

SPILL PREVENTION AND RESPONSE PLAN

**FOR THE ASTON BAY PROPERTY
(ALSO KNOWN AS THE STORM PROPERTY)
NUNAVUT, CANADA**

Prepared For:

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Effective April 2019

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1. Introduction

This Spill Prevention and Response Plan (SPRP) applies to mineral exploration activities conducted by, or on behalf of, Aston Bay Holdings Ltd. (“Aston Bay”) at the Aston Bay Property (the “Property,” also known as the “Storm Property”), Somerset Island, Nunavut.

This SPRP will come into effect April 2019, pending approval. Copies and updates to this plan may be obtained by contacting Aston Bay.

1.1 Contact Details

Aston Bay Holdings Ltd.
303 – 80 Richmond St. W
Toronto, ON M5H 2A4
Tel: (416) 456-3516
www.astonbayholdings.com

1.2 Purpose and Scope

The SPRP provides straightforward procedures for the storage and handling of fuels and other hazardous materials for the purpose of reducing the risk of environmental contamination and to ensure the health and safety of all personnel from the accidental release of deleterious materials. If an accidental release should occur, the SPRP provides clear response procedures. The goals of the Spill Prevention and Response Plan are to:

- Promote safe handling and use of potentially hazardous materials;
- Promote effective and safe recovery of spilled, potentially hazardous materials;
- Reduce environmental impacts of spills to water and land;
- Identify responsibilities and reporting procedures for spill events;
- Provide site specific information about the facilities and contingencies in place;
- Provide readily accessible emergency information to clean-up crews, management, and government agencies;
- Comply with federal and territorial government regulations and guidelines pertaining to the preparation of a Spill Prevention and Response Plan and notification requirements in the event of a spill.

1.3 Environmental Policy

Aston Bay is firmly committed to the protection and conservation of the natural environment, and to ensuring the health and safety of all employees, contractors, and people in surrounding communities. The environmental policy for the Aston Bay Property is to:

- Develop the project in a socially and environmentally responsible manner;
- Fully comply with all applicable environmental legislation and regulations;
- Work in cooperation with federal, territorial, and local governments, as well as other relevant regulatory bodies, and the general public, on all aspects of environmental protection and policy;
- Assess and mitigate any potential environmental impacts and minimize risks to the health and safety of all employees, contractors, and the general public;
- Ensure contractors operate according to the Aston Bay Property environmental policies and procedures;
- Employ an emergency response plan to reduce impacts of unforeseen events;
- Provide ongoing instruction on Aston Bay Property environmental policies and spill prevention and response plans for all employees and contractors;
- Keep employees, contractors, inspectors, government, and regulatory bodies informed of any changes at the site or with project activities.

For further detail regarding environmental policy, please refer to the Aston Bay Property “Environmental Management Plan”.

1.4 Other Plans

The SPRP should be considered as a part of the Property wide management system. Other management plans in place at the Aston Bay Property include:

- Abandonment and Restoration Plan (ARP)
- Emergency Response Plan (ERP)
- Environmental Management Plan (EMP)
- Fuel Management Plan (FMP)
- Waste Management Plan (WMP)

1.5 Project and Camp Description

The Aston Bay Property is located on northern Somerset Island, Nunavut in the Canadian Arctic Archipelago (Appendix A, Figure 1). The nearest community is the hamlet of Resolute Bay, located 112 km north of the Property, on Cornwallis Island. The Property is approximately 1,500 km northwest of Iqaluit, the capital of Nunavut, and about 1,500 km northeast of Yellowknife, Northwest Territories. It is situated in the Qikiqtaaluk Region of Nunavut, within the 1:50,000 scale NTS (National Topographic System) map sheets 058B14 and 15, and 058C02, 03, 06, 07, 10, 11, 13 and 14. The Aston Bay Property includes the Seal Zinc-Silver Prospect, and multiple copper showings, collectively known as the Storm Copper Prospect.

The Aston Bay Property comprises one hundred thirty-four contiguous mineral claims and twelve prospecting permits (Appendix A, Figure 2). The Property covers a combined area of approximately 976,357.1 acres (395,118.0 ha), and is bound by latitudes 72°45' N and 74°01' N, and longitudes 93°20' W and 95°20' W.

Access to the Property is typically restricted to privately chartered helicopter or fixed wing aircraft from Resolute Bay. Due to the remoteness of the Property location, the only people who would be immediately affected by a potential spill are employees and contractors.

Aston Bay is currently permitted, licensed and authorized to establish a camp and conduct diamond drilling at the Aston Bay Property in accordance with the Crown-Indigenous Relations and Northern Affairs Canada (CIRNAC) Land Use Permit N2015C0014, Nunavut Water Board (NWB) License 2BE-STO1520 and Nunavut Impact Review Board (NIRB) file number 10EN013.

Exploration activities at the Aston Bay Property are anticipated to include soil and rock sampling, geological mapping, ground and airborne geophysical surveys, and diamond drilling. Typically, mineral exploration work in the region is seasonal, and usually starts as early as June and continues until as late as September.

All exploration activities at the Aston Bay Property are helicopter supported and based out of a seasonal exploration camp known as Storm Camp, located along the Aston River at approximately 73°39'23" N latitude and 94°27'07" W longitude (Appendix A, Figures 3 and 4). The camp site is located on an elevated gravel bar adjacent to the Aston River and includes an airstrip suitable for landing a Twin Otter. The camp is designed to accommodate 30 to 40 people. The majority of the structures are insulated Weatherport tents with plywood floors.

A fuel cache of approximately 80,000L (~400 drums) will be established adjacent to the camp to support camp and exploration during the operating season. The cache will be primarily diesel and jet fuel, with small quantities of gasoline and propane. Each fuel type will be clearly marked. Jet

fuel will be stored separately from diesel and gasoline. All fuel will be stored within secondary containment berms. When possible, hydrocarbon filters will be utilized to drain any water from the berms. Small, temporary fuel caches of less than 4,000L may also be required to supply the drilling and exploration programs. Within 30 days of establishing any temporary fuel cache, CIRNAC will be notified of the details of the cache including: location, fuel type, container sizes, method of storage and date of removal.

Off-season fuel storage may include up to 60 drums of jet fuel and diesel, and up to 20 cylinders of propane. A berm equipped with a cover and hydrocarbon filter is available for off-season storage of fuel drums. Propane cylinders will be stored upright and secured to a plywood structure with strapping.

1.6 Hazardous Materials On-Site

A small fuel cache is currently located at Storm Camp (Table 1.1).

Table 1: Inventory of Fuels Stored Off-Season at Storm Camp (2017)

Material	Container	Quantity on Site
Diesel	205 L Drum	17 Drums
Jet Fuel (Jet A)	205 L Drum	26 Drums
Gasoline	205 L Drum	2 Drum
Propane	100 lb Cylinder	7 Cylinders

During operations, a main fuel cache area will be established adjacent to Storm Camp at approximately 73° 42' 30.5" N; 94° 43' 16.6" W. Diesel, jet fuel, gasoline and propane will be stored in separate caches in the same general area. A temporary cache will be established adjacent to the airstrip, approximately 600 metres west of Storm Camp, to accommodate fuel delivered by Twin Otter prior to moving it to camp. Small fuel caches of up to 4,000 L will be established at drill sites while drilling is in progress. These temporary caches will store small amounts of diesel and propane, as needed for drilling. Other hazardous materials found on site may include small quantities of various lubricants/oil/grease for drilling and maintenance of motorized equipment, cleaning products, and waste oil.

Diesel, jet fuel, and gasoline will be stored in 205 litre (L) steel drums. Propane will be stored in 100 pound (lb) cylinders equipped with pressure relief valves. Waste oil and fuel will be sealed in 205 L steel drums and removed from camp for proper disposal.

Table 2: Inventory of Fuels Stored During Operations at Storm Camp

Material	Container	Proposed On Site
Diesel	205 L Drum	200 Drums
Jet Fuel (Jet A)	205 L Drum	200 Drums
Gasoline	205 L Drum	10 Drums
Propane	100 lb Cylinder	50 Cylinders

Further details on fuel storage and monitoring can be found in the Aston Bay Property “Fuel Management Plan”. Material Safety Data Sheets (MSDS) for each of the hazardous materials listed in Table 1 are included in Appendix B.

1.7 Preventative Measures

All fuels and other hazardous materials will be stored within “Arctic Insta-Berms”, or similar products, for secondary containment. These types of berms utilize chemical and fire resistant fabric (generally polyurethane coated nylon or vinyl coated polyester material) designed for extreme arctic temperatures and puncture resistance. “RainDrain” or similar hydrocarbon filtration systems will be used to safely remove any water collected inside the berms, and as a safeguard against any potential overflows of contaminated water.

Fuel drums will be stored on their sides in organized rows with the bungs in the three o’clock and nine o’clock positions. Drums will be stood upright 1 to 2 days prior to use in order to allow any contaminants to settle. Daily visual inspections will be conducted to identify any damaged or leaking containers. More detailed weekly inspections will also be conducted, and the findings reported in the “Weekly Fuel Inspection Record” (Appendix C). In the event that a leak is discovered, the substance will either be used immediately or transferred to an undamaged container. Regular inspections and maintenance of motorized equipment will also be performed to avoid any fluid leaks onto the land.

Propane cylinders will be equipped with a pressure release valve that opens to prevent a buildup of excessive internal pressure. Labels, showing data such as date of manufacture and re-testing dates, will be applied to the collar of the cylinders. Propane is non-toxic and will not contaminate soil; therefore, secondary containment berms are not required for storage. All propane cylinders will be secured for safety and stored away from any sources of ignition.

Electric or hand wobble pumps equipped with filtration devices will be used for the transfer of diesel, jet fuel, and gasoline from their storage containers directly to their end-use fuel tanks. Portable drip trays or mini-berms will be used to mitigate the risk of any spillage. Proper grounding procedures will always be used during fuel transfer while using an electric pump.

Cigarette smoking, sparks, open flames, and any potential ignition sources are prohibited within 100 m of any fuel storage site and at all times during fuel transfer.

All chemical and fuel storage and fuel transfer areas will be located a minimum distance of 31 m from the normal high water mark of any water body. Spill kits and firefighting equipment will be strategically located near where any hazardous materials are stored or transferred, at all drill sites, in the helicopter(s), and at other locations throughout the camp. Section 4.1 provides details on spill kit contents.

Camp grey water will be piped to a sump away from the kitchen, office, and sleeping quarters and a minimum of 31 m from the normal high water mark of any water body. The sump and pipe will be inspected at regular intervals for leaks or overflow.

2. Response Organization

In the case of a spill or environmental emergency, an immediate, safe, and environmentally responsible reaction is required. All spills at the Aston Bay Property will be reported.

2.1 Basic Steps

The basic steps of the response plan are as follows:

1. Ensure the safety of all persons at all times.
2. Identify and find the spilled substance and its source, and if possible, stop the process or shut off the source.
3. Inform the on-site coordinator or his/her designate at once, so that immediate actions may be taken including notification of the 24 Hour Spill Report Line and an AANDC Water Resources Officer.
4. Contain the spill or environmental hazard.
5. Implement any necessary cleanup/remedial action.

2.2 Chain of Command

1. *Immediately* notify the 24 Hour Spill Report Line at 867-920-8130 (Fax: 867-873-6924), the AANDC in Nunavut at 1-800-567-9604, the Manager of Field Operations at 867-975-4295, and Environment Canada at 867-975-4644.
2. Before or after contacting the 24 Hour Spill Report Line, a Spill Report Form (Appendix D) is to be filled out.
3. Notify project supervisors Thomas Ullrich (Aston Bay) at 416-456-3516 or Chris Livingstone (APEX) at 604-696-9628.

Table 3: Spill Reporting and Response Contact List

Contact	Telephone Number
24 Hour Spill Report Line	1-867-920-8130
Thomas Ullrich, Project Supervisor COO & Executive VP (Aston Bay Holdings Ltd.)	1-416-456-3516
Chris Livingstone, Project Supervisor Project Geologist (APEX Geoscience Ltd.)	1-604-696-9628
CIRNAC Land Administration Division	1-867-975-4283
CIRNAC Resource Management Officer	1-867-975-4295
CIRNAC Water Resources Officer	1-867-975-4296
Environment Canada	1-867-975-4644 24-hr page: 867-766-3737
Government of Nunavut Department of Environment	1-867-975-7700 (Iqaluit) 1-867-252-3879 (Resolute)
DFO (Central and Arctic Branch)	1-519-383-1813
Nunavut Water Board	1-867-360-6338
RCMP – Resolute Bay (non-emergency)	1-867-252-0123
Resolute Bay Health Centre	1-867-252-3844
Baffin Regional Hospital	1-867-979-7309
Medevac (Keewatin Air)	1-867-979-3970
Poison Control	1-800-332-1414
Storm Camp Main Line	TBD*
Storm Camp Satellite Phone	TBD*

* The Phone numbers for the satellite phone system used in camp change annually.

