Minor incident or inefficiency of little or no consequence.</p> <p>Health & Safety: No injury or lost time.</p> <p>Production: one to two weeks production loss or expenditure.</p> <p>Cost: <\$100,000 damage or additional costs.</p> <p>Environmental Impact/Compliance: No lasting impacts. Low level effects on biological or physical environment. Limited damage to minimal area of low significance.</p> <p>Corporate Image or Utility: Corporate image not affected or verbal complaint dealt with internally.</p> <p>Community Affairs: No community concern</p>	<p>NEGLIGIBLE (N) (<\$100,000)</p>	<p>Issues represents an insignificant control weakness</p>

*Please See Volume 10 Appendix 10A-2: Hazard Identification and Risk Assessment Standard

3.2.1 NECESSITIES OF LIFE ISSUES

3.2.1.1 Lack of Adequate Shelter

Events that may result in inadequate shelter could involve remote work far away from camps, weather, or fire related events. All-weather tents or trailers will provide shelter for personnel at the site. A fire or major storm event could result in the destruction of part or of the entire camp facility requiring large scale evacuation, for which there will be fixed-wing and rotary aircraft available. In the event of destruction of a camp, attempts will be made to mobilize workers to another camp or a safe location. When these attempts fail, evacuation action will be initiated. When evacuation is not possible due to weather, refuge will be sought in vehicles, steel Quonset buildings, or other outbuildings at site, several of which are heated.

3.2.1.2 Lack of Heat

Many buildings at site are equipped with oil-fired stoves. Events such as extreme weather, damage by wild animals, hostile actions, vandalism, and vehicle accidents may affect the supply of oil to the tent or trailer stoves resulting in a lack of heat. During a lack of heat emergency, oil supply and stove components will be repaired or replaced as needed. Further response may involve removal of personnel to other onsite facilities.

3.2.1.3 Power Outages

Power is supplied to camps via generators. Back-up generators or standby/emergency portable generators will be available. Events that may cause a power outage are those that affect the generators, such as extreme weather, damage by wild animals, fires, hostile actions, vandalism, and vehicle accidents. Heat for many buildings are provided by oil furnaces so an interruption of power will result in a lack of heat for some buildings, but adequate oil furnaces would be available in other buildings for heat. During these outages back-up power supply will be directed at communications equipment and emergency lighting, over other uses.

3.2.1.4 Interruption to Potable Water Supply

All camps sites will be equipped with water storage tanks. Pumped water will be supplied to some camps while delivery trucks will supply other camps with potable water. Extreme weather (i.e. lines freezing), vandalism, mechanical failures, and fuel and other chemical spills may cause an interruption to potable water supply. When such an interruption occurs, water use will be restricted to drinking and for cooking over other uses. Boiled and bottled water may be provided to personnel during these restrictions. Equipment will be repaired or replaced as needed. Water will be hauled by truck from alternate sources if necessary, while long-term alternative supply sources are identified, if required, in consultation with regulatory authorities.

3.2.1.5 Interruption to Food Supply

Food arrives from outside the site primarily by air for perishable goods, and by sealift for non-perishables. Therefore, prolonged poor weather could limit airlifts of perishable food items. Airstrip lighting will make it easier for pilots to land during some events such as extreme weather. Sufficient food supplies will be kept at each site to account for a prolonged delay in food deliveries.

3.2.1.6 Sewage System Failures

Sewage at the camps will be treated using package sewage treatment plants. An interruption in sewage disposal could arise out of plant inoperability, poor treatment performance, or due to a frozen outfall. Troubleshooting and repairs will be undertaken immediately if a system fails to ensure ongoing treatment. If the problem is expected to persist for some time, back-up procedures will be implemented as follows:

- Restrict water use to necessities (drinking, cooking, etc.)
- Switch to latrine toilets and temporarily contain greywater
- Develop emergency or alternate disposal options in consultation with applicable government agencies

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3.2.2 PERSONNEL ISSUES

3.2.2.1 Medical Emergencies

In the event of medical or related emergencies, any person who discovers someone injured will implement initial response (see Section 3.1), and identify back-up assistance, preferably the dedicated onsite medical professionals or the Emergency Response team will respond.

The onsite medical professionals will implement their protocols to address medical emergencies, providing further care, coordinating uninjured personnel to assist in the response, and arrange transfer to other health care facilities in Pond Inlet or Iqaluit as necessary.

If the victim(s) will require facilities and services beyond that which can be given onsite, the victim(s) could be evacuated from site to receive further medical treatment at Pond Inlet or Iqaluit. A fixed-wing aircraft and several rotary-wing aircraft will be available at Mary River camp or area for medical evacuation. The HSE Manager or HSE Lead will make the necessary arrangements as directed by the onsite medical professional. Information required to initiate a medical evacuation include: name, location and contact information of caller and patient; family or relative information, patient's medical information; and, receiving hospital information.

In the event of a fatality at a work site, Baffinland will exercise discretion for, offer counselling to, and consult with family and/or community members.

3.2.2.2 Missing Persons

To reduce the potential for missing persons, personnel will check-in regularly and execute proper remote work practices as outlined in Baffinland's or contractor's health and safety plan. Resources such as personnel, equipment, land vehicles, and aircraft will be mobilized to aid search and rescue operations. Additional resources and services from local communities will be drawn upon as needed and if available.

3.2.2.3 Missing or Overdue Aircraft or Truck

Aircraft and truck will remain in contact with dispatch while departing from and en route between sites. In the event that a vehicle does not report, the HSE Manager will be notified and they will in turn initiate the Emergency Response action. Additional support for rescue operations will be implemented with site personnel and appropriate regulatory authorities as needed.

In the event of an accident, injuries will be reported to one of the designated trained first aid personnel in camp as soon as possible. Injuries will be reported immediately to medical personnel, who will implement treatment as required.

3.2.3 NATURAL ENVIRONMENT-RELATED ISSUES

3.2.3.1 Floods

Flooding could potentially occur within local watersheds affecting access along roads and the railway if a crossing structure was made inoperable. Serious emergencies are not envisaged from flooding. Washed out road sections will be repaired using available equipment.

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3.2.3.2 Extreme Weather Conditions

Baffin Island experiences extreme weather conditions nearly year-round and snow is possible during any month of the year. This, by necessity, requires the Project to develop health and safety plans tailored to these conditions. These extreme weather conditions will be considered emergencies when prolonged and affecting the safety of employees, equipment or facilities.

When prolonged extreme weather conditions such as cold or poor visibility presents health and safety concerns, risky activities will be curtailed or modified, as appropriate. If white-out conditions persist, communications with the HSE Manager might be necessary to decide the course of action and if travel or rescue is necessary. Work activities that are exposed to severe winds, such as aircraft departures/arrivals and work at height, will be curtailed as appropriate.

Sufficient supplies (including food and back-up electricity generators) will be kept at each site in the event of prolonged weather-related interruptions, so as to adequately cater the necessities of life. Also, vehicles are equipped with survival packs in the event of equipment malfunction between camps. Further response will involve moving personnel to other onsite facilities or evacuation to offsite facilities.

3.2.3.3 Wildlife Encounters and Incursions

The possibility exists that polar bears may be encountered in coastal areas year round and much more rarely, at inland locations such as Mary River during the open water periods (i.e., July to October). Polar bear safety training will be provided to Project personnel as part of site orientation. Specific personnel will be provided with training to monitor and respond to polar bears. Workers at coastal areas should have nearby shelter (trailers, operable vehicles, helicopter) as refuge, or should be accompanied by a dedicated bear monitor, if working on the land, at a distance from camp facilities. Other wildlife (hare, fox, wolf and caribou) should be avoided and given the right-of-way. Wildlife feeding is not permitted under any circumstances.

Although unlikely, vehicle collision with wildlife is possible. To minimize collisions personnel will abide by the prescribed speed limits imposed on Project-related traffic. Wildlife fatalities from traffic incidents or other events will be reported to the HSE Manager, who will in turn contact Government of Nunavut wildlife officer and local hunters and trapper organizations. Firearms will be prohibited at all sites, except for use by trained bear monitors.

3.2.3.4 Seismicity

The Government of Nunavut *Good Building Practices Guideline* 2nd edition, December 2005, Appendix K will be used for the basis of seismic design of the facilities.

The consequences of seismic events are considered to be low, owing to the lack of large, permanent and rigid structures such as large frame buildings. In the case of a seismic occurrence, the necessary action will be taken.

3.2.4 OPERATIONAL INCIDENTS

3.2.4.1 Fires

Any scheduled burning onsite, such as incineration, will follow regulatory requirements and control procedures. Fire extinguishers will be stationed at work areas including shops, fuel farms and dispensing areas, kitchens, incinerators, generators, etc. Personnel will be evacuated from site if a fire cannot be immediately controlled or impacts necessities of life or personnel issues. Trained onsite personnel will respond to fires using onsite equipment and notify regulatory authorities as needed.

3.2.4.2 Ground Instability

Incidents relating to ground instability could involve railway embankment collapse, pit wall failure, waste rock or ore stockpile embankment failure, road embankment failure, leading to injuries or fatality, or damage to equipment or facility. In such emergencies, the HSE Lead and the HSE Manager will be notified so that necessary response action can be implemented. A qualified professional will inspect the suspected area of failure and will ensure that the area is properly secured and isolated. The incident will be documented and appropriate mitigative and preventative programs developed to limit or minimize subsequent incidents and risks.

3.2.4.3 Automobile and Equipment Accidents

Accidents with vehicles and other equipment will be reported to a supervisor as soon as possible to initiate the Emergency Response action. Priority response, if warranted, will be given to necessities of life and, if a fuel spill has occurred, the Emergency and Spill Plan (see Section 5.5) will be initiated. After priority issues are resolved, equipment will be “tagged out” and will not operate until repairs have been made.

