

GOVERNMENT OF NUNAVUT POND INLET NEW TRUCK FILL WATER INTAKE

TEMPORARY FLOATING INTAKE FOR FALL OF 2021

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GENERAL CONTRACTOR SCOPE

GENERAL

- THE SCOPE OF WORK IS TO ADD TO THE EXISTING FLOATING INTAKE PIPING AND PROVIDE A FULLY FUNCTIONAL TRUCK FILL MECHANISM.
- 2. THE FLOATING DOCK ADDITION WILL IMPROVE STABILITY FOR THE PIPE AND PUMP SUPPORT.
- 3. THE PUMPS WILL BE DUPLEXED AT THE POINT OF SUBMERGENCE AND
- ISOLATION VALVES WILL BE INSTALLED.

 4. THE COMPLETE ELECTRICAL UPGRADE FOR HEAT TRACE AND PUMP
- CONTROL AS PER THE DRAWINGS TO HAVE AN OPERATIONAL SYSTEM.

 5. INSTALLATION TO BE DONE WITH COORDINATION OF CGS AND HAMLET. AT
- NO TIME SHALL WATER QUALITY FOR THE DELIVERY BE COMPROMISED.

 6. THE MECHANICAL INSTALLATION OF PIPING ON THE INTERIOR OF THE BUILDING TO BE COMPLETED IN THE SAME CONSTRUCTION SEQUENCE AS THE INTAKE AND ELECTRICAL UPGRADES. SUBSTANTIAL COMPLETION IS TO BE CONSIDERED ONLY WHEN WATER DELIVERY TO THE TRUCKS HAS
- 7. A PROJECT KICK-OFF MEETING WILL BE SCHEDULED AND WEEKLY
- PROGRESS MEETINGS WILL BE HELD FOR THE DURATION OF THE PROJECT.
- 8. SHOP DRAWING SUBMITTALS WILL BE PART OF THIS CONTRACT, A LIST OF EXPECTED SUBMITTALS WILL BE PROVIDED AT THE KICK-OFF MEETING.

INTAKE PIPE/DOCK EXTENSION

- CGS WILL SUPPLY 340 ADDITIONAL CANADADOCK G2 MODULES. THESE ARE
 TO BE ADDED TO THE EXISTING AS PER THE DRAWINGS TO FACILITATE A
 STABLE PLATFORM FOR PIPE FORMING.
- 10. EXTENSION OF THE EXISTING 100MM HDPE WITH BUTT FUSION WELDING. HEAT TRACE AND INSULATION IS TO ALSO BE INCLUDED.
- 11. ADD TEE, VALVES AND ELBOWS AS INDICATED ON THE DRAWINGS.
- 12. INSTALL NEW PUMP AND SUPPORT SKID FOR SUSPENDED PUMPS. INTERIOR PIPE AND DISINFECTION UPGRADES
- 13. SUPPLY AND INSTALL NEW PVC PIPING AND FITTINGS INSIDE BUILDING AND PRESSURE TEST.
- 14. SUPPLY AND INSTALL NEW DUPLEX CHLORINATION PUMPS.
- 15. TEST ENTIRE SYSTEM FOR PERFORMANCE AND OPERATION.16. CLEAN ENTIRE SITE, REPAIRING ANY DAMAGE AND DISPOSING OF WASTE
- MATERIAL AT LOCAL LANDFILL.
- 17. CHLORINE PUMPS ARE TO BE ACTIVATED WHEN TRUCK FILL OPERATES.
 MANUAL SETTINGS ON THE CHLORINATION PUMPS ARE TO BE UTILIZED FOR
 CONTROLLING DOSING RATES. LEAD PUMP WITH INSTALLED STANDBY IS
 ACCEPTABLE OPERATION CONDITION.
- 18. PROVIDE HAMLET WITH TRAINING, SPARE PARTS AND O&M MANUAL.

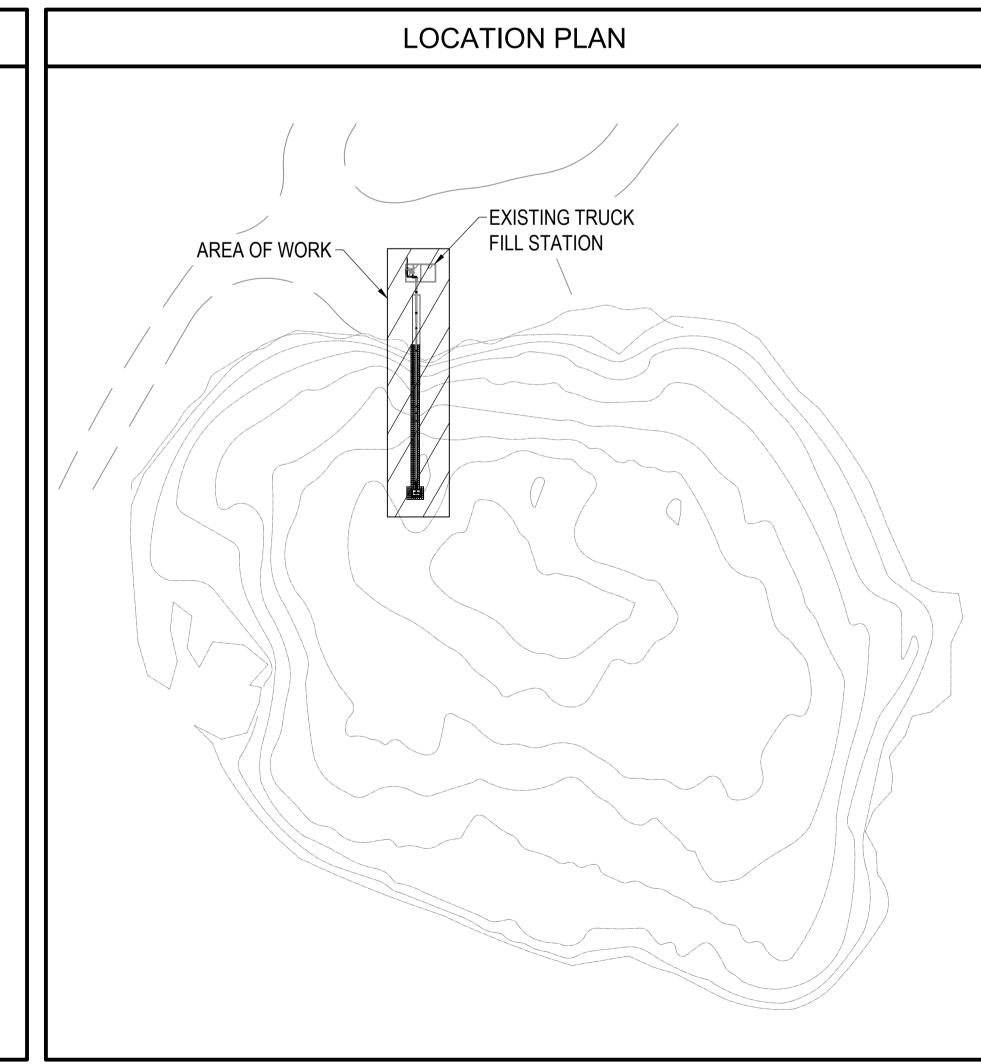
ELECTRICAL

- 19. THE WORK INCLUDES, BUT IS NOT LIMITED TO: THE SUPPLY AND INSTALLATION OF SUPERVISION, LABOUR, PERMITS, EQUIPMENT, MATERIALS, AND CONSUMABLES NECESSARY TO PROVIDE THIS FACILITY WITH COMPLETE AND OPERABLE SYSTEMS AS LISTED BELOW, AS INDICATED ON DRAWINGS, AND AS DESCRIBED IN THE SPECIFICATIONS:
- 20. MODIFICATION OF EXISTING DISTRIBUTION SYSTEMS INCLUDING BUT NOT LIMITED TO EXTENDING EXISTING WIRING AND CONDUITS, TESTING EXISTING FEEDERS, RECONNECTING TO EXISTING CIRCUITS, ETC.
- 21. VERIFICATION OF ALL EXISTING EQUIPMENT LOADS AND CONNECTIONS AND COMPLETION OF NECESSARY REVISIONS TO EXISTING CIRCUITRY, WHERE APPLICABLE, TO ACCOMMODATE CANADIAN ELECTRICAL CODE
- 22. SUPPLY AND INSTALLATION OF ELECTRICAL CONNECTIONS TO NEW SUBMERSIBLE INTAKE PUMP AND EXTENSION TO THE EXISTING PUMP.

- SUPPLY AND INSTALLATION OF HEAT TRACING SYSTEM FOR NEW PIPING INCLUDING HEATING CABLES, SENSORS, ELECTRONIC CONTROLLERS, TESTING AND COMMISSIONING, ETC.
- SUPPLY AND INSTALLATION OF THE CONTROLS AND POWER SUPPLY FOR THE CHLORINATION EQUIPMENT.