3. Action Plan

3.1 Potential Spill Hazards

Even with appropriate precautions, the potential for spills remains when dealing with fuel and other hazardous materials. The following is a list of potential spill hazards:

- 205 L drums holding diesel, jet fuel, gasoline, waste fuels, and waste oils have the potential to leak or rupture due to mishandling. Older or refilled drums are more prone to leaking around the bungs if the seals are not properly maintained.
- Propane cylinders may leak from the valves or rupture as a result of mishandling.
- Vehicles and other motorized equipment may experience fuel or oil leaks as a result of malfunctions, impacts, lack of maintenance, improper storage, or faulty operation.
- Leaks or spills may occur during fuel transfer due to over-fueling, improper fueling procedure, or faulty equipment.
- The risk of rupturing a fuel container increases during transport due to the increased amount of handling involved.

Regular inspection and maintenance of fuel caches, motorized equipment, and fuel transfer equipment will help to mitigate the risks outlined above. Training for proper maintenance of motorized equipment, fuel transfer and handling procedures, and spill response training will be provided to applicable personnel.

3.2 Potential Environmental Impacts

All hazardous materials pose a threat to the environment if spilled. Overall, spills in the winter are usually lower impact as snow is a natural sorbent and ice forms a barrier against soil or water contamination. The following list outlines potential environmental impacts of hazardous materials stored on site:

- Gasoline may be harmful to wildlife and aquatic life. It is not readily biodegradable and has the potential for bioaccumulation in the environment. Gasoline volatilizes quickly.
- Diesel may be harmful to wildlife and aquatic life. It is not readily biodegradable and has the potential for bioaccumulation in the environment. Diesel burns slowly and thus the risk to the environment is reduced during recovery as it can be more readily contained compared to more volatile fuels.
- Jet fuel may be harmful to wildlife and aquatic life. It is not readily biodegradable and has the potential for bioaccumulation in the environment. Jet fuel volatilizes relatively quickly.
- Propane may be harmful to wildlife and the surrounding environment, and it has the potential to accumulate in the environment. Propane is extremely volatile and is the most flammable material stored on site. Impacts to the immediate surrounding environment are of greatest concern.

- Oils and greases may be harmful to wildlife and aquatic life. They are not readily biodegradable and have the potential for bioaccumulation in the environment.

Take action only if safety permits!

NEVER SMOKE when dealing with spills!

3.3 Initial Actions

- Ensure safety of all personnel.
- Assess spill hazards and risks.
- Remove all sources of ignition.
- Stop the spill if it is possible to do so safely.
- Notify the supervisor and request assistance if needed.
- Contain the spill.

3.4 Secondary Actions

- Determine the status of the spill event.
- If necessary, pump fuel from a damaged or leaking tank or drum into a refuge container.
- Notify the 24 Hour Spill Report Line.
- Complete and fax a copy of the Spill Report Form (Appendix D).
- Notify permitting authorities.
- If possible, resume cleanup and containment.

3.5 Containment Procedures

- Ensure it is safe to initiate containment procedures.
- Always use applicable safety equipment (gloves, goggles/safety glasses, masks/respirators, etc.) before attempting to contain a spill.
- Initiate spill containment by first determining what will be affected by the spill.
- Assess speed and direction of the spill and the cause of movement (water, wind, slope).
- Determine the best location for containing the spill, avoiding water bodies.
- Have a contingency plan ready in case spill worsens beyond control or if other factors impede containment efforts.

3.5.1 Diesel, Jet Fuel, Gasoline, Hydraulic Oil and Lubricating Oil

3.5.1.1 Containment of Spills on Land

Spills on land include spills on rock, gravel, soil and/or vegetation. It is important to note that soil is a natural sorbent, thus spills on soil are generally less serious than spills on water as contaminated soil can be more easily recovered. Generally spills on land occur during the late spring, summer or fall when snow cover is at a minimum. It is important that all measures be undertaken to avoid spills reaching open water bodies.

Dykes

Dykes can be created using soil surrounding a spill on land. These dykes are constructed around the perimeter or down slope of the spilled fuel. A dyke needs to be built up to a size that will ensure containment of the maximum quantity of fuel that may reach it. A plastic tarp can be placed on and at the base of the dyke such that fuel can pool up and subsequently be removed with sorbent materials or by pump into barrels or bags. If the spill is migrating very slowly a dyke may not be necessary and sorbents can be used to soak up fuels before they migrate away from the source of the spill.

Trenches

Trenches can be dug out to contain spills as long as the top layer of soil is thawed. Shovels pick axes or a loader can be used depending on the size of trench required. It is recommended that the trench be dug to the bedrock or permafrost, which will then provide containment layer for the spilled fuel. Fuel can then be recovered using a pump or sorbent materials.

3.5.1.2 Containment of Spills on Water

Spills on water such as rivers, streams or lakes are the most serious types of spills as they can negatively impact water quality and aquatic life. All measures need to be undertaken to contain spills on open water.

Booms

Booms are commonly used to recover fuel floating on the surface of lakes or slow moving streams. They are released from the shore of a water body to create a circle around the spill. If the spill is away from the shoreline a boat will need to be used to reach the spill, then the boom can be set out. More than one boom may be used at once. Booms may also be used in streams and should be set out at an angle to the current. Booms are designed to float and have sorbent materials built into them to absorb fuels at the edge of the boom. Fuel contained within the circle

of the boom will need to be recovered using sorbent materials or pumps and placed into barrels or bags for disposal.

Weirs

Weirs can be used to contain spills in streams and to prevent further migration downstream. Plywood or other materials found on site can be placed into and across the width of the stream, such that water may still flow under the weir. Spilled fuel will float on the water surface and be contained at the foot of the weir. It can then be removed using sorbents, booms or pumps and placed into barrels or plastic bags.

Barriers

In some situations barriers made of netting or fence material can be installed across a stream, and sorbent materials placed at the base to absorb spilled fuel. Sorbents will need to be replaced as soon as they are saturated. Water will be allowed to flow through. This is very similar to the weir option discussed above.

Note that in some cases, it may be appropriate to burn fuel or to let volatile fuels such as gasoline evaporate after containment on the water surface. This should only be undertaken in consultation with, and after approval from the AANDC or lead agency Inspector.

3.5.1.3 Containment of Spills on Ice

Spills on ice are generally the easiest spills to contain due to the predominantly impermeable nature of the ice. For small spills, sorbent materials are used to soak up spilled fuel. Remaining contaminated ice/ slush can be scraped and shoveled into a plastic bag or barrel. However, all possible attempts should be made to prevent spills from entering ice covered waters as no easy method exists for containment and recovery of spills if they seep under ice.

Dykes

Dykes can be used to contain fuel spills on ice. By collecting surrounding snow, compacting it and mounding it to form a dyke down slope of the spill, a barrier is created thus helping to contain the spill. If the quantity of spill is fairly large, a plastic tarp can be placed over the dyke such that the spill pools at the base of the dyke. The collected fuel can then be pumped into barrels or collected with sorbent materials.

Trenches

For significant spills on ice, trenches can be cut into the ice surrounding and/or down slope of the spill such that fuel is allowed to pool in the trench. It can then be removed via pump into barrels, collected with sorbent materials, or mixed with snow and shoveled into barrels or bags.

Burning

Burning should only be considered if other approaches are not feasible, and is only to be undertaken with the permission of the AANDC or lead agency Inspector.

3.5.1.4 Containment of Spills on Snow

Snow is a natural sorbent, thus as with spills on soil, spilled fuel can be more easily recovered. Generally, small spills on snow can be easily cleaned up by raking and shoveling the contaminated snow into plastic bags or empty barrels, and storing these at an approved location.

Dykes

Dykes can be used to contain fuel spills on snow. By compacting snow down slope from the spill, and mounding it to form a dyke, a barrier or berm is created thus helping to contain the spill. If the quantity of spill is fairly large, a plastic tarp can be placed over the dyke such that the spill pools at the base of the dyke. The collected fuel/snow mixture can then be shoveled into barrels or bags, or collected with sorbent materials.

3.5.1.5 Storage, Transfer and Disposal

In most cases, spill cleanups are initiated at the far end of the spill and contained moving toward the centre of the spill. Sorbent socks and pads are generally used for small spill clean-up. A pump with attached fuel transfer hose can suction spills from leaking containers or large accumulations on land or ice, and direct these larger quantities into empty drums. Hand tools such as cans, shovels, and rakes are also very effective for small spills or hard to reach areas. Heavy equipment can be used if deemed necessary, and given space and time constraints.

Used sorbent materials are to be immediately placed in plastic bags, and later in sealed containers for future disposal. All materials mentioned in this section are available in the spill kits located at camp, drill sites and fuel caches. Following clean up, any tools or equipment used will be properly washed and decontaminated, or replaced if this is not possible.

All contaminated soil, water, ice, snow, and supplies used for clean-up will be stored in sealed, labeled containers and removed from site for proper disposal at an approved facility. The movement of hazardous wastes will be monitored by the Nunavut Department of Environment and tracked with a Waste Manifest during all movements and transfers.

3.5.2 Propane

It is not possible to contain vapors when released. Water spray can be used to knock down vapors if no chance of ignition exists. Personnel should leave the area immediately unless a small leak is stopped immediately following detection. Personnel should avoid touching release points on damaged containers as frost may form rapidly. If tanks are damaged, do not attempt a recovery – allow gas to disperse. Keep clear of tank ends. Small fires can be extinguished with a dry chemical CO₂ fire extinguisher.

3.5.2.1 Containment of Spills on Land

Do not attempt to contain propane release.

3.5.2.2 Containment of Spills on Water

Do not attempt to contain propane release.

3.5.2.3 Containment of Spills on Ice

Do not attempt to contain propane release.

3.5.2.4 Containment of Spills on Snow

Do not attempt to contain propane release.

3.5.2.5 Storage, Transfer and Disposal

It is not possible to contain released vapors. Contaminated materials and damaged containers will be sent to an approved facility for disposal. The movement of hazardous wastes will be monitored by the Nunavut Department of Environment and tracked with a Waste Manifest during all movements and transfers.

3.5.3 Chemical Spills

- Assess hazard of spilled material; **REFER TO MSDS**. Members of the emergency response team who are vulnerable to certain contaminants should be replaced with alternatives (e.g. Asthmatics where fumes or airborne particles are evident).
- Assemble applicable safety equipment (gloves, goggles/safety glasses, masks/respirators, etc.) before responding to a spill.
- Apply absorbents to soak up liquids.
- Solid chemicals such as dusts or powders should be covered with plastic sheeting to prevent disbursement by wind or animal.

- Neutralize acids or caustics. Place spilled material and contaminated clean-up supplies in empty refuge drums and seal for disposal.
- Contact the 24 Hour Spill Report Line.
- Proceed with clean-up in correspondence with the MSDS and steps in section 3.

4. Resource Inventory

Spill kits and firefighting equipment will be strategically located near where any hazardous materials are stored or transferred, at all fuel caches, drill sites, in the helicopter(s), and at numerous locations throughout the camp.

4.1 On-site Resources

Spill kits will be in bright yellow 231 L rigid plastic containers and will contain:

- 100 oil sorbent pads
- 6 small pillows
- 2 large pillows
- 2 3"x4' socks
- 5 3"x8' socks
- 2 4' socks
- 1 25 lb bag granular
- 2 pair splash goggles
- 2 poly coated Tyvek suits
- 2 disposable respirators
- 10 large bags with ties for temporary use
- 2 large tarps
- 1 collapsible shovel
- 1 roll duct tape
- 1 utility knife
- 2 spill kit labels
- 1 laminated copy of the Aston Bay Property Spill Prevention and Response Plan
- 1 231 L overpack drum
- 1 checklist of required items

Other equipment on site:

- 2 38"x144' rolls absorbent matting
- 200 16"x20" enviro matting
- 10 booms

- 5 large tarps
- 5 shovels (minimum)
- 3 pick axes (minimum)
- 3 rakes (minimum)
- 10 empty 205 L drums (minimum)

Spill kits will be located:

- Main fuel cache
- Helicopter pad / air strip
- Drill fuel caches
- Generator shack
- Incinerator
- Additional spill kits around camp

5. Training Program

5.1 On-site Personnel All on-site personnel will undergo an orientation and training program on initial spill response procedures and be familiar with spill reporting requirements. Fuel handling personnel will receive additional training in safe operation of fuel transfer equipment, spill prevention techniques and spill response. The on-site project supervisor will keep detailed training records.

A designated Emergency Response Team (ERT) made up of on-site personnel will be established. Members of the ERT will receive training in emergency spill response. ERT members will be on-site at all times and will be made aware of the available resources and locations of spill kits.

Training will include, but not be limited, to the following:

- Review of the SPRP and ERT member responsibilities.
- Location of fuel and chemical storage sites.
- Causes and possible effects of spills.
- Use of on and off-site spill response resources.
- Exercises in spill response and spill kit use.
- Distribution of up-to-date copies of the SPRP and emergency contact lists.

All on-site personnel are required to have basic training in first aid, WHMIS, and Transportation of Dangerous Goods (TDG). Supervisors are required to have advanced first aid training, as well as a valid Occupational Health and Safety (OHS) Supervisor's Certificate.

