Poly-Drill Drillin
Systems

POLY-DRILL O.B.X. AND 133X

Overburden and Core Drilling Fluid System

Poly-Drill O.B.X. & 133X are a second generation polymer drilling system that overcomes the shearing problems of emulsion polymers such as Easy Mud, 120L and Matex 1200. They act as cross-linked liquid viscosifiers used for cutting removal in drilling applications.

* Non-shearing clay stabilizing and core recovery system that maintains viscosity under shear
* Includes a lubricate that reduces rod vibration and improves tube filling in broken ground.
* Maintains hole stability and hole cleaning for overburden as well as sand seams.
* Films metal surfaces to provide excellent lubrication of down hole equipment, water swivels, pressure pumps and mixing equipment.
* Assists in bore hole stabilization.
* Helps alleviate solids accumulation within drilling fluids by aiding an Enviro-Pak filtration system.

Safe for the environment.

* Mix 1 quart of O.B.X. per 150 gallons of water while mixing tank is filling for over burden and sand, when tank is near full, then add equal amount of 133X.
* Greater viscosity can be achieved by increasing each product.
* The O.B.X. must be added to the mixing tank first.
* This cross-linked system can achieve a funnel viscosity of 45 to 50 seconds.
*Packaged in 5 gallon plastic pails (20 Liters).

POLY-DRILL DRILLING 1824 - 104 Ave., S.W. Calgary, Alberta T2W-OA8 (403) 259-5112

POLY-DRILL CLAY TREAT II

Poly-Drill Di
Systems

Poly-Drill Clay Treat II is a specialized product designed specifically for use as a replacement for bagged potassium chloride(KcL). Clay Treat II does not contain potassium, but is composed of a sophisticated mildly cationic complex that functions much like KcL to control shale and clay activity. A 2% KcL solution contains 9,700 ppm of chloride ions, while the equivalent of Clay Treat II contains only 165 ppm of chloride ions. This significantly reduces chloride concentration and greatly lessens the environmental risks associated with the use of KcL fluids.

* Provides excellent shale and clay control without the mixing problems associated with large volumes of bagged KcL.

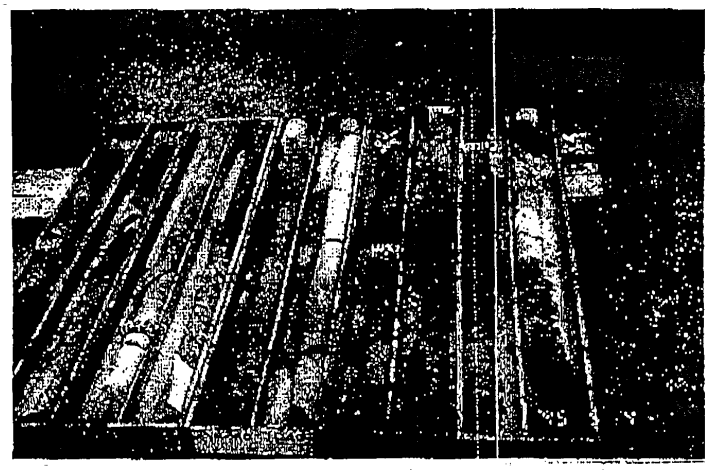
* Compatible with all polymer systems and cross-linked gels such as Poly-Drill 1330, 133X, O.B.X., and maybe used in water, brine or acid systems.

* Will not affect pH and being a non-surface active it does not adversely affect formation.

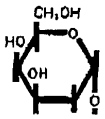
* Can be easily utilized in "on the fly systems" to eliminate pre-mixing and leftover brine disposal problems.

* Highly effective in preventing wellbore shale erosion.

* Typically applied at a concentration of 0.5 to 10 gallons per 1,000 gallons of fluid(GPT) depending on the percent of KcL being replaced, where 2 % potassium chloride functional equivalent is desired, Clay Treat II is added to fresh water at a concentration of 2 gallons per 1,000 gallons of water.



Clay Treat II has been very successful in continuous coring of kimberlite diamond samples, uranium deposits and fault seams



Poly-Drill Drilling Systems
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MATERIAL SAFETY DATA SHEET/FICHE SIGNALETIQUE

Section 1—PRODUCT IDENTIFICATION

PRODUCT TRADE NAME(S): Poly Drill 133X/1330

PRODUCT DESCRIPTION: Latex polyelectrolyte

SECTION 2—COMPOSITION

A liquid polymer: Evaluation of the ingredient(s) has found no ingredient(s) hazardous as per WHMIS regulations

SECTION 3—PHYSICAL DATA

Boiling Point: Not available
Solubility in Water: Solubility limited by solution viscosity.
Density (g/ml): 1.08 at 25° C
Appearance and Odor: Blue. Odor slight.

Specific Gravity (@ 25 Deg.C.): 1.09
pH: 8.1 (1.0% solution)
Physical State: Liquid

SECTION 4—FIRE AND EXPLOSION DATA

Flash Point (method used): (PMCC) >100 C
Conditions of flammability: Intense heat, open flame.
Hazardous combustion products: Products of incomplete hydrocarbon combustion.
Upper and Lower flammable limits: Not available
Extinguishing media: Use water spray, foam, dry chemical, or carbon dioxide.

