DIAMONDEX
RESOURCES LTD.
CDNX: DSP

Poly-Drill Drilling Systems
1824 - 104 Avenue, S.W.
Calgary, Alberta Canada T2W-0A8
(403) 259-5112 FAX (403) 255-7185
email: polydril@telus.net
www.poly-drill.com

poly-drill.com

MATERIAL SAFETY DATA SHEET/FICHE SIGNALETIQUE

1 PRODUCT IDENTIFICATION

PRODUCT TRADE NAME	Poly-Drill 133-X
PRODUCT DESCRIPTION	LIQUID ANIONIC POLYMER
CHEMICAL DESCRIPTION:	Polymer, Surfactant(s), Water, Hydrocarbon solvent
UPDATED:	March 15, 2004

NFPA704M/HMIS RATING

HEALTH:	0/1	FLAMMABILITY:	1/1	REACTIVITY	0/0	OTHER
0=Insignificant		1=Slight	2=Moderate	3=High		4=Extreme

2. COMPOSITION

A liquid polymer. Evaluation of the ingredient(s) has found no ingredient(s) hazardous as per WHMIS regulations. None of the substances in this product are hazardous.

3. PHYSICAL DATA

Flash Point: >100 C (PMCC)
Specific Gravity (@ 25 C): 1.08
Solubility in Water: Emulsifiable
pH: 8.1 (1.0% solution)
Freeze Point: -10 C (14 Degrees F)
Density (g/ml): 1.08 at 25 C
Physical State: Liquid
Appearance: Blue liquid
Odor: Hydrocarbon

Note: These physical properties are typical values for this product.

4. FIRE AND EXPLOSION DATA

INCOMPATIBILITY: Avoid contact with strong oxidizers (eg. Chlorine, peroxides, chromates, nitric acid, perchlorates, concentrated oxygen, permanganates) which can generate heat, fires, explosions and the release of toxic fumes.

THERMAL DECOMPOSTION PRODUCTS: In the event of combustion CO, oxides of carbon (COx), oxides of nitrogen (NOx) may be formed. Do not breathe smoke or fumes. Wear suitable protective equipment.

5. FIRE FIGHTING MEASURES

FLASH POINT: >100 C (PMCC)

EXTINGUISHING MEDIA: Based on the NFPA guide, use dry chemical, foam, carbon dioxide or other extinguishing agent suitable for Class B fires. Use water to cool containers exposed to fire. For larger fires, use water spray or fog, thoroughly drenching the burning material.

UNSUITABLE EXTINGUISHING MEDIA:
Do not use water unless flooding amounts are available.

UNUSUAL FIRE AND EXPLOSION HAZARD: May evolve oxides of nitrogen (NOx) under fire conditions.

6. HEALTH HAZARD DATA

EMERGENCY OVERVIEW:
CAUTION: May cause irritation to skin and eyes. Avoid contact with skin, eyes and clothing. Do not take internally.

Empty containers may contain residual product. Do not reuse container unless properly reconditioned.

PRIMARY ROUTE(S) OF EXPOSURE: Eye & Skin

EYE CONTACT: Can cause mild to moderate irritation.
SKIN CONTACT: Can cause mild, short-lasting irritation.

SYMPTOMS OF EXPOSURE: A review of available data does not identify any symptoms from exposure not previously mentioned.

AGGRAVATION OF EXISTING CONDITIONS: A review of available data does not identify any worsening of existing conditions.

7 EMERGENCY AND FIRST AID PROCEDURES

SKIN: Wash exposed area with soap and water. If irritation or abnormalities persist, call a physician.
EYE: Immediately flush eyes with water for 15 minutes, if irritation or abnormalities persist, call a physician.
INHALATION: Remove to fresh air. If breathing becomes difficult, give oxygen and call a physician.
INGESTION: Do not induce vomiting. Call a physician immediately.

CAUTION: If unconscious, having trouble breathing or in convulsions, do not induce vomiting or give water. Call for medical assistance immediately.

8 HANDLING, ACCIDENTAL RELEASE MEASURES & DISPOSAL CONSIDERATIONS

Storage: Keep container tightly closed when not in use.

DISPOSAL
In Ontario, the waste class under Regulation 347 is: 233L

SMALL SPILLS
Soak up spill with absorbent material. Place residues in a suitable, covered, properly labeled container. Wash affected area.

LARGE SPILLS
Contain liquid using absorbent material, by digging trenches or by dyking. Reclaim into recovery or salvage drums or tank truck for proper disposal. Contact approved waste hauler for disposal of contaminated recovered material. Dispose of material in compliance with regulations indicated.

Dispose of wastes in an approved incinerator or waste treatment/disposal site, in accordance with all applicable regulations. Do not dispose of wastes in local sewer or with normal garbage.

ENVIRONMENTAL PRECAUTIONS
This product should NOT be directly discharged into lakes, ponds, streams, waterways or public water supplies.

As a non-hazardous liquid waste, it should be solidified with stabilizing agents (such as sand, fly ash, or cement) so that no free liquid remains before disposal to an industrial waste landfill. A non-hazardous liquid waste can also be incinerated in accordance with local, state, provincial and federal regulations.

9. INDUSTRIAL HYGIENE CONTROL MEASURES

OCCUPATIONAL EXPOSURE LIMITS:
This product does not contain any substance that has an established exposure limit.

Respiratory Protection: None normally required.

For large spills, entry into large tanks, vessels or enclosed small spaces with inadequate ventilation, a positive pressure, self-contained breathing apparatus is recommended.

Ventilation: General ventilation is recommended.

Eye Protection: Safety glasses, if personally preferred.
Gloves: Generally not necessary. Personal preference. Examples of impermeable gloves available on the market are neoprene, nitrile, PVC, natural rubber, viton, and butyl (compatibility studies have not been performed).

If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse.

10. TOXICOLOGICAL PROPERTIES

SENSITIZATION:
This product is not expected to be a sensitizer.

A "LC50-96" Pass/Fail Bioassay test. This test determines the lethality of a fluid on young aquatic organisms. The fluid fails if 50% or more of the animals are dead after 96 hours in the fluid.

96 hour static acute LC50 to Rainbow Trout = Greater than 1,000 mg/L.
96 hour no observed effect concentration = 125 mg/L based on no mortality or abnormal effects.
96 hour static acute LC50 to Sheepshead Minnow = Greater than 1,000 mg/L.
96 hour no observed effect concentration = 1,000 mg/L (highest concentration tested) based on no mortality or abnormal effects.
96 hour static acute LC50 to Mysid Shrimp = 400 mg/L.
96 hour no observed effect concentration = 180 mg/L based on no mortality or abnormal effects.
96 hour static acute LC50 to Daphnia Magna - 400 mg/L.
96 hour no observed effect concentration = 56 mg/L (lowest concentration tested) based on no mortality or abnormal effects.