5.2 Contractors

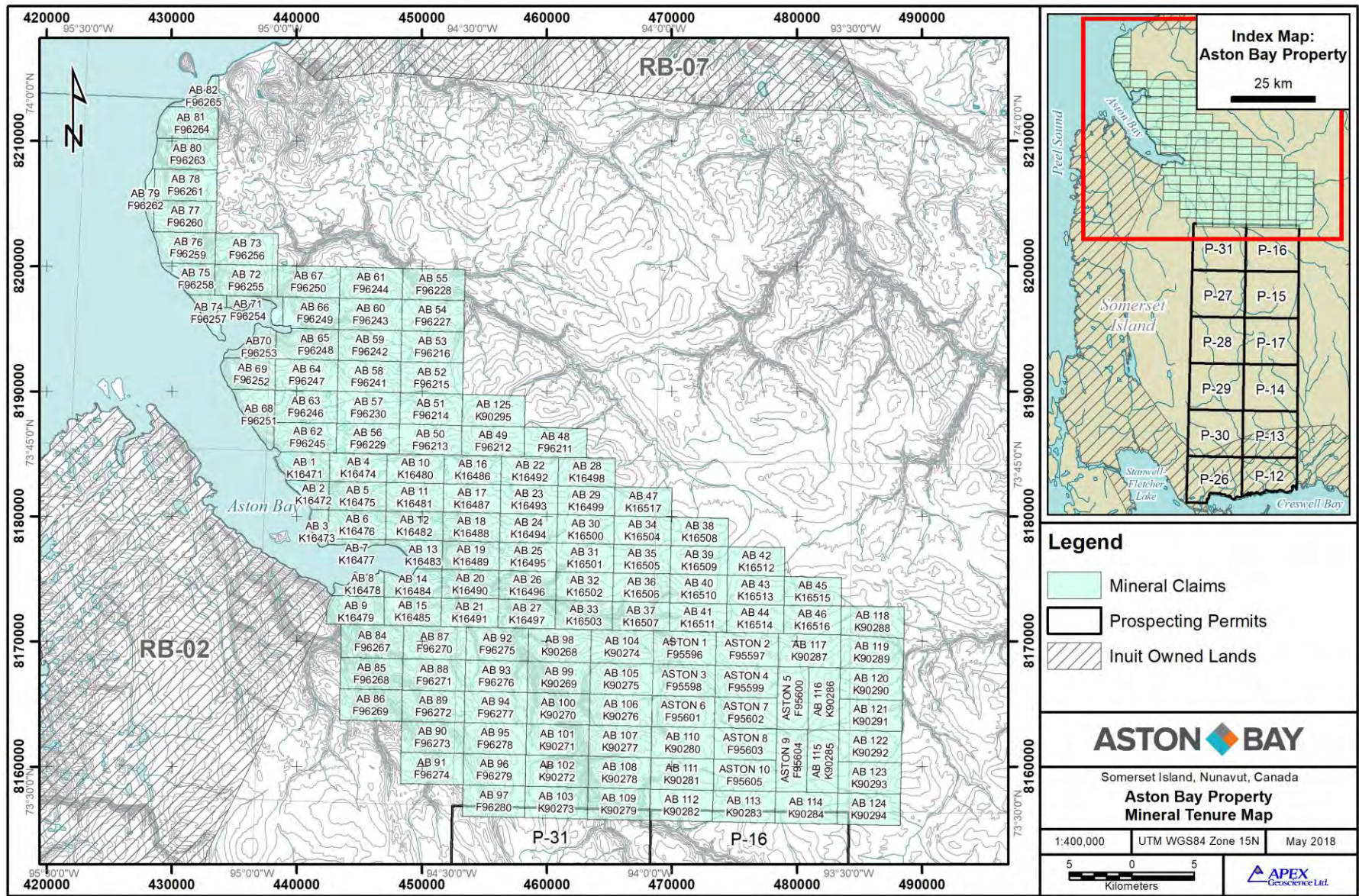
All contractors will complete site-specific health and safety training including, but not limited to: WHMIS, TDG, and OHS training.

Appendix A: Figures

Figure 1 Aston Bay Property Location



Figure 2 Aston Bay Property Mineral Tenures



Effective April 2019

Figure 3 Storm Camp and Airstrip Locations

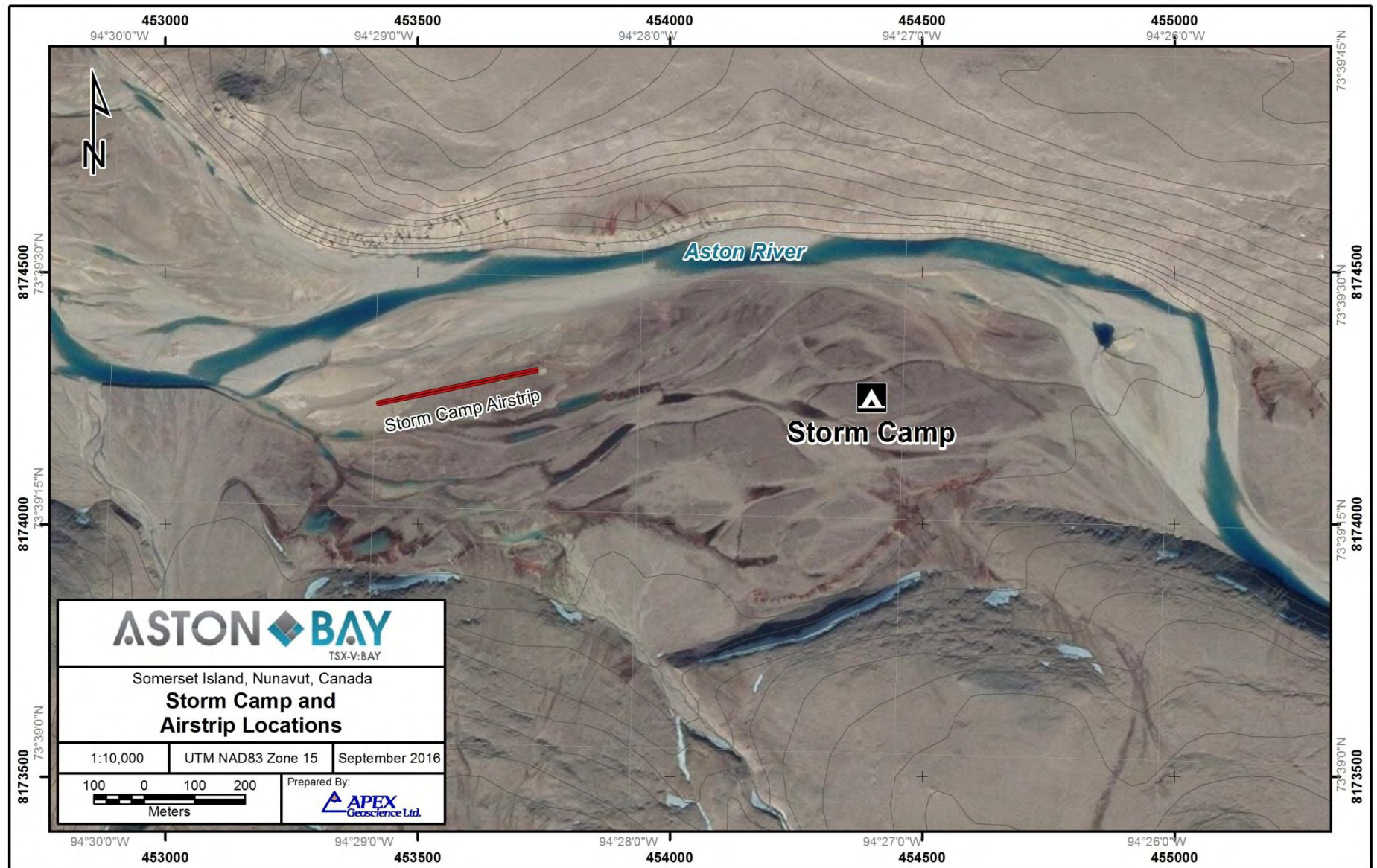


Figure 4 Storm Camp During Operations (2018)



Appendix B: MSDS

Material Safety Data Sheet

TWO CYCLE MOTOR OIL



1. Product and company identification

Product name	: TWO CYCLE MOTOR OIL
Code	: TWOCYC
Material uses	: A low ash 2-cycle engine oil designed to lubricate conventional pre-mixed fuel/oil as well as oil injection lubricated engines powering air-cooled two-stroke cycle engines.
Manufacturer	: Petro-Canada Lubricants Inc. 2310 Lakeshore Road West Mississauga, Ontario Canada L5J 1K2
In case of emergency	: Suncor Energy: 403-296-3000 Canutec Transportation: 613-996-6666 Poison Control Centre: Consult local telephone directory for emergency number(s).

2. Hazards identification

Physical state	: Viscous liquid.
Odour	: Mild petroleum oil like.
WHMIS (Canada)	: Not controlled under WHMIS (Canada).
OSHA/HCS status	: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.
Emergency overview	: No specific hazard.
Routes of entry	: Dermal contact. Eye contact. Inhalation. Ingestion.
Potential acute health effects	
Inhalation	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Skin	: Slightly irritating to the skin.
Eyes	: Slightly irritating to the eyes.
Potential chronic health effects	
Chronic effects	: No known significant effects or critical hazards.
Carcinogenicity	: Not listed as carcinogenic by OSHA, NTP or IARC.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.
Medical conditions aggravated by over-exposure	: Repeated or prolonged contact with spray or mist may produce chronic eye irritation and severe skin irritation. Repeated skin exposure can produce local skin destruction or dermatitis.
See toxicological information (Section 11)	

3. Composition/information on ingredients

<u>Name</u>	<u>CAS number</u>	<u>%</u>
Mixture of severely hydrotreated and hydrocracked and/or solvent-refined base oil (petroleum).	Mixture	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Date of issue : 1/19/2012.

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Page: 1/7

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TWO CYCLE MOTOR OIL**Page Number: 2****3 . Composition/information on ingredients**

The base oil may be a mixture of the following CAS#s: 8042-47-5, 64741-95-3, 64742-01-4, 64742-46-7, 64742-47-8, 64742-53-6, 64742-54-7, 64742-55-8, 64742-62-7, 72623-83-7, 72623-84-8, 72623-85-9, 72623-86-0, 72623-87-1, 178603-64-0, 178603-65-1, 178603-66-2, 445411-73-4

4 . First-aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.
- Skin contact** : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.
- Inhalation** : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.
- Ingestion** : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- Notes to physician** : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5 . Fire-fighting measures

- Flammability of the product** : May be combustible at high temperature.
- Extinguishing media**
- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Products of combustion** : Carbon oxides (CO, CO₂), nitrogen oxides (NO_x), sulphur oxides (SO_x), asphyxiants, smoke and irritating vapours as products of incomplete combustion.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
- Special remarks on fire hazards** : Low fire hazard. This material must be heated before ignition will occur.
- Special remarks on explosion hazards** : Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

6 . Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
- Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

Date of issue : 1/19/2012.

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TWO CYCLE MOTOR OIL**Page Number: 3****6 . Accidental release measures**

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7 . Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

8 . Exposure controls/personal protection

Ingredient	Exposure limits
Mixture of severely hydrotreated and hydrocracked and/or solvent-refined base oil (petroleum).	ACGIH TLV (United States). Notes: (Mineral oil) TWA: 5 mg/m ³ , (Inhalable fraction) 8 hour(s).

Consult local authorities for acceptable exposure limits.

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.
- Engineering measures** : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Personal protection**
- Respiratory** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: organic vapour filter

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TWO CYCLE MOTOR OIL**Page Number: 4****8 . Exposure controls/personal protection**

- Hands** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Recommended: neoprene, nitrile, polyvinyl alcohol (PVA), Viton®.
- Eyes** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.
- Skin** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9 . Physical and chemical properties

- Physical state** : Viscous liquid.
- Flash point** : Open cup: 152°C (305.6°F) [Cleveland.]
- Auto-ignition temperature** : Not available.
- Flammable limits** : Not available.
- Colour** : Blue-green.
- Odour** : Mild petroleum oil like.
- Odour threshold** : Not available.
- pH** : Not available.
- Boiling/condensation point** : Not available.
- Melting/freezing point** : Not available.
- Relative density** : 0.88 kg/L @ 15°C (59°F)
- Vapour pressure** : Not available.
- Vapour density** : Not available.
- Volatility** : Not available.
- Evaporation rate** : Not available.
- Viscosity** : 20.9 cSt @ 40°C (104°F), 4.5 cSt @ 100°C (212°F), VI=132
- Pour point** : -57°C (-71°F)
- Solubility** : Insoluble in water.

10 . Stability and reactivity

- Chemical stability** : The product is stable.
- Hazardous polymerisation** : Under normal conditions of storage and use, hazardous polymerisation will not occur.
- Materials to avoid** : Reactive with oxidising agents, reducing agents, alkalis and acids.
- Hazardous decomposition products** : May release COx, NOx, SOx, aldehydes, methacrylate monomers, asphyxiants, smoke and irritating vapours when heated to decomposition.