ENVIRONMENTAL

- 25. THE INSTALLATION OF THE DOCK MAY RESULT IN THE STIRRING UP OF SILT FROM THE LAKE BOTTOM AND THE INTRODUCTION OF FILL WILL RESULT IN LOCALIZED TURBIDITY, MINIMIZING THIS DISTURBANCE IS KEY FOR THE SUCCESS OF THIS PROJECT.
- 26. DURING THIS PORTION OF THE WORK, THE POTABLE TRUCK FILL WILL BE RELOCATED TO SALMON CREEK INTAKE. THIS WILL BE OPERATED BY HAMLET AND CGS STAFF.
- 27. CLEANUP OF THE SITE IS PART OF THE CONTRACT, AS THE TRUCK FILL AREA IS TO BE LEFT WITH NO DEBRIS OR REFUSE, AND ALL SURFACES IN THE CONSTRUCTION AREA ARE TO BE GRADED/RESTORED TO MINIMIZE RUNOFF



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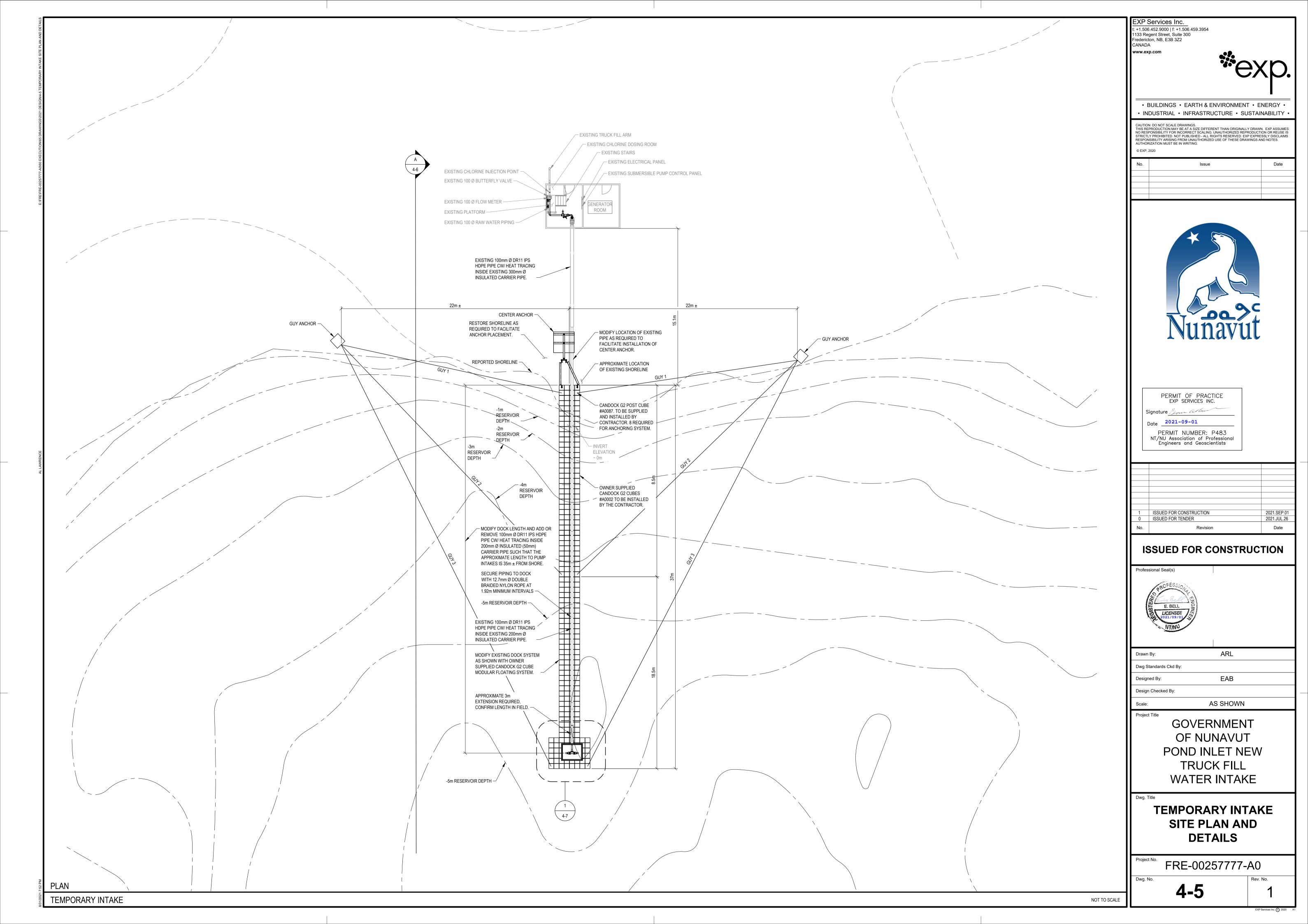
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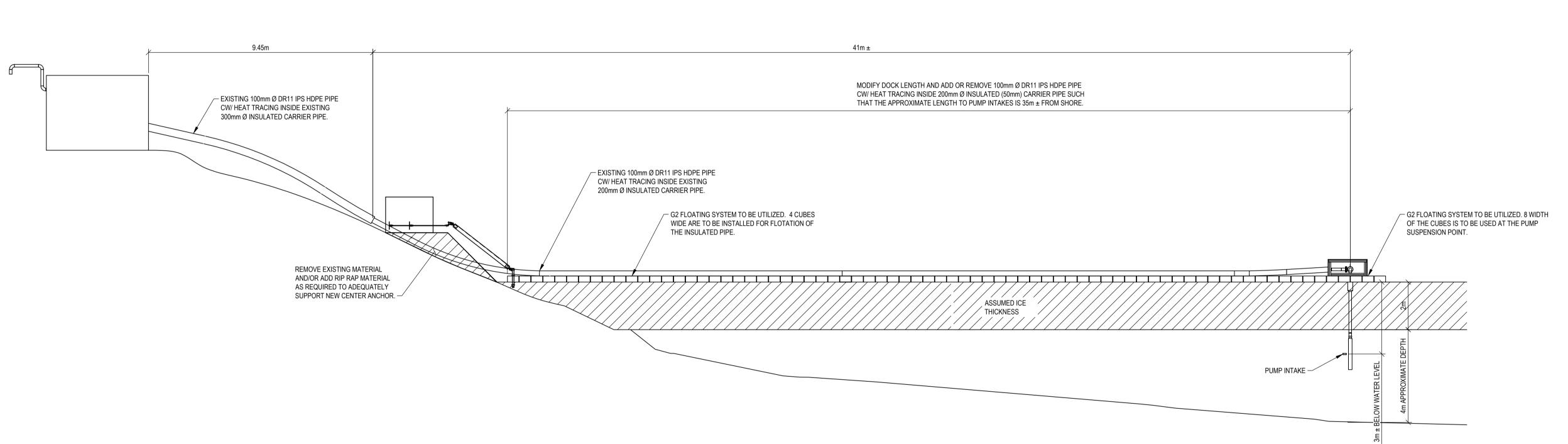
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ARL Dwg Standards Ckd By: EAB