Microtoxicity

The Microtox bioassay has been established as the reference test for mud additive toxicity testing.

Test Method: Luminescent Bacteria, IC50@ 15 min.
Reference: Appendix 1. Microtox Bioassay Procedure, Drilling Waste Management, Guide G50. 1993. Alberta Energy and Utilities Board, Calgary, AB, Canada.
Sample: Poly Drill 1330, sample #97324-1 for test #970723, 97/05/09 by D. Lintott.
Preparation: Sample was diluted to 2 g/L, which formed thick, slightly cloudy liquid. The sample was then centrifuged for 1 hour.

Test Results:

SAMPLE	TREATMENT	%CTL	IC20%	IC50	RESULT
97324-1	None	N/A	14 (9-22)	>91	PASS

The following results are for a 1% aqueous solution of product

CARCINOGENCITY:
None of the substances in this product are listed as carcinogens by the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP) or the American Conference of Government Industrial Hygienists (ACGIH).

HUMAN HAZARD CHARACTERIZATION:
Based on our Hazard Characterization, the potential human hazard is: LOW

ENVIRONMENTAL HAZARD AND EXPOSURE CHARACTERIZATION:
Based on our Hazard Characterization, the potential environmental hazard is: LOW

11. DEPARTMENT OF TRANSPORTATION INFORMATION

PROPER SHIPPING NAME/HAZARD CLASS MAY VARY BY PACKAGING, PROPERTIES, AND MODE OF TRANSPORTATION. TYPICAL PROPER SHIPPING NAMES FOR THIS PRODUCT ARE:

ALL TRANSPORTATION MODES: PRODUCT IS NOT REGULATED DURING TRANSPORATION

Shipping Name: Liquid Drilling Additive
Hazard Class: Not hazardous
Cautionary Labeling: None required

14. OTHER INFORMATION

This information contained herein is given in good faith, but no warranty, expressed or implied is made

DIAMONDEX
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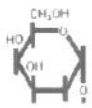
CDNX: DSR



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MATERIAL SAFETY DATA SHEET/FICHE SIGNALETIQUE

1. PRODUCT IDENTIFICATION

PRODUCT TRADE NAME(S): Poly Drill O B.X
WHMIS CLASSIFICATION: Non-regulated
TDG Classification: Non dangerous goods
DATE: January 17, 2004

A liquid polymer containing guar gum, mineral oil, vegetable oil, acrylamide copolymer and a surfactant. Evaluation of the ingredient(s) has found no ingredient(s) hazardous as per WHMIS regulations.

2. PHYSICAL DATA

Boiling Point: Not available
Specific Gravity: 0.9 g/cm
Solubility in Water: disperses in water(forms viscous, slippery solution).
pH: 3.8 (1% concentration)
Density (g/ml): Not available
Physical State: Liquid
Appearance and Odor: Brown. Odor slight

3. FIRE AND EXPLOSION DATA

Flash Point (method used): (PMCC) greater than 100 C.
Conditions of flammability: Very low risk.
Hazardous combustion products: None known
Upper and Lower flammable limits: Not available.
Extinguishing media: Carbon dioxide, dry chemicals, foam, in preference to water spray

4. REACTIVITY

Chemical stability: Stable under normal conditions.
Hazardous Polymerization: Will not occur
Incompatible substances: Avoid strong oxidants such as liquid chlorine, concentrated oxygen, sodium or calcium hypo chloride
Hazardous decomposition products: None known

5. HEALTH HAZARD DATA

TOXICITY RATING: Practically non-harmful
Routes of Exposure and Effects
SKIN: Slight irritant: prolonged contact may cause skin irritation or dermatitis in some individuals
EYE: No effects of exposure expected with the exception of possible irritation
INHALATION: Due to low volatility of mineral distillates a small inhalation hazard exists

INGESTION: can cause nausea, vomiting, cramps, diarrhea
Chronic exposure limits: None
Sensitization of product: Not suspected to be a sensitizer
Teratongenicity: Not available.
Mutagenicity: Not available
Carcinogenicity: None of the components of this product are listed as carcinogens by IARC and ACGIH

6. EMERGENCY AND FIRST AID PROCEDURES

SKIN: Wash exposed area with soap and water. Remove contaminated clothing. Launder contaminated clothing before re-use. If irritation or abnormalities persist, call a physician.

EYE: Immediately flush eyes with water for 15 minutes, lifting upper and lower lids occasionally. Get medical attention.

INHALATION: Remove to fresh air. If breathing becomes difficult, give oxygen and call a physician.

INGESTION: Do not induce vomiting. Call a physician immediately or poison control center. Never give anything by mouth to an unconscious person. Seek medical advice.

8. INDUSTRIAL HYGIENE CONTROL MEASURES

Respiratory Protection: None normally required.
Ventilation: If mist and/or vapors are present, use air purifying respirator of self-contained breathing apparatus, but this is rarely required.
Eye Protection: Safety glasses, if personally preferred.
Gloves: Generally not necessary. Personal preference.

7. HANDLING AND USE PRECTIONS

Storage requirements: keep container closed when no in use. Store in a cool dry location away from oxidizing and reducing agents.
Waste Disposal: product should be disposed of in accordance with applicable local, Provincial and Federal regulations.
Steps must be taken if product is released or spilled: clean spill areas thoroughly to avoid hazardous slippery conditions.

8. TOXICOLOGICAL PROPERTIES

G50 Microtox Analysis prepared by HydroQual Laboratories, Calgary, AB--97/6/26. Test#970978.

Test Description	EC20	EC50	Pass/Fail
MTX	>91	>91	PASS

9. DEPARTMENT OF TRANSPORTATION INFORMATION

Shipping Name: Liquid Drilling Additive
Hazard Class: Not hazardous
Hazardous Substances: None
Cautionary Labeling: None required

DIAMONDEX RESOURCES LTD.

CDNX: DSP

LEHIGH HEIDELBERGCEMENT Group

MATERIAL SAFETY DATA SHEET

SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Portland Cement: GU (General use hydraulic cement, formerly Normal Portland Cement), HE (High early-strength hydraulic cement) and HS (High sulphate-resistant hydraulic cement).

CAS #: 65997-15-1

Product Use: Preparation of concrete and mortar

MSDS Information: This MSDS was produced in November, 2002, and replaces any previous versions. This MSDS covers all types of portland cement. Individual composition of constituents will vary within the range shown in Section 2.

Product Code: Not Applicable.

Chemical Family: Calcium compounds. Calcium silicate compounds and other calcium compounds containing iron and aluminum make up the majority of this product.

