#### ECHO BAY MINES LTD.

Mailing Address: Lupin Operation Bag No. 1 Nisku, Alberta TOC 2G0

Lupin Operation No. 10, Yellowknife Airport Yellowknife, N.W.T. X1A 3T2

Phone: (403) 890-7000

Fax: (403) 890-8766

August 24, 1998

Our File: Ulu Water Licence Your File: Water Permit No.NWB2ULU9700

Executive Director Nunavut Water Board P.O. Box 119 Gjoa Haven, NT X0E 1J0

Dear Sir:

RE: Ulu Project, NT

**Estimate of Current Mine Restoration Liability** 

Water Licence NWB2ULU9700

SEP 0 3 1998

PUBLIC REDISTRY

As required by Part I, Item 3 of Water Permit No.NWB2OCC9799, please accept the attached document as the submission for the purposes of estimating the current mine restoration liability at the Ulu Project, Echo Bay Mines Ltd.

The estimate was recently compiled using current quotations from project specific contractors, previous operating experience at Ulu and best engineering estimates. The Ulu Project Manager, now relocated to Lupin (Edmonton office) as Chief Mine Engineer at Lupin prepared a considerable amount of the estimate with the Lupin site staff.

Both a working LOTUS spreadsheet and the RECLAIM model are included in the package. Although considerable changes to the model were required to accommodate the unique requirements for closure at Ulu, the cost summary should be representative of the closure requirements.

Should you have any questions or comments regarding the attached information, please do not hesitate to contact the undersigned at (403) 890-8794.

Yours truly,

D. Hohnstein

Environmental Coordinator, Lupin

cc: J. McCrank H. Ducasse B. Lowe

# ESTIMATE OF CURRENT MINE RESTORATION LIABILITY

### WATER LICENCE NWB2ULU9700



**ULU PROJECT, NT** 



ECHO BAY MINES LTD.



Prepared: August 20, 1998

#### Table of Contents

		Page
1.0	Requi	rement of Mine Restoration Cost Estimate
2.0	Sumn	nary of Current Liability Cost Estimate
3.0	Notes	to Restoration Cost Estimate; Ulu Project
	3.1	Weatherhaven Camp and Associated Structures
	3.2	Other Buildings and Contents
	3.3	Camp Pad and Laydown Areas
	3.4	Infrastructure Support; fresh water intake, sewage disposal facilities, roads and airstrip, fuel storage, explosives magazine and quarry use 3
	3.5	Underground development
	3.6	Waste Rock4
	3.7	Ore Stockpile
	3.8	Revegetation4
	3.9	Post Closure Monitoring
	3.10	Mobilization/demobilization
4.0	Echo	Bay Mines Lotus Spreadsheet Summary
5.0	Recla	im v.3.1 Printout with Cost Summary Table

## **Estimate of Current Mine Restoration Liability; 1998**

#### 1.0 Requirement of Mine Restoration Liability Estimate

Echo Bay Mines Ltd., Lupin Operations applied for and received a Water Licence for the Ulu Project located approximately 150 km north of the Lupin Mine. Within the Licence, under Part I, Item 3, is the requirement to submit to the Water Board an initial estimate of the current mine restoration liability using the current version of RECLAIM, its equivalent or some other method acceptable by the Board. On July 06, 1998, the requirement to submit the estimate within 6 months of issuance of the Licence was extended by the Board to September 1, 1998.

In September, 1997 the Ulu exploration program was temporarily suspended due to the low price of gold and the current economics of progressing the site to the production phase of development. Considerable underground development work had been completed to date as well as definition diamond drilling. Bulk samples were obtained from several underground levels for metallurgical testing at Lupin. As well, surface exploration activity took place to further investigate the Ulu ore body.

The reclamation liability at Ulu is mainly concerned with the area site disturbance and the potential contamination of the area through hydrocarbon use at the site and the storage of potentially acid generating ore and waste rock on the surface. The extent of site disturbance has been kept to a minimum through efficient planning and land use. The airstrip in use is currently serving two functions, being a roadway as well. The site laydown areas and ore stockpile are incorporated adjacent to the portal area and have been expanded as waste rock becomes available and the need for storage increases.

The reclamation liability estimate included in this summary covers the liability associated with the initial construction and approximately one year of exploration activity. The only known expansion to the current site conditions and therefor liability, are the completion of the ore storage pad and additional road (portages) along the haul route during the production phase of the project.

#### 2.0 Summary of Current Liability Cost Estimate

The reclamation cost estimates are summarized below. The estimates were completed on a LOTUS v.5 spreadsheet to identify and itemize all the components at the Ulu project site. Many of these components are unique to Ulu (which is advanced exploration in contrast to a mining/milling site) and require custom insertion into the RECLAIM model.

The information from the LOTUS spreadsheet was transferred to the most recent RECLAIM version 3.1 (September, 1997; Brodie Consulting Ltd.) formated for Quatro Pro. Printed output from both spreadsheets are attached for detailed review of all

component areas. Slight changes in some of the methods of calculating from one spreadsheet to the other result in minor differences, however the final estimate from both is within 10 %. Supporting rationale and assumptions for each of the cost components are also attached. Unit costs for the different components were derived by three methods: estimates obtained from the original contractors (Weatherhaven camp), estimates based on previous experience (winter road haul) and best engineering estimates (dismantle Ulu trailer camp). Where possible, the model unit costs were used within the RECLAIM spreadsheet, however most were not applicable or were on an extreme high side.

# Estimate of Restoration Liability for the Ulu Project, Echo Bay Mines Ltd. Major Items Summary

Component	Reclamation Cost
Cap Vent Raise	\$16,560
Dismantle Fuel Tanks	\$135,500
Dismantle	
Weatherhaven	\$68,000
Dismantle Ulu	\$210,540
Winter Road/Air	
Freight Haul	\$805,234
Sub Total	\$1,235,834
Other Misc. Items	
(grading, scarifying,	
hauling)	\$31.669
Total	\$1,267,503

#### 3.0 Notes to Restoration Cost Estimate; Ulu Project

#### 3.1 Weatherhaven Camp and associated structures

Weatherhaven Camp facilities are to be dismantled, packaged in fifteen (15) SeaContainers and transported off site to Lupin or another destination as may be required. The seven modular type trailer units (used as staging camp at Camp 3 location) adjacent to the Weatherhaven will be used during the dismantling and demobilization, then transported south. Costs are based on estimates obtained from Weatherhaven Structures on the dismantling of the camp.

