# Introduction

'Waste' is a term used to describe materials that are no longer wanted or are unusable for their original intended purpose. Many different types of waste are generated each day in Nunavut by industry and small business, hospitals and health centers, schools and individuals during the normal course of carrying out daily activities. Some types of waste pose greater risks than others because of their chemical, physical and biological properties. These wastes are generally referred to as being a 'hazardous waste'. Examples of hazardous waste include discarded paint, used solvents, motor and lubricating oil, cleaning compounds, certain building construction and demolition waste and products with an expired shelf life. They will generally exhibit one or more of the following characteristics - ignitable (i.e. flammable), reactive, corrosive or toxic. Hazardous waste often requires that specific management measures be taken to ensure the health and safety of the environment, workers and the general public.

The purpose of the Environmental Guideline for the General Management of Hazardous Waste (the Guideline) is to ensure the safe, effective and efficient management of hazardous waste in Nunavut. It provides information to generators, carriers and receivers of hazardous waste on its hazards, how best to reduce or eliminate the effects it can have on the environment, worker and public safety and guidance on its storage, registration and transportation.

The Environmental Protection Act enables the Government of Nunavut to implement measures that preserve, protect and enhance the quality of the environment. Section 2.2 of the Act provides the Minister with authority to develop, coordinate, and administer the Guideline.

The Guideline is not an official statement of the law. For further information and guidance, the owner or person in charge, management or control of a hazardous waste is encouraged to review all applicable legislation and consult the Department of Environment, other regulatory agencies or qualified persons with expertise in hazardous waste management.

# 1.1 Definitions

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Carrier	A person who accepts hazardous waste for transportation or transports hazardous waste, whether or not for hire or reward. A carrier is also referred to as a transporter of hazardous waste.
Commercial	Actions undertaken for hire or reward.
Commissioner's Land	Lands that have been transferred by Order-in-Council to the Government of Nunavut. This includes roadways and land subject to block land transfers. Most Commissioner's Land is located within municipalities.
Consignee	A person to whom hazardous waste is being or is intended to be transported. A consignee is also referred to as a receiver of hazardous waste.

	Guideline for the General Management of Hazardous Waste
Consignor	A person who has possession of hazardous waste immediately before it is transported. A consignor may also be a generator of hazardous waste.
Contaminant	Any noise, heat, vibration or substance and includes such other substance as the Minister may prescribe that, where discharged into the environment, (a) endangers the health, safety or welfare of persons, (b) interferes or is likely to interfere with normal enjoyment of life or property,  (c) endangers the health of animal life, or  (d) causes or is likely to cause damage to plant life or to property.
Dangerous Good	Any product, substance or organism included by its nature or by the Transportation of Dangerous Goods Regulations in any of the classes listed in the Schedule provided in the Transportation of Dangerous Goods Act (Canada).
Empty Container	A container that previously held a hazardous waste and has been emptied to the greatest extent practical or triple rinsed with an appropriate cleaning agent. This does not include containers that previously contained mercury or Class 2.3, 5.1 or 6.1 materials.
Environment	Means the components of the Earth and includes  (a) air, land and water,  (b) all layers of the atmosphere,  (c) all organic and inorganic matter and living organisms, and  (d) the interacting natural systems that include components referred to in paragraphs (a) to (c) above.
Generator	The owner or person in charge, management or control of a hazardous waste at the time it is generated or a facility that generates a hazardous waste. A generator may also be a consignor of hazardous waste.
Hazardous Waste	A contaminant that is a dangerous good and is no longer wanted or is unusable for its original intended purpose and is intended for storage, recycling, treatment or disposal. A hazardous waste does not include a contaminant that is  (a) household in origin; (b) exempted as a small quantity; (c) returned directly to a manufacturer or supplier of the product, substance or organism for reprocessing, repackaging or resale for any reason; (d) an empty container; or (e) intended for disposal in a landfill or a sewage treatment facility and meets the applicable standards set out in the Environmental Guideline for Industrial Waste Discharges.

	Guideline for the General Management of Hazardous Waste
Hazardous Waste Management Facility	A commercial facility used for the collection, storage, transfer, treatment, recycling or disposal of a hazardous waste. For clarity, a hazardous waste management facility does not include a municipal landfill or sewage lagoon.
Incompatible Hazardous Waste	A hazardous waste that, when in contact with another substance or hazardous waste under normal circumstances, reacts to produce heat, gas, fire, explosion or a corrosive or toxic substance.
Landfilling	The intentional depositing or placement of waste in or on land for the purposes of disposal.
Long-term Storage	The storage of hazardous waste for a period of 180 days or more.
Manifest	The manifest as set out in Schedule IX to the Export and Import of Hazardous Waste and Hazardous Recyclables Regulations under the Canadian Environmental Protection Act (Canada).
Minister	The Minister of Environment of the Government of Nunavut.
Qualified Person	A person who has an appropriate level of knowledge and experience in all relevant aspects of hazardous waste management.
Receiver	A person to whom hazardous waste is being or is intended to be transported. A receiver is also referred to as a consignee of hazardous waste.
Responsible Party	The owner or person in charge, management or control of the hazardous waste.
Small Quantity	Hazardous waste that is generated in an amount that is less than five kilograms per month if a solid or less than five litres per month if a liquid, and where the total quantity accumulated at any one time does not exceed five kilograms or five litres. This does not include hazardous waste that is mercury or Class 2.3, 5.1 or 6.1 materials. These wastes must be generated in an amount that is less than one kilogram per month if a solid or less than one litre per month if a liquid, and where the total quantity accumulated at any one time does not exceed one kilogram or one litre.
Transport Authority	<ul> <li>The statute and regulations controlling the management of hazardous waste under that mode of transport. These include</li> <li>(a) Road and Rail - Transportation of Dangerous Goods Act (Canada) and Regulations; Interprovincial Movement of Hazardous Waste Regulations (CEPA) and Export and Import of Hazardous Waste and Hazardous Recyclable Material Regulations (CEPA).</li> <li>(b) Air - International Air Transport Association (IATA) Dangerous Goods Regulations and International Civil Aviation Organization (ICAO) Technical Instructions; and</li> </ul>

	Guideline for the General Management of Hazardous Waste
	(c) Marine – International Maritime Dangerous Goods Code (IMDG).
Transfer	The temporary storage of hazardous waste for a period of 179 days or less for the purpose of changing from one vehicle or means of transportation to another.
Transporter	A person who accepts hazardous waste for transportation or transports hazardous waste, whether or not for hire or reward. A transporter is also referred to as a carrier of hazardous waste.
Waste Audit	An inventory or study of the amount and type of waste that is produced at a location.

# 1.2 Roles and Responsibilities

#### 1.2.1 Environmental Protection Division

The Environmental Protection Division of the Department of Environment is the key environmental agency responsible for ensuring the proper management of hazardous waste and other contaminants on Commissioner's Land. Authority is derived from the Environmental Protection Act, which prohibits the discharge of contaminants to the environment and enables the Minister to undertake actions to ensure appropriate management measures are in place. Although programs and services are applied primarily to activities taking place on Commissioner's and municipal lands and to Government of Nunavut undertakings, the Environmental Protection Act may be applied to the whole of the territory where other controlling legislation, standards and guidelines do not exist. A complete listing of relevant legislation and guidelines can be obtained by contacting the Department of Environment or by visiting the web site at http://env.gov.nu.ca/programareas/environmentprotection.

The Department of Environment will provide advice and guidance on the proper management of hazardous waste. However, it remains the responsibility of the owner or person in charge, management or control of the hazardous waste to ensure compliance with all applicable statutes, regulations, standards, guidelines and local by-laws.

#### 1.2.2 Generators of Hazardous Waste

Effective June 2020

The generator is the owner or person in charge, management or control of the hazardous waste at the time it is produced or of the facility that produces the hazardous waste. The generator is responsible for any and all hazardous waste produced and must ensure the hazardous waste is properly and safely managed from the time it is generated to its final disposal. This is referred to as managing the waste from cradle-to-grave.

Contractors may manage hazardous waste on behalf of the generator. However, the generator remains responsible for determining whether the waste is hazardous and ensuring the method of management complies with all applicable statutes, regulations, standards, guidelines and local by-laws. If the contractor does not comply with the requirements of the *Environmental Protection Act* and is charged with a violation while managing the waste, the generator may also be held liable.

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The basic responsibilities of a hazardous waste generator in Nunavut are:

- · Registering with the Department of Environment as a generator of hazardous waste.
- Registering the facility with the Department of Environment as a hazardous waste management
  facility where the facility is used for commercial purposes and is intended for the storage of
  hazardous waste for a period of 180 days or more, where stored quantities exceed the criteria
  set out in Appendix 8 or where hazardous waste is recycled, treated or disposed of in quantities
  in any single month that exceed a 'small quantity'.
- Classifying and labeling hazardous waste in accordance with the Transport Authority.
- Managing the hazardous waste in accordance with the Guideline, Environmental Protection Act, Fire Prevention Act, Safety Act, Public Health Act and all other applicable statutes, regulations, standards, guidelines and local by-laws.
- Reusing, recycling, treating or disposing of the hazardous waste in a proper and safe manner.
- Where the hazardous waste is transported off-site, completing Part A of the waste manifest
  form and retaining a copy for two years, using a registered hazardous waste carrier to transport
  the waste and sending the waste to a registered receiver or hazardous waste management
  facility.
- · Ensuring staff are trained and qualified to safely handle the hazardous waste.
- Filing a spill contingency plan with the Minister where stored quantities of hazardous waste exceed the criteria set out in Schedule A of the Spill Contingency Planning and Reporting Regulations.
- Reporting any spill immediately to the NWT/Nunavut Spill Report Line at (867) 920-8130.