Chemical Name And Synonyms: Portland cement. Portland cement is also known as hydraulic cement and/or normal portland cement

Formula: This product consists of finely ground portland cement clinker, gypsum and limestone (for some products)

Supplier/Manufacturer:
Lehigh Inland Cement Limited
P.O. Box 3961, Station D,
12640 - 156 Street
Edmonton, Alberta, Canada, T5L 4P5 Telephone (780) 420 2500

Emergency Contact Information:
Lehigh Inland Cement Limited
P.O. Box 3961, Station D,
12640 - 156 Street
Edmonton, Alberta, Canada, T5L 4P5 Telephone (780) 420 2541

SECTION 2 - COMPOSITION/INFORMATION ON INGREDIENTS

Portland Cement Exposure Limits:

ACGIH TLV-TWA	10 mg total dust/m^3
OSHA PEL-TWA	15 mg total dust/m^3
OSHA PEL-TWA	5 mg respirable dust/m^3

Portland Cement Ingredients & Their Exposure Limits:

Ingredient	CAS#	% By Weight	ACGIH TLV-TWA	OSHA PEL-TWA
Calcium Silicates	Various	60-80%	10 mg total dust/m^3	15 mg total dust/m^3 5 mg respirable dust/m^3
Gypsum	7778-18-9	3-7%	10 mg total dust/m^3	15 mg total dust/m^3 5 mg respirable dust/m^3
Crystalline Silica	14808-60-7	less than	0.10 mg respirable quartz/m^3 NIOSH REL (8-hour TWA) = 0.05	(10 mg respirable dust/m^3)/(percent silica+2) mg respirable quartz dust/m^3
Calcium Carbonate	1317-65-3	0-5%	10 mg total dust/m^3	15 mg total dust/m^3 5 mg respirable dust/m^3
Magnesium Oxide	1309-48-4	1-4%	10 mg total dust/m^3	10 mg total dust/m^3
Calcium Oxide	1305-78-8	0.5-1.5%	2 mg total dust/m^3	5 mg total dust/m^3

Trace Elements:

Portland cement is made from materials mined from the earth and is processed using energy provided by fuels. Trace amounts of chemicals, some of which may be potentially harmful, might be detected during chemical analysis. For example, in addition to the ingredients listed above, portland cement may contain potassium and sodium sulfate compounds, chromium compounds including up to 0.003% hexavalent chromium, and nickel compounds.

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MATERIAL SAFETY DATA SHEET

SECTION 3 - HAZARDS IDENTIFICATION

Emergency Overview:

Portland cement is a light gray powder that poses little immediate hazard. A single short term exposure to the dry powder is not likely to cause serious harm. However, exposure of sufficient duration to wet portland cement can cause serious, potentially irreversible tissue (skin or eye) destruction in the form of chemical (caustic) burns, including third degree burns. The same type of tissue destruction can occur if wet or moist areas of the body are exposed for sufficient duration to dry portland cement.

Potential Health Effects:

- **Relevant routes of exposure are:**

  Eye contact, skin contact, inhalation, and ingestion.

  Effects Resulting From EYE CONTACT:

  Exposure to airborne dust may cause immediate or delayed irritation or inflammation.

  Eye contact by larger amounts of dry powder or splashes of wet portland cement may cause effects ranging from moderate eye irritation to chemical burns and blindness. Such exposures require immediate first aid (see Section 4) and medical attention to prevent significant damage to the eye.

  Effects Resulting From SKIN CONTACT:

  Discomfort or pain cannot be relied upon to alert a person to a hazardous skin exposure. Consequently, the only effective means of avoiding skin injury or illness involves minimizing skin contact, particularly contact with wet cement. Exposed persons may not feel discomfort until hours after the exposure has ended and significant injury has occurred.

  Exposure to dry portland cement may cause drying of the skin with consequent mild irritation or more significant effects attributable to aggravation of other conditions. Dry portland cement contacting wet skin or exposure to moist or wet portland cement may cause more severe skin effects including thickening, cracking, or fissuring of the skin. Prolonged exposure can cause severe skin damage in the form of (caustic) chemical burns.

  Some individuals may exhibit an allergic response upon exposure to portland cement, possibly due to trace amounts of chromium. The response may appear in a variety of forms ranging from a mild rash to severe skin ulcers. Persons already sensitized may react to their first contact with the product. Other persons may first experience this effect after years of contact with portland cement products.

  Effects Resulting From INHALATION:

  Portland cement may contain trace amounts of crystalline silica. Prolonged exposure to respirable free crystalline silica may aggravate other lung conditions. It also may cause delayed lung injury including silicosis, a disabling and potentially fatal lung disease, and/or other diseases. (Also see "Carcinogenic Potential" below.)

  Exposure to portland cement may cause irritation to the moist mucous membranes of the nose, throat, and upper respiratory system. It may also leave unpleasant deposits in the nose.

  Effects Resulting From INGESTION:

  Although small quantities of dust are not known to be harmful, ill effects are possible if larger quantities are consumed. Portland cement should not be eaten.

- **Carcinogenic Potential:**

  Portland cement is not listed as a carcinogen by NTP, OSHA, or IARC. It may, however, contain trace amounts of substances listed as carcinogens by these organizations.

  Crystalline silica, a potential trace level contaminant in portland cement, is now classified by IARC as a known human carcinogen (Group 1). NTP has characterized respirable silica as "reasonably anticipated to be [a] carcinogen."

- **Medical Conditions That May Be Aggravated By Inhalation Or Dermal Exposure:**

  Pre-existing upper respiratory and lung diseases.
  Unusual (hyper) sensitivity to hexavalent chromium (chromium^{+6}) salts.

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MATERIAL SAFETY DATA SHEET

SECTION 4 - FIRST-AID MEASURES

Eyes:

Immediately flush eyes thoroughly with water. Continue flushing for at least 15 minutes, including under lids, to remove all particles. Call physician immediately.

Skin:

Wash skin with cool water and pH-neutral soap or a mild detergent intended for use on skin. Seek medical treatment in all cases of prolonged exposure to wet cement, cement mixtures, liquids from fresh cement products, or prolonged wet skin exposure to dry cement.

Inhalation Of Airborne Dust:

Remove to fresh air. Seek medical help if coughing and other symptoms do not subside. ("Inhalation" of gross amounts of portland cement requires immediate medical attention.

Ingestion:

Do not induce vomiting. If conscious, have the victim drink plenty of water and call a physician immediately.

SECTION 5 - FIRE-FIGHTING MEASURES

Flammability:	Not Flammable
Flash Point:	Not Applicable.
Lower Explosive Limit	Not Applicable.
Upper Explosive Limit:	Not Applicable.
Auto ignition Temperature:	Not Applicable.
Sensitivity To Static Discharge:	Not Applicable.
Sensitivity To Impact:	Not Applicable.
Extinguishing Media:	Not Applicable.
Special Fire-Fighting Procedures:	None.
Hazardous Combustion Products:	Not Applicable.
Unusual Fire And Explosion Hazards:	Not Applicable.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Collect dry material using a scoop. Avoid actions that cause dust to become airborne. Avoid inhalation of dust and contact with skin. Wear appropriate personal protective equipment as described in Section 8.