#### 3.2 Other Buildings and contents

There are several other small buildings at the site which serve as storage and support areas (core shack, gensets, vans). These smaller units, depending on their end use, will be removed (either dismantled or as is) or burned prior to disposal.

The Steel clad building used as a shop at Camp 3 to be collapsed and removed. 850 m<sup>2</sup> building area with potential for a hydrocarbon contaminated base. Allow 850 m<sup>3</sup>.

#### 3.3 Camp Pad and Laydown Areas

The camp pad, adjacent laydown area and portal laydown consist of 34,000 m<sup>2</sup> of material that is composed of waste rock and a top layer of esker sand. Scarifying of the surface is required. Also, a perimeter distance of 1,100 metres with an average height of two meters requires slope contouring to 3:1 (horizontal:vertical).

#### 3.4 Infrastructure Support

Fresh Water Intake at West Lake consists of a floating barge and associated piping to supply the camp. Allowing for the removal of 860 metres of pipe and support material and transportation to Lupin.

Sewage Disposal Facilities consist of a portable treatment plant and associated piping to disposal at East Lake. Allowing for the removal of 400 metres of piping and transportation of pipe and plant to Lupin.

Roads and Airstrip amount to approximately 14 kilometres of road averaging 10 metres width (with the exception of the airstrip; 1,150 metres by 30 metres width). Scarify 16.3 hectares and contour slopes of approximately 50% of the overall length to complete. There are only six culverts in the current road system connecting Ulu Project Camp with Camp 3 at Reno Lake, the result of construction on higher ground. Minimal excavation and re-sloping of the roadway required for closure at these locations.

Fuel Storage areas located at both the Ulu Camp and at Camp 3. The Ulu camp and Camp 3 fuel storage areas consists of five 14,000 usg portable tanks (P40 / P50) and six 14,000 usg portable tanks (P50) respectfully, to be removed via winter road. The Camp 3 fuel storage also contains two 350,000 usg tanks (P40) to be dismantled (estimate from Gem Steel) prior to removal. A small 1,500 usg day tank at the shop also has a berm containment.

The total area involved in the fuel storage at both camps is 4,160 m<sup>2</sup> which includes the offloading aprons. Allowing the possibility of bioremediation for the construction material above the liners at a 0.5 metre depth gives 1,074 m<sup>3</sup> of material.

Explosive Magazines consist of four (4) SeaContainers enclosed within a fenced compound. These containers are to be utilized for containment of other materials to be transported and removed from the site during winter road operations. The fence (100m) is to be removed @ \$10/metre.

Quarry use at the Ulu Project has been limited to disturbance at the Camp 3 esker. These

areas are limited to the lower elevations of the esker and are contoured to the surrounding topography upon completion of quarry operations during the season. Only minimal grading and sloping should be required.

#### 3.5 Underground Development

Currently the underground exploration at the Ulu Project has seen development of a portal and ramp to a depth of 155 metres over a distance of approximately 1,762 metres. There is the need to allow for a single bulkhead at the portal and a reinforced cap over a single, fresh air vent raise.

Minor equipment (pumps, electrical) removal from the underground will be required. At present, during the shutdown all equipment has been removed.

#### 3.6 Waste Rock

Waste rock is limited to the constructed storage pad areas and the camp pad. It is expected that, prior to the end of the production phase, some potentially acid generating rock may be stored on the ore storage pad. However, until that time, there is only a small amount of ore currently on the pad that will require disposal (within the underground workings).

#### 3.7 Ore Stockpile

At the end of the production phase, the ore stockpile is expected to be depleted. A layer of esker material separates the waste rock pad from the ore stockpile therefor little intermixing of the materials is expected. The storage pad itself is currently 19,000 m<sup>2</sup> and will require re-sloping on approximately 600metres of the perimeter.

#### 3.8 Revegetation

There are currently no plans to commence revegetation of the disturbed areas in addition to the scarifying of disturbed ground. Enhanced re-introduction of the native species is viewed as potentially the most effective form of vegetative reclamation for the long term. There are no immediate areas of concern with regard to erosion that may require the need for the short-term establishment of vegetation. No provision (other than scarify) for revegetation has been included at this time.

#### 3.9 Post Closure Monitoring

The underground development at the Ulu Project is entirely in continuous permafrost. The permanent closure of the portal and the fresh air raise will eliminate any potential of surface waters entering the voids. Minor amounts of water that do manage to enter will

ultimately freeze at depth and at surface during the winter months. No allowance for water monitoring or treatment is being considered from this source.

Monitoring of seepage from the camp pad and the ore storage pad is planned for a minimum period of three years. Initial run off will not be included in the three sampling periods per season at \$4,000 per period. Allow an annual cost of \$12,000 x 3 = \$36,000 for inspections and water quality sampling/analysis.

Further studies relating to ARD issues are not expected and therefor not included in the cost estimate. Studies to date have been completed by Klohn-Crippen Consulting Ltd. and focused both on the ARD potential of the ore and the waste rock used to construct the pads at the site. A kinetic study has been completed and further sample collection is ongoing during the shutdown to increase the data base for the water quality at minimal cost. Allow 5,000/year x 3 = 15,000.

#### 3.10 Mobilization/Demobilization

The allowance for Mob/demob costs has been limited to the demobilization of equipment from the Ulu Project area on the assumption that all reclamation work would be complete prior to final removal of equipment via the winter road. These costs are based on Echo Bay Mines Ltd. past experience and cost. All costs are included in the winter road/air freight haul and fuel haul components. These costs are based on previous experience however, they may vary from year to year dependent on equipment availability from contractors.

PROJECT: Echo Bay Mines - Ulu

**DATE**: 05-Nov-99

# **UNIT COST SUMMARY TABLE**

DATE	05-1107-99					
ITEM	Detail	COST CODE UNITS		LOW \$	HIGH\$ S	SPECIFIED \$
1 excavate	Rock, Bulk drill, blast, load short haul, < 500 m dump	RB1	m3	8	12	NA
	tram blasted rock, u/g	RBT	m3	1.44	3.35	NA
	RB1 + long haul, up to 1500 m	RB2	m3	8.5	12.5	NA
	RB1 + spread and con	npact RB3	m3	8.5	12.5	NA
	RB1 + long haul + spreand compact	ead RB4	m3	9	13	NA
	RB1 + Specified activi	ty RBS	m3	NA	NA	NA
2 excavate	e Rock, Controlled drill, blast, load short haul, < 500 m dump	RC1	m3	8	12	NA
	RC1 + long haul, up to 1500 m	RC2	m3	9	13	NA
	RC1 + spread and cor	npact RC3	m3	8.5	12.5	NA
	RC1 + long haul + spr and compact	ead RC4	m3	9.5	13.5	NA
	RC1 + Specified activ	ity RCS	m3	NA	NA	NA
3 excavate	e Soil, Bulk excavate, load short haul, < 500 m dump	SB1	m3	2.74	4.15	NA
	SB1 + long haul, up to 1500 m	SB2	m3	3.4	5.12	NA
	SB1 + spread and cor	mpact SB3	m3	3.15	4.55	NA
	SB1 + long haul + spr and compact	read SB4	m3	3.8	7.67	NA
	SB1 + Specified activ	ity SBS	m3	1.99	NA	NA