11 . Toxicological informationAcute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
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TWO CYCLE MOTOR OIL

Page Number: 5

11 . Toxicological information

Mixture of severely hydrotreated and hydrocracked and/or solvent-refined base oil (petroleum).

LD50 Dermal

Rabbit

>2000 mg/kg

-

LD50 Oral

Rat

>5000 mg/kg

-

LC50 Inhalation

Rat

>5.2 mg/l

4 hours

Dusts and mists

Conclusion/Summary

: Not available.

Chronic toxicity

Conclusion/Summary

: Not available.

Irritation/Corrosion

Conclusion/Summary

: Not available.

Sensitiser

Conclusion/Summary

: Not available.

Carcinogenicity

Conclusion/Summary

: Not available.

Classification

Product/ingredient name

ACGIH

IARC

EPA

NIOSH

NTP

OSHA

Mixture of severely hydrotreated and hydrocracked and/or solvent-refined base oil (petroleum).

A4

-

-

-

-

-

Mutagenicity

Conclusion/Summary

: Not available.

Teratogenicity

Conclusion/Summary

: Not available.

Reproductive toxicity

Conclusion/Summary

: Not available.

12 . Ecological information

Environmental effects

: No known significant effects or critical hazards.

Aquatic ecotoxicity

Conclusion/Summary

: Not available.

Biodegradability

Conclusion/Summary

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

13 . Disposal considerations

Waste disposal

: The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

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TWO CYCLE MOTOR OIL **Page Number: 6**

14 . Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
TDG Classification	Not regulated.	-	-	-	-	-
DOT Classification	Not available.	Not available.	Not available.	-	-	-

PG* : Packing group

15 . Regulatory information

United States

HCS Classification : Not regulated.

Canada

WHMIS (Canada) : Not controlled under WHMIS (Canada).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

International regulations

Canada inventory : All components are listed or exempted.

United States inventory (TSCA 8b) : All components are listed or exempted.

Europe inventory : All components are listed or exempted.

International lists : **Australia inventory (AICS)**: All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Korea inventory: All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.

16 . Other information

Hazardous Material Information System (U.S.A.) :

Health	1
Flammability	1
Physical hazards	0
Personal protection	B

National Fire Protection Association (U.S.A.) :



References

: Available upon request.
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Date of printing

: 2/2/2014.

Date of issue

: 19 January 2012

Date of previous issue

: 10/6/2010.

Responsible name

: **Product Safety - RS**

Indicates information that has changed from previously issued version.

Date of issue : 1/19/2012.

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TWO CYCLE MOTOR OIL

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16 . Other information

For Copy of (M)SDS

: The Canadian Controlled Products Regulations (CPR) (Under the Hazardous Products Act, part of the WHMIS legislation) only apply to WHMIS Controlled (i.e., hazardous) products. Therefore, the CPR and the 3-year update rule specified therein do not apply to WHMIS Non-Controlled products. Although this is true, customarily Petro-Canada reviews and updates Non-Controlled product MSDS if a customer requests such an update. These Non-Controlled product updates are given a lower priority than Controlled products but are handled as soon as practicable. If you would like to verify if the MSDS you have is the most current, or you require any further information, please contact:

Internet: lubricants.petro-canada.ca/msds

Lubricants:

Western Canada, telephone: 1-800-661-1199; fax: 1-800-378-4518

Ontario & Central Canada, telephone: 1-800-268-5850; fax: 1-800-201-6285

Quebec & Eastern Canada, telephone: 1-800-576-1686; fax: 1-800-201-6285

For Product Safety Information: (905) 804-4752

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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Internet: lubricants.petro-canada.ca/msds

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550RD 550X POLYMER

DESCRIPTION

550RD/550X is a highly dispersible, slightly anionic, dry synthetic polymer that minimizes fisheyes when mixing allowing for more consistent yields and less waste in minimal shear environments. Requires minimal shearing to yield very consistently and quickly compared to semi synthetic or natural polymers.

PRIMARY FUNCTIONS

- High viscosity for cuttings transport with minimal product usage
- Nontoxic for use in environmentally sensitive applications

SECONDARY FUNCTIONS

These functions serve as supplemental benefits of this products use when mixed accordingly.

- Reduced torque and tubular wear compared to straight water applications
- Increased rate of penetration in directional and horizontal wells
- Reduction in storage on site, volume of supplies and transport costs over liquid product
- Shale and clay encapsulation that reduces swelling and increases well bore stability

MIXING

550RD 550X can be mixed readily in fresh water. Sprinkle slowly onto agitated, turbulent water. Hydration is almost immediate. 1-1.5 kg/m³ is generally sufficient for normal vertical drilling applications. In unconsolidated or broken formations that are prone to sloughing or in water reactive clay or shale the concentration should be increased to 1.5-2.5kg/m³. This product is sensitive to high salinity, if mixing in salt water contact Di-Corp rep for specialized instruction.

ENVIRONMENT

Dangerous components: None

Potentially dangerous impurities: None

Physical properties: White solid at 20 Degrees C

Measures to be taken after leakage or accidental spilling: Wash abundantly with water and bleach

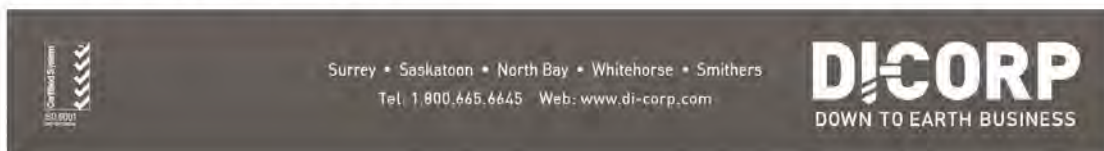
Inflammability or danger of explosion: None

Poisonous properties: Non-toxic, slightly basic

First Aid measures: Wash with water

PACKAGING

20 kg. High impact plastic pail with handle.



**SECTION I: IDENTIFICATION OF PRODUCT**

COMPANY: **Diversity Technologies Corp.** DATE: **Nov. 22, 2011**
8750 – 53rd Ave. PHONE: **780-440-4923**
Edmonton, AB T6E 5G2 FAX: **780-469-1899**

PRODUCT NAME: **BIG BEAR ROD GREASE**

PRODUCT USE: Anti-seize compound
 CHEMICAL FAMILY: Mixture CAS #: Mixture

WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)

WHMIS CLASSIFICATION: Not WHMIS regulated.
 WORKPLACE HAZARD: Not hazardous under normal conditions of use.

TRANSPORTATION OF DANGEROUS GOODS (TDG)

PROPER SHIPPING NAME: Not TDG regulated.
 TDG CLASSIFICATION: Not applicable.
 UN NUMBER (PIN): Not applicable.
 PACKING GROUP: Not applicable.

SECTION II: HAZARDOUS INGREDIENTS

INGREDIENT	% (w/w)	CAS NUMBER	LD ₅₀ Oral-Rat	LC ₅₀ Inhal-Rat	ACGIH-TLV
Mineral oil	70-80	64742-52-5	Not available	Not available	Not available
Barium soap	20-30	68201-19-4	Not available	Not available	Not available

SECTION III: HEALTH HAZARDS

ROUTE OF ENTRY: [XX] EYE CONTACT [XX] SKIN [] INHALATION [XX] INGESTION
 EYE CONTACT: May cause slight transient irritation.
 SKIN CONTACT: May cause slight transient irritation.
 INGESTION: No effects known.
 INHALATION: Not a likely source of contact during normal use.
 CARCINOGENICITY: None of the ingredients in the compound are listed by NTP, IARC or OSHA as being carcinogenic.
 TERATOGENICITY: No information available.
 REPRODUCTIVE TOXICITY: No information available.
 MUTAGENICITY: No ingredients listed as mutagenic.
 SYNERGISTIC PRODUCTS: No information available.

BIG BEAR ROD GREASE

1



SECTION IV: FIRST AID MEASURES

SKIN CONTACT:	Remove by wiping, or with a waterless hand cleaner. Wash with soap and water. Remove and launder contaminated clothing before re-use.
EYE CONTACT:	Immediately flush with gently flowing warm water until all residual material is removed. Remove contact lenses if present. Hold eyelids open to ensure thorough flushing. If irritation persists, obtain medical attention.
INGESTION:	Do not induce vomiting. Rinse mouth. Obtain immediate medical attention. Never give anything by mouth to an unconscious or convulsing victim.
INHALATION:	Move to fresh air. Apply oxygen or artificial respiration as required. If breathing difficulties or distress continues, obtain medical attention.

SECTION V: PHYSICAL DATA

APPEARANCE AND ODOUR:	Brown paste; bland odour	
SPECIFIC GRAVITY:	0.90 @ 16°C	
BOILING POINT (°C):	371	
MELTING POINT (°C):	204	
SOLUBILITY IN WATER:	Insoluble	pH: Not available
PERCENT VOLATILE BY VOLUME:	Not available	
EVAPORATION RATE:	Not available	
VAPOUR PRESSURE :	Not available	
VAPOUR DENSITY (air = 1):	Not available	
BULK DENSITY:	Not applicable	

SECTION VI: FIRE AND EXPLOSION HAZARD DATA

FLASH POINT:	188°C (D-92)
FLAMMABLE LIMITS:	Not available
EXTINGUISHING MEDIA:	Dry chemical, CO ₂ , foam or water spray.
SPECIAL FIRE FIGHTING PROCEDURES:	Self-contained breathing apparatus required for fire-fighting personnel. Remove containers from fire area, or cool with water spray, if possible.
UNUSUAL FIRE AND EXPLOSION HAZARDS:	This product may burn under fire conditions.

SECTION VII: REACTIVITY DATA

STABILITY:	STABLE [XX]	UNSTABLE []
INCOMPATIBILITY (CONDITIONS TO AVOID):	Strong oxidizers. Avoid heat, sparks and open flames.	
CONDITIONS OF REACTIVITY:	Contact with incompatibles or ignition sources.	



HAZARDOUS DECOMPOSITION PRODUCTS: May release CO_x, smoke and irritating vapours when heated to decomposition.
HAZARDOUS POLYMERIZATION: WILL NOT OCCUR [XX] MAY OCCUR []

SECTION VIII: PREVENTATIVE MEASURES

SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION: Not required under normal conditions of use.
VENTILATION: Not required under normal conditions of use.
PROTECTIVE GLOVES: Suggest neoprene or viton.
EYE PROTECTION: Safety glasses with side-shields if required.
OTHER PROTECTIVE EQUIPMENT (Specify): Protective clothing as required to prevent contact. Ensure eyewash station and emergency shower are available.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

Avoid contact with skin and eyes. Avoid ingestion. Wash thoroughly before eating, drinking or smoking. Store in cool, dry area away from incompatibles and sources of ignition. Use caution when opening unvented containers. Use in well-ventilated area. Store unused material in original container.

STEPS TO BE TAKEN IN CASE THE MATERIAL IS SPILLED OR RELEASED

Use appropriate safety equipment. Eliminate ignition sources. Scoop up excess, then wipe down the affected area and pick up residual with diatomaceous earth to prevent slipping hazard. Place contaminated material and clean up materials in approved containers for disposal.

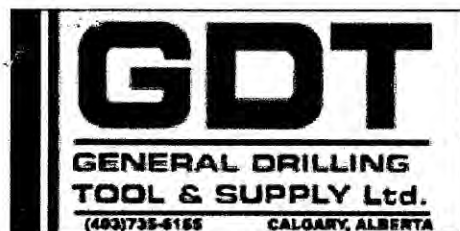
WASTE DISPOSAL METHOD

Dispose/incinerate in accordance with federal, provincial and local regulations. It is the responsibility of the end-user to determine if material meets the criteria of hazardous waste at the time of disposal. Dispose of, or recycle, empty containers in accordance with local regulations.

SECTION IX: PREPARATION

The information contained herein is given in good faith, but no warranty, expressed or implied, is made.

DATE ISSUED: Nov. 22, 2011
SUPERSEDES: Dec. 9, 2008
BY: Regulatory Affairs
PHONE: 780-440-4923



WESTWAY FEED PRODUCTS, INC.
3315 2nd AVE. N
LETHBRIDGE, AB
(800)563-6371

MATERIAL SAFETY DATA SHEET

REVISED JUNE 28, 2007

SECTION I: PRODUCT IDENTIFICATION

DESCRIPTION: CSB (CONCENTRATED SEPARATOR BY-PRODUCT)

USE: ANIMAL FEED

MANUFACTURER: WESTWAY FEED PRODUCTS, INC.
3315 2nd AVE. N.
LETHBRIDGE, AB, CANADA
T1H 0C7

EMERGENCY CONTACT: WESTWAY FEED PRODUCTS, INC.
TECHNICAL SERVICES
DON MANN (403)660-4416

SECTION II: HAZARDOUS MATERIAL IDENTIFICATION

HAZARD DESCRIPTION: 1. STICKY SYRUP
2. CAN REACT EXOTHERMALLY IF STORED AT HIGH TEMPERATURES.