Further information and application forms for registering as a generator or a hazardous waste management facility are available from the Department of Environment. Refer to sections 3.2.1 and 3.2.2 and Appendices 4 and 7 for further information.

#### 1.2.3 Carriers of Hazardous Waste

Hazardous waste must be transported in accordance with the appropriate Transport Authority: Road and Rail - Transportation of Dangerous Goods Act (Canada) and Regulations, Interprovincial Movement of Hazardous Waste Regulations (CEPA) and Export and Import of Hazardous Waste and Hazardous Recyclable Material Regulations (CEPA); Air – International Air Transport Association (IATA) Dangerous Goods Regulations and International Civil Aviation Organization (ICAO) Technical Instructions; and Marine – International Maritime Dangerous Goods Code (IMDG).

Carriers operating in Nunavut must be registered with the Department of Environment before transporting hazardous waste. Other basic responsibilities of hazardous waste carriers are:

- Placarding and labeling all transport vehicles and containers in accordance with the appropriate Transport Authority.
- Completing Part B of the waste manifest form and retaining a copy for two years.
- Accepting hazardous waste only from registered generators and safely transporting hazardous waste only to a registered receiver or hazardous waste management facility.
- . Ensuring staff are trained and qualified to safely transport hazardous waste,
- Reporting any spill immediately to the NWT/Nunavut Spill Report Line at (867) 920-8130.

Further information and application forms for registering as a hazardous waste carrier are available from the Department of Environment. Refer to section 3.2.1 and Appendix 5 for further information.

#### 1.2.4 Receivers of Hazardous Waste

Any person receiving or accepting hazardous waste in Nunavut for the purpose of storage, transfer, reuse, recycling, treatment or disposal must be registered with the Department of Environment as a hazardous waste receiver. The facility must also be registered as a hazardous waste management facility where it is used for commercial purposes and is used to store hazardous waste for a period of 180 days or more, store quantities that exceed the criteria set out in Appendix 8 or hazardous waste is recycled, treated or disposed of in quantities in any single month that exceed a 'small quantity'. Other basic responsibilities of hazardous waste receivers in Nunavut are:

- Handling and storing the hazardous waste in accordance with the Guideline, Environmental Protection Act, Fire Prevention Act, Safety Act, Public Health Act and all other applicable statutes, regulations, standards, guidelines and local by-laws.
- · Reusing, recycling, treating or disposing of the hazardous waste in a proper and safe manner.
- Completing Part C of the waste manifest form and retaining a copy for two years.
- Accepting hazardous waste only from registered generators and carriers.
- Ensuring staff are trained and qualified to safely handle hazardous waste.
- Filing a spill contingency plan with the Minister where stored quantities of hazardous waste exceed the criteria set out in Schedule A of the Spill Contingency Planning and Reporting Regulations.
- Reporting any spill immediately to the NWT/Nunavut Spill Report Line at (867) 920-8130.

Further information and application forms for registering as a receiver or hazardous waste management facility are available from the Department of Environment. Refer to sections 3.2.1 and 3.2.2 and Appendices 6 and 7 for further information.

#### 1.2.5 Other Regulatory Agencies

Other regulatory agencies may have to be consulted regarding the management of hazardous waste as there may be other environmental or public and worker health and safety issues to consider. Some of the other agencies include:

#### Department of Economic Development and Transportation

The Motor Vehicles Division is responsible for ensuring the safe transport of hazardous waste and other dangerous goods by road through administration of the *Transportation of Dangerous Goods Act*. The Department is also responsible under the *Motor Vehicles Act* for driver licensing and various other vehicle and load safety matters.



#### Workers' Safety and Compensation Commission

The Workers' Safety and Compensation Commission is responsible for promoting and regulating worker and workplace health and safety in Nunavut. The Commission derives its authority from the *Workers' Compensation Act* and *Safety Act* which require an employer to maintain a safe workplace and ensure the safety and well being of workers. The Workplace Hazardous Materials Information System, or WHMIS, requires information be provided to workers on the safe use of any hazardous material used in the workplace. All hazardous waste generators, carriers and receivers should consult the Prevention Services Division for further information and guidance.

#### **Department of Community and Government Services**

The Department of Community and Government Services is responsible under the *Commissioners' Lands Act* for the issuance of land leases, reserves, licenses and permits on Commissioner's Lands. The Department, in cooperation with communities, is also responsible for the planning and funding of municipal solid waste and sewage disposal facilities in most Nunavut communities. Emergency planning responsibilities under the *Emergency Measures Act* include developing territorial emergency response plans, coordinating emergency operations at the territorial and regional levels and supporting community emergency response operations.

The Office of the Fire Marshal is responsible for ensuring the safe storage, handling and use of flammable and combustible liquids and materials. The Office of the Fire Marshal derives its authority from the Fire Prevention Act, National Fire Code and National Building Code.

#### Department of Health and Social Services

Activities related to the generation, storage, transportation, treatment and disposal of hazardous waste may have an impact on public health. The Office of the Chief Medical Officer of Health and Regional Environmental Health Officers should be consulted regarding legislated requirements under the *Public Health Act*.

# **Environment Canada**

Environment Canada is responsible under the Canadian Environmental Protection Act for ensuring the safe management of designated hazardous waste at federal facilities and on federal lands. The management, disposal and export of polychlorinated biphenyl (PCB) waste is controlled under the PCB Regulations, the Federal Mobile PCB Treatment and Destruction Regulations and the PCB Waste Export Regulations. The interprovincial and international transport of waste is controlled under the Interprovincial Movement of Hazardous Waste Regulations and the Export and Import of Hazardous Waste and Hazardous Recyclable Material Regulations. Environment Canada is also responsible for administering the pollution prevention provisions of the federal Fisheries Act.

#### Indian and Northern Affairs Canada

Indian and Northern Affairs Canada is responsible under the *Territorial Lands Act* and *Nunavut Waters* and *Nunavut Surface Rights Tribunal Act* for the management of federal lands and waters in Nunavut, including the impact hazardous waste may have on the quality of these lands and waters.

#### Natural Resources Canada

The Explosives Act provides Natural Resources Canada with authority to manage explosives in Canada, including waste explosives. The Canadian Nuclear Safety Commission, which reports to Parliament through the Minister of Natural Resources, administers the safe handling and disposal of radioactive materials and licenses institutions and companies to possess and use radioactive materials under the Nuclear Safety and Control Act and Nuclear Liability Act.

#### **Local Municipal Governments**

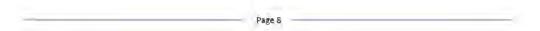
The role of municipal governments is important in the proper local management of hazardous waste, Under the Nunavut Land Claim Agreement, municipalities are entitled to control their own municipal disposal sites. Hazardous waste may be deposited into municipal landfill sites and sewage treatment facilities only with the consent of the local government. Local environmental and safety standards are determined, in part, by how the property is designated under municipal government development plans (i.e. land use zoning). The local fire department may also be called upon if a fire or other public safety issue is identified.

#### Co-management Boards and Agencies

Co-management boards and agencies established under the Nunavut Land Claim Agreement have broad authority for land use planning, impact assessment and the administration of land and water. Activities involving hazardous waste may be controlled through the setting of terms and conditions in plans, licenses and permits issued by the Nunavut Water Board and other co-management boards and agencies.

Appendix 3 provides further assistance in determining the primary regulatory agency contact for managing hazardous waste in Nunavut.

Appendix 11 provides mailing addresses, phone and fax numbers for each of the regulatory agencies.



# Management of Hazardous Waste

#### 2.1 What is Hazardous Waste?

Hazardous waste is unwanted material or products that can cause illness or death to people, plants and animals. It may be a liquid, solid, sludge or gas and contain chemicals, heavy metals, radioactives, infectious organisms or other toxic substances. It may be a single product or a combination of many hazardous and non-hazardous materials (i.e. mixed waste). Its harmful effects may exist for a relatively short period of time (i.e. oil-based paint before hardening) or continue for hundreds of years. It can persist in soil, water and sediment (i.e. radioactive materials) or bioaccumulate in plants and animals (i.e. mercury, PCBs).

Hazardous waste is generated by everybody. Households commonly generate unwanted gasoline, brake and windshield wiper fluid, cleaning supplies, paints and paint thinners, lead acid batteries, used computer equipment and construction materials (i.e. asbestos), pesticides and others. Hospitals and nursing stations generate unwanted needles and waste human tissue, body fluids and biotic cultures. Business and industry generate many different types of hazardous waste including used motor and lubricating oil, cleaning solvent, drilling fluid and cuttings and mine tailings.

# 2.2 Waste Management

Proper waste management simply makes good sense. Minimizing or eliminating the generation of hazardous and other waste helps to reduce the hazards and costs associated with its handling, storage, transport, recycling, treatment and disposal. It also reduces the impacts waste could have on the environment, human and worker health and safety and reduces the global emission of greenhouse gases by minimizing the use of raw materials. Another term commonly used to describe activities that reduce the amount of material entering a waste stream or being released to the environment is 'pollution prevention'.