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GOVERNMENT OF NUNAVUT POND INLET NEW TRUCK FILL

WATER INTAKE

TEMPORARY INTAKE SECTION AND DETAILS

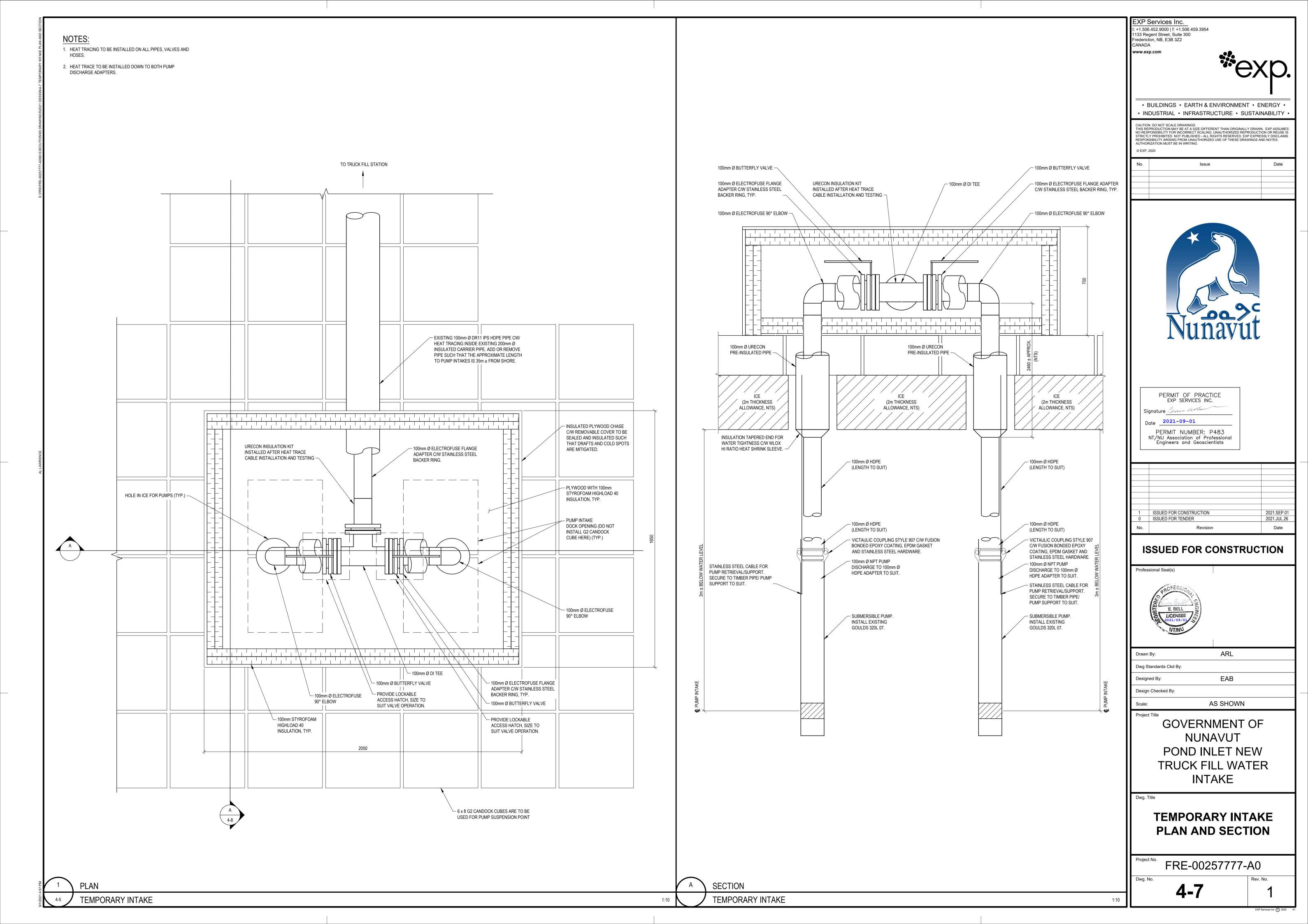
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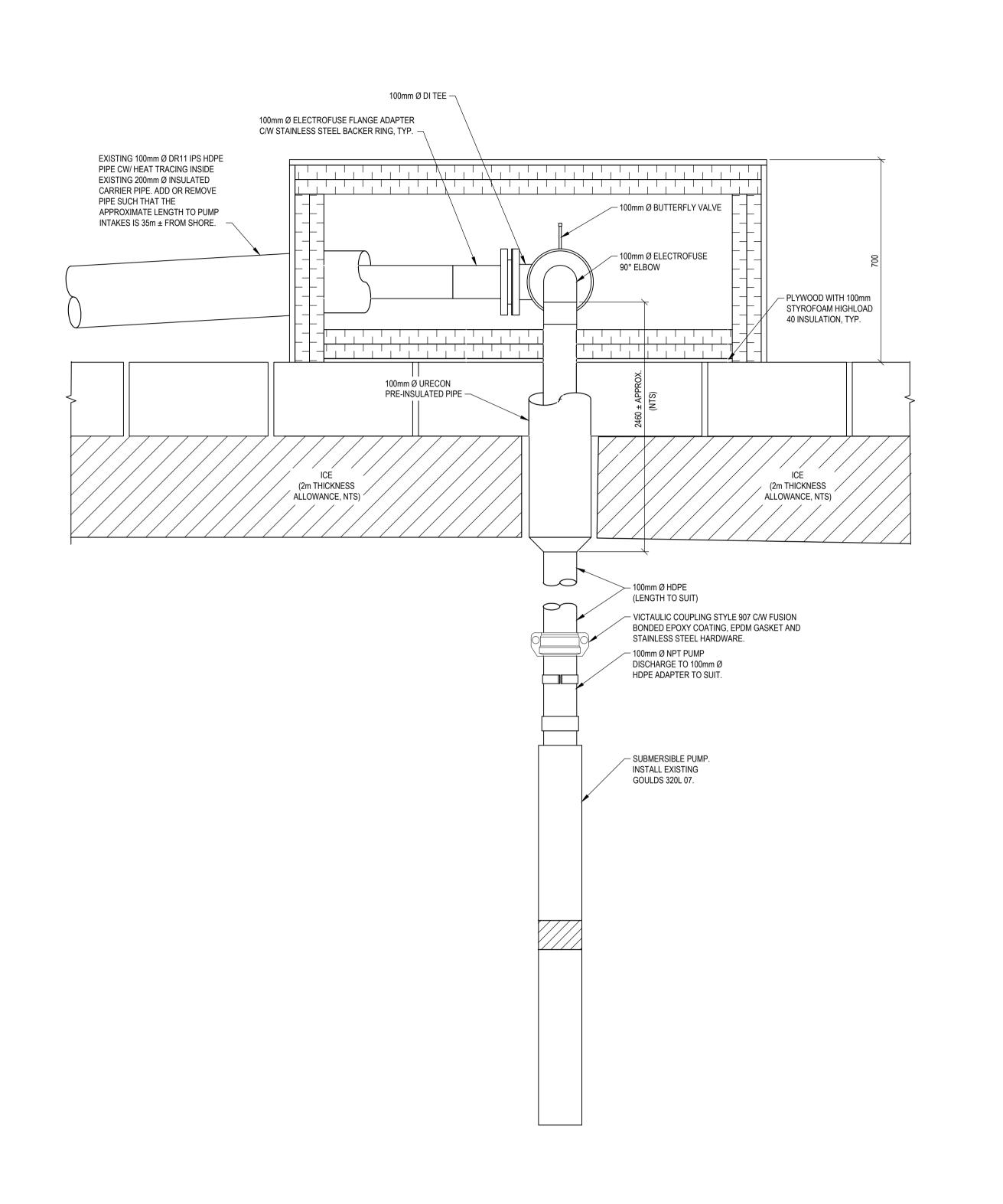
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SECTION

TEMPORARY INTAKE

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GOVERNMENT OF NUNAVUT POND INLET NEW TRUCK FILL WATER INTAKE

TEMPORARY INTAKE SECTION

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4-8

SECTION TEMPORARY INTAKE

1:10

KEYNOTES:

PUMP SPECIFICATIONS: **GENERAL SPECIFICATIONS:**

HDPE PIPE AND FITTINGS

1.1 PIPE MATERIAL: 1.1.1 HDPE PIPE IS TO BE 100mm Ø DR 11 IPS PREINSULATED

WITH 50mm OF INSULATION AND OUTER PROTECTIVE THE HDPE PIPE IS TO BE INSTALLED IN ACCORDANE WITH

1.2 MECHANICAL FITTINGS 1.2.1 VICTAULIC STYLE 907 COUPLING.

1.2.2 HOUSING COATING: FUSION BONDED EPOXY. 1.2.3 COUPLING GASKET: GRADE "E" EPDM.

1.2.4 HARDWARE: 316 STAINLESS STEEL.

1.3 BUTT FUSION FITTINGS: 1.3.1 FITTINGS SHALL BE MADE OF HDPE MATERIAL WITH A MINIMUM MATERIAL DESIGNATION CODE OF PE 4710 AND WITH A MINIMUM CELL CLASSIFICATION OF 445474C FITTINGS SHALL HAVE A MINIMUM PRESSURE RATING EQUAL TO OR GREATER THAN THE PIPE TO WHICH THEY ARE JOINED UNLESS OTHERWISE SPECIFIED ON THE PLANS. ALL FITTINGS SHALL MEET THE REQUIREMENTS 3.

OF AWWA C901 OR C906. THE RESIN MATERIAL SHALL MEET THE SPECIFICATIONS OF ASTM D 3350. 1.3.2 HDPE FITTINGS SHALL BE JOINED BY HEAT FUSION IN ACCORDANCE WITH AWWA C906 AND ASTM F2620, AND MANUFACTURES RECOMMENDATIONS.

THE CONTRACTOR MUST SUBMIT A PLAN FOR EXECUTION AND QUALITY CONTROL DOCUMENTATION TO BE USED DURING ON SITE FUSION OF HDPE PIPE/FITTINGS FOR REVIEW BY THE ENGINEER. THE PLAN AND QUALITY CONTROL DOCUMENTATION MUST BE SUBMITTED PRIOR

TO CONTRACT AWARD. 1.4 BACK-UP RING FLANGE:

1.4.1 BACK-UP RING FLANGES SHALL BE TYPE 304 STAINLESS STEEL OR BETTER WITH DIMENSIONS CONFORMING TO ANSI B16.1/B16.5 AND SUITABLE FOR USE WITH HDPE FLANGE ADAPTOR AND AS RECOMMENDED BY THE PIPE 4. BUTTERFLY VALVES: MANUFACTURE. HARDWARE SHALL BE TYPE 304 STAINLESS STEEL OR BETTER AND SUITABLE FOR USE WITH HDPE FITTINGS. THE HARDWARE AND BACK-UP RING FLANGES SHALL HAVE A MINIMUM PRESSURE RATING EQUAL TO OR GREATER THAN THE PIPE TO WHICH THEY ARE JOINED. PROVIDE NSF-61 CERTIFIED EPDM GASKETS OR AS RECOMMENDED BY THE MANUFACTURER AND APPROVED BY THE ENGINEER

1.4.2 ALTERNATIVES MAY BE CONSIDERED PENDING APPROVAL BY THE ENGINEER

1.5 DUCTILE IRON FITTINGS 1.5.1 FITTINGS TO ANSI A21.10/AWWA C110 AND ANSI

A21.53/AWWA C153 1.5.1.1 FLANGES TO BE FACED AND DRILLED TO CLASS 125 ANSI B16.1 STANDARD.