3.2.4.4 Ship Grounding/Collision

Each ship will have a proprietary general emergency plan/checklist according to the International Safety Management Code (ISM Code) for the Safe Operation of Ships and for Pollution Prevention.

3.2.4.5 Airplane/Helicopter Accidents

Contracted commercial air carriers will be equipped with standard operating procedures to address specific response actions to be taken in airplane emergency situations. Baffinland will have the emergency response equipment and develop emergency response procedures for aircraft incidents occurring on the airstrips.

3.2.4.6 Explosives

An Explosives Management Plan (Attachment 8) is developed for the Project to address responses to incidents that may arise from transporting, handling and use, and storage of explosives and explosive components onsite.

3.2.4.7 Fuel and Other Chemical Spills

A Spill Response Plan is developed specifically to address fuel and other hazardous materials land-based spills, releases or discharges at the Mine Site (refer to Section 6.0 of this document). Marine fuel spills at the Milne Port or Steensby Port are addressed with by the Milne Port OPEP (Attachment 8) and the Steensby Port OPEP (Attachment 8).

3.3 MULTIPLE EMERGENCIES

3.3.1 Multiple Emergencies

Multiple emergencies can occur either by coincidence or by one incident leading to or causing another. In the case of multiple emergencies, the guiding principles outlined in Section 1.2 will provide direction for appropriate response action. The emergency team will anticipate potential multiple incidents that could occur due to the occurrence of an emergency and be prepared to take actions as may be required. Sufficient resources will be available to address the potential for multiple emergencies. The HSE Lead assisted by the HSE Manager will coordinate response actions.

SECTION 4.0 - ROLES AND RESPONSIBILITIES

As part of the Emergency and Spill Response Plan, Baffinland is responsible for implementing, through its project management team, the following procedures with regard to spill incidents:

- Train site personnel in emergency and spill response procedures and the proper use of response equipment and materials.
- In the event of an emergency or spill, mobilize required site personnel, equipment and tools.
- Implement the required health and safety procedures at the site of the emergency or spill.
- Eliminate the fire hazards and potential ignition sources near the emergency or spill area.
- Control the source of the spill (i.e., reduce or stop product discharge).
- Contain the spilled product using the most appropriate methods and equipment (i.e., dykes, ditches, sorbent materials, containment booms, and other barriers).
- Evaluate the possibilities of recovering spilled materials.
- Obtain, if required, assistance from government agencies such as Environment Canada, the Canadian Coast Guard and/or Fisheries and Oceans Canada.
- Obtain, if required, additional assistance by hiring local rangers or residents from the nearest communities and/or firms specialized in spill response operations.
- Comply with applicable guidelines and regulations.
- Conduct a preliminary assessment of environmental impacts to marine, freshwater and terrestrial ecosystems and natural resources.
- Report the spill to the Government of Nunavut Spill Report Line, to QIA, and to the water license inspector within 24 hours of the event, and submit a written spill report using the appropriate form.

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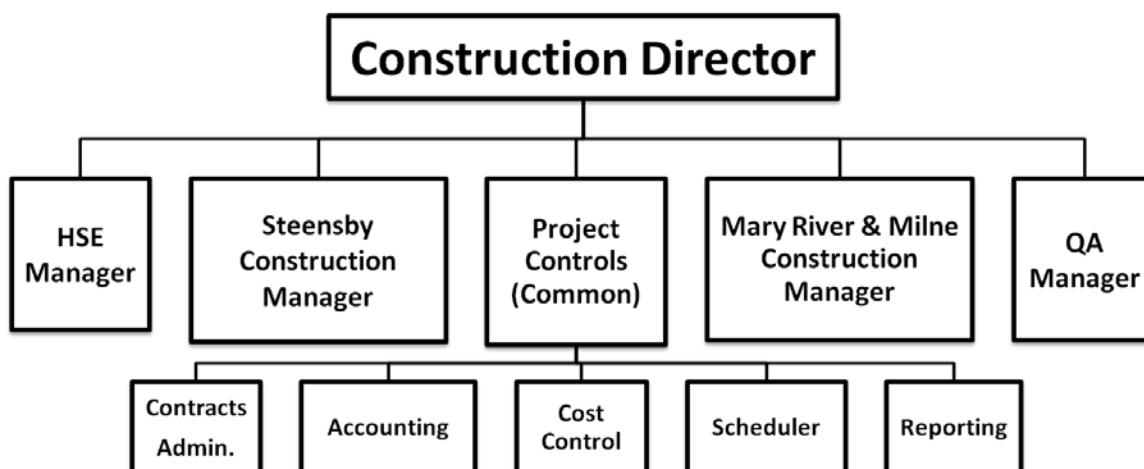
4.1 RESPONSE MANAGEMENT STRUCTURE

All spill procedures and response functions are to be implemented through the Emergency Response Management Team (see Figure 4.1). Table 1.1 presents the management team responsible for overseeing emergency spill response operations and their contact information.

Once a spill event is reported, the HSE Lead establishes a specific strategy for containing and controlling the spill and to initiate the cleanup activities. Other site personnel such as the Fire Chief, HSE Manager, and Construction Manager may act as technical advisers before and during the intervention. The trained Spill Response Team will conduct all emergency spill response operations under the leadership of the HSE Lead. During the cleanup phase of the intervention other site personnel (e.g., heavy equipment operators, labourers) could be involved in the intervention.

The 2012 Work Management Organizational Chart is provided as Figure 4.1, the 2012 Work Site Specific (Steensby or Mine Site/Milne Inlet) Management Organization Chart is provided as Figure 4.2 and the Spill Response Team organization chart is provided as Figure 4.3.

Figure 4-1: 2012 Work Management Organization Chart



**Figure 4-2: 2012 Work Site Specific (Steensby or Mine Site/Milne Inlet)
Management Organization Chart**

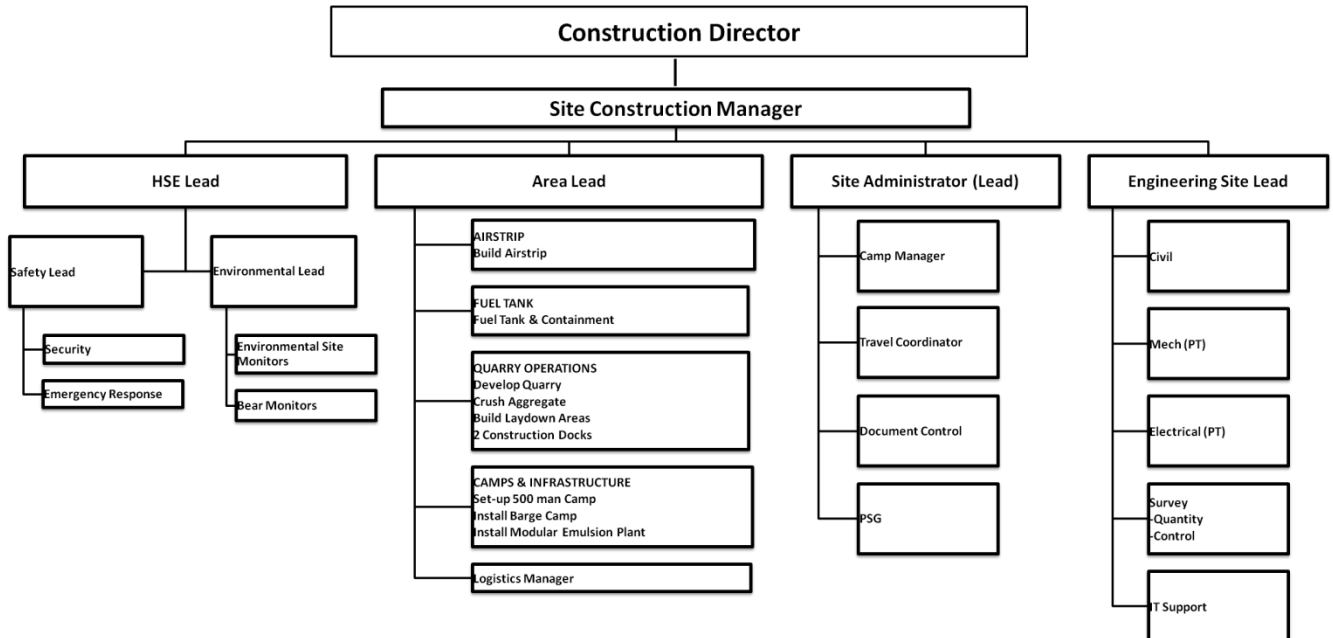
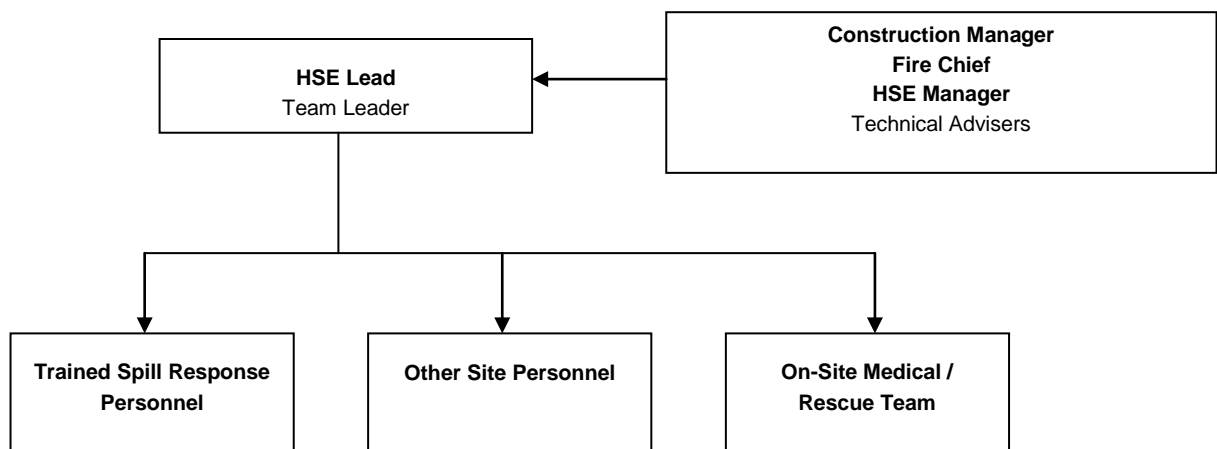