Once a waste is created, the generator is responsible for its safe management from cradleto-grave. Waste generators can prevent pollution and reduce costs by implementing various waste reduction, reuse and recycling programs through changes to operational procedures, maintenance practices and raw material use. Treating and disposing of waste either locally or outside of Nunavut should be considered only if reuse and recycling options are not available or practical.



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#### 2.2.1 Reduce and Minimize - the first option

Using raw materials efficiently and reducing the amount of waste generated is the first and most important step in effective waste management. Both environmentally and economically, consuming less is the most fundamental and effective step to reducing waste.

A waste audit should be undertaken to inventory and study the waste produced at a location or business. The audit should identify the type and amount of waste being generated, the costs of current management methods including handling, storage, treatment, transport and disposal, and examine opportunities and set targets for reducing or reusing waste. These opportunities include awareness and education, the substitution or reduction of purchased raw materials, production redesign, process changes and improved maintenance activities. Other opportunities include purchasing products that are durable or are manufactured from environmentally-friendly materials (i.e. biodegradable or post-consumer materials), avoiding products that are designed for single or short life usage and buying only the quantity that is needed. Effective communications is critical to the success of any waste reduction program.

#### 2.2.2 Reuse and Recycle

Even with effective waste reduction measures in place there will be waste generated. Reusing the waste product for a different but related purpose (reuse) or producing a new product from the original material (recycle) is an effective way to reduce the volume of waste. The waste audit should identify whether opportunities are available for reusing or recycling waste within the generating facility. Alternatively, other local or distant users may be found to reuse or recycle the waste that would otherwise require treatment or disposal.

The Department of Environment encourages the reuse and recycling of hazardous and other waste in the following ways:

- Local reuse and recycle programs are available in various communities for some types of
  hazardous waste including used oil and waste fuel. Generators should contact the Department
  of Environment or local municipal government for the names of registered waste receivers or
  other opportunities to reuse or recycle wastes locally.
- Waste exchanges and associations offer opportunities for waste generators to transfer unwanted, overstocked, obsolete, damaged, contaminated and post-dated material to another person or company that can use it. In some cases, the receiving company will purchase the waste from the generator. Appendix 10 provides a listing of several waste exchanges and associations in Canada.

#### 2.2.3 Treatment and Disposal in Nunavut

Treatment and disposal of a hazardous waste is the last step in effective waste management and should be undertaken only after all other practical reuse and recycle options have been examined.

Treatment covers a broad spectrum of activities. It includes any method, technique or process that will change the physical, chemical or biological character or composition of a hazardous waste so as to reduce its volume, neutralize or make the waste less hazardous and make it safer to transport or store



prior to its disposal. In some cases, more than one process may be required to treat the waste. Facilities in Nunavut at which hazardous waste is stored, treated, recycled or disposed of for commercial purposes must be registered as a hazardous waste management facility. The owner or operator of a facility should refer to section 3.2.2 and Appendix 7 for further information.

It is a contravention of the *Environmental Protection Act* for hazardous waste to be abandoned or disposed of on land or into water in Nunavut. Although a detailed discussion on specific hazardous waste disposal methods is beyond the scope of the Guideline, the following are general points for consideration:

- Hazardous waste must not be mixed or diluted with another substance, or divided into smaller quantities, simply to avoid meeting the definition of a hazardous waste.
- The generator is responsible for determining how hazardous waste can be safely disposed of and to comply with all applicable statutes, regulations, standards, guidelines and local by-laws.
   The Department of Environment will provide advice and guidance on the management of hazardous waste. Other sources of information and assistance include:
  - Manufacturer or distributor of the new product;
  - Manufacturer's Material Safety Data Sheets (MSDS); and
  - Waste exchanges and associations, other regulatory authorities, waste management consultants and other qualified persons with expertise in the management of hazardous waste.
- Hazardous waste that meets standards set out in the Environmental Guideline for Industrial
  Waste Discharges may be directed to municipal landfills and sewage treatment systems for
  disposal. The local municipal government must be consulted and consent to the use of their
  facility prior to the waste being disposed. Waste that does not meet the standards set out in
  the Environmental Guideline for Industrial Waste Discharges must be treated prior to disposal or
  transported to a facility that is registered to accept the waste.
- The open burning of hazardous waste is not an acceptable practice as toxic substances may be released into the atmosphere.
- Incompatible hazardous waste should not be mixed, combined or stored together in the same container as new hazards may be created. Combining or mixing one waste with another waste may also prevent its reuse or recycling and increase disposal costs.
- Containers that previously held a hazardous waste must be emptied to the greatest extent
  practical or triple rinsed with an appropriate cleaning agent prior to disposal. The rinsings must
  then also be managed according to their waste characteristics. Cleaned containers should be
  rendered unusable by puncturing or crushing prior to disposal to prevent their reuse. This is
  especially important for containers that could be reused for water or food storage.

The Department of Environment will consider alternate hazardous waste management and disposal measures that provide an equivalent level of environmental protection to those identified in this Guideline.

#### 2.2.4 Treatment and Disposal Outside Nunavut

Hazardous waste can be sent to a receiver or hazardous waste management facility located outside of Nunavut only where the receiver or facility has been registered in the receiving province or territory to



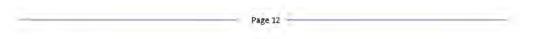


accept that waste. The generator must comply with all applicable statutes, regulations, standards, guidelines and local by-laws of the receiving jurisdiction.

Within Canada, Environment Canada monitors and controls the interprovincial movement of hazardous waste under the *Interprovincial Movement of Hazardous Waste Regulations*. Waste manifests must accompany each shipment of waste in accordance with the Transport Authorities' requirements. Generators and carriers should refer to section 3.3 of the Guideline for additional information on transport and waste manifest requirements.

The international movement of hazardous waste is controlled under the Basel Convention on the Control of Transboundary Movements of Hazardous Wastes and their Disposal. Known simply as the Basel Convention, it is an international treaty to control and reduce the transfer of hazardous waste from developed to less developed countries. Environment Canada monitors and controls the international movement of hazardous waste under the Export and Import of Hazardous Waste and Hazardous Recyclable Material Regulations.

A listing of Canadian waste management facilities may be obtained by contacting the waste exchanges and other organizations listed in Appendix 10.





# **General Requirements**

Hazardous waste is classified using the system developed under the *Transportation of Dangerous Goods Act (Canada)*. Wastes are categorized into one of nine classes according to their chemical, physical or biological properties. Each waste, or group of similar wastes, is then identified using a specific 'UN' number assigned under the *Transportation of Dangerous Goods Regulations*. Refer to Appendix 2 for additional information on dangerous goods classifications.

# 3.1 Storage

Storage refers to containment of a hazardous waste for transport, or while awaiting treatment and disposal. Except under extraordinary circumstances (i.e. radioactive materials), storage should always be considered as a temporary measure and is not acceptable for the long-term management of hazardous waste.

Recognition of the incompatibility of different wastes during storage is important in order to avoid the possibility of violent, explosive reactions and toxic fumes. Various systems have been developed to ensure compatible storage including the 'Hazardous Waste Compatibility Chart' adopted by the United States' Environmental Protection Agency<sup>1</sup>.

#### 3.1.1 Containers

Hazardous waste storage containers are designed to hold, store and transport small quantities of waste. Many different types of containers are available (i.e. barrels, bottles, bags and boxes) and are made from a variety of materials (i.e. aluminum, plastic, steel, and stainless steel). Selecting the proper container requires an understanding of the properties of the waste to be stored. If transport is to be undertaken, the generator should consult the Transport Authority to confirm the container meets all legislated requirements.

The following are additional general points for consideration:

- Hazardous waste should be stored in their original containers where possible or in containers specially manufactured for the purpose of storing hazardous waste. The containers must be sound, sealable and not damaged or leaking.
- Containers should be clearly labeled to identify their contents according to requirements of the Workplace Hazardous Materials Information System (WHMIS) and the relevant Transport Authority, if transport is planned.
- Small quantities of compatible hazardous waste should be bulked into 16 gauge or equivalent metal or plastic 205 litre (45 gallon) drums for the purpose of secondary containment.
- Containers should be closed and sealed at all times, except while waste is being added or removed.



<sup>&</sup>lt;sup>1</sup> EPA-600/2-80-076 April 1980. A Method for Determining the Compatibility of Chemical Mixtures.

#### 3.1.2 Facilities

A hazardous waste storage facility is a specially designed building or area that helps to ensure the safe and secure storage of hazardous waste. Detailed storage facility building designs are beyond the scope of the Guideline. The Department of Environment or other qualified person should be consulted prior to designing and constructing a storage facility.