4 excavate Soil, Controlled

PROJECT: Echo Bay Mines - Ulu DATE: 05-Nov-99  UNIT COST SUMMARY TABLE						
ITEM	Detail	OST CODE UNITS		LOW\$	HIGH \$	SPECIFIED \$
	excavate, load short haul, < 500 m dump	SC1	m3	1.76	5.75	NA
	SC1 + long haul, over 500 m	SC2	m3	5.75	8.25	NA
	SC1 + spread and compact	SC3	m3	4.8	10	NA
	SC1 + long haul + spread and compact	SC4	m3	5.4	10.6	NA
	SC1 + Specified activity	SCS	m3	NA	NA	NA
5 Concrete	work					
	Small pour, no forms	CS	m3	250	350	NA
	Large pour, no forms	CL	m3	200	300	NA
	Small pour, Formed	CSF	m3	800	1440	NA
	Large pour, Formed	CLF	m3	250	350	NA
6 Vegetation	on Hydroseed, Flat	VHF	ha	1100	4000	NA
	Hydroseed, Sloped	VHS	ha	3500	4500	NA
	veg. Blanket/erosion mat	VB	ha	10000	12000	NA
	Tree planting	VT	ha	10000	12000	NA
	Wetland species	VW	ha	50000	75000	NA
7						
7 Pumps	Small, <	PS	each	3000	6000	NA
	Large, >	PL	each	5000	9000	NA
8 PiPes						
o i ii es	Small, < 6 inch diameter	PPS	m	25	75	NA
	Large, > 6 inch diameter	PPL	m	1	150	NA
9 pump sa	nd BackFill	BF	m3	1.5	5	NA
10 Fence, E	rect	FE	m	100	150 15	

Fence, Remove

2 of 6 A:\ULU\A+R Plan\ulurecl.wb3

FR

9.9

m

15

NA

**DATE**: 05-Nov-99

# PROJECT: Echo Bay Mines - Ulu UNIT COST SUMMARY TABLE

DATE: 05-Nov-99						
ITEM	Detail	COST CODE	UNITS	LOW \$	HIGH \$	SPECIFIED \$
11 Signs		S	each	10	30	NA
	l and Blast only ope, collapse drift)	DB	m3	5	10	NA
3 excavate	Rip Rap drill, blast, load short haul, < 500 m dump and spread	RR1	m3	8	12	NA
	RR1 + long haul	RR2	m3	9.5	14.5	NA
	excavate rock from waste dump, short haul, spread	RR3	m3	1.05	2.37	NA
	RR3 + long haul	RR4	m3	4	5.35	NA
	specified rip rap source	RR5	m3	NA	NA	N
4 Import Li	meStone	ILS	tonne	8	12	N
5 <b>Import Li</b>	Ме	ILM	tonne	136	290	N
6 Grouting		G	m3	45	70	N
17 <b>Dozing</b>	grade sides of pads, <1m grade sides of pads, >1m doze Rock piles doze overburden/Soil pile	n DR DR	m3 m3	0.21 0.21 0.28 0.67	1.32 1.32 1.39 5.68	N N
18 <b>Equipme</b>	nt - Mobile Sell	EMS	s tonne	0	0	N
	decontaminate and Dispo	ose EMD	tonne	1000	10000	N
	ent - Stationary rusher, grinder, lant)					
power p	Sell	ESS	each	0	0	) /
	decontaminate and Disp	ose ESD	) tonne	1000	20000	) /
20 Autoclav	<b>/e</b> Sell	AS	S each	0	0	) 1
	decontaminate and Disp	ose Al	) each	5000	20000	) 1
21 <b>Building</b>	s - Decontaminate					
_						

	Echo Bay Mines - Ulu 05-Nov-99	T COST SUI	MMA	RY TA	BLE	
ITEM	Detail	COST CODE UNITS		LOW \$	HIGH \$	SPECIFIED \$
	Chemicals	BDC	m3	NA	NA	NA
	Asbestos	BDA	m2	NA	NA	NA
22 Buildings	- Remove					
LL Danamyo	Wood - teardown	BRW1	m	5	10	NA
	Wood - burn	BRW2	m	2.5	5	NA
	Weatherhaven - dismantle	BRT1	all	5	10	68000
	Trailers - dismantle	BRT2	all	10	20	118800
	350,000 gal tanks - teardow	n BRS1	each	67750	90000	NA
	Steel - salvage	BRS2	m2	50	75	NA
23 Buildings	- Mothball					
	Seal windows & doors	BMS	each	NA	NA	NA
	drain Plumbing	BMP	each	NA	NA	NA
24 Laborato	ry Chemicals					
	Remove from site	LCR pallet		1500	2000	NA
	Dispose on site	LCD	each	NA	NA	NA
25 <b>PCB - Re</b>	move from site	PCBR litre		5	7.5	NA
26 FueL	Remove from site	FLR litres		0.3	0.93	NA
	Remove nom site	r Livilles		0.5	0.33	INA
	Burn on site	FB	kg	NA	NA	NA
27 <b>Oil</b>						
	Remove from site	OR	kg	0.12	0.88	NA
	Burn on site	ОВ	kg	NA	NA	NA
28 Process	Chemicals					
	Remove from site	PCR	kg	0.12	1.76	NA
	Dispose on site	PCD	kg	NA	NA	NA
29 Explosive	es					
·	Remove from site	ER	kg	0	2	NA
	Dispose on site	ED	kg	NA	NA	NA