Figure 4-3: Spill Response Team Organization Chart



4.1.1 HSE Lead

As part of the spill response plan, the HSE Lead, acting as incident commander, is responsible for implementing the following procedures:

- Assume authority over the spill scene and personnel involved.
- Activate the Spill Response Plan.
- Evaluate the initial situation and assesses the magnitude of the spill.
- Develop an overall plan of action.
- Collect photographic records of the spill event and cleanup efforts.
- Prepare a root cause analysis and an incident investigation for major spills.
- Report to the Construction Manager and provide recommendations on resource requirements (additional manpower, equipment, material) to complete the cleanup effort. The responsibility of the coordinator is to mobilize personnel and equipment to implement the cleanup.

The HSE Lead will be accessible to the Canadian Coast Guard during the entire transfer operation.

4.1.2 HSE Manager

The responsibilities of the HSE Department include the following:

- Report the spill to NWT 24-hour Spill Report Line at (867) 920-8130, to QIA Lands Administrator at (867) 975-8422, and INAC Water Licence Inspector at (867) 975-4289.
- Provide liaison with management to keep them informed of cleanup activities.
- Collect photographic records of the spill event and cleanup efforts.
- Obtain additional required resources not available onsite for spill response and cleanup.
- Act as the spokesperson with government agencies as appropriate.
- Document the cause of the spill and effectiveness of the cleanup effort, and recommend the appropriate measures to prevent a recurrence of the spill.
- Prepare and submit follow-up documentation required by appropriate regulators.
- Ensure that the spill is cleaned up and follow-up communication and reports are filed with the INAC Water License Inspector, and QIA Land Administrator. Ensure that the spill reports submitted to QIA include photographic records and an updated map showing UTM coordinates, date, and amount and nature of the spill.

4.1.3 Corporate Contact

The responsibilities of the Corporate Contact include the following:

- Work with the HSE Department on regulatory follow-up as necessary.
- Act as the spokesperson with government agencies as well as the public and media on any significant spill events.

4.1.4 Other Site Personnel – Responders

All responders are to be trained under the Emergency Response Plan outlined in Section 4.3. The number of responders and their specific tasks is estimated in accordance with the spill scenarios outlined in Section 6 of the OPEPs, as applicable.

4.1.5 Onsite Medical/Rescue Team

Depending on the scale of the spills/emergency scenario, fire response and medical emergency procedures will be initiated.

4.1.6 Shipping Companies

When shipping hazardous materials to and from the site, transport companies are required to carry out their operations in accordance with federal and international Transport of Dangerous Goods Regulations (i.e., TDGR – Clear Language, IMDG, IATA).

In the event of a spill of hazardous materials (exceeding the quantities listed in Part 8.1 (1) of the TDGR) during transport, the shipping company will immediately report the incident to the local police and the Nunavut Emergency Services at 1-800-693-1666 (as stated in Part 8.1 (5), TDGR). The immediate report must include as much of the information listed in Part 8.2, TDGR, as is known at the time of the report. A follow-up report must be made, in writing, to the Director General within 30 days after the occurrence of the accidental release, the "dangerous goods accident" or the "dangerous goods incident". The follow-up report must include the information listed in Part 8.3, TDGR.

If a spill occurs on water during transport or during the transfer of hazardous materials from ship to land, the shipping company is responsible to implement the appropriate spill response measures in accordance to their spill response plan. If needed, the Baffinland Spill Response Team can be available to assist the shipping company in their emergency response operations.

4.2 COORDINATION WITH COAST GUARDS AND GOVERNMENT AGENCIES

4.2.1 Canadian Coast Guard

The response to a spill at Milne Port or Steensby Port will be managed in coordination with the Canadian Coast Guard, lead response agency north of 60°.

The Central and Arctic Regional Response Plan (2006) and the Baffin Region, Nunavut Area Plan outline the Canadian Coast Guard's response capability for the Baffin region. The plans are components of the Canadian Coast Guard National Response Plan, which is the responsibility of the Director of Safety and Environmental Response Systems, Ottawa. It establishes the framework and procedures by which Central and Arctic Region will prepare for, assess, respond to, and document actions in response to pollution incidents in the region. This capability and the information contained in the Coast Guard plans are considered a valuable resource in planning spill response at both Milne Inlet and Steensby Inlet.

4.2.2 Regional Environmental Emergencies Team (REET)

The Environment Canada, Regional Environmental Emergencies Team (REET) is a multi-agency, multi-disciplinary group specializing in environmental emergencies. REET is designed to provide consolidated and coordinated environmental advice, information and assistance in the event of an environmental emergency. REET members represent several federal, provincial and municipal government departments, aboriginal communities, private sector agencies, and local individuals.

During emergency response situations a REET operates as a flexible and expandable multi-disciplinary and multi-agency team brought together to obtain and provide comprehensive and coordinated environmental advice, information and assistance to the On-Scene Commander or Lead Agency.

4.3 TRAINING

The HSE Manager will be responsible for coordinating emergency response training onsite. The Emergency Response Team will participate in training and emergency response exercises to ensure that all members are trained in equipment use and emergency response methods. The Emergency Response Team members will be trained in emergency identification and currently accepted response action techniques. Training will be related to specific emergency response roles, and will include:

- Emergency chain-of-command.
- Communication methods and signals.
- Emergency equipment and use.
- Emergency evacuation.
- Offsite support and use.
- Marine spill response.
- Marine shoreline recovery operations.

Emergency personnel will receive training in first aid and Cardiopulmonary Response (CPR) and will practice hands-on rescue techniques. Employees will undergo formal safety and emergency response training. The training will identify site-specific hazards and hazards associated with the project in general. The training will also review standard operating procedures, use of personal protective equipment, signalling an emergency, evacuation routes and muster locations, reporting and notification protocol, and other general safety procedures.

As part of site orientation and ongoing awareness training, all site personnel are informed that any spill of fuel or other hazardous liquids or solids, whatever the extent, has to be reported to their immediate supervisor.

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An appropriate number of site personnel are selected and appropriately trained to form the Emergency Response Team. Crew members are trained in emergency spill response procedures and operations. Training includes knowledge in the: following:

- Properties of hazardous materials used onsite (including proper storage, transportation handling, and disposal of Ammonium Nitrate and Fuel Oils as per the Hazardous Materials and Hazardous Waste Management Plan)
- Common causes of spills
- Environmental effects of spills
- Worker health and safety during emergency interventions
- Personal protective equipment and clothing
- Spill response procedures and techniques on land, water, snow, and ice, and during all four seasons
- Spill response equipment and materials

Training also includes analysis of potential spill events that are more likely to occur during the Mary River Project operations. Fuel spills are more likely to be caused by:

- human error during fuel transfer operations (e.g., tank farm to tanker-trucks, drums to helicopters)
- rupture of tanks, supply lines, or valves from accidental damage, deterioration or equipment failure
- road accidents involving tanker-trucks

Training includes spill response field drills and classroom training.

4.3.1 Hands-On Training and Deployments

Hands-on training will include:

- review of inventory of spill equipment
- hands-on instruction – boom connections, tow bridles, rope handling, basic knots and attachment and deployment accessories
- simulated deployment of booms and related gear on water using appropriate vessels
- debriefing and lessons learned

4.4 EXERCISES

Following the annual delivery of training (see Section 4.3), a comprehensive spill exercise will be undertaken. The exercise is structured to test the readiness of both management and responders and to practice and validate the logistics of the deployment of spill gear. The exercise content will be different from year to year so that it can best validate the various elements of the OPEP and the appropriateness of the response. Factors that will be evaluated include:

- activation of the ERP / OPEP
- effectiveness of management response
- site safety
- communications
- equipment deployment for specific scenarios
- reporting and coordination with external agencies
- exercise coordination with Canadian Coast Guard

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- exercise coordination with ship

4.5 COMMUNICATION

The types of communications for which members of the team will participate include the following:

- formal written correspondence and meetings with stakeholders
- site visits by community representatives
- design, construction and planning meetings
- field inspections and monitoring reports disseminated by the HSE Lead
- electronic communications
- tailgate/toolbox meetings
- formal written correspondence and meetings with government regulatory bodies
- formal environmental awareness training

Communications will be appropriately recorded and filed for future reference. Where appropriate, the copies of communications will be forwarded to the Construction Manager(s), and Vice President Sustainability.

4.6 EXTERNAL COMMUNICATIONS

Effective forms of communication include the proactive notification to external stakeholders of Project activity. Project activity updates will be provided to the communities of North Baffin through various means including regular meetings, public notices and radio announcements as appropriate. Baffinland will endeavour to maintain Community Liaison Offices to assist in this regard.

SECTION 5.0 - SPILL RESPONSE PROCEDURES

A spill is defined as the discharge of a hazardous product out of its containment and into the environment. Potential hazards to humans, vegetation, water resources, fish and wildlife vary in severity, depending on several factors including nature of the material, quantity spilled, location and season. Fuel is the main product that may be spilled and therefore spill response procedures focus on this hazardous material. Other chemicals that may be spilled include sewage water, calcium chloride flakes and small quantities of lubricants and oils.