COMPONENT 1 COMPONENT 2 COMPONENT 3

CHEMICAL NAME:	SUCROSE	PLANT NON-SUCROSES	WATER
CHEMICAL FORMULA:	C H O	N.A.	H O
PERCENT OF PRODUCT:	12%	68%	20%

SECTION III: PHYSICAL AND CHEMICAL DATA

DESCRIPTION: DARK BROWN SYRUP

DECOMPOSITION: SLOW DECOMPOSITION ABOVE 186 C

VOLATILITY: NIL

SPECIFIC GRAVITY: 1.41

SOLUBILITY: SOLUBLE IN WARM WATER IN ALL PROPORTIONS

pH: 8-9 IN WATER SOLUTION

REACTIVITY: NIL AT NORMAL TEMPERATURE AND USE. CAN REACT EXOTHERMALLY UNDER PROPER CONDITIONS OF INVERT, AMINO ACIDS, AND TEMPERATURES.

PAGE 1 OF 2

SPECIAL PROTECTION INFORMATION:

PROTECTIVE GLOVES:	N/A
EYE PROTECTION:	N/A
RESPIRATORY PROTECTION:	BREATHING APPARATUS MUST BE USED WHEN ENTERING STORAGE TANKS UNLESS THOROUGHLY VENTILLATED.
LOCAL EXHAUST:	STORAGE TANKS SHOULD BE VENTILATED BEFORE ENTRY.
OTHER EQUIPMENT:	LIFE LINE SHOULD BE WORN WHEN ENTERING TANKS.

REACTIVITY DATA:

INCOMPATIBLE MATERIALS:	N/A
STABILITY:	STABLE WHEN STORED AT LESS THAN 140 F
HAZARDOUS POLYMERIZATION:	N/A
HAZARDOUS DECOMPOSTION:	N/A

SPILL OR LEAK PROCEDURES:

WASH WITH WATER OR PICK UP WITH ABSORBENT MATERIALS. PREVENT ENTRY TO WATER WAYS WHERE BOD IS A CONCERN.

SPECIAL INFORMATION: NONE

THE INFORMATION AND RECOMMENDATIONS CONTAINED HEREIN ARE BASED ON DATA BELIEVED TO BE CORRECT. NO WARRANTY IS EXPRESSED OR IMPLIED.



Product Name: MOBILUX EP 2
Revision Date: 22 Jan 2015
Page 1 of 8

MATERIAL SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT

Product Name: MOBILUX EP 2
Product Description: Base Oil and Additives
MSDS Number: 6482
Product Code: 2015A0208050
Intended Use: Grease

COMPANY IDENTIFICATION

Supplier: Imperial Oil Downstream
240 4th Avenue
Calgary, ALBERTA: T2P 3M9 Canada
24 Hour Environmental / Health Emergency: 1-866-232-9563
Telephone: 1-866-232-9563
Transportation Emergency Phone Number: 1-800-268-3183
Product Technical Information: 1-800-567-3776
Supplier General Contact: 1-800-567-3776

SECTION 2 COMPOSITION / INFORMATION ON INGREDIENTS

No Reportable Hazardous Substance(s) or Complex Substance(s).

SECTION 3 HAZARDS IDENTIFICATION

This material is not considered to be hazardous according to regulatory guidelines see Section 15.

HEALTH EFFECTS

Excessive exposure may result in eye, skin, or respiratory irritation. High-pressure injection under skin may cause serious damage.

NFPA Hazard ID:	Health: 0	Flammability: 1	Reactivity: 0
HMIS Hazard ID:	Health: 0	Flammability: 1	Reactivity: 0

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 4 FIRST AID MEASURES

INHALATION

Under normal conditions of intended use, this material is not expected to be an inhalation hazard.



Product Name: MOBILUX EP 2
Revision Date: 22 Jan 2015
Page 2 of 8

SKIN CONTACT

Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Inappropriate Extinguishing Media: Straight streams of water

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Hazardous Combustion Products: Aldehydes, Oxides of carbon, Smoke, Fume, Sulphur oxides, Incomplete combustion products

FLAMMABILITY PROPERTIES

Flash Point [Method]: >204°C (400°F) [EST. FOR OIL, ASTM D-92 (COC)]

Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D

Autoignition Temperature: N/D

SECTION 6 ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

PROTECTIVE MEASURES

Avoid contact with spilled material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.



Product Name: MOBILUX EP 2
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For emergency responders: Respiratory protection: respiratory protection will be necessary only in special cases, e.g., formation of mists. Half-face or full-face respirator with filter(s) for dust/organic vapor or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to hydrocarbons are recommended. Gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

SPILL MANAGEMENT

Land Spill: Allow spilled material to solidify and shovel it up into a suitable container for recycle or disposal. Scrape up spilled material with shovels into a suitable container for recycle or disposal.

Water Spill: Stop leak if you can do so without risk. Confine the spill immediately with booms. Warn other shipping. Skim from surface.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7

HANDLING AND STORAGE

HANDLING

Prevent small spills and leakage to avoid slip hazard.

Static Accumulator: This material is not a static accumulator.

STORAGE

Do not store in open or unlabelled containers.

SECTION 8

EXPOSURE CONTROLS / PERSONAL PROTECTION

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions.

Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications.



Product Name: MOBILUX EP 2
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handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

No protection is ordinarily required under normal conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

No protection is ordinarily required under normal conditions of use.

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practise good housekeeping.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9

PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION

Physical State: Solid
Form: Semi-fluid
Colour: Brown
Odour: Characteristic
Odour Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15 °C): 0.92
Flash Point [Method]: >204°C (400°F) [EST. FOR OIL, ASTM D-92 (COC)]



Product Name: MOBILUX EP 2
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Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D
Autoignition Temperature: N/D
Boiling Point / Range: > 316°C (600°F)
Vapour Density (Air = 1): N/D
Vapour Pressure: < 0.013 kPa (0.1 mm Hg) at 20°C
Evaporation Rate (n-butyl acetate = 1): N/D
pH: N/A
Log Pow (n-Octanol/Water Partition Coefficient): > 3.5
Solubility in Water: Negligible
Viscosity: 150 cSt (150 mm²/sec) at 40°C
Oxidizing Properties: See Hazards Identification Section

OTHER INFORMATION

Freezing Point: N/D
Melting Point: N/D
DMSO Extract (mineral oil only), IP 346: < 3 %wt
Decomposition Temperature: N/D

NOTE: Most physical properties above are for the oil component in the material.

SECTION 10 STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Excessive heat. High energy sources of ignition.

MATERIALS TO AVOID: Strong oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

HAZARDOUS POLYMERIZATION: Will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

ACUTE TOXICITY

Route of Exposure	Conclusion / Remarks
Inhalation	
Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Negligible hazard at ambient/normal handling temperatures.
Ingestion	
Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin	
Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Negligible irritation to skin at ambient temperatures. Based on assessment of the components.
Eye	
Irritation: No end point data for material.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.



Product Name: MOBILUX EP 2
 Revision Date: 22 Jan 2015
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CHRONIC/OTHER EFFECTS

Contains:

Base oil severely refined; Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitising in test animals.

CMR Status:

Chemical Name	CAS Number	List Citations
SOLVENT DEWAXED RESIDUAL OIL (PETROLEUM)	647 42-62-7	1, 6

-REGULATORY LISTS SEARCHED-

1 = IARC 1
 2 = IARC 2A

3 = IARC 2B
 4 = ACGIH ALL

5 = ACGIH A1
 6 = ACGIH A2

SECTION 12 ECOLOGICAL INFORMATION

The information given is based on data available for the material, the components of the material, and similar materials.

ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.

MOBILITY

Base oil component -- Low solubility and floats and is expected to migrate from water to the land
 Expected to partition to sediment and wastewater solids.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Base oil component -- Expected to be inherently biodegradable

BIOACCUMULATION POTENTIAL

Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

SECTION 13 DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.



Product Name: MOBILUX EP 2
 Revision Date: 22 Jan 2015
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DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

REGULATORY DISPOSAL INFORMATION

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14 TRANSPORT INFORMATION

LAND (TDG): Not Regulated for Land Transport

LAND (DOT): Not Regulated for Land Transport

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

AIR (IATA): Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

WHMIS Classification: Not controlled

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the (M)SDS contains all the information required by the Controlled Products Regulations.

CEPA: All components of this material are either on the Canadian Domestic Substances List (DSL), exempt, or have been notified under CEPA.

Listed or exempt from listing/notification on the following chemical inventories: DSL, IECSC, KECI, PICCS, TSCA

Special Cases:

Inventory	Status
AICS	Restrictions Apply

The Following Ingredients are Cited on the Lists Below:

Chemical Name	CAS Number	List Citations
ZINC DITHIOPHOSPHATE	68649-42-3	6



Product Name: MOBILUX EP 2
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--REGULATORY LISTS SEARCHED--
1 = TSCA 4 3 = TSCA 5e 5 = TSCA 12b
2 = TSCA 5a2 4 = TSCA 6 6 = NPRI

SECTION 16 OTHER INFORMATION

N/D = Not determined, N/A = Not applicable

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

Revision Changes:
Section 06: Protective Measures information was modified.
Section 11: Tox Table - Header information was modified.
Section 06: Accidental Release - Protective Measures - Header information was added.
Section 11: Chemical Name - Header information was added.
Section 11: CAS Number - Header information was added.
Section 11: List Citation - Header information was added.
Section 11: Tox List Cited Table information was added.

WHMIS Classification: Not controlled

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DGN: 5006468 (1012446)

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Prepared by: Imperial Oil Limited, IH and Product Safety

MATERIAL SAFETY DATA SHEET

SECTION I: IDENTIFICATION OF PRODUCT

COMPANY:	Diversity Technologies Corp.	DATE:	Jan. 3, 2006
	8750 – 53rd Ave.	PHONE:	604-940-6050
	Edmonton, AB T6E 5G2	FAX:	604-940-6080
PRODUCT NAME:	G-STOP		
PRODUCT USE:	Drilling mud additive.		
CHEMICAL FAMILY:	Polyacrylamide	CAS#:	Not available

WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)

WHMIS CLASSIFICATION: Not a controlled product under WHMIS
 WORKPLACE HAZARD: Treat as a nuisance dust.

TRANSPORTATION OF DANGEROUS GOODS (TDG)

PROPER SHIPPING NAME: Not regulated under TDG
 TDG CLASSIFICATION: Not applicable
 UN NUMBER (PIN): Not applicable
 PACKING GROUP: Not applicable

SECTION II: HAZARDOUS INGREDIENTS

<u>INGREDIENT</u>	<u>PERCENT</u>	<u>CAS NUMBER</u>	<u>LD₅₀ Oral-Rat</u>	<u>LC₅₀ Inhal-Rat</u>	<u>ACGIH-TLV</u>
Contains no WHMIS controlled ingredients.					

SECTION III: HEALTH HAZARDS

ROUTE OF ENTRY: ☐ EYE CONTACT ☐ SKIN ☐ INHALATION ☐ INGESTION
 EYE CONTACT: May cause slight irritation and/or redness.
 SKIN CONTACT: May cause slight irritation some cases.
 INGESTION: Low acute oral toxicity. May cause nausea and vomiting.
 INHALATION: May cause irritation of the respiratory tract, including sneezing and coughing.
 CARCINOGENICITY: No information available.
 TERATOGENICITY: No information available.
 REPRODUCTIVE TOXICITY: No information available.

Diversity Technologies Corp. is the parent company of
 Canamara-United Supply, Hollimex Products, The Drilling Depot and
 Westcoast Drilling Supplies

G-Stop

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MUTAGENICITY: No information available.
SYNERGISTIC
PRODUCTS: No information available.

SECTION IV: FIRST AID MEASURES

SKIN CONTACT: Wash thoroughly with soap and water. If irritation develops or persists, obtain medical attention. Wash contaminated clothing prior to re-use.
EYE CONTACT: Flush with gently flowing warm water until irritation subsides. If irritation persists, obtain medical attention.
INGESTION: Do not induce vomiting. Give 2-3 glasses of water. If symptoms occur, obtain medical attention. Never give anything by mouth if patient is unconscious, rapidly losing consciousness or convulsing.
INHALATION: Move to fresh air. Apply oxygen or artificial respiration as required. If breathing difficulties or distress continues obtain medical attention.

SECTION V: PHYSICAL DATA

APPEARANCE AND ODOUR:	White granular powder; no odour	
SPECIFIC GRAVITY:	0.8	
BOILING POINT (°C):	Not available	
MELTING POINT (°C):	Not available	
SOLUBILITY IN WATER:	Insoluble	pH: Not applicable
PERCENT VOLATILE BY VOLUME:	Not available	
EVAPORATION RATE:	Not available	
VAPOUR PRESSURE (mmHg):	Not available	
VAPOUR DENSITY (air = 1):	Not available	
BULK DENSITY:	Not available	

SECTION VI: FIRE AND EXPLOSION HAZARD DATA

FLASH POINT:	Not applicable
FLAMMABLE LIMITS:	Not applicable
EXTINGUISHING MEDIA:	Carbon dioxide, dry chemical, foam, in preference to a water spray.
SPECIAL FIRE FIGHTING PROCEDURES:	Self contained breathing apparatus required for fire fighting personnel. Move containers from fire area if possible.
UNUSUAL FIRE AND EXPLOSION HAZARDS:	As with most organic powders, flammable dust clouds may be formed in air. Avoid creating dust. Avoid sources of ignition.