The following are general points to consider when establishing a storage facility:

- The facility should meet all local and territorial siting and construction requirements and be readily accessible for fire fighting and other emergency responses. The local Fire Chief should be advised of the storage facility and its contents for emergency planning and response purposes.
- The facility should be secure. Access should be limited where practical to employees who have been trained in safety and emergency procedures. These procedures should be documented and a copy made available to those employees who have access to the facility.
- Inspections of the facility and stored wastes should be performed and recorded at least once
  every week.
- Containers should be placed so that each can readily and easily be inspected for signs of leakage, corrosion or deterioration. Leaking, corroded or deteriorated containers should immediately be removed and their contents transferred to a sound container.
- Records should be maintained indicating the type and quantity of waste being stored along with the date, type and quantity of hazardous waste brought into or removed from the facility.
- Drainage into and from the storage facility site should be controlled to prevent spills or leaks from leaving the site and to prevent run-off from entering the site.
- All waste should be stored on a firm working surface that is impervious to leaks.
- Incompatible waste must be stored in a manner that contact in the event of a spill or accidental
  release is not possible.
- Emergency response plans should be developed in cooperation with local emergency response
  personnel and emergency response equipment should be locally available in the event of a spill,
  fire or other emergency situation.

Where the facility is used for commercial purposes and is used to store hazardous waste for periods of 180 days or more or the quantity of waste stored on-site exceeds the criteria set out in Appendix 8, the facility must be registered with the Department of Environment as a hazardous waste management facility.

#### 3.2 Registration

Effective June 2020

# 3.2.1 Hazardous Waste Generators, Carriers and Receivers

Generators, carriers and receivers of hazardous waste must be registered before undertaking activities involving these wastes. Completion of the approved form and submission of accurate information enables the Department of Environment to quickly complete the registration process. Registration enables the government to track the generation, transport and disposal of hazardous waste in Nunavut. It also provides assurance that the company has the necessary emergency response and spill

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contingency plans in place should an accident or other incident occur involving a hazardous waste. Upon registration, the applicant will be assigned a unique identification number. This number is required in order to complete the waste manifest form.

Appendices 4, 5 and 6 provide samples of registration forms required for generators, carriers and receivers to apply for registration in Nunavut. Original forms and users' guides are available from Nunavut's Department of Environment or by downloading through the department's web site. Incomplete applications will result in delays in completing the registration process.

Generators and receivers of hazardous waste located in Nunavut must be registered with the Department of Environment. Carriers may be registered either in Nunavut or in the province or territory in which the company is based.

#### 3.2.2 Hazardous Waste Management Facilities

A hazardous waste management facility is a facility or specially-designated area that is used for the collection, storage, transfer, treatment, recycling or disposal of hazardous waste for commercial purposes. Where the facility is used solely for the collection, storage or transfer of hazardous waste, the facility must be registered where waste is stored for a period of 180 days or more or the quantities exceed those set out in Appendix 8 of the Guideline. Where the facility is to be used for the treatment, recycling or disposal of hazardous waste, the facility must be registered where the quantity treated, recycled or disposed of in any single month exceeds a 'small quantity'.

The collection, storage, transfer, treatment, recycling or disposal of hazardous waste on behalf of a third-party does not remove the obligation of the owner or operator of a hazardous waste management facility to register the facility.

Appendix 7 includes a sample of the registration form required for the owner or operator of a hazardous waste management facility to apply for registration of the facility. The owner or operator may obtain an original form and users' guide by contacting Nunavut's Department of Environment or by downloading through the department's web site. Incomplete applications will result in delays in completing the registration process.

Registration of a hazardous waste management facility does not remove the obligation to comply with all other applicable municipal, territorial and federal statutes, regulations, standards, guidelines and by-laws. Guidance on planning for and achieving territorial environmental requirements for new industrial projects may be found in the Environmental Guideline for Industrial Projects on Commissioner's Lands.

#### 3.3 Transportation

Carriers must ensure hazardous waste is packaged, documented, labeled and placarded in compliance with the method of transport used - road, rail, air or marine. A completed waste manifest must accompany each shipment of hazardous waste. Completion of the manifest together with proper marking and placarding of containers and vehicles enables police, ambulance, fire and other first responders to react effectively and safely in the event of a spill or other accident involving hazardous waste while in transit.



The transport of hazardous waste by road in Canada is controlled under the territorial and federal *Transportation of Dangerous Goods Acts* and the federal *Interprovincial Movement of Hazardous Waste Regulations* and *Export and Import of Hazardous Waste and Hazardous Recyclable Material Regulations*. These Acts and Regulations require that personnel are trained, containers and transport vehicles are labeled and placarded and a completed waste manifest accompanies each shipment. The generator, carrier and receiver must each complete their portion of the manifest form and provide copies to the Department of Environment at various stages in the transport process. Refer to Appendix 9 for a copy of the manifest. Original manifest forms are available from Nunavut's Department of Environment and completion instructions are included on the reverse side of each manifest. Further assistance in completing a waste manifest may be obtained by referring to the *User's Guide for the Hazardous Waste Manifest* produced by Environment Canada or by contacting the Motor Vehicles Division of the Department of Economic Development and Transportation.

The International Air Transport Association (IATA) requires that all shipments of hazardous wastes tendered to air carriers be accompanied by the IATA Shipper's Declaration of Dangerous Goods. The consignor is responsible for completion of the form in accordance with IATA requirements and to ensure all packaging, placarding and labeling is consistent with the product being transported.

The International Marine Dangerous Goods Code requires use of the International Marine Organization's Multimodal Dangerous Goods Form when transporting dangerous goods or hazardous waste by ship or barge.

Further information on transporting hazardous waste by air or marine can be obtained by contacting Transport Canada. Information and instructions on manifesting, placarding and labeling hazardous waste commonly generated in Nunavut can be obtained by referring to waste-specific guidelines produced by the Department of Environment. A complete listing of guidelines is available at <a href="http://env.gov.nu.ca/programareas/environmentprotection">http://env.gov.nu.ca/programareas/environmentprotection</a>.



# Conclusion

This is a general introduction to the risks associated with hazardous waste and is intended to inform the reader about the proper handling, storage and transportation of hazardous waste in Nunavut. Detailed guidance on the management of specific waste types can be obtained by referring to other guidelines developed by the Department of Environment.

For additional information on the management of hazardous waste, or to obtain a complete listing of available guidelines, contact the Department of Environment at:

Environmental Protection Division
Department of Environment
Government of Nunavut
Inuksugait Plaza, Box 1000, Station 1360
Igaluit, Nunavut, XOA 0H0

Phone: (867) 975-7729 Fax: (867) 975-7739

Email: EnvironmentalProtection@gov.nu.ca

Website: http://env.gov.nu.ca/programareas/environmentprotection

# References

Effective June 2020

Government of Alberta, Department of Environment. Alberta Users Guide for Waste Managers, (Catalogue # ENV-266-O/P).

Government of Alberta, Department of Environment. Hazardous Waste Storage Guidelines, (1988).

Government of the Northwest Territories, Department of Environment and Natural Resources. User's Guide for Hazardous Waste Movement Documents in the NWT, (2009).

Government of the Northwest Territories, Department of Municipal and Community Affairs. Guidelines for the Planning, Design, Operations and Maintenance of Modified Solid Waste Sites in the Northwest Territories, (2003).

Government of Nunavut, Department of Environment. Environmental Guideline for General Management of Hazardous Waste, (2002).

Government of Nunavut, Department of Environment. Environmental Guideline for Industrial Projects on Commissioner's Lands, (2002).

Government of Nunavut, Department of Environment. Environmental Guideline for Industrial Waste Discharges, (2002).



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# **APPENDICES**

#### APPENDIX 1 - ENVIRONMENTAL PROTECTION ACT

The following are excerpts from the Environmental Protection Act

- "Contaminant" means any noise, heat, vibration or substance and includes such other substance as the Minister may prescribe that, where discharged into the environment,
  - (a) endangers the health, safety or welfare of persons,
  - (b) interferes or is likely to interfere with normal enjoyment of life or property,
  - (c) endangers the health of animal life, or
  - (d) causes or is likely to cause damage to plant life or to property;

"Discharge" includes, but not so as to limit the meaning, any pumping, pouring, throwing, dumping, emitting, burning, spraying, spreading, leaking, spilling, or escaping;

"Environment" means the components of the Earth and includes

- (a) air, land and water,
- (b) all layers of the atmosphere,
- (c) all organic and inorganic matter and living organisms, and
- (d) the interacting natural systems that include components referred to in paragraphs (a) to (c).

"Inspector" means a person appointed under subsection 3(2) and includes the Chief Environmental Protection Officer.