PROJECT: Echo Bay Mines - Ulu DATE: 05-Nov-99	IT COST	SUMMA	RY TA	BLE	
ITEM Detail	COST CODE	UNITS	LOW \$	HIGH \$	SPECIFIED \$
30 Contaminated Soils					
Remediate on site	CSR	m3	25	200	NA
consolidate & cover	Use cost	code items 1	- 4		
cover in place	Use cost	code items 1	- 4		
31 Mobilize Heavy Equipment					
Road access, Nodwells	MHERN	\$/trip	15330	16420	NA
Road access, Commande		\$/trip	550	612	NA
Air access	MHEA	\$/trip	1100	2250	NA
Transport, flatbeds	MHEF				122712
Winter Road, open	MHEW				260110
32 Mobilize Camp					
<20 persons Road access	MC <r< td=""><td>each</td><td>NA</td><td>NA</td><td>NA</td></r<>	each	NA	NA	NA
<20 persons Air access	MC <a< td=""><td>each</td><td>NA</td><td>NA</td><td>NA</td></a<>	each	NA	NA	NA
33 Mobilize Workers					
<20 persons	MM<	person	175	330	NA
> 20	MAS		NIA	NIA	NIA
>20 persons	MM>	person	NA	NA	NA
34 Mobilize Misc. Supplies	MMS	each	NA	NA	NA
35 House Workers, Catering	HWC	\$/man-day	22	30	NA
36 Visual site Inspection	VI	each	12000	18000	NA
37 Survey site Inspection	SI	each	NA	NA	NA
38 Water Sampling	WS	each	5000	7500	NA
39 site inspection RePorT	RPT	each	NA	10000	NA
40 Security Guard	SG	pers/mon	5000	7000	NA
41 ACCoModation	ACCM	pers/mon	660	900	NA
42 Maintain Pumping	MP	month	3000	NA	NA
43 Clear SpillWay	CSW	each	1700	4800	NA
44 Build Treatment Plant Small (< 1000 m3/d)	BTPS	lump sum	1E+06	2E+06	NA
,					
Large (> 1000 m3/d)	BTPL	lump sum	2E+06	3.5E+06	NA

	CT: Echo Bay Mines - Ulu TE: 05-Nov-99	UNIT COST SUMMARY TABLE						
ITEM	Detail	COST CODE UNITS		LOW \$	HIGH \$	SPECIFIED \$		
45 Operate	e Treatment Plant	OTP	m3	0.19	1.5	NA		
	Y road and	SCFY	m2	0.04	0.45	NA		

A:\ULU\A+R Plan\ulurecl.wb3

Echo Bay Mines - Ulu

DATE:

28-Aug-98

COMPONENT TYPE:

UNDERGROUND MINE

COMPONENT NAME:

COMPONENT No.:

