Description of first aid measures
Eye: No specific first aid measures are required. As a precaution, remove contact lenses, if worn, and flush eyes with water.
Skin: No specific first aid measures are required. As a precaution, remove clothing and shoes if contaminated. To remove the material from skin, use soap and water. Discard contaminated clothing and shoes or thoroughly clean before reuse.
Ingestion: No specific first aid measures are required. Do not induce vomiting. As a precaution, get medical advice.
Inhalation: No specific first aid measures are required. If exposed to excessive levels of material in the air, move the exposed person to fresh air. Get medical attention if coughing or respiratory discomfort occurs. If exposure to hydrogen sulfide (H2S) gas is possible during an emergency, wear an approved, positive pressure air-supplying respirator. Move the exposed person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.

Most important symptoms and effects, both acute and delayed
IMMEDIATE HEALTH EFFECTS
Eye: Not expected to cause prolonged or significant eye irritation.
Skin: Contact with the skin is not expected to cause prolonged or significant irritation. Contact with the skin is not expected to cause an allergic skin response. Not expected to be harmful to internal organs if absorbed through the skin.
Ingestion: Not expected to be harmful if swallowed.
Inhalation: Not expected to be harmful if inhaled. Contains a petroleum-based mineral oil. May cause respiratory irritation or other pulmonary effects following prolonged or repeated inhalation of oil mist at airborne levels above the recommended mineral oil mist exposure limit. Symptoms of respiratory irritation may include coughing and difficulty breathing. Hydrogen sulfide has a strong rotten-egg odor. However, with continued exposure and at high levels, H2S may deaden a person's sense of smell. If the rotten egg odor is no longer noticeable, it may not necessarily mean that exposure has stopped. At low levels, hydrogen sulfide causes irritation of the eyes, nose, and throat. Moderate levels can cause headache, dizziness, nausea, and vomiting, as well as coughing and difficulty breathing. Higher levels can cause shock, convulsions, coma, and death. After a serious exposure, symptoms usually begin immediately.

The U.S. National Institute for Occupational Safety and Health (NIOSH) considers air concentrations of hydrogen sulfide gas greater than 100 ppm to be Immediately Dangerous to Life and Health (IDLH).

DELAYED OR OTHER HEALTH EFFECTS: Not classified

Indication of any immediate medical attention and special treatment needed
Note to Physicians: Administration of 100% oxygen and supportive care is the preferred treatment for poisoning by hydrogen sulfide gas. For additional information on H2S, see Chevron MSDS No. 301.

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

PROTECTION OF FIRE FIGHTERS:
Fire Fighting Instructions: This material will burn although it is not easily ignited. See Section 7 for proper handling and storage. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus.
Combustion Products: Highly dependent on combustion conditions. A complex mixture of airborne solids, liquids, and gases including carbon monoxide, carbon dioxide, and unidentified organic compounds will be evolved when this material undergoes combustion. Combustion may form oxides of: Phosphorus, Zinc, Sulfur.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Protective Measures: Eliminate all sources of ignition in vicinity of spilled material.
Spill Management: Stop the source of the release if you can do it without risk. Contain release to prevent further contamination of soil, surface water or groundwater. Clean up spill as soon as possible, observing precautions in Exposure Controls/Personal Protection. Use appropriate techniques such as applying non-combustible absorbent materials or pumping. Where feasible and appropriate, remove contaminated soil. Place contaminated materials in disposable containers and dispose of in a manner consistent with applicable regulations.
Reporting: Report spills to local authorities and/or the U.S. Coast Guard's National Response Center at (800) 424-8802 as appropriate or required.

SECTION 7 HANDLING AND STORAGE

General Handling Information: Avoid contaminating soil or releasing this material into sewage and drainage systems and bodies of water.
Precautionary Measures: Do not breathe gas. Wash thoroughly after handling. Keep out of the reach of children.
Unusual Handling Hazards: Toxic quantities of hydrogen sulfide (H2S) may be present in storage tanks and bulk transport vessels which contain or have contained this material. Persons opening or entering these compartments should first determine if H2S is present. See Exposure Controls/Personal Protection -Section 8. Do not attempt rescue of a person over exposed to H2S without wearing approved supplied-air or self-contained breathing equipment. If there is a potential for exceeding one-half the occupational exposure standard, monitoring of hydrogen sulfide levels is required. Since the sense of smell cannot be relied upon to detect the presence of H2S, the concentration should be measured by the use of fixed or portable devices.
Static Hazard: Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary but may not, by themselves, be sufficient. Review all operations which have the potential of generating and accumulating an electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures.
Container Warnings: Container is not designed to contain pressure. Do not use pressure to empty container or it may rupture with explosive force. Empty containers retain product residue (solid, liquid, and/or vapor) and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition. They may explode and cause injury or death. Empty containers should be completely drained, properly closed, and promptly returned to a drum reconditioner or disposed of properly.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

GENERAL CONSIDERATIONS:
Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

ENGINEERING CONTROLS:
Use in a well-ventilated area.

PERSONAL PROTECTIVE EQUIPMENT
Eye/Face Protection: No special eye protection is normally required. Where splashing is possible, wear safety glasses with side shields as a good safety practice.
Skin Protection: No special protective clothing is normally required. Where splashing is possible, select protective clothing depending on operations conducted, physical requirements and other substances in the workplace. Suggested materials for protective gloves include: 4H (PE/EVAL), Nitrile Rubber, Silver Shield, Viton.
Respiratory Protection: No respiratory protection is normally required.

If material is heated and emits hydrogen sulfide, determine if airborne concentrations are below the occupational exposure limit for hydrogen sulfide. If not, wear an approved positive pressure air-supplying respirator. For more information on hydrogen sulfide, see Chevron MSDS No. 301. If user operations generate an oil mist, determine if airborne concentrations are below the occupational exposure limit for mineral oil mist. If not, wear an approved respirator that provides adequate protection from the measured concentrations of this material. For air-purifying respirators use a particulate cartridge.
Use a positive pressure air-supplying respirator in circumstances where air-purifying respirators may not provide adequate protection.

Occupational Exposure Limits:

Component	Agency	Form	TWA	STEL	Ceiling	Notation
Highly refined mineral oil (C15 - C50)	ACGIH	--	5 mg/m3	10 mg/m3	--	--
Highly refined mineral oil (C15 - C50)	OSHA Z-1	--	5 mg/m3	--	--	--

Consult local authorities for appropriate values.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Attention: the data below are typical values and do not constitute a specification.

Color: Light to Brown
Physical State: Liquid
Odor: Petroleum odor
Odor Threshold: No data available
pH: Not Applicable
Vapor Pressure: No data available
Vapor Density (Air = 1): No data available
Initial Boiling Point: No data available
Solubility: Soluble in hydrocarbons; insoluble in water
Freezing Point: Not Applicable
Melting Point: No data available
Density: 0.877 kg/l @ 15°C (59°F) (Typical)
Viscosity: 14.60 mm2/s @ 100°C (212°F) (Minimum)
Evaporation Rate: No data available
Decomposition temperature: No data available
Octanol/Water Partition Coefficient: No data available

FLAMMABLE PROPERTIES:
Flammability (solid, gas): Not Applicable

Flashpoint: (Cleveland Open Cup) 204 °C (399 °F) (Minimum)
Autoignition: No data available
Flammability (Explosive) Limits (% by volume in air): Lower: Not Applicable Upper: Not Applicable

SECTION 10 STABILITY AND REACTIVITY

Reactivity: May react with strong acids or strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
Chemical Stability: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
Incompatibility With Other Materials: Not applicable
Hazardous Decomposition Products: Alkyl Mercaptans (Elevated temperatures), Hydrogen Sulfide (Elevated temperatures)
Hazardous Polymerization: Hazardous polymerization will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects
Serious Eye Damage/Irritation: The eye irritation hazard is based on evaluation of data for product components.