1.5.1.2 GREY OR DUCTILE IRON MATERIAL. 1.5.1.3 PRESSURE CLASS 125.

1.5.1.4 CEMENT-MORTAR-LINED TO ANSI/AWWA C104/A21.4. 1.6 FITTING BOLTS 1.6.1 FLANGE BOLTS, NUTS AND WASHERS: GALVANIZED

CARBON STEEL, GRADE B, TO ASTM A307 AND ASTM A563 1.6.1.1 HEAVY HEX HEAD SERIES.

AND C115 FOR PLAIN FLANGE CONNECTIONS. 1.6.2 BOLTS, NUTS AND WASHERS FOR SPECIAL CONNECTIONS: TO MANUFACTURERS REQUIREMENTS. 1.6.2.1 WHERE NO REQUIREMENTS ARE MENTIONED USE

FLANGE BOLTS, NUTS AND WASHERS OF SIZE, NUMBER AND LENGTH TO SUIT. 1.7 GASKETS:

1.7.1.1 1.6 MM PLAIN OR CLOTH INSERTED RED RUBBER TO ANSI/AWWA C111/A21.11 SUITABLE FOR USE IN WATER

APPLICATIONS. POLYVINYL CHLORIDE (PVC) SCHEDULE 80:

SECTION

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2.1.1. PVC, TYPE 1, GRADE 1, OR CLASS 12454-B; TO ASTM D1784. D1785 AND D2467 SCHEDULE 80 UNLESS NOTED 2.1.2. PVC PIPE ARE MANUFACTURED FROM MATERIALS

CERTIFIED NSF-61 FOR USE IN POTABLE WATER SERVICE. 2.2.1. SOCKET AND THREADED TYPE TO ASTM D2467 AND D2466 TO MATCH PIPE.

2.3. FLANGES: 2.3.1. CLASS 150 STANDARD WITH HOLE PATTERN TO ANSI B16.1; ASTM D4024 AND CONFORMING TO PIPE AND FITTINGS STANDARDS AS SPECIFIED ABOVE. VANSTONE TYPE EXCEPT WHERE INDICATED AS ONE-PIECE MOLDED HUB

100 Ø PVC/SCH 80

BACKING RINGS.

2.4. GASKETS: 2.4.1. EPDM, ANSI CLASS 150, FULL-FACE TYPE WITH RAISED DOUBLE O-RING PROFILE FOR PLASTIC FLANGES OR EQUAL. WHEN MATING RAISED FACE FLANGES, PROVIDE FILLER GASKET BETWEEN OD OF RAISED FACE TO OD OF FLANGE. GASKETS MUST BE CERTIFIED NSF-61 FOR POTABLE WATER SERVICE.

2.5. FLANGE BOLTS, NUTS AND WASHERS: 2.5.1. GALVANIZED CARBON STEEL, GRADE B, TO ASTM A307 AND

ASTM A563. 2.5.1.1. HEAVY HEX HEAD SERIES. 2.5.1.2. SIZE, NUMBER AND LENGTH AS SHOWN IN AWWA C110 AND C115 FOR PLAIN FLANGE CONNECTIONS.

2.5.2. PRIMER AND SOLVENT CEMENT: 2.5.2.1. TO ASTM 2564 AND MANUFACTURER'S RECOMMENDATIONS. 2.5.3. THREAD LUBRICANT:

3.1. MUELLER MODEL R2361, OR EQUAL, RESILIENT WEDGE GATE VALVE CONFORMING TO ANSI/AWWA C515 AND THE FOLLOWING

3.1.1. DUCTILE IRON BODY AND COVER. OS&Y CONFIGURATION 3.1.2. CLASS 125 FLANGED CONNECTIONS TO ANSI B16.1. 3.1.3. DUCTILE IRON WEDGE COMPLETELY ENCAPSULATED WITH

SBR ASTM D2000 OR EQUAL 3.1.4. BODY AND BONNET SHALL BE COATED WITH A FUSION BONDED EPOXY ON BOTH THE INTERIOR AND EXTERIOR THAT COMPLIES WITH ANSI/AWWA C550

3.1.5. CERTIFIED NSF 61. 3.1.6. HAND WHEEL ACTUATOR.

2.5.3.1. TEFLON TAPE.

4.1 BUTTERFLY VALVE (LUGGED): 4.1.1 STANDARD OF ACCEPTANCE: BRAY SERIES 31

4.1.2 TYPE: LUG STYLE LINED 4.1.3 BODY MATERIAL: DUCTILE IRON EPOXY COATED WITH

4.1.4 DISC MATERIAL: 316 SS 4.1.5 SEAT/LINER MATERIAL: EPDM RESILIENT SEAT

EXPOSED HARDWARE SS.

4.1.6 SHAFT: 316 SS 4.1.7 ACTUATOR: MULTI-POSITION LEVEL LOCK

4.1.8 ENDS, CLASS: LUGGED, CLASS 125

4.1.9 SERVICE: WATER

5.1.8 ENDS, CLASS: THREADED (NPT), 200WOG

4.1.10 CERTIFIED NSF-61

5. BALL VALVE (THREADED SS):

5.1.5 SEAT MATERIAL: RPTFE

5.1.6 STEM: 316 SS

5.1.7 ACTUATOR: LEVER

5.1.9 SERVICE: WATER

5.1.10 SIZES: 13 TO 50 MM

5.1.11 CERTIFIED NSF-61

6.2 PIPE PREPARATION

6.3.2

6. URECON PRE-INSULATED PIPE SYSTEM:

7.1 REMOVE DEBRIS, OBSTRUCTIONS, ICE AND SNOW FROM 5.1.1 STANDARD OF ACCEPTANCE: APOLLO 86-500 SERIES SURFACES

5.1.2 TYPE: SPLIT BODY, FULL PORT 5.1.3 BODY MATERIAL: STAINLESS STEEL ASTM A351 GR. CF8M 7.2 ANY DAMAGE TO EXISTING BUILDING OR INTAKE PENETRATION IS 5.1.4 BALL MATERIAL: 316 SS

6.1.1 THE PIPE SHALL BE INSULATED USING THE UNIQUE TWO

BE AS PER URECON'S RECOMMENDATIONS. THE

ISO 9001 STANDARDS, OR APPROVED EQUAL.

6.2.1 PIPE AND PE CASING JACKET SHALL BE CLEANED OF

THICKNESS: 50mm (2 IN).

FILL U.L.P. FACTORY INSULATION PROCESS, AS SUPPLIED

BY URECON LTD. COMPLETE WITH INTEGRAL CONDUIT(S)

FOR ELECTRIC HEAT TRACE CABLE. THE INSULATION OF

SURFACE DUST OR DIRT TO ENSURE ADHESION OF THE

1:25

FOAM TO THE PIPE AND INNER JACKET SURFACE.

MATERIAL: RIGID POLYURETHANE FOAM, FACTORY

6.3.3 DENSITY: (ASTM D1622) 35 TO 48 Kg/m³ (2.2 TO 3.0 LBS/FT³)

6.3.4 CLOSED CELL CONTENT: (ASTM D6226) 90%, MINIMUM.

6.3.5 WATER ABSORPTION: (ASTM D2842) 4.0% BY VOLUME.

CONSIDERED INCIDENTAL AND MUST BE REPAIRED OR REPLACED. 7.3 PROVIDE PROPER STORAGE AND PROTECTION FOR ALL PIPING AND EQUIPMENT PRIOR TO AND DURING INSTALLATION, AS RECOMMENDED BY THE MANUFACTURERS. EXTRA CARE MUST BE TAKEN WITH HDPE PIPE WHEN OUTSIDE TEMPERATURES ARE NEAR

WHERE THE NEW INTAKE IS LOCATED.

7.0 GENERAL SITE PREPARATION:

OR BELOW FREEZING. THE PIPE LOSES FLEXIBILITY IN LOWER TEMPERATURES. PROVIDE UV PROTECTION OF PIPE IF NEEDED. 7.4 INSPECT PIPE AND EQUIPMENT FOR DAMAGE PRIOR TO INSTALLATION.

6.3.6 THERMAL CONDUCTIVITY: (ASTM C518) 0.020 TO 0.025

6.3.7 TEMPERATURE RANGE: CRYOGENIC TO 93.3 °C (200 °F).

THE OUTER PROTECTIVE JACKET SHALL CONSIST OF

6.4.1.1 CASING SHALL BE EXTRUDED FROM POLYETHYLENE

DISPERSED CARBON BLACK (MAX. 2.8%);

6.4.1.3 JACKET THICKNESS SHALL BE 3.81 MM (150 MILS) TO

BLACK PE, UV INHIBITED, FACTORY APPLIED WITH THE

RESIN WITH CELL CLASS REQUIREMENTS 334360C AS

D3350, WITH A TARGET RANGE OF 2 TO 2.5% WELL

7.62 mm (300 MILS) DEPENDING ON PIPE DIAMETER

AND PE CASING AVAILABILITY FROM SUPPLIER.

POLYISOCYANURATE OR POLYURETHANE FOAM HALF

KITS SHALL BE SUPPLIED COMPLETE WITH SILICONE

CAULKING, STAINLESS STEEL BANDS AND GEAR CLAMPS.