1

BEST ESTIMATE FOR UNIT COSTS

Block portal with waste m3 800 RR3L 1.05 \$8 Cap shaft m3 NA 0		ACTIVITY/MATERIAL	UNITS QU	JANTITY	COST	UNIT COST	COST
Signs	Α	OBJECTIVE: CONTROL ACCESS					
Ditch, mat'l A		Fence	m		NA	0	\$0
mat'l B		Signs	each		NA	0	\$0
Uncover portal   m3   400   DSH   5.68   S2,2		•	m3		NA	0	\$0
Block portal with waste		, mat'l B	m3		NA	0	\$0
Cap shaft         m3         NA         0           Cap ventilation raise         m3         11.5         CSFH         1440         \$16.5           Cap raise #2         m3         NA         0         NA         0           Backfill adits         m3         NA         0         NA         0           Backfill shaft         m3         NA         0         NA         0           Backfill raise #1         m3         NA         0         NA         0           Backfill raise #2         m3         NA         0         NA         0           Backfill open stopes         m3         NA         0         NA         0           Specified control         NA         NA         0         NA         0           Backfill mine         m3         NA         0         NA         0           Collapse mine         m3         NA         0         NA         0           Contour, mat'l A         m3         NA         0         NA         0           Other         NA         NA         0         NA         0           C OBJECTIVE: FLOOD MINE         NA         NA         0         NA			m3	400	DSH	5.68	\$2,272
Cap ventilation raise         m3         11.5         CSFH         1440         \$16.5           Cap raise #2         m3         NA         0           Backfill ddits         m3         NA         0           Backfill shaft         m3         NA         0           Backfill raise #1         m3         NA         0           Backfill raise #2         m3         NA         0           Specified control         NA         0           NA         NA         0           Specified control         m3         NA         0           Collage mine         m3         NA         0           Collapse mine         m3         NA         0           Contour, mat'l A         m3         NA         0           Maintain dewatering (see "MONITORING/MAINTENANCE" costing or NA         0           Plug			m3	800	RR3L	1.05	\$840
Cap raise #2         m3         NA         0           Backfill adits         m3         NA         0           Backfill shaft         m3         NA         0           Backfill raise #1         m3         NA         0           Backfill raise #2         m3         NA         0           Backfill open stopes         m3         NA         0           Specified control         NA         0           Backfill mine         m3         NA         0           Collapse mine         m3         NA         0           Collapse mine         m3         NA         0           Contour, mat'l A         m3         NA         0           Maintain dewatering (see "MONITORING/MAINTENANCE" costing cr         NA         0           Other         NA         0           Plug adits         m3         NA         0           Plug adits         m3         NA         0           Plug drillholes to surface         each         NA         0           Grouting         m3         NA         0           Other         NA         0           D         OBJECTIVE: DEVELOP WETLAND         NA		•	m3			0	\$0
Backfill adits         m3         NA         0           Backfill shaft         m3         NA         0           Backfill raise #1         m3         NA         0           Backfill raise #2         m3         NA         0           Backfill open stopes         m3         NA         0           Specified control         NA         0           NA         0         NA         0           Specified control         NA         0           NA         NA         0           Collagse mine         m3         NA         0           Collagse mine         m3         NA         0           Contour, mat'l B         m3         NA         0           Maintain dewatering (see "MONITORING/MAINTENANCE" costing contours         NA         0           Plug adits         m3         NA		•	m3	11.5		1440	\$16,560
Backfill shaft		·	m3			0	\$0
Backfill raise #1							\$0
Backfill raise #2							\$0
Backfill open stopes							\$0
Specified control							\$0
B   OBJECTIVE: STABILIZE GROUND SURFACE   NA   Backfill mine   m3   NA   0   Collapse mine   m3   NA   0   Contour, mat'l A   m3   NA   0   NA			m3				\$0
B         OBJECTIVE: STABILIZE GROUND SURFACE         NA           Backfill mine         m3         NA         0           Collapse mine         m3         NA         0           Contour, mat'l A         m3         NA         0           , mat'l B         m3         NA         0           Maintain dewatering (see "MONITORING/MAINTENANCE" costing cr         NA         NA           Other         NA         0           Plug adits         m3         NA         0           Plug adits         m3         NA         0           Plug drillholes to surface         each         NA         0           Grouting         m3         NA         0           Other         NA         0           D         OBJECTIVE: DEVELOP WETLAND         NA         NA           Earthworks, mat'l A         m3         NA         0           , mat'l B         m3         NA         0           Vegetate         ha         NA         0           Other         NA         0		Specified control				0	\$0
Backfill mine         m3         NA         0           Collapse mine         m3         NA         0           Contour, mat'l A         m3         NA         0           , mat'l B         m3         NA         0           Maintain dewatering (see "MONITORING/MAINTENANCE" costing cr         NA         NA           Other         NA         0           Plug adits         m3         NA         0           Plug adits         m3         NA         0           Plug drillholes to surface         each         NA         0           Grouting         m3         NA         0           Other         NA         0           D         OBJECTIVE: DEVELOP WETLAND         NA         NA           Earthworks, mat'l A         m3         NA         0           , mat'l B         m3         NA         0           Vegetate         ha         NA         0           Other         NA         0							
Collapse mine         m3         NA         0           Contour, mat'l A         m3         NA         0           , mat'l B         m3         NA         0           Maintain dewatering (see "MONITORING/MAINTENANCE" costing cr         NA         NA           Other         NA         0           NA         NA         0           NA         NA         0           Plug adits         m3         NA         0           Plug drillholes to surface         each         NA         0           Grouting         m3         NA         0           Other         NA         0           D OBJECTIVE: DEVELOP WETLAND         NA         0           Earthworks, mat'l A         m3         NA         0           , mat'l B         m3         NA         0           Vegetate         ha         NA         0           Other         NA         0	В		E				
Contour, mat'l A							\$0
, mat'l B         m3         NA         0           Maintain dewatering (see "MONITORING/MAINTENANCE" costing cr         NA         NA           Other         NA         0           C OBJECTIVE: FLOOD MINE         NA         NA           Plug adits         m3         NA         0           Plug drillholes to surface         each         NA         0           Grouting         m3         NA         0           Other         NA         0           D OBJECTIVE: DEVELOP WETLAND         NA         NA           Earthworks, mat'l A         m3         NA         0           , mat'l B         m3         NA         0           Vegetate         ha         NA         0           Other         NA         0		•					\$0
Maintain dewatering (see "MONITORING/MAINTENANCE" costing countries of the		•					\$0
Other         NA         0           C OBJECTIVE: FLOOD MINE         NA         NA           Plug adits         m3         NA         0           Plug drillholes to surface         each         NA         0           Grouting         m3         NA         0           Other         NA         0           NA         NA         0           Earthworks, mat'l A         m3         NA         0           , mat'l B         m3         NA         0           Vegetate         ha         NA         0           Other         NA         0           NA         0         NA         0		·				0	\$0
C OBJECTIVE: FLOOD MINE     Plug adits			INTENANCE" o	costing co			•
C OBJECTIVE: FLOOD MINE Plug adits Plug drillholes to surface Grouting Other  OBJECTIVE: DEVELOP WETLAND Earthworks, mat'l A , mat'l B Vegetate Other  NA  NA  NA  NA  NA  NA  NA  NA  NA  N		Other				0	\$0
Plug adits         m3         NA         0           Plug drillholes to surface         each         NA         0           Grouting         m3         NA         0           Other         NA         0           D OBJECTIVE: DEVELOP WETLAND         NA         NA           Earthworks, mat'l A         m3         NA         0           , mat'l B         m3         NA         0           Vegetate         ha         NA         0           Other         NA         0							
Plug drillholes to surface         each         NA         0           Grouting         m3         NA         0           Other         NA         0           D OBJECTIVE: DEVELOP WETLAND         NA         NA           Earthworks, mat'l A         m3         NA         0           , mat'l B         m3         NA         0           Vegetate         ha         NA         0           Other         NA         0           NA         0         NA         0	С		_				••
Grouting Other         m3         NA 0		•					\$0
Other		•					\$0
D OBJECTIVE: DEVELOP WETLAND Earthworks, mat'l A m3 NA 0 , mat'l B m3 NA 0 Vegetate ha NA 0 Other NA 0		•	m3				\$0
D         OBJECTIVE: DEVELOP WETLAND         NA           Earthworks, mat'l A         m3         NA         0           , mat'l B         m3         NA         0           Vegetate         ha         NA         0           Other         NA         0           NA         0         NA		Other				0	\$0
Earthworks, mat'l A       m3       NA       0         , mat'l B       m3       NA       0         Vegetate       ha       NA       0         Other       NA       0         NA       0       NA       0         NA       0       NA       0	_						
, mat'l B       m3       NA       0         Vegetate       ha       NA       0         Other       NA       0         NA       0         NA       0         NA       0	D		_				•
Vegetate ha NA 0 Other NA 0 NA 0 NA							\$0
Other NA 0 NA							\$0
NA			ha				\$0
		Other				0	\$0
E SPECIALIZED ITEMS NA 0							
	Ε	SPECIALIZED ITEMS			NA	0	\$0
Subtotal \$19,6		Subtotal					\$19,672

Echo Bay Mines - Ulu

DATE:

28-Aug-98

COMPONENT TYPE:

**BUILDINGS AND EQUIPMENT** 

COMPONENT NAME:

Ulu Camp

COMPONENT No.:

