

SHOP DRAWING REVIEW

THIS DRAWING HAS BEEN REVIEWED FOR GENERAL COMPLIANCE WITH THE REQUIREMENTS OF THE CANADIAN STANDARDS ASSOCIATION (CSA) AND THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME). NO RESPONSIBILITY IS ASSUMED FOR THE ACCURACY OF THE DIMENSIONS OR THE COMPLETION OF THE WORK SHOWN HEREON.

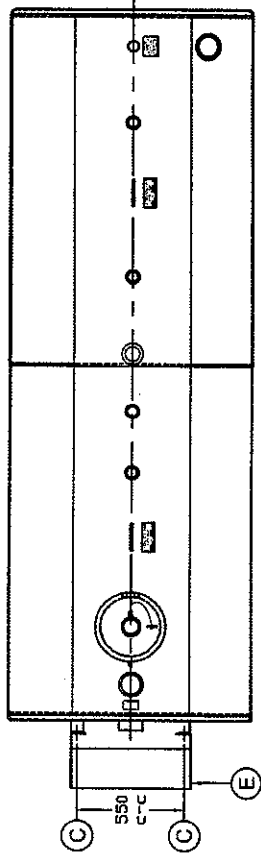
DATE: 5 June 91/10
 BY: AS
 PROJECT NO: 078107
 SUBMITTED TO: 44

FOR GENERAL REVIEW

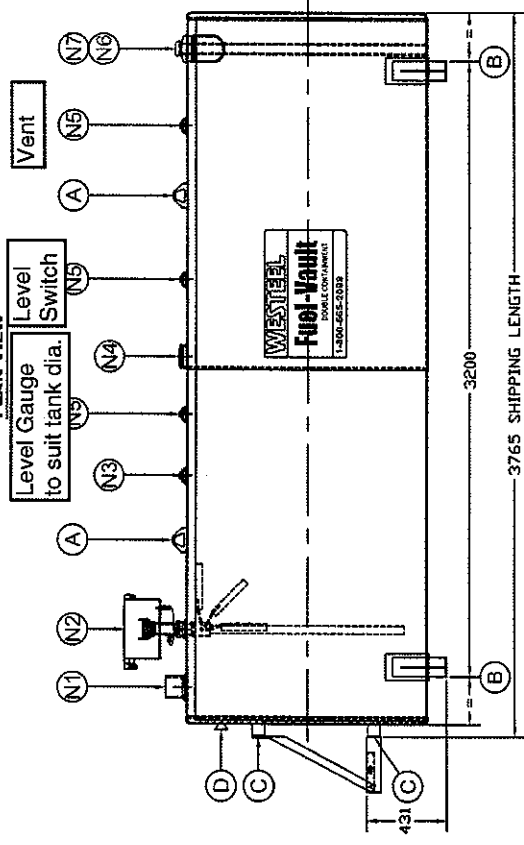
MARK	DESCRIPTION	REMARKS
N1	100mm (4") NPT - TANK OUT PORT	2" x 2" CLOSE RIBBLE, W/CON PIPE CAP
N2	50mm (2") NPT - 2" FILL PORT	2" x 2" CLOSE RIBBLE, W/CON PIPE CAP
N3	50mm (2") NPT - SPARE / NORMAL VENT PORT	2" x 2" CLOSE RIBBLE, W/CON PIPE CAP
N4	50mm (2") NPT - PRIMARY EMERGENCY VENT PORT	2" x 2" CLOSE RIBBLE, W/CON PIPE CAP
N5	50mm (2") NPT - SPARE / NORMAL VENT PORT	2" x 2" CLOSE RIBBLE, W/CON PIPE CAP
N6	50mm (2") NPT - SECONDARY INSPECTION PORT	2" x 2" CLOSE RIBBLE, W/CON PIPE CAP
N7	100mm (4") NPT - SECONDARY EMERGENCY PORT	2" x 2" CLOSE RIBBLE, W/CON PIPE CAP
A	UPT LUGS	
B	BASE SUPPORT SADDLES	
C	BASE PORT / CORNER NOT MOUNT TABS	
D	WELDING AND ACCESS	
E	WELDING ACCESS STEP	

NOTES:

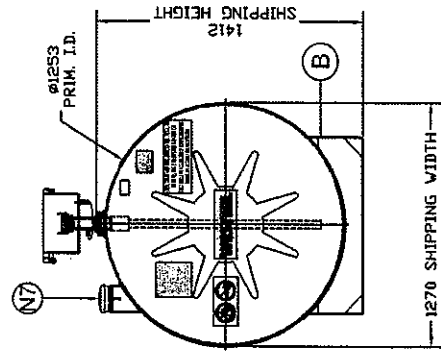
1. PRIMARY TANK CONFORMS TO ULC-5901-0 7.6 SPECIFICATIONS.
2. SECONDARY TANKS: 3.0 PAIR TEST.
3. DIMENSIONS: DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.
4. ALL COMPONENTS ARE SUPPLIED BY WESTEEL UNLESS OTHERWISE SPECIFIED.
5. DECALS: WESTEEL AND ULC STANDARD DECALS ARE INSTALLED AS REQUIRED.
6. ALL EXTERIOR SURFACES ARE PHOSPHATE WASHED TO SSPC-SP7 SPECIFICATIONS AND POWDER COATED WITH WHITE. INTERIOR SURFACES ARE AS WELDED.
7. UNIT 001 WHITE TOUCH-UP PAINT, MANUAL GAUGE CHART AND DIP STICK.



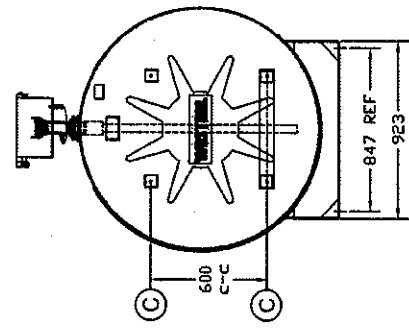
PLAN VIEW



SIDE ELEVATION



END VIEW



END VIEW

WORK ORDER: WEIGHT: 708 kg. / 1,560 lbs. TANK SIZE: 4,540 L (1,000 Gal.) MATERIAL: MILD STEEL PAINT SPEC: SEE NOTE '8'		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF WESTEEL STORAGE SOLUTIONS. ANY REPRODUCTION OR DISCLOSURE, IN WHOLE OR IN PART WITHOUT THE WRITTEN PERMISSION OF WESTEEL STORAGE SOLUTIONS IS PROHIBITED.		DRAWING NO: 1412-001-001 DATE: 5 JUNE 91/10
B JUNE 310 A JUNE 270 No. DATE		LSC BY: LSC ECHM BY: CHVD		ADD AND ADDITIONAL NO. PORT RELEASE FOR APPROVAL - AND NO. AS REQUESTED
WESTEEL STORAGE SOLUTIONS GENERAL ASSEMBLY BI PURE WATER (CANADA) INC. HFV-C 4.540L - 50079		CHECKED BY: LSC APPROVED BY: LSC DATE: JUNE 310		BOX 1718 TISDALE, SASK. S4E 1T0 TEL: (306) 973-4511 FAX: (306) 973-2292