IF THE INSULATION SHELLS ARE FORM HUGGING TO THE

FITTING, 152.4 mm (6 IN.) WIDE PE COVER SHEETS WITH

STAINLESS STEEL BANDS AND GEAR CLAMPS SHALL BE

SUPPLIED FOR EACH END OF THE KIT. OR AS

6.5.2 RIGID POLYISOCYANURATE OR POLYURETHANE FOAM

6.5.2.2 COMPRESSIVE STRENGTH: (ASTM D1621) 124 TO

6.5.2.3 CLOSED CELL CONTENT: (ASTM D6226) 90%, MINIMUM.

6.5.2.4 WATER ABSORPTION: (ASTM D2842) 2.0% BY VOLUME.

6.5.2.5 K FACTOR: (ASTM C518) 0.027 W/M°C (0.19 BTU IN/FT

6.5.3.1 TWO COMPONENT HIGH DENSITY POLYURETHANE

6.5.2.6 THICKNESS: SHALL MATCH PIPE INSULATION

6.5.3.4 TENSILE STRENGTH: 11.10 mPa (1610 LBS/IN²).

0.51MM (20 MILS) INSIDE SURFACES.

6.5.3.6 THICKNESS: 2.54mm (100 MILS) OUTSIDE SURFACES,

6.5.3.5 TEAR STRENGTH: 26.5 N/mm (151 LBS/IN).

6.5.2.1 DENSITY: (ASTM D 1622) 32 Kg/m³ (2.0 LBS/FT³).

186kPa (18 TO 27 LBS/IN²).

6.5.3 POLYMER COATING, URECON BL-100-20EP

6.5.3.2 DENSITY: 1170 Kg/m³ (73 LBS/FT³).

6.5.3.3 DUROMETER D SCALE 60.

COATING, BLACK IN COLOUR

W/M°C (0.14 TO 0.17 BTU IN/FT² HR °F).

FOLLOWING SPECIFICATIONS:

DEFINED IN ASTM D3350-12;

6.4 PE CASING OUTER JACKET

6.5 INSULATION KITS FOR FITTINGS

BY THE ENGINEER

THICKNESS

8. AGGREGATE MATERIALS

8.1 SCREENED PIT RUN GRAVEL - PIPE BEDDING 8.1.1 (MAXIMUM SIZE 25mm) FREE FROM CLAY LUMPS, CEMENTATION, ORGANIC MATERIAL, FROZEN MATERIAL

AND OTHER DELETERIOUS MATERIALS. ASSOCIATED JOINTS, FITTINGS AND ACCESSORIES SHALL 8.2 RIP RAP 8.2.1 NOT MORE THAN 10% OF TOTAL VOLUME OF STONES WITH PRODUCT SHALL BE MANUFACTURED IN ACCORDANCE TO INDIVIDUAL VOLUME LESS THAN 0.12m3

> 8.2.2 NOT LESS THAN 50% OF TOTAL VOLUME OF STONES WITH INDIVIDUAL VOLUME OF 0.35m 8.2.3 REMAINING PERCENTAGE OR TOTAL VOLUME TO HAVE

> > UNIFORM DISTRIBUTION OF STONES BETWEEN 0.12m3 AND

8.3 FOR ALL MATERIAL SIEVE ANALYSIS TO BE SUPPLIED TO AND APPROVED BY ENGINEER PRIOR TO PLACEMENT.

9. PRESSURE GAUGES

9.1 STANDARD OF ACCEPTANCE: ASHCROFT TYPE 1009SL OR APPROVED EQUAL.

9.2 FEATURES; 9.2.1 DIAL SIZE: 100mm

9.2.2 CASE: 304 SS OR BETTER 9.2.3 RANGE: 0-150 PSI, DUAL SCALE (KPA/PSI).

10. TEMPERATURE GAUGES

9.2.4 GAUGE FILL: GLYCERIN.

10.1 STANDARD OF ACCEPTANCE: ASHCROFT TYPE CI BIMETAL OR

APPROVED EQUAL 10.2 FEATURES; 10.2.1 DIAL SIZE: 75mm

10.2.2 CASE: 304 SS OR BETTER

10.2.3 RANGE: -20 °C TO +20 °C, DUAL SCALE (F/C). 10.2.4 THERMOWELL AS REQUIRED. 316 SS BODY.

11. HDPE PIPE TESTING

PRESSURE 11.4 PRESSURE TESTING

11.1 PROVIDE EQUIPMENT AND MATERIALS REQUIRED IN PERFORMANCE OF HYDROSTATIC AND LEAKAGE TESTS. PROVIDE DIVERS, EQUIPMENT AND VESSELS AS REQUIRED FOR PROPER PERFORMANCE OF TESTING IN RIVER FOR REQUIRED INSTALLATION.

11.2 TESTING METHODS SHALL CONFORM TO THOSE RECOMMENDED BY THE PIPE MANUFACTURER. IN PARTICULAR, MAKE PROVISIONS FOR EXPANSION/RELAXING REQUIREMENTS OF HDPE PIPE UNDER TEST CONDITIONS. PROVIDE A WRITTEN PROPOSED METHOD OF TESTING AT LEAST TWO (2) WEEKS PRIOR TO TESTING WHICH WILL BE REVIEWED WITH COMMENTS FROM THE ENGINEER, OWNER AND HDPE PIPE MANUFACTURER.

11.3 EXAMINE EXPOSED PIPE, JOINTS, FITTINGS AND **APPURTENANCES**

11.4.1 FOLLOWING FUSING AND COMPLETION OF 100 MM HDPF PUMP DISCHARGE PERFORM PRESSURE TESTING IN THE PRESENCE OF AND TO THE SATISFACTION OF THE

CONSULTANT 11.4.2 PERFORM PRESSURE TEST AS RECOMMENDED BY THE PIPE MANUFACTURER, ASTM, CSA AND AWWA

STANDARDS 11.4.3 REMOVE OR ISOLATE ANY DEVICE NOT RATED FOR TEST PRESSURE

11.4.4 RETEST IF NEEDED FOLLOWING REPAIRS AND MODIFICATIONS APPROVED BY THE CONSULTANT.

11.4.5 PRESSURIZATION OF THE SYSTEM IS NOT TO EXCEED A TOTAL OF 8 HOURS. IF UNSUCCESSFUL, PIPING IS TO BE DEPRESSURIZED AND ALLOWED TO REST FOR A MINIMUM OF 8 HOURS BEFORE RETESTING

11.4.6 TEST PIPING TO NATIONAL BUILDING CODE AND

AUTHORITIES HAVING JURISDICTION. 11.4.7 TEST PIPING BETWEEN 1.0 AND 1.5 TIMES THE SYSTEM

OPERATING PRESSURE. 11.4.8 HYDROSTATIC WATER TESTING; ONLY CLEAN WATER IS TO BE USED. VENT TRAPPED AIR. ALLOW FOR INITIAL EXPANSION AND MAKE-UP WATER TO RETURN TO TEST PRESSURE.BEGIN TESTING FOR 1 TO 3 HOURS WITH MEASURED AMOUNTS OF MAKE-UP WATER TO MAINTAIN TEST PRESSURE.

6.4.1.2 POLYETHYLENE COMPOUND SHALL BE OF COLOR AND 12. INSTALLATION OF HDPE INTAKE PIPE: UV STABILIZER CODE C (BLACK) AS SPECIFIED IN ASTM

APPROVED BY ENGINEER.

12.1 COMPLETE EACH BUTT FUSION OR ELECTROFUSION JOINT TO MANUFACTURER'S INSTRUCTIONS USING TECHNICIANS QUALIFIED/APPROVED BY THE PIPE MANUFACTURERS. ALIGN PIPES CAREFULLY BEFORE JOINTING.

12.5 MINIMIZE DEFLECTION AFTER JOINT HAS BEEN MADE, DO NOT EXCEED PERMISSIBLE DEFLECTION AT JOINTS AS RECOMMENDED BY PIPE MANUFACTURERS.

6.5.1 INSULATION KITS FOR FITTINGS SHALL CONSIST OF RIGID 12.6 WHEN STOPPAGE OF WORK OCCURS, BLOCK PIPES IN AN SHELLS COMPLETE WITH A HEAVY POLYMER PROTECTIVE APPROVED MANNER TO PREVENT CREEP DURING DOWNTIME. COATING ON THE OUTSIDE SURFACES. ALL INSULATION 12.7 DO HYDROSTATIC AND LEAKAGE TESTS AND HAVE RESULTS

13.1. ALL MATERIALS SHALL BE SUPPLIED BY THE CONTRACTOR RECOMMENDED BY THE MANUFACTURER AND APPROVED 13.2 GABION BASKETS SHALL BE FABRICATED OF GALVANIZED WIRE MESH.

> 13.2.1 FASTENERS TO SECURE THE BASKETS SHALL BE SUPPLIED IN A MATERIAL COMPATIBLE WITH THE MATERIAL TYPE AND PROPERTIES OF THE BASKET.