Scrape up wet material and place in an appropriate container. Allow the material to "dry" before disposal. Do not attempt to wash portland cement down drains.

Dispose of waste material according to local, provincial, state and federal regulations.

SECTION 7 - HANDLING AND STORAGE

Keep portland cement dry until used. Normal temperatures and pressures do not affect the material.

Promptly remove dusty clothing or clothing which is wet with cement fluids and launder before reuse. Wash thoroughly after exposure to dust or wet cement mixtures or fluids.

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MATERIAL SAFETY DATA SHEET

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

Eye Protection:

When engaged in activities where cement dust or wet cement or concrete could contact the eye, wear safety glasses with side shields or goggles. In extremely dusty environments and unpredictable environments, wear unvented or indirectly vented goggles to avoid eye irritation or injury. Contact lenses should not be worn when working with portland cement or fresh cement products.

Skin Protection:

Prevention is essential to avoiding potentially severe skin injury. Avoid contact with unhardened (wet) portland cement products. If contact occurs, promptly wash affected area with soap and water. Where prolonged exposure to unhardened portland cement products might occur, wear impervious clothing and gloves to eliminate skin contact. Where required, wear boots that are impervious to water to eliminate foot and ankle exposure.

Do not rely on barrier creams; barrier creams should not be used in place of gloves.

Periodically wash areas contacted by dry portland cement or by wet cement or concrete fluids with a pH-neutral soap. Wash again at the end of work. If irritation occurs, immediately wash the affected area and seek treatment. If clothing becomes saturated with wet concrete, it should be removed and replaced with clean dry clothing.

Respiratory Protection:

Avoid actions that cause dust to become airborne. Use local or general ventilation to control exposures below applicable exposure limits.

Use NIOSH/MSHA-approved (under 30 CFR 11) or NIOSH-approved (under 42 CFR 84 after July 10, 1998) respirators in poorly ventilated areas, if an applicable exposure limit is exceeded, or when dust causes discomfort or irritation.

Ventilation:

Use local exhaust or general dilution ventilation to control exposure within applicable limits.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	White to gray powder.
Odor:	No distinct odor.
Odor Threshold	Not applicable.
Physical State:	Solid (powder).
pH (as a solid):	Not applicable.
pH (in water) (ASTM D 1293-95):	12 to 13.
Solubility In Water:	Slightly soluble (0.1 to 1.0 %)
Vapor Pressure:	Not applicable.
Vapor Density	Not applicable.
Boiling Point:	Not applicable (> 1000°C)
Freezing Point:	Not applicable.
Melting Point:	Not applicable.
Specific Gravity (H_20 = 1.0):	3.15
Evaporation Rate:	Not applicable.
Coeff. Water/Oil Dist.:	Not applicable.

SECTION 10 - STABILITY AND REACTIVITY

Stability:	Stable.
Conditions to avoid:	Unintentional contact with water.
Incompatibility:	Portland cement reacts with water to produce a caustic solution, pH 12 to pH 13. Wet portland cement is alkaline. As such it is incompatible with acids, ammonium salts and aluminum metal. Aluminum powder and other alkali and alkaline earth elements will react in wet mortar or concrete, liberating hydrogen gas. Portland cement dissolves in hydrofluoric acid producing corrosive silicon tetrafluoride gas. Silicates react with powerful oxidizers such as fluorine, chlorine, trifluoride and oxygen difluoride.

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HEIDELBERGCEMENT Group

MATERIAL SAFETY DATA SHEET

SECTION 10 - STABILITY AND REACTIVITY (CONTINUED)

Hazardous Decomposition: Will not spontaneously occur. Adding water results in hydration and produces (caustic) calcium hydroxide.

Hazardous Polymerization: Will not occur.

SECTION 11 - TOXICOLOGICAL INFORMATION

Effects Of Acute Exposure:

Portland cement and wet portland cement mixtures can dry the skin, cause alkali burns and irritate the eyes and upper respiratory tract. Ingestion can cause irritation of the throat.

Effects Of Chronic Exposure:

Portland cement dust can cause inflammation of the tissue lining the interior of the nose and the cornea (white) of the eye.

SECTION 12 - ECOLOGICAL INFORMATION

Ecotoxicity: No recognized unusual toxicity to plants or animals.
Relevant Physical And Chemical Properties: See Sections 9 and 10.

SECTION 13 - DISPOSAL CONSIDERATIONS

Dispose of waste material according to local, provincial, state and federal regulations. (Since portland cement is stable, uncontaminated material may be saved for future use.)

Dispose of bags in an approved landfill or incinerator.

SECTION 14 - TRANSPORT INFORMATION

Hazardous materials description/proper shipping name: Portland cement is not hazardous under the TDG Act (Canada) or DOT regulations (USA).
Hazard Class: Not applicable
Identification Number: Not applicable
Required Label Text: Not applicable
Hazardous substances/reportable quantities (RQ): Not applicable

SECTION 15 - REGULATORY INFORMATION

Status under USDOL-OSHA Hazard Communication Rule, 29 CFR 1910.1200:

Portland cement is considered a "hazardous chemical" under this regulation, and should be part of any hazard communication program.

Status under CERCLA/Superfund, 40 CFR 117 and 302:

Not listed.

Hazard Category under SARA (Title III), Sections 311 and 312:

Portland cement qualifies as a "hazardous substance" with delayed health effects.

Status under SARA (Title III), Section 313:

Not subject to reporting requirements under Section 313.

LEHIGH
HEIDELBERGCEMENT Group

MATERIAL SAFETY DATA SHEET

SECTION 15 - REGULATORY INFORMATION (CONTINUED)

Status under TSCA (as of May 1997):

Some substances in portland cement are on the TCSA inventory list

Status under the Federal Hazardous Substances Act:

Portland cement is a "hazardous substance" subject to statutes promulgated under the subject act

Status under California Proposition 65:

This product contains chemicals (trace metals) known to the State of California to cause cancer, birth defects or other reproductive harm. California law requires the manufacturer to give the above warning in the absence of definitive testing to prove the defined risks do not exist.

Status under Canadian Environmental Protection Act:

Not listed.

Status under WHMIS:

Portland cement is considered to be a hazardous material under the Hazardous Products Act as defined by the Controlled Products Regulations and is therefore subject to the labeling and MSDS requirements of the Workplace Hazardous Materials Information System (WHMIS).