Skin Corrosion/Irritation: The skin irritation hazard is based on evaluation of data for product components.

Skin Sensitization: The skin sensitization hazard is based on evaluation of data for product components.

Acute Dermal Toxicity: The acute dermal toxicity hazard is based on evaluation of data for product components.

Acute Oral Toxicity: The acute oral toxicity hazard is based on evaluation of data for product components.

Acute Inhalation Toxicity: The acute inhalation toxicity hazard is based on evaluation of data for product components.
Acute Toxicity Estimate: Not Determined

Germ Cell Mutagenicity: The hazard evaluation is based on data for components or a similar material.

Carcinogenicity: The hazard evaluation is based on data for components or a similar material.

Reproductive Toxicity: The hazard evaluation is based on data for components or a similar material.

Specific Target Organ Toxicity - Single Exposure: The hazard evaluation is based on data for components or a similar material.

Specific Target Organ Toxicity - Repeated Exposure: The hazard evaluation is based on data for components or a similar material.

ADDITIONAL TOXICOLOGY INFORMATION:
During use in engines, contamination of oil with low levels of cancer-causing combustion products occurs. Used motor oils have been shown to cause skin cancer in mice following repeated application and continuous exposure. Brief or intermittent skin contact with used motor oil is not expected to have serious effects in humans if the oil is thoroughly removed by washing with soap and water.

This product contains petroleum base oils which may be refined by various processes including severe solvent extraction, severe hydrocracking, or severe hydrotreating. None of the oils requires a cancer warning under the OSHA Hazard Communication Standard (29 CFR 1910.1200). These oils have not been listed in the National Toxicology Program (NTP) Annual Report nor have they been classified by the International Agency for Research on Cancer (IARC) as; carcinogenic to humans (Group 1), probably carcinogenic to humans (Group 2A), or possibly carcinogenic to humans (Group 2B).

These oils have not been classified by the American Conference of Governmental Industrial Hygienists (ACGIH) as: confirmed human carcinogen (A1), suspected human carcinogen (A2), or confirmed animal carcinogen with unknown relevance to humans (A3).

SECTION 12 ECOLOGICAL INFORMATION

ECOTOXICITY
This material is expected to be harmful to aquatic organisms and may cause long-term adverse effects in the aquatic environment.
The product has not been tested. The statement has been derived from the properties of the individual components.

MOBILITY
No data available.

PERSISTENCE AND DEGRADABILITY
This material is not expected to be readily biodegradable. The biodegradability of this material is based on an

evaluation of data for the components or a similar material.
The product has not been tested. The statement has been derived from the properties of the individual components.

POTENTIAL TO BIOACCUMULATE
Bioconcentration Factor: No data available.
Octanol/Water Partition Coefficient: No data available

SECTION 13 DISPOSAL CONSIDERATIONS

Use material for its intended purpose or recycle if possible. Oil collection services are available for used oil recycling or disposal. Place contaminated materials in containers and dispose of in a manner consistent with applicable regulations. Contact your sales representative or local environmental or health authorities for approved disposal or recycling methods.

SECTION 14 TRANSPORT INFORMATION

The description shown may not apply to all shipping situations. Consult 49CFR, or appropriate Dangerous Goods Regulations, for additional description requirements (e.g., technical name) and mode-specific or quantity-specific shipping requirements.

DOT Shipping Description: NOT REGULATED AS HAZARDOUS MATERIAL UNDER 49 CFR

IMO/IMDG Shipping Description: NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER THE IMDG CODE

ICAO/IATA Shipping Description: NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER ICAO

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:
Not applicable

SECTION 15 REGULATORY INFORMATION

EPCRA 311/312 CATEGORIES: Not applicable

REGULATORY LISTS SEARCHED:

01-1=IARC Group 1	03=EPCRA 313
01-2A=IARC Group 2A	04=CA Proposition 65
01-2B=IARC Group 2B	05=MA RTK
02=NTP Carcinogen	06=NJ RTK
	07=PA RTK

The following components of this material are found on the regulatory lists indicated.

Zinc alkyl dithiophosphate	06, 07

CHEMICAL INVENTORIES:
All components comply with the following chemical inventory requirements: AICS (Australia), DSL (Canada), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TSCA (United States).

One or more components does not comply with the following chemical inventory requirements: EINECS (European Union), ENCS (Japan), IECSC (China), TCSI (Taiwan).

NEW JERSEY RTK CLASSIFICATION:

Under the New Jersey Right-to-Know Act L. 1983 Chapter 315 N.J.S.A. 34:5A-1 et. seq., the product is to be identified as follows: PETROLEUM OIL (Motor oil)

SECTION 16 OTHER INFORMATION

NFPA RATINGS: Health: 0 Flammability: 1 Reactivity: 0

HMIS RATINGS: Health: 0 Flammability: 1 Reactivity: 0
(0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme, PPE:- Personal Protection Equipment Index recommendation, *- Chronic Effect Indicator). These values are obtained using the guidelines or published evaluations prepared by the National Fire Protection Association (NFPA) or the National Paint and Coating Association (for HMIS ratings).

REVISION STATEMENT: SECTION 02 - Environmental Classification information was added.
SECTION 02 - Hazard Statements information was added.
SECTION 02 - Hazards Otherwise Not Classified information was modified.
SECTION 02 - Precautionary Statements information was added.
SECTION 03 - Composition information was modified.
SECTION 08 - General Considerations information was modified.
SECTION 09 - Physical/Chemical Properties information was deleted.
SECTION 09 - Physical/Chemical Properties information was modified.
SECTION 12 - Ecological Information information was modified.
SECTION 15 - Chemical Inventories information was modified.
SECTION 15 - New Jersey Right To Know information was modified.
SECTION 15 - Regulatory Information information was added.

Revision Date: January 20, 2020

ABBREVIATIONS THAT MAY HAVE BEEN USED IN THIS DOCUMENT:

TLV - Threshold Limit Value	TWA - Time Weighted Average
STEL - Short-term Exposure Limit	PEL - Permissible Exposure Limit
GHS - Globally Harmonized System	CAS - Chemical Abstract Service Number
ACGIH - American Conference of Governmental Industrial Hygienists	IMO/IMDG - International Maritime Dangerous Goods Code
API - American Petroleum Institute	SDS - Safety Data Sheet
HMIS - Hazardous Materials Information System	NFPA - National Fire Protection Association (USA)
DOT - Department of Transportation (USA)	NTP - National Toxicology Program (USA)
IARC - International Agency for Research on Cancer	OSHA - Occupational Safety and Health Administration
NCEL - New Chemical Exposure Limit	EPA - Environmental Protection Agency
SCBA - Self-Contained Breathing Apparatus	

Prepared according to the 29 CFR 1910.1200 (2012) by Chevron Energy Technology Company, 6001 Bollinger Canyon Road, San Ramon, CA 94583.