13..3 ROCKS USED IN THE CONSTRUCTION OF THE GABIONS SHALL BE CLEAN, HARD, SOUND AND DURABLE, WITH THE LEAST DIMESION OF ANY ROCK EQUAL TO OR GREATER THAN ONE AND ONE-HALF TIMES THE MESH SIZE, AND SHALL NOT EXCEED 300mm IN GREATEST DIMENSION. 13.3.1 ROCK SHALL BE OF SIZE THAT AT LEAST TWO

TO FILL THE GABION. 13.4 GABION BASKETS SHALL CONFORM TO THE FOLLOWING

> MINIMUM STANDARDS: 13.4.1 FACTORY FABRICATED SO THAT THE SIDES, ENDS, LID AND INTERNAL DIAPHRAGMS CAN BE READILY ASSEMBLED AT THE WORK AREA INTO RECTANGULAR BASKETS OF THE SIZES INDICATED

LAYERS OF OVERLAPPING ROCK ARE REQUIRED

IN THE CONTRACT DOCUMENTS. 13.4.2 WHEN THE LENGTH EXCEEDS HORIZONTAL WIDTH. DIAPHRAGMS OF THE SAME MESH AS THE GABION BASKET WALLS SHALL BE USED TO DIVIDE THE BASKET INTO EQUAL CELLS OF A LENGTH NOT IN EXCESS OF THE HORIZONTAL WIDTH.

13.4.3 WIRE MESH SHALL BE A UNIFORM REGULAR PATTERN, WITH A MAXIMUM NOMINAL OPENING SIZE OF 80 BY100mm, AND FABRICATED TO BE NON-RAVELLING.

13.4.4 SELVEDGE EDGES OF THE MESH SHALL BE SECURELY FASTENED TOGETHER SO THAT THE JOINTS, WHICH ARE FORMED, ARE AS STRONG AS THE BODY OF THE MESH. 13.4.5 HOT DIP GALVANIZED WIRE SHALL HAVE A

MINIMUM COVERAGE OF 260 G/M2 AND SHALL 17. ALL PIPING AND MATERIALS USED IN CONSTRUCTION AND ARE TO CONFORM TO ASTM TESTS: A641, A90, AND A764.

13.4.6 WIRE SHALL BE DIMENSIONED, AS A MINIMUM, AS **INDICATED IN TABLE 607-1**

18. REFERENCE STANDARDS, LATEST EDITIONS: APPLICATION DIAMETER 2.95mm SELVEDGES 3.80mm BINDING 2.20mm INTERLOCKING WIRE FSTENERS 3.17mm

13.5 THE CONTRACTOR SHALL SUPPLY FREE DRAINING BACKFILL BEHIND THE GABION. 13.6 THE CONTRACTOR SHALL PLACE THE GABIONS ON A

GRADE AND SHALL ASSEMBLE THE GABIONS ACCORDING TO THE MANUFACTURER'S INSTRUCTIONS AND RECOMMENDATIONS. 13.7 THE GABION BASKETS IN ANY ROW SHALL BE FILLED IN STAGES TO MINIMIZE VOID SPACES AND SO THAT LOCAL

PREPARED ROCK AND/OR COMPACTED SOIL FOUNDATION

DEFORMATIONS ARE AVOIDED. 13.8 THE ROCK FOR THE EXPOSED ROCK FACE(S) OF THE GABION BASKET SHALL BE HAND PLACED TO ENSURE PROPER ALIGNMENT AND A NEAT, COMPACT, SQUARE

13.9.BULGES IN THE GABIONS SHALL NOT EXCEED 40mm AT THE MOST EXTREME POINT MEASURED IN ANY CELL.

14. STRUCTURAL STEEL AND BOLTS.

APPEARANCE

14.1 BOLTS IN ALL CONNECTIONS SHALL BE HIGH STRENGTH BOLTS CONFORMING TO ASTM A325 OR ASTM A325M. BOLTS SHALL BE IN FULL BEARING AND THREADS EXCLUDED FROM THE SHEAR LINE PLANES. USE ONLY NEW BOLTS AND DO NOT RE-USE

14.2 BOLTS ARE TO BE PRE-TENSIONED AS PER CSA S16 USING THE "TURN OF NUT" METHOD. 14.3 ALL TYPICAL STEEL MEMBERS, BOLTS AND HARDWARE SHALL

BE HOT-DIP GALVANIZED IN ACCORDANCE WITH CSA G164 WITH THE EXCEPTION OF CERTAIN TYPES (E.G. ASTM A193 B7 AND A490) U.N.O. 14.4 ANY DAMAGE TO GALVANIZED AND/OR PAINTED SURFACES AND AROUND FIELD DRILLED HOLES IS TO BE REPAIRED WITH

TWO COATS OF ZINC RICH PAINT. BRUSH APPLY ONLY.

14.5 ALL WELDING (USING E49XX ELECTRODES) SHALL CONFORM TO CSA W59 AND W47.1. ALL WELDING SHALL BE COMPLETED BY CWB CERTIFIED WELDERS IN A CWB CERTIFIED SHOP. ALL WELDS SHALL BE SEALED WELDS AND THOROUGHLY CLEANED TO PERMIT PROPER AND COMPLETE GALVANIZING.

CREATE NEW HOLES IS NOT PERMITTED. ALL FIELD HOLES SHALL BE DRILLED 14.7 ALL HOLES ARE TO MEET EDGE AND GAUGE DISTANCE PER TABLE 1 UNLESS NOTED OTHERWISE.

14.6 THE USE OF A TORCH TO CORRECT ERRORS ON SITE OR TO

14.8 FIELD WELDING IS NOT PERMITTED UNLESS NOTED OTHERWISE

AFTER CONNECTIONS ARE MADE AND WHILE SYSTEM IS UNDER 15. CHEMICAL (CALCIUM HYPOCHLORITE) DOSING SKID REQUIREMENTS:

15.1 SUPPLY SHALL BE ONE HDPE METERING PUMP PANEL, PRE-WIRED, PRE-PIPED AND PRESSURE TESTED (24HRS), WITH DUTY / STANDBY PUMP FEED CAPABILITY AND CONTROL TRUCK FILL ON/OFF SWITCH THE METERING PUMP PANEL SHALL BE CAPABLE OF METERING SODIUM HYPOCHLORITE OR CALCIUM HYPOCHLORITE SOLUTION/SLURRY INTO THE ONE CHLORINATION POINT IN THE WTP PROCESS PIPING (QUILL INJECTION POINT)

15.2 EACH DUPLEX PUMP PANEL SYSTEM TO INCLUDE THE FOLLOWING PANEL-MOUNTED COMPONENTS TO BE INSTALLED BY THE MANUFACTURER/SUPPLIER:

15.2.1 TWO (2) CHEMICAL METERING PUMPS. 15.2.2 TWO (2) PRESSURE RELIEF VALVES.

15.2.3 ALL PRESSURE GAUGE(S), CALIBRATION COLUMN(S), ISOLATION VALVES, AND INSTRUMENTATION REQUIRED TO FORM A COMPLETE METERING SYSTEM.

15.2.4 ALL PVC PIPE AND FITTINGS REQUIRED TO MAKE A COMPLETE DUPLEX CHEMICAL METERING SYSTEM WITH SINGLE SUCTION AND DISCHARGE CONNECTIONS.

15.3.1 ALL COMPONENTS LISTED ARE TO BE MOUNTED AND

15.4.1 SUPPLY ONE (1) SET OF SPARE PARTS AS

TO INCLUDE SIX (6) RENU PUMPHEADS.

PREWIRED ON A FABRICATED WALL MOUNTABLE

16.1.1 WATSON-MARLOW QDOS120 PERISTALTIC HOSE PUMP

DUTY/STANDBY OPERATION FOR ONE CHEMICAL

16.2.5 PUMP SHALL BE SUITABLE FOR CONTINUOUS OPERATION

16.2.6 PUMP SHALL BE SUPPLIED WITH A MINIMUM OF ONE (1)

16.2.8 CAPABLE OF BOTH LOCAL CONTROL AND REMOTE

16.3.1 PUMPS TO BE SUPPLIED PRE-WIRED AND PRE-INSTALLED

CONTROL(TRUCK FILL SWITCH) FOR

16.2.9 SUPPLY COMPLETE WITH PRE-INSTALLED AND

16.2.1 SUPPLY TWO (2) PUMPS TOTAL, INSTALLED FOR

16.2.2 FLOW RATE: 1 - 30 L/H (0.3-8.0 US GALLON/H).

16.2.3 DISCHARGE PRESSURE: 689 KPA (99 PSI).

AT THE SPECIFIED OPERATING

16.2.4 MINIMUM SUCTION LIFT: 3 M (10').

4-20 MA INPUT AND

ONE (1) 4-20 MA OUTPUT.

PUMP ON/OFF CONTROL.

ON THE CHEMICAL DOSING

16.3.2 PUMPS TO INCLUDE DIGITAL DISPLAY WITH

PUMP SPEED, AND % OF MAX SPEED.

COMPLETE WITH LEAK TUBING

16.3.8 LUBRICANT: GLYCEROL BASED.

16.3.9 KEYPAD: POLYESTER, SEALED KEYPAD.

16.3.5 DRIVESHAFT MATERIAL: STAINLESS STEEL

INSTANTANEOUS READ-OUT OF FLOW RATE,

16.3.3 ENCLOSURE: WATERPROOF/DUSTPROOF TO IP66.

16.3.4 PUMP HEAD: 40% GLASS FILLED PPS ENCLOSURE

16.3.6 ROTOR: GLASS FILLED NYLON WITH STEEL ROTOR

16.3.7 TUBING: SANTOPRENE WITH ID TO SUIT SPECIFIED FLOW

BE IN THE CONTACT WITH THE WATER SOURCE WILL COMPLY WITH

18.1 AWWA M55 - MANUAL FOR THE DESIGN AND INSTALLATION OF

POLYETHYLENE PIPE IN WATER APPLICATIONS.