All site personnel are briefed on the procedures to be followed to report a spill and initiate spill response. The first person to notice a spill takes the following steps:

1. Immediately warn other personnel working near the spill area.
2. Evacuate the area if the health and safety of personnel is threatened.
3. In the absence of danger, and before the spill response team arrives at the scene, take any safe and reasonable measure to stop, contain and identify the nature of the spill.
4. Notify the HSE Lead, who will initiate the spill response operations.

All spill response interventions carried out by the spill response team follow these general procedures:

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Source Control – Reduce or stop the flow of product without endangering anyone. This could involve very simple actions such as turning off a pump, closing a valve, or sealing a puncture hole with almost anything handy (e.g., a rag, piece of wood, tape), raising a leaky or discharging hose to a level higher than the product level inside the tank, or transferring fuel from leaking containers.

Control of Free Product – Prevent or limit the spread of the spilled material. Accumulate/concentrate spilled product in an area to facilitate recovery. Barriers positioned down-gradient of the spill will slow or stop the progression of the spill. Barriers can consist of absorbent booms, dykes, berms, or trenches (dug in the ground or in ice).

Protection – Evaluate the potential dangers of the spill to protect sensitive ecosystems and natural resources. Block or divert the spilled material away from sensitive receptors. This can also be achieved by using various types of barriers.

Clean up the Spill – Recover and containerize as much free product as possible. Recover and containerize/treat contaminated soil, water, and snow. Pressure-wash contaminated bedrock surfaces, shorelines, ice and recover as much as possible oily water for containerization and/or treatment.

Report the Spill – Provide basic information such as date and time of the spill, type and amount of product discharged, photographic records, location and approximate size of the spill, actions already taken to stop and contain the spill, meteorological conditions and any perceived threat to human health or the environment. Reporting requirements are presented on Section 8.

Response procedures specific to spills on land, water, snow and ice are presented in the following sections. Procedures vary depending on the season. Spill response operations, techniques, equipment and materials are further detailed in the spill response training course manual.

5.1 SPILLS ON LAND

Response to spills on land will include the general procedures previously detailed. The main spill control techniques involve the use of two types of barriers: dykes and trenches. Barriers should be placed downgradient (down-slope) from the source of the spill, and as close as possible to the source of the spill. Barriers slow the progression of the spill and also serve as containment to allow recovery of the spill.

Depending on the volume spilled, the site of the spill as well as available material, a dyke may be built with soil, booms, lumber, snow, etc. A plastic liner should be placed at the foot of and over the dykes to protect the underlying soil or other material and to facilitate recovery of the spill. Construct dykes in such a way as to accumulate a thick layer of free product in a single area (V-shaped or U-shaped).

Trenches are useful in the presence of permeable soil and when the spilled fuel is migrating below the ground surface. A plastic liner should be placed on the down-gradient edge of the trench to protect the underlying soil. Liners should not be placed at the bottom of the trench to allow water to continue flowing underneath the layer of floating oil (if applicable).

The use of large quantities of absorbent materials to recover important volumes of spilled fluids should be avoided. Large volumes of free-product should be recovered, as much as possible, by using vacuums and pumps, and containerized. Mixtures of water and fuel may be processed through an oil-water separator. Absorbent sheets should be used to soak up residual fuel on water, on the ground (soil and rock), and on vegetation. Peat moss may also be sprinkled on vegetation to absorb films of petroleum products.

5.2 SPILLS ON WATER

Response to spills on water includes the general procedures previously detailed. Various containment, diversion and recovery techniques are discussed in the following sections. The following elements must be considered when conducting response operations:

- type of waterbody or water course (lake, ocean, stream, river)
- water depth and surface area
- wind speed and direction
- presence and range of tides
- type of shoreline
- seasonal considerations (open-water, freeze-up, break-up, frozen)

Containment of a diesel fuel slick on the **ocean** requires the deployment of mobile floating booms to intercept, control, contain and concentrate (i.e., increase thickness) the floating oil. One end of the booms is anchored to shore while the other is towed by a boat and use to circle the diesel fuel slick and return it close to shore for recovery using a skimmer. Reducing the surface area of the slick increases its thickness and thereby improves recovery. Mechanical recovery equipment (i.e., skimmers and oil/water separators) will be mobilized to site if required. Refer to Milne Port OPEP (Attachment 8) and Steensby port OPEP (Attachment 8).

If diesel fuel is spilled in a **lake** it may not be possible to deploy booms using a boat. In this case, measures are taken to protect sensitive and accessible shoreline (spills resulting from traffic incidents). The diesel fuel slick is monitored to determine the direction of migration. In the absence of strong winds the oil will likely flow towards the discharge of the lake. Measures is taken to block and concentrate the oil slick at the lake discharge using booms where it will subsequently be recovered using a portable skimmer, a vacuum, or sorbent materials.

In small slowly-flowing rivers, **streams**, channels, inlets or ditches, inverted weirs (i.e., siphon dams) is used to stop and concentrate moving diesel fuel for collection while allowing water to continue to flow unimpeded. In the case of floating diesel fuel, in a **stream**, heading for a culvert (i.e., at a road crossing) a culvert block is used to stop and concentrate moving fuel for collection while allowing water to continue to flow unimpeded. In both cases diesel fuel will then be recovered using a portable skimmer or sorbent materials.

In the case of spills in larger **rivers**, with fast moving currents, diversion booming is used to direct the oil slick ashore for recovery. Single or multiple booms (i.e., cascading) may be used for diversion. Typically, the booms are anchored across the river at an angle. The angle will depend on the current velocity. Choosing a section of a river that is both wider and shallower makes boom deployment easier. Diversion booming may also be used to direct an oil slick away from a sensitive area to be protected.

5.3 SPILLS ON SNOW AND ICE

In general, snow and ice will slow the movement of hydrocarbons. The presence of snow may also hide the diesel fuel slick and make it more difficult to follow its progression. Snow is generally a good natural sorbent, as hydrocarbons have a tendency to be soaked up by snow through capillary action.

However, the use of snow as a sorbent material is to be limited as much as possible. Snow and frozen ground also prevent hydrocarbons from migrating down into soil or at least slow the migration process. Ice prevents seepage of fuel into the water.

Response to spills on snow and ice includes the general procedures previously detailed. Most response procedures for spills on land may be used for spills on snow and ice. The use of dykes (i.e., compacted snow berms lined with plastic sheeting) or trenches (dug in ice) slow the progression of the fuel and also serve as containment to allow recovery of the fuel.

Free-product is recovered by using a vacuum, a pump, or sorbent materials. Contaminated snow and ice is scraped up manually or using heavy equipment depending on volumes. The contaminated snow and ice is placed in containers or within lined berms on land. A contaminated snow storage site is located at Milne Port, the Mine Site and Steensby Port. Once enough snow has melted, the oily water is removed from the storage and processed through an oily water treatment system. Hydrocarbons recovered will be burned in the camp incinerator or shipped offsite for processing.

5.4 WILDLIFE PROTECTION PROCEDURES

In response to a spill event, techniques used to prevent wildlife from becoming oiled or contaminated, by preventing animals from entering the contaminated area, will consist of hazing and other deterrents. This will be accomplished using a combination of both audible and visual devices, including but not limited to:

- Pyrotechnics, i.e. shell crackers, screamers, propane cannons for shore based spills
- Visual scare tactics, i.e.: helicopters, emergency response vessels or other water vessels
- Broadcast sounds, i.e. Breco Bird Scarer designed to float with an oil spill
- Exclusion, i.e. netting applied in smaller contaminated areas such as settling or evaporation ponds

These techniques need to be set in place immediately after a spill occurrence so as to minimize environmental impact.

The size of the spill and location in relation to sensitive wildlife areas must be assessed at the time of the event as to correctly apply the appropriate level of deterrence. Only workers trained in the safe and proper use of certain hazing equipment will be permitted to haze wildlife. Personal Protective Equipment will be worn by all personnel using equipment, as per manufactures instructions, and that the minimum will include the use of eye and ear protection. Other workers in the vicinity of such devices should also use ear protection or remain a safe distance away. Hazing through the use of pyrotechnics should not be used too close to dry vegetation or flammable spill materials due to fire hazard.

Hazing should be equal and continuous in all contaminated areas to prevent wildlife from being hazed into an area where they may be in danger. It is also important to ensure that hazing efforts do not cause already contaminated animals to scatter and techniques are applied as soon as possible to prevent wildlife from contacting spills off the surface of waters (if applicable).

All emergency response vessels shall be equipped with deterrent devices to ensure timely response in case of a spill occurrence off-shore. To prevent habituation, variation of hazing techniques will be used such as changing the location, appearance and types of hazing or using combination of hazing techniques.

Efforts shall be made to collect alive or dead oiled wildlife. In the event of a spill occurring in or around a water body, shorelines and beaches shall be inspected for contaminated wildlife to be collected. Emergency

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Response vessels shall be equipped with dip-nets, large plastic collecting bags for dead wildlife, and cardboard boxes or cloth bags for live oiled wildlife. To ensure alive oiled wildlife be dealt with humanely, capture and handling of wildlife shall only be done by trained and permitted individuals. Gloves shall be worn when handling contaminated wildlife (leather gloves for raptors and mammals, latex/rubber gloves for ducks and small shorebirds). Wildlife will be kept individually within cloth bags or ventilated cardboard boxes and label the date and time animal was found, name of finder, location and name of species, if known. Wildlife treatment facilities will then be contacted for advisement on treatment. All contaminated wildlife will be held in a warm quiet place until treatment. The CWS will be consulted to determine the most humane treatment strategy to be implemented for live oiled wildlife, whether rehabilitation or euthanization.