SECTION 5—REACTIVITY

Chemical stability: Stable under normal conditions.
Hazardous Polymerization: Will not occur
Incompatible substances: Avoid strong oxidizing and reducing agents.
Hazardous decomposition products: Carbon monoxide, carbon dioxide, and products of incomplete hydrocarbon combustic

SECTION 6—HEALTH HAZARD DATA

TOXICITY RATING: Practically non-harmful.
Routes of Exposure and Effects:
SKIN: Slight irritant: prolonged contact may cause skin irritation or dermatitis in some individuals
EYE: No effects of exposure expected with the exception of possible irritation.
INHALATION: If misted, no effects of exposure are expected.
Exposure limits: TLV-TWA: Mineral oil, mist 5 mg/m3
Carcinogenicity: None of the components of this product are listed as carcinogens by IARC and ACGIH
Sensitization of product: Not suspected to be a sensitizer.
Teratongenicity: Not available.
Mutagenicity: Not available.

SECTION 7—EMERGENCY AND FIRST AID PROCEDURES

SKIN: Wash exposed area with soap and water. If irritation or abnormalities persist, call a physician.
EYE: Immediately flush eyes with water for 15 minutes, if irritation or abnormalities persist, call a physician
INHALATION: Remove to fresh air. If breathing becomes difficult, give oxygen and call a physician.
INGESTION: Don not induce vomiting: Call a physician immediately.

SECTION 8—HANDLING AND USE PRECTIONS

Storage requirements: keep container closed when no in use. Store in a cool dry location away from oxidizing and reduci agents.
Waste Disposal: product should be disposed of in accordance with applicable local, Provincial and Federal regulations.
Steps must be taken if product is released or spilled: clean spill areas thoroughly to avoid hazardous slippery conditions.

SECTION 9—INDUSTRIAL HYGIENE CONTROL MEASURES

Respiratory Protection: None normally required.
Ventilation: If mist and/or vapors are present, use air purifying respirator of self-contained breathing apparatus, but this is rarely required.
Eye Protection: Safety glasses, if personally preferred
Gloves: Generally not necessary. Personal preference.

SECTION 10—TOXICOLOGICAL PROPERTIES

Environmental Effects: Not known to be harmful to aquatic life at low concentrations.
Freshwater aquatic toxicity rating: 96 hour LC50 Rainbow Trout = 160 mg/L
96 hour LC50 Salmon = 160 mg/L

SECTION 11—DEPARTMENT OF TRANSPORTATION INFORMATION

Shipping Name: Drilling Mud
Hazard Class: Not hazardous
Hazardous Substances: None
Cautionary Labeling: None required

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MATERIAL SAFETY DATA SHEET/FICHE SIGNALETIQUE

Section 1—PRODUCT IDENTIFICATION

PRODUCT TRADE NAME(S): Poly Drill O.B.X.
TDG Classification: Non dangerous goods

WHMIS CLASSIFICATION: Non-regulated

SECTION 2—COMPOSITION

A liquid polymer: Evaluation of the ingredient(s) has found no ingredient(s) hazardous as per WHMIS regulations.

SECTION 3—PHYSICAL DATA

Boiling Point: Not available
Solubility in Water: disperses in water(forms viscous, slippery solution).
Density (g/ml): Not available
Appearance and Odor: Brown. Odor slight.

Specific Gravity: 0.9 g/cm
pH: 3.8 (1% concentration)
Physical State: Liquid

SECTION 4—FIRE AND EXPLOSION DATA

Flash Point (method used): (PMCC) greater than 100 C.
Conditions of flammability: Very low risk.
Hazardous combustion products: None known.
Upper and Lower flammable limits: Not available.
Extinguishing media: Carbon dioxide, dry chemicals, foam, in preference to water spray

SECTION 5—REACTIVITY

Chemical stability: Stable under normal conditions.
Hazardous Polymerization: Will not occur.
Incompatible substances: Avoid strong oxidants such as liquid chlorine, concentrated oxygen, sodium or calcium hypochlo
Hazardous decomposition products: None known

SECTION 6—HEALTH HAZARD DATA

TOXICITY RATING: Practically non-harmful.
Routes of Exposure and Effects:
SKIN: Slight irritant: prolonged contact may cause skin irritation or dermatitis in some individuals
EYE: No effects of exposure expected with the exception of possible irritation.
INHALATION: Due to low volatility of mineral distillates a small inhalation hazard exists.
INGESTION: can cause nausea, vomiting, cramps, diarrhea
Chronic exposure limits: None
Sensitization of product: Not suspected to be a sensitizer.
Teratongenicity: Not available.
Mutagenicity: Not available.
Carcinogenicity: None of the components of this product are listed as carcinogens by IARC and ACGIH

SECTION 7—EMERGENCY AND FIRST AID PROCEDURES

SKIN: Wash exposed area with soap and water. If irritation or abnormalities persist, call a physician.
EYE: Immediately flush eyes with water for 15 minutes, if irritation or abnormalities persist, call a physician
INHALATION: Remove to fresh air. If breathing becomes difficult, give oxygen and call a physician.
INGESTION: Don not induce vomiting: Call a physician immediately.