18.3 ASTM D3261-STANDARD SPECIFICATION FOR BUTT HEAT

FUSION POLYETHYLENE (PE) PLASTIC FITTINGS FOR

18.4 ASTM F2620- STANDARD PRACTICE FOR HEAT FUSION JOINING

18.5 ASTM F2164-STANDARD PRACTICE FOR FIELD LEAK TESTING OF

18.6 CSA B137.1- POLYETHYLENE PIPE, TUBING, AND FITTINGS FOR

18.7 ANSI/AWWA C906 - POLYETHYLENE (PE) PRESSURE PIPE AND

18.8 NSF/ANSI 61- DRINKING WATER SYSTEM COMPONENTS -

FITTINGS. 4" THROUGH 65" (100 MM THROUGH 1650 MM) FOR

18.9 ASTM D3350 - STANDARD SPECIFICATION FOR POLYETHYLENE

POLYETHYLENE (PE) AND CROSSLINKED POLYETHYLENE (PEX)

PRESSURE PIPING SYSTEMS USING HYDROSTATIC PRESSURE.

POLYETHYLENE (PE) PLASTIC PIPE AND TUBING.

18.2 ANSI/AWWA C651-DISINFECTING WATERMAINS

OF POLYETHYLENE PIPE AND FITTINGS.

COLD-WATER PRESSURE SERVICES.

PLASTIC PIPE AND FITTINGS MATERIALS.

WATERWORKS

HEALTH EFFECTS.

PRE-WIRED VFD.

16.3 CONSTRUCTION AND MATERIALS:

LEAK DETECTION

BEARINGS

16.2.7 SUITABLE FOR 120 VAC OPERATION.

RECOMMENDED BY THE MANUFACTURER. SPARE PARTS

15.3 SUPPORT FRAME

15.4 SPARE PARTS

16. CHEMICAL METERING PUMPS:

16.2 PUMP DESIGN:

16.1 STANDARD OF ACCEPTANCE:

16.1.2 OR APPROVED EQUIVALENT.

INJECTION POINT

BACKBOARD PANEL

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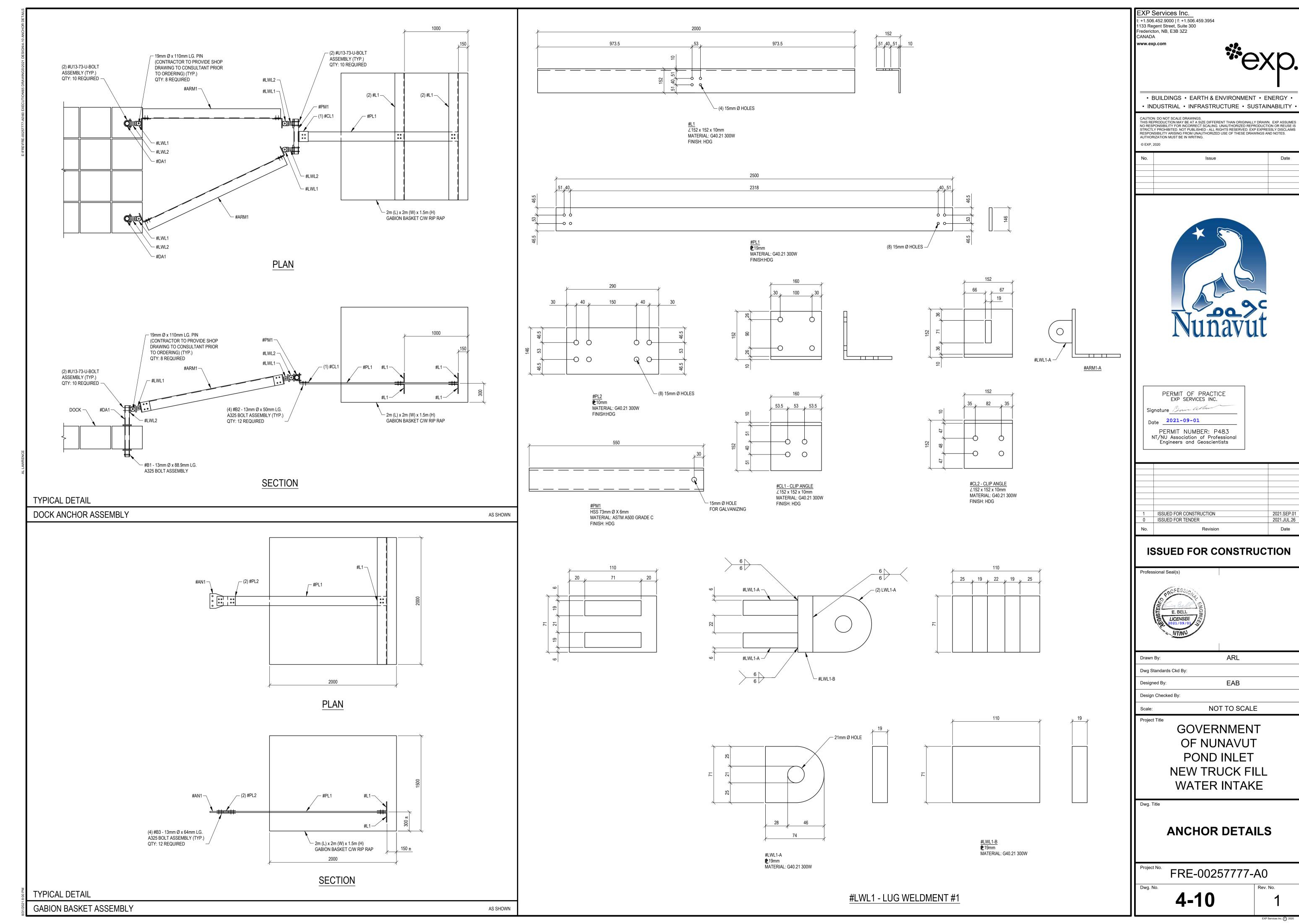


ARL Drawn Bv: Dwg Standards Ckd By: EAB Designed By Design Checked By **AS SHOWN**