The above information is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which we may be unfamiliar and since data made available subsequent to the date hereof may suggest modifications of the information, we do not assume any responsibility for the results of its use. This information is furnished upon condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.

AMC CALCIUM CHLORIDE

AMC

Chemwatch Hazard Alert Code: 2

Chemwatch: 20922
Version No: 6.1.1.1
Safety Data Sheet according to WHS and ADG requirements

Issue Date: 02/04/2016
Print Date: 12/08/2017
L.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	AMC CALCIUM CHLORIDE
Chemical Name	calcium chloride
Chemical formula	Ca-Cl2
Other means of identification	Not Available
CAS number	10043-52-4

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Used as a drying, dehydrating, desiccating agent for organic liquids, gases. Obsolescent use as refrigerant brine.

Details of the supplier of the safety data sheet

Registered company name	**AMC**
Address	216 Balcatta Rd Balcatta WA 6021 Australia
Telephone	+61 8 9445 4000
Fax	+61 8 9445 4040
Website	www.amcmud.com
Email	amc@imdexlimited.com

Emergency telephone number

Association / Organisation	**Not Available**
Emergency telephone numbers	1800 039 008 or +61 3 9573 3112,+800 2436 2255 +613 9573 3112
Other emergency telephone numbers	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max
Flammability	0	
Toxicity	2	
Body Contact	2	
Reactivity	0	
Chronic	0	

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

Poisons Schedule	Not Applicable
Classification [1]	Acute Toxicity (Oral) Category 4, Eye Irritation Category 2A

Legend:	*1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI*

Label elements

Hazard pictogram(s)	
SIGNAL WORD	WARNING

Hazard statement(s)

H302	Harmful if swallowed.
H319	Causes serious eye irritation.
AUH066	Repeated exposure may cause skin dryness and cracking.

Precautionary statement(s) Prevention

P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

CAS No	%[weight]	Name
10043-52-4	>85	calcium chloride
		commercial materials may contain up to
		3% sodium chloride

Mixtures

See section above for composition of Substances

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ‣ Wash out immediately with fresh running water. ‣ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ‣ Seek medical attention without delay; if pain persists or recurs seek medical attention. ‣ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: ‣ Flush skin and hair with running water (and soap if available). ‣ Seek medical attention in event of irritation.
Inhalation	‣ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ‣ Other measures are usually unnecessary.
Ingestion	‣ **IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.** ‣ For advice, contact a Poisons Information Centre or a doctor. ‣ Urgent hospital treatment is likely to be needed.

- In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.
- If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist.
- If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS.

Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:

- **INDUCE** vomiting with fingers down the back of the throat, **ONLY IF CONSCIOUS**. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.

NOTE: Wear a protective glove when inducing vomiting by mechanical means.

Indication of any immediate medical attention and special treatment needed

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change distribution, change elimination).
For poisons (where specific treatment regime is absent):

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.
- **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.
EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994
Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.

Advice for firefighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus plus protective gloves in the event of a fire.
Fire/Explosion Hazard	▸ Non combustible. ▸ Not considered a significant fire risk, however containers may burn. Decomposition may produce toxic fumes of: , hydrogen chloride , metal oxides May emit poisonous fumes. May emit corrosive fumes.
HAZCHEM	Not Applicable

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▸ Remove all ignition sources. ▸ Clean up all spills immediately.
Major Spills	Moderate hazard. ▸ **CAUTION**: Advise personnel in area.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	▸ Avoid all personal contact, including inhalation. ▸ Wear protective clothing when risk of exposure occurs.
Other information	▸ Material is hygroscopic, i.e. absorbs moisture from the air. Keep containers well sealed in storage. ▸ Store in original containers. ▸ Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

Suitable container	▸ **DO NOT** use aluminium or galvanised containers ▸ Polyethylene or polypropylene container. ▸ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Inorganic alkaline earth metal derivative. Derivative of very electropositive metal. Calcium chloride (and its hydrates): ▸ are incompatible with boric acid, calcium oxide, bromine trifluoride, 2 furan, percarboxylic acid ▸ may produce explosive hydrogen gas on contact with zinc ▸ catalyse exothermic polymerisation of methyl vinyl ether ▸ produce heat on contact with water ▸ attack metals Addition of a quantity of calcium chloride to boiling water has generated heat sufficient to cause a violent steam explosion on several occasions ▸ Metals and their oxides or salts may react violently with chlorine trifluoride and bromine trifluoride. ▸ These trifluorides are hypergolic oxidisers. ▸ In presence of moisture, the material is corrosive to aluminium, zinc and tin producing highly flammable hydrogen gas.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
calcium chloride	Calcium chloride	12 mg/m3	130 mg/m3	790 mg/m3

Ingredient	Original IDLH	Revised IDLH
calcium chloride	Not Available	Not Available

MATERIAL DATA

It is the goal of the ACGIH (and other Agencies) to recommend TLVs (or their equivalent) for all substances for which there is evidence of health effects at airborne concentrations encountered in the workplace.

At this time no TLV has been established, even though this material may produce adverse health effects (as evidenced in animal experiments or clinical experience).
Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations.

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
Personal protection	
Eye and face protection	‣ Safety glasses with side shields. ‣ Chemical goggles.
Skin protection	See Hand protection below
Hands/feet protection	The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present. ‣ polychloroprene.
Body protection	See Other protection below
Other protection	‣ Overalls. ‣ P.V.C.
Thermal hazards	Not Available

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Material is hygroscopic, absorbs moisture from surrounding air. |Small white crystals, granules, or flakes. No odour.

Physical state	Divided Solid	**Relative density (Water = 1)**	2.15
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	Not Applicable
pH (as supplied)	Not Applicable	**Decomposition temperature**	Not available.
Melting point / freezing point (°C)	772	**Viscosity (cSt)**	Not Applicable
Initial boiling point and boiling range (°C)	>1600	**Molecular weight (g/mol)**	110.99
Flash point (°C)	Not Applicable	**Taste**	Not Available
Evaporation rate	Not Applicable	**Explosive properties**	Not Available
Flammability	Not Applicable	**Oxidising properties**	Not Available

Upper Explosive Limit (%)	Not Applicable	**Surface Tension (dyn/cm or mN/m)**	Not Applicable
Lower Explosive Limit (%)	Not Applicable	**Volatile Component (%vol)**	Nil
Vapour pressure (kPa)	Negligible	**Gas group**	Not Available
Solubility in water (g/L)	Miscible	**pH as a solution (1%)**	Not available.
Vapour density (Air = 1)	Not Applicable	**VOC g/L**	Not Applicable

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Compared with other metals, the calcium ion and most calcium compounds have low toxicity. Acute calcium poisoning is rare, and difficult to achieve unless calcium compounds are administered intravenously or taken in high doses over a prolonged period.. Use as a food additive indicates tolerance of small amounts, but irritant properties and toxic effects of large amounts are well documented. Estimated lethal dose for adult is 30 grams.
Skin Contact	Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Open cuts, abraded or irritated skin should not be exposed to this material Solution of material in moisture on the skin, or perspiration, may increase irritant effects Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. If skin is wet or moist with perspiration, superficial burns may result. Contact with abraded skin or cuts may rapidly cause severe skin burns.
Eye	Evidence exists, or practical experience predicts, that the material may cause severe eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Eye contact may cause significant inflammation with pain.
Chronic	Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. High blood concentrations of calcium ion may give rise to vasodilation and depress cardiac function leading to hypotension and syncope. Calcium ions enhance the effects of digitalis on the heart and may precipitate digitalis intoxication. Long term exposure to high dust concentrations may cause changes in lung function (i.e. pneumoconiosis) caused by particles less than 0.5 micron penetrating and remaining in the lung. A prime symptom is breathlessness.

calcium chloride	TOXICITY	IRRITATION
	Oral (rat) LD50: 1000 mg/kg[2]	Eye (unknown): severe* [ICI]
		Skin (unknown): moderate*
Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*	

CALCIUM CHLORIDE	for calcium: Toxicity from calcium is not common because the gastrointestinal tract normally limits the amount of calcium absorbed. Therefore, short-term intake of large amounts of calcium does not generally produce any ill effects aside from **constipation** and an increased risk of kidney stones . The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis.