- 2.2 The Minister may
  - (a) establish, operate and maintain stations to monitor the quality of the environment in the Territories;
  - (b) conduct research studies, conferences and training programs relating to contaminants and to the preservation, protection or enhancement of the environment;
  - develop, co-ordinate and administer policies, standards, guidelines and codes of practice relating to the preservation, protection or enhancement of the environment;
  - (d) collect, publish and distribute information relating to contaminants and to the preservation, protection or enhancement of the environment:
- (1) The Minister shall appoint a Chief Environmental Protection Officer who shall administer and enforce this Act and the regulations.
  - (2) The Chief Environmental Protection Officer may appoint inspectors and shall specify in the appointment the powers that may be exercised and the duties that may be performed by the inspector under this Act and regulations.
- (1) Subject to subsection (3), no person shall discharge or permit the discharge of a contaminant into the environment.
  - (3) Subsection (1) does not apply where the person who discharged the contaminant or permitted the discharge of the contaminant establishes that
  - (a) the discharge is authorized by this Act or the regulations or by an order issued under this Act or the regulations:
  - (b) the contaminant has been used solely for domestic purposes and was discharged from within a dwelling house:
  - (c) the contaminant was discharged from the exhaust system of a vehicle;
  - (d) the discharge of the contaminant resulted from the burning of leaves, foliage, wood, crops or stubble for domestic or agricultural purposes;

Effective June 2020

#### Guideline for the General Management of Hazardous Waste

- (e) the discharge of the contaminant resulted from burning for land clearing or land grading,
- (f) the discharge of the contaminant resulted from a fire set by a public official for habitat management of silviculture purposes;
- (g) the contaminant was discharged for the purposes of combating a forest fire;
- (h) the contaminant is a soil particle or grit discharged in the course of agriculture or horticulture; or
- the contaminant is a pesticide classified and labelled as "domestic" under the Pest Control Products Regulations (Canada).
- (4) The exceptions set out in subsection (3) do not apply where a person discharges a contaminant that the inspector has reasonable grounds to believe is not usually associated with a discharge from the excepted activity.
- 5.1. Where a discharge of a contaminant into the environment in contravention of this Act or the regulations or the provisions of a permit or license issued under this Act or the regulations occurs or a reasonable likelihood of such a discharge exists, every person causing or contributing to the discharge or increasing the likelihood of such a discharge, and the owner or the person in charge, management or control of the contaminant before its discharge or likely discharge, shall immediately:
  - (a) subject to any regulations, report the discharge or likely discharge to the person or office designated by the regulations;
  - (b) take all reasonable measures consistent with public safety to stop the discharge, repair any damage caused by the discharge and prevent or eliminate any danger to life, health, property or the environment that results or may be reasonably expected to result from the discharge or likely discharge; and
  - (c) make a reasonable effort to notify every member of the public who may be adversely affected by the discharge or likely discharge.
- (1) Where an inspector believes on reasonable grounds that a discharge of a contaminant in contravention of this Act or the regulations or a provision of a permit or license issued under this Act or the regulations has occurred or is occurring, the inspector may issue an order requiring any person causing or contributing to the discharge or the owner or the person in charge, management or control of the contaminant to stop the discharge by the date named in the order.
- 7. (1) Notwithstanding section 6, where a person discharges or permits the discharge of a contaminant into the environment, an inspector may order that person to repair or remedy any injury or damage to the environment that results from the discharge.
  - (2) Where a person fails or neglects to repair or remedy any injury or damage to the environment in accordance with an order made under subsection (1) or where immediate remedial measures are required to protect the environment, the Chief Environmental Protection Officer may cause to be carried out the measures that he or she considers necessary to repair or remedy an injury or damage to the environment that results from any discharge.



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# **APPENDIX 2 - DANGEROUS GOODS CLASSIFICATIONS**

# Class 1 - Explosives1



# Class 2 - Compressed Gases

Division 2.1 - Flammable Gases

Division 2.2 - Non-flammable and Non-toxic Gases

Division 2.3 - Poison Gases



# Class 3 - Flammable Liquids



# Class 4 - Flammable Solids

Division 4.1 – Flammable Solids

Division 4.2 - Spontaneously Combustible

Division 4.3 - Water Reactive



# Class 5 - Oxidizing Substances and Organic Peroxides

Division 5.1 - Oxidizing Substances

Division 5.2 - Organic Peroxides



# Class 6 - Toxic and Infectious Substances

Division 6.1 – Toxic Substances Division 6.2 – Infectious Substances



Class 7 - Radioactive Materials<sup>2</sup>



Class 8 - Corrosives



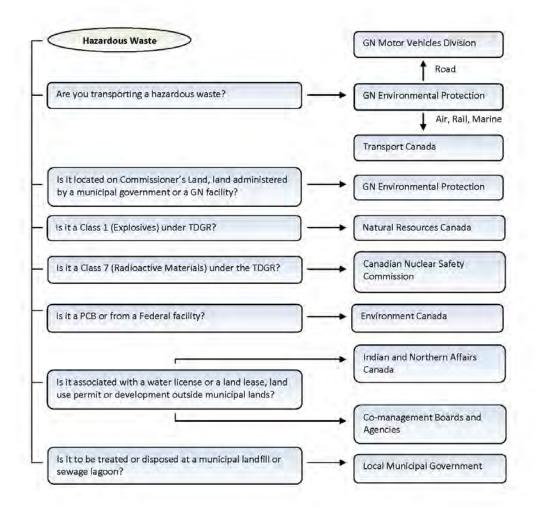
Class 9 - Miscellaneous



- 1. Class 1 substances (Explosives) are regulated by Natural Resources Canada under the Explosives Act.
- Class 7 substances (Radioactive Materials) are regulated by the Canadian Nuclear Safety Commission under the Nuclear Safety and Control Act and Nuclear Liability Act.

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# APPENDIX 3 - DETERMINING REGULATORY AGENCY CONTACTS



# APPENDIX 4 - REGISTRATION FORM - HAZARDOUS WASTE GENERATOR

A copy of the generator registration form and users' guide is available by contacting the Department of Environment or by downloading at <a href="http://env.gov.nu.ca/programareas/environmentprotection">http://env.gov.nu.ca/programareas/environmentprotection</a>.

1. The following information must be a generator number. Incomplete Completed registration forms and Government of Nunavut, Box 10 and may be forwarded to Envirol.  3. Use additional pages to provide Applicants should refer to the action.	e applications will be e to be forwarded to 00, Station 1360, Iqa mentalProtection@ information as requir	returned to the the Manager of uit, Nunavut, XI gov.nu.ca. ed.	Pollution Control, Departme DA 0H0. Electronic registratio	nt of Environment, n forms are preferred
Section 1 - Identification				
Generator (Legal Name)				
Mailing Address			Postal Code	
Principle Contact Person		1	Title	
Phone	_		Email	
Alternate Contact Person			Title	
Phone			Email	
Shipping Name (Description)	TDG Number	TDG Class	Quantity Generated each Month (L or Kg)	Frequency of Generation
Shipping Name (Description)	TDG Number	TDG Class		
Section 3 - Waste Managemen	nt Information	TOG Class		
Section 3 - Waste Managemer General Type of Business	nt Information	TDG Class		
Section 3 - Waste Managemen General Type of Business Source of Waste	nt Information	TDG Class		
Section 3 - Waste Managemer General Type of Business Source of Waste Hazardous Waste Carrier(s) Used	nt Information	TDG Class		
Section 3 - Waste Managemen General Type of Business Source of Waste Hazardous Waste Carrier(s) Used Hazardous Waste Receiver(s) Used	nt Information		each Month (L or Kg)	Generation
Section 3 - Waste Managemer Seneral Type of Business Source of Waste Hazardous Waste Carrler(s) Used Hazardous Waste Receiver(s) Used Do you have an approved Emergency f	nt Information		each Month (L or Kg)	
Section 3 - Waste Managemen General Type of Business Source of Waste Hazardous Waste Carrier(s) Used Hazardous Waste Receiver(s) Used	nt Information		each Month (L or Kg)	Generation
Section 3 - Waste Management General Type of Business Source of Waste Hazardous Waste Carrier(s) Used Hazardous Waste Receiver(s) Used Do you have an approved Emergency for Section 4 - Certification I certify that the information provided	nt Information  Response and Spill Co	oritingeacy Plan <sup>*</sup>	each Month (L or Kg)  Yes (attacked complete.	Generation
Section 3 - Waste Management General Type of Business Source of Waste Hazardous Waste Carrier(s) Used Hazardous Waste Receiver(s) Used Do you have an approved Emergency F Section 4 - Certification I certify that the information provided	at Information  Response and Spill Co	entingeacy Plan	each Month (L or Kg)  Yes (attained complete. Date (dd/mm/yy)	Géneratión
Section 3 - Waste Management General Type of Business Source of Waste Hazardous Waste Carrier(s) Used Hazardous Waste Receiver(s) Used Do you have an approved Emergency for Section 4 - Certification I certify that the information provided Signature of Contact Person Print Name of Contact Person	nt Information Response and Spill Co	ontinge acy Plan	each Month (L or Kg)  Yes (attained complete. Date (dd/mm/yy)	Generation

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# APPENDIX 5 - REGISTRATION FORM - HAZARDOUS WASTE CARRIER

A copy of the carrier registration form and users' guide is available by contacting the Department of Environment or by downloading at <a href="http://env.gov.nu.ca/programareas/environmentprotection">http://env.gov.nu.ca/programareas/environmentprotection</a>.