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SECTION VII: REACTIVITY DATA

STABILITY:	STABLE [XX] UNSTABLE []
INCOMPATIBILITY (CONDITIONS TO AVOID):	Avoid contact with strong oxidizers. Avoid wet, damp or humid conditions, extremes of temperature, and ignition sources.
HAZARDOUS DECOMPOSITION PRODUCTS:	Oxides of carbon and nitrogen, various hydrocarbons, and/or hydrogen cyanide upon combustion
HAZARDOUS POLYMERIZATION:	WILL NOT OCCUR [XX] MAY OCCUR []

SECTION VIII: PREVENTATIVE MEASURES**SPECIAL PROTECTION INFORMATION**

RESPIRATORY PROTECTION:	Use approved dust mask in absence of adequate ventilation. Use approved respirators with dust cartridges if TLV is exceeded.
VENTILATION:	Use in well-ventilated area, or use local exhaust ventilation, process enclosure or other engineering controls to maintain dust level below TLV.
PROTECTIVE GLOVES:	Use gloves, if needed, to avoid prolonged or repeated skin contact.
EYE PROTECTION:	Use safety glasses or goggles.
OTHER PROTECTIVE EQUIPMENT (Specify):	As necessary to prevent contact. Ensure eyewash station and emergency shower are available.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

Avoid prolonged or repeated breathing of dust and contact with skin. Remove contaminated clothing; launder or dry-clean before reuse. Cleanse skin thoroughly after contact, before breaks and meals and at end of work period. Product is readily removed from skin by washing thoroughly with soap and water. Store in a cool, dry location away from incompatibles. Store in original container.

STEPS TO BE TAKEN IN CASE THE MATERIAL IS SPILLED OR RELEASED

Use appropriate safety equipment. Avoid creating dust clouds. Remove ignition sources. Sweep up or vacuum dry material and flush spill area with water. Collect uncontaminated material for repackaging. Collect contaminated material in approved containers for disposal. This product or its solutions should not be allowed to enter waterways without treatment.

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G-Stop

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WASTE DISPOSAL METHOD

Dispose in accordance with federal, provincial and local regulations. It is the responsibility of the end-user to determine if material meets the criteria of hazardous waste at the time of disposal. It may be possible to dispose of spills of non-hazardous materials in a landfill; check with local operator.

SECTION IX: PREPARATION

THE INFORMATION CONTAINED HEREIN IS GIVEN IN GOOD FAITH,
BUT NO WARRANTY, EXPRESSED OR IMPLIED, IS MADE.

DATE ISSUED:	January 3, 2006	BY:	Product safety committee
SUPERSEDES:	March 31, 2003	PHONE:	780-440-4923

**Diversity Technologies Corp. is the parent company of
Canamara-United Supply, Hollimex Products, The Drilling Depot and
Westcoast Drilling Supplies**



Gulf Harmony AW Hydraulic 22

Material Safety Data Sheet

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identification

Product Name: Gulf Harmony AW Hydraulic 22
 Product Number: 334225
 Synonyms: Antiwear Hydraulic Fluid, Petroleum Based Lubricant
 Chemical Name: Hydrotreated heavy paraffinic distillate
 Chemical Family: Petroleum Distillate
 CAS Number: Blend

Company Identification

Gulf Oil LP/Nu-Tier Brands, Inc.
 Tulsa, OK
 TECHNICAL CONTACT NUMBER: 918-550-8026, Ext. 507
 CHEMTREC: EMERGENCY CONTACT 1-800-424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT LISTING:

Chemical Name	Amount	CAS Number
HYDROTREATED PARAFFINIC DISTILLATE, DEWAXED	> 98.0 %	64742-65-0
ADDITIVES	< 2.0 %	Blend

(See Section 8 for exposure guidelines)

(See Section 15 for regulatory information)

HAZARDS DISCLOSURE

This product contains no known hazardous materials as defined by the OSHA Hazard Communication Standard 29 CFR 1910.1200.

As defined under Sara 311 and 312, this product contains no known hazardous materials.

3. HAZARDS IDENTIFICATION

***** EMERGENCY OVERVIEW *****
 *
 * Not expected to cause a severe emergency hazard.
 *



Gulf Harmony AW Hydraulic 22

Material Safety Data Sheet

HMIS Rating - Health: 1
 Flammability: 1
 Reactivity: 0

NFPA Rating - Health: 1
 Flammability: 1
 Reactivity: 0
 Special Hazard: N/A

POTENTIAL HEALTH EFFECTS

EYE:
Contact may cause eye irritation and redness.

SKIN:
Prolonged or repeated contact can result in defatting and drying of the skin which may result in skin irritation and dermatitis (rash).

INHALATION:
Inhalation of vapors or mist may be mildly irritating to the nose, throat, and respiratory tract.

INGESTION:
Small amounts swallowed during normal handling operations are not likely to cause injury.

CHRONIC EFFECTS:
No adverse effects have been documented in humans as a result of chronic exposure.

CARCINOGENICITY INFORMATION:
Based on OSHA 1910.1200 and IARC study requirements, this product does not require labeling.

4. FIRST AID MEASURES

EYE CONTACT FIRST AID:
Flush eye with water for 15 minutes.

Get medical attention if irritation develops or persists.

SKIN CONTACT FIRST AID:
Wash skin with soap and water.

Thoroughly wash (or discard) clothing and shoes before reuse.



Gulf Harmony AW Hydraulic 22

Material Safety Data Sheet

INHALATION FIRST AID:
Remove to fresh air.

If not breathing, give artificial respiration.

INGESTION FIRST AID:
If vomiting should occur spontaneously, keep airway clear.

NOTES TO PHYSICIAN:
Treat symptomatically.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES
COC Flash Point: 210° C (410.0° F)
Autoignition Temperature: > 315.6° C (> 600.1° F)

FLAMMABLE LIMITS IN AIR
LEL: N/A
UEL: N/A

EXTINGUISHING MEDIA:
Carbon dioxide, foam, or dry powder. Water may be used to cool below flash point.

FIRE FIGHTING INSTRUCTIONS:
As in any fire, wear self-contained breathing apparatus pressure-demand MSHA/NIOSH (approved or equivalent) and full protective gear.

COMBUSTION PRODUCTS:
Fumes, smoke and carbon monoxide.

6. ACCIDENTAL RELEASE MEASURES

SAFEGUARDS (PERSONNEL):
Wear appropriate personal protective equipment.

INITIAL CONTAINMENT:
Absorb spills with inert material.

LARGE SPILLS PROCEDURE:
Contain spilled material.

Large spillage should be dammed-off and pumped into containers.

Treat or dispose of waste material in accordance with all local, state/provincial, and national requirements.



Gulf Harmony AW Hydraulic 22

Material Safety Data Sheet

SMALL SPILLS PROCEDURE:

Clean up area by absorbent material.

Treat or dispose of waste material in accordance with all local, state/provincial, and national requirements.

7. HANDLING AND STORAGE

HANDLING (PERSONNEL):

DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

Wash hands thoroughly after handling.

HANDLING (PHYSICAL ASPECTS):

Store in a cool dry area.

Keep container closed to avoid contamination.

STORAGE PRECAUTIONS:

Keep container closed when not in use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS:

Not required under normal conditions of use. However, if unusual operating conditions exist, then provide sufficient mechanical ventilation to maintain exposure below PEL/TLV (s).

EYE / FACE PROTECTION REQUIREMENTS:

Where contact with this material is likely, eye protection is recommended.

SKIN PROTECTION REQUIREMENTS:

When prolonged or frequently repeated contact could occur, use protective clothing impervious to this material.

RESPIRATORY PROTECTION REQUIREMENTS:

When there is potential for airborne exposures in excess of applicable limits, wear NIOSH/MSHA approved respiratory protection.

EXPOSURE GUIDELINES:

No Information Available.



Gulf Harmony AW Hydraulic 22

Material Safety Data Sheet

9. PHYSICAL AND CHEMICAL PROPERTIES

FORM: Liquid
COLOR: Amber
ODOR: Characteristic
BOILING POINT: >425° F
VAPOR PRESSURE: Nil mm Hg
VAPOR DENSITY: >1 (Air = 1)
SOLUBILITY IN WATER: Nil
SPECIFIC GRAVITY: Not Determined (Water = 1)
MELTING/FREEZING POINT ...: N/A °F
% VOLATILES: Nil %
VISCOSITY: 22 cSt at 40 Deg C

10. STABILITY AND REACTIVITY

STABILITY:
Stable.

POLYMERIZATION:
Hazardous polymerization will not occur.

INCOMPATIBILITY WITH OTHER MATERIALS:
Avoid contact with strong oxidizing agents.

DECOMPOSITION:
In the case of a fire, oxides of carbon, hydrocarbons, fumes, and smoke may be produced.

11. TOXICOLOGICAL INFORMATION

EYE EFFECTS:
Minimal irritation on contact.

SKIN EFFECTS:
Practically non-toxic if absorbed. May cause mild irritation with prolonged and repeated exposure.

ACUTE ORAL EFFECTS:
Tests on similar materials indicate low order of acute oral toxicity.

ACUTE INHALATION EFFECTS:
Low acute toxicity expected on inhalation.

MISCELLANEOUS:
Please contact supplier for additional toxicological information.

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL HAZARDS:
Ecotoxicological Information: No specific aquatic data available for this product.



Gulf Harmony AW Hydraulic 22

Material Safety Data Sheet

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL:

Treat or dispose of waste material in accordance with all local, state/provincial, and national requirements.

Do not flush to surface water or sanitary sewer system.

CONTAINER DISPOSAL:

Empty drums should be completely drained, properly bunged and promptly shipped to the supplier or a drum reconditioner.

All other containers should be disposed of in an environmentally safe manner.

14. TRANSPORTATION INFORMATION

PRODUCT LABEL: Gulf Harmony AW Hydraulic 22
D.O.T. SHIPPING NAME ...: Not regulated by DOT

15. REGULATORY INFORMATION

MISCELLANEOUS INFORMATION:

This material or all of its components are listed on the Inventory of Existing Chemical Substances under the Toxic Substance Control Act (TSCA).

16. OTHER INFORMATION

REASON FOR ISSUE ...: NEW
APPROVAL DATE: May 9, 2011
SUPERCEDES DATE:
RTN NUMBER:

ADDITIONAL INFORMATION:

The data in this Material Safety Data Sheet relates only to the specific material designated herein.

This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of Gulf Oil LP. The data on this sheet are related only to the specific material designated herein. Gulf Oil LP assumes no legal responsibility for use or reliance upon these data.

END OF MSDS



Gulf Harmony AW Hydraulic 32

Material Safety Data Sheet

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identification

Product Name: Gulf Harmony AW Hydraulic 32
 Product Number: 334227
 Synonyms: Antiwear Hydraulic Fluid, Petroleum Based Lubricant
 Chemical Name: Hydrotreated heavy paraffinic distillate
 Chemical Family: Petroleum Distillate
 CAS Number: Blend

Company Identification

Gulf Oil LP/Nu-Tier Brands, Inc.
 Tulsa, OK
 TECHNICAL CONTACT NUMBER: 918-550-8026, Ext. 507
 CHEMTREC: EMERGENCY CONTACT 1-800-424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT LISTING:

Chemical Name	Amount	CAS Number
HYDROTREATED PARAFFINIC DISTILLATE, DEWAXED	> 98.0 %	64742-65-0
ADDITIVES	< 2.0 %	Blend

(See Section 8 for exposure guidelines)

(See Section 15 for regulatory information)

HAZARDS DISCLOSURE

This product contains no known hazardous materials as defined by the OSHA Hazard Communication Standard 29 CFR 1910.1200.

As defined under Sara 311 and 312, this product contains no known hazardous materials.

3. HAZARDS IDENTIFICATION

***** EMERGENCY OVERVIEW *****
 *
 * Not expected to cause a severe emergency hazard.
 *



Gulf Harmony AW Hydraulic 32

Material Safety Data Sheet

HMIS Rating - Health: 1
Flammability: 1
Reactivity: 0

NFPA Rating - Health: 1
Flammability: 1
Reactivity: 0
Special Hazard: N/A

POTENTIAL HEALTH EFFECTS

EYE:
Contact may cause eye irritation and redness.

SKIN:
Prolonged or repeated contact can result in defatting and drying of the skin which may result in skin irritation and dermatitis (rash).

INHALATION:
Inhalation of vapors or mist may be mildly irritating to the nose, throat, and respiratory tract.

INGESTION:
Small amounts swallowed during normal handling operations are not likely to cause injury.

CHRONIC EFFECTS:
No adverse effects have been documented in humans as a result of chronic exposure.

