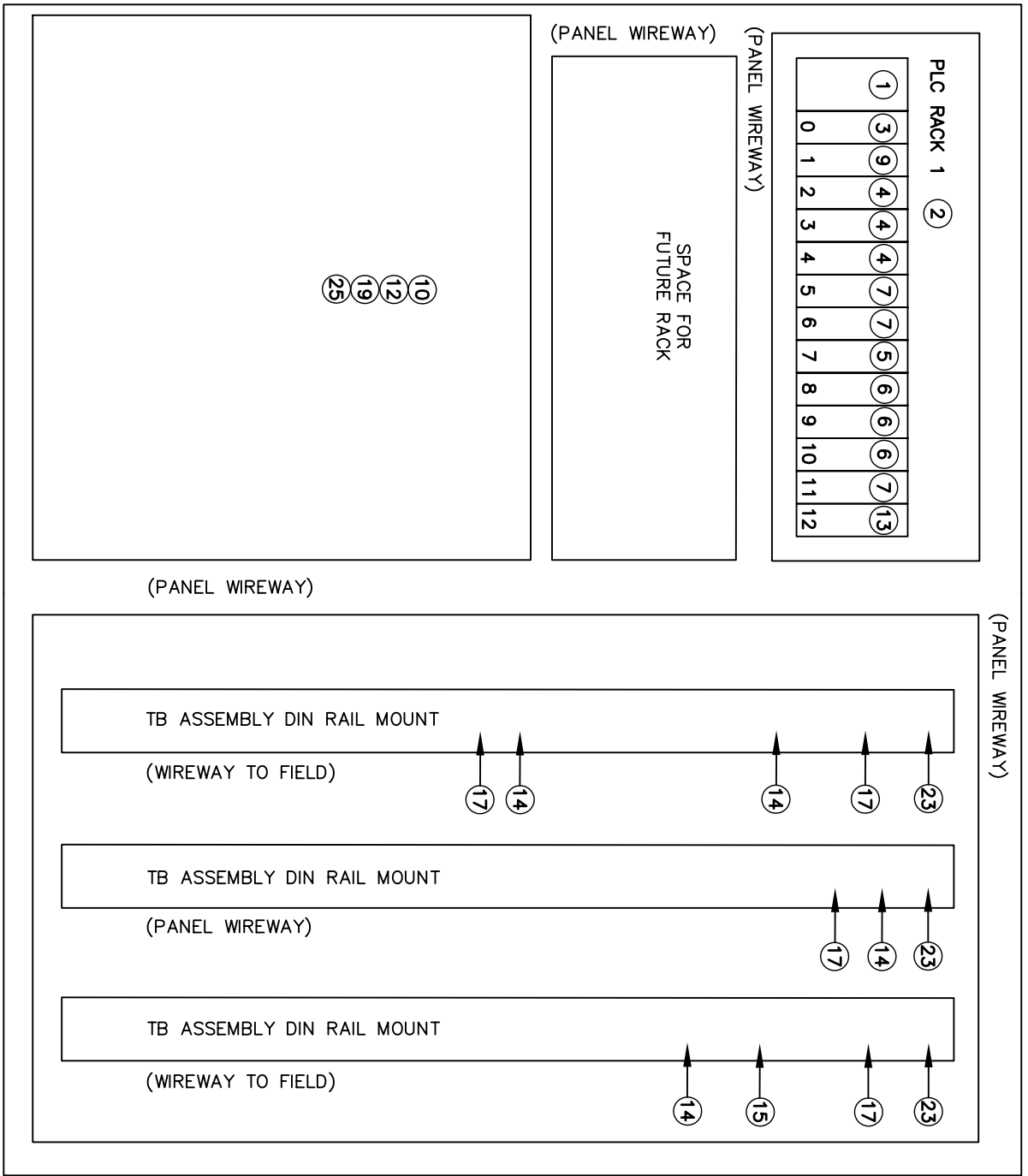


SIDE VIEW



INTERIOR VIEW

NOTE:

- ① HMI TO BE VERSAVIEW 6182H-15BEH4B
- ② GROUND TERMINAL TO BE WEIDMULLER WIREWAY TO BE PANDUIT
- ③ G3X4WH6 & C3WH6 G2X4WH6 & C2WH6
- ④ 120VAC INTERPOSING RELAY TO BE ALLEN BRADLEY 700-HK32A1
- ⑤ RELAY BASE TO BE ALLEN BRADLEY 722-HN122
- ⑥ EEPROM MEMORY MODULE 64 TO BE ALLEN BRADLEY 1747-M13

UPPER PLC CABINET LAYOUT

SCALE : NTS

DRAWING

E-8



EARTH TECH

Earth Tech (Canada) Inc.

Edmonton, AB 780-488-8800  
 Yellowknife, NWT 867-873-6316