Landon Victoria		an ordered to	Company of the last	e mineral and
<ol> <li>The following information must be p incomplete applications will be reture.</li> <li>Completed registration forms are to</li> </ol>	ned to the applicant.			
Nunavut, Box 1000, Station 1360, q	luit, Nunavut, XOA OH			
EnvironmentalProtection@gov.nu.c.  Use additional pages to provide information of the provide informat				
Applicants should refer to the accom		or further assistar	rice on completing the carrier reg	gstration form.
Section 1 - Identification				
Carrier (Legal Name)				
Corporate Address			- %	
Site (Dispatch) Address				
Principle Contact Person				
Prone			Email	
Alternate Contact Person			Title	1.00
Phone		200	Email	T
Section 3 - Waste Management In	formation			
		Rail	Marine	Air
Mode of Transport (check all that apply)	Road		Marine	Air
Mode of Transport (check all that apply) Hazardous Waste Generator(s) Used	Road			Air
Mode of Transport (check all that apply) tazardous Waste Generator(s) Used	Road			Air
Mode of Transport (check all that apply) Hazardous Waste Generator(s) Used Hazardous Waste Receiver(s) Used	Road			
Mode of Transport (check all that apply) fazardous Waste Generator(s) Used	Road	ency Plan?	Yes(w	
Mode of Transport (check all that apply) Hazardous Waste Generator(s) Used Hazardous Waste Receiver(s) Used Do you have an approved Emergency Respo	Road	ency Plan?	Yes(a	ttach copy) No
Mode of Transport (check all that apply) - Lazardous Waste Generator(s) Used - Lazardous Waste Receiver(s) Used - Lazardous Waste Receiver(s) Used - Do you have an approved Emergency Response - Section 4 - Certification - Certify that the information provided on to	Road	ency Plan? curate and compl	Yes(# lete. Date (dd/mm/yy)	ttach copy) No
Mode of Transport (check all that apply)  Lazardous Waste Generator(s) Used  Lazardous Waste Receiver(s) Used  Do you have an approved Emergency Response to the second of	Road	ency Plan? curate and compl	Yes(# lete. Date (dd/mm/yy)	ttach copy) No
Mode of Transport (check all that apply)  Lazardous Waste Generator(s) Used  Lazardous Waste Receiver(s) Used  Do you have an approved Emergency Response to the second of	Road	ency Plan?  curate and compl  Email	Yes{w lete. Date (dd/mm/yy) Tide	ttach copy) No

# APPENDIX 6 - REGISTRATION FORM - HAZARDOUS WASTE RECEIVER

A copy of the receiver registration form and users' guide is available by contacting the Department of Environment or by downloading at <a href="http://env.gov.nu.ca/programareas/environmentprotection">http://env.gov.nu.ca/programareas/environmentprotection</a>.

1. The following information must be receiver number. Incomplete app. 2. A receiver who operates a communisposing of hazardous waste massection 3.2.2 of the Environment. 3. Completed registration forms are Government of Nunavut, Box 10° and may be forwarded to Environ. Use additional pages to provide it. Applicants should refer to the accident.  Section 1 - Identification.  Receiver (Legal Name)	olications will be retuercial business for the viber equired to region to the control of the con	urned to the ap e purpose of co stor the facility eneral Manage the Manager of uit, Nunavut, Xi gov. ns. ca.	ellecting, storing, transferring, t as a hazardous waste managen ment of Hazardous Waste for f Pollution Control, Department DA 0H0, Electronic registration	reating, recycling or ment facility. Refer to justiner information, t of Environment, forms are preferred
Mailing Address			Posta Code	
Principle Contact Person			Title	
Phone			Email	
Alternate Contact Person			litie	
Phone			Email	
Site Location(s) where Waste is Receive Shipping Name (Description)	TDG Number	TDG Class	Quantity Received each Month (L or Kg)	Frequency of Acceptance
The second second		TDG Class		
Site Location(s) where Waste is Receive Shipping Name (Description)  Attach a brief description of the propor Section 3 - Waste Managemen General Type of Business General Type of Activity Hazardous Waste Generator(s) Used Hazardous Waste Carriers(s) Used Hazardous Waste Management Facilitie Do you have an approved Emergency R Section 4 - Certification  I certify that the information provided Signature of Contact Person	sed facility  I Information  es Used esponse and Spill Co	ntingency Plan	Yes {attac	Acceptance
Shipping Name (Description)  Attach a brief description of the proportion 3 - Waste Management General Type of Business General Type of Activity Hazardous Waste Generator(s) Used Hazardous Waste Generator(s) Used Hazardous Waste Carriers(s) Used Hazardous Waste Management Facility Do you have an approved Emergency 8  Section 4 - Certification  I certify that the Information provided	sed facility  I Information  es Used esponse and Spill Co	ntingency Plan ct, accurate an	Yes {attac	Acceptance

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# APPENDIX 7 REGISTRATION FORM – HAZARDOUS WASTE MANAGEMENT FACILITY

A copy of the management facility registration form and users' guide is available by contacting the Department of Environment or by downloading at

http://env.gov.nu.ca/programareas/environmentprotection.

<ol> <li>The following information must be provid facility number: Incomplete applications of Completed registration forms are to be for 1000, Station 1360, Inglitt, Numavut, XQA Environmental Protectional ppv. nu.ca.</li> </ol>	vill be returned to the rwarded to the Mana	applicant. ger of Pollution Cor		t, Government of Nunavut, Box
<ol> <li>Use additional pages to provide informati</li> <li>Applicants should refer to the accompany</li> </ol>		rther assistance on	completing the management fac	ility registration form.
Section 1 - Identification				
Applicant (Legal Name)				
Corporate Address				
Facility Address				
Principle Contact Person			Title	
Phone			Email	
Alternate Contact Person			Title	
Phone			Email	1.0
Shipping Name (Description)				
snipping wame (Description)			Month (L or Kg)	
anipping wame (Description)			Month (L or Kg)	
Attach a complete description of the proposed f		s, equipment and n		d. Include engineered drawing
Attach a complete description of the proposed f where applicable.	alion			
Attach a complete description of the proposed f where applicable. Section 3 - Waste Management Inform	alion	е	namagement processes to be use	red Waste
Attach a complete description of the proposed fo where applicable. Section 3 - Waste Management Inform General Type of Business (check all that apply)	Milon Receiver of Wasi	е	nanagement processes to be used  Manage Self-genera	red Waste
Attach a complete description of the proposed fa where applicable.  Section 3 - Waste Management Inform General Type of Business (check all that apply) Type of Activity (check all that apply)	Receiver of Wasi Collect and Store	е	nanagement processes to be used  Manage Self-genera  Transfer	red Waste
Attach a complete description of the proposed for where applicable.  Section 3 - Waste Management Inform General Type of Business (check all that apply) Type of Activity (check all that apply)	Receiver of Wasi Collect and Store	е	nanagement processes to be used  Manage Self-genera  Transfer	red Waste
Attach a complete description of the proposed for where amplicable.  Section 3 - Waste Management Inform General Type of Business (check all that apply) Type of Activity (check all that apply) Treat: Hazardous Waste Generator(s) Used	Receiver of Wast Collect and Store Recycle	-	nanagement processes to be used  Manage Self-genera  Transfer	red Waster
Attach a complete description of the proposed forwhere amplicable.  Section 3 - Waste Management Inform General Type of Business (check all that apply) Type of Activity (check all that apply) Treat Hazardous Waste Generator(s) Used Hazardous Waste Generator(s) Used	Receiver of Wast Collect and Store Recycle	-	management processes to be used  Manage Self-genera  Transfer  Dispose	red Waster
Attach a complete description of the proposed fawhere applicable.  Section 3 - Waste Management Inform General Type of Business (check all that apply) Type of Activity (check all that apply) Treat Hazardous Waste Generator(s) Used Hazardous Waste Carriers(s) Used Do you have an approved Emergency Response	Receiver of Wasi Collect and Store Recycle and Spill Contingency i	e	Manage Self-genera Transfer Dispose Yes (att)	ach copy] No:
Attach a complete description of the proposed forwhere applicable.  Section 3 - Waste Management Inform General Type of Business (check all that apply) Type of Activity (check all that apply) Treat Hazardous Waste Generator(s) Used Do you have an approved Emergency Response a  Section 4 - Certification (certify that the information provided on this foliation of Contact Person	Receiver of Wast Collect and Store Recycle and Spill Contingency	e e ond complete.	Manage Self-genera Transfer Dispose  Yes [atth	ared Waster
Attach a complete description of the proposed factors a complete ble.  Section 3 - Waste Management Inform General Type of Business (check all that apply) Type of Activity (check all that apply) Treat:  Hazardous Waste Generator(s) Used Hazardous Waste Corriers(s) Used Do you have an approved Emergency Response a Section 4 - Certification (certify that the information provided on this for	Receiver of Wast Collect and Store Recycle and Spill Contingency	e e ond complete.	Manage Self-genera Transfer Dispose  Yes [atth	ared Waster

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# APPENDIX 8 - CRITERIA FOR REGISTERING A HAZARDOUS WASTE MANAGEMENT FACILITY

A facility must be registered with the Department of Environment as a hazardous waste management facility where it is used for commercial purposes to store hazardous waste for a period of 180 days or more or the quantity of hazardous waste<sup>1</sup> stored on-site at any one time exceeds the criteria established in the following table. Where the facility is to be used for the treatment, recycling or disposal of hazardous waste, the facility must be registered as a hazardous waste management facility where the quantity treated, recycled or disposed of each month exceeds a 'small quantity'.