1

#### BEST ESTIMATE FOR UNIT COSTS

	ACTIVITY/MATERIAL	UNITS QU	ANTITY	COST CODE	UNIT	COST
A	OBJECTIVE: DISPOSE MOBILE EQUIPME	INT				
^	Sell equipment 1	each		NA	0	\$0
	Decontaminate and dispose 1	each		NA	0	\$0
	Other	eacii		NA NA	0	\$0 \$0
	Other			NA	U	ΨΟ
В	OBJECTIVE: DISPOSE STATIONARY EQU	HOMENT		NA		
Ь	Sell equipment 1	each		NA	0	\$0
	Decontaminate and dispose 1	each		NA	0	\$0 \$0
	Other	eacn		NA	0	\$0
	Other				U	<b>Ф</b> О
_	OR ICCTIVE, DIODOGE ORE CONCENTRA	TION FOUNDATE	N. 1-	NA		
С	OBJECTIVE: DISPOSE ORE CONCENTRA		IN I	NA	0	ФО.
	Autoclave - sell	each		NA	0	\$0
	Decontaminate tanks & plumb.	each		NA	0	\$0
	Remove tanks & plumbing	each		NA	0	\$0
	Other			NA	0	\$0
				NA		
D	<b>OBJECTIVE: DISPOSE WATER TREATME</b>	NT EQUIPMENT		NA		
	Decontaminate tanks & plumb.	each		NA	0	\$0
	Remove tanks & plumbing	each		NA	0	\$0
	Other			NA	0	\$0
				NA		
Ε	OBJECTIVE: DECONTAMINATE BUILDING	SS & TANKS		NA		
	Building 1 , chemicals	<b>m</b> 3		NA	0	\$0
	, asbestos	m2		NA	0	\$0
	Other			NA	0	\$0
				NA		
F	OBJECTIVE: REMOVE/MOTHBALL BUILD	INGS		NA		
	Weatherhaven tents	all	1	BRT1S	68000	\$68,000
	Accomodation trailers	all	1	BRT2S	118800	\$118,800
	Remove fences	m	100	FRL	9.9	\$990
	350,000 gallon fuel tanks	each	2	BRS1L	67750	\$135,500
	Building 5	00011	_	NA	0	\$0
	Other			NA	Ö	\$0
	Other			NA	ŭ	40
_	OBJECTIVE: BREAK BASEMENT SLABS			NA		
G		m2		NA	0	\$0
	Building 1	m2		NA	0	\$0 \$0
	Other				O	Ψ0
				NA		
Н	OBJECTIVE: REMOVE BURIED TANKS	_		NA	•	•
	Tank 1, decontaminate	m3		NA	0	\$0
	, excavate & dispose	m3		NA	0	\$0
	Other			NA	0	\$0
				NA		

Echo Bay Mines - Ulu

DATE:

28-Aug-98

COMPONENT TYPE:

**BUILDINGS AND EQUIPMENT** 

COMPONENT NAME:

**Ulu Camp** 

COMPONENT No.:

1

#### BEST ESTIMATE FOR UNIT COSTS

	ACTIVITY/MATERIAL	UNITS QUANTITY		COST CODE	UNIT COST	COST
1	OBJECTIVE: GRADE AND CONTOUR			NA		
·	Grade mill area	m2		NA	0	\$0
	Place soil cover	m3		NA	0	\$0
	Rip rap on ditches	m3		NA	0	\$0
	Vegetate	ha		NA	0	\$0
	Other			NA	0	\$0
				NA		
J	OBJECTIVE: RECLAIM ROADS			NA		
	Scarify and install water breaks	m2	163000	SCFYL	0.04	\$6,520
	Remove road culverts	each	6	CRL	533	\$3,198
	Flatten side slopes, roads	m3	12900	DRL	0.21	\$2,709
	Vegetate	ha		NA	0	\$0
				NA		
K	SPECIALIZED ITEMS			NA	0	\$0
	Subtotal					\$335,717

COMMENTS:

Echo Bay Mines - Ulu

DATE:

28-Aug-98

COMPONENT TYPE:

MOBILIZATION/DEMOBILIZATION

COMPONENT NAME:

Freight Handling - Camp 2, Ulu

COMPONENT No.:

1

BEST ESTIMATE FOR UNIT COSTS

ACTIVITY/MATE	HIAL	UNITS Q	UANTITY	COST	UNIT COST	COST
MOBILIZE HEAV	Y EQUIPMENT					
	•	trips	5	MHERNL	15330	\$76,650
	•	trips	76			\$46,512
		•				\$119,250
	•	all	1			\$122,712 \$260,110
				NA		
MOBILIZE CAMP				NA	0	\$0
				NA		
MOBILIZE WORK	(ERS	mdays	75		330	\$24,750
MODILIZE MISC	CLIDDLIEC				0	<b>#</b> 0
MODILIZE MISO.	SOFFLIES				U	\$0
HOUSE WORKER	RS person days		3000	HWCL	22	\$66,000
	, ,			NA		****
BONDING	lump sum			NA	0	\$0
==				NA		
TAXES	lump sum				0	\$0
INSURANCE	lump eum				Λ	\$0
INSONANCE				IVA	0	——————————————————————————————————————
Subtotal						\$715,984
	MOBILIZE HEAV Nodwells - Ulu to Commanders - Ulu Aircraft - Ulu to Lu Transport - Camp Winter Road - Lup MOBILIZE CAMP MOBILIZE WORK MOBILIZE MISC. HOUSE WORKER BONDING TAXES INSURANCE	MOBILIZE HEAVY EQUIPMENT Nodwells - Ulu to Camp 2 Commanders - Ulu to Camp 2 Aircraft - Ulu to Lupin Transport - Camp 2 to Lupin Winter Road - Lupin to Camp 2  MOBILIZE CAMP MOBILIZE WORKERS MOBILIZE MISC. SUPPLIES HOUSE WORKERS person days BONDING lump sum TAXES lump sum INSURANCE lump sum	MOBILIZE HEAVY EQUIPMENT Nodwells - Ulu to Camp 2 trips Commanders - Ulu to Camp 2 trips Aircraft - Ulu to Lupin trips Transport - Camp 2 to Lupin all Winter Road - Lupin to Camp 2  MOBILIZE CAMP MOBILIZE WORKERS mdays MOBILIZE MISC. SUPPLIES HOUSE WORKERS person days BONDING lump sum TAXES lump sum INSURANCE lump sum	MOBILIZE HEAVY EQUIPMENT Nodwells - Ulu to Camp 2 trips 5 Commanders - Ulu to Camp 2 trips 76 Aircraft - Ulu to Lupin trips 53 Transport - Camp 2 to Lupin all 1 Winter Road - Lupin to Camp 2 1  MOBILIZE CAMP MOBILIZE WORKERS mdays 75 MOBILIZE MISC. SUPPLIES HOUSE WORKERS person days 3000 BONDING lump sum TAXES lump sum INSURANCE lump sum	MOBILIZE HEAVY EQUIPMENT Nodwells - Ulu to Camp 2 trips 5 MHERNL Commanders - Ulu to Camp 2 trips 76 MHERCH Aircraft - Ulu to Lupin trips 53 MHEAH Transport - Camp 2 to Lupin all 1 MHEFS Winter Road - Lupin to Camp 2 1 MHEWS  MOBILIZE CAMP NA MOBILIZE WORKERS mdays 75 MM <h 3000="" bonding="" days="" house="" hwcl="" insurance="" lump="" misc.="" mobilize="" na="" na<="" person="" sum="" supplies="" taxes="" td="" workers=""><td>CODE         CODE         COST           MOBILIZE HEAVY EQUIPMENT           Nodwells - Ulu to Camp 2         trips         5         MHERNL         15330           Commanders - Ulu to Camp 2         trips         76         MHERCH         612           Aircraft - Ulu to Lupin         trips         53         MHEAH         2250           Transport - Camp 2 to Lupin         all         1         MHERS         122712           Winter Road - Lupin to Camp 2         1         MHEWS         260110           MOBILIZE CAMP         NA         NA         NA           MOBILIZE WORKERS         mdays         75         MM         H           MOBILIZE MISC. SUPPLIES         NA         NA         NA           HOUSE WORKERS person days         3000         HWCL         22           NA         NA         NA         NA           BONDING         lump sum         NA         NA           TAXES         lump sum         NA         NA           INSURANCE         lump sum         NA         NA</td></h>	CODE         CODE         COST           MOBILIZE HEAVY EQUIPMENT           Nodwells - Ulu to Camp 2         trips         5         MHERNL         15330           Commanders - Ulu to Camp 2         trips         76         MHERCH         612           Aircraft - Ulu to Lupin         trips         53         MHEAH         2250           Transport - Camp 2 to Lupin         all         1         MHERS         122712           Winter Road - Lupin to Camp 2         1         MHEWS         260110           MOBILIZE CAMP         NA         NA         NA           MOBILIZE WORKERS         mdays         75         MM         H           MOBILIZE MISC. SUPPLIES         NA         NA         NA           HOUSE WORKERS person days         3000         HWCL         22           NA         NA         NA         NA           BONDING         lump sum         NA         NA           TAXES         lump sum         NA         NA           INSURANCE         lump sum         NA         NA