Acute Toxicity	✔	**Carcinogenicity**	⊘
Skin Irritation/Corrosion	⊘	**Reproductivity**	⊘
Serious Eye Damage/Irritation	✔	**STOT - Single Exposure**	⊘
Respiratory or Skin sensitisation	⊘	**STOT - Repeated Exposure**	⊘
Mutagenicity	⊘	**Aspiration Hazard**	⊘

Legend: ✘ *– Data available but does not fill the criteria for classification*
✔ *– Data available to make classification*
⊘ *– Data Not Available to make classification*

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

calcium chloride	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	~3mg/L	1
	EC50	48	Crustacea	~52mg/L	1
	EC50	96	Algae or other aquatic plants	3130mg/L	4
	BCFD	48	Crustacea	0.0832425mg/L	4
	NOEC	48	Crustacea	260.12mg/L	4
Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*				

for calcium chloride:
Environmental fate:
Calcium chlorides vapour pressure is negligible and its water solubility is 745 g/L at 20 deg C. Calcium chloride is readily dissociated into calcium and chloride ions in water. These physico-chemical properties indicate that calcium chloride released into the environment is distributed into the water compartment in the form of calcium and chloride ions.
Calcium provides an important link between tectonics, climate and the carbon cycle. In the simplest terms, uplift of mountains exposes Ca-bearing rocks to chemical weathering and releases Ca^{2+} into surface water.
Although inorganic chloride ions are not normally considered toxic they can exist in effluents at acutely toxic levels (chloride >3000 mg/l). The resulting salinity can exceed the tolerances of most freshwater organisms.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	▸ Containers may still present a chemical hazard/ danger when empty. ▸ Return to supplier for reuse/ recycling if possible. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ Recycle wherever possible or consult manufacturer for recycling options. ▸ Consult State Land Waste Management Authority for disposal.

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

CALCIUM CHLORIDE(10043-52-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists | Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (calcium chloride)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	*Y = All ingredients are on the inventory* *N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)*

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

AMC CR 650™

AMC

Chemwatch Hazard Alert Code: **0**

Chemwatch: **4902-92**
Version No: **14.1.1.1**
Safety Data Sheet according to WHMIS 2015 requirements

Issue Date: **01/09/2018**
Print Date: **10/15/2019**
L.GHS.CAN.EN

SECTION 1 IDENTIFICATION

Product Identifier

Product name	AMC CR 650™
Synonyms	PHPA
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Relevant identified uses	Drilling fluid additive.

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	AMC
Address	1220 N. 2200 W. Suite# 600, Salt Lake City UT 84116 United States
Telephone	801-364-0233
Fax	801-364-0278
Website	www.amcmud.com
Email	amc@imdexlimited.com

Emergency phone number

Association / Organisation	AMC	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	Chemwatch - (1) 877 715 9305	+61 2 9186 1132
Other emergency telephone numbers	-	Not Available

SECTION 2 HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

NFPA 704 diamond

Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

CANADIAN WHMIS SYMBOLS

Classification	Not Applicable

Label elements

Hazard pictogram(s)	Not Applicable
SIGNAL WORD	NOT APPLICABLE

Hazard statement(s)

Not Applicable

Physical and Health hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	100	Ingredients determined not to be hazardous

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 FIRST-AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with eyes: ▸ Wash out immediately with water. ▸ If irritation continues, seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	▸ If dust is inhaled, remove from contaminated area. ▸ Encourage patient to blow nose to ensure clear passage of breathing. ▸ If irritation or discomfort persists seek medical attention.
Ingestion	▸ If swallowed do **NOT** induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 FIRE-FIGHTING MEASURES

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.

Special protective equipment and precautions for fire-fighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus plus protective gloves in the event of a fire.
Fire/Explosion Hazard	▸ Non combustible. ▸ Not considered a significant fire risk, however containers may burn. Decomposes on heating and produces toxic fumes of: carbon monoxide (CO) carbon dioxide (CO_2) nitrogen oxides (NOx)

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▸ Clean up all spills immediately. ▸ Avoid contact with skin and eyes.
Major Spills	▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	▸ Limit all unnecessary personal contact. ▸ Wear protective clothing when risk of exposure occurs.
Other information	▸ Store in original containers. ▸ Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

Suitable container	▸ Lined metal can, lined metal pail/ can. ▸ Plastic pail.
Storage incompatibility	Avoid contamination of water, foodstuffs, feed or seed.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
AMC CR 650™	Not Available	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
AMC CR 650™	Not Available	Not Available

MATERIAL DATA

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
Personal protection	
Eye and face protection	▸ Safety glasses with side shields ▸ Chemical goggles. ▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants.
Skin protection	See Hand protection below
Hands/feet protection	The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present. ▸ polychloroprene.
Body protection	See Other protection below
Other protection	No special equipment needed when handling small quantities. OTHERWISE: ▸ Overalls.

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	- -	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	White powder, soluble in water.

Physical state	Divided Solid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	>150	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable

Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	5.0 9.0 (@ 5 g/L)
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
Ingestion	The material has **NOT** been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.
Eye	Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result.
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. Long term exposure to high dust concentrations may cause changes in lung function (i.e. pneumoconiosis) caused by particles less than 0.5 micron penetrating and remaining in the lung. A prime symptom is breathlessness.

AMC CR 650™	TOXICITY	IRRITATION
	Not Available	Not Available
Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*	

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – *Data either not available or does not fill the criteria for classification*
✓ – *Data available to make classification*

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

AMC CR 650™	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE

	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*				

DO NOT discharge into sewer or waterways.
May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	▸ Recycle wherever possible or consult manufacturer for recycling options. ▸ Consult State Land Waste Management Authority for disposal.

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant	NO

Land transport (TDG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	Yes
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes

Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	*Yes – All CAS declared ingredients are on the inventory* *No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)*

SECTION 16 OTHER INFORMATION

Revision Date	01/09/2018
Initial Date	Not Available

SDS Version Summary

Version	Issue Date	Sections Updated
13.1.1.1	10/12/2017	Appearance, Environmental, Fire Fighter (fire/explosion hazard), Ingredients, Physical Properties, Supplier Information, Use
14.1.1.1	01/09/2018	Name

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

The product is with a concentration less than 5% in a drilling fluid as a non-hazardous chemical classified.

AMC K ION

AMC

Chemwatch Hazard Alert Code: **2**

Chemwatch: **4751-58**
Version No: **4.1.1.1**
Safety Data Sheet according to WHMIS 2015 requirements

Issue Date: **11/08/2017**
Print Date: **10/23/2019**
L.GHS.CAN.EN

SECTION 1 IDENTIFICATION

Product Identifier

Product name	AMC K ION
Synonyms	Not Available
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Relevant identified uses	Use according to manufacturer's directions. Drilling fluid additive.