	Description	Quantity <sup>3</sup> (Kg or L)
Class 1	Explosives	50
Class 2	Division 2.1 – Flammable Gases	500 <sup>4</sup>
	Division 2.2 - Non-flammable and Non-toxic Gases	5000 <sup>4</sup>
	Division 2.3 – Poison Gases	200 <sup>4</sup>
Class 3	Flammable Liquids	4000
Class 4	Division 4.1 – Flammable Solids	5000
	Division 4.2 - Spontaneously Combustible	1000
	Division 4.3 – Water Reactive	500
Class 5	Division 5.1 – Oxidizing Substances	1000
	Division 5.2 – Organic Peroxides	50
Class 6	Division 6.1 – Toxic Substances	1000
	Division 6.2 – Infectious Substances	5001
Class 7	Radioactive Materials	Any amount
Class 8	Corrosives	1000
Class 9	Miscellaneous	1000
	PCB Materials	50
	Environmentally Hazardous Substance Solid – UN3077	5000
All Classes	Total Aggregate Quantity	5000

Applies to hazardous waste only and not to dangerous goods.

<sup>2</sup> Small quantity means hazardous waste that is generated in an amount that is less than five kilograms per month if a solid or less than five litres per month if a liquid, and where the total quantity accumulated at any one time does not exceed five kilograms or five litres. This does not include hazardous waste that is mercury or Class 2.3, 5.1 or 6.1 materials. These wastes must be generated in an amount that is less than one kilogram per month if a solid or less than one litre per month if a liquid, and where the total quantity accumulated at any one time does not exceed one kilogram or one litre.

<sup>3.</sup> Quantity applies to solids when expressed in kilograms (kg) and liquids when expressed in litres (L).

Total liquid capacity of the container.

# **APPENDIX 9 – HAZARDOUS WASTE MANIFEST**

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# APPENDIX 10 - WASTE EXCHANGES AND ASSOCIATIONS

The concept of exchanging waste began in Canada in the 1980s. It involves the transfer of unwanted, overstocked, obsolete, damaged, contaminated or post-dated material and waste to another company or person who would reuse it. Various waste exchanges and associations have been established in Canada to facilitate these transfers. Several, but not all, waste exchanges and associations are listed below.

Northern Territories Water and Waste Association 201, 4817- 49 Street Yellowknife, Northwest Territories X1A 3S7 (867) 873-4325 http://www.ntwwa.com

Alberta Waste Materials Exchange Building #350, 6815 Eighth Street NE Calgary, Alberta T2E 7H7 (403) 297-7505

Saskatchewan Waste Materials Exchange 515 Henderson Drive. Regina, Saskatchewan S4N 5X1 (306) 787-9800

Ontario Waste Exchange OCETA 63 Polson Street, 2nd floor Toronto, Ontario M5A 1A4 (416) 778-4199 http://www.owe.org

Canadian Chemical Exchange 900 Blondin Ste-Adele, Quebec JOR 1L0 (450) 229-6511 http://www.stobec.com Recycling Council of British Columbia Unit #10, 119 West Pender Street Vancouver, British Columbia V6B 1S5 (604) 683-6009 http://www.rcbc.bc.ca

Calgary Materials Exchange 809 Fourth Avenue NE Calgary, Alberta T2P 0K5 (403) 230-1443 http://www.cmex.ca

Manitoba Waste Exchange 1329 Niakwa Road Winnipeg, Manitoba R2J 3T4 (204) 257-3891

Canadian Waste Materials Exchange 2395 Spearman Drive Mississauga, Ontario L5K 1B3 (416) 822-4111

Quebec Waste Materials Exchange 14 Place du Commerce, Bureau 350 Le-des-Squeurs, Quebec H3E 1T5 (514) 762-9012

# APPENDIX 11 - GOVERNMENT CONTACTS

# **Government of Nunavut**

Environmental Protection Division
Department of Environment
Inuksugait Plaza
P.O, Box 1000, Station 1360
Iqaluit, Nunavut XOA 0H0
Telephone: (867) 975-7729 Fax: (867) 975-7739

Workers' Safety and Compensation Commission P.O. Box 669 Baron Building/1091 Iqaluit, Nunavut XOA 0H0 Telephone: 1-877-404-4407 (toll free) Fax: 1-866-979-8501

Office of Chief Medical Health Officer of Health Department of Health and Social Services P.O. Box 1000, Station 1000 Iqaluit, Nunavut XOA 0H0 Telephone: (867) 975-5774 Fax: (867) 975-5755 Motor Vehicles Division
Department of Economic Development and
Transportation
P.O. Box 10
Gjoa Haven, Nunavut XOB 1J0
Telephone: (867) 360-4615 Fax: (867) 360-4619

Department of Community and Government Services (all Divisions) P.O. Box 1000, Station 700 4th Floor, W.G. Brown Building Iqaluit, Nunavut XOA 0HO Telephone: (867) 975-5400 Fax: (867) 975-5305

# Government of Canada

Fax: (204) 983-1734 Air only

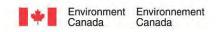
Effective June 2020

P.O. Box 2200 Iqaluit, Nunavut XOA 0H0 Telephone: (867) 975-4500 Fax: (867) 975-4560

Indian and Northern Affairs - Nunavut Region

Department of Transport – Road, Rail, Marine, Air P.O. Box 8550 344 Edmonton Street Winnipeg, Manitoba R3C 1P6 Telephone: 1-888-463-0521 (toll free) Fax: (204) 983-8992 Road, Rail and Marine only Environment Canada (NWT and Nunavut) 5019 52nd Street Yellowknife, Northwest Territories X1A 1T5 Telephone: (867) 669-4730 Fax: (867) 873-8185

# **Appendix E: Technical Document for Batch Waste Incineration**





# Technical Document for Batch Waste Incineration

January 2010



# Acknowledgements:

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# **Executive Summary**

Incineration is recognized as an effective and environmentally sound disposal method for a wide range of wastes, and is used in facilities and jurisdictions across Canada. Waste generators located in remote areas may have limited options for cost-effective and environmentally sound waste management, and incineration may therefore be considered an appropriate waste management option. Remote commercial activities, such as exploration and development of natural resources, can create large volumes and varieties of wastes that must be managed appropriately. Residual wastes from industry, research activities, and the health care sector may require thermal treatment as an environmentally sound method to control the spread of disease from plants, animals or humans. Furthermore, there are certain locations in Canada where incinerating waste is an important means of avoiding potentially dangerous interactions between humans and wildlife. In all cases, reduction and diversion should be the primary waste management objectives, prior to considering any disposal option.

There are, however, some important potential environmental concerns associated with waste incineration that must be addressed through proper equipment selection, operation, maintenance and record keeping. These include potential releases of mercury, as well as dioxins and furans (PCDD/F), which are persistent organic pollutants (POPs). Mercury and POPs bio-accumulate in the environment and may cause adverse effects to human health and the environment. They can also be transported over long ranges; data from measurements in the North reveal concentrations far greater than what might be explained by local production. Dioxins/furans can be generated when inadequate incineration technology is used or when an incinerator is improperly operated. Mercury is not created in an incineration system; emissions are directly related to the presence of mercury in certain waste materials. Therefore, the best method to control mercury emissions is to limit the quantity of mercury in the waste fed to the incinerator.

The Stockholm Convention on Persistent Organic Pollutants (POPs) (which entered into force in May 2004 and to which Canada is a Party), identifies incineration as a potential source of POPs, and establishes a range of measures to reduce and, where feasible, eliminate their release. It also requires that the best available techniques (BAT) and best environmental practices (BEP) be applied for both new and substantially modified sources of POPs. Additionally, the Canadian Council of Ministers of the Environment (CCME) adopted the Canada-wide Standards for Dioxins and Furans in 2001, identifying incineration for action to reduce emissions, and adopting specific air emission standards. The CCME also adopted the Canada-wide Standards for Mercury Emissions in 2000 which include limits on mercury emissions from incinerators. Both mercury and dioxins/furans are on the List of Toxic Substances in Schedule 1 of the Canadian Environmental Protection Act, 1999 (CEPA 1999).

The Technical Document for Batch Waste Incineration was developed to provide guidance for owners and operators on proper system selection, operation, maintenance and record keeping, with the goals of achieving the intent of the Canada-wide Standards for dioxins/furans and mercury, and reducing releases of other toxic substances. The document includes:

- A discussion of the importance of reducing, reusing and recycling to divert wastes from disposal;
- Methods for the selection of appropriate incineration technologies to meet specific waste management requirements;

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- Operational requirements that should allow batch incinerators to meet the intent of the Canada-wide Standards for dioxins/furans and mercury, and to reduce the release of other toxic substances; and
- · Recommendations on record keeping and reporting.

This Technical Document focuses on minimizing dioxins/furans and mercury emissions from batch waste incinerator systems ranging in size from 50 kg to 3000 kg of waste/batch, the latter representing the largest batch incinerator currently in use in Canada. Batch waste incinerators are those that operate in a non-continuous manner (i.e. they are charged with waste prior to the initiation of the burn cycle, and the door remains closed until the ash has cooled inside the primary chamber). Air emission testing completed by Environment Canada in 2002 using a modern Canadian-built batch waste incinerator demonstrated that, when properly operated and maintained, these systems are capable of meeting the Canada-wide Standards for dioxins/furans (80 pg I-TEQ/Rm³ @ 11%  $O_2$ ) and mercury (20 µg/Rm³ @ 11%  $O_2$ ). Stack testing can be carried out as required by the regulatory authorities (e.g. federal, provincial/territorial) to verify that these standards are met.