CARCINOGENICITY INFORMATION:
Based on OSHA 1910.1200 and IARC study requirements, this product does not require labeling.

4. FIRST AID MEASURES

EYE CONTACT FIRST AID:
Flush eye with water for 15 minutes.

Get medical attention if irritation develops or persists.

SKIN CONTACT FIRST AID:
Wash skin with soap and water.

Thoroughly wash (or discard) clothing and shoes before reuse.



Gulf Harmony AW Hydraulic 32

Material Safety Data Sheet

INHALATION FIRST AID:
Remove to fresh air.

If not breathing, give artificial respiration.

INGESTION FIRST AID:
If vomiting should occur spontaneously, keep airway clear.

NOTES TO PHYSICIAN:
Treat symptomatically.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES
COC Flash Point: 215.8° C (420.5° F)
Autoignition Temperature: > 315.6° C (> 600.1° F)

FLAMMABLE LIMITS IN AIR
LEL: N/A
UEL: N/A

EXTINGUISHING MEDIA:
Carbon dioxide, foam, or dry powder. Water may be used to cool below flash point.

FIRE FIGHTING INSTRUCTIONS:
As in any fire, wear self-contained breathing apparatus pressure-demand MSHA/NIOSH (approved or equivalent) and full protective gear.

COMBUSTION PRODUCTS:
Fumes, smoke and carbon monoxide.

6. ACCIDENTAL RELEASE MEASURES

SAFEGUARDS (PERSONNEL):
Wear appropriate personal protective equipment.

INITIAL CONTAINMENT:
Absorb spills with inert material.

LARGE SPILLS PROCEDURE:
Contain spilled material.

Large spillage should be dammed-off and pumped into containers.

Treat or dispose of waste material in accordance with all local, state/provincial, and national requirements.



Gulf Harmony AW Hydraulic 32

Material Safety Data Sheet

SMALL SPILLS PROCEDURE:

Clean up area by absorbent material.

Treat or dispose of waste material in accordance with all local, state/provincial, and national requirements.

7. HANDLING AND STORAGE

HANDLING (PERSONNEL):

DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

Wash hands thoroughly after handling.

HANDLING (PHYSICAL ASPECTS):

Store in a cool dry area.

Keep container closed to avoid contamination.

STORAGE PRECAUTIONS:

Keep container closed when not in use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS:

Not required under normal conditions of use. However, if unusual operating conditions exist, then provide sufficient mechanical ventilation to maintain exposure below PEL/TLV (s).

EYE / FACE PROTECTION REQUIREMENTS:

Where contact with this material is likely, eye protection is recommended.

SKIN PROTECTION REQUIREMENTS:

When prolonged or frequently repeated contact could occur, use protective clothing impervious to this material.

RESPIRATORY PROTECTION REQUIREMENTS:

When there is potential for airborne exposures in excess of applicable limits, wear NIOSH/MSHA approved respiratory protection.

EXPOSURE GUIDELINES:

No Information Available.



Gulf Harmony AW Hydraulic 32

Material Safety Data Sheet

9. PHYSICAL AND CHEMICAL PROPERTIES

FORM: Liquid
COLOR: Amber
ODOR: Characteristic
BOILING POINT: >425 F
VAPOR PRESSURE: Nil mm Hg
VAPOR DENSITY: >1 (Air = 1)
SOLUBILITY IN WATER: Nil
SPECIFIC GRAVITY: 0.861 at 60 deg F (Water = 1)
BULK DENSITY: 7.17 Pounds per Gallon at 60 Deg F
MELTING/FREEZING POINT ...: N/A F
% VOLATILES: Nil %
VISCOSITY: 32 cSt at 40 Deg C

10. STABILITY AND REACTIVITY

STABILITY:
Stable.

POLYMERIZATION:
Hazardous polymerization will not occur.

INCOMPATIBILITY WITH OTHER MATERIALS:
Avoid contact with strong oxidizing agents.

DECOMPOSITION:
In the case of a fire, oxides of carbon, hydrocarbons, fumes, and smoke may be produced.

11. TOXICOLOGICAL INFORMATION

EYE EFFECTS:
Minimal irritation on contact.

SKIN EFFECTS:
Practically non-toxic if absorbed. May cause mild irritation with prolonged and repeated exposure.

ACUTE ORAL EFFECTS:
Tests on similar materials indicate low order of acute oral toxicity.

ACUTE INHALATION EFFECTS:
Low acute toxicity expected on inhalation.

MISCELLANEOUS:
Please contact supplier for additional toxicological information.



Gulf Harmony AW Hydraulic 32

Material Safety Data Sheet

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL HAZARDS:

Ecotoxicological Information: No specific aquatic data available for this product.

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL:

Treat or dispose of waste material in accordance with all local, state/provincial, and national requirements.

Do not flush to surface water or sanitary sewer system.

CONTAINER DISPOSAL:

Empty drums should be completely drained, properly bunged and promptly shipped to the supplier or a drum reconditioner.

All other containers should be disposed of in an environmentally safe manner.

14. TRANSPORTATION INFORMATION

PRODUCT LABEL: Gulf Harmony AW Hydraulic 32

D.O.T. SHIPPING NAME ...: Not regulated by DOT

15. REGULATORY INFORMATION

MISCELLANEOUS INFORMATION:

This material or all of its components are listed on the Inventory of Existing Chemical Substances under the Toxic Substance Control Act (TSCA).

16. OTHER INFORMATION

REASON FOR ISSUE: NEW

APPROVAL DATE: May 9, 2011

SUPERCEDES DATE:

RTN NUMBER:

ADDITIONAL INFORMATION:

The data in this Material Safety Data Sheet relates only to the specific material designated herein.

This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of Gulf Oil LP. The data on this sheet are related only to the specific material designated herein. Gulf Oil LP assumes no legal responsibility for use or reliance upon these data.

END OF MSDS



Gulf Harmony AW Hydraulic 46

Material Safety Data Sheet

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identification

Product Name: Gulf Harmony AW Hydraulic 46
 Product Number: 334229
 Synonyms: Antiwear Hydraulic Fluid, Petroleum Based Lubricant
 Chemical Name: Hydrotreated heavy paraffinic distillate
 Chemical Family: Petroleum Distillate
 CAS Number: Blend

Company Identification

Gulf Oil LP/Nu-Tier Brands, Inc.
 Tulsa, OK
 TECHNICAL CONTACT NUMBER: 918-550-8026, Ext. 507
 CHEMTREC: EMERGENCY CONTACT 1-800-424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT LISTING:

Chemical Name	Amount	CAS Number
HYDROTREATED PARAFFINIC DISTILLATE, DEWAXED	> 98.0 %	64742-65-0
ADDITIVES	< 2.0 %	Blend

(See Section 8 for exposure guidelines)

(See Section 15 for regulatory information)

HAZARDS DISCLOSURE

This product contains no known hazardous materials as defined by the OSHA Hazard Communication Standard 29 CFR 1910.1200.

As defined under Sara 311 and 312, this product contains no known hazardous materials.

3. HAZARDS IDENTIFICATION

***** EMERGENCY OVERVIEW *****
 *
 * Not expected to cause a severe emergency hazard. *
 *



Gulf Harmony AW Hydraulic 46

Material Safety Data Sheet

HMIS Rating - Health: 1
Flammability: 1
Reactivity: 0

NFPA Rating - Health: 1
Flammability: 1
Reactivity: 0
Special Hazard: N/A

POTENTIAL HEALTH EFFECTS

EYE:
Contact may cause eye irritation and redness.

SKIN:
Prolonged or repeated contact can result in defatting and drying of the skin which may result in skin irritation and dermatitis (rash).

INHALATION:
Inhalation of vapors or mist may be mildly irritating to the nose, throat, and respiratory tract.

INGESTION:
Small amounts swallowed during normal handling operations are not likely to cause injury.

CHRONIC EFFECTS:
No adverse effects have been documented in humans as a result of chronic exposure.

CARCINOGENICITY INFORMATION:
Based on OSHA 1910.1200 and IARC study requirements, this product does not require labeling.

4. FIRST AID MEASURES

EYE CONTACT FIRST AID:
Flush eye with water for 15 minutes.

Get medical attention if irritation develops or persists.

SKIN CONTACT FIRST AID:
Wash skin with soap and water.

Thoroughly wash (or discard) clothing and shoes before reuse.



Gulf Harmony AW Hydraulic 46

Material Safety Data Sheet

INHALATION FIRST AID:
Remove to fresh air.

If not breathing, give artificial respiration.

INGESTION FIRST AID:
If vomiting should occur spontaneously, keep airway clear.

NOTES TO PHYSICIAN:
Treat symptomatically.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES
COC Flash Point: 221° C (430° F)
Autoignition Temperature: > 315.6° C (> 600.1° F)

FLAMMABLE LIMITS IN AIR
LEL: N/A
UEL: N/A

EXTINGUISHING MEDIA:
Carbon dioxide, foam, or dry powder. Water may be used to cool below flash point.

FIRE FIGHTING INSTRUCTIONS:
As in any fire, wear self-contained breathing apparatus pressure-demand MSHA/NIOSH (approved or equivalent) and full protective gear.

COMBUSTION PRODUCTS:
Fumes, smoke and carbon monoxide.

6. ACCIDENTAL RELEASE MEASURES

SAFEGUARDS (PERSONNEL):
Wear appropriate personal protective equipment.

INITIAL CONTAINMENT:
Absorb spills with inert material.

LARGE SPILLS PROCEDURE:
Contain spilled material.

Large spillage should be dammed-off and pumped into containers.

Treat or dispose of waste material in accordance with all local, state/provincial, and national requirements.



Gulf Harmony AW Hydraulic 46

Material Safety Data Sheet

SMALL SPILLS PROCEDURE:

Clean up area by absorbent material.

Treat or dispose of waste material in accordance with all local, state/provincial, and national requirements.

7. HANDLING AND STORAGE

HANDLING (PERSONNEL):

DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

Wash hands thoroughly after handling.

HANDLING (PHYSICAL ASPECTS):

Store in a cool dry area.

Keep container closed to avoid contamination.

STORAGE PRECAUTIONS:

Keep container closed when not in use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS:

Not required under normal conditions of use. However, if unusual operating conditions exist, then provide sufficient mechanical ventilation to maintain exposure below PEL/TLV (s).

EYE / FACE PROTECTION REQUIREMENTS:

Where contact with this material is likely, eye protection is recommended.

SKIN PROTECTION REQUIREMENTS:

When prolonged or frequently repeated contact could occur, use protective clothing impervious to this material.

RESPIRATORY PROTECTION REQUIREMENTS:

When there is potential for airborne exposures in excess of applicable limits, wear NIOSH/MSHA approved respiratory protection.

EXPOSURE GUIDELINES:

No Information Available.



Gulf Harmony AW Hydraulic 46

Material Safety Data Sheet

9. PHYSICAL AND CHEMICAL PROPERTIES

FORM Liquid
COLOR Amber
ODOR Characteristic
BOILING POINT >425° F
VAPOR PRESSURE Nil mm Hg
VAPOR DENSITY >1 (Air = 1)
SOLUBILITY IN WATER Nil
SPECIFIC GRAVITY Not Determined (Water = 1)
MELTING/FREEZING POINT ... N/A °F
% VOLATILES Nil %
VISCOSITY 46 cSt at 40 Deg C

10. STABILITY AND REACTIVITY

STABILITY:
Stable.

POLYMERIZATION:
Hazardous polymerization will not occur.

INCOMPATIBILITY WITH OTHER MATERIALS:
Avoid contact with strong oxidizing agents.

DECOMPOSITION:
In the case of a fire, oxides of carbon, hydrocarbons, fumes, and smoke may be produced.

11. TOXICOLOGICAL INFORMATION

EYE EFFECTS:
Minimal irritation on contact.

SKIN EFFECTS:
Practically non-toxic if absorbed. May cause mild irritation with prolonged and repeated exposure.

ACUTE ORAL EFFECTS:
Tests on similar materials indicate low order of acute oral toxicity.

ACUTE INHALATION EFFECTS:
Low acute toxicity expected on inhalation.

MISCELLANEOUS:
Please contact supplier for additional toxicological information.



Gulf Harmony AW Hydraulic 46

Material Safety Data Sheet

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL HAZARDS:

Ecotoxicological Information: No specific aquatic data available for this product.

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL:

Treat or dispose of waste material in accordance with all local, state/provincial, and national requirements.

Do not flush to surface water or sanitary sewer system.

CONTAINER DISPOSAL:

Empty drums should be completely drained, properly bunged and promptly shipped to the supplier or a drum reconditioner.

All other containers should be disposed of in an environmentally safe manner.

14. TRANSPORTATION INFORMATION

PRODUCT LABEL: Gulf Harmony AW Hydraulic 46

D.O.T. SHIPPING NAME ...: Not regulated by DOT

15. REGULATORY INFORMATION

MISCELLANEOUS INFORMATION:

This material or all of its components are listed on the Inventory of Existing Chemical Substances under the Toxic Substance Control Act (TSCA).