This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

SECTION 16 - OTHER INFORMATION

Prepared By:	Robin Cowdrey
Approved By:	Bob Rimes
Approval Date or Revision Date:	September 1, 2004
Date Of Previous MSDS:	November 1, 2002
MSDS Number:	Not Applicable

Other Important Information:

Portland cement should only be used by knowledgeable persons. A key to using the product safely requires the user to recognize that portland cement chemically reacts with water, and that some of the intermediate products of this reaction (that is, those present while a portland cement product is "setting") pose a far more severe hazard than does portland cement itself.

While the information provided in this material safety data sheet is believed to provide a useful summary of the hazards of portland cement as it is commonly used, the sheet cannot anticipate and provide all of the information that might be needed in every situation. Inexperienced product users should obtain proper training before using this product.

In particular, the data furnished in this sheet does not address hazards that may be posed by other materials mixed with portland cement to produce portland cement products. Users should review other relevant material safety data sheets before working with this portland cement or working on portland cement products, for example, portland cement concrete.

Superior Propane Inc.

MATERIAL SAFETY DATA SHEET

SECTION 1 – PRODUCT INFORMATION

Product Name: Propane
Trade Name: LPG (Liquified Petroleum Gas), LP-Gas
Chemical Formula: C_3H_8

WHMIS CLASSIFICATION
Class A - Compressed Gas
Class B, Division 1 - Flammable Gas

Supplier: Superior Propane Inc.
1111 - 49th Avenue N.E.
Calgary, AB T2E 8V2
Business: (403) 730-7500
Local Market
Emergency Number: _____
(Non Medical)

Application and Use: Propane is commonly used as a fuel for heating, cooking, automobiles, forklift trucks, crop drying and welding and cutting operations. Propane is used in industry as a refrigerant, solvent and as a chemical feedstock.

SECTION 2 – HAZARDOUS INGREDIENTS

COMPONENTS	CAS NO.	% Volume (v/v)	LD50
Propane	74 -98-6	90% - 99%	Not Applicable
Propylene	115 -07-1	0% - 5%	Not Applicable
Ethane	74 -84-0	0% - 5%	Not Applicable
Butane and heavier hydro carbons	106 -97-8	0% - 2.5%	Not Applicable

Occupational Exposure Limit:
Based upon animal test data, the acute toxicity of this product is expected to be inhalation: 4 hour LC50 = 280,000 ppm (Rat).
Note: Composition is typical for HD-5 Propane per The Canadian General Standard Board CGSB 3.14 National Standard of Canada. Exact composition will vary from shipment to shipment.

SECTION 3 – CHEMICAL AND PHYSICAL DATA

Form: Liquid and vapour while stored under pressure.
Boiling Point: -42 C @ 1 atm.
Freezing Point: -188 C
Evaporation Rate: Rapid (Gas at normal ambient conditions).
Vapour Pressure: 1435 kPa (maximum) @ 37.8 C
Vapour Density: 1.52 (Air = 1)
Coefficient of Water/Oil Distribution: Not available
pH: Not available.

Solubility in water: Slight, 6.1% by volume @ 17.8 C
Specific Gravity: 0.51 (water = 1)
Appearance/Odour: Colourless liquid and vapour while stored under pressure. Colourless and odourless gas in natural state at any concentration. Commercial propane has an odourant added, ethyl mercaptan, which has an odour similar to boiling cabbage.*
Odour Threshold: 4800 ppm

* With proper handling, transportation and storage, adding a chemical odourant such as eth-merc has proven to be a very effective warning device, but all odourants have certain limitations. The effectiveness of the odourant may be diminished by a person's sense of smell, by competing odours and by oxidation which may cause a potentially dangerous situation.

SECTION 4 – FIRE OR EXPLOSION HAZARD

Flash Point: -103.4 C
Method: Closed cup.
Flammable Limits: Lower 2.4%, Upper 9.5%
Auto Ignition Temperature: 432 C
Products Evolved Due To Heat Or Combustion: Carbon monoxide can be produced when primary air and secondary air are deficient while combustion is taking place.
Fire and Explosive Hazards: Explosive air-vapour mixtures may form if allowed to leak to atmosphere.
Sensitivity To Impact: No.
Sensitivity To Static Discharge: Yes.

Fire Extinguishing Precautions: Use water spray to cool exposed cylinders or tanks. Do not extinguish fire unless the source of the escaping gas that is fueling the fire can be turned off. Fire can be extinguished with carbon dioxide and/or dry chemical (BC). Container metal shells require cooling with water to prevent flame impingement and the weakening of metal. If sufficient water is not available to protect the container shell from weakening, the area will be required to be evacuated. If gas has not ignited, liquid or vapour may be dispersed by water spray or flooding.
Special Fire Fighting Equipment: Protective clothing, hose monitors, fog nozzles, self-contained breathing apparatus.

SECTION 5 – REACTIVITY DATA

Stability: Stable.
Conditions To Avoid: Keep separate from oxidizing agents. Gas explodes spontaneously when mixed with chloride dioxide.
Incompatibility: Remove sources of ignition and observe distance requirements for storage tanks from combustible material, drains and openings to building.

Hazardous Decomposition Products: Deficient primary and secondary air can produce carbon monoxide.
Hazardous Polymerization: Will not occur.

SECTION 6 – TOXICOLOGICAL PROPERTIES OF MATERIAL

ROUTES OF ENTRY:

Inhalation: Simple asphyxiant. No effect at concentrations of 10,000 ppm (peak exposures). Higher concentrations may cause central nervous system disorder and/or damage. Lack of oxygen may cause dizziness, loss of coordination, weakness, fatigue, euphoria, mental confusion, blurred vision, convulsions, breathing failure, coma and death. Breathing high vapour concentrations (saturated vapours) for a few minutes may be fatal. Saturated vapours may be encountered in confined spaces and/or under conditions of poor ventilation. Avoid breathing vapours or mist.
Skin and Eye Contact: Exposure to vapourizing liquid may cause frostbite (cold burns) and permanent eye damage.

Ingestion: Not considered to be a hazard.
Acute Exposure: The acute toxicity of this product is expected to be inhalation: 4 hour LC50=280,000ppm (Rat).
Chronic Exposure: There are no reported effects from long term low level exposure.
Sensitization to Product: Skin–unknown, Respiratory–unknown.
Occupational Exposure Limits: American Conference of Governmental Industrial Hygienists (ACGIH) lists as a simple asphyxiant. ACGIH TLV: 1000 ppm.
Carcinogenicity, Reproductive Toxicity, Teratogenicity, Mutagenicity: No effects reported.

SECTION 7 – PREVENTIVE MEASURES

Eyes: Safety glasses, are recommended when transferring product.
Skin: Insulated gloves required if contact with liquid or liquid cooled equipment is expected. Wear gloves and long sleeves when transferring product.

Inhalation: Where concentration in air would reduce the oxygen level below 18% air or exceed occupational exposure limits in section 6, self-contained breathing apparatus is required.
Ventilation: Explosion proof ventilation equipment required in confined spaces.

