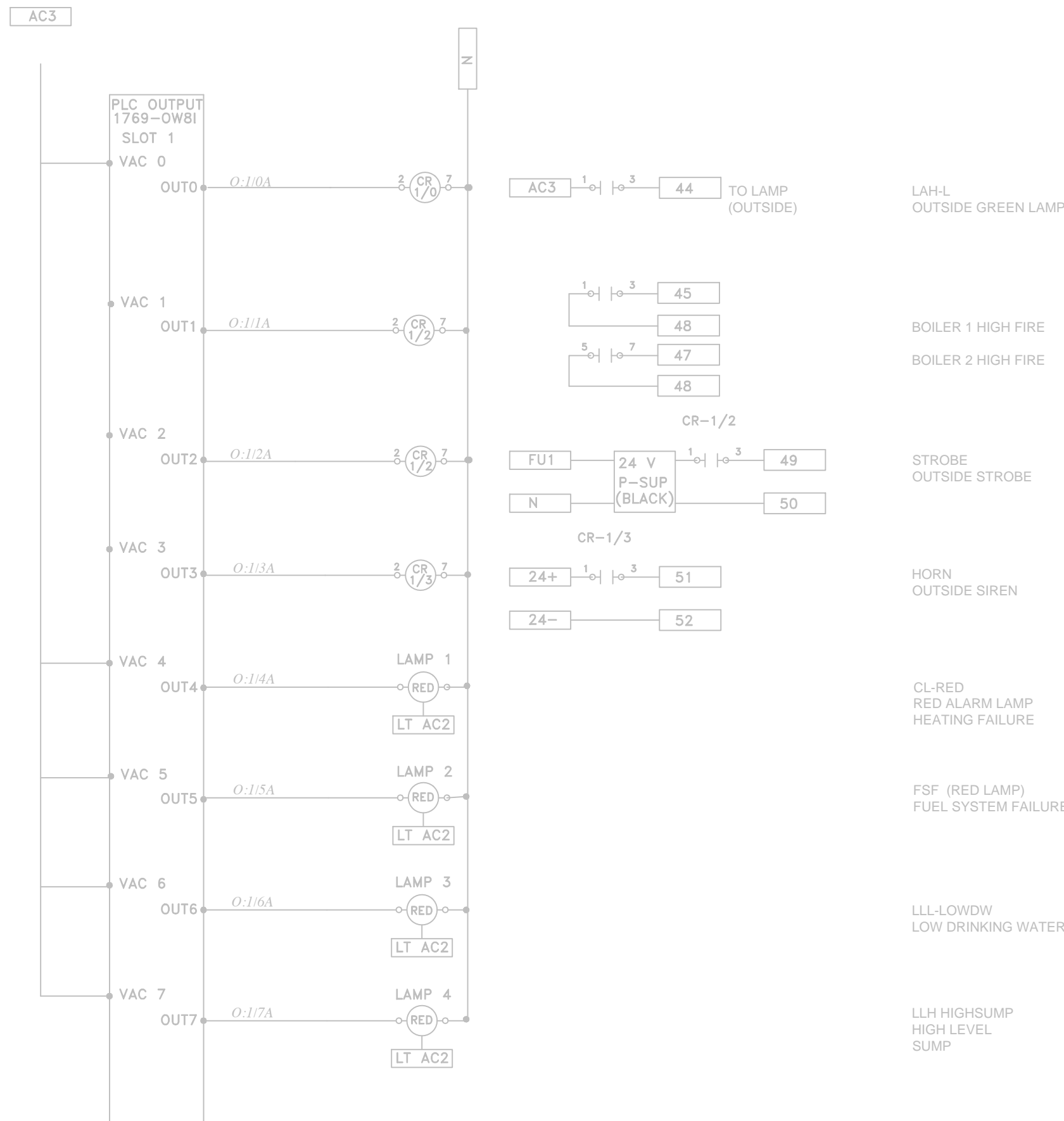
