

**Poly-Drill Drilling Systems**

1824 - 104 Avenue, S.W.
Calgary, Alberta, Canada T2W-0A8
(403) 259-5112 FAX (403) 255-7185
email: polydrill@telus.net
www.poly-drill.com

poly-drill.com**MATERIAL SAFETY DATA SHEET/FICHE SIGNALÉTIQUE****1. PRODUCT IDENTIFICATION**

PRODUCT TRADE NAME: Poly-Drill 133-X
PRODUCT DESCRIPTION: LIQUID ANIONIC POLYMER
CHEMICAL DESCRIPTION: Polymer, Surfactant(s), Water, Hydrocarbon solvent
UPDATED: March 15, 2004

NFPA704M/HMIS RATING

HEALTH: 0/1	FLAMMABILITY: 1/1	REACTIVITY: 0/0	OTHER:
0=Insignificant	1=Slight 2=Moderate	3=High	4=Extreme

2. COMPOSITION

A liquid polymer: Evaluation of the ingredient(s) has found no ingredient(s) hazardous as per WHMIS regulations. None of the substances in this product are hazardous.

3. PHYSICAL DATA

Flash Point: >100°C (PMCC)
Specific Gravity (@ 25°C.): 1.08
Solubility in Water: Emulsifiable
pH: 8.1 (1.0% solution)
Freeze Point: -10 °C (14 Degrees F)
Density (g/ml): 1.08 at 25 °C
Physical State: Liquid
Appearance: Blue liquid
Odor: Hydrocarbon

Note: These physical properties are typical values for this product.

4. FIRE AND EXPLOSION DATA

INCOMPATIBILITY: Avoid contact with strong oxidizers (eg. Chlorine, peroxides, chromates, nitric acid, perchlorates, concentrated oxygen, permanganates) which can generate heat, fires, explosions and the release of toxic fumes.

THERMAL DECOMPOSITION PRODUCTS: In the event of combustion CO, oxides of carbon (COx), oxides of nitrogen (NOx) may be formed. Do not breathe smoke or fumes. Wear suitable protective equipment.

5. FIRE FIGHTING MEASURES

FLASH POINT: >100°C (PMCC)

EXTINGUISHING MEDIA: Based on the NFPA guide, use dry chemical, foam, carbon dioxide or other extinguishing agent suitable for Class B fires. Use water to cool containers exposed to fire. For larger fires, use water spray or fog, thoroughly drenching the burning material.

UNSUITABLE EXTINGUISHING MEDIA:

Do not use water unless flooding amounts are available.

UNUSUAL FIRE AND EXPLOSION HAZARD: May evolve oxides of nitrogen (NOx) under fire conditions.

6. HEALTH HAZARD DATA

EMERGENCY OVERVIEW:

CAUTION: May cause irritation to skin and eyes. Avoid contact with skin, eyes and clothing. Do not take internally.

Empty containers may contain residual product. Do not reuse container unless properly reconditioned.

PRIMARY ROUTE(S) OF EXPOSURE: Eye & Skin

EYE CONTACT: Can cause mild to moderate irritation

SKIN CONTACT: Can cause mild, short-lasting irritation

SYMPTOMS OF EXPOSURE: A review of available data does not identify any symptoms from exposure not previously mentioned.

AGGRAVATION OF EXISTING CONDITIONS: A review of available data does not identify any worsening of existing conditions.

7. EMERGENCY AND FIRST AID PROCEDURES

SKIN: Wash exposed area with soap and water. If irritation or abnormalities persist, call a physician.

EYE: Immediately flush eyes with water for 15 minutes, if irritation or abnormalities persist, call a physician.

INHALATION: Remove to fresh air. If breathing becomes difficult, give oxygen and call a physician.

INGESTION: Do not induce vomiting: Call a physician immediately.

CAUTION: If unconscious, having trouble breathing or in convulsions, do not induce vomiting or give water. Call for medical assistance immediately.

8. HANDLING, ACCIDENTAL RELEASE MEASURES & DISPOSAL CONSIDERATIONS

Storage: Keep container tightly closed when not in use.

DISPOSAL:

In Ontario, the waste class under Regulation 347 is: 233L

SMALL SPILLS:

Soak up spill with absorbent material. Place residues in a suitable, covered, properly labeled container. Wash affected area.