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	AMC
Address	1220 N. 2200 W. Suite# 600, Salt Lake City UT 84116 United States
Telephone	801-364-0233
Fax	801-364-0278
Website	www.amcmud.com
Email	amc@imdexlimited.com

Emergency phone number

Association / Organisation	AMC	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	Chemwatch - (1) 877 715 9305	+61 2 9186 1132
Other emergency telephone numbers	-	Not Available

SECTION 2 HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

NFPA 704 diamond

Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

CANADIAN WHMIS SYMBOLS

Classification	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - repeated exposure Category 2

Label elements

Hazard pictogram(s)	
SIGNAL WORD	WARNING

Hazard statement(s)

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure.

Physical and Health hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

Precautionary statement(s) Prevention

P260	Do not breathe mist/vapours/ spray.
P271	Use only outdoors or in a well-ventilated area.

Precautionary statement(s) Response

P321	Specific treatment (see advice on this label).
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	30-60	a blend of clay inhibitive polymers
127-08-2	10-<30	potassium acetate
Not Available	balance	nonhazardous ingredients

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 FIRST-AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▸ Wash out immediately with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

Skin Contact	If skin or hair contact occurs: ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▸ Other measures are usually unnecessary.
Ingestion	▸ If swallowed do **NOT** induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

For potassium intoxications:

- Hyperkalaemia, in patients with abnormal renal function, results from reduced renal excretion following intoxication.
- The presence of electrocardiographic evidence of hyperkalemia or serum potassium levels exceeding 7.5 mE/L indicates a medical emergency requiring an intravenous line and constant cardiac monitoring.
- The intravenous ingestion of 5-10 ml of 10% calcium gluconate, in adults, over a 2 minute period antagonises the cardiac and neuromuscular effects. The duration of action is approximately 1 hour. [Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 FIRE-FIGHTING MEASURES

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known

Special protective equipment and precautions for fire-fighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus plus protective gloves in the event of a fire.
Fire/Explosion Hazard	▸ Non combustible. ▸ Not considered to be a significant fire risk. Decomposes on heating and produces toxic fumes of: carbon dioxide (CO_2) nitrogen oxides (NO_x)

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes.
Major Spills	Minor hazard. ▸ Clear area of personnel.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	▸ Limit all unnecessary personal contact. ▸ Wear protective clothing when risk of exposure occurs.
Other information	▸ Store in original containers. ▸ Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

Suitable container	▸ Polyethylene or polypropylene container. ▸ Packing as recommended by manufacturer. 20 L pails.
Storage incompatibility	None known

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
potassium acetate	Potassium acetate	9.8 mg/m3	110 mg/m3	640 mg/m3

Ingredient	Original IDLH	Revised IDLH
potassium acetate	Not Available	Not Available

OCCUPATIONAL EXPOSURE BANDING

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
potassium acetate	E	≤ 0.01 mg/m³
Notes:	*Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.*	

MATERIAL DATA

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
Personal protection	
Eye and face protection	▸ Safety glasses with side shields ▸ Chemical goggles. ▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants.
Skin protection	See Hand protection below
Hands/feet protection	The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. ▸ Wear chemical protective gloves, e.g. PVC. ▸ Wear safety footwear or safety gumboots, e.g. Rubber
Body protection	See Other protection below
Other protection	▸ Overalls. ▸ P.V.C.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Odourless liquid, mixes with water.

Physical state	Liquid	**Relative density (Water = 1)**	1.09
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available

Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	>100	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	3.1 @ 25C	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	7.0-9.0
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Not normally a hazard due to non-volatile nature of product
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual. Acute potassium poisonings following ingestion are rare because large doses usually induce vomiting and a healthy kidney ensures rapid excretion. Potassium poisoning disturbs the rhythm of the heart (a slow, weak pulse, heightened T waves on the ECG, arrhythmias heart block) and eventually produces a fall in blood pressure (due to weakened cardiac contractility).
Skin Contact	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.

AMC K ION	TOXICITY	IRRITATION
	Not Available	Not Available
potassium acetate	TOXICITY	IRRITATION
	Oral (rat) LD50: 3250 mg/kg[2]	Not Available
Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*	

POTASSIUM ACETATE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a

	non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – *Data either not available or does not fill the criteria for classification*
✓ – *Data available to make classification*

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

AMC K ION

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
Not Available	Not Available	Not Available	Not Available	Not Available

potassium acetate

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	>1-mg/L	2
EC50	48	Crustacea	>919mg/L	2
EC50	72	Algae or other aquatic plants	>1-mg/L	2
NOEC	72	Algae or other aquatic plants	1-mg/L	2

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

DO NOT discharge into sewer or waterways.
May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ Recycle wherever possible or consult manufacturer for recycling options. ▸ Consult State Land Waste Authority for disposal.

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant	NO

Land transport (TDG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

POTASSIUM ACETATE IS FOUND ON THE FOLLOWING REGULATORY LISTS

Canada Categorization decisions for all DSL substances
Canada Domestic Substances List (DSL)
Canada Toxicological Index Service - Workplace Hazardous Materials Information System - WHMIS GHS (English)

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (potassium acetate)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	*Yes – All CAS declared ingredients are on the inventory* *No – One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)*

SECTION 16 OTHER INFORMATION

Revision Date	11/08/2017
Initial Date	Not Available

SDS Version Summary

Version	Issue Date	Sections Updated
3.1.1.1	12/16/2015	Appearance
4.1.1.1	11/08/2017	Name

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

MATERIAL SAFETY DATA SHEET

102-17910, 55 Ave, Surrey, BC, Canada V3S 6C8 • Toll Free 1-866-535-6699
Tel: 604-575-6660 Fax: 604-575-5494 *e-mail: extreme.ron@telus.net*

EXTREME ALKAMER

EMERGENCY PHONE NO. (604) 575-6660

WHMIS HAZARD INDEX:

DEGREE OF HAZARD:		HAZARD RATING:	
HEALTH	1	0	LEAST
FIRE	1	1	SLIGHT
REACTIVITY	0	2	MODERATE
OTHER:	B (GLASSES & GLOVES)	3	HIGH
		4	EXTREME

SECTION 1 PRODUCT IDENTIFICATION

PRODUCT NAME:	EXTREME ALKAMER
CHEMICAL IDENTIFICATION:	Anionic copolymer of acrylamide, and acrylate emulsion
MATERIAL USE:	Viscosifier, clay inhibitor
WHMIS CLASSIFICATION:	Class D-2(B)
WORK PLACE HAZARD:	Skin, eye irritant

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION:	Not dangerous goods
PACKAGE GROUP:	Not applicable
CAS NUMBER:	25085-02-3
MSDS CODE:	Not available

SECTION 2 HAZARDOUS INGREDIENTS

INGREDIENT:	MINERAL SPIRITS	ALKYL PHENOL ETHOXYLATE
PERCENTAGE:	20 -40	3 - 7
CAS NUMBER:	64742-47-8	9016-45-9
LD (50):	6480 Mg/Kg.	3000 Mg/Kg.
LC (50):	Not available	Not determined

EXTREME ALKAMER

MATERIAL SAFETY DATA SHEET

SECTION 3	**PHYSICAL DATA**
APPEARANCE AND ODOUR:	Off white liquid, mild odour
DENSITY (SPECIFIC GRAVITY):	Less than 1.0
BOILING POINT:	290°C
MELTING POINT:	Not applicable
SOLUBILITY:	Soluble
EVAPORATION RATE: (EE=1):	Not available
VAPOUR PRESSURE: (MM HG):	Not available
VAPOUR DENSITY: (AIR = 1):	Not available

SECTION 4	**FIRE AND EXPLOSION**
FLASHPOINT:	> 200°C
FLAMMABLE LIMIT:	Not available
AUTO IGNITION TEMP:	No data
EXTINGUISHING MEDIA:	Dry chemical, carbon dioxide, foam, water spray, water will cause extreme slipperiness
SPECIAL FIRE FIGHTING PROCEDURES:	Self-contained respirators for fire fighting personnel.
UNUSUAL FIRE AND EXPLOSION HAZARDS:	Sensitivity to static charge.