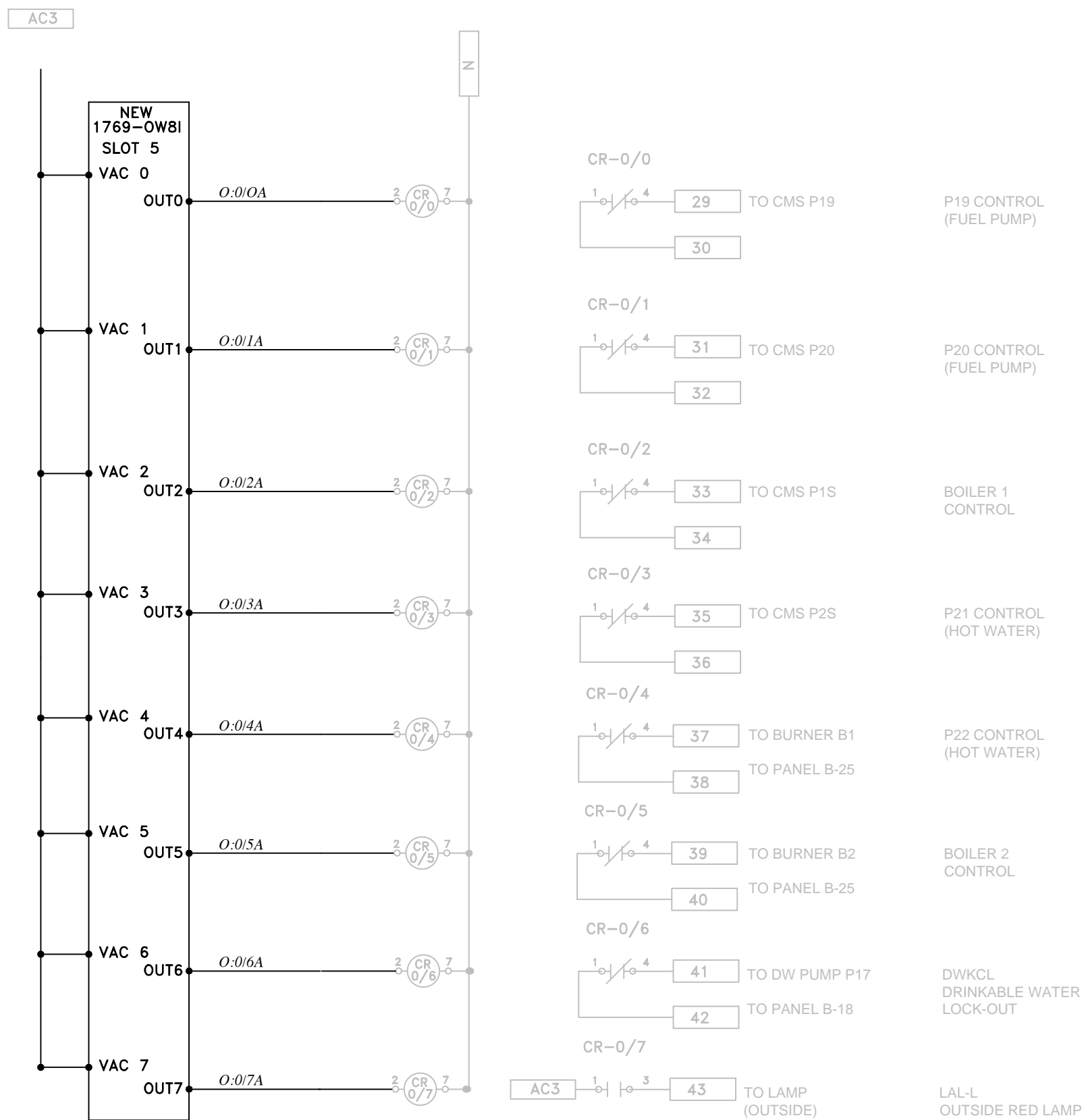