SECTION 8 – EMERGENCY AND FIRST AID PROCEDURES

FIRST AID:

Eyes: Should eye contact with liquid occur, flush eyes with lukewarm water for 15 minutes. Obtain immediate medical care.
Skin: In case of "Cold Burn" from contact with liquid, immediately place affected area in lukewarm water and keep at this temperature until circulation returns. If fingers or hands are frostbitten, have the victim hold his hand next to his body such as under the armpit. Obtain immediate medical care.
Ingestion: None considered necessary.
Inhalation: Remove person to fresh air. If breathing is difficult or has stopped, administer artificial respiration. Obtain immediate medical care.

SPILL OR LEAK:

Eliminate leak of possible.
Eliminate source of ignition.
Ensure cylinder is upright.
Disperse vapours with hose streams using fog nozzles. Monitor low areas as propane is heavier than air and can settle into low areas. Remain upwind of leak. Keep people away. Prevent vapour and/or liquid from entering into sewers, basements or confined areas.

SECTION 9 – TRANSPORTATION, HANDLING AND STORAGE

- Transport and store cylinders and tanks secured in an upright position in a ventilated space away from ignition sources (so the pressure relief valve is in contact with the vapour space of the cylinder or tank).
- Cylinders that are not in use must have the valves in the closed position and be equipped with a protective cap or guard.
- Do not store with oxidizing agents, oxygen, or chlorine cylinders.
- Empty cylinders and tanks may contain product residue. Do not pressurize, cut, heat or weld empty containers.
- Transport, handle and store according to applicable federal and provincial codes and regulations.

Transportation of Dangerous Goods (TDG)
- TDG Classification: Flammable Gas 2.1
- TDG Shipping Name: Liquified Petroleum Gas (Propane)
- TDG Special Provisions: 56, 90, 102
- PIN Number: UN1075

SECTION 10 – PREPARATION

Superior Propane Inc., Regulations & Safety Department. (403) 730-7500 Date prepared: November 2001. Supersedes: September 1999.

DIAMONDEX RESOURCES LTD.

CDNX: DSP

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Material Safety Data Sheet

WHMIS (Pictograms)	WHMIS (Classification)	Protective Clothing	TDG (pictograms)
	Not controlled		

Section 1. Chemical Product and Company Identification

Product Name	**DRILL ROD HEAVY GREASE**	**Code**	650-265, DRODH
		DSL	See Section 15
Synonym	Not available	**TSCA**	See Section 15
Manufacturer	PETRO-CANADA P.O. Box 2844 Calgary, Alberta T2P 3E3	**In case of Emergency**	Petro-Canada: 403-296-3906 Canutec Transportation: 613-996-6666 Poison Control Centre: Consult local telephone directory for emergency number(s).
Material Uses	This product is recommended for the lubrication of diamond drill rods.		

Section 2. Composition and Information on Ingredients

			Exposure Limits (ACGIH)		
Name	**CAS #**	**% (W/W)**	**TLV-TWA(8 h)**	**STEL**	**CEILING**
1) Mixture of severely hydrotreated and hydrocracked, and or solvent-refined base oil (petroleum) and other proprietary, non-hazardous additives.	Mixture	100	5 mg/m³ (oil mist)	10 mg/m³ (oil mist)	Not established

Section 3. Hazards Identification.

Potential Health Effects	Non irritating to slight transient irritation to skin and eyes, but no permanent damage. Relatively non-toxic via ingestion. This product has a low vapour pressure and is not expected to present an inhalation exposure at ambient conditions. Upon heating to high temperatures, or mechanical actions which may produce vapours or mists, inhalation of product may cause irritation of the breathing passages. For more information, refer to Section 11.

Section 4. First Aid Measures

Eye Contact	IMMEDIATELY flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek medical attention.
Skin Contact	Remove contaminated clothing - launder before reuse. Wash gently and thoroughly the contaminated skin with running water and non-abrasive soap. High pressure grease gun is capable of injecting grease through the skin. Grease gun injuries require immediate physician assessment. Seek medical attention.
Inhalation	Evacuate the victim to a safe area as soon as possible. If the victim is not breathing, perform artificial respiration. Allow the victim to rest in a well ventilated area. Seek medical attention.
Ingestion	DO NOT induce vomiting because of danger of aspirating liquid into lungs. Seek medical attention.
Note to Physician	Not available.

Section 5. Fire-fighting Measures

Flammability	May be combustible at high temperature.	**Flammable Limits**	Not available.
Flash Points	Mineral Oil Blend: OPEN CUP: 252°C (485.6°F) (Cleveland)	**Auto-Ignition Temperature**	Not available.
Fire Hazards in Presence of Various Substances	Low fire hazard. This material must be heated before ignition will occur.	**Explosion Hazards in Presence of Various Substances**	Containers may explode in heat of fire. Do not cut, weld, heat, drill or pressurize empty container.
Products of Combustion	Carbon oxides (CO, CO2), smoke and irritating vapours as products of incomplete combustion.		
Fire Fighting Media and Instructions	NAERG96, GUIDE 171: Substances (low to moderate hazard): If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (0.5 mile) in all directions; also, consider initial evacuation for 800 meters (0.5 mile) in all directions. Shut off fuel to fire if it is possible to do so without hazard. If this is impossible, withdraw from area and let fire burn out under controlled conditions. Withdraw immediately in case of rising sound from venting safety device or any discolouration of tank due to fire. Cool containing vessels with water spray in order to prevent pressure build-up, autoignition or explosion. SMALL FIRE: use DRY chemicals, foam, water spray or CO2. LARGE FIRE: use water spray, fog or foam. For small outdoor fires, portable fire extinguishers may be used and self contained breathing apparatus (SCBA) may not be required. For all indoor fires and any significant outdoor fires, SCBA is required. Respiratory and eye protection are required for fire fighting personnel.		

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Section 6. Accidental Release Measures

Material Release or Spill	Consult current National Emergency Response Guide Book (NAERG) for appropriate spill measures if necessary. Extinguish all ignition sources. Stop leak if safe to do so. Dike spilled material. Use appropriate inert absorbent material to absorb spilled product. Collect used absorbent for later disposal. Avoid contact with spilled material. Avoid contaminating sewers, streams, rivers and other water courses with spilled material. Notify appropriate authorities immediately.

Section 7. Handling and Storage

Handling	Avoid contact with any sources of ignition, flames, heat, and sparks. Avoid skin contact. Avoid eye contact. Avoid inhalation of product vapours or mists. Empty containers may contain product residue. Do not pressurize, cut, heat, or weld empty containers. Do not reuse containers without commercial cleaning and/or reconditioning. Personnel who handle this material should practice good personal hygiene during and after handling to help prevent accidental ingestion of this product. Properly dispose of contaminated leather articles including shoes that cannot be decontaminated.
Storage	Store in dry, cool, well-ventilated area. Keep container tightly closed. Store away from incompatible and reactive materials (See section 5 and 10).