COMMENTS:

Echo Bay Mines - Ulu

DATE:

28-Aug-98

COMPONENT TYPE:

CHEMICALS & CONTAMINATED SOILS

COMPONENT NAME:

COMPONENT No.:

1

#### BEST ESTIMATE FOR UNIT COSTS

	ACTIVITY/MATERIAL	UNITS C	UANTITY	COST CODE	UNIT COST	COST
	Note: The procedures, equipment and packag removal of chemicals or contaminated soils ar the nature of the chemicals and their existing s Government guidelines should be consulted o basis. Any estimate made here should be con specific evaluations have been conducted.	e highly depe state of conta n an individu	endent on ainment. al chemical	s		
Α	LABORATORY CHEMICALS	kg		NA NA	0	\$0
В	PCB	kg		NA NA	0	\$0
С	FUEL Remove from site, by aircraft Type 2	litres kg	600000	NA FLRL NA NA	0.3	\$180,000 \$0
D	OIL Type 1 Type 2	kg kg		NA NA NA	0	\$0 \$0
Ε	PROCESS OR TREATMENT CHEMICALS	ka		NA NA NA	0	\$0
	Type 1 Type 2 Type 3	kg kg kg		NA NA	0	\$0 \$0
	Type 4	kg		NA NA	0	\$0
F	EXPLOSIVES	kg		NA NA	0	\$0
G	CONTAMINATED SOILS  Camp 3 tank farm - excav., haul to portal	m3	617	NA SC2L	5.75	\$3,548
	Haul underground Ulu tank farm - excavate, haul to portal Haul underground	m3 m3 m3	617 457 457	RBTH SC1L RBTH	3.35 1.76 3.35	\$2,067 \$804 \$1,531
	Subtotal					\$187,950

COMMENTS:

Echo Bay Mines - Ulu

BEST ESTIMATE FOR UNIT COSTS

28-Aug-98

CAPITAL COST COMPONENT NAME	COMPONENT TYPE	TOTAL COST
	OPEN PIT	\$0
	UNDERGROUND MINE	\$19.672
	TAILINGS IMPOUNDMENT	\$0
Pads: Ore Storage, Camp, Portal	ROCK PILE	\$8,444
Ulu Camp	BUILDINGS AND EQUIPMENT	\$335,717
	CHEMICALS & CONTAM. SOILS	\$187,950
	WATER MANAGEMENT	\$0
Freight Handling - Camp 2, Ulu	MOBILIZATION/DEMOBILIZATION	\$715,984
SUBTOTAL		\$1,267.767
PROJECT MANAGEMENT	3 % of subtotal	\$38.033
ENGINEERING	% of subtotal	\$0
CONTINGENCY	10 % of subtotal	\$126,777
GRAND TOTAL - CAPITAL COSTS		\$1,432,576
	MONITORING & MAINTENANCE	\$51,000
CONTINGENCY	10 % of subtotal	\$5,100
TOTAL - ANNUAL ONGOING COSTS		\$56,100
ESTIMATED SALVAGE VALUE		NA

Echo Bay Mines - Ulu

DATE:

27-Aug-98

COMPONENT TYPE:

MONITORING AND MAINTENANCE

COMPONENT NAME:

COMPONENT No.:

1

#### BEST ESTIMATE FOR UNIT COSTS

	ACTIVITY/MATERIAL	UNITS (	YTITMAUÇ	COST	UNIT	COST
		F	PER YEAR	CODE	COST	
Α	OBJECTIVE: INSPECTIONS					
. ,	Visual inspection - 3 trips per year for 3 years	trips	3	VIL	12000	\$36,000
	Survey inspection	each		NA	0	\$0
	Monitor acid rock generation, 3 years	each	3	WSL	5000	\$15,000
	Reporting	each		NA	0	\$0
	Other			NA	0	\$0
	OD JECTIVE MAINTENANCE			NA		
В	OBJECTIVE: MAINTENANCE			NA		
	Security guard Accomodation	month		NA	0	\$0
		month		NA	0	\$0
	Maintain pumping Clear spillway	month		NA	0	\$0 \$0
	Other	each		NA NA	0 0	\$0 \$0
	Other			NA NA	U	20
С	OBJECTIVE: ONGOING WATER TREATMENT			NA		
	The state of the s			NA		
				NA		
				NA		
				NA		
				NA		
				NA		
				NA		
	Operate treatment plant	m3		NA	0	\$0
	Subtotal					\$51,000

Note: The cost of water treatment can vary widely depending on the nature of the influent and the effluent objectives. The size of a water treatment plant depends on the peak inflow rate which can be many times greater than the mean. Therefore, an estimate of water treatment costs made here should be considered very rough unless chemical testing and hydraulic modelling has been conducted.