For wildlife mortalities each carcass shall be bagged and labelled individually. The date and time animal was found, name of finder, location and name of species, if known shall be documented. CWS shall be consulted and approval obtained prior to disposing of any dead wildlife. Contact information for experts in bird hazing and bird exclusion, oiled bird rehabilitation, and, permits needed to haze, salvage, hold and clean, or euthanize birds, are shown in Table 5-1.

Table 5-1: Emergency Contacts in Case of Spills Affecting Wildlife

Name	Location	Phone Number	Purpose
Canadian Wildlife Services (CWS)	Qimugjuk	1-867-979-7279	<ul style="list-style-type: none"> Knowing and providing information on the migratory bird resource and species at risk (under CWS jurisdiction) in the area of a spill (this includes damage assessment and restoration planning after the event) Minimizing the damage to birds by deterring unoiled birds from becoming oiled Ensuring the humane treatment of captured migratory birds and species at risk by determining the appropriate response and treatment strategies which may include euthanization or cleaning and rehabilitation.
Cobequid Wildlife Rehabilitation Centre	Brookfield, NS	1-902-893-0253	Provide veterinary care and rehabilitation for wildlife
Nunavut Emergency Management	P.O. Box 1000, Station 700 Iqaluit, NU X0A 0H0	1-800-693-1666	Nunavut Emergency Management is responsible for developing the territorial emergency response plans, coordinating GN emergency operations at the territorial and regional levels, and supporting community emergency response operations.
International Bird Rescue	International	1-888-447-7143	Wildlife rehabilitation specialists, can manage all aspects of wildlife response

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5.5 DISPOSAL OF SPILLED MATERIAL

Plastic ore sacks, steel drums, or other appropriate container as approved by the HSE Manager are used to contain and transport contaminated soil for treatment. Depending on the nature of the spilled contaminant, the soil may be treated for remediation at Baffinland's land farm at Milne Inlet (hydrocarbon based spills, sewage spills). Contaminated soil resulting from the spill of hazardous chemicals will be treated as a hazardous waste and shipped to a licensed facility for treatment and disposal (refer to Waste Management Plan – Attachment 8). Temporary storage of contaminated materials is within lined berms. Used sorbent material is burned in the site incinerators.

SECTION 6.0 - POTENTIAL SPILL ANALYSIS

To prepare for emergency spill response, potential spill analysis was conducted on various worst-case scenarios. The exercise serves to identify potential risk areas, as well as to determine the fate of spilled products and their environmental effects. This section examines spill scenarios as they relate to the 2012 Work, for more information on spill analysis in the construction and operation phases of the project please refer to Annex 6.

Three (3) types of materials are susceptible to cause environmental, health and safety concerns should a spill occur while being transported, stored and handled: fuel, explosives and untreated sewage. These materials are handled/used daily in sufficiently large quantities to warrant the evaluation of potential spill scenarios. All other hazardous materials, chemicals or wastes are handled/used/stored in smaller quantities and packaged/transported in small containers that limit the magnitude of the spills that can occur. Baffinland is committed to provide insurance coverage as required or as deemed appropriate.

6.1 FUEL SPILLS

For locations of the tank farms and temporary fuel depots at each of the Project sites, see Annex 1. For the quantities of fuel stored at each location, see Table 6.1.

The fuel tank farms are designed to have bermed spill containment with capacity equal to the volume of the largest tank plus 10% of the volume of the remaining tanks or 110% volume of the largest tank, whichever is greater. In calculating the volume, the footprint of the smaller tanks is subtracted.

The above basis is consistent with the document *Design Rationale for Fuel Storage and Distribution Facilities* published by the Department of Public Works of the Northwest Territories. The lining in the bermed area is an impervious HDPE liner membrane. Refuelling stations are equipped with a lined and bermed area to contain minor spills or leaks during refuelling. The liner (e.g., 40 mm hypolon liner or equivalent) is protected by sand bedding. Vehicles and mobile equipment drive onto this bedding for refuelling. All fuel transfer is done by pumps.

All fuel storage areas are equipped with spill kits for emergency response and a current Spill Response Plan will be maintained that identifies spill kit locations and response plans. The spill kit contains the appropriate type, size and quantity of equipment for the volume/type of product present in the storage location as well as the environment likely to be affected by a spill (i.e., ground, river, lake, ocean).

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For each method of fuel storage and transfer, specific procedures related to fuel storage and transfer will be developed, and proper containment and emergency response equipment will be provided to meet or exceed regulatory requirements. The Emergency and Spill Response Plan governs land-based operations, and the Transport Canada approved OPEPs govern ship to shore fuel transfers for Milne Port and Steensby Port.

6.1.1 Potential Fuel Spill Scenarios

6.1.1.1 Scenario 1: Tank Farms Area Spill

The tank farms located at Milne Port and the Mine Site are constructed in an impermeable secondary containment structure (lined and bermed containment area). The construction is in compliance with building codes and best practices for tank farm facilities. The low point of the containment area is fitted with a pumping system for capture/disposal of runoff in this secondary containment area. The same pumping system is used to recover large spills, should they occur. For the capacity of the tank farms at each location, along with the capacity of the secondary containment, see Table 6.1.

Table 6-1: Fuel Storage

Location	No of Tanks and Capacity		Total Storage Capacity
Milne Port	1 steel tank @ 1.5 ML	Jet- A	6.5 ML
	1 steel tank @ 5 ML	Diesel (CP-43)	
Mine Site	1 steel tank @ 1.5 ML	Jet- A	6.5 ML
	1 steel tank @ 5 ML	Diesel (CP-43)	
Steensby Inlet	5 ISO tanks @ 100,000 L	Jet- A	8.7 ML
	2 ISO tanks @ 100,000 L	Diesel (CP-43)	
	1 Fuel Vessel @ 8 ML	Diesel (CP-43)	

In light of the capacities of the secondary containments, fuel spills outside these containment areas is unlikely to occur. Detailed procedures (site wide application) and work instructions (task specific) are in place as well as the Environmental Protection Plan (EPP) to deal with the cleaning of equipment and machinery entering and exiting the tank farms as well as dealing with contamination resulting from traffic in and out of the secondary containment areas.

6.1.1.2 Scenario 2: Day Tank/Temporary Storage Area Spill

All stand-alone day storage facilities, whether temporary (construction period) or permanent (mine pit), are double-walled iso-tanks located in secondary containment. In light of the nature of the tanks and capacities of the secondary containment, fuel spills outside these containment areas are unlikely to occur.

Detailed procedures (site-wide application) and work instructions (task-specific) are in place, along with the Environmental Protection Plan (EPP) to deal with refuelling operations.

The most likely source of spills is during refuelling or refilling the day tanks with fuel. These operations are carried out by trained personnel who stop the fuel transfer operation whenever a leak is detected.

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6.1.1.3 Scenario 3: Road Accident Tanker Truck Spill

Description of Incident	Spill of the contents of a tanker truck or fuel re-supply truck to a stream. Spill occurs in an isolated area between Milne Inlet and Mary River or an isolated area along the railway construction road
Potential Causes	Human error, vehicle mechanical failure, or, traffic accident
Product Spilled	1. Tote Road: Diesel fuel, Jet-A Fuel 2. Ice Road: Diesel fuel
Maximum Volume Spilled	20 000 to 50 000 L (content of a tanker truck) This would require the rupture of the tanker.
Estimated Time to Spill Entire Volume	Spillage can be limited depending on severity of incident/accident 10 minutes to 48 hours – depending on severity of rupture or piping / valving associated with the tanker truck.
Immediate Receiving Medium	Soil, streams, lakes
Most Probable Direction of Spill Migration	Varies with specific location of spill
Distance and Direction to Closest Body of Water	1. Tote Road - Downstream and into a river named Phillips Creek; the road between Mary River and Milne Inlet follows Phillips Creek, and crosses many streams (that discharge into Phillips Creek) over a distance of approximately 50 km. Phillips Creek eventually discharges into the ocean at Milne Inlet. 2. Ice Road – depends on location of accident
Resources to Protect	1. Tote Road: Streams, Phillips Creek and the ocean. 2. Ice Road: various water ways and lakes along the ice road
Estimated Emergency Spill Response Time	60 minutes after spill is reported to site personnel (assuming truck driver is injured and cannot commence spill response procedures).
Spill Response Procedures	1. Contain and recover diesel slick downriver as described in Section 6.2, protect shorelines using sorbent booms. Collect free-product for temporary storage. Clean-up soiled shorelines. If the response crew arrives before the complete spill, seal the leak where feasible, contain and recover oil spill on ground using dykes and trenches. Also, if the truck driver is not injured, he will act as a first responder and immediately initiate the spill contingency plan as defined in section 6 using the spill kit kept in the fuel trucks. 2. Once the treatment is achieved, the content of the reservoir is normally pumped by a vacuum truck to be discharged elsewhere. Therefore a vacuum truck is available in the area. In case of a spill of non-treated wastewater (sewage), the slick would be pumped using the vacuum truck. The piping would be repaired and the content of the truck would be discharged back in the oily water treatment unit. Impacted soils (if any) would be excavated and placed within the contaminated soil treatment area at the Mine Site or Steensby Port.

6.1.1.4 Scenario 4: Marine Resupply Spill – Milne Port or Steensby Port

The Milne Port OPEP (Attachment 8) and Steensby Port OPEP (Attachment 8) present the range of spill scenarios probable for these facilities.