The Technical Document recommends and describes a six-step process for batch waste incineration:

- Step 1 Understand Your Waste Stream
- Step 2 Select the Appropriate Incinerator (or Evaluate the Existing System)
- Step 3 Properly Equip and Install the Incinerator
- Step 4 Operate the Incinerator for Optimum Combustion
- Step 5 Safely Handle and Dispose of Incinerator Residues
- Step 6 Maintain Records and Report

This process will assist owners and operators of batch waste incinerators to achieve the intent of the Canada-wide Standards for dioxins/furans and mercury, and reduce the potential for releases of other toxic substances to the environment.



# Overview of the Six-Step Process for Batch Waste Incineration

#### Step 1: Understand Your Waste Stream

The first step in managing waste is to understand the quantity and composition of the waste that is generated. A waste audit should be completed, where practical, to:

- Determine the quantity of waste generated in the various parts of an operation;
- Characterize the waste from each type of operation;
- Examine the waste stream to determine what opportunities exist for:
  - o Reducing the quantity of waste generated;
  - Reusing materials; and
  - o Recycling as much as possible before considering disposal.

Where waste audits are not practical, it is still necessary to develop an estimate of the waste quantities and characteristics before a strategy for waste diversion and disposal can be completed. Owners should investigate waste generation and diversion data from similar operations/facilities in order to estimate the waste types and quantities that will be generated at their own facilities. Sources of such information may include industry associations, waste industry consultants, provincial/territorial authorities and other regulatory bodies.

Based on the results of the waste audit/characterization, an assessment of appropriate disposal options should be undertaken. Where possible, disposal alternatives (other than incineration) for the residual waste stream (i.e. post 3Rs – Reduce, Reuse, Recycle) should be examined. When assessing disposal options, it is important to note that waste should neither be open-burned nor burned in a barrel. In both cases, the appropriate temperatures for a clean burn will not be achieved, and toxic contaminants, in particular dioxins and furans, will be released.

#### Step 2: Select the Appropriate Incinerator (or Evaluate the Existing System)

The characteristics of the residual waste stream destined for incineration should be incorporated into a call for proposals from incinerator manufacturers. Specifying the quantity and composition of the waste stream will ensure that proposals include suitable incinerators. It should be noted that incinerators built for a specific waste stream, such as animal carcasses, liquid wastes and hazardous wastes, are available and should be used as required.

For facilities with existing incinerators, owners/operators should reassess the suitability of the existing system to manage the current waste stream.

For facilities incinerating more than 26 tonnes of waste per year, dual chamber controlled air incinerators are the recommended configuration. These systems are capable of incinerating a wide range of wastes and, when properly maintained and operated, will achieve emissions of PCDD/F and mercury below the level of the Canada-wide Standards. These systems should be equipped with a large secondary chamber sized to provide a residence time of at least one second at a temperature higher than 1000°C, to ensure complete combustion and minimize PCDD/F emissions.

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For facilities incinerating less than 26 tonnes of waste per year, "determined efforts" as defined in the Canada-wide Standards for dioxins and furans¹ should be undertaken. Should circumstances restrict the ability to use a dual-chamber incinerator with a large secondary chamber, a single chamber incinerator with an afterburner should be used. It should be noted that such systems are less likely to be able to meet the emission standards than dual chamber incinerators.

#### Step 3: Properly Equip and Install the Incinerator

#### **Building Considerations**

- Incinerators should be installed inside a building to protect the equipment and the operators from weather conditions.
- In designing the installation site, care should be taken to maximize clearance between incinerator components, including the stack, and combustible construction materials.
- Insulation should be used to protect combustible building materials.
- The building should be equipped with sufficient fresh air inlet capacity for the incinerator.
   Both combustion air and dilution air for the barometric damper are required. Care should be taken to introduce air in a manner that does not lead to low-temperature operating problems.

# Equipment Considerations

The incinerator system should come complete with the following equipment to monitor and record performance parameters:

- · A scale to measure the weight of all materials charged to the incinerator; and
- A computerized process control and data acquisition system to store operating data from the incinerator.

Operational data should be collected and stored, at a minimum, every minute that the system is operating. The intent is to be able to summarize operating parameters during start-up, operation and cool-down for every cycle. If the required operating conditions are not achieved these data will allow the operators, the manufacturers and the regulator to identify the contributing factors for the failure. From this information, operating procedures can be adjusted to improve performance. Provisions should be made for the manufacturers to be able to remotely access and review the operating data for trouble shooting purposes.

It is highly recommended that batch incinerators not be equipped with heat recovery devices. The temperature of the stack gases in heat recovery systems will be lower than in systems without heat recovery, and may be in a temperature range that can lead to the formation of greater quantities of PCDD/F. Similarly, air pollution control systems are not recommended for batch waste incineration systems to control PCDD/F emissions. Stack gases should be released directly to the atmosphere at temperatures higher than 700°C to reduce the chances of the inadvertent formation of PCDD/F through the *de novo* synthesis process.

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Available on-line at: http://www.come.ca/ourwork/air.html?category\_id=97

If it is necessary to introduce additional waste to the incinerator during the burn cycle, the incinerator should be equipped with a ram charge system to limit the disruption of combustion in the primary chamber during the waste charging process.

#### Step 4: Operate the Incinerator for Optimum Combustion

#### Operational Considerations

Wastes received at the incinerator building should be separated according to their heating value characteristics: wet or low-energy wastes (e.g. food waste); mixed wastes with average energy values; and other materials with high energy values, such as oily waste materials. To facilitate this separation, all waste should be collected in transparent bags. To further assist with separation, wastes could be collected in coloured-coded bags.

Batch incinerators are designed to accept wastes within a specified range of energy (i.e. calorific) values. The operator should select waste from each category and mix it to achieve the manufacturer's specified input calorific value. Each bag should be weighed, its source should be noted, and the total weight of each category should be tallied before completing the loading. This information should be recorded by the computerized data acquisition equipment installed with the incinerator. (Refer to step 6 for further record keeping requirements).

Batch incinerator systems have limited charging capacity (both in terms of waste quantity and the calorific value of the waste charge). To assist the operator with the charging task, particularly for smaller incinerators, several batches could be weighed and placed in their own containers prior to loading the incinerator. The same weighing and logging procedures should be used for each batch and, once recorded, the batch can be charged when appropriate.

When the incinerator is charged with the appropriate mix and quantity of waste, the operator should close the door, ensure all interlocks are engaged, and start the burn cycle. The operator should observe the burn for at least 15 minutes after ignition of the primary chamber burner to ensure the volatility of the waste charged is not creating too much gas for the secondary chamber to handle. The rate of combustion can be slowed by reducing the quantity of underfired air. The primary chamber should be operated in the temperature range specified by the manufacturer (typically 500°C to 800°C).

When satisfied that the burn is proceeding in a controlled manner, the operator may leave the incinerator area while the equipment completes the burn cycle.

The burn cycle should not be interrupted by opening the charging door until after the burn is complete and the unit has cooled down. No additional waste should be added to the primary chamber unless the incinerator is equipped with an appropriate ram feed device.

When the burn is complete and the unit has cooled, the operator should open the door only when wearing protective equipment such as gloves, dust mask, face shield and goggles.

The operator should remove the ash from the previous burn cycle before reloading the incinerator. Any unburned materials found in the ash should be recharged to the primary chamber after the operator has cleaned the air ports, and before putting a fresh charge into the incinerator.

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#### Training Considerations

Operators should be properly trained by the incinerator manufacturer. The training course should include, as a minimum, the following elements:

- System safety including identification of hazards that the operator should recognize;
- Waste characterisation and how waste composition can affect operation;
- Loading limitations, including materials that should NOT be charged to the incinerator, and the allowable quantities of different types of wastes that can be charged;
- Start-up procedures for the incinerator and the normal operation cycle;
- Operation and adjustment of the incinerator to maximise performance;
- Clean out procedures at the end of the cycle;
- Troubleshooting procedures;
- · Maintenance schedule; and
- · Record keeping and reporting.

Managers should be involved in the training session so that continuity can be maintained with different operators.

# Step 5: Safely Handle and Dispose of Incinerator Residues

Ash from the primary chamber of the incinerator can contain materials deleterious to the operator's health and the environment. Operators should use personal protective equipment when handling this material. The material should be carefully removed from the hearth and placed in covered metal containers suitable for transporting the ash to an approved disposal site. The operator should weigh, and maintain records of, the quantity of ash produced.

# Step 6: Maintain Records and Report

To demonstrate appropriate operation and maintenance of the incinerator, the facility should maintain records and prepare an annual report containing at least the following information:

- A list of all staff who have been trained to operate the incinerator; type of training conducted and by whom; dates of the training; dates of any refresher courses;
- All preventative maintenance activities undertaken on the equipment;
- Records of operation of the incinerator in electronic format with full data backup;
- Summarized annual auxiliary fuel usage;
- A list of all shipments of incinerator residues, including the weight transported and disposed of by type if necessary, and the location of the disposal site;
- Results of any emissions measurements or any ash sampling data collected during the period.

All raw data records from the operation of the incinerator should be retained for inspection by the appropriate authorities for the period designated by those authorities, or for at least 2 years. The owner should work with the incinerator manufacturer or supplier and the regulators to determine the appropriate level of summary data that should be sent to the regulatory body (e.g. federal, provincial/territorial). The reports should be approved by the facility's senior management before submission.

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