\$119,300	\$26,500 \$50,500 \$42,300	\$7,500 \$8,500 \$22,500	\$19,000 mob/demob \$42,000 mob/demob \$19,800 mob/demob	\$19,000 \$42,000 \$19,800	\$3800/trip \$1400/trip \$1100/trip		DC-4 HS-748 Twin Otter	5 trips 30 trips 18 trips						Freight flights - Ulu to Lupin
\$123,140	\$71,200 \$41,040 \$10,900	\$25,000 \$2,500	46,200 mob/demob 41,040 \$8,400 stand-by	\$46,200 \$41,040 \$8,400	\$275.00 \$90.00 \$600.00	168 456 14	Nodwell Commander Helicopter	5 trips 76 trips						Freight Haul - Ulu to Camp 2
\$122,712	\$41,280 \$38,392 \$21,560 \$21,480			\$1,680 \$1,960 \$3,080 \$1,680	\$30.00 \$35.00 \$20.00 \$30.00	56 56 154 56	Forklift FEL Flatbeds Forklift	\$39,600 \$36,432 \$18,480 \$19,800	\$30.00 \$36.80 \$30.00 \$30.00	330 495 154 330	444			Freight transfer crew Camp 2 Camp 2 mtce Freight haul Freight receiving crew Lupin
\$260,110	\$59,840 \$84,590 \$96,480 \$19,200	\$15,840	Catering	\$14,960 \$9,350 \$12,000 \$19,200	\$80.00 \$50.00 \$50.00 \$80.00	187 187 240 240	Plow Truck Grader Grader Plow Truck	\$44,880 \$59,400 \$84,480	\$30.00 \$30.00 \$30.00	187 660 704	8 & 4	-		Open winter road Camp 2 operation Maintain winter road Freight Haul - Camp 2 to Lupin
\$180,180	\$154,000 \$13,090 \$13,090			\$154,000 \$3,850 \$3,850	\$1400/trip \$25.00 \$25.00	154 154	HS-748 Fuel Hand - Ulu Fuel Hand - Lupin	110 trips \$9,240 \$9,240	\$30.00 \$30.00	154 154	NN	litres	600000	Fly fuel to Lupin  Winter road: Lupin to Camp 2
\$210,540	\$118,800 \$990 \$24,750 \$66,000			\$390	\$39.00	10	CAT966 incl food	\$118,800 \$600 \$24,750 \$66,000	\$30.00 \$30.00 \$30.00 \$22/md	330 10 165 660	ω σ ν <sup>1</sup> ν			Dismantle Ulu trailers, etc. Remove fence - powder mags Labor crew Catering
\$67,889	\$22,475 \$45,414	\$2,000	Trav expens.	\$2,475 \$864	\$225.00 \$17.45	11 50	Badger crane Flat deck	\$18,000 \$44,550	\$54.55 \$30.00	165 165	9 2			Dismantle Weatherhaven camp
\$135,469	\$120,790 \$14,679			\$20,790 \$3,345	\$225.00 \$28.96	92 116	Badger crane zoom boom	\$100,000 \$11,334	\$36.80	154 154	NO	ea	N	Dismantle 350,000 gal fuel tanks
\$16,540	\$16,540	\$11,045	\$637 concrete	\$637	\$28.96	22	Zoom boom	\$4,858	\$36.80	44	ω	m^3	11.5	Cap Vent Raise
Cost/ activity	Total Cost	Cost	Supplies	Cost	Rate/	hrs	Equip.	Cost	Rate/ hr	Total hrs	No.	units	Quantity units No. Total	Activity

\$1,267,413	\$95,885 \$1,267,413	\$95,885		\$447,376				\$724,153		342				TOTALS
\$2,908	\$1,052 \$1,856			\$316 \$1,120	\$15.81 \$56.00	20	backhoe D8N	\$736 \$736	\$36.80 \$36.80	20 20		ea	6	Remove road culverts
\$8,538	\$1,021 \$371 \$1,021 \$5,104 \$1,021			\$616 \$224 \$616 \$3,080 \$616	\$56.00 \$56.00 \$56.00 \$56.00	11 55 11 4	D8N D8N D8N	\$405 \$147 \$405 \$2,024 \$405	\$36.80 \$36.80 \$36.80 \$36.80 \$36.80	11 11 11 15		m^22	26000 8000 19000 140000 23000	Olu Camp Portal pad Ore pad Roads Airstrip
\$2,308	\$379 \$427 \$1,502			\$195 \$243 \$702	\$39.00 \$48.50 \$70.23	10 5	CAT966 CAT769 ST-7.5	\$184 \$184 \$800	\$36.80 \$36.80 \$40.00	5 5 5	2	m^3	457	Dig out Ulu tank farm Haul to portal Haul u/g
\$5,647	\$1,668 \$1,877 \$2,103			\$858 \$1,067 \$983	\$39.00 \$48.50 \$70.23	22 22 14	CAT966 CAT769 ST-7.5	\$810 \$810 \$1,120	\$36.80 \$36.80 \$40.00	1 22	2	m^3	617	Dig out Camp 3 tank farm Haul to portal Haul u/g
\$1,764	\$1,764			\$1,124	\$70.23	16	ST-7.5	\$640	\$40.00	16		m^3	1222	Tram ore underground
\$371	\$371		•	\$224	\$56.00	4	D8N	\$147	\$36.80	4		m^3	400	Grade sides of portal pad to 30deg
\$371	\$371			\$224	\$56.00	4	D8N	\$147	\$36.80	4		m^3	400	Grade airstrip edges to 30deg slope
\$2,042	\$2,042			\$1,232	\$56.00	22	D8N	\$810	\$36.80	22		 m^3	12500	Grade road edges to 30deg slope
\$557	\$557			\$336	\$56.00	6	D8N	\$221	\$36.80	6		m^3	400	Grade sides of camp pad to 30deg
\$1,021	\$1,021			\$616	\$56.00	=	D8N	\$405	\$36.80	=		m^3	800	Grade sides of ore pad to 30deg
\$2,900	\$1,364 \$1,535		7-7-1	\$702 \$873	\$39.00 \$48.50	18	CAT966 CAT769	\$662 \$662	\$36.80 \$36.80	18 18		m^3	1222 1222	Remove ore from pad to portal
\$834	\$834			\$429	\$39.00	=======================================	САТ966	\$405	\$36.80	=		m^3	800	Block portal with waste (final)
\$2,274	\$834 <b>\$</b> 1,440	\$1,000	explosives	\$429	\$39.00	=	CAT966	\$405 \$440	\$36.80 \$40.00	==		 ₩	400	Uncover ponal - dig frozen muck
activity	Cost				T.			men		hrs	men		_	
Cost	Total	Cost	Supplies	Cost	Rate/	hrs	Equip.	Cost	Rate/	Total	S No.	Quantity units No.	Quant	Activity