SECTION 5	**REACTIVITY DATA**
STABILITY (THERMAL, LIGHT, ETC.):	Stable
INCOMPATIBILITY (CONDITIONS TO AVOID):	Strong oxidizing and reducing agents
HAZARDOUS POLYMERIZATION:	Will not occur
HAZARDOUS DECOMPOSITION PRODUCTS:	Not available

EXTREME ALKAMER

MATERIAL SAFETY DATA SHEET

SECTION 6 **HEALTH HAZARDS**

ROUTE OF ENTRY:
(X) SKIN (X) EYE CONTACT ( ) INHALATION (X) INGESTION

SKIN CONTACT:	May be minimally irritating to sensitive skin upon direct contact.
EYE CONTACT:	May cause stinging, burning of eyes and lids, inflammation and discomfort.
INHALATION:	Not available.
INGESTION:	May cause nausea, vomiting.

SECTION 7 **PREVENTATIVE MEASURES**

SKIN PROTECTION:	Impervious gloves, protective clothing as required
EYE PROTECTION:	Chemical goggles.
VENTILATION:	None required for normal use. 10 changes per hour.
RESPIRATORY PROTECTION:	None required for normal use. Otherwise approved organic vapour-type respirator.
LEAK & SPILL PROCEDURE:	Eliminate sources of ignition. Absorb with earth or sand and dispose with solid waste. Wash site after collection.
WASTE DISPOSAL:	Dispose in compliance with government regulations and local requirements.
STORAGE REQUIREMENTS:	Cool, dry area, away from sources of heat, oxidizing and reducing agents. Keep containers closed when not in use.

EXTREME ALKAMER

MATERIAL SAFETY DATA SHEET

SECTION 8	**FIRST AID MEASURES**
SKIN:	Wash thoroughly with soap and warm water
EYE:	Flush with water for at least 15 minutes.
INHALATION:	Vapour pressure is negligible. Remove victim from further exposure.
INGESTION:	Do not induce vomiting. If conscious, dilute by giving two glasses of water. Seek medical attention.

SECTION 9	**PREPARATION DATE**
DATE ISSUED:	AUGUST 20, 2009
DATE REVISED:	JANUARY 1, 2012
BY:	PRODUCT SAFETY COMMITTEE

THE DATA REPRESENTED HEREIN IS BELIEVED ACCURATE AND REFLECTS OUR BEST PROFESSIONAL JUDGMENT. HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY USE, OR ANY OTHER WARRANTY IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF SUCH DATA, THE RESULTS TO BE OBTAINED FROM THE USE THEREOF, OR THAT ANY SUCH USE DOES NOT INFRINGE ANY PATENT. SINCE THE INFORMATION CONTAINED HEREIN MAY BE APPLIED UNDER CONDITIONS OF USE BEYOND OUR CONTROL AND WITH WHICH WE MAY BE UNFAMILIAR, WE DO NOT ASSUME ANY RESPONSIBILITY FOR THE RESULTS OF SUCH APPLICATION. THIS INFORMATION IS FURNISHED UPON THE CONDITION THAT THE PERSON RECEIVING IT SHALL MAKE HIS OWN DETERMINATION OF THE SUITABILITY OF THE MATERIAL FOR HIS PARTICULAR PURPOSE.

EXTREME ALKAMER

MATERIAL SAFETY DATA SHEET

ADDENDUM

SECTION 10 **ECOLOGICAL INFORMATION**

This product has very low acute toxicity.

ACUTE TOXICITY:	
- Oral:	LD50/oral/rat > 5000 mg/kg
- Dermal:	The product is not toxic in contact with the skin.
- Inhalation:	The product is not expected to be toxic by inhalation.
IRRITATION:	
- Skin:	The results obtained using OECD test 404 demonstrated that the product was irritating to the skin.
- Eyes:	Irritating to eyes.
SENSITIZATION:	The product is not expected to be sensitizing.

ECOTOXICITY

The product has very low toxicity to aquatic organisms or to the aquatic environment.
However, as with all chemical products, do not introduce directly into the environment.

- Fish:	LC50 / Fathead minnows / 96 hours > 1000 mg/l
- Algae:	EC50 / 72h / Phesodactylum tricournumtum > 1000 mg/l
- Daphnie:	LC50 / 48h / Chastogrammus marinus [3] 15 mg/l
Bioaccumulation:	The product is not expected to bioaccumulate.
Persistence / degradability:	Not readily biodegradable.

MATERIAL SAFETY DATA SHEET

102, 17910 – 55 Ave., Surrey, BC, Canada V3S 6C8 • Toll Free 1-866-535-6699
Tel: 604-575-6660 Fax: 604-575-5494 *e-mail: extreme.ron@telus.net*

EXTREME CLAY SEAM

EMERGENCY PHONE NO. (604) 575-6660

WHMIS HAZARD INDEX:

DEGREE OF HAZARD:		HAZARD RATING:	
HEALTH	1	0	LEAST
FIRE	1	1	SLIGHT
REACTIVITY	0	2	MODERATE
OTHER:	B (GLASSES & GLOVES)	3	HIGH
		4	EXTREME

SECTION 1 PRODUCT IDENTIFICATION

PRODUCT NAME:	EXTREME CLAY SEAM
CHEMICAL IDENTIFICATION:	Polyacrylic Acid
MATERIAL USE:	Specialty Clay Dispersant
WHMIS CLASSIFICATION:	Class D-2B
WORK PLACE HAZARD:	Skin, Eye Irritant

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION:	Not Dangerous Goods
PACKAGE GROUP:	Not Applicable
CAS NUMBER:	9003-01-4:2
MSDS CODE:	Not Applicable

SECTION 2 HAZARDOUS INGREDIENTS

INGREDIENT:	Polyacrylic Acid
PERCENTAGE:	30 - 60%
CAS NUMBER:	9003-01-4:2
LD (50):	Not Available
LC (50):	Not Available

EXTREME CLAY SEAM

MATERIAL SAFETY DATA SHEET

SECTION 3	**PHYSICAL DATA**
APPEARANCE AND ODOUR:	Liquid, water white to straw colour, mild odour
DENSITY (SPECIFIC GRAVITY):	1.3
BOILING POINT:	> 100°C
MELTING POINT:	Not Applicable
SOLUBILITY:	Soluble
EVAPORATION RATE: (EE=1):	Slower than butyl acetate
VAPOUR PRESSURE: (MM HG):	< 17.5
VAPOUR DENSITY: (AIR = 1):	Same as air
pH:	5.0 - 7.0

SECTION 4	**FIRE AND EXPLOSION**
FLASHPOINT:	> 100°C PMCC
FLAMMABLE LIMIT:	Not available
AUTO IGNITION TEMP:	No data
EXTINGUISHING MEDIA:	Dry chemical, carbon dioxide, foam, water spray
SPECIAL FIRE FIGHTING PROCEDURES:	Self-contained respirators for fire fighting personnel.
UNUSUAL FIRE AND EXPLOSION HAZARDS:	Acrid smoke may be generated while burning. carbon monoxide, carbon dioxide, and other oxides may be generated as products of combustion.