LARGE SPILLS:

Contain liquid using absorbent material, by digging trenches or by dyking. Reclaim into recovery or salvage drums or tank truck for proper disposal. Contact approved waste hauler for disposal of contaminated recovered material. Dispose of material in compliance with regulations indicated.

Dispose of wastes in an approved incinerator or waste treatment/disposal site, in accordance with all applicable regulations. Do not dispose of wastes in local sewer or with normal garbage.

ENVIRONMENTAL PRECAUTIONS

This product should NOT be directly discharged into lakes, ponds, streams, waterways or public water supplies.

As a non-hazardous liquid waste, it should be solidified with stabilizing agents (such as sand, fly ash, or cement) so that no free liquid remains before disposal to an industrial waste landfill. A non-hazardous liquid waste can also be incinerated in accordance with local, state, provincial and federal regulations.

9. INDUSTRIAL HYGIENE CONTROL MEASURES**OCCUPATIONAL EXPOSURE LIMITS:**

This product does not contain any substance that has an established exposure limit.

Respiratory Protection: None normally required.

For large spills, entry into large tanks, vessels or enclosed small spaces with inadequate ventilation, a positive pressure, self-contained breathing apparatus is recommended.

Ventilation: General ventilation is recommended.

Eye Protection: Safety glasses, if personally preferred

Gloves: Generally not necessary. Personal preference. Examples of impermeable gloves available on the market are neoprene, nitrile, PVC, natural rubber, viton, and butyl (compatibility studies have not been performed).

If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse.

10. TOXICOLOGICAL PROPERTIES**SENSITIZATION:**

This product is not expected to be a sensitizer.

A "LC50-96" Pass/Fail Bioassay test. This test determines the lethality of a fluid on young aquatic organisms. The fluid fails if 50% or more of the animals are dead after 96 hours in the fluid.

96 hour static acute LC50 to Rainbow Trout = Greater than 1,000 mg/L

96 hour no observed effect concentration = 125 mg/L based on no mortality or abnormal effects

96 hour static acute LC50 to Sheepshead Minnow = Greater than 1,000 mg/L

96 hour no observed effect concentration = 1,000 mg/L (highest concentration tested) based on no mortality or abnormal effects.

96 hour static acute LC50 to Mysid Shrimp = 400 mg/L

96 hour no observed effect concentration = 180 mg/L based on no mortality or abnormal effects.

96 hour static acute LC50 to Daphnia Magna = 400 mg/L

96 hour no observed effect concentration = 56 mg/L (lowest concentration tested) based on no mortality or abnormal effects.

Microtoxicity

The Microtox bioassay has been established as the reference test for mud additive toxicity testing.

Test Method: Luminescent Bacteria, IC50@ 15 min

Reference: Appendix 1: Microtox Bioassay Procedure, Drilling Waste Management, Guide G50, 1993, Alberta Energy and Utilities Board, Calgary, AB, Canada.

Sample: Poly Drill 1330, sample #97324-1 for test #970723, 97/05/09 by D. Lintott

Preparation: Sample was diluted to 2 g/L, which formed thick, slightly cloudy liquid. The sample was then centrifuged for 1 hour.

Test Results:

SAMPLE	TREATMENT	%CTL	IC20%	IC50	RESULT
97324-1	None	N/A	14 (9-22)	>91	PASS

The following results are for a 1% aqueous solution of product.

CARCINOGENICITY:

None of the substances in this product are listed as carcinogens by the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP) or the American Conference of Government Industrial Hygienists (ACGIH).

HUMAN HAZARD CHARACTERIZATION:

Based on our Hazard Characterization, the potential human hazard is: LOW

ENVIRONMENTAL HAZARD AND EXPOSURE CHARACTERIZATION:

Based on our Hazard Characterization, the potential environmental hazard is: LOW.

11. DEPARTMENT OF TRANSPORTATION INFORMATION

PROPER SHIPPING NAME/HAZARD CLASS MAY VARY BY PACKAGING, PROPERTIES, AND MODE OF TRANSPORTATION. TYPICAL PROPER SHIPPING NAMES FOR THIS PRODUCT ARE:

ALL TRANSPORTATION MODES: PRODUCT IS NOT REGULATED DURING TRANSPORTATION

Shipping Name: Liquid Drilling Additive

Hazard Class: Not hazardous

Cautionary Labeling: None required

14. OTHER INFORMATION

This information contained herein is given in good faith, but no warranty, expressed or implied is made