Section 8. Exposure Controls/Personal Protection

Engineering Controls	For normal application, special ventilation is not necessary. If user's operations generate vapours or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit. Make-up air should always be supplied to balance air removed by exhaust ventilation. Ensure that eyewash station and safety shower are close to work-station.
Personal Protection - ***The selection of personal protective equipment varies, depending upon conditions of use.***	
Eyes	Eye protection (i.e., safety glasses, safety goggles and/or face shield) should be determined based on conditions of use. If product is used in an application where splashing may occur, the use of safety goggles and/or a face shield should be considered.
Body	Wear appropriate clothing to prevent skin contact. As a minimum long sleeves and trousers should be worn.
Respiratory	Where concentrations in air may exceed the occupational exposure limits given in Section 2 (and those applicable to your area) and where engineering, work practices or other means of exposure reduction are not adequate, NIOSH approved respirators may be necessary to prevent overexposure by inhalation.
Hands	Wear appropriate chemically protective gloves. When handling hot product ensure gloves are heat resistant and insulated.
Feet	Wear appropriate footwear to prevent product from coming in contact with feet and skin.
Exposure Limits	Consult local, state, provincial or territory authorities for acceptable exposure limits. This product is not expected to form a mist based on its properties and expected use.

Section 9. Physical and Chemical Properties

Physical State and Appearance	Paste of long fibred texture.	**Viscosity**	Mineral Oil Blend: 155.5 cSt @ 40°C (104°F); 14.42 cSt @ 100°C (212°F) VI=89
Colour	Dark greenish-brown	**Pour Point**	Mineral Oil Blend: -15°C (5°F)
Odour	Mild grease like	**Softening Point**	Not available.
Odour Threshold	Not available.	**Dropping Point**	201°C (394°F)
Boiling Point	Not available.	**Penetration**	234 (60 strokes)
Specific Gravity	Mineral Oil Blend: 0.8898 kg/L @ 15°C (59°F).	**Oil / Water Dist. Coeff.**	Not available.
Vapor Density	Not available.	**Ionicity (in water)**	Not available.
Vapor Pressure	Negligible at ambient temperature and pressure.	**Dispersion Properties**	Not available.
Volatility	Non-volatile.	**Solubility**	Insoluble in water.

Section 10. Stability and Reactivity

Corrosivity	Not corrosive to copper.		
Stability	The product is stable under normal handling and storage conditions.	**Hazardous Polymerization**	Will not occur under normal working conditions.
Incompatible Substances / Conditions to Avoid	Reactive with oxidizing agents, acids and alkalis.	**Decomposition Products**	May release COx, NOx, SOx, diphenylamine, alkenes, smoke and irritating vapours when heated to decomposition.

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Section 11. Toxicological Information

Routes of Entry	Skin contact, eye contact, inhalation and ingestion.
Acute Lethality	Based on toxicity of components. Acute oral toxicity (LD50): >5000 mg/kg (rat) Acute dermal toxicity (LD50): >2000 mg/kg (rabbit)
Chronic or Other Toxic Effects	
Dermal Route:	Prolonged or repeated contact may cause skin irritation characterized by dermatitis or oil acne.
Inhalation Route:	Negligible breathing hazard at normal temperatures (up to 38°C) or recommended blending temperatures. Elevated temperatures or mechanical action may form vapours, mists or fumes. Inhalation of oil mists or vapours from hot oil may cause irritation of the upper respiratory tract.
Oral Route:	Low toxicity: has laxative effect.
Eye Irritation/Inflammation:	Repeated or prolonged contact may cause transient irritation, but no permanent damage.
Immunotoxicity:	Not available.
Skin Sensitization:	This product is not expected to be a skin sensitizer, based on the available data and the known hazards of the components.
Respiratory Tract Sensitization:	This product is not expected to be a respiratory tract sensitizer, based on the available data and the known hazards of the components.
Mutagenic:	Based on actual test results of base oils and results of similar products, severely hydrotreated base oils give negative results when tested for: (a) Salmonella Typhimurium TA98 using the Modified Ames Assay for Petroleum Product; (b) Salmonella-Escherichia coli/Mammalian-Microsome Reverse Mutation Assay (Ames test) with a Confirmatory Assay; (c) Structural Chromosomal Aberrations in Chinese Hamster Ovary (CHO) Cells.
Reproductive Toxicity:	This product is not expected to be a reproductive hazard, based on the available data and the known hazards of the components.
Teratogenicity, Embryotoxicity:	This product is not expected to be a teratogen or an embryotoxin, based on the available data and the known hazards of the components.
Carcinogenicity (ACGIH):	This product is not known to contain any chemicals at reportable quantities that are listed as A1 or A2 carcinogens by ACGIH.
Carcinogenicity (IARC):	This product is not known to contain any chemicals at reportable quantities that are listed as group 1, 2A or 2B carcinogens by IARC.
Carcinogenicity (NTP):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by NTP.
Carcinogenicity (IRIS):	Not available.
Carcinogenicity (OSHA):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by OSHA.
Other Considerations	No additional remark.

Section 12. Ecological Information

Environmental Fate	Not available.	**Persistance/ Bioaccumulation Potential**	Not available.
BOD5 and COD	Not available.	**Products of Biodegradation**	Not available.
Additional Remarks	No additional remark.		

Section 13. Disposal Considerations

Waste Disposal	Spent/ used waste product may meet the requirements of a hazardous waste. Consult your local or regional authorities. Ensure that waste management processes are in compliance with government requirements and local disposal regulations.

Section 14. Transport Information

TDG Classification	Not controlled under TDG (Canada).	**Special Provisions for Transport**	Not applicable.

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Section 15. Regulatory Information

Other Regulations

This product is acceptable for use under the provisions of WHMIS-CPR. All components of this formulation are listed on the CEPA-DSL (Domestic Substances List).

All components of this formulation are listed on the US EPA-TSCA Inventory.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.

Please contact Product Safety for more information.

DSD/DPD (Europe)

Not evaluated.

DSD/DPD (Europe) (Pictograms)

NOT EVALUATED FOR EUROPEAN TRANSPORT

NON EVALUÉ POUR LE TRANSPORT EUROPÉEN

DOT (U.S.A) (Pictograms)

HMIS (U.S.A.)

Health Hazard	1
Fire Hazard	1
Reactivity	0
Personal Protection	B

NFPA (U.S.A.)