SECTION 5	**REACTIVITY DATA**
STABILITY (THERMAL, LIGHT, ETC.):	Stable
INCOMPATIBILITY (CONDITIONS TO AVOID):	Strong oxidizing agents and reducing agents, contamination with reactive substances, excessive heat
HAZARDOUS POLYMERIZATION:	Will not occur
HAZARDOUS DECOMPOSITION PRODUCTS:	Acrid smoke, fumes when heated to decomposition. Oxides of carbon.

EXTREME CLAY SEAM

MATERIAL SAFETY DATA SHEET

SECTION 6 **HEALTH HAZARDS**

ROUTE OF ENTRY:
(X) SKIN (X) EYE CONTACT (X) INHALATION (X) INGESTION

SKIN CONTACT:	May be minimally irritating to sensitive skin upon prolonged direct contact.
EYE CONTACT:	May be minimally irritating to eyes upon direct contact.
INHALATION:	Product has low vapour pressure and is not expected to present a hazard at ambient temperatures. Caution should be taken to avoid misting.
INGESTION:	Product is practically non toxic by ingestion.

SECTION 7 **PREVENTATIVE MEASURES**

SKIN PROTECTION:	Impervious gloves, protective clothing as required
EYE PROTECTION:	Chemical goggles.
VENTILATION:	None required for normal use. Adequate ventilation required if mist is generated.
RESPIRATORY PROTECTION:	Use NIOSH - Approved air-purifying respirator if vapours are generated.
LEAK & SPILL PROCEDURE:	Absorb with earth or sand and dispose of with solid waste. Wash site after spilled material has been collected.
WASTE DISPOSAL:	Dispose in compliance with government regulations and local requirements.
STORAGE REQUIREMENTS:	Cool, dry area, away from sources of heat, alkalis, oxidizing and reducing agents. Keep containers closed when not in use.

EXTREME CLAY SEAM

MATERIAL SAFETY DATA SHEET

SECTION 8	**FIRST AID MEASURES**
SKIN:	Wash thoroughly with soap and warm water
EYE:	Flush with water for at least 15 minutes.
INHALATION:	Vapour pressure is negligible. Remove victim from further exposure.
INGESTION:	Do not induce vomiting. If conscious, dilute by giving two glasses of water. Seek medical attention.

SECTION 9	**PREPARATION DATE**
DATE ISSUED:	AUGUST 20, 2009
DATE REVISED:	JANUARY 01, 2012
BY:	PRODUCT SAFETY COMMITTEE

THE DATA REPRESENTED HEREIN IS BELIEVED ACCURATE AND REFLECTS OUR BEST PROFESSIONAL JUDGMENT. HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY USE, OR ANY OTHER WARRANTY IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF SUCH DATA, THE RESULTS TO BE OBTAINED FROM THE USE THEREOF, OR THAT ANY SUCH USE DOES NOT INFRINGE ANY PATENT. SINCE THE INFORMATION CONTAINED HEREIN MAY BE APPLIED UNDER CONDITIONS OF USE BEYOND OUR CONTROL AND WITH WHICH WE MAY BE UNFAMILIAR, WE DO NOT ASSUME ANY RESPONSIBILITY FOR THE RESULTS OF SUCH APPLICATION. THIS INFORMATION IS FURNISHED UPON THE CONDITION THAT THE PERSON RECEIVING IT SHALL MAKE HIS OWN DETERMINATION OF THE SUITABILITY OF THE MATERIAL FOR HIS PARTICULAR PURPOSE.

MATERIAL SAFETY DATA SHEET

102-17910 55 Ave., Surrey, BC, Canada V3S 6C8 • Toll Free 1-866-535-6699
Tel: 604-575-6660 Fax: 604-575-5494 *e-mail: extreme.ron@telus.net*

EXTREME ENVIRO COTE

EMERGENCY PHONE NO. (604) 575-6660

WHMIS HAZARD INDEX:

DEGREE OF HAZARD:		HAZARD RATING:	
HEALTH	0	0	LEAST
FIRE	1	1	SLIGHT
REACTIVITY	0	2	MODERATE
OTHER:	B (GLASSES & GLOVES)	3	HIGH
		4	EXTREME

SECTION 1 PRODUCT IDENTIFICATION

PRODUCT NAME:	EXTREME ENVIRO COTE
CHEMICAL IDENTIFICATION:	Base Oil and Additives
MATERIAL USE:	Lubricating Grease
WHMIS CLASSIFICATION:	N/A
WORK PLACE HAZARD:	N/A

TRANSPORTATION OF DANGEROUS GOODS (TDGR)

CLASSIFICATION:	Not Dangerous Goods
PACKAGE GROUP:	N/A
CAS NUMBER:	N/A
MSDS CODE:	N/A

SECTION 2 HAZARDOUS INGREDIENTS

INGREDIENT:	Base Oil and Additives
PERCENTAGE:	100%
CAS NUMBER:	471-34-1
LD (50):	(Rat) >2000mg/kg MINIMALLY TOXIC
LC (50):	(Rat) >5000mg/m^3 MINIMALLY TOXIC

EXTREME ENVIRO COTE

MATERIAL SAFETY DATA SHEET

SECTION 3	**PHYSICAL DATA**
APPEARANCE AND ODOUR:	Semi Fluid, White, Slight Hydrocarbon Odor
DENSITY (SPECIFIC GRAVITY):	0.88
BOILING POINT:	>371°C
MELTING POINT:	Not Available
SOLUBILITY:	Negligible
EVAPORATION RATE: (EE=1):	Not Available
VAPOUR PRESSURE: (MM HG):	>0.013 kPa
VAPOUR DENSITY: (AIR = 1):	Not Available

SECTION 4	**FIRE AND EXPLOSION**
FLASHPOINT:	249°C
FLAMMABLE LIMIT:	Not Available
AUTO IGNITION TEMP:	Not Available
EXTINGUISHING MEDIA:	Dry Chemical, Foam, Water Fog, CO_2, Do Not Spray with Straight Streams of Water
SPECIAL FIRE FIGHTING PROCEDURES:	Prevent runoff from fire control from entering streams, watercourses and drinking water sources.
UNUSUAL FIRE AND EXPLOSION HAZARDS:	None currently known.