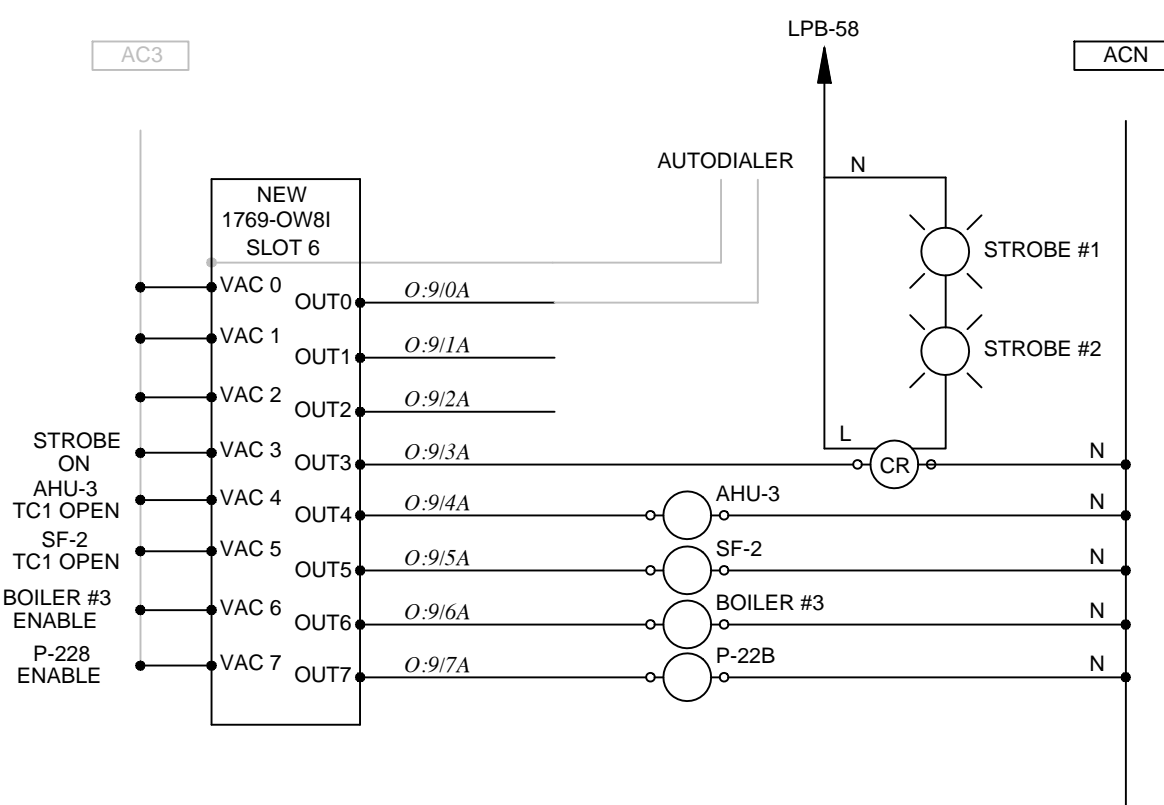
EXP SERVICES INC. 2013 JUN 27 14:00:00



NOTE 1: "OFF" POSITION ALL RELAY DENERGISED (ALL NORMALLY ON)  
"ON" POSITION ALL RELAY AS PLC DEMAND



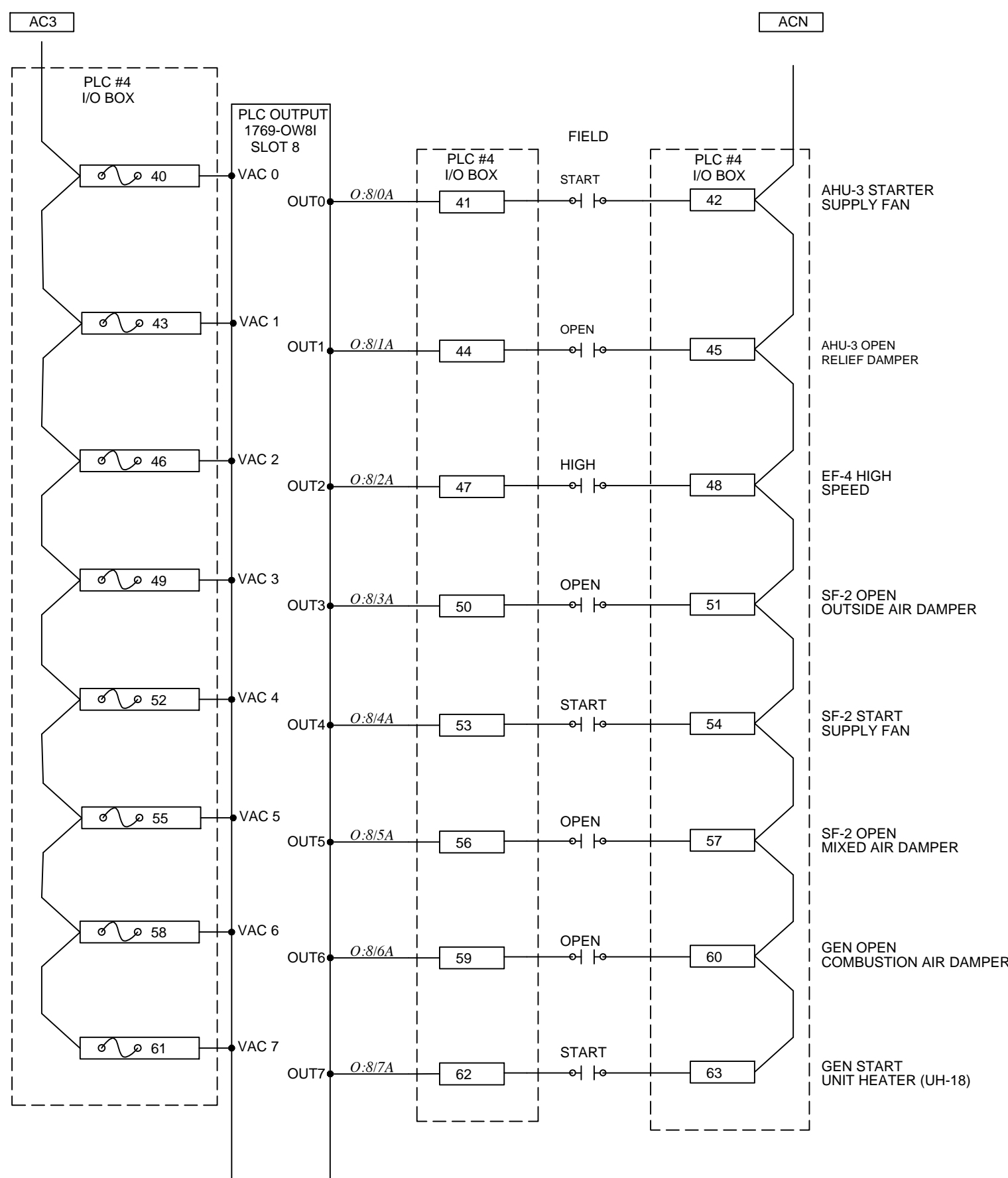
## DISCRETE OUTPUTS SLOT 1



### NOTES:

- ALL FUSES TO BE 2A, PROVIDE 10 SPARES.
- CONFIRM ALL CONTROLLED DEVICES ARE RATED FOR 120V AC PRIOR TO MAKING CONNECTIONS. IF A DEVICE IS NOT RATED FOR 120VAC, DISCONNECT AC FROM VAC TERMINAL AND CONNECT APPROPRIATE VOLTAGE. EACH OUTPUT IS AN ISOLATED OUTPUT.

## NEW DISCRETE OUTPUTS SLOT 5



## NEW DISCRETE OUTPUTS SLOT 6

## NEW DISCRETE OUTPUTS SLOT 8

No.	Issue	Date
1	60% REVIEW SUBMISSION	2013-MAR-8
2	ISSUED FOR TENDER	2013-APR-10
3	RELEASED FOR CONSTRUCTION	2013-JUN-27



No.	Revision	Ckd. By	Date

PERMIT OF PRACTICE  
EXP SERVICES INC.  
Signature: *R.A. Porter*  
Date: 2013/JUN/27  
PERMIT NUMBER: P483  
NT/NU Association of Professional Engineers and Geoscientists.

RELEASED FOR CONSTRUCTION

	Const. North
	Drawn By: TAW
	Dwg. Standards Ckd. By: PD
	Designed By: DEB
Date Printed	Dwg. Design Ckd. By: JFP

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Project Title  
**WASTE WATER TREATMENT PLANT UPGRADE PANGNIRTUNG, NU**

Dwg. Title  
**PLC #4 PANEL WIRING SLOTS 1, 5, 6, AND 8**

Project No.	OTT-00204430-A0	Rev. No.	0
Dwg. No.	E2632-1	Scale	NOT TO SCALE This drawing is not to be scaled

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