SECTION 8—HANDLING AND USE PRECTIONS

Storage requirements: keep container closed when not in use. Store in a cool dry location away from oxidizing and reduc agents.
Waste Disposal: product should be disposed of in accordance with applicable local, Provincial and Federal regulations.
Steps must be taken if product is released or spilled: clean spill areas thoroughly to avoid hazardous slippery conditions.

SECTION 9—INDUSTRIAL HYGIENE CONTROL MEASURES

Respiratory Protection: None normally required.
Ventilation: If mist and/or vapors are present, use air purifying respirator of self-contained breathing apparatus, but this is rarely required.
Eye Protection: Safety glasses, if personally preferred
Gloves: Generally not necessary. Personal preference.

SECTION 10—TOXICOLOGICAL PROPERTIES

Environmental Effects: Not known to be harmful to aquatic life at low concentrations.
Freshwater aquatic toxicity rating: 96 hour LC50 Rainbow Trout = 160 mg/L
96 hour LC50 Salmon = 160 mg/L

SECTION 11—DEPARTMENT OF TRANSPORTATION INFORMATION

Shipping Name: Drilling Mud
Hazard Class: Not hazardous
Hazardous Substances: None
Cautionary Labeling: None required

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MATERIAL SAFETY DATA SHEET/FICHE SIGNALETIQUE

Section 1—PRODUCT IDENTIFICATION

PRODUCT TRADE NAME(S): Poly Drill CLAY TREAT II

SECTION 2—COMPOSITION

SECTION 3—PHYSICAL DATA

Boiling Point: 100 C
Solubility in Water: Soluble
Density (g/ml): 1.1
Appearance and Odor: Red. Characteristic slight odor.

Specific Gravity (@ 25 Deg.C.): 1.09
pH: 5.0 - 7.0 (1.0% solution)
Physical State: Liquid

SECTION 4--FIRE AND EXPLOSION DATA

Flash Point: >93.3 C
Conditions of flammability: Will burn after drying
Hazardous combustion products: Oxides of carbon and nitrogen and products of incomplete combustion.
Upper and Lower flammable limits: Not available
Extinguishing media: Use water spray, foam, dry chemical, or carbon dioxide.

SECTION 5—REACTIVITY

Chemical stability: Stable under normal conditions.
Hazardous Polymerization: Will not occur.
Incompatible substances: Avoid strong oxidizing and reducing agents.
Hazardous decomposition products: Not available.

SECTION 6—HEALTH HAZARD DATA

TOXICITY RATING: Practically non-harmful.
Routes of Exposure and Effects:
SKIN: Slight irritant; prolonged contact may cause skin irritation or dermatitis in some individuals
EYE: No effects of exposure expected with the exception of possible irritation.
INHALATION: If misted, no effects of exposure are expected.
Exposure limits: Contains trace acrylamide (SKIN). Exposure limit, TWAEV=0.03 mg/m(ONT. Reg. 654/86).
Contains traces of isopropanol. Exposure limit, TWAEV=400ppm, STEV=500ppm(ONT. Reg. 654/86).
Carcinogenicity: This product contains traces of acrylamide. Acrylamide is listed by IARC(Group 2B) and ACGIH(Grou as a possible human carcinogen.
Teratongenicity: Not available.
Mutagenicity: Not available.

SECTION 7—EMERGENCY AND FIRST AID PROCEDURES

SKIN: Wash exposed area with soap and water. If irritation or abnormalities persist, call a physician.
EYE: Immediately flush eyes with water for 15 minutes, if irritation or abnormalities persist, call a physician.
INHALATION: Remove to fresh air. If breathing becomes difficult, give oxygen and call a physician.
INGESTION: Don not induce vomiting: Call a physician immediately.

SECTION 8—HANDLING AND USE PRECTIONS

Storage requirements: keep container closed when no in use. Store in a cool dry location away from oxidizing and reduci agents.
Waste Disposal: product should be disposed of in accordance with applicable local, Provincial and Federal regulations.
Steps must be taken if product is released or spilled: clean spill areas thoroughly to avoid hazardous slippery conditions.

SECTION 9—INDUSTRIAL HYGIENE CONTROL MEASURES

Respiratory Protection: None normally required.
Ventilation: If mist and/or vapors are present, use air purifying respirator of self-contained breathing apparatus, but this is rarely required.
Eye Protection: Safety glasses, if personally preferred
Gloves: Generally not necessary. Personal preference.

SECTION 11—DEPARTMENT OF TRANSPORTATION INFORMATION

Shipping Name: Drilling Mud
Hazard Class: Not hazardous
Hazardous Substances: None
Cautionary Labeling: None required