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6.2 EXPLOSIVES TRANSPORT AND STORAGE

For the hazard class and potential impacts for explosives to be used at Baffinland, see Table 6.2. For an overview of the on-hand quantities of explosives, see Table 6.3. For the location of the explosives storage facilities at Milne Port, the Mine site, and Steensby Port, see the site layout drawings in Annex 1. The Explosives Management Plan (Attachment 8) deals with explosives management for the 2012 Work phase of the Project.

Ammonium nitrate is the single-largest material that will be used for explosives at the Mine Site. At Steensby Port, the 1-t tote bags of ammonium nitrate will be stored and transported in Sea Can containers from the storage area to the emulsion manufacturing plant located at Steensby Port and the mine site. The spill of ammonium nitrate spill to the environment during transportation is thus unlikely to occur as the contents of a ripped tote bag would be contained inside the Sea Can container.

Table 6-2: Explosives Hazard Classes and Potential Impacts

Material	Class ¹	Potential Impact
Ammonium Nitrate	5.1	Water contamination
Packaged Explosives	1	Negligible with proper handling
Blasting Caps	1	Negligible with proper handling
Acetic acid	8	Water contamination
Nitric acid	8	Water contamination
Ethylene Glycol	3	Water contamination
Sodium nitrite	5.1	Water contamination
N7 Emulsifier		Water contamination
N23 and LZ Emulsifier		Water contamination
N4 Emulsifier		Water contamination

Transportation of Dangerous Goods

Table 6-3: Quantities of Explosives Stored Onsite

Material	Purpose	Total 2012 Work Quantities (kg)	Storage Type	Stored at Mine Site Quantities (kg)	Stored at Steensby Site Quantities (kg)
Pre-Packaged Explosives	Explosive agent	200,000	1 tonne tote bags, AN storage pad	100,000	100,000
Ammonium Nitrate	Polymer	6,000,000	20,000 kg Sea Cans, 37,000 kg magazines	3,000,000	3,000,000

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6.2.1 Potential Spill Scenarios Related to Explosives

6.2.1.1 Scenario 1: Spill of Ammonium Nitrate

Ammonium nitrate dissociates readily in water to form ammonia, which in its un-ionized form, is toxic to aquatic organisms and fish. Storage on land, away from water sources largely eliminates the risk of ammonia losses to water bodies.

All partially full contaminated or ripped bags of prill, spilled prill and used empty bags are collected and stored in a dedicated contained location for shipment offsite for disposal. Spills within the storage facility are completely contained. All spills are recorded on a spill report and all tote bags are inspected regularly by the explosives contractor.

A spill of ammonium nitrate on mine roads is highly unlikely, however, accidental spills of ammonium nitrate from an explosives truck will be cleaned up immediately and reported to the mine Operating Supervisor and logged as required by regulations. Clean up will be done by employees licensed to handle explosives and the contaminated material will be handled as per spills occurring within the storage area.

6.2.1.2 Scenario 2: Spill of Emulsion

Emulsion materials are acutely toxic to aquatic life. Release of emulsions to receiving water could have adverse impacts on aquatic life and fish. Therefore, emulsion material is stored at the emulsion plant where spills can be contained 100% within the confine of the building. Spills in this area are cleaned by employees licensed to handle explosives. Clean-up materials will be segregated in an appropriate area; incompatible materials will not be stored together, pursuant to MSDS and WCB regulations.

When and if a spill occurs, a spill report will be filled by the explosives contractor and Baffinland mine supervisor. If a spill exceeds reportable quantities, notification will be made under the spill reporting regulations applicable in Nunavut.

6.2.1.3 Scenario 3: Spill of Emulsion During transport

Given the precautions taken in the design of the storage facilities and the suitability of containers used for storage and transport, major spills are most likely to be caused by traffic accident involving the explosives truck. If such an accident occurs, explosive material will be recovered by employees licensed to handle explosives and the contaminated material will be handled as per spills occurring in the storage area.

6.3 UNTREATED SEWAGE

There will be two permanent camps (the Mine Site and Milne Inlet) one construction camps (at Milne Inlet) and one floating camp (at Steensby) for the duration of 2012 Work. Each camp will be equipped with a dedicated wastewater treatment facility (see the Wastewater Management Plan) with rotating biological contactor units (RBC) with associated polishing ponds.

At remote areas, such as the mine maintenance/mine office, explosives handling facility, non-serviced railway camps, wastewater will be collected in local holding tanks and transported by tanker truck for treatment at the closest WWTF.

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6.3.1.1 Scenario 1: Sewage Spill at Milne Port or Steensby Inlet

Description of Incident	Spill from the Rotating Biological Contactor reservoir. A pipe is accidentally dislodged and non treated wastewater escape the reservoir
Potential Causes	Pipe or mechanical failure
Product Spilled	Raw sewage
Maximum Volume Spilled	15,000 litres
Estimated Time to Spill Entire Volume	15 minutes
Immediate Receiving Medium	Milne Inlet or Steensby Inlet
Most Probable Direction of Spill Migration	Milne Inlet or Steensby Inlet
Distance and Direction to Closest Body of Water	150 m.
Resources to Protect	Milne Inlet or Steensby Inlet
Estimated Emergency Spill Response Time	15 minutes after spill is noticed.
Spill Response Procedures	None

6.3.1.2 Scenario 2: Mine Site Sewage Spill

Description of Incident	Spill from the Rotating Biological Contactor reservoir.
Potential Causes	A pipe has accidentally being dislodged and non treated wastewater escapes the reservoir
Product Spilled	Raw sewage
Maximum Volume Spilled	15,000 litres
Estimated Time to Spill Entire Volume	15 minutes
Immediate Receiving Medium	Soil
Most Probable Direction of Spill Migration	Downstream and into a local depression east of the RBC wastewater treatment facility. That local depression dries in the summer and intercepts the maximum spilled volume.
Distance and Direction to Closest Body of Water	200 m.
Resources to Protect	One stream and Camp Lake.
Estimated Emergency Spill Response Time	15 minutes after spill is noticed.
Spill Response Procedures	A vacuum truck is available at the Mine Site. In case of a spill of non-treated wastewater (sewage), the slick would be pumped using the vacuum truck. The piping would be repaired and the content of the truck would be discharged back in the RBC treatment unit. Impacted soils (if any) would be excavated and placed within the landfarm.

6.3.1.3 Scenario 3: Sewage Transport Truck Spill

Description of Incident	Spill from the tanker truck transporting raw sewage from one of the temporary camp site to one of the permanent WWTF
Potential Causes	Road accident
Product Spilled	Raw sewage
Maximum Volume Spilled	10 000 litres
Estimated Time to Spill Entire Volume	Depends on severity of accident and damage sustained by the tanker truck
Immediate Receiving Medium	soil
Distance and Direction to Closest Body of Water	Depends on location of accident
Resources to Protect	Soil and waterways
Estimated Emergency Spill Response Time	Immediate if driver is not injured; up to 60 minutes if ERP Team is required.
Spill Response Procedures	Spillage is contained. Impacted soils (if any) is excavated and placed within the landfarm.

SECTION 7.0 - REPORTING REQUIREMENTS

Quantities of hazardous substances spilled that require reporting are listed in Schedule B of the Nunavut Spill Contingency and Reporting Regulation.

After the initial field emergency response to the spill event, spills are reported to the 24-hour Spill Report Line:

24-Hour Spill Report Line
spills@gov.nt.ca
Tel. (867) 920-8130 or
Fax (867) 920-8127

Failure to report a spill can lead to fines. The Qikiqtani Inuit Association Lands Administrator will also be promptly notified at (867) 975-8422 or via e-mail. Similarly, the INAC Water Resources Officer will be promptly notified of the spill event at (867) 975-4289 or via e-mail. In the event of a spill on the ocean, the incident will be reported to the Canadian Coast Guard (Arctic region) 1-800-265-0237 (24-hour).

It is the responsibility of the HSE Manager on behalf of the Operations Manager to prepare the proper reports and transmit them to regulatory authorities. Table 7.1 presents an additional contact list for spill reporting. The HSE Manager will determine on a spill by spill basis whom on the list is to be contacted.

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Table 7.1 Contact List for Spill Reporting

Department	Person	E-mail	Telephone
INAC-Waters (Iqaluit)	Kevin Buck	buckk@inac-ainc.gc.ca	(867) 975-4550
INAC-Inspector	Bryan Raynor	bryan.rayner@inac.gc.ca	(867) 975-4288
INAC-Qikiqtani	David Abernethy	abernethyd@inac-ainc.gc.ca	(867) 975-4555
INAC-Field Operations	Peter Kusugak	kusugakp@inac-ainc.gc.ca	(867) 975-4289
DFO-Iqaluit	Gary Cooper	Gary.cooper@dfo-mpo.gc.ca	(867) 979-8011
EC-Iqaluit	Jim Noble		(867) 975-4639
GN-DOE	Robert Eno	reno@gov.nu.ca	(867) 975-7748
Qikiqtani Inuit Association	Salamonie Shoo	landadmin@qia.ca	(867) 975-1643
Pond Inlet Health Clinic			(867) 899-7500 (867) 899-8431
Pond Inlet RCMP			(867) 899-1111 (867) 899-6055
Qikiqtani General Hospital (Iqaluit)			(867) 979-7300

The spill event is reported in writing using the standard Spill Report Form (see Annex 3).