SECTION 5	**REACTIVITY DATA**
STABILITY (THERMAL, LIGHT, ETC.):	Stable under normal conditions
INCOMPATIBILITY (CONDITIONS TO AVOID):	Strong Oxidizers
HAZARDOUS POLYMERIZATION:	Will not occur
HAZARDOUS DECOMPOSITION PRODUCTS:	Material does not decompose at ambient temperatures

EXTREME ENVIRO COTE

MATERIAL SAFETY DATA SHEET

SECTION 6 **HEALTH HAZARDS**

ROUTE OF ENTRY:
(X) SKIN (X) EYE CONTACT (X) INHALATION (X) INGESTION

SKIN CONTACT:	If product is injected into or under the skin the individual should be evaluated immediately by a physician as a surgical emergency.
EYE CONTACT:	If contact is likely, safety glasses with side shields are recommended.
INHALATION:	No protection is ordinarily required under normal conditions of use with adequate ventilation.
INGESTION:	First Aid is normally not required. Seek medical attention if discomfort occurs.

SECTION 7 **PREVENTATIVE MEASURES**

SKIN PROTECTION:	Impervious gloves and protective clothing as required.
EYE PROTECTION:	No special requirements under normal conditions.
VENTILATION:	No special requirements under normal conditions.
RESPIRATORY PROTECTION:	None required under normal use.
LEAK & SPILL PROCEDURE:	Contain and gather up with use of absorbent material.
WASTE DISPOSAL:	Dispose of in compliance with local and government regulations.
STORAGE REQUIREMENTS:	Store in a cool, dry area. Keep containers closed when not in use.

EXTREME ENVIRO COTE

MATERIAL SAFETY DATA SHEET

SECTION 8	**FIRST AID MEASURES**
SKIN:	Wipe excess from skin. Wash with mild soap and water. If product is injected into or under the skin the individual should be evaluated immediately by a physician as a surgical emergency.
EYE:	Flush thoroughly with water for at least 15 minutes. If irritation occurs seek medical attention.
INHALATION:	At normal handling temperatures, minimal or no irritation due to inhalation.
INGESTION:	First aid is normally not required. Seek medical attention if discomfort occurs.

SECTION 9	**PREPARATION DATE**
DATE ISSUED:	AUGUST 20, 1996
DATE REVISED:	JANUARY 01, 2012
BY:	PRODUCT SAFETY COMMITTEE

THE DATA REPRESENTED HEREIN IS BELIEVED ACCURATE AND REFLECTS OUR BEST PROFESSIONAL JUDGMENT. HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY USE, OR ANY OTHER WARRANTY IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF SUCH DATA, THE RESULTS TO BE OBTAINED FROM THE USE THEREOF, OR THAT ANY SUCH USE DOES NOT INFRINGE ANY PATENT. SINCE THE INFORMATION CONTAINED HEREIN MAY BE APPLIED UNDER CONDITIONS OF USE BEYOND OUR CONTROL AND WITH WHICH WE MAY BE UNFAMILIAR, WE DO NOT ASSUME ANY RESPONSIBILITY FOR THE RESULTS OF SUCH APPLICATION. THIS INFORMATION IS FURNISHED UPON THE CONDITION THAT THE PERSON RECEIVING IT SHALL MAKE HIS OWN DETERMINATION OF THE SUITABILITY OF THE MATERIAL FOR HIS PARTICULAR PURPOSE.

Material : **LINSEED SOAP**

MATERIAL SAFETY DATA SHEET

SECTION 1 - MATERIAL IDENTIFICATION AND USE

CAS #

Manufacturer's Name	Suppliers Name
BioCANlubricants **a div. of 2125278 Ontario Ltd.**	BioCANlubricants **a div. of 2125278 Ontario Ltd.**
Manufacturer's Street Address **100 Wilkinson Road, Unit 12**	Suppliers Address **100 Wilkinson Road, Unit 12**
Manufacturer's City BRAMPTON	Suppliers City BRAMPTON
Manfacturer's Province ONTARIO	Suppliers Province ONTARIO
Manufacturer's Postal Code L6T 4Y9	Suppliers Postal Code L6T 4Y9
Manufacturer's Emergency Telephone No. 905-453-7007	Suppliers Emergency Telephone No. 416-884-1635

SECTION 11 - HAZARDOUS INGREDIENTS OF MATERIAL

Hazardous Ingredients	Approximate % Concentration	C.A.S. N.A. or U.N. Numbers	LD50 Of Material Specify Species and Route	LC 50 Specify Species
this is not a WHMIS controlled product				

SECTION 111 - PHYSICAL DATA FOR MATERIAL

Physical State	Odour and Appearance		Odour Threshold (ppm)	Specific Gravity
Gas [ ] Liquid [X] Solid [ ]	**faint soap, brown coloured opaque paste**		**not applicable**	**not applicable**
Vapour Pressure (mm)	Vapour Density (Air=1)	Evaporation Rate	Boiling Point ('C)	Pour Point('C)
not applicable	**not applicable**	**not applicable**	**100'**	**-0'**
Coeffecient of water/oil distribution	% Volatile (by volume)	Solubility in Water (20'C)	pH	
not applicable	**not applicable**	**100 %**	**9.5 to 11.5**	

SECTION IV - FIRE AND EXPLOSION HAZARD OF MATERIAL

Flammability — If yes, under what conditions:

YES [ ] NO [X]

Means of Extinction
Use extinguishing media appropiate for surrounding fire.

Special Procedures
not applicable

Flashpoint ('C) and method	Upper explosion limit (% by volume)	Lower explosion limit (% by volume)
not applicable	**not applicable**	**not applicable**

Auto Ignition Temperature('C)	TDG Flammability Classification	Hazardous Combustion Products	
not applicable	**not applicable**	**not applicable**	
Explosion Data Sensitivity to Chemical Impact **not applicable**	Sensitivity to Static Discharge **not applicable**	Explosive Power **not applicable**	Rate of Burning **not applicable**

SECTION V - REACTIVE DATA

Chemical Stability — If no, under which conditions?

YES [X] NO [ ]

APEX Geoscience Ltd.

Material : **LINSEED SOAP** MATERIAL SAFETY DATA SHEET

Incompatibility to other substances — If so, which ones?

YES [ ] NO [X]

Reactivity and under what conditions

not applicable

Hazardous Decomposition Products

not applicable

SECTION VI - TOXICOLOGICAL PROPERTIES OF PRODUCT

Route of Entry

[ ] Skin Contact [ ] Skin Absorption [ ] Eye Contact [ ] Inhalation Acute [ ] Inhalation Chronic [ ] Ingestion

Effects of Acute Exposure to Product

not applicable

Effects to Chronic Exposure to Product

not applicable

LD 50 of Product (Specify Species and Route)	Irritancy of Product	Exposure limits of Product (ACGIH TLV)
not applicable	**not applicable**	**not applicable**
LC 50 of Product (Specify Species)	Sensitization to Product	Synergistic materials
not applicable	**not applicable**	**not applicable**

[ ] Carcinogenicity [ ] Reproductive effects [ ] Teratogenicity [ ] Mutagencity

SECTION VII - PREVENTIVE MEASURES

Personal Protective Equipment

not applicable

Gloves (Specify)	Respirator (Specify)	Eye (Specify)	Footware (Specify)
not applicable	**not applicable**	**not applicable**	**not applicable**

Clothing (Specify)	Other (Specify)
not applicable	**not applicable**

Engineering Controls (e.g. ventilation, enclosed process, specify)

not applicable

Leaks and Spill Procedure

Spills are slippery and could cause skidding of personel and or equipment. Material can be used if not contaminated with foreign substances

Waste Disposal

Incineration or sanitary landfill in accordance with government regulations.

Handling Procedure and Equipment

not applicable

Storage Requirements

not applicable

Special Shipping Information

none