16. OTHER INFORMATION

REASON FOR ISSUE: NEW

APPROVAL DATE: May 9, 2011

SUPERCEDES DATE

RTN NUMBER

ADDITIONAL INFORMATION:

The data in this Material Safety Data Sheet relates only to the specific material designated herein.

This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of Gulf Oil LP. The data on this sheet are related only to the specific material designated herein. Gulf Oil LP assumes no legal responsibility for use or reliance upon these data.

END OF MSDS



Gulf Harmony AW Hydraulic 68

Material Safety Data Sheet

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identification

Product Name: Gulf Harmony AW Hydraulic 68
 Product Number: 334231
 Synonyms: Antiwear Hydraulic Fluid, Petroleum Based Lubricant
 Chemical Name: Hydrotreated heavy paraffinic distillate
 Chemical Family: Petroleum Distillate
 CAS Number: Blend

Company Identification

Gulf Oil LP/Nu-Tier Brands, Inc.
 Tulsa, OK
 TECHNICAL CONTACT NUMBER: 918-550-8026, Ext. 507
 CHEMTREC: EMERGENCY CONTACT 1-800-424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT LISTING:

Chemical Name	Amount	CAS Number
HYDROTREATED PARAFFINIC DISTILLATE, DEWAXED	> 98.0 %	64742-65-0
ADDITIVES	< 2.0 %	Blend

(See Section 8 for exposure guidelines)

(See Section 15 for regulatory information)

HAZARDS DISCLOSURE

This product contains no known hazardous materials as defined by the OSHA Hazard Communication Standard 29 CFR 1910.1200.

As defined under Sara 311 and 312, this product contains no known hazardous materials.

3. HAZARDS IDENTIFICATION

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***** EMERGENCY OVERVIEW *****
*
* Not expected to cause a severe emergency hazard.
*
*****
    
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Gulf Harmony AW Hydraulic 68

Material Safety Data Sheet

HMIS Rating - Health: 1
Flammability: 1
Reactivity: 0

NFPA Rating - Health: 1
Flammability: 1
Reactivity: 0
Special Hazard: N/A

POTENTIAL HEALTH EFFECTS

EYE:
Contact may cause eye irritation and redness.

SKIN:
Prolonged or repeated contact can result in defatting and drying of the skin which may result in skin irritation and dermatitis (rash).

INHALATION:
Inhalation of vapors or mist may be mildly irritating to the nose, throat, and respiratory tract.

INGESTION:
Small amounts swallowed during normal handling operations are not likely to cause injury.

CHRONIC EFFECTS:
No adverse effects have been documented in humans as a result of chronic exposure.

CARCINOGENICITY INFORMATION:
Based on OSHA 1910.1200 and IARC study requirements, this product does not require labeling.

4. FIRST AID MEASURES

EYE CONTACT FIRST AID:
Flush eye with water for 15 minutes.

Get medical attention if irritation develops or persists.

SKIN CONTACT FIRST AID:
Wash skin with soap and water.

Thoroughly wash (or discard) clothing and shoes before reuse.



Gulf Harmony AW Hydraulic 68

Material Safety Data Sheet

INHALATION FIRST AID:
Remove to fresh air.

If not breathing, give artificial respiration.

INGESTION FIRST AID:
If vomiting should occur spontaneously, keep airway clear.

NOTES TO PHYSICIAN:
Treat symptomatically.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES
COC Flash Point: 232° C (450° F)
Autoignition Temperature: > 315.6° C (> 600.1° F)

FLAMMABLE LIMITS IN AIR
LEL: N/A
UEL: N/A

EXTINGUISHING MEDIA:
Carbon dioxide, foam, or dry powder. Water may be used to cool below flash point.

FIRE FIGHTING INSTRUCTIONS:
As in any fire, wear self-contained breathing apparatus pressure-demand MSHA/NIOSH (approved or equivalent) and full protective gear.

COMBUSTION PRODUCTS:
Fumes, smoke and carbon monoxide.

6. ACCIDENTAL RELEASE MEASURES

SAFEGUARDS (PERSONNEL):
Wear appropriate personal protective equipment.

INITIAL CONTAINMENT:
Absorb spills with inert material.

LARGE SPILLS PROCEDURE:
Contain spilled material.

Large spillage should be dammed-off and pumped into containers.

Treat or dispose of waste material in accordance with all local, state/provincial, and national requirements.



Gulf Harmony AW Hydraulic 68

Material Safety Data Sheet

SMALL SPILLS PROCEDURE:

Clean up area by absorbent material.

Treat or dispose of waste material in accordance with all local, state/provincial, and national requirements.

7. HANDLING AND STORAGE

HANDLING (PERSONNEL):

DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

Wash hands thoroughly after handling.

HANDLING (PHYSICAL ASPECTS):

Store in a cool dry area.

Keep container closed to avoid contamination.

STORAGE PRECAUTIONS:

Keep container closed when not in use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS:

Not required under normal conditions of use. However, if unusual operating conditions exist, then provide sufficient mechanical ventilation to maintain exposure below PEL/TLV (3).

EYE / FACE PROTECTION REQUIREMENTS:

Where contact with this material is likely, eye protection is recommended.

SKIN PROTECTION REQUIREMENTS:

When prolonged or frequently repeated contact could occur, use protective clothing impervious to this material.

RESPIRATORY PROTECTION REQUIREMENTS:

When there is potential for airborne exposures in excess of applicable limits, wear NIOSH/MSHA approved respiratory protection.

EXPOSURE GUIDELINES:

No Information Available.



Gulf Harmony AW Hydraulic 68

Material Safety Data Sheet

9. PHYSICAL AND CHEMICAL PROPERTIES

FORM: Liquid
COLOR: Amber
ODOR: Characteristic
BOILING POINT: >425° F
VAPOR PRESSURE: Nil mm Hg
VAPOR DENSITY: >1 (Air = 1)
SOLUBILITY IN WATER: Nil
SPECIFIC GRAVITY: Not Determined (Water = 1)
MELTING/FREEZING POINT ...: N/A °F
% VOLATILES: Nil %
VISCOSITY: 68 cSt at 40 Deg C

10. STABILITY AND REACTIVITY

STABILITY:
Stable.

POLYMERIZATION:
Hazardous polymerization will not occur.

INCOMPATIBILITY WITH OTHER MATERIALS:
Avoid contact with strong oxidizing agents.

DECOMPOSITION:
In the case of a fire, oxides of carbon, hydrocarbons, fumes, and smoke may be produced.

11. TOXICOLOGICAL INFORMATION

EYE EFFECTS:
Minimal irritation on contact.

SKIN EFFECTS:
Practically non-toxic if absorbed. May cause mild irritation with prolonged and repeated exposure.

ACUTE ORAL EFFECTS:
Tests on similar materials indicate low order of acute oral toxicity.

ACUTE INHALATION EFFECTS:
Low acute toxicity expected on inhalation.

MISCELLANEOUS:
Please contact supplier for additional toxicological information.



Gulf Harmony AW Hydraulic 68

Material Safety Data Sheet

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL HAZARDS:

Ecotoxicological Information: No specific aquatic data available for this product.

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL:

Treat or dispose of waste material in accordance with all local, state/provincial, and national requirements.

Do not flush to surface water or sanitary sewer system.

CONTAINER DISPOSAL:

Empty drums should be completely drained, properly bunged and promptly shipped to the supplier or a drum reconditioner.

All other containers should be disposed of in an environmentally safe manner.

14. TRANSPORTATION INFORMATION

PRODUCT LABEL: Gulf Harmony AW Hydraulic 68

D.O.T. SHIPPING NAME ...: Not regulated by DOT

15. REGULATORY INFORMATION

MISCELLANEOUS INFORMATION:

This material or all of its components are listed on the Inventory of Existing Chemical Substances under the Toxic Substance Control Act (TSCA).

16. OTHER INFORMATION

REASON FOR ISSUE: NEW

APPROVAL DATE: May 9, 2011

SUPERCEDES DATE:

RTN NUMBER

ADDITIONAL INFORMATION:

The data in this Material Safety Data Sheet relates only to the specific material designated herein.

This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of Gulf Oil LP. The data on this sheet are related only to the specific material designated herein. Gulf Oil LP assumes no legal responsibility for use or reliance upon these data.

END OF MSDS



Product Name: Z-50 PIPE DOPE
Revision Date: 20 Sep 2012
Page 1 of 9

MATERIAL SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT

Product Name: Z-50 PIPE DOPE
Product Description: Base Oil and Additives
MSDS Number: 8503
Product Code: 2015A020X010
Intended Use: Sealant

COMPANY IDENTIFICATION

Supplier: Imperial Oil Products Division
240 4th Avenue
Calgary, ALBERTA: T2P 3M9 Canada
24 Hour Environmental / Health Emergency: 1-866-232-9563
Telephone: 1-866-232-9563
Transportation Emergency Phone Number: 1-800-268-3183
Product Technical Information: 1-800-567-3776
Supplier General Contact: 1-800-567-3776

SECTION 2 COMPOSITION / INFORMATION ON INGREDIENTS

No Reportable Hazardous Substance(s) or Complex Substance(s).

SECTION 3 HAZARDS IDENTIFICATION

This material is not considered to be hazardous according to regulatory guidelines see Section 15.

HEALTH EFFECTS

Low order of toxicity. Excessive exposure may result in eye, skin, or respiratory irritation. High-pressure injection under skin may cause serious damage.

NFPA Hazard ID:	Health: 1	Flammability: 1	Reactivity: 1
HMIS Hazard ID:	Health: 1	Flammability: 1	Reactivity: 1

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 4 FIRST AID MEASURES

INHALATION

Under normal conditions of intended use, this material is not expected to be an inhalation hazard.



Product Name: Z-50 PIPE DOPE
Revision Date: 20 Sep 2012
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SKIN CONTACT

Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Inappropriate Extinguishing Media: Straight streams of water

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Hazardous Combustion Products: Smoke, Fume, Aldehydes, Sulphur oxides, Incomplete combustion products, Oxides of carbon, Metal Oxides

FLAMMABILITY PROPERTIES

Flash Point [Method]: >221°C (430°F) [ASTM D-92]

Flammable Limits (Approximate volume % in air): LEL: 0.9 UEL: 7.0

Autoignition Temperature: >260°C (500°F)

SECTION 6 ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

PROTECTIVE MEASURES

Avoid contact with spilled material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.



Product Name: Z-50 PIPE DOPE
Revision Date: 20 Sep 2012
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SPILL MANAGEMENT

Land Spill: Scrape up spilled material with shovels into a suitable container for recycle or disposal.

Water Spill: Stop leak if you can do so without risk. Warn other shipping. Material will sink. Consult an expert. No immediate action required.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7 HANDLING AND STORAGE

HANDLING

Prevent small spills and leakage to avoid slip hazard.

Static Accumulator: This material is not a static accumulator.

STORAGE

Do not store in open or unlabelled containers.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Substance Name	Form	Limit/Standard			Note	Source
MICA	Respirable fraction.	TWA	3 mg/m3			ACGIH

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:



Product Name: Z-50 PIPE DOPE
Revision Date: 20 Sep 2012
Page 4 of 9

No protection is ordinarily required under normal conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

No protection is ordinarily required under normal conditions of use.

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practise good housekeeping.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9

PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION

Physical State: Solid
Form: Semi-fluid
Colour: Grey
Odour: Characteristic
Odour Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15 °C): 1.59
Flash Point [Method]: >221 °C (430 °F) [ASTM D-92]
Flammable Limits (Approximate volume % in air): LEL: 0.9 UEL: 7.0
Autoignition Temperature: >260 °C (500 °F)
Boiling Point / Range: < 316 °C (601 °F) [Estimated]
Vapour Density (Air = 1): N/D
Vapour Pressure: < 0.013 kPa (0.1 mm Hg) at 20 °C [Estimated]
Evaporation Rate (n-butyl acetate = 1): < 0.01
pH: N/D



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Log Pow (n-Octanol/Water Partition Coefficient): N/A
Solubility in Water: Negligible
Viscosity: [N/D at 40°C]
Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION

Freezing Point: N/D
Melting Point: 196 °C (385 °F)
Decomposition Temperature: N/D

NOTE: Most physical properties above are for the oil component in the material.

SECTION 10 STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Excessive heat. High energy sources of ignition.

MATERIALS TO AVOID: Strong oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

HAZARDOUS POLYMERIZATION: Will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

ACUTE TOXICITY

Route of Exposure	Conclusion / Remarks
Inhalation	
Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Negligible hazard at ambient/normal handling temperatures. Based on assessment of the components.
Ingestion	
Toxicity (Rat): LD50 > 5000 mg/kg	Minimally Toxic. Based on test data for structurally similar materials.
Skin	
Toxicity (Rabbit): LD50 > 5000 mg/kg	Minimally Toxic. Based on test data for structurally similar materials.
Irritation (Rabbit): Data available.	Negligible irritation to skin at ambient temperatures. Based on assessment of the components.
Eye	
Irritation (Rabbit): Data available.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.

CHRONIC/OTHER EFFECTS

Contains:

Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitising in test