> GOVERNMENT OF NUNAVUT **POND INLET NEW TRUCK FILL** WATER INTAKE

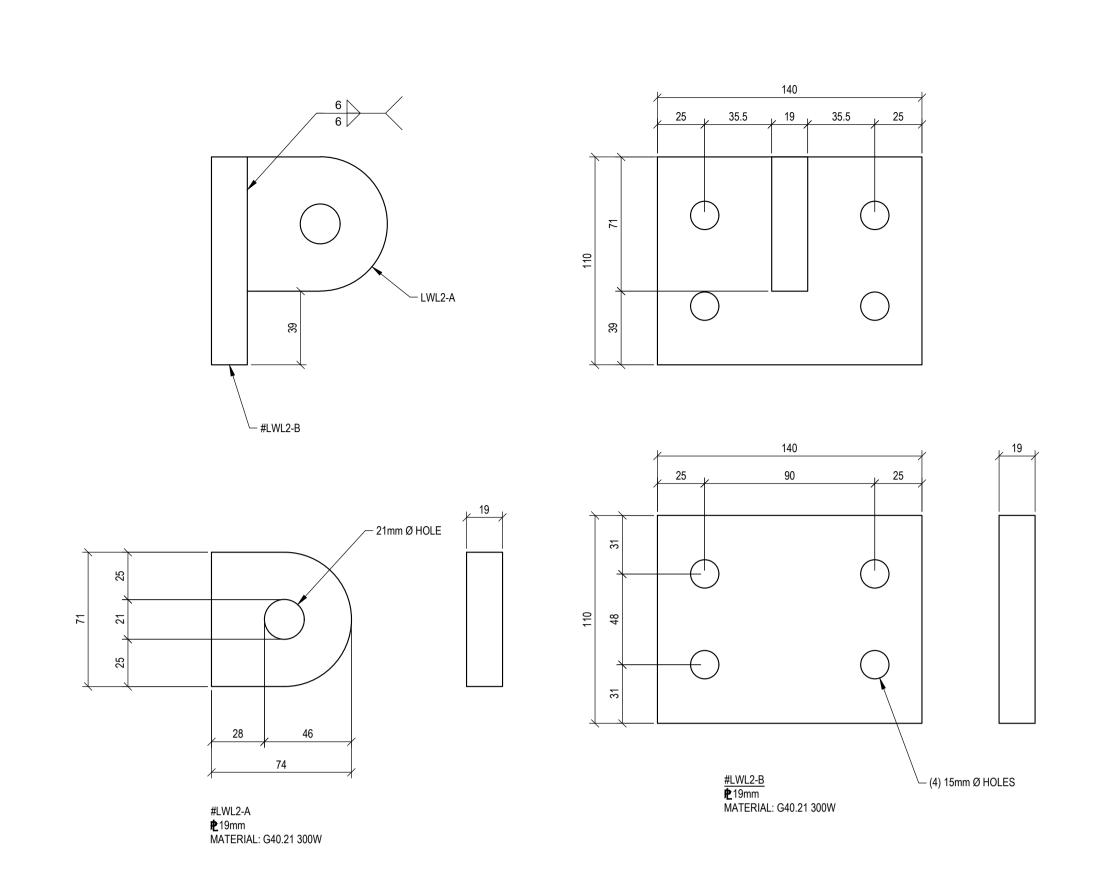
PLAN AND SECTIONS

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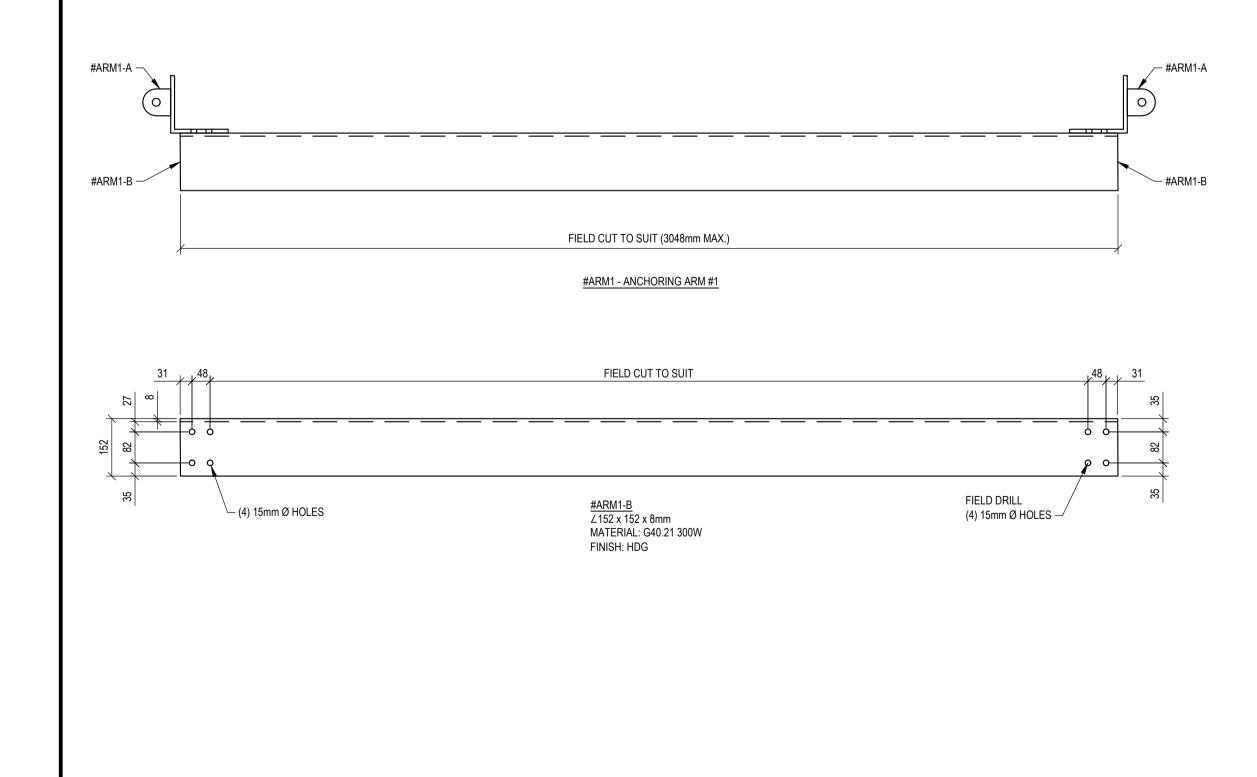


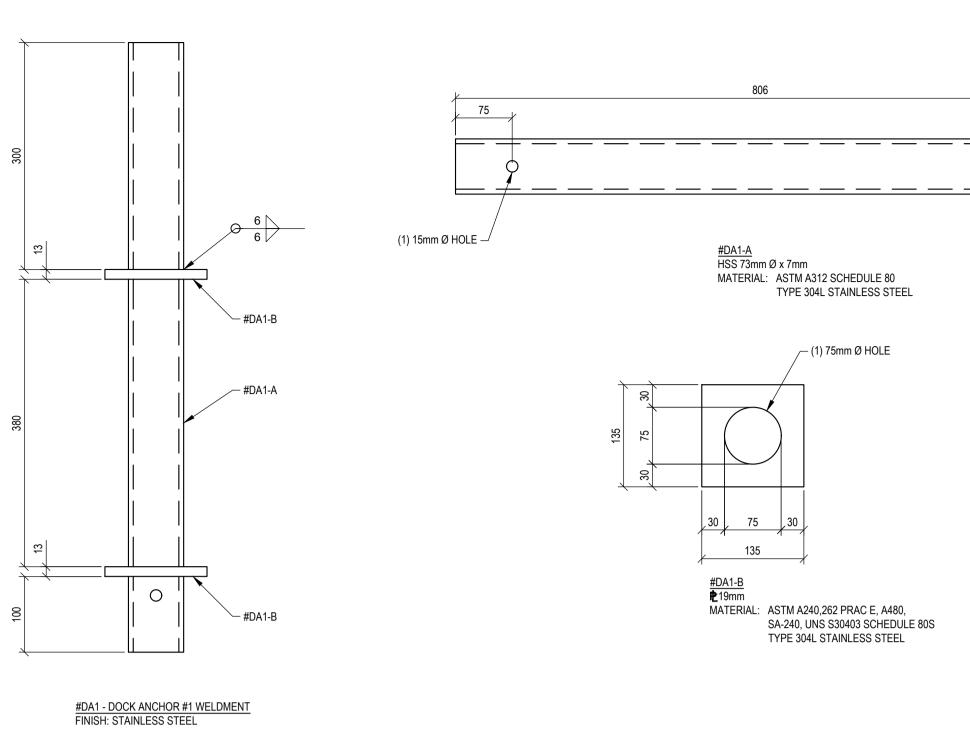


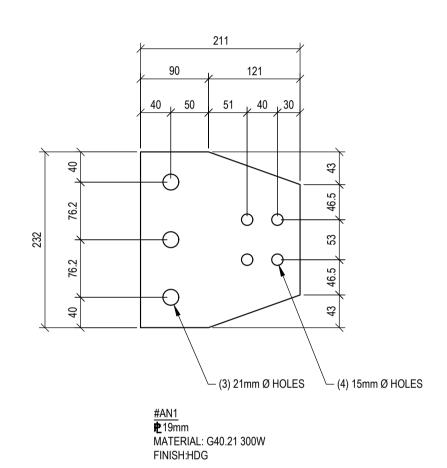
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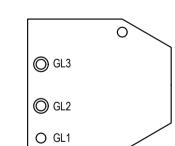




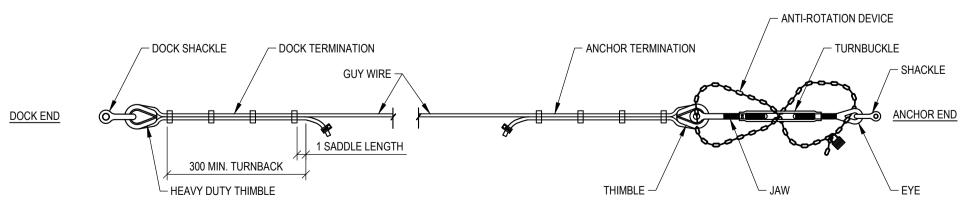


GUY HARDWARE NOTES:

- 1. CROSBY CLIP GUY TERMINATION SHALL BE INSTALLED AS PER MANUFACTURERS' WRITTEN
- RECOMMENDATIONS.
- 2. ALL THIMBLES ARE HEAVY DUTY TYPE UNLESS STATED OTHERWISE.
- 3. ALL TURNBUCKLES AND SHACKLES SHALL BE MANUFACTURED FROM AISI 1035 STEEL, QUENCHED AND TEMPER, AND HOT DIP GALVANIZED.
- 4. ALL TURNBUCKLES SHALL BE INSTALLED WITH A MINIMUM OF 250mm TAKE-UP.
- 5. GUY LENGTH TO BE VERIFIED AND CUT TO SUIT ON-SITE.



ANCHOR (TYP.)



GUY WIRE ASSEMBLY

	GUY SIZE/TYPE	GUY TERM. TYPE (ANCHOR)	SHACKLE SIZE (ANCHOR)	TURNBUCKLE SIZE/TYPE	SHACKLE SIZE (TOWER)	GUY TERM. TYPE (TOWER)
GUY 1	1/2" EHS	(4) CROSBY CLIPS G-450	5/8"-CROSBY G-213/S-213	CROSBY EJ-7/8" x 12"	5/8"-CROSBY G-213/S-213	5/8"-CROSBY G-213/S-213
GUY 2	1/2" EHS	(4) CROSBY CLIPS G-450	5/8"-CROSBY G-213/S-213	CROSBY EJ-7/8" x 12"	5/8"-CROSBY G-213/S-213	5/8"-CROSBY G-213/S-213
GUY 3	1/2" EHS	(4) CROSBY CLIPS G-450	5/8"-CROSBY G-213/S-213	CROSBY EJ-7/8" x 12"	5/8"-CROSBY G-213/S-213	5/8"-CROSBY G-213/S-213

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