The written report includes the following information:

- date and time of incident
- location or map coordinates and direction of spill movement if warranted
- party responsible for the spill
- type and estimated quantities of spilled contaminant(s)
- specific immediate cause of incident
- status of the spill indicating if spilled materials are still moving or now at steady-state
- approximate surface of contaminated area
- photographic record of spill event and cleanup efforts
- factors affecting spill or recovery such as temperature and wind
- status on containment actions indicating whether a) naturally, b) booms, dykes, or other, c) no containment implemented
- corrective action taken or proposed, to clean, contain, or dispose spilled material
- whether assistance is required and in what form
- whether the spill poses a hazard to persons or property (i.e., fire, drinking water)
- comments and recommendations
- name, position, and employer of person reporting the spill
- name, position, department of person to whom the spill is reported

In addition, QIA requests that Baffinland produce a site map(s) listing the location in UTM coordinates, date, amount, and nature of the substance spilled. The map(s) should be updated annually and will be provided along with annual report requirements. The map(s) will also detail major project components and relevant water-bodies.

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In the event of a spill involving the marine carrier delivering bulk fuel, Baffinland will ensure that the subcontractor reports any spill event under its responsibility.

SECTION 8.0 - REFERENCES

1. The *Guidelines for Preparation of Hazardous Material Spill Contingency Plans* describe parameters that should be considered in the development of hazardous material spill emergency plans.
2. The CCME *Code of Practice for Used Oil Management* defines appropriate environmental options for handling, storage, collection, recycling, transport, reuse and/or disposal of used oils in Canada.
3. The *Field Guide for Oil Spill Response in Arctic Waters* developed for the Emergency Prevention, Preparedness and Response Working Group, describes precise response methods and strategies for emergency response operations and provides technical support documentation.
4. The *Land Transportation Emergency Response Guideline for Petroleum Spills* developed by the Canadian Petroleum Products Institute outlines scope, emergency response code of practice, response time guidelines, response equipment, and personnel capability requirements.
5. INAC, Nunavut Regional Office, *Draft Recommended Best Practices for Storage and Handling of Petroleum and Allied Petroleum Products on Federal Crown Lands in Nunavut*, March 2009.
6. Department of Sustainable Development, Environmental Protection Service:
 - *Environmental Guidelines for Contaminated Site Remediation*, January 2002
 - *A Guide to the Spill Contingency Planning and Reporting Regulations*
 - *Environmental Guidelines for Industrial Projects on Commissioner's Lands*, January 2002
 - *Environmental Guidelines for Industrial Waste Discharges*, January 2002
 - *Environmental Guidelines for Management of Hazardous Waste*, January 2002
 - *Illustrated Homeowner's Guide to Heating Oil Tank Inspection*, February 2008
7. Canadian Coast Guard, Central and Arctic Region, 2006. *Regional Response Plan*. April 2006.
8. Government of Nunavut, *Good Building Practices Guideline* 2nd edition, December 2005.
9. *The Mining Association of Canada Crisis Management Planning Guide* – March 2007. Available at: www.mining.ca/www/media_lib/TSM_Documents/TSM_Publications/2007/Crisis_Man_03_2007.pdf.
10. Canadian Wildlife Services. National Policy on Oiled Birds and Oiled Species at Risk. January 2000
11. International Petroleum Industry Environmental Conservation Association. A guide to Oiled Wildlife Response Planning. 2004

ANNEX 1**Site Maps and Drawings**

The following figures present site layouts and tank farm drawings and are attached in Attachment 5 (Drawings and Supplementary Information) of Request for Screening of Additional 2012 Work Plan Activities.

- Milne Port 2012 Work Layout Drawing
- Mine Site 2012 Work Layout Drawing
- Steensby Port 2012 Work Layout Drawing

ANNEX 2

Spill Kits and Contents

See Annex 4, Resident Spill Response Equipment, Milne Port OPEP (Attachment 8)

ANNEX 3

Standard Nunavut Spill Report Form



NT-NU SPILL REPORT

OIL, GASOLINE, CHEMICALS AND OTHER HAZARDOUS MATERIALS

NT-NU 24-HOUR SPILL REPORT LINE
TEL: (867) 820-8130
FAX: (867) 873-6824
EMAIL: spill@gov.nt.ca

REPORT LINE USE ONLY

A	REPORT DATE: MONTH – DAY – YEAR		REPORT TIME		<input type="checkbox"/> ORIGINAL SPILL REPORT, OR <input type="checkbox"/> UPDATE # _____ TO THE ORIGINAL SPILL REPORT	REPORT NUMBER _____
	OCCURRENCE DATE: MONTH – DAY – YEAR		OCCURRENCE TIME			
C	LAND USE PERMIT NUMBER (IF APPLICABLE)			WATER LICENCE NUMBER (IF APPLICABLE)		
D	GEOGRAPHIC PLACE NAME OR DISTANCE AND DIRECTION FROM NAMED LOCATION				REGION <input type="checkbox"/> NWT <input type="checkbox"/> NUNAVUT <input type="checkbox"/> ADJACENT JURISDICTION OR OCEAN	
E	LATITUDE DEGREES MINUTES SECONDS			LONGITUDE DEGREES MINUTES SECONDS		
F	RESPONSIBLE PARTY OR VESSEL NAME		RESPONSIBLE PARTY ADDRESS OR OFFICE LOCATION			
G	ANY CONTRACTOR INVOLVED		CONTRACTOR ADDRESS OR OFFICE LOCATION			
H	PRODUCT SPILLED		QUANTITY IN LITRES, KILOGRAMS OR CUBIC METRES		U.N. NUMBER	
	SECOND PRODUCT SPILLED (IF APPLICABLE)		QUANTITY IN LITRES, KILOGRAMS OR CUBIC METRES		U.N. NUMBER	
I	SPILL SOURCE		SPILL CAUSE		AREA OF CONTAMINATION IN SQUARE METRES	
J	FACTORS AFFECTING SPILL OR RECOVERY		DESCRIBE ANY ASSISTANCE REQUIRED		HAZARDS TO PERSONS, PROPERTY OR ENVIRONMENT	
K	ADDITIONAL INFORMATION, COMMENTS, ACTIONS PROPOSED OR TAKEN TO CONTAIN, RECOVER OR DISPOSE OF SPILLED PRODUCT AND CONTAMINATED MATERIALS					
L	REPORTED TO SPILL LINE BY	POSITION	EMPLOYER	LOCATION CALLING FROM	TELEPHONE	
M	ANY ALTERNATE CONTACT	POSITION	EMPLOYER	ALTERNATE CONTACT LOCATION	ALTERNATE TELEPHONE	
REPORT LINE USE ONLY						
N	RECEIVED AT SPILL LINE BY	POSITION STATION OPERATOR	EMPLOYER	LOCATION CALLED YELLOWKNIFE, NT	REPORT LINE NUMBER (867) 820-8130	
LEAD AGENCY <input type="checkbox"/> EC <input type="checkbox"/> COG <input type="checkbox"/> GNWT <input type="checkbox"/> GN <input type="checkbox"/> ILA <input type="checkbox"/> INAC <input type="checkbox"/> NEB <input type="checkbox"/> TO			SIGNIFICANCE <input type="checkbox"/> MINOR <input type="checkbox"/> MAJOR <input type="checkbox"/> UNKNOWN		FILE STATUS <input type="checkbox"/> OPEN <input type="checkbox"/> CLOSED	
AGENCY		CONTACT NAME	CONTACT TIME	REMARKS		
LEAD AGENCY						
FIRST SUPPORT AGENCY						
SECOND SUPPORT AGENCY						
THIRD SUPPORT AGENCY						

PAGE 1 OF _____

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ANNEX 4

List of MSDS of Hazardous Materials Used Onsite

- 750 Silt Stop (2p.)
- APS 703d#3 Floc Log (2p.)
- APS 705 Silt Stop (2p.)
- APS 706b Floc Log (2p.)
- Agricultural Lime (4p.)
- Aluminum Sulphate (1p.)
- Aviation Fuel (7p.)
- Calcium Chloride Flake (4p.)
- Cast Booster (3p.)
- Citric Acid (6p.)
- CP-43 Diesel (6p.)
- Detonating Cord (3p.)
- DR-133 POLYMER (4p.)
- Electric Dentonators (4p.)
- Emulsion Explosives - Dyno AP (3p.)
- EZ-MUD (6p.)
- Gasoline (6p.)
- GE Polyfloc Ap1138 (5p.)
- Jet A (7p.)
- Lubtrac Rod Grease (4p.)
- Non-Electric Detonators (5p.)
- Packaged Emulsion Explosives (3p.)
- Packaged Dynamites and Explosive Gelatins (3p.)
- Potassium Chloride (Potash) (4p.)
- POLY-PLUS* RD (6p.)
- ROD EASE (6p.)
- Shock Tube (3p.)
- Soda Ash (7p.)
- Sodium Hydroxide (7p.)
- SUPER-VIS* (6p.)
- Tellus T32 (4p.)
- W-OB POLYMER (4p.)

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ANNEX 5

Relevant MSDS of Hazardous Materials Used Onsite

ANNEX 6**Future Revision upon Project Approval**

At the request of various regulatory bodies Attachment 8 has been added to provide an understanding of the spill related risks associated with the Construction and Operation phases of the project as well as to provide the contingencies and emergency response procedure that will be in place to manage these risks. It is important to note that this is to be considered a broad overview and more up-to-date plans will be provided in the annual Emergency and Spill Response Plan updates as we approach each project phase.

Construction

The construction phase of the Mary River Project provides a set of unique risks and circumstances that differ from both the 2012 WORK and the operational phase. As the construction phase is approached and more information becomes available the Spill and Emergency Response Plan will be updated to address the specific concerns of the construction phase.

The key risks found in the construction phase are similar to those found in the 2012 WORK, the major difference being scale. Arctic grade diesel fuel, aviation fuel, and ammonium nitrate make up the vast majority of hazardous materials that are in danger of spilling during the construction phase.