Section 16. Other Information

References

Available upon request.
* Marque de commerce de Petro-Canada - Trademark

Glossary

ACGIH - American Conference of Governmental Industrial Hygienists
ADR - Agreement on Dangerous goods by Road (Europe)
ASTM - American Society for Testing and Materials
BOD5 - Biological Oxygen Demand in 5 days
CAN/CGA B149.2 - Propane Installation Code
CAS - Chemical Abstract Services
CEPA - Canadian Environmental Protection Act
CERCLA - Comprehensive Environmental Response, Compensation and Liability Act
CFR - Code of Federal Regulations
CHIP - Chemicals Hazard Information and Packaging Approved Supply List
COD5 - Chemical Oxygen Demand in 5 days
CPR - Controlled Products Regulations
DOT - Department of Transport
DSCL - Dangerous Substances Classification and Labeling (Europe)
DSD/DPD - Dangerous Substances or Dangerous Preparations Directives (Europe)
DSL - Domestic Substance List
EEC/EU - European Economic Community/European Union
EINECS - European Inventory of Existing Commercial Chemical Substances
EPCRA - Emergency Planning and Community Right to Know Act
FDA - Food and Drug Administration
FIFRA - Federal Insecticide, Fungicide and Rodenticide Act
HCS - Hazardous Communication System
HMIS - Hazardous Material Information System
IARC - International Agency for Research on Cancer
IRIS - Integrated Risk Information System
LD50/LC50 - Lethal Dose/Concentration kill 50%
LDLo/LCLo - Lowest Published Lethal Dose/Concentration
NAERG'96 - North American Emergency Response Guide Book (1996)
NFPA - National Fire Prevention Association
NIOSH - National Institute for Occupational Safety & Health
NPRI - National Pollutant Release Inventory
NSNR - New Substances Notification Regulations (Canada)
NTP - National Toxicology Program
OSHA - Occupational Safety & Health Administration
PEL - Permissible Exposure Limit
RCRA - Resource Conservation and Recovery Act
SARA - Superfund Amendments and Reorganization Act
SD - Single Dose
STEL - Short Term Exposure Limit (15 minutes)
TDG - Transportation Dangerous Goods (Canada)
TDLo/TCLo - Lowest Published Toxic Dose/Concentration
TLm - Median Tolerance Limit
TLV-TWA - Threshold Limit Value-Time Weighted Average
TSCA - Toxic Substances Control Act
USEPA - United States Environmental Protection Agency
USP - United States Pharmacopoeia
WHMIS - Workplace Hazardous Material Information System

Information Contact Internet: www.petro-canada.ca

Lubricants:
Western Canada, telephone: 1-800-661-1199; fax: (780) 464-9564
Ontario & Central Canada, telephone: 1-800-268-5850 and (905) 822-4222; fax: 1-800-201-6285
Quebec & Eastern Canada, telephone: 1-800-576-1686; fax: 800-201-6285

For Product Safety Information: (905) 804-4752

Prepared by Product Safety - JDW on 4/29/2003.

Data entry by Product Safety - JDW.

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

PETRO-CANADA

Material Safety Data Sheet

WHMIS (Pictograms)	WHMIS (Classification)	Protective Clothing	TDG (pictograms)
	Not controlled		

Section 1. Chemical Product and Company Identification

Product Name	**TOOL JOINT COMPOUND**	**Code**	650-774, TOOL
		DSL	See Section 15
Synonym	Not available	**TSCA**	See Section 15
Manufacturer	PETRO-CANADA P.O. Box 2844 Calgary, Alberta T2P 3E3	**In case of Emergency**	Petro-Canada: 403-296-3000 Canutec Transportation: 613-996-6666 Poison Control Centre: Consult local telephone directory for emergency number(s).
Material Uses	Tool Joint Compound is used in drilling operations as a thread compound for rotary shouldered pipe connections to prevent galling and to provide a positive seal against drilling mud pressure.		

Section 2. Composition and Information on Ingredients

			Exposure Limits (ACGIH)		
Name	**CAS #**	**% (W/W)**	**TLV-TWA(8 h)**	**STEL**	**CEILING**
1) Proprietary ingredients 2) Mica	Not available. 12001-26-2	≥90 ≤10	Not available 3 mg/m³	Not available. Not established	Not available Not established

Section 3. Hazards Identification.

Potential Health Effects	Non irritating to slight transient irritation to skin and eyes, but no permanent damage. Relatively non-toxic via ingestion. This product has a low vapour pressure and is not expected to present an inhalation exposure at ambient conditions. Upon heating to high temperatures, or mechanical actions which may produce vapours or mists, inhalation of product may cause irritation of the breathing passages. For more information refer to Section 11.

Section 4. First Aid Measures

Eye Contact	IMMEDIATELY flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek medical attention.
Skin Contact	Remove contaminated clothing - launder before reuse. Wash gently and thoroughly the contaminated skin with running water and non-abrasive soap. High pressure grease gun is capable of injecting grease through the skin. Grease gun injuries require immediate physician assessment. Seek medical attention.
Inhalation	Evacuate the victim to a safe area as soon as possible. If the victim is not breathing, perform artificial respiration. Allow the victim to rest in a well ventilated area. Seek medical attention.
Ingestion	DO NOT induce vomiting because of danger of aspirating liquid into lungs. Seek medical attention.
Note to Physician	Not available.

Section 5. Fire-fighting Measures

Flammability	May be combustible at high temperature.	**Flammable Limits**	Lower: 0.9%; Upper: 7%.
Flash Points	Mineral Oil Blend: OPEN CUP: 230°C (482°F) (Cleveland)	**Auto-Ignition Temperature**	>260°C (500°F)
Fire Hazards in Presence of Various Substances	Low fire hazard. This material must be heated before ignition will occur.	**Explosion Hazards in Presence of Various Substances**	Do not cut, weld, heat, drill or pressurize empty container. Containers may explode in heat of fire.
Products of Combustion	Carbon oxides (CO, CO2), nitrogen oxides (NOx), sulphur oxides (SOx), hydrocarbons, metal oxides, smoke and irritating vapours as products of incomplete combustion.		
Fire Fighting Media and Instructions	NAERG96, GUIDE 171. Substances (low to moderate hazard): If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (0.5 mile) in all directions; also, consider initial evacuation for 800 meters (0.5 mile) in all directions. Shut off fuel to fire if it is possible to do so without hazard. If this is impossible, withdraw from area and let fire burn out under controlled conditions. Withdraw immediately in case of rising sound from venting safety device or any discolouration of tank due to fire. Cool containing vessels with water spray in order to prevent pressure build-up, autoignition or explosion. SMALL FIRE: use DRY chemicals, foam, water spray or CO2. LARGE FIRE: use water spray, fog or foam. For small outdoor fires, portable fire extinguishers may be used and self-contained breathing apparatus (SCBA) may not be required. For all indoor fires and any significant outdoor fires, SCBA is required. Respiratory and eye protection are required for fire fighting personnel.		

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