Fuel Management

Fuel Transport is the activity during which a fuel spill is most likely to occur. When fuel is being transported from the ship to the port or by fuel tanker truck over land a situation exists with a higher risk of spilling and more severe consequences. As such special care must be undertaken during fuel transportation. The situations in which fuel is most likely to be spilt, and their respective mitigation measures are as follows.

Ship to Shore

Fuel must be unloaded from ships at both the Milne and Steensby ports during construction. At Steensby the bulk fuel transfer from ship to shore discharge takes place up to twice a year between the months of June to September and there is approximately 22 ML of petroleum product that is transferred to the fuel tanks by means of a single floating hose with an approximate length of 1000 meters deployed between the vessel and the connecting flange on the shore. The products are then transferred by pipeline to the bulk storage facility. A steel pipeline of 4" diameter connects between the shore manifold and the tank farm situated approximately 1000 meters from the shoreline. Over the course of the construction period this is eventually ramped up to 160 ML of Arctic diesel and 50 ML of Marine diesel. Milne Inlet uses a similar procedure but only one 5ML tank exists during the construction phase.

The products are transferred by pipeline to the bulk storage facility. A steel pipeline connects between the receiving manifold on the freight dock and the tank farm. Tidal influence on currents and wind force and direction are the dictating environmental factors during bulk transfer.

The transfer operation involves filling the shore based tankage with two types of fuel (Jet A and CP-43 (diesel)). It is expected that once cargo operations are underway, the ship will discharge at a rate of 400 m³/hour and that the 1 ML tank will take approximately 2.5 -3 hours to fill per tank. Accurate reconciliation of discharge & fill volumes through regular communication between ship & shore

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personnel is required to ensure the safe transfer of fuel and prevent the overfilling and over pressurization of the fuel tanks that could result in a spill.

To minimize the risk of a spill occurring safe working procedures and best practice guidelines must be adhered to.

During ship to shore discharge of the product, the discharge hose is inspected on a regular basis by the ship crew member who is always present at the ship manifold discharge. Stoppers and absorbents are available in case they are needed. The ship has a Shipboard Oil Pollution Emergency Plan (SOPEP), appropriate response gear on board and the crew is fully trained in its use.

There is a person on watch at the shore manifold at all times during discharge and in direct radio communication with the shore receiving facility. The pipeline is inspected visually and regularly by walking alongside of it. Once a year the pipeline is tested as part of annual maintenance.

All spills within the tank farm zone would be retained within the bermed area. During the unloading of the vessel continuous monitoring takes place. At all times there is a person on watch during discharge and in contact with the vessel.

In the presentation of the spill scenarios in this section, it is implied that the initial spill response actions outlined in Section 5.1 of the Preliminary Oil Pollution Emergency Plan has first and foremost been addressed. The scenarios are designed moreover for the purpose of identifying the appropriate specific actions and therefore the related resources required for a given incident.

Milne Inlet to Mary River Mine Site

During the construction phase of the project fuel is transported in a 30,000 L fuel tanker to the mine site via a tote road from Milne Port. Response to spills on the road will be handled as a land spill and will follow the general procedures previously detailed. The main spill control techniques involve the use of two types of barriers: dykes and trenches. Barriers should be placed downgradient (down-slope) from the source of the spill, and as close as possible to the source of the spill. Barriers slow the progression of the spill and also serve as containment to allow recovery of the spill.

The maximum spill volume that could occur from a fuel tanker is 30,000 L of fuel. This would only occur in the event of a complete rupture of the tank which is unlikely. Depending on the volume spilled, the site of the spill as well as available material, a dyke may be built with soil, booms, lumber, snow, etc. A plastic liner should be placed at the foot of and over the dykes to protect the underlying soil or other material and to facilitate recovery of the spill. Dykes should be constructed in such a way as to accumulate a thick layer of free product in a single area (V-shaped or U-shaped).

Trenches are useful in the presence of permeable soil and when the spilled fuel is migrating below the ground surface. A plastic liner should be placed on the down-gradient edge of the trench to protect the underlying soil. Liners should not be placed at the bottom of the trench to allow water to continue flowing underneath the layer of floating oil (if applicable).

The use of large quantities of absorbent materials to recover important volumes of spilled fluids should be avoided. Large volumes of free-product should be recovered, as much as possible, by using vacuums and pumps, and containerized. Mixtures of water and fuel may be processed through an oil-water separator. Absorbent sheets should be used to soak up residual fuel on water, on the ground (soil and rock), and on vegetation. Peat moss may also be sprinkled on vegetation to absorb films of petroleum products.

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The road from Milne Inlet to Mary River follows Philips Creek (which in turn flows into the the ocean via Milne Inlet). Philips Creek would be at risk in the event of a spill on the tote road and special care must be taken to ensure that it is protected from contamination in the event of a spill.

Mary River Mine Site/Steensby to Rail Camps

During Construction the four rail camps will be supplied with fuel via a tote road running from either the Mary River Mine Site or Steensby depending on their location along the route. The risks involved and their respective contingencies are nearly identical to those encountered on the Milne to Mary River Mine tote road. Again fuel will be transported in a 30,000L tanker truck along the route. Any spills that occur will be handled in the same was as described above.

Another risk is that all fuel will need to be stored in 1 ML temporary Steel tanks at the rail camps. All of these tanks will need to be supplied and refuelled by truck on a regular basis. It is essential that safe procedures be followed when refuelling the temporary tanks. Spill response kits will remain on site and within easy access at all times. All personnel refuelling the tanks will be trained in proper procedure as well as emergency response procedures. Berms will be built around the tanks to ensure any potential spills are contained. Tanks will also be located as far away as is reasonably practical from water sources.

Ammonium Nitrate Management

During the construction phase of the project the amount of required blasting will increase significantly from 2012 WORK. During this stage temporary emulsion plants will be constructed at Steensby and the Mary River Mine Site. From this point forward emulsion will be utilized for the vast majority of blasting. The primary component in emulsion is Ammonium Nitrate (AN). Ammonium nitrate dissociates readily in water to form ammonia, which in its un-ionized form, is toxic to aquatic organisms and fish. Storage on land, away from water sources largely eliminates the risk of ammonia losses to water bodies. Please Refer to Section 6.2 above for a complete overview of safe explosives handling and clean up in the event of a spill.

Operations

The Operations phase of the Mary River Project provides an entirely new set of risks and circumstances then those experienced in the 2012 WORK or construction phase. As the operations phase is approached and more information becomes available the Spill and Emergency Response Plan will be updated to address the specific concerns and considerations of operations.

Materials representing the greatest risks in the operations phase include arctic grade diesel fuel, aviation fuel, and ammonium nitrate. The main difference that will need to be addressed in the operations stage is the large scale of the operation and the introduction of the railway.

Fuel Management

As in the construction phase fuel transport is the activity during which a fuel spill is most likely to occur. When fuel is being transported from the ship to the port or by train over land to site the risk and consequences of a spill is greater. As such special care must be undertaken during fuel transportation. The situations in which fuel is most likely to be spilt and their respective mitigation measures are as follows.

Ship to Shore

During operations fuel will be unloaded from ships to the shore at the Steensby site, where it will be stored in two 25 million litre tanks of marine diesel and four 40 million litre tanks of arctic diesel. This will be completed in the same manner as during the construction phase, please see the procedures listed above for more details.

Steensby to Mary River

Fuel will be shipped from the Steensby port to the Mary River Mine site via train, where it will be stored in two 5.2 ML tanks. The main risk of a significant spill occurring is in the event of a train derailment. In the event of a derailment spills could occur in an aquatic environment, namely Cockburn Lake, or terrestrially anywhere along the route.

In the event, a terrestrial spill response measures will follow procedures listed previously throughout this document. It will first ensure that personnel are safe and out of harm's way and that risks of fires are minimized. Dykes and trenches will be utilized to control and contain the spill; with every method made to keep it away from any nearby water source. Much in the same way described in the construction phase. Once the spill is contained it will be cleaned up using either absorbent materials or pumps/vacuums depending on the size of the spill.

In the event of an aquatic spill measures must be taken to protect sensitive and accessible shorelines. The fuel slick is monitored to determine the direction of migration. In the absence of strong winds the oil will likely flow towards the discharge of the lake. Measures will be taken to block and concentrate the oil slick at the lake discharge using booms where it will subsequently be recovered using a portable skimmer, a vacuum, or sorbent materials. In small slowly-flowing rivers, streams, channels, inlets or ditches, inverted weirs (i.e., siphon dams) is used to stop and concentrate moving diesel fuel for collection while allowing water to continue to flow unimpeded. In the case of floating diesel fuel, in a stream, heading for a culvert (i.e., at a road crossing) a culvert block is used to stop and concentrate moving fuel for collection while allowing water to continue to flow unimpeded. In both cases diesel fuel will then be recovered using a portable skimmer or sorbent materials. In the case of spills in larger rivers, with fast moving currents, diversion booming is used to direct the oil slick ashore for recovery. Single or multiple booms (i.e., cascading) may be used for diversion. Typically, the booms are anchored across the river at an angle. The angle will depend on the current velocity. Choosing a section of a river that is both wider and shallower makes boom deployment easier. Diversion booming may also be used to direct an oil slick away from a sensitive area to be protected.

Given the remote and inaccessible nature of much of the route, depending on the severity of the spill, it may be necessary to fly in spill response equipment via helicopter or send another train if the track is not damaged.

Ammonium Nitrate Management

During the operations phase of the project the majority of blasting will occur at the Mary River Mine Site. During this stage a permanent emulsion plants will be constructed at the Mary River Mine Site. The same guidelines applied during the construction phase will be used during construction. Please Refer to Section 6.2 above for a complete overview of safe explosives handling and clean